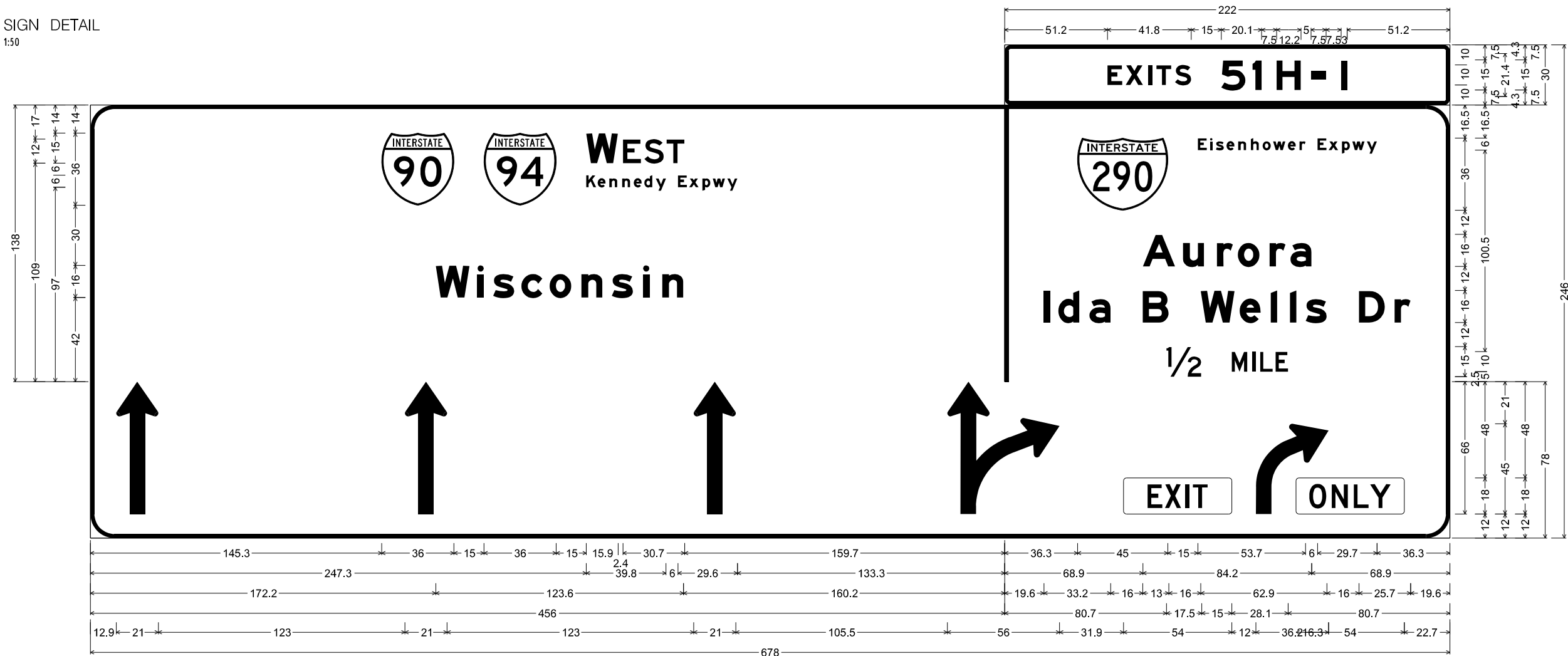


SIGN DETAIL
1:50



3.0" Radius, 2.0" Border, White on, Green;
 "EXITS", E Mod 2K specified length; "51", E Mod 2K; "H", E Mod 2K; "-", E Mod 2K; "I", E Mod 2K;
 12.0" Radius, 2.0" Border, White on, Green;
 "W" E Mod 2K "EST", E 2K; "Kennedy Expwy", E Mod 2K; "Wisconsin", E Mod 2K;
 12.0" Radius, 2.0" Border, White on, Green;
 "Eisenhower Expwy", E Mod 2K; "Aurora", E Mod 2K; "Ida B Wells Dr", E Mod 2K; "1/2 MILE", D 2K;
 12.0" Radius, 2.0" Border, White on, Green;
 Standard Arrow Custom 66.0" X 21.0" 90"; Standard Arrow Custom 66.0" X 21.0" 90"; Standard Arrow Custom 66.0" X 21.0" 90"; thru-right arrow; Rounded Rectangle 1.5" Radius Yellow;
 right arrow; Rounded Rectangle 1.5" Radius Yellow;

NOTE: ALL ARROWS (DOWN OR 45 DEGREE)
 USED ON OVERHEAD SIGNS SHALL BE
 DEMOUNTABLE AND INCLUDED IN THE
 COST OF THE SIGN PANEL.

Table of letter and object lefts

E	X	I	T	S	S	I	H	-	I
507.2	516.3	527.5	531.7	540.9	564.0	579.6	591.6	608.8	623.8

90	94	W	E	S	T
145.3	196.3	247.3	265.6	276.3	287.3

K	e	n	n	e	d	y	E	x	p	w	y
247.3	253.0	258.8	265.2	271.0	276.3	282.0	293.1	298.6	305.3	310.4	317.6

W	i	s	c	o	n	s	i	n
172.2	193.0	200.9	215.0	229.0	244.9	260.1	275.6	285.2

94	E	i	s	e	n	h	o	w	e	r	E	x	p	w	y
492.3	552.3	558.4	561.3	566.6	572.4	578.8	584.6	589.9	597.2	603.0	612.0	617.5	624.2	629.4	636.6

A	u	r	o	r	a
524.9	544.9	561.9	572.3	588.1	598.5

I	d	a	B	W	e	I	I	s	D	r
475.6	482.8	498.3	524.8	553.8	573.2	588.7	598.3	606.1	632.7	650.4

1/2	M	I	L	E
536.7	569.2	579.4	583.4	591.1

↑	↑	↑	↘	↗	↪
12.9	156.9	300.9	427.4	515.3	581.3

Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-044-OH / NB-045-OH
WIDTH x HEIGHT	56'-6" x 18'-0", 18'-6" x 2'-6"
BORDER WIDTH	2"
CORNER RADIUS	12", 3"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green / Yellow
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White / Black

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36
M1_1	0	-	-	45	36
AR_THRU	0	-	-	21	66
AR_THRU	0	-	-	21	66
AR_THRU	0	-	-	21	66
AR_THRU_RT	0	-	-	56	66
AR_RT_ONLY	0	-	-	36.2	45

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DI62A76-SHT-Sign-Panel-Detail-12.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

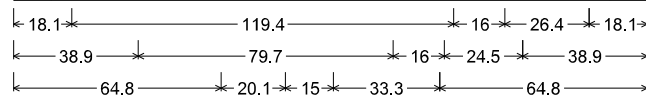
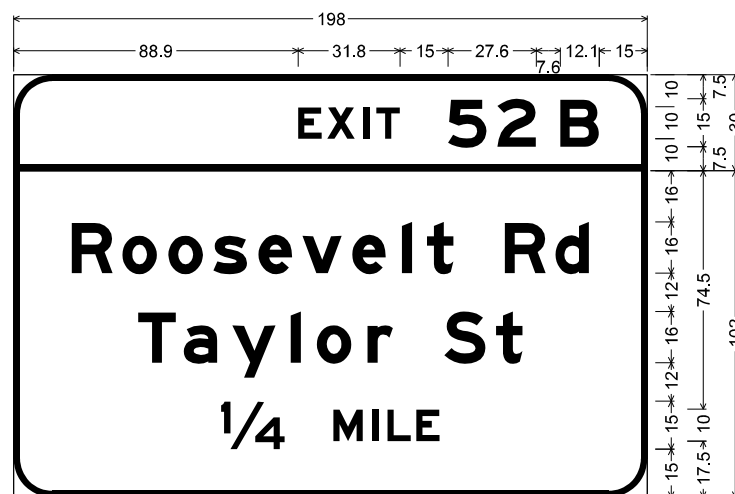
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 11 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	901
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXIT] E Mod 2K 120% spacing; [52 B] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [Roosevelt Rd] E Mod 2K; [Taylor St] E Mod 2K; [1/4 MILE] E Mod 2K;
 Table of letter and object lefts.

E	X	I	T	5	2	B				
88.9	98.0	109.2	113.3	135.7	151.2	170.9				
R	o	o	s	e	v	e	i	t	R	d
18.1	34.0	48.4	62.4	76.5	90.3	105.8	121.3	129.2	153.5	169.3
T	a	y	i	o	r	S	t			
38.9	53.2	68.4	86.6	94.8	110.6	134.6	150.8			
1/4	M	I	L	E						
64.8	99.9	112.0	116.8	125.8						

Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-046-OH
WIDTH x HEIGHT	16'-6" x 11'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT

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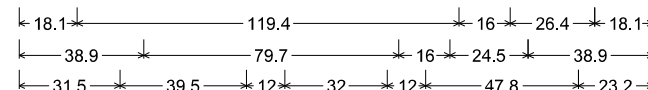
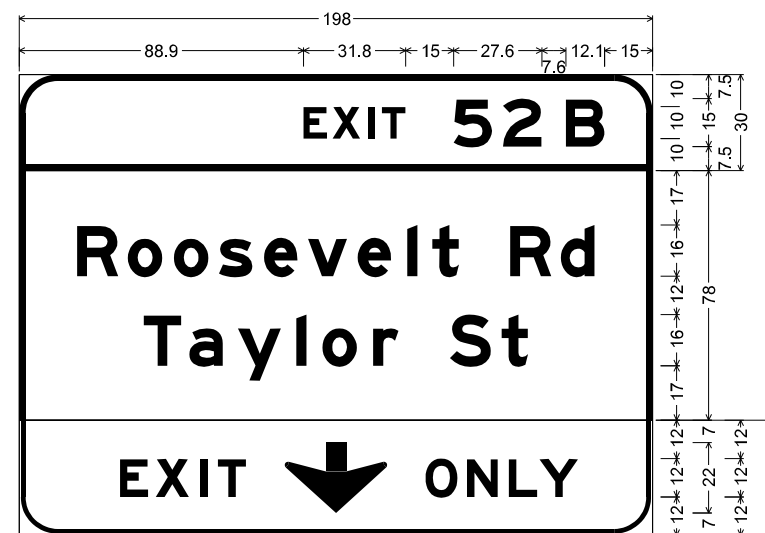
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USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

OVERHEAD SIGN STRUCTURES SIGN PANEL DETAIL			
SCALE: NONE	SHEET 12 OF 36 SHEETS	STA.	TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	902
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXIT] E Mod 2K 120% spacing; [52 B] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [Roosevelt Rd] E Mod 2K; [Taylor St] E Mod 2K;
 12.0" Radius, 1.5" Border, 0.5" Indent, Black on Yellow;
 [EXIT] E Mod 2K specified length; Down Arrow 22.0" 270°;
 [ONLY] E Mod 2K specified length;

Table of letter and object lefts.

E	X	I	T	5	2	B				
88.9	98.0	109.2	113.3	135.7	151.2	170.9				
R	o	o	s	e	v	e	i	t	R	d
18.1	34.0	48.4	62.4	76.5	90.3	105.8	121.3	129.2	153.5	169.3
T	a	y	I	o	r	S	t			
38.9	53.2	68.4	86.6	94.8	110.6	134.6	150.8			
E	X	I	T	↓	O	N	L	Y		
31.5	42.7	56.7	62.1	83.0	127.0	140.0	153.1	162.7		

Letter locations are panel edge to lower left corner

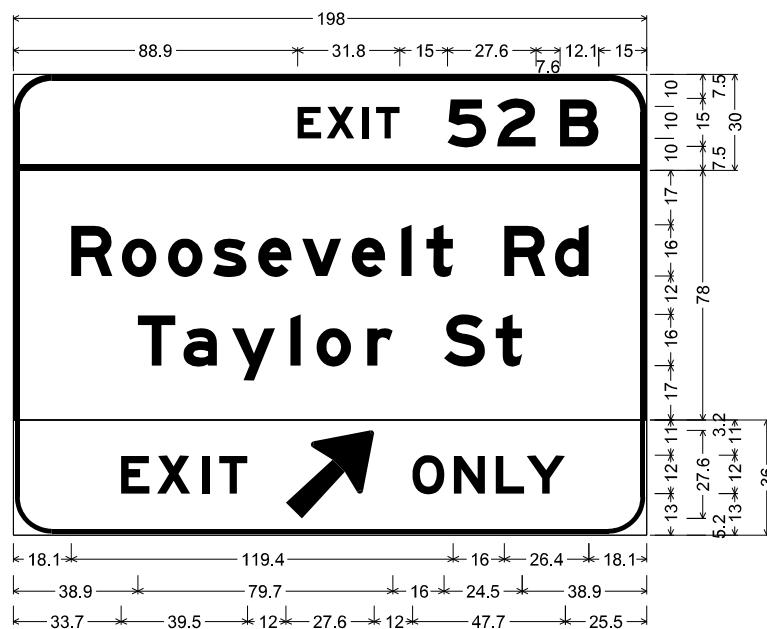
SIGN NUMBER	NB-054-OH
WIDTH x HEIGHT	16'-6" x 12'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green / Yellow
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White / Black

SYMBOL	ROT	X	Y	WID	HT
AR_Down	0	-	-	32	22

NOTE: ALL ARROWS (DOWN OR 45 DEGREE) USED ON OVERHEAD SIGNS SHALL BE DEMOUNTABLE AND INCLUDED IN THE COST OF THE SIGN PANEL.

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SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXIT] E Mod 2K 120% spacing; [52 B] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [Roosevelt Rd] E Mod 2K; [Taylor St] E Mod 2K;
 12.0" Radius, 1.5" Border, 0.5" Indent, Black on Yellow;
 [EXIT] E Mod 2K specified length; Arrow 160 - 35.0° 45°;
 [ONLY] E Mod 2K specified length;

Table of letter and object lefts.

E	X	I	T	5	2	B				
88.9	98.0	109.2	113.3	135.7	151.2	170.9				
R	o	o	s	e	v	e	l	t	R	d
18.1	34.0	48.4	62.4	76.5	90.3	105.8	121.3	129.2	153.5	169.3
T	a	y	I	o	r	S	t			
38.9	53.2	68.4	86.6	94.8	110.6	134.6	150.8			
E	X	I	T	↗	O	N	L	Y		
33.7	45.0	58.9	64.4	85.2	124.8	137.7	150.8	160.4		

Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-056-OH
WIDTH x HEIGHT	16'-6" x 12'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green / Yellow
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White / Black

SYMBOL	ROT	X	Y	WID	HT
AR_Type A	315	-	-	22.3	35.6

NOTE: ALL ARROWS (DOWN OR 45 DEGREE) USED ON OVERHEAD SIGNS SHALL BE DEMOUNTABLE AND INCLUDED IN THE COST OF THE SIGN PANEL.

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DI62A76-SHT-Sign-Panel-Detail-15.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

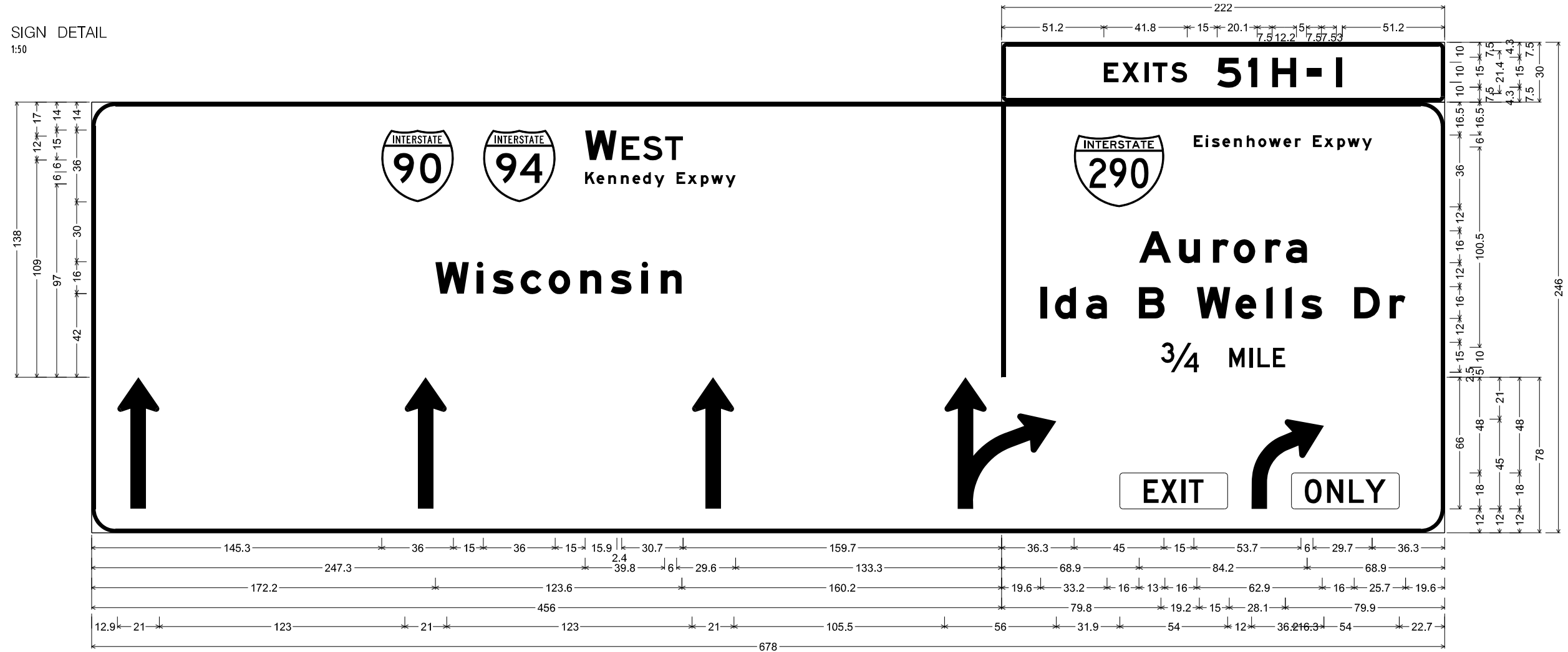
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 14 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	904
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



3.0" Radius, 2.0" Border, White on, Green;
"EXITS", E Mod 2K specified length; "51", E Mod 2K; "H", E Mod 2K; "-", E Mod 2K; "I", E Mod 2K;

12.0" Radius, 2.0" Border, White on, Green;
"W" E Mod 2K "EST", E 2K; "Kennedy Expwy", E Mod 2K; "Wisconsin", E Mod 2K;

12.0" Radius, 2.0" Border, White on, Green;
"Eisenhower Expwy", E Mod 2K; "Aurora", E Mod 2K; "Ida B Wells Dr", E Mod 2K; "3/4 MILE", D 2K;

12.0" Radius, 2.0" Border, White on, Green;
Standard Arrow Custom 66.0" X 21.0" 90"; Standard Arrow Custom 66.0" X 21.0" 90"; Standard Arrow Custom 66.0" X 21.0" 90"; thru-right arrow; Rounded Rectangle 1.5" Radius Yellow;

right arrow; Rounded Rectangle 1.5" Radius Yellow;
Table of letter and object lefts

E	X	I	T	S	S	I	H	-	I
507.2	516.3	527.5	531.7	540.9	564.0	579.6	591.6	608.8	623.8

90	94	W	E	S	T
145.3	196.3	247.3	265.6	276.3	287.3

K	e	n	n	e	d	y	E	x	p	w	y
247.3	253.0	258.8	265.2	271.0	276.3	282.0	293.1	298.6	305.3	310.4	317.6

W	i	s	c	o	n	s	i	n
172.2	193.0	200.9	215.0	229.0	244.9	260.1	275.6	285.2

90	E	i	s	e	n	h	o	w	e	r	E	x	p	w	y
492.3	552.3	558.4	561.3	566.6	572.4	578.8	584.6	589.9	597.2	603.0	612.0	617.5	624.2	629.4	636.6

A	u	r	o	r	a					
524.9	544.9	561.9	572.3	588.1	598.5					
I	d	a	B	W	e	I	I	s	D	r
475.6	482.8	498.3	524.8	553.8	573.2	588.7	598.3	606.1	632.7	650.4

3/4	M	I	L	E		
535.8	570.0	580.2	584.2	591.9		
f	f	f	f	f		
12.9	156.9	300.9	427.4	515.3	581.3	601.3

Letter locations are panel edge to lower left corner

NOTE: ALL ARROWS (DOWN OR 45 DEGREE)
USED ON OVERHEAD SIGNS SHALL BE
DEMOUNTABLE AND INCLUDED IN THE
COST OF THE SIGN PANEL.

SIGN NUMBER	NB-031-OH / NB-032-OH
WIDTH x HEIGHT	56'-6" x 18'-0", 18'-6" x 2'-6"
BORDER WIDTH	2"
CORNER RADIUS	12", 3"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green / Yellow
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White / Black

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36
M1_1	0	-	-	45	36
AR_THRU	0	-	-	21	66
AR_THRU	0	-	-	21	66
AR_THRU	0	-	-	21	66
AR_THRU_RT	0	-	-	56	66
AR_RT_ONLY	0	-	-	36.2	45

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USER NAME = amkluver	DRAWN - MSW	REVISED -
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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

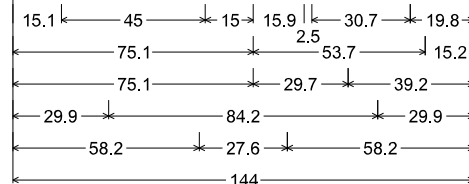
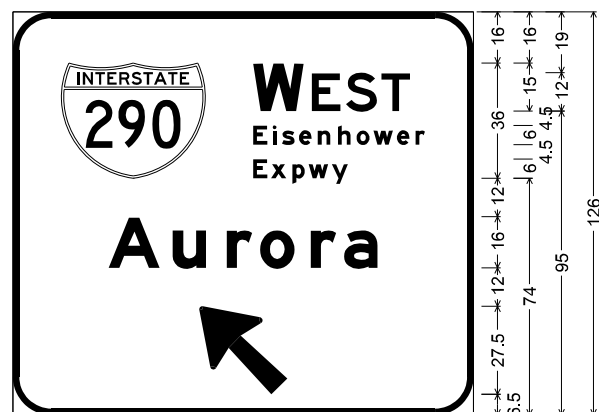
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 15 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	905
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [W] E Mod 2K [EST] E 2K;
 [Eisenhower] E Mod 2K; [Expwy] E Mod 2K;
 [Aurora] E Mod 2K; Arrow 160 - 35.0" 135°;

Table of letter and object lefts.

	W	E	S	T					
15.1	75.1	93.5	104.2	115.2					
E	i	s	e	n	h	o	w	e	r
75.1	81.2	84.1	89.4	95.2	101.6	107.4	112.7	120.0	125.8
E	x	p	w	y					
75.1	80.7	87.3	92.5	99.7					
A	u	r	o	r	a				
29.9	49.9	66.9	77.3	93.1	103.5				
58.2									

Letter locations are panel edge to lower left corner

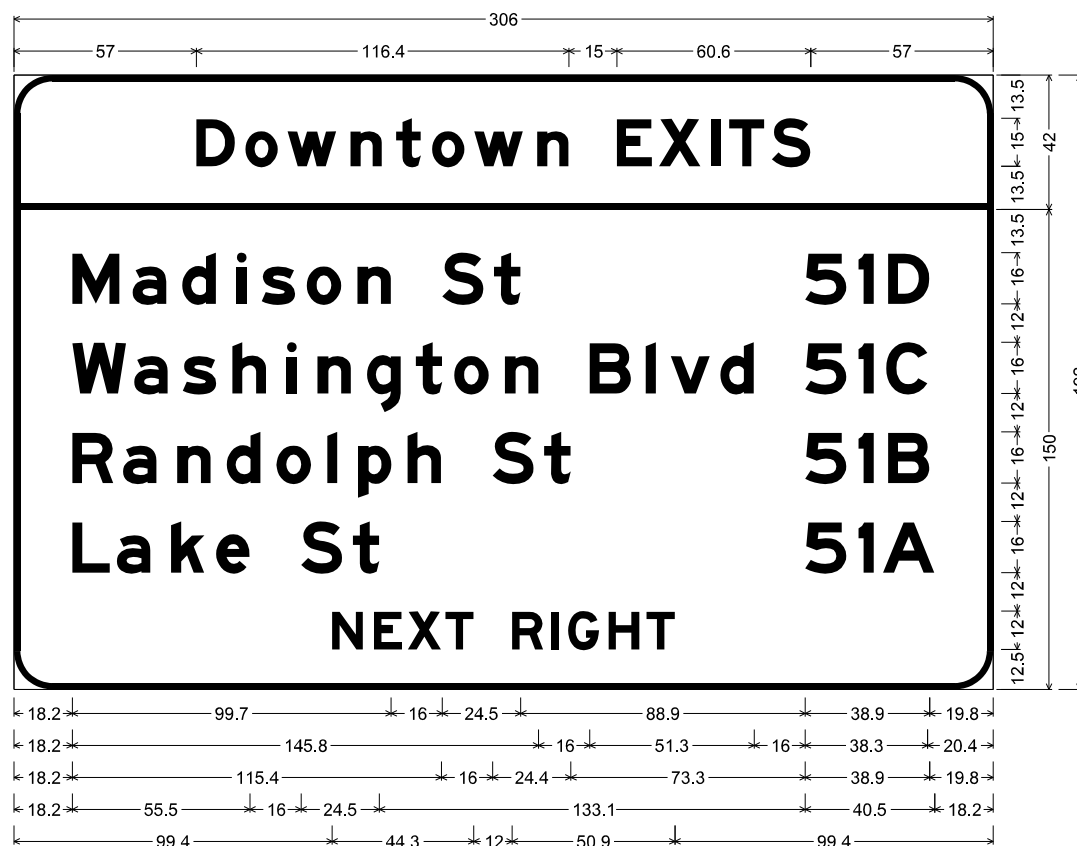
SIGN NUMBER	RER-083-OH
WIDTH x HEIGHT	12'-0" x 10'-6"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	45	36
AR_Type A	225	-	-	22.3	35.6

NOTE: ALL ARROWS (DOWN OR 45 DEGREE) USED ON OVERHEAD SIGNS SHALL BE DEMOUNTABLE AND INCLUDED IN THE COST OF THE SIGN PANEL.

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SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on, Green;
"Downtown EXITS", E Mod 2K;

12.0" Radius, 2.0" Border, White on, Green;
"Madison St", E Mod 2K; "51D", E Mod 2K; "Washington Blvd", E Mod 2K; "51C", E Mod 2K;
"Randolph St", E Mod 2K; "51B", E Mod 2K; "Lake St", E Mod 2K; "51A", E Mod 2K;
"NEXT RIGHT", E Mod 2K;

Table of letter and object lefts

D	o	w	n	t	o	w	n	E	X	I	T	S				
57.0	72.3	85.5	105.2	119.4	130.6	143.9	163.5	188.4	201.6	217.8	223.5	236.9				
M	a	d	i	s	o	n	S	t	5	I	D					
18.2	37.1	52.6	69.6	77.4	91.5	107.3	133.9	150.0	247.3	264.0	273.2					
W	a	s	h	i	n	g	t	o	n	B	I	v	d	5	I	C
18.2	37.6	52.8	68.3	85.2	94.8	110.4	125.6	137.6	153.4	180.0	197.4	205.2	220.8	247.3	264.0	272.6
R	a	n	d	o	l	p	h	S	t	5	I	B				
18.2	34.0	51.0	66.5	82.0	97.9	107.5	123.0	149.6	165.7	247.3	264.0	273.2				
L	a	k	e	S	t	5	I	A								
18.2	32.1	49.1	63.2	89.7	105.9	247.3	264.0	271.6								
N	E	X	T	R	I	G	H	T								
99.4	112.5	123.1	134.8	155.7	167.9	173.2	185.8	197.7								

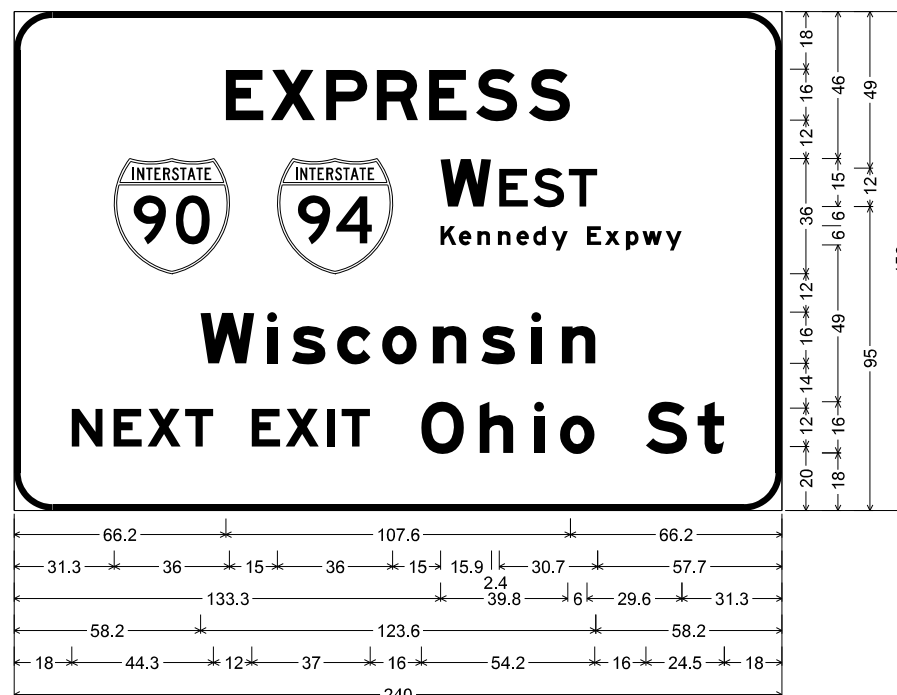
Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-090-BM
WIDTH x HEIGHT	25'-6" x 16'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT

FILE PATH = p:\NECOM\NA-NV5\elecmon\line\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle\Phase\11\000_CAD\006_Roadway\Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-19.dgn

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXPRESS] E Mod 2K; [W] E Mod 2K [EST] E 2K; [Kennedy Expwy] E Mod 2K;
 [Wisconsin] E Mod 2K; [NEXT EXIT Ohio St] E Mod 2K;
 Table of letter and object lefts.

E	X	P	R	E	S	S							
66.2	80.2	97.5	113.4	129.7	144.4	160.9							
90	94	W	E	S	T								
31.3	82.3	133.3	151.6	162.3	173.3								
K	e	n	n	e	d	y	E	x	p	w	y		
133.3	139.0	144.8	151.2	157.0	162.3	168.0	179.1	184.6	191.3	196.4	203.6		
W	i	s	c	o	n	s	i	n					
58.2	79.0	86.9	101.0	115.0	130.9	146.1	161.6	171.2					
N	E	X	T	E	X	I	T	O	h	i	o	S	t
18.0	31.1	41.7	53.4	74.3	84.9	97.8	102.4	127.3	145.5	162.5	170.6	197.5	213.7

Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-092-OH
WIDTH x HEIGHT	20'-0" x 13'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36

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DI62A76-SHT-Sign-Panel-Detail-20.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000" / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

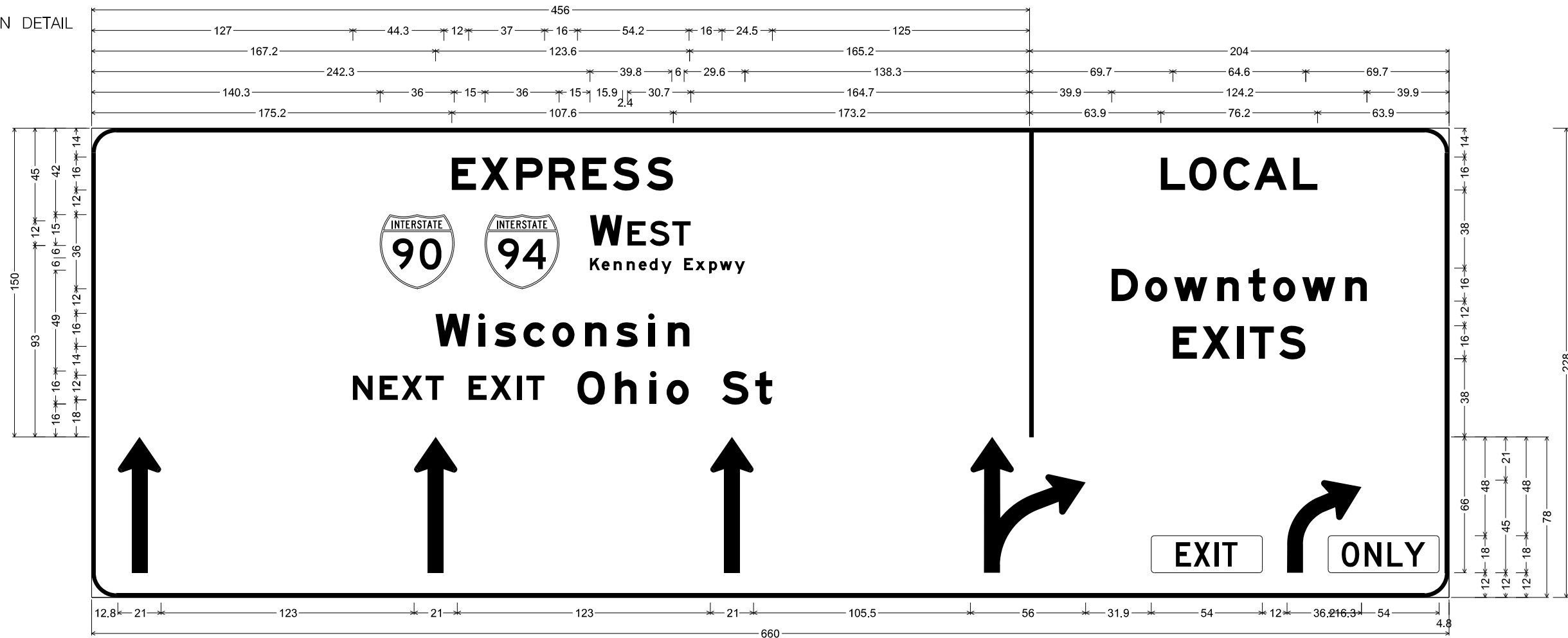
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

OVERHEAD SIGN STRUCTURES SIGN PANEL DETAIL			
SCALE: NONE	SHEET 18 OF 36 SHEETS	STA.	TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	908
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

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SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXPRESS] E Mod 2K; [W] E Mod 2K [EST] E 2K; [Kennedy Expwy] E Mod 2K; [Wisconsin] E Mod 2K; [NEXT EXIT Ohio St] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [LOCAL] E Mod 2K; [Downtown] E Mod 2K; [EXITS] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 Standard Arrow Custom 66.0" X 21.0" 90"; Standard Arrow Custom 66.0" X 21.0" 90"; Standard Arrow Custom 66.0" X 21.0" 90"; thru-right arrow; Rounded Rectangle 1.5" Radius Yellow;
 right arrow; Rounded Rectangle 1.5" Radius Yellow;
 Table of letter and object lefts.

E	X	P	R	E	S	S
175.2	189.2	206.5	222.4	238.7	253.4	269.9
140.3	191.3	242.3	260.6	271.3	282.3	
K	e	n	n	e	d	y
242.3	248.0	253.8	260.2	266.0	271.3	277.0
167.2	188.0	195.9	210.0	224.0	239.9	255.1
N	E	X	T	E	X	I
127.0	140.1	150.7	162.4	183.3	193.9	206.8
L	O	C	A	L		
519.9	533.7	550.3	565.2	584.2		
D	o	w	n	t	o	w
495.9	512.2	526.3	547.3	562.5	574.5	588.6

E	X	I	T	S
525.7	539.8	557.0	563.1	577.4
12.8	156.8	300.8	427.3	515.2

NOTE: ALL ARROWS (DOWN OR 45 DEGREE) USED ON OVERHEAD SIGNS SHALL BE DEMOUNTABLE AND INCLUDED IN THE COST OF THE SIGN PANEL.

SIGN NUMBER	NB-110-OH
WIDTH x HEIGHT	55'-0" x 19'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green / Yellow
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White / Black

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36
AR_THRU	0	-	-	21	66
AR_THRU	0	-	-	21	66
AR_THRU	0	-	-	21	66
AR_THRU_RT	0	-	-	56	66
AR_RT_ONLY	0	-	-	36.2	45

Letter locations are panel edge to lower left corner



DI62A76-SHT-Sign-Panel-Detail-22.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000' / 1"	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

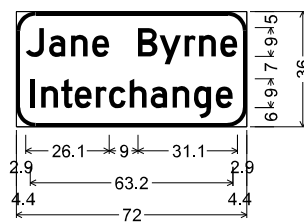
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 20 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	910
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



6.0" Radius, 1.3" Border, White on, Brown;
 "Jane Byrne", D 2K;
 "Interchange", D 2K;
 Table of letter and object lefts

J	a	n	e							
2.9	10.2	17.1	23.7							
B	y	r	n	e						
38.0	44.8	52.6	57.1	63.8						
I	n	t	e	r	c	h	a	n	g	e
4.4	7.8	14.0	18.2	24.8	28.9	35.4	42.0	48.8	55.5	62.3

Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-122-WP
WIDTH x HEIGHT	6'-0" x 3'-0"
BORDER WIDTH	1.3"
CORNER RADIUS	6"
MOUNTING	Wood Post
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Brown
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT

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DI62A76-SHT-Sign-Panel-Detail-22A.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

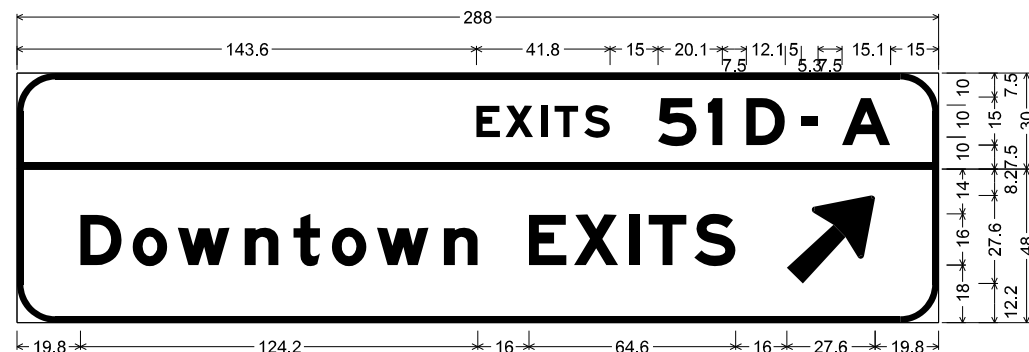
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 21 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	911
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXITS] E Mod 2K 120% spacing; [51 D - A] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [Downtown EXITS] E Mod 2K; Arrow 160 - 35.0° 45°;
 Table of letter and object lefts.

E	X	I	T	S	5	I	D	-	A				
143.6	152.7	163.9	168.1	177.3	200.4	215.9	228.0	245.1	257.9				
D	o	w	n	t	o	w	n	E	X	I	T	S	↗
19.8	36.2	50.2	71.2	86.4	98.4	112.5	133.4	160.0	174.1	191.4	197.4	211.7	240.6

Letter locations are panel edge to lower left corner

SIGN NUMBER	EN-123-BM
WIDTH x HEIGHT	24'-0" x 6'-6"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
AR_Type A	315	-	-	22.3	35.6

NOTE: ALL ARROWS (DOWN OR 45 DEGREE) USED ON OVERHEAD SIGNS SHALL BE DEMOUNTABLE AND INCLUDED IN THE COST OF THE SIGN PANEL.

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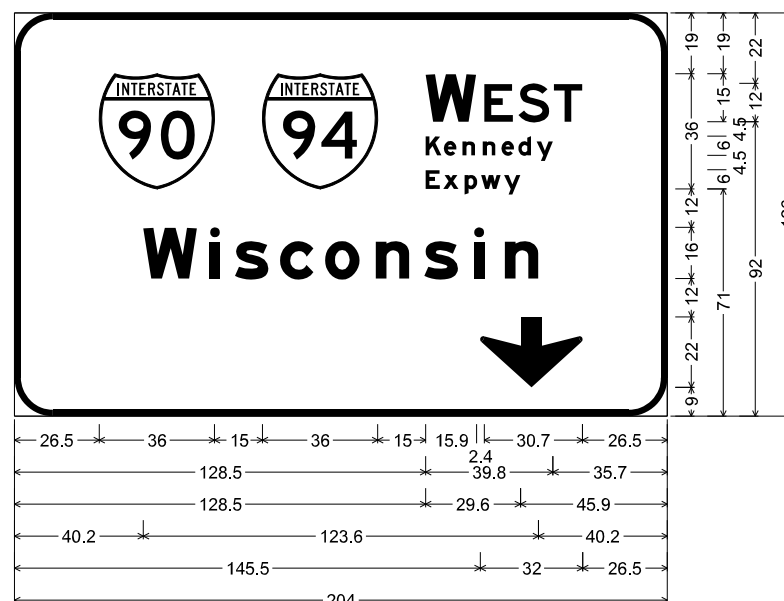
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USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000" / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES SIGN PANEL DETAIL			
SCALE: NONE	SHEET 22 OF 36 SHEETS	STA.	TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	912
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on, Green;
 "W" E Mod 2K "EST", E 2K; "Kennedy", E Mod 2K;
 "Expwy", E Mod 2K; "Wisconsin", E Mod 2K; Down Arrow 22.0" 270";
 Table of letter and object lefts

90	94	W	E	S	T			
26.5	77.5	128.5	146.8	157.5	168.5			
K	e	n	n	e	d	y		
128.5	134.2	140.0	146.4	152.2	157.5	163.2		
E	x	p	w	y				
128.5	134.0	140.7	145.8	153.0				
W	i	s	c	o	n	s	i	n
40.2	61.0	68.9	83.0	97.0	112.9	128.1	143.6	153.2
↓								
145.5								

Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-128A-BM
WIDTH x HEIGHT	17'-0" x 10'-6"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36
AR_Down	0	-	-	32	22

NOTE: ALL ARROWS (DOWN OR 45 DEGREE) USED ON OVERHEAD SIGNS SHALL BE DEMOUNTABLE AND INCLUDED IN THE COST OF THE SIGN PANEL.

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DI62A76-SHT-Sign-Panel-Detail-23A.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

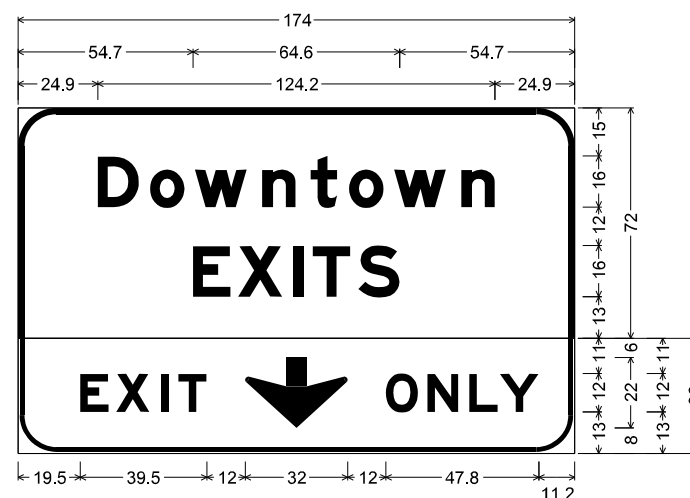
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 23 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	913
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on, Green;
"Downtown", E Mod 2K; "EXITS", E Mod 2K;

12.0" Radius, 1.5" Border, 0.5" Indent, Black on, Yellow;
"EXIT", E Mod 2K specified length; Down Arrow 22.0" 270";
"ONLY", E Mod 2K specified length;

Table of letter and object lefts

D	o	w	n	t	o	w	n	
24.9	41.2	55.3	76.3	91.5	103.5	117.6	138.5	
E	X	I	T	S				
54.7	68.8	86.0	92.1	106.4				
E	X	I	T	↓	O	N	L	Y
19.5	30.7	44.7	50.1	71.0	115.0	128.0	141.1	150.7

Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-128B-BM
WIDTH x HEIGHT	14'-6" x 9'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green / Yellow
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White / Black

SYMBOL	ROT	X	Y	WID	HT
AR_Down	0	-	-	32	22

FILE PATH = p:\NECOM\NA-NV5\elecmon\line\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle\Phase_1\000_CAD\006_Roadway\Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-23B.dgn



D162A76-SHT-Sign-Panel-Detail-23B.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000" / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

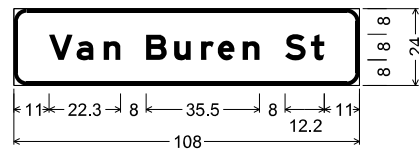
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 24 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	914
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50

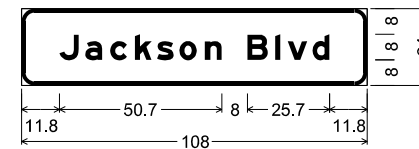


4.0" Radius, 1.3" Border, White on, Green;
"Van Buren St", E Mod 2K;
Table of letter and object lefts

V	a	n				
11.0	19.6	28.0				
B	u	r	e	n		
41.3	50.0	58.5	63.7	71.5		
S	t					
84.8	92.8					

SIGN NUMBER	NCD-124A-PP
WIDTH x HEIGHT	9'-0" x 2'-0"
BORDER WIDTH	1.3"
CORNER RADIUS	4"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ COLOR: White

SYMBOL	ROT	X	Y	WID	HT



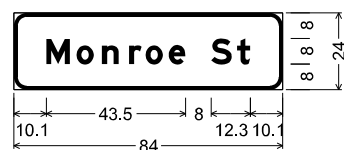
4.0" Radius, 1.25" Border, White on, Green;
"Jackson Blvd", E Mod 2K;
Table of letter and object lefts

J	a	c	k	s	o	n
11.8	19.9	27.6	35.4	42.3	49.3	57.2
B	l	v	d			
70.5	79.2	83.2	90.9			

Letter locations are panel edge to lower left corner

SIGN NUMBER	NCD-130A-PP
WIDTH x HEIGHT	9'-0" x 2'-0"
BORDER WIDTH	1.25"
CORNER RADIUS	4"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ COLOR: White

SYMBOL	ROT	X	Y	WID	HT

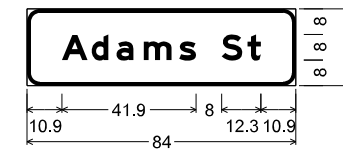


4.0" Radius, 1.3" Border, White on, Green;
"Monroe St", E Mod 2K;
Table of letter and object lefts

M	o	n	r	o	e
10.1	19.6	27.5	36.0	41.2	48.4
S	t				
61.6	69.7				

SIGN NUMBER	NCD-157-PP
WIDTH x HEIGHT	7'-0" x 2'-0"
BORDER WIDTH	1.3"
CORNER RADIUS	4"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ COLOR: White

SYMBOL	ROT	X	Y	WID	HT



4.0" Radius, 1.25" Border, White on, Green;
"Adams St", E Mod 2K;
Table of letter and object lefts

A	d	a	m	s
10.9	20.2	28.0	36.4	47.6
S	t			
60.8	68.9			

Letter locations are panel edge to lower left corner

SIGN NUMBER	NCD-132A-PP
WIDTH x HEIGHT	7'-0" x 2'-0"
BORDER WIDTH	1.25"
CORNER RADIUS	4"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ COLOR: White

SYMBOL	ROT	X	Y	WID	HT

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USER NAME = ml-roe	DRAWN - MSW	REVISED -
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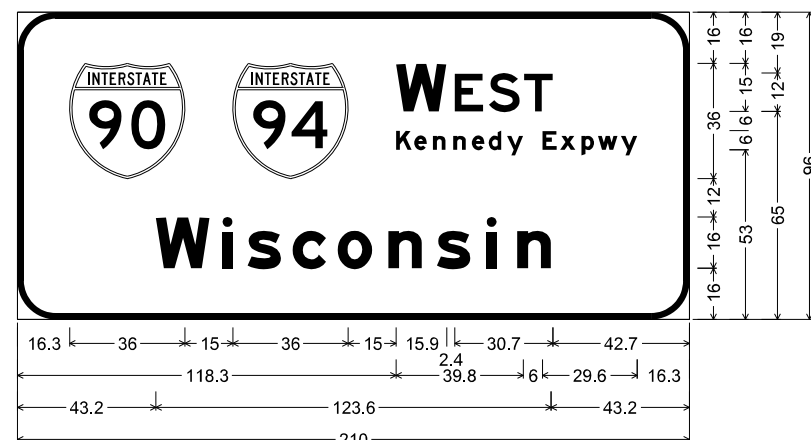
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 25 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	915
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [W] E Mod 2K [EST] E 2K; [Kennedy Expwy] E Mod 2K;
 [Wisconsin] E Mod 2K;
 Table of letter and object lefts.

90	94	W	E	S	T						
16.3	67.3	118.3	136.6	147.3	158.3						
K	e	n	n	e	d	y	E	x	p	w	y
118.3	124.0	129.8	136.2	142.0	147.3	153.0	164.1	169.6	176.3	181.4	188.6
W	i	s	c	o	n	s	i	n			
43.2	64.0	71.9	86.0	100.0	115.9	131.1	146.6	156.2			

Letter locations are panel edge to lower left corner

SIGN NUMBER	NB-134-BM
WIDTH x HEIGHT	17'-6" x 8'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36

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DI62A76-SHT-Sign-Panel-Detail-24.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
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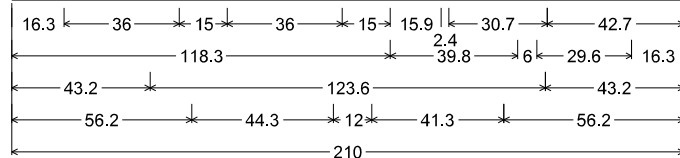
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 27 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	916
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [W] E Mod 2K [EST] E 2K; [Kennedy Expwy] E Mod 2K;
 [Wisconsin] E Mod 2K; [KEEP LEFT] E Mod 2K;
 Table of letter and object lefts.

90	94	W	E	S	T						
16.3	67.3	118.3	136.6	147.3	158.3						
K	e	n	n	e	d	y	E	x	p	w	y
118.3	124.0	129.8	136.2	142.0	147.3	153.0	164.1	169.6	176.3	181.4	188.6
W	i	s	c	o	n	s	i	n			
43.2	64.0	71.9	86.0	100.0	115.9	131.1	146.6	156.2			
K	E	E	P	L	E	F	T				
56.2	68.0	79.4	90.8	112.5	123.3	134.7	144.9				

Letter locations are panel edge to lower left corner

SIGN NUMBER	NCO-135-BM
WIDTH x HEIGHT	17'-6" X 10'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36

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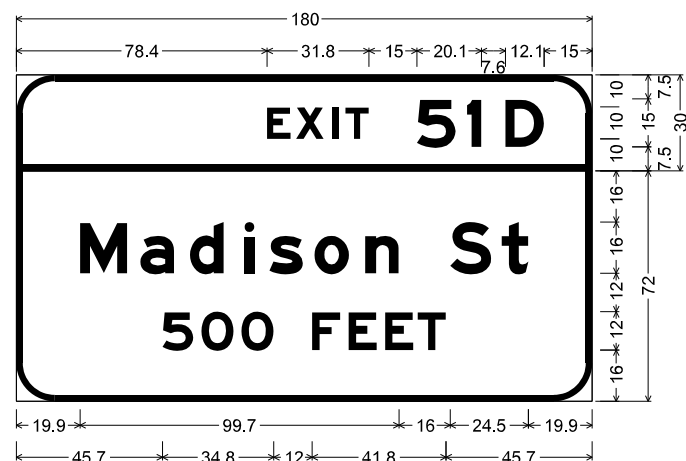
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USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000" / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES SIGN PANEL DETAIL			
SCALE: NONE	SHEET 28 OF 36 SHEETS	STA.	TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	917
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXIT] E Mod 2K 120% spacing; [51 D] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [Madison St] E Mod 2K; [500 FEET] E Mod 2K;
 Table of letter and object lefts.

E	X	I	T	S	1	D		
78.4	87.5	98.7	102.8	125.2	140.8	152.9		
M	a	d	i	s	o	n	S	t
19.9	38.8	54.3	71.3	79.1	93.2	109.0	135.6	151.8
5	O	O	F	E	E	T		
45.7	57.9	70.4	92.5	103.9	115.3	125.5		

Letter locations are panel edge to lower left corner

SIGN NUMBER	NCO-136-BM
WIDTH x HEIGHT	15'-0" X 8'-6"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT

FILE PATH = p:\NECOM\NA-NV5\elecmon\ne.local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle_Phase_1\000_CAD\006_Roadway_Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-26.dgn



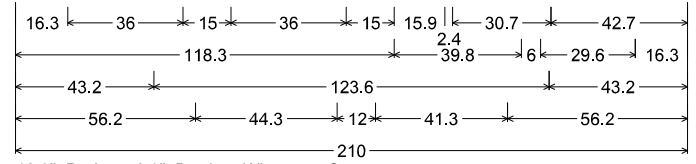
DI62A76-SHT-Sign-Panel-Detail-26.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000' / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES	
SIGN PANEL DETAIL	
SCALE: NONE	SHEET 29 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	918
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [W] E Mod 2K [EST] E 2K; [Kennedy Expwy] E Mod 2K;
 [Wisconsin] E Mod 2K; [KEEP LEFT] E Mod 2K;
 Table of letter and object lefts.

		W	E	S	T						
16.3	67.3	118.3	136.6	147.3	158.3						
K	e	n	n	e	d	y	E	x	p	w	y
118.3	124.0	129.8	136.2	142.0	147.3	153.0	164.1	169.6	176.3	181.4	188.6
W	i	s	c	o	n	s	i	n			
43.2	64.0	71.9	86.0	100.0	115.9	131.1	146.6	156.2			
K	E	E	P	L	E	F	T				
56.2	68.0	79.4	90.8	112.5	123.3	134.7	144.9				

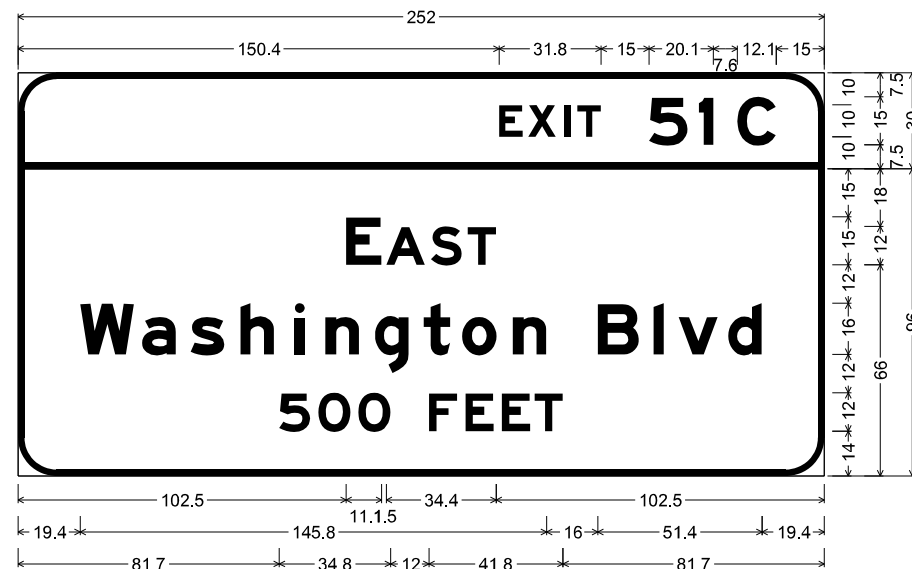
Letter locations are panel edge to lower left corner

SIGN NUMBER	NCD-149-BM
WIDTH x HEIGHT	17'-6" x 10'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36

FILE PATH = p:\NECOM\NA-NV5\elecmon\line\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle Phase\1\000_CAD\006_Roadway\Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-27.dgn

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXIT] E Mod 2K 120% spacing; [51 C] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [EAST] E Mod 2K; [Washington Blvd] E Mod 2K; [500 FEET] E Mod 2K;
 Table of letter and object lefts.

E	X	I	T	S	I	C							
150.4	159.5	170.7	174.8	197.2	212.8	224.9							
E	A	S	T										
102.5	115.1	129.1	140.6										
W	a	s	h	i	n	g	t	o	n	B	l	v	d
19.4	38.8	54.0	69.5	86.5	96.1	111.6	126.8	138.8	154.6	181.2	198.6	206.5	222.0
S	O	O	F	E	E	T							
81.7	93.9	106.4	128.5	139.9	151.3	161.5							

Letter locations are panel edge to lower left corner

SIGN NUMBER	NCD-150-BM
WIDTH x HEIGHT	21'-0" x 10'-6"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT

FILE PATH = p:\NECOM\NA-NV5\electcom\line\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle Phase\1\000_CAD\006_Roadway\Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-28.dgn



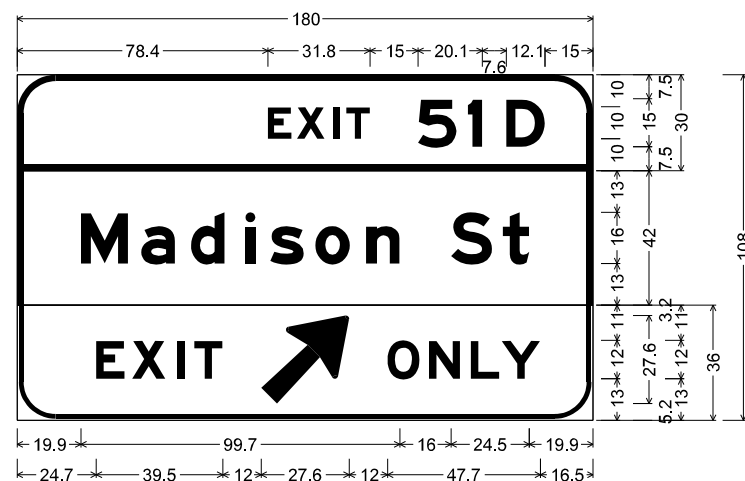
DI62A76-SHT-Sign-Panel-Detail-28.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 ' / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

OVERHEAD SIGN STRUCTURES SIGN PANEL DETAIL			
SCALE: NONE	SHEET 31 OF 36 SHEETS	STA.	TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	920
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on, Green;
"EXIT", E Mod 2K 120% spacing; "51 D", E Mod 2K;

12.0" Radius, 2.0" Border, White on, Green;
"Madison St", E Mod 2K;

12.0" Radius, 1.5" Border, 0.5" Indent, Black on, Yellow;
"EXIT", E Mod 2K specified length; Arrow 160 - 35.0" 45';
"ONLY", E Mod 2K specified length;

Table of letter and object lefts

E	X	I	T	S	I	D		
78.4	87.5	98.7	102.8	125.2	140.8	152.9		
M	a	d	i	s	o	n	S	t
19.9	38.8	54.3	71.3	79.1	93.2	109.0	135.6	151.8
E	X	I	T	↗	O	N	L	Y
24.7	36.0	49.9	55.4	76.2	115.8	128.7	141.8	151.4

Letter locations are panel edge to lower left corner

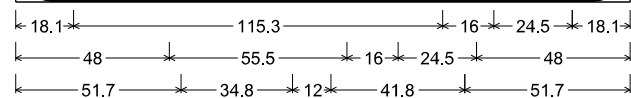
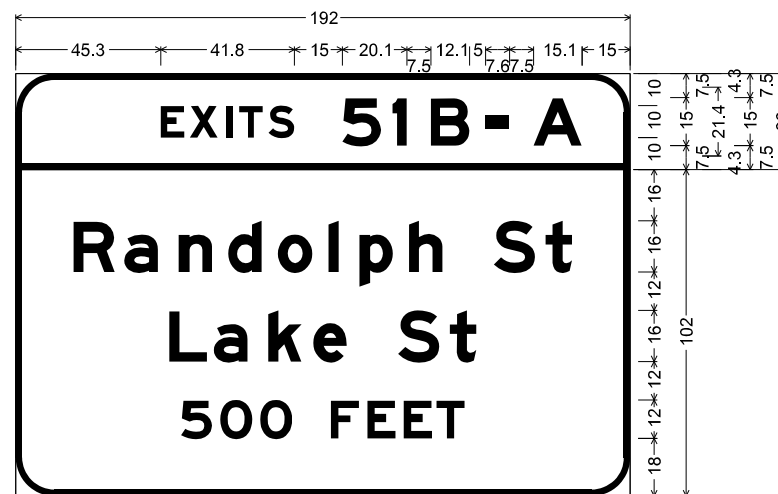
SIGN NUMBER	NCO-151-BM
WIDTH x HEIGHT	15'-0" x 9'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green / Yellow
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White / Black

SYMBOL	ROT	X	Y	WID	HT
AR_Type A	315	-	-	22.3	35.6

NOTE: ALL ARROWS (DOWN OR 45 DEGREE) USED ON OVERHEAD SIGNS SHALL BE DEMOUNTABLE AND INCLUDED IN THE COST OF THE SIGN PANEL.

FILE PATH = p:\NECOM\NA-NV5\elecmon\line\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle\Phase_1\000_CAD\006_Roadway_Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-29.dgn

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXITS] E Mod 2K 120% spacing; [51 B - A] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [Randolph St] E Mod 2K; [Lake St] E Mod 2K;
 [500 FEET] E Mod 2K;

Table of letter and object lefts.

E	X	I	T	S	S	I	B	-	A	
45.3	54.4	65.6	69.8	79.0	102.1	117.7	129.7	146.8	161.9	
R	a	n	d	o	l	p	h	S	t	
18.1	33.9	50.9	66.4	81.9	97.8	107.4	122.9	149.4	165.6	
L	a	k	e	S	t					
48.0	61.9	78.9	93.0	119.5	135.7					
S	O	O	F	E	E	T				
51.7	63.9	76.4	98.5	109.9	121.3	131.5				

Letter locations are panel edge to lower left corner

SIGN NUMBER	NCO-167-OH
WIDTH x HEIGHT	16'-0" x 11'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT

FILE PATH = p:\NECOM\NA-NV5\elecmon\ne\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle\Phase_1\000_CAD\006_Roadway\Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-31.dgn



DI62A76-SHT-Sign-Panel-Detail-31.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 33 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	922
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



Letter locations are panel edge to lower left corner

12.0" Radius, 2.0" Border, White on Green;
 [EXIT] E Mod 2K 120% spacing; [51 C] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [EAST] E Mod 2K; [Washington Blvd] E Mod 2K; Arrow 160 - 35.0° 45°;
 Table of letter and object lefts.

E	X	I	T	5	1	C							
192.4	201.5	212.7	216.8	239.2	254.8	266.9							
E	A	S	T	↗									
101.8	114.4	128.3	139.8	247.8									
W	a	s	h	i	n	g	t	o	n	B	l	v	d
18.7	38.0	53.2	68.8	85.7	95.3	110.8	126.0	138.0	153.9	180.4	197.9	205.7	221.2

SIGN NUMBER	NCD-168-OH
WIDTH x HEIGHT	24'-6" x 9'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
AR_Type A	315	-	-	22.3	35.6

NOTE: ALL ARROWS (DOWN OR 45 DEGREE)
 USED ON OVERHEAD SIGNS SHALL BE
 DEMOUNTABLE AND INCLUDED IN THE
 COST OF THE SIGN PANEL.

FILE PATH = p:\NECOM\NA-NV5\elecmon\line\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle_Phase_1\000_CAD\006_Roadway_Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-32.dgn



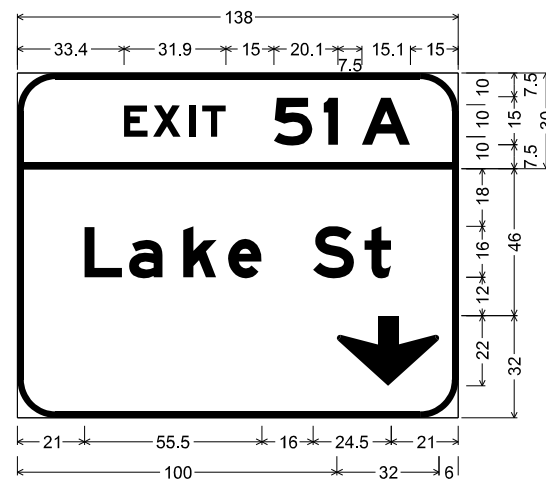
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USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES SIGN PANEL DETAIL			
SCALE: NONE	SHEET 34 OF 36 SHEETS	STA.	TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	923
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on, Green;
"EXIT", E Mod 2K specified length;
"51 A", E Mod 2K;

12.0" Radius, 2.0" Border, White on, Green;
"Lake St", E Mod 2K;

12.0" Radius, 2.0" Border, White on, Green;
Down Arrow 22.0" 270°;

Table of letter and object lefts

E	X	I	T	5	1	A
33.4	42.5	53.7	57.9	80.3	95.9	107.8
L	a	k	e	S	t	
21.0	34.9	51.9	66.0	92.5	108.7	
↓						
100.0						

Letter locations are panel edge to lower left corner

SIGN NUMBER	LXR-174-BM
WIDTH x HEIGHT	11'-6" x 9'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
AR_Down	0	-	-	32	22

NOTE: ALL ARROWS (DOWN OR 45 DEGREE)
USED ON OVERHEAD SIGNS SHALL BE
DEMOUNTABLE AND INCLUDED IN THE
COST OF THE SIGN PANEL.

FILE PATH = p:\NECOM\NA-NV5\elecmon\ne\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle Phase-1\000_CAD\006_Roadway\Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-33.dgn



DI62A76-SHT-Sign-Panel-Detail-33.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000" / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

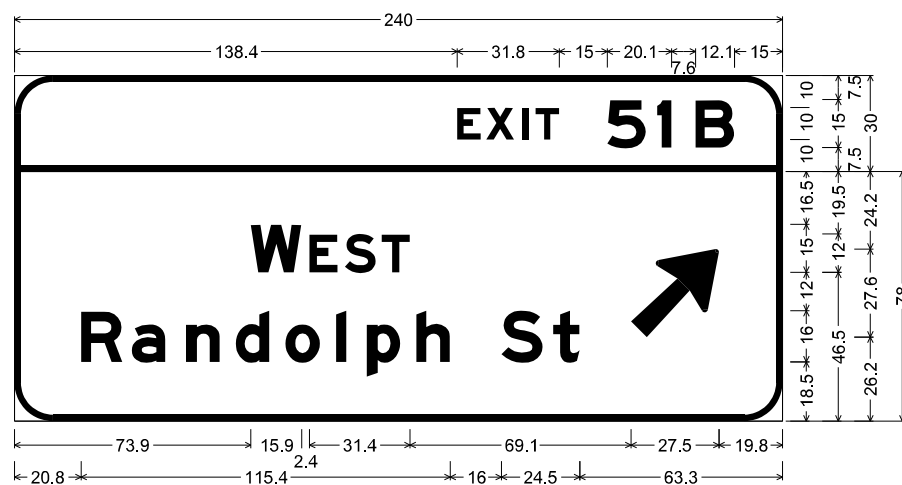
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 35 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	924
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

SIGN DETAIL
1:50



12.0" Radius, 2.0" Border, White on Green;
 [EXIT] E Mod 2K 120% spacing; [51 B] E Mod 2K;
 12.0" Radius, 2.0" Border, White on Green;
 [WEST] E Mod 2K; [Randolph St] E Mod 2K; Arrow 160 - 35.0" 45°;
 Table of letter and object lefts.

E	X	I	T	S	1	B			
138.4	147.5	158.7	162.8	185.2	200.8	212.9			
W	E	S	T	↑					
73.9	92.2	103.2	114.7	192.7					
R	a	n	d	o	i	p	h	s	t
20.8	36.7	53.6	69.1	84.7	100.5	110.1	125.6	152.2	168.3

Letter locations are panel edge to lower left corner

SIGN NUMBER	LXR-175-BM
WIDTH x HEIGHT	20'-0" x 9'-0"
BORDER WIDTH	2"
CORNER RADIUS	12"
MOUNTING	Overhead
BACKGROUND	TYPE: Reflective - ZZ
	COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ
	COLOR: White

SYMBOL	ROT	X	Y	WID	HT
AR_Type A	315	-	-	22.3	35.6

NOTE: ALL ARROWS (DOWN OR 45 DEGREE)
 USED ON OVERHEAD SIGNS SHALL BE
 DEMOUNTABLE AND INCLUDED IN THE
 COST OF THE SIGN PANEL.

FILE PATH = p:\NECOM\NA-NV5\elecmon\line\local\COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle_Phase_1\000_CAD\006_Roadway_Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-34.dgn



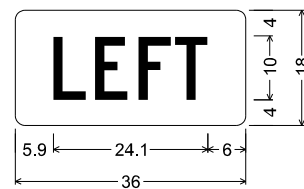
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USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES SIGN PANEL DETAIL			
SCALE: NONE	SHEET 36 OF 36 SHEETS	STA.	TO STA.

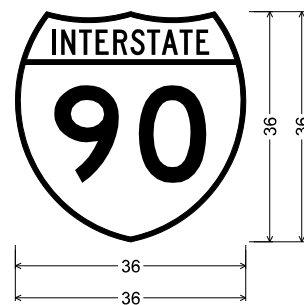
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	925
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SIGN DETAIL
1:25



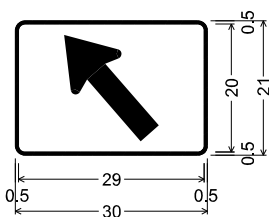
1.5" Radius, No border, Yellow;
"LEFT" Black, C 2K;
Table of distances between letter and object lefts

L	E	F	T	
5.9	6.5	6.8	5.7	5.2
				5.9



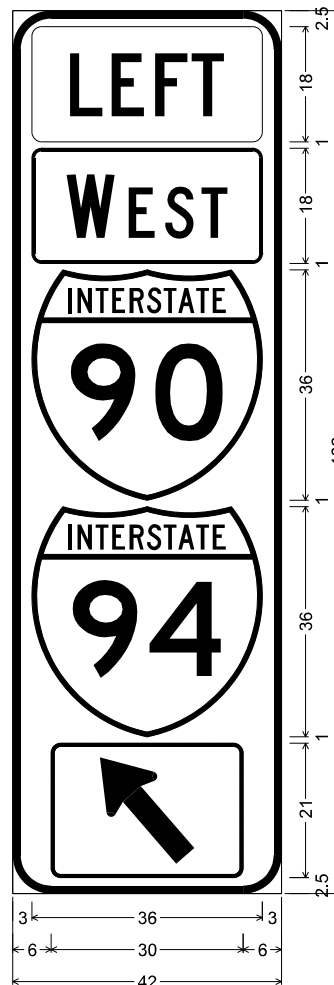
M1-1
Table of distances between letter and object lefts

-0.0	36.0	0.0
------	------	-----



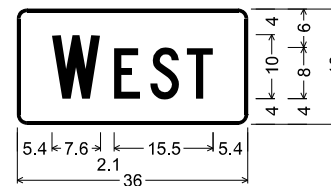
M6-2L
1.5" Radius, No border, White on, White;
Rounded Rectangle 1.0" Radius Blue;
Type D Arrow, Custom
Table of distances between letter and object lefts

0.5	29.0	0.5
-----	------	-----



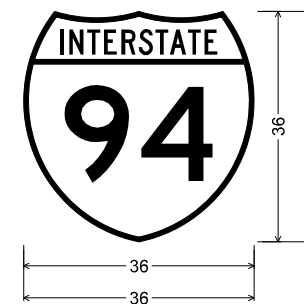
6.0" Radius, 1.3" Border, White on, Green;
Rounded Rectangle 1.5" Radius Yellow;
Rounded Rectangle 1.5" Radius;
Rounded Rectangle 1.5" Radius;
Table of distances between letter and object lefts

3.0	36.0	3.0
3.0	36.0	3.0
3.0	36.0	3.0
3.0	36.0	3.0
6.0	30.0	6.0



M3-4_36x18;
1.5" Radius, 0.5" Border, White on, Blue;
"WEST", C 2K specified length;
Table of distances between letter and object lefts

W	E	S	T	
5.4	9.7	5.7	5.7	4.1
				5.4



M1-1
Table of distances between letter and object lefts

0.0	36.0	0.0
-----	------	-----

SIGN NUMBER	NCD-186-BW NCD-187-BW
WIDTH x HEIGHT	3'-6" x 11'-6"
BORDER WIDTH	1.3"
CORNER RADIUS	6.0"
MOUNTING	Barrier Wall
BACKGROUND	TYPE: Reflective - ZZ COLOR: Green
LEGEND/BORDER	TYPE: Reflective - ZZ COLOR: White

SYMBOL	ROT	X	Y	WID	HT
M1_1	0	-	-	36	36
M1_1	0	-	-	36	36
AR_Type D	225	-	-	19.3	40.7

FILE PATH = p:\NECOM\NA-NV5\elecmon\line\local\I[COM_DS02_NA\Documents\01_Americas\Transportation\60269938_Circle Phase\1\000_CAD\006_Roadway\Sheets\62A76_Contract\0162A76-SHT-Sign-Panel-Detail-35.dgn



DI62A76-SHT-Sign-Panel-Detail-35.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

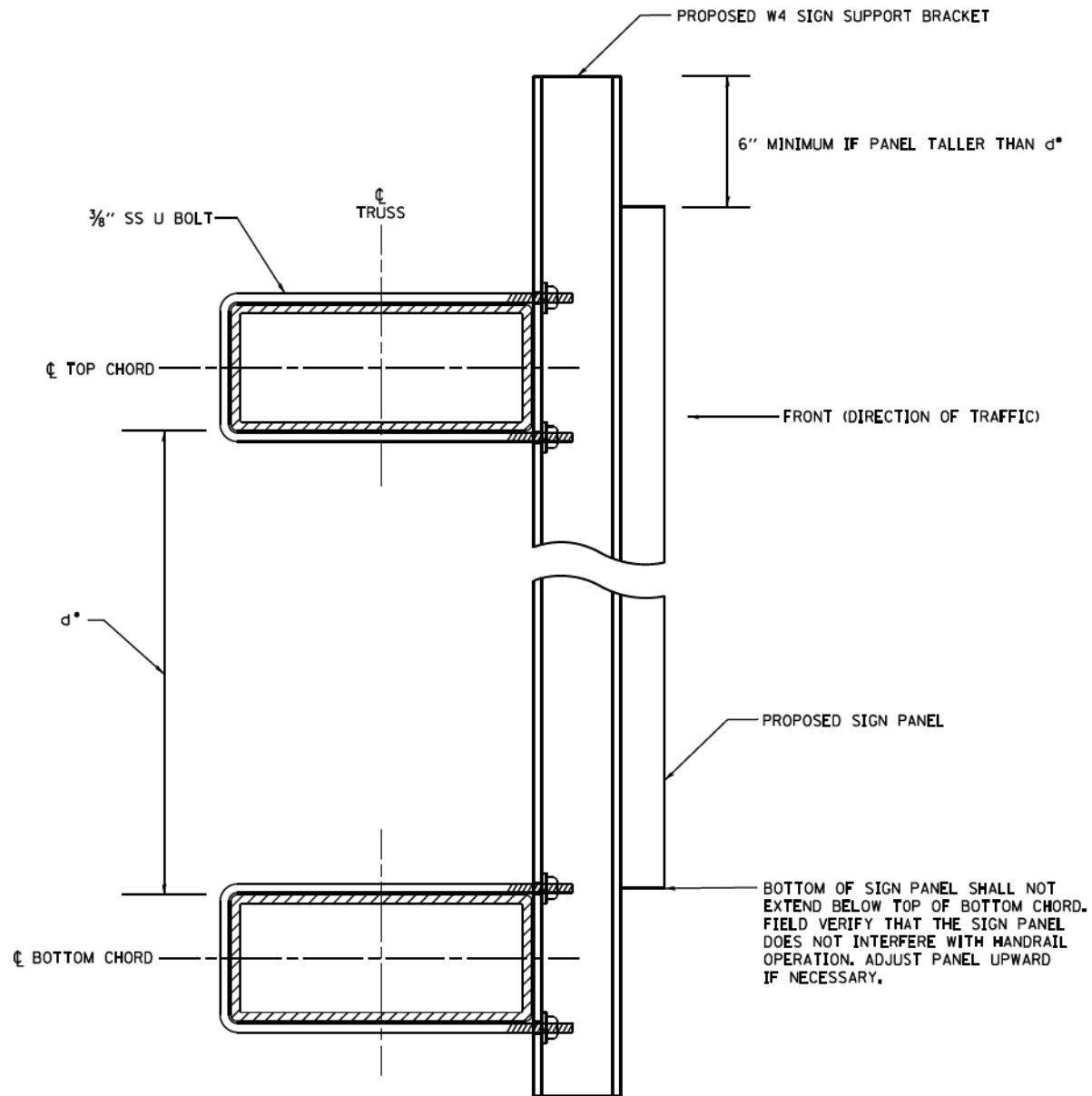
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL DETAIL

SCALE: NONE SHEET 26 OF 36 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	926
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

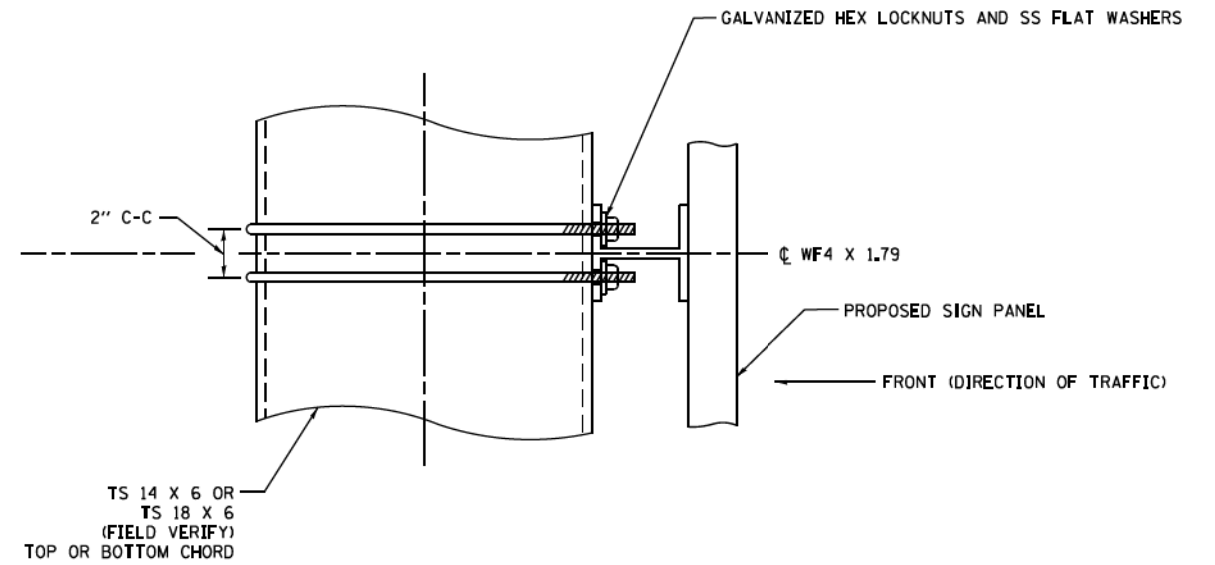
SIDE VIEW



d* - CLEAR SPAN BETWEEN TOP AND BOTTOM CHORDS

NOT TO SCALE

TOP VIEW



BRACKET TABLE

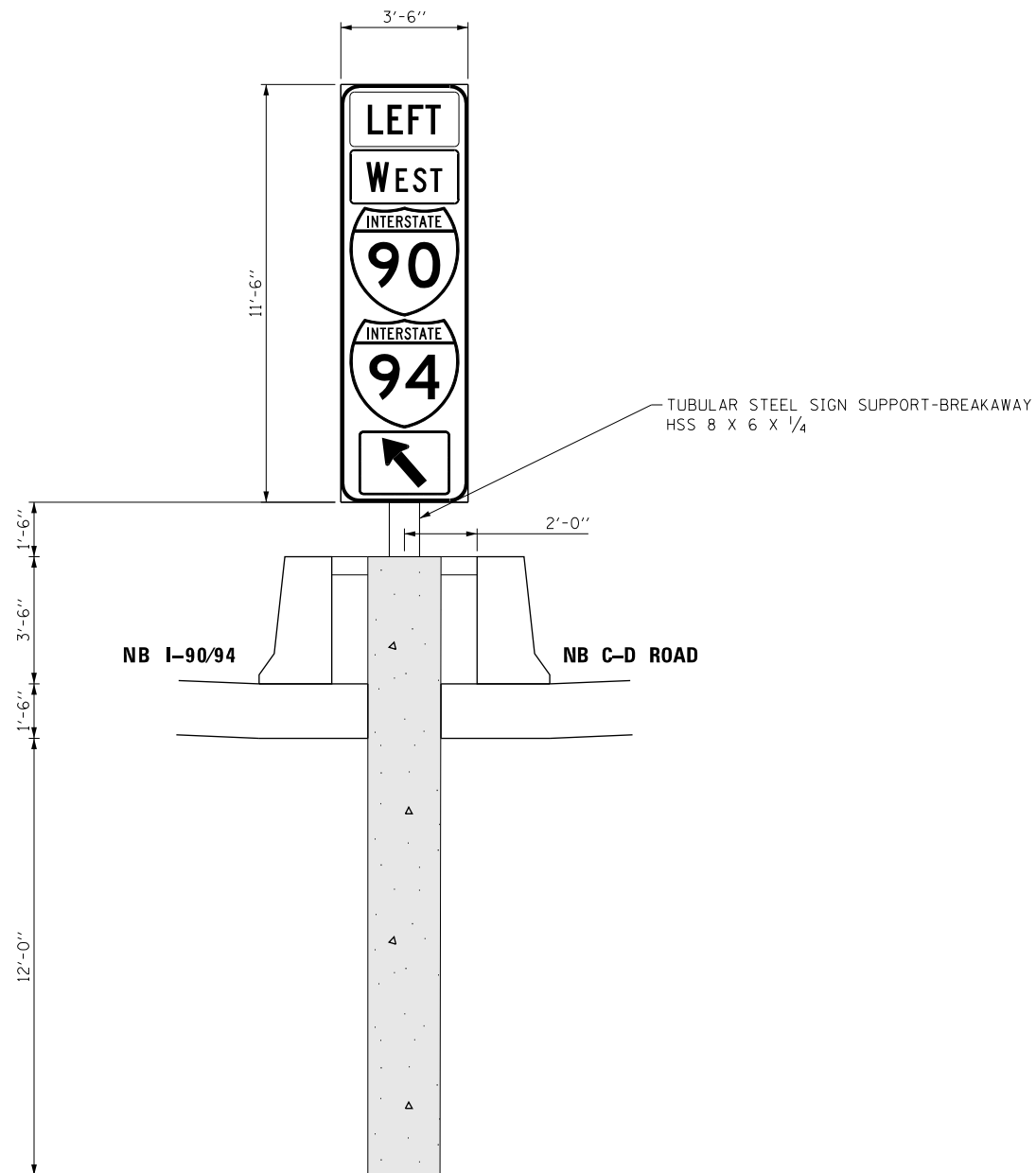
WFA-N14x1.79 ASTM B308, ALLOY 6061-T6		
SIGN WIDTH		NUMBER BRACKETS REQUIRED
GREATER THAN	LESS THAN OR EQUAL TO	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

NOTES:

- CONTRACTOR SHALL FIELD VERIFY ALL DIMENSIONS PRIOR TO FABRICATION.
- THE ENTIRE HEIGHT OF ANY SIGN PANEL SEGMENT SHALL BE FULLY SUPPORTED.
- SPACING OF PROPOSED SIGN SUPPORT BRACKETS SHALL BE PER BRACKET TABLE WITH A MAXIMUM C-C DISTANCE OF 6'-0"
- SIGN PANELS OF VARYING SEGMENT HEIGHTS SHALL HAVE A MINIMUM OF TWO (2) SUPPORT BRACKETS PER SEGMENT.
- THE COST OF INSTALLING BRACKETS AS NECESSARY TO INSTALL TEMPORARY, PERMANENT, OR RELOCATED SIGNS SHALL BE CONSIDERED INCLUDED IN THE COST OF SIGN PANEL-TYPE 3; RELOCATE SIGN PANEL-TYPE 3; AND TEMPORARY INFORMATION SIGNING.

FILE NAME *	USER NAME * mjd@emid	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	DISTRICT ONE OVERHEAD SIGN STRUCTURE HANGER DETAIL FOR VIERENDEEL TRUSS	F.A.I. RTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	Default	PLOT SCALE = 1:12.1442 1/1 3/16	DRAWN -			REVISED -	*90/94/290	2015-019R	COOK	2155
	PLOT DATE * 12/7/2015	CHECKED -	REVISED -		SCALE: NONE	SHEET 1 OF 1	SHEETS STA.	TO STA.	CONTRACT NO. 62A76	
ILLINOIS FED. AID PROJECT										

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NOTE:
1. SEE SHEETS 927B- 927C FOR ADDITIONAL DETAILS.

GROUND MOUNTED SIGN DETAIL
NCD-186-BS STA 6351 + 16.30
NCD-187-BS STA 6531 + 31.00
LOOKING NORTH

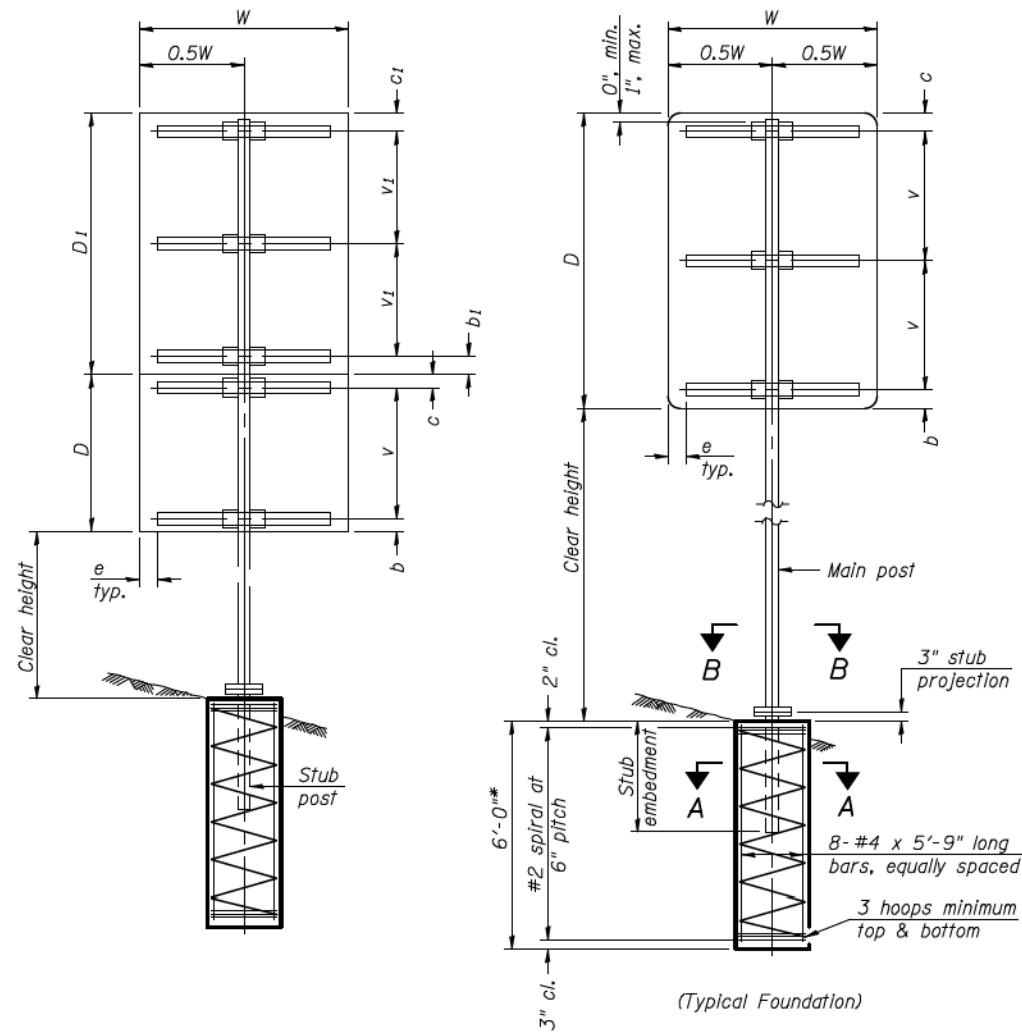


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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

GROUND MOUNTED SIGN DETAIL			
SCALE: NONE	SHEET 1 OF 1 SHEETS	STA.	TO STA.

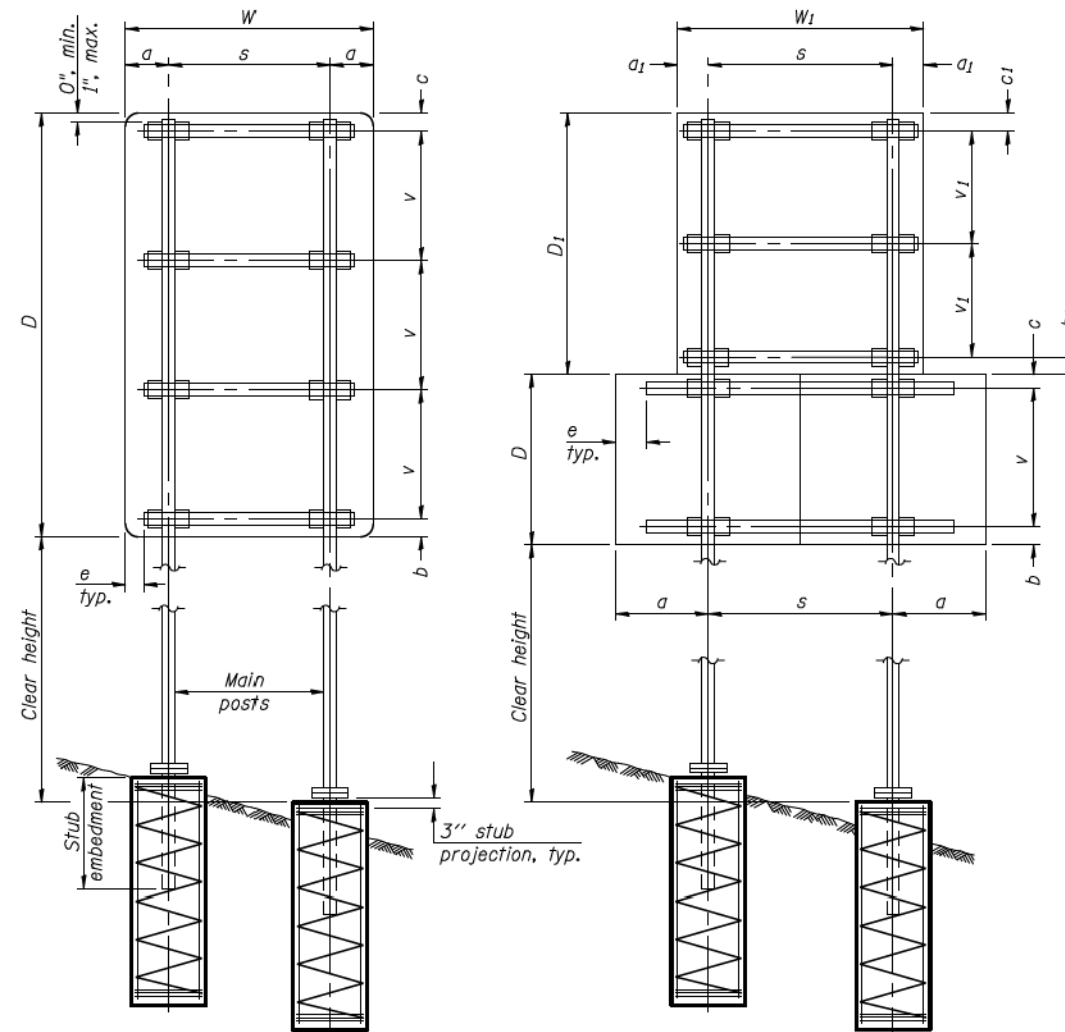
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	927A
ILLINOIS FED. AID PROJECT				CONTRACT NO. 62A76



SINGLE POST ASSEMBLY EXAMPLES

* Dimensional changes required for varying site conditions shall be approved by the Engineer.

a or a₁ = 6" min. to 2'-0" max. (Approximately 0.2W or 0.2W₁)
 b or b₁ = 3" min. to 4" max
 c or c₁ = 3" min. to 4" max
 e = 0" min. to 6" max
 s = 3'-0" min. to 6'-0" max. (Approximately 0.6W or 0.6W₁)
 v or v₁ = 2'-0" min. to 2'-11" max.



DUAL POST ASSEMBLY EXAMPLES

GENERAL NOTES

Posts shall be plumbed by using shims with post-to-stub post connection bolts snug tight only. Final tightening of all High Strength Bolts shall be in accordance with Article 727.05 and threads at the junction of the bolt and nut shall be burred or center punched to prevent the nut from loosening.

One foundation requires 0.7 cubic yards of concrete and 46 pounds of reinforcement bars and spiral hoops.

LOADING: 80 mph wind with 30% gust factor, normal to sign.

DESIGN STRESSES:
 Structural steel - 20,000 psi
 Reinforcing steel - 20,000 psi
 Concrete - 1,400 psi
 Footing soil pressure - 2,000 psf

After fabrication, the post, fuse plate, base plate and upper 6", min. of the stub post shall be hot-dip galvanized in accordance with AASHTO M111. All bolts, nuts and washers shall be hot-dip galvanized in accordance with AASHTO M232.

For Sections A-A and B-B, see Base Sheet BAT-A-2.

FOUNDATIONS:

All necessary excavation or drilling (except in rock); backfilling with excavated material; disposal of unsuitable or surplus material; formwork; and furnishing and placing the Class SI Concrete and reinforcement bars, shall be included in the pay item used for foundations.

The measurement of the tubular steel shall be computed on the basis of the weight per foot of the support, multiplied by the combined length of the main posts and stub posts.

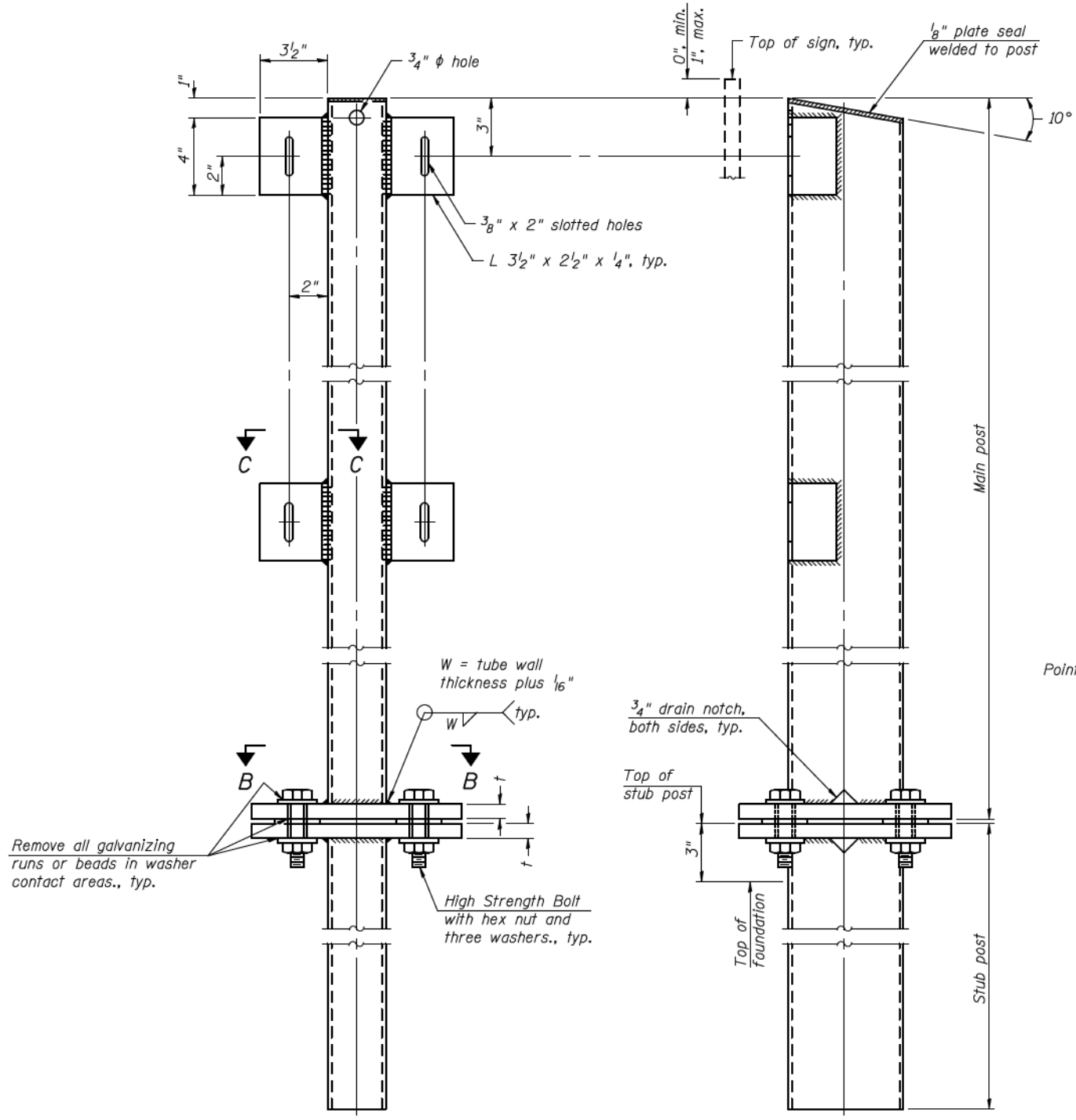
MAIN POST STEEL TUBING	WEIGHT PER FOOT (POUND)	STUB POST TABLE		MAIN POST TABLE				
		Stub Embedment	Stub Post Length	Bolt Size	A	t	R	Bolt Circle
3" x 2" x 1/4"	7.11	2'-0"	2'-3"	1/2" x 2 3/4"	8 1/4"	5/8"	9/32"	6 1/2"
4" x 2" x 1/4"	8.81	2'-0"	2'-3"	1/2" x 2 3/4"	8 1/4"	5/8"	9/32"	6 1/2"
4" x 3" x 1/4"	10.51	2'-3"	2'-6"	5/8" x 3 1/4"	10"	3/4"	11/32"	8"
5" x 3" x 1/4"	12.21	2'-3"	2'-6"	5/8" x 3 1/4"	10"	3/4"	11/32"	8"
6" x 3" x 1/4"	13.91	2'-3"	2'-6"	5/8" x 3 1/4"	11 1/2"	3/4"	11/32"	9 1/2"
6" x 4" x 1/4"	15.62	2'-3"	2'-6"	3/4" x 3 1/2"	11 1/2"	3/4"	11/32"	9 1/2"
6" x 4" x 5/16"	19.08	2'-3"	2'-6"	3/4" x 3 1/2"	11 1/2"	3/4"	11/32"	9 1/2"
7" x 5" x 1/4"	19.02	2'-6"	2'-9"	3/4" x 3 1/2"	1'-2"	3/4"	11/32"	1'-0"
8" x 4" x 1/4"	19.02	2'-6"	2'-9"	3/4" x 3 1/2"	1'-2"	3/4"	11/32"	1'-0"
8" x 6" x 1/4"	22.42	2'-6"	2'-9"	7/8" x 3 1/2"	1'-2"	3/4"	11/32"	1'-0"

BAT-A-1

6-1-12

(Sheet 1 of 2)

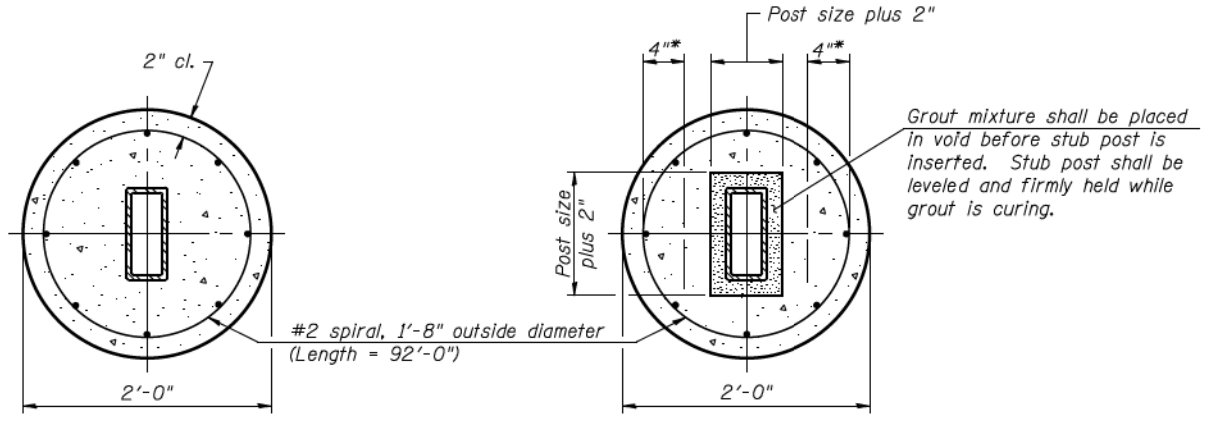
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		CHECKED -	REVISIONS					2015-019R	COOK	2155	927B
		PLOT SCALE =	DRAWN -					90/94/290			CONTRACT NO. 62A76
		PLOT DATE =	CHECKED -								ILLINOIS FED. AID PROJECT
						SHEET NO. 1 OF 2 SHEETS					



FRONT ELEVATION

SIDE ELEVATION

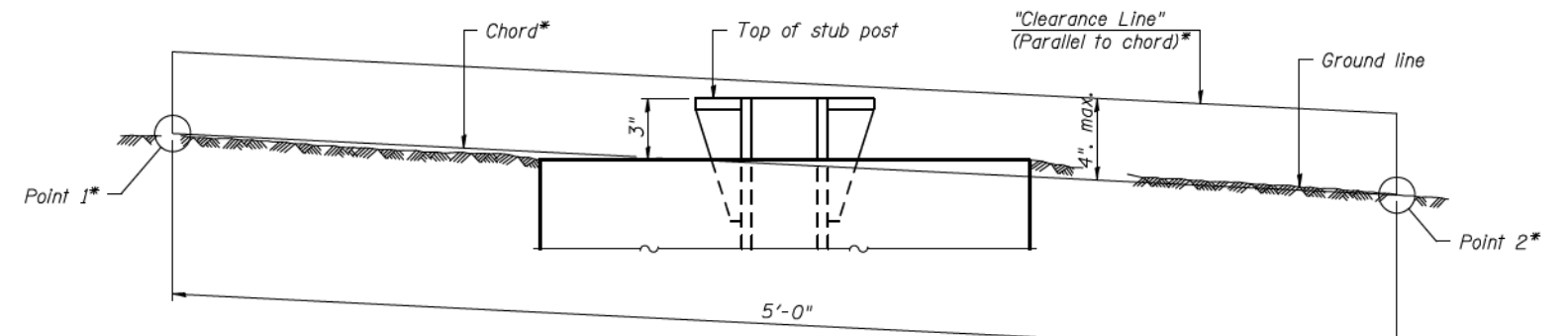
MAIN POST & STUB POST



**SECTION A-A
(CAST-IN-PLACE)**

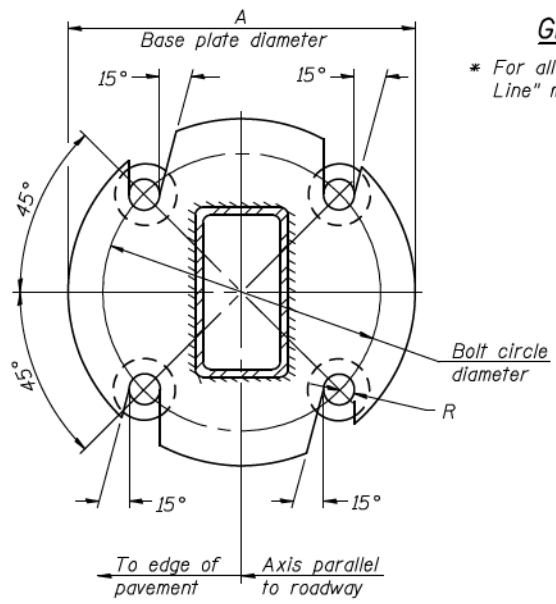
**SECTION A-A
(PRECAST)**

* Hot dip galvanized lifting loops or inserts may be placed in precast foundation inside the spiral reinforcement but not within 6" of the long axis of the post. Inserts must be adequate for safely lifting a total of 3,000 pounds and must not interfere with installation of the stub post or proper functioning of the slip base.

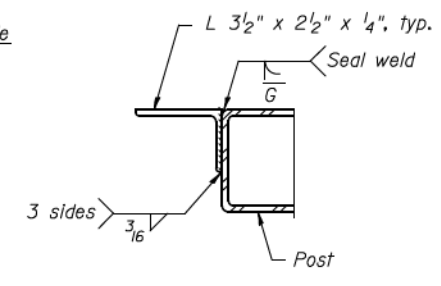


**ELEVATION
GROUND LINE & STUB POST**

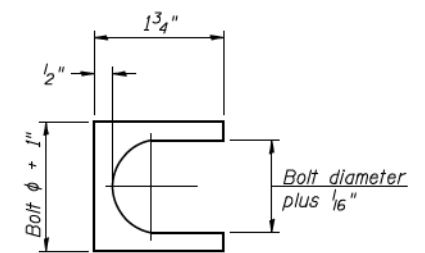
* For all "Point 1" and "Point 2" locations, "Clearance Line" must be at or above top of stub post.



SECTION B-B



**SECTION C-C
Weld continuously around corners.**



SHIM DETAIL

Furnish two 0.01" thick and two 0.03" thick stainless steel or brass (ASTM B36) shims per post.

BAT-A-2

6-1-12

(Sheet 2 of 2)

FILE NAME =	USER NAME =	DESIGNED -	REVISED
		CHECKED -	REVISED
		DRAWN -	REVISED
		CHECKED -	REVISED

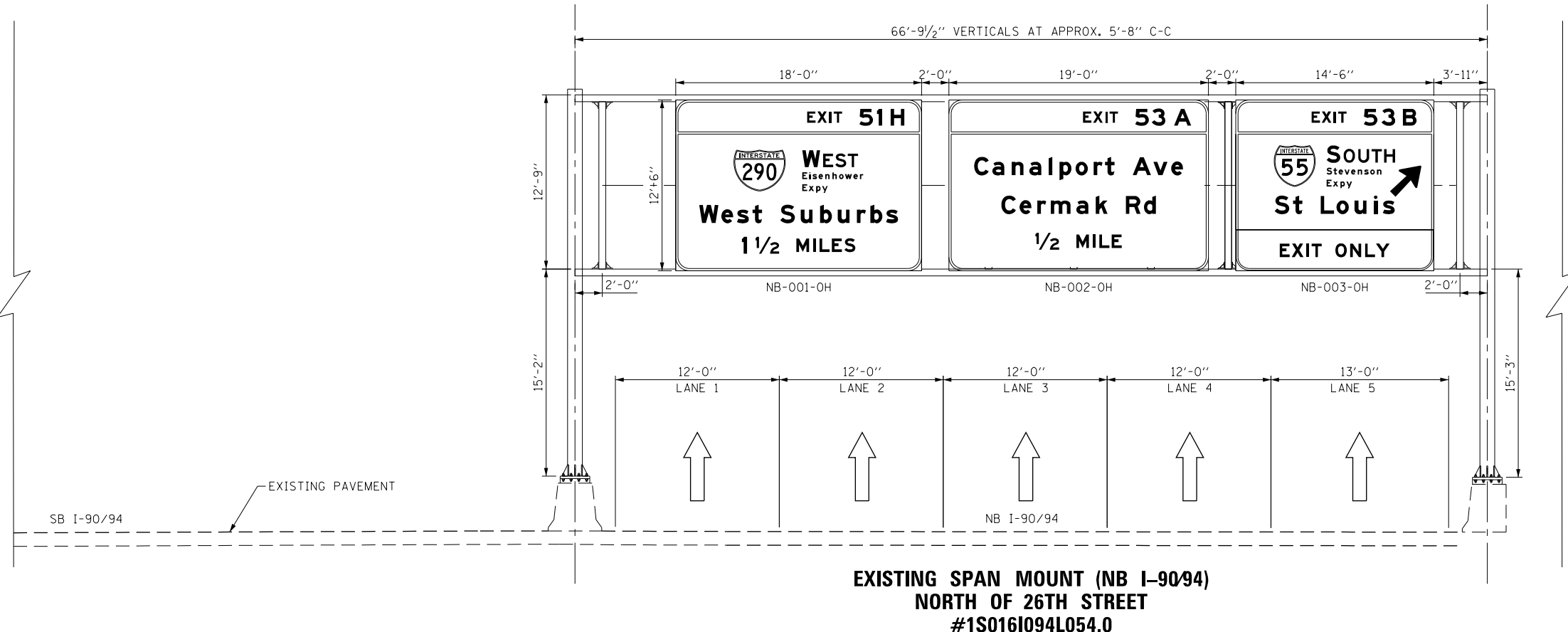
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**BREAK-AWAY TUBULAR STEEL
SIGN POSTS AND DETAILS**

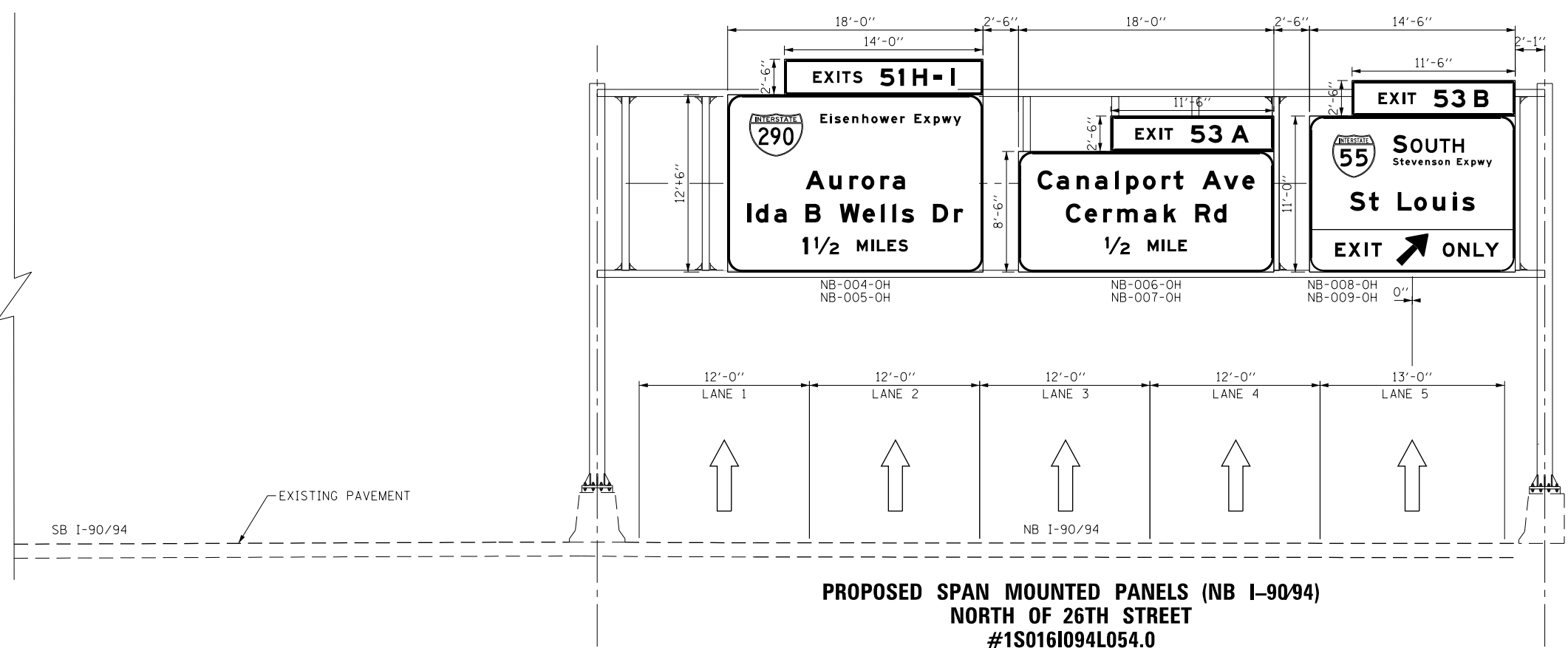
SHEET NO. 2 OF 2 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	2015-019R	COOK	2155	927C
*90/94/290			CONTRACT NO. 62A76	
ILLINOIS FED. AID PROJECT				

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**EXISTING SPAN MOUNT (NB I-90/94)
NORTH OF 26TH STREET
#1S0161094L054.0**



**PROPOSED SPAN MOUNTED PANELS (NB I-90/94)
NORTH OF 26TH STREET
#1S0161094L054.0**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	MOUNTING TYPE
NB - NB I-90/94	ST - STEEL POST
EN - RAMP EN	TS - TELESCOPING STEEL
NW - RAMP NW	LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD	SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP	SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP	BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP	BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP	WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP	OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP	TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP	FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP	MP - METAL POST
	BW - BARRIER WALL MOUNTED
	PP - PARAPET OR PIER MOUNTED



DI62A76-SHT-Sign-OSS-01.dgn	DESIGNED - HJF	REVISED -
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CHECKED - MJL	REVISED -
DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

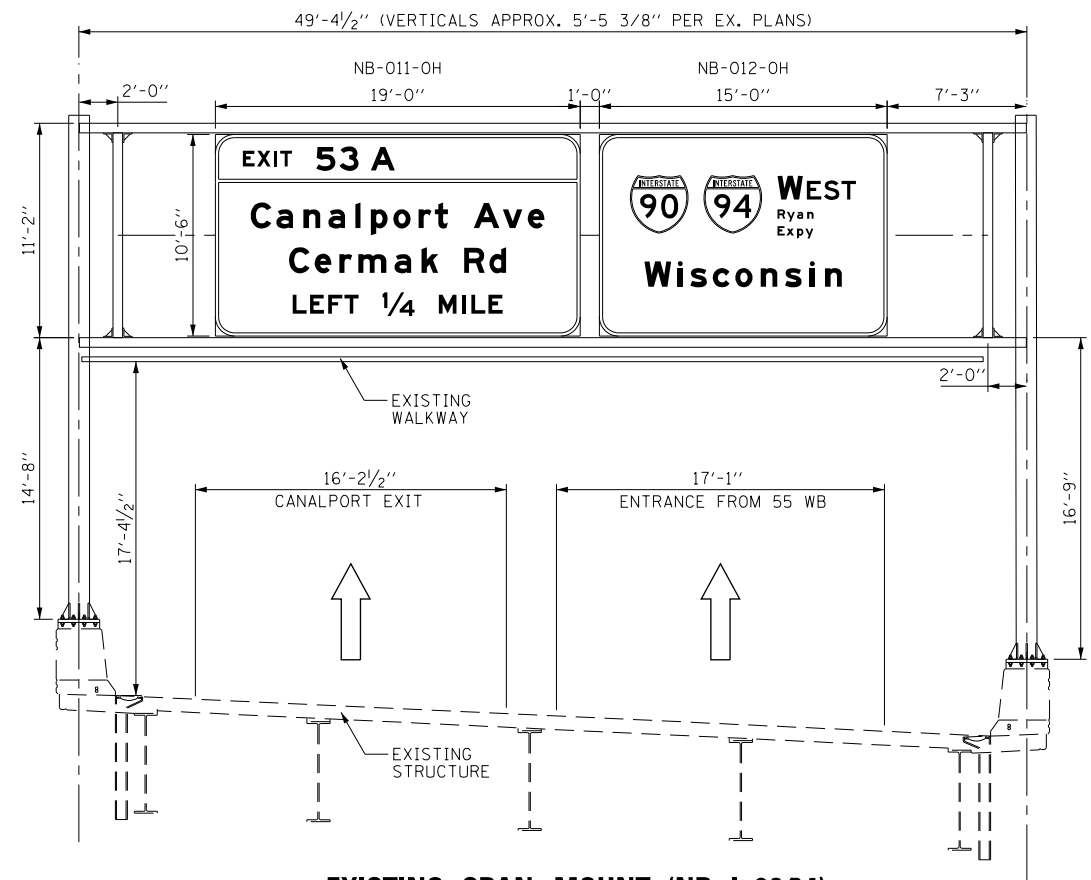
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SIGN PANEL PLACEMENT**

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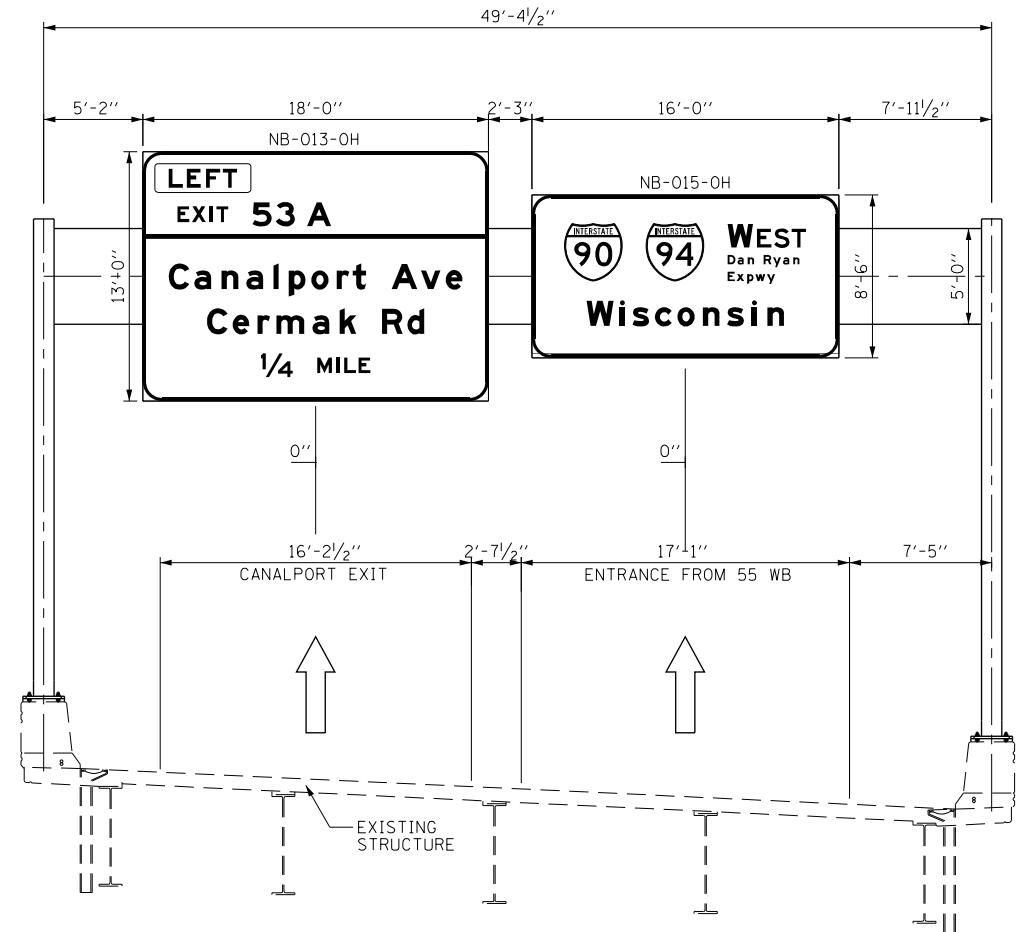
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ILLINOIS FED. AID PROJECT				

NB-01

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**EXISTING SPAN MOUNT (NB I-90/94)
NEAR ARCHER AVENUE STA 120 + 18.82
#1S016I094L053.6**



**PROPOSED TRI-CHORD MOUNT (NB I-90/94)
NEAR ARCHER AVENUE STA 120 + 18.82
#1S016I094L053.6**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
SIGN PANEL NUMBER		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED



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**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

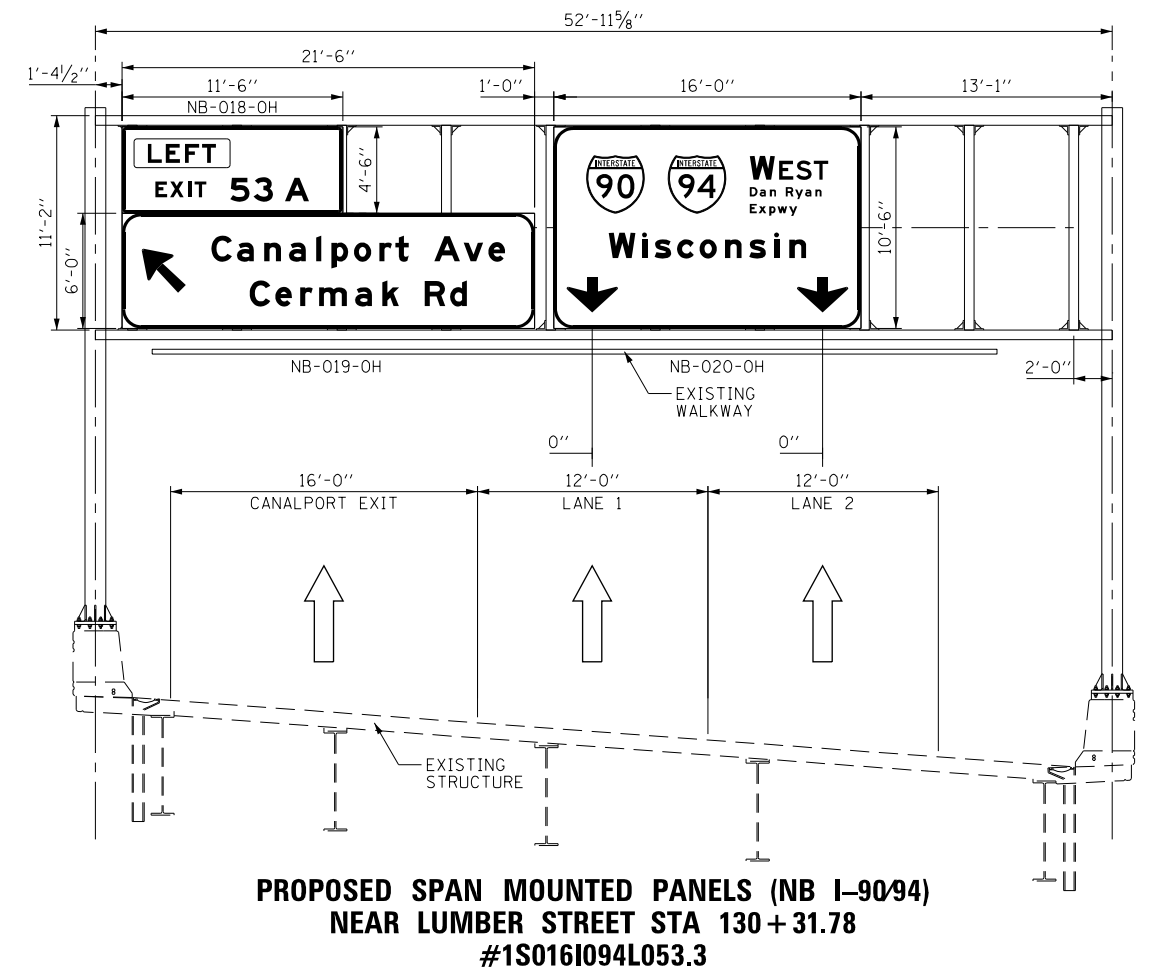
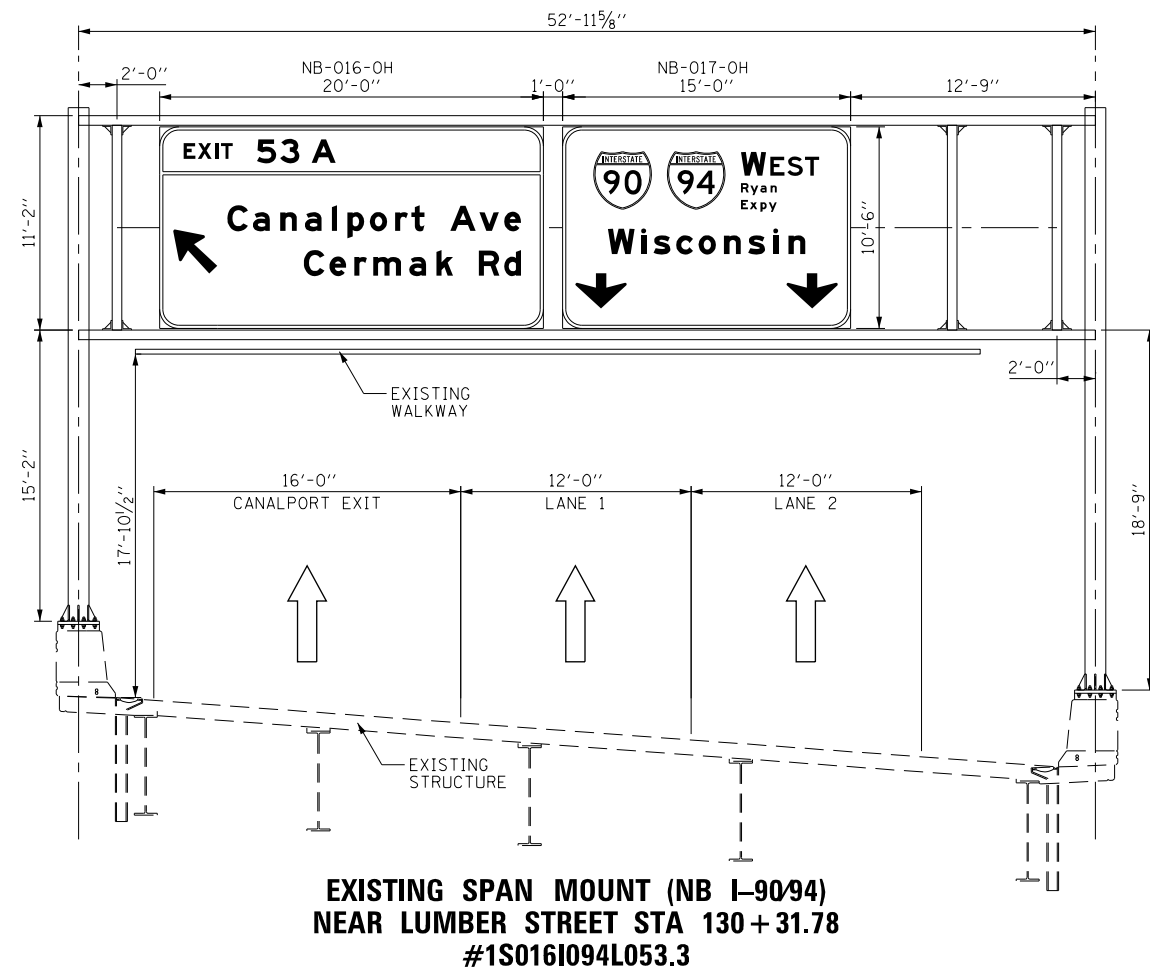
**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 2 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	929
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-02

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**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED



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DATE - 1/29/20	REVISED -
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**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

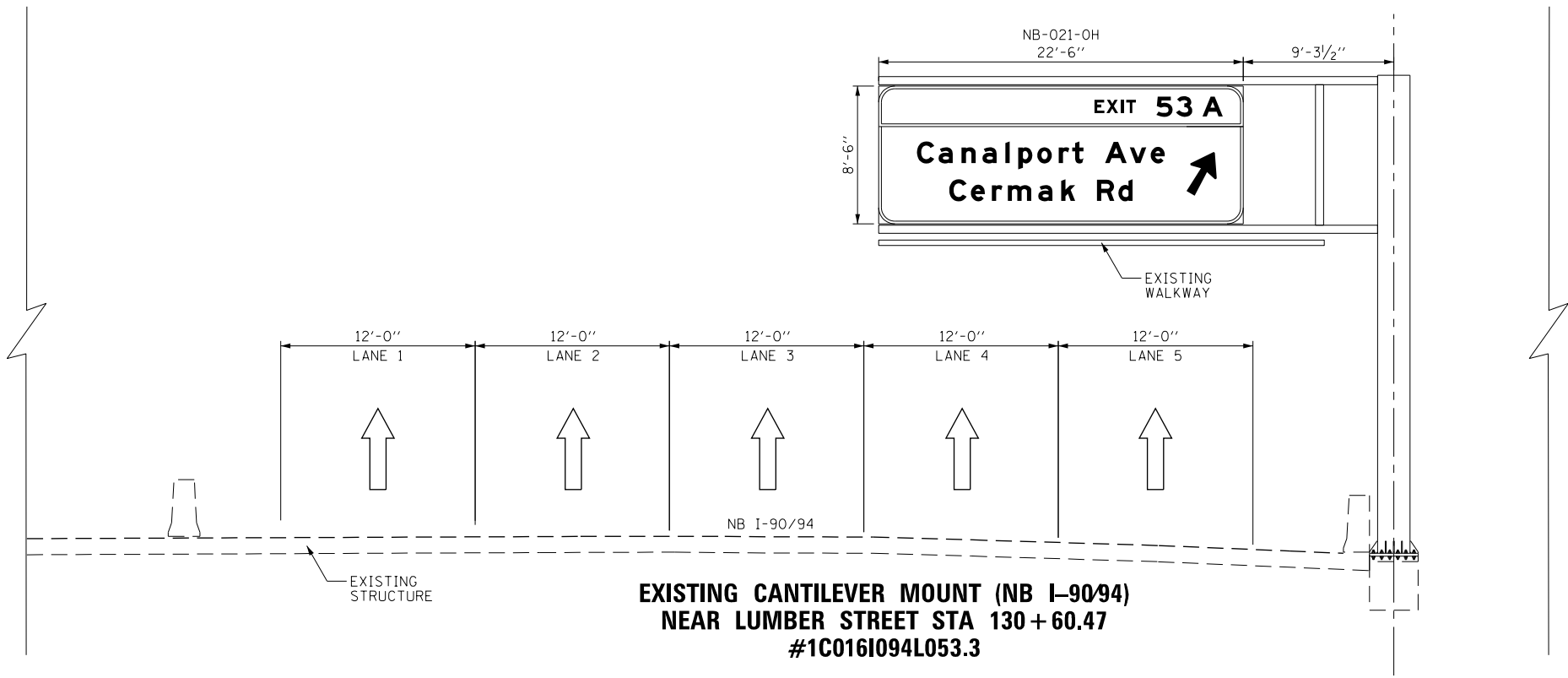
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SIGN PANEL PLACEMENT**

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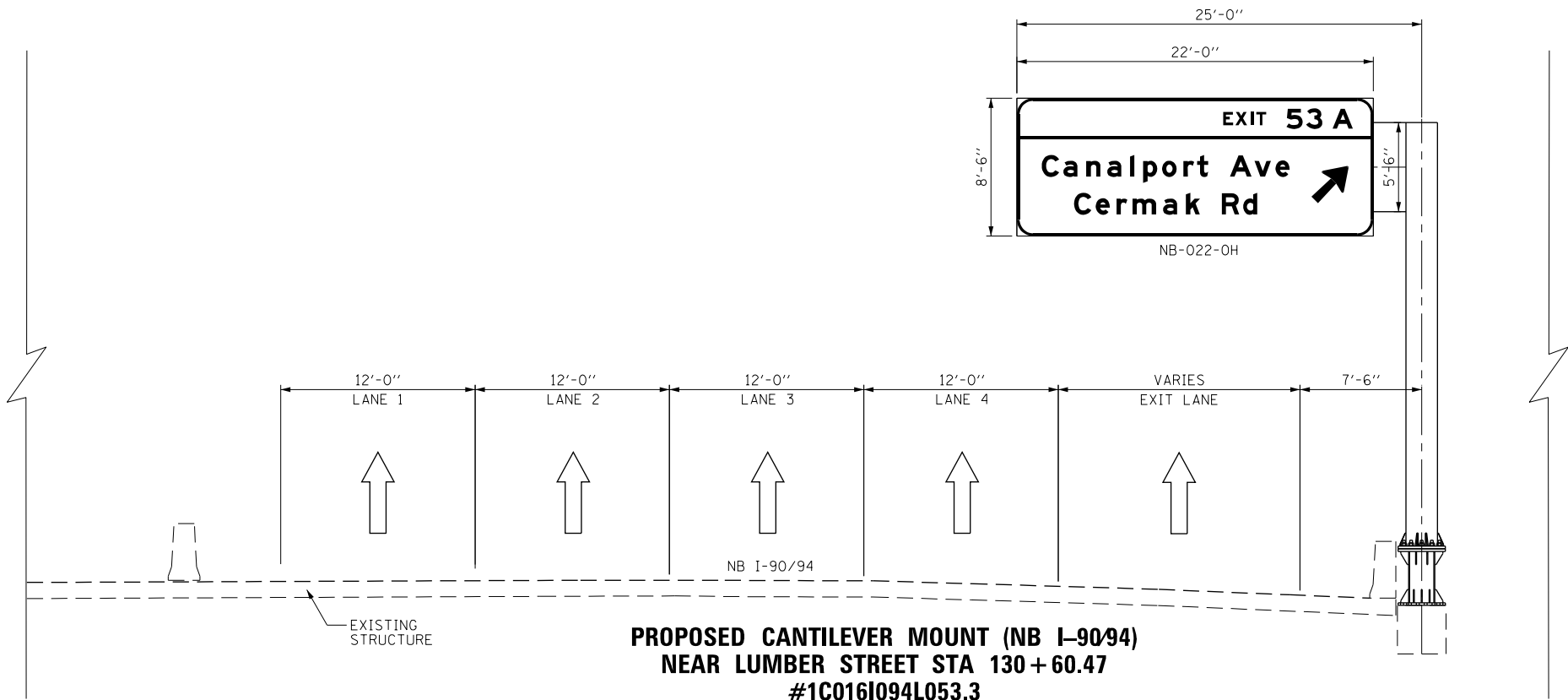
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ILLINOIS FED. AID PROJECT				

NB-03

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**EXISTING CANTILEVER MOUNT (NB I-90/94)
NEAR LUMBER STREET STA 130 + 60.47
#1C016I094L053.3**



**PROPOSED CANTILEVER MOUNT (NB I-90/94)
NEAR LUMBER STREET STA 130 + 60.47
#1C016I094L053.3**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED

SIGN PANEL NUMBER



DI62A76-SHT-Sign-OSS-04.dgn
USER NAME = amkluver
PLOT SCALE = 10.0000 / in.
PLOT DATE = 1/29/2020

DESIGNED - HJF
DRAWN - MSW
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REVISED -
REVISED -
REVISED -
REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

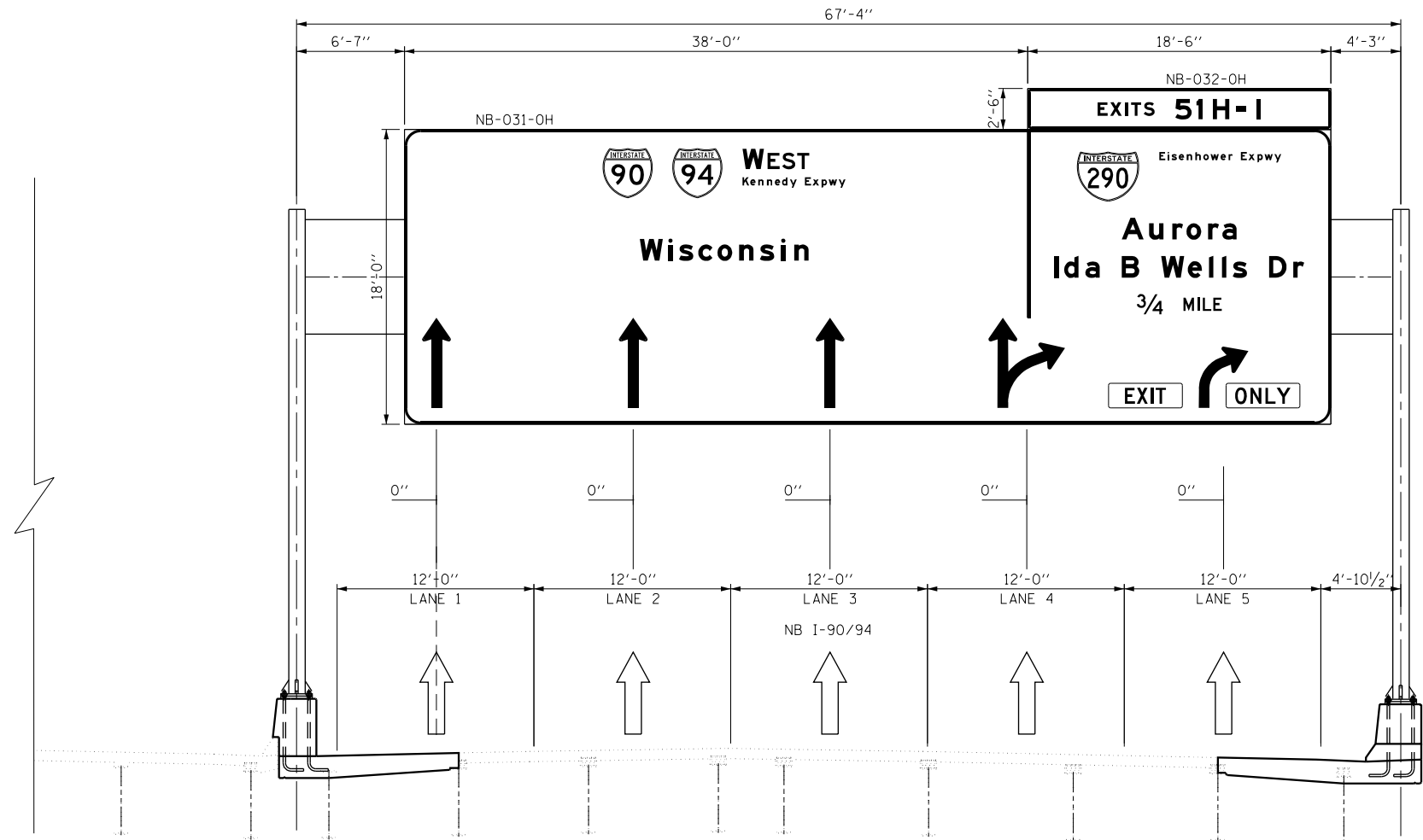
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SIGN PANEL PLACEMENT**

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F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	931
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-04

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**PROPOSED SPAN MOUNT (NB I-90/94)
SOUTH OF 18TH ST STA 157 + 44.47
#1S0161094L052.9**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	MOUNTING TYPE
NB - NB I-90/94	ST - STEEL POST
EN - RAMP EN	TS - TELESCOPING STEEL
NW - RAMP NW	LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD	SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP	SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP	BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP	BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP	WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP	OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP	TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP	FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP	MP - METAL POST
	BW - BARRIER WALL MOUNTED
	PP - PARAPET OR PIER MOUNTED



DI62A76-SHT-Sign-OSS-05.dgn
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PLOT DATE = 1/29/2020

DESIGNED - HJF
DRAWN - MSW
CHECKED - MJL
DATE - 1/29/20

REVISED -
REVISED -
REVISED -
REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

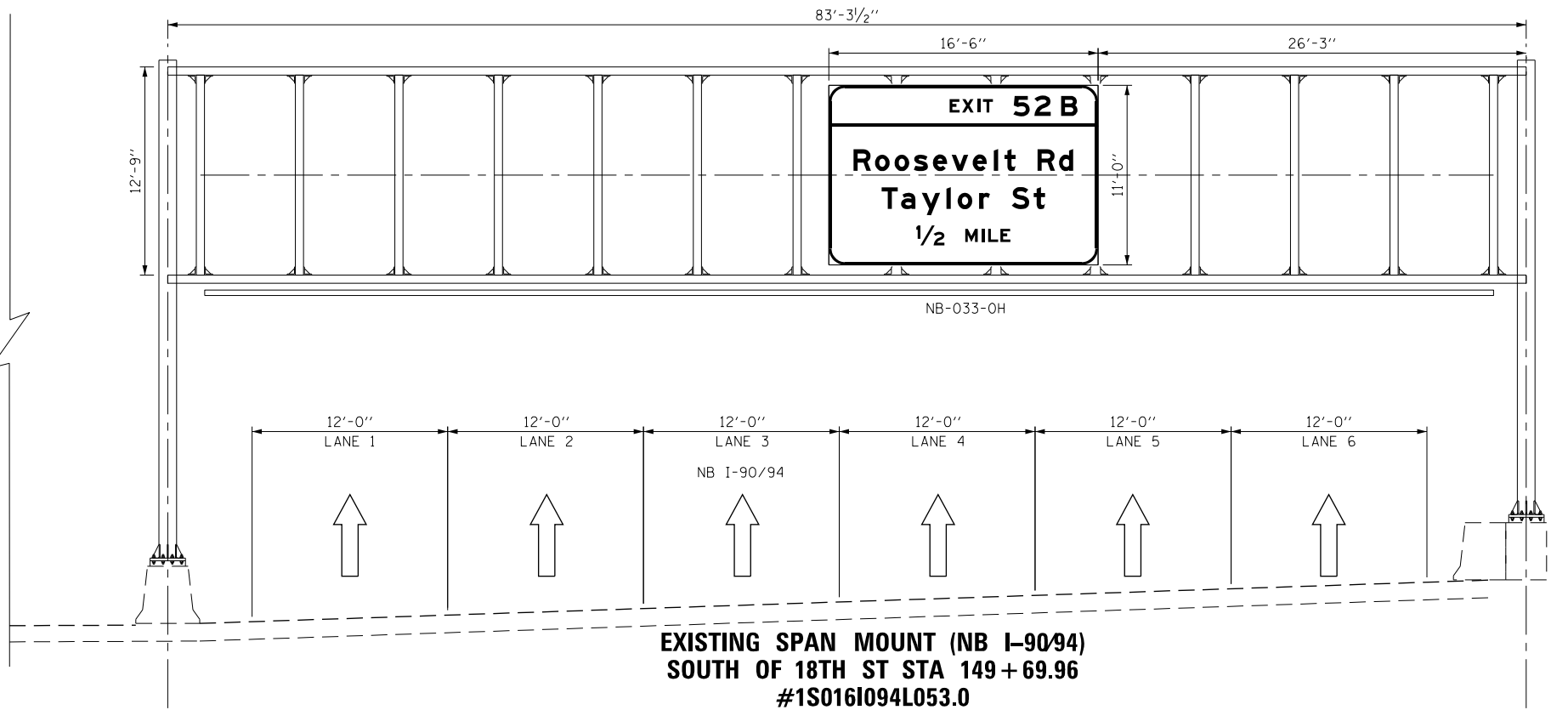
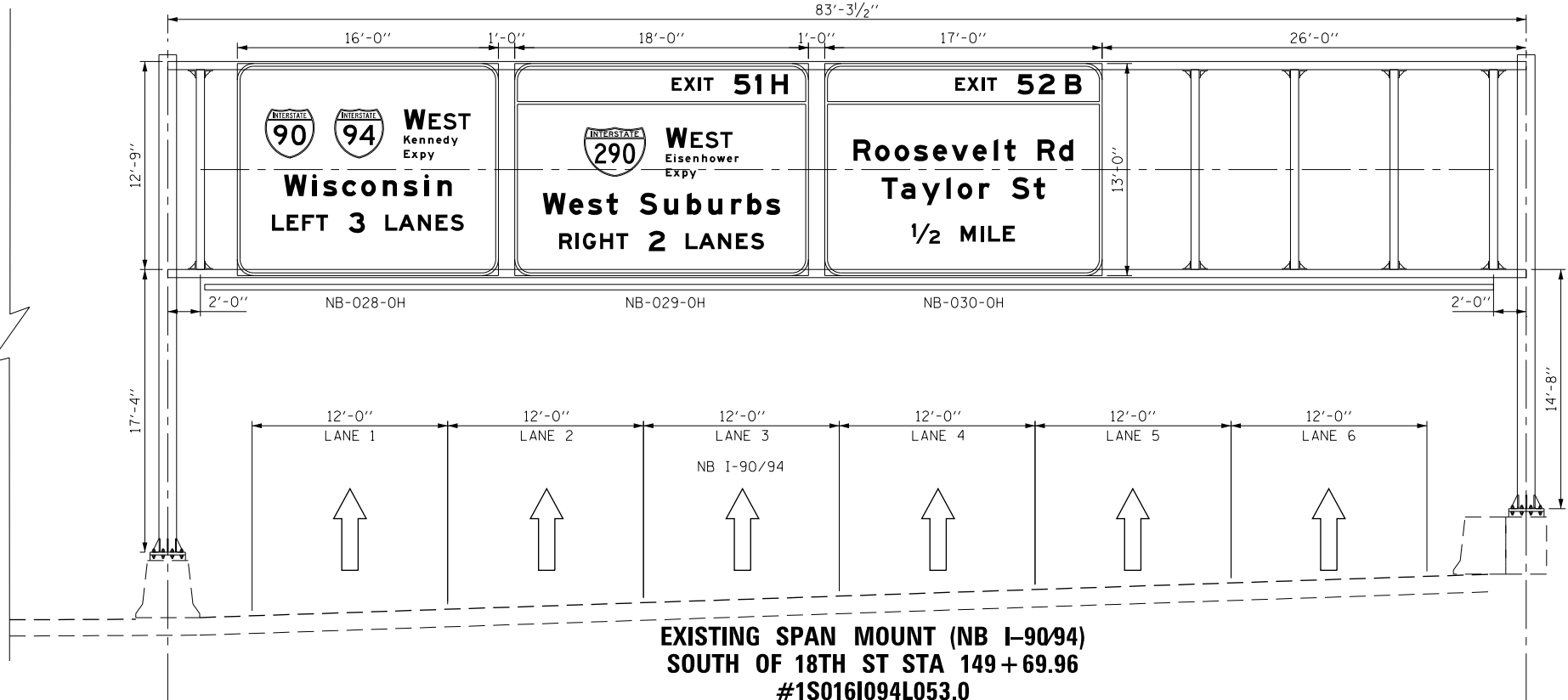
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F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	932
CONTRACT NO. 62A76				

ILLINOIS FED. AID PROJECT

NB-05

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SIGN NUMBERING CODE EXAMPLE

DIRECTION OF TRAFFIC		DP-01-LP	MOUNTING TYPE	
NB - NB I-90/94	EN - RAMP EN		ST - STEEL POST	
NW - RAMP NW	NCD - NORTHBOUND C-D ROAD		TS - TELESCOPING STEEL	
AER - ADAMS ENTRANCE RAMP	JER - JACKSON ENTRANCE RAMP		LP - LIGHT POLE BANDING	
LXR - LAKE EXIT RAMP	MXR - MADISON EXIT RAMP		SP - SIGNAL POLE BANDING	
RER - ROOSEVELT ENTRANCE RAMP	RXR - RANDOLPH EXIT RAMP		SA - SIGNAL POLE MAST ARM	
TER - TAYLOR ENTRANCE RAMP	WXR - WASHINGTON EXIT RAMP		BM - BRIDGE MOUNTED	
			BS - BREAKAWAY STEEL	
			WP - WOOD POST	
			OH - OVERHEAD	
			TM - TRUSS SUPPORT MOUNTED	
			FM - FENCE MOUNTED	
			MP - METAL POST	
			BW - BARRIER WALL MOUNTED	
			PP - PARAPET OR PIER MOUNTED	
SIGN PANEL NUMBER				



DI62A76-SHT-Sign-OSS-05A.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 ' / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

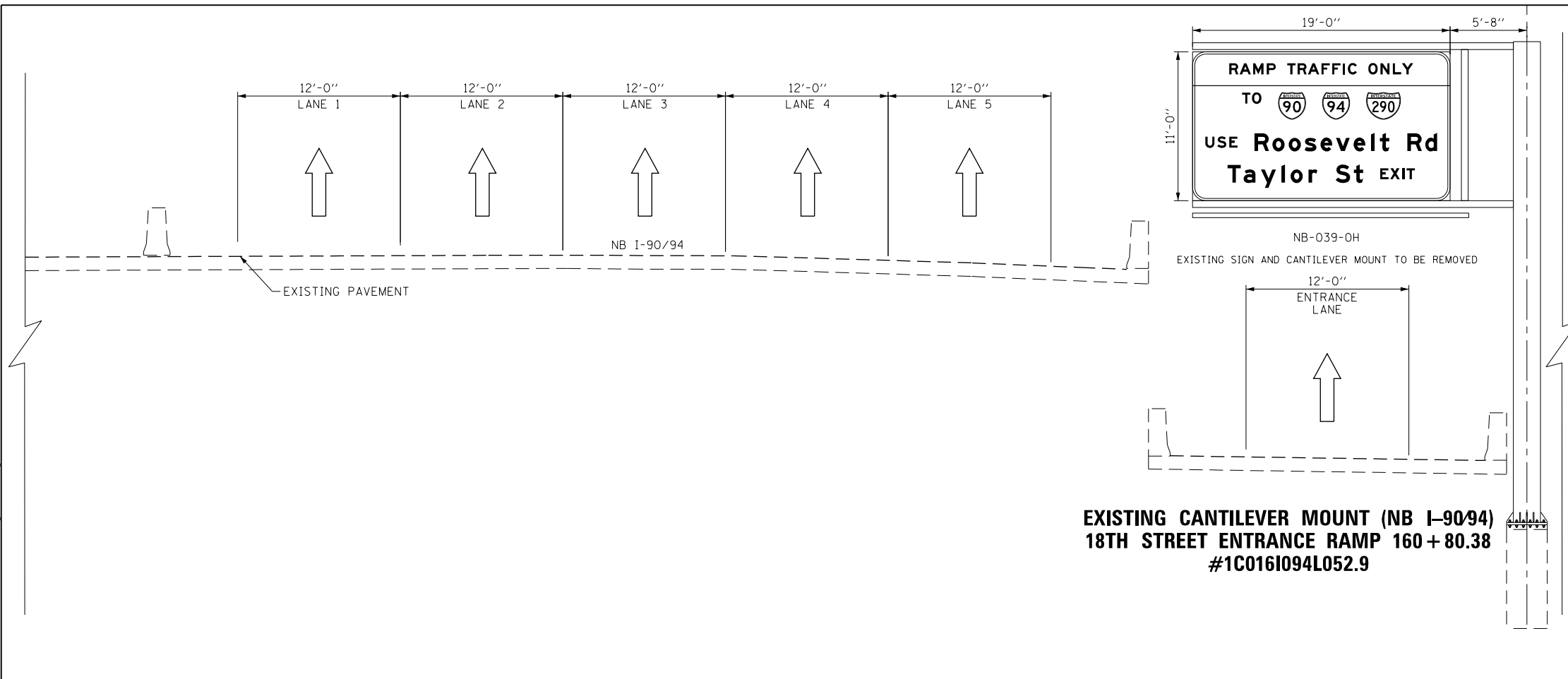
**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 6 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	933
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-05A

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SIGN NUMBERING CODE EXAMPLE

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED



DI62A76-SHT-Sign-OSS-06.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

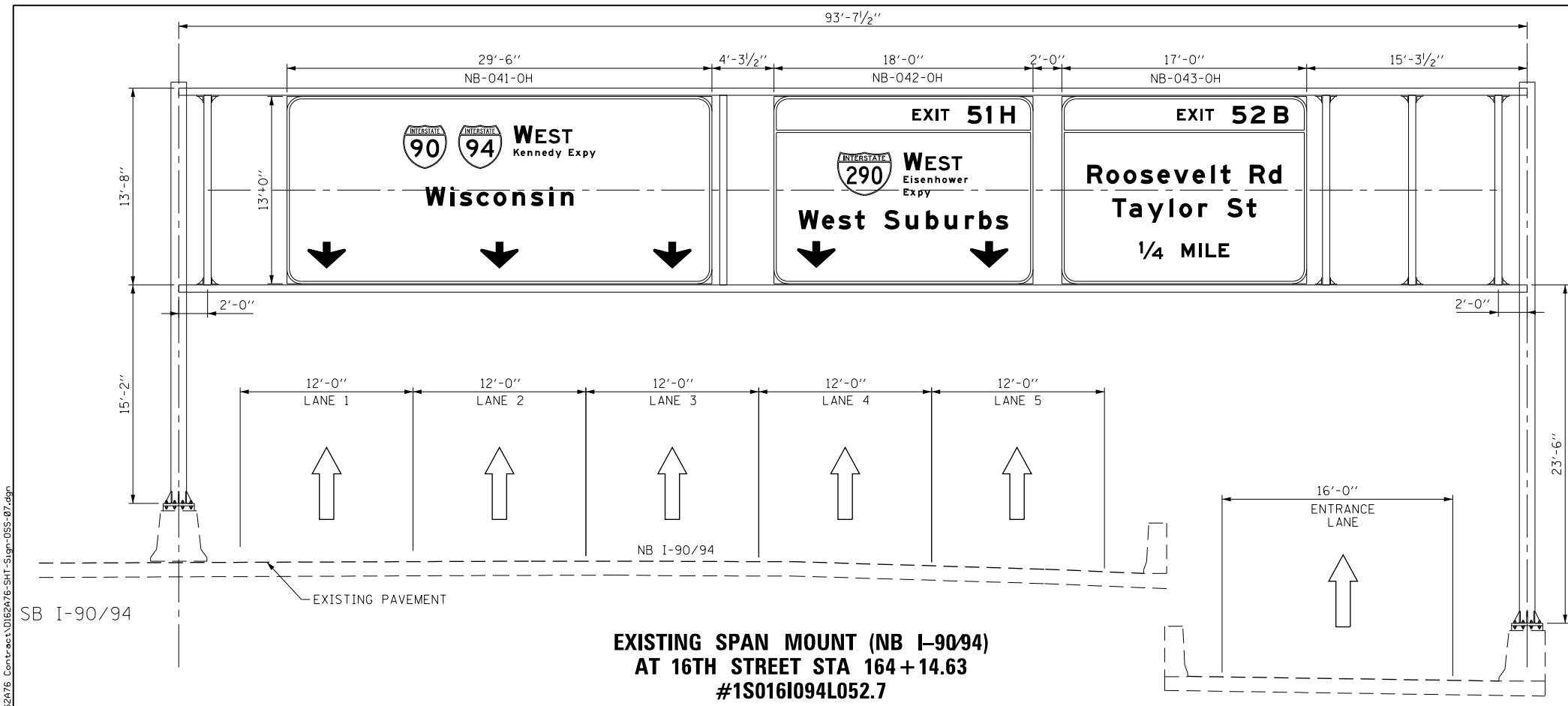
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

OVERHEAD SIGN STRUCTURES	
SIGN PANEL PLACEMENT	
SCALE: 1" = 5'	SHEET 7 OF 23 SHEETS STA. TO STA.

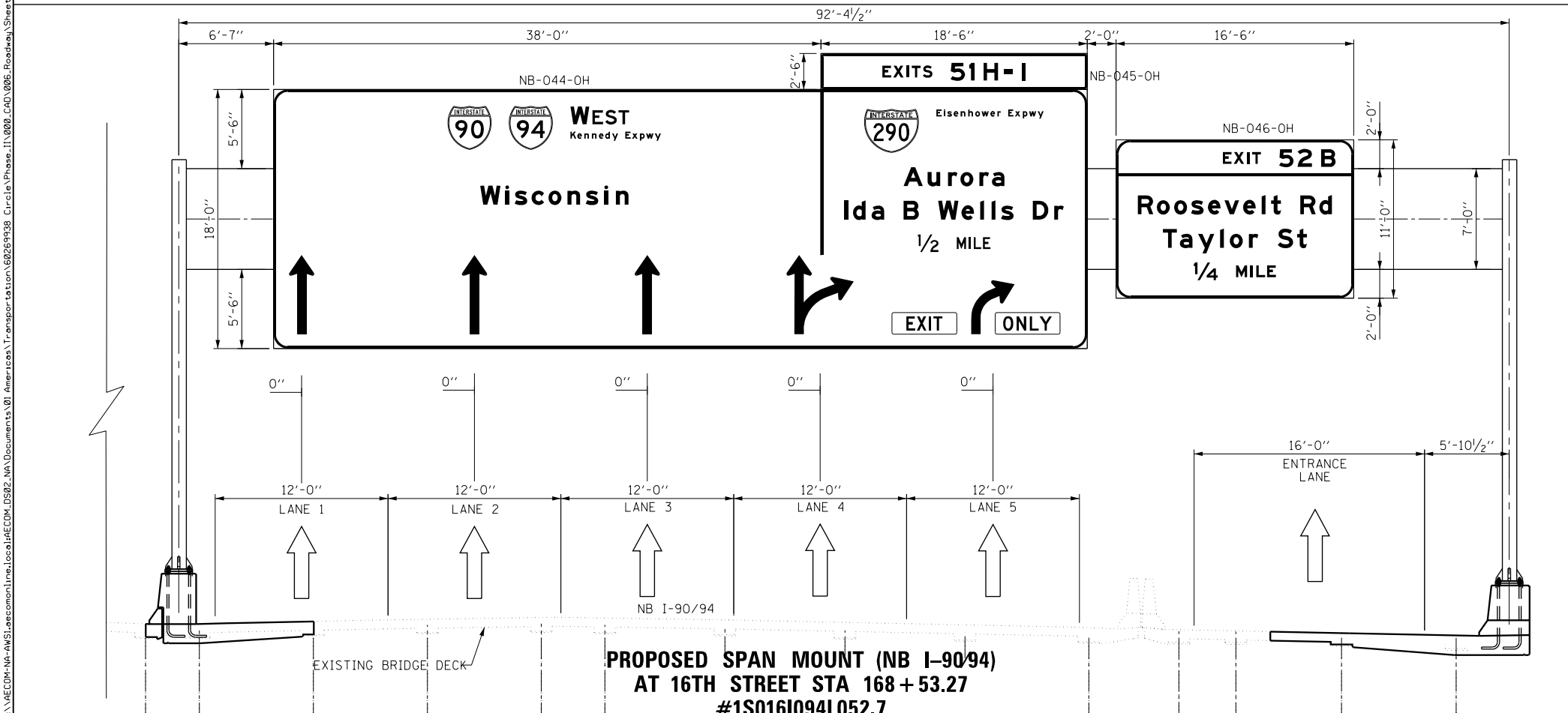
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	934
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-06

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**EXISTING SPAN MOUNT (NB I-90/94)
 AT 16TH STREET STA 164 + 14.63
 #1S0161094L052.7**



**PROPOSED SPAN MOUNT (NB I-90/94)
 AT 16TH STREET STA 168 + 53.27
 #1S0161094L052.7**

SIGN NUMBERING CODE EXAMPLE

DIRECTION OF TRAFFIC NB - NB I-90/94 EN - RAMP EN NW - RAMP NW NCD - NORTHBOUND C-D ROAD AER - ADAMS ENTRANCE RAMP JER - JACKSON ENTRANCE RAMP LXR - LAKE EXIT RAMP MXR - MADISON EXIT RAMP RER - ROOSEVELT ENTRANCE RAMP RXR - RANDOLPH EXIT RAMP TER - TAYLOR ENTRANCE RAMP WXR - WASHINGTON EXIT RAMP	DP-01-LP	MOUNTING TYPE ST - STEEL POST TS - TELESCOPING STEEL LP - LIGHT POLE BANDING SP - SIGNAL POLE BANDING SA - SIGNAL POLE MAST ARM BM - BRIDGE MOUNTED BS - BREAKAWAY STEEL WP - WOOD POST OH - OVERHEAD TM - TRUSS SUPPORT MOUNTED FM - FENCE MOUNTED MP - METAL POST BW - BARRIER WALL MOUNTED PP - PARAPET OR PIER MOUNTED
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DI62A76-SHT-Sign-OSS-07.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

DESIGNED - HJF	REVISED -
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CHECKED - MJL	REVISED -
DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION**

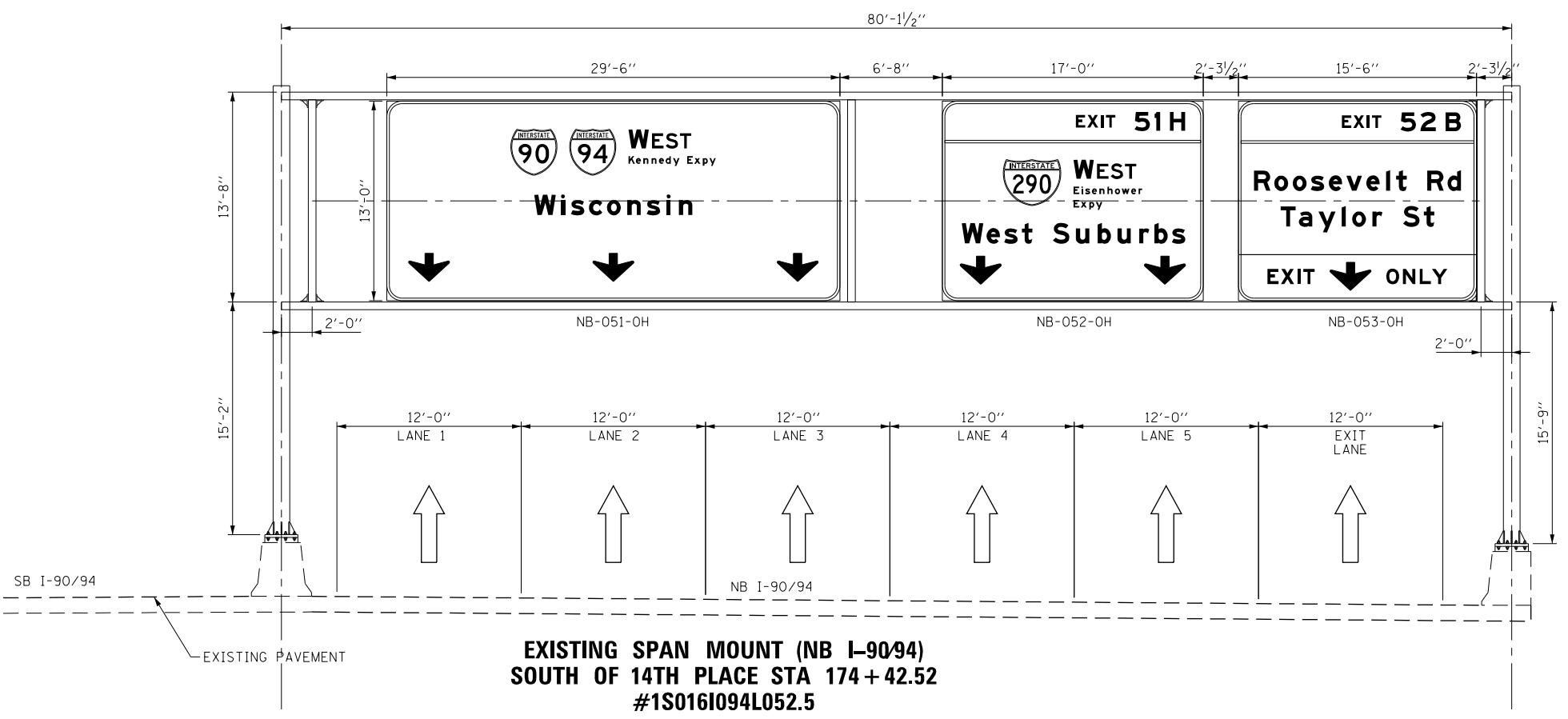
**OVERHEAD SIGN STRUCTURES
 SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 8 OF 23 SHEETS STA. TO STA.

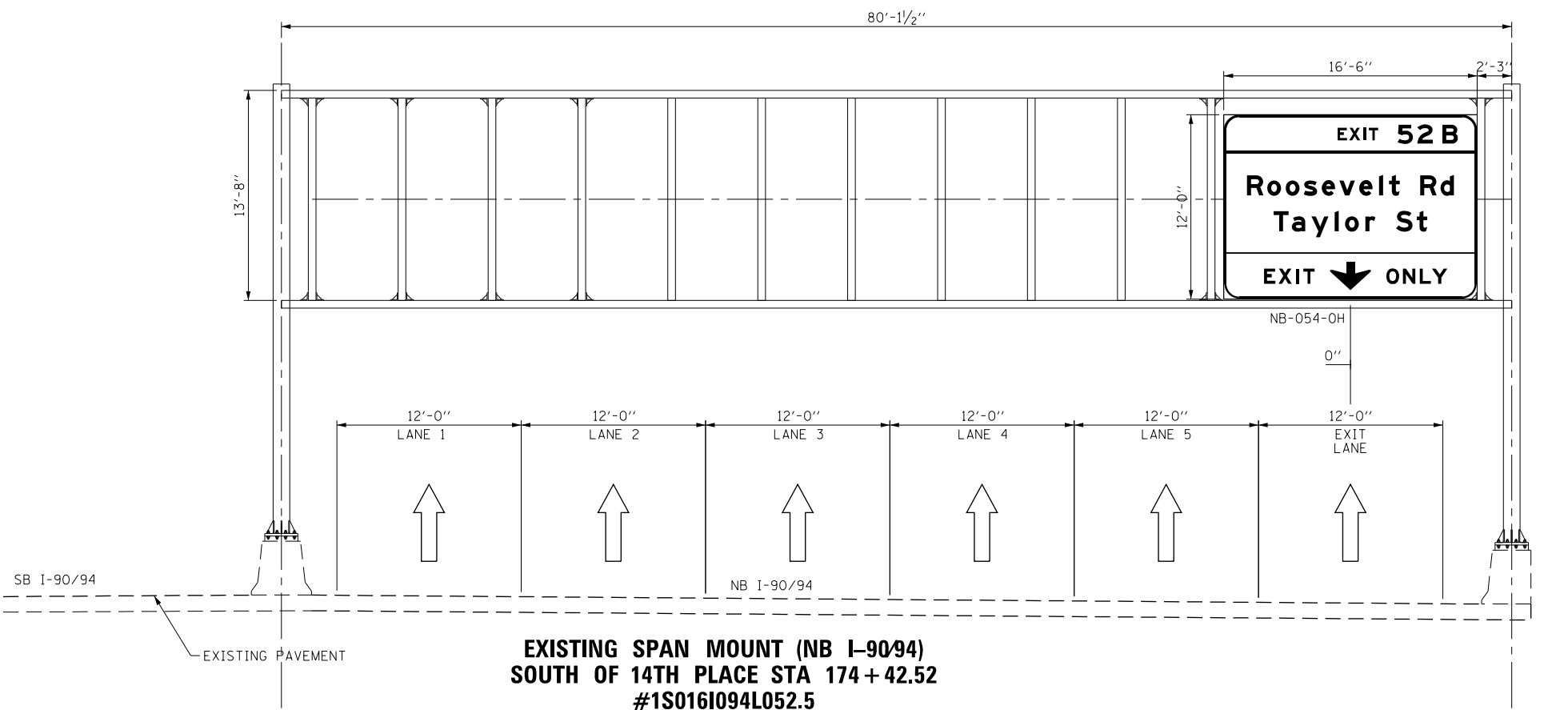
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	935
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-07

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**EXISTING SPAN MOUNT (NB I-90/94)
SOUTH OF 14TH PLACE STA 174 + 42.52
#1S0161094L052.5**



**EXISTING SPAN MOUNT (NB I-90/94)
SOUTH OF 14TH PLACE STA 174 + 42.52
#1S0161094L052.5**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
SIGN PANEL NUMBER		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED



DI62A76-SHT-Sign-OSS-08.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

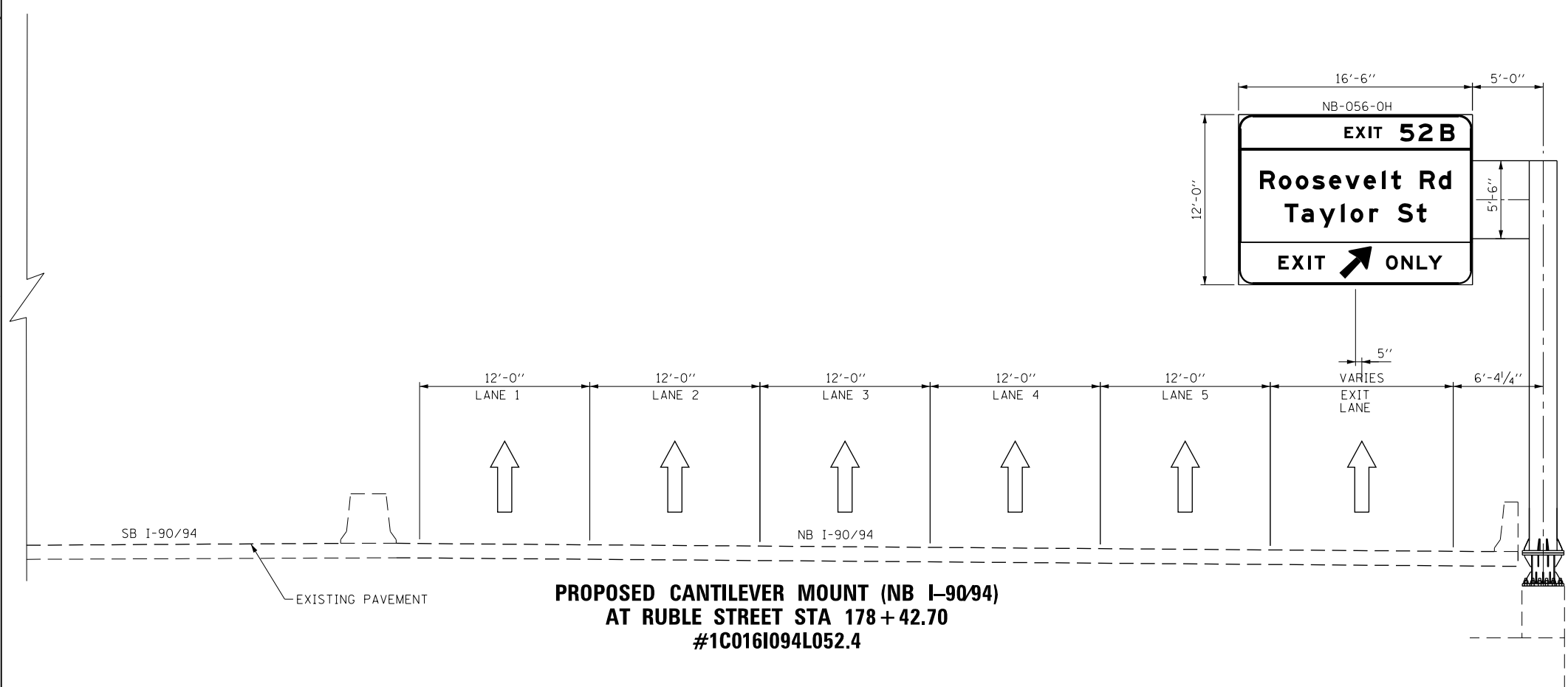
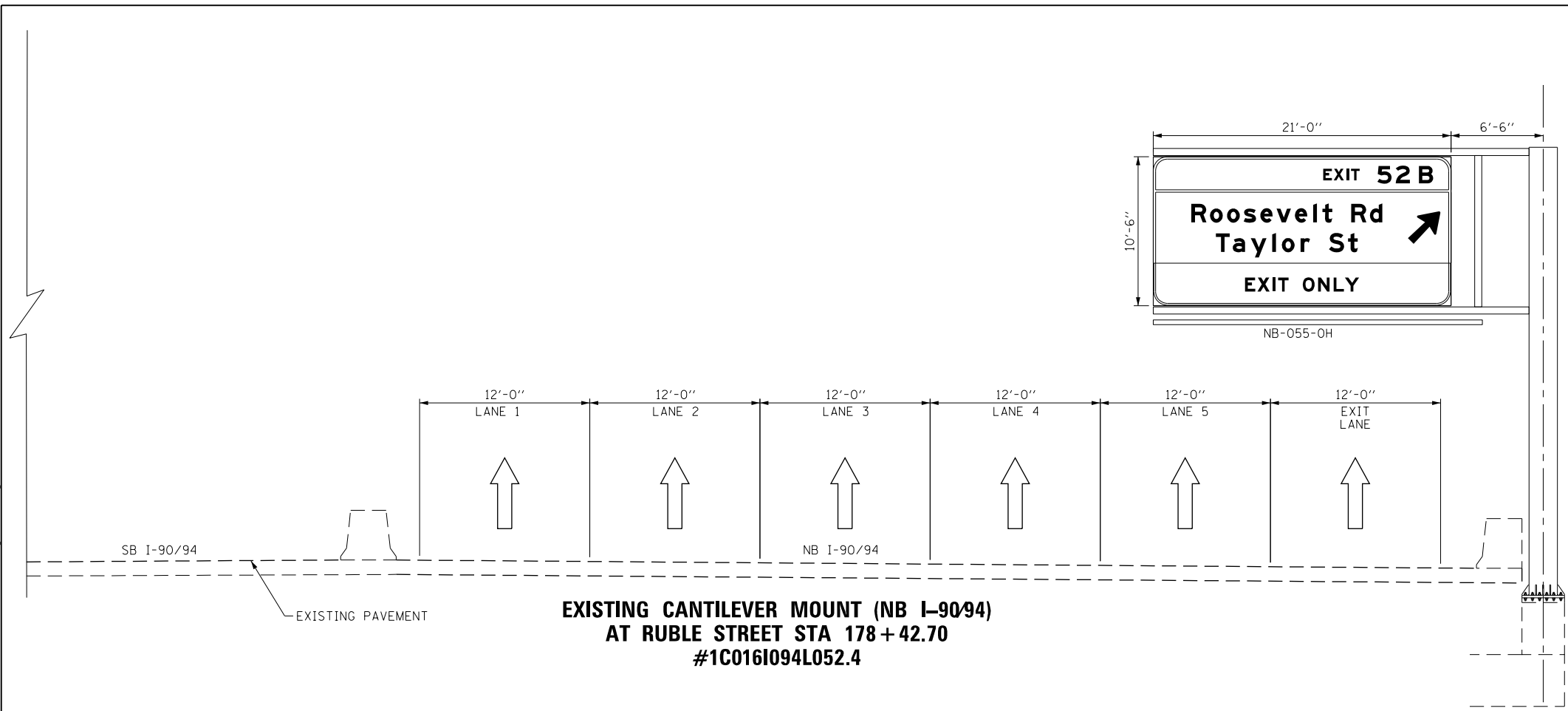
**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 9 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	936
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-08

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SIGN NUMBERING CODE EXAMPLE

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
SIGN PANEL NUMBER		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED



DI62A76-SHT-Sign-OSS-09.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

DESIGNED - HJF	REVISED -
DRAWN - MSW	REVISED -
CHECKED - MJL	REVISED -
DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

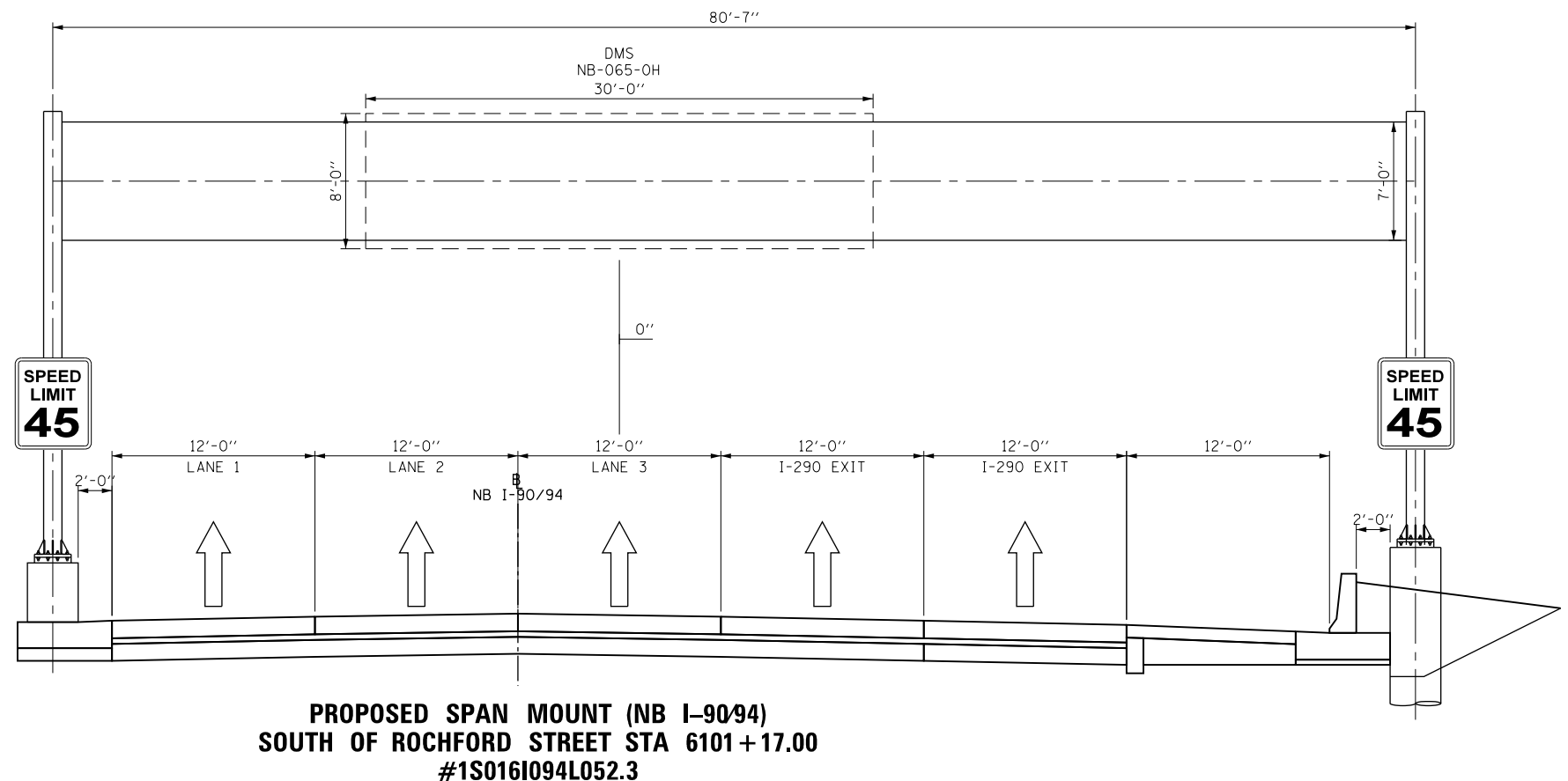
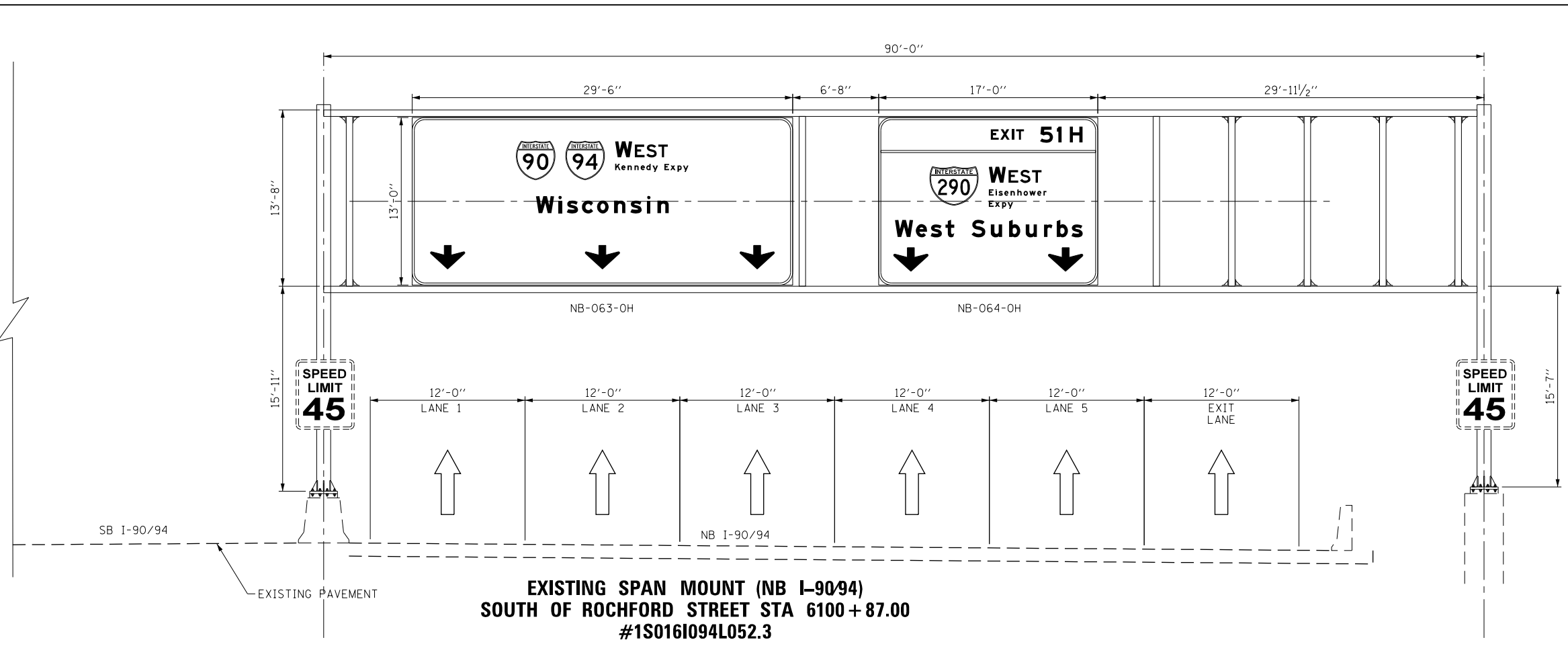
**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 10 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	937
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-09

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SIGN NUMBERING CODE EXAMPLE

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED

SIGN PANEL NUMBER



DI62A76-SHT-Sign-OSS-09xx.dgn	DESIGNED - HJF	REVISED -
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DESIGNED - HJF	REVISED -
DRAWN - MSW	REVISED -
CHECKED - MJL	REVISED -
DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT

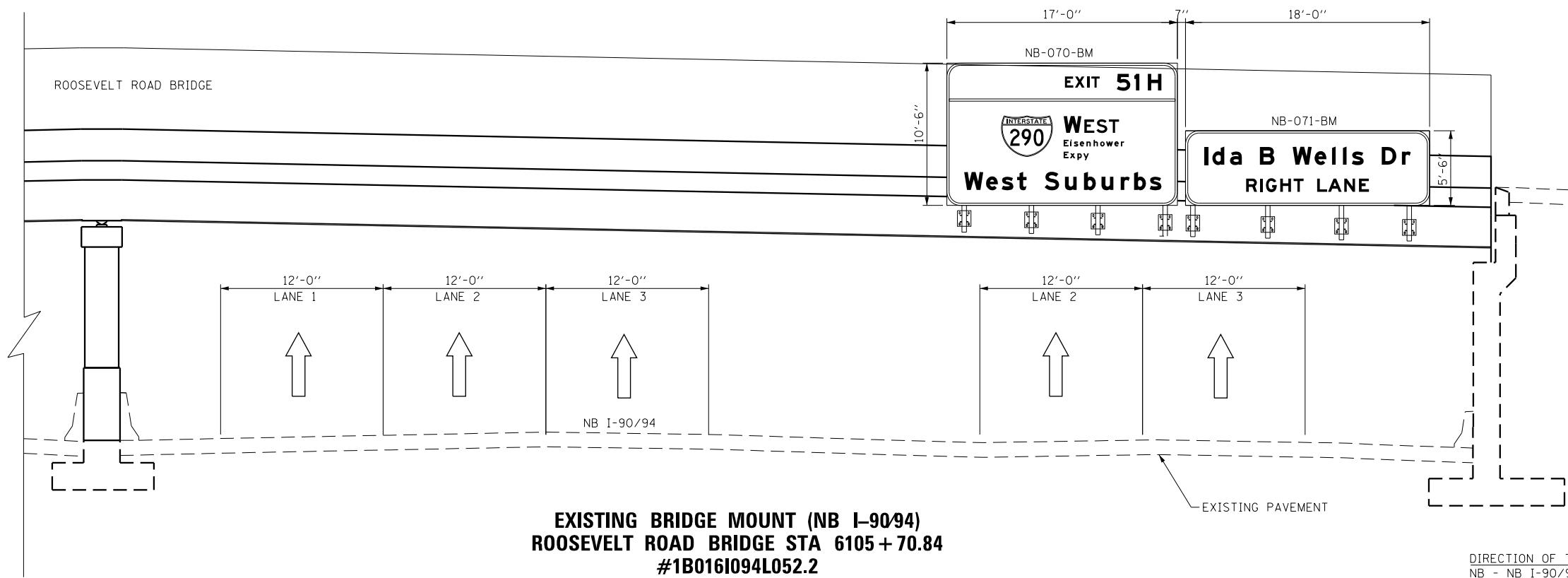
SCALE: 1" = 5' SHEET 11 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	938
CONTRACT NO. 62A76				

NB-XX

ILLINOIS FED. AID PROJECT

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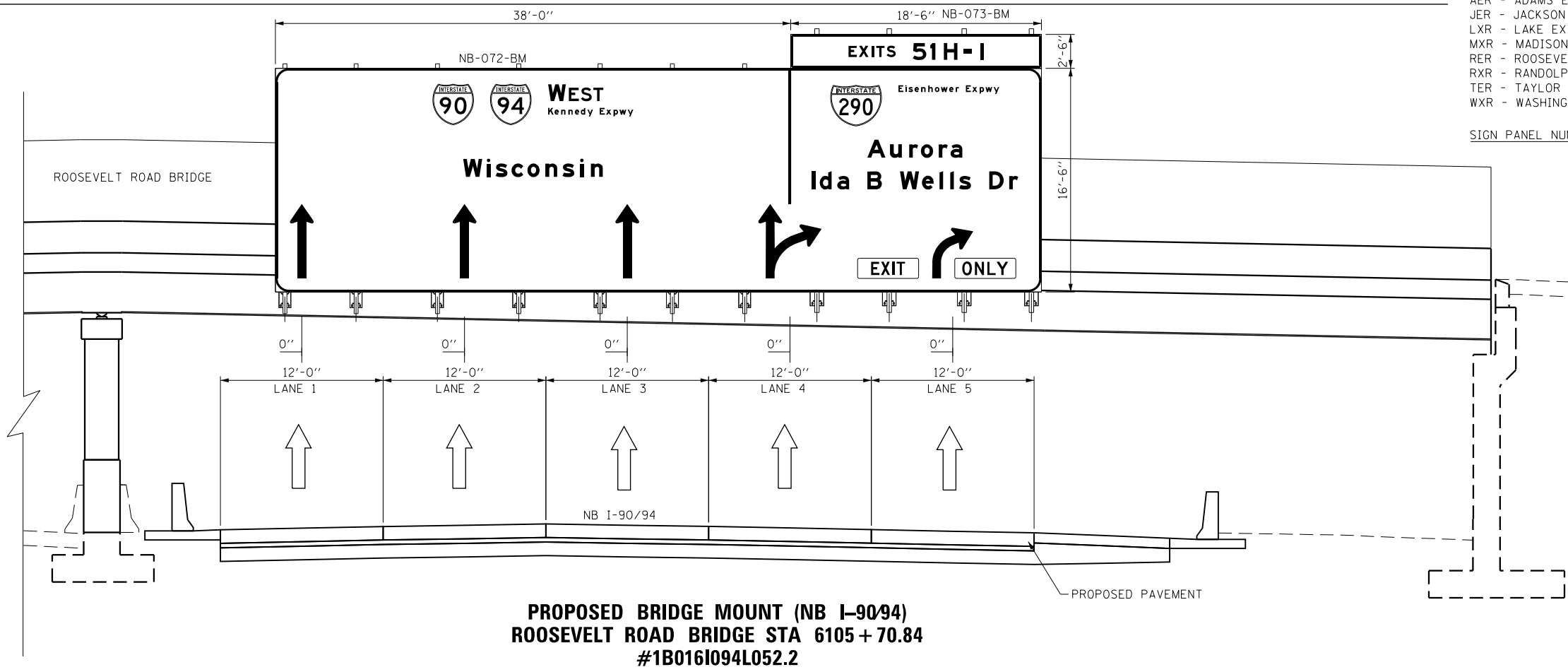


**EXISTING BRIDGE MOUNT (NB I-90/94)
ROOSEVELT ROAD BRIDGE STA 6105 + 70.84
#1B016I094L052.2**

NOTES:
1. SEE BRIDGE MOUNT SIGN STRUCTURES DETAILS FOR LAYOUT OF SUPPORTS.

SIGN NUMBERING CODE EXAMPLE

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED



**PROPOSED BRIDGE MOUNT (NB I-90/94)
ROOSEVELT ROAD BRIDGE STA 6105 + 70.84
#1B016I094L052.2**



D162A76-SHT-Sign-OSS-10.dgn	DESIGNED - HJF	REVISED -
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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

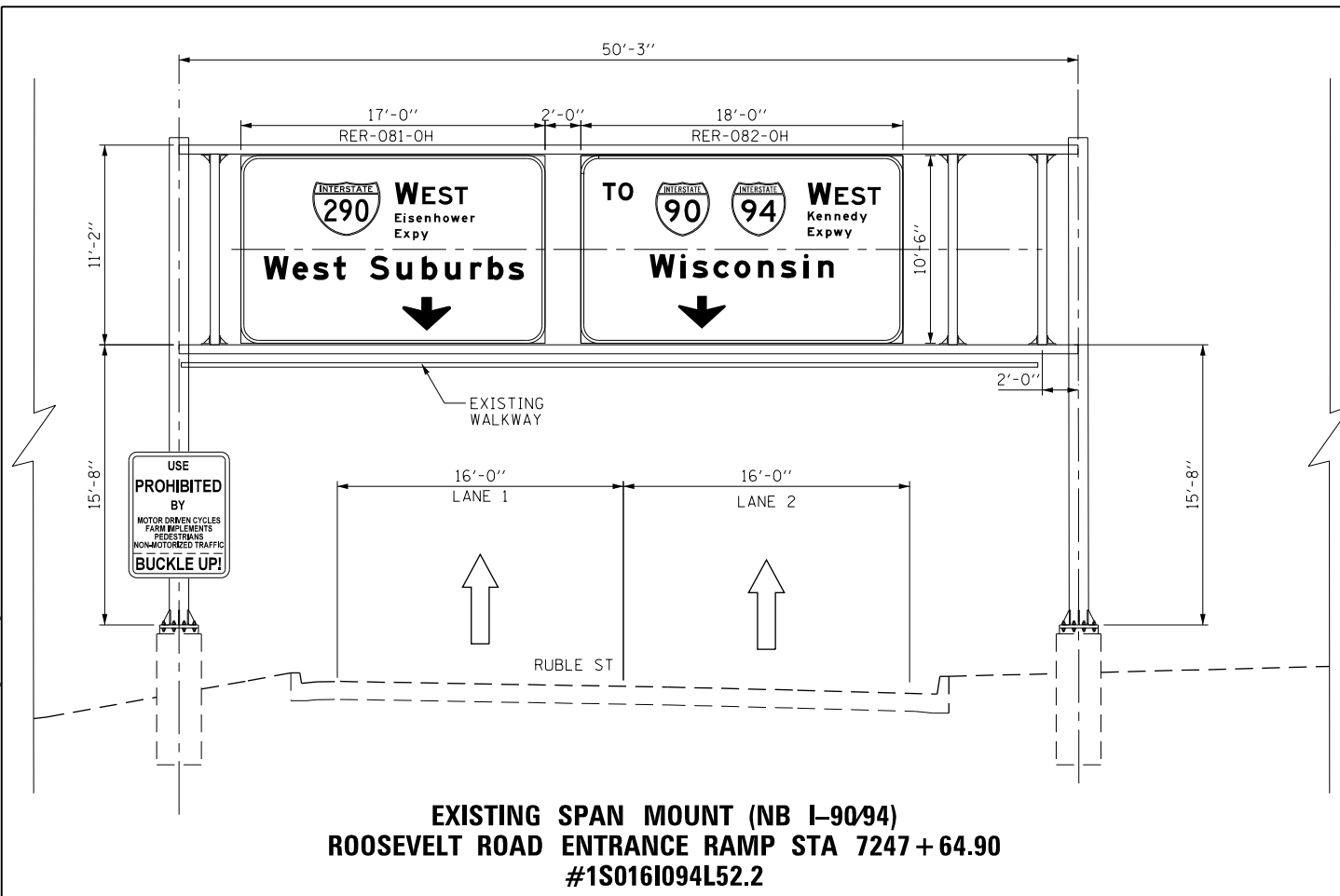
SCALE: 1" = 5' SHEET 12 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	939
CONTRACT NO. 62A76				

NB-10

ILLINOIS FED. AID PROJECT

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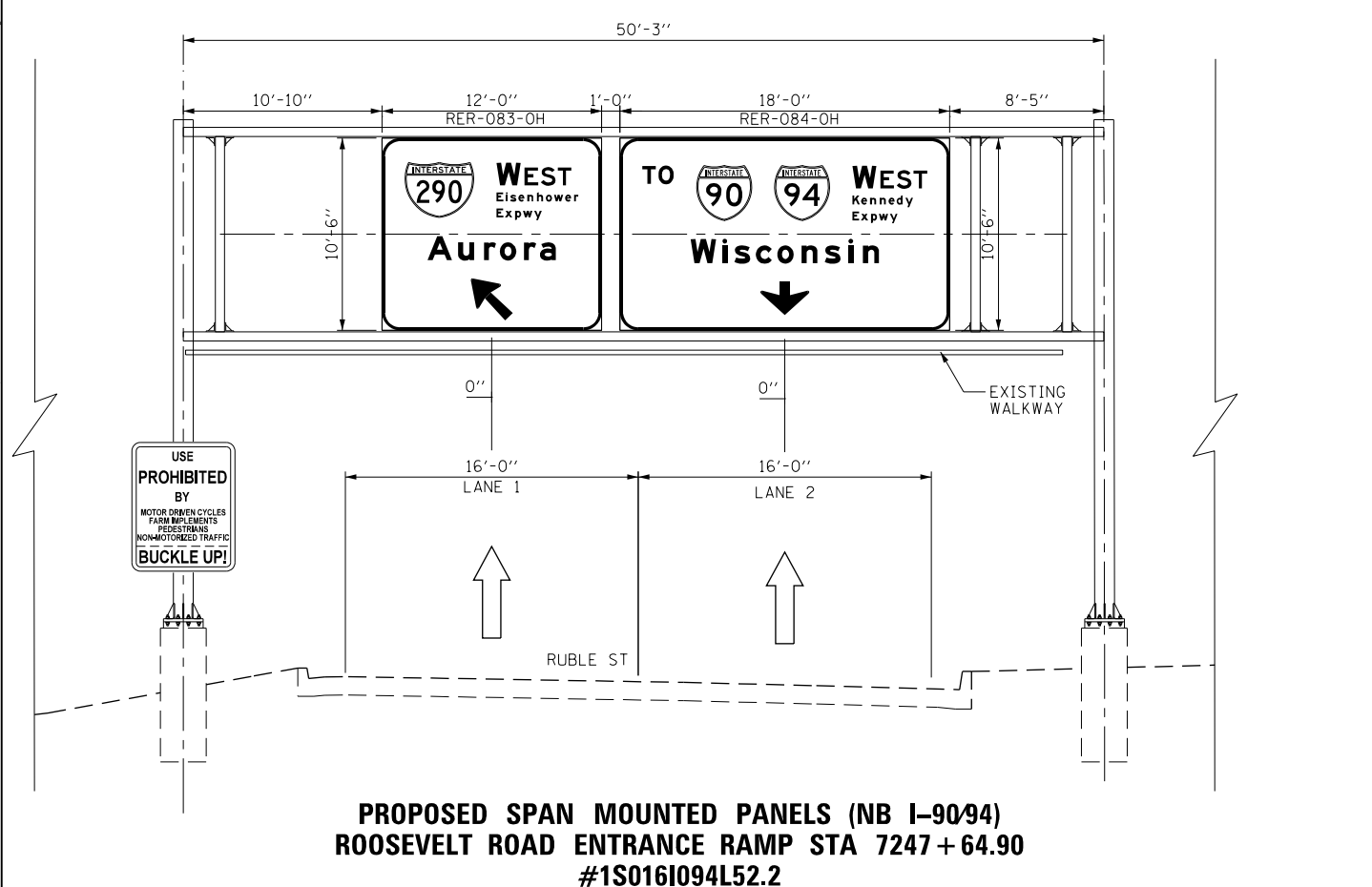


**EXISTING SPAN MOUNT (NB I-90/94)
ROOSEVELT ROAD ENTRANCE RAMP STA 7247 + 64.90
#1S016I094L52.2**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	MOUNTING TYPE
NB - NB I-90/94	ST - STEEL POST
EN - RAMP EN	TS - TELESCOPING STEEL
NW - RAMP NW	LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD	SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP	SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP	BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP	BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP	WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP	OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP	TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP	FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP	MP - METAL POST
	BW - BARRIER WALL MOUNTED
	PP - PARAPET OR PIER MOUNTED

SIGN PANEL NUMBER: DP-01-LP



**PROPOSED SPAN MOUNTED PANELS (NB I-90/94)
ROOSEVELT ROAD ENTRANCE RAMP STA 7247 + 64.90
#1S016I094L52.2**



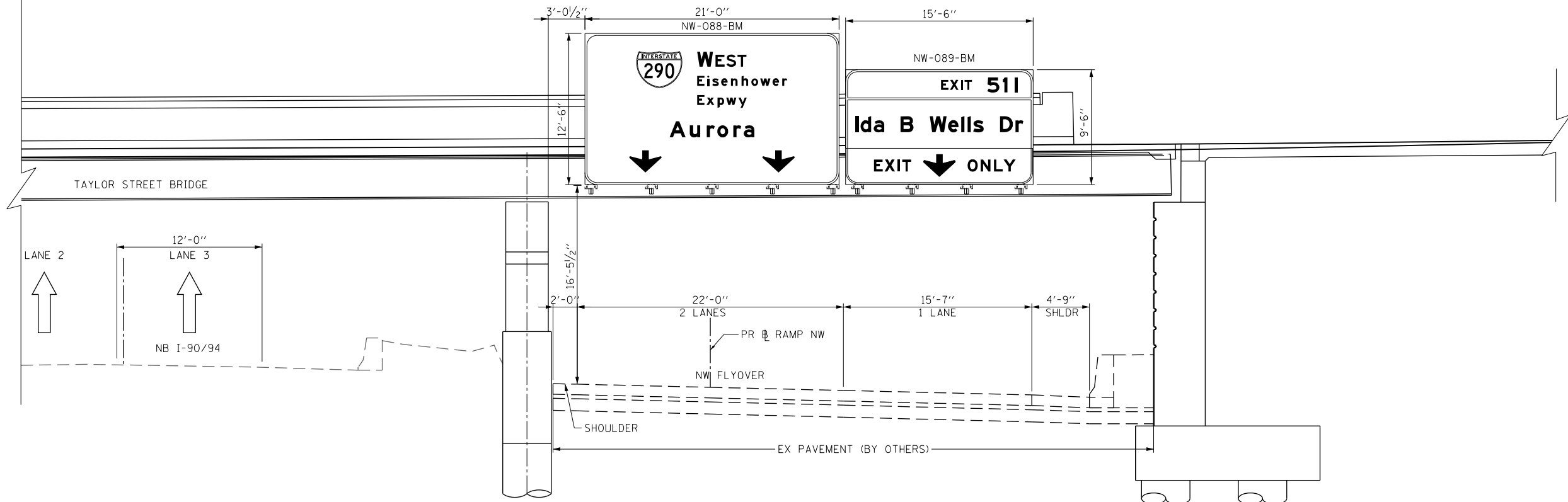
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**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

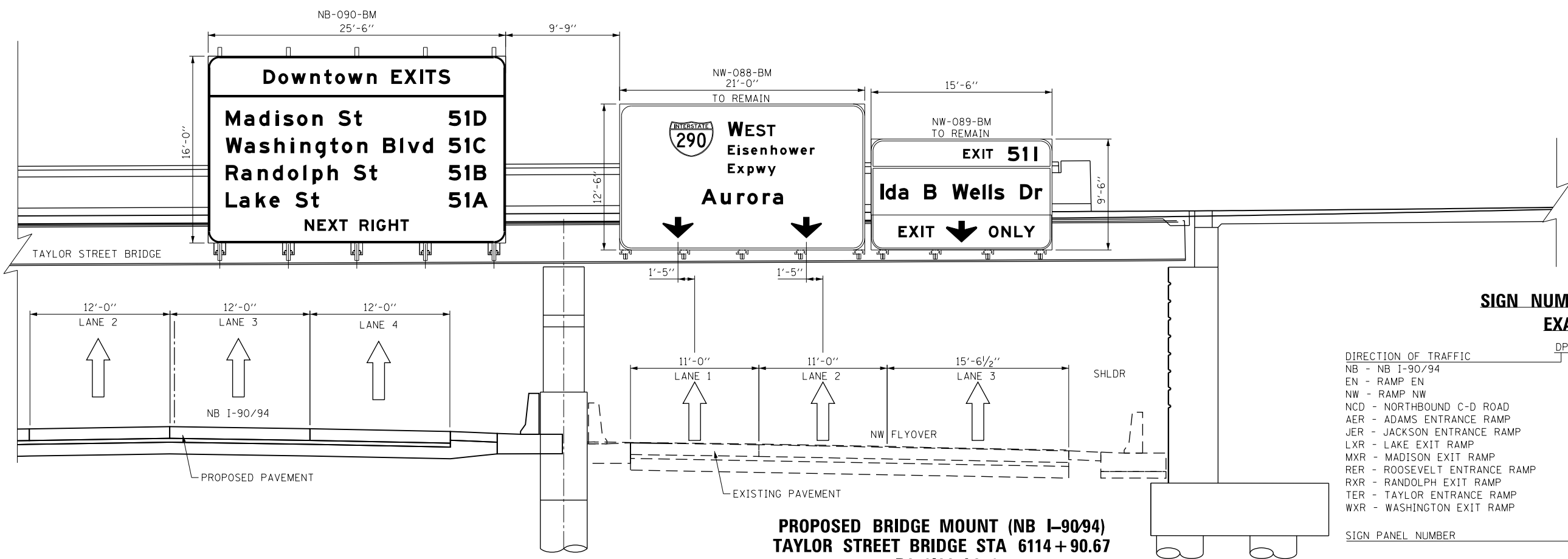
OVERHEAD SIGN STRUCTURES SIGN PANEL PLACEMENT	
SCALE: 1" = 5'	SHEET 13 OF 23 SHEETS STA. TO STA.

F.A.I. RTE. 90/94/290	SECTION 2015-D19R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 940
CONTRACT NO. 62A76				NB-11
ILLINOIS FED. AID PROJECT				

NOTES:
 1. SEE BRIDGE MOUNT SIGN STRUCTURES DETAILS FOR LAYOUT OF SUPPORTS.



**EXISTING BRIDGE MOUNT (NB I-90/94)
 TAYLOR STREET BRIDGE STA 6114 + 90.67
 #1B016I094L052.1**



**PROPOSED BRIDGE MOUNT (NB I-90/94)
 TAYLOR STREET BRIDGE STA 6114 + 90.67
 #1B016I094L052.1**

SIGN NUMBERING CODE EXAMPLE

DIRECTION OF TRAFFIC	MOUNTING TYPE
NB - NB I-90/94	ST - STEEL POST
EN - RAMP EN	TS - TELESCOPING STEEL
NW - RAMP NW	LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD	SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP	SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP	BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP	BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP	WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP	OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP	TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP	FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP	MP - METAL POST
	BW - BARRIER WALL MOUNTED
	PP - PARAPET OR PIER MOUNTED

SIGN PANEL NUMBER: DP-01-LP

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D162A76-SHT-Sign-OSS-12.dgn	DESIGNED - HJF	REVISED -
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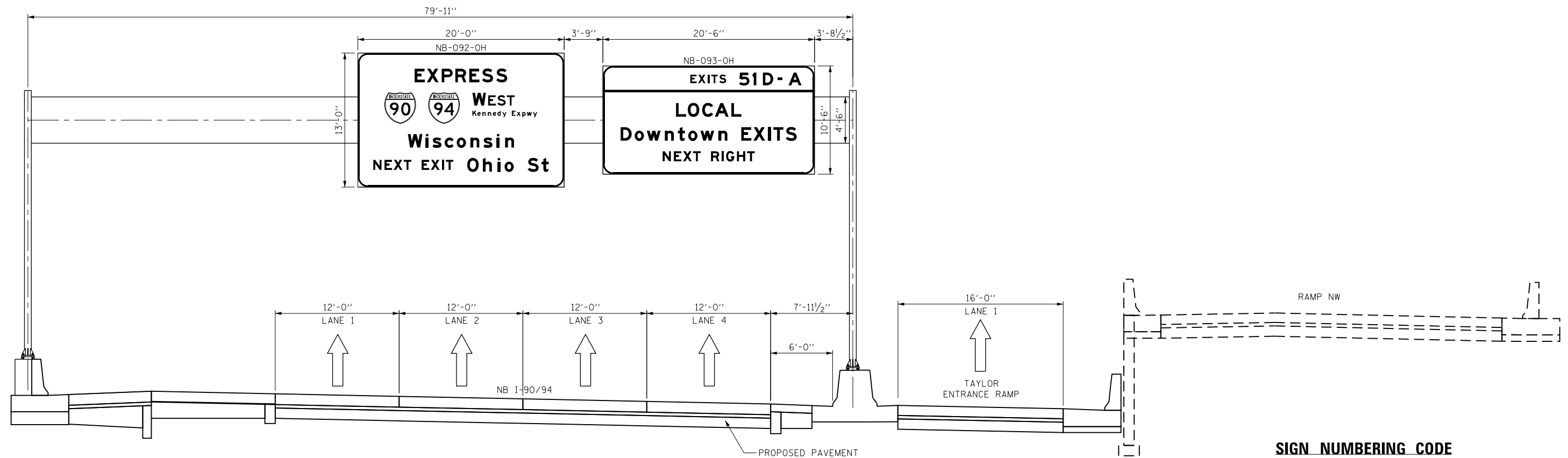
**STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
 SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 14 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	941
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

FILE PATH = p:\NECOM\NA-NW5\elecmon\line\local\I-90\DS02\NA\Documents\01\America\Transportation\60269938 Circle Phase\I-90\006_Roadway\Sheets\62A76_Contract\0162A76-SHT-Sign-OSS-13.dgn



**PROPOSED SPAN MOUNT (NB I-90/94)
NORTH OF TAYLOR STREET STA 6121+69.00
#1S0161094L052.0**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC		DP-01-LP	MOUNTING TYPE	
NB - NB I-90/94	NW - RAMP NW		ST - STEEL POST	
EN - RAMP EN	NCD - NORTHBOUND C-D ROAD		TS - TELESCOPING STEEL	
	AER - ADAMS ENTRANCE RAMP		LP - LIGHT POLE BANDING	
	JER - JACKSON ENTRANCE RAMP		SP - SIGNAL POLE BANDING	
	LXR - LAKE EXIT RAMP		SA - SIGNAL POLE MAST ARM	
	MXR - MADISON EXIT RAMP		BM - BRIDGE MOUNTED	
	RER - ROOSEVELT ENTRANCE RAMP		BS - BREAKAWAY STEEL	
	RXR - RANDOLPH EXIT RAMP		WP - WOOD POST	
	TER - TAYLOR ENTRANCE RAMP		OH - OVERHEAD	
	WXR - WASHINGTON EXIT RAMP		TM - TRUSS SUPPORT MOUNTED	
			FM - FENCE MOUNTED	
			MP - METAL POST	
			BW - BARRIER WALL MOUNTED	
			PP - PARAPET OR PIER MOUNTED	



D162A76-SHT-Sign-OSS-13.dgn	DESIGNED - HJF	REVISED -
USER NAME = amkluver	DRAWN - MSW	REVISED -
PLOT SCALE = 10.0000 / in.	CHECKED - MJL	REVISED -
PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

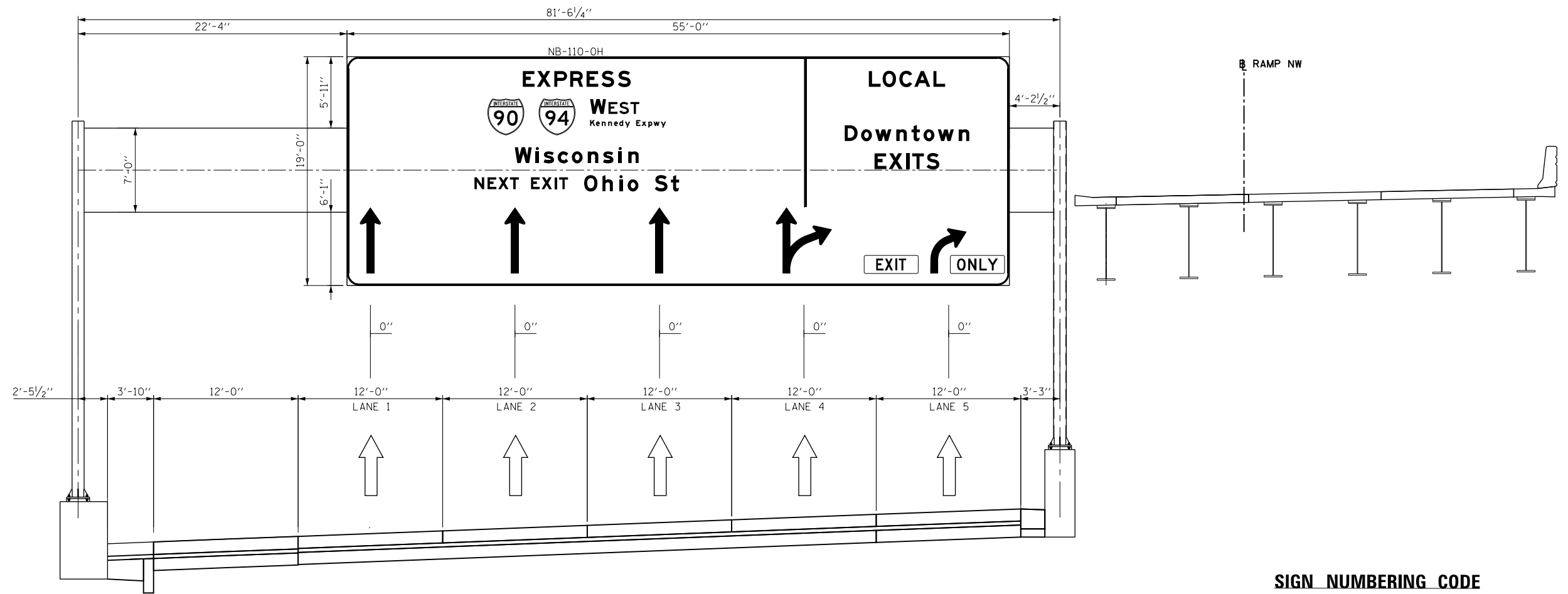
**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 15 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	942
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-13

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**PROPOSED SPAN MOUNT (NB I-90/94)
C-D DIVERGENCE SOUTH OF HARRISON STREET STA 6127 + 75.00
#1S016I094L051.9**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED



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**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

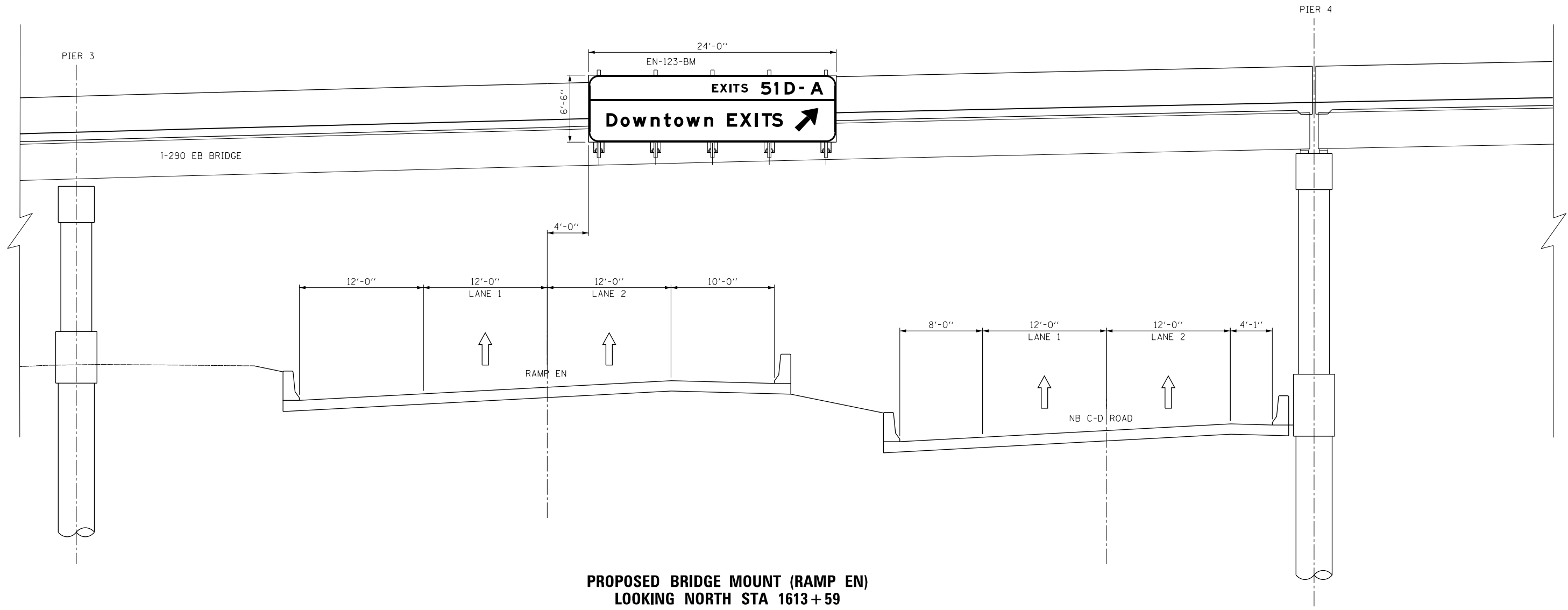
**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 16 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	943
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-15

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**PROPOSED BRIDGE MOUNT (RAMP EN)
LOOKING NORTH STA 1613 + 59
#1B0161094L051.8**

NOTES:
1. SEE BRIDGE MOUNT SIGN STRUCTURES DETAILS FOR LAYOUT OF SUPPORTS.

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	MOUNTING TYPE
NB - NB I-90/94	ST - STEEL POST
EN - RAMP EN	TS - TELESCOPING STEEL
NW - RAMP NW	LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD	SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP	SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP	BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP	BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP	WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP	OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP	TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP	FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP	MP - METAL POST
	BW - BARRIER WALL MOUNTED
	PP - PARAPET OR PIER MOUNTED



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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 17 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	944
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-18

NOTES:

- SEE BRIDGE MOUNT SIGN STRUCTURES DETAILS FOR LAYOUT OF SUPPORTS.

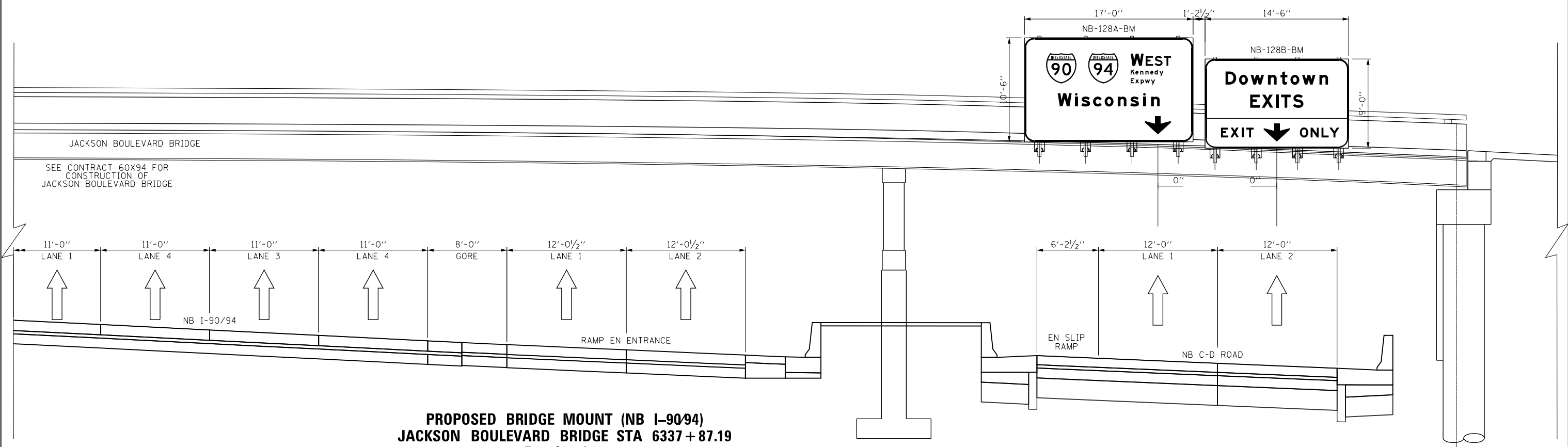
NO EXISTING BRIDGE MOUNTED SIGNS

SIGN NUMBERING CODE

EXAMPLE

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED

SIGN PANEL NUMBER



**PROPOSED BRIDGE MOUNT (NB I-90/94)
JACKSON BOULEVARD BRIDGE STA 6337 + 87.19
#1B0161094L051.5**

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PLOT DATE = 1/29/2020	DATE - 1/29/20	REVISED -

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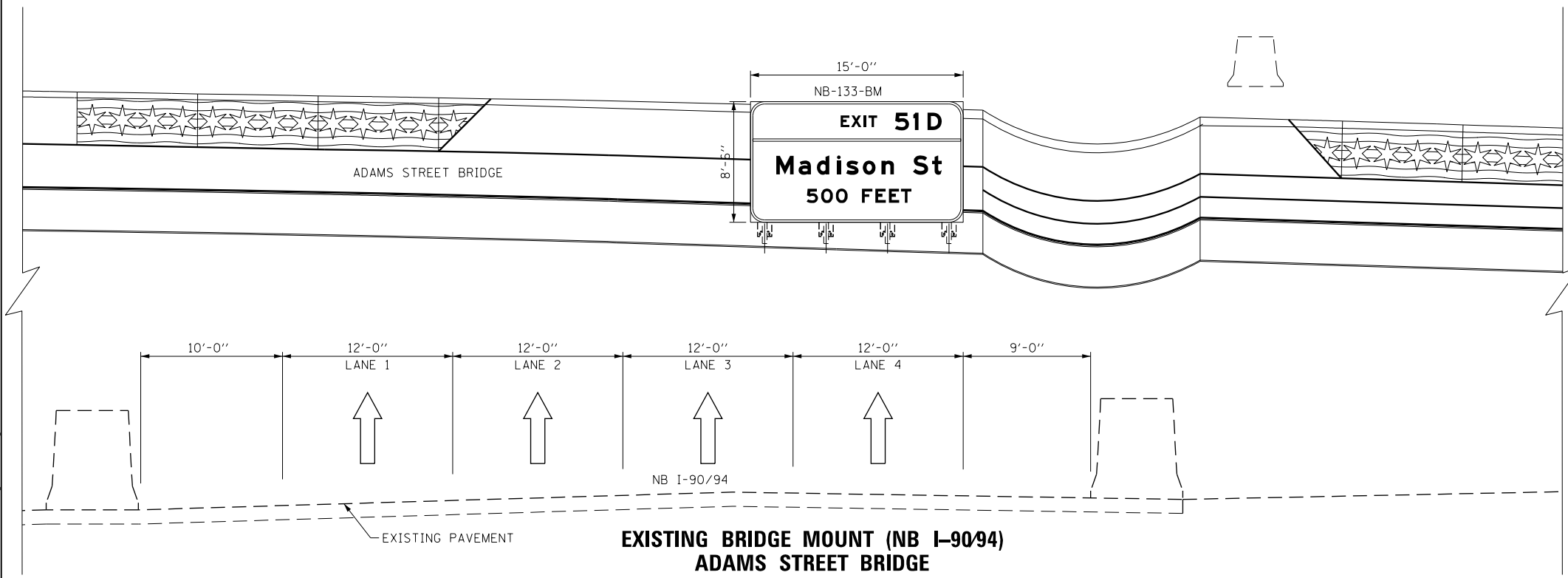
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 18 OF 23 SHEETS STA. TO STA.

F.A.I. RTE. 90/94/290	SECTION 2015-D19R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 945
CONTRACT NO. 62A76				ILLINOIS FED. AID PROJECT

NB-18A



**EXISTING BRIDGE MOUNT (NB I-90/94)
ADAMS STREET BRIDGE
#1B016I094L051.4**

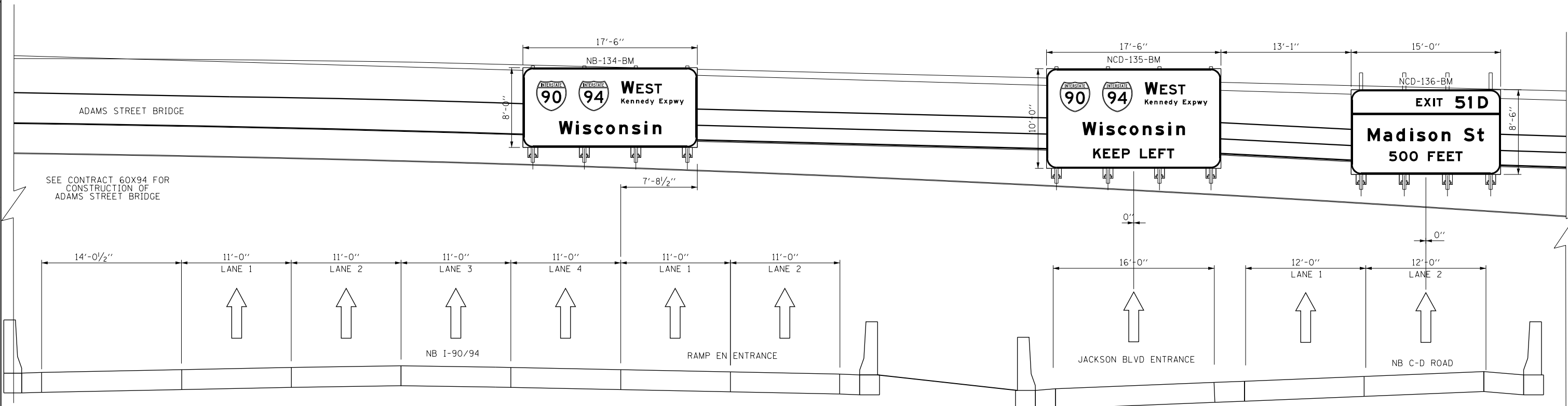
NOTES:

1. ALL DIMENSIONS SHOWN FOR THE EXISTING BRACKETS ARE APPROXIMATED. CONTRACTOR SHALL VERIFY ALL DIMENSIONS PRIOR TO ORDERING SIGNS.
2. SEE BRIDGE MOUNT SIGN STRUCTURES DETAILS FOR LAYOUT OF SUPPORTS.

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED

SIGN PANEL NUMBER



**PROPOSED BRIDGE MOUNT (NB I-90/94)
ADAMS STREET BRIDGE STA 6149 + 96.00
#1B016I094L051.4**

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**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

OVERHEAD SIGN STRUCTURES SIGN PANEL PLACEMENT			
SCALE: 1" = 5'	SHEET 19 OF 23 SHEETS	STA.	TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	946
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SIGN NUMBERING CODE

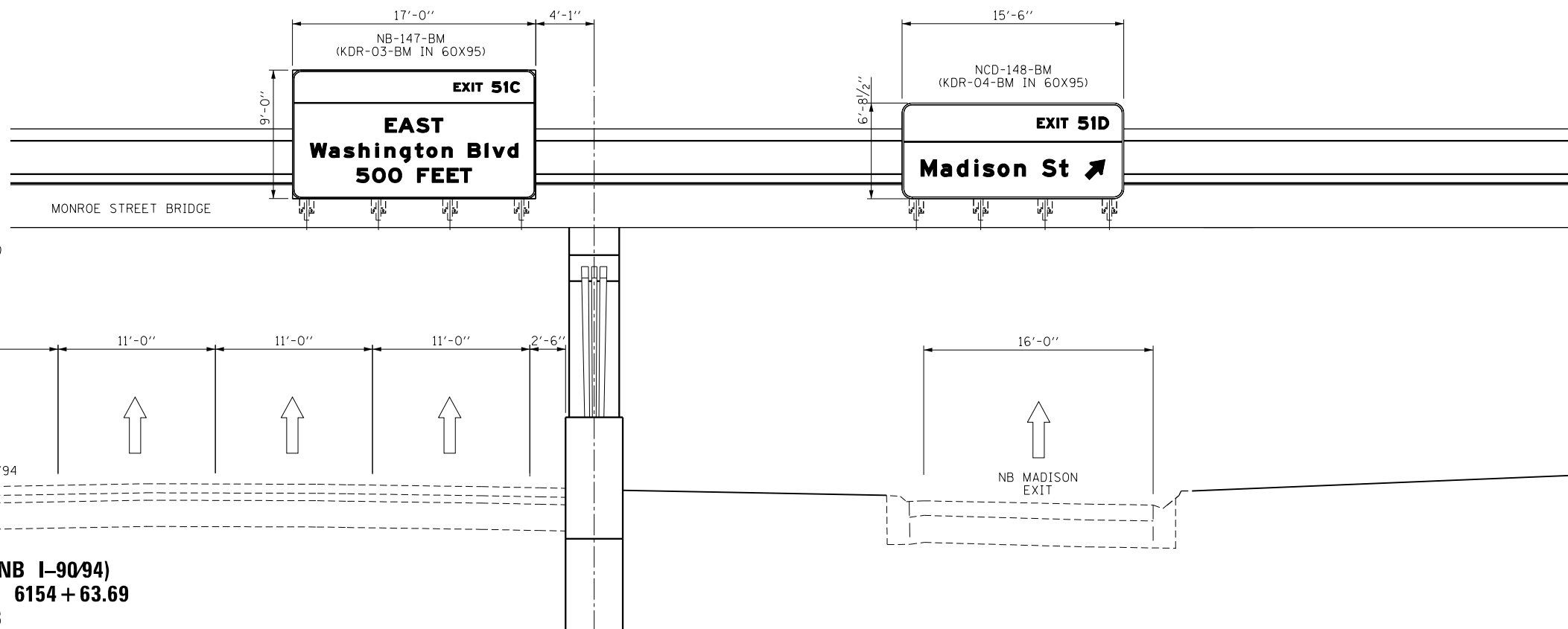
EXAMPLE

DIRECTION OF TRAFFIC
 NB - NB I-90/94
 EN - RAMP EN
 NW - RAMP NW
 NCD - NORTHBOUND C-D ROAD
 AER - ADAMS ENTRANCE RAMP
 JER - JACKSON ENTRANCE RAMP
 LXR - LAKE EXIT RAMP
 MXR - MADISON EXIT RAMP
 RER - ROOSEVELT ENTRANCE RAMP
 RXR - RANDOLPH EXIT RAMP
 TER - TAYLOR ENTRANCE RAMP
 WXR - WASHINGTON EXIT RAMP

DP-01-LP

MOUNTING TYPE
 ST - STEEL POST
 TS - TELESCOPING STEEL
 LP - LIGHT POLE BANDING
 SP - SIGNAL POLE BANDING
 SA - SIGNAL POLE MAST ARM
 BM - BRIDGE MOUNTED
 BS - BREAKAWAY STEEL
 WP - WOOD POST
 OH - OVERHEAD
 TM - TRUSS SUPPORT MOUNTED
 FM - FENCE MOUNTED
 MP - METAL POST
 BW - BARRIER WALL MOUNTED
 PP - PARAPET OR PIER MOUNTED

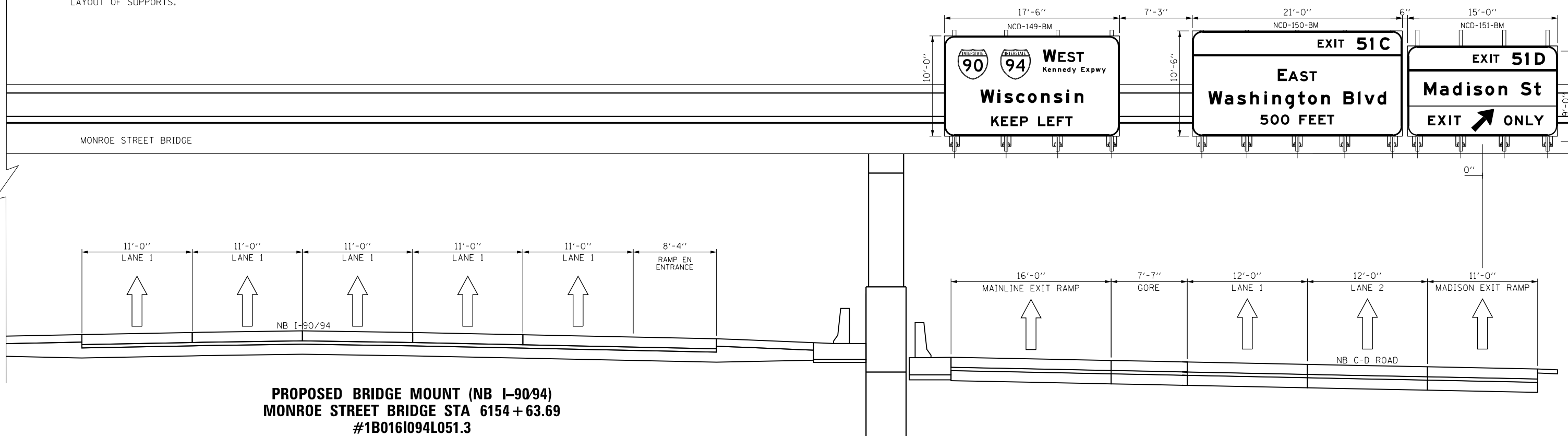
SIGN PANEL NUMBER



EXISTING BRIDGE MOUNT (NB I-90/94)
MONROE STREET BRIDGE STA 6154 + 63.69
#1B016I094L051.3

NOTES:

- SEE BRIDGE MOUNT SIGN STRUCTURES DETAILS FOR LAYOUT OF SUPPORTS.



PROPOSED BRIDGE MOUNT (NB I-90/94)
MONROE STREET BRIDGE STA 6154 + 63.69
#1B016I094L051.3

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 DRAWN - MSW
 CHECKED - MJL
 DATE - 1/29/20

REVISED -
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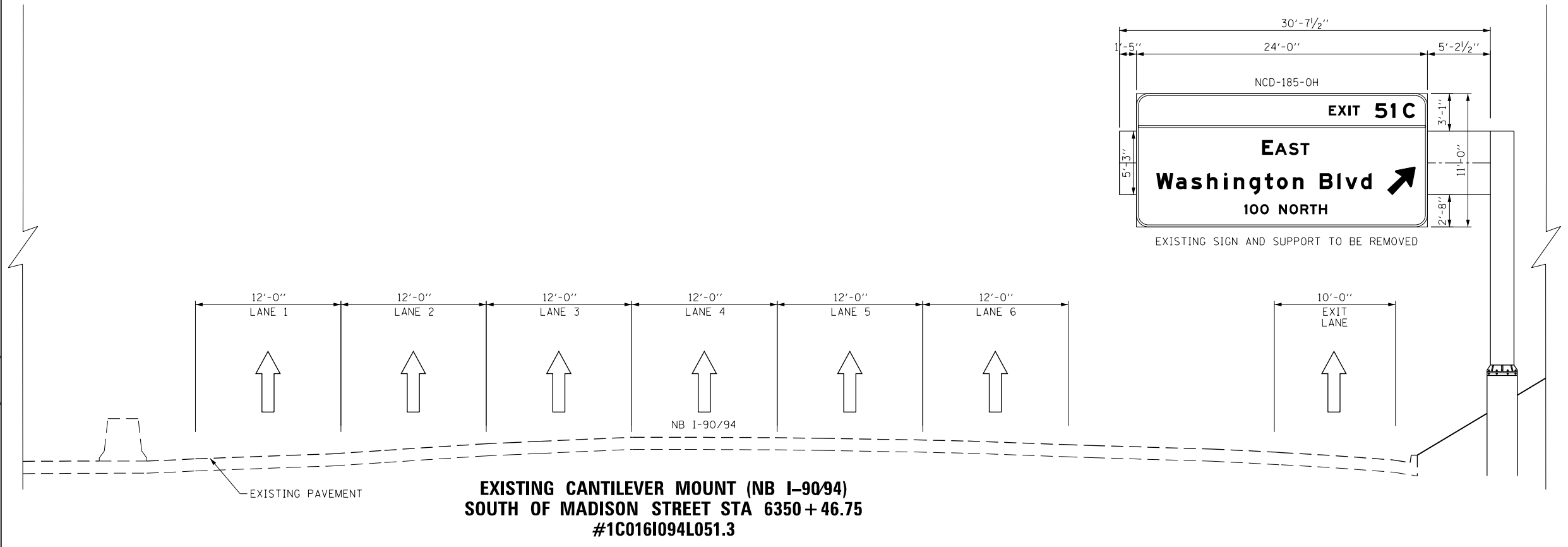
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT
 SCALE: 1" = 5' SHEET 20 OF 23 SHEETS STA. TO STA.

F.A.I. R.T.E. 90/94/290 SECTION 2015-D19R COUNTY COOK TOTAL SHEETS 2155 SHEET NO. 947 CONTRACT NO. 62A76 ILLINOIS FED. AID PROJECT

NB-20

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**EXISTING CANTILEVER MOUNT (NB I-90/94)
SOUTH OF MADISON STREET STA 6350 + 46.75
#1C0161094L051.3**

**SIGN NUMBERING CODE
EXAMPLE**

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
SIGN PANEL NUMBER		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED



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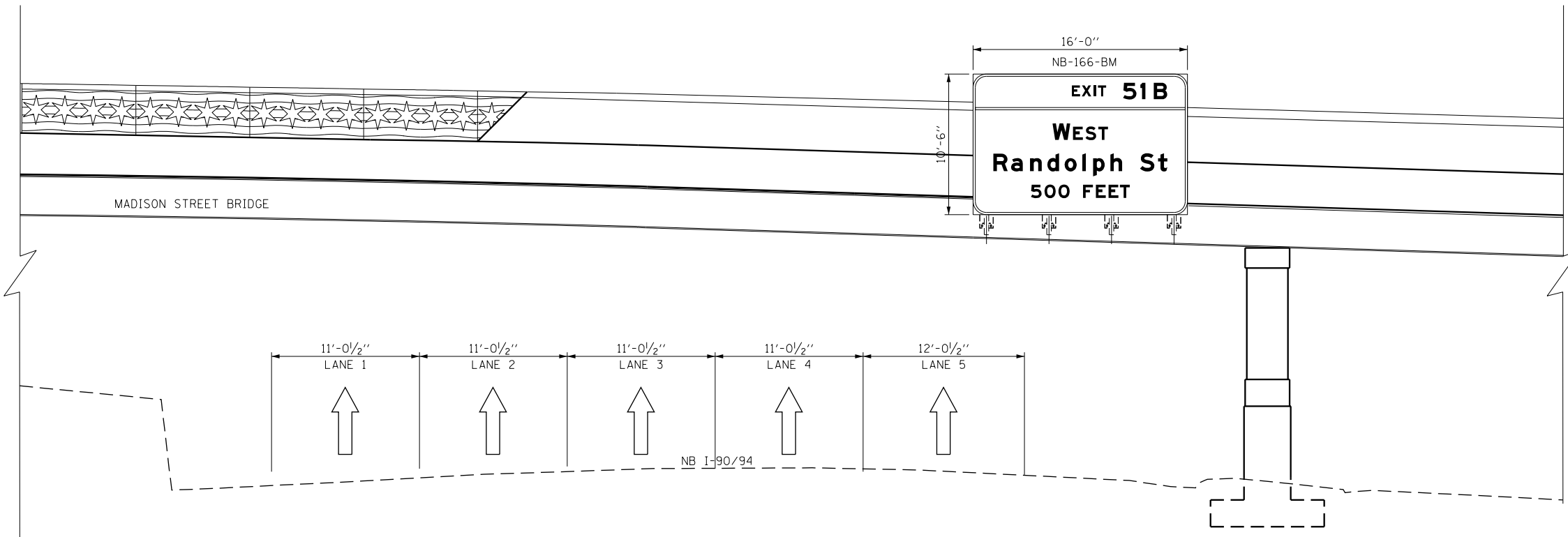
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
SIGN PANEL PLACEMENT**

SCALE: 1" = 5' SHEET 21 OF 23 SHEETS STA. TO STA.

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-D19R	COOK	2155	948
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-21

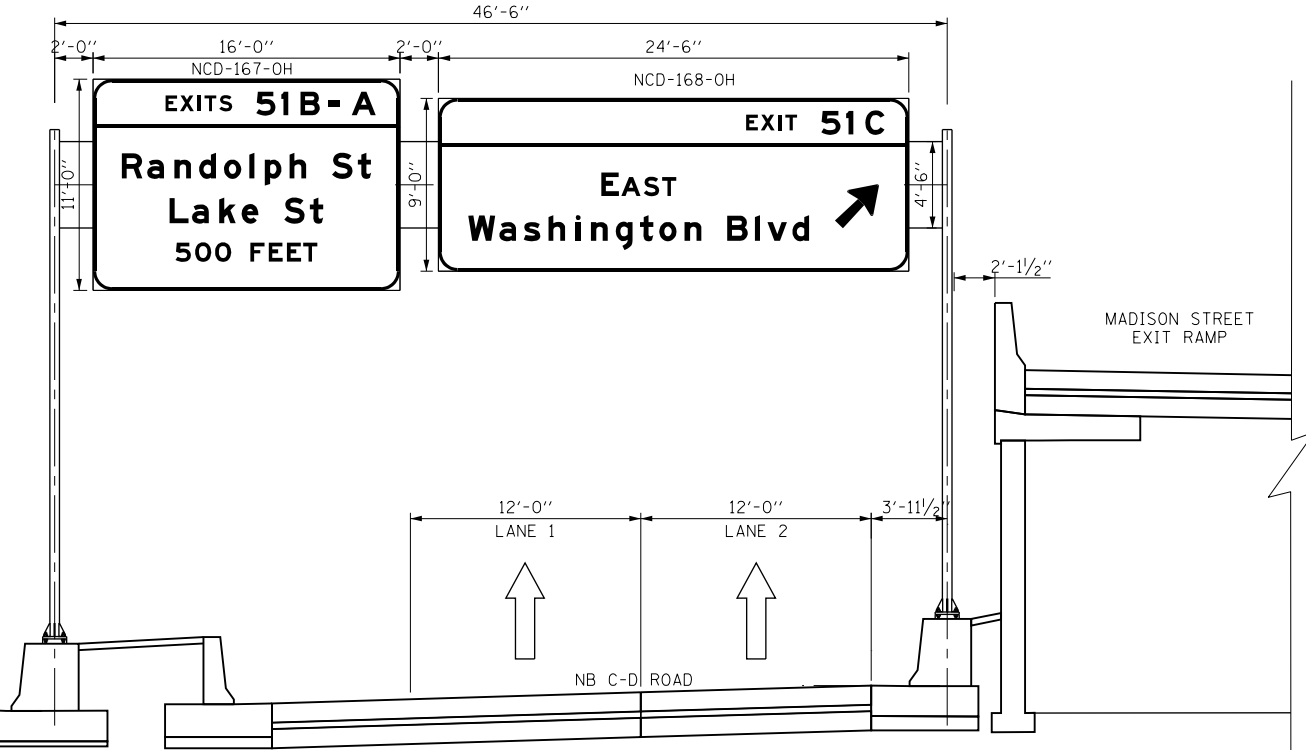
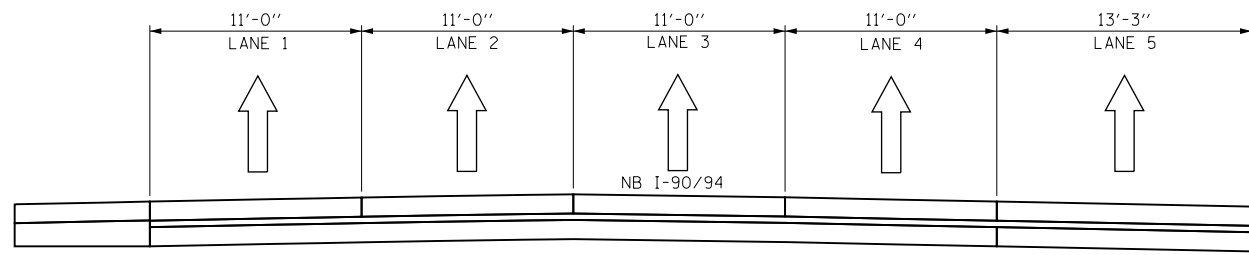


NOTES:
 1. SEE BRIDGE MOUNT SIGN STRUCTURES DETAILS FOR LAYOUT OF SUPPORTS.

**EXISTING BRIDGE MOUNT (NB I-90/94)
 MADISON STREET BRIDGE STA 6159 + 30.34
 #1B016I094L051.3**

**SIGN NUMBERING CODE
 EXAMPLE**

DIRECTION OF TRAFFIC	DP-01-LP	MOUNTING TYPE
NB - NB I-90/94		ST - STEEL POST
EN - RAMP EN		TS - TELESCOPING STEEL
NW - RAMP NW		LP - LIGHT POLE BANDING
NCD - NORTHBOUND C-D ROAD		SP - SIGNAL POLE BANDING
AER - ADAMS ENTRANCE RAMP		SA - SIGNAL POLE MAST ARM
JER - JACKSON ENTRANCE RAMP		BM - BRIDGE MOUNTED
LXR - LAKE EXIT RAMP		BS - BREAKAWAY STEEL
MXR - MADISON EXIT RAMP		WP - WOOD POST
RER - ROOSEVELT ENTRANCE RAMP		OH - OVERHEAD
RXR - RANDOLPH EXIT RAMP		TM - TRUSS SUPPORT MOUNTED
TER - TAYLOR ENTRANCE RAMP		FM - FENCE MOUNTED
WXR - WASHINGTON EXIT RAMP		MP - METAL POST
		BW - BARRIER WALL MOUNTED
		PP - PARAPET OR PIER MOUNTED
SIGN PANEL NUMBER		



**PROPOSED SPAN MOUNT (NB C-D ROAD)
 SOUTH OF MADISON STREET STA 6351 + 55.00
 #1S016I094L051.3**

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**STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION**

OVERHEAD SIGN STRUCTURES SIGN PANEL PLACEMENT	
SCALE: 1" = 5'	SHEET 22 OF 23 SHEETS STA. TO STA.

F.A.I. R.T.E. 90/94/290	SECTION 2015-D19R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 949
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

NB-22

SIGN NUMBERING CODE

EXAMPLE

DIRECTION OF TRAFFIC

- NB - NB I-90/94
- EN - RAMP EN
- NW - RAMP NW
- NCD - NORTHBOUND C-D ROAD
- AER - ADAMS ENTRANCE RAMP
- JER - JACKSON ENTRANCE RAMP
- LXR - LAKE EXIT RAMP
- MXR - MADISON EXIT RAMP
- RER - ROOSEVELT ENTRANCE RAMP
- RXR - RANDOLPH EXIT RAMP
- TER - TAYLOR ENTRANCE RAMP
- WXR - WASHINGTON EXIT RAMP

SIGN PANEL NUMBER

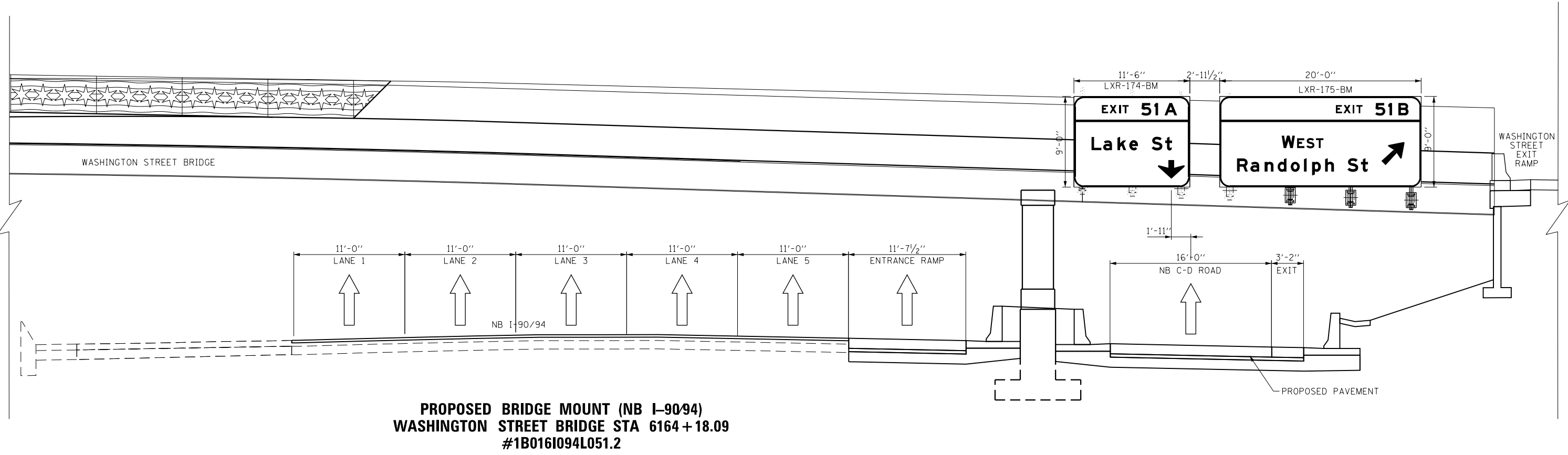
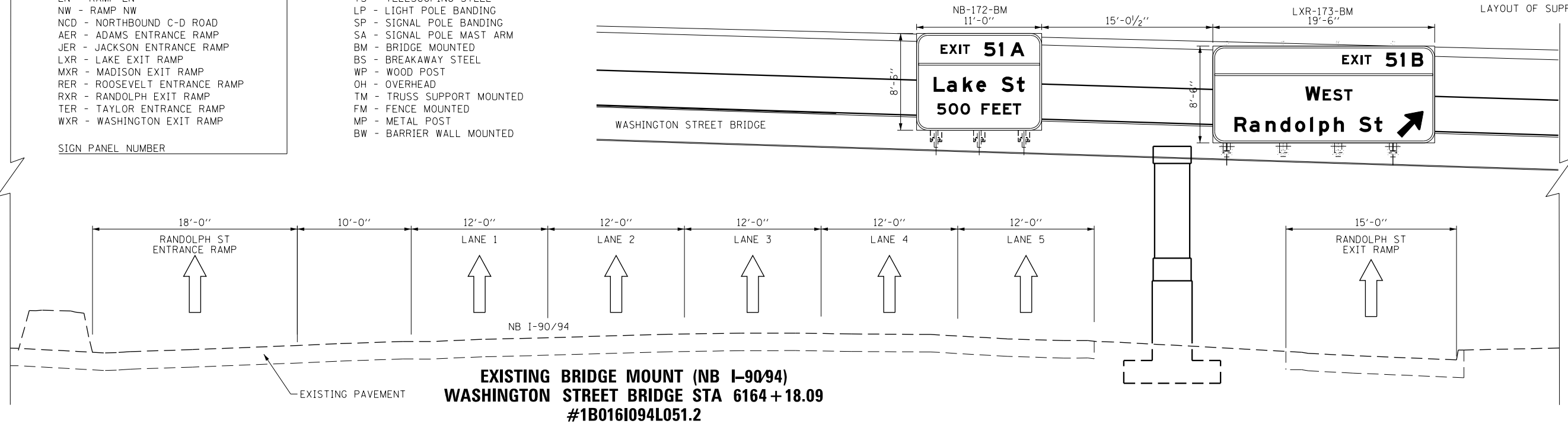
DP-01-LP

MOUNTING TYPE

- ST - STEEL POST
- TS - TELESCOPING STEEL
- LP - LIGHT POLE BANDING
- SP - SIGNAL POLE BANDING
- SA - SIGNAL POLE MAST ARM
- BM - BRIDGE MOUNTED
- BS - BREAKAWAY STEEL
- WP - WOOD POST
- OH - OVERHEAD
- TM - TRUSS SUPPORT MOUNTED
- FM - FENCE MOUNTED
- MP - METAL POST
- BW - BARRIER WALL MOUNTED

NOTES:

1. ALL DIMENSIONS SHOWN FOR THE EXISTING BRACKETS ON THE BRIDGE MOUNT ARE APPROXIMATED. CONTRACTOR SHALL VERIFY ALL DIMENSIONS PRIOR TO ORDERING SIGNS.
2. SEE BRIDGE MOUNT SIGN STRUCTURES DETAILS FOR LAYOUT OF SUPPORTS.



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D162A76-SHT-Sign-OSS-23.dgn	DESIGNED - HJF	REVISED -
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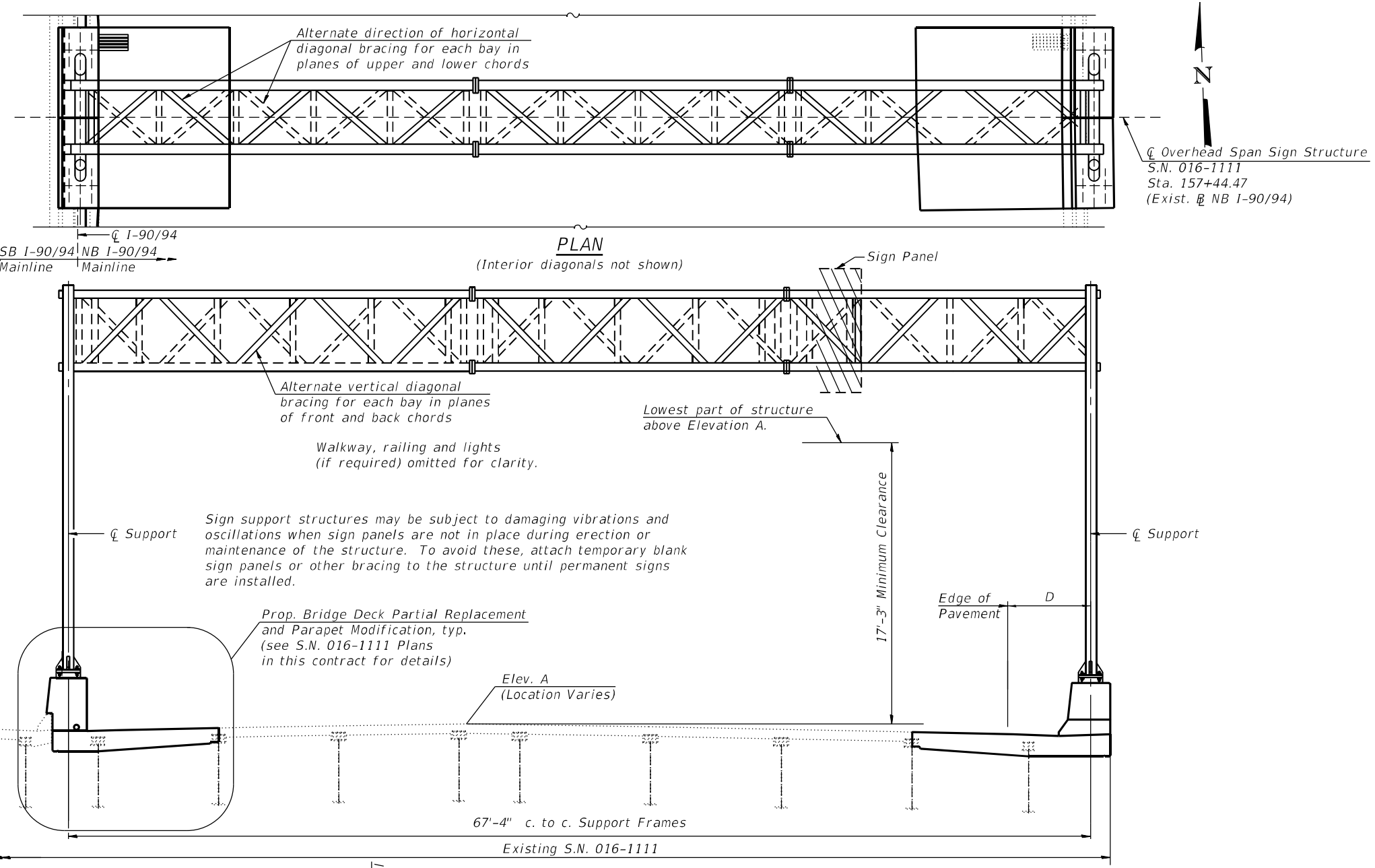
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CHECKED - MJL	REVISED -
DATE - 1/29/20	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES	
SIGN PANEL PLACEMENT	
SCALE: 1" = 5'	SHEET 23 OF 23 SHEETS STA. TO STA.

F.A.I. RTE. 90/94/290	SECTION 2015-D19R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 950
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

FILE NAME: D:\V\AECOM\NA-AV51...recomonline-local\AECOM_DS02_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structures\62A76_Span_Structure\62A76-Span-SS301-SignStruct.dgn



GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY

WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

DESIGN STRESSES:
Field Units
f'c = 4,000 p.s.i. (Concrete Superstructure)
fy = 60,000 p.s.i. (Reinforcement)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specifications.

MATERIALS: Aluminum Alloys as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53. All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer.
The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" must satisfy the requirements of AASHTO M164 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if Members interfere) must satisfy the requirements of ASTM A449, ASTM A193, Grade B7, or approved alternate, and must have matching lock nuts. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolts and lock nuts must be hot dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240 Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.

U-BOLTS AND EYEBOLTS: U-Bolts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, Condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Eyebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts and hot dip galvanized per AASHTO M232. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolt and Eyebolt lock nut.

GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111. Painting is not permitted.

ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

WALKWAY: Walkway grating, walkway brackets, handrails, lighting, and associated components shown in these plans on the traffic side of the sign structure/sign panel will not be installed with Contract 62A76. The truss grating and maintenance walkway behind the sign panel will be included with Overhead Sign Structure Span - Type III-A.

ELEVATION
(Looking at Face of Signs**)

Structure Number	*** Station	Design Truss Type	c. to c. Supports	t Elev. A	Dim. D	tt Height of Tallest Sign	Total Sign Area
1S0161094L052.9	157+44.47	III-A	67'-4"	627.44	4'-10 1/2"	20'-6"	1063.25 Sq. Ft.

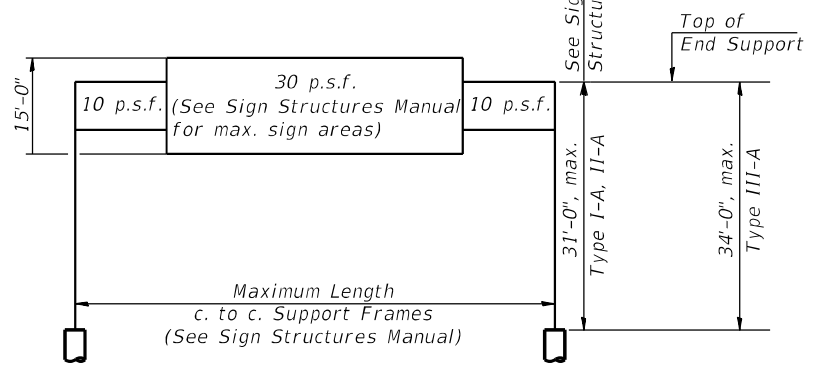
*If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.

**Looking upstation for structures with signs both sides.

***Measured along Exist. @ NB I-90/94

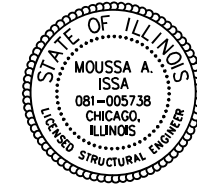
t Verify in Field

tt Includes height of Exit Hat



DESIGN WIND LOADING DIAGRAM

Parameters shown are basis for I.D.O.T. Standards and Sign Manual Tables. Installations not within dimensional limits shown require special analysis for all components.



