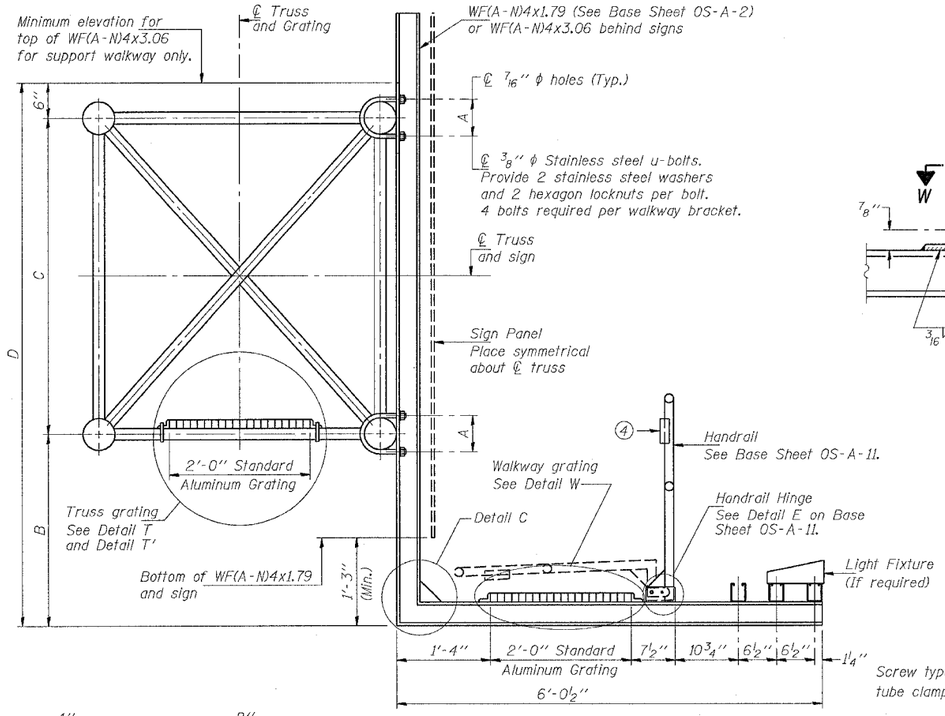
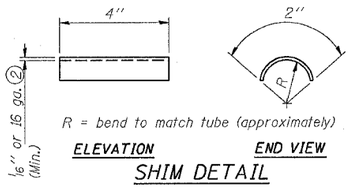
CONTRACT NO. 64647

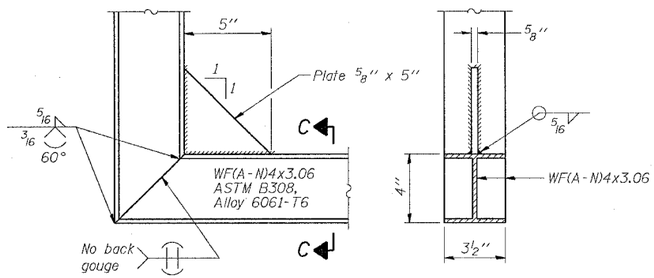
F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
595	1-3-K	ROCKISLAND	476	2408
STA.		TO STA.		
FED. ROAD DIST. NO.	ILLINOIS	FED. AID PROJECT		



SECTION B-B



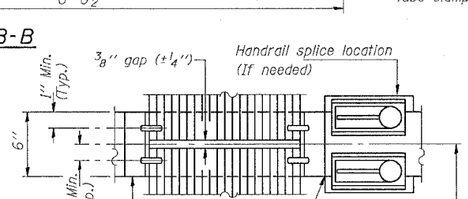
SHIM DETAIL



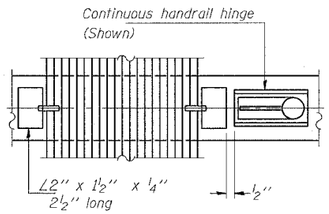
DETAIL C

(See Detail P, Base Sheet OS-A-11.)

SECTION C-C

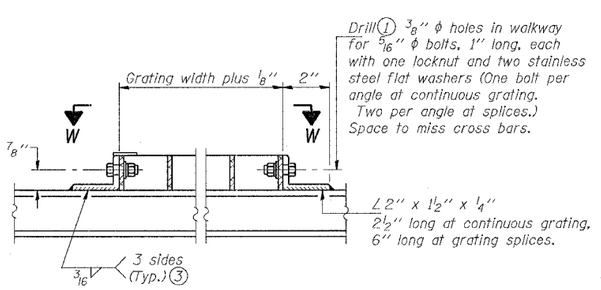


(AT WALKWAY GRATING SPLICE)



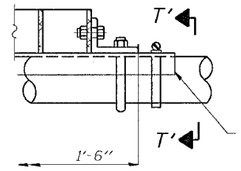
(CONTINUOUS WALKWAY GRATING)

SECTION W-W



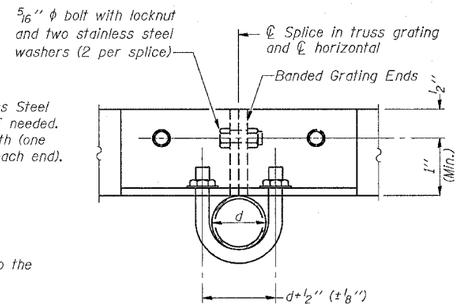
DETAIL W

(Walkway grating)

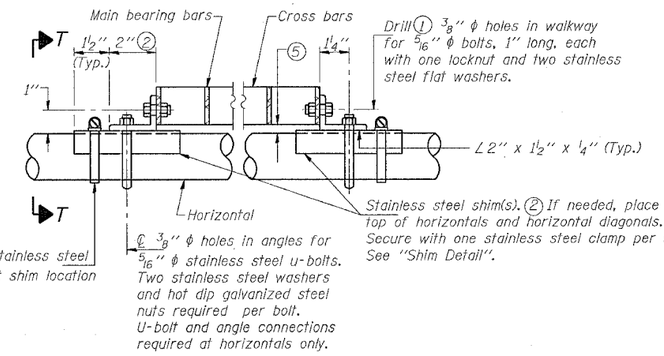


DETAIL T'

(Truss grating splice)
Details not shown same as Detail T.
Alternate materials may be used subject to the Engineer's review and approval.

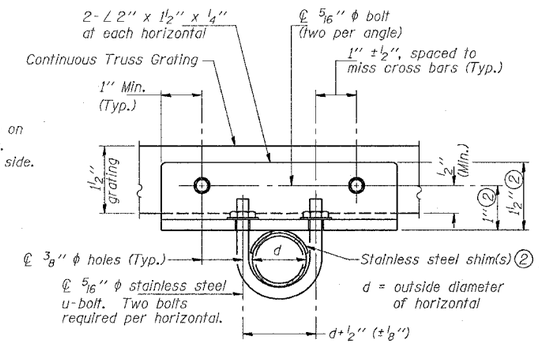


SECTION T'-T'



DETAIL T

(Continuous Truss grating)



SECTION T-T

SPECIFICATIONS FOR STANDARD ALUMINUM GRATING

Main Bearing Bars shall be 3/16" x 1½" on 1 3/16" centers and conform to ASTM B221 Alloy 6061-T6.
Cross bars shall be 3/16" x 1½" on 4" centers and conform to ASTM B221 Alloy 6063-T5 or 6061-T6.

OR

Aluminum Grating with modified "I" sections for main bearing bars shall meet the following requirements:
Main bars shall conform to ASTM B221 Alloy 6061-T6 and have a minimum section modulus equal to 0.0705 in.³ per bar, a depth of 1½", spaced on 1 3/16" centers.
Cross bars shall conform to ASTM B221 Alloy 6063-T5 or T-42 and spaced on 4" centers.

Structure Number	Station	A	B	C	D
2S081NMB35900	359+00	6 3/8"	3' 4 1/2"	5' 3"	9' 1 1/2"
2S081NMB38150	381+50	7 3/8"	2' 4 1/2"	5' 3"	8' 1 1/2"

(1) Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment.
(2) Stainless steel shims shall be placed as shown in Detail T if needed to compensate for alignment variations between horizontal and diagonal pipes beyond adjustment provided by angles. Thicker shims may be used subject to shims performing properly.
(3) If Handrail Joint present, weld angle to WF(A-N)4 and ¼" extension bars. (See Base Sheet OS-A-11.)
(4) ℄ ⅛" x ½" x 2" welded to handrail posts to protect locations that contact grating.
(5) Tube to grating gap may vary from 0 to ½" (max.) to align walkway, allow for camber, etc.

NUMBER	REVISION	DATE

OVERHEAD SIGN STRUCTURES ALUMINUM WALKWAY DETAILS

REVISIONS NAME	DATE

ILLINOIS DEPARTMENT OF TRANSPORTATION

SCALE: VERT. HORIZ.
DATE
DRAWN BY
CHECKED BY

PLOT DATE = Wed Jan 26 07:32:27 2005
FILE NAME = c:\projects\railway\sign sheets\dgn
PLOT SCALE = 20.0000 ' / IN.
REFERENCE = REF

OS-A-10 11/1/2002