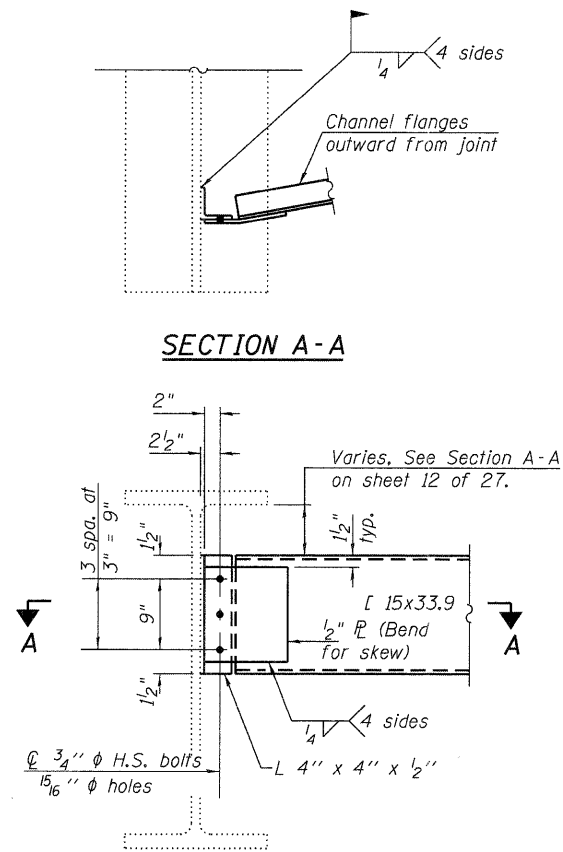


Exist. end diaphragms, bent flanges, bolts and any existing welds shall be removed. Existing welds shall be removed using the air-arc method. Grind smooth all weld material remaining on the web. Cost included with Structural Steel Removal.

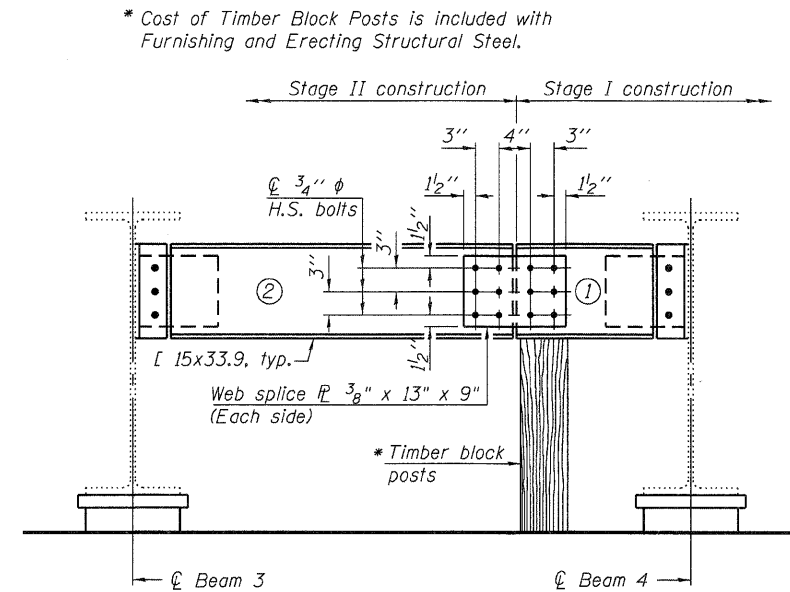
**EXISTING END DIAPHRAGM REMOVAL DETAIL**

(Total 10 Diaphragms to be removed)



**NEW END DIAPHRAGM DETAIL**

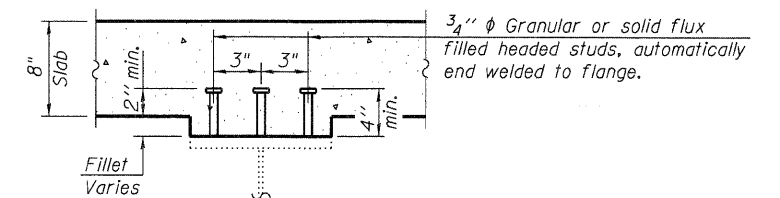
(Total 10 Diaphragms)



**END DIAPHRAGM**

**END DIAPHRAGM STAGE CONSTRUCTION SEQUENCE**

- 1.) Order diaphragm in two sections.
- 2.) Attach section ① of diaphragm to beam ④
- 3.) Place timber block posts between section ① of diaphragm and abutment bearing section.
- 4.) Attach section ② of diaphragm to both beam ③ and section ① of diaphragm during stage II construction with splice plates.
- 5.) Remove timber block posts.



