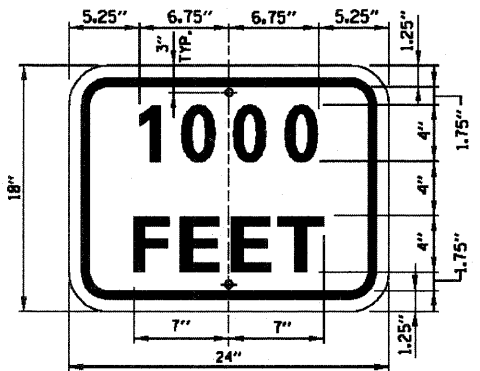


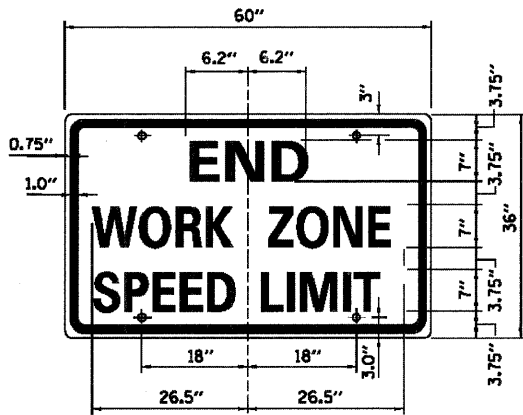
**SIGN G20-I102 (O)**

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 48"x24"  
 LETTERING: 6" FEDERAL SERIES C,  
 MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN ON SIGN G20-2A



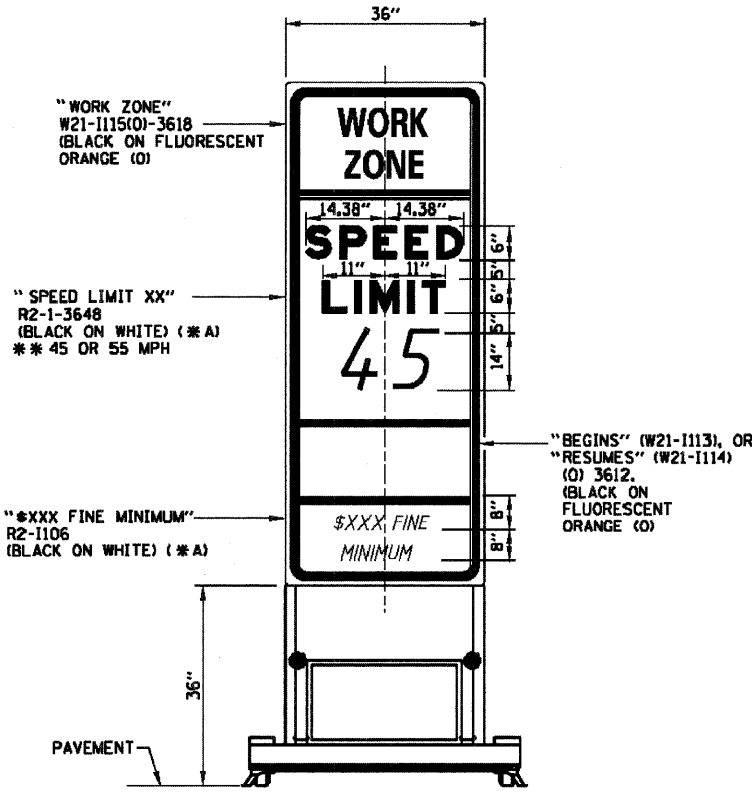
**SUPPLEMENTAL PLATE (O)**

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 24"x18"  
 LETTERING: 4" FEDERAL SERIES D  
 MOUNTING HOLES: 1/8" DIA.



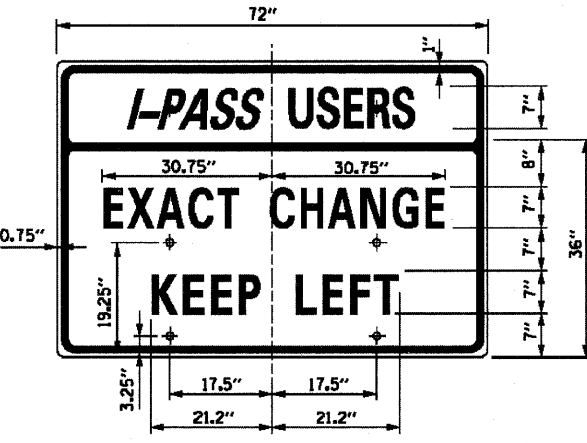
**SIGN G20-I103 (O)**

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x36"  
 LETTERING: 6" FEDERAL SERIES C,  
 MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



