



Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

December 18, 2006

SUBJECT: FAU Route 2990
Struckman Boulevard
Project M-8003(696)
Section 06-00078-00-RS
DuPage County
Contract No 83879
Item 58 A
January 19, 2007 Letting

TO PROSPECTIVE BIDDERS:

To clarify information it is necessary to revise the following:

Proposal- Deleted Special Provision "HMA Field VMA (District One)" on pages 13A-13B. Revised Table of Contents to reflect deleted Special Provision.

Prime contractors must utilize the enclosed material when preparing their bid and must include any Schedule of Prices changes in their bidding proposal. Bidders using computer-generated bids are cautioned to reflect any and all Schedule of Prices changes, if involved, into their computer programs.

Since the proposal sheets are printed back to back, bidders are cautioned to exercise care when inserting revised and/or added special provisions into their proposals.

Please call 217-782-7806 if any of the above-described material is not included in this transmittal.

Very truly yours,

Eric Harm
Interim Engineer of Design and Environment

A handwritten signature in black ink, appearing to read 'Ted B. Walschleger' followed by a small 'P.E.' monogram.

By: Ted B. Walschleger, P. E.
Engineer of Project Management

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION
DIVISION OF HIGHWAY
FEDERAL AID URBAN PROJECT
FAU ROUTE FAU 2990 (STRUCKMAN BOULEVARD)
RESURFACING (LAPP PROJECTS)
SECTION NO. 06-00078-00-RS
PROJECT NO. M-8003 (696)
JOB NO. C-91-015-07
VILLAGE OF BARTLETT, DuPAGE COUNTY

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~~16. HMA FIELD VMA (DISTRICT ONE) 13A~~ deleted
12/18/06

Revised
12/18/06

HMA FIELD VMA (DISTRICT ONE)

Effective: January 1, 2007

Add the following to the table in Article 1030.05(d)(2)(a):

| "Parameter | Frequency of Tests | | Test Method See Manual of Test Procedures for Materials |
|------------|--|--------------------|--|
| | High ESAL Mixture Low ESAL Mixture | All Other Mixtures | |
| Field VMA | 1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day) | 1 per day | Illinois-Modified AASHTO R35" |
| Note 5 | | | |

Note 5. The G_{sb} used in the Field VMA calculation shall be the same average G_{sb} value listed in the mix design.

Add the following to the "Control Limits" table in Article 1030.05(d)(4):

| "CONTROL LIMITS | | | |
|-----------------|--------------------------|--------------------------|--------------------|
| Parameter | High ESAL Low ESAL | High ESAL Low ESAL | All Other |
| | Individual Test | Moving Avg. of 4 | Individual Test |
| Field VMA | $\pm 0.7 \%^{2/}$ | $\pm 0.5 \%^{2/}$ | N/A |

2/ Allowable limit below minimum design VMA requirement"

Revise Article 1030.05(d)(6)a.1. to read:

"1. Voids, Field VMA and Asphalt Binder Content."

Revise the second sentence in Article 1030.05(d)(6)a.1.(a) to read:

"If the retest for voids, field VMA or asphalt binder content exceeds control limits, HMA production shall cease and immediate corrective action shall be instituted by the Contractor."

Add the following to the table in Article 1030.05(d)(5):

| | | |
|-----------------------------|-----------------------|-----------|
| "CONTROL CHART REQUIREMENTS | High ESAL Low ESAL | All Other |
| | Field VMA" | |

Revise the table in 1030.05(e) to read as follows:

| "Test Parameter | Acceptable Limits of Precision |
|---|--------------------------------|
| % Passing: ^{1/} | |
| 1/2 in. (12.5 mm) | 5.0 % |
| No. 4 (4.75 mm) | 5.0 % |
| No. 8 (2.36 mm) | 3.0 % |
| No. 30 (600 μm) | 2.0 % |
| Total Dust Content No. 200 (75 μm) ^{1/} | 2.2 % |
| Asphalt Binder Content | 0.3 % |
| Maximum Specific Gravity of Mixture | 0.026 |
| Bulk Specific Gravity | 0.030 |
| Field VMA | 1.4% |
| Density (% Compaction) | 1.0 % (Correlated)" |