#### If you plan to submit a bid directly to the Department of Transportation

#### **PREQUALIFICATION**

Any contractor who desires to become pre-qualified to bid on work advertised by IDOT must submit the properly completed pre-qualification forms to the Bureau of Construction no later that 4:30 p.m. prevailing time twenty-one days prior to the letting of interest. This pre-qualification requirement applies to first time contractors, contractors renewing expired ratings, contractors maintaining continuous pre-qualification or contractors requesting revised ratings. To be eligible to bid, existing pre-qualification ratings must be effective through the date of letting.

#### **REQUESTS FOR AUTHORIZATION TO BID**

Contractors wanting to bid on items included in a particular letting must submit the properly completed "Request for Authorization to Bid/or Not For Bid Status" (BDE 124INT) and the ORIGINAL "Affidavit of Availability" (BC 57) to the proper office no later than 4:30 p.m. prevailing time, three (3) days prior to the letting date.

#### WHO CAN BID?

Bids will be accepted from only those companies that request and receive written **Authorization to Bid** from IDOT's Central Bureau of Construction.

WHAT CONSTITUTES WRITTEN AUTHORIZATION TO BID?: When a prospective prime bidder submits a "Request for Authorization to Bid/or Not For Bid Status" (BDE 124INT) he/she must indicate at that time which items are being requested For Bidding purposes. Only those items requested For Bidding will be analyzed. After the request has been analyzed, the bidder will be issued a Proposal Denial and/or Authorization Form, approved by the Central Bureau of Construction, that indicates which items have been approved For Bidding. If Authorization to Bid cannot be approved, the Proposal Denial and/or Authorization Form will indicate the reason for denial.

**ABOUT AUTHORIZATION TO BID:** Firms that have not received an authorization form within a reasonable time of complete and correct original document submittal should contact the department as to status. This is critical in the week before the letting. These documents must be received three days before the letting date. Firms unsure as to authorization status should call the Prequalification Section of the Bureau of Construction at the number listed at the end of these instructions.

**ADDENDA AND REVISIONS:** It is the contractor's responsibility to determine which, if any, addenda or revisions pertain to any project they may be bidding. Failure to incorporate all relevant addenda or revisions may cause the bid to be declared unacceptable.

Each addendum will be placed with the contract number. Addenda and revisions will also be placed on the Addendum/Revision Checklist and each subscription service subscriber will be notified by e-mail of each addendum and revision issued.

The Internet is the Department's primary way of doing business. The subscription server e-mails are an added courtesy the Department provides. It is suggested that bidders check IDOT's website at <a href="http://www.dot.il.gov/desenv/delett.html">http://www.dot.il.gov/desenv/delett.html</a> before submitting final bid information.

#### IDOT IS NOT RESPONSIBLE FOR ANY E-MAIL FAILURES.

Addenda Questions may be directed to the Contracts Office at (217)782-7806 or D&Econtracts@dot.il.gov

Technical Questions about downloading these files may be directed to Tim Garman (217)524-1642 or Timothy.Garman@illinois.gov.

WHAT MUST BE INCLUDED WHEN BIDS ARE SUBMITTED?: Bidders need not return the entire proposal when bids are submitted. That portion of the proposal that must be returned includes the following:

- 1. All documents from the Proposal Cover Sheet through the Proposal Bid Bond
- 2. Other special documentation and/or information that may be required by the contract special provisions

All proposal documents, including Proposal Guaranty Checks or Proposal Bid Bonds, should be stapled together to prevent loss when bids are processed by IDOT personnel.

**ABOUT SUBMITTING BIDS**: It is recommended that bidders deliver bids in person to insure they arrive at the proper location prior to the time specified for the receipt of bids. Any bid received at the place of letting after the time specified will not be accepted.

#### WHO SHOULD BE CALLED IF ASSISTANCE IS NEEDED?

Questions Regarding	Call
Prequalification and/or Authorization to Bid	217/782-3413
Preparation and submittal of bids	217/782-7806
Mailing of plans and proposals	217/782-7806

#### ADDENDUMS AND REVISIONS TO THE PROPOSAL FORMS

Planholders should verify that they have received and incorporated any addendum and/or revision prior to submitting their bid. Failure by the bidder to include and addendum or revision could result in a bid being rejected as irregular.

149

Proposal Submitted By
Name
Address
City

### Letting April 3, 2009

#### NOTICE TO PROSPECTIVE BIDDERS

This proposal can be used for bidding purposes by only those companies that request and receive written AUTHORIZATION TO BID from IDOT's Central Bureau of Construction. (SEE INSTRUCTIONS ON THE INSIDE OF COVER)

### Notice To Bidders, Specifications, Proposal, Contract and Contract Bond



Springfield, Illinois 62764

Contract No. 60640 COOK County Section 1213B-1 Route FAI 90 Project ESP-090-4(118)050 District 1 Construction Funds

PLEASE MARK THE APPROPRIATE BOX BELOW:	
☐ A <u>Bid Bond</u> is included.	
☐ A <u>Cashier's</u> <u>Check</u> or a <u>Certified</u> <u>Check</u> is included	

Prepared by

Checked by

Printed by authority of the State of Illinois)

BIDDERS NEED NOT RETURN THE ENTIRE PROPOSAL (See instructions inside front cover)

#### **INSTRUCTIONS**

**ABOUT IDOT PROPOSALS**: All proposals issued by IDOT are potential bidding proposals. Each proposal contains all Certifications and Affidavits, a Proposal Signature Sheet and a Proposal Bid Bond required for Prime Contractors to submit a bid after written **Authorization to Bid** has been issued by IDOT's Central Bureau of Construction.

WHO CAN BID?: Bids will be accepted from only those companies that request and receive written Authorization to Bid from IDOT's Central Bureau of Construction. To request authorization, a potential bidder <u>must complete and submit Part B of the Request for Authorization to Bid/or Not For Bid Status form (BDE 124 INT) and submit an original Affidavit of Availability (BC 57).</u>

WHAT CONSTITUTES WRITTEN AUTHORIZATION TO BID?: When a prospective prime bidder submits a "Request for Proposal Forms and Plans" he/she must indicate at that time which items are being requested For Bidding purposes. Only those items requested For Bidding will be analyzed. After the request has been analyzed, the bidder will be issued a Proposal Denial and/or Authorization Form, approved by the Central Bureau of Construction, that indicates which items have been approved For Bidding. If Authorization to Bid cannot be approved, the Proposal Denial and/or Authorization Form will indicate the reason for denial. If a contractor has requested to bid but has not received a Proposal Denial and/or Authorization Form, they should contact the Central Bureau of Construction in advance of the letting date.

**WHAT MUST BE INCLUDED WHEN BIDS ARE SUBMITTED?**: Bidders need not return the entire proposal when bids are submitted. That portion of the proposal that must be returned includes the following:

- 1. All documents from the Proposal Cover Sheet through the Proposal Bid Bond
- 2. Other special documentation and/or information that may be required by the contract special provisions

All proposal documents, including Proposal Guaranty Checks or Proposal Bid Bonds, should be stapled together to prevent loss when bids are processed by IDOT personnel.

**ABOUT SUBMITTING BIDS**: It is recommended that bidders deliver bids in person to insure they arrive at the proper location prior to the time specified for the receipt of bids. Any bid received at the place of letting after the time specified will not be accepted.

Call

#### WHO SHOULD BE CALLED IF ASSISTANCE IS NEEDED?

**Questions Regarding** 

J	
Prequalification and/or Authorization to Bid	217/782-3413
Preparation and submittal of bids	217/782-7806
Mailing of CD-ROMS	217/782-7806



**PROPOSAL** 

### 

Bridge deck replacement of the structure carrying Central Avenue over I-90 (SN 016-0659) in Chicago.

2. The undersigned bidder will furnish all labor, material and equipment to complete the above described project in a good and workmanlike manner as provided in the contract documents provided by the Department of Transportation. This proposal will become part of the contract and the terms and conditions contained in the contract documents shall govern performance and payments.

- 3. ASSURANCE OF EXAMINATION AND INSPECTION/WAIVER. The undersigned further declares that he/she has carefully examined the proposal, plans, specifications, form of contract and contract bond, and special provisions, and that he/she has inspected in detail the site of the proposed work, and that he/she has familiarized themselves with all of the local conditions affecting the contract and the detailed requirements of construction, and understands that in making this proposal he/she waives all right to plead any misunderstanding regarding the same.
- 4. **EXECUTION OF CONTRACT AND CONTRACT BOND.** The undersigned further agrees to execute a contract for this work and present the same to the department within fifteen (15) days after the contract has been mailed to him/her. The undersigned further agrees that he/she and his/her surety will execute and present within fifteen (15) days after the contract has been mailed to him/her contract bond satisfactory to and in the form prescribed by the Department of Transportation, in the penal sum of the full amount of the contract, guaranteeing the faithful performance of the work in accordance with the terms of the contract.
- 5. **PROPOSAL GUARANTY.** Accompanying this proposal is either a bid bond on the department form, executed by a corporate surety company satisfactory to the department, or a proposal guaranty check consisting of a bank cashier's check or a properly certified check for not less than 5 per cent of the amount bid or for the amount specified in the following schedule:

<u>A</u>	mount o	of Bid	Proposal <u>Guaranty</u>	<u>Am</u>	ount c	Proposal <u>of Bid</u> <u>Guaranty</u>
Up to		\$5,000	\$150	\$2,000,000	to	\$3,000,000 \$100,000
\$5,000	to	\$10,000	\$300	\$3,000,000	to	\$5,000,000 \$150,000
\$10,000	to	\$50,000	\$1,000	\$5,000,000	to	\$7,500,000 \$250,000
\$50,000	to	\$100,000	\$3,000	\$7,500,000	to	\$10,000,000 \$400,000
\$100,000	to	\$150,000	\$5,000	\$10,000,000	to	\$15,000,000 \$500,000
\$150,000	to	\$250,000	\$7,500	\$15,000,000	to	\$20,000,000 \$600,000
\$250,000	to	\$500,000	\$12,500	\$20,000,000	to	\$25,000,000\$700,000
\$500,000	to	\$1,000,000	\$25,000	\$25,000,000	to	\$30,000,000 \$800,000
\$1,000,000	to	\$1,500,000	\$50,000	\$30,000,000	to	\$35,000,000 \$900,000
\$1,500,000	to	\$2,000,000	\$75,000	over		\$35,000,000 \$1,000,000

Bank cashier's checks or properly certified checks accompanying proposals shall be made payable to the Treasurer, State of Illinois, when the state is awarding authority; the county treasurer, when a county is the awarding authority; or the city, village, or town treasurer, when a city, village, or town is the awarding authority.

If a combination bid is submitted, the proposal guaranties which accompany the individual proposals making up the combination will be considered as also covering the combination bid.

The amount of the proposal guaranty check is	\$(	). If this proposal is accepted
and the undersigned shall fail to execute a contract bond as required herein,	it is hereby agreed that the amount of the	e proposal guaranty shall become
the property of the State of Illinois, and shall be considered as payment of da	mages due to delay and other causes suf	fered by the State because of the
failure to execute said contract and contract bond; otherwise, the bid bond s	shall become void or the proposal guaran	ity check shall be returned to the
undersigned.		

undersigned.		
Attach Cashier's	Check or Certif	ied Check Here
In the event that one proposal guaranty check is intended to cover to fithe proposal guaranties which would be required for each individuatate below where it may be found.		
The proposal guaranty check will be found in the proposal for:	Item	
	Section No.	
	County	
1		

Mark the proposal cover sheet as to the type of proposal guaranty submitted.

6. **COMBINATION BIDS.** The undersigned further agrees that if awarded the contract for the sections contained in the following combination, he/she will perform the work in accordance with the requirements of each individual proposal comprising the combination bid specified in the schedule below, and that the combination bid shall be prorated against each section in proportion to the bid submitted for the same. If an error is found to exist in the gross sum bid for one or more of the individual sections included in a combination, the combination bid shall be corrected as provided in the specifications.

When a combination bid is submitted, the schedule below must be completed in each proposal comprising the combination.

If alternate bids are submitted for one or more of the sections comprising the combination, a combination bid must be submitted for each alternate.

#### **Schedule of Combination Bids**

Combination		Combination Bid
No.	Dollars Cents	

- 7. SCHEDULE OF PRICES. The undersigned bidder submits herewith, in accordance with the rules and instructions, a schedule of prices for the items of work for which bids are sought. The unit prices bid are in U.S. dollars and cents, and all extensions and summations have been made. The bidder understands that the quantities appearing in the bid schedule are approximate and are provided for the purpose of obtaining a gross sum for the comparison of bids. If there is an error in the extension of the unit prices, the unit prices shall govern. Payment to the contractor awarded the contract will be made only for actual quantities of work performed and accepted or materials furnished according to the contract. The scheduled quantities of work to be done and materials to be furnished may be increased, decreased or omitted as provided elsewhere in the contract.
- 8. **CERTIFICATE OF AUTHORITY.** The undersigned bidder, if a business organized under the laws of another State, assures the Department that it will furnish a copy of its certificate of authority to do business in the State of Illinois with the return of the executed contract and bond. Failure to furnish the certificate within the time provided for execution of an awarded contract may be cause for cancellation of the award and forfeiture of the proposal guaranty to the State.

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route
FSP-0904/118/050	FALON

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
MX030199	TEMP PAVEMENT	SQ M	40.000				
MX030207	CON ATS 50 GALVS PVC	METER	213.000				
MX030243	CON ATS 75 GALVS PVC	METER	379.000				
MX030300	CON ATS 25 GALVS PVC	METER	98.000				
MX032178	TEMP INFO SIGNING	SQ M	5.000				
MX032308	EC C TRPLX 2-1C6 1C8G	METER	453.000				
MX032507	PVC CON T 50 S80	METER	71.000				
MX032768	CONCRETE FOUND 600	METER	10.000				
MX032777	ELCBL C 19 6C	METER	359.000				
MX032779	EX S CLAY P SS T2 200	METER	2.000				
MX033100		METER	320.000				
MX033693		SQ M	5.000				
MX033694		SQ M	73.700				
MX033761	ANCHOR BOLTS M30	EACH	40.000				
	ECA C EPRTC 2C 6 #8G	METER	382.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route	Route		
ESP-0904/118/050	FAI 90			

Item Number	Pay Item Description	Unit of Measure	Quantity	х	Unit Price	=	Total Price
MZ001050	AGG SUBGRADE 300	SQ M	538.000				
M2010210	TREE REMOV OVER 15	UNIT	20.000				
M2011000	TEMPORARY FENCE	METER	300.000				
M2020010	EARTH EXCAVATION	CU M	271.000				
M2070400	POROUS GRAN EMB SPEC	си м	107.000				
M2113100	TOPSOIL F & P 100	SQ M	148.000				
M2500210	SEEDING CL 2A	НА	0.030				
M2500400	NITROGEN FERT NUTR	KG	1.000				
M2500500	PHOSPHORUS FERT NUTR	KG	1.000				
M2500600	POTASSIUM FERT NUTR	KG	1.000				
M2510630	EROSION CONTR BLANKET	SQ M	300.000				
M2520110		SQ M	148.000				
M2520200	SUPPLE WATERING	UNIT	1.000				
M2800400		METER	45.000				
M3111100		SQ M	299.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route
ESP-0904/118/050	FAI 90

Item Number	Pay Item Description	Unit of Measure	Quantity	X	Unit Price	=	Total Price
M4060200	BIT MATLS PR CT	M TON	1.000				
M4060300	AGG PR CT	M TON	10.000				
M4060982	HMA SURF REM BUTT JT	SQ M	25.000				
M4061005	HMA REPL OVER PATCH	M TON	66.000				
M4062135	LEV BIND MM N70	M TON	100.000				
M4063340	HMA SC "D" N70	M TON	150.000				
M4202265	PCC PVT 260 JOINTED	SQ M	414.000				
M4205050	BR APPROACH PAVT SPL	SQ M	346.000				
M4206100	BR APPR PVT CON (PCC)	SQ M	24.000				
M4230250	PCC DRIVEWAY PAVT 250	SQ M	37.000				
M4240125	PC CONC SIDEWALK 125	SQ M	224.000				
M4248000	DETECTABLE WARNINGS	SQ M	5.000				
M4400765	HMA SURF REM 65	SQ M	1,523.000				
	HMA RM OV PATCH 50	SQ M	550.000				
	PAVEMENT REM	SQ M	650.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route	
ESP-0904/118/050	FAI 90	

Item Number	Pay Item Description	Unit of Measure	Quantity	X	Unit Price	=	Total Price
M4402010	DRIVE PAVEMENT REM	SQ M	44.000				
M4402020	CURB REM	METER	11.000				
M4402040	COMB CURB GUTTER REM	METER	229.000				
M4402050	SIDEWALK REM	SQ M	288.000				
M4402060	APPROACH SLAB REM	SQ M	165.000				
M4402420	MEDIAN REMOVAL	SQ M	140.000				
M4427235	CL C PATCH T2 300	SQ M	100.000				
M4427335	CL C PATCH T3 300	SQ M	150.000				
M4427435	CL C PATCH T4 300	SQ M	300.000				
M5010240	CONC REM	CU M	34.500				
M5010570	PROTECTIVE SHIELD	SQ M	1,206.000				
M5020100	STRUCTURE EXCAVATION	CU M	155.000				
M5030350	CONC STRUCT	си м	24.600				
M5030360	CONC SUP-STR	си м	491.000				
M5030390	BR DECK GROOVING	SQ M	1,004.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route
ESP-0904/118/050	FAI 90

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
M5030450	PROTECTIVE COAT	SQ M	2,400.000				
M5050405	F & E STRUCT STEEL	KG	1,109.000				
M5080205	REINF BARS, EPOXY CTD	KG	60,580.000				
M5090520	BRIDGE FENCE RAILING	METER	168.000				
M5120900	TEMP SHT PILING	SQ M	25.000				
M5200225	PREF JT STRIP SEAL	METER	75.000				
M5210022	ANCHOR BOLTS M24	EACH	20.000				
M5504800	SS CLEANED	METER	77.000				
M5870300	CONCRETE SEALER	SQ M	69.000				
M5900200	EPOXY CRACK INJECTION	METER	36.000				
M6020230	CB A 1.2M D T1FOL CHG	EACH	1.000				
M6060070	CONC CURB TB	METER	11.000				
M6060500	COMB CC&G TB15.30	METER	171.000				
M6060520	COMB CC&G TB15.30 SPL	METER	48.000				
M6063753	CONC MED TM5.30 SPL	SQ M	14.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route
FSP-0904/118/050	FAI 90

Item Number	Pay Item Description	Unit of Measure	Quantity	X	Unit Price	=	Total Price
M6064100	CONC MED TSB15.30	SQ M	47.000				
M6064130	CONC MED TSB15.30 SPL	SQ M	114.000				
M6641930	CH LK FENCE REM & RE	METER	42.000				
M7030100	SHORT-TERM PAVT MKING	METER	25.000				
M7030220	TEMP PVT MK LINE 100	METER	524.000				
M7030240	TEMP PVT MK LINE 150	METER	52.000				
M7030280	TEMP PVT MK LINE 600	METER	8.000				
M7030510	PAVT MARK TAPE T3 L&S	SQ M	7.800				
M7030520	PAVT MARK TAPE T3 100	METER	1,881.000				
M7030540	PAVT MARK TAPE T3 150	METER	126.000				
M7030560	PAVT MARK TAPE T3 300	METER	28.000				
M7031000	WORK ZONE PAVT MK REM	SQ M	223.000				
M7040100	TEMP CONC BARRIER	METER	256.000				
M7040200	REL TEMP CONC BARRIER	METER	168.000				
M7200100	SIGN PANEL T1	SQ M	1.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	_	Route
ESP-0904/118/050		FAI 90

Item Number	Pay Item Description	Unit of Measure	Quantity	х	Unit Price	=	Total Price
M7240730	RELOC SIGN PANEL T3	SQ M	5.000				000000000000000000000000000000000000000
M7280100	TELES STL SIN SUPPORT	METER	3.000				
M7300100	WOOD SIN SUPPORT	METER	8.000				
M7800100	THPL PVT MK LTR & SYM	SQ M	4.000				
M7800105	THPL PVT MK LINE 100	METER	550.000				
M7800115	THPL PVT MK LINE 150	METER	54.000				
M7800120	THPL PVT MK LINE 200	METER	336.000				
M7800125	THPL PVT MK LINE 300	METER	27.000				
M7802010	POLYUREA PM T1 LN 100	METER	36.000				
M7802015	POLYUREA PM T1 LN 150	METER	20.000				
M7802020		METER	208.000				
M7802060		METER	9.000				
M7830100		SQ M	66.000				
M8100060		METER	335.000				
	CONT 75 GALVS	METER	42.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route
ESP-0904/118/050	FAI 90

ltem Number	Pay Item Description	Unit of Measure	Quantity	х	Unit Price	=	Total Price
M8100260	CON T 50 PVC	METER	93.000				
M8101050	CON P 50 GALVS	METER	35.000				
M8120230	CON EMB STR 50 PVC	METER	157.000				
M8130120	JBX SS AS 150X150X100	EACH	8.000				
M8130185	JBX SS AS 300X250X150	EACH	2.000				
M8130223	JBX SS AS 400X350X150	EACH	1.000				
M8160400	UD 3#4 #6G EPRRHW 30	METER	81.000				
M8170425	EC C EPR RHW 1C 10	METER	403.000				
M8190200	TR & BKFIL F ELECT WK	METER	893.000				
M8780200	CONC FDN TY D	METER	2.000				
M8950230	REM ELCBL FR CON	METER	450.000				
XX005656	INLET FILTER CLEANING	EACH	3.000				
X0320080	ROD & CL DUCT EX COND	FOOT	95.000				
X0322426	RELOC CTA ELECT SVC	L SUM	1.000				
X0322440	DIG LOOP DET SEN U 2C	EACH	1.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route	
ESP-0904/118/050	FAI 90	

Item Number	Pay Item Description	Unit of Measure	Quantity	X	Unit Price	=	Total Price
X0322443	TONE EQ 3 FREQ TR PRG	EACH	2.000				
X0322444	TONE EQ POWER SUPPLY	EACH	1.000				
X0322445	TONE EQ MOUNT FRAME	EACH	1.000				
X0322446	CAB HOUSING EQU TY 3	EACH	2.000				
X0323574	MAINTAIN LIGHTING SYS	CAL MO	6.000				
X0324435	CLEAN EX MAN/HAND	EACH	6.000				
X0325015	ADJ FR & LID	EACH	4.000				
X0326323	UP LUM 70W HPS SS HS	EACH	8.000				
X0329863	INTERCEPT EX CONDUIT	EACH	3.000				
X0329867	INST L P MA&L MAT PCC	EACH	8.000				
X0329888	REM EX ST LIGHT EQUIP	L SUM	1.000				
X0945500	PAINT EX POLE COMPL	EACH	7.000				
X4022000	TEMP ACCESS- COM ENT	EACH	1.000				
X7011015	TR C-PROT EXPRESSWAYS	L SUM	1.000				
X7013820	TR CONT SURVEIL EXPWY	CAL DA	30.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

Project Number	Route
SP-0904/118/050	FAI 90

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
Z0013798	CONSTRUCTION LAYOUT	L SUM	1.000				
Z0030020	IMP ATTEN FRD NAR TL2	EACH	1.000				
Z0030240	IMP ATTN TEMP NRD TL2	EACH	1.000				
Z0030250	IMP ATTN TEMP NRD TL3	EACH	2.000				
Z0048665	RR PROT LIABILITY INS	L SUM	1.000				
Z0073500	TEMP SUPPORT SYSTEM	L SUM	1.000				
<b>Z0076600</b>	TRAINEES	HOUR	1,000.000		0.800		800.000
20101100	TREE TRUNK PROTECTION	EACH	3.000				
28000510	INLET FILTERS	EACH	4.000				
50104720	REM EXIST CONC DECK	EACH	1.000				
50500715	JACK & REM EX BEARING	EACH	30.000				
50800515	BAR SPLICERS	EACH	970.000				
51500100	NAME PLATES	EACH	1.000				
52100010	ELAST BEARING ASSY T1	EACH	30.000				
60250200	CB ADJUST	EACH	3.000				

State Job # - C-91-300-98 PPS NBR - 1-74492-0100

County Name - COOK- -

 Code 31 - 

 District 1 - 

 Section Number 1213B-1

Project Number	
ESP-0904/118/050	

Route FAI 90

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
60406520	FR & LIDS OL (CHGO)	EACH	4.000				
67000400	ENGR FIELD OFFICE A	CAL MO	8.000				
67100100	MOBILIZATION	L SUM	1.000				
70101800	TRAF CONT & PROT SPL	L SUM	1.000				
70103815	TR CONT SURVEILLANCE	CAL DA	50.000				
70106800	CHANGEABLE MESSAGE SN	CAL MO	2.000				
73100100	BASE TEL STL SIN SUPP	EACH	1.000				
78200100	MONODIR PRIS BAR REFL	EACH	70.000				
80500300	SERV INSTALL TY C	EACH	1.000				
81400200	HD HANDHOLE	EACH	5.000				
84200500	REM EX LT UNIT SALV	EACH	8.000				
84200700	LIGHTING FDN REMOV	EACH	2.000				
87900200	DRILL EX HANDHOLE	EACH	17.000				
89500510	CAB HOUSING EQU REMOV	EACH	2.000				
89502380	REMOV EX HANDHOLE	EACH	1.000				

NUMBER -

60640

State Job # - C-91-300-98

PPS NBR - 1-74492-0100

County Name - COOK- -

Code - 31 - - District - 1 - -

Section Number - 1213B-1

Project Number	Rou	te
FSP-0904/118/050	FΔI	90

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
89502385	REMOV EX CONC FDN	EACH	2.000				

CONTRACT NUMBER	60640	
THIS IS THE TOTAL BID		\$

#### NOTES:

- 1. Each PAY ITEM should have a UNIT PRICE and a TOTAL PRICE.
- 2. The UNIT PRICE shall govern if no TOTAL PRICE is shown or if there is a discrepancy between the product of the UNIT PRICE multiplied by the QUANTITY.
- 3. If a UNIT PRICE is omitted, the TOTAL PRICE will be divided by the QUANTITY in order to establish a UNIT PRICE.
- 4. A bid may be declared UNACCEPTABLE if neither a unit price nor a total price is shown.

### STATE REQUIRED ETHICAL STANDARDS GOVERNING CONTRACT PROCUREMENT: ASSURANCES, CERTIFICATIONS AND DISCLOSURES

#### I. GENERAL

- **A.** Article 50 of the Illinois Procurement Code establishes the duty of all State chief procurement officers, State purchasing officers, and their designees to maximize the value of the expenditure of public moneys in procuring goods, services, and contracts for the State of Illinois and to act in a manner that maintains the integrity and public trust of State government. In discharging this duty, they are charged by law to use all available information, reasonable efforts, and reasonable actions to protect, safeguard, and maintain the procurement process of the State of Illinois.
- **B.** In order to comply with the provisions of Article 50 and to carry out the duty established therein, all bidders are to adhere to ethical standards established for the procurement process, and to make such assurances, disclosures and certifications required by law. By execution of the Proposal Signature Sheet, the bidder indicates that each of the mandated assurances has been read and understood, that each certification is made and understood, and that each disclosure requirement has been understood and completed.
- **C.** In addition to all other remedies provided by law, failure to comply with any assurance, failure to make any disclosure or the making of a false certification shall be grounds for termination of the contract and the suspension or debarment of the bidder.

#### **II. ASSURANCES**

**A.** The assurances hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. The Department may terminate the contract if it is later determined that the bidder rendered a false or erroneous assurance, and the surety providing the performance bond shall be responsible for the completion of the contract.

#### B. Felons

1. The Illinois Procurement Code provides:

Section 50-10. Felons. Unless otherwise provided, no person or business convicted of a felony shall do business with the State of Illinois or any state agency from the date of conviction until 5 years after the date of completion of the sentence for that felony, unless no person held responsible by a prosecutorial office for the facts upon which the conviction was based continues to have any involvement with the business.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-10.

#### C. Conflicts of Interest

1. The Illinois Procurement Code provides in pertinent part:

Section 50-13. Conflicts of Interest.

- (a) Prohibition. It is unlawful for any person holding an elective office in this State, holding a seat in the General Assembly, or appointed to or employed in any of the offices or agencies of state government and who receives compensation for such employment in excess of 60% of the salary of the Governor of the State of Illinois, or who is an officer or employee of the Capital Development Board or the Illinois Toll Highway Authority, or who is the spouse or minor child of any such person to have or acquire any contract, or any direct pecuniary interest in any contract therein, whether for stationery, printing, paper, or any services, materials, or supplies, that will be wholly or partially satisfied by the payment of funds appropriated by the General Assembly of the State of Illinois or in any contract of the Capital Development Board or the Illinois Toll Highway authority.
- (b) Interests. It is unlawful for any firm, partnership, association or corporation, in which any person listed in subsection (a) is entitled to receive (i) more than 7 1/2% of the total distributable income or (ii) an amount in excess of the salary of the Governor, to have or acquire any such contract or direct pecuniary interest therein.
- (c) Combined interests. It is unlawful for any firm, partnership, association, or corporation, in which any person listed in subsection (a) together with his or her spouse or minor children is entitled to receive (i) more than 15%, in the aggregate, of the total distributable income or (ii) an amount in excess of 2 times the salary of the Governor, to have or acquire any such contract or direct pecuniary interest therein.
- (d) Securities. Nothing in this Section invalidates the provisions of any bond or other security previously offered or to be offered for sale or sold by or for the State of Illinois.
- (e) Prior interests. This Section does not affect the validity of any contract made between the State and an officer or employee of the State or member of the General Assembly, his or her spouse, minor child or any combination of those persons if that contract was in existence before his or her election or employment as an officer, member, or employee. The contract is voidable, however, if it cannot be completed within 365 days after the officer, member, or employee takes office or is employed.

The current salary of the Governor is \$177,412.00. Sixty percent of the salary is \$106,447.20.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-13, or that an effective exemption has been issued by the Board of Ethics to any individual subject to the Section 50-13 prohibitions pursuant to the provisions of Section 50-20 of the Code and Executive Order Number 3 (1998). Information concerning the exemption process is available from the Department upon request.

#### D. Negotiations

1. The Illinois Procurement Code provides in pertinent part:

Section 50-15. Negotiations.

- (a) It is unlawful for any person employed in or on a continual contractual relationship with any of the offices or agencies of State government to participate in contract negotiations on behalf of that office or agency with any firm, partnership, association, or corporation with whom that person has a contract for future employment or is negotiating concerning possible future employment.
- 2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-15, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

#### E. Inducements

1. The Illinois Procurement Code provides:

Section 50-25. Inducement. Any person who offers or pays any money or other valuable thing to any person to induce him or her not to bid for a State contract or as recompense for not having bid on a State contract is guilty of a Class 4 felony. Any person who accepts any money or other valuable thing for not bidding for a State contract or who withholds a bid in consideration of the promise for the payment of money or other valuable thing is guilty of a Class 4 felony.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-25, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

#### F. Revolving Door Prohibition

1. The Illinois Procurement Code provides:

Section 50-30. Revolving door prohibition. Chief procurement officers, associate procurement officers, State purchasing officers, their designees whose principal duties are directly related to State procurement, and executive officers confirmed by the Senate are expressly prohibited for a period of 2 years after terminating an affected position from engaging in any procurement activity relating to the State agency most recently employing them in an affected position for a period of at least 6 months. The prohibition includes, but is not limited to: lobbying the procurement process; specifying; bidding; proposing bid, proposal, or contract documents; on their own behalf or on behalf of any firm, partnership, association, or corporation. This Section applies only to persons who terminate an affected position on or after January 15, 1999.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-30, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

#### **G.** Reporting Anticompetitive Practices

1. The Illinois Procurement Code provides:

Section 50-40. Reporting anticompetitive practices. When, for any reason, any vendor, bidder, contractor, chief procurement officer, State purchasing officer, designee, elected official, or State employee suspects collusion or other anticompetitive practice among any bidders, offerors, contractors, proposers, or employees of the State, a notice of the relevant facts shall be transmitted to the Attorney General and the chief procurement officer.

2. The bidder assures the Department that it has not failed to report any relevant facts concerning the practices addressed in Section 50-40 which may involve the contract for which the bid is submitted.

#### H. Confidentiality

1. The Illinois Procurement Code provides:

Section 50-45. Confidentiality. Any chief procurement officer, State purchasing officer, designee, or executive officer who willfully uses or allows the use of specifications, competitive bid documents, proprietary competitive information, proposals, contracts, or selection information to compromise the fairness or integrity of the procurement, bidding, or contract process shall be subject to immediate dismissal, regardless of the Personnel code, any contract, or any collective bargaining agreement, and may in addition be subject to criminal prosecution.

2. The bidder assures the Department that it has no knowledge of any fact relevant to the practices addressed in Section 50-45 which may involve the contract for which the bid is submitted.

#### I. Insider Information

1. The Illinois Procurement Act provides:

Section 50-50. Insider information. It is unlawful for any current or former elected or appointed State official or State employee to knowingly use confidential information available only by virtue of that office or employment for actual or anticipated gain for themselves or another person.

2. The bidder assures the Department that it has no knowledge of any facts relevant to the practices addressed in Section 50-50 which may involve the contract for which the bid is submitted.

#### **III. CERTIFICATIONS**

**A.** The certifications hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. The Department may terminate the contract if it is later determined that the bidder rendered a false or erroneous certification, and the surety providing the performance bond shall be responsible for completion of the contract.

#### B. Bribery

1. The Illinois Procurement Code provides:

Section 50-5. Bribery.

- (a) Prohibition. No person or business shall be awarded a contract or subcontract under this Code who:
  - (1) has been convicted under the laws of Illinois or any other state of bribery or attempting to bribe an officer or employee of the State of Illinois or any other state in that officer's or employee's official capacity; or
  - (2) has made an admission of guilt of that conduct that is a matter of record but has not been prosecuted for that conduct.
- (b) Businesses. No business shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of the business if the employee or agent is no longer employed by the business and:
  - (1) the business has been finally adjudicated not guilty; or
  - (2) the business demonstrates to the governmental entity with which it seeks to contract, and that entity finds that the commission of the offense was not authorized, requested, commanded, or performed by a director, officer, or high managerial agent on behalf of the business as provided in paragraph (2) of subsection (a) of Section 5-4 of the Criminal Code of 1961.
- (c) Conduct on behalf of business. For purposes of this Section, when an official, agent, or employee of a business committed the bribery or attempted bribery on behalf of the business and in accordance with the direction or authorization of a responsible official of the business, the business shall be chargeable with the conduct.
- (d) Certification. Every bid submitted to and contract executed by the State shall contain a certification by the contractor that the contractor is not barred from being awarded a contract or subcontract under this Section. A contractor who makes a false statement, material to the certification, commits a Class 3 felony.
- 2. The bidder certifies that it is not barred from being awarded a contract under Section 50.5.

#### C. Educational Loan

- 1. Section 3 of the Educational Loan Default Act provides:
- § 3. No State agency shall contract with an individual for goods or services if that individual is in default, as defined in Section 2 of this Act, on an educational loan. Any contract used by any State agency shall include a statement certifying that the individual is not in default on an educational loan as provided in this Section.
- 2. The bidder, if an individual as opposed to a corporation, partnership or other form of business organization, certifies that the bidder is not in default on an educational loan as provided in Section 3 of the Act.

#### D. Bid-Rigging/Bid Rotating

1. Section 33E-11 of the Criminal Code of 1961 provides:

§ 33E-11. (a) Every bid submitted to and public contract executed pursuant to such bid by the State or a unit of local government shall contain a certification by the prime contractor that the prime contractor is not barred from contracting with any unit of State or local government as a result of a violation of either Section 33E-3 or 33E-4 of this Article. The State and units of local government shall provide the appropriate forms for such certification.

(b) A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

A violation of Section 33E-3 would be represented by a conviction of the crime of bid-rigging which, in addition to Class 3 felony sentencing, provides that any person convicted of this offense or any similar offense of any state or the United States which contains the same elements as this offense shall be barred for 5 years from the date of conviction from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of such corporation if the employee so convicted is no longer employed by the corporation and: (1) it has been finally adjudicated not guilty or (2) if it demonstrates to the governmental entity with which it seeks to contract and that entity finds that the commission of the offense was neither authorized, requested, commanded, nor performed by a director, officer or a high managerial agent in behalf of the corporation.

A violation of Section 33E-4 would be represented by a conviction of the crime of bid-rotating which, in addition to Class 2 felony sentencing, provides that any person convicted of this offense or any similar offense of any state or the United States which contains the same elements as this offense shall be permanently barred from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of such corporation if the employee so convicted is no longer employed by the corporation and: (1) it has been finally adjudicated not guilty or (2) if it demonstrates to the governmental entity with which it seeks to contract and that entity finds that the commission of the offense was neither authorized, requested, commanded, nor performed by a director, officer or a high managerial agent in behalf of the corporation.

2. The bidder certifies that it is not barred from contracting with the Department by reason of a violation of either Section 33E-3 or Section 33E-4.

#### E. International Anti-Boycott

- 1. Section 5 of the International Anti-Boycott Certification Act provides:
- § 5. State contracts. Every contract entered into by the State of Illinois for the manufacture, furnishing, or purchasing of supplies, material, or equipment or for the furnishing of work, labor, or services, in an amount exceeding the threshold for small purchases according to the purchasing laws of this State or \$10,000.00, whichever is less, shall contain certification, as a material condition of the contract, by which the contractor agrees that neither the contractor nor any substantially-owned affiliated company is participating or shall participate in an international boycott in violation of the provisions of the U.S. Export Administration Act of 1979 or the regulations of the U.S. Department of Commerce promulgated under that Act.
- 2. The bidder makes the certification set forth in Section 5 of the Act.

#### F. Drug Free Workplace

- 1. The Illinois "Drug Free Workplace Act" applies to this contract and it is necessary to comply with the provisions of the "Act" if the contractor is a corporation, partnership, or other entity (including a sole proprietorship) which has 25 or more employees.
- 2. The bidder certifies that if awarded a contract in excess of \$5,000 it will provide a drug free workplace by:
- (a) Publishing a statement notifying employees that the unlawful manufacture, distribution, dispensation, possession or use of a controlled substance, including cannabis, is prohibited in the contractor's workplace; specifying the actions that will be taken against employees for violations of such prohibition; and notifying the employee that, as a condition of employment on such contract, the employee shall abide by the terms of the statement, and notify the employer of any criminal drug statute conviction for a violation occurring in the workplace no later than five (5) days after such conviction.
- (b) Establishing a drug free awareness program to inform employees about the dangers of drug abuse in the workplace; the contractor's policy of maintaining a drug free workplace; any available drug counseling, rehabilitation, and employee assistance programs; and the penalties that may be imposed upon employees for drug violations.
- (c) Providing a copy of the statement required by subparagraph (1) to each employee engaged in the performance of the contract and to post the statement in a prominent place in the workplace.
- (d) Notifying the Department within ten (10) days after receiving notice from an employee or otherwise receiving actual notice of the conviction of an employee for a violation of any criminal drug statute occurring in the workplace.
- (e) Imposing or requiring, within 30 days after receiving notice from an employee of a conviction or actual notice of such a conviction, an appropriate personnel action, up to and including termination, or the satisfactory participation in a drug abuse assistance or rehabilitation program approved by a federal, state or local health, law enforcement or other appropriate agency.
- (f) Assisting employees in selecting a course of action in the event drug counseling, treatment, and rehabilitation is required and indicating that a trained referral team is in place.
- (g) Making a good faith effort to continue to maintain a drug free workplace through implementation of the actions and efforts stated in this certification.

#### G. Debt Delinquency

1. The Illinois Procurement Code provides:

Section 50-11 and 50-12. Debt Delinquency.

The contractor or bidder certifies that it, or any affiliate, is not barred from being awarded a contract under 30 ILCS 500. Section 50-11 prohibits a person from entering into a contract with a State agency if it knows or should know that it, or any affiliate, is delinquent in the payment of any debt to the State as defined by the Debt Collection Board. Section 50-12 prohibits a person from entering into a contract with a State agency if it, or any affiliate, has failed to collect and remit Illinois Use Tax on all sales of tangible personal property into the State of Illinois in accordance with the provisions of the Illinois Use Tax Act. The contractor further acknowledges that the contracting State agency may declare the contract void if this certification is false or if the contractor, or any affiliate, is determined to be delinquent in the payment of any debt to the State during the term of the contract.

#### H. Sarbanes-Oxley Act of 2002

1. The Illinois Procurement Code, Section 50-60(c), provides:

The contractor certifies in accordance with 30 ILCS 500/50-10.5 that no officer, director, partner or other managerial agent of the contracting business has been convicted of a felony under the Sarbanes-Oxley Act of 2002 or a Class 3 or Class 2 felony under the Illinois Securities Law of 1953 for a period of five years prior to the date of the bid or contract. The contractor acknowledges that the contracting agency shall declare the contract void if this certification is false.

#### I. Addenda

The contractor or bidder certifies that all relevant addenda have been incorporated in to this contract. Failure to do so may cause the bid to be declared unacceptable.

#### J. Section 42 of the Environmental Protection Act

The contractor certifies in accordance with 30 ILCS 500/50-12 that the bidder or contractor is not barred from being awarded a contract under this Section which prohibits the bidding on or entering into contracts with the State of Illinois or a State agency by a person or business found by a court or the Pollution Control Board to have committed a willful or knowing violation of Section 42 of the Environmental Protection Act for a period of five years from the date of the order. The contractor acknowledges that the contracting agency may declare the contract void if this certification is false.

#### K. Apprenticeship and Training Certification (Does not apply to federal aid projects)

In accordance with the provisions of Section 30-22 (6) of the Illinois Procurement Code, the bidder certifies that it is a participant, either as an individual or as part of a group program, in the approved apprenticeship and training programs applicable to each type of work or craft that the bidder will perform with its own forces. The bidder further certifies for work that will be performed by subcontract that each of its subcontractors submitted for approval either (a) is, at the time of such bid, participating in an approved, applicable apprenticeship and training program; or (b) will, prior to commencement of performance of work pursuant to this contract, begin participation in an approved apprenticeship and training program applicable to the work of the subcontract. The Department, at any time before or after award, may require the production of a copy of each applicable Certificate of Registration issued by the United States Department of Labor evidencing such participation by the contractor and any or all of its subcontractors. Applicable apprenticeship and training programs are those that have been approved and registered with the United States Department of Labor. The bidder shall list in the space below, the official name of the program sponsor holding the Certificate of Registration for all of the types of work or crafts in which the bidder is a participant and that will be performed with the bidder's forces. Types of work or craft work that will be subcontracted shall be included and listed as subcontract work. The list shall also indicate any type of work or craft job category that does not have an applicable apprenticeship or training program. The bidder is responsible for making a complete report and shall make certain that each type of work or craft job category that will be utilized on the project as reported on the Construction Employee Workforce Projection (Form BC-1256) and returned with the bid is accounted for and listed.

#### **NA - FEDERAL**

The requirements of this certification and disclosure are a material part of the contract, and the contractor shall require this certification provision to be included in all approved subcontracts. In order to fulfill this requirement, it shall not be necessary that an applicable program sponsor be currently taking or that it will take applications for apprenticeship, training or employment during the performance of the work of this contract.

#### L. Executive Order Number 1 (2007) Regarding Lobbying on Government Procurements

The bidder hereby warrants and certifies that they have complied and will comply with the requirements set forth in this Order. The requirements of this warrant and certification are a material part of the contract, and the contractor shall require this warrant and certification provision to be included in all approved subcontracts.

#### M. Disclosure of Business Operations in Iran

Public Act 95-0616 provides that each bid, offer, or proposal submitted for a State contract shall include a disclosure of whether or not the Company acting as the bidder, offer or, or proposing entity, or any of its corporate parents or subsidiaries, within the 24 months before submission of the bid, offer, or proposal had business operations that involved contracts with or provision of supplies or services to the Government of Iran, companies in which the Government of Iran has any direct or indirect equity share, consortiums or projects commissioned by the Government of Iran, or companies involved in consortiums or projects commissioned by the Government of Iran and either of the following conditions apply:

- (1) More than 10% of the Company's revenues produced in or assets located in Iran involve oil-related activities or mineral-extraction activities; less than 75% of the Company's revenues produced in or assets located in Iran involve contracts with or provision of oil-related or mineral-extraction products or services to the Government of Iran or a project or consortium created exclusively by that government; and the Company has failed to take substantial action.
- (2) The Company has, on or after August 5, 1996, made an investment of \$20 million or more, or any combination of investments of at least \$10 million each that in the aggregate equals or exceeds \$20 million in any 12-month period, which directly or significantly contributes to the enhancement of Iran's ability to develop petroleum resources of Iran.

The terms "Business operations", "Company", "Mineral-extraction activities", "Oil-related activities", "Petroleum resources", and "Substantial action" are all defined in the Act.

Failure to make the disclosure required by the Act shall cause the bid, offer or proposal to be considered not responsive. The disclosure will be considered when evaluating the bid, offer, or proposal or awarding the contract. The name of each Company disclosed as doing business or having done business in Iran will be provided to the State Comptroller.

	Check the appropriate statement:
	// Company has no business operations in Iran to disclose.
	// Company has business operations in Iran as disclosed the attached document.
N.	Registration with the State Board of Elections.
	Public Act 95-0971, amending the Illinois Procurement Code, 30 ILCS 500, adding new sections 20-160 and 50-37, and Executive Order 3 (2008) establish new requirements affecting contributions that contractors, consultants, vendors and bidders, including affiliated persons and entities, may make to state officeholders, declared candidates for state offices and political organizations established to benefit such officeholders and candidates. These provisions do not apply to federal-aid contracts.
	By submission of a bid, the bidder acknowledges and agrees that it has read and understands the requirements of PA 95-0971 and Executive Order 3 (2008), including but not limited to, all reporting requirements and all restrictions on soliciting and making contributions to state officeholders, declared candidates for state offices and covered political organizations that promote the candidacy of an officeholder or declared candidate for office. In addition, the bidder makes the following certifications:
	(1) As to Executive Order 3 (2008), the bidder certifies that no contribution will be made that would violate the order, and that the bidder will report all contributions as required by the order.
	(2) As to PA 95-0971, the bidder shall check either of the following certifications that apply:
	// The bidder is not required to register as a business entity with the State Board of Elections.
	// The bidder has registered as a business entity with the State Board of Elections, and acknowledges a continuing duty to update the registration as required the Act. A copy of the time-stamped certificate of registration is enclosed with the bid. The Department will not award this contract without the submission of a certificate of registration

In accordance with Article 101.09 of the Standard Specifications for Road and Bridge Construction, this certification shall be part of the contract. Compliance with PA 95-0971 and Executive Order 3 (2008) is a material part of the contract and any breach shall be cause to void the contract under Section 50-60 of the Illinois Procurement Code.

#### TO BE RETURNED WITH BID

#### IV. DISCLOSURES

**A.** The disclosures hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. The Department may terminate the contract if it is later determined that the bidder rendered a false or erroneous disclosure, and the surety providing the performance bond shall be responsible for completion of the contract.

#### B. Financial Interests and Conflicts of Interest

1. Section 50-35 of the Illinois Procurement Code provides that all bids of more than \$10,000 shall be accompanied by disclosure of the financial interests of the bidder. This disclosed information for the successful bidder, will be maintained as public information subject to release by request pursuant to the Freedom of Information Act.

The financial interests to be disclosed shall include ownership or distributive income share that is in excess of 5%, or an amount greater than 60% of the annual salary of the Governor, of the bidding entity or its parent entity, whichever is less, unless the contractor or bidder is a publicly traded entity subject to Federal 10K reporting, in which case it may submit its 10K disclosure in place of the prescribed disclosure. If a bidder is a privately held entity that is exempt from Federal 10K reporting, but has more than 400 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. The disclosure shall include the names, addresses, and dollar or proportionate share of ownership of each person making the disclosure, their instrument of ownership or beneficial relationship, and notice of any potential conflict of interest resulting from the current ownership or beneficial interest of each person making the disclosure having any of the relationships identified in Section 50-35 and on the disclosure form.

In addition, all disclosures shall indicate any other current or pending contracts, proposals, leases, or other ongoing procurement relationships the bidding entity has with any other unit of state government and shall clearly identify the unit and the contract, proposal, lease, or other relationship.

2. <u>Disclosure Forms</u>. Disclosure Form A is attached for use concerning the individuals meeting the above ownership or distributive share requirements. Subject individuals should be covered each by one form. In addition, a second form (Disclosure Form B) provides for the disclosure of current or pending procurement relationships with other (non-IDOT) state agencies. **The forms must be included with each bid or incorporated by reference.** 

#### C. Disclosure Form Instructions

#### Form A: For bidders that have previously submitted the information requested in Form A

The Department has retained the Form A disclosures submitted by all bidders responding to these requirements for the April 24, 1998 or any subsequent letting conducted by the Department. The bidder has the option of submitting the information again or the bidder may check the following certification statement indicating that the information previously submitted by the bidder is, as of the date of submission, current and accurate. Before checking this certification, the bidder should carefully review its prior submissions to ensure the Certification is correct. If the Bidder checks the Certification, the Bidder should proceed to Form B instructions.

#### **CERTIFICATION STATEMENT**

I have determined that the Form A disclosure information previously submitted is current and accurate, and all forms are hereby incorporated by reference in this bid. Any necessary additional forms or amendments to previously submitted forms are attached to this bid.							
	(Bidding Company)						
	Signature of Authorized Representative	Date					

#### Form A: For bidders who have NOT previously submitted the information requested in Form A

D.

If the bidder is a publicly traded entity subject to Federal 10K reporting, the 10K Report may be submitted to meet the requirements of Form A. If a bidder is a privately held entity that is exempt from Federal 10K reporting, but has more than 400 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. If a bidder is not subject to Federal 10K reporting, the bidder must determine if any individuals are required by law to complete a financial disclosure form. To do this, the bidder should answer each of the following questions. A "YES" answer indicates Form A must be completed. If the answer to each of the following questions is "NO", then the NOT APPLICABLE STATEMENT on the second page of Form A must be signed and dated by a person that is authorized to execute contracts for the bidding company. Note: These questions are for assistance only and are not required to be completed.

### ILLINOIS DEPARTMENT OF TRANSPORTATION

# Form A Financial Information & Potential Conflicts of Interest Disclosure

Contractor Name				
Legal Address				
•				
City, State, Zip				
Telephone Number	Email Addre	SS	Fax Number (if available	)
Disclosure of the information of LCS 500). Vendors desiring to the control of interest information and interest information and interest information and interest in the contracts. A publicly traded of the requirements set forth in	o enter into a contract wormation as specified in This Form A must be company may submit a	with the State of Illin this Disclosure For completed for bids a 10K disclosure (c	ois must disclose the fin- m. This information sha in excess of \$10,000, a or equivalent if applicate	ancial information and all become part of the nd for all open-ended
	DISCLOSURE OF	FINANCIAL INFO	<u>ORMATION</u>	
1. Disclosure of Financial Ir of ownership or distributive incof the Governor's salary as of A for each individual meetin FOR INDIVIDUAL (type or p	ome share in excess of 9 3/1/09). (Make copies o g these requirements)	5%, or an interest w	hich has a value of more	than \$106,447.20 (60%
NAME:				
ADDRESS				
Type of ownership/distr	ibutable income share:			
stock sole	proprietorship b/distributable income share	Partnership	other: (explain on	separate sheet):
2. Disclosure of Potential C potential conflict of interest rel describe.				
(a) State employment, co	urrently or in the previous	3 years, including	contractual employment o Yes No	
If your answer is yes,	please answer each of t	he following questio		_
<ol> <li>Are you curre Highway Aut</li> </ol>		ee of either the Cap	itol Development Board o YesNo _	
currently app exceeds \$10	ointed to or employed by 6,447.20, (60% of the G	any agency of the Sovernor's salary as	ncy of the State of Illinois State of Illinois, and your a of 3/1/09) provide the n ry.	annual salary ame the State

3.	If you are currently appointed to or employed by any a salary exceeds \$106,447.20, (60% of the Governor's (i) more than 7 1/2% of the total distributable inconcorporation, or (ii) an amount in excess of the salary of	salary as of 3/1/09) are you entitled to receive ne of your firm, partnership, association or
4.	If you are currently appointed to or employed by any a salary exceeds \$106,447.20, (60% of the Governor's or minor children entitled to receive (i) more than 15% of your firm, partnership, association or corporation, or salary of the Governor?	salary as of 3/1/09) are you and your spouse in aggregate of the total distributable income
` '	employment of spouse, father, mother, son, or daughter, previous 2 years.	including contractual employment for services
If your	answer is yes, please answer each of the following ques	YesNo etions.
1.	Is your spouse or any minor children currently an office Board or the Illinois Toll Highway Authority?	r or employee of the Capitol Development YesNo
	Is your spouse or any minor children currently appointe of Illinois? If your spouse or minor children is/are curre agency of the State of Illinois, and his/her annual sala Governor's salary as of 3/1/09) provide the name of the of the State agency for which he/she is employed and h	ently appointed to or employed by any ry exceeds \$106,447.20, (60% of the spouse and/or minor children, the name
	If your spouse or any minor children is/are currently app State of Illinois, and his/her annual salary exceeds \$10 as of 3/1/09) are you entitled to receive (i) more than 71 firm, partnership, association or corporation, or (ii) ar Governor?	6,447.20.00, (60% of the salary of the Governor /2% of the total distributable income of your
	If your spouse or any minor children are currently appostate of Illinois, and his/her annual salary exceeds \$106 3/1/09) are you and your spouse or any minor children aggregate of the total distributable income from your firm (ii) an amount in excess of 2 times the salary of the Gov	,447.20, (60% of the Governor's salary as of entitled to receive (i) more than 15% in the n, partnership, association or corporation, or ernor?
		Yes No
unit of I	e status; the holding of elective office of the State of Illino local government authorized by the Constitution of the Scurrently or in the previous 3 years.	
	nship to anyone holding elective office currently or in the daughter.	previous 2 years; spouse, father, mother, YesNo
America of the S	tive office; the holding of any appointive government offi a, or any unit of local government authorized by the Con State of Illinois, which office entitles the holder to comper charge of that office currently or in the previous 3 years.	stitution of the State of Illinois or the statues
	nship to anyone holding appointive office currently or in the daughter.	ne previous 2 years; spouse, father, mother, YesNo
(g) Employ	yment, currently or in the previous 3 years, as or by any	registered lobbyist of the State government. YesNo

son, or daughter.	ars; spouse, rather, mother, YesNo
(i) Compensated employment, currently or in the previous 3 years, by any register committee registered with the Secretary of State or any county clerk of the State action committee registered with either the Secretary of State or the Federal Box	e of Illinois, or any political
(j) Relationship to anyone; spouse, father, mother, son, or daughter; who was a collast 2 years by any registered election or re-election committee registered with the country clerk of the State of Illinois, or any political action committee registered State or the Federal Board of Elections.	he Secretary of State or any
•	Yes No
APPLICABLE STATEMENT	
This Disclosure Form A is submitted on behalf of the INDIVIDUAL named on	previous page.
Completed by:	
Signature of Individual or Authorized Representative	Date
NOT APPLICABLE STATEMENT	
I have determined that no individuals associated with this organization meet require the completion of this Form A.	the criteria that would
This Disclosure Form A is submitted on behalf of the CONTRACTOR listed o	n the previous page.
Signature of Authorized Representative	Date

### ILLINOIS DEPARTMENT OF TRANSPORTATION

# Form B Other Contracts & Procurement Related Information Disclosure

Contractor Name			
Legal Address			
City, State, Zip			
Telephone Number	Email Address	Fax Number (if availa	able)
Disclosure of the information contained in this	I s Form is required by the	e Section 50-35 of the Illinois	Procurement
Act (30 ILCS 500). This information shall be			orm B must
pe completed for bids in excess of \$10,000, a	and for all open-ended c	ontracts.	
DISCLOSURE OF OTHER O	CONTRACTS AND PRO	CUREMENT RELATED INFO	<u>ORMATION</u>
1. Identifying Other Contracts & Procure has any pending contracts (including leases any other State of Illinois agency: Yes_If "No" is checked, the bidder only needs to	s), bids, proposals, or oth No	ner ongoing procurement relat	tionship with
2. If "Yes" is checked. Identify each such information such as bid or project number (a INSTRUCTIONS:			
THE FOL	LOWING STATEMENT	MUST BE CHECKED	
	Signature of Authorized Repre	esentative	Date

#### **SPECIAL NOTICE TO CONTRACTORS**

The following requirements of the Illinois Department of Human Rights' Rules and Regulations are applicable to bidders on all construction contracts advertised by the Illinois Department of Transportation:

#### CONSTRUCTION EMPLOYEE UTILIZATION PROJECTION

- (a) All bidders on construction contracts shall complete and submit, along with and as part of their bids, a Bidder's Employee Utilization Form (Form BC-1256) setting forth a projection and breakdown of the total workforce intended to be hired and/or allocated to such contract work by the bidder including a projection of minority and female employee utilization in all job classifications on the contract project.
- (b) The Department of Transportation shall review the Employee Utilization Form, and workforce projections contained therein, of the contract awardee to determine if such projections reflect an underutilization of minority persons and/or women in any job classification in accordance with the Equal Employment Opportunity Clause and Section 7.2 of the Illinois Department of Human Rights' Rules and Regulations for Public Contracts adopted as amended on September 17, 1980. If it is determined that the contract awardee's projections reflect an underutilization of minority persons and/or women in any job classification, it shall be advised in writing of the manner in which it is underutilizing and such awardee shall be considered to be in breach of the contract unless, prior to commencement of work on the contract project, it submits revised satisfactory projections or an acceptable written affirmative action plan to correct such underutilization including a specific timetable geared to the completion stages of the contract.
- (c) The Department of Transportation shall provide to the Department of Human Rights a copy of the contract awardee's Employee Utilization Form, a copy of any required written affirmative action plan, and any written correspondence related thereto. The Department of Human Rights may review and revise any action taken by the Department of Transportation with respect to these requirements.



**TRAINEES** 

Contract No. 60640 COOK County Section 1213B-1 Project ESP-090-4(118)050 Route FAI 90 District 1 Construction Funds

PART I. IDENTIFIC	CATION																	
Dept. Human Right	s#						_ Du	ration	of Proj	ect: _								
Name of Bidder: _																		
PART II. WORKE A. The undersigned which this contract we projection including a	d bidder h	as analyz e perform	ed mir ed, an	d for th d fema	ne locat	ions fro	m whice	ch the b	idder re	ecruits	employe	ees, and he	reby su	bmits	the foll	owir con	ig workfo	n orce
		TOT	AL Wo	rkforce	e Projec	tion for	Contra	act						CU			PLOYEE	S
				MIN	ORITY	EMPLO	YEES			TR	AINEES	;			TO BE			
JOB CATEGORIES	_	TAL OYEES	BL	ACK	HISP		*OT	HER IOR.		REN- ES	ON T	HE JOB NINEES	1 1 -			MINC EMPLO	RITY DYEES	
OFFICIALS (MANAGERS)	M	F	M	F	M	F	M	F	M	F	M	F	M	l	F		M	F
SUPERVISORS																		
FOREMEN																		
CLERICAL																		
EQUIPMENT OPERATORS																		
MECHANICS																		
TRUCK DRIVERS																		
IRONWORKERS																		
CARPENTERS																		
CEMENT MASONS																		
ELECTRICIANS																		
PIPEFITTERS, PLUMBERS																		
PAINTERS																		
LABORERS, SEMI-SKILLED																		
LABORERS, UNSKILLED																		
TOTAL																		
<del></del>	TAI TOTAL Tr	BLE C	niectio	n for C	`ontract				7		Γ	FOR	DEPAR	RTME	NT USE	ON	ILY	
EMPLOYEES	TO	TAL					_	THER	1									
IN		OYEES		ACK		ANIC		NOR.	4									
TRAINING APPRENTICES	M	F	M	F	M	F	M	F										
ON THE IOD	+	<b> </b>	<del>                                     </del>	<del>                                     </del>	1	<del>                                     </del>	+	1	1									

Note: See instructions on page 2

BC 1256 (Rev. 12/11/08)

Other minorities are defined as Asians (A) or Native Americans (N).
Please specify race of each employee shown in Other Minorities column.

Contract No. 60640 COOK County Section 1213B-1 Project ESP-090-4(118)050 Route FAI 90 District 1 Construction Funds

#### PART II. WORKFORCE PROJECTION - continued

B.	Included in "Total Employees" under Table A is the total event the undersigned bidder is awarded this contract.	number of <b>new hires</b> that would	d be employed in the
	The undersigned bidder projects that: (number)		new hires would be
	recruited from the area in which the contract project is lo	ocated; and/or (number)	11011 1111 00 110010 00
	new hires would	be recruited from the area in wh	hich the bidder's principal
	office or base of operation is located.		
C.	Included in "Total Employees" under Table A is a project undersigned bidder as well as a projection of numbers of		
	The undersigned bidder estimates that (number)		persons will
	be directly employed by the prime contractor and that (n	umber)	persons will be
	employed by subcontractors.		
PART I	III. AFFIRMATIVE ACTION PLAN		
A.	The undersigned bidder understands and agrees that in utilization projection included under <b>PART II</b> is determin in any job category, and in the event that the undersigned commencement of work, develop and submit a written A (geared to the completion stages of the contract) where utilization are corrected. Such Affirmative Action Plan with the <b>Department of Human Rights</b> .	ed to be an underutilization of med bidder is awarded this contractificative Action Plan including by deficiencies in minority and/o	ninority persons or women ct, he/she will, prior to a specific timetable r female employee
B.	The undersigned bidder understands and agrees that the submitted herein, and the goals and timetable included to be part of the contract specifications.		
Compa	pany	Telephone Number	
Addres	ess		
	NOTICE REGARDIN	IG SIGNATUPE	
Th - D:			
	Bidder's signature on the Proposal Signature Sheet will constitu completed only if revisions are required.	te the signing of this form. The foil	lowing signature block needs
Signat	ature:	Title:	Date:
Instruction	ctions: All tables must include subcontractor personnel in addition to	prime contractor personnel.	
Table A	<ul> <li>A - Include both the number of employees that would be hired (Table B) that will be allocated to contract work, and include should include all employees including all minorities, apprent</li> </ul>	all apprentices and on-the-job trainees	. The "Total Employees" column
Table B	<ul> <li>B - Include all employees currently employed that will be allocate currently employed.</li> </ul>	ed to the contract work including any app	prentices and on-the-job trainees
Table C	C - Indicate the racial breakdown of the total apprentices and on-	-the-job trainees shown in Table A.	

#### **ADDITIONAL FEDERAL REQUIREMENTS**

In addition to the Required Contract Provisions for Federal-Aid Construction Contracts (FHWA 1273), all bidders make the following certifications.

- A. By the execution of this proposal, the signing bidder certifies that the bidding entity has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action, in restraint of free competitive bidding in connection with the submitted bid. This statement made by the undersigned bidder is true and correct under penalty of perjury under the laws of the United States.
- B. <u>CERTIFICATION, EQUAL EMPLOYMENT OPPORTUNITY:</u>

1.	Have you participated in any previous contracts or subcontracts subject to the equal opportunity clause. YES NO
2.	If answer to #1 is yes, have you filed with the Joint Reporting Committee, the Director of OFCC, any Federal agency, or the former President's Committee on Equal Employment Opportunity, all reports due under the applicable filing requirements of those organizations? YES NO

#### **RETURN WITH BID**

Contract No. 60640 COOK County Section 1213B-1 Project ESP-090-4(118)050 Route FAI 90 District 1 Construction Funds

#### PROPOSAL SIGNATURE SHEET

The undersigned bidder hereby makes and submits this bid on the subject Proposal, thereby assuring the Department that all requirements of the Invitation for Bids and rules of the Department have been met, that there is no misunderstanding of the requirements of paragraph 3 of this Proposal, and that the contract will be executed in accordance with the rules of the Department if an award is made on this bid.

	Firm Name	
(IF AN INDIVIDUAL)	Signature of Owner	
	Business Address	
	Firm Name	
	Ву	
(IF A CO-PARTNERSHIP)		
(ii // ee / / ii // ii /	Buomedo / Idarese	
		Name and Address of All Members of the Firm:
	Corporate Name	
(IF A CORPORATION)	,	Signature of Authorized Representative
(IF A CORPORATION)		
		Typed or printed name and title of Authorized Representative
	Attest	
(IF A JOINT VENTURE, USE THIS SECTION		Signature
FOR THE MANAGING PARTY AND THE	Business Address	
SECOND PARTY SHOULD SIGN BELOW)		
	Corporate Name	
	Ву	
(IF A JOINT VENTURE)		Signature of Authorized Representative
		Typed or printed name and title of Authorized Representative
		Typed of plinted hame and title of Authorized Representative
	Attest	
		Signature
	Business Address	
If more than two parties are in the joint venture,	please attach an addit	ional signature sheet.



#### **Return with Bid**

### **Division of Highways Proposal Bid Bond** (Effective November 1, 1992)

			Item No.
			Letting Date
KNOW ALL MEN BY THESE PRESE	NTS. That We		
as PRINCIPAL, and			
as i Kilvoli AL, aliu			
specified in Article 102.09 of the "Sta	indard Specifications for Foe paid unto said STATE	Road and Bridge Construc	as SURETY, are um of 5 percent of the total bid price, or for the amount ction" in effect on the date of invitation for bids, whichever ayment of which we bind ourselves, our heirs, executors,
	h the Department of Tra		ne PRINCIPAL has submitted a bid proposal to the rovement designated by the Transportation Bulletin Item
and as specified in the bidding and of after award by the Department, the including evidence of the required in performance of such contract and for failure of the PRINCIPAL to make the to the Department the difference not	contract documents, submer PRINCIPAL shall enter in insurance coverages and or the prompt payment of required DBE submission to exceed the penalty he with another party to performers.	it a DBE Utilization Plan to a contract in accordan providing such bond as labor and material furnish or to enter into such cor reof between the amount	CIPAL; and if the PRINCIPAL shall, within the time that is accepted and approved by the Department; and if, nee with the terms of the bidding and contract documents specified with good and sufficient surety for the faithful shed in the prosecution thereof; or if, in the event of the ntract and to give the specified bond, the PRINCIPAL pays t specified in the bid proposal and such larger amount for y said bid proposal, then this obligation shall be null and
paragraph, then Surety shall pay the	penal sum to the Departm he Department may bring	nent within fifteen (15) day an action to collect the a	with any requirement as set forth in the preceding ys of written demand therefor. If Surety does not make full amount owed. Surety is liable to the Department for all its whole or in part.
		•	used this instrument to be signed by
·			A.D.,
PRINCIPAL	day or		
T KINOII AL			
(Company Nar	ne)	· · · · · · · · · · · · · · · · · · ·	(Company Name)
By	- 0 Tiu-)	By:	(Circulations of Attendance in Early)
(Signature	3 & Title)		(Signature of Attorney-in-Fact)
Notary Certification for Principal and	Surety		
STATE OF ILLINOIS, County of			
I,		, a Notary Pເ	ublic in and for said County, do hereby certify that
		and	
	Insert names of individual		
	his day in person and ackr		cribed to the foregoing instrument on behalf of PRINCIPAL that they signed and delivered said instrument as their free
Given under my hand and nota	rial seal this	day of	A.D
My commission expires			
<del>-</del>			Notary Public
In lieu of completing the above sect marking the check box next to the S and the Principal and Surety are firm!	ignature and Title line bel	ow, the Principal is ensu	ile an Electronic Bid Bond. By signing the proposal and iring the identified electronic bid bond has been executed ons of the bid bond as shown above.
Electronic Pid Pond ID#	Company / Bidd-	r Nama	Signature and Title
Electronic Bid Bond ID#	Company / Bidde	i indille	Signature and Title

### PROPOSAL ENVELOPE



### **PROPOSALS**

for construction work advertised for bids by the Illinois Department of Transportation

Item No.	Item No.	Item No.

#### Submitted By:

Name:	
Address:	
Phone No.	

Bidders should use an IDOT proposal envelope or affix this form to the front of a 10" x 13" envelope for the submittal of bids. If proposals are mailed, they should be enclosed in a second or outer envelope addressed to:

Engineer of Design and Environment - Room 326 Illinois Department of Transportation 2300 South Dirksen Parkway Springfield, Illinois 62764

#### **NOTICE**

Individual bids, including Bid Bond and/or supplemental information if required, should be securely stapled.

# CONTRACTOR OFFICE COPY OF CONTRACT SPECIFICATIONS

#### **NOTICE**

None of the following material needs to be returned with the bid package unless the special provisions require documentation and/or other information to be submitted.

Contract No. 60640 COOK County Section 1213B-1 Project ESP-090-4(118)050 Route FAI 90 District 1 Construction Funds



# Illinois Department of Transportation

#### **NOTICE TO BIDDERS**

- 1. TIME AND PLACE OF OPENING BIDS. Sealed proposals for the improvement described herein will be received by the Department of Transportation at the Harry R. Hanley Building, 2300 South Dirksen Parkway, in Springfield, Illinois until 10:00 o'clock a.m., April 3, 2009. All bids will be gathered, sorted, publicly opened and read in the auditorium at the Department of Transportation's Harry R. Hanley Building shortly after the 10:00 a.m. cut off time.
- **2. DESCRIPTION OF WORK**. The proposed improvement is identified and advertised for bids in the Invitation for Bids as:

Contract No. 60640 COOK County Section 1213B-1 Project ESP-090-4(118)050 Route FAI 90 District 1 Construction Funds

Bridge deck replacement of the structure carrying Central Avenue over I-90 (SN 016-0659) in Chicago.

- 3. INSTRUCTIONS TO BIDDERS. (a) This Notice, the invitation for bids, proposal and letter of award shall, together with all other documents in accordance with Article 101.09 of the Standard Specifications for Road and Bridge Construction, become part of the contract. Bidders are cautioned to read and examine carefully all documents, to make all required inspections, and to inquire or seek explanation of the same prior to submission of a bid.
  - (b) State law, and, if the work is to be paid wholly or in part with Federal-aid funds, Federal law requires the bidder to make various certifications as a part of the proposal and contract. By execution and submission of the proposal, the bidder makes the certification contained therein. A false or fraudulent certification shall, in addition to all other remedies provided by law, be a breach of contract and may result in termination of the contract.
- 4. AWARD CRITERIA AND REJECTION OF BIDS. This contract will be awarded to the lowest responsive and responsible bidder considering conformity with the terms and conditions established by the Department in the rules, Invitation for Bids and contract documents. The issuance of plans and proposal forms for bidding based upon a prequalification rating shall not be the sole determinant of responsibility. The Department reserves the right to determine responsibility at the time of award, to reject any or all proposals, to readvertise the proposed improvement, and to waive technicalities.

By Order of the Illinois Department of Transportation

Gary Hannig, Acting Secretary

## INDEX FOR SUPPLEMENTAL SPECIFICATIONS AND RECURRING SPECIAL PROVISIONS

#### Adopted January 1, 2009

This index contains a listing of SUPPLEMENTAL SPECIFICATIONS and frequently used RECURRING SPECIAL PROVISIONS.

ERRATA Standard Specifications for Road and Bridge Construction (Adopted 1-1-07) (Revised 1-1-09)

#### SUPPLEMENTAL SPECIFICATIONS

Std. Spe	ec. Sec.	Page No.
201	Clearing, Tree Removal and Protection	1
205	Embankment	2
251	Mulch	3
253	Planting Woody Plants	
280	Temporary Erosion Control	
443	Reflective Crack Control Treatment	7
502	Excavation for Structures	10
503	Concrete Structures	
504	Precast Concrete Structures	12
505	Steel Structures	13
540	Box Culverts	
581	Waterproofing Membrane System	15
633	Removing and Reerecting Guardrail and Terminals	16
669	Removal and Disposal of Regulated Substances	17
672	Sealing Abandoned Water Wells	18
701	Work Zone Traffic Control and Protection	19
733	Overhead Sign Structures	20
783	Pavement Marking and Marker Removal	21
801	Electrical Requirements	22
805	Electrical Service Installation – Traffic Signals	23
836	Pole Foundation	24
838	Breakaway Devices	
862	Uninterruptable Power Supply	26
873	Electric Cable	28
878	Traffic Signal Concrete Foundation	30
1004	Coarse Aggregates	31
1008	Structural Steel Coatings	32
1010	Finely Divided Materials	33
1020	Portland Cement Concrete	34
1022	Concrete Curing Materials	43
1024	Nonshrink Grout	44
1042	Precast Concrete Products	45
1062	Reflective Crack Control System	
1069	Pole and Tower	
1074	Control Equipment	52
1076	Wire and Cable	57
1081	Materials for Planting	58
1083	Elastomeric Bearings	60
1094	Overhead Sign Structures	61
1101	General Equipment	62
1102	Hot-Mix Asphalt Equipment	63
1106	Work Zone Traffic Control Devices	64

#### **RECURRING SPECIAL PROVISIONS**

The following RECURRING SPECIAL PROVISIONS indicated by an " $\mathbf{X}$ " are applicable to this contract and are included by reference:

CHE	ECK :	SHEET #	PAGE NO.
1	X	Additional State Requirements For Federal-Aid Construction Contracts (Eff. 2-1-69) (Rev. 1-1-07)	65
2	Х		
2	x	Subletting of Contracts (Federal-Aid Contracts) (Eff. 1-1-88) (Rev. 5-1-93) EEO (Eff. 7-21-78) (Rev. 11-18-80)	67 68
4	^	Specific Equal Employment Opportunity Responsibilities	00
4		Non Federal-Aid Contracts (Eff. 3-20-69) (Rev. 1-1-94)	78
5		Required Provisions - State Contracts (Eff. 4-1-65) (Rev. 1-1-07)	
6		Reserved	
7		Reserved	
8		Haul Road Stream Crossings, Other Temporary Stream Crossings, and	
^		In-Stream Work Pads (Eff. 1-2-92) (Rev. 1-1-98)	
9	Х	Construction Layout Stakes Except for Bridges (Eff. 1-1-99) (Rev. 1-1-07)	
10 11	^	Construction Layout Stakes (Eff. 5-1-93) (Rev. 1-1-07)	
12		Subsealing of Concrete Pavements (Eff. 11-1-84) (Rev. 1-1-07)	
13		Hot-Mix Asphalt Surface Correction (Eff. 11-1-87) (Rev. 1-1-09)	103
14	Х	Pavement and Shoulder Resurfacing (Eff. 2-1-00) (Rev. 1-1-09)	
15	^	PCC Partial Depth Hot-Mix Asphalt Patching (Eff. 1-1-98) (Rev. 1-1-07)	
16	Х	Patching with Hot-Mix Asphalt Overlay Removal (Eff. 10-1-95) (Rev. 1-1-07)	
17	^	Polymer Concrete (Eff. 8-1-95) (Rev. 1-1-08)	
18		PVC Pipeliner (Eff. 4-1-04) (Rev. 1-1-07)	
19		Pipe Underdrains (Eff. 9-9-87) (Rev. 1-1-07)	
20	Х	Guardrail and Barrier Wall Delineation (Eff. 12-15-93) (Rev. 1-1-97)	113
21		Bicycle Racks (Eff. 4-1-94) (Rev. 1-1-07)	117
22		Temporary Modular Glare Screen System (Eff. 1-1-00) (Rev. 1-1-07)	
23		Temporary Portable Bridge Traffic Signals (Eff. 8-1-03) (Rev. 1-1-07)	
24	Χ	Work Zone Public Information Signs (Eff. 9-1-02) (Rev. 1-1-07)	
25	X	Night Time Inspection of Roadway Lighting (Eff. 5-1-96)	124
26	X	English Substitution of Metric Bolts (Eff. 7-1-96)	125
27	X	English Substitution of Metric Reinforcement Bars (Eff. 4-1-96) (Rev. 1-1-03)	
28		Calcium Chloride Accelerator for Portland Cement Concrete (Eff. 1-1-01)	127
29		Reserved	
30		Quality Control of Concrete Mixtures at the Plant (Eff. 8-1-00) (Rev. 1-1-09)	
31	X	Quality Control/Quality Assurance of Concrete Mixtures (Eff. 4-1-92) (Rev. 1-1-09)	
32		Asbestos Bearing Pad Removal (Eff. 11-1-03)	149
33		Asbestos Hot-Mix Asphalt Surface Removal (Eff. 6-1-89) (Rev. 1-1-09)	150

#### **TABLE OF CONTENTS**

LOCATION OF PROJECT	1
DESCRIPTION OF PROJECT	1
MAINTENANCE OF ROADWAYS	1
STATUS OF UTILITIES TO BE ADJUSTED	2
RESTRICTION ON WORKING DAYS AFTER A COMPLETION DATE	2
COMPLETION DATE PLUS WORKING DAYS	2
AGGREGATE SUBGRADE, 12" (300 MM)	3
RECLAIMED ASPHALT PAVEMENT FOR NON-POROUS EMBANKMENT AND BACKFILL	4
AGGREGATE SURFACE COURSE FOR TEMPORARY ACCESS	5
BACKFILLING STORM SEWER UNDER ROADWAY	6
STORM SEWERS AND SEWER CONNECTIONS TO CITY OF CHICAGO SEWERS	6
CLEANING EXISTING DRAINAGE STRUCTURES	7
WORK ZONE TRAFFIC CONTROL (LUMP SUM PAYMENT)	7
TRAFFIC CONTROL PLAN	7
EPOXY COATING ON REINFORCEMENT (DISTRICT ONE)	9
FINE AGGREGATE FOR HOT-MIX ASPHALT (HMA) (DISTRICT ONE)	9
HOT MIX ASPHALT – DENSITY TESTING OF LONGITUDINAL JOINTS (D-1)	9
TEMPERATURE CONTROL FOR CONCRETE PLACEMENT (DISTRICT ONE)	10
TEMPORARY PAVEMENT	10
USE OF RAP (DIST 1)	11
GENERAL ELECTRICAL REQUIREMENTS	17
UNDERPASS LUMINAIRE, HPS, STAINLESS STEEL HOUSING	19
MAINTENANCE OF LIGHTING SYSTEMS	36
EXPOSED RACEWAYS	39
TRENCH AND BACKFILL FOR ELECTRICAL WORK	42
WIRE AND CABLE	42
UNIT DUCT	
NLET FILTER CLEANING	45
KEEPING THE EXPRESSWAY OPEN TO TRAFFIC	46
FAILURE TO OPEN TRAFFIC LANES TO TRAFFIC	47
TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)	47
TRAFFIC CONTROL SURVEILLANCE (EXPRESSWAYS)	50
TEMPORARY INFORMATION SIGNING	51
TRAFFIC SURVEILLANCE	52
TRAFFIC SURVEILLANCE GENERAL	
GALVANIZED STEEL CONDUIT	59
GALVANIZED STEEL CONDUIT ATTACHED TO STRUCTURE	64

ELECTRICAL CABLE IN CONDUIT, (EPR)	65
ELECTRIC CABLE NO. 19 - 6 CONDUCTORS OR 12 CONDUCTORS	69
ELECTRICAL SERVICE CONNECTION	71
SERVICE INSTALLATION, TYPE C	72
CONCRETE FOUNDATION	72
HANDHOLE	74
TRENCH AND BACKFILL	75
TONE EQUIPMENT - PROGRAMMABLE	77
SPECIFICATIONS FOR FURNISHING AND INSTALLING TONE EQUIPMENT - POWER SUPPLY	78
SPECIFICATIONS FOR FURNISHING AND INSTALLING TONE EQUIPMENT - 3 FREQUE	ENCY
PROGRAMMABLE TRANSMITTER	79
TONE EQUIPMENT-MOUNT FRAME	80
CONTROL OF TRAFFIC SURVEILLANCE MATERIALS	81
CABINET HOUSING EQUIPMENT, MOUNTING AND SIZE AS SPECIFIED	82
CABINET HOUSING EQUIPMENT - REMOVAL	84
SPECIFICATIONS FOR FURNISHING DIGITAL LOOP DETECTOR SENSOR UNIT	85
CLEANING AND PAINTING SURVEILLANCE CABINETS AND APPURTENANCES	87
RAILROAD PROTECTIVE LIABILITY INSURANCE (5 AND 10) (BDE)	92
RAILROAD PROTECTIVE LIABILITY INSURANCE (BDE)	92
CTA COORDINATION	93
APPROACH SLAB REMOVAL	98
BRIDGE APPROACH PAVEMENT (SPECIAL)	98
COMBINATION CONCRETE CURB AND GUTTER AND CONCRETE MEDIAN (SPECIAL)	98
REMOVAL OF EXISTING CONCRETE DECK	99
CHAIN LINK FENCE TO BE REMOVED AND RE-ERECTED	100
INSTALL LIGHT POLE, MAST ARM AND LUMINAIRE (MATERIAL PROVIDED BY THE CIT	Y OF
CHICAGO)	101
MAINTAIN CENTRAL AVENUE LIGHTING SYSTEM	101
TEMPORARY SUPPORT SYSTEM	102
RELOCATE CTA ELECTRICAL SERVICE	103
REMOVAL OF ASBESTOS CEMENT CONDUIT	103
DETAILED UNDERGROUND CONSTRUCTION SPECIFICATIONS FOR THE REPLACEMENT	AND
IMPROVEMENT OF ELECTRIC STREET LIGHTING SYSTEM OF THE DEPARTMENT OF STR	EETS
AND SANITATION OF THE CITY OF CHICAGO	107
METRIC CONVERSION TO BE USED FOR THE CITY OF CHICAGO, DEPARTMENT OF STR	EETS
AND SANITATION, BUREAU OF ELECTRICITY SPECIAL PROVISIONS	112
ADJUST FRAME AND LID	112
DRILL EXISTING HANDHOLE	113
CLEAN EXISTING MANHOLE OR HANDHOLE	114

GALVANIZED STEEL CONDUIT IN TRENCH, 3"	114
PVC CONDUIT IN TRENCH, 2"	114
PVC CONDUIT IN TRENCH, 2" (SCHEDULE #80)	114
ROD AND CLEAN DUCT IN EXISTING CONDUIT SYSTEM	116
CONCRETE FOUNDATION, 24" DIAMETER, 1 1/4" ANCHOR RODS, 15" BOLT CIRCLE, 9 FEET.	117
INTERCEPT EXISTING CONDUIT	118
ELECTRIC CABLE IN CONDUIT, 600V (EPRN TRIPLEXED), 2-1/C NO. 6, 1-1C NO. 8 GROUND	119
PAINT EXISTING POLE, COMPLETE	120
REMOVE EXISTING STREET LIGHTING EQUIPMENT	126
LIGHTING FOUNDATION REMOVAL	126
CABLE: SINGLE-CONDUCTOR, COPPER 600 VOLT ETHYLENE PROPYLENE INSULATION A	ND A
HYPALON JACKET	128
ROUND MANHOLE FRAMES AND COVERS 24 INCH AND 30 INCH DIAMETER	133
RIGID STEEL CONDUIT (HOT DIPPED GALVANIZED)	134
ROD: ANCHOR, STEEL, WITH HARDWARE	139
ELECTRONIC SUBMISSION OF PAYROLL RECORDS	140
UNION PACIFIC RAILROAD MINIMUM REQUIREMENTS	141
JACK AND REMOVE EXISTING BEARINGS	153
CLEANING AND PAINTING CONTACT SURFACE AREAS OF EXISTING STEEL STRUCTURES	155
CLEANING AND PAINTING NEW METAL STRUCTURES	
TEMPORARY SHEET PILING	166
POROUS GRANULAR EMBANKMENT, SPECIAL	168
STRUCTURAL REPAIR OF CONCRETE	168
DEMOLITION PLANS FOR REMOVAL OF EXISTING STRUCTURES	176
AMERICAN RECOVERY AND REINVESTMENT ACT SIGNING (BDE)	176
ALKALI-SILICA REACTION FOR CAST-IN-PLACE CONCRETE (BDE)	180
APPROVAL OF PROPOSED BORROW AREAS, USE AREAS, AND/OR WASTE AREAS IN	
ILLINOIS STATE BORDERS (BDE)	182
CEMENT (BDE)	183
CONCRETE ADMIXTURES (BDE)	185
CONSTRUCTION AIR QUALITY – DIESEL VEHICLE EMISSIONS CONTROL (BDE)	188
CONSTRUCTION AIR QUALITY - IDLING RESTRICTIONS (BDE)	189
DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (BDE)	191
DOWEL BARS (BDE)	198
ENGINEER'S FIELD OFFICE TYPE A (BDE)	198
EQUIPMENT RENTAL RATES (BDE)	200
HOT-MIX ASPHALT - FIELD VOIDS IN THE MINERAL AGGREGATE (BDE)	201
HOT-MIX ASPHALT – PLANT TEST FREQUENCY (BDE)	203
HOT-MIX ASPHALT – TRANSPORTATION (BDF)	204

IMPACT ATTENUATORS (BDE)	205		
IMPACT ATTENUATORS, TEMPORARY (BDE)			
LIQUIDATED DAMAGES (BDE)	208		
MONTHLY EMPLOYMENT REPORT (BDE)	208		
NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM / EROSION AND SEDIME	ENT		
CONTROL DEFICIENCY DEDUCTION (BDE)	210		
PAYMENTS TO SUBCONTRACTORS (BDE)	211		
PAYROLLS AND PAYROLL RECORDS (BDE)	212		
PERSONAL PROTECTIVE EQUIPMENT (BDE)	213		
POLYUREA PAVEMENT MARKING (BDE)	214		
PRECAST CONCRETE HANDLING HOLES (BDE)	220		
REFLECTIVE SHEETING ON CHANNELIZING DEVICES (BDE)	222		
REINFORCEMENT BARS (BDE)	222		
REINFORCEMENT BARS - STORAGE AND PROTECTION (BDE)			
SEEDING (BDE)	224		
SELF-CONSOLIDATING CONCRETE FOR CAST-IN-PLACE CONSTRUCTION (BDE)	226		
SELF-CONSOLIDATING CONCRETE FOR PRECAST PRODUCTS (BDE)	230		
SILT FILTER FENCE (BDE)	231		
STONE GRADATION TESTING (BDE)	231		
SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE)	232		
TEMPORARY EROSION CONTROL (BDE)	232		
THERMOPLASTIC PAVEMENT MARKINGS (BDE)	233		
TRAINING SPECIAL PROVISIONS	234		
VARIABLY SPACED TINING (BDE)	236		
STEEL COST ADJUSTMENT (BDE) (RETURN FORM WITH BID)	237		

#### STATE OF ILLINOIS

SPECIAL PROVISIONS

The following Special Provisions supplement the "Standard Specifications for Road and Bridge Construction", adopted January 1, 2007; the latest edition of the "Manual on Uniform Traffic Control Devices for Streets and Highways"; the "Manual of Test Procedures for Materials" in effect on the date of invitation to bids; and the Supplemental Specifications and Recurring Special Provisions indicated on the Check Sheet included herein which apply to and govern the construction of F.A.I. Route 90 (Interstate 90), Project ESP-090-4 (118) 050, Section 1213 B-1 in Cook County, and in case of conflict with any part, or parts, of said Specifications, the said Special Provisions shall take precedence and govern.

