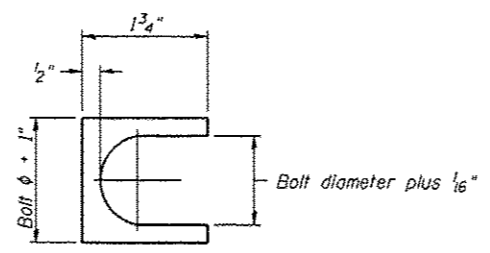
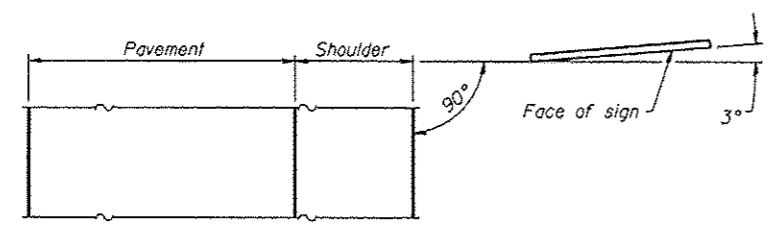


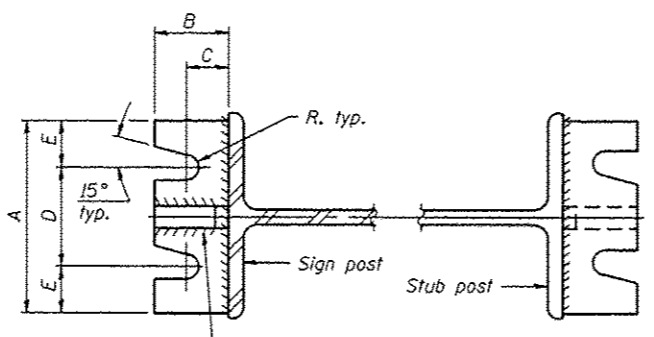
ELEVATION



**SHIM DETAIL**  
Furnish two 0.01" thick and two 0.03" thick stainless steel or brass (ASTM B36) shims per post.

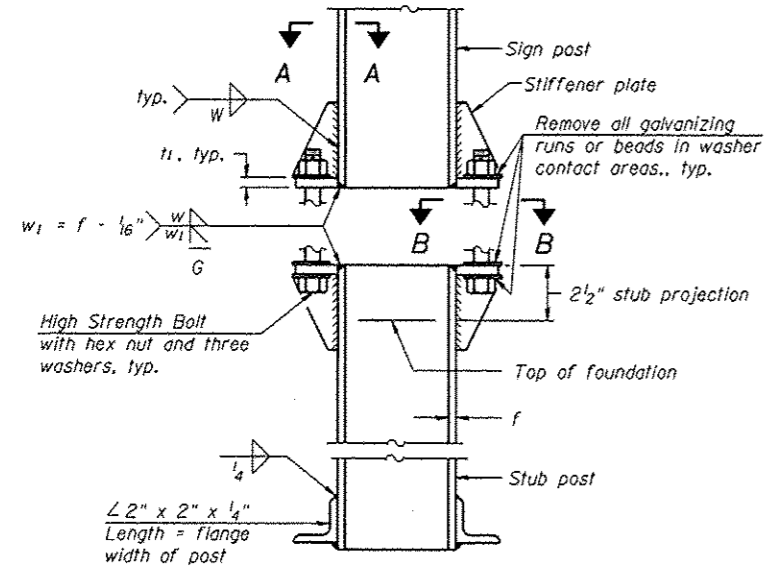


LOCATION SKETCH

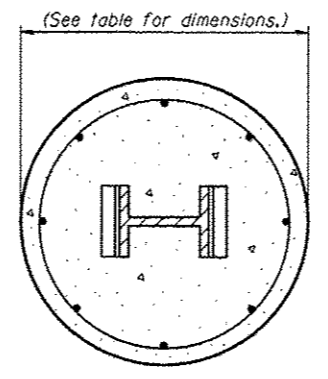


SECTION A-A

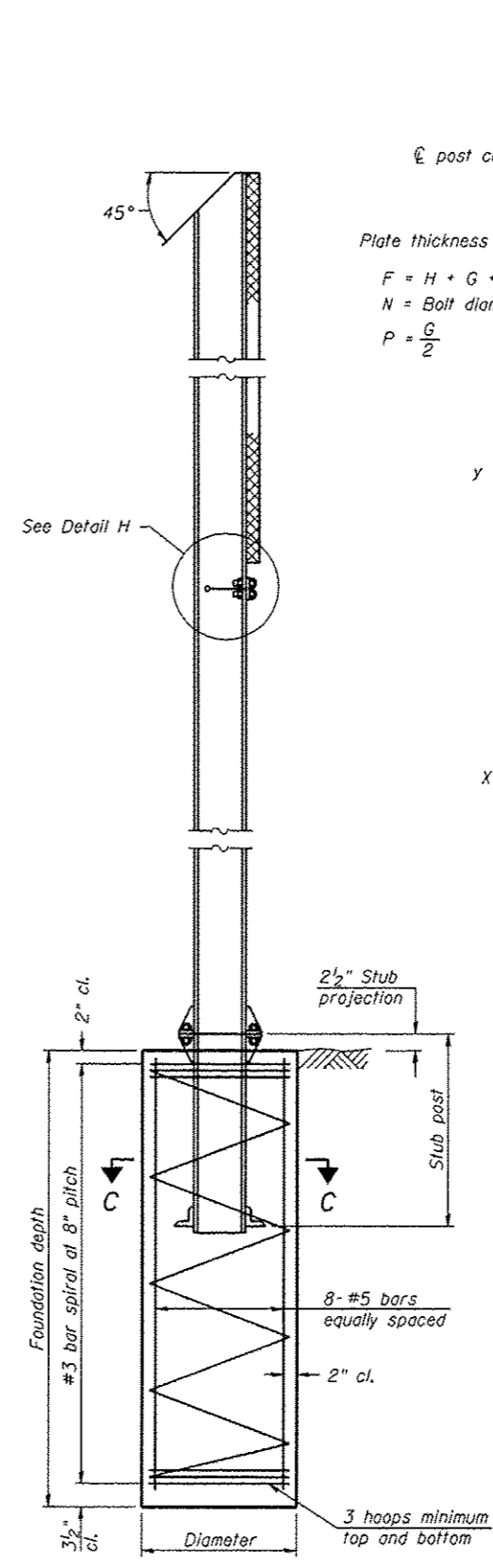
SECTION B-B



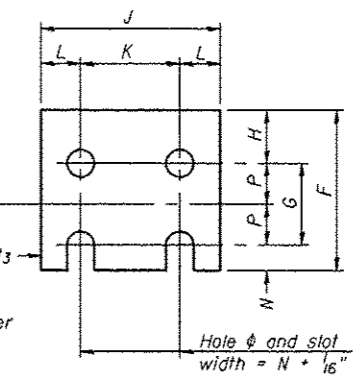
ELEVATION  
SIGN POST & STUB POST



SECTION C-C

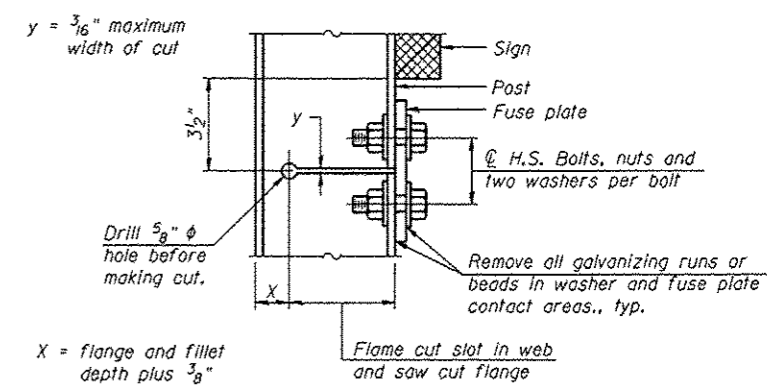


SECTION D-D

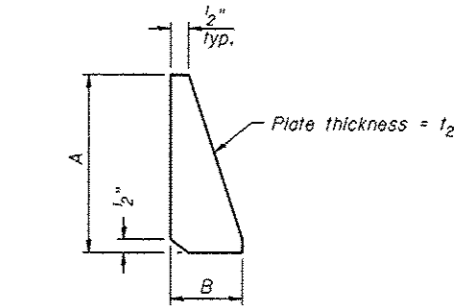


**FUSE PLATE DETAIL**  
(Install with notches down.)

N = Bolt Diameter	G	H
1/2"	2"	1 1/8"
5/8"	2 1/4"	1 1/4"
3/4"	2 1/2"	1 3/8"
7/8"	2 3/4"	1 1/2"
1"	3"	1 5/8"
1 1/8"	3 1/4"	1 3/4"
1 1/4"	3 1/2"	1 7/8"



DETAIL H



STIFFENER PLATE DETAIL  
Diameter

**GENERAL NOTES**

Posts shall be plumbed by using shims with post-to-stub post connection bolts snug tight only. Final tightening of all High Strength Bolts shall be in accordance with Article 727.05 and threads at the junction of the bolt and nut shall be burred or center punched to prevent the nut from loosening.

