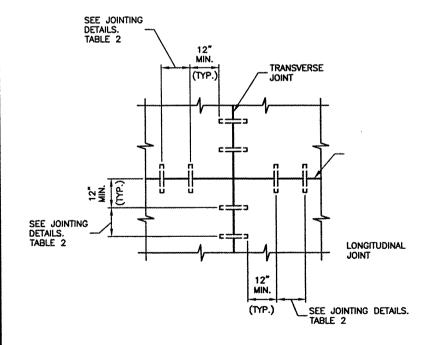
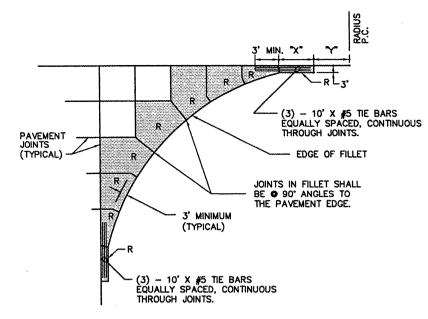


JOINTING AT SKEWED EDGE
N.T.S.



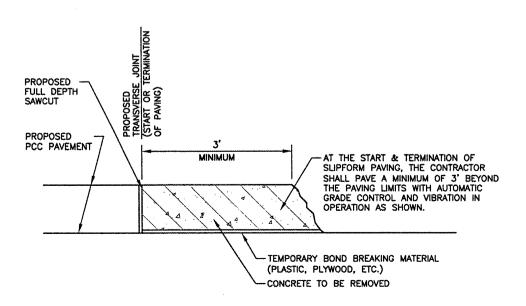
DOWEL PLACEMENT DETAIL



DENOTES ODD SHAPED REINFORCED PANELS TO BE REINFORCED WITH WELDED WITE FABRIC AS SHOWN ON JOINTING DETAILS SHEET. ALL NON RECTANGULAR SHAPED PANELS SHALL BE REINFORCED. (REINFORCEMENT NOT SHOWN)

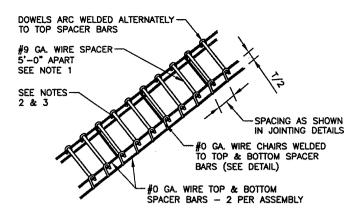
FILLET RADIUS	"X" (IN FEET)	"Y" (IN FEET)		
20	4.30	6.24		
25	4.88	7.00		
30	5.40	7.68		
50	7.11	9.95		
75	8.79	12.21		
85	9.38	13.00		
100	10.21	14.11		
125	11.44	15.78		
150	12.56	17.29		
175	13.58	18.68		
200	14.53	19.98		

FILLET DETAIL & FILLET REINFORCING LAYOUT N.T.S.

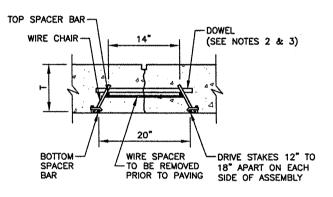


REQUIREMENTS AT START & TERMINATION OF SLIPFORM PAVING

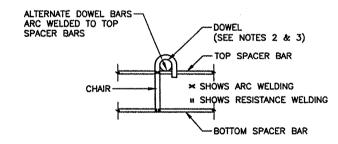
N.T.



DOWEL BASKET ASSEMBLY DETAIL



DOWEL BAR INSTALLATION DETAIL



TYPICAL DOWEL BASKET ELEVATION DETAIL SHOWING CHAIR

DOWEL BASKET DETAILS

DOWEL BASKET NOTES

- 1. #9 GA. WIRE SPACER BAR ARC WELDED TO THE BOTTOM OF TOP SPACER BAR. (MAY BE MECHANICALLY ATTACHED IN LIEU OF WELDING) 3 REQUIRED PER UNIT. THIS WIRE MUST BE CUT OR REMOVED PRIOR TO PAVING.
- 2. DOWEL BAR DIAMETER, LENGTH & SPACING SHALL BE AS SHOWN IN TABLE 2.
- 3. DOWELS SHALL BE EPOXY COATED FULL LENGTH OF DOWEL. IMMEDIATELY PRIOR TO PAVING, THE FREE END OF EACH DOWEL SHALL BE LUBRICATED OR OILED, FOR HALF THE LENGTH OF THE DOWEL.

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UPDATE BY: Kristy Brod PLOT DATE: 1/29/2009 12:19 PM					
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THIS BAR IS EQUAL TO 2" AT FULL SCALE (34X22).					
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JANUARY 27, 2009

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IL. PROJ. NO. SPI-3885

AIP PROJ. NO. 3-17-0096-XX SHEET 18 OF 40 SHEETS