



**Notes:**  
 Installations not within dimensional limits shown require special analysis for all components and must be submitted to the Bureau of Bridges and Structures for approval. Contractor shall field check all pertinent existing bridge dimensions shown on plans before submitting shop drawings.  
 All holes in bridge beams or girders should be located in the middle half of the member. There shall be no holes drilled in the lower quarter of the member's depth. (For R.C. girder, depth = bottom of deck to bottom of the girder.) Proposed exceptions must be approved by the Bureau of Bridges and Structures.  
 The Engineer may adjust dimension "i" to meet the above condition and to keep the sign level.

- ① Holes in new steel members may be drilled in the fabrication shop or in the field. Field drill existing members.
- ② For new PPC I beams, holes shall be formed during casting. For existing PPC I beams, prestressing strand locations shall be determined and spaced to miss strands by 6", min. Minimize spalling during field drilling of existing beams.
- ③ For new construction, form holes. For existing RC beams, locate primary reinforcement and space holes to miss by 6", min. Minimize spalling and concrete fracturing/damage during field drilling of existing concrete. Spalls over 1/4" deep or beyond the coverage of the 4x4 plate washer shall be repaired with epoxy mortar before installing washer.
- ④ For attachment details of 3/2" pipe and W10x22, see other sections as applicable.
- ⑤ Sign shall not extend more than 6" above top of bracket, and this dimension may vary to keep sign level if bridge is on grade or vertical curve. Multiple signs of various heights shall share a common horizontal centerline and use equal bracket heights. If no sign is attached to a W6x12 vertical (bracket only supporting walkway), dimension h shall be the same as an adjacent bracket with a sign attached, unless Engineer specifically directs shorter brackets due to locational restraints on future uses. (See Detail A for minimum bracket height.)
- ⑥ For bridge mounted sign structures installed on new bridges with railing, during design, bracket spacing must be coordinated with railing post spacing and the Contractor must install upper brackets prior to railing installation. For bridge mounted sign structures installed on existing bridges with railing, during design, brackets spacing must be coordinated with railing post spacing and the Contractor must temporarily remove sections of railing to facilitate upper bracket installation. If it is determined during design that existing railings can't be removed, alternate upper connection details must be developed for the contract plans and approved by the Bureau of Bridges and Structures.

Structure Number	Station	* h	i	j	k max. (10'-0" max.)	l max. (8'-0" max.)	m (15'-0" max.)
1B0161094L032.9	444+00	9'-0"	1'-9 1/2"	1'-5 1/4"	VARIES 2'-0 3/4"	VARIES 1'-6"	9'-0"
			MATCH EXIST.	MATCH EXIST.	TO 4'-0 3/4"	TO 3'-6"	

**REVISION NOTES:**  
 ① EXISTING WALKWAY TO BE REMOVED (PAID FOR AS REMOVE OVERHEAD SIGN STRUCTURE - WALKWAY). THE EXISTING WALKWAY WILL NOT BE REPLACED.  
 EXISTING LIGHTING UNITS TO BE REMOVED (PAID FOR AS REMOVAL OF EXISTING SIGN LIGHTING UNIT WITH NO SALVAGE). THE EXISTING LIGHTING WILL NOT BE REPLACED.  
 ALL EXISTING SIGN PANELS, BRACKETS SUPPORTING WALKWAY, SIGN, AND RELATED HARDWARE ARE TO BE REMOVED (PAID FOR AS REMOVE AND RE-ERECT BRIDGE MOUNTED SIGN). ITEM WILL INCLUDE NEW BRACKETS AND ALL NECESSARY HARDWARE TO MOUNT PROPOSED SIGN PANELS. SIGN PANELS WILL BE PAID FOR AS SIGN PANEL - TYPE 3.

EXISTING W10x22 BEAMS CONNECTED TO STEEL BRIDGE BEAM ARE TO BE REPLACED WITH NEW BEAMS AS SHOWN IN PLAN DETAILS (PAID FOR AS REMOVE AND RE-ERECT BRIDGE MOUNTED SIGN).  
 PROPOSED SIGN BRACKETS WILL BE FABRICATED TO MATCH HEIGHT PROVIDED IN PLAN DETAILS AND WILL NOT BE "L" SHAPED TO MATCH EXISTING BRACKETS.  
 SIGN CONNECTIONS TO MATCH EXISTING FIELD CONDITIONS. ALL DIMENSIONS SHALL BE FIELD VERIFIED BY THE CONTRACTOR PRIOR TO FABRICATING ANY MATERIALS REQUIRED FOR MOUNTING SIGN.  
 \* BOTTOM OF SIGN PANEL SHALL MATCH BOTTOM OF W6x12 SIGN BRACKET. TOP OF SIGN PANEL SHALL MATCH THE TOP OF THE SIGN BRACKET AS SHOWN IN SECTION A-A.

BM-2 6-1-12

FILE NAME =	USER NAME = BAWtor.t	DESIGNED - JLV	REVISED - 10/31/2012
G:\CH11\0158\Road\Sheets\160T35-SHT-ST	PRODUCT-SIGNDETAILS.dgn	DRAWN - MNB	REVISED -
PLOT SCALE = 10.0000 "/in.	CHECKED - RCB	REVISOR -	REVISED -
PLOT DATE = 11/30/2012	DATE - 10/31/2012	REVISOR -	REVISED -

STATE OF ILLINOIS  
 DEPARTMENT OF TRANSPORTATION

BRIDGE MOUNT SIGN STRUCTURES WALKWAY AND CONNECTION DETAILS		F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
SCALE: N.T.S		305	(1920.01,1518,2022&1922.4BIR	COOK	919	330
SHEET NO. 330 OF 919 SHEETS		CONTRACT NO. 60T35				
FED. ROAD DIST. NO. 1 ILLINOIS FED. AID PROJECT						