

## STANDARD BAR SPLICER ASSEMBLY

	Minim	um Lap Leng	ths		
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5
3, 4	1'-5"	1'-11''	2'-1"	2'-4"	2'-3"
5	1'-9"	2'-5"	2'-7"	2'-11"	2'-10"
6	2'-1"	2'-11''	3'-1"	3'-6"	3'-4"
7	2'-9"	3'-10''	4'-2"	4'-8''	4'-6"
8	3'-8''	5'-1"	5′-5″	6'-2"	5′-10′′
9	4'-7"	6'-5"	6'-10''	7'-9"	7′-5″

Table 1: Black bar, 0.8 Class C

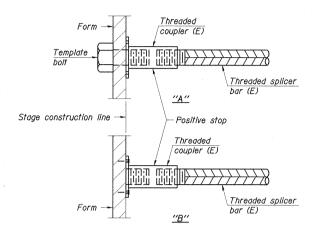
Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C
Table 4: Epoxy bar, Top bar lap, 0.8 Class C
Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min. lap length +  $1_2^{l}$ " + thread length

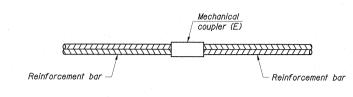
\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length



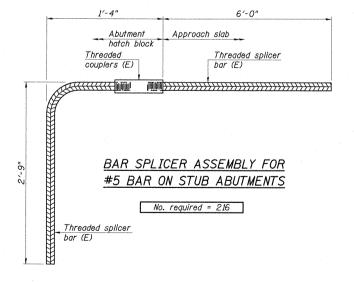
## INSTALLATION AND SETTING METHODS

"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.



## STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required



## NOTES:

- 1. Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.
- 2. All reinforcement shall be lapped and tied to the splicer bars.
- 3. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.
- 4. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

CRAWFORD MURPHY & TILLY, INC. CONSULTING ENGINEERS SPRINGFIELD, IL. # AURORA, IL. # ST. LOUIS, MO ROCKFORD, IL. # PEGRIAL, IL. # CHLAGO, I.
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STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION** 

SECTION COUNTY **BAR SPLICER DETAILS** 331 (1X-1) VB-1, B-1, N-4, R-3 WILLIAMSON 367 233 STRUCTURE NO. 100-0095 (W.B.) & 100-0096 (E.B.) CONTRACT NO. 98859 SHEET NO. 26 OF 32 SHEETS ILLINOIS FED. AID PROJECT