F.A.I. 90 (Kennedy Expressway) At Central Avenue Project: ESP-090-4 (118) 050 Section: 1213 B-1 Cook County Contract No. 60640

#### **LOCATION OF PROJECT**

This project begins at a point on the baseline of Central Avenue approximately 167 meters south of the Kennedy Expressway (F.A.I. 90) in the City of Chicago in Cook County and extends in a northerly direction a total distance of 215.0 meters.

#### **DESCRIPTION OF PROJECT**

This project consists of bridge deck reconstruction and roadway improvements. The work to be performed includes the removal of the existing bridge deck in stages, new reinforced concrete deck, sidewalk and parapets and constructing new approach slabs. The roadway work will include new concrete base course and base course widening, hot mix asphalt leveling binder and surface courses, street lights and underpass lights, pavement markings, concrete curb and gutter, concrete sidewalks and all incidental and collateral work necessary to complete the project as shown on the plans and as described herein.

#### MAINTENANCE OF ROADWAYS

Effective: September 30, 1985 Revised: November 1, 1996

Beginning on the date that work begins on this project, the Contractor shall assume responsibility for normal maintenance of all existing roadways within the limits of the improvement. This normal maintenance shall include all repair work deemed necessary by the Engineer, but shall not include snow removal operations. Traffic control and protection for maintenance of roadways will be provided by the Contractor as required by the Engineer.

If items of work have not been provided in the contract, or otherwise specified for payment, such items, including the accompanying traffic control and protection required by the Engineer, will be paid for in accordance with Article 109.04 of the Standard Specifications.

#### STATUS OF UTILITIES TO BE ADJUSTED

Effective: January 30, 1987 Revised: July 1, 1994

Utility companies involved in this project have provided the following:

No conflicts are anticipated.

The above represents the best information available to the Department and is included for the convenience of the bidder. The applicable portions of Articles 105.07 and 107.31 of the Standard Specifications shall apply.

#### **RESTRICTION ON WORKING DAYS AFTER A COMPLETION DATE**

Effective: January 21, 2003 Revised: January 1, 2007

All temporary lane closures during the period governed by working days after a completion date will not be permitted during the hours of 6:00 a.m. to 9:00 a.m. and 3:00 p.m. to 6:00 p.m. Monday through Friday.

All lane closure signs shall not be erected any earlier than one-half (1/2) hour before the starting hours listed above. Also, these signs should be taken down within one-half (1/2) hour after the closure is removed.

<u>Failure to Open Traffic Lanes to Traffic</u>: Should the Contractor fail to completely open and keep open all the traffic lanes to traffic in accordance with the limitations specified above, the Contractor shall be liable and shall pay to the Department the amount of \$250 per lane blocked, not as a penalty but as liquidated and ascertained damages, for each and every 15 minute interval or a portion thereof that a lane is blocked outside the allowable time limitations. The Department may deduct such damages from any monies due the Contractor. These damages shall apply during the period governed by working days after a completion date and any extensions of that contract time.

#### **COMPLETION DATE PLUS WORKING DAYS**

Effective: September 30, 1985 Revised: January 1, 2007

Revise Article 108.05 (b) of the Standard Specifications as follows:

"When a completion date plus working days is specified, the Contractor shall complete all contract items and safely open all roadways to traffic by 11:59 PM on, October 30, 2009 except as specified herein.

The Contractor will be allowed to complete all clean-up work and punch list items within five (5) working days after the completion date for opening the roadway to traffic. Under extenuating circumstances the Engineer may direct that certain items of work, not affecting the safe opening of the roadway to traffic, may be completed within the working days allowed for clean up work and punch list items. Temporary lane closures for this work may be allowed at the discretion of the Engineer.

Article 108.09 or the Special Provision for "Failure to Complete the Work on Time", if included in this contract, shall apply to both the completion date and the number of working days.

#### AGGREGATE SUBGRADE, 12" (300 MM)

Effective: May 1, 1990 Revised: January 1, 2007

This work shall be done in accordance with the applicable portions of Section 207. The material shall conform to Article 1004.04 except as follows:

1. Crushed Stone, Crushed Blast Furnace Slag, and Crushed Concrete will be permitted. Steel slag and other expansive materials as determined through testing by the Department will not be permitted.

Percent Passing
97 ± 3
90 ± 10
45 ± 25
5 ± 5

2. Gravel, Crushed Gravel, and Pit Run Gravel

Percent Passing
97 ± 3
90 ± 10
55 ± 25
$30 \pm 20$
$5 \pm 5$

3. Crushed Concrete with Bituminous Materials\*\*

Percent Passing
97 ± 3
90 ± 10
$45 \pm 25$
$20 \pm 20$
5 ± 5

<sup>\*\*</sup>The Bituminous material shall be separated and mechanically blended with the crushed concrete so that the bituminous material does not exceed 40% of the final

products. The top size of the bituminous material in the final product shall be less than 4 inches (100 mm) and shall not contain more than 10.0% steel slag RAP or any material that is considered expansive by the Department.

The Aggregate subgrade shall be placed in two lifts consisting of a 9 inch (225 mm) and variable nominal thickness lower lift and a 3 inch (75 mm) nominal thickness top lift of capping aggregate having a gradation of CA 6. The CA 6 may be blended as follows. The bituminous materials shall be separated and mechanically blended with interlocking feeders with crushed concrete or natural aggregate, in a manner that the bituminous material does not exceed 40% of the final product. This process shall be approved by the engineer prior to start of production. The top side of the bituminous material in the final products shall be less than 1 ½ inches (37.5 mm) and shall not contain any material considered expansive by the department. Reclaimed Asphalt Pavement (RAP) (having a maximum of 10% steel slag RAP) meeting the requirements of Article 1004.07 and having 100% passing the 3 inch (75 mm) sieve and well graded down through fines may also be used as capping aggregate. IDOT testing of the RAP material will be used in determining the percent of steel slag or Expansive Material. When the contract specifies that an aggregate subbase is to be placed on the Aggregate Subgrade, the 3 inches (75 mm) of capping aggregate will be eliminated. A vibratory roller meeting the requirements of Article 1101.01(g) shall be used to roll each lift of material to obtain the desired keying or interlock and necessary compaction. The Engineer will verify that adequate keying has been obtained.

When a recommended remedial treatment for unstable subgrades is included in the contract, the lower lift of Aggregate Subgrade may be placed simultaneously with the material for Porous Granular Embankment, Subgrade when the total thickness to be placed is 2 feet (600 mm) or less.

#### Method of Measurement.

Contract Quantities. Contract quantities shall be in accordance with Article 202.07.

Measured Quantities. Aggregate subgrade will be measured in place and the area computed in square yards (square meters).

<u>Basis of Payment.</u> This work will be paid for at the contract unit price per square yard (square meter) for AGGREGATE SUBGRADE, 12" (AGGREGATE SUBGRADE, 300 mm).

#### RECLAIMED ASPHALT PAVEMENT FOR NON-POROUS EMBANKMENT AND BACKFILL

Effective: April 1, 2001 Revised: January 1, 2007

Add the following sentence to Article 1004.05 (a) of the Standard Specifications:

"Reclaimed Asphalt Pavement (RAP) may be used as aggregate in Non-porous Granular Embankment and Backfill. The Rap material shall be reclaimed asphalt pavement material resulting from the cold milling or crushing of an existing hot-mix

bituminous concrete pavement structure, including shoulders. RAP containing contaminants such as earth, brick, concrete, sheet asphalt, sand, or other materials identified by the Department will be unacceptable until the contaminants are thoroughly removed.

Add the following sentence to Article 1004.05 (c)(2) of the Standard Specifications:

"One hundred percent of the RAP when used shall pass the 3 inch (75 mm) sieve. The RAP shall be well graded from coarse to fine. RAP that is gap-graded or single-sized will not be accepted."

#### AGGREGATE SURFACE COURSE FOR TEMPORARY ACCESS

Effective: April 1, 2001 Revised: January 2, 2007

Revise Article 402.10 of the Standard Specifications to read:

"402.10 For Temporary Access. The contractor shall construct and maintain aggregate surface course for temporary access to private entrances, commercial entrances and roads according to Article 402.07 and as directed by the Engineer.

The aggregate surface course shall be constructed to the dimensions and grades specified below, except as modified by the plans or as directed by the Engineer.

- (a) Private Entrance. The minimum width shall be 12 ft (3.6 m). The minimum compacted thickness shall be 6 in. (150 mm). The maximum grade shall be eight percent, except as required to match the existing grade.
- (b) Commercial Entrance. The minimum width shall be 24 ft (7.2 m). The minimum compacted thickness shall be 9 in. (230 mm). The maximum grade shall be six percent, except as required to match the existing grade.
- (c) Road. The minimum width shall be 24 ft (7.2 m). The minimum compacted thickness shall be 9 in. (230 mm). The grade and elevation shall be the same as the removed pavement, except as required to meet the grade of any new pavement constructed.

Maintaining the temporary access shall include relocating and/or regrading the aggregate surface coarse for any operation that may disturb or remove the temporary access. The same type and gradation of material used to construct the temporary access shall be used to maintain it.

When use of the temporary access is discontinued, the aggregate shall be removed and utilized in the permanent construction or disposed of according to Article 202.03."

Add the following to Article 402.12 of the Standard Specifications:

"Aggregate surface course for temporary access will be measured for payment as each for every private entrance, commercial entrance or road constructed for the purpose of temporary

access. If a residential drive, commercial entrance, or road is to be constructed under multiple stages, the aggregate needed to construct the second or subsequent stages will not be measured for payment but shall be included in the cost per each of the type specified."

Revise the second paragraph of Article 402.13 of the Standard Specifications to read:

"Aggregate surface course for temporary access will be paid for at the contract unit price per each for TEMPORARY ACCESS (PRIVATE ENTRANCE), TEMPORARY ACCESS (COMMERCIAL ENTRANCE) or TEMPORARY ACCESS (ROAD).

Partial payment of the each amount bid for temporary access, of the type specified, will be paid according to the following schedule:

- (a) Upon construction of the temporary access, sixty percent of the contract unit price per each, of the type constructed, will be paid.
- (b) Subject to the approval of the Engineer for the adequate maintenance and removal of the temporary access, the remaining forty percent of the pay item will be paid upon the permanent removal of the temporary access."

#### **BACKFILLING STORM SEWER UNDER ROADWAY**

Effective: September 30, 1985 Revised: July 2, 1994

For storm sewer constructed under the roadway, backfilling methods two and three authorized under the provisions of Article 550.07 will not be allowed.

#### STORM SEWERS AND SEWER CONNECTIONS TO CITY OF CHICAGO SEWERS

Created: September 30, 1985 Revised: January 1, 2007

This work consists of constructing storm sewers or sewer connections to City of Chicago sewers, in accordance with Section 550 of the Standard Specifications and the details shown in the plans at the locations shown on the plans.

All storm sewers and sewer connections 21 inches (525 mm) in diameter and smaller shall be best quality tile socket pipe conforming to the specifications for Extra Strength Clay Pipe, ASTM C 700, except as otherwise specified on the plans. Sewer pipes shall be gasketed in such a manner as to produce a compression type joint conforming to the requirements of ASTM C 425.

All storm sewer 24 inches (600 mm) in diameter or larger shall be reinforced concrete pipe conforming to the requirements of C-76, Class-III, wall "B" with "O-Ring" joints. Joints for catch basin and inlet connections shall be packed with oakum, caulked and beveled off with portland cement mortar.

<u>Basis of Payment</u>. This work will be measured and paid for at the contract unit price per foot (meter) for STORM SEWER in accordance with Articles 550.09 and 550.10 of the Standard Specifications.

#### **CLEANING EXISTING DRAINAGE STRUCTURES**

Effective: September 30, 1985 Revised: January 1, 2007

All existing storm sewers, pipe culverts, manholes, catch basins and inlets shall be considered as drainage structures insofar as the interpretation of this Special Provision is concerned. When specified for payment, the location of drainage structures to be cleaned will be shown on the plans.

All existing drainage structures which are to be adjusted or reconstructed shall be cleaned in accordance with Article 602.15. This work will be paid for in accordance with Article 602.16.

All other existing drainage structures which are specified to be cleaned on the plans will be cleaned according to Article 602.15.

<u>Basis of Payment.</u> This work will be paid for at the contract unit price each for DRAINAGE STRUCTURES TO BE CLEANED, and at the contract unit price per foot (meter) for STORM SEWERS TO BE CLEANED.

#### WORK ZONE TRAFFIC CONTROL (LUMP SUM PAYMENT)

Effective: February 1, 1996 Revised: January 1, 2007

Specific traffic control plan details and Special Provisions have been prepared for this contract. This work shall include all labor, materials, transportation, handling and incidental work necessary to furnish, install, maintain and remove all traffic control devices required as indicated in the plans and as approved by the Engineer.

<u>Method of Measurement</u>: All traffic control (except traffic control pavement marking, Traffic Control and Protection (Expressways) and Traffic Control Surveillance (Expressways) ) indicated on the traffic control plan details and specified in the Special Provisions will be measured for payment on a lump sum basis. Traffic control pavement markings will be measured per foot (meter).

<u>Basis of Payment</u>: All traffic control and protection will be paid for at the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (SPECIAL).

SHORT TERM PAVEMENT MARKING, TEMPORARY PAVEMENT MARKING and PAVEMENT MARKING TAPE TYPE III will be paid for separately.

#### TRAFFIC CONTROL PLAN

Effective: September 30, 1985 Revised: January 1, 2007

Traffic Control shall be according to the applicable sections of the Standard Specifications, the Supplemental Specifications, the "Illinois Manual on Uniform Traffic Control Devices for Streets and Highways", any special details and Highway Standards contained in the plans, and the Special Provisions contained herein.

Special attention is called to Article 107.09 of the Standard Specifications and the following Highway Standards, Details, Quality Standard for Work Zone Traffic Control Devices, Recurring Special Provisions and Special Provisions contained herein, relating to traffic control.

The Contractor shall contact the District One Bureau of Traffic at least 72 hours in advance of beginning work.

#### **STANDARDS**:

701601 – OFF-RD OPERATIONS, 2L, 2W 4.5M (15') TO 600 MM (24') FROM PAVEMENT EDGE

701101 - OFF-RD OPERATIONS, MULTILANE, 4.5M (15') TO 600 MM (24') FROM PAVEMENT EDGE

701400 - APPROACH TO LANE CLOSURE, FREEWAY / EXPRESSWAY

701401 – LANE CLOSURE, FREE / EXPRESSWAY

701411 - LANE CLOSURE MULTILANE AT ENTRANCE RAMP OR EXIT RAMP FOR SPEEDS GREATER THAN OR EQUAL TO 45 MPH

701606 - URBAN LANE CLOSURE MULTILANE 2W WITH MOUNTABLE MEDIAN

701701 - URBAN LANE CLOSURE MULTILANE INTERSECTION

701801 - LANE CLOSURE MULTILANE 1W OR 2W

CROSSWALK OR SIDEWALK CLOSURE

701901 - TRAFFIC CONTROL DEVICES

704001 - TEMPORARY CONCRETE BARRIER

#### **DETAILS**:

TRAFFIC CONTROL PLANS-SHT NO'S 17-21

TRAFFIC CONTROL DETAILS FOR FREEWAY SHOULDER CLOSURES
AND PARTIAL RAMP CLOSURES

TRAFFIC CONTROL AND PROTECTION FOR SIDEROADS, INTERSECTIONS AND DRIVEWAYS

PAVEMENT MARKING LETTERS AND SYMBOLS FOR TRAFFIC STAGING

ENTRANCE AND EXIT RAMP CLOSURE DETAILS

TEMPORARY INFORMATION SIGNING

CITY OF CHICAGO TYPICAL PAVEMENT MARKINGS

#### **SPECIAL PROVISIONS:**

Work Zone Traffic Control (Lump Sum Payment)

Traffic Control and Protection (Expresswavs)

Keeping The Expressway Open to Traffic

Failure to Open Traffic Lanes to Traffic

Traffic Control and Protection (Expressways)

Traffic Control Surveillance (Expressways)

Maintenance of Roadways

Temporary Information Signing

Personal Protective Equipment

Reflective Sheeting on Channelizing Devices

#### RECURRING AND SUPPLEMENTAL SPECIAL PROVISIONS:

701 Work Zone Traffic Control and Protection # 20 Guardrail and Barrier Wall Delineation # 24 Work Zone Public Information Signing

#### **EPOXY COATING ON REINFORCEMENT (DISTRICT ONE)**

Effective: January 1, 2007

For work outside the limits of bridge approach pavement, all references in the Highway Standards and Standard Specifications for reinforcement, dowel bars, tie bars and chair supports for pavement, shoulders, curb, gutter, combination curb and gutter and median shall be epoxy coated, unless noted on the plan.

#### FINE AGGREGATE FOR HOT-MIX ASPHALT (HMA) (DISTRICT ONE)

Effective: May 1, 2007

Revise Article 1003.03 (c) to read:

"Gradation. The fine aggregate gradation for all HMA shall be FA1, FA 2, FA 20, or FA 21. When Reclaimed Asphalt Pavement (RAP) is incorporated in the HMA design, the use of FA 21 Gradation will not be permitted.

#### **HOT MIX ASPHALT – DENSITY TESTING OF LONGITUDINAL JOINTS (D-1)**

Effective: January 1, 2007 Revised: February 26, 2008

<u>Description</u>: This work shall consist of testing the density of longitudinal joints as part of the quality control / quality assurance (QC/QA) of hot-mix asphalt (HMA). This work shall be according to Section 1030 of the Standard Specifications except as follows.

#### Definitions:

Density Test Location: The station location used for density testing.

Density Test Site: Individual test site where a single density value is determined.

Density Reading: A single, one minute nuclear density reading.

Density Value: The density determined at a given density test site from the average of two "density readings".

#### Quality Control / Quality Assurance (QC/QA)

1030.05(d) (3) add the following paragraphs:

Longitudinal joint density testing shall be performed at each random "density test location". Longitudinal joint testing shall be located at a distance equal to the lift thickness, or a minimum of two inches, from each pavement edge. For Example, on a four inch HMA lift the near edge of the nuclear gauge or core barrel shall be within four inches from the edge of pavement. The remaining 3 density test sites shall be equally spaced between the two edge readings. Documentation shall indicate whether the joint was confined or unconfined.

The joint density value shall be determined using either a correlated nuclear gauge or cores. When using a correlated nuclear gauge, two "density readings" shall be taken at the given density test site. The gauge shall be rotated 180 degrees between "density readings". If the two "density readings" are not within 1.5 lb/cu ft (23 kg/cu m) then one additional "density readings" shall be taken. Additional "density readings" taken at a given site shall not be allowed to replace the original "density readings" unless an error has occurred (i.e. the nuclear gauge was sitting on debris).

#### 1030.05(d) (4) Replace the density control limits table with the following:

DENSITY CONTROL LIMITS					
Mixture Composition	Parameter	Individual Test 2/	Minimum Joint Density Value		
IL-9.5, IL-12.5	Ndesign ≥ 90	92.0 – 96.0 %	90.0 %		
IL-9.5,IL-9.5L, IL-12.5	Ndesign < 90	92.5 – 97.4 %	90.0 %		
IL-19.0, IL-25.0	Ndesign ≥ 90	93.0 – 96.0 %	90.0 %		
IL-19.0, IL-19.0L, IL-25.0	Ndesign < 90	93.0 – 97.4 %	90.0 %		
All Other	Ndesign = 30	93.0 <sup>1/</sup> - 97.4 %	90.0 %		

- 1/ 92.0 % when placed as first lift on an unimproved subgrade.
- 2/ "Density values" shall meet the "Individual Test" density control limits specified herein.

#### TEMPERATURE CONTROL FOR CONCRETE PLACEMENT (DISTRICT ONE)

Effective: May 1, 2007

Delete the second and third sentences of the second paragraph of Article 1020.14(a) of the Standard Specifications.

#### **TEMPORARY PAVEMENT**

Effective: March 1, 2003 Revised: April 10, 2008

<u>Description.</u> This work shall consist of constructing a temporary pavement at the locations shown on the plans or as directed by the engineer.

The contractor shall use either Portland cement concrete according to Sections 353 and 354 of the Standard Specifications or HMA according to Sections 355, 356, 406 of the Standard

Specifications, and other applicable HMA special provisions as contained herein. The HMA mixtures to be used shall be specified in the plans. The thickness of the Temporary Pavement shall be as described in the plans. The contractor shall have the option of constructing either material type if both Portland cement concrete and HMA are shown in the plans.

Articles 355.08 and 406.11 of the Standard Specifications shall not apply.

The removal of the Temporary Pavement, if required, shall conform to Section 440 of the Standard Specification.

<u>Method of Measurement</u>. Temporary pavement will be measured in place and the area computed in square yards (square meters).

<u>Basis of Payment</u>. This work will be paid for at the contract unit price per square yard (square meter) for TEMPORARY PAVEMENT and TEMPORARY PAVEMENT (INTERSTATE).

Removal of temporary pavement will be paid for at the contract unit price per square yard (square meter) for PAVEMENT REMOVAL.

#### **USE OF RAP (DIST 1)**

Effective: January 1, 2007 Revised: August 1, 2008

In Article 1030.02(g), delete the last sentence of the first paragraph in (Note 2).

Revise Section 1031 of the Standard Specifications to read:

#### "SECTION 1031. RECLAIMED ASPHALT PAVEMENT

- **1031.01 Description.** Reclaimed asphalt pavement (RAP) is reclaimed asphalt pavement resulting from cold milling or crushing of an existing dense graded hot-mix asphalt (HMA) pavement. The Contractor shall supply written documentation that the RAP originated from routes or airfields under federal, state, or local agency jurisdiction. The contractor can also request that a processed pile be tested by the Department to determine the aggregate quality.
- **1031.02 Stockpiles.** The Contractor shall construct individual, sealed RAP stockpiles meeting one of the following definitions. No additional RAP shall be added to the pile after the pile has been sealed. Stockpiles shall be sufficiently separated to prevent intermingling at the base. Stockpiles shall be identified by signs indicating the type and size as listed below (i.e. "Homogenous Surface").

Prior to milling or removal of an HMA pavement, the Contractor shall request the District to provide verification of the quality of the RAP to clarify appropriate stockpile.

(a) Homogeneous. Homogeneous RAP stockpiles shall consist of RAP from Class I, Superpave (High ESAL), HMA (High ESAL), or equivalent mixtures and represent: 1) the same aggregate quality, but shall be at least C quality; 2) the same type of crushed aggregate (either crushed natural aggregate, ACBF slag, or steel slag);

- 3) similar gradation; and 4) similar asphalt binder content. If approved by the Engineer, combined single pass surface/binder millings may be considered "homogenous" with a quality rating dictated by the lowest coarse aggregate quality present in the mixture.
- (b) Conglomerate 5/8. Conglomerate 5/8 RAP stockpiles shall consist of RAP from Class I, Superpave (High ESAL), HMA (High ESAL), or equivalent mixtures. The coarse aggregate in this RAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. This RAP may have an inconsistent gradation and/or asphalt binder content prior to processing. All conglomerate 5/8 RAP shall be processed prior to testing by crushing to where all RAP shall pass the 5/8 in. (16 mm) or smaller screen. Conglomerate 5/8 RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (c) Conglomerate 3/8. Conglomerate 3/8 RAP stockpiles shall consist of RAP from Class I, Superpave (High ESAL), HMA (High ESAL), or equivalent mixtures. The coarse aggregate in this RAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least B quality. This RAP may have an inconsistent gradation and/or asphalt binder content prior to processing. All conglomerate 3/8 RAP shall be processed prior to testing by crushing to where all RAP shall pass the 3/8 in (9.5mm) or smaller screen. Conglomerate 3/8 RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (d) Conglomerate Variable Size. Conglomerate variable size RAP shall consist of RAP from Class I, Superpave (High ESAL), HMA (High ESAL), or equivalent mixtures. The coarse aggregate in this RAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least B quality. This RAP may have an inconsistent gradation and/or asphalt binder content prior to processing. All conglomerate variable size RAP shall be processed prior to testing by crushing and screening to where all RAP is separated into various sizes. All the conglomerate variable size RAP shall pass the ¾ in. (19mm) screen and shall be a minimum of two sizes. Conglomerate variable size RAP stockpiles shall not contain steel slag or other expensive material as determined by the Department.
- (e) Conglomerate "D" Quality (DQ). Conglomerate DQ RAP stockpiles shall consist of RAP from Class I, Superpave (High or Low ESAL), HMA (High or Low Esal), or equivalent mixtures. The coarse aggregate in this RAP may be crushed or round but shall be at least D quality. This RAP may have an in consistent gradation and/or asphalt binder content. Conglomerate DQ Rap stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (f) Non-Quality. RAP stockpiles that do not meet the requirements of the stockpile categories listed above shall be classified as "Non-Quality".

RAP containing contaminants, such as earth, brick, sand, concrete, sheet asphalt, bituminous surface treatment (i.e. chip seal), pavement fabric, joint sealants, etc., will be unacceptable unless the contaminants are removed to the satisfaction of the Engineer. Sheet asphalt shall be stockpiled separately.

**1031.03 Testing.** When used in HMA, the RAP shall be sampled and tested either during or after stockpiling.

For testing during stockpiling, washed extraction samples shall be run at the minimum frequency of one sample per 500 tons (450 metric tons) for the first 2000 tons (1800 metric tons) and one sample per 2000 tons (1800 metric tons) thereafter. A minimum of five tests shall be required for stockpiles less than 4000 tons (3600 metric tons).

For testing after stockpiling, the Contractor shall submit a plan for approval to the District proposing a satisfactory method of sampling and testing the RAP pile either in-situ or by restockpiling. The sampling plan shall meet the minimum frequency required above and detail the procedure used to obtain representative samples throughout the pile for testing.

Before extraction, each field sample shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedure. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

- (a) Testing Conglomerate 3/8 and Conglomerate Variable Size. In addition to the requirements above, conglomerate 3/8 and variable size RAP shall be tested for maximum theoretical specific gravity (G<sub>mm</sub>) at a frequency of one sample per 500 tons (450 metric tons) for the first 2000 tons (1800 metric tons) and one sample per 2000 tons (1800 metric tons) thereafter. A minimum of five tests shall be required for stockpiles less than 4000 tons (3600 metric tons).
- (b) Evaluation of Test Results. All of the extraction results shall be compiled and averaged for asphalt binder content and gradation and, when applicable G<sub>mm</sub>. Individual extraction test results, when compared to the averages, will be accepted if within the tolerances listed below.

Parameter	Homogeneous/ Conglomerate	Conglomerate "D" Quality
1 in. (25 mm)		± 5 %
3/4 in. (19mm)		
1/2 in. (12.5mm)	± 8 %	± 15 %
No. 4 (4.75 mm)	± 6 %	± 13 %
No. 8 (2.36 mm)	±5 %	
No. 16 (1.18 mm)		± 15 %
No. 30 (600 μm)	± 5. %	
No. 200 (75 μm)	± 2.0 %	± 4.0 %
Asphalt Binder	$\pm$ 0.4 % $^{1/}$	± 0.5 %
Gmm	±0.02 % <sup>2/</sup>	
Gmm	±0.03 % <sup>3/</sup>	

<sup>1/</sup> The tolerance for conglomerate 3/8 shall be  $\pm$  0.3 %.

- 2/ Applies only to conglomerate 3/8. When variation of the  $G_{mm}$  exceeds the  $\pm$  0.02 % tolerance, a new conglomerate 3/8 stockpile shall be created which will also require an additional mix design.
- 3/ Applies only to conglomerate variable size. When variation of the  $G_{mm}$  exceeds the  $\pm~0.03$  tolerance, a new conglomerate variable size stockpile shall be created which will also require an additional mix design.

If more than 20 percent of the individual sieves are out of the gradation tolerances, or if more than 20 percent of the asphalt binder content test results fall outside the appropriate tolerances, the RAP shall not be used in HMA unless the RAP representing the failing tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

With the approval of the Engineer, the ignition oven may be substituted for extractions according to the Illinois Test Procedure, "Calibration of the Ignition Oven for the Purpose of Characterizing Reclaimed Asphalt Pavement (RAP)".

**1031.04 Quality Designation of Aggregate in RAP.** The quality of the RAP shall be set by the lowest quality of coarse aggregate in the RAP stockpile and are designated as follows.

- (a) RAP from Class I, Superpave (High ESAL), or HMA (High ESAL) surface mixtures are designated as containing Class B quality coarse aggregate.
- (b) RAP from Superpave (Low ESAL)/HMA (Low ESAL) IL-19.0L binder and IL-9.5L surface mixtures are designated as Class D quality coarse aggregate.
- (c) RAP from Class I, Superpave (High ESAL), or HMA (High ESAL) binder mixtures, bituminous base course mixtures, and bituminous base course widening mixtures are designated as containing Class C quality coarse aggregate.
- (d) RAP from bituminous stabilized subbase and BAM shoulders are designated as containing Class D quality coarse aggregate.

**1031.05** Use of RAP in HMA. The use of RAP in HMA shall be as follows.

- (a) Coarse Aggregate Size. The coarse aggregate in all RAP shall be equal to or less than the nominal maximum size requirement for the HMA mixture to be produced.
- (b) Steel Slag Stockpiles. RAP stockpiles containing steel slag or other expansive material, as determined by the Department, shall be homogeneous and will be approved for use in HMA (High ESAL and Low ESAL) surface mixtures only.
- (c) Use in HMA Surface Mixtures (High and Low ESAL). RAP stockpiles for use in HMA surface mixtures (High and Low ESAL) shall be either homogeneous or conglomerate 3/8 or variable size in which the coarse aggregate is Class B quality or better.

- (d) Use in HMA Binder Mixtures (High and Low ESAL), HMA Base Course, and HMA Base Course Widening. RAP stockpiles for use in HMA binder mixtures (High and Low ESAL), HMA base course, and HMA base course widening shall be homogeneous, conglomerate 5/8, or conglomerate 3/8, conglomerate variable size, in which the coarse aggregate is Class C quality or better.
- (e) Use in Shoulders and Subbase. RAP stockpiles for use in HMA shoulders and stabilized subbase (HMA) shall be homogeneous, conglomerate 5/8, conglomerate 3/8, conglomerate variable size, or conglomerate DQ.
- (f) The use of RAP shall be a contractor's option when constructing HMA in all contracts. When the contractor chooses the RAP option, the percentage of RAP shall not exceed the amounts indicated in the table for a given N Design.

HMA N	/lixtures 1/ 3 <sup>///</sup>	Maximui	m % Rap
Ndesign	Binder/Leveling Binder	Surface	Polymer Modified
30	30/40 <sup>2/</sup>	30	10
50	25/40 <sup>2/</sup>	15/25 <sup>2/</sup>	10
70	25/30 <sup>2/</sup>	10/20 <sup>2</sup> /	10
90	10/15 <sup>2/</sup>	10/15 <sup>2/</sup>	10

10/15 <sup>2/</sup>

105

Max Mix Rap Percentage

1/ For HMA Shoulder and Stabilized Sub-Base (HMA) N-30, the amount of RAP shall not exceed 50% of the mixture.

10/15 <sup>2/</sup>

10

- 2/ Value of Max % RAP If 3/8 Rap or conglomerate variable size RAP is utilized.
- 3/ When RAP exceeds 20%, and used in an overlay and AC shall be PG 58-22. When used in full depth HMA, base course, shoulders, or stab subbase the AC shall be PG58-28.

**1031.06 HMA Mix Designs.** At the Contractor's option, HMA mixtures may be constructed utilizing RAP material meeting the above detailed requirements.

RAP designs shall be submitted for volumetric verification. If additional RAP stockpiles are tested and found that no more than 20 percent of the results, as defined under "Testing" herein, are outside of the control tolerances set for the original RAP stockpile and HMA mix design, and meets all of the requirements herein, the additional RAP stockpiles may be used in the original mix design at the percent previously verified.

**1031.07 HMA Production.** The coarse aggregate in all RAP used shall be equal to or less than the nominal maximum size requirement for the HMA mixture being produced.

To remove or reduce agglomerated material, a scalping screen, crushing unit, or comparable sizing device approved by the Engineer shall be used in the RAP feed system to remove or reduce oversized material. If material passing the sizing device adversely affects the mix production or quality of the mix, the sizing device shall be set at a size specified by the Engineer.

If the RAP control tolerances or QC/QA test results require corrective action, the Contractor shall cease production of the mixture containing RAP and either switch to the virgin aggregate design or submit a new RAP design. When producing mixtures containing conglomerate 3/8 or conglomerate variable size RAP, a positive dust control system shall be utilized.

HMA plants utilizing RAP shall be capable of automatically recording and printing the following information.

- (a) Drier Drum Plants
  - (1) Date, month, year, and time to the nearest minute for each print.
  - (2) HMA Mix number assigned by the Department
- (3) Accumulated weight of dry aggregate (combined or individual) in tons (metric tons)Accumulated weight of dry aggregate (combined or individual) in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton)
- (4) Accumulated dry weight of RAP in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton)
- (5) Accumulated mineral filler in revolutions, tons (metric tons), etc. to the nearest 0.1 unit.
  - (6) Accumulated asphalt binder in gallons (liters), tons (metric tons), etc. to the nearest 0.1 unit.
- (7) Residual asphalt binder in the RAP material (per size) as a percent of the total mix to the nearest 0.1 unit.
- (8) Aggregate and RAP moisture compensators in percent as set on the control panel (Required when accumulated or individual aggregate and RAP are printed in wet condition).
  - (b) Batch Plants
    - (1) Date, month, year, and time to the nearest minute for each print.
    - (2) HMA mix number assigned by the Department.
    - (3) Individual virgin aggregate hot bin batch weights to the nearest pound (kilogram)
    - (4) Mineral filler weight to the nearest pound (kilogram).
    - (5) Individual RAP Aggregate weight to the nearest pound (kilogram).
    - (6) Virgin asphalt binder weight to the nearest pound (kilogram)
- (7) Residual asphalt binder of each RAP size material as a percent of the total mix to the nearest 0.1 percent.

The printouts shall be maintained in a file at the plant for a minimum of one year or as directed by the Engineer and shall be made available upon request. The printing system will be inspected by the Engineer prior to production and verified at the beginning of each construction season thereafter.

**1031.08 RAP in Aggregate Surface Course and Aggregate Shoulders.** The use of RAP in aggregate surface course and aggregate shoulders shall be as follows.

- (a) Stockpiles and Testing. RAP stockpiles may be any of those listed in Article 1031.02, except "Other". The testing requirements of Article 1031.03 shall not apply.
- (b) Gradation. One hundred percent of the RAP material shall pass the 1 1/2 in. (37.5 mm) sieve. The RAP material shall be reasonably well graded from coarse to fine. RAP material that is gap-graded or single sized will not be accepted."

#### **GENERAL ELECTRICAL REQUIREMENTS**

Effective: January 1, 2007

Add the following to Article 801 of the Standard Specifications:

"Maintenance transfer and Preconstruction Inspection:

<u>General.</u> Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall request a maintenance transfer and preconstruction site inspection, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting and/or traffic control systems which may be affected by the work. The request for the maintenance transfer and preconstruction inspection shall be made no less than seven (7) calendar days prior to the desired inspection date. The maintenance transfer and preconstruction inspection shall:

Establish the procedures for formal transfer of maintenance responsibility required for the construction period.

Establish the approximate location and operating condition of lighting and/or traffic control systems which may be affected by the work

Marking of Existing Cable Systems. The party responsible for maintenance of any existing lighting and/or traffic control systems at the project site will, at the Contractor's request, mark and/or stake, once per location, all underground cable routes owned or maintained by the State. A project may involve multiple "locations" where separated electrical systems are involved (i.e. different controllers). The markings shall be taken to have a horizontal tolerance of at least 304.8 mm (one (1) foot) to either side.. The request for the cable locations and marking shall be made at the same time the request for the maintenance transfer and preconstruction inspection is made. The Contractor shall exercise extreme caution where existing buried cable runs are involved. The markings of existing

systems are made strictly for assistance to the Contractor and this does not relieve the Contractor of responsibility for the repair or replacement of any cable run damaged in the course of his work, as specified elsewhere herein. Note that the contractor shall be entitled to only one request for location marking of existing systems and that multiple requests may only be honored at the contractor's expense. No locates will be made after maintenance is transferred, unless it is at the contractor's expense.

Condition of Existing Systems. The Contractor shall conduct an inventory of all existing electrical system equipment within the project limits, which may be affected by the work, making note of any parts which are found broken or missing, defective or malfunctioning. Megger and load readings shall be taken for all existing circuits which will remain in place or be modified. If a circuit is to be taken out in its entirety, then readings do not have to be taken. The inventory and test data shall be reviewed with and approved by the Engineer and a record of the inventory shall be submitted to the Engineer for the record. Without such a record, all systems transferred to the Contractor for maintenance during construction shall be returned at the end of construction in complete, fully operating condition."

Delete Articles 801.11 and 801.12 of the Standard Specifications.

Revise the 6<sup>th</sup> paragraph of Article 801.05(a) of the Standard Specifications to read:

<u>"Resubmittals</u>. All submitted items reviewed and marked 'APPROVED AS NOTED', or 'DISAPPROVED' are to be resubmitted in their entirety with a disposition of previous comments to verify contract compliance at no additional cost to the state unless otherwise indicated within the submittal comments."

Revise Article 801.11(a) of the Standard Specifications to read:

"<u>Lighting Operation and Maintenance Responsibility</u>. The scope of work shall include the assumption of responsibility for the continuing operation and maintenance the of existing, proposed, temporary, sign and navigation lighting, or other lighting systems and all appurtenances affected by the work as specified elsewhere herein."

Add the following to Section 801.11(a) of the Standard Specifications:

"Energy and Demand Charges. The payment of basic energy and demand charges by the electric utility for existing lighting which remains in service will continue as a responsibility of the Owner, unless otherwise indicated. Unless otherwise indicated or required by the Engineer duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously at the Owner's expense and lighting systems shall not be kept in operation during long daytime periods at the Owner's expense. Upon written authorization from the Engineer to place a proposed new lighting system in service, whether the system has passed final acceptance or not, (such as to allow temporary lighting to be

removed), the Owner will accept responsibility for energy and demand charges for such lighting, effective the date of authorization. All other energy and demand payments to the utility shall be the responsibility of the Contractor until final acceptance."

Add the following to Section 801 of the Standard Specifications:

<u>"Lighting Cable Identification</u>. Each wire installed shall be identified with its complete circuit number at each termination, splice, junction box or other location where the wire is accessible."

"Lighting Cable Fuse Installation. Standard fuse holders shall be used on non-frangible (non-breakaway) light pole installations and quick-disconnect fuse holders shall be used on frangible (breakaway) light pole installations. Wires shall be carefully stripped only as far as needed for connection to the device. Over-stripping shall be avoided. An oxide inhibiting lubricant shall be applied to the wire for minimum connection resistance before the terminals are crimped-on. Crimping shall be performed in accordance with the fuse holder manufacturer's recommendations. The exposed metal connecting portion of the assembly shall be taped with two half-lapped wraps of electrical tape and then covered by the specified insulating boot. The fuse holder shall be installed such that the fuse side is connected to the pole wire (load side) and the receptacle side of the holder is connected to the line side."

Revise the 2<sup>nd</sup> and 3<sup>rd</sup> sentences of the second paragraph of Article 801.02 of the Standard Specifications to read:

"Unless otherwise indicated, materials and equipment shall bear the UL label, or an approved equivalent, whenever such labeling is available for the type of material or equipment being furnished."

#### UNDERPASS LUMINAIRE, HPS, STAINLESS STEEL HOUSING

Effective: January 1, 2007

**1. Description.** This item shall consist of furnishing, testing as required, and installing a luminaire suitable for roadway underpasses as specified herein.

#### 2. General.

- 2.1 The luminaire shall be optically sealed, mechanically strong and easy to maintain.
- 2.2 All wiring within the fixture shall have a minimum temperature rating of 125° C. In addition, the unit shall be designed to allow for a maximum supply wire rating of 90° C.
- 2.3 All hardware of the housing, reflector, and ballast assembly shall be captive
- 2.4 The luminaire shall be UL Listed for Wet Locations.

- 2.5 The underpass luminaire shall be suitable for lighting a roadway underpass at approximate mounting height of 16 feet from a position suspended directly above the roadway.
- 2.6 The luminaire shall be certified by the U.L. testing laboratory to meet the IP66 criteria of the International Electro technical Commission Standard 529.

#### 3. Housing.

- 3.1 The housing shall be stainless steel and be made of 16 gauge minimum thickness stainless steel, Type 304, #2B finish.
- 3.2 Since the installed location of the luminaires has severe space limitations that prohibit servicing the luminaire from the top or side of the fixture, the luminaire must be serviceable from the bottom of the housing when in the installed position. Both ballast and optical compartments must be serviceable from the bottom of the fixture. Fixtures which open from the top or sides are not acceptable.
- 3.3 The housing shall have a maximum width of 13"
- 3.4 All internal and external hardware, unless specifically specified otherwise, shall be made of stainless steel.
- 3.5 Stainless Steel Housing
  - 3.5.1 The stainless steel housing, and lens frame shall be made of 16 gauge minimum thickness stainless steel, Type 304 #2B.
  - 3.5.2 All housing and frame components shall be cut within with a laser with a positioning accuracy of +/- .004" for assembly accuracy and machine welded to minimize irregularities in the weld joint.
  - 3.5.3 All seams in the housing enclosure shall be welded by continuous welding. Stainless steel weld wire shall be used for all welds. A sample weld shall be submitted for review and approval.
  - 3.5.4 The luminaire lens shall be flush, within 3.1 mm (0.122"), of the lens frame.
  - 3.5.5 The lens frame shall be flat and the frame and luminaire housing shall not have any protruding flanges.
  - 3.5.6 The lens frame assembly shall consist of a one-piece 16 gauge 304 stainless steel external frame with the lens facing toward the housing and a 16 gauge 304 stainless internal frame with the legs facing away from the housing. The internal frame shall have seam welded corners for added strength. The two panels will sandwich the glass lens and be fastened together with the use of no less than 10 #10 stainless steel fasteners.

- 3.5.7 The lens frame and the door frame shall each be secured through the use of two stainless steel draw latches secured to the fixture housing.
- 3.5.8 When in open position, it shall be possible to un-hinge and remove the lens frame for maintenance. The lens frame hinge shall be stainless steel and designed so that there must be a conscious action of the maintenance personnel to remove the lens frame. The frame hinging method shall not be designed so that bumping the frame accidentally could allow the frame to fall to the roadway surface. The removal method must be accomplished without the use of tools or hardware. The hinge pin shall be a minimum of 6.35 mm (0.250") in diameter. The pin shall be spring loaded and retractable with a safety catch to hold the pin in the retracted position for ease of maintenance.
- 3.5.9 The suspended housing shall be divided into two compartments, one for the ballast and optical assembly, the other for wire connections. The optical chamber shall be sealed from the environment. The wire portal between compartments shall be sealed so as to prevent air exchange through the portal. There shall be an internally mounted breather mechanism to allow internal and external air pressure to equalize without permitting dust or water into the unit.
- 3.5.10 The ballast and all electrical equipment shall be mounted to a removable aluminum chassis with a minimum thickness of 3.175, (0.125"). The chassis shall be held in place with captive stainless steel hardware. The hardware shall include a bracket that can be loosened and shifted to allow the chassis to pivot away from fastened position for removal. The splice box shall include a heavy-duty 3 pole terminal block to accommodate #6 conductors and a KTK 2 amp fuse with HPC fuse holder or approved equal. Quick-connect power distribution terminal blocks shall be a molded thermoset plastic, rated 70A, 600V and hove 3 poles, each with (4) .250 quick connect terminals. Operating temperature rating to be 150° C. Input wire size shall accommodate #2-#14 AWG. Torque rating shall be 45 in./lb. Maximum. Agency approvals shall be UL E62622; CSA LR15364.
- 3.5.11 Ballast compartment surfaces shall be deburred and free of sharp edges, points or corners that may come in contact with installers or service personnel.

#### 4. Gasketing:

4.1 The junction between the lens frame and the ballast housing door and the housing shall be sealed with a one-piece vulcanized or molded high temperature solid silicone rubber gasket with the equivalent of a 60 Shore A durometer rating. The gasket between the lens frame and the luminaire housing shall be securely attached by mechanical means, such a retaining lip to prevent the movement of the gasket. The gasket may not be secured by adhesive means exclusively. The lens and ballast housing doors shall be designed and constructed so they seal to

the gasket on a flat surface. The frame shall not seal to the gasket using the edge of leg on a doorframe. The lens shall be sealed inside of the lens frame with the use of a one-piece solid silicone rubber gasket with ribbed flanges and a rating of 60 Shore A Durometer

4.2 The junction between conduit connections to the luminaire and the lens frame junction to the housing shall withstand entry of water when subjected to a water jet pressure of 207 kPa (30 lbs. Per sq. inch), tested under laboratory conditions. Submittal information shall include data relative to gasket thickness and density and the means of securing it in place.

#### 5. Mounting Brackets

- 5.1 The brackets shall be properly sized to accommodate the weight of the luminaire with calculations or other suitable reference documentation submitted to support the material choice.
- 5.2 The luminaire shall have an opening in the housing for installation (by others) of a 28.1 mm (3/4 inch) diameter flexible conduit. The location of the opening will be determined by the Engineer during the shop drawing review.

#### 6. Lamp Socket:

- 6.1 The lamp socket shall be a 4KV pulse rated mogul type, porcelain glazed enclosed, and be provided with grips, or other suitable means to hold the lamp against vibration. The rating of the socket shall exceed the lamp starting voltage, or starting pulse voltage rating.
- 6.2 If the lamp socket is of the sealed removable type, proper alignment of the socket shall be provided and molded into the socket assembly and indicated in a contrasting color.
- 6.3 If the lamp socket is adjustable, the factory setting must be indicated legibly in the luminaire housing.

#### 7. ANSI Identification Decal:

A decal, complying to ANSI standard C136-15 for luminaire wattage and distribution type, shall be factory attached permanently to the luminaire. The information contained in the decal shall enable a viewer, from the ground level, to identify the lamp wattage and type of luminaire distribution.

#### 8. Optical Assembly:

8.1 Lens and Lens Frame. The lens shall be made of crystal clear, impact and heat resistant tempered glass a minimum of 6.35 mm (0.25") thick. The lens shall be held in such a manner as to allow for its expansion and contraction, due to temperature variation. The lens shall be a flat glass design.

#### 8.2 Reflectror:

- 8.2.1 The reflector shall be hydro formed aluminum, 0.063" thick, bright-dip and clear anodized finish.
- 8.2.2 The reflector shall be secured with a stainless steel aircraft cable during maintenance operations.
- 8.2.3 If the reflector has multiple light distribution positions, each position must have positive stop/mounting with the original factory distribution identified.
- 8.2.4 The luminaire shall be photometrically efficient. Luminaire efficiency, defined by the I.E.S. as "the ratio or luminous flux (lumens) emitted by a luminaire to that emitted by the lamp or lamps used within", shall not be less than 67%. Submittal information shall include published efficiency data.
- 8.2.5 The reflector, the refractor or lens, and the entire optical assembly shall not develop any discoloration over the normal life span of the luminaire.
- 8.2.6 The reflector shall not be altered by paint or other opaque coatings which would cover or coat the reflecting surface. Control of the light distribution by any method other than the reflecting material and the aforementioned clear protective coating that will alter the reflective properties of the reflecting surface is unacceptable

#### 9. Ballast:

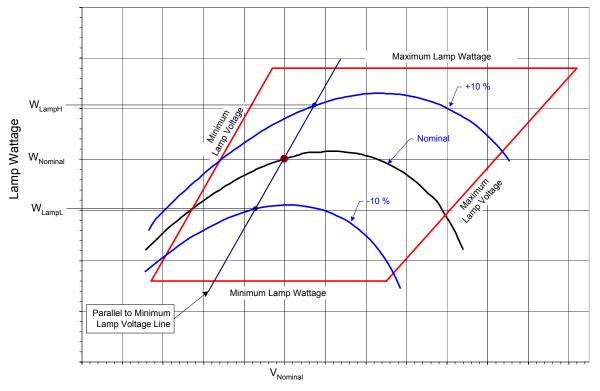
- 9.1 The ballast shall be a High Pressure Sodium, high power factor, lead type, Isolated Regulator Ballast (CWI) or a Constant Wattage Auto-regulator (CWA), for operation on a nominal 240 volt system.
- 9.2 The ballast shall be designed to furnish proper electrical characteristics for starting and operating a high pressure sodium vapor lamp of the specified rating at ambient temperatures of -29 degrees to +40 degrees C. The ballast windings shall be adequately impregnated and treated for protection against the entrance of moisture, insulated with Class H insulation, and able to withstand the NEMA standard dielectric test.
- 9.3 The ballast shall include an electronic starting assembly. The starter assembly shall be comprised of solid state devices capable of withstanding ambient temperatures of 85 degrees C. The starter shall provide timed pulsing with sufficient follow-through current to completely ionize and start all lamps. Minimum amplitude of the pulse shall be 2,500 volts, with a width of one (1) microsecond at 2,250 volts, and shall be applied within 20 electrical degrees of the peak of the open circuit voltage wave with a repetition rate as recommended by the lamp manufacturer for the 60 cycle wave. The lamp peak pulse current shall be a minimum of 0.2 amperes. Proper ignition shall be provided over a range of input

voltage from 216 to 264 volts. The starter component shall be field replaceable and completely interchangeable with no adjustment necessary for proper operation. The starter component shall have push-on type electrical terminations to provide good electrical and mechanical integrity and ease of replacement. Terminal configuration shall preclude improper insertion of plug-in components. The starter circuit board shall be treated in an approved manner to provide a water and contaminant-resistant coating.

- 9.4 The ballast shall have an overall power factor of at least 0.9 when operated under rated lamp load.
- 9.5 The ballast shall withstand a 2,500 volt dielectric test between the core and windings without damage to the insulation.
- 9.6 The ballast shall not subject the lamp to a crest factor exceeding 1.8 and shall operate the lamp without affecting adversely the lamp life and performance.
- 9.7 The ballast shall be designed to ANSI Standards and shall be designed and rated for operation on a nominal 240 volt system. The ballast shall provide positive lamp ignition at the input voltage of 216 volts. It shall operate the lamp over a range of input voltages from 216 to 264 volts without damage to the ballast. It shall provide lamp operation within lamp specifications for rated lamp life at input design voltage range. Operating characteristics shall produce output regulation not exceeding the following values:

Nominal Ballast Wattage	Maximum Ballast Regulation
750	25%
400	25%
310	26%
250	22%
150	22%
70	17%

For this measure, regulation shall be defined as the ratio of the lamp watt difference between the upper and lower operating curves to the nominal lamp watts; with the lamp watt difference taken within the ANSI trapezoid at the nominal lamp operating voltage point parallel to the minimum lamp volt line:



Lamp Voltage

Ballast Regulation = 
$$\frac{W_{LampH} - W_{LampL}}{W_{LampN}} \times 100$$

where:

 $W_{LampH}$  = lamp watts at +10% line voltage (264v)

 $W_{LampL}$  = lamp watts at - 10% line voltage (216v)

 $W_{lampN}$  = lamp watts at 240v"

#### 9.8 Ballast losses, based on cold bench tests, shall not exceed the following values:

Nominal Ballast Wattage	Maximum Ballast Losses
750	16.0%
400	16.0%
310	19.0%
250	17.5%
150	26.0%
70	34.0%

Ballast losses shall be calculated based on input watts and lamp watts at nominal system voltage as indicated in the following equation:

Ballast Losses = 
$$\frac{W_{Line} - W_{Lamp}}{W_{Lamp}} \times 100$$

where:

 $W_{line}$  = line watts at 240v  $W_{lamp}$  = lamp watts at 240v

- 9.9 Ballast output to lamp. At nominal system voltage and a lamp voltage of 52v, the ballast shall deliver a lamp wattage within ±4% of the nominal lamp wattage. For a 70w luminaire, the ballast shall deliver 70 watts ±4% at a lamp voltage of 52v for the nominal system voltage of 240v.
- 9.10 Ballast output over lamp life. Over the life of the lamp the ballast shall produce an average of the nominal lamp rating ±5%. Lamp wattage readings shall be taken at 5-volt increments throughout the ballast trapezoid. The lamp wattage values shall then be averaged within the trapezoid and shall be within ±5% of the nominal ballast rating. Submittal documents shall include a tabulation of the lamp wattage vs. lamp voltage readings.
- 9.11 The ballast shall be integral to the luminaire. The ballast components shall be mounted on a removable door or on a removable mounting tray. The ballast tray or mounting door shall be manufactured with dissimilar metal conflicts kept to a minimum.
- 9.12 Ballast wiring and lamp socket wiring shall be connected by means of keyed plugs. Upon unplugging the ballast wiring the entire ballast assembly shall removable for maintenance. The plugs shall not be interchangeable to avoid improper connection of the assemblies.
- 9.13 The mounting adjustments and wiring terminals shall be readily accessible. The removable door or pad shall be secure when fastened in place and all individual components shall be secure upon the removable element. Upon ballast assembly removal, each component shall be readily removable for replacement.
- 9.14 The luminaire shall be completely wired. All wiring connections within the luminaire shall be made with insulated compression connectors or insulated terminal blocks. An insulated terminal block shall be provided to terminate the incoming supply wires. The terminal block shall be rated for 600 volts and shall accommodate wire sizes from #10 to #6 AWG. The use of "wire nuts" is unacceptable. A ground terminal shall be provided for the connection of a ground wire.
- 9.15 Ballast and lamp Leads shall not be smaller than #16 AWG conductors rated at a minimum temperature rating of 90° C.
- 9.16 All wires shall be coded by tagging and/or color coding for proper identification. A complete legible permanently attached wiring diagram (no smaller than 3" x 4" with a min. font size of 8 pts.) coordinated with the wire identifications shall be displayed

at the convenient location on the interior of the luminaire. The wiring diagram shall be oriented so that it is right side up and readable when the luminaire is in the installed position.

- 9.17 The ballast shall not be excessively noisy. Noticeable noisy ballasts, as determined by the Engineer, shall be replaced at no additional cost to the State.
- 9.18 The ballast shall provide lamp operation within lamp specifications for the rated lamp life at the input design voltage range. It shall have a 6 month operation capability with a cycling lamp.
- 9.19 Submittal information shall include manufacturer's literature and date to confirm compliance with all specified requirements including an ANSI Standard Ballast Characteristic Graph (Trapezoid) diagram, with all items clearly identified.

#### 10. Photometric Performance:

- 10.1 The luminaire photometric performance shall produce results equal to or better than those listed in the included Luminaire Performance Table. Submittal information shall include computer calculations based on the controlling given conditions which demonstrate achievement of all listed performance requirements. The computer calculations shall be done according to I.E.S. recommendations and the submitted calculations shall include point-by-point illuminance, luminance and veiling luminance as well as listings of all indicated averages and ratios as applicable. Acceptable programs to perform the calculations are: Micro-Site-Lite, Lumen Micro, and AGI32. The program used to perform the calculations shall be identified on the submittal. The submittal data shall also include all photometric calculations files (for either Micro-Site-Lite, Lumen Micro or AGI32) with the proposed photometric data on a CD ROM. The performance requirements shall define the minimum number of decimal places used in the calculations. Rounding of calculations shall not be allowed.
- 10.2 In addition to computer printouts of photometric performance, submittal information shall include: Descriptive literature; an Isofootcandle chart of horizontal lux (footcandles); Utilization curve; Isocandela diagram; Luminaire classification per ANSI designation; Candlepower values at every 2.5 degree intervals; Candlepower tables are to be provided on 3.5" diskette or CD ROM in the IES format as specified in IES publication LM-63.

# IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE #1 5 Lane Cross Section

	GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	60 ft	
	Number of Lanes	5	
	I.E.S. Surface Classification	R3	
	Q-Zero Value	.07	
LIGHT POLE DATA	Mounting Height	16 ft	
	Mast Arm Length	0 ft	
	Pole Set-Back From Edge of Pavement	2 ft	
LUMINAIRE DATA	Lamp Type	HPS	
	Lamp Lumens	9,500	
	I.E.S. Vertical Distribution	Medium	
	I.E.S. Control Of Distribution	Cutoff	
	I.E.S. Lateral Distribution	IV	
	Total Light Loss Factor	0.65	
LAYOUT DATA	Spacing	35 ft	
	Configuration	Opposite Side	
	Luminaire Overhang over edge of pavement	-2 ft	

**NOTE**: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

# PERFORMANCE REQUIREMENTS

ILLUMINATION	Ave. Horizontal Illumination, <b>E</b> <sub>AVE</sub>	18 Lux
	Uniformity Ratio, E <sub>AVE</sub> /E <sub>MIN</sub>	:1
LUMINANCE	Average Luminance, L <sub>AVE</sub>	1.2 Cd/m <sup>2</sup>
	Uniformity Ratio, L <sub>AVE</sub> /L <sub>MIN</sub>	2.5:1 (Max)
	Uniformity Ratio, L <sub>MAX</sub> /L <sub>MIN</sub>	4:1 (Max)
	Veiling Luminance Ratio, L <sub>V</sub> /L <sub>AVE</sub>	0.25:1 (Max)

# IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE #2 4 Lane Cross Section

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	48 ft
	Number of Lanes	4
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
LIGHT POLE DATA	Mounting Height	16 ft
	Mast Arm Length	0 ft
	Pole Set-Back From Edge of Pavement	2 ft
LUMINAIRE DATA	Lamp Type	HPS
	Lamp Lumens	9,500
	I.E.S. Vertical Distribution	Medium
	I.E.S. Control Of Distribution	Cutoff
	I.E.S. Lateral Distribution	IV
	Total Light Loss Factor	0.65
LAYOUT DATA	Spacing	35 ft
	Configuration	Opposite Side
	Luminaire Overhang over edge of pavement	-2 ft

**NOTE**: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

# PERFORMANCE REQUIREMENTS

ILLUMINATION	Ave. Horizontal Illumination, <b>E</b> <sub>AVE</sub>	18 Lux	
	Uniformity Ratio, E <sub>AVE</sub> /E <sub>MIN</sub>	2.5:1	_
LUMINANCE	Average Luminance, L <sub>AVE</sub>	1.2 Cd/m <sup>2</sup>	
	Uniformity Ratio, L <sub>AVE</sub> /L <sub>MIN</sub>	2.5:1	
	Uniformity Ratio, L <sub>MAX</sub> /L <sub>MIN</sub>	4:1	
	Veiling Luminance Ratio, L <sub>V</sub> /L <sub>AVE</sub>	0.25:1	

# IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE #3 3 Lane Cross Section

	GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	36 ft	
	Number of Lanes	3	
	I.E.S. Surface Classification	R3	
	Q-Zero Value	.07	
LIGHT POLE DATA	Mounting Height	16 ft	
	Mast Arm Length	0 ft	
	Pole Set-Back From Edge of Pavement	2 ft	
LUMINAIRE DATA	Lamp Type	HPS	
	Lamp Lumens	6,300	
	I.E.S. Vertical Distribution	Medium	
	I.E.S. Control Of Distribution	Cutoff	
	I.E.S. Lateral Distribution	III	
	Total Light Loss Factor	0.65	
LAYOUT DATA	Spacing	45 ft	
	Configuration	Opposite Side	
	Luminaire Overhang over edge of pavement	-2 ft	

**NOTE**: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

# PERFORMANCE REQUIREMENTS

ILLUMINATION	Ave. Horizontal Illumination, E <sub>AVE</sub>	18 Lux 2.5:1
	Uniformity Ratio, E <sub>AVE</sub> /E <sub>MIN</sub>	2.3.1
LUMINANCE	Average Luminance, LAVE	1.2 Cd/m <sup>2</sup>
	Uniformity Ratio, L <sub>AVE</sub> /L <sub>MIN</sub>	2.5:1
	Uniformity Ratio, L <sub>MAX</sub> /L <sub>MIN</sub>	4:1
	Veiling Luminance Ratio, L <sub>V</sub> /L <sub>AVE</sub>	0.30:1

# IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE #4 2 Lane Cross Section

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	24 ft
	Number of Lanes	2
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
LIGHT POLE DATA	Mounting Height	16 ft
	Mast Arm Length	0 ft
	Pole Set-Back From Edge of Pavement	2 ft
LUMINAIRE DATA	Lamp Type	HPS
	Lamp Lumens	6,300
	I.E.S. Vertical Distribution	Medium
	I.E.S. Control Of Distribution	Cutoff
	I.E.S. Lateral Distribution	III
	Total Light Loss Factor	0.65
LAYOUT DATA	Spacing	30 ft
	Configuration	Single Side
	Luminaire Overhang over edge of pavement	-2 ft

**NOTE**: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

# PERFORMANCE REQUIREMENTS

ILLUMINATION	Ave. Horizontal Illumination, $E_{AVE}$	18 Lux
	Uniformity Ratio, E <sub>AVE</sub> /E <sub>MIN</sub>	3:1
LUMINANCE	Average Luminance, L <sub>AVE</sub>	1.2 Cd/m <sup>2</sup>
	Uniformity Ratio, LAVE/LMIN	3:1
	Uniformity Ratio, L <sub>MAX</sub> /L <sub>MIN</sub>	5:1
	Veiling Luminance Ratio, L <sub>V</sub> /L <sub>AVE</sub>	0.30:1

# IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE #5 1 Lane Cross Section

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	16 ft
	Number of Lanes	1
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
LIGHT POLE DATA	Mounting Height	16 ft
	Mast Arm Length	O ft
	Pole Set-Back From Edge of Pavement	5 ft
LUMINAIRE DATA	Lamp Type	HPS
	Lamp Lumens	6,300
	I.E.S. Vertical Distribution	Medium
	I.E.S. Control Of Distribution	Cutoff
	I.E.S. Lateral Distribution	III
	Total Light Loss Factor	0.65
LAYOUT DATA	Spacing	35 ft
	Configuration	Single Side
	Luminaire Overhang over edge of pavement	-5 ft

**NOTE**: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

# PERFORMANCE REQUIREMENTS

ILLUMINATION	Ave. Horizontal Illumination, E <sub>AVE</sub>	18 Lux 2.5:1
	Uniformity Ratio, E <sub>AVE</sub> /E <sub>MIN</sub>	2.3.1
LUMINANCE	Average Luminance, LAVE	1.2 Cd/m <sup>2</sup>
	Uniformity Ratio, L <sub>AVE</sub> /L <sub>MIN</sub>	2.5:1
	Uniformity Ratio, L <sub>MAX</sub> /L <sub>MIN</sub>	4:1
	Veiling Luminance Ratio, L <sub>V</sub> /L <sub>AVE</sub>	0.30:1

# 11. Independent Testing:

- 11.1 Independent testing of luminaires shall be required whenever the quantity of luminaires of a given wattage and distribution, as indicated on the plans, is 50 or more. For each luminaire type to be so tested, one luminaire plus one luminaire for each 50 luminaires shall be tested. Example: A plan quantity of 75 luminaires would dictate that 2 to be tested; 135 luminaires would dictate that three be tested.
- 11.2 The Contractor shall be responsible for all costs associated with the specified testing, including but not limited to shipping, travel and lodging costs as well as the costs of the tests themselves, all as part of the bid unit price for this item. Travel, lodging and other associated costs for travel by the Engineer shall be direct-billed to or shall be pre-paid by the Contractor, requiring no direct reimbursement to the Engineer or the independent witness, as applicable.
- 11.3 Commitment to test. The Vendor shall select one of the following options for the required testing with the Engineer's approval:
  - a. Engineer Factory Selection for Independent Lab: The Contractor may select this option if the luminaire manufacturing facility is within the state of Illinois. The Contractor shall propose an independent test laboratory for approval by the Engineer. The selected luminaires shall be marked by the Engineer and shipped to the independent laboratory for tests.
  - b. Engineer Witness of Independent Lab Test: The Contractor may select this option if the independent testing laboratory is within the state of Illinois. The Engineer shall select, from the project luminaires at the manufacturer's facility or at the Contractor's storage facility, luminaires for testing by the independent laboratory.
  - c. Independent Witness of Manufacturer Testing: The independent witness shall select from the project luminaires at the manufacturer's facility or at the Contractor's storage facility, the luminaires for testing. The Contractor shall propose a qualified independent agent, familiar with the luminaire requirements and test procedures, for approval by the Engineer, to witness the required tests as performed by the luminaire manufacturer. The independent witness shall:
    - ▶ Have been involved with roadway lighting design for at least 15 years.
    - Not have been the employee of a luminaire or ballast manufacturer within the last 5 years.
    - ▶ Be a member of IESNA in good standing.
    - Provide a list of professional references.

d. Engineer Factory Selection and Witness of Manufacturer Testing: The Contractor may select this option if the manufacturing facility is within the state of Illinois. At the manufacturer's facility, the Engineer shall select the luminaires to be tested and shall be present during the testing process. The Contractor shall schedule travel by the Engineer to and from the Manufacturer's laboratory to witness the performance of the required tests.

In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. The selection of the testing option shall be presented with the information submitted for approval. The proposed independent laboratory or independent witness shall be included with that information. The selection of the testing option shall be presented with the information submitted for approval. The proposed independent laboratory or independent witness shall be included with that information.

- 11.4 The testing performed shall include photometric, electrical, heat and water jet testing.
- 11.5 Photometric testing shall be in accordance with IES recommendations except that the selected luminaire(s) shall be tested as manufactured without any disassembly or modification and, as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, an isocandela diagram, maximum plane and cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, and complete calculations based on specified requirements and tests.
- 11.6 Electrical testing shall conform to NEMA and ANSI standards and as a minimum, shall yield a complete check of wiring connections, a ballast dielectric test, total ballast losses in watts and percent of input, a lamp volt-watt trace, regulation data, a starter test, lamp current crest factor, power factor (minimum over the design range of input voltage at nominal lamp voltage) and, a table of ballast characteristics showing input amperes, watts and power factor, output volts, amperes, watts and lamp crest factor as well as ballast losses over the range of values required to produce the lamp volt-watt trace. Ballast test data shall also be provided in an electronic format acceptable to the Engineer to demonstrate compliance with sections 9.7, 9.8, 9.9 and 9.10.
- 11.7 Heat Testing. Heat testing shall be conducted to ensure that the luminaire complies with UL 1572 An ambient temperature of 40 degrees centigrade (104 degrees F) shall be used for the test.
- 11.8 Water spray test. The luminaires must pass the following water spray test.:

A spray apparatus consisting of four spray nozzles set at an angle of 30 degrees from the vertical plane space 30 inches apart on a 2 inch pipe, each delivering 12 gallons of water per minute at a minimum of 100 psi at each nozzle in a 90 degree cone. A water pressure gauge shall be installed at the first nozzle.

The luminaires shall be mounted in a ceiling configuration and with each nozzle set a distance of 18 inches below the fixture in the vertical plane and 18 inches away in the horizontal plane from the fixture lens, apply spray for a duration of 3 minutes at a minimum of 100 psi. When opened, the fixture shall not show any signs of leakage.

The above test shall be repeated in the opposite horizontal plane from the fixture lens with no signs of leakage.

The summary report and the test results shall be certified by the independent test laboratory or the independent witness, as applicable, and shall be sent by certified mail directly to the Engineer. A copy of this material shall be sent to the Contractor and luminaire manufacturer at the same time.

11.9 Should any of the tested luminaires of a given distribution type and wattage fail to satisfy the specifications and perform according to approved submittal information, the luminaire of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance. In the case of corrections, the Vendor shall advise the Engineer of corrections made and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated. The number of luminaires to be tested shall be the same quantity as originally tested. Luminaires which are not modified or corrected shall not be retested without prior approval from the Engineer.

Coordination shall be the Vendor's responsibility. Failure to coordinate arrangements and notice shall not be grounds for additional compensation or extension of time.

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

#### 12. Installation.

- 12.1 Underpass luminaires shall be either attached to structures (such as piers, etc.) or suspended from structures (such as bridge decks) as indicated or implied by the configuration on the Plans. Mounting, including all hardware and appurent items, shall be included as part of this item.
- 12.2 Unless otherwise indicated, suspended underpass luminaires shall be installed one-inch above the lowest underpass beam and shall be mounted using vibration dampening assemblies. All mounting hardware shall be corrosion resistant and shall be stainless steel unless otherwise indicated.
- 12.3 The Engineer reserves the right to select the final light distribution pattern, luminaire aiming angle and change it as deemed necessary to produce the proper pavement luminance.

12.4 Surface mounted luminaires, all luminaires not mounted on suspension rods, shall have one-inch thick stainless steel spacers installed between the luminaire and the deck or wall.

## 13. Guarantee.

The Vendor shall provide a written guarantee for materials, and workmanship for a period of 6 months after final acceptable of the lighting system.

#### 14. Documentation.

All instruction sheets required to be furnished by the manufacturer for materials and supplies and for operation of the equipment shall be delivered to the Engineer.

The manufacturer shall have been incorporated for at least five years and shall have at least five years in the design and manufacturing of roadway underpass lighting. The manufacturer shall provide evidence of financial strength to finance the production of the project by submitting the name of at least three projects completed in the previous calendar year of greater than \$250,000 each. All steel used in the project shall be certified to be provided domestically, and all fixture components used shall be manufactured domestically.

- **15. Method of Measurement.** Luminaires shall be counted, each.
- 16. Basis of Payment. This item shall be paid at the contract unit price each for UNDERPASS LUMINAIRE, of the wattage specified, HIGH PRESSURE SODIUM VAPOR, STAINLESS STEEL HOUSING which shall be payment in full for the material and work described herein.

#### MAINTENANCE OF LIGHTING SYSTEMS

Effective: January 1, 2007

Replace Article 801.11 and 801.12 of the Standard Specifications with the following:

Effective the date the Contractor's activities (electrical or otherwise) at the job site begin, the Contractor shall be responsible for the proper operation and maintenance of all existing and proposed lighting systems which are part of, or which may be affected by the work until final acceptance or as otherwise determined by the Engineer.

Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall initiate a request for a maintenance transfer and preconstruction inspection, as specified elsewhere herein, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting systems which may be affected by the work. The request for the maintenance preconstruction inspection shall be made no less than seven (7) calendar days prior to the desired inspection date.

Existing lighting systems, when depicted on the plans, are intended only to indicate the general equipment installation of the systems involved and shall not be construed as an exact representation of the field conditions. It remains the Contractor's responsibility to visit the site to confirm and ascertain the exact condition of the electrical equipment and systems to be maintained.

# **Maintenance of Existing Lighting Systems**

**Existing lighting systems**. Existing lighting systems shall be defined as any lighting system or part of a lighting system in service prior to this contract. The contract drawings indicate the general extent of any existing lighting, but whether indicated or not, it remains the Contractor's responsibility to ascertain the extent of effort required for compliance with these specifications and failure to do so will not be justification for extra payment or reduced responsibilities.

#### Extent of Maintenance.

**Partial Maintenance.** Unless otherwise 'indicated, if the number of circuits affected by the contract is equal to or less than 40% of the total number of circuits in a given controller and the controller is not part of the contract work, the Contractor needs only to maintain the affected circuits. The affected circuits shall be isolated by means of in-line waterproof fuse holders as specified elsewhere and as approved by the Engineer.

**Full Maintenance.** If the number of circuits affected by the contract is greater than 40% of the total number of circuits in a given controller, or if the controller is modified in any way under the contract work, the Contractor shall maintain the entire controller and all associated circuits.

# Maintenance of Proposed Lighting Systems

**Proposed Lighting Systems**. Proposed lighting systems shall be defined as any lighting system or part of a lighting system which is to be constructed under this contract.

The Contractor shall be fully responsible for maintenance of all items installed under this contract. Maintenance shall include, but not be limited to, any equipment failures or malfunctions as well as equipment damage either by the motoring public, Contractor operations, or other means. The potential cost of replacing or repairing any malfunctioning or damaged equipment shall be included in the bid price of this item and will not be paid for separately.

# **Lighting System Maintenance Operations**

The Contractor's responsibility shall include all applicable responsibilities of the Electrical Maintenance Contract, State of Illinois, Department of Transportation, Division of Highways, District One. These responsibilities shall include the maintenance of lighting units (including sign lighting), cable runs and lighting controls. In the case of a pole knockdown or sign light damage caused by normal vehicular traffic, the Contractor shall promptly clear the lighting unit and circuit discontinuity and restore the system to service.

Responsibilities shall also include weekly night-time patrol of the lighting system, with patrol reports filed immediately with the Engineer and with deficiencies corrected within 24 hours of the patrol. Patrol reports shall be presented on standard forms as designated by the Engineer. Uncorrected deficiencies may be designated by the Engineer as necessitating emergency repairs as described elsewhere herein.

The following chart lists the maximum response, service restoration, and permanent repair time the Contractor will be allowed to perform corrective action on specific lighting system equipment.

