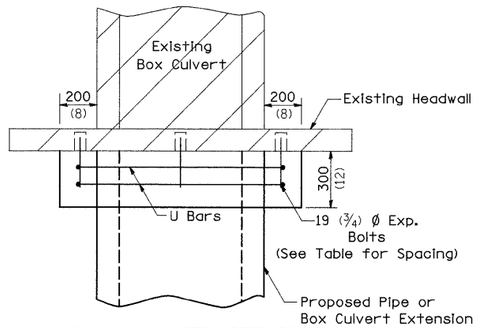
CONCRETE COLLARS FOR PIPE OR BOX CULVERT EXTENSIONS

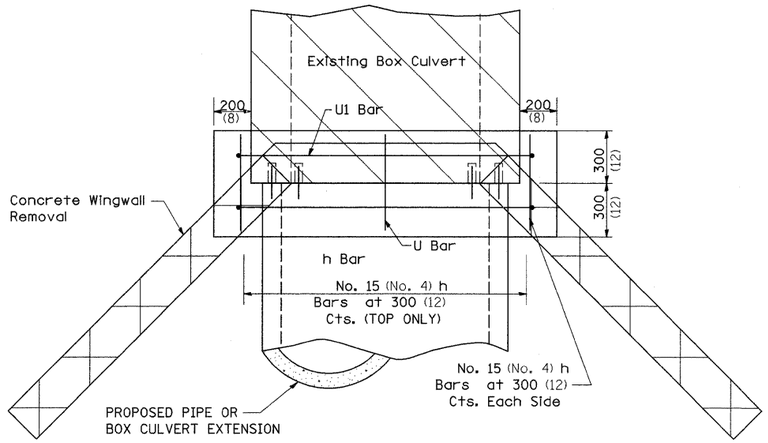
Bill of Materials

	DIMENSIONS		h Bar	U Bar		EXPANSION BOLTS	CONCRETE COLLAR	REINF. BARS
STATION	X	Y	No.	No.	Length	No.	Cu. Yd	LBS
					Total			