LOADING: 80 m.p.h. wind with 30% gust factor, normal to sign.

DESIGN STRESSES:  
Structural steel - 20,000 p.s.i.  
Reinforcing steel - 20,000 p.s.i.  
Concrete - 1,400 p.s.i.  
Footing soil pressure - 2,000 p.s.f.

After fabrication, the post, fuse plate and upper 6", min. of the stub post shall be hot-dip galvanized in accordance with AASHTO M111. All bolts, nuts and washers shall be hot-dip galvanized in accordance with AASHTO M232.

Work this sheet with Base Sheet BAW-A-2.  
• 0-5 OVD SIN STR REPL 2013-09

BAW-A-1

6-1-12

(Sheet 1 of 2)

FILE NAME * c:\p\work\p\sdot\bucklesj\0308231\05222-Sht-Details.dgn	USER NAME * bucklesj	DESIGNED - JAL	REVISED -	<b>STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION</b>	<b>BREAK-AWAY WIDE FLANGE STEEL SIGN POST DETAILS</b>	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
PLOT SCALE * 10.0000 / in.	CHECKED -	REVISOR -	T4				CHAMPAIGN	50	49	
PLOT DATE * 8/22/2012	DATE - 04/26/11	REVISOR -					CONTRACT NO.	46222		
						SCALE:	SHEET NO. 16 OF 17 SHEETS	STA.	TO STA.	ILLINOIS FED. AID PROJECT