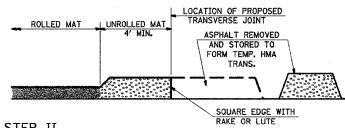
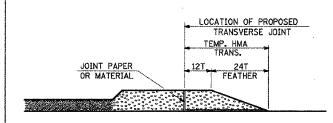
TEMPORARY HOT-MIX ASPHALT TRANSITIONS ROLLED MAT TEMP. HMA THICKNESS OF MAT BEING PLACED EQUALS T

STEP I

- 1. PLACE HOT-MIX ASPHALT MAT, LENGTH 36 TIMES THE THICKNESS OF THE MAT BEING PLACED PAST THE PROPOSED TRANSVERSE JOINT LOCATION USING NORMAL OPERATING PROCEDURES.
- 2. EXTREME CARE SHOULD BE TAKEN TO MAINTAIN ENOUGH MATERIAL IN FRONT OF THE SCREED TO MAINTAIN REQUIRED PAVING DEPTH.

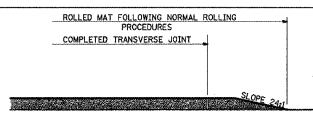


- 1. MOVE THE PAVER OUT OF THE WAY AND REMOVE THE ASPHALT FROM THE AREA OF THE PROPOSED TEMPORARY HOT-MIX ASPHALT TRANSITION.
- 2. SQUARE UP THE END OF THE MAT WITH A RAKE OR LUTE.
- 3. NOTE THAT THE MAT WITHIN 4' OF THE END OF JOINT IS NOT TO BE ROLLED AT THIS TIME.



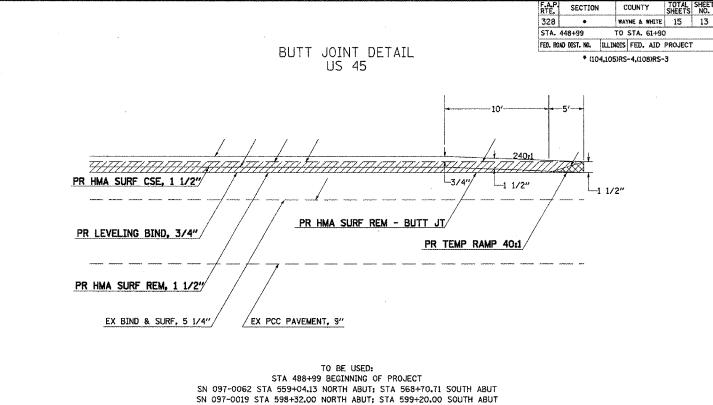
STEP III

- 1. JOINT PAPER OR OTHER PRESELECTED JOINT MATERIAL IS THEN PLACED IN THE CLEARED AREA AND THE EXCESS ASPHALT USED TO HAND FORM A
- NOTE THAT IN CONSTRUCTING THE TRANSITION, THE MAT DEPTH IS CONTINUED AS PART OF THE TRANSITION BEFORE FORMING THE FEATHER.



STEP IV

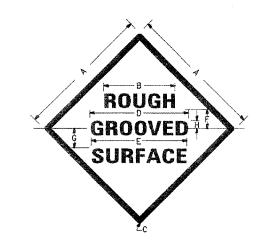
- 1. COMPLETE TEMPORARY TRANSITION BY ROLLING.
- 2. TO RESUME PAVING, AT THE JOINT, REMOVE TEMPORARY TRANSITION AND DISPOSE OF THE MATERIAL ACCORDING TO ART. 202.03 OF THE STD. SPECS. (COST INCLUDED IN THE CONTRACT).
- 3. CONSTRUCTING THE TEMPORARY TRANSITIONS WILL NOT BE PAID FOR SEPARATELY BUT WILL BE INCLUDED IN THE HOT-MIX ASPHALT MATERIAL BEING PLACED.



