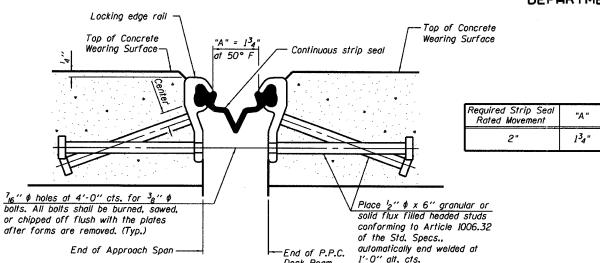
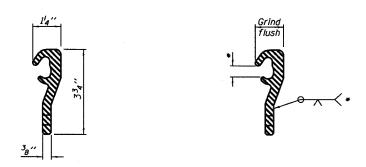
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



Deck Beam

SECTION THRU STRIP SEAL JOINT



LOCKING EDGE RAIL

LOCKING EDGE RAIL SPLICE

1'-0" alt. cts.

* Omit weld at seal opening.

Notes:

The strip seal shall be made continuous and shall have a minimum thickness of ${}^{l}_{4}$ ". The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails

The inside of the Locking Edge Rail groove shall be free of weld residue. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

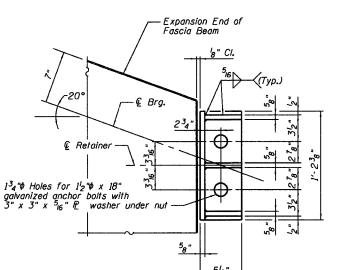
The manufacturer's recommended installation methods shall be followed.

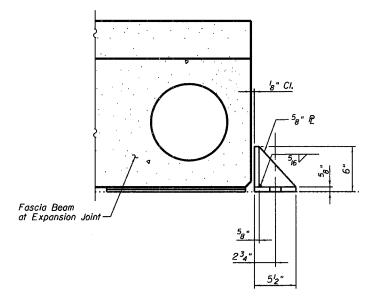
BILL OF MATERIAL



DESIGNED	RLM	
CHECKED	MEL	
	AEC	
CHECKED	RIM	

<i>Item</i>	Unit	Quantity
Preformed Joint Strip Seal	Foot	71
SITIP Seal		





SIDE RETAINER

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates. Fill 18" gap with shim 12 to provide temporary lateral support until shear keys have been grouted and concrete wearing surface has been placed. Anchor bolts shall be ASTM A 307 Gr. C or ASTM F1554 Gr. 36 all-thread. The corresponding specified grade of AASHTO M 314 anchor bolts may be used in lieu of ASTM F1554.

Side retainers, anchor bolts, nuts and washers shall be galvanized according to AASHTO M 111 or M 232 (as applicable).

Drilled and set anchor bolts shall be installed according to Article 521.06 of the Standard Specifications.

Cost of retainer angles, anchor bolts, and accessories are included with Precast Prestressed Concrete Deck Beams (17").

SHEET NO. 10 F.A.P. 869 23 15 SHEETS FRANKLIN FED. ROAD 0157, NO. 7

Contract #78024

EXPANSION JOINT AND SIDE RETAINER DETAILS ILL. ROUTE 34 OVER EWING CREEK F.A.P. ROUTE 869 SECTION 101BR-1 FRANKLIN COUNTY STATION 362+35.00 STRUCTURE NO. 028-0047