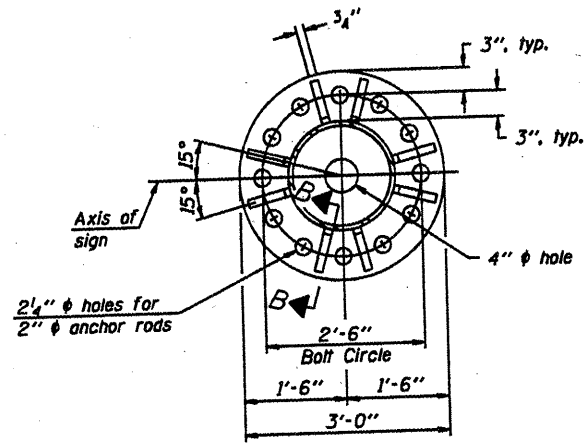
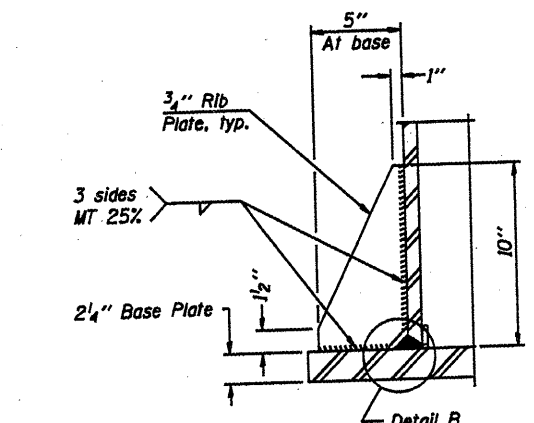


STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

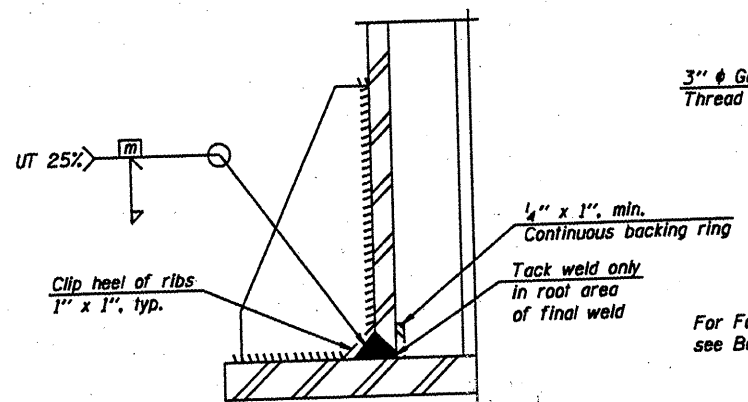
Various Routes
D 4 OVD SIN STR REPL 2010-31
Various Counties
Sheet 17 of 30
Contract Number 46095



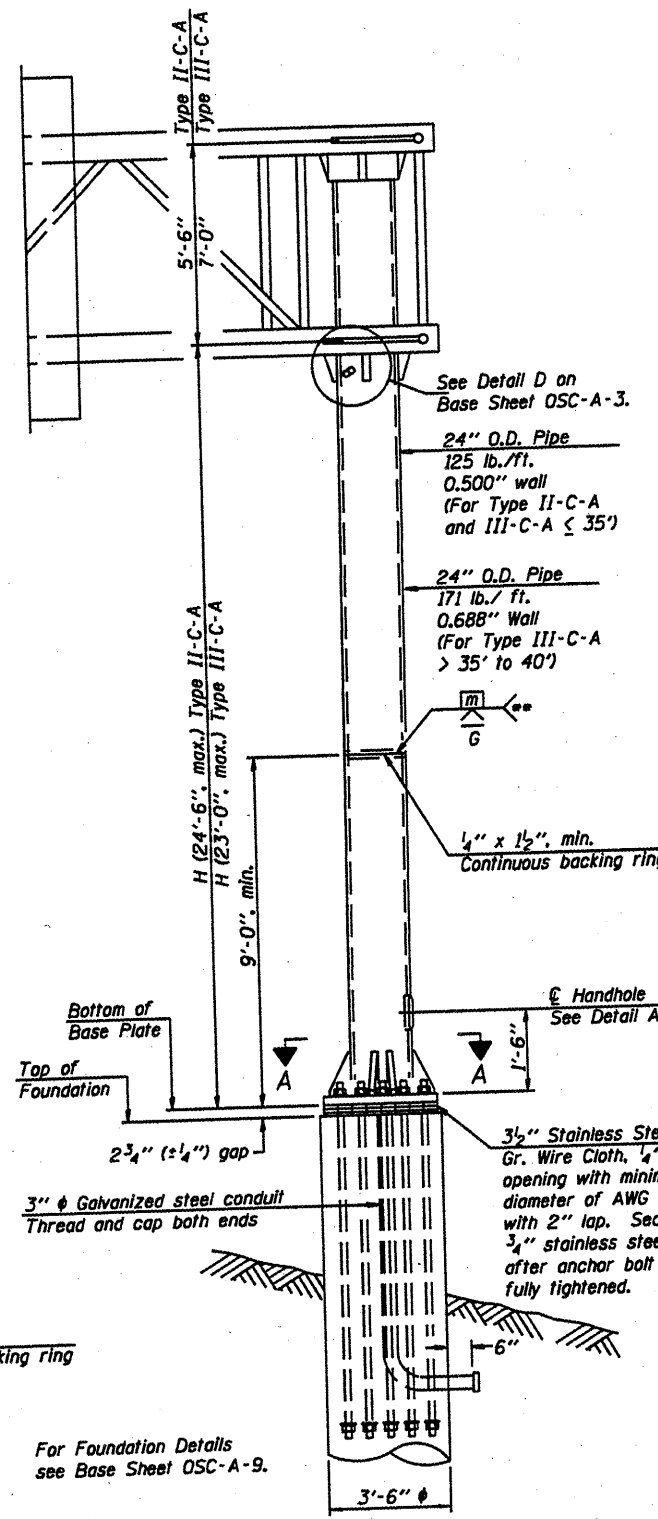
SECTION A-A



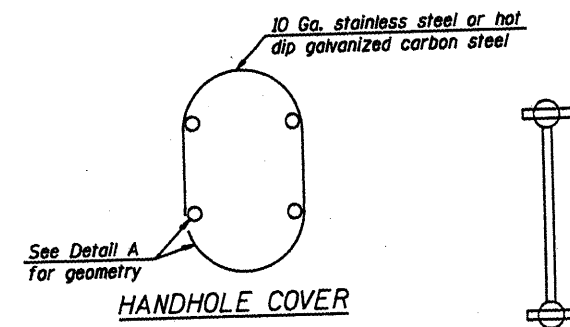
SECTION B-B



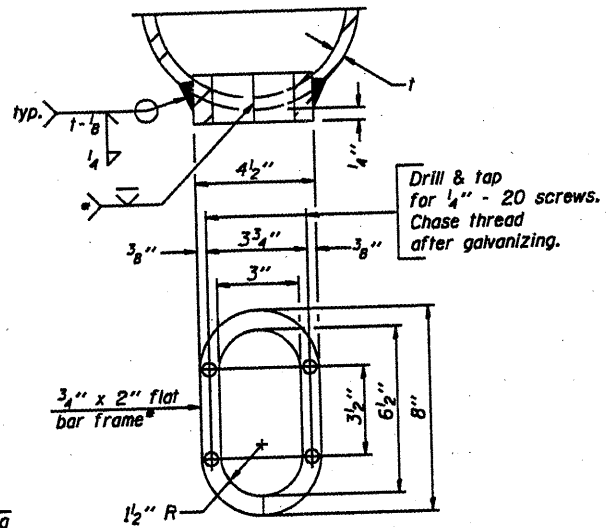
DETAIL B
(Typical rib)



FRONT ELEVATION



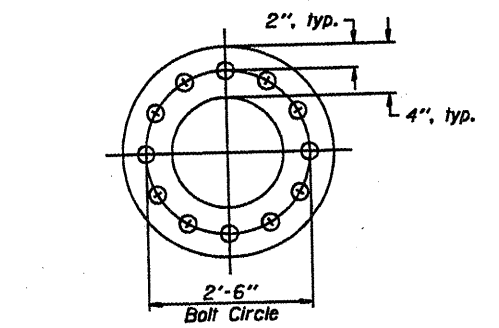
HANDHOLE COVER



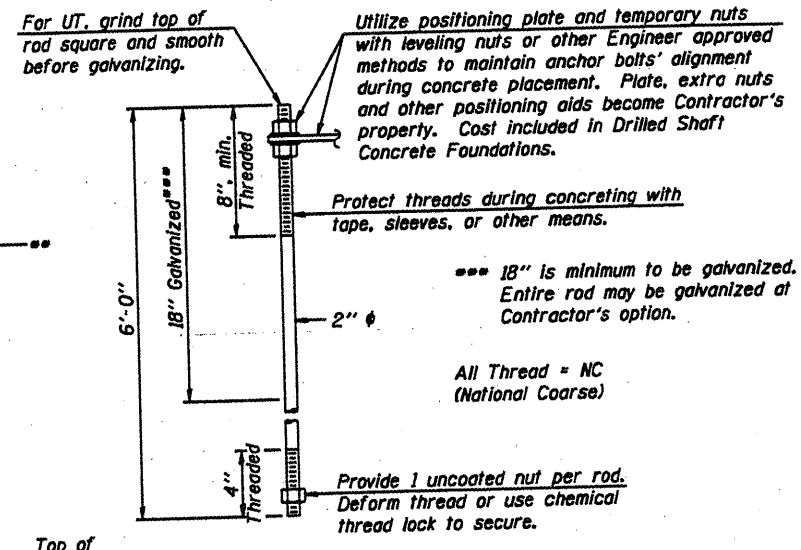
DETAIL A

Provide 8" x 4 1/2" cover. Outside corners = 2 1/4" radius. Provide 4 - 5/16" holes in cover for 1/4" - 20 round head hot dip galvanized or stainless steel machine screws. (See cover details.)

- * Bent bars may be butt welded top and bottom or bottom only. In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 μin or less.
- ** Butt welded joint in post is only allowed for post heights (H) over 20 ft. In length. If used, weld procedure must be preapproved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.

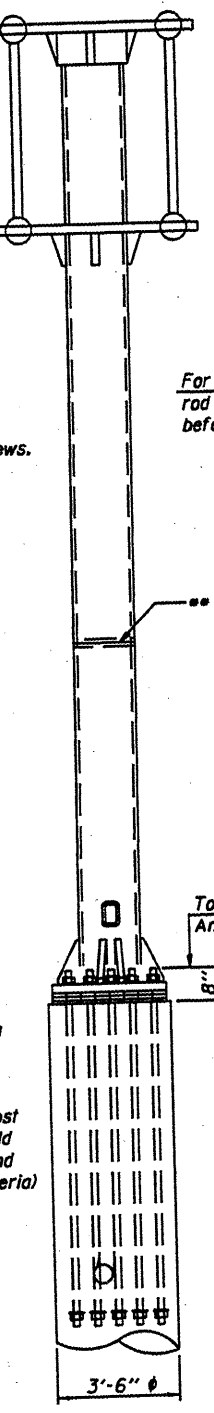


SUGGESTED POSITIONING PLATE



ANCHOR ROD DETAIL

Anchor rods shall conform to AASHTO M314 Grade 55 and meet Charpy V-Notch (CVN) energy of 15 lb.-ft. at 10° F. before galvanizing. Galvanize the upper 18" (minimum) and associated M291, Grade A, C or DH heavy hex nuts and hardened washers per AASHTO M232. No welding shall be permitted on rods. Provide an unfinished nut at bottom, a hexagon locknut and washer above base plate and a leveling nut and washer below base plate. Nuts shall each be tightened with 200 lb.-ft. minimum torque against base plate. Before or after threading, but before galvanizing, each anchor rod shall be ultrasonically tested (UT) by a Level II or III Inspector, qualified in accord with ANSI guidelines, using a straight beam, 1/2" x 3.5 mhz. transducer, to insure no rejectable flaws exist in the upper 18" (tension criteria). Cost of testing included in Drilled Shaft Concrete Foundations.



SIDE ELEVATION

Structure Number	Station	H
4C0481074L048.0	RT 345+10	23' - 0"
4C048U034R007.9	RT 631+00	24' - 6"

Note: "H" based on 15'-0" or actual sign height, whichever is greater.

"H" Dimension was taken from existing plans. The Contractor and the Engineer shall field verify the "H" dimension in order to maintain the proper clearance above the roadway.

CANTILEVER SIGN STRUCTURES
TYPE II-C-A & III-C-A TRUSS SUPPORT POST
ALUMINUM TRUSS & STEEL POST

District 4
Sign Structure Replacement

DESIGNED	
CHECKED	
DRAWN	
CHECKED	

NUMBER	REVISION	DATE