ILLINOIS STANDARD W8-I106

SN 097-0021 STA 654+28.80 NORTH ABUT; STA 655+27.20 SOUTH ABUT

SN 097-0022 STA 808+02.00 NORTH ABUT; STA 808+88.00 SOUTH ABUT



COLORS:

LEGEND AND BORDER- BLACK NON-REFLECTORIZED BACKGROUND- ORANGE REFLECTORIZED

CONTRACT NO. 98961

SECTION

SIGN SIZE	DIMENSIONS									
	A	8	С	D	E	F	G	Н		
48X48	48.0	24,1	3.0	34.0	33.0	6.0	13.0	3.5		

SIGN		ERIE	<u> </u>	MAD.		BLANK STD.
SIZE	1	2				
48X48	7C	7C	7C	0.8	1.2	B4-480
ALL DIN	JENST	ONS	N IN	CHES		·

LEGEND AND BORDER - BLACK NON-REFLECTORIZED BACKGROUND - ORANGE REFLECTORIZED

NOTE: PRIOR TO ALLOWING TRAFFIC ON ANY PORTION OF THE ROADWAY THAT HAS BEEN COLDMILLED OR BEFORE RESURFACING OPERATIONS BEGIN, THE CONTRACTOR SHALL HAVE ERECTED "UNEVEN PAVEMENT" SIGNS THAT CONFORM TO THE ABOVE DETAILS. A MINIMUM OF ONE SIGN AT EACH END OF THE IMPROVEMENT WILL BE REQUIRED. THE CONTRACTOR SHALL MAINTAIN THE "UNEVEN PAVEMENT" SIGNS UNTIL THE RESURFACING OPERATIONS ARE COMPLETED.

> IF AT ANY TIME THE SIGNS ARE IN PLACE BUT NOT APPLICABLE, THEY SHALL BE TURNED FROM THE VIEW OF MOTORISTS OR COVERED AS DIRECTED BY THE

THE COST OF FURNISHING, ERECTING, MAINTAINING, AND REMOVING THE REQUIRED SIGNS SHALL BE INCLUDED

NOTES:

PRIOR TO ALLOWING TRAFFIC ON ANY PORTION OF THE ROADWAY THAT HAS BEEN COLDMILLED, THE CONTRACTOR SHALL HAVE ERECTED "ROUGH GROOVED SURFACE" SIGNS THAT CONFORM TO THE ABOVE DETAILS. A MINIMUM OF ONE SIGN AT EACH END OF THE IMPROVEMENT WILL BE REQUIRED. THE CONTRACTOR SHALL MAINTAIN THE "ROUGH GROOVED SURFACE" SIGNS UNTIL THE COLDMILLED SURFACE IS COVERED WITH LEVELING BINDER OR SURFACE COURSE.

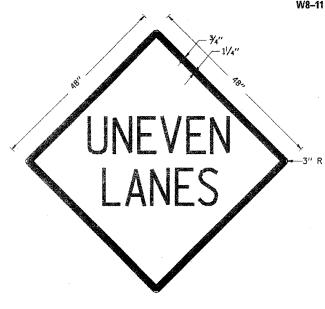
IF AT ANY TIME THE SIGNS ARE IN PLACE BUT NOT APPLICABLE, THEY SHALL BE TURNED FROM THE VIEW OF MOTORISTS OR COVERED AS DIRECTED BY THE ENGINEER.

THE COST OF FURNISHING, ERECTING, MAINTAINING, AND REMOVING THE REQUIRED SIGNS SHALL BE INCLUDED IN THE CONTRACT.

ILLINOIS DEPARTMENT OF TRANSPORTATION DATE CHECKED BY

DETAILS: TEMPORARY HOT-MIX ASPHALT TRANSITIONS, BUTT JOINT, UNEVEN LANES SIGN, ROUGH GROOVED SURFACE SIGN

UNEVEN LANES SIGN W8-11 (48" x 48")



CATE SCALE