SIGNED *Moussa A. Issa*
DR. MOUSSA A. ISSA, S.E., IL. LIC. NO. 081-005738
EXPIRES 11-30-2020
DATE 01/29/2020 FOR SHEETS SS01 THRU SS08
(TOTAL OF 8 SHEETS)

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
OVERHEAD SIGN STRUCTURE SPAN - TYPE III-A	Foot	68



USER NAME = marina.stoica	DESIGNED - AMS, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/29/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

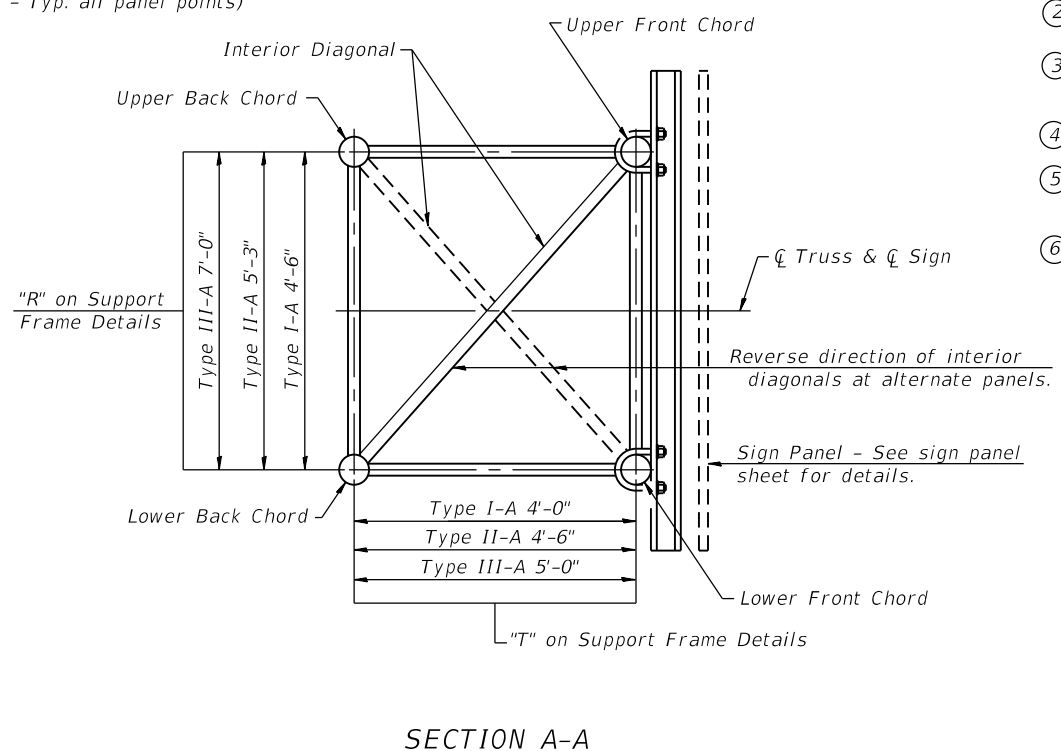
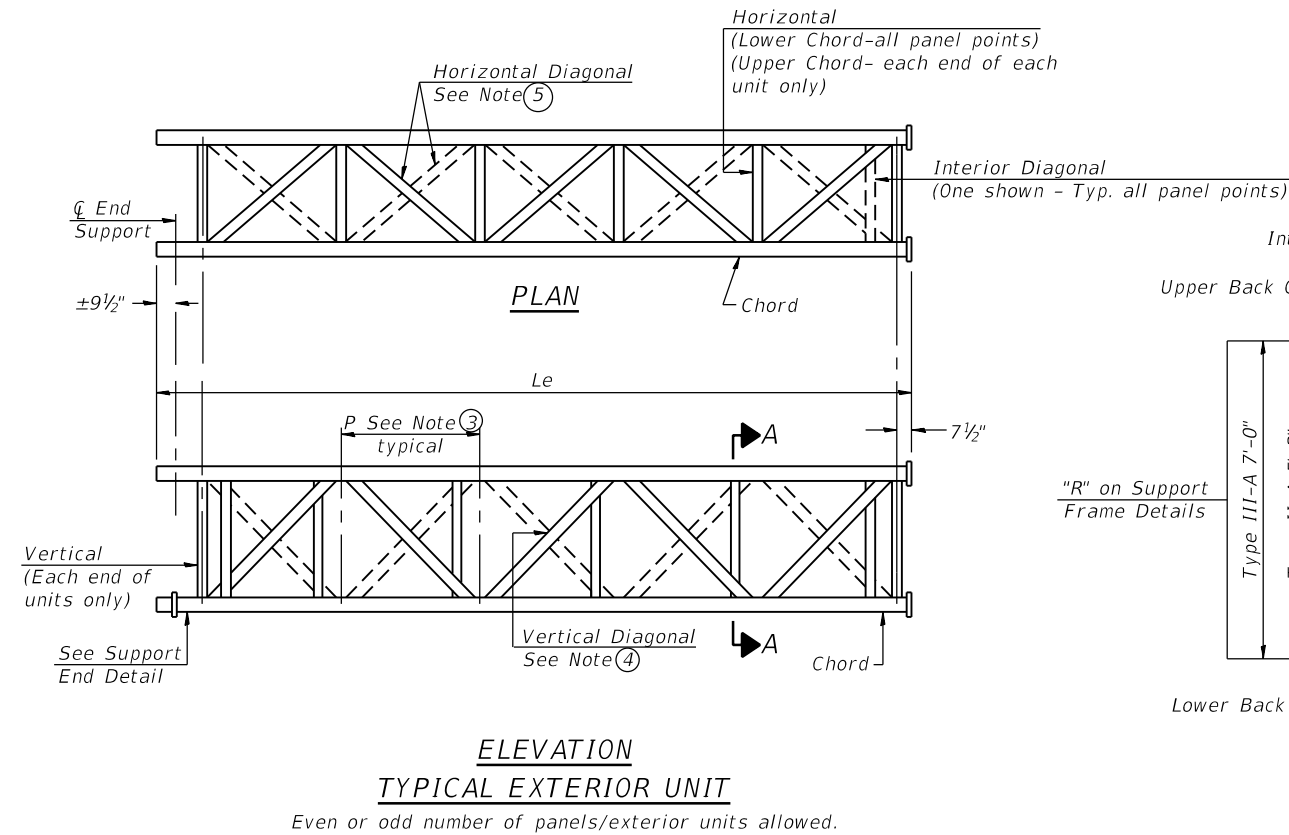
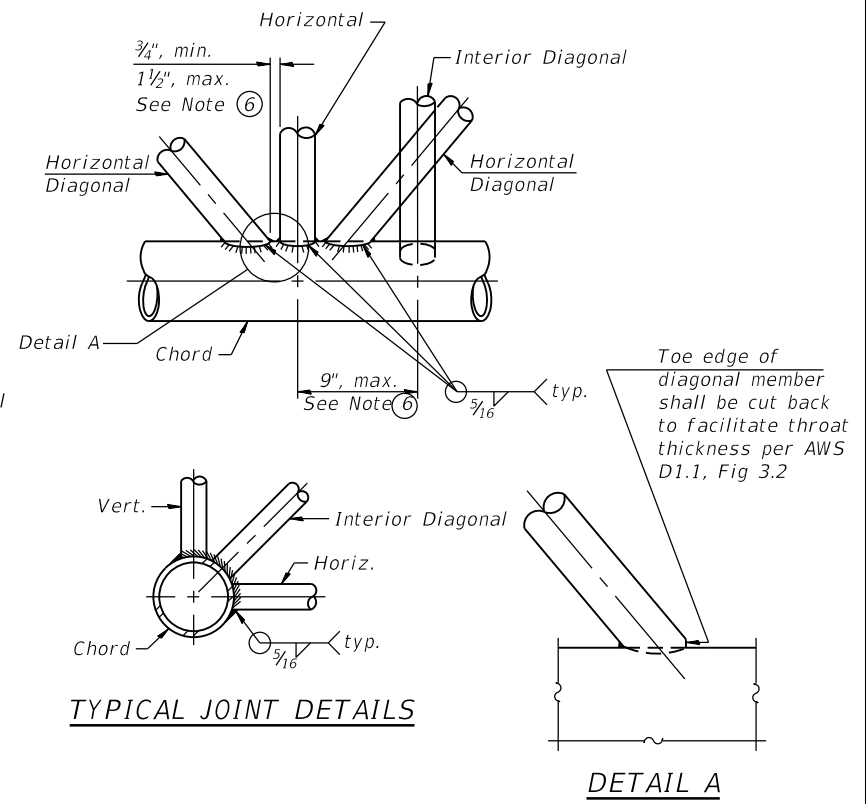
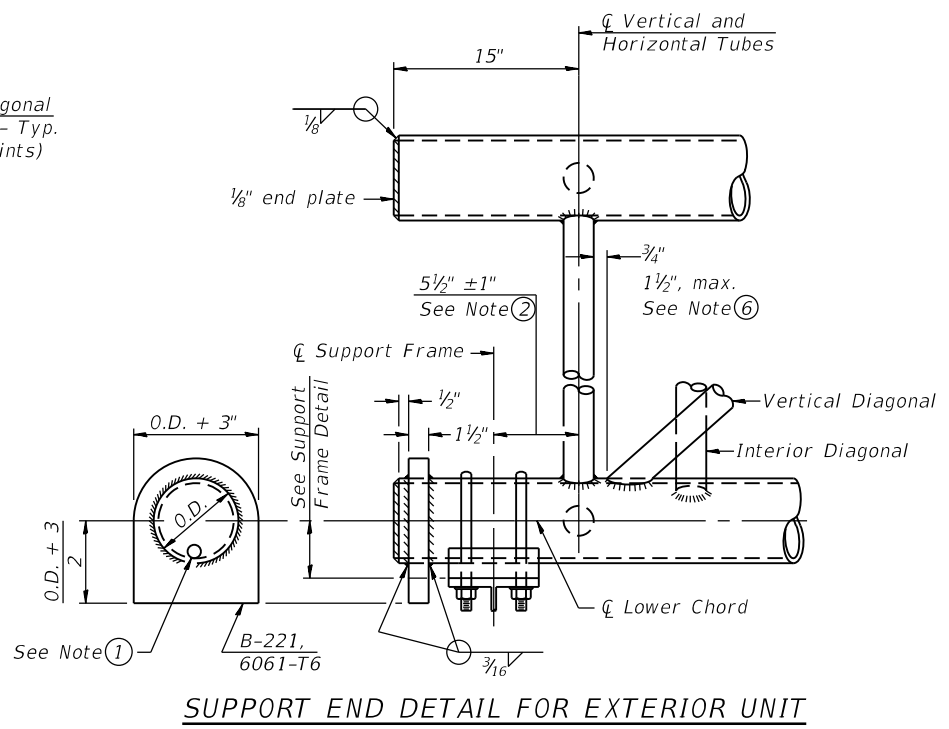
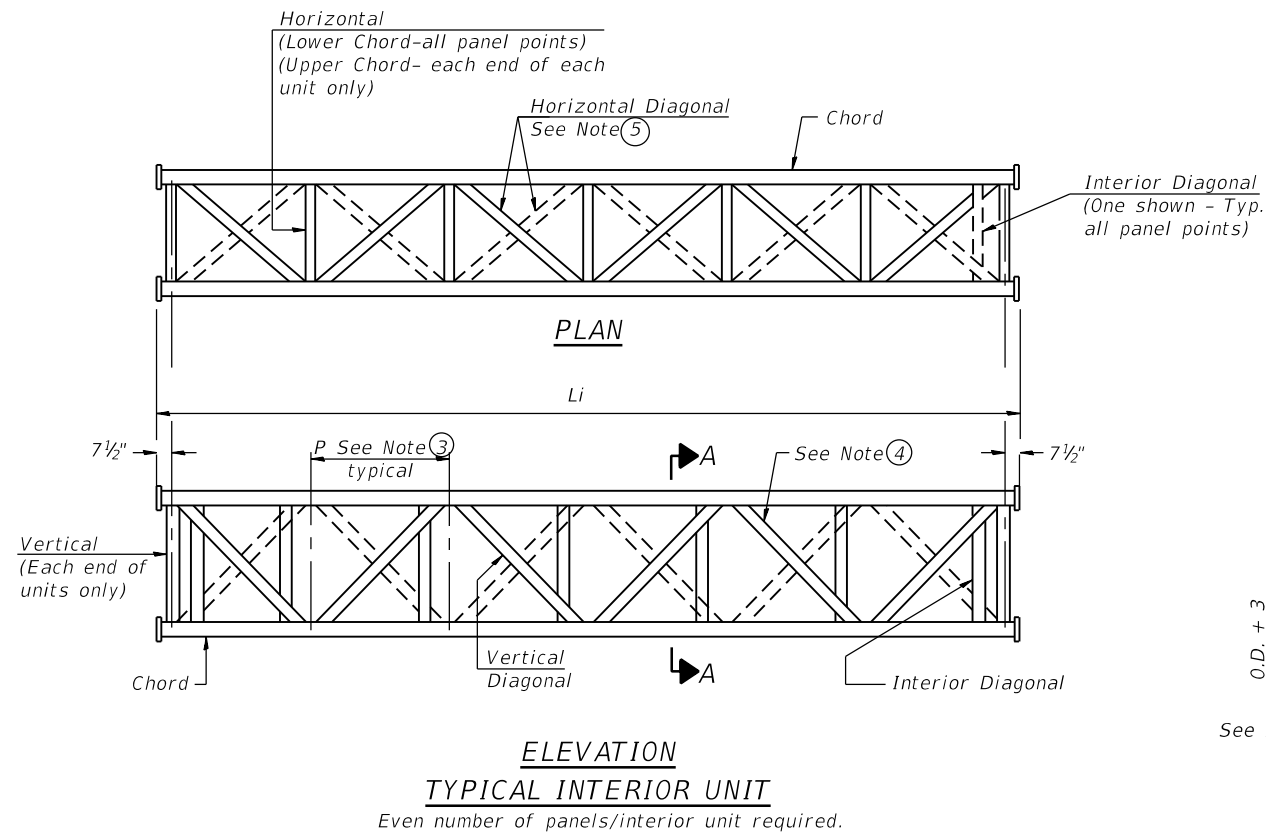
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES - GENERAL PLAN & ELEVATION - ALUMINUM TRUSS & STEEL SUPPORTS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 951
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SHEET NO. SS01 OF SS129 SHEETS

FILE NAME: D:\V\AECOM-NA-AWS1\arecomonline\local\AECOM_ID502_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structures\62A76-Span-SS302-SignStruct.dgn



- ① Contractor may alternatively use standard aluminum drive-fit cap to close end. 1/2" Ø drain hole in end plate/drive-fit cap. (Typ. at ends of all chords)
- ② 5 1/2" end dimension may vary by ±1" to provide uniform panel spacing (P).
- ③ Panel spacing (P) shall be uniform for entire truss and between 4'-0" and 5'-0" for Type I-A or 4'-0" and 5'-6" for Types II-A and III-A.
- ④ Vertical Diagonals in front and back face shall alternate.
- ⑤ Hidden lines show wind bracing alternates direction between planes of top and bottom chords.
- ⑥ All diagonals shall be detailed for minimum offset from the panel point based on the following: Offset shall be such as to provide a 3/4" minimum to 1 1/2" maximum clearance between any diagonal and any horizontal or vertical member, and to provide clearance for U-bolt connections of signs or walkway brackets.

05-A-2

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	AMS, EBK	REVISED -	
		CHECKED -	MAI, JJS	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	AMS, EBK	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JJS	REVISED -	

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES - ALUMINUM TRUSS
DETAILS FOR TRUSS TYPES I-A, II-A AND III-A**

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	952
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

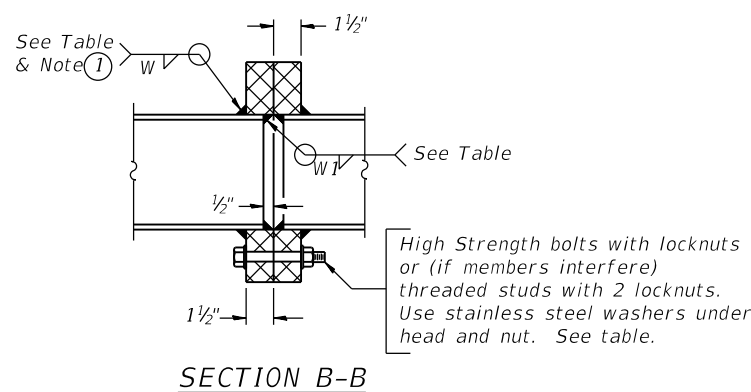
SHEET NO. SS02 OF SS129 SHEETS

11:07:38 AM

TRUSS UNIT TABLE

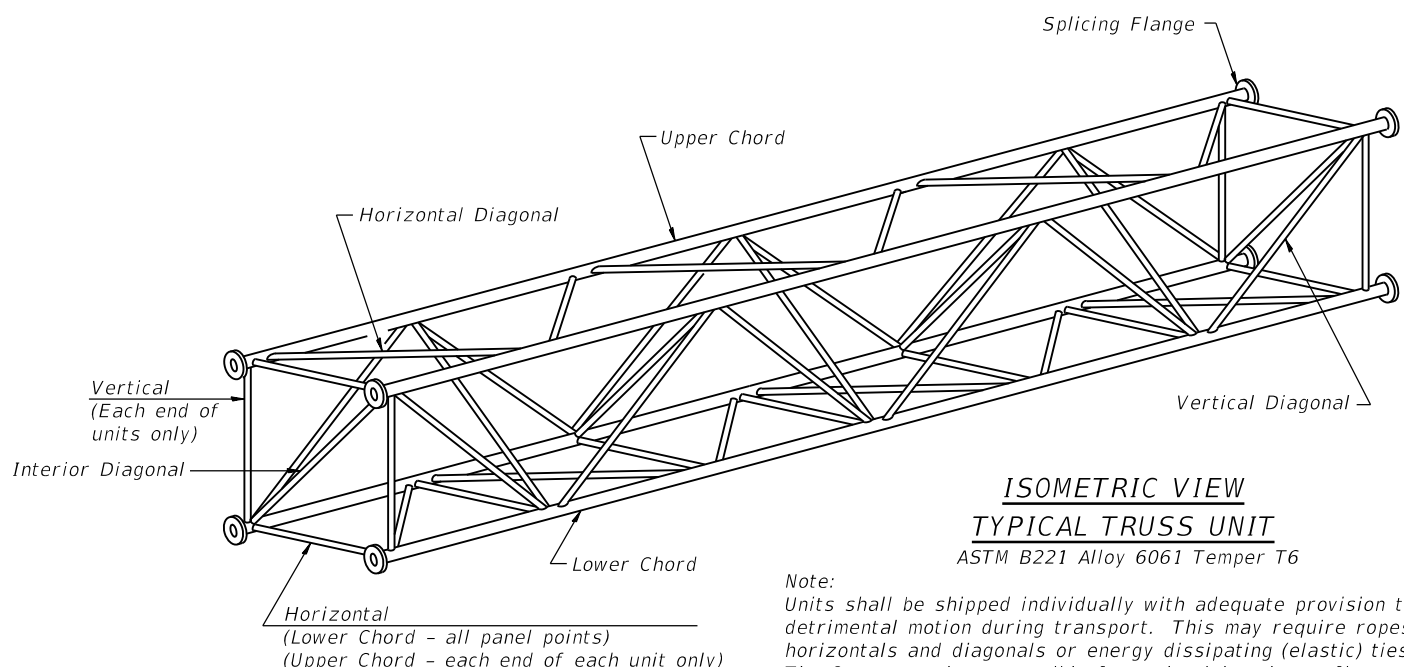
Structure Number	**Station	Design Truss Type	Exterior Units (2)			Interior Unit				Upper & Lower Chord		Verticals; Horizontal; Vertical, Horizontal, and Interior Diagonals		Camber at Midspan	Splicing Flange							
			No. Panels per Unit	Unit Lgth.(Le)	Panel Lgth.(P)	No. Req'd.	No. Panels per Unit	Unit Lgth.(Li)	Panel Lgth.(P)	O.D.	Wall	O.D.	Wall		Bolts		Weld Sizes		A	B		
															No./Splice	Dia.	W	WI				
1S0161094L052.9	157+44.47	III-A	7	34'-6 1/2"	4'-8"	-	-	-	-	9"	1/2"	3 1/2"	7/16"	1"	8	1 1/4"	3/16"	7/16"	13 1/2"	17"		

** Measured along Exist. NB I-90/94.

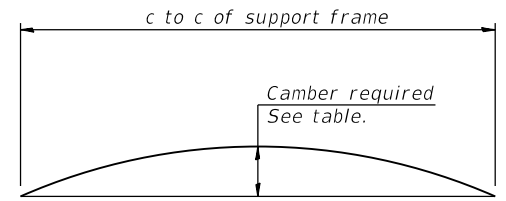


High Strength bolts with locknuts or (if members interfere) threaded studs with 2 locknuts. Use stainless steel washers under head and nut. See table.

① Splicing Flanges shall be attached to each truss unit with the truss shop assembled to camber shown. Truss units shall be in proper alignment and flange surfaces shall be shop bolted into full contact before welding. Sufficient external welds or tacks shall be made to secure flanges until remaining welds are made after disassembly. Adjacent flanges shall be "match marked" to ensure proper field assembly.

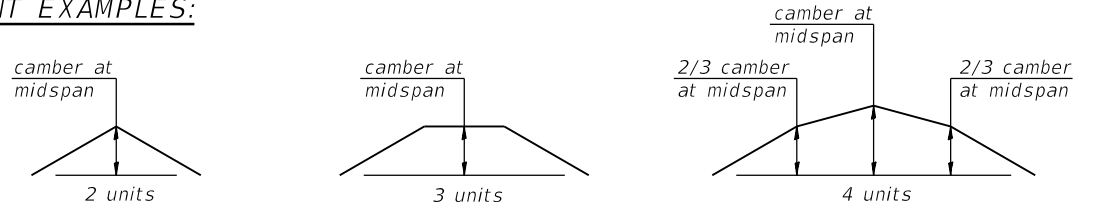


Note: Units shall be shipped individually with adequate provision to prevent detrimental motion during transport. This may require ropes between horizontals and diagonals or energy dissipating (elastic) ties to the vehicle. The Contractor is responsible for maintaining the configuration and protection of the units.

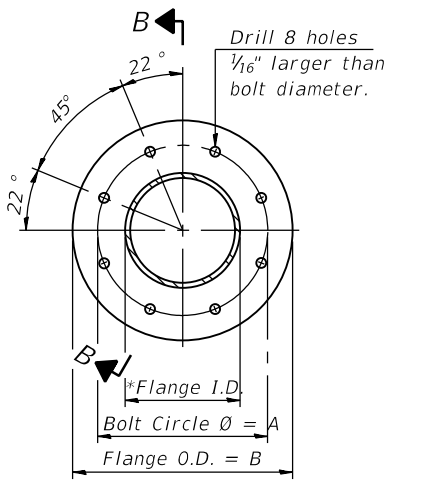
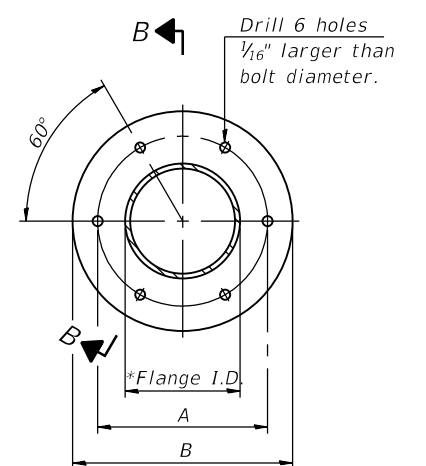


Camber curve shown is theoretical. Actual camber attained by slope changes at splices between units.

CAMBER ATTAINMENT EXAMPLES:



Camber shown is for fabrication only, measured with truss fully supported. (No-load condition)



ASTM B221, Alloy 6061-T6 or ASTM B209, Alloy 6061-T651
*To fit O.D. of Chord with maximum gap of 1/16".

054-A-2

2-17-2017



USER NAME = charles.pigozzi	DESIGNED - AMS, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/24/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

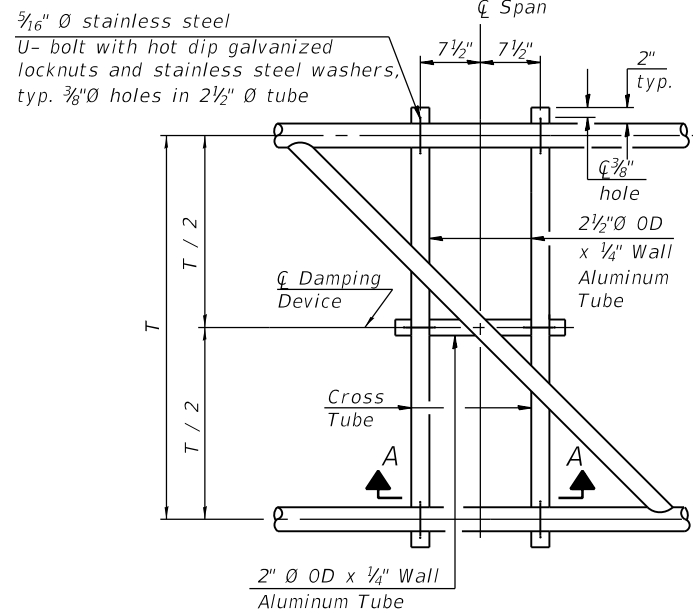
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES - ALUMINUM TRUSS DETAILS
FOR TRUSS TYPES I-A, II-A, AND III-A**

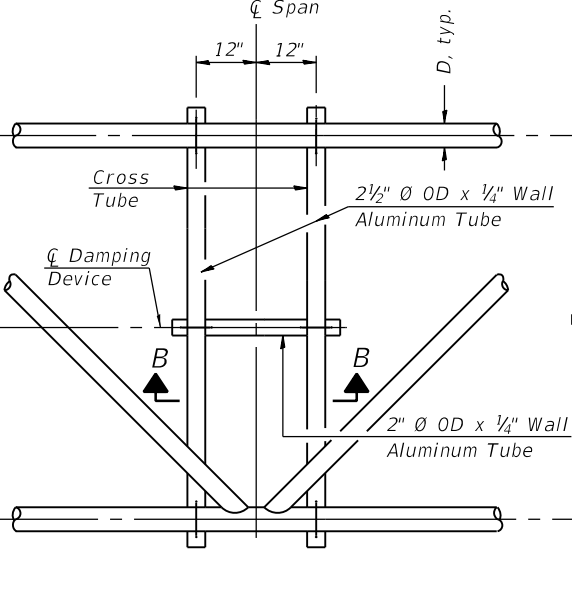
SHEET NO. SS03 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	953
CONTRACT NO. 62A76				
ILLINOIS		FED. AID PROJECT		

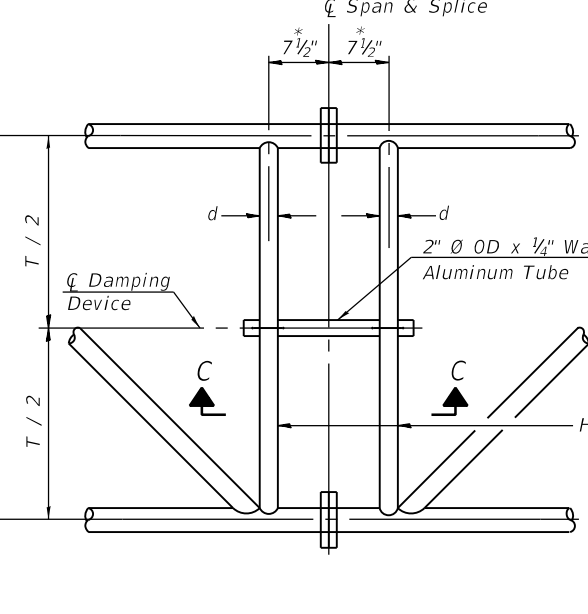
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PLAN DETAIL "A"
 ☐ Span between Panel Points



PLAN DETAIL "B"
 ☐ Span at Panel Point



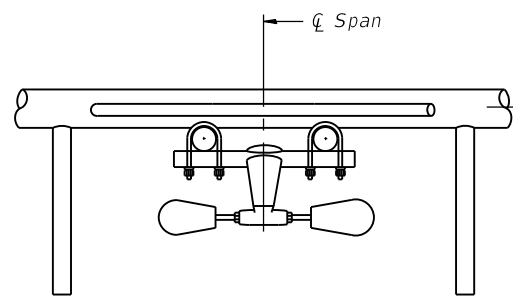
PLAN DETAIL "C"
 ☐ Span at ☐ Chord Splice

* Center of horizontal to center of splice dimension may vary. Verify before drilling holes in mounting tube.

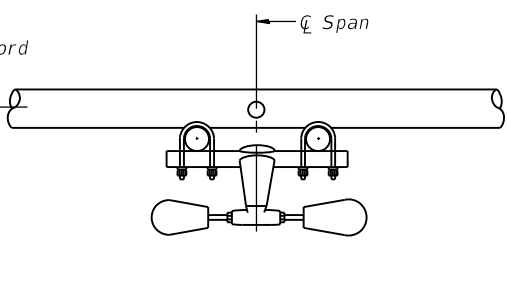
NOTES

Damper: One damper per truss. (31 lbs. minimum Stockbridge-Type Aluminum - 29" minimum between ends of weights) Cost included in Overhead Sign Structure...

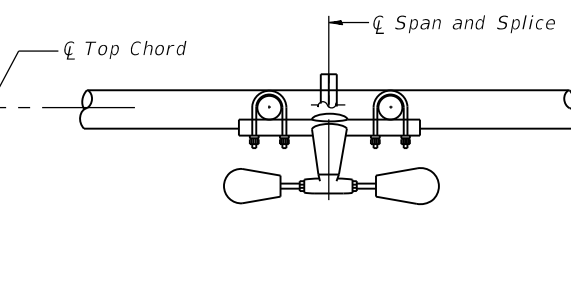
Materials: Materials: Aluminum tubes shall be ASTM B221 alloy 6061 temper T6. Cost included in Overhead Sign Structure...



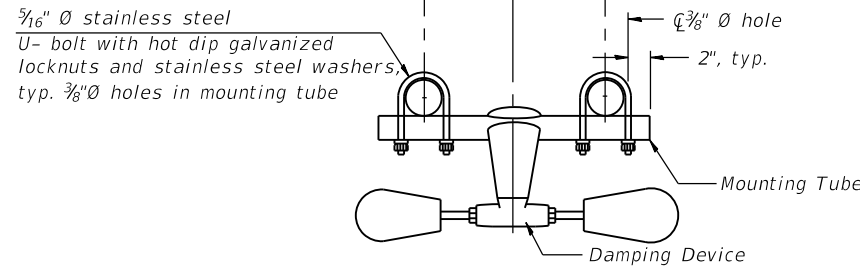
SECTION A-A



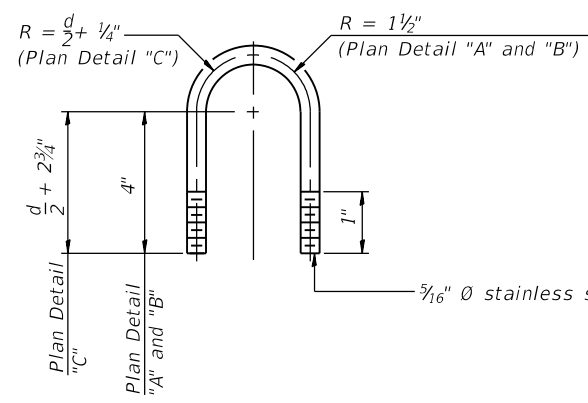
SECTION B-B



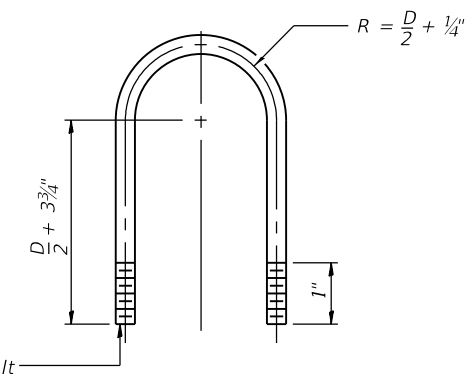
SECTION C-C



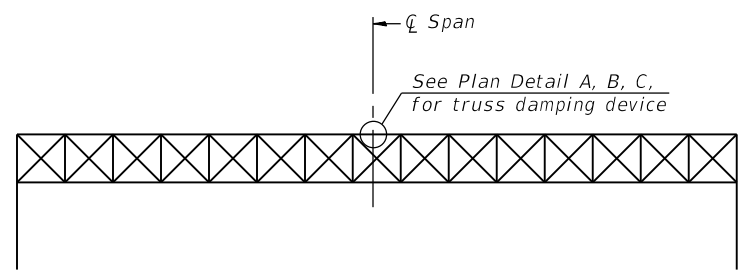
TRUSS DAMPING DEVICE CONNECTION DETAIL
 (Typical)



DAMPING DEVICE MOUNTING TUBE U-BOLT DETAIL
 (Typical)



TOP CHORD TO CROSS TUBE U-BOLT DETAIL
 (Typical - Detail "A" and "B")



ELEVATION
 Aluminum Overhead Sign Truss

05-A-D

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	AMS, EBK	REVISED -	
		CHECKED -	MAI, JJS	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	AMS, EBK	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JJS	REVISED -	

**STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURE
 DAMPING DEVICE**

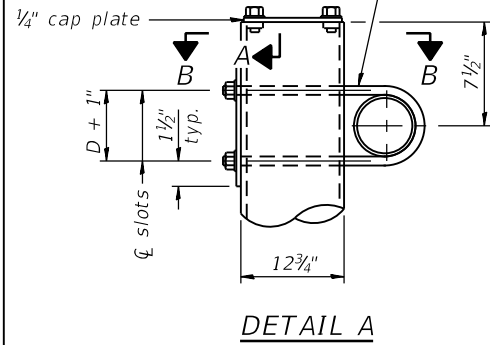
SHEET NO. SS04 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	954
CONTRACT NO. 62A76				

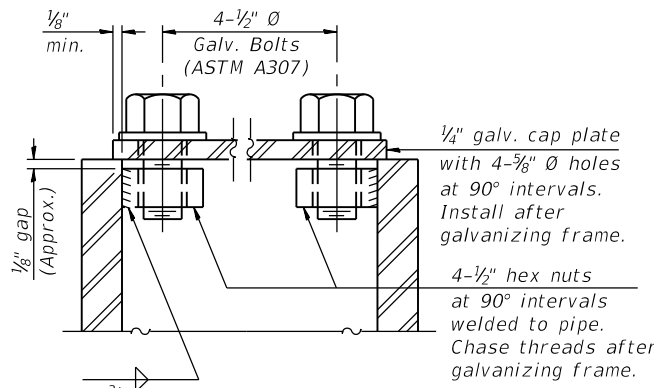
ILLINOIS FED. AID PROJECT

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$\frac{3}{4}$ " \emptyset stainless steel U-bolt.
Provide two washers and two hexagon locknuts. (4)
 $1\frac{3}{16}$ " x 2" slots on $\frac{1}{2}$ " \emptyset pipe.
(4 slots required per pipe)

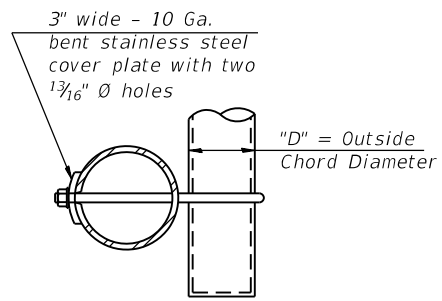


DETAIL A



SECTION A-A

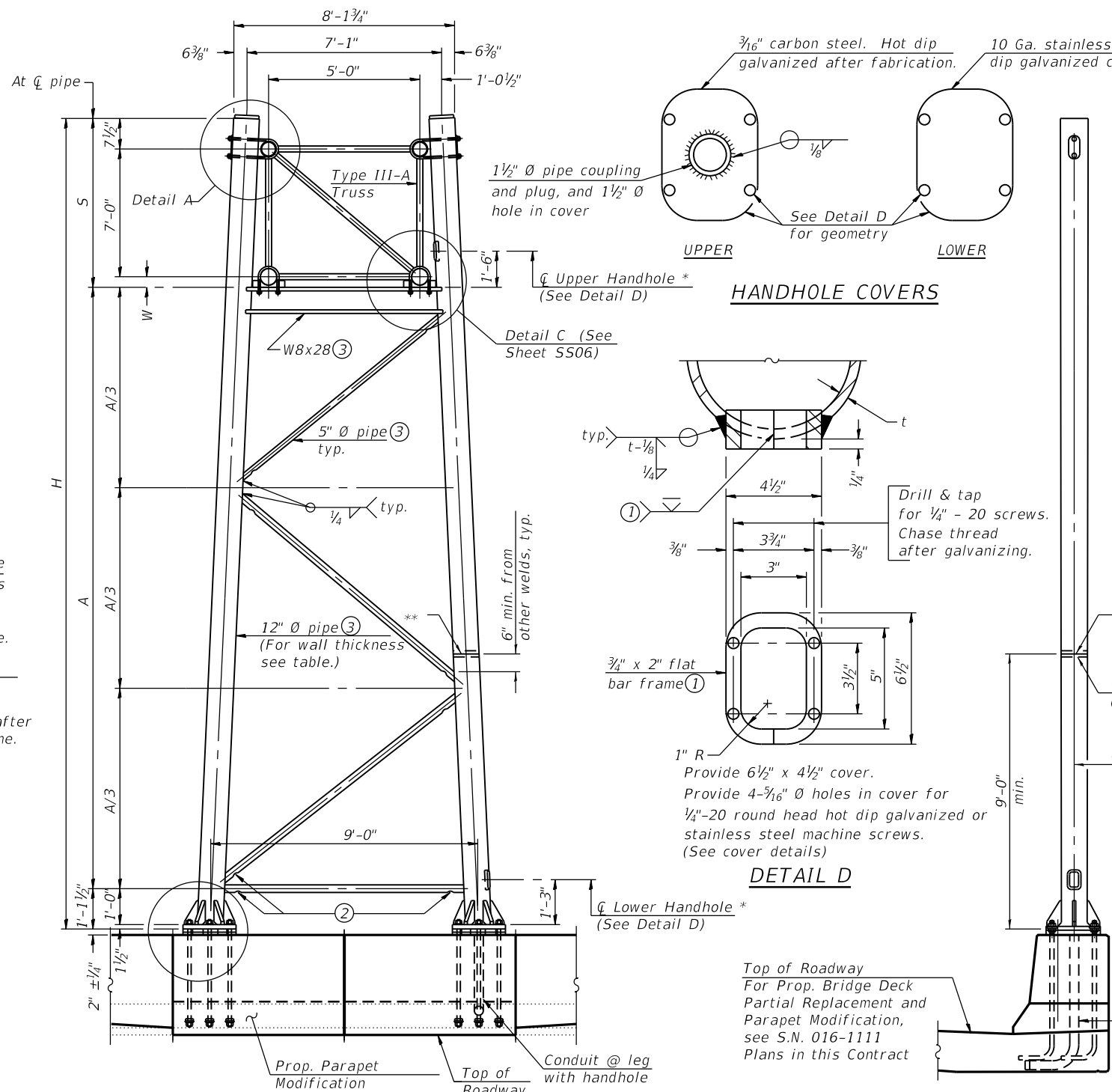
As an alternate to bolts, may use galvanized drive-fit caps installed after galvanizing frame.



SECTION B-B

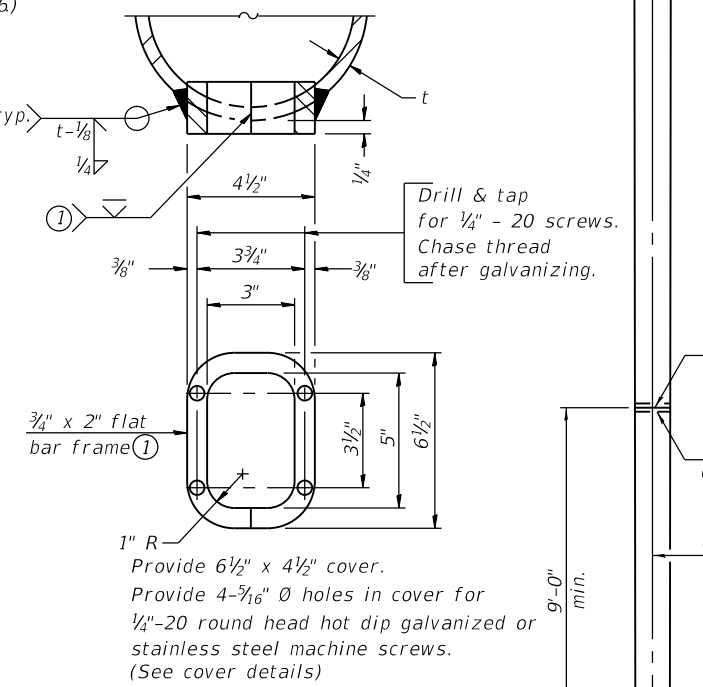
NOTES:

1. Sign structure is supported on parapet of S.N. 016-1111. For Details, see Sheets S12-01 to S12-09.



SIDE ELEVATION

HANDHOLE COVERS



DETAIL D

Dimensions		
Truss Chord Nominal Dia.	W	S
7"	4 3/4"	8'-0 1/4"
8 1/2"	5 1/2"	8'-1"
9"	5 3/4"	8'-1 1/4"

TRUSS SUPPORT DETAILS

(12" \emptyset Pipe - Type III-A Truss)
** One butt welded joint is allowed only on one post per support frame. If used, weld procedure must be pre-approved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.

Support Design Loads: See Sheet SS01 for design and loading criteria.
Load combinations checked include dead load plus:
a) 100% wind normal to sign, 20% parallel to sign
b) 60% wind normal to sign, 30% parallel to sign

- 1 In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 μ m or less.
- 2 Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- 3 Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Sheet SS01.
- 4 See General Notes for fasteners.
- 5 Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
- 6 "H" based on 15'-0" or actual sign height, whichever is greater.

* For dynamic message sign installations, provide upper and lower handholes in both legs of each support frame.

END ELEVATION

Structure Number	*** Station	Support		Pipe Wall Thickness	H (6)	A
		Left	Right			
150161094L052.9	157+44.47	X	X	0.5" (XS)	29'-8 3/4"	20'-6"
				0.5" (XS)	30'-0"	20'-9 1/4"

*** Measured along Exist. \perp NB I-90/94



USER NAME = marina.stoica	DESIGNED - AMS, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/29/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES - SUPPORT FRAME
FOR TYPE III-A ALUMINUM TRUSS**

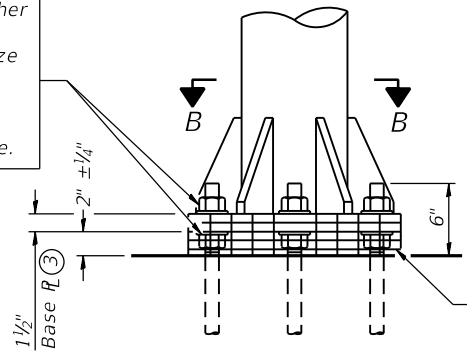
F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 955
CONTRACT NO. 62A76				

SHEET NO. SS05 OF SS129 SHEETS

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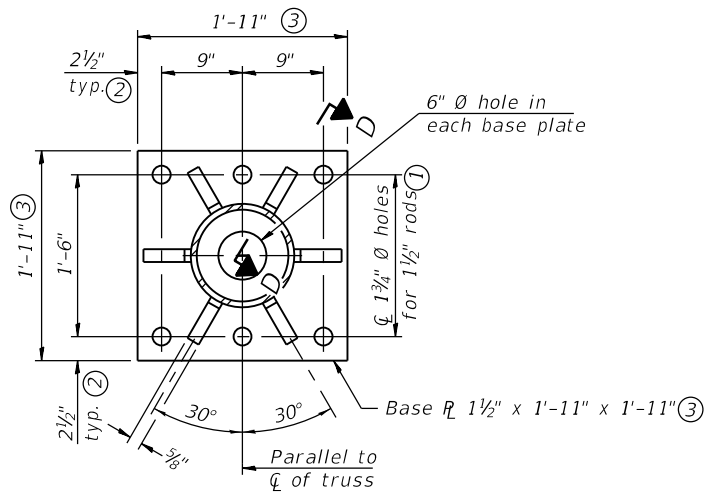
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Hexagon locknut and washer (top), leveling nut and washer (bottom). Galvanize per AASHTO M232. Nuts shall each be tightened against base plate with 200 lb.-ft. minimum torque.

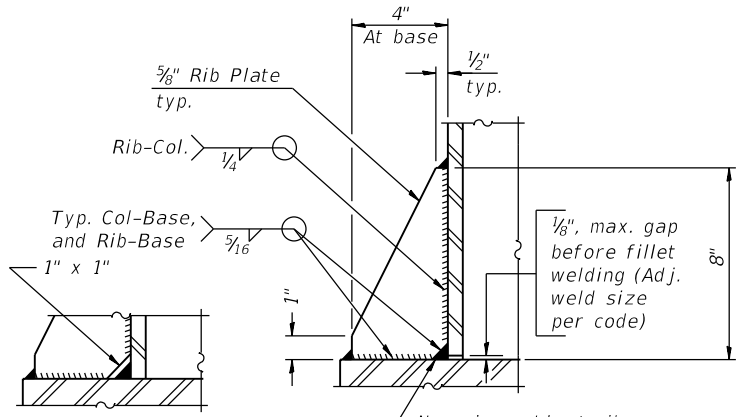


DETAIL B
Ribs shall be cut to fit slope of pipe.

Stainless Steel Standard Grade Wire Cloth, 3" wide, 1/4" maximum opening with a minimum wire diameter of AWG. No. 16 with a minimum 2" lap. Secure to base plate after erection with 3/4" stainless steel banding.

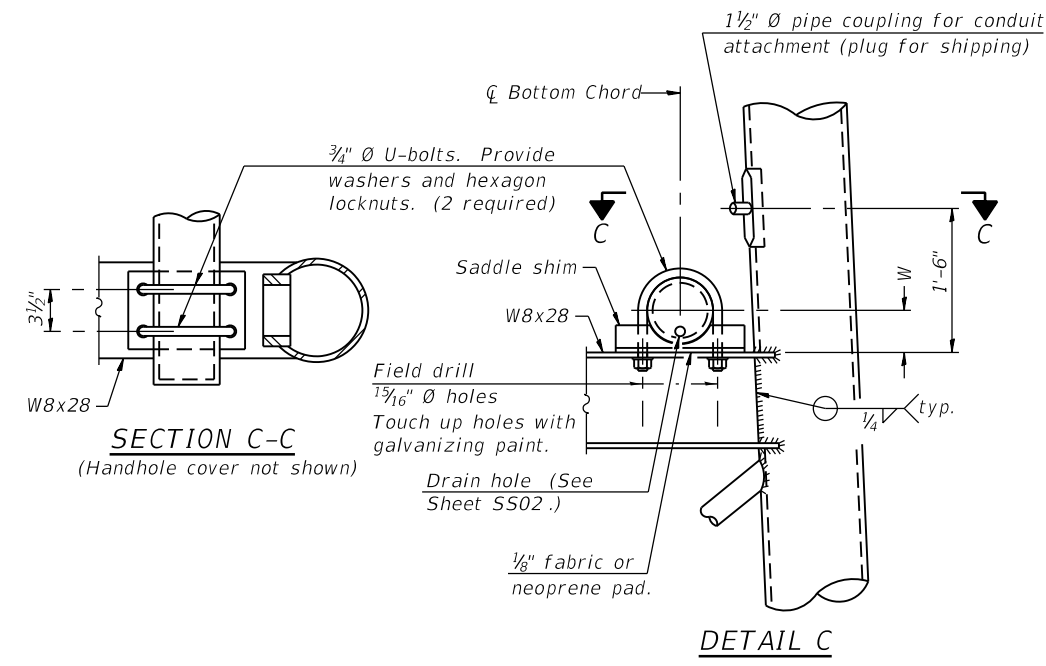


SECTION B-B



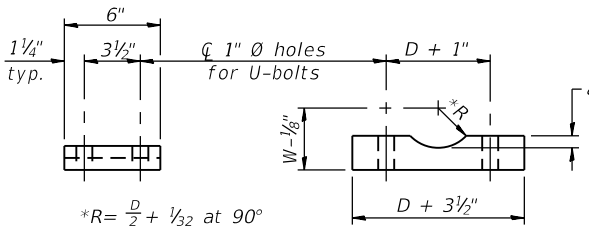
SECTION D-D

** Alternate detail if welding col. to base plate first, then snip inside corner of ribs. Terminate weld on rib 1/4" from snip.



SECTION C-C
(Handhole cover not shown)

DETAIL C



Truss Chord Nominal Dia.	a
7"	1"
8 1/2"	1 1/4"
9"	1 3/8"

SADDLE SHIM DETAIL
ASTM B26 Alloy 356-F
or
ASTM B209 Alloy 6061-T651
(4 required per sign truss)

TYPE III-A TRUSS
12" Ø PIPE SUPPORT FRAME DETAILS

Notes:
For Type III-A Truss spans greater than 150 ft, and up to 160 ft.:

- ① 1 3/4" Ø rod, 2" Ø holes
- ② 2 3/4" edge distance
- ③ Base PL 1 5/8" x 1'-11 1/2" x 1'-11 1/2"

NOTES:
1. For anchor rod and positioning plate details, see Sheet S12-08.



USER NAME = marina.stoica	DESIGNED - AMS, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/29/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

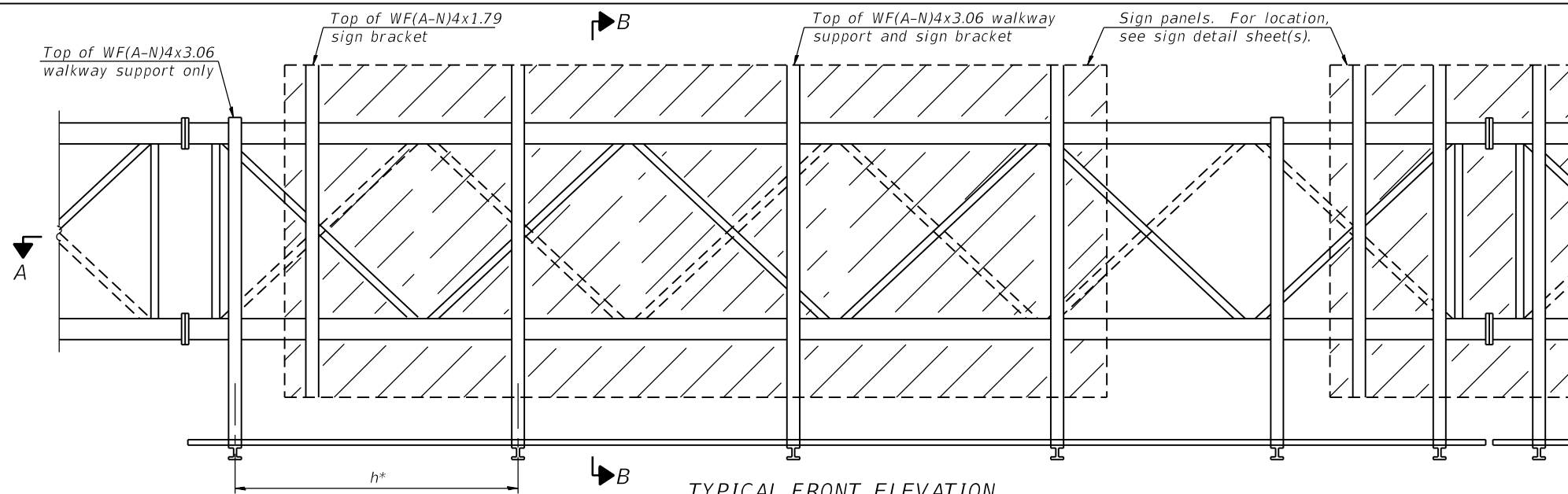
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SUPPORT FRAME FOR TYPE III-A ALUMINUM TRUSS

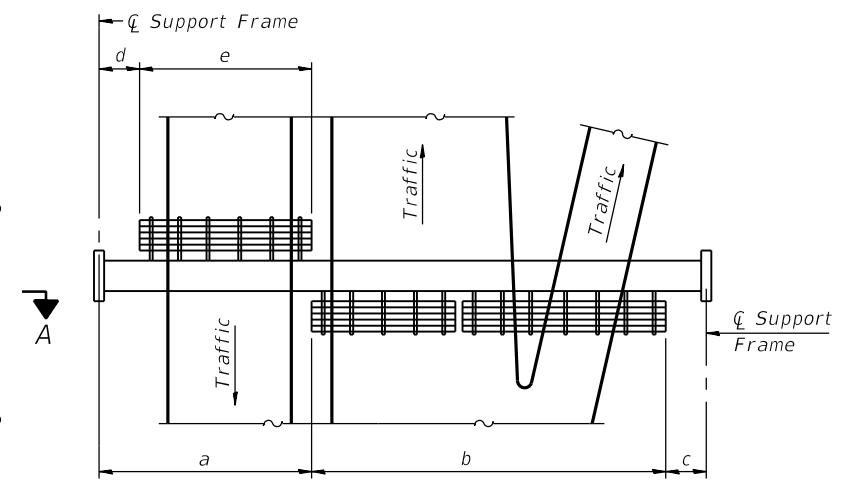
SHEET NO. SS06 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 956
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

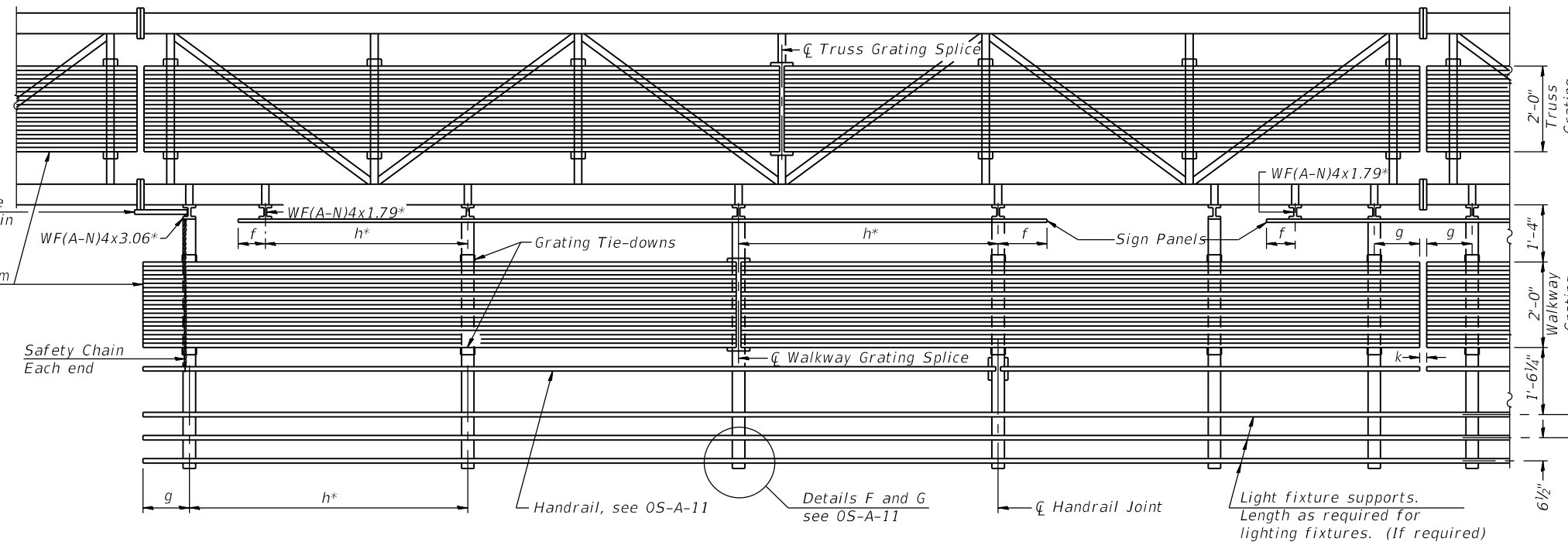
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TYPICAL FRONT ELEVATION
With lights and handrail omitted for clarity.
For Section B-B, see Sheet SS08.



PLAN WALKWAY AND HANDRAIL SKETCH
(Road plan beneath truss varies)



SECTION A-A

Handrail and walkway shall span a minimum of three brackets between splices and/or gap joints.
Place all sign and walkway brackets as close to panel points as practical.
Handrail joints, grating, and light support splices placed as needed.

BRACKET TABLE

Sign Width		Number Brackets Required
Greater Than	Less Than or Equal To	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

Notes:

- * Space walkway brackets WF(A-N)4x3.06 and sign brackets WF(A-N)4x1.79 for efficiency and within limits shown:
 $f = 12"$ maximum, 4" minimum (End of sign to ϕ of nearest bracket)
 $g = 12"$ maximum, 4" minimum (End of walkway grating to ϕ of nearest support bracket)
 $h = 6'-0"$ maximum (ϕ to ϕ sign and/or walkway support brackets, WF(A-N)4x1.79 or WF(A-N)4x3.06)
 $k = 2"$ maximum gap between adjacent walkway grating sections and handrail ends

** If walkway bracket at safety chain location is behind sign, add angle to bracket, see Alternate Safety Chain Attachment on Base Sheet 05-A-11.

For Details T and W, Section B-B and Grating Splice Details, see Sheet SS08.

For Handrail Details, see Base Sheet 05-A-11.

Structure Number	***Station	a	b	c	d	e	Walkway Grating and Handrail Lengths
1S0161094L052.9	157+44.47	-	-	-	-	-	-

Truss grating to facilitate inspection shall run full length (center to center of support frames) $\pm 12"$ on overhead trusses. Cost of truss grating is included in "Overhead Sign Structure".

Walkway and Truss Grating width dimensions are nominal and may vary $\pm 1/2"$ based on available standard widths.

*** Measured along Exist. ϕ NB I-90/94

05-A-9 2-17-2017



USER NAME = charles.pigozzi	DESIGNED - AMS, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/24/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

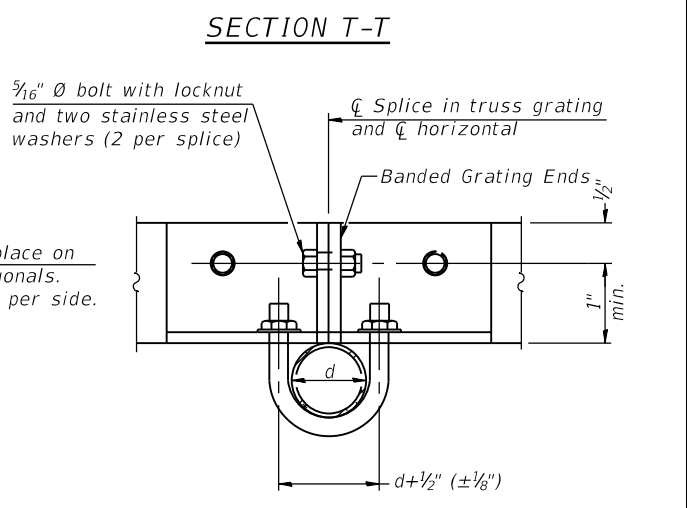
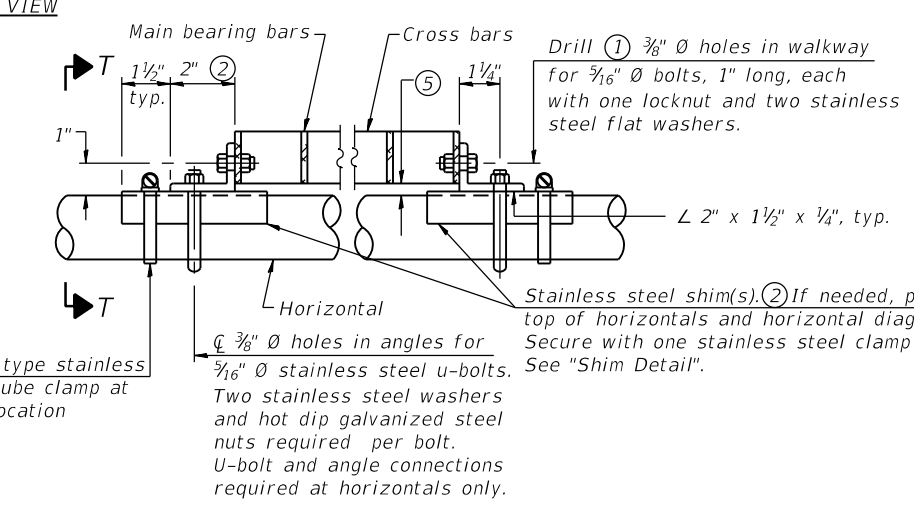
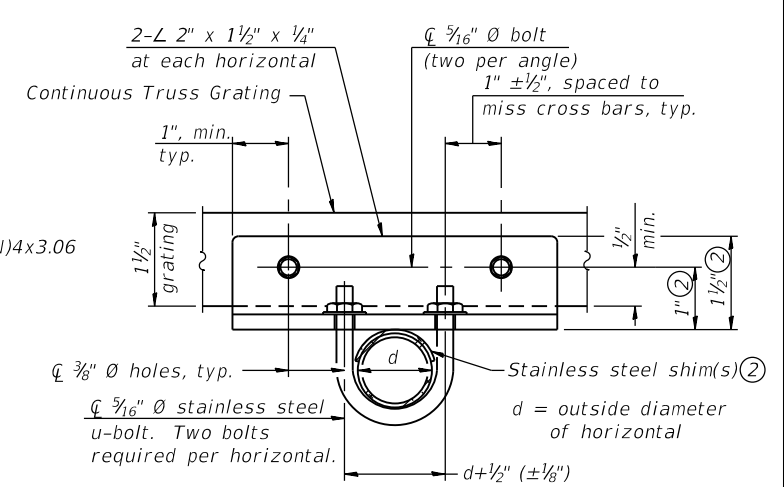
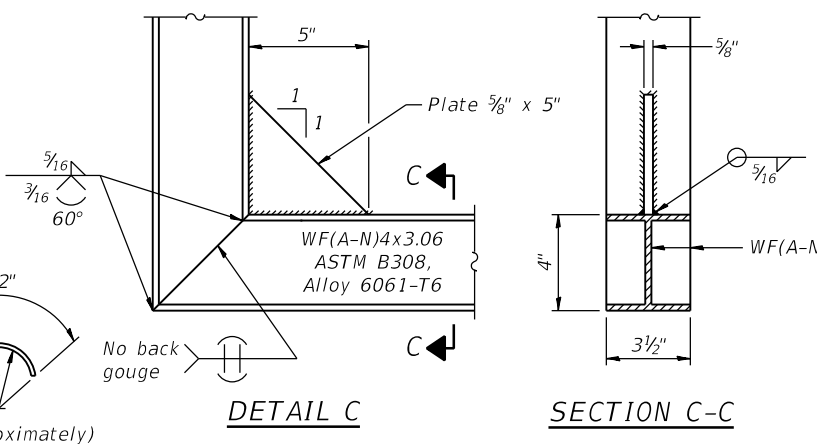
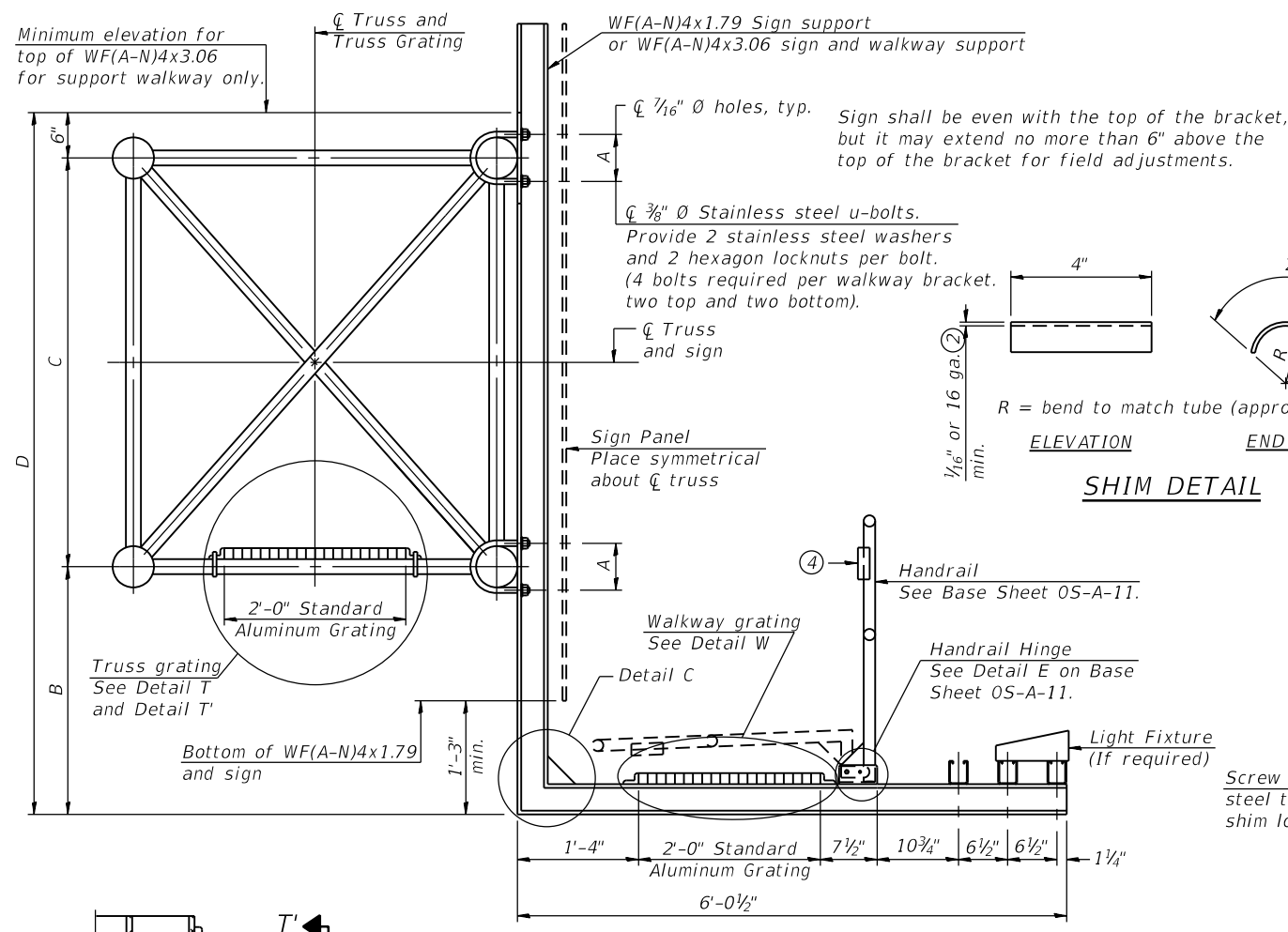
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
ALUMINUM WALKWAY DETAILS

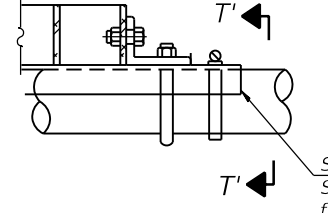
SHEET NO. SS07 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 957
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

FILE NAME: D:\VAECOM\NA-AWS1\recomonline-local\VAECOM_DS02_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structure\62A76-Span-SS308-SignStruct.dgn

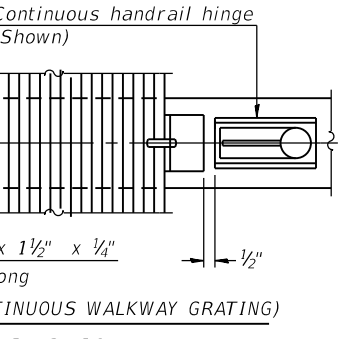
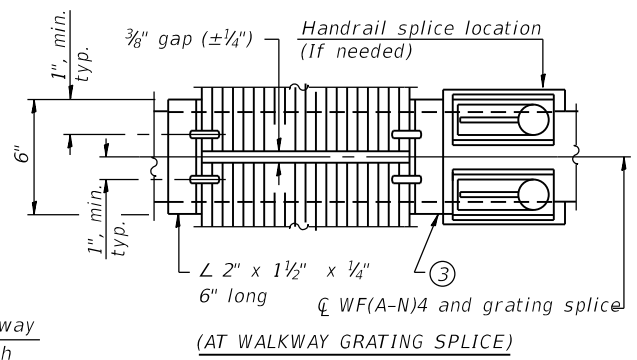


SECTION B-B

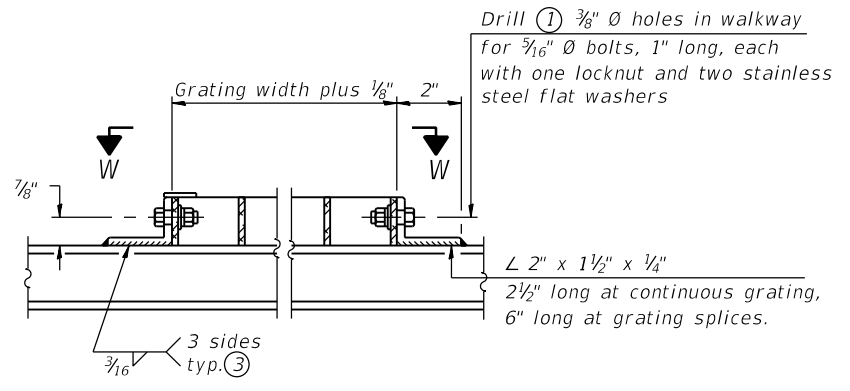


DETAIL T' (Truss grating splice)

Details not shown same as Detail T. Alternate materials may be used subject to the Engineer's review and approval.



SECTION W-W



DETAIL W (Walkway grating)

SPECIFICATIONS FOR STANDARD ALUMINUM GRATING

Main Bearing Bars shall be 3/16" x 1 1/2" on 1 3/16" centers and conform to ASTM B221 Alloy 6061-T6.
Cross bars shall be 3/16" x 1 1/2" on 4" centers and conform to ASTM B221 Alloy 6063-T5 or 6061-T6.

OR

Aluminum Grating with modified "L" sections for main bearing bars shall meet the following requirements:
Main bars shall conform to ASTM B221 Alloy 6061-T6 and have a minimum section modulus equal to 0.0705 in.³ per bar, a depth of 1 1/2", spaced on 1 3/16" centers.
Cross bars shall conform to ASTM B221 Alloy 6063-T5 or T-42 and spaced on 4" centers.

Structure Number	*Station	A	⑥ B	C	⑥ D
1S0161094L052.9	157+44.47	10"	8'-0"	7'-0"	15'-6"

- ① Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment.
- ② Stainless steel shims shall be placed as shown in Detail T if needed to compensate for alignment variations between horizontal and diagonal pipes beyond adjustment provided by angles. Thicker shims may be used subject to shims performing properly.
- ③ If Handrail Joint present, weld angle to WF(A-N)4 and 1/4" extension bars. (See Base Sheet OS-A-11.)
- ④ L 1/8" x 1/2" x 2" welded to handrail posts to protect locations that contact grating.
- ⑤ Tube to grating gap may vary from 0 to 1/2", max. to align walkway, allow for camber, etc.
- ⑥ Based on actual height of tallest sign given on SS01.

* Measured along Exist. @ NB I-90/94

OS-A-10

2-17-2017



USER NAME = charles.pigozzi	DESIGNED - AMS, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/24/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

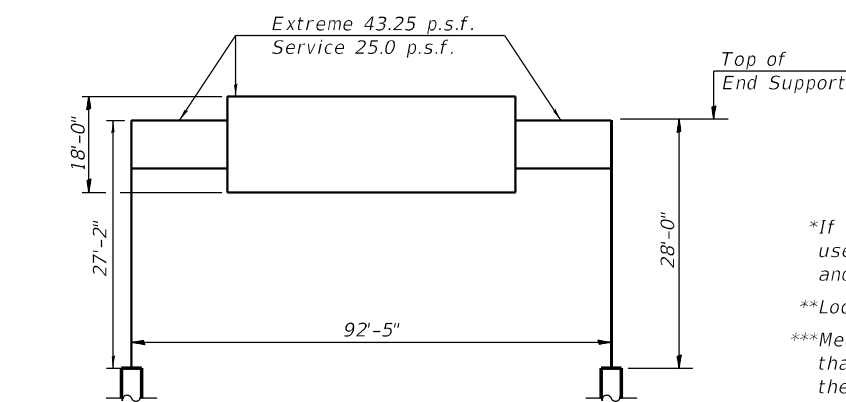
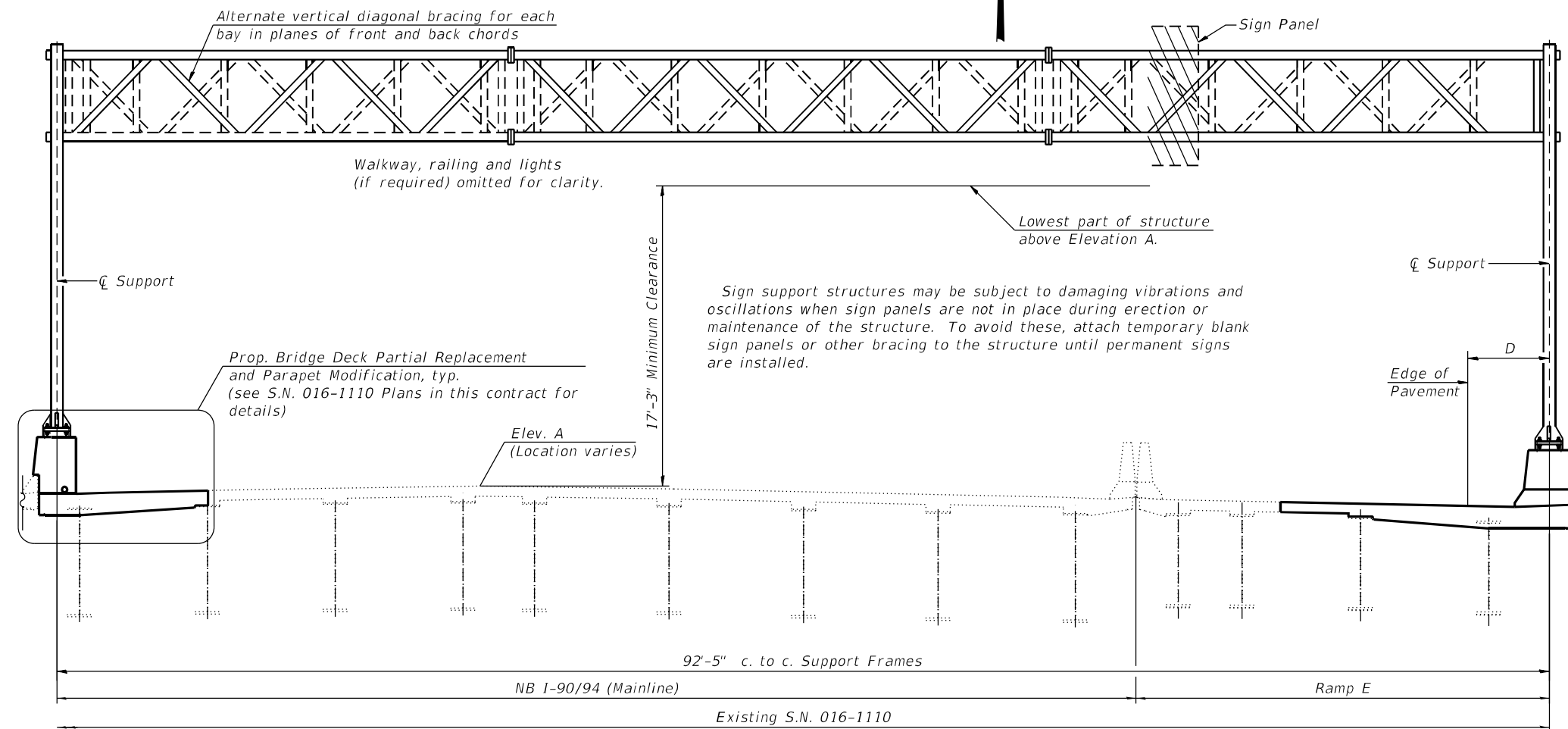
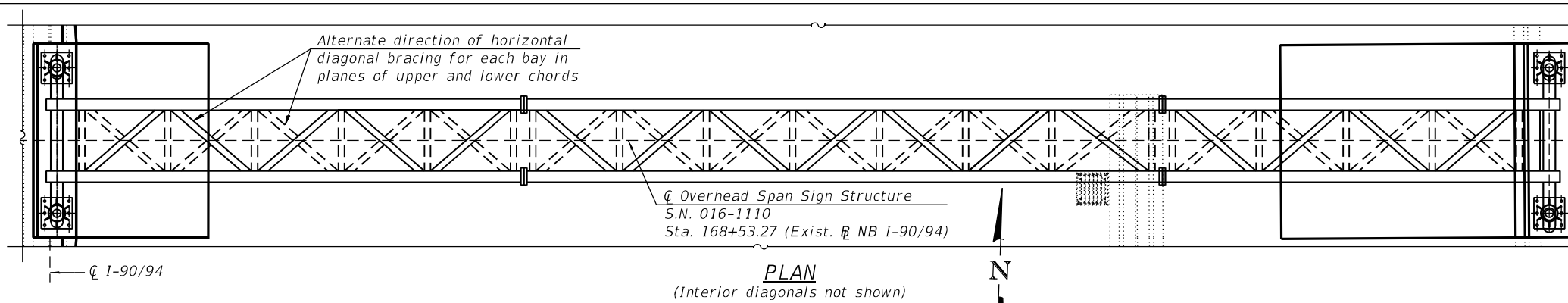
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
ALUMINUM WALKWAY DETAILS

SHEET NO. SS08 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 958
				CONTRACT NO. 62A76
		ILLINOIS FED. AID PROJECT		

11:09:00 AM



Parameters shown are based on 2015 AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaires, and Traffic Signals, 1st Edition with 2019 Interim Revisions and are applicable for this Non-Standard Sign Structure only.

ELEVATION
(Looking at Face of Signs**)

Structure Number	Station	Design Truss Type	c. to c. Supports	^t Elev. A	Dim. D	^{tt} Height of Tallest Sign	Total Sign Area
1S0161094L052.7	168+53.27	Special	92'-5"	637.31	5'-10 1/2"	20'-6"	1244.75 Sq. Ft.

*If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.

**Looking upstation for structures with signs both sides.

***Measured along Exist. @ NB I-90/94. It should be noted that the station included in the Table is measured along the Exist. @ NB I-90/94 as presented in this Contract and may differ from stations shown in Existing Record Drawings.

^tVerify in Field

^{tt}Includes height of exit hat

GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY
WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

DESIGN STRESSES:
Field Units
f'c = 4,000 p.s.i. (Concrete Superstructure)
fy = 60,000 p.s.i. (reinforcement)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specifications.

MATERIALS: Aluminum Alloys as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53. All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer.
The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" must satisfy the requirements of AASHTO M164 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if Members interfere) must satisfy the requirements of ASTM A449, ASTM A193, Grade B7, or approved alternate, and must have matching lock nuts. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolts and lock nuts must be hot dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240 Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.

U-BOLTS AND EYEBOLTS: U-Bolts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, Condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Eyebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts and hot dip galvanized per AASHTO M232. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolt and Eyebolt lock nut.

GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111. Painting is not permitted.

ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

WALKWAY: Walkway grating, walkway brackets, handrails, lighting and associated components shown in these plans on the traffic side of the sign structure/sign panel will not be installed with Contract 62A76. The truss grating and maintenance walkway behind the sign panel will be included with Overhead Sign Structure Span (Special).



SIGNED: Moussa A. Issa
DR. MOUSSA A. ISSA, S.E., IL. LIC. NO. 081-005738
EXPIRES 11-30-2020
DATE: 01/29/2020 FOR SHEETS SS09THRU SS16
(TOTAL OF 8 SHEETS)

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
OVERHEAD SIGN STRUCTURE SPAN (SPECIAL)	Foot	93



USER NAME = marina.stoica	DESIGNED - IL, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/29/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES (SPECIAL) – GENERAL PLAN &
ELEVATION – ALUMINUM TRUSS & STEEL SUPPORTS

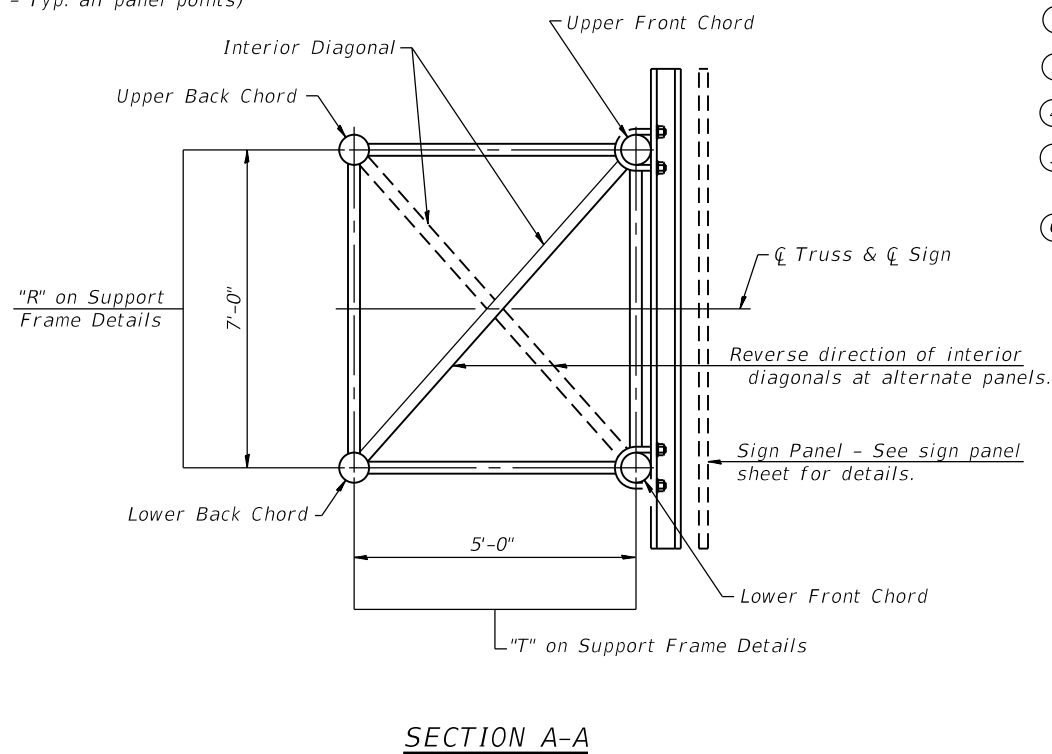
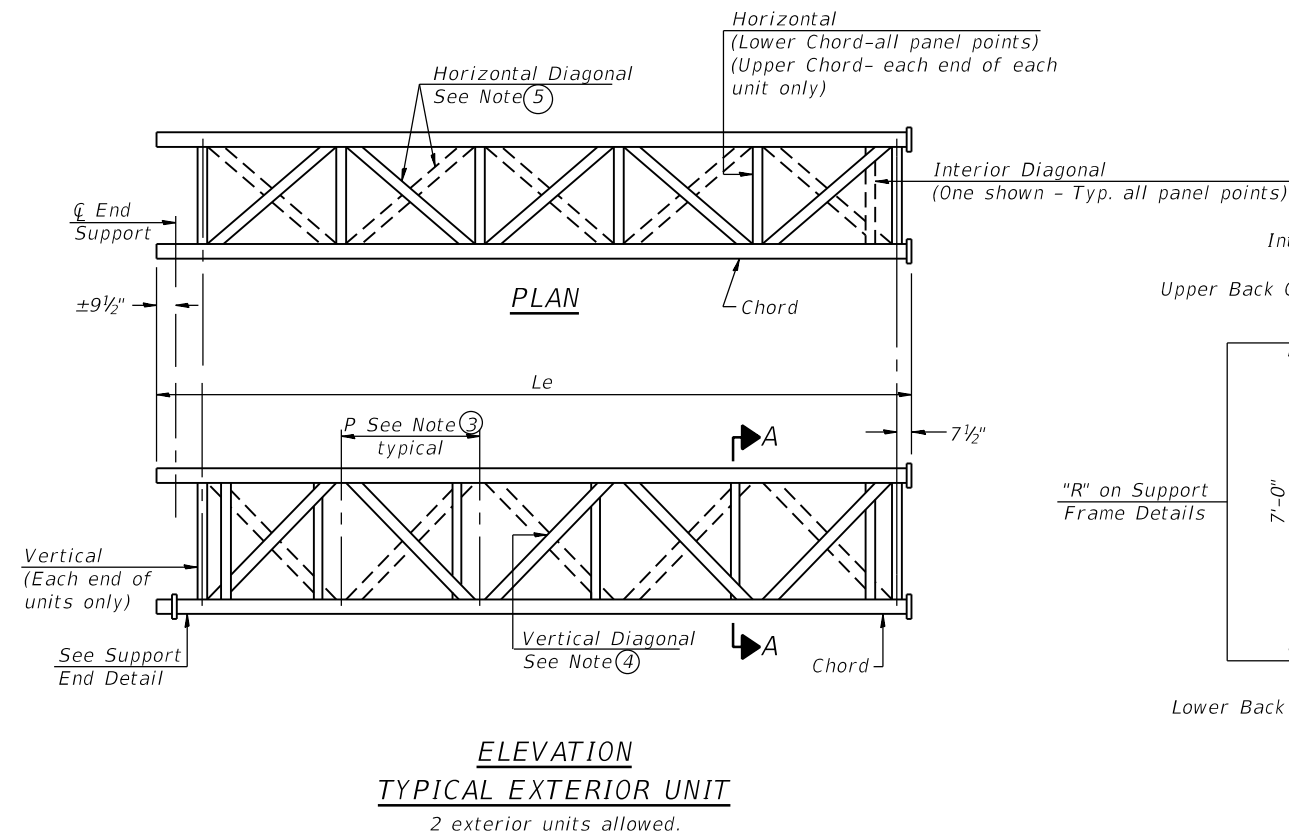
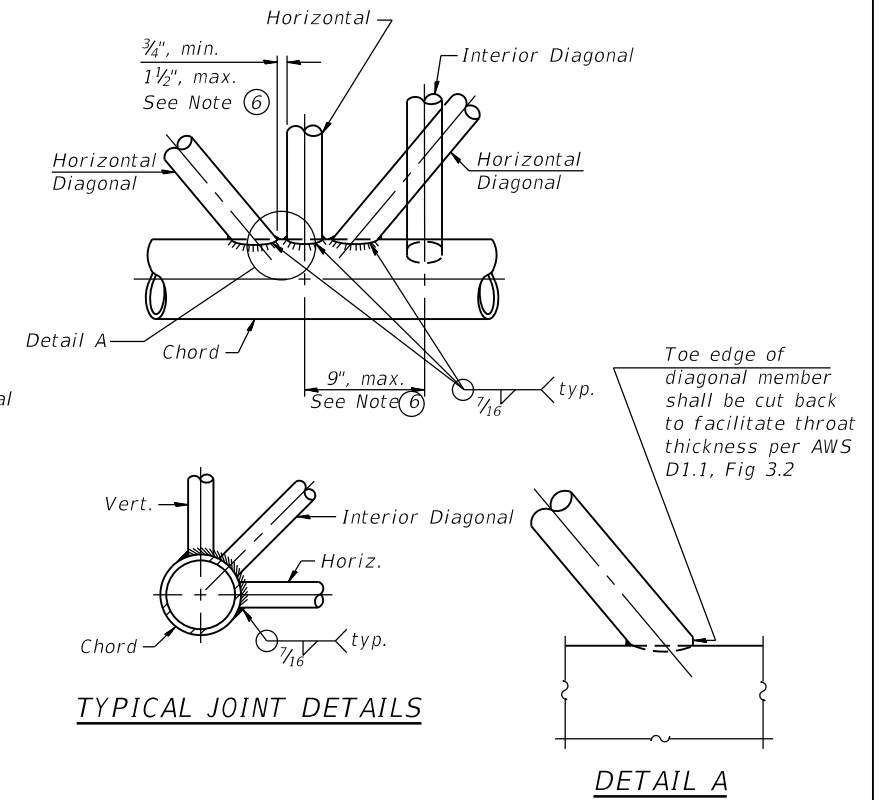
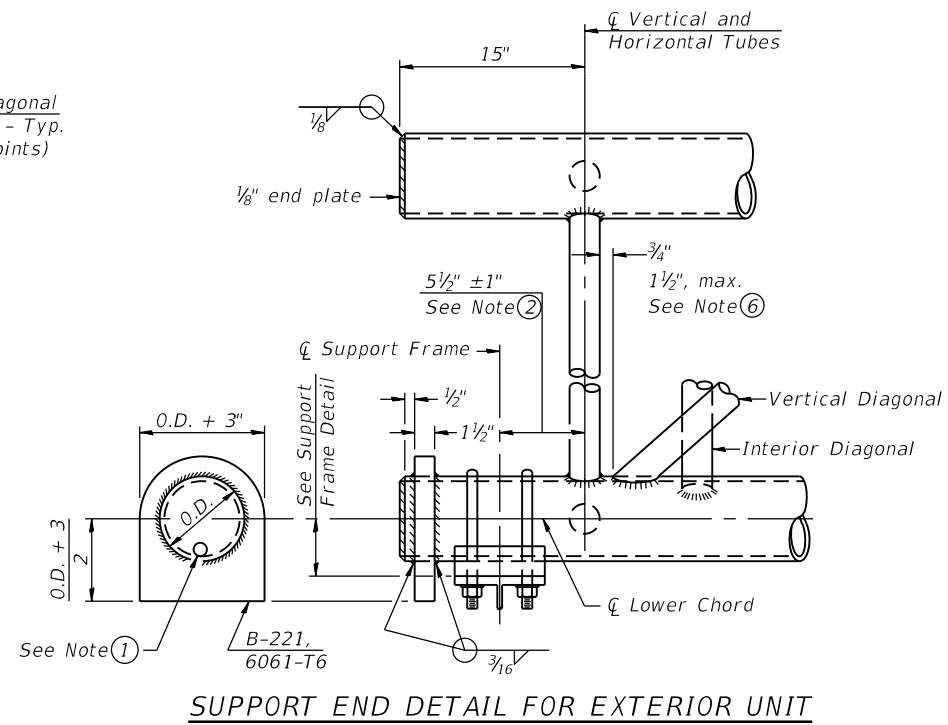
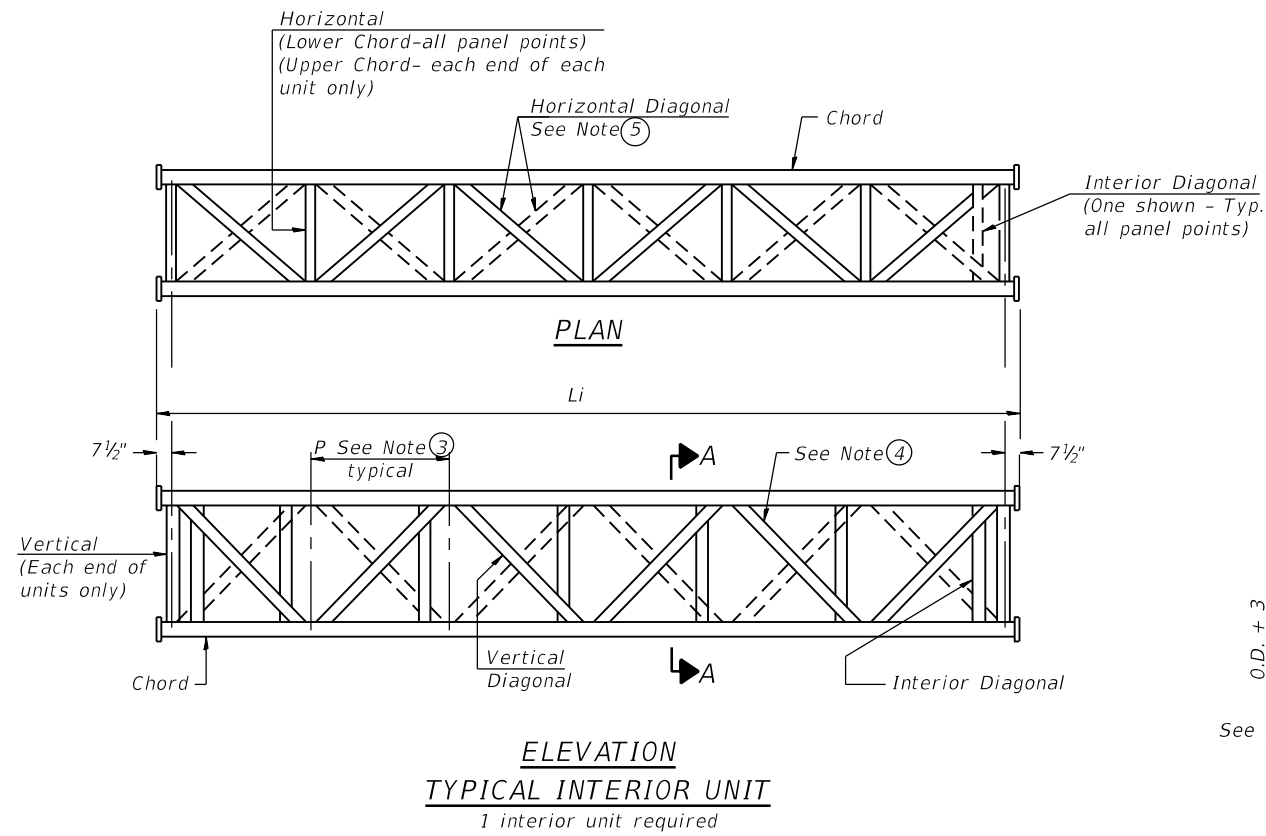
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CONTRACT NO. 62A76				
ILLINOIS		FED. AID PROJECT		

SHEET NO. SS09 OF SS129 SHEETS

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- ① Contractor may alternatively use standard aluminum drive-fit cap to close end. 1/2" Ø drain hole in end plate/drive-fit cap. (Typ. at ends of all chords)
- ② 5 1/2" end dimension may vary by ±1" to provide uniform panel spacing (P).
- ③ Panel spacing (P) shall be uniform for entire truss and equal 5'-6".
- ④ Vertical Diagonals in front and back face shall alternate.
- ⑤ Hidden lines show wind bracing alternates direction between planes of top and bottom chords.
- ⑥ All diagonals shall be detailed for minimum offset from the panel point based on the following: Offset shall be such as to provide a 3/4" minimum to 1 1/2" maximum clearance between any diagonal and any horizontal or vertical member, and to provide clearance for U-bolt connections of signs or walkway brackets.