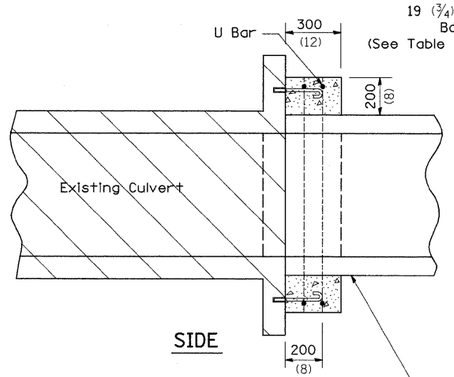
All h Bars 450 (18) Long

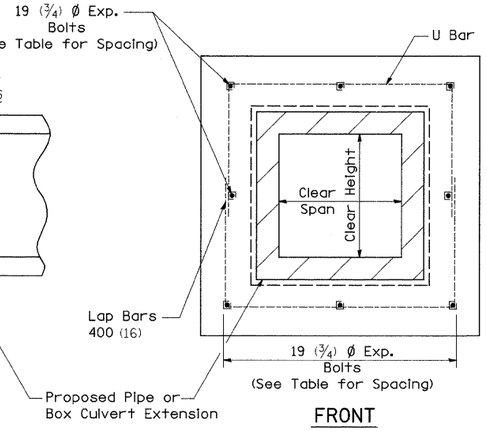


PLAN OF CULVERT WITH STRAIGHT HEADWALL



PLAN OF CULVERT WITH ANGLED WING WALLS



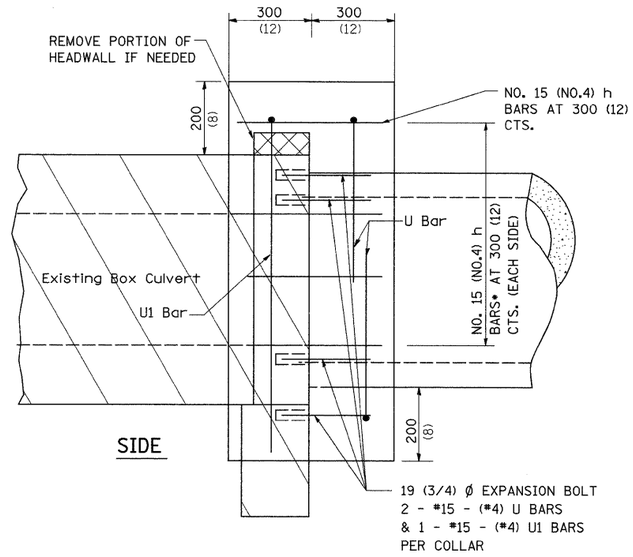


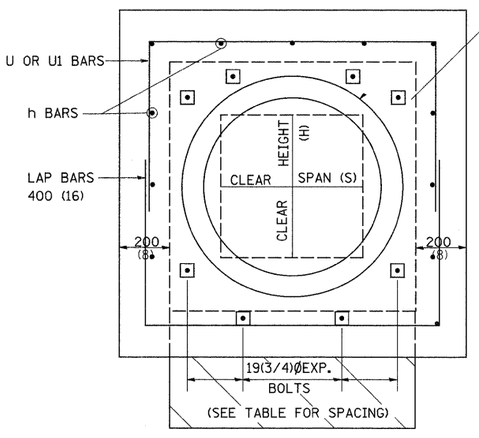
General Notes

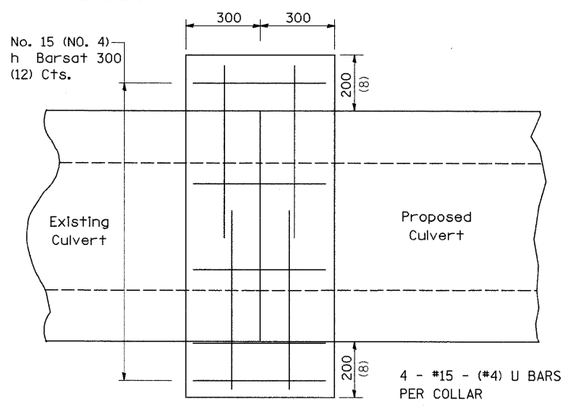
Concrete Collars shall be constructed of Class SI Concrete in accordance with Section 503 of the Standard Specifications

Reinforcement bars shall conform to Section 508 of the Standard Specifications.

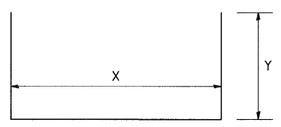
The concrete will be paid for at the contract unit price per cubic meter (cubic yard) for CONCRETE COLLAR. Reinforcement will be paid for at the contract unit price per kilogram (pound) for REINFORCEMENT BARS. Expansion Bolts, when required, will be paid for at the contract unit price each for EXPANSION BOLTS of the size indicated, which price shall include furnishing, drilling holes, and installing the expansion bolts complete in place. These bolts shall extend at least 200 (8 inches) into the new concrete.



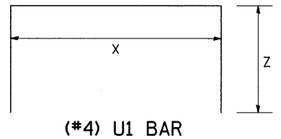




CULVERT CONNECTION WITHOUT EXISTING HEADWALL



(#4) U BAR



(#4) U1 BAR

PLACEMENT DETAILS FOR EXPANSION BOLTS

H OR S	NUMBER OF EXPANSION BOLTS REQUIRED PER SIDE			
	EXTENSIONS < 4.57m (15')		EXTENSIONS > 4.57m (15')	
	NUMBER	SPACING	NUMBER	SPACING
600 (24)	*		*	
750 (30)	2	450 (18)	2	450 (18)
900 (36)	2	600 (24)	2	600 (24)
1200 (48)	3	450 (18)	3	450 (18)
1500 (60)	4	400 (16)	3	600 (24)
1800 (72)	5	375 (15)	4	500 (20)
2100 (84)	5	450 (18)	4	600 (24)
2400 (96)	6	375 (15)	5	525 (21)
2700 (108)	6	475 (19)	5	600 (24)
3000 (120)	7	450 (18)	6	525 (21)
3300 (132)	8	425 (17)	6	600 (24)
3600 (144)	8	475 (19)	7	550 (22)

* MINIMUM ONE PER SIDE

FILE NAME = c:\pw_work\pwidot\dossdd\dms34371\IL 73 Junction Box.dgn	USER NAME = dossdd	DESIGNED -	REVISED - 11-09-06	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	REGION 2 / DISTRICT 2 STANDARD			
	PLOT SCALE = 50.0000 ' / IN.	DRAWN -	REVISED -					
	PLOT DATE = Wed Dec 03 15:18:56 2008	CHECKED -	REVISED -					
		DATE -	REVISED -		SCALE:	SHEET NO. OF SHEETS	STA.	TO STA.

F.A.P RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
301	21T-2	STEPHENSON	56	40
		CONTRACT NO. 64C63		
FED. ROAD DIST. NO.	ILLINOIS	FED. AID PROJECT		