



Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

December 19, 2006

SUBJECT: FAU Routes 2424 and 2425
Project M-8003(613)
Section 06-00054-00-RS (Glendale Heights)
DuPage County
Contract No. 83877
Item 57A
January 19, 2007 Letting

TO PROSPECTIVE BIDDERS:

To clarify information it is necessary to revise the following:

Proposal –

**Deleted Special Provision “HMA Field VMH (District One)” on pages 32a-32b.
Revised Index of Special Provisions to reflect deleted Special Provision.**

Prime contractors must utilize the enclosed material when preparing their bid and must include any Schedule of Prices changes in their bidding proposal. Bidders using computer-generated bids are cautioned to reflect any and all Schedule of Prices changes, if involved, into their computer programs.

Since the proposal sheets are printed back to back, bidders are cautioned to exercise care when inserting revised and/or added special provisions into their proposals.

Please call 217-782-7806 if any of the above-described material is not included in this transmittal.

Very truly yours,

Eric Harm
Interim Engineer of Design
and Environment

A handwritten signature in black ink, appearing to read 'Ted B. Walschleger' with a small 'P.E.' to the right.

By: Ted B. Walschleger, P. E.
Engineer of Project Management

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* ~~HMA FIELD VMA (DISTRICT ONE) 32a~~
 Deleted 12-19-06

* Revised 12-19-06

HMA FIELD VMA (DISTRICT ONE)

Effective: January 1, 2007

Add the following to the table in Article 1030.05(d)(2)(a):

| "Parameter | Frequency of Tests | | Test Method See Manual of Test Procedures for Materials |
|------------|--|--------------------|--|
| | High ESAL Mixture Low ESAL Mixture | All Other Mixtures | |
| Field VMA | 1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day) | 1 per day | Illinois-Modified AASHTO R35" |
| Note 5 | | | |

Note 5. The G_{sb} used in the Field VMA calculation shall be the same average G_{sb} value listed in the mix design.

Add the following to the "Control Limits" table in Article 1030.05(d)(4):

| "CONTROL LIMITS | | | |
|-----------------|--------------------|---------------------|--------------------|
| Parameter | High ESAL | High ESAL | All Other |
| | Low ESAL | Low ESAL | |
| | Individual Test | Moving Avg. of 4 | Individual Test |
| Field VMA | $\pm 0.7 \%^{2/}$ | $\pm 0.5 \%^{2/}$ | N/A |

2/ Allowable limit below minimum design VMA requirement"

Revise Article 1030.05(d)(6)a.1. to read:

"1. Voids, Field VMA and Asphalt Binder Content."

Revise the second sentence in Article 1030.05(d)(6)a.1.(a) to read:

"If the retest for voids, field VMA or asphalt binder content exceeds control limits, HMA production shall cease and immediate corrective action shall be instituted by the Contractor."

32a.

Deleted 12-19-06

Add the following to the table in Article 1030.05(d)(5):

| | | |
|--------------------------------|-----------------------|-----------|
| "CONTROL CHART REQUIREMENTS | High ESAL Low ESAL | All Other |
| | Field VMA" | |

Revise the table in 1030.05(e) to read as follows:

| "Test Parameter | Acceptable Limits of Precision |
|---|--------------------------------|
| % Passing: ^{1/} | |
| 1/2 in. (12.5 mm) | 5.0 % |
| No. 4 (4.75 mm) | 5.0 % |
| No. 8 (2.36 mm) | 3.0 % |
| No. 30 (600 μm) | 2.0 % |
| Total Dust Content No. 200 (75 μm) ^{1/} | 2.2 % |
| Asphalt Binder Content | 0.3 % |
| Maximum Specific Gravity of Mixture | 0.026 |
| Bulk Specific Gravity | 0.030 |
| Field VMA | 1.4% |
| Density (% Compaction) | 1.0 % (Correlated)" |

Deleted 12-19-06