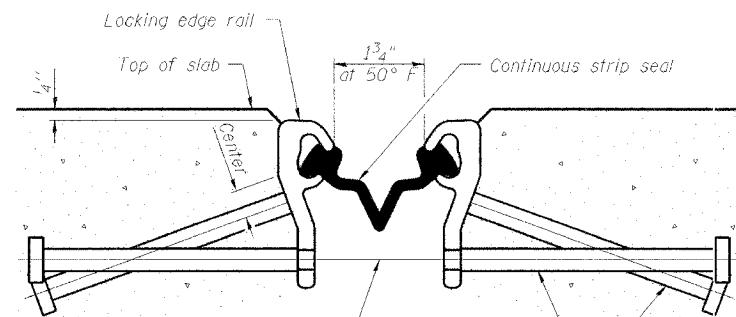


STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

ROUTE NO.	SECTION	COUNTY	STATION	SHEET NO.	SHEET NO. 6 13 SHEETS
F.A.P. 840	139 BR-1	KANKAKEE	69	22	
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT			

Contract #66543

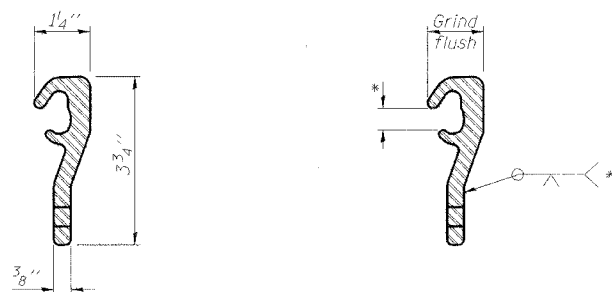
* Omit weld at seal opening.



7/16" ϕ holes at 4'-0" cts. for 3/8" ϕ bolts. All bolts shall be burned, sawed, or chipped off flush with the plates after forms are removed, typ.

Place 1/2" ϕ x 6" granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded at 1'-0" alt. cts.

**SECTION THRU STRIP SEAL JOINT
FOR OVERLAY OVER DECK BEAMS**



LOCKING EDGE RAIL

LOCKING EDGE RAIL SPLICE

Notes:

The strip seal shall be made continuous and shall have a minimum thickness of 1/4". The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed.

The inside of the Locking Edge Rail groove shall be free of weld residue.

Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.

BILL OF MATERIAL

Item	Unit	Total
Preformed Joint Strip Seal	foot	95

DESIGNED	S.D.S.
CHECKED	C.W.C.
DRAWN	L.M.G./D.L.H.
CHECKED	S.D.S.

WHKS & CO.
ENGINEERS PLANNERS LAND SURVEYORS
MASON CITY, IA EAST DUBUQUE, IL AMES, IA SPRINGFIELD, IL ROCHESTER, MN

**BRIDGE JOINT SYSTEM - EXPANSION
(PREFORMED JOINT SEAL)
US ROUTE 45/52 OVER MINNIE CREEK
F.A.P. 840 SEC. 139 BR-1
KANKAKEE COUNTY
STATION 196+30.00
STRUCTURE NO. 046-0070**