05-A-2-SPECIAL



USER NAME =	charles.pigozzi	DESIGNED -	IL, EBK	REVISED -	
		CHECKED -	MAI, JJS	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	AMS, EBK	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JJS	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

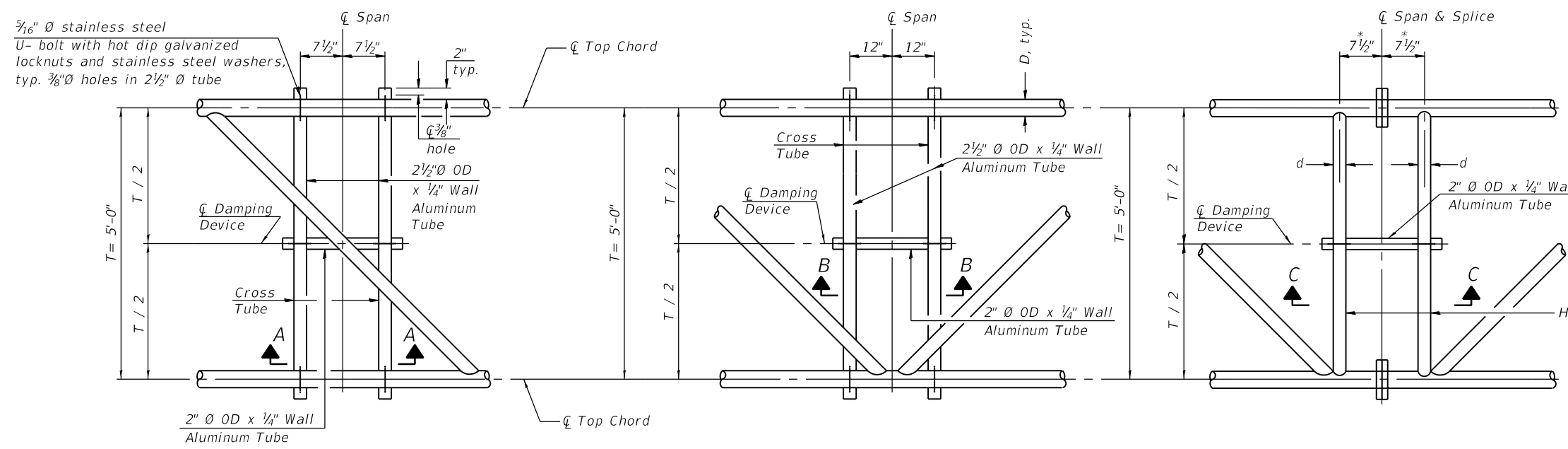
OVERHEAD SIGN STRUCTURES (SPECIAL) – ALUMINUM TRUSS
DETAILS I

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	960
CONTRACT NO. 62A76				

SHEET NO. SS10 OF SS129 SHEETS

ILLINOIS FED. AID PROJECT

FILE NAME: D:\V\AECOM-NA-AWS1\... 11:09:56 AM



* Center of horizontal to center of splice dimension may vary. Verify before drilling holes in mounting tube.

PLAN DETAIL "A"
 \varnothing Span between Panel Points

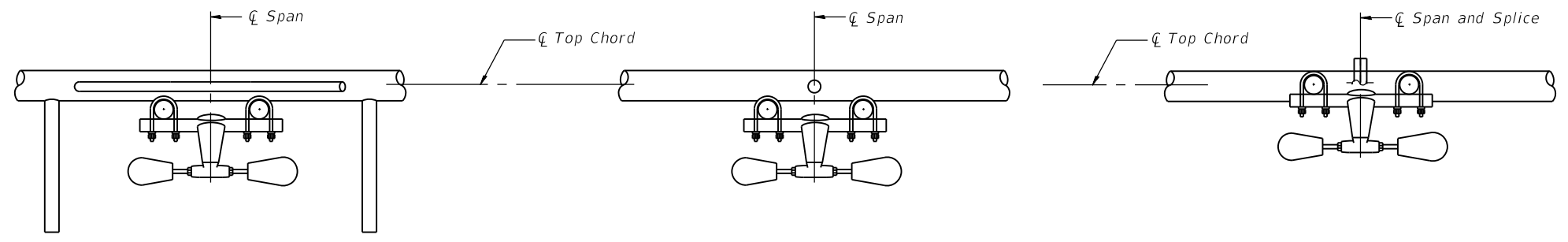
PLAN DETAIL "B"
 \varnothing Span at Panel Point

PLAN DETAIL "C"
 \varnothing Span at \varnothing Chord Splice

NOTES

Damper: One damper per truss. (31 lbs. minimum Stockbridge-Type Aluminum - 29" minimum between ends of weights) Cost included in Overhead Sign Structure...

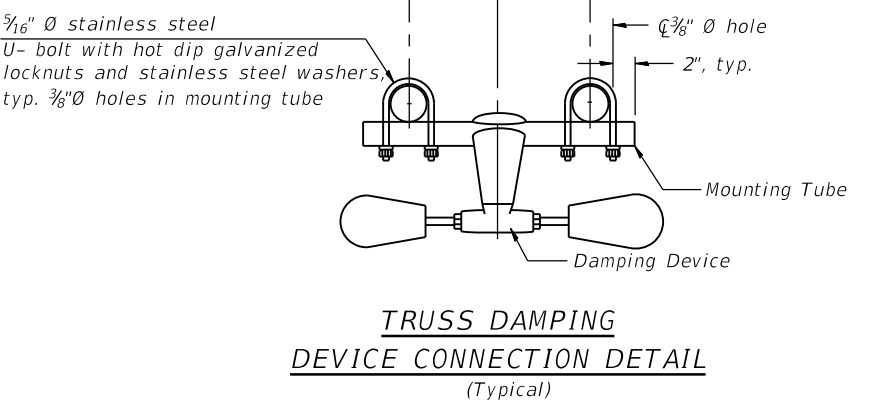
Materials: Materials: Aluminum tubes shall be ASTM B221 alloy 6061 temper T6. Cost included in Overhead Sign Structure...



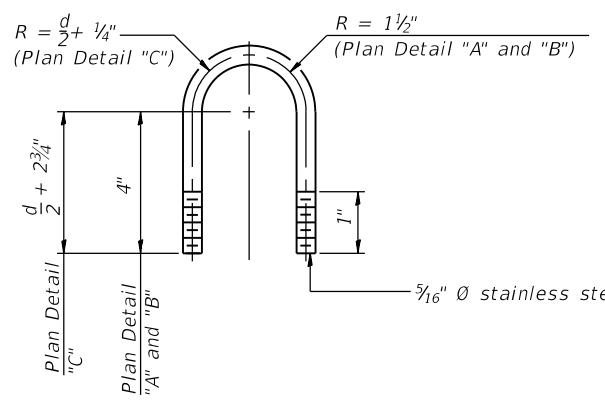
SECTION A-A

SECTION B-B

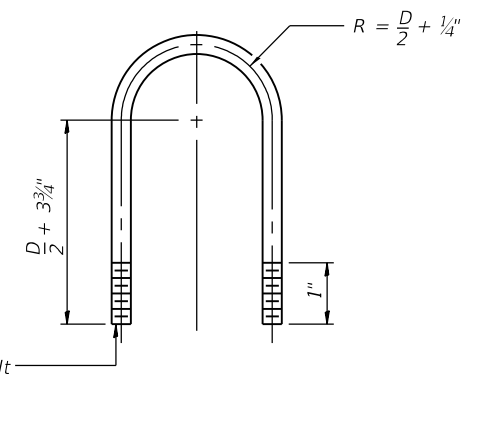
SECTION C-C



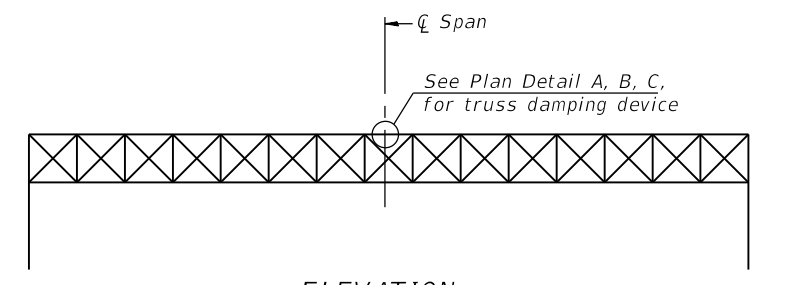
TRUSS DAMPING DEVICE CONNECTION DETAIL
 (Typical)



DAMPING DEVICE MOUNTING TUBE U-BOLT DETAIL
 (Typical)



TOP CHORD TO CROSS TUBE U-BOLT DETAIL
 (Typical - Detail "A" and "B")



ELEVATION
 Aluminum Overhead Sign Truss

05-A-D-SPECIAL



USER NAME =	charles.pigozzi	DESIGNED -	IL, EBK	REVISED -	
		CHECKED -	MAI, JJS	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	AMS, EBK	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JJS	REVISED -	

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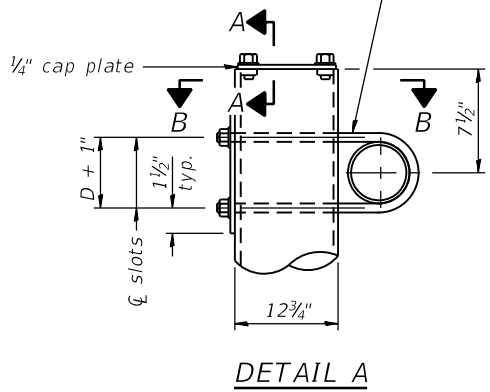
OVERHEAD SIGN STRUCTURE (SPECIAL)
 DAMPING DEVICE

SHEET NO. SS12 OF SS129 SHEETS

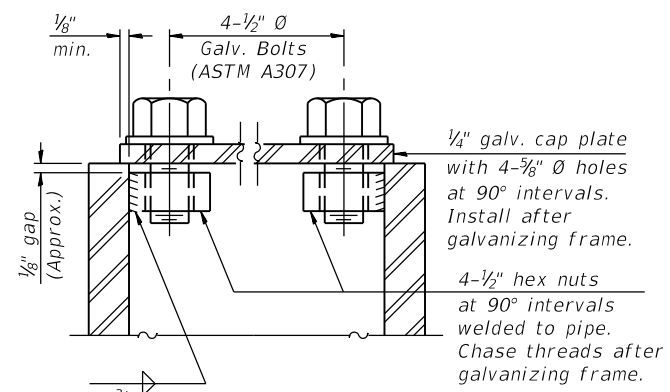
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90/94/290	2015-019R	COOK	2155	962
CONTRACT NO. 62A76				
ILLINOIS		FED. AID PROJECT		

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3/4" Ø stainless steel U-bolt.
Provide two washers and two hexagon locknuts. (4)
1 3/16" x 2" slots on 1/2" Ø pipe.
(4 slots required per pipe)

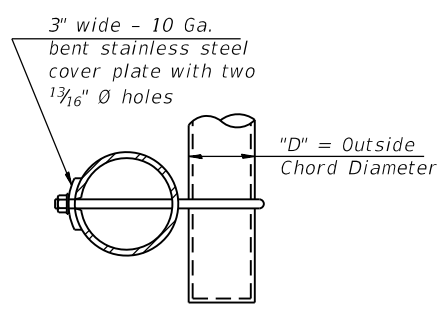


DETAIL A

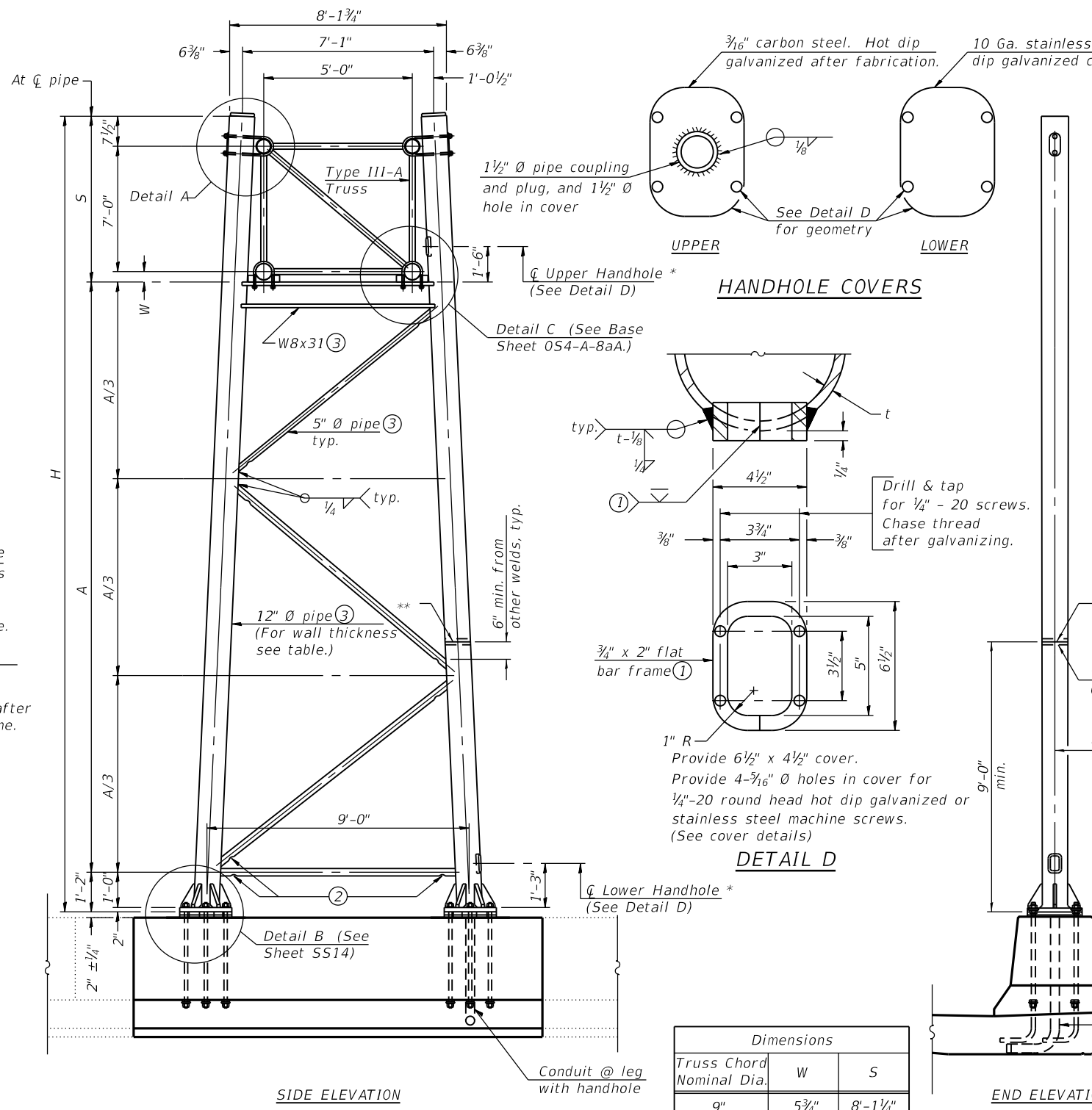


SECTION A-A

As an alternate to bolts, may use galvanized drive-fit caps installed after galvanizing frame.



SECTION B-B

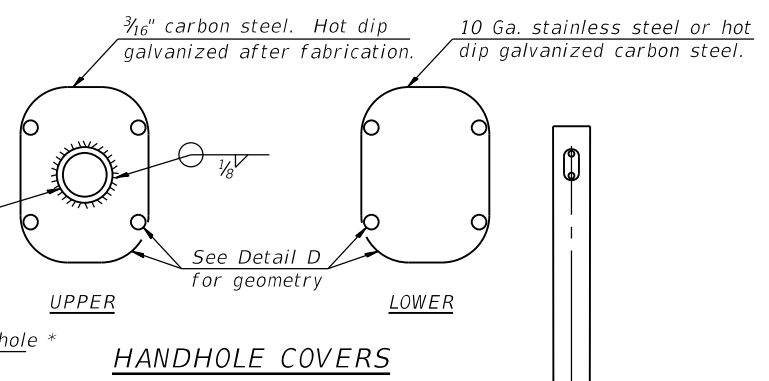


SIDE ELEVATION

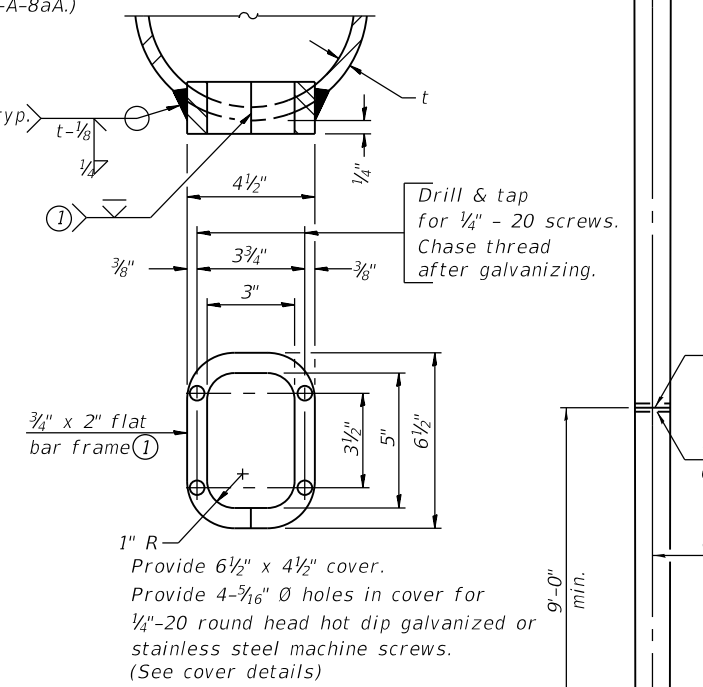
Dimensions		
Truss Chord Nominal Dia.	W	S
9"	5 3/4"	8-1 1/4"

TRUSS SUPPORT DETAILS
(12" Ø Pipe)

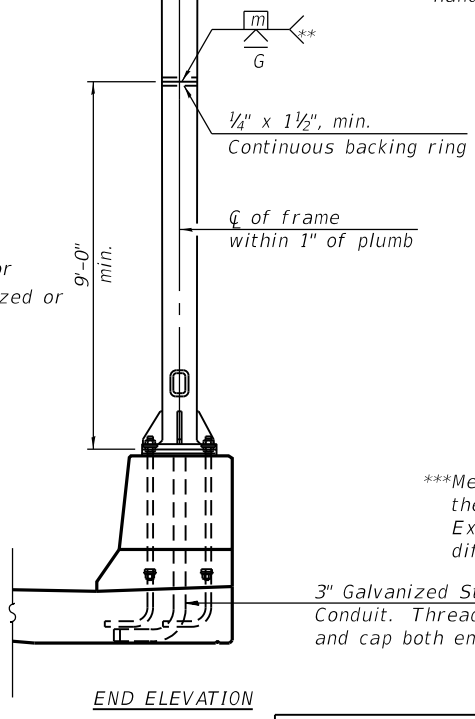
** One butt welded joint is allowed only on one post per support frame. If used, weld procedure must be pre-approved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.



HANDHOLE COVERS



DETAIL D



END ELEVATION

Support Design Loads: Base Sheet SS-201 for design and loading criteria.
Load combinations checked include deadload plus:
a) 100% wind normal to sign, 20% parallel to sign
b) 60% wind normal to sign, 30% parallel to sign

- ① In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 µm or less.
 - ② Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
 - ③ Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Base Sheet 05-A-1.
 - ④ See General Notes for fasteners.
 - ⑤ Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
 - ⑥ "H" based on 15'-0" or actual sign height, whichever is greater.
- * For dynamic message sign installations, provide upper and lower handholes in both legs of each support frame.

***Measured along Exist. NB I-90/94. It should be noted that the station included in the Table is measured along the Exist. NB I-90/94 as presented in this Contract and may differ from stations shown in Existing Record Drawings.

Structure Number	***Station	Support		Pipe Wall Thickness	H (6)	A
		Left	Right			
1S0161094L052.7	168+53.27	X		0.5"(XS)	27'-2"	17'-10 3/4"
			X	0.5"(XS)	28'-0"	18'-8 3/4"

054-A-8a-SPECIAL



USER NAME = charles.pigozzi	DESIGNED - IL, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/24/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

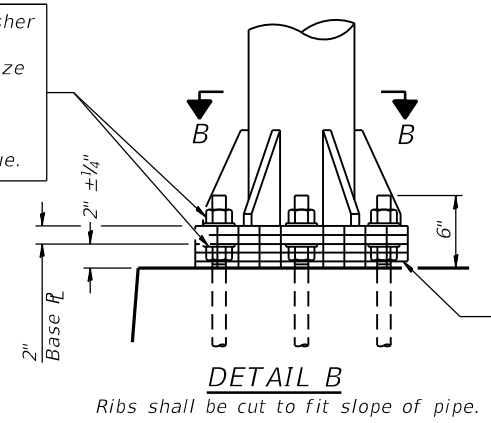
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES (SPECIAL) – SUPPORT FRAME
FOR ALUMINUM TRUSS**

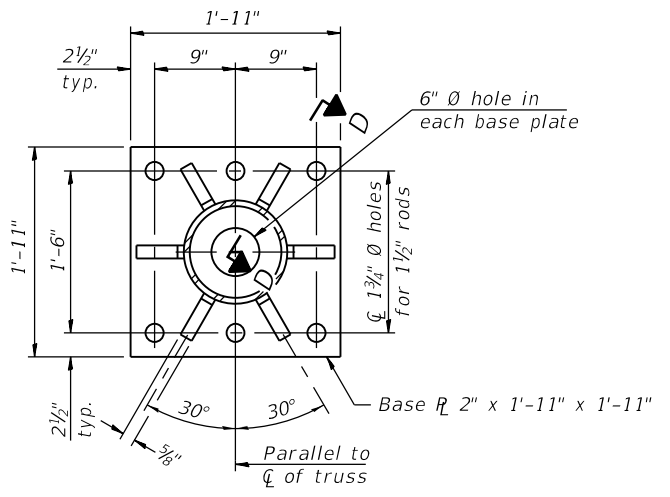
F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 963
CONTRACT NO. 62A76				
SHEET NO. SS13 OF SS129 SHEETS				
ILLINOIS FED. AID PROJECT				

FILE NAME: D:\V\AECOM-NA-AW51_aecomonline-local\AECOM_ID502_NAD\Documents\01_Americas\Transportation\60269938_Circle\Phase_II\000_CAD\008_Structural\Sign_Structures\62A76-SPAN-55206-SignStruct.dgn

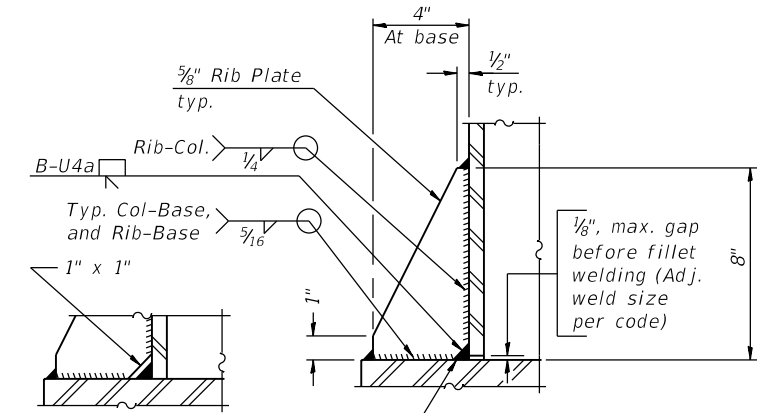
Hexagon locknut and washer (top), leveling nut and washer (bottom). Galvanize per AASHTO M232. Nuts shall each be tightened against base plate with 200 lb.-ft. minimum torque.



Stainless Steel Standard Grade Wire Cloth, 3" wide, 1/4" maximum opening with a minimum wire diameter of AWG. No. 16 with a minimum 2" lap. Secure to base plate after erection with 3/4" stainless steel banding.

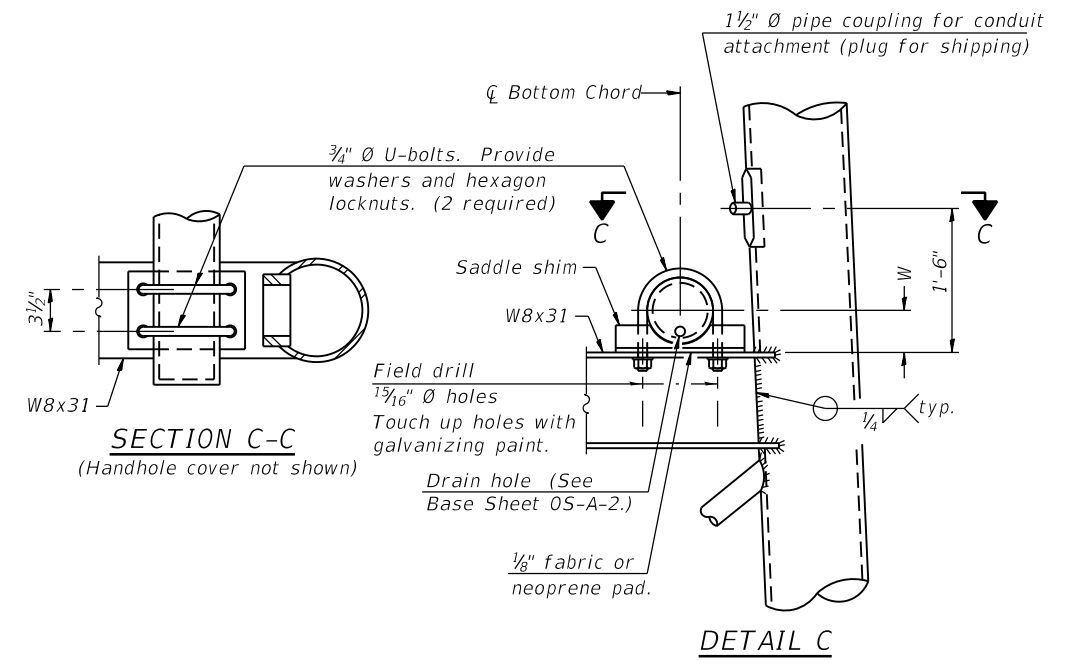


SECTION B-B

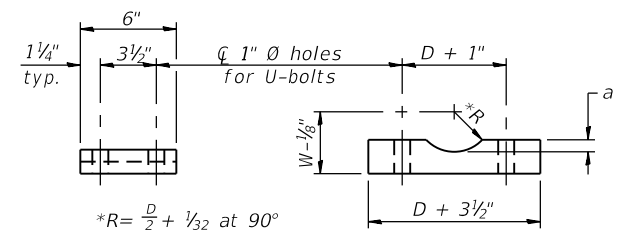


** Alternate detail if welding col. to base plate first, then snip inside corner of ribs. Terminate weld on rib 1/4" from snip.

SECTION D-D



SECTION C-C
(Handhole cover not shown)



Truss Chord Nominal Dia.	a
9"	1 3/8"

SADDLE SHIM DETAIL
ASTM B26 Alloy 356-F
or
ASTM B209 Alloy 6061-T651
(4 required per sign truss)

NOTES:

- For anchor rod and positioning plate details, see Sheet S13-08.

054-A-8aA-SPECIAL



USER NAME = marina.stoica	DESIGNED - IL, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/29/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

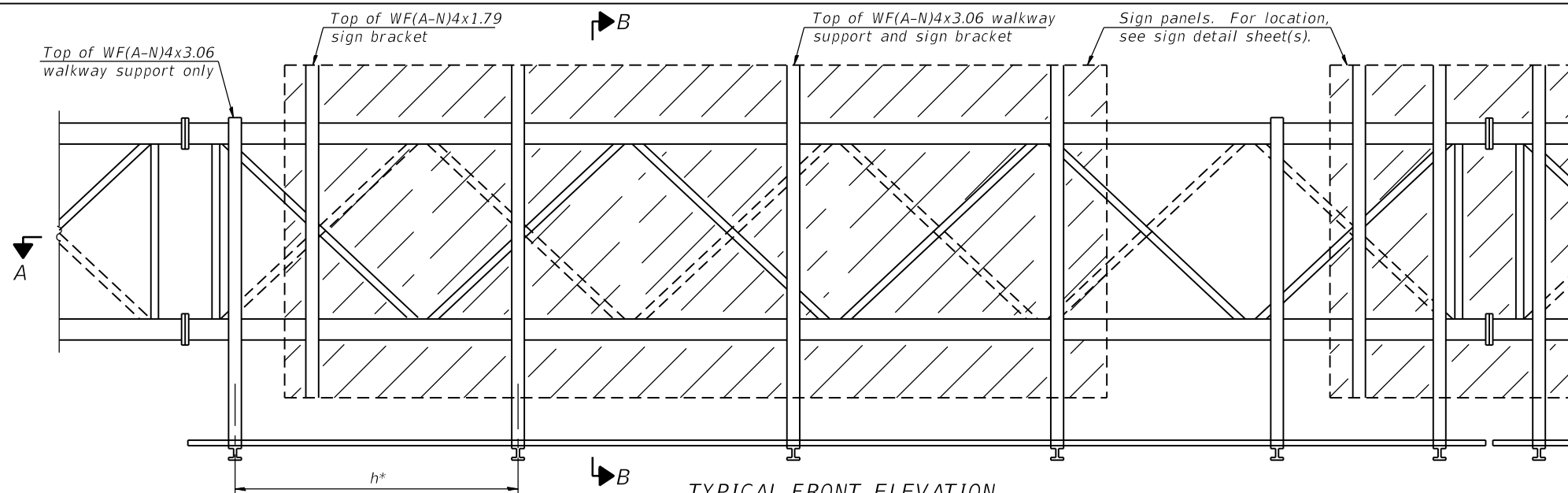
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES (SPECIAL)
SUPPORT FRAME

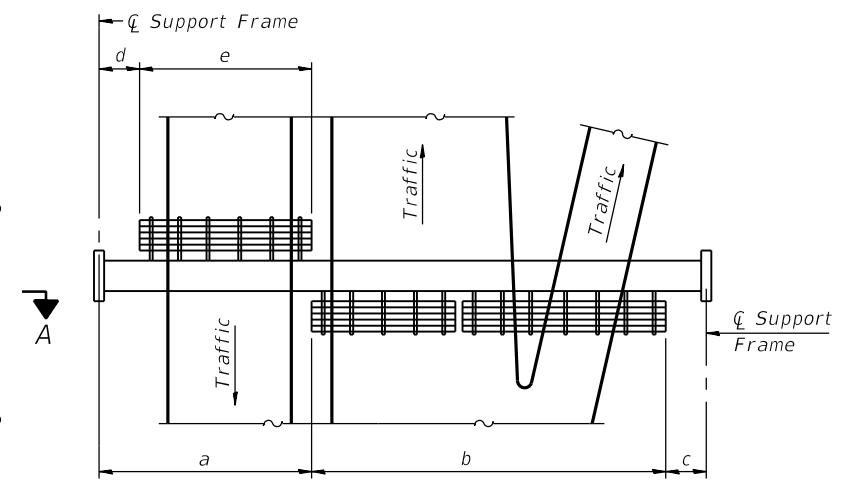
SHEET NO. SS14 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 964
ILLINOIS FED. AID PROJECT			CONTRACT NO. 62A76	

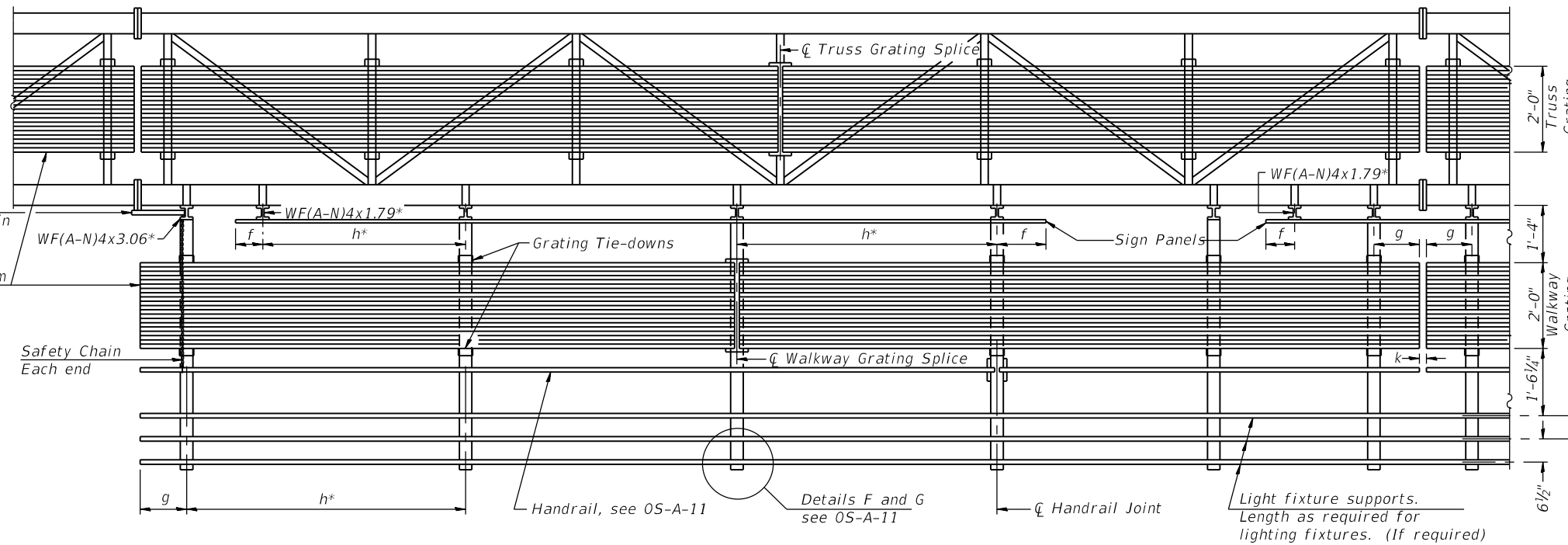
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TYPICAL FRONT ELEVATION
With lights and handrail omitted for clarity.
For Section B-B, see Base Sheet 05-A-10.



PLAN
WALKWAY AND HANDRAIL SKETCH
(Road plan beneath truss varies)



** Alternate angle for safety chain attachment
Standard Aluminum Grating, see Details T and W
Safety Chain Each end

SECTION A-A

Handrail and walkway shall span a minimum of three brackets between splices and/or gap joints. Place all sign and walkway brackets as close to panel points as practical. Handrail joints, grating, and light support splices placed as needed.

BRACKET TABLE

WF(A-N)4x1.79 or WF(A-N)4x3.06 ASTM B308, Alloy 6061-T6		
Sign Width		Number Brackets Required
Greater Than	Less Than or Equal To	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

Notes:

* Space walkway brackets WF(A-N)4x3.06 and sign brackets WF(A-N)4x1.79 for efficiency and within limits shown:

- f = 12" maximum, 4" minimum (End of sign to \bar{C} of nearest bracket)
- g = 12" maximum, 4" minimum (End of walkway grating to \bar{C} of nearest support bracket)
- h = 6'-0" maximum (\bar{C} to \bar{C} sign and/or walkway support brackets, WF(A-N)4x1.79 or WF(A-N)4x3.06)
- k = 2" maximum gap between adjacent walkway grating sections and handrail ends

** If walkway bracket at safety chain location is behind sign, add angle to bracket, see Alternate Safety Chain Attachment on Base Sheet 05-A-11.

For Details T and W, Section B-B and Grating Splice Details see Base Sheet 05-A-10.
For Handrail Details see Base Sheet 05-A-11.

*** Measured along Exist. \bar{C} NB 1-90/94. It should be noted that the station included in the Table is measured along the Exist. \bar{C} NB 1-90/94 as presented in this Contract and may differ from stations shown in Existing Record Drawings.

Truss grating to facilitate inspection shall run full length (center to center of support frames) $\pm 12"$ on overhead trusses. Cost of truss grating is included in "Overhead Sign Structure (Special)".

Walkway and Truss Grating width dimensions are nominal and may vary $\pm 1/2"$ based on available standard widths.

Structure Number	***Station	a	b	c	d	e	Walkway Grating and Handrail Lengths
1S0161094L052.7	168+53.27	-	-	-	-	-	-

05-A-9-SPECIAL



USER NAME = charles.pigozzi	DESIGNED - IL, EBK	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JJS	REVISED -
PLOT DATE = 1/24/2020	DRAWN - AMS, EBK	REVISED -
	CHECKED - MAI, JJS	REVISED -

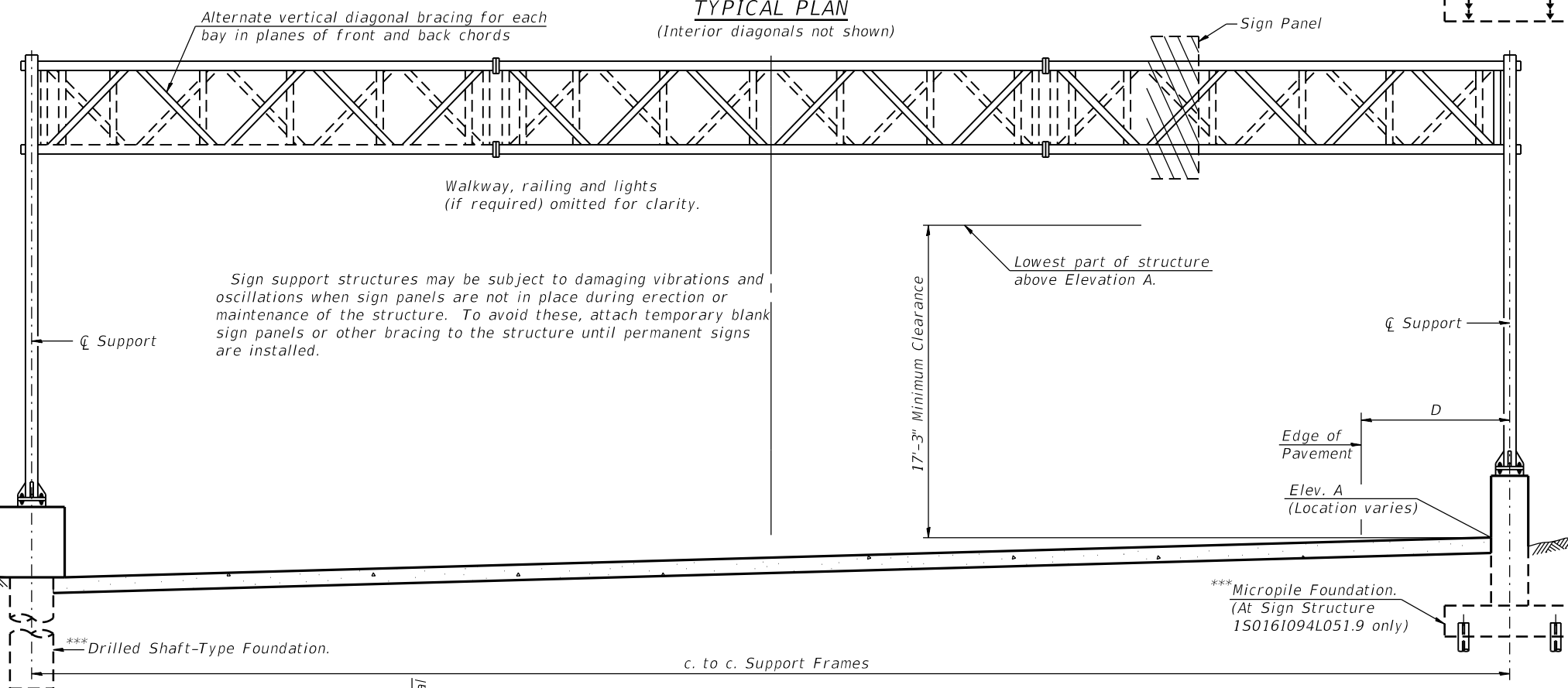
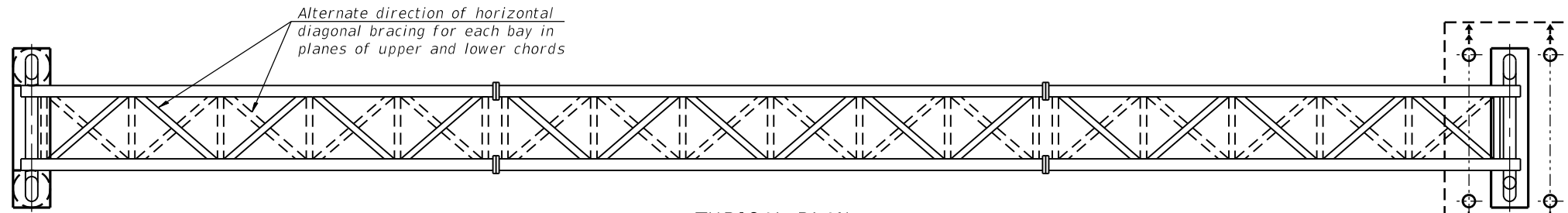
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES (SPECIAL)
ALUMINUM WALKWAY DETAILS**

SHEET NO. SS15 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 965
CONTRACT NO. 62A76				ILLINOIS FED. AID PROJECT

FILE NAME: D:\VAE\COM-NA-AWS1\arecomonline\local\AECOM_DS02_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structures\62A76-Span-SS101-SignStruct.dgn



GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")
2017 AASHTO LRFD Bridge Design Specifications, 8th Edition

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY
WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

DESIGN STRESSES:
Field Units
 $f'_c = 3,500$ p.s.i. $f_y = 60,000$ p.s.i. (reinforcement)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specifications.

MATERIALS: Aluminum Alloys as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53. All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer. The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" must satisfy the requirements of AASHTO M164 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if Members interfere) must satisfy the requirements of ASTM A449, ASTM A193, Grade B7, or approved alternate, and must have matching lock nuts. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolts and lock nuts must be hot dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240 Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.

U-BOLTS AND EYEBOLTS: U-Bolts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, Condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Eyebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts and hot dip galvanized per AASHTO M232. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolt and Eyebolt lock nut.

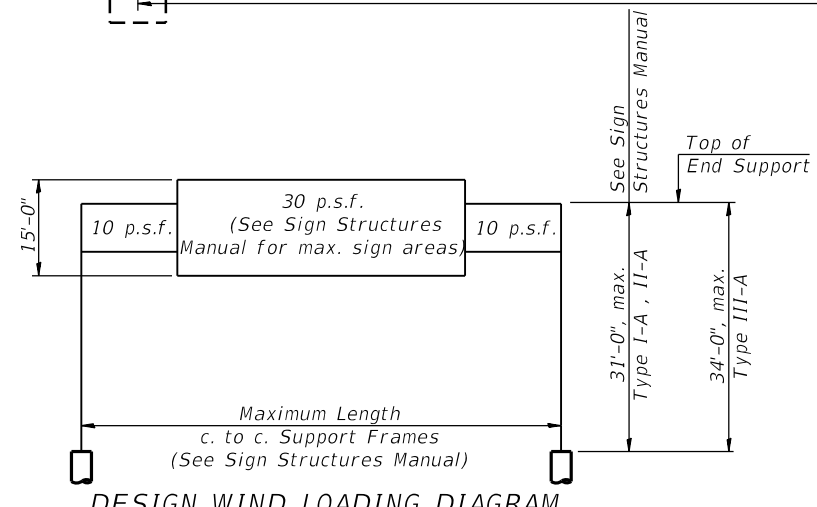
GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111. Painting is not permitted.

ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

CONCRETE SURFACES: All concrete surfaces above an elevation 6" below the lowest final ground line at each foundation shall be cleaned and coated with Concrete Sealer in accordance with the Standard Specifications.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

FOUNDATIONS: The contract unit price for Concrete Foundations and Drilled Shaft Concrete Foundations shall include reinforcement bars complete in place. Reinforcement Bars for Micropile-type foundations shall be paid separately.



Parameters shown are basis for I.D.O.T. Standards and Sign Manual Tables. Installations not within dimensional limits shown require special analysis for all components.

WALKWAY: Walkway grating, walkway brackets, handrails, lighting and associated components shown in these plans on the traffic side of the sign structure/sign panel will not be installed with Contract 62A76. The truss grating and maintenance walkway behind the sign panel will be included with Overhead Sign Structure Span Type I-A and Overhead Sign Structure Span Type III-A as appropriate.

TYPICAL ELEVATION
(Looking at Face of Signs**)

Structure Number	^t Station	Design Truss Type	c. to c. Supports	Elev. A	Dim. D	Height of Tallest Sign	Total Sign Area
150161094L051.3	6351+55.00	I-A	46'-6"	577.05	3'-11½"	11'-0"	396.50 Sq. Ft.
150161094L051.9	6127+75.00	III-A	81'-6¼"	584.22	3'-3"	19'-0"	1045 Sq. Ft.
150161094L052.0	6121+69.00	I-A	79'-11"	578.39	7'-11½"	13'-0"	475.25 Sq. Ft.

*If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.

**Looking upstation for structures with signs both sides.

*** See Sheets SS30 thru SS32 for actual foundation types and details.

^t Sign Structure stations measured along the following Baselines:

- 150161094L051.3 - Prop. NB C-D Road
- 150161094L051.9 - Prop. NB I-90/94
- 150161094L052.0 - Prop. NB I-90/94

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
STRUCTURE EXCAVATION	CU YD	81
CONCRETE STRUCTURES	CU YD	16.7
REINFORCEMENT BARS, EPOXY COATED	POUND	1470
CONCRETE SEALER	SQ FT	154
OVERHEAD SIGN STRUCTURE - SPAN, TYPE I-A (4'-0" X 4'-6")	FOOT	127
OVERHEAD SIGN STRUCTURE - SPAN, TYPE III-A (5'-0" X 7'-0")	FOOT	82
DRILLED SHAFT CONCRETE FOUNDATIONS	CU YD	74.8
MICRO-PILES	EACH	4
MICROPILE LOAD TEST	EACH	1
MICROPILE PROOF LOAD TEST	EACH	1



SIGNED: Moussa A. Issa
DR. MOUSSA A. ISSA, S.E., IL. LIC. NO. 081-005738
EXPIRES 11-30-2020
DATE 03/04/2020 FOR SHEETS SS17THRU SS39
(TOTAL OF 23 SHEETS)



USER NAME = marian.agamy	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 03/04/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

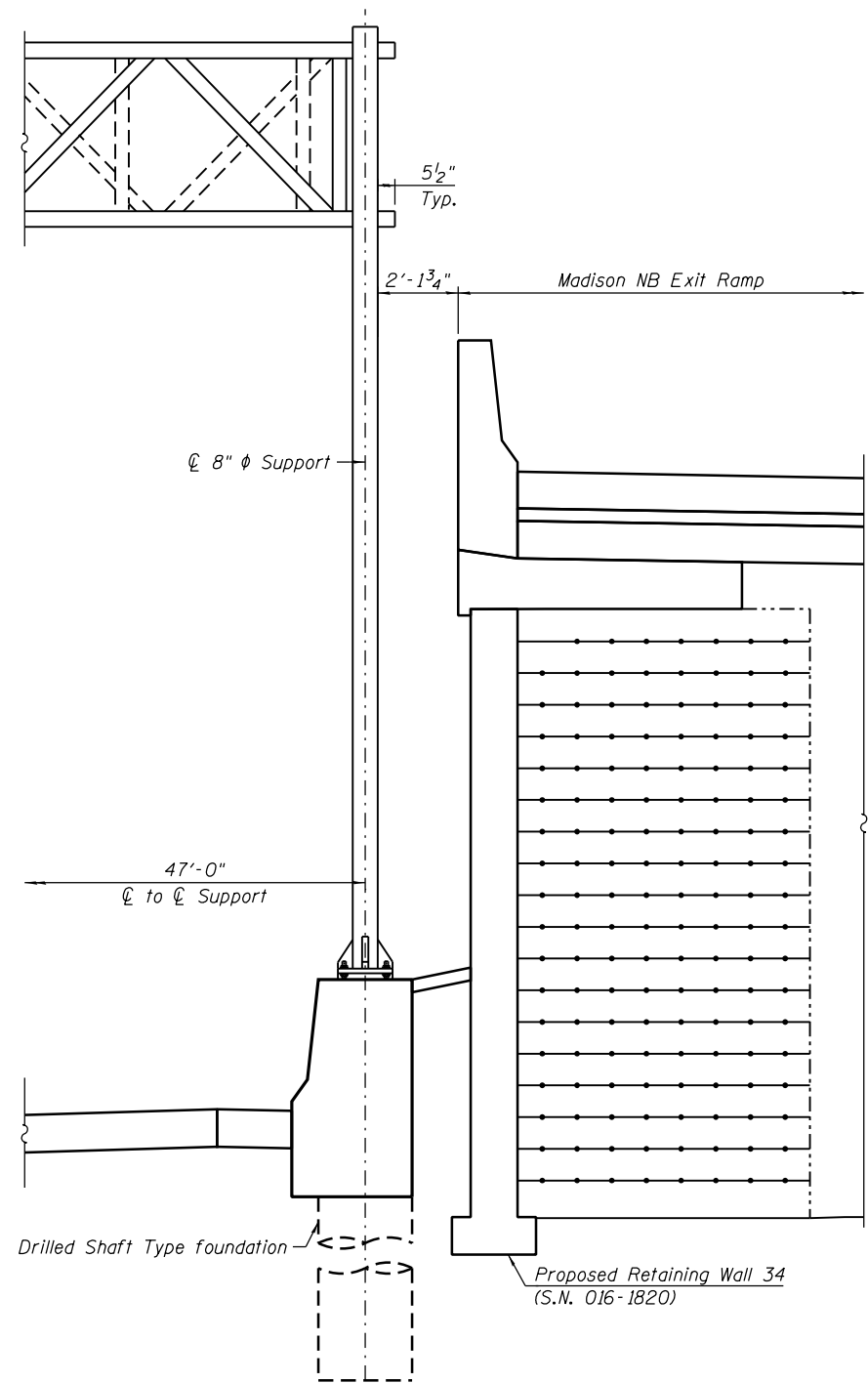
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES - GENERAL PLAN & ELEVATION - ALUMINUM TRUSS & STEEL SUPPORTS

SHEET NO. SS17 OF SS129 SHEETS

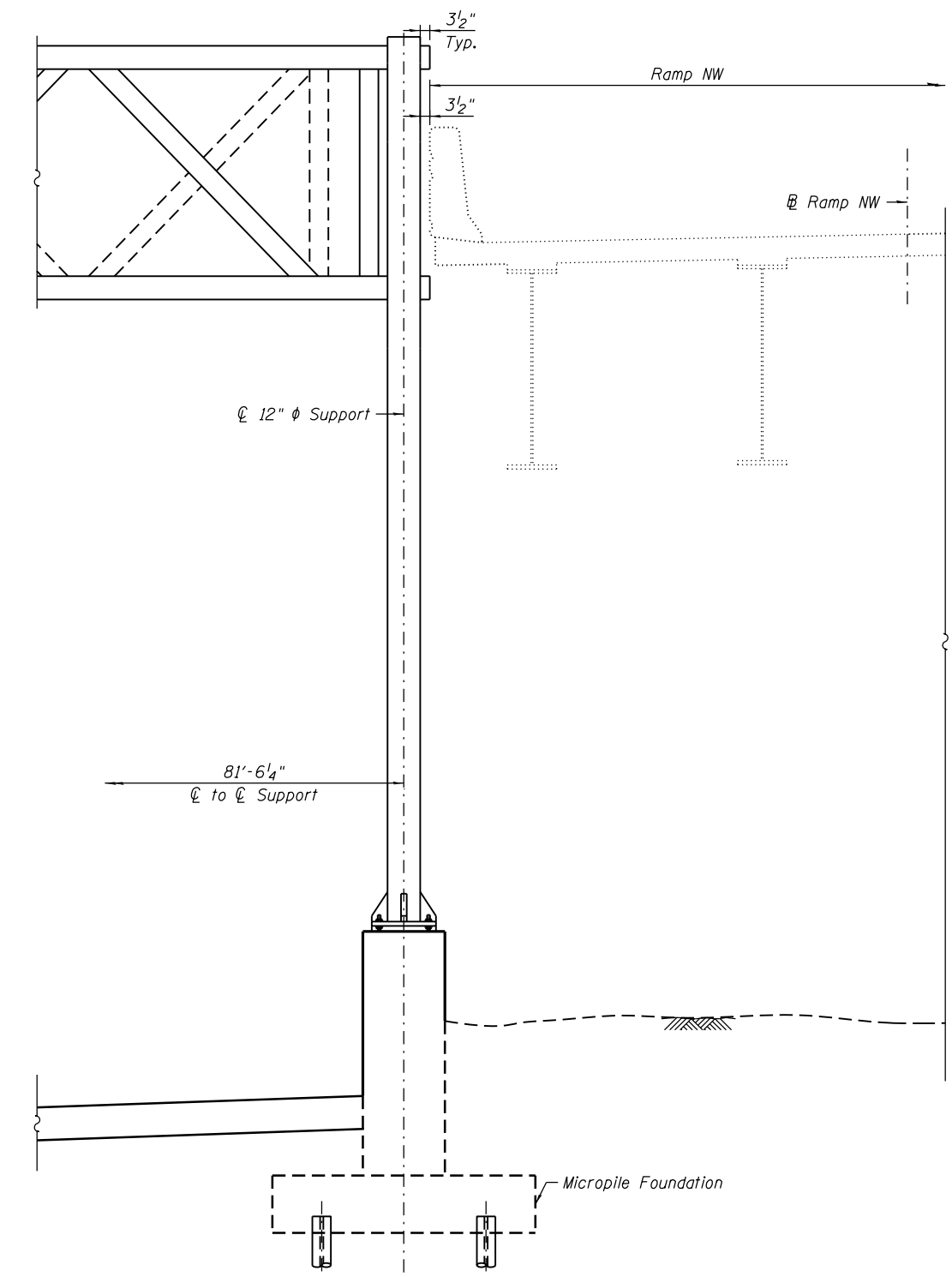
F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 967
ILLINOIS FED. AID PROJECT			CONTRACT NO. 62A76	

FILE NAME: D:\V\AECOM-NA-AW51_aecomonline-local\AECOM_ID502_NADocuments\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structures\62A76-Span-SS101A-SignStruct-Sign



TYPICAL ELEVATION

(Structure No. 1S016I094L051.3)
 (Looking at Front Face of Sign)
 (Conduit not shown for clarity)



TYPICAL ELEVATION

(Structure No. 1S016I094L051.9)
 (Looking at Front Face of Sign)
 (Conduit not shown for clarity)

NOTE:

1. The Contractor shall take all necessary precautions during construction activities and sign structure erection to avoid damage to existing adjacent structures to remain. Any damage to existing structures caused by the Contractor in the performance of his/her work shall be repaired by the Contractor, to the satisfaction of the Engineer, at no cost to the Department.



USER NAME =	marian.agamy	DESIGNED -	JJS, WM	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	JJS, WM	REVISED -	
PLOT DATE =	03/04/2020	CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION

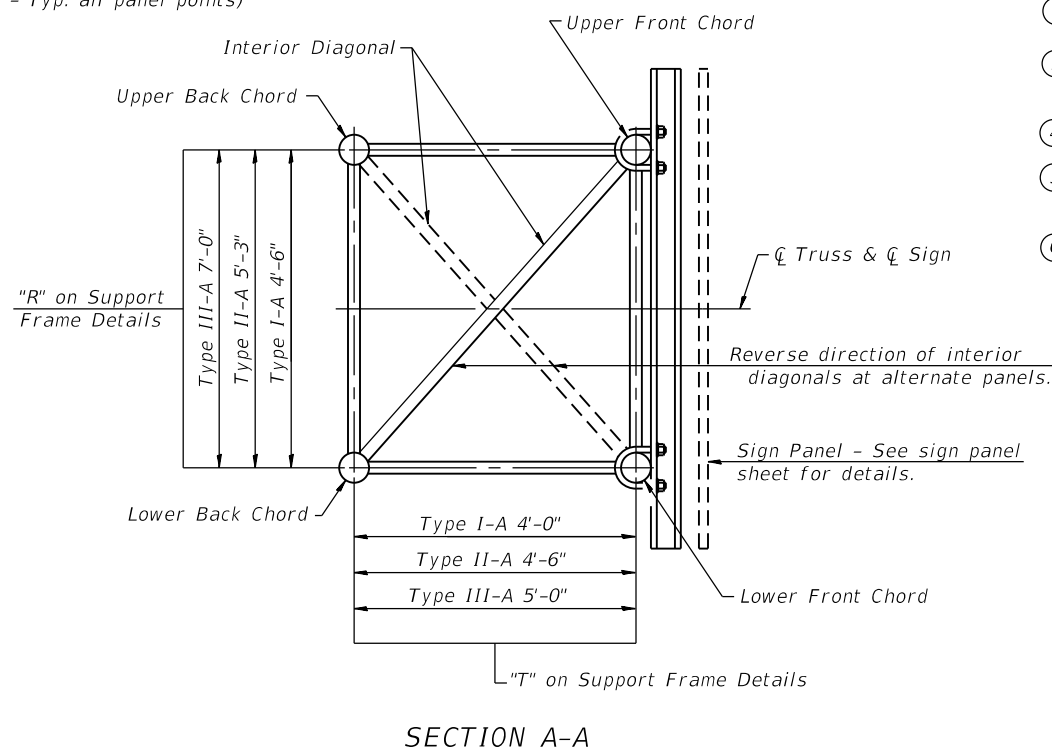
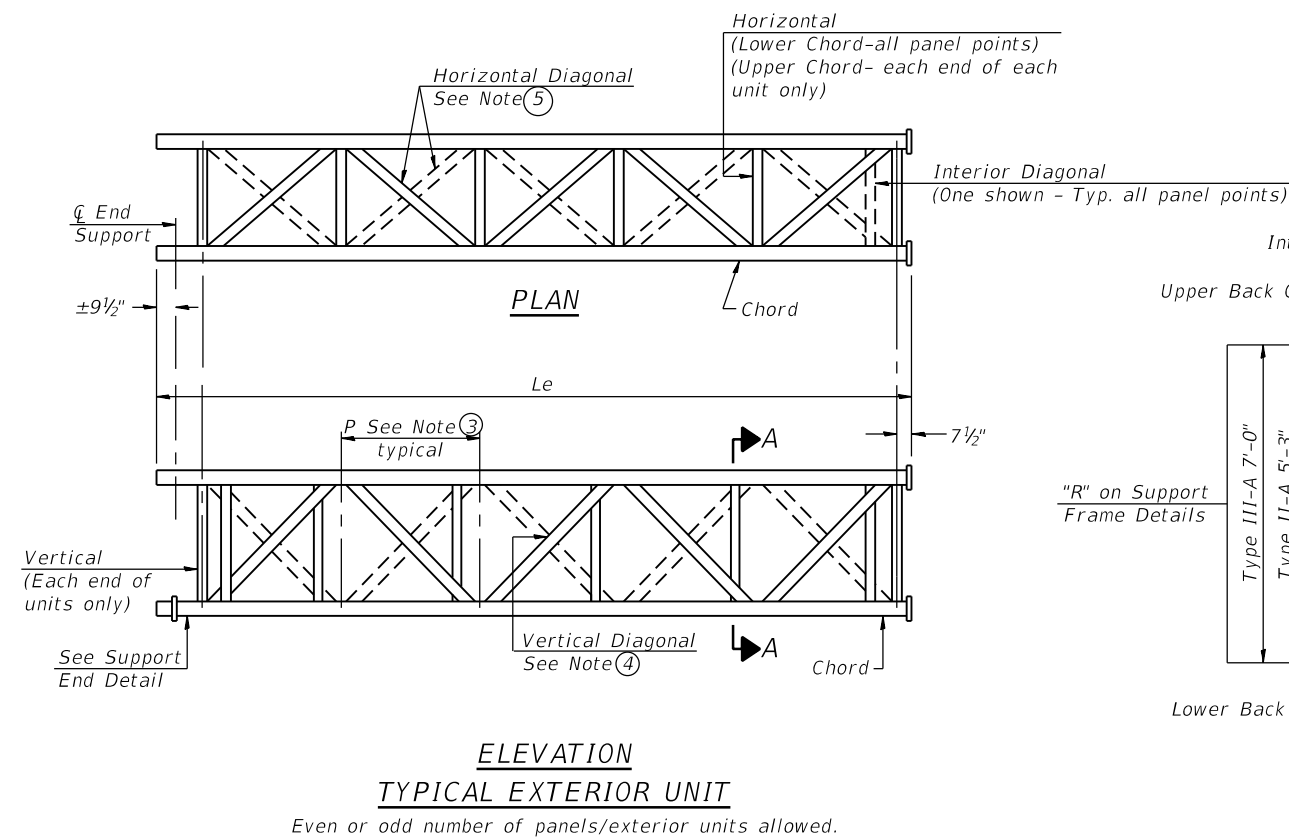
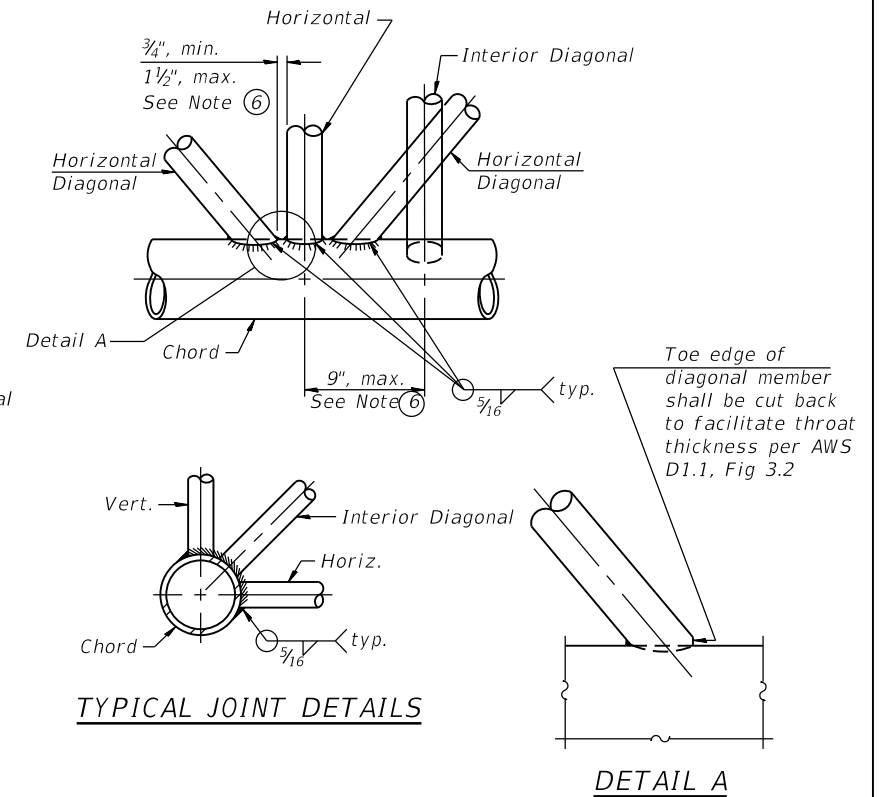
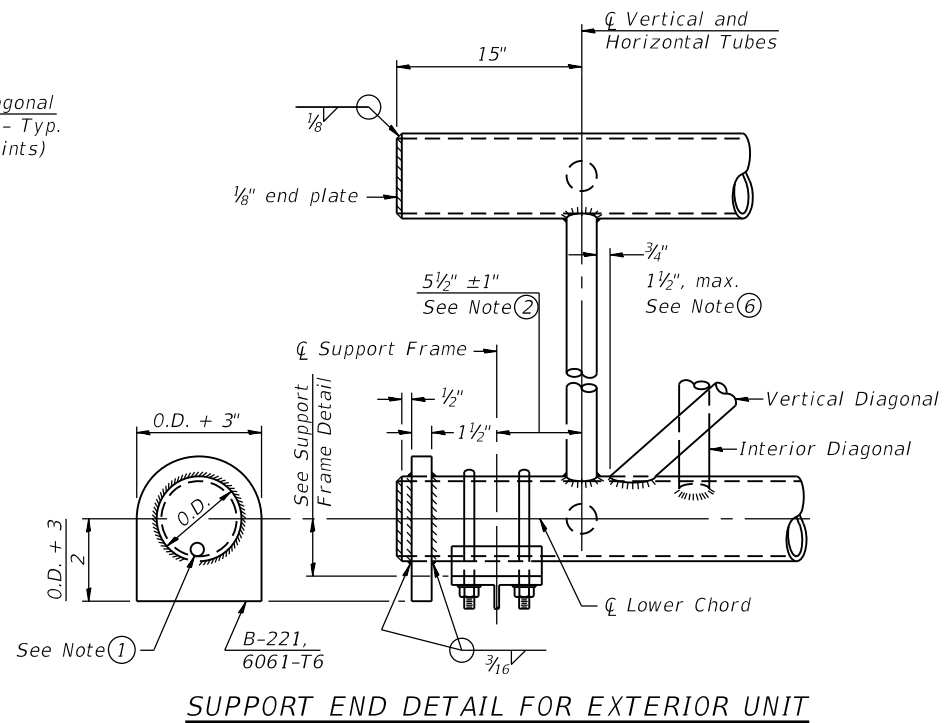
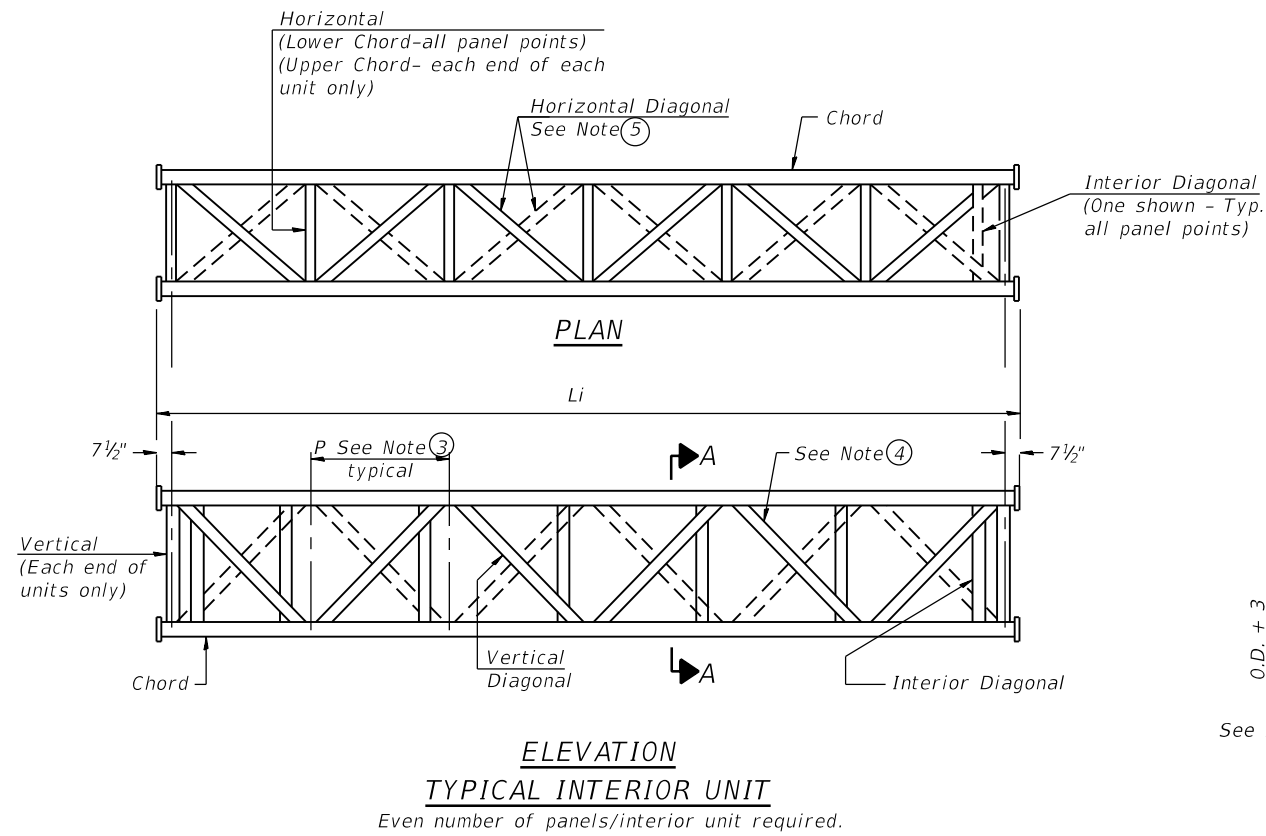
OVERHEAD SIGN STRUCTURES
 TYPICAL ELEVATION - 1S016I094L051.3 & 1S016I094L051.9

SHEET NO. SS18 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	968
CONTRACT NO. 62A76				

ILLINOIS FED. AID PROJECT

FILE NAME: D:\V\AECOM-NA-AW51... \americas\transportation\60269938_Circle\Phase_II\000_CAD\008_Structural\Sign_Structures\62A76-Span-SS102-SignStruct.dgn



- ① Contractor may alternatively use standard aluminum drive-fit cap to close end. 1/2" Ø drain hole in end plate/drive-fit cap. (Typ. at ends of all chords)
- ② 5 1/2" end dimension may vary by ±1" to provide uniform panel spacing (P).
- ③ Panel spacing (P) shall be uniform for entire truss and between 4'-0" and 5'-0" for Type I-A or 4'-0" and 5'-6" for Types II-A and III-A.
- ④ Vertical Diagonals in front and back face shall alternate.
- ⑤ Hidden lines show wind bracing alternates direction between planes of top and bottom chords.
- ⑥ All diagonals shall be detailed for minimum offset from the panel point based on the following: Offset shall be such as to provide a 3/4" minimum to 1 1/2" maximum clearance between any diagonal and any horizontal or vertical member, and to provide clearance for U-bolt connections of signs or walkway brackets.

05-A-2

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	JJS, WM	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JMG	REVISED -	

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES - ALUMINUM TRUSS
DETAILS FOR TRUSS TYPES I-A, II-A AND III-A**

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	969
CONTRACT NO. 62A76				

SHEET NO. SS19 OF SS129 SHEETS

ILLINOIS FED. AID PROJECT

TRUSS UNIT TABLE

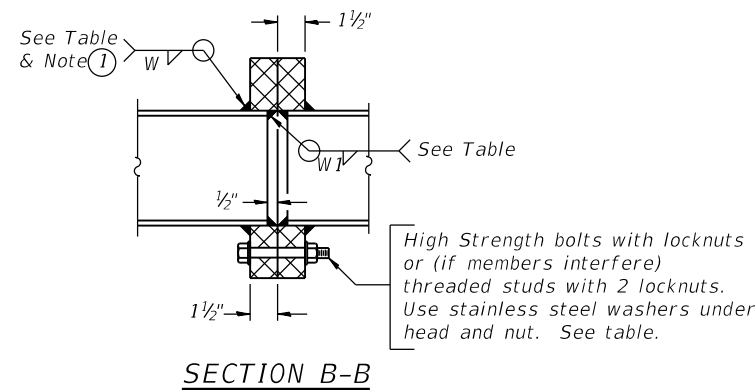
Structure Number	**Station	Design Truss Type	Exterior Units (2)			Interior Unit				Upper & Lower Chord		Verticals; Horizontal; Vertical, Horizontal, and Interior Diagonals		Camber at Midspan	Splicing Flange					
			No. Panels per Unit	Unit Lgth.(Le)	Panel Lgth.(P)	No. Req'd.	No. Panels per Unit	Unit Lgth.(Li)	Panel Lgth.(P)	0.D.	Wall	0.D.	Wall		Bolts		Weld Sizes		A	B
															No./Splice	Dia.	W	W1		
1S0161094L051.3	6351+55.00	I-A	5	24'-0 3/4"	4'-5 1/4"	-	-	-	-	5"	1/4"	2 1/2"	1/4"	3/4"	6	7/8"	5/16"	1/4"	8 3/4"	11 3/4"
1S0161094L051.9	6127+75.00	III-A	5	26'-4 1/4"	4'-10 3/4"	1	6	30'-4 1/2"	4'-10 1/4"	8 1/2"	1/2"	3 1/2"	5/16"	1"	8	1 1/4"	9/16"	7/16"	13"	16 1/2"
1S0161094L052.0	6121+69.00	I-A	5	25'-10"	4'-9 1/2"	1	6	30'-0"	4'-9 1/2"	5"	5/16"	2 1/2"	5/16"	2 1/4"	6	7/8"	5/16"	1/4"	8 3/4"	11 3/4"

** Sign Structure stations measured along the following baselines:

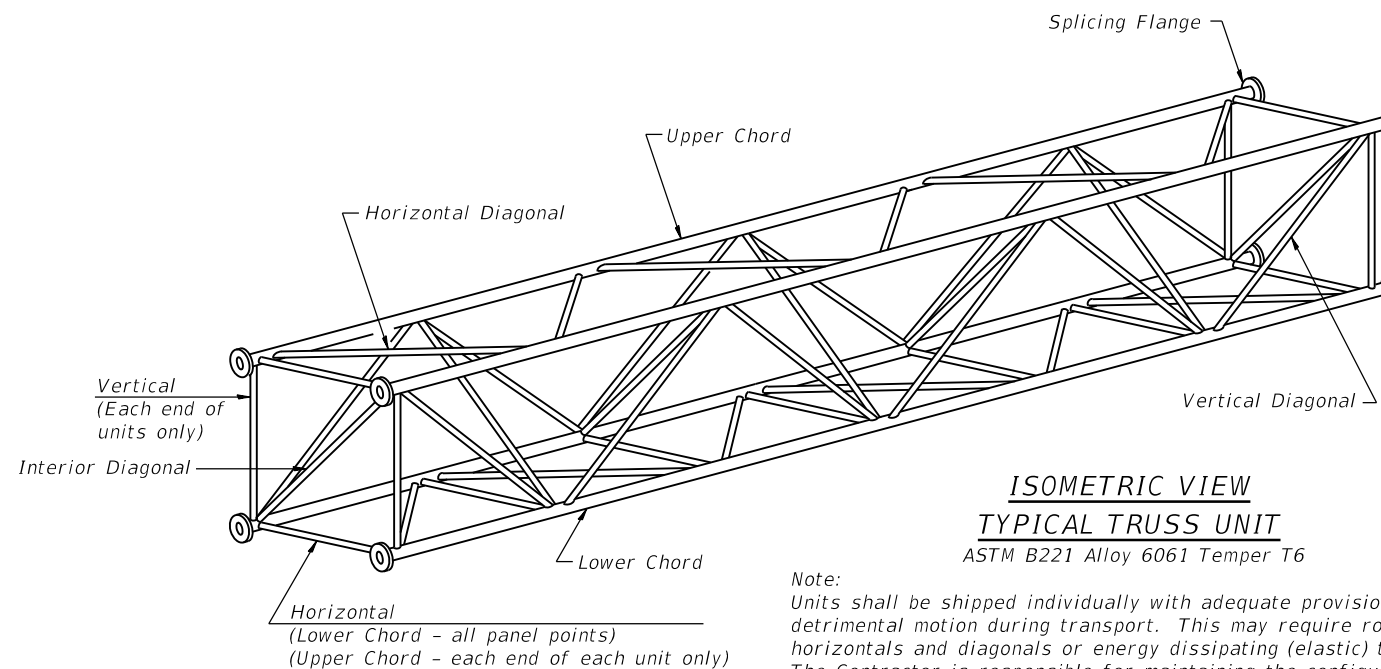
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1S0161094L051.9 - Prop. NB I-90/94

1S0161094L052.0 - Prop. NB I-90/94

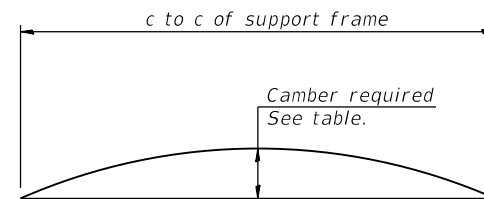


① Splicing Flanges shall be attached to each truss unit with the truss shop assembled to camber shown. Truss units shall be in proper alignment and flange surfaces shall be shop bolted into full contact before welding. Sufficient external welds or tacks shall be made to secure flanges until remaining welds are made after disassembly. Adjacent flanges shall be "match marked" to ensure proper field assembly.



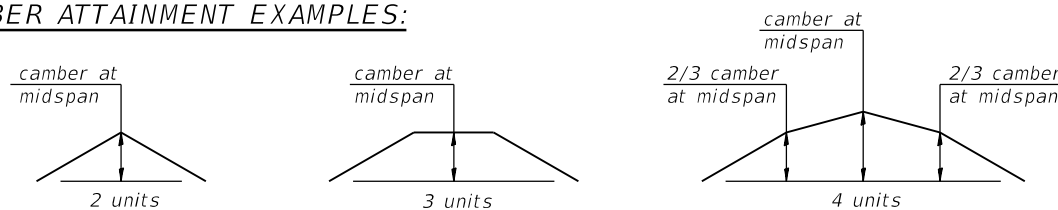
**ISOMETRIC VIEW
TYPICAL TRUSS UNIT**
ASTM B221 Alloy 6061 Temper T6

Note:
Units shall be shipped individually with adequate provision to prevent detrimental motion during transport. This may require ropes between horizontals and diagonals or energy dissipating (elastic) ties to the vehicle. The Contractor is responsible for maintaining the configuration and protection of the units.

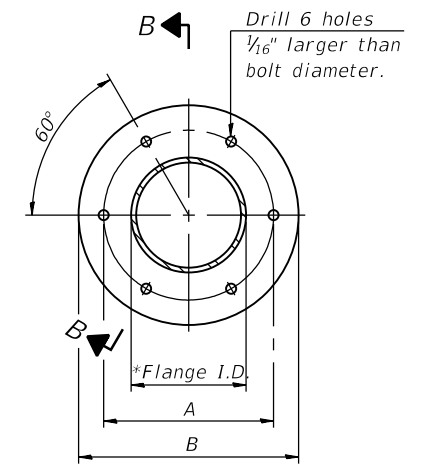


CAMBER DIAGRAM
Camber curve shown is theoretical. Actual camber attained by slope changes at splices between units.

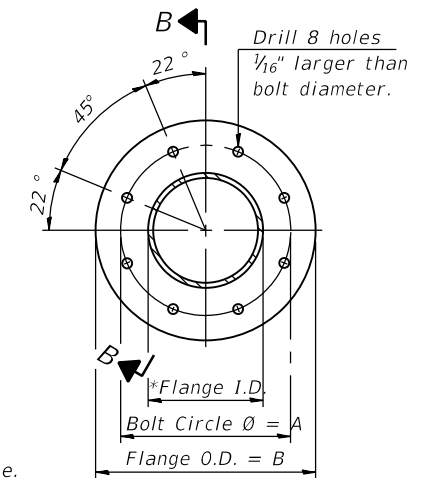
CAMBER ATTAINMENT EXAMPLES:



Camber shown is for fabrication only, measured with truss fully supported. (No-load condition)



TRUSS TYPES I-A, II-A, & III-A



**TRUSS TYPES II-A & III-A
SPlicing FLANGES**

ASTM B221, Alloy 6061-T6
or ASTM B209, Alloy 6061-T651

*To fit O.D. of Chord with maximum gap of 1/16".