INCIDENT OR PROBLEM	SERVICE RESPONSE TIME	SERVICE RESTORATION TIME	PERMANENT REPAIR TIME
Control cabinet out	1 hour	4 hours	7 Calendar days
Hanging mast arm	1 hour to clear	na	7 Calendar days
Radio problem	1 hour	4 hours	7 Calendar days
Motorist caused damage or leaning light pole 10 degrees or more	1 hour to clear	4 hours	7 Calendar days
Circuit out – Needs to reset breaker	1 hour	4 hours	na
Circuit out – Cable trouble	1 hour	24 hours	21 Calendar days
Outage of 3 or more successive lights	1 hour	4 hours	na
Outage of 75% of lights on one tower	1 hour	4 hours	na
Outage of light nearest RR crossing approach, Islands and gores	1 hour	4 hours	na
Outage (single or multiple) found on night outage survey or reported to EMC	na	na	7 Calendar days
Navigation light outage	na	na	24 hours

- **Service Response Time** -- amount of time from the initial notification to the Contractor until a patrolman physically arrives at the location.
- Service Restoration Time amount of time from the initial notification to the Contractor until the time the system is fully operational again (In cases of motorist caused damage the undamaged portions of the system are operational.)
- **Permanent Repair Time** amount of time from initial notification to the Contractor until the time permanent repairs are made if the Contractor was required to make temporary repairs to meet the service restoration requirement.

Failure to provide this service will result in liquidated damages of \$500 per day per occurrence. In addition, the Department reserves the right to assign any work not completed within this timeframe to the Electrical Maintenance Contractor. All costs associated to repair this

uncompleted work shall be the responsibility of the Contractor. Failure to pay these costs to the Electrical Maintenance Contractor within one month after the incident will result in additional liquidated damages of \$500 per month per occurrence. Unpaid bills will be deducted from the cost of the Contract. Repeated failures and/or a gross failure of maintenance shall result in the State's Electrical Maintenance Contractor being directed to correct all deficiencies and the resulting costs deducted from any monies owed the contractor.

Damage caused by the Contractor's operations shall be repaired at no additional cost to the Contract.

# **Operation of Lighting**

The lighting shall be operational every night, dusk to dawn. Duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously. Lighting systems shall not be kept in operation during long daytime periods. The contractor shall demonstrate to the satisfaction of the Engineer that the lighting system is fully operational prior to submitting a pay request. Failure to do so will be grounds for denying the pay request.

**Basis of Payment.** Maintenance of lighting systems shall be paid for at the contract unit price per calendar month or fraction thereof for **MAINTENANCE OF LIGHTING SYSTEM**, which shall include all work as described herein.

#### **EXPOSED RACEWAYS**

Effective: January 1, 2007

Revise the first paragraph of Article 811.03(a) of the Standard Specifications to read:

"General. Rigid metal conduit installation shall be according to Article 810.03(a). Conduits terminating in junction and pull boxes shall be terminated with insulated and gasketed watertight threaded NEMA 4X conduit hubs. The hubs shall be Listed under UL 514B. The insulated throat shall be rated up to 105° C. When PVC coated conduit is utilized, the aforementioned hubs shall also be PVC coated."

Add the following to Article 811.03(b) of the Standard Specifications:

"Where PVC coated conduit is utilized, all conduit fittings, couplings and clamps shall be PVC coated. All other mounting hardware and appurtenances shall be stainless steel."

"The personnel installing the PVC coated conduit must be trained and certified by the PVC coated conduit Manufacturer or Manufacturer's representative to install PVC coated conduit. Documentation demonstrating this requirement must be submitted for review and approval."

Revise Article 1088.01(a) of the Standard Specifications to read:

"Couplings and fittings shall meet ANSI Standard C80.5 and U.L. Standard 6. Elbows and nipples shall conform to the specifications for conduit. All fittings and couplings for rigid conduit shall be of the threaded type. All conduit hubs shall be gasketed and watertight with an integral O-ring seal."

Revise Article 1088.01(a)(3) of the Standard Specifications to read:

- "a. PVC Coated Steel Conduit. The PVC coated rigid metal conduit shall be UL Listed (UL 6). The PVC coating must have been investigated by UL as providing the primary corrosion protection for the rigid metal conduit. Ferrous fittings for general service locations shall be UL Listed with PVC as the primary corrosion protection. Hazardous location fittings, prior to plastic coating shall be UL listed.
- b. The PVC coating shall have the following characteristics:

Hardness:	85+ Shore A Durometer
Dielectric Strength:	400V/mil @ 60 Hz
Aging:	1,000 Hours Atlas Weatherometer
Temperature	The PVC compound shall conform at 0° F. to Federal Specifications PL-406b, Method 2051, Amendment 1 of 25 September 1952 (ASTM D 746)
Elongation:	200%

- c. The exterior and interior galvanized conduit surface shall be chemically treated to enhance PVC coating adhesion and shall also be coated with a primer before the PVC coating to ensure a bond between the zinc substrate and the PVC coating. The bond strength created shall be greater than the tensile strength of the plastic coating.
- d. The nominal thickness of the PVC coating shall be 1 mm (40 mils). The PVC exterior and urethane interior coatings applied to the conduit shall afford sufficient flexibility to permit field bending without cracking or flaking at temperatures above -1°C (30°F).
- e. An interior urethane coating shall be uniformly and consistently applied to the interior of all conduit and fittings. This internal coating shall be a nominal 2 mil thickness. The interior coating shall be applied in a manner so there are no runs, drips, or pinholes at any point. The coating shall not peel, flake, or chip off after a cut is made in the conduit or a scratch is made in the coating.
- f. Conduit bodies shall have a tongue-in-groove gasket for maximum sealing capability. The design shall incorporate a positive placement feature to assure proper installation. Certified test results confirming seal performance at 15 psig (positive) and 25 in. of mercury (vacuum) for 72 hours shall be submitted for review when requested by the Engineer.

g. The PVC conduit shall pass the following tests:

# Exterior PVC Bond test RN1:

Two parallel cuts 13 mm (1/2 inch) apart and 40 mm (1 1/2 inches) in length shall be made with a sharp knife along the longitudinal axis. A third cut shall be made perpendicular to and crossing the longitudinal cuts at one end. The knife shall then be worked under the PVC coating for 13 mm (1/2 inch) to free the coating from the metal.

Using pliers, the freed PVC tab shall be pulled with a force applied vertically and away from the conduit. The PVC tab shall tear rather than cause any additional PVC coating to separate from the substrate.

# **Boil Test:**

Acceptable conduit coating bonds (exterior and interior) shall be confirmed if there is no disbondment after a minimum average of 200 hours in boiling water or exposure to steam vapor at one atmosphere. Certified test results from an independent testing laboratory shall be submitted for review and approval. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D870, a 6" length of conduit test specimen shall be placed in boiling water. The specimen shall be periodically removed, cooled to ambient temperature and immediately tested according to the bond test (RN1). When the PVC coating separates from the substrate, the boil time to failure in hours shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, a 6" conduit test specimen shall be cut in half longitudinally and placed in boiling water or directly above boiling water with the urethane surface facing down. The specimen shall be periodically removed, cooled to ambient temperature and tested in accordance with the Standard Method of Adhesion by Tape Test (ASTM D3359). When the coating disbonds, the time to failure in hours shall be recorded.

# Heat/Humidity Test:

Acceptable conduit coating bonds shall be confirmed by a minimum average of 30 days in the Heat and Humidity Test. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D1151, D1735, D2247 and D4585, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F (66°C) and 95% relative humidity. The specimens shall be periodically removed and a bond test (RN1) performed. When the PVC coating separates from the substrate, the exposure time to failure in days shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F (66°C) and 95% relative humidity. When the coating disbonds, the time to failure in hours shall be recorded.

Add the following to Article 1088.01(a)(4) of the Standard Specifications:

"All liquid tight flexible metal conduit fittings shall have an insulated throat to prevent abrasion of the conductors and shall have a captive sealing O-ring gasket. The fittings shall be Listed under UL 514B. The insulated throat shall be rated up to 105° C."

Revise Article 811.05 of the Standard Specifications to read:

"811.05 Basis of Payment. This work will be paid for at the contract unit price per meter (foot) for CONDUIT ATTACHED TO STRUCTURE, of the diameter specified, RIGID GALVANIZED STEEL or CONDUIT ATTACHED TO STRUCTURE, of the diameter specified, RIGID GALVANIZED STEEL, PVC COATED."

#### TRENCH AND BACKFILL FOR ELECTRICAL WORK

Effective: January 1, 2007

Revise the first sentence of Article 819.03(a) of the Standard Specifications to read:

"Trench. Trenches shall have a minimum depth of 30 in. (760 mm) or as otherwise indicated on the plans, and shall not exceed 12 in. (300 mm) in width without prior approval of the Engineer."

## WIRE AND CABLE

Effective: January 1, 2007

Revise the second sentence of the first paragraph of Article 1066.02(a) to read:

"The cable shall be rated at a minimum of 90°C dry and 75°C wet and shall be suitable for installation in wet and dry locations, and shall be resistant to oils and chemicals."

Revise the second paragraph of Article 1066.02(b) to read:

"Uncoated conductors shall be according to ASTM B3, ICEA S-95-658/NEMA WC70, and UL Standard 44. Coated conductors shall be according to ASTM B 33, ASTM B 8, ICEA S-95-658/NEMA WC70 and UL Standard 44."

Revise the third paragraph of Article 1066.02(b) to read:

"All conductors shall be stranded. Stranding meeting ASTM B 8, ICEA S-95-658/NEMA WC70 and UL Standard 44. Uncoated conductors meeting ASTM B 3, ICEA S-95-658/NEMA WC70 and UL Standard 44."

Revise the first sentence of Article 1066.03(a)(1) to read:

"General. Cable insulation designated as XLP shall incorporate cross-linked polyethylene (XLP) insulation as specified and shall meet or exceed the requirements of ICEA S-95-658, NEMA WC70, U.L. Standard 44."

Add the following to Article 1066.03(a)(1) of the Standard Specifications:

"The cable shall be rated 600 volts and shall be UL Listed Type RHH/RHW/USE."

Revise the Aerial Electric Cable Properties table of Article 1066.03(a)(3) to read:

Phase Conductor			Messenger wire			
Size	Stranding	Average		Minimum	Stranding	
AWG		Insulation		Size		
		Thickness		AWG		
		mm	mils			
6	7	1.1	(45)	6	6/1	
4	7	1.1	(45)	4	6/1	
2	7	1.1	(45)	2	6/1	
1/0	19	1.5	(60)	1/0	6/1	
2/0	19	1.5	(60)	2/0	6/1	
3/0	19	1.5	(60)	3/0	6/1	
4/0	19	1.5	(60)	4/0	6/1	

Revise the first paragraph of Article 1066.03(b) to read:

"EPR Insulation. Cable insulation shall incorporate ethylene propylene rubber (EPR) as specified and the insulation shall meet or exceed the requirements of ICEA S-95-658, NEMA Standard Publication No. WC70, and U.L. Standard 44, as applicable."

Add thefollowing to Article 1066.03(b) of the Standard Specifications:

"Cable sized No. 2 AWG and smaller shall be U.L. listed Type RHH/RHW and may be Type RHH/RHW/USE. Cable sized larger than No. 2 AWG shall be U.L. listed Type RHH/RHW/USE."

Revise Article 1066.04 to read:

"Aerial Cable Assembly. The aerial cable shall be an assembly of insulated aluminum conductors according to Section 1066.02 and 1066.03. Unless otherwise indicated, the cable assembly shall be composed of three insulated conductors and a steel reinforced bare aluminum conductor (ACSR) to be used as the ground conductor. Unless otherwise indicated, the code word designation of this cable assembly is "Palomino". The steel reinforced aluminum conductor shall conform to ASTM B-232. The cable shall be assembled according to ANSI/ICEA S-76-474."

Revise the second paragraph of Article 1066.05 to read:

"The tape shall have reinforced metallic detection capabilities consisting of a woven reinforced polyethylene tape with a metallic core or backing."

Revise Article 1066.08 to read:

"Electrical Tape. Electrical tape shall be all weather vinyl plastic tape resistant to abrasion, puncture, flame, oil, acids, alkalies, and weathering, conforming to Federal Specification MIL-I-24391, ASTM D1000 and shall be listed under UL 510 Standard. Thickness shall not be less than 0.215 mm (8.5 mils) and width shall not be less than 20 mm (3/4-inch)."

#### **UNIT DUCT**

Effective: January 1, 2007

Revise the second paragraph of Article 816.03(a) to read:

"The unit duct shall be installed at a minimum depth of 760 mm (30-inches) unless otherwise directed by the Engineer."

Revise Article 1088.01(c) to read:

"(c) Coilable Nonmetallic Conduit.

#### General:

The duct shall be a plastic duct which is intended for underground use and which can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance. The duct shall be a plastic duct which is intended for underground use and can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance.

The duct shall be made of high density polyethylene which shall meet the requirements of ASTM D 2447, for schedule 40. The duct shall be composed of black high density polyethylene meeting the requirements of ASTM D 3350, Class C, Grade P33. The wall thickness shall be in accordance with Table 2 for ASTM D 2447.

The duct shall be UL Listed per 651-B for continuous length HDPE coiled conduit. The duct shall also comply with NEC Article 354.100 and 354.120.

Submittal information shall demonstrate compliance with the details of these requirements.

#### Dimensions:

Duct dimensions shall conform to the standards listed in ASTM D2447. Submittal information shall demonstrate compliance with these requirements.

Nominal Size Nominal I.D.		Nominal O.D.		Minimum Wall			
mm	in	mm	in	mm	in	mm	in
31.75	1.25	35.05	1.380	42.16	1.660	3.556 +0.51	0.140 +0.020
38.1	1.50	40.89	1.610	48.26	1.900	3.683 +0.51	0.145 +0.020

Nomin	al Size	Pulled Tensile		
mm	in	N	lbs	
31.75	1.25	3322	747	
38.1	1.50	3972	893	

## Marking:

As specified in NEMA Standard Publication No. TC-7, the duct shall be clearly and durably marked at least every 3.05 meters (10 feet) with the material designation (HDPE for high density polyethylene), nominal size of the duct and the name and/or trademark of the manufacturer.

#### Performance Tests:

Polyethylene Duct testing procedures and test results shall meet the requirements of UL 651. Certified copies of the test report shall be submitted to the Engineer prior to the installation of the duct. Duct crush test results shall meet or exceed the following requirements:

	ict neter	Min. force required to deform sample 50%		
Mm	in	N	lbs	
35	1.25	4937	1110	
41	1.5	4559	1025	

#### **INLET FILTER CLEANING**

Effective: February 7, 2007

<u>Description</u>. This work shall consist of cleaning sediment from each assembled inlet filter. The Engineer will designate the need for cleaning based on the rate of debris and silt collected at each inlet filter location.

Cleaning of the inlet filter shall consist of inspecting and cleaning (includes removal and proper disposal of debris and silt that has accumulated in the filter fabric bag) by vactoring, removing and dumping or any other method approved by the Engineer.

<u>Method of Measurement</u>. Cleaning of the inlet filter shall be measured for payment each time that the cleaning work is performed at each of the inlet filter locations.

Basis of Payment. The work will be paid for at the contract unit price per each for INLET FILTER CLEANING.

# **KEEPING THE EXPRESSWAY OPEN TO TRAFFIC**

Effective: March 22, 1996 Revised: February 9, 2005

Whenever work is in progress on or adjacent to an expressway, the Contractor shall provide the necessary traffic control devices to warn the public and to delineate the work zone as required in these Special Provisions, the Standard Specifications, the State Standards and the District Freeway details. All Contractors' personnel shall be limited to these barricaded work zones and shall not cross the expressway.

The Contractor shall request and gain approval from the Illinois Department of Transportation's Expressway Traffic Operations Engineer (847-705-4151) twenty-four (24) hours in advance of all daily lane, ramp and shoulder closures and seventy-two (72) hours in advance of all permanent and weekend closures on all Freeways and/or Expressways in District One. This advance notification is calculated based on workweek of Monday through Friday and shall not include weekends or Holidays.

LOCATION: I-90 Kennedy under Central Ave.

WEEK NIGHT		TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
Sunday Thursday	thru	One Lane	9:00 P.M.	to	5:00 A.M.
-		Two Lanes	Midnight (12:01 A.M.)	to	5:00A.M.
				to	
Friday		One Lane	10:00 P.M. (Fri.)	to	8:00 A.M. (Sat.)
		Two Lanes	Midnight (12:01 A.M.) (Sat.)	to	5:00 A.M. (Sat.)
				to	
Sunday		One Lane	9:00 P.M. (Sat.)	to	10:00 A.M. (Sun.)
_	•	Two Lanes	Midnight (12:01 A.M.) (Sun.)	to	8:00 A.M. (Sun.)

In addition to the hours noted above, temporary shoulder and partial ramp closures are allowed weekdays between 9:00 AM and 3:00 PM.

Narrow lanes and permanent shoulder closures will not be allowed between Dec. 1<sup>st</sup> and April 1<sup>st</sup>.

All stage changes requiring the stopping and/or the pacing of traffic shall take place during the allowable hours for Full Expressway Closures and shall be approved by the Department.

All daily lane closures shall be removed during adverse weather conditions such as rain, snow, and/or fog and as determined by the Engineer.

Additional lane closure hour restrictions may have to be imposed to facilitate the flow of traffic to and from major sporting events and/or other events.

All lane closure signs shall not be erected any earlier than one-half (1/2) hour before the starting hours listed above. Also, these signs should be taken down within one-half (1/2) hour after the closure is removed.

The Contractor will be required to cooperate with all other contractors when erecting lane closures on the expressway. All lane closures (includes the taper lengths) without a three (3) mile gap between each other, in one direction of the expressway, shall be on the same side of the pavement. Lane closures on the same side of the pavement with a half (1/2) mile or less gap between the end of one work zone and the start of taper of next work zone should be connected. The maximum length of any lane closure on the project and combined with any adjacent projects shall be three (3) miles. Gaps between successive permanent lane closures shall be no less than two (2) miles in length.

Private vehicles shall not be parked in the work zone. Contractor's equipment and/or vehicles shall not be parked on the shoulders or in the median during non-working hours. The parking of equipment and/or vehicles on State right-of-way will only be permitted at the locations approved by the Engineer.

#### FAILURE TO OPEN TRAFFIC LANES TO TRAFFIC

Effective: March 22, 1996 Revised: February 9, 2005

Should the Contractor fail to completely open and keep open all the traffic lanes to traffic in accordance with the limitations specified under the Special Provisions for "Keeping the Expressway Open to Traffic", the Contractor shall be liable to the Department for the amount of:

One lane or ramp blocked = \$ 3000 / 15 minutes

Two lanes blocked = \$ 6000 / 15 minutes

Not as a penalty but as liquidated and ascertained damages for each and every 15 minute interval or a portion thereof that a lane is blocked outside the allowable time limitations. Such damages may be deducted by the Department from any monies due the Contractor. These damages shall apply during the contract time and during any extensions of the contract time.

# TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)

Effective: 3/8/96 Revised: 1/1/07

This work shall include furnishing, installing, maintaining, replacing, relocating, and removing all traffic control devices used for the purpose of regulating, warning, or directing traffic. Traffic control and protection shall be provided as called for in the plans, applicable Highway Standards, District One Expressway details, Standards and Supplemental Specifications, these Special Provisions, or as directed by the Engineer.

### General.

The governing factor in the execution and staging of work for this project is to provide the motoring public with the safest possible travel conditions on the expressway through the construction zone. The Contractor shall arrange his operations to keep the closing of lanes and/or ramps to a minimum.

The Contractor shall be responsible for the proper location, installation, and arrangement of all traffic control devices. Special attention shall be given to existing warning signs and overhead guide signs during all construction operations. Warning signs and existing guide signs with down arrows shall be kept consistent with the barricade placement at all times. The Contractor shall immediately remove, completely cover, or turn from the motorist's view all signs which are inconsistent with lane assignment patterns.

The Contractor shall coordinate all traffic control work on this project with adjoining or overlapping projects, including barricade placement necessary to provide a uniform traffic detour pattern. When directed by the Engineer, the Contractor shall remove all traffic control devices that were furnished, installed, or maintained by him under this contract, and such devices shall remain the property of the Contractor. All traffic control devices shall remain in place until specific authorization for relocation or removal is received from the Engineer.

# Signs.

Prior to the beginning of construction operations, the Contractor will be provided a sign log of all existing signs within the limits of the construction zone. The Contractor is responsible for verifying the accuracy of the sign log. Throughout the duration of this project, all existing traffic signs shall be maintained by the Contractor. All provisions of Article 107.25 of the Standard Specifications shall apply except the third paragraph shall be revised to read: "The Contractor shall maintain, furnish, and replace at his own expense, any traffic sign or post which has been damaged or lost by the Contractor or a third party. The Contractor will not be held liable for third party damage to large freeway guide signs".

# **Exit Gore Signs**

The exit gore signs as shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 12 inch capital letters and a 20 inch arrow.

# Rough Grooved Surface Signs

The Contractor shall furnish and erect "Rough Grooved Surface" signs (W8-1107) on both sides of the expressway, 1000' in advance of any milled area. These signs shall be erected on all ramps that enter the milled area. All signs shall be mounted at a minimum clearance height of 5'.

# Drums/Barricades.

Check barricades shall be placed in work areas perpendicular to traffic every 1000', one per lane and per shoulder, to prevent motorists from using work areas as a traveled way. Check barricades shall also be placed in advance of each open patch, or excavation, or any other hazard in the work area, the first at the edge of the open traffic lane and the second centered in the closed lane. Check barricades, either Type I or II, or drums shall be equipped with the flashing light.

To provide sufficient lane widths (10' minimum) for traffic and also working room, the Contractor shall furnish and install vertical barricades with steady burn lights, in lieu of Type II or drums, along the cold milling and asphalt paving operations. The vertical barricades shall be placed at the same spacing as the drums.

# Vertical Barricades.

Vertical barricades shall not be used in lane closure tapers, lane shifts, and exit ramp gores. Also, vertical barricades shall not be used as patch barricades or check barricades. Special attention shall be given, and ballast provided per manufacture's specification, to maintain the vertical barricades in an upright position and in proper alignment.

# Temporary Concrete Barrier Wall.

Prismatic barrier wall reflectors shall be installed on both the face of the wall next to traffic, and the top of all sections of the temporary concrete barrier wall. The color of these reflectors shall match the color of the edgelines (yellow on the left and crystal or white on the right). If the base of the temporary concrete barrier wall is 12 inches or less from the travel lane, then the lower slope of the wall shall also have a 6 inch wide temporary pavement marking edgeline (yellow on the left and white on the right).

# Method of Measurement.

This item of work will be measured on a lump sum basis for furnishing, installing, maintaining, replacing, relocating, and removing traffic control devices required in the plans and these Special Provisions. Traffic control and protection required under Standards 701101, 701400, 701401, 701411 701426, 701446 and District details TC-8, TC-9, TC-17, TC-18 and TC-25 will be included with this item.

# Basis of Payment.

a) This work will be paid for at the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS). This price shall be payment in full for all labor, materials, transportation, handling, and incidental work necessary to furnish, install, maintain, replace, relocate, and remove all Expressway traffic control devices required in the plans and specifications.

In the event the sum total value of all the work items for which traffic control and protection is required is increased or decreased by more than ten percent (10%), the contract bid price for Traffic Control and Protection will be adjusted as follows:

Adjusted contract price = .25P + .75P [1+(X-0.1)]

Where "P" is the bid unit price for Traffic Control and Protection:

Difference between original and final sum total

value of all work items for which traffic

Where "X" = control and protection is required.

Original sum total value of all work items for which

traffic control and protection is required.

The value of the work items used in calculating the increase and decrease will include only items that have been added to or deducted from the contract under Article 104.02 of the Standard Specifications and only items which require use of Traffic Control and Protection.

- b) The <u>Engineer</u> may require additional traffic control be installed in accordance with standards and/or designs other than those included in the plans. In such cases, the standards and/or designs will be made available to the Contractor at least one week in advance of the change in traffic control. Payment for any additional traffic control required will be in accordance with Article 109.04 of the Standard Specifications.
- c) Revisions in the phasing of construction or maintenance operations, requested by the <u>Contractor</u>, may require traffic control to be installed in accordance with standards and/or designs other than those included in the plans. Revisions or modifications to the traffic control shown in the contract shall be submitted by the Contractor for approval by the Engineer. No additional payment will be made for a Contractor requested modification.
- d) Temporary concrete barrier wall will be measured and paid for according to Section 704.

Impact attenuators, temporary bridge rail, and temporary rumble strips will be paid for separately.

All temporary pavement markings will be measured and paid for according to Section 703 and Section 780.

All pavement marking removal will be measured and paid for according to Section 703 or Section 783.

Temporary pavement marking on the lower slope of the temporary concrete barrier wall will be measured and paid for as TEMPORARY PAVEMENT MARKING, 6".

All prismatic barrier wall reflectors will be measured and paid for according to Section 782.

# TRAFFIC CONTROL SURVEILLANCE (EXPRESSWAYS)

Effective: 10/25/95 Revised: 1/9/98

The contractor shall provide a person with a vehicle to survey, inspect and maintain all temporary traffic control devices when a lane is closed to traffic and when hazards are present adjacent to or within 10 foot of the edge of pavement for more than 24 hours.

The surveillance person is required to drive through the project, to inspect all temporary traffic control devices, to correct all traffic control deficiencies, if possible, or immediately contact someone else to make corrections and to assist with directing traffic until such corrections are made, at intervals not to exceed 4 hours. This person shall list every inspection on an inspection form, furnished by the Engineer, and shall return a completed form on the first working day after the inspections are made.

The Contractor shall supply a telephone staffed on a 24-hour-a-day basis to receive any notification of any deficiencies regarding traffic control and protection or receive any request for improving, correcting or modifying traffic control, installations or devices, including pavement

markings. The Contractor shall dispatch additional men, materials and equipment as necessary to begin to correct, improve or modify the traffic control as directed, within one hour of notification by this surveillance person or by the Department. Upon completion of such corrections and/or revisions, the Contractor shall notify the Department's Communication Center at (847) 705-4612.

## Method of Measurement.

Traffic Control Surveillance will be measured on calendar day basis. One calendar day is equal to a minimum of six (6) inspections. The inspections shall start within 4 hours after the lane is closed to traffic or a hazard exists within 10 foot from the edge of pavement and shall end when the lane closure or hazard is removed.

# Basis of Payment.

Surveillance will be paid for at the contract unit price per calendar day or fraction thereof for TRAFFIC CONTROL SURVEILLANCE (EXPRESSWAYS). The price shall include all labor and equipment necessary to provide the required inspection and maintenance on the expressway and on all cross streets which are included in the project. The cost of the materials for the maintenance of traffic control devices shall be included in the traffic control pay items.

#### **TEMPORARY INFORMATION SIGNING**

Effective: November 13, 1996 Revised: January 2, 2007

## Description.

This work shall consist of furnishing, installing, maintaining, relocating for various states of construction and eventually removing temporary informational signs. Included in this item may be ground mount signs, skid mount signs, truss mount signs, bridge mount signs, and overlay sign panels which cover portions of existing signs.

#### Materials.

Materials shall be according to the following Articles of Section 1000 - Materials:

	<u>ltem</u>	<u>Article/Section</u>
a.)	Sign Base (Notes 1 & 2)	1090
b.)	Sign Face (Note 3)	1091
c.)	Sign Legends	1092
d.)	Sign Supports	1093
e.)	Overlay Panels (Note 4)	1090.02

- Note 1. The Contractor may use 5/8 inch (16 mm) instead of 3/4 inch (19 mm) thick plywood.
- Note 2. Type A sheeting can be used on the plywood base.
- Note 3. All sign faces shall be Type A except all orange signs shall meet the requirements of Article 1106.01.
- Note 4. The overlay panels shall be 0.08 inch (2 mm) thick.

#### **GENERAL CONSTRUCTION REQUIRMENTS**

## Installation.

The sign sizes and legend sizes shall be verified by the Contractor prior to fabrication.

Signs which are placed along the roadway and/or within the construction zone shall be installed according to the requirements of Article 701.14 and Article 720.04. The signs shall be 7 ft (2.1 m) above the near edge of the pavement and shall be a minimum of 2 ft (600 mm) beyond the edge of the paved shoulder. A minimum of two (2) posts shall be used.

The attachment of temporary signs to existing sign structures or sign panels shall be approved by the Engineer. Any damage to the existing signs due to the Contractor's operations shall be repaired or signs replaced, as determined by the Engineer, at the Contractor's expense.

Signs which are placed on overhead bridge structures shall be fastened to the handrail with stainless steel bands. These signs shall rest on the concrete parapet where possible. The Contractor shall furnish mounting details for approval by the Engineer.

# Method Of Measurement.

This work shall be measured for payment in square feet (square meters) edge to edge (horizontally and vertically).

All hardware, posts or skids, supports, bases for ground mounted signs, connections, which are required for mounting these signs will be included as part of this pay item.

# Basis Of Payment.

This work shall be paid for at the contract unit price per square foot (square meter) for TEMPORARY INFORMATION SIGNING.

# TSC T400#01 SPECIAL PROVISION TRAFFIC SURVEILLANCE

All work and equipment performed and installed under this contract, # 60640, Route # I-90, STATE Section: 1213 B-1, shall be governed and shall comply with applicable sections of State of Illinois "Standard Specifications for Road and Bridge Construction" latest edition, herein referred to as the Standard Specifications; the State of Illinois "Manual on Uniform Traffic Control Devices for Streets and Highways," latest edition; the National Electrical Code,: latest edition; the National Electrical Manufacturers Association, herein referred to as NEMA: Standards Publication for Traffic Control Systems, latest edition; AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals and the "Supplemental Specifications and Recurring Special Provisions" noted herein.

The following Special Provisions supplement the above specifications, manuals, and code. In case of conflict with any part or parts of said documents, these Special Provisions shall take precedence and shall govern.

In order to reduce possible vehicular conflicts with fixed objects and avoid public criticism, it is necessary to require that no posts, poles, heads, or cabinets be installed until all traffic surveillance equipment is brought to and located on the job site.

The construction, installation and/or removal work shall be accomplished at the following location(s):

I-90 (Kennedy Expressway) over Central Avenue

Description of Work. The work to be done under this contract consists of furnishing and installing all traffic surveillance items as specified on the Plans and as specified herein in a manner acceptable and approved by the Engineer.

#### TRAFFIC SURVEILLANCE. - GENERAL

Effective: June 1, 1994 Revised: June 11, 2003

1.0 The following supplements applicable sections of Section 800 of the Standard Specifications of the Road and Bridge Construction.

The intent of this Special Provision is to prescribe the materials and construction methods commonly used in traffic surveillance installations. All material furnished shall be new. The locations and the details of all installations shall be as indicated on the Plans or as directed by the Engineer.

When the road is open to traffic, except as otherwise provided, the Contractor may request a turn on and inspection of all complete traffic surveillance installations system. This request must be made to the Engineer a minimum of seven (7) working days prior to the time of the requested inspection. Upon demonstration that all surveillance is operational and all work is completed in accordance with the contract and to the satisfaction of the Engineer, the Engineer will then allow all of the surveillance to be placed in continuous operation. The Agency that is responsible for the maintenance of the traffic surveillance installations will assume the maintenance upon successful completion of this inspection.

Projects which call for the storage and re-use of existing traffic surveillance equipment shall meet the requirements of Art. 895 of the Standard Specifications, which call for a 30 day test period prior to project acceptance.

# 1.1 <u>DEFINITION OF TERMS</u>

Whenever in these Special Provisions the following terms are used, the intent and meaning shall be interpreted as follows:

<u>Induction Loop</u> - A continuous non-spliced wire, three turns, permanently placed and sealed in sawcuts in the roadway and adjacent area, used in conjunction with an induction loop detector sensor unit.

<u>T.S.C.</u> - The Traffic Systems Center of the Illinois Department of Transportation with offices at 445 Harrison Street, Oak Park, Illinois 60304-1499.

<u>State Highway Communications Center</u> - The main communication control facility of the Illinois Department of Transportation with present offices at 201 W. Center Court, Schaumburg, Illinois 60196-1096.

# 1.2 PROSECUTION OF SURVEILLANCE WORK

The work shall be as indicated on the Plans and as required by the Specifications. Unless otherwise indicated, the Contractor shall furnish and install all required materials and equipment, including all associated appurtenances, to produce a complete and operational installation. The appurtenances shall be as indicated, and the costs shall be included in the unit prices bid for the pay items of this contract. The work shall be done in a workmanlike manner.

# 1.3 CONNECTIONS TO EXISTING INSTALLATIONS

Where new work connects to existing installations, the Contractor shall do all necessary cutting, fitting and foundation drilling to the existing installation and shall remove all existing work, as required, to make satisfactory connections, with the work to be performed under these Provisions, so as to leave the entire work in a finished and workmanlike manner, as approved by the Engineer. No raceways shall be allowed to enter cabinet through the sides or backwalls.

Some contracted work which does not call for a complete rebuilding of a surveillance location but the replacement of detector loops and lead-in cable only in conjunction with work such as pavement overlay, cut and grind, curb and gutter replacement and other similar type work where existing appurtenances have been in place for several years. This at times has created pre-existing conditions (such as blocked/broken lead-in conduits, buried handholes) which the contractor may have to repair/replace to make the location fully functioning. The Contractor will be compensated for such work utilizing contract items after a complete inspection by the T.S.C. Engineer, Resident Engineer and Electrical Contractor's Rep. with a full review on a case by case basis. Upon completing such work the Contractor shall notify the R.E. to contact the TSC Engineer for checks and test to insure the location is on-line and working correctly.

The Contractor shall furnish all labor and material to the furtherance of this end, whether or not distinctly shown on the plans, in any of the "Standard Specifications" or in the Special Provisions.

Note that the Contractor shall be entitled to only one request for location marking of existing systems and that multiple requests may only be honored at the Contractor's expense.

# 1.4 STANDARD GUARANTEE

Manufacturers' warranties or guarantees on all electrical and mechanical equipment consistent with those provided as customary trade practice shall be obtained and transferred to the State.

### 1.5 IN-SERVICE WARRANTIES OR GUARANTEES

The Contractor shall provide warranties or guarantees that will provide for satisfactory inservice operation of the mechanical and electrical equipment and related components. These warranties or guarantees shall cover a period of two (2) years following project acceptance. The cost of these warranties and guarantees shall be considered incidental to the Contract.

# 1.6 EQUIPMENT DOCUMENTS

The Contractor shall furnish five (5) diagrams of the internal and external connection of the equipment in each Traffic Systems Center cabinet. Contractor shall also furnish the Operating and maintenance instructions for all equipment supplied. One copy of the wiring diagrams for each cabinet shall be retained in each field cabinet. A wiring diagram shall be contained in a plastic pouch that shall be permanently mounted to the door of each cabinet. Contractor shall permanently mark the cabinet for each termination and each terminal connection as to loop, tone, closure, phone, and lane function of each termination in the cabinet and provide a completed cable log and location as-built diagram at each location.

# 1.7 TERMINAL BLOCKS

Terminal blocks provided in field cabinets shall be the heavy duty barrier type. The terminal block shall be a minimum of 50.8 mm (2 inches) wide and 30.16 mm (1-3/16 inch) deep. Center to center of the terminal screws or studs shall be a minimum of 16.67 mm (21/32 inch) with barriers in between. Terminal blocks shall be rated at 45 amps 600 volts breakdown RMS line to line 11,000 V. and breakdown RMS line to ground 13,800 V. A marking strip shall be provided with each terminal block.

# 1.8 EXISTING EQUIPMENT

All existing equipment, replaced by new equipment shall remain the property of the State and shall be delivered to the Electrical Maintenance Contractor. The cost of removing and delivering the replaced equipment shall be paid for under separate pay item for Cabinet Housing Equipment - Removal.

# 1.9 TELECOMMUNICATION CABLE

When installing the telecommunication cable, the Contractor shall extend his installation and connections of the cable to the next adjacent Surveillance installations or junction box, beyond the limits of his contract section. He shall be responsible for insuring that the cable is continuous and connected from one contract section to the other.

The Contractor shall comply with the agreement between the State of Illinois and IBT/Ameritech as to connections, locations, and terminations of the phone lines (Telephone Company, Engineering, General Service Engineering Division, Outside Plant Engineering Notes 14-36A., March 1971, Administrative Aids and Procedures).

# 1.10 EXISTING SURVEILLANCE EQUIPMENT AND APPURTENANCES

Before starting work, the Contractor, in the presence of the Resident Engineer and Traffic Systems Center personnel and the State Electrical Maintenance Contractor's rep., shall inspect the existing equipment to be delivered or maintained by the Contractor and shall take an inventory of all defective, broken, and/or missing parts. Those parts found broken, defective, and/or missing shall be repaired or replaced by the State Electrical Maintenance contractor and shall be recorded as such. The Contractor shall be required to maintain all tone transmitters, tone receivers, tone power supplies, tone mounting frames, harnesses and wiring. The Contractor shall be

required to maintain all metering and surveillance cabinets, foundation, concrete handhole, vehicle detection equipment, all interconnecting cables and all Surveillance appurtenances including signal heads. Contractor shall number each cabinet as indicated on the plans, with reflective decals as those used on lighting pole standard.

Should damage occur to any surveillance items during the Contractor's contract period, the Contractor shall repair or replace all damaged equipment at his own expense. The TSC Engineer shall determine what equipment shall be reusable and what shall be replaced. Replaced equipment shall be of equal or better quality and type.

The Contractor, prior to the commencement of his work, shall notify the TSC Engineer for a pre-construction inspection. If construction begins prior to this meeting, the Contractor assumes maintenance responsibilities of the locations within his contract limits and shall make any repairs or replace any damaged equipment pre-existing or damaged as a result of his own negligence at his own expense. This also relieves the Electrical Maintenance Contractor of providing one free locate of the surveillance installations within the contract limits.

# 1.11 AS-BUILT PLANS

Upon completion of the work, the Contractor shall furnish one (1) copy of "as-built" drawings on CD or 3-1/2" diskettes compatible with Micro Station J software at the Traffic Systems Center and four (4) full size sets of "as-built" plans to the Engineer. The plans shall include definite locations and length of all cables, duct, conduit pushes, induction loop, lead-in, foundations, handhole and P-duct. The cost of the "as-built" plans shall be incidental to the contract. The Engineer will not authorize final inspection of any installations until the said plans are in his possession.

# 1.12 PROTECTION OF THE WORK

Electrical work, equipment and appurtenances shall be protected from damage during construction until final acceptance. Electrical raceway or duct openings, shall be capped or sealed from the entrance of water and dirt. Wiring shall be protected from mechanical injury.

# 1.13 STANDARDS OF INSTALLATION

Electrical work shall be installed in a neat and workmanlike manner in accordance with the best practices of the trade. Unless otherwise indicated, materials and equipment shall be installed in accordance with the manufacturer's recommendations.

Except as specified elsewhere herein, materials and equipment shall be in conformance with the requirements of Section 800 & 1088 of the Standard Specifications for Road and Bridge Construction.

In addition to the requirements of the Standard Specifications relating to control of materials, the Contractor shall comply with the following requirements.

The Contractor shall supply samples of all wire, cable, and equipment and shall make up and supply samples of each type of cable splice proposed for use in the work for the Engineer's approval.

Before equipment and/or material including cabinet, telemetry, and detectors are delivered to the job site, the Contractor shall obtain and forward to the Engineer a certified, notarized statement from the manufacturer, containing the catalog numbers of the equipment and/or material, guaranteeing that the equipment and/or material, after manufacture, comply in all respects with the requirements of the Specifications and these special Provisions. Re-manufactured or modified equipment other than by the original manufacturer shall not be allowed . Original manufacturer shall certify that he made modification to the equipment.

All cost of work and materials required to comply with the above requirements shall be included in the pay item bid prices, under which the subject materials and equipment are paid, and no additional materials and equipment are paid, and no additional compensation will be allowed. Materials and equipment not complying with the above requirements that have been installed on the job will be done at the Contractor's own risk and may be subject to removal and disposal at the Contractor's expense.

# 1.14 PROCUREMENT

Materials and equipment shall be the products of established manufacturers, shall be new, and suitable for the service required. The Contractor is obligated to conduct his own search into the timely availability of the specified equipment and to ensure that all materials and equipment are in strict conformance with the contract documents. Materials or equipment items which are similar or identical shall be the product of the same manufacturer. The cost of submittals, certifications, any required samples and similar costs shall not be paid for extra but shall be included into the pay item bid price for the respective material or work.

# 1.15 EXCEPTIONS, DEVIATIONS AND SUBSTITUTIONS

Exceptions to and deviations from the requirements of the Contract Documents shall not be allowed. It is the Contractor's responsibility to note any deviations from contract requirements at the time of submittal and to make any requests for deviations in writing to the Engineer. In general, substitutions will not be acceptable. Requests for substitutions must demonstrate that the proposed substitution is superior to the material or equipment required by the Contract Documents. No exceptions, deviations or substitutions shall be permitted without the approval of the Engineer.

# 1.16 SUBMITTALS

Within 30 days after contract award, the Contractor shall submit, for approval, complete manufacturer's product data (for standard products and components) and detailed shop drawings (for fabricated equipment). All of the submittal information shall be assembled by the Contractor and submitted to the Engineer at one time. All equipment samples shall be submitted at this time. Partial and sporadic submittals may be returned without review. The Contractor may request, in writing, permission to make a partial submittal. The Engineer will evaluate the circumstances of the request and may accept to review such a partial submittal. However, no additional compensation or extension of time shall be allowed for extra costs or delays incurred due to partial or late submittals.

# 1.17 TESTING

Before final acceptance, the electrical equipment, material, induction loops and work provided under this contract shall be tested. Tests will not be made progressively, as parts of the work are completed they shall be all made at one time. Items which fail to test satisfactorily shall be repaired or replaced. Traffic Systems Center staff will witness all testing.

## 1.18 INSTALLATION/INSPECTION PROCEDURES

After <u>all</u> control boxes and equipment to be installed has been physically inspected and approved by TSC Engineer, the equipment supplier shall then deliver <u>all</u> equipment to the job site. The Contractor shall then install/safeguard all the equipment which has been delivered prior to requesting an inspection. No unapproved equipment shall be on the job site or installed as part of the job. This does not relieve the Contractor from replacement/repairs of equipment found to be damaged or in non-compliance of these provisions.

Certain items such as conduit, wire, duct, anchor bolts, and junction boxes will be inspected and may be tested by the Department's Bureau of Materials and these items shall not be delivered to the job site without inspection approval. Items such as cabinets shall be inspected by the Engineer at the contractor's or manufacturer's shop and these items shall not be delivered to the job site without T.S.C. staff inspection approval. It shall be the Contractor's responsibility to arrange inspection activities with the Engineer thirty (30) days prior to installation. 30 days prior to installation of the tone equipment being supplied and, prior to request for a turn-on, the T.S.C. Engineer will be contacted for the correct frequencies and "DB" setting for each location to be installed. When the work is complete, all equipment fully operational, the Contractor shall schedule a turn-on inspection with the Engineer. Acceptance will be made as a total system, not as parts. The Contractor shall request the inspection no less than seven (7) working days prior to the desired inspection date.

No inspection shall be made until the delivery of acceptable "as built" drawings, specified certifications, and the required guarantees.

It will be the responsibility of the installing contractor to provide a qualified technician representing the tone equipment supplier to be at the turn-on inspection of each location to provide the technical expertise to bring each location on line.

The Contractor shall furnish the necessary manpower and equipment to make the Inspection. The Engineer may designate the type of equipment required for the inspection tests.

A written record of the loop analyzer readings shall be submitted to the T.S.C. Engineer prior to the final inspection.

Any part or parts of the installation that are missing, broken, defective, or not functioning properly during the inspection shall be noted and shall be adjusted, repaired, or replaced as directed by the Engineer and another inspection shall be made at another date. Only upon satisfaction of all points shall the installation be acceptable.

After the subject inspections are completed the TSC Engineer will provide the contractor with a complete punchlist of items necessary to be completed prior to final inspection and acceptance for maintenance.

The Contractor shall furnish a written guarantee for all materials, equipment and work performed under the contract for a period of not less than two (2) years from the date of final acceptance.

#### **GALVANIZED STEEL CONDUIT**

Effective: June 1, 1994 Revised: Oct. 23, 2002

# 1. DESCRIPTION:

This item shall consist of furnishing and installing galvanized steel conduit, fittings and accessories as specified herein and as shown on the contract drawings, either attached to structure, laid in trench, or pushed in place. The galvanized steel conduit shall conform to the requirements of applicable portions of Art. 810, 811 & 1088.01 of the Standard Specifications, and Section 1E-663#11 of the Recurring Special Provisions for Roadway Lighting (12/1992), except where more stringent requirements are specified herein.

### 2. MATERIALS:

# 2.1 GENERAL

- 2.1.1 Rigid steel conduit shall be manufactured in accordance with U.L. Standard 6 and shall be UL listed and labeled.
- 2.1.2 Rigid steel conduit shall meet Federal Specification WWC-581, ANSI Standard C80.1, and the requirements of NEC Article 344.
- 2.1.3 The conduit, after fabrication, shall be thoroughly cleaned and the inside and outside surfaces shall be <u>galvanized</u>.
- 2.1.4 Couplings and fittings shall meet ANSI Standard C80.4 and shall be hot-dip galvanized. Elbows and nipples shall conform to the specifications for conduit. The cost of fittings, couplings, elbows, nipples and other such conduit appurtenances shall be included in the bid unit price for conduit. All fittings and couplings for rigid conduit shall be of the threaded type.

# 2.2 PVC Coated Conduit

- 2.2.1 PVC coated conduit shall be manufactured in conformance to NEMA Standard No. RN1-1986.
- 2.2.2 The PVC coating shall have the following characteristics:

<u>Hardness:</u> 85+ Shore A Durometer <u>Dielectric Strength</u>: 400V/mil @ 60 Hz <u>Aging:</u> 1000 Hours Atlas Weatherometer

Temperature: The PVC compound shall conform at -18 ° C (0 degrees F) to Federal Specifications PL-406b, Method 2051. Amendment 1 of 25 September 1952 (ASTMD-746) Elongation: 200%

2.2.3 The exterior galvanized surfaces shall be coated with a primer before PVC coating to ensure a bond between the zinc substrate and the PVC coating. The bond strength created shall be greater than the tensile strength of the plastic coating. The nominal thickness of the PVC coating shall be 40 mils. The PVC shall pass the following bonding test:

Two parallel cuts 12mm (1/2 inch)apart and 38mm (1-1/2 inches) in length shall be made with a sharp knife along the longitudinal axis. A third cut shall be made perpendicular to and crossing the longitudinal cuts at one end. The knife shall then be worked under the PVC coating for 12mm (1/2") to free the coating from the metal. Using pliers, the freed PVC tab shall be pulled with a force applied vertically and away from the conduit. The PVC tab shall tear rather than any additional PVC coating separating from the substrate.

- 2.2.4 A two part urethane coating shall be applied to the interior of the conduit. The internal coating shall have a nominal thickness of 2 mils. The interior coating shall be applied in a manner so that there are no runs, drips, or pinholes at any point. The coating shall not peal, flake or chip off after a cut is made in the conduit or a scratch is made in the coating. The urethane interior coating applied shall afford sufficient flexibility to permit field bending without cracking or flaking of the interior coating.
- 2.2.5 All conduit fitting covers shall be furnished with stainless steel screws which have been encapsulated with a polyester material on the head to ensure maximum corrosion protection.

# 2.3 Liquid-Tight Metal Flexible Conduit

- 2.3.1 Liquid-tight flexible metal conduit shall be manufactured to the requirements of UL 360 and be UL Listed.
- 2.3.2 The conduit shall have a temperature range of -20 degrees C to + 60 degrees C. (-4 degrees F to plus 140 degrees F)
- 2.3.3 The thermoplastic covering shall be oil resistant.
- 2.3.4 Conduit from 9.5mm (3/8") diameter to 30mm (1-1/4 ") diameter)shall have an integral copper ground wire.

### 3. INSTALLATION

# 3.1 General

3.1.1 Galvanized steel conduit shall be installed in conformance with the requirements of NEC Article 344 except where more stringent requirements are specified herein.

- 3.1.2 The ends of the conduit shall be cut square and thoroughly reamed before installation. All burrs and rough edges shall be removed.
- 3.1.3 Bends shall be made with a standard pipe bender. Bends shall be so made that the conduit will not be injured and that the internal diameter of the conduit will not be effectively reduced. The radius of the curve shall not be less than that shown on Table 344.24 of the National Electric Code and where larger radii are specified or shown on the Plans, the larger radii shall be used.
- 3.1.4 Conduit joints shall be threaded. All joints before assembly and exposed threads after assembly shall be coated with low resistance, conductive, joint compound. Running threads in conduits runs will not be permitted. Care shall be used to assure that conduits are not over-threaded. Threading shall be in accordance with the requirements of NEC Article 344.28. The protective coatings on all threads must be sufficient to prevent corrosion before installation is made. If threads become corroded before installation, the material shall be replaced with new material or the corroded parts must be thoroughly cleaned and recoated as directed by the Engineer.
- 3.1.5 Whenever possible, conduits shall be installed so as to drain to the nearest opening, box or fitting.
- 3.1.6 Ends of conduits shall be equipped with insulating bushings. Rigid steel conduits terminating in the base of lighting controllers, pedestal bases, transformer bases and other open enclosures shall be equipped with insulating bushings with ground lugs which shall be used to bond the conduits to the enclosure via a copper ground conductor.
- 3.1.7 Unless otherwise indicated, conduits terminating at cast or malleable iron boxes, or in sheet steel boxes below grade shall be terminated in conduit hubs. Hubs may be integral to the box or may be installed separately. Non-integral hubs or integral hubs which do not provide a flared, smooth entry shall be used where conductors are No. 4 or larger, in compliance with NEC Article 312.6(c), and in these cases two locknuts and an insulating bushing shall be used.
- 3.1.8 Threaded conduits terminating at sheet metal boxes or enclosures above grade, or where bushings cannot be brought into firm contact with the box or enclosure or where insulating bushings are required by the NEC, shall terminate with two locknuts and an insulating bushing. Conduit bushings constructed wholly of an insulating material shall not be used to secure a raceway.
- 3.1.9 Conduit connections shall be made tight to assure good ground continuity.
- 3.1.10 Expansion fittings, as specified herein, shall be installed in all raceway runs crossing structural expansion joints. Unless otherwise indicated or approved by the Engineer, expansion fittings shall include a 20cm (8 inch)

expansion fitting with a bonding jumper plus a deflection fitting allowing not less than a 2cm (3/4 inches) deflection in any direction. Bonding jumpers for conduit attached to structure shall be external type. The drawings shall be examined to determine complete extent of expansion joints.

- 3.1.11 Fasteners used to mount conduit supports, and other associated items attached to the structure shall be suitable for the weight supported and shall be compatible with the structure material, i.e. wood screws shall be used for wood, toggle bolts shall be used for hollow masonry, expansion bolts or power-set studs shall be used for solid masonry or concrete and clamps shall be used for structural steel. Expansion anchors shall not be less than 6mm (1/4 inch) trade size and shall extend at least 50mm (2 inches) into the masonry or concrete. Power-set anchors shall not be less than 6mm (1/4 inch) trade size and they shall extend at least 30.0mm (1-1/4 inches) into masonry or concrete.
- 3.1.12 Raceways shall be protected from mechanical and corrosion damage during construction. Open ends shall be capped or fitted with plugs. Before cables are installed, raceways shall be cleared of all obstruction, moisture and burrs or rough edges. Conduits which have had mud, dirt or water inside shall be cleaned with a dry swab.

## 3.2 Conduit Pushed

- 3.2.1 Conduit which is pushed in place shall be installed in a manner so that it will not be less than 75cm (2.5 feet) below finished grade.
- 3.2.2 Unless otherwise required, pushed conduit shall extend 60cm (2 feet) beyond the shoulder, curb and/or guardrail, as applicable. If auguring is required to facilitate the push installation, the auguring shall be done at no additional cost to the State.
- 3.2.3 Immediately following the conduit push, the conduit shall be rodded and swabbed to remove all dirt and other foreign materials and it shall be capped until conductors are installed.

## 3.3 Conduit Attached to Structure

- 3.3.1 Unless otherwise indicated or specified, surface-mounted conduits shall be held in place by one-hole clamps and clamp backs. Conduits which are mounted to steel beams or columns shall be held in place by suitable beam clamps. Clamps, clamp backs and beam clamps shall be stainless steel.
- 3.3.2 Unless otherwise indicated, raceways suspended from the structure shall be supported by trapeze or other hangers approved by the Engineer. Trapeze hangers shall be hot-dip galvanized steel channels or angle irons with conduits held in place by heavy-duty stainless steel U-bolts, nuts and lock washers. Trapeze hangers shall be hung using threaded stainless steel rods not less than 9.mm (3/8 inch) diameter and appropriate anchors or by other means approved by the Engineer.

# Table 3.1 MAXIMUM DISTANCE

## **CONDUIT DIAMETER**

# BETWEEN RIGID METAL CONDUIT SUPPORTS

mm	(inch)	M	(feet)
12.7-19	1/2-3/4	1.52	1.5
25	1	1.8	6
30-38	1-1/4 - 1-1/2	2.1	7
50-62	2-2 ½	2.4	8
75 and larger		3	10

# Conduit Support

- 3.3.3 Raceway supports shall be as specified in Article 344.30 of the NEC, with a support within 1m (3 feet) of each cabinet, box or fitting except the maximum distance between supports shall be as indicated in table 3.1. The listed exceptions in NEC Article 341-12 shall not apply.
- 3.4 PVC Coated Conduit Attached to Structure In addition to the methods described in section 3.3, the following methods shall be observed when installing PVC coated conduit.
  - 3.4.1 PVC coated conduit pipe vise jaw adapters must be used when the conduit is being clamped to avoid damaging the PVC coating.
  - 3.4.2 PVC coated conduit should be cut with a roller cutter or by other means as approved by the conduit manufacturer.
  - 3.4.3 After any cutting or threading operations are completed, the bare steel shall be touched up with the conduit manufacturer's touch up compound.

# 3.5 Liquid-Tight Flexible Conduit

In addition to the methods described in section 3.3 the following methods shall be observed when installing liquid-tight flexible conduit.

- 3.5.1 Conduit shall be installed in accordance with NEC Article 350.
  3.5.2 Liquid-tight conduit shall not exceed 1m (36 inches) in length.
  3.5.3 Fittings designed for use with liquid-tight flexible conduit shall be used at all connections.
  3.5.4 Flexible conduit shall not be used as a substitute for the handing of
- 3.5.4 Flexible conduit shall not be used as a substitute for the bending of rigid conduit. Flexible conduit should only be used where movement of the conduit is anticipated or as indicated on the plans.

## 4. METHOD OF MEASUREMENT:

Conduit shall be measured for payment in linear meters (feet)in place. Measurement shall be made in straight lines along the centerline of the conduit between ends and changes in direction. Vertical conduit shall be measured for payment. Liquid-tight flexible metal conduit shall not be measured for payment, but shall be included in the bid price for conduit attched to structure regardless of size or type.

## 5. BASIS OF PAYMENT:

This item shall be paid for at the contract unit price per linear meter (foot) for CONDUIT IN TRENCH, GALVANIZED STEEL, CONDUIT PUSHED, GALVANIZED STEEL, or, CONDUIT ATTACHED TO STRUCTURE, GALVANIZED STEEL, or, CONDUIT ATTACHED TO STRUCTURE, GALVANIZED STEEL, PVC COATED, of the diameter indicated which shall be payment in full for the work as described herein.

# **GALVANIZED STEEL CONDUIT ATTACHED TO STRUCTURE**

Effective: June 1, 1994 Revised: Jan. 22, 1997

## **DESCRIPTION**

This item shall consist of furnishing and attaching to structure galvanized steel conduit of the size specified including all condulets, reducers, adapters, couplings, junction boxes, galvanized mounting hardware, and all miscellaneous items necessary for the proper installation at the locations indicated on the plans or as directed by the Engineer.

## **MATERIALS**

The conduit shall conform to the requirements of applicable portions of Sections Art. 810, 811, & 1088.01 (a) of the Standard Specifications for Road and Bridge Construction.

# **INSTALLATION DETAILS**

Galvanized steel conduit shall be attached flush to the structure where possible. The conduit shall be installed in a manner such that it will not obstruct or be subjected to damage by vehicular traffic. Clamps or hangers shall be placed at all points deemed necessary to hold the conduit rigidly in place, with a maximum interval length of 1.5 m (5 feet) except where otherwise specified. The conduit shall not be attached to the outside face of outside girders nor to the underside of bottom flanges of girders, nor in any manner that would detract substantially from the original aesthetics of the structure.

The Contractor shall exercise care in installing the conduit to insure that the completed conduit raceway is smooth, free from sharp bends or kinks, and has the minimum practicable number of bends. Crushed or deformed conduit shall not be used or accepted.

Conduit shall be continuous from outlet to outlet unless interrupted by condulets placed for the purpose of pulling cables or making short radium bends. A minimal use of water-tight flexible metal conduit of the same size as the galvanized conduit will be allowed where indicated on the plans or as directed by the Engineer. The flexible metal conduit shall be considered incidental to the cost of GALVANIZED STEEL CONDUIT.

All conduits and fittings shall be assembled in the proper manner, such that all joints will be mechanically secure, water-tight, and provide electrical continuity. One conduit expansion/contraction fitting shall be used for crossing each structure expansion joint encountered in a conduit run.

All galvanized steel conduit terminations shall be temporarily capped to prevent water and other contaminants from entering during construction operations. The conduit shall be swabbed or blown clear of any debris before installation of cable.

# METHOD OF MEASUREMENT

The length for measurement shall be the distance horizontally, vertically or diagonally along a straight line measured between changes in direction of the conduit and the connection to terminal facilities or polyethylene duct.

## **BASIS OF PAYMENT**

The item will be paid at the contract unit price per lineal meter (foot) as GALVANIZED STEEL CONDUIT ATTACHED TO STRUCTURE, size specified. The price will be payment in full for furnishing all materials listed under the description and installing the conduit complete in place.

# **ELECTRICAL CABLE IN CONDUIT, (EPR)**

Effective: June 1, 1994 Revised: Jan. 22, 1997

## **DESCRIPTION:**

This work shall consist of furnishing materials and labor for installation of electric cables in conduit as shown on the contract drawings or as otherwise indicated, complete with all splicing, identification, terminating and testing.

# **MATERIALS**:

# **GENERAL:**

All cable shall be U.L. listed.

Unless otherwise indicated all cable shall be rated 600 volts.

The cable shall be rated 90 degrees C. (194 degrees F) dry and 75 degrees C (167 degrees F). wet and shall be suitable for installation in wet and dry locations, exposed to the weather, and shall be resistant to oils and chemicals.

The cable shall be in conformance with ICEA Standard S-68-516, NEMA Standard Publication No. WC-8 and UL Standard 44.

Any cable used for an electric service entrance run shall have a rating which includes a USE rating.

Cable sized No. 2 AWG and smaller shall be U.L. listed Type RHH/RHW and may be Type RHH/RHW/USE.

Cable sized larger than No. 2 AWG shall be U.L. listed Type RHH/RHW/USE.

The U.L. listing mark, cable voltage, insulation type and ratings, as well as the cable size shall all be clearly printed on the cable in a color contrasting with the insulation color.

#### Conductors:

Conductors shall be uncoated or coated copper. The manufacturer shall assure that the insulation curing process shall be non-injurious to the uncoated copper conductors.

Uncoated Conductors shall meet the requirements of ASTM Designation B-3, ICEA S-68-516, NEMA Standard Publication No. WC-8 and UL Standard 44. Coated conductors shall meet the applicable requirements of ASTM designation B-8, ICEA S-68-516, NEMA Standard Publication No. WC-8 and UL Standard 44.

Unless otherwise indicated, all conductors shall be stranded. Stranding shall meet the requirements of ASTM Designation B-8 (or may be compact ASTM Designation B-496 for conductors larger than No. 2 AWG), ICEA S-68-516, NEMA Standard Publication No. WC-8 and UL Standard 44.

#### Insulation:

Cable insulation shall incorporate ethylene propylene rubber (EPR) as specified and the insulation shall meet or exceed the requirements of ICEA S-68-516, NEMA Standard Publication No. WC-8, UL Standard 44 as applicable.

Unless otherwise indicated, cables sized No. 2 AWG and smaller shall be solid, full color coded as specified via insulation color or by a painting process approved by the Engineer. These cables shall be insulated with EPR insulation over the conductor with average thickness as indicated in table 2.1 or may be insulated with a bonded composite insulation of EPR insulation and a chlorosulfanated polyethylene jacket with average thicknesses as indicated in table 2.2.

**Table 2.1**Single Material Insulation Thickness

Conductor Size, AWG	Average EPR Thickness
No. 10 and smaller	45 mils
No. 8 through No. 2	60 mils

**Tabel 2.2**Bonded Composite Insulation Thickness

Conductor Size, AWG	Average EPR Thickness	Average Jacket Thickness
No. 10 and smaller	30 mils	15 mils
No. 8	45 mils	15 mils
No. 6 through No. 2	45 mils	30 mils

Any painting process used shall produce good adherence and shall be certified as non-injurious to the cable insulation.

# **COLOR CODING BY STRIPING WILL NOT BE ACCEPTABLE:**

Unless otherwise indicated, cables sized larger than No. 2 AWG shall be color coded as specified by having not less than 30 cm (12 inch) of cable ends length field-taped with half-lapped color tape or by other means approved by the Engineer. Cables No. 2 AWG and larger shall be insulated by EPR insulation over the conductor and a chlorosulfanated jacket overall, with the average thicknesses as follows:

**Table 2.3** Insulation Thickness for Conductors Larger Than No. 2 AWG

Conductor Size, AWG	Average EPR Thickness	Average Jacket Thickness
No. 1 Through No. 4/0	55 mils	45 mils
250 MCM Through 500 MCM	65 mils	65 mils

Minimum insulation thickness at any point shall not be less than 90% of the average insulations thickness listed in tables 2.1, 2.2, and 2.3.

All electric cables installed on this Contract shall be color coded. Unless otherwise indicated, neutral wires shall be color coded white. Insulated ground wires, where applicable, shall be green. COLORED STRIPING OF CABLES WILL NOT BE ACCEPTABLE IN LIEU OF SPECIFIED COLOR CODING MEANS.

# **Quality Control:**

Cables shall be the product of an established, reputable manufacturer and shall be manufactured and tested in accordance with Insulated Cable Engineers Association (ICEA) Publication S-68-516, otherwise referenced as NEMA Publication No. WC 8-1976(1982).

Submittal information shall include demonstration of compliance with all specified requirements.

All cables shall be new, having been manufactured within the time period indicated in table 2.4, preceding the date of delivery to the site. A certification from the cable manufacturer attesting to compliance with this requirement shall accompany the submittal.

**Table 2.4**Maximum Cable Age

Plan Quantity	Time Period
Less than 600 m.(2000 ft.)	30 months
600 m. and greater (2000 ft.)	18 months

All cable shall be delivered to the site in full reels. Cable on the reels shall be protected from damage during shipment and handling by wood lagging or other means acceptable to the Engineer. Reels shall be tagged or otherwise identified to show the UL listing.

## **INSTALLATION:**

Wires and cables shall be carefully installed to avoid damage to insulation and cable jackets as applicable.

Wire lubricant shall be used when pulling wires into conduits. The lubricant shall be non-injurious to conduits, conductors, insulations or jackets and the lubricant shall be UL listed.

Each run of cable shall have sufficient slack.

Where a number of wires are trained through a box, manhole or handhole, they shall be grouped by circuit where applicable and bundled using appropriate cable ties and supported to minimize pressure or strain on cable insulation.

Wire and cable shall not be bent to a radius less than the manufacturer's recommended bending radius, either in permanent placement or duiring installation.

Cable pulling apparatus shall have no sharp edges or protrusions which could damage cables or raceways.

Splices and terminations, as required, shall be incidental to this item and shall be in conformance with Basic Materials and Methods, elsewhere herein.

## **TESTING:**

After installation, including any backfill operations, the cable shall be field tested. Cable failing to pass the field test shall be replaced with new cable at no additional cost. Tests shall include but not be limited to system voltages, cable insulation and ground resistance and continuity. Tests shall be arranged and made before the Final Acceptance Inspection in the presence of the TSC Field Engineer.

Voltage Measurements: Voltages AC line to neutral and DC voltages taken at the power supply with surveillance equipment connected on line.

Insulation Resistance: Insulation Resistance to ground at each surveillance cabinet and to service pole or ground mounted transformer shall be proved under this contract. Each individual segment interconnecting cabinets shall be disconnected before testing. Tests on new cable runs shall exceed 100 megohms. Tests on existing cable shall demonstrate to the satisfaction of the TSC Field Engineer that the cable runs are free from shorts and grounds. Measurements shall be taken with a megohm meter approved by the Engineer.

## **MEASUREMENT:**

The cable shall be measured for payment in linear meter (feet) in place. Measurements shall be made in straight lines between changes in direction and to the center control cabinets. All vertical cable and permissible cable slack shall be measured for payment. A total of 1 meter (3 feet) slack shall be allowed for the end of a run terminating at a surveillance cabinet. Additional vertical distance for the height of barrier wall etc., as applicable, will be measured for payment for equipment so mounted. 2 meters (six feet) of slack shall be provided at all handhole locations.

# **BASIS OF PAYMENT:**

This item will be paid for at the contract unit price per linear meter (foot) installed for **ELECTRIC CABLE IN CONDUIT, (EPR)** of the size, number and type of conductors indicated, which shall be payment in full for the work as described herein.

# **ELECTRIC CABLE NO. 19 - 6 CONDUCTORS OR 12 CONDUCTORS**

Effective: June 1, 1994 Revised: Jan. 22, 1997

# **DESCRIPTION**

This item shall consist of furnishing and installing telephone cable intended for direct burial in P-duct or G.S. conduit. The number of conductors shall be twisted into pairs stranded into a cable core and enclosed in two polyethylene jackets, with a copper shield between the inner and outer jackets. All

No. 19 electric cable shall conform with these specifications and the current addition of the Rural Electrification Specification for fully color-coded, polyethylene or crystalline propylene/ethylene copolymer-insulated, double polyethylene copolymer-insulated, double polyethylene-jacketed telephone cables for direct burial PE 54. The No. 19 cables shall be installed in complete spans.

## MATERIAL AND TESTING

No. 19 electric cable shall meet the requirement set forth in the REA Specification PE 54.

## **CONSTRUCTION**

CONDUCTORS: Each conductor shall be a solid round wire of commercially pure annealed copper. Conductors shall meet the requirements of ASTM Designation B-3, latest issue, except that the requirements for dimensions and permissable variations are waived.

CONDUCTOR INSULATION: Each conductor shall be insulated with colored insulating grade high density polyethylene or crystalline propylene/ethylene copolymer. The manufacturer shall have the option of using either of the above materials.

IDENTIFICATION OF PAIRS: The polyethylene or propylene copolymer compounds used for conductor insulation shall be colored so as to identify (1) the "tip" and "ring" conductor of each pair, and (2) each pair in the completed cable.

STANDARDS OF COLOR: The colors of insulated conductors supplied in accordance with this specification shall fall within the limits of standards of color as defined by the Munsell Color Notations specified in paragraph 4.031.

TWISTING OF PAIRS: The insulated conductors shall be twisted into pairs.

In order to provide sufficiently high crosstalk losses at voice and carrier frequencies, the pair twists shall be designed to enable the cable to meet the pair-to-pair capacitance unbalance requirements and the crosstalk requirements.

CORE COVERING: The core shall consist of an inner jacket of polyethylene applied over the completed core, a metal shield, and an outer jacket of polyethylene.

SHIELD: A gopher-resistant corrugated shield of fully annealed copper shall be applied longitudinally over the inner jacket. The shield shall completely cover the inner jacket and shall be so constructed that the completed cable shall meet the bending requirements given in paragraph 9 of Rural Electrification Specification PE-54. The shield shall provide 100% electrical shielding plus resistance to gopher attack or other severe service conditions.

MUTUAL CAPACITANCE: The average mutual capacitance of all pairs in any reel shall be in accordance with the following table:

Number of Average Mutual Capacitance

<u>Cable Pairs</u> <u>mf/mile (mf/km)</u>

3 0.083 plus or minus 0.010 (0.052 plus or minus 0.006) 6, 12 0.083 plus or minus 0.007 (0.052 plus or minus 0.004) 18 or more 0.083 plus or minus 0.004 (0.052 plus or minus 0.002)

Mutual capacitance is the effective capacitance between the two wires of a pair.

CAPACITANCE UNBALANCE: (Pair to Pair): Pair-to-pair capacitance unbalances as measured on the completed cable at a frequency of 1000 plus or minus 100 Hz shall not exceed the following values:

Pair-to-Pair Capacitance Unbalance (Max)

Number of <u>mmf/kf (mmf/km)</u>

<u>Cable Pairs</u> <u>Max. Individual</u>

Less than 12 100 (181.1)

CAPACITANCE UNBALANCE - (Crosstalk Loss): The r.m.s. output-to-output far-end crosstalk loss as measured on the completed cable at a frequency of 150 kHz shall be not less than 73 db per 1,000 feet (67.8 db per kilometer) for cable sizes of 6 pairs and larger. The r.m.s. calculation shall be based on the combined total of all adjacent and alternate pair combinations within the same layer and center to first layer pair combinations.

CAPACITANCE UNBALANCE - (Pair to Shield): Pair-to-shield direct capacitance unbalances as measured on the completed cable at a frequency of 1000 plus or minus 100 Hz shall not exceed the following values:

Number of Pair-to-Shield Capacitance Unbalance (Max)

Cable Pairs mmf/kf (mmf/km)

Max. Individual

Less than 12 250 (820)

CONDUCTOR RESISTANCE: The d.c. resistance of any conductor as measured on the completed cable shall not exceed the following values when measured at or corrected to 20° C.

Maximum Resistance ohms/kf (ohms/km)

19 8.7 (28.5)

# **BASIS OF PAYMENT**

AWG

This work will be paid for at the contract price per lineal meter (foot) for ELECTRIC CABLE NO. 19 of the number of conductors specified, which price or prices shall be payment in full for furnishing all materials, making all electrical connection and installing the cable in place.

# **ELECTRICAL SERVICE CONNECTION**

Effective: June 1, 1994 Revised: July 2, 2004

## **DESCRIPTION**

This item shall consist of providing and connecting facilities for supplying continuous 60 cycle, single phase 120/volt electrical service to the locations as shown on the plans, as listed in the Special Provisions, or as directed by the Engineer.

## **MATERIALS**

All work and materials for the ELECTRICAL SERVICE CONNECTION shall be furnished by the Electric Utility. All ELECTRICAL SERVICE CONNECTIONS shall conform to the installation requirements of the Electric Utility.

## **INSTALLATION DETAILS**

The Contractor shall make all installation arrangements with the Electric Utility for providing each ELECTRICAL SERVICE CONNECTION. The date on which the ELECTRICAL SERVICE CONNECTIONS are completed shall be on or before the completion date of the entire contract work and is the responsibility of the Contractor.

The Contractor shall comply with all related requirements of the Electric Utility.

## **BASIS OF PAYMENT**

The Contractor shall pay the Electric Utility the total dollar amount for providing electrical service at all locations prior to the construction at any location. This item shall be paid for at a contract lump sum for providing all designated ELECTRICAL SERVICE CONNECTIONS at the total dollar amount as submitted by the Electric Utility for all service locations. The Contractor shall be reimbursed for this actual amount paid out to Electric Utility to which will be added 5% of that amount. Art. 109.05 shall apply from "Standard Specifications for Road and Bridge Construction."

## SERVICE INSTALLATION, TYPE C

Effective: June 1, 1994 Revised: Jan. 22, 1997

The installation of a Service Installation shall meet the requirements of Art. 867 Standard Specifications for Road and Bridge Construction except as follows:

The size of the circuit breaker at the surveillance cabinet shall be rated at least 125 percent of the total cabinet load or a minimum of 10 amperes, whichever is greater. The size of the circuit breaker at the service pole shall be rated at least 120 percent of the size of the circuit breaker at the cabinet or a minimum of 30 amperes, whichever is greater. A weatherproof box shall be of adequate size and meet Commonwealth Edison requirements.

The Contractor shall notify the Commonwealth Edison Marketing Representative a minimum of 15 working days prior to the anticipated date of hook-up. This 15 day advance notification will begin only after the Commonwealth Edison Marketing Representative has received service charge paymnents from the Contractor.

The Commonwealth Edison Marketing Representative for this project is:

Mr. Richard Groomes

Telephone: 773-509-3415

Basis of Payment: This work will be paid for at the contract unit price each for SERVICE INSTALLATION TYPE C, which shall be payment in full for furnishing and installing the service installation complete. Any charges by the utility company to provide electrical services to the service installation will be paid for in accordance with Article 109.05 of the Standard Specifications for Road & Bridge Construction.

## **CONCRETE FOUNDATION**

Effective: June 1, 1994 Revised: Oct. 11, 2002

# **DESCRIPTION:**

This item shall consist of constructing a concrete foundation for the installation of a traffic signal, cabinet, and cabinet with pedestal, anchor bolt, and ground rod in accordance with the following requirements and conforming in all respects to the lines, grades and dimensions shown on the plans or as directed by the Engineer and in applicable portions of Section 878 of the Standard Specifications and the Standard Drawing for Concrete Foundations, Standard 2378.

## **MATERIALS**

The materials shall conform to the specifications of Class SI concrete and concrete Reinforcement Bars in the Standard Specifications for Road and Bridge Construction. The conduit and fittings within the limits of the foundation shall conform to the same requirements as that specified for the conduit outside these limits.

Anchor bolts shall meet the requirements of Section 505 of the Standard Specifications and the material shall conform to the requirements of Article 1006.09 of the Standard Specifications for Road and Bridge Construction. A ground rod shall be installed in each foundation and shall conform to Section 807. Unless otherwise indicated in plans, ground rods shall be one piece copper-clad steel rods 2cm x 3 m (3/4" x 10')

## **CONSTRUCTION DETAILS**

Concrete foundations shall be Type A or Type D and location as specified on the plans. The top of the foundation shall be finished level. Shimming will not be permitted. All edges along the top of the foundation shall be given a 25mm (1 inch) bevel. A form extending a minimum of 225mm (9 inches) below the top surface of the foundation is required. The form shall be set level and means shall be provided for holding same rigidly in place while the concrete is being deposited. Whenever the excavation is irregular, a form shall be used to provide the proper dimension of the entire foundation below the ground surface. Where a concrete foundation is contiguous to a sidewalk, preformed joint filler of 12mm (1/2 inch) thickness shall be placed between the foundation and the sidewalk.

All conduit in the foundation shall be installed rigidly in place before concrete is deposited in the form. Insulated bushings shall be provided at the ends of conduit. Anchor bolts shall be set in place before the concrete is deposited by means of a template constructed to space the anchor bolts in accordance with the pattern of the bolt holes in the base. After installation of cables, all conduit openings in foundations shall be sealed with an approved mastic. The required number and size of galvanized steel conduits shall be installed in every concrete foundation as shown on the plans. An excess of galvanized steel conduits shall be installed in every concrete foundation. These excess stubs shall be 50 mm (2 inches) in diameter. Placement and quantity shall be determined by the Engineer, and the ends of the stubs shall be capped.

Incidental to the cost of each control box foundation, the Contractor shall construct a 125 mm (5") P.C.C. sidewalk of a rectangular area 1 mm (3 ft.) by 1.2 meter (4 ft.) immediately adjacent to the cabinet door, with the 1.2 meter (4') dimension of the rectangle parallel to the cabinet door when closed. This paragraph shall be applicable at all cabinet foundation locations included in this Section. The only situations where this paragraph shall no apply are as follows: When the foundation is immediately adjacent to or within a paved sidewalk or shoulder area and no further surfacing is require. The Engineer shall be the sole judge as to the applicability of this paragraph in all questions arising therefrom.

# **BASIS OF PAYMENT**

This work will be paid for at the contract unit price per meter/foot for CONCRETE FOUNDATION of the type specified, which price shall be payment in full for all necessary excavating, backfilling, disposal of surplus material and formwork and furnishing all materials, anchor bolts, stubs and ground rod within the limits of the foundation.

**HANDHOLE** 

Effective: June 1, 1994 Revised: Oct. 23, 2002

# **DESCRIPTION**

This item shall consist of constructing a handhole, a heavy-duty handhole, or a double handhole, cast in place, complete with frame and cover and in accordance with the following requirements and conforming in all respects to the lines, grades, and dimensions shown on the plans or as directed by the Engineer. All handholes shall be installed in accordance with the Standard Specifications Sec. 814.

## **MATERIALS**

All materials shall conform to Article 1088.10 of the Standard Specifications. All handholes shall be constructed of Class SI concrete meeting the requirements of the Standard Specifications for Road and Bridge Construction Section 1020.

# **CONSTRUCTION DETAILS**

Handhole of the type specified shall be constructed in accordance with the details shown on the plans and conform to the following requirements:

- 1. Concrete: Concrete construction shall be done in accordance with the provisions of Concrete for Structures and Incidental Construction contained in the Standard Specifications for Road and Bridge Construction Sec. 503.
- Placing Castings: Castings shall be set accurately to the finished elevation so that no subsequent adjustment will be necessary. Castings shall be set flush with a sidewalk or pavement surface. When installed in an earth shoulder away from the pavement edge, the top surface of the casting shall be 25.4mm (1 in.) above the finished surface of the ground.
- 3. Backfilling: Any backfilling necessary under a pavement, shoulder, sidewalk or within 60cm (2 ft.) of the pavement edge shall be made with sand or stone screenings.
- 4. Forming: Forms will be required for the inside face of the handhole wall, and across all trenches leading into the handholes excavation. The ends of conduits leading into the handhole shall fit into a conduit bell which shall fit tightly against the inside form and the concrete shall be carefully placed around it so as to prevent leakage.
- 5. French Drain: A french drain conforming to the dimensions shown on the plans shall be constructed in the bottom of the handhole excavation.
- 6. Steel Hooks: Each handhole shall be provided with four galvanized steel hooks of appropriate size, one on each wall of the handhole.
- 7. Frame and Cover: The outside of the cover shall contain a recessed ring Type "G" for lifting and a legend "IDOT TSC" cast-in.
- 8. Cleaning: The handhole shall be thoroughly cleaned of any accumulation of silt, debris, or foreign matter of any kind, and shall be free from such accumulations at the time of final inspection.

## **BASIS OF PAYMENT**

This work will be paid for at the contract unit price each for HANDHOLE or HEAVY DUTY HANDHOLE, or CONCRETE HEAVY DUTY HANDHOLE (SPECIAL), as the case may be, which price shall be payment in full for all necessary excavating, backfilling, disposal of surplus material and form work, frame and cover, and furnishing all materials.

## TRENCH AND BACKFILL

Effective: June 1, 1994 Revised: June 12, 2003

## **DESCRIPTION**

This item shall consist of constructing a trench for the accommodation of the poly-duct or conduit and backfilling it at the locations indicated by the Engineer. Included is the furnishing of the backfill material and disposing of surplus materials. All work shall be done in accordance with these specifications and Section Art. 815 & 1066.05 of the Standard Specifications.

# **CONSTRUCTION METHODS**

The trench shall be excavated in a manner to prevent cave-ins and to a depth of not less than 750mm (30 inch) below final grade. Excavated material cannot fall back onto the trench. The width of the trench shall be at least 75.0mm (3 inches). Where the duct enters the foundation or rigid steel conduit, the bottom of the trench shall be built up to provide a smooth bed for the duct.

The duct shall be placed in the bottom of the trench after all loose stones have been removed and all protruding stones have been removed or covered with backfill material as directed by the Engineer.

If the trench is for an electrical power line, a <u>cable marker</u> shall be installed 30 cm (12 in) below finished grade. The marker shall be a 15 cm (6 in) wide (match trench width for smaller trenches) reinforced metallic detection tape consisting of a reinforced polyethylene tape with a metallic core. The tape shall be red with black lettering to read "CAUTION-ELECTRICAL LINE BURIED BELOW". The tape shall have a thickness of not less than 8 mils. The tensile strength of a 75.0mm (3 in.) wide specimen shall be a minimum of 2669 N (600 lbs). Splicing of the tape shall be accomplished with metal clips to maintain electrical continuity along the entire length of the tape. In addition to metal clips, all splices must be wrapped with a waterproof adhesive tape to prevent corrosion of the metal core.

