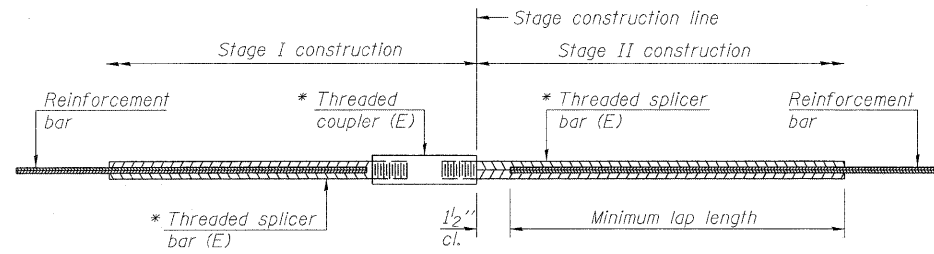


STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION



STANDARD BAR SPLICER ASSEMBLY

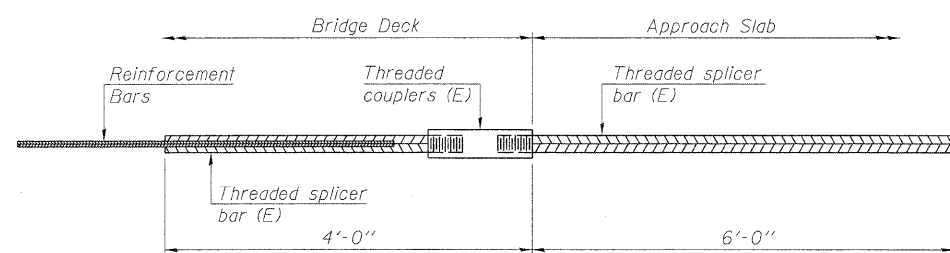
Bar size to be spliced	Minimum Lap Lengths			
	Table 1	Table 2	Table 3	Table 4
3, 4	1'-5"	1'-11"	2'-1"	2'-4"
5	1'-9"	2'-5"	2'-7"	2'-11"
6	2'-1"	2'-11"	3'-1"	3'-6"
7	2'-9"	3'-10"	4'-2"	4'-8"
8	3'-8"	5'-1"	5'-5"	6'-2"
9	4'-7"	6'-5"	6'-10"	7'-9"

Table 1: Black bar, 0.8 Class C  
Table 2: Black bar, Top bar lap, 0.8 Class C  
Table 3: Epoxy bar, 0.8 Class C  
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Threaded splicer bar length = min. lap length + 1/2" + thread length

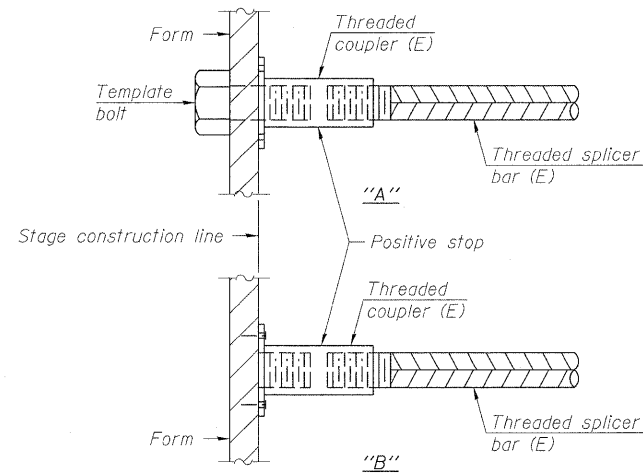
\* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length
Abutments	#5	18	3
Abutments	#6	8	3
** Piers	#5	168	3



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

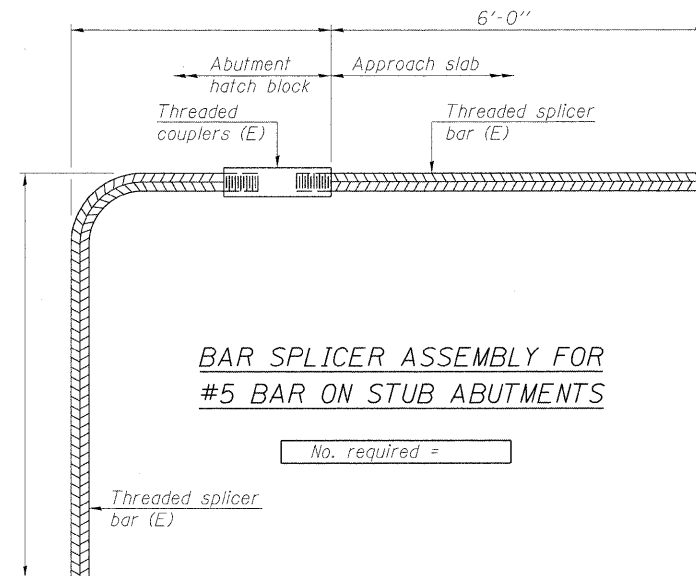
No. required =



INSTALLATION AND SETTING METHODS

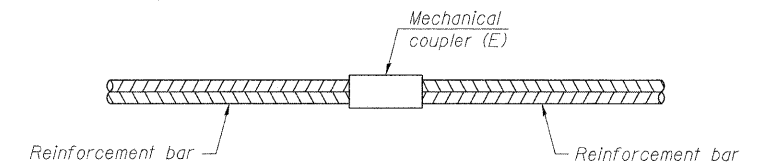
"A" : Set bar splicer assembly by means of a template bolt.  
"B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.  
(E) : Indicates epoxy coating.

\*\* Bar Splicers at Pier locations shall be included with the cost of the joint type specified.



BAR SPLICER ASSEMBLY FOR #5 BAR ON STUB ABUTMENTS

No. required =



STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required

NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.  
All reinforcement shall be lapped and tied to the splicer bars.  
Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.  
See special provision for Mechanical Splicers.  
See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BAR SPLICER ASSEMBLY  
AND MECHANICAL SPLICER DETAILS  
STRUCTURE NO. 016-2407

<p>LIN ENGINEERING, LTD. Consulting Engineers Chatham, Illinois</p>	SHEET NO. 27	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	27 SHEETS	330	462 X-B-I	COOK	54	47
ILLINOIS FED. AID PROJECT					CONTRACT NO. 60J37	