



All structural steel shall conform to AASHTO Classification M-270 Gr. 36.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Reinforcement bars designated (E) shall be epoxy coated.

The deck surface shall have its final finish fined according to Article 420.09(e)(1) of the Standard Specifications. Cost included with Concrete Superstructure.

Prior to pouring the new concrete deck, all heavy or loose rust. loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete.

Cost of removal and re-installation of all members necessary to complete the work as detailed on the plans and as specified in the Special Provisions shall be included with Furnishing and Erecting Structural Steel.

The Inorganic Zinc Rich Primer / Acrylic / Acrylic Paint System shall be used for shop and field painting of new structural steel except where otherwise noted. The color of the final finish coal for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.5 YR 3/4. See Special Provision "Cleaning and Painting New Metal Structures".

Load carrying components designated "NTR" shall conform to the Supplemental Requirements for Notch Toughness, Zone 2.

Diaphragm connection holes shall be 15 ₁₆ $^{\prime\prime}$ $^{\prime\prime}$ $^{\prime\prime}$ $^{\prime\prime}$ $^{\prime\prime}$ bolts. Two hardened washers shall be required at diaphragm connections.

Fasteners shall be high strength bolts. Bolts 7g "\$, open holes 1516 "\$, unless otherwise noted.

Existing structural steel that will be in contact with new structural steel shall be cleaned and painted prior to erection as required by the Special Provision "Cleaning and Painting Contact Surface Areas of Existing Steel Structures".

Expires: November 30, 2012

DESIGNED - CHECKED - CHECK

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION