

BID PROPOSAL INSTRUCTIONS

ABOUT IDOT PROPOSALS: All proposals are potential bidding proposals. Each proposal contains all certifications and affidavits, a proposal signature sheet and a proposal bid bond.

PREQUALIFICATION

Any contractor who desires to become pre-qualified to bid on work advertised by IDOT must submit the properly completed pre-qualification forms to the Bureau of Construction no later than 4:30 p.m. prevailing time twenty-one days prior to the letting of interest. This pre-qualification requirement applies to first time contractors, contractors renewing expired ratings, contractors maintaining continuous pre-qualification or contractors requesting revised ratings. To be eligible to bid, existing pre-qualification ratings must be effective through the date of letting.

WHO CAN BID ?

Bids will be accepted from only those companies that request and receive written Authorization to Bid from IDOT's Central Bureau of Construction.

REQUESTS FOR AUTHORIZATION TO BID

Contractors wanting to bid on items included in a particular letting must submit the properly completed "Request for Authorization to Bid/or Not For Bid Status" (BDE 124) and the ORIGINAL "Affidavit of Availability" (BC 57) to the proper office no later than 4:30 p.m. prevailing time, three (3) days prior to the letting date.

WHAT CONSTITUTES WRITTEN AUTHORIZATION TO BID?

When a prospective prime bidder submits a "Request for Authorization to Bid/or Not For Bid Status"(BDE 124) he/she must indicate at that time which items are being requested For Bidding purposes. Only those items requested For Bidding will be analyzed. After the request has been analyzed, the bidder will be issued an **Authorization to Bid or Not for Bid Report**, approved by the Central Bureau of Construction and the Chief Procurement Officer that indicates which items have been approved For Bidding. If **Authorization to Bid** cannot be approved, the **Authorization to Bid or Not for Bid Report** will indicate the reason for denial.

ABOUT AUTHORIZATION TO BID

Firms that have not received an Authorization to Bid or Not For Bid Report within a reasonable time of complete and correct original document submittal should contact the Department as to the status. Firms unsure as to authorization status should call the Prequalification Section of the Bureau of Construction at the number listed at the end of these instructions.

ADDENDA AND REVISIONS

It is the bidder's responsibility to determine which, if any, addenda or revisions pertain to any project they may be bidding. Failure to incorporate all relevant addenda or revisions may cause the bid to be declared unacceptable.

Each addendum or revision will be included with the Electronic Plans and Proposals. Addenda and revisions will also be placed on the Addendum/Revision Checklist and each subscription service subscriber will be notified by e-mail of each addendum and revision issued.

The Internet is the Department's primary way of doing business. The subscription service emails are an added courtesy the Department provides. It is suggested that bidders check IDOT's website at <http://www.dot.il.gov/desenv/delett.html> before submitting final bid information.

IDOT IS NOT RESPONSIBLE FOR ANY E-MAIL FAILURES.

Addenda questions may be directed to the Contracts Office at (217)782-7806 or DOT.D&Econtracts@illinois.gov

Technical questions about downloading these files may be directed to Tim Garman at (217)524-1642 or Timothy.Garman@illinois.gov.

STANDARD GUIDELINES FOR SUBMITTING BIDS

- All pages should be single sided.
- Use the Cover Page that is provided in the Bid Proposal (posted on the IDOT Web Site) as the first page of your submitted bid. It has the item number in large bold type in the upper left-hand corner and lines provided for your company name and address in the upper right-hand corner.
- Do not use report covers, presentation folders or special bindings and do not staple multiple times on left side like a book. Use only 1 staple in the upper left hand corner. Make sure all elements of your bid are stapled together including the bid bond or guaranty check (if required).
- Do not include any certificates of eligibility, your authorization to bid, Addendum Letters or affidavit of availability.
- Do not include the Subcontractor Documentation with your bid (pages i – iii and pages a – g). This documentation is required only if you are awarded the project.
- Use the envelope cover sheet (provided with the proposal) as the cover for the proposal envelope.
- Do not rely on overnight services to deliver your proposal prior to 10 AM on letting day. It will not be read if it is delivered after 10 AM.
- Do not submit your Substance Abuse Prevention Program (SAPP) with your bid. If you are awarded the contract this form is to be submitted to the district engineer at the pre-construction conference.

BID SUBMITTAL CHECKLIST

- Cover page** (the sheet that has the item number on it) – This should be the first page of your bid proposal, **followed by your bid (the Schedule of Prices/Pay Items)**. If you are using special software or CBID to generate your schedule of prices, do not include the blank pages of the schedule of prices that came with the proposal package.
- Page 4 (Item 9)** – Check “YES” if you will use a subcontractor(s) with an annual value over \$50,000. Include the subcontractor(s) name, address, general type of work to be performed and the dollar amount. If you will use subcontractor(s) but are uncertain who or the dollar amount; check “YES” but leave the lines blank.
- After page 4** – Insert the following documents: The **Illinois Office Affidavit** (Not applicable to federally funded projects) followed by Cost Adjustments for Steel, Bituminous and Fuel (if applicable) and the Contractor Letter of Assent (if applicable). The general rule should be, if you don’t know where it goes, put it after page 4.
- Page 10 (Paragraph J)** – Check “YES” or “NO” whether your company has any business in Iran.
- Page 10 (Paragraph K)** – (Not applicable to federally funded projects) List the name of the apprenticeship and training program sponsor holding the certificate of registration from the US Department of Labor. If no applicable program exists, please indicate the work/job category **Your bid will not be read if this is not completed.** Do not include certificates with your bid. Keep the certificates in your office in case they are requested by IDOT.
- Page 11 (Paragraph L)** – A copy of your State Board of Elections certificate of registration is no longer required with your bid.
- Page 11 (Paragraph M)** – Indicate if your company has hired a lobbyist in connection with the job for which you are submitting the bid proposal.
- Page 12 (Paragraph C)** – This is a work sheet to determine if a completed Form A is required. It is not part of the form and you do not need to make copies for each completed Form A.
- Pages 14-17 (Form A)** – One Form A (4 pages) is required for each applicable person in your company. Copies of the forms can be used and only need to be changed when the information changes. The certification signature and date must be original for each letting. **Do not staple the forms together.** If you answered “NO” to all of the questions in Paragraph C (page 12), complete the first section (page 14) with your company information and then sign and date the Not Applicable statement on page 17.
- Page 18 (Form B)** - If you check “YES” to having other current or pending contracts it is acceptable to use the phrase, “See Affidavit of Availability on file”. **Ownership Certification** (at the bottom of the page) - Check N/A if the Form A(s) you submitted accounts for 100 percent of the company ownership. Check YES if any percentage of ownership falls outside of the parameters that require reporting on the Form A. Checking NO indicates that the Form A(s) you submitted is not correct and you will be required to submit a revised Form A.
- Page 20 (Workforce Projection)** – Be sure to include the Duration of the Project. It is acceptable to use the phrase “Per Contract Specifications”.

