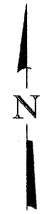


STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION



**NOTES**

All structural steel shall conform to AASHTO Classification M-270 Gr. 36, unless otherwise noted.

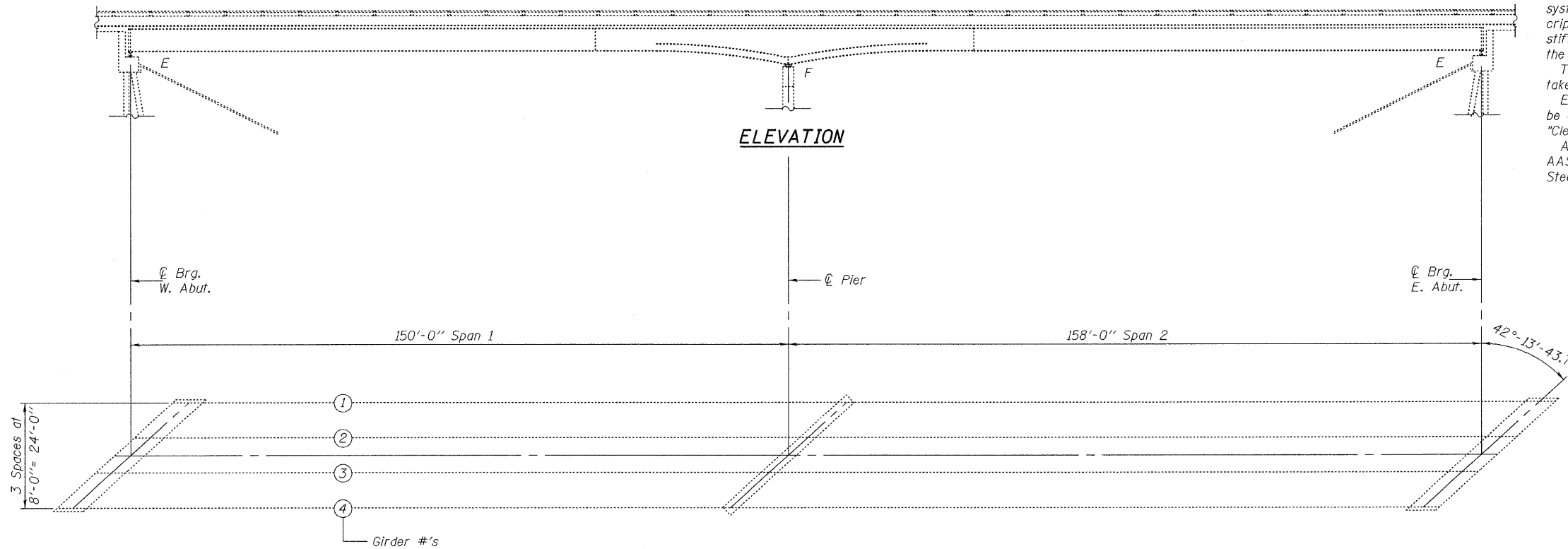
Plan dimensions and details relative to existing plans are subject to routine variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished based upon the unit price bid for the work.

If the analysis submitted to the Contractor for the jacking/temporary support system to be used shows temporary stiffeners are required to prevent web crippling or buckling, the stiffeners shall be steel and bolted to the web. If stiffeners are not required, hardwood timbers shall be installed tightly between the top and bottom flange to prevent flange rotation.

The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.

Existing structural steel that will be in contact with new structural steel shall be cleaned and painted prior to erection as required by the Special Provision "Cleaning and Painting Contact Surface Areas of Existing Steel Structures".

All structural steel shall be shop painted with the inorganic zinc rich primer per AASHTO M300, Type 1. Cost included with Furnishing and Erecting Structural Steel.



**PLAN**  
Remove and Replace Bearings at Abutments

**BILL OF MATERIAL**

ITEM	UNIT	TOTAL
Furnishing & Erecting Structural Steel	Pound	1900
Anchor Bolts, 1 1/2" φ	Each	16
Elastomeric Bearing Assembly, Type I	Each	8
Jack and Remove Existing Bearings	Each	8

**BEARING REPLACEMENT  
PLAN & ELEVATION  
CH. 18 OVER FAI RT. 72  
SN 058-0097**

DESIGNED	Aug. B. Bapat
CHECKED	Sital Bhabha
DRAWN	Steffen
CHECKED	VHV

OCTOBER 30, 2009  
EXAMINED *[Signature]*  
ENGINEER OF STRUCTURAL SERVICES  
PASSED *[Signature]*  
ENGINEER OF BRIDGES AND STRUCTURES



EXPIRES 11-30-2010

SHEET NO. 16	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
17 SHEETS	72	66(B,HVB,HB-1)BR	MACON	83	81
FED. ROAD DIST. NO.			ILLINOIS FED. AID PROJECT		
CONTRACT NO. 74343					