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Letting April 24, 2020

Notice to Bidders, Specifications and Proposal



**Contract No. 60Y00
COOK County
Section 2014-009L
Route FAI 90/94/290
Project NHPP-UPN7(071)
District 1 Construction Funds**

Prepared by

Checked by

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(Printed by authority of the State of Illinois)



- 1. TIME AND PLACE OF OPENING BIDS.** Electronic bids are to be submitted to the electronic bidding system (iCX-Integrated Contractors Exchange). All bids must be submitted to the iCX system prior to 10:00 a.m. April 24, 2020 at which time the bids will be publicly opened from the iCX SecureVault.
- 2. DESCRIPTION OF WORK.** The proposed improvement is identified and advertised for bids in the Invitation for Bids as:

**Contract No. 60Y00
COOK County
Section 2014-009L
Project NHPP-UPN7(071)
Route FAI 90/94/290
District 1 Construction Funds**

Construction of the Intelligent Transportation System infrastructure including a new Comm. Hut, LED lighting for U/P expwys, retrofit of existing HMLTs with LED, and fiber optic cables for the Jane Byrne interchange corridor along I-90/94/290.

- 3. INSTRUCTIONS TO BIDDERS.** (a) This Notice, the invitation for bids, proposal and letter of award shall, together with all other documents in accordance with Article 101.09 of the Standard Specifications for Road and Bridge Construction, become part of the contract. Bidders are cautioned to read and examine carefully all documents, to make all required inspections, and to inquire or seek explanation of the same prior to submission of a bid.

(b) State law, and, if the work is to be paid wholly or in part with Federal-aid funds, Federal law requires the bidder to make various certifications as a part of the proposal and contract. By execution and submission of the proposal, the bidder makes the certification contained therein. A false or fraudulent certification shall, in addition to all other remedies provided by law, be a breach of contract and may result in termination of the contract.
- 4. AWARD CRITERIA AND REJECTION OF BIDS.** This contract will be awarded to the lowest responsive and responsible bidder considering conformity with the terms and conditions established by the Department in the rules, Invitation for Bids and contract documents. The issuance of plans and proposal forms for bidding based upon a prequalification rating shall not be the sole determinant of responsibility. The Department reserves the right to determine responsibility at the time of award, to reject any or all proposals, to readvertise the proposed improvement, and to waive technicalities.

By Order of the
Illinois Department of Transportation

Omer Osman,
Acting Secretary

INDEX
 FOR
 SUPPLEMENTAL SPECIFICATIONS
 AND RECURRING SPECIAL PROVISIONS

Adopted January 1, 2020

This index contains a listing of SUPPLEMENTAL SPECIFICATIONS and frequently used RECURRING SPECIAL PROVISIONS.

ERRATA Standard Specifications for Road and Bridge Construction (Adopted 4-1-16) (Revised 1-1-20)

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STATE OF ILLINOIS

SPECIAL PROVISIONS

The following Special Provisions supplement the "Standard Specifications for Road and Bridge Construction" adopted April 1, 2016, the latest edition of the "Manual of Uniform Traffic Control Devices for Streets and Highways, the "Manual of Test Procedures for Materials" in effect on the date of invitation for bids, and the Supplemental Specifications and Recurring Special Provisions indicated on the Check Sheets included herein which apply to and govern the construction of the FAI Route 90/94/290 (I-90/94/290), Project NHPP-UPN7(071), Section 2014-009L, Cook County, Contract No. 60Y00, , and in case of conflict with any part or parts of said specifications, the said special provisions shall take precedence and shall govern.

LOCATION OF PROJECT

The limits of improvements within the project is located along FAI Route 90/94 from Wallace Street on the south and Lake Street on the north, along FAI Route 290 from Racine Street on the west and FAI Route 90/94 on the east and along Ida B. Wells Drive from FAI Route 90/94 on the west and the Chicago River on the east. The effective gross and net length of the project is 20,337.15 feet (3.854 miles).

The project also includes Intelligent Transportation System (ITS) work at the following remote locations: Traffic Systems Center in Oak Park ComCenter/District One Headquarters in Schaumburg.

DESCRIPTION OF PROJECT

The work consists of the removal of high pressure sodium lighting fixtures and replacement with light emitting diode (LED) fixtures, underpass lighting system replacement, various intelligent transportation system cable and infrastructure improvements and the construction of a new communication equipment shelter and the decommissioning and removal of an existing communication equipment shelter.

Work includes all required electrical construction, removals, restoration and all incidental and collateral work necessary to complete the improvements as shown on the Plans and as described herein.

PERMITS

In accordance with Article 107.04 – Permits and Licenses, of the Standard Specifications for Road and Bridge Construction dated January 1, 2016, the Contractor shall procure all permits and licenses, pay all charges and fees, and give all notices necessary and incident to the due and lawful prosecution of the work. These permits may include, but are not limited to, the Chicago Department of Transportation's Public Right of Way Permit, Chicago Department of Transportation's Office of Underground Coordination (OUC) and others.

CDOT's Public Right of Way Permit Office is responsible for issuing permits for the use or work in the public way. Some of the applications and permits that are attainable through the office are: Athletic Events Applications; Parade Applications; Public Assembly Notifications; Commercial Refuse Containers Permits; Deep Foundation Permits; Driveway Permits; Public Way Opening Permits; and Public Right of Way Use Permits.

The CDOT Office of Underground Coordination (OUC) is responsible for all requests regarding existing utility information and the review/approval of construction work in or adjacent to the Public Way and all excavations and/or penetrations, such as foundations (piles, caisson, etc.), earth retention systems or major piping installations, deeper than 12 feet. The work in this contract shall follow the Office of Underground Coordination (OUC) submittal guidelines and procedures outlined in Section 3.3 of the Chicago Department of Transportation (CDOT) "Rules and Regulation for Construction in the Public Way" manual in effect on the date of invitation of bids.

The Contractor may not start work on any element of work requiring a City of Chicago or any other permit until such permit has been received. All costs related to the permit requirements will be included in the cost of the contract.

CONTRACTOR COOPERATION

The Contractor's attention is directed to the fact that other separate contracts may be under construction during the duration of this Contract within the project limits.

Adjacent contracts may consist of, but are not limited to projects near:

- Contract 60X79 Ramp EN (Jane Byrne Interchange)
- Contract 60X93 Interchange Ramps Completions
- Contract 62A76 Northbound I-90/94 from Roosevelt Road to Lake Street
- Contract 62A77 Southbound I-90/94 from Roosevelt Rd to Lake St/Madison St
- Contract 60X94 Adams Street and Jackson Boulevard over FAI Rte. 90/94
- Contract 62J31 Jackson Boulevard Advance Work
- Contract 60X98 Green Space Contract (Greek Town & Other Locations)

University of Illinois at Chicago – Miscellaneous Projects

City of Chicago Department of Transportation Projects

And Others.

The Contractor will be governed by Article 105.08 of the Standard Specifications.

The Contractor will be required to attend a weekly coordination meeting at a time and location to be determined by the Department.

The Contractor will coordinate proposed project start dates and sequence of construction with the Engineer and other Contractors to present an effective and timely schedule for successful completion of the project.

The cooperation between work under this contract with Contract 62J31, Contract 62A76, Contract 62A77, Contract 60X94, Contract 60X79 and Contract 60X93 is essential due to the adjacent limits of construction. Contract 62A76 and Contract 62A77 include the maintenance of traffic for much of the areas where work under this contract will be performed.

The Contractor shall coordinate with the Construction Contracts listed. These contracts include infrastructure work for roadway lighting and ITS systems consisting of raceways, handholes, equipment foundations, cabling, and other elements as noted on the Plans. The infrastructure to be installed in separate Contracts is noted as such in the Plans as information for the Contractor to gain an understanding of the entire system being installed and interdependencies between the work in each contract.

All maintenance of traffic responsibilities, including overnight shoulder, lane and ramp closures along I-290 and I-90/94 and associated ramps shall be coordinated with the respective Contractors of the above contracts.

PROGRESS SCHEDULE

Description. Time is of the essence in this Contract. It may be necessary for the Contractor to work longer hours, use additional crews, and work during weekends in order to complete the work within the required time limit. The Contractor shall submit a Critical Path Method (CPM) Progress Schedule as described below for the Engineer's approval before the work can be started.

The Contractor will not be allowed any compensation for working longer hours or using extra shifts; and working on weekends or during Holidays; working during winter months, etc. to meet the specified Completion Date.

This work shall consist of preparing, revising and updating a detailed progress schedule based upon the Critical Path Method (CPM). This work shall also consist of performing time impact analysis of the progress schedule based upon the various revisions and updates as they occur.

Requirements. The software shall produce an electronic progress schedule for submission to the department that is 100% compatible with Primavera SureTrak 3.0 Project Manager, published by Primavera Systems, Inc.

Format. The electronic schedule format shall contain the following:

- a. Project Name: (Optional).
- b. Template: Construction.
- c. Type: SureTrak: Native file format for stand-alone contracts.
- d. Planning Unit: Days (calendar working).
- e. Number/Version: Original or updated number.
- f. Start Date: Not later than ten days after execution of the contract.
- g. Must Finish Date: Completion date for completion date contracts.
- h. Project Title: Contract number.
- i. Company Name: Contractor's name.

Calendars.

- a. Completion Date Contracts. The base calendar shall show the proposed working days of the week and the proposed number of work hours per day.

Schedule Development. The detailed schedule shall incorporate the entire contract time. The minimum number of activities shown on the schedule shall represent the work incorporating the pay items whose aggregate contract value constitutes 80 percent of the total contract value. These pay items shall be determined by starting with the pay item with the largest individual contract value and adding subsequent pay item contract values in descending order until 80 percent of the contract value has been attained. Any additional activities required to maintain the continuity of the schedule logic shall also be shown.

The following shall be depicted in the schedule for each activity:

- a. Activity Identification (ID) Numbers. The Contract shall utilize numerical designations to identify each activity. Numbering of activities shall be in increments of not less than ten digits.
- b. A description of the work represented by the activity (maximum forty-five characters). The use of descriptions referring to a percentage of a multi-element item (i.e., construct deck 50%) shall not be used. Separate activities shall be included to represent different elements of multi-element items (i.e., forms, reinforcing, concrete, etc.). Multiple activities with the same work description shall include a location as part of the description.
- c. Proposed activity duration shall be shown in whole days. The Contractor shall provide production rates to justify the activity duration. Schedule duration shall be contiguous and not interruptible.

The schedule shall indicate the sequence and interdependence of activities required for the prosecution of the work. The schedule logic shall not be violated.

Activities should be broken down such that each activity encompasses a single operation or tightly-integrated operations in a single, contiguous and continuous area of the project, with no activity exceeding \$200,000 without the consent of the Engineer.

Total Float shall be calculated as finish float. The schedule shall be calculated using retained logic. The Contractor shall not sequester float by calendar manipulations or extended duration. Float is not for the exclusive use or benefit of either the Department or the Contractor.

Tabular Reports.

- a. The following tabular reports will be required with each schedule submission:
 1. Classic Gantt
 2. Pert with Time Scale

- b. The heading of each tabular report shall include, but not be limited to, the project name, contract number, Contractor name, report date, data date, report title and page number.
- c. Each of the tabular reports shall also contain the following minimum information for each activity.
 - 1. Activity ID
 - 2. Activity Description
 - 3. Original Duration (calendar day/working day)
 - 4. Remaining Duration (calendar day/working day)
 - 5. Activity Description
 - 6. Early Start Date
 - 7. Late Start Date
 - 8. Early Finish Date
 - 9. Late Finish Date
 - 10. Percent Complete
 - 11. Total Float
 - 12. Calendar ID
 - 13. Work performed by DBE Subcontractors and Trainees shall be shown in the Gantt Report.
- d. Reports shall be printed in color on 11 in. x 17 in. (minimum) size sheets. The Classic Gantt shall show all columns, bars, column headings at the top, time scale at the top and shall show relationships.

Submission Requirements. The initial schedule shall be submitted prior to starting work but no later than five calendar days after execution of the contract. Updated schedules shall be submitted according to Article 108.02 except that as a minimum, updated schedules will be required at the 25, 50, and 75 percent completion points of the contract.

Updating.

- a. The Contractor shall not make any changes to the original duration, activity relationships, constraints, costs, add or delete activities, or alter the schedule's logic when updating the schedule.
- b. The originally approved baseline CPM schedule will be designated as the "Target Schedule" and shall only be changed based on a Change Order that extends the Contract duration. All updates will be plotted against the "Target Schedule." If the Contractor believes any such changes result in an overall increase in the contract time, the Contractor will immediately submit a request for extension of time along with the changed progress schedule and a detailed justification for the time extension request in accordance with Article 108.08.
- c. The updated information will include the original schedule detail and the following additional information:
 1. Actual start dates
 2. Actual finish dates
 3. Activity percent completion
 4. Remaining duration of activities in progress
 5. Identified or highlighted critical activities
- d. The Contractor shall submit scheduling documents in the same formats and number as indicated in this section.
- e. The Engineer shall withhold progress payments if the Contractor does not submit scheduled updates as required.
- f. Upon receipt of the CPM schedule update, the Engineer will review the schedule for conformance with the Contract Documents and degree of detail. The Engineer, within fourteen (14) Days after receipt of the Updated CPM Schedule and supporting documents, will approve or reject it with written comments. If the Updated CPM schedule is rejected, the Contractor must submit a Revised Updated CPM Schedule within seven (7) Days after the date of rejection.
- g. The updated progress schedule must accurately represent the Project's current status.

Contractor Changes to the Schedule.

The Contractor shall comply with the following requirements regarding proposed changes to the approved baseline CPM schedule:

- a. If the Contractor proposes to make any changes in the approved baseline CPM schedule, the Contractor shall notify the Engineer in writing, stating the reasons for the change, identifying each changed activity (including duration and interrelationships between activities) and providing a diskette of the proposed changed schedule. Every effort must be made by the Contractor to retain the original Activity ID numbers.
- b. The Engineer has the authority to approve or disapprove the proposed change in the baseline CPM schedule and shall do so in writing within ten (10) Days after receipt to the Contractor's submission.
- c. If the Engineer approves the change in the baseline. All monthly updates will be plotted against the new "Target Schedule".
- d. If the Engineer approves a portion of the change to the baseline CPM schedule, the Contractor shall submit a revised CPM schedule incorporating such change(s) within ten (10) Days after approval along with a written description of the change(s) to the schedule.

Recovery Schedule.

- a. The Contractor shall maintain an adequate work force and the necessary materials, supplies and equipment to meet the current approved baseline CPM schedule. In the event that the Contractor, in the judgment of the Engineer, is failing to meet the approved CPM schedule including any Contract milestones, the Contractor shall submit a recovery schedule.
- b. The recovery schedule shall set forth a plan to eliminate the schedule slippage (negative float). The plan must be specific to show the methods to achieve the recovery of time, i.e. increasing manpower, working overtime, weekend work, employing multiple shifts. All costs associated with implementing the recovery schedule shall be borne by the Contractor.
- c. Upon receipt of the CPM recovery schedule, the Engineer will review the schedule for conformance with the Contract Documents and degree of detail. The Engineer will approve the schedule or reject it with written comments within fourteen (14) Days of receipt of the recovery schedule and supporting documents. If the detailed CPM recovery schedule is rejected, the Contractor must submit a revised CPM recovery schedule within seven (7) Days of the date of rejection.

Revised Schedule.

The Engineer may direct the Contractor to revise the approved CPM schedule. Reasons for such direction may include, but are limited to, the following: (1) changes in the Work, (2) rephrasing of the Project or any phase, (3) a change in the duration of the Project or phase, and (4) acceleration of the Project or phase.

- a. The Engineer will direct the Contractor to provide a revised CPM schedule in writing.
- b. The Contractor will provide the revised CPM schedule within ten (10) Days of receipt of the Engineer's written direction.
- c. The Engineer has the authority, in its sole discretion, to approve or reject the revised CPM schedule and will do so in writing within ten (10) Days after receipt of the Contractor's submission. If the Engineer approves the revised schedule, such schedule will be designated the new "Target Schedule".

The schedule shall be submitted in the Sorted by Activity Layout (SORT4). The activities on the schedule shall be plotted using early start, late start, early finish, late finish and total finish.

For every schedule submission, the Contractor shall submit to the Engineer, four Windows XP compatible compact disks of all schedule data. Included on the disks shall be all of the tabular and graphic reports, network diagrams and bar chart data. Two copies shall be submitted on CD/R disks and two copies shall be submitted on CDD/RW disks. In addition, four plots of the CD/R disks will be approved initial or revised progress schedule for the contract. The approval will be documented by the Engineer on a corresponding plot of the schedule and returned to the Contractor.

Four copies of each schedule submission shall be printed in color on 11 in. x 17 in. (minimum) size sheets showing all columns, bars, column headings at the top, time scale at the top and showing relationships.

The schedule shall indicate the critical path to contract completion. Only one controlling item shall be designated at any point in time on the schedule.

Acceptance or approval of any progress schedule by the Engineer shall not be construed to imply approval of any particular method of construction, sequence of construction, any implied or stated rate of production. Acceptance will not act as a waiver of the obligation of the Contractor to complete the work in accordance with the contract proposal, Plans and Specifications, modify any rights or obligations of the Department as set forth in the contract, nor imply any obligation of a third party. Acceptance shall not be construed to modify or amend the contract or the time limit(s) therein. Acceptance shall not relieve the Contractor of the responsibility for the accuracy of any of the information included on the schedule. Failure of the Contractor to include in the schedule any element of work required for the performance of the contract, any sequence of work required by the contract, or any known or anticipated condition affecting the work shall not excuse the Contractor from completing all work required within the time limit(s) specified in the contract notwithstanding acceptance of the schedule by the Engineer.

Basis of Payment. This work will not be paid for separately, but shall be considered as included in the costs of the various items of work in the contract.

WINTER WORK

No adjustment will be made in the contract unit prices for any concrete if winter work is necessary to meet the required completion dates specified in the contract.

SUBMITTALS

There are elements of construction that may require long lead times between order and delivery to the project site for installation. The Contractor must prioritize timely submittals of shop drawings to minimize any delays in project execution.

The Contractor shall provide notice to the Engineer concerning shop drawing submittal schedules and when shop drawing submittal deadlines may be delayed.

MAINTENANCE OF ROADWAYS

Effective: September 30, 1985

Revised: November 1, 1996

Beginning on the date that work begins on this project, the Contractor shall assume responsibility for normal maintenance of all existing roadways within the limits of the improvement. This normal maintenance shall include all repair work deemed necessary by the Engineer, but shall not include snow removal operations. Traffic control and protection for maintenance of roadways will be provided by the Contractor as required by the Engineer.

If items of work have not been provided in the contract, or otherwise specified for payment, such items, including the accompanying traffic control and protection required by the Engineer, will be paid for in accordance with Article 109.04 of the Standard Specifications.

RESTRICTION ON WORKING DAYS AFTER A COMPLETION DATE

All temporary lane closures *on arterial streets* during the period governed by working days after a completion date will not be permitted during the hours of 6:00 a.m. to 9:00 a.m. and 3:00 p.m. to 6:00 p.m. Monday through Friday.

All lane closure signs shall not be erected any earlier than one-half (1/2) hour before the starting hours listed above. Also, these signs should be taken down within one-half (1/2) hour after the closure is removed.

FAILURE TO COMPLETE THE WORK ON TIME

Effective: September 30, 1985

Revised: January 1, 2007

Should the Contractor fail to complete the work on or before the completion date as specified in the Special Provision for "Completion Date Plus Working Days", or within such extended time as may have been allowed by the Department, the Contractor shall be liable to the Department in the amount of **\$ 10,000**, not as a penalty but as liquidated damages, for each calendar day or a portion thereof of overrun in the contract time or such extended time as may have been allowed.

In fixing the damages as set out herein, the desire is to establish a certain mode of calculation for the work since the Department's actual loss, in the event of delay, cannot be predetermined, would be difficult of ascertainment, and a matter of argument and unprofitable litigation. This said mode is an equitable rule for measurement of the Department's actual loss and fairly takes into account the loss of use of the roadway if the project is delayed in completion. The Department shall not be required to provide any actual loss in order to recover these liquidated damages provided herein, as said damages are very difficult to ascertain. Furthermore, no provision of this clause shall be construed as a penalty, as such is not the intention of the parties.

A calendar day is every day shown on the calendar and starts at 12:00 midnight and ends at the following 12:00 midnight, twenty-four hours later.

COMPLETION DATE PLUS WORKING DAYS

Revise Article 108.05 (b) of the Standard Specifications as follows:

"When a completion date plus working days is specified, the Contractor shall complete all contract items and safely open all roadways to traffic by 11:59 PM on **November 30, 2022.**

The Contractor will be allowed to complete all clean-up work and punch list items within **10** working days after the completion date for opening the roadway to traffic. Under extenuating circumstances the Engineer may direct that certain items of work, not affecting the safe opening of the roadway to traffic, may be completed within the working days allowed for clean-up work and punch list items. Temporary lane closures for this work may be allowed at the discretion of the Engineer.

Article 108.09 or the Special Provision for "Failure to Complete the Work on Time", if included in this contract, shall apply to both the completion date and the number of working days.

TRAFFIC CONTROL PLAN

Effective: September 30, 1985
Revised: January 1, 2007

Traffic Control shall be according to the applicable sections of the Standard Specifications, the Supplemental Specifications, the "Illinois Manual on Uniform Traffic Control Devices for Streets and Highways", any special details and Highway Standards contained in the plans, and the Special Provisions contained herein.

Special attention is called to Article 107.09 of the Standard Specifications and the following Highway Standards, Details, Quality Standard for Work Zone Traffic Control Devices, Recurring Special Provisions and Special Provisions contained herein, relating to traffic control.

The Contractor shall contact the District One Bureau of Traffic at least 72 hours in advance of beginning work.

STANDARDS: 701101, 701400, 701401, 701411, 701428, 701446, 701901 and 704001.

DETAILS: Maintenance of Traffic – General Notes, Narrative, Typical Sections, Stages Communication Hut, 1A, 1B, 1C, 1D, 2, 3A, 3B, 3C, 4, 5, and 6 and TC-08, TC-09, TC-17 and TC-18.

SPECIAL PROVISIONS:

- Work Zone Public Information Signs (Recurring SP #20)
- Equipment Parking and Storage (BDE)
- Traffic Control Plan
- Public Convenience and Safety (Dist. 1)
- Keeping the Expressway Open to Traffic
- Failure to Open Traffic Lanes to Traffic
- Traffic Control and Protection (Expressways)
- Traffic Control for Work Zone Areas
- Speed Display Trailer (D-1)
- Maintenance of Roadways
- Staging and Interchange Restrictions
- Road Construction Reporting and Signing for Vehicle Width Restrictions
- Traffic Control Devices – Cones (BDE)
- Traffic Spotters (BDE)
- Work Zone Traffic Control Devices (BDE)

CTA FLAGGING AND COORDINATION

All work to be done by the Contractor on, over, or in close proximity of the CTA (Chicago Transit Authority) facilities and/or right-of-way shall be performed according to Article 107.12 of the Standard Specifications and this specification. This specification generally conforms to CTA Master Specification Section 01 35 15, "Special Project Procedures for Adjacent Construction." No interruption to CTA service will be allowed unless approved in writing by the CTA.

The CTA's Representative for this project will be:

Mr. Abdin Carrillo
Project Manager, Construction Oversight
(312) 681-3913

1.01 SUMMARY

- A. This section includes the requirements for safe construction operations on, above, below and adjacent to operating tracks of the CTA rail system. The Contractor shall be responsible for compliance with the CTA *Safety Manual for Contract Construction On, Above, or Adjacent to the CTA Rail System* (in effect at such time). The Contractor shall also be responsible for compliance with the CTA *Adjacent Construction Manual* (in effect at such time) – this manual may be found at <https://www.transitchicago.com/nearbyconstruction/> NOTE: In case of conflict between the manual and this CTA FLAGGING AND COORDINATION Specification, the most stringent shall apply.

- B. After the letting of the contract and prior to performing any work, the CTA Representative shall be notified by the Department to attend the preconstruction meeting. In this meeting, the Contractor shall confer with the CTA's Representative regarding the CTA's requirements for the protection of clearances, operations and safety.
- C. Prior to the start of any work on or over the CTA's right-of-way, the Contractor shall meet with the CTA Representative to determine his requirements for flagmen and all other necessary items related to the work activities on, over and next to the CTA facilities and to receive CTA's approval for the Contractor's proposed operations. At least twenty-one (21) calendar days prior to the start of work the Contractor must request CTA to prepare a Right-of-Entry document. The Contractor must also conform to all requirements of the "CTA Requirements for Contractors Working along the Right-of-Way (R.O.W.)"
- D. The Contractor shall notify the CTA Representative 72-hours in advance of the time he intends to enter upon the CTA right-of-way for the performance of any work.
- E. The scope of work under this contract includes construction activities adjacent to and above CTA tunnels. Work activities shall protect the existing CTA infrastructure and allow unimpeded service to CTA customers unless specifically allowed by CTA as identified herein.
- F. The CTA will make existing relevant plans and/or reports for the CTA Blue Line retaining walls, track bed and utilities, tunnels and tunnel portal structure from Morgan Street to Jefferson Street available for viewing at CTA offices during the bidding phase of the project. Availability of plans and reports is at the sole discretion of the CTA. The CTA may allow their plans to be transmitted to the Contractor during construction.

1.02 PROJECT CONDITIONS

- A. The Chicago Transit Authority (CTA) is an operating transportation agency and must maintain rail operations at all scheduled times for the benefit of the public. The Contractor shall conduct his operations in such a manner as not to cause damage to the CTA equipment, put the public or the CTA personnel in danger, cause inconvenience to the customers, interrupt train service (except as permitted herein) or cause avoidable inconvenience to the public and the surrounding communities.
- B. The CTA will be operating trains during the construction of this project. The rail operations are 24 hours per day, seven days per week.

- C. Certain portions of the project may be performed on, above or adjacent to sections of track where rail service is suspended in order to facilitate the work. For any work occurring within, above or adjacent to a section of track to be taken out of service, the Contractor shall confirm with the CTA that track within the work limits has been taken out of service and the third rail de-energized, as required, prior to beginning the work.
- D. If the CTA deems any of the Contractor's work or operations hazardous to the CTA's operations or to the public, the CTA shall contact the Engineer. The Engineer may elect to order the Contractor to immediately suspend work until reasonable remedial measures are taken satisfactory to the CTA.
- E. The CTA may review any of the Contractor's procedures, methods, temporary structures, tools or equipment that will be utilized within the CTA facilities or Right-of-Way. These reviews do not relieve the Contractor of responsibility for the safety, maintenance, and repairs of any temporary structure or work, or for the safety, construction, and maintenance of the work, or from any liability whatsoever on account of any procedure or method employed, or due to any failure or movement of any temporary structure, tools or equipment furnished as necessary to execute work on CTA facilities or Right-of-Way.
- F. At least five (5) weeks prior to the start of any work on, above or adjacent to the CTA facilities or right-of-way, the Contractor will be required to attend weekly coordination meetings with CTA Operations and other CTA departments to review and coordinate proposed work activities of the Contractor(s). The Contractor will be required to provide a five week look-ahead schedule, in a format acceptable to CTA, reflecting proposed work activities within the CTA facilities or Right-of-Way.
- G. The Contractor, through the Engineer, shall submit a Rail Service Bulletin Request form to the CTA at least twenty-one (21) calendar days in advance of the Contractor's proposed scheduled time to enter upon the CTA facilities or Right-of-Way for the performance of any work under this Contract. Bulletin requests will be required when performing work which impacts rail operations such as prior to each phase of staged station construction, Track Access Occurrences, track survey, etc.
- H. CTA generally permits only one Track Access Occurrence at a time on any given route. Other work on CTA's system, including required operations and/or maintenance by CTA, or work by other contractors elsewhere on the route, may limit the available dates of track access occurrences for this project. The Contractor is strongly encouraged to submit Rail Service Bulletin requests with more than the twenty-one (21) day minimum required advance notice. The CTA has indicated that they typically will not grant Track Access Occurrences on consecutive weekend periods in order to provide scheduled service to customers.

- I. The Contractor shall at all times observe all rules, safety regulations and other requirements of the CTA, including, but not limited to, the following Standard Operating Procedures (SOP's).
 1. No. 7037, "Flagging on the Right-of-Way".
 2. No. 7038, "Train Operation Through Slow Zones".
 3. No. 7041, "Slow Zones".
 4. No. 8111, "Workers Ahead Warning System".
 5. No. 8130, "Safety on Rapid Transit Tracks".
 6. No. 8212, "Test Train Procedures"
 7. Sketch 2000-SZ-1, Slow Zone Equipment

1.03 REIMBURSEMENT OF COSTS

- A. The cost of all flagmen, infrastructure crews, engineering inspection, switchmen, and other workmen furnished by the CTA and authorized by the Engineer shall be paid for directly to the CTA by the Contractor.
- B. The costs associated with Track Access Occurrences granted and established by the CTA shall be paid for directly to the CTA by the Contractor.
- C. The amount paid to the Contractor shall be the amount charged to the Contractor for all authorized CTA charges including CTA additive rates audited and accepted by the Department, according to Article 107.12 and Article 109.05 of the Standard Specifications.
- D. Following approval of the CTA invoices by the Department, the Contractor shall pay all monies to the CTA as invoiced and shall submit to the Department certified and notarized evidence of the amount of payments. No overhead or profit will be allowed on these payments.
- E. If there are maximum amounts of flagger shifts identified within this specification and if Contractor operations require flagger shifts that are granted by the CTA beyond these limits, the Contractor shall pay for the services, but will receive no reimbursement.
- F. The Department will not be liable for any delays by the CTA in providing flagmen, establishing track closures or other service provided by the CTA and identified within this special provision.

1.04 RAIL SAFETY TRAINING

- A. All Contractor and Subcontractor employees assigned to work on, over or near the CTA facilities or Right-of-Way shall be required to attend an all-day Rail Right-of-Way Safety Training Session in accordance with the CTA Safety Manual for Contract Construction On, Above, or Adjacent to the CTA Rail System. The cost of this training is currently \$200.00 per employee, paid by the Contractor in advance. The certification is good for one calendar year from the date of issuance. The Contractor shall coordinate rail safety training with the Engineer. The cost of training shall be paid directly to the CTA by the Contractor.
- B. Rail Right-of-Way Safety Training for Contractor and subcontractor personnel will be scheduled by CTA as training slots become available. The Contractor is advised that the Contractor's failure to request training sufficiently in advance of when the employee is required on the work site shall not be cause for relaxing the requirement for Rail Right-of-Way Safety Training.
- C. The \$200.00 fee is non-refundable. If any individual fails to report for training or is rejected for training and must be rescheduled, an additional \$200.00 will be required. No additional compensation will be made for the rescheduling of any training.
- D. Upon successful completion of CTA Rail Safety Training, each trainee will be issued a non-transferable Rail Safety Tour Identification Card with the trainee's photo and a decal with pressure sensitive adhesive to be affixed on the hard hat. The Rail Safety Tour Identification Card and the decal are valid for one (1) year from the date of issue. The validity of the Card and the decal are in no way related to the length of this Contract.
- E. Contractor and Subcontractor personnel must renew their Rail Safety Tour Identification Cards annually by successfully completing Rail Safety Training again. Contractor or Subcontractor personnel who fail to maintain a valid Rail Safety Tour Identification Card are not permitted to work on, above or adjacent to the CTA facilities or Rail Right of Way and CTA reserves the right to remove such personnel from the work site.
- F. The costs incurred by the Contractor for CTA Rail Safety Training will not be reimbursed.

1.05 MANDATORY ITEMS FOR EMPLOYEES ON CTA FACILITIES OR RIGHT-OF-WAY

- A. Contractor's and Subcontractor's employees assigned to work on the CTA facilities or Right-of-Way:
1. Contractor's and Subcontractor's employees will be given individual property permits. These permits shall be carried by each employee at all times while on CTA property. All permits issued shall be returned to CTA at the completion of the project, if the employee no longer works on this project, or on the date of expiration.
 2. Each employee shall carry a valid Rail Safety Tour Identification Card at all times while on CTA facilities or right-of-way in accordance with Article 2-2 of the CTA Safety Manual.
 3. All employees shall wear an undamaged hard hat with current rail safety sticker affixed, CTA standard safety vest and eye protection at all times while on CTA facilities or right-of-way. Noise protection shall be used when necessary. The Contractor must also comply with all OSHA requirements as required for the work. The CTA shall provide the rail safety sticker to each Contractor employee upon successful completion of the Rail Right-of-Way Safety Training.
 4. Contractor personnel shall wear suitable work shoes with defined heel and non-slip soles. Steel toes or metal cleats on the sole or heel of shoes are prohibited. Shoelaces are to be kept short so they do not pose a tripping hazard. Athletic shoes, sandals, open-toed shoes, moccasins and/or shoes with heels higher than 1" are not permitted.
 5. Contractor personnel shall have a non-metallic, working flashlight after dark or when working in the subway.
- B. Contractor and Subcontractor employees assigned to work adjacent to or above the CTA facilities or right-of-way shall wear a CTA standard safety vest at all times. Personnel without current Rail Safety Training and a valid property permit shall not enter onto any CTA Right-of-Way.

1.06 WORK AREA AVAILABILITY

A. DEFINITIONS

1. RIGHT-OF-WAY WORK: Any work performed at, above, or below track level within the CTA facilities or Right-of-Way.
2. IN-SERVICE TRACK: All CTA tracks are in service seven days a week, 24 hours a day, unless specifically removed from service for specific times by a Rail Service Bulletin issued by the Vice President, Rail Operations. Copies of the CTA's current train schedule for the lines affected by this project is available on the CTA's website and are subject to changes at any time, before or during, the Contract.
3. OUT-OF-SERVICE TRACK: The CTA tracks within limits defined by CTA that are temporarily removed from service for the purpose of completing specific work. Traction power will remain on at all times unless power removal is requested by the Contractor and approved by the CTA. In such cases, traction power must be removed and restored by CTA personnel. The Contractor may request the CTA to de-energize portions of the CTA right-of-way to perform work on, or near an Out-of-Service Track when no revenue service is scheduled, or as specified under a Rail Service Bulletin. Upon completion of the Out-of-Service Work, the Contractor shall maintain sufficient personnel on-site to correct any deficiencies in the Contractor's Work discovered by the CTA during power and service restoration and testing.
4. TRACK ACCESS OCCURRENCE: A condition(s) which provides a modification to the normal operation of CTA service to facilitate access for a Contractor(s) to perform work on or near the CTA facilities or Right-of-Way as defined and limited herein.
5. RE-ROUTE: Modification to the normal routing of trains in order to remove rail traffic from a section of track to facilitate access for a Contractor(s) to perform work on or near the CTA facilities or Right-of-Way as defined and limited herein.
6. LINE CUT: A temporary cessation of all service on a transit line; meaning total stoppage of transit service on all tracks and at all stations within the closure zone to facilitate access for a contractor(s) to perform work on or near the CTA facilities or Right-of-Way as defined and limited herein.

7. SINGLE-TRACK: A temporary operation established by operating trains bi-directionally on one track while the adjacent track is taken out-of-service as defined in paragraph 1.05.a.4, above. Only one single-track at a time can be set up on a line and only for very limited time periods. If CTA or a separate contractor(s) request single track operations along the same line concurrently with the Contractor for this contract, CTA shall have the exclusive authority to determine which request shall be granted.
8. RUSH HOURS: Monday through Friday, from 0500 to 0900 hours and from 1500 to 1900 hours.
9. FLAGGER SHIFT: A flagger shift is defined as the services of a CTA Flagman up to, but no more than eight (8) hours including travel and required breaks. For example:
 - a. A Contractor five hour work shift which requires 3 flaggers will use 3 flagger shifts.
 - b. A Contractor eight hour work shift requiring 3 flaggers shall use 6 flagger shifts (because travel & break time will increase the flaggers work hours beyond eight).
 - c. A Contractor ten hour work shift requiring 3 flaggers will use 6 flagger shifts.
10. INFRASTRUCTURE SHIFT: An infrastructure shift is defined as up to, but no more than eight (8) hours worked per CTA Infrastructure employee. For example:
 - a. A Contractor five hour work shift requiring 2 signal maintainers will use 2 infrastructure shifts.
 - b. A Contractor eight hour work shift requiring 2 towermen shall use 2 infrastructure shifts.
 - c. A ten hour work shift requiring 2 lineman will use 4 infrastructure shifts.
11. PERSON-IN-CHARGE (PIC): A person or persons, specified in a CTA Rail Service Bulletin, who is solely in charge of a work zone and is the single point contact between CTA and all persons (Contractor's, CTA and others) working in a work zone. The Rail Service Bulletin may identify the PIC by name or by radio call number. The Engineer or the Engineer's designee shall serve as PIC.

12. POWER & WAY SERVICE BULLETIN (PWS Bulletin): A document authorized by the CTA Infrastructure Division intended to supplement a CTA Rail Service Bulletin by defining power/signal removal and restoration procedures and other work zone protection measures required to safely perform construction and/or maintenance work on or adjacent to the CTA Right-of-Way (ROW).

B. No service disruptions will be allowed for the completion of this work, except as noted herein. If the CTA deems it necessary, the CTA will impact operations to avoid a hazardous condition to either the passengers or employees and charge the Contractor for all associated costs and damages incurred. No compensation will be made for CTA charges to the Contractor due to unauthorized Contractor access or other unapproved impacts to CTA operations.

1.07 CTA OPERATING REQUIREMENTS

A. Strictly comply with operating requirements of the Chicago Transit Authority while construction work is in progress, specifically as follows:

1. All work performed on the CTA facilities or Right-of-Way will be allowed during the Construction Period only in accordance with the Article 1.07 "ALLOWABLE HOURS OF CONSTRUCTION". During most periods of construction, a "slow zone" shall be established at the work site and flagging personnel shall be deployed to facilitate safe and continuous train operations and to protect Contractor, CTA employees, passengers, the general public and property in the vicinity.

2. No one is permitted to enter the CTA facilities or Right-of-Way during Rush Hours. Access to the underside of the existing or proposed bridge structure within the limits of the CTA facilities or Right-of-Way will not be permitted.

A. As much work as possible is to be done under normal CTA operating conditions (under traffic) without disruption of train movements. A maximum interruption of service to the CTA traffic of 15 minutes or as agreed upon with the CTA will be allowed. No interruption to CTA service will be allowed unless approved in writing by the CTA. The CTA has indicated during overnight periods, train headways are between fifteen (15) and thirty (30) minutes.

B. Pedestrian traffic access to CTA station facilities shall be maintained at all times. Barricades and signage for sidewalk closures as well as all details for pedestrian crossings of street intersections at the entrance of the station must be coordinated with the CTA at least twenty-eight (28) days prior to modifications to staging.

C. Bus traffic access to CTA station facilities must be maintained. Any proposed changes to bus routes or normal access by pedestrians will need to be coordinated and approved by CTA (and Pace where applicable).

- D. Access control of the CTA facilities or Right-of-Way must be maintained at all times. This includes eliminating openings directly to the CTA facilities or Right-of-Way where existing median barriers are to be removed. All planned removals of existing access control must be coordinated with the CTA, with plans for counter measures provided to the CTA at least three (3) weeks prior to removals. If the CTA grants the removal of a portion of the existing access control, the Contractor shall provide a fence system to enclose the Contractor's work area and provide a visual separation between the Contractor's work area and the CTA operating track(s). The fence shall be designed and installed to meet all CTA requirements, including, but not limited to, horizontal clearance requirements, minimum wind and vertical loading, foundation embedment, screening, fencing connections, installation requirements, maintenance of the fence throughout the installed period, removal of the fence at the completion of the period for the fence need and restoration of the CTA facilities and/or Right-of-Way. The Engineer and CTA shall approve all fence designs, components and installation procedures prior to the start of fence installation. The cost to design, install, maintain and remove the fence shall be considered included in the work required to be performed within the CTA facilities or Right-of-Way and will not be paid for separately.

1.08 ALLOWABLE HOURS OF CONSTRUCTION

- A. Construction activities within CTA facilities and/or Right-of-Way are not permitted during Rush Hours. Access to the underside of the existing or proposed bridge structure within the limits of the CTA facilities and/or Right-of-Way will not be permitted during Rush Hours.
- B. Construction activities within CTA facilities and/or Right-of-Way may be permitted during non-Rush Hour periods under flagging protection with the advance concurrence of the CTA as follows:
 - 1. Monday thru Friday: From 0900 to 1500 and from 1900 hours to 0500 hours the next day (the power shall remain on for these hours unless allowed via specific Track Access Occurrence).
 - 2. Weekends: 1900 hours Friday to 0500 hours Monday
- C. Track Access Occurrences:

The total number of Track Access Occurrences shall be as specified below:

- 1. Overnight Single Tracks: A maximum of zero (0) Overnight Single-Track Track Access Occurrences will be permitted. Construction activities within the CTA facilities and/or Right-of-Way may be permitted between the hours of 22:00 and 04:00 the following morning, including any time required for test trains stipulated in the Rail Service Bulletin.
- 2. Weekend Single Tracks: A maximum of zero (0) Weekend Single-Track Track Access Occurrences will be permitted. Construction activities within the CTA facilities and/or Right-of-Way may be permitted between the hours of 22:00 Friday night and 04:00 the following Monday morning, including any time required for test trains stipulated in the Rail Service Bulletin.
- 3. If proposed work requires that CTA operations be suspended due to any circumstance, the Engineer must be informed immediately to coordinate the service suspension with the CTA. Any reimbursement to the CTA for the granting of a Track Access Occurrence must be approved by the Engineer.

4. The exact dates and hours for all Track Access Occurrences are subject to change by the CTA depending on the nature of the work, access requirements of CTA personnel, work performed under separate contract or operational requirements of the CTA. The approval of specific dates and times for Track Access Occurrences on this Contract may be affected by major events or by a Track Access Occurrence scheduled elsewhere on that route or the CTA System. The CTA has indicated that they typically will not grant Track Access Occurrences on consecutive weekend periods in order to provide scheduled service to customers.
 5. Contractors completing other Department projects may also request Track Access Occurrences along the same section of track as described herein. These projects are identified in CONTRACTOR COOPERATION. Provided these Track Access Occurrences are approved, scheduled and initiated by the CTA, the Contractor shall be able to access CTA facilities and/or Right-of-Way with no impact to the total count of Track Access Occurrences attributed to this Contract.
- D. The CTA reserves the right to modify the allowable dates or hours of track access occurrences based on service requirements for the subject route and manpower availability for the date and location requested.
- E. The CTA reserves the right to deny or to cancel a previously approved request for a Track Access Occurrence based on service requirements for the time period requested. The CTA may notify the Contractor of such denial or cancellation no later than 1 day prior to a Track Access Occurrence. Service requirements may be affected by major events (e.g., festivals, White Sox and Cubs games, concerts), or by a Track Access Occurrence scheduled elsewhere on that route or the CTA System.

- F. The Contractor will not be permitted to perform work requiring a Track Access Occurrence or Flagging during the following special events:
1. Taste of Chicago
 2. Independence Day
 3. Chicago Air and Water Show
 4. Chicago Marathon
 5. Chicago Jazz Festival
 6. Chicago Blues Festival
 7. Chicago St. Patrick's Day Parade
 8. The Saturday before Thanksgiving Day through the Monday following Thanksgiving
 9. New Year's Eve and New Year's Day
 10. Easter Sunday
 11. Gospel Fest
 12. Chicago White Sox Home Games
 13. Chicago Cubs Home Games
 14. Chicago Bears Home Games
 15. Lollapalooza
 16. Pride Parade

In addition, CTA reserves the right to limit or deny access to the system during other major special events that may develop and that may impact service needs, during emergencies, and during severe weather conditions.

The CTA, at their discretion, may provide a Track Access Occurrence or Flagging during a time period identified above provided the request is made in conformance with this specification and is properly scheduled with the CTA as required.

1.09 CONSTRUCTION PROCESS PLAN

- A. CTA will require the Contractor to submit a Construction Process Plan whenever any work, in the opinion of the CTA, affects the safety or causes disruption of service or inconvenience to transit users, CTA Operations or impacts CTA Right-of-Way including, but not limited to: protection of CTA tracks/ CTA Right-of-Way, demolition, temporary shoring installation, drilled shaft installation, pier construction, structural steel erection over CTA tracks/ CTA Right-of-Way, and any other necessary temporary construction related to the above listed items. At a minimum, an individual Construction Process Plan shall be required for each instance the Contractor requests a Track Access Occurrence from CTA and for any work that requires flagging protection from CTA.

- B. A draft Construction Process Plan must be submitted to CTA by such method as the CTA may direct, at least twenty-one (21) calendar days in advance of work and at least fourteen (14) calendar days prior to a pre-activity meeting. The plan shall include/address the following:
1. Applicable Contract Documents
 2. Options
 3. Possible conflicts
 4. Compatibility problems
 5. Time schedules
 6. Weather limitations
 7. Temporary facilities & signage
 8. Space and access limitations
 9. Governing regulations
 10. Safe Work Plans (including Hazard Analysis)
 11. CTA Operations Impact
 12. Proposed Traffic Control & Staging Areas
 13. Lift Plan
 14. SE calculations for permanent casings (drilled shafts)
 15. For construction processes where failure of temporary structures will result in service interruptions and/or damage to CTA infrastructure CTA will require calculations and drawings signed and sealed by an Illinois SE. These processes include but are not limited to temporary Earth Retention Structures, formwork (SEE CTA STANDARD SPECIFICATIONS, SECTION 03 30 00, CAST-IN-PLACE CONCRETE, PARAGRAPH 1.05 SUBMITALS, SUBPARAGRAPH C FOR FORMWORK SHOP DRAWING REQUIREMENTS- INCLUDED AS EXHIBIT "A"), lift plans and demolition. CTA also reserves the right to require a 3rd party SE review of the calculations, drawings and installation.
- C. The draft plan must also include reference to all Contractor Requests for Information (RFI's) and submittals that pertain to work identified in the plan.

- D. In addition, for any work to be performed during a Track Access Occurrence, the Contractor shall provide the following to the CTA:
1. A track access plan submitted to and approved by the CTA specifically identifying the area(s) of power removal and work zone protection methods being requested by the Contractor.
 2. Work zone protection methods to be performed by the Contractor
 3. Name, title, contact information, and work hours for Contractor's on-site supervision
 4. Work zone protection requested by the Contractor for implementation by the CTA (subject to CTA approval).
 5. Pre-approved Safety and Quality Control Checklists, applicable to the work elements being performed during the specific track(s) outage request for completion by the Contractor and submission to the Person-In-Charge during Track Access Occurrence.
 6. A general schedule reflecting proposed work to be performed within the requested Track Access Occurrence.
- E. After pre-activity meeting minutes have been agreed to, all comments from the meeting must be incorporated into a final Construction Process Plan. This plan must be submitted and approved by the Engineer and CTA prior to the start of related work.
- F. Prior to the CTA implementing an authorized Track Access Occurrence, the Contractor must provide, at least 48 hours in advance, an hourly schedule broken into tasks with a defined critical path that clearly establishes milestones that may be monitored. The hourly schedule shall also include, but not be limited to:
1. Name, title, contact information, and work hours for Contractor's on-site supervision.
 2. Power removal (min 1 hour)
 3. Proposed work activities.
 4. Activities for inspection and completion of safety & quality checklists by Contractor.
 5. Submission of safety & quality checklists to the CTA's Person-In-Charge (PIC) during Track Access Occurrence. The checklists shall be submitted to the PIC prior to commencing power restoration activities.
 6. Power, Signal Restoration (min 1 hour).
 7. Test train (min ½ hour).
- G. The CTA intends to issue Power & Way Service Bulletins to supplement CTA Rail Service Bulletins. The Power & Way Service Bulletins are intended to provide procedural guidelines for safely removing and restoring the CTA's power & way systems (primarily traction power & signal) within the limits defined by the contract and Contractors specific track outage plan(s).

- H. CTA labor shall be required to de-energize and re-energize traction power and perform such other work as may be deemed by the CTA to be required pursuant to the Contractor's work activities and authorized Track Access Occurrences, etc. CTA Signal Maintainer shall also be required to observe and witness the Contractor disconnection and reconnection of temporary signal work at each location where modifications are performed to support construction activities. One Signal Maintainer will be required to witness testing at each location or housing where it is taking place. CTA Signal Maintainer shall also be required to witness the Contractor restoration safety testing, prior to the line being returned to the CTA.
- I. Two Linemen will be required at each location where traction power is energized or de-energized. The Contractor's schedule must include travel time for the CTA Electrician's (min ½ hour) if they are to energize or de-energize traction power at more than one location.
- J. Failure of the Contractor to provide the CTA the minimum specified time required for the removal and restoration of all Power & Way systems within an authorized Track Access Occurrence will result in specified liquidated damages for failure to return track(s) to service in accordance with the contract requirements. There will be no reimbursement for liquidated damages charged to the Contractor by CTA. The following schedule for liquidated damages has been established by the CTA:
- From 1 minute through 29 minutes delay - \$5,000.00
- From 30 minutes through 59 minutes delay – an additional \$5,000.00
- For each additional hour or fraction thereof - \$30,000.00 per hour
- K. The scope of work under this Contract includes construction activities adjacent to the existing CTA tunnels. The construction process plan shall identify the following items to be approved by the CTA prior to all construction near the CTA tunnels:
1. The scope and sequence of work near the CTA tunnel
 2. The type of equipment to be used adjacent to the tunnel
 3. Equipment to be operated, stored or serviced within the limits of the projected edges of the CTA tunnels up to ground
 4. Specialized pads, racks, mats or other supports for any equipment to be operated or stored or materials to be stored over CTA tunnels
 5. Excavation limits in the area of the CTA tunnels, braced excavation or temporary earth retention system designs to be used (if applicable), excavation procedures (including hand, vacuum, hydro and other non-mechanical techniques), and other elements related to the excavations near the CTA tunnels

6. Materials and activities to protect the CTA tunnels during excavations and proposed construction near the CTA tunnels
 7. Emergency plan and communication protocol in the event there is confirmed damage to the CTA tunnels due to Contractor activities
 8. Restoration plan and construction techniques to restore the soil fill around and over the CTA tunnels
- L. Placing equipment and materials in the area above the CTA tunnels and/or on top of the existing CTA retaining walls is at the discretion of the CTA, and must be authorized prior to the start of any activities above and around the tunnel and/or the existing CTA retaining walls. In order for the CTA to evaluate the impact due to Contractor activities, a Structural Assessment Report shall be prepared concerning the CTA tunnel structures.
1. The Contractor shall retain the services of an engineering firm, prequalified in the IDOT consultant selection category of Highway Bridge (Advance Typical / Complex), for preparation of the Structural Assessment Report(s). Contractor's pre-approval shall not be applicable for this project. Preparation of the Structural Assessment Report(s) shall be at the Contractor's expense.
 2. At its discretion, the CTA will provide available relevant existing plans for the Contractor's use.
 3. The Contractor is advised that the existing structures most likely contain elements that are in deteriorated conditions with reduced load carrying capacities. It is the Contractor's responsibility to account for the condition of existing structures when developing construction procedures for using them to support construction loads.
 4. The Contractor shall verify that the structural demands of the applied loads due to the Contractor's means and methods will not exceed the available capacity of the structure at the time loads are applied nor will any overstress to the structure occur. The Contractor may need to provide modifications (or other methods of retrofitting) to the existing tunnels and/or existing CTA retaining walls to support construction loads. Locations and design of such modifications system will be the responsibility of the Contractor, will not be paid for separately, and will be subject to the review and approval of the CTA.
 5. The modifications may include constructing elements adjacent to the CTA tunnels to reduce the load transfer to the tunnel structures. Any proposed improvements within the area of the tunnel to support Contractor operations will not be paid for separately, but will be included in the cost of other items.

1.10 HAZARDOUS WORKING CONDITIONS

- A. The Contractor shall caution all employees of the presence of electric third rail (600 volts DC), live cables and moving trains on CTA tracks. The Contractor shall take all necessary precautions to prevent damage to life or property through contact with the electrical or operations systems. The Contractor shall caution all employees that any contact with live electric third rail or "live" portions of train undercarriage may result in a severe burn or death.
- B. The Contractor shall establish third-rail safety precautions in accordance with CTA regulations, such as using insulating hoods or covers for live third rail or cables adjacent to the work. On every day and at every work site where a live third rail hazard exists, the Contractor shall instruct all employees of the emergency procedures. Knowledge of the disconnect switch locations or manner of disconnection shall be available at all times to the personnel on the job. Unless otherwise noted, only CTA Electricians are allowed to disconnect power.
- C. The third rail may be de-energized during authorized Track Access Occurrences. The planning and implementation of the de-energizing shall be listed in the Contractor's process plan and include documenting checklist requirements.

1.11 TRACK SAFETY

- A. The Contractor shall, at all times, take special care to conduct operations over, on, under, adjacent to, or adjoining, the CTA facilities and/or Right-of-Way in such a manner as not to cause damage, settlement or displacement of any structures, tracks or any portion thereof. Contractor will monitor CTA tracks for vertical and horizontal movements. Monitoring shall consist of pre-construction and post-construction track surveys and daily monitoring of the CTA tracks for vertical or horizontal movements during operations that could potentially impact track stability (construction activities, including, but not limited to: excavation, ERS, pile driving, utility jacking, etc.); **monitoring also applies to any construction operations that CTA determines warrants monitoring.** Monitoring points are to be at least every 10' centers within the construction zone and 50' beyond the identified construction limits. Submit copies of reports daily to CTA for review. Maximum allowable horizontal and vertical movements are 1/4 inch. If movements in excess of 1/4 inch are detected, the contractor will discontinue construction operations immediately and notify the CTA. CTA will evaluate the track condition and determine what restorative work is required. The contractor will perform this required work at his/her expense prior to continuing remaining contract work. If track repairs are required, the contractor will hire a contractor experienced in CTA track work and approved by the CTA to perform the corrective repairs to the satisfaction of the CTA.

- B. Any damages to the CTA tracks, supporting structures or other existing facilities and properties caused by the Contractor's operations shall be replaced or repaired by the Contractor to the satisfaction of the CTA without reimbursement. Contractor shall obtain photo documentation of damaged property to the CTA prior to performing any repair or replacement work.
- C. The CTA shall have the right to perform any work it deems to be of an emergency nature and/or necessary to permit normal train operations during construction operations by the Contractor. The work to be completed by the CTA may impact the ongoing Contractor operations. If the emergency work is required due to Contractor actions, the cost of such service or emergency work provided by the CTA shall be borne by the Contractor with no reimbursement by the Department.
- D. All work shall comply with the current versions of the *CTA Adjacent Construction Manual*, *CTA Safety Manual for Contract Construction On, Above, or Adjacent to the CTA Rail System* and CTA Standard Operating Procedures, including all addendums, updates, memorandums and other subsequent modifications.
- E. The Contractor shall take such precautions as are necessary to ensure the safety and continuity of the CTA operations and passengers. The Contractor shall provide a minimum horizontal clearance of 7'-2" from the centerline of the nearest tangent track to any falsework, bracing and forms or other temporary obstruction during the work under this Contract. The clearance requirements for curved track sections must be calculated by the Contractor to ensure encroachment into the clearance envelope will not occur. Prepare, submit and obtain approval of detailed drawings prepared and sealed by a licensed structural engineer in the state of Illinois for all falsework, sheeting and construction procedures adjacent to and under the tracks before doing any work on same. After obtaining approval of such plans, said falsework, sheeting and construction procedures shall be constructed strictly in accordance with the approved drawings and specifications. All submittals must be submitted to the Engineer to be provided to the CTA In case of any settlement or displacement of structures or tracks, the Contractor shall immediately proceed with all shoring or other work necessary to maintain the CTA property in a safe condition for the operation of train service. If the Contractor fails to undertake this work within 24 hours after notice by the Engineer in writing, the CTA may proceed to repair or shore any such structure or tracks; and the cost thereof shall be billed to the Contractor with no compensation. If the settlement or displacement is severe enough to limit train service, the repairs shall be made immediately. All costs of any disruption to the CTA service due to the Contractor's operations or negligence shall be at the Contractor's expense with no compensation.

- F. In limited cases and with advance authorization by the CTA, a minimum horizontal clearance of 6'-1" between the centerline of the nearest tangent track and an obstruction may be allowed. This clearance does not allow CTA or Contractor personnel to safely stand between the obstruction and an operating train. In addition, an obstruction at this clearance is a hazard to motormen with a cab window open. Any required flagging by the CTA will need to be requested as described herein.
- G. A minimum vertical clearance of 14'-6" (4.42 m) above the high running rail the CTA tracks must be provided at all times.
- H. Work adjacent and above the CTA tunnels must consider the protection of the existing tunnel structures in addition to items described above related to open track conditions. The protection of the tunnel structure is critical to maintain continuous transit operations. Section 1.09K describes the required items as part of the Construction Process near the tunnel structures. Before the start of construction, the Contractor will complete a pre-construction inspection of the existing CTA tunnel (with CTA in attendance) at locations to be determined by the CTA. Readily visible conditions and distress such as unusual cracks, obvious signs of leakage, settlement, etc. will be photographically recorded and documented by the Contractor. The Contractor will also make a DVD survey to provide a more complete general record of conditions in the CTA Tunnel. At the conclusion of the pre-construction survey, a report shall be prepared by the Contractor presenting the observed existing conditions and shall include written, videotaped and photographic documentation. The record shall then be used by the Contractor as a basis for comparison to distress that may occur after the survey. The CTA, at their discretion, may place inspectors, or other personnel, within adjacent tunnel sections during Contractor operations. The CTA personnel will alert the Engineer if the Contractor actions appear to be damaging the CTA tunnel structure(s). If any damage is noted in the CTA Tunnel during the Contractor's operations then the Contractor shall stop work immediately and the necessary corrective measures shall be initiated as directed by the Engineer and the CTA. No additional compensation will be due the Contractor for repairing damage to the CTA tunnel. A post-construction survey shall be performed, with recordings and documentation the same as required in the pre-construction survey, to document the final condition of the CTA tunnel after all Contractor's operations, in the vicinity of the CTA tunnel, are complete.

1.12 TRACK FLAGGING OPERATIONS

- A. Temporary Track Flagging slow zones per CTA SOP 7041 and “CTA Safety Manual for Contract Construction on or Near the CTA Rail System” are restricted in the following manner:
1. Temporary track flagging slow zones can only be mobilized, utilized and demobilized in non-rush hour time periods and no more than one (1) Track Flagging Operation zone will be permitted at any given time. The Contractor will be the responsible party responsible to furnish (Contractor may purchase from CTA if Contractor does not have) and install the required slow zone signage and equipment. A Track Flagging Operation zone is defined as a contiguous work zone, of no more than 600 feet in length, regardless of the number of tracks fouled. The costs for all manpower, signage and equipment for flagging operations will be billed by the CTA to the Contractor with reimbursement as defined herein.
 2. Current Standard Operating Procedures require Slow Zone with flagging protection whenever any workers are scheduled to work on, across or near a section of track. Flagging protection shall be ordered and assigned according to the CTA Flagmen Requirements Manual. These standards must be adhered to and the number of flagmen assigned to a work location shall be as required by the CTA Flagmen Requirements Manual that is available for public viewing at CTA Headquarters upon request. If the work will take place in an area of restricted visibility then flagmen must be assigned (for any number of workers/duration of work) and a slow zone must be established.
 3. Temporary Track Flagging slow zone signs will be placed, removed or turned by the Contractor so the sign cannot be read from the motor cab or hooded to cover the sign so it may not be read from the motor cab when the work crew clears the Right-of-Way.
 4. The Contractor shall provide the Engineer with a written request for flagmen and other personnel at least seventy two (72) hours (two normal working days and before noon) prior to the date, and time the work will be performed and the CTA personnel are requested. The Engineer or the Engineer’s designee will coordinate all flagmen requests with the CTA.
 5. A maximum of fifty (50) flagger shifts will be reimbursed as part of the Contract. The costs for additional flagger shifts required for the Contractor’s operations that are requested and granted by the CTA will be reviewed after the flagger shift request has been made to the Engineer.

- B. The providing of such personnel and any other safety precautions taken by the CTA shall not relieve the Contractor of any liability for death, injury or damage arising in connection with the construction operations. See CTA SOP No. 7037, "Flagging on the right-of-way", for a description of flagging personnel duties.
- C. To minimize flagmen usage, the Contractor shall use approved barricades, barricaded scaffolds and/or safety railings. Barricades and safety railing arrangements shall be in accordance with Section 4-5.3 of the *CTA Safety Manual for Contract Construction On, Above, or Adjacent to the CTA Rail System*.
- D. The CTA does not guarantee that flagging or other personnel will always be available when requested. The Contractor shall be advised that requests for flagging manpower must conform to the CTA Flagman Requirements Manual, and certain work locations require multiple flagging personnel when only one track is fouled by the work.
- E. The Contractor shall pay for all flagging and other personnel costs incurred and charged by the CTA. The cost for the each flagger shift shall be approximately \$900.00 per flagger shift (exact cost will be based on actual wage rates, fringes and overhead). The Contractor shall also be responsible to reimburse the CTA for all costs associated with the use of other personnel for infrastructure shifts throughout the duration of the contract. The cost for any other CTA personnel (signalmen, linemen, towermen, inspectors, etc.) shall be approximately \$1,100.00 per infrastructure shift (exact cost will be based on actual wage rates, fringes and overhead). CTA personnel assigned to monitor CTA tunnels during Contractor operations identified within Section 1.11I are considered as infrastructure shifts.
- F. By labor contract, CTA flagging personnel are entitled to a 30-minute break after a continuous 5-1/2 hour work period, including report and travel time. The 5-1/2 hour period begins when the person reports to work at his or her home terminal. Additionally, flagging personnel are entitled to occasional personal breaks (to use the washroom facilities) during the normal course of work. When flagging personnel leave the work site, work must cease unless provision is made for a relief flagger. The Contractor shall coordinate the Project work schedule with the flagging personnel break periods.
- G. All employees of the Contractor and subcontractors shall report any actions of perceived CTA employee misconduct, or if any CTA employee does not provide a full level of cooperation in support of the contract; immediately and directly to the Engineer. The Engineer will provide written correspondence to the CTA Project Manager, as well as CTA Operations. Only with timely, written documentation will CTA be enabled to resolve work site personnel issues and take appropriate disciplinary action, when necessary.

- H. If the Contractor, Engineer, CTA Construction or Safety Inspector believes that the Flagman is unable to perform his/her duties responsibly, work shall be stopped immediately, ensure that the Right-of-Way is safe for train operations, and the Work Crew shall exit, without delay, the Rail System Right-of-Way. The Contractor must contribute incident information to the Engineer to that a written report can be submitted to the CTA prior to the end of the workday.
 - 1. In addition, all employees of the Contractor and subcontractors must report any actions of perceived CTA employee misconduct, or if any CTA employee does not provide a full level of cooperation in support of the contract immediately to the Engineer. The Engineer will then contact the CTA's Control Center and/or CTA Rail Operations Route Manager. Within 24 hours of alleged incident, the Engineer must provide a written report to the CTA including detailed explanation of incident, employee badge numbers, location of incident, etc. The Contractor must contribute incident information to the Engineer.
 - 2. Failure to make the proper notification in writing may adversely affect any claim that the Department may file with respect to CTA employee performance or lack thereof.
- I. CTA Flaggers only provide flagging protection for the CTA Right-of-Way, and only CTA Flaggers are permitted to provide flagging protection for the CTA Right-of-Way. Flaggers for streets, highways or other railroads are solely the responsibility of the Contractor, and will not be permitted to provide flagging protection for the CTA Right-of-Way. Any additional flagging required by other agencies or railroads is the responsibility of the Contractor.

1.13 TRACK ACCESS OCCURRENCES

- A. The entire system must be fully operational when the tracks are put back into service after a Track Access Occurrence. The track where work was conducted must be returned to the CTA in revenue condition; all stations must be open, fully functional and properly cleaned. The Contractor shall be immediately available with sufficient staff for up to one hour after revenue operation begins to ensure that all systems are functioning properly.
- B. The Contractor shall allow enough time prior to putting the tracks back into service to make sure the line can be fully operational. A test train shall be required after any construction activity, determined by the Engineer or CTA, to require a test train. The scheduling of test trains must include travel time to and from the location being tested. Additional time should also be allowed for any possible remedial work required before the system can be made fully operational.

- C. All components of the system, including, but not limited to, tracks, signals, stations, entrances, etc. must be fully and properly operational prior to putting the tracks and facilities back into service. Any facilities under demolition or construction and any temporary facilities must be safe and secure so they do not impact revenue service operations.
- D. The Contractor shall be subject to fines if any station, facility, yard, structure, track, or component is not fully operational and useable at the prescribed predetermined time; including all planned staging of construction sites. The CTA will identify appropriate fines at the time of the incident. No compensation will be made for fines levied by the CTA due to Contractor actions or delays in providing CTA facilities at prescribed times.
- E. The Contractor shall clean all debris and equipment from the work or staging areas after work has been completed after each work day. In the event the Contractor fails to so clean to the CTA's satisfaction, the CTA may perform any necessary cleaning and fine the Contractor the cost of such cleaning. No compensation will be made for fines levied by the CTA due to delays and cleaning costs.

1.14 SUBWAY INFRASTRUCTURE PROTECTION

- A. The CTA maintains ventilation shafts and equipment located below SN 016-0461. The ventilation shafts and all CTA infrastructure located below SN 016-0461 shall remain unimpeded. The Contractor shall not place materials or equipment on top of ventilation shafts. Ventilation shafts shall be protected from debris and other material that could fall into or onto the ventilation shaft infrastructure. All temporary measures proposed to be employed in order to protect the ventilation shafts shall be approved by both the Engineer and the CTA prior to installation.

EMBANKMENT I

Effective: March 1, 2011

Revised: November 1, 2013

Description. This work shall be according to Section 205 of the Standard Specifications except for the following.

Material. All material shall be approved by the District Geotechnical Engineer. The proposed material must meet the following requirements.

- a) The laboratory Standard Dry Density shall be a minimum of 90 lb/cu ft (1450 kg/cu m) when determined according to AASHTO T 99 (Method C).
- b) The organic content shall be less than ten percent determined according to AASHTO T 194 (Wet Combustion).
- c) Soils which demonstrate the following properties shall be restricted to the interior of the embankment and shall be covered on both the sides and top of the embankment by a minimum of 3 ft (900 mm) of soil not considered detrimental in terms of erosion potential or excess volume change.
 - 1) A grain size distribution with less than 35 percent passing the number 75 um (#200) sieve.
 - 2) A plasticity index (PI) of less than 12.
 - 3) A liquid limit (LL) in excess of 50.
- d) Reclaimed asphalt shall not be used within the ground water table or as a fill if ground water is present.
- e) The RAP used shall be according to the current Bureau of Materials and Physical Research Policy Memorandum, "Reclaimed Asphalt Pavement (RAP) for Aggregate Applications". Gradation deleterious count shall not exceed 10% of total RAP and 5% of other by total weight.

CONSTRUCTION REQUIREMENTS

Samples. Embankment material shall be sampled, tested, and approved before use. The contractor shall identify embankment sources, and provide equipment as the Engineer requires, for the collection of samples from those sources. Samples will be furnished to the Geotechnical Engineer a minimum of three weeks prior to use in order that laboratory tests for approval and compaction can be performed. Embankment material placement cannot begin until tests are completed and approval given.

Placing Material. In addition to Article 202.03, broken concrete, reclaimed asphalt with no expansive aggregate, or uncontaminated dirt and sand generated from construction or demolition activities shall be placed in 6 inches (150 mm) lifts and disked with the underlying lift until a uniform homogenous material is formed. This process also applies to the overlaying lifts. The disk must have a minimum blade diameter of 24 inches (600 mm).

When embankments are to be constructed on hillsides or existing slopes that are steeper than 3H:1V, steps shall be keyed into the existing slope by stepping and benching as shown in the plans or as directed by the engineer.

Compaction. Soils classification for moisture content control will be determined by the Soils Inspector using visual field examination techniques and the IDH Textural Classification Chart.

When tested for density in place each lift shall have a maximum moisture content as follows.

- a) A maximum of 110 percent of the optimum moisture for all forms of clay soils.
- b) A maximum of 105 percent of the optimum moisture for all forms of clay loam soils.

Stability. The requirement for embankment stability in Article 205.04 will be measured with a Dynamic Cone Penetrometer (DCP) according to the test method in the IDOT Geotechnical Manual. The penetration rate must be equal or less than 1.5 inches (38 mm) per blow.

Basis of Payment. This work will not be paid separately but will be considered as included in the various items of excavation.

AGGREGATE SUBGRADE IMPROVEMENT (D-1)

Effective: February 22, 2012

Revised: April 1, 2016

Add the following Section to the Standard Specifications:

“SECTION 303. AGGREGATE SUBGRADE IMPROVEMENT

303.01 Description. This work shall consist of constructing an aggregate subgrade improvement.

303.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Coarse Aggregate	1004.07
(b) Reclaimed Asphalt Pavement (RAP) (Notes 1, 2 and 3)	1031

Note 1. Crushed RAP, from either full depth or single lift removal, may be mechanically blended with aggregate gradation CS 01 but shall not exceed 40 percent by weight of the total product. The top size of the Coarse RAP shall be less than 4 in. (100 mm) and well graded.

Note 2. RAP having 100 percent passing the 1 1/2 in (37.5 mm) sieve and being well graded, may be used as capping aggregate in the top 3 in. (75 mm) when aggregate gradation CS 01 is used in lower lifts. When RAP is blended with any of the coarse aggregates, the blending shall be done with mechanically calibrated feeders. The final product shall not contain more than 40 percent by weight of RAP.

Note 3. The RAP used for aggregate subgrade improvement shall be according to the current Bureau of Materials and Physical Research Policy Memorandum, “Reclaimed Asphalt Pavement (RAP) for Aggregate Applications”.

303.03 Equipment. The vibratory machine shall be according to Article 1101.01, or as approved by the Engineer. The calibration for the mechanical feeders shall have an accuracy of ± 2.0 percent of the actual quantity of material delivered.

303.04 Soil Preparation. The stability of the soil shall be according to the Department’s Subgrade Stability Manual for the aggregate thickness specified.

303.05 Placing Aggregate. The maximum nominal lift thickness of aggregate gradation CS 01 shall be 24 in. (600 mm).

303.06 Capping Aggregate. The top surface of the aggregate subgrade shall consist of a minimum 3 in. (75 mm) of aggregate gradations CA 06 or CA 10. When Reclaimed Asphalt Pavement (RAP) is used, it shall be crushed and screened where 100 percent is passing the 1 1/2 in. (37.5 mm) sieve and being well graded. RAP that has been fractionated to size will not be permitted for use in capping. Capping aggregate will not be required when the aggregate subgrade improvement is used as a cubic yard pay item for undercut applications. When RAP is blended with any of the coarse aggregates, the blending shall be done with mechanically calibrated feeders.

303.07 Compaction. All aggregate lifts shall be compacted to the satisfaction of the Engineer. If the moisture content of the material is such that compaction cannot be obtained, sufficient water shall be added so that satisfactory compaction can be obtained.

303.08 Finishing and Maintenance of Aggregate Subgrade Improvement. The aggregate subgrade improvement shall be finished to the lines, grades, and cross sections shown on the plans, or as directed by the Engineer. The aggregate subgrade improvement shall be maintained in a smooth and compacted condition.

303.09 Method of Measurement. This work will be measured for payment according to Article 311.08.

303.10 Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) for AGGREGATE SUBGRADE IMPROVEMENT or at the contract unit price per square yard (square meter) for AGGREGATE SUBGRADE IMPROVEMENT, of the thickness specified.

Add the following to Section 1004 of the Standard Specifications:

“1004.07 Coarse Aggregate for Aggregate Subgrade Improvement. The aggregate shall be according to Article 1004.01 and the following.

- (a) Description. The coarse aggregate shall be crushed gravel, crushed stone, or crushed concrete. The top 12 inches of the aggregate subgrade improvement shall be 3 inches of capping material and 9 inches of crushed gravel, crushed stone or crushed concrete. In applications where greater than 36 inches of subgrade material is required, rounded gravel, meeting the CS01 gradation, may be used beginning at a depth of 12 inches below the bottom of pavement.
- (b) Quality. The coarse aggregate shall consist of sound durable particles reasonably free of deleterious materials. Non-mechanically blended RAP may be allowed up to a maximum of 5.0 percent.

(c) Gradation.

- (1) The coarse aggregate gradation for total subgrade thicknesses of 12 in. (300 mm) or greater shall be CS 01.

Grad No.	COARSE AGGREGATE SUBGRADE GRADATIONS				
	Sieve Size and Percent Passing				
	8"	6"	4"	2"	#4
CS 01	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20

Grad No.	COARSE AGGREGATE SUBGRADE GRADATIONS (Metric)				
	Sieve Size and Percent Passing				
	200 mm	150 mm	100 mm	50 mm	4.75 mm
CS 01	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20

- (2) The 3 in. (75mm) capping aggregate shall be gradation CA 6 or CA 10.

COARSE AGGREGATE FOR BACKFILL, TRENCH BACKFILL AND BEDDING (D-1)

Effective: November 1, 2011
 Revised: November 1, 2013

This work shall be according to Section 1004.05 of the Standard Specifications except for the following:

Reclaimed Asphalt Pavement (RAP) maybe blended with gravel, crushed gravel, crushed stone crushed concrete, crushed slag, chats, crushed sand stone or wet bottom boiler slag. The RAP used shall be according to the current Bureau of Materials and Physical Research Policy Memorandum, "Reclaimed Asphalt Pavement (RAP) for Aggregate Applications". The RAP shall be uniformly graded and shall pass the 1.0 in. (25 mm) screen. When RAP is blended with any of the coarse aggregate listed above, the blending shall be done mechanically with calibrated feeders. The feeders shall have an accuracy of + 2.0 percent of the actual quantity of material delivered. The final blended product shall not contain more than 40 percent by weight RAP.

The coarse aggregate listed above shall meet CA 6 and CA 10 gradations prior to being blended with the processed and uniformly graded RAP. Gradation deleterious count shall not exceed 10% of total RAP and 5% of other by total weight.

FRICITION AGGREGATE (D-1)

Effective: January 1, 2011
 Revised: November 1, 2019

Standard Specifications to read:

“1004.03 Coarse Aggregate for Hot-Mix Asphalt (HMA). The aggregate shall be according to Article 1004.01 and the following.

(a) Description. The coarse aggregate for HMA shall be according to the following table.

Use	Mixture	Aggregates Allowed
Class A	Seal or Cover	<u>Allowed Alone or in Combination</u> ^{5/} : Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag Crushed Concrete
HMA Low ESAL	Stabilized Subbase Shoulders	or <u>Allowed Alone or in Combination</u> ^{5/} : Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag ^{1/} Crushed Concrete
HMA High ESAL Low ESAL	Binder IL-19.0 or IL-19.0L SMA Binder	<u>Allowed Alone or in Combination</u> ^{5/ 6/} : Crushed Gravel Carbonate Crushed Stone ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Concrete ^{3/}

Use	Mixture	Aggregates Allowed								
HMA High ESAL Low ESAL	C Surface and Binder IL-9.5 or IL-9.5L SMA Ndesign 50 Surface	<u>Allowed Alone or in Combination</u> ^{5/} : Crushed Gravel Carbonate Crushed Stone ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag ^{4/} Crushed Concrete ^{3/}								
		HMA High ESAL	D Surface and Binder IL-9.5 SMA Ndesign 50 Surface	<u>Allowed Alone or in Combination</u> ^{5/} : Crushed Gravel Carbonate Crushed Stone (other than Limestone) ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag ^{4/} Crushed Concrete ^{3/}						
		<u>Other Combinations Allowed:</u>								
		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; text-align: center;"><i>Up to...</i></td> <td style="width: 50%; text-align: center;"><i>With...</i></td> </tr> <tr> <td style="text-align: center;">25% Limestone</td> <td style="text-align: center;">Dolomite</td> </tr> <tr> <td style="text-align: center;">50% Limestone</td> <td style="text-align: center;">Any Mixture D aggregate other than Dolomite</td> </tr> <tr> <td style="text-align: center;">75% Limestone</td> <td style="text-align: center;">Crushed Slag (ACBF) or Crushed Sandstone</td> </tr> </table>	<i>Up to...</i>	<i>With...</i>	25% Limestone	Dolomite	50% Limestone	Any Mixture D aggregate other than Dolomite	75% Limestone	Crushed Slag (ACBF) or Crushed Sandstone
<i>Up to...</i>	<i>With...</i>									
25% Limestone	Dolomite									
50% Limestone	Any Mixture D aggregate other than Dolomite									
75% Limestone	Crushed Slag (ACBF) or Crushed Sandstone									
HMA High ESAL	E Surface IL-9.5 SMA Ndesign 80 Surface	<u>Allowed Alone or in Combination</u> ^{5/ 6/} : Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag No Limestone.								
		<u>Other Combinations Allowed:</u>								
		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; text-align: center;"><i>Up to...</i></td> <td style="width: 50%; text-align: center;"><i>With...</i></td> </tr> <tr> <td style="text-align: center;">50% Dolomite^{2/}</td> <td style="text-align: center;">Any Mixture E aggregate</td> </tr> </table>	<i>Up to...</i>	<i>With...</i>	50% Dolomite ^{2/}	Any Mixture E aggregate				
<i>Up to...</i>	<i>With...</i>									
50% Dolomite ^{2/}	Any Mixture E aggregate									

Use	Mixture	Aggregates Allowed	
		75% Dolomite ^{2/}	Crushed Sandstone, Crushed Slag (ACBF), Crushed Steel Slag, or Crystalline Crushed Stone
		75% Crushed Gravel ^{2/} or Crushed Concrete ^{3/}	Crushed Sandstone, Crystalline Crushed Stone, Crushed Slag (ACBF), or Crushed Steel Slag
HMA High ESAL	F Surface IL-9.5 SMA Ndesign 80 Surface	<u>Allowed Alone or in Combination</u> ^{5/ 6/} :	
		Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag No Limestone.	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>
		50% Crushed Gravel ^{2/} , Crushed Concrete ^{3/} , or Dolomite ^{2/}	Crushed Sandstone, Crushed Slag (ACBF), Crushed Steel Slag, or Crystalline Crushed Stone

- 1/ Crushed steel slag allowed in shoulder surface only.
- 2/ Carbonate crushed stone (limestone) and/or crushed gravel shall not be used in SMA Ndesign 80. In SMA Ndesign 50, carbonate crushed stone shall not be blended with any of the other aggregates allowed alone in Ndesign 50 SMA binder or Ndesign 50 SMA surface.
- 3/ Crushed concrete will not be permitted in SMA mixes.
- 4/ Crushed steel slag shall not be used as leveling binder.
- 5/ When combinations of aggregates are used, the blend percent measurements shall be by volume.”
- 6/ Combining different types of aggregate will not be permitted in SMA Ndesign 80.”
- 7/

GROUND TIRE RUBBER (GTR) MODIFIED ASPHALT BINDER (D-1)

Effective: June 29, 2006

Revised: April 1, 2016

Add the following to the end of article 1032.05 of the Standard Specifications:

“(c) Ground Tire Rubber (GTR) Modified Asphalt Binder. A quantity of 10.0 to 14.0 percent GTR (Note 1) shall be blended by dry unit weight with a PG 64-28 to make a GTR 70-28 or a PG 58-28 to make a GTR 64-28. The base PG 64-28 and PG 58-28 asphalt binders shall meet the requirements of Article 1032.05(a). Compatible polymers may be added during production. The GTR modified asphalt binder shall meet the requirements of the following table.

Test	Asphalt Grade GTR 70-28	Asphalt Grade GTR 64-28
Flash Point (C.O.C.), AASHTO T 48, °F (°C), min.	450 (232)	450 (232)
Rotational Viscosity, AASHTO T 316 @ 275 °F (135 °C), Poises, Pa·s, max.	30 (3)	30 (3)
Softening Point, AASHTO T 53, °F (°C), min.	135 (57)	130 (54)
Elastic Recovery, ASTM D 6084, Procedure A (sieve waived) @ 77 °F, (25 °C), aged, ss, 100 mm elongation, 5 cm/min., cut immediately, %, min.	65	65

Note 1. GTR shall be produced from processing automobile and/or light truck tires by the ambient grinding method. GTR shall not exceed 1/16 in. (2 mm) in any dimension and shall contain no free metal particles or other materials. A mineral powder (such as talc) meeting the requirements of AASHTO M 17 may be added, up to a maximum of four percent by weight of GTR to reduce sticking and caking of the GTR particles. When tested in accordance with Illinois modified AASHTO T 27, a 50 g sample of the GTR shall conform to the following gradation requirements:

Sieve Size	Percent Passing
No. 16 (1.18 mm)	100
No. 30 (600 µm)	95 ± 5
No. 50 (300 µm)	> 20

Add the following to the end of Note 1. of article 1030.03 of the Standard Specifications:

“A dedicated storage tank for the Ground Tire Rubber (GTR) modified asphalt binder shall be provided. This tank must be capable of providing continuous mechanical mixing throughout by continuous agitation and recirculation of the asphalt binder to provide a uniform mixture. The tank shall be heated and capable of maintaining the temperature of the asphalt binder at 300 °F to 350 °F (149 °C to 177 °C). The asphalt binder metering systems of dryer drum plants shall be calibrated with the actual GTR modified asphalt binder material with an accuracy of ± 0.40 percent.”

Revise 1030.02(c) of the Standard Specifications to read:

“(c) RAP Materials (Note 5)1031”

Add the following note to 1030.02 of the Standard Specifications:

Note 5. When using reclaimed asphalt pavement and/or reclaimed asphalt shingles, the maximum asphalt binder replacement percentage shall be according to the most recent special provision for recycled materials.

HOT-MIX ASPHALT BINDER AND SURFACE COURSE (D-1)

Effective: November 1, 2019
 Revised: February 1, 2020

Description. This This work shall consist of constructing a hot-mix asphalt (HMA) binder and/or surface course on a prepared base. Work shall be according to Sections 406 and 1030 of the Standard Specifications, except as modified herein.

Materials. Revise Article 1004.03(c) to read:

“ (c) Gradation. The coarse aggregate gradations shall be as listed in the following table.

Use	Size/Application	Gradation No.
Class A-1, A-2, & A-3	3/8 in. (10 mm) Seal	CA 16 or CA 20
Class A-1	1/2 in. (13 mm) Seal	CA 15
Class A-2 & A-3	Cover Coat	CA 14
HMA High ESAL	IL-19.0; Stabilized Subbase IL-19.0	CA 11 ^{1/}
	SMA 12.5 ^{2/}	CA 13 ^{4/} , CA 14, or CA 16
	SMA 9.5 ^{2/}	CA 13 ^{3/4/} or CA 16 ^{3/}
	IL-9.5	CA 16, CM 13 ^{4/}
	IL-9.5FG	CA 16
HMA Low ESAL	IL-19.0L	CA 11 ^{1/}
	IL-9.5L	CA 16

1/ CA 16 or CA 13 may be blended with the CA 11.

2/ The coarse aggregates used shall be capable of being combined with stone sand, slag sand, or steel slag sand meeting the FA/FM 20 gradation and mineral filler to meet the approved mix design and the mix requirements noted herein.

3/ The specified coarse aggregate gradations may be blended.

4/ CA 13 shall be 100 percent passing the 1/2 in. (12.5mm) sieve.”

Revise Article 1004.03(e) of the Supplemental Specifications to read:

“(e) Absorption. For SMA the coarse aggregate shall also have water absorption ≤ 2.0 percent.”

HMA Nomenclature. Revise the “High ESAL” portion of the table in Article 1030.01 to read:

“High ESAL	Binder Courses	IL-19.0, IL-9.5, IL-9.5FG, IL-4.75, SMA 12.5, Stabilized Subbase IL-19.0
	Surface Courses	IL-9.5, IL-9.5FG, SMA 12.5, SMA 9.5”

Revise Article 1030.02 of the Standard Specifications and Supplemental Specifications to read:

“1030.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Coarse Aggregate	1004.03
(b) Fine Aggregate	1003.03
(c) RAP Material	1031
(d) Mineral Filler	1011
(e) Hydrated Lime	1012.01
(f) Slaked Quicklime (Note 1)	
(g) Performance Graded Asphalt Binder (Note 2)	1032
(h) Fibers (Note 3)	
(i) Warm Mix Asphalt (WMA) Technologies (Note 4)	

Note 1. Slaked quicklime shall be according to ASTM C 5.

Note 2. The asphalt binder shall be an SBS PG 76-28 when the SMA is used on a full-depth asphalt pavement and SBS PG 76-22 when used as an overlay, except where modified herein. The asphalt binder shall be a SBS PG 76-22 for IL-4.75, except where modified herein. The elastic recovery shall be a minimum of 80.

Note 3. A stabilizing additive such as cellulose or mineral fiber shall be added to the SMA mixture according to Illinois Modified AASHTO M 325. The stabilizing additive shall meet the Fiber Quality Requirements listed in Illinois Modified AASHTO M 325. Prior to approval and use of fibers, the Contractor shall submit a notarized certification by the producer of these materials stating they meet these requirements. Reclaimed Asphalt Shingles (RAS) may be used in Stone Matrix Asphalt (SMA) mixtures designed with an SBA polymer modifier as a fiber additive if the mix design with RAS included meets AASHTO T305 requirements. The RAS shall be from a certified source that produces either Type I or Type 2. Material shall meet requirements noted herein and the actual dosage rate will be determined by the Engineer.

Note 4. Warm mix additives or foaming processes shall be selected from the Department’s Qualified Producer List, “Technologies for the Production of Warm Mix Asphalt (WMA).”

Mixture Design. Revise Article 1030.04(a)(1) of the Standard Specifications and the Supplemental Specifications to read:

High ESAL, MIXTURE COMPOSITION (% PASSING) ^{1/}										
Sieve Size	IL-19.0 mm		SMA 12.5		SMA 9.5		IL-9.5mm		IL-4.75 mm	
	min	max	min	max	min	max	min	max	min	max
1 1/2 in (37.5 mm)										
1 in. (25 mm)		100								
3/4 in. (19 mm)	90	100		100						
1/2 in. (12.5 mm)	75	89	80	100		100		100		100
3/8 in. (9.5 mm)				65	90	100	90	100		100
#4 (4.75 mm)	40	60	20	30	36	50	34	69	90	100
#8 (2.36 mm)	20	42	16	24 ^{4/}	16	32 ^{4/}	34 ^{5/}	52 ^{2/}	70	90
#16 (1.18 mm)	15	30					10	32	50	65
#30 (600 μm)			12	16	12	18				
#50 (300 μm)	6	15					4	15	15	30
#100 (150 μm)	4	9					3	10	10	18
#200 (75 μm)	3	6	7.0	9.0 ^{3/}	7.5	9.5 ^{3/}	4	6	7	9 ^{3/}
#635 (20 μm)			≤ 3.0		≤ 3.0					
Ratio Dust/Asphalt Binder		1.0		1.5		1.5		1.0		1.0

1/ Based on percent of total aggregate weight.

2/ The mixture composition shall not exceed 44 percent passing the #8 (2.36 mm) sieve for surface courses with Ndesign = 90.

3/ Additional minus No. 200 (0.075 mm) material required by the mix design shall be mineral filler, unless otherwise approved by the Engineer.

- 4/ When establishing the Adjusted Job Mix Formula (AJMF) the percent passing the #8 (2.36 mm) sieve shall not be adjusted above the percentage stated on the table.
- 5/ When establishing the Adjusted Job Mix Formula (AJMF) the percent passing the #8 (2.36 mm) sieve shall not be adjusted below 34 percent.

Revise Article 1030.04(b)(1) of the Standard Specifications to read:

“(1) High ESAL Mixtures. The target value for the air voids of the HMA shall be 4.0 percent, for IL-4.75 it shall be 3.5 percent and for Stabilized Subbase it shall be 3.0 percent at the design number of gyrations. The voids in the mineral aggregate (VMA) and voids filled with asphalt binder (VFA) of the HMA design shall be based on the nominal maximum size of the aggregate in the mix and shall conform to the following requirements.

VOLUMETRIC REQUIREMENTS High ESAL				
	Voids in the Mineral Aggregate (VMA), % minimum			Voids Filled with Asphalt Binder (VFA), %
Ndesign	IL-19.0; Stabilized Subbase IL- 19.0	IL-9.5	IL-4.75 ^{1/}	
50	13.5	15.0	18.5	65 – 78 ^{2/}
70			65 - 75	
90				

1/ Maximum draindown for IL-4.75 shall be 0.3 percent.

2/ VFA for IL-4.75 shall be 72-85 percent.”

Revise the table in Article 1030.04(b)(3) to read:

“VOLUMETRIC REQUIREMENTS, SMA 12.5 ^{1/} and SMA 9.5 ^{1/}			
Ndesign	Design Air Voids Target %	Voids in the Mineral Aggregate (VMA), % min.	Voids Filled with Asphalt (VFA), %
80 ^{4/}	3.5	17.0 ^{2/}	75 - 83
		16.0 ^{3/}	

1/ Maximum draindown shall be 0.3 percent. The draindown shall be determined at the JMF asphalt binder content at the mixing temperature plus 30 °F.

- 2/ Applies when specific gravity of coarse aggregate is ≥ 2.760 .
- 3/ Applies when specific gravity of coarse aggregate is < 2.760 .
- 4/ Blending of different types of aggregate will not be permitted.
For surface course, the coarse aggregate can be crushed steel slag, crystalline crushed stone or crushed sandstone. For binder course, coarse aggregate shall be crushed stone (dolomite), crushed gravel, crystalline crushed stone, or crushed sandstone.

Add to the end of Article 1030.05 (d) (2) a. of the Standard Specifications:

“During production, the Contractor shall test SMA mixtures for draindown according to AASHTO T305 at a frequency of 1 per day of production.”

Revise the last paragraph of Article 1102.01 (a) (5) of the Standard Specifications to read:

“IL-4.75 and Stone Matrix Asphalt (SMA) mixtures which contain aggregate having absorptions greater than or equal to 2.0 percent, or which contain steel slag sand, shall have minimum surge bin storage plus haul time of 1.5 hours.”

Quality Control/Quality Assurance (QC/QA). Revise the third paragraph of Article 1030.05(d)(3) to read:

“If the Contractor and Engineer agree the nuclear density test method is not appropriate for the mixture, cores shall be taken at random locations determined according to the QC/QA document "Determination of Random Density Test Site Locations". Core densities shall be determined using the Illinois Modified AASHTO T 166 or T 275 procedure.”

Add the following paragraphs to the end of Article 1030.05(d)(3):

“Longitudinal joint density testing shall be performed at each random density test location. Longitudinal joint testing shall be located at a distance equal to the lift thickness or a minimum of 4 in. (100 mm), from each pavement edge (i.e. for a 5 in. (125 mm) lift the near edge of the density gauge or core barrel shall be within 5 in. (125 mm) from the edge of pavement). Longitudinal joint density testing shall be performed using either a correlated nuclear gauge or cores.

- a. Confined Edge. Each confined edge density shall be represented by a one-minute nuclear density reading or a core density and shall be included in the average of density readings or core densities taken across the mat which represents the Individual Test.

- b. Unconfined Edge. Each unconfined edge joint density shall be represented by an average of three one-minute density readings or a single core density at the given density test location and shall meet the density requirements specified herein. The three one-minute readings shall be spaced 10 ft (3 m) apart longitudinally along the unconfined pavement edge and centered at the random density test location.

When a longitudinal joint sealant (LJS) is applied, longitudinal joint density testing will not be required on the joint(s) sealed.”

Revise the second table in Article 1030.05(d)(4) and its notes to read:

“DENSITY CONTROL LIMITS			
Mixture Composition	Parameter	Individual Test (includes confined edges)	Unconfined Edge Joint Density, minimum
IL-4.75	Ndesign = 50	93.0 – 97.4 % ^{1/}	91.0%
IL-9.5FG	Ndesign = 50 - 90	93.0 – 97.4 %	91.0%
IL-9.5	Ndesign = 90	92.0 – 96.0 %	90.0%
IL-9.5, IL-9.5L,	Ndesign < 90	92.5 – 97.4 %	90.0%
IL-19.0	Ndesign = 90	93.0 – 96.0 %	90.0%
IL-19.0, IL-19.0L	Ndesign < 90	93.0 ^{2/} – 97.4 %	90.0%
SMA	Ndesign = 80	93.5 – 97.4 %	91.0%

1/ Density shall be determined by cores or by correlated, approved thin lift nuclear gauge.

2/ 92.0 % when placed as first lift on an unimproved subgrade.”

Equipment. Add the following to Article 1101.01 of the Standard Specifications:

“(h) Oscillatory Roller. The oscillatory roller shall be self-propelled and provide a smooth operation when starting, stopping, or reversing directions. The oscillatory roller shall be able to operate in a mode that will provide tangential impact force with or without vertical impact force by using at least one drum. The oscillatory roller shall be equipped with water tanks and sprinkling devices, or other approved methods, which shall be used to wet the drums to prevent material pickup. The drum(s) amplitude and frequency of the tangential and vertical impact force shall be approximately the same in each direction and meet the following requirements:

- (1) The minimum diameter of the drum(s) shall be 42 in. (1070 mm);

- (2) The minimum length of the drum(s) shall be 57 in. (1480 mm);
- (3) The minimum unit static force on the drum(s) shall be 125 lb/in. (22 N/m); and
- (4) The minimum force on the oscillatory drum shall be 18,000 lb (80 kN)."

Construction Requirements.

Add the following to Article 406.03 of the Standard Specifications:

"(j) Oscillatory Roller 1101.01"

Revise the third paragraph of Article 406.05(a) to read:

"All depressions of 1 in. (25 mm) or more in the surface of the existing pavement shall be filled with binder. At locations where heavy disintegration and deep spalling exists, the area shall be cleaned of all loose and unsound material, tacked, and filled with binder (hand method)."

Revise Article 406.05(c) to read.

"(c) Binder (Hand Method). Binder placed other than with a finishing machine will be designated as binder (hand method) and shall be compacted with a roller to the satisfaction of the Engineer. Hand tamping will be permitted when approved by the Engineer."

Revise the special conditions for mixture IL-4.75 in Article 406.06(b)(2)e. to read:

"e. The mixture shall be overlaid within 5 days of being placed."

Revise Article 406.06(d) to read:

“(d) Lift Thickness. The minimum compacted lift thickness for HMA binder and surface courses shall be as follows.

MINIMUM COMPACTED LIFT THICKNESS	
Mixture Composition	Thickness, in. (mm)
IL-4.75	3/4 (19) - over HMA surfaces ^{1/} 1 (25) - over PCC surfaces ^{1/}
IL-9.5FG	1 1/4 (32)
IL-9.5, IL-9.5L	1 1/2 (38)
SMA 9.5	1 3/4 (45)
SMA 12.5	2 (51)
IL-19.0, IL-19.0L	2 1/4 (57)

1/ The maximum compacted lift thickness for mixture IL-4.75 shall be 1 1/4 in. (32 mm).”

Revise Table 1 and Note 3/ of Table 1 in Article 406.07(a) of the Standard Specifications to read:

“TABLE 1 - MINIMUM ROLLER REQUIREMENTS FOR HMA				
	Breakdown Roller (one of the following)	Intermediate Roller	Final Roller (one or more of the following)	Density Requirement
Binder and Surface ^{1/}	V _D , P ^{3/} , T _B , 3W, O _T , O _B	P ^{3/} , O _T , O _B	V _S , T _B , T _F , O _T	As specified in Articles: 1030.05(d)(3), (d)(4), and (d)(7).
IL-4.75 and SMA ^{4/ 5/}	T _B , 3W, O _T	- -	T _F , 3W, O _T	
Bridge Decks ^{2/}	T _B	- -	T _F	As specified in Articles 582.05 and 582.06.

3/ A vibratory roller (V_D) or oscillatory roller (O_T or O_B) may be used in lieu of the pneumatic-tired roller on mixtures containing polymer modified asphalt binder.”

Add the following to EQUIPMENT DEFINITION in Article 406.07(a) contained in the Errata of the Supplemental Specifications:

“O_T - Oscillatory roller, tangential impact mode. Maximum speed is 3.0 mph (4.8 km/h) or 264 ft/min (80 m/min).

O_B - Oscillatory roller, tangential and vertical impact mode, operated at a speed to produce not less than 10 vertical impacts/ft (30 impacts/m).”

Delete last sentence of the second paragraph of Article 1102.01(a) (4) b. 2.

Add to the end of Article 1102.01 (a) (4) b. 2.:

“As an option, collected dust (baghouse) may be used in lieu of manufactured mineral filler according to the following:

(a.) Sufficient collected dust (baghouse) is available for production of the SMA mix for the entire project.

(b.) A mix design was prepared based on collected dust (baghouse).

Revise Article 1030.04 (d) of the Standard Specifications to read:

“(d) Verification Testing. High ESAL, IL-4.75, and SMA mix designs submitted for verification will be tested to ensure that the resulting mix designs will pass the required criteria for the Hamburg Wheel Test (IL mod AASHTO T-324) and the Tensile Strength Test (IL mod AASHTO T-283). The Department will perform a verification test on gyratory specimens compacted by the Contractor. If the mix fails the Department’s verification test, the Contractor shall make the necessary changes to the mix and resubmit compacted specimens to the Department for verification. If the mix fails again, the mix design will be rejected.

All new mix designs will be required to be tested, prior to submittal for Department verification and shall meet the following requirements:

(1) Hamburg Wheel Test criteria. The maximum allowable rut depth shall be 0.5 in. (12.5 mm). The minimum number of wheel passes at the 0.5 in. (12.5 mm) rut depth criteria shall be based on the high temperature binder grade of the mix as specified in the mix requirements table of the plans.

Illinois Modified AASHTO T 324 Requirements ^{1/}

Asphalt Binder Grade	# Repetitions	Max Rut Depth (mm)
PG 70 -XX (or higher)	20,000	12.5
PG 64 -XX (or lower)	10,000	12.5

1/ When produced at temperatures of 275 ± 5 °F (135 ± 3 °C) or less, loose Warm Mix Asphalt shall be oven aged at 270 ± 5 °F (132 ± 3 °C) for two hours prior to gyratory compaction of Hamburg Wheel specimens.

Note: For SMA Designs (N-80) the maximum rut depth is 6.0 mm at 20,000 repetitions.
 For IL 4.75mm Designs (N-50) the maximum rut depth is 9.0mm at 15,000 repetitions.

(2) Tensile Strength Criteria. The minimum allowable conditioned tensile strength shall be 60 psi (415 kPa) for non-polymer modified performance graded (PG) asphalt binder and 80 psi (550 kPa) for polymer modified PG asphalt binder. The maximum allowable unconditioned tensile strength shall be 200 psi (1380 kPa).”

Production Testing. Revise first paragraph of Article 1030.06(a) of the Standard Specifications to read:

“(a) High ESAL, IL-4.75, WMA, and SMA Mixtures. For each contract, a 300 ton (275 metric tons) test strip, except for SMA mixtures it will be 400 ton (363 metric ton), will be required at the beginning of HMA production for each mixture at the beginning of each construction year according to the Manual of Test Procedures for Materials “Hot Mix Asphalt Test Strip Procedures”. At the request of the Producer, the Engineer may waive the test strip if previous construction during the current construction year has demonstrated the constructability of the mix using Department test results.”

Add the following after the sixth paragraph in Article 1030.06 (a) of the Standard Specifications:

“The Hamburg Wheel test shall also be conducted on all HMA mixtures from a sample taken within the first 500 tons (450 metric tons) on the first day of production or during start up with a split reserved for the Department. The mix sample shall be tested according to the Illinois Modified AASHTO T 324 and shall meet the requirements specified herein. Mix production shall not exceed 1500 tons (1350 metric tons) or one day’s production, whichever comes first, until the testing is completed and the mixture is found to be in conformance. The requirement to cease mix production may be waived if the plant produced mixture demonstrates conformance prior to start of mix production for a contract.
 If the mixture fails to meet the Hamburg Wheel criteria, no further mixture will be accepted until the Contractor takes such action as is necessary to furnish a mixture meeting the criteria”

Method of Measurement:

Add the following after the fourth paragraph of Article 406.13 (b):

“The plan quantities of SMA mixtures shall be adjusted using the actual approved binder and surface Mix Design’s Gmb.”

Basis of Payment. Replace the second through the fifth paragraphs of Article 406.14 with the following:

“ HMA binder and surface courses will be paid for at the contract unit price per ton (metric ton) for MIXTURE FOR CRACKS, JOINTS, AND FLANGEWAYS; HOT-MIX ASPHALT BINDER COURSE (HAND METHOD), of the Ndesign specified; HOT-MIX ASPHALT BINDER COURSE, of the mixture composition and Ndesign specified; HOT-MIX ASPHALT SURFACE COURSE, of the mixture composition, friction aggregate, and Ndesign specified; POLYMERIZED HOT-MIX ASPHALT BINDER COURSE (HAND METHOD), of the Ndesign specified; POLYMERIZED HOT-MIX ASPHALT BINDER COURSE, of the mixture composition and Ndesign specified; POLYMERIZED HOT-MIX ASPHALT SURFACE COURSE, of the mixture composition, friction aggregate, and Ndesign specified; POLYMERIZED HOT-MIX ASPHALT BINDER COURSE, STONE MATRIX ASPHALT, of the mixture composition and Ndesign specified; POLYMERIZED HOT-MIX ASPHALT SURFACE COURSE, STONE MATRIX ASPHALT, of the mixture composition, friction aggregate, and Ndesign specified.”

RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT SHINGLES (D-1)

Effective: November 1, 2012

Revise: November 1, 2019

Revise Section 1031 of the Standard Specifications to read:

“SECTION 1031. RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT SHINGLES

1031.01 Description. Reclaimed asphalt pavement and reclaimed asphalt shingles shall be according to the following.

- (a) Reclaimed Asphalt Pavement (RAP). RAP is the material resulting from cold milling or crushing an existing hot-mix asphalt (HMA) pavement. RAP will be considered processed FRAP after completion of both crushing and screening to size. The Contractor shall supply written documentation that the RAP originated from routes or airfields under federal, state, or local agency jurisdiction.

- (b) Reclaimed Asphalt Shingles (RAS). Reclaimed asphalt shingles (RAS). RAS is from the processing and grinding of preconsumer or post-consumer shingles. RAS shall be a clean and uniform material with a maximum of 0.5 percent unacceptable material, as defined in Central Bureau of Materials Policy Memorandum, "Reclaimed Asphalt Shingle (RAS) Sources", by weight of RAS. All RAS used shall come from a Central Bureau of Materials approved processing facility where it shall be ground and processed to 100 percent passing the 3/8 in. (9.5 mm) sieve and 90 percent passing the #4 (4.75 mm) sieve. RAS shall meet the testing requirements specified herein. In addition, RAS shall meet the following Type 1 or Type 2 requirements.
- (1) Type 1. Type 1 RAS shall be processed, preconsumer asphalt shingles salvaged from the manufacture of residential asphalt roofing shingles.
 - (2) Type 2. Type 2 RAS shall be processed post-consumer shingles only, salvaged from residential, or four unit or less dwellings not subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP).

1031.02 Stockpiles. RAP and RAS stockpiles shall be according to the following.

- (a) RAP Stockpiles. The Contractor shall construct individual, sealed RAP stockpiles meeting one of the following definitions. Additional processed RAP (FRAP) shall be stockpiled in a separate working pile, as designated in the QC Plan, and only added to the sealed stockpile when test results for the working pile are complete and are found to meet tolerances specified herein for the original sealed FRAP stockpile. Stockpiles shall be sufficiently separated to prevent intermingling at the base. All stockpiles (including unprocessed RAP and FRAP) shall be identified by signs indicating the type as listed below (i.e. "Non- Quality, FRAP -#4 or Type 2 RAS", etc...).
- (1) Fractionated RAP (FRAP). FRAP shall consist of RAP from Class I, HMA (High and Low ESAL) or equivalent mixtures. The coarse aggregate in FRAP shall be crushed aggregate and may represent more than one aggregate type and/or quality, but shall be at least C quality. All FRAP shall be processed prior to testing and sized into fractions with the separation occurring on or between the #4 (4.75 mm) and 1/2 in. (12.5 mm) sieves. Agglomerations shall be minimized such that 100 percent of the RAP in the coarse fraction shall pass the maximum sieve size specified for the mixture composition of the mix design.
 - (2) Restricted FRAP (B quality) stockpiles shall consist of RAP from Class I, HMA (High ESAL), or HMA (High ESAL). If approved by the Engineer, the aggregate from a maximum 3.0 in. (75 mm) single combined pass of surface/binder milling will be classified as B quality. All millings from this application will be processed into FRAP as described previously.

- (3) Conglomerate. Conglomerate RAP stockpiles shall consist of RAP from Class I, HMA (High and Low ESAL) or equivalent mixtures. The coarse aggregate in this RAP shall be crushed aggregate and may represent more than one aggregate type and/or quality, but shall be at least C quality. This RAP may have an inconsistent gradation and/or asphalt binder content prior to processing. All conglomerate RAP shall be processed (FRAP) prior to testing. Conglomerate RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (4) Conglomerate "D" Quality (DQ). Conglomerate DQ RAP stockpiles shall consist of RAP from HMA shoulders, bituminous stabilized subbases or HMA (Low ESAL)/HMA (Low ESAL) IL-19.0L binder mixture. The coarse aggregate in this RAP may be crushed or round but shall be at least D quality. This RAP may have an inconsistent gradation and/or asphalt binder content. Conglomerate DQ RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (5) Non-Quality. RAP stockpiles that do not meet the requirements of the stockpile categories listed above shall be classified as "Non-Quality".

RAP or FRAP containing contaminants, such as earth, brick, sand, concrete, sheet asphalt, bituminous surface treatment (i.e. chip seal), pavement fabric, joint sealants, plant cleanout etc., will be unacceptable unless the contaminants are removed to the satisfaction of the Engineer. Sheet asphalt shall be stockpiled separately.

- (b) RAS Stockpiles. Type 1 and Type 2 RAS shall be stockpiled separately and shall be sufficiently separated to prevent intermingling at the base. Each stockpile shall be signed indicating what type of RAS is present.

However, a RAS source may submit a written request to the Department for approval to blend mechanically a specified ratio of Type 1 RAS with Type 2 RAS. The source will not be permitted to change the ratio of the blend without the Department prior written approval. The Engineer's written approval will be required, to mechanically blend RAS with any fine aggregate produced under the AGCS, up to an equal weight of RAS, to improve workability. The fine aggregate shall be "B Quality" or better from an approved Aggregate Gradation Control System source. The fine aggregate shall be one that is approved for use in the HMA mixture and accounted for in the mix design and during HMA production.

Records identifying the shingle processing facility supplying the RAS, RAS type, and lot number shall be maintained by project contract number and kept for a minimum of three years.

1031.03 Testing. FRAP and RAS testing shall be according to the following.

- (a) FRAP Testing. When used in HMA, the FRAP shall be sampled and tested either during processing or after stockpiling. It shall also be sampled during HMA production.
- (1) During Stockpiling. For testing during stockpiling, washed extraction samples shall be run at the minimum frequency of one sample per 500 tons (450 metric tons) for the first 2000 tons (1800 metric tons) and one sample per 2000 tons (1800 metric tons) thereafter. A minimum of five tests shall be required for stockpiles less than 4000 tons (3600 metric tons).
 - (2) Incoming Material. For testing as incoming material, washed extraction samples shall be run at a minimum frequency of one sample per 2000 tons (1800 metric tons) or once per week, whichever comes first.
 - (3) After Stockpiling. For testing after stockpiling, the Contractor shall submit a plan for approval to the District proposing a satisfactory method of sampling and testing the RAP/FRAP pile either in-situ or by restockpiling. The sampling plan shall meet the minimum frequency required above and detail the procedure used to obtain representative samples throughout the pile for testing.

Before extraction, each field sample of FRAP, shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedure. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

- (b) RAS Testing. RAS shall be sampled and tested during stockpiling according to Central Bureau of Materials Policy Memorandum, "Reclaimed Asphalt Shingle (RAS) Sources". The Contractor shall also sample as incoming material at the HMA plant.
- (1) During Stockpiling. Washed extraction and testing for unacceptable materials shall be run at the minimum frequency of one sample per 200 tons (180 metric tons) for the first 1000 tons (900 metric tons) and one sample per 1000 tons (900 metric tons) thereafter. A minimum of five samples are required for stockpiles less than 1000 tons (900 metric tons). Once a ≤ 1000 ton (900 metric ton), five-sample/test stockpile has been established it shall be sealed. Additional incoming RAS shall be in a separate working pile as designated in the Quality Control plan and only added to the sealed stockpile when the test results of the working pile are complete and are found to meet the tolerances specified herein for the original sealed RAS stockpile.

(2) Incoming Material. For testing as incoming material at the HMA plant, washed extraction shall be run at the minimum frequency of one sample per 250 tons (227 metric tons). A minimum of five samples are required for stockpiles less than 1000 tons (900 metric tons). The incoming material test results shall meet the tolerances specified herein.

The Contractor shall obtain and make available all test results from start of the initial stockpile sampled and tested at the shingle processing facility in accordance with the facility's QC Plan.

Before extraction, each field sample shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedures. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

1031.04 Evaluation of Tests. Evaluation of test results shall be according to the following.

(a) Evaluation of FRAP Test Results. All test results shall be compiled to include asphalt binder content, gradation and, when applicable (for slag), G_{mm} . A five test average of results from the original pile will be used in the mix designs. Individual extraction test results run thereafter, shall be compared to the average used for the mix design, and will be accepted if within the tolerances listed below.

Parameter	FRAP
No. 4 (4.75 mm)	± 6 %
No. 8 (2.36 mm)	± 5 %
No. 30 (600 μm)	± 5 %
No. 200 (75 μm)	± 2.0 %
Asphalt Binder	± 0.3 %
G_{mm}	± 0.03 ^{1/}

1/ For stockpile with slag or steel slag present as determined in the current Manual of Test Procedures Appendix B 21, "Determination of Reclaimed Asphalt Pavement Aggregate Bulk Specific Gravity".

If any individual sieve and/or asphalt binder content tests are out of the above tolerances when compared to the average used for the mix design, the FRAP stockpile shall not be used in Hot-Mix Asphalt unless the FRAP representing those tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

The Contractor shall maintain a representative moving average of five tests to be used for Hot-Mix Asphalt production.

With the approval of the Engineer, the ignition oven may be substituted for extractions according to the ITP, "Calibration of the Ignition Oven for the Purpose of Characterizing Reclaimed Asphalt Pavement (RAP)" or Illinois Modified AASHTO T-164-11, Test Method A.

- (b) Evaluation of RAS Test Results. All of the test results, with the exception of percent unacceptable materials, shall be compiled and averaged for asphalt binder content and gradation. A five test average of results from the original pile will be used in the mix designs. Individual test results run thereafter, when compared to the average used for the mix design, will be accepted if within the tolerances listed below.

Parameter	RAS
No. 8 (2.36 mm)	± 5 %
No. 16 (1.18 mm)	± 5 %
No. 30 (600 μm)	± 4 %
No. 200 (75 μm)	± 2.5 %
Asphalt Binder Content	± 2.0 %

If any individual sieve and/or asphalt binder content tests are out of the above tolerances when compared to the average used for the mix design, the RAS shall not be used in Hot-Mix Asphalt unless the RAS representing those tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

- (c) Quality Assurance by the Engineer. The Engineer may witness the sampling and splitting conduct assurance tests on split samples taken by the Contractor for quality control testing a minimum of once a month.

The overall testing frequency will be performed over the entire range of Contractor samples for asphalt binder content and gradation. The Engineer may select any or all split samples for assurance testing. The test results will be made available to the Contractor as soon as they become available.

The Engineer will notify the Contractor of observed deficiencies.

Differences between the Contractor's and the Engineer's split sample test results will be considered acceptable if within the following limits.

Test Parameter	Acceptable Limits of Precision	
% Passing: ^{1/}	FRAP	RAS
1/2 in.	5.0%	
No. 4	5.0%	
No. 8	3.0%	4.0%
No. 30	2.0%	4.0%
No. 200	2.2%	4.0%
Asphalt Binder Content	0.3%	3.0%
G _{mm}	0.030	

1/ Based on washed extraction.

In the event comparisons are outside the above acceptable limits of precision, the Engineer will immediately investigate.

- (d) Acceptance by the Engineer. Acceptable of the material will be based on the validation of the Contractor's quality control by the assurance process.

1031.05 Quality Designation of Aggregate in RAP and FRAP.

- (a) RAP. The aggregate quality of the RAP for homogeneous, conglomerate, and conglomerate "D" quality stockpiles shall be set by the lowest quality of coarse aggregate in the RAP stockpile and are designated as follows.
- (1) RAP from Class I, HMA (High ESAL), or (Low ESAL) IL-9.5L surface mixtures are designated as containing Class B quality coarse aggregate.
 - (2) RAP from HMA (Low ESAL) IL-19.0L binder mixture is designated as Class D quality coarse aggregate.
 - (3) RAP from Class I, HMA (High ESAL) binder mixtures, bituminous base course mixtures, and bituminous base course widening mixtures are designated as containing Class C quality coarse aggregate.
 - (4) RAP from bituminous stabilized subbase and BAM shoulders are designated as containing Class D quality coarse aggregate.

- (b) FRAP. If the Engineer has documentation of the quality of the FRAP aggregate, the Contractor shall use the assigned quality provided by the Engineer.

If the quality is not known, the quality shall be determined as follows. Fractionated RAP stockpiles containing plus #4 (4.75 mm) sieve coarse aggregate shall have a maximum tonnage of 5,000 tons (4,500 metric tons). The Contractor shall obtain a representative sample witnessed by the Engineer. The sample shall be a minimum of 50 lb (25 kg). The sample shall be extracted according to Illinois Modified AASHTO T 164 by a consultant laboratory prequalified by the Department for the specified testing. The consultant laboratory shall submit the test results along with the recovered aggregate to the District Office. The cost for this testing shall be paid by the Contractor. The District will forward the sample to the Central Bureau of Materials Aggregate Lab for MicroDeval Testing, according to ITP 327. A maximum loss of 15.0 percent will be applied for all HMA applications. The fine aggregate portion of the fractionated RAP shall not be used in any HMA mixtures that require a minimum of "B" quality aggregate or better, until the coarse aggregate fraction has been determined to be acceptable thru a MicroDeval Testing.

1031.06 Use of FRAP and/or RAS in HMA. The use of FRAP and/or RAS shall be the Contractor's option when constructing HMA in all contracts.

- (a) FRAP. The use of FRAP in HMA shall be as follows.

- (1) Coarse Aggregate Size (after extraction). The coarse aggregate in all FRAP shall be equal to or less than the nominal maximum size requirement for the HMA mixture to be produced.
- (2) Steel Slag Stockpiles. FRAP stockpiles containing steel slag or other expansive material, as determined by the Department, shall be homogeneous and will be approved for use in HMA (High ESAL and Low ESAL) mixtures regardless of lift or mix type.
- (3) Use in HMA Surface Mixtures (High and Low ESAL). FRAP stockpiles for use in HMA surface mixtures (High and Low ESAL) shall have coarse aggregate that is Class B quality or better. FRAP shall be considered equivalent to limestone for frictional considerations unless produced/screened to minus 3/8 inch.
- (4) Use in HMA Binder Mixtures (High and Low ESAL), HMA Base Course, and HMA Base Course Widening. FRAP stockpiles for use in HMA binder mixtures (High and Low ESAL), HMA base course, and HMA base course widening shall be FRAP in which the coarse aggregate is Class C quality or better.
- (5) Use in Shoulders and Subbase. FRAP stockpiles for use in HMA shoulders and stabilized subbase (HMA) shall be FRAP, Restricted FRAP, conglomerate, or conglomerate DQ.

- (b) RAS. RAS meeting Type 1 or Type 2 requirements will be permitted in all HMA applications as specified herein.
- (c) FRAP and/or RAS Usage Limits. Type 1 or Type 2 RAS may be used alone or in conjunction with FRAP in HMA mixtures up to a maximum of 5.0 percent by weight of the total mix.

When FRAP is used alone or FRAP is used in conjunction with RAS, the percent of virgin asphalt binder replacement (ABR) shall not exceed the amounts listed below for a given N Design.

Maximum Asphalt Binder Replacement (ABR) for FRAP with RAS Combination

HMA Mixtures <small>1/ 2/ 4/</small>	Maximum % ABR			
	Ndesign	Binder ^{5/}	Surface ^{5/}	Polymer Modified ^{3/}
30L		50	40	30
50		40	35	30
70		40	30	30
90		40	30	30
SMA				30
IL-4.75				40

1/ For Low ESAL HMA shoulder and stabilized subbase, the percent asphalt binder replacement shall not exceed 50 % of the total asphalt binder in the mixture.

2/ When the binder replacement exceeds 15 % for all mixes, except for SMA and IL-4.75, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 % binder replacement using a virgin asphalt binder grade of PG64-22 will be reduced to a PG58-28). When constructing full depth HMA and the ABR is less than 15 %, the required virgin asphalt binder grade shall be PG64-28.

3/ When the ABR for SMA or IL-4.75 is 15 % or less, the required virgin asphalt binder shall be SBS PG76-22 and the elastic recovery shall be a minimum of 80. When the ABR for SMA or IL-4.75 exceeds 15%, the virgin asphalt binder grade shall be SBS PG70-28 and the elastic recovery shall be a minimum of 80.

4/ When FRAP or RAS is used alone, the maximum percent asphalt binder replacement designated on the table shall be reduced by 10 %.

5/ When the mix has Illinois Flexibility Index Test (I-FIT) requirements, the maximum percent asphalt binder replacement designated on the table may be increased by 5%.

1031.07 HMA Mix Designs. At the Contractor's option, HMA mixtures may be constructed utilizing FRAP and/or RAS material meeting the detailed requirements specified herein.

(a) FRAP and/or RAS. FRAP and /or RAS mix designs shall be submitted for verification. If additional FRAP or RAS stockpiles are tested and found to be within tolerance, as defined under "Evaluation of Tests" herein, and meet all requirements herein, the additional FRAP or RAS stockpiles may be used in the original design at the percent previously verified.

(b) RAS. Type 1 and Type 2 RAS are not interchangeable in a mix design.

The RAP, FRAP and RAS stone specific gravities (G_{sb}) shall be according to the "Determination of Aggregate Bulk (Dry) Specific Gravity (G_{sb}) of Reclaimed Asphalt Pavement (RAP) and Reclaimed Asphalt Shingles (RAS)" procedure in the Department's Manual of Test Procedures for Materials.

1031.08 HMA Production. HMA production utilizing FRAP and/or RAS shall be as follows.

A scalping screen, gator, crushing unit, or comparable sizing device approved by the Engineer shall be used in the RAS and FRAP feed system to remove or reduce oversized and agglomerated material.

If during mix production, corrective actions fail to maintain FRAP, RAS or QC/QA test results within control tolerances or the requirements listed herein, the Contractor shall cease production of the mixture containing FRAP or RAS and conduct an investigation that may require a new mix design.

(a) FRAP. The coarse aggregate in all FRAP used shall be equal to or less than the nominal maximum size requirement for the HMA mixture being produced.

(b) RAS. RAS shall be incorporated into the HMA mixture either by a separate weight depletion system or by using the RAP weigh belt. Either feed system shall be interlocked with the aggregate feed or weigh system to maintain correct proportions for all rates of production and batch sizes. The portion of RAS shall be controlled accurately to within ± 0.5 percent of the amount of RAS utilized. When using the weight depletion system, flow indicators or sensing devices shall be provided and interlocked with the plant controls such that the mixture production is halted when RAS flow is interrupted.

(c) HMA Plant Requirements. HMA plants utilizing FRAP and/or RAS shall be capable of automatically recording and printing the following information.

(1) Dryer Drum Plants.

- a. Date, month, year, and time to the nearest minute for each print.
- b. HMA mix number assigned by the Department.
- c. Accumulated weight of dry aggregate (combined or individual) in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).
- d. Accumulated dry weight of RAS and FRAP in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).
- e. Accumulated mineral filler in revolutions, tons (metric tons), etc. to the nearest 0.1 unit.
- f. Accumulated asphalt binder in gallons (liters), tons (metric tons), etc. to the nearest 0.1 unit.
- g. Residual asphalt binder in the RAS and FRAP material as a percent of the total mix to the nearest 0.1 percent.
- h. Aggregate RAS and FRAP moisture compensators in percent as set on the control panel. (Required when accumulated or individual aggregate and RAS and FRAP are printed in wet condition.)
- i. When producing mixtures with FRAP and/or RAS, a positive dust control system shall be utilized.
- j. Accumulated mixture tonnage.
- k. Dust Removed (accumulated to the nearest 0.1 ton (0.1 metric ton))

(2) Batch Plants.

- a. Date, month, year, and time to the nearest minute for each print.
- b. HMA mix number assigned by the Department.
- c. Individual virgin aggregate hot bin batch weights to the nearest pound (kilogram).

- d. Mineral filler weight to the nearest pound (kilogram).
- e. RAS and FRAP weight to the nearest pound (kilogram).
- f. Virgin asphalt binder weight to the nearest pound (kilogram).
- g. Residual asphalt binder in the RAS and FRAP material as a percent of the total mix to the nearest 0.1 percent.

The printouts shall be maintained in a file at the plant for a minimum of one year or as directed by the Engineer and shall be made available upon request. The printing system will be inspected by the Engineer prior to production and verified at the beginning of each construction season thereafter.

1031.09 RAP in Aggregate Surface Course and Aggregate Wedge Shoulders, Type B.

The use of RAP in aggregate surface course and aggregate shoulders shall be as follows.

- (a) Stockpiles and Testing. RAP stockpiles may be any of those listed in Article 1031.02, except “Non-Quality” and “FRAP”. The testing requirements of Article 1031.03 shall not apply. RAP used shall be according to the current Central Bureau of Materials Policy Memorandum, “Reclaimed Asphalt Pavement (RAP) for Aggregate Applications”.
- (b) Gradation. The RAP material shall meet the gradation requirements for CA 6 according to Article 1004.01(c), except the requirements for the minus No. 200 (75 μ m) sieve shall not apply. The sample for the RAP material shall be air dried to constant weight prior to being tested for gradation.”

PUBLIC CONVENIENCE AND SAFETY (D-1)

Effective: May 1, 2012
Revised: July 15, 2012

Add the following to the end of the fourth paragraph of Article 107.09:

“If the holiday is on a Saturday or Sunday, and is legally observed on a Friday or Monday, the length of Holiday Period for Monday or Friday shall apply.”

Add the following sentence after the Holiday Period table in the fourth paragraph of Article 107.09:

“The length of Holiday Period for Thanksgiving shall be from 5:00 AM the Wednesday prior to 11:59 PM the Sunday after”

Delete the fifth paragraph of Article 107.09 of the Standard Specifications:

“On weekends, excluding holidays, roadways with Average Daily Traffic of 25,000 or greater, all lanes shall be open to traffic from 3:00 P.M. Friday to midnight Sunday except where structure construction or major rehabilitation makes it impractical.”

STATUS OF UTILITIES (D-1)

Effective: June 1, 2016
Revised: January 1, 2020

Utility companies and/or municipal owners located within the construction limits of this project have provided the following information in regard to their facilities and the proposed improvements. The tables below contain a description of specific conflicts to be resolved and/or facilities which will require some action on the part of the Department’s contractor to proceed with work. Each table entry includes an identification of the action necessary and, if applicable, the estimated duration required for the resolution.

UTILITIES TO BE ADJUSTED

Conflicts noted below have been identified by following the suggested staging plan included in the contract. The company has been notified of all conflicts and will be required to obtain the necessary permits to complete their work; in some instances resolution will be a function of the construction staging. The responsible agency must relocate or complete new installations as noted below; this work has been deemed necessary to be complete for the Department’s contractor to then work in the stage under which the item has been listed.

Pre Stage, Stage 1A through Stage 6

STAGE / LOCATION	TYPE	DESCRIPTION	RESPONSIBLE AGENCY	DURATION OF TIME

No Conflicts to be resolved.

The following contact information is what was used during the preparation of the plans as provided by the Agency/Company responsible for resolution of the conflict.

Agency/Company Responsible to Resolve Conflict	Name of contact	Address	Phone	e-mail address

UTILITIES TO BE WATCHED AND PROTECTED

The areas of concern noted below have been identified by following the suggested staging plan included for the contract. The information provided is not a comprehensive list of all remaining utilities, but those which during coordination were identified as ones which might require the Department's contractor to take into consideration when making the determination of the means and methods that would be required to construct the proposed improvement. In some instances the contractor will be responsible to notify the owner in advance of the work to take place so necessary staffing on the owners part can be secured.

The below identifies the utilities attached to the overhead bridges that are included in the underpass lighting plans

STAGE / LOCATION	TYPE	DESCRIPTION	OWNER
Lake Street	Electric	Twelve duct package attached to the north portion of the bridge. Existing ComEd facilities shall not be disturbed.	ComEd
Lake Street	Electric	Four duct package attached to the south portion of the bridge. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago DOT
Lake Street	Electric/Communications	Two to Four duct package attached to the south portion of the bridge from east abutment to center pier and then routed down the pier. Existing facilities shall not be disturbed.	Unknown
Randolph Street	Unknown	Various duct packages. Existing ducts shall not be disturbed. Engineer shall coordinate owner identification if existing ducts conflict with underpass lighting replacement improvements.	Unknown
Washington Boulevard	Electric	Twelve duct package attached to the middle portion of the bridge. Existing ComEd facilities shall not be disturbed.	ComEd
Washington Boulevard	Electric	Four duct package attached to the north portion of the bridge. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago DOT

STAGE / LOCATION	TYPE	DESCRIPTION	OWNER
Washington Boulevard	Electric	Four duct package attached to the south portion of the bridge. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago DOT
Washington Boulevard	Communications	Various ducts attached to the bridge deck and substructure units; ducts may be owner by others. Existing Verizon facilities shall not be disturbed.	Verizon
Madison Street	Electric	Twelve duct package attached to the middle portion of the bridge. Existing ComEd facilities shall not be disturbed.	ComEd
Madison Street	Electric	Multiple ducts attached to the north portion of the bridge. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago DOT
Madison Street	Electric	Four duct package attached to the south portion of the bridge. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago DOT
Madison Street	Communications	Multiple ducts within tunnel below the bridge. Existing AT&T facilities shall not be disturbed.	AT&T
Madison Street	Communications	Various ducts attached to the bridge deck and substructure units; ducts may be owner by others. Existing Verizon facilities shall not be disturbed.	Verizon

STAGE / LOCATION	TYPE	DESCRIPTION	OWNER
Van Buren Street	Communications	<p>OEMC maintains active communication facilities in conduits attached to the north half of the bridge structure. These conduits were installed as part of Contract 60X99.</p> <p>Existing OEMC facilities shall not be disturbed.</p>	City of Chicago OEMC
Harrison Street	Electric	<p>ComEd maintains active facilities in conduits attached to the bridge structure. These conduits were installed as part of Contract 60W71.</p> <p>Existing ComEd facilities shall not be disturbed.</p>	ComEd
Harrison Street	Communications	<p>OEMC maintains active communication facilities in conduits attached to the bridge structure. These conduits were installed as part of Contract 60W71.</p> <p>Existing OEMC facilities shall not be disturbed.</p>	City of Chicago OEMC
Harrison Street	Telephone/ Fiber Optic	<p>AT&T maintains active facilities in conduits attached to the bridge structure. These conduits were installed as part of Contract 60W71.</p> <p>Existing AT&T facilities shall not be disturbed. Verizon facilities within AT&T infrastructure shall not be disturbed.</p>	AT&T
Taylor Street	Electric	<p>ComEd maintains active facilities in conduits attached to the bridge structure.</p> <p>Existing ComEd facilities shall not be disturbed.</p>	ComEd

STAGE / LOCATION	TYPE	DESCRIPTION	OWNER
Taylor Street	Roadway Lighting and Traffic Signals	<p>City of Chicago DOT maintains active facilities in conduits along Taylor Street embedded in parapet walls.</p> <p>Existing City of Chicago DOT facilities shall not be disturbed.</p>	City of Chicago DOT
Taylor Street	Communications	<p>City of Chicago OEMC maintains active facilities in conduits along Taylor Street attached to the bridge structure.</p> <p>Existing City of Chicago DOT facilities shall not be disturbed.</p>	City of Chicago OEMC
Roosevelt Road	Electric	<p>ComEd maintains active facilities in multiple groups of conduits attached to the bridge structure.</p> <p>Existing ComEd facilities shall not be disturbed.</p>	ComEd
Roosevelt Road	Electric Roadway Lighting /	<p>City of Chicago DOT maintains active facilities in conduits along Roosevelt Road including attached to the bridge structure and embedded in parapet walls.</p> <p>Existing City of Chicago DOT facilities shall not be disturbed.</p>	City of Chicago DOT
Morgan Street	Communications	<p>City of Chicago OEMC maintains active facilities in conduits along Morgan Street attached to the bridge structure.</p> <p>Existing OEMC facilities shall not be disturbed.</p>	City of Chicago OEMC
Morgan Street	Electric	<p>ComEd maintains active facilities in conduits attached to the bridge structure.</p> <p>Existing ComEd facilities shall not be disturbed.</p>	ComEd

STAGE / LOCATION	TYPE	DESCRIPTION	OWNER
Morgan Street	Electric Roadway Lighting /	City of Chicago DOT maintains active facilities in conduits along Morgan Street embedded in parapet walls. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago DOT
Peoria Street	Electric	ComEd maintains active distribution services in conduits attached the bridge structure. Existing ComEd facilities shall not be disturbed.	ComEd
Peoria Street	Communications	AT&T maintains active facilities in conduits attached to the bridge structure. Existing AT&T facilities shall not be disturbed.	AT&T
Peoria Street	Electric Roadway Lighting /	City of Chicago DOT maintains active facilities in conduits along Peoria Street embedded in parapet walls. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago DOT
Peoria Street	Communications	City of Chicago OEMC maintains active facilities in conduits along Peoria Street attached to the bridge structure. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago OEMC
Halsted Street	Electric	ComEd maintains active distribution services in conduits attached to the east side of the bridge structure. Existing ComEd facilities shall not be disturbed.	ComEd

STAGE / LOCATION	TYPE	DESCRIPTION	OWNER
Halsted Street	Electric Roadway Lighting	City of Chicago DOT maintains active facilities in conduits along Halsted Street embedded in parapet walls. Existing City of Chicago DOT facilities shall not be disturbed.	City of Chicago DOT
Halsted Street	Communications	City of Chicago OEMC maintains active facilities in conduits along Halsted Street attached to the bridge structure. Existing OEMC facilities shall not be disturbed.	City of Chicago OEMC

The following contact information is what was used during the preparation of the plans as provided by the owner of the facility.

Agency/Company Responsible to Resolve Conflict	Name of contact	Address	Phone	e-mail address
ComEd	Carla Strunga	Facility Relocation Dept. 7601 S Lawndale Avenue Chicago, IL 60652	708-518-6209; 815-409-8622	Peter.Kratzer@ComEd.com Carla.Waldvogel@ComEd.com
CDWM (Water Section)	Brian McGahan (CTR Joint Venture)	CTR Joint Venture Jardine Water Purification Plant 1000 E Ohio St +51 Chicago, IL 60611	312-742-5919	Brian.McGahan@ctrwater.net
CDWM (Sewer Section)	Sid Osakada	1000 E Ohio St +51, Room 313 Chicago, IL 60611	312-744-0344	Sid.osakada@cityofchicago.org

Agency/Company Responsible to Resolve Conflict	Name of contact	Address	Phone	e-mail address
AT&T	Jamie Gwin; Stan Plodzien	AT&T Civic Project Eng 1000 Commerce Drive Oak Brook, IL 60523	630-573-5423;630-573-5453	jg8128@att.com; sp3264@att.com
Verizon (MCI) Business	Jim Todd	400 International Parkway Richardson, TX 75081	708-458-6410	jimtodd@ameritech.net
City of Chicago CDOT	Dan Grigas	30 N. LaSalle St. Room 400 Chicago, IL 60602	312-744-4815	Daniel.Grigas@cityofchicago.org
City of Chicago OEMC	Frank Kelly	1411 W. Madison St. Chicago, IL 60607	312-746-9238	Frank.Kelly@cityofchicago.org
Peoples Gas	Chuck Creager	Peoples Energy 200 E. Randolph St., 21 st FL Chicago, IL 60601	312-240-7189	crcreager@peoplesgasdelivery.com
Comcast	Bob Schulter or Robert Stoll	688 Industrial Drive Elmhurst, IL 60126	(224) 229-5861 or (224) 229-5849	Bob_Schulter@comcast.com or Robert_Stoll@comcast.com
Lightower Fiber Networks / Crown Castle	John Pyka	350 N Orleans Street Suite 620 Chicago, IL 60654	(312) 415-8184	John.Pyka@crowncastle.com

The above represents the best information available to the Department and is included for the convenience of the bidder. The days required for conflict resolution should be taken into account in the bid as this information has also been factored into the timeline identified for the project when setting the completion date. The applicable portions of the Standard Specifications for Road and Bridge Construction shall apply.

Estimated duration of time provided in the action column for the first conflicts identified will begin on the date of the executed contract regardless of the status of the utility relocations. The responsible agencies will be working toward resolving subsequent conflicts in conjunction with contractor activities in the number of days noted.

The estimated relocation dates must be part of the progress schedule submitted by the contractor. A utility kickoff meeting will be scheduled between the Department, the Department's contractor and the utility companies. The Department's contractor is responsible for contacting J.U.L.I.E. prior to any and all excavation work.

KEEPING THE EXPRESSWAY OPEN TO TRAFFIC

Effective: March 22, 1996
Revised: January 21, 2015

Whenever work is in progress on or adjacent to an expressway, the Contractor shall provide the necessary traffic control devices to warn the public and to delineate the work zone as required in these Special Provisions, the Standard Specifications, the State Standards and the District Freeway details. All Contractors' personnel shall be limited to these barricaded work zones and shall not cross the expressway.

The Contractor shall request and gain approval from the Illinois Department of Transportation's Expressway Traffic Operations Engineer at www.idotlcs.com twenty-four (24) hours in advance of all daily lane, ramp and shoulder closures and 7 days in advance of all permanent and weekend closures on all Freeways and/or Expressways in District One. This advance notification is calculated based on workweek of Monday through Friday and shall not include weekends or Holidays.

LOCATION: I-90/94 Kennedy: Ohio to I-290

WEEK NIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
Sunday - Thursday	1-Lane	10:00 PM	to	5:00 AM
	2-Lane	11:59 PM	to	5:00 AM
	3-Lane	1:00 AM	to	5:00 AM
Friday	1-Lane	10:00 PM (Fri)	to	8:00 AM (Sat)
	2-Lane	11:59 PM (Fri)	to	6:00 AM (Sat)
	3-Lane	NOT		ALLOWED
Saturday	1-Lane	10:00 PM (Sat)	to	10:00 AM (Sun)
	2-Lane	11:59 PM (Sat)	to	8:00 AM (Sun)
	3-Lane	1:00 AM (Sun)	to	7:00 AM (Sun)

LOCATION: I-90/94 Kennedy REVERSIBLES

WEEK NIGHT	ALLOWABLE LANE CLOSURE HOURS			
Sunday-Friday	9:00 PM	to	5:00 AM	
Friday	11:00 PM (Fri)	to	6:00 AM (Sat)	
Saturday	11:00 PM (Sat)	to	8:00 AM (Sun)	

LOCATION: I-90/94 Dan Ryan: 31st to I-290

WEEK NIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
Sunday-Thursday	1-Lane	10:00 PM	to	5:00 AM
	2-Lane	11:59 PM	to	5:00 AM
	3-Lane	1:00 AM	to	5:00 AM
Friday	1-Lane	11:00 PM (Fri)	to	8:00 AM (Sat)
	2-Lane	11:59 PM (Fri)	to	6:00 AM (Sat)
	3-Lane	NOT		ALLOWED
Saturday	1-Lane	10:00 PM (Sat)	to	9:00 AM (Sun)
	2-Lane	11:59 PM (Sat)	to	9:00 AM (Sun)
	3-Lane	1:00 AM (Sun)	to	7:00 AM (Sun)

LOCATION: I-290: Central to Wells (4-lane Section)

WEEK NIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
Sunday - Thursday	1-Lane	8:00 PM	to	5:00 AM
	2-Lane	11:00 PM	to	5:00 AM
	3-Lane*	1:00 AM	to	5:00 AM
Friday	1-Lane	10:00 PM (Fri)	to	8:00 AM (Sat)
	2-Lane	11:59 PM (Fri)	to	6:00 AM (Sat)
	3-Lane*	NOT		ALLOWED
Saturday	1-Lane	10:00 PM (Sat)	to	10:00 AM (Sun)
	2-Lane	11:59 PM (Sat)	to	8:00 AM (Sun)
	3-Lane*	1:00 AM (Sun)	to	7:00 AM (Sun)

* 3 Lane Closures will only be allowed from the left and are approved for specific operations only.

LOCATION: I-290: Central to Wells (3-lane Section)

WEEK NIGHT	TYPE OF CLOSURE	ALLOWABLE LANE CLOSURE HOURS		
Sunday - Thursday	1-Lane	11:00 PM	to	5:00 AM
	2-Lane	1:00 AM	To	5:00 AM
Friday	1-Lane	10:59 PM (Fri)	to	6:00 AM (Sat)
	2-Lane	NOT		ALLOWED
Saturday	1-Lane	11:59 PM (Sat)	to	8:00 AM (Sun)
	2-Lane	1:00 AM (Sun)	to	7:00 AM (Sun)

NOTE: A 1-lane closure in the 2 lane section shall follow the 2-lane hours in the table above.

In addition to the hours noted above, temporary shoulder and non-system interchange partial ramp closures are allowed weekdays between 9:00 A.M. and 3:00 P.M. and between 7:00 P.M. and 5:00 A.M.

Narrow Lanes and permanent shoulder closures will not be allowed between Dec. 1st and April 1st without written authorization from the Department.

Full Expressway Closures will only be permitted for a maximum of 15 minutes at a time during the low traffic volume hours of 1:00 A.M. to 5:00 A.M. Monday thru Friday and from 1:00 A.M. to 7:00 A.M. on Sunday. During Full Expressway Closures, the Contractor will be required to close off all lanes except one, using Freeway Standard Closures. Police forces should be notified and requested to close off the remaining lane at which time the work item may be removed or set in place. The District One Expressway Traffic Control Supervisor (847-705-4151) **shall be** notified at least 3 working days (weekends and holidays DO NOT count into this 72 hours notification) in advance of the proposed road closure and will coordinate the closure operations with police forces. Liquidated Damages as specified in the Failure to Open Traffic Lanes to Traffic for One lane or ramp blocked shall be assessed to the Contract for every 15 minutes beyond the initial 15 minutes all lanes are blocked.

All stage changes requiring the stopping and/or the pacing of traffic shall take place during the allowable hours for Full Expressway Closures and shall be approved by the Department. The Contractor shall notify the District One Expressway Traffic Control Supervisor at least 3 working days (weekends and holidays DO NOT count into this 72 hours notification) in advance of any proposed stage change.

A Maintenance of Traffic Plan shall be submitted to the District One Expressway Traffic Control Supervisor 14 days in advance of any stages changes or full expressway closures. The Maintenance of Traffic Plan shall include, but not be limited to: lane and ramp closures, existing geometrics, and equipment and material location.

All daily lane closures shall be removed during adverse weather conditions such as rain, snow, and/or fog and as determined by the Engineer. Also, the contractor shall promptly remove their lane closures when Maintenance forces are out for snow and ice removal.

Additional lane closure hour restrictions may have to be imposed to facilitate the flow of traffic to and from major sporting events and/or other events.

All lane closure signs shall not be erected any earlier than one-half (1/2) hour before the starting hours listed above. Also, these signs should be taken down within one-half (1/2) hour after the closure is removed.

The Contractor will be required to cooperate with all other contractors when erecting lane closures on the expressway. All lane closures (includes the taper lengths) without a three (3) mile gap between each other, in one direction of the expressway, shall be on the same side of the pavement. Lane closures on the same side of the pavement with a one (1) mile or less gap between the end of one work zone and the start of taper of next work zone should be connected. The maximum length of any lane closure on the project and combined with any adjacent projects shall be three (3) miles. Gaps between successive permanent lane closures shall be no less than two (2) miles in length.

Private vehicles shall not be parked in the work zone. Contractor's equipment and/or vehicles shall not be parked on the shoulders or in the median during non-working hours. The parking of equipment and/or vehicles on State right-of-way will only be permitted at the locations approved by the Engineer.

Check barricades shall be placed every 1000' within a lane closure to prevent vehicles from driving through closed lanes.

Temporary ramp closures for service interchanges will only be permitted at night during the restricted hours listed for temporary one-lane closures within the project limits. However, no two (2) adjacent entrance and exit ramps in one direction of the expressway shall be closed at the same time.

TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)

Effective: March 8, 1996

Revised: April 1, 2019

Description. This work shall include furnishing, installing, maintaining, replacing, relocating, and removing all traffic control devices used for the purpose of regulating, warning, or directing traffic. Traffic control and protection shall be provided as called for in the plans, applicable Highway Standards, District One Expressway details, Standards and Supplemental Specifications, these Special Provisions, or as directed by the Engineer.

General. The governing factor in the execution and staging of work for this project is to provide the motoring public with the safest possible travel conditions on the expressway through the construction zone. The Contractor shall arrange his operations to keep the closing of lanes and/or ramps to a minimum.

The Contractor shall be responsible for the proper location, installation, and arrangement of all traffic control devices. Special attention shall be given to existing warning signs and overhead guide signs during all construction operations. Warning signs and existing guide signs with down arrows shall be kept consistent with the barricade placement at all times. The Contractor shall immediately remove, completely cover, or turn from the motorist's view all signs which are inconsistent with lane assignment patterns.

The Contractor shall coordinate all traffic control work on this project with adjoining or overlapping projects, including barricade placement necessary to provide a uniform traffic detour pattern. When directed by the Engineer, the Contractor shall remove all traffic control devices that were furnished, installed, or maintained by him under this contract, and such devices shall remain the property of the Contractor. All traffic control devices shall remain in place until specific authorization for relocation or removal is received from the Engineer.

Additional requirements for traffic control devices shall be as follows.

- (a) Traffic Control Setup and Removal. The setting and removal of barricades for the taper portion of a lane closure shall be done under the protection of a vehicle with a truck/trailer mounted attenuator and arrow board per State Standard 701428 and Section 701 of the Standard Specifications. Failure to meet this requirement will be subject to a Traffic Control Deficiency. The deficiency will be calculated as outlined in Article 105.03 of the Standard Specifications. Truck/trailer mounted attenuators shall comply with Article 1106.02(g) or shall meet the requirements of NCHRP 350 Test Level 3 with vehicles used in accordance with manufacturer's recommendations and requirements.

(b) Sign Requirements

- (1) Sign Maintenance. Prior to the beginning of construction operations, the Contractor will be provided a sign log of all existing signs within the limits of the construction zone. The Contractor is responsible for verifying the accuracy of the sign log. Throughout the duration of this project, all existing traffic signs shall be maintained by the Contractor. All provisions of Article 107.25 of the Standard Specifications shall apply.
- (2) Work Zone Speed Limit Signs. Work zone speed limit signs shall be installed as required in Article 701.14(b) and as shown in the plans and Highway Standards. Based upon the existing posted speed limit, work zone speed limits shall be established and signed as follows.
 - a. Existing Speed Limit of 55mph or higher. The initial work zone speed limit assembly, located approximately 4200' before the closure, and shall be 55mph as shown in 701400. Additional work zone 45mph assemblies shall be used as required according to Article 701.14(b) and as shown in the Highway Standards and plans. WORK ZONE SPEED LIMIT 55 PHOTO ENFORCED assemblies may be omitted when this assembly would normally be placed within 1500 feet of the END WORK ZONE SPEED LIMIT sign. If existing speed limit is over 65mph then additional signage should be installed per 701400.
 - b. Existing Speed Limit of 45mph. The advance 55mph work zone speed limit assembly shown in 701400 shall be replaced with a 45mph assembly. Additional work zone 45mph assemblies shall be used as required according to Article 701.14(b) and as shown in the Highway Standards and plans. WORK ZONE SPEED LIMIT 55 PHOTO ENFORCED assemblies shall be eliminated in all cases. END WORK ZONE SPEED LIMIT signs are required.
- (3) Exit Signs. The exit gore signs as shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 12 inch capital letters and a 20 inch arrow. EXIT OPEN AHEAD signs shown in Standard 701411 shall be a minimum size of 48 inch by 48 inch with 8 inch capital letters.
- (4) Uneven Lanes Signs. The Contractor shall furnish and erect "UNEVEN LANES" signs (W8-11) on both sides of the expressway, at any time when the elevation difference between adjacent lanes open to traffic equals or exceeds one inch. Signs shall be placed 500' in advance of the drop-off, within 500' of every entrance, and a minimum of every mile.

- (c) Drums/Barricades. Check barricades shall be placed in work areas perpendicular to traffic every 1000', one per lane and per shoulder, to prevent motorists from using work areas as a traveled way. Check barricades shall also be placed in advance of each open patch, or excavation, or any other hazard in the work area, the first at the edge of the open traffic lane and the second centered in the closed lane. Check barricades, either Type I or II, or drums shall be equipped with a flashing light.

To provide sufficient lane widths (10' minimum) for traffic and also working room, the Contractor shall furnish and install vertical barricades, in lieu of Type II or drums, along the cold milling and asphalt paving operations. The vertical barricades shall be placed at the same spacing as the drums.

- (d) Vertical Barricades. Vertical barricades shall not be used in lane closure tapers, lane shifts, exit ramp gores, or staged construction projects lasting more than 12 hours. Also, vertical barricades shall not be used as patch barricades or check barricades. Special attention shall be given, and ballast provided per manufacture's specification, to maintain the vertical barricades in an upright position and in proper alignment.
- (e) Temporary Concrete Barrier Wall. Prismatic barrier wall reflectors shall be installed on both the face of the wall next to traffic, and the top of sections of the temporary concrete barrier wall as shown in Standard 704001. The color of these reflectors shall match the color of the edgelines (yellow on the left and crystal or white on the right). If the base of the temporary concrete barrier wall is 12 inches or less from the travel lane, then the lower slope of the wall shall also have a 6 inch wide temporary pavement marking edgeline (yellow on the left and white on the right).
- (f) Flaggers. One flagger will be required for each separate activity of an operation that requires frequent construction vehicles to enter or leave a work zone to or from a lane open to traffic. Temporary traffic control and flagger position shall be according to District One Detail TC-18 – Expressway Flagging, or as directed by the Engineer.
- (g) Full Expressway Closures. Full Expressway Closures will only be permitted for a maximum of 15 minutes during the allowable hours listed in the Keeping the Expressway Open to Traffic Special Provision. During Full Expressway Closures, the Contractor will be required to close off all lanes except one, using Freeway Standard Closures. The Contractor will be required to provide one changeable message sign to be placed at the direction of the Engineer. The sign shall display a message as directed by the Engineer. A Maintenance of Traffic Plan shall be submitted to the District One Expressway Traffic Control Supervisor 14 days in advance of the planned work; including all stage changes. The Maintenance of Traffic Plan shall include, but not be limited to: lane and ramp closures, existing geometrics, and equipment and material location. The District One Expressway Traffic Control Supervisor (847-705-4151) shall be contacted at least 3 working days in advance of the proposed road closure and will coordinate the closure operation with police forces.

Method of Measurement. This item of work will be measured on a lump sum basis for furnishing, installing, maintaining, replacing, relocating, and removing traffic control devices required in the plans and these Special Provisions. Traffic control and protection required under Standards 701101, 701400, 701401, 701402, 701406, 701411, 701416, 701426, 701428, 701446, 701901 and District details TC-8, TC-9, TC-17, TC-18 and TC-25 will be included with this item.

Basis of Payment.

- (a) This work will be paid for at the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS). This price shall be payment in full for all labor, materials, transportation, handling, and incidental work necessary to furnish, install, maintain, replace, relocate, and remove all Expressway traffic control devices required in the plans and specifications.

In the event the sum total value of all the work items for which traffic control and protection is required is increased or decreased by more than ten percent (10%), the contract bid price for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS) will be adjusted as follows:

$$\text{Adjusted contract price} = .25P + .75P [1 \pm (X - 0.1)]$$

Where: "P" is the bid unit price for Traffic Control and Protection

Where: "X" =	$\frac{\text{Difference between original and final sum total value of all work items for which traffic control and protection is required}}{\text{Original sum total value of all work items for which traffic control and protection is required.}}$
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The value of the work items used in calculating the increase and decrease will include only items that have been added to or deducted from the contract under Article 104.02 of the Standard Specifications and only items which require use of Traffic Control and Protection.

Temporary traffic control costs due to delay will be paid for according to the Compensable Delay Costs (BDE) Special Provision.

- (b) The Engineer may require additional traffic control be installed in accordance with standards and/or designs other than those included in the plans. In such cases, the standards and/or designs will be made available to the Contractor at least one week in advance of the change in traffic control. Payment for any additional traffic control required will be in accordance with Article 109.04 of the Standard Specifications.
- (c) Revisions in the phasing of construction or maintenance operations, requested by the Contractor, may require traffic control to be installed in accordance with standards and/or designs other than those included in the plans. Revisions or modifications to the traffic control shown in the contract shall be submitted by the Contractor for approval by the Engineer. No additional payment will be made for a Contractor requested modification.

- (d) Temporary concrete barrier wall will be measured and paid for according to Section 704.
- (e) Impact attenuators, temporary bridge rail, and temporary rumble strips will be paid for separately.
- (f) Temporary pavement markings shown on the Standard will be measured and paid for according to Section 703 and Section 780.
- (g) All pavement marking removal will be measured and paid for according to Section 703 or Section 783.
- (h) Temporary pavement marking on the lower slope of the temporary concrete barrier wall will be measured and paid for as TEMPORARY PAVEMENT MARKING, 6".
- (i) All barrier wall reflectors will be measured and paid for according to Section 782.
- (j) The Changeable Message Sign required for Full Expressway Closures shall not be paid for separately.

TRAFFIC CONTROL FOR WORK ZONE AREAS

Effective: September 14, 1995

Revised: January 1, 2007

Work zone entry and exit openings shall be established daily by the Contractor with the approval of the Engineer. All vehicles including cars and pickup trucks shall exit the work zone at the exit openings. All trucks shall enter the work zone at the entry openings. These openings shall be signed in accordance with the details shown elsewhere in the plans and shall be under flagger control during working hours.

The Contractor shall plan his trucking operations into and out of the work zone as well as on to and off the expressway to maintain adequate merging distance. Merging distances to cross all lanes of traffic shall be no less than 1/2 mile. This distance is the length from where the trucks enter the expressway to where the trucks enter the work zone. It is also the length from where the trucks exit the work zone to where the trucks exit the expressway. The stopping of expressway traffic to allow trucks to change lanes and/or cross the expressway is prohibited.

Failure to comply with the above requirements will result in a Traffic Control Deficiency charge. The deficiency charge will be calculated as outlined in Article 105.03 of the Standard Specifications. The Contractor will be assessed this daily charge for each day a deficiency is documented by the Engineer.

SPEED DISPLAY TRAILER (D1)

Effective: April 1, 2015

Revised: January 1, 2017

Revise the third paragraph of Article 701.11 of the Standard Specifications to read:

“When not being utilized to inform and direct traffic, sign trailers, speed display trailers, arrow boards, and portable changeable message boards shall be treated as nonoperating equipment.”

Add the following to Article 701.15 of the Standard Specifications:

“(m) Speed Display Trailer. A speed display trailer is used to enhance safety of the traveling public and workers in work zones by alerting drivers of their speed, thus deterring them from driving above the posted work zone speed limit.”

Whenever the speed display trailer is not in use, it shall be considered non-operating equipment and shall be stored according to Article 701.11.”

Add the following to Article 701.20 of the Standard Specifications:

“(k) “Speed Display Trailer will NOT be paid for by separate pay item, but its costs shall be included in the contract unit price of the various traffic control pay items.

Add the following to Article 1106.02 of the Standard Specifications:

“(o) Speed Display Trailer. The speed display trailer shall consist of a LED speed indicator display with self-contained, one-direction radar mounted on an orange see-through trailer. The height of the display and radar shall be such that it will function and be visible when located behind concrete barrier.

The speed measurement shall be by radar and provide a minimum detection distance of 1000 ft (300 m). The radar shall have an accuracy of ± 1 mile per hour.

The speed indicator display shall face approaching traffic and shall have a sign legend of “YOUR SPEED” immediately above or below the speed display. The digital speed display shall show two digits (00 to 99) in mph. The color of the changeable message legend shall be a yellow legend on a black background. The minimum height of the numerals shall be 18 in. (450 mm), and the nominal legibility distance shall be at least 750 ft (250 m).

The speed indicator display shall be equipped with a violation alert that flashes the displayed detected speed when the posted limit is exceeded. The speed indicator shall have a maximum speed cutoff. On roadway facilities with a normal posted speed limit greater than or equal to 45 mph, the detected speeds of vehicles traveling more than 25mph over the work zone speed limit shall not be displayed. On facilities with normal posted speed limit of less than 45 mph, the detected speeds of vehicles traveling more than 15 mph over the work zone speed limit shall not be displayed. On any roadway facility if detected speeds are less than 25 mph, speed shall not be displayed. The display shall include automatic dimming for nighttime operation.

The speed indicator measurement and display functions shall be equipped with the power supply capable of providing 24 hours of uninterrupted service.”

STAGING AND INTERCHANGE RESTRICTIONS

LANE AND RAMP CLOSURES

During the execution of Work, temporary lane closures on I-90/94, I-290 and associated ramps will only be permitted at night during the allowable hours as listed in the Special Provision KEEPING THE EXPRESSWAY OPEN TO TRAFFIC.

For all ramp closures, the Contractor shall furnish and install signage per District Detail TC-08, as directed by the Engineer.

The closing of ramps, which are used as the detour route for other roadways or ramps, is prohibited. Ramps may be used as detour routes by other contracts identified in CONTRACTOR COOPERATION.

Should the Contractor fail to completely open, and keep open, the ramps to traffic in accordance with the above limitations, the Contractor shall be liable to the Department for liquidated damages as noted under the Special Provision, FAILURE TO OPEN TRAFFIC LANES TO TRAFFIC.

The cost of this work will not be paid for separately but shall be considered included in the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS).

LOCAL ROAD CLOSURES

The use of local streets for construction staging must be approved by the City of Chicago and the Department in advance of the proposed closure or partial closure.

LIST OF INCIDENTALS TO THE PAY ITEMS

The Contractor's attention is called to several specific incidental work items as noted on the Contract Plans and Special Provisions and in addition to the lists in the Standard Specifications. Listed below is a listing of these items for general information only. The list is not intended to be all-inclusive and, therefore, the Contractor is responsible to perform all work according to the Plans, Special Provisions, and the Standard Specifications.

PAY ITEM NUMBER	ITEM	INCIDENTAL WORK
20200100	EARTH EXCAVATION	Disposing of abandoned underground utilities that conflict with construction shall be disposed of outside the limits of the Right-of-Way.
X7011015	TRAFFIC CONTROL AND PROTECTION (EXPRESSWAYS)	Removal of existing sign panel covering.
INCLUDED IN THE CONTRACT		Stabilized construction entrances and other items for Contractor access.

RAILROAD PROTECTIVE LIABILITY INSURANCE (BDE)

Effective: December 1, 1986
 Revised: January 1, 2006

Description. Railroad Protective Liability and Property Damage Liability Insurance shall be carried according to Article 107.11 of the Standard Specifications. A separate policy is required for each railroad unless otherwise noted.

NAMED INSURED & ADDRESS	NUMBER & SPEED OF PASSENGER TRAINS	NUMBER & SPEED OF FREIGHT TRAINS
Chicago Transit Authority (CTA) 567 West Lake Street P.O.Box 7598 Chicago IL 60680-7598	Blue Line 382 trains/day@55mph.	-0-
DOT/AAR No.: N/A RR Division: CTA	RR Mile Post: N/A RR Sub-Division: Blue Line	
For Freight/Passenger Information Contact:	<u>Mr. Abdin Carrillo</u>	Phone: <u>312-681-3913</u>
For Insurance Information Contact:	<u>Tamika Press</u>	Phone: <u>312-681-2901</u>

Approval of Insurance. The original and one certified copy of each required policy shall be submitted to the following address for approval:

Illinois Department of Transportation
 Bureau of Design and Environment
 2300 South Dirksen Parkway, Room 326
 Springfield, Illinois 62764

The Contractor will be advised when the Department has received approval of the insurance from the railroad(s). Before any work begins on railroad right-of-way, the Contractor shall submit to the Engineer evidence that the required insurance has been approved by the railroad(s). The Contractor shall also provide the Engineer with the expiration date of each required policy.

Basis of Payment. Providing Railroad Protective Liability and Property Damage Liability Insurance will be paid for at the contract unit price per Lump Sum for RAILROAD PROTECTIVE LIABILITY INSURANCE.

NON-SPECIAL WASTE CERTIFICATION

The Department or its authorized representative will certify and sign any required transportation documentation for non-special waste as the generator of pre-existing non-special waste for this project.

ROAD CONSTRUCTION REPORTING AND SIGNING FOR VEHICLE WIDTH RESTRICTIONS

Introduction.

The intent of this policy is to provide uniform width restriction signing and reporting in order to reduce the chances of oversized vehicles, particularly those operating under blanket permits, from becoming entrapped in construction zones.

Construction/Maintenance Projects Requiring Over Size and Over Weight Restrictions.

- a) Closures of any roadway, Rail Road crossing, Interstate or Freeway Ramps
- b) All road construction that restricts the actual measured opening to less than 17' 6".
- c) Any construction zone with characteristics that have the potential of creating delays and/or potentially hazardous conditions such as roadways with a high traffic volume or unnecessary merging situations. Any other condition that the Engineer deems necessary to ensure safety should be listed.

Measuring with Restrictions.

In order to ensure state-wide uniformity, the opening shall be measured as follows:

- a) Two fixed structures – Measurement shall be made between the narrowest points of the fixed structures. Fixed structures may include but are not limited to bridge railing, concrete barrier, cable rail, or guard rail.
- b) Fixed structure and non-fixed devices or equipment – Measurement shall be made between the two narrowest points of the fixed structure and non-fixed devices when such non-fixed devices cannot easily be moved to accommodate the overwidth load. Such devices or equipment may include snooper truckers, barricades/cones/drums placed to keep traffic away from open holes in the pavement, arrow boards, dynamic message signs, etc.
- c) Construction near a fixed structure – Construction activities near a fixed structure may result in a reportable width restriction where is insufficient room for an overwidth load to safely move onto the structure

Reporting.

In order to provide timely information to truckers, all road construction or maintenance activities which result in measured openings for traffic of less than 17' 6" or which involve the closure of any roadway, railroad grade crossing or freeway ramp are to be reported to the Central Bureau of Operations at least 21 days in advance of the date of the restriction start date which may be different from the start date of the project itself. The reporting is to be on form OPER 2410. Note on the form if the restrictions will only be in effect during the time period of ½ hour before sunrise to ½ after sunset Monday through Friday and ½ hour before sunrise to noon on Saturday, or if they will be in effect at all times.

When using form OPER 2410, the restriction location on interstate routes or other freeways should be identified with mileposts and/or a distance from an identifiable location, such as an intersection of two routes. If the restriction is located a structure, identify the feature crossed. The location of restrictions on conventional highways should be identified with a distance from an identifiable locations, such as an intersection of two routes and the From Mile/To Mile fields left blank. If construction is located at a structure, identify the feature crossed. If there are multiple structures with different width restriction dimensions, each structure and restriction must be listed separately. This can be accomplished on the same form.

If the construction and/or width restriction start/stop dates change after being submitted, a revised OPER 2410 must be submitted.

The width restriction dimension to be listed on form OPER 2410 and used on the width restriction signing should be the actual measured opening less 18". For example if the actual measured opening is 16' 3", the restriction dimension is to be reported and signed at 14' 9".

A greater deduction than 18" may be taken if, in the opinion of the Engineer, it is warranted due to unusual geometrics or other operational considerations. The dimension listed on form OPER 2410 and used on the signing should reflect the greater deduction.

After completion, the form is to be e-mailed to the IDOT ROAD INFO mailbox.

Emergencies or any unusual construction restrictions or closures should be reported immediately.

- a) During Normal Business Hours: Call (217) 782-8551. Submittal of OPER 2410 by e-mail to IDOT ROAD INFO is still required.
- b) After Normal Business Hours/ Weekends/ Holidays: Call the Communications Center (Station 1) at (217) 782-2937. After calling Station 1, submit OPER 2410 by e-mail to IDOT ROAD INFO and fax a copy to the Communications Center at (217) 782-1927.

Signing.

Signing shall be provided whenever the actual measured restriction is less than 17' 6". W12-I102 signs should be placed prior to the beginning of the traffic control where the width restriction occurs. Advance signing (W12-I103) shall also be placed where the roadway intersects with the previous state route and with any major local routes where overweight vehicles are likely to enter the highway. The advance signing must be visible to approaching traffic sufficiently in advance of the intersection to enable overweight trucks to change direction. This may require the use of more than one advance sign at the intersection. The dimensions shown on the signing shall be the actual measured opening less 18" as noted previously.

CATCH BASIN, MANHOLE, INLET, DRAINAGE STRUCTURE, AND VALVE VAULT CONSTRUCTION, ADJUSTMENT, AND RECONSTRUCTION

Replace the 7th paragraph of Article 550.04 of the Standard Specifications:

“Where a firm foundation is not encountered at the grade established due to soft, spongy, or otherwise unsuitable soil, or as directed by the engineer, the Contractor shall excavate the unsuitable soil under the structure for the diameter of the excavation. The material shall be replaced with AGGREGATE SUBGRADE IMPROVEMENT per the special provision. The actual depth of removal shall be determined in the field based on the Contractor’s means and methods to be used. However, the depth of removal shall not exceed 24 inches below the bottom slab or sand cushion. Before placing the AGGREGATE SUBGRADE IMPROVEMENT, the Contractor shall install a FABRIC FOR GROUND STABILIZATION per Section 210 of the Standard Specifications. The cost for the removal and replacement of the unsuitable material and installation of geotextile fabric will not be paid for separately but shall be considered as included in the cost of the item being installed.”

Revise the third paragraph of Article 602.12 of the Standards Specifications:

“Backfill shall be according to Article 550.07 and as modified in the special provision for STORM SEWERS.”

Revise the 4th paragraph of Article 550.10 of the Standard Specifications:

“Removal and replacement of unsuitable material below the bottom slab or sand cushion and installation of geotextile fabric will not be paid for separately but shall be considered as included in the cost of the item being installed. The installation of geotextile fabric above the 2 feet of coarse aggregate will also not be paid for separately but shall be considered as included in the cost of the item being installed.”

NOISE COMPLIANCE

Description. This work shall be according to Article 107.35 of the Standard Specifications, with the following additions:

All Work requiring lane closures and lane restrictions under KEEPING THE EXPRESSWAY OPEN TO TRAFFIC special provision shall follow the requirements described herein. Unless specifically approved in writing by the Engineer, no work that could be considered a noise nuisance, including but not limited to demolition activities, shall be performed during the period of 10 p.m. to 7 a.m.

When the Contractor requests to modify or deviate from the requirements of Article 107.35, the Contractor shall identify the intended construction activities, utilize noise mitigation techniques and identify the anticipated duration that noise levels will be elevated. Vehicle noise, including horns, back up warning signals and other abrupt noises shall be minimized

The Engineer may elect to shut down any nuisance activity that was not previously approved or does not meet the Contractor obligations identified in the approval request.

Basis of Payment. This work will not be paid for separately. All obligations described herein are included in associated pay items. No extension of the completion date, waiver of penalties or claims shall arise from any Contractor activity shut down enacted due to deficiencies described herein.

CTA FACILITIES

In addition to CTA FLAGGING AND COORDINATION, the Contractor shall be aware that the CTA maintains various utilities within the CTA operating area. These utilities include, but are not limited to, power, signals, communications, water supply, sewers and grounding systems. CTA utilities are not specifically identified within the Utility Location Plans or within the roadway lighting and intelligent transportation system Plans. In addition, the CTA owns power supply and communication infrastructure attached to the Peoria Street bridge. Additionally, the Halsted Street bridge routes electric service into the CTA operating area that connects into a CTA subway pump station east of Halsted Street.

The CTA shall be contacted for any utility requests or concerns.

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GENERAL ELECTRICAL REQUIREMENTS

Effective: January 1, 2020

This special provision replaces Articles 801.01 – 801.07, 801.09 – 801-16 of the Standard Specifications.

Definition. Codes, standards, and industry specifications cited for electrical work shall be by definition the latest adopted version thereof, unless indicated otherwise.

Materials by definition shall include electrical equipment, fittings, devices, motors, appliances, fixtures, apparatus, all hardware and appurtenances, and the like, used as part of, or in connection with, electrical installation.

Standards of Installation. Materials shall be installed according to the manufacturer's recommendations, the NEC, OSHA, the NESC, and AASHTO's Standard Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals.

All like materials shall be from the same manufacturer. Listed and labeled materials shall be used whenever possible. The listing shall be according to UL or an approved equivalent.

Safety and Protection. Safety and protection requirements shall be as follows.

Safety. Electrical systems shall not be left in an exposed or otherwise hazardous condition. All electrical boxes, cabinets, pole handholes, etc. which contain wiring, either energized or non-energized, shall be closed or shall have covers in place and be locked when possible, during nonworking hours.

Protection. Electrical raceway or duct openings shall be capped or otherwise sealed from the entrance of water and dirt. Wiring shall be protected from mechanical injury.

Equipment Grounding Conductor. All electrical systems, materials, and appurtenances shall be grounded. Good ground continuity throughout the electrical system shall be assured, even though every detail of the requirements is not specified or shown. Electrical circuits shall have a continuous insulated equipment grounding conductor. When metallic conduit is used, it shall be bonded to the equipment grounding conductor, but shall not be used as the equipment grounding conductor.

Detector loop lead-in circuits, circuits under 50 volts, and runs of fiber optic cable will not require an equipment grounding conductor.

Where connections are made to painted surfaces, the paint shall be scraped to fully expose metal at the connection point. After the connection is completed, the paint system shall be repaired to the satisfaction of the Engineer.

Bonding of all boxes and other metallic enclosures throughout the wiring system to the equipment grounding conductor shall be made using a splice and pigtail connection. Mechanical connectors shall have a serrated washer at the contact surface.

All connections to structural steel or fencing shall be made with exothermic welds. Care shall be taken not to weaken load carrying members. Where connections are made to epoxy coated reinforcing steel, the epoxy coating shall be sufficiently removed to facilitate a mechanical connection. The epoxy coating shall be repaired to the satisfaction of the Engineer. Where connections are made to insulated conductors, the connection shall be wrapped with at least four layers of electrical tape extended 6 in. (150 mm) onto the conductor insulation.

Submittals. At the preconstruction meeting, the Contractor shall submit a written listing of manufacturers for all major electrical and mechanical items. The list of manufacturers shall be binding, except by written request from the Contractor and approval by the Engineer. The request shall include acceptable reasons and documentation for the change.

Within 30 calendar days after contract execution, the Contractor shall submit, for approval, through the Traffic Operations Construction Submittals Application (TOCS) system the manufacturer's product data (for standard products and components) and detailed shop drawings (for fabricated items). Submittals for the materials for each individual pay item shall be complete in every respect. Submittals which include multiple pay items shall have all submittal material for each item or group of items covered by a particular specification, grouped together and the applicable pay item identified. Various submittals shall, when taken together, form a complete coordinated package. A partial submittal will be returned without review unless prior written permission is obtained from the Engineer.

For further information and requirements regarding the TOCS system, the Contractor should reference the *TOCS Contractors User Guide*.

The submittal shall be properly identified by route, section, county, and contract number.

The Contractor shall have reviewed the submittal material and affixed his/her stamp of approval, with date and signature, for each individual item.

Illegible print, incompleteness, inaccuracy, or lack of coordination will be grounds for rejection.

Items from multiple disciplines shall not be combined on a single submittal and transmittal. Items for lighting, signals, surveillance and CCTV must be in separate submittals since they may be reviewed by various personnel in various locations.

The Department may provide a list of pay items broken out by discipline upon request for a particular contract.

The Engineer will review the submittals for conformance with the design concept of the project according to Article 105.04 and the following. The Engineer will stamp the drawings indicating their status as "Approved", "Approved as Noted", "Disapproved", or "Information Only". Since the Engineer's review is for conformance with the design concept only, it shall be the Contractor's responsibility to coordinate the various items into a working system as specified. The Contractor shall not be relieved from responsibility for errors or omissions in the shop, working, or layout drawings by the Engineer's approval thereof. The Contractor shall still be in full compliance with contract and specification requirements.

All submitted items reviewed and marked "Disapproved" or "Approved as Noted" shall be resubmitted by the Contractor in their entirety, unless otherwise indicated within the submittal comments.

Work shall not begin until the Engineer has approved the submittal. Material installed prior to approval by the Engineer, will be subject to removal and replacement at no additional cost to the Department.

Certifications. When certifications are specified and are available prior to material manufacture, the certification shall be included in the submittal information. When specified and only available after manufacture, the submittal shall include a statement of intent to furnish certification. All certificates shall be complete with all appropriate test dates and data.

Authorized Project Delay. See Article 801.08

Maintenance transfer and Preconstruction Inspection:

General. Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall request a maintenance transfer and preconstruction site inspection, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting and/or traffic control systems which may be affected by the work. The request for the maintenance transfer and preconstruction inspection shall be made no less than fourteen (14) calendar days prior to the desired inspection date. The maintenance transfer and preconstruction inspection shall:

Establish the procedures for formal transfer of maintenance responsibility required for the construction period.

Establish the approximate location and operating condition of lighting and/or traffic control systems which may be affected by the work

Marking of Existing Cable Systems. The party responsible for maintenance of any existing lighting and/or traffic control systems at the project site will, at the Contractor's request, mark and/or stake, once per location, all underground cable routes owned or maintained by the State. A project may involve multiple "locations" where separated electrical systems are involved (i.e. different controllers). The markings shall be taken to have a horizontal tolerance of at least 1 foot (304.8 mm) to either side. The request for the cable locations and marking shall be made at the same time the request for the maintenance transfer and preconstruction inspection is made. The Contractor shall exercise extreme caution where existing buried cable runs are involved. The markings of existing systems are made strictly for assistance to the Contractor and this does not relieve the Contractor of responsibility for the repair or replacement of any cable run damaged in the course of his work, as specified elsewhere herein. Note that the contractor shall be entitled to only one request for location marking of existing systems and that multiple requests may only be honored at the contractor's expense. No locates will be made after maintenance is transferred, unless it is at the contractor's expense.

Condition of Existing Systems. The Contractor shall conduct an inventory of all existing electrical system equipment within the project limits, which may be affected by the work, making note of any parts which are found broken or missing, defective or malfunctioning. Megger and load readings shall be taken for all existing circuits which will remain in place or be modified. If a circuit is to be taken out in its entirety, then readings do not have to be taken. The inventory and test data shall be reviewed with and approved by the Engineer and a record of the inventory shall be submitted to the Engineer for the record. Without such a record, all systems transferred to the Contractor for maintenance during construction shall be returned at the end of construction in complete, fully operating condition."

Maintenance and Responsibility During Construction.

Lighting Operation and Maintenance Responsibility. The scope of work shall include the assumption of responsibility for the continuing operation and maintenance of the existing, proposed, temporary, sign and navigation lighting, or other lighting systems and all appurtenances affected by the work as specified elsewhere herein. Maintenance of lighting systems is specified elsewhere and will be paid for separately

The proposed lighting system must be operational prior to opening the roadway to traffic unless temporary lighting exists which is designed and installed to properly illuminate the roadway.

Energy and Demand Charges. The payment of basic energy and demand charges by the electric utility for existing lighting which remains in service will continue as a responsibility of the Owner, unless otherwise indicated. Unless otherwise indicated or required by the Engineer duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously at the Owner's expense and lighting systems shall not be kept in operation during long daytime periods at the Owner's expense. Upon written authorization from the Engineer to place a proposed new lighting system in service, whether the system has passed final acceptance or not, (such as to allow temporary lighting to be removed), the Owner will accept responsibility for energy and demand charges for such lighting, effective the date of authorization. All other energy and demand payments to the utility shall be the responsibility of the Contractor until final acceptance.

Damage to Electrical Systems. Should damage occur to any existing electrical systems through the Contractor's operations, the Engineer will designate the repairs as emergency or non-emergency in nature.

Emergency repairs shall be made by the Contractor, or as determined by the Engineer, the Department, or its agent. Non-emergency repairs shall be performed by the Contractor within six working days following discovery or notification. All repairs shall be performed in an expeditious manner to assure all electrical systems are operational as soon as possible. The repairs shall be performed at no additional cost to the Department.

Lighting. An outage will be considered an emergency when three or more lights on a circuit or three successive lights are not operational. Knocked down materials, which result in a danger to the motoring public, will be considered an emergency repair.

Temporary aerial multi-conductor cable, with grounded messenger cable, will be permitted if it does not interfere with traffic or other operations, and if the Engineer determines it does not require unacceptable modification to existing installations.

Marking Proposed Locations for Highway Lighting System. The Contractor shall mark or stake the proposed locations of all poles, cabinets, junction boxes, pull boxes, handholes, cable routes, pavement crossings, and other items pertinent to the work. A proposed location inspection by the Engineer shall be requested prior to any excavation, construction, or installation work after all proposed installation locations are marked. Any work installed without location approval is subject to corrective action at no additional cost to the Department.

Inspection of electrical work. Inspection of electrical work shall be according to Article 105.12 and the following.

Before any splice, tap, or electrical connection is covered in handholes, junction boxes, light poles, or other enclosures, the Contractor shall notify and make available such wiring for the Engineer's inspection.

Testing. Before final inspection, the electrical work shall be tested. Tests may be made progressively as parts of the work are completed, or may be made when the work is complete. Tests shall be made in the presence of the Engineer. Items which fail to test satisfactorily shall be repaired or replaced. Tests shall include checks of control operation, system voltages, cable insulation, and ground resistance and continuity.

The forms for recording test readings will be available from the Engineer in electronic format. The Contractor shall provide the Engineer with a written report of all test data including the following:

- Voltage Tests
- Amperage Tests
- Insulation Resistance Tests
- Continuity tests
- Detector Loop Tests

Lighting systems. The following tests shall be made.

- (1) Voltage Measurements. Voltages in the cabinet from phase to phase and phase to neutral, at no load and at full load, shall be measured and recorded. Voltage readings at the last termination of each circuit shall be measured and recorded.
- (2) Insulation Resistance. Insulation resistance to ground of each circuit at the cabinet, with all loads connected, shall be measured and recorded.

On tests of new cable runs, the readings shall exceed 50 megohms for phase and neutral conductors with a connected load over 20 A, and shall exceed 100 megohms for conductors with a connected load of 20 A or less.

On tests of cable runs which include cables which were existing in service prior to this contract, the resistance readings shall be the same or better than the readings recorded at the maintenance transfer at the beginning of the contract. Measurements shall be taken with a megohm meter approved by the Engineer.

- (3) Loads. The current of each circuit, phase main, and neutral shall be measured and recorded. The Engineer may direct reasonable circuit rearrangement. The current readings shall be within ten percent of the connected load based on material ratings.
- (4) Ground Continuity. Resistance of the system ground as taken from the farthest extension of each circuit run from the controller (i.e. check of equipment ground continuity for each circuit) shall be measured and recorded. Readings shall not exceed 2.0 ohms, regardless of the length of the circuit.
- (5) Resistance of Grounding Electrodes. Resistance to ground of all grounding electrodes shall be measured and recorded. Measurements shall be made with a ground tester during dry soil conditions as approved by the Engineer. Resistance to ground shall not exceed 10 ohms.

ITS. The following test shall be made in addition to the lighting system test above.

Detector Loops. Before and after permanently securing the loop in the pavement, the resistance, inductance, resistance to ground, and quality factor for each loop and lead-in circuit shall be tested. The loop and lead-in circuit shall have an inductance between 20 and 2500 microhenries. The resistance to ground shall be a minimum of 50 megohms under any conditions of weather or moisture. The quality factor (Q) shall be 5 or greater.

Fiber Optic Systems. Fiber optic testing shall be performed as required in the fiber optic cable special provision and the fiber optic splice special provision.

All test results shall be furnished to the Engineer seven working days before the date the inspection is scheduled.

Contract Guarantee. The Contractor shall provide a written guarantee for all electrical work provided under the contract for a period of six months after the date of acceptance with the following warranties and guarantees.

- (a) The manufacturer's standard written warranty for each piece of electrical material or apparatus furnished under the contract. The warranty for light emitting diode (LED) modules, including the maintained minimum luminance, shall cover a minimum of 60 months from the date of delivery.
- (b) The Contractor's written guarantee that, for a period of six months after the date of final acceptance of the work, all necessary repairs to or replacement of said warranted material or apparatus for reasons not proven to have been caused by negligence on the part of the user or acts of a third party shall be made by the Contractor at no additional cost to the Department.
- (c) The Contractor's written guarantee for satisfactory operation of all electrical systems furnished and constructed under the contract for a period of six months after final acceptance of the work.

The warranty for an uninterruptable power supply (UPS) shall cover a minimum of two years from date the equipment is placed in operation; however, the batteries of the UPS shall be warranted for full replacement for a minimum of five years.

Record Drawings. Alterations and additions to the electrical installation made during the execution of the work shall be neatly and plainly marked in red by the Contractor on the full-size set of record drawings kept at the Engineer's field office for the project. These drawings shall be updated on a daily basis and shall be available for inspection by the Engineer during the course of the work. The record drawings shall include the following:

- Cover Sheet
- Summary of Quantities, electrical items only
- Legends, Schedules and Notes
- Plan Sheet
- Pertinent Details
- Single Line Diagram
- Other useful information useful to locate and maintain the systems.

Any modifications to the details shall be indicated. Final quantities used shall be indicated on the Summary of Quantities. Foundation depths used shall also be listed.

As part of the record drawings, the Contractor shall inventory all materials, new or existing, on the project and record information on inventory sheets provided by the Engineer.

The inventory shall include:

- Location of Equipment, including rack, chassis, slot as applicable.
- Designation of Equipment
- Equipment manufacturer
- Equipment model number
- Equipment Version Number
- Equipment Configuration
 - Addressing, IP or other
 - Settings, hardware or programmed
- Equipment Serial Number

The following electronic inventory forms are available from the Engineer:

- Lighting Controller Inventory
- Lighting Inventory
- Light Tower Inspection Checklist
- ITS Location Inventory

The information shall be entered in the forms; handwritten entries will not be acceptable; except for signatures. Electronic file shall also be included in the documentation.

When the work is complete, and seven days before the request for a final inspection, the set of contract drawings, stamped "**RECORD DRAWINGS**", shall be submitted to the Engineer for review and approval and shall be stamped with the date and the signature of the Contractor's supervising Engineer or electrician. The record drawings shall be submitted in PDF format on CDROM as well as hardcopy's for review and approval.

In addition to the record drawings, PDF copies of the final catalog cuts which have been Approved and Approved as Noted with applicable follow-up shall be submitted along with the record drawings. The PDF files shall clearly indicate either by filename or PDF table of contents the respective pay item number. Specific part or model numbers of items which have been selected shall be clearly visible. Hard copies of the catalog are not required with this submittal.

The Contractor shall provide three sets of electronically produced drawings in a moisture proof pouch to be kept on the inside door of the controller cabinet or other location approved by the Engineer. These drawings shall show the final as-built circuit orientation(s) of the project in the form of a single line diagram with all luminaires numbered and clearly identified for each circuit.

Final documentation shall be submitted as a complete submittal package, i.e. record drawings, test results, inventory, etc. shall be submitted at the same time. Partial piecemeal submittals will be rejected without review.

A total of three hardcopies and three CDROMs of the final documentation shall be submitted. The identical material shall also be submitted through the TOCS system utilizing the following final documentation pay item numbers:

Pay Code	Description	Discipline
FDLRD000	Record Drawings - Lighting	Lighting
FDSRD000	Record Drawings - Surveillance	Surveillance
FDTRD000	Record Drawings - Traffic Signal	Traffic Signal
FDIRD000	Record Drawings - ITS	ITS
FDLWL000	Warranty - Lighting	Lighting
FDSWL000	Warranty - Surveillance	Surveillance
FDTWL000	Warranty - Traffic Signal	Traffic Signal
FDIWL000	Warranty - ITS	ITS
FDLTR000	Test Results - Lighting	Lighting
FDSTR000	Test Results - Surveillance	Surveillance
FDTTR000	Test Results - Traffic Signal	Traffic Signal
FDITR000	Test Results - ITS	ITS
FDLINV00	Inventory - Lighting	Lighting
FDSINV00	Inventory - Surveillance	Surveillance
FDTINV00	Inventory - Traffic Signal	Traffic Signal
FDIINV00	Inventory - ITS	ITS
FDLGPS00	GPS - Lighting	Lighting
FDSGPS00	GPS - Surveillance	Surveillance
FDTGPS00	GPS - Traffic Signal	Traffic Signal
FDIGPS00	GPS - ITS	ITS

Record Drawings shall include Marked up plans, controller info, Service Info, Equipment Settings, Manuals, Wiring Diagrams for each discipline.

Test results shall be all electrical test results, fiber optic OTDR, and Fiber Optic power meter as applicable for each discipline.

GPS Documentation. In addition to the specified record drawings, the Contactor shall record GPS coordinates of the following electrical components being installed, modified or being affected in other ways by this contract:

- All light poles and light towers.
- Handholes and vaults.
- Junction Boxes
- Conduit roadway crossings.
- Controllers.
- Control Buildings.
- Structures with electrical connections, i.e. DMS, lighted signs.
- Electric Service locations.
- CCTV Camera installations.
- Roadway Surveillance installations.
- Fiber Optic Splice Locations.
- Fiber Optic Cables. Coordinates shall be recorded along each fiber optic cable route every 200 feet.
- All fiber optic slack locations shall be identified with quantity of slack cable included. When sequential cable markings are available, those markings shall be documented as cable marking into enclosure and marking out of enclosure.

Datum to be used shall be North American 1983.

Data shall be provided electronically and in print form. The electronic format shall be compatible with MS Excel. Latitude and Longitude shall be in decimal degrees with a minimum of 6 decimal places. Each coordinate shall have the following information:

1. District
2. Description of item
3. Designation
4. Use
5. Approximate station
6. Contract Number
7. Date
8. Owner
9. Latitude
10. Longitude
11. Comments

A spreadsheet template will be available from the Engineer for use by the Contractor.

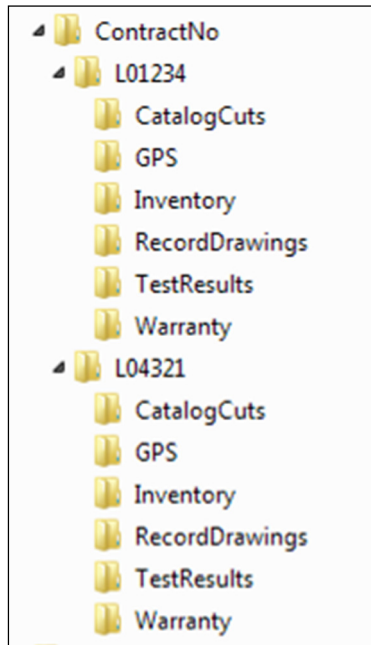
Prior to the collection of data, the contractor shall provide a sample data collection of at least six data points of known locations to be reviewed and verified by the Engineer to be accurate within 20 feet. Upon verification, data collection can begin. Data collection can be made as construction progresses or can be collected after all items are installed. If the data is unacceptable the contractor shall make corrections to the data collection equipment and or process and submit the data for review and approval as specified. **Data collection prior to the submittal and review of the sample data of existing data points will be unacceptable and rejected.**

Accuracy. Data collected is to be mapping grade. A handheld mapping grade GPS device shall be used for the data collection. The receiver shall support differential correction and data shall have minimum 5 meter accuracy after post processing.

GPS receivers integrated into cellular communication devices, recreational and automotive GPS devices are not acceptable.

The GPS shall be the product of an established major GPS manufacturer having been in the business for a minimum of 6 years.”

The documents on the CD shall be organized by the Electrical Maintenance Contract Management System (EMCMS) location designation. If multiple EMCMS locations are within the contract, separate folders shall be utilized for each location as follows:



Extraneous information not pertaining to the specific EMCMS location shall not be included in that particular folder and sub-folder.

The inspection will not be made until after the delivery of acceptable record drawings, specified certifications, and the required guarantees.

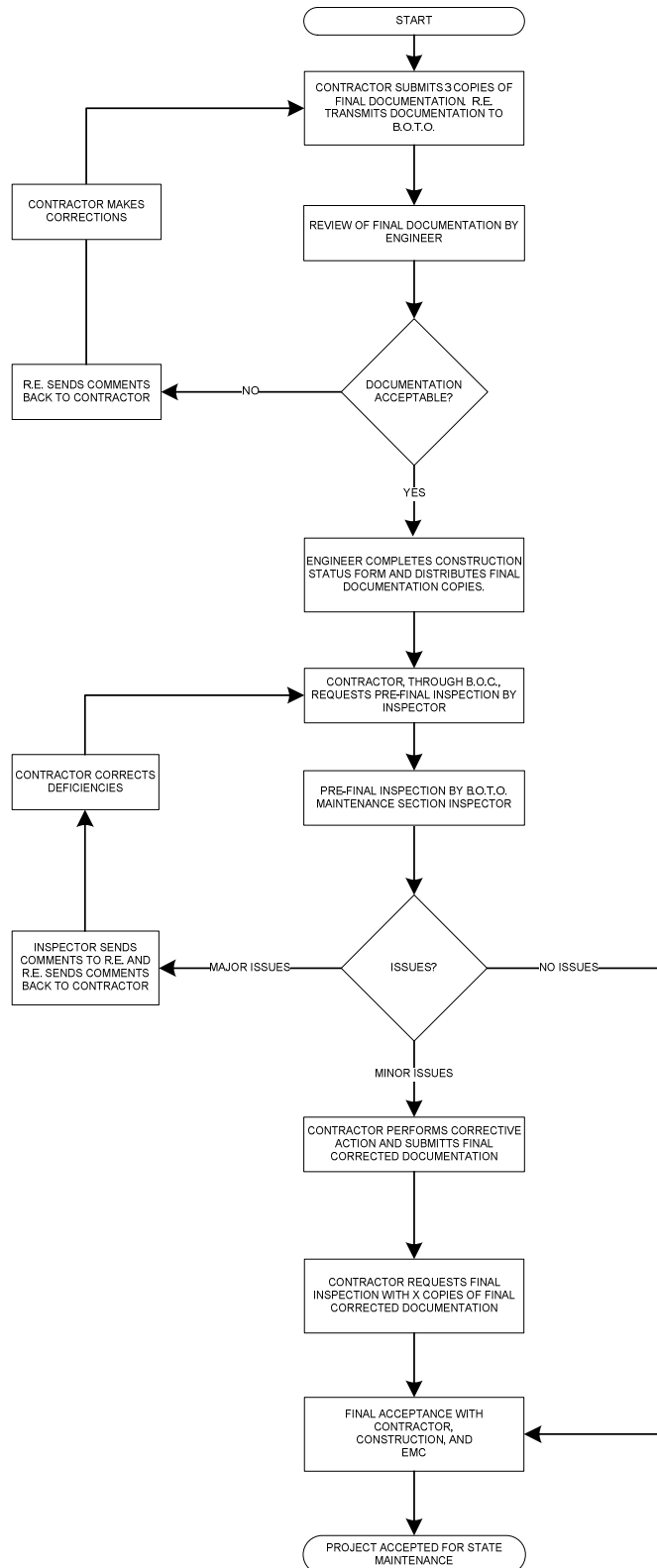
The Final Acceptance Documentation Checklist shall be completed and is contained elsewhere herein.

All CD's shall be labeled as illustrated in the CD Label Template contained herein.

Acceptance. Acceptance of electrical work will be given at the time when the Department assumes the responsibility to protect and maintain the work according to Article 107.30 or at the time of final inspection.

When the electrical work is complete, tested, and fully operational, the Contractor shall schedule an inspection for acceptance with the Engineer no less than seven working days prior to the desired inspection date. The Contractor shall furnish the necessary labor and equipment to make the inspection.

A written record of the test readings taken by the Contractor according to Article 801.13 shall be furnished to the Engineer seven working days before the date the inspection is scheduled. Inspection will not be made until after the delivery of acceptable record drawings, specified certifications, and the required guarantees.



Final Acceptance Documentation Checklist

LOCATION	
Route	Common Name
Limits	Section
Contract #	County
Controller Designation(s)	EMC Database Location Number(s)

ITEM	Contractor (Verify)	Resident Engineer (Verify)
Record Drawings -Four hardcopies (11" x 17") -Scanned to two CD-ROMs	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
Field Inspection Tests -Voltage -Amperage -Cable Insulation Resistance -Continuity -Controller Ground Rod Resistance (Four Hardcopies & scanned to two CD's)	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>
GPS Coordinates -Excel file (Check Special Provisions, Excel file scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
Job Warranty Letter (Four Hardcopies & scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
Catalog Cut Submittals -Approved & Approved as Noted (Scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
Lighting Inventory Form (Four Hardcopies & scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
Lighting Controller Inventory Form (Four Hardcopies & scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>
Light Tower Inspection Form (If applicable, Four Hardcopies & scanned to two CD's)	<input type="checkbox"/>	<input type="checkbox"/>

Four Hardcopies & scanned to two CD's shall be submitted for all items above. The CD ROM shall be labeled as shown in the example contained herein.

General Notes:

Record Drawings – The record drawings should contain contract cover sheet, summary of quantities showing all lighting pay item sheets, proposed lighting plans and lighting detail sheets. Submit hardcopies 11 x 17 size. Include the original “red-ink” copy. The red-ink markup should be neatly drawn. Record drawings copies should be legible. Blurred copies will not be acceptable. Temporary lighting plans and removal lighting plans should not be part of the set.

Field Inspection Tests – Testing should be done for proposed cables. Testing shall be per standard specifications. Forms shall be neatly filled out.

GPS Coordinates – Check special provisions “General Electrical Requirements”. Submit electronic “EXCEL” file.

Job Warranty Letter – See standard specifications.

Cutsheet Submittal – See special provisions “General Electrical Requirements”. Scan Approved and Approved as Noted cutsheets.

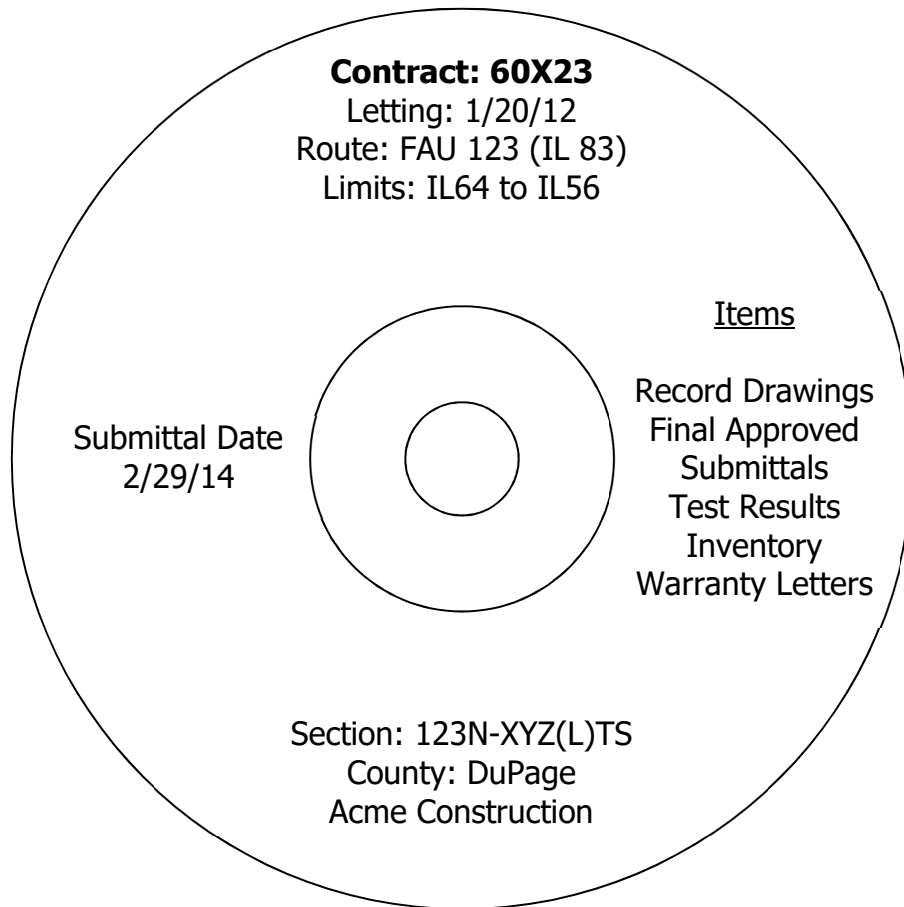
Lighting Inventory Form – Inventory form should include only proposed light poles, proposed light towers, proposed combination (traffic/light pole) lighting and proposed underpass luminaires.

Lighting Controller Inventory Form – Form should be filled out for only proposed lighting controllers.

Light Tower Safety Inspection Form – Form should be filled out for each proposed light tower.

CD LABEL FORMAT TEMPLATE.

Label must be printed; hand written labels are unacceptable and will be rejected.



MAINTENANCE OF LIGHTING SYSTEMS

Replace Article 801.11 and 801.12 of the Standard Specifications with the following:

Effective the date the Contractor's activities (electrical or otherwise) at the job site begin, the Contractor shall be responsible for the proper operation and maintenance of all existing and proposed lighting systems which are part of, or which may be affected by the work until final acceptance or as otherwise determined by the Engineer.

The Contractor shall be responsible for the proper operation and maintenance of the following existing and proposed lighting systems under this contract:

- Existing IDOT Lighting Controller 'C'; Circuits A, B, C and D.
- Existing IDOT Lighting Controller 'D'; All Circuits.
- Existing IDOT Lighting Controller 'F'; All Circuits.
- Existing IDOT Lighting Controller 'G'; All Circuits.
- Existing IDOT Lighting Controller 'U'; All Circuits.
- Existing IDOT Lighting Controller 'V'; All Circuits.
- Existing IDOT Lighting Controller 'Z'; All Circuits.

Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall initiate a request for a maintenance transfer and preconstruction inspection, as specified elsewhere herein, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting systems which may be affected by the work. During the maintenance preconstruction inspection, the party responsible for existing maintenance shall perform testing of the existing system in accordance with Article 801.13a. The Contractor shall request a date for the preconstruction inspection no less than fourteen (14) days prior to the desired date of the inspection.

The Engineer will document all test results and note deficiencies. All substandard equipment will be repaired or replaced by the existing maintenance contractor, or the Engineer can direct the Contractor to make the necessary repairs under Section 109.04.

Existing lighting systems, when depicted on the plans, are intended only to indicate the general equipment installation of the systems involved and shall not be construed as an exact representation of the field conditions. It remains the Contractor's responsibility to visit the site to confirm and ascertain the exact condition of the electrical equipment and systems to be maintained. Any discrepancies between the actual existing electrical equipment in the field and the depiction of the existing electrical equipment shown on the plans shall immediately be brought to the attention of the resident engineer for resolution. Failure to verify the conditions, dimensions and details of the existing electrical equipment to confirm that the new equipment is compatible with the existing equipment and can be properly installed and connected as shown on the plans will not relieve the contractor of their responsibility for providing a safe, complete and fully functional electrical system. Contract documents shall indicate the circuit limits.

Maintenance of Existing Lighting Systems. Existing lighting systems. Existing lighting systems shall be defined as any lighting system or part of a lighting system in service at the time of contract Letting. The contract drawings indicate the general extent of any existing lighting, but whether indicated or not, it remains the Contractor's responsibility to ascertain the extent of effort required for compliance with these specifications and failure to do so will not be justification for extra payment or reduced responsibilities.

Extent of Maintenance.

All of the existing lighting units and lighting circuits currently fed from existing IDOT lighting controllers "C", "D", "F", "G", "U", "V", and "Z" shall remain energized during nighttime hours for the duration of the contract. Any temporary power required to keep the lighting systems energized will be provided by the contractor at no additional cost to the contract.

Partial Maintenance. Unless otherwise indicated, if the number of circuits affected by the contract is equal to or less than 40% of the total number of circuits in a given controller and the controller is not part of the contract work, the Contractor needs only to maintain the affected circuits within the project limits. The project limits are defined as those limits indicated in the contract plans. Equipment outside of the project limits, on the affected circuits shall be maintained and paid for under Article 109.04. The affected circuits shall be isolated by means of in-line waterproof fuse holders as specified elsewhere and as approved by the Engineer. The unaffected circuits and the controller will remain under the maintenance of the State.

Full Maintenance. If the number of circuits affected by the contract is greater than 40% of the total number of circuits in a given controller, or if the controller is modified in any way under the contract work, the Contractor shall maintain the entire controller and all associated circuits within the project limits. Equipment outside of the project limits shall be maintained and paid for under Article 109.04.

If the existing equipment is damaged by normal vehicular traffic, not contractor operations, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind with payment made for such equipment under Article 109.04. If the equipment damaged by any construction operations, not normal vehicular traffic, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind and the cost of the equipment shall be included in the cost of this pay item and shall not be paid for separately.

Maintenance of Proposed Lighting Systems. Proposed Lighting Systems. Proposed lighting systems shall be defined as any lighting system or part of a lighting system, temporary or permanent, which is to be constructed under this contract regardless of the project limits indicated in the plans.

The Contractor shall be fully responsible for maintenance of all items installed under this contract. Maintenance shall include, but not be limited to, any equipment failures or malfunctions as well as equipment damage either by the motoring public, Contractor operations, vandalism, or other means. The potential cost of replacing or repairing any malfunctioning, damaged, or vandalized equipment shall be included in the bid price of this item and will not be paid for separately.

Lighting System Maintenance Operations. The Contractor's responsibility shall include all applicable responsibilities of the Electrical Maintenance Contract, State of Illinois, Department of Transportation, Division of Highways, District One. These responsibilities shall include the maintenance of lighting units (including sign lighting), cable runs and lighting controls. In the case of a pole knockdown or sign light damage, the Contractor shall promptly clear the lighting unit and circuit discontinuity and restore the system to service. The equipment shall then be re-set by the contractor within the time limits specified herein.

If the existing equipment is damaged by normal vehicular traffic, not contractor operations, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind with payment made for such equipment under Article 109.04. If the equipment damaged by any construction operations, not normal vehicular traffic, is beyond repair and cannot be re-set, the contractor shall replace the equipment in kind and the cost of the equipment shall be included in the cost of this pay item and shall not be paid for separately.

Responsibilities shall also include weekly night-time patrol of the lighting system, with patrol reports filed immediately with the Engineer and with deficiencies corrected within 24 hours of the patrol. Patrol reports shall be presented on standard forms as designated by the Engineer. Uncorrected deficiencies may be designated by the Engineer as necessitating emergency repairs as described elsewhere herein.

The following chart lists the maximum response, service restoration, and permanent repair time the Contractor will be allowed to perform corrective action on specific lighting system equipment.

INCIDENT OR PROBLEM	SERVICE RESPONSE TIME	SERVICE RESTORATION TIME	PERMANENT REPAIR TIME
Control cabinet out	1 hour	4 hours	7 Calendar days
Hanging mast arm	1 hour to clear	na	7 Calendar days
Radio problem	1 hour	4 hours	7 Calendar days
Motorist caused damage or leaning light pole 10 degrees or more	1 hour to clear	4 hours	7 Calendar days
Circuit out – Needs to reset breaker	1 hour	4 hours	na
Circuit out – Cable trouble	1 hour	24 hours	21 Calendar days
Outage of 3 or more successive lights	1 hour	4 hours	na
Outage of 75% of lights on one tower	1 hour	4 hours	na
Outage of light nearest RR crossing approach, Islands and gores	1 hour	4 hours	na
Outage (single or multiple) found on night outage survey or reported to EMC	na	na	7 Calendar days
Navigation light outage	na	na	24 hours

FAI Route 90/94/290 (I-90/94/290)
Project NHPP-UPN7(071)
Section 2014-009L
Cook County
Contract No. 60Y00

- Service Response Time -- amount of time from the initial notification to the Contractor until a patrolman physically arrives at the location.
- Service Restoration Time – amount of time from the initial notification to the Contractor until the time the system is fully operational again (In cases of motorist caused damage the undamaged portions of the system are operational.)
- Permanent Repair Time – amount of time from initial notification to the Contractor until the time permanent repairs are made if the Contractor was required to make temporary repairs to meet the service restoration requirement.

Failure to provide this service will result in liquidated damages of \$500 per day per occurrence. In addition, the Department reserves the right to assign any work not completed within this timeframe to the Electrical Maintenance Contractor. All costs associated to repair this uncompleted work shall be the responsibility of the Contractor. Failure to pay these costs to the Electrical Maintenance Contractor within one month after the incident will result in additional liquidated damages of \$500 per month per occurrence. Unpaid bills will be deducted from any monies owed to the Contractor. Repeated failures and/or a gross failure of maintenance shall result in the State's Electrical Maintenance Contractor being directed to correct all deficiencies and the resulting costs deducted from any monies owed the contractor.

Damage caused by the Contractor's operations shall be repaired at no additional cost to the Contract.

Operation of Lighting. The lighting shall be operational every night, dusk to dawn. Duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously. Lighting systems shall not be kept in operation during long daytime periods.

Method of Measurement. The contractor shall demonstrate to the satisfaction of the Engineer that the lighting system is fully operational prior to submitting a pay request. Failure to do so will be grounds for denying the pay request. Months in which the lighting systems are not maintained and not operational will not be paid. Payment shall not be made retroactively for months in which lighting systems were not operational.

Basis of Payment. Maintenance of lighting systems shall be paid for at the contract unit price per calendar month for MAINTENANCE OF LIGHTING SYSTEM.

EXPOSED RACEWAYS

Effective: January 1, 2012

Revise the first paragraph of Article 811.03(a) of the Standard Specifications to read:

“General. Rigid metal conduit installation shall be according to Article 810.05(a). Conduits terminating in junction and pull boxes shall be terminated with insulated and gasketed watertight threaded NEMA 4X conduit hubs. The hubs shall be Listed under UL 514B. The insulated throat shall be rated up to 105° C. When PVC coated conduit is utilized, the aforementioned hubs shall also be PVC coated.”

Add the following to Article 811.03(b) of the Standard Specifications:

“Where PVC coated conduit is utilized, all conduit fittings, couplings and clamps shall be PVC coated. All other mounting hardware and appurtenances shall be stainless steel.”

“The personnel installing the PVC coated conduit must be trained and certified by the PVC coated conduit Manufacturer or Manufacturer’s representative to install PVC coated conduit. Documentation demonstrating this requirement must be submitted for review and approval.”

Add the following to Article 1088.01(a) of the Standard Specifications:

All iron and steel products, which are to be incorporated into the work, including conduit and all conduit fittings, shall be domestically manufactured or produced and fabricated as specified in Article 106.”

Revise Article 1088.01(a)(3) of the Standard Specifications to read:

“a. PVC Coated Steel Conduit. The PVC coated rigid metal conduit shall be UL Listed (UL 6). The PVC coating must have been investigated by UL as providing the primary corrosion protection for the rigid metal conduit. Ferrous fittings for general service locations shall be UL Listed with PVC as the primary corrosion protection. Hazardous location fittings, prior to plastic coating shall be UL listed.

- b. The PVC coating shall have the following characteristics:

Hardness:	85+ Shore A Durometer
Dielectric Strength:	400V/mil @ 60 Hz
Aging:	1,000 Hours Atlas Weatherometer
Temperature	The PVC compound shall conform at 0° F. to Federal Specifications PL-406b, Method 2051, Amendment 1 of 25 September 1952 (ASTM D 746)
Elongation:	200%

- c. The exterior and interior galvanized conduit surface shall be chemically treated to enhance PVC coating adhesion and shall also be coated with a primer before the PVC coating to ensure a bond between the zinc substrate and the PVC coating. The bond strength created shall be greater than the tensile strength of the plastic coating.
- d. The nominal thickness of the PVC coating shall be 1 mm (40 mils). The PVC exterior and urethane interior coatings applied to the conduit shall afford sufficient flexibility to permit field bending without cracking or flaking at temperatures above -1 °C (30°F).
- e. An interior urethane coating shall be uniformly and consistently applied to the interior of all conduit and fittings. This internal coating shall be a nominal 2 mil thickness. The interior coating shall be applied in a manner so there are no runs, drips, or pinholes at any point. The coating shall not peel, flake, or chip off after a cut is made in the conduit or a scratch is made in the coating.
- f. Conduit bodies shall have a tongue-in-groove gasket for maximum sealing capability. The design shall incorporate a positive placement feature to assure proper installation. Certified test results confirming seal performance at 15 psig (positive) and 25 in. of mercury (vacuum) for 72 hours shall be submitted for review when requested by the Engineer.
- g. The PVC conduit shall pass the following tests:

Exterior PVC Bond test RN1:

Two parallel cuts 13 mm (1/2 inch) apart and 40 mm (1 1/2 inches) in length shall be made with a sharp knife along the longitudinal axis. A third cut shall be made perpendicular to and crossing the longitudinal cuts at one end. The knife shall then be worked under the PVC coating for 13 mm (1/2 inch) to free the coating from the metal.

Using pliers, the freed PVC tab shall be pulled with a force applied vertically and away from the conduit. The PVC tab shall tear rather than cause any additional PVC coating to separate from the substrate.

Boil Test:

Acceptable conduit coating bonds (exterior and interior) shall be confirmed if there is no disbondment after a minimum average of 200 hours in boiling water or exposure to steam vapor at one atmosphere. Certified test results from a national recognized independent testing laboratory shall be submitted for review and approval. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D870, a 6" length of conduit test specimen shall be placed in boiling water. The specimen shall be periodically removed, cooled to ambient temperature and immediately tested according to the bond test (RN1). When the PVC coating separates from the substrate, the boil time to failure in hours shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, a 6" conduit test specimen shall be cut in half longitudinally and placed in boiling water or directly above boiling water with the urethane surface facing down. The specimen shall be periodically removed, cooled to ambient temperature and tested in accordance with the Standard Method of Adhesion by Tape Test (ASTM D3359). When the coating disbonds, the time to failure in hours shall be recorded.

Heat/Humidity Test:

Acceptable conduit coating bonds shall be confirmed by a minimum average of 30 days in the Heat and Humidity Test. The RN1 Bond Test and the Standard Method for Measuring Adhesion by Tape Test shall be utilized.

Exterior Adhesion. In accordance with ASTM D1151, D1735, D2247 and D4585, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F (66°C) and 95% relative humidity. The specimens shall be periodically removed and a bond test (RN1) performed. When the PVC coating separates from the substrate, the exposure time to failure in days shall be recorded.

Interior Adhesion. In accordance with ASTM D3359, conduit specimens shall be placed in a heat and humidity environment where the temperature is maintained at 150°F (66°C) and 95% relative humidity. When the coating disbonds, the time to failure in hours shall be recorded.

Add the following to Article 1088.01(a)(4) of the Standard Specifications:

“All liquid tight flexible metal conduit fittings shall have an insulated throat to prevent abrasion of the conductors and shall have a captive sealing O-ring gasket. The fittings shall be Listed under UL 514B. The insulated throat shall be rated up to 105° C.”

Revise the second paragraph of Article 811.04 of the Standard Specifications to read:

“Expansion fittings and LFNC will not be measured for payment.”

Revise Article 811.05 of the Standard Specifications to read:

“811.05 Basis of Payment. This work will be paid for at the contract unit price per meter (foot) for CONDUIT ATTACHED TO STRUCTURE, of the diameter specified, RIGID GALVANIZED STEEL or CONDUIT ATTACHED TO STRUCTURE, of the diameter specified, RIGID GALVANIZED STEEL, PVC COATED.”

UNDERGROUND RACEWAYS

Effective: March 1, 2015

Revise Article 810.04 of the Standard Specifications to read:

“Installation. All underground conduits shall have a minimum depth of 30-inches (700 mm) below the finished grade.”

Add the following to Article 810.04 of the Standard Specifications:

“All metal conduit installed underground shall be Rigid Steel Conduit unless otherwise indicated on the plans.”

Add the following to Article 810.04 of the Standard Specifications:

“All raceways which extend outside of a structure or duct bank but are not terminated in a cabinet, junction box, pull box, handhole, post, pole, or pedestal shall extend a minimum of 300 mm (12”) or the length shown on the plans beyond the structure or duct bank. The end of this extension shall be capped and sealed with a cap designed for the conduit to be capped.

The ends of rigid metal conduit to be capped shall be threaded, the threads protected with full galvanizing, and capped with a threaded galvanized steel cap.

The ends of rigid nonmetallic conduit and coilable nonmetallic conduit shall be capped with a rigid PVC cap of not less than 3 mm (0.125”) thick. The cap shall be sealed to the conduit using a room-temperature-vulcanizing (RTV) sealant compatible with the material of both the cap and the conduit. A washer or similar metal ring shall be glued to the inside center of the cap with epoxy, and the pull cord shall be tied to this ring.”

WIRE AND CABLE

Effective: January 1, 2012

Add the following to the first paragraph of Article 1066.02(a):

“The cable shall be rated at a minimum of 90°C dry and 75°C wet and shall be suitable for installation in wet and dry locations, and shall be resistant to oils and chemicals.”

Revise the Aerial Electric Cable Properties table of Article 1066.03(a)(3) to read:

Aerial Electric Cable Properties

Phase Conductor		Messenger wire			
Size AWG	Stranding	Average Insulation Thickness		Minimum Size AWG	Stranding
		mm	mils		
6	7	1.1	(45)	6	6/1
4	7	1.1	(45)	4	6/1
2	7	1.1	(45)	2	6/1
1/0	19	1.5	(60)	1/0	6/1
2/0	19	1.5	(60)	2/0	6/1
3/0	19	1.5	(60)	3/0	6/1
4/0	19	1.5	(60)	4/0	6/1

Add the following to Article 1066.03(b) of the Standard Specifications:

“Cable sized No. 2 AWG and smaller shall be U.L. listed Type RHH/RHW and may be Type RHH/RHW/USE. Cable sized larger than No. 2 AWG shall be U.L. listed Type RHH/RHW/USE.”

Revise Article 1066.04 to read:

“Aerial Cable Assembly. The aerial cable shall be an assembly of insulated aluminum conductors according to Section 1066.02 and 1066.03. Unless otherwise indicated, the cable assembly shall be composed of three insulated conductors and a steel reinforced bare aluminum conductor (ACSR) to be used as the ground conductor. Unless otherwise indicated, the code word designation of this cable assembly is “Palomino”. The steel reinforced aluminum conductor shall conform to ASTM B-232. The cable shall be assembled according to ANSI/ICEA S-76-474.”

Revise the second paragraph of Article 1066.05 to read:

“The tape shall have reinforced metallic detection capabilities consisting of a woven reinforced polyethylene tape with a metallic core or backing.”

LIGHTING CONTROLLER, RADIO CONTROL, DUPLEX CONSOLE TYPE, WITH SCADA AND FIBER OPTIC

Effective: January 1, 2020

Description: This work shall consist of furnishing and installing a roadway lighting electrical control cabinet with radio control complete with foundation and wiring for the control of highway lighting.

The control cabinet will be installed on an existing concrete foundation at the locations shown on the plans. The contractor is responsible for making all repairs to the concrete and anchor rods required to install the proposed cabinet securely on the foundation. If the anchor rods are in poor condition and cannot be reused, new anchor rods shall be provided. The contractor shall cut the existing rods flush with the top of foundation. New anchor rods shall be installed into the existing concrete by drilling a hole 1/16 to 1/4 inch larger than the diameter of the threaded rod. The hole depth shall be a minimum of 9 times the bolt diameter. The new rods shall be inserted into the hole with high strength anchoring epoxy. Anchor rods, bolts and washers shall be provided in accordance with Article 1006.09 of the Standard Specifications.

General. The completed controller shall be an Industrial Control Panel under UL 508, and shall be suitable for use as service equipment

Double Door Enclosure.

Cabinet. The cabinet shall be of the dimensions shown on the plans and fabricated from 1/8 in. (3 mm) thick aluminum alloy No. 3003-H14. The cabinet shall comply with ANSI C 33.71 and UL 50 and be reinforced with aluminum angles.

Doors. The doors shall have stainless steel hinges. The door handle shall be stainless steel, a minimum diameter of 1/2 in. (13 mm) and be furnished with a rain and ice resistant lock. The doors shall be gasketed to exclude the entry of moisture, dirt, and insects. A linkage-arm system, of simple construction, shall be attached to the cabinet doors to allow securing in a wide-open position during field operations.

Insulation. When specified, the interior compartment shall be insulated on the inside of the sides, back, top, bottom, and inside of the doors with 1 in. (25 mm) thick polyisocyanurate rigid foam insulation board. The foam board shall have foil facers on each side. The side facing the interior of the cabinet shall have a white tinted foil facer with a satin finish. The insulation shall have a minimum aged thermal resistance (R-value) of 8 at a 40°F (4°C) mean temperature. The insulation shall comply with Federal Specification HH-I-1972/1, Class 2.

Mounting. The cabinet shall be mounted as indicated on the plans.

Finish. Brushed aluminum

Identification. The cabinet door shall have an aluminum name plate of the dimensions and engraving indicated on the plans. An identification decal shall also be installed on the back of the cabinet as specified elsewhere herein.

Control Components.

Time Switch. When specified, each controller shall have an electric time switch for automatic control of highway lighting circuits operating on a daily schedule having a fixed relation to sunrise and sunset. Turn-on and Turn-off times shall be adjustable \pm 45 minutes from sunrise and sunset. All settings shall be field adjustable without special tools. Complete installation instructions, details on wiring connections, and information on time setting, manual operation, and necessary adjustments shall be furnished with each time switch.

The time switch shall be a microprocessor-based two channel controller with astronomic functions on both channels. The latitude shall be adjustable from ten to 60 degrees in the Northern hemisphere. Latitude changes shall be user settable without the use of special tools.

The time switch shall be programmable in an AM/PM format, with a resolution of one minute or better. The time switch shall automatically adjust for daylight saving time and have automatic leap year correction and operate on 240 V AC without the use of an additional transformer.

A battery backup shall be integral with the controller and shall use a nickel-cadmium battery. The battery backup shall provide power to the controller memory for a minimum of 72 hours in the event of power failures.

The published operating temperature range of the time switch shall be from 86 to 158°F (-30 to 70°C).

The time switch output relay contacts shall be rated sufficiently to handle the inrush current of two 200 A contactors. The time switch shall have a NEMA Type 1 enclosure as a minimum. The time switch programming instructions shall be moisture proof and permanently affixed to the time switch or as otherwise approved by the Engineer.

Circuit Breakers.

All feeders, branch circuits, and auxiliary and control circuits shall have overcurrent protection. The overcurrent protection shall be by means of circuit breakers.

Circuit breakers shall be standard UL listed molded case, thermal-magnetic bolt-on type circuit breakers with trip free indicating handles.

240 V circuit breakers shall have a UL listed interrupting rating of not less than 10,000 rms symmetrical amperes at rated circuit voltage for which the breaker is applied. 480 V applications shall have a UL listed interrupting rating of not less than 14,000 rms symmetrical amperes at rated circuit voltage.

Multi-pole circuit breakers larger than 100 A size shall have adjustable magnetic trip settings.

The number of branch circuit breakers shall be as indicated on the Control Cabinet detail drawing or as indicated in the lighting system wiring diagram which ever is greater plus two spare circuit breakers.

Contactors.

Contactors shall be electrically operated, mechanically held as specified, with the number of poles required for the service and with operating coil voltage as indicated. The contactor shall have an in-line drive operating mechanism. Ampere rating of contactors shall be not less than required for the duty shown and shall otherwise be rated as indicated.

Contactors shall be complete with a non-conducting inorganic, non-asbestos subpanel for mounting.

Mechanically held contactors shall be complete with coil clearing contacts to interrupt current through the coil once the contactor is held in position.

The main contactor contacts shall be the double break, silver to silver type. They shall be spring loaded and provide a wiping action when opening and closing. The contacts shall be renewable from the front panel, self aligning, and protected by auxiliary arcing contacts.

The line and load terminals shall be pressure type terminals of copper construction and of the proper size for the ampere rating of the contactor.

A lever for manual operation shall be incorporated in the mechanically held contactor. Protection from accidental contact with current carrying parts when operating the contactor manually shall be provided.

The contactor operating coil shall operate at phase to neutral voltage. Single phase contactors shall be two pole devices with continuous rating for the amperage selected per pole.

Open and closed positions for mechanically held contactors shall be clearly indicated and labeled in permanent manner as approved by the Engineer.

Auto/Manual Switches. The cabinet shall be equipped with automatic and manual operating controls via two, single pole double throw switches, one being a maintained-contact manual-automatic selector switch and one being a momentary-contact manual on-off switch with a center rest position. Both switches shall be premium specification grade, rated for the applied duty but not less than 20 A at 240 V and each shall be mounted in a 4 in. (100 mm) square box with cover.

The control circuit shall have overcurrent protection as indicated and as required by NEC requirements.

Ground & Neutral Bus Bars.

Separate ground and neutral bus bars shall be provided. The ground bus bar shall be copper, mounted on the equipment panel, fitted with 22 connectors of the type shown on the plans, as a minimum. The neutral bar shall be similar. The heads of connector screws shall be painted white for neutral bar connectors and green for ground bar connectors.

Interior Lighting, Receptacle and CCTV power.

The cabinet shall have an auxiliary device circuit at 120 V single phase to supply a convenience receptacle, cabinet light and a dedicated 120v circuit for CCTV camera power indicated in the plans. Where 120 V is not available directly from the service voltage, an outdoor dry type step-down transformer not less than 2 KVA shall be provided as described elsewhere herein.

The auxiliary circuit, including transformer primary and secondary, shall have overcurrent protection according to NEC requirements.

The interior, a 60w equivalent LED lighting fixture with die cast guard shall meet the requirements of UL 1598 and be of the vapor proof of the enclosed-and-gasketed type, shall be switched from a single pole, single throw, 20 A switch. The switch shall be premium specification grade in a suitable 4 in. (100 mm) box with a cover.

A 20 A duplex receptacle, ground fault interrupting, premium specification grade shall be furnished in a 4 in. (100 mm) square box with cover, for 120 V auxiliary use.

Surge Arrester.

The control circuit in the cabinet shall be protected by a surge arrester meeting the requirements of Article 1065.02.

Wiring and Identification.

Power wiring within the cabinet shall be of the size specified for the corresponding service conductors and branch circuits and shall be rated RHH/RHW, 600 V.

Control and auxiliary circuit wiring shall be rated RHH/RHW or MTW with jacket, 600 V.

All power and control wiring shall be stranded copper. When specified all wiring shall be tagged with self-sticking cable markers. When the contract drawings do not specifically indicate assigned wire designations, the manufacturer shall assign wire designations and indicate them on the shop drawings.

All switches, controls and the like shall be identified both as to function and position (as applicable) by means of engraved two-color nameplates attached with screws, or where nameplate are not possible in the judgement of the Engineer, by the use of cloth-backed adhesive labels as approved by the Engineer.

The cabinet with all of its electrical components and parts shall be assembled in a neat orderly fashion. All of the electrical cables shall be installed in a trim, neat, professional manner. The cables shall be trained in straight horizontal and vertical directions and be parallel, next to, and adjacent to other cables whenever possible.

Transformer, General Purpose.

The transformer shall be dry type and weatherproof so that it may be installed indoors or outdoors without additional housing. It shall have an enclosure for splices with provisions for weather tight conduit connections.

The transformer shall have four taps on the primary side, one at 2 1/2 percent, one at 5 percent, one at 7 1/2 percent and one at ten percent below rated voltage.

Insulation shall be Class F or Class H. The transformer shall meet the applicable ASA and IEEE standards.

Mounting and back plates shall be of Aluminum Alloy 2024, 3003 or 6061. Bolts, nuts and washers shall be of Series 300 stainless steel. Bolts shall have hex heads. Nuts shall be hexagon and self locking. Washers shall be of the flat type.

Radio Control Equipment.

Receiver - Decoder: The radio control module consists of a radio receiver, digital decoder, and an output interface which allows centralized remote radio control of the lighting controller turn-on and turn-off functions. The radio control module must be capable of operation consistent with the existing radio control system, a Motorola SCADA Central Station.

The existing control system currently operates over 250 discrete lighting controllers via a securely coded proprietary data scheme. For this reason, the control module must consist of a Motorola ACE 3600 Modular Remote Unit, model F 7563, (small housing), with no less than the following options:

Motorola Designation	Description
F 7563 (VHF), F 7564 (UHF)	ACE 3600 CPU *
V 245	Mixed I/O
V 261	240 VAC Power Supply w/charger
Z 857AA	Surge Protection

* Includes (1) three slot frame, (1) ACE 3600 CPU plus firmware, (1) mixed I/O Module, (1) VHF or UHF (as directed by the Engineer) CDM 750 Radio with FSK Radio Interface, port 3 (1) AC Power Supply with Charger, (1) 6.5 Ah battery, installed in a 15" X 15" X 8.26" NEMA 4X/IP 56 painted metal enclosure with instruction manual.

The manufacturer's designation by no means relieves the Contractor of providing a fully functional radio system as described herein.

A 120/240 to 24VAC step down transformer shall be included for the SCADA system.

The Radio Control Module shall be programmed for the following operational parameters:

- Transceiver Frequency: To be specified by the Engineer
- Receive Frequency: To be specified by the Engineer
- Communications Failure Preset: Normally Open
- Individual Station address: To be specified by the Engineer

Antenna. The antenna shall be thick mount up to 1/2" mounting surface mounted by screw adapter (no magnet mounts). The low-profile antenna mount shall be equivalent to Antenex – MABT8XNSI antenna Mount Low Profile. Accompanying antenna shall be equivalent to Antenex – B132 (Broad Band – VHF/UHF 1/4 wave 150-928 MHz. Accompanying cable shall be equivalent to Antenex-RG8X and conductor equivalent to Antenex – CN8X from Radio to Antenna and shall be of appropriate length and not longer than 8 ft.

Installation. I/O Module. All motherboard cards shall be configured and installed as per manufacturer's specifications and IDOT specification Ltg SCADA 397. Modules include but are not limited to; CPU, Mixed I/O. All digital inputs terminated on the Mixed I/O card shall be dry. Termination points for all digital input points will be reflected on power center wiring diagram or additional wiring schematic provided by the engineer. All digital outputs received from the Mixed I/O card shall be rated at 24 VAC 2A. All digital outputs shall be connected to interposing relays prior to being integrated into the power center wiring logic. The digital outputs shall maintain a momentary closure for approximately 2 seconds.

All wiring termination points shall be tagged using the nomenclature given on the wiring diagram. The alarms acknowledge button shall be implemented with a placard stating "Alarm Acknowledge". Site configuration, map implementation, screens tagging and other related software configurations shall be specified elsewhere herein.

The antenna shall be centered on the top of the control cabinet. The antenna cable shall be dressed and trimmed for minimal length, allowing sufficient slack of removal of the radio connection for replacement or testing without disruption to the installation. The antenna connector shall be properly soldered to the cable assembly. Great care shall be exercised in the assembly of the antenna connector, excessive heat will destroy the inner insulation, and insufficient heat will produce a cold solder connection on the outer shield.

Intra-module wiring shall be 18 AWG stranded wire, color coded (American) consistent with battery polarity, and signal. The wire connection from terminal block (TB2) to the interpose relays shall be 14AWG stranded. All wires connected to the radio modules shall be dressed and tinned prior to insertion, (crimp on connectors will not be allowed for use in the radio system). Cost of all wire is inclusive within the scope of this work.

A terminal strip separate from the integral radio module and power supply shall be provided to interface power and signal conductors to the lighting controller. Terminals and wiring shall be labeled in accordance with the drawings and dressed to allow service. The radio module shall be provided with constant 240 VAC power. The control power breaker shall provide power for the SCADA system. This is to allow the system to be energized at all times.

The SCADA system shall be tested in conjunction with the controller inspection, prior to field installation. The turn-on and turn-off function shall be tested ten (10) consecutive times utilizing actual signals originating from District 1 Headquarters. Any failures must be cleared before the controller is delivered to the job site.

Null covers shall be provided for the slots not used. All analog inputs shall be 4-20 mA. All I-O wiring including analog and digital shall be wired as per the enclosed table.

SCADA System Control Relay Assembly. The Contractor shall mount and wire four (4) relays in a box as shown in the wiring diagram. Two relays shall be 240 volts sealed type and two relays shall be 24 volts sealed type, unless otherwise indicated, shall have contacts rated at not less than 20 amperes at 240 volts. The power relay for activating the lighting contactors shall have contacts rated to handle the contactor inrush. The relays shall be wired to a marked terminal strip.

Testing. __As part of final acceptance testing, all individual I/O points and internal status alarms shall be tested for proper operation and transmission. The transmission shall be confirmed at IDOT District 1 HQ. and the contractors dispatch facility. This full SCADA system start-up shall be completed with the Engineer present.

The SCADA radio system shall have the following items tested: VSWR, cable impedance, RSSI to the power center and confirmation that data sent from power center is received by the IDOT lighting system computers.

Analog Inputs and Transducers. The panel shall include one voltage transducer for monitoring the line voltage and one current transducer for monitoring the neutral current. Their outputs shall be 4-20 mA DC each and shall be wired to channels 1 and 2 of the Mixed I/O module as shown. The voltage transducer shall be Scientific Columbus Model # VT110 – PAN7 – A4-2 for 480/240-volt single phase systems. The current transducers shall be Mel Kirchler Technologies Model # AT2-420-24L-FT, with power supply, PS-240-24P-1A. Both analog inputs shall be wired using shielded cable. Both transducers shall also be calibrated so that the SCADA system reads the correct value.

Testing Of The Assembled Cabinet. Prior to shipment of the completed control cabinet, the control cabinet shall be tested for load, short circuits and complete operation of the cabinet as specified herein and as shown on the plans. The test shall be made at the manufacturer's shop, by the manufacturer and shall be witnessed by the Engineer. The Contractor shall arrange the test date with the Engineer and so allow not less than seven (7) days advance notice. The cabinet shall not be delivered to the job site until inspected, tested and approved for delivery by the Engineer.

Staging. All Central Configuration programming be completed prior to the initial check out/PM of the SCADA unit in the field. This is to assure/confirm 2 way radio communications from the field RTU the Central. Lighting controller information submitted for approval shall include any recommendations of the Manufacturer for storage as provided under this contract.

The packaging of the lighting controller shall incorporate the provisions recommended by the Manufacturer to accommodate storage.

TERM	MOSCAD DESTINATION	WIRE #	DESCRIPTION OF INPUT
32	Analog Input 1 (+)	TB2 B11	CABINET NEUTRAL CURRENT
33	Analog Input 1 (-)	TB2 B1	CABINET NEUTRAL CURRENT
34	Analog Input 2 (+)	TB2 A2	CABINET SERVICE VOLTAGE
35	Analog Input 2 (-)	TB2 B2	CABINET SERVICE VOLTAGE
40	P. Ground	TB2 A3	GROUND
1	Digital Input 1	TB2 B3	ALARM ACKNOWLEDGE
2	Digital Input 2	TB2 A4	DOOR OPEN
3	Digital input 3	TB2 A5	MAIN(S) BREAKER OPEN
4	Digital input 4	TB2 A7	CONTACTOR 1 OPEN
5	Digital Input 5	TB2 A8	CONTACTOR 2 OPEN
6	Digital input 6	TB2 A9	CABINET IN NON-AUTO
7	Digital input 7	TB2 A10	BACK-UP CLOCK OFF CALL
8	Digital Input 8	TB2 A11	BACK-UP CLOCK ON CALL
18	DI Common	*	COMMON
20	K1 NO	TB2 A12	LIGHTS ON CALL
21	K1 Com	TB2 B17	K1 COMMON
23	K2 NO	TB2 A13	LIGHTS OFF CALL
24	K2 Com	TB2 B17	K2 COMMON
17	24 V+	TB2 B13	24+ VDC

All analog inputs will be 4-20 mA only. Digital output relays will be electrically energized and momentarily held.

Mixed I/O module model number V 245

Lighting SCADA RTU terminal Configuration.

Description. This work shall consist of having the SCADA system manufacturer design, implement and test a new RTU on the Lighting SCADA System on all system terminals.

Materials. All software work shall be completed by the manufacturer or approved factory licensed sales and service company for the SCADA equipment. All licensing shall be provided by the entity completing the work. Licenses are to be held by IDOT.

SCADA RTU Configuration and Programming:

1. Setup of CPU and accompanying modules.
2. Setup of RTU site number, octal address, group call and All Call.
3. Configure application alarm parameters (download config./application).
4. Development and implementation of control and alarm application from IDOT submitted telemetry requirements.

NOTE: IDOT shall supply checklist listing I/O, telemetry, all call, group call and individual call data.

SCADA Service/Client Wonderware Programming:

1. Add RTU to Wonderware.
2. Configure Wonderware to poll SCADA CPU for data on that specific RTU.
3. Setup servers and clients for alarm notification and database I/O, for that specific RTU.
4. Configure RTU polling.
5. Activate RTU on FIU polling.

SCADA FIU CPU Programming:

If RTU exists as an Intrac site, it will have to be setup as a MOSCAD site (MOSCAD CPU). If RTU is a new site, it will have to be configured as a MOSCAD site (MOSCAD CPU).

Submittals. The Motorola VAR shall submit ladder programming, quiescent telemetry and SCADA configuration files for approval by the IDOT Engineer. Submittal will be reviewed by the Engineer and returned noting changes and/or comments.

Testing and Documentation. As part of final acceptance testing, all individual I/O points and internal status (COS) alarms shall be tested for proper operation and transmission. The transmission shall be confirmed at IDOT Dist. HQ. And the contractors dispatch facility. This full SCADA system start-up shall be completed with the Engineer present.

The control cabinet shall be tested for complete operation and the electrical load on each circuit shall be measured and documented on the Log form L-3. The ground resistance test shall be performed by the Contractor using the fall-of-potential method, with results recorded by the Contractor and witnessed by the Engineer. Ground continuity shall be tested using an approved low-impedance ohmmeter, to the farthest point of each circuit extension from the controller cabinet. Results shall be recorded by the Contractor and witnessed by the Engineer.

Fiber Optic Provision

Junction Box: An aluminum 20”h x 16”w x 10”d junction box shall be provided on the side of the controller as indicated in the details for fiber optic termination. The junction box shall be fabricated from Type 5052-H32 aluminum, 0.08-in. (2-mm) thick. The junction box shall be rated NEMA 4X and include a padlock provision. The junction box shall be a Hoffmann A20H1610ALLP, Austin Enclosures AB-201610NFA or approved equal.

Fiber Optic Patch Panel: A single-panel 12-port fiber optic patch panel shall be utilized. The patch panel shall fit inside the junction and allow for slack fiber storage. Unless otherwise directed by the Engineer, LC type connectors shall be utilized. The connector panel shall include a 12-fiber pigtail to be spliced to the fiber optic lateral cable. Splicing of the pigtail is included in the cost of this pay item.

All junction box and controller cabinet penetrations shall include bushing to prevent damage to the cables. The incoming junction box conduit shall be sealed to prevent the entry of moisture, insects and rodents.

Installation.

The lighting controller installation shall be according to the details, location, and orientation shown on the plans.

All conduit entrances into the lighting controller shall be sealed with a pliable waterproof material.

The lighting controller enclosure shall be set plumb and level on the foundation. It shall be fastened to the anchor rods with hot-dipped galvanized or stainless-steel nuts and washers. Foundation mounted lighting controllers shall be caulked at the base with silicone.

Where the controller has a metal bottom plate, the plate shall be sealed with a rodent and dust/moisture barrier.

Grounding.

Grounding shall be as shown on the lighting controller detail drawings. Ground rods, ground wells, connections, ground wire and other associated items shall be included in the cost the lighting controller and shall not be paid for separately.”

Method Of Measurement. Each lighting controller shall be counted each for payment.

Basis Of Payment. This item shall be paid for at the contract unit price each for **LIGHTING CONTROLLER, BASE MOUNTED, 480 VOLT, 200 AMP (DUAL), RADIO SCADA, FIBER OPTIC** which shall be payment in full for the work, complete, as specified herein.

ROADWAY LUMINAIRE, LED

Effective: September 1, 2019

Description.

This work shall consist of furnishing and installing a roadway LED luminaire as shown on the plans, as specified herein.

General.

The luminaire including the housing, driver and optical assembly shall be assembled in the U.S.A. The luminaire shall be assembled by and manufactured by the same manufacturer. The luminaire shall be mechanically strong and easy to maintain. The size, weight, and shape of the luminaire shall be designed so as not to incite detrimental vibrations in its respective pole and it shall be compatible with the pole and arm. All electrical and electronic components of the luminaire shall comply with the requirements of Restriction of Hazardous Materials (RoHS) regulations. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750

Submittal Requirements.

The Contractor shall also the following manufacturer's product data for each type of luminaire:

1. Descriptive literature and catalogue cuts for luminaire, LED driver, and surge protection device. Completed manufacturer's luminaire ordering form with the full catalog number provided
2. LED drive current, total luminaire input wattage and total luminaire current at the system operating voltage or voltage range and ambient temperature of 25 C.

3. LED efficacy per luminaire expressed in lumens per watt (l/w).
4. Initial delivered lumens at the specified color temperature, drive current, and ambient temperature.
5. IES file associated with each submitted luminaire in the IES LM-63 format.
6. Computer photometric calculation reports as specified and in the luminaire performance table.
7. TM-15 BUG rating report.
8. Isofootcandle chart with max candela point and half candela trace indicated.
9. Documentation of manufacturers experience and verification that luminaires were assembled in the U.S.A. as specified.
10. Written warranty.

Upon request by the Engineer, submittals shall also include any or all the following:

- a. TM-21 calculator spreadsheet (XLSX or PDF format) and if available, TM-28 report for the specified luminaire or luminaire family. Both reports shall be for 50,000 hours at an ambient temperature of 77 °F (25 °C).
- b. LM-79 report with National Voluntary Laboratory Accreditation Program (NVLAP) current at the time of testing in PDF format inclusive of the following: isofootcandle diagram with half candela contour and maximum candela point; polar plots through maximum plane and maximum cone; coefficient of utilization graph; candela table; and spectral distribution graph and chromaticity diagram.
- c. LM-80 report for the specified LED package in PDF format and if available, LM-84 report for the specified luminaire or luminaire family in PDF format. Both reports shall be conducted by a laboratory with NVLAP certification current at the time of testing.
- d. AGi32 calculation file matching the submittal package.
- e. In Situ Temperature Measurement Test (ISTMT) report for the specified luminaire or luminaire family in PDF format.
- f. Vibration test report in accordance with ANSI C136.31 in PDF format.
- g. ASTM B117/ASTM D1654 (neutral salt spray) test and sample evaluation report in PDF format.

- h. ASTM G154 (ASTM D523) gloss test report in PDF format.
- i. LED drive current, total luminaire input wattage, and current over the operating voltage range at an ambient temperature of 77 °F (25 °C).
- j. Power factor (pf) and total harmonic distortion (THD) at maximum and minimum supply and at nominal voltage for the dimmed states of 70%, 50%, and 30% full power.
- k. Ingress protection (IP) test reports, conducted according to ANSI C136.25 requirements, for the driver and optical assembly in PDF format.
- l. Installation, maintenance, and cleaning instructions in PDF format, including recommendations on periodic cleaning methods.
- m. Documentation in PDF format that the reporting laboratory is certified to perform the required tests.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the District Headquarters. After review, the Contractor shall retrieve the luminaire.

Manufacturer Experience.

The luminaire shall be designed to be incorporated into a lighting system with an expected 20 year lifetime. The luminaire manufacturer shall have a minimum of 33 years' experience manufacturing HID roadway luminaires and shall have a minimum of seven (7) years' experience manufacturing LED roadway luminaires. The manufacturer shall have a minimum of 25,000 total LED roadway luminaires installed on a minimum of 100 separate installations, all within the U.S.A.

Housing.

Material. The luminaire shall be a single device not requiring onsite assembly for installation. The driver for the luminaire shall be integral to the unit.

Finish. The luminaire shall have a baked acrylic enamel finish. The color of the finish shall be gray, unless otherwise indicated.

The finish shall have a rating of six or greater according to ASTM D1654, Section 8.0 Procedure A – Evaluation of Rust Creepage for Scribed Samples after exposure to 1000 hours of testing according to ASTM B117 for painted or finished surfaces under environmental exposure.

The luminaire finish shall have less than or equal to 30% reduction of gloss according to ASTM D523 after exposure of 500 hours to ASTM G154 Cycle 6 QUV® accelerated weathering testing.

The luminaire shall slip-fit on a mounting arm with a 2" diameter tenon (2.375" outer diameter), and shall have a barrier to limit the amount of insertion. The slip fitter clamp shall utilize four (4) bolts to clamp to the tenon arm. The luminaire shall be provided with a leveling surface and shall be capable of being tilted ± 5 degrees from the axis of attachment in 2.5 degree increments and rotated to any degree with respect to the supporting arm.

All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

The effective projected area of the luminaire shall not exceed 1.6 sq. ft.

The total weight including accessories, shall not exceed 40 lb (18.14 kg). If the weight of the luminaire is less than 20 lb (9.07 kg), weight shall be added to the mounting arm or a supplemental vibration damper installed as approved by the Engineer.

A passive cooling method with no moving, rotating parts, or liquids shall be employed for heat management.

The luminaire shall include a fully prewired, 7-pin twist lock ANSI C136.41-compliant receptacle. Unused pins shall be connected as directed by the Manufacturer and as approved by the Engineer. A shorting cap shall be provided with the luminaire that is compliant with ANSI C136.10.

Vibration Testing. All luminaires shall be subjected to and pass vibration testing requirements at "3G" minimum zero to peak acceleration in accordance with ANSI C136.31 requirements using the same luminaire. To be accepted, the luminaire housing, hardware, and each individual component shall pass this test with no noticeable damage and the luminaire must remain fully operational after testing.

Labels. An internal label shall be provided indicating the luminaire is suitable for wet locations and indicating the luminaire is an NRTL listed product to UL1598 and UL8750. The internal label shall also comply with the requirements of ANSI C136.22.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. Types 1, 2, 3, 4, or 5).

Hardware. All hardware shall be stainless steel or of other corrosion resistant material approved by the Engineer.

Luminaires shall be designed to be easily serviced, having fasteners such as quarter-turn clips of the heavy spring-loaded type with large, deep straight slot heads, complete with a receptacle and shall be according to military specification MIL-f-5591.

All hardware shall be captive and not susceptible to falling from the luminaire during maintenance operations. This shall include lens/lens frame fasteners as well hardware holding the removable driver and electronic components in place.

Provisions for any future house-side external or internal shielding should be indicated along with means of attachment.

Circuiting shall be designed to minimize the impact of individual LED failures on the operation of the other LED's.

Wiring. Wiring within the electrical enclosure shall be rated at 600v, 105°C or higher.

Driver.

The driver shall be integral to the luminaire shall be capable of receiving an indefinite open and short circuit output conditions without damage.

The driver shall incorporate the use of thermal foldback circuitry to reduce output current under abnormal driver case temperature conditions and shall be rated for a lifetime of 100,000 hours at an ambient temperature exposure of 77 °F (25 °C) to the luminaire. If the driver has a thermal shut down feature, it shall not turn off the LEDs when operated at 104 °F (40 °C) or less.

The driver shall have an input voltage range of 120 to 277 volts ($\pm 10\%$) or 347 to 480 volts ($\pm 10\%$) according to the contract documents. When the driver is operating within the rated input voltage range and in an un-dimmed state, the power factor measurement shall be not less than 0.9 and the THD measurement shall be no greater than 20%.

The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

The driver shall be dimmable using the protocol listed in the Luminaire Performance Table shown in the contract.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a surge protective device (SPD) that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

LED Optical Assembly

The optical assembly shall have an IP66 or higher rating in accordance with ANSI C136.25. The circuiting of the LED array shall be designed to minimize the effect of individual LED failures on the operation of other LEDs. All optical components shall be made of glass or a UV stabilized, non-yellowing material.

The optical assembly shall utilize high brightness, long life, minimum 70 CRI, 4,000K color temperature (+/-300K) LEDs binned in accordance with ANSI C78.377. Lenses shall be UV-stabilized acrylic or glass.

Lumen depreciation at 50,000 hours of operation shall not exceed 15% of initial lumen output at the specified LED drive current and an ambient temperature of 25° C.

The luminaire may or may not have a glass lens over the LED modules. If a glass lens is used, it must be a flat lens. Material other than glass will not be acceptable. If a glass lens is not used, the LED modules may not protrude lower than the luminaire housing.

The assembly shall have individual serial numbers or other means for manufacturer tracking.

Photometric Performance.

Luminaires shall be tested according to IESNA LM-79. This testing shall be performed by a test laboratory holding accreditation from the National Institute of Standards and Technology (NIST) National Voluntary Laboratory Accreditation Program (NVLAP) for the IESNA LM-79 test procedure.

Data reports as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, maximum plane and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, spectral distribution plots, chromaticity plots, and other standard report outputs of the above mentioned tests.

The luminaire shall have a BUG rating of Back Light B3 or less, Up Light rating of U0, and a Glare rating of G3 or less unless otherwise indicated in the luminaire performance table.

Photometric Calculations.

Calculations. Submitted report shall include a luminaire classification system graph with both the recorded lumen value and percent lumens by zone along with the BUG rating according to IESNA TM-15.

Complete point-by-point luminance and veiling luminance calculations as well as listings of all indicated averages and ratios as applicable shall be provided in accordance with IESNA RP-8 recommendations. Lighting calculations shall be performed using AGi32 software with all luminance calculations performed to one decimal place (i.e. x.x cd/m²). Uniformity ratios shall also be calculated to one decimal place (i.e. x.x:1). Calculation results shall demonstrate that the submitted luminaire meets the lighting metrics specified in the project Luminaire Performance Table(s). Values shall be rounded to the number of significant digits indicated in the luminaire performance table(s).

The AGi32 file used in the submitted calculations shall be provided with the luminaire submittal along with the individual IES photometric files utilized.

All photometry must be **photopic**. Scotopic or mesopic factors will not be allowed. The AGi32 file shall be submitted at the request of the Engineer.

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE
 ROADWAY LIGHTING**

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	72 (ft)
	Number of Lanes	6
	Median Width	
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
LIGHT POLE DATA	Mounting Height	47.5 (ft)
	Mast Arm Length	6 (ft)
	Pole Set-Back From Edge Of Pavement	4 (ft)
LUMINAIRE DATA	Lumens	15,500 – 47,250 lumens
	BUG Rating	B3 – U0 – G3 (Max)
	I.E.S. Vertical Distribution	Medium
	I.E.S. Lateral Distribution	Types 2 or 3
	Total Light Loss Factor	0.70
LAYOUT DATA	Spacing	255 (ft)
	Configuration	Single Sided
	Luminaire Overhang over EOP	2 (ft)

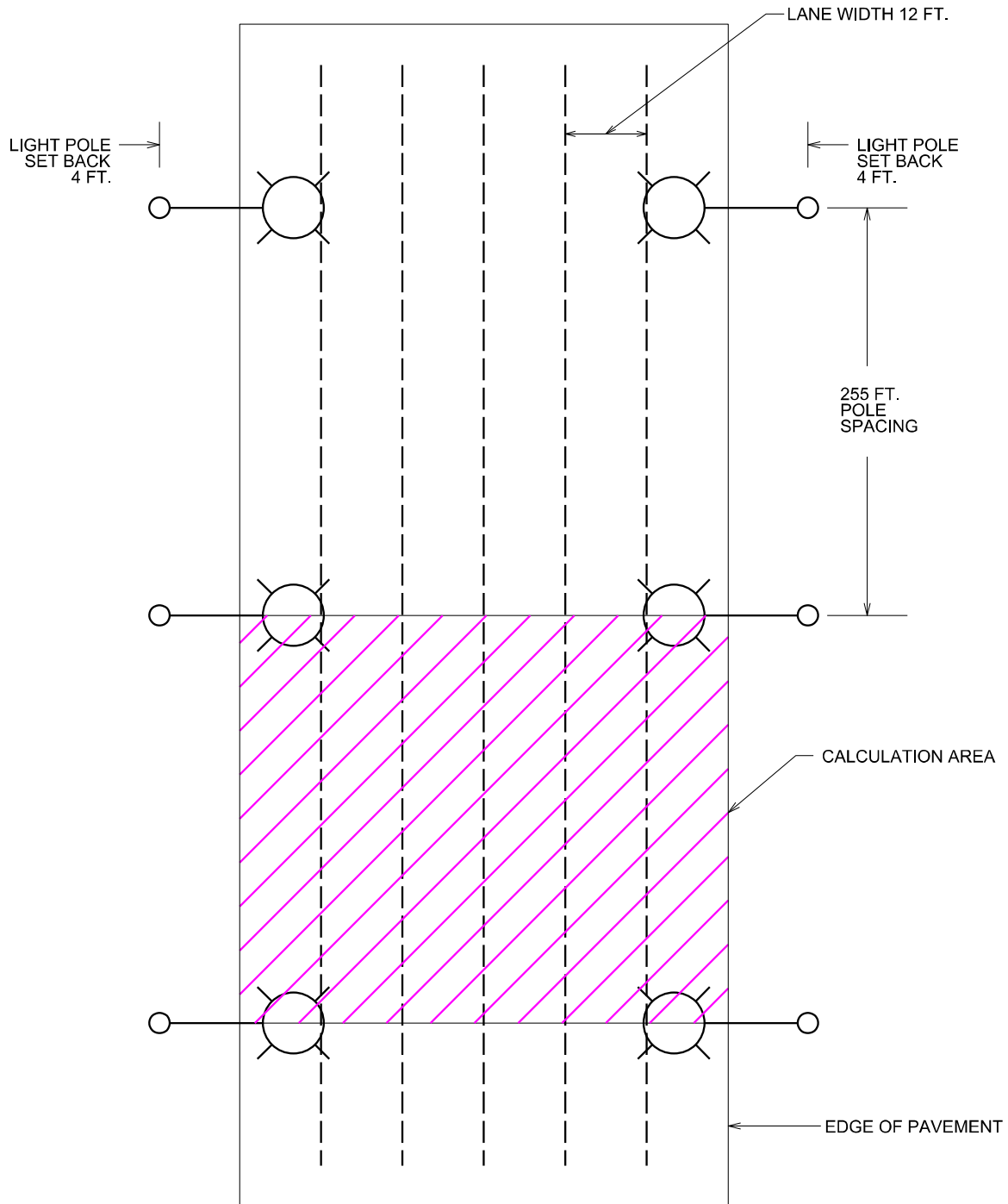
NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS

NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ROADWAY LUMINANCE	Average Luminance, L_{AVE}	1.2 Cd/m ² (Max)
		.9 Cd/m ² (Min)
	Uniformity Ratio, L_{AVE}/L_{MIN}	3:1 (Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	5:1 (Max)
	Veiling Luminance Ratio, L_v/L_{AVE}	0.3:1 (Max)

LIGHT POLE LAYOUT 6 LANE OPPOSITE



Independent Testing

When a contract has 30 or more luminaires of the same type (distribution type and lumen output/wattage), that luminaire type shall be independently tested, unless otherwise noted. The quantity of luminaires to be tested shall be as specified in the following table.

Contract Quantity	Luminaires to be Tested
1-29	0 (unless otherwise noted)
30-80	2
81-130	3
131-180	4
181-230	5
231-280	6
281-330	7

Testing is not required for temporary lighting luminaires.

The Contractor shall coordinate the testing with the contract schedule considering submittal, manufacturing, testing, and installation lead-times and deadlines.

The Electrical Engineer shall select from all the project luminaires at the Contractor's or distributor's storage facility, within District 1, the luminaires for testing. In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. An additional luminaire shall also be selected for physical inspection by the Engineer at the District Headquarters. This luminaire will be available for the Contractor to pick up at a later date to be installed under this contract. This luminaire is in addition to the luminaire required as a part of the submittal process specified elsewhere.

Alternative selection process. With the Engineer's prior approval, the Contractor shall provide a list of luminaire serial numbers for all the luminaires. The Engineer shall make a random selection of the required number of luminaires for testing from the serial numbers. That luminaire must then be photographed clearly showing the serial number prior to shipment to the selected and approved testing laboratory. The testing laboratory shall include a photograph of the luminaire along with the test results directly to the Engineer.

Luminaires shall be tested at a National Voluntary Laboratory Accreditation Program (NVLAP) accredited laboratory approved for each of the required tests. The testing facility shall not be associated in any way, subsidiary or otherwise, with the luminaire manufacturer. All costs associated with luminaire testing shall be included in the bid price of the luminaire.

The selection of the proposed independent laboratory shall be presented with the information submitted for review and approval.

The testing performed shall include photometric and electrical testing.

Photometric testing shall be according to IES recommendations, performed with a goniophotometer and as a minimum, shall yield an isofootcandle chart, with max candela point and half candela trace indicated, an isocandela diagram, maximum planned and maximum cone plots of candela, a candlepower table (House and street side), a coefficient of utilization chart, a luminous flux distribution table, BUG rating report, and complete calculations based on specified requirements and test results.

Electrical testing shall conform to NEMA and ANSI standards and, as a minimum shall include a complete check of wiring connections and a table of characteristics showing input amperes, watts, power factor, total harmonic distortion and LED drive current.

Two copies of the summary report and the test results including IES photometric files (including CDROM) shall be certified by the test laboratory and shall be sent by certified mail directly to the Engineer.

To: District Engineer
Attn: Bureau Chief of Traffic Operations
Illinois Department of transportation
201 West center Ct.
Schaumburg, IL 60196

The package shall state "luminaire test reports" and the contract number clearly.

A copy of this material shall be sent to the Contractor and the Resident Engineer at the same time.

Photometric performance shall meet or exceed that of the specified values. If the luminaire does not meet the specified photometric values, the luminaire has failed regardless of whether the test results meet the submitted factory data.

Should any of the tested luminaires of a given type, and distribution fail to satisfy the specifications and perform according to approved submittal information, the luminaire type of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance.

In the case of corrections, the Contractor shall advise the Engineer of the proposed corrections and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated in its entirety.

The number of luminaires to be tested shall be the same quantity as originally tested as required in the above table.

Retesting, should it become necessary, shall not be grounds for additional compensation or extension of time

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

Installation.

Each luminaire shall be installed according to the luminaire manufacturer's recommendations.

Luminaires which are pole mounted shall be mounted on site such that poles and arms are not left unloaded. Pole mounted luminaires shall be leveled/adjusted after poles are set and vertically aligned before being energized. When mounted on a tenon, care shall be exercised to assure maximum insertion of the mounting tenon. Each luminaire shall be checked to assure compatibility with the project power system. When the night-time check of the lighting system by the Engineer indicates that any luminaires are mis-aligned, the mis-aligned luminaires shall be corrected at no additional cost.

No luminaire shall be installed prior to approval. Where independent testing is required, full approval will not be given until complete test results, demonstrating compliance with the specifications, have been reviewed and accepted by the Engineer.

Pole wiring shall be provided with the luminaire. Pole wire shall run from handhole to luminaire. Pole wire shall be sized No. 10, rated 600 V, RHW/USE-2, and have copper conductors, stranded in conformance with ASTM B 8. Pole wire shall be insulated with cross-linked polyethylene (XLP) insulation. Pole wire shall include a phase, neutral, and green ground wire. Wire shall be trained within the pole or sign structure so as to avoid abrasion or damage to the insulation.

Pole wire shall be extended through the pole, pole grommet, luminaire ring, and any associated arm and tenon. The pole wire shall be terminated in a manner that avoids sharp kinks, pinching, pressure on the insulation, or any other arrangement prone to damaging insulation value and producing poor megger test results. Wires shall be trained away from heat sources within the luminaire. Wires shall be terminated so all strands are extended to the full depth of the terminal lug with the insulation removed far enough so it abuts against the shoulder of the lug, but is not compressed as the lug is tightened.

Included with the pole wiring shall be fusing located in the handhole. Fusing shall be according to Article 1065.01 with the exception that fuses shall be 6 amperes.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

Horizontal mount luminaires shall be installed in a level, horizontal plane, with adjustments as needed to insure the optics are set perpendicular to the traveled roadway.

When the pole is bridge mounted, a minimum size stainless steel 1/4-20NC set screw shall be provided to secure the luminaire to the mast arm tenon. A hole shall be drilled and tapped through the tenon and luminaire mounting bracket and then fitted with the screw.

Warranty.

The entire luminaire and all of its component parts shall be covered by a 10-year warranty. Failure is when one or more of the following occur:

- 1) Negligible light output from more than 10 percent of the discrete LEDs.
- 2) Significant moisture that deteriorates performance of the luminaire.
- 3) Driver that continues to operate at a reduced output due to overheating.

The warranty period shall begin on the date of luminaire shipment. The Contractor shall verify that the Resident Engineer has noted the shipment date in the daily diary. Copy of the shipment documentation shall be submitted.

The replacement luminaire shall be of the same manufacturer, model, and photometric distribution as the original.

Method of Measurement.

The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

Designation Type	Minimum Initial Luminous Flux
A	2,200
B	3,150
C	4,400
D	6,300
E	9,450
F	12,500
G	15,500
H	25,200
I	47,250
J	63,300
K	80,000+

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. Luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable even if they meet the requirements given in the Luminaire Performance table shown in the contract.

Basis of Payment.

This work will be paid for at the contract unit price per each for **LUMINAIRE, LED, ROADWAY**, of the output designation specified.

LUMINAIRE, UNDERPASS, LED

Description.

This work shall consist of furnishing and installing an underpass LED luminaire as shown on the plans, as specified herein.

General.

The luminaire including the housing, driver and optical assembly shall be assembled in the U.S.A. The luminaire shall be assembled by and manufactured by the same manufacturer. The luminaire shall be mechanically strong and easy to maintain. All electrical and electronic components of the luminaire shall comply with the requirements of Restriction of Hazardous Materials (RoHS) regulations. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750

Submittal Requirements.

The Contractor shall also the following manufacturer's product data for each type of luminaire:

1. Descriptive literature and catalogue cuts for luminaire, LED driver, and surge protection device. Completed manufacturer's luminaire ordering form with the full catalog number provided
2. LED drive current, total luminaire input wattage and total luminaire current at the system operating voltage or voltage range and ambient temperature of 25 C.
3. LED efficacy per luminaire expressed in lumens per watt (l/w).
4. Initial delivered lumens at the specified color temperature, drive current, and ambient temperature.
5. IES file associated with each submitted luminaire in the IES LM-63 format.

6. Computer photometric calculation reports as specified and in the luminaire performance table.
7. TM-15 BUG rating report.
8. Isofootcandle chart with max candela point and half candela trace indicated.
9. Documentation of manufacturers experience and verification that luminaires were assembled in the U.S.A. as specified.
10. Written warranty.

Upon request by the Engineer, submittals shall also include any or all the following:

- a. TM-21 calculator spreadsheet (XLSX or PDF format) and if available, TM-28 report for the specified luminaire or luminaire family. Both reports shall be for 50,000 hours at an ambient temperature of 77 °F (25 °C).
- b. LM-79 report with National Voluntary Laboratory Accreditation Program (NVLAP) current at the time of testing in PDF format inclusive of the following: isofootcandle diagram with half candela contour and maximum candela point; polar plots through maximum plane and maximum cone; coefficient of utilization graph; candela table; and spectral distribution graph and chromaticity diagram.
- c. LM-80 report for the specified LED package in PDF format and if available, LM-84 report for the specified luminaire or luminaire family in PDF format. Both reports shall be conducted by a laboratory with NVLAP certification current at the time of testing.
- d. AGi32 calculation file matching the submittal package.
- e. In Situ Temperature Measurement Test (ISTMT) report for the specified luminaire or luminaire family in PDF format.
- f. Vibration test report in accordance with ANSI C136.31 in PDF format.
- g. ASTM B117/ASTM D1654 (neutral salt spray) test and sample evaluation report in PDF format.
- h. ASTM G154 (ASTM D523) gloss test report in PDF format.
- i. LED drive current, total luminaire input wattage, and current over the operating voltage range at an ambient temperature of 77 °F (25 °C).

- j. Power factor (pf) and total harmonic distortion (THD) at maximum and minimum supply and at nominal voltage for the dimmed states of 70%, 50%, and 30% full power.
- k. Ingress protection (IP) test reports, conducted according to ANSI C136.25 requirements, for the driver and optical assembly in PDF format.
- l. Installation, maintenance, and cleaning instructions in PDF format, including recommendations on periodic cleaning methods.
- m. Documentation in PDF format that the reporting laboratory is certified to perform the required tests.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the District Headquarters. After review, the Contractor shall retrieve the luminaire.

Manufacturer Experience.

The luminaire shall be designed to be incorporated into a lighting system with an expected 20 year lifetime. The luminaire manufacturer shall have a minimum of 33 years' experience manufacturing HID roadway luminaires and shall have a minimum of seven (7) years' experience manufacturing LED roadway luminaires. The manufacturer shall have a minimum of 25,000 total LED roadway luminaires installed on a minimum of 100 separate installations, all within the U.S.A.

Housing.

Material. The luminaire shall be a single device not requiring onsite assembly for installation. The power supply for the luminaire shall be integral to the unit. The housing shall be either stainless-steel or cast aluminum.

Aluminum Housing. The housing shall be extruded or cast aluminum; or a combination of both and shall have a copper content of less than 1.0%.

The housing shall be painted grey or silver unless specified otherwise. A epoxy base coat shall applied to the aluminum after the aluminum is properly treated with a conversion coating. The finish coat shall be polyester powder coat with a minimum thickness of 2.0 mil.

The luminaire surfaces exposed to the environment shall exceed a rating of six, according to ASTM D1654, after 1000 hours of ASTM B117 testing. The coating shall exhibit no greater than 30% reduction of gloss, according to ASTM D523, after 500 hours of ASTM G154 Cycle 6 QUV@ accelerated weathering testing.

Stainless-Steel Housing. The housing shall be constructed from 16-gauge minimum, 304 stainless steel.

The stainless-steel housing does not need to be painted. The manufacturer may paint the luminaire at no additional cost.

The luminaire shall be optically sealed, mechanically strong and easy to maintain. The luminaire shall be designed for wall mounting to a pier or abutment. It shall be provided with a suitable mounting bracket which allows for +90° adjustment from horizontal in 5° increments.

The luminaire shall be gasketed and sealed and shall be UL listed for wet locations. The luminaire optical assembly shall have a minimum IEC ingress penetration rating of IP66. When furnished with a lens and frame, the lens shall be made of crystal clear, impact and heat resistant flat glass. The lens and frame shall be securely attached to the main housing and be readily removable for servicing the LED optical assembly.

All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

The total weight including accessories, shall not exceed 75 lbs.

A passive cooling method with no moving, rotating parts, or liquids shall be employed for heat management.

The luminaire shall include a fully prewired, 7-pin twist lock ANSI C136.41-compliant receptacle. Unused pins shall be connected as directed by the Manufacturer and as approved by the Engineer. A shorting cap shall be provided with the luminaire that is compliant with ANSI C136.10.

Vibration Testing. All luminaires shall be subjected to and pass vibration testing requirements at "3G" minimum zero to peak acceleration in accordance with ANSI C136.31 requirements using the same luminaire. To be accepted, the luminaire housing, hardware, and each individual component shall pass this test with no noticeable damage and the luminaire must remain fully operational after testing.

Labels. An internal label shall be provided indicating the luminaire is suitable for wet locations and indicating the luminaire is an NRTL listed product to UL1598 and UL8750. The internal label shall also comply with the requirements of ANSI C136.22.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. Types 1, 2, 3, 4, or 5).

Hardware. All hardware shall be stainless steel or of other corrosion resistant material approved by the Engineer.

Luminaires shall be designed to be easily serviced, having fasteners such as quarter-turn clips of the heavy spring-loaded type with large, deep straight slot heads, complete with a receptacle and shall be according to military specification MIL-f-5591.

All hardware shall be captive and not susceptible to falling from the luminaire during maintenance operations. This shall include lens/lens frame fasteners as well hardware holding the removable driver and electronic components in place.

Circuiting shall be designed to minimize the impact of individual LED failures on the operation of the other LED's.

Wiring. Wiring within the electrical enclosure shall be rated at 600v, 105 °C or higher.

The power connection to the luminaire shall be via liquid tight metallic conduit or an armored flexible cable assembly. The power connection, including any external shielding, must be secured to the luminaire and connected source. The location of the opening shall be coordinated with the installation to minimize the length of flexible conduit required. The length of the cable or flexible conduit shall not exceed four (4) feet.

Mounting Brackets.

The brackets shall be properly sized to accommodate the weight of the luminaire with calculations or other suitable reference documentation submitted to support the material choice. The brackets shall be constructed of 304 stainless steel

The mounting brackets shall be fully coordinated with the luminaire mounting method indicated in plans.

Driver.

The driver shall be integral to the luminaire shall be capable of receiving an indefinite open and short circuit output conditions without damage.

The driver shall incorporate the use of thermal foldback circuitry to reduce output current under abnormal driver case temperature conditions and shall be rated for a lifetime of 100,000 hours at an ambient temperature exposure of 77 °F (25 °C) to the luminaire. If the driver has a thermal shut down feature, it shall not turn off the LEDs when operated at 104 °F (40 °C) or less.

The driver shall have an input voltage range of 120 to 277 volts (± 10%) or 347 to 480 volts (± 10%) according to the contract documents. When the driver is operating within the rated input voltage range and in an un-dimmed state, the power factor measurement shall be not less than 0.9 and the THD measurement shall be no greater than 20%.

The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

The driver shall be dimmable using the protocol listed in the Luminaire Performance Table shown in the contract.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a surge protective device (SPD) that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

LED Optical Assembly

The optical assembly shall have an IP66 or higher rating in accordance with ANSI C136.25. The circuiting of the LED array shall be designed to minimize the effect of individual LED failures on the operation of other LEDs. All optical components shall be made of glass or a UV stabilized, non-yellowing material.

The optical assembly shall utilize high brightness, long life, minimum 70 CRI, 4,000K color temperature (+/-300K) LEDs binned in accordance with ANSI C78.377. Lenses shall be UV-stabilized acrylic or glass.

Lumen depreciation at 50,000 hours of operation shall not exceed 15% of initial lumen output at the specified LED drive current and an ambient temperature of 25° C.

The luminaire may or may not have a glass lens over the LED modules. If a glass lens is used, it must be a flat lens. Material other than glass will not be acceptable. If a glass lens is not used, the LED modules may not protrude lower than the luminaire housing.

The assembly shall have individual serial numbers or other means for manufacturer tracking.

Photometric Performance.

Luminaires shall be tested according to IESNA LM-79. This testing shall be performed by a test laboratory holding accreditation from the National Institute of Standards and Technology (NIST) National Voluntary Laboratory Accreditation Program (NVLAP) for the IESNA LM-79 test procedure.

Data reports as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, maximum plane and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, spectral distribution plots, chromaticity plots, and other standard report outputs of the above mentioned tests.

The luminaire shall have a BUG rating of Back Light B3 or less, Up Light rating of U0, and a Glare rating of G3 or less unless otherwise indicated in the luminaire performance table.

Photometric Calculations.

Calculations. Submitted report shall include a luminaire classification system graph with both the recorded lumen value and percent lumens by zone along with the BUG rating according to IESNA TM-15.

Complete point-by-point luminance and veiling luminance calculations as well as listings of all indicated averages and ratios as applicable shall be provided in accordance with IESNA RP-8 recommendations. Lighting calculations shall be performed using AGi32 software with all luminance calculations performed to one decimal place (i.e. x.x cd/m²). Uniformity ratios shall also be calculated to one decimal place (i.e. x.x:1). Calculation results shall demonstrate that the submitted luminaire meets the lighting metrics specified in the project Luminaire Performance Table(s). Values shall be rounded to the number of significant digits indicated in the luminaire performance table(s).

The AGi32 file used in the submitted calculations shall be provided with the luminaire submittal along with the individual IES photometric files utilized.

All photometry must be **photopic**. Scotopic or mesopic factors will not be allowed. The AGi32 file shall be submitted at the request of the Engineer.

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE 1
 ROADWAY UNDERPASS LIGHTING
 1 LANE**

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	16 (ft)
	Number of Lanes	1
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
MOUNTING DATA	Mounting Height	15 (ft)
	Tilt	0-40 (degrees)
	Orientation	Perpendicular to roadway
	Set-Back from Edge Of Pavement	12 (ft)
LUMINAIRE DATA	Lumens	6,300 – 12,500
	Total Light Loss Factor	0.65
LAYOUT DATA	Spacing	40 (ft)
	Configuration	Single Sided
	Luminaire Overhang over EOP	-12 (ft)

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS		
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NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ROADWAY	Average Luminance, L_{AVE}	1.6 Cd/m ² (Max)
		1.2 Cd/m ² (Min)
LUMINANCE	Uniformity Ratio, L_{AVE}/L_{MIN}	3:1 (Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	5:1 (Max)
	Veiling Luminance Ratio, L_V/L_{AVE}	0.30:1 (Max)

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE 2
 ROADWAY UNDERPASS LIGHTING
 2 LANE**

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	24 (ft)
	Number of Lanes	2
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
MOUNTING DATA	Mounting Height	15 (ft)
	Tilt	0-40 (degrees)
	Orientation	Perpendicular to roadway
	Set-Back from Edge Of Pavement	12 (ft)
LUMINAIRE DATA	Lumens	6,300 – 12,500
	Total Light Loss Factor	0.65
LAYOUT DATA	Spacing	35 (ft)
	Configuration	Single Sided
	Luminaire Overhang over EOP	-12 (ft)

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS		
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NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ROADWAY	Average Luminance, L_{AVE}	1.6 Cd/m ² (Max)
		1.2 Cd/m ² (Min)
LUMINANCE	Uniformity Ratio, L_{AVE}/L_{MIN}	3:1 (Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	5:1 (Max)
	Veiling Luminance Ratio, L_V/L_{AVE}	0.30:1 (Max)

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE 3
 ROADWAY UNDERPASS LIGHTING
 3 LANE**

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	36 (ft)
	Number of Lanes	3
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
MOUNTING DATA	Mounting Height	15 (ft)
	Tilt	0-40 (degrees)
	Orientation	Perpendicular to roadway
	Set-Back from Edge Of Pavement	12 (ft)
LUMINAIRE DATA	Lumens	6,300 – 12,500
	Total Light Loss Factor	0.65
LAYOUT DATA	Spacing	50 (ft)
	Configuration	Opposite
	Luminaire Overhang over EOP	-12 (ft)

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS		
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NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ROADWAY	Average Luminance, L_{AVE}	1.6 Cd/m ² (Max)
		1.2 Cd/m ² (Min)
LUMINANCE	Uniformity Ratio, L_{AVE}/L_{MIN}	3:1 (Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	5:1 (Max)
	Veiling Luminance Ratio, L_V/L_{AVE}	0.30:1 (Max)

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE 4
 ROADWAY UNDERPASS LIGHTING
 4 LANE**

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	48 (ft)
	Number of Lanes	4
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
MOUNTING DATA	Mounting Height	15 (ft)
	Tilt	0-40 (degrees)
	Orientation	Perpendicular to roadway
	Set-Back from Edge Of Pavement	12 (ft)
LUMINAIRE DATA	Lumens	6,300 – 12,500
	Total Light Loss Factor	0.65
LAYOUT DATA	Spacing	45 (ft)
	Configuration	Opposite
	Luminaire Overhang over EOP	-12 (ft)

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS		
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NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ROADWAY	Average Luminance, L_{AVE}	1.6 Cd/m ² (Max)
		1.2 Cd/m ² (Min)
LUMINANCE	Uniformity Ratio, L_{AVE}/L_{MIN}	3:1 (Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	5:1 (Max)
	Veiling Luminance Ratio, L_v/L_{AVE}	0.30:1 (Max)

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE 5
 ROADWAY UNDERPASS LIGHTING
 5 LANE**

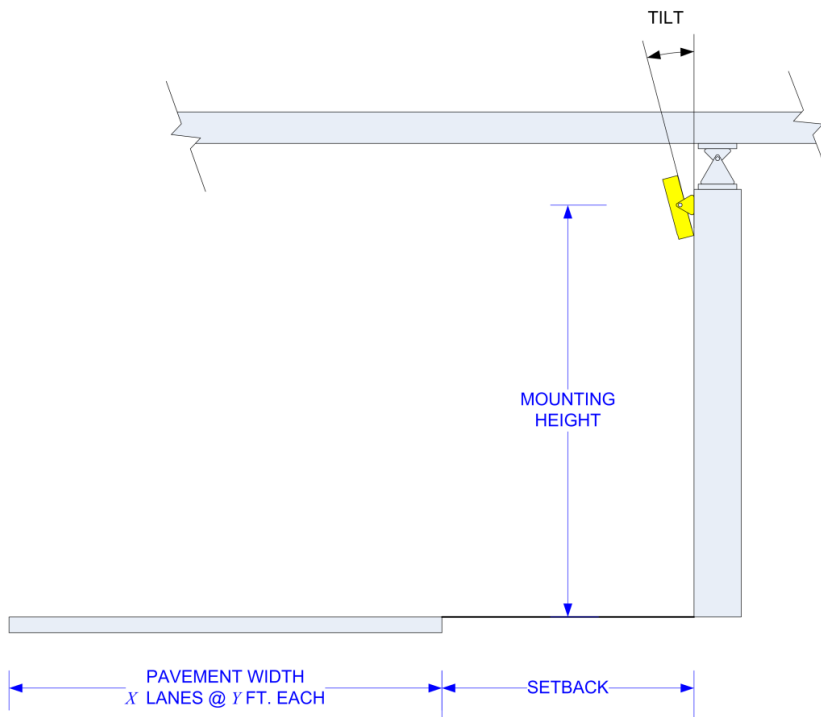
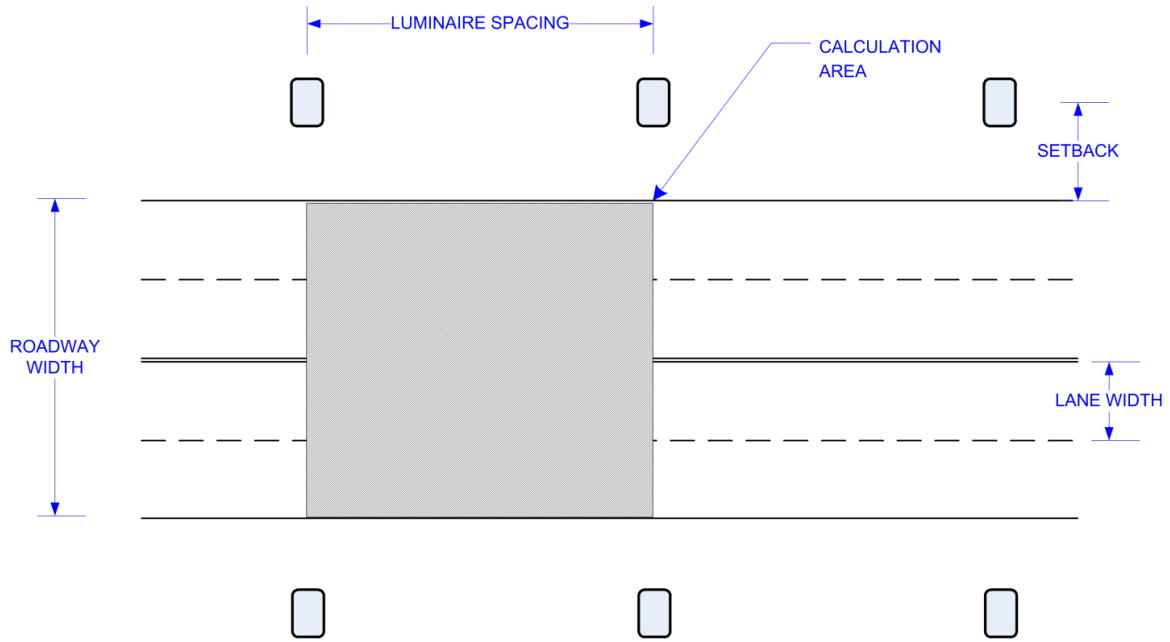
GIVEN CONDITIONS			
ROADWAY DATA	Pavement Width	60	(ft)
	Number of Lanes	5	
	I.E.S. Surface Classification	R3	
	Q-Zero Value	.07	
MOUNTING DATA	Mounting Height	15	(ft)
	Tilt	0-40 (degrees)	
	Orientation	Perpendicular to roadway	
	Set-Back from Edge Of Pavement	12	(ft)
LUMINAIRE DATA	Lumens	6,300 – 12,500	
	Total Light Loss Factor	0.65	
LAYOUT DATA	Spacing	40	(ft)
	Configuration	Opposite	
	Luminaire Overhang over EOP	-12	(ft)

NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS			
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NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ROADWAY	Average Luminance, L_{AVE}	1.6	Cd/m ² (Max)
		1.2	Cd/m ² (Min)
LUMINANCE	Uniformity Ratio, L_{AVE}/L_{MIN}	3:1	(Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	5:1	(Max)
	Veiling Luminance Ratio, L_V/L_{AVE}	0.30:1	(Max)



Independent Testing

When a contract has 30 or more luminaires of the same type (distribution type and lumen output/wattage), that luminaire type shall be independently tested, unless otherwise noted. The quantity of luminaires to be tested shall be as specified in the following table.

Contract Quantity	Luminaires to be Tested
1-29	0 (unless otherwise noted)
30-80	2
81-130	3
131-180	4
181-230	5
231-280	6
281-330	7

Testing is not required for temporary lighting luminaires.

The Contractor shall coordinate the testing with the contract schedule considering submittal, manufacturing, testing, and installation lead-times and deadlines.

The Electrical Engineer shall select from all the project luminaires at the Contractor's or distributor's storage facility, within District 1, the luminaires for testing. In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. An additional luminaire shall also be selected for physical inspection by the Engineer at the District Headquarters. This luminaire will be available for the Contractor to pick up at a later date to be installed under this contract. This luminaire is in addition to the luminaire required as a part of the submittal process specified elsewhere.

Alternative selection process. With the Engineer's prior approval, the Contractor shall provide a list of luminaire serial numbers for all the luminaires. The Engineer shall make a random selection of the required number of luminaires for testing from the serial numbers. That luminaire must then be photographed clearly showing the serial number prior to shipment to the selected and approved testing laboratory. The testing laboratory shall include a photograph of the luminaire along with the test results directly to the Engineer.

Luminaires shall be tested at a National Voluntary Laboratory Accreditation Program (NVLAP) accredited laboratory approved for each of the required tests. The testing facility shall not be associated in any way, subsidiary or otherwise, with the luminaire manufacturer. All costs associated with luminaire testing shall be included in the bid price of the luminaire.

The selection of the proposed independent laboratory shall be presented with the information submitted for review and approval.

The testing performed shall include photometric and electrical testing.

Photometric testing shall be according to IES recommendations, performed with a goniophotometer and as a minimum, shall yield an isofootcandle chart, with max candela point and half candela trace indicated, an isocandela diagram, maximum planned and maximum cone plots of candela, a candlepower table (House and street side), a coefficient of utilization chart, a luminous flux distribution table, BUG rating report, and complete calculations based on specified requirements and test results.

Electrical testing shall conform to NEMA and ANSI standards and, as a minimum shall include a complete check of wiring connections and a table of characteristics showing input amperes, watts, power factor, total harmonic distortion and LED drive current.

Two copies of the summary report and the test results including IES photometric files (including CDROM) shall be certified by the test laboratory and shall be sent by certified mail directly to the Engineer.

To: District Engineer
Attn: Bureau Chief of Traffic Operations
Illinois Department of transportation
201 West center Ct.
Schaumburg, IL 60196

The package shall state "luminaire test reports" and the contract number clearly.

A copy of this material shall be sent to the Contractor and the Resident Engineer at the same time.

Photometric performance shall meet or exceed that of the specified values. If the luminaire does not meet the specified photometric values, the luminaire has failed regardless of whether the test results meet the submitted factory data.

Should any of the tested luminaires of a given type, and distribution fail to satisfy the specifications and perform according to approved submittal information, the luminaire type of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance.

In the case of corrections, the Contractor shall advise the Engineer of the proposed corrections and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated in its entirety.

The number of luminaires to be tested shall be the same quantity as originally tested as required in the above table.

Retesting, should it become necessary, shall not be grounds for additional compensation or extension of time

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

Installation.

Each luminaire shall be installed according to the luminaire manufacturer's recommendations.

Underpass luminaires shall be either attached to structures (such as piers, etc.) or suspended from structures (such as bridge decks) as indicated or implied by the configuration on the Plans. Mounting, including brackets, threaded rods, inserts, all hardware and appurtenant items, shall be included as part of this item. Luminaires shall be configured with the luminaire tilt as identified in the submitted documents.

Unless otherwise indicated, suspended underpass luminaires shall be installed one-inch above the lowest underpass beam and shall be mounted using vibration dampening assemblies. All mounting hardware shall be corrosion resistant and shall be stainless steel unless otherwise indicated.

No luminaire shall be installed prior to approval. Where independent testing is required, full approval will not be given until complete test results, demonstrating compliance with the specifications, have been reviewed and accepted by the Engineer.

Luminaire wiring shall be provided with the luminaire. The wiring shall run from the junction box to the luminaire.

Luminaire wire shall be sized No. 10, rated 600 V, RHW/USE-2, and have copper conductors, stranded in conformance with ASTM B 8. Pole wire shall be insulated with cross-linked polyethylene (XLP) insulation. Pole wire shall include a phase, neutral, and green ground wire. Wire shall be trained within the pole or sign structure so as to avoid abrasion or damage to the insulation.

Included with the pole wiring shall be fusing located in the handhole. Fusing shall be according to Article 1065.01 with the exception that fuses shall be 6 amperes.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

Warranty.

The entire luminaire and all of its component parts shall be covered by a 10-year warranty. Failure is when one or more of the following occur:

- 1) Negligible light output from more than 10 percent of the discrete LEDs.
- 2) Significant moisture that deteriorates performance of the luminaire.
- 3) Driver that continues to operate at a reduced output due to overheating.

The warranty period shall begin on the date of luminaire shipment. The Contractor shall verify that the Resident Engineer has noted the shipment date in the daily diary. Copy of the shipment documentation shall be submitted.

The replacement luminaire shall be of the same manufacturer, model, and photometric distribution as the original.

Method of Measurement.

The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

Designation Type	Minimum Initial Luminous Flux
A	2,200
B	3,150
C	4,400
D	6,300
E	9,450
F	12,500
G	15,500
H	25,200
I	47,250
J	63,300
K	80,000+

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. Luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable even if they meet the requirements given in the Luminaire Performance table shown in the contract.

Basis of Payment.

This work will be paid for at the contract unit price per each for **LUMINAIRE, LED, UNDERPASS**, of the output designation specified.

HIGHMAST, LUMINAIRE, LED

Description.

This work shall consist of furnishing and installing a highmast LED luminaire as shown on the plans, as specified herein. The work shall also include all necessary modifications to the existing light tower assembly, rings, tenons, wiring and any other components required to install the new LED luminaires onto to the existing light towers' luminaire ring tenons at the locations shown. The work shall include adjusting, removing, reinstalling and providing new luminaire counter weights, junction boxes, wire ways, hardware and appurtenances required for a complete and fully functional light tower assembly. All work to modify the existing luminaire ring and tenons to accommodate the installation of the new LED luminaires shall be done according to the light tower and luminaire manufacturers' recommendations and as directed by the Engineer and IDOT.

Any remaining unused existing counterweights shall be salvaged back to IDOT.

General.

The luminaire including the housing, driver and optical assembly shall be assembled in the U.S.A. The luminaire shall be assembled by and manufactured by the same manufacturer. The luminaire shall be mechanically strong and easy to maintain. The size, weight, and shape of the luminaire shall be designed so as not to incite detrimental vibrations in its respective structure and it shall be compatible with the mounting arm. All electrical and electronic components of the luminaire shall comply with the requirements of Restriction of Hazardous Materials (RoHS) regulations. The luminaire shall be listed for wet locations by an NRTL and shall meet the requirements of UL 1598 and UL 8750.

The luminaire shall be designed and manufactured for high mast tower use. It shall be designed to withstand constant 80 mph (130 km/hr) wind speeds and 104 mph (167 km/hr) gusts and the physical stresses associated with such duty including shocks and vibrations.

Submittal Requirements.

The Contractor shall also the following manufacturer's product data for each type of luminaire:

1. Descriptive literature and catalogue cuts for luminaire, LED driver, and surge protection device. Completed manufacturer's luminaire ordering form with the full catalog number provided
2. LED drive current, total luminaire input wattage and total luminaire current at the system operating voltage or voltage range and ambient temperature of 25 C.
3. LED efficacy per luminaire expressed in lumens per watt (l/w).

4. Initial delivered lumens at the specified color temperature, drive current, and ambient temperature.
5. IES file associated with each submitted luminaire in the IES LM-63 format.
6. Computer photometric calculation reports as specified and in the luminaire performance table.
7. TM-15 BUG rating report.
8. Isofootcandle chart with max candela point and half candela trace indicated.
9. Documentation of manufacturers experience and verification that luminaires were assembled in the U.S.A. as specified.
10. Written warranty.

Upon request by the Engineer, submittals shall also include any or all the following:

- a. TM-21 calculator spreadsheet (XLSX or PDF format) and if available, TM-28 report for the specified luminaire or luminaire family. Both reports shall be for 50,000 hours at an ambient temperature of 77 °F (25 °C).
- b. LM-79 report with National Voluntary Laboratory Accreditation Program (NVLAP) current at the time of testing in PDF format inclusive of the following: isofootcandle diagram with half candela contour and maximum candela point; polar plots through maximum plane and maximum cone; coefficient of utilization graph; candela table; and spectral distribution graph and chromaticity diagram.
- c. LM-80 report for the specified LED package in PDF format and if available, LM-84 report for the specified luminaire or luminaire family in PDF format. Both reports shall be conducted by a laboratory with NVLAP certification current at the time of testing.
- d. AGi32 calculation file matching the submittal package.
- e. In Situ Temperature Measurement Test (ISTMT) report for the specified luminaire or luminaire family in PDF format.
- f. Vibration test report in accordance with ANSI C136.31 in PDF format.
- g. ASTM B117/ASTM D1654 (neutral salt spray) test and sample evaluation report in PDF format.

- h. ASTM G154 (ASTM D523) gloss test report in PDF format.
- i. LED drive current, total luminaire input wattage, and current over the operating voltage range at an ambient temperature of 77 °F (25 °C).
- j. Power factor (pf) and total harmonic distortion (THD) at maximum and minimum supply and at nominal voltage for the dimmed states of 70%, 50%, and 30% full power.
- k. Ingress protection (IP) test reports, conducted according to ANSI C136.25 requirements, for the driver and optical assembly in PDF format.
- l. Installation, maintenance, and cleaning instructions in PDF format, including recommendations on periodic cleaning methods.
- m. Documentation in PDF format that the reporting laboratory is certified to perform the required tests.

A sample luminaire shall also be provided upon request of the Engineer. The sample shall be as proposed for the contract and shall be delivered by the Contractor to the District Headquarters. After review, the Contractor shall retrieve the luminaire.

Manufacturer Experience.

The luminaire shall be designed to be incorporated into a lighting system with an expected 20 year lifetime. The luminaire manufacturer shall have a minimum of 33 years' experience manufacturing HID roadway luminaires and shall have a minimum of seven (7) years' experience manufacturing LED roadway luminaires. The manufacturer shall have a minimum of 25,000 total LED roadway luminaires installed on a minimum of 100 separate installations, all within the U.S.A.

Housing.

Material. The luminaire shall be a single device not requiring onsite assembly for installation. The driver for the luminaire shall be integral to the unit.

Finish. The luminaire shall have a baked acrylic enamel finish. The color of the finish shall be gray, unless otherwise indicated.

The finish shall have a rating of six or greater according to ASTM D1654, Section 8.0 Procedure A – Evaluation of Rust Creepage for Scribed Samples after exposure to 1000 hours of testing according to ASTM B117 for painted or finished surfaces under environmental exposure.

The luminaire finish shall have less than or equal to 30% reduction of gloss according to ASTM D523 after exposure of 500 hours to ASTM G154 Cycle 6 QUV® accelerated weathering testing.

The luminaire shall slip-fit on a 2 to 2 3/8 in. (50 to 60 mm) O.D. pipe arm and shall have a barrier to limit the amount of insertion. The mounting shall be fully coordinated with the luminaire mounting method indicated in plans.

All external surfaces shall be cleaned in accordance with the manufacturer's recommendations and be constructed in such a way as to discourage the accumulation of water, ice, and debris.

The effective projected area of the luminaire shall not exceed 1.6 sq. ft.

The total weight including accessories, shall not exceed 40 lb (18.14 kg). If the weight of the luminaire is less than 20 lb (9.07 kg), weight shall be added to the mounting arm or a supplemental vibration damper installed as approved by the Engineer.

A passive cooling method with no moving, rotating parts, or liquids shall be employed for heat management.

The luminaire shall include a fully prewired, 7-pin twist lock ANSI C136.41-compliant receptacle. Unused pins shall be connected as directed by the Manufacturer and as approved by the Engineer. A shorting cap shall be provided with the luminaire that is compliant with ANSI C136.10.

Vibration Testing. All luminaires shall be subjected to and pass vibration testing requirements at "3G" minimum zero to peak acceleration in accordance with ANSI C136.31 requirements using the same luminaire. To be accepted, the luminaire housing, hardware, and each individual component shall pass this test with no noticeable damage and the luminaire must remain fully operational after testing.

Labels. An internal label shall be provided indicating the luminaire is suitable for wet locations and indicating the luminaire is an NRTL listed product to UL1598 and UL8750. The internal label shall also comply with the requirements of ANSI C136.22.

An external label consisting of two black characters on a white background with the dimensions of the label and the characters as specified in ANSI C136.15 for HPS luminaires. The first character shall be the alphabetical character representing the initial lumen output as specified in Table 1 of Article 1067.06(c). The second character shall be the numerical character representing the transverse light distribution type as specified in IES RP-8 (i.e. Types 1, 2, 3, 4, or 5).

Hardware. All hardware shall be stainless steel or of other corrosion resistant material approved by the Engineer.

Luminaires shall be designed to be easily serviced, having fasteners such as quarter-turn clips of the heavy spring-loaded type with large, deep straight slot heads, complete with a receptacle and shall be according to military specification MIL-f-5591.

All hardware shall be captive and not susceptible to falling from the luminaire during maintenance operations. This shall include lens/lens frame fasteners as well hardware holding the removable driver and electronic components in place.

Provisions for any future house-side external or internal shielding should be indicated along with means of attachment.

Circuiting shall be designed to minimize the impact of individual LED failures on the operation of the other LED's.

Wiring. Wiring within the electrical enclosure shall be rated at 600v, 105°C or higher.

Driver.

The driver shall be integral to the luminaire shall be capable of receiving an indefinite open and short circuit output conditions without damage.

The driver shall incorporate the use of thermal foldback circuitry to reduce output current under abnormal driver case temperature conditions and shall be rated for a lifetime of 100,000 hours at an ambient temperature exposure of 77 °F (25 °C) to the luminaire. If the driver has a thermal shut down feature, it shall not turn off the LEDs when operated at 104 °F (40 °C) or less.

The driver shall have an input voltage range of 120 to 277 volts ($\pm 10\%$) or 347 to 480 volts ($\pm 10\%$) according to the contract documents. When the driver is operating within the rated input voltage range and in an un-dimmed state, the power factor measurement shall be not less than 0.9 and the THD measurement shall be no greater than 20%.

The driver shall meet the requirements of the FCC Rules and Regulations, Title 47, Part 15 for Class A devices with regard to electromagnetic compatibility. This shall be confirmed through the testing methods in accordance with ANSI C63.4 for electromagnetic interference.

The driver shall be dimmable using the protocol listed in the Luminaire Performance Table shown in the contract.

Surge Protection. The luminaire shall comply the requirements of ANSI C136.2 for electrical transient immunity at the "Extreme" level (20KV/10KA) and shall be equipped with a surge protective device (SPD) that is UL1449 compliant with indicator light. An SPD failure shall open the circuit to protect the driver.

LED Optical Assembly

The optical assembly shall have an IP66 or higher rating in accordance with ANSI C136.25. The circuiting of the LED array shall be designed to minimize the effect of individual LED failures on the operation of other LEDs. All optical components shall be made of glass or a UV stabilized, non-yellowing material.

The optical assembly shall utilize high brightness, long life, minimum 70 CRI, 4,000K color temperature (+/-300K) LEDs binned in accordance with ANSI C78.377. Lenses shall be UV-stabilized acrylic or glass.

Lumen depreciation at 50,000 hours of operation shall not exceed 15% of initial lumen output at the specified LED drive current and an ambient temperature of 25° C.

The luminaire may or may not have a glass lens over the LED modules. If a glass lens is used, it must be a flat lens. Material other than glass will not be acceptable. If a glass lens is not used, the LED modules may not protrude lower than the luminaire housing.

The optical assembly shall be capable of being rotated 360 degrees around its vertical axis. The luminaire shall be equipped with identifying markings to indicate the mounted orientation. Luminaire installation shall include engraved banding of the mounting arms to designate proper orientation.

The assembly shall have individual serial numbers or other means for manufacturer tracking.

Photometric Performance.

Luminaires shall be tested according to IESNA LM-79. This testing shall be performed by a test laboratory holding accreditation from the National Institute of Standards and Technology (NIST) National Voluntary Laboratory Accreditation Program (NVLAP) for the IESNA LM-79 test procedure.

Data reports as a minimum shall yield an isofootcandle chart, with max candela point and half candela trace indicated, maximum plane and maximum cone plots of candela, a candlepower table (house and street side), a coefficient of utilization chart, a luminous flux distribution table, spectral distribution plots, chromaticity plots, and other standard report outputs of the above mentioned tests.

The luminaire shall have a BUG rating of Back Light B3 or less, Up Light rating of U0, and a Glare rating of G3 or less unless otherwise indicated in the luminaire performance table.

Shield. Provide a luminaire shield on the house side (side opposite from the roadway). The shield shall be 180-degrees and be made of the same material and painted the same color as the luminaire housing.

Photometric Calculations.

Calculations. Submitted report shall include a luminaire classification system graph with both the recorded lumen value and percent lumens by zone along with the BUG rating according to IESNA TM-15.

Complete point-by-point luminance and veiling luminance calculations as well as listings of all indicated averages and ratios as applicable shall be provided in accordance with IESNA RP-8 recommendations. Lighting calculations shall be performed using AGi32 software with all luminance calculations performed to one decimal place (i.e. x.x cd/m²). Uniformity ratios shall also be calculated to one decimal place (i.e. x.x:1). Calculation results shall demonstrate that the submitted luminaire meets the lighting metrics specified in the project Luminaire Performance Table(s). Values shall be rounded to the number of significant digits indicated in the luminaire performance table(s).

The AGi32 file used in the submitted calculations shall be provided with the luminaire submittal along with the individual IES photometric files utilized.

All photometry must be **photopic**. Scotopic or mesopic factors will not be allowed. The AGi32 file shall be submitted at the request of the Engineer.

**IDOT DISTRICT 1 LUMINAIRE PERFORMANCE TABLE
 HIGH MAST LIGHTING**

GIVEN CONDITIONS		
ROADWAY DATA	Pavement Width	60 (ft)
	Number of Lanes	5
	Median Width	10 (ft)
	I.E.S. Surface Classification	R3
	Q-Zero Value	.07
LIGHT POLE DATA	Mounting Height	130 (ft)
	Mast Arm Length	3 (ft)
	Pole Set-Back From Edge Of Pavement	40 (ft)
LUMINAIRE DATA	Lumens	47,250 – 63,299
	BUG Rating	B5 – U0 – G5 (Max)
	I.E.S. Vertical Distribution	Medium
	I.E.S. Lateral Distribution	Varies (Types 3, 4 or 5)
	Total Light Loss Factor	0.70
LAYOUT DATA	Spacing	400 (ft)
	Configuration	Opposite
	Luminaire Overhang over EOP	-40 (ft)

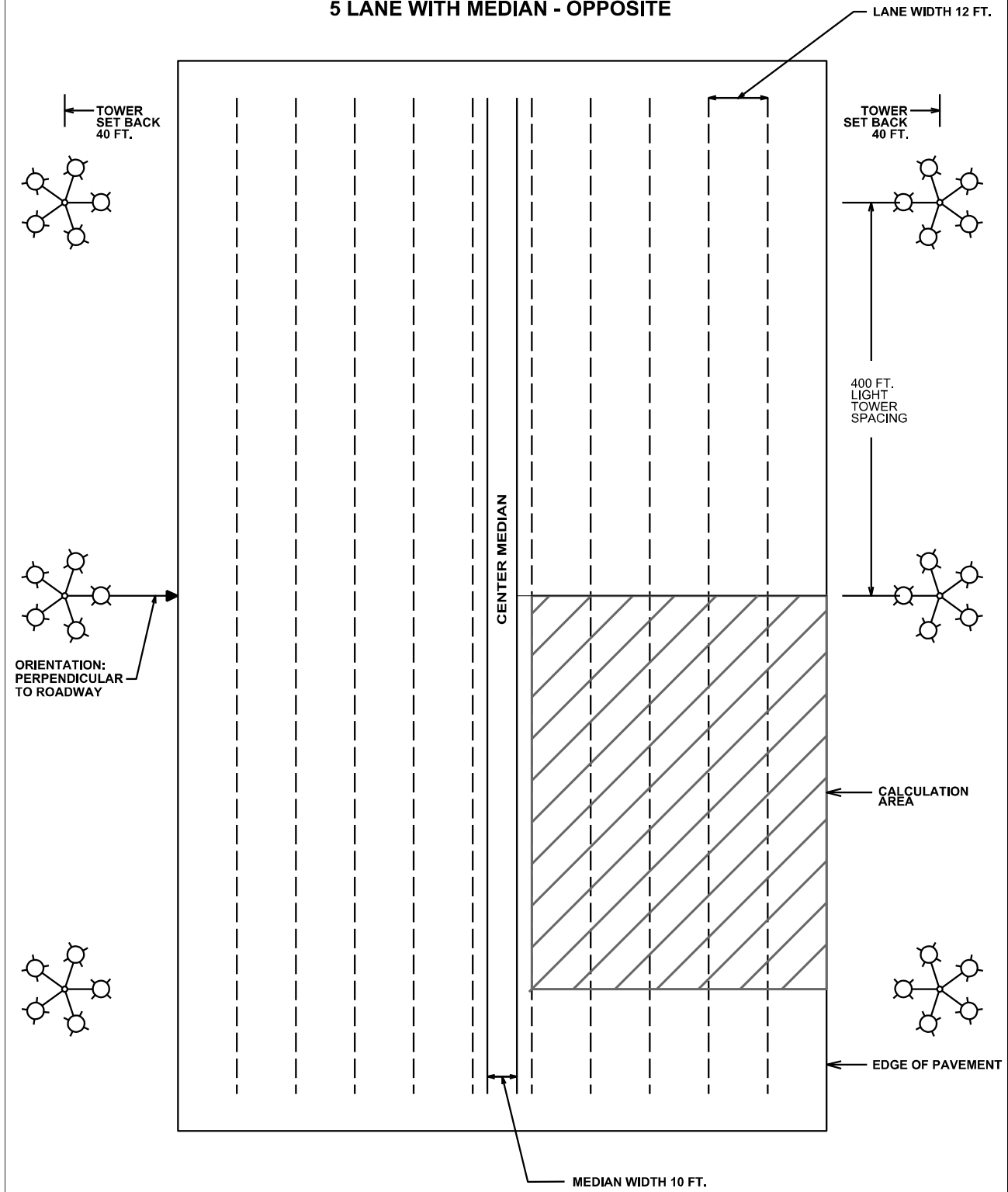
NOTE: Variations from the above specified I.E.S. distribution pattern may be requested and acceptance of variations will be subject to review by the Engineer based on how well the performance requirements are met.

PERFORMANCE REQUIREMENTS

NOTE: These performance requirements shall be the minimum acceptable standards of photometric performance for the luminaire, based on the given conditions listed above.

ROADWAY LUMINANCE	Average Luminance, L_{AVE}	1.0 Cd/m ² (Max)
		0.8 Cd/m ² (Min)
	Uniformity Ratio, L_{AVE}/L_{MIN}	3:1 (Max)
	Uniformity Ratio, L_{MAX}/L_{MIN}	5:1 (Max)
	Veiling Luminance Ratio, L_V/L_{AVE}	0.3:1 (Max)

**HIGH MAST TOWER LAYOUT
5 LANE WITH MEDIAN - OPPOSITE**



Independent Testing

When a contract has 30 or more luminaires of the same type (distribution type and lumen output/wattage), that luminaire type shall be independently tested, unless otherwise noted. The quantity of luminaires to be tested shall be as specified in the following table.

Contract Quantity	Luminaires to be Tested
1-29	0 (unless otherwise noted)
30-80	2
81-130	3
131-180	4
181-230	5
231-280	6
281-330	7

Testing is not required for temporary lighting luminaires.

The Contractor shall coordinate the testing with the contract schedule considering submittal, manufacturing, testing, and installation lead-times and deadlines.

The Electrical Engineer shall select from all the project luminaires at the Contractor's or distributor's storage facility, within District 1, the luminaires for testing. In all cases, the selection of luminaires shall be a random selection from the entire completed lot of luminaires required for the contract. Selections from partial lots will not be allowed. An additional luminaire shall also be selected for physical inspection by the Engineer at the District Headquarters. This luminaire will be available for the Contractor to pick up at a later date to be installed under this contract. This luminaire is in addition to the luminaire required as a part of the submittal process specified elsewhere.

Alternative selection process. With the Engineer's prior approval, the Contractor shall provide a list of luminaire serial numbers for all the luminaires. The Engineer shall make a random selection of the required number of luminaires for testing from the serial numbers. That luminaire must then be photographed clearly showing the serial number prior to shipment to the selected and approved testing laboratory. The testing laboratory shall include a photograph of the luminaire along with the test results directly to the Engineer.

Luminaires shall be tested at a National Voluntary Laboratory Accreditation Program (NVLAP) accredited laboratory approved for each of the required tests. The testing facility shall not be associated in any way, subsidiary or otherwise, with the luminaire manufacturer. All costs associated with luminaire testing shall be included in the bid price of the luminaire.

The selection of the proposed independent laboratory shall be presented with the information submitted for review and approval.

The testing performed shall include photometric and electrical testing.

Photometric testing shall be according to IES recommendations, performed with a goniophotometer and as a minimum, shall yield an isofootcandle chart, with max candela point and half candela trace indicated, an isocandela diagram, maximum planned and maximum cone plots of candela, a candlepower table (House and street side), a coefficient of utilization chart, a luminous flux distribution table, BUG rating report, and complete calculations based on specified requirements and test results.

Electrical testing shall conform to NEMA and ANSI standards and, as a minimum shall include a complete check of wiring connections and a table of characteristics showing input amperes, watts, power factor, total harmonic distortion and LED drive current.

Two copies of the summary report and the test results including IES photometric files (including CDROM) shall be certified by the test laboratory and shall be sent by certified mail directly to the Engineer.

To: District Engineer
Attn: Bureau Chief of Traffic Operations
Illinois Department of transportation
201 West center Ct.
Schaumburg, IL 60196

The package shall state "luminaire test reports" and the contract number clearly.

A copy of this material shall be sent to the Contractor and the Resident Engineer at the same time.

Photometric performance shall meet or exceed that of the specified values. If the luminaire does not meet the specified photometric values, the luminaire has failed regardless of whether the test results meet the submitted factory data.

Should any of the tested luminaires of a given type, and distribution fail to satisfy the specifications and perform according to approved submittal information, the luminaire type of that distribution type and wattage shall be unacceptable and be replaced by alternate equipment meeting the specifications with the submittal and testing process repeated in their entirety; or corrections made to achieve required performance.

In the case of corrections, the Contractor shall advise the Engineer of the proposed corrections and shall request a repeat of the specified testing and, if the corrections are deemed reasonable by the Engineer, the testing process shall be repeated in its entirety.

The number of luminaires to be tested shall be the same quantity as originally tested as required in the above table.

Retesting, should it become necessary, shall not be grounds for additional compensation or extension of time

Submittal information shall include a statement of intent to provide the testing as well as a request for approval of the chosen laboratory.

Installation.

Each luminaire shall be installed according to the luminaire manufacturer's recommendations.

Luminaires shall be leveled/adjusted before being energized. When mounted on a tenon, care shall be exercised to assure maximum insertion of the mounting tenon. Each luminaire shall be checked to assure compatibility with the project power system. When the night-time check of the lighting system by the Engineer indicates that any luminaires are mis-aligned, the mis-aligned luminaires shall be corrected at no additional cost.

No luminaire shall be installed prior to approval. Where independent testing is required, full approval will not be given until complete test results, demonstrating compliance with the specifications, have been reviewed and accepted by the Engineer.

Each luminaire and optical assembly shall be free of all dirt, smudges, etc. Should the optical assembly require cleaning, a luminaire manufacturer approved cleaning procedure shall be used.

Luminaires having asymmetrical photometric distributions shall be carefully oriented with respect to the roadway as indicated on the plans and as directed by the Engineer. The Contractor shall confirm all luminaire orientations with the Engineer prior to installation.

For horizontal mounts having rotating optical assemblies, after the orientation of each mast arm tenon is inspected and approved by the Engineer, the position shall be permanently marked in a manner acceptable to the Engineer. The luminaire shall then be leveled to the plane of the luminaire ring.

When the luminaire position and orientation has been confirmed and approved by the Engineer, the luminaire shall be anchored with a minimum size 1/4-20NC stainless steel bolt installed through tapped holes in the tenon and mounting bracket of the luminaire. The bolt shall not penetrate into the tenon more than 1/4 in. (6 mm). Counterweights on un-used tenons shall be mounted in a similar manner. Pre-installed wire on the tower ring shall have the ends of each wire capped at the tenon with butt type crimp-connectors for un-used tenons. The wires shall then be re-inserted into the tenon end and the tenon end shall be capped.

Warranty.

The entire luminaire and all component parts shall be covered by a 10-year warranty. Failure is when one or more of the following occur:

- 1) Negligible light output from more than 10 percent of the discrete LEDs.
- 2) Significant moisture that deteriorates performance of the luminaire.
- 3) Driver that continues to operate at a reduced output due to overheating.

The warranty period shall begin on the date of luminaire shipment. The Contractor shall verify that the Resident Engineer has noted the shipment date in the daily diary. Copy of the shipment documentation shall be submitted.

The replacement luminaire shall be of the same manufacturer, model, and photometric distribution as the original.

Method of Measurement.

The rated initial minimum luminous flux (lumen output) of the light source, as installed in the luminaire, shall be according to the following table for each specified output designation.

Designation Type	Minimum Initial Luminous Flux
A	2,200
B	3,150
C	4,400
D	6,300
E	9,450
F	12,500
G	15,500
H	25,200
I	47,250
J	63,300
K	80,000+

Where delivered lumens is defined as the minimum initial delivered lumens at the specified color temperature. Luminaires with an initial luminous flux less than the values listed in the above table will not be acceptable even if they meet the requirements given in the Luminaire Performance table shown in the contract.

Basis of Payment.

This work will be paid for at the contract unit price per each for **LUMINAIRE, LED, HIGHMAST**, of the output designation specified.

REMOVE EXISTING LIGHTING CONTROLLER AND SALVAGE

Description. This item consists of removing and salvaging an existing lighting controller cabinet, enclosed electrical equipment, and all other miscellaneous items associated with the lighting controller as shown on the plans, as describe herein, as directed by the Engineer and as required for a complete removal.

No removal work shall be permitted without approval from the Engineer. The existing electric utility power cables and conduit shall be disconnected from the meter. The cables shall be coiled and protected for re-use.

The existing lighting controller cabinet, enclosed electrical equipment, and all other miscellaneous items associated with the lighting controller shall remain the property of IDOT, shall be delivered to an IDOT facility within the District and unloaded and stacked there, as directed by the Engineer. Wood blocking, banding or other appurtenant items required for proper stacking and protection shall be included.

Any damage sustained to the existing lighting controller cabinet and its contents during the cabinet removal, delivery and unloading operations, shall be repaired or replaced in kind, to the satisfaction of the Engineer and IDOT at no additional cost. The Engineer and IDOT will be the sole judge to determine the extent of damage and the suitability of repair and/or replacement.

Any damage sustained to the existing concrete foundation and anchor rods during the cabinet removal operations, shall be repaired or replaced in kind, to the satisfaction of the Engineer at no additional cost. The Engineer will be the sole judge to determine the extent of damage and the suitability of repair and/or replacement.

Any temporary power and controls required to keep the lighting system energized during nighttime hours during the lighting controller cabinet removal work shall be provided at no additional cost to the contract.

Method of Measurement. Each lighting controller cabinet, including all contents, which is removed and delivered to an IDOT storage facility will be counted as a unit for payment.

Basis of Payment. Removal and salvage of a lighting controller will be paid for at the contract unit price per each for REMOVE EXISTING LIGHTING CONTROLLER AND SALVAGE.

RELOCATE EXISTING CONDUIT AND CABLES

Description. This item consists of relocating existing conduit and cables attached to structure complete with all support equipment, connections, conduit, wire, hardware and appurtenances associated with the existing conduit for a complete relocation as shown on the plans, as describe herein and as directed by the Engineer.

The existing conduit and cables shall be relocated to a lower elevation to allow for the installation of the LED underpass luminaires on the existing abutment/pier structure.

This item shall also include providing any new conduits and cables required to reconnect the existing lighting circuits at a lower elevation. The work shall also include the disconnection and reconnection of all wiring and connections associated with the relocated conduit.

The contractor shall cut off the existing anchoring devices a minimum of 1 inch below the surface of the concrete and fill the voids with Portland cement concrete mortar, making a smooth finish to the concrete surface. If required, the patched area shall be painted to match the existing structure surface color.

No removal work shall be permitted without approval from the Engineer.

If required, the contractor shall drill a new hole in the existing junction box, and provide a steel, screw/bar type, weatherproof knockout seal to cover any hole/void caused by the relocation of the conduit. The seal shall be designed to protect the existing wires inside the junction box.

Any damage sustained to the conduit and cables during the removal and reinstallation operations shall be repaired or replaced in kind, to the satisfaction of the Engineer at no additional cost. The Engineer will be the sole judge to determine the extent of damage and the suitability of repair and/or replacement.

Method of Measurement. Relocation of existing conduit and cables attached to structure will be measured for payment in feet in place, regardless of conduit type and size and the quantity and size of the cables.

The relocated conduit will be measured for payment in a straight line between changes of direction and to the centers of junction boxes. Vertical conduit will not be measured for payment.

Basis of Payment. This work will be paid for at the contract unit price per foot for RELOCATE EXISTING CONDUIT AND CABLES, which will be payment in full for the material and work described herein.

DRILL EXISTING JUNCTION BOX

Description. This item consists of drilling a hole in an existing junction box for the installation of a new conduit(s).

General Requirements. General requirements must be in accordance with Section 801 of the Standard Specifications.

Installation. The size of the hole must be as close as possible to the size of the conduit. Conduit openings must be fitted with the appropriate conduit fittings, nuts and accessories. The type and orientation of the conduit must be as shown on the Plans.

Field cut openings shall be uniform and smooth. All burrs and rough edges shall be filed smooth prior to the installation of the conduit(s) into the junction box.

Cleaning the existing junction box (if required) will be included in this item.

Method of Measurement. Each hole that is drilled for a conduit (drilling the hole, furnishing and installing the conduit(s) and fitting(s), and including all necessary labor and material for a complete installation as indicated will be counted as a unit for payment.

Basis of Payment. This work will be paid for at the contract unit price each for DRILL EXISTING JUNCTION BOX, which will be payment in full for performing the work described herein.

DISCONNECT AND RECONNECT ELECTRIC SERVICE

Description. This work will consist of disconnecting, removing, coiling, protecting and reinstalling the existing utility service cables and conduit routed into the meter of an IDOT lighting controller at the locations shown on the plans, or as directed by the Engineer.

General Requirements. General requirements must be in accordance with Sections 801, 804 and 845 of the Standard Specifications.

CONSTRUCTION REQUIREMENTS

General. The Contractor shall coordinate all work with the electric utility company (COMED), schedule electric utility outages as needed, provide all additional material and work not included by other contract pay items but required to complete the electric service work in complete compliance with the requirements of the utility. All utility company costs shall be included in this pay item and will not be paid for separately.

This item shall include all costs for work performed by local electric utility company to de-energize and re-energize the electric service to allow the contractor to remove the existing controller and install the new controller. No additional compensation will be allowed for work required for the disconnection and reconnection of the electric service performed by the contractor and/or the local electric utility company, even though not explicitly shown on the Drawings or specified herein.

Disconnecting and Removal. The existing utility power cables shall be disconnected from the existing utility meter, pulled back and coiled for re-use. The ends of the cables shall be capped and taped to protect them from damage.

No removal work shall be permitted without approval from the Engineer and until the new lighting controller has been delivered to the job site and is ready to be installed on the existing concrete foundation and connected to the utility service cables. Removal will include all incidental work and items associated with the complete disconnection, removal, coiling and protecting the existing cables and conduit.

Re-installation. After the new lighting controller and utility meter have been installed on the existing concrete foundation, the existing conduit shall be connected to the meter and the existing utility power cables shall be routed into the new meter and connected. Provide all necessary work and connections required for a complete reinstallation of the utility service feed.

Any damage sustained to the cables and conduit, during the removal and reinstallation operations, shall be repaired or replaced in kind, to the satisfaction of the Engineer at no additional cost. The Engineer will be the sole judge to determine the extent of damage and the suitability of repair and/or replacement.

Any temporary power and controls required to keep the lighting system energized during nighttime hours throughout the electric service disconnection/reconnection work shall be provided at no additional cost to the contract.

Method of Measurement. Disconnect and Reconnect Electric Service shall be counted, each.
Basis of Payment. This work will be paid for at the Contract Unit Price for each DISCONNECT AND RECONNECT ELECTRIC SERVICE, which price will be payment in full for all labor, equipment, materials and incidental work necessary to complete the work as specified for a fully functional system.

TRAFFIC SURVEILLANCE – GENERAL
(TSC T 400#02)

Effective: June 1, 1994 Revised: July 21, 2011

The following supplements applicable sections of Section 800 of the Standard Specifications for Road and Bridge Construction.

The intent of this Special Provision is to prescribe the materials and construction methods commonly used in traffic surveillance installations. All material furnished shall be new. The locations and the details of all installations shall be as indicated on the Plans or as directed by the Engineer.

When the road is open to traffic, except as otherwise provided, the Contractor may request a turn on and inspection of all complete traffic surveillance installations system. This request must be made to the Engineer a minimum of seven (7) working days prior to the time of the requested inspection. Upon demonstration that all surveillance is operational and all work is completed in accordance with the contract and to the satisfaction of the Bureau of Traffic Operations Electrical Engineer, The Bureau of Traffic Operations Electrical Engineer will then allow all of the surveillance to be placed in continuous operation. The Agency that is responsible for the maintenance of the traffic surveillance installations will assume the maintenance upon successful completion of this inspection.

Projects which call for the storage and re-use of existing traffic surveillance equipment shall have a 30 day test period prior to project acceptance.

Definition.

Whenever in these Special Provisions the following terms are used, the intent and meaning shall be interpreted as follows:

Induction Loop - A continuous non-spliced wire, three turns, permanently placed and sealed in sawcuts in the roadway and adjacent area, used in conjunction with an induction loop detector sensor unit.

State Highway Communications Center - The main communication control facility of the Illinois Department of Transportation with present offices at 201 W. Center Court, Schaumburg, Illinois 60196-1096.

Prosecution of Surveillance. The work shall be as indicated on the Plans and as required by the Specifications. Unless otherwise indicated, the Contractor shall furnish and install all required materials and equipment, including all associated appurtenances, to produce a complete and operational installation. The appurtenances shall be as indicated, and the costs shall be included in the unit prices bid for the pay items of this contract. The work shall be done in a workmanlike manner.

Connections to Existing. Where new work connects to existing installations, the Contractor shall do all necessary cutting, fitting and foundation drilling to the existing installation and shall remove all existing work, as required, to make satisfactory connections, with the work to be performed under these Provisions, so as to leave the entire work in a finished and workmanlike manner, as approved by the Bureau of Traffic Operations Electrical Engineer. No raceways shall be allowed to enter cabinet through the sides or back walls.

Some contracted work which does not call for a complete rebuilding of a surveillance location but the replacement of detector loops and lead-in cable only in conjunction with work such as pavement overlay, cut and grind, curb and gutter replacement and other similar type work where existing appurtenances have been in place for several years. This at times has created pre-existing conditions (such as blocked/broken lead-in conduits, buried handholes) which the contractor may have to repair/replace to make the location fully functioning. The Contractor will be compensated for such work utilizing contract items after a complete inspection by the Bureau of Traffic Operations Electrical Engineer, Resident Engineer and Electrical Maintenance Contractor's Rep. with a full review on a case by case basis. Upon completing such work the Contractor shall notify the R.E. to contact the Bureau of Traffic Operations Electrical Engineer for checks and test to insure the location is on-line and working correctly.

The Contractor shall furnish all labor and material to the furtherance of this end, whether or not distinctly shown on the plans, in any of the "Standard Specifications" or in the Special Provisions.

Note that the Contractor shall be entitled to only one request for location marking of existing systems by the Electrical Maintenance Contractor and that multiple requests may only be honored at the Contractor's expense.

Standard Guarantee. Manufacturers' warranties or guarantees on all electrical and mechanical equipment consistent with those provided as customary trade practice shall be obtained and transferred to the State.

In-Service Warranties or Guarantees. The Contractor shall provide warranties or guarantees that will provide for satisfactory in-service operation of the mechanical and electrical equipment and related components. These warranties or guarantees shall cover a period of two (2) years following project acceptance. The cost of these warranties and guarantees shall be considered incidental to the Contract.

Equipment Documents. The Contractor shall furnish five (5) diagrams of the internal and external connection of the equipment in each Bureau of Traffic Operations Electrical cabinet. Contractor shall also furnish the Operating and maintenance instructions for all equipment supplied. One copy of the wiring diagrams for each cabinet shall be retained in each field cabinet. A wiring diagram shall be contained in a plastic pouch that shall be permanently mounted to the door of each cabinet. Contractor shall permanently mark the cabinet for each termination and each terminal connection as to loop, tone, closure, phone, and lane function of each termination in the cabinet and provide a completed cable log and location as-built diagram at each location.

Terminal Blocks. Terminal blocks provided in field cabinets shall be the heavy duty barrier type. The terminal block shall be a minimum of 2 inches (50.8 mm) wide and 1-3/16 inch (30.16 mm) deep. Center to center of the terminal screws or studs shall be a minimum of 21/32 inch (16.67 mm) with barriers in between. Terminal blocks shall be rated at 45 amps 600 volts breakdown RMS line to line 11,000 V. and breakdown RMS line to ground 13,800 V. A marking strip shall be provided with each terminal block.

Existing Equipment. All existing equipment, replaced by new equipment shall remain the property of the State and shall be delivered to the Electrical Maintenance Contractor. The cost of removing and delivering the replaced equipment shall be paid for under separate pay item for Cabinet Housing Equipment - Removal.

Telecommunication Cable. When installing the telecommunication cable, the Contractor shall extend his installation and connections of the cable to the next adjacent Surveillance installations or junction box, beyond the limits of his contract section. He shall be responsible for insuring that the cable is continuous and connected from one contract section to the other.

The Contractor shall comply with the agreement between the State of Illinois and IBT/Ameritech as to connections, locations, and terminations of the phone lines (Telephone Company, Engineering, General Service Engineering Division, Outside Plant Engineering Notes 14-36A., March 1971, Administrative Aids and Procedures).

Existing Surveillance Equipment and Appurtenances. Before starting work, the Contractor, in the presence of the Resident Engineer, Bureau of Traffic Operations Electrical Engineer and the State Electrical Maintenance Contractor's rep., shall inspect the existing equipment to be delivered or maintained by the Contractor and shall take an inventory of all defective, broken, and/or missing parts. Those parts found broken, defective, and/or missing shall be repaired or replaced by the State Electrical Maintenance contractor and shall be recorded as such. The Contractor shall be required to maintain all tone transmitters, tone receivers, tone power supplies, tone mounting frames, harnesses, controller and wiring. The Contractor shall be required to maintain all metering and surveillance cabinets, foundation, concrete handhole, vehicle detection equipment, all interconnecting cables and all Surveillance appurtenances including signal heads. Contractor shall number each cabinet as indicated on the plans, with reflective decals as those used on lighting pole standard.

Should damage occur to any surveillance items during the Contractor's contract period, the Contractor shall repair or replace all damaged equipment at his own expense. The Bureau of Traffic Operations Electrical Engineer shall determine what equipment shall be reusable and what shall be replaced. Replaced equipment shall be of equal or better quality and type.

The Contractor, prior to the commencement of his work, shall notify the Bureau of Traffic Operations Electrical Engineer for a pre-construction inspection. If construction begins prior to this meeting, the Contractor assumes maintenance responsibilities of the locations within his contract limits and shall make any repairs or replace any damaged equipment pre-existing or damaged as a result of his own negligence at his own expense. This also relieves the Electrical Maintenance Contractor of providing one free locate of the surveillance installations within the contract limits.

As-Built Plans. Upon completion of the work, the Contractor shall furnish one (1) copy of "as-built" drawings on CD compatible with Micro Station V8-2004 Edition software at the Bureau of Traffic Operations Electrical Design Section and four (4) full size sets of "as-built" plans to the Resident Engineer. The plans shall include definite locations and length of all cables, duct, conduit pushes, induction loop, lead-in, foundations, handhole and P-duct. The cost of the "as-built" plans shall be incidental to the contract. The Engineer will not authorize final inspection of any installations until the said plans are in his possession.

Protection of The Work. Electrical work, equipment and appurtenances shall be protected from damage during construction until final acceptance. Electrical raceway or duct openings, shall be capped or sealed from the entrance of water and dirt. Wiring shall be protected from mechanical injury.

Standards of Installation. Electrical work shall be installed in a neat and workmanlike manner in accordance with the best practices of the trade. Unless otherwise indicated, materials and equipment shall be installed in accordance with the manufacturer's recommendations.

Except as specified elsewhere herein, materials and equipment shall be in conformance with the requirements of Section 800 & 1088 of the Standard Specifications for Road and Bridge Construction.

In addition to the requirements of the Standard Specifications relating to control of materials, the Contractor shall comply with the following requirements.

The Contractor shall supply samples of all wire, cable, and equipment and shall make up and supply samples of each type of cable splice proposed for use in the work for the Engineer's approval.

Before equipment and/or material including cabinet, telemetry, and detectors are delivered to the job site, the Contractor shall obtain and forward to the Engineer a certified, notarized statement from the manufacturer, containing the catalog numbers of the equipment and/or material, guaranteeing that the equipment and/or material, after manufacture, comply in all respects with the requirements of the Specifications and these Special Provisions. Re-manufactured or modified equipment other than by the original manufacturer shall not be allowed. Original manufacturer shall certify that he made modification to the equipment.

All cost of work and materials required to comply with the above requirements shall be included in the pay item bid prices, under which the subject materials and equipment are paid, and no additional materials and equipment are paid, and no additional compensation will be allowed. Materials and equipment not complying with the above requirements that have been installed on the job will be done at the Contractor's own risk and may be subject to removal and disposal at the Contractor's expense.

Procurement. Materials and equipment shall be the products of established manufacturers, shall be new, and suitable for the service required. The Contractor is obligated to conduct his own search into the timely availability of the specified equipment and to ensure that all materials and equipment are in strict conformance with the contract documents. Materials or equipment items which are similar or identical shall be the product of the same manufacturer. The cost of submittals, certifications, any required samples and similar costs shall not be paid for extra but shall be included into the pay item bid price for the respective material or work.

Exceptions, Deviations and Substitutions. Exceptions to and deviations from the requirements of the Contract Documents shall not be allowed without approval by Engineer and Bureau of Traffic Operations Electrical Engineer. It is the Contractor's responsibility to note any deviations from contract requirements at the time of submittal and to make any requests for deviations in writing to the Engineer. In general, substitutions will not be acceptable. Requests for substitutions must demonstrate that the proposed substitution is superior to the material or equipment required by the Contract Documents. No substitutions shall be permitted without the approval of the Engineer, and Bureau of Traffic Operations Electrical Engineer.

Submittals. Within 30 days after contract award, the Contractor shall submit, for approval, complete manufacturer's product data (for standard products and components) and detailed shop drawings (for fabricated equipment). All of the submittal information shall be assembled by the Contractor and submitted to the Engineer at one time. All equipment samples shall be submitted at this time. Partial and sporadic submittals may be returned without review. The Contractor may request, in writing, permission to make a partial submittal. The Engineer will evaluate the circumstances of the request and may accept to review such a partial submittal. However, no additional compensation or extension of time shall be allowed for extra costs or delays incurred due to partial or late submittals.

Testing. Before final acceptance, the electrical equipment, material, induction loops and work provided under this contract shall be tested. Tests will not be made progressively, as parts of the work are completed they shall be all made at one time. Items which fail to test satisfactorily shall be repaired or replaced. Bureau of Traffic Operations Electrical Engineer will witness all testing.

Installation/Inspection Procedures. After all control boxes and equipment to be installed has been physically inspected and approved by Bureau of Traffic Operations Electrical Engineer, the equipment supplier shall then deliver all equipment to the job site. The Contractor shall then install/safeguard all the equipment which has been delivered prior to requesting an inspection. No unapproved equipment shall be on the job site or installed as part of the job. This does not relieve the Contractor from replacement/repairs of equipment found to be damaged or in non-compliance of these provisions.

Certain items such as conduit, wire, duct, anchor bolts, and junction boxes will be inspected and may be tested by the Department's Bureau of Materials and these items shall not be delivered to the job site without inspection approval. Items such as cabinets shall be inspected by the Engineer at the contractor's or manufacturer's shop and these items shall not be delivered to the job site without Bureau of Traffic Operations Electrical Engineer inspection approval. It shall be the Contractor's responsibility to arrange inspection activities with the Engineer thirty (30) days prior to installation. 30 days prior to installation of the tone equipment being supplied and, prior to request for a turn-on, the Bureau of Traffic Operations Electrical Engineer will be contacted for the correct frequencies, controller addresses and "DB" setting for each location to be installed. When the work is complete, all equipment fully operational, the Contractor shall schedule a turn-on inspection with the Engineer. Acceptance will be made as a total system, not as parts. The Contractor shall request the inspection no less than seven (7) working days prior to the desired inspection date.

No inspection shall be made until the delivery of acceptable "as built" drawings, specified certifications, and the required guarantees.

It will be the responsibility of the installing contractor to provide a qualified technician representing the tone equipment supplier to be at the turn-on inspection of each location to provide the technical expertise to bring each location on line.

The Contractor shall furnish the necessary manpower and equipment to make the Inspection. The Engineer may designate the type of equipment required for the inspection tests.

A written record of the loop analyzer readings shall be submitted to the Bureau of Traffic Operations Electrical Engineer prior to the final inspection.

Any part or parts of the installation that are missing, broken, defective, or not functioning properly during the inspection shall be noted and shall be adjusted, repaired, or replaced as directed by the Engineer and another inspection shall be made at another date. Only upon satisfaction of all points shall the installation be acceptable.

After the subject inspections are completed the Bureau of Traffic Operations Electrical Engineer will provide the contractor with a complete punch list of items necessary to be completed prior to final inspection and acceptance for maintenance.

The Contractor shall furnish a written guarantee for all materials, equipment and work performed under the contract for a period of not less than two (2) years from the date of final acceptance.

OPERATION OF EXISTING TRAFFIC SURVEILLANCE/SPEED/COUNT STATIONS (TSC T400#03)

Effective: June 1, 1994

Revised: November 12, 2008

Existing traffic surveillance installations and/or any electrical facilities at certain locations included in this Section may be altered or reconstructed totally or partially as part of the work on this Section. The Contractor is hereby advised that all traffic surveillance equipment, presently installed at these locations, is the property of the State of Illinois, Department of Transportation, Division of Highways or Springfield Bureau of Traffic.

The Contractor is further advised that the existing traffic surveillance, or the existing speed/data installations, must remain in operation during all construction stages except for the most essential down time. Any shutdown of the installation, for a period to exceed four (4) hours must have the prior approval of the Engineer. Such approval will generally only be granted during the period extending from 10:00 a.m. to 2:00 p.m. on weekdays. Any other traffic shutdown, either for periods in excess of one (1) hour or outside of the 10:00 a.m. to 2:00 p.m. weekday period must have prior approval of the Engineer.

The Contractor, prior to the commencement of his work, shall notify the State's Electrical Maintenance Contractor and the Bureau of Traffic Operations of his intent to perform this work. Failure to notify either the Bureau/EMC when starting work will cause maintenance to be transferred to the Contractor without pre-inspection and will require the Contractor to complete all repairs without compensation. This also relieves the EMC from providing a locate without compensation. Upon request from the Contractor, the State Electrical Maintenance Contractor will locate any buried conduit or other electrical facility which may interfere with the Contractor's operations without charge to him. This shall in no way relieve the Contractor of his responsibility to repair and/or replace electrical facilities damaged by his operations.

Note that the Contractor shall be entitled to only one request for location marking of existing systems and that multiple requests may only be honored at the Contractor's expense.

Any known or suspected damage to the electrical facility shall be reported immediately to the Engineer. The Contractor will be held fully responsible for the repair and/or replacement of any part of the existing installation, whether permanent or temporary, if, in sole opinion of the Engineer, such damage was caused by the negligence of the Contractor, his agents, or employees. The State, at its own discretion, may call upon the State's Electrical Maintenance Contractor or the concerned bureau to make any such repairs and/or replacements at the total expense of the Contractor for this Section.

GROUNDING OF ITS SUBSYSTEMS (TSC T 420#8)

Effective: March 12, 2009

The grounding of ITS subsystems shall meet the requirements of Section 806 of the Standard Specifications. In addition, amend Article 806.03 of the Standard Specifications to include:

General. All ITS subsystems (ramp metering system, dynamic message sign system, system detector stations, etc.), associated equipment, and appurtenances shall be properly grounded in strict conformance with the NEC and as shown on the Plans.

Testing shall be according to Section 801. 13(a)(5) of the Standard Specifications:

The grounded conductor (neutral conductor) shall be white color-coded. This conductor shall be bonded to the equipment-grounding conductor only at the Electric Service installation. All power cables shall include one neutral conductor of the same size as the phase (hot) conductors.

The equipment-grounding conductor shall be green color-coded. The following is in addition to Section 801.04 of the Standard Specifications.

Equipment grounding conductors shall be XLP insulated No. 6, unless otherwise noted on the Plans, and bonded to the grounded conductor (neutral conductor) only at the Electric Service Installation. The equipment-grounding conductor is paid for separately and shall be continuous. The Earth shall not be used as the equipment-grounding conductor.

Equipment grounding connectors shall be bonded, using a listed grounding conductor, to all ramp meters, DMS, and detector cabinets, handholes, and other metallic enclosures throughout the ITS subsystems, except where noted herein. A listed electrical joint compound shall be applied to all conductor terminations, connector threads, and contact points.

All metallic and non-metallic raceways containing ITS circuit runs shall have a continuous equipment grounding conductor, except raceways containing only detector loop lead-in circuits, circuits under 50 volts and/or fiber optic cable will not be required to include an equipment grounding conductor.

The grounding electrode conductor shall be similar to the equipment grounding conductor in color-coding (green) and size. The grounding electrode conductor is used to connect the ground rod to the equipment grounding conductor and is bonded to ground rods via exothermic welding, listed pressure connectors, listed clamps or other approved listed means.

Basis of Payment. Payment shall be included in the various items associated with ITS.

HANDHOLE (TSC T428#1)

Effective: June 1, 1994

Revised: May 19, 2009

Description. This item shall consist of constructing a handhole, a heavy-duty handhole, or a double handhole, cast in place, complete with frame and cover and in accordance with the following requirements and conforming in all respects to the lines, grades, and dimensions shown on the plans or as directed by the Engineer. All handholes shall be installed in accordance with the Standard Specifications Sec. 814.

Materials. All handholes shall be constructed of Class SI concrete meeting the requirements of the Standard Specifications for Road and Bridge Construction Section 1020.

Construction Details. Handhole of the type specified shall be constructed in accordance with the details shown on the plans and conform to the following requirements:

Concrete: Concrete construction shall be done in accordance with the provisions of Concrete for Structures and Incidental Construction contained in the Standard Specifications for Road and Bridge Construction Sec. 503.

Placing Castings: Castings shall be set accurately to the finished elevation so that no subsequent adjustment will be necessary. Castings shall be set flush with a sidewalk or pavement surface. When installed in an earth shoulder away from the pavement edge, the top surface of the casting shall be 1 in. (25.4mm) above the finished surface of the ground.

Backfilling: Any backfilling necessary under a pavement, shoulder, sidewalk or within 2 ft. (60 cm) of the pavement edge shall be made with sand or stone screenings.

Forming: Forms will be required for the inside face of the handhole wall, and across all trenches leading into the handholes excavation. The ends of conduits leading into the handhole shall fit into a conduit bell which shall fit tightly against the inside form and the concrete shall be carefully placed around it so as to prevent leakage.

French Drain: A french drain conforming to the dimensions shown on the plans shall be constructed in the bottom of the handhole excavation.

Steel Hooks: Each handhole shall be provided with four galvanized steel hooks of appropriate size, one on each wall of the handhole.

Frame and Cover: The outside of the cover shall contain a recessed ring Type "G" for lifting and a legend "IDOT TSC" cast-in.

Cleaning: The handhole shall be thoroughly cleaned of any accumulation of silt, debris, or foreign matter of any kind, and shall be free from such accumulations at the time of final inspection.

Basis of Payment. This work will be paid for at the contract unit price each for HANDHOLE or HEAVY DUTY HANDHOLE, or CONCRETE HEAVY DUTY HANDHOLE (SPECIAL), as the case may be, for all necessary excavating, backfilling, disposal of surplus material and form work, frame and cover, and furnishing all materials.

CONCRETE FOUNDATION (TSC T427#01)

Effective: June 1, 1994

Revised: Sept. 15, 2010

Description. This item shall consist of constructing a concrete foundation for the installation of a traffic signal, cabinet, and cabinet with pedestal, anchor bolt, and ground rod in accordance with the following requirements and conforming in all respects to the lines, grades and dimensions shown on the plans or as directed by the Engineer and in applicable portions of Section 878 of the Standard Specifications and the Bureau of Design and Environment Concrete Foundation Detail #878001-08.

Materials. The materials shall conform to the specifications of Class SI concrete and concrete Reinforcement Bars in the Standard Specifications for Road and Bridge Construction. The conduit and fittings within the limits of the foundation shall conform to the same requirements as that specified for the conduit outside these limits.

Anchor bolts shall meet the requirements of Section 505 of the Standard Specifications and the material shall conform to the requirements of Article 1006.09 of the Standard Specifications for Road and Bridge Construction. A ground rod shall be installed in each foundation and shall conform to Section 806. Unless otherwise indicated in plans, ground rods shall be one piece copper-clad steel rods 3/4" x 10' (2cm x 3 m).

Construction Details. Concrete foundations shall be Type A or Type D and location as specified on the plans. The top of the foundation shall be finished level. Shimming will not be permitted. All edges along the top of the foundation shall be given a 1 inch (25mm) bevel. A form extending a minimum of 9 inches (225mm) below the top surface of the foundation is required. The form shall be set level and means shall be provided for holding same rigidly in place while the concrete is being deposited. Whenever the excavation is irregular, a form shall be used to provide the proper dimension of the entire foundation below the ground surface. Where a concrete foundation is contiguous to a sidewalk, preformed joint filler of 1/2 inch (12mm) thickness shall be placed between the foundation and the sidewalk.

All conduit in the foundation shall be installed rigidly in place before concrete is deposited in the form. Insulated bushings shall be provided at the ends of conduit. Anchor bolts shall be set in place before the concrete is deposited by means of a template constructed to space the anchor bolts in accordance with the pattern of the bolt holes in the base. After installation of cables, all conduit openings in foundations shall be sealed with an approved mastic. The required number and size of galvanized steel conduits shall be installed in every concrete foundation as shown on the plans. An excess of galvanized steel conduits shall be installed in every concrete foundation. These excess stubs shall be 2 inches (50 mm) in diameter. Placement and quantity shall be determined by the Engineer, and the ends of the stubs shall be capped.

Incidental to the cost of each control box foundation, the Contractor shall construct a 5" (125 mm) P.C.C. sidewalk of a rectangular area 3 ft (1 mm.) by 4 ft (1.2 meter.) immediately adjacent to the cabinet door, with the 4' (1.2 meter) dimension of the rectangle parallel to the cabinet door when closed. This paragraph shall be applicable at all cabinet foundation locations included in this Section. The only situations where this paragraph shall no apply are as follows: When the foundation is immediately adjacent to or within a paved sidewalk or shoulder area and no further surfacing is require. The Engineer shall be the sole judge as to the applicability of this paragraph in all questions arising therefrom.

Basis of Payment. This work will be paid for at the contract unit price per meter/foot for CONCRETE FOUNDATION of the type specified, which price shall be payment in full for all necessary excavating, backfilling, disposal of surplus material and formwork and furnishing all materials, anchor bolts, stubs and ground rod within the limits of the foundation.

CLOSED CIRCUIT TELEVISION DOME CAMERA, HIGH DEFINITION

Effective: January 1, 2020

1. **Description.**

This item shall consist of furnishing an integrated High Definition Closed-Circuit Television (CCTV) Dome Camera Assembly as described herein and as indicated in the Plans.

2. **Materials.**

2.1 General. The HD (High Definition) CCTV Dome Color Camera shall be a rugged, non-pressurized, outdoor surveillance camera system with or without a dome bubble. The HD CCTV Camera shall be designed to perform over a wide range of environmental and lighting conditions and automatically switches from color daytime to monochrome nighttime operation. The high definition camera shall be either a Bosch Autodome IP starlight 7000 HD, a Siquira PD910, or an Axis Q6155-E in compliance with the requirements herein.

The camera shall use a standard Web browser interface for remote administration and configuration of camera parameters. The browser interface shall provide PTZ control including preset and pattern and on-screen display (OSD) for access to camera programming.

The camera shall be ONVIF compliant, Profiles S, and G.

All equipment and materials used shall be standard components that are regularly manufactured and utilized in the manufacturer's system.

The manufacturer shall be ISO 14001 Certified. The manufacturer's quality system shall be in compliance with the I.S./ISO 9001/EN 29001, QUALITY SYSTEM. The manufacturer shall provide a three-year (3) warranty. The manufacturer shall pay inbound and outbound shipping charges during the warranty period for products returned as warranty claims. The manufacturer shall also provide an advance exchange program for warranty claims.

The warranty period shall begin on the date of shipment. This warranty shall include repair or replacement of all failed components via a factory authorized repair facility. All items sent to the repair facility for repair shall be returned within two weeks of the date of receipt at the facility. The repair facility location shall be in the United States. Any extended warranty coverage required to comply with the specified warranty period shall be provided as a part of this pay item at no additional cost to the State.

- 2.2 Physical construction. The CCTV Dome Camera shall be provided in a NEMA 4X or IP66 certified, rugged, weather-resistant package. The CCTV Dome Camera shall also comply with the following requirements:

Environmental	Requirement
IP Rating	IP 66
Weight (max.)	10 lbs
Overall Dimensions	10" dia. x 14"
Humidity	0 to 100%
Operating temperature	-40°C to 55°C
Mount	1 ½" NPT

The CCTV dome camera shall be equipped with a fan and heater controlled by a thermostat. The heater shall prevent internal fogging of the lower dome, if equipped, throughout the operating temperature range of the camera.

- 2.3 Power. The CCTV Dome Camera shall be designed to operate from a 120v power source or Hi-PoE provided the proper Hi-PoE injector is utilized, (802.3bt Type 3: max 60 W). The appropriate power supply shall be included as a part of this item. The power requirements for the camera shall comply with the following:

Item	Requirement	
Port	RJ-45 for 100Base-TX; Auto MDI/MDI-X;	
Cabling Type	Cat5 cable or better for 100Base-TX	
Input Voltage	18 to 32 VAC; 22 to 27 VDC	
Input Power	24 VAC nominal	25 VA nominal (without heater and blower); 75 VA nominal (with heater and blower)
	24 VDC nominal	0.7 A nominal (without heater and blower); 3 A nominal (with heater and blower)
	PoE	IEEE802.3af (without heater and blower)

2.4 Camera.

The camera shall provide a minimum of four simultaneous video streams, auto iris with 30X (minimum) optical, and 10X digital zoom. The CCTV Dome Camera shall incorporate

Item	Requirement
Sensor Type	1/2.8-inch CMOS sensor
Optical Zoom	30X (minimum)
Digital Zoom	12X
Maximum Resolution	2065 X 1553
Horizontal Angle of View	63° (wide) – 2.3° (tele)
Aspect Ratio	16:9
Light Sensitivity	Sensitivity in lux for 90% reflectance, f/1.6 (wide angle), 28 dB gain at 30 IRE (30% of signal level) with Sensitivity Boost OFF; 4X improvement to sensitivity with Sensitivity Boost ON
Color (33 ms)	0.65 lux
Color (250 ms)	0.07 lux
Mono (33 ms)	0.20 lux
Mono (250 ms)	0.015 lux
Day/Night Capabilities	Yes
IR Cut Filter	Yes
IR Trace	Curves 850 nm and 950 nm
Wide Dynamic Range	80dB
Iris Control	Auto iris with manual override
Backlight Compensation	Auto / Manual
Automatic Gain Control	Auto / Manual
Active Noise Filtering	Auto / Manual
Electronic Image Stabilization (EIS)	30X

3.5 Video

Item	Requirement
Video Encoding	H.264. H.265, in High, Main, or Base profiles and MJPEG
Video Streams	Up to 4 simultaneous streams, the second stream is variable based on the setup of the primary stream
Frame Rate	Up to 30, 25, 15, 12.5, 10, 8.333, 7.5, 6, 5.3, 2.5, 2, 1 (depending upon coding, resolution, and stream configuration)
Minimum Available Resolutions	1920 x 1080 1280 x 720 720 x 480
Supported Protocols	TCP/IP, UDP/IP (Unicast, Multicast IGMP), UPnP, DNS, DHCP, RTP, RTSP, NTP, IPv4, IPv6, SNMP v2c/v3, QoS, HTTP, HTTPS, LDAP (client), SSH, SSL, SMTP, FTP, and 802.1x (EAP)
Security Access	Password protected
Software Interface	Web browser view and setup

3.6 PTZ Mechanical

Item	Requirement
Pan Movement	360° continuous pan rotation
Pan Speed	Variable between 400 per second continuous pan to 5.0° per second
Vertical Tilt	Unobstructed tilt of +1° to -90°
Manual Control Speed	Pan speed of 0.1° to 80° per second; tilt operation shall range from 0.5° to 40° per second.
Automatic Preset Speed	Pan speed of 280° and a tilt speed of 160° per second
Presets	255 positions
Tours	2 tours
Preset Accuracy	± 0.2°
Proportional Pan/Tilt Speed	Speed decreases in proportion to the increasing depth of zoom
Motor	Continuous duty and variable speed, operating at 18 to 32 VAC, 24 VAC nominal
Window Blanking	16 blanked windows
Auto Flip	Rotates dome 180° at bottom of tilt travel
Power Consumption	Nominal 45 VA (without heater and blower running) Nominal 75 VA (with heater and blower running)

The camera shall provide a freeze frame feature that freezes a camera image as a preprogrammed preset is called+, providing a live view once positioned. Selections for on/off shall be available through the embedded Web browser.

The camera shall provide image stabilization to compensate for vibration introduced into the camera.

The camera shall support IPv6 configurations in conjunction with IPv4.

4. Still Picture Capture.

The camera shall be capable of capturing a still image in JPEG format and automatically transferring this image to an FTP site. The resolution of the image shall be 1920 x 1080 pixels. The frequency of captures shall be user settable and shall as a minimum range from 1 picture every 30 seconds to 1 picture every five minutes.

5. Local Storage.

The camera shall have a SD/SDHC/SDXC memory card slot. The camera shall be provided with a 64GB SDXC memory card with a UHS Speed Class 1, minimum serial data transfer rate of 10MB/s. The camera shall be capable of continuous recording of video and audio, alarm/events/schedule recording. The stored video shall be remotely downloadable over the network the camera is connected to without any field intervention.

6. Testing.

The Contractor shall test each CCTV Dome Camera Assembly in the presence of the Engineer after the camera is installed. This test may be done locally at the camera support structure.

7. Product Support.

The manufacturer shall provide technical support via email, fax and toll-free telephone. The above forms of support shall be provided Monday through Friday, 8:00am to 8:00pm EST.

8. Installation.

Thirty (30) days prior to the scheduled field installation of each CCTV camera, the Contractor shall deliver the camera to the Traffic Systems Center (TSC) for network configuration prior to installation by the Contractor. The camera shall be clearly identified as to which location it is to be installed for proper configuration. The camera's MAC address shall be clearly identified. After the switch is configured, the Contractor shall retrieve the switch from the TSC and install it.

The Contractor shall install the CCTV camera in accordance with manufacturer's instructions. The camera firmware shall be the latest stable release available at the time of installation.

9. Documentation.

In addition to the initial submittal(s) prior to procurement, the Contractor shall provide installation and operation manuals, documentation of exact equipment model and serial numbers, software/firmware version numbers, in hardcopy and PDF formats on CDROM.

10. Measurement.

Closed-Circuit Television (CCTV) Dome Cameras shall be counted as each upon successful completion of the testing describer herein for payment.

11. Basis of Payment.

This item will be paid for at the contract unit price each for **CLOSED CIRCUIT TELEVISION DOME CAMERA, HD**, which shall be payment in full for all material and work as specified herein.

ETHERNET MANAGE SWITCH

Effective: January 1, 2020

1. Description.

This item shall consist of furnishing a managed environmentally hardened Ethernet switch as described herein and as indicated in the Plans.

2. Materials.

For compatibility with the installed network infrastructure the Ethernet switch shall be a Cisco IE-4000-8GT8GP4G-E switch with PWR-IE170W- PC-AC power supply. Single Mode Fiber Small Form-Factor Plug (SFP) Modules shall be Cisco 1Gbps transceivers of the model for the distances involved.

8. Installation.

Thirty (30) days prior to the scheduled field installation of each Ethernet switch, Contractor shall deliver the Ethernet switch to the Traffic Systems Center (TSC) for configuration prior to installation by the Contractor. The switch shall be clearly identified as to which location it is to be installed for proper configuration. After the switch is configured, the Contractor shall retrieve the switch from the TSC and install it.

9. Documentation.

In addition to the initial submittal(s) prior to procurement, the Contractor shall provide installation and operation manuals, documentation of exact equipment model and serial numbers, software/firmware version numbers, in hardcopy and PDF formats on CDROM.

10. Measurement.

The Ethernet switch shall be counted as each.

11. Basis of Payment.

This item will be paid for at the contract unit price each for **ETHERNET MANAGE SWITCH**, which shall be payment in full for all material and work as specified herein.

REMOVE TEMPORARY WOOD POLE

Description. This item consists of removing existing temporary wood poles and all associated apparatus and connections. This removal shall also include removal of all wiring and connections back to the associated lighting controller/adjacent lighting unit and/or ITS cabinet/communications shelter/spice point to remain not affected by construction. All equipment and material removed as part of this item shall become property of the Contractor and shall be removed from the site.

Pole holes shall be backfilled according to Article 819.02.

Method of Measurement. Units measured for payment will be counted on a per-pole basis, regardless of pole material, pole dimensions and installation depth.

Basis of Payment. This work will be paid for at the Contract unit price each for REMOVE TEMPORARY WOOD POLE.

COMMUNICATIONS SHELTER

Description. Provide fabrication, delivery, installation and testing of Equipment Shelter to support Intelligent Transportation System (ITS) communication equipment. The shelter shall be used to house electronic communications equipment, power distribution, and related components necessary for the proper operating conditions of the equipment to be installed within a controlled environment.

Technical Abbreviations and Definitions. The abbreviations, acronyms and their definitions listed below may be used throughout this section:

AWG	American Wire Gauge
BCH	Bose-Chaudhuri-Hocquenghem (type of cyclic redundancy code) CMOS Complementary Metal-Oxide Semiconductor
FSK	Frequency Shift Keying
IEEE	Institute of Electrical and Electronic Engineers
mA	Milliamperes
MTBF	Mean Time Between Failure
NEC	National Electrical Code RTU Remote Terminal Unit
TIA	Telecommunications Industry Association
UPS	Uninterruptible Power Supply

Applicable Publications. The publications listed below form a part of these Specifications to the extent referenced. The publications are referred to the test by basic designation only. Conform to reference standards by date of issue in effect on the date of contract advertisement.

- ANSI/TIA/EIA-606 Administration Standard for the Telecommunications Infrastructure of Commercial Buildings
- ANSI/TIA/EIA-607 Commercial Building Grounding and Bonding Requirements for Telecommunications.
- ANSI/NETA ATS-2013 Section 7.15.2 Rotating Machinery, Synchronous Motors and Generators
- ANSI/NETA ATS-2013 Section 7.22.2, Emergency Systems, Uninterruptable Power Systems
- ANSI/NETA ATS-2013 Section 7.22.3, Emergency Systems, Automatic Transfer Switches
- ANSI/NETA ATS-2013 Section 7.25, Fiber-Optic Cables
- National Electrical Code (NEC).
- IEEE C37.90.1 – IEEE Standard for Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
- IEEE C62.41 - IEEE Recommended Practice on Surge Voltages in Low-Voltage Ac Power Circuits
- NFPA 780, Standard to the Installation of Lightning Protection Systems

Materials.

PREFABRICATED EQUIPMENT SHELTER

The equipment shelter shall be pre-assembled, and of reinforced solid concrete construction. The shelter shall be a standard item provided by any of several manufacturers. The shelter shall come complete with a secure door; power distribution panels; a heating, ventilation, and air conditioning (HVAC) system; a grounding system; and any other necessary appurtenances to provide for an integrated communication shelter. The shelter shall be installed with a lightning protection system. The shelter shall be built and constructed to wind loads as required by local building codes. The shelter's exterior shall be provided with a concrete aggregate finish. The shelter shall have a bullet-resistant surface as required by UL 752. The shelter's exterior color shall be earth tone to blend into surroundings. The shelter's heat transfer coefficient shall not exceed 0.07 British Thermal Unit (BTU) per hour per square foot (hr/ft²) per degree Fahrenheit (°F).

Shelter floor. The equipment shelter's supporting floor shall be concrete or a concrete composite material. The equipment room's finished floor covering shall be industrial-grade vinyl flooring fastened to the sub floor with waterproof glue. The sub floor shall be 6-inch precast reinforced concrete, insulated, and equipped with integral lifting points, and shall contain a recessed step-joint, to prevent water intrusion into the shelter. The floor shall be designed and constructed to support a minimum live load of 150 pounds per square foot (lbs/ft²) while on foundation.

Shelter foundation. The communication shelter's foundation shall be a monolithic slab that serves as the shelter sub floor. The foundation for the communication shelter shall be evaluated for the specific requirements of the site, in consideration of disturbed soil conditions, communication shelter site pad, and local building restrictions. Shelter anchor locations shall be coordinated with shelter manufacturer. The top of the foundation slab shall be 6" above communication shelter site pad to prevent water from entering inside the shelter. Sufficient cross bracing shall be provided to prevent the equipment shelter's structure from bending or breaking during moving, towing, or hoisting, and to ensure minimum warping after the shelter has been placed on the foundation with the interior equipment installed. Contractor shall submit a foundation design, stamped by an Illinois Structural Engineer, which includes as a minimum the following data: shelter loading and connection details, IBC seismic and wind loading requirements, reinforcing details, entrance stoop connection details, and frost depth used to determine size of footing. Note – shelter anchorage varies between vendors and shelter sizes therefore foundation submittal must include shelter vendor's connection detail for proposed shelter. Foundation slab shall rest on a 6 mil plastic vapor barrier, which is installed over at least 6" of compacted CA-6. Footing shall rest on least 6" of compacted CA-6 that is at least twice as wide as the bottom of the footing. Footing must be installed below frost line. A continuous 0.5 inch pre-molded joint filler shall be installed between the shelter foundation slab and communication shelter site pad. Foundation slab shall extend past shelter face by at least six inches, these edges shall be installed with a 3% to 5% slope away from the shelter, and the three edges that are not against the entrance stoop must be chamfered for 1" at 45-degrees.

Door. The door shall be an exterior pre-hung, fully insulated, bullet-resistant, galvanized steel door with continuous hinge, and shall be provided with baked enamel finish, and a door check and doorstop. The exterior door shall be 36 inches in width by 84 inches in length with a mortised deadbolt security common-keyed lock, consistent with other Illinois Department of Transportation (IDOT) sites. The keys to the door's lock shall be provided to the Department. Doors shall have a hydraulic door closer, and a passage style lever handle on both the inside and outside for opening and closing. The door shall be installed with a door-open alarm contact. Door shall have a stainless steel door sill (secured with stainless steel bolts) and weather stripping around top and sides.

Walls. The walls shall be constructed of 4 inch thick reinforced concrete, with a two-step keyway joint, to prevent water intrusion into the shelter. The walls shall be insulated using a minimum insulating factor of R11. Interior surfaces shall be sheathed with 1.5 inches of high performance hard board insulation. The interior of the walls shall be finished with an aesthetically pleasing 0.75 inch plywood panel with a white laminate coating, and molding on all corners. Total wall system shall have a thermal insulation rating of R19. All floor/wall intersections shall have 4-inch vinyl baseboards installed using waterproof glue.

The ceiling structure shall be designed and constructed to support all of the proposed fixtures, cable trays, etc., or a minimum live load of 30 lbs/ft².

Roof. The roof sections shall be designed and constructed of 4 inch thick reinforced concrete, with a minimum 0.25-inch per foot pitch from the center for drainage. All voided areas between the roof and the ceiling shall be sheathed with 1.5 inches of high performance hard board insulation with a thermal performance of R11, covered with a layer of an aesthetically pleasing 0.5 inch white laminate wood panel with a vapor shield. The exterior of the roof shall be covered with an ultraviolet resistant, reflective elastomeric coating to prevent water intrusion. The roof shall be designed and constructed to support a minimum live load of 100 lbs/ft².

Entrance Stoop. The shelter's entrance shall have a reinforced concrete slab, installed so that the top of the slab aligns with the top of the foundation slab. The distance from the final grade to the shelter floor shall not exceed 6 inches. Dimensions of the entrance stoop are 5' deep and width equal to the shelter foundation slab. The entrance slab shall be installed as a separate slab from the shelter foundation, there shall be a continuous 0.5 inch pre-molded joint filler between the two. Stoop shall be installed with a 3% to 5% slope away from the shelter, and the three edges that are not against the shelter foundation must be chamfered for 1" at 45-degrees. Entrance stoop shall be installed on communication shelter site concrete pad.

Lighting. The equipment shelter shall utilize LED, 4,000K, surface-mounted fixtures. The luminaire shall provide 70% of initial lumen output after 50,000 hours of service (as per IESNA LM-80) and come with a 5-year warranty. The Contractor shall supply a sufficient quantity of light fixtures to provide an average light level of 30 foot-candles on the floor to avoid shadows throughout the building – minimum quantity of fixtures shall be four. The Contractor shall provide a photometric calculation with the shelter submittal showing the required average light level as well as 3:1 for average-to-minimum and 5:1 for maximum-to-minimum illumination uniformity ratios. Photometric calculation grid must not include equipment rack locations; that is, equipment racks must be included as solid objects of applicable dimensions. An interior light switch shall be mounted adjacent to the entry door.

The Contractor shall furnish and install four vandal-resistant, wet-location, cast aluminum, floodlights mounted on each exterior wall of the shelter. LED shall be 4,000K, 1200 lumen minimum, 20 watt maximum on 120V circuit. The luminaire shall provide 70% of initial lumen output after 50,000 hours of service (as per IESNA LM-80) and come with a 5-year warranty. The security lights shall be controlled by integral photocell and motion detectors.

The Contractor shall also furnish and install an interior two-headed emergency light that is wired to the UPS distribution panel. The emergency light fixture shall be mounted above the exit door.

Heating, Ventilation, and Air Conditioning System. The Contractor shall provide a single exterior vertical wall-mounted heating, ventilation, and air conditioning (HVAC) system for the communication shelter. The HVAC system shall provide an alarm that indicates HVAC unit failure (i.e., a dry contact closure alarm point). The unit shall have an adjustable time delay initially set to five minutes to prevent compressor damage or generator stall if utility power service is prematurely restored following a power failure. The unit shall also have a hard start device installed to reduce the starting current required during a cold start or under high-head pressure conditions. The unit shall be capable of safely operating when the outside temperature falls below 60°F, allowing continuous interior equipment cooling and dehumidification in cold weather. The unit shall have sufficient capacity to cool from a 95°F ambient temperature to 75°F, including the equipment heat load. The unit shall have sufficient capacity to heat from a -20°F ambient temperature to 65°F. A user-adjustable thermostat shall be used to provide separate equipment shelter temperature alarms for internal temperature lower than 60°F, or higher than 80°F. Shelter submittal shall include necessary HVAC vendor documentation to show feed breaker sizing coordination with the distribution panel.

Fire and Smoke Detection and Suppression. The equipment shelter shall include one ionization and one photoelectric smoke detector wired to the UPS distribution panel. The detectors shall be mounted on the ceiling and shall each include a dry contact closure that will activate during detection conditions; smoke detection alarm contacts shall be wired such that either detector initiates an alarm signal. A hand-held carbon dioxide fire extinguisher suitable for use on electrical fires shall be mounted on the wall near the door. The extinguisher shall have a valid inspection tag and be refillable.

Electrical Distribution. The standard electrical configuration for the shelter site shall be single-phase 120/240 volts of alternating current (VAC at 60 hertz (Hz)) with a 100-amp service. The Contractor shall provide the necessary power service drop and site-specific power needs to the site.

Provide one service entrance rated 240V, 100 Amp, 42 position distribution panel with an inner swing out door. The main breaker shall be 65 KAIC rated, breakers for any external load shall be rated 22 KAIC, breakers for loads internal to the shelter shall be rated for 10 KAIC; breaker ratings must be clearly visible without opening the inner door. Provide two spare breakers of all types used in the distribution panel, except for the main breaker.

Provide a laminated single line diagram for the shelter, attached to exterior of the main distribution panel.

Provide one external GFCI duplex receptacle in a metallic, weatherproof "in-use" cover. External receptacle shall be on side of shelter facing generator.

In the main distribution panel provide a dedicated breaker for the HVAC unit, for any internal controls/sensors, for the internal lighting circuit, for the external security light & receptacle, and for the internal convenience receptacles. Provide a dedicated breaker for each generator load (fuel tank indication panel, heaters, battery charger, etc.). Provide two breakers for the UPS distribution panel – one breaker shall be a normal feed to the UPS unit while the second shall bypass the UPS.

The UPS output shall be wired to the UPS distribution panel. Two UPS panel breakers shall be dedicated for each equipment rack, one breaker position shall be connected to the fire/smoke detectors, and one breaker position shall be connected to the exit light. The UPS distribution panel shall be main-lug-only with a minimum of 18 spaces.

Both distribution panels and the manual transfer switch shall be NEMA 12 (IP52) rated.

AC-Powered Transient Voltage Surge Suppression Device. The shelter shall have a primary AC Surge Suppression Device (SSD). The SSD device shall use field-replaceable modular technology and shall include a set of Normally Opened (NO) Normally Closed (NC) Form C contacts for remote alarm monitoring as detailed below.

The Contractor shall ground the SSD device to the interior perimeter ground; conductor size as specified by equipment manufacturer, or #2 American Wire Gauge (AWG) if not specified by vendor. Connection to the perimeter ground to be completed using an exothermic weld. The SSD device shall consist of primary modules using silicon avalanche diode (SAD) technology and a secondary module using the metal oxide varistor (MOV) technology. The shelter shall have a spare MOV and SAD module with for the AC SSD device. For substitute product approval, the Contractor shall submit a certified, signed, and sealed statement that the device meets or exceeds all requirements as detailed herein, within the plan set, and/or in the Contract from an engineer registered in the State of Illinois.

In addition, the Contractor shall submit unpotted samples of each module to the engineer for inspection. The modules shall be bolted in the SSD device. No plug-in modules shall be permitted. The equivalent of a minimum of two SAD modules and one MOV module shall be installed from each phase conductor to the neutral conductor. One or more separate MOV modules capable of handling at least 75 kiloamperes (kA) of surge current shall be installed between the neutral and ground.

A 200-kA ampere interrupting capacity (AIC) fused disconnect shall be installed in the SSD device. The SSD device shall have a surge counter on the front cover that counts the number of surge current transients that are being suppressed over 150 amps. Surges in any mode and phase shall be counted. The SSD device shall have a UL 1283 listed electromagnetic interference (EMI)/radio frequency interference (RFI) filter with a maximum attenuation of 75 decibels (dB) from 100 kilohertz (kHz) to 100 megahertz (MHz). Enclosure shall be NEMA 12 and shall be compliant with the UL 95 standard's Test 5V. The SSD device shall be listed in the second edition of the UL 1449 standard.

The SSD device shall comply with the specifications detailed herein, within the plan set, and/or in the Contract, including:

- A maximum surge current (8x20 μ s) for a SAD module that is greater than or equal to 24 kA;
- minimum energy absorption for a SAD module of 0.9 BTU [1,000 Joules];
- maximum surge current (8x20 μ s) for a MOV module that is 50 kA;
- minimum energy absorption for a MOV module of 4.7 BTUs [5,000 joules];
- maximum continuous operating voltage of 150 volts; and
- let-through voltage of 339 volts as required in the second edition of the UL 1449 standard.

Conduit and Ground Wire Entry. Communication and power conductors shall enter the shelter as shown on the Plans. Junction boxes within the shelter shall have a NEMA 12 rating. The junction boxes shall have permanent barriers to separate the communication cabling from the power cabling. The plans show the minimum, nominal junction box sizes; the contractor may install larger enclosures or separate pairs of enclosures for power and communications wiring provided Chicago Electric Code, National Electric Code (NEC), NEMA, and manufacturer suggested wire bending radiuses are all adhered. Contractor shall provide four-4" sleeves on the communications side and three-2" sleeves on the power side. After cable testing is complete, the Contractor shall seal the conduit openings with a removable plug (spare conduits) or removable duct sealing compound (around conductors); Contractor shall not use foam.

There shall be five ground wires leaving the shelter to connect to the shelter's ground ring: four from the halo ring and one from the SSD. Penetrations shall be formed, or core drilled through the slab flooring, between 2" and 4" from wall, as is necessary to avoid contact with slab reinforcing. Opening shall be sleeved per PVC conduit of size noted in the plans. After the ground wire is tested, the openings shall be sealed with mortar.

Labeling and Signs. Contractor must provide white with black core laminated phenolic nameplates with 1/4-inch minimum lettering etched through the outer covering on all equipment; inscription must be made with all upper case letters and must be the same inscriptions as shown on the Drawings or as directed by the Engineer. Use contact-type permanent adhesive or stainless steel screws to mount labels; embossed self-adhering plastic tape labels will not be accepted.

Provide equipment "warning" signs as required by OSHA and NFPA 70E.

Provide one polyethylene, 14" x 10", red core with white laminate warning sign that is attached to exterior of fence with stainless steel clamps. Sign shall indicate language as coordinated with Engineer.

Serial Device Server. The Contractor shall furnish industrially-hardened, Ethernet serial device servers. The device server shall be a multi-port serial-to-Ethernet server, specifically designed to operate in harsh environments. The Ethernet server shall operate within specifications over the temperature range of -40^o to 85^o C. The server shall operate with relative humidity of 95%, non-condensing.

The Ethernet server shall have four RS-232 ports, two 100BaseT ports, and two 100BaseFX ports. The optical ports shall satisfy the following:

- Shall be designed to operate into single mode cable with physical core of 8-9 microns
- Shall provide a nominal output power of -16 dBm, receive sensitivity of -32 dBm, and link power budget of 16 dB
- Shall operate at 1310 nm (nominal)

The Ethernet ports shall be full duplex. The Ethernet switch management shall include:

- Enhanced Rapid Spanning Tree (IEEE 802.1w) for fault tolerance with rapid recovery times
- Quality of Service (IEEE 802.1p) for real-time traffic
- Port rate limiting: 128 kbps, 256 kbps, 512 kbps, 4 Mbps, and 8 Mbps
- VLAN (IEEE 802.1q) for traffic segregation with double tagging
- IGMP Snooping for multicast filtering
- Port configuration, status, statistics, mirroring, and security
- Loss of link management for link pulse control on fiber ports
- Web-based, Telnet, CLI management interfaces
- SNMP v2 and RMON
- Diagnostics with logging and alarm

The serial device server shall include a power supply compatible with 120 VAC. The power supply shall be compatible with the environment specified for the device server.

The device server shall be DIN rail or panel mounted.

The server shall comply with the following IEEE standards:

- 802.3—10BaseT
- 802.3u—100BaseTX, 100BaseFX
- 802.3x—Flow Control
- 802.3d—MAC Bridges
- 802.1d—Spanning Tree Protocol
- 802.1p—Class of Service
- 802.1q—VLAN Tagging
- 802.1w—Rapid Spanning Tree Protocol

The server shall comply 47 CFR, Part 15, Type A and be UL listed.

SCADA System. The remote terminal unit(s) (RTU) shall be fully compatible with the IDOT DISTRICT 1 existing Supervisory Control and Data Acquisition (SCADA) system. The Contractor shall expand the existing District 1 Headquarters SCADA equipment by integrating additional remote terminal units (RTUs) specified under this contract. The remote terminal units shall collect device status data. The flow of alarm data to the District 1 Headquarters shall be initiated by equipment on/off sensors installed in equipment to be monitored.

The Contractor shall include all required programming and updating of the SCADA database at the communications shelter as part of this contract. In addition, all communications equipment and components necessary for a complete and operational system at the District 1 Headquarters shall be included.

In the communications shelter the Contractor shall furnish and install a SCADA cabinet consisting of line surge protection and ground fault detection, power supply, central processor, digital input modules, and digital output modules.

The SCADA RTU inputs shall be communications shelter alarm inputs. The Contractor shall provide a multi-port digital output card under this contract for the SCADA Alarm System identified as SCADA Main and a second multi-port digital output card identified as SCADA Backup, both individually connected via CAT-5e Ethernet cable to a Serial Device Server as specified herein. Hardware shall be provided in sufficient quantity to support all the points in the communications shelter and shall have initial spare capacity. The RTU capacity shall be readily expandable with additional cards for additional points.

The Remote Terminal Unit (RTU) shall be furnished and installed in the communications shelter and shall include the auxiliary equipment necessary for the interface functions associated with equipment at its location.

REMOTE TERMINAL UNIT (RTU)

Functional Requirements. The RTU shall be microprocessor controlled such that changes in their operation may be made by merely changing memory elements. System input/output boards shall be cable connected to logic boards and arranged such that future expansion of the RTU may be made with minimum effort and not require specialized tools or knowledge.

The RTU shall communicate with the IDOT District 1 Headquarters over the IDOT District 1 Fiber Optic backbone.

The inputs to the RTU shall be on/off sensors such as dry contacts, limit switches, etc. The RTU shall be furnished with a MODBUS RTU protocol and external modem to permit polling over telephone lines using DF-1 Protocol.

All Contractor furnished equipment shall function and communicate with existing IDOT District 1 Headquarters SCADA equipment, located at the Headquarters communication center.

Operational Requirements. The remote station RTU enclosures shall be fused to protect the lines and equipment in the event of accidental contact with 120VAC.

The RTU shall support programmable calculation and control algorithms. These shall be written on a portable laptop computer using a script editor. These shall be compiled and loaded into non-volatile memory in the RTU. The RTU shall have the capability to upload the script to the Master Station. In the event of a failure of the RTU or corruption of the script file, the Master Station shall download the file into the RTU. This file format and communication protocol shall be compatible with the existing District 1 Headquarters SCADA System.

As a minimum, the calculation and control routines shall support the following mathematical and logical functions: add, subtract, multiply, divide, assign, log, exponential, sine, cosine, tan, arcsine, arccosine, arctan, equal to, not equal to, greater than or equal to, less

The available database for the above shall include: local status values, local accumulator values, set-point values from Master Station, date and time variables, and communications failure.

Functions shall include: set status value, set accumulator value, and start local timer. The RTU shall have a built-in circuit to detect and isolate a grounded SCADA communication line from the RTU so a "ground" at only one point on the data transmission line wire shall not cause a LINE SUPERVISION alarm or impair operation of the system. (LINE SUPERVISION is defined as loss of communication between the Master Station and the RTU).

The RTU shall have an adjustable ground detection system capable of sensing a resistance to ground with an adjustable range between 5,000 Ohms and 50,000 Ohms on the RTU station DC power (both positive and negative). 2 outputs of ground detector circuits shall be dry contacts with configuration "energized in Normal Condition".

The negative supply potential of the ground detectors shall be connected to ground or Shelter Structure as appropriate. The ground detector system shall be energized from an independent DC power supply, rectified and filtered from an isolated 120 VAC -60 Hz source

Input and Output Points.

Status Points. The RTU shall be capable of accepting SCADA inputs from 64 sources. These shall be monitored by the remote station. All status points associated with an RTU shall be interrogated by the RTU at least once every 10 milliseconds.

The RTU shall be equipped such that if a device change of state occurs but disappears before that remote is polled by the Master Station, the change is not lost. Storage for up to 7 changes of state per status point must be available.

All RTU inputs shall be protected against voltage surges and shall meet the IEEE surge withstand capacity test.

A separated industrial barrier type interposing terminal blocks shall be provided for all interface connections between other, contractor furnished equipment and the SCADA RTU inputs. These terminal blocks shall accommodate up to No. 10 AWG wire, and shall be General Electric type EB-5 or approved equal.

Local LED indicators shall be provided to display the state of all status points.

Circulating current to dry contacts shall be supplied by the RTU at a 12 VDC level. Non-shielded wires shall be used, and the input point shall not be affected by electromagnetic and electrostatic interferences. The input points shall be capable of operating from contact devices up to 400 feet from the RTU over No. 14 AWG non-shielded wires.

The initial configuration shall contain the following inputs:

<u>Source</u>	<u>Alarm Description</u>
i. Communication Shelter	Door Intrusion Comm. Shelter Key Switch
ii. Fire or Smoke Detector	Alarm General Alarm – Fire
iii. Comm. Shelter Temp.	Comm Shelter Alarm – Low Temp.
iv. Comm. Shelter Temp.	Comm. Shelter High -- High Temp Alarm
v. HVAC	HVAC -- Malfunction
vi. Generator Alarm	Low Fuel
vii. Generator Alarm	Generator Malfunction
viii. Generator Alarm	Emergency Generator Running
ix. Generator Alarm	Charger Low DC Voltage
x. Generator Alarm	Charger High DC Voltage
xi. Generator Alarm	Charger Malfunction
xii. Generator Alarm	Fuel Containment Leak
xiii. Generator Alarm	Generator Not in Auto
xiv. AC Transfer Switch	Automatic Transfer Switch "Bypassed"
xv. AC Transfer Switch	AC Normal Power Failure
xvi. AC Transfer Switch	Automatic Transfer Switch "Generator Position"
xvii. AC Transfer Switch	Automatic Transfer Switch "Normal Power"
xviii. AC Transfer Switch	Automatic Transfer Switch – Malfunction
xix. UPS	UPS Trouble
xx. Surge Suppression Device	SSD Trouble
xxi. Serial Device Server	Server Trouble

Communication Path Security. The RTU's encoding/decoding of information shall guard against false commands being executed and prevent false data from being transmitted to the Master Station. As a minimum the following security features are required:

- BCH error detection coding or equivalent cross-hatch parity, error detection encoding shall be used.
- The RTU shall re-encode and retransmit (to the Master Station) part or all information control messages according to existing master handshake procedures.

Internal Operation and Construction Security. As a minimum, the following features are required:

- High stability clocks for internal timing. The time base of all RTUs shall be periodically synchronized by the Master Station to ensure Sequence of Event accuracy and a time base for calculate and control programs.
- The following conditions shall not produce false control operations by the Master Station. In addition, these conditions shall not produce false or continuous transmission to the Master Station. These conditions are: Power up of the RTU; Switching from the primary power source to the back-up source; Communication circuit failure; Any component failure in the RTU; A logic card left out of the RTU.
- The RTU design shall be modular for ease of maintenance and expansion. Failure of one card containing a group of input or output points shall not disable the entire RTU. The RTU reliability shall be high, with a mean time between failures (MTBF) of at least 10,000 hours.
- The Manufacturer shall provide details of all data security features for the review/approval of the Engineer prior to the start of the manufacturing process.
- Integrated circuits using circuit types other than CMOS logic shall require the approval of the Engineer prior to the start of the manufacturing process.

RTU Hardware

Control Panel. The RTU shall be an Allen Bradley ControlLogix 1756. It shall acquire data from two separate communication systems. The first and the primary system is an IDOT fiber optic communications backbone network. The second is a dial up phone system operating at the slow speed of 2400 baud to accommodate the existing RTU's.

The RTU shall be microprocessor controlled such that changes in their operation may be made by merely changing memory elements. The controller shall be modular and multiple controllers may be placed in any slot of the backplane. The Controller shall be able to communicate with other processors across RS-232 (DFI/DH-485 protocol), DeviceNet, DH+, ControlNet, Ethernet/IP networks. The contractor shall select the appropriate communications interface module.

RTU Supervision. The supervision of all devices shall be accomplished via the monitoring of dedicated auxiliary contact(s) on each device.

The auxiliary contact(s) will open or close depending on the status of the device (open, closed, running, etc.). The RTU shall monitor the position of the contacts and report the status of the device to the Master Station. The status of 2 auxiliary contacts shall indicate a maximum of 4 possible positions of the device.

The RTU shall be equipped with local indicators that will display the state of each and every contact.

Visual Basic code in the RSView application software requests data from Kepware, at which point Kepware communicates with the modem for dialing and data transfer.

Terminal Blocks. Within the RTU cabinet, all external wiring interfacing with the RTU cabinet shall terminate on easily accessible interposing terminal blocks. This wiring shall include, but not be limited to: emergency power supply wiring, supervision contacts, interposing relay contacts, telemetering points and line wires. Terminal blocks shall be General Electric type EB-5 or approved equal. Self-extinguishing white vinyl marking strips shall be included on all interposing terminal blocks. All terminals to which battery or other high voltages are to be connected, shall be provided with protective covers. All terminal blocks shall be labeled and have corresponding identification on unit schematic prints.

Wiring. All wiring shall be stranded and of suitable gauge and insulation to meet the intended use. Extra flexible stranded control wires shall be used for wiring between hinged and stationary portions of panels. All internal wiring to interposing terminal blocks shall be a minimum of No. 14 AWG stranded wire.

Input and output wiring shall be kept physically separate where possible. AC and low voltage DC wiring shall be kept physically separate where possible.

All wiring shall be clearly identified with designation at each end using white plastic slip-on markers with black lettering. The marker diameter shall be consistent with the wire diameter to insure a snug fit, but yet be able to be rotated for identification.

All wiring shall be secured into harnesses. All wiring including harnesses shall be routed in such a manner as to not obstruct the installation or removal of RTU components and shall be secured to the cabinet where appropriate for neatness and to reduce strain on components.

All terminations to terminal strips within all RTUs shall be made with crimp-on insulated ring type terminals.

Input/Output Isolation and Protection. All inputs and outputs including power supply and circuit ports shall be capable of withstanding the IEEE surge withstand capacity test without damage.

Components. Proper mounting shall be employed for all components on printed circuit boards to prevent damage from shipping and vibration encountered in the IDOT "right-of-way" environments.

Circuit boards and their components shall be suitably protected from dampness and corrosion common to the exterior environments.

Construction/Packaging/Labeling. In addition to general quality workmanship the following shall be implemented:

All plug-in printed circuit cards shall be keyed to prevent damage to the RTU or devices connected to the RTU through improper connection.

Gold plated contacts shall be used on all printed circuit board and other multi-pin connectors.

All printed circuit boards shall be made of glass-epoxy material.

Each printed circuit board and all subassemblies shall be serial numbered to uniquely identify them for warranty.

All nameplates for cabinets, panels, components, relays, fuse blocks, switches and terminal blocks (except terminal block numbering strips) shall be plastic, utilize white printing on a black background, and shall match those on existing IDOT District 1 SCADA equipment. All nameplates shall meet the approval of the Engineer.

All terminal blocks, rows and/or columns shall be suitably and clearly labeled by the contractor using standard methods.

All plug-in devices/cards shall employ a positive locking design to prevent loosening from vibration.

All internal components shall be labeled and referenced to the internal schematic diagram.

Remote Terminal Unit Enclosure. Cabinets shall be rigid, weatherproof and constructed from fiberglass reinforced polyester resins for use in highly corrosive atmospheres. Design shall conform to NEMA Type 4X construction.

The main box portion of the cabinet shall be of one-piece construction, with smooth, rounded comers and a mounting flange around the entire perimeter (attached back plate is unacceptable). All fabrication seams must be sealed, and no unused holes are permitted. There shall be no gasketed joints except for the neoprene door gasket. Gasket material shall be approved by IDOT.

Cabinet shall have automatic, corrosion-proof condensation drain plugs installed in the bottom. Plugs shall be of tamper-proof design with stainless steel screening. Cabinet design shall incorporate an integral fiberglass drip shield to protect the door hardware from water, ice/snow buildups and settling dust.

The cabinet shall be arranged for top or bottom cable entry and shall have overlapping double doors. Each door shall be fastened to the main box with a continuous stainless steel hinge (16-gauge minimum) for the full length of the door. All hinges, latches, etc. shall be fastened to the cabinet using stainless steel rivets with stainless steel backup washers. All rivets shall be sealed with RTV or similar material. All doors shall be capable of opening a minimum of 180 degrees and shall be of tamperproof design and construction.

The door surfaces shall incorporate fiberglass bracing to prevent door buckling or warpage. No RTU electronic components or modules shall be mounted on the doors. The doors shall be equipped with hold opens for the 180-degree position. All cabinet doors shall be furnished with suitable handles and 3-point latching mechanisms. All door locks shall be keyed to match existing SCADA RTU cabinet locks. Doors shall be provided with hasps suitable for an IDOT supplied 5/8-inch padlock. All cabinets shall have a print pocket attached to the inside of the cabinet door for the storage of prints and point assignment charts.

Cabinets shall be provided with a 3/8-inch fiberglass laminate interior mounting panel of NEMA GPO-2 construction with a UL 94V-0 rating for high flame resistance. The panel shall be attached to the inside of the cabinet by stainless steel collar studs embedded in the main cabinet interior. All RTU components shall be installed on this mounting board using bolted connections. All mounting holes must be tapped (nuts behind panels are not permitted).

Cabinet shall be designed so that removal of the cabinet from its mounts or the removal of any internal components from the RTU shall not require the removal of any interior mounting panel. Maximum dimensions of the RTU cabinet shall be 48" high by 23" wide by 15" deep.

All cabinets shall be designed to incorporate necessary bracing to assure the rigidity of the cabinet structure including an optional door(s). The cabinets shall be of sufficient strength that no external supports are required if the cabinets are securely fastened to the wall.

Each cabinet shall have mounted on it a large, easily readable identification label corresponding to the location where the RTU will be installed. These shall match labels on existing IDOT District 1 RTUs or shall be approved by the Engineer.

A ground lug capable of accommodating up to a No. 8 AWG stranded grounding cable shall be provided in each cabinet.

Other. All RTUs shall have a switchable interior AC light and dual duplex AC receptacle mounted inside the RTU cabinet.

Two rack-mounted, plug-in type modems are to be provided for installation in the Communication Line Termination Cabinet in the Control Center. These modems will be installed and setup by IDOT personnel. The modems shall be hot-pluggable. Modems shall be US model V.3225 or approved equal.

Equipment Cabinets. Equipment cabinets shall be installed as shown in the plans. The cabinet shall have maximum dimensions of 82 inches high by 24 inches wide by 36 inches deep. The cabinet shall be capable of mounting 2,000 pounds of equipment and hardware. The cabinet shall provide a minimum of 42 standard rack units of mounting space. The cabinet shall have a black, powder-coat paint finish. The front and back of the rack shall have heavy-gauge doors of perforated metal, protecting the components in the rack but permitting the enclosed equipment to be viewed and allowing ventilation air to enter. The front and back doors shall be lockable. The front door shall be split. The equipment rack shall be APC Model 2800, Middle Atlantic MRK Series, or approved equal.

Equipment racks shall be equipped with all hardware required to mount equipment that has been designed to mount in accordance with EIA-310-D.

Interconnecting Cabling.

600 volt cable. All 120 VAC distribution wiring that is entirely within the communication hut shall be made with NEC Type THHN/THWN cable rated for 600V, thermo-plastic insulated, 90 degrees C dry and 75 degrees C wet rated, with a minimum wire gauge of 12 AWG. All conduits shall be a minimum of electrical metallic tubing (EMT), and all EMT conduit fittings shall be compression, not set-screw type. All power wiring (600 volt cable) shall be in EMT. Outlet and junction boxes shall all be galvanized steel with galvanized steel faceplates or covers. All switches, receptacles, and other wiring devices shall be industrial specification grade. There shall be a minimum of one duplex receptacle on each short wall, and two receptacles on the longer walls.

Two 20-Ampere circuits from the UPS panel shall be dedicated to each equipment rack and provide a minimum of 3 duplex receptacles per circuit at evenly spaced intervals for the entire height of each rack. Power to equipment racks will be by conductors in conduit attached to the ceiling.

Plug Strips may be used within the equipment racks but shall not reduce the number of duplex receptacles required per circuit. The plug strip housing shall be all metal and shall mount in the rack using mounting brackets sized for the equipment racks in the communications shelter and occupy no more than 1 RU in height. Plug Strips shall be Tripp-Lite PDU-1220 or approved equivalent.

Power Supplies for equipment requiring other than 120 VAC shall be manufactured by or approved in writing for that use by the maker of the equipment they are to serve. Power supplies shall be rack-mounted or bolted or otherwise mechanically attached to shelving designed for mounting in the equipment rack. Connections between the power supplies and the equipment they serve shall be made with PVC-jacketed cables. Unjacketed individual conductors shall not be permitted.

Coaxial Cable (including connectors). The coax cable shall be a Belden 1694A precision video cable or approved equal complying with the following specifications. The center conductor shall be an 18 AWG, Solid Bare Copper conductor, the insulation shall be Gas Injected Foam High Density Polyethylene, and the shield shall consist of an Aluminum Foil-Polyester outer shield with 100% shield coverage plus tinned copper Braid Shield with 95% shield coverage. For installations in shelters, the jacket material shall be Polyvinyl Chloride, suitable for indoor and outdoor-aerial applications.

Electrical Characteristics:

Impedance:	75 +/- 1.5 ohms
Inductance:	0.106 microH/ft.
Capacitance Conductor Shield:	16.2 pF/ft. (nominal)
Velocity of Propagation:	82% (nominal)
Delay:	1.24 ns/ft. (nominal)
Nom. Conductor Dc Resistance @ Deg. C:	206.4 ohms/1000 ft. Nom. Shield Dc
Resistance @ 20 Deg. C:	2.8 ohms/1000 ft.
Return Loss:	23 dB minimum, 5 - 850 MHz 21 dB minimum, 851 – 3000 MHz
Max. Operating Voltage:	not less than 300 Vrms (UL)

• Nominal •
 Attenuation:

•	•	<u>M</u> •	<u>dB</u>	•	<u>MHz</u>	•	<u>dB</u>
•	•	<u>Hz</u>	<u>/100 ft</u>	•		•	<u>/100 ft</u>
•	•	1	0.2	•	180	•	2.4
•	•	.0	4	•		•	2
•	•	3	0.4	•	270	•	2.9
•	•	.6	5	•		•	7
•	•	5	0.5	•	360	•	3.4
•	•	.0	4	•		•	3
•	•	7	0.6	•	540	•	4.2
•	•	.0	3	•		•	5
•	•	1	0.7	•	720	•	4.9
•	•	0.0	2	•		•	5
•	•	6	1.5	•	750	•	5.0
•	•	7.5	7	•		•	0
•	•	7	1.6	•	1000	•	5.8
•	•	1.5	0	•		•	9
•	•	8	1.7	•	1500	•	7.3
•	•	8.5	5	•		•	3
•	•	1	1.8	•	2000	•	8.5
•	•	00.0	4	•		•	7
•	•	1	2.1	•	2250	•	9.1
•	•	35.0	0	•		•	4
•	•	1	2.1	•	3000	•	10.
•	•	43.0	6	•		•	67

FAI Route 90/94/290 (I-90/94/290)
Project NHPP-UPN7(071)
Section 2014-009L
Cook County
Contract No. 60Y00

Physical Characteristics:

Temperature Rating:	-30 to +75 degrees C
Min. Bend Radius:	10x cable O.D. or 2.75"
Max. Pulling Tension:	69 lbs
Nom. Weight/1000 ft:	40 lbs
Jacket Color:	BLACK for CMG cable; violet for CMP
cable Applicable Specifications:	UL/NEC: CMR/CMP C(UL)/CEC: CMG
Flame Resistance:	UL: 1666 VERTICAL SHAFT CSA: FT4

Coaxial connectors shall be BNC or as required by the equipment to which the cables connect. The connectors shall attach to the cable by compression. Connectors shall be plated for corrosion resistance and good electrical connections. All BNC connectors shall be physically designed to fit the specified cable without adaptation and shall have a characteristic impedance of 75 ohms. Connectors with a characteristic impedance of 50 ohms are not acceptable.

Ethernet Cable (including connectors). Ethernet Cable shall be ANSI/TIA/EIA-568-B.2 Category 5e, UL verified to Category 5e, 4 twisted pair, 24 AWG bare copper with polyolefin insulation. The cable shall be unshielded with polyvinyl chloride (PVC) insulation. The cable shall be Belden part number 1500A or approved equal. The terminations shall be crimp-on RJ-45, Ideal Industries 85-396 or approved equal.

Cable Identification Materials. All cables, fiber optic cables, and individual conductors and fiber strands when broken out from a cable assembly shall be uniquely labeled in accordance with the Contractor's interconnection diagram. Labels shall be computer-printed and shall be waterproof and non-smearing. Labels shall be polyester adhesive wrap labels produced by the Brady Corporation or approved equal. The labeling shall comply with ANSI/EIA/TIA -606-B.

Cable Tray. Unless otherwise indicated on the plans, the Contractor shall furnish cable tray with 3/8" x 1-1/2" high tensile tubular steel stringers and 1" x 1-1/2"x1/8" channeled cross slats. The nominal width of the tray shall be 12" and the distance between cross slats shall be 8". The Contractor shall furnish all hangers, rods, straight splices, Unistrut, threaded rods, nuts, open clips, closed clips, wall anchors, J-bolt assemblies, straight clamps, corner clamps, and other hardware required to complete the assembly required by the plans. The Contractor shall include all necessary bonding and grounding hardware to bond and ground the cable tray.

Fiber Optic Termination Panel – Rack Mounted. The rack-mounted fiber optic termination panels shall terminate up to 144 single mode fibers in ST connectors or connectors matching the terminations on the equipment. All connectors shall be identical. The upper chamber of the box will contain splices between the incoming cable and the pigtailed connectors that attach to the bulkhead connectors. The lower chamber will house the incoming distribution cables, connecting the incoming fibers to the terminal equipment.

Video Distribution Amplifiers. Video distribution amplifiers shall be high performance, high impedance design with an input loop-through connection. The amplifier shall include signal gain and cable equalization. The distribution amplifiers shall meet the following requirements:

Bandwidth	29MHz (-3dB) minimum
Gain	-3dB to +3dB adjustable (0.7Vp-p to 1.5Vp-p output when input level is 1.0Vp-p)
Input levels	0.4v to 2.0v with no offset at unity gain
Connectors	BNC
Impedance	75 Ohms
Return Loss	greater than 35dB at 5 MHz Differential Phase Error $\pm 0.1^\circ$ to 5 MHz
Differential Gain Error	$\pm 0.1\%$ to 5 MHz Frequency Response ± 0.1 dB to 5 MHz
Input connections	1 composite video
Output connections	four (4) as indicated on plans, one (1) composite loop-through

The distribution amplifiers shall be rack mounted in 3 RU rack mounted frame with an integral power supply. Multiple single channel video distribution amplifiers placed on or fastened to a rack mount shelf will not be acceptable. Corded modular power supplies will also be unacceptable.

ENGINE GENERATOR SET

Unless otherwise indicated, engine generator set ratings shall be based on 105 degrees C. characteristics and published data. Minimum generator size shall be 150% of maximum calculated load, however actual rating may be higher to achieve compliance with specification requirements.

These specifications include units suitable for mounting on an exterior concrete foundation. These specifications also include a separate remote annunciator.

Submittal Information

- Complete engine-generator set sizing calculations for all identified starting condition cases. Include a copy of any vendor software used to prepare the calculations. Calculations shall clearly demonstrate all input assumptions and conditions as well as the adequacy of the unit proposed.
- Complete manufacturer catalog information sheets highlighted to indicate specified features and options for specification compliance.
- Complete manufacturer catalog information for annunciator panels highlighted to indicate specified features and options.
- Manufacturer information.

General:

Each Generator Package shall consist of a prefabricated assembly of an external diesel engine generator set together with integral double walled fuel tank and all required auxiliary equipment mounted in a solidly-constructed weatherproof "skin-tight" housing on a structural steel frame including adjustment and testing. Auxiliary equipment shall include all items specified herein and all items required or recommended by the manufacturer for a complete operating unit. Each package shall be completely pre-wired and pre-piped as specified herein requiring only field mounting and power input and output connections, alarm output connection and fuel input and over flow connections. All materials found in the generator package shall conform to all aspects of this specification except as otherwise provided for within the specification.

The engine generator set shall recover rapidly from instantaneous changes between no load and full load, as well as the reverse changes of load, without damage.

Generator Sizing:

The engine generator set shall be sized to meet the required KW rating, as described above. Nominal KW ratings shall be not less than stand-by ratings equivalent to Fuel Stop Power ratings in accordance with ISO3046, AS2789, DIN6271 and BS5514, and all units shall accept 100% of nameplate KW rating in one step, in conformance with NFPA 110, paragraph 5-13.2.6. KW ratings shall be certified by the manufacturer, shall be based on published data, and unless otherwise indicated shall be based on 105 degree rise characteristics. Unless otherwise indicated, starting and loading requirements shall be single-phase, concurrent auxiliary loading shall be unity power factor. **All engine generator sets shall achieve specified starting with no greater than 10% sustained RMS voltage dip during motor starting and shall achieve specified starting with no greater than the instantaneous RMS voltage dip (approximately 2-4 cycles) specified elsewhere herein for individual sizes.**

Calculations Must Be Submitted. All generator loading and starting capabilities shall be demonstrated by means of calculations ***included with the bid***. **Submitted calculations shall include all reference information necessary to substantiate calculations, and if a vendor's software program is used, a copy of the program shall be included with the bid.**

Other:

Operating and maintenance manuals and wiring diagrams shall be furnished with submitted drawings. A directive set of operating instructions and a wiring diagram shall be mounted under or laminated within heavy clear plastic on the inside wall of the "skin tight" housing.

Units shall be suitable for mounting on a permanent concrete pad. Manufacturer's anchoring details and pad recommendations shall be submitted with engine generator submittal.

As a condition for substantial completion the fuel tank must be filled by Contractor to capacity after commissioning is complete.

A generator alarm annunciator panel is included as a part of this pay item and shall not be paid for separately. Alarm points for the generator, generator control panel, transfer switch, and all generator ancillary equipment shall be wired to the annunciator panel. The annunciator panel shall be capable of displaying current system status as well as the last 128 alarm notices. The following generator alarms shall be hard wired from the generator alarm annunciator to the SCADA RTU: Low Fuel, Generator Malfunction, Generator Running.

Included shall be on-site factory representative witness for commissioning activities and two on-site training sessions. In addition, hands-on operation of the equipment the training sessions shall use copied pages from the actual operational & maintenance documentation to be provided with the equipment,

Engine:

Engine Type and Rating:

The engine shall be for service as herein specified for stationary service with or without pre-combustion chambers, water-cooled, four cycle in line or V-type and a maximum operating speed of 1800 RPM. Units for sets above 125 KW shall be full diesel direct injection and those for sets 125 KW and below may be indirect injections.

The engine may be turbocharged. The engine may be aftercooled. Bid information shall indicate where specific sizes are either turbocharged or aftercooled to achieve specified ratings.

The engine shall be able to meet the specification when operating on a #2 diesel grade of fuel oil and at the altitude where installed (1000 feet MSL) at a temperature range between -20 degrees F and 105 degrees F.

The brake horsepower of the engine shall not be less than the brake horsepower to drive the engine auxiliaries plus 1.3 times the indicated KW rating of the generator divided by the generator's efficiency expressed as a decimal. Submittal information shall include verification of this calculation.

The engine shall be capable of a continuous two-hour over-load of 10% (but need not exceed a total of two hours out of any 24 consecutive hours of operation). The engine shall operate under such service without "wet stacking" excessive smoke, overheating or mechanical damage. The manufacturer shall so certify.

The engine shall be able to start cold in a 40 degrees F ambient while using No. 2 diesel oil without the use of starting aids such as glow plugs, additives or other injections.

The engine shall be complete with fuel system, cooling water system, lube oil system, governor and electric engine starting system as specified herein.

Fuel System:

The fuel oil system shall be the unit/direct injector type with engine-driven fuel pumps, fuel filters and flexible fuel lines. Fuel lines between injection pumps and valves shall be heavy seamless tubing and shall be of the same length for all cylinders to eliminate irregularity of fuel injections.

Fuel injection shall be by individual injection pumps and nozzles for each cylinder. Each pump shall inject oil directly into its cylinder or pre-combustion chamber. Plungers shall be carefully lapped for precision fit and shall not require any packing. The injection system assemblies shall not contain any filters or screens which require replacement. The surplus oil shall return to the storage tank by gravity. The fuel system shall have an easily accessible fuel shut-off valve in case of emergency.

An engine-driven, positive-displacement fuel pump shall circulate fuel oil through the secondary fuel filters to the injectors and back to the tank. Pressure shall be limited by relief valves.

Fuel oil filters shall have filter elements of the cleanable or replaceable type which will entrap and remove water from the fuel oil. Filters shall be located to ensure that the fuel oil will be thoroughly filtered before it reaches the injector assemblies.

The fuel tank and internal baffling shall be designed and constructed as an integral part of the base assembly which shall provide a rigid support of the engine generator set package. For mobile units, the tank and base assembly shall also be an integral part of the trailer frame. The tank assembly shall be constructed of heavy gauge corrosion-resistant sheet steel.

The fuel storage tank shall be doubled-walled with an inner tank and an outer leak containment chamber. The fuel storage tank shall have a capacity to supply the engine for a minimum of 4 days at full rated load. The assembly shall have internal baffles where required and any associated baffles shall have fuel transfer holes large enough to allow fuel to flow freely. The tank shall be constructed with an interior bottom pitch and a drain line with a valve shall be connected to the lowest point of the tank. The drain valve shall be located inside the overall set enclosure and the tank drainage provisions shall be vandal-proof. The fuel tank filler pipe shall not be less than two inches inside diameter and it shall include a wire mesh strainer and shall be equipped with a SAE truck-type locking cap with five (5) keys. The fuel tank shall be vented in accordance with EPA regulations and it shall not create a vacuum condition when the tank is full. The vent shall be opposite the filler pipe to maintain proper ventilation during tank filling. The assembly shall be equipped with a fuel leak detector sensor within the leak containment chamber with an alarm and a fuel level sensor and indicator of the electronic type, both as referenced elsewhere herein. The tank assembly for fixed units shall be UL listed as a closed-top, diked generator base tank and is to be installed in accordance with NFPA 30 for flammable and combustible liquids. Tanks on mobile units shall be constructed to similar or more stringent standards and otherwise be in conformance with US DOT and National Highway Safety Administration standards, in compliance with the Code of Federal Regulations, Section 571.108. Tanks shall be factory tested, including pressure testing to 3 psi, and certified to be free of leaks.

The fuel leak detector sensor alarm point shall be connected to the generator alarm annunciator panel, and then hardwired to the SCADA RTU.

Lube Oil System:

The engine shall be equipped with a pressure lubrication system to supply oil to all surfaces requiring lubrication. Circulation shall be by means of an engine-driven, positive displacement, lube oil pump.

The lube oil system shall include a heat exchange utilizing engine cooling medium.

Immersion Heaters:

The engine shall be equipped with electric immersion heaters with protective jackets for maintaining the engine's cooling water and lube oil temperatures at values recommended by the engine manufacturer. The heaters shall operate at 120, 208 or 240 volts single phase as selected and coordinated with the auxiliary panelboard and the associated supply to it. Unless otherwise designated, heaters shall be 240 volts single phase. The heaters shall operate continuously except when the engine is running or when the thermostats are satisfied.

Air Intake and Exhaust System:

The engine intake air filter shall be of the engine-mounted dry type with restriction indicator and shall be securely braced against vibration. The filter element shall be cleanable or replaceable while the engine is running.

The exhaust muffler shall be of a design recommended by the engine manufacturer to provide critical type silencing. The muffler shall be mounted within the housing with exhaust pipe extension with suitable insulation extended through the outer skin, outside the housing. The muffler shall include a condensation drain plug. Venting via the cooling ventilation louver will not be acceptable.

The pressure drop in the entire exhaust system shall be small enough to insure satisfactory operation when the engine-generator set is operating at 110% of indicated generator output. Submittal information shall document compliance with this requirement by calculation.

Governor:

The engine speed shall be controlled by a governor of the electronic type. The governor shall maintain frequency regulation not to exceed 0.5% from no load to full load. The governor shall have manual adjustments, which can be made with the engine running.

Engine Starting System:

The engine starting system shall consist of a heavy duty, electric cranking motor with appropriate automatic engagement and drive mechanism, battery rack, battery cables and clamps and a battery charger.

The electric cranking motor shall have sufficient capacity to crank at a speed that will start the engine for four cranking cycles as specified hereinafter without overheating. The cranking motor shall be rigidly mounted on the engine and shall start the engine from any position of the flywheel.

The starting battery shall be a heavy duty, industrial lead acid type with the required number of cells assembled with connectors to provide proper voltage for the starting motor shall have high rate discharge performance and shall have sufficient capacity to provide two minutes total cranking time without recharging based on the specified temperature for the unit (-20 degrees F – 105 degrees F) without a battery heater.

Submittal information shall document battery type, battery capacity and temperature characteristics.

The battery charger shall be multiple rate temperature compensated and suitable for the battery shall have full wave silicon rectifiers, surge suppressers, charge rate potentiometers, charge rate indication, DC ammeter, DC voltmeter, input and output fuses and shall be self-regulated against shorted or reversed battery connections and overload currents. The charger shall have a high charging rate compatible with the battery capable of fully recharging a depleted battery in not more than 24 hours, and when the battery is brought up to full charge it shall automatically reduce the charge rate to a continuous trickle charge. The charger shall operate from a 120-volt, single phase, power source or shall operate from a transfer switch source when installed within. Submittal literature shall include complete, highlighted battery charger information

The charger shall generate the following alarm indications and outputs:

- a) Low DC voltage
- b) High DC voltage
- c) Battery Charger Malfunction

Charger alarms shall be wired to the generator alarm annunciator panel, and then hardwired to the SCADA RTU.

The battery charger shall be installed in a NEMA 3R enclosure mounted on the set and connected to the auxiliary's panelboard.

Engine Start-Stop and Safety Controls:

The generator shall be equipped with two control panels, one mounted on the generator, and one remote panel located inside the shelter; the inside panel is also referred to as the alarm annunciator panel.

The local engine start-stop and safety controls shall be installed in a generator control panel which shall have a NEMA 3R rating and will be mounted at the generator. The panel shall be a combination engine and generator control panel which shall house controls and instruments for the engine and the generators. All control instrument and alarm designations shall be in English text; symbols alone will not be acceptable.

The control system shall be the manufacturer's most current and complete microprocessor-based system for monitoring, metering and controlling the engine generator set. The controllers shall feature digital displays as well as analog meters for AC volts, AC amperes, and Frequency, as a minimum, **even if these functions are duplicated digitally**. Gauges for Engine functions, including Lube Oil Pressure and Cooling Water Temperature shall be supplied and may be incorporated in the panel or may separately mounted.

The control system shall incorporate a key-operated Run-Off-Auto switch. In the "Run" position, the engine shall start and operate at rated speed. The starting function shall include a cranking cycle of several alternate crank and rest periods in the event that several attempts are necessary. If the unit has not started by the end of the cranking cycle, the start controls shall terminate the attempts and actuate the over-crank alarm (transmitted as part of Generator Malfunction Alarm). In the "Stop" position, the engine shall be unable to start or run. The "Stop" position shall also reset lockout relays and alarm indications, or the panel may incorporate a "Reset" switch. In the "Auto" position, the engine shall start and operate at rated speed in response to a remote contact from a transfer switch or other control. When the switch is not in the AUTO position an alarm, wired in parallel with the output breaker's auxiliary contact, sends a "Generator Not in Auto" alarm to the SCADA RTU.

The control panel shall include selectors for phase selection and for meter scale ranges, as appropriate.

The control system shall incorporate a non-reset-able running time indicator.

The external control panel shall, as a minimum, indicate alarms for the following functions:

- Overcrank (*)
- Overspeed (*)
- High Water Temperature – Pre-Alarm
- High Water Temperature (*)
- Lube Oil Low Pressure – Pre-Alarm
- Lube Oil Low Pressure (*)
- Low Fuel **
- Generator Switch Not in Auto

These alarms shall be wired to the generator alarm annunciator panel located inside the shelter. From there the alarms designated with an asterisk shall be hardwired to the SCADA RTU as part of the common "Generator Malfunction" alarm while the "Low Fuel" and "Generator Switch Not in Auto" alarms shall be wired as their own alarms.

The panels shall provide for alarm acknowledge (silence) and test functions.

For units incorporating a unit-mounted battery charger, battery charger alarms shall also be indicated on the control panel or shall be annunciated on the battery charger. In any case, any of the battery charger alarms shall trigger the common "Generator Malfunction" alarm.

The control panels shall have all functions clearly visible in daylight or night conditions by incorporating internal and/or external lighting. The external control panel shall be environmentally hardened and suitable for operation in an outdoor environment in wet weather without the entry of moisture, dust or other airborne contaminants.

The control panels shall be UL508 and ISO 8528-4 listed and shall conform to the National Electrical Code and NFPA 110.

Engine Instruments:

The engine shall be provided with an appropriate instrument panel with the following equipment mounted thereon all properly connected for the desired services:

- Pressure gauge-fuel oil (not panel mounted)
- Temperature indicator-cooling water
- Temperature indicator-lube oil

Generator

Generator Type and Rating. The generator shall be three phase, 60 hertz, rotating field, synchronous type, with a permanent magnet exciter, a standard oversize alternator and shall have the output voltage and KW rating at 0.8 power factor as specified, shall be connected to the engine flywheel with a flexible coupling and shall have an open, drip-proof enclosure.

The generator and exciter shall have Class F insulation and shall be capable of withstanding an overspeed of 125% without damage. Bearings shall be ball, double shielded, cartridge type with grease fittings. The generator shall be re-connectable by means of reconfiguring conductive straps, bars or pre-made jumpers furnished with the unit and such reconnection shall be from an accessible location that does not require disassembly of other parts of the unit. Generator output shall be re-connectable as:

- 240/120 Volt, 1 phase, 3 wire

The generator and exciter shall be rated for operation continuously at 110% of rated load without exceeding insulation temperature limits of 105% rise (Celsius). Submittal information shall document compliance with this requirement.

Voltage Regulator:

The voltage regulator shall be static type with surge protection and shall match the characteristics of the generator and exciter. A rheostat for a maximum of plus or minus 5% voltage adjustment shall be provided.

Digital voltage regulation for maximum calibration shall not be more than plus or minus 1% from no load to full load.

Stable operating conditions shall be re-established within two seconds following any sudden change in load between full and no load. Stable generator operation is defined as operation with terminal voltage held constant within plus or minus 1% of rated voltage.

Readily accessible voltage drop, voltage level and voltage gain controls shall be provided.

The set may supply non-linear loads such as UPS systems or DC drives. The set sizing and construction shall take this into account and the set shall be immune to negative effects from such loading.

Generator Instruments:

The generator instrument shall be panel mounted in the generator control panel and shall include:

- AC Ammeter
- AC Voltmeter
- Voltmeter/Ammeter phase selector switch
- Frequency meter dial type
- Elapsed Time meter

Generator Circuit Breakers:

Each engine generator set shall have two generator output circuit breakers mounted in an enclosure on the unit. The circuit breakers shall be a molded case, thermal magnetic type with an interchangeable trip, ambient compensated for installation outdoors in full sun. The circuit breakers shall have a frame size suitable for the maximum nominal output amperes available in the "worst-case" reconnect-able configuration. Alternate trip modules shall be provided within a tool box for all various output configurations. The circuit breakers shall be UL listed, molded case, rated for 600 volts and shall have an interrupting rating suitable for the available fault current of the unit.

The main breaker shall be wired to the automatic transfer switch. this breaker shall be furnished with an auxiliary contact to indicate that the generator is not switched to automatic position. The purpose of other breaker is for a connecting to a load bank for routine testing. The breaker enclosure shall provide terminals and a convenient means to attach cabling, up to #1/0 in size, to a portable load bank. The breakers shall be key locked so that only one may be closed at a time.

Portable load bank and cabling is not included in contract.

Housing:

Each unit shall have an outdoor sound attenuating enclosure rated for 75db attenuation at 15 feet. The housing shall consist of a "skin tight" design prefabricated structure according to manufacturer's dimensions bolted and sealed on the structural steel frame for mounting on a concrete pad or steel grating. Insulation shall be mineral wool or fiberglass.

The size of the housing enclosure shall be sufficient for all items mounted within and shall have adequate space to allow sufficient clearances for access and maintenance of equipment. The housing shall have standard size heavy duty primed and painted steel access doors with outside padlocking provisions and door "hold open" latches.

It shall have a fabricated steel base assembly with integral fuel tank, motorized intake and exhaust louvers, ducted radiator exhaust assembly and environmental control system including lights, heaters and convenience receptacles.

The steel base shall incorporate an integral double walled fuel tank of not less than the capacity specified and shall provide adequate support and stiffness. The base shall be bolted to the concrete pad. The steel base shall be sand blasted to a commercial finish in accordance with the manufacturer's standards.

The generator package shall be equipped with a 100 ampere 240/120 volt single phase panel board with a 100 ampere main circuit breaker and load size circuit breakers to distribute power for lighting receptacles and auxiliary items as required and indicated on plans. Circuit breakers shall be bolt-on type with not less than 10,000 RMS symmetrical amperes for internal loads, 22,000 RMS for external loads, and 65,000 RMS main breaker. The vendor shall coordinate voltage configuration for each individual unit ordered.

The housing shall be equipped with interior and exterior signs to warn of "Flammable Material" and "NO SMOKING".

The engine generator unit, base tank, and associated housing shall all be factory painted with a multi-coat, corrosion resistant finish.

Auxiliary Items:

The package shall be equipped with lighting switched from an access door to provide general lighting for maintenance and inspections.

The package shall be equipped with two thermostatically controlled 120 volt electric space heaters to prevent condensation within the housing and to maintain the house at 50 degrees F while outside temperature is 0 degrees F. The thermostat shall be accessible for adjustment.

Conduit used for wiring within the housing may be electrical metal tubing except for flexible connections where liquid-tight flexible metal conduit shall be used. Assure ground continuity with equipment ground wires.

Alarm Annunciator Panel:

Alarm Annunciator Panel shall be standard manufacturer compliments to the engine generator sets as specified herein, suitable to provide remote monitoring, and visual and audible alarm of engine generator status and malfunction conditions.

Annunciators shall comply with NFPA standards for Essential Electrical Systems for Health Care Facilities and Emergency and Standby Electric Power Systems as well as National Electrical Code requirements. The alarm annunciator panel shall be powered from the shelter's AC distribution system.

Annunciators shall be mounted in a metal enclosure, with a front suitable for flush or surface wall mounting.

Annunciators shall have space for not less than 20 alarm conditions, and it shall be possible to customize designations of each space. At least 18 of the alarm spaces shall be capable of initiating the audible alarm, and each shall have the audible alarm selectable as "on" or "off". The annunciator shall be equipped with an audible alarm silence and a lamp test feature, and the vendor shall provide instructions on how to disable the audible alarm and how to substitute an output connection to a silent strobe or similar device.

Annunciators shall be of a modular design using replaceable and interchangeable LED lights. A supply of 10 green, 10 red and 10 yellow spare LEDs shall be provided with the unit. A supply of not less than 20 spare legend labels for customizing the configuration shall also be included.

Specific set alarms may be tailored to each specific installation, and specific alarm designations may be specified at the time any annunciator is ordered. In the absence of installation specific designations, each annunciator unit shall initially be shipped with the alarm functions specified herein for the engine generator set control panel; plus, the battery charger alarms; plus, a "Generator Running" indication; plus, an alarm for Fuel Leak to Rupture Basin, generally as follows:

<u>Condition</u>	<u>Color</u>	<u>Audible Horn</u>
• Not in Auto	• Red	• No
• Battery Charger Malfunction	• Red	• Yes
• Generator Running	• Red	• No
• Low Fuel	• Red	• Yes
• Fuel Leak - Rupture Basin	• Red	• Yes
• Pre-High Coolant Temp.	• Red	• Yes
• High Coolant Temp.	• Red	• Yes
• Low Engine Temp.	• Red	• Yes
• Pre-Low Oil Pressure	• Red	• Yes
• Low Oil Pressure	• Red	• Yes
• Overspeed	• Red	• Yes
• Overcrank	• Red	• Yes
• Generator Overload Pre-Alarm	• Red	• Yes
• Generator Overload Shutdown	• Red	• Yes
• Normal Power Present	• Green	• No
• Emergency Power Present	• Red	• Yes
• Transfer Switch in Normal	• Green	• No
• Transfer Switch in Emergency	• Red	• No

Annunciators shall be UL listed.

Guarantees/Warranties:

All equipment shall be furnished complete with the Manufacturer's standard year guarantee/warranty applicable to the Illinois Department of Transportation or other appropriate procuring agency from the date of delivery. Such guarantee shall accompany final record drawings and product data.

Delivery:

District One ordered units shall be delivered to a single site designated by IDOT within District One. Delivery date and time shall be coordinated with IDOT in advance. Off-loading will be handled by IDOT and may be witnessed by the manufacturer's representative.

After testing at the installed site, the manufacturer shall provide a certification as specified elsewhere herein.

Local Service:

The successful bidder shall have an ongoing business operation within the State of Illinois, shall provide 24-hour service capability and shall provide units for which factory-authorized service is available at various locales statewide to minimize emergency response times. A complete listing of factory-authorized service within Illinois (and adjacent bordering locales) shall be provided with the bid.

Acceptable Products:

The engine generator set shall be as manufactured by Onan Cummins, Kohler, Caterpillar, or approved equal.

Tests

Engine Generator Factory Test

The engine generator set incorporated in the engine generator package must be fully tested, as specified herein at the factory and certified by the engine generator manufacturer.

The factory test(s) shall be per manufacturer's standards.

All tests shall be neatly recorded, and a copy of the test results shall be given to IDOT. The set serial number(s) shall be recorded on the test result forms.

Assembled Package Installed Tests:

The completed package assembly shall be field tested to assure proper operations and connection of the engine generator set and all other components of the assembly. The tests shall include simulations of automatic, manual, and retransfer to normal simulation of all alarm functions as well as tests of the field tank and other package auxiliary items.

The manufacturer of the Engine Generator Package shall furnish the services of an experience engineer to check the equipment and witness testing and file reports and certification and such services shall be available within 10 days of notification that installation and connection is complete and ready for testing. The services manufacturer's representative shall be available to assist in the adjusting and testing of the engine generator set and the assembled package in the field. These adjustments shall be made in the presence of IDOT.

Tests shall demonstrate the proper operation of the set, including automatic starting and picking up of the load.

Except for the manufacturer's representative, all instruments, test equipment, fuel, lube oil, and personnel that are required for the test as confirmed with the manufacturer will be furnished by the installing Contractor. The manufacturer may provide supplemental test equipment.

The representative of the engine generator set manufacturer shall furnish certification in writing that the set has been properly installed at the site and that the trial operation has been satisfactory. Documentation shall include recorded test results. The certification shall be submitted to the owner in triplicate before final acceptance.

Submittals:

The submittal shall include calculations and other detailed information showing compliance with all generator package specifications and appurtenances specified herein and they shall also include detailed drawings of the generator, dimension weights, lift points, and rigging recommendations, its wiring, the base, the superstructure, and any other information needed in the construction of the complete package shall also be provided to the extent practical for bidding.

In submitted calculations, bidders shall indicate all specified input parameters plus any assumed characteristics such as motor efficiency and power factor that may be germane to the calculation.

IDOT may request additional information from the successful bidder. Bids submitted with incomplete submittal information will be considered non-responsive and may be rejected.

Also, component catalog information shall be included and highlighted.

The Contractor is responsible for highlighting and explaining any proposed deviations from specified requirements. Minor deviations relative to set appurtenances and accessories may be allowed, but deviations affecting set sizing, load capacity, noise rating, and other basic unit features will not be allowed.

Documentation

Each unit ordered shall be delivered with two (2) sets of catalog and shop drawing information, test results and vendor certification and two (2) sets of operating and maintenance manuals.

AUTOMATIC TRANSFER SWITCH

The Transfer Switch shall be supplied by the same vendor as the Engine Generator Package. The vendor shall provide suitable interconnection reference diagrams.

Basic Transfer Switch Requirements:

Automatic transfer switches shall be air break, double throw interrupter type, electrically operated and mechanically held in both the normal and emergency positions. The switch operators shall be momentarily energized by the source to which the load is transferred. Switches shall be capable of transfer in either direction on 70% of rated voltage. Switches composed of molded case breakers, contactors, or components not specifically designed as an automatic transfer switch will not be acceptable. Switches shall be listed to UL 1008 and all accessories shall be UL listed for factory or field installation. Equipment shall comply with applicable NEMA, NFPA, and CSA requirements and standards.

Transfer time in either direction shall not exceed 0.5 second.

Switch current ratings shall be the nominal switch size rating as indicated, as a minimum, but larger switches may be derated to achieve specification compliance on other factors. Each switch shall be rated for 600 volts. Main contacts and main current carrying parts shall be insulated for 600 volts. The rating of the switch shall be a 24-hour continuous rating in a non-ventilated enclosure for all classes of loads. Temperature rise shall conform to U/L -1008 and NEMA standards. The contact structure shall consist of a main current carrying contact which is a silver alloy with a minimum of 50% silver content. The current carrying contacts shall be protected by silver tungsten arcing contacts on all sizes.

Main contacts shall be mechanically held in position by the operating linkage without the use of hooks, latches, magnets, or springs and the contacts shall be of silver alloy. Main and arcing contacts shall be visible without major disassembly to facilitate inspection and maintenance.

Not less than two auxiliary contacts, one closed on normal and one closed on emergency, rated not less than 5 amperes at 120 volts, shall be mounted and actuated by the same shaft as the main contacts. Additional relay contacts, timers, control keys, and associated wiring required for the functions indicated shall be front accessible. All wiring shall be tagged with tubular wire markers or other means approved by the state.

The switch operation shall provide an adjustable period in a fully disconnected (neutral) position on both transfer and retransfer operations. Except for the normal functioning of the programmed neutral position, failure of any component shall not result in a neutral position where both normal and emergency contacts remain open. Also, the failure of any component shall not result in a condition where both normal and emergency contacts are closed or attempt to close at the same time.

Transfer switches shall not have integral overcurrent or short circuit protection.

Switch components shall be easily maintainable from the front without removal of the switch from its enclosure and without disconnecting the main power cables. Adequate safety baffles and barriers shall be provided, and all components shall be clearly identified.

Operation:

Operation shall be selectable as either manual or automatic.

Automatic operation shall be controlled by adjustable voltage sensing in each phase of both normal and emergency sources. Upon a fall in voltage on one or more phases of the normal source below the pre-set limit (roughly 70% of rated voltage) transfer operation shall be initiated. Delays and other transfer features shall be as specified herein. Upon restoration of voltage to all phases of the normal source (to roughly 90% of rated voltage) re-transfer to normal shall be initiated, also subject to delays and features specified herein.

Each transfer switch shall be equipped with a manual operator. Manual operation shall operate the switch in the same transfer time as normal electric operator transfer. Interlocking shall be provided to prevent electric operation of the switch when the manual operation is selected. The manual operator shall be arranged to provide adequate shielding and protection from live electrical parts for operating personnel. A manual handle shall be provided for maintenance purposes with the switch de-energized. An operator disconnect switch shall be provided to defeat automatic operation during maintenance, inspection or manual operation.

Withstand Rating, Tests and Certifications:

Each switch shall have a UL-1008 withstand and closing current rating, when coordinated with circuit breakers, at 480 volts AC of not less than 42,000 RMS symmetrical amperes.

Submittal information shall include documentation that identical switches have met the requirements of UL standard 1008 for the specified ratings. In addition, the data shall include certified copies of test documentation of the 3-cycle withstand requirements of 42,000 amperes at 480 volts.

Test results shall include a dielectric test at the conclusion of the withstand and closing tests.

After installation, the vendor shall provide installed switch operations testing and start-up adjustments. A representative of the manufacturer/vendor shall check the installation and submit to the Engineer, three (3) certified, signed statements, addressed to IDOT for each installed switch, that the equipment has been properly installed and is in good working order.

A record of all auxiliary device settings, etc. shall be provided for each installed switch.

In addition, a record of these settings shall be within a clear, heavy-duty plastic sheet protector at an appropriate location within, or upon, the switch enclosure.

Start-up testing and operating personnel training shall be provided by the equipment supplier. Training shall cover basic switch operation, auxiliary device purposes and settings, maintenance requirements and remote alarms.

Plastic-laminated step-by-step operating and test procedures, complete with schematic wiring diagrams shall be permanently attached to automatic transfer switch enclosures.

Final record drawings, recommended spare parts, and maintenance manuals shall be available for start-up.

The transfer switch shall be equipped with a microprocessor-based control panel. The control panel shall perform the operational and display functions of the transfer switch. The display functions of the control panel shall include ATS position and source availability. Control settings shall not be lost during a total power outage and switch position indications shall remain viable as well.

Special Features:

Each transfer switch shall include, as a minimum the following control features:

Emergency Transfer Time Delay. This time delay (or delays) shall delay the transfer to the emergency source for a time to allow for momentary outages. This time delay shall be adjustable with a range of roughly 0 to 5 minutes. This delay shall also delay engine generator start.

Test Switch. A test switch shall be mounted on the enclosure door to stimulate the failure of the normal source.

Indicating Lights and Alarms:

The switch shall have indicating lights mounted on the enclosure to indicate the switch position (normal to emergency) and the presence of power (normal and emergency). Each shall have an engraved nameplate and color as follows:

<u>Legend</u>	<u>Color</u>
Normal Power Present	Green
Switch in Normal Position	Green
Emergency Power Present	Red
Switch in Emergency Position	Red

ATS alarms shall be wired to the generator alarm annunciator panel, and then hardwired to the SCADA RTU. Alarms include:

- Transfer Switch in Normal Position
- Transfer Switch in Generator Position
- Transfer Switch Bypassed
- Transfer Switch Normal Power Supply Fail
- Transfer Switch Malfunction

Adjustable Programmed Neutral Position. The switch operation shall have a programmed, adjustable time neutral position in which neither the normal or emergency sources are connected to the load. The time period shall be adjustable from roughly 0 to 20 seconds to prevent mechanical damage to motors which are running at the time of transfer.

Override Switch. The transfer switch shall have an override switch, mounted on the enclosure door to hold transferred switch in the emergency position regardless of the status of the normal source.

Auxiliary Contacts:

The switch shall have not less than an auxiliary relay contact for each of the following functions:

- a) A contact closed when the normal source is connected to load (switch in “normal” position)
- b) A contact closed when the emergency source is connected to load (switch in “emergency” position)
- c) A contact to close to initiate engine generator start and stop
- d) A contact closed on normal source undervoltage
- e) A contact closed on emergency source undervoltage

Contacts shall be coordinated with a remote annunciator or the engine generator, as appropriate and the contacts shall be in addition to those required for specified indicating light on the switch.

Normal Retransfer Time Delay:

The switch shall have a Normal Retransfer Time Delay. This delay shall delay re-transfer to normal for an adjustable time of 0-60 minutes. If the emergency source fails during the re-transfer time delay period, the transfer switch controls shall automatically bypass the time delay and immediately initiate re-transfer to the normal source position.

The switch shall be equipped with solid state control with all-phase monitoring on each power source, surge voltage isolation, relays for all outputs, isolation transformers for AC power inputs plus adjustable voltage sensors and time delays. Controls shall provide indicators or digital display of control status.

When ordered in a coordinated package with an engine generator unit, the transfer switch may house and be integrated with a DC control voltage supply and battery charger which may also power a coordinated DC remote annunciator. The supply shall derive power from the appropriate energized source at the switch and the charger shall then service in lieu of a generator-mounted unit. Coordinated wiring diagrams shall be provided.

The control panel shall be shielded from electrical noise.

Transfer switch controls shall allow the selection or non-selection of an automatic engine generator exercise mode.

A load/no load clock exercise shall be incorporated within the controls and shall be programmable to start the engine generator set and transfer the load (when selected) for exercise purposes on a periodic basis. The controls shall not lose settings during a power outage.

Each switch shall have a fully rated neutral bar with lugs isolated from the switch housing and other grounded parts. Each switch shall also have a suitable ground block, with lugs, and it shall be suitable for connection to a grounding electrode, equipment grounding conductors and an appropriate neutral-ground bonding jumper if both normal and emergency (generator) supplies are grounded via the transfer switch.

Each switch shall have a momentary pushbutton to bypass the time delays on transfer and retransfer and programmable commit/no commit control logic.

All relays shall be continuous duty industrial type wiping contacts. Customer interface contacts shall be rated 10 amperes minimum. Coils, relays, timers, and accessories shall be readily front accessible. The control panel and power section shall be interconnected with a harness ribbon connector and keyed disconnect plugs for maintenance.

Enclosures:

The switch shall be mounted in a NEMA 12 enclosure, with a hinged door.

Submittals:

A complete package submittal shall be furnished with this bid. The submittal shall include detailed information showing compliance with all transfer switch package specifications and appurtenances specified herein and they shall also include detailed drawings of the transfer switch, its wiring, the base, the superstructure, and any other information needed in the construction of the complete package. Also, component catalog information shall be included and highlighted.

IDOT may request additional information from the successful bidder. Bids submitted with incomplete submittal information will be considered non-responsive and may be rejected.

The Bidder is responsible for completing all questions contained herein and explaining any proposed deviations from specified requirements. Minor deviations relative to appurtenances and accessories may be allowed, but deviations affecting basic switch rating and function will not be acceptable.

Guarantees/Warranties:

The transfer switches shall have a guarantee to be free of defects in material and workmanship for one (1) year from date of delivery.

Documentation:

Not less than four (4) full sets of hardbound installation and maintenance manuals, complete with any appropriate descriptive literature and any special tools required to service transfer switches shall be provided. The material so furnished shall include complete wiring diagrams. This material shall also be furnished in PDF format of CD-ROM.

Plastic-laminated step-by-step operating and test procedures, complete with schematic wiring diagrams shall be permanently attached to automatic transfer switch enclosures.

Manufacturers:

The vendor shall have an established local factory authorized 24-hour service capability within IDOT District 1. Submittal information shall confirm this capability.

Delivery:

Switches are to be delivered to a location as identified by the Engineer.
Location to be designated in the Release Order.

Certification and Documentation:

Four (4) installation instructions and operation and maintenance manuals shall be provided at time of delivery. The manuals shall contain final, approved shop drawings and product data sheets (including any field additions or modifications) as well as recommended installation, testing, operation, and maintenance procedures.

After installation, the vendor shall provide installed switch operations testing and start-up adjustments and shall provide documentation of these tests and adjustments.

A representative of the manufacturer/vendor shall check the installation and submit to the Engineer, three (3) certified, signed statements, addressed to IDOT for each installed switch, stating that the equipment has been properly installed and is in good working order. A record of all auxiliary device settings, etc. shall be provided for each installed switch.

Acceptable Products:

The transfer switch shall be as manufactured by Onan, Zenith Controls, Inc., Russ Electric, or approved equal.

Each package shall incorporate an auxiliary systems panelboard as specified herein. Voltage, breaker sizing and wiring of auxiliaries shall be coordinated with the panelboard.

The engine generator unit, base tank, associated housing, shall all be factory painted with a multi-coat, corrosion resistant finish.

UNINTERRUPTIBLE POWER SUPPLY (UPS)

Standards. The UPS shall be designed in accordance with the applicable sections of the current revision of the following documents. Where a conflict arises between these documents and statements made herein, the statements in this specification shall govern.

- IEEE C62.41, Category A & B
- ASME
- CSA 22.2, No. 107.1
- FCC Part 15, Sub Part B, Class A
- National Electrical Code (NFPA 70)
- NEMA PE-I
- OSHA
- UL Standard 1778

General. The UPS system shall consist of the appropriate number of modules for capacity and/or redundancy. All modules are to be operating simultaneously and sharing the load. In a non-redundant system, all the modules making up the UPS are required to supply the full rated load. If a power or control module should malfunction, the load is to be transferred automatically to the bypass line. If a battery module should malfunction, it is to be isolated from the system resulting in reduced back up time. For redundant operation, the UPS will have one or more modules than what is required to supply the full rated load. The malfunction of one of the modules shall cause that module to be isolated from the system and the remaining module(s) shall continue to carry the load. Replacement of a module shall be capable without disturbance to the connected load.

Modes of Operation. The UPS shall be designed to operate as a true on-line system in the following modes:

- A. Normal - The critical AC load is continuously supplied by the UPS inverter. The input converter derives power from a utility AC source and supplies DC power to the inverter. The battery charger shall maintain a float-charge on the battery.
- B. Back-up - Upon failure of utility AC power the critical AC load is supplied by the inverter, which obtains power from the battery. There shall be no interruption in power to the critical load upon failure or restoration of the utility AC source.
- C. Recharge
 1. Upon restoration of utility AC power, after a utility AC power outage, the input converter shall automatically restart and resume supplying power to the inverter. Also, the battery charger shall recharge the battery.
 2. Automatic Restart - Upon restoration of utility AC power, after a utility AC power outage and complete battery discharge, the UPS shall automatically restart and resume supplying power to the critical load. Also, the battery charger shall automatically recharge the battery. This feature shall be enabled from the factory and shall be capable of being disabled by the user. The user shall also be able to program two auto restart delay settings: Battery capacity % level, Countdown timer.
- D. Bypass - The bypass shall provide an alternate path for power to the critical load that shall be capable of operating in the following manner:
 1. Automatic - In the event of an internal failure or should the inverter overload capacity be exceeded; the UPS shall perform an automatic transfer of the critical AC load from the inverter to the bypass source.
 2. Manual - Should the UPS need to be taken out of service for limited maintenance or repair, manual activation of the bypass shall cause an immediate transfer of the critical AC load from the inverter to the bypass source. The input converter, inverter, and battery charging operations shall continue to operate, provided the control enable switch is in the "On" position.

Performance Requirements.

System

- A. Configuration. The UPS system shall be upgradeable to a 12-bay frame system, 12.0 kVA to 16 kVA.
- B. Isolation. Input to output isolation shall be provided, via the output transformer, regardless of operating mode. (UPS or bypass)
- C. Remote Stop. The UPS shall provide provisions for remote stop capability.

AC Input to UPS

- A. Voltage Configuration: 208 VAC nominal, single-phase, 2-wire-plus-ground. The operating voltage range shall be variable based upon output loading percentages as follows:

• <u>% UPS</u>	• <u>Input Voltage</u>
• 80 – 100%	• 170 VAC
• 60 – 80%	• 144 VAC
• 30 – 60%	• 127 VAC
• 0 – 30%	• 110 VAC

- B. Frequency: 40 to 70 Hz.
- C. Input Current Distortion: 5% THD maximum at full load.
- D. Input Power Factor: 0.98 lagging at 100% rated load.
- E. Inrush Current: 150% of full load input current maximum for 3 cycles.
- F. Surge Protection: Sustains input surges without damage per criteria listed in IEEE C62.41, Category B.

AC Output

- A. Voltage Configuration: 208/120 VAC, single-phase, 3-wire-plus-ground. Field configurable to 240/120 VAC.
- B. Voltage Regulation: +/- 3% steady state.
- C. Frequency Regulation: 60 Hz, +/- 0.5%.
- D. Frequency Slew Rate: 5.0 Hertz per second maximum.
- E. Bypass Frequency Synchronization Range: +/- 5.0 Hertz.
- F. Voltage Distortion: 3% total harmonic distortion (THD) maximum into a 100% linear load, 7% THD maximum into a 100% non-linear load with crest factor ratio of 3:1.
- G. Load Power Factor Range: 0.5 lagging to 1.
- H. Output Power Rating: Rated kVA at: 0.7 lagging power factor.
- I. Overload Capability: >100% - 110% indefinitely, 111% -150% for 10 seconds, 151% - 200% for 0.25 seconds. The load shall be transferred to bypass when any of the above conditions are exceeded. >201% for min. 2 cycles, then shut down of UPS. Immediate shutdown into a short circuit.
- J. Voltage Transient Response: +/- 7% maximum for any load step up to and including 100% of the UPS rating.
- K. Transient Recovery Time: To within 1% of steady state output voltage within 96 milliseconds.

Batteries

- A. Internal Battery: The battery shall consist of gas recombination, valve regulated, lead acid cells. Flame retardant batteries shall be provided, which renders the UPS suitable for installation inside a computer room per requirements of UL Standard 1778.
- B. Reserve Time: (with ambient temperature between 20 and 25 deg C) The UPS shall contain an internal battery system to provide a reserve time of 20 minutes at 100% load with an equal number of power and battery modules fitted. The UPS shall contain provisions to fit additional internal battery modules. The UPS shall also interface with an external battery cabinet to extend reserve time capabilities.
- C. Battery Recharge: To prolong battery life, the UPS shall contain temperature-compensated battery charging. When equal number of power modules and battery modules are fitted the battery charger shall be able to recharge the internal batteries to 90% charge in three to five hours at nominal input voltage and nominal ambient temperature.

Environmental Conditions

- A. Ambient Temperature. Operating UPS 0 deg C to +40 deg C; battery 20 deg C to 25 deg C for optimum performance. Storage: UPS -20 deg C to +60 deg C; battery -20 deg C to 25 deg C for maximum 6 months.
- B. Relative Humidity. Operating: 5 to 95% non-condensing. Storage: 5 to 95% non-condensing.
- C. Altitude. Operating: To 10,000 feet. Derating or reduced operating temperature range required for higher altitudes. Storage: To 30,000 feet.
- D. Audible Noise. Noise generated by the UPS during normal operation shall not exceed 62 dBA measured at 1 meter from the surface of the UPS.
- E. Electrostatic Discharge. The UPS shall be able to withstand a minimum 15 kV without damage and shall not affect the critical load.

User Documentation. The specified UPS system shall be supplied with one (1) user's manual. Manuals shall include installation drawings and instructions, a functional description of the equipment with block diagrams, safety precautions, illustrations, step by step operating procedures, and routine maintenance guidelines.

Warranty. The UPS manufacturer shall warrant the UPS against defects in materials and workmanship for two (2) years. The warranty shall cover all parts for two (2) years and onsite labor for ninety (90) days from client acceptance date. With start-up provided by the manufacturer or the manufacture's authorized agent, the warranty shall cover all parts and onsite labor for two (2) years. Maintenance contract packages shall also be available.

Quality Assurance

Manufacturer Qualifications. A minimum of 30 years of experience in the design, manufacture, and testing of solid-state UPS systems is required.

Factory Testing. Before shipment, the manufacturer shall fully and completely test the system to assure compliance with the specification. These tests shall include operational discharge and recharge tests on the internal battery to guarantee rated performance.

Fabrication. All materials and components making up the UPS shall be new, of current manufacture, and shall not have been in prior service except as required during factory testing. The UPS shall be constructed of replaceable subassemblies. All active electronic devices shall be solid-state.

Wiring. Wiring practices, materials, and coding shall be in accordance with the requirements of the National Electrical Code (NFPA 70) and other applicable codes and standards.

Cabinet. The UPS unit comprised of: power module, battery module, control module, system interconnect module, and user interface module housed in a single free-standing enclosure and meets the requirements of IP20. The UPS system shall be designed such that the battery modules may be installed into any module bay in the cabinet and power modules into any module bay in the top half of the cabinet. The UPS cabinet shall be cleaned, primed, and painted with the manufacturer's standard color. Casters and leveling feet shall be provided. UPS cabinet dimensions shall not exceed 20 inches wide, 29 inches deep, and 53 inches high (12 bay frame).

Cooling. The UPS shall be forced air cooled by internally mounted fans.

Components

Input Converter

- A. General. Incoming AC power shall be converted to a regulated DC output by the input converter for supplying DC power to the inverter. The input converter shall provide input power factor and input current distortion correction.
- B. AC Input Current Limit. The input converter shall be provided with AC input over current protection.
- C. Input Protection. The UPS shall have built-in protection against undervoltage, overcurrent, and overvoltage conditions including low-energy surges introduced on the primary AC source and the bypass source. The UPS shall sustain input surges without damage per criteria listed in IEEE C62.41, Category A & B. The UPS cabinet shall contain an input breaker sized to supply full 16kVA rated load and to recharge the battery at the same time.
- D. Battery Recharge. To prolong battery life, the UPS shall contain temperature-compensated battery charging. When an equal number of power modules and battery modules are fitted the battery charger shall be able to recharge the internal batteries to 90% charge in six hours at nominal input voltage and nominal ambient temperature.
- E. Charger Output Filter. The battery charger shall have an output filter to minimize ripple current into the battery.

Inverter

- A. General. The inverter shall convert DC power from the input converter output, or the battery, into precise regulated sine wave AC power for supporting the critical AC load.
- B. Overload. The inverter shall be capable of supplying current and voltage for overloads exceeding 100% and up to 200% of full load current. A visual indicator and audible alarm shall indicate overload operation. For greater currents or longer time duration, the inverter shall have electronic current-limiting protection to prevent damage to components. The inverter shall be self-protecting against any magnitude of connected output overload. Inverter control logic shall sense and disconnect the inverter from the critical AC load without the requirement to clear protective fuses. The load shall be transferred to bypass when any of the above conditions are exceeded.
- C. Maximum Load Alarm. The user can set the alarm point to a value less than 100% rating such that the UPS will alarm before an overload condition or loss of redundancy is reached.
- D. Output Frequency. The output frequency of the inverter shall be controlled by an oscillator. The oscillator shall hold the inverter output frequency to +/- 0.5% for steady state and transient conditions. The inverter shall track the bypass continuously providing the bypass source maintains a frequency within the user selected synchronization range. If the bypass source fails to remain within the selected range, the inverter shall revert to the internal oscillator.
- E. Output Protection. The UPS inverter shall employ electronic current limiting.
- F. Battery over Discharge Protection. To prevent battery damage from over discharging, the UPS control logic shall control the shutdown voltage set point. This point is dependent on the rate of discharge.

Display and Controls

- A. General. The front panel will consist of multiple status LEDs, switches, and a four line by twenty character LCD display for additional alarm/configuration information. All mimic display LEDs shall be green in color and indicate the following: AC Input, On Battery, Load On/Off, On Inverter, On Bypass. The UPS fault indicator is used with additional indicators and audible alarms to notify the user that a UPS fault condition has occurred. The color of the fault indicator LED shall be amber in color and indicate the following: Replace Battery Module, Replace Power Module, Replace Control Module, On Bypass, Low Battery, OverTemp Warning, and UPS Shutdown. If there is a fault condition, the UPS shall attempt to maintain conditioned power to the load, or at minimum transfer to bypass. There shall also be indication on each module should the module fail and need to be replaced. In addition to a visual fault signal, the UPS shall also record fault occurrences in a rolling event log. The event log on the standard unit shall record up to 255 occurrences, with the oldest events discarded first, etc. The user shall have access to the event log through the LCD display. Every alarm and/or event recorded in the event log will contain a time and date stamp.

- B. Audible Alarms. The volume of all audible alarms shall be at least 65dBA at a distance of one meter (three feet). An audible alarm shall be used in conjunction with the LED/LCD indication to indicate a change in UPS status. The audible alarms shall enunciate for utility line loss, low battery (while on battery), and all other alarm conditions. For all alarm conditions, the user must look at the display to determine the cause of error/alarm. All alarm tones shall be a continual tone until the condition rectifies itself or the alarm is silenced. Once silenced, the audible alarm shall not sound until a new alarm condition is present.
- C. Alarm Silence Button. In addition to the load on/off switch, the user interface shall include an audible 'Alarm Silence' switch. If the alarm silence switch is pressed for one second, all current audible alarms shall be disabled. If a new alarm occurs, or a cancelled alarm condition disappears and then re-appears, the audible alarm is re-enabled.
- D. LCD Display. The LCD display shall be used to provide information to the user. The display shall also be used to program ALL information (voltage, frequency, etc.) into the UPS. Any display values that require time/date shall be 'year 2000' compliant.

Automatic Battery Test. The UPS shall initiate an automatic battery testing sequence periodically, at a programmed day and time of day, selectable by the end user. The user will be able to select the interval of the battery test and will be able to select 1, 2, 3, 4, or 6-week intervals, or can select to disable the automatic battery test.

Should a failure of the battery occur, the UPS will immediately return to normal mode and fault signals (visual, audible, and remote via serial) shall be communicated. No audible or remote (via serial/contact closures) indication of the battery test shall be communicated during the duration of the automatic battery test.

The automatic battery test factory default settings shall be enabled at a two-week interval and to occur on Wednesdays at 0600 hours (based on the twenty four hour clock).

Remote Emergency Power Off (REPO). The remote emergency power off function (REPO) shall allow the user to disable all UPS outputs in an emergency situation. The REPO, in order to be flexible, shall be able to interface with either normally open (N.O.) or normally closed (N.C.) systems. The REPO shall be activated when a pair of 'SELV' contacts, external to the UPS, are activated. The REPO connection shall be through a simple terminal block type connector.

The REPO function shall not operate if no system control modules are present in the UPS or if the manual bypass switch is in the bypass position. The user must also supply a means of interfacing with the REPO circuit to allow disconnecting the UPS input feeder breaker to remove all sources of power to the UPS and the connected equipment to comply with local wiring codes/regulations.

Regardless of the UPS mode of operation when the REPO is activated, the UPS output shall not be re-enabled until the following occurs:

- REPO contacts are reset (closed if N.C. contacts are used and open if N.O. contacts are used)
- Input circuit breaker is closed
- Control enable switch is turned on
- User interface on/off switch is depressed

Bypass

- A. General. A bypass circuit shall be provided as an integral part of the UPS. The bypass shall have an overload rating of 300% rated full load for 10 cycles and 1000% for sub-cycle fault clearing. The bypass control logic shall contain an automatic transfer control circuit that senses the status of the inverter logic signals and operating and alarm conditions. This control circuit shall provide a transfer of the load to the bypass source, without exceeding the transient limits specified herein, when an overload or malfunction occurs within the UPS.
- B. Automatic Transfers. The transfer control logic shall automatically activate the bypass, transferring the critical AC load to the bypass source, after the transfer logic senses one of the following conditions:
 - Inverter overload capacity exceeded
 - Inverter over temperature
 - UPS fault condition

For inverter overload conditions, the transfer control logic shall inhibit an automatic transfer of the critical load to the bypass source if one of the following conditions exists:

- Inverter/Bypass voltage difference exceeding preset limits ($\pm 15\%$ of nominal)
 - Bypass frequency out of preset limits ($\pm 5\%$ of nominal frequency)
- C. Automatic Retransfer. Retransfer of the critical AC load from the bypass source to the inverter output shall be automatically initiated unless inhibited by manual control. The transfer control logic shall inhibit an automatic retransfer of the critical load to the inverter if one of the following conditions exists:
 - Bypass out-of-synchronization range with inverter output
 - Overload condition exists in excess of inverter full load rating
 - UPS fault condition present

- D. Manual Transfer. In addition to the internal bypass function, the UPS shall have a manual bypass function. The manual bypass function shall be provided via a switch mounted on the bottom-front of the UPS, removal of the lower front bezel shall be required. The actual AC break time between inverter and bypass shall be less than four milliseconds.

The manual bypass shall also be a partial 'wrap-around' bypass, and shall be configured to wrap around the rectifier, battery charger, inverter, and battery in the same manner as the automatic bypass. The manual bypass shall not wrap around the EMI filtering, overcurrent protection or isolation transformer.

The UPS shall initiate an audible alarm upon transfer to manual bypass. The audible alarm shall be capable of being silenced by the user. The alarm shall continue to sound (unless silenced) while in bypass mode. This shall provide a reminder to the user that the load continues to be powered from utility supply alone.

Internal Battery. Flame retardant, valve regulated, gas recombination, lead acid batteries shall be used as a stored-energy source for the specified UPS system. The battery shall be housed in separate replaceable modules that slide into any open bay of the UPS cabinet and sized to support the inverter at rated load and power factor, in an ambient temperature between 20° and 25° C, for a 6 minutes reserve time. The expected life of the battery shall be 3 to 5 years or a minimum 250 complete discharge cycles. For extended battery reserve time, additional battery modules may be added, if the frame size allows, external battery cabinets shall be also be available as an option.

Communications

The UPS shall allow for flexibility in communications. The UPS shall be able to communicate through two communications ports simultaneously; the media of either communications port may change without affecting the operation of the UPS. The use of relay contacts shall not affect the operation of the two communications ports.

Relay Contacts. The relay contacts shall be available through at least one DB-9F communication connector and shall include a system of hardware and software that enables the UPS to communicate with multiple computers regarding UPS status and to execute an orderly shutdown sequence to protect systems and data. The UPS shall communicate via relay contact closure the following information: Low Battery, On Battery. One connector to provide relay contacts shall be fitted on all UPS models as standard (designated comm port 1). Relay contacts shall be rated 48 VDC, 1 A. Additional signals (such as on bypass and summary alarm) shall be provided.

The following pins for comm port 1 shall be used:

- • • Low Battery (normally open)
in
- • • Shutdown in battery mode (5 – 12 VDC for 1.5
in sec)
- • • Common
in
- • • Low Battery common
in
- • • On Battery (normally open)
in
- • • On Battery common
in

The UPS shall provide a comment UPS Trouble Alarm to the SCADA RTU.

Serial Communications. The UPS shall be able to communicate through the following communication ports: comm port 2 (standard on UPS). The pin-out configuration for comm port 2 shall be as follows:

- Pin 2 Transmit Data
- Pin 3 Receive Data
- Pin 5 Common

Network Communications. The user shall have the option of installing an optional card to provide SNMP communication over a local area network. 10/100Mbit Ethernet support shall be included.

UPS Status Information. The software shall be able to retrieve all status information present in the UPS (and available on the display). Retrieval of data shall be through either serial communications or through a network connection.

External Battery Cabinets. The UPS shall have the capability to add external battery cabinets to the base product. These external battery cabinets with chargers and front access battery terminals, shall be installed in parallel to provide backup times as required. The connections between the UPS and the extended battery cabinets shall contain DC power only. All of these shall be able to be connected or disconnected safely by the user without interrupting power to the load

Modular Extended Battery Cabinets. The Modular Battery Cabinet shall be pre-configured with 1 to 12 Battery Modules installed. Battery Cabinets with less than 12 Battery Modules shall be field upgradable using the standard Battery Module Expansion Kit. Each Extended Battery Cabinet shall include (2) Battery Cards and (2) 10-foot communications cables. Each Extended Battery Cabinet shall require one unused card slot on the UPS and a maximum of four Extended Battery Cabinets shall be used with one UPS.

Maintenance Bypass Cabinet with optional COD. The Maintenance Bypass Cabinet shall provide complete “wrap-around” protection and shall allow the UPS to be pulled from service without interrupting power to the loads. The Maintenance Bypass Cabinet controls shall include a manual break before make bypass transfer switch, UPS input disconnect switch, and a branch rated output circuit breaker. The Maintenance Bypass Cabinet controls shall be located behind a lockable front panel to provide operation security.

Maintenance Bypass Cabinet models shall be available with and without an isolation transformer in the bypass path. The Maintenance Bypass Cabinet with Transformer option shall provide isolation in the bypass path as well as total flexibility with utility voltages.

Every Maintenance Bypass Cabinet model shall be able to be ordered with up to 10 output options. These options shall include receptacles as well as conduit fittings with branch rated breakers. Each receptacle or conduit fitting shall include a power available indicator lamp.

Field Quality Control. The following inspections and test procedures shall be performed by factory trained field service personnel during the UPS start-up.

Visual Inspection

- A. Inspect equipment for signs of shipping or installation damage.
- B. Verify installation per drawings.
- C. Inspect cabinets for foreign objects.
- D. Verify neutral and ground conductors are properly sized and configured.

Mechanical Inspection

- A. A. Check all power modules are correctly fitted.
- B. B. Check all battery modules are correctly fitted.
- C. C. Check all terminal screws, nuts, and/or spade lugs for tightness.

Electrical Inspection

- A. A. Confirm input voltage and phase rotation is correct.
- B. B Verify bypass voltage jumper is correct for voltages being used.

Unit Start-Up and Site Testing. The manufacturer's field service personnel shall provide site testing if requested. Site testing shall consist of a complete test of the UPS system and the associated accessories supplied by the manufacturer. A partial battery discharge test shall be provided as part of the standard start-up procedure. The test results shall be documented, signed, and dated for future reference.

Manufacturer's Field Service

Service Personnel. The UPS manufacturer shall directly employ a nationwide service organization, consisting of factory trained Customer Engineers dedicated to the start-up, maintenance, and repair of UPS and power equipment. The organization shall consist of factory-trained Customer Engineers working out of District Offices in most major cities. An automated procedure shall be in place to ensure that the manufacturer is dedicating the appropriate technical support resources to match escalating customer needs.

The manufacturer shall provide a fully automated national dispatch center to coordinate field service personnel schedules. One toll-free number shall reach a qualified support person 24 hours/day, 7 days/week, and 365 days/year. If emergency service is required, call back response time from a local Customer Engineer shall be 20 minutes or less.

Replacement Parts Stocking. Parts shall be available through an extensive network to ensure around- the-clock parts availability throughout the country. Local Customer Engineers shall stock replacement spare parts with back up available from District Service offices and the manufacturing location. Customer Support Parts Coordinators shall be on-call 24 hours a day, 7 days a week, 365 days a year for immediate parts availability.

UPS Maintenance Training. Maintenance training courses for customer employees shall be available by the UPS manufacturer. This training is in addition to the basic operator training conducted as a part of the system start-up.

The training course shall cover UPS theory, location of subassemblies, safety, battery considerations and UPS operational procedures. The course shall include AC to DC conversion and DC to AC inversion techniques as well as control and metering, Troubleshooting and fault isolation using alarm information and internal self-diagnostics shall be stressed.

Power Supply. The shelter will need a 208/120 volt, 3-wire, 1-phase, 100-amp power supply. The Contractor shall disconnect the existing 208/120 volt utility power feed connected to the existing equipment shelter, pull the feeder cables back to the existing double handhole, route the existing power cables in new conduit and connect the cables to the proposed equipment shelter's utility meter socket as shown on the plans. **No additional compensation will be allowed for work required for the disconnection of the existing cables and reconnection of the electric service performed by the contractor and/or the local electric utility company, even though not explicitly shown on the Drawings or specified herein. Removal of the cables from existing conduit and routing the existing cables in new conduit to the existing equipment shelter shall be paid for under another pay item.**

The Contractor shall coordinate all work with the electric utility company (ComEd) to schedule electric utility outages as needed, provide all additional material and work not included by other contract pay items but required to complete the electric service work in complete compliance with the requirements of the utility. **This item shall include any costs for all work performed by local electric utility company to de-energize and re-energize the electric service to allow the contractor to remove the existing equipment shelter power feed cables and reroute them to the new equipment shelter.**

Provide a new 1-phase, 3-wire 120/208 volt service meter socket in a NEMA 3R enclosure labeled for use by ComEd and a fused service entrance rated disconnect switch. The meter enclosure and disconnect switch shall be mounted to the exterior wall of the shelter as shown on the plans. The meter socket shall be single position, have four terminals, rated 125 amps and 600 volts. It shall be ringless and meet all the applicable requirements of ANSI C12.7. The fitting must be CECHA approved and labeled as such. The enclosure shall be lockable. A lock and two keys shall be provided. The meter socket, enclosure and all associated equipment shall meet all requirements of ComEd. The Contractor will provide a fused rated service entrance disconnect switch, all necessary conduit, fittings, grounding electrodes and connections required by ComEd for a service connection. All items, including conduit and conductors between the meter socket and disconnect switch, shall be included in the cost of the equipment shelter.

Construction Requirements.

All materials shall be furnished with the most recently developed product versions that meet or exceed these specifications. It is the Contractor's responsibility to ensure that all components comply with the performance requirements specified herein, within the plan set, and/or in the Contract. In case of conflict between the requirements of the American National Standards Institute (ANSI), the American Society for Testing and Materials (ASTM), the National Electrical Manufacturers Association (NEMA), the Underwriters Laboratories (UL) Incorporated, and local codes, permitting requirements, and requirements contained herein, within the plan set, and/or in the Contract, the most stringent specifications shall apply. All materials and practices shall comply with the applicable requirements of the United States Department of Labor's (USDOL) Occupational Safety and Health Standards.

Contractor Requirements. The Contractor is solely responsible for all designs, equipment, materials, and services proposed. The Contractor is responsible for verifying the completeness of the materials required and the suitability of devices used to meet these specifications. The Contractor shall provide and install, without claim, any additional equipment required for operation as required herein, within the plan set, and/or in the Contract.

The Contractor shall possess the qualifications, skills, and experience necessary to accomplish the work required herein, within the plan set, and/or in the Contract to construct, furnish, and install equipment shelter. The Contractor who performs the lightning protection system installation shall have documented experience and competency in the proper design and installation of lightning protection systems and be certified by the Lightning Protection Institute (LPI). This requirement is in addition to the normal contractor licensing requirements of the State of Illinois.

General Installation. Equipment shelter installation shall meet or exceed the design requirements contained herein, within the plan set, and/or in the Contract. The Contractor shall be responsible for identifying local facilities for the delivery, storage, and legal disposition of post-installation materials. The Contractor shall also be responsible for locating and protecting any existing underground utilities at the work site. The Contractor shall repair any damage to existing installations at no additional cost to the Department.

The Contractor shall submit detailed drawings of the proposed installation to the engineer for approval. All concrete work shall be performed in accordance with IDOT's Standard Specifications for Road and Bridge Construction.

The Contractor shall supply a concrete mix design to the engineer for approval. The concrete mix design shall be signed and sealed by a professional engineer registered in the State of Illinois. When the concrete is delivered on site, the Contractor shall provide the actual mix design to the engineer for approval. If the concrete mix design does not meet the requirements of the signed and sealed concrete mix design, the Contractor shall not be permitted to use the concrete. At a minimum, the Contractor shall take five samples (i.e., cylinders) of concrete from each truckload. The Contractor is responsible for performing concrete break tests on the samples at 3-, 7-, 14-, and 28-day intervals. The Contractor shall use a fifth sample as a spare in the event that one of the other samples becomes damaged. The Contractor shall submit all concrete break tests in writing to the engineer. No construction or installation may begin on a concrete foundation until the concrete break tests indicate that the concrete has reached its design strength.

The Contractor shall also perform slump and temperature tests for each truckload. If the concrete is beyond the limits of the design or IDOT requirements, the Contractor shall not be permitted to use concrete. Some sites may be located in environmentally sensitive areas and require special treatment of the waste products associated with drilled shaft excavations.

Electrical Installation. The Contractor shall be responsible for providing and connecting electrical power to the shelter. Routing of wires and cables shall be neat and orderly. Electrical connectors and all costs associated with providing power shall be the Contractor's responsibility. The Contractor shall install the power service as required by IDOT's Standard Specifications for Road and Bridge Construction. Unless otherwise specified, the Contractor shall provide underground power service.

The Contractor shall provide all electrical connections from the service drop to the shelter's receptacles. The receptacles, switches, and light fixtures shall be wired using a minimum of #12 AWG copper wires. All wire shall be run in a minimum 0.50-inch electrical metallic tubing (EMT). The electrical loads shall be divided among as many load centers as necessary to contain the quantity of circuit breakers required to protect the communication shelter facility. The load centers shall contain separate, appropriately sized circuit breakers for the HVAC units as required for each major branch, receptacle, and remaining location in the 42-circuit panel. Power outlets consisting of quad receptacles shall be mounted on Unistrut fastened to the overhead cable tray, above the equipment cabinet racks. In addition, a minimum of eight duplex outlets shall be mounted in the equipment shelter walls as shown on the contract drawings: two on each of the long walls and one on each of the shorter walls. A separate 20-amp single-pole circuit breaker shall be provided to protect the lighting circuits.

All electrical conduits shall be installed in a neat and orderly fashion. Symmetry shall be employed wherever possible. The main power shall enter the equipment shelter at a primary power switch to allow for the disconnection of commercial power and shall then be routed to an automatic transfer panel that will switch to emergency generator power in the event commercial power is lost. Emergency generator power shall also enter the equipment shelter through a power switch prior to connection to the automatic transfer panel. The main power from the automatic transfer switch shall be routed to a manual transfer switch with the mobile emergency generator connection installed on the outside of the shelter. The emergency generator connection shall allow IDOT personnel to power the site from a portable generator in the event that both the commercial power and emergency power is lost. The resulting main power shall then be routed to a 42-circuit distribution panel and through the associated AC SSD devices as described herein, within the plan set, and/or in the Contract.

Grounding. The purpose for installing a grounding system is to provide personnel safety and equipment lightning protection and to minimize the induced noise and static in the system. The grounding system shall comply with the specifications detailed herein, within the plan set, and/or in the Contract, and with National Electrical Code (NEC) requirements and National Fire Protection Agency (NFPA) standards detailed in NFPA-70, as well as all local grounding-related building codes.

The equipment shelter's exterior grounding system shall function as the primary ground sink. All grounds for the shelter shall be installed on the side of the shelter that the utilities, communication cables, and fiber enter. The grounding system for the surge protection devices shall be installed according to the manufacturer's recommendations and shall be connected to the existing grounding system with no less than the minimum wire size specified herein, within the plan set, and/or in the Contract, or the manufacturer's recommended wire size, whichever is larger, typically a #2 AWG stranded copper wire. The grounding system shall be bonded at a single point so that the communication cables, AC power, generator, signaling equipment, and equipment frames are connected by the shortest practical route to the grounding system. Lead lengths from each device to the device shall be protected and grounding shall be minimized for all devices according to installation requirements. The SSD device's lead lengths shall not exceed 10 inches. Any variance from the IDOT requirements shall be submitted in writing and pre-approved by the engineer for acceptance.

All below ground connections shall use an exothermic bonding process. The Contractor shall not backfill the openings where the underground exothermic bonds are made until the engineer has inspected and approved the grounding system.

All above ground exterior connections shall use an exothermic bonding process to bond ground conductors on the exterior of the equipment shelter. Grounding connections to interior ground bus shall be mechanical connections using two bolts on a double lug connector. After a firm connection has been made to the connectors, an application of an anti-oxidant compound shall be required.

All connections to fence posts shall be exothermic bonds. Connections to top rails and fabric shall be mechanical connections. After a firm connection has been made to the connectors, an application of an anti-oxidant compound shall be required. See IDOT Fence Grounding Specifications for additional details.

Connection of conductors to interior equipment, such as panels and cable trays, shall use two bolts on a double lug connector, or clamps appropriate to the size and type of wire, and the requirements of the equipment being grounded. Wires connected to lugs or clamps shall be crimped and soldered for reliable electrical contact. All non-conducting surface coatings shall be removed before each connection is made. Application of an anti-oxidant compound shall be required. Star washers, or another means that accommodates the fasteners used, shall be installed to ensure reliable electrical connections. The objective is to provide reliable, low-maintenance electrical and mechanical connections that will not deteriorate.

Ground Conductor Bending. Ground conductors shall be downward coursing and vertical and shall be as short and straight as possible. The minimum bending radius for interior shelter grounds shall be 8 inches. Sharp bends and multiple bends in conductors shall be avoided in all cases. Any deviation shall be submitted in writing and pre-approved in writing by the engineer.

Interior Grounding. One “halo” ground system consisting of an interior copper ground bus bar 0.25 inch x 2 inch, approximately 6 inches below the ceiling, with a vertical #2 AWG stranded copper drop through the floor at each corner, with a sufficient length of coiled wire slack at the drop to allow attachment to an exterior ring ground system.

The cable trays shall be mechanically connected to the upper interior perimeter ground using #2 AWG stranded copper wires with bolted terminal connectors at the cable tray ends. All points where cable tray sections meet shall be made electrically continuous by use of a short jumper wire with terminals attached at each end. All other metallic objects, such as door frames and doors, air conditioners, alarm systems, wall-mounted communication equipment, etc., shall be directly bonded to the closest interior upper or lower perimeter ground with the shortest possible #2 AWG stranded copper wire. The door shall be bonded to the doorframe using flexible welding cable. A bond shall be made between the lower and upper internal perimeter grounds using #2 AWG stranded copper wires at each corner of the room and shall continue to provide a bond between the internal and external grounding systems. Bonds made to electrical equipment shall be completed using mechanical connections to bus bars or grounding lugs. Bonds made to other equipment shall be made with mechanical lugs whenever possible but shall always be made to bare metal that is covered with anti-oxidant compound after installation.

Exterior Grounding. The shelter's exterior grounding system shall consist of a ground ring consisting of four ground rods placed a minimum of approximately 2 feet from the building foundation corners. Ground ring shall extend to encircle the generator foundation with two more ground rods installed halfway between the fence and generator. One pre-fabricated 10-inch ground inspection well shall be installed on the side of the shelter opposite the generator; the top of the ground rod within the inspection well shall be 6” below grade. All ground rods shall be bonded together using #2 AWG stranded copper wires and an exothermic bonding process. The bonding wires shall be buried a minimum of 2 feet below the finished grade. The following items shall also be bonded to the shelter's external grounding system using #2 AWG stranded copper wires:

- Ground rods provided by power or telephone utilities for grounding of AC power or surge protection devices, as permitted by local codes; and any metal object greater than 4 ft².
- There shall be two connections made to fence grounding
- There shall be a connection to the SDD
- There shall be two connections to the lightning protection system
- There shall be four connections to the shelter's halo ground

Site Preparation. IDOT shall provide site space for shelter installations. The Contractor shall install the shelter and other necessary facilities and equipment in the provided space and make all necessary electrical and mechanical connections. General site preparation, specific building tie-downs, and landscaping shall be the Contractor's responsibility. The Contractor shall comply with all environmental protection requirements and shall contact the engineer for specific information regarding shelter site preparation. The Contractor shall provide a weed barrier mat and concrete cover in the fenced-in compound as shown in plans.

Land Clearing. The Contractor shall be responsible for the clearing of brush, trees, or any other obstructions, including the removal of asphalt or concrete. The Contractor shall coordinate with the engineer as to the extent and schedule for all land clearing activities to ensure that there is no interference with concurrent operations at the site. Any tree stumps resulting from clearing shall be grubbed. The Contractor shall comply with all environmental protection requirements. The engineer shall pre-approve in writing any site clearing and tree trimming.

Debris Removal. After installation, inspection, and approval by the engineer as specified herein, within the plan set, and/or in the Contract, the Contractor shall remove all onsite debris, backfill, and compact all excavations, and return the grounds to their original condition. The Contractor shall comply with all environmental protection requirements.

Sanitary Provision. The Contractor shall provide and maintain neat and sanitary accommodations for the use of its employees as required for compliance with the Illinois Department of Health and all applicable county regulations. No nuisances shall be permitted.

Excess Garbage and Clutter Removal. The trash generated from the installation, including lunch bags and drinks, shall be stored in a neat manner until disposed of properly. The Contractor shall be responsible for removing and legally disposing of trash in a timely manner. Trash shall not be allowed to blow around or away from any construction site.

Fencing. The Contractor shall include and install galvanized steel fencing to provide complete perimeter security at the shelter site. The fence and access gate are identified in the Plans and identified under separate items. A hardened, four-digit combination gate lock shall be provided by the Contractor, and the combination shall be set to the IDOT specifications.

Weed Prevention. The fenced compound area at all sites shall be treated with an IDOT-approved herbicide and covered with weed prevention material. The Contractor shall apply gravel or crushed rock to the area to a depth of 6 inches, so that mowing and other requirements are minimized, unless otherwise specified herein, within the plan set, and/or in the Contract. A woven plastic weed barrier shall be placed on the ground before gravel installation. The barrier shall be installed according to the manufacturer's recommendations. The manufacturer's recommendations shall describe the minimum 10% overlap for each section and the method of securing the edges of the mat with stakes. See gravel section detail on contract drawings.

Compound Concrete Pad. The Contractor shall install a concrete pad within the fenced compound as per plans.

Fence Grounding. The fence shall be electrically grounded to prevent shock hazards from lightning or other electrical sources. One metal fence or gate post located adjacent to the exterior ground triad shall be grounded to one of three ground rods with #2 AWG stranded copper wire. The ground wire shall be buried two feet below finished grade. The gate and gatepost shall be bonded together with a flexible ground, such as welding cable wires. All connections to the ground wire shall be exothermically bonded. The fence's top rail shall be connected to the post.

Grounding Lead. Ground leads shall be #2 AWG stranded copper wires and shall be required for all above and below ground grounding wire installations.

Cutover Work. The Contractor shall transition equipment and cabling from the existing Halsted communication shelter. The Contractor shall also install specified equipment from the Traffic Systems Center to the new shelter.

The following is a listing of existing equipment within the Halsted communication shelter, which is to be verified by the Contractor:

University of Illinois data link

- (1) Cisco 9300 switch
- (1) APC 2200 UPS on rack-mounted shelf
- (1) HP 8000 Elite SFF PC on rack-mounted shelf

IDOT network equipment

- (2) Cisco Catalyst 9300 48T access switches
- (2) Cisco Catalyst 9500 core switches
- (2) Cisco Catalyst 9500 regeneration switches
- (1) IMUX 2000 Intelligent Multiplexer
- (1) 20 AMP Power Center
- (1) TX/RX Terminal Board
- Fiber optic termination panels

CCTV camera equipment

- (10) Siquira C-60 E-MC video encoders
- (10) IFS VT1930WDM video transmitter/data receivers
- (1) Ruggedcom RMC40 media converter
- (2) B&B Electronics Mini-MC media converters
- (1) Power center

Ancillary equipment

- (1) table
- Model 334 cabinet (to be removed and salvaged)
- Type IV surveillance cabinet (to be relocated and reinstalled with all external openings sealed as ITS cabinet Z6)

The Contractor shall compile a complete inventory of equipment within the existing Communications Shelter, for approval by the Engineer. As part of this inventory, the Contractor shall document any issues with the equipment, e.g., damage, missing components, before removing any equipment. Additional items identified shall be relocated, salvaged, or removed per the Engineer.

The Contractor shall relocate and re-terminate existing fiber optic cables as shown on the plans. This effort shall be considered a component of the installation of termination panels in the communications shelter.

In relocating the equipment and re-terminating these cables, the Contractor shall recognize that they are being used for operations. The Contractor shall maintain system operations during this work, with a minimum impact. The process of moving these cables or relocating termination equipment from the cabinets to the shelter shall be done during specific times identified by the Department. Typically, the timeframes available to make these changes will be on non-holiday weekends. The Contractor shall assume that the work will be accomplished during this timeframe and provide the necessary resources to accomplish the work without causing an operational impact to the systems.

When splicing into existing fiber optic cables that are supporting operations, the Contractor shall take additional precautions to avoid disrupting Communications Center and Traffic System Center operations. The specific timeframes for performing the work shall be dictated by the Engineer. The Contractor shall commit adequate resources to finish the work during the authorized periods. In addition, the Contractor shall exercise additional precautions to ensure that only the fibers, conductors, or equipment that are assigned to this project, are accessed by the Contractor's technicians.

Prior to splicing or re-terminating any existing cables or fibers, the Contractor shall provide specific details of the work to be done to the Engineer with an anticipated timeframe to complete the work. This must be done a minimum of seven calendar days prior to commencing the work. The Engineer will grant approval for any operations 72 hours in advance of their commencement.

Prior to commencing any operations, the Contractor shall document the existing attenuation of any fibers using an OTDR and source/power meter. Subsequent to relocating and re-terminating the cable, the Contractor shall measure the attenuation of all fibers affected by the move. Any difference in attenuation greater than 0.5 dB shall be addressed and if necessary, the Contractor shall re-splice the fibers.

Rack Mounted Fiber Optic Termination Panel. The fiber optic termination panels shall be installed in the communication shelter as specified on the Plans. The panels shall come with cable strain relief hardware and pull out label for administrative documentation. All work shall be neat and in a workmanlike manner. Particular care shall be taken as to not crush or kink the fiber optic cable.

Remote Terminal Units (RTUs)

Installation. Install the Remote Terminal Unit at the location indicated in the Contract Drawings and connect to the assigned terminals of the telephone terminal cabinet. Installation of the RTUs may necessitate the purchase of communications components from the RTU manufacturer to be installed at the control center. In addition, some field programming may be required.

Mounting. Mount enclosures as shown on the Contract Drawings, so that all equipment at the location is of uniform height. A grounding cable shall be attached mechanically to the enclosure such that it can be easily removed if necessary.

Verification. Following completion of the installation of all SCADA equipment at a site, the Contractor shall inspect all equipment wiring to verify that all mechanical connections are made, and property secured, all hardware is installed in its proper location, and all wiring is property terminated. This inspection shall include conductor and shield continuity and isolation verification of all installation wiring. Data sheets containing evidence of such inspection, certified as correct by the Contractor's Quality Control Engineer for the project, shall be delivered to the Engineer for approval. The Contractor shall receive approval of such inspection certification before applying power to the SCADA equipment covered by such certification.

Grounding. Grounding of all the equipment shall be provided as required by the Manufacturer's specifications and Electrical Grounding Section of this Specification and shall be approved by the Engineer.

Documentation

The system shall include thorough documentation of all hardware and software to be supplied. Documentation for all procured Master Station equipment shall consist of the original manufacturer's manuals (one per unit supplied). Documentation delivered for hardware and software manufactured by the RTU vendor shall be subject to approval.

Hardware Documentation

System Manual. A System Manual shall be provided which includes a complete summary list of deliverable items: remote stations, spares, test equipment, consumables, and all documentation manuals and drawings.

Remote Station Manuals. The remote station manual shall include as a minimum the following items:

- Installation and startup instructions
- Instructions for expansion of the RTU module
- Theory of operation
- Maintenance and troubleshooting guidelines
- Functional block diagrams
- Layout drawings and interconnect drawings
- Schematics of each RTU module
- Replacement parts list.

Warranty. The equipment shelter shall carry a manufacturer's warranty of one year from the date of final IDOT acceptance. Said warranty shall be transferable from the Contractor to the IDOT upon the anniversary of the Contractor's one-year warranty period.

Training. The training for this section shall be in accordance with Specification – General Provisions.

Integration Testing

Integration testing of the complete SCADA system for the project shall follow completion of all work regarding the SCADA system under the Contract, including system testing at all stations and at the Control Center. Integration testing shall consist of exercising the overall SCADA system from the Control Center and locally to verify all is operational and shall be done in accordance with the equipment Manufacturer's recommended System Testing.

Local Field Acceptance Tests

Perform local field acceptance test in accordance with the approved test procedures and furnish a report of each test.

Test SCADA system's rack equipment under power following approval of the Contractor's installation inspection by the Engineer. Installation testing shall demonstrate the full functional capability of the equipment.

Inspection and Verification. The inspection shall be performed by the Contractor and witnessed by the engineer or a designated representative. The Contractor shall notify the engineer at least 10 calendar days prior to completion of the installation. Following shelter equipment installation, the Contractor, in conjunction with the engineer or designated personnel, shall verify that all equipment is correctly installed and functional.

For ground system inspections, the Contractor shall notify the engineer at least 2 calendar days prior to completion of the installation. Below-grade ground installations and ground connections shall not be backfilled until inspected and approved by the engineer. All test results shall be recorded in a standardized format to be determined by the Contractor and approved by the engineer prior to testing. All recorded test report data shall be dated, witnessed, and signed by at least one representative of IDOT and the Contractor. The Contractor, at no cost to IDOT shall remedy all deficiencies.

Mechanical Inspection. Equipment that is to be mounted to the shelter walls shall be inspected to ensure adequate support has been provided. The HVAC system shall be tested for adequate heating, cooling, and dehumidification. The building shall be inspected for the proper sealing of conduit ports, telephone/signal cables, and ground wire penetrations. The Contractor shall be responsible for correcting any deficiencies.

Electrical Inspection. The shelter lights and smoke detectors shall be verified for proper operation. The Contractor shall verify proper power load balances and provide a report to the engineer prior to acceptance of the site. The Contractor shall be responsible for correcting any deficiencies.

Grounding Inspections. The grounding system shall be inspected for proper connection types, tightness, workmanship, as well as conformance to the approved design. Any exothermic bonds that are deemed unsatisfactory shall be repaired with new bonds. Any mechanical connections that are deemed unsatisfactory shall be repaired or replaced.

Site Inspection. The site shall be inspected and shown to be free of debris, and proof that excavations are backfilled and restored shall be provided.

Performance Testing. Following the completion of all acceptance testing and inspections, the installed site(s) shall be subjected to a minimum 20-day performance period. For the purpose of a successful performance period, failure of operation is defined as the failure of a major site component (i.e., HVAC systems, etc.). Degradation of performance is not a failure if function and proper operation is maintained. The performance verification shall be accomplished with the engineer or his designee present. Upon acceptance of the test criteria by the engineer, the 20-day performance period shall begin.

This requirement shall be accomplished during a period of time not to exceed 45 consecutive calendar days after equipment installation, testing, and inspection. If a successful performance period cannot be accomplished within 45 consecutive calendar days after the equipment testing and inspection, IDOT reserves the right to deem the Contractor in default and enforce the provisions set forth in the contract.

CCTV DOME CAMERA, HIGH DEFINITION

Install a CCTV dome camera, HD on the communications shelter exterior as shown in the Plans using a manufacturer-approved mounting bracket. Route camera cabling to a CCTV equipment cabinet located within the communications shelter, providing an airtight seal for the structure entry points.

CCTV Camera. The CCTV camera shall be as described under the special provision CLOSED CIRCUIT DOME VIDEO CAMERA, HIGH DEFINITION.

CCTV Cabinet. The CCTV Cabinet shall be a Hoffman Enclosures Model A20H1610SS6LP, Electromate Enclosures Model E-20H1610SSLP, or approved equal. The cabinet shall be NEMA 4X compliant. The nominal dimensions of the cabinet shall be 20 inches high by 16 inches wide by 10 inches deep. The cabinet shall be fabricated of 14 gauge Type 304 or Type 316L stainless steel. All seams shall be continuously welded and ground smooth with no holes or knockouts. The cabinet shall be fabricated with a rolled lip around three sides of the door and on all sides of the enclosure openings to exclude liquids and contaminants. A stainless steel door clamp assembly shall assure a watertight seal. A seamless gasket shall be included to assure a watertight and dust-tight seal.

A data pocket of high impact thermoplastic material shall be provided. The nominal dimensions of this pocket shall be 12 inches by 12 inches.

Collar studs shall be provided for mounting the stainless steel backboard panel. The cabinet shall be unpainted. Cover, sides, top, and bottom shall have a smooth brushed finish. The cabinet shall mount on the shelter wall.

The Contractor shall prepare and submit a shop drawing detailing the complete closed-circuit television cabinet installation. The shop drawings shall identify the installation and specifications of all components to be supplied, for approval of the Engineer. The Contractor shall install the CCTV cabinet as indicated in the Plans. The Contractor shall verify the mounting criteria and dimensions based upon the structure or pole being provided. Any adjustments in the dimensions for the mounting brackets shall be approved by the Engineer.

CCTV Cabinet Equipment. The CCTV camera cabinet equipment shall be as described under the special provision CLOSED CIRCUIT TELEVISION (CCTV) EQUIPMENT – FIBER OPTIC DISTRIBUTION.

Method of Measurement. The IDOT COMMUNICATIONS SHELTER shall be measured for payment on a lump sum basis for all work furnished, installed, configured, warranted, made fully operational, and tested according to the specifications detailed herein, within the plan set, and/or in the Contract. This includes shelter, shelter foundation, generator, generator foundation, ground ring and connection to fence ground, ground inspection well, lightning protection system, automatic transfer switch, manual transfer switch, portable generator receptacle, surge suppression device, distribution panels, uninterruptable power supply, CCTV camera equipment cabinet, halo ground, conduit, conductors, equipment racks, meter and disconnect switch, and all electronics noted above and as required for a complete solution furnished, installed, tested, labeled, documented, and accepted by Engineer. Also included are all on-site manufacturer representative inspections, testing, and training as described herein.

IDOT COMMUNICATIONS SHELTER does not include work associated with site grading, concrete pad inside the compound, access road, or fencing around the compound, nor does it include the CCTV dome camera or CCTV cabinet equipment.

Basis of Payment. This work will be paid for at the lump sum price for ILLINOIS DEPARTMENT OF TRANSPORTATION COMMUNICATIONS NODE, for the size specified, which shall be reimbursement in full for the work described herein.

ROD AND CLEAN EXISTING CONDUIT

Description. This work will consist of inserting a duct rod or electrical fish rod or tape of sufficient length and rigidity into an electrical conduit opening in one electrical manhole, junction box or handhole, and pushing the said rod through the conduit to emerge at the next or subsequent manhole, junction box, or handhole in the conduit system at the location shown on the plans. The duct rod may be inserted and removed by any standard construction method which causes no damage to the conduit system. The size of the conduit may vary, but there will be no differentiation in cost for the size of the conduit.

The conduit system which is to be rodded and cleaned may exist with various amounts of standing water in the manholes. The contractor must pump the water or sufficient water from the manholes to drain the conduit and to afford compatible working conditions for the installation of the duct rods and/or cables. The pumping of the manholes will be incidental to the work of rodding and cleaning of the conduit.

Any manhole which, in the opinion of the Resident Engineer contains excessive debris, dirt or other materials to the extent that conduit rodding and cleaning is not feasible, will be cleaned at the Engineer's order and payment approved as a separate pay item, and not a part of this specification.

Prior to removal, of the duct rod, a duct cleaning attachment such as a properly sized wire brush or cleaning mandrel must be attached to the duct rod, which by removal of the duct rod will be pulled through the conduit to remove sand, grit, or other light obstructions from the duct to provide a clean, clear passage for the installation of cable. Whenever the installation of cables is not performed as an adjunct to or immediately following the cleaning of the duct, a light weight pulling line such as a 1/8" polyethylene line or conduit measuring tape must be placed and will remain in the conduit to facilitate future work. When great difficulty of either inserting the duct rod or removal of the cleaning mandrel is encountered, the duct may require further cleaning by use of a compressed air gun, or a low pressure water hose. In the case of a broken duct line, the conduit must be excavated and repaired. The existence and location of breaks in the duct line may be determined by rodding, but the excavation and repair work required will not be a part of this pay item.

Method of Measurement. This work will be measured per lineal foot for each conduit cleaned. Measurements will be made from point to point horizontally. No vertical rises will count in the measurement.

Basis of Payment. This work will be paid for at the contract unit price per lineal foot for ROD AND CLEAN EXISTING CONDUIT for the installation of new electric cables. Such price will include the furnishing of all necessary tools, equipment, and polyethylene line as required to prepare a conduit for the installation of cable. When the number of cables to be installed requires the use of more than one conduit in the same run, each additional conduit required will be rodded and cleaned as a separate unit and paid for at the contract unit price.

FIBER OPTIC CABLE INNERDUCT

Description. This item shall consist of furnishing, installing, splicing, connecting and demonstrating continuity of fiber optic cable innerduct of sizes specified herein and as shown on the contract drawings. The innerduct shall be High Density Polyethylene.

Materials.

General:

The duct shall be a spiral ribbed plastic duct which is intended for underground use and which can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance. The ribbed duct shall have internally designed longitudinal ribs for reduced pulling frictions and increased lubrication effectiveness

The duct shall be made of high density polyethylene which shall meet the requirements of ASTM D 3035. The innerduct material shall be composed of high density polyethylene meeting the requirements of PE334470E/C as defined in ASTM D3350.

Submittal information shall demonstrate compliance with the details of these requirements.

Dimensions:

Duct dimensions shall conform to the standards listed in ASTM D3035, SDR-11. Submittal information shall demonstrate compliance with these requirements.

Nominal Size (Diameter)	Inside Diameter (minimum)	Outside Diameter (Average)	Wall Thickness (Min.)	Bend Radius (minimum)	Pull Strength	Weight Average (lbs/100ft.)
1"	1.030"	1.315"	0.120"	14"	500	19
1.25"	1.313"	1.660"	0.151"	17"	750	31
1.5"	1.506"	1.900"	0.173"	19"	1000	40
2"	1.885"	2.375"	0.216"	24"	1600	60

Marking:

As specified in NEMA Standard Publication No. TC-7, the duct shall be clearly and durably marked at least every 10 feet with the material designation (HDPE for high density polyethylene), nominal size of the duct, and the name and/or trademark of the manufacturer.

Color:

Innerduct shall be colored as follows or as directed by the Engineer.

Usage Designation	Color
Fiber Optic Trunk Cable (Ducts containing cables of 144 or 96 fibers)	Orange
Fiber Optic Distribution Cable (Ducts containing cables of 12, 6 or 4 fibers and 144 or 96 fiber ducts designated as distribution fibers)	Blue

Installation.

Pulling Tension.

Pulling tension of the duct shall be monitored throughout the pull and pulling tension shall not exceed those listed in the table or the specific manufacturer maximum pulling tensions as indicated in the catalog cut submittals. Failure to monitor the pulling tension will result in non-payment of that particular duct span and the span may be reinstalled with new duct at no additional cost to the State. Lubricants used shall be compatible with the duct.

Junction boxes.

Where duct passes through junction and/or pull boxes, the duct shall remain continuous unless a break is specifically indicated in the plans or as directed by the Engineer.

Handholes and Communications Vaults.

Where duct passes through handholes or vaults, the duct shall be looped uncut within the handhole unless otherwise indicated on the Plans or directed by the Engineer.

Bends.

Minimum bending radius shall be in accordance with the above table or the manufacturer's recommended radius, whichever is larger. Bends shall be made so that the duct will not be damaged and the internal diameter of the duct will not be effectively reduced. The degrees of bend in one duct run shall not exceed 360° between termination points.

In Trench

Where duct is installed in trench, it shall be placed in the bottom of the trench after all loose stones have been removed and all protruding stones have been removed or covered with backfill material as directed by the Engineer.

Where duct is shown to be installed in trench, it shall be installed at a depth not less than 30 inches unless otherwise indicated or specifically directed by the Engineer.

The inner duct may be plowed into place. Unless otherwise indicated or specifically approved by the Engineer, plowing of inner duct shall lay the duct in place and shall not pull the duct through the length of the cut behind a bullet-nose mandrel or similar apparatus. In all cases, plowing operations shall be non-injurious to the duct.

In Raceway

Where duct is installed in raceways, lubricating compounds shall be used where necessary to assure smooth installation.

Encased in Concrete

Concrete shall be class SI complying with Section 720 of the Standard Specifications.

Steel Reinforcement Bars. Steel reinforcement bars shall comply with Section 706.10 of the Standard Specifications.

Underground concrete-encased conduit shall be supported on interlocking plastic spacers specifically designed for the purpose spaced along the length of the run as recommended by the manufacturer. Spacing between raceways within a common duct bank shall be not less than 2 inches. The interlocking spacers shall be used at a minimum interval of 8 ft.

Concrete cover overall shall not be less than 3 inches all around the encased run. Space below the conduit, and concrete fill shall be assured. Care shall be exercised during concrete placement to assure that there are no voids, so that spacers are undisturbed, and so that conduit joints stay secure and unbroken. Concrete shall be deflected during placement to minimize the possible damage to or movement of the conduits.

Conduit encased in concrete shall have steel reinforcing where installed below roadway or other paved vehicle areas (including shoulder) and the reinforcement shall extend not less than 5 feet additional from the edge of pavement unless otherwise indicated. Steel reinforcement shall not be less than No. 4 bars at corners and otherwise spaced on 12-inch centers, tied with No. 4 bars on 12-inch centers.

The Engineer shall examine all conduit joints for compliance with section 5 of this specification before concrete is poured.

Embedded

Conduit embedded in structure shall be supported on interlocking plastic spacers specifically designed for the purpose spaced along the length of the run as recommended by the manufacturer. Spacing between raceways within a common structure shall be not less than 2 inches. The interlocking spacers shall be used at a minimum interval of 8 ft.

Concrete cover overall shall not be less than 3 inches all around the embedded run. Space below the conduit, and concrete fill shall be assured. Care shall be exercised during concrete placement to assure that there are no voids, so that spacers are undisturbed, and so that conduit joints stay secure and unbroken. Concrete shall be deflected during placement to minimize the possible damage to or movement of the conduits.

The Engineer shall examine all conduit joints for compliance with section 5 of this specification before concrete is poured.

Joints

All HDPE duct to HDPE duct joints shall be made with an approved duct fusion splicing device.

HDPE coilable non-metallic conduit to non-HDPE coilable non-metallic conduit joints shall be either made with an approved mechanical connector or with a chemical compound. Both methods must be specifically designed for joining HDPE coilable non-metallic conduit. Minimum pullout force for the chemical compound shall be as listed in the following table.

Nominal Size		Pullout Force	
mm	in	N	Lbs
31.75	1.25	2400	540
38.1	1.50	2535	570
50.8	2.0	3335	750
63.5	2.5	4445	1,000
76.2	3.0	6225	1,400
101.6	4.0	8890	2,000

Measurement. The duct shall be measured for payment in linear feet in place as described herein. Measurements shall be made in straight lines between horizontal changes in direction between the centers of the terminating points (poles, cabinets, junction boxes). Vertical measurement of the duct shall be as follows:

For runs terminating at junction boxes and/or control cabinets, the vertical measurement shall be taken from the bottom of the trench, or horizontal raceway, to a point 18-inches beyond the center of the junction box or control cabinet.

For runs terminating at poles, the vertical measure shall be taken from the bottom of the trench, or horizontal raceway, to a point 18-inch beyond the center of the light pole handhole regardless of light pole mounting method

Innerduct installed in excess of the limits describes herein shall not be paid for.

Basis of Payment. This item will be paid for at the contract unit price per foot installed for INNERDUCT, of the size of duct as indicated, which shall be payment in full for all material and work as specified herein.

RELOCATE EXISTING ITS CONTROLLER CABINET

Description. This work shall consist of removing an existing ITS cabinet and reinstalling it in a location as specified in the plans. This work includes the disconnection and reconnection of all cabling and internal cabinet components.

Construction Requirements. The existing ITS cabinet shall be de-energized and removed from its foundation and replaced in a location as shown in the plans.

When installing the cabinet on a temporary wood pole, the Contractor shall provide a closed bottom made of aluminum alloy. The bottom shall be sealed along the entire perimeter of the cabinet base to ensure a water, dust and insect-proof seal. The bottom shall provide a minimum of two (2) 4 inch (100 mm) diameter holes to run the electric cables through. The 4 inch (100 mm) diameter holes shall have a bushing installed to protect the electric cables and shall be sealed after the electric cables are installed.

Any damage incurred during the relocation shall be repaired or damaged components shall be replaced at no cost to the Department.

Method of Measurement. This work will be measured on a per each basis each for relocate existing ITS controller cabinet.

Basis of Payment. This work will be paid at the contract unit price per each for RELOCATE EXISTING ITS CONTROLLER CABINET as shown on the plans.

CLOSED CIRCUIT TELEVISION (CCTV) EQUIPMENT – FIBER OPTIC DISTRIBUTION

Description. This item shall consist of furnishing and installing equipment for the control and distribution of CCTV video from the CCTV camera to and at a Video Collection Point (VCP). Transmission for the video and control signals shall be by fiber optic cable as specified elsewhere herein and as indicated in the plans.

Construction Requirements

General:

The Contractor shall prepare and submit a shop drawing detailing the complete closed-circuit television cabinet equipment installation. The shop drawings shall identify the installation and specifications of all components to be supplied, for approval of the Engineer. Particular emphasis shall be given to the cabling and the interconnection of all of the components.

The Contractor shall demonstrate a pre-installation assembly using the proposed components. This demonstration shall take place at the D1 Headquarters in Schaumburg. These conformance tests shall be completed prior to the delivery of any completed assemblies to the project site. Any deviations from these specifications that are identified during this testing shall be corrected prior to shipment of the assembly to the project site.

Appropriate connectors shall be furnished and installed to interface the in-cabinet components to the integrated dome camera assembly. The Contractor shall mount the in-cabinet components in the equipment cabinet and connect them to the appropriate power, communication, and video feed cables.

Testing:

The Contractor shall test each installed CCTV Cabinet Equipment. The test shall be conducted from the field cabinet utilizing the standard communication protocol and a laptop computer. The Contractor shall verify that the camera can be fully exercised and moved through the entire limits of Pan, Tilt, Zoom, Focus and Iris adjustments, using both the manual control and presets.

The Contractor shall repeat the test at the communications shelter associated with the CCTV camera. This test confirms the distribution portion of the video circuit, that is, the portion of the circuit from the CCTV camera to the network switch.

The Contractor shall maintain a log of all testing and the corresponding results. A representative of the Contractor and a representative of the Engineer shall sign the log as witnessing the results. Records of all tests shall be submitted to the Engineer prior to accepting the installation.

Documentation:

One copy of all operations and maintenance manuals for each CCTV component shall be delivered for each assembly installed. In addition, full documentation for all software and associated protocols shall be supplied to the Department on a CD-ROM. The Department reserves the right to provide this documentation to other parties who may be Contracted with in order to provide overall integration or maintenance of this item.

Warranty:

The Contractor shall warranty all materials and workmanship including labor for a period of two years after the completion and acceptance of the installation, unless other warranty requirements prevail. The warranty period shall begin when the Contractor completes all construction obligations related to this item and when the components for this item have been accepted, which shall be documented as the final completion date in the construction status report. This warranty shall include repair and/or replacement of all failed components via a factory authorized depot repair service. All items sent to the depot for repair shall be returned within two weeks of the date of receipt at the facility. The depot location shall be in the United States. Repairs shall not require more than two weeks from date of receipt and the provider of the warranty shall be responsible for all return shipping costs.

The depot maintainer designated for each component shall be authorized by the original manufacturer to supply this service. A warranty certificate shall be supplied for each component from the designated depot repair site indicating the start and end dates of the warranty. The certificate shall be supplied at the conclusion of the system acceptance test and shall be for a minimum of two years after that point. The certificate shall name the Department as the recipient of the service. The Department shall have the right to transfer this service to other private parties who may be contracted to perform overall maintenance of the facility.

Materials.

Equipment Installation. The installation and mounting of the CCTV equipment shall be fully coordinated with the enclosure or co-location.

Co-location of CCTV equipment. The CCTV equipment maybe co-located within a traffic signal controller, or other equipment as indicated.

The equipment shall be securely mounted on a mounting back panel or on a corrosion resistant DIN rail system.

Closed Circuit Television Camera Power Supply. The power supply, as required, as specified elsewhere herein and as indicated in the plans, shall be placed in the cabinet. The power supply is included in the CLOSED CIRCUIT DOME TELEVISION CAMERA, HD pay item.

Ethernet Managed Switch. The Ethernet Managed Switch as specified elsewhere herein and as indicated in the plans, shall be placed in the cabinet.

Network (IP-Video) Surge Protection Device (SPD). The Network (IP-Video) SPD shall be modular in design to support multiple installation options e.g. Stand-alone or DIN rail mounting configuration. SPD shall be a single port unit to support industrial 1000/100/10-Base-T Ethernet and POE applications. SPD shall support shielded RJ45 connectors and comply with UL497B listed. SPD shall comply with the following standards: TIA/EIA-568-B.2-1, IEEE 802.3ab, IEEE 803.3af, and IEEE 803.3at.

Fiber Optic Cable Termination. The Contractor shall include all necessary wires and cables necessary to interconnect the components of the CCTV cabinet. The Contractor shall provide a factory terminated patch block with a 12 fiber pigtail of sufficient length to connect to the lateral splice handhole without the use of any intermediate splices. The patch block shall be a Fiber Connections, Gator Patch II or approved equal.

Method Of Measurement. CCTV equipment shall be counted, each CCTV unit installed.

Basis Of Payment. This item shall be paid at the contract unit each for CLOSED CIRCUIT TELEVISION EQUIPMENT, FIBER OPTIC DISTRIBUTION.

ATMS SYSTEM INTEGRATION

Description. This item includes integrating all Roadside (Bluetooth) Detector installations shown on the plans into the IDOT Advanced Traffic Management System (ATMS). Data from the Roadside Detector stations will be collected and integrated via the existing iNET interface to the ATMS. This item includes all software, programming, miscellaneous devices, cabinets, racks, and cables necessary to provide the successful integration of the Roadside Detector stations in the project to the existing expressway traffic monitoring system. This item shall provide data to the Gateway Traveler Information System (see Gateway Integration special provision).

Work as necessary will be performed at the:

Illinois Department of Transportation
Bureau of Traffic Operations/Electrical Field Office
445 W. Harrison Street
Oak Park, Illinois 60304

Integration. The Contractor shall subcontract with the development and maintenance contractor for the ATMS to perform all ATMS software and hardware modifications. Contact information is:

Parsons
Project Manager
650 E Algonquin Rd, Suite 104
Schaumburg, IL 60173

Phone: (847) 925-0120

The ATMS system shall be upgraded and expanded to add all Roadside Detector stations. The integration must be made to make this expansion a seamless transition, and function in an identical manner as the existing expressway surveillance. Work under this item includes but is not limited to the following:

- Integrate data from the additional Roadside Detector stations through the existing iNET interface at the existing rate of once every 20 seconds.
- Create new Vehicle Detection Station (VDS) display, data table, description and control panel display, and travel time tables.
- Modify the existing graphic user interface, report generators, data bases, broadcast feeds (both subscriber and internal), and data tables for the dynamic message sign control.
- Display on the Traffic Systems Center ATMS maps, and all user interfaces the new Roadside Detector stations data (as applicable) including volume, occupancy, speed, vehicle classification (length), and operational status.
- Display the operational status of Roadside Detectors on the Traffic Systems Center ATMS maps and all user interfaces.
- Create new segments and groupings used to display travel time and congestion data to the Dynamic Message Signs.
- Provide the Gateway XML data feeds for presentation of the additional data to the Gateway web page and user interfaces (see Gateway Integration special provision).
- Update the Lake Michigan Interstate Gateway Alliance (LMIGA) data feeds for presentation of the additional data to the web page and user interfaces.
- Develop an integration acceptance test plan and conduct said test to verify that all Roadside Detector stations have been properly integrated according to the requirements. This acceptance plan shall conclude with a 30-day burn-in period. During the burn-in period, the subcontractor shall identify and resolve any problems identified with the integration.

- Coordinate with the Roadside Detector manufacturer, ATMS Integration Programmer, and Gateway Integration Programmer.

Method of Measurement. The ATMS System Integration shall be measured as lump sum.

Basis of Payment. This item shall be paid for at the contract lump sum price for ATMS SYSTEM INTEGRATION, which price shall be payment in full for the work described for a complete seamless integration of the new Roadside Detector stations into the existing IDOT ATMS System. Acceptance shall be granted after integration and after passing an acceptance test proposed by the Subcontractor, and agreed upon by the Engineer.

GATEWAY INTEGRATION

Effective Date: February 27, 2015

Description. This work shall consist of software modification to the Gateway Traveler Information System (GTIS) Server Interface from the ATMS XML feed (see ATMS System Integration special provision) and any modifications require to broadcast this information to the GTIS web page and media. The cost of this work is incurred by the Department.

In order to distribute the detector data and sign legends to the media, traffic engineers, and the GTIS web page, the ATMS data must be integrated into the GTIS. The integration software shall utilize the five-minute traffic data feeds from the ATMS and translate the data into a format that is compatible with the existing user interface and distribution process. The data shall appear to all users in a format identical to existing detector stations and DMS. No operator intervention shall be required to incorporate the data into the GTIS.

CONSTRUCTION REQUIREMENTS

Gateway Provider Coordination: The Contractor shall contact and coordinate with both the work required and timing of the integration with the Gateway Provider listed below:

John Dillenburg
University of Illinois at Chicago
Department of Computer Science
(312) 996-5598
dillenbu@uic.edu

This work shall be performed by the Gateway Provider.
All software developed for this process shall become the property of the Illinois Department of Transportation.

Basis of Payment. Any changes performed by the Gateway Provider to integrate the proposed Roadside Detectors and DMS into the existing GTIS will be paid for according to Article 109.05 after final acceptance has been granted as determined by the Engineer.

TEMPORARY WOOD POLE, CLASS 4

Description: This item shall consist of furnishing, installing and removing a temporary wood pole, as specified herein and all hardware and accessories required for the intended temporary use of the pole.

Materials: Materials shall be according to the following Articles of Section 1000 - Materials

Item	Article/Section
(a) Light Pole Identification.....	1069.06
(b) Wood Pole.....	1069.04

CONSTRUCTION REQUIREMENTS

Installation: Installation shall be as described in Article 830.03(c).

Wood poles may be used poles as approved by the Engineer as described in Article 830.04. The wood pole shall be transferred to IDOT District 1 for maintenance under proposed future contracts.

Method of Measurement: Wood poles shall be counted as, each installed.

Basis of Payment: This item shall be paid at the contract unit price each for TEMPORARY WOOD POLE, of the class and length indicated.

BUDGETARY ALLOWANCE FOR CCTV INTEGRATION

Description. This item is to establish a budget account to allocate funds for the payment of the video integration. A budgetary allowance has been established since the final cost is unknown. This allowance will not be used to repair damage caused by the Contractor's operations. Damage caused by the Contractor's operations shall be repaired at no additional cost to the Contract.

The allowance under this Special Provision includes the coordination with camera equipment provided under this contract, adjacent contract(s), and coordination with existing CCTV equipment as indicated, including adjustments of or supplements to the equipment as may be required

Video Control software. The existing control software is ICX's 360 Cameleon Enterprise camera control. Included in this item, the Contractor shall provide 10 Enterprise software license units. The Contractor shall configure the cameras within the video control software. This work shall be coordinated with the Electrical Maintenance Contractor.

Provisioning of IP routing and switching equipment. The Contractor shall fully integrate all the equipment to be installed with the existing video distribution system as a part of this item and this coordination will require technical services of the existing system integrator, AT&T, a Cisco Systems Integrator (Contact: Jim Patterson, AT&T, 217.801.2329) and coordination with the State District 1 Electrical Maintenance Contractor. This work shall be included in the item and will not be paid for separately.

This item shall be bid at a price of \$25,000.00

Basis of Payment. This item shall be paid for at the contract lump sum price or fraction thereof for BUDGETARY ALLOWANCE FOR CCTV INTEGRATION, which shall include all work as described herein.

ROADSIDE DETECTOR

Effective: February 27, 2015

Revised: March 4, 2020

Description.

The system shall provide reliable travel time data between points along the highway project and incorporate the data into the District 1 Parsons iNet ATMS (see ATMS Integration Pay Item). This system shall consist of multiple Roadside (Bluetooth) Detectors. The system shall monitor Bluetooth signals as vehicles pass the detector stations. Continuously sent signals (Media Access Control (MAC) addresses used by cell phone wireless earpieces, laptops, and some vehicles) are anonymously collected and compared at the various locations as the vehicles pass a sequence of detector stations. The time between detection of a unique device at two or more detectors is used to determine the average travel time between roadway locations. These detectors shall send the data to an existing Data Server located at the IDOT Traffic Systems Center (TSC) in Oak Park. The Data Server shall process the data and present it to the ATMS in XML format at no less than five-minute intervals.

All work shall be coordinated with the Traffic Systems Center Engineer, ATMS Integration Subcontractor (see ATMS Integration Pay Item), Gateway Integration Subcontractor (see Gateway Integration special provision), Manufacturer and the Resident Engineer.

The Roadside Bluetooth Detector Manufacturer shall furnish no less than the following components, services, subsystems, and software modifications required to provide a complete operational system.

Roadside Detector.

The roadside detector continuously monitors and timestamps the presence of Bluetooth devices within the range of the receiver. This data is collected by the existing District 1 Bluetooth Data Collection Server every 5 minutes or less.

Equipment and component parts furnished shall be new, be of the latest design and manufacture, and be in an operable condition at the time of delivery and installation. All parts shall be of high quality workmanship, and no part or attachment shall be substituted or applied contrary to the manufacturer's recommendations and standard practices. The Contractor shall be responsible for providing all materials (mounting brackets, connectors, software and hardware) to install and place into operation, a complete and operational system.

The detector shall consist of the Bluetooth sensor, cellular modem, solar power supply, battery, processor, and antennas integrated into a NEMA 4 enclosure with no penetrations to the enclosure except for the antenna and solar panel interconnection. All devices must comply with FCC regulations governing Bluetooth and Cellular emissions. The enclosure shall be self contained, with provision for mounting to wood poles, light poles, sign trusses, and other structures using stainless steel straps.

The Bluetooth sub assembly shall have the highest allowed transceiver power. The internal microprocessor should be capable of up to 1 GB storage.

The integral cellular modem (sim chip to be supplied by IDOT District 1) shall operate within the suburban and rural environment with no external gain antennas. In order to provide the sim chips, the Contractor shall supply IDOT with manufacturer, model number, ESN, and location for each detector.

The Bluetooth sensor shall contain advanced features designed to allow the unit to operate efficiently in a remote environment. Diagnostic heartbeat information such as voltage and temperature monitoring, as well as software stability information should be periodically sent along with the MAC addresses. The system is to be designed to be able to automatically reboot if a condition is detected that requires such action. In the case when a total system recovery is required, the sensor is to be designed to automatically re-image the system memory.

In addition, the sensor should have the ability to download software patches and upgrades over the air without the need to physically visit the unit. These patches and upgrades shall be included in this pay item at no additional cost to the State.

Operating range: -20 to +75 degrees C

Enclosure: NEMA 4 - Constructed for outdoor use to provide a degree of protection against falling dirt, rain, sleet, snow, windblown dust, splashing water, and hose-directed water; and that will be undamaged by the external formation of ice on the enclosure.

Battery: 12 VDC - 40 Ah (min.) Sealed Lead-Acid non-spillable, and maintenance-free

Power: Maximum consumption, including cell modem transmit 5.5 watt. Typical power consumption no greater than 2.5 watt

Solar panel: Capable of creating 30 watts of power (min.) at 12 VDC

Bluetooth Range: 150 feet

Installation.

Thirty (30) days prior to the scheduled field installation of each roadside detector, the Contractor shall deliver the detector to the Traffic Systems Center (TSC) for network configuration prior to installation by the Contractor. The detector shall be clearly identified as to which location it is to be installed for proper configuration. The detector MAC address shall be clearly identified. After the detector is configured, the Contractor shall retrieve the detector from the TSC and install it.

The Contractor, in conjunction with the IDOT District 1 Representative, the Manufacturer and Resident Engineer, shall identify locations for the roadside detectors as shown on the plans. It shall be the Contractor's responsibility to verify each location's viability and make any alternate site recommendations to the Department. At a minimum, the detectors shall be located outside the "Clear Zone" and within 500 feet of the locations shown on the Plans. The cost of the site survey shall be included in the cost of the Roadside Detector pay item.

The manufacturer shall provide guidance and assistance during site survey and installation.

The Bluetooth Detectors shall be mounted on poles as shown in the plans. The recommended mounting height for the Bluetooth sensor is 12 – 15 feet above the travelled lane (or as recommended by the manufacturer).

The solar panel shall be mounted in accordance with environmental and location conditions, as recommended by the manufacturer.

The Contractor and/or the manufacturer shall provide training to fully explain how to maintain and operate the Bluetooth Detectors. One half shall be dedicated to field information and one half shall be dedicated to Server maintenance. The class shall include all necessary documentation for the control and maintenance of the detectors for a minimum of 15 people . The class shall be held in District 1.

Warranty.

The Bluetooth manufacturer shall provide a five-year warranty, to IDOT and its Agents, on parts, labor and postage, for all detectors, hardware and software. The warranty shall also include five years of software patches and updates. Software licenses shall not expire.

Method of Measurement

ROADSIDE DETECTOR consists of the site verification, supply, installation, testing, and alignment of a complete function Bluetooth detector installation properly reporting to IDOT's Server and shall be measured as per unit each ROADSIDE DETECTOR.

Basis of Payment

The ROADSIDE DETECTOR shall be paid for each ROADSIDE DETECTOR.

FIBER OPTIC SPLICE

Effective: June 1, 2014

Description. The Contractor will splice optical fibers from different cable sheaths and protect them with a splice closure at the locations shown on the Plans. Fiber splicing consists of in-line fusion splices for all fibers described in the cable plan at the particular location.

Two splices are identified. A mainline splice includes all fibers in the cable sheath. In a lateral splice, the buffer tubes in the mainline cable are dressed out and those fibers identified on the plans are accessed in and spliced to lateral cables.

Materials.

Splice Closures: Splice Closures shall be designed for use under the most severe conditions such as moisture, vibration, impact, cable stress and flex temperature extremes as demonstrated by successfully passing the factory test procedures and minimum specifications listed below:

Physical Requirements: The closures shall provide ingress for up to four cables in a butt configuration. The closure shall prevent the intrusion of water without the use of encapsulates.

The closure shall be capable of accommodating splice organizer trays that accept mechanical, or fusion splices. The splice closure shall have provisions for storing fiber splices in an orderly manner, mountings for splice organizer assemblies, and space for excess or un-spliced fiber. Splice organizers shall be re-enterable. The splice case shall be UL rated.

Closure re-entry and subsequent reassembly shall not require specialized tools or equipment. Further, these operations shall not require the use of additional parts.

The splice closure shall have provisions for controlling the bend radius of individual fibers to a minimum of 38 mm (1.5 in.).

Factory Testing.

Compression Test: The closure shall not deform more than 10% in its largest cross-sectional dimension when subjected to a uniformly distributed load of 1335 N at temperatures of -18 and 38 degrees Celsius (0 and 100 degrees Fahrenheit). The test shall be performed after stabilizing at the required temperature for a minimum of two hours. It shall consist of placing an assembled closure between two flat parallel surfaces, with the longest closure dimension parallel to the surfaces. The weight shall be placed on the upper surface for a minimum of 15 minutes. The measurement shall then be taken with weight in place.

Impact Test: The assembled closure shall be capable of withstanding an impact of 28 N-M at temperatures of –18 and 38 degrees Celsius (0 and 100 degrees Fahrenheit). The test shall be performed after stabilizing the closure at the required temperature for a minimum of 2 hours. The test fixture shall consist of 9 kg (20 lb) cylindrical steel impacting head with a 50 mm (2 in.) spherical radius at the point where it contacts the closure. It shall be dropped from a height of 305 mm (12 in.). The closure shall not exhibit any cracks or fractures to the housing that would preclude it from passing the water immersion test. There shall be no permanent deformation to the original diameter or characteristic vertical dimension by more than 5%.

Cable Gripping and Sealing Testing: The cable gripping and sealing hardware shall not cause an increase in fiber attenuation in excess of 0.05 dB/fiber @ 1550 nm when attached to the cables and the closure assembly. The test shall consist of measurements from six fibers, one from each buffer tube or channel, or randomly selected in the case of a single fiber bundle. The measurements shall be taken from the test fibers before and after assembly to determine the effects of the cable gripping and sealing hardware on the optical transmission of the fibers.

Vibration Test: The splice organizers shall securely hold the fiber splices and store the excess fiber. The fiber splice organizers and splice retaining hardware shall be tested per EIA Standard FOTP-II, Test Condition 1. The individual fibers shall not show an increase in attenuation in excess of 0.1 dB/fiber.

Water Immersion Test: The closure shall be capable of preventing a 3 m (10 ft) water head from intruding into the splice compartment for a period of 7 days. Testing of the splice closure is to be accomplished by the placing of the closure into a pressure vessel and filling the vessel with tap water to cover the closure. Apply continuous pressure to the vessel to maintain a hydrostatic head equivalent 3 m (10 ft) on the closure and cable. This process shall be continued for 30 days. Remove the closure and open to check for the presence of water. Any intrusion of water in the compartment containing the splices constitutes a failure.

Certification: It is the responsibility of the Contractor to insure that either the manufacturer, or an independent testing laboratory has performed all of the above tests, and the appropriate documentation has been submitted to the Department. Manufacturer certification is required for the model(s) of closure supplied. It is not necessary to subject each supplied closure to the actual tests described herein.

CONSTRUCTION REQUIREMENTS

The closure shall be installed according to the manufacturer's recommended guidelines. For mainline splices, the cables shall be fusion spliced. 45 days prior to start of the fiber optic cabling installation, the Contractor shall submit the proposed locations of the mainline splice points for review by the Department.

The Contractor shall prepare the cables and fibers in accordance with the closure and cable manufacturers' installation practices. A copy of these practices shall be provided to the Engineer 21 days prior to splicing operations.

Using a fusion splicer, the Contractor shall optimize the alignment of the fibers and fuse them together. The Contractor shall recoat the fused fibers and install mechanical protection over them.

Upon completing all splicing operations for a cable span, the Contractor shall measure the mean bi-directional loss at each splice using an Optical Time Domain Reflectometer. This loss shall not exceed 0.1 dB.

The Contractor shall measure the end-to-end attenuation of each fiber, from connector to connector, using an optical power meter and source. This loss shall be measured at from both directions and shall not exceed 0.5 dB per installed kilometer of single mode cable. Measurements shall be made at both 1300 and 1550 nm for single mode cable. For multimode cable, power meter measurements shall be made at 850 and 1300 nm. The end-to-end attenuation shall not exceed 3.8 dB/installed kilometers at 850nm or 1.8 dB per installed kilometer at 1300nm for multimode fibers.

As directed by the Engineer, the Contractor at no additional cost to the Department shall replace any cable splice not satisfying the required objectives.

The Contractor shall secure the Splice Closure to the side of the splice facility using cable support brackets. All cables shall be properly dressed and secured to rails or racks within the manhole. No cables or enclosures will be permitted to lie on the floor of the splice facility. Cables that are spliced inside a building will be secured to the equipment racks or walls as appropriate and indicated on the Plans.

Method of Measurement. Fiber optic splice of the type specified will be measured as each, completely installed and tested with all necessary splices completed within the enclosure, and the enclosure secured to the wall of the splice facility.

Basis of Payment. This item shall be paid at the contract unit price each for FIBER OPTIC SPLICE, LATERAL or FIBER OPTIC SPLICE, MAINLINE of the type specified, which shall be payment in full for the work, complete, as specified herein.

MAINTAINING ITS DURING CONSTRUCTION

Description. Intelligent Transportation Systems (ITS) references IDOT traffic surveillance infrastructure. These elements include, but are not limited to, the following: induction loops, ramp meters, closed circuit television cameras, dynamic message signs, highway advisory radios, Radar Vehicle Sensing Devices (RVSDs), wireless vehicle detection devices, copper and fiber optic communication cables, power cables, cabinets, and communication equipment.

General Requirements. Effective the date the Contractor's activities (ITS or otherwise) begin at the job site, the Contractor shall be responsible for the proper operation and maintenance of ITS elements that are part of, or that may be affected by, the work until final acceptance by the Engineer or as otherwise determined by the Engineer.

Before performing any excavation, removal, or installation work (ITS or otherwise) at the site, the Contractor shall initiate a request for a maintenance transfer and preconstruction inspection to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any ITS systems that may be affected by the work. This includes co-ordination with adjacent projects that may have an effect on the ITS infrastructure. The request for the maintenance preconstruction inspection shall be made no less than seven (7) calendar days prior to the desired inspection date.

Existing ITS elements, when depicted on the plans, are intended only to indicate the general equipment installation of the systems involved and shall not be construed as an exact representation of the field conditions. It remains the Contractor's responsibility to visit the site to confirm and ascertain the exact condition and location of the ITS components and systems to be maintained and installed.

Existing ITS components shall be defined as any ITS component or device in service at the time of the commencement of construction activities. The contract drawings indicate the general extent of any existing ITS elements, but whether indicated or not, it remains the Contractor's responsibility to ascertain the extent of effort required for compliance with these specifications, and failure to do so will not be justification for extra payment or reduced responsibilities.

Maintaining ITS During Construction - It is the Contractor's responsibility to maintain vehicle detection, which includes speed and volume data, in all lanes within the construction limits for this project, on all roadway segments and ramps that will be open to traffic. Where the existing detection cannot be maintained, the Contractor shall provide a temporary detection system, approved by IDOT, at no additional cost to the contract. The Contractor's responsibility shall include protection or removal and storage of any ITS/Communication cabinets and protecting in place any cables, conduits and ITS devices in or adjacent to the work zone. This work may also include the abandonment of the existing device and communication pathway and the installation of a temporary device such as a RVSD with a wireless communication. This work shall also include the relocation and adjustment of RVSD and wireless detection devices as necessary in coordination with construction staging. It is the Contractor's responsibility to maintain closed circuit television cameras including associated fiber optic communications and power.

The Contractor is responsible for the disconnection, rerouting, and reconnection of all fiber and copper communication cables currently located in existing conduits as indicated in the plans. The disconnection and reconnection must be made at an existing splice point or communication cabinet where a connection is made, or as otherwise indicated in the plans. The existing communication and infrastructure must be properly maintained for the duration of construction activities and the Contractor must coordinate the disconnection and reconnection activities with the Engineer.

All work required to maintain, relocate or provide temporary ITS infrastructure as depicted in the plans or otherwise necessary and as provided for in this special provision shall be paid for under the Maintaining ITS During Construction pay item. No component items germane to this work shall be paid for separately.

Once construction activities are complete, all temporary equipment installed will become the property of the Department and shall remain in place, except where a proposed location has been identified in the plans. All final locations and installations of ITS devices, communication cabinets, junction boxes, conduit, fiber optic, copper cable, wireless equipment and associated infrastructure shall be protected, secured and have the Engineer's approval. Proper documentation, to include latitude and longitude for all equipment locations and communication pathway must be turned over to the Department. The proposed plan for this work must be presented to the Engineer for approval prior to the commencement of the work.

Method of Measurement. The contractor shall demonstrate to the satisfaction of the Engineer that the ITS components, devices and infrastructure have been properly installed, protected and maintained and that the appropriate data is being transmitted to the Traffic Management Center prior to submitting a pay request. In order for final payment to be released the contractor must demonstrate that the equipment is working as intended following inspection by the Engineer. Failure to do so will be grounds for denying the pay request.

Basis of Payment. Maintaining ITS During Construction and Rerouting ITS Communication shall be paid for at the contract unit price per calendar month (Cal Mo) for MAINTAINING ITS DURING CONSTRUCTION, which shall include all work as described herein.

REMOVE AND REINSTALL FIBER OPTIC CABLE IN CONDUIT

Description. This work shall consist of removing an existing fiber optic cable from a conduit then reinstalling it in a new conduit. The conduit shall be cleaned and swabbed prior to the reinstalling of the cable.

Method of Measurement. Removal and removal and installation of existing fiber optic cable will be measured for payment in place in feet. If two or more cables in a conduit are to be removed, or removed and installed, each cable will be measured for payment separately.

Basis of Payment. This work will be paid for at the contract unit price per foot for REMOVE AND REINSTALL FIBER OPTIC CABLE as shown on the plans. Payment shall not be made until the cable is installed, spliced and tested in compliance with the FIBER OPTIC CABLE special provisions.

REMOVE AND REINSTALL EXISTING CCTV CAMERA AND EQUIPMENT

Description. This work will consist of removing and reinstalling an existing CCTV camera and CCTV equipment cabinet from a temporary wood pole to a permanent CCTV camera pole with all hardware, accessories, and connections required for permanent use. The existing camera shall be removed from the existing location and reinstalled at the new location as shown on the plans, as described herein and as directed by the Engineer.

This item shall also include the installation of existing cables in new conduit, reconnection of existing cables at the new location, mounting hardware, and appurtenances associated with the existing CCTV camera to be removed and reinstalled and as required for a complete installation.

Removal. The existing CCTV camera, equipment cabinet, conduits, cables, and all associated connections shall be disconnected and removed from the existing temporary wood pole.

No work shall be permitted without approval from the Engineer. The existing CCTV camera and mounts shall be removed with care to prevent damage. Removal will include all incidental work and items associated with the CCTV camera for a complete removal.

Reinstallation. The CCTV camera shall be installed on the camera pole at the location as shown on the plans and at the direction of the Engineer. The reinstallation of the camera and associated cables and hardware shall occur in a timely manner so as to minimize the downtime of the operation of the camera.

Construction. This work shall be closely coordinated with the construction staging as shown on the Structural plans. The existing camera shall be removed from the existing location and reinstalled at the new location as shown on the plans, as described herein and as directed by the Engineer.

Method of Measurement. The contractor shall demonstrate to the satisfaction of the Engineer that the existing CCTV camera, related equipment, and cables have been properly installed, protected and maintained and that the appropriate data is being transmitted to the Traffic Management Center. The contractor must demonstrate that the equipment is working as intended following inspection by the Engineer.

Basis of Payment. This work will be paid for at the contract lump sum price for REMOVE AND REINSTALL EXISTING CCTV CAMERA AND EQUIPMENT, which price will be payment in full for the material and work described herein.

TERMINATE FIBER IN CABINET

Description. This work shall consist of terminating fibers in cabinets as indicated on the Plans. Termination shall consist of splicing a single strand from a fiber optic cable to an optical pigtail.

Materials. Pigtails and jumpers shall be per the Optical Patch Cords and Pigtails section of the "Fiber Optic Splice, Single Mode" special provision. All equipment and ancillary materials needed to make fiber optic fusion splices between fiber strands and pigtails shall be included in this work.

CONSTRUCTION REQUIREMENTS

The Contractor shall splice together a fiber optic strand and pigtail as shown in the Plans. Fiber optic splices shall be per the Splicing Requirement section of the "Fiber Optic Splice, Single Mode" special provision. Upon completing all splicing operations at a location, the Contractor shall test all links per the Testing Requirements section of the "Fiber Optic Splice, Single Mode" special provision. As directed by the Engineer, the Contractor shall, at no additional cost to the Department, replace any splice that does not satisfy the required objectives.

All spliced fibers and pigtails shall be trained in splice trays securely fastened inside of a splice enclosure or termination panel. Uncut fibers and buffer tubes shall be coiled neatly in the splice enclosure or termination panel. The ferrule end of the pigtail shall be connected to a patch panel module as shown in the Plans.

Basis of Payment. This work will be paid for at the contract price each for TERMINATE FIBER IN CABINET.

FIBER OPTIC CABLE, SINGLE MODE

Effective: March 15, 2013

Description. The Contractor shall furnish and install loose-tube, single-mode, fiber optic cable of the number of fibers specified as shown in the plans and as directed by the Engineer.

Other ancillary components, required to complete the fiber optic cable plant, including but not limited to, moisture and water sealants, cable caps, fan-out kits, etc., shall be included in the cost of fiber optic cable and will not be paid for separately.

Materials. The single-mode, fiber optic cable shall incorporate a loose, buffer-tube design. The cable shall be an accepted product of the United States Department of Agriculture Rural Utilities Service (RUS) 7 CFR 1755.900 and meet the requirements of ANSI/ICEA Standard for Fiber Optic Outside Plant Communications Cable, ANSI/ICEA S-87-640-1999 for a single sheathed, non-armored cable, and shall be new, unused and of current design and manufacture.

Fibers: The cables shall use dispersion unshifted fibers. The optical and physical characteristics of the un-cabled fibers shall include:

The single-mode fiber shall meet EIA/TIA-492CAAA, "Detail Specification for Class IVa Dispersion-Unshifted Single-Mode Optical Fibers," and ITU recommendation G.652.D, "Characteristics of a single-mode optical fiber cable."

Physical Construction			
Requirement		Units	Value
Cladding Diameter		(μm)	125.0 ± 0.7
Core-to-Cladding Concentricity		(μm)	≤ 0.5
Cladding Non-Circularity			$\leq 0.7 \%$
Mode Field Diameter	1310 nm	(μm)	9.2 ± 0.4
	1550 nm		10.4 ± 0.5
Coating Diameter		(μm)	245 ± 5
Colored Fiber Nominal Diameter		(μm)	253 - 259
Fiber Curl radius of curvature		(m)	$> 4.0 \text{ m}$

Optical Characteristics			
Requirement		Units	Value
Cabled Fiber Attenuation		1310 nm	≤ 0.4
		1550 nm	≤ 0.3
Point discontinuity		1310 nm	≤ 0.1
		1550 nm	≤ 0.1
Macrobend Attenuation	Turns	Mandrel OD	
	1	32 ± 2 mm	< 0.05 at 1550 nm
	100	50 ± 2 mm	< 0.05 at 1310 nm
	100	50 ± 2 mm	< 0.10 at 1550 nm
	100	60 ± 2 mm	< 0.05 at 1550 nm
	100	60 ± 2 mm	< 0.05 at 1625 nm
Cable Cutoff Wavelength (λ_{cf})		(nm)	< 1260
Zero Dispersion Wavelength (λ_0)		(nm)	1302 ≤ λ_0 ≤ 1322
Zero Dispersion Slope (S_0)		(ps/(nm ² •km))	≤ 0.089
Total Dispersion	1550 nm	(ps/(nm•km))	≤ 3.5
	1285-1330 nm		≤ 17.5
	1625 nm		≤ 21.5
Cabled Polarization Mode Dispersion		(ps/km ²)	≤ 0.2
IEEE 802.3 GbE - 1300 nm Laser Distance		(m)	up to 5000
Water Peak Attenuation: 1383 ± 3 nm		(dB/km)	≤ 0.4

Cable Construction. The number of fibers in each cable shall be as specified on the plans.

Optical fibers shall be placed inside a loose buffer tube. The nominal outer diameter of the buffer tube shall be 3.0 mm. Each buffer tube shall contain up to 12 fibers. The fibers shall not adhere to the inside of the buffer tube.

Each fiber shall be distinguishable by means of color coding in accordance with TIA/EIA-598-B, "Optical Fiber Cable Color Coding." The fibers shall be colored with ultraviolet (UV) curable inks.

Buffer tubes containing fibers shall be color coded with distinct and recognizable colors in accordance with TIA/EIA-598-B, "Optical Fiber Cable Color Coding." Buffer tube colored stripes shall be inlaid in the tube by means of co-extrusion when required. The nominal stripe width shall be 1 mm.

For cables containing more than 12 buffer tubes, standard colors are used for tubes 1 through 12 and stripes are used to denote tubes 13 through 24. The color sequence applies to tubes containing fibers only, and shall begin with the first tube. If fillers are required, they shall be placed in the inner layer of the cable. The tube color sequence shall start from the inside layer and progress outward.

In buffer tubes containing multiple fibers, the colors shall be stable across the specified storage and operating temperature range and shall not be subject to fading or smearing onto each other. Colors shall not cause fibers to stick together.

The buffer tubes shall be resistant to external forces and shall meet the buffer tube cold bend and shrinkback requirements of 7 CFR 1755.900.

Fillers may be included in the cable core to lend symmetry to the cable cross-section where needed. Fillers shall be placed so that they do not interrupt the consecutive positioning of the buffer tubes. In dual layer cables, any fillers shall be placed in the inner layer. Fillers shall be nominally 2.5 mm or 3.0 mm in outer diameter.

The central member shall consist of a dielectric, glass reinforced plastic (GRP) rod (optional steel central member). The purpose of the central member is to provide tensile strength and prevent buckling. The central member shall be overcoated with a thermoplastic when required to achieve dimensional sizing to accommodate buffer tubes/fillers.

Each buffer tube shall contain a water-swellable yarn for water-blocking protection. The water-swellable yarn shall be non-nutritive to fungus, electrically non-conductive, and homogeneous. It shall also be free from dirt or foreign matter. This yarn will preclude the need for other water-blocking material; the buffer-tube shall be gel-free. The optical fibers shall not require cleaning before placement into a splice tray or fan-out kit.

Buffer tubes shall be stranded around the dielectric central member using the reverse oscillation, or "S-Z", stranding process.

Water swellable yarn(s) shall be applied longitudinally along the central member during stranding.

Two polyester yarn binders shall be applied contrahelicly with sufficient tension to secure each buffer tube layer to the dielectric central member without crushing the buffer tubes. The binders shall be non-hygroscopic, non-wicking, and dielectric with low shrinkage.

For single layer cables, a water swellable tape shall be applied longitudinally around the outside of the stranded tubes/fillers. The water swellable tape shall be non-nutritive to fungus, electrically non-conductive, and homogenous. It shall also be free from dirt and foreign matter.

For dual layer cables, a second (outer) layer of buffer tubes shall be stranded over the original core to form a two layer core. A water swellable tape shall be applied longitudinally over both the inner and outer layer. The water swellable tape shall be non-nutritive to fungus, electrically non-conductive, and homogenous. It shall also be free from dirt and foreign matter.

The cables shall contain one ripcord under the sheath for easy sheath removal.

Tensile strength shall be provided by the central member, and additional dielectric yarns as required.

The dielectric yarns shall be helically stranded evenly around the cable core.

The cables shall be sheathed with medium density polyethylene (MDPE). The minimum nominal jacket thickness shall be 1.4 mm. Jacketing material shall be applied directly over the tensile strength members (as required) and water swellable tape. The polyethylene shall contain carbon black to provide ultraviolet light protection and shall not promote the growth of fungus.

The MDPE jacket material shall be as defined by ASTM D1248, Type II, Class C, Category 4 and Grades J4, E7 and E8.

The jacket or sheath shall be free of holes, splits, and blisters.

The cable jacket shall contain no metal elements and shall be of a consistent thickness.

Cable jackets shall be marked with the manufacturer's name, month and year of manufacture, sequential meter or foot markings, a telecommunication handset symbol as required by Section 350G of the National Electrical Safety Code (NESC), fiber count, and fiber type. The actual length of the cable shall be within -0/+1% of the length markings. The print color shall be white, with the exception that cable jackets containing one or more co-extruded white stripes, which shall be printed in light blue. The height of the marking shall be approximately 2.5 mm.

The maximum pulling tension shall be 2700 N (608 lbf) during installation (short term) and 890 N (200 lbf) long term installed.

The shipping, storage, and operating temperature range of the cable shall be -40°C to +70°C. The installation temperature range of the cable shall be -30°C to +70°C.

General Cable Performance Specifications. The fiber optic cable manufacturer shall provide documentation and certify that the fiber optic cable complies with the following EIA-455-xxx Fiber Optic Test Procedures (FOTP):

When tested in accordance with FOTP-3, "*Procedure to Measure Temperature Cycling Effects on Optical Fibers, Optical Cable, and Other Passive Fiber Optic Components*," the change in attenuation at extreme operational temperatures (-40°C and +70°C) shall not exceed 0.15 dB/km at 1550 nm for single-mode fiber and 0.3 dB/km at 1300 nm for multimode fiber.

When tested in accordance with FOTP-82, "*Fluid Penetration Test for Fluid-Blocked Fiber Optic Cable*," a one meter length of unaged cable shall withstand a one meter static head or equivalent continuous pressure of water for one hour without leakage through the open cable end.

When tested in accordance with FOTP-81, "*Compound Flow (Drip) Test for Filled Fiber Optic Cable*," the cable shall exhibit no flow (drip or leak) of filling and/or flooding material at 70°C.

When tested in accordance with FOTP-41, "*Compressive Loading Resistance of Fiber Optic Cables*," the cable shall withstand a minimum compressive load of 220 N/cm (125 lbf/in) applied uniformly over the length of the sample. The 220 N/cm (125 lbf/in) load shall be applied at a rate of 2.5 mm (0.1 in) per minute. The load shall be maintained for a period of 1 minute. The load shall then be decreased to 110 N/cm (63 lbf/in). Alternatively, it is acceptable to remove the 220 N/cm (125 lbf/in) load entirely and apply the 110 N/cm (63 lbf/in) load within five minutes at a rate of 2.5 mm (0.1 in) per minute. The 110 N/cm (63 lbf/in) load shall be maintained for a period of 10 minutes. Attenuation measurements shall be performed before release of the 110 N/cm (63 lbf/in) load. The change in attenuation shall not exceed 0.15 dB at 1550 nm for single-mode fibers and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-104, "*Fiber Optic Cable Cyclic Flexing Test*," the cable shall withstand 25 mechanical flexing cycles around a sheave diameter not greater than 20 times the cable diameter. The change in attenuation shall not exceed 0.15 dB at 1550 nm for single-mode fiber and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-25, "*Repeated Impact Testing of Fiber Optic Cables and Cable Assemblies*," except that the number of cycles shall be two at three locations along a one meter cable length and the impact energy shall be at least 4.4 Nm (in accordance with ICEA S-87-640)", the change in attenuation shall not exceed 0.15 dB at 1550 nm for single-mode fiber and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-33, "*Fiber Optic Cable Tensile Loading and Bending Test*," using a maximum mandrel and sheave diameter of 560 mm, the cable shall withstand a rated tensile load of 2670N (601 lbf) and residual load of 30% of the rated installation load. The axial fiber strain shall be $\leq 60\%$ of the fiber proof level after completion of 60 minute conditioning and while the cable is under the rated installation load. The axial fiber strain shall be $\leq 20\%$ of the fiber proof level after completion of 10 minute conditioning and while the cable is under the residual load. The change in attenuation at residual load and after load removal shall not exceed 0.15 dB at 1550 nm for single mode fiber and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-85, "*Fiber Optic Cable Twist Test*," a length of cable no greater than 2 meters shall withstand 10 cycles of mechanical twisting. The change in attenuation shall not exceed 0.15 dB at 1550 nm for single-mode fiber and 0.30 dB at 1300 nm for multimode fiber.

When tested in accordance with FOTP-37, "*Low or High Temperature Bend Test for Fiber Optic Cable*," the cable shall withstand four full turns around a mandrel of ≤ 20 times the cable diameter after conditioning for four hours at test temperatures of -30°C and $+60^{\circ}\text{C}$. Neither the inner or outer surfaces of the jacket shall exhibit visible cracks, splits, tears, or other openings. The change in attenuation shall not exceed 0.30 dB at 1550 nm for single mode fiber and 0.50 dB at 1300 nm for multimode fiber.

Quality Assurance Provision. All cabled optical fibers > 1000 meters in length shall be 100% attenuation tested. The attenuation of each fiber shall be provided with each cable reel. The cable manufacturer shall be TL 9000 registered.

Packaging. Top and bottom ends of the cable shall be available for testing. Both ends of the cable shall be sealed to prevent the ingress of moisture. Each reel shall have a weather resistant reel tag attached identifying the reel and cable. The reel tag shall include the following information:

- Cable Number
- Gross Weight
- Shipped Cable Length in Meters
- Job Order Number
- Product Number
- Customer Order Number
- Date Cable was Tested
- Manufacturer Order Number
- Cable Length Markings
 - a: Top (inside end of cable)
 - b: Bottom (outside end of cable)

The reel (one flange) marking shall include:

- Manufacturer
- Country of origin
- An arrow indicating proper direction of roll when handling
- Fork lift-handling illustration
- Handling Warnings.

Each cable shall be accompanied by a cable data sheet. The cable data sheet shall include the following information:

- Manufacturer Cable Number
- Manufacturer Product Number
- Manufacturer Factory Order Number
- Customer Name
- Customer Cable Number
- Customer Purchase Order Number
- Mark for Information
- Ordered Length
- Maximum Billable Length
- Actual Shipped Length
- Measured Attenuation of Each Fiber

The cable shall be capable of withstanding a minimum-bending radius of 20 times its outer diameter during installation and 10 times its outer diameter during operation without changing the characteristics of the optical fibers.

The cable shall meet all of specified requirements under the following conditions:

- Shipping/storage temperature: -58° F to +158° F (-50° C to +70° C)
- Installation temperature: -22° F to +158° F (-30° C to +70° C)
- Operating temperature: -40° F to +158° F (-40° C to +70° C)
- Relative humidity from 0% to 95%, non-condensing

Optical Patch Cords and Pigtails. The optical patch cords and pigtails shall comply with the following:

- The optical patch cords shall consist of a section of single fiber, jacketed cable equipped with optical connectors at both ends.
- The factory installed connector furnished as part of the optical patch cords and pigtails shall meet or exceed the requirements for approved connectors specified herein.
- The fiber portion of each patch cord and pigtail shall be a single, jacketed fiber with optical properties identical to the optical cable furnished under this contract.
- The twelve fiber single-mode fiber optic cable shall be installed as a pigtail with factory installed ST compatible connectors.
- The patch cords shall comply with Telcordia GR-326-CORE

Connectors. The optical connectors shall comply with the following:

- All connectors shall be factory installed ST compatible connectors. Field installed connectors shall not be allowed.
- Maximum attenuation 0.4dB, typical 0.2dB.
- No more than 0.2dB increase in attenuation after 1000 insertions.
- Attenuation of all connectors will be checked and recorded at the time of installation with an insertion test minimum 5 times checked with an OTDR.
- All fibers shall be connectorized at each end.
- All fibers shall terminate at a fiber patch panel
- Unused fibers will be protected with a plastic cap to eliminate dust and moisture.
- Termination shall be facilitated by splicing factory OEM pigtails on the end of the bare fiber utilizing the fusion splicing method. Pigtails shall be one meter in length.

CONSTRUCTION REQUIREMENTS

Experience Requirements: Personnel involved in the installation, splicing and testing of the fiber optic cables shall meet the following requirements:

- A minimum of three (3) years experience in the installation of fiber optic cables, including fusion splicing, terminating and testing single mode fibers.
- Install two systems where fiber optic cables are outdoors in conduit and where the systems have been in continuous satisfactory operation for at least two years. The Contractor shall submit as proof, photographs or other supporting documents, and the names, addresses and telephone numbers of the operating personnel who can be contacted regarding the installed fiber optic systems.
- One fiber optic cable system (which may be one of the two in the preceding paragraph), which the Contractor can arrange for demonstration to the Department representatives and the Engineer.

Installers shall be familiar with the cable manufacturer's recommended procedures for installing the cable. This shall include knowledge of splicing procedures for the fusion splicer being used on this project and knowledge of all hardware such as breakout (furcation) kits and splice closures. The Contractor shall submit documented procedures to the Engineer for approval and to be used by Construction inspectors.

Personnel involved in testing shall have been trained by the manufacturer of the fiber optic cable test equipment to be used, in fiber optic cable testing procedures. Proof of this training shall be submitted to the Engineer for approval. In addition, the Contractor shall submit documentation of the testing procedures and a copy of the test equipment operation manual for approval by the Engineer.

Installation in Raceways. Prior to installation, the Contractor shall provide a cable-pulling plan. The plan shall include the following information:

- Identify where each cable will enter the underground system and the direction each pull.
- Identify locations where the cable is pulled out of a handhole, coiled in a figure eight, and pulled back into the hand hole.
- The plan shall address the physical protection of the cable during installation and during periods of downtime.
- Identify the location of slack storage locations
- Identify the locations of splices.
- Identify distances between fiber access points and crossings.

The cable-pulling plan shall be provided to the Engineer for approval a minimum of 15 working days prior to the start of installation. The Engineer's approval shall be for the operation on the freeway and does not include an endorsement of the proposed procedures. The Contractor is responsible for the technical adequacy of the proposed procedures.

During cable pulling operations, the Contractor shall ensure that the minimum bending of the cable is maintained during the unreeling and pulling operations. Unless specified otherwise by the fiber optic cable manufacturer, the outside bend radius of the cable during installation shall be no less than 20 times the outside diameter of the fiber optic cable. Entry guide chutes shall be used to guide the cable into the handhole conduit ports. Lubricating compound shall be used to minimize friction. Corner rollers (wheels), if used, shall not have radii less than the minimum installation-bending radius of the cable. A series array of smaller wheels can be used for accomplishing the bend if the cable manufacturers specifically approve the array.

If figure-eight techniques are used during cable installation, the cable shall be handled manually and stored on the ground. The cable shall be placed on tarps to prevent damage from gravel, rocks, or other abrasive surfaces. Tarps should also be used in muddy conditions to keep the cable clean. Enough area to accommodate the cable length to be stored and sufficient personnel to maintain the required minimum-bending diameter as well as avoid kinking or otherwise damaging the cable shall be provided. If the cable has been figure-eighted in preparation for a forward feed, the figure-eight must be flipped over to access the outside cable end. Provide sufficient personnel to avoid kinking the cable as the figure-eight is flipped over. When removing the cable from the figure-eight, use care to avoid kinking the cable and violating the minimum-bending diameter.

Power assisted or figure-eight eliminator equipment, which is used to eliminate manual figure-eight procedures, shall not be used unless specifically allowed by the cable manufacturer in writing.

The pulling tension shall be continuously measured and shall not be allowed to exceed the maximum tension specified by the manufacturer of the cable. A dynamometer or in-line tensiometer shall be used to monitor tension in the pull-line near the winch. This device must be visible to the winch operator or used to control the winch. The pulling system shall have an audible alarm that sounds whenever a pre-selected tension level is reached. Tension levels shall be recorded continuously and shall be given to the engineer as well as included in the record drawing package.

The use of a breakaway link (swivel) may be used to ensure that the maximum tension of the cable is not exceeded. Breakaway links react to tension at the pulling eye and shall not be used in lieu of tension measuring devices. All pulling equipment and hardware which will contact the cable during installation must maintain the cable's minimum bend radius. Equipment including sheaves, capstans, bending shoes, and quadrant blocks shall be designed for use with fiber optic cable.

The cable shall be pulled into the conduit as a single component, absorbing the pulling force in all tension elements. The central strength member and Aramid yarn shall be attached directly to the pulling eye during cable pulling. "Basket grip" type attachments, which only attach to the cable's outer jacket, shall not be permitted. A breakaway swivel, rated at 95% of the cable manufacturer's approved maximum tensile loading, shall be used on all pulls. When simultaneously pulling fiber optic cable with other cables, separate grooved rollers shall be used for each cable.

To minimize the exposure of the backbone cable and to facilitate the longer lengths of fiber optic cable, the Contractor shall use a "blown cable" (pneumatically assisted) technique to place the fiber optic cable. A Compressed air cooler shall be used when ambient air temperatures reaches 90°F or more.

Where cable is to be pulled through existing conduit which contains existing cables, optical or other, the existing cables shall be removed and reinstalled with the fiber optic cable as indicated on the plans. The removal of the cable(s) shall be paid for separately. Reinstallation of the existing cables, if indicated on the plans, along with the fiber optic cable shall be included in this item for payment.

Tracer Wire. A tracer wire shall be installed with all fiber optic cable runs. One tracer wire shall be installed along with the fiber optic cable in each raceway. If a raceway has more than one fiber optic cable, only one tracer wire per raceway is required. If there are parallel raceways, a tracer wire is required in each raceway that contains a fiber optic cable. Tracer wire shall be installed in raceway segments which are metallic to provide a continuous tracer wire system.

The tracer wire shall be a direct burial rated, number 12 AWG (minimum) solid (.0808" diameter), steel core soft drawn high strength tracer wire. The wire shall have a minimum 380 pound average tensile break strength. The wire shall have a 30 mil high density yellow polyethylene (HDPE) jacket complying with ASTM-D-1248, and a 30 volt rating.

Connection devices used shall be as approved by the tracer wire manufacturer, except wire nuts of any type are not acceptable and shall not be used.

The cost of the tracer wire shall be included in the cost of the fiber optic cable and not paid for separately.

Aerial Fiber Optic Cable. Aerial fiber optic cable assemblies shall be of a self-supporting figure-8 design. The fiber optic cable shall be as described herein and shall be waterblocked utilizing water-swellable materials. The cable assembly shall be designed and manufactured to facilitate midspan access.

The submittal information must include a copy of the standard installation instructions for the proposed cable. Installed cable sag shall not exceed 1% of the span distance. The submittal information must also include catalog cuts for all hardware to be utilized in the installation.

Construction Documentation Requirements.

Installation Practices for Outdoor Fiber Optic Cable Systems

The Contractor shall examine the proposed cable plant design. At least one month prior to starting installation of the fiber optic cable plant, the Contractor shall prepare and submit to the Engineer for review and approval, ten (10) copies of the Contractor's "Installation Practices for Outdoor Fiber Optic Cable Systems" manual. This manual shall address the Contractor's proposed practices covering all aspects of the fiber optic cable plant. This submittal shall include all proposed procedures, list of installation equipment, and splicing and test equipment. Test and quality control procedures shall be detailed as well as procedures for corrective action.

Operation and Maintenance Documentation. After the fiber optic cable plant has been installed, ten (10) complete sets of Operation and Maintenance Documentation shall be provided. The documentation shall, as a minimum, include the following:

- Complete and accurate as-built diagrams showing the entire fiber optic cable plant including locations of all splices.
- Final copies of all approved test procedures
- Complete performance data of the cable plant showing the losses at each splice location and each terminal connector.
- Complete parts list including names of vendors.

Testing Requirements. The Contractor shall submit detailed test procedures for approval by the Engineer. All fibers (terminated and un-terminated) shall be tested bi-directionally at both 1310 nm and 1550 nm with both an Optical Time Domain Reflectometer (OTDR) and a power meter with an optical source. For testing, intermediate breakout fibers may be concatenated and tested end-to-end. Any discrepancies between the measured results and these specifications will be resolved to the satisfaction of the Engineer.

Fibers which are not to be terminated shall be shall be tested with a temporary fusion spliced pigtail fiber. **Mechanical splice or bare fiber adapters are not acceptable.**

The Contractor shall provide the date, time and location of any tests required by this specification to the Engineer at least 5 working (7 calendar) days before performing the test. Included with the notification shall be a record drawing of the installed fiber optic cable system. The drawings shall indicate actual installed routing of the cable, the locations of splices, and locations of cable slack with slack quantities identified.

Upon completion of the cable installation, splicing, and termination, the Contractor shall test all fibers for continuity, events above 0.1 dB, and total attenuation of the cable. The test procedure shall be as follows:

A Certified Technician utilizing an Optical Time Domain Reflectometer (OTDR) and Optical Source/Power Meter shall conduct the installation test. The test equipment used shall have been calibrated within the last two years. Documentation shall be provided. The Technician is directed to conduct the test using the standard operating procedures defined by the manufacturer of the test equipment. All fibers installed shall be tested in both directions.

A fiber ring or fiber box shall be used to connect the OTDR to the fiber optic cable under test at both the launch and receive ends. The tests shall be conducted at 1310 and 1550 nm for all fibers.

All testing shall be witnessed by the IDOT Engineer and a copy of the test results (CD ROM or USB Drive) shall be submitted on the same day of the test. Hardcopies shall be submitted as described herein with copies on CD ROM.

At the completion of the test, the Contractor shall provide copies of the documentation of the test results to the Project Engineer. The test documentation shall be submitted as two bound copies and three CD ROM copies, and shall include the following:

Cable & Fiber Identification:

- Cable ID
- Cable Location - beginning and end point
- Fiber ID, including tube and fiber color
- Wavelength
- Pulse width (OTDR)
- Refractory index (OTDR)
- Operator Name
- Date & Time
- Setup Parameters
- Range (OTDR)
- Scale (OTDR)
- Setup Option chosen to pass OTDR "dead zone"

Test Results shall include:

- OTDR Test results
- Total Fiber Trace
- Splice Loss/Gain
- Events > 0.10 dB
- Measured Length (Cable Marking)
- Total Length (OTDR)
- Optical Source/Power Meter Total Attenuation (dB/km)

Sample Power Meter Tabulation:

Power Meter Measurements (dB)									
Location		Fiber No.	Cable Length (km)	A to B		B to A		Bidirectional Average	
A	B			1310 nm	1550 nm	1310 nm	1550 nm	1310 nm	1550 nm
		1							
		2							
Maximum Loss									
Minimum Loss									

The OTDR test results file format must be Bellcore/Telcordia compliant according to GR-196-CORE Issue 2, OTDR Data Standard, GR 196, Revision 1.0, GR 196, Revision 1.1, GR 196, Revision 2.0 (SR-4731) in a “.SOR” file format. A copy of the test equipment manufacture’s software to read the test files, OTDR and power, shall be provided to the Department. These results shall also be provided in tabular form, see sample below:

Sample OTDR Summary					
Cable Designation:	<i>TCF-IK-03</i>	OTDR Location:	<i>Pump Sta. 67</i>	Date:	<i>1/1/00</i>
Fiber Number	Event Type	Event Location	Event Loss (dB)		
			1310 nm	1550 nm	
<i>1</i>	<i>Splice</i>	<i>23500 Ft.</i>	<i>.082</i>	<i>.078</i>	
<i>1</i>	<i>Splice</i>	<i>29000 Ft.</i>	<i>.075</i>	<i>.063</i>	
<i>2</i>	<i>Splice</i>	<i>29000 Ft.</i>	<i>.091</i>	<i>.082</i>	
<i>3</i>	<i>Splice</i>	<i>26000 Ft.</i>	<i>.072</i>	<i>.061</i>	
<i>3</i>	<i>Bend</i>	<i>27000 Ft.</i>	<i>.010</i>	<i>.009</i>	

The following shall be the criteria for the acceptance of the cable:

The test results shall show that the dB/km loss does not exceed +3% of the factory test or 1% of the cable's published production loss. However, no event shall exceed 0.10 dB. If any event is detected above 0.10 dB, the Contractor shall replace or repair the fiber including that event point.