The trench shall be backfilled by placing backfill material in uniform layers not exceeding 15 cm (6 inch) in depth (loose measure). The material in each layer shall be thoroughly compacted to a density equal to the existing ground or as approved by the Engineer in such a manner as not to injure the duct.

No stone or rock greater than 25mm (1 in.) in maximum dimension shall be allowed in any layer or backfill.

No sod, frozen material, or any material which, by decay or otherwise, might cause settlement shall be used as backfill. Deleterious substances, such as coal, lignite, shells, clay lumps, and conglomerate and cemented particles shall not exceed 5 percent by weight in any one sample of backfill material.

Any material excavated from the trench may be used as backfill provided it does not conflict with the above and that the material meets with the approval of the Engineer.

The Engineer will inspect:

- 1. The trench before the duct or conduit is placed in the trench.
- 2. The duct in the trench before the first layer of backfill.
- 3. The trench at any other time during excavation or backfilling.

Trenches under and within 60cm (2 ft.) of pavement, curb, gutter, or curb and gutter and other locations indicated by the Engineer shall be filled with sand or stone screenings complying with Articles 1003.01 and 1003.04 of the Standard Specifications. Extra compensation shall not be allowed for such sand or stone screenings.

The method and type of equipment to be used in compacting the backfill material shall be approved by the Engineer before any work is started.

All areas and plant material damaged by the installation shall be replaced as follows:

- 1. Grass Areas: Replace top soil to a depth of 8cm (3 inch), regrade shoulders, ditch slopes, and open areas back to former existing grades. Fertilize, seed and mulch all damaged areas.
- Sodded Areas: Fertilize and re-sod all damaged areas.
- 3. Plant Materials: Remove and replace damaged trees, shrubs, and vines with the same varieties that existed prior to the damage.
- 4. Shoulders Other than Stabilized Shoulders and backslopes: Replace shoulders to original condition and restore edge of backslope to original lines and grades.

All damaged landscape shall be replaced in accordance with Sections 250 through 254 of the Standard Specifications for Road and Bridge Construction.

# METHOD OF MEASUREMENT

The length of measurement shall be the distance along a straight line measured between changes in direction of the trench.

# **BASIS OF PAYMENT**

This work shall be paid for at the contract unit price per lineal meter (foot)for TRENCH AND BACKFILL FOR ELECTRICAL WORK, which price shall include the cost of all excavation, cable marker, furnishing and placing all backfill material, and the disposal of surplus excavations. Any boring made for the purpose of placing conduit or cable under sidewalks or driveways shall be paid for at the same contract unit price per lineal meter (foot) and designated as TRENCH AND BACKFILL FOR ELECTRICAL WORK. This price shall include the cost of seeding or sodding the surface of the trench, when and as directed by the Engineer.

## **TONE EQUIPMENT - PROGRAMMABLE**

Effective: June 1, 1994 Revised: June 12, 2003

## 1.0 General

1.1 Telemetering equipment shall be furnished and installed in the Traffic Systems Center Office and along expressway at locations designated in these Special Provisions and Plans, and in strict accordance with these specifications.

- 1.2 Communication link from field located cabinets to the Traffic Systems Center Office will be via 3002 Channel, C1 conditioning, Type 7 FDDC telephone pairs leased by the Traffic Systems Center, or telecommunication cable in barrier wall.
- 1.3 All tone transmitters and tone receivers shall be three frequency frequency-shift; that is equipment which the center frequency is normally on at all times and is electrically shifted +30 Hz to a higher frequency (mark) or -30 Hz to a lower frequency (space). Other frequency shifts from +10 to +300 shall be user selectable.
- 1.4 All transmitters, receivers, and power supplies shall be of the modular plug-in type construction. The circuitry of each unit shall be protected by a U-shaped metal chassis, cadmium-plated, with iridite finish.
- 1.5 All tone equipment shall be physically interchangeable with existing Traffic Systems Center tone equipment, that is furnished tone equipment shall be directly compatible with and replaceable by existing tone equipment with no modification to any hardware.
- 1.6 All transmitters, receivers, and power supplies shall be solid state. All transistors shall be silicon, excepting the power transistors in power supplies. All transmitters and receivers I.C.s shall be plug in.
- 1.7 All transmitters, and receivers shall be programmable frequency-shift key units These units shall have a universal card which is field programmable for any channel frequency or shift. The frequencies available shall be in the range of 120 Hz to 5235 Hz in increments of 5 Hz. The shifts available shall be 10, 25, 30, 35, 42.5, 60, 70, 75, 120, 150, 240 and 300 Hz. A new center frequency or shift shall be field programmed by simply changing setting of the program switch.
- 1.8 All transmitters and receivers shall be capable of being operated at any frequency program switches. The center frequency shall be clearly visible through or on the front of each transmitter and receiver. Such indication shall always correspond to the frequency of the elements currently operating in each module. Contractor shall supply 500 complete sets of pre-printed tags for labeling the units indicating the center frequency.
- 1.9 Transmitters and receivers shall work into a communication link with standard impedance of 600 ohms.
- 1.10 Transmitters and receivers shall be individually fused.

# 2.0 Mechanical and Environmental Requirements

## 2.1 Field Units

- 2.1.1 Receivers, transmitters and power supplies shall be capable of operation in field cabinets which provide protection against direct contact with the elements with no special provisions for environment control.
- 2.1.2 All field located tone equipment shall be mounted in the surveillance cabinets as designated elsewhere in these specifications.
- 2.1.3 All field located tone equipment shall be capable of operation on a temperature range of -30° to +60° C (-22 degrees F to 140 degrees F) and shall have P.C. boards coated for protection against humidity in the range of 0% to 96%.
- 2.1.4 All field tone equipment shall be capable of being tipped, while in operation, from the vertical to the horizontal position and back again, without having adverse effect on the continuous operation of the transmitter, receiver or power supply.

# SPECIFICATIONS FOR FURNISHING AND INSTALLING TONE EQUIPMENT - POWER SUPPLY

Effective: June 1, 1994 Revised: June 12, 2003

## 1.0 Power Supply

- 1.1 The power supply shall operate on input voltage of 117 VAC allowing for 10% variation in line voltage.
- 1.2 The power supply shall provide a regulated 12 VDC output at 1.7 amps.
- 1.3 Each tone equipment mounting frame field located or office located, shall have its own regulated power supply, capable of operating at least ten tone modules in any combination of transmitters and receivers.
- 1.4 The power supply shall have floating type gold plated connections to insure good connection.
- 1.5 The front panel of the power supply shall have an on/off switch and a Red LED that indicates the status of the output DC voltage.
- 1.6 The power supply shall contain a switch and L.E.D. on the front panel to permit the monitoring of the supply voltage with the existing Traffic Systems Center tone test meter.
- 1.7 The power supply shall be fused.
- 1.8 The power supply shall have a DC voltage control.

## **BASIS OF PAYMENT**

This item shall be paid for at the contract unit price each for TONE EQUIPMENT - POWER SUPPLY, installed, operating, and completely in place.

Terminal boards, wiring, and miscellaneous hardware will not be paid for separately, but shall be considered as incidental to the cost of this item.

# SPECIFICATIONS FOR FURNISHING AND INSTALLING TONE EQUIPMENT - 3 FREQUENCY PROGRAMMABLE TRANSMITTER

Effective: June 1, 1994 Revised: October 10, 2002

## 1.0 Transmitter

- 1.1 The tone transmitter shall operate on an input of a regulated 12 VDC.
- 1.2 The tone frequencies shall be programmable in the audio frequency range between 120 and 3820hertz.
- 1.3 The transmission quality shall be such that there may be as many as 25 channels of tone transmitters operating over one telephone pair with perfect discrimination by the associated tone receivers. The frequency of one tone transmitter shall have no adverse effect on the operation of the frequency of any other transmitter connected to the same telephone pair.
- 1.4 Output level of tone transmitters shall be adjustable over a range of -40 to +13 dbm.
- 1.5 Transmitter harmonic output shall be at least 42 db down from the fundamental for each harmonic component.
- 1.6 Each unit furnished shall have an external jumper wire on the barrier type terminal block to provide a two frequency space-hold operation.
- 1.7 The transmitter shall have a floating type gold plate connector to insure good connection.
- 1.8 The transmitter shall be capable of holding any of its assigned frequencies (mark, space) continuously without degradation in life of performance.
- 1.9 Each transmitter shall be capable of test operation of at least 30 pulses per second.
- 1.10 No transmitter plugs shall be required for tone output. A toggle switch thru the face plate shall put the transmitter "on line" and "off line".
- 1.11 Transmitter shall have L.E.D. indicators for Mark-Red, Space-Yellow and Carrier-Green visible thru the face panel.
- 1.12 Test points through front face plate shall be provided to test for DC voltage levels.

## BASIS OF PAYMENT

This item will be paid for at the contract unit price each for TONE EQUIPMENT - 3 FREQUENCY PROGRAMMABLE TRANSMITTER, installed, operating and completely in place.

Terminal boards, wiring, and miscellaneous hardware will not be paid for separately, but shall be considered as incidental to the cost of this item.

## TONE EQUIPMENT-MOUNT FRAME

Revised: Oct. 10, 2002

# **DESCRIPTION:**

Under this item, for a unit price each, the Contractor shall furnish and install an Iniven 1X 11-1 mounting rack or equivalent in strict accordance with supplement and specified herein.

Each tone equipment mounting frame field located or office located, shall have with power supply added, 11 slots capable of operating at least ten tone modules in any combination of transmitters and receivers.

Each mounting frame shall provide a separate barrier type terminal block with screw-type terminal for each transmitter, receiver, and power supply.

Each mounting frame shall be constructed of steel with zinc bonderizing and hard baked finish of gold metallic epoxy paint.

Where the mounting frame is not completely filled with tone modules, the unused modules spaces shall be provided with the barrier type terminal blocks, within each mounting frame, shall be wired to the 12 VDC power supply.

Each mounting frame for the field equipment shall be of a size that shall hold the power supply, all transmitters and all receivers required at each field cabinet as specified elsewhere in these Special Provisions.

In all field cabinet locations where mounting frames are specified the mounting frames shall be bolted to the rear wall of the cabinet by means of a swing bracket as per field mounting frame with cradle assembly drawing #TY-1TSC 400#6.

The bracket cradle shall have three (3) position stops: horizontal, 45 degree and vertical.

The bracket cradles shall be constructed of  $\frac{1}{4}$ " (6.35mm) steel, cadmium plated with an irridite finish, as shown on plan for cradle assembly drawing #TY-1TSC 400#7.

## BASIS OF PAYMENT

This work shall be paid at the contract unit price each for **TONE EQUIPMENT MOUNT FRAME**, which shall be payment in full for all work as described herein and as directed by the Engineer.

## CONTROL OF TRAFFIC SURVEILLANCE MATERIALS

Effective: June 1, 1994 Revised: October 23, 2002

Control of materials shall meet the requirements of Section 801of the Standard Specifications, except for the following:

## **DOCUMENTATION**

The Contractor shall submit the following traffic surveillance material documentation for the Engineer's approval. The material shall be submitted prior to the delivery of equipment to the job site, or within 30 consecutive calendar days after the contract is awarded, or within 15 consecutive calendar days after the preconstruction meeting.

- (A) One (1) complete set of manufacturer's descriptive literature, drawings, and specifications of the traffic surveillance equipment, handholes, junction box, cable, conduit and all associated items that will be installed on the contract.
- (B) Eight (8) complete shop drawings of the cabinets, showing in detail the fabrication, anchor bolts, and reinforcing materials.
- (C) Eight (8) copies of a letter listing the manufacturer's name and model numbers of the proposed equipment to be supplied, as noted in Paragraphs (A) and (B) of this Special Provision. The letter will be reviewed by the Traffic Surveillance Engineer to determine whether the equipment to be used is approved. The letters will be stamped as approved or not approved accordingly and returned to the Contractor.
- (D) (A), (B), and (C) above shall be stamped with the Contract Number, Permit Number, or Intersection for FAUS projects.

Unless otherwise approved by the Engineer, all of the above items shall be submitted to the Engineer at the same time. Each item shall be properly identified by route, section and contract numbers. Failure to submit the required information above may result in any request for 120-day delay under Article 802.06 being denied.

## **ACCEPTANCE**

Acceptance of the traffic surveillance equipment by the Department shall be based upon inspection results at the Traffic Surveillance "turn on". If approved, traffic surveillance acceptance shall be verbal at the "turn on" inspection followed by written correspondence from the Engineer. The Contractor shall be responsible for all traffic surveillance equipment and associated maintenance thereof until Departmental acceptance is granted.

At or prior to the "Turn On" inspection of the traffic surveillance installation, the Contractor shall provide the Traffic Surveillance Inspector with one (1) copy of the letter described in Paragraph (C) above. In addition the Contractor shall provide the Engineer with one (1) copy of the operation and service manuals of the associated equipment and five (5) copies of the cabinet wiring diagrams and cable log and location diagram. If these items are not delivered, the traffic surveillance installation(s) will not be placed in operation.

All cost of work and materials required to comply with the above requirements shall be included in the pay item bid prices, under which the subject materials and surveillance equipment are paid, and no additional compensation will be allowed. Materials and equipment not complying with the above requirements will be subject to removal and disposal at the Contractor's expense.

## CABINET HOUSING EQUIPMENT, MOUNTING AND SIZE AS SPECIFIED

Effective: June 1, 1994 Revised: June 12, 2003

# **DESCRIPTION**

This item shall consist of furnishing and installing cabinets of the type and size specified in place including anchor bolts, bases, pedestals, posts, fans, cable harnesses, ground rods, terminal boards, shelves, mounting hardware, and all miscellaneous items at locations as directed by the Engineer.

# **MATERIALS**

Cabinets shall be of fabricated aluminum supplied in sizes with minimum inside dimensions as listed below.

TYPE	<u>HEIGHT</u> <u>V</u>	<u>VIDTH</u> <u>DE</u>	<u>PTH</u> THI	CKNESS _	<u>OPENING</u>
E.S.P. 2 E.S.P. 3	1257.3mm	362mm 508mm 762mm 1117.6mm	432mm	4.7mm	457mm x 279mm 711mm x 444.5mm 965mm x698.5mm 1079.5mm x 1054.1mm
E.S.P. 1 E.S.P. 2 E.S.P. 3 E.S.P. 4	36" 49-1/2"	20"	9-3/4" 15" 17" 26"	3/16" 3/16" 3/16" 3/16"	18" x 11" 28" x 17-1/2" 38" x 27-11/2" 2-1/2" x 41-1/2"

Cabinets shall be watertight. Doors shall be gasketed to provide a waterproof seal. Bases shall be caulked to obtain a moisture-proof bond. All cabinet types shall have a minimum of two (2) shelves for setting detectors and other equipment on, and Type 2 Corbin brass locks or equal.

E.S.P. Type 3 and Type 4 cabinets shall be fitted with a thermostatically controlled fan. It shall be mounted at the top of the cabinet for a forced air fan system that has a screened air exhaust opening under roof overhang and no opening in top of cabinetry. The fan shall be capable of operating at 3.68m<sup>3</sup>/min (130C.F.M.) at 4.1mm (.160") of water static pressure.

Where the E.S.P. Type 3 cabinet is used to house equipment controlling ramp metering signals, the E.S.P. Type 3 cabinet shall have a signal load relay installed. The signal load relay shall consist of two components, a base which is mounted on the E.S.P. Type 3 cabinet wall and a locking screw. The coil of this relay shall be connected to the mark output of the signal change tone receiver. The one set contacts of the load relay shall be used to change the ramp signals and one set of contacts shall be used to key the mark input to the signal change transmitter. This relay shall be incidental to the cost of the cabinet when used.

Materials shall conform to controller cabinets as listed in the Standard Specifications 1074.03 except that the door shall not have any outside designation nor shall the cabinet door be equipped with a police door or louvers. Post top mounted cabinets, shall have a 6.4mm (1/4") bottom of cabinet welded.

# **INSTALLATION DETAILS**

Installation shall conform to applicable portions of Section 863 of the Standard Specifications.

Cabinets, cabinet posts, and cabinet pedestals shall be primed and painted in accordance with TSC Specification T712#1. The final coat color shall be specified by the T.S.C. at the time of the pre-construction meeting. Interior of all cabinets shall be painted high gloss white.

CMS/DMS Type 4 cabinets shall be serviced by 117 volts AC power with a 60 amp circuit breaker minimum.

All cabinets shall be serviced by 117 volts AC power and a telecommunication system. Each cabinet shall be equipped with a 10 ampere circuit breaker, ground rod, 115 VAC RFI filtering surge protector (ACD-340 surrestor), 130 volt, 70 joules, 10 amp varistor, lightning protection for each loop (SRA-6LC surrestor), data line protection for each leg of the four (4) wire telecommunication system (SRA 64C surrestor), a pull chain porcelain base light fixture with a 3 prong 110 volt outlet. The porcelain fixture shall be mounted on metal plate, that shall be mounted on the cabinet ceiling. No holes shall be drilled thru the cabinet exterior for internal equipment mounting.

Each wire entering a cabinet shall be trained in a workmanlike manner and lugged at each terminal strip or switch. If more than one wire has a common terminal on a terminal strip, the adjacent strip shall be used and an appropriate jumpered connection shall be made.

All cables and wiring entering a cabinet shall be dressed, harnessed, tied, laced, and clamped to produce a workmanlike wiring installation.

All cables (loop wires, power, phone) shall be labeled with a panduit type cable tag. The tag will identify the type of cable and the cable destination.

A copper grounding bus shall be mounted on the rear wall of the cabinets.

Each cabinet shall contain a wiring diagram of the installation in addition to the diagrams which are to be submitted to the Engineer.

Prior to the wiring of the cabinet, the contractor shall submit box print for approval before cabinet wiring shall begin.

The Contractor shall furnish three (3) diagrams of the internal and external connections of the equipment in each Traffic Systems Center cabinet. He shall also furnish the operating and maintenance instructions for all equipment supplied. One copy of the wiring diagrams for each cabinet shall be retained in each field cabinet. Wiring diagram shall be contained in a plastic pouch that shall be permanently mounted to the door of each cabinet. Contractor shall permanently mark the cabinet for each termination and each terminal connection as to loop, tone, closure, phone, and lane function of each termination in the cabinet.

Incidental to the cost of each cabinet, the Contractor shall construct 127mm (5")P.C.C. sidewalk of a rectangular area 1 meter by 1.2m (3' x 4')immediately adjacent to the cabinet foundation on the same side of the foundation as the cabinet door, with the 1.2m (4')dimension of the rectangle parallel to the cabinet door when closed. If the width of the required cabinet foundation is greater than the 1 meter (3 feet) width of the standard concrete foundation. Type D, the 1.2m (4') dimension of the sidewalk area shall be increased to equal the width of the foundation plus 30 cm (1ft), the area to extend 15 cm (6")beyond each side of the foundation. This paragraph shall be applicable at all cabinet locations included in this Section. The only situations where this paragraph shall not apply are as follows: When the foundation is immediately adjacent to or within a paved sidewalk or shoulder area and no further surfacing is required. The Engineer shall be the sole judge as to the applicability of this paragraph in all questions arising therefrom.

No raceways shall be allowed to enter cabinet through the sides, top or back walls.

Anchor bolts shall be installed for pedestal and base mounted cabinets. These shall be considered as incidental to the cost of the cabinets.

Cable harnesses, terminal boards, and mounting hardware shall be installed as needed. These items shall be considered as incidental to the cost of the contract.

Terminal blocks provided in field cabinets shall be the heavy duty barrier type. The terminal block shall be a minimum of 50.8mm (2") wide and 30.2mm (1-3/16")deep. Center to center of the terminal screws or studs shall be a minimum of 16 mm (21/32") with barriers in-between. Terminal blocks shall be rated at 45 amps 600 volts breakdown RMS line to line 11,000 V. and breakdown RMS line to ground 13,800 V. A marking strip shall be provided with each terminal block.

## METHOD OF MEASUREMENT

Cabinets will be accepted as concrete foundation mounted, pole mounted, pedestal mounted, or attached to structure. Each cabinet installed complete and in place will be counted as a single unit.

# **BASIS OF PAYMENT**

This work will be paid for at the contract price each for CABINET HOUSING EQUIPMENT, mounting and size specified, installed complete and in place.

# **CABINET HOUSING EQUIPMENT - REMOVAL**

Effective: Aug. 12, 1997 Revised: May 7, 1999

# **DESCRIPTION**

This item shall consist of removing the existing cabinet from its present location, as shown on the plans, storing it for TSC Engineer Inspection, and transporting it to the State's Electrical Maintenance Contractor or as directed by the T.S.C. Engineer. The cabinet shall be removed from present location without damage to the cabinet or to the existing equipment and hardware in the cabinet. The TSC Engineer will inspect cabinet and control equipment to determine salvageability. The Contractor shall transport salvaged equipment to EMC for inclusion in State

stock. Any damage resulting from the removal, transportation of the cabinet, equipment and associated hardware, shall be repaired to its original condition, or replaced in kind, at the Contractor's own expense, to the satisfaction of the T.S.C. Engineer. The T.S.C. Engineer shall be the sole judge to determine the extent of damage.

## BASIS OF PAYMENT

This item will be paid for at the contract unit price each for CABINET HOUSING EQUIPMENT-REMOVAL, which price shall be payment in full for removal and delivery of cabinet, equipment and miscellaneous hardware. Any cabinet or equipment damaged by the Contractor's removal and transportation operation shall be replaced by the Contractor by the same type and kind of cabinet. The Traffic Systems Center Equipment Engineer shall be the sole judge of type and kind of replacement.

## SPECIFICATIONS FOR FURNISHING DIGITAL LOOP DETECTOR SENSOR UNIT

Effective: June 1, 1994 Revised: Oct. 10, 2002

## 1.0 Scope

1.1 This item shall consist of furnishing digital four or two channel loop detector sensor units complete with associated enclosures, cable harness, quick disconnect plugs, and operation manuals in strict accordance with these specifications.

## 2.0 Functional Requirements

- 2.1 The sensor unit shall operate on a regulated 117 VAC. The sensor unit shall be of solid state design throughout. Each sensor unit shall include four or two complete loop detector channels in the space that is normally occupied by an INDUCTION LOOP DETECTOR SENSOR UNIT.
- 2.2 The loop connected to each of the four channels or two shall be sequentially scanned at a rate of not less than 148 times per second. Only one loop shall operate at a time in the system to eliminate cross-talk.
- 2.3 The digital loop sensor unit shall be automatically and instantaneously self-tuning requiring no burn-in or warm-up time. Then it shall also track environmental changes.
- 2.4 The digital loop sensor unit shall be self-tracking and fully automatic in its recovery from power failure.
- 2.5 The digital loop sensor unit shall be of sufficient sensitivity to detect the smallest licenseable motor vehicle, including motorbikes. The sensor unit shall detect a Honda CT-170 and hold the detection for minimum of four minutes.
- 2.6 The sensor unit shall be designed to operate in conjunction with three turns of a loop of wire embedded up to 76.2mm (3") deep in a reinforced concrete roadway. The loop and lead-ins will measure at least 100 megohms above ground and have a minimum inductance of 50 microhenries and a continuity resistance of not more than 2 ohms. Digital sensor unit shall be capable of tuning to an inductance range of 0 to 2000 microhenries.

- 2.7 Vehicle detection shall be indicated by a single optically isolated solid state output per channel.
- 2.8 Output circuit shall be an optically coupled output. It shall be a 2N37. Polarity of interface between telemetry and sensor unit must be observed.
- 2.9 Any size or type of motor vehicle from motorcycle to a high bed tractor-trailer moving over the loop shall be detected and each vehicle shall produce only one output for the length of time the vehicle is over the loop.
- 2.10 Detection shall be positive for all vehicle speeds 0 to 129km (80 mi.) per hour.
- 2.11 The sensor unit shall be capable of reliable operations when placed up to 304.8m (1000 ft.) away from loops and connected with type No. 14 AWG, stranded copper wire. The loops will vary in size from 1.52m by 1.83m (5 ft. x 6 ft) up to 5.49m by 1.83m (18 ft. x 6 ft). Loop system with 304.8m (1000 ft.) of lead-in shall perform with sensitivity to detect and hold the smallest motorbike.
- 2.12 Each detection channel shall have its own output incandescent indicator lamp and 16 position thumbwheel switch. The thumbwheel switch shall select the sensitivity and mode. The thumbwheel switch shall provide eight sensitivities, .0025% to .33% and 3 modes: off, pulse, and presence.
- 2.13 In the pulse mode each new vehicle shall produce an output pulse of 225 milliseconds duration. A vehicle remaining on a loop for more than two seconds shall be "tuned out" allowing operation of the loop to other vehicles.
- 2.14 In the presence mode output duration shall be equal to the percent of time the vehicle is present on the loop. Vehicle detection and hold times shall not be less than 30 minutes.
- 2.15 Electrical connections from the sensor unit to incoming and outgoing circuits shall be made by one MS type multiple positive connection plug and jack, or equivalent arrangement, to permit rapid replacement with similar existing units without disconnecting or reconnecting individual wires.
- 2.16 All the tuning adjustments shall be made with controls provided on the sensor unit without requiring movement of the sensor unit.
- 2.17 These controls shall be identified and it shall not be necessary to remove or change wires or contacts nor to use any tools other than a screw driver in tuning or making sensitivity adjustments.
- 2.18 A properly tuned sensor unit shall detect all high vehicles (truck) with chassis 1.22m (4 feet) above pavement surface with one contact closure and yet shall not detect vehicles passing in lanes adjacent to loop installation.
- 2.19 All transistors shall be silicon type. The main logic of the unit shall be a single MOS-LSI chip to simplify the electronics, increase reliability and improve maintainability.
- 2.20 The sensor unit shall be contained in a rigid high quality metal enclosure providing complete protection to all components and electrical connections.

- 2.21 During normal detection operation the state of the output indicator shall correspond exactly to the state of the optically coupled output.
- 2.22 A frequency switch shall be provided to raise or lower the loop oscillator frequency for the elimination of cross-talk between sensor unit, should it ever occur.
- 2.23 The digital sensor unit shall be provided with a circuit breaker.
- 2.24 Special circuitry shall be provided so that the sensor unit shall continue in proper operation even though the induction loop is shorted or leaking to ground.
- 2.25 Induction loops shall be coupled to a transformer to provide for rejection of induction loop lead-in cable noise and shall allow low inductance operation (0 to 50 microhenries).
- 2.26 A reset shall be provided to reset all channels.
- 2.27 There shall be a write-on pad mounted on sensor to identify traffic lane with channel indication.

# 3.0 BASIS OF PAYMENT

This item will be paid for at the contract unit price each for DIGITAL LOOP DETECTOR SENSOR UNIT, channels specified, installed, operating and completely in place.

Terminal boards, cable harness wiring and miscellaneous will not be paid for separately, but shall be considered as incidental to the cost of the item.

# **CLEANING AND PAINTING SURVEILLANCE CABINETS AND APPURTENANCES**

Effective: June 1, 1994 Revised: Nov. 12, 1998

This item shall consist of cleaning and surface preparation of areas designated for painting. The furnishing, application and protection of the paint coatings, and all other work described herein.

## **General Requirements**

All existing surveillance cabinets and appurtenances shall receive a low pressure 5.5mPa to 10.3mPa (800 to 1500 psi) power washer/or a standard sand blaster to remove excessive loose paint and dirt.

After cleaning/sandblasting, prime with approved primer allowing 24 hours to dry. Then apply one full coat of approved finish coat to all designated areas.

## **Weather Conditions**

The surfaces to be painted after cleaning must remain free of moisture and other contaminants.

The Contractor shall control his/her operations to insure that dust, dirt or moisture do not come in contact with surfaces cleaned or painted that day. In addition to the paint system's manufacturer's written instructions for painting and cleaning, the following conditions shall apply. (When in conflict, the most restrictive conditions shall govern).

- (1) Cleaning and painting shall be done between April 15 and November 15.
- (2) The minimum temperature of the air shall be 4.4 degrees C (40 degrees F.) unless otherwise specified. Coatings shall not be applied to surfaces hotter than 54.4 degrees C. (130 degrees F) or when the air temperature exceeds 37.7 degrees C (100 degrees F)
- (3) The surface temperature shall be at least -15 degrees C (5 degrees F) above the dewpoint of the air surrounding the surface. In addition, the relative humidity of this air shall be less than 85%.
- (4) Spray painting will not be permitted when wind velocities are greater than 24km/h (15 mph).

These conditions will be determined by the Engineer at locations representative of the surfaces to be cleaned and painted. Work accomplished under unfavorable weather conditions will be considered unacceptable and complete recleaning and repainting of these areas will be required at the Contractor's expense.

## **Equipment**

All cleaning and painting equipment shall include gauges capable of accurately measuring fluid and air pressures and shall have valves capable of regulating the flow of air, water or paint all as recommended by the equipment manufacturer. The equipment shall be maintained in proper working order.

Spray painting and cleaning equipment shall utilize filters, traps or separators recommended by the manufacturer of the equipment and shall be kept clean to prevent oil, water, dried paint and other foreign materials from being deposited on the surface. The filters, traps and separators shall be cleaned or drained by means and at intervals recommended by the manufacturer of the equipment. Airspray paint pots shall be equipped with air operated continuous mixing devices.

Diesel or gasoline powered equipment shall be positioned or vented in a manner to prevent deposition of combustion contaminants on any part of the structure.

Prior to beginning all painting operations, air equipment shall pass the requirements of ASTM D 4285. This test will be repeated as determined by the Engineer.

Power tools shall be equipped with vacuums with HEPA filters.

## **Painting**

Painting shall be done in a neat and workmanlike manner. Paint may be applied with spray methods, rollers, or brushes. If applied with conventional or airless spray methods, paint shall be applied in a uniform layer with overlapping at the edges of the spray pattern. During application, the gun shall be held perpendicular to the surface and at a distance which will insure that a wet layer of paint is deposited on the surface. The trigger of the gun shall be released at the end of each stroke. All runs and sags shall be brushed out immediately. The paint pressure to the gun shall be in accordance with the paint manufacturer's

recommendations. Brushes shall be round or oval, except flat brushes may be used if they do not exceed 101.6mm (4 inches) in width. When air spray application is used, the atomizing air pressure at the gun shall be high enough to properly atomize the paint, but not so high as to cause excessive fogging of paint, excessive evaporation or loss by over spray.

Painting shall be accomplished in accordance with these specifications and as specified in the paint manufacturer's written instructions and product data sheets for the paint system used. The prime and finish coats shall all be supplied by the same paint manufacturer.

All ingredients in any container of paint shall be thoroughly mixed by mechanical power mixers in original containers before use or mixing with other containers of paint. The paint shall be power mixed in a manner which will break up all lumps, completely disperse pigment and result in a uniform composition. Paint shall be carefully examined after mixing for uniformity and to verify that no unmixed pigment remains on the bottom of the container. Excessive skinning or partial hardening due to improper or prolonged storage will be cause for rejection of the paint, even though it may have been previously inspected and accepted

# **Application**

The paint shall not be applied when the ambient temperature is expected to drop below the manufacturer's minimum application temperature within 72 hours of application of the paint.

The Alkyd coats shall be applied in accordance with the paint manufacturer's printed instructions. Thinning will be considered unacceptable and thinned coatings shall be removed at the Contractor's expense. In cool weather, the paint may be warmed to reduce the viscosity, if necessary. Such warming shall be done by heating the paint containers in water or by other approved indirect methods.

If the dried paint coating is too thin or if portions of the steel are not coated completely, such portions of the work shall be corrected as directed by the Engineer at the Contractor's expense.

If the paint coat wrinkles or shows evidence of having been applied under unfavorable conditions, or if the workmanship is poor, the Engineer shall order it removed and the metal cleaned and repainted at the Contractor's expense. All areas where the paint film exceeds the maximum thickness shall be corrected by the Contractor at his/her expense using methods approved by the Engineer.

Each coat of paint shall be applied as a continuous film of uniform thickness free of pores. Each coat of paint shall be in a proper state of cure before the application of the succeeding coat. Paint shall be considered dry for recoating when an additional coat can be applied without the development of film irregularities; such as lifting, wrinkling, or loss of adhesion of the under coat. The time interval between coating applications shall be in compliance with the paint manufacturer's instructions. If surfaces are contaminated, washing shall be accomplished prior to intermediate and final coats.

## **Paint**

The paints for shop, field and maintenance painting shall comply with the requirements hereinafter specified. Samples of any or all ingredients used in the manufacture of this paint may be requested by the Department and shall be supplied upon request, along with the supplier's name and identification for the material.

- (a) Primer This paint shall meet the requirements of Section 4 (composition) and Section 5 (properties) of the Steel Structures Painting Council's Paint Specification No. 25 for red iron oxide, zinc oxide, raw linseed oil and alkyd primer as outlined in Volume 2, Systems and Specifications, Third Edition.
- (b) Intermediate Coat This paint shall meet the same requirements as the primer except that it shall contain a contrasting shade of red iron oxide and/or be tinted or shaded to produce a distinct contrast of at least 10 Hunter Delta E. Units compared with the primer.
- (c) Final Finish Coat This paint shall meet the requirements of Section 4 (composition) and Section 5 (properties) of the Steel Structures Painting Council's Paint Specification No. 21 for lead free white or colored silicone alkyd paint, Type 1, high gloss as outlined in Volume 2, Systems and Specifications, Third Edition. The color of the paint shall match the specified Munsell Color Standard within 2 Hunter Delta E. Units and shall pass the following accelerated weathering test.

Accelerated Weathering - The paint shall be applied to an aluminum alloy panel (Federal Test Standard No. 141, Method 2013) with an 0.25mm (.0098 inches) gap clearance film applicator and allowed to air dry for 168 hours. The coated panel shall be subjected for 300 hours to accelerated weathering using the light and water exposure apparatus (fluourescent UV-condensation type) as specified in ASTM G53. The cycle shall consist of 8 hours UV exposure at 60 degrees C (140 degrees F) followed by four hours of condensation at 40 degrees C (104 degrees F) At the end of the exposure period, the panel shall show a color change of not more than 5 Hunter Delta E. Units and the 60 degrees specular gloss shall not be less than 50.

The specified color shall meet the requirements in the following table. The pigments listed, or any combination thereof, shall make up the pigmentation for the color specified. Small amounts of other lightfast tinting and/shading pigments may be used when necessary to match the specified color provided the enamel complies with the requirements of this specification. Extender pigments are <u>not</u> allowed.

Edens Walnut\* Kennedy Blue Streak\*\* Eisenhower Caribbean Blue\* I-290/IL53/I355 Post Office Blue\*\* Ryan Yellow Stone II\*\* Medium Bronze\* I-55 Red Baron\*\* I-57 Cal-King Blue Streak\*\* Blood Red\* Elgin-O'Hare Lake Shore Drive Green\*

I-80 Statuary Bronze\*\*

All ramp metering cabinets Lime Green\*\*\*. All posts, T.S. heads and services will be painted Federal Yellow 89-19\*\*\*\*.

<sup>\*</sup> Morton Powder Paint Color or equivalent

<sup>\*\*</sup> O'Brien Powder Paint Color or equivalent

<sup>\*\*\*</sup> Benjamin Moore Enamel Color or equivalent

<sup>\*\*\*\*</sup> Mautz paint or equivalent

. No Additional compensation shall be allowed for conforming to color requirements.

## **Special Instructions**

(1) Painting Date - At the completion of the work, the Contractor shall stencil in black color paint the date of painting the cabinet. The letters shall be capitals, not less than 1 inch 25.4mm (1 inch) and not more than 50.8mm (2 inches) in height.

The stencil shall show the month and year in which the painting was completed. This shall be stenciled at bottom front of the cabinet facing traffic flow.

(2) Cleanup - All surfaces painted inadvertently shall be cleaned immediately.

It is understood and agreed that the cost of all work outlined above, unless otherwise specified, has been included in the bid, and no extra compensation will be allowed.

EXPRESSWAY	BENJAMIN MOORE	O'BRIEN POWDER PAINT	MORTON POWDER PAINT
Dan Ryan		Yellow Stone II PFY-504-S9	
Kennedy		Blue Streak PFK-400-S9	
lke			Caribbean Blue 20-1593
I290/IL53/I355		Post Office Blue PFK-503-S8	
Edens			Walnut 20-8002
I-55			Medium Bronze 20-8249
1-57		Red Baron PFR-400-S9	
Cal-King		Blue Streak PFK-400-S9	
Lake Shore Drive North/South			Green 20-6081
Elgin O'Hare			Blood Red 20-4064
I-80		Statuary Bronze PFJ-407-A5	
All Metering	YL-59 Lime Green		

- 1. All cross-connect cabinets are to be painted the color of the expressway.
- 2. All speed and count cabinets to be left natural.

# RAILROAD PROTECTIVE LIABILITY INSURANCE (5 AND 10) (BDE)

Effective: December 1, 1986 Revised: January 1, 2006

<u>Description</u>. Railroad Protective Liability and Property Damage Liability Insurance shall be carried according to Article 107.11 of the Standard Specifications, expect the limits shall be a minimum of \$5,000,000 combined single limit per occurrence for bodily injury liability and property damage liability with an aggregate limit of \$10,000,000 over the life of the policy. A separate policy is required for each railroad unless otherwise noted.

NAMED INSURED & ADDRESS	NUMBER & SPEED OF PASSENGER TRAINS	NUMBER & SPEED OF FREIGHT TRAINS
Union Pacific Railroad Finance/Insurance, mail stop 1870 1400 Douglas Street Omaha, NE 68179	64 METRA trains/ day@70mph	6 trains/day @ 60mph
DOT/AAR No.: 173883E RR Division: Suburban	RR Mile Post: 9.05 RR Sub-Division: Harva	ard
For Freight/Passenger Information Conta For Insurance Information Contact: Conr		Phone: 312/496-4726 Phone: 402-544-2215

<u>Approval of Insurance</u>. The original and one certified copy of each required policy shall be submitted to the following address for approval:

Illinois Department of Transportation Bureau of Design and Environment 2300 South Dirksen Parkway, Room 326 Springfield, Illinois 62764

The Contractor will be advised when the Department has received approval of the insurance from the railroad(s). Before any work begins on railroad right-of-way, the Contractor shall submit to the Engineer evidence that the required insurance has been approved by the railroad(s). The Contractor shall also provide the Engineer with the expiration date of each required policy.

Basis of Payment. Providing Railroad Protective Liability and Property Damage Liability Insurance will be paid for at the contract unit price per Lump Sum for RAILROAD PROTECTIVE LIABILITY INSURANCE.

## RAILROAD PROTECTIVE LIABILITY INSURANCE (BDE)

Effective: December 1, 1986 Revised: January 1, 2006

<u>Description</u>. Railroad Protective Liability and Property Damage Liability Insurance shall be carried according to Article 107.11 of the Standard Specifications. A separate policy is required for each railroad unless otherwise noted.

NUMBER & SPEED OF NUMBER & SPEED OF NAMED INSURED & ADDRESS PASSENGER TRAINS FREIGHT TRAINS

CTA along I-90 (Blue Line)

Chicago Transit Authority (CTA) Blue Line -0-

567 West Lake Street 382 trains/day @ 55 mph

P.O. Box 7598

Chicago, IL 60680-7598

DOT/AAR No.: N/A RR Mile Post: N/A

RR Division: CTA RR Sub-Division: Blue Line

For Freight/Passenger Information Contact: Mr. David Heard Phone: 312/681-3862

For Insurance Information Contact: Mike Wrenn Phone: 312/681-3646

<u>Approval of Insurance</u>. The original and one certified copy of each required policy shall be submitted to the following address for approval:

Illinois Department of Transportation Bureau of Design and Environment 2300 South Dirksen Parkway, Room 326 Springfield, Illinois 62764

The Contractor will be advised when the Department has received approval of the insurance from the railroad(s). Before any work begins on railroad right-of-way, the Contractor shall submit to the Engineer evidence that the required insurance has been approved by the railroad(s). The Contractor shall also provide the Engineer with the expiration date of each required policy.

<u>Basis of Payment</u>. Providing Railroad Protective Liability and Property Damage Liability Insurance will be paid for at the contract unit price per Lump Sum for RAILROAD PROTECTIVE LIABILITY INSURANCE.

## **CTA COORDINATION**

All work to be done by the Contractor on, over or in close proximity of the CTA (Chicago Transit Authority) right-of-way shall be performed in accordance with Article 107.12 of the Standard Specifications and the following additional CTA requirements.

1. The CTA's Representative for this project will be:

Construction General Manager Charlene Riffer

Phone: (312) 681-3851 Cell: (312) 287-3561 567 W. Lake Street P.O. Box 7598 Chicago, IL 60680-7598

Day to Day Operations David Heard Phone: (312) 681-3862 Cell: (312) 656-3069 567 W. Lake Street P.O. Box 7598 Chicago, IL 60680-7598

# 2. NOTIFICATION TO CTA:

- A. After the letting of the contract and prior to performing any work, the CTA Representative shall be notified by the Department to attend the pre-construction meeting. In this meeting, the Contractor shall confer with the CTA's Representative regarding the CTA's requirements for the protection of clearances, operations and safety.
- B. Prior to the start of any work on or over the CTA's right-of-way, the Contractor shall meet with the CTA Representative to determine his requirements for flagmen and all other necessary items related to the work activities on, over and next to the CTA facilities and to receive CTA's approval for the Contractor's proposed operations.
- C. The Contractor shall notify the CTA Representative 72-hours in advance of the time he intends to enter upon the CTA right-of-way for the performance of any work.

# 3. PROTECTION OF THE CTA TRAFFIC:

- A. The CTA will be operating trains during the construction of this project and performing rail yard operations are 24 hours per day, seven days per week, during the construction of this project.
- B. The Contractor shall, at all times, take special care to conduct his operations over, under, adjacent to, or adjoining the CTA facilities in such a manner as to prevent settlement, damage or displacement or damage to any CTA structures, equipment, tracks or portions thereof, and to prevent interruption of train service.
- C. Any damage to the tracks, or other CTA facilities caused by the Contractor's operations shall be replaced or repaired by the CTA at the Contractor's expense.

# 4. REIMBURSEMENT OF COSTS:

- A. All contractors performing work on or near CTA property shall be required to provide a deposit, in advance, equal to the CTA's Contruction Department's estimate. This estimate amount equals the anticipated amount of CTA services and includes, but is not limited to, Flagging charges, Inspector charges, and Maintenance charges. No will be permitted to work prior to submission of a deposit.
- B. If the deposited amount is used up, prior to the completion of the project, the CTA will require an additional deposit to cover the anticipated work remaining. Any money unused at time of project completion will be returned to the Contractor within 30 days.
- C. All checks must be made payable to the Chicago Transit Authority and be submitted, with a copy of the estimate, to the CTA Treasury Department, 567 West lake Street, P.O. Box 7565, 7<sup>th</sup> Floor, Chicago, IL 60680-7565.
- D. The Department will not be liable for any delays by the CTA in providing flagmen or other services required by this Special Provision.
- 5. Whenever any work, such as temporary shoring and erection procedures for spans over the CTA track, in the opinion of the CTA's inspector, may affect the safety of the trains and the continuity of the CTA's operations, the methods of performing such work shall first be submitted to the CTA for approval. If operations by the Contractor during construction are determined by the CTA's inspector to be hazardous to the CTA's operations, the Contractor shall suspend such work until reasonable remedial measures, and / or alternate methods, satisfactory to the CTA, are taken. Such remedial measures may include obtaining the services of the CTA personnel so that adequate protection may be provided.

#### 6. CTA OPERATING REQUIREMENTS:

Operating requirements of the CTA, while work on this project is in progress are as follows:

A. When the construction work is performed adjacent to an active track and the work does not involve the track or the third rail, the Contractor can provide (and the right-of –way allows for) an uninterrupted physical barrier (fence) at least 6 feet high (above track or platform level) to separate the work area from operating track(s). With the barrier in place, work at track level may be permitted at any time without CTA flagman and Slow Zone protection.

Such temporary barriers shall be installed as far from the operating track(s) as possible, but no closer than 7'-2" from the centerline of the nearest operating track. The materials, location, construction, and installation of the temporary barrier and the work procedures in the vicinity of the barrier must all be approved 48 hours in advance by the CTA Representative. Any construction work involving a crane lifting material higher than the barrier wall will still require CTA flagging protection.

- B. Work that is adjacent to or over the CTA operating tracks without a barrier in place requires CTA flagmen. Work is to be done during the following hours:
  - Monday through Friday 9:00 a.m. to 3:00 p.m.
     (Based on one slow zone allowed in each direction per line)
  - Monday through Saturday, inclusive 8:00 p.m. to 4:00 a.m.
  - Sunday 12:00 a.m. to Monday 4:00 a.m.
- C. Work within the clearance envelope may require a single track operation and hours and length of single track will be determined by CTA rail operations (see paragraph 13 for clearance envelope).
- D. As much work as possible is to be done under normal CTA opening conditions (under traffic) without disruption of train movements.
- E. In order to request for single track (taking on track out of service), the Contractor, through the Resident Engineer, shall notify the CTA Representative forty-two (42) calendar days in advance of the proposed interruptions.
- F. Interruptions will be provided solely at the CTA discretion, depending upon the transit service demands for special events and possible conflicts with prior commitments to other work scheduled on the same route.
- G. No more than one service interruption will be allowed simultaneously on this CTA line.
- H. If the Contractor is unable to return the CTA track to normal operation on time, liquidated damages of at least \$ 100.00 per minute of delay shall be paid directly to the CTA by the Contractor. Liquidated damages paid by the Contractor will not be reimbursed.
- 7. Pedestrian traffic to the CTA facilities shall be maintained at all times.
- 8. A notice of at least seventy-two (72) hours shall be given to the CTA prior to any beam removal or replacement, which will cause interruption to the CTA facilities and service.
- 9. Simultaneous work on two piers that will require flagmen and affect the train operation shall not be allowed. Work which will require flagmen, shall be limited to only **one side of the track** at a time.
- 10. CTA shall have access to all storage tracks and unrestricted train operation over special holidays such as "July 4" and events such as the "Taste of Chicago". Dates for the above and other special holidays and events such as conventions, auto shows, World Series, etc., will be given to the Department as soon as they are available.
- 11. The Contractor will be required to take all precautions to avoid debris, concrete and other materials falling over and/ or on the tracks.

## 12. OTHER SPECIAL CONDITIONS:

- A. The Contractor shall caution all employees of the presence of electric third rail (600 volts DC), live cables, and moving trains on CTA tracks. The Contractor shall take all necessary precautions to prevent damage to life or property through contact with the electrical or operations systems. The Contractor shall caution all employees that any contact with live electric third rail or "live" portions of train undercarriage may result in a severe burn or death.
- B. The Contractor shall establish third-rail safety precautions in accordance with Authority regulations, such as, using insulating hoods or covers for live third rail or cables adjacent to the work. The Authority will provide CTA-qualified personnel to the contractor as Contact Personnel. Unless otherwise noted, only CTA personnel are allowed to disconnect power
- C. <u>Safety Training</u>: All employees of the Contractor or his Subcontractors who are required to work upon or adjacent to the CTA's operating tracks shall be required to attend and provide evidence of completion of a right-of- way safety training course administered by the CTA.
- D. Arrangements for the safety training course shall be the Contractor's responsibility. Contact the CTA Representative to arrange for the safety course.
- E. The cost of the course is \$150.00 per person, payable to the CTA prior to taking the course. The cost of this course and the employee's time for the course shall be considered included in the cost of the contract. The course is one day long, from 8:00 am. to 4:00 p.m.
- F. The Contractor, his Subcontractors, and all of his employees who are required to work on or around the CTA's operating tracks shall wear CTA type safety vest.

## 13. CTA Clearances:

The Contractor shall perform his work in a manner that provides adequate clearance to the CTA tracks. The clearances shall not be less than the following for safe passage of trains.

- 2.18 m (7-2") horizontal to the center line of the nearest track in yard and right-of-way.
  - 4.42 m (14'-6") vertical from the top of the high running rail.

## 14. Protective Shield:

A. The Contractor shall furnish, install, and later remove a protective shield to protect the CTA traffic from damage due to failing material and objects during construction. The protective shield may be a platform, a net or any other Department approved structure.

- B. A minimum vertical clearance of 4.42 m (14'-6") above the high running rail the CTA tracks shall be provided at all times.
- C. Any protective shield required, as indicated on the plans and the supporting members shall be designed to sustain a load of 200 pounds per square foot in addition to its own weight.
- 15. The contractor shall be required to provide a schedule for material removal, delivery of new material, crane operation over and around the tracks and a schedule for access of workmen to the construction site.

#### APPROACH SLAB REMOVAL

Description: This work will be performed in accordance with Section 440 of the Standard Specifications. All reference to pavement removal shall also mean Approach Slab Removal.

Method of Measurement: Approach slab removal shall be measured in place and the area computed in square meters.

Basis of Payment: This work will be paid for at the contract unit price per square meter for APPROACH SLAB REMOVAL

#### **BRIDGE APPROACH PAVEMENT (SPECIAL)**

Description: This work shall consist of the construction of bridge approach pavements in accordance with the applicable portions of Section 420 of the Standard Specifications and as detailed in the plans.

Method of Measurement: BRIDGE APPROACH PAVEMENT (SPECIAL) will be measured for payment in square meters according to the pay limits indicated on the plan details for each approach.

Basis of Payment: This work will be paid for at the contract unit price per square meter for BRIDGE APPROACH PAVEMENT (SPECIAL) which price includes payment in full for ties bars, expansion joint, preformed joint seal, polyethylene bond breaker, reinforcement bars, concrete pad (including reinforcement and excavation), and all other items necessary to complete the work as specified. As indicated on the plans, the aggregate subbase under the bridge approach pavement will be paid for separately.

#### COMBINATION CONCRETE CURB AND GUTTER AND CONCRETE MEDIAN (SPECIAL)

Description: This work shall consist of the construction of combination concrete curb and gutter and concrete median width the adjacent PCC base course poured monolithic with the curb and gutter or median. This work shall be done in accordance with the applicable portions of Section

354 and 606 of the Standard Specifications and as detailed in the plans. Th thickness of the proposed gutter flag will vary to match the adjacent base course but not less than 225mm. The width of the PCC base course shall vary from 0 M to 1.2 M.

Method of Measurement: This work will be measured in accordance with Article 606.14 except that the PCC will not be measured separately

Basis of Payment: This work will be paid for at the contract unit price per meter for COMBINATION CURB AND GUTTER (SPECIAL) of the type specified or per square meter for CONCRETE MEDIAN (SPECIAL) of the type specified.

#### REMOVAL OF EXISTING CONCRETE DECK

Description: This work item shall consist of the removal and satisfactory disposal of the entire concrete deck as detailed in plans, described herein and as directed by the Engineer all in accordance with the applicable provisions of Section 501 of the Standard Specifications. This work shall also include the removal and disposal of miscellaneous items appurtenant to the concrete deck except for six light poles which will be removed and paid for separately. The miscellaneous items will include but not be limited to expansion devices, reinforcing steel, metal hand railings, abandoned conduits and wires, the existing temporary shielding, the metal fencing attached to the hand railing and signs attached to the fencing including the handrailing and fencing on the northwest retaining wall. City Electric ducts which are currently hung from the bottom of the deck will be removed by the Contractor. The two outside electric ducts, of the four existing duct-bank, which carries the CTA power cable to the CTA Relay House shall be temporarily re-supported during the construction to provide an uninterrupted power supply to the Relay House until it is replaced with the new permanent electric ducts. Underpass lighting fixtures hung from the deck will be removed, and new fixtures and conduit will be installed.

The Contractor shall take necessary precautions in removing, handling, transporting and subsequent disposal of all materials removed containing asbestos. All such work shall be performed in conformance with all governing laws, codes, ordinances or other regulations.

Existing Plans: Existing plans for the structure involved in this work will be made available to the Contractor by the Department upon his/her written request to the Chief of Bureau of Maintenance, Illinois Department of Transportation – District One, 201 West Center Court, Schaumburg, Illinois 60196. The Contractor shall make an appointment with at least 48 hours notice to view or retrieve available microfilm drawings of the existing roadways and structures. The completeness of these plans is not guaranteed and no responsibility is assumed by the Department of their accuracy. Information is furnished for whatever value may be derived by the Contractor, and is to be used solely at the Contractor's risk.

Demolition Plans: Detailed demolition plans for all work performed on or over both I-90 and the CTA right of way shall be submitted to both, the CTA and Engineer for review and approval. The submittal shall be made at the Preconstruction meeting. These plans should show in detail what and how the demolition will take place. Any false work for the project shall also be detailed. A schedule of time indicating when each segment of the demolition will take place must also be submitted to the Engineer and the CTA for approval.

Construction Requirements: The removal of the existing concrete deck shall be performed according to the applicable provisions of Section 501 of the Standard Specifications. Materials that are to be salvaged under the contract shall become the property of the Contractor and its salvage value shall be reflected in the contract price. Protective shield, where required, shall be provided in accordance with the recurring special provision titled Protective Shield System.

Live utilities attached to the existing structure will be relocated by the utility owners. The Contractor shall coordinate their removal prior to concrete deck removal.

Basis of Payment: This item will be paid for at the Contract Unit Price Each for REMOVAL OF EXISTING CONCRETE DECK, which payment shall constitute full compensation for all labor, materials, tools and equipment required for removal and disposal of the existing concrete deck and incidental items as detailed in the plans, described herein and as directed by the Engineer within the limits shown in the plans.

#### CHAIN LINK FENCE TO BE REMOVED AND RE-ERECTED

Description: This work shall consist of the complete removal and re-erection of the existing chain link Security Fence at the south abutment and a section of the access control fence directly south east of the bridge.

Materials: New materials, when required, shall meet the requirements of Article 664.02.

#### CONSTRUCTION REQUIREMENTS

General: The re-erection of existing chain link fence shall be performed according to the applicable portions of Section 664.

The complete chain link Security Fence and gate and shall be re-erected in its original location. The access control fence shall be re-erected and modified as needed to meet the proposed bridge deck fencing.

Method of Measurement: The length of the chain link fence will be measured for payment in meters in place at the location of re-erection, including the length occupied by gates.

Basis of Payment: The work of complete removal and re-erection will be paid for at the contract unit price per meter for CHAIN LINK FENCE TO BE REMOVED AND RE-ERECTED. These prices shall include removal and temporary storage if necessary, furnishing new hardware as needed, furnishing new posts when specified, and re-erection at the same location, including all excavation and backfill except excavation in rock. Replacement of unsatisfactory chain link fence elements and posts—except those damaged during removal and/or during construction activities which will be required to be replaced by the Contractor at his/her own expense—will be paid for according to Article 109.04.

# INSTALL LIGHT POLE, MAST ARM AND LUMINAIRE (MATERIAL PROVIDED BY THE CITY OF CHICAGO)

Description: This work shall consist of retrieving from the City of Chicago storage and installing a metal light pole, mast arm and luminaire, as specified herein, and as indicated on the Plans. It shall be the responsibility of the contractor to transport the metal light pole, mast arm and luminaire from the storage to the job site.

#### CONSTRUCTION REQUIREMENTS

Inspection and Acceptance: The Contractor shall examine the metal light pole, mast arm and luminaire in the presence of the Engineer. After accepting them, the Contractor shall be held responsible for the preservation of the condition of each metal light pole, mast arm and luminaire, as it was at the time of acceptance, until the final inspection.

Transportation: The Contractor shall transport, handle and store (as applicable) the metal light pole, mast arm and luminaire in complete conformance with the manufacture's recommendations. The Contractor shall make arrangements to transfer the materials from the City's storage facility located within District One on weekdays between the hours of 8:00 AM and 4:00 PM, excluding State holidays applicable to the department.

Installation: Installation shall be as described in Articles 834 and 844.

Method of Measurement: The light pole, mast arm and luminaire shall be included as one unit each installed.

Basis of Payment: This item of work shall be paid for at the contract unit price Each for INSTALL LIGHT POLE, MAST ARM AND LUMINAIRE (MATERIAL PROVIDED BY THE CITY OF CHICAGO) of the size specified, which shall be payment in full for the complete installation.

#### MAINTAIN CENTRAL AVENUE LIGHTING SYSTEM

<u>Description:</u> This work shall consist of maintaining of both the existing lighting system and or the proposed lighting installation as necessary to provide continuous roadway lighting for Central Avenue for the duration of the contract.

During Stage I of Construction the existing lights on the west half of Central Avenue and the west half of the bridge shall remain energized and will be used to illuminate Central Avenue. During Stage II both the proposed lights installed during Stage I and the remaining existing lights shall be used to illuminate Central Avenue. All lights along Central Avenue not being replaced by construction shall remain in service.

<u>Construction Requirements.</u> The Contractor must ascertain the work required to provide roadway lighting during construction, and must provide all additional material and work required to provide adequate lighting as directed by the Engineer.

All temporary wiring must meet the requirements of Chicago Electrical Code.

The contractor shall replace damaged fixtures and burned out or broken lamps as soon as these conditions are noticed at no cost to the City. The roadway lighting system must provide illumination from dusk until dawn, seven days a week.

<u>Basis of Payment:</u> This work will not be paid for separately and will be considered included in the cost of "MAINTENANCE OF LIGHTING SYSTEM" which price includes payment for all labor, equipment and materials needed to maintain roadway lighting along Central Avenue for the duration of the project.

#### **TEMPORARY SUPPORT SYSTEM**

#### 1. DESCRIPTION

This work shall consist of the design, construction, maintenance, and removal of a TEMPORARY SUPPORT SYSTEM for the CTA temporary electric conduits.

# 2. MATERIALS

All materials shall meet the applicable requirements of Section 1000 – Materials, of the Standard Specifications.

# 3. <u>DESIGN</u>

Complete details of the design, erection procedures, and materials to be used shall be prepared by the Contractor and shall meet the applicable requirements of Section 1000 – Materials, of the Standard Specifications.

Temporary Support System plans furnished by the Contractor shall be sealed, attesting to their structural adequacy, by a Structural Engineer registered in the State of Illinois. Plans shall be submitted to the Engineer for approval before the start of the Bridge Construction or sooner.

#### 4. CONSTRUCTION REQUIREMENTS

Before the removal of the east side of the bridge deck, the Contractor shall provide a temporary support system to carry the CTA electric service cables to the CTA platform west of the Bridge. The temporary support system shall span between the south abutment and the center pier/CTA Platform and the north abutment and the center pier/CTA Platform.

The Contractor shall arrange, if required, the services of CTA flagmen and for traffic closure on the Kennedy Expressway. The cost of flagmen and traffic closure shall be included in the cost for TEMPORARY SUPPORT SYSTEM.

### 5. BASIS OF PAYMENT

This work shall be paid for at the contract lump sum price for TEMPORARY SUPPORT SYSTEM, which price shall be payment in full for the work specified in this special provision.

#### RELOCATE CTA ELECTRICAL SERVICE

# 1. <u>Description</u>.

This work shall consist of relocating two CTA electric service cables from the existing asbestos cement conduits that are scheduled to be removed, to a Temporary Support System and from the Temporary Support System to the proposed 75mm PVC coated RGS to be installed as part of the project.

This work is located on the east half of the bridge deck and will need to be performed during Stage I construction. There are two Com Ed services to the CTA Platform that will need to be maintained as directed by the CTA. One service is from a transformer directly south of the bridge. The second service is located north of Chicago and Northwestern railroad line. The work will also include close coordination with the Engineer, CTA, and Commonwealth Edison.

The Contractor shall prepare a work schedule with a detailed outline of the proposed scope of work for review and approval by the Engineer and CTA prior to beginning this phase of work. Refer to the Special Provision "CTA Coordination" for additional information.

# 2. Basis of Payment.

This work will be paid for at the contract lump sum price to RELOCATE CTA ELECTRICAL SERVICE, which price shall include all labor, materials, electrical cables, hardware, provisions for permanent and/or temporary access and connections at the Commonwealth Edison transformers and CTA Platform, equipment and coordination as required to complete the relocation of CTA's electric service. Temporary Support System and hardware will be paid separately under item TEMPORARY SUPPORT SYSTEM.

#### **REMOVAL OF ASBESTOS CEMENT CONDUIT**

<u>Description:</u> This work consists of the removal and disposal of friable asbestos cement electrical conduits owned by the City of Chicago. The conduits shall be demolished including conduit supports and hangers. All work shall be done in accordance with the requirements of the U.S. Environmental Protection Agency (USEPA), the Illinois Environmental Protection Agency (IEPA), the Occupational Safety and Health Administration (OSHA), and the Special Provision for "Removal and Disposal of Friable Asbestos", as outlined herein. Sketches indicating the location of Asbestos Containing Material (ACM) are included in the drawings.

The work involved in the removal and disposal of friable asbestos, if done prior to demolition, shall be performed by a qualified Contractor or Sub-Contractor. The Contractor shall provide a shipping manifest to the Engineer for the disposal of all ACM wastes.

The Contractor shall coordinate with Com Ed for adjustment of their ducts by others and with the City of Chicago for replacement of their ducts under this contract.

<u>Permits:</u> The Contractor shall apply for permit(s) in compliance with applicable regulations of the Illinois Environmental Protection Agency. Any and all other permits required by other federal, state, or local agencies for carrying on the work will be the responsibility of the Contractor. Copies of these permits must be sent to the district office and the Engineer.

<u>Notifications:</u> The "Demolition/Renovation Notice" form, which can be obtained from the IEPA office, shall be completed and submitted to the agencies listed below at least 10 days prior to commencement of any asbestos removal or demolition activity. Separate notices must be sent for the asbestos removal work.

- A. Asbestos Demolition/Renovation Coordinator Illinois Environmental Protection Agency Division of Air Pollution Control P.O. Box 19276
   Springfield, Illinois 62794-9276
- B. U.S. Environmental Protection Agency
  Air Compliance Branch
  77 W. Jackson Blvd.
  Chicago, Illinois 60604
  Attention: Asbestos Coordinator

Notices must be updated if there is a change in the starting date or the amount of asbestos changes by more than 20 percent.

#### Submittals:

- A) All submittals and notices shall be made to the Engineer except where otherwise specified herein.
- B) Submittals that shall be made prior to start of work:
  - 1. Submittals required under Asbestos Abatement Experience.
  - Submit documentation indicating that all employees have had medical examinations and instruction on the hazards of asbestos exposure, on use and fitting of respirators, on protective dress, on use of showers, on entry and exit from work areas, and on all aspects of work procedures and protective measures as specified in Worker Protection Procedures.
  - 3. Submit manufacturer's certification stating that vacuums, ventilation equipment, and other equipment required to contain airborne fibers conform to ANSI 29.2.
  - 4. Submit to the Engineer the brand name, manufacturer, and specification of all sealants or surfactants to be used. Testing under existing conditions will be required at the direction of the Engineer.

- Submit proof that all required permits, site locations, and arrangements for transport and disposal of asbestos-containing or asbestos-contaminated materials, supplies, and the like have been obtained (i.e., a letter of authorization to utilize designated landfill).
- 6. Submit a list of penalties, including liquidated damages, incurred through non-compliance with asbestos abatement project specifications.
- 7. Submit a detailed plan of the procedures proposed for use in complying with the requirements of this specification. Include in the plan the location and layout of decontamination units, the sequencing of work, the respiratory protection plan to be used during this work, a site safety plan, a disposal plan including the location of an approved disposal site, and a detailed description of the methods to be used to control pollution. The plan must be submitted to the Engineer prior to the start of work.
- 8. Submit proof of written notification and compliance with Paragraph "Notifications".
- C) Submittals that shall be made upon completion of abatement work:
  - 1. Submit copies of all waste chain-of-custodies, trip tickets, and disposal receipts for all asbestos waste materials removed from the work area;
  - 2. Submit daily copies of work site entry logbooks with information on worker and visitor access.
  - 3. Submit logs documenting filter changes on respirators, HEPA vacuums, negative pressure ventilation units, and other engineering controls; and
  - 4. Submit results of any bulk material analysis and air sampling data collected during the course of the abatement including results of any on-site testing by any federal, state, or local agency.

#### Certificate of Insurance:

- A) The Contractor shall document general liability insurance for personal injury, occupational disease and sickness or death, and property damage.
- B) The Contractor shall document current Workmen's Compensation Insurance coverage.
- C) The Contractor shall supply insurance certificates as specified by the Department.

#### Asbestos Abatement Experience:

- A) Company Experience:
  - 1. Prior to start of work, the Contractor shall supply;

a. Evidence that he/she has been qualified with the State of Illinois and he/she has been included on the Illinois Department of Public Health's list of approved Contractors.

# B) Personnel Experience:

- 1. For Superintendent, the Contractor shall supply:
  - a. Evidence of knowledge of applicable regulations in safety and environmental protection is required as well as training in asbestos abatement as evidenced by the successful completion of a training course in supervision of asbestos abatement as specified in 40 CFR 763, Subpart E, Appendix C, EPA Model Contractor Accreditation Plan. A copy of the certificate of successful completion must be provided to the Engineer prior to the start of work.
  - b. Documentation of experience with abatement work in a supervisory position as evidenced through supervising at least two asbestos abatement projects; provide names, contact, phone number, and locations of two projects in which the individual(s) has worked in a supervisory capacity.
- 2. For Workers Involved in the Removal of Friable and Non-friable Asbestos the Contractor shall provide:
  - a. Training as evidenced by the participation and successful completion of an accredited training course for asbestos abatement workers as specified in 40 CFR 763, Subpart E, Appendix C, EPA Model Contractor Accreditation Plan. A copy of the certificate of successful completion must be provided to all employees who will be working on this project.

#### <u>Abatement Air Monitoring:</u> The Contractor shall comply with the following:

#### A) Personal Monitoring:

1. All personal monitoring shall be conducted per specifications listed in OSHA regulation, Title 29, Code of Federal Regulation 1926.58. All area sampling shall be conducted in accordance with 40 CFR Part 763.90. All air monitoring equipment shall be calibrated and maintained in proper operating condition. Excursion limits will be monitored daily. Personal monitoring is the responsibility of the contractor. Additional personal samples may be required by the Engineer at any time during the project.

#### B) Contained Work Areas for Removal of Friable Asbestos

Area samples shall be collected for the department within the work area daily. A
minimum of one sample shall be taken outside of the abatement area removal
operations. The Engineer will also have the option to require additional personal
samples and/or clearance samples during this type of work.

# C) Air Monitoring Professional

- 1. All air sampling will be conducted by a qualified Air Sampling Professional supplied by the contractor. The Air Sampling Professional must submit documentation of successful completion of the National Institute for Occupational Safety and Health (NIOSH) course #582 "Sampling and Evaluating Airborne Asbestos Dust".
- 2. Air sampling will be conducted in accordance with NIOSH Method 7400. The results of these tests will be provided to the Engineer within 24 hours of the collection of air samples.

Method of Measurement: This work will be paid for at the contract unit price per meter for REMOVAL OF ASBESTOS CEMENT CONDUIT, as shown, which price shall include furnishing all labor, materials, equipment and services required to remove and dispose of the friable asbestos cement conduits, hangers, and conduit supports.

# DETAILED UNDERGROUND CONSTRUCTION SPECIFICATIONS FOR THE REPLACEMENT AND IMPROVEMENT OF ELECTRIC STREET LIGHTING SYSTEM OF THE DEPARTMENT OF STREETS AND SANITATION OF THE CITY OF CHICAGO

# **PROCEDURE:**

<u>Investigation of Site and Work:</u> The Contractor shall make all necessary investigations in order to become thoroughly informed of the site, of the character and magnitude of the Work contemplated, and of any and all difficulties that may be encountered in the performance of the Work. No pleas on the part of the Contract of ignorance of conditions that exist, or may hereafter exist, or of difficulties that may be encountered in the performance of the work, will be accepted as a sufficient excuse for a failure of work, omission on the part of the Contractor to fulfill in every detail all the requirements of the Contract, or as a basis for any claims whatsoever for extra compensation.

<u>Program of Contractor:</u> The Contractor shall submit with his proposal a statement outlining his program for starting the Work, his order of procedure, and a schedule showing the number of working days necessary for completing the work contemplated in the plans and these Specifications, after award of Contract.

### **DESCRIPTION OF THE PROJECT:**

All within the corporate limits of the City of Chicago, a replacement of the electric street lighting is contemplated. Plans showing the Work to be done in conformity with these Specifications will be furnished.

#### SCOPE OF WORK:

The Scope of the Work to be done shall include furnishing all necessary materials, labor, vehicles, tools, equipment, and appurtenances necessary to install all items indicated on the Plans in conformity with these Specifications.

### **CONTRACTOR'S MATERIAL:**

The Contractor shall supply all needed materials, which shall be required to complete the installations specified herein. The materials to be furnished by the Contractor shall include, but shall not be restricted to, the following materials:

Frames and covers for handholes
Sand, stone, and cement
Anchor bolts, washers, and nuts
Conduit, rigid galvanized steel
Conduit elbows, rigid galvanized steel
PVC conduit and PVC conduit elbows
Reinforcing rod cages
Poles and mast arms
Luminaries
Junction Boxes
Wire and cable
Fuses

#### UNITS OF WORK:

The unit quantities of work designated in this accompanying proposal are approximate and are to be used solely for the purpose of comparing the proposals, determine the low bidder(s), and establishing the amount of bond that shall be provided. It is contemplated that the scope of the work will be plus or minus ten percent (10%) of the quantities indicated. However, the amount of work performed may be increased or decreased in any quantity as determined and directed by the Engineer. The quantities on which payments to the Contractor will be made are to be determined by measurements of the work actually performed by the Contractor as specified in the Contract.

#### **SPECIAL PROVISIONS:**

Intent of Drawings and Specifications: The standard drawings included in the Plans are drawings issued by the Department. The Drawings and these Specifications are cooperative so that details included in the Specifications and omitted from the Drawings, or included on the Drawings and omitted from the Specifications, shall be interpreted as though included in both. Coordination of plans and specifications shall concur with Section 105.05 of the State of Illinois Standard Specifications for Road and Bridge Construction. In details for which the specifications of the American Society for Testing and Materials are cited by the A.S.T.M. designation number, the most recently published revisions shall govern.

<u>Authority:</u> Wherever in these Specifications an order, authorization, or approval is required, such order, authorization, or approval shall be interpreted to mean a written communication to the Contractor signed by the Engineer or his authorized representative in charge of the Work.

<u>Permits:</u> All permits for street openings shall be obtained by the Contractor from the Bureau of Street, of the Department of Streets and Sanitation of the City of Chicago.

<u>Schedule Notification:</u> The Contractor shall present to the Engineer or his authorized representative, a schedule of proposed work 72 hours in advance of the starting time.

<u>Definition of Parkway:</u> For the purpose of these Specifications the term parkway shall be considered to mean that portion of the public way, whether earth, driveway or sidewalk, extending from the curb to the adjacent property line.

Relation with Others: The Contractor shall inform himself of the locations of all structures and facilities which may be affected by his work. He shall make provision for owner-approved adequate support, maintenance, and protection of such structures and facilities during the course of his work, and also for the repair of any damage caused thereto by his construction operations. Whether such repair work can be done by his forces, or whether the owners of the affected facilities require the work to be done by their forces and paid for by the Contractor, the provision for such work shall be included in the unit prices bid, and no extra payment therefore will be made. Should the Contractor be unable to secure exact locations of underground facilities, or should such locations obtained prove erroneous, no claim for extra payment for such reason will be allowed.

<u>Cleaning Site:</u> The site of work and the adjacent premises shall be kept as free from accumulations of waste material, debris and rubbish as practicable. All barricades, implements, materials, debris and rubbish connected with or caused by the work shall be promptly removed upon completion of work. Upon completion of work, the Contractor shall leave the work and premises in a clean, neat, and workmanlike condition satisfactory to the Engineer or his authorized representative.

<u>Utility Companies' Construction Standards:</u> The Contractor shall adequately familiarize himself with the construction standards of the utility companies involved, so that if he shall perform his work on utility property, either singly or jointly used, with due regard to, and in compliance with, the rights of such utility companies, the expected quality of his construction work, and the safety measures and precautions required by such utility companies.

#### **EXCAVATION:**

<u>Trench Defined:</u> Wherever trenching is specified in this Specification, or the proposal, it shall be understood to mean all necessary excavation, performed in the manner specified herein, required to provide a complete trench opening.

<u>Pavements and Sidewalks:</u> When excavating through street, alley, or driveway pavements and through paved sidewalks, the surface pavement shall be carefully cut through and removed and kept separate from other excavated material. The pavement foundation shall also be carefully removed and kept separate from earth excavation. In cutting through pavements, proper tools shall be used and the cutting done in a manner such that the pavement around the excavated area shall not be disturbed. Sidewalks and the excavated area shall not be disturbed. Sidewalks and cut by a mechanical saw prior to breaking out so that, when a portion of sidewalk of pavement is removed, there shall remain a neat and workmanlike finishing line when the sidewalk or pavement is restored. No pavement or sidewalks shall be cut without approval of the Engineer.

<u>Lawns and Parkways:</u> When making an excavation in sodded lawns and parkways, the sod shall be carefully cut in rectangular pieces and removed with suitable tools, using care to prevent the soil from dropping away from its root. The sod shall be carefully piled and protected until restored. Every necessary precaution shall be taken of the sod removed, and of the entire lawn or the parkways, to prevent unnecessary damage to same, and to restore and leave it in as nearly its original condition as practical.

<u>Trees and Shrubs:</u> Special care shall be exercised to prevent damage to trees and shrubs in parkways during the progress of the work. The Contractor shall be responsible for the damage to such, and shall replace all damaged trees and shrubs.

<u>Limits of Sidewalk Cuts:</u> Except where definite order is received from the Engineering permitting deviation, the limits of sidewalk cuts shall conform to the following:

Where the entire parkway from curb to property line is paved sidewalk on solid fill, no more of the sidewalk shall be removed than is necessary for the trench.

Where the sidewalk is normal width, comprising only a part of the parkway, with adjacent lawn or earthfill of adequate width for the trench, required cutting of the sidewalk shall be restricted to whole flags. Contractor shall not remove a portion of a flag of such sidewalk.

<u>Trench Opening and Excavated Material:</u> Trenches may be opened either manually or mechanically. After removal of the pavement or sod, while the trenches or other excavations such as jack holes are continued to the proper depth, the excavated material shall be piled along the edges of the opening or nearby in manner to least obstruct public thoroughfares and private driveways until the backfill shall have been made and surplus material removed.

<u>Pavement for Excavation:</u> Excavation, whether in earthy parkway or paved sidewalks, streets, alleys, or driveways, shall be made in the manner described herein including trenching, backfilling, and pavement restoration, and payment therefore shall be included in the unit prices bid for appropriate work items requiring such excavation. Separate payment will not be made for excavation.

#### **BACKFILL AND PAVEMENT RESTORATION:**

<u>Backfill and Surplus Material Disposal:</u> All trenches and excavations shall be backfilled and tamped in such a manner that the original grade shall be permanently restored. All sod shall be replaced, tamped, and watered. Surplus excavated material shall be promptly hauled away and disposed of at the sole cost of the Contractor. Care shall be taken when backfilling. The black top soil is replaced last and seeded, so that lawns and parkways may be restored as closely as practical to the condition existing prior to trenching.

<u>Pavement and Walk Restoration:</u> The Contractor shall repair the pavements, sidewalks, and driveways necessarily cut, restoring them to a condition at least equal to the surrounding areas, in a manner subject to approval. When a pavement, a sidewalk, or a driveway is to be cut, the Contractor shall notify the Engineer of the location, the kind of pavement, and the total area necessary to be removed.

### **TIME OF COMPLETION:**

All the Work to be done under these Specifications shall be completed within the time stated in this Special Provision, award of Contract, or written notification as proposed with the Work.

#### TRAFFIC CONTROL PLAN:

Traffic control shall be in accordance with the applicable sections of the Standard Specifications for Road and Bridge Construction, the applicable guidelines contained in the Illinois Manual on Uniform Traffic Control Devices for Streets and Highways, these Special Provisions, and any special details and Highway Standards contained herein and in the Plans.

At the pre-construction meeting, the Contractor shall furnish the name of the individual in his direct employ who is to be responsible for the installation and maintenance of the traffic control for this project. If the actual installation and maintenance are to an accomplished subcontractor, consent shall be requested of the Engineer at the time of the pre-construction meeting in accordance with Article 108.01 of the Standard Specifications for Road and Bridge Construction. This shall not relieve the Contractor of the foregoing requirement for a responsible individual in his direct employ. The Department will provide the Contractor the name of its representative who will be responsible for the administration of the Traffic Control Plan.

Special attention is called to Article 107.09 and 107.14 of the Standard Specifications for Road and Bridge Construction and the following Highway Standards, Details, Mimeographed Supplemental Specification and Special Provisions therein, relating to traffic control.

#### ACCEPTANCE BY THE ENGINEER:

General: Within 72 hours after notification by the Contractor of the completion of all street light installations on each construction plan drawing, the Engineer shall make an inspection to determine the operating condition of these installations. Based on this inspection, the Engineer will approve for payment those installations made in accordance with these Specifications and operating properly. The Contractor will be required to rework or replace all installations made by him which fail to meet these Specifications or do not operate properly. Approval of repayment will be withheld until correction is made. However, if inspection is not made within 72 hours of notification, indicated above, and at time of inspection an installation is not operative, the Engineer will determine if that condition is due to material furnished by the Contractor. This Contractor shall be responsible for defective material furnished by him or workmanship furnished by him, and shall make the necessary replacements.

#### **GUARANTEE**:

<u>General:</u> The Contractor shall guarantee all materials furnished by him, and the workmanship performed by him under this contract against defects, deficiencies, or faults. This guarantee shall be for a period of not less than 18 months following the acceptance of the Work, unless otherwise specified.

<u>Liability of Contractor:</u> The Contractor shall replace or repair every part of the Work found to be defective, deficient, or faulty within twenty-four (24) hours of being notified during the guarantee period.

# METRIC CONVERSION TO BE USED FOR THE CITY OF CHICAGO, DEPARTMENT OF STREETS AND SANITATION, BUREAU OF ELECTRICITY SPECIAL PROVISIONS

The descriptions for the City of Chicago Traffic Signal and Street Lighting pay items have been converted to metric measurements and dimensions in the Plans and Summary of Quantities.

To convert the City of Chicago, Department of Streets and Sanitation, Bureau of Electricity Special Provisions contained in this section to metric, a conversion factor of 1 meter equals 3.281 feet should be used.

For the following pay items the "Method of Measurement" and "Basis of Payment" the contract unit price shall be measured and paid for per lineal meter:

Conduit in Trench 2" to 3" (All Types)
Concrete Foundation, 20" to 30" Diameter
Electric Cable in Conduit (All Types)
Rod and Clean Duct in an Existing Conduit System

For the following pay items the "Method of Measurement" and "Basis of Payment" the contract unit price shall be measured and paid for per square meter:

Sidewalk Removed and Replaced

#### **ADJUST FRAME AND LID**

<u>DESCRIPTION</u>. This item will consist of adjusting or replacing an existing or new 24 inch or 30 inch frame and lid for an existing manhole or handhole to the new or existing grade. The existing manhole or handhole may be in the street, in the sidewalk, or in the parkway.

MATERIAL. The 24 inch frame and lid must be as shown in Standard Drawing 872. The 30 inch frame and lid must be as shown in Standard Drawings 874 and 10927. All frames and lids must conform to Material Specification 1458.

<u>INSTALLATION.</u> Pavement, sidewalk, and dirt must be removed to the extent necessary to adjust the frame. Mortar and brick must be used to adjust to the proper grade. Bricks must meet the requirements of Section 1041 of the Standard Specifications. With the approval of the Resident Engineer, the contractor may use

precast adjusting rings. Adjustment rings, bricks, and frames are to be set in a full mortar bed. Mortar must be mixed in a proportion of one (1) part cement to three (3) parts sand by volume of dry mix. The interior of the adjustment must be smooth. Use of partial bricks will not be allowed. Bricks must be laid in full header courses only. In no instance will the neck of the manhole or handhole exceed two (2) feet.

The pavement, sidewalk, or parkway must be restored to the proper grade after adjustment. Patching of pavement around a structure must be with high early strength concrete meeting the requirements of Sections 1001 and 1020 of the Standard Specifications. The bituminous concrete layer must be properly restored. Sidewalk must be replaced to the nearest full slab, or expansion joint, and must be a minimum of 5 inches in thickness. Parkways must be properly backfilled and topped with appropriate soil material.

METHOD OF MEASUREMENT. This work will be measured on a per each basis.

<u>BASIS OF PAYMENT</u>. This work will be paid for at the contract price per each unit for ADJUST FRAME AND LID. All excavation and restoration, as well as bricks, concrete, mortar, backfill, soil, disposal of surplus excavated material, reinforcement bars, frames and lids, etcetera will be included in the unit price.

MATERIAL DRAWINGS 1458 872

#### DRILL EXISTING HANDHOLE

<u>Description.</u> This work shall consist of drilling a hole in an existing handhole or manhole for the installation of a new conduit. This item shall meet the requirements of Article 839 of the Standard Specifications.

<u>Construction.</u> The size of the hole shall be as close as possible to the size of the conduit. A conduit of the size required shall be installed in the drilled hole. A bushing shall be provided at the end of the conduit. The space between the conduit and the handhole or manhole shall be caulked with a waterproof grout. Drawing 814 provides additional information.

Method of Measurement. This work shall be measured per each hole drilled.

<u>Basis of Payment.</u> This work will be paid for at the contract unit price each for DRILL EXISTING HANDHOLE, which price shall be payment in full for drilling the hole, furnishing and installing the conduit and bushing, including all necessary excavation and backfilling outside of the handhole or manhole.

DRAWING 814

#### **CLEAN EXISTING MANHOLE OR HANDHOLE**

<u>Description.</u> This item shall consist of furnishing all labor, materials, tools and equipment necessary to clean a manhole or handhole. Work shall include the removal and disposal of all foreign debris and liquids from the manhole or handhole. Manholes or handholes to be cleaned shall be identified by the Commissioner.

<u>CLEANING.</u> The inside dimension of the hand hole shall be 30 to 36 inches in diameter and three feet in depth. The inside dimension of the manhole shall be 3'x4'x4' or 4'x6'x6'. Cleaning shall include opening the lid and placing the lid back in place after cleaning. The cables shall not be damaged or disturbed during the cleaning process. All debris removed from the hole shall be properly disposed of in an approved manner and not be left in the public way or dumped into the City sewer system. The manholes and hand holes to be cleaned shall conform to Bureau of Electricity, City of Chicago Standard Drawing Numbers 730.

<u>Method of Measurement.</u> This work shall be measured per each manhole/handhole cleaned.

<u>Basis of Payment.</u> This work shall be paid at the contract unit price each for CLEAN EXISTING MANHOLE OR HANDHOLE, as directed by the Commissioner, which payment shall include cleaning and debris disposal.

DRAWINGS 730

GALVANIZED STEEL CONDUIT IN TRENCH, 3" PVC CONDUIT IN TRENCH, 2" PVC CONDUIT IN TRENCH, 2" (SCHEDULE #80)

<u>Description.</u> This work shall consist of furnishing and installing a conduit lateral of the type and size specified.

<u>Materials.</u> Galvanized rigid steel conduit shall conform to the requirements of Material Specification 1462.

Polyvinylchloride (PVC) conduit shall conform to the requirements of National Electrical Manufacturers Association Standard, Publication Number TC2 for EPC-40, or EPC-80.

Construction:

<u>Definition of Laterals.</u> A lateral shall mean a conduit raceway extending from one sub-surface location to another sub-surface location, and in every case intended to encase electric circuit cable under paved surfaces, or in unpaved parkway, street or alley, where specifically designated.

<u>Locations.</u> Laterals shall be installed at the locations shown on the construction plans. Laterals shall be installed in the shortest practicable line between points of termination, or under adverse conditions, as directed by the Commissioner. Laterals not shown on the drawing, but necessary to be installed, will be paid for at the unit price bid for laterals as additional units of construction.

Installation Requirements. Galvanized rigid steel conduit may be installed in a trench, pushed underground, or attached to a structure. PVC conduit shall normally be installed in a trench or attached to a structure. The Contractor shall exercise care in installing the conduit to ensure that it is smooth, free from sharp bends or kinks, and has the minimum practicable number of bends. Crushed or deformed conduit will not be accepted. All conduit and fittings shall have the burrs and rough places smoothed, and all conduit runs shall be cleaned and swabbed before installation of electric cables. The excavation for pushing conduit shall be located at least two feet (2') from the edge of pavement. All underground conduit shall have a minimum depth of thirty inches (30") below grade. If conduit cannot be installed with a minimum cover of thirty inches (30"), the conduit must be encased in concrete for protection. The method of encasement and protection must be approved by the engineer. Concrete encasement will be paid for as a separate pay item.

When multiple laterals in a common trench are required, no more than three (3) three inch (3") or smaller conduit laterals shall be laid on a single, horizontal level. Four or more conduit laterals shall be installed on two (2) levels in accordance with instructions of the Commissioner.

Conduit laterals attached to a structure shall be flush to the structure where possible. Clamps or hangers shall be used at a maximum interval of five feet (5') to hold the conduit rigidly in place. Expansion couplings shall be used at locations where the conduit crosses expansion joints in the structure.

Conduit laterals installed under vaulted walks shall be securely attached to the retaining wall by means of galvanized clamps and clamp backs held in place by anchor bolts. Laterals shall be fastened as close to the underside of the sidewalk as possible, and securing clamps installed every five feet (5'). Laterals shall be continuous through party walls.

Threaded fittings and bends of the same material as conduit shall be furnished and installed as required. Threadless couplings may be used only for splicing existing conduit. All conduit splices, where required, shall be considered incidental to the contract.

<u>Method of Measurement.</u> The length paid for shall be the number of lineal feet of conduit installed and accepted, measured in place. The length for measurement shall be the distance horizontally between changes in the direction of the conduit plus the conduit vertically attached to structures.

<u>Basis of Payment.</u> This work will be paid for at the contract unit price per lineal foot for Conduit of the type and size as specified, which price shall be payment in full for furnishing and installing the conduit and fittings complete. Trench and backfill will be paid for separately. Concrete encasement, if required, will be paid for separately. No additional payment will be allowed for pushing under pavements or for jackholes for conduit laterals.

MATERIAL 1462 DRAWINGS 579

813

#### ROD AND CLEAN DUCT IN EXISTING CONDUIT SYSTEM

**DESCRIPTION AND SCOPE**. This work shall consist of inserting a duct rod or electrical fish rod or tape of sufficient length and rigidity into an electrical conduit opening in one electrical manhole or handhole, and pushing the said rod through the conduit to emerge at the next or subsequent manhole in the conduit system at the location shown on the plans. The duct rod may be inserted and removed by any standard construction method which causes no damage to the conduit system. The size of the conduit may vary from two inch (2") to four inch (4"), but there shall be no differentiation in cost for the size of the conduit.

The conduit system which is to be rodded and cleaned may exist with various amounts of standing water in the manholes. The contractor shall pump the water or sufficient water from the manholes to drain the conduit and to afford compatible working conditions for the installation of the duct rods and/or cables. The pumping of the manholes shall be incidental to the work or rodding and cleaning of the conduit and shall not become a separate pay item.

Any manhole which, in the opinion of the Resident Engineer contains excessive debris, dirt or other materials to the extent that conduit rodding and cleaning is not feasible, shall be cleaned at the Engineer's order and payment approval as a separate pay item, and not a part of this specification.

Prior to removal, of the duct rod, a duct cleaning attachment such as a properly sized wire brush or cleaning mandrel shall be attached to the duct rod, which by removal of the duct rod shall be pulled through the conduit to remove sand, grit, or other light obstructions from the duct to provide a clean, clear passage for the installation of cable. Whenever the installation of cables is not performed as an adjunct to or immediately following the cleaning of the duct, a light weight pulling line such as a 1/8" polyethylene line or conduit measuring tape shall be placed and shall remain in the conduit to facilitate future work. When great difficulty of either inserting the duct rod or removal of the

cleaning mandrel is encountered, the duct may require further cleaning by use of a compressed air gun, or a low pressure water hose. In the case of a broken duct line, the conduit must be excavated and repaired. The existence and location of breaks in the duct line may be determined by rodding, but the excavation and repair work required shall not be a part of this construction specification.

**METHOD OF MEASUREMENT**. This work shall be measured per lineal foot for each conduit cleaned. Measurements shall be made from point to point horizontally. No vertical rises shall count in the measurement.

BASIS OF PAYMENT. This work shall be paid for at the contract unit price per meter for ROD AND CLEAN DUCT IN AN EXISTING CONDUIT SYSTEM for the installation of new electric cables. Such price shall include the furnishing of all necessary tools, equipment, and polyethylene line as required to prepare a conduit for the installation of cable. When the number of cables to be installed require the use of more than one conduit in the same run, each additional conduit required shall be rodded and cleaned as a separate unit and paid for at the contract unit price.

Item 144

# CONCRETE FOUNDATION, 24" DIAMETER, 1 1/4" ANCHOR RODS, 15" BOLT CIRCLE, 9 FEET

- **1. DESCRIPTION.** The foundation shall be a poured in place concrete structure used for structurally supporting street light poles or traffic signal poles.
- 2. <u>MATERIAL.</u> Concrete shall meet the requirements of Article 1020 of the Standard Specifications. Reinforcement bars shall meet the requirements of Article 1006.10 of the Standard Specifications. Anchor rods shall meet the requirements of Material Specification 1467 and the ground rod shall meet the requirements of Material Specification 1466.

<u>CONSTRUCTION</u>. Every foundation shall be installed at the location designated and in the manner herein specified or in special cases as specifically directed. The contractor shall locate foundations as indicated by the Commissioner.

Top surface of these foundations shall be at an elevation of two inches (2") above grade or as required by the Engineer. Care shall be taken to install a level foundation and to ensure adequate anchor rod projections for double-nut installation. The foundations shall be centered back from the face of the curb in accordance with dimensions shown on construction plans. Foundation raceways shall consist of large radius conduit elbow(s) in quantity, size and type specified on the construction plans. The elbow ends above ground shall be capped with standard conduit bushings. The Contractor shall furnish anchor rods, a ground rod, hardware, conduit elbow(s) and all other material shown on applicable foundation construction drawings. Depth of foundation shall be as shown on the appropriate drawing. The foundation top shall be chamfered 3/4 of an inch.

When the foundation is installed in a sidewalk, the foundation shall be installed level, with the height of the foundation as close to the height of the sidewalk as possible, or as directed by the Engineer. A proper expansion joint shall be installed between the sidewalk and the foundation.

Anchor rods shall be set in accordance with applicable construction plans so that when poles are mounted on the foundations, the street lighting mast arm shall be properly oriented as indicated on the construction plans. The anchor rods shall be set by means of a metal template which shall be submitted for approval before any foundation work is begun. The template shall hold the rods vertical, and in proper position, and shall serve as a form for the top six (6) inches of the periphery of the foundation. Anchor rods shall conform in all respects to the appropriate City drawing.

<u>METHOD OF MEASUREMENT.</u> This item shall be measured per each foundation installed complete.

BASIS OF PAYMENT. Payment will be made for foundations installed in place, including elbows, in accordance with construction drawings, constructions plans and these specifications. All necessary excavation and restoration of pavement, sidewalk and fill to their original conditions shall be included in the unit price. This work will be paid for at the contract unit price per each for CONCRETE FOUNDATION of the diameter and size specified.

MATERIAL SPECIFICATION DRAWING 818 1467 811 837 11825

#### INTERCEPT EXISTING CONDUIT

<u>**DESCRIPTION.**</u> This item shall consist of intercepting an existing city conduit or conduits for the purpose of installing a new foundation, a new manhole or handhole, or making a connection to a new conduit.

<u>CONSTRUCTION.</u> Work under this item shall be performed in accordance with Section 800 and 1085 of the Standard Specifications, Bureau of Electricity Standards and the City of Chicago Electrical Code, except as herein modified.

The contractor shall carefully cut the conduit so that the cut conduit ends will be flush with the inside walls of the new manhole or handhole. Where existing cables are in service in the conduit(s) being intercepted, conduit(s) shall be carefully split so that all working cables are not interrupted. If conduit(s) are concrete encased, such concrete shall be removed as required. Any concrete encasement damaged during installation shall be restored as needed. No additional compensation shall be made for additional concrete. This item shall include all work necessary to bring the conduit into the manhole, handhole, or foundation, or to make the necessary connection to a new conduit. The contractor shall furnish all materials for a complete installation.

<u>METHOD OF MEASUREMENT</u>. This work shall be measured on a per each basis for each conduit end cut.

**BASIS OF PAYMENT.** This work shall be paid for at the contract unit price per each for INTERCEPT EXISTING CONDUIT, which price shall include all necessary excavation, backfilling, and restoration of a parkway.

# ELECTRIC CABLE IN CONDUIT, 600V (EPRN TRIPLEXED), 2-1/C NO. 6, 1-1C NO. 8 GROUND

<u>Description.</u> This work shall consist of furnishing and installing electric cable that is triplexed. The cable shall be rated at 600 volts and shall consist of two number 6 conductors and one number 8 conductor. The cable will be installed in conduit underground.

<u>Materials.</u> The cable shall meet all requirements of Material Specification 1440 of the Bureau of Electricity, City of Chicago.

Method of Construction. All cables shall be installed with care to prevent damage to the cable. Any defects found in the cable shall be reported to the resident engineer. Damaged cable shall be replaced.

The cable shall be pulled into the conduit with a minimum of dragging on the ground or pavement. This shall be accomplished by means of reels mounted on jacks or other suitable devices located for unreeling cable directly into duct. Lubricants shall be used to facilitate installation if deemed necessary by the contractor.

Bends in the cable shall conform to the recommended minimum radius as outlined in the National Electric Code.

Cable passing through manholes shall be trained and racked around the sides of the manhole into a permanent position. If racks are non-existent or in poor condition, the contractor shall install racks. The material shall be approved by the resident engineer. Any material and labor involved in training and racking the cable shall be considered incidental to the cost of this pay item.

Where cable runs continue from manhole to manhole without tapping within a light pole, they shall be continuous without splices unless authorized by the resident engineer.

The cable installation shall be color coded so that each lead of all circuits may be easily identified and lighting units connected to the proper leg as indicated on the plans. The equipment grounding conductor (no. 8) shall be color coded green.

All wire or cable in the distribution panels and control cabinets shall be properly trained and have sufficient slack provided for any rearrangement of equipment or future additions.

There shall be at least two feet of slack in a street light pole base or street light controller base. A handhole shall have at least five feet of slack and a manhole at least ten feet of slack.

<u>Method of Measurement.</u> The length of triplex cable furnished and installed will be measured as the length of conduit plus three feet for cable entering and leaving a light pole or street light control cabinet, plus any slack in manholes or handholes.

<u>Basis of Payment.</u> This work shall be paid for at the contract unit price per lineal foot for ELECTRIC CABLE IN CONDUIT, 600V (EPRN TRIPLEXED), 2-1/C NO. 6, 1-1C NO. 8 GROUND. The price shall be payment in full for furnishing, installing, and testing the cable, and shall include all material, labor, and incidentals necessary to complete the work as per the contract plans.

MATERIAL 1440

#### PAINT EXISTING POLE, COMPLETE

<u>DESCRIPTION</u>. This work shall consist of providing all the labor, tools, equipment, and materials necessary to field paint existing aluminum and steel structures including poles and arms that support street lights and traffic signals, street light and traffic signal controller cabinets, traffic signal head housings, and street light luminaire housings. This work includes on-site surface preparation, painting, and finishing of exposed exterior surfaces of said equipment. The equipment to be painted shall be as directed by the Commissioner during the course of the contract.

MATERIAL. All paints and painting materials intended for applications specified herein shall be certified by the manufacturer to be of the highest quality. All paint shall be from the same manufacturer. All material shall conform to the following, as applicable. Any exceptions must have prior approval of the Commissioner.

- A. <u>Naptha.</u> The solvent to be used for wiping down all metallic surfaces prior to application shall be NAPTHA conforming to ASTM Standard D838.
- B. <u>Primer.</u> This paint shall meet the requirements of Section 4 (composition) and Section 5 (properties) of the Steel Structures Painting Council's Paint Specification No. 25 for red iron oxide, zinc oxide, raw linseed oil and alkyd primer as outlined in Volume 2, Systems and Specifications, Third Edition.
- C. <u>Intermediate Coat.</u> The paint shall meet the same requirements as the primer except that it shall contain a contrasting shade of iron oxide/ or be tinted or shaded to produce a distinct contrast of at least 10 Hunter Delta E units compared to the primer.

- D. <u>Finish Coat.</u> This paint shall meet the requirements of Section 4 (composition) and Section 5 (properties) of the Steel Structures Painting Council's Paint Specification No. 21 for lead free white or colored silicone alkyd paint, Type 1, as outlined in Volume 2, Systems and Specifications, Third Edition.
- E. <u>Product Data.</u> The contractor shall submit the manufacturer's technical information and application instructions for each material proposed for use. Each material shall be listed and cross-referenced for the specific application or coating. Each material shall include the manufacturer's catalog number.
- F. <u>Samples</u>. Samples shall be provided for initial color verification in the form of 4" by 8" paint chips. Final verification shall be done in the field on one item of actual equipment. The equipment specified shall be prepared and painted according to these specifications. The finish coat shall be of the proper color and texture. The contractor shall assure the City that the paint process will provide proper abrasion resistance, paint flexibility, and washability. Once the Commissioner approves the sample the remaining portion of the painting may be started.

#### <u>DELIVERY, STORAGE</u>, and <u>HANDLING</u>. Deliver, store, and handle paint as herein specified.

- A. Deliver materials to the job site in the manufacturer's original, unopened packages and containers bearing manufacturer's name label, product name or title of material, product description (generic classification or binder type), manufacturer's stock number and date of manufacture, contents by volume for pigment and vehicle constituents, thinning instructions, application instructions, and color name and number.
- B. Store materials not in use in tightly covered containers in a well-ventilated area at a minimum ambient temperature of 7 C (45 F). Maintain containers used in storage in a clean condition, free of foreign materials and residue. Protect from freezing. Keep storage area neat and orderly. Remove oily rags and waste daily.
- C. Take necessary measures to ensure that workers and work areas are protected from fire and health hazards resulting from handling, mixing, and application.

# <u>SITE CONDITIONS</u>. Comply with site conditions as herein specified.

A. The contractor will follow all procedures for traffic control and protection as outlined elsewhere. The contractor will use appropriate signage to indicate that equipment has been freshly painted. All surrounding property shall be properly protected from paint, by the use of tarps or other protective measures. The contractor is responsible for any damage resulting from his work. The contractor shall, at the end of each work day, remove empty cans, rags, rubbish, and other discarded paint materials from the site. The contractor shall, upon completion of painting, clean paint & spattered surfaces. Spattered paint shall be removed by washing and scraping, using care not to scratch or damage finished surfaces. The contractor shall clean-up the area upon completion of the painting, remove any painting debris, and leave the area as he found it.

- B. The surfaces to be painted after cleaning must remain free of moisture and other contaminants. The Contractor shall control his/her operations to insure that dust, dirt or moisture do not come in contact with surfaces cleaned or painted that day. In addition to the paint system's manufacturer's written instructions for painting and cleaning, the following conditions shall apply. (When in conflict, the most restrictive conditions shall govern).
- 1. Cleaning and painting shall be done between April 15 and November 15.
- 2. The minimum temperature of the air and metal shall be 4 C (40 F.) unless otherwise specified. Coatings shall not be applied to surfaces hotter than 54 C (130 F). Or when the air temperature exceeds 38 C (100 F.)
- 3. The surface temperature shall be at least 3 C (5 F.) above the dew point of the air surrounding the surface. In addition, the relative humidity of this air shall be less than 85%.
- 4. Spray painting will not be permitted when wind velocities are greater than 15 MPH.
- 5. The paint shall not be applied when the ambient temperature is expected to drop Below the manufacturer's minimum application temperature within 72 hours of application of the paint.
- C. These conditions will be determined by the Commissioner at locations representative of the surfaces to be cleaned and painted. Final light pole locations to be approved by the Commissioner. Work accomplished under unfavorable weather conditions will be considered unacceptable and complete re-cleaning and repainting of these area will be required at the Contractor's expense.

<u>PREPARATION</u>. Prepare items to receive paint as herein specified.

A. General Procedures: Remove signage and similar items in place that are not to be painted, or provide surface-applied protection prior to surface preparation and painting. Remove these items if necessary for complete painting of the items and adjacent surfaces. Following completion of painting operations, have items reinstalled by workers skilled in the trades involved. Clean surfaces before applying paint or surface treatments. Remove oil and grease prior to cleaning.

- B. Steel and Aluminum Surface Preparation: Clean and prepare surfaces to be painted in accordance with the manufacturer's instruction for each particular substrate condition and as specified herein.
- C. Steel and Aluminum Metal Cleaning: All exterior metal surfaces shall be cleaned to remove all dirt, mill scale, rust, corrosion, oxides and foreign matter in accordance with SSPCS-SP3 Power Tool Cleaning (Method 2).
- D. Oil and Grease Removal: All metal surfaces shall be washed with an alkaline detergent such as NAPTHA to remove any oils or grease. This shall be done after power brushing.

<u>PAINTING.</u> The contractor shall carefully mix and prepare paint materials in accordance with the MANufacturer's directions. Containers used in mixing and application of paint shall be kept in a clean condition, free of foreign materials and residue. Paint shall be thoroughly stirred before application to produce a mixture of uniform density; stir as required during application.

The contractor shall not stir surface film into material. Remove film and, if necessary, strain material before using. Only thinners approved by the paint manufacturer may be used. Painting shall be accomplished in accordance with these specifications and as specified in the paint manufacturer's written instructions and product data sheets for the paint system used.

All ingredients in any container of paint shall be thoroughly mixed by mechanical power mixers in original containers before use or mixing with other containers of paint. The paint shall be power mixed in a manner which will break up all lumps, completely disperse pigment and result in a uniform composition. Paint shall be carefully examined after mixing for uniformity and to verify that no unmixed pigment remains on the bottom of the container. Excessive skinning or partial hardening due to improper or prolonged storage will be cause for rejection of the paint, even though it may have been previously inspected and accepted. Paint shall not remain in spray pots, painters' buckets, etc. overnight. Paint shall be stored in a covered container and re-mixed before use. Paint shall not be stored at temperature below 4 C (40 F.) The unit weight shall be the same as the manufactured unit weight in grams/liter (pounds per gallon) plus or minus 1.0 percent. If the unit weight does not fall within this range, the Contractor must take corrective action. The Contractor may try additional mixing to correct the problem. If additional mixing cannot correct the paint, it shall be rejected. Any paint that has been applied that does not meet the weight per liter (gallon) requirements shall be removed and repainted at the Contractor's expense.

Each coat of paint shall be applied as a continuous film of uniform thickness free of pores. Each coat of paint shall be in a proper state of cure before the application of the succeeding coat.

Paint shall be considered dry for re-coating when an additional coat can be applied without the development of film irregularities, such as lifting, wrinkling, or loss of adhesion of the under coat. The time interval between coating applications shall be in compliance with the paint manufacturer's instructions. If surfaces are contaminated, washing shall be accomplished prior to intermediate and final coats.

Painting shall be done in a neat and workmanlike manner. Paint may be applied with spray methods, rollers, or brushes. If applied with conventional or airless spray methods, paint shall be applied in a uniform layer with overlapping at the edges of the spray pattern. During application, The gun shall be held perpendicular to the surface and at a distance which will insure that a wet layer of paint is deposited on the surface. The trigger of the gun shall be released at the end of each stroke. All runs and sags shall be brushed out immediately. The paint pressure to the gun shall be in accordance with the paint manufacturer's recommendations. Brushes shall be round or oval, except flat brushes may be used if they do not exceed 100 mm (4 inches) in width. When air spray application is used, the atomizing air pressure at the gun shall be high enough to properly atomize the paint, but not so high as to cause excessive fogging of paint, excessive evaporation of solvent or loss by over spray.

The average dry-film thickness of each coat shall be 50 um (2.0 mils) minimum and 75 um (3.0 mils) maximum. The average wet-film thickness of each coat over previously applied paint shall be 75 um (3.0 mils), but not greater than 115 um (4.5 mils). The minimum film thickness requirements are for each coat prime, intermediate or finish) regardless of the number of paint applications required to achieve the specified minimum thickness.

The procedures used to measure the dry film thickness of the paint will conform to SSPC-PA2, except the magnetic testing gauge will be a type two (2) single probe gauge as approved by the Commissioner. The testing gauge will be calibrated by measuring the thickness of plastic shims placed on prepared surfaces.

When the average dry film thickness does not satisfy the specified film thickness, the Contractor shall apply an additional paint coat over the entire area to a thickness directed by the Commissioner.

Wet film thicknesses shall be measured with approved wet film thickness gauges. The measurements shall be taken at sufficient frequency to verify adequate film thickness during paint application and before drying of the paint.

Painting shall be done as soon as the washing and cleaning operations will permit and as far as possible in advance of the intermediate coat, but not until the cleaning is far enough ahead to eliminate danger of dirt or other material from the cleaning operations falling or blowing on the preceding coat.

If the dried paint coating is too thin or if portions of the metal are not coated completely, such portions of the work shall be corrected as directed by the Commissioner at the Contractor's expense.

If the paint coat wrinkles or shows evidence of having been applied under unfavorable conditions, or if the workmanship is poor, the Commissioner shall order it removed and the metal cleaned and repainted at the Contractor's expense. All areas where the paint film exceeds the minimum thickness shall be corrected by the Contractor at his/her expense using methods approved by the Commissioner.

The work shall progress across the structure in an organized fashion. The intermediate coat shall not be applied until the entire structure has been primed and the final finish coat shall not be applied until the entire structure has received the intermediate coat, except with written permission of the Commissioner.

A primer shall be applied as soon as possible after cleaning the surface. After the primer an intermediate coat shall be applied, followed by the finish coat.

<u>EXISTING EQUIPMENT TO BE PAINTED.</u> The material surfaces to be painted shall consist of quantities of the following items. Care shall be taken not to paint over luminaire optics. Doors of cabinets, poles, and luminaires shall work freely after painting.

A. <u>Residential Pole, arm, and luminaire.</u> These poles are 20' in height from the base to the top and have a 12' to 15' arm which extends over the residential street. At the end of the arm is the luminaire. The majority of these poles are steel. Painting shall include all exterior metal surfaces, including nut covers, pole cap, handhole door, brackets, arm, and luminaire housing. The approximate surface area to be painted is 58 square feet.

B. <u>Arterial pole, arm, and luminaire.</u> These poles vary in height from 27' to 35'. Some poles are embedded; others have foundations. Poles with foundations may also have a ballast housing at the base. Most poles are steel. There are however a number of

aluminum poles. Luminaire arms can vary from single section 4 and 8 foot arms to 12 or 15 foot truss arms. These arms extend over arterial streets. Painting shall include all exterior metal surfaces, including nut covers, pole cap, handhole door, brackets, arm, and luminaire housing. The approximate maximum surface area to be painted is 112 square feet.

- C. <u>Controller cabinet.</u> Street light control cabinets and traffic signal control cabinets are made of either sheet aluminum or cast aluminum, and may be mounted to a 3.5' aluminum post, a steel ballast housing base, or mounted directly over a concrete pad.. All exposed metal surfaces shall be painted. Cabinets range in size from 18"W by 14"D by 30"H to 44"W by 55"H by 26"D. The approximate maximum surface area to be painted is 61 square feet.
- D. <u>Traffic pedestal with Traffic Heads.</u> Traffic signal pedestals are 5 inch diameter posts of tubular aluminum welded to a cast aluminum base, or a 5 inch diameter steel post threaded into a cast steel base. The post can be 15, 17 or 20 feet in height and may be located at an intersection behind the curb near a corner, or in a median. The post will have traffic signal heads which will be mounted at a minimum height of 10'. All exposed metal surfaces are to be painted, including the base, post cap, mounting brackets, and traffic signal housings. The approximate surface area to be painted is 53 square feet.
- E. <u>Traffic Pole, Traffic Heads, Luminiare Arm and Luminaire.</u> Traffic poles are at intersections, at a corner or in a median. They are up to 35 feet in height and have the same characteristics as arterial poles in Section A above. The difference is that they will also have traffic signals heads and a junction box mounted to the side. All exposed metal surfaces shall be painted, including the base, pole cap, mounting brackets, junction box, nut covers, signal housings, and luminaire housing. The approximate surface area to be painted is 142 square feet.
- F. <u>Traffic Pole, Traffic Heads, Luminaire Arm and Luminaire, and Mast Arm.</u> Traffic poles with mast arms for overhead signals will range in height from 27' to 35'. They may have ballast housings at the base. Mast arms will be anywhere from 16' to 40' in length and will extend over the roadway. Mast arms will be either truss type arms of aluminum or steel monotube arms. A mast arm is typically mounted at 18' above grade. A mast arm may have one or two traffic signal heads. The pole will also have a luminaire arm up to 15 feet in length and a luminaire. Traffic signal heads will also be located on the pole. All exposed metal surfaces shall be painted, including the base, pole cap, junction box, all brackets, signal and luminaire housings, and the mast arms. The approximate surface area to be painted is 240 square feet.

<u>WARRANTY.</u> The contractor shall warranty all paint materials and workmanship for a period of one year after acceptance of the work by the Commissioner. During this period the paint shall not fade, discolor, peel, or crack. The paint shall show no signs of mildew. Should any of these faults occur the contractor shall repaint the equipment involved at no cost to the City.

<u>METHOD OF MEASUREMENT</u>. Painting shall be measured per each complete unit painted. A controller shall be considered as one unit. A pole and all attachments to that pole shall be considered one unit. Units are described in Section 7.

<u>BASIS OF PAYMENT</u>. The work under this item shall be paid for at the Contract unit price per each for PAINT EXISTING POLE, COMPLETE, which price shall be payment in full for painting all exposed metal surfaces of the items specified, including site preparation and clean-up, all incidental work, and materials necessary to complete the work.

#### REMOVE EXISTING STREET LIGHTING EQUIPMENT

<u>Description.</u> This work shall consist of removing all obsolete street lighting equipment at various locations shown on the plans.

Street lighting poles (anchor base or embedded), base ballast housing, mast arms, luminaires, controllers and secondary racks are to be removed and remain the property of the City of Chicago. Embedded poles shall be removed by means other than burning where possible. The Contractor shall deliver the above obsolete street lighting equipment to the City of Chicago Yard at 4100 South Cicero Avenue, Chicago, Illinois. Twenty four hours advance notice is necessary before delivery. Street lighting cable shall be removed as indicated on the plans, and become the property of the Contractor to be disposed of by him, outside the right of way, at his sole expense.

The Contractor shall provide three (3) copies of a list of equipment that is to remain the property of the City, including model and serial numbers where applicable. He shall also provide a copy of the contract plan or special provisions showing the quantities and type of equipment. The Contractor shall be responsible for the condition of the street lighting equipment from the time of removal until the acceptance of a receipt drawn by the City indicating that the items have been returned in good condition.

<u>Basis of Payment.</u> This work will be paid for at the contract lump sum price for REMOVE EXISTING STREET LIGHTING EQUIPMENT at the various locations shown on the plans. This price shall be payment in full for removing the equipment and disposing of it as required. The salvage value of the cable retained by the Contractor shall be reflected in this contract lump sum price.

#### LIGHTING FOUNDATION REMOVAL

<u>Description.</u> Work under this item shall be performed in accordance with Sections 800 and 871.05 of IDOT's Standard Specifications for Road and Bridge Construction, Bureau of Electricity Standards and the City of Chicago Electrical Code, except as herein modified. The work

shall consist of removing a concrete foundation for a street light pole completely if possible, or to a level three feet below the grade, disposing of the debris off-sight in an approved manner, backfilling the excavation with screenings or other approved backfill material, and reconstructing the surface area. If the foundation is in a parkway, the parkway shall be properly restored with dirt to the existing level. If the foundation is in sidewalk, the sidewalk shall be restored under a different pay item and shall not be considered as part of this work.

<u>Basis of Payment.</u> This work will be paid for at the contract unit price each for LIGHTING FOUNDATION REMOVAL, which price shall be payment in full for all labor and materials necessary to complete the work as described above.

SPECIFICATION 1440
BUREAU OF ELECTRICITY
DEPARTMENT OF STREETS AND SANITATION
CITY OF CHICAGO
JANUARY 10, 1991

CABLE: SINGLE-CONDUCTOR, COPPER 600 VOLT ETHYLENE PROPYLENE INSULATION AND A HYPALON JACKET

# **SUBJECT**

1. This specification states the requirements for cables intended to be used as conductors in 120/240 VAC, 60 cycle, single phase, street lighting circuits. The cables will either be installed in underground ducts or directly buried.

#### **GENERAL**

- 2. (a) <u>SPECIFICATIONS.</u> The cable must conform in detail to the requirements herein stated, and to the applicable portions of the latest revisions of the specifications and methods of test of the following agencies:
  - (1) ICEA Specification S-68-516
  - (2) IEEE Standard 383-1974
  - (3) ANSI-ASTM Standard E662-79
  - (4) ASTM Standard D-470-81
  - (5) U.L. 44
  - (6) U.L. 854
  - (b) <u>ACCEPTANCE.</u> Cable not in accordance with this specification will not be accepted.
  - (c)<u>REELS.</u> The cable must be shipped on non-returnable reels. Reels must be packaged with cardboard or other suitable material to prevent damage during shipping.
  - (d)WARRANTY. The manufacturer must warrant the cable to be first class material throughout. In lieu of other claims against them, if the cables are installed within twelve (12) months of date of shipment, the manufacturer must replace any cable failing during normal and proper use within two years of date of installation. All replacements under this warranty must be made free of charge F.O.B. delivery point of the original contract. Lengths of cable having been replaced will become the property of, and must be returned to, the manufacturer F.O.B., City of Chicago.

#### **CONSTRUCTION**

3.This cable must consist of a round copper conductor with a tight fitting, free stripping, concentric layer of Ethylene Propylene insulation and a concentric Hypalon jacket extruded in tandem with, and bonded to, the insulation. The cable must be rated for continuous duty at 90 degree C operating temperature, 130 degree C emergency overload temperature and 250 degree C short circuit temperature.

#### **CONDUCTOR**

- 4. (a)MATERIAL. The conductor must either be soft or annealed round copper wire.
  - (b) <u>SPECIFICATIONS.</u> The conductor must meet the requirements of ASTM B3, B8 or B258, as applicable.
  - (c)<u>SIZES.</u> The conductor size must be as stated in the PROPOSAL and in accordance with all requirements in Table A of this specification.
  - (d)<u>STRANDING</u> The number of strands, must be as indicted in Table A. Stranding must meet the requirements of ASTM B8, Class B.

#### **INSULATION**

- 5. (a)<u>TYPE.</u> The insulation must be Ethylene Propylene compound meeting the physical and electrical requirements specified herein.
  - (b)<u>THICKNESS.</u> The insulation must be circular in cross-section, concentric to the conductor, and must have an average thickness not less than that set forth in Table A of this specification, and a spot thickness not less than ninety percent (90%) of the average thickness.

#### (c)INITIAL PHYSICAL REQUIREMENTS:

- 1.Tensile strength, min., psi. 1,200
- 2. Elongation at rupture, min. % 250
- (d)<u>AIR OVEN EXPOSURE TEST.</u> After conditioning in an air oven at 121 +/- 1°C for 168 hours using methods of test described in ASTM-D 573:

Tensile strength, minimum percent of unaged value......75

Elongation at rupture, minimum percent of unaged value......75

# (e)MECHANICAL WATER ABSORPTION:

1. GRAVIMETRIC METHOD. After 168 hours in water at 70+/- 1°C: water absorption, maximum, milligrams per square inch......5.0

(f)<u>COLD BEND TEST REQUIREMENTS.</u> The completed cable must pass the "Cold-Bend, Long-Time Voltage Test on Short Specimens" of ASTM D-470 except that the test temperature must be minus (-) 25°C.

# (g)ELECTRICAL REQUIREMENTS

- 1.<u>VOLTAGE TEST.</u> The completed cable must meet an A.C. and D.C. voltage test in accordance with ASTM D-470 and D-2655.
- 2.<u>INSULATION RESISTANCE.</u> The completed cable must have an insulation resistance constant of not less than 20,000 when tested in accordance with methods shown in ASTM D-470.

#### **JACKET**

- 6. (a)<u>TYPE.</u> The jacket must be a Hypalon (Chlorosulfonated Polyethylene) compound meeting the physical and electrical requirements specified herein.
  - (b)<u>THICKNESS.</u> The jacket must be circular in cross-section, concentric with the insulation, must have an average thickness not less than that set forth in Table A of this specification and a spot thickness not less than ninety percent (90%) of the average thickness.

#### (c)INITIAL PHYSICAL REQUIREMENTS:

- 1.Tensile strength minimum PSI 1800
- 2. Elongation at rupture, minimum percent 300
- (d)<u>AIR OVEN EXPOSURE TEST.</u> After conditioning in an air oven at 121 +/- 1°C for 168 hours:
  - 1. Tensile strength, minimum percent of unaged value 75
  - 2. Elongation at rupture, minimum percent of unaged value 60
- (e)MECHANICAL WATER ABSORPTION. After 168 hours at 70 +/- 1°C:
  - 1. Milligrams per square inch, maximum 20

#### **TESTING**

7. (a)GENERAL. Tests must be performed on insulation, jacket and completed cables in accordance with applicable standards as listed in these specifications. Where standards are at variance with each other or with other portions of this specification, the most stringent requirements, as determined by an engineer from the Bureau of Electricity, will apply. All tests must be conducted on cable produced for this order. Where cable insulation and/or jacket thickness preclude obtaining samples of sufficient size for testing, special arrangements must be made with the engineer to obtain samples of unprocessed materials directly from the extrusion feed bins which will be separately processed and prepared for tests.

- (b)NUMBER OF TESTS. Insulation and jacket tests must be conducted on samples taken every 25,000 feet or fraction thereof of each conductor size. In no case must samples be taken closer than 15,000 feet apart.
- (c) WITNESS TESTS. Where the quantity of cable on a single purchase order is 250,000 feet or more, all insulation and jacket tests must be witnessed by an engineer from the Bureau of Electricity. In addition to these tests, the engineer must also witness tests on completed cables for approximately five percent (5%) of the cable. Included in these tests will be a 70,000 BTU per hour flame test in accordance with IEEE 383. Reels to be tested will be selected at random by the engineer. The contractor must include in his bid, the cost of travel, food and lodging for one (1) engineer. Travel for 150 miles or greater must utilize a major airline. Lodging accommodations must be equal to those provided at a Holiday Inn. The engineer must be given ten (10) working days notice of all travel arrangements.
- (d)<u>TEST REPORTS.</u> No cable may be shipped until certified copies of all factory tests, including witness tests where applicable, have been reviewed and approved by the engineer.
- (e)<u>ACCEPTANCE.</u> Where the cable fails to conform to any of the tests specified herein, the following will apply:
- 1.INSULATION OR JACKET TESTS. Samples must be taken from each reel and must successfully conform to all tests specified herein. Reels from which samples fail to conform, will be rejected.
- 2.<u>COMPLETED CABLE (REEL) TESTS.</u> Any reel which fails to conform to testing will be rejected. Where a reel fails during witness testing, the engineer will select five (5) additional reels to witness test.
- 3. Where five percent (5%) or more of the reels are rejected for any reason, the entire cable order will be rejected.

# **PACKAGING**

8. (a)<u>CABLE MARKING.</u> The cable must be identified by a permanently inscribed legend in white lettering as follows:

1/c No. (conductor size) AWG-600V-90°C-EP/Hypalon

The legend must be repeated at approximately eighteen (18) inch intervals on the outside surface of the cable parallel to the longitudinal axis of the conductor. A sequential footage marking must be located on the opposite side from the legend.

- (b)When three conductors (3/C) are specified, the smaller of the conductors must have a green colored jacket and the three conductors must be triplexed with a 16"-18" lay. The jacket color must not be unduly affected by cable installation, or prolonged exposure to either direct sunlight or moisture. Where the quantity of 3/C cable exceeds 80,000 feet, witness testing as outlined in section 7(c) will apply.
- (c) REELS. The completed cable must be delivered on sound substantial, non-returnable reels. Both ends of each length of cable must be properly sealed against the entrance of moisture and other foreign matter by the use of clamp-on cable caps, such as the Reliable Electric Company neoprene cable cap No. 1405, or equal. The ends must be securely fastened so as not to become loose in transit. Before shipment, all reels must be wrapped with cardboard or other approved wrapping.
- (d)<u>FOOTAGE.</u> Each reel must contain the length of cable as set forth in Table A of this specification. A tolerance limit of plus or minus five percent (+/- 5%) must be adhered to.
- (e) <u>REEL MARKING.</u> A metal tag must be securely attached to each reel indicating the reel number, contract number, date of shipment, gross and tare weights, description of the cable, the total footage, and the beginning and ending sequential footage numbers. Directions for unrolling the cable must be placed on the reel with an approved permanent marking material such as oil-based paint or a securely attached metal tag.

TABLE "A"

CONDUC	CTOR STRANDING NO. OF	TABLE " INSULATION THICKNESS	JACKET THICKNESS	A-C TEST VOLTAGE	REEL LENGTH
AWG OR MCM	STRANDS	MILS	MILS	VOLTS	FEET
8	7	45	15	5,500	2,000
6	7	45	30	5,500	2,000
4	7	45	30	5,500	2,000
2	7	45	30	5,500	1,000
0	19	55	45	7,000	1,000
00	19	55	45	7,000	1,000
000	19	55	45	7,000	1,000
0000	19	55	45	7,000	1,000
250	37	65	65	8,000	1,000

SPECIFICATION 1458
BUREAU OF ELECTRICITY
DEPARTMENT OF STREETS AND SANITATION
CITY OF CHICAGO
APRIL 28, 1992

#### **ROUND MANHOLE FRAMES AND COVERS 24 INCH AND 30 INCH DIAMETER**

# **SCOPE**

The Contractor must furnish and deliver F.O.B., City of Chicago, 24" and 30" Circular MANHOLE FRAMES AND COVERS all in accordance with the Standard Specifications, Drawings 872, 874 and 10927 and Detailed Specifications.

#### **GENERAL REQUIREMENTS**

Conformance: The manhole frames and covers must conform with every detail of the

requirements herein stated and to the Specifications and Methods of Test of the American Society for Testing Materials cited by ASTM Designation Number in which the most recently published revision

will govern.

Acceptance: Frames and covers not conforming to this specification will not be

accepted.

Drawings: The drawings mentioned herein are drawings of the Department of Streets

and Sanitation, Bureau of Electricity, and must be interpreted as part of these specifications. The FRAMES AND COVERS must each conform in detail to the design shown on Drawings 872, 874

and 10927.

Weight: Each frame and cover must weigh approximately as shown on the

drawings.

Machining: The bearing surfaces of both the COVER and the FRAME must be

machine finished as indicated on the drawings.

Workmanship: The frames and covers must be mutually interchangeable size for size, so

that each lid will fit every frame neatly without jamming and with only such clearance as the drawings indicate. In addition, 24" & 30" covers must fit existing 24" & 30" frames, as shown on drawings 872, 874 and 10927. The castings must be neat, true to pattern and free from cracks and casting flaws. No welding of defective

castings will be permitted nor must the castings be painted.

#### SAMPLE

Upon request, one complete manhole frame and cover of the manufacture intended to be furnished must be submitted within fourteen (14) business days after the bid opening date.

If the Bidder supplying the samples is awarded a contract, the samples delivered will be credited as part of the order. The samples must be delivered to the Bureau of Electricity Storeroom, 4101 South Cicero Avenue, Chicago, Illinois.

## **MATERIAL**

The frames and covers must be made of Class 30 Cast Iron described in the specifications for Gray Iron Castings of ASTM A48. No plugging of defective castings will be permitted.

# **TESTS**

Test bars of the metal used for the castings must be made and tested for tensile and transverse strength in accordance with ASTM A48. The Metal must be tested at the works of the manufacturer. The manufacturer must furnish a certified copy of all test data sheets to the City prior to delivery of the castings. Where the number of castings on a single order exceeds four hundred (400), a representative from the Bureau of Electricity must witness these tests. Frames and covers must each be considered a separate casting for determining the requirement of witness testing.

The manufacturer must include in his bid the cost of travel, food and lodging for one (1) representative. Travel for 150 miles or greater must utilize a major airline. Lodging arrangements must be equal to those provided at a Holiday Inn. The engineer must be given ten (10) working days' notice of all travel arrangements.

SPECIFICATION 1462
BUREAU OF ELECTRICITY
DEPARTMENT OF STREETS AND SANITATION
CITY OF CHICAGO
AUGUST 7, 1992

## RIGID STEEL CONDUIT (HOT DIPPED GALVANIZED)

## 1. SCOPE

This specification describes rigid steel conduit, zinc coated.

## 2. GENERAL REQUIREMENTS

Rigid steel conduit must be zinc coated by the hot-dip process. Conduit must be furnished in 10 foot lengths, threaded on each end and with one coupling attached to one end and a protective cap at the other end.

# 3. <u>STANDARDS</u>

The conduit must be manufactured according to Underwriters Laboratories Standard U.L. - 6 and must meet ANSI Standard C 80.1 and the requirements of NEC Article 244. In addition, conduit must be recognized as an equipment grounding conductor as per NEC Article 250.118(2). There will be no exceptions to meeting these standards.

## 4. STEEL

Conduit must be formed from steel suitable for use as an electrical raceway. It must be structurally sound so that it will hang straight and true when supported by hangers in accordance with Chicago electrical code requirements and must be capable of being field bent without deformation of the walls.

Conduit must have a circular cross section sufficiently accurate to permit the cutting of threads in accordance with Table 2 and must provide a uniform wall thickness throughout. All surfaces must be smooth and free of injurious defects. The dimensions and weights of rigid steel conduit must be in accordance with Table 1.

## 5. THREADING AND CHAMFERING

Each length of conduit, and each nipple, elbow and bend must be threaded on both ends, and each end must be chamfered to remove burrs and sharp edges.

The number of threads per inch, and the length of the threaded portion at each end of each length of conduit, nipple and elbow must be as indicated in Table 2. The perfect thread must be tapered for its entire length, and the taper must be 3/4 inch per foot.

# 6. ZINC COATING

After all cutting threading and chamfering all conduit surfaces must be thoroughly cleaned before application of zinc. The cleaning process must leave the interior and exterior surfaces of the conduit in such a condition that the zinc will be firmly adherent and smooth.

The conduit must be hot dipped galvanized both inside and out to provide approximately two (2) ounces of zinc per square foot. This is equivalent to 3.4 mils of zinc coating. An additional interior coating to aid in the installation of wires is required.

## 7. <u>COUPLINGS</u>

Couplings must comply with the following requirements:

- (a) The outside surface of couplings must be protected by means of a zinc coating. The zinc content of the coating on the outside surface must be equivalent to a minimum thickness of 3.4 mils.
- (b) Couplings must be so made that all threads will be covered when the coupling is pulled tight on standard conduit threads.
- (c) Both ends of the coupling must be chamfered to prevent damage to the starting threads.
- (d) The outside diameter, length and weight of coupling must be as indicated in Table 3.

(e) Couplings must be straight tapped, except that the 2 ½ inch and larger sizes may be taper-tapped.

#### 8. PACKING AND IDENTIFICATION

The pipe must be delivered in bundles. Each length of conduit must be marked with the manufacturer's name or trademark. Securely attached to each bundle at two (2) locations on the bundle must be a weather resistant tag containing the following information:

- 1) conduit size
- 2) footage of bundle
- 3) gross weight of bundle

Precaution will be taken by the contractor in handling during shipment or delivery of conduit, and any conduit found to be damaged will not be accepted.

# 9. TEST AND INSPECTION

Galvanized rigid conduit must be capable of being bent cold into a quarter of a circle around a mandrel, the radius of which is four times the nominal size of the conduit, without developing cracks at any portion and without opening the weld.

The protective coatings used on the outside and inside surfaces of rigid steel conduit must be sufficiently elastic to prevent their cracking or flaking off when a finished sample of ½ inch conduit is tested within one year after the time of manufacture, by bending it into a half of a circle around a mandrel, the radius of which is 3 ½ inches.

Tests on sizes other than ½ inch may be conducted within one year after the time of manufacture. If such tests are conducted, the conduit must be bent into a quarter of a circle around a mandrel, the radius of which is six times the nominal size of the conduit.

One of the following three test methods must be employed for measuring the thickness or extent of the external zinc coating on conduit:

- (a) Magnetic test.
- (b) Dropping test.
- (c) Preece test (Material which will withstand four 1-minute immersions will be considered as meeting requirements as follows; the zinc content of the coating on the outside surface must be equivalent to a minimum thickness of 3.4 mils).

All tests and inspections must be made at the place of manufacture prior to shipment unless otherwise specified, and must be so conducted as not to interfere with normal manufacturing processes.

Each length of conduit must be examined visually both on the outside and inside to determine if the product is free from slivers, burrs, scale or other similar injurious defects (or a combination thereof), and if coverage of the coating is complete.

If any samples of rigid steel conduit tested as prescribed in this specification should fail, two additional samples must be tested, both of which must comply with the requirements of the specification.

All pipe which may develop any defect under tests, or which may before testing or on delivery be found defective, or not in accordance with these specifications, must be removed by the Contractor at his own expense; and such pipe so removed by the Contractor must be replaced by him within ten (10) days of such rejection with other pipe which will conform to these specifications.

TABLE 1

Design Dimension and Weights of Rigid Steel Conduit

Nominal or Trade Size of Conduit	Inside Diameter	Outside Diameter	Wall Thickness	Length Without Coupling	Minimum Weight of Ten Unit Lengths With Couplings
(Inches)	(Inches)	(Inches)	(Inches)	(Feet &Inches)	(Pounds)
1/2	0.622	0.840	0.109	9-11 1/4	79.00
3/4	0.824	1.050	0.113	9-11 1/4	105.0
1	1.049	1.315	0.133	9-11	153.0
1 1/4	1.380	1.660	0.140	9-11	201.0
1 ½	1.610	1.900	0.145	9-11	249.0
2	2.067	2.375	0.154	9-11	334.0
2 1//2	2.469	2.875	0.203	9-10 ½	527.0
3	3.068	3.500	0.216	9-10 ½	690.0
3 ½	3.548	4.000	0.226	9-10 1/4	831.0
4	4.026	4.500	0.237	9-10 1/4	982.0

NOTE: The applicable tolerances are:

Length:  $+ \frac{1}{4}$  inch (without coupling)

Outside diameter: + 1/64 inch or -1/32 inch for the 1 ½ inch and smaller sizes,

+ 1 percent for the 2-inch and larger sizes.

Wall thickness: - 12 ½ percent

	TABLE 2		<b>Dimensio</b>	ns of Threads
Nominal	Threads	Pitch	Length of	Thread (Inches)
or	per	Diameter at end of	-	
Trade Size	Inch	Thread (Inches)		
of Conduit		Tapered 3/4 Inch	Effective	Overall
		per foot	L2	<u>L4</u>
1/2	14	0.7584	0.53	0.78
3/4	14	0.9677	0.55	0.79
1	11 ½	1.2136	0.68	0.98
1 1/4	11 ½	1.5571	0.71	1.01
1 ½	11 ½	1.7961	0.72	1.03
2	11 ½	2.2690	0.76	1.06
2 ½	8	2.7195	1.14	1.57
3	8	3.3406	1.20	1.63
3 ½	8	3.8375	1.25	1.68
4	8	4.3344	1.30	1.73

NOTE: The applicable tolerances are:

Threaded Length (L<sub>4</sub> Col 5): Plus or minus one thread

Pitch Diameter (Col 3): Plus or minus one turn is the maximum variation permitted from the gaging face of the working thread gages. This is equivalent to plus or minus one and one half turns from basic dimensions, since a variation of plus or minus one half turn from basic dimensions is permitted in working gages.

TABLE 3 <u>Designed Dimensions and Weights of Couplings</u>

Nominal or	Outside Diameter	Minimum Length	Minimum Weight
Trade Size		J	Ü
of Conduit (INCHES)	(INCHES)	(INCHES)	(POUNDS)
1/2	1.010	1-9/16	0.115
3/4	1.250	1-5/8	0.170
1	1.525	2	0.300
1 1/4	1.869	2-1/16	0.370
1 ½	2.155	2-1/16	0.515
2	2.650	2 1/8	0.671
2 ½	3.250	3-1/8	1.675
3	3.870	3-1/4	2.085
3 ½	4.500	3-3/8	2.400
4	4.875	3-1/2	2.839

SPECIFICATION 1467
BUREAU OF ELECTRICITY
DEPARTMENT OF STREETS AND SANITATION
CITY OF CHICAGO
MAY 12, 1993

**ROD: ANCHOR, STEEL, WITH HARDWARE** 

## **SUBJECT**

1. This Specification states the requirements for steel anchor rods with hardware for the street light pole foundations.

# **GENERAL**

- 2. (a) <u>Specifications.</u> The anchor rods must conform in detail to the requirements herein stated, and to the specifications of the American Society for Testing and Materials cited by ASTM Designation Number, of which the most recently published revision will govern.
  - (b) <u>Drawing.</u> The drawings mentioned herein are issued by the Department of Streets and Sanitation, and are an integral part of this specification.

#### **ANCHOR ROD**

- 3. (a) <u>Fabrication.</u> Each anchor rod must be fabricated in conformity with City of Chicago drawings numbered 806, 811, 830 and 844.
  - (b)<u>Material.</u> The rods must be fabricated from cold rolled carbon steel bar meeting the requirements of ASTM Specification A-36, except that the Specification must be modified to provide a minimum yield point of 55,000 psi (379 MPa).
  - (c)<u>Thread.</u> The straight end of each rod must be threaded as shown on City of Chicago drawing for that size rod, and must be American Standard, National Coarse.

## **HARDWARE**

4. Hardware furnished with the anchor rod must be as shown on the applicable drawing. It must include two (2) hexagonal nuts, American Standard Regular, two (2) flat washers, type B, series W, and one (1) lock washer, steel, helical spring. The nuts must have a Class 2 or 3 fit.

## **FINISH**

- 5. (a) Galvanizing. The threaded end of each rod must be hot dipped galvanized for the distance shown on the applicable drawing. The thickness of the galvanized coating must not be less than 0.0021 inches. Each hexagonal nut and washer must be galvanized to the minimum thickness required by ASTM A-153, Class C, or ASTM B-454, Class 50. After galvanization, each anchor rod and nut must have a mating fit equivalent to the American Standard Class 2 or 3 fit for nuts and bolts.
  - (b) Rust Inhibitor. With the hardware in place on the end of the bolt, the galvanized portion of the bolt must be coated with heavy No-Ox-Id or equal rust inhibiting greasy compound.

# **TESTS**

6. At the discretion of the Commissioner, anchor rods and hardware furnished under this specification will be subject to testing to determine compliance with the materials physical requirements.

# **INSPECTION**

7. Final inspection must be made at point of delivery. Any anchor rods and hardware rejected must be removed by the Contractor at his sole expense.

## **ELECTRONIC SUBMISSION OF PAYROLL RECORDS**

Effective: November 2, 2007

In addition to the hard copy submittal of payroll records required elsewhere in this contract, the Contractor and each subcontractor shall submit payroll records electronically to the Department each week from the start to the completion of their respective work. The electronic submittals shall be made using LCPtracker™ software. The software is web-based and can be accessed via the following website: http://www.lcptracker.com/.

#### UNION PACIFIC RAILROAD MINIMUM REQUIREMENTS

#### PART 1 - GENERAL

## **DESCRIPTION**

This project includes construction work within the Right-of-Way and/or properties of the Union Pacific Railroad Company "UPRR" and adjacent to tracks, wire lines and other facilities. This section describes the special requirements for coordination with UPRR when work by the Contractor will be performed upon, over or under the UPRR Right-of-Way or may impact current or future UPRR operations. The Contractor will coordinate with UPRR while performing the work outlined in this Contract, and shall afford the same cooperation with UPRR as it does with the Agency. All submittals and work shall be completed in accordance with UPRR Guidelines and AREMA recommendations as modified by these minimum special requirements or as directed in writing by the UPRR Designated Representative.

For purposes of this project, the UPRR Designated Representative shall be the person or persons designated by the UPRR Manager of Industry and Public Projects to handle specific tasks related to the project.

## DEFINITION OF AGENCY AND CONTRACTOR

As used in these UPRR requirements, the term "Agency" shall mean the Insert name of Political Entity.

As used in these UPRR requirements, the term "Contractor" shall mean the contractor or contractor's hired by the Agency to perform any project work on any portion of UPRR's property and shall also include the contractor's subcontractors and the contractor's and subcontractor's respective officer, agents and employees, and others acting under its or their authority.

## **UPRR CONTACTS**

The primary UPRR point of contact for this project is:

#### Name

Manager Industry and Public Projects Union Pacific Railroad Company

Address

Phone:

Fax:

For UPRR flagging services and track work, contact:

Name

Manager Track Maintenance
Union Pacific Railroad Company

Address

Phone:

Fax:

# REQUEST FOR INFORMATION / CLARIFICATION

All Requests for Information ("RFI") involving work within any UPRR Right-Of-Way shall be in accordance with the procedures listed elsewhere in these bid documents. All RFI's shall be submitted to the Engineer of Record. The Engineer of Record will submit the RFI to the UPRR Designated Representative for review and approval for corresponding to work within the UPRR Right-Of-Way. The Contractor shall allow four (4) weeks for the review and approval process by UPRR.

# PLANS / SPECIFICATIONS

The plans and specifications for this project, affecting the UPRR, are subject to the written approval by the UPRR and changes in the plans may be required after award of the Contract. Such changes are subject to the approval of the Agency and the UPRR.

#### PART 2 – UTILITIES AND FIBER OPTIC

All installations shall be constructed in accordance with current AREMA recommendations and UPRR specifications and requirements. UPRR general guidelines and the required application forms for utility installations can be found on the UPRR website at <a href="https://www.uprr.com">www.uprr.com</a>.

#### GENERAL

Contractor shall perform all work in compliance with all applicable UPRR and FRA rules and regulations. Contractor shall arrange and conduct all work in such manner and at such times as shall not endanger or interfere with the safe operation of the tracks and property of UPRR and the traffic moving on such tracks, or the wires, signals and other property of UPRR, its tenants or licensees, at or in the vicinity of the work. UPRR shall be reimbursed by Contractor or Agency for train delay costs and lost revenue claims due to any delays or interruption of train operations resulting from Contractor's construction work or other activities.

Construction activities will be permitted within 12 feet of the centerline of operational tracks only if absolutely necessary and UPRR's Designated Representative grants approval. Construction activities within 12 feet of the operational track(s) must allow the tracks to stay operational.

Track protection is required for all work equipment (including rubber tired equipment) operating within 25 feet from nearest rail.

The Contractor is also advised that new railroad facilities within the project may be built by UPRR and that certain Contractor's activities cannot proceed until that work is completed. The Contractor shall be aware of the limits of responsibilities and allow sufficient time in the schedule for that work to be accomplished and shall coordinate its efforts with the UPRR.

## RAILROAD OPERATIONS

The Contractor shall be advised that trains and/or equipment are expected on any track, at any time, in either direction. Contractor shall become familiar with the train schedules in this location and structure its bid assuming intermittent track windows in this period, as defined in Paragraph B below.

All railroad tracks within and adjacent to the Contract Site are active, and rail traffic over these facilities shall be maintained throughout the Project. Activities may include both through moves and switching moves to local customers. Railroad traffic and operations will occur continuously throughout the day and night on these tracks and shall be maintained at all times as defined herein. The Contractor shall coordinate and schedule the work so that construction activities do not interfere with railroad operations.

Work windows for this Contract shall be coordinated with the Agency's and the UPRR's Designated Representatives. Types of work windows include Conditional Work Windows and Absolute Work Windows, as defined below:

Conditional Work Window: A Conditional Work Window is a period of time that railroad operations have priority over construction activities. When construction activities may occur on and adjacent to the railroad tracks within 25 feet of the nearest track, a UPRR flag person will be required. At the direction of the UPRR flag person, upon approach of a train, and when trains are present on the tracks, the tracks must be cleared (i.e., no construction equipment, materials or personnel within 25 feet, or as directed by the UPRR Designated Representative, from the tracks). Conditional Work Windows are available for the Project.

Absolute Work Window: An Absolute Work Window is a period of time that construction activities are given priority over railroad operations. During this time frame the designated railroad track(s) will be inactive for train movements and may be fouled by the Contractor. At the end of an Absolute Work Window the railroad tracks and/or signals must be completely operational for train operations and all UPRR, Public Utilities Commission (PUC) and Federal Railroad Administration (FRA) requirements, codes and regulations for operational tracks must be complied with. In the situation where the operating tracks and/or signals have been affected, the UPRR will perform inspections of the work prior to placing that track back into service. UPRR flag persons will be required for construction activities requiring an Absolute Work Window. Absolute Work Windows will not generally be granted. Any request will require a detailed explanation for UPRR review.

## RIGHT OF ENTRY, ADVANCE NOTICE AND WORK STOPPAGES

A. Prior to beginning any work on or over the property of, or affecting the facilities of, the UPRR, the Contractor shall notify the primary railroad representative at least ten (10) working days in advance of such work and at least ten (10) working days in advance of proposed performance of any work by contractor in which any person or equipment will be within twenty-five (25) feet of any track or will be near enough to any track that any equipment extension (such as, but not limited to, a crane boom) will reach within twenty-five (25) feet of any track. If the contractor will be on UPRR property outside the limits of the State's easements, Contractor shall enter into an agreement with the UPRR in the form of the "Contractor's Right of Entry Agreement", attached as Appendix or latest version thereof provided by the UPRR. There is a fee for processing of the agreement. This cost shall be borne by the Contractor. Contractor shall submit a copy of the executed agreement and the insurance policies, binders, certificates and endorsements set forth therein to the Agency prior to commencing work on UPRR property. The right of entry agreement shall specify working time frames, flagging and inspection requirements, and any other items specified by the UPRR.

The Contractor shall give the advance notice to the UPRR as required above before commencing work in connection with construction upon or over UPRR's Right-of-Way and shall observe UPRR's rules and regulations with respect thereto.

All work upon UPRR's Right-of-Way shall be done at such times and in such manner so as not to interfere with or endanger the operations of UPRR. Whenever work may affect the operations or safety of trains, the method of doing such work shall first be submitted to UPRR's Designated Representative for approval, but such approval shall not relieve the Contractor from liability. Any work to be performed by the Contractor, which requires flagging and/or inspection service, shall be deferred until the flagging protection required by UPRR is available at the job site. See Section 3.18 for railroad flagging requirements.

The Contractor shall make requests in writing for both Absolute and Conditional Work Windows, at least two weeks in advance of any work. The written request must include:

Exactly what the work entails.

The days and hours that work will be performed.

The exact location of work, and proximity to the tracks.

The type of window requested and the amount of time requested.

The designated contact person.

The Contractor shall provide a written confirmation notice to the UPRR at least 48 hours before commencing work in connection with approved work windows when work will be performed within 25 feet of any track center line. All work shall be performed in accordance with previously approved work plans.

Should a condition arising from, or in connection with the work, require that immediate and unusual provisions be made to protect operations and property of UPRR, the Contractor shall make such provisions. If in the judgment of UPRR's Designated Representative such provisions are insufficient, the UPRR's Designated Representative may require or provide such provisions as deemed necessary. In any event, such provisions shall be at the Contractor's expense and without cost to the UPRR. UPRR or the Agency shall have the right to order Contractor to temporarily cease operations in the event of an emergency or, if in the opinion of the UPRR's Designated Representative, the Contractor's operations could endanger UPRR's operations. In the event such an order is given, Contractor shall immediately notify the Agency of the order.

# **INSURANCE**

Contractor shall not begin work upon or over UPRR's Right-of-Way until UPRR has been furnished the insurance policies, binders, certificates and endorsements as defined in Section 3.20 below and UPRR's Designated Representative has advised the Agency that such insurance is in accordance with the Agreement. The required insurance shall be kept in full force and effect during the performance of work and thereafter until Contractor removes all tools, equipment, and material from UPRR's property and cleans the premises in a manner reasonably satisfactory to UPRR. For the benefit of the Contractor and the Insurer(s), the current railroad traffic in the project area is estimated at maximum speed of MPH.

## **RAILROAD SAFETY ORIENTATION**

All personnel employed by the Contractor and all subcontractors must complete the UPRR course "Orientation for Contractor's Safety", and be registered prior to working on UPRR property. This orientation is available at <a href="https://www.contractororientation.com">www.contractororientation.com</a>. This course is required to be completed annually.

#### <u>COOPERATION</u>

UPRR will cooperate with Contractor so that work may be conducted in an efficient manner, and will cooperate with Contractor in enabling use of UPRR's right-of-way in performing the work.

# MINIMUM CONSTRUCTION CLEARANCES FOR FALSEWORK AND OTHER TEMPORARY STRUCTURES

The Contractor shall abide by the following minimum temporary clearances during the course of construction:

- 12' 0" horizontal from centerline of track
- 21' 6" vertically above top of rail.

For construction clearance less than listed above, local Operating Unit review and approval is required.

## APPROVAL OF REDUCED CLEARANCES

The minimum track clearances to be maintained by the Contractor during construction are specified in Section 3.07 herein.

Any proposed infringement on the specified minimum clearances due to the Contractor's operations shall be submitted to UPRR's Designated Representative through the Agency at least 30 days in advance of the work and shall not be undertaken until approved in writing by the UPRR's Designated Representative.

No work shall commence until the Contractor receives in writing assurance from UPRR's Designated Representative that arrangements have been made for flagging service, as may be necessary and receives permission from UPRR's Designated Representative to proceed with the work.

# **CONSTRUCTION AND AS-BUILT SUBMITTALS**

Submittals are required for construction materials and procedures as outlined below. The submittals shall include all review comments from the Agency and the Engineer of Record. All design submittals shall be stamped and signed by a Professional Engineer registered in the State of Illinois.

The tables below provide UPRR's minimum submittal requirements for the construction items noted. Submittal requirements are in addition to those specified elsewhere in these bid documents. The minimum review times indicated below represent UPRR's requirements only. The Contractor shall allow additional time for the Agency's review time as stated elsewhere in these bid documents.

Submittals shall be made by the Agency to the UPRR Manager of Industry and Public Projects unless otherwise directed by the Railroad. Items in Table 1 shall be submitted for both railroad overpass and underpass projects, as applicable. Items in Table 2 shall be submitted for railroad underpass projects only.

TABLE 1

ITEM	DESCRIPTION	SETS REQD.	UPRR's Minimum Review Time
1	Shoring design and details	4	4 weeks
2	Falsework design and details	4	4 weeks
3	Drainage design provisions	4	4 weeks
4	Erection diagrams and sequence	4	4 weeks
5	Demolition diagram and sequence	4	4 weeks

Prior to or during construction of railroad underpass structures, the UPRR requires the review of drawings, reports, test data and material data sheets to determine compliance with the specifications. Product information for items noted in Table 2 be submitted to UPRR's Designated Representative through the Agency for their own review and approval of the material. The <u>signed</u> submittal and the Agency's review comments will be reviewed by UPRR or their consultant. If a consultant performs the reviews, the consultant may reply directly to the Agency or its Designated Representative after consultation with UPRR. Review of the submittals will not be conducted until after review by the Agency or its Designated Representative. Review of the submittal items will require a minimum of four (4) weeks after receipt from the Agency.

TABLE 2

ITEM	DESCRIPTION	SETS REQD.	NOTES	
1	Shop drawings	4	Steel and Concrete members	
2	Bearings	4	For entire structures	
3	Concrete Mix Designs	4	For entire structures	
4	Rebar & Strand certifications	4	For superstructure only	
5	28 day concrete strength	4	For superstructure only	
6	Waterproofing material certifications and installation procedure	4	Waterproofing & protective boards	
7	Structural steel certifications	4	All fracture critical members & other members requiring improved notch toughness	
8	Fabrication and Test reports	4	All fracture critical members & other members requiring improved notch toughness	
9	Welding Procedures and Welder Certification	4	AWS requirements	
10	Foundation Construction Reports	4	Pile driving, drilled shaft construction, bearing pressure test reports for spread footings	
11	Compaction testing reports for backfill at abutments	4	Must meet 95% maximum dry density, Modified Proctor ASTM D1557	

As-Built Records shall be submitted to the UPRR within 60 days of completion of the structures. These records shall consist of the following items:

#### **Overpass Projects**

Electronic files of all structure design drawings with as-constructed modifications shown, in Microstation J or Acrobat .PDF format.

Hard copies of all structure design drawings with as-constructed modifications shown.

## <u>Underpass Projects</u>

Electronic files of all structure design drawings with as-constructed modifications shown, in Microstation J or Acrobat .PDF format.

Hard copies of all structure design drawings with as-constructed modifications shown.

Final approved copies of shop drawings for concrete and steel members.

**Foundation Construction Reports** 

Compaction testing reports for backfill at abutments

## APPROVAL OF DETAILS

The details of the construction affecting the UPRR tracks and property not already included in the Contract Plans shall be submitted to UPRR's Designated Representative through the Agency for UPRR's review and written approval before such work is undertaken. Review and approval of these submittals will require a minimum of four (4) weeks in addition to the Agency's review time as stated elsewhere in these bid documents.

# MAINTENANCE OF RAILROAD FACILITIES

- A. The Contractor shall be required to maintain all ditches and drainage structures free of silt or other obstructions which may result from Contractor's operations; to promptly repair eroded areas within UPRR's right of way and to repair any other damage to the property of UPRR, or its tenants.
- B. All such maintenance and repair of damages due to the Contractor's operations shall be done at the Contractor's expense.
- C. The Contractor must submit a proposed method of erosion control and have the method reviewed by the UPRR prior to beginning any grading on the Project Site. Erosion control methods must comply with all applicable local, state and federal regulations.

# SITE INSPECTIONS BY UPRR'S DESIGNATED REPRESENTATIVE

A. In addition to the office reviews of construction submittals, site inspections may be performed by UPRR's Designated Representative at significant points during construction, including but not limited to the following:

Preconstruction meetings.

Pile driving, drilling of caissons or drilled shafts.

Reinforcement and concrete placement for railroad bridge substructure and/or superstructure.

Erection of precast concrete or steel bridge superstructure.

Placement of waterproofing (prior to placing ballast on bridge deck).

Completion of the bridge structure.

- B. Site inspection is not limited to the milestone events listed above. Site visits to check progress of the work may be performed at any time throughout the construction as deemed necessary by UPRR.
- C. A detailed construction schedule, including the proposed temporary horizontal and vertical clearances and construction sequence for all work to be performed, shall be provided to the Agency for submittal to UPRR's Designated Representative for review prior to commencement of work. This schedule shall also include the anticipated dates when the above listed events will occur. This schedule shall be updated for the above listed events as necessary, but at least monthly so that site visits may be scheduled.

# **UPRR REPRESENTATIVES**

A. UPRR representatives, conductors, flag person or watch person will be provided by UPRR at expense of the Agency or Contractor (as stated elsewhere in these bid documents) to protect UPRR facilities, property and movements of its trains or engines. In general, UPRR will furnish such personnel or other protective services as follows:

When any part of any equipment is standing or being operated within 25 feet, measured horizontally, from centerline of any track on which trains may operate, or when any object is off the ground and any dimension thereof could extend inside the 25 foot limit, or when any erection or construction activities are in progress within such limits, regardless of elevation above or below track.

For any excavation below elevation of track subgrade if, in the opinion of UPRR's Designated Representative, track or other UPRR facilities may be subject to settlement or movement.

During any clearing, grubbing, excavation or grading in proximity to UPRR facilities, which, in the opinion of UPRR's Designated Representative, may endanger UPRR facilities or operations.

During any contractor's operations when, in the opinion of UPRR's Designated Representative, UPRR facilities, including, but not limited to, tracks, buildings, signals, wire lines, or pipe lines, may be endangered.

The Contractor shall arrange with the UPRR Designated Representative to provide the adequate number of flag persons to accomplish the work.

## WALKWAYS REQUIRED

Along the outer side of each exterior track of multiple operated track, and on each side of single operated track, an unobstructed continuous space suitable for trainman's use in walking along trains, extending to a line not less than twelve feet (12') from centerline of track, shall be maintained. Any temporary impediments to walkways and track drainage encroachments or obstructions allowed during work hours while UPRR's flagman service is provided shall be removed before the close of each work day. Walkways with railings shall be constructed by Contractor over open excavation areas when in close proximity of track, and railings shall not be closer than 8'-6" horizontally from center line of tangent track or 9'-6" horizontally from centerline of curved track.

## COMMUNICATIONS AND SIGNAL LINES

If required, UPRR will rearrange its communications and signal lines, its grade crossing warning devices, train signals and tracks, and facilities that are in use and maintained by UPRR's forces in connection with its operation at expense of the Agency. This work by UPRR will be done by its own forces and it is not a part of the Work under this Contract.

## TRAFFIC CONTROL

Contractor's operations that control traffic across or around UPRR facilities shall be coordinated with and approved by the UPRR's Designated Representative.

## **CONSTRUCTION EXCAVATIONS**

The Contractor shall be required to take special precaution and care in connection with excavating and shoring. Excavations for construction of footings, piers, columns, walls or other facilities that require shoring shall comply with requirements of OSHA, AREMA and UPRR "Guidelines for Temporary Shoring".

B. The Contractor shall contact UPRR's "Call Before Your Dig" at least 48 hours prior to commencing work at 1-800-336-9193 during normal business hours (6:30 a.m. to 8:00 p.m. central time, Monday through Friday, except holidays - also a 24 hour, 7 day a week number for emergency calls) to determine location of fiber optics. If a telecommunications system is buried anywhere on or near UPRR property, the Contractor will co-ordinate with UPRR and the Telecommunication Company(ies) to arrange for relocation or other protection of the system prior to beginning any work on or near UPRR property.

#### RAILROAD FLAGGING

A. Performance of any work by the Contractor in which person(s) or equipment will be within twenty-five (25) feet of any track, or will be near enough to any track that any equipment extension (such as, but not limited to, a crane boom) will reach within twenty-five (25) feet of any track, may require railroad flagging services or other protective measures. Contractor shall give the advance notice to the UPRR as required in Section 3.03 above before commencing any such work, so that the UPRR may determine the need for flagging or other protective measures to ensure the safety of the railroad's operations. Contractor shall comply with all other requirements regarding flagging as specified by Union Pacific. Any costs associated with failure to abide by these requirements will be borne by the Contractor.

B. Reimbursement to Railroad will be required covering the full eight-hour day during which any flagman is furnished, unless the flagman can be assigned to other Railroad work during a portion of such day, in which event reimbursement will not be required for the portion of the day during which the flagman is engaged in other Railroad work. Reimbursement will also be required for any day not actually worked by the flagman following the flagman's assignment to work on the project for which Railroad is required to pay the flagman and which could not reasonably be avoided by Railroad by assignment of such flagman to other work, even though Contractor may not be working during such time. When it becomes necessary for Railroad to bulletin and assign an employee to a flagging position in compliance with union collective bargaining agreements, Contractor must provide Railroad a minimum of five (5) days notice prior to the cessation of the need for a flagman. If five (5) days notice of cessation is not given, Contractor will still be required to pay flagging charges for the five (5) day notice period required by union agreement to be given to the employee, even though flagging is not required for that period. An additional ten (10) days notice must then be given to Railroad if flagging services are needed again after such five day cessation notice has been given to Railroad. The estimated pay rate for each flag person is \$ per day for an 8 hour work day with time and one-half for overtime, Saturdays, Sundays; double time and one-half for holidays. Flagging rates are set by the UPRR and are subject to change.

## CLEANING OF RIGHT-OF-WAY

Contractor shall, upon completion of the work to be performed by Contractor upon the premises, over or beneath the tracks of UPRR, promptly remove from the Right-of-Way of UPRR all of Contractor's tools, implements, and other materials whether brought upon the Right-of-Way by Contractor or any subcontractors, employee or agent of Contractor or of any subcontractor, and leave the Right-of-Way in a clean and presentable condition to satisfaction of UPRR.

## INSURANCE PROVISIONS

Contractor shall, at its sole cost and expense, procure and maintain during the course of the Project and until all Project work on Railroad's property has been completed and the Contractor has removed all equipment and materials from the Railroad's property and has cleaned and restored Railroad's property to Railroad's satisfaction, the following insurance coverage:

A. <u>Commercial General Liability</u> insurance. Commercial general liability (CGL) with a limit of not less than \$5,000,000 each occurrence and an aggregate limit of not less than \$10,000,000. CGL insurance must be written on ISO occurrence form CG 00 01 12 04 (or a substitute form providing equivalent coverage).

The policy must also contain the following endorsement, which must be stated on the certificate of insurance:

Contractual Liability Railroads ISO form CG 24 17 10 01 (or a substitute form providing equivalent coverage) showing "Union Pacific Railroad Company Property" as the Designated Job Site.

B. <u>Business Automobile Coverage</u> insurance. Business auto coverage written on ISO form CA 00 01 (or a substitute form providing equivalent liability coverage) with a combined single limit of not less \$5,000,00 for each accident.

The policy must contain the following endorsements, which must be stated on the certificate of insurance:

Coverage For Certain Operations In Connection With Railroads ISO form CA 20 70 10 01 (or substitute form providing equivalent coverage) showing "Union Pacific Property" as the Designated Job Site.

Motor Carrier Act Endorsement – Hazardous materials clean up (MCS-90) if required by law.

C. <u>Workers Compensation and Employers Liability</u> insurance. Coverage must include but not be limited to:

Contractor's statutory liability under the workers' compensation laws of the state(s) affected by this Agreement.

Employers' Liability (Part B) with limits of at least \$500,000 each accident, \$500,000 disease policy limit \$500,000 each employee.

If Contractor is self-insured, evidence of state approval and excel workers compensation coverage must be provided. Coverage must include liability arising out of the U.S. Longshoremen's and Harbor Workers' Act, the Jones Act, and the Outer Continental Shelf Land Act, if applicable.

The policy must contain the following endorsement, which must be stated on the certificate of insurance:

Alternate Employer endorsement ISO form WC 00 03 01 A (or a substitute form providing equivalent coverage) showing Railroad in the schedule as the alternate employer (or a substitute form providing equivalent coverage).

- D. <u>Railroad Protective Liability</u> insurance. Contractor must maintain Railroad Protective Liability insurance written on ISO occurrence form CG 00 35 12 04 (or a substitute form providing equivalent coverage) on behalf of Railroad as named insured, with a limit of not less than \$5,000,000 per occurrence and an aggregate of \$10,000,000. A binder stating the policy is in place must be submitted to Railroad before the work may be commenced and until the original policy is forwarded to Railroad.
- E. <u>Umbrella or Excess</u> insurance. If Contractor utilizes umbrella or excess policies, these policies must "follow form" and afford no less coverage than the primary policy.
- F. <u>Pollution Liability</u> insurance. Pollution liability coverage must be written on ISO form Pollution Liability Coverage Form Designated Sites CG 00 39 12 04 (or a substitute form providing equivalent liability coverage), with limits of at least \$5,000,000 per occurrence and an aggregate limit of \$10,000,000.

If the scope of work as defined in this Agreement includes the disposal of any hazardous or non-hazardous materials from the job site, Contractor must furnish to Railroad evidence of pollution legal liability insurance maintained by the disposal site operator for losses arising form the insured facility accepting the materials, with coverage in minimum amounts of \$1,000,000 per loss, and an annual aggregate of \$2,000,000.

