



**SECTION OF POST**

**DETAIL OF GROOVE FORMING LETTERS AND FIGURES**

**LETTERING**

Use suffix "MFT", as shown, for motor fuel tax improvements, suffix "15D" for 15d improvements, and suffix "TR" for township motor fuel tax improvements. Omit lettering on face "B" for township motor fuel tax improvements.

**GENERAL NOTES**

Markers shall be placed on the North and East side of the road at the beginning and end of each section. They shall be placed so that face "A" will be turned to the improvement, and face "B" toward the roadway, and shall be clearly visible from the road.

Before markers are made the Contractor shall be instructed by the Engineer what figures and letters are to be used. For Plain Section Markers omit letters "ROW" on face "B".

Markers shall be constructed of Class SI concrete using a portland cement giving a white finish. The markers shall be set in a vertical position in compacted soil and the bottom of the holes shall be rammed to provide a stable foundation. The holes shall be backfilled with approved materials in layers, rammed in such a manner that the bottom of the marker will not be moved from its correct position.

The contract unit price bid for SECTION MARKERS shall be payment in full for furnishing all materials and erecting the markers complete in place.

The contract unit price bid for COMBINATION SECTION AND RIGHT OF WAY MARKERS shall be payment in full for furnishing all materials and erecting the markers complete in place.

All dimensions are in millimeters (inches) unless otherwise shown.

Bevel may be omitted below this point

Illinois Department of Transportation

APPROVED January 1, 1997  
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DATE	REVISIONS
1-1-97	Renum. Standard B.L.R. 2-1.
6-15-94	Added Metric.

**COMBINATION SECTION AND RIGHT OF WAY MARKER**

**STANDARD B.L.R. 2-2**