054-A-2

2-17-2017



USER NAME = marian.agamy	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 03/04/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES - ALUMINUM TRUSS DETAILS
FOR TRUSS TYPES I-A, II-A AND III-A**

SHEET NO. SS20 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	970
CONTRACT NO. 62A76				

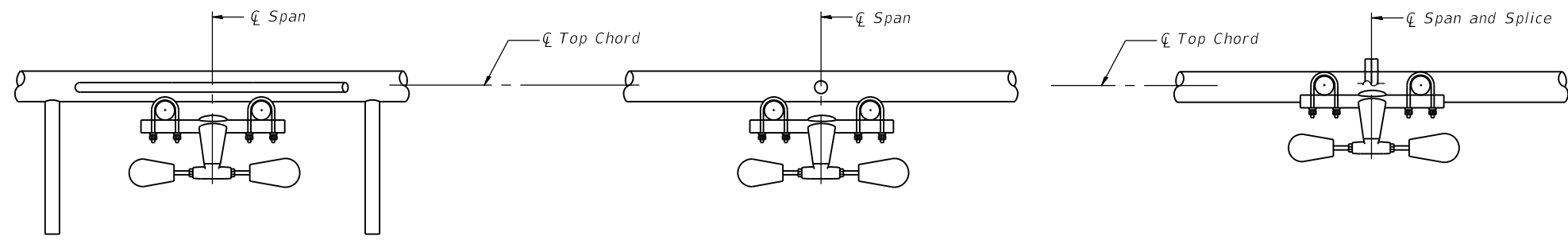
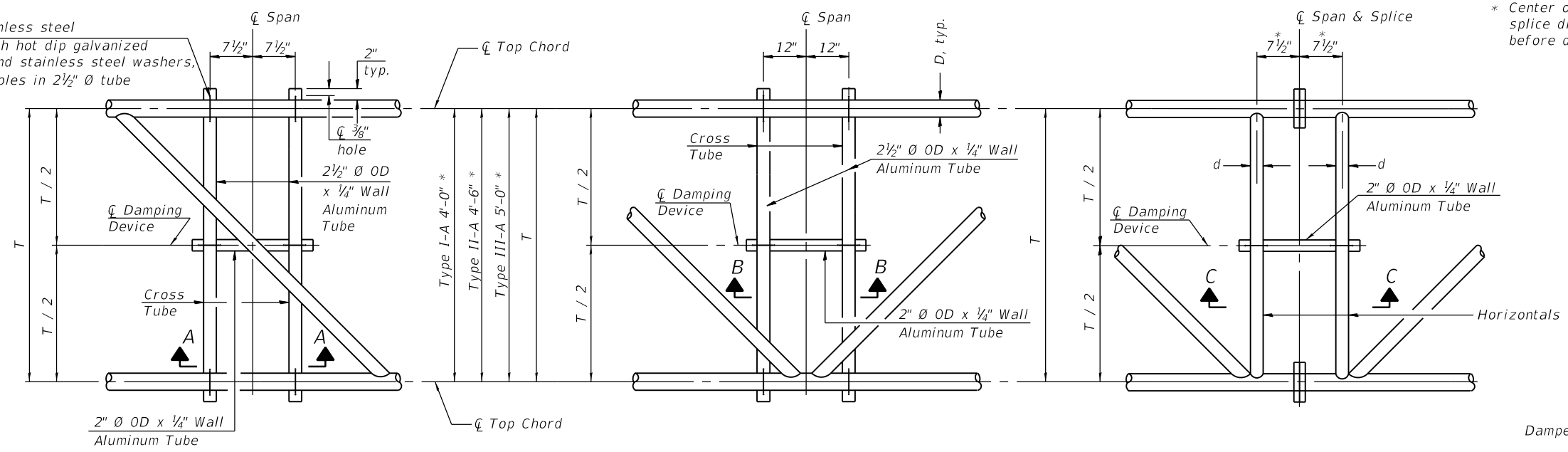
ILLINOIS FED. AID PROJECT

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$\frac{5}{16}$ " \varnothing stainless steel
U-bolt with hot dip galvanized locknuts and stainless steel washers, typ. $\frac{3}{8}$ " \varnothing holes in $2\frac{1}{2}$ " \varnothing tube

* Center of horizontal to center of splice dimension may vary. Verify before drilling holes in mounting tube.

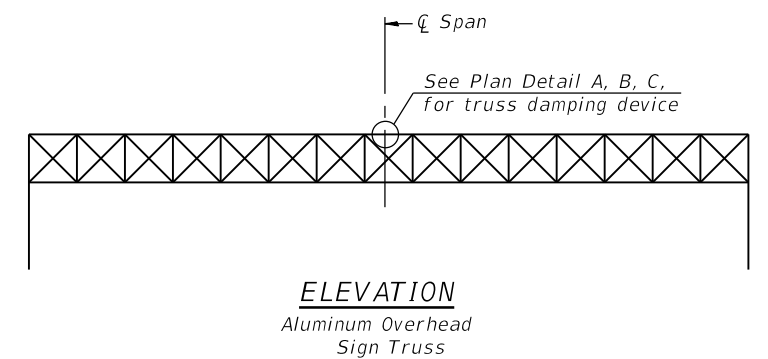
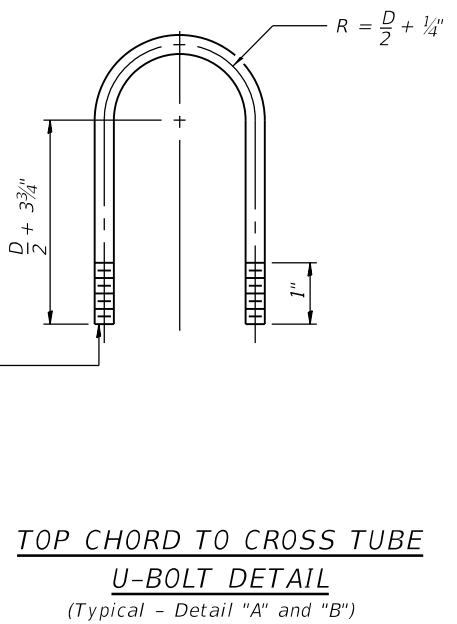
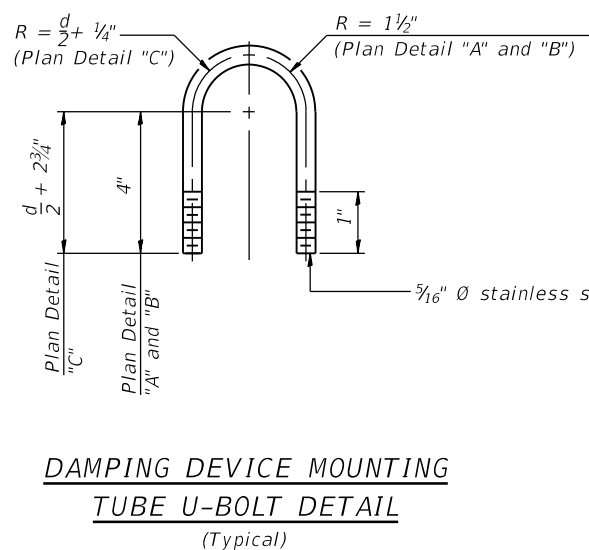
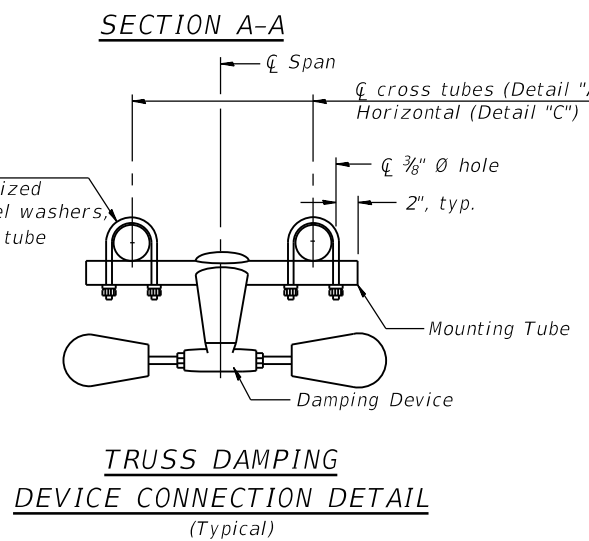


NOTES

Damper: One damper per truss. (31 lbs. minimum Stockbridge-Type Aluminum - 29" minimum between ends of weights) Cost included in Overhead Sign Structure...

Materials: Materials: Aluminum tubes shall be ASTM B221 alloy 6061 temper T6. Cost included in Overhead Sign Structure...

$\frac{5}{16}$ " \varnothing stainless steel
U-bolt with hot dip galvanized locknuts and stainless steel washers, typ. $\frac{3}{8}$ " \varnothing holes in mounting tube



05-A-D

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	JJS, WM	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURE
DAMPING DEVICE

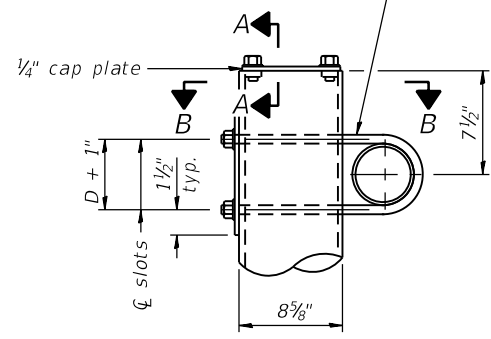
SHEET NO. SS21 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	971
CONTRACT NO. 62A76				

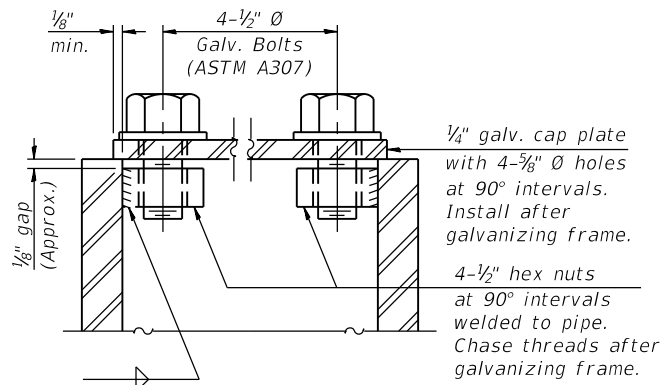
ILLINOIS FED. AID PROJECT

FILE NAME: D:\V\AECOM-NA-AW51_aecomonline\local\AECOM_ID502_NA\Documents\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structure\62A76-Span-SS105-SignStruct.dgn

3/4" Ø stainless steel U-bolt.
Provide two washers and two hexagon locknuts. (4)
1 3/16" x 2" slots on 8" Ø pipe.
(4 slots required per pipe)

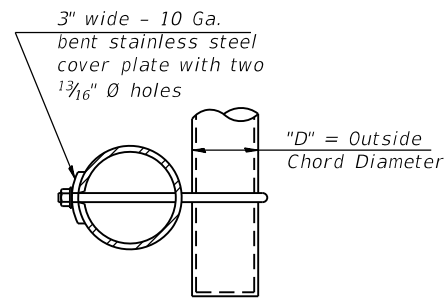


DETAIL A

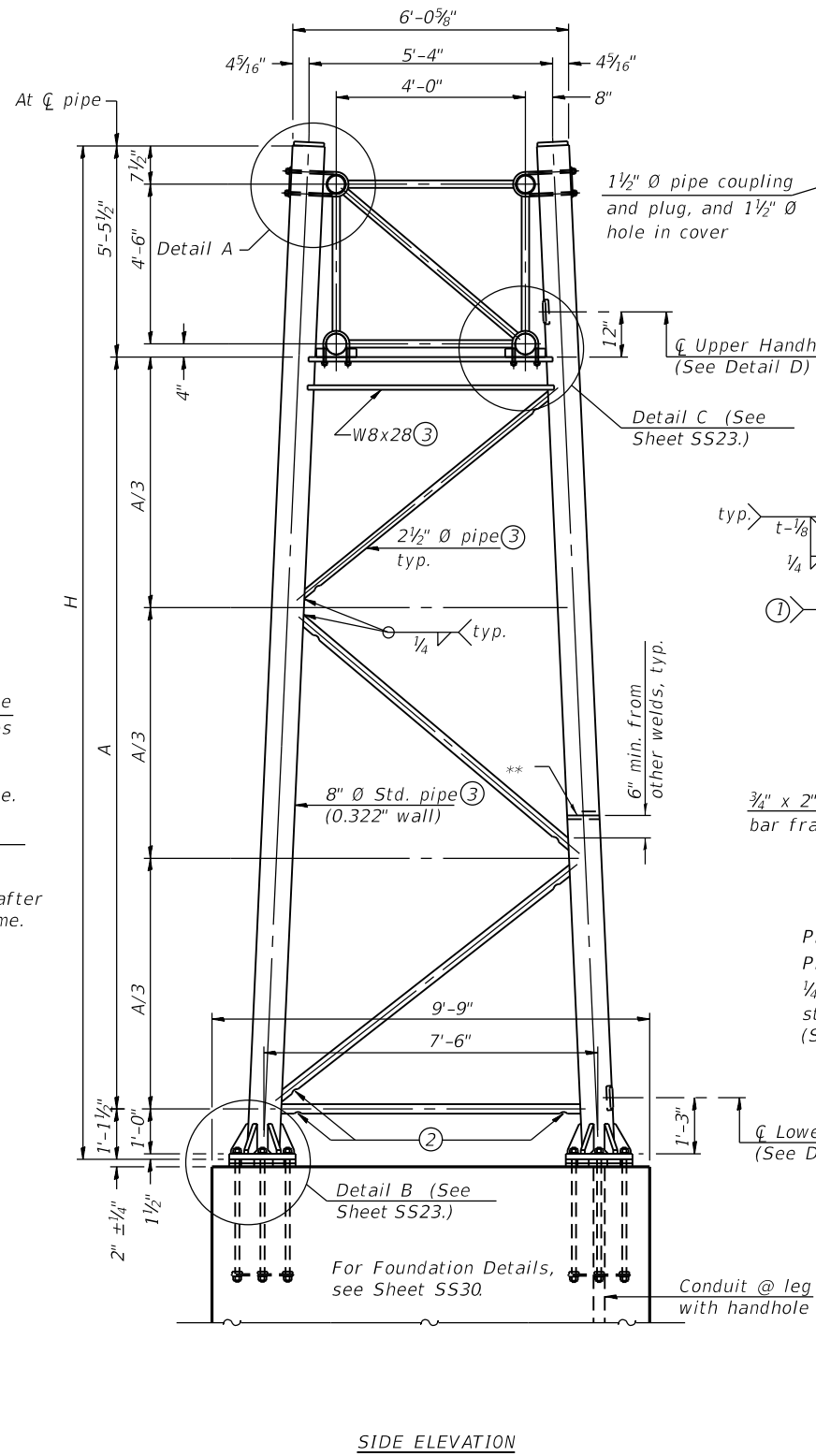


SECTION A-A

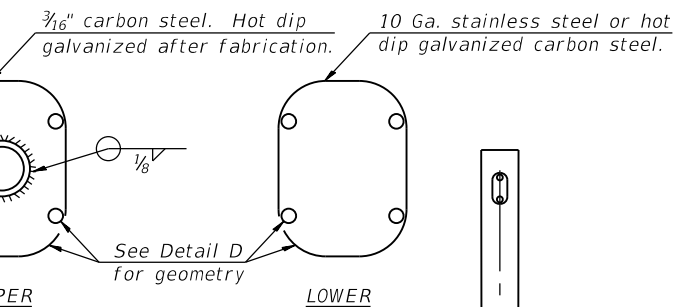
As an alternate to bolts, may use galvanized drive-fit caps installed after galvanizing frame.



SECTION B-B



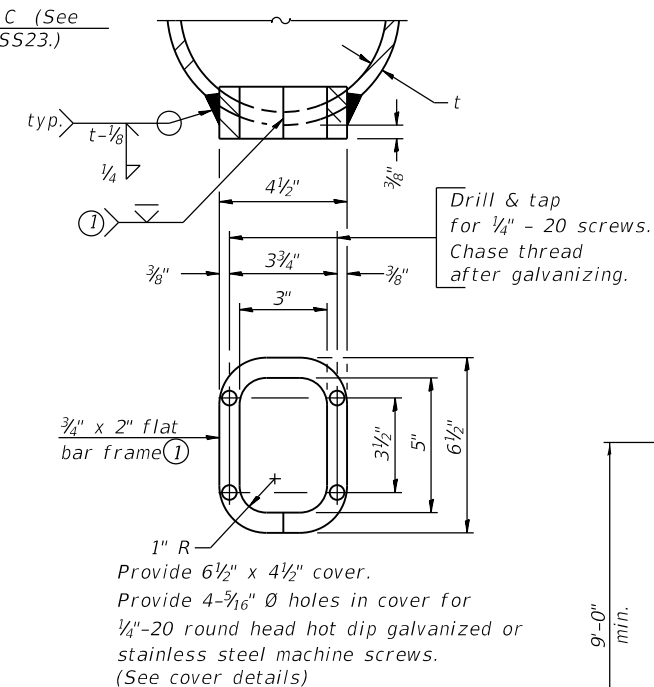
SIDE ELEVATION



HANDHOLE COVERS

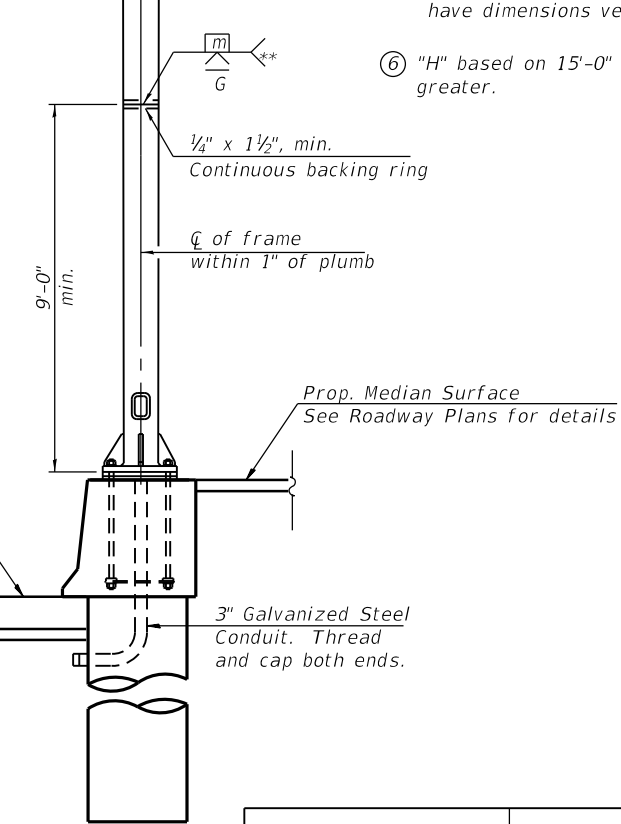
Support Design Loads: See Sheet SS17 for design and loading criteria.
Load combinations checked include dead load plus:
a) 100% wind normal to sign, 20% parallel to sign
b) 60% wind normal to sign, 30% parallel to sign

- ① In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500µ in or less.
- ② Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- ③ Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Sheet SS17.
- ④ See General Notes for fasteners.
- ⑤ Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
- ⑥ "H" based on 15'-0" or actual sign height, whichever is greater.



DETAIL D

8" Ø PIPE TRUSS SUPPORT FRAME
** One butt welded joint is allowed only on one post per support frame. If used, weld procedure must be pre-approved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.



END ELEVATION

Structure Number	*Station	Support		H ⑥	A
		Left	Right		
150161094L051.3	6351+55.00	X		26'-6 1/2"	19'-11 1/2"
150161094L052.0	6121+69.00	X	X	25'-3"	18'-8"
			X	25'-7 1/2"	19'-0 1/4"
			X	26'-8"	20'-1"

*Sign Structure stations measured along the following baselines:
150161094L051.3 - Prop. NB C-D Road
150161094L052.0 - Prop. NB I-90/94



USER NAME = marian.agamy	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 03/04/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

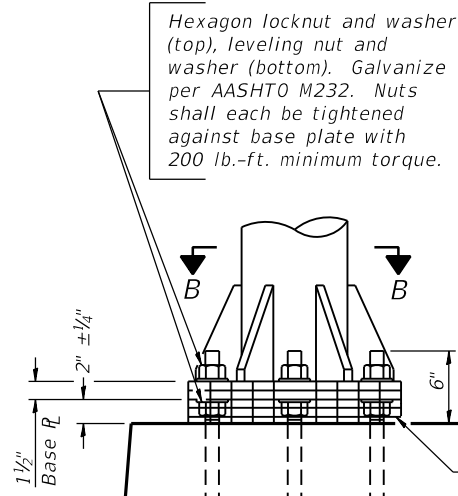
OVERHEAD SIGN STRUCTURES
SUPPORT FRAME FOR TYPE I-A ALUMINUM TRUSS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 972
CONTRACT NO. 62A76				

SHEET NO. SS22 OF SS129 SHEETS

ILLINOIS FED. AID PROJECT

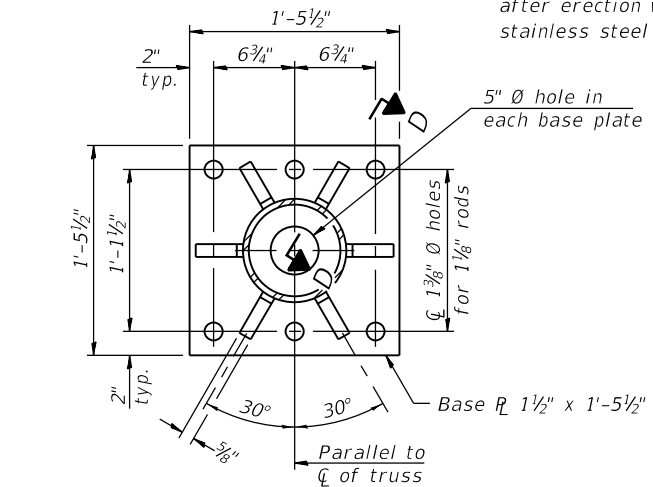
FILE NAME: D:\V\AECOM-NA-AW51_aecomonline-local\AECOM_DS02_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structures\62A76-Span-SS105A-SignStruct.dgn



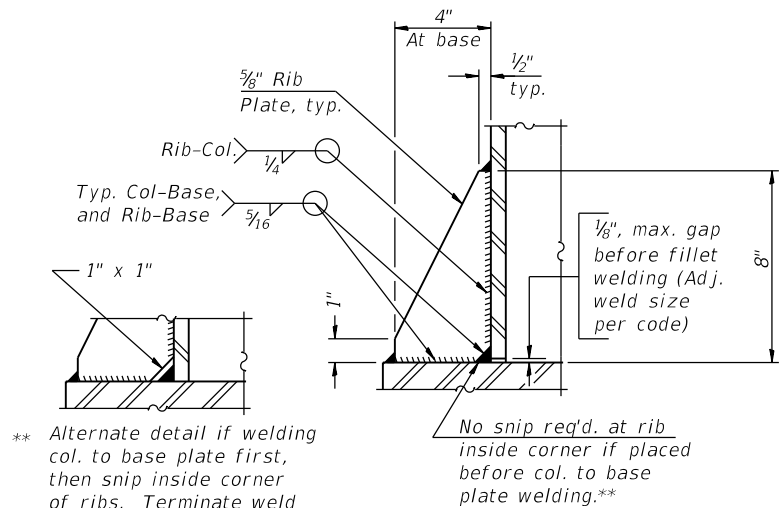
DETAIL B

Ribs shall be cut to fit slope of pipe.

Stainless Steel Standard Grade Wire Cloth, 3" wide, 1/4" maximum opening with a minimum wire diameter of AWG. No. 16 with a minimum 2" lap. Secure to base plate after erection with 3/4" stainless steel banding.



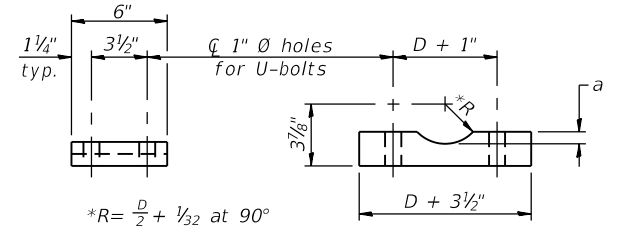
SECTION B-B



SECTION D-D

** Alternate detail if welding col. to base plate first, then snip inside corner of ribs. Terminate weld on rib 1/4" from snip.

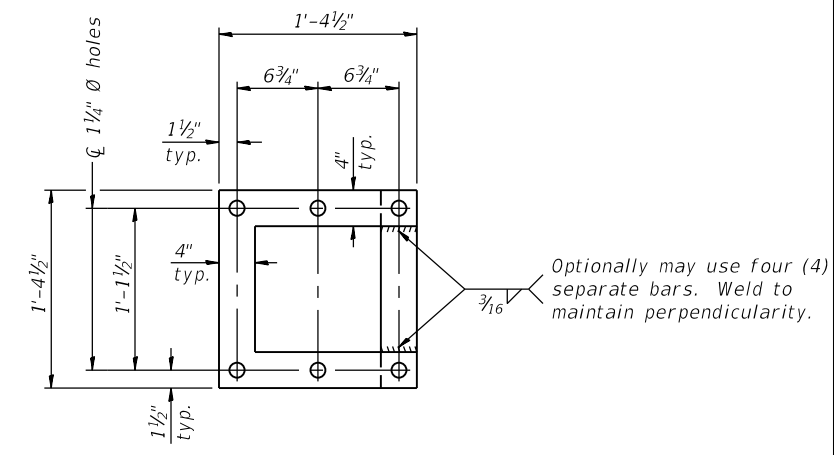
No snip req'd. at rib inside corner if placed before col. to base plate welding.**



SADDLE SHIM DETAIL

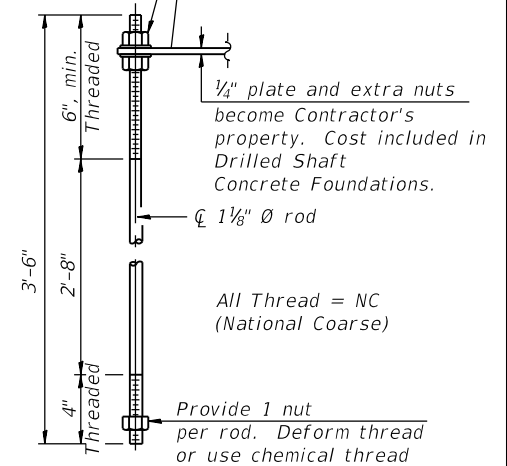
ASTM B26 Alloy 356-F or ASTM B209 Alloy 6061-T651 (4 required per sign truss)

Truss Chord Nominal Dia.	a
5"	3/4"
5 1/2"	1 3/16"
6"	7/8"
6 1/2"	1 5/16"



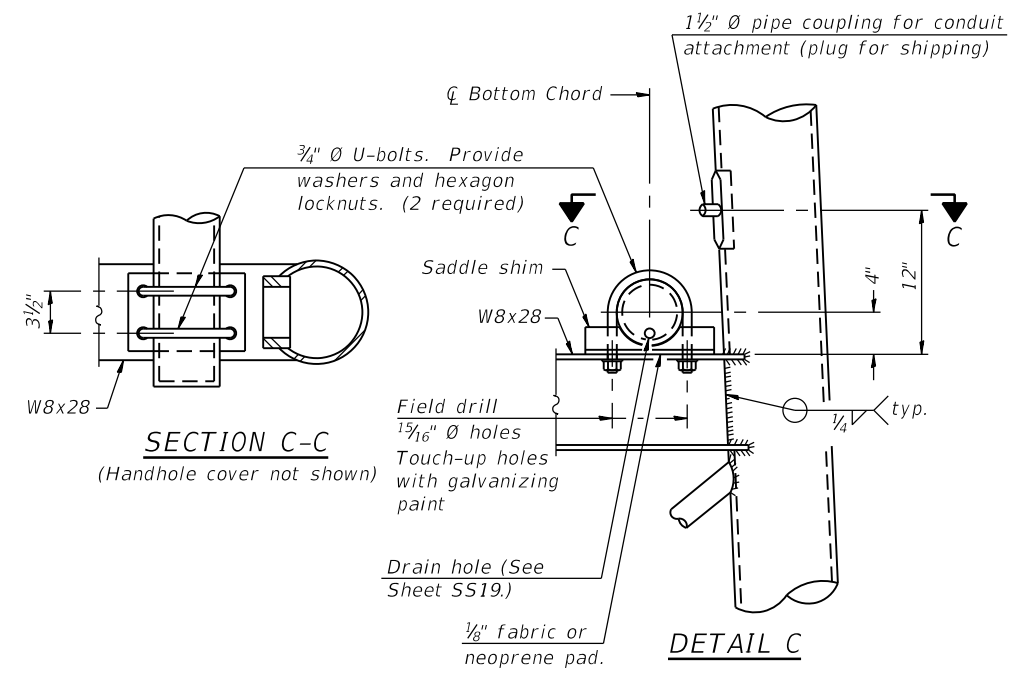
POSITIONING PLATE(S)

At each location, provide 1/4" thick positioning plate(s) and six (6) additional nuts to be used with leveling nuts to maintain anchor bolts position during concrete placement.



ANCHOR ROD DETAIL

Anchor rods shall conform to ASTM F1554 Grade 105. Galvanize upper 12" minimum per AASHTO M232. No welding shall be permitted on rods.



SECTION C-C

DETAIL C

TYPE I-A TRUSS
8" Ø PIPE SUPPORT FRAME DETAILS



USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
CHECKED -	MAI, JMG	REVISED -			
PLOT SCALE =	N.T.S	DRAWN -	JJS, WM	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SUPPORT FRAME DETAILS - ALUMINUM TRUSS

SHEET NO. SS23 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	973
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

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USER NAME = jana.jssa	DESIGNED - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -
PLOT SCALE = N.T.S	DRAWN - JJS, WM	REVISED -
PLOT DATE = 03/04/2020	CHECKED - MAI, JMG	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
SUPPORT FRAME FOR ALUMINUM TRUSS

SHEET NO. SS24 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	974
CONTRACT NO. 62A76				
ILLINOIS			FED. AID PROJECT	

FILE NAME: D:\VAECOM-NA-AWS1\ecomonline-local\VAECOM_ID502_NA\Documents\01_Americas\Transportation\60269938_Circle\Phase_I\0000_CAD\008_Structural\Sign_Structures\62A76_Sign_Structure\62A76-Span-SS106A-Sign_Struct.dgn

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USER NAME = jana.jssa	DESIGNED - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -
PLOT SCALE = N.T.S	DRAWN - JJS, WM	REVISED -
PLOT DATE = 03/04/2020	CHECKED - MAI, JMG	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

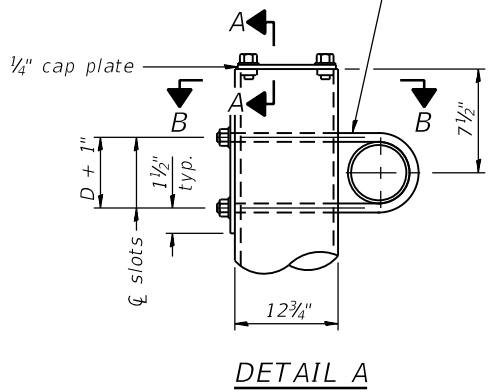
OVERHEAD SIGN STRUCTURES
SUPPORT FRAME DETAILS - ALUMINUM TRUSS

SHEET NO. SS25 OF SS129 SHEETS

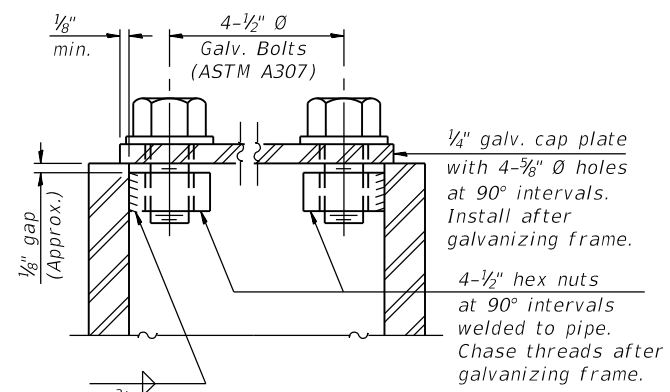
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90/94/290	2015-019R	COOK	2155	975
CONTRACT NO. 62A76				
ILLINOIS		FED. AID PROJECT		

FILE NAME: D:\VAECOM-NA-AWS1\..._americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structure\62A76-Span-SS107-SignStruct.dgn

3/4" Ø stainless steel U-bolt.
Provide two washers and two hexagon locknuts. (4)
1 3/16" x 2" slots on 1/2" Ø pipe.
(4 slots required per pipe)

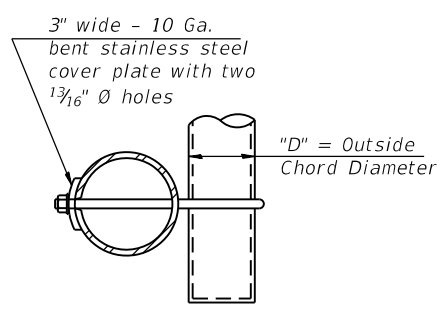


DETAIL A

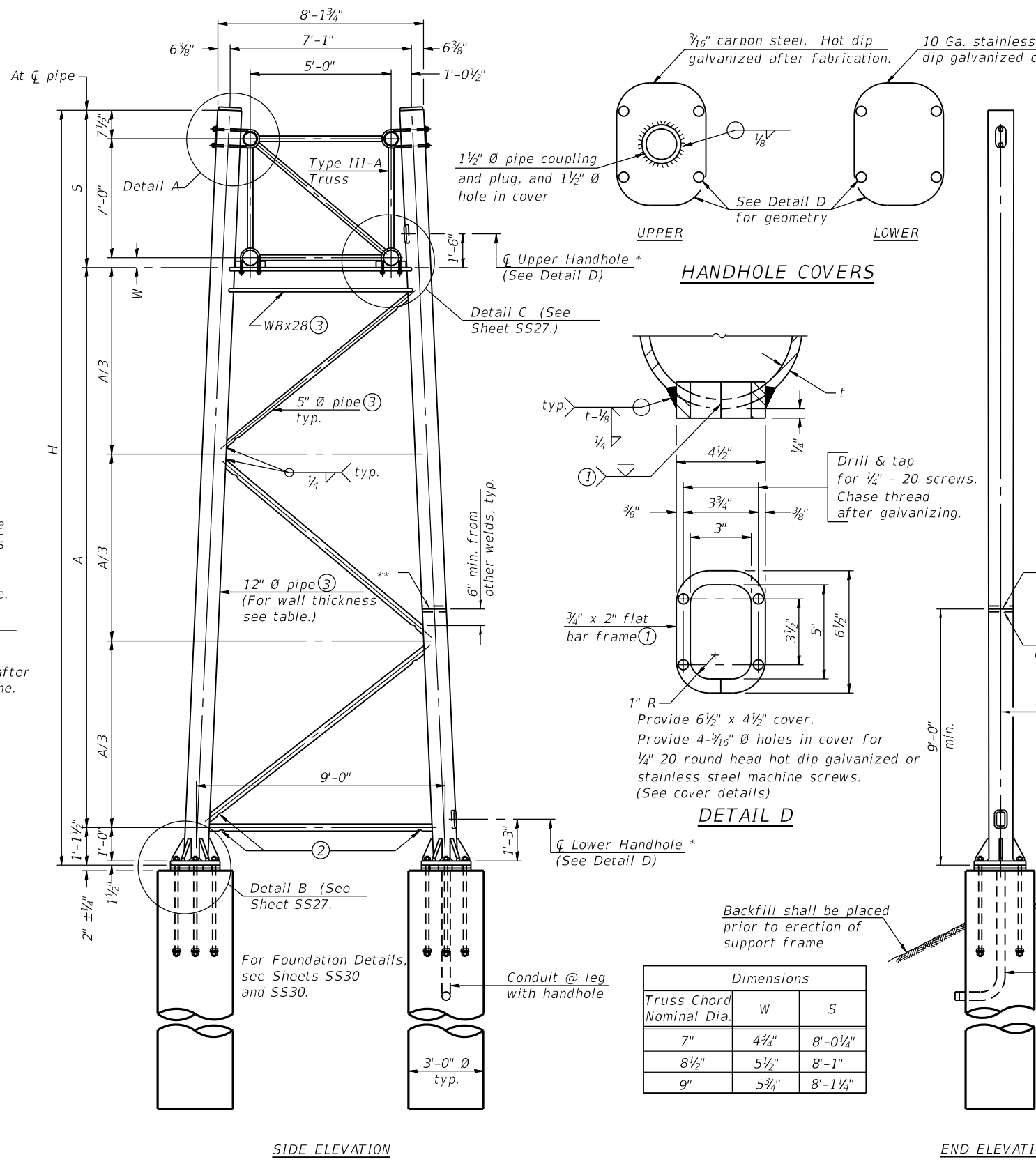


SECTION A-A

As an alternate to bolts, may use galvanized drive-fit caps installed after galvanizing frame.



SECTION B-B

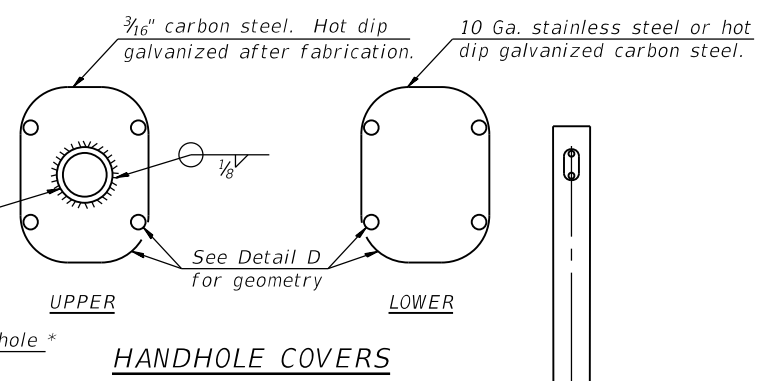


SIDE ELEVATION

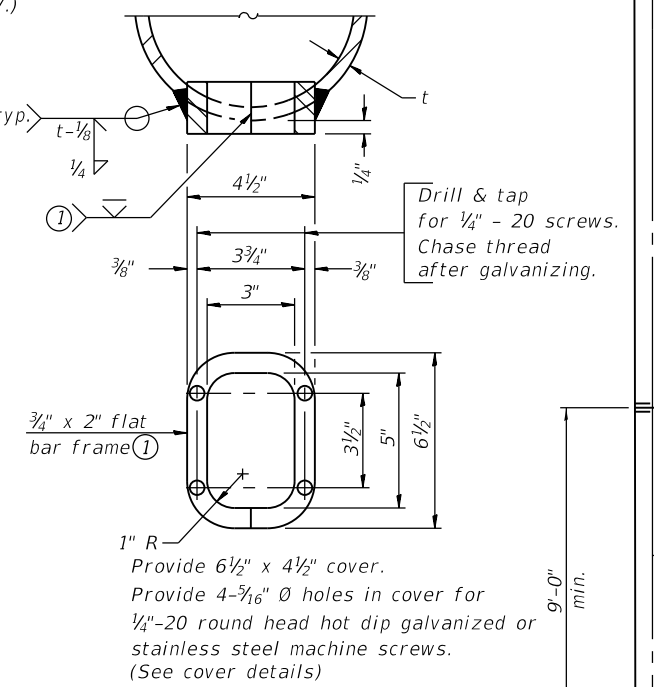
Dimensions		
Truss Chord Nominal Dia.	W	S
7"	4 3/4"	8'-0 1/4"
8 1/2"	5 1/2"	8'-1"
9"	5 3/4"	8'-1 1/4"

TRUSS SUPPORT DETAILS
(12" Ø Pipe-Type III-A Truss)

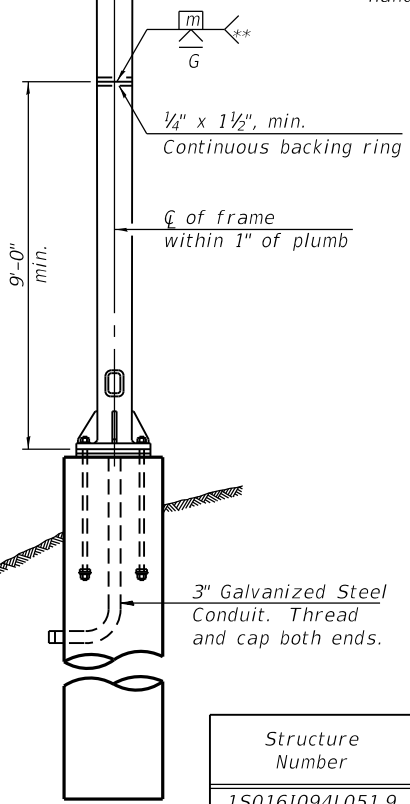
** One butt welded joint is allowed only on one post per support frame. If used, weld procedure must be pre-approved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.



HANDHOLE COVERS



DETAIL D



END ELEVATION

Support Design Loads: See Sheet SS17 for design and loading criteria.
Load combinations checked include dead load plus:
a) 100% wind normal to sign, 20% parallel to sign
b) 60% wind normal to sign, 30% parallel to sign

- ① In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 µm or less.
- ② Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- ③ Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Sheet SS17.
- ④ See General Notes for fasteners.
- ⑤ Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
- ⑥ "H" based on 15'-0" or actual sign height, whichever is greater.

* For dynamic message sign installations, provide upper and lower handholes in both legs of each support frame.

Structure Number	*** Station	Support		Pipe Wall Thickness	H ⑥	A
		Left	Right			
1S0161094L051.9	6127+75.00	X		0.500"(XS)	31'-4 1/2"	22'-2"
			X	0.500"(XS)	27'-0 1/2"	17'-10"

*** Measured along Prop. 1/2 NB 1-90/94

054-A-8a

2-17-2017



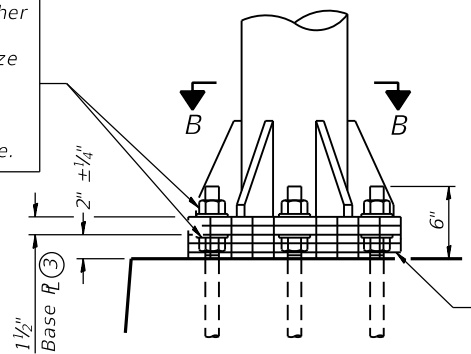
USER NAME = charles.pigozzi	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 1/24/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES - SUPPORT FRAME
FOR TYPE III-A ALUMINUM TRUSS**

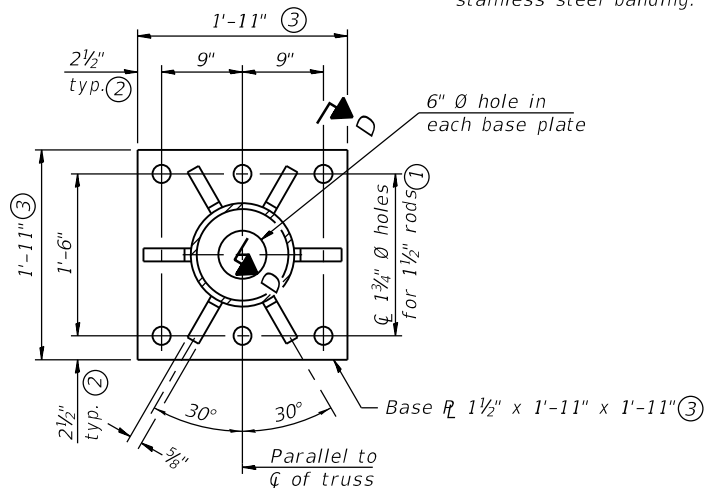
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	976
CONTRACT NO. 62A76				
SHEET NO. SS26 OF SS129 SHEETS				
ILLINOIS FED. AID PROJECT				

Hexagon locknut and washer (top), leveling nut and washer (bottom). Galvanize per AASHTO M232. Nuts shall each be tightened against base plate with 200 lb.-ft. minimum torque.

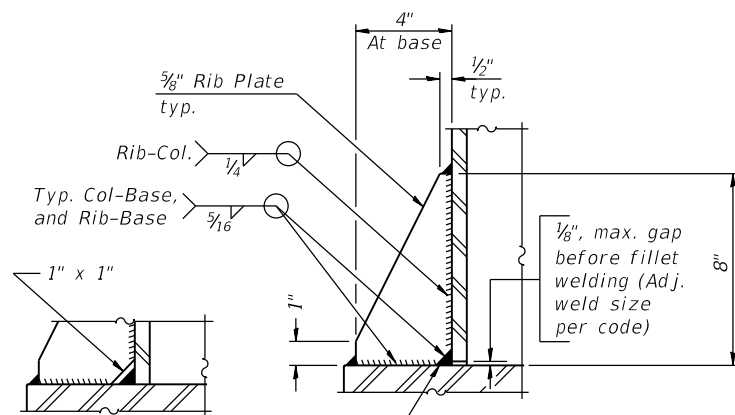


DETAIL B
Ribs shall be cut to fit slope of pipe.

Stainless Steel Standard Grade Wire Cloth, 3" wide, 1/4" maximum opening with a minimum wire diameter of AWG. No. 16 with a minimum 2" lap. Secure to base plate after erection with 3/4" stainless steel banding.

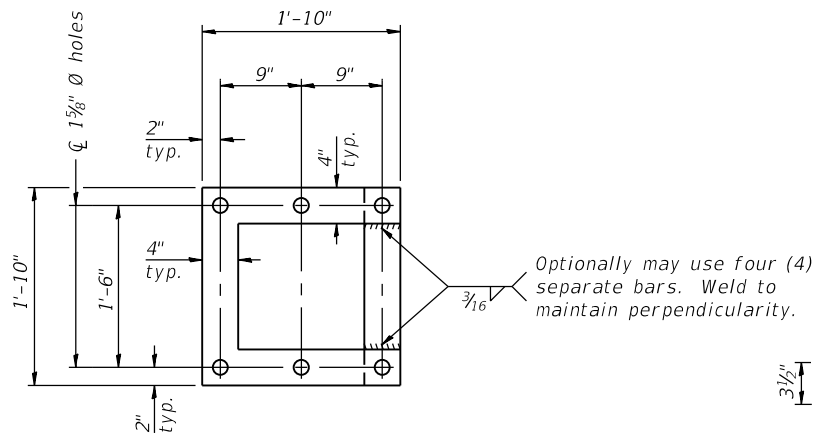


SECTION B-B



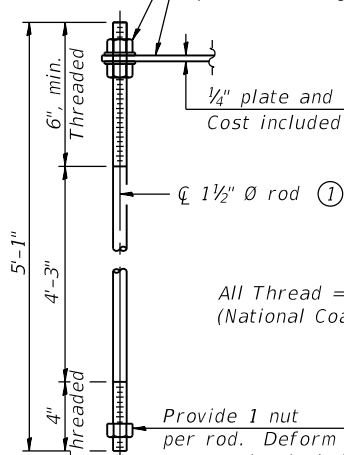
** Alternate detail if welding col. to base plate first, then snip inside corner of ribs. Terminate weld on rib 1/4" from snip.

SECTION D-D



POSITIONING PLATE(S)

At each location, provide 1/4" thick positioning plate(s) and six (6) additional nuts to be used with leveling nuts to maintain anchor bolts position during concrete placement.



All Thread = NC (National Coarse)

Provide 1 nut per rod. Deform thread or use chemical thread lock to secure.

ANCHOR ROD DETAIL

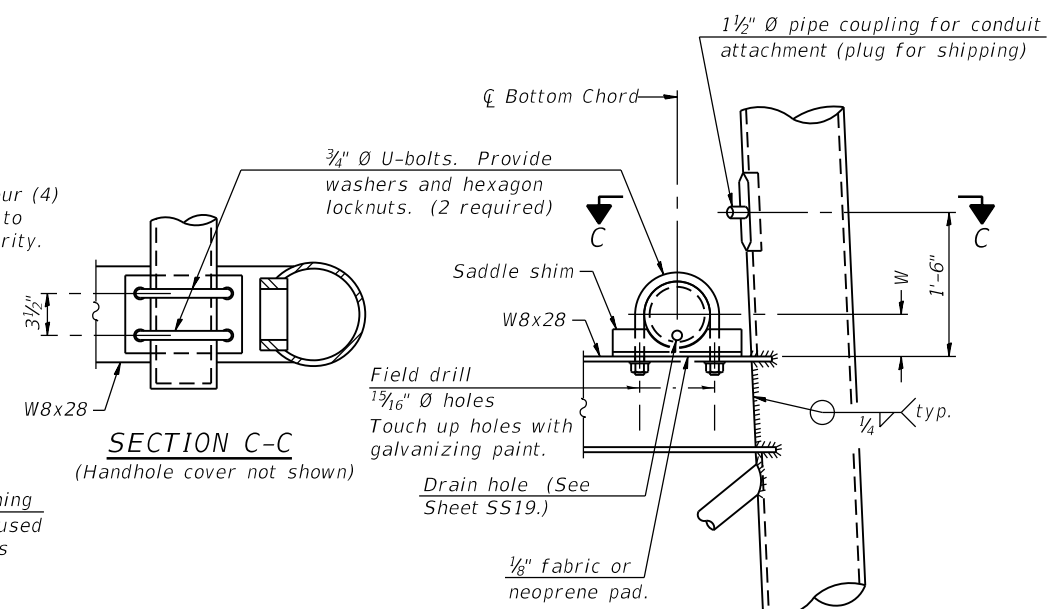
Anchor rods shall conform to ASTM F1554 Grade 105 Galvanize upper 12" minimum per AASHTO M232. No welding shall be permitted on rods.

TYPE III-A TRUSS

12" Ø PIPE SUPPORT FRAME DETAILS

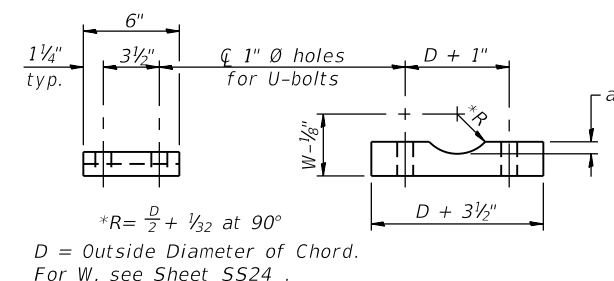
Notes:
For Type III-A Truss spans greater than 150 ft, and up to 160 ft.:

- ① 1 3/4" Ø rod, 2" Ø holes
- ② 2 3/4" edge distance
- ③ Base Pl 1 5/8" x 1'-11 1/2" x 1'-11 1/2"



SECTION C-C
(Handhole cover not shown)

DETAIL C



SADDLE SHIM DETAIL

ASTM B26 Alloy 356-F
or
ASTM B209 Alloy 6061-T651
(4 required per sign truss)

Truss Chord Nominal Dia.	a
7"	1"
8 1/2"	1 1/4"
9"	1 3/8"

FILE NAME: D:\VAECOM-NA-AW51... \NAECOM\line-local\VAECOM_D502_NAD\Documents\01_Americas\Transportation\60269938_Circle\Phase\Structural\Sign_Structures\62A76-Span-SS108-SignStruct.dgn

054-A-8aA

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
PLOT SCALE =	N.T.S	CHECKED -	MAI, JMG	REVISED -	
PLOT DATE =	1/24/2020	DRAWN -	JJS, WM	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

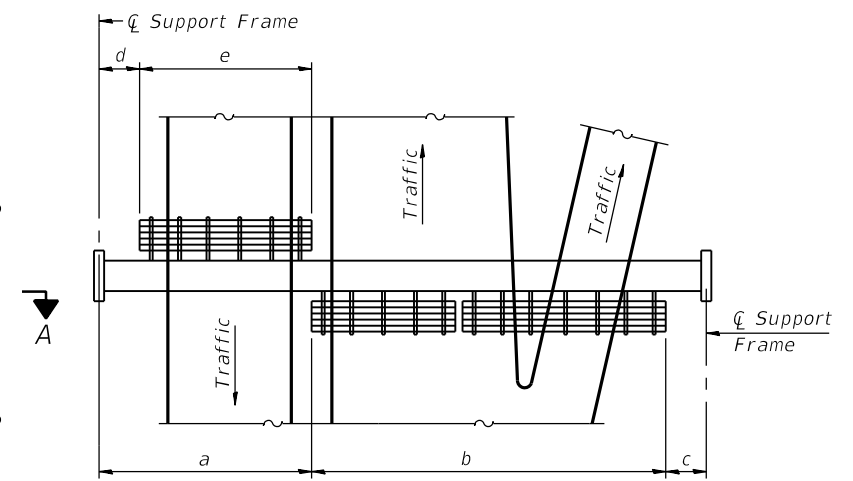
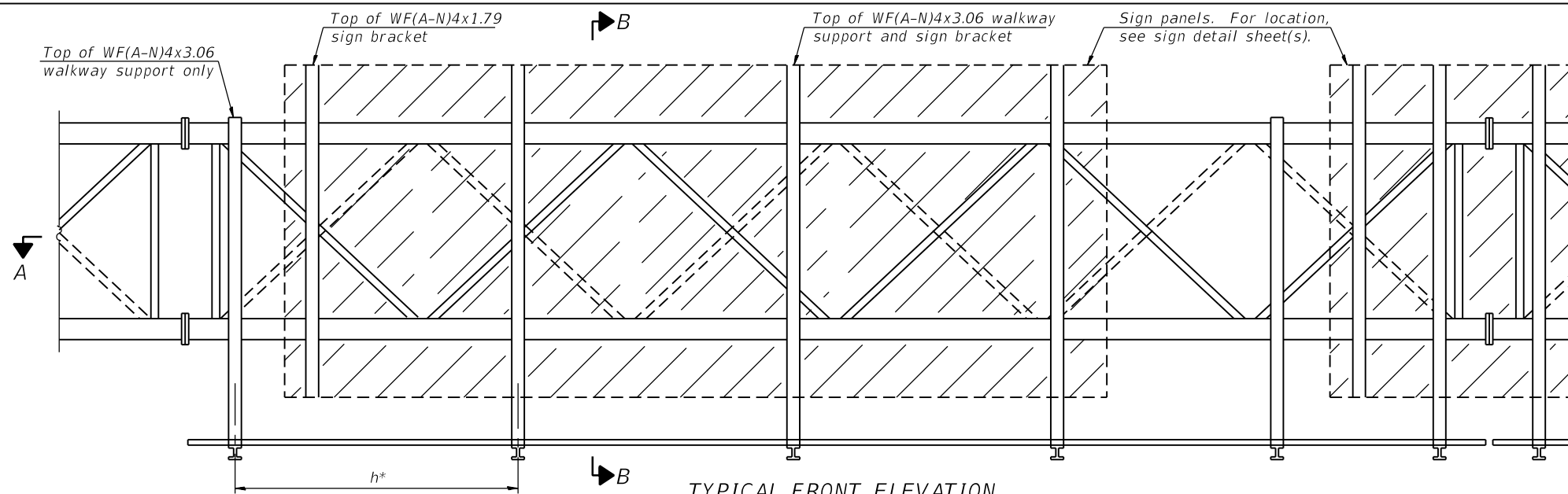
OVERHEAD SIGN STRUCTURES
SUPPORT FRAME FOR TYPE III-A ALUMINUM TRUSS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	977
CONTRACT NO. 62A76				

SHEET NO. SS27 OF SS129 SHEETS

ILLINOIS FED. AID PROJECT

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BRACKET TABLE

WF(A-N)4x1.79 or WF(A-N)4x3.06 ASTM B308, Alloy 6061-T6		
Sign Width		Number Brackets Required
Greater Than	Less Than or Equal To	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

Notes:
 * Space walkway brackets WF(A-N)4x3.06 and sign brackets WF(A-N)4x1.79 for efficiency and within limits shown:
 f = 12" maximum, 4" minimum (End of sign to ϕ of nearest bracket)
 g = 12" maximum, 4" minimum (End of walkway grating to ϕ of nearest support bracket)
 h = 6'-0" maximum (ϕ to ϕ sign and/or walkway support brackets, WF(A-N)4x1.79 or WF(A-N)4x3.06)
 k = 2" maximum gap between adjacent walkway grating sections and handrail ends

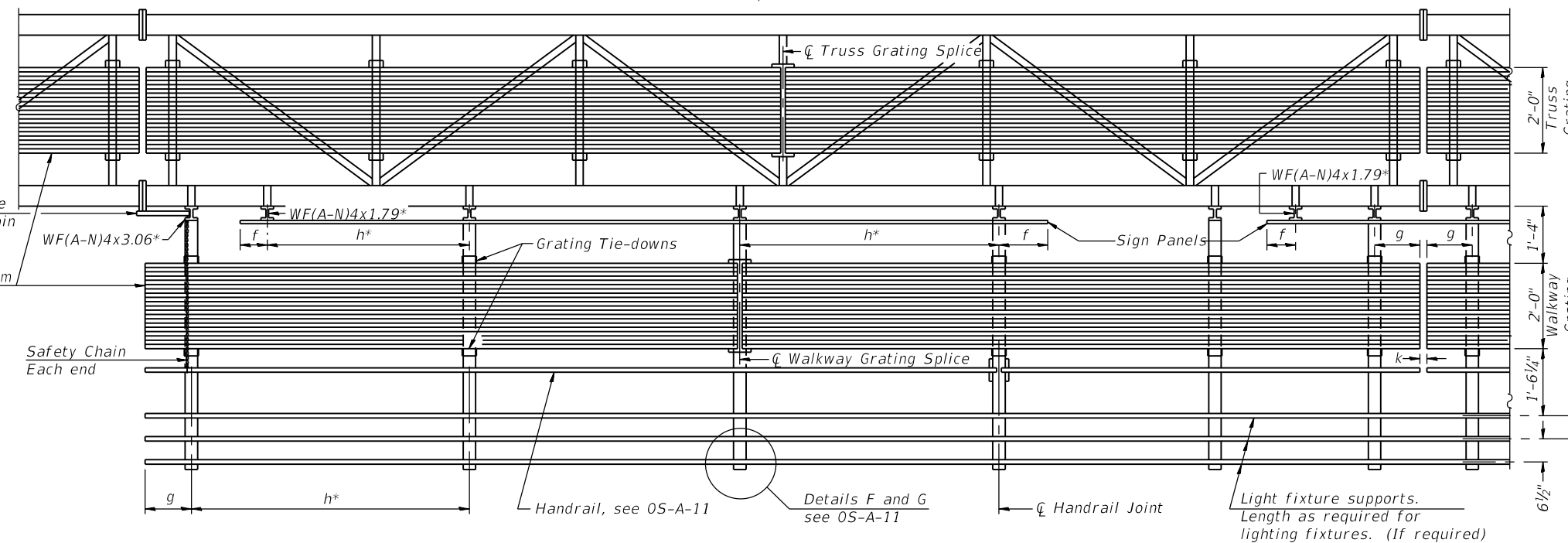
** If walkway bracket at safety chain location is behind sign, add angle to bracket, see Alternate Safety Chain Attachment on Base Sheet 05-A-11.

For Details T and W, Section B-B and Grating Splice Details, see Sheet SS29.
 For Handrail Details, see Base Sheet 05-A-11.

*** Sign Structure stations measured along the following baselines:
 1S0161094L051.3 - Prop. ϕ NB C-D Road
 1S0161094L051.9 - Prop. ϕ NB I-90/94
 1S0161094L052.0 - Prop. ϕ NB I-90/94

Truss grating to facilitate inspection shall run full length (center to center of support frames) $\pm 12"$ on overhead trusses. Cost of truss grating is included in "Overhead Sign Structure".

Walkway and Truss Grating width dimensions are nominal and may vary $\pm 1/2"$ based on available standard widths.



Handrail and walkway shall span a minimum of three brackets between splices and/or gap joints. Place all sign and walkway brackets as close to panel points as practical. Handrail joints, grating, and light support splices placed as needed.

Structure Number	*** Station	a	b	c	d	e	Walkway Grating and Handrail Lengths
1S0161094L051.3	6351+55.00	-	-	-	-	-	-
1S0161094L051.9	6127+75.00	-	-	-	-	-	-
1S0161094L052.0	6121+69.00	-	-	-	-	-	-

05-A-9

2-17-2017



USER NAME = charles.pigozzi	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 1/24/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

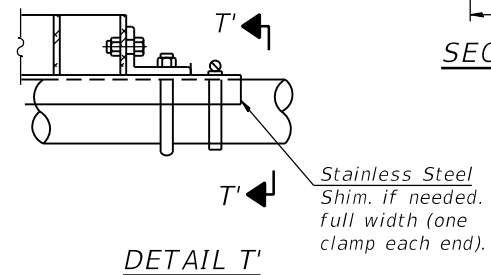
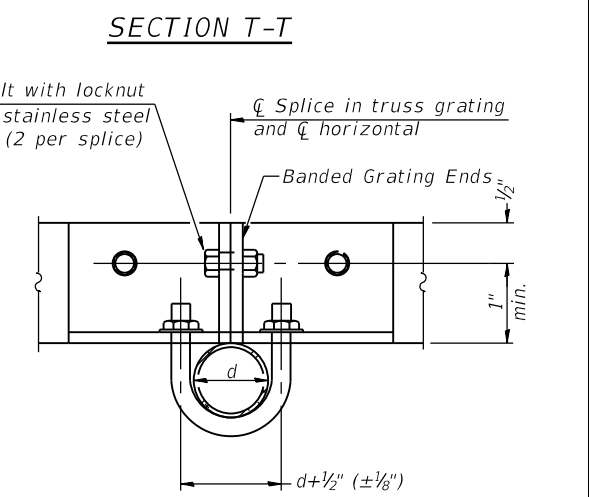
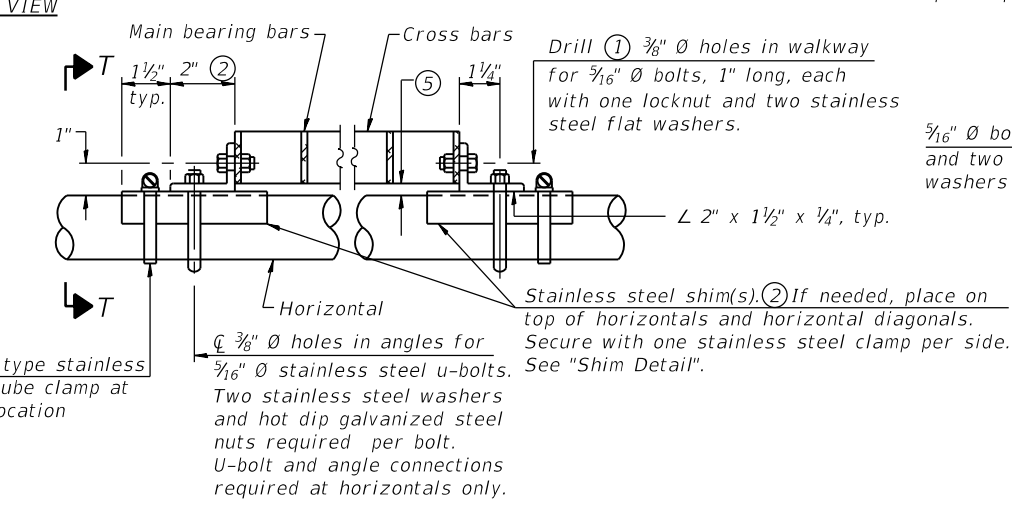
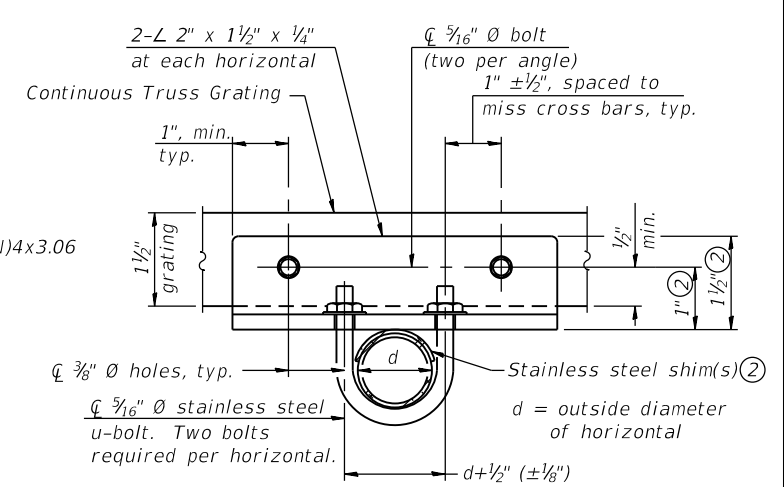
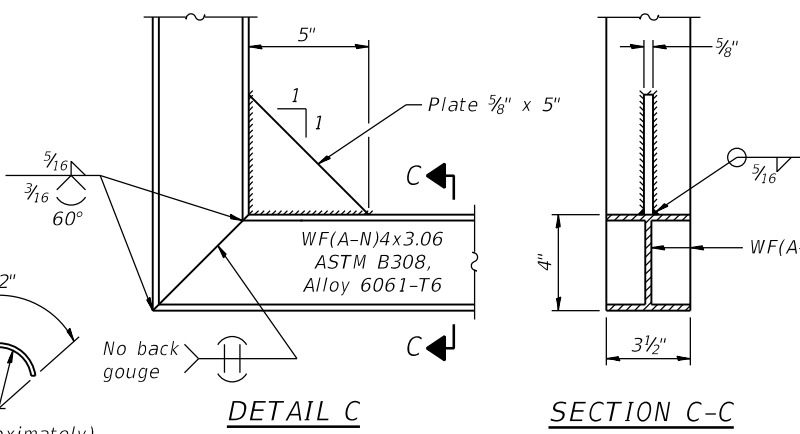
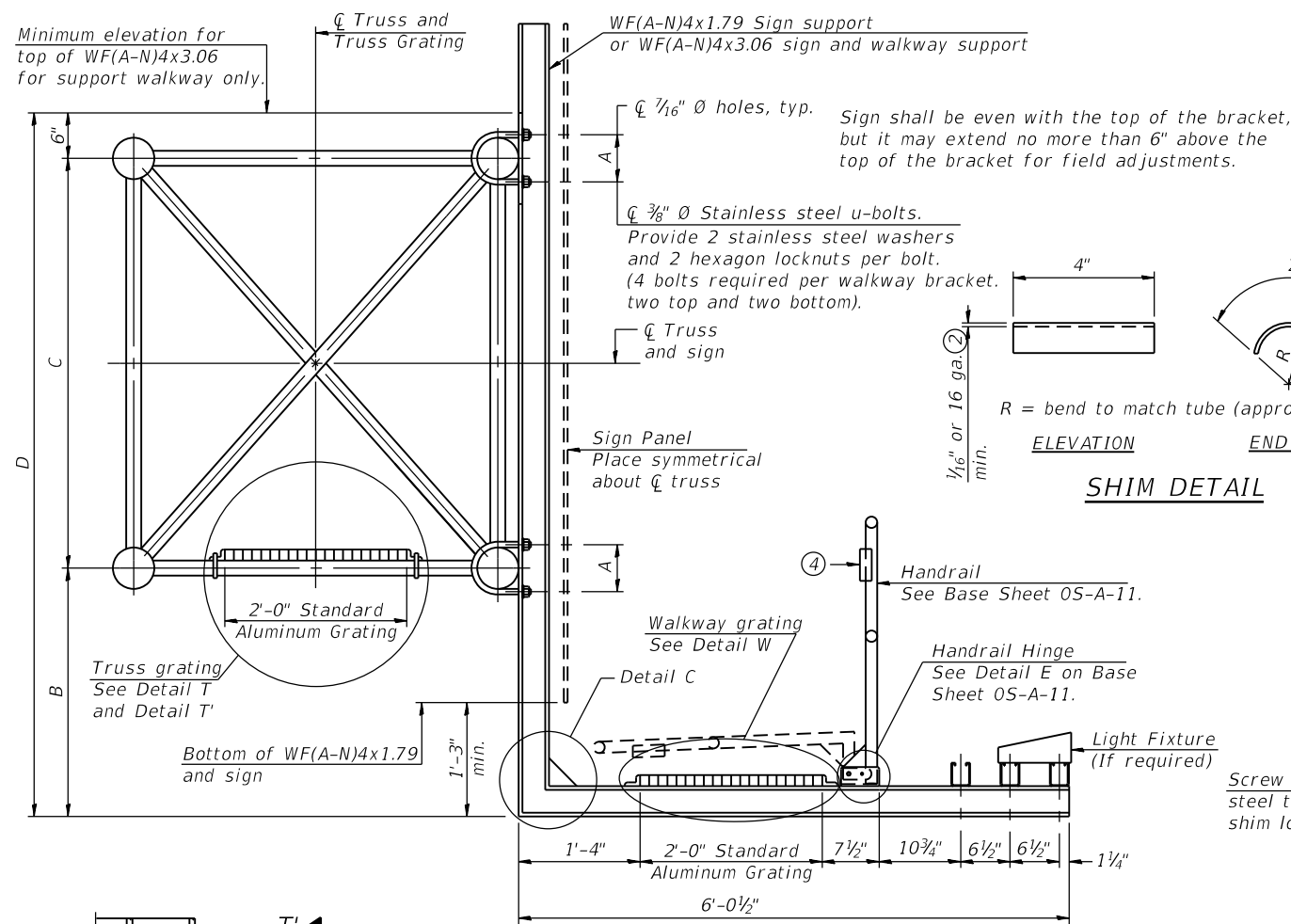
**STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
 ALUMINUM WALKWAY DETAILS**

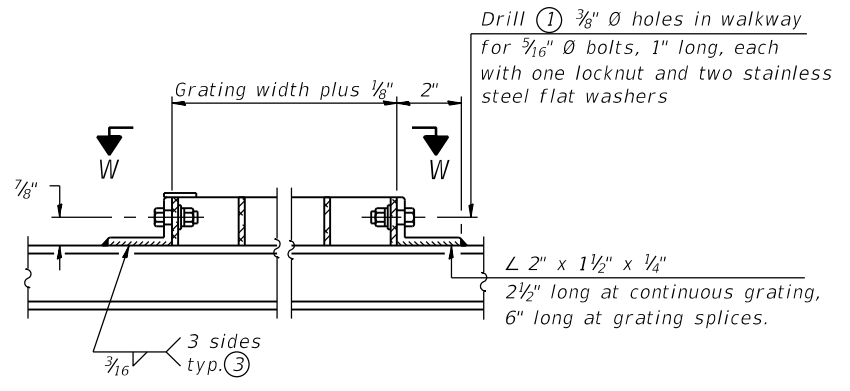
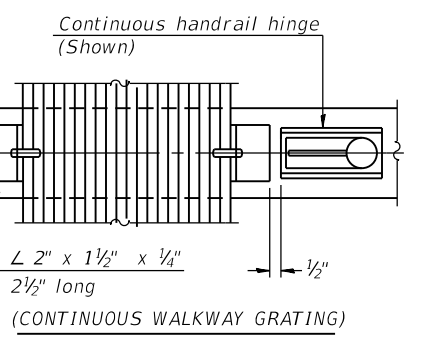
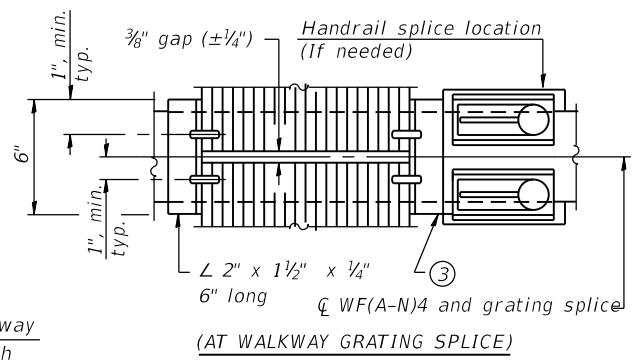
SHEET NO. SS28 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 978
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

FILE NAME: P:\VAECOM\NA-AW51...recomonline-local\VAECOM_DS02_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structure\62A76-Span-SS110-SignStruct.dgn



SECTION B-B



DETAIL W
(Walkway grating)

SPECIFICATIONS FOR STANDARD ALUMINUM GRATING

Main Bearing Bars shall be 3/16" x 1 1/2" on 1 3/16" centers and conform to ASTM B221 Alloy 6061-T6.
 Cross bars shall be 3/16" x 1 1/2" on 4" centers and conform to ASTM B221 Alloy 6063-T5 or 6061-T6.

OR

Aluminum Grating with modified "I" sections for main bearing bars shall meet the following requirements:
 Main bars shall conform to ASTM B221 Alloy 6061-T6 and have a minimum section modulus equal to 0.0705 in.³ per bar, a depth of 1 1/2", spaced on 1 3/16" centers.
 Cross bars shall conform to ASTM B221 Alloy 6063-T5 or T-42 and spaced on 4" centers.

Structure Number	*Station	A	⑥ B	C	⑥ D
1S0161094L051.3	6351+55.00	6"	4'-6"	4'-6"	9'-6"
1S0161094L051.9	6127+75.00	9 1/2"	7'-3"	7'-0"	14'-9"
1S0161094L052.0	6121+69.00	6"	5'-6"	4'-6"	10'-6"

- Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment.
- Stainless steel shims shall be placed as shown in Detail T if needed to compensate for alignment variations between horizontal and diagonal pipes beyond adjustment provided by angles. Thicker shims may be used subject to shims performing properly.
- If Handrail Joint present, weld angle to WF(A-N)4 and 1/4" extension bars. (See Base Sheet 0S-A-11.)
- ℓ 1/8" x 1/2" x 2" welded to handrail posts to protect locations that contact grating.
- Tube to grating gap may vary from 0 to 1/2", max. to align walkway, allow for camber, etc.
- Based on actual height of tallest sign given on SS17.

*Sign Structure stations measured along the following baselines:
 1S0161094L051.3 - Prop. @ C-D Road
 1S0161094L051.9 - Prop. @ NB I-90/94
 1S0161094L052.0 - Prop. @ NB I-90/94

0S-A-10

2-17-2017



USER NAME = charles.pigozzi	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 1/24/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

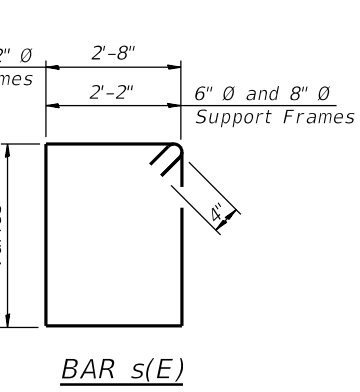
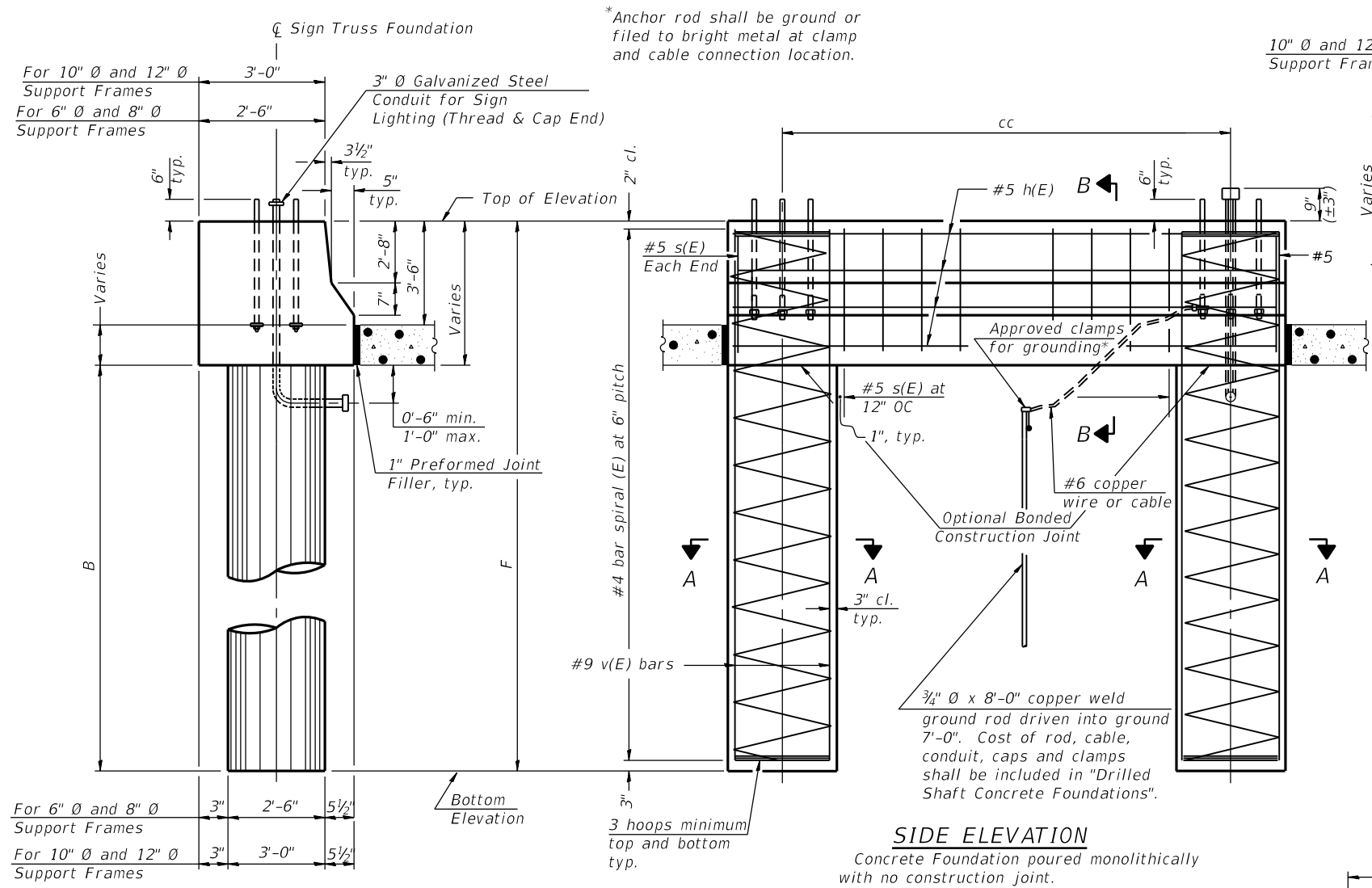
**OVERHEAD SIGN STRUCTURES
ALUMINUM WALKWAY DETAILS**

SHEET NO. SS29 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 979
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

11:13:52 AM

FILE NAME: D:\V\AECOM-NA-AWS1\arecomonline\local\AECOM_DS02_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase\Structural\Sign_Structures\62A76-Span-S5111-SignStruct.dgn



NOTES:
 The foundation dimensions shown are based on the presence of mostly cohesive soils with an average Unconfined Compressive Strength (Q_u) of at least 1.25 tsf, which must be determined by previous soil investigations at the jobsite. When other conditions are indicated, the boring data will be included in the plans and the foundation dimensions shown will be the result of site specific designs.
 If the conditions encountered are different than those indicated, the Contractor shall notify the Engineer to determine if the foundation dimensions need to be modified. If dimensions "B" or "F" are revised by more than 12" by the Contractor, "as-built" plans shall be prepared and submitted to the District Bureau of Operations for future reference.
 No sonotubes or decomposable forms shall be used below the lower conduit entrance. Permanent metal forms or other shielding may not be left in place below that elevation without the Engineer's written permission.
 Concrete shall be placed monolithically, without construction joints.
 Backfill shall be placed per Article 502 of Standard Specification and prior to erection of support column.
 A normal surface finish followed by a Concrete Sealer application will be required on concrete surfaces above the lowest elevation 6" below finished ground line. Cost included in Drilled Shaft Concrete Foundation.

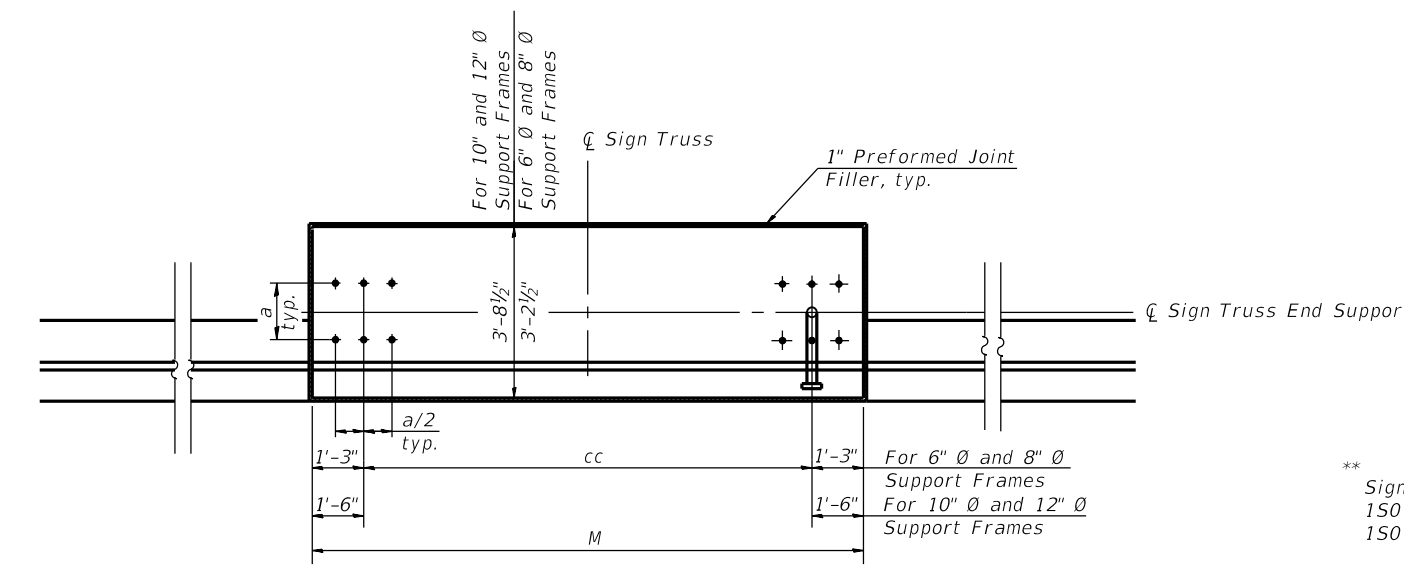
Structure Number	Median Support	
	Left	Right
1S0161094L051.3	2'-9 3/8"	2'-6"

Pipe Support Frames	cc	M	a	a/2
6"Ø	7'-0"	9'-6"	0'-11"	5 1/2"
8"Ø	7'-6"	10'-0"	1'-1 1/2"	6 3/4"
10"Ø	8'-3"	11'-3"	1'-3"	7 1/2"
12"Ø	9'-0"	12'-0"	1'-6"	9"

BAR LIST - EACH FOUNDATION

Bar	Number	Size	Length	Shape
h(E)	10	#5	M less 4"	—
s(E)	Varies	#5	Varies	□
v(E)	16	#9	F less 0'-5"	—
v(E)	24	#9	F less 0'-5"	—
#4(E) bar spiral see Side Elevation				

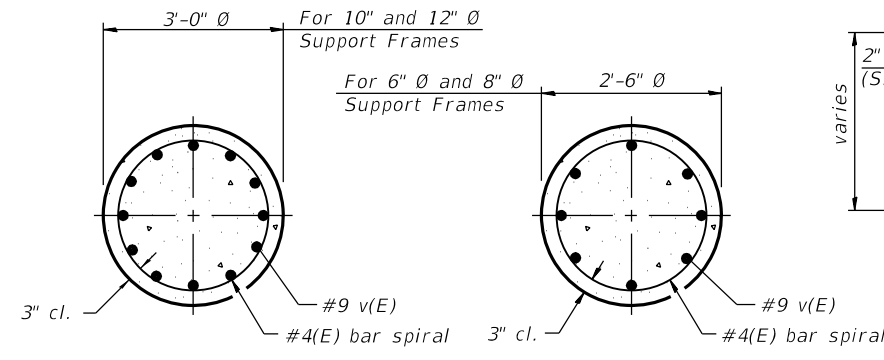
END VIEW



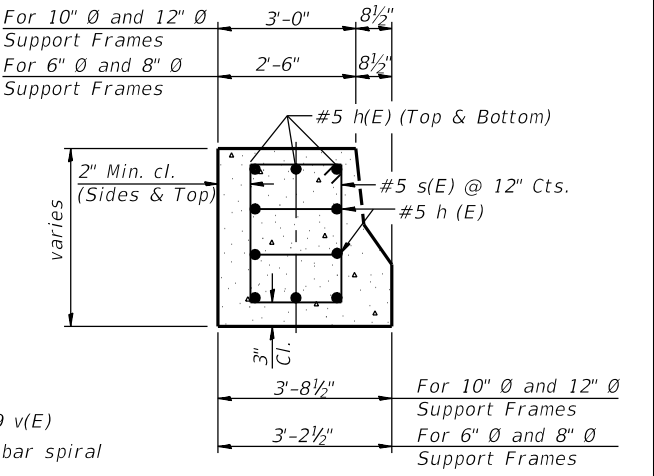
PLAN
 (1S0161094L051.3 right foundation is shown
 1S0161094L052.0 left foundation opposite hand)

SIDE ELEVATION
 Concrete Foundation poured monolithically with no construction joint.

All dimensions in parenthesis are for 42" high barrier.



SECTION A-A



SECTION B-B

** Sign structure stations measured along the following baselines:
 1S0161094L051.3 - Prop @ C-D Road
 1S0161094L052.0 - Prop @ NB I-90/94

Structure Number	**Station	Left Foundation				Right Foundation				Class DS Concrete (Cu. Yds.)
		Elevation Top	Elevation Bottom	B	F	Elevation Top	Elevation Bottom	B	F	
1S0161094L051.3	6351+55.00	-	-	-	-	580.51	552.84	22'-7"	27'-8"	14.1
1S0161094L052.0	6121+69.00	581.49	557.91	18'-6"	23'-7"	-	-	-	-	15.2



USER NAME = Stoyanka,Kotorokova	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 03/04/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

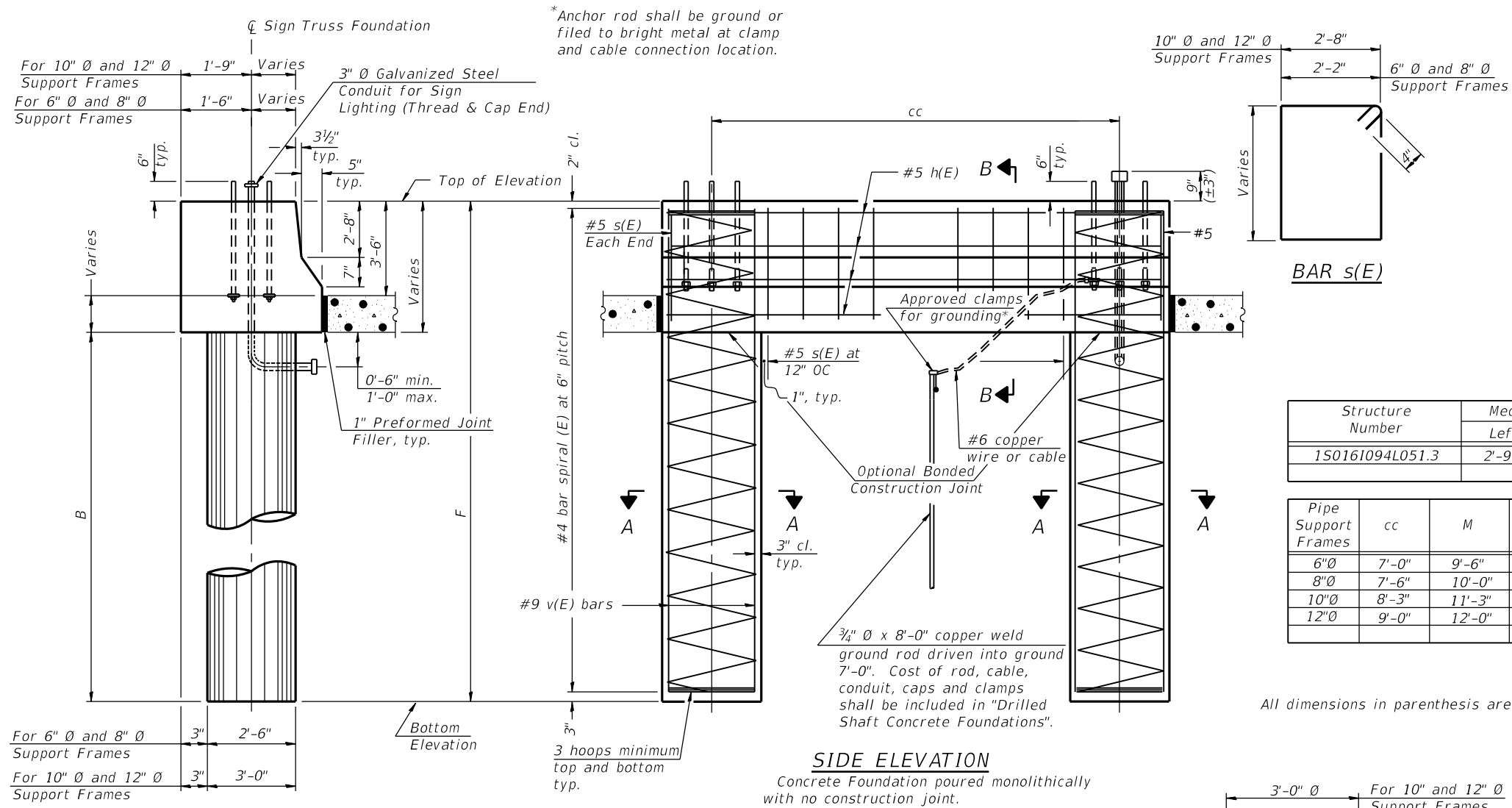
**STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
 MEDIAN SUPPORT FOUNDATION DETAILS**

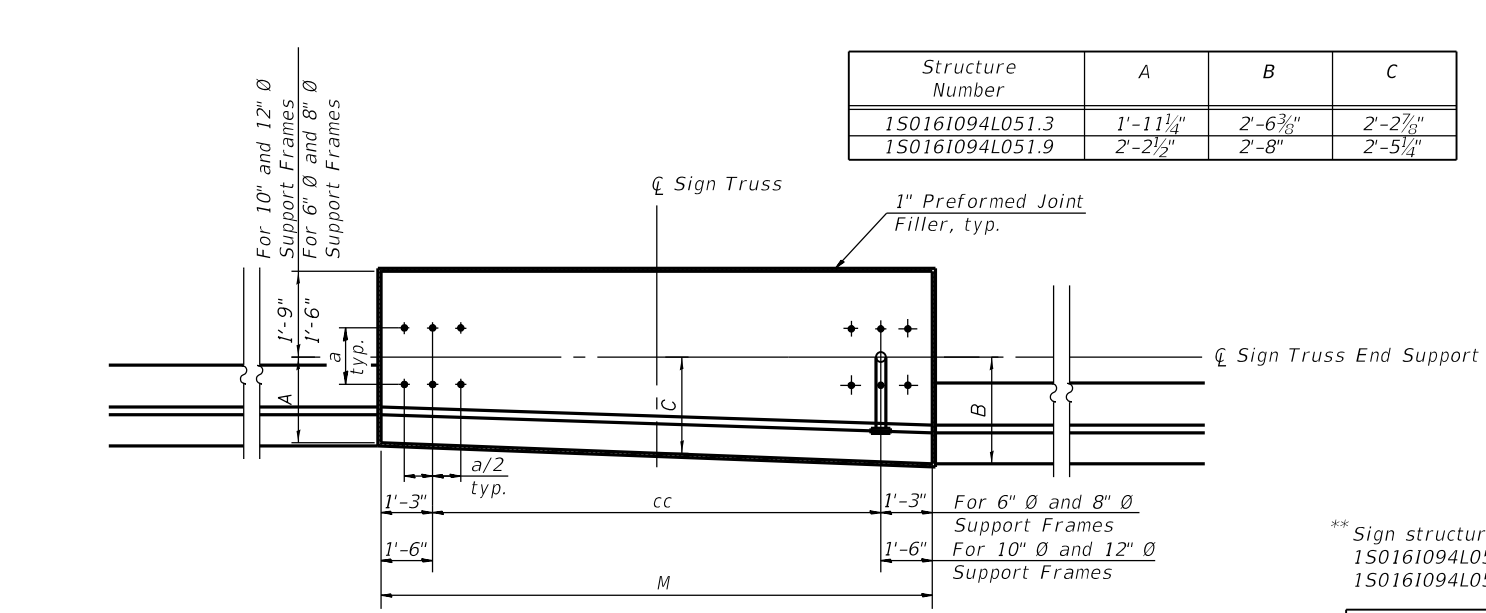
SHEET NO. SS30 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 980
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

FILE NAME: D:\V\AECOM\NA-AWS1\... \AECOM\Transportation\60269938_Circle\Phase_II\000_CAD\008_Structural\Sign_Structure\62A76-Span-SS111AA-SignStruct.dgn



END VIEW



PLAN
(1S0161094L051.3 foundation is shown
1S0161094L051.9 foundation opposite hand)

Structure Number	A	B	C
1S0161094L051.3	1'-11 1/4"	2'-6 3/8"	2'-2 7/8"
1S0161094L051.9	2'-2 1/2"	2'-8"	2'-5 1/4"

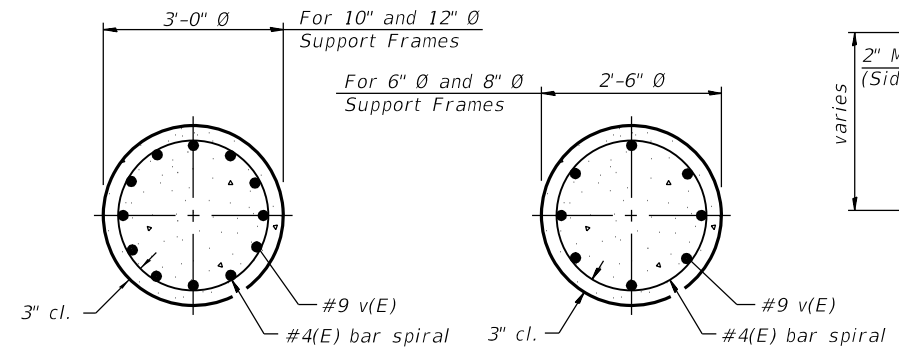
Structure Number	Median Support	
	Left	Right
1S0161094L051.3	2'-9 3/8"	2'-6"

Pipe Support Frames	cc	M	a	a/2
6"Ø	7'-0"	9'-6"	0'-11"	5 1/2"
8"Ø	7'-6"	10'-0"	1'-1 1/2"	6 3/4"
10"Ø	8'-3"	11'-3"	1'-3"	7 1/2"
12"Ø	9'-0"	12'-0"	1'-6"	9"

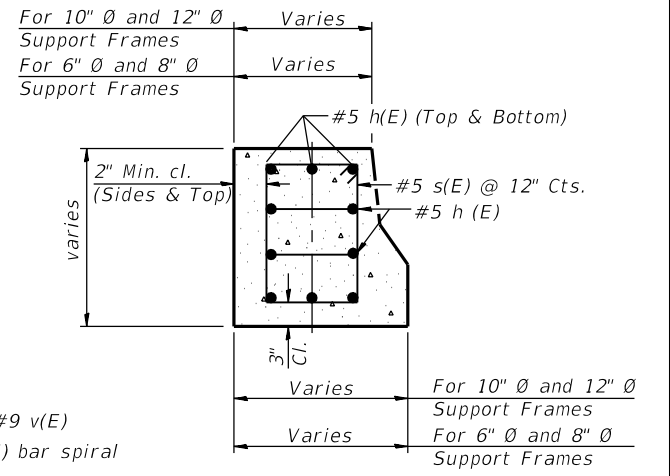
BAR LIST - EACH FOUNDATION

Bar	Number	Size	Length	Shape
h(E)	10	#5	M less 4"	—
s(E)	Varies	#5	Varies	□
v(E)	16	#9	F less 0'-5"	—
v(E)	24	#9	F less 0'-5"	—
#4(E) bar spiral see Side Elevation				

All dimensions in parenthesis are for 42" high barrier.



SECTION A-A



SECTION B-B

** Sign structure stations measured along the following baselines:
1S0161094L051.3 - Prop C-D Road
1S0161094L051.9 - Prop NB I-90/94

Structure Number	** Station	Left Foundation				Right Foundation				Class DS Concrete (Cu. Yds.)
		Elevation Top	Elevation Bottom	B	F	Elevation Top	Elevation Bottom	B	F	
1S0161094L051.3	6351+55.00	579.25	552.25	22'-3"	27'-0"	-	-	-	-	14.4
1S0161094L051.9	6127+75.00	584.83	559.00	20'-9"	25'-10"	-	-	-	-	19.7



USER NAME = Stoyanka,Kotorokova	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 03/04/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

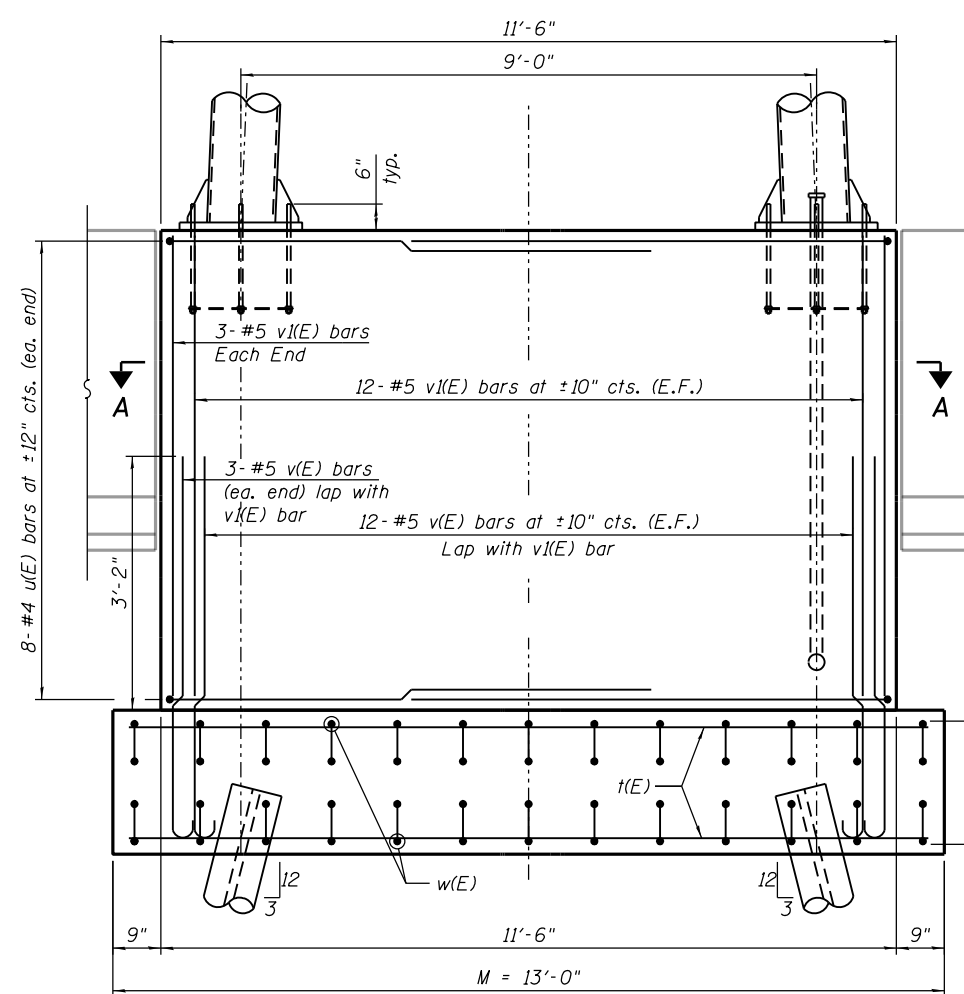
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
MEDIAN SUPPORT FOUNDATION DETAILS**

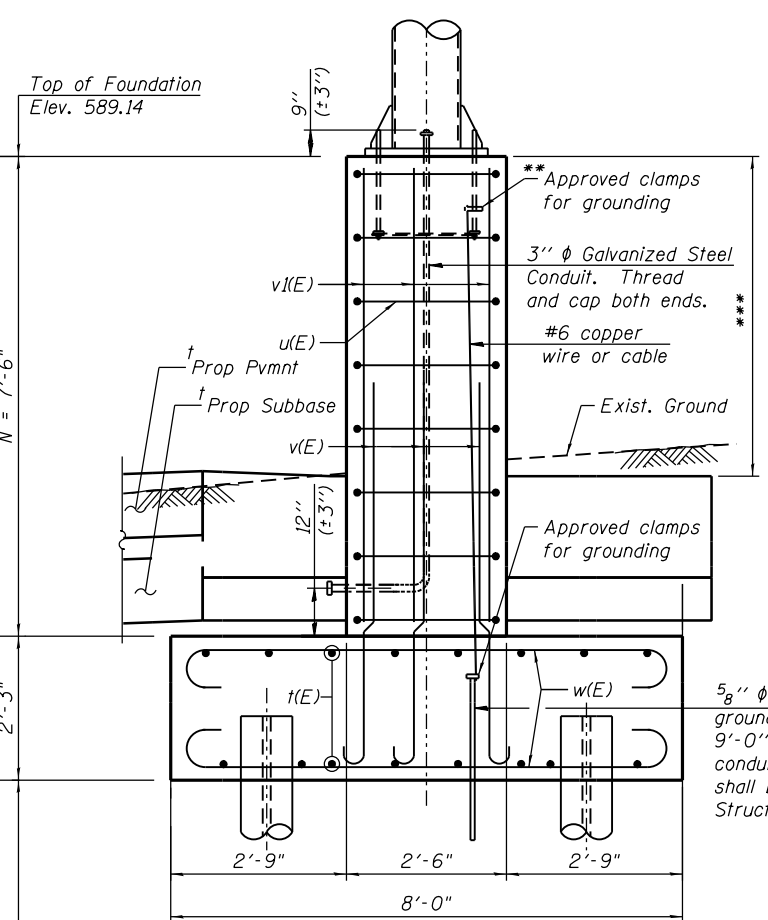
SHEET NO. SS30A OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 980A
ILLINOIS			FED. AID PROJECT	

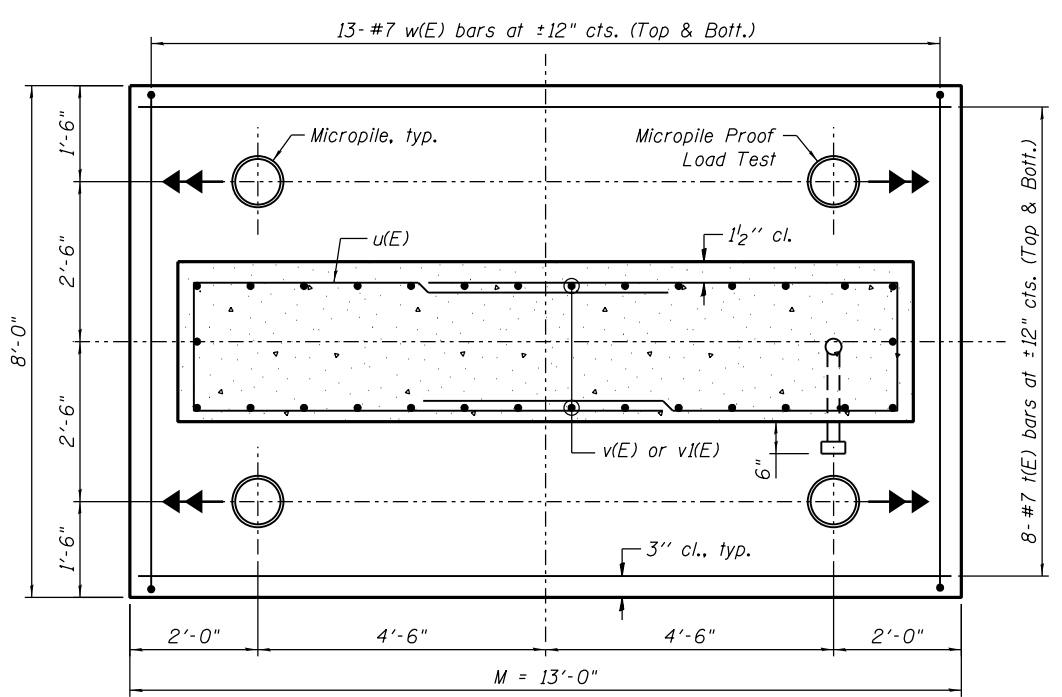
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SIDE ELEVATION

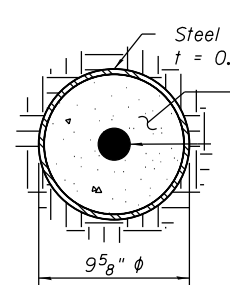


END ELEVATION

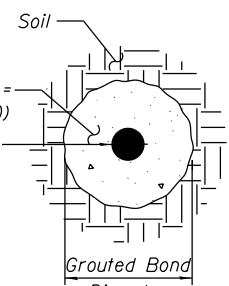


SECTION A-A

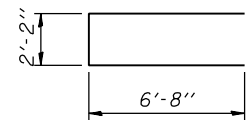
→ Indicates 3:12 Battered Micropile



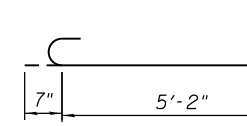
SECTION B-B



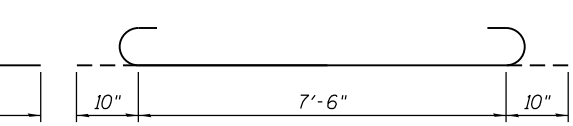
SECTION C-C



BAR u(E)



BAR v(E)



BAR w(E)

Structure Number	*Station	Right Foundation			
		Elevation Top	Elevation Bottom	N	M
ISO16I094L051.9	6127+75.00	589.14	579.39	7'-6"	13'-0"

BILL OF MATERIAL

Bar	Number	Size	Length	Shape
t(E)	16	#7	12'-6"	—
u(E)	16	#4	15'-6"	U
v(E)	30	#5	5'-9"	V
v ₁ (E)	30	#5	7'-3"	—
w(E)	26	#7	9'-2"	W
Structure Excavation		Cu. Yd.	81	
Concrete Structures		Cu. Yd.	16.7	
Reinforcement Bars, Epoxy Coated		Pound	1,470	
Concrete Sealer		Sq. Ft.	154	
Micropiles		Each	4	
Micropiles Load Test		Each	1	
Micropile Proof Load Test		Each	1	

† Backfill shall be placed prior to erection of support frame, per Article 502 of the Standard Specifications.

5/8" φ x 10'-0" copper weld ground rod driven into ground 9'-0". Cost of rod, cable, conduit, caps and clamps shall be included in Concrete Structures.

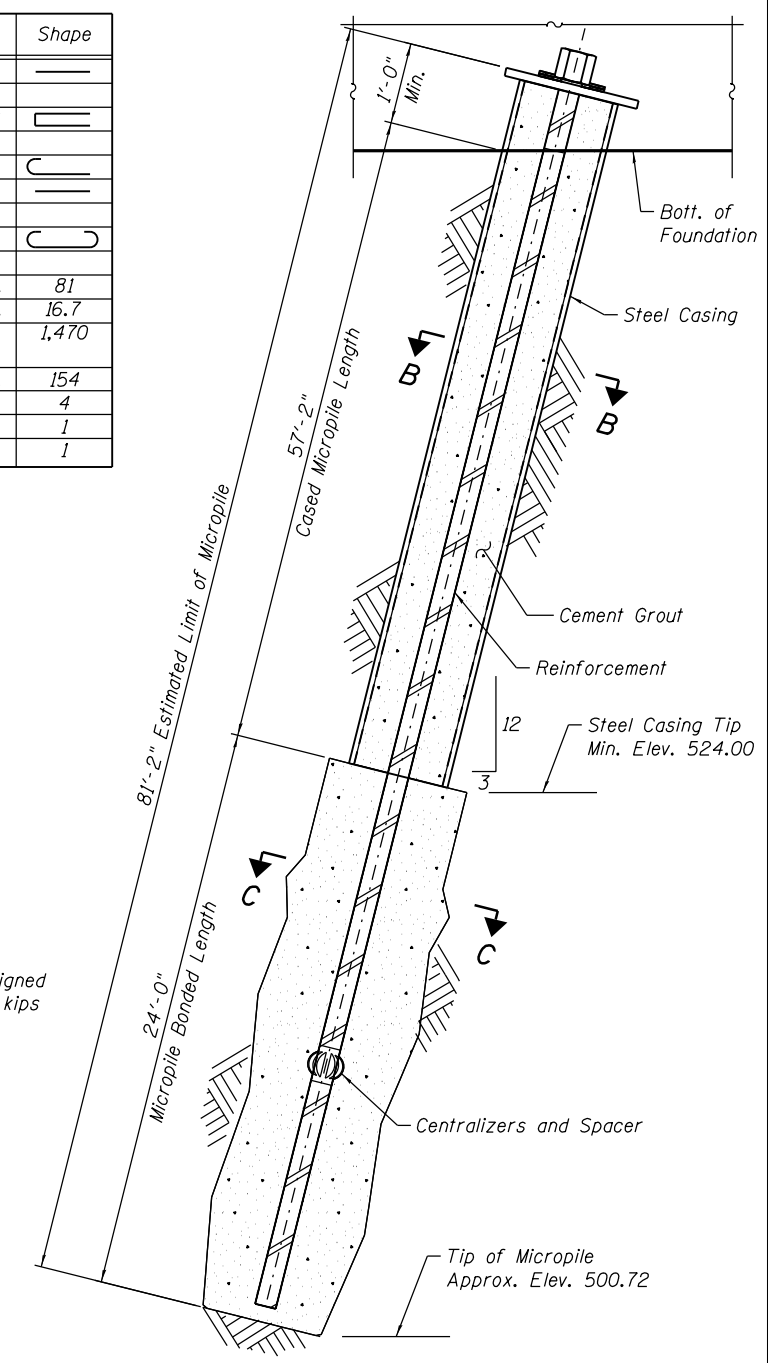
MICROPILE DATA

Type and Size: Micropile, Contractor Designed
 Maximum Service Compression Load : 99 kips
 Maximum Service Tensile Load : 59 kips
 Estimated Length: 81'-2"
 Number Required: 4

For anchor rod size and placement, see Support Frame Detail Sheet.

** Anchor rod shall be ground or filed to bright metal at clamp and cable connection location.

*** A normal surface finish followed by a Concrete Sealer application will be required on concrete surfaces above the lowest elevation 6" below finished ground line.



MICROPILE DETAIL

NOTES:

- Contractor to verify micropile design.
- Micropile types refer to FHWA NHI-05-039: Micropile Design and Construction Reference Manual.
- Steel casing shall not be spliced within 10 feet of top of the pile. Splices shall be capable of developing the full moment capacity of the Steel Casing.
- Micropile design has been based off Load Group II loads as provided in the IDOT Sign Structures Manual (2012) based on AASHTO Specifications. A Factor of Safety (F.S = 2.5) is considered in Ultimate Geotechnical Capacity calculations.
- Tensile resistance of bonded zone is considered 50% of the computed compressive resistance.
- For test pile and proof test requirements, see Special Provision.



USER NAME = jana.jssa	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 03/04/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

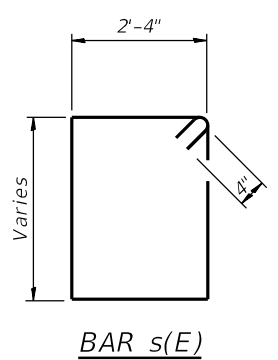
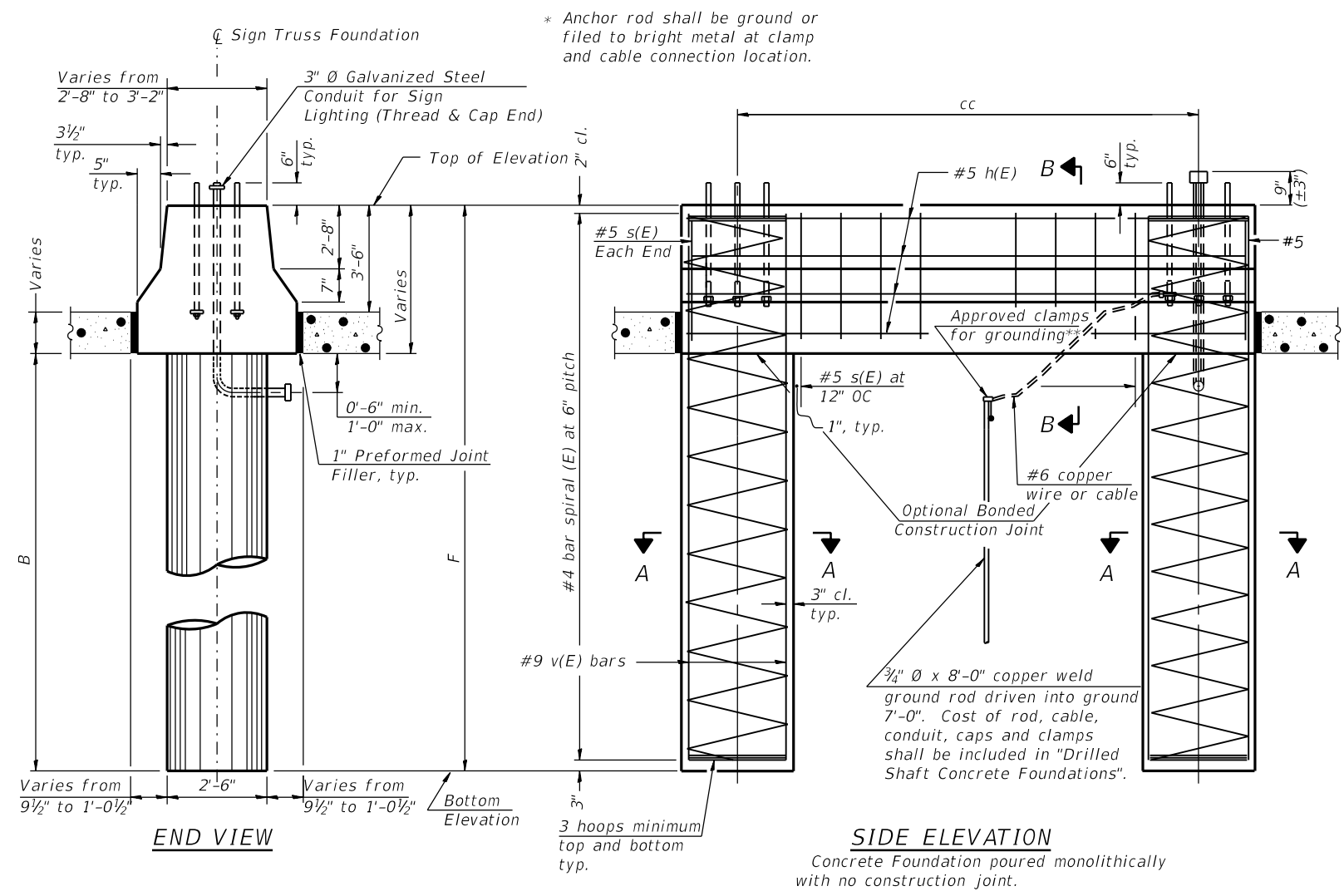
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
MICROPILE FOUNDATION DETAILS**

SHEET NO. SS31 OF SS129 SHEETS

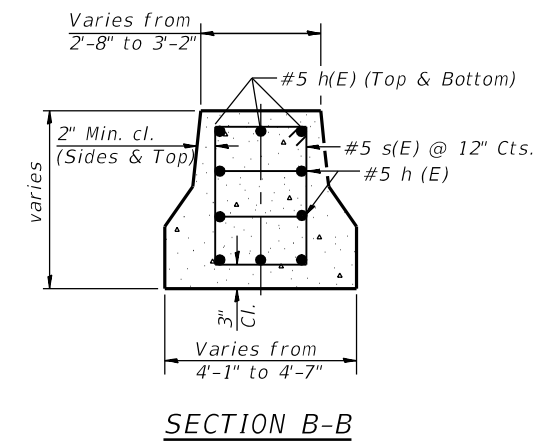
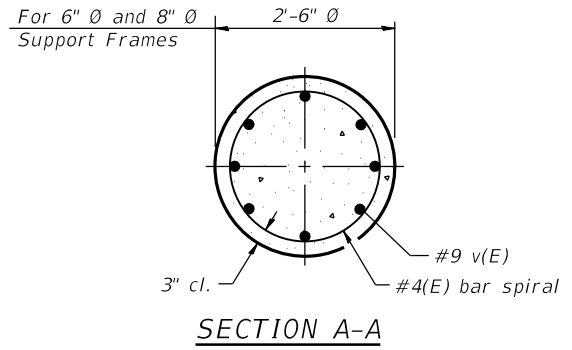
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	981
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

FILE NAME: D:\V\AECOM-NA-AWS1\acconline\local\AECOM_DS02_NAD\Documents\01_Americas\Transportation\620269938_Circle\Phase\Structural\Sign_Structures\62A76-Span-SS111B-SignStruct.dgn



Pipe Support Frames	cc	M	a	a/2
8"Ø	7'-6"	10'-0"	1'-1 1/2"	6 3/4"

All dimensions in parenthesis are for 42" high barrier.



NOTES:
 The foundation dimensions shown are based on the presence of mostly cohesive soils with an average Unconfined Compressive Strength (Qu) of at least 1.25 tsf, which must be determined by previous soil investigations at the jobsite. When other conditions are indicated, the boring data will be included in the plans and the foundation dimensions shown will be the result of site specific designs.
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 Backfill shall be placed per Article 502 of Standard Specification and prior to erection of support column.
 A normal surface finish followed by a Concrete Sealer application will be required on concrete surfaces above the lowest elevation 6" below finished ground line. Cost included in Drilled Shaft Concrete Foundation.

BAR LIST - EACH FOUNDATION

Bar	Number	Size	Length	Shape
h(E)	10	#5	M less 4"	—
s(E)	Varies	#5	Varies	□
v(E)	16	#9	F less 0'-5"	—
#4(E) bar spiral see Side Elevation				

Structure Number	Station	Left Foundation				Right Foundation				Class DS Concrete (Cu. Yds.)
		Elevation Top	Elevation Bottom	B	F	Elevation Top	Elevation Bottom	B	F	
150161094L052.0	6121+69.00	-	-	-	-	580.44	557.44	18'-3"	23'-0"	11.9



USER NAME = jana.jssa	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 03/04/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES
MEDIAN SUPPORT FOUNDATION DETAILS**

SHEET NO. SS32 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 982
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				



BORING LOG NB-13

wangeng@wangeng.com
1145 N Main Street
Lombard, IL 60148
Telephone: 630 953-9928
Fax: 630 953-9938

WEI Job No.: 1100-04-01
Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 576.50 ft
North: 1896264.94 ft
East: 1171770.55 ft
Station: 6119+42.12
Offset: 8.18 LT

Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type recovery	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)	Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type recovery	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)
575.2	15-inch CONCRETE --PAVEMENT--														
574.9	3-inch ASPHALT --PAVEMENT--														
573.5	Medium dense, gray SANDY GRAVEL, damp	1		1	20	NP	3								
	Hard, gray SILTY CLAY, damp	5		2	5	4.02	17								
571.0	Soft to very soft, gray CLAY to SILTY CLAY, trace gravel; damp to moist	10		3	1	0.16	26								
		15		4	0	0.41	25								
566.0	Loose, gray GRAVEL	20		5	1	NP	20	545.0	Stiff to very stiff, gray SILTY CLAY LOAM to SILTY CLAY, damp	25					
563.5	Very soft to soft, gray CLAY to SILTY CLAY, trace to some gravel; moist	30		6	1	0.16	23								
		35		7	1	0.08	25								
		40		8	0	0.16	27								
		45													
		50													
		55													
		60													

GENERAL NOTES				WATER LEVEL DATA			
Begin Drilling	08-25-2019	Complete Drilling	08-25-2019	While Drilling	DRY		
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	mud in the borehole		
Driller	K&A	Logger	I. Nenn	Time After Drilling	NA		
Drilling Method	2.25" HSA to 10', mud rotary thereafter, boring			Depth to Water	NA		
	backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.			



BORING LOG NB-13

wangeng@wangeng.com
1145 N Main Street
Lombard, IL 60148
Telephone: 630 953-9928
Fax: 630 953-9938

WEI Job No.: 1100-04-01
Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 576.50 ft
North: 1896264.94 ft
East: 1171770.55 ft
Station: 6119+42.12
Offset: 8.18 LT

Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type recovery	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)	Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type recovery	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)
531.5	Boring terminated at 45.00 ft	45		15	13	1.48	20								

GENERAL NOTES				WATER LEVEL DATA			
Begin Drilling	08-25-2019	Complete Drilling	08-25-2019	While Drilling	DRY		
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	mud in the borehole		
Driller	K&A	Logger	I. Nenn	Time After Drilling	NA		
Drilling Method	2.25" HSA to 10', mud rotary thereafter, boring			Depth to Water	NA		
	backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.			

FILE NAME: D:\V\AECOM-NA-AW51_aecomonline\local\AECOM_DS02_NAD\Documents\01_Americas\Transportation\60269938_Circle\Phase_I\0000_CAD\008_Structural\Sign_Structures\62A76-Span-SS112-SignStruct.dgn



USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
PLOT SCALE =	N.T.S	CHECKED -	MAI, JMG	REVISED -	
PLOT DATE =	1/24/2020	DRAWN -	JJS, WM	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

SOIL BORINGS I

SHEET NO. SS33 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	983
CONTRACT NO. 62A76				
ILLINOIS		FED. AID PROJECT		



BORING LOG NB-15

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Lombard, IL 60148
Telephone: 630 953-9928
Fax: 630 953-9938

Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 582.07 ft
North: 1897156.09 ft
East: 1171740.80 ft
Station: 6128+34.63
Offset: 31.64 LT

Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)	Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)
581.0	13.5-inch CONCRETE --PAVEMENT--														
580.7	4-inch ASPHALT --PAVEMENT--														
	Loose, gray SANDY GRAVEL; moist --RDR 2--	1	X	1	6 5 4	NP	11					9	1 1 2	0.33 B	25
578.3	Stiff to very stiff, gray SILTY CLAY, trace gravel; damp to moist --RDR 2--	5	X	2	8 3 3	2.05 B	22					10	1 2 2	0.33 B	25
				3	2 3 4	1.00 P	21					11	1 3 2	0.41 B	25
574.1	Soft, gray CLAY to SILTY CLAY, trace gravel; moist	10	X	4	2 2 2	0.57 B	21					12	1 2 2	0.33 B	25
				5	1 2 2	0.33 B	24	550.3	Soft to medium stiff, gray SILTY CLAY, trace gravel; moist --RDR 2--	30	X	13	2 3 3	0.90 B	22
				6	1 2 1	0.25 B	23					14	2 2 3	0.41 B	26
				7	1 2 3	0.25 B	25								
	--sand seam--	20	X	8	3 2 3	0.41 B	21					14	2 2 3	0.41 B	26

GENERAL NOTES				WATER LEVEL DATA			
Begin Drilling	08-26-2019	Complete Drilling	08-26-2019	While Drilling	DRY		
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	mud in the borehole		
Driller	K&A	Logger	I. Nenn	Time After Drilling	NA		
Drilling Method	2.25" HSA to 10', mud rotary thereafter, boring			Depth to Water	NA		
	backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.			



BORING LOG NB-15

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Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 582.07 ft
North: 1897156.09 ft
East: 1171740.80 ft
Station: 6128+34.63
Offset: 31.64 LT

Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)	Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)
540.6	Dense, gray SILTY LOAM, trace gravel; damp --RDR 2--														
		45	X	15	18 21 20	NP	19								
533.1	Very stiff, gray SILTY CLAY LOAM, little gravel; damp --RDR 2--	50	X	16	20 29 20	2.87 B	22								
532.1	Boring terminated at 50.00 ft														

GENERAL NOTES				WATER LEVEL DATA			
Begin Drilling	08-26-2019	Complete Drilling	08-26-2019	While Drilling	DRY		
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	mud in the borehole		
Driller	K&A	Logger	I. Nenn	Time After Drilling	NA		
Drilling Method	2.25" HSA to 10', mud rotary thereafter, boring			Depth to Water	NA		
	backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.			

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USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
CHECKED -	MAI, JMG	REVISIONS -		REVISIONS -	
PLOT SCALE =	N.T.S	DRAWN -	JJS, WM	REVISIONS -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JMG	REVISIONS -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

SOIL BORINGS III

SHEET NO. SS35 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	985
CONTRACT NO. 62A76				

ILLINOIS FED. AID PROJECT



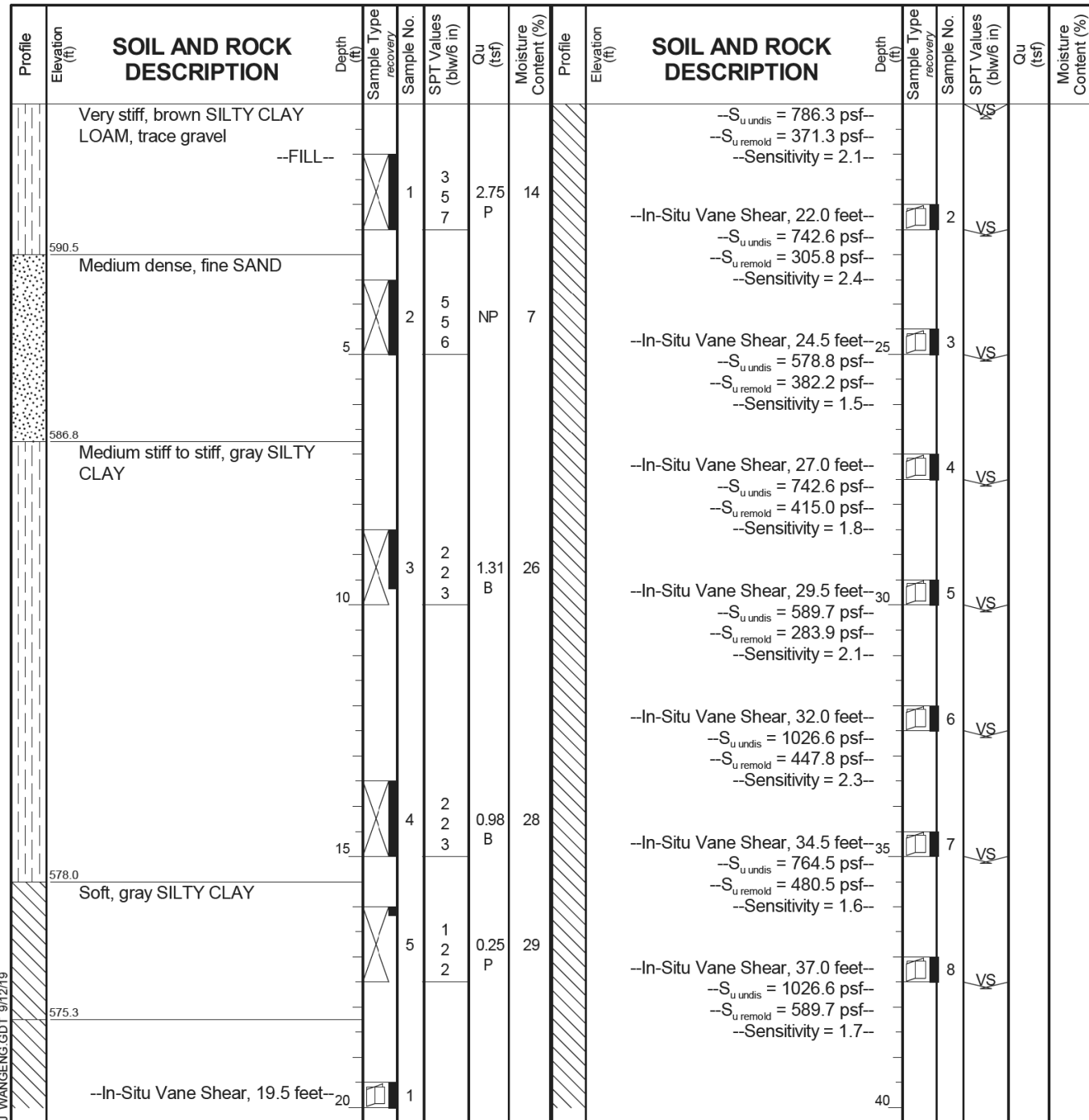
BORING LOG VST-01

wangeng@wangeng.com
1145 N Main Street
Lombard, IL 60148
Telephone: 630 953-9928
Fax: 630 953-9938

WEI Job No.: 1100-04-01

Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 593.55 ft
North: 1897108.36 ft
East: 1171435.63 ft
Station: 7313+90.47
Offset: 2.00 LT



GENERAL NOTES			WATER LEVEL DATA		
Begin Drilling	12-01-2015	Complete Drilling	12-01-2015	While Drilling	groundwater not observed
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	mud in the borehole
Driller	R&N	Logger	F. Bozga	Time After Drilling	NA
Checked by	A. Kurnia	Drilling Method	2.25" HSA to 10', mud rotary thereafter, boring	Depth to Water	NA
backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.		



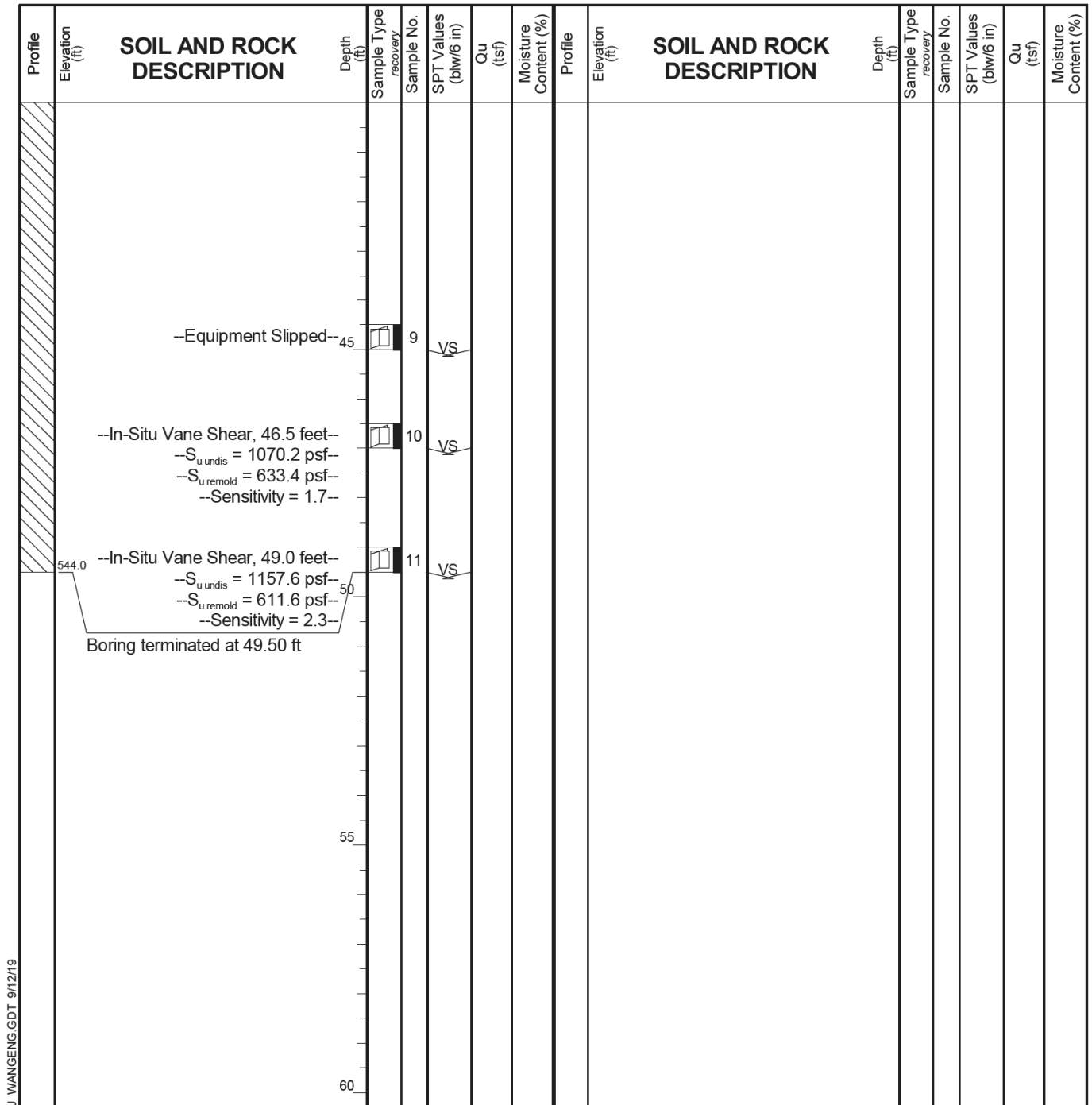
BORING LOG VST-01

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1145 N Main Street
Lombard, IL 60148
Telephone: 630 953-9928
Fax: 630 953-9938

WEI Job No.: 1100-04-01

Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 593.55 ft
North: 1897108.36 ft
East: 1171435.63 ft
Station: 7313+90.47
Offset: 2.00 LT



GENERAL NOTES			WATER LEVEL DATA		
Begin Drilling	12-01-2015	Complete Drilling	12-01-2015	While Drilling	groundwater not observed
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	mud in the borehole
Driller	R&N	Logger	F. Bozga	Time After Drilling	NA
Checked by	A. Kurnia	Drilling Method	2.25" HSA to 10', mud rotary thereafter, boring	Depth to Water	NA
backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.		

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USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
CHECKED -	MAI, JMG	REVISIONS			
PLOT SCALE =	N.T.S	DRAWN -	JJS, WM	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

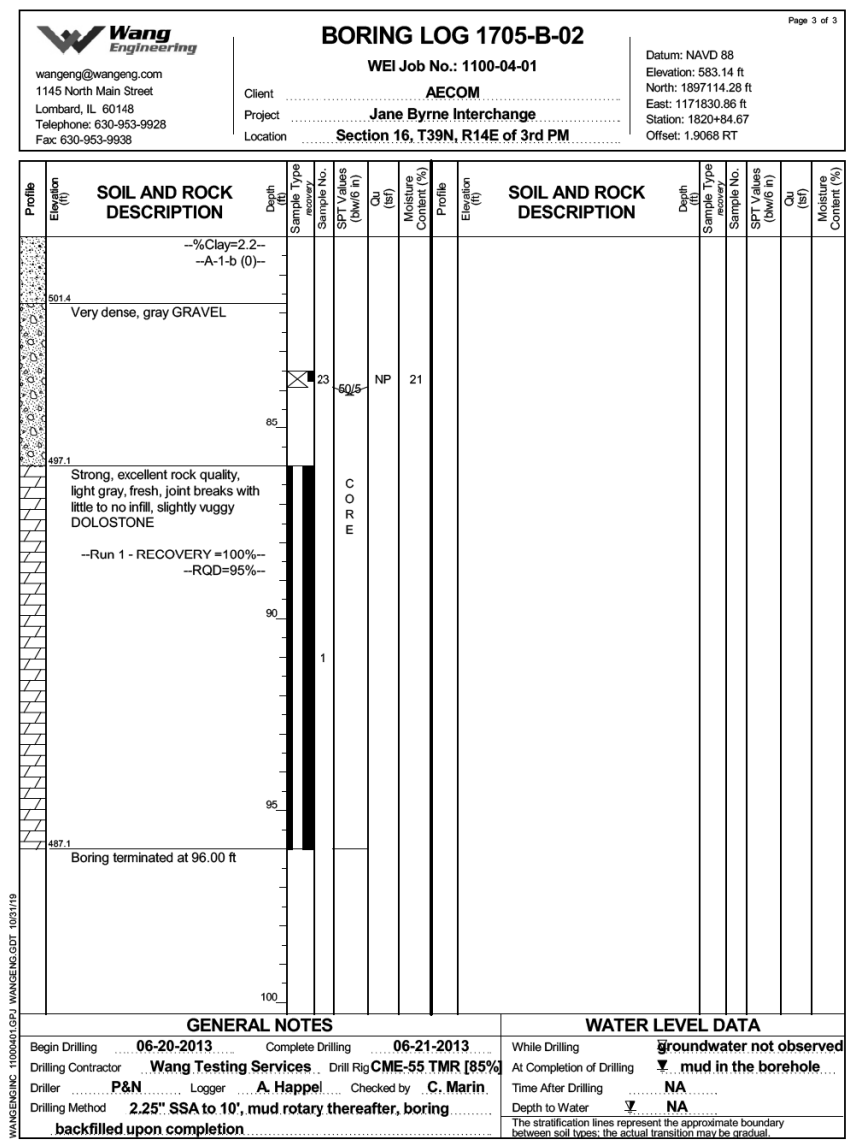
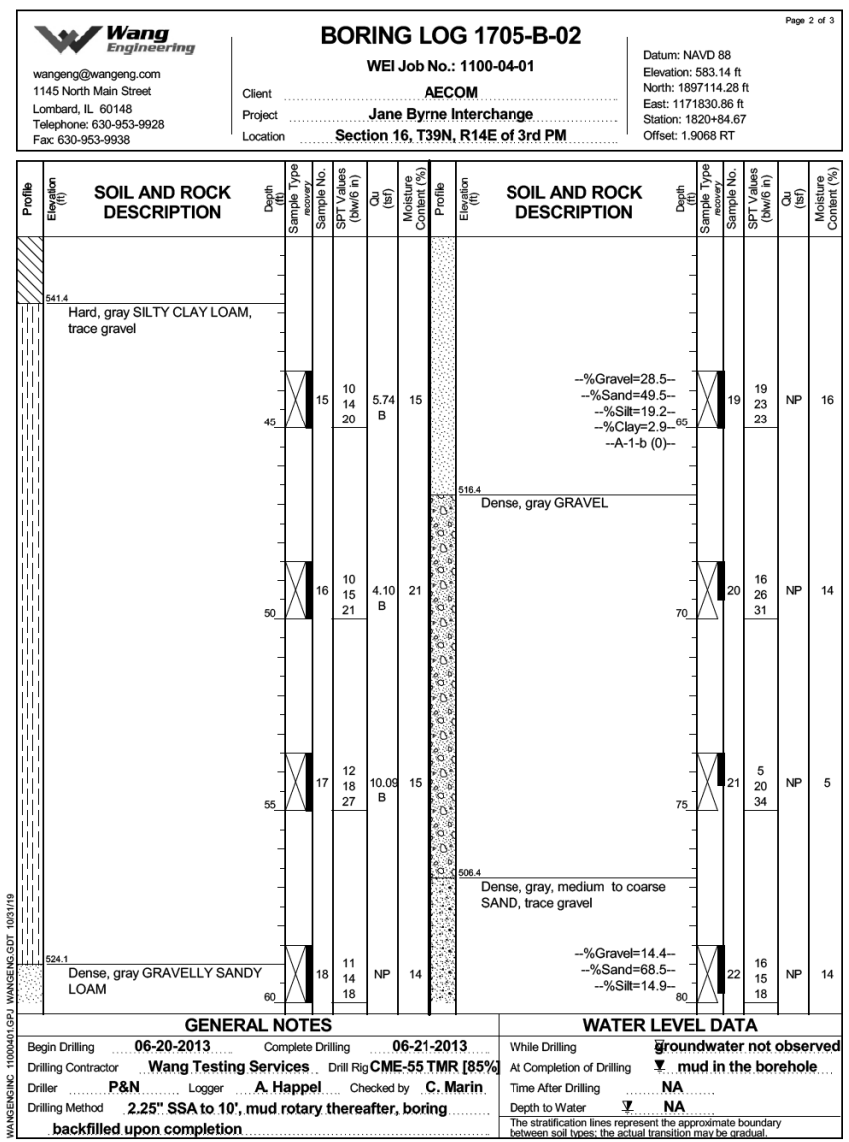
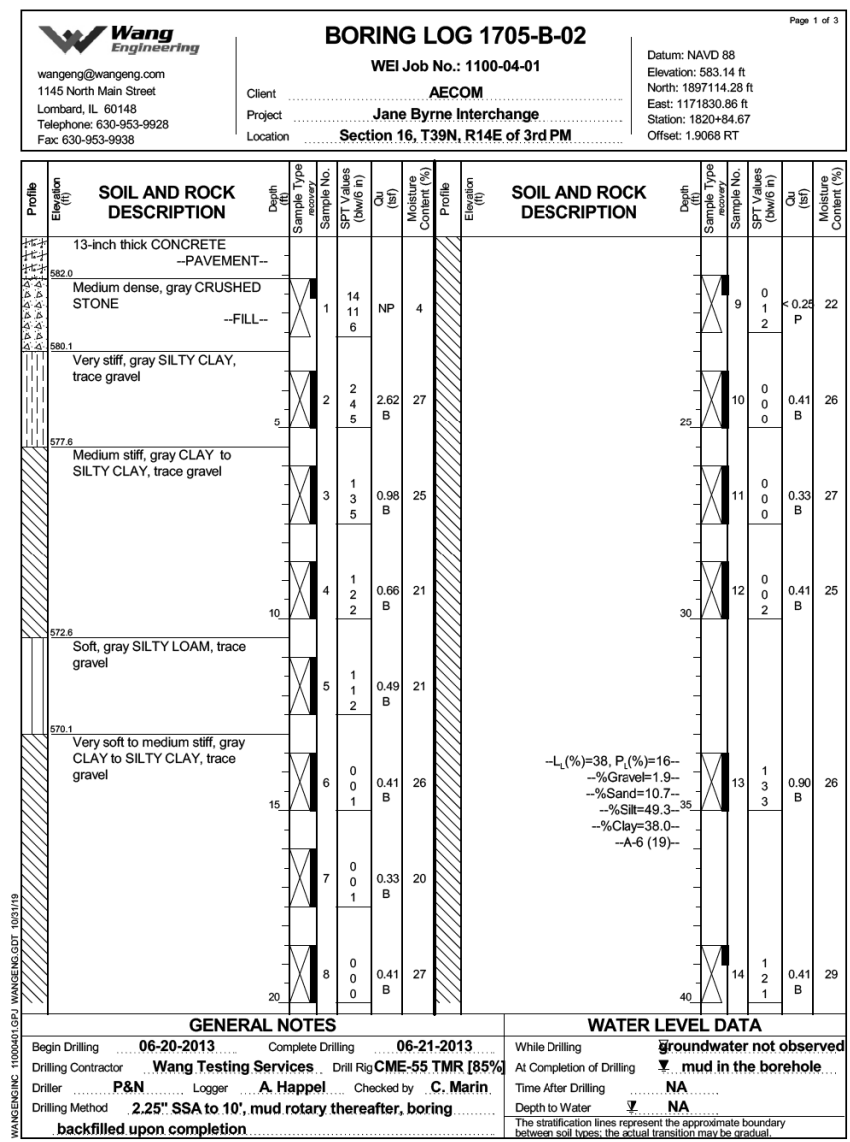
SOIL BORINGS IV

SHEET NO. SS36 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	986
CONTRACT NO. 62A76				

ILLINOIS FED. AID PROJECT

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USER NAME = elizabeth.kurian	DESIGNED - JJS, WM	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 1/24/2020	DRAWN - JJS, WM	REVISED -
	CHECKED - MAI, JMG	REVISED -

STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION

SOIL BORINGS V

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	987
CONTRACT NO. 62A76				

SHEET NO. SS37 OF SS129 SHEETS

ILLINOIS FED. AID PROJECT



BORING LOG NB-22

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Lombard, IL 60148
Telephone: 630 953-9928
Fax: 630 953-9938

Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 575.93 ft
North: 1900177.31 ft
East: 1171607.02 ft
Station: 6158+76.69
Offset: 74.07 RT

Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type recovery	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)	Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type recovery	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)
575.64	4-inch thick, ASPHALT --PAVEMENT-- Medium dense, brown to gray CRUSHED STONE --AGGREGATE BASE-- --FILL--	1	X	1	9 7 6	NP	2				X	9	1 1 2	0.33 B	25
572.9	Loose, brown and gray, damp SANDY GRAVEL --FILL-- --RDR 2 to 3--	2	X	2	5 3 3	NP	4			25	X	10	1 1 1	0.41 B	26
570.4	Medium stiff to very stiff, gray SILTY CLAY LOAM, little gravel; damp to moist --RDR 2--	3	X	3	2 3 4	2.30 B	15				X	11	1 2 3	0.90 B	25
		4	X	4	3 4 4	0.98 B	13				X	12	1 2 2	0.49 B	28
565.4	Soft to medium stiff, gray CLAY to SILTY CLAY, trace gravel; damp to moist --RDR 2--	5	X	5	1 1 2	0.41 B	23	544.2	Stiff, gray SILTY CLAY, trace gravel; damp --RDR 2--	30	X	13	3 4 6	1.31 B	22
		6	X	6	1 1 1	0.25 B	27			35	X	14	3 4 5	1.64 B	20
		7	X	7	1 1 1	0.33 B	26				X				
		8	X	8	1 1 1	NR				40	X				

GENERAL NOTES				WATER LEVEL DATA			
Begin Drilling	07-10-2019	Complete Drilling	07-10-2019	While Drilling	▽	5.00 ft	
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	▽	mud in the borehole	
Driller	N&A	Logger	M. Sadowski	Time After Drilling		NA	
Drilling Method	3.25" HSA to 10', mud rotary thereafter, boring			Depth to Water	▽	NA	
	backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.			



BORING LOG NB-22

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1145 N Main Street
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Telephone: 630 953-9928
Fax: 630 953-9938

Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 575.93 ft
North: 1900177.31 ft
East: 1171607.02 ft
Station: 6158+76.69
Offset: 74.07 RT

Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type recovery	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)	Profile Elevation (ft)	SOIL AND ROCK DESCRIPTION	Depth (ft)	Sample Type recovery	Sample No.	SPT Values (blw/6 in)	Qu (tsf)	Moisture Content (%)
530.9	Boring terminated at 45.00 ft	45	X	15	3 4 5	1.56 B	25				X				

GENERAL NOTES				WATER LEVEL DATA			
Begin Drilling	07-10-2019	Complete Drilling	07-10-2019	While Drilling	▽	5.00 ft	
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	▽	mud in the borehole	
Driller	N&A	Logger	M. Sadowski	Time After Drilling		NA	
Drilling Method	3.25" HSA to 10', mud rotary thereafter, boring			Depth to Water	▽	NA	
	backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.			

FILE NAME: D:\V\AECOM-NA-AV51...americas\Transportation\60269938_Circle\Phase_I\0000_CAD\008_Structural\Sign_Structure\62A76-Span-SS116-SignStruct.dgn



USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
CHECKED -	MAI, JMG	REVISIONS -			
PLOT SCALE =	N.T.S	DRAWN -	JJS, WM	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

SOIL BORINGS VI

SHEET NO. SS38 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	988
CONTRACT NO. 62A76				

ILLINOIS FED. AID PROJECT



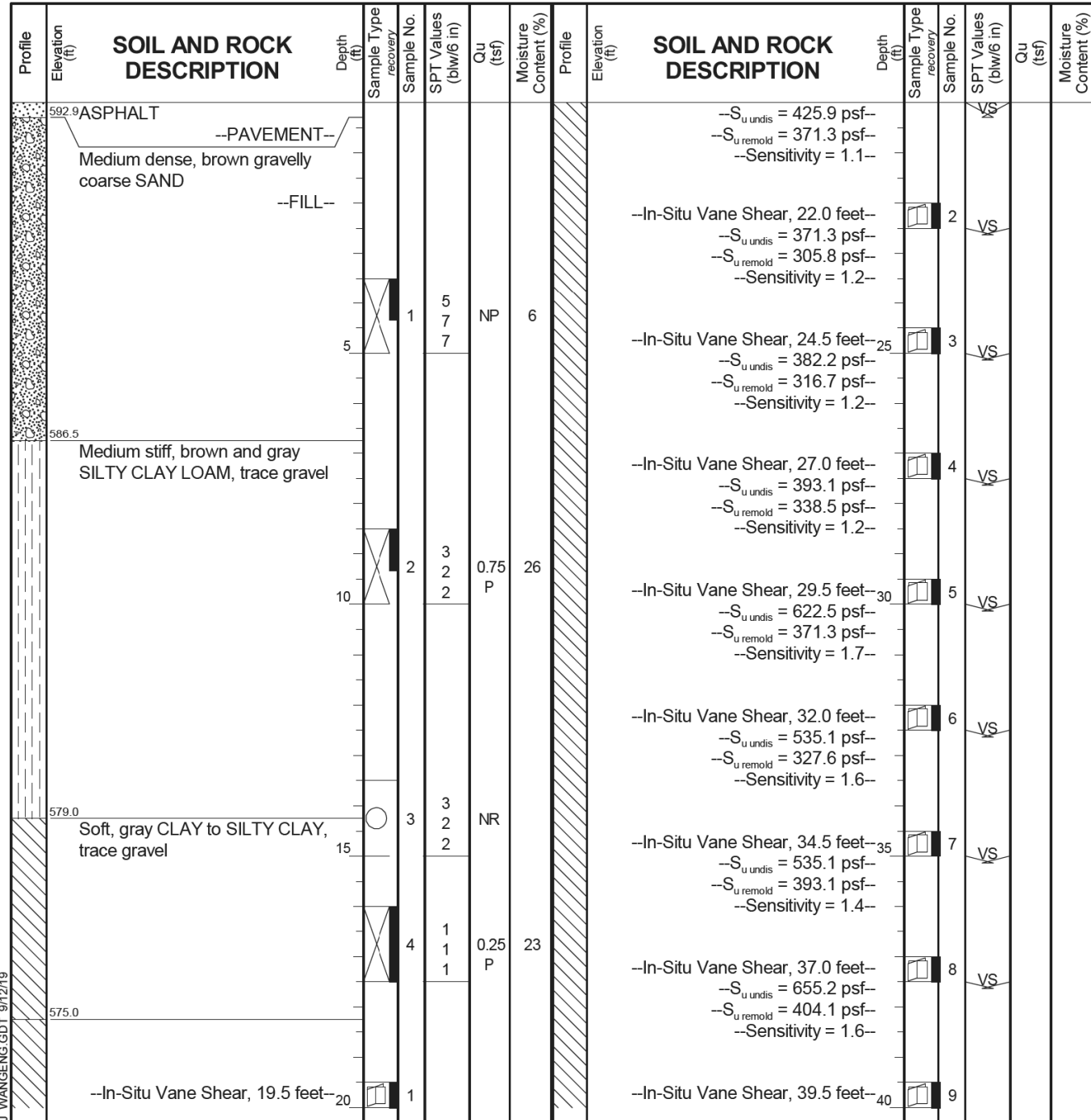
BORING LOG VST-03

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1145 N Main Street
Lombard, IL 60148
Telephone: 630 953-9928
Fax: 630 953-9938

WEI Job No.: 1100-04-01

Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 593.21 ft
North: 1899985.05 ft
East: 1171693.33 ft
Station: 8415+53.90
Offset: 182.276 LT



GENERAL NOTES				WATER LEVEL DATA			
Begin Drilling	12-02-2015	Complete Drilling	12-02-2015	While Drilling	groundwater not observed		
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	mud in the borehole		
Driller	R&N	Logger	F. Bozga	Time After Drilling	NA		
Drilling Method	2.25" HSA to 10', mud rotary thereafter, boring			Depth to Water	NA		
	backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.			



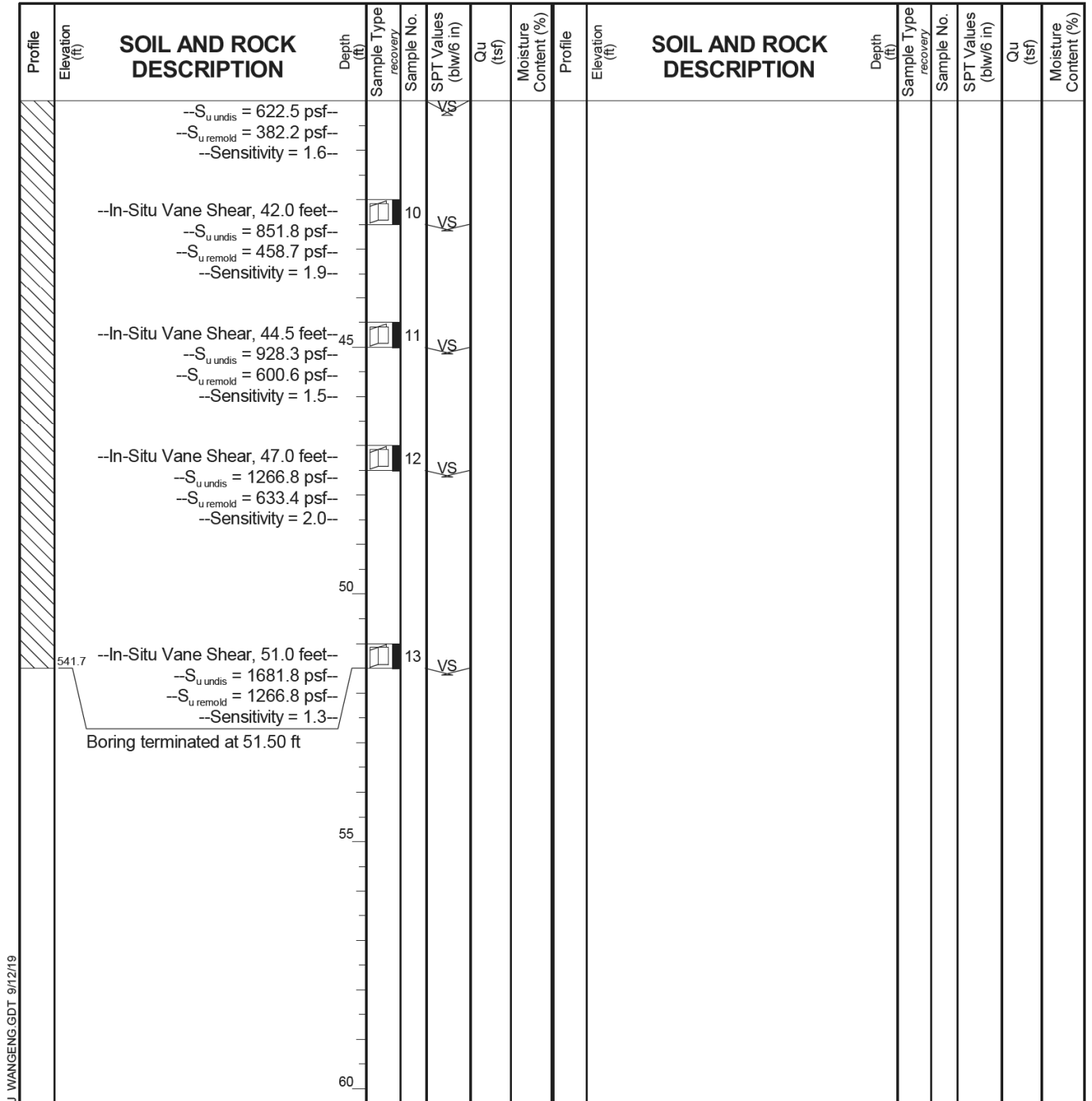
BORING LOG VST-03

wangeng@wangeng.com
1145 N Main Street
Lombard, IL 60148
Telephone: 630 953-9928
Fax: 630 953-9938

WEI Job No.: 1100-04-01

Client: **AECOM**
Project: **Jane Byrne Interchange**
Location: **Section 17, T39N, R14E of 3rd PM**

Datum: NAVD 88
Elevation: 593.21 ft
North: 1899985.05 ft
East: 1171693.33 ft
Station: 8415+53.90
Offset: 182.276 LT



GENERAL NOTES				WATER LEVEL DATA			
Begin Drilling	12-02-2015	Complete Drilling	12-02-2015	While Drilling	groundwater not observed		
Drilling Contractor	Wang Testing Services	Drill Rig		At Completion of Drilling	mud in the borehole		
Driller	R&N	Logger	F. Bozga	Time After Drilling	NA		
Drilling Method	2.25" HSA to 10', mud rotary thereafter, boring			Depth to Water	NA		
	backfilled upon completion			The stratification lines represent the approximate boundary between soil types; the actual transition may be gradual.			

FILE NAME: D:\V\AECOM-NA-AW51... Wang Engineering logo



USER NAME =	charles.pigozzi	DESIGNED -	JJS, WM	REVISED -	
PLOT SCALE =	N.T.S	CHECKED -	MAI, JMG	REVISED -	
PLOT DATE =	1/24/2020	DRAWN -	JJS, WM	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

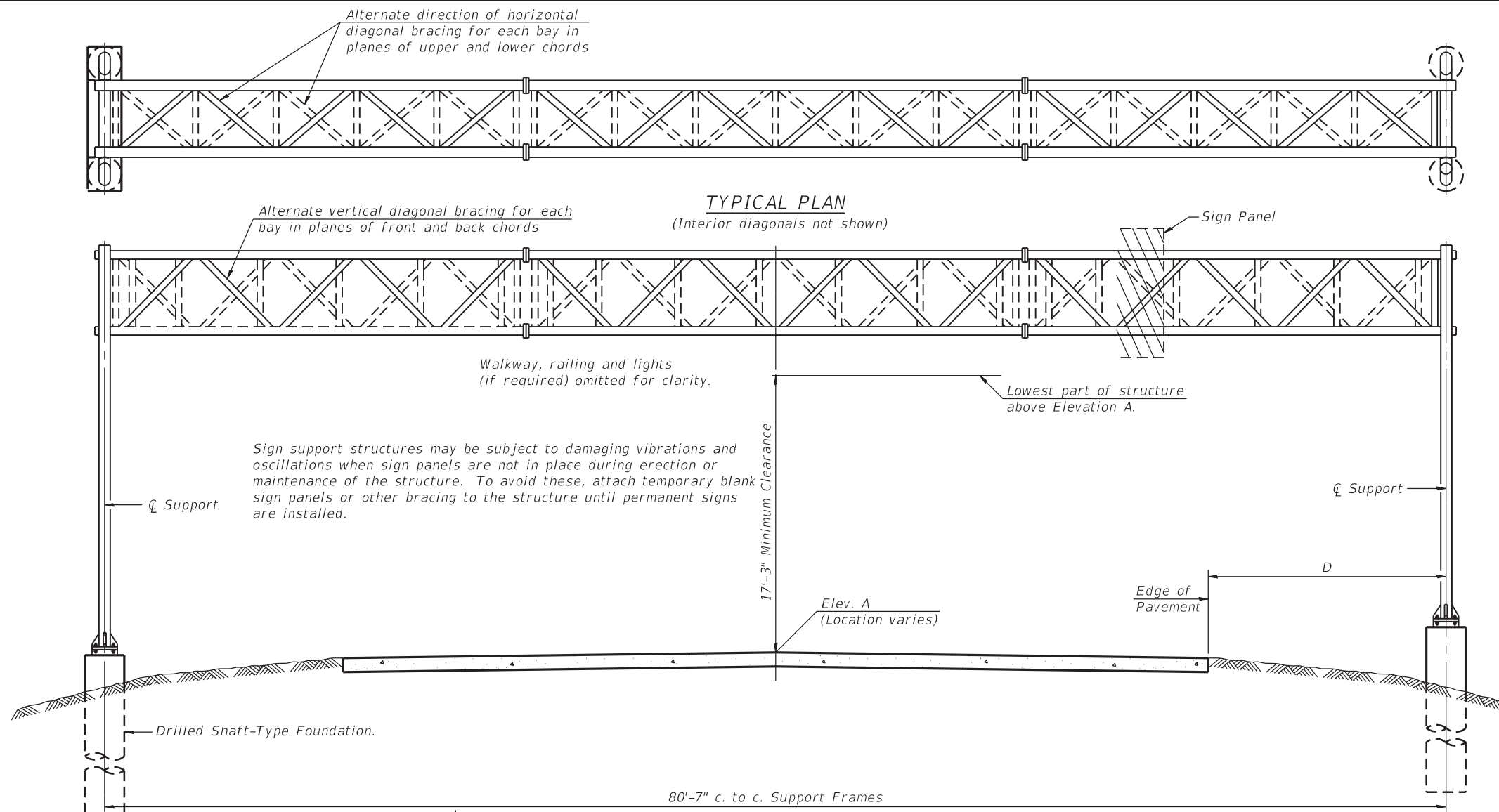
SOIL BORINGS VII

SHEET NO. SS39 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	989
CONTRACT NO. 62A76				

ILLINOIS FED. AID PROJECT

FILE NAME: D:\VAECOM\NA-AW51\recomonline\local\AECOM_DS02_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase_II\000_CAD\008_Structural\Sign_Structures\62A76-Span-SS50M5101-SignStruct.dgn

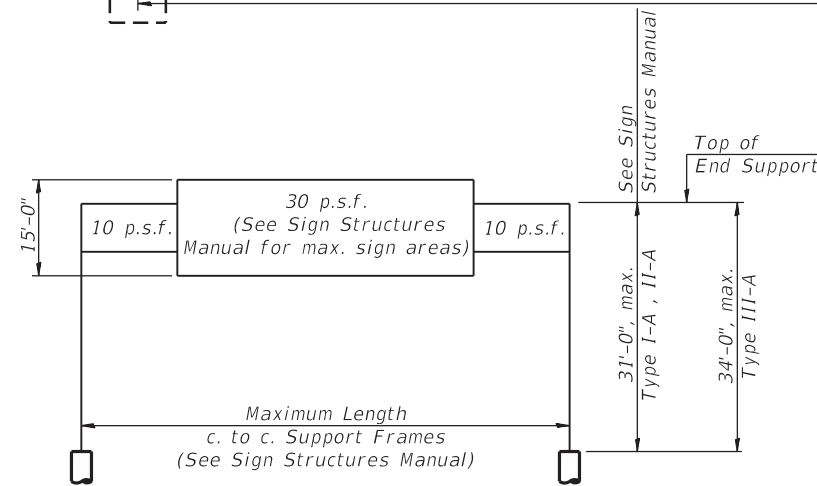


Sign support structures may be subject to damaging vibrations and oscillations when sign panels are not in place during erection or maintenance of the structure. To avoid these, attach temporary blank sign panels or other bracing to the structure until permanent signs are installed.

TYPICAL ELEVATION
(Looking at Face of Signs)**

Elev. A = Elevation at point of minimum clearance to sign, walkway support or truss.

Structure Number	***Station	Design Truss Type	c. to c. Supports	Elev. A	Dim. D	Height of Tallest Sign	Total Sign Area
150161094L052.3	6101+17.00	III-A	80'-7"	592.64	17'-1"	8'-0"	240 Sq. Ft.



DESIGN WIND LOADING DIAGRAM
Parameters shown are basis for I.D.O.T. Standards and Sign Manual Tables. Installations not within dimensional limits shown require special analysis for all components.

*If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.
**Looking upstation for structures with signs both sides.
***Measured along Prop. @ NB I-90/94



SIGNED: Moussa A. Issa
DR. MOUSSA A. ISSA, S.E., IL. LIC. NO. 081-005738
EXPIRES 11-30-2020
DATE: 1/29/2020 FOR SHEETS SS40THRU SS50
(TOTAL OF 11 SHEETS)

GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")
CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY
WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

DESIGN STRESSES:
Field Units
f'c = 3,500 p.s.i.
fy = 60,000 p.s.i. (reinforcement)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specifications.

MATERIALS: Aluminum Alloys as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53. All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer. The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" must satisfy the requirements of AASHTO M164 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if Members interfere) must satisfy the requirements of ASTM A449, ASTM A193, Grade B7, or approved alternate, and must have matching lock nuts. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolts and lock nuts must be hot dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240 Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.

U-BOLTS AND EYEBOLTS: U-Bolts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, Condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Eyebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts and hot dip galvanized per AASHTO M232. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolt and Eyebolt lock nut.

GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111. Painting is not permitted.

ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

CONCRETE SURFACES: All concrete surfaces above an elevation 6" below the lowest final ground line at each foundation shall be cleaned and coated with Concrete Sealer in accordance with the Standard Specifications.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

FOUNDATIONS: The contract unit price for Concrete Foundations and Drilled Shaft Concrete Foundations shall include reinforcement bars complete in place.

TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
OVERHEAD SIGN STRUCTURE SPAN TYPE III-A	Foot	81
OVERHEAD SIGN STRUCTURE WALKWAY TYPE A	Foot	49
DRILLED SHAFT CONCRETE FOUNDATIONS	Cu. Yds.	37.4



USER NAME = charles.pigozzi	DESIGNED - JJS, MAA	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 1/24/2020	DRAWN - JJS, MAA	REVISED -
	CHECKED - MAI, JMG	REVISED -

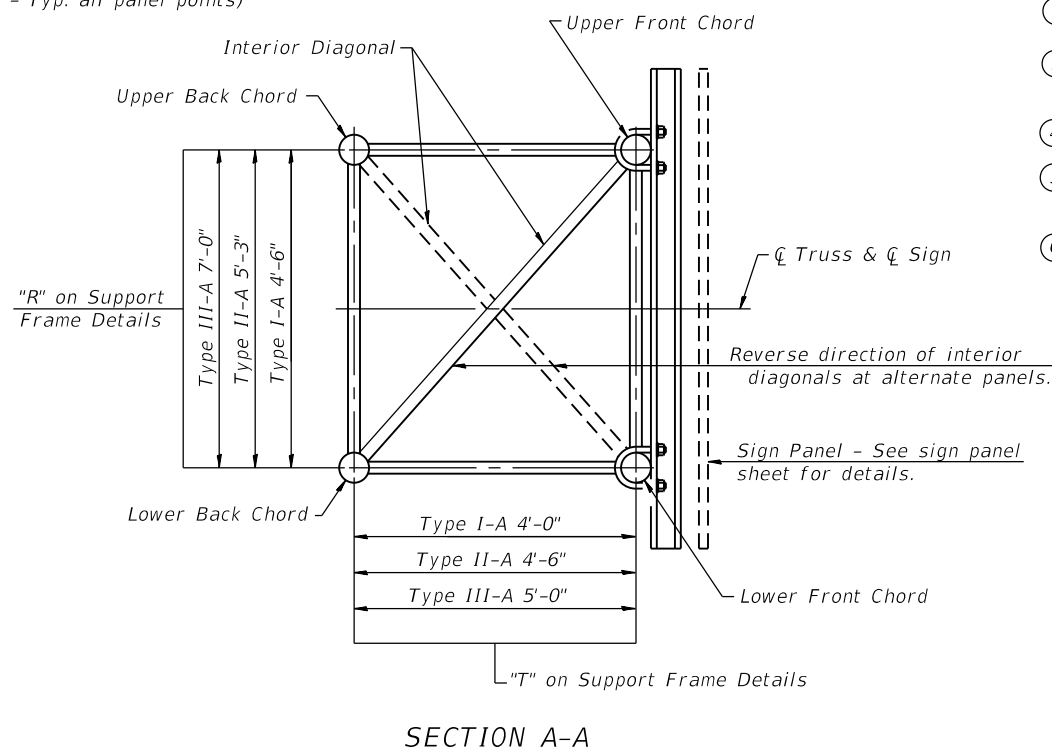
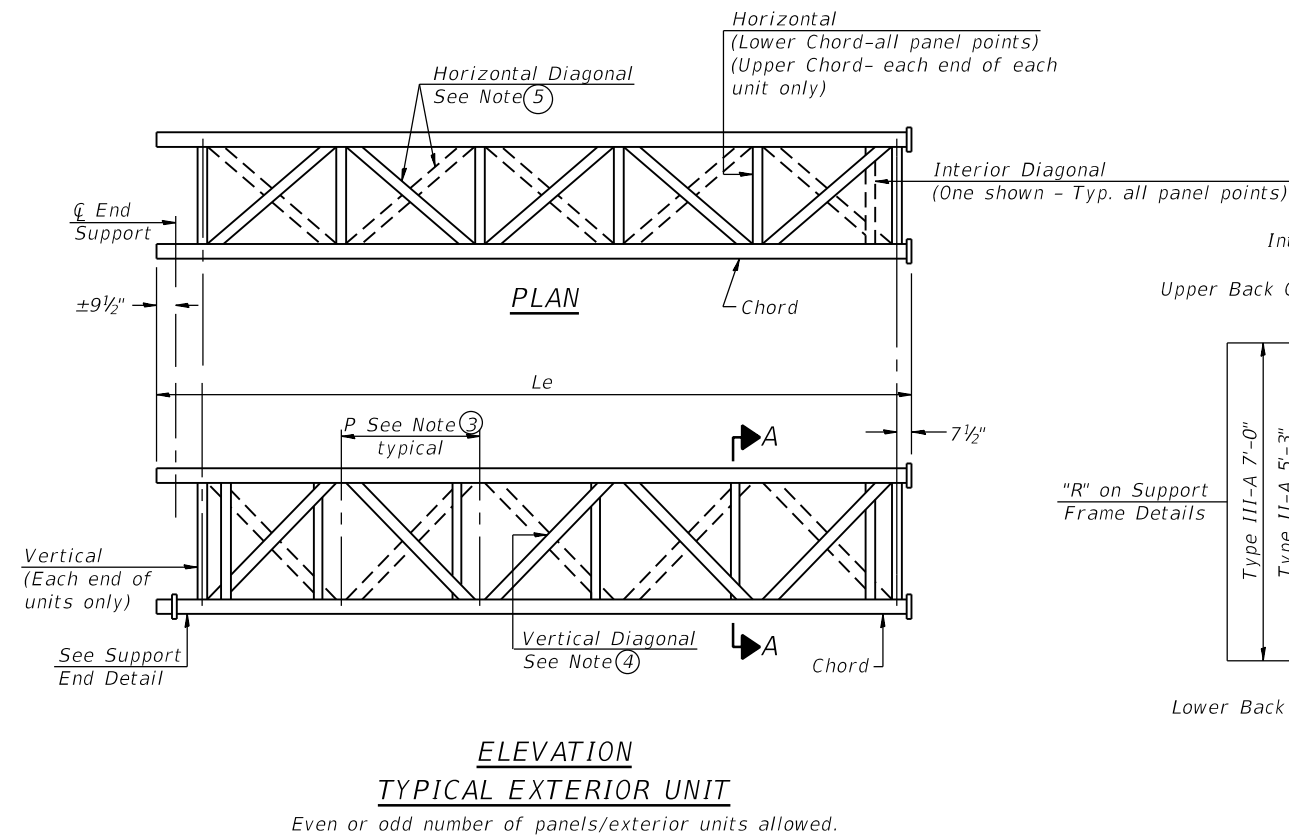
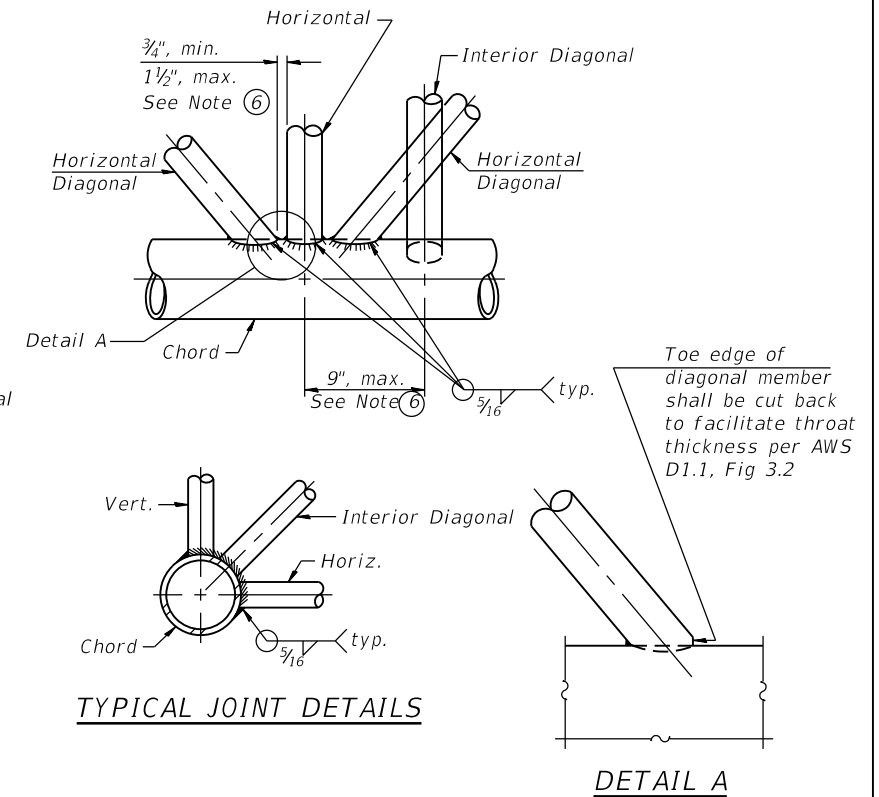
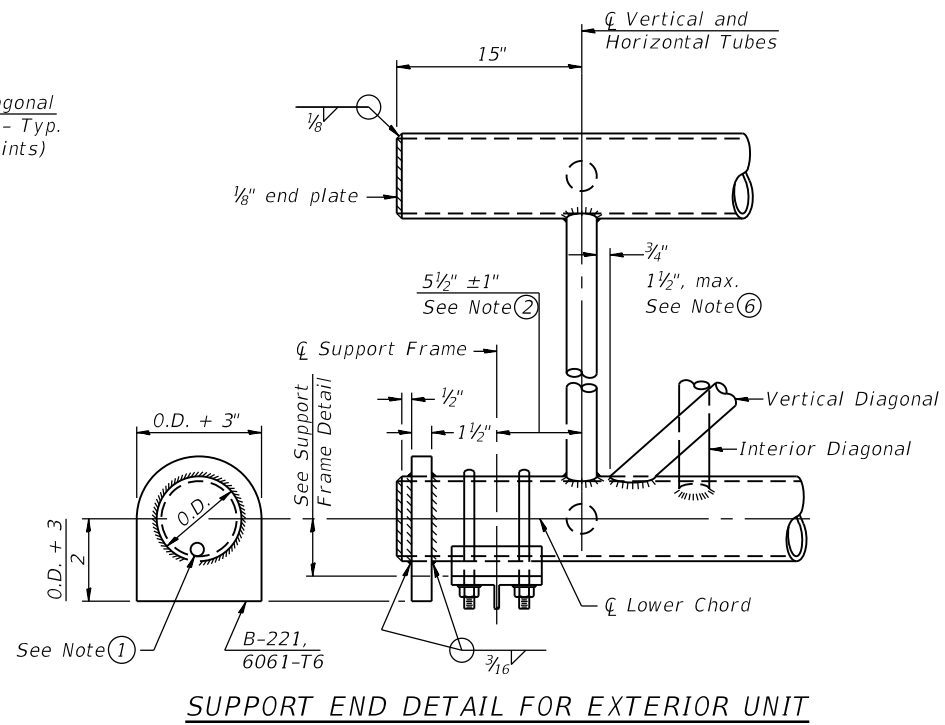
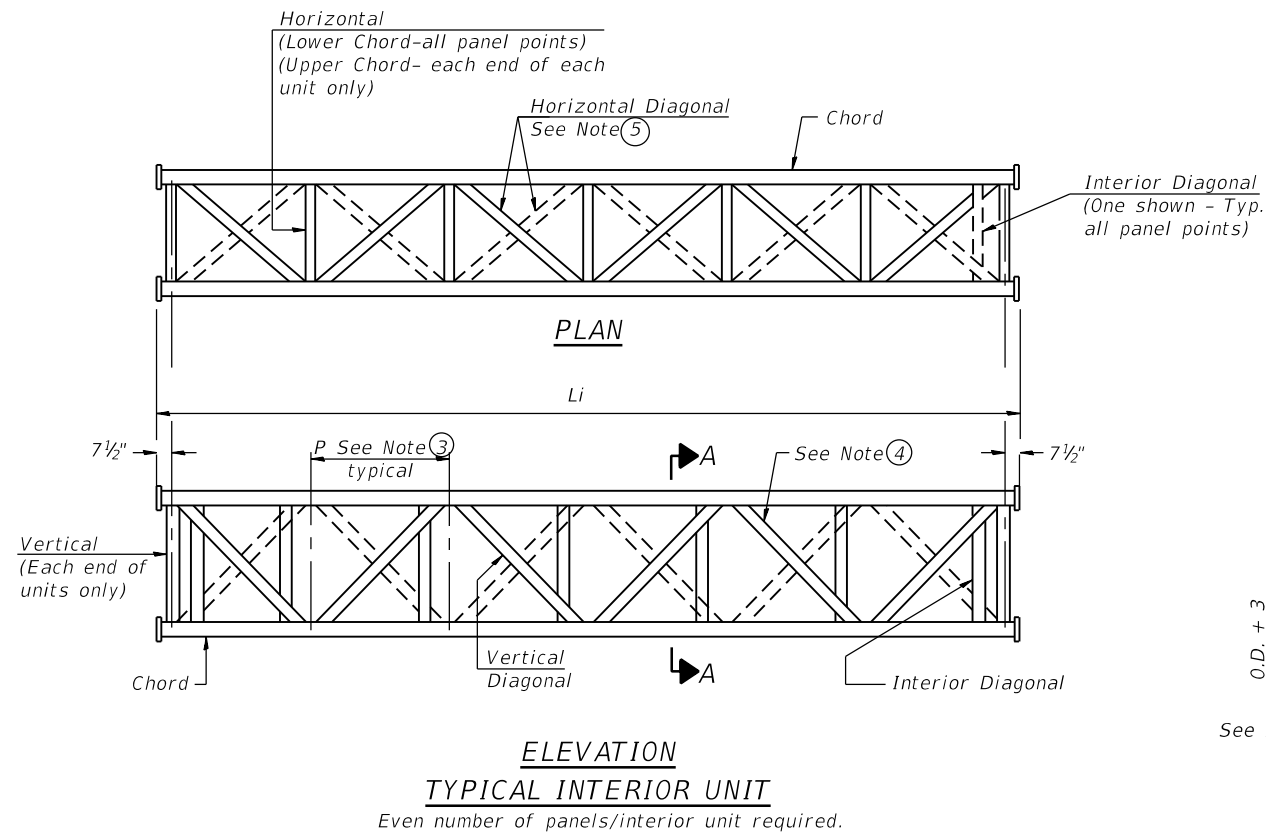
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES - GENERAL PLAN &
ELEVATION - ALUMINUM TRUSS & STEEL SUPPORTS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 990
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SHEET NO. SS40 OF SS129 SHEETS

FILE NAME: D:\VAECOM-NA-AWS1\arecomonline-local\VAECOM_ID502_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase_I\0000_CAD\008_Structural\Sign_Structures\62A76-Span-SSDMS102-SignStruct.dgn



- ① Contractor may alternatively use standard aluminum drive-fit cap to close end. 1/2" Ø drain hole in end plate/drive-fit cap. (Typ. at ends of all chords)
- ② 5 1/2" end dimension may vary by ± 1" to provide uniform panel spacing (P).
- ③ Panel spacing (P) shall be uniform for entire truss and between 4'-0" and 5'-0" for Type I-A or 4'-0" and 5'-6" for Types II-A and III-A.
- ④ Vertical Diagonals in front and back face shall alternate.
- ⑤ Hidden lines show wind bracing alternates direction between planes of top and bottom chords.
- ⑥ All diagonals shall be detailed for minimum offset from the panel point based on the following: Offset shall be such as to provide a 3/4" minimum to 1 1/2" maximum clearance between any diagonal and any horizontal or vertical member, and to provide clearance for U-bolt connections of signs or walkway brackets.