Proposal Bid Bond – (Insert after the proposal signature page) Submit your proposal Proposal Bid Bond (if applicable) using the current Proposal Bid Bond form provided in the proposal package. The Power of Attorney page should be stapled to the Proposal Bid Bond. If you are using an electronic bond, include your bid bond number on the Proposal Bid Bond and attach the Proof of Insurance printed from the Surety’s Web Site.

Disadvantaged Business Utilization Plan and/or Good Faith Effort – The last items in your bid should be the DBE Utilization Plan (SBE 2026), followed by the DBE Participation Statement (SBE 2025) and supporting paperwork. If you have documentation of a Good Faith Effort, it is to follow the SBE Forms.

The Bid Letting is now available in streaming Audio/Video from the IDOT Web Site. A link to the stream will be placed on the main page of the current letting on the day of the Letting. The stream will not begin until 10 AM. The actual reading of the bids does not begin until approximately 10:30 AM.

Following the Letting, the As-Read Tabulation of Bids will be posted by the end of the day. You will find the link on the main Web page for the current letting.

QUESTIONS: pre-letting up to execution of the contract

Contractor pre-qualification	217-782-3413
Small Business, Disadvantaged Business Enterprise (DBE)	217-785-4611
Contracts, Bids, Letting process or Internet downloads	217-782-7806
Estimates Unit.....	217-785-3483
Aeronautics.....	217-785-8515
IDNR (Land Reclamation, Water Resources, Natural Resources).....	217-782-6302

QUESTIONS: following contract execution

Subcontractor documentation, payments	217-782-3413
Railroad Insurance	217-785-0275

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RETURN WITH BID

Proposal Submitted By
Name
Address
City

Letting April 25, 2014

NOTICE TO PROSPECTIVE BIDDERS

This proposal can be used for bidding purposes by only those companies that request and receive written AUTHORIZATION TO BID from IDOT's Central Bureau of Construction.

BIDDERS NEED NOT RETURN THE ENTIRE PROPOSAL

Notice to Bidders, Specifications, Proposal, Contract and Contract Bond



**Illinois Department
of Transportation**

Springfield, Illinois 62764

**Contract No. 68683
PEORIA County
Section 105;(72-7HB)BY
Route FAU 6584/6585
Project ACM-000S(983)
District 4 Construction Funds**

PLEASE MARK THE APPROPRIATE BOX BELOW:

- A Bid Bond is included.
- A Cashier's Check or a Certified Check is included
- An Annual Bid Bond is included or is on file with IDOT.

Prepared by

Checked by

F

(Printed by authority of the State of Illinois)

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RETURN WITH BID



PROPOSAL

TO THE DEPARTMENT OF TRANSPORTATION

1. Proposal of _____

Taxpayer Identification Number (Mandatory) _____

For the improvement identified and advertised for bids in the Invitation for Bids as:

**Contract No. 68683
PEORIA County
Section 105;(72-7HB)BY
Project ACM-000S(983)
Route FAU 6584/6585
District 4 Construction Funds**

This project consists of the reconstruction of Allen Road and Alta Lane from north of Townline Road to south of Alta Road including the reconstruction of SN 072-0146 over IL 6 and construction of a tunnel for the Rock Island Trail.

2. The undersigned bidder will furnish all labor, material and equipment to complete the above described project in a good and workmanlike manner as provided in the contract documents provided by the Department of Transportation. This proposal will become part of the contract and the terms and conditions contained in the contract documents will govern performance and payments.

RETURN WITH BID

3. **ASSURANCE OF EXAMINATION AND INSPECTION/WAIVER.** The undersigned bidder further declares that he/she has carefully examined the proposal, plans, specifications, addenda form of contract and contract bond, and special provisions, and that he/she has inspected in detail the site of the proposed work, and that he/she has familiarized themselves with all of the local conditions affecting the contract and the detailed requirements of construction, and understands that in making this bid proposal he/she waives all right to plead any misunderstanding regarding the same.

4. **EXECUTION OF CONTRACT AND CONTRACT BOND.** The undersigned bidder further agrees to execute a contract for this work and present the same to the department within fifteen (15) days after the contract has been mailed to him/her. The undersigned further agrees that he/she and his/her surety will execute and present within fifteen (15) days after the contract has been mailed to him/her contract bond satisfactory to and in the form prescribed by the Department of Transportation, in the penal sum of the full amount of the contract, or as specified in the special provisions, guaranteeing the faithful performance of the work in accordance with the terms of the contract.

5. **PROPOSAL GUARANTY.** Accