



Illinois Department of Transportation

2300 South Dirksen Parkway / Springfield, Illinois / 62764

February 25, 2019

SUBJECT: FAP Route 301 (US 20/IL 84)
Project NHPP-IPJB (019)
Section 29RS-7
Jo Daviess County
Contract No. 64K59
Item No. 46, March 8, 2019 Letting
Addendum A

NOTICE TO PROSPECTIVE BIDDERS:

Attached is an addendum to the plans or proposal. This addendum involves revised and/or added material.

1. Revised the Schedule of Prices.
2. Revised the Table of Contents to the Special Provisions.
3. Revised pages 32 & 33 of the Special Provisions.
4. Added pages 75-77 to the Special Provisions
5. Revised sheets 2,4, and 12 of the Plans.

Prime contractors must utilize the enclosed material when preparing their bid and must include any changes to the Schedule of Prices in their bid.

Very truly yours,

Jack A. Elston, P.E.
Bureau Chief, Design and Environment

A handwritten signature in cursive script, reading "Ted B. Walschleger P.E." with the initials "P.E." written in a smaller font to the right.

By: Ted B. Walschleger, P. E.
Engineer of Project Management

JW/al

TABLE OF CONTENTS

LOCATION OF PROJECT	1
DESCRIPTION OF PROJECT	1
TRAFFIC CONTROL PLAN.....	1
PROPERTY MARKERS	5
HOT-MIX ASPHALT SURFACE COURSE, LEVEL BINDER, AND BINDER.....	6
TEMPORARY SIDEWALK.....	6
PCC AUTOMATIC BATCHING EQUIPMENT	6
PCC QC/QA ELECTRONIC REPORTS SUBMITTAL	7
ENGINEER’S FIELD OFFICE TYPE A.....	7
STATUS OF UTILITIES TO BE ADJUSTED.....	7
HOT-MIX ASPHALT MIXTURE IL-9.5FG (BMPR).....	8
TRAFFIC CONTROL SURVEILLANCE.....	11
JOINT TRIMMING.....	11
ILLUMINATED SIGN, LED	12
WORK ZONE PAVEMENT MARKING AND REMOVAL	13
REMOVE SIGN PANEL.....	13
HANDRAIL REMOVAL	13
PIPE HANDRAIL, SPECIAL	14
AUTOMATED FLAGGER ASSISTANCE DEVICES (BDE).....	14
BITUMINOUS MATERIALS COST ADJUSTMENTS (BDE).....	16
COMPENSABLE DELAY COSTS (BDE)	17
CONCRETE MIX DESIGN – DEPARTMENT PROVIDED (BDE)	21
DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (BDE).....	21
DISPOSAL FEES (BDE).....	30
EQUIPMENT PARKING AND STORAGE (BDE).....	31
HOT-MIX ASPHALT – LONGITUDINAL JOINT SEALANT (BDE)	33
HOT-MIX ASPHALT – OSCILLATORY ROLLER (BDE)	37
HOT MIX ASPHALT – QUALITY CONTROL FOR PERFORMANCE (BDE)	39
HOT-MIX ASPHALT – TACK COAT (BDE).....	44
LIGHTS ON BARRICADES (BDE)	44
PAYMENTS TO SUBCONTRACTORS (BDE).....	45
PORTLAND CEMENT CONCRETE (BDE).....	46

PROGRESS PAYMENTS (BDE).....46
RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT SHINGLES (BDE).....47
REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES (BDE).....57
SUBCONTRACTOR AND DBE PAYMENT REPORTING (BDE).....68
SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE).....69
TEMPORARY PAVEMENT MARKING (BDE)69
TRAFFIC CONTROL DEVICES - CONES (BDE)72
WARM MIX ASPHALT (BDE).....72
WEEKLY DBE TRUCKING REPORTS (BDE)74
WORKING DAYS (BDE).....74
HOT-MIX ASPHALT – MIXTURE DESIGN VERIFICATION AND PRODUCTION (MODIFIED FOR I-FIT PROJECTS) (BDE)75

“701.11 Equipment Parking and Storage. During working hours, all vehicles and/or nonoperating equipment which are parked, two hours or less, shall be parked at least 8 ft (2.5 m) from the open traffic lane. For other periods of time during working and for all nonworking hours, all vehicles, materials, and equipment shall be parked or stored as follows.

- (a) When the project has adequate right-of-way, vehicles, materials, and equipment shall be located a minimum of 30 ft (9 m) from the pavement.
- (b) When adequate right-of-way does not exist, vehicles, materials, and equipment shall be located a minimum of 15 ft (4.5 m) from the edge of any pavement open to traffic.
- (c) Behind temporary concrete barrier, vehicles, materials, and equipment shall be located a minimum of 24 in. (600 mm) behind free standing barrier or a minimum of 6 in. (150 mm) behind barrier that is either pinned or restrained according to Article 704.04. The 24 in. or 6 in. measurement shall be from the base of the non-traffic side of the barrier.
- (d) Behind other man-made or natural barriers meeting the approval of the Engineer.”

HOT-MIX ASPHALT – LONGITUDINAL JOINT SEALANT (BDE)

Effective: August 1, 2018

Revised: January 1, 2019

Add the following to Article 406.02 of the Standard Specifications.

“(d) Longitudinal Joint Sealant (LJS)1032”

Add the following to Article 406.03 of the Standard Specifications.

- “(k) Longitudinal Joint Sealant (LJS) Pressure Distributor (Note 2)
- (l) Longitudinal Joint Sealant (LJS) Melter Kettle (Note 3)

Note 2. When a pressure distributor is used to apply the LJS, the distributor shall be equipped with a heating and recirculating system along with a functioning auger agitating system or vertical shaft mixer in the hauling tank to prevent localized overheating. The distributor shall be equipped with a guide or laser system to aid in proper placement of the LJS application.

Note 3. When a melter kettle is used to transport and apply the LJS, the melter kettle shall be an oil jacketed double-boiler with agitating and recirculating systems. Material from the kettle may be dispensed through a pressure feed wand with an applicator shoe or through a pressure feed wand into a hand-operated thermal push cart.”

Revised 2/25/19

HOT-MIX ASPHALT – MIXTURE DESIGN VERIFICATION AND PRODUCTION (MODIFIED FOR I-FIT PROJECTS) (BDE)

Effective: January 1, 2019

Description. This special provision requires the Illinois Flexibility Index Test (I-FIT) be used during mixture design verification and production testing for the various hot-mix asphalt (HMA) mixtures described herein.

Mixture Design. Add the following to the list of referenced standards in Article 1030.04 of the Standard Specifications:

“Illinois Modified AASHTO TP 124 Determining the Fracture Potential of Asphalt Mixtures Using the Illinois Flexibility Index Test (I-FIT)”

Revise Article 1030.04(d) of the Standard Specifications to read:

“(d) Verification Testing. Prepared samples of High ESAL, IL-4.75, and SMA mixture designs shall be submitted to the District laboratory for verification of the Hamburg Wheel, Tensile Strength, and I-FIT tests. Prepared samples of Low ESAL mix designs shall be submitted to the District laboratory for verification of the I-FIT test. The prepared Hamburg Wheel and I-FIT samples shall be a total of three-160 mm tall compacted gyratory bricks yielding test specimens with $7.0 \pm 1.0\%$ air voids. If a Contractor does not possess the equipment to prepare the 160 mm tall bricks, a total of six-115 mm tall compacted gyratory bricks yielding test specimens with $7.0 \pm 1.0\%$ air voids will be acceptable. The prepared Tensile Strength samples shall be a total of six-95 mm tall compacted gyratory bricks yielding test specimens with $7.0 \pm 1.0\%$ air voids.

If the mix fails the Department’s verification testing, the Contractor shall make necessary changes to the mix and provide passing Hamburg Wheel, Tensile Strength, and I-FIT test results from a private lab. The Department will verify the passing results.

All new and renewal mix designs shall meet the following requirements for verification testing.

(1) Hamburg Wheel Test Criteria. The maximum allowable rut depth shall be 0.5 in. (12.5 mm). The minimum number of wheel passes at the 0.5 in. (12.5 mm) rut depth criteria shall be based on the high temperature binder grade of the mix as specified in the mix requirements table of the plans.

Illinois Modified AASHTO T 324 Requirements ^{1/}	
PG Grade	Number of Passes
PG 58-xx (or lower)	5,000
PG 64-xx	7,500
PG 70-xx	15,000
PG 76-xx (or higher)	20,000

Added 2/25/19

1/ When produced at temperatures of 275 ± 5 °F (135 ± 3 °C) or less, loose Warm Mix Asphalt shall be oven aged at 270 ± 5 °F (132 ± 3 °C) for two hours prior to gyratory compaction of Hamburg Wheel specimens.

(2) Tensile Strength Criteria. Tensile strength testing shall be according to the Illinois Modified AASHTO T 283 procedure. The minimum allowable conditioned tensile strength shall be 60 psi (415 kPa) for non-polymer modified performance graded (PG) asphalt binder and 80 psi (550 kPa) for polymer modified PG asphalt binder. The maximum allowable unconditioned tensile strength shall be 200 psi (1380 kPa).

(3) I-FIT Flexibility Index (FI) Criteria. The minimum allowable FI shall be as follows:

Illinois Modified AASHTO TP 124 ^{1/}	
Mixture	Minimum FI
HMA	8.0
SMA	8.0

1/ Existing mix designs shall also meet the FI Criteria for verification testing.”

Start of HMA Production and Job Mix Formula (JMF) Adjustments. Revise Article 1030.06(a) of the Standard Specifications to read:

“(a) High ESAL, IL-4.75, WMA, and SMA Mixtures. A test strip will be required at the beginning of HMA production for each mixture according to the Manual of Test Procedures for Materials “Hot Mix Asphalt Test Strip Procedures”. A test strip will not be required for shoulder applications or HMA mixtures with a quantity less than 3000 tons (2750 metric tons); however, such mixtures shall still be sampled on the first day of production for the Hamburg Wheel and I-FIT testing.

Before start-up, target values shall be determined by applying gradation correction factors to the JMF when applicable. These correction factors shall be determined from previous experience. The target values, when approved by the Engineer, shall be used to control HMA production. Plant settings and control charts shall be set according to target values.

Before constructing the test strip, target values shall be determined by applying gradation correction factors to the JMF when applicable. After any JMF adjustment, the JMF shall become the Adjusted Job Mix Formula (AJMF). Upon completion of the first acceptable test strip, the JMF shall become the AJMF regardless of whether or not the JMF has been adjusted. If an adjustment/plant change is made, the Engineer may require a new test strip to be constructed. If the HMA placed during the initial test strip is determined to be unacceptable to remain in place by the Engineer, it shall be removed and replaced.

Added 2/25/19

The limitations between the JMF and AJMF are as follows.

Parameter	Adjustment
1/2 in. (12.5 mm)	± 5.0 %
No. 4 (4.75 mm)	± 4.0 %
No. 8 (2.36 mm)	± 3.0 %
No. 30 (600 µm)	*
No. 200 (75 µm)	*
Asphalt Binder Content	± 0.3 %

* In no case shall the target for the amount passing be greater than the JMF.

Any adjustments outside the above limitations will require a new mix design.

Mixture sampled to represent the test strip shall include approximately 60 lb (27 kg) of additional material for the Department to conduct Hamburg Wheel testing and approximately 60 lb (27 kg) of additional material for the Department to conduct I-FIT testing. Within one working day after sampling, the Contractor shall deliver prepared samples to the District laboratory for verification testing. The prepared Hamburg Wheel and I-FIT samples shall be a total of three-160 mm tall compacted gyratory bricks yielding test specimens with $7.0 \pm 1.0\%$ air voids. If a Contractor does not possess the equipment to prepare the 160 mm tall bricks, a total of six-115 mm tall compacted gyratory bricks yielding test specimens with $7.0 \pm 1.0\%$ air voids will be acceptable.

Upon notification by the Engineer of a failing Hamburg Wheel and/or I-FIT test and prior to restarting production, the Contractor shall make necessary adjustments approved by the Engineer to the mixture production and submit another mixture sample for the Department to conduct I-FIT and Hamburg testing. All prior produced material may be paved out provided all other mixture criteria is being met. Upon consecutive failing Hamburg Wheel or consecutive failing I-FIT tests, no additional mixture shall be produced until the Engineer receives passing Hamburg Wheel or I-FIT test results.

The Department may conduct additional Hamburg Wheel or I-FIT testing on production material as determined by the Engineer.”

Add the following to the end of Article 1030.06(b) of the Standard Specifications:

“I-FIT testing will be performed for Low ESAL mixtures (excluding Class D patches, pavement patching and incidental HMA) during mixture production.

The Contractor shall cease production upon notification by the Engineer of a failing I-FIT test. All prior produced material may be paved out provided all other mixture criteria is being met. No additional mixture shall be produced until the Engineer receives passing I-FIT test results.

The Department may conduct additional I-FIT testing on production material as determined by the Engineer.”

Added 2/25/19