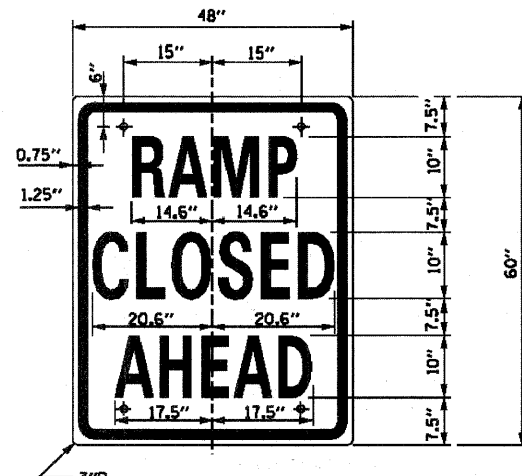
**WORK ZONE SPEED LIMIT SIGN ASSEMBLY**

- GENERAL NOTES:**
- ALL LETTERING IS DESIGNATED BY SIZE AND SERIES IN ACCORDANCE WITH THE LATEST EDITION OF "STANDARD ALPHABETS FOR HIGHWAY SIGNS AND PAVEMENT MARKINGS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION. LETTERING SPACING SHALL BE IN ACCORDANCE WITH THE GUIDE EXCEPT WHERE NOTED.
  - SYMBOLS AND ARROWS SHALL CONFORM TO THE DETAILS SHOWN IN THE LATEST EDITION OF "STANDARD HIGHWAY SIGNS" AS PUBLISHED BY THE U.S. DEPARTMENT OF TRANSPORTATION.
  - SEE THE CONTRACT REQUIREMENTS FOR ADDITIONAL NOTES AND SPECIFICATIONS.  
 (O) FLUORESCENT ORANGE REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.  
 (\*A)-REFLECTIVE SHEETING PER THE STANDARD SPECIFICATIONS.



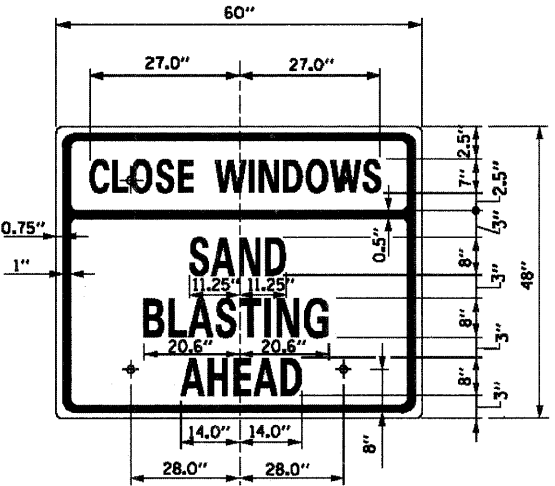
**SIGN TS-7**

COLOR: BACKGROUND - WHITE (REFLECTORIZED) (\*A)  
 BORDER AND LETTERS - BLACK  
 SIZE: 72"x36"  
 LETTERING: 7" FEDERAL SERIES C  
 MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



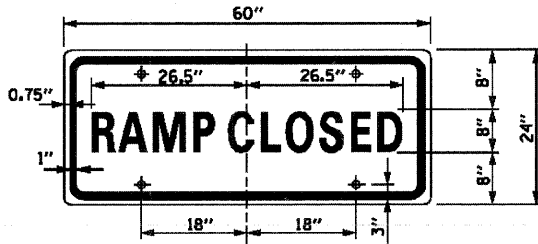
**SIGN TS-9**

COLOR: BACKGROUND - WHITE (REFLECTORIZED)  
 BORDER AND LETTERS - BLACK  
 SIZE: 48"x60"  
 LETTERING: 10" FEDERAL SERIES C  
 MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



**SIGN TS-10 (O)**

COLOR: BACKGROUND - FLUORESCENT ORANGE (O)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x48"  
 LETTERING: 8" FEDERAL SERIES C, 7" FEDERAL SERIES B  
 MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN



**SIGN TS-6**

COLOR: BACKGROUND - WHITE (REFLECTORIZED)  
 BORDER AND LETTERS - BLACK  
 SIZE: 60"x24"  
 LETTERING: 8" FEDERAL SERIES C  
 MOUNTING HOLES: 3/16" DIA., 4 HOLES SPACED AS SHOWN

APPROVED: *Paul Kovacs* DATE 5-1-2009  
 CIVIL ENGINEER

**Illinois Tollway**  
*Open Roads for a Faster Future*

CONSTRUCTION SIGNS

STANDARD E1-02