05-A-2

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	JJS, MAA	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	JJS, MAA	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES - ALUMINUM TRUSS
DETAILS FOR TRUSS TYPES I-A, II-A AND III-A

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	991
CONTRACT NO. 62A76				

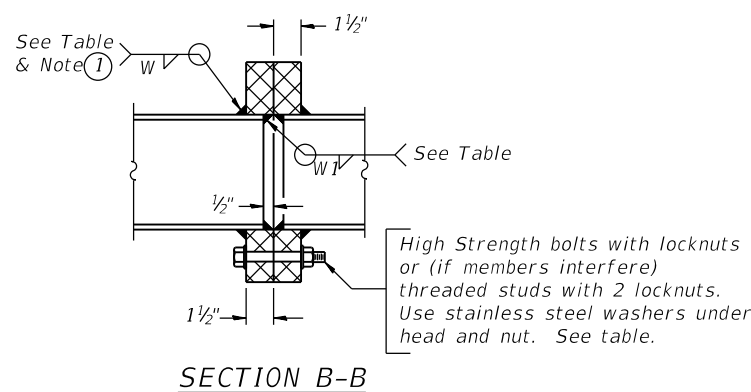
SHEET NO. SS41 OF SS129 SHEETS

ILLINOIS FED. AID PROJECT

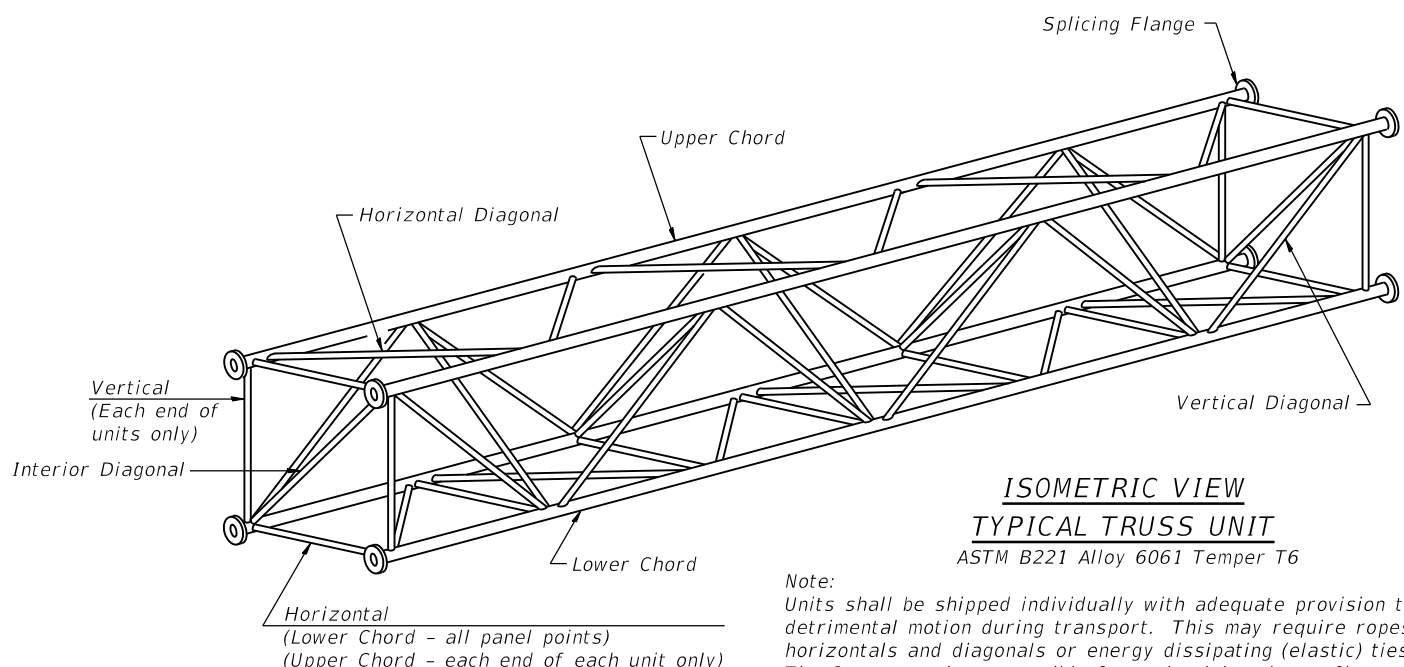
TRUSS UNIT TABLE

Structure Number	**Station	Design Truss Type	Exterior Units (2)			Interior Unit				Upper & Lower Chord		Verticals; Horizontal; Vertical, Horizontal, and Interior Diagonals		Camber at Midspan	Splicing Flange					
			No. Panels per Unit	Unit Lgth.(Le)	Panel Lgth.(P)	No. Req'd.	No. Panels per Unit	Unit Lgth.(Li)	Panel Lgth.(P)	O.D.	Wall	O.D.	Wall		Bolts		Weld Sizes		A	B
															No./Splice	Dia.	W	W1		
1S0161094L052.3	6101+17.00	III-A	5	25'-11 1/4"	4'-9 3/4"	1	6	30'-1 1/2"	4'-9 3/4"	7"	5/16"	3 1/4"	5/16"	1 1/8"	6	1"	7/16"	5/16"	11 1/2"	15"

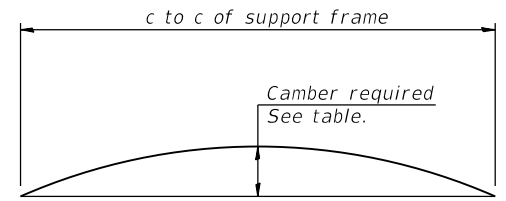
** Measured along Prop. \perp NB 1-90/94.



① Splicing Flanges shall be attached to each truss unit with the truss shop assembled to camber shown. Truss units shall be in proper alignment and flange surfaces shall be shop bolted into full contact before welding. Sufficient external welds or tacks shall be made to secure flanges until remaining welds are made after disassembly. Adjacent flanges shall be "match marked" to ensure proper field assembly.



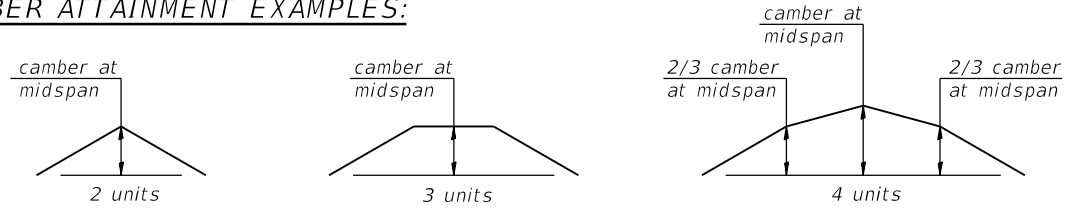
Note: Units shall be shipped individually with adequate provision to prevent detrimental motion during transport. This may require ropes between horizontals and diagonals or energy dissipating (elastic) ties to the vehicle. The Contractor is responsible for maintaining the configuration and protection of the units.



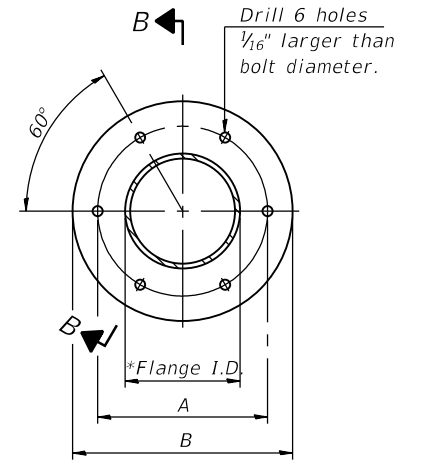
CAMBER DIAGRAM

Camber curve shown is theoretical. Actual camber attained by slope changes at splices between units.

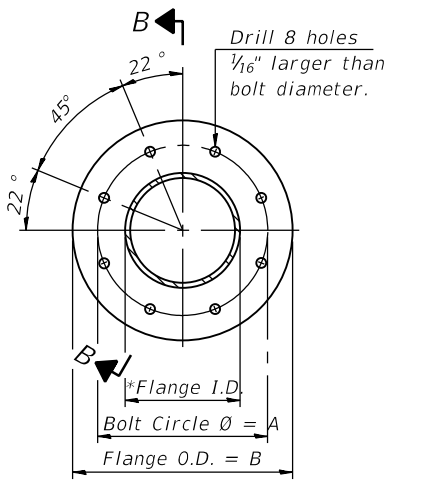
CAMBER ATTAINMENT EXAMPLES:



Camber shown is for fabrication only, measured with truss fully supported. (No-load condition)



TRUSS TYPES I-A, II-A, & III-A



TRUSS TYPES II-A & III-A
SPLICING FLANGES

ASTM B221, Alloy 6061-T6 or ASTM B209, Alloy 6061-T651
*To fit O.D. of Chord with maximum gap of 1/16".

054-A-2

2-17-2017



USER NAME = charles.pigozzi	DESIGNED - JJS, MAA	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 1/24/2020	DRAWN - JJS, MAA	REVISED -
	CHECKED - MAI, JMG	REVISED -

**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

**OVERHEAD SIGN STRUCTURES - ALUMINUM TRUSS DETAILS
FOR TRUSS TYPES I-A, II-A AND III-A**

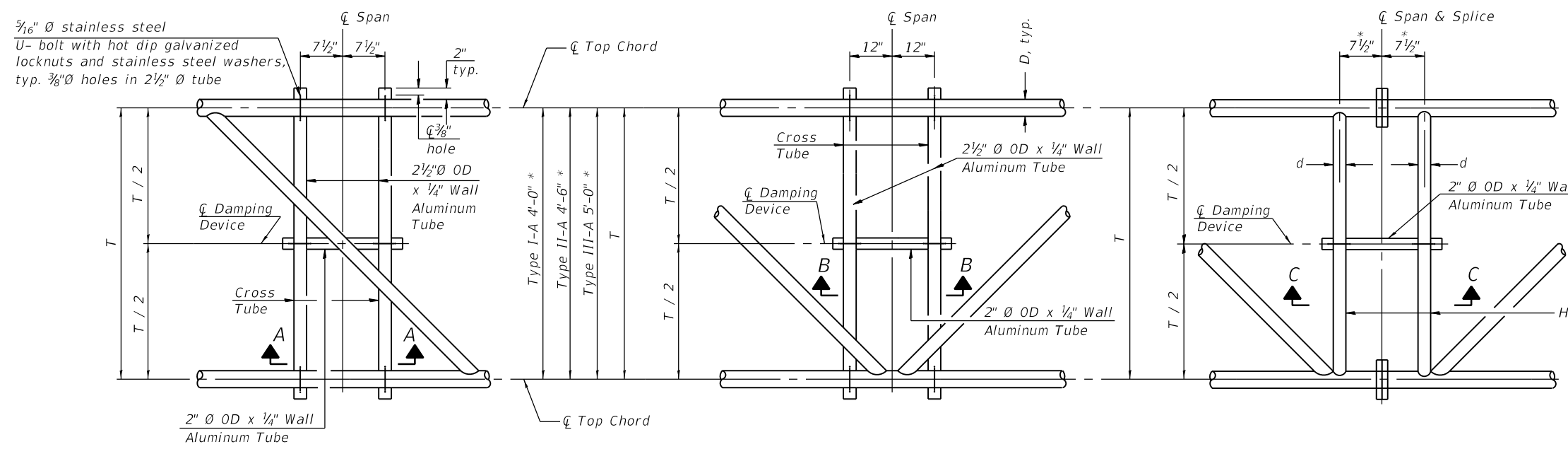
SHEET NO. SS42 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 992
			CONTRACT NO. 62A76	

ILLINOIS FED. AID PROJECT

FILE NAME: D:\VAECOM-NA-AWS1\...; PROJECT: 054-A-2; DATE: 2-17-2017; TIME: 11:17:03 AM

FILE NAME: D:\VIA\ECOM-NA-AWS1... \NA\Documents\01_Americas\Transportation\60269938_Circle\Phase_I\000_CAD\008_Structural\Sign_Structure\62A76-Span-SSDM5104-SignStructure.dgn



* Center of horizontal to center of splice dimension may vary. Verify before drilling holes in mounting tube.

PLAN DETAIL "A"
 \varnothing Span between Panel Points

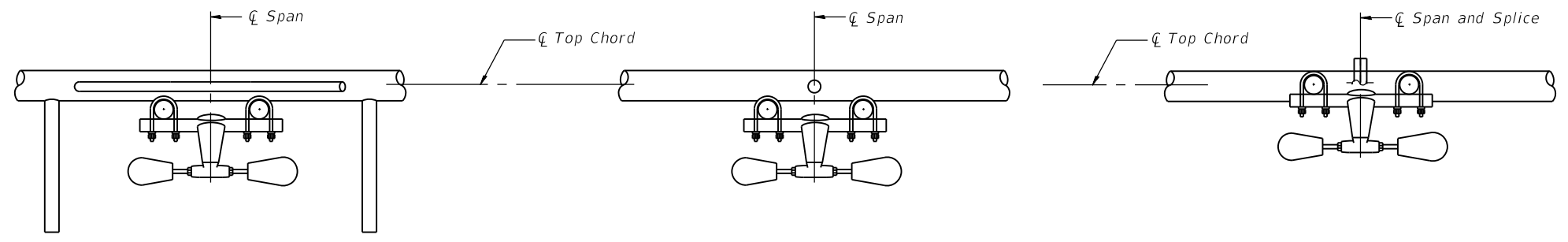
PLAN DETAIL "B"
 \varnothing Span at Panel Point

PLAN DETAIL "C"
 \varnothing Span at \varnothing Chord Splice

NOTES

Damper: One damper per truss. (31 lbs. minimum Stockbridge-Type Aluminum - 29" minimum between ends of weights) Cost included in Overhead Sign Structure...

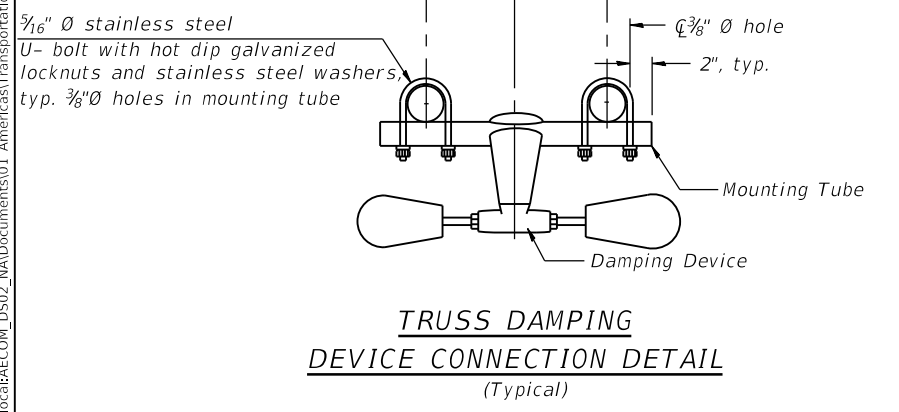
Materials: Materials: Aluminum tubes shall be ASTM B221 alloy 6061 temper T6. Cost included in Overhead Sign Structure...



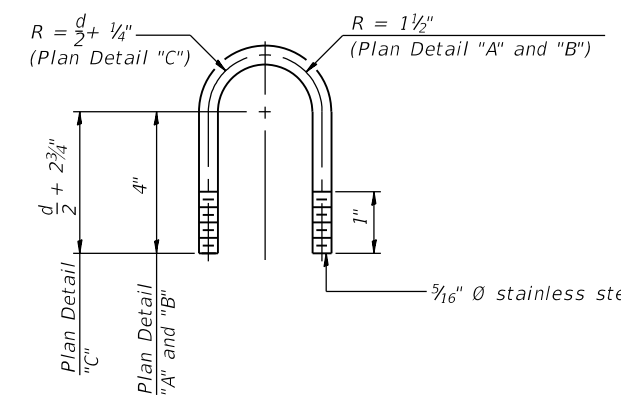
SECTION A-A

SECTION B-B

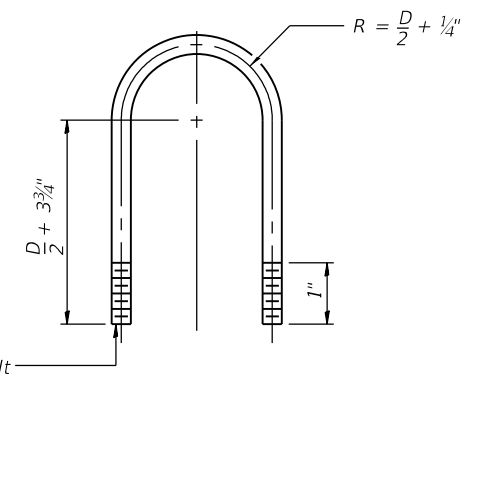
SECTION C-C



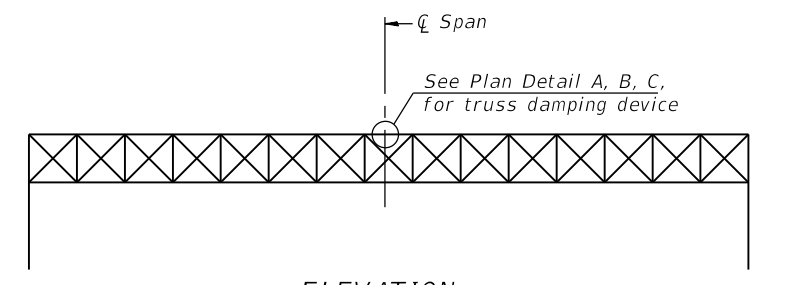
TRUSS DAMPING DEVICE CONNECTION DETAIL
 (Typical)



DAMPING DEVICE MOUNTING TUBE U-BOLT DETAIL
 (Typical)



TOP CHORD TO CROSS TUBE U-BOLT DETAIL
 (Typical - Detail "A" and "B")



ELEVATION
 Aluminum Overhead Sign Truss

05-A-D

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	JJS, MAA	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	
PLOT SCALE =	N.T.S	DRAWN -	JJS, MAA	REVISED -	
PLOT DATE =	1/24/2020	CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
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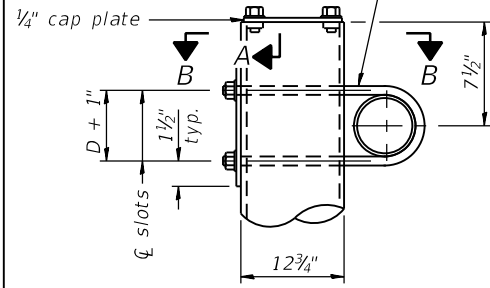
OVERHEAD SIGN STRUCTURE
DAMPING DEVICE

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	993
CONTRACT NO. 62A76				
ILLINOIS		FED. AID PROJECT		

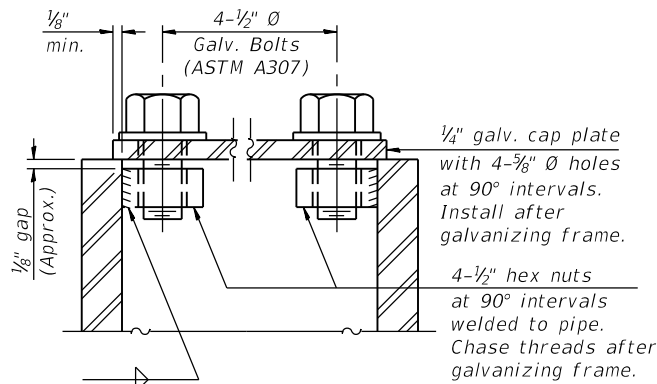
SHEET NO. SS43 OF SS129 SHEETS

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3/4" Ø stainless steel U-bolt.
Provide two washers and two hexagon locknuts. (4)
1 3/16" x 2" slots on 1/2" Ø pipe.
(4 slots required per pipe)

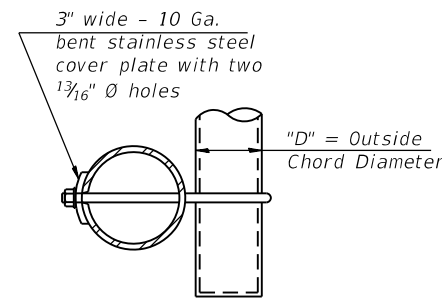


DETAIL A

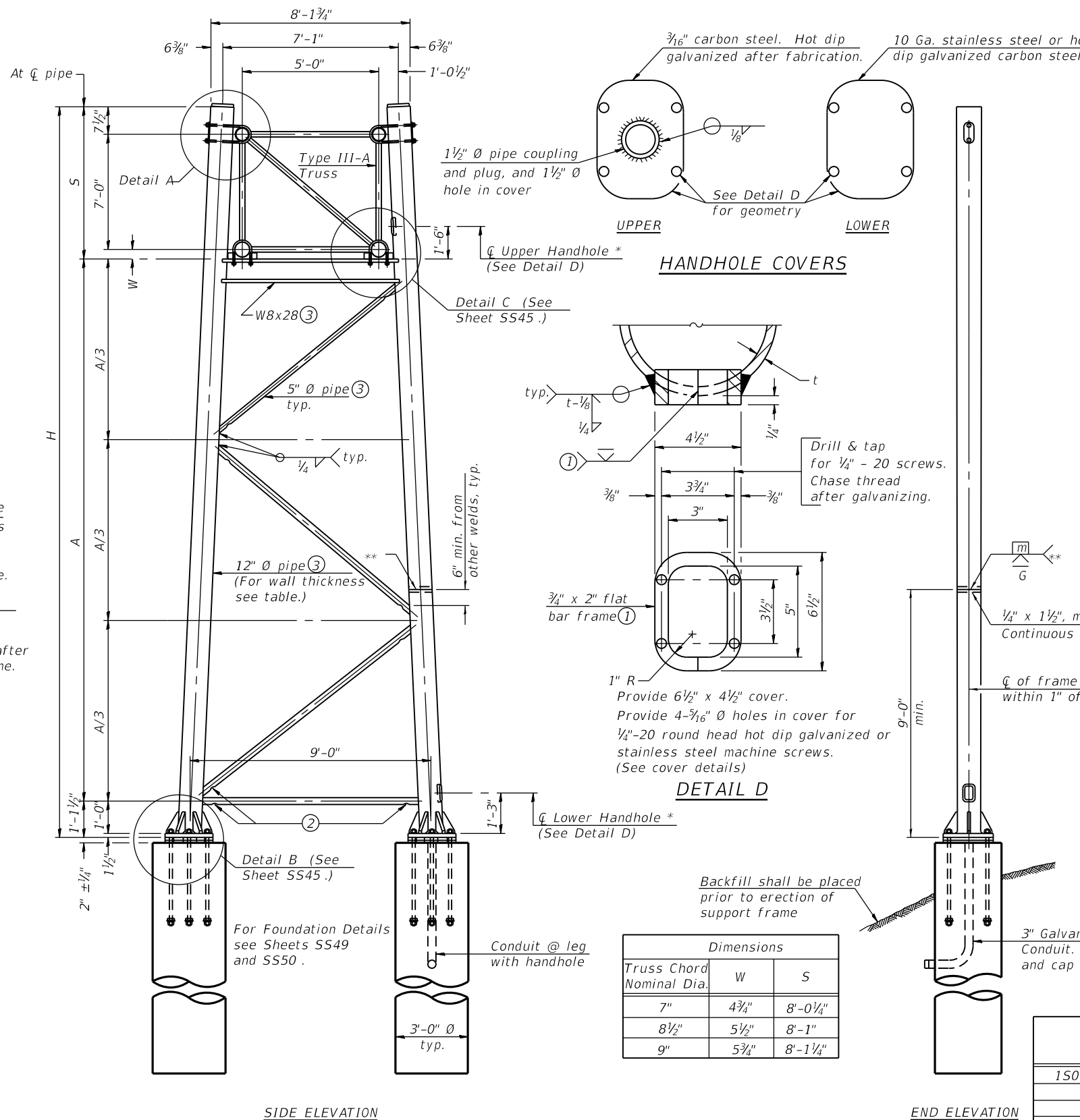


SECTION A-A

As an alternate to bolts, may use galvanized drive-fit caps installed after galvanizing frame.



SECTION B-B



SIDE ELEVATION

END ELEVATION

Dimensions		
Truss Chord Nominal Dia.	W	S
7"	4 3/4"	8'-0 1/4"
8 1/2"	5 1/2"	8'-1"
9"	5 3/4"	8'-1 1/4"

TRUSS SUPPORT DETAILS

(12" Ø Pipe-Type III-A Truss)

** One butt welded joint is allowed only on one post per support frame. If used, weld procedure must be pre-approved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.

Support Design Loads: See Sheet SS40 for design and loading criteria.
Load combinations checked include dead load plus:
a) 100% wind normal to sign, 20% parallel to sign
b) 60% wind normal to sign, 30% parallel to sign

- ① In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 µin or less.
- ② Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- ③ Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Sheet SS40.
- ④ See General Notes for fasteners.
- ⑤ Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
- ⑥ "H" based on 15'-0" or actual sign height, whichever is greater.

* For dynamic message sign installations, provide upper and lower handholes in both legs of each support frame.

Structure Number	***Station	Support		Pipe Wall Thickness	H ⑥	A
		Left	Right			
1S0161094L052.3	6101+17.00	X	X	0.33"	26'-4 1/2"	17'-2 3/4"
				0.33"	27'-0 1/4"	17'-10 1/2"

*** Measured along Prop. 1/2 NB I-90/94

054-A-8a

2-17-2017



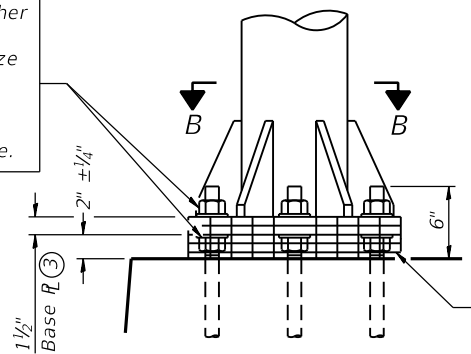
USER NAME = marina.stoica	DESIGNED - JJS, MAA	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 1/29/2020	DRAWN - JJS, MAA	REVISED -
	CHECKED - MAI, JMG	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES - SUPPORT FRAME
FOR TYPE III-A ALUMINUM TRUSS

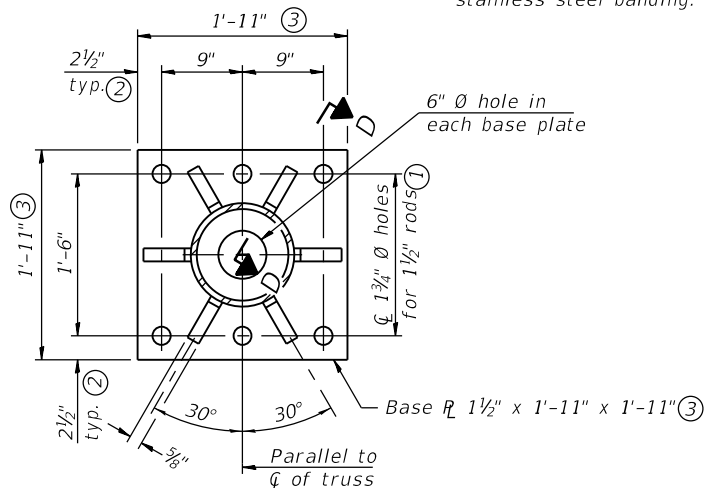
F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	994
CONTRACT NO. 62A76				
SHEET NO. SS44 OF SS129 SHEETS				
ILLINOIS FED. AID PROJECT				

Hexagon locknut and washer (top), leveling nut and washer (bottom). Galvanize per AASHTO M232. Nuts shall each be tightened against base plate with 200 lb.-ft. minimum torque.

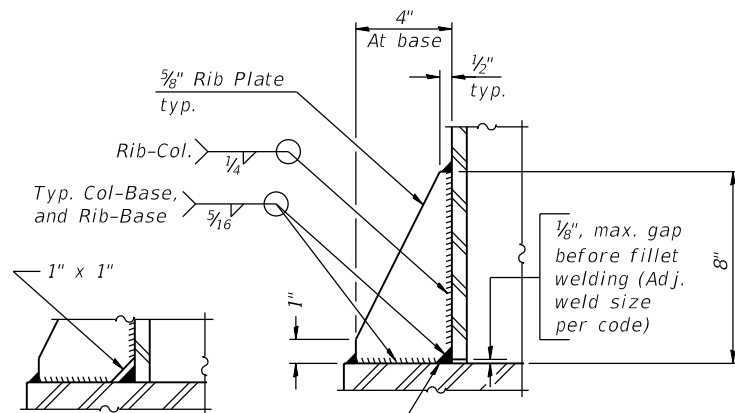


DETAIL B
Ribs shall be cut to fit slope of pipe.

Stainless Steel Standard Grade Wire Cloth, 3" wide, 1/4" maximum opening with a minimum wire diameter of AWG. No. 16 with a minimum 2" lap. Secure to base plate after erection with 3/4" stainless steel banding.



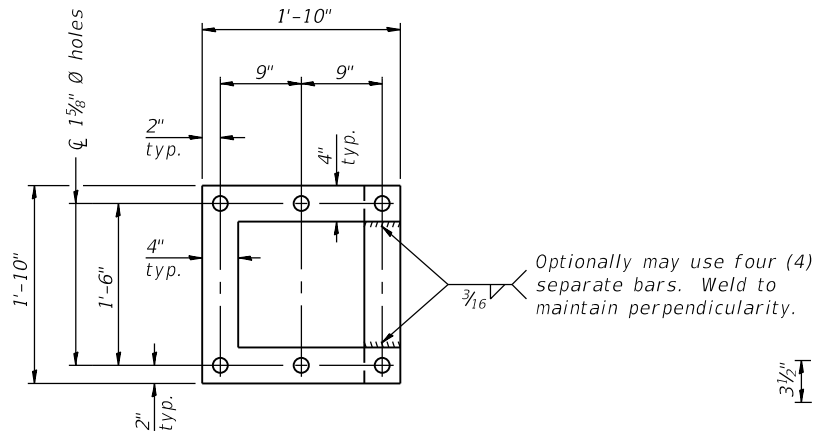
SECTION B-B



** Alternate detail if welding col. to base plate first, then snip inside corner of ribs. Terminate weld on rib 1/4" from snip.

SECTION D-D

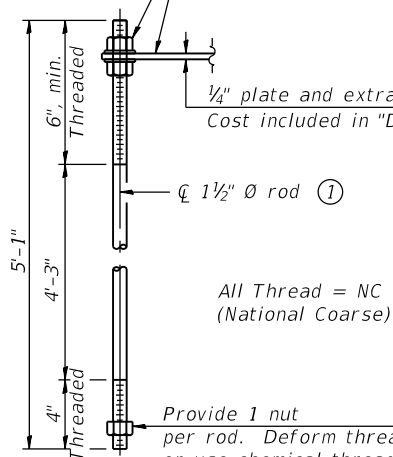
No snip req'd. at rib inside corner if placed before col. to base plate welding.**



POSITIONING PLATE(S)

Optionally may use four (4) separate bars. Weld to maintain perpendicularity.

At each location, provide 1/4" thick positioning plate(s) and six (6) additional nuts to be used with leveling nuts to maintain anchor bolts position during concrete placement.
1/4" plate and extra nuts become Contractor's property. Cost included in "Drilled Shaft Concrete Foundation".



All Thread = NC (National Coarse)

Provide 1 nut per rod. Deform thread or use chemical thread lock to secure.

ANCHOR ROD DETAIL

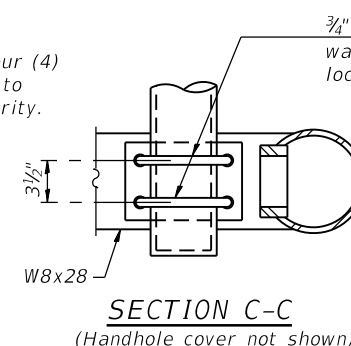
Anchor rods shall conform to ASTM F1554 Grade 105 Galvanize upper 12" minimum per AASHTO M232. No welding shall be permitted on rods.

TYPE III-A TRUSS

12" Ø PIPE SUPPORT FRAME DETAILS

Notes:
For Type III-A Truss spans greater than 150 ft, and up to 160 ft.:

- ① 1 3/4" Ø rod, 2" Ø holes
- ② 2 3/4" edge distance
- ③ Base Pl 1 5/8" x 1'-11 1/2" x 1'-11 1/2"



SECTION C-C
(Handhole cover not shown)

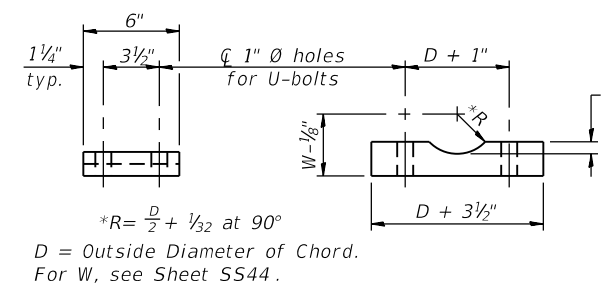
3/4" Ø U-bolts. Provide washers and hexagon locknuts. (2 required)

Field drill 1 3/16" Ø holes Touch up holes with galvanizing paint.

Drain hole (See Sheet SS41.)

1/8" fabric or neoprene pad.

DETAIL C



*R = D/2 + 1/2 at 90°

D = Outside Diameter of Chord.
For W, see Sheet SS44.

Truss Chord Nominal Dia.	a
7"	1"
8 1/2"	1 1/4"
9"	1 3/8"

SADDLE SHIM DETAIL

ASTM B26 Alloy 356-F
or
ASTM B209 Alloy 6061-T651
(4 required per sign truss)

FILE NAME: D:\VAECOM-NA-AW51\acocom\line-local\VAECOM_D502_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase\Structural\Sign_Structures\62A76-Span-SSDM5106-SignStruct.dgn

054-A-8aA

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	JJS, MAA	REVISED -	
PLOT SCALE =	N.T.S	CHECKED -	MAI, JMG	REVISED -	
PLOT DATE =	1/24/2020	DRAWN -	JJS, MAA	REVISED -	
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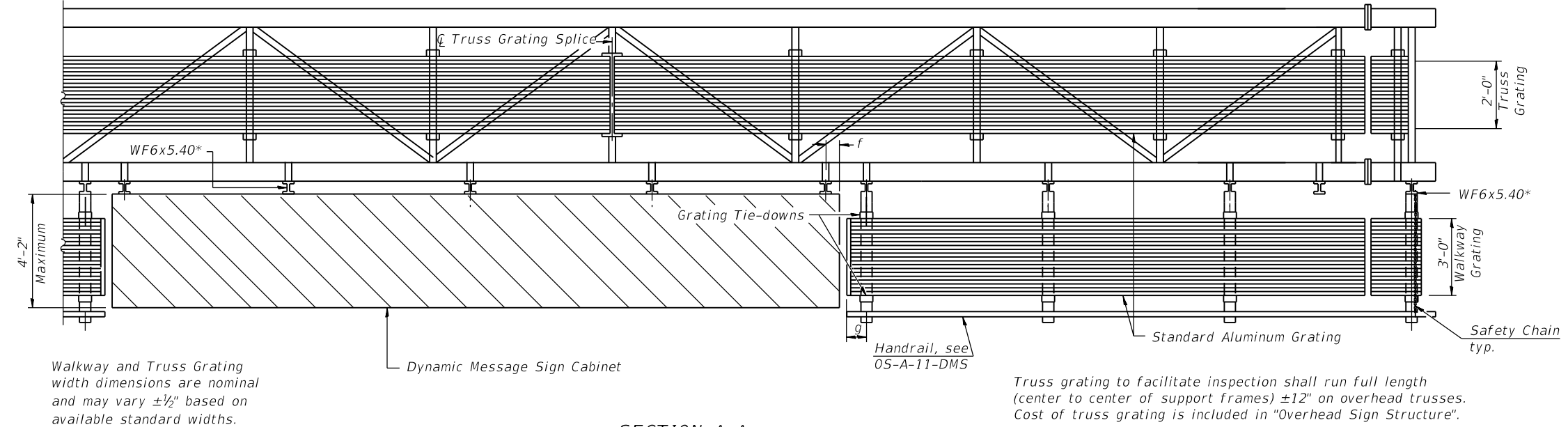
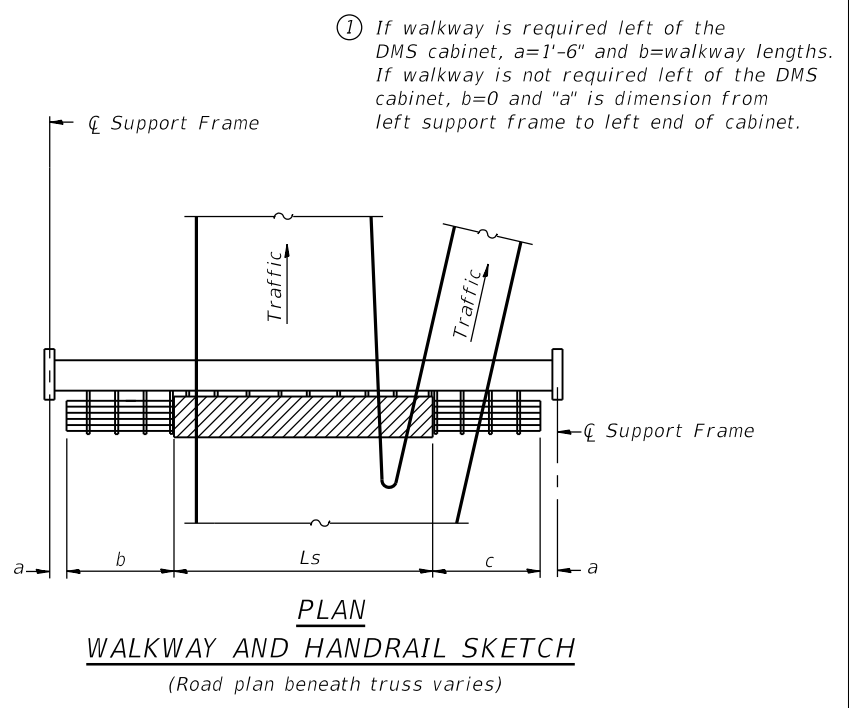
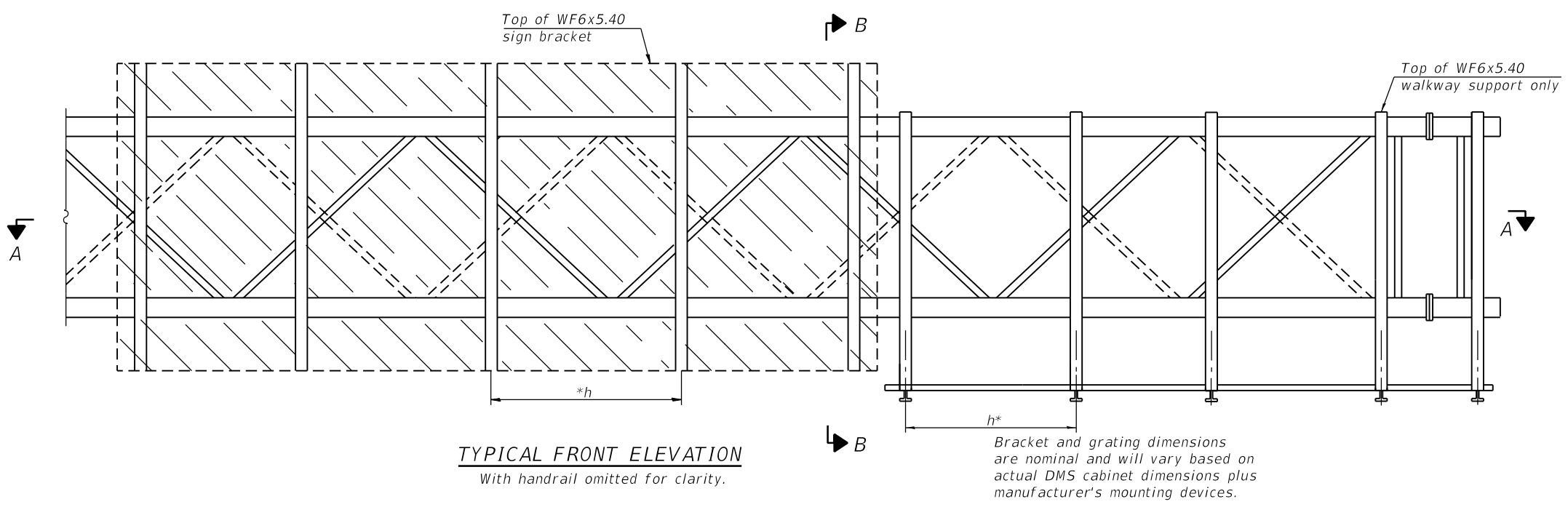
OVERHEAD SIGN STRUCTURES
SUPPORT FRAME FOR TYPE III-A ALUMINUM TRUSS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	995
CONTRACT NO. 62A76				

SHEET NO. SS45 OF SS129 SHEETS

ILLINOIS FED. AID PROJECT

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BRACKET TABLE

WF6x5.40 ASTM B308, Alloy 6061-T6		
Sign Width		Number Brackets Required
Greater Than	Less Than or Equal To	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

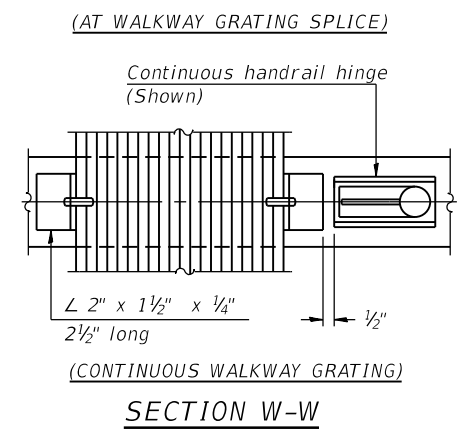
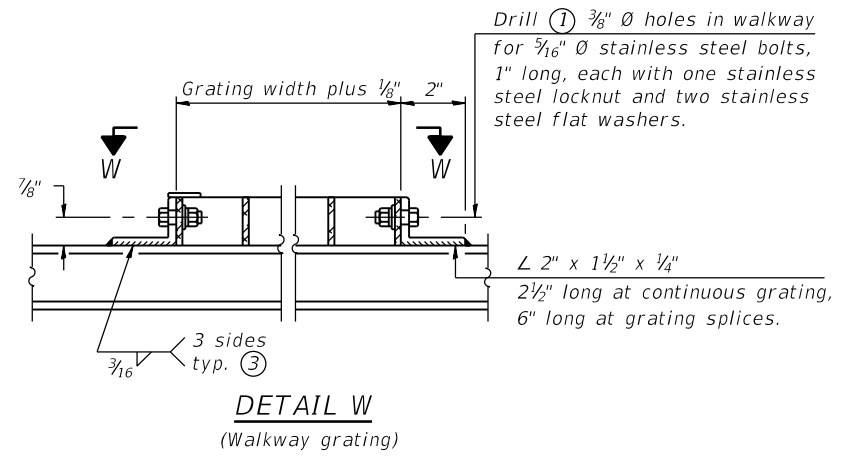
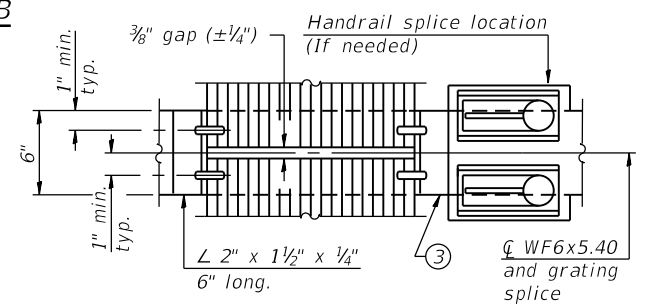
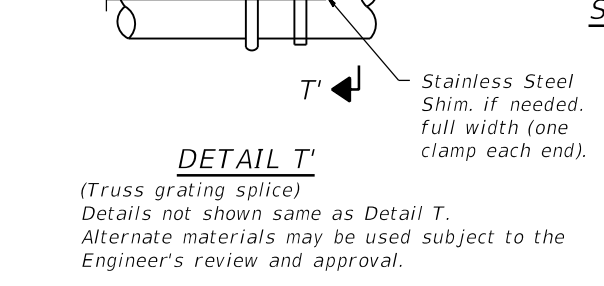
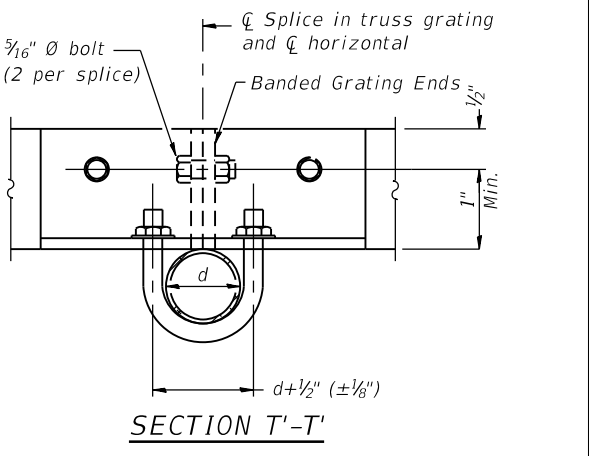
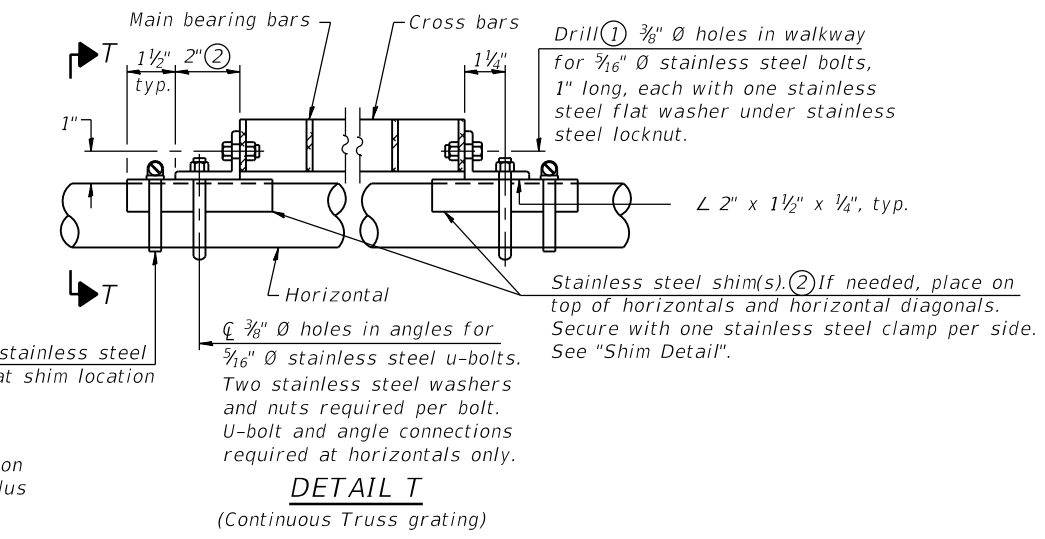
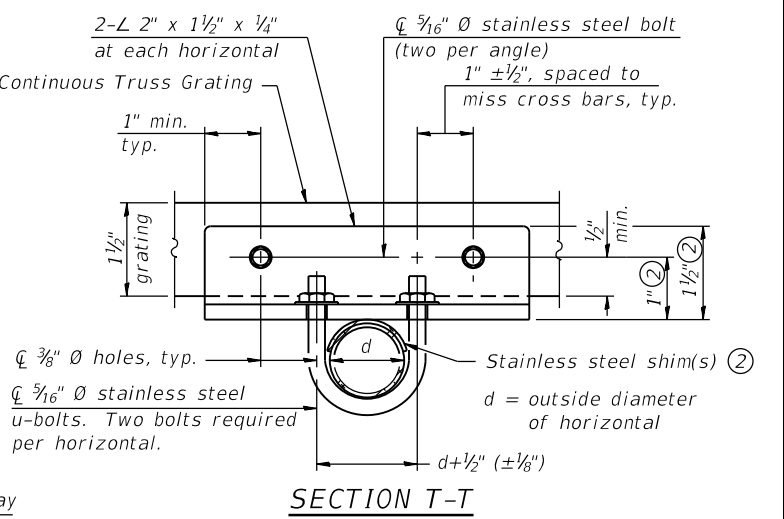
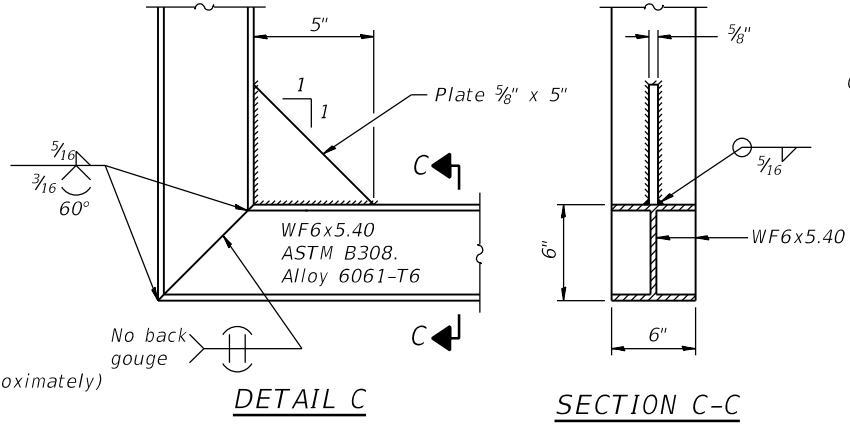
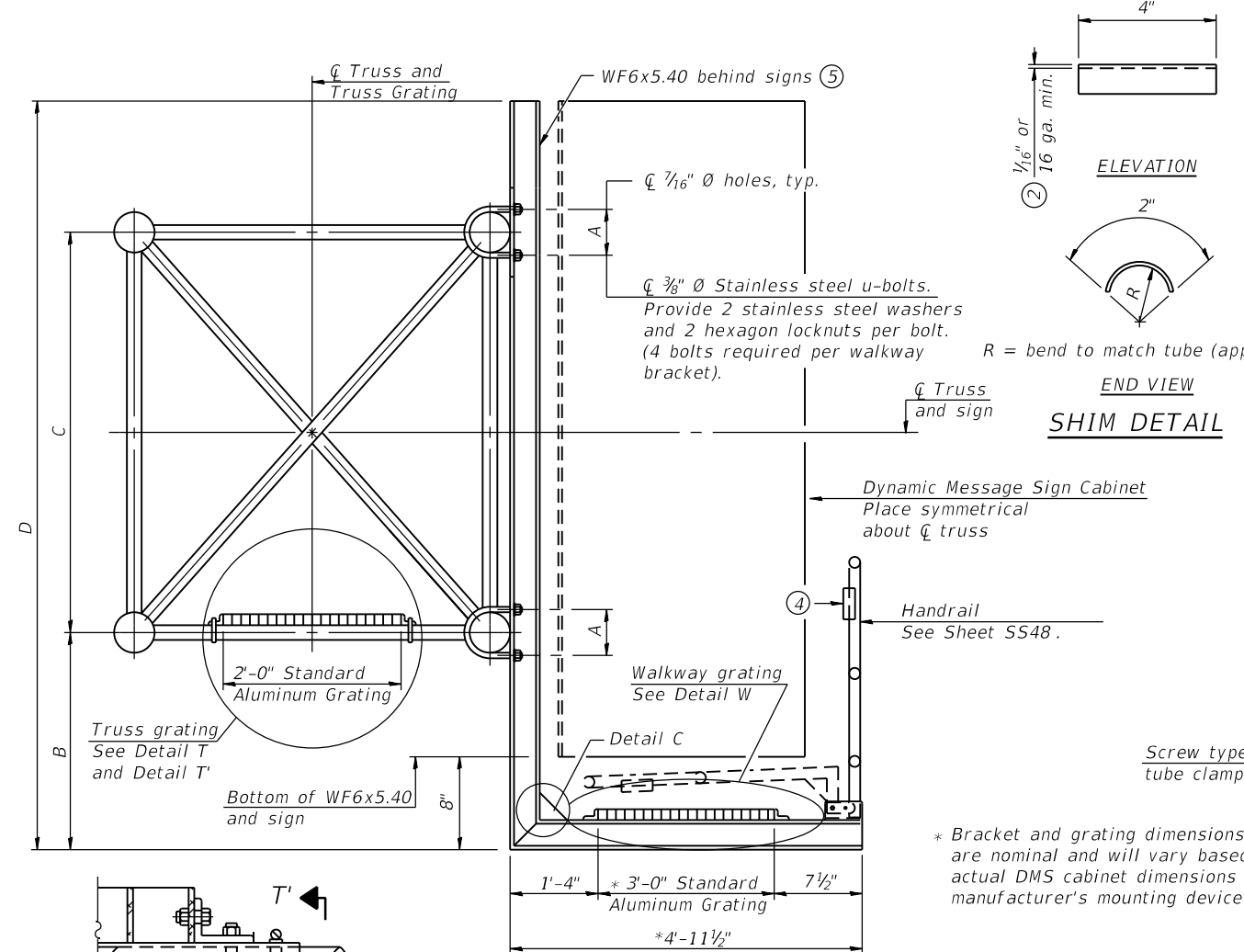
Handrail and walkway shall span a minimum of three brackets between splices and/or gap joints. Place all sign and walkway brackets as close to panel points as practical. Grating and handrail splices placed as needed.

Notes:
 * Space walkway brackets WF6x5.40 for efficiency and within limits shown:
 f = 12" maximum, 4" minimum (End of sign to ϕ of nearest bracket)
 g = 12" maximum, 4" minimum (End of walkway grating to ϕ of nearest support bracket)
 h = 6'-0" maximum (ϕ to ϕ sign and/or walkway support brackets, WF6x5.40)
 Maximum DMS weight = 5000 lbs. 4'-2" maximum cabinet depth includes depth of cabinet plus connection to WF6x5.40.
 For Section B-B and Grating Splice Details, see Sheet SS47.
 For Handrail Splice Details, see Sheet SS48.

Structure Number	**Station	a	b	c	Ls	Walkway Grating and Handrail Lengths
1S0161094L052.3	6101+17.00	1'-6"	17'-5 1/2"	31'-0 1/2"	29'-1"	48'-6"

**Measured along Prop. ϕ NB I-90/94

FILE NAME: D:\V\AECOM-NA-AWS1\... Structures\62A76-Sign_Structure\62A76-Span-SSDMS108-SignStruct.dgn



SPECIFICATIONS FOR STANDARD ALUMINUM GRATING

Main Bearing Bars shall be 3/16" x 1 1/2" on 1 3/16" centers and conform to ASTM B211 Alloy 6061-T6.
 Cross bars shall be 3/16" x 1 1/2" on 4" centers and conform to ASTM B221 Alloy 6063-T5 or 6061-T6.

OR

Aluminum Grating with modified "t" sections for main bearing bars shall meet the following requirements:

Main bars shall conform to ASTM B221 Alloy 6061-T6 and have a minimum section modulus equal to 0.0705 in.³ per bar, a depth of 1 1/2", spaced on 1 3/16" centers.
 Cross bars shall conform to ASTM B221 Alloy 6063-T5 or T-42 and spaced on 4" centers.

Structure Number	**Station	A	⑥ B	C	⑥ D
1S0161094L052.3	6101+17.00	8"	1'-2"	7'-0"	8'-7"

- ① Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment.
- ② Stainless steel shims shall be placed as shown in Detail T if needed to compensate for alignment variations between horizontal and diagonal pipes beyond adjustment provided by angles. Thicker shims may be used subject to shims performing properly.
- ③ If Handrail Joint present, weld angle to WF(A-N)4 and 1/4" extension bars. (See Base Sheet OS-A-11.)
- ④ R 1/8" x 1/2" x 2" welded to handrail posts to protect locations that contact grating.
- ⑤ Cabinet manufacturer must design and supply hardware for connection of cabinet to WF6's. Bolts must be stainless steel or hot dip galvanized high strength per IDOT specifications.
- ⑥ Based on actual height of tallest sign given on Sheet SS40.

**Measured along Prop. 1/8" NB I-90/94

OS-A-10-DMS

2-17-2017



USER NAME = charles.pigozzi	DESIGNED - JJS, MAA	REVISED -
PLOT SCALE = N.T.S	CHECKED - MAI, JMG	REVISED -
PLOT DATE = 1/24/2020	DRAWN - JJS, MAA	REVISED -
	CHECKED - MAI, JMG	REVISED -

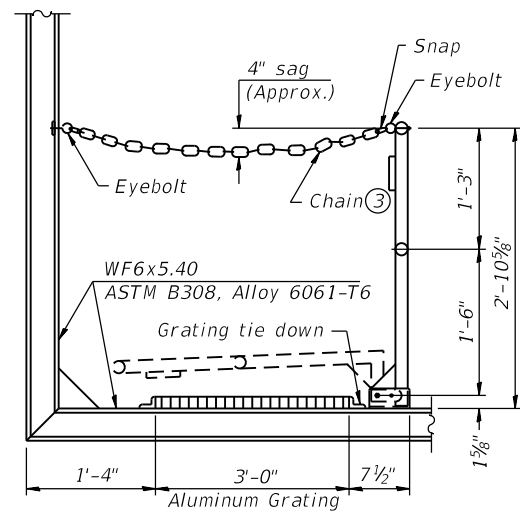
STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
ALTERNATE ALUMINUM WALKWAY DETAILS FOR DMS

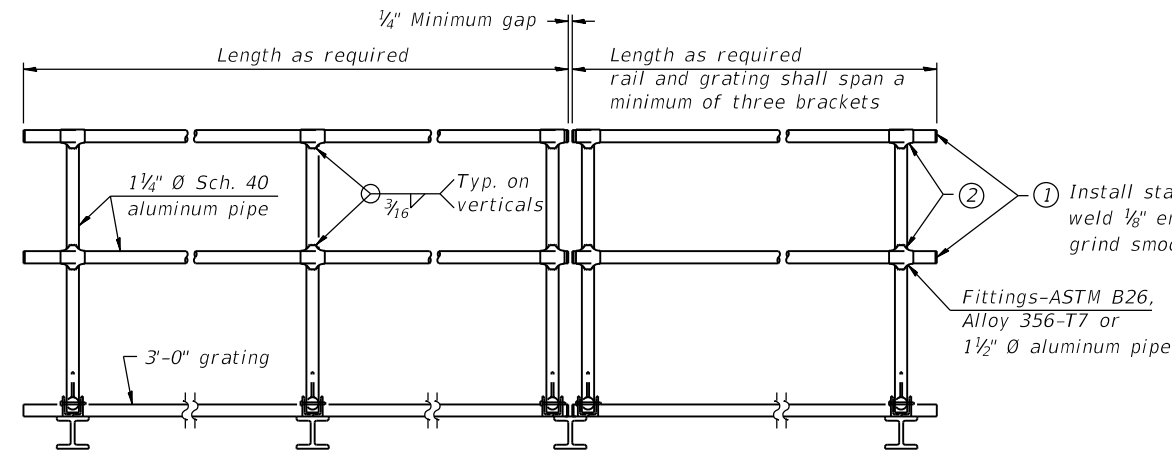
SHEET NO. SS47 OF SS129 SHEETS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 997
CONTRACT NO. 62A76			ILLINOIS FED. AID PROJECT	

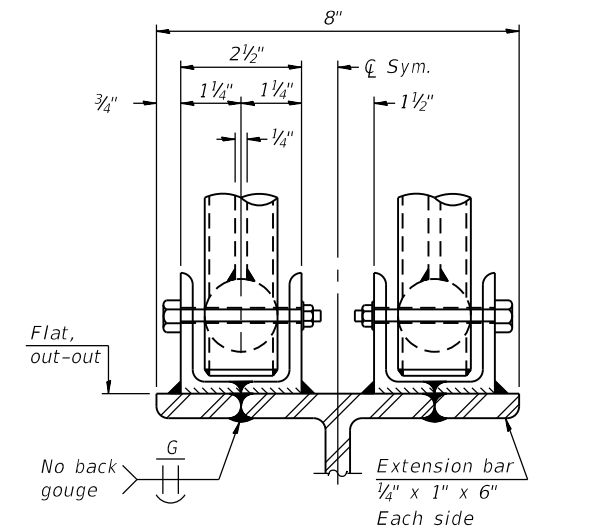
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SIDE ELEVATION
(Showing safety chain w/o sign)



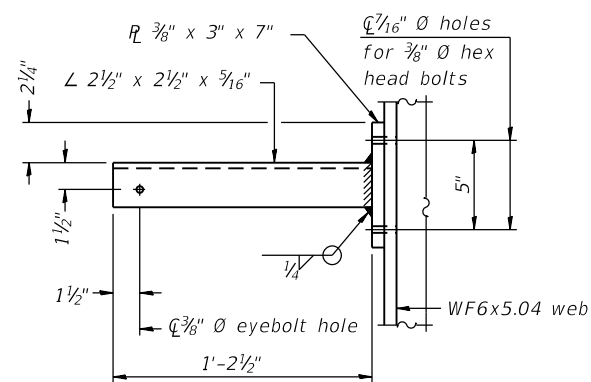
FRONT ELEVATION



ELEVATION AT HANDRAIL JOINT ④

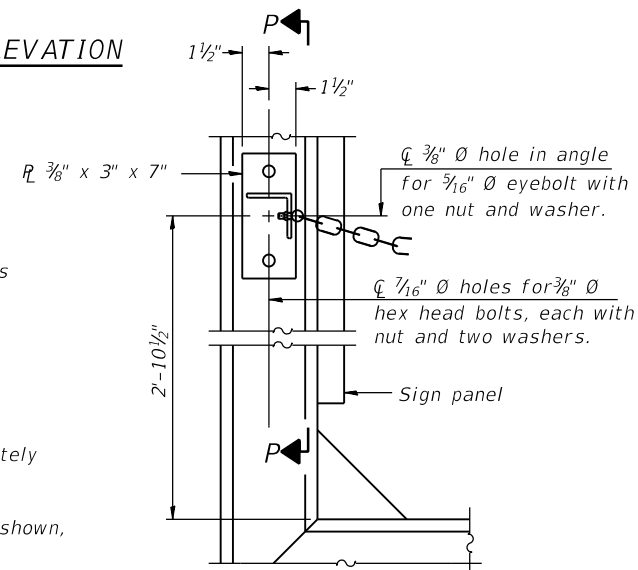
HANDRAIL DETAILS

Handrail pipe shall be ASTM B241, Alloy 6063-T6 or Alloy 6061-T6.



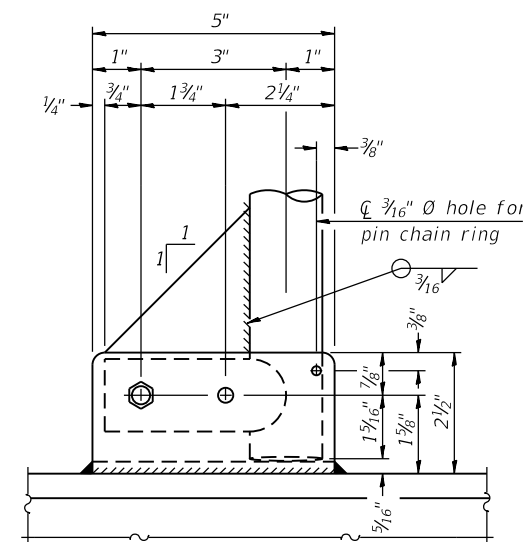
SECTION P-P

- ② Horizontal handrail member shall be continuous thru fitting. Provide 7/16 inch hole in fitting for 3/8 inch bolt. Field drill 7/16 inch hole in horizontal rail member. Provide washer and locknut for bolt. (Use 5/16 inch eyebolts in 7/16 inch holes on top rail at ends only.)
- ③ 3/16 inch type 304L stainless steel chain, approximately 12 links per foot.
- ④ Extrusions may be used in lieu of the details shown, with approval of the Engineer.

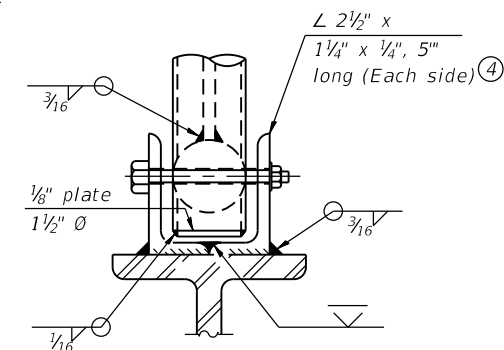


ALTERNATE SAFETY CHAIN ATTACHMENT

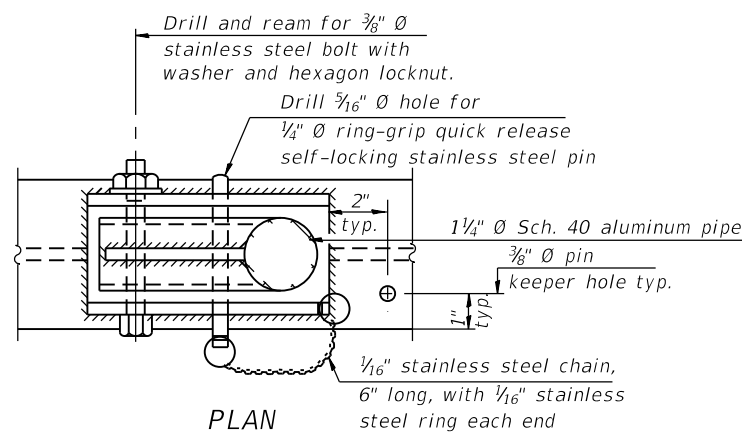
(With Sign Present)
Items not shown same as "Side Elevation" of "Handrail Details"



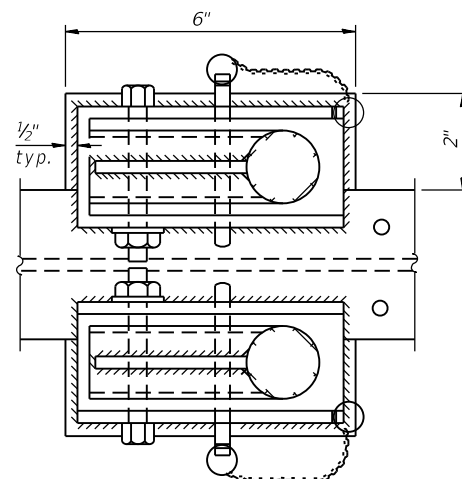
SIDE ELEVATION



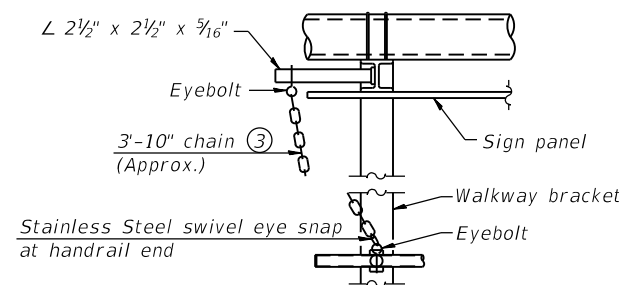
FRONT ELEVATION
See "ELEVATION" at right for dimensions.



PLAN
DETAIL E HANDRAIL HINGE

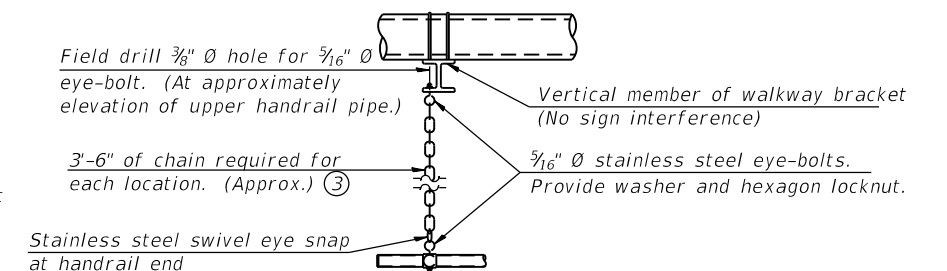


PLAN AT HANDRAIL JOINT
Details not shown same as "PLAN"



ALTERNATE SAFETY CHAIN ATTACHMENT

Details not shown similar to "Safety Chain" Details (Walkway omitted for clarity)



SAFETY CHAIN

One required for each end of each walkway.

05-A-11-DMS

2-17-2017



USER NAME =	charles.pigozzi	DESIGNED -	JJS, MAA	REVISED -	
PLOT SCALE =	N.T.S	CHECKED -	MAI, JMG	REVISED -	
PLOT DATE =	1/24/2020	DRAWN -	JJS, MAA	REVISED -	
		CHECKED -	MAI, JMG	REVISED -	

STATE OF ILLINOIS
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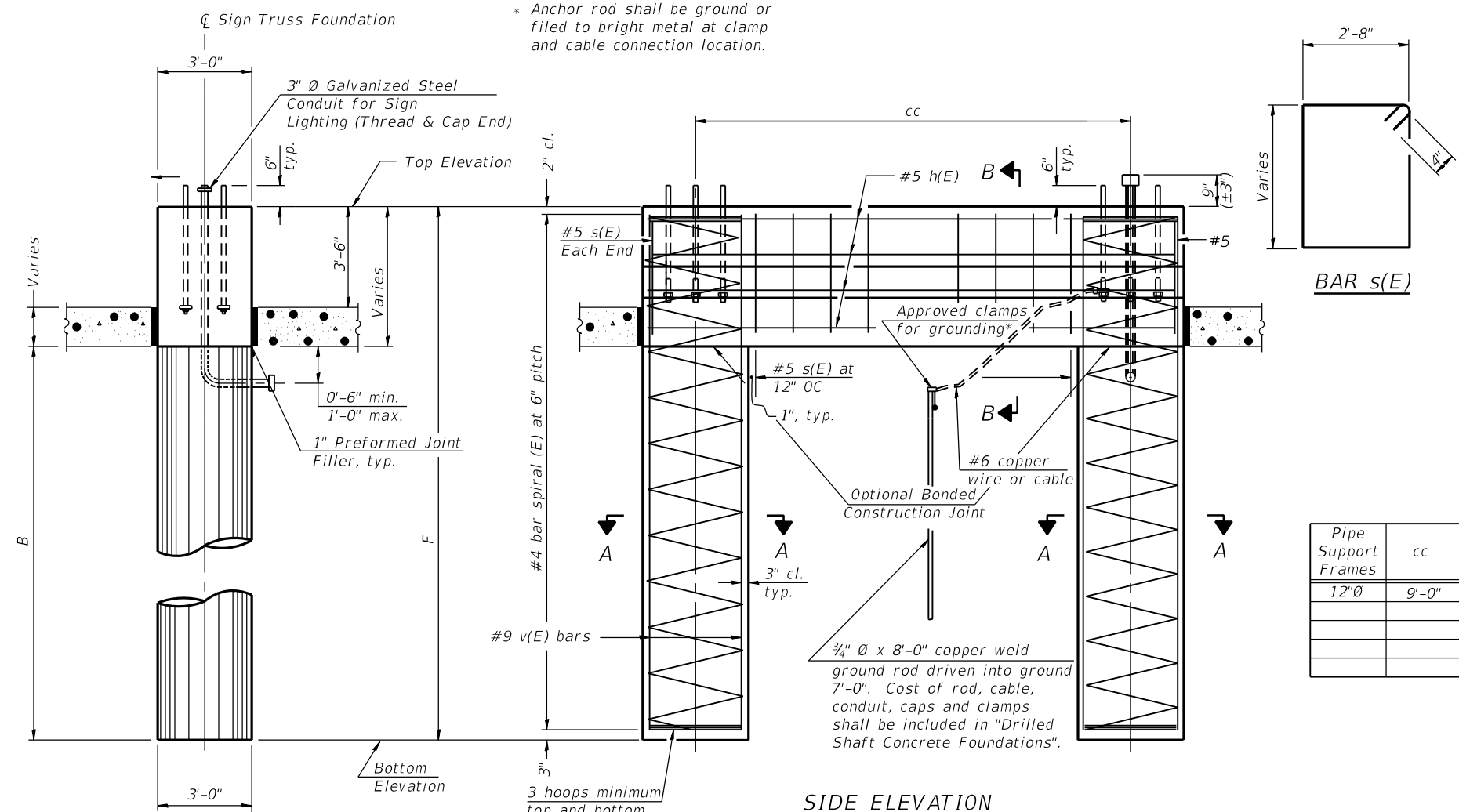
OVERHEAD SIGN STRUCTURES
ALTERNATE ALUMINUM HANDRAIL DETAILS FOR DMS

SHEET NO. SS48 OF SS129 SHEETS

F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
90/94/290	2015-019R	COOK	2155	998
CONTRACT NO. 62A76				

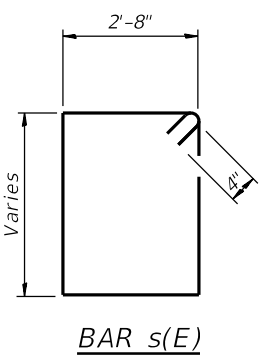
ILLINOIS FED. AID PROJECT

FILE NAME: D:\V\AECOM-NA-AWS1\arecomonline-local\AECOM_DS02_NAVDocuments\01_Americas\Transportation\60269938_Circle\Phase\Structural\Sign_Structures\62A76-Sign_Structure\62A76-Span-SS5DMS109-SignStruct.dgn



* Anchor rod shall be ground or filed to bright metal at clamp and cable connection location.

NOTES:
 The foundation dimensions shown are based on the presence of mostly cohesive soils with an average Unconfined Compressive Strength (Qu) of at least 1.25 tsf, which must be determined by previous soil investigations at the jobsite. When other conditions are indicated, the boring data will be included in the plans and the foundation dimensions shown will be the result of site specific designs.
 If the conditions encountered are different than those indicated, the Contractor shall notify the Engineer to determine if the foundation dimensions need to be modified. If dimensions "B" or "F" are revised by more than 12" by the Contractor, "as-built" plans shall be prepared and submitted to the District Bureau of Operations for future reference.
 No sonotubes or decomposable forms shall be used below the lower conduit entrance. Permanent metal forms or other shielding may not be left in place below that elevation without the Engineer's written permission.
 Concrete shall be placed monolithically, without construction joints.
 Backfill shall be placed per Article 502 of Standard Specification and prior to erection of support column.
 A normal surface finish followed by a Concrete Sealer application will be required on concrete surfaces above the lowest elevation 6" below finished ground line. Cost included in Drilled Shaft Concrete Foundation.



BAR LIST - EACH FOUNDATION

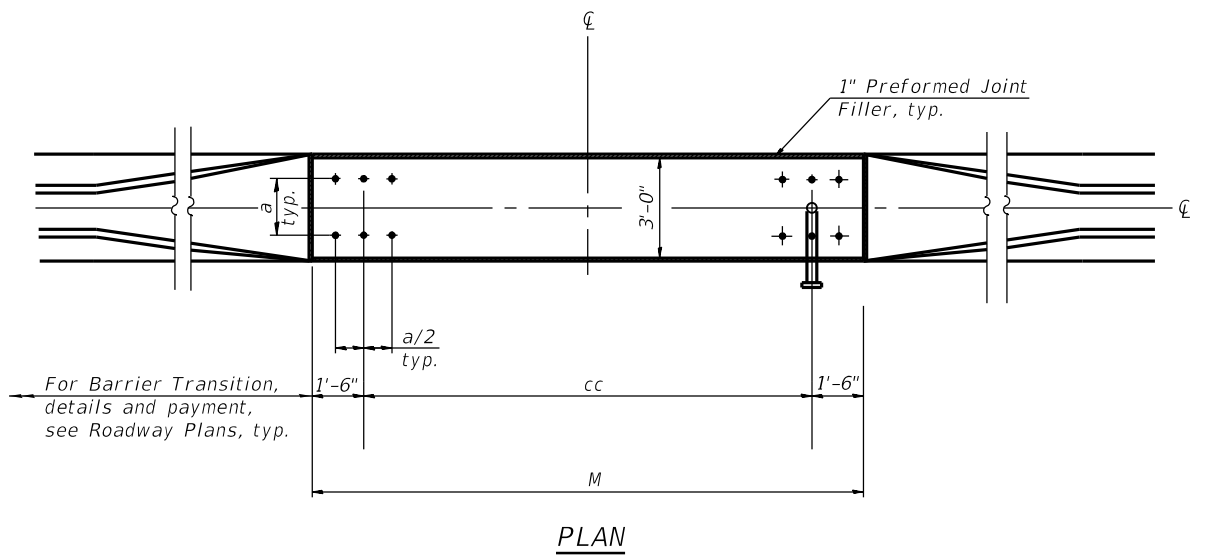
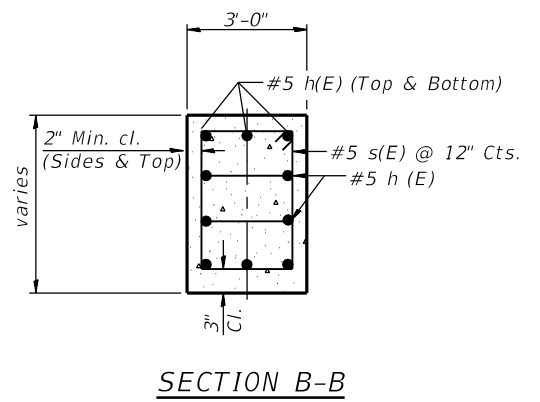
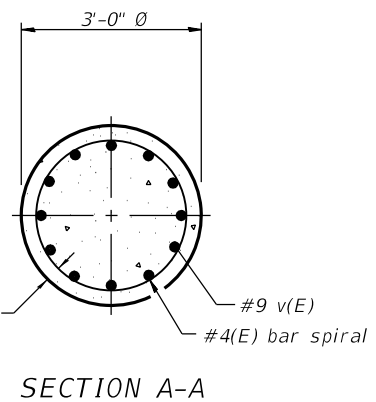
Pipe Support Frames	cc	M	a	a/2
h(E)	10	#5	M less 4"	
s(E)	Varies	#5	Varies	
v(E)	24	#9	F less 0'-5"	

Bar	Number	Size	Length	Shape
h(E)	10	#5	M less 4"	—
s(E)	Varies	#5	Varies	□
v(E)	24	#9	F less 0'-5"	—

#4(E) bar spiral see Side Elevation

END VIEW

SIDE ELEVATION
 Concrete Foundation poured monolithically with no construction joint.



Structure Number	**Station	Left Foundation				Right Foundation				Class DS Concrete (Cu. Yds.)
		Elevation Top	Elevation Bottom	B	F	Elevation Top	Elevation Bottom	B	F	
1S0161094L052.3	6101+17.00	595.64	562.64	28'-0"	33'-0"	-	-	-	-	21.4

** Measured along Prop. NB 1-90/94



USER NAME = charles.pigozzi	DESIGNED - JJS, MAA	REVISED -
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PLOT DATE = 1/24/2020	DRAWN - JJS, MAA	REVISED -
	CHECKED - MAI, JMG	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
MEDIAN SUPPORT FOUNDATION DETAILS

F.A.I. RTE. 90/94/290	SECTION 2015-019R	COUNTY COOK	TOTAL SHEETS 2155	SHEET NO. 1000
CONTRACT NO. 62A76				
ILLINOIS FED. AID PROJECT				

SHEET NO. SS50 OF SS129 SHEETS