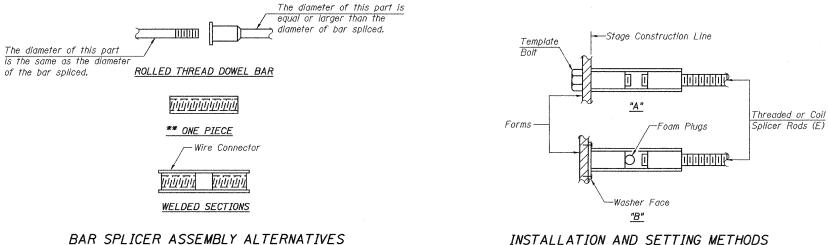
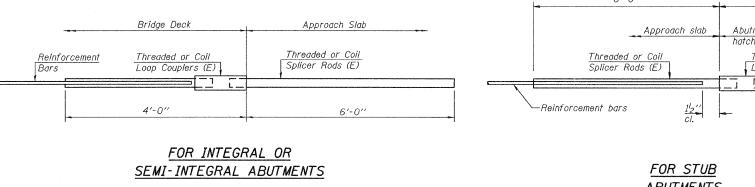
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



INSTALLATION AND SETTING METHODS

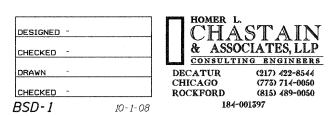
"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E): Indicates epoxy coating.

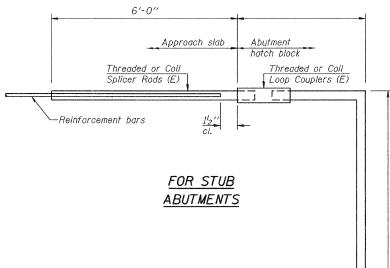


Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 12.3 kips - tension No. Required =

**Heavy Hex Nuts conforming to ASTM

A 563, Grade C, D or DH may be used.





Bar Splicer for #5 bar Min. Capacity = 23.0 kips - tension Min. Pull-out Strength = 12.3 kips - tension No. Required =

NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

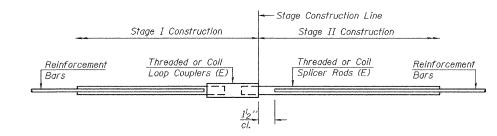
Minimum Capacity (Tension in kips) = $1.25 \times fy \times A_t$

(Lension III Kips)
Minimum *Pull-out Strength = 0.66 x fy x A_f

Where fy = Yield strength of lapped reinforcement bars in ksi.

 A_t = Tensile stress area of lapped reinforcement bars. * = 28 day concrete

	BAR SPLICER ASSEMBLIES					
	Splicer Rod or Dowel Bar Length	Strength Requirements				
Bar Size to be Spliced		Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension			
#4	1′-8′′	14.7	7.9			
#5	2'-2''	23.0	12.3			
#6	2'-7"	33.1	17.4			
#7	3′-5′′	45.1	23.8			
#8	4′-6′′	58.9	31.3			
#9	5′-9′′	75.0	39.6			
#10	7'-3''	95.0	50.3			
#11	9′-0′′	117.4	61.8			



STANDARD

	Bar Size	No. Assemblies Required	Location			
	#4	100	Approach Slab			
	#5	184	Approach Slab			
	#5	160	Approach Footing			
-	#5	52	Deck			
	#6	12	Abutment			

BAR SPLICER ASSEMBLY DETAILS BISHOP FORD EXPRESSWAY (I-94) LITTLE CALUMET RIVER COOK COUNTY STATION STRUCTURE NUMBER 016-0163

SHEET NO. 10	F.A.I_ RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
0.1227 1101 10	94	(0405,ETC,42-7&0707)RS-11	соок	133	96
OF 17 SHEETS	BISHO	P FORD EXPRESSWAY (I-94)	CONTRACT	NO. 60	D21
	FED. ROAD DIST. NO ILLINOIS FED. AID PROJECT				

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