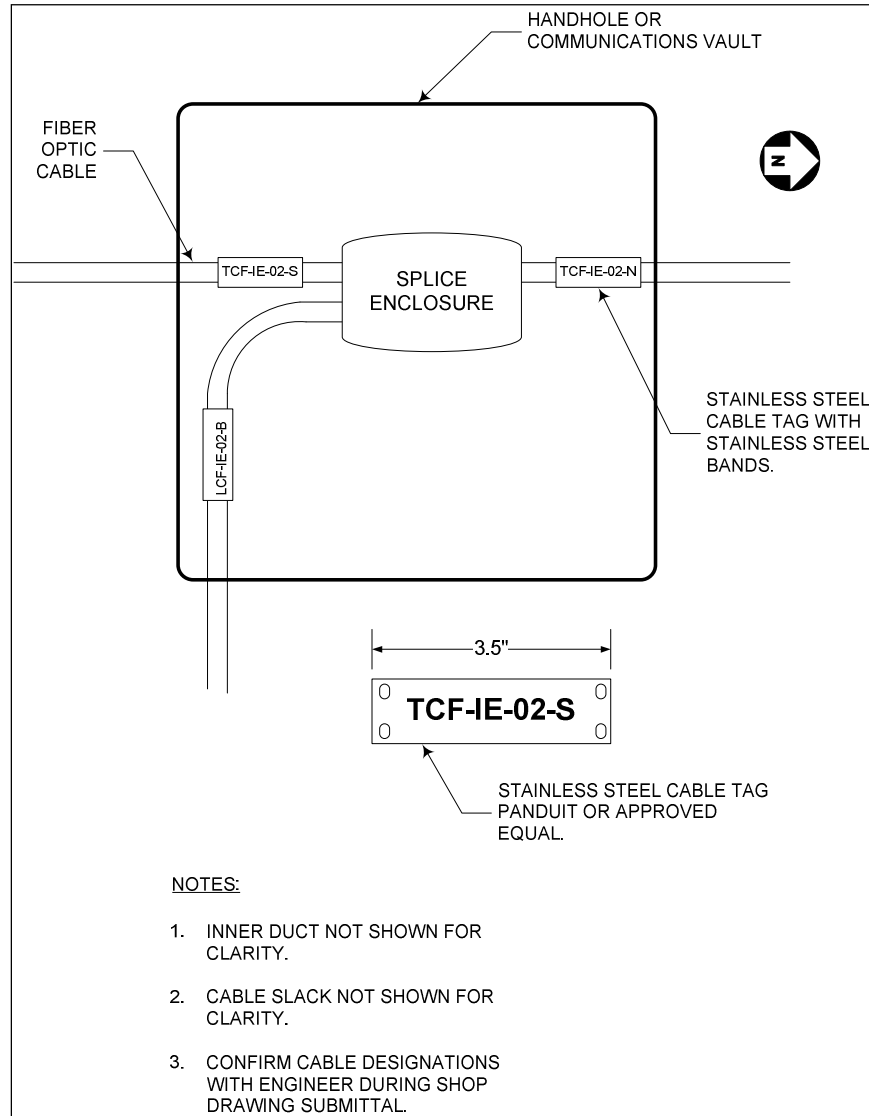
The total loss of the cable (dB), less events, shall not exceed the manufacturer's production specifications as follows: 0.5 dB/km at both 1310 and 1550 nm.

If the total loss exceeds these specifications, the Contractor shall replace or repair the cable run at the no additional cost to the state, both labor and materials. Elevated attenuation due to exceeding the pulling tension, or any other installation operation, during installation shall require the replacement of the cable run at no additional cost to the State, including labor and materials.

Splicing Requirements. Splices shall be made at locations shown on the Plans. Any other splices shall be permitted only with the approval of the Engineer. Splices will be paid for separately. All splice locations must be identified in the Record Drawings. **Cable runs which dead-end at a handhole, communications vault, interconnect cabinet, or any other type of enclosure, shall be dead ended in a splice enclosure.**

Slack Storage of Fiber Optic Cables. Included as a part of this item, slack fiber shall be supplied as necessary to allow splicing the fiber optic cables in a controlled environment, such as a splicing van or tent. After splicing has been completed, the slack fiber shall be stored underground in handholes or in the raised base adapters of ground mounted cabinets in accordance with the fiber optic cable manufacturer's guidelines. Fiber optic cable slack shall be 100 feet for each cable at each splice location, above or below ground. Fiber optic cable slack shall be 50 feet for each cable at access points, above or below ground, where splicing is not involved. If the innerduct is cut, the ends of the innerduct should extend beyond the first vertical rack so they can be secured at that point. This slack shall be measured for payment.

Fiber optic cable shall be tagged inside handholes with yellow tape containing the text: "CAUTION - FIBER OPTIC CABLE." In addition, permanent tags, as approved by the engineer, shall be attached to all cable in a hand hole or other break-out environment. These tags shall be stainless steel, nominally 0.75" by 1.72", and permanently embossed. These tags shall be attached with stainless steel straps, and shall identify the cable number, the number of fibers, and the specific fiber count. Tags and straps shall be Panduit or approved equal. See figure below:



Label the destination of each trunk cable onto the cable in each handhole, vault or cable termination panel.

Method of Measurement. Fiber optic cable will be measured for payment in feet in place installed and tested. Fiber optic cable will be measured horizontally and vertically between the changes in direction, including slack cable. The entire lengths of cables installed in buildings will be measured for payment.

Basis of Payment. This work will be paid for at the contract unit price per foot for FIBER OPTIC CABLE of the type, size, and number of fibers specified. Payment shall not be made until the cable is installed, spliced and tested in compliance with these special provisions.

FIBER OPTIC PATCH PANEL, 144F

Description. This item shall consist of furnishing and installing a fiber optic patch panel for a 144 fiber optic cable, as specified in the plans and described herein.

Materials. The Fiber Optic Patch Panel shall comply with the following requirements:

- The fiber patch panel shall terminate pigtail fibers as called out on the Plans.
- The fiber optic termination panel shall allow termination of a fiber patch cord to interconnect outside plant fibers to fiber optic communication equipment.
- The approved type optical connectors on the end of each pigtail shall connect to a coupler securely mounted to a patch panel within the controller cabinet. The maximum optical loss across the connection shall not exceed 0.25 dB.
- The fibers with the optical connectors on the pigtail cable shall be routed through and secured in the fiber optic termination panel as directed by and to the satisfaction of the Engineer.
- The bulkheads or single mode adapter types shall be single mode ST compatible, ceramic. The Contractor shall supply enough splice trays to accommodate 144 single mode splices. The splice trays shall accommodate 12 fusion splices and be equal to Corning M67-041-C. Splice trays shall mount in the 19" rack and be housed in their own housing separate from the bulk heads.

Installation Details:

The Fiber Optic Patch Panels shall be installed in a Traffic Systems Center or Fiber Termination Cabinet, communications shelter, or pump station as specified in the plans. Patch Panels shall come with cable strain relief hardware and pull out label for administrative documentation. Pigtails shall be fusion spliced to the fiber optic cable and terminated in the fiber patch panel. All work shall be neat and in a workmanlike manner. Particular care shall be taken as to not crush or kink the cable. If in the opinion of the TSC Engineer the cable has been crushed or kinked, the entire cable span shall be removed and replaced at the Contractor's expense.

The Contractor shall follow all accepted good industry practices while installing and terminating the fiber optic cable.

The Contractor shall supply each fiber optic patch panel with 12 single fiber cables, single mode patch cords with optical connectors at each end. The TSC Engineer shall supply the Contractor with cable lengths, and connector types to be used with the patch cord assemblies.

Basis of Payment. This work shall be paid for at the contract unit price each for FIBER OPTIC PATCH PANEL, 144 PORT, RACK MOUNT which price shall include furnishing and installing the fiber optic patch panel, patch cords and any other materials, hardware, and labor necessary to complete the installation.

**TELECOMMUNICATION CABLE, NO. 19 25-PAIR
(TSC T421#8)**

Effective: June 1, 1994

Revised: Dec. 30, 2019

Description. It is the intent of this specification that a continuous communication cable be installed on the Expressway and be connected to the Traffic Systems Center. All surveillance installations along the Expressway will be connected to this cable which shall be connected to the Traffic Systems Center building at approximately East Avenue and the Eisenhower Expressway. This item shall consist of furnishing and installing a 25 pair No. 19 gauge wire, telephone type cable, with all necessary connection blocks, binding posts, connections and all necessary miscellaneous hardware. The 25 pair No. 19 cable shall conform with these specifications and the current edition of The Rural Electrification Specification (REA) PE-39.

Material & Construction. The #19 telecommunication cable shall meet the requirements set forth in the R.E.A. Specification PE-39. Shielding shall be fully annealed solid copper. Shielding between cables shall be bonded together by a #10 AWG copper wire and stainless steel clamps.

Cable Jacket. Cable Jacket shall meet requirements set forth in REA specifications PE 39 Section 10 Cable Jacket. The Cable Jacket shall be minimum a composition that incorporates medium-density polyethylene as the base resin.

Shield. A gopher-resistant corrugated shield of fully annealed copper shall be applied longitudinally over the core wrap. The shield shall meet the specifications set forth in REA Specifications PE-39 Section 9 Shield and Optional Armor.

Testing. Once the telecommunications cable is installed complete with all cable terminations complete the Contractor shall request an end to end test. The Contractor shall request the end to end test at least 7 days in advance to the TSC Engineer. Any lane closures and/or any other safety measures that need to be taken shall be provided for by the Contractor and shall be considered incidental to the cost of this item. The type of test performed shall be an end to end test with Halcyon type equipment transmitting and receiving at each end of the cable. Each pair shall be tested and the results shall be recorded and submitted to the Engineer. If any results don't fall within the requirements set forth in (REA) PE-39, the Contractor shall correct and re-test that cable pair. Traffic Systems will tolerate only one pair out of every 50 pair of cable that doesn't meet or exceed specifications set forth in (REA) PE-39.

Installation. The telecommunication cable shall be installed in the median barrier wall where a 4-inch (100mm) P.V.C. duct shall be provided for its installation. The Contractor shall insure that the telecommunication duct is continuous, free of debris and not connected to the electrical lighting cable duct.

"Junction boxes" or cross connect terminals shall be installed in or at the median barrier wall at every Surveillance installation, as shown on the plans, and every 1500 feet (457m). The cable shall be continuous between runs. No splices will be allowed in the cable. Should it not be possible to run the cable continuous between Surveillance installation, the interconnection of the cable will be allowed in the "junction box" with U1B/U1Y connectors or equal. These "splices" shall be held to a minimum and maximum cable lengths shall be used to reduce the number of connections. Any unspliced cables shall be terminated in a U1B connector.

The cables shall be terminated in a Surveillance installation cabinet as shown on the plan. The cables shall be connected on a type 66 connector block which shall be mounted in the cabinet. The Surveillance installation shall be connected to the appropriate cable pair on the 66 blocks with a 6C-No. 19 cable. Two (2) type 66 connecting blocks shall be required per 50 pair cable installation; four (4) type 66 connecting blocks shall be required per 100 pair cable installation.

The type 66 quick connect terminal blocks shall be furnished with tin lead plated clips manufactured to Western Electric Specification #669A. There shall be eight spring clips, which are electrically and mechanically common to each other, to a row and 25 rows of spring clips. The type 66 connecting block shall be 8 x 50, 13-5/16 x 3-3/8 x 1-1/8 (338.1mm x 85.7mm x 28.6mm). The block shall be molded of self extinguishing material and shall have molded in fanning strips on each side which shall be marked every five rows. The top of the block shall be lettered by rows (A-B-C etc.) and the retaining plate shall be numbered every other row and lettered on the top to correspond to the face of the block. The Contractor shall insure that none of the spring clip rows are shorted together or shorted to the junction box or cabinet. The Contractor shall supply the type 66 block with high impact PVC, transparent snap on protective covers. The Contractor shall spray the spring clips with a protective coating after all wires are terminated. A punch down impact tool will be required to make the connection to the type 66 block. The punch down, impact tool shall be equal to or exceed the Harris Dracon DELUX Automatic Impact Tool D814 for type 66 blocks only.

When installing the telecommunication cable, the Contractor shall extend his installation and connection of the cable to the next adjacent surveillance installation or "junction box" beyond the limits of his contract section. He shall be responsible for insuring that the cable is continuous and connected from one contract section to the other.

Basis of Payment. This work shall be paid for at the contract price per lineal foot (meter) for ELECTRIC CABLE IN CONDUIT, NO. 19 25 PAIR, which price shall be payment in full for furnishing all materials, making all electrical connections and installing the cable complete in place.

Connecting blocks, terminal blocks, wiring, mounting brackets, U1B/U1Y connectors, and miscellaneous hardware will not be paid for separately, but shall be considered as incidental to the cost of this item.

REMOVE EXISTING TRAFFIC SURVEILLANCE EQUIPMENT

Description. This work shall consist of removing various equipment, as shown in the plans, being careful not to damage those existing conduits, foundations and induction loops which will be reused in the new surveillance system. In case an existing conduit, foundation and induction loop designated to be re-used is damaged, the unsuitable portion will be replaced. The repair work shall not be paid for separately, but will be incidental to this bid item. The equipment shall be disposed of as directed by the Engineer and all debris removed beyond the right-of-way.

Removal Details. The equipment shall be removed in accordance with the following applicable sections of the Illinois Department of Transportation Standard Specifications for Road and Bridge Construction:

Concrete Foundation: Section 895

Traffic Signal Equipment: Section 895 used for signal heads, pedestals, flashers and post.

Handhole: Section 895

Junction Box: The contractor shall remove the junction box and cut off the anchoring devices a minimum of 1 inch below the surface of the concrete and fill the voids with Portland cement concrete mortar, making a smooth finish to the concrete surface. If required, the patched area shall be painted to match the existing structure surface color. The void caused by the removal of the splice box shall be backfilled according to Article 841.02.

Electric service installation: Section 845

Lighting Controller: Section 845 used for removal of Traffic surveillance Cabinet.

Conduits: Existing underground conduits that will not be re-used shall be abandoned.

Wood poles: Wood poles and all associated apparatus and connections shall be removed.

The wood pole removed as part of this item shall become property of the Contractor and shall be removed from the site. Pole holes shall be backfilled according to Article 819.02.

RVSD unit: The RVSD unit and associated mounting assembly shall be disconnected, removed from the wood pole, and turned over to IDOT.

RVSD output contact closure module: The RVSD contact closure module shall be removed from the surveillance cabinet and turned over to IDOT.

CCTV Cameras: The Closed Circuit Television Dome Camera Assemblies shall be disconnected, removed, and turned over to IDOT.

WVDS equipment: The WVDS unit and associated mounting assembly, cabinet, and cabinet equipment shall be disconnected, removed from the wood pole, and turned over to IDOT.

Roadside Bluetooth detector equipment: The Bluetooth detector unit and associated mounting assembly, solar panels, cabinet, and cabinet equipment shall be disconnected, removed from the wood pole, and turned over to IDOT.

Communications Hut Equipment: All existing equipment in the I-290 Halsted Communication Hut that is not being transferred to the new Communications Node shall be disconnected, removed, and turned over to IDOT.

Basis of Payment. This work shall be paid for at the contract unit price Lump Sum, for REMOVE EXISTING TRAFFIC SURVEILLANCE EQUIPMENT, which shall be payment in full for all labor and material removal necessary to complete the work as described above. The Engineer shall decide what equipment, if any, shall be salvaged and returned to state stock.

REMOVE FIBER OPTIC CABLE FROM CONDUIT

Description. This work shall consist of removing a portion of the existing fiber optic interconnect cable from conduit as shown on the plans.

Materials. None.

Construction. The existing fiber optic cable shall be disconnected from the communications end equipment and fiber enclosures, and removed from the existing conduits. Removal of the fiber optic cable shall prevent damage to end equipment from the cable being tugged. The existing fiber optic cable shall not be disconnected and removed until the temporary equipment and communications are installed in advance and operating to the satisfaction of the Engineer. Cables shall be taken off site for proper disposal.

Basis of Payment. This work will be paid for at the contract unit price per foot for REMOVE FIBER OPTIC CABLE FROM CONDUIT which price shall be payment in full for disconnecting the existing fiber optic cable from the end locations and removing the existing fiber optic cable from the existing conduits.

REMOVAL OF AERIAL CABLE

Description. This work shall consist of removing temporary installed aerial Fiber Optic Cable, Communication Cable, Electrical Cable and Span Wire, from temporary installed Wood poles. This work includes cable installed in conduit risers.

Method of Measurement. Removal of temporary Fiber Optic cable, Communication cable, Electrical cable and Span Wire will be measured for payment in feet removed. If two or more cables in a span are to be removed, each cable will be measured for payment separately.

Basis of Payment. This work will be paid for at the contract unit price per foot for REMOVE AERIAL CABLE as shown on the plans.

WEDLED WIRE FABRIC 6X6

Description. This work shall consist of furnishing and placing welded wire fabric of the spacing and size shown in the plans. Welded wire fabric shall be epoxy coated where specified on the plans.

Materials. Materials shall be according to Article 1006.10 of the Standard Specifications. Epoxy coated welded wire fabric shall be according to Article 1006.10(b) and shall be epoxy coated according to AASHTO M284 and Article 1006.10(a)(2)(a), 1006.10(a)(2)(b) and 1006.10(a)(2)(c) of the Standard Specifications.

Method of Measurement. This work will be measured for payment in place and the area computed in square yards.

Basis of Payment. This work will be paid for at the contract unit price per square yard for WELDED WIRE FABRIC 6X6.

BUILDING REMOVAL - CASE IV (NO ASBESTOS) (BDE)

BUILDING REMOVAL: This work shall consist of the removal and disposal of building(s), together with all foundations, retaining walls, and piers, down to a plane 1' ft. (300 mm) below the ultimate or existing grade in the area and also all incidental and collateral work necessary to complete the removal of the building(s) in a manner approved by the Engineer. Any holes, such as basements, shall be filled with a suitable granular material. The building(s) are identified as follows:

1. I-290 Halsted Communications Hut

Discontinuance of Utilities: The Contractor shall arrange for the discontinuance of all utility services and the removal of the metering devices that serve the building(s) according to the respective requirements and regulations of the City, County, or utility companies involved. The Contractor shall disconnect and seal, in an approved manner, all service outlets that serve any building(s) he/she is to remove.

Signs: Immediately upon execution of the contract and prior to the wrecking of any structures, the Contractor shall be required to paint or stencil, in contrasting colors of an oil base paint, on all four sides of each residence and two opposite sides of other structures, the following sign:

PROPERTY ACQUIRED FOR
HIGHWAY CONSTRUCTION
TO BE DEMOLISHED BY THE

VANDALS WILL BE PROSECUTED

The signs shall be positioned in a prominent location on the structure so that they can be easily seen and read and at a sufficient height to prevent defacing. The Contractor shall not paint signs nor start demolition of any building(s) prior to the time that the State becomes the owner of the respective building(s).

Universal wastes include hazardous waste batteries, certain pesticides, mercury thermostats and other mercury-containing equipment, and some lamps (light bulbs) shall be disposed of and regulated under 40 CFR 273 and 35 IAC733.

Basis of Payment: This work will be paid for at the contract lump sum unit price for BUILDING REMOVAL, numbers as listed above, which price shall be payment in full for complete removal of the buildings and structures, including foundation materials and any necessary backfilling material as specified herein. Backfill shall follow in accordance with Article 502.10 and Section 205 of the Standard Specifications for Road and Bridge Construction, latest edition. The lump sum unit price(s) for this work shall represent the cost of demolition. Any salvage value shall be reflected in the contract unit price for this item.

Notifications: The "Demolition/Renovation Notice" form, which can be obtained from the IEPA office, shall be completed and submitted to the address listed below at least ten days prior to commencement of any demolition activity.

Asbestos Demolition/Renovation Coordinator
Illinois Environmental Protection Agency
Division of Air Pollution Control
P. O. Box 19276
Springfield, Illinois 62794-9276
(217) 785-1743

Notices shall be updated if there is a change in the starting date or the amount of asbestos changes by more than 20 percent.

Submittals:

- A. All submittals and notices shall be made to the Engineer except where otherwise specified herein.
- B. Prior to starting work, the Contractor shall submit proof of written notification and compliance with the "Notifications" paragraph.

CONSTRUCTION AIR QUALITY – DUST CONTROL

Description. This work shall consist of developing and implementing a detailed Dust Control Plan (DCP) in accordance with Article 107.36 of the Standard Specifications. Development of a DCP is required. All construction activities shall be governed by the DCP. The nature and extent of dust generating activities, and specific control techniques appropriate to specific situations shall be discussed at the pre-construction meeting, with subsequent development of the DCP to include but not be limited to the requirements below.

General Requirements. The Contractor is responsible for the control of dust at all times during the duration of the contract, 24 hours per day, 7 days per week, including non-working hours, weekends, and holidays. This work shall be considered complete after the completion of all permanent erosion control measures required for the contract, and after all temporary and permanent seeding is established.

Work on this contract shall be conducted in a manner that will not result in generating excessive total nuisance dust conditions or air borne particulate matter (PM_{2.5}). The IEPA will provide the Baseline Air Sampling in areas where there is no construction on the Circle Interchange. Two air quality monitoring locations have been identified; the UIC Student Recreational Building and IDOT Pump Station No. 5.

Following the baseline establishment, air quality will be monitored for total nuisance dust and air borne particulate matter (PM_{2.5}) as shown in the table below. Real-time monitoring will be conducted at the two locations adjacent to Circle Interchange. If during real-time monitoring there are exceedances of the screening standards, the Engineer will contact the Contractor and activities will cease and corrective actions will be developed.

Air Sample/Screening Standards			
Parameter		Concentration	Basis
Total Dust	Nuisance	335 µg/m ³	IEPA/IDPH
PM _{2.5}		35 µg/m ³	24 hours NAAQS

Notes: NAAQS = National Ambient Air Quality Standards
 IEPA = Illinois Environmental Protection Agency
 IDPH = Illinois Department of Public Health

The DCP shall describe the plan for the implementation of control measures before, during and after conducting any dust generating operation. These controls must be in place on non-working days and after working hours, not just while work is being done on the site. The DCP must contain information specific to the project site, proposed work, and dust control measures to be implemented. A copy of the DCP must be available on the project site at all times.

The DCP must contain, at a minimum, all of the following information:

1. Name, address and phone number of the person(s) responsible for the dust generating operation and for the submittal and implementation of the DCP.
2. A drawing specifying the site boundaries of the project with the areas to be disturbed, the locations of the nearest public roads, and all planned exit and entrance locations to the site from any paved public roadways.
3. Control measures to be applied to all actual and potential fugitive dust sources before, during and after conducting any dust generating operation, including non-work hours and non-work days.
4. A contingency plan consisting of at least one contingency measure for each activity occurring on the site in case the primary control measure proves inadequate.

The Contractor shall submit two copies of the DCP that outlines in detail the measures to be implemented by the Contractor complying with this section, including prevention, cleanup, and other measures at least 14 days before beginning any dust generating activity. The Contractor shall not begin any dust generating activities until the Engineer approves the DCP in writing.

Materials.

1. Dust Suppression Agents: Water shall meet the requirements of Section 1002 of the Standard Specifications.
2. Soil stabilizers shall consist of seed and mulch meeting the requirements of Article 1081.06 (a) (2) and (3).
3. Covers for stockpiles shall be commercially available plastic tarps, or other materials approved by the Engineer.

Construction Methods. Water shall be used to provide temporary control of dust on entrances/exits to the job site, haul roads and other active work areas. Several applications per day may be necessary to control dust depending upon meteorological conditions and work activity. The Contractor shall apply water on a routine basis as necessary or as directed by the Engineer to control dust. Wet suppression consists of the application of water. Wet suppression equipment shall consist of sprinkler pipelines, tanks, tank trucks or other devices approved by the Engineer, capable of providing a regulated flow, uniform spray and positive shut off.

Haul truck cargo areas shall be securely covered during the transport of materials on public roadways that are prone to cause dust.

Public Roadway Dust Control. Trackout, including carryout and spillage of material that adheres to the exterior surfaces of or are spilled from motor vehicles and/or equipment and subsequently fall onto a paved public roadway must be controlled at all times. Clean up of carryout and spillage is required immediately if it extends a cumulative distance of 50 feet or more on a paved public roadway. If the extent of carryout is less than 50 feet, clean up at the end of the day is permissible. Clean up of paved surfaces shall be by wet spray power vacuum street sweeper. Dry power sweeping is prohibited.

Control of Earthwork Dust. During batch drop operations (i.e. earthwork with a front-end loader, clamshell bucket, or backhoe), the free drop height of excavated or aggregate material shall be reduced to minimum heights as necessary to perform the specified task, and to minimize the generation of dust. To prevent spills during transport, a minimum of 2 inches of freeboard space shall be maintained between the material load and the top of the truck cargo bed rail. A maximum drop height of two feet (or minimum height allowed by equipment) will be allowed, or to heights as directed by the Engineer.

Control of Dust on Stockpiles and Inactive Work Areas. The Contractor shall use the following methods to control dust and wind erosion of stockpiles and inactive areas of disturbed soil:

1. Water shall be used during active stockpile load-in, load-out, and maintenance activities.
2. Soil stabilizers (hydraulic or chemical mulch) may be applied to the surface of inactive stockpiles and other inactive areas of disturbed soil. Final grading and seeding of inactive areas shall occur immediately after construction activity is completed in an area and as directed by the Engineer.
3. Plastic tarps may be used on small stockpiles, secured with sandbags or an equivalent method approved by the Engineer, to prevent the cover from being dislodged by the wind. The Contractor shall repair or replace the covers whenever damaged or dislodged at no additional cost.

Method of Measurement. Water used as a dust suppression measure shall be measured for payment in units of 1000 Gallons of water applied. All measuring devices shall be furnished by the Contractor and approved by the Engineer. All other dust control measures will not be measured for payment.

Basis of Payment. The application of water as a dust suppression agent will be paid for at the contract unit price per unit for DUST CONTROL WATERING.

All other dust control measures, along with preparation of the DCP, will not be paid for directly but shall be considered as included in the various items involved and no additional compensation will be allowed.

AIR QUALITY COMPLIANCE

Description. This work includes meeting or exceeding air quality requirements described herein, other Special Provision sections and the Standard Specifications.

General. The Contractor shall meet standards established to minimize air quality impacts due to construction activities. The obligations by the Contractor include the following:

Air Quality Plan – Prior to the start of construction activities, the Contractor will be supplied an Air Quality Plan developed by the Engineer. The Plan will serve as a guidance document for the duration of construction activities. The Air Quality Plan is intended to identify maximum thresholds of dust levels, particulate matter and diesel components in the air in and around the project site and will incorporate requirements identified within the Special Provisions. Baseline sampling in nearby areas without construction activity will be performed by the IEPA. Real-time monitoring will be conducted at the two locations adjacent to Circle Interchange. If during real-time monitoring there are exceedances of the screening standards, the Engineer will contact the Contractor and activities will cease and corrective actions will be developed.

Dust Control Plan – The Contractor shall comply with the requirements of CONSTRUCTION AIR QUALITY – DUST CONTROL in addition to Article 107.36 of the Standard Specifications.

Diesel Emissions – The maximum concentration of Diesel Components (PAHs) in sampled air shall not exceed $1 \mu\text{g}/\text{m}^3$, which is above the Chicago background level according to the IEPA. Following receipt of laboratory data that indicate exceedances of screening standards for diesel components as PAHs, IDOT will investigate the activity that was being performed at the time of the exceedance. IDOT will document the exceedance in the monthly report. Observations of consistent patterns in exceedances and potential corresponding work activities will assist in developing measures to manage the activity that caused the exceedance. Factors that will be evaluated include the activity being performed, the equipment being used for the activity, weather conditions, and general air quality at the time of the exceedance.

Construction Requirements. To ensure a prompt response to incidents involving the integrity of work zone Air Quality, the Contractor shall provide a telephone number where a responsible individual can be contacted on a 24 hour a day basis.

When the Engineer is notified, or determines, that an environmental control deficiency exists, he/she will notify the Contractor in writing, and direct the Contractor to correct the deficiency within a specified time frame. The specified time frame, which begins upon Contractor notification, will be from 1/2 hour to 24 hours long, and is based on the urgency of the situation and the nature of the deficiency. The Contractor may appeal the indicated deficiency to the Engineer on the grounds that the deficiency was caused by actions by a separate contractor, agency or public entity. The Engineer shall be the sole judge of these conditions and any appeal by the Contractor.

The deficiency may include lack of repair, maintenance or non-compliance with the related Articles of the Standard Specifications, the CONSTRUCTION AIR QUALITY – DUST CONTROL Special Provision and this Special Provision.

If the Contractor fails to respond within the allotted time frame, the Engineer may take action to correct the deficiency, or may cause the correction of the deficiency to be made by others, the cost thereof being deducted from monies due or which may become due the Contractor. This corrective action will in no way relieve the Contractor of his/her contractual requirements or responsibilities, and shall not be grounds for any claim.

If the Contractor accumulates three (3) environmental deficiency deductions for the same deficiency, all related Contractor activities will be shut down until the deficiency is corrected. Such a shutdown will not be grounds for any extension of the completion date, waiver of penalties, or be grounds for any claim.

Basis of Payment. This work will not be paid for separately. All obligations described herein are included associated pay items. No extension of the completion date, waiver of penalties or claims shall arise from any Contractor activity shut down enacted due to deficiencies described herein.

REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES (PROJECT SPECIFIC)

Description. This work shall consist of the removal and disposal of regulated substances according to Section 669 of the Standard Specifications as revised below.

Contract Specific Sites. The excavated soil and groundwater within the areas listed below shall be managed as either “uncontaminated soil”, hazardous waste, special waste or non-special waste. For stationing, the lateral distance is measured from centerline and the farthest distance is the offset distance or construction limit, whichever is less.

Site 2615V2-114: ROW, 400-1600 blocks of I-290, Chicago, Cook County

- Station 1404+15 to Station 1405+20 (CL Ramp SE), 0 to 15 feet RT, and 0 to 130 feet LT. The Engineer has determined that this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(5). Contaminants of concern sampling parameters: Benzo(a)anthracene, Benzo(a)pyrene, Benzo(b)fluoranthene, and Dibenzo(a,h)anthracene.
- Station 1402+55 to Station 1404+15 (CL Ramp SE), 0 to 130 feet LT. The Engineer has determined that this material meets the criteria of and shall be managed in accordance with Article 669.05(a)(3). Contaminants of concern sampling parameters: Benzo(a)anthracene, Benzo(a)pyrene, Benzo(b)fluoranthene, and Dibenzo(a,h)anthracene.

Work Zones

Three distinct OSHA HAZWOPER work zones (exclusion, decontamination, and support) shall apply to projects adjacent to or within sites with documented leaking underground storage tank (LUST) incidents, or sites under management in accordance with the requirements of the Site Remediation Program (SRP), Resource Conservation and Recovery Act (RCRA), or Comprehensive Environmental Response, Compensation and Liability Act (CERCLA), or as deemed necessary. For this project, the work zones apply for the following ISGS PESA Sites:
None

Additional information on the above sites collected during the Phase I Engineering process is available through the District’s Environmental Studies Unit (DESU).

HOT-MIX ASPHALT – MIXTURE DESIGN VERIFICATION AND PRODUCTION (MODIFIED FOR I-FIT DATA COLLECTION) (D-1)

Effective: January 3, 2020

Description. This special provision requires the Illinois Flexibility Index Test (I-FIT) be used during mixture design verification and production testing for all hot-mix asphalt (HMA) mixtures.

Mixture Design. Add the following to the list of referenced standards in Article 1030.04 of the Standard Specifications:

“Illinois Modified AASHTO TP 124 Determining the Fracture Potential of Asphalt Mixtures Using the Illinois Flexibility Index Test (I-FIT)”

Add to Article 1030.04(d) of the Standard Specifications :

“During mixture design, prepared samples shall be submitted to the District laboratory for verification testing. The required testing, and number and size of prepared samples submitted, shall be according to the following tables.

High ESAL – Required Samples for Verification Testing ^{1/}	
Mixture	I-FIT Testing
Binder	total of 3 - 160 mm tall bricks ^{2/}
Surface	total of 4 - 160 mm tall bricks ^{2/}

Low ESAL – Required Samples for Verification Testing ^{1/}	
Mixture	I-FIT Testing
Binder	1 - 160 mm tall brick ^{2/}
Surface	2 - 160 mm tall bricks ^{2/}

1/Prepared samples shall be compacted gyratory bricks yielding test specimens with 7.0 ± 1.0% air voids.

2/If the Contractor does not possess the equipment to prepare the 160 mm tall brick(s), twice as many 115 mm tall compacted gyratory bricks will be acceptable.

Add the following to Article 1030.04 (d) of Standard Specification to read:

- (3) I-FIT Flexibility Index (FI) Criteria. I-FIT testing will be according to Illinois Modified AASHTO TP 124 and the results will be for informational purposes only.

Add the following to Article 1030.06 (a) of the Standard Specifications to read:

An I-FIT shall be conducted on all HMA mixtures from a sample taken within the first 500 tons (450 metric tons) on the first day of production or during start up with an 80 lb (36 kg) split reserved for the Department. The mix sample shall be tested according to the Illinois Modified ASSHTO TP 124 Determining the Fracture Potential of Asphalt Mixtures Using the Illinois Flexibility Index Test (I-FIT). Within two working days after sampling, the Contractor shall deliver prepared samples to the District laboratory for verification testing. The required number and size of prepared samples submitted for the I-FIT testing shall be according to the "High ESAL - Required Samples for Verification Testing" table in Article 1030.04(d) above.

Mixture sampled during production for I-FIT will be tested by the Department.

Add the following to the end of Article 1030.06(b) of the Standard Specifications:

"I-FIT testing will be performed for Low ESAL mixtures (excluding Class D patches, pavement patching and incidental HMA) during mixture production. Within two working day after sampling, the Contractor shall deliver prepared samples to the District laboratory for verification testing. The required number and size of prepared samples submitted for the I-FIT testing shall be according to the "Low ESAL - Required Samples for Verification Testing" table in Article 1030.04(d) above."

FLY ASH RESTRICTION

Effective: May 8, 2012

Revised: August 21, 2018

The use of fly ash in Class PV concrete will not be allowed. All references to fly ash in the Standard Specifications shall not apply.

COMPENSABLE DELAY COSTS (BDE)

Effective: June 2, 2017

Revised: April 1, 2019

Revise Article 107.40(b) of the Standard Specifications to read:

“(b) Compensation. Compensation will not be allowed for delays, inconveniences, or damages sustained by the Contractor from conflicts with facilities not meeting the above definition; or if a conflict with a utility in an unanticipated location does not cause a shutdown of the work or a documentable reduction in the rate of progress exceeding the limits set herein. The provisions of Article 104.03 notwithstanding, compensation for delays caused by a utility in an unanticipated location will be paid according to the provisions of this Article governing minor and major delays or reduced rate of production which are defined as follows.

- (1) Minor Delay. A minor delay occurs when the work in conflict with the utility in an unanticipated location is completely stopped for more than two hours, but not to exceed two weeks.
- (2) Major Delay. A major delay occurs when the work in conflict with the utility in an unanticipated location is completely stopped for more than two weeks.
- (3) Reduced Rate of Production Delay. A reduced rate of production delay occurs when the rate of production on the work in conflict with the utility in an unanticipated location decreases by more than 25 percent and lasts longer than seven calendar days.”

Revise Article 107.40(c) of the Standard Specifications to read:

“(c) Payment. Payment for Minor, Major, and Reduced Rate of Production Delays will be made as follows.

- (1) Minor Delay. Labor idled which cannot be used on other work will be paid for according to Article 109.04(b)(1) and (2) for the time between start of the delay and the minimum remaining hours in the work shift required by the prevailing practice in the area.

Equipment idled which cannot be used on other work, and which is authorized to standby on the project site by the Engineer, will be paid for according to Article 109.04(b)(4).

- (2) Major Delay. Labor will be the same as for a minor delay.

Equipment will be the same as for a minor delay, except Contractor-owned equipment will be limited to two weeks plus the cost of move-out to either the Contractor's yard or another job and the cost to re-mobilize, whichever is less. Rental equipment may be paid for longer than two weeks provided the Contractor presents adequate support to the Department (including lease agreement) to show retaining equipment on the job is the most economical course to follow and in the public interest.

- (3) Reduced Rate of Production Delay. The Contractor will be compensated for the reduced productivity for labor and equipment time in excess of the 25 percent threshold for that portion of the delay in excess of seven calendar days. Determination of compensation will be in accordance with Article 104.02, except labor and material additives will not be permitted.

Payment for escalated material costs, escalated labor costs, extended project overhead, and extended traffic control will be determined according to Article 109.13."

Revise Article 108.04(b) of the Standard Specifications to read:

"(b) No working day will be charged under the following conditions.

- (1) When adverse weather prevents work on the controlling item.
- (2) When job conditions due to recent weather prevent work on the controlling item.
- (3) When conduct or lack of conduct by the Department or its consultants, representatives, officers, agents, or employees; delay by the Department in making the site available; or delay in furnishing any items required to be furnished to the Contractor by the Department prevents work on the controlling item.
- (4) When delays caused by utility or railroad adjustments prevent work on the controlling item.
- (5) When strikes, lock-outs, extraordinary delays in transportation, or inability to procure critical materials prevent work on the controlling item, as long as these delays are not due to any fault of the Contractor.
- (6) When any condition over which the Contractor has no control prevents work on the controlling item."

Revise Article 109.09(f) of the Standard Specifications to read:

- “(f) **Basis of Payment.** After resolution of a claim in favor of the Contractor, any adjustment in time required for the work will be made according to Section 108. Any adjustment in the costs to be paid will be made for direct labor, direct materials, direct equipment, direct jobsite overhead, direct offsite overhead, and other direct costs allowed by the resolution. Adjustments in costs will not be made for interest charges, loss of anticipated profit, undocumented loss of efficiency, home office overhead and unabsorbed overhead other than as allowed by Article 109.13, lost opportunity, preparation of claim expenses and other consequential indirect costs regardless of method of calculation.

The above Basis of Payment is an essential element of the contract and the claim cost recovery of the Contractor shall be so limited.”

Add the following to Section 109 of the Standard Specifications.

“**109.13 Payment for Contract Delay.** Compensation for escalated material costs, escalated labor costs, extended project overhead, and extended traffic control will be allowed when such costs result from a delay meeting the criteria in the following table.

Contract Type	Cause of Delay	Length of Delay
Working Days	Article 108.04(b)(3) or Article 108.04(b)(4)	No working days have been charged for two consecutive weeks.
Completion Date	Article 108.08(b)(1) or Article 108.08(b)(7)	The Contractor has been granted a minimum two week extension of contract time, according to Article 108.08.

Payment for each of the various costs will be according to the following.

- (a) **Escalated Material and/or Labor Costs.** When the delay causes work, which would have otherwise been completed, to be done after material and/or labor costs have increased, such increases will be paid. Payment for escalated material costs will be limited to the increased costs substantiated by documentation furnished by the Contractor. Payment for escalated labor costs will be limited to those items in Article 109.04(b)(1) and (2), except the 35 percent and 10 percent additives will not be permitted.
- (b) **Extended Project Overhead.** For the duration of the delay, payment for extended project overhead will be paid as follows.

- (1) Direct Jobsite and Offsite Overhead. Payment for documented direct jobsite overhead and documented direct offsite overhead, including onsite supervisory and administrative personnel, will be allowed according to the following table.

Original Contract Amount	Supervisory and Administrative Personnel
Up to \$5,000,000	One Project Superintendent
Over \$ 5,000,000 - up to \$25,000,000	One Project Manager, One Project Superintendent or Engineer, and One Clerk
Over \$25,000,000 - up to \$50,000,000	One Project Manager, One Project Superintendent, One Engineer, and One Clerk
Over \$50,000,000	One Project Manager, Two Project Superintendents, One Engineer, and One Clerk

- (2) Home Office and Unabsorbed Overhead. Payment for home office and unabsorbed overhead will be calculated as 8 percent of the total delay cost.

- (c) Extended Traffic Control. Traffic control required for an extended period of time due to the delay will be paid for according to Article 109.04.

When an extended traffic control adjustment is paid under this provision, an adjusted unit price as provided for in Article 701.20(a) for increase or decrease in the value of work by more than ten percent will not be paid.

Upon payment for a contract delay under this provision, the Contractor shall assign subrogation rights to the Department for the Department's efforts of recovery from any other party for monies paid by the Department as a result of any claim under this provision. The Contractor shall fully cooperate with the Department in its efforts to recover from another party any money paid to the Contractor for delay damages under this provision."

CONSTRUCTION AIR QUALITY – DIESEL RETROFIT (BDE)

Effective: June 1, 2010

Revised: November 1, 2014

The reduction of emissions of particulate matter (PM) for off-road equipment shall be accomplished by installing retrofit emission control devices. The term “equipment” refers to diesel fuel powered devices rated at 50 hp and above, to be used on the jobsite in excess of seven calendar days over the course of the construction period on the jobsite (including rental equipment).

Contractor and subcontractor diesel powered off-road equipment assigned to the contract shall be retrofitted using the phased in approach shown below. Equipment that is of a model year older than the year given for that equipment’s respective horsepower range shall be retrofitted:

Effective Dates	Horsepower Range	Model Year
June 1, 2010 ^{1/}	600-749	2002
	750 and up	2006
June 1, 2011 ^{2/}	100-299	2003
	300-599	2001
	600-749	2002
	750 and up	2006
June 1, 2012 ^{2/}	50-99	2004
	100-299	2003
	300-599	2001
	600-749	2002
	750 and up	2006

- 1/ Effective dates apply to Contractor diesel powered off-road equipment assigned to the contract.
- 2/ Effective dates apply to Contractor and subcontractor diesel powered off-road equipment assigned to the contract.

The retrofit emission control devices shall achieve a minimum PM emission reduction of 50 percent and shall be:

- a) Included on the U.S. Environmental Protection Agency (USEPA) *Verified Retrofit Technology List* (<http://www.epa.gov/cleandiesel/verification/verif-list.htm>), or verified by the California Air Resources Board (CARB) (<http://www.arb.ca.gov/diesel/verdev/vt/cvt.htm>); or

- b) Retrofitted with a non-verified diesel retrofit emission control device if verified retrofit emission control devices are not available for equipment proposed to be used on the project, and if the Contractor has obtained a performance certification from the retrofit device manufacturer that the emission control device provides a minimum PM emission reduction of 50 percent.

Note: Large cranes (Crawler mounted cranes) which are responsible for critical lift operations are exempt from installing retrofit emission control devices if such devices adversely affect equipment operation.

Diesel powered off-road equipment with engine ratings of 50 hp and above, which are unable to be retrofitted with verified emission control devices or if performance certifications are not available which will achieve a minimum 50 percent PM reduction, may be granted a waiver by the Department if documentation is provided showing good faith efforts were made by the Contractor to retrofit the equipment.

Construction shall not proceed until the Contractor submits a certified list of the diesel powered off-road equipment that will be used, and as necessary, retrofitted with emission control devices. The list(s) shall include (1) the equipment number, type, make, Contractor/rental company name; and (2) the emission control devices make, model, USEPA or CARB verification number, or performance certification from the retrofit device manufacturer. Equipment reported as fitted with emissions control devices shall be made available to the Engineer for visual inspection of the device installation, prior to being used on the jobsite.

The Contractor shall submit an updated list of retrofitted off-road construction equipment as retrofitted equipment changes or comes on to the jobsite. The addition or deletion of any diesel powered equipment shall be included on the updated list.

If any diesel powered off-road equipment is found to be in non-compliance with any portion of this special provision, the Engineer will issue the Contractor a diesel retrofit deficiency deduction.

Any costs associated with retrofitting any diesel powered off-road equipment with emission control devices shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed. The Contractor's compliance with this notice and any associated regulations shall not be grounds for a claim.

Diesel Retrofit Deficiency Deduction

When the Engineer determines that a diesel retrofit deficiency exists, a daily monetary deduction will be imposed for each calendar day or fraction thereof the deficiency continues to exist. The calendar day(s) will begin when the time period for correction is exceeded and end with the Engineer's written acceptance of the correction. The daily monetary deduction will be \$1,000.00 for each deficiency identified.

The deficiency will be based on lack of diesel retrofit emissions control.

If a Contractor accumulates three diesel retrofit deficiency deductions for the same piece of equipment in a contract period, the Contractor will be shutdown until the deficiency is corrected. Such a shutdown will not be grounds for any extension of the contract time, waiver of penalties, or be grounds for any claim.

DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (DBE)

Effective: September 1, 2000

Revised: March 2, 2019

FEDERAL OBLIGATION. The Department of Transportation, as a recipient of federal financial assistance, is required to take all necessary and reasonable steps to ensure nondiscrimination in the award and administration of contracts. Consequently, the federal regulatory provisions of 49 CFR Part 26 apply to this contract concerning the utilization of disadvantaged business enterprises. For the purposes of this Special Provision, a disadvantaged business enterprise (DBE) means a business certified by the Department in accordance with the requirements of 49 CFR Part 26 and listed in the Illinois Unified Certification Program (IL UCP) DBE Directory.

STATE OBLIGATION. This Special Provision will also be used by the Department to satisfy the requirements of the Business Enterprise for Minorities, Females, and Persons with Disabilities Act, 30 ILCS 575. When this Special Provision is used to satisfy state law requirements on 100 percent state-funded contracts, the federal government has no involvement in such contracts (not a federal-aid contract) and no responsibility to oversee the implementation of this Special Provision by the Department on those contracts. DBE participation on 100 percent state-funded contracts will not be credited toward fulfilling the Department's annual overall DBE goal required by the US Department of Transportation to comply with the federal DBE program requirements.

CONTRACTOR ASSURANCE. The Contractor makes the following assurance and agrees to include the assurance in each subcontract the Contractor signs with a subcontractor.

The Contractor, subrecipient, or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The Contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of contracts funded in whole or in part with federal or state funds. Failure by the Contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate, which may include, but is not limited to:

- (a) Withholding progress payments;
- (b) Assessing sanctions;
- (c) Liquidated damages; and/or
- (d) Disqualifying the Contractor from future bidding as non-responsible.

OVERALL GOAL SET FOR THE DEPARTMENT. As a requirement of compliance with 49 CFR Part 26, the Department has set an overall goal for DBE participation in its federally assisted contracts. That goal applies to all federal-aid funds the Department will expend in its federally assisted contracts for the subject reporting fiscal year. The Department is required to make a good faith effort to achieve the overall goal. The dollar amount paid to all approved DBE companies performing work called for in this contract is eligible to be credited toward fulfillment of the Department's overall goal.

CONTRACT GOAL TO BE ACHIEVED BY THE CONTRACTOR. This contract includes a specific DBE utilization goal established by the Department. The goal has been included because the Department has determined the work of this contract has subcontracting opportunities that may be suitable for performance by DBE companies. The determination is based on an assessment of the type of work, the location of the work, and the availability of DBE companies to do a part of the work. The assessment indicates, in the absence of unlawful discrimination and in an arena of fair and open competition, DBE companies can be expected to perform **6.00%** of the work. This percentage is set as the DBE participation goal for this contract. Consequently, in addition to the other award criteria established for this contract, the Department will only award this contract to a bidder who makes a good faith effort to meet this goal of DBE participation in the performance of the work. A bidder makes a good faith effort for award consideration if either of the following is done in accordance with the procedures set for in this Special Provision:

- (a) The bidder documents enough DBE participation has been obtained to meet the goal or,
- (b) The bidder documents a good faith effort has been made to meet the goal, even though the effort did not succeed in obtaining enough DBE participation to meet the goal.

DBE LOCATOR REFERENCES. Bidders shall consult the IL UCP DBE Directory as a reference source for DBE-certified companies. In addition, the Department maintains a letting and item specific DBE locator information system whereby DBE companies can register their interest in providing quotes on particular bid items advertised for letting. Information concerning DBE companies willing to quote work for particular contracts may be obtained by contacting the Department's Bureau of Small Business Enterprises at telephone number (217) 785-4611, or by visiting the Department's website at:

<http://www.idot.illinois.gov/doing-business/certifications/disadvantaged-business-enterprise-certification/il-ucp-directory/index>.

BIDDING PROCEDURES. Compliance with this Special Provision is a material bidding requirement and failure of the bidder to comply will render the bid not responsive.

The bidder shall submit a DBE Utilization Plan (form SBE 2026), and a DBE Participation Statement (form SBE 2025) for each DBE company proposed for the performance of work to achieve the contract goal, with the bid. If the Utilization Plan indicates the contract goal will not be met, documentation of good faith efforts shall also be submitted. The documentation of good faith efforts must include copies of each DBE and non-DBE subcontractor quote submitted to the bidder when a non-DBE subcontractor is selected over a DBE for work on the contract. The required forms and documentation must be submitted as a single .pdf file using the "Integrated Contractor Exchange (iCX)" application within the Department's "EBids System".

The Department will not accept a Utilization Plan if it does not meet the bidding procedures set forth herein and the bid will be declared not responsive. In the event the bid is declared not responsive, the Department may elect to cause the forfeiture of the penal sum of the bidder's proposal guaranty and may deny authorization to bid the project if re-advertised for bids.

GOOD FAITH EFFORT PROCEDURES. The contract will not be awarded until the Utilization Plan is approved. All information submitted by the bidder must be complete, accurate and adequately document enough DBE participation has been obtained or document the good faith efforts of the bidder, in the event enough DBE participation has not been obtained, before the Department will commit to the performance of the contract by the bidder. The Utilization Plan will be approved by the Department if the Utilization Plan documents sufficient commercially useful DBE work to meet the contract goal or the bidder submits sufficient documentation of a good faith effort to meet the contract goal pursuant to 49 CFR Part 26, Appendix A. This means the bidder must show that all necessary and reasonable steps were taken to achieve the contract goal. Necessary and reasonable steps are those which, by their scope, intensity and appropriateness to the objective, could reasonably be expected to obtain sufficient DBE participation, even if they were not successful. The Department will consider the quality, quantity, and intensity of the kinds of efforts the bidder has made. Mere *pro forma* efforts, in other words efforts done as a matter of form, are not good faith efforts; rather, the bidder is expected to have taken genuine efforts that would be reasonably expected of a bidder actively and aggressively trying to obtain DBE participation sufficient to meet the contract goal.

- (a) The following is a list of types of action that the Department will consider as part of the evaluation of the bidder's good faith efforts to obtain participation. These listed factors are not intended to be a mandatory checklist and are not intended to be exhaustive. Other factors or efforts brought to the attention of the Department may be relevant in appropriate cases and will be considered by the Department.
- (1) Soliciting through all reasonable and available means (e.g. attendance at pre-bid meetings, advertising and/or written notices) the interest of all certified DBE companies that have the capability to perform the work of the contract. The bidder must solicit this interest within sufficient time to allow the DBE companies to respond to the solicitation. The bidder must determine with certainty if the DBE companies are interested by taking appropriate steps to follow up initial solicitations.
 - (2) Selecting portions of the work to be performed by DBE companies in order to increase the likelihood that the DBE goals will be achieved. This includes, where appropriate, breaking out contract work items into economically feasible units to facilitate DBE participation, even when the Contractor might otherwise prefer to perform these work items with its own forces.
 - (3) Providing interested DBE companies with adequate information about the plans, specifications, and requirements of the contract in a timely manner to assist them in responding to a solicitation.
 - (4) a. Negotiating in good faith with interested DBE companies. It is the bidder's responsibility to make a portion of the work available to DBE subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DBE subcontractors and suppliers, so as to facilitate DBE participation. Evidence of such negotiation includes the names, addresses, and telephone numbers of DBE companies that were considered; a description of the information provided regarding the plans and specifications for the work selected for subcontracting; and evidence as to why additional agreements could not be reached for DBE companies to perform the work.

b. A bidder using good business judgment would consider a number of factors in negotiating with subcontractors, including DBE subcontractors, and would take a firm's price and capabilities as well as contract goals into consideration. However, the fact that there may be some additional costs involved in finding and using DBE companies is not in itself sufficient reason for a bidder's failure to meet the contract DBE goal, as long as such costs are reasonable. Also the ability or desire of a bidder to perform the work of a contract with its own organization does not relieve the bidder of the responsibility to make good faith efforts. Bidders are not, however, required to accept higher quotes from DBE companies if the price difference is excessive or unreasonable. In accordance with the above Bidding Procedures, the documentation of good faith efforts must include copies of each DBE and non-DBE subcontractor quote submitted to the bidder when a non-DBE subcontractor was selected over a DBE for work on the contract.

- (5) Not rejecting DBE companies as being unqualified without sound reasons based on a thorough investigation of their capabilities. The bidder's standing within its industry, membership in specific groups, organizations, or associations and political or social affiliations (for example union vs. non-union employee status) are not legitimate causes for the rejection or non-solicitation of bids in the bidder's efforts to meet the project goal.
 - (6) Making efforts to assist interested DBE companies in obtaining bonding, lines of credit, or insurance as required by the recipient or Contractor.
 - (7) Making efforts to assist interested DBE companies in obtaining necessary equipment, supplies, materials, or related assistance or services.
 - (8) Effectively using the services of available minority/women community organizations; minority/women contractors' groups; local, state, and federal minority/women business assistance offices; and other organizations as allowed on a case-by-case basis to provide assistance in the recruitment and placement of DBE companies.
- (b) If the Department determines the bidder has made a good faith effort to secure the work commitment of DBE companies to meet the contract goal, the Department will award the contract provided it is otherwise eligible for award. If the Department determines the bidder has failed to meet the requirements of this Special Provision or that a good faith effort has not been made, the Department will notify the responsible company official designated in the Utilization Plan that the bid is not responsive. The notification will also include a statement of reasons for the adverse determination. If the Utilization Plan is not approved because it is deficient as a technical matter, unless waived by the Department, the bidder will be notified and will be allowed no more than a five calendar day period to cure the deficiency.
- (c) The bidder may request administrative reconsideration of an adverse determination by emailing the Department at "DOT.DBE.UP@illinois.gov" within the five calendar days after the receipt of the notification of the determination. The determination shall become final if a request is not made on or before the fifth calendar day. A request may provide additional written documentation or argument concerning the issues raised in the determination statement of reasons, provided the documentation and arguments address efforts made prior to submitting the bid. The request will be reviewed by the Department's Reconsideration Officer. The Reconsideration Officer will extend an opportunity to the bidder to meet in person to consider all issues of documentation and whether the bidder made a good faith effort to meet the goal. After the review by the Reconsideration Officer, the bidder will be sent a written decision within ten working days after receipt of the request for reconsideration, explaining the basis for finding that the bidder did or did not meet the goal or make adequate good faith efforts to do so. A final decision by the Reconsideration Officer that a good faith effort was made shall approve the Utilization Plan submitted by the bidder and shall clear the contract for award. A final decision that a good faith effort was not made shall render the bid not responsive.

CALCULATING DBE PARTICIPATION. The Utilization Plan values represent work anticipated to be performed and paid for upon satisfactory completion. The Department is only able to count toward the achievement of the overall goal and the contract goal the value of payments made for the work actually performed by DBE companies. In addition, a DBE must perform a commercially useful function on the contract to be counted. A commercially useful function is generally performed when the DBE is responsible for the work and is carrying out its responsibilities by actually performing, managing, and supervising the work involved. The Department and Contractor are governed by the provisions of 49 CFR Part 26.55(c) on questions of commercially useful functions as it affects the work. Specific counting guidelines are provided in 49 CFR Part 26.55, the provisions of which govern over the summary contained herein.

- (a) DBE as the Contractor: 100 percent goal credit for that portion of the work performed by the DBE's own forces, including the cost of materials and supplies. Work that a DBE subcontracts to a non-DBE does not count toward the DBE goals.
- (b) DBE as a joint venture Contractor: 100 percent goal credit for that portion of the total dollar value of the contract equal to the distinct, clearly defined portion of the work performed by the DBE's own forces.
- (c) DBE as a subcontractor: 100 percent goal credit for the work of the subcontract performed by the DBE's own forces, including the cost of materials and supplies, excluding the purchase of materials and supplies or the lease of equipment by the DBE subcontractor from the Contractor or its affiliates. Work that a DBE subcontractor in turn subcontracts to a non-DBE does not count toward the DBE goal.
- (d) DBE as a trucker: 100 percent goal credit for trucking participation provided the DBE is responsible for the management and supervision of the entire trucking operation for which it is responsible. At least one truck owned, operated, licensed, and insured by the DBE must be used on the contract. Credit will be given for the following:
 - (1) The DBE may lease trucks from another DBE firm, including an owner-operator who is certified as a DBE. The DBE who leases trucks from another DBE receives credit for the total value of the transportation services the lessee DBE provides on the contract.
 - (2) The DBE may also lease trucks from a non-DBE firm, including from an owner-operator. The DBE who leases trucks from a non-DBE is entitled to credit only for the fee or commission it receives as a result of the lease arrangement.
- (e) DBE as a material supplier:
 - (1) 60 percent goal credit for the cost of the materials or supplies purchased from a DBE regular dealer.

- (2) 100 percent goal credit for the cost of materials of supplies obtained from a DBE manufacturer.
- (3) 100 percent credit for the value of reasonable fees and commissions for the procurement of materials and supplies if not a DBE regular dealer or DBE manufacturer.

CONTRACT COMPLIANCE. Compliance with this Special Provision is an essential part of the contract. The Department is prohibited by federal regulations from crediting the participation of a DBE included in the Utilization Plan toward either the contract goal or the Department's overall goal until the amount to be applied toward the goals has been paid to the DBE. The following administrative procedures and remedies govern the compliance by the Contractor with the contractual obligations established by the Utilization Plan. After approval of the Utilization Plan and award of the contract, the Utilization Plan and individual DBE Participation Statements become part of the contract. If the Contractor did not succeed in obtaining enough DBE participation to achieve the advertised contract goal, and the Utilization Plan was approved and contract awarded based upon a determination of good faith, the total dollar value of DBE work calculated in the approved Utilization Plan as a percentage of the awarded contract value shall become the amended contract goal. All work indicated for performance by an approved DBE shall be performed, managed, and supervised by the DBE executing the DBE Participation Commitment Statement.

- (a) **NO AMENDMENT.** No amendment to the Utilization Plan may be made without prior written approval from the Department's Bureau of Small Business Enterprises. All requests for amendment to the Utilization Plan shall be emailed to the Department at DOT.DBE.UP@illinois.gov.
- (b) **CHANGES TO WORK.** Any deviation from the DBE condition-of-award or contract plans, specifications, or special provisions must be approved, in writing, by the Department as provided elsewhere in the Contract. The Contractor shall notify affected DBEs in writing of any changes in the scope of work which result in a reduction in the dollar amount condition-of-award to the contract. Where the revision includes work committed to a new DBE subcontractor, not previously involved in the project, then a Request for Approval of Subcontractor, Department form BC 260A or AER 260A, must be signed and submitted. If the commitment of work is in the form of additional tasks assigned to an existing subcontract, a new Request for Approval of Subcontractor will not be required. However, the Contractor must document efforts to assure the existing DBE subcontractor is capable of performing the additional work and has agreed in writing to the change.
- (c) **SUBCONTRACT.** The Contractor must provide copies of DBE subcontracts to the Department upon request. Subcontractors shall ensure that all lower tier subcontracts or agreements with DBEs to supply labor or materials be performed in accordance with this Special Provision.

- (d) ALTERNATIVE WORK METHODS. In addition to the above requirements for reductions in the condition of award, additional requirements apply to the two cases of Contractor-initiated work substitution proposals. Where the contract allows alternate work methods which serve to delete or create underruns in condition of award DBE work, and the Contractor selects that alternate method or, where the Contractor proposes a substitute work method or material that serves to diminish or delete work committed to a DBE and replace it with other work, then the Contractor must demonstrate one of the following:
- (1) The replacement work will be performed by the same DBE (as long as the DBE is certified in the respective item of work) in a modification of the condition of award; or
 - (2) The DBE is aware its work will be deleted or will experience underruns and has agreed in writing to the change. If this occurs, the Contractor shall substitute other work of equivalent value to a certified DBE or provide documentation of good faith efforts to do so; or
 - (3) The DBE is not capable of performing the replacement work or has declined to perform the work at a reasonable competitive price. If this occurs, the Contractor shall substitute other work of equivalent value to a certified DBE or provide documentation of good faith efforts to do so.
- (e) TERMINATION AND REPLACEMENT PROCEDURES. The Contractor shall not terminate or replace a DBE listed on the approved Utilization Plan, or perform with other forces work designated for a listed DBE except as provided in this Special Provision. The Contractor shall utilize the specific DBEs listed to perform the work and supply the materials for which each is listed unless the Contractor obtains the Department's written consent as provided in subsection (a) of this part. Unless Department consent is provided for termination of a DBE subcontractor, the Contractor shall not be entitled to any payment for work or material unless it is performed or supplied by the DBE in the Utilization Plan.

As stated above, the Contractor shall not terminate or replace a DBE subcontractor listed in the approved Utilization Plan without prior written consent. This includes, but is not limited to, instances in which the Contractor seeks to perform work originally designated for a DBE subcontractor with its own forces or those of an affiliate, a non-DBE firm, or with another DBE firm. Written consent will be granted only if the Bureau of Small Business Enterprises agrees, for reasons stated in its concurrence document, that the Contractor has good cause to terminate or replace the DBE firm. Before transmitting to the Bureau of Small Business Enterprises any request to terminate and/or substitute a DBE subcontractor, the Contractor shall give notice in writing to the DBE subcontractor, with a copy to the Bureau, of its intent to request to terminate and/or substitute, and the reason for the request. The Contractor shall give the DBE five days to respond to the Contractor's notice. The DBE so notified shall advise the Bureau and the Contractor of the reasons, if any, why it objects to the proposed termination of its subcontract and why the Bureau should not approve the Contractor's action. If required in a particular case as a matter of public necessity, the Bureau may provide a response period shorter than five days.

For purposes of this paragraph, good cause includes the following circumstances:

- (1) The listed DBE subcontractor fails or refuses to execute a written contract;
- (2) The listed DBE subcontractor fails or refuses to perform the work of its subcontract in a way consistent with normal industry standards. Provided, however, that good cause does not exist if the failure or refusal of the DBE subcontractor to perform its work on the subcontract results from the bad faith or discriminatory action of the Contractor;
- (3) The listed DBE subcontractor fails or refuses to meet the Contractor's reasonable, nondiscriminatory bond requirements;
- (4) The listed DBE subcontractor becomes bankrupt, insolvent, or exhibits credit unworthiness;
- (5) The listed DBE subcontractor is ineligible to work on public works projects because of suspension and debarment proceedings pursuant 2 CFR Parts 180, 215 and 1200 or applicable state law.
- (6) The Contractor has determined the listed DBE subcontractor is not a responsible contractor;
- (7) The listed DBE subcontractor voluntarily withdraws from the projects and provides written notice to the Contractor of its withdrawal;
- (8) The listed DBE is ineligible to receive DBE credit for the type of work required;
- (9) A DBE owner dies or becomes disabled with the result that the listed DBE subcontractor is unable to complete its work on the contract;
- (10) Other documented good cause that compels the termination of the DBE subcontractor. Provided, that good cause does not exist if the Contractor seeks to terminate a DBE it relied upon to obtain the contract so that the Contractor can self-perform the work for which the DBE contractor was engaged or so that the Contractor can substitute another DBE or non-DBE contractor after contract award.

When a DBE is terminated or fails to complete its work on the Contract for any reason, the Contractor shall make a good faith effort to find another DBE to substitute for the original DBE to perform at least the same amount of work under the contract as the terminated DBE to the extent needed to meet the established Contract goal. The good faith efforts shall be documented by the Contractor. If the Department requests documentation under this provision, the Contractor shall submit the documentation within seven days, which may be extended for an additional seven days if necessary at the request of the Contractor. The Department will provide a written determination to the Contractor stating whether or not good faith efforts have been demonstrated.

- (f) FINAL PAYMENT. After the performance of the final item of work or delivery of material by a DBE and final payment therefore to the DBE by the Contractor, but not later than 30 calendar days after payment has been made by the Department to the Contractor for such work or material, the Contractor shall submit a DBE Payment Agreement on Department form SBE 2115 to the Resident Engineer. If full and final payment has not been made to the DBE, the DBE Payment Agreement shall indicate whether a disagreement as to the payment required exists between the Contractor and the DBE or if the Contractor believes the work has not been satisfactorily completed. If the Contractor does not have the full amount of work indicated in the Utilization Plan performed by the DBE companies indicated in the Utilization Plan and after good faith efforts are reviewed, the Department may deduct from contract payments to the Contractor the amount of the goal not achieved as liquidated and ascertained damages. The Contractor may request an administrative reconsideration of any amount deducted as damages pursuant to subsection (h) of this part.
- (g) ENFORCEMENT. The Department reserves the right to withhold payment to the Contractor to enforce the provisions of this Special Provision. Final payment shall not be made on the contract until such time as the Contractor submits sufficient documentation demonstrating achievement of the goal in accordance with this Special Provision or after liquidated damages have been determined and collected.
- (h) RECONSIDERATION. Notwithstanding any other provision of the contract, including but not limited to Article 109.09 of the Standard Specifications, the Contractor may request administrative reconsideration of a decision to deduct the amount of the goal not achieved as liquidated damages. A request to reconsider shall be delivered to the Contract Compliance Section and shall be handled and considered in the same manner as set forth in paragraph (c) of "Good Faith Effort Procedures" of this Special Provision, except a final decision that a good faith effort was not made during contract performance to achieve the goal agreed to in the Utilization Plan shall be the final administrative decision of the Department. The result of the reconsideration process is not administratively appealable to the U.S. Department of Transportation.

DISPOSAL FEES (BDE)

Effective: November 1, 2018

Replace Articles 109.04(b)(5) – 109.04(b)(8) of the Standard Specifications with the following:

- “(5) Disposal Fees. When the extra work performed includes paying for disposal fees at a clean construction and demolition debris facility, an uncontaminated soil fill operation or a landfill, the Contractor shall receive, as administrative costs, an amount equal to five percent of the first \$10,000 and one percent of any amount over \$10,000 of the total approved costs of such fees.
- (6) Miscellaneous. No additional allowance will be made for general superintendence, the use of small tools, or other costs for which no specific allowance is herein provided.
- (7) Statements. No payment will be made for work performed on a force account basis until the Contractor has furnished the Engineer with itemized statements of the cost of such force account work. Statements shall be accompanied and supported by invoices for all materials used and transportation charges. However, if materials used on the force account work are not specifically purchased for such work but are taken from the Contractor’s stock, then in lieu of the invoices, the Contractor shall furnish an affidavit certifying that such materials were taken from his/her stock, that the quantity claimed was actually used, and that the price and transportation claimed represent the actual cost to the Contractor.

Itemized statements at the cost of force account work shall be detailed as follows.

- a. Name, classification, date, daily hours, total hours, rate, and extension for each laborer and foreman. Payrolls shall be submitted to substantiate actual wages paid if so requested by the Engineer.
- b. Designation, dates, daily hours, total hours, rental rate, and extension for each unit of machinery and equipment.
- c. Quantities of materials, prices and extensions.
- d. Transportation of materials.
- e. Cost of property damage, liability and workmen’s compensation insurance premiums, unemployment insurance contributions, and social security tax.

- (8) Work Performed by an Approved Subcontractor. When extra work is performed by an approved subcontractor, the Contractor shall receive, as administrative costs, an amount equal to five percent of the total approved costs of such work with the minimum payment being \$100.
- (9) All statements of the cost of force account work shall be furnished to the Engineer not later than 60 days after receipt of the Central Bureau of Construction form "Extra Work Daily Report". If the statement is not received within the specified time frame, all demands for payment for the extra work are waived and the Department is released from any and all such demands. It is the responsibility of the Contractor to ensure that all statements are received within the specified time regardless of the manner or method of delivery."

EMULSIFIED ASPHALTS (BDE)

Effective: August 1, 2019

Revise Article 1032.06 of the Standard Specifications to read:

"1032.06 Emulsified Asphalts. Emulsified asphalts will be accepted according to the current Bureau of Materials Policy Memorandum, "Emulsified Asphalt Acceptance Procedure". These materials shall be homogeneous and shall show no separation of asphalt after thorough mixing, within 30 days after delivery, provided separation has not been caused by freezing. They shall coat the aggregate being used in the work to the satisfaction of the Engineer and shall be according to the following requirements.

- (a) Anionic Emulsified Asphalt. Anionic emulsified asphalts RS-1, RS-2, HFRS-2, SS-1h, and SS-1 shall be according to AASHTO M 140, except as follows.
- (1) The cement mixing test will be waived when the emulsion is being used as a tack coat.
 - (2) The Solubility in Trichloroethylene test according to AASHTO T 44 may be run in lieu of Ash Content and shall meet a minimum of 97.5 percent.
- (b) Cationic Emulsified Asphalt. Cationic emulsified asphalts CRS-1, CRS-2, CSS-1h, and CSS-1 shall be according to AASHTO M 208, except as follows.
- (1) The cement mixing test will be waived when the emulsion is being used as a tack coat.
 - (2) The Solubility in Trichloroethylene test according to AASHTO T 44 may be run in lieu of Ash Content and shall meet a minimum of 97.5 percent.

- (c) High Float Emulsion. High float emulsions HFE-90, HFE-150, and HFE-300 are medium setting and shall be according to the following table.

Test	HFE-90	HFE-150	HFE-300
Viscosity, Saybolt Furol, at 122 °F (50 °C), (AASHTO T 59), SFS ^{1/}	50 min.	50 min.	50 min.
Sieve Test, No. 20 (850 µm), retained on sieve, (AASHTO T 59), %	0.10 max.	0.10 max.	0.10 max.
Storage Stability Test, 1 day, (AASHTO T 59), %	1 max.	1 max.	1 max.
Coating Test (All Grades), (AASHTO T 59), 3 minutes	stone coated thoroughly		
Distillation Test, (AASHTO T 59): Residue from distillation test to 500 °F (260 °C), % Oil distillate by volume, %	65 min. 7 max.	65 min. 7 max.	65 min. 7 max.
Characteristics of residue from distillation test to 500 °F (260 °C): Penetration at 77 °F (25 °C), (AASHTO T 49), 100 g, 5 sec, dmm	90-150	150-300	300 min.
Float Test at 140 °F (60 °C), (AASHTO T 50), sec.	1200 min.	1200 min.	1200 min.

1/ The emulsion shall be pumpable.

- (d) Penetrating Emulsified Prime. Penetrating Emulsified Prime (PEP) shall be according to AASHTO T 59, except as follows.

Test	Result
Viscosity, Saybolt Furol, at 77 °F (25 °C), SFS	75 max.
Sieve test, retained on No. 20 (850 µm) sieve, %	0.10 max.
Distillation to 500 °F (260 °C) residue, %	38 min.
Oil distillate by volume, %	4 max.

The PEP shall be tested according to the current Bureau of Materials Illinois Laboratory Test Procedure (ILTP), "Sand Penetration Test of Penetrating Emulsified Prime (PEP)". The time of penetration shall be equal to or less than that of MC-30. The depth of penetration shall be equal to or greater than that of MC-30.

- (e) Delete this subparagraph.

- (f) Polymer Modified Emulsified Asphalt. Polymer modified emulsified asphalts, e.g. SS-1hP, CSS-1hP, CRS-2P (formerly CRSP), CQS-1hP (formerly CSS-1h Latex Modified) and HFRS-2P (formerly HFP) shall be according to AASHTO M 316, except as follows.
- (1) The cement mixing test will be waived when the polymer modified emulsion is being used as a tack coat.
 - (2) CQS-1hP (formerly CSS-1h Latex Modified) emulsion for micro-surfacing treatments shall use latex as the modifier.
 - (3) Upon examination of the storage stability test cylinder after standing undisturbed for 24 hours, the surface shall show minimal to no white, milky colored substance and shall be a homogenous brown color throughout.
 - (4) The distillation for all polymer modified emulsions shall be performed according to AASHTO T 59, except the temperature shall be 374 ± 9 °F (190 ± 5 °C) to be held for a period of 15 minutes and measured using an ASTM 16F (16C) thermometer.
 - (5) The specified temperature for the Elastic Recovery test for all polymer modified emulsions shall be 50.0 ± 1.0 °F (10.0 ± 0.5 °C).
 - (6) The Solubility in Trichloroethylene test according to AASHTO T 44 may be run in lieu of Ash Content and shall meet a minimum of 97.5 percent.
- (g) Non-Tracking Emulsified Asphalt. Non-tracking emulsified asphalt NTEA (formerly SS-1vh) shall be according to the following.

Test	Requirement
Saybolt Viscosity at 77 °F (25 °C), (AASHTO T 59), SFS	20-100
Storage Stability Test, 24 hr, (AASHTO T 59), %	1 max.
Residue by Distillation, 500 ± 10 °F (260 ± 5 °C), or Residue by Evaporation, 325 ± 5 °F (163 ± 3 °C), (AASHTO T 59), %	50 min.
Sieve Test, No. 20 (850 µm), (AASHTO T 59), %	0.3 max.
Tests on Residue from Evaporation	
Penetration at 77 °F (25 °C), 100 g, 5 sec, (AASHTO T 49), dmm	40 max.
Softening Point, (AASHTO T 53), °F (°C)	135 (57) min.
Ash Content, (AASHTO T 111), % ^{1/}	1 max.

1/ The Solubility in Trichloroethylene test according to AASHTO T 44 may be run in lieu of Ash Content and shall meet a minimum of 97.5 percent

The different grades are, in general, used for the following.

Grade	Use
SS-1, SS-1h, RS-1, RS-2, CSS-1, CRS-1, CRS-2, CSS-1h, HFE-90, SS-1hP, CSS-1hP, NTEA (formerly SS-1vh)	Tack Coat
PEP	Prime Coat
RS-2, HFE-90, HFE-150, HFE-300, CRS-2P (formerly CRSP), HFRS-2P (formerly HFP), CRS-2, HFRS-2	Bituminous Surface Treatment
CQS-1hP (formerly CSS-1h Latex Modified)	Micro-Surfacing Slurry Sealing Cape Seal”

EQUIPMENT PARKING AND STORAGE (BDE)

Effective: November 1, 2017

Replace the first paragraph of Article 701.11 of the Standard Specifications with the following.

“701.11 Equipment Parking and Storage. During working hours, all vehicles and/or nonoperating equipment which are parked, two hours or less, shall be parked at least 8 ft (2.5 m) from the open traffic lane. For other periods of time during working and for all nonworking hours, all vehicles, materials, and equipment shall be parked or stored as follows.

- (a) When the project has adequate right-of-way, vehicles, materials, and equipment shall be located a minimum of 30 ft (9 m) from the pavement.
- (b) When adequate right-of-way does not exist, vehicles, materials, and equipment shall be located a minimum of 15 ft (4.5 m) from the edge of any pavement open to traffic.
- (c) Behind temporary concrete barrier, vehicles, materials, and equipment shall be located a minimum of 24 in. (600 mm) behind free standing barrier or a minimum of 6 in. (150 mm) behind barrier that is either pinned or restrained according to Article 704.04. The 24 in. or 6 in. measurement shall be from the base of the non-traffic side of the barrier.
- (d) Behind other man-made or natural barriers meeting the approval of the Engineer.”

MOBILIZATION (BDE)

Effective: April 1, 2020

Replace Articles 671.02(a), (b), and (c) of the Standard Specifications with the following:

- “(a) Upon execution of the contract, 90 percent of the pay item will be paid.
- (b) When 90 percent of the adjusted contract value is earned, the remaining ten percent of the pay item will be paid along with any amount bid in excess of six percent of the original contract amount.”

PORTLAND CEMENT CONCRETE (BDE)

Effective: November 1, 2017

Revise the Air Content % of Class PP Concrete in Table 1 Classes of Concrete and Mix Design Criteria in Article 1020.04 of the Standard Specifications to read:

"TABLE 1. CLASSES OF CONCRETE AND MIX DESIGN CRITERIA		
Class of Conc.	Use	Air Content %
PP	Pavement Patching	4.0 - 8.0"
	Bridge Deck Patching (10)	
	PP-1	
	PP-2	
	PP-3	
	PP-4	
	PP-5	

Revise Note (4) at the end of Table 1 Classes of Concrete and Mix Design Criteria in Article 1020.04 of the Standard Specifications to read:

- “(4) For all classes of concrete, the maximum slump may be increased to 7 in (175 mm) when a high range water-reducing admixture is used. For Class SC, the maximum slump may be increased to 8 in. (200 mm). For Class PS, the maximum slump may be increased to 8 1/2 in. (215 mm) if the high range water-reducing admixture is the polycarboxylate type.”

REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES (BDE)

Effective: January 1, 2019

Revised: January 1, 2020

Revise Section 669 of the Standard Specifications to read:

“SECTION 669. REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES

669.01 Description. This work shall consist of the transportation and proper disposal of regulated substances. This work shall also consist of the removal, transportation, and proper disposal of underground storage tanks (UST), their contents and associated underground piping to the point where the piping is above the ground, including determining the content types and estimated quantities.

669.02 Equipment. The Contractor shall notify the Engineer of the delivery of all excavation, storage, and transportation equipment to a work area location. The equipment shall comply with OSHA and American Petroleum Institute (API) guidelines and shall be furnished in a clean condition. Clean condition means the equipment does not contain any residual material classified as a non-special waste, non-hazardous special waste, or hazardous waste. Residual materials include, but are not limited to, petroleum products, chemical products, sludges, or any other material present in or on equipment.

Before beginning any associated soil or groundwater management activity, the Contractor shall provide the Engineer with the opportunity to visually inspect and approve the equipment. If the equipment contains any contaminated residual material, decontamination shall be performed on the equipment as appropriate to the regulated substance and degree of contamination present according to OSHA and API guidelines. All cleaning fluids used shall be treated as the contaminant unless laboratory testing proves otherwise.

669.03 Pre-Construction Submittals and Qualifications. Prior to beginning this work, or working in areas with regulated substances, the Contractor shall submit a “Regulated Substances Pre-Construction Plan (RSPCP)” to the Engineer for review and approval using form BDE 2730. The form shall be signed by an Illinois licensed Professional Engineer or Professional Geologist.

As part of the RSPCP, the Contractor(s) or firm(s) performing the work shall meet the following qualifications.

- (a) Regulated Substances Monitoring. Qualification for environmental observation and field screening of regulated substances work and environmental observation of UST removal shall require either pre-qualification in Hazardous Waste by the Department or demonstration of acceptable project experience in remediation and operations for contaminated sites in accordance with applicable Federal, State, or local regulatory requirements using BDE 2730.

Qualification for each individual performing regulated substances monitoring shall require a minimum of one-year of experience in similar activities as those required for the project.

- (b) **Underground Storage Tank Removal.** Qualification for underground storage tank (UST) removal work shall require licensing and certification with the Office of the State Fire Marshall (OSFM) and possession of all permits required to perform the work. A copy of the permit shall be provided to the Engineer prior to tank removal.

The qualified Contractor(s) or firm(s) shall also document it does not have any current or former ties with any of the properties contained within, adjoining, or potentially affecting the work.

The Engineer will require up to 21 calendar days for review of the RSPCP. The review may involve rejection or revision and resubmittal; in which case, an additional 21 days will be required for each subsequent review. Work shall not commence until the RSPCP has been approved by the Engineer. After approval, the RSPCP shall be revised as necessary to reflect changed conditions in the field and documented using BDE 2730A "Regulated Substances Pre-Construction Plan (RSPCP) Addendum" and submitted to the Engineer for approval.

CONSTRUCTION REQUIREMENTS

669.04 Regulated Substances Monitoring. Regulated substances monitoring includes environmental observation and field screening during regulated substances management activities at the contract specific work areas. As part of the regulated substances monitoring, the monitoring personnel shall perform and document the applicable duties listed on form BDE 2732 "Regulated Substances Monitoring Daily Record (RSMDR)".

- (a) **Environmental Observation.** Prior to beginning excavation, the Contractor shall mark the limits of the contract specific work areas. Once work begins, the monitoring personnel shall be present on-site continuously during the excavation and loading of material.
- (b) **Field Screening.** Field screening shall be performed during the excavation and loading of material from the contract specific work areas, except for material classified according to Article 669.05(b)(1) or 669.05(c) where field screening is not required.

Field screening shall be performed with either a photoionization detector (PID) (minimum 10.6eV lamp) or a flame ionization detector (FID), and other equipment as appropriate, to monitor for potential contaminants associated with regulated substances. The PID or FID shall be calibrated on-site, and background level readings taken and recorded daily, and as field and weather conditions change. Field screen readings on the PID or FID in excess of background levels indicates the potential presence of regulated substances requiring handling as a non-special waste, special waste, or hazardous waste. PID or FID readings may be used as the basis of increasing the limits of removal with the approval of the Engineer but shall in no case be used to decrease the limits.

669.05 Regulated Substances Management and Disposal. The management and disposal of soil and/or groundwater containing regulated substances shall be according to the following:

- (a) Soil Analytical Results Exceed Most Stringent MAC. When the soil analytical results indicate detected levels exceed the most stringent maximum allowable concentration (MAC) for chemical constituents in soil established pursuant to Subpart F of 35 Ill. Adm. Code 1100.605, the soil shall be managed as follows:
 - (1) When analytical results indicate inorganic chemical constituents exceed the most stringent MAC, but still considered within area background levels by the Engineer, the excavated soil can be utilized within the right-of-way as embankment or fill, when suitable. If the soils cannot be utilized within the right-of-way, they shall be managed and disposed of at a landfill as a non-special waste.
 - (2) When analytical results indicate inorganic chemical constituents exceed the most stringent MAC but do not exceed the MAC for a Metropolitan Statistical Area (MSA) County identified in 35 Ill. Admin. Code 742 Appendix A. Table G, the excavated soil can be utilized within the right-of-way as embankment or fill, when suitable, or managed and disposed of at a clean construction and demolition debris (CCDD) facility or an uncontaminated soil fill operation (USFO) within an MSA County provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
 - (3) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for an MSA County excluding Chicago, or the MAC within the Chicago corporate limits, the excavated soil can be utilized within the right-of-way as embankment or fill, when suitable, or managed and disposed of off-site at a CCDD facility or an USFO within an MSA County excluding Chicago or within the Chicago corporate limits provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
 - (4) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for an MSA County excluding Chicago, the excavated soil can be utilized within the right-of-way as embankment or fill, when suitable, or managed and disposed of off-site at a CCDD facility or an USFO within an MSA County excluding Chicago provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
 - (5) When the Engineer determines soil cannot be managed according to Articles 669.05(a)(1) through (a)(4) above and the materials do not contain special waste or hazardous waste, as determined by the Engineer, the soil shall be managed and disposed of at a landfill as a non-special waste.

- (6) When analytical results indicate soil is hazardous by characteristic or listing pursuant to 35 Ill. Admin. Code 721, contains radiological constituents, or the Engineer otherwise determines the soil cannot be managed according to Articles 669.05(a)(1) through (a)(5) above, the soil shall be managed and disposed of off-site as a special waste or hazardous waste as applicable.
- (b) Soil Analytical Results Do Not Exceed Most Stringent MAC. When the soil analytical results indicate that detected levels do not exceed the most stringent MAC, the excavated soil can be utilized within the right-of-way as embankment or fill, when suitable, or managed and disposed of off-site according to Article 202.03. However, the excavated soil cannot be taken to a CCDD facility or an USFO for any of the following reasons.
- (1) The pH of the soil is less than 6.25 or greater than 9.0.
 - (2) The soil exhibited PID or FID readings in excess of background levels.
- (c) Soil Analytical Results Exceed Most Stringent MAC but Do Not Exceed Tiered Approach to Corrective Action Objectives (TACO) Residential. When the soil analytical results indicate that detected levels exceed the most stringent MAC but do not exceed TACO Tier 1 Soil Remediation Objectives for Residential Properties pursuant to 35 Ill. Admin. Code 742 Appendix B Table A, the excavated soil can be utilized within the right-of-way as embankment or fill, when suitable, or managed and disposed of off-site according to Article 202.03. However, the excavated soil cannot be taken to a CCDD facility or an USFO.
- (d) Groundwater. When groundwater analytical results indicate the detected levels are above Appendix B, Table E of 35 Ill. Admin. Code 742, the most stringent Tier 1 Groundwater Remediation Objectives for Groundwater Component of the Groundwater Ingestion Route for Class 1 groundwater, the groundwater shall be managed off-site as a special waste or hazardous waste as applicable. Special waste groundwater shall be containerized and trucked to an off-site treatment facility, or may be discharged to a sanitary sewer or combined sewer when permitted by the local sewer authority. Groundwater discharged to a sanitary sewer or combined sewer shall be pre-treated to remove particulates and measured with a calibrated flow meter to comply with applicable discharge limits. A copy of the permit shall be provided to the Engineer prior to discharging groundwater to the sanitary sewer or combined sewer.

Groundwater encountered within trenches may be managed within the trench and allowed to infiltrate back into the ground. If the groundwater cannot be managed within the trench, it may be discharged to a sanitary sewer or combined sewer when permitted by the local sewer authority, or it shall be containerized and trucked to an off-site treatment facility as a special waste or hazardous waste. The Contractor is prohibited from discharging groundwater within the trench through a storm sewer. The Contractor shall install backfill plugs within the area of groundwater contamination.

One backfill plug shall be placed down gradient to the area of groundwater contamination. Backfill plugs shall be installed at intervals not to exceed 50 ft (15 m). Backfill plugs are to be 4 ft (1.2 m) long, measured parallel to the trench, full trench width and depth. Backfill plugs shall not have any fine aggregate bedding or backfill, but shall be entirely cohesive soil or any class of concrete. The Contractor shall provide test data that the material has a permeability of less than 10^{-7} cm/sec according to ASTM D 5084, Method A or per another test method approved by the Engineer.

The Contractor shall use due care when transferring contaminated material from the area of origin to the transporter. Should releases of contaminated material to the environment occur (i.e., spillage onto the ground, etc.), the Contractor shall clean-up spilled material and place in the appropriate storage containers as previously specified. Clean-up shall include, but not be limited to, sampling beneath the material staging area to determine complete removal of the spilled material.

The Contractor shall provide engineered barriers, when required, and shall include materials sufficient to completely line excavation surfaces, including sloped surfaces, bottoms, and sidewall faces, within the areas designated for protection.

The Contractor shall obtain all documentation including any permits and/or licenses required to transport the material containing regulated substances to the disposal facility. The Contractor shall coordinate with the Engineer on the completion of all documentation. The Contractor shall make all arrangements for collection and analysis of landfill acceptance testing. The Contractor shall coordinate waste disposal approvals with the disposal facility.

The Contractor shall provide the Engineer with all transport-related documentation within two days of transport or receipt of said document(s). For management of special or hazardous waste, the Contractor shall provide the Engineer with documentation that the Contractor is operating with a valid Illinois special waste transporter permit at least two weeks before transporting the first load of contaminated material.

Transportation and disposal of material classified according to Article 669.05(a)(5) or 669.05(a)(6) shall be completed each day so that none of the material remains on-site by the close of business, except when temporary staging has been approved.

Any waste generated as a special or hazardous waste from a non-fixed facility shall be manifested off-site using the Department's county generator number provided by the Bureau of Design and Environment. An authorized representative of the Department shall sign all manifests for the disposal of the contaminated material and confirm the Contractor's transported volume. Any waste generated as a non-special waste may be managed off-site without a manifest, a special waste transporter, or a generator number.

The Contractor shall select a landfill permitted for disposal of the contaminant within the State of Illinois. The Department will review and approve or reject the facility proposed by the Contractor to use as a landfill. The Contractor shall verify whether the selected disposal facility is compliant with those applicable standards as mandated by their permit and whether the disposal facility is presently, has previously been, or has never been, on the United States Environmental Protection Agency (U.S. EPA) National Priorities List or the Resource Conservation and Recovery Act (RCRA) List of Violating Facilities. The use of a Contractor selected landfill shall in no manner delay the construction schedule or alter the Contractor's responsibilities as set forth.

669.06 Non-Special Waste Certification. An authorized representative of the Department shall sign and date all non-special waste certifications. The Contractor shall be responsible for providing the Engineer with the required information that will allow the Engineer to certify the waste is not a special waste.

(a) Definition. A waste is considered a non-special waste as long as it is not:

- (1) a potentially infectious medical waste;
- (2) a hazardous waste as defined in 35 Ill. Admin. Code 721;
- (3) an industrial process waste or pollution control waste that contains liquids, as determined using the paint filter test set forth in subdivision (3)(A) of subsection (m) of 35 Ill. Admin. Code 811.107;
- (4) a regulated asbestos-containing waste material, as defined under the National Emission Standards for Hazardous Air Pollutants in 40 CFR Part 61.141;
- (5) a material containing polychlorinated biphenyls (PCB's) regulated pursuant to 40 CFR Part 761;
- (6) a material subject to the waste analysis and recordkeeping requirements of 35 Ill. Admin. Code 728.107 under land disposal restrictions of 35 Ill. Admin. Code 728;
- (7) a waste material generated by processing recyclable metals by shredding and required to be managed as a special waste under Section 22.29 of the Environmental Protection Act; or
- (8) an empty portable device or container in which a special or hazardous waste has been stored, transported, treated, disposed of, or otherwise handled.

- (b) Certification Information. All information used to determine the waste is not a special waste shall be attached to the certification. The information shall include but not be limited to:
- (1) the means by which the generator has determined the waste is not a hazardous waste;
 - (2) the means by which the generator has determined the waste is not a liquid;
 - (3) if the waste undergoes testing, the analytic results obtained from testing, signed and dated by the person responsible for completing the analysis;
 - (4) if the waste does not undergo testing, an explanation as to why no testing is needed;
 - (5) a description of the process generating the waste; and
 - (6) relevant material safety data sheets.

669.07 Temporary Staging. Soil classified according to Articles 669.05(a)(2), (b)(1), or (c) may be temporarily staged at the Contractor's option. Soil classified according to Articles 669.05(a)(1), (a)(3), (a)(4), (a)(5), (a)(6), or (b)(2) shall be managed and disposed of without temporary staging to the greatest extent practicable. If circumstances beyond the Contractor's control require temporary staging of these latter materials, the Contractor shall request approval from the Engineer in writing.

Temporary staging shall be accomplished within the right-of-way and the Contractor's means and methods shall be described in the approved or amended RSPCP. Staging areas shall not be located within 200 feet (61 m) of a public or private water supply well; nor within 100 feet (30 m) of sensitive environmental receptor areas, including wetlands, rivers, streams, lakes, or designated habitat zones.