**SECTION A-A**

**BILL OF MATERIAL**

Item	Unit	Total
Furnishing and Erecting Structural Steel	Pound	4,620
Structural Steel Removal	Pound	3,370
Stud Shear Connectors	Each	3,492

INTERIOR GIRDER MOMENT TABLE						
		0.4 Sp. 1	Pier 1	0.5 Sp. 2	Pier 2	0.6 Sp. 3
$I_s$	(in <sup>4</sup> )	11281.5	11281.5	11281.5	11281.5	11281.5
$I_c(n)$	(in <sup>4</sup> )	26349		26349		26349
$I_c(3n)$	(in <sup>4</sup> )	19215	19215	19215	19215	19215
$I_c(cr)$	(in <sup>4</sup> )		14187		14187	
$S_s$	(in <sup>3</sup> )	621.2	621.2	621.2	621.2	621.2
$S_c(n)$	(in <sup>3</sup> )	862.2		862.2		862.2
$S_c(3n)$	(in <sup>3</sup> )	776.4	776.4	776.4	776.4	776.4
$S_c(cr)$	(in <sup>3</sup> )		693.7		693.7	
$Z$	(in <sup>3</sup> )					
$\rho$	(k/')	0.867	0.867	0.867	0.867	0.867
$M \rho$	(k)	258	419	199	431	271
$s \rho$	(k/')	0.309	0.309	0.309	0.309	0.309
$M_s \rho$	(k)	92	151	69	155	96
$M \rho$	(k)	409	337	380	342	422
$M_{IM}$	(k)	108	86	95	87	108
$\rho_3 [M \rho + M_{IM}]$	(k)	863	705	791	715	883
$M_o$	(k)	1576	1657	1376	1691	1626
$M_u$	(k)	2427		2427		2427
$f_s \rho$ non-comp	(ksi)	5.0	8.1	3.8	8.3	5.2
$f_s \rho$ (comp)	(ksi)	1.4	2.6	1.1	2.7	1.5
$f_s (\rho_3 [M \rho + M_{IM}])$	(ksi)	12	12.2	11.0	12.4	12.3
$f_s$ (Overload)	(ksi)	18.4	22.9	15.9	23.4	19
$f_s$ (Total)	(ksi)		29.8		30.4	
VR	(k)	54.27	49.54	42.95	49.41	53.98

INTERIOR GIRDER REACTION TABLE					
	W. Abut.	Pier 1	Pier 2	E. Abut.	
$R \rho$	(k)	29.4	90.9	92.2	30.1
$R \rho$	(k)	38.5	45.8	46.1	30.0
$R_I$	(k)	10.2	8.7	8.7	18.8
$R_{Total}$	(k)	78.1	145.5	146.9	78.8

\* Compact section  
\*\* Braced non-compact and partially braced section

$I_s, S_s$ : Non-composite moment of inertia and section modulus of the steel section used for computing  $f_s$  (Total and Overload) due to non-composite dead loads (in<sup>4</sup> and in<sup>3</sup>).

$I_c(n), S_c(n)$ : Composite moment of inertia and section modulus of the steel and deck based upon the modular ratio, "n", used for computing  $f_s$  (Total and Overload) due to short-term composite live loads (in<sup>4</sup> and in<sup>3</sup>).

$I_c(3n), S_c(3n)$ : Composite moment of inertia and section modulus of the steel and deck based upon 3 times the modular ratio, "3n", used for computing  $f_s$  (Total and Overload) due to long-term composite (superimposed) dead loads (in<sup>4</sup> and in<sup>3</sup>).

$I_c(cr), S_c(cr)$ : Composite moment of inertia and section modulus of the steel and longitudinal deck reinforcement, used for computing  $f_s$  (Total-Strength II and Service II) in cracked sections, due to both short-term composite live loads and long-term composite dead loads (in<sup>4</sup> and in<sup>3</sup>).

$Z$ : Plastic Section Modulus of the steel section in non-composite areas (in<sup>3</sup>).

$\rho$ : Un-factored non-composite dead load (kips/ft.).

$M \rho$ : Un-factored moment due to non-composite dead load (kip-ft.).

$s \rho$ : Un-factored long-term composite (superimposed) dead load (kips/ft.).

$M_s \rho$ : Un-factored moment due to long-term composite (superimposed) dead load (kip-ft.).

$M \rho$ : Un-factored live load moment (kip-ft.).

$M_I$ : Un-factored moment due to impact (kip-ft.).

$M_o$ : Factored design moment (kip-ft.).

$1.3 [M \rho + M_s \rho + \frac{5}{8} (M \rho + M_I)]$

$M_u$ : Compact composite moment capacity according to AASHTO LFD 10.50.1.1 or compact non-composite moment capacity according to AASHTO LFD 10.48.1 (kip-ft.).

$f_s$  (Overload): Sum of stresses as computed from the moments below (ksi).

$M \rho + M_s \rho + \frac{5}{8} (M \rho + M_I)$

$f_s$  (Total): Sum of stresses as computed from the moments below on non-compact section (ksi).

$1.3 [M \rho + M_s \rho + \frac{5}{8} (M \rho + M_I)]$

VR: Maximum  $\rho$  + impact shear range within the composite portion of the span for stud shear connector design (kips).