# Other Requirements

- G. All policy(ies) required above (except worker's compensation and employers liability) must include Railroad as "Additional Insured" using ISO Additional Insured Endorsements CG 20 26, and CA 20 48 (or substitute forms providing equivalent coverage). The coverage provided to Railroad as additional insured shall, to the extent provided under ISO Additional Insured Endorsement CG 20 26, and CA 20 48 provide coverage for Railroad's negligence whether sole or partial, active or passive, and shall not be limited by Contractor's liability under the indemnity provisions of this Agreement.
- H. Punitive damages exclusion, if any, must be deleted (and the deletion indicated on the certificate of insurance), unless the law governing this Agreement prohibits all punitive damages that might arise under this Agreement.
- I. Contractor waives all rights of recovery, and its insurers also waive all rights of subrogation of damages against Railroad and its agents, officers, directors and employees. This waiver must be stated on the certificate of insurance.
- J. Prior to commencing the work, Contractor shall furnish Railroad with a certificate(s) of insurance, executed by a duly authorized representative of each insurer, showing compliance with the insurance requirements in this Agreement.
- K. All insurance policies must be written by a reputable insurance company acceptable to Railroad or with a current Best's Insurance Guide Rating of A- and Class VII or better, and authorized to do business in the state(s) in which the work is to be performed.
- L. The fact that insurance is obtained by Contractor or by Railroad on behalf of Contractor will not be deemed to release or diminish the liability of Contractor, including, without limitation, liability under the indemnity provisions of this Agreement. Damages recoverable by Railroad from Contractor or any third party will not be limited by the amount of the required insurance coverage.

**END OF SECTION** 

## **JACK AND REMOVE EXISTING BEARINGS**

Effective: April 20, 1994 Revised: January 1, 2007

<u>Description</u>: This work consists of furnishing all labor, tools and equipment for jacking and supporting the existing beams/slab while removing the bearing assembly. The Contractor is responsible for the complete design of the bridge lifting procedures and the materials used. The Contractor shall furnish and place all bracing, shoring, blocking, cribbing, temporary structural steel, timber, shims, wedges, hydraulic jacks, and any other materials and equipment necessary for safe and proper execution of the work. The Contractor shall remove and dispose of the bearings according to Article 501.05 of the Standard Specifications.

<u>Construction Requirements:</u> The Contractor shall submit details and calculations of his/her proposed jacking systems and temporary support procedures for approval by the Engineer

before commencing work. At any time during the bridge raising operations, the Engineer may require the Contractor to provide additional supports or measures in order to furnish an added degree of safety. The Contractor shall provide such additional supports or measures at no additional cost to the Department. Neither added precautions nor the failure of the Engineer to order additional protection will in any way relieve the Contractor of sole responsibility for the safety of lives, equipment and structure.

(a) Jack and Remove Existing Bearings with bridge deck in place. Jacking and cribbing under and against the existing diaphragms, if applicable, will not be allowed. The Contractor's jacking plans and procedures shall be designed and sealed by an Illinois Licensed Structural Engineer.

In all cases, traffic shall be removed from the portion of the structure to be jacked prior to and during the entire time the load is being supported by the hydraulic pressure of the jack(s). The minimum jack capacity per beam shall be as noted in the plans. Whenever possible, traffic shall be kept off that portion of the structure during the entire bearing replacement operation. The shoring or cribbing supporting the beam(s) during bearing replacement shall be designed to support the dead load plus one half of the live load and impact shown in the plans. If traffic cannot be kept off that portion of the structure during the bearing replacement then the shoring or cribbing supporting the beam(s) shall be designed to support the dead load and full live load and impact shown in the plans.

No jacking shall be allowed during the period of placement and cure time required for any concrete placed in the span(s) contributing loads to the bearings to be jacked and removed.

Jacking shall be limited to 1/8 in. (4 mm) maximum when jacking one bearing at a time. Simultaneous jacking of all beams at one support may be performed provided the maximum lift is 1/4 in. (7 mm) and the maximum differential displacement between adjacent beams is 1/8 in. (4 mm). Suitable gauges for the measurement of superstructure movement shall be furnished and installed by the Contractor.

(b) Jack and Remove Existing Bearings when entire bridge deck is removed. Jacking and bearing removal shall be done after the removal of the existing bridge deck is complete. The Contractor's plans and procedures for the proposed jacking and cribbing system shall be designed and sealed by an Illinois Licensed Structural Engineer, unless jacking can be accomplished directly from the bearing seat under the beams or girders.

Jacking shall be limited to 1/4 in. (7 mm) maximum when jacking one beam at a time. Simultaneous jacking of all beams at one support may be performed provided the maximum lift is 3/4 in. (19 mm) and the maximum differential displacement between adjacent beams is 1/4 in. (7 mm). When staged construction is utilized, simultaneous jacking of all beams shall be limited to 1/4 in. (7 mm) unless the diaphragms at the stage line are disconnected, in which case the maximum lift is 3/4 in. (19 mm). Suitable gauges for the measurement of superstructure movement shall be furnished and installed by the Contractor.

The Contractor shall be responsible for restoring to their original condition, prior to jacking, the drainage ditches, pavement, or slopewall disturbed by the cribbing footings.

<u>Basis of Payment</u>: This work will be paid for at the contract unit price each for JACK AND REMOVE EXISTING BEARINGS.

# CLEANING AND PAINTING CONTACT SURFACE AREAS OF EXISTING STEEL STRUCTURES

Effective: June 30, 2003 Revised: January 1, 2007

<u>Description.</u> This work shall consist of the surface preparation and painting of existing steel structures in areas that will be in contact with new steel.

The existing steel at primary connections (faying surfaces) shall be prepared, and primed as specified herein prior to connecting new structural steel to the existing structure.

The existing steel at secondary connections shall be prepared, and if bare metal is exposed, primed as specified herein prior to connecting new structural steel to the existing structure.

<u>General.</u> The existing coatings shall be assumed to contain lead and may also contain other toxic metals. Any plans that may be furnished for the work, and any dimensions or other information given regarding a structure, are only for the purpose of assisting bidders in determining the type and location of steel to be cleaned and painted. It is the responsibility of the Contractor to verify this information and the accuracy of the information provided shall in no way affect the price bid for structural steel.

<u>Materials.</u> The Bureau of Materials and Physical Research has established a list of all products that have met preliminary requirements. Each batch of material must be tested and approved before use.

The paint materials shall meet the requirements of the following articles of the Standard Specification:

# Item Article

- a) Organic Zinc Rich Primer (Note 1)
- b) Aluminum Epoxy Mastic 1008.03

Note 1: These material requirements shall be according to the Special Provision for the Organic Zinc-Rich Paint System.

#### Submittals:

- a) Manufacturer's application instructions and product data sheets. Copies of the paint manufacturer's application instructions and product data sheets shall be furnished to the Engineer at the field site before steel cleaning begins.
- b) Waste Management Plan. The Waste Management Plan shall address all aspects of waste handling, storage, testing, hauling and disposal. Include the names, addresses, and a contact person for the proposed licensed waste haulers and disposal facilities. Submit the name and qualifications of the laboratory proposed for Toxicity Characteristic Leaching Procedure (TCLP) analysis.

c) Quality Control (QC) Program. The QC Program shall identify the following; the instrumentation that will be used, a schedule of required measurements and observations, procedures for correcting unacceptable work, and procedures for improving surface preparation and painting quality as a result of quality control findings.

<u>Construction Requirements.</u> The Contractor shall perform first line, in process QC inspections. The Contractor shall implement the submitted and accepted QC Program to insure that the work accomplished complies with these specifications. The designated Quality Control inspector shall be onsite full time during any operations that affect the quality of the coating system (e.g., surface preparation, coating mixing and application, and evaluations between coats and upon completion of the work). The Contractor shall provide artificial lighting in areas where natural light is inadequate, as determined by the Engineer, to allow proper cleaning, inspection, and painting. Illumination for inspection shall be at least 30 foot candles (325 LUX). Illumination for cleaning and priming, including the working platforms, access, and entryways shall be at least 20 foot candles (215 LUX).

The Contractor shall be responsible for any damage caused to persons, vehicles, or property, except as indemnified by the Response Action Contractor Indemnification Act. Whenever the intended purposes of the protective devices are not being accomplished, as determined by the Engineer, work shall be immediately suspended until corrections are made. Painted surfaces damaged by any Contractor's operation shall be removed and repainted, as directed by the Engineer, at the Contractor's expense.

<u>Weather Conditions</u>. Surfaces to be primed after cleaning shall remain free of moisture and other contaminants. The Contractor shall control his/her operations to insure that dust, dirt, or moisture does not come in contact with surfaces cleaned prior to painting. Surfaces painted shall be protected until the coating is sufficiently cured to protect itself from damage.

Restrictions on ambient conditions shall be as per the coating manufacturer's written specifications.

<u>Surface Preparation:</u> Prior to making connections or painting, all loose abrasives, paint, and residue shall be contained, collected, removed from the surface area and properly disposed of as specified later in this specification.

Painted surfaces of new steel damaged by abrasive blasting or by the Contractor's operations shall be repainted, as directed by the Engineer, at the Contractor's expense.

a) Primary Connections. Primary connections shall be defined as faying (contact) surfaces of high-strength bolted splices in main, load-carrying members, end diaphragms, end crossframes, and other areas specifically noted in plans (such as cross-frame connections on curved girders, etc.). These will typically occur where existing splices are replaced or new splices are added.

The surfaces of existing steel in all areas that will be in direct contact with new steel shall be prepared according to SSPC-SP15, Commercial Grade Power Tool Cleaning using vacuum-shrouded power tools equipped with HEPA filtration. The surface preparation shall remove

all rust, mill scale, and existing paint from the contact surface. At the Contractors option, vacuum blast cleaning according to SSPC-SP6, Commercial Blast Cleaning may be substituted for SSPC-SP15 at no additional cost to the Department. The surface profile for primary connection surfaces shall be 1.5 to 3.5 mils (38 to 90 microns).

b) **Secondary Connections.** Secondary connections shall be defined as all surface areas of existing members that will be in contact with new steel except as previously defined as primary connections.

These surfaces of existing steel in all areas that will be in direct contact with new steel shall be prepared according to SSPC-SP3, Power Tool Cleaning using vacuum-shrouded power tools equipped with HEPA filtration. The surface preparation shall remove all loose rust, loose mill scale, and loose, checked, alligatored and peeling paint from the contact surface. At the Contractors option, vacuum blast cleaning according to SSPC-SP6, Commercial Blast Cleaning or SSPC-SP15, Commercial Grade Power Tool Cleaning may be substituted for SSPC-SP3 at no additional cost to the Department. The surface profile for abrasive blast cleaning and Commercial Grade Power Tool Cleaning shall be 1.5 to 3.5 mils (38 to 90 microns).

<u>Painting.</u> The manufacturer's written instructions shall be followed for paint storage, mixing, thinning, application, ambient conditions, and drying times between coats. The surface shall be free of dirt, dust, and debris prior to the application of any coat. The coatings shall be applied as a continuous film of uniform thickness free of defects including, but not limited to, runs, sags, overspray, dryspray, pinholes, voids, skips, misses, and shadow-through. Defects such as runs and sags shall be brushed out immediately during application.

The Engineer will approve surface preparation prior to priming.

- a) For Primary connections the surface of the prepared steel cleaned to bare metal shall be primed with an organic zinc rich primer between 3.5 and 5.0 mils (90 and 125 microns) dry film thickness.
- b) For Secondary Connections the surface of the prepared steel cleaned to bare metal shall be painted with one coat of epoxy mastic between 5 and 7 mils (125 microns to 180 microns) in thickness. Areas not cleaned to bare metal need not be painted.

The primer shall cure according to the manufacturers instructions prior to connecting new structural steel to the existing structure.

The surrounding coating at each prepared location shall be feathered for a minimum distance of 1 1/2 in. (40 mm) to achieve a smooth transition between the prepared areas and the existing coating.

<u>Collection, Temporary Storage, Transportation and Disposal of Waste.</u> The Contractor and the Department are considered to be co-generators of the waste.

The Contractor is responsible for all aspects of waste collection, testing and identification, handling, storage, transportation, and disposal according to these specifications and all applicable Federal, State, and Local regulations. The Contractor shall provide for Engineer review and acceptance a Waste Management Plan that addresses all aspects of waste handling, storage, and testing, and provides the names, addresses, and a contact person for the proposed licensed waste haulers and disposal facilities. The Department will not perform any functions relating to the waste other than provide EPA identification numbers, provide the Contractor with the emergency response information, the emergency response telephone number required to be provided on the manifest, and to sign the waste manifest. The Engineer will obtain the identification numbers from the state and federal environmental protection agencies for the bridge(s) to be painted and furnish those to the Contractor.

All surface preparation/paint residues shall be collected daily and deposited in all-weather containers supplied by the Contractor as temporary storage. The storage area shall be secure to prevent unauthorized entry or tampering with the containers. Acceptable measures include storage within a fully enclosed (e.g., fenced in) and locked area, within a temporary building, or implementing other reasonable means to reduce the possibility of vandalism or exposure of the waste to the public or the environment (e.g., securing the lids or covers of waste containers and roll-off boxes). Waste shall not be stored outside of the containers. Waste shall be collected and transferred to bulk containers taking extra precautions as necessary to prevent the suspension of residues in air or contamination of surrounding surfaces. Precautions may include the transfer of the material within a tarpaulin enclosure. Transfer into roll-off boxes shall be planned to minimize the need for workers to enter the roll-off box.

No residues shall remain on uncontained surfaces overnight. Waste materials shall not be removed through floor drains or by throwing them over the side of the bridge. Flammable materials shall not be stored around or under any bridge structures.

The all-weather containers shall meet the requirements for the transportation of hazardous materials and as approved by the Department. Acceptable containers include covered roll-off boxes and 55-gallon drums (17H). The Contractor shall insure that no breaks and no deterioration of these containers occurs and shall maintain a written log of weekly inspections of the condition of the containers. A copy of the log shall be furnished to the Engineer upon request. The containers shall be kept closed and sealed from moisture except during the addition of waste. Each container shall be permanently identified with the date that waste was placed into the container, contract number, hazardous waste name and ID number, and other information required by the IEPA.

The Contractor shall have each waste stream sampled for each project and tested by TCLP and according to EPA and disposal company requirements. The Engineer shall be notified in advance when the samples will be collected. The samples shall be collected and shipped for testing within the first week of the project, with the results due back to the Engineer within 10 days. The costs of testing shall be considered included in this work. Copies of the test results shall be provided to the Engineer prior to shipping the waste.

The existing paint removed, together with the surface preparation media (e.g. abrasive) shall be handled as a hazardous waste, regardless of the TCLP results. The waste shall be transported by a licensed hazardous waste transporter, treated by an IEPA permitted treatment facility to a non-hazardous special waste and disposed of at an IEPA permitted disposal facility in Illinois.

The treatment/disposal facilities shall be approved by the Engineer, and shall hold an IEPA permit for waste disposal and waste stream authorization for this cleaning residue. The IEPA permit and waste stream authorization must be obtained prior to beginning cleaning, except that if necessary, limited paint removal will be permitted in order to obtain samples of the waste for the disposal facilities. The waste shall be shipped to the facility within 90 days of the first accumulation of the waste in the containers. When permitted by the Engineer, waste from multiple bridges in the same contract may be transported by the Contractor to a central waste storage location(s) approved by the Engineer in order to consolidate the material for pick up, and to minimize the storage of waste containers at multiple remote sites after demobilization. Arrangements for the final waste pickup shall be made with the waste hauler by the time blast cleaning operations are completed or as required to meet the 90 day limit stated above.

The Contractor shall submit a waste accumulation inventory table to the Engineer no later than the 5<sup>th</sup> day of the month. The table shall show the number and size of waste containers filled each day in the preceding month and the amount of waste shipped that month, including the dates of shipments.

The Contractor shall prepare a manifest supplied by the IEPA for off-site treatment and disposal before transporting the hazardous waste off-site. The Contractor shall prepare a land ban notification for the waste to be furnished to the disposal facility. The Contractor shall obtain the handwritten signature of the initial transporter and date of the acceptance of the manifest. The Contractor shall send one copy of the manifest to the IEPA within two working days of transporting the waste off-site. The Contractor shall furnish the generator copy of the manifest and a copy of the land ban notification to the Engineer. The Contractor shall give the transporter the remaining copies of the manifest.

All other project waste shall be removed from the site according to Federal, State and Local regulations, with all waste removed from the site prior to final Contractor demobilization.

The Contractor shall make arrangements to have other hazardous waste, which he/she generates, such as used paint solvent, transported to the Contractor's facility at the end of each day that this waste is generated. These hazardous wastes shall be manifested using the Contractor's own generator number to a treatment or disposal facility from the Contractor's facility. The Contractor shall not combine solvents or other wastes with cleaning residue wastes. All waste streams shall be stored in separate containers.

The Contractor is responsible for the payment of any fines and undertaking any clean up activities mandated by State or federal environmental agencies for improper waste handling, storage, transportation, or disposal.

Contractor personnel shall be trained in the proper handling of hazardous waste, and the necessary notification and clean up requirements in the event of a spill. The Contractor shall maintain a copy of the personnel training records at each bridge site.

It is understood and agreed that the cost of all work outlined above, unless otherwise specified, has been included in the bid, and no extra compensation will be allowed.

Basis of Payment: This work will be considered included in the cost of "Furnishing and Erecting Structural Steel", "Erecting Structural Steel", or "Structural Steel Repair", as applicable, according to the Standard Specifications, unless otherwise specified on the plans.

#### **CLEANING AND PAINTING NEW METAL STRUCTURES**

Effective Date: September 13, 1994 Revised Date: January 1, 2007

Description. The material and construction requirements that apply to cleaning and painting new structural steel shall be according to the applicable portion of Sections 506 of the Standard Specifications except as modified herein. The three coat paint system shall be the system as specified on the plans and as defined herein.

Materials. All materials to be used on an individual structure shall be produced by the same manufacturer. The Bureau of Materials and Physical Research has established a list of all products that have met preliminary requirements. Each batch of material must be tested and approved by that bureau before use.

The paint materials shall meet the requirements of the following articles of the Standard Specification:

<u>ltem</u>	<u>Article</u>
(a) Inorganic Zinc-Rich Primer	1008.02
(b) Waterborne Acrylic	1008.04
(c) Aluminum Epoxy Mastic	1008.03
(d) Organic Zinc-Rich Primer (Note 1)	

- (e) Epoxy Intermediate (Note 1)
- (f) Aliphatic Urethane (Note 1)

Note 1: These material requirements shall be according to the Special Provision for the Organic Zinc-Rich Paint System.

Submittals. At least 30 days prior to beginning field painting, the Contractor shall submit for the Engineer's review and acceptance, the following applicable plans, certifications and information for completing the field work. Field painting can not proceed until the submittals are accepted by the Engineer. Qualifications, certifications and QC plans for shop cleaning and painting shall be available for review by the QA Inspector.

a) Contractor/Personnel Qualifications. Except for miscellaneous steel items such as bearings, side retainers, expansion joint devices, and other items allowed by the Engineer, or unless stated otherwise in the contract, the shop painting Contractors shall be certified to perform the work as follows: the shop painting Contractor shall possess AISC Sophisticated Paint Endorsement or SSPC-QP3 certification. Evidence of current qualifications shall be provided.

Personnel managing the shop and field Quality Control program(s) for this work shall possess a minimum classification as a National Association of Corrosion Engineers (NACE)

Coating Inspector Technician, or shall provide evidence of successful inspection of 3 projects of similar or greater complexity and scope that have been completed in the last 2 years. Copies of the certification and/or experience shall be provided.

The personnel performing the QC tests for this work shall be trained in coatings inspection and the use of the testing instruments. Documentation of training shall be provided.

- b) Quality Control (QC) Program. The shop and field QC Programs shall identify the following; the instrumentation that will be used, a schedule of required measurements and observations, procedures for correcting unacceptable work, and procedures for improving surface preparation and painting quality as a result of quality control findings. The field program shall incorporate the IDOT Quality Control Daily Report form, as supplied by the Engineer.
- c) Field Cleaning and Painting Inspection Access Plan. The inspection access plan for use by Contractor QC personnel for ongoing inspections and by the Engineer during Quality Assurance (QA) observations.
- d) Surface Preparation/Painting Plan. The surface preparation/painting plan shall include the methods of surface preparation and type of equipment to be utilized for solvent cleaning, abrasive blast cleaning, washing, and power tool cleaning. The plan shall include the manufacturer's names of the materials that will be used, including Product Data Sheets and Material Safety Data Sheets (MSDS).

A letter or written instructions from the coating manufacturer shall be included, indicating the required drying time for each coat at the minimum, normal, and maximum application temperatures before the coating can be exposed to temperatures or moisture conditions that are outside of the published application parameters.

<u>Field Quality Control (QC) Inspections.</u> The Contractor shall perform first line, in process QC inspections of each phase of the work. The Contractor shall implement the submitted and accepted QC Program to insure that the work accomplished complies with these specifications. The Contractor shall use the IDOT Quality Control Daily Report form supplied by the Engineer to record the results of quality control tests. The completed reports shall be turned into the Engineer before work resumes the following day.

The Contractor shall have available at the shop or on the field site, all of the necessary inspection and testing equipment. The equipment shall be available for the Engineer's use when requested.

<u>Field Quality Assurance (QA) Observations</u>. The Engineer will conduct QA observations of any or all phases of the work. The Engineer's observations in no way relieve the Contractor of the responsibility to provide all necessary daily QC inspections of his/her own and to comply with all requirements of this Specification.

The Engineer has the right to reject any work that was performed without adequate provision for QA observations.

The Engineer will issue a Non-Conformance Report when cleaning and painting work is found to be in violation of the specification requirements, and is not corrected to bring it into compliance before proceeding with the next phase of work.

<u>Inspection Access and Lighting.</u> The Contractor shall facilitate the Engineer's observations as required, including allowing ample time to view the work. The Contractor shall furnish, erect and move scaffolding or other mechanical equipment to permit close observation of all surfaces to be cleaned and painted. This equipment shall be provided during all phases of the work. Examples of acceptable access structures include:

Mechanical lifting equipment, such as, scissor trucks, hydraulic booms, etc. Platforms suspended from the structure comprised of trusses or other stiff supporting members and including rails and kick boards.

Simple catenary supports are permitted only if independent life lines for attaching a fall arrest system according to Occupational Safety and Health Administration (OSHA) regulations are provided.

When the surface to be inspected is more than 6 ft. (1.8 m) above the ground or water surface, the Contractor shall provide the Engineer with a safety harness and a lifeline according to OSHA regulations. The lifeline and attachment shall not direct the fall into oncoming traffic. The Contractor shall provide a method of attaching the lifeline to the structure independent of the inspection facility or any support of the platform. When the inspection facility is more than 2 1/2 ft. (800 mm) above the ground, the Contractor shall provide an approved means of access onto the platform.

The Contractor shall provide artificial lighting in areas where natural light is inadequate, as determined by the Engineer, to allow proper cleaning, inspection, and painting. Illumination for inspection shall be at least 30 foot candles (325 LUX). Illumination for cleaning and painting, including the working platforms, access, and entryways shall be at least 20 foot candles (215 LUX).

<u>Construction Requirements.</u> The Contractor shall be responsible for any damage caused to persons, vehicles, or property, except as indemnified by the Response Action Contractor Indemnification Act. Whenever the intended purposes of the protective devices are not being accomplished, as determined by the Engineer, work shall be immediately suspended until corrections are made. Painted surfaces damaged by any Contractor's operation shall be removed and repainted, as directed by the Engineer, at the Contractor's expense.

The Contractor shall comply with the provisions of the Illinois Environmental Protection Act. Paint drips, spills, and overspray are not permitted to escape into the air or onto any other surfaces or surrounding property not intended to be painted. Containment shall be used to control paint drips, spills, and overspray, and shall be dropped and all equipment secured when sustained wind speeds of 40 mph (64 kph) or greater occur, unless the containment design necessitates action at lower wind speeds. The contractor shall evaluate project-specific conditions to determine the specific type and extent of containment needed to control the paint emissions and shall submit a plan for containing or controlling paint debris (droplets, spills, overspray, etc.) to the Engineer for approval prior to starting the work. Approval shall not relieve the Contractor of their ultimate responsibility for controlling paint debris from escaping the work zone.

<u>Surface and Weather Conditions</u>. Surfaces to be painted after cleaning shall remain free of moisture and other contaminants. The Contractor shall control his/her operations to insure that dust, dirt, or moisture does not come in contact with surfaces cleaned or painted that day.

The surface temperature shall be at least 5°F (3°C) above the dew point during final surface preparation operations. The paint manufacturers' published literature shall be followed for specific temperature, dew point, and humidity restrictions during the application of each coat.

The Contractor shall monitor temperature, dew point, and humidity every 4 hours during surface preparation and coating application in the specific areas where the work is being performed. The frequency of monitoring shall increase if weather conditions are changing. The Engineer has the right to reject any work that was performed under unfavorable weather conditions. Rejected work shall be removed, recleaned, and repainted at the Contractor's expense.

<u>Seasonal Restrictions on Field Cleaning and Painting.</u> Field cleaning and painting work shall be accomplished between April 15 and October 31 unless authorized otherwise by the Engineer in writing.

**Inorganic Zinc-rich/ Waterborne Acrylic Paint system.** This system shall be for shop and field application of the coating system, shop application of the intermediate and top coats will not be allowed.

In the shop, all structural steel designated to be painted shall be given one coat of inorganic zinc rich primer. In the field, before the application of the intermediate coat, the prime coat and any newly installed fasteners shall be spot solvent cleaned per SSPC-SP 1 and all surfaces pressure washed to remove dirt, oil, lubricants, oxidation products, and foreign substances. Washing shall involve the use of potable water at a pressure between 1000 psi (7 MPa) and 5000 psi (34 MPa) and according to "Low Pressure Water Cleaning" of SSPC-SP12. Paint spray equipment shall not be used to perform the water cleaning. All damaged shop primed areas shall then be spot cleaned per SSPC-SP3 and spot primed with aluminum epoxy mastic. The structural steel shall then receive one full intermediate coat and one full topcoat of waterborne acrylic paint.

- a) Paint drips, spills, and overspray must be controlled. If containment is used to control paint drips, spills, and overspray, the containment shall be dropped and all equipment secured when sustained wind speeds of 40 mph (64 kph) or greater occur. When the protective coverings need to be attached to the structure, they shall be attached by bolting, clamping, or similar means. Welding or drilling into the structure is prohibited unless approved by the Engineer in writing.
- b) Coating Dry Film Thickness (dft), measured according to SSPC-PA2:

Zinc Primer: 3 mils (75 microns) min., 6 mils (150 microns) max.

Epoxy Mastic: 5 mils (125 microns) min., 7 mils (180 microns) max.

Intermediate Coat: 2 mils (50 microns) min., 4 mils (100 microns) max.

Topcoat: 2 mils (50 microns) min., 4 mils (100 microns) max.

The total dry film thickness, excluding the spot areas touched up with epoxy mastic, shall be between 7 and 14 mils (180 and 355 microns).

- c) The pressure washing requirement above may be waived if the QC and QA Inspectors verify the primed surfaces have not been contaminated.
- d) Damage to the paint system shall be spot cleaned using SSPC-SP3. The cleaned areas shall be spot painted with a penetrating sealer as recommended by the manufacturer, which shall overlap onto the existing topcoat. Then the aluminum epoxy mastic shall be spot applied not to go beyond the area painted with the sealer. The acrylic intermediate and topcoat shall be spot applied to the mastic with at least a 6 inch (150 mm) overlap onto the existing topcoat.

**Organic Zinc-Rich/ Epoxy/ Urethane Paint System.** This system shall be for full shop application of the coating system, all contact surfaces shall be masked off prior to application of the intermediate and top coats.

Additional Surface Preparation. In addition to the requirements of Section 3.2.9 of the AASHTO/AWS D1.5/D1.5:2002 Bridge Welding Code (breaking thermal cut corners of stress carrying members), rolled and thermal cut corners to be painted with organic zinc primer shall be broken if they are sharper than a 1/16 in. (1.5 mm) radius. Corners shall be broken by a single pass of a grinder or other suitable device at a 45 degree angle to each adjoining surface prior to final blast cleaning, so the resulting corner approximates a 1/16 in. (1.5 mm) or larger radius after blasting. Surface anomalies (burrs, fins, deformations) shall also be treated to meet this criteria before priming.

In the shop, all structural steel designated to be painted shall be given one coat of organic zinc rich primer. Before the application of the intermediate coat, the prime coat and any newly installed fasteners shall be spot solvent cleaned per SSPC-SP 1 and all surfaces pressure washed to remove dirt, oil, lubricants, oxidation products, and foreign substances. Washing shall involve the use of potable water at a pressure between 1000 psi (7 MPa) and 5000 psi (34 MPa) and according to "Low Pressure Water Cleaning" of SSPC-SP12. Paint spray equipment shall not be used to perform the water cleaning. All damaged shop primed areas shall then be spot cleaned per SSPC-SP3, and the structural steel shall then receive one full intermediate coat of epoxy and one full topcoat of aliphatic urethane.

- (a) Paint drips, spills, and overspray must be controlled. If containment is used to control paint drips, spills, and overspray, the containment shall be dropped and all equipment secured when sustained wind speeds of 40 mph (64 kph) or greater occur. When the protective coverings need to be attached to the structure, they shall be attached by bolting, clamping, or similar means. Welding or drilling into the structure is prohibited unless approved by the Engineer in writing.
- (b) Coating Dry Film Thickness (dft), measured according to SSPC-PA2:
   Organic Zinc-Rich Primer: 3 mils (75 microns) min., 5 mils (125 microns) max.
   Aluminum Epoxy Mastic: 5 mils (125 microns) min., 7 mils (180 microns) max.
   Epoxy Intermediate Coat: 3 mils (75 microns) min., 6 mils (150 microns) max.
   Aliphatic Urethane Top Coat: 2.5 mils (65 microns) min., 4 mils (100 microns) max.

- (c) The total dry film thickness, excluding the spot areas touched up with epoxy mastic, shall be between 8.5 and 15 mils (215 and 375 microns).
- (d) When specified on the plans or as requested by the Contractor, and approved by the Engineer, the epoxy intermediate and aliphatic urethane top coats shall be applied in the shop. All faying surfaces of field connections shall be masked off after priming and shall not receive the intermediate or top coats in the shop. The intermediate and top coats for field connections shall be applied, in the field, after erection of the structural steel is completed. The pressure washing requirement above may be waived if the QC and QA Inspectors verify the primed surfaces have not been contaminated.
- (e) Erection and handling damage to the shop applied system shall be spot cleaned using SSPC-SP3. The surrounding coating at each repair location shall be feathered for a minimum distance of 1 1/2 in. (40 mm) to achieve a smooth transition between the prepared areas and the existing coating. The existing coating in the feathered area shall be roughened to insure proper adhesion of the repair coats. The areas cleaned to bare metal shall be spot painted with aluminum epoxy mastic. The intermediate and finish coat shall be spot applied to with at least a 6 inch (150 mm) overlap onto the existing finish coat.

**Aluminum Epoxy Mastic/ Waterborne Acrylic Paint system.** This system shall be for shop or field application of the entire coating system.

Before priming with aluminum epoxy mastic the steel the surfaces to be primed shall be prepared according to SSPC SP6 for Commercial Blast Cleaning. In the field, before the application of the intermediate coat, the prime coat and any newly installed fasteners shall be spot solvent cleaned per SSPC-SP 1 and all surfaces pressure washed to remove dirt, oil, lubricants, oxidation products, and foreign substances. Washing shall involve the use of potable water at a pressure between 1000 psi (7 MPa) and 5000 psi (34 MPa) and according to "Low Pressure Water Cleaning" of SSPC-SP12. Paint spray equipment shall not be used to perform the water cleaning. All damaged shop primed areas shall then be spot cleaned per SSPC-SP3 and spot primed with aluminum epoxy mastic. The structural steel shall then receive one full intermediate coat of aluminum epoxy mastic and one full topcoat of waterborne acrylic paint.

- d) Paint drips, spills, and overspray must be controlled. If containment is used to control paint drips, spills, and overspray, the containment shall be dropped and all equipment secured when sustained wind speeds of 40 mph (64 kph) or greater occur. When the protective coverings need to be attached to the structure, they shall be attached by bolting, clamping, or similar means. Welding or drilling into the structure is prohibited unless approved by the Engineer in writing.
- e) Coating Dry Film Thickness (dft), measured according to SSPC-PA2: Epoxy Mastic Primer: 5 mils (125 microns) min., 7 mils (180 microns) max. Epoxy Mastic Intermediate Coat: 5 mils (125 microns) min., 7 mils (180 microns) max.

Acrylic Topcoat: 2 mils (50 microns) min., 4 mils (100 microns) max.

The total dry film thickness, excluding the spot areas touched up with epoxy mastic, shall be between 12 and 18 mils (300 and 460 microns).

- f) The pressure washing requirement above may be waived if the QC and QA Inspectors verify the primed surfaces have not been contaminated.
- d) Damage to the paint system shall be spot cleaned using SSPC-SP3. The cleaned areas shall be spot painted with a penetrating sealer as recommended by the manufacturer, which shall overlap onto the existing topcoat. Then the aluminum epoxy mastic shall be spot applied not to go beyond the area painted with the sealer. The acrylic topcoat shall be spot applied to the mastic with at least a 6 inch (150 mm) overlap onto the existing topcoat.

The paint manufacturer's product data sheets shall be available for QA review in the shop and submitted to the Engineer prior to start of field work and the requirements as outlined in the data sheets shall be followed.

#### Special Instructions.

Painting Date/System Code. At the completion of the work, the Contractor shall stencil in contrasting color paint the date of painting the bridge, the painting Contractors name, and the paint type code from the Structure Information and Procedure Manual for the system used. The letters shall be capitals, not less than 2 in. (50 mm) and not more than 3 in. (75 mm) in height.

The stencil shall contain the following wording "PAINTED BY (insert the name of the painting Contractor)" and shall show the month and year in which the painting was completed, followed by "CODE S" for the Inorganic Zinc/ Acrylic System, "CODE X" for the Organic Zinc/ Epoxy/ Urethane System, "CODE AB" for the Organic Zinc/ Epoxy/ Urethane System (shop applied), and "CODE U" for the Aluminum Epoxy Mastic/ Acrylic System all stenciled on successive lines. This information shall be stenciled on the cover plate of a truss end post near the top of the railing, or on the outside face of an outside stringer near both ends of the bridge facing traffic, or at some equally visible surface designated by the Engineer.

<u>Method of Measurement.</u> Shop cleaning and painting new structures will not be measured for payment. Field cleaning and painting will not be measured for payment except when performed under a contract that contains a separate pay item for this work.

Basis of Payment. This work will be paid for according to Article 506.07.

#### TEMPORARY SHEET PILING

Effective: September 2, 1994 Revised: January 1, 2007

<u>Description:</u> This work shall consist of furnishing, driving, adjusting for stage construction when required and subsequent removal of the sheet piling according to the dimensions and details shown on the plans and according to the applicable portions of Section 512 of the Standard Specifications.

This work shall also include furnishing, installing and subsequent removal of all miscellaneous steel shapes, plates and connecting hardware when required to attach the sheeting to an existing substructure unit and/or to facilitate stage construction.

<u>General:</u> The Contractor may propose other means of supporting the sides of the excavation provided they are done so at no extra cost to the department. If the Contractor elects to vary from the design requirements shown on the plans, the revised design calculations and details shall be submitted to the Engineer for approval. The calculations shall be prepared and sealed by an Illinois Licensed Structural Engineer. This approval will not relieve the Contractor of responsibility for the safety of the excavation. Approval shall be contingent upon acceptance by all involved utilities and/or railroads.

<u>Material:</u> The sheet piling shall be made of steel and may be new or used material, at the option of the Contractor. The sheet piling shall have a minimum section modulus as shown on the plans or in the approved Contractor's alternate design. The sheeting shall have a minimum yield strength of 38.5 ksi (265 MPa) unless otherwise specified. The sheeting, used by the Contractor, shall be identifiable and in good condition free of bends and other structural defects. The Contractor shall furnish a copy of the published sheet pile section properties to the Engineer for verification purposes. The Engineer's approval will be required prior to driving any sheeting. All driven sheeting not approved by the Engineer shall be removed at the Contractor's expense.

Construction: The Contractor shall verify locations of all underground utilities before driving any sheet piling. Any disturbance or damage to existing structures, utilities or other property, caused by the Contractor's operation, shall be repaired by the Contractor in a manner satisfactory to the Engineer at no additional cost to the Department. The Contractor shall be responsible for determining the appropriate equipment necessary to drive the sheeting to the tip elevation(s) specified on the plans or according to the Contractor's approved design. The sheet piling shall be driven, as a minimum, to the tip elevation(s) specified, prior to commencing any related excavation. If unable to reach the minimum tip elevation, the adequacy of the sheet piling design will require re-evaluation by the Department prior to allowing excavation adjacent to the sheet piling in question. The Contractor shall not excavate below the maximum excavation line shown on the plans without the prior permission of the Engineer. The sheet piling shall remain in place until the Engineer determines it is no longer required.

The sheet piling shall be removed and disposed of by the Contractor when directed by the Engineer. When allowed, the Contractor may elect to cut off a portion of the sheet piling leaving the remainder in place. The remaining sheet piling shall be a minimum of 12 in. (300 mm) below the finished grade or as directed by the Engineer. Removed sheet piling shall become the property of the Contractor.

When an obstruction is encountered, the Contractor shall notify the Engineer and upon concurrence of the Engineer, the Contractor shall begin working to break up, push aside, or remove the obstruction. An obstruction shall be defined as any object (such as but not limited to, boulders, logs, old foundations etc.) where it's presence was not obvious or specifically noted on the plans prior to bidding, that cannot be driven through or around with normal driving procedures, but requires additional excavation or other procedures to remove or miss the obstruction.

<u>Method of Measurement</u>: The temporary sheet piling will be measured for payment in place in square feet (square meter). Any temporary sheet piling cut off, left in place, or driven to dimensions other than those shown on the contract plans without the written permission of the Engineer, shall not be measured for payment but shall be done at the contractor's expense.

If the Contractor is unable to drive the sheeting to the specified tip elevation(s) and can demonstrate that any further effort to drive it would only result in damaging the sheeting, then the Contractor shall be paid based on the plan quantity of temporary sheeting involved. However, no additional payment will be made for any walers, bracing, or other supplement to the temporary sheet piling, which may be required as a result of the re-evaluation in order to insure the original design intent was met.

<u>Basis of Payment</u>: This work will be paid for at the contract unit price per square foot (square meter) for TEMPORARY SHEET PILING.

Payment for any excavation performed in conjunction with this work will not be included in this item but shall be paid for as specified elsewhere in this contract.

Obstruction mitigation shall be paid for according to Article 109.04 of the Standard Specifications.

## POROUS GRANULAR EMBANKMENT, SPECIAL

Effective: September 28, 2005 Revised: November 14, 2008

<u>Description.</u> This work shall consist of furnishing and placing porous granular embankment special material as detailed on the plans, according to Section 207 except as modified herein.

Materials. The gradation of the porous granular material may be any of the following CA 8 thru CA 18, FA 1 thru FA 4, FA 7 thru FA 9, and FA 20 according to Articles 1003 and 1004.

<u>Construction.</u> The porous granular embankment special shall be installed according to Section 207, except that it shall be uncompacted.

<u>Basis of Payment.</u> This work will be paid for at the contract unit price per Cubic Yard (Cubic Meter) for POROUS GRANULAR EMBANKMENT, SPECIAL.

#### STRUCTURAL REPAIR OF CONCRETE

Effective: March 15, 2006 Revised: April 2, 2008

<u>Description</u>. This work shall consist of structurally repairing concrete.

Materials. Materials shall be according to the following.

Item	Article/Section	
(a) Portland Cement Concrete (Note 1)		1020
(b) R1 or R2 Mortar (Note2)		
(c) Normal Weight Concrete (Note 3)		
(d) Shotcrete (High Performance) (Note 4)		
(e) Reinforcement Bars		
(f) Anchor Bolts		1006.09
(g) Water		1002
(h) Curing Compound (Type I)		1022
(i) Cotton Mats		1022.02
(j) Protective Coat		1023.01
(k) Epoxy (Note 5)		1025
(I) Mechanical Bar Splicers (Note 6)		

- Note 1. The concrete shall be Class SI, except the cement factor shall be a minimum 6.65 cwt/cu. yd. (395 kg/cu. m), the coarse aggregate shall be a CA 16, and the strength shall be a minimum 4000 psi (27,500 kPa) compressive or 675 psi (4650 kPa) flexural at 14 days. A high range water-reducing admixture shall be used to obtain a 5-7 in. (125-175 mm) slump, but the cement factor shall not be reduced. This cement factor restriction shall also apply if a water-reducing admixture is used.
- Note 2. The R1 or R2 mortar shall be from the Department's approved list of Packaged, Dry, Rapid Hardening, Cementitious Materials for Concrete Repairs with coarse aggregate added. The amount of coarse aggregate added to the R1 or R2 Mortar shall be per the manufacturer's recommendations. The coarse aggregate gradation shall be CA 16 from an Aggregate Gradation Control System source or a packaged aggregate meeting Article 1004.02 with a maximum size of 1/2 in. (12.5 mm). The R1 or R2 Mortar and coarse aggregate mixture shall comply with the air content and strength requirements for Class SI concrete as indicated in Note 1. Mixing shall be per the manufacturer's recommendations, except the water/cement ratio shall not exceed the value specified for Class SI concrete as indicated in Note 1. A high range water-reducing admixture shall be used to obtain a 5-7 in. (125175 mm) slump.
- Note 3. The packaged concrete mixture shall be from the Department's approved list of Packaged, Dry, Formed, Concrete Repair Mixtures. The materials and preparation of aggregate shall be according to ASTM C 387. Proportioning shall be according to ASTM C 387, except the minimum cement factor shall be 6.65 cwt/cu. yd. (395 kg/cu. m). Cement replacement with fly ash or ground granulated blast-furnace slag shall be according to Section 1020. The coarse aggregate shall be a maximum size of 1/2 in. (12.5 mm). The packaged concrete mixture shall comply with the air content and strength requirements for Class SI concrete as indicated in Note 1. Mixing shall be per the manufacturer's recommendations, except the water/cement ratio shall not exceed the value specified for Class SI concrete as indicated in Note 1. A high range water-reducing admixture shall be used to obtain a 5-7 in. (125-175 mm) slump.

Note 4. A packaged, pre-blended, and dry combination of materials, for the wet-mix shotcrete method shall be provided according to ASTM C 1480. An accelerator is prohibited, except the shotcrete may be modified at the nozzle with a non-chloride accelerator for overhead applications. The shotcrete shall be Type FA, Grade FR, and Class I. The fibers shall be Type III synthetic according to ASTM C 1116.

The 7 and 28 day compressive strength requirements in ASTM C 1480 shall not apply. Instead the shotcrete shall obtain a minimum compressive strength of 4000 psi (27,500 kPa) at 14 days.

The packaged shotcrete shall be limited to the following proportions:

The cement and finely divided minerals shall be 6.05 cwt/cu. yd. (360 kg/cu. m) to 7.50 cwt/cu. yd. (445 kg/cu. m), and the cement shall not be below 4.70 cwt/cu. yd. (279 kg/cu. m).

Class F fly ash is optional and the maximum shall be 15 percent by weight (mass) of cement.

Class C fly ash is optional and the maximum shall be 20 percent by weight (mass) of cement.

Ground granulated blast-furnace slag is optional and the maximum shall be 25 percent by weight (mass) of cement.

Microsilica is required and shall be a minimum of 5 percent by weight (mass) of cement, and a maximum of 10 percent. As an alternative to microsilica, high-reactivity metakaolin may be used at a minimum of 5 percent by weight (mass) of cement, and a maximum of 10 percent.

Fly ash shall not be used in combination with ground granulated blast-furnace slag. Class F fly ash shall not be used in combination with Class C fly ash. Microsilica shall not be used in combination with high-reactivity metakaolin. A finely divided mineral shall not be used in combination with a blended hydraulic cement, except for microsilica or high-reactivity metakaolin.

The water/cement ratio shall be a maximum of 0.42.

The air content as shot shall be 4.0 - 8.0 percent.

- Note 5. In addition ASTM C 881, Type IV, Grade 2 or 3, Class A, B, or C may be used.
- Note 6. Mechanical bar splicers shall be from the approved list of Mechanical Reinforcing Bar Splicers / Coupler Systems, and shall be capable of developing in tension at least 125 percent of the yield strength of the existing reinforcement bar.

Equipment. Equipment shall be according to Article 503.03 and the following.

Chipping Hammer – The chipping hammer for removing concrete shall be a light-duty pneumatic or electric tool with a 15 lb. (7 kg) maximum class or less.

Blast Cleaning Equipment – Blast cleaning equipment for concrete surface preparation shall be the abrasive type, and the equipment shall have oil traps.

Hydrodemolition Equipment – Hydrodemolition equipment for removing concrete shall be calibrated, and shall use water according to Section 1002.

High Performance Shotcrete Equipment – The batching, mixing, pumping, hose, nozzle, and auxiliary equipment shall be for the wet-mix shotcrete method, and shall meet the requirements of ACI 506R.

# Construction Requirements

<u>General</u>. The repair methods shall be either formed concrete repair or shotcrete. The repair method shall be selected by the Contractor with the following rules.

- (a) Rule 1. For formed concrete repair, a subsequent patch to repair the placement point after initial concrete placement will not be allowed. As an example, this may occur in a vertical location located at the top of the repair.
- (b) Rule 2. Formed concrete repair shall not be used for overhead applications.
- (c) Rule 3. Shotcrete shall not be used for column repairs greater than 4 in. (100 mm) in depth, or any repair location greater than 8 in. (205 mm) in depth. The only exception to this rule would be for a horizontal application, where the shotcrete may be placed from above in one lift.
- (d) Rule 4. If formed concrete repair is used for locations that have reinforcement with less than 0.75 in. (19 mm) of concrete cover, the concrete mixture shall contain fly ash or ground granulated blast-furnace slag at the maximum cement replacement allowed.

<u>Temporary Shoring or Cribbing</u>. When a temporary shoring or cribbing support system is required, the Contractor shall provide details and computations, prepared and sealed by an Illinois licensed Structural Engineer, to the Department for review and approval. When ever possible the support system shall be installed prior to starting the associated concrete removal. If no system is specified, but during the course of removal the need for temporary shoring or cribbing becomes apparent or is directed by the Engineer due to a structural concern, the Contractor shall not proceed with any further removal work until an appropriate and approved support system is installed.

<u>Concrete Removal</u>. The Contractor shall provide ladders or other appropriate equipment for the Engineer to mark the removal areas. Repair configurations will be kept simple, and squared corners will be preferred. The repair perimeter shall be sawed a depth of 1/2 in. (13 mm) or less, as required to avoid cutting the reinforcement. If the concrete is broken or removed beyond the limits of the initial saw cut, the new repair perimeter shall be recut. The areas to be repaired shall have all loose, unsound concrete removed completely by the use of chipping hammers, hydrodemolition equipment, or other methods approved by the Engineer. The

concrete removal shall extend along the reinforcement bar until the reinforcement is free of bond inhibiting corrosion. The outermost layer of reinforcement bar within the repair area shall be undercut to a depth of 3/4 in. (19 mm) or the diameter of the reinforcement bar, whichever value is larger. The underlying transverse reinforcement bar shall also be undercut as previously described, unless the reinforcement is not corroded, and the reinforcement bar is encased and well bonded to the surrounding concrete.

If sound concrete is encountered before existing reinforcement bars are exposed, further removal of concrete shall not be performed unless the minimum repair depth is not met.

The repair depth shall be a minimum of 1 in. (25 mm). The substrate profile shall be  $\pm$  1/16 in. ( $\pm$  1.5 mm). The perimeter of the repair area shall have a vertical face.

If a repair is located at the ground line, any excavation required below the ground line to complete the repair shall be included in this work.

The Contractor shall have a maximum of 14 calendar days to complete each repair location with concrete or shotcrete, once concrete removal has started for the repair.

The Engineer shall be notified of concrete removal that exceeds 6 in. (150 mm) in depth, one fourth the cross section of a structural member, more than half the vertical column reinforcement is exposed in a cross section, more than 6 consecutive reinforcement bars are exposed in any direction, within 1.5 in. (38 mm) of a bearing area, or other structural concern. Excessive deterioration or removal may require further evaluation of the structure or installation of temporary shoring and cribbing support system.

<u>Surface Preparation</u>. Prior to placing the concrete or shotcrete, the Contractor shall prepare the repair area and exposed reinforcement by blast cleaning. The blast cleaning shall provide a surface that is free of oil, dirt, and loose material.

If a succeeding layer of shotcrete is to be applied, the initial shotcrete surface and remaining exposed reinforcement shall be free of curing compound, oil, dirt, loose material, rebound (i.e. shotcrete material leaner than the original mixture which ricochets off the receiving surface), and overspray. Preparation may be by lightly brushing or blast cleaning if the previous shotcrete surface is less than 36 hours old. If more than 36 hours old, the surface shall be prepared by blast cleaning.

The repair area and perimeter vertical face shall have a rough surface. Care shall be taken to ensure the perimeter sawcut is roughened. Just prior to concrete or shotcrete placement, saturate the repair area with water to a saturated surface-dry condition. Any standing water shall be removed.

Concrete or shotcrete placement shall be done within 3 calendar days of the surface preparation or the repair area shall be prepared again.

<u>Reinforcement.</u> Exposed reinforcement bars shall be cleaned of concrete and corrosion by blast cleaning. After cleaning, all exposed reinforcement shall be carefully evaluated to determine if replacement or additional reinforcement bars are required.

Reinforcing bars that have been cut or have lost 25 percent or more of their original cross sectional area shall be supplemented by new in kind reinforcement bars. New bars shall be lapped a minimum of 32 bar diameters to existing bars. A mechanical bar splicer shall be used when it is not feasible to provide the minimum bar lap. No welding of bars shall be performed.

Intersecting reinforcement bars shall be tightly secured to each other using 0.006 in. (1.6 mm) or heavier gauge tie wire, and shall be adequately supported to minimize vibration during concrete placement or application of shotcrete.

For reinforcement bar locations with less than 0.75 in. (19 mm) of cover, protective coat shall be applied to the completed repair. The application of the protective coat shall be according to Article 503.19, 2nd paragraph, except blast cleaning shall be performed to remove curing compound.

The Contractor shall anchor the new concrete to the existing concrete with 3/4 in. (19 mm) diameter hook bolts for all repair areas where the depth of concrete removal is greater than 8 in. (205 mm) and there is no existing reinforcement extending into the repair area. The hook bolts shall be spaced at 15 in. (380 mm) maximum centers both vertically and horizontally, and shall be a minimum of 12 in. (305 mm) away from the perimeter of the repair. The hook bolts shall be installed according to Section 584.

<u>Repair Methods</u>. All repair areas shall be inspected and approved by the Engineer prior to placement of the concrete or application of the shotcrete.

(a) Formed Concrete Repair. Falsework shall be according to Article 503.05. Forms shall be according to Article 503.06. Formwork shall provide a smooth and uniform concrete finish, and shall approximately match the existing concrete structure. Formwork shall be mortar tight and closely fitted where they adjoin the existing concrete surface to prevent leakage. Air vents may be provided to reduce voids and improve surface appearance. The Contractor may use exterior mechanical vibration, as approved by the Engineer, to release air pockets that may be entrapped.

The concrete for formed concrete repair shall be a Class SI Concrete, or a packaged R1 or R2 Mortar with coarse aggregate added, or a package Normal Weight Concrete at the Contractor's option. The concrete shall be placed and consolidated according to Article 503.07. The concrete shall not be placed when frost is present on the surface of the repair area, or the surface temperature of the repair area is less than 40 °F (4 °C). All repaired members shall be restored as close as practicable to their original dimensions.

Curing shall be done according to Article 1020.13.

If temperatures below 45°F (7°C) are forecast during the curing period, protection methods shall be used. Protection Method I according to Article 1020.13(d)(1), or Protection Method II according to Article 1020.13(d)(2) shall be used during the curing period.

The surfaces of the completed repair shall be finished according to Article 503.15.

(b) Shotcrete. Shotcrete shall be tested by the Engineer for air content according to Illinois Modified AASHTO T 152. Obtain the sample in a damp, non-absorbent container from the discharge end of the nozzle.

For compressive strength of shotcrete, a 18 x 18 x 3.5 in.  $(457 \times 457 \times 89 \text{ mm})$  test panel shall be shot by the Contractor for testing by the Engineer. A steel form test panel shall have a minimum thickness of 3/16 in. (5 mm) for the bottom and sides. A wood form test panel shall have a minimum 3/4 in. (19 mm) thick bottom, and a minimum 1.5 in. (38 mm) thickness for the sides. The test panel shall be cured according to Article 1020.13 (a) (3) or (5) while stored at the jobsite and during delivery to the laboratory. After delivery to the laboratory for testing, curing and testing shall be according to ASTM C 1140.

The method of alignment control (i.e. ground wires, guide strips, depth gages, depth probes, and formwork) to ensure the specified shotcrete thickness and reinforcing bar cover is obtained shall be according to ACI 506R. Ground wires shall be removed after completion of cutting operations. Guide strips and formwork shall be of dimensions and a configuration that do not prevent proper application of shotcrete. Metal depth gauges shall be cut 1/4 in. (6 mm) below the finished surface. All repaired members shall be restored as close as practicable to their original dimensions.

The shotcrete shall not be applied when the air temperature is below 45°F (7°C) and falling or below 40°F (4°C). Shotcrete shall not be applied when the air temperature is greater than 90°F (32°C). The applied shotcrete shall have a minimum temperature of 50°F (10°C) and a maximum temperature of 90°F (32°C). The shotcrete shall not be applied during periods of rain unless protective covers or enclosures are installed. The shotcrete shall not be applied when frost is present on the surface of the repair area, or the surface temperature of the repair area is less than 40°F (4°C). If necessary, lighting shall be provided to provide a clear view of the shooting area.

The shotcrete shall be applied according to ACI 506R, and shall be done in a manner that does not result in cold joints, laminations, sandy areas, voids, sags, or separations. In addition, the shotcrete shall be applied in a manner that results in maximum densification of the shotcrete. Shotcrete which is identified as being unacceptable while still plastic shall be removed and re-applied.

The nozzle shall normally be at a distance of 2 to 5 ft. (0.6 to 1.5 m) from the receiving surface, and shall be oriented at right angles to the receiving surface. Exceptions to this requirement will be permitted to fill corners, encase large diameter reinforcing bars, or as approved by the Engineer. For any exception, the nozzle shall never be oriented more than 45 degrees from the surface. Care shall be taken to keep the front face of the reinforcement bar clean during shooting operations. Shotcrete shall be built up from behind the reinforcement bar. Accumulations of rebound and overspray shall be continuously removed prior to application of new shotcrete. Rebound material shall not be incorporated in the work.

Whenever possible, shotcrete shall be applied to the full thickness in a single layer. The maximum thickness shall be 4 in. (100 mm) unless the shotcrete is applied from above on a horizontal surface, or a thicker application is approved by the Engineer. When two or more layers are required, the minimum number shall be used and shall be done in a manner without sagging or separation. A flash coat (i.e. a thin layer of up to 1/4 in. (6 mm) applied shotcrete) may be used as the final lift for overhead applications.

Prior to application of a succeeding layer of shotcrete, the initial layer of shotcrete shall be prepared according to the surface preparation and reinforcement bar cleaning requirements. Upon completion of the surface preparation and reinforcement bar treatment, water shall be applied according to the surface preparation requirements unless the surface is moist. The second layer of shotcrete shall then be applied within 30 minutes.

Shotcrete shall be cut back to line and grade using trowels, cutting rods, screeds or other suitable devices. The shotcrete shall be allowed to stiffen sufficiently before cutting. Cutting shall not cause cracks or delaminations in the shotcrete. For depressions, cut material may be used for small areas. Rebound material shall not be incorporated in the work. For the final finish, a wood float shall be used to approximately match the existing concrete texture. All repaired members shall be restored as close as practicable to their original dimensions.

Cotton mats shall be applied, according to Article 1020.13(a)(5), to the exposed layer of shotcrete within 10 minutes after finishing, and wet curing shall begin immediately. As an alternative, Type I curing compound shall be applied within 10 minutes and moist curing with cotton mats shall begin within 3 hours.

When a shotcrete layer is to be covered by a succeeding shotcrete layer within 36 hours, the repair area shall be protected with intermittent hand fogging, or wet curing with either burlap or cotton mats shall begin within 10 minutes. Intermittent hand fogging may be used only for the first hour. Thereafter, wet curing with burlap or cotton mats shall be used until the succeeding shotcrete layer is applied. Intermittent hand fogging may be extended to the first hour and a half if the succeeding shotcrete layer is applied by the end of this time.

The curing period shall be for 7 days, except when there is a succeeding layer of shotcrete. In this instance, the initial shotcrete layer shall be cured until the surface preparation and reinforcement bar treatment is started.

If temperatures below 45°F (7°C) are forecast during the curing period, protection methods shall be used. Protection Method I according to Article 1020.13(d)(1), or Protection Method II according to Article 1020.13(d)(2) shall be used during the curing period

<u>Inspection of Completed Work.</u> The Contractor shall provide ladders or other appropriate equipment for the Engineer to inspect the repaired areas. After curing but no sooner than 28 days after placement of concrete or shooting of shotcrete, the repair shall be examined for conformance with original dimensions, cracks, voids, and delaminations. Sounding for delaminations will be done with a hammer or by other methods determined by the Engineer.

The repaired area shall be removed and replaced, as determined by the Engineer, for nonconformance with original dimensions, surface cracks greater than 0.01 in. (0.25 mm) in width, map cracking with a crack spacing in any direction of 18 in. (0.45 m) or less, voids, or delaminations.

If a nonconforming repair is allowed to remain in place, cracks 0.01 in. (0.25 mm) or less shall be repaired with epoxy according to Section 590. For cracks less than 0.007 in. (2 mm), the epoxy may be applied to the surface of the crack. Voids shall be repaired according to Article 503.15.

<u>Publications and Personnel Requirements</u>. The Contractor shall provide a current copy of ACI 506R to the Engineer a minimum of one week prior to start of construction.

The shotcrete crew foreman shall have current American Concrete Institute (ACI) nozzlemen certification for vertical wet and overhead wet applications. A copy of the certificate shall be given to the Engineer.

<u>Method of Measurement</u>. This work will be measured for payment in place and the area computed in square feet (square meters). For a repair at a corner, both sides will be measured.

<u>Basis of Payment</u>. This work will be paid for at the contract unit price per square foot (square meter) for STRUCTURAL REPAIR OF CONCRETE (DEPTH GREATER THAN 5 IN. (125 MM), STRUCTURAL REPAIR OF CONCRETE (DEPTH EQUAL TO OR LESS THAN 5 IN. (125 MM).

When there is no pay item for temporary shoring or cribbing, the work to design, install, and remove the temporary shoring and cribbing will be paid for according to Article 109.04.

The furnishing and installation of supplemental reinforcement bars, mechanical bar splicers, hook bolts, and protective coat will be paid according to Article 109.04.

### **DEMOLITION PLANS FOR REMOVAL OF EXISTING STRUCTURES**

Effective: September 5, 2007

Add to the beginning of Article 501.02 of the Standard Specifications.

"The Contractor shall submit a demolition plan to the Engineer for approval, detailing the proposed methods of demolition and the amount, location(s) and type(s) of equipment to be used. With the exception of removal of single box culverts, for work adjacent to or over an active roadway, railroad or navigable waterway, the demolition plan shall include an assessment of the structure's condition and an evaluation of the structure's strength and stability during demolition and shall be sealed by an Illinois Licensed Structural Engineer."

# AMERICAN RECOVERY AND REINVESTMENT ACT SIGNING (BDE)

Effective: April 1, 2009

<u>Description</u>. This work shall consist of furnishing, fabricating and installing sign panels, complete with sign faces, legend, and supplemental panels according to Section 720 of the Standard Specifications and as specified herein.

<u>Materials</u>. The "Putting America to Work" sign shall be fabricated using Type AP fluorescent orange sheeting for the background material with black vinyl or black opaque ink legend, symbol and borders. The "American Recovery and Reinvestment Act" sign shall be fabricated using Type AP green sheeting for the background with Type AP white sheeting for the legend and border. A green translucent overlay film may also be used over white Type AP sheeting to fabricate the "American Recovery and Reinvestment Act" sign.

Sign Layout. See following attachment.

<u>General</u>. The signs shall be erected to applicable portions of Article 701.14 of the Standard Specifications. These signs shall be erected midway between the first and second warning signs as required by the traffic control plan and standards utilized for this project. If the second warning sign is defining a moving or intermittent operation, the sign may be maintained at a distance of 500 ft (150 m) beyond the first post mounted ROAD CONSTRUCTION AHEAD sign. The signs shall remain in place for the duration of the project. Upon completion of the project, the signs and posts shall be removed and shall remain the property of the Contractor.

<u>Basis of Payment</u>. This work will not be paid for separately but shall be included in the cost of Traffic Control items as shown on the plans.

### **Attachment**

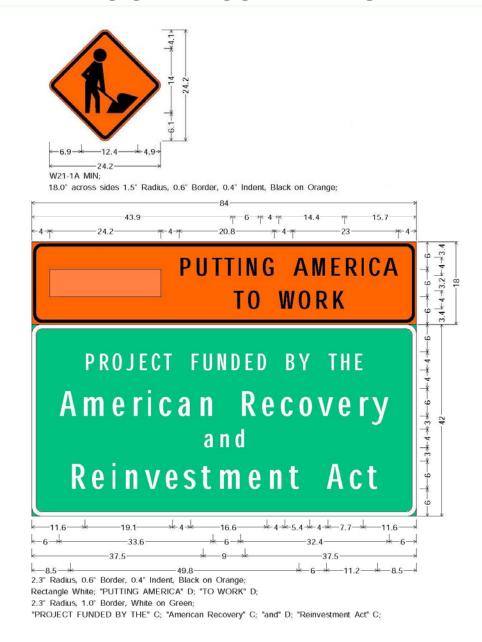
# PROJECT FUNDING SOURCE SIGN ASSEMBLY AMERICAN RECOVERY AND REINVESTMENT ACT SIGN LAYOUT DETAILS



# PROJECT FUNDING SOURCE SIGN ASSEMBLY

(Note: Outline of small rectangle on plaque shall be removed.)

# PROJECT FUNDING SOURCE SIGN ASSEMBLY AMERICAN RECOVERY AND REINVESTMENT ACT SIGN LAYOUT DETAILS



# PROJECT FUNDING SOURCE SIGN ASSEMBLY

(Note: Outline of small rectangle on plague shall be removed.)

# ALKALI-SILICA REACTION FOR CAST-IN-PLACE CONCRETE (BDE)

Effective: August 1, 2007 Revised: January 1, 2009

<u>Description</u>. This special provision is intended to reduce the risk of a deleterious alkali-silica reaction in concrete exposed to humid or wet conditions. The special provision is not intended or adequate for concrete exposed to potassium acetate, potassium formate, sodium acetate or sodium formate. The special provision shall not apply to the dry environment (humidity less than 60 percent) found inside buildings for residential or commercial occupancy. The special provision shall also not apply to precast products or precast prestressed products.

Aggregate Expansion Values. Each coarse and fine aggregate will be tested by the Department for alkali reaction according to ASTM C 1260. The test will be performed with Type I or II cement having a total equivalent alkali content ( $Na_2O + 0.658K_2O$ ) of 0.90 percent or greater. The Engineer will determine the assigned expansion value for each aggregate, and these values will be made available on the Department's Alkali-Silica Potential Reactivity Rating List. The Engineer may differentiate aggregate based on ledge, production method, gradation number, or other factors. An expansion value of 0.05 percent will be assigned to limestone or dolomite coarse aggregates and 0.03 percent to limestone or dolomite fine aggregates (manufactured stone sand); however the Department reserves the right to perform the ASTM C 1260 test.

<u>Aggregate Groups</u>. Each combination of aggregates used in a mixture will be assigned to an aggregate group. The point at which the coarse aggregate and fine aggregate expansion values intersect in the following table will determine the group.

AGGREGATE GROUPS			
Coarse Aggregate or Coarse Aggregate Blend	Fine Aggregate or Fine Aggregate Blend		
ASTM C 1260 Expansion	ASTM C 1260 Expansion ≤ 0.16%   > 0.16% - 0.27%   > 0.27%		
≤ 0.16%	Group I	Group II	Group III
> 0.16% - 0.27%	Group II	Group II	Group III
> 0.27%	Group III	Group III	Group IV

<u>Mixture Options</u>. Based upon the aggregate group, the following mixture options shall be used; however, the Department may prohibit a mixture option if field performance shows a deleterious alkali-silica reaction or Department testing indicates the mixture may experience a deleterious alkali-silica reaction.

Group I - Mixture options are not applicable. Use any cement or finely divided mineral.

Group II - Mixture options 1, 2, 3, 4, or 5 shall be used.

Group III - Mixture options 1, 2 and 3 combined, 4, or 5 shall be used.

Group IV - Mixture options 1, 2 and 4 combined, or 5 shall be used.

For Class PP-3 concrete the mixture options are not applicable, and any cement may be used with the specified finely divided minerals.

a) Mixture Option 1. The coarse or fine aggregates shall be blended to place the material in a group that will allow the selected cement or finely divided mineral to be used.

When a coarse or fine aggregate is blended, the weighted expansion value shall be calculated separately for the coarse and fine aggregate as follows:

Weighted Expansion Value =  $(a/100 \times A) + (b/100 \times B) + (c/100 \times C) + ...$ 

Where: a, b, c... = percentage of aggregate in the blend; A, B, C...= expansion value for that aggregate.

- b) Mixture Option 2. A finely divided mineral shall be used as described in 1), 2), 3), or 4) that follow. The replacement ratio is defined as "finely divided mineral:portland cement".
  - 1) Class F Fly Ash. For Class PV, BS, MS, DS, SC, and SI concrete and cement aggregate mixture II (CAM II), Class F fly ash shall replace 15 percent of the portland cement at a minimum replacement ratio of 1.5:1.
  - 2) Class C Fly Ash. For Class PV, MS, SC, and SI Concrete, Class C fly ash with 18 percent to less than 26.5 percent calcium oxide content, and less than 2.0 percent loss on ignition, shall replace 20 percent of the portland cement at a minimum replacement ratio of 1:1; or at a minimum replacement ratio of 1.25:1 if the loss on ignition is 2.0 percent or greater. Class C fly ash with less than 18 percent calcium oxide content shall replace 20 percent of the portland cement at a minimum replacement ratio of 1.25:1.

For Class PP-1, RR, BS, and DS concrete and CAM II, Class C fly ash with less than 26.5 percent calcium oxide content shall replace 15 percent of the portland cement at a minimum replacement ratio of 1.5:1.

3) Ground Granulated Blast-Furnace Slag. For Class PV, BS, MS, SI, DS, and SC concrete, ground granulated blast-furnace slag shall replace 25 percent of the portland cement at a minimum replacement ratio of 1:1.

For Class PP-1 and RR concrete, ground granulated blast-furnace slag shall replace 15 percent of the portland cement at a minimum replacement ratio of 1.5:1.

For Class PP-2, ground granulated blast-furnace slag shall replace 25 to 30 percent of the portland cement at a minimum replacement ratio of 1:1.

- 4) Microsilica or High Reactivity Metakaolin. Microsilica solids or high reactivity metakaolin shall be added to the mixture at a minimum 25 lb/cu yd (15 kg/cu m) or 27 lb/cu yd (16 kg/cu m) respectively.
- c) Mixture Option 3. The cement used shall have a maximum total equivalent alkali content (Na<sub>2</sub>O + 0.658K<sub>2</sub>O) of 0.60 percent. When aggregate in Group II is involved, any finely divided mineral may be used with a portland cement.

- d) Mixture Option 4. The cement used shall have a maximum total equivalent alkali content (Na<sub>2</sub>O + 0.658K<sub>2</sub>O) of 0.45 percent. When aggregate in Group II or III is involved, any finely divided mineral may be used with a portland cement.
- e) Mixture Option 5. The proposed cement or finely divided mineral may be used if the ASTM C 1567 expansion value is ≤ 0.16 percent when performed on the aggregate in the concrete mixture with the highest ASTM C 1260 test result. The ASTM C 1567 test will be valid for two years, unless the Engineer determines the materials have changed significantly. For latex concrete, the ASTM C 1567 test shall be performed without the latex. The 0.20 percent autoclave expansion limit in ASTM C 1567 shall not apply.

If during the two year time period the Contractor needs to replace the cement, and the replacement cement has an equal or lower total equivalent alkali content  $(Na_2O + 0.658K_2O)$ , a new ASTM C 1567 test will not be required.

<u>Testing.</u> If an individual aggregate has an ASTM C 1260 expansion value > 0.16 percent, an ASTM C 1293 test may be performed by the Contractor to evaluate the Department's ASTM C 1260 test result. The ASTM C 1293 test shall be performed with Type I or II cement having a total equivalent alkali content ( $Na_2O + 0.658K_2O$ ) of 0.80 percent or greater. The interior vertical wall of the ASTM C 1293 recommended container (pail) shall be half covered with a wick of absorbent material consisting of blotting paper. If the testing laboratory desires to use an alternate container or wick of absorbent material, ASTM C 1293 test results with an alkali-reactive aggregate of known expansion characteristics shall be provided to the Engineer for review and approval. If the expansion is less than 0.040 percent after one year, the aggregate will be assigned an ASTM C 1260 expansion value of 0.08 percent that will be valid for two years, unless the Engineer determines the aggregate has changed significantly.

The Engineer reserves the right to verify a Contractor's ASTM C 1293 or 1567 test result. The Engineer will not accept the result if the precision and bias for the test methods are not met.

The laboratory performing the ASTM C 1567 test shall either be accredited by the AASHTO Materials Reference Laboratory (AMRL) for ASTM C 227 under Portland Cement Concrete or Aggregate; or shall be inspected for Hydraulic Cement - Physical Tests by the Cement and Concrete Reference Laboratory (CCRL) and shall be approved by the Department. The laboratory performing the ASTM C 1293 test shall be inspected for Portland Cement Concrete by CCRL and shall be approved by the Department.

# APPROVAL OF PROPOSED BORROW AREAS, USE AREAS, AND/OR WASTE AREAS INSIDE ILLINOIS STATE BORDERS (BDE)

Effective: November 1, 2008

Revise the title of Article 107.22 of the Standard Specifications to read:

"107.22 Approval of Proposed Borrow Areas, Use Areas, and/or Waste Areas Inside Illinois State Borders."

Add the following sentence to the end of the first paragraph of Article 107.22 of the Standard Specifications:

"Proposed borrow areas, use areas, and/or waste areas outside of Illinois shall comply with Article 107.01."

**CEMENT (BDE)** 

Effective: January 1, 2007 Revised: April 1, 2009

Revise Section 1001 of the Standard Specifications to read:

#### "SECTION 1001. CEMENT

**1001.01 Cement Types.** Cement shall be according to the following.

(a) Portland Cement. Acceptance of portland cement shall be according to the current Bureau of Materials and Physical Research's Policy Memorandum, "Portland or Blended Cement Acceptance Procedure for Qualified and Non-Qualified Plants".

Portland cement shall be according to ASTM C 150, and shall meet the standard physical and chemical requirements. Type I or Type II may be used for cast-in-place, precast, and precast prestressed concrete. Type III may be used according to Article 1020.04, or when approved by the Engineer. All other cements referenced in ASTM C 150 may be used when approved by the Engineer.

The total of all organic processing additions shall be a maximum of 1.0 percent by weight (mass) of the cement. The total of all inorganic processing additions shall be a maximum of 4.0 percent by weight (mass) of the cement. However, a cement kiln dust inorganic processing addition shall be limited to a maximum of 1.0 percent. Organic processing additions shall be limited to grinding aids that improve the flowability of cement, reduce pack set, and improve grinding efficiency. Inorganic processing additions shall be limited to granulated blast-furnace slag according to the chemical requirements of AASHTO M 302, Class C fly ash according to the chemical requirements of AASHTO M 295, and cement kiln dust.

(b) Portland-Pozzolan Cement. Acceptance of portland-pozzolan cement shall be according to the current Bureau of Materials and Physical Research's Policy Memorandum, "Portland or Blended Cement Acceptance Procedure for Qualified and Non-Qualified Plants".

Portland-pozzolan cement shall be according to ASTM C 595 and shall meet the standard physical and chemical requirements. Type IP may be used for cast-in-place, precast, and precast prestressed concrete, except when Class PP concrete is used. The pozzolan constituent for Type IP shall be a maximum of 21 percent of the weight (mass) of the portland-pozzolan cement.

For cast-in-place construction, portland-pozzolan cement shall not be used in concrete mixtures when the air temperature is below 40 °F (4 °C) without permission of the Engineer. If permission is given, the mix design strength requirement may require the Contractor to increase the cement or eliminate the cement factor reduction for a water-reducing or high range water-reducing admixture which is permitted according to Article 1020.05(b).

The total of all organic processing additions shall be a maximum of 1.0 percent by weight (mass) of the cement. Organic processing additions shall be limited to grinding aids as defined in (a) above. Inorganic processing additions shall be limited to cement kiln dust at a maximum of 1.0 percent.

(c) Portland Blast-Furnace Slag Cement. Acceptance of portland blast-furnace slag cement shall be according to the current Bureau of Materials and Physical Research's Policy Memorandum, "Portland or Blended Cement Acceptance Procedure for Qualified and Non-Qualified Plants".

Portland blast-furnace slag cement shall be according to ASTM C 595 and shall meet the standard physical and chemical requirements. Type IS portland blast-furnace slag cement may be used for cast-in-place, precast, and precast prestressed concrete, except when Class PP concrete is used. The blast-furnace slag constituent for Type IS shall be a maximum of 25 percent of the weight (mass) of the portland blast-furnace slag cement.

For cast-in-place construction, portland blast-furnace slag cement shall not be used in concrete mixtures when the air temperature is below 40 °F (4 °C) without permission of the Engineer. If permission is given, the mix design strength requirement may require the Contractor to increase the cement or eliminate the cement factor reduction for a water-reducing or high range water-reducing admixture which is permitted according to Article 1020.05(b).

The total of all organic processing additions shall be a maximum of 1.0 percent by weight (mass) of the cement. Organic processing additions shall be limited to grinding aids as defined in (a) above. Inorganic processing additions shall be limited to cement kiln dust at a maximum of 1.0 percent.

- (d) Rapid Hardening Cement. Rapid hardening cement shall be used according to Article 1020.04 or when approved by the Engineer. The cement shall be on the Department's current "Approved List of Packaged, Dry, Rapid Hardening Cementitious Materials for Concrete Repairs", and shall be according to the following.
  - (1) The cement shall have a maximum final set of 25 minutes, according to Illinois Modified ASTM C 191.
  - (2) The cement shall have a minimum compressive strength of 2000 psi (13,800 kPa) at 3.0 hours, 3200 psi (22,100 kPa) at 6.0 hours, and 4000 psi (27,600 kPa) at 24.0 hours, according to Illinois Modified ASTM C 109.
  - (3) The cement shall have a maximum drying shrinkage of 0.050 percent at seven days, according to Illinois Modified ASTM C 596.
  - (4) The cement shall have a maximum expansion of 0.020 percent at 14 days, according to Illinois Modified ASTM C 1038.

- (5) The cement shall have a minimum 80 percent relative dynamic modulus of elasticity; and shall not have a weight (mass) gain in excess of 0.15 percent or a weight (mass) loss in excess of 1.0 percent, after 100 cycles, according to AASHTO T 161, Procedure B.
- (e) Calcium Aluminate Cement. Calcium aluminate cement shall be used only where specified by the Engineer. The cement shall meet the standard physical requirements for Type I cement according to ASTM C 150, except the time of setting shall not apply. The chemical requirements shall be determined according to ASTM C 114 and shall be as follows: minimum 38 percent aluminum oxide (Al<sub>2</sub>O<sub>3</sub>), maximum 42 percent calcium oxide (CaO), maximum 1 percent magnesium oxide (MgO), maximum 0.4 percent sulfur trioxide (SO<sub>3</sub>), maximum 1 percent loss on ignition, and maximum 3.5 percent insoluble residue.
- **1001.02 Uniformity of Color.** Cement contained in single loads or in shipments of several loads to the same project shall not have visible differences in color.
- **1001.03 Mixing Brands and Types.** Different brands or different types of cement from the same manufacturing plant, or the same brand or type from different plants shall not be mixed or used alternately in the same item of construction unless approved by the Engineer.
- **1001.04 Storage.** Cement shall be stored and protected against damage, such as dampness which may cause partial set or hardened lumps. Different brands or different types of cement from the same manufacturing plant, or the same brand or type from different plants shall be kept separate."

# CONCRETE ADMIXTURES (BDE)

Effective: January 1, 2003 Revised: April 1, 2009

Replace the first paragraph of Article 1020.05(b) of the Standard Specifications to read:

"(b) Admixtures. The use of admixtures to increase the workability or to accelerate the hardening of the concrete will be permitted when approved by the Engineer. Admixture dosages shall result in the mixture meeting the specified plastic and hardened properties. The Department will maintain an Approved List of Corrosion Inhibitors. Corrosion inhibitor dosage rates shall be according to Article 1020.05(b)(12). The Department will also maintain an Approved List of Concrete Admixtures, and an admixture technical representative shall be consulted when determining an admixture dosage from this list. The dosage shall be within the range indicated on the approved list unless the influence by other admixtures, jobsite conditions (such as a very short haul time), or other circumstances warrant a dosage outside the range. The Engineer shall be notified when a dosage is proposed outside the range. To determine an admixture dosage, air temperature, concrete temperature, cement source and quantity, finely divided mineral sources(s) and quantity, influence of other admixtures, haul time, placement conditions, and other factors as appropriate shall be considered. Engineer may request the Contractor to have a batch of concrete mixed in the lab or field to verify the admixture dosage is correct. An admixture dosage or combination of admixture dosages shall not delay the initial set of concrete by more than one hour.

When a retarding admixture is required or appropriate for a bridge deck or bridge deck overylay pour, the initial set time shall be delayed until the deflections due to the concrete dead load are no longer a concern for inducing cracks in the completed work. However, a retarding admixture shall not be used to further extend the pour time and justify the alteration of a bridge deck pour sequence.

When determining water in admixtures for water/cement ratio, the Contractor shall calculate 70 percent of the admixture dosage as water, except a value of 50 percent shall be used for a latex admixture used in bridge deck latex concrete overlays."

Revise Section 1021 of the Standard Specifications to read:

### "SECTION 1021. CONCRETE ADMIXTURES

1021.01 **General.** Admixtures shall be furnished in liquid form ready for use. The admixtures shall be delivered in the manufacturer's original containers, bulk tank trucks or such containers or tanks as are acceptable to the Engineer. Delivery shall be accompanied by a ticket which clearly identifies the manufacturer and trade name of the material. Containers shall be readily identifiable as to manufacturer and trade name of the material they contain.

Corrosion inhibitors will be maintained on the Department's Approved List of Corrosion Inhibitors. All other concrete admixture products will be maintained on the Department's Approved List of Concrete Admixtures. For the admixture submittal, a report prepared by an independent laboratory accredited by the AASHTO Materials Reference Laboratory (AMRL) for Portland Cement Concrete shall be provided. The report shall show the results of physical tests conducted no more than five years prior to the time of submittal, according to applicable specifications. However, for corrosion inhibitors the ASTM G 109 test information specified in ASTM C 1582 is not required to be from and independent lab. All other information in ASTM C 1582 shall be from and independent lab.

Tests shall be conducted using materials and methods specified on a "test" concrete and a "reference" concrete, together with a certification that no changes have been made in the formulation of the material since the performance of the tests. Per the manufacturer's option, the cement content for all required tests shall either be according to applicable specifications or 5.65 cwt/cu yd (335 kg/cu m). Compressive strength test results for six months and one year will not be required.

Prior to the approval of an admixture, the Engineer reserves the right to request a sample for testing. The test and reference concrete mixtures tested by the Engineer will contain a cement content of 5.65 cwt/cu yd (335 kg/cu m). For freeze-thaw testing, the Department will perform the test according to AASHTO T 161, Procedure B. The flexural strength test will be performed according to AASHTO T 177. If the Engineer decides to test the admixture, the manufacturer shall submit AASHTO T 197 water content and set time test results on the standard cement used by the Department. The test and reference concrete mixture shall contain a cement content of 5.65 cwt/cu yd (335 kg/cu m). The manufacturer may select their lab or an independent lab to perform this testing. The laboratory is not required to be accredited by AASHTO.

The manufacturer shall include in the submittal the following admixture information: the manufacturing range for specific gravity, the midpoint and manufacturing range for residue by oven drying, and the manufacturing range for pH. The submittal shall also include an infrared spectrophotometer trace no more than five years old.

For air-entraining admixtures according to Article 1021.02, the specific gravity allowable manufacturing range shall be established by the manufacturer and the test method shall be according to ASTM C 494. For residue by oven drying and pH, the allowable manufacturing range and test methods shall be according to ASTM C 260.

For admixtures according to Articles 1021.03, 1021.04, 1021.05, 1021.06, and 1021.07, the pH allowable manufacturing range shall be established by the manufacturer and the test method shall be according to ASTM E 70. For specific gravity and residue by oven drying, the allowable manufacturing range and test methods shall be according to ASTM C 494.

When test results are more than seven years old, the manufacturer shall re-submit the infrared spectrophotometer trace and the report prepared by an independent laboratory accredited by AASHTO.

All admixtures, except chloride-based accelerators, shall contain a maximum of 0.3 percent chloride by weight (mass).

Random field samples may be taken by the Department to verify an admixture meets specification. A split sample will be provided to the manufacturer if requested. Admixtures that do not meet specification requirements or an allowable manufacturing range established by the manufacturer shall be replaced with new material.

**1021.02Air-Entraining Admixtures.** Air-entraining admixtures shall be according to AASHTO M 154.

**1021.03 Retarding and Water-Reducing Admixtures.** The admixture shall be according to the following.

- (a) The retarding admixture shall be according to AASHTO M 194, Type B (retarding) or Type D (water-reducing and retarding).
- (b) The water-reducing admixture shall be according to AASHTO M 194, Type A.
- (c) The high range water-reducing admixture shall be according to AASHTO M 194, Type F (high range water-reducing) or Type G (high range water-reducing and retarding).

**1021.04Accelerating Admixtures.** The admixture shall be according to AASHTO M 194, Type C (accelerating) or Type E (water reducing and accelerating).

**1021.05Self-Consolidating Admixtures.** The self-consolidating admixture system shall consist of either a high range water-reducing admixture only or a high range water-reducing admixture combined with a separate viscosity modifying admixture. The one or two component admixture system shall be capable of producing a concrete mixture that can flow around reinforcement and consolidate under its own weight without additional effort and without segregation.

The high range water-reducing admixture shall be according to AASHTO M 194, Type F.

The viscosity modifying admixture shall be according to ASTM C 494, Type S (specific performance).

**1021.06Rheology-Controlling Admixture.** The rheology-controlling admixture shall be capable of producing a concrete mixture with a lower yield stress that will consolidate easier for slipform applications used by the Contractor. The rheology-controlling admixture shall be according to ASTM C 494, Type S (specific performance).

**1021.07Corrosion Inhibitor.** The corrosion inhibitor shall be according to one of the following.

- (a) Calcium Nitrite. The corrosion inhibitor shall contain a minimum 30 percent calcium nitrite by weight (mass) of solution, and shall comply with the requirements of AASHTO M 194, Type C (accelerating).
- (b) Other Materials. The corrosion inhibitor shall be according to ASTM C 1582."

# CONSTRUCTION AIR QUALITY - DIESEL VEHICLE EMISSIONS CONTROL (BDE)

Effective: April 1, 2009

<u>Diesel Vehicle Emissions Control</u>. The reduction of construction air emissions shall be accomplished by using cleaner burning diesel fuel. The term "equipment" refers to any and all diesel fuel powered devices rated at 50 hp and above, to be used on the project site in excess of seven calendar days over the course of the construction period on the project site (including any "rental" equipment).

All equipment on the jobsite, with engine ratings of 50 hp and above, shall be required to: use Ultra Low Sulfur Diesel fuel (ULSD) exclusively (15 ppm sulfur content or less).

In addition, all construction motor vehicles (both on-road and off-road, gasoline or diesel fuel powered) shall comply with all pertinent State and Federal regulations relative to exhaust emission controls and safety, including opacity. Frequently Asked Questions (FAQ's) regarding Illinois Environmental Protection Agency (IEPA) emissions testing for gasoline powered vehicles can be accessed at (http://www.epa.state.il.us/air/vim/faqs.html). Regulations regarding diesel powered vehicles over 16,000 lb (7260 kg), and the Diesel Emission Inspection Program (Title 92: Transportation Part 460, Diesel Emission Inspection Program, Subpart A: General) can be (http://www.ilga.gov/commission/icar/admincode/092/09200460sections.html). accessed Diesel powered vehicles less than 16,000 lb (7260 kg) are exempt from testing by the Department. All diesel powered equipment used on the project site shall be subject to reasonable, random spot checks for compliance with the required emissions controls and proper diesel fuel usage. The Secretary of State, Illinois State Police and other law enforcement officers will enforce Part 460. For additional information concerning Illinois diesel emission inspection requirements, please call the Illinois Department of Transportation, Diesel Emission Inspections Unit, at 217-557-6081.

Diesel powered equipment in non-compliance will not be allowed to be used on the project site, and is also subject to a notice of non-compliance as outlined below.

The Contractor shall submit copies of monthly summary reports and include certified copies of the ULSD diesel fuel delivery slips for diesel fuel delivered to the jobsite for the reporting time period, noting the quantity of diesel fuel used with each piece of diesel powered equipment. The addition or deletion of any diesel powered equipment shall be included in the summary and noted on the monthly report.

If any diesel powered equipment is found to be in non-compliance with any portion of this specification, the Engineer will issue the Contractor a notice of non-compliance and identify an appropriate period of time, as outlined below under environmental deficiency deduction, in which to bring the equipment into compliance or remove it from the project site.

Any costs associated with bringing any diesel powered equipment into compliance with these diesel vehicle emissions controls shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed. The Contractor's compliance with this notice and any associated regulations shall also not be grounds for a claim.

<u>Environmental Deficiency Deduction</u>. When the Engineer is notified, or determines that an environmental control deficiency exists, he/she will notify the Contractor in writing, and direct the Contractor to correct the deficiency within a specified time period. The specified time-period, which begins upon Contractor notification, will be from 1/2 hour to 24 hours long, based on the urgency of the situation and the nature of the deficiency. The Engineer shall be the sole judge regarding the time period.

The deficiency will be based on lack of repair, maintenance and diesel vehicle emissions control.

If the Contractor fails to correct the deficiency within the specified time frame, a daily monetary deduction will be imposed for each calendar day or fraction thereof the deficiency continues to exist. The calendar day(s) will begin when the time period for correction is exceeded and end with the Engineer's written acceptance of the correction. The daily monetary deduction will be \$1,000.00 for each deficiency identified.

If a Contractor or subcontractor accumulates three environmental deficiency deductions in a contract period, the Contractor will be shutdown until the deficiency is corrected. Such a shutdown will not be grounds for any extension of contract time, waiver of penalties, or be grounds for any claim.

### **CONSTRUCTION AIR QUALITY - IDLING RESTRICTIONS (BDE)**

Effective: April 1, 2009

<u>Idling Restrictions</u>. The Contractor shall establish truck-staging areas for all diesel powered vehicles that are waiting to load or unload material at the jobsite. Staging areas shall be located where the diesel emissions from the equipment will have a minimum impact on adjacent sensitive receptors. The Department will review the selection of staging areas, whether within

or outside the existing highway right-of-way, to avoid locations near sensitive areas or populations to the extent possible. Sensitive receptors include, but are not limited to, hospitals, schools, residences, motels, hotels, daycare facilities, elderly housing and convalescent facilities. Diesel powered engines shall also be located as far away as possible from fresh air intakes, air conditioners, and windows. The Engineer will approve staging areas before implementation.

Diesel powered vehicle operators may not cause or allow the motor vehicle, when it is not in motion, to idle for more than a total of 10 minutes within any 60 minute period, except under any of the following circumstances:

- 1) The motor vehicle has a gross vehicle weight rating of less than 8000 lb (3630 kg).
- 2) The motor vehicle idles while forced to remain motionless because of on-highway traffic, an official traffic control device or signal, or at the direction of a law enforcement official.
- 3) The motor vehicle idles when operating defrosters, heaters, air conditioners, or other equipment solely to prevent a safety or health emergency.
- 4) A police, fire, ambulance, public safety, other emergency or law enforcement motor vehicle, or any motor vehicle used in an emergency capacity, idles while in an emergency or training mode and not for the convenience of the vehicle operator.
- 5) The primary propulsion engine idles for maintenance, servicing, repairing, or diagnostic purposes if idling is necessary for such activity.
- 6) A motor vehicle idles as part of a government inspection to verify that all equipment is in good working order, provided idling is required as part of the inspection.
- 7) When idling of the motor vehicle is required to operate auxiliary equipment to accomplish the intended use of the vehicle (such as loading, unloading, mixing, or processing cargo; controlling cargo temperature; construction operations, lumbering operations; oil or gas well servicing; or farming operations), provided that this exemption does not apply when the vehicle is idling solely for cabin comfort or to operate non-essential equipment such as air conditioning, heating, microwave ovens, or televisions.
- 8) When the motor vehicle idles due to mechanical difficulties over which the operator has no control.
- 9) The outdoor temperature is less than 32 °F (0 °C) or greater than 80 °F (26 °C).

When the outdoor temperature is greater than or equal to 32 °F (0 °C) or less than or equal to 80 °F (26 °C), a person who operates a motor vehicle operating on diesel fuel shall not cause or allow the motor vehicle to idle for a period greater than 30 minutes in any 60 minute period while waiting to weigh, load, or unload cargo or freight, unless the vehicle is in a line of vehicles that regularly and periodically moves forward.

The above requirements do not prohibit the operation of an auxiliary power unit or generator set as an alternative to idling the main engine of a motor vehicle operating on diesel fuel.

<u>Environmental Deficiency Deduction</u>. When the Engineer is notified, or determines that an environmental control deficiency exists based on non-compliance with the idling restrictions, he/she will notify the Contractor, and direct the Contractor to correct the deficiency.

If the Contractor fails to correct the deficiency a monetary deduction will be imposed. The monetary deduction will be \$1,000.00 for each deficiency identified.

# DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (BDE)

Effective: September 1, 2000 Revised: November 1, 2008

<u>FEDERAL OBLIGATION</u>. The Department of Transportation, as a recipient of federal financial assistance, is required to take all necessary and reasonable steps to ensure nondiscrimination in the award and administration of contracts. Consequently, the federal regulatory provisions of 49 CFR part 26 apply to this contract concerning the utilization of disadvantaged business enterprises. For the purposes of this Special Provision, a disadvantaged business enterprise (DBE) means a business certified by the Department in accordance with the requirements of 49 CFR part 26 and listed in the Illinois Unified Certification Program (IL UCP) DBE Directory or most recent addendum.

STATE OBLIGATION. This Special Provision will also be used by the Department to satisfy the requirements of the Business Enterprise for Minorities, Females, and Persons with Disabilities Act, 30 ILCS 575. When this Special Provision is used to satisfy state law requirements on 100 percent state-funded contracts, the federal government has no involvement in such contracts (not a federal-aid contract) and no responsibility to oversee the implementation of this Special Provision by the Department on those contracts. DBE participation on 100 percent state-funded contracts will not be credited toward fulfilling the Department's annual overall DBE goal required by the US Department of Transportation to comply with the federal DBE program requirements.

<u>CONTRACTOR ASSURANCE</u>. The Contractor makes the following assurance and agrees to include the assurance in each subcontract that the Contractor signs with a subcontractor:

The Contractor, subrecipient, or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The Contractor shall carry out applicable requirements of 49 CFR part 26 in the award and administration of contracts funded in whole or in part with federal or state funds. Failure by the Contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate.

OVERALL GOAL SET FOR THE DEPARTMENT. As a requirement of compliance with 49 CFR part 26, the Department has set an overall goal for DBE participation in its federally assisted contracts. That goal applies to all federal-aid funds the Department will expend in its federally assisted contracts for the subject reporting fiscal year. The Department is required to make a good faith effort to achieve the overall goal. The dollar amount paid to all approved DBE companies performing work called for in this contract is eligible to be credited toward fulfillment of the Department's overall goal.

CONTRACT GOAL TO BE ACHIEVED BY THE CONTRACTOR. This contract includes a specific DBE utilization goal established by the Department. The goal has been included because the Department has determined that the work of this contract has subcontracting opportunities that may be suitable for performance by DBE companies. This determination is based on an assessment of the type of work, the location of the work, and the availability of DBE companies to do a part of the work. The assessment indicates that, in the absence of unlawful discrimination, and in an arena of fair and open competition, DBE companies can be expected to perform 10.0% of the work. This percentage is set as the DBE participation goal for

this contract. Consequently, in addition to the other award criteria established for this contract, the Department will award this contract to a bidder who makes a good faith effort to meet this goal of DBE participation in the performance of the work. A bidder makes a good faith effort for award consideration if either of the following is done in accordance with the procedures set forth in this Special Provision:

- (a) The bidder documents that firmly committed DBE participation has been obtained to meet the goal; or
- (b) The bidder documents that a good faith effort has been made to meet the goal, even though the effort did not succeed in obtaining enough DBE participation to meet the goal.

<u>DBE LOCATOR REFERENCES</u>. Bidders may consult the IL UCP DBE Directory as a reference source for DBE-certified companies. In addition, the Department maintains a letting and item specific DBE locator information system whereby DBE companies can register their interest in providing quotes on particular bid items advertised for letting. Information concerning DBE companies willing to quote work for particular contracts may be obtained by contacting the Department's Bureau of Small Business Enterprises at telephone number (217)785-4611, or by visiting the Department's web site at www.dot.il.gov.

<u>BIDDING PROCEDURES</u>. Compliance with the bidding procedures of this Special Provision is required prior to the award of the contract and the failure of the as-read low bidder to comply will render the bid not responsive.

(a) In order to assure the timely award of the contract, the as-read low bidder shall submit a Disadvantaged Business Utilization Plan on Department form SBE 2026 within seven working days after the date of letting. To meet the seven day requirement, the bidder may send the Plan by certified mail or delivery service within the seven working day period. If a question arises concerning the mailing date of a Plan, the mailing date will be established by the U.S. Postal Service postmark on the original certified mail receipt from the U.S. Postal Service or the receipt issued by a delivery service. It is the responsibility of the bidder to ensure that the postmark or receipt date is affixed within the seven working days if the bidder intends to rely upon mailing or delivery to satisfy the submission day requirement. The Plan is to be submitted to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764 (Telefax: (217)785-1524). It is the responsibility of the bidder to obtain confirmation of telefax delivery. The Department will not accept a Utilization Plan if it does not meet the seven day submittal requirement and the bid will be declared not responsive. In the event the bid is declared not responsive due to a failure to submit a Plan or failure to comply with the bidding procedures set forth herein, the Department may elect to cause the forfeiture of the penal sum of the bidder's proposal guaranty, and may deny authorization to bid the project if re-advertised for bids. The Department reserves the right to invite any other bidder to submit a Utilization Plan at any time for award consideration or to extend the time for award.

- (b) The Utilization Plan shall indicate that the bidder either has obtained sufficient DBE participation commitments to meet the contract goal or has not obtained enough DBE participation commitments in spite of a good faith effort to meet the goal. The Utilization Plan shall further provide the name, telephone number, and telefax number of a responsible official of the bidder designated for purposes of notification of plan approval or disapproval under the procedures of this Special Provision.
- (c) The Utilization Plan shall include a DBE Participation Commitment Statement, Department form SBE 2025, for each DBE proposed for the performance of work to achieve the contract goal. The signatures on these forms must be original signatures. All elements of information indicated on the said form shall be provided, including but not limited to the following:
  - (1) The name and address of each DBE to be used;
  - (2) A description, including pay item numbers, of the commercially useful work to be done by each DBE;
  - (3) The price to be paid to each DBE for the identified work specifically stating the quantity, unit price, and total subcontract price for the work to be completed by the DBE. If partial pay items are to be performed by the DBE, indicate the portion of each item, a unit price where appropriate and the subcontract price amount;
  - (4) A commitment statement signed by the bidder and each DBE evidencing availability and intent to perform commercially useful work on the project; and
  - (5) If the bidder is a joint venture comprised of DBE companies and non-DBE companies, the plan must also include a clear identification of the portion of the work to be performed by the DBE partner(s).
- (d) The contract will not be awarded until the Utilization Plan submitted by the bidder is approved. The Utilization Plan will be approved by the Department if the Plan commits sufficient commercially useful DBE work performance to meet the contract goal. The Utilization Plan will not be approved by the Department if the Plan does not commit sufficient DBE performance to meet the contract goal unless the bidder documents that it made a good faith effort to meet the goal. The good faith procedures of Section VIII of this special provision apply. If the Utilization Plan is not approved because it is deficient in a technical matter, unless waived by the Department, the bidder will be notified and will be allowed no less than a five working day period in order to cure the deficiency.

<u>CALCULATING DBE PARTICIPATION</u>. The Utilization Plan values represent work anticipated to be performed and paid for upon satisfactory completion. The Department is only able to count toward the achievement of the overall goal and the contract goal the value of payments made for the work actually performed by DBE companies. In addition, a DBE must perform a commercially useful function on the contract to be counted. A commercially useful function is generally performed when the DBE is responsible for the work and is carrying out its responsibilities by actually performing, managing, and supervising the work involved. The Department and Contractor are governed by the provisions of 49 CFR part 26.55(c) on

questions of commercially useful functions as it affects the work. Specific counting guidelines are provided in 49 CFR part 26.55, the provisions of which govern over the summary contained herein.

- (a) DBE as the Contractor: 100 percent goal credit for that portion of the work performed by the DBE's own forces, including the cost of materials and supplies. Work that a DBE subcontracts to a non-DBE does not count toward the DBE goals.
- (b) DBE as a joint venture Contractor: 100 percent goal credit for that portion of the total dollar value of the contract equal to the distinct, clearly defined portion of the work performed by the DBE's own forces.
- (c) DBE as a subcontractor: 100 percent goal credit for the work of the subcontract performed by the DBE's own forces, including the cost of materials and supplies, excluding the purchase of materials and supplies or the lease of equipment by the DBE subcontractor from the prime Contractor or its affiliates. Work that a DBE subcontractor in turn subcontracts to a non-DBE does not count toward the DBE goal.
- (d) DBE as a trucker: 100 percent goal credit for trucking participation provided the DBE is responsible for the management and supervision of the entire trucking operation for which it is responsible. At least one truck owned, operated, licensed, and insured by the DBE must be used on the contact. Credit will be given for the full value of all such DBE trucks operated using DBE employed drivers. Goal credit will be limited to the value of the reasonable fee or commission received by the DBE if trucks are leased from a non-DBE company.
- (e) DBE as a material supplier:
  - (1) 60 percent goal credit for the cost of the materials or supplies purchased from a DBE regular dealer.
  - (2) 100 percent goal credit for the cost of materials or supplies obtained from a DBE manufacturer.
  - (3) 100 percent credit for the value of reasonable fees and commissions for the procurement of materials and supplies if not a regular dealer or manufacturer.

GOOD FAITH EFFORT PROCEDURES. If the bidder cannot obtain sufficient DBE commitments to meet the contract goal, the bidder must document in the Utilization Plan the good faith efforts made in the attempt to meet the goal. This means that the bidder must show that all necessary and reasonable steps were taken to achieve the contract goal. Necessary and reasonable steps are those which could reasonably be expected to obtain sufficient DBE participation. The Department will consider the quality, quantity, and intensity of the kinds of efforts that the bidder has made. Mere *pro forma* efforts are not good faith efforts; rather, the bidder is expected to have taken those efforts that would be reasonably expected of a bidder actively and aggressively trying to obtain DBE participation sufficient to meet the contract goal.

- (a) The following is a list of types of action that the Department will consider as part of the evaluation of the bidder's good faith efforts to obtain participation. These listed factors are not intended to be a mandatory checklist and are not intended to be exhaustive. Other factors or efforts brought to the attention of the Department may be relevant in appropriate cases, and will be considered by the Department.
  - (1) Soliciting through all reasonable and available means (e.g. attendance at pre-bid meetings, advertising and/or written notices) the interest of all certified DBE companies that have the capability to perform the work of the contract. The bidder must solicit this interest within sufficient time to allow the DBE companies to respond to the solicitation. The bidder must determine with certainty if the DBE companies are interested by taking appropriate steps to follow up initial solicitations.
  - (2) Selecting portions of the work to be performed by DBE companies in order to increase the likelihood that the DBE goals will be achieved. This includes, where appropriate, breaking out contract work items into economically feasible units to facilitate DBE participation, even when the prime Contractor might otherwise prefer to perform these work items with its own forces.
  - (3) Providing interested DBE companies with adequate information about the plans, specifications, and requirements of the contract in a timely manner to assist them in responding to a solicitation.
  - (4) a. Negotiating in good faith with interested DBE companies. It is the bidder's responsibility to make a portion of the work available to DBE subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DBE subcontractors and suppliers, so as to facilitate DBE participation. Evidence of such negotiation includes the names, addresses, and telephone numbers of DBE companies that were considered; a description of the information provided regarding the plans and specifications for the work selected for subcontracting; and evidence as to why additional agreements could not be reached for DBE companies to perform the work.
    - b. A bidder using good business judgment would consider a number of factors in negotiating with subcontractors, including DBE subcontractors, and would take a firm's price and capabilities as well as contract goals into consideration. However, the fact that there may be some additional costs involved in finding and using DBE companies is not in itself sufficient reason for a bidder's failure to meet the contract DBE goal, as long as such costs are reasonable. Also, the ability or desire of a bidder to perform the work of a contract with its own organization does not relieve the bidder of the responsibility to make good faith efforts. Bidders are not, however, required to accept higher quotes from DBE companies if the price difference is excessive or unreasonable.
  - (5) Not rejecting DBE companies as being unqualified without sound reasons based on a thorough investigation of their capabilities. The bidder's standing within its industry, membership in specific groups, organizations, or associations and political or social affiliations (for example union vs. non-union employee status) are not legitimate causes for the rejection or non-solicitation of bids in the bidder's efforts to meet the project goal.

- (6) Making efforts to assist interested DBE companies in obtaining bonding, lines of credit, or insurance as required by the recipient or Contractor.
- (7) Making efforts to assist interested DBE companies in obtaining necessary equipment, supplies, materials, or related assistance or services.
- (8) Effectively using the services of available minority/women community organizations; minority/women contractors' groups; local, state, and federal minority/women business assistance offices; and other organizations as allowed on a case-by-case basis to provide assistance in the recruitment and placement of DBE companies.
- (b) If the Department determines that the bidder has made a good faith effort to secure the work commitment of DBE companies to meet the contract goal, the Department will award the contract provided that it is otherwise eligible for award. If the Department determines that a good faith effort has not been made, the Department will notify the bidder of that preliminary determination by contacting the responsible company official designated in the Utilization Plan. The preliminary determination shall include a statement of reasons why good faith efforts have not been found, and may include additional good faith efforts that the bidder could take. The notification will designate a five working day period during which the bidder shall take additional efforts. The bidder is not limited by a statement of additional efforts, but may take other action beyond any stated additional efforts in order to obtain additional DBE commitments. The bidder shall submit an amended Utilization Plan if additional DBE commitments to meet the contract goal are secured. If additional DBE commitments sufficient to meet the contract goal are not secured, the bidder shall report the final good faith efforts made in the time allotted. All additional efforts taken by the bidder will be considered as part of the bidder's good faith efforts. If the bidder is not able to meet the goal after taking additional efforts, the Department will make a pre-final determination of the good faith efforts of the bidder and will notify the designated responsible company official of the reasons for an adverse determination.
- (c) The bidder may request administrative reconsideration of a pre-final determination adverse to the bidder within the five working days after the notification date of the determination by delivering the request to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764 (Telefax: (217)785-1524). Deposit of the request in the United States mail on or before the fifth business day shall not be deemed delivery. The pre-final determination shall become final if a request is not made and delivered. A request may provide additional written documentation and/or argument concerning the issue of whether an adequate good faith effort was made to meet the contract goal. In addition, the request shall be considered a consent by the bidder to The request will be forwarded to the Department's extend the time for award. Reconsideration Officer. The Reconsideration Officer will extend an opportunity to the bidder to meet in person in order to consider all issues of whether the bidder made a good faith effort to meet the goal. After the review by the Reconsideration Officer, the bidder will be sent a written decision within ten working days after receipt of the request for reconsideration, explaining the basis for finding that the bidder did or did not meet the goal or make adequate good faith efforts to do so. A final decision by the

Reconsideration Officer that a good faith effort was made shall approve the Utilization Plan submitted by the bidder and shall clear the contract for award. A final decision that a good faith effort was not made shall render the bid not responsive.

CONTRACT COMPLIANCE. Compliance with this Special Provision is an essential part of the contract. The Department is prohibited by federal regulations from crediting the participation of a DBE included in the Utilization Plan toward either the contract goal or the Department's overall goal until the amount to be applied toward the goals has been paid to the DBE. The following administrative procedures and remedies govern the compliance by the Contractor with the contractual obligations established by the Utilization Plan. After approval of the Plan and award of the contract, the Utilization Plan and individual DBE Participation Statements become part of the contract. If the Contractor did not succeed in obtaining enough DBE participation to achieve the advertised contract goal, and the Utilization Plan was approved and contract awarded based upon a determination of good faith, the total dollar value of DBE work calculated in the approved Utilization Plan as a percentage of the awarded contract value shall become the amended contract goal.

- (a) No amendment to the Utilization Plan may be made without prior written approval from the Department's Bureau of Small Business Enterprises. All requests for amendment to the Utilization Plan shall be submitted to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764. Telephone number (217) 785-4611. Telefax number (217) 785-1524.
- (b) All work indicated for performance by an approved DBE shall be performed, managed. and supervised by the DBE executing the Participation Statement. The Contractor shall not terminate for convenience a DBE listed in the Utilization Plan and then perform the work of the terminated DBE with its own forces, those of an affiliate or those of another subcontractor, whether DBE or not, without first obtaining the written consent of the Bureau of Small Business Enterprises to amend the Utilization Plan. If a DBE listed in the Utilization Plan is terminated for reasons other than convenience, or fails to complete its work on the contract for any reason, the Contractor shall make good faith efforts to find another DBE to substitute for the terminated DBE. The good faith efforts shall be directed at finding another DBE to perform at least the same amount of work under the contract as the DBE that was terminated, but only to the extent needed to meet the contract goal or the amended contract goal. The Contractor shall notify the Bureau of Small Business Enterprises of any termination for reasons other than convenience, and shall obtain approval for inclusion of the substitute DBE in the Utilization Plan. If good faith efforts following a termination of a DBE for cause are not successful, the Contractor shall contact the Bureau of Small Business Enterprises and provide a full accounting of the efforts undertaken to obtain substitute DBE participation. The Bureau of Small Business Enterprises will evaluate the good faith efforts in light of all circumstances surrounding the performance status of the contract, and determine whether the contract goal should be amended.
- (c) The Contractor shall maintain a record of payments for work performed to the DBE participants. The records shall be made available to the Department for inspection upon request. After the performance of the final item of work or delivery of material by a DBE and final payment therefore to the DBE by the Contractor, but not later than thirty

calendar days after payment has been made by the Department to the Contractor for such work or material, the Contractor shall submit a DBE Payment Agreement on Department form SBE 2115 to the Regional Engineer. If full and final payment has not been made to the DBE, the DBE Payment Agreement shall indicate whether a disagreement as to the payment required exists between the Contractor and the DBE or if the Contractor believes that the work has not been satisfactorily completed. If the Contractor does not have the full amount of work indicated in the Utilization Plan performed by the DBE companies indicated in the Plan, the Department will deduct from contract payments to the Contractor the amount of the goal not achieved as liquidated and ascertained damages.

- (d) The Department reserves the right to withhold payment to the Contractor to enforce the provisions of this Special Provision. Final payment shall not be made on the contract until such time as the Contractor submits sufficient documentation demonstrating achievement of the goal in accordance with this Special Provision or after liquidated damages have been determined and collected.
- (e) Notwithstanding any other provision of the contract, including but not limited to Article 109.09 of the Standard Specifications, the Contractor may request administrative reconsideration of a decision to deduct the amount of the goal not achieved as liquidated damages. A request to reconsider shall be delivered to the Contract Compliance Section and shall be handled and considered in the same manner as set forth in paragraph (c) of "Good Faith Effort Procedures" of this Special Provision, except a final decision that a good faith effort was not made during contract performance to achieve the goal agreed to in the Utilization Plan shall be the final administrative decision of the Department.

# **DOWEL BARS (BDE)**

Effective: April 1, 2007 Revised: January 1, 2008

Revise the fifth and sixth sentences of Article 1006.11(b) of the Standard Specifications to read:

"The bars shall be epoxy coated according to AASHTO M 284, except the thickness of the epoxy shall be 7 to 12 mils (0.18 to 0.30 mm) and patching of the ends will not be required. The epoxy coating applicator shall be certified according to the current Bureau of Materials and Physical Research Policy Memorandum, "Epoxy Coating Plant Certification Procedure". The Department will maintain an approved list."

### **ENGINEER'S FIELD OFFICE TYPE A (BDE)**

Effective: April 1, 2007 Revised: August 1, 2008

Revise Article 670.02 of the Standard Specifications to read:

"670.02 Engineer's Field Office Type A. Type A field offices shall have a minimum ceiling height of 7 ft (2 m) and a minimum floor space 450 sq ft (42 sq m). The office shall be provided with sufficient heat, natural and artificial light, and air conditioning.

The office shall have an electronic security system that will respond to any breach of exterior doors and windows. Doors and windows shall be equipped with locks. Doors shall also be equipped with dead bolt locks or other secondary locking device.

Windows shall be equipped with exterior screens to allow adequate ventilation. All windows shall be equipped with interior shades, curtains, or blinds. Adequate all-weather parking space shall be available to accommodate a minimum of ten vehicles.

Suitable on-site sanitary facilities meeting Federal, State, and local health department requirements shall be provided, maintained clean and in good working condition, and shall be stocked with lavatory and sanitary supplies at all times.

Sanitary facilities shall include hot and cold potable running water, lavatory and toilet as an integral part of the office where available. Solid waste disposal consisting of two waste baskets and an outside trash container of sufficient size to accommodate a weekly provided pick-up service.

In addition, the following furniture and equipment shall be furnished.

- (a) Four desks with minimum working surface 42 x 30 in. (1.1 m x 750 mm) each and five non-folding chairs with upholstered seats and backs.
- (b) One desk with minimum working surface 48 x 72 in. (1.2 x 1.8 m) with height adjustment of 23 to 30 in. (585 to 750 mm).
- (c) One four-post drafting table with minimum top size of 37 1/2 x 48 in. (950 mm x 1.2 m). The top shall be basswood or equivalent and capable of being tilted through an angle of 50 degrees. An adjustable height drafting stool with upholstered seat and back shall also be provided.
- (d) Two free standing four drawer legal size file cabinet with lock and an underwriters' laboratories insulated file device 350 degrees one hour rating.
- (e) One 6 ft (1.8 m) folding table with six folding chairs.
- (f) One equipment cabinet of minimum inside dimension of 44 in. (1100 mm) high x 24 in. (600 mm) wide x 30 in. (750 mm) deep with lock. The walls shall be of steel with a 3/32 in. (2 mm) minimum thickness with concealed hinges and enclosed lock constructed in such a manner as to prevent entry by force. The cabinet assembly shall be permanently attached to a structural element of the field office in a manner to prevent theft of the entire cabinet.
- (g) One refrigerator with a minimum size of 16 cu ft (0.45 cu m) with a freezer unit.
- (h) One electric desk type tape printing calculator.
- (i) A minimum of two communication paths. The configuration shall include:

- (1) Internet Connection. An internet service connection using telephone DSL, cable broadband, or CDMA wireless technology. Additionally, an 802.11g/N wireless router shall be provided, which will allow connection by the Engineer and up to four Department staff.
- (2) Telephone Lines. Three separate telephone lines.
- (j) One plain paper copy machine capable of reproducing prints up to 11 x 17 in. (280 x 432 mm) with an automatic feed tray capable of storing 30 sheets of paper. Letter size and 11 x 17 in. (280 x 432 mm) paper shall be provided.
- (k) One plain paper fax machine with paper.
- (I) Two telephones, with touch tone, where available, and a digital telephone answering machine, for exclusive use by the Engineer.
- (m) One electric water cooler dispenser.
- (n) One first-aid cabinet fully equipped.
- (o) One microwave oven, 1 cu ft (0.03 cu m) minimum capacity.
- (p) One fire-proof safe, 0.5 cu ft (0.01 cu m) minimum capacity.
- (q) One electric paper shredder.
- (r) One post mounted rain gauge, located on the project site for each 5 miles (8 km) of project length."

Revise the first sentence of the first paragraph of Article 670.07 of the Standard Specifications to read:

"The building or buildings fully equipped as specified will be paid for on a monthly basis until the building or buildings are released by the Engineer."

Revise the last sentence of the first paragraph of Article 670.07 of the Standard Specifications to read:

"This price shall include all utility costs and shall reflect the salvage value of the building or buildings, equipment, and furniture which become the property of the Contractor after release by the Engineer, except that the Department will pay that portion of the monthly long distance telephone bills that, when combined, exceed \$150."

# **EQUIPMENT RENTAL RATES (BDE)**

Effective: August 2, 2007 Revised: January 2, 2008

Replace the second and third paragraphs of Article 105.07(b)(4)a. of the Standard Specifications with the following:

"Equipment idled which cannot be used on other work, and which is authorized to standby on the project site by the Engineer, will be paid for according to Article 109.04(b)(4)."

Replace Article 109.04(b)(4) of the Standard Specifications with the following:

- "(4) Equipment. Equipment used for extra work shall be authorized by the Engineer. The equipment shall be specifically described, be of suitable size and capacity for the work to be performed, and be in good operating condition. For such equipment, the Contractor will be paid as follows.
  - a. Contractor Owned Equipment. Contractor owned equipment will be paid for by the hour using the applicable FHWA hourly rate from the "Equipment Watch Rental Rate Blue Book" (Blue Book) in effect when the force account work begins. The FHWA hourly rate is calculated as follows.

FHWA hourly rate = (monthly rate/176) x (model year adj.) x (Illinois adj.) + EOC

Where: EOC = Estimated Operating Costs per hour (from the Blue Book)

The time allowed will be the actual time the equipment is operating on the extra work. For the time required to move the equipment to and from the site of the extra work and any authorized idle (standby) time, payment will be made at the following hourly rate: 0.5 x (FHWA hourly rate - EOC).

All time allowed shall fall within the working hours authorized for the extra work.

The rates above include the cost of fuel, oil, lubrication, supplies, small tools, necessary attachments, repairs, overhaul and maintenance of any kind, depreciation, storage, overhead, profits, insurance, and all incidentals. The rates do not include labor.

The Contractor shall submit to the Engineer sufficient information for each piece of equipment and its attachments to enable the Engineer to determine the proper equipment category. If a rate is not established in the Blue Book for a particular piece of equipment, the Engineer will establish a rate for that piece of equipment that is consistent with its cost and use in the industry.

b. Rented Equipment. Whenever it is necessary for the Contractor to rent equipment to perform extra work, the rental and transportation costs of the equipment plus five percent for overhead will be paid. In no case shall the rental rates exceed those of established distributors or equipment rental agencies.

All prices shall be agreed to in writing before the equipment is used."

# HOT-MIX ASPHALT - FIELD VOIDS IN THE MINERAL AGGREGATE (BDE)

Effective: April 1, 2007 Revised: April 1, 2008

Add the following to the table in Article 1030.05(d)(2)a. of the Standard Specifications:

	Frequency of Tests	Frequency of Tests	Test Method
"Parameter			See Manual of Test
	High ESAL Mixture	All Other Mixtures	Procedures for
	Low ESAL Mixture		Materials
VMA	Day's production	N/A	Illinois-Modified
	≥ 1200 tons:		AASHTO R 35
	1 per half day of production		
Note 5.			
	Day's production		
	< 1200 tons:		
	1 per half day of production for		
	first 2 days and 1 per day		
	thereafter (first sample of the day)		

Note 5. The  $G_{sb}$  used in the voids in the mineral aggregate (VMA) calculation shall be the same average  $G_{sb}$  value listed in the mix design."

Add the following to the Control Limits table in Article 1030.05(d)(4) of the Standard Specifications:

"CONTROL LIMITS			
Parameter	High ESAL Low ESAL	High ESAL Low ESAL	All Other
	Individual Test	Moving Avg. of 4	Individual Test
VMA	-0.7 % <sup>2/</sup>	-0.5 % <sup>2/</sup>	N/A

<sup>2/</sup> Allowable limit below minimum design VMA requirement"

Add the following to the table in Article 1030.05(d)(5) of the Standard Specifications:

"CONTROL CHART	High ESAL	All Other
REQUIREMENTS	Low ESAL	
	VMA"	

Revise the heading of Article 1030.05(d)(6)a.1. of the Standard Specifications to read:

"1. Voids, VMA, and Asphalt Binder Content."

Revise the first sentence of the first paragraph of Article 1030.05(d)(6)a.1.(a.) of the Standard Specifications to read:

"If the retest for voids, VMA, or asphalt binder content exceeds control limits, HMA production shall cease and immediate corrective action shall be instituted by the Contractor."

Revise the table in Article 1030.05(e) of the Standard Specifications to read:

"Test Parameter	Acceptable Limits of Precision
% Passing: 1/	
1/2 in. (12.5 mm)	5.0 %
No. 4 (4.75 mm)	5.0 %
No. 8 (2.36 mm)	3.0 %
No. 30 (600 μm)	2.0 %
Total Dust Content No. 200 (75 μm) <sup>1/</sup>	2.2 %
Asphalt Binder Content	0.3 %
Maximum Specific Gravity of Mixture	0.026
Bulk Specific Gravity	0.030
VMA	1.4 %
Density (% Compaction)	1.0 % (Correlated)

<sup>1/</sup> Based on washed ignition."

# **HOT-MIX ASPHALT – PLANT TEST FREQUENCY (BDE)**

Effective: April 1, 2008

Revise the table in Article 1030.05(d)(2)a. of the Standard Specifications to read:

"Parameter	Frequency of Tests  High ESAL Mixture Low ESAL Mixture	Frequency of Tests  All Other Mixtures	Test Method See Manual of Test Procedures for Materials
Aggregate Gradation  Hot bins for batch and continuous plants.  Individual cold-feed or combined belt-feed for drier drum plants.  % passing sieves: 1/2 in. (12.5 mm), No. 4 (4.75 mm), No. 8 (2.36 mm), No. 30 (600 μm) No. 200 (75 μm)  Note 1.	1 dry gradation per day of production (either morning or afternoon sample).  and 1 washed ignition oven test on the mix per day of production (conduct in the afternoon if dry gradation is conducted in the morning or vice versa).  Note 3.	1 gradation per day of production.  The first day of production shall be a washed ignition oven test on the mix. Thereafter, the testing shall alternate between dry gradation and washed ignition oven test on the mix.  Note 4.	Illinois Procedure

Applied Dindon			
Asphalt Binder Content by Ignition Oven	1 per half day of production	1 per day	Illinois-Modified AASHTO T 308
Note 2.			
Air Voids	Day's production ≥ 1200 tons:		
Bulk Specific Gravity of Gyratory Sample	1 per half day of production	1 per day	Illinois-Modified AASHTO T 312
	Day's production < 1200 tons:		
	1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)		
Maximum Specific Gravity of Mixture	Day's production ≥ 1200 tons:  1 per half day of production	1 per day	Illinois-Modified AASHTO T 209"
	Day's production < 1200 tons:		
	1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)		

# **HOT-MIX ASPHALT – TRANSPORTATION (BDE)**

Effective: April 1, 2008

Revise Article 1030.08 of the Standard Specifications to read:

"1030.08 Transportation. Vehicles used in transporting HMA shall have clean and tight beds. The beds shall be sprayed with asphalt release agents from the Department's approved list. In lieu of a release agent, the Contractor may use a light spray of water with a light scatter of manufactured sand (FA 20 or FA 21) evenly distributed over the bed of the vehicle. After spraying, the bed of the vehicle shall be in a completely raised position and it shall remain in this position until all excess asphalt release agent or water has been drained.

When the air temperature is below 60 °F (15 °C), the bed, including the end, endgate, sides and bottom shall be insulated with fiberboard, plywood or other approved insulating material and shall have a thickness of not less than 3/4 in (20 mm). When the insulation is placed inside the bed, the insulation shall be covered with sheet steel approved by the Engineer. Each vehicle shall be equipped with a cover of canvas or other suitable material meeting the approval of the Engineer which shall be used if any one of the following conditions is present.

- (a) Ambient air temperature is below 60 °F (15 °C).
- (b) The weather is inclement.
- (c) The temperature of the HMA immediately behind the paver screed is below 250 °F (120 °C).

The cover shall extend down over the sides and ends of the bed for a distance of approximately 12 in. (300 mm) and shall be fastened securely. The covering shall be rolled back before the load is dumped into the finishing machine."

# **IMPACT ATTENUATORS (BDE)**

Effective: November 1, 2003 Revised: November 1, 2008

<u>Description</u>. This work shall consist of furnishing and installing impact attenuators of the category and test level specified.

<u>Materials</u>. Materials shall meet the requirements of the impact attenuator manufacturer and the following:

Item	Article/Section
(a) Fine Aggregate (Note 1)	1003.01
(b) Steel Posts, Structural Shapes, and Plates	1006.04
(c) Rail Elements, End Section Plates, and Splice Plates	1006.25
(d) Bolts, Nuts, Washers and Hardware	1006.25
(e) Hollow Structural Tubing	1006.27(b)
(f) Wood Posts and Wood Blockouts	1007.01, 1007.02, 1007.06
(g) Preservative Treatment	1007.12

Note 1. Fine aggregate shall be FA 1 or FA 2, Class A quality. The sand shall be unbagged and shall have a maximum moisture content of five percent.

#### CONSTRUCTION REQUIREMENTS

<u>General</u>. Impact attenuators shall meet the testing criteria contained in National Cooperative Highway Research Program (NCHRP) Report 350 for the test level specified and shall be on the Department's approved list. Fully redirective and partially redirective attenuators shall also be designed for bi-directional impacts.

<u>Installation</u>. Regrading of slopes or approaches for the installation shall be as shown on the plans.

Bases for impact attenuators, other than sand modules, shall be installed when required by the manufacturer. The bases shall be constructed on a prepared subgrade according to the manufacturer's specifications. The surface of the base shall be slightly sloped or crowned to facilitate drainage.

Bases for sand module impact attenuators will be required. The bases shall be constructed of either portland cement concrete or hot-mix asphalt (HMA). Portland cement concrete bases shall be 6 in. (150 mm) thick and be according to the applicable requirements of Section 424 of the Standard Specifications. HMA bases shall be 8 in. (200 mm) thick and be according to the applicable requirements of Section 408 of the Standard Specifications. The surface of the base shall be slightly sloped or crowned to facilitate drainage. The perimeter of each module and the specified weight (mass) of sand in each module shall be painted on the surface of the base.

Impact attenuators shall be installed according to the manufacturer's specifications and include all necessary transitions between the impact attenuator and the item to which it is attached.

<u>Method of Measurement</u>. This work will be measured for payment as each, where each is defined as one complete installation.

Contract quantities for sand module attenuator bases may be accepted according to Article 202.07(a) of the Standard Specifications. When measured, sand module attenuator bases will be measured in place and the dimensions used to calculate square yards (square meters) will not exceed those as shown on the plans.

Basis of Payment. This work, will be paid for at the contract unit price per each for IMPACT ATTENUATORS (FULLY REDIRECTIVE, NARROW); IMPACT ATTENUATORS (FULLY REDIRECTIVE, WIDE); IMPACT ATTENUATORS (FULLY REDIRECTIVE, RESETTABLE); IMPACT ATTENUATORS (SEVERE USE, NARROW); IMPACT ATTENUATORS (SEVERE USE, WIDE); IMPACT ATTENUATORS (PARTIALLY REDIRECTIVE); or IMPACT ATTENUATORS (NON-REDIRECTIVE), of the test level specified.

Sand module attenuator bases will be paid for at the contract unit price per square yard (square meter) for ATTENUATOR BASE.

Regrading of slopes or approaches will be paid for according to Section 202 and/or Section 204 of the Standard Specifications.

#### **IMPACT ATTENUATORS, TEMPORARY (BDE)**

Effective: November 1, 2003 Revised: January 1, 2007

<u>Description</u>. This work shall consist of furnishing, installing, maintaining, and removing temporary impact attenuators of the category and test level specified.

<u>Materials</u>. Materials shall meet the requirements of the impact attenuator manufacturer and the following:

iotting.	
Item	Article/Section
(a) Fine Aggregate (Note 1)	003.01
(b) Steel Posts, Structural Shapes, and Plates	1006.04
(c) Rail Elements, End Section Plates, and Splice Plates	1006.25
(d) Bolts, Nuts, Washers and Hardware	1006.25
(e) Hollow Structural Tubing	1006.27(b)
(f) Wood Posts and Wood Blockouts	1007.01, 1007.02, 1007.06
(g) Preservative Treatment	1007.12
(h) Packaged Rapid Hardening Mortar	1018.01

Note 1. Fine aggregate shall be FA 1 or FA 2, Class A quality. The sand shall be unbagged and shall have a maximum moisture content of five percent.

## **CONSTRUCTION REQUIREMENTS**

<u>General</u>. Impact Attenuators shall meet the testing criteria contained in National Cooperative Highway Research Program (NCHRP) Report 350 for the test level specified and shall be on the Department's approved list.

<u>Installation</u>. Regrading of slopes or approaches for the installation shall be as shown on the plans.

Attenuator bases, when required by the manufacturer, shall be constructed on a prepared subgrade according to the manufacturer's specifications. The surface of the base shall be slightly sloped or crowned to facilitate drainage.

Impact attenuators shall be installed according to the manufacturer's specifications and include all necessary transitions between the impact attenuator and the item to which it is attached.

When water filled attenuators are used between November 1 and April 15, they shall contain anti-freeze according to the manufacturer's recommendations.

<u>Markings</u>. Sand module impact attenuators shall be striped with alternating reflectorized Type AA or Type AP fluorescent orange and reflectorized white horizontal, circumferential stripes. There shall be at least two of each stripe on each module.

Other types of impact attenuators shall have a terminal marker applied to their nose and reflectors along their sides.

<u>Maintenance</u>. All maintenance of the impact attenuators shall be the responsibility of the Contractor until removal is directed by the Engineer.

<u>Relocate</u>. When relocation of temporary impact attenuators is specified, they shall be removed, relocated and reinstalled at the new location. The reinstallation requirements shall be the same as those for a new installation.

<u>Removal</u>. When the Engineer determines the temporary impact attenuators are no longer required, the installation shall be dismantled with all hardware becoming the property of the Contractor.

Surplus material shall be disposed of according to Article 202.03. Anti-freeze, when present, shall be disposed of/recycled according to local ordinances.

When impact attenuators have been anchored to the pavement, the anchor holes shall be repaired with rapid set mortar. Only enough water to permit placement and consolidation by rodding shall be used and the material shall be struck-off flush.

<u>Method of Measurement</u>. This work will be measured for payment as each, where each is defined as one complete installation.

Basis of Payment. This work will be paid for at the contract unit price per each for IMPACT **TEMPORARY** (FULLY REDIRECTIVE, ATTENUATORS, NARROW): ATTENUATORS, TEMPORARY (FULLY REDIRECTIVE, WIDE); IMPACT ATTENUATORS, TEMPORARY (FULLY REDIRECTIVE, RESETTABLE); IMPACT ATTENUATORS, TEMPORARY (SEVERE USE, NARROW); IMPACT ATTENUATORS, TEMPORARY (SEVERE USE, WIDE); or IMPACT ATTENUATORS, TEMPORARY (NON-REDIRECTIVE) of the test level specified.

Relocation of the devices will be paid for at the contract unit price per each for IMPACT ATTENUATORS, RELOCATE (FULLY REDIRECTIVE); IMPACT ATTENUATORS, RELOCATE (SEVERE USE); or IMPACT ATTENUATORS, RELOCATE (NON-REDIRECTIVE); of the test level specified.

Regrading of slopes or approaches will be paid for according to Section 202 and/or Section 204 of the Standard Specifications.

## **LIQUIDATED DAMAGES (BDE)**

Effective: April 1, 2009

Revise the table in Article 108.09 of the Standard Specifications to read:

"Schedule of Deductions for Each Day of Overrun in Contract Time						
Original Contract Amount Daily Charges						
From More Than	To and Including	Calendar Day	Work Day			
\$ 0	\$ 100,000	\$ 375	\$ 500			
100,000	500,000	625	875			
500,000	1,000,000	1,025	1,425			
1,000,000	3,000,000	1,125	1,550			
3,000,000	5,000,000	1,425	1,950			
5,000,000	10,000,000	1,700	2,350			
10,000,000	And over	3,325	4,650"			

### MONTHLY EMPLOYMENT REPORT (BDE)

Effective: April 1, 2009

In addition to any other reporting required by the contract, the Contractor shall provide to the Engineer an employment summary for all employees working on the contract from the contract execution date to the last full pay period each month for the duration of the contract. The report may include but is not limited to:

- a) A listing of the total number of employees.
- b) The employee job classification.

c) The total hours worked and payroll for each employee.

The report shall be completed by the Contractor and each subcontractor. Employee hours worked from home office or other off-site office hours worked related directly to this contract shall be included. Engineering consulting firms performing construction layout and material testing for the Contractor shall also be included.

Hours worked for material suppliers, services provided by purchase orders, Department employees or consulting firms performing inspection or testing for the Department shall not be included in the report.

The report shall contain all hours worked under the contract from the start of the month to the last full pay period each month and shall be submitted no later than 10 business days after the end of each month.

The report shall be submitted electronically in a format determined by the Engineer. See attachment for potential reporting format.

Any costs associated with complying with this provision shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed.

#### Attachment

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1 First day of reporting period [2 Last (minerally))yy)	t day of reporting period (mm/dd/y <sub>ey)</sub>	) <sup>1</sup> 3 Pistice to Procees Date	(ππ/dΦγγνγ)	
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# NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM / EROSION AND SEDIMENT CONTROL DEFICIENCY DEDUCTION (BDE)

Effective: April 1, 2007 Revised: November 1, 2008

Revise Article 105.03(a) of the Standard Specifications to read:

"(a) National Pollutant Discharge Elimination System (NPDES) / Erosion and Sediment Control Deficiency Deduction. When the Engineer is notified or determines an erosion and/or sediment control deficiency(s) exists, or the Contractor's activities represents a violation of the Department's NPDES permits, the Engineer will notify and direct the Contractor to correct the deficiency within a specified time. The specified time, which begins upon notification to the Contractor, will be from 1/2 hour to 1 week based on the urgency of the situation and the nature of the work effort required. The Engineer will be the sole judge.

A deficiency may be any lack of repair, maintenance, or implementation of erosion and/or sediment control devices included in the contract, or any failure to comply with the conditions of the Department's NPDES permits. A deficiency may also be applied to

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situations where corrective action is not an option such as the failure to participate in a jobsite inspection of the project, failure to install required measures prior to initiating earth moving operations, disregard of concrete washout requirements, or other disregard of the NPDES permit.

If the Contractor fails to correct a deficiency within the specified time, a daily monetary deduction will be imposed for each calendar day or fraction thereof the deficiency exists. The calendar day(s) will begin with notification to the Contractor and end with the Engineer's acceptance of the correction. The daily monetary deduction will be either \$1000.00 or 0.05 percent of the awarded contract value, whichever is greater. For those deficiencies where corrective action was not an option, the monetary deduction will be immediate and will be valued at one calendar day."

### PAYMENTS TO SUBCONTRACTORS (BDE)

Effective: June 1, 2000 Revised: January 1, 2006

Federal regulations found at 49 CFR §26.29 mandate the Department to establish a contract clause to require Contractors to pay subcontractors for satisfactory performance of their subcontracts and to set the time for such payments.

State law also addresses the timing of payments to be made to subcontractors and material suppliers. Section 7 of the Prompt Payment Act, 30 ILCS 540/7, requires that when a Contractor receives any payment from the Department, the Contractor shall make corresponding, proportional payments to each subcontractor and material supplier performing work or supplying material within 15 calendar days after receipt of the Department payment. Section 7 of the Act further provides that interest in the amount of two percent per month, in addition to the payment due, shall be paid to any subcontractor or material supplier by the Contractor if the payment required by the Act is withheld or delayed without reasonable cause. The Act also provides that the time for payment required and the calculation of any interest due applies to transactions between subcontractors and lower-tier subcontractors and material suppliers throughout the contracting chain.

This Special Provision establishes the required federal contract clause, and adopts the 15 calendar day requirement of the State Prompt Payment Act for purposes of compliance with the federal regulation regarding payments to subcontractors. This contract is subject to the following payment obligations.

When progress payments are made to the Contractor according to Article 109.07 of the Standard Specifications, the Contractor shall make a corresponding payment to each subcontractor and material supplier in proportion to the work satisfactorily completed by each subcontractor and for the material supplied to perform any work of the contract. The proportionate amount of partial payment due to each subcontractor and material supplier throughout the contracting chain shall be determined by the quantities measured or otherwise determined as eligible for payment by the Department and included in the progress payment to the Contractor. Subcontractors and material suppliers shall be paid by the Contractor within 15 calendar days after the receipt of payment from the Department. The Contractor shall not hold retainage from the subcontractors. These obligations shall also apply to any payments made by

subcontractors and material suppliers to their subcontractors and material suppliers; and to all payments made to lower tier subcontractors and material suppliers throughout the contracting chain. Any payment or portion of a payment subject to this provision may only be withheld from the subcontractor or material supplier to whom it is due for reasonable cause.

This Special Provision does not create any rights in favor of any subcontractor or material supplier against the State or authorize any cause of action against the State on account of any payment, nonpayment, delayed payment, or interest claimed by application of the State Prompt Payment Act. The Department will not approve any delay or postponement of the 15 day requirement except for reasonable cause shown after notice and hearing pursuant to Section 7(b) of the State Prompt Payment Act. State law creates other and additional remedies available to any subcontractor or material supplier, regardless of tier, who has not been paid for work properly performed or material furnished. These remedies are a lien against public funds set forth in Section 23(c) of the Mechanics Lien Act, 770 ILCS 60/23(c), and a recovery on the Contractor's payment bond according to the Public Construction Bond Act, 30 ILCS 550.

## PAYROLLS AND PAYROLL RECORDS (BDE)

Effective: March 1, 2009

<u>FEDERAL AID CONTRACTS</u>. Revise the following section of Check Sheet #1 of the Recurring Special Provisions to read:

#### "STATEMENTS AND PAYROLLS

The payroll records shall include each worker's name, address, telephone number, social security number, classification, rate of pay, number of hours worked each day, starting and ending times of work each day, total hours worked each week, itemized deductions made, and actual wages paid.

The Contractor and each subcontractor shall submit payroll records to the Engineer each week from the start to the completion of their respective work, except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead the payrolls shall include an identification number for each employee (e.g., the last four digits of the employee's social security number.). The submittals shall be on the Department's form SBE 48, or an approved facsimile. When there has been no activity during a work week, a payroll record shall still be submitted with the appropriate box ("No Work", "Suspended", or "Complete") checked on the form."

<u>STATE CONTRACTS</u>. Revise Section IV of Check Sheet #5 of the Recurring Special Provisions to read:

### "IV. COMPLIANCE WITH THE PREVAILING WAGE ACT

1. Prevailing Wages. All wages paid by the Contractor and each subcontractor shall be in compliance with The Prevailing Wage Act (820 ILCS 130), as amended, except where a prevailing wage violates a federal law, order, or ruling, the rate conforming to the federal

law, order, or ruling shall govern. The Contractor shall be responsible to notify each subcontractor of the wage rates set forth in this contract and any revisions thereto. If the Department of Labor revises the wage rates, the Contractor will not be allowed additional compensation on account of said revisions.

- 2. Payroll Records. The Contractor and each subcontractor shall make and keep, for a period of three years from the date of completion of this contract, records of the wages paid to his/her workers. The payroll records shall include each worker's name, address, telephone number, social security number, classification, rate of pay, number of hours worked each day, starting and ending times of work each day, total hours worked each week, itemized deductions made, and actual wages paid. Upon two business days' notice, these records shall be available, at all reasonable hours at a location within the State, for inspection by the Department or the Department of Labor.
- 3. Submission of Payroll Records. The Contractor and each subcontractor shall submit payroll records to the Engineer each week from the start to the completion of their respective work, except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead the payrolls shall include an identification number for each employee (e.g., the last four digits of the employee's social security number). The submittals shall be on the Department's form SBE 48, or an approved facsimile. When there has been no activity during a work week, a payroll record shall still be submitted with the appropriate box ("No Work", "Suspended", or "Complete") checked on the form.

Each submittal shall be accompanied by a statement signed by the Contractor or subcontractor which avers that: (i) such records are true and accurate; (ii) the hourly rate paid to each worker is not less than the general prevailing rate of hourly wages required by the Act; and (iii) the Contractor or subcontractor is aware that filing a payroll record that he/she knows to be false is a Class B misdemeanor.

4. Employee Interviews. The Contractor and each subcontractor shall permit his/her employees to be interviewed on the job, during working hours, by compliance investigators of the Department or the Department of Labor."

## PERSONAL PROTECTIVE EQUIPMENT (BDE)

Effective: November 1, 2008

Revise the first sentence of Article 701.12 of the Standard Specifications to read:

"All personnel on foot, excluding flaggers, within the highway right-of-way shall wear a fluorescent orange, fluorescent yellow/green, or a combination of fluorescent orange and fluorescent yellow/green vest meeting the requirements of ANSI/ISEA 107-2004 for Conspicuity Class 2 garments."

## POLYUREA PAVEMENT MARKING (BDE)

Effective: April 1, 2004 Revised: January 1, 2009

<u>Description</u>. This work shall consist of furnishing and applying pavement marking lines.

The type of polyurea pavement marking applied will be determined by the type of reflective media used. Polyurea Pavement Marking Type I shall use glass beads as a reflective media. Polyurea Pavement Marking Type II shall use a combination of composite reflective elements and glass beads as a reflective media.

Polyurea-based liquid pavement markings shall only be applied by Contractors on the list of Approved Polyurea Contractors maintained by the Engineer of Operations and in effect on the date of advertisement for bids.

Materials. Materials shall meet the following requirements:

- (a) Polyurea Pavement Marking. The polyurea pavement marking material shall consist of 100 percent solid two part system formulated and designed to provide a simple volumetric mixing ratio of two components (must be two or three volumes of Part A to one volume of Part B). No volatile or polluting solvents or fillers will be allowed.
- (b) Pigmentation. The pigment content by weight (mass) of component A shall be determined by low temperature ashing according to ASTM D 3723. The pigment content shall not vary more than ± two percent from the pigment content of the original qualified paint.

White Pigment shall be Titanium Dioxide meeting ASTM D 476 Type II, Rutile.

Yellow Pigment shall be an Organic Yellow and contain no heavy metals.

- (c) Environmental. Upon heating to application temperature, the material shall not exude fumes which are toxic or injurious to persons or property.
- (d) Daylight Reflectance. The daylight directional reflectance of the cured polyurea material (without reflective media) shall be a minimum of 80 percent (white) and 50 percent (yellow) relative to magnesium oxide when tested using a color spectrophotometer with a 45 degrees circumferential /zero degrees geometry, illuminant C, and two degrees observer angle. The color instrument shall measure the visible spectrum from 380 to 720 nm with a wavelength measurement interval and spectral bandpass of 10 nm. In addition, the color of the yellow polyurea shall visually match Color Number 33538 of Federal Standard 595a with chromaticity limits as follows:

X	0.490	0.475	0.485	0.539
Υ	0.470	0.438	0.425	0.456

(e) Weathering Resistance. The polyurea marking material, when mixed in the proper ratio and applied at 14 to 16 mils (0.35 to 0.41 mm) wet film thickness to an aluminum alloy panel (Federal Test Std. No. 141, Method 2013) and allowed to cure for 72 hours at room temperature, shall be subjected to accelerated weathering for 75 hours. The accelerated weathering shall be completed by using the light and water exposure apparatus (fluorescent UV - condensation type) and tested according to ASTM G 53.

- The cycle shall consist of four hours UV exposure at 122 °F (50 °C) and four hours of condensation at 104 °F (40 °C). UVB 313 bulbs shall be used. At the end of the exposure period, the material shall show no substantial change in color or gloss.
- (f) Dry Time. The polyurea pavement marking material, when mixed in the proper ratio and applied at 14 to 16 mils (0.35 to 0.41 mm) wet film thickness and with the proper saturation of reflective media, shall exhibit a no-tracking time of ten minutes or less when tested according to ASTM D 711.
- (g) Adhesion. The catalyzed polyurea pavement marking materials when applied to a 4 x 4 x 2 in. (100 x 100 x 50 mm) concrete block, shall have a degree of adhesion which results in a 100 percent concrete failure in the performance of this test.
- The concrete block shall be brushed on one side and have a minimum strength of 3500 psi (24,100 kPa). A 2 in. (50 mm) square film of the mixed polyurea shall be applied to the brushed surface and allowed to cure for 72 hours at room temperature. A 2 in. (50 mm) square cube shall be affixed to the surface of the polyurea by means of an epoxy glue. After the glue has cured for 24 hours, the polyurea specimen shall be placed on a dynamic testing machine in such a fashion so that the specimen block is in a fixed position and the 2 in. (50 mm) cube (glued to the polyurea surface) is attached to the dynamometer head. Direct upward pressure shall be slowly applied until the polyurea system fails. The location of the break and the amount of concrete failure shall be recorded.
- (h) Hardness. The polyurea pavement marking materials when tested according to ASTM D 2240, shall have a shore D hardness of between 70 and 100. Films shall be cast on a rigid substrate at 14 to 16 mils (0.35 to 0.41 mm) in thickness and allowed to cure at room temperature for 72 hours before testing.
- (i) Abrasion. The abrasion resistance shall be evaluated according to ASTM D 4060 using a Taber Abrader with a 1,000 gram load and CS 17 wheels. The duration of the test shall be 1,000 cycles. The loss shall be calculated by difference and be less than 120 mgs. The tests shall be run on cured samples of polyurea material which have been applied at a film thickness of 14 to 16 mils (0.35 to 0.41 mm) to code S-16 stainless steel plates. The films shall be allowed to cure at room temperature for at least 72 hours and not more than 96 hours before testing.
- (j) Reflective Media. The reflective media shall meet the following requirements:
  - (1) Type I The glass beads shall meet the requirements of Article 1095.07 of the Standard Specifications and the following requirements:
    - a. First Drop Glass Beads. The first drop glass beads shall be tested by the standard visual method of large glass spheres adopted by the Department. The beads shall have a silane coating and meet the following sieve requirements:

U.S. Standard	Sieve	% Passing
Sieve Number	Size	By Weight (mass)
12	1.70 mm	95-100
14	1.40 mm	75-95
16	1.18 mm	10-47
18	1.00 mm	0-7
20	850 µm	0-5

- b. Second Drop Glass Beads. The second drop glass beads shall meet the requirements of Article 1095.07 of the Standard Specifications for Type B.
- (2) Type II The combination of microcrystalline ceramic elements and glass beads shall meet the following requirements:
- a. First Drop Glass Beads. The first drop glass beads shall meet the following requirements:
  - 1. Composition. The elements shall be composed of a titania opacified ceramic core having clear and or yellow tinted microcrystalline ceramic beads embedded to the outer surface.
  - 2. Index of Refraction. All microcrystalline reflective elements embedded to the outer surface shall have an index of refraction of 1.8 when tested by the immersion method.
  - 3. Acid Resistance. A sample of microcrystalline ceramic beads supplied by the manufacturer, shall show resistance to corrosion of their surface after exposure to a one percent solution (by weight (mass)) of sulfuric acid. Adding 0.2 oz (5.7 ml) of concentrated acid into the water shall make the one percent acid solution. This test shall be performed by taking a 1 x 2 in. (25 x 50 mm) sample and adhering it to the bottom of a glass tray and placing just enough acid solution to completely immerse the sample. The tray shall be covered with a piece of glass to prevent evaporation and allow the sample to be exposed for 24 hours under these conditions. The acid solution shall be decanted (do not rinse, touch, or otherwise disturb the bead surfaces) and the sample dried while adhered to the glass tray in a 150 °F (66 °C) oven for approximately 15 minutes. Microscope examination (20X) shall show no white (corroded) layer on the entire surface.
  - b. Second Drop Glass Beads. The second drop glass beads shall meet the requirements of Article 1095.07 of the Standard Specifications for Type B or the following manufacturer's specification:
    - 1. Sieve Analysis. The glass beads shall meet the following sieve requirements:

U.S. Standard	Sieve	% Passing
Sieve Number	Size	By Weight (mass)
20	850 μm	100
30	600 μm	75-95
50	300 μm	15-35
100	150 μm	0-5

The manufacturer of the glass beads shall certify that the treatment of the glass beads meets the requirements of the polyurea manufacturer.

- Imperfections. The surface of the glass beads shall be free of pits and scratches. The glass beads shall be spherical in shape and shall contain a maximum of 20 percent by weight (mass) of irregular shapes when tested by the standard method using a vibratile inclined glass plate as adopted by the Department.
- 3. Index of Refraction. The index of refraction of the glass beads shall be a minimum of 1.50 when tested by the immersion method at 77 °F (25 °C).
- (k) Packaging. Microcrystalline ceramic reflective elements and glass beads shall be delivered in approved moisture proof bags or weather resistant bulk boxes. Each carton shall be legibly marked with the manufacturer, specifications and type, lot number, and the month and year the microcrystalline ceramic reflective elements and/or glass beads were packaged. The letters and numbers used in the stencils shall be a minimum of 1/2 in. (12.7 mm) in height.
  - (1) Moisture Proof Bags. Moisture proof bags shall consist of at least five ply paper construction unless otherwise specified. Each bag shall contain 50 lb (22.7 kg) net.
  - (2) Bulk Weather Resistance Boxes. Bulk weather resistance boxes shall conform to Federal Specification PPP-8-640D Class II or latest revision. Boxes are to be weather resistant, triple wall, fluted, corrugated-fiber board. Cartons shall be strapped with two metal straps. Straps shall surround the outside perimeter of the carton. The first strap shall be located approximately 2 in. (50 mm) from the bottom of the carton and the second strap shall be placed approximately in the middle of the carton. All cartons shall be shrink wrapped for protection from moisture. Cartons shall be lined with a minimum 4 mil polyester bag and meet Interstate Commerce Commission requirements. Cartons shall be approximately 38 x 38 in. (1 x 1 m), contain 2000 lb (910 kg) of microcrystalline ceramic reflective elements and/or glass beads and be supported on a wooden pallet with fiber straps.
- (I) Packaging. The material shall be shipped to the job site in substantial containers and shall be plainly marked with the manufacturer's name and address, the name and color of the material, date of manufacture, and batch number.
- (m) Verification. Prior to approval and use of the polyurea pavement marking materials, the manufacturer shall submit a notarized certification of an independent laboratory, together with the results of all tests, stating these materials meet the requirements as set forth herein. The certification test report shall state the lot tested, manufacturer's name, brand name of polyurea and date of manufacture. The certification shall be accompanied by one 1 pt (1/2 L) samples each of Part A and Part B. Samples shall be sent in the appropriate volumes for complete mixing of Part A and Part B.

After approval by the Department, certification by the polyurea manufacturer shall be submitted for each batch used. New independent laboratory certified test results and samples for testing by the Department shall be submitted any time the manufacturing process or paint formulation is changed. All costs of testing (other than tests conducted by the Department) shall be borne by the manufacturer.

- (n) Acceptance samples. Acceptance samples shall consist of one 1 pt (1/2 L) samples of Part A and Part B, of each lot of paint. Samples shall be sent in the appropriate volumes for complete mixing of Part A and Part B. The samples shall be submitted to the Department for testing, together with a manufacturer's certification. The certification shall state the formulation for the lot represented is essentially identical to that used for qualification testing. All, acceptance samples will be taken by a representative of the Department. The polyurea pavement marking materials shall not be used until tests are completed and they have met the requirements as set forth herein.
- (o) Material Retainage. The manufacturer shall retain the test sample for a minimum of 18 months.

Equipment. The polyurea pavement marking compounds shall be applied through equipment specifically designed to apply two component liquid materials, glass beads and/or reflective elements in a continuous and skip-line pattern. The two-component liquid materials shall be applied after being accurately metered and then mixed with a static mix tube or airless impingement mixing guns. The static mixing tube or impingement mixing guns shall accommodate plural component material systems that have a volumetric ratio of 2 to 1 or 3 to 1. This equipment shall produce the required amount of heat at the mixing head and gun tip and maintain those temperatures within the tolerances specified. The guns shall have the capacity to deliver materials from approximately 1.5 to 3 gal/min (5.7 to 11.4 L/min) to compensate for a typical range of application speeds of 6 to 8 mph (10 to 13 km/h). The accessories such as spray tip, mix chamber, and rod diameter shall be selected according to the manufacturer's specifications to achieve proper mixing and an acceptable spray pattern. The application equipment shall be maneuverable to the extent that straight lines can be followed and normal curves can be made in a true arc. This equipment shall also have as an integral part of the gun carriage, a high pressure air spray capable of cleaning the pavement immediately prior to making application.

The equipment shall be capable of spraying both yellow and white polyurea, according to the manufacturer's recommended proportions and be mounted on a truck of sufficient size and stability with an adequate power source to produce lines of uniform dimensions and prevent application failure. The truck shall have at least two polyurea tanks each of 110 gal (415 L) minimum capacity and be equipped with hydraulic systems and agitators. It shall be capable of placing stripes on the left and right sides and placing two lines on a three-line system simultaneously with either line in a solid or intermittent pattern, in yellow or white, and applying the appropriate reflective media according to manufacturer's recommendations. All guns shall be in full view of operations at all times. The equipment shall have a metering device to register the accumulated installed quantities for each gun, each day. Each vehicle shall include at least one operator who shall be a technical expert in equipment operations and polyurea application techniques. Certification of equipment shall be provided at the pre-construction conference.

The mobile applicator shall include the following features:

- (a) Material Reservoirs. The applicator shall provide individual material reservoirs, or space for the storage of Part A and Part B of the resin composition.
- (b) Heating Equipment. The applicator shall be equipped with heating equipment of sufficient capacity to maintain the individual resin components at the manufacturer's recommended temperature of ±5 °F (±2.8 °C) for spray application.

- (c) Dispensing Equipment. The applicator shall be equipped with glass bead and/or reflective element dispensing equipment. The applicator shall be capable of applying the glass beads and/or reflective elements at a rate and combination indicated by the manufacturer.
- (d) Volumetric Usage. The applicator shall be equipped with metering devices or pressure gauges on the proportioning pumps as well as stroke counters to monitor volumetric usage. Metering devices or pressure gauges and stroke counters shall be visible to the Engineer.
- (e) Pavement Marking Placement. The applicator shall be equipped with all the necessary spray equipment, mixers, compressors and other appurtenances to allow for the placement of reflectorized pavement markings in a simultaneous sequence of operations.

The Contractor shall provide an accurate temperature-measuring device(s) that shall be capable of measuring the pavement temperature prior to application of the material, the material temperature at the gun tip and the material temperature prior to mixing.

#### CONSTRUCTION REQUIREMENTS

<u>General</u>. The pavement shall be cleaned by a method approved by the Engineer to remove all dirt, grease, glaze, or any other material that would reduce the adhesion of the markings with minimum or no damage to the pavement surface. New portland cement concrete pavements shall be air-blast-cleaned to remove all latents.

Widths, lengths, and shapes of the cleaned surface shall be of sufficient size to include the full area of the specified pavement marking to be placed.

The cleaning operation shall be a continuous moving operation process with minimum interruption to traffic.

Markings shall be applied to the cleaned surfaces on the same calendar day. If this cannot be accomplished, the surface shall be re-cleaned prior to applying the markings. No markings shall be applied until the Engineer approves the cleaning.

The pavement markings shall be applied to the cleaned road surface, during conditions of dry weather and subsequently dry pavement surfaces at a minimum uniform wet thickness of 15 mils (0.4 mm) according to the manufacturer's installation instructions. On new hot-mix asphalt (HMA) surfaces the pavement markings shall be applied at a minimum uniform wet thickness of 20 mils (0.5 mm). The application of and combination of reflective media (glass beads and/or reflective elements) shall be applied at a rate specified by the manufacturer. At the time of installation the pavement surface temperature and the ambient temperature shall be above 40 °F (4 °C) and rising. The pavement markings shall not be applied if the pavement shows any visible signs of moisture or it is anticipated that damage causing moisture, such as rain showers, may occur during the installation and set periods. The Engineer will determine the atmospheric conditions and pavement surface conditions that produce satisfactory results.

Using the application equipment, the pavement markings shall be applied in the following manner, as a simultaneous operation:

- (a) The surface shall be air-blasted to remove any dirt and residue.
- (b) The resin shall be mixed and heated according to manufacturer's recommendations and sprayed onto the pavement surface.

The edge of the center line or lane line shall be offset a minimum distance of 2 in. (50 mm) from a longitudinal crack or joint. Edge lines shall be approximately 2 in. (50 mm) from the edge of pavement. The finished center and lane lines shall be straight, with the lateral deviation of any 10 ft (3 m) line not to exceed 1 in. (25 mm).

<u>Notification</u>. The Contractor shall notify the Engineer 72 hours prior to the placement of the markings in order that he/she can be present during the operation. At the time of notification, the Contractor shall provide the Engineer the manufacturer and lot numbers of polyurea and reflective media that will be used.

<u>Inspection</u>. The polyurea pavement markings will be inspected following installation according to Article 780.10 of the Standard Specifications, except, no later than December 15, and inspected following a winter performance period that extends 180 days from December 15.

Method of Measurement. This work will be measured for payment as follows:

- (a) Contract Quantities. The requirements for the use of contract quantities shall be according to Article 202.07(a).
- (b) Measured Quantities. Lines will be measured for payment in place in feet (meters). Double yellow lines will be measured as two separate lines.

Basis of Payment. This work will be paid for at the contract unit price per foot (meter) for POLYUREA PAVEMENT MARKING TYPE I – LINE of the line width specified or for POLYUREA PAVEMENT MARKING TYPE II – LINE of the line width specified.

## PRECAST CONCRETE HANDLING HOLES (BDE)

Effective: January 1, 2007

Add the following to Article 540.02 of the Standard Specifications:

"(g) Handling Hole Plugs

1042.16"

Add the following paragraph after the sixth paragraph of Article 540.06 of the Standard Specifications:

"Handling holes shall be filled with a precast concrete plug and sealed with mastic or mortar, or filled with a polyethylene plug. The plug shall not project beyond the inside surface after installation. When metal lifting inserts are used, their sockets shall be filled with mastic or mortar."

Add the following to Article 542.02 of the Standard Specifications:

"(ee) Handling Hole Plugs

1042.16"

Revise the fifth paragraph of Article 542.04(d) of the Standard Specifications to read:

"Handling holes in concrete pipe shall be filled with a precast concrete plug and sealed with mastic or mortar; or filled with a polyethylene plug. The plug shall not project beyond the inside surface after installation."

Add the following to Article 550.02 of the Standard Specifications:

"(o) Handling Hole Plugs

1042.16"

Replace the fourth sentence of the fifth paragraph of Article 550.06 of the Standard Specifications with the following:

"Handling holes in concrete pipe shall be filled with a precast concrete plug and sealed with mastic or mortar; or filled with a polyethylene plug. The plug shall not project beyond the inside surface after installation."

Add the following to Article 602.02 of the Standard Specifications:

"(p) Handling Hole Plugs

1042.16(a)"

Replace the fifth sentence of the first paragraph of Article 602.07 of the Standard Specifications with the following:

"Handling holes shall be filled with a precast concrete plug and sealed with mastic or mortar. The plug shall not project beyond the inside surface after installation. When metal lifting inserts are used, their sockets shall be filled with mastic or mortar."

Add the following to Section 1042 of the Standard Specifications:

- "1042.16 Handling Hole Plugs. Plugs for handling holes in precast concrete products shall be as follows.
  - (a) Precast Concrete Plug. The precast concrete plug shall have a tapered shape and shall have a minimum compressive strength of 3000 psi (20,700 kPa) at 28 days.
  - (b) Polyethylene Plug. The polyethylene plug shall have a "mushroom" shape with a flat round top and a stem with three different size ribs. The plug shall fit snuggly and cover the handling hole.

The plug shall be according to the following.

Mechanical Properties	Test Method	Value (min.)
Flexural Modulus	ASTM D 790	3300 psi (22,750 kPa)
Tensile Strength (Break)	ASTM D 638	1600 psi (11,030 kPa)
Tensile Strength (Yield)	ASTM D 638	1200 psi (8270 kPa)

Thermal Properties	Test Method	Value (min.)
Brittle Temperature	ASTM D 746	-49 °F (-45 °C)
Vicat Softening Point	ASTM D 1525	194 °F (90 °C)"

## REFLECTIVE SHEETING ON CHANNELIZING DEVICES (BDE)

Effective: April 1, 2007 Revised: November 1, 2008

Revise the seventh paragraph of Article 1106.02 of the Standard Specifications to read:

"At the time of manufacturing, the retroreflective prismatic sheeting used on channelizing devices shall meet or exceed the initial minimum coefficient of retroreflection as specified in the following table. Measurements shall be conducted according to ASTM E 810, without averaging. Sheeting used on cones, drums and flexible delineators shall be reboundable as tested according to ASTM D 4956. Prestriped sheeting for rigid substrates on barricades shall be white and orange. The sheeting shall be uniform in color and devoid of streaks throughout the length of each roll. The color shall conform to the latest appropriate standard color tolerance chart issued by the U.S. Department of Transportation, Federal Highway Administration, and to the daytime and nighttime color requirements of ASTM D 4956.

Initial Minimum Coefficient of Retroreflection candelas/foot candle/sq ft (candelas/lux/sq m) of material					
Observation	Entrance Angle			Fluorescent	
Angle (deg.)	(deg.)	White	Orange	Orange	
0.2	-4	365	160	150	
0.2	+30	175	80	70	
0.5	-4	245	100	95	
0.5	+30	100	50	40"	

Revise the first sentence of the first paragraph of Article 1106.02(c) of the Standard Specifications to read:

Revise the third sentence of the first paragraph of Article 1106.02(d) of the Standard Specifications to read:

#### REINFORCEMENT BARS (BDE)

Effective: November 1, 2005 Revised: April 1, 2009

Revise Article 1006.10(a) of the Standard Specifications to read:

<sup>&</sup>quot;Barricades and vertical panels shall have alternating white and orange stripes sloping downward at 45 degrees toward the side on which traffic will pass."

<sup>&</sup>quot;The bottom panels shall be 8 x 24 in. (200 x 600 mm) with alternating white and orange stripes sloping downward at 45 degrees toward the side on which traffic will pass."

- "(a) Reinforcement Bars. Reinforcement bars will be accepted according to the current Bureau of Materials and Physical Research Policy Memorandum, "Reinforcement Bar and/or Dowel Bar Plant Certification Procedure". The Department will maintain an approved list of producers.
  - (1) Reinforcement Bars (Non-Coated). Reinforcement bars shall be according to ASTM A 706 (A 706M), Grade 60 (420) for deformed bars and the following.
    - a. For straight bars furnished in cut lengths and with a well-defined yield point, the yield point shall be determined as the elastic peak load, identified by a halt or arrest of the load indicator before plastic flow is sustained by the bar and dividing it by the nominal cross-sectional area of the bar.
    - b. Tensile strength shall be a minimum of 1.20 times the yield strength.
    - c. For bars straightened from coils or bars bent from fabrication, there shall be no upper limit on yield strength; and for bar designation Nos. 3 6 (10 19), the elongation after rupture shall be at least 9%.
    - d. Heat Numbers. Bundles or bars at the construction site shall be marked or tagged with heat identification numbers of the bar producer.
    - e. Guided Bend Test. Bars may be subject to a guided bend test across two pins which are free to rotate, where the bending force shall be centrally applied with a fixed or rotating pin of a certain diameter as specified in Table 3 of ASTM A 706 (A 706M). The dimensions and clearances of this guided bend test shall be according to ASTM E 190.
    - f. Spiral Reinforcement. Spiral reinforcement shall be deformed or plain bars conforming to the above requirements or cold-drawn steel wire conforming to AASHTO M 32.
  - (2) Epoxy Coated Reinforcement Bars. Epoxy coated reinforcement bars shall be according to Article 1006.10(a)(1) and shall be epoxy coated according to AASHTO M 284 (M 284M) and the following.
    - a. Certification. The epoxy coating applicator shall be certified according to the current Bureau of Materials and Physical Research Policy Memorandum, "Epoxy Coating Plant Certification Procedure". The Department will maintain an approved list.
    - b. Coating Thickness. When spiral reinforcement is coated after fabrication, the thickness of the epoxy coating shall be 7 to 20 mils (0.18 to 0.50 mm).

c. Cutting Reinforcement. Reinforcement bars may be sheared or sawn to length after coating, providing the end damage to the coating does not extend more than 0.5 in. (13 mm) back and the cut is patched before any visible rusting appears. Flame cutting will not be permitted."

## **REINFORCEMENT BARS - STORAGE AND PROTECTION (BDE)**

Effective: August 1, 2008 Revised: April 1, 2009

Revise Article 508.03 of the Standard Specifications to read:

"508.03 Storage and Protection. Reinforcement bars shall be stored off the ground using platforms, skids, or other supports; and shall be protected from mechanical injury and from deterioration by exposure. Epoxy coated bars shall be stored on wooden or padded steel cribbing and all systems for handling shall have padded contact areas. The bars or bundles shall not be dragged or dropped.

When epoxy coated bars are stored in a manner where they will be exposed to the weather more than 60 days prior to use, they shall be protected from deterioration such as that caused by sunlight, salt spray, and weather exposure. The protection shall consist of covering with opaque polyethylene sheeting or other suitable opaque material. The covering shall be secured and allow for air circulation around the bars to minimize condensation under the cover.

Covering of the epoxy coated bars will not be required when the bars are installed and tied, or when they are partially incorporated into the concrete."

## SEEDING (BDE)

Effective: July 1, 2004 Revised: January 1, 2009

Revise the following seeding mixtures shown in Table 1 of Article 250.07 of the Standard Specifications to read:

	"Table 1 - SEEDING MIXTURES				
	Class – Type Seeds				
	Class Type	occus	(kg/hectare)		
2	Roadside Mixture 7/	Tall Fescue	100 (110)		
		(Inferno, Tarheel II, Quest, Blade Runner, or Falcon IV)			
		Perennial Ryegrass	50 (55)		
		Creeping Red Fescue	40 (50)		
		Red Top	10 (10)		
2A	Salt Tolerant	Tall Fescue	60 (70)		
	Roadside Mixture 7/	(Inferno, Tarheel II, Quest, Blade Runner, or Falcon IV)			
		Perennial Ryegrass	20 (20)		
		Red Fescue	30 (20)		
		(Audubon, Sea Link, or Epic)			
	Hard Fescue 3				
		(Rescue 911, Spartan II, or Reliant IV)			
		Fults Salt Grass 1/	60 (70)"		

Revise Note 7 of Table 1 – Seeding Mixtures of Article 250.07 of the Standard Specifications to read:

"7/ In Districts 1 through 6, the planting times shall be April 1 to June 15 and August 1 to November 1. In Districts 7 through 9, the planting times shall be March 1 to June 1 and August 1 to November 15. Seeding may be performed outside these dates provided the Contractor guarantees a minimum of 75 percent uniform growth over the entire seeded area(s) after a period of establishment. Inspection dates for the period of establishment will be as follows: Seeding conducted in Districts 1 through 6 between June 16 and July 31 will be inspected after April 15 and seeding conducted between November 2 and March 31 will be inspected after September 15. Seeding conducted in Districts 7 through 9 between June 2 and July 31 will be inspected after April 15 and seeding conducted between November 16 and February 28 will be inspected after September 15. The guarantee shall be submitted to the Engineer in writing prior to performing the work. After the period of establishment, areas not exhibiting 75 percent uniform growth shall be interseeded or reseeded, as determined by the Engineer, at no additional cost to the Department."

Revise Table II of Article 1081.04(c)(6) of the Standard Specifications to read:

		TAI	BLE II			
	Hard		Pure		Secondary *	
	Seed	Purity	Live	Weed	Noxious Weeds	
	%	%	Seed %	%	No. per oz (kg)	
Variety of Seeds	Max.	Min.	Min.	Max.	Max. Permitted	Notes
Alfalfa	20	92	89	0.50	6 (211)	1/
Clover, Alsike	15	92	87	0.30	6 (211)	2/
Red Fescue, Audubon	0	97	82	0.10	3 (105)	-
Red Fescue, Creeping	-	97	82	1.00	6 (211)	-
Red Fescue, Epic	-	98	83	0.05	1 (35)	-
Red Fescue, Sea Link	-	98	83	0.10	3 (105)	-
Tall Fescue, Blade Runner	-	98	83	0.10	2 (70)	-
Tall Fescue, Falcon IV	-	98	83	0.05	1 (35)	-
Tall Fescue, Inferno	0	98	83	0.10	2 (70)	-
Tall Fescue, Tarheel II	-	97	82	1.00	6 (211)	-
Tall Fescue, Quest	0	98	83	0.10	2 (70)	
Fults Salt Grass	0	98	85	0.10	2 ( 70)	-
Kentucky Bluegrass	-	97	80	0.30	7 (247)	4/
Oats	-	92	88	0.50	2 ( 70)	3/
Redtop	-	90	78	1.80	5 (175)	3/
Ryegrass, Perennial, Annual	-	97	85	0.30	5 (175)	3/
Rye, Grain, Winter	-	92	83	0.50	2 ( 70)	3/
Hard Fescue, Reliant IV	-	98	83	0.05	1 (35)	-
Hard Fescue, Rescue 911	0	97	82	0.10	3 (105)	-
Hard Fescue, Spartan II	-	98	83	0.10	3 (105)	-
Timothy	-	92	84	0.50	5 (175)	3/
Wheat, hard Red Winter		92	89	0.50	2 ( 70)	3/"

Revise the first sentence of the first paragraph of Article 1081.04(c)(7) of the Standard Specifications to read:

"The seed quantities indicated per acre (hectare) for Prairie Grass Seed in Classes 3, 3A, 4, 4A, 6, and 6A in Article 250.07 shall be the amounts of pure, live seed per acre (hectare) for each species listed."

### SELF-CONSOLIDATING CONCRETE FOR CAST-IN-PLACE CONSTRUCTION (BDE)

Effective: November 1, 2005 Revised: January 1, 2009

<u>Definition</u>. Self-consolidating concrete is a flowable mixture that does not require mechanical vibration for consolidation.

<u>Usage</u>. Self-consolidating concrete may be used for cast-in-place concrete construction items involving Class MS, DS, and SI concrete.

<u>Materials</u>. Materials shall be according to Section 1021 of the Standard Specifications.

Mix Design Criteria. Article 1020.04 of the Standard Specifications shall apply, except as follows:

- (a) The cement factor shall be according to Article 1020.04 of the Standard Specifications. If the maximum cement factor is not specified, it shall not exceed 7.05 cwt/cu yd (418 kg/cu m). The cement factor shall not be reduced if a water-reducing, retarding, or high range water-reducing admixture is used.
- (b) The maximum allowable water/cement ratio shall be according to Article 1020.04 of the Standard Specifications or 0.44, whichever is lower.
- (c) The slump requirements shall not apply.
- (d) The coarse aggregate gradations shall be CA 13, CA 14, CA 16, or a blend of these gradations. CA 11 may be used when the Contractor provides satisfactory evidence to the Engineer that the mix will not segregate. The fine aggregate proportion shall be a maximum 50 percent by weight (mass) of the total aggregate used.
- (e) The slump flow range shall be  $\pm 2$  in. ( $\pm 50$  mm) of the Contractor target value, and within the overall Department range of 20 in. (510 mm) minimum to 28 in. (710 mm) maximum.
- (f) The visual stability index shall be a maximum of 1.
- (g) The J-ring value shall be a maximum of 4 in. (100 mm). The Contractor may specify a lower maximum in the mix design.
- (h) The L-box blocking ratio shall be a minimum of 60 percent. The Contractor may specify a higher minimum in the mix design.
- (i) The column segregation index shall be a maximum 15 percent.

(j) The hardened visual stability index shall be a maximum of 1.

<u>Test Methods</u>. Illinois Test Procedures SCC-1, SCC-2, SCC-3, SCC-4, SCC-5, SCC-6, and Illinois Modified AASHTO T 22, 23, 121, 126, 141, 152, 177, 196, and 309 shall be used for testing of self-consolidating concrete mixtures.

<u>Mix Design Submittal</u>. The Contractor's Level III PCC Technician shall submit a mix design according to the "Portland Cement Concrete Level III Technician" course manual, except target slump information is not applicable and will not be required. However, a slump flow target range shall be submitted. In addition, the design mortar factor may exceed 1.10 and durability test data will be waived.

A J-ring value shall be submitted if a lower mix design maximum will apply. An L-box blocking ratio shall be submitted if a higher mix design minimum will apply. The Contractor shall also indicate applicable construction items for the mix design.

Trial mixture information will be required by the Engineer. A trial mixture is a batch of concrete tested by the Contractor to verify the Contractor's mix design will meet specification requirements. Trial mixture information shall include test results as specified in the "Portland Cement Concrete Level III Technician" course manual. Test results shall also include slump flow, visual stability index, J-ring value, L-box blocking ratio, column segregation index, and hardened visual stability index. For the trial mixture, the slump flow shall be near the midpoint of the proposed slump flow target range.

<u>Trial Batch</u>. A minimum 2 cu yd (1.5 cu m) trial batch shall be produced, and the self-consolidating concrete admixture dosage proposed by the Contractor shall be used. The slump flow shall be within 1.0 in. (25 mm) of the maximum slump flow range specified by the Contractor, and the air content shall be within the top half of the allowable specification range.

The trial batch shall be scheduled a minimum of 21 calendar days prior to anticipated use and shall be performed in the presence of the Engineer.

The Contractor shall provide the labor, equipment, and materials to test the concrete. The mixture will be evaluated by the Engineer for strength, air content, slump flow, visual stability index, J-ring value, L-box blocking ratio, column segregation index, and hardened visual stability index.

Upon review of the test data from the trial batch, the Engineer will verify or deny the use of the mix design and notify the Contractor. Verification by the Engineer will include the Contractor's target slump flow range. If applicable, the Engineer will verify the Contractor's maximum J-ring value and minimum L-box blocking ratio.

A new trial batch will be required whenever there is a change in the source of any component material, proportions beyond normal field adjustments, dosage of the self-consolidating concrete admixture, batch sequence, mixing speed, mixing time, or as determined by the Engineer. The testing criteria for the new trial batch will be determined by the Engineer.

When necessary, the trial batches shall be disposed of according to Article 202.03 of the Standard Specifications.

<u>Mixing Portland Cement Concrete</u>. In addition to Article 1020.11 of the Standard Specifications, the mixing time for central-mixed concrete shall not be reduced as a result of a mixer performance test. Truck-mixed or shrink-mixed concrete shall be mixed in a truck mixer for a minimum of 100 revolutions.

Wash water, if used, shall be completely discharged from the drum or container before the succeeding batch is introduced.

The batch sequence, mixing speed, and mixing time shall be appropriate to prevent cement balls and mix foaming for central-mixed, truck-mixed, and shrink-mixed concrete.

<u>Falsework and Forms</u>. In addition to Articles 503.05 and 503.06 of the Standard Specifications, the Contractor shall ensure the design of the falsework and forms is adequate for the additional form pressure caused by the fluid concrete. Forms shall be tight to prevent leakage of fluid concrete.

When the form height for placing the self-consolidating concrete is greater than 10.0 ft (3.0 m), direct monitoring of form pressure shall be performed according to Illinois Test Procedure SCC-10. The monitoring requirement is a minimum, and the Contractor shall remain responsible for adequate design of the falsework and forms. A minimum of one sensor will be required below each point of concrete placement to measure the maximum pressure. The first sensor below the point of concrete placement shall be approximately 12 in. (300 mm) above the base of the formwork. Additional sensors shall be installed above the bottom sensor when the form height is greater than 10.0 ft (3.0 m) above the bottom sensor. The additional sensors shall be installed at a maximum vertical spacing of 10.0 ft (3.0 m). The Contractor shall record the formwork pressure during concrete placement. This information shall be used by the Contractor to prevent the placement rate from exceeding the maximum formwork pressure allowed, to monitor the thixotropic change in the concrete during the pour, and to make appropriate adjustments to the mix design. This information shall be provided to the Engineer during the pour.

<u>Placing and Consolidating</u>. Concrete placement and consolidation shall be according to Article 503.07 of the Standard Specifications, except as follows:

Revise the third paragraph of Article 503.07 of the Standard Specifications to read:

"Open troughs and chutes shall extend as nearly as practicable to the point of deposit. The drop distance of concrete shall not exceed 5 ft (1.5 m). If necessary, a tremie shall be used to meet this requirement. The maximum distance of horizontal flow from the point of deposit shall be 25 ft (7.6 m), unless approved otherwise by the Engineer. For drilled shafts, free fall placement will not be permitted."

Delete the seventh, eighth, ninth, and tenth paragraphs of Article 503.07 of the Standard Specifications.

Add to the end of the eleventh paragraph of Article 503.07 of the Standard Specifications the following:

"Concrete shall be rodded with a piece of lumber, conduit, or vibrator if the material has lost its fluidity prior to placement of additional concrete. The vibrator shall be the pencil head type with a maximum diameter or width of 1 in. (25 mm). Any other method for restoring the fluidity of the concrete shall be approved by the Engineer."

<u>Quality Control by Contractor at Plant</u>. The specified test frequencies for aggregate gradation, aggregate moisture, air content, unit weight/yield, and temperature shall be performed as indicated in the contract.

Slump flow, visual stability index, and J-ring or L-box tests shall be performed as needed to control production. The column segregation index test and hardened visual stability index test will not be required to be performed at the plant.

<u>Quality Control by Contractor at Jobsite</u>. The specified test frequencies for air content, strength, and temperature shall be performed as indicated in the contract.

Slump flow, visual stability index, and J-ring or L-box tests shall be performed on the first two truck deliveries of the day, and every 50 cu yd (40 cu m) thereafter. The Contractor shall select either the J-ring or L-box test for jobsite testing.

The column segregation index test will not be required to be performed at the jobsite. The hardened visual stability index test shall be performed on the first truck delivery of the day, and every 300 cu yd (230 cu m) thereafter. Slump flow, visual stability index, J-ring value or L-box blocking ratio, air content, and concrete temperature shall be recorded for each hardened visual stability index test.

The Contractor shall retain all hardened visual stability index cut cylinder specimens until the Engineer notifies the Contractor that the specimens may be discarded.

If mix foaming or other potential detrimental material is observed during placement or at the completion of the pour, the material shall be removed while the concrete is still plastic.

<u>Quality Assurance by Engineer at Plant</u>. For air content and aggregate gradation, quality assurance independent sample testing and split sample testing will be performed as indicated in the contract.

For slump flow, visual stability index, and J-ring or L-box tests, quality assurance independent sample testing and split sample testing will be performed as determined by the Engineer.

<u>Quality Assurance by Engineer at Jobsite</u>. For air content and strength, quality assurance independent sample testing and split sample testing will be performed as indicated in the contract.

For slump flow, visual stability index, J-ring or L-box, and hardened visual stability index tests, quality assurance independent sample testing will be performed as determined by the Engineer.

For slump flow and visual stability index quality assurance split sample testing, the Engineer will perform tests at the beginning of the project on the first three tests performed by the Contractor.

Thereafter, a minimum of ten percent of total tests required of the Contractor will be performed per plant, which will include a minimum of one test per mix design. The acceptable limit of precision will be 1.5 in. (40 mm) for slump flow and a limit of precision will not apply to the visual stability index.

For the J-ring or the L-box quality assurance split sample testing, a minimum of 80 percent of the total tests required of the Contractor will be witnessed by the Engineer per plant, which will include a minimum of one witnessed test per mix design. The Engineer reserves the right to conduct quality assurance split sample testing. The acceptable limit of precision will be 1.5 in. (40 mm) for the J-ring value and ten percent for the L-box blocking ratio.

For each hardened visual stability index test performed by the Contractor, the cut cylinders shall be presented to the Engineer for determination of the rating. The Engineer reserves the right to conduct quality assurance split sample testing. A limit of precision will not apply to the hardened visual stability index.

## SELF-CONSOLIDATING CONCRETE FOR PRECAST PRODUCTS (BDE)

Effective: July 1, 2004 Revised: January 1, 2007

<u>Definition</u>. Self-consolidating concrete is a flowable mixture that does not require mechanical vibration for consolidation.

<u>Usage</u>. Self-consolidating concrete may be used for precast concrete products.

<u>Materials</u>. Materials shall be according to Section 1021 of the Standard Specifications.

Mix Design Criteria. The mix design criteria shall be as follows:

- (a) The minimum cement factor shall be according to Article 1020.04 of the Standard Specifications. If the maximum cement factor is not specified, it shall not exceed 7.05 cwt/cu yd (418 kg/cu m).
- (b) The maximum allowable water/cement ratio shall be according to Article 1020.04 of the Standard Specifications or 0.44, whichever is lower.
- (c) The slump requirements of Article 1020.04 of the Standard Specifications shall not apply.
- (d) The coarse aggregate gradations shall be CA 13, CA 14, CA 16, or a blend of these gradations. CA 11 may be used when the Contractor provides satisfactory evidence to the Engineer that the mix will not segregate. The fine aggregate proportion shall be a maximum 50 percent by weight (mass) of the total aggregate used.
- (e) The slump flow range shall be  $\pm 2$  in. ( $\pm 50$  mm) of the Contractor target value, and within the overall Department range of 20 in. (510 mm) minimum to 28 in. (710 mm) maximum.
- (f) The visual stability index shall be a maximum of 1.

- (g) The J-ring value shall be a maximum of 4 in. (100 mm). The Contractor may specify a lower maximum in the mix design.
- (h) The L-box blocking ratio shall be a minimum of 60 percent. The Contractor may specify a higher minimum in the mix design.
- (i) The column segregation index shall be a maximum 15 percent.
- (j) The hardened visual stability index shall be a maximum of 1.

<u>Placing and Consolidating</u>. The maximum distance of horizontal flow from the point of deposit shall be 25 ft (7.6 m), unless approved otherwise by the Engineer.

Concrete shall be rodded with a piece of lumber, conduit, or vibrator if the material has lost its fluidity prior to placement of additional concrete. The vibrator shall be the pencil head type with a maximum diameter or width of 1 in. (25 mm). Any other method for restoring the fluidity of the concrete shall be approved by the Engineer.

<u>Mix Design Approval</u>. The Contractor shall obtain mix design approval according to the Department's Policy Memorandum "Quality Control/Quality Assurance Program for Precast Concrete Products".

### SILT FILTER FENCE (BDE)

Effective: January 1, 2008

For silt filter fence fabric only, revise Article 1080.02 of the Standard Specifications to read:

"1080.02 Geotextile Fabric. The fabric for silt filter fence shall be a woven fabric meeting the requirements of AASHTO M 288 for unsupported silt fence with less than 50 percent geotextile elongation."

Replace the last sentence of Article 1081.15(b) of the Standard Specifications with the following:

"Silt filter fence stakes shall be a minimum of 4 ft (1.2 m) long and made of either wood or metal. Wood stakes shall be 2 in. x 2 in. (50 mm x 50 mm). Metal stakes shall be a standard T or U shape having a minimum weight (mass) of 1.32 lb/ft (600 g/300 mm)."

#### STONE GRADATION TESTING (BDE)

Effective: November 1, 2007

Revise the first sentence of note 1/ of the Erosion Protection and Sediment Control Gradations table of Article 1005.01(c)(1) of the Standard Specifications to read:

"A maximum of 15 percent of the total test sample by weight may be oversize material."

### SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE)

Effective: April 2, 2005

To account for the preparatory work and operations necessary for the movement of subcontractor personnel, equipment, supplies, and incidentals to the project site and for all other work or operations that must be performed or costs incurred when beginning work approved for subcontracting in accordance with Article 108.01 of the Standard Specifications, the Contractor shall make a mobilization payment to each subcontractor.

This mobilization payment shall be made at least 14 days prior to the subcontractor starting work. The amount paid shall be equal to 3 percent of the amount of the subcontract reported on form BC 260A submitted for the approval of the subcontractor's work.

This provision shall be incorporated directly or by reference into each subcontract approved by the Department.

## TEMPORARY EROSION CONTROL (BDE)

Effective: November 1, 2002 Revised: January 1, 2008

Revise the third paragraph of Article 280.03 of the Standard Specifications to read:

"Erosion control systems shall be installed prior to beginning any activities which will potentially create erodible conditions. Erosion control systems for areas outside the limits of construction such as storage sites, plant sites, waste sites, haul roads, and Contractor furnished borrow sites shall be installed prior to beginning soil disturbing activities at each area. These offsite systems shall be designed by the Contractor and be subject to the approval of the Engineer."

Add the following paragraph after the third paragraph of Article 280.03 of the Standard Specifications:

"The temporary erosion and sediment control systems shown on the plans represent the minimum systems anticipated for the project. Conditions created by the Contractor's operations, or for the Contractor's convenience, which are not covered by the plans, shall be protected as directed by the Engineer at no additional cost to the Department. Revisions or modifications of the erosion and sediment control systems shall have the Engineer's written approval."

Add the following paragraph after the ninth paragraph of Article 280.07 of the Standard Specifications:

"Temporary or permanent erosion control systems required for areas outside the limits of construction will not be measured for payment."

Delete the tenth (last) paragraph of Article 280.08 of the Standard Specifications.

## THERMOPLASTIC PAVEMENT MARKINGS (BDE)

Effective: January 1, 2007

Revise Article 1095.01(a)(2) of the Standard Specifications to read:

"(2) Pigment. The pigment used for the white thermoplastic compound shall be a high-grade pure (minimum 93 percent) titanium dioxide (TiO<sub>2</sub>). The white pigment content shall be a minimum of ten percent by weight and shall be uniformly distributed throughout the thermoplastic compound.

The pigments used for the yellow thermoplastic compound shall not contain any hazardous materials listed in the Environmental Protection Agency Code of Federal Regulations (CFR) 40, Section 261.24, Table 1. The combined total of RCRA listed heavy metals shall not exceed 100 ppm when tested by X-ray fluorescence spectroscopy. The pigments shall also be heat resistant, UV stable and color-fast yellows, golds, and oranges, which shall produce a compound which shall match Federal Standard 595 Color No. 33538. The pigment shall be uniformly distributed throughout the thermoplastic compound."

Revise Article 1095.01(b)(1)e. of the Standard Specifications to read:

"e. Daylight Reflectance and Color. The thermoplastic compound after heating for four hours ± five minutes at 425 ± 3 °F (218.3 ± 2 °C) and cooled at 77 °F (25 °C) shall meet the following requirements for daylight reflectance and color, when tested, using a color spectrophotometer with 45 degree circumferential/zero degree geometry, illuminant C, and two degree observer angle. The color instrument shall measure the visible spectrum from 380 to 720 nm with a wavelength measurement interval and spectral bandpass of 10 nm.

White: Daylight Reflectance .....75 percent min. \*Yellow: Daylight Reflectance .....45 percent min.

\*Shall meet the coordinates of the following color tolerance chart.

x 0.490 0.475 0.485 0.530 y 0.470 0.438 0.425 0.456"

Revise Article 1095.01(b)(1)k. of the Standard Specifications to read:

"k. Accelerated Weathering. After heating the thermoplastic for four hours ± five minutes at 425 ± 3 °F (218.3 ± 2 °C) the thermoplastic shall be applied to a steel wool abraded aluminum alloy panel (Federal Test Std. No. 141, Method 2013) at a film thickness of 30 mils (0.70 mm) and allowed to cool for 24 hours at room temperature. The coated panel shall be subjected to accelerated weathering using the light and water exposure apparatus (fluorescent UV - condensation type) for 75 hours according to ASTM G 53 (equipped with UVB-313 lamps).

The cycle shall consist of four hours UV exposure at 122 °F (50 °C) followed by four hours of condensation at 104 °F (40 °C). UVB 313 bulbs shall be used. At the end of the exposure period, the panel shall not exceed 10 Hunter Lab Delta E units from the original material."

### TRAINING SPECIAL PROVISIONS

This Training Special Provision supersedes Section 7b of the Special Provision entitled "Specific Equal Employment Opportunity Responsibilities," and is in implementation of 23 U.S.C. 140(a).

As part of the contractor's equal employment opportunity affirmative action program, training shall be provided as follows:

The contractor shall provide on-the-job training aimed at developing full journeyman in the type of trade or job classification involved. The number of trainees to be trained under this contract will be  $\underline{\mathbf{2}}$ . In the event the contractor subcontracts a portion of the contract work, he shall determine how many, if any, of the trainees are to be trained by the subcontractor, provided however, that the contractor shall retain the primary responsibility for meeting the training requirements imposed by this special provision. The contractor shall also insure that this Training Special Provision is made applicable to such subcontract. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training.

The number of trainees shall be distributed among the work classifications on the basis of the contractor's needs and the availability of journeymen in the various classifications within the reasonable area of recruitment. Prior to commencing construction, the contractor shall submit to the Illinois Department of Transportation for approval the number of trainees to be trained in each selected classification and training program to be used. Furthermore, the contractor shall specify the starting time for training in each of the classifications. The contractor will be credited for each trainee employed by him on the contract work who is currently enrolled or becomes enrolled in an approved program and will be reimbursed for such trainees as provided hereinafter.

Training and upgrading of minorities and women toward journeyman status is a primary objective of this Training Special Provision. Accordingly, the contractor shall make every effort to enroll minority trainees and women (e.g. by conducting systematic and direct recruitment through public and private sources likely to yield minority and women trainees) to the extent such persons are available within a reasonable area of recruitment. The contractor will be responsible for demonstrating the steps that he has taken in pursuance thereof, prior to a determination as to whether the contractor is in compliance with this Training Special Provision. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

No employee shall be employed as a trainee in any classification in which he has successfully completed a training course leading to journeyman status or in which he has been employed as a journeyman. The contractor should satisfy this requirement by including appropriate questions in the employee application or by other suitable means. Regardless of the method used the contractor's records should document the findings in each case.

The minimum length and type of training for each classification will be as established in the training program selected by the contractor and approved by the Illinois Department of Transportation and the Federal Highway Administration. The Illinois Department of Transportation and the Federal Highway Administration shall approve a program, if it is reasonably calculated to meet the equal employment opportunity obligations of the contractor and to qualify the average trainee for journeyman status in the classification concerned by the end of the training period. Furthermore, apprenticeship programs registered with the U.S. Department of Labor, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau and training programs approved by not necessarily sponsored by the U.S. Department of Labor, Manpower Administration, Bureau of Apprenticeship and Training shall also be considered acceptable provided it is being administered in a manner consistent with the equal employment obligations of Federal-aid highway construction contracts. Approval or acceptance of a training program shall be obtained from the State prior to commencing work on the classification covered by the program. It is the intention of these provisions that training is to be provided in the construction crafts rather then clerk-typists or secretarial-type positions. Training is permissible in lower level management positions such as office engineers, estimators, timekeepers, etc., where the training is oriented Training in the laborer classification may be permitted toward construction applications. provided that significant and meaningful training is provided and approved by the Illinois Department of Transportation and the Federal Highway Administration. Some offsite training is permissible as long as the training is an integral part of an approved training program and does not comprise a significant part of the overall training.

Except as otherwise noted below, the contractor will be reimbursed 80 cents per hour of training given an employee on this contract in accordance with an approved training program. As approved by the Engineer, reimbursement will be made for training of persons in excess of the number specified herein. This reimbursement will be made even though the contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the contractor from receiving other reimbursement. Reimbursement for offsite training indicated above may only be made to the contractor where he does one or more of the following and the trainees are concurrently employed on a Federal-aid project; contributes to the cost of the training, provides the instruction to the trainee or pays the trainee's wages during the offsite training period.

No payment shall be made to the contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the contractor and evidences a lack of good faith on the part of the contractor in meeting the requirement of this Training Special Provision. It is normally expected that a trainee will begin his training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project as long as training opportunities exist in his work classification or until he has completed his training program.

It is not required that all trainees be on board for the entire length of the contract. A contractor will have fulfilled his responsibilities under this Training Special Provision if he has provided acceptable training to the number of trainees specified. The number trained shall be determined on the basis of the total number enrolled on the contract for a significant period.

Trainees will be paid at least 60 percent of the appropriate minimum journeyman's rate specified in the contract for the first half of the training period, 75 percent for the third quarter of the training period, and 90 percent for the last quarter of the training period, unless apprentices or trainees in an approved existing program are enrolled as trainees on this project. In that case, the appropriate rates approved by the Departments of Labor or Transportation in connection with the existing program shall apply to all trainees being trained for the same classification who are covered by this Training Special Provision.

The contractor shall furnish the trainee a copy of the program he will follow in providing the training. The contractor shall provide each trainee with a certification showing the type and length of training satisfactorily complete.

The contractor will provide for the maintenance of records and furnish periodic reports documenting his performance under this Training Special Provision.

METHOD OF MEASUREMENT The unit of measurement is in hours.

<u>BASIS OF PAYMENT</u> This work will be paid for at the contract unit price of 80 cents per hour for TRAINEES. The estimated total number of hours, unit price and total price have been included in the schedule of prices.

### VARIABLY SPACED TINING (BDE)

Effective: August 1, 2005 Revised: January 1, 2007

Revise the first sentence of the third paragraph of Article 420.09(e)(1) of the Standard Specifications to read:

"The metal comb shall consist of a single line of tempered spring steel tines variably spaced as shown in the table below and securely mounted in a suitable head."

Revise the fifth sentence of the third paragraph of Article 420.09(e)(1) of the Standard Specifications to read:

"The tining device shall be operated so as to a produce a pattern of grooves, 1/8 to 3/16 in. (3 to 5 mm) deep and 1/10 to 1/8 in. (2.5 to 3.2 mm) wide across the pavement. The tining device shall be operated at a 1:6 skew across the pavement for facilities with a posted speed limit of 55 mph or greater. The tining pattern shall not overlap or leave gaps between successive passes."

Add the following table after the third paragraph of Article 420.09(e)(1) of the Standard Specifications:

"Center to Center Spacings of Metal Comb Tines							
	in. (mm) (read spacings left to right)						
1 5/16 (34)	1 7/16 (36)	1 7/8 (47)	2 1/8 (54)	1 7/8 (48)			
1 11/16 (43)	1 1/4 (32)	1 1/4 (31)	1 1/16 (27)	1 7/16 (36)			
1 1/8 (29)	1 13/16 (46)	13/16 (21)	1 11/16 (43)	7/8 (23)			
1 5/8 (42)	2 1/16 (52)	15/16 (24)	11/16 (18)	1 1/8 (28)			
1 9/16 (40)	1 5/16 (34)	1 1/16 (27)	1 (26)	1 (25)			
1 1/16 (27)	13/16 (20)	1 7/16 (37)	1 1/2 (38)	2 1/16 (52)			
2 (51)	1 3/4 (45)	1 7/16 (37)	1 11/16 (43)	2 1/16 (53)			
1 1/16 (27)	1 7/16 (37)	1 5/8 (42)	1 5/8 (41)	1 1/8 (29)			
1 11/16 (43)	1 3/4 (45)	1 3/4 (44)	1 3/16 (30)	1 7/16 (37)			
1 5/16 (33)	1 9/16 (40)	1 1/8 (28)	1 1/4 (31)	1 15/16 (50)			
1 5/16 (34)	1 3/4 (45)	13/16 (20)	1 3/4 (45)	1 15/16 (50)			
2 1/16 (53)	2 (51)	1 1/8 (29)	1 (25)	11/16 (18)			
2 1/16 (53)	11/16 (18)	1 1/2 (38)	2 (51)	1 9/16 (40)			
11/16 (17)	1 15/16 (49)	1 15/16 (50)	1 9/16 (39)	2 (51)			
1 7/16 (36)	1 7/16 (36)	1 1/2 (38)	1 13/16 (46)	1 1/8 (29)			
1 1/2 (38)	1 15/16 (50)	15/16 (24)	1 5/16 (33)"				

## STEEL COST ADJUSTMENT (BDE) (RETURN FORM WITH BID)

Effective: April 2, 2004 Revised: April 1, 2009

<u>Description</u>. Steel cost adjustments will be made to provide additional compensation to the Contractor, or a credit to the Department, for fluctuations in steel prices when optioned by the Contractor. The bidder shall indicate on the attached form whether or not this special provision will be part of the contract and submit the completed form with his/her bid. Failure to submit the form or failure to indicate contract number, company name, and sign and date the form shall make this contract exempt of steel cost adjustments for all items of steel. Failure to indicate "Yes" for any item of work will make that item of steel exempt from steel cost adjustment.

<u>Types of Steel Products</u>. An adjustment will be made for fluctuations in the cost of steel used in the manufacture of the following items:

Metal Piling (excluding temporary sheet piling) Structural Steel Reinforcing Steel

Other steel materials such as dowel bars, tie bars, mesh reinforcement, guardrail, steel traffic signal and light poles, towers and mast arms, metal railings (excluding wire fence), and frames and grates will be subject to a steel cost adjustment when the pay items they are used in has a contract value of \$10,000 or greater.

<u>Documentation</u>. Sufficient documentation shall be furnished to the Engineer to verify the following:

- (a) The dates and quantity of steel, in lb (kg), shipped from the mill to the fabricator.
- (b) The quantity of steel, in lb (kg), incorporated into the various items of work covered by this special provision. The Department reserves the right to verify submitted quantities.

Method of Adjustment. Steel cost adjustments will be computed as follows:

SCA = Q X D

Where: SCA = steel cost adjustment, in dollars

Q = quantity of steel incorporated into the work, in lb (kg)

D = price factor, in dollars per lb (kg)

 $D = MPI_M - MPI_L$ 

Where: MPI<sub>M</sub> = The Materials Cost Index for steel as published by the Engineering News-

Record for the month the steel is shipped from the mill. The indices will be

converted from dollars per 100 lb to dollars per lb (kg).

 $MPI_L =$  The Materials Cost Index for steel as published by the Engineering News-

Record for the month prior to the letting. The indices will be converted from

dollars per 100 lb to dollars per lb (kg).

The unit weights (masses) of steel that will be used to calculate the steel cost adjustment for the various items are shown in the attached table.

No steel cost adjustment will be made for any products manufactured from steel having a mill shipping date prior to the letting date.

If the Contractor fails to provide the required documentation, the method of adjustment will be calculated as described above; however, the  $\mathsf{MPI}_\mathsf{M}$  will be based on the date the steel arrives at the job site. In this case, an adjustment will only be made when there is a decrease in steel costs.

<u>Basis of Payment</u>. Steel cost adjustments may be positive or negative but will only be made when there is a difference between the  $MPI_L$  and  $MPI_M$  in excess of five percent, as calculated by:

Percent Difference =  $\{(MPI_1 - MPI_M) \div MPI_1\} \times 100$ 

Steel cost adjustments will be calculated by the Engineer and will be paid or deducted when all other contract requirements for the items of work are satisfied. Adjustments will only be made for fluctuations in the cost of the steel as described herein. No adjustment will be made for changes in the cost of manufacturing, fabrication, shipping, storage, etc.

The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

## Attachment

Item	Unit Mass (Weight)	
Metal Piling (excluding temporary sheet piling)		
Furnishing Metal Pile Shells 12 in. (305 mm), 0.179 in. (3.80 mm) wall thickness)	23 lb/ft (34 kg/m)	
Furnishing Metal Pile Shells 12 in. (305 mm), 0.250 in. (6.35 mm) wall thickness)	32 lb/ft (48 kg/m)	
Furnishing Metal Pile Shells 14 in. (356 mm), 0.250 in. (6.35 mm) wall thickness)	37 lb/ft (55 kg/m)	
Other piling	See plans	
Structural Steel	See plans for weights	
	(masses)	
Reinforcing Steel	See plans for weights	
	(masses)	
Dowel Bars and Tie Bars	6 lb (3 kg) each	
Mesh Reinforcement	63 lb/100 sq ft (310 kg/sq m)	
Guardrail		
Steel Plate Beam Guardrail, Type A w/steel posts	20 lb/ft (30 kg/m)	
Steel Plate Beam Guardrail, Type B w/steel posts	30 lb/ft (45 kg/m)	
Steel Plate Beam Guardrail, Types A and B w/wood posts	8 lb/ft (12 kg/m)	
Steel Plate Beam Guardrail, Type 2	305 lb (140 kg) each	
Steel Plate Beam Guardrail, Type 6	1260 lb (570 kg) each	
Traffic Barrier Terminal, Type 1 Special (Tangent)	730 lb (330 kg) each	
Traffic Barrier Terminal, Type 1 Special (Flared)	410 lb (185 kg) each	
Steel Traffic Signal and Light Poles, Towers and Mast Arms		
Traffic Signal Post	11 lb/ft (16 kg/m)	
Light Pole, Tenon Mount and Twin Mount, 30 - 40 ft (9 – 12 m)	14 lb/ft (21 kg/m)	
Light Pole, Tenon Mount and Twin Mount, 45 - 55 ft (13.5 – 16.5 m)	21 lb/ft (31 kg/m)	
Light Pole w/Mast Arm, 30 - 50 ft (9 – 15.2 m )	13 lb/ft (19 kg/m)	
Light Pole w/Mast Arm, 55 - 60 ft (16.5 – 18 m)	19 lb/ft (28 kg/m)	
Light Tower w/Luminaire Mount, 80 - 110 ft (24 – 33.5 m)	31 lb/ft (46 kg/m)	
Light Tower w/Luminaire Mount, 120 - 140 ft (36.5 – 42.5 m)	65 lb/ft (97 kg/m)	
Light Tower w/Luminaire Mount, 150 - 160 ft (45.5 – 48.5 m)	80 lb/ft (119 kg/m)	
Metal Railings (excluding wire fence)		
Steel Railing, Type SM	64 lb/ft (95 kg/m)	
Steel Railing, Type S-1	39 lb/ft (58 kg/m)	
Steel Railing, Type T-1	53 lb/ft (79 kg/m)	
Steel Bridge Rail	52 lb/ft (77 kg/m)	
Frames and Grates		
Frame	250 lb (115 kg)	
Lids and Grates	150 lb (70 kg)	

## **RETURN WITH BID**

# ILLINOIS DEPARTMENT OF TRANSPORTATION

# OPTION FOR STEEL COST ADJUSTMENT

The bidder shall submit this completed form with his/her bid. Failure to submit the form or properly complete contract number, company name, and sign and date the form shall make this contract exempt of steel cost adjustments for all items of steel. Failure to indicate "Yes" for any item of work will make that item of steel exempt from steel cost adjustment. After award, this form, when submitted shall become part of the contract.

Contract No.:			
Company Name:			
Contractor's Option:			
Is your company opting to include this special provision a following items of work?	s part of the	contract plans fo	r the
Metal Piling	Yes		
Structural Steel	Yes		
Reinforcing Steel	Yes		
Dowel Bars, Tie Bars and Mesh Reinforcement	Yes		
Guardrail	Yes		
Steel Traffic Signal and Light Poles, Towers and Mast Arms	Yes		
Metal Railings (excluding wire fence)	Yes		
Frames and Grates	Yes		
Signature:	Date:		

## REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS

		Page
I.	General	
II.	Nondiscrimination	1
III.	Nonsegregated Facilities	3
IV.	Payment of Predetermined Minimum Wage	3
٧.	Statements and Payrolls	5
VI.	Record of Materials, Supplies, and Labor	6
VII.	Subletting or Assigning the Contract	6
VIII.	Safety: Accident Prevention	7
IX.	False Statements Concerning Highway Projects	7
Χ.	Implementation of Clean Air Act and Federal	
	Water Pollution Control Act	7
XI.	Certification Regarding Debarment, Suspension,	
	Ineligibility, and Voluntary Exclusion	8
XII.	Certification Regarding Use of Contract Funds fo	r
	Lobbying	9

#### **ATTACHMENTS**

A. Employment Preference for Appalachian Contracts (included in Appalachian contracts only)

#### I. GENERAL

- 1. These contract provisions shall apply to all word performed on the contract by the contractor's own organization and with the assistance of workers under the contractor's immediate superintendence and to all work performed on the contract by piecework, station work, or by subcontract.
- 2. Except as otherwise provided for in each section, the contractor shall insert in each subcontract all of the stipulations contained in these Required Contract Provisions, and further require their inclusion in any lower tier subcontract or purchase order that may in turn be made. The Required Contract Provisions shall not be incorporated by reference in any case. The prime contractor shall be responsible for compliance by any subcontractor or lower tier subcontractor with these Required Contract Provisions.
- **3.** A breach of any of the stipulations contained in these Required Contract Provisions shall be sufficient grounds for termination of the contract.
- **4.** A breach of the following clauses of the Required Contract Provisions may also be grounds for debarment as provided in 29 CFR 5.12:

Section I, paragraph 2; Section IV, paragraphs 1, 2, 3, 4 and 7; Section V, paragraphs 1 and 2a through 2g.

- **5.** Disputes arising out of the labor standards provisions of Section IV (except paragraph 5) and Section V of these Required Contract Provisions shall not be subject to the general disputes clause of this contract. Such disputes shall be resolved in accordance with the procedures of the U.S. Department of Labor (DOL) as set forth in 29 CFR 5, 6 and 7. Disputes within the meaning of this clause include disputes between the contractor (or any of its subcontractors) and the contracting agency, the DOL, or the contractor's employees or their representatives.
- **6.** Selection of Labor: During the performance of this contract, the contractor shall not:
  - **a.** Discriminate against labor from any other State, possession, or territory of the United States (except for employment preference for Appalachian contracts, when applicable, as specified in Attachment A), or
- **b.** Employ convict labor for any purpose within the limits of the project unless it is labor performed by convicts who are on parole, supervised release, or probation.

#### II. NONDISCRIMINATION

(Applicable to all Federal-aid construction contracts and to all related subcontracts of \$10,000 or more.)

- 1. Equal Employment Opportunity: Equal employment opportunity (EEO) requirements not to discriminate and to take affirmative action to assure equal opportunity as set forth under laws, executive orders, rules, regulations (28 CFR 35, 29 CFR 1630 and 41 CFR 60 (and orders of the Secretary of Labor as modified by the provisions prescribed herein, and imposed pursuant to 23 U.S.C. 140 shall constitute the EEO and specific affirmative action standards for the contractor's project activities under this contract. The Equal Opportunity Construction Contract Specifications set forth under 41 CFR 60-4.3 and the provisions of the American Disabilities Act of 1990 (42 U.S.C. 12101 et seq.) set forth under 28 CFR 35 and 29 CFR 1630 are incorporated by reference in this contract. In the execution of this contract, the contractor agrees to comply with the following minimum specific requirement activities of EEO:
  - **a.** The contractor will work with the State highway agency (SHA) and the Federal Government in carrying out EEO obligations and in their review of his/her activities under the contract
  - **b.** The contractor will accept as his operating policy the following statement: "It is the policy of this Company to assure that applicants are employed, and that employees are treated during employment, without regard to their race, religion, sex, color, national origin, age or disability. Such action shall include: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship, preapprenticeship, and/or on-the-job-training."
- 2. EEO Officer: The contractor will designate and make known to the SHA contracting officers an EEO Officer who will have the responsibility for an must be capable of effectively administering and promoting an active contractor program of EEO and who must be assigned adequate authority and responsibility to do so.
- 3. Dissemination of Policy: All members of the contractor's staff who are authorized to hire, supervise, promote, and discharge employees, or who recommend such action, or who are substantially involved in such action, will be made fully cognizant of, and will implement, the contractor's EEO policy and contractual responsibilities to provide EEO in each grade and classification of employment. To ensure that the above agreement will be met, the following actions will be taken as a minimum:
  - **a.** Periodic meetings of supervisory and personnel office employees will be conducted before the start of work and then not less often than once every six months, at which time the contractor's EEO policy and its implementation will be reviewed and explained. The meetings will be conducted by the EEO Officer.
  - **b.** All new supervisory or personnel office employees will be given a thorough indoctrination by the EEO Officer, covering all major aspects of the contractor's EEO obligations within thirty days following their reporting for duty with the contractor.
  - **c.** All personnel who are engaged in direct recruitment for the project will be instructed by the EEO Officer in the contractor's procedures for locating and hiring minority group employees.
  - **d.** Notices and posters setting forth the contractor's EEO policy will be placed in areas readily accessible to employees, applicants for employment and potential employees.
  - **e.** The contractor's EEO policy and the procedures to implement such policy will be brought to the attention of employees by means of meetings, employee handbooks, or other appropriate means.

- **4. Recruitment:** When advertising for employees, the contractor will include in all advertisements for employees the notation: "An Equal Opportunity Employer." All such advertisements will be placed in publications having a large circulation among minority groups in the area from which the project work force would normally be derived.
  - a. The contractor will, unless precluded by a valid bargaining agreement, conduct systematic and direct recruitment through public and private employees referral sources likely to yield qualified minority group applicants. To meet this requirement, the contractor will identify sources of potential minority group employees, and establish which such identified sources procedures whereby minority group applicants may be referred to the contractor for employment consideration.
  - b. In the event the contractor has a valid bargaining agreement providing for exclusive hiring hall referrals, he is expected to observe the provisions of that agreement to the extent that the system permits the contractor's compliance with EEO contract provisions. (The DOL has held that where implementation of such agreements have the effect of discriminating against minorities or women, or obligates the contractor to do the same, such implementation violates Executive Order 11246, as amended.)
  - c. The contractor will encourage his present employees to refer minority group applicants for employment. Information and procedures with regard to referring minority group applicants will be discussed with employees.
- **5. Personnel Actions:** Wages, working conditions, and employee benefits shall be established and administered, and personnel actions of every type, including hiring, upgrading, promotion, transfer, demotion, layoff, and termination, shall be taken without regard to race, color, religion, sex, national origin, age or disability. The following procedures shall be followed:
  - **a.** The contractor will conduct periodic inspections of project sites to insure that working conditions and employee facilities do not indicate discriminatory treatment of project site personnel.
  - **b.** The contractor will periodically evaluate the spread of wages paid within each classification to determine any evidence of discriminatory wage practices.
  - c. The contractor will periodically review selected personnel actions in depth to determine whether there is evidence of discrimination. Where evidence is found, the contractor will promptly take corrective action. If the review indicates that the discrimination may extend beyond the actions reviewed, such corrective action shall include all affected persons.
  - d. The contractor will promptly investigate all complaints of alleged discrimination made to the contractor in connection with his obligations under this contract, will attempt to resolve such complaints, and will take appropriate corrective action within a reasonable time. If the investigation indicates that the discrimination may affect persons other than the complainant, such corrective action shall include such other persons. Upon completion of each investigation, the contractor will inform every complainant of all of his avenues of appeal.

#### 6. Training and Promotion:

- **a.** The contractor will assist in locating, qualifying, and increasing the skills of minority group and women employees, and applicants for employment.
- **b.** Consistent with the contractor's work force requirements and as permissible under Federal and State regulations, the contractor shall make full use of training programs, i.e., apprenticeship, and on-the-job training programs for the geographical area of contract performance. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training. In the event a special provision for training is provided under this contract, this subparagraph will be superseded as indicated in the special provision.
- **c.** The contractor will advise employees and applicants for employment of available training programs and entrance

- requirements for each.
- **d.** The contractor will periodically review the training and promotion potential of minority group and women employees and will encourage eligible employees to apply for such training and promotion.
- 7. Unions: If the contractor relies in whole or in part upon unions as a source of employees, the contractor will use his/her best efforts to obtain the cooperation of such unions to increase opportunities for minority groups and women within the unions, and to effect referrals by such unions of minority and female employees. Actions by the contractor either directly or through a contractor's association acting as agent will include the procedures set forth below:
  - **a.** The contractor will use best efforts to develop, in cooperation with the unions, joint training programs aimed toward qualifying more minority group members and women for membership in the unions and increasing the skills of minority group employees and women so that they may qualify for higher paying employment.
  - **b.** The contractor will use best efforts to incorporate an EEO clause into each union agreement to the end that such union will be contractually bound to refer applicants without regard to their race, color, religion, sex, national origin, age or disability.
  - **c.** The contractor is to obtain information as to the referral practices and policies of the labor union except that to the extent such information is within the exclusive possession of the labor union and such labor union refuses to furnish such information to the contractor, the contractor shall so certify to the SHA and shall set forth what efforts have been made to obtain such information.
  - d. In the event the union is unable to provide the contractor with a reasonable flow of minority and women referrals within the time limit set forth in the collective bargaining agreement, the contractor will, through independent recruitment efforts, fill the employment vacancies without regard to race, color, religion, sex, national origin, age or disability; making full efforts to obtain qualified and/or qualifiable minority group persons and women. (The DOL has held that it shall be no excuse that the union with which the contractor has a collective bargaining agreement providing for exclusive referral failed to refer minority employees.) In the event the union referral practice prevents the contractor from meeting the obligations pursuant to Executive Order 11246, as amended, and these special provisions, such contractor shall immediately notify the SHA.
- 8. Selection of Subcontractors, Procurement of Materials and Leasing of Equipment: The contractor shall not discriminate on the grounds of race, color, religion, sex, national origin, age or disability in the selection and retention of subcontractors, including procurement of materials and leases of equipment.
  - **a.** The contractor shall notify all potential subcontractors and suppliers of his/her EEO obligations under this contract.
  - **b.** Disadvantaged business enterprises (DBE), as defined in 49 CFR 23, shall have equal opportunity to compete for and perform subcontracts which the contractor enters into pursuant to this contract. The contractor will use his best efforts to solicit bids from and to utilize DBE subcontractors or subcontractors with meaningful minority group and female representation among their employees. Contractors shall obtain lists of DBE construction firms from SHA personnel.
  - **c.** The contractor will use his best efforts to ensure subcontractor compliance with their EEO obligations.

- **9.** Records and Reports: The contractor shall keep such records as necessary to document compliance with the EEO requirements. Such records shall be retained for a period of three years following completion of the contract work and shall be available at reasonable times and places for inspection by authorized representatives of the SHA and the FHWA.
  - **a.** The records kept by the contractor shall document the following:
  - (1) The number of minority and non-minority group members and women employed in each work classification on the project;
  - (2) The progress and efforts being made in cooperation with unions, when applicable, to increase employment opportunities for minorities and women;
  - (3) The progress and efforts being made in locating, hiring, training, qualifying, and upgrading minority and female employees; and
  - (4) The progress and efforts being made in securing the services of DBE subcontractors or subcontractors with meaningful minority and female representation among their employees.
  - **b.** The contractors will submit an annual report to the SHA each July for the duration of the project, indicating the number of minority, women, and non-minority group employees currently engaged in each work classification required by the contract work. This information is to be reported on Form FHWA-1391. If on-the-job training is being required by special provision, the contractor will be required to collect and report training data.

#### **III. NONSEGREGATED FACILITIES**

(Applicable to all Federal-aid construction contracts and to all related subcontracts of \$10,000 or more.)

- a. By submission of this bid, the execution of this contract or subcontract, or the consummation of this material supply agreement or purchase order, as appropriate, the bidder, Federal-aid construction contractor, subcontractor, material supplier, or vendor, as appropriate, certifies that the firm does not maintain or provide for its employees any segregated facilities at any of its establishments, and that the firm does not permit its employees to perform their services at any location, under its control, where segregated facilities are maintained. The firm agrees that a breach of this certification is a violation of the EEO provisions of this contract. The firm further certifies that no employee will be denied access to adequate facilities on the basis of sex or disability.
- **b.** As used in this certification, the term "segregated facilities" means any waiting rooms, work areas, restrooms and washrooms, restaurants and other eating areas, timeclocks, locker rooms, and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing facilities provided for employees which are segregated by explicit directive, or are, in fact, segregated on the basis of race, color, religion, national origin, age or disability, because of habit, local custom, or otherwise. The only exception will be for the disabled when the demands for accessibility override (e.g. disabled parking).
- **c.** The contractor agrees that it has obtained or will obtain identical certification from proposed subcontractors or material suppliers prior to award of subcontracts or consummation of material supply agreements of \$10,000 or more and that it will retain such certifications in its files.

#### IV. PAYMENT OF PREDETERMINED MINIMUM WAGE

(Applicable to all Federal-aid construction contracts exceeding \$2,000 and to all related subcontracts, except for projects located on roadways classified as local roads or rural minor collectors, which are exempt.)

#### 1. General:

- a. All mechanics and laborers employed or working upon the site of the work will be paid unconditionally and not less often than once a week and without subsequent deduction or rebate on any account [except such payroll deductions as are permitted by regulations (29 CFR 3) issued by the Secretary of Labor under the Copeland Act (40 U.S.C. 276c)] the full amounts of wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment. The payment shall be computed at wage rates not less than those contained in the wage determination of the Secretary of Labor (hereinafter "the wage determination") which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the contractor or its subcontractors and such laborers and mechanics. The wage determination (including any additional classifications and wage rates conformed under paragraph 2 of this Section IV and the DOL poster (WH-1321) or Form FHWA-1495) shall be posted at all times by the contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers. For the purpose of this Section, contributions made or costs reasonably anticipated for bona fide fringe benefits under Section 1(b)(2) of the Davis-Bacon Act (40 U.S.C. 276a) on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of Section IV, paragraph 3b, hereof. Also, for the purpose of this Section, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs, which cover the particular weekly period, are deemed to be constructively made or incurred during such weekly period. Such laborers and mechanics shall be paid the appropriate wage rate and fringe benefits on the wage determination for the classification of work actually performed, without regard to skill, except as provided in paragraphs 4 and 5 of this Section IV.
- b. Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each classification for the time actually worked therein, provided, that the employer's payroll records accurately set forth the time spent in each classification in which work is performed.
- c. All rulings and interpretations of the Davis-Bacon Act and related acts contained in 29 CFR 1, 3, and 5 are herein incorporated by reference in this contract.

#### 2. Classification:

- **a.** The SHA contracting officer shall require that any class of laborers or mechanics employed under the contract, which is not listed in the wage determination, shall be classified in conformance with the wage determination.
- **b.** The contracting officer shall approve an additional classification, wage rate and fringe benefits only when the following criteria have been met:
- (1) the work to be performed by the additional classification requested is not performed by a classification in the wage determination:
- (2) the additional classification is utilized in the area by the construction industry;
- (3) the proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination; and
- **(4)** with respect to helpers, when such a classification prevails in the area in which the work is performed.

- c. If the contractor or subcontractors, as appropriate, the laborers and mechanics (if known) to be employed in the additional classification or their representatives, and the contracting officer agree on the classification and wage rate (including the amount designated for fringe benefits where appropriate), a report of the action taken shall be sent by the contracting officer to the DOL, Administrator of the Wage and Hour Division, Employment Standards Administration, Washington, D.C. 20210. The Wage and Hour Administrator, or an authorized representative, will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.
- d. In the event the contractor or subcontractors, as appropriate, the laborers or mechanics to be employed in the additional classification or their representatives, and the contracting officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the contracting officer shall refer the question, including the views of all interested parties and the recommendation of the contracting officer, to the Wage and Hour Administrator for determination. Said Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advised the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.
- e. The wage rate (including fringe benefits where appropriate) determined pursuant to paragraph 2c or 2d of this Section IV shall be paid to all workers performing work in the additional classification from the first day on which work is performed in the classification.

#### 3. Payment of Fringe Benefits:

- a. Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the contractor or subcontractors, as appropriate, shall either pay the benefit as stated in the wage determination or shall pay another bona fide fringe benefit or an hourly case equivalent thereof.
- b. If the contractor or subcontractor, as appropriate, does not make payments to a trustee or other third person, he/she may consider as a part of the wages of any laborer or mechanic the amount of any cost reasonably anticipated in providing bona fide fringe benefits under a plan or program, provided that the Secretary of Labor has found, upon the written request of the contractor, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the contractor to set aside in a separate account assets for the meeting of obligations under the plan or program.

#### Apprentices and Trainees (Programs of the U.S. DOL) and Helpers:

#### a. Apprentices:

- (1) Apprentices will be permitted to work at less than the predetermined rate for the work they performed when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the DOL, Employment and Training Administration, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau, or if a person is employed in his/her first 90 days of probationary employment as an apprentice in such an apprenticeship program, who is not individually registered in the program, but who has been certified by the Bureau of Apprenticeship and Training or a State apprenticeship agency (where appropriate) to be eligible for probationary employment as an apprentice.
- (2) The allowable ratio of apprentices to journeyman-level employees on the job site in any craft classification shall not

- be greater than the ratio permitted to the contractor as to the entire work force under the registered program. Any employee listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated above, shall be paid not less than the applicable wage rate listed in the wage determination for the classification of work actually performed. In addition, any apprentice performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed. Where a contractor or subcontractor is performing construction on a project in a locality other than that in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyman-level hourly rate) specified in the contractor's or subcontractor's registered program shall be observed.
- (3) Every apprentice must be paid at not less than the rate specified in the registered program for the apprentice's level of progress, expressed as a percentage of the journeyman-level hourly rate specified in the applicable wage determination. Apprentices shall be paid fringe benefits in accordance with the provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator for the Wage and Hour Division determines that a different practice prevails for the applicable apprentice classification, fringes shall be paid in accordance with that determination.
- (4) In the event the Bureau of Apprenticeship and Training, or a State apprenticeship agency recognized by the Bureau, withdraws approval of an apprenticeship program, the contractor or subcontractor will no longer be permitted to utilize apprentices at less than the applicable predetermined rate for the comparable work performed by regular employees until an acceptable program is approved.

#### b. Trainees:

- (1) Except as provided in 29 CFR 5.16, trainees will not be permitted to work at less than the predetermined rate for the work performed unless they are employed pursuant to and individually registered in a program which has received prior approval, evidenced by formal certification by the DOL, Employment and Training Administration.
- (2) The ratio of trainees to journeyman-level employees on the job site shall not be greater than permitted under the plan approved by the Employment and Training Administration. Any employee listed on the payroll at a trainee rate who is not registered and participating in a training plan approved by the Employment and Training Administration shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any trainee performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed.
- (3) Every trainee must be paid at not less than the rate specified in the approved program for his/her level of progress, expressed as a percentage of the journeyman-level hourly rate specified in the applicable wage determination. Trainees shall be paid fringe benefits in accordance with the provisions of the trainee program. If the trainee program does not mention fringe benefits, trainees shall be paid the full amount of fringe benefits listed on the wage determination unless the Administrator of the Wage and Hour Division determines that there is an apprenticeship program associated with the corresponding journeyman-level wage rate on the wage determination which provides for less than full fringe benefits for apprentices, in which cases such trainees shall receive the same fringe benefits as apprentices.

(4) In the event the Employment and Training Administration withdraws approval of a training program, the contractor or subcontractor will no longer be permitted to utilize trainees at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

#### c. Helpers:

Helpers will be permitted to work on a project if the helper classification is specified and defined on the applicable wage determination or is approved pursuant to the conformance procedure set forth in Section IV. 2. Any worker listed on a payroll at a helper wage rate, who is not a helper under a approved definition, shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed.

#### 5. Apprentices and Trainees (Programs of the U.S. DOT):

Apprentices and trainees working under apprenticeship and skill training programs which have been certified by the Secretary of Transportation as promoting EEO in connection with Federal-aid highway construction programs are not subject to the requirements of paragraph 4 of this Section IV. The straight time hourly wage rates for apprentices and trainees under such programs will be established by the particular programs. The ratio of apprentices and trainees to journeymen shall not be greater than permitted by the terms of the particular program.

### 6. Withholding:

The SHA shall upon its own action or upon written request of an authorized representative of the DOL withhold, or cause to be withheld, from the contractor or subcontractor under this contract or any other Federal contract with the same prime contractor or any other Federally-assisted contract subject to Davis-Bacon prevailing wage requirements which is held by the same prime contractor, as much of the accrued payments or advances as may be considered necessary to pay laborers and mechanics, including apprentices, trainee's and helpers, employed by the contractor or any subcontractor the full amount of wages required by the contract. In the event of failure to pay any laborer or mechanic, including any apprentice, trainee, or helper, employed or working on the site of the work, all or part of the wages required by the contract, the SHA contracting officer may, after written notice to the contractor, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

#### 7. Overtime Requirements:

No contractor or subcontractor contracting for any part of the contract work which may require or involve the employment of laborers, mechanics, watchmen, or guards (including apprentices, trainees, and helpers described in paragraphs 4 and 5 above) shall require or permit any laborer, mechanic, watchman, or guard in any workweek in which he/she is employed on such work, to work in excess of 40 hours in such workweek unless such laborer, mechanic, watchman, or guard receives compensation at a rate not less than one-and-one-half times his/her basic rate of pay for all hours worked in excess of 40 hours in such workweek.

#### 8. Violation:

Liability for Unpaid Wages; Liquidated Damages: In the event of any violation of the clause set forth in paragraph 7 above, the contractor and any subcontractor responsible thereof shall be liable to the affected employee for his/her unpaid wages. In addition, such contractor and subcontractor shall be liable to the United States (in the case of work done under contract for the District of Columbia or a territory, to such District or to such territory) for liquidated damages. Such liquidated damages shall be computed with respect to each individual laborer, mechanic, watchman, or guard employed in violation of the clause set forth in paragraph 7, in the sum of \$10

for each calendar day on which such employee was required or permitted to work in excess of the standard work week of 40 hours without payment of the overtime wages required by the clause set forth in paragraph 7.

#### 9. Withholding for Unpaid Wages and Liquidated Damages:

The SHA shall; upon its own action or upon written request of any authorized representative of the DOL withhold, or cause to be withheld, from any monies payable on account of work performed by the contractor or subcontractor under any such contract or any other Federal contract with the same prime contractor, or any other Federally-assisted contract subject to the Contract Work Hours and Safety Standards Act, which is held by the same prime contractor, such sums as may be determined to be necessary to satisfy any liabilities of such contractor or subcontractor for unpaid wages and liquidated damages as provided in the clause set forth in paragraph 8 above.

#### V. STATEMENTS AND PAYROLLS

(Applicable to all Federal-aid construction contracts exceeding \$2,000 and to all related subcontracts, except for projects located on roadways classified as local roads or rural collectors, which are exempt.)

#### 1. Compliance with Copeland Regulations (29 CFR 3):

The contractor shall comply with the Copeland Regulations of the Secretary of Labor which are herein incorporated by reference.

#### 2. Payrolls and Payroll Records:

- **a.** Payrolls and basic records relating thereto shall be maintained by the contractor and each subcontractor during the course of the work and preserved for a period of 3 years from the date of completion of the contract for all laborers, mechanics, apprentices, trainees, watchmen, helpers, and guards working at the site of the work.
- **b.** The payroll records shall contain the name, social security number, and address of each such employee; his or her correct classification; hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalent thereof the types described in Section 1(b)(2)(B) of the Davis Bacon Act); daily and weekly number of hours worked; deductions made; and actual wages paid. In addition, for Appalachian contracts, the payroll records shall contain a notation indicating whether the employee does, or does not, normally reside in the labor area as defined in Attachment A, paragraph 1. Whenever the Secretary of Labor, pursuant to Section IV, paragraph 3b, has found that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan or program described in Section 1(b)(2)(B) of the Davis Bacon Act, the contractor and each subcontractor shall maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, that the plan or program has been communicated in writing to the laborers or mechanics affected, and show the cost anticipated or the actual cost incurred in providing benefits. Contractors or subcontractors employing apprentices or trainees under approved programs shall maintain written evidence of the registration of apprentices and trainees, and ratios and wage rates prescribed in the applicable programs.
- c. Each contractor and subcontractor shall furnish, each week in which any contract work is performed, to the SHA resident engineer a payroll of wages paid each of its employees

(including apprentices trainees, and helpers, described in Section IV, paragraphs 4 and 5, and watchmen and guards engaged on work during the preceding weekly payroll period). The payroll submitted shall set out accurately and completely all of the information required to be maintained under paragraph 2b of this Section V. This information may be submitted in any form desired. Optional Form WH-347 is available for this purpose and may be purchased from the Superintendent of Documents (Federal stock number 029-005-0014-1), U.S. Government Printing Office, Washington, D.C. 20402. The prime contractor is responsible for submitting payroll copies of all subcontractors.

- **d**. Each payroll submitted shall be accompanied by a "Statement of Compliance," signed by the Contractor or subcontractor or his/her agent who pays or supervises the payment of the persons employed under the contract and shall certify the following:
- (1) that the payroll for the payroll period contains the information required to be maintained under paragraph 2b of this Section V and that such information is correct and complete;
- (2) that such laborer or mechanic (including each helper, apprentice, and trainee) employed on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in the Regulations, 29 CFR 3;
- (3) that each laborer or mechanic has been paid not less that the applicable wage rate and fringe benefits or cash equivalent for the classification of worked performed, as specified in the applicable wage determination incorporated into the contract.
- **e**. The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 shall satisfy the requirement for submission of the "Statement of Compliance" required by paragraph 2d of this Section V.
- f. The falsification of any of the above certifications may subject the contractor to civil or criminal prosecution under 18 U/S. C. 1001 and 31 U.S.C. 231.
- g. The contractor or subcontractor shall make the records required under paragraph 2b of this Section V available for inspection, copying, or transcription by authorized representatives of the SHA, the FHWA, or the DOL, and shall permit such representatives to interview employees during working hours on the job. If the contractor or subcontractor fails to submit the required records or to make them available, the SHA, the FHWA, the DOL, or all may, after written notice to the contractor, sponsor, applicant, or owner, take such actions as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds. Furthermore, failure to submit the required records upon request or to make such records available may be grounds for debarment action pursuant to 29 CFR 5.12.

#### VI. RECORD OF MATERIALS, SUPPLIES, AND LABOR

- 1. On all federal-aid contracts on the national highway system, except those which provide solely for the installation of protective devices at railroad grade crossings, those which are constructed on a force account or direct labor basis, highway beautification contracts, and contracts for which the total final construction cost for roadway and bridge is less than \$1,000,000 (23 CFR 635) the contractor shall:
  - a. Become familiar with the list of specific materials and supplies contained in Form FHWA-47, "Statement of Materials and Labor Used by Contractor of Highway Construction Involving Federal Funds," prior to the commencement of work under this contract.
  - **b.** Maintain a record of the total cost of all materials and supplies purchased for and incorporated in the work, and also of the quantities of those specific materials and supplies listed

- on Form FHWA-47, and in the units shown on Form FHWA-47. **c.** Furnish, upon the completion of the contract, to the SHA resident engineer on /Form FHWA-47 together with the data required in paragraph 1b relative to materials and supplies, a final labor summary of all contract work indicating the total hours worked and the total amount earned.
- **2**. At the prime contractor's option, either a single report covering all contract work or separate reports for the contractor and for each subcontract shall be submitted.

#### VII. SUBLETTING OR ASSIGNING THE CONTRACT

- 1. The contractor shall perform with its own organization contract work amounting to not less than 30 percent (or a greater percentage if specified elsewhere in the contract) of the total original contract price, excluding any specialty items designated by the State. Specialty items may be performed by subcontract and the amount of any such specialty items performed may be deducted from the total original contract price before computing the amount of work required to be performed by the contractors' own organization (23 CFR 635).
  - a. "Its own organization" shall be construed to include only workers employed and paid directly by the prime contractor and equipment owned or rented by the prime contractor, with or without operators. Such term does not include employees or equipment of a subcontractor, assignee, or agent of the prime contractor.
  - b. "Specialty Items" shall be construed to be limited to work that requires highly specialized knowledge, abilities, or equipment not ordinarily available in the type of contracting organizations qualified and expected to bid on the contract as a whole and in general are to be limited to minor components of the overall contract.
- 2. The contract amount upon which the requirements set forth in paragraph 1 of Section VII is computed includes the cost of material and manufactured products which are to be purchased or produced by the contractor under the contract provisions.
- 3. The contractor shall furnish (a) a competent superintendent or supervisor who is employed by the firm, has full authority to direct performance of the work in accordance with the contract requirements, and is in charge of all construction operations (regardless of who performs the work) and (b) such other of its own organizational resources (supervision, management, and engineering services) as the SHA contracting officer determines is necessary to assure the performance of the contract.
- 4. No portion of the contract shall be sublet, assigned or otherwise disposed of except with the written consent of the SHA contracting officer, or authorized representative, and such consent when given shall not be construed to relieve the contractor of any responsibility for the fulfillment of the contract. Written consent will be given only after the SHA has assured that each subcontract is evidenced in writing and that it contains all pertinent provisions and requirements of the prime contract.

### VIII. SAFETY: ACCIDENT PREVENTION

1. In the performance of this contract the contractor shall comply with all applicable Federal, State, and local laws governing safety, health, and sanitation (23 CFR 635). The contractor shall provide all safeguards, safety devices and protective equipment and take any other needed actions as it determines, or as the SHA contracting officer may determine, to be reasonably necessary to protect the life and health of employees on the job and the safety of the public and to protect property in connection with the performance of the work covered by the contract.

- 2. It is a condition of this contract, and shall be made a condition of each subcontract, which the contractor enters into pursuant to this contract, that the contractor and any subcontractor shall not permit any employee, in performance of the contract, to work in surroundings or under conditions which are unsanitary, hazardous or dangerous to his/her health or safety, as determined under construction safety and health standards (29 CFR 1926) promulgated by the Secretary of Labor, in accordance with Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S. C. 333).
- 3. Pursuant to 29 CFR 1926.3, it is a condition of this contract that the Secretary of Labor or authorized representative thereof, shall have right of entry to any site of contract performance to inspect or investigate the matter of compliance with the construction safety and health standards and to carry out the duties of the Secretary under Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 333).

#### IX. FALSE STATEMENTS CONCERNING HIGHWAY PROJECTS

In order to assure high quality and durable construction in conformity with approved plans and specifications and a high degree of reliability on statements and representations made by engineers, contractors, suppliers, and workers on Federal-aid highway projects, it is essential that all persons concerned with the project perform their functions as carefully, thoroughly, and honestly as possible. Willful falsification, distortion, or misrepresentation with respect to any facts related to the project is a violation of Federal law. To prevent any misunderstanding regarding the seriousness of these and similar acts, the following notice shall be posted on each Federal-aid highway project (23 CFR 635) in one or more places where it is readily available to all persons concerned with the project:

## NOTICE TO ALL PERSONNEL ENGAGED ON FEDERAL-AID HIGHWAY PROJECTS

18 U.S.C. 1020 reads as follows:

"Whoever, being an officer, agent or employee of the United States, or of any State or Territory, or whoever, whether a person, association, firm, or corporation, knowingly makes any false statement, false representation, or false report as to the character, quality, quantity, or cost of the material used or to be used, or the quantity or quality of the work performed or to be performed, or the cost thereof in connection with the submission of plans, maps, specifications, contracts, or costs of construction on any highway or related project submitted for approval to the Secretary of Transportation; or

Whoever knowingly makes any false statement, false representation, false report or false claim with respect to the character, quality, quantity, or cost of any work performed or to be performed, or materials furnished or to be furnished, in connection with the construction of any highway or related project approved by the Secretary of Transportation; or

Whoever knowingly makes any false statement or false representation as to material fact in any statement, certificate, or report submitted pursuant to provisions of the Federal-aid Roads Act approved July 1, 1916, (39 Stat. 355), as amended and supplemented;

Shall be fined not more than \$10,000 or imprisoned not more than 5 years or both."

## X. IMPLEMENTATION OF CLEAN AIR ACT AND FEDERAL WATER POLLUTION CONTROL ACT

(Applicable to all Federal-aid construction contracts and to all related subcontracts of \$100,000 or more).

By submission of this bid or the execution of this contract, or subcontract, as appropriate, the bidder, Federal-aid construction contractor, or subcontractor, as appropriate, will be deemed to have stipulated as follows:

- 1. That any facility that is or will be utilized in the performance of this contract, unless such contract is exempt under the Clean Air Act, as amended (42 U.S.C. 1857 et seq., as amended by Pub.L. 91-604), and under the Federal Water Pollution Control Act, as amended (33 U.S.C. 1251 et seq., as amended by Pub.L. 92-500), Executive Order 11738, and regulations in implementation thereof (40 CFR 15) is not listed, on the date of contract award, on the U.S. Environmental Protection Agency (EPA) List of Violating Facilities pursuant to 40 CFR 15.20.
- 2. That the firm agrees to comply and remain in compliance with all the requirements of Section 114 of the Clean Air Act and Section 308 of the Federal Water Pollution Control Act and all regulations and guidelines listed thereunder.
- **3.** That the firm shall promptly notify the SHA of the receipt of any communication from the Director, Office of Federal Activities, EPA indicating that a facility that is or will be utilized for the contract is under consideration to be listed on the EPA List of Violating Facilities.
- **4.** That the firm agrees to include or cause to be included the requirements of paragraph 1 through 4 of this Section X in every nonexempt subcontract, and further agrees to take such action as the government may direct as a means of enforcing such requirements.

## XI. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, INELIGIBILITY AND VOLUNTARY EXCLUSION

1. Instructions for Certification - Primary Covered Transactions:

(Applicable to all Federal-aid contracts - 49 CFR 29)

- a. By signing and submitting this proposal, the prospective primary participant is providing the certification set out below.
  b. The inability of a person to provide the certification set out below will not necessarily result in denial of participation in this covered transaction. The prospective participant shall submit an an explanation of why it cannot provide the certification set out below. The certification or explanation will be considered in connection with the department or agency's determination whether to enter into this transaction. However, failure of the prospective primary participant to furnish a certification or an explanation shall disqualify such a person from participation in this transaction.
- **c.** The certification in this clause is a material representation of fact upon which reliance was placed when the department or agency determined to enter into this transaction. If it is later determined that the prospective primary participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause of default.
- d. The prospective primary participant shall provide immediate written notice to the department or agency to whom this proposal is submitted if any time the prospective primary participant learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

- e. The terms "covered transaction," "debarred," "suspended," "ineligible," lower tier covered transaction," "participant," "person," "primary covered transaction," "principal," "proposal," and "voluntarily excluded," as used in this clause, have the meanings set out in the Definitions and Coverage sections of rules implementing Executive Order 12549. You may contact the department or agency to which this proposal is submitted for assistance in obtaining a copy of those regulations.
- f. The prospective primary participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency entering into this transaction.
- g. The prospective primary participant further agrees by submitting this proposal that it will include the clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," provided by the department or agency entering into this covered transaction, without modification in all lower tier covered transactions and in all solicitations for lower tier covered transactions.
- h. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant may decide the method and frequency by which it determines the eligibility of its principals. Each participant may, but is not required to, check the nonprocurement portion of the "Lists of Parties Excluded from Federal Procurement or Nonprocurement Programs" (Nonprocurement List) which is compiled by the General Services Administration.
- i. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.
- j. Except for transactions authorized under paragraph f of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause or default.

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## Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Primary Covered Transactions

1. The prospective primary participant certifies to the best of its knowledge and belief, that it and its principals:

a. Are not presently debarred, suspended, proposed for

debarment, declared ineligible, or voluntarily excluded from covered transactions by any Federal department or agency; b. Have not within a 3-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;

- c. Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with commission of any of the offenses enumerated in paragraph 1b of this certification; and
- d. Have not within a 3-year period preceding this application/proposal had one or more public transactions (Federal, State or local) terminated for cause or default.
- **2**. Where the prospective primary participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

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## 2. Instructions for Certification - Lower Tier Covered Transactions:

(Applicable to all subcontracts, purchase orders and other lower tier transactions of \$25,000 or more - 49 CFR 29)

- **a**. By signing and submitting this proposal, the prospective lower tier is providing the certification set out below.
- **b.** The certification in this clause is a material representation of fact upon which reliance was placed when this transaction was entered into. If it is later determined that the prospective lower tier participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department, or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.
- **c.** The prospective lower tier participant shall provide immediate written notice to the person to which this proposal is submitted if at any time the prospective lower tier participant learns that its certification was erroneous by reason of changed circumstances.
- d. The terms "covered transaction," "debarred,"
  "suspended," "ineligible," "primary covered transaction,"
  "participant," "person," "principal," "proposal," and
  "voluntarily excluded," as used in this clause, have the
  meanings set out in the Definitions and Coverage sections of
  rules implementing Executive Order 12549. You may contact
  the person to which this proposal is submitted for assistance in
  obtaining a copy of those regulations.
- **e.** The prospective lower tie participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency with which this transaction originated.
- f. The prospective lower tier participant further agrees by submitting this proposal that it will include this clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions.
- **g.** A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant may decide the method and frequency by which it determines the eligibility of its principals. Each participant may, but is not required to, check the Nonprocurement List.
- h. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealing.

i. Except for transactions authorized under paragraph e of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

\* \* \* \* \* \*

## Certification Regarding Debarment, Suspension, Ineligibility And Voluntary Exclusion-Lower Tier Covered Transactions:

- 1. The prospective lower tier participant certifies, by submission of this proposal, that neither it nor its principals is presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participation in this transaction by any Federal department or agency.
- 2. Where the prospective lower tier participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

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## XII. CERTIFICATION REGARDING USE OF CONTRACT FUNDS FOR LOBBYING

(Applicable to all Federal-aid construction contracts and to all related subcontracts which exceed \$100,000 - 49 CFR 20)

- 1. The prospective participant certifies, by signing and submitting this bid or proposal, to the best of his or her knowledge and belief, that:
  - a. No Federal appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.
  - b. If any funds other than Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions.
- 2. This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by 31 U.S.C. 1352. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

3. The prospective participant also agrees by submitting his or her bid or proposal that he or she shall require that the language of this certification be included in all lower tier subcontracts, which exceed \$100,000 and that all such recipients shall certify and disclose accordingly.

## MINIMUM WAGES FOR FEDERAL AND FEDERALLY ASSISTED CONSTRUCTION CONTRACTS

This project is funded, in part, with Federal-aid funds and, as such, is subject to the provisions of the Davis-Bacon Act of March 3, 1931, as amended (46 Sta. 1494, as amended, 40 U.S.C. 276a) and of other Federal statutes referred to in a 29 CFR Part 1, Appendix A, as well as such additional statutes as may from time to time be enacted containing provisions for the payment of wages determined to be prevailing by the Secretary of Labor in accordance with the Davis-Bacon Act and pursuant to the provisions of 29 CFR Part 1. The prevailing rates and fringe benefits shown in the General Wage Determination Decisions issued by the U.S. Department of Labor shall, in accordance with the provisions of the foregoing statutes, constitute the minimum wages payable on Federal and federally assisted construction projects to laborers and mechanics of the specified classes engaged on contract work of the character and in the localities described therein.

General Wage Determination Decisions, modifications and supersedes decisions thereto are to be used in accordance with the provisions of 29 CFR Parts 1 and 5. Accordingly, the applicable decision, together with any modifications issued, must be made a part of every contract for performance of the described work within the geographic area indicated as required by an applicable DBRA Federal prevailing wage law and 29 CFR Part 5. The wage rates and fringe benefits contained in the General Wage Determination Decision shall be the minimum paid by contractors and subcontractors to laborers and mechanics.

#### **NOTICE**

The most current **General Wage Determination Decisions** (wage rates) are available on the IDOT web site. They are located on the Letting and Bidding page at <a href="http://www.dot.state.il.us/desenv/delett.html">http://www.dot.state.il.us/desenv/delett.html</a>.

In addition, ten (10) days prior to the letting, the applicable Federal wage rates will be e-mailed to subscribers. It is recommended that all contractors subscribe to the Federal Wage Rates List or the Contractor's Packet through IDOT's subscription service.

PLEASE NOTE: if you have already subscribed to the Contractor's Packet you will automatically receive the Federal Wage Rates.

The instructions for subscribing are at http://www.dot.state.il.us/desenv/subsc.html.

If you have any questions concerning the wage rates, please contact IDOT's Chief Contract Official at 217-782-7806.