The method of staging shall consist of containerization or stockpiling as applicable for the type, classification, and physical state (i.e., liquid, solid, semisolid) of the material. Materials of different classifications shall be staged separately with no mixing or co-mingling.

When containers are used, the containers and their contents shall remain intact and inaccessible to unauthorized persons until the manner of disposal is determined. The Contractor shall be responsible for all activities associated with the storage containers including, but not limited to, the procurement, transport, and labeling of the containers. The Contractor shall not use a storage container if visual inspection of the container reveals the presence of free liquids or other substances that could cause the waste to be reclassified as a hazardous or special waste.

When stockpiles are used, they shall be covered with a minimum 20-mil plastic sheeting or tarps secured using weights or tie-downs. Perimeter berms or diversionary trenches shall be provided to contain and collect for disposal any water that drains from the soil. Stockpiles shall be managed to prevent or reduce potential dust generation.

When staging non-special waste, special waste, or hazardous waste, the following additional requirements shall apply:

- (a) Non-Special Waste. When stockpiling soil classified according to Article 669.05(a)(1) or 669.05(a)(5), an impermeable surface barrier between the materials and the ground surface shall be installed. The impermeable barrier shall consist of a minimum 20-mil plastic liner material and the surface of the stockpile area shall be clean and free of debris prior to placement of the liner. Measures shall also be taken to limit or discourage access to the staging area.
- (b) Special Waste and Hazardous Waste. Soil classified according to Article 669.05(a)(6) shall not be stockpiled but shall be containerized immediately upon generation in containers, tanks or containment buildings as defined by RCRA, Toxic Substances Control Act (TSCA), and other applicable State or local regulations and requirements, including 35 Ill. Admin. Code Part 722, Standards Applicable to Generators of Hazardous Waste.

The staging area(s) shall be enclosed (by a fence or other structure) to restrict direct access to the area, and all required regulatory identification signs applicable to a staging area containing special waste or hazardous waste shall be deployed.

Storage containers shall be placed on an all-weather gravel-packed, asphalt, or concrete surface. Containers shall be in good condition and free of leaks, large dents, or severe rusting, which may compromise containment integrity. Containers must be constructed of, or lined with, materials that will not react or be otherwise incompatible with the hazardous or special waste contents. Containers used to store liquids shall not be filled more than 80 percent of the rated capacity. Incompatible wastes shall not be placed in the same container or comingled.

All containers shall be legibly labeled and marked using pre-printed labels and permanent marker in accordance with applicable regulations, clearly showing the date of waste generation, location and/or area of waste generation, and type of waste. The Contractor shall place these identifying markings on an exterior side surface of the container.

Storage containers shall be kept closed, and storage pads covered, except when access is needed by authorized personnel.

Special waste and hazardous waste shall be transported and disposed within 90 days from the date of generation.

669.08 Underground Storage Tank Removal. For the purposes of this section, an underground storage tank (UST) includes the underground storage tank, piping, electrical controls, pump island, vent pipes and appurtenances.

Prior to removing an UST, the Engineer shall determine whether the Department is considered an "owner" or "operator" of the UST as defined by the UST regulations (41 Ill. Adm. Code Part 176). Ownership of the UST refers to the Department's owning title to the UST during storage, use or dispensing of regulated substances. The Department may be considered an "operator" of the UST if it has control of, or has responsibility for, the daily operation of the UST. The Department may however voluntarily undertake actions to remove an UST from the ground without being deemed an "operator" of the UST.

In the event the Department is deemed not to be the "owner" or "operator" of the UST, the OSFM removal permit shall reflect who was the past "owner" or "operator" of the UST. If the "owner" or "operator" cannot be determined from past UST registration documents from OSFM, then the OSFM removal permit will state the "owner" or "operator" of the UST is the Department. The Department's Office of Chief Counsel (OCC) will review all UST removal permits prior to submitting any removal permit to the OSFM. If the Department is not the "owner" or "operator" of the UST then it will not register the UST or pay any registration fee.

The Contractor shall be responsible for obtaining permits required for removing the UST, notification to the OSFM, using an OSFM certified tank contractor, removal and disposal of the UST and its contents, and preparation and submittal of the OSFM Site Assessment Report in accordance with 41 Ill. Admin. Code Part 176.330.

The Contractor shall contact the Engineer and the OSFM's office at least 72 hours prior to removal to confirm the OSFM inspector's presence during the UST removal. Removal, transport, and disposal of the UST shall be according to the applicable portions of the latest revision of the "American Petroleum Institute (API) Recommended Practice 1604".

The Contractor shall collect and analyze tank content (sludge) for disposal purposes. The Contractor shall remove as much of the regulated substance from the UST system as necessary to prevent further release into the environment. All contents within the tank shall be removed, transported and disposed of, or recycled. The tank shall be removed and rendered empty according to IEPA definition.

The Contractor shall collect soil samples from the bottom and sidewalls of the excavated area in accordance with 35 Ill. Admin. Code Part 734.210(h) after the required backfill has been removed during the initial response action, to determine the level of contamination remaining in the ground, regardless if a release is confirmed or not by the OSFM on-site inspector.

In the event the UST is designated a leaking underground storage tank (LUST) by the OSFM's inspector, or confirmation by analytical results, the Contractor shall notify the Engineer and the District Environmental Studies Unit (DESU). Upon confirmation of a release of contaminants and notifications to the Engineer and DESU, the Contractor shall report the release to the Illinois Emergency Management Agency (IEMA) (e.g., by telephone or electronic mail) and provide them with whatever information is available ("owner" or "operator" shall be stated as the past registered "owner" or "operator", or the IDOT District in which the tank is located and the DESU Manager).

The Contractor shall perform the following initial response actions if a release is indicated by the OSFM inspector:

- (a) Take immediate action to prevent any further release of the regulated substance to the environment, which may include removing, at the Engineer's discretion, and disposing of up to 4 ft (1.2 m) of the contaminated material, as measured from the outside dimension of the tank;
- (b) Identify and mitigate fire, explosion and vapor hazards;
- (c) Visually inspect any above ground releases or exposed below ground releases and prevent further migration of the released substance into surrounding soils and groundwater; and
- (d) Continue to monitor and mitigate any additional fire and safety hazards posed by vapors and free product that have migrated from the tank excavation zone and entered into subsurface structures (such as sewers or basements).

The tank excavation shall be backfilled according to applicable portions of Sections 205, 208, and 550 with a material that will compact and develop stability. All uncontaminated concrete and soil removed during tank extraction may be used to backfill the excavation, at the discretion of the Engineer.

After backfilling the excavation, the site shall be graded and cleaned.

669.09 Regulated Substances Final Construction Report. Not later than 90 days after completing this work, the Contractor shall submit a "Regulated Substances Final Construction Report (RSFCR)" to the Engineer using form BDE 2733 and required attachments. The form shall be signed by an Illinois licensed Professional Engineer or Professional Geologist.

669.10 Method of Measurement. Non-special waste, special waste, and hazardous waste soil will be measured for payment according to Article 202.07(b) when performing earth excavation, Article 502.12(b) when excavating for structures, or by computing the volume of the trench using the maximum trench width permitted and the actual depth of the trench.

Groundwater containerized and transported off-site for management, storage, and disposal will be measured for payment in gallons (liters).

Backfill plugs will be measured in cubic yards (cubic meters) in place, except the quantity for which payment will be made shall not exceed the volume of the trench, as computed by using the maximum width of trench permitted by the Specifications and the actual depth of the trench, with a deduction for the volume of the pipe.

Engineered Barriers will be measured for payment in square yards (square meters).

669.11 Basis of Payment. The work of preparing, submitting and administering a Regulated Substances Pre-Construction Plan will be paid for at the contract lump sum price for REGULATED SUBSTANCES PRE-CONSTRUCTION PLAN.

Regulated substances monitoring, including completion of form BDE 2732 for each day of work, will be paid for at the contract unit price per calendar day, or fraction thereof to the nearest 0.5 calendar day, for REGULATED SUBSTANCES MONITORING.

The installation of engineered barriers will be paid for at the contract unit price per square yard (square meter) for ENGINEERED BARRIER.

The work of UST removal, soil excavation, soil and content sampling, the management of excavated soil and UST content, and UST disposal, will be paid for at the contract unit price per each for UNDERGROUND STORAGE TANK REMOVAL.

The transportation and disposal of soil and other materials from an excavation determined to be contaminated will be paid for at the contract unit price per cubic yard (cubic meter) for NON-SPECIAL WASTE DISPOSAL, SPECIAL WASTE DISPOSAL, or HAZARDOUS WASTE DISPOSAL.

The transportation and disposal of groundwater from an excavation determined to be contaminated will be paid for at the contract unit price per gallon (liter) for SPECIAL WASTE GROUNDWATER DISPOSAL or HAZARDOUS WASTE GROUNDWATER DISPOSAL. When groundwater is discharged to a sanitary or combined sewer by permit, the cost will be paid for according to Article 109.05.

Backfill plugs will be paid for at the contract unit price per cubic yard (cubic meter) for BACKFILL PLUGS.

Payment for temporary staging of soil classified according to Articles 669.05(a)(1), (a)(3), (a)(4), (a)(5), (a)(6), or (b)(2) will be paid for according to Article 109.04. The Department will not be responsible for any additional costs incurred, if mismanagement of the staging area, storage containers, or their contents by the Contractor results in excess cost expenditure for disposal or other material management requirements.

Payment for accumulated stormwater removal and disposal will be according to Article 109.04. Payment will only be allowed if appropriate stormwater and erosion control methods were used.

Payment for decontamination, labor, material, and equipment for monitoring areas beyond the specified areas, with the Engineer's prior written approval, will be according to Article 109.04.

When the waste material for disposal requires sampling for landfill disposal acceptance, the samples shall be analyzed for TCLP VOCs, SVOCs, RCRA metals, pH, ignitability, and paint filter test. The analysis will be paid for at the contract unit price per each for SOIL DISPOSAL ANALYSIS using EPA Methods 1311 (extraction), 8260B for VOCs, 8270C for SVOCs, 6010B and 7470A for RCRA metals, 9045C for pH, 1030 for ignitability, and 9095A for paint filter.

The work of preparing, submitting and administering a Regulated Substances Final Construction Report will be paid for at the contract lump sum price REGULATED SUBSTANCES FINAL CONSTRUCTION REPORT.”

SILT FENCE, INLET FILTERS, GROUND STABILIZATION AND RIPRAP FILTER FABRIC (BDE)

Effective: November 1, 2019

Revised: April 1, 2020

Revise Article 280.02(m) and add Article 280.02(n) so the Standard Specifications read:

“ (m)Above Grade Inlet Filter (Fitted)
1081.15(j)

(n) Above Grade Inlet Filter (Non-Fitted).....1081.15(k)”

Revise the last sentence of the first paragraph in Article 280.04(c) of the Standard Specifications to read:

“ The protection shall be constructed with hay or straw bales, silt filter fence, above grade inlet filters (fitted and non-fitted), or inlet filters.

Revise the first sentence of the second paragraph in Article 280.04(c) of the Standard Specifications to read:

“When above grade inlet filters (fitted and non-fitted) are specified, they shall be of sufficient size to completely span and enclose the inlet structure.”

Revise Article 1080.02 of the Standard Specifications to read:

“ **1080.02 Geotextile Fabric.** The fabric for silt filter fence shall consist of woven fabric meeting the requirements of AASHTO M 288 for unsupported silt fence.

The fabric for ground stabilization shall consist of woven yarns or nonwoven filaments of polyolefins or polyesters. Woven fabrics shall be Class 2 and nonwoven fabrics shall be Class 1 according to AASHTO M 288.

The physical properties for silt fence and ground stabilization fabrics shall be according to the following.

PHYSICAL PROPERTIES			
	Silt Fence Woven ^{1/}	Ground Stabilization Woven ^{2/}	Ground Stabilization Nonwoven ^{2/}
Grab Strength, lb (N) ^{3/} ASTM D 4632	123 (550) MD 101 (450) XD	247 (1100) min. ^{4/}	202 (900) min. ^{4/}
Elongation/Grab Strain, % ASTM D 4632 ^{4/}	49 max.	49 max.	50 min.
Trapezoidal Tear Strength, lb (N) ASTM D 4533 ^{4/}	--	90 (400) min.	79 (350) min.
Puncture Strength, lb (N) ASTM D 6241 ^{4/}	--	494 (2200) min.	433 (1925) min.
Apparent Opening Size, Sieve No. (mm) ASTM D 4751 ^{5/}	30 (0.60) max.	40 (0.43) max.	40 (0.43) max.
Permittivity, sec ⁻¹ ASTM D 4491	0.05 min.		
Ultraviolet Stability, % retained strength after 500 hours of exposure ASTM D 4355	70 min.	50 min.	50 min.

- 1/ NTPEP results or manufacturer’s certification to meet test requirements.
- 2/ NTPEP results to meet test requirements. Manufacturer shall have public release status and current reports on laboratory results in Test Data of NTPEP’s DataMine.
- 3/ MD = Machine direction. XD = Cross-machine direction.
- 4/ Values represent the minimum average roll value (MARV) in the weaker principle direction, MD or XD.
- 5/ Values represent the maximum average roll value.”

Revise Article 1080.03 of the Standard Specifications to read:

“ **1080.03 Filter Fabric.** The filter fabric shall consist of woven yarns or nonwoven filaments of polyolefins or polyesters. Woven fabrics shall be Class 3 for riprap gradations RR 4 and RR 5, and Class 2 for RR 6 and RR 7 according to AASHTO M 288. Woven slit film geotextiles (i.e. geotextiles made from yarns of a flat, tape-like character) shall not be permitted. Nonwoven fabrics shall be Class 2 for riprap gradations RR 4 and RR 5, and Class 1 for RR 6 and RR 7 according to AASHTO M 288. After forming, the fabric shall be processed so that the yarns or filaments retain their relative positions with respect to each other. The fabric shall be new and undamaged.

The filter fabric shall be manufactured in widths of not less than 6 ft (2 m). Sheets of fabric may be sewn together with thread of a material meeting the chemical requirements given for the yarns or filaments to form fabric widths as required. The sheets of filter fabric shall be sewn together at the point of manufacture or another approved location.

The filter fabric shall be according to the following.

PHYSICAL PROPERTIES ^{1/}				
	Gradation Nos. RR 4 & RR 5		Gradation Nos. RR 6 & RR 7	
	Woven	Nonwoven	Woven	Nonwoven
Grab Strength, lb (N) ASTM D 4632 ^{2/}	180 (800) min.	157 (700) min.	247 (1100) min.	202 (900) min.
Elongation/Grab Strain, % ASTM D 4632 ^{2/}	49 max.	50 min.	49 max.	50 min.
Trapezoidal Tear Strength, lb (N) ASTM D 4533 ^{2/}	67 (300) min.	56 (250) min.	90 (400) min.	79 (350) min.
Puncture Strength, lb (N) ASTM D 6241 ^{2/}	370 (1650) min.	309 (1375) min.	494 (2200) min.	433 (1925) min.
Ultraviolet Stability, % retained strength after 500 hours of exposure - ASTM D 4355	50 min.			

1/ NTPEP results to meet test requirements. Manufacturer shall have public release status and current reports on laboratory results in Test Data of NTPEP’s DataMine.

2/ Values represent the minimum average roll value (MARV) in the weaker principle direction [machine direction (MD) or cross-machine direction (XD)].

As determined by the Engineer, the filter fabric shall meet the requirements noted in the following after an onsite investigation of the soil to be protected.

Soil by Weight (Mass) Passing the No. 200 sieve (75 µm), %	Apparent Opening Size, Sieve No. (mm) - ASTM D 4751 ^{1/}	Permittivity, sec ⁻¹ ASTM D 4491
49 max.	60 (0.25) max.	0.2 min.
50 min.	70 (0.22) max.	0.1 min.

1/ Values represent the maximum average roll value.”

Revise Article 1081.15(h)(3)a of the Standard Specifications to read:

“a. Inner Filter Fabric Bag. The inner filter fabric bag shall be constructed of woven yarns or nonwoven filaments made of polyolefins or polyesters with a minimum silt and debris capacity of 2.0 cu ft (0.06 cu m). Woven fabric shall be Class 3 and nonwoven fabric shall be Class 2 according to AASHTO M 288. The fabric bag shall be according to the following.

PHYSICAL PROPERTIES		
	Woven	Nonwoven
Grab Strength, lb (N) ASTM D 4632 ^{1/}	180 (800) min.	157 (700) min.
Elongation/Grab Strain, % ASTM D 4632 ^{1/}	49 max.	50 min.
Trapezoidal Tear Strength, lb (N) ASTM D 4533 ^{1/}	67 (300) min.	56 (250) min.
Puncture Strength, lb (N) ASTM D 6241 ^{1/}	370 (1650) min.	309 (1375) min.
Apparent Opening Size, Sieve No. (mm) ASTM D 4751 ^{2/}	60 (0.25) max.	
Permittivity, sec ⁻¹ ASTM D 4491	2.0 min.	
Ultraviolet Stability, % retained strength after 500 hours of exposure – ASTM D 4355	70 min.	

1/ Values represent the minimum average roll value (MARV) in the weaker principle direction [machine direction (MD) or cross-machine direction (XD)].

2/ Values represent the maximum average roll value.”

Revise Article 1081.15(i)(1) of the Standard Specifications to read:

“(i) Urethane Foam/Geotextile. Urethane foam/geotextile shall be triangular shaped having a minimum height of 10 in. (250 mm) in the center with equal sides and a minimum 20 in. (500 mm) base. The triangular shaped inner material shall be a low density urethane foam. The outer geotextile fabric cover shall consist of woven yarns or nonwoven filaments made of polyolefins or polyesters placed around the inner material and shall extend beyond both sides of the triangle a minimum of 18 in. (450 mm). Woven filter fabric shall be Class 3 and nonwoven filter fabric shall be Class 2 according to AASHTO M 288.

(1) The geotextile shall meet the following properties.

PHYSICAL PROPERTIES		
	Woven	Nonwoven
Grab Strength, lb (N) ASTM D 4632 ^{1/}	180 (800) min.	157 (700) min.
Elongation/Grab Strain, % ASTM D 4632 ^{1/}	49 max.	50 min.
Trapezoidal Tear Strength, lb (N) ASTM D 4533 ^{1/}	67 (300) min.	56 (250) min.
Puncture Strength, lb (N) ASTM D 6241 ^{1/}	370 (1650) min.	309 (1375) min.
Apparent Opening Size, Sieve No. (mm) ASTM D 4751 ^{2/}	30 (0.60) max.	
Permittivity, sec ⁻¹ ASTM D 4491	2.0 min.	
Ultraviolet Stability, % retained strength after 500 hours of exposure – ASTM D 4355	70 min.	

1/ Values represent the minimum average roll value (MARV) in the weaker principle direction [machine direction (MD) or cross-machine direction (XD)].

2/ Values represent the maximum average roll value.”

Add the following to Article 1081.15(i) of the Standard Specifications.

“(3) Certification. The manufacturer shall furnish a certificate with each shipment of urethane foam/geotextile assemblies stating the amount of product furnished and that the material complies with these requirements.”

Revise the title and first sentence of Article 1081.15(j) of the Standards Specifications to read:

“(j) Above Grade Inlet Filters (Fitted). Above grade inlet filters (fitted) shall consist of a rigid polyethylene frame covered with a fitted geotextile filter fabric.”

Revise Article 1081.15(j)(2) of the Standard Specifications to read:

- (2) Fitted Geotextile Filter Fabric. The fitted geotextile filter fabric shall consist of woven yarns or nonwoven filaments made of polyolefins or polyesters. Woven filter fabric shall be Class 3 and nonwoven filter fabric shall be Class 2 according to AASHTO M 288. The filter shall be fabricated to provide a direct fit to the frame. The top of the filter shall integrate a coarse screen with a minimum apparent opening size of 1/2 in. (13 mm) to allow large volumes of water to pass through in the event of heavy flows. The filter shall have integrated anti-buoyancy pockets capable of holding a minimum of 3.0 cu ft (0.08 cu m) of stabilization material. Each filter shall have a label with the following information sewn to or otherwise permanently adhered to the outside: manufacturer's name, product name, and lot, model, or serial number. The fitted geotextile filter fabric shall be according to the table in Article 1081.15(h)(3)a above."

Add Article 1081.15(k) to the Standard Specifications to read:

"(k) Above Grade Inlet Filters (Non-Fitted). Above grade inlet filters (non-fitted) shall consist of a geotextile fabric surrounding a metal frame. The frame shall consist of either a) a circular cage formed of welded wire mesh, or b) a collapsible aluminum frame, as described below.

(1) Frame Construction.

- a) Welded Wire Mesh Frame. The frame shall consist of 6 in. x 6 in. (150 mm x 150 mm) welded wire mesh formed of #10 gauge (3.42 mm) steel conforming to ASTM A 185. The mesh shall be 30 in. (750 mm) tall and formed into a 42 in. (1.05 m) minimum diameter cylinder.
- b) Collapsible Aluminum Frame. The collapsible aluminum frame shall consist of grade 6036 aluminum. The frame shall have anchor lugs that attach it to the inlet grate, which shall resist movement from water and debris. The collapsible joints of the frame shall have a locking device to secure the vertical members in place, which shall prevent the frame from collapsing while under load from water and debris.

(2) Geotextile Fabric. The geotextile fabric shall consist of woven yarns or nonwoven filaments made of polyolefins or polyesters. The woven filter fabric shall be a Class 3 and the nonwoven filter fabric shall be a Class 2 according to AASHTO M 288. The geotextile fabric shall be according to the table in Article 1081.15(h)(3)a above.

(3) Geotechnical Fabric Attachment to the Frame.

- a) Welded Wire Mesh Frame. The woven or nonwoven geotextile fabric shall be wrapped 3 in. (75 mm) over the top member of a 6 in. x 6 in. (150 mm x 150 mm) welded wire mesh frame and secured with fastening rings constructed of wire

conforming to ASTM A 641, A 809, A 370, and A 938 at 6 in. (150 mm) on center. The fastening rings shall penetrate both layers of geotextile and securely close around the steel mesh. The geotextile shall be secured to the sides of the welded wire mesh with fastening rings at a spacing of 1 per sq ft (11 per sq m) and securely close around a steel member.

- b) Collapsible Aluminum Frame. The woven or nonwoven fabric shall be secured to the aluminum frame along the top and bottom of the frame perimeter with strips of aluminum secured to the perimeter member, such that the anchoring system provides a uniformly distributed stress throughout the geotechnical fabric.
- (4) Certification. The manufacturer shall furnish a certificate with each shipment of above grade inlet filter assemblies stating the amount of product furnished and that the material complies with these requirements.”

SUBCONTRACTOR AND DBE PAYMENT REPORTING (BDE)

Effective: April 2, 2018

Add the following to Section 109 of the Standard Specifications.

“109.14 Subcontractor and Disadvantaged Business Enterprise Payment Reporting.
The Contractor shall report all payments made to the following parties:

- (a) first tier subcontractors;
- (b) lower tier subcontractors affecting disadvantaged business enterprise (DBE) goal credit;
- (c) material suppliers or trucking firms that are part of the Contractor’s submitted DBE utilization plan.

The report shall be made through the Department’s on-line subcontractor payment reporting system within 21 days of making the payment.”

SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE)

Effective: November 2, 2017

Revised: April 1, 2019

Replace the second paragraph of Article 109.12 of the Standard Specifications with the following:

“This mobilization payment shall be made at least seven days prior to the subcontractor starting work. The amount paid shall be at the following percentage of the amount of the subcontract reported on form BC 260A submitted for the approval of the subcontractor’s work.

Value of Subcontract Reported on Form BC 260A	Mobilization Percentage
Less than \$10,000	25%
\$10,000 to less than \$20,000	20%
\$20,000 to less than \$40,000	18%
\$40,000 to less than \$60,000	16%
\$60,000 to less than \$80,000	14%
\$80,000 to less than \$100,000	12%
\$100,000 to less than \$250,000	10%
\$250,000 to less than \$500,000	9%
\$500,000 to \$750,000	8%
Over \$750,000	7%”

TRAFFIC CONTROL DEVICES - CONES (BDE)

Effective: January 1, 2019

Revise Article 701.15(a) of the Standard Specifications to read:

“(a) Cones. Cones are used to channelize traffic. Cones used to channelize traffic at night shall be reflectorized; however, cones shall not be used in nighttime lane closure tapers or nighttime lane shifts.”

Revise Article 1106.02(b) of the Standard Specifications to read:

“(b) Cones. Cones shall be predominantly orange. Cones used at night that are 28 to 36 in. (700 to 900 mm) in height shall have two white circumferential stripes. If non-reflective spaces are left between the stripes, the spaces shall be no more than 2 in. (50mm) in width. Cones used at night that are taller than 36 in. (900 mm) shall have a minimum of two white and two fluorescent orange alternating, circumferential stripes with the top stripe being fluorescent orange. If non-reflective spaces are left between the stripes, the spaces shall be no more than 3 in. (75 mm) in width.

The minimum weights for the various cone heights shall be 4 lb for 18 in. (2 kg for 450 mm), 7 lb for 28 in. (3 kg for 700 mm), and 10 lb for 36 in. (5 kg for 900 mm) with a minimum of 60 percent of the total weight in the base. Cones taller than 36 in. shall be weighted per the manufacturer’s specifications such that they are not moved by wind or passing traffic.”

TRAFFIC SPOTTERS (BDE)

Effective: January 1, 2019

Revise Article 701.13 of the Standard Specifications to read:

“**701.13 Flaggers and Spotters.** Flaggers shall be certified by an agency approved by the Department. While on the job site, each flagger shall have in his/her possession a current driver’s license and a current flagger certification I.D. card. For non-drivers, the Illinois Identification Card issued by the Secretary of State will meet the requirement for a current driver’s license. This certification requirement may be waived by the Engineer for emergency situations that arise due to actions beyond the Contractor’s control where flagging is needed to maintain safe traffic control on a temporary basis. Spotters are defined as certified flaggers that provide support to workers by monitoring traffic.

Flaggers and spotters shall be stationed to the satisfaction of the Engineer and be equipped with a fluorescent orange, fluorescent yellow/green, or a combination of fluorescent orange and fluorescent yellow/green vest meeting the requirements of ANSI/ISEA 107-2004 or ANSI/ISEA 107-2010 for Conspicuity Class 2 garments. Flaggers shall be equipped with a stop/slow traffic control sign. Spotters shall be equipped with a loud warning device. The warning sound shall be identifiable by workers so they can take evasive action when necessary. Other types of garments may be substituted for the vest as long as the garments have a manufacturer's tag identifying them as meeting the ANSI Class 2 requirement. The longitudinal placement of the flagger may be increased up to 100 ft (30 m) from that shown on the plans to improve the visibility of the flagger. Flaggers shall not encroach on the open lane of traffic unless traffic has been stopped. Spotters shall not encroach on the open lane of traffic, nor interact with or control the flow of traffic.

For nighttime flagging, flaggers shall be illuminated by an overhead light source providing a minimum vertical illuminance of 10 fc (108 lux) measured 1 ft (300 mm) out from the flagger's chest. The bottom of any luminaire shall be a minimum of 10 ft (3 m) above the pavement. Luminaire(s) shall be shielded to minimize glare to approaching traffic and trespass light to adjoining properties. Nighttime flaggers shall be equipped with fluorescent orange or fluorescent orange and fluorescent yellow/green apparel meeting the requirements of ANSI/ISEA 107-2004 or ANSI/ISEA 107-2010 for Conspicuity Class 3 garments.

Flaggers and spotters shall be provided per the traffic control plan and as follows.

- (a) Two-Lane Highways. Two flaggers will be required for each separate operation where two-way traffic is maintained over one lane of pavement. Work operations controlled by flaggers shall be no more than 1 mile (1600 m) in length. Flaggers shall be in sight of each other or in direct communication at all times. Direct communication shall be obtained by using portable two-way radios or walkie-talkies.

The Engineer will determine when a side road or entrance shall be closed to traffic. A flagger will be required at each side road or entrance remaining open to traffic within the operation where two-way traffic is maintained on one lane of pavement. The flagger shall be positioned as shown on the plans or as directed by the Engineer.

- (b) Multi-Lane Highways. At all times where traffic is restricted to less than the normal number of lanes on a multilane pavement with a posted speed limit greater than 40 mph and the workers are present, but not separated from the traffic by physical barriers, a flagger or spotter shall be furnished as shown on the plans. Flaggers shall warn and direct traffic. Spotters shall monitor traffic conditions and warn workers of errant approaching vehicles or other hazardous conditions as they occur. One flagger will be required for each separate activity of an operation that requires frequent encroachment in a lane open to traffic. One spotter will be required for each separate activity with workers near the edge of the open lane or with their backs facing traffic.

Flaggers will not be required when no work is being performed, unless there is a lane closure on two-lane, two-way pavement.”

TRAINING SPECIAL PROVISIONS (BDE)

Effective: October 15, 1975

This Training Special Provision supersedes Section 7b of the Special Provision entitled "Specific Equal Employment Opportunity Responsibilities," and is in implementation of 23 U.S.C. 140(a).

As part of the Contractor's equal employment opportunity affirmative action program, training shall be provided as follows:

The Contractor shall provide on-the-job training aimed at developing full journeyman in the type of trade or job classification involved. The number of trainees to be trained under this contract will be 2. In the event the Contractor subcontracts a portion of the contract work, he shall determine how many, if any, of the trainees are to be trained by the subcontractor, provided however, that the Contractor shall retain the primary responsibility for meeting the training requirements imposed by this special provision. The Contractor shall also insure that this Training Special Provision is made applicable to such subcontract. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training.

The number of trainees shall be distributed among the work classifications on the basis of the Contractor's needs and the availability of journeymen in the various classifications within the reasonable area of recruitment. Prior to commencing construction, the Contractor shall submit to the Illinois Department of Transportation for approval the number of trainees to be trained in each selected classification and training program to be used. Furthermore, the Contractor shall specify the starting time for training in each of the classifications. The Contractor will be credited for each trainee employed by him on the contract work who is currently enrolled or becomes enrolled in an approved program and will be reimbursed for such trainees as provided hereinafter.

Training and upgrading of minorities and women toward journeyman status is a primary objective of this Training Special Provision. Accordingly, the Contractor shall make every effort to enroll minority trainees and women (e.g. by conducting systematic and direct recruitment through public and private sources likely to yield minority and women trainees) to the extent such persons are available within a reasonable area of recruitment. The Contractor will be responsible for demonstrating the steps that he has taken in pursuance thereof, prior to a determination as to whether the Contractor is in compliance with this Training Special Provision. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

No employee shall be employed as a trainee in any classification in which he has successfully completed a training course leading to journeyman status or in which he has been employed as a journeyman. The Contractor should satisfy this requirement by including appropriate questions in the employee application or by other suitable means. Regardless of the method used, the Contractor's records should document the findings in each case.

The minimum length and type of training for each classification will be as established in the training program selected by the Contractor and approved by the Illinois Department of Transportation and the Federal Highway Administration. The Illinois Department of Transportation and the Federal Highway Administration shall approve a program, if it is reasonably calculated to meet the equal employment opportunity obligations of the Contractor and to qualify the average trainee for journeyman status in the classification concerned by the end of the training period. Furthermore, apprenticeship programs registered with the U.S. Department of Labor, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau and training programs approved by not necessarily sponsored by the U.S. Department of Labor, Manpower Administration, Bureau of Apprenticeship and Training shall also be considered acceptable provided it is being administered in a manner consistent with the equal employment obligations of Federal-aid highway construction contracts. Approval or acceptance of a training program shall be obtained from the State prior to commencing work on the classification covered by the program. It is the intention of these provisions that training is to be provided in the construction crafts rather than clerk-typists or secretarial-type positions. Training is permissible in lower level management positions such as office engineers, estimators, timekeepers, etc., where the training is oriented toward construction applications. Training in the laborer classification may be permitted provided that significant and meaningful training is provided and approved by the Illinois Department of Transportation and the Federal Highway Administration. Some offsite training is permissible as long as the training is an integral part of an approved training program and does not comprise a significant part of the overall training.

Except as otherwise noted below, the Contractor will be reimbursed 80 cents per hour of training given an employee on this contract in accordance with an approved training program. As approved by the Engineer, reimbursement will be made for training of persons in excess of the number specified herein. This reimbursement will be made even though the Contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the Contractor from receiving other reimbursement. Reimbursement for offsite training indicated above may only be made to the Contractor where he does one or more of the following and the trainees are concurrently employed on a Federal-aid project; contributes to the cost of the training, provides the instruction to the trainee or pays the trainee's wages during the offsite training period.

No payment shall be made to the Contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the Contractor and evidences a lack of good faith on the part of the Contractor in meeting the requirement of this Training Special Provision. It is normally expected that a trainee will begin his training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project as long as training opportunities exist in his work classification or until he has completed his training program.

It is not required that all trainees be on board for the entire length of the contract. A Contractor will have fulfilled his responsibilities under this Training Special Provision if he has provided acceptable training to the number of trainees specified. The number trained shall be determined on the basis of the total number enrolled on the contract for a significant period.

Trainees will be paid at least 60 percent of the appropriate minimum journeyman's rate specified in the contract for the first half of the training period, 75 percent for the third quarter of the training period, and 90 percent for the last quarter of the training period, unless apprentices or trainees in an approved existing program are enrolled as trainees on this project. In that case, the appropriate rates approved by the Departments of Labor or Transportation in connection with the existing program shall apply to all trainees being trained for the same classification who are covered by this Training Special Provision.

The Contractor shall furnish the trainee a copy of the program he will follow in providing the training. The Contractor shall provide each trainee with a certification showing the type and length of training satisfactorily complete.

The Contractor shall provide for the maintenance of records and furnish periodic reports documenting his performance under this Training Special Provision.

Method of Measurement. The unit of measurement is in hours.

Basis of Payment. This work will be paid for at the contract unit price of 80 cents per hour for TRAINEES. The estimated total number of hours, unit price, and total price have been included in the schedule of prices.

IDOT TRAINING PROGRAM GRADUATE ON-THE-JOB TRAINING SPECIAL PROVISION

Effective: August 1, 2012

Revised: February 2, 2017

In addition to the Contractor's equal employment opportunity (EEO) affirmative action efforts undertaken as required by this Contract, the Contractor is encouraged to participate in the incentive program described below to provide additional on-the-job training to certified graduates of the IDOT pre-apprenticeship training program, as outlined in this Special Provision.

IDOT funds, and various Illinois community colleges operate, pre-apprenticeship training programs throughout the State to provide training and skill-improvement opportunities to promote the increased employment of minority groups, disadvantaged persons and women in all aspects of the highway construction industry. The intent of this IDOT Pre-Apprenticeship Training Program Graduate (TPG) special provision (Special Provision) is to place these certified program graduates on the project site for this Contract in order to provide the graduates with meaningful on-the-job training. Pursuant to this Special Provision, the Contractor must make every reasonable effort to recruit and employ certified TPG trainees to the extent such individuals are available within a practicable distance of the project site.

Specifically, participation of the Contractor or its subcontractor in the Program entitles the participant to reimbursement for graduates' hourly wages at \$15.00 per hour per utilized TPG trainee, subject to the terms of this Special Provision. Reimbursement payment will be made even though the Contractor or subcontractor may also receive additional training program funds from other non-IDOT sources for other non-TPG trainees on the Contract, provided such other source does not specifically prohibit the Contractor or subcontractor from receiving reimbursement from another entity through another program, such as IDOT through the TPG program. With regard to any IDOT funded construction training program other than TPG, however, additional reimbursement for other IDOT programs will not be made beyond the TPG Program described in this Special Provision when the TPG Program is utilized.

No payment will be made to the Contractor if the Contractor or subcontractor fails to provide the required on-site training to TPG trainees, as solely determined by IDOT. A TPG trainee must begin training on the project as soon as the start of work that utilizes the relevant trade skill and the TPG trainee must remain on the project site through completion of the Contract, so long as training opportunities continue to exist in the relevant work classification. Should a TPG trainee's employment end in advance of the completion of the Contract, the Contractor must promptly notify the IDOT District EEO Officer for the Contract that the TPG's involvement in the Contract has ended. The Contractor must supply a written report for the reason the TPG trainee involvement terminated, the hours completed by the TPG trainee on the Contract, and the number of hours for which the incentive payment provided under this Special Provision will be, or has been claimed for the separated TPG trainee.

Finally, the Contractor must maintain all records it creates as a result of participation in the Program on the Contract, and furnish periodic written reports to the IDOT District EEO Officer that document its contractual performance under and compliance with this Special Provision. Finally, through participation in the Program and reimbursement of wages, the Contractor is not relieved of, and IDOT has not waived, the requirements of any federal or state labor or employment law applicable to TPG workers, including compliance with the Illinois Prevailing Wage Act.

Method of Measurement: The unit of measurement is in hours.

Basis of Payment: This work will be paid for at the contract unit price of \$15.00 per hour for each utilized certified TPG Program trainee (TRAINEES TRAINING PROGRAM GRADUATE). The estimated total number of hours, unit price, and total price must be included in the schedule of prices for the Contract submitted by Contractor prior to beginning work. The initial number of TPG trainees for which the incentive is available for this contract is 2.

The Department has contracted with several educational institutions to provide screening, tutoring and pre-training to individuals interested in working as a TPG trainee in various areas of common construction trade work. Only individuals who have successfully completed a Pre-Apprenticeship Training Program at these IDOT approved institutions are eligible to be TPG trainees. To obtain a list of institutions that can connect the Contractor with eligible TPG trainees, the Contractor may contact: HCCTP TPG Program Coordinator, Office of Business and Workforce Diversity (IDOT OBWD), Room 319, Illinois Department of Transportation, 2300 S. Dirksen Parkway, Springfield, Illinois 62764. Prior to commencing construction with the utilization of a TPG trainee, the Contractor must submit documentation to the IDOT District EEO Officer for the Contract that provides the names and contact information of the TPG trainee(s) to be trained in each selected work classification, proof that the TPG trainee(s) has successfully completed a Pre-Apprenticeship Training Program, proof that the TPG is in an Apprenticeship Training Program approved by the U.S. Department of Labor Bureau of Apprenticeship Training, and the start date for training in each of the applicable work classifications.

To receive payment, the Contractor must provide training opportunities aimed at developing a full journeyworker in the type of trade or job classification involved. During the course of performance of the Contract, the Contractor may seek approval from the IDOT District EEO Officer to employ additional eligible TPG trainees. In the event the Contractor subcontracts a portion of the contracted work, it must determine how many, if any, of the TPGs will be trained by the subcontractor. Though a subcontractor may conduct training, the Contractor retains the responsibility for meeting all requirements imposed by this Special Provision. The Contractor must also include this Special Provision in any subcontract where payment for contracted work performed by a TPG trainee will be passed on to a subcontractor.

Training through the Program is intended to move TPGs toward journeyman status, which is the primary objective of this Special Provision. Accordingly, the Contractor must make every effort to enroll TPG trainees by recruitment through the Program participant educational institutions to the extent eligible TPGs are available within a reasonable geographic area of the project. The Contractor is responsible for demonstrating, through documentation, the recruitment efforts it has undertaken prior to the determination by IDOT whether the Contractor is in compliance with this Special Provision, and therefore, entitled to the Training Program Graduate reimbursement of \$15.00 per hour.

Notwithstanding the on-the-job training requirement of this TPG Special Provision, some minimal off-site training is permissible as long as the offsite training is an integral part of the work of the contract, and does not compromise or conflict with the required on-site training that is central to the purpose of the Program. No individual may be employed as a TPG trainee in any work classification in which he/she has previously successfully completed a training program leading to journeyman status in any trade, or in which he/she has worked at a journeyman level or higher.

WARM MIX ASPHALT (BDE)

Effective: January 1, 2012

Revised: April 1, 2016

Description. This work shall consist of designing, producing and constructing Warm Mix Asphalt (WMA) in lieu of Hot Mix Asphalt (HMA) at the Contractor's option. Work shall be according to Sections 406, 407, 408, 1030, and 1102 of the Standard Specifications, except as modified herein. In addition, any references to HMA in the Standard Specifications, or the special provisions shall be construed to include WMA.

WMA is an asphalt mixture which can be produced at temperatures lower than allowed for HMA utilizing approved WMA technologies. WMA technologies are defined as the use of additives or processes which allow a reduction in the temperatures at which HMA mixes are produced and placed. WMA is produced by the use of additives, a water foaming process, or combination of both. Additives include minerals, chemicals or organics incorporated into the asphalt binder stream in a dedicated delivery system. The process of foaming injects water into the asphalt binder stream, just prior to incorporation of the asphalt binder with the aggregate.

Approved WMA technologies may also be used in HMA provided all the requirements specified herein, with the exception of temperature, are met. However, asphalt mixtures produced at temperatures in excess of 275 °F (135 °C) will not be considered WMA when determining the grade reduction of the virgin asphalt binder grade.

Equipment.

Revise the first paragraph of Article 1102.01 of the Standard Specifications to read:

"1102.01 Hot-Mix Asphalt Plant. The hot-mix asphalt (HMA) plant shall be the batch-type, continuous-type, or dryer drum plant. The plants shall be evaluated for prequalification rating and approval to produce HMA according to the current Bureau of Materials and Physical Research Policy Memorandum, "Approval of Hot-Mix Asphalt Plants and Equipment". Once approved, the Contractor shall notify the Bureau of Materials and Physical Research to obtain approval of all plant modifications. The plants shall not be used to produce mixtures concurrently for more than one project or for private work unless permission is granted in writing by the Engineer. The plant units shall be so designed, coordinated and operated that they will function properly and produce HMA having uniform temperatures and compositions within the tolerances specified. The plant units shall meet the following requirements."

Add the following to Article 1102.01(a) of the Standard Specifications.

“(11) Equipment for Warm Mix Technologies.

- a. Foaming. Metering equipment for foamed asphalt shall have an accuracy of ± 2 percent of the actual water metered. The foaming control system shall be electronically interfaced with the asphalt binder meter.
- b. Additives. Additives shall be introduced into the plant according to the supplier’s recommendations and shall be approved by the Engineer. The system for introducing the WMA additive shall be interlocked with the aggregate feed or weigh system to maintain correct proportions for all rates of production and batch sizes.”

Mix Design Verification.

Add the following to Article 1030.04 of the Standard Specifications.

“(e) Warm Mix Technologies.

- (1) Foaming. WMA mix design verification will not be required when foaming technology is used alone (without WMA additives). However, the foaming technology shall only be used on HMA designs previously approved by the Department.
- (2) Additives. WMA mix designs utilizing additives shall be submitted to the Engineer for mix design verification.”

Construction Requirements.

Revise the second paragraph of Article 406.06(b)(1) of the Standard Specifications to read:

“The HMA shall be delivered at a temperature of 250 to 350 °F (120 to 175 °C). WMA shall be delivered at a minimum temperature of 215 °F (102 °C).”

Basis of Payment.

This work will be paid at the contract unit price bid for the HMA pay items involved. Anti-strip will not be paid for separately, but shall be considered as included in the cost of the work.

WEEKLY DBE TRUCKING REPORTS (BDE)

Effective: June 2, 2012

Revised: April 2, 2015

The Contractor shall submit a weekly report of Disadvantaged Business Enterprise (DBE) trucks hired by the Contractor or subcontractors (i.e. not owned by the Contractor or subcontractors) that are used for DBE goal credit.

The report shall be submitted to the Engineer on Department form "SBE 723" within ten business days following the reporting period. The reporting period shall be Monday through Sunday for each week reportable trucking activities occur.

Any costs associated with providing weekly DBE trucking reports shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed.

WORK ZONE TRAFFIC CONTROL DEVICES (BDE)

Effective: March 2, 2020

Add the following to Article 701.03 of the Standard Specifications:

"(q) Temporary Sign Supports 1106.02"

Revise the third paragraph of Article 701.14 of the Standard Specifications to read:

"For temporary sign supports, the Contractor shall provide a FHWA eligibility letter for each device used on the contract. The letter shall provide information for the set-up and use of the device as well as a detailed drawing of the device. The signs shall be supported within 20 degrees of vertical. Weights used to stabilize signs shall be attached to the sign support per the manufacturer's specifications."

Revise the first paragraph of Article 701.15 of the Standard Specifications to read:

" **701.15 Traffic Control Devices.** For devices that must meet crashworthiness standards, the Contractor shall provide a manufacturer's self-certification or a FHWA eligibility letter for each Category 1 device and a FHWA eligibility letter for each Category 2 and Category 3 device used on the contract. The self-certification or letter shall provide information for the set-up and use of the device as well as a detailed drawing of the device."

Revise the first six paragraphs of Article 1106.02 of the Standard Specifications to read:

“ **1106.02 Devices.** Work zone traffic control devices and combinations of devices shall meet crashworthiness standards for their respective categories. The categories are as follows.

Category 1 includes small, lightweight, channelizing and delineating devices that have been in common use for many years and are known to be crashworthy by crash testing of similar devices or years of demonstrable safe performance. These include cones, tubular markers, plastic drums, and delineators, with no attachments (e.g. lights). Category 1 devices manufactured after December 31, 2019 shall be MASH-16 compliant. Category 1 devices manufactured on or before December 31, 2019, and compliant with NCHRP 350 or MASH 2009, may be used on contracts let before December 31, 2024.

Category 2 includes devices that are not expected to produce significant vehicular velocity change but may otherwise be hazardous. These include vertical panels with lights, barricades, temporary sign supports, and Category 1 devices with attachments (e.g. drums with lights). Category 2 devices manufactured after December 31, 2019 shall be MASH-16 compliant. Category 2 devices manufactured on or before December 31, 2019, and compliant with NCHRP 350 or MASH 2009, may be used on contracts let before December 31, 2024.

Category 3 includes devices that are expected to cause significant velocity changes or other potentially harmful reactions to impacting vehicles. These include crash cushions (impact attenuators), truck mounted attenuators, and other devices not meeting the definitions of Category 1 or 2. Category 3 devices manufactured after December 31, 2019 shall be MASH-16 compliant. Category 3 devices manufactured on or before December 31, 2019, and compliant with NCHRP 350 or MASH 2009, may be used on contracts let before December 31, 2029. Category 3 devices shall be crash tested for Test Level 3 or the test level specified.

Category 4 includes portable or trailer-mounted devices such as arrow boards, changeable message signs, temporary traffic signals, and area lighting supports. It is preferable for Category 4 devices manufactured after December 31, 2019 to be MASH-16 compliant; however, there are currently no crash tested devices in this category, so it remains exempt from the NCHRP 350 or MASH compliance requirement.

For each type of device, when no more than one MASH-16 compliant is available, an NCHRP 350 or MASH-2009 compliant device may be used, even if manufactured after December 31, 2019.”

Revise Articles 1106.02(g), 1106.02(k), and 1106.02(l) to read:

“(g) Truck Mounted/Trailer Mounted Attenuators. The attenuator shall be approved for use at Test Level 3. Test Level 2 may be used for normal posted speeds less than or equal to 45 mph.

(k) Temporary Water Filled Barrier. The water filled barrier shall be a lightweight plastic shell designed to accept water ballast and be on the Department’s qualified product list.

Shop drawings shall be furnished by the manufacturer and shall indicate the deflection of the barrier as determined by acceptance testing; the configuration of the barrier in that test; and the vehicle weight, velocity, and angle of impact of the deflection test. The Engineer shall be provided one copy of the shop drawings.

(l) Movable Traffic Barrier. The movable traffic barrier shall be on the Department’s qualified product list.

Shop drawings shall be furnished by the manufacturer and shall indicate the deflection of the barrier as determined by acceptance testing; the configuration of the barrier in that test; and the vehicle weight, velocity, and angle of impact of the deflection test. The Engineer shall be provided one copy of the shop drawings. The barrier shall be capable of being moved on and off the roadway on a daily basis.”

REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS

- I. General
- II. Nondiscrimination
- III. Nonsegregated Facilities
- IV. Davis-Bacon and Related Act Provisions
- V. Contract Work Hours and Safety Standards Act Provisions
- VI. Subletting or Assigning the Contract
- VII. Safety: Accident Prevention
- VIII. False Statements Concerning Highway Projects
- IX. Implementation of Clean Air Act and Federal Water Pollution Control Act
- X. Compliance with Governmentwide Suspension and Debarment Requirements
- XI. Certification Regarding Use of Contract Funds for Lobbying

ATTACHMENTS

A. Employment and Materials Preference for Appalachian Development Highway System or Appalachian Local Access Road Contracts (included in Appalachian contracts only)

I. GENERAL

1. Form FHWA-1273 must be physically incorporated in each construction contract funded under Title 23 (excluding emergency contracts solely intended for debris removal). The contractor (or subcontractor) must insert this form in each subcontract and further require its inclusion in all lower tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services).

The applicable requirements of Form FHWA-1273 are incorporated by reference for work done under any purchase order, rental agreement or agreement for other services. The prime contractor shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Form FHWA-1273 must be included in all Federal-aid design-build contracts, in all subcontracts and in lower tier subcontracts (excluding subcontracts for design services, purchase orders, rental agreements and other agreements for supplies or services). The design-builder shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Contracting agencies may reference Form FHWA-1273 in bid proposal or request for proposal documents, however, the Form FHWA-1273 must be physically incorporated (not referenced) in all contracts, subcontracts and lower-tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services related to a construction contract).

2. Subject to the applicability criteria noted in the following sections, these contract provisions shall apply to all work performed on the contract by the contractor's own organization and with the assistance of workers under the contractor's immediate superintendence and to all work performed on the contract by piecework, station work, or by subcontract.

3. A breach of any of the stipulations contained in these Required Contract Provisions may be sufficient grounds for withholding of progress payments, withholding of final payment, termination of the contract, suspension / debarment or any other action determined to be appropriate by the contracting agency and FHWA.

4. Selection of Labor: During the performance of this contract, the contractor shall not use convict labor for any purpose within the limits of a construction project on a Federal-aid highway unless it is labor

performed by convicts who are on parole, supervised release, or probation. The term Federal-aid highway does not include roadways functionally classified as local roads or rural minor collectors.

II. NONDISCRIMINATION

The provisions of this section related to 23 CFR Part 230 are applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more. The provisions of 23 CFR Part 230 are not applicable to material supply, engineering, or architectural service contracts.

In addition, the contractor and all subcontractors must comply with the following policies: Executive Order 11246, 41 CFR 60, 29 CFR 1625-1627, Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The contractor and all subcontractors must comply with: the requirements of the Equal Opportunity Clause in 41 CFR 60-1.4(b) and, for all construction contracts exceeding \$10,000, the Standard Federal Equal Employment Opportunity Construction Contract Specifications in 41 CFR 60-4.3.

Note: The U.S. Department of Labor has exclusive authority to determine compliance with Executive Order 11246 and the policies of the Secretary of Labor including 41 CFR 60, and 29 CFR 1625-1627. The contracting agency and the FHWA have the authority and the responsibility to ensure compliance with Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), and Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The following provision is adopted from 23 CFR 230, Appendix A, with appropriate revisions to conform to the U.S. Department of Labor (US DOL) and FHWA requirements.

1. Equal Employment Opportunity: Equal employment opportunity (EEO) requirements not to discriminate and to take affirmative action to assure equal opportunity as set forth under laws, executive orders, rules, regulations (28 CFR 35, 29 CFR 1630, 29 CFR 1625-1627, 41 CFR 60 and 49 CFR 27) and orders of the Secretary of Labor as modified by the provisions prescribed herein, and imposed pursuant to 23 U.S.C. 140 shall constitute the EEO and specific affirmative action standards for the contractor's project activities under this contract. The provisions of the Americans with Disabilities Act of 1990 (42 U.S.C. 12101 et seq.) set forth under 28 CFR 35 and 29 CFR 1630 are incorporated by reference in this contract. In the execution of this contract, the contractor agrees to comply with the following minimum specific requirement activities of EEO:

a. The contractor will work with the contracting agency and the Federal Government to ensure that it has made every good faith effort to provide equal opportunity with respect to all of its terms and conditions of employment and in their review of activities under the contract.

b. The contractor will accept as its operating policy the following statement:

"It is the policy of this Company to assure that applicants are employed, and that employees are treated during employment, without regard to their race, religion, sex, color, national origin, age or disability. Such action shall include: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection

for training, including apprenticeship, pre-apprenticeship, and/or on-the-job training."

2. EEO Officer: The contractor will designate and make known to the contracting officers an EEO Officer who will have the responsibility for and must be capable of effectively administering and promoting an active EEO program and who must be assigned adequate authority and responsibility to do so.

3. Dissemination of Policy: All members of the contractor's staff who are authorized to hire, supervise, promote, and discharge employees, or who recommend such action, or who are substantially involved in such action, will be made fully cognizant of, and will implement, the contractor's EEO policy and contractual responsibilities to provide EEO in each grade and classification of employment. To ensure that the above agreement will be met, the following actions will be taken as a minimum:

a. Periodic meetings of supervisory and personnel office employees will be conducted before the start of work and then not less often than once every six months, at which time the contractor's EEO policy and its implementation will be reviewed and explained. The meetings will be conducted by the EEO Officer.

b. All new supervisory or personnel office employees will be given a thorough indoctrination by the EEO Officer, covering all major aspects of the contractor's EEO obligations within thirty days following their reporting for duty with the contractor.

c. All personnel who are engaged in direct recruitment for the project will be instructed by the EEO Officer in the contractor's procedures for locating and hiring minorities and women.

d. Notices and posters setting forth the contractor's EEO policy will be placed in areas readily accessible to employees, applicants for employment and potential employees.

e. The contractor's EEO policy and the procedures to implement such policy will be brought to the attention of employees by means of meetings, employee handbooks, or other appropriate means.

4. Recruitment: When advertising for employees, the contractor will include in all advertisements for employees the notation: "An Equal Opportunity Employer." All such advertisements will be placed in publications having a large circulation among minorities and women in the area from which the project work force would normally be derived.

a. The contractor will, unless precluded by a valid bargaining agreement, conduct systematic and direct recruitment through public and private employee referral sources likely to yield qualified minorities and women. To meet this requirement, the contractor will identify sources of potential minority group employees, and establish with such identified sources procedures whereby minority and women applicants may be referred to the contractor for employment consideration.

b. In the event the contractor has a valid bargaining agreement providing for exclusive hiring hall referrals, the contractor is expected to observe the provisions of that agreement to the extent that the system meets the contractor's compliance with EEO contract provisions. Where implementation of such an agreement has the effect of discriminating against minorities or women, or obligates the contractor to do the same, such implementation violates Federal nondiscrimination provisions.

c. The contractor will encourage its present employees to refer minorities and women as applicants for employment. Information and procedures with regard to referring such applicants will be discussed with employees.

5. Personnel Actions: Wages, working conditions, and employee benefits shall be established and administered, and personnel actions of every type, including hiring, upgrading, promotion, transfer, demotion, layoff, and termination, shall be taken without regard to race, color, religion, sex, national origin, age or disability. The following procedures shall be followed:

a. The contractor will conduct periodic inspections of project sites to insure that working conditions and employee facilities do not indicate discriminatory treatment of project site personnel.

b. The contractor will periodically evaluate the spread of wages paid within each classification to determine any evidence of discriminatory wage practices.

c. The contractor will periodically review selected personnel actions in depth to determine whether there is evidence of discrimination. Where evidence is found, the contractor will promptly take corrective action. If the review indicates that the discrimination may extend beyond the actions reviewed, such corrective action shall include all affected persons.

d. The contractor will promptly investigate all complaints of alleged discrimination made to the contractor in connection with its obligations under this contract, will attempt to resolve such complaints, and will take appropriate corrective action within a reasonable time. If the investigation indicates that the discrimination may affect persons other than the complainant, such corrective action shall include such other persons. Upon completion of each investigation, the contractor will inform every complainant of all of their avenues of appeal.

6. Training and Promotion:

a. The contractor will assist in locating, qualifying, and increasing the skills of minorities and women who are applicants for employment or current employees. Such efforts should be aimed at developing full journey level status employees in the type of trade or job classification involved.

b. Consistent with the contractor's work force requirements and as permissible under Federal and State regulations, the contractor shall make full use of training programs, i.e., apprenticeship, and on-the-job training programs for the geographical area of contract performance. In the event a special provision for training is provided under this contract, this subparagraph will be superseded as indicated in the special provision. The contracting agency may reserve training positions for persons who receive welfare assistance in accordance with 23 U.S.C. 140(a).

c. The contractor will advise employees and applicants for employment of available training programs and entrance requirements for each.

d. The contractor will periodically review the training and promotion potential of employees who are minorities and women and will encourage eligible employees to apply for such training and promotion.

7. Unions: If the contractor relies in whole or in part upon unions as a source of employees, the contractor will use good faith efforts to obtain the cooperation of such unions to increase opportunities for minorities and women. Actions by the contractor, either directly or through a contractor's association acting as agent, will include the procedures set forth below:

a. The contractor will use good faith efforts to develop, in cooperation with the unions, joint training programs aimed toward qualifying more minorities and women for membership in the unions and increasing the skills of minorities and women so that they may qualify for higher paying employment.

b. The contractor will use good faith efforts to incorporate an EEO clause into each union agreement to the end that such union will be contractually bound to refer applicants without regard to their race, color, religion, sex, national origin, age or disability.

c. The contractor is to obtain information as to the referral practices and policies of the labor union except that to the extent such information is within the exclusive possession of the labor union and such labor union refuses to furnish such information to the contractor, the contractor shall so certify to the contracting agency and shall set forth what efforts have been made to obtain such information.

d. In the event the union is unable to provide the contractor with a reasonable flow of referrals within the time limit set forth in the collective bargaining agreement, the contractor will, through independent recruitment efforts, fill the employment vacancies without regard to race, color, religion, sex, national origin, age or disability; making full efforts to obtain qualified and/or qualifiable minorities and women. The failure of a union to provide sufficient referrals (even though it is obligated to provide exclusive referrals under the terms of a collective bargaining agreement) does not relieve the contractor from the requirements of this paragraph. In the event the union referral practice prevents the contractor from meeting the obligations pursuant to Executive Order 11246, as amended, and these special provisions, such contractor shall immediately notify the contracting agency.

8. Reasonable Accommodation for Applicants / Employees with Disabilities: The contractor must be familiar with the requirements for and comply with the Americans with Disabilities Act and all rules and regulations established there under. Employers must provide reasonable accommodation in all employment activities unless to do so would cause an undue hardship.

9. Selection of Subcontractors, Procurement of Materials and Leasing of Equipment: The contractor shall not discriminate on the grounds of race, color, religion, sex, national origin, age or disability in the selection and retention of subcontractors, including procurement of materials and leases of equipment. The contractor shall take all necessary and reasonable steps to ensure nondiscrimination in the administration of this contract.

a. The contractor shall notify all potential subcontractors and suppliers and lessors of their EEO obligations under this contract.

b. The contractor will use good faith efforts to ensure subcontractor compliance with their EEO obligations.

10. Assurance Required by 49 CFR 26.13(b):

a. The requirements of 49 CFR Part 26 and the State DOT's U.S. DOT-approved DBE program are incorporated by reference.

b. The contractor or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of DOT-assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the contracting agency deems appropriate.

11. Records and Reports: The contractor shall keep such records as necessary to document compliance with the EEO requirements. Such records shall be retained for a period of three years following the date of the final payment to the contractor for all contract work and shall be available at reasonable times and places for inspection by authorized representatives of the contracting agency and the FHWA.

a. The records kept by the contractor shall document the following:

(1) The number and work hours of minority and non-minority group members and women employed in each work classification on the project;

(2) The progress and efforts being made in cooperation with unions, when applicable, to increase employment opportunities for minorities and women; and

(3) The progress and efforts being made in locating, hiring, training, qualifying, and upgrading minorities and women;

b. The contractors and subcontractors will submit an annual report to the contracting agency each July for the duration of the project, indicating the number of minority, women, and non-minority group employees currently engaged in each work classification required by the contract work. This information is to be reported on [Form FHWA-1391](#).

The staffing data should represent the project work force on board in all or any part of the last payroll period preceding the end of July. If on-the-job training is being required by special provision, the contractor will be required to collect and report training data. The employment data should reflect the work force on board during all or any part of the last payroll period preceding the end of July.

III. NONSEGREGATED FACILITIES

This provision is applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more.

The contractor must ensure that facilities provided for employees are provided in such a manner that segregation on the basis of race, color, religion, sex, or national origin cannot result. The contractor may neither require such segregated use by written or oral policies nor tolerate such use by employee custom. The contractor's obligation extends further to ensure that its employees are not assigned to perform their services at any location, under the contractor's control, where the facilities are segregated. The term "facilities" includes waiting rooms, work areas, restaurants and other eating areas, time clocks, restrooms, washrooms, locker rooms, and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing provided for employees. The contractor shall provide separate or single-user restrooms and necessary dressing or sleeping areas to assure privacy between sexes.

IV. DAVIS-BACON AND RELATED ACT PROVISIONS

This section is applicable to all Federal-aid construction projects exceeding \$2,000 and to all related subcontracts and lower-tier subcontracts (regardless of subcontract size). The requirements apply to all projects located within the right-of-way of a roadway that is functionally classified as Federal-aid highway. This excludes roadways functionally classified as local roads or rural minor collectors, which are exempt. Contracting agencies may elect to apply these requirements to other projects.

The following provisions are from the U.S. Department of Labor regulations in 29 CFR 5.5 "Contract provisions and related matters" with minor revisions to conform to the FHWA-1273 format and FHWA program requirements.

1. Minimum wages

a. All laborers and mechanics employed or working upon the site of the work, will be paid unconditionally and not less often than once a week, and without subsequent deduction or rebate on any account (except such payroll deductions as are permitted by regulations issued by the Secretary of Labor under the Copeland Act (29 CFR part 3)), the full amount of wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment computed at rates not less than those contained in the wage determination of the Secretary of Labor which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the contractor and such laborers and mechanics.

Contributions made or costs reasonably anticipated for bona fide fringe benefits under section 1(b)(2) of the Davis-Bacon Act on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of paragraph 1.d. of this section; also, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs which cover the particular weekly period, are deemed to be constructively made or incurred during such weekly period. Such laborers and mechanics shall be paid the appropriate wage rate and fringe benefits on the wage determination for the classification of work actually performed, without regard to skill, except as provided in 29 CFR 5.5(a)(4). Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each

classification for the time actually worked therein: Provided, That the employer's payroll records accurately set forth the time spent in each classification in which work is performed. The wage determination (including any additional classification and wage rates conformed under paragraph 1.b. of this section) and the Davis-Bacon poster (WH-1321) shall be posted at all times by the contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers.

b. (1) The contracting officer shall require that any class of laborers or mechanics, including helpers, which is not listed in the wage determination and which is to be employed under the contract shall be classified in conformance with the wage determination. The contracting officer shall approve an additional classification and wage rate and fringe benefits therefore only when the following criteria have been met:

(i) The work to be performed by the classification requested is not performed by a classification in the wage determination; and

(ii) The classification is utilized in the area by the construction industry; and

(iii) The proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination.

(2) If the contractor and the laborers and mechanics to be employed in the classification (if known), or their representatives, and the contracting officer agree on the classification and wage rate (including the amount designated for fringe benefits where appropriate), a report of the action taken shall be sent by the contracting officer to the Administrator of the Wage and Hour Division, Employment Standards Administration, U.S. Department of Labor, Washington, DC 20210. The Administrator, or an authorized representative, will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(3) In the event the contractor, the laborers or mechanics to be employed in the classification or their representatives, and the contracting officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the contracting officer shall refer the questions, including the views of all interested parties and the recommendation of the contracting officer, to the Wage and Hour Administrator for determination. The Wage and Hour Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(4) The wage rate (including fringe benefits where appropriate) determined pursuant to paragraphs 1.b.(2) or 1.b.(3) of this section, shall be paid to all workers performing work in the classification under this contract from the first day on which work is performed in the classification.

c. Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the contractor shall either pay the benefit as stated in the wage determination or shall pay another bona fide fringe benefit or an hourly cash equivalent thereof.

d. If the contractor does not make payments to a trustee or other third person, the contractor may consider as part of the wages of any laborer or mechanic the amount of any costs reasonably anticipated in providing bona fide fringe benefits under a plan or program, Provided, That the Secretary of Labor has found, upon the written request of the contractor, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the contractor to set aside in a

separate account assets for the meeting of obligations under the plan or program.

2. Withholding

The contracting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor, withhold or cause to be withheld from the contractor under this contract, or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to Davis-Bacon prevailing wage requirements, which is held by the same prime contractor, so much of the accrued payments or advances as may be considered necessary to pay laborers and mechanics, including apprentices, trainees, and helpers, employed by the contractor or any subcontractor the full amount of wages required by the contract. In the event of failure to pay any laborer or mechanic, including any apprentice, trainee, or helper, employed or working on the site of the work, all or part of the wages required by the contract, the contracting agency may, after written notice to the contractor, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

3. Payrolls and basic records

a. Payrolls and basic records relating thereto shall be maintained by the contractor during the course of the work and preserved for a period of three years thereafter for all laborers and mechanics working at the site of the work. Such records shall contain the name, address, and social security number of each such worker, his or her correct classification, hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalents thereof of the types described in section 1(b)(2)(B) of the Davis-Bacon Act), daily and weekly number of hours worked, deductions made and actual wages paid. Whenever the Secretary of Labor has found under 29 CFR 5.5(a)(1)(iv) that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan or program described in section 1(b)(2)(B) of the Davis-Bacon Act, the contractor shall maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, and that the plan or program has been communicated in writing to the laborers or mechanics affected, and records which show the costs anticipated or the actual cost incurred in providing such benefits. Contractors employing apprentices or trainees under approved programs shall maintain written evidence of the registration of apprenticeship programs and certification of trainee programs, the registration of the apprentices and trainees, and the ratios and wage rates prescribed in the applicable programs.

b. (1) The contractor shall submit weekly for each week in which any contract work is performed a copy of all payrolls to the contracting agency. The payrolls submitted shall set out accurately and completely all of the information required to be maintained under 29 CFR 5.5(a)(3)(i), except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead the payrolls shall only need to include an individually identifying number for each employee (e.g. , the last four digits of the employee's social security number). The required weekly payroll information may be submitted in any form desired. Optional Form WH-347 is available for this purpose from the Wage and Hour Division Web site at <http://www.dol.gov/esa/whd/forms/wh347instr.htm> or its successor site. The prime contractor is responsible for the submission of copies of payrolls by all subcontractors. Contractors and subcontractors shall maintain the full social security number and current address of each covered worker, and shall provide them upon request to the contracting agency for transmission to the State DOT, the FHWA or the Wage and Hour Division of the Department of Labor for purposes of an investigation or audit of compliance with prevailing wage requirements. It is not a violation of this section for a prime contractor to require a subcontractor to provide addresses and social security numbers to the prime contractor for its own records, without weekly submission to the contracting agency..

(2) Each payroll submitted shall be accompanied by a "Statement of Compliance," signed by the contractor or subcontractor or his or her agent who pays or supervises the payment of the persons employed under the contract and shall certify the following:

(i) That the payroll for the payroll period contains the information required to be provided under §5.5 (a)(3)(ii) of Regulations, 29 CFR part 5, the appropriate information is being maintained under §5.5 (a)(3)(i) of Regulations, 29 CFR part 5, and that such information is correct and complete;

(ii) That each laborer or mechanic (including each helper, apprentice, and trainee) employed on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in Regulations, 29 CFR part 3;

(iii) That each laborer or mechanic has been paid not less than the applicable wage rates and fringe benefits or cash equivalents for the classification of work performed, as specified in the applicable wage determination incorporated into the contract.

(3) The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 shall satisfy the requirement for submission of the "Statement of Compliance" required by paragraph 3.b.(2) of this section.

(4) The falsification of any of the above certifications may subject the contractor or subcontractor to civil or criminal prosecution under section 1001 of title 18 and section 231 of title 31 of the United States Code.

c. The contractor or subcontractor shall make the records required under paragraph 3.a. of this section available for inspection, copying, or transcription by authorized representatives of the contracting agency, the State DOT, the FHWA, or the Department of Labor, and shall permit such representatives to interview employees during working hours on the job. If the contractor or subcontractor fails to submit the required records or to make them available, the FHWA may, after written notice to the contractor, the contracting agency or the State DOT, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds. Furthermore, failure to submit the required records upon request or to make such records available may be grounds for debarment action pursuant to 29 CFR 5.12.

4. Apprentices and trainees

a. Apprentices (programs of the USDOL).

Apprentices will be permitted to work at less than the predetermined rate for the work they performed when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the U.S. Department of Labor, Employment and Training Administration, Office of Apprenticeship Training, Employer and Labor Services, or with a State Apprenticeship Agency recognized by the Office, or if a person is employed in his or her first 90 days of probationary employment as an apprentice in such an apprenticeship program, who is not individually registered in the program, but who has been certified by the Office of Apprenticeship Training, Employer and Labor Services or a State Apprenticeship Agency (where appropriate) to be eligible for probationary employment as an apprentice.

The allowable ratio of apprentices to journeymen on the job site in any craft classification shall not be greater than the ratio permitted to the contractor as to the entire work force under the registered program. Any worker listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated above, shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any apprentice

performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed. Where a contractor is performing construction on a project in a locality other than that in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyman's hourly rate) specified in the contractor's or subcontractor's registered program shall be observed.

Every apprentice must be paid at not less than the rate specified in the registered program for the apprentice's level of progress, expressed as a percentage of the journeymen hourly rate specified in the applicable wage determination. Apprentices shall be paid fringe benefits in accordance with the provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator determines that a different practice prevails for the applicable apprentice classification, fringes shall be paid in accordance with that determination.

In the event the Office of Apprenticeship Training, Employer and Labor Services, or a State Apprenticeship Agency recognized by the Office, withdraws approval of an apprenticeship program, the contractor will no longer be permitted to utilize apprentices at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

b. Trainees (programs of the USDOL).

Except as provided in 29 CFR 5.16, trainees will not be permitted to work at less than the predetermined rate for the work performed unless they are employed pursuant to and individually registered in a program which has received prior approval, evidenced by formal certification by the U.S. Department of Labor, Employment and Training Administration.

The ratio of trainees to journeymen on the job site shall not be greater than permitted under the plan approved by the Employment and Training Administration.

Every trainee must be paid at not less than the rate specified in the approved program for the trainee's level of progress, expressed as a percentage of the journeyman hourly rate specified in the applicable wage determination. Trainees shall be paid fringe benefits in accordance with the provisions of the trainee program. If the trainee program does not mention fringe benefits, trainees shall be paid the full amount of fringe benefits listed on the wage determination unless the Administrator of the Wage and Hour Division determines that there is an apprenticeship program associated with the corresponding journeyman wage rate on the wage determination which provides for less than full fringe benefits for apprentices. Any employee listed on the payroll at a trainee rate who is not registered and participating in a training plan approved by the Employment and Training Administration shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any trainee performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed.

In the event the Employment and Training Administration withdraws approval of a training program, the contractor will no longer be permitted to utilize trainees at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

c. Equal employment opportunity. The utilization of apprentices, trainees and journeymen under this part shall be in conformity with the equal employment opportunity requirements of Executive Order 11246, as amended, and 29 CFR part 30.

d. Apprentices and Trainees (programs of the U.S. DOT).

Apprentices and trainees working under apprenticeship and skill training programs which have been certified by the Secretary of Transportation as promoting EEO in connection with Federal-aid highway construction programs are not subject to the requirements of paragraph 4 of this Section IV. The straight time hourly wage rates for apprentices and trainees under such programs will be established by the particular programs. The ratio of apprentices and trainees to journeymen shall not be greater than permitted by the terms of the particular program.

5. Compliance with Copeland Act requirements. The contractor shall comply with the requirements of 29 CFR part 3, which are incorporated by reference in this contract.

6. Subcontracts. The contractor or subcontractor shall insert Form FHWA-1273 in any subcontracts and also require the subcontractors to include Form FHWA-1273 in any lower tier subcontracts. The prime contractor shall be responsible for the compliance by any subcontractor or lower tier subcontractor with all the contract clauses in 29 CFR 5.5.

7. Contract termination: debarment. A breach of the contract clauses in 29 CFR 5.5 may be grounds for termination of the contract, and for debarment as a contractor and a subcontractor as provided in 29 CFR 5.12.

8. Compliance with Davis-Bacon and Related Act requirements. All rulings and interpretations of the Davis-Bacon and Related Acts contained in 29 CFR parts 1, 3, and 5 are herein incorporated by reference in this contract.

9. Disputes concerning labor standards. Disputes arising out of the labor standards provisions of this contract shall not be subject to the general disputes clause of this contract. Such disputes shall be resolved in accordance with the procedures of the Department of Labor set forth in 29 CFR parts 5, 6, and 7. Disputes within the meaning of this clause include disputes between the contractor (or any of its subcontractors) and the contracting agency, the U.S. Department of Labor, or the employees or their representatives.

10. Certification of eligibility.

a. By entering into this contract, the contractor certifies that neither it (nor he or she) nor any person or firm who has an interest in the contractor's firm is a person or firm ineligible to be awarded Government contracts by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

b. No part of this contract shall be subcontracted to any person or firm ineligible for award of a Government contract by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

c. The penalty for making false statements is prescribed in the U.S. Criminal Code, 18 U.S.C. 1001.

V. CONTRACT WORK HOURS AND SAFETY STANDARDS ACT

The following clauses apply to any Federal-aid construction contract in an amount in excess of \$100,000 and subject to the overtime provisions of the Contract Work Hours and Safety Standards Act. These clauses shall be inserted in addition to the clauses required by 29 CFR 5.5(a) or 29 CFR 4.6. As used in this paragraph, the terms laborers and mechanics include watchmen and guards.

1. Overtime requirements. No contractor or subcontractor contracting for any part of the contract work which may require or involve the employment of laborers or mechanics shall require or permit any such laborer or mechanic in any workweek in which he or she is employed on such work to work in excess of forty hours in such workweek unless such laborer or mechanic receives compensation at a rate not less than one

and one-half times the basic rate of pay for all hours worked in excess of forty hours in such workweek.

2. Violation; liability for unpaid wages; liquidated damages. In the event of any violation of the clause set forth in paragraph (1.) of this section, the contractor and any subcontractor responsible therefor shall be liable for the unpaid wages. In addition, such contractor and subcontractor shall be liable to the United States (in the case of work done under contract for the District of Columbia or a territory, to such District or to such territory), for liquidated damages. Such liquidated damages shall be computed with respect to each individual laborer or mechanic, including watchmen and guards, employed in violation of the clause set forth in paragraph (1.) of this section, in the sum of \$10 for each calendar day on which such individual was required or permitted to work in excess of the standard workweek of forty hours without payment of the overtime wages required by the clause set forth in paragraph (1.) of this section.

3. Withholding for unpaid wages and liquidated damages. The FHWA or the contracting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor withhold or cause to be withheld, from any moneys payable on account of work performed by the contractor or subcontractor under any such contract or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to the Contract Work Hours and Safety Standards Act, which is held by the same prime contractor, such sums as may be determined to be necessary to satisfy any liabilities of such contractor or subcontractor for unpaid wages and liquidated damages as provided in the clause set forth in paragraph (2.) of this section.

4. Subcontracts. The contractor or subcontractor shall insert in any subcontracts the clauses set forth in paragraph (1.) through (4.) of this section and also a clause requiring the subcontractors to include these clauses in any lower tier subcontracts. The prime contractor shall be responsible for compliance by any subcontractor or lower tier subcontractor with the clauses set forth in paragraphs (1.) through (4.) of this section.

VI. SUBLETTING OR ASSIGNING THE CONTRACT

This provision is applicable to all Federal-aid construction contracts on the National Highway System.

1. The contractor shall perform with its own organization contract work amounting to not less than 30 percent (or a greater percentage if specified elsewhere in the contract) of the total original contract price, excluding any specialty items designated by the contracting agency. Specialty items may be performed by subcontract and the amount of any such specialty items performed may be deducted from the total original contract price before computing the amount of work required to be performed by the contractor's own organization (23 CFR 635.116).

a. The term "perform work with its own organization" refers to workers employed or leased by the prime contractor, and equipment owned or rented by the prime contractor, with or without operators. Such term does not include employees or equipment of a subcontractor or lower tier subcontractor, agents of the prime contractor, or any other assignees. The term may include payments for the costs of hiring leased employees from an employee leasing firm meeting all relevant Federal and State regulatory requirements. Leased employees may only be included in this term if the prime contractor meets all of the following conditions:

(1) the prime contractor maintains control over the supervision of the day-to-day activities of the leased employees;

(2) the prime contractor remains responsible for the quality of the work of the leased employees;

(3) the prime contractor retains all power to accept or exclude individual employees from work on the project; and

(4) the prime contractor remains ultimately responsible for the payment of predetermined minimum wages, the submission of payrolls, statements of compliance and all other Federal regulatory requirements.

b. "Specialty Items" shall be construed to be limited to work that requires highly specialized knowledge, abilities, or equipment not ordinarily available in the type of contracting organizations qualified and expected to bid or propose on the contract as a whole and in general are to be limited to minor components of the overall contract.

2. The contract amount upon which the requirements set forth in paragraph (1) of Section VI is computed includes the cost of material and manufactured products which are to be purchased or produced by the contractor under the contract provisions.

3. The contractor shall furnish (a) a competent superintendent or supervisor who is employed by the firm, has full authority to direct performance of the work in accordance with the contract requirements, and is in charge of all construction operations (regardless of who performs the work) and (b) such other of its own organizational resources (supervision, management, and engineering services) as the contracting officer determines is necessary to assure the performance of the contract.

4. No portion of the contract shall be sublet, assigned or otherwise disposed of except with the written consent of the contracting officer, or authorized representative, and such consent when given shall not be construed to relieve the contractor of any responsibility for the fulfillment of the contract. Written consent will be given only after the contracting agency has assured that each subcontract is evidenced in writing and that it contains all pertinent provisions and requirements of the prime contract.

5. The 30% self-performance requirement of paragraph (1) is not applicable to design-build contracts; however, contracting agencies may establish their own self-performance requirements.

VII. SAFETY: ACCIDENT PREVENTION

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

1. In the performance of this contract the contractor shall comply with all applicable Federal, State, and local laws governing safety, health, and sanitation (23 CFR 635). The contractor shall provide all safeguards, safety devices and protective equipment and take any other needed actions as it determines, or as the contracting officer may determine, to be reasonably necessary to protect the life and health of employees on the job and the safety of the public and to protect property in connection with the performance of the work covered by the contract.

2. It is a condition of this contract, and shall be made a condition of each subcontract, which the contractor enters into pursuant to this contract, that the contractor and any subcontractor shall not permit any employee, in performance of the contract, to work in surroundings or under conditions which are unsanitary, hazardous or dangerous to his/her health or safety, as determined under construction safety and health standards (29 CFR 1926) promulgated by the Secretary of Labor, in accordance with Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 3704).

3. Pursuant to 29 CFR 1926.3, it is a condition of this contract that the Secretary of Labor or authorized representative thereof, shall have right of entry to any site of contract performance to inspect or investigate the matter of compliance with the construction safety and health standards and to carry out the duties of the Secretary under Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C.3704).

VIII. FALSE STATEMENTS CONCERNING HIGHWAY PROJECTS

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

In order to assure high quality and durable construction in conformity with approved plans and specifications and a high degree of reliability on statements and representations made by engineers, contractors, suppliers, and workers on Federal-aid highway projects, it is essential that all persons concerned with the project perform their functions as carefully, thoroughly, and honestly as possible. Willful falsification, distortion, or misrepresentation with respect to any facts related to the project is a violation of Federal law. To prevent any misunderstanding regarding the seriousness of these and similar acts, Form FHWA-1022 shall be posted on each Federal-aid highway project (23 CFR 635) in one or more places where it is readily available to all persons concerned with the project:

18 U.S.C. 1020 reads as follows:

"Whoever, being an officer, agent, or employee of the United States, or of any State or Territory, or whoever, whether a person, association, firm, or corporation, knowingly makes any false statement, false representation, or false report as to the character, quality, quantity, or cost of the material used or to be used, or the quantity or quality of the work performed or to be performed, or the cost thereof in connection with the submission of plans, maps, specifications, contracts, or costs of construction on any highway or related project submitted for approval to the Secretary of Transportation; or

Whoever knowingly makes any false statement, false representation, false report or false claim with respect to the character, quality, quantity, or cost of any work performed or to be performed, or materials furnished or to be furnished, in connection with the construction of any highway or related project approved by the Secretary of Transportation; or

Whoever knowingly makes any false statement or false representation as to material fact in any statement, certificate, or report submitted pursuant to provisions of the Federal-aid Roads Act approved July 1, 1916, (39 Stat. 355), as amended and supplemented;

Shall be fined under this title or imprisoned not more than 5 years or both."

IX. IMPLEMENTATION OF CLEAN AIR ACT AND FEDERAL WATER POLLUTION CONTROL ACT

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

By submission of this bid/proposal or the execution of this contract, or subcontract, as appropriate, the bidder, proposer, Federal-aid construction contractor, or subcontractor, as appropriate, will be deemed to have stipulated as follows:

1. That any person who is or will be utilized in the performance of this contract is not prohibited from receiving an award due to a violation of Section 508 of the Clean Water Act or Section 306 of the Clean Air Act.

2. That the contractor agrees to include or cause to be included the requirements of paragraph (1) of this Section X in every subcontract, and further agrees to take such action as the contracting agency may direct as a means of enforcing such requirements.

X. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, INELIGIBILITY AND VOLUNTARY EXCLUSION

This provision is applicable to all Federal-aid construction contracts, design-build contracts, subcontracts, lower-tier subcontracts, purchase orders, lease agreements, consultant contracts or any other covered transaction requiring FHWA approval or that is estimated to cost \$25,000 or more – as defined in 2 CFR Parts 180 and 1200.

1. Instructions for Certification – First Tier Participants:

a. By signing and submitting this proposal, the prospective first tier participant is providing the certification set out below.

b. The inability of a person to provide the certification set out below will not necessarily result in denial of participation in this covered transaction. The prospective first tier participant shall submit an explanation of why it cannot provide the certification set out below. The certification or explanation will be considered in connection with the department or agency's determination whether to enter into this transaction. However, failure of the prospective first tier participant to furnish a certification or an explanation shall disqualify such a person from participation in this transaction.

c. The certification in this clause is a material representation of fact upon which reliance was placed when the contracting agency determined to enter into this transaction. If it is later determined that the prospective participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the contracting agency may terminate this transaction for cause of default.

d. The prospective first tier participant shall provide immediate written notice to the contracting agency to whom this proposal is submitted if any time the prospective first tier participant learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

e. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180 and 1200. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

f. The prospective first tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency entering into this transaction.

g. The prospective first tier participant further agrees by submitting this proposal that it will include the clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transactions," provided by the department or contracting agency, entering into this covered transaction, without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

h. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

i. Nothing contained in the foregoing shall be construed to require the establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of the prospective participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

j. Except for transactions authorized under paragraph (f) of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause or default.

* * * * *

2. Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion – First Tier Participants:

a. The prospective first tier participant certifies to the best of its knowledge and belief, that it and its principals:

(1) Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency;

(2) Have not within a three-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;

(3) Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with commission of any of the offenses enumerated in paragraph (a)(2) of this certification; and

(4) Have not within a three-year period preceding this application/proposal had one or more public transactions (Federal, State or local) terminated for cause or default.

b. Where the prospective participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

2. Instructions for Certification - Lower Tier Participants:

(Applicable to all subcontracts, purchase orders and other lower tier transactions requiring prior FHWA approval or estimated to cost \$25,000 or more - 2 CFR Parts 180 and 1200)

a. By signing and submitting this proposal, the prospective lower tier is providing the certification set out below.

b. The certification in this clause is a material representation of fact upon which reliance was placed when this transaction was entered into. If it is later determined that the prospective lower tier participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department, or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

c. The prospective lower tier participant shall provide immediate written notice to the person to which this proposal is submitted if at any time the prospective lower tier participant learns that its certification was erroneous by reason of changed circumstances.

d. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180 and 1200. You may contact the person to which this proposal is submitted for assistance in obtaining a copy of those regulations. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of

Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

e. The prospective lower tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency with which this transaction originated.

f. The prospective lower tier participant further agrees by submitting this proposal that it will include this clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

g. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

h. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

i. Except for transactions authorized under paragraph e of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

* * * * *

Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion--Lower Tier Participants:

1. The prospective lower tier participant certifies, by submission of this proposal, that neither it nor its principals is presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency.

2. Where the prospective lower tier participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

* * * * *

XI. CERTIFICATION REGARDING USE OF CONTRACT FUNDS FOR LOBBYING

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts which exceed \$100,000 (49 CFR 20).

1. The prospective participant certifies, by signing and submitting this bid or proposal, to the best of his or her knowledge and belief, that:

a. No Federal appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of

Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.

b. If any funds other than Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions.

2. This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by 31 U.S.C. 1352. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

3. The prospective participant also agrees by submitting its bid or proposal that the participant shall require that the language of this certification be included in all lower tier subcontracts, which exceed \$100,000 and that all such recipients shall certify and disclose accordingly.

ATTACHMENT A - EMPLOYMENT AND MATERIALS PREFERENCE FOR APPALACHIAN DEVELOPMENT HIGHWAY SYSTEM OR APPALACHIAN LOCAL ACCESS ROAD CONTRACTS

This provision is applicable to all Federal-aid projects funded under the Appalachian Regional Development Act of 1965.

1. During the performance of this contract, the contractor undertaking to do work which is, or reasonably may be, done as on-site work, shall give preference to qualified persons who regularly reside in the labor area as designated by the DOL wherein the contract work is situated, or the subregion, or the Appalachian counties of the State wherein the contract work is situated, except:

a. To the extent that qualified persons regularly residing in the area are not available.

b. For the reasonable needs of the contractor to employ supervisory or specially experienced personnel necessary to assure an efficient execution of the contract work.

c. For the obligation of the contractor to offer employment to present or former employees as the result of a lawful collective bargaining contract, provided that the number of nonresident persons employed under this subparagraph (1c) shall not exceed 20 percent of the total number of employees employed by the contractor on the contract work, except as provided in subparagraph (4) below.

2. The contractor shall place a job order with the State Employment Service indicating (a) the classifications of the laborers, mechanics and other employees required to perform the contract work, (b) the number of employees required in each classification, (c) the date on which the participant estimates such employees will be required, and (d) any other pertinent information required by the State Employment Service to complete the job order form. The job order may be placed with the State Employment Service in writing or by telephone. If during the course of the contract work, the information submitted by the contractor in the original job order is substantially modified, the participant shall promptly notify the State Employment Service.

3. The contractor shall give full consideration to all qualified job applicants referred to him by the State Employment Service. The contractor is not required to grant employment to any job applicants who, in his opinion, are not qualified to perform the classification of work required.

4. If, within one week following the placing of a job order by the contractor with the State Employment Service, the State Employment Service is unable to refer any qualified job applicants to the contractor, or less than the number requested, the State Employment Service will forward a certificate to the contractor indicating the unavailability of applicants. Such certificate shall be made a part of the contractor's permanent project records. Upon receipt of this certificate, the contractor may employ persons who do not normally reside in the labor area to fill positions covered by the certificate, notwithstanding the provisions of subparagraph (1c) above.

5. The provisions of 23 CFR 633.207(e) allow the contracting agency to provide a contractual preference for the use of mineral resource materials native to the Appalachian region.

6. The contractor shall include the provisions of Sections 1 through 4 of this Attachment A in every subcontract for work which is, or reasonably may be, done as on-site work.

Contract Provision - Cargo Preference Requirements

In accordance with Title 46 CFR § 381.7 (b), the contractor agrees—

“(1) To utilize privately owned United States-flag commercial vessels to ship at least 50 percent of the gross tonnage (computed separately for dry bulk carriers, dry cargo liners, and tankers) involved, whenever shipping any equipment, material, or commodities pursuant to this contract, to the extent such vessels are available at fair and reasonable rates for United States-flag commercial vessels.

(2) To furnish within 20 days following the date of loading for shipments originating within the United States or within 30 working days following the date of loading for shipments originating outside the United States, a legible copy of a rated, ‘on-board’ commercial ocean bill-of-lading in English for each shipment of cargo described in paragraph (b) (1) of this section to both the Contracting Officer (through the prime contractor in the case of subcontractor bills-of-lading) and to the Division of National Cargo, Office of Market Development, Maritime Administration, Washington, DC 20590.

(3) To insert the substance of the provisions of this clause in all subcontracts issued pursuant to this contract.”

Provisions (1) and (2) apply to materials or equipment that are acquired solely for the project. The two provisions do not apply to goods or materials that come into inventories independent of the project, such as shipments of Portland cement, asphalt cement, or aggregates, when industry suppliers and contractors use these materials to replenish existing inventories.

**MINIMUM WAGES FOR FEDERAL AND FEDERALLY
ASSISTED CONSTRUCTION CONTRACTS**

This project is funded, in part, with Federal-aid funds and, as such, is subject to the provisions of the Davis-Bacon Act of March 3, 1931, as amended (46 Sta. 1494, as amended, 40 U.S.C. 276a) and of other Federal statutes referred to in a 29 CFR Part 1, Appendix A, as well as such additional statutes as may from time to time be enacted containing provisions for the payment of wages determined to be prevailing by the Secretary of Labor in accordance with the Davis-Bacon Act and pursuant to the provisions of 29 CFR Part 1. The prevailing rates and fringe benefits shown in the General Wage Determination Decisions issued by the U.S. Department of Labor shall, in accordance with the provisions of the foregoing statutes, constitute the minimum wages payable on Federal and federally assisted construction projects to laborers and mechanics of the specified classes engaged on contract work of the character and in the localities described therein.

General Wage Determination Decisions, modifications and supersedes decisions thereto are to be used in accordance with the provisions of 29 CFR Parts 1 and 5. Accordingly, the applicable decision, together with any modifications issued, must be made a part of every contract for performance of the described work within the geographic area indicated as required by an applicable DBRA Federal prevailing wage law and 29 CFR Part 5. The wage rates and fringe benefits contained in the General Wage Determination Decision shall be the minimum paid by contractors and subcontractors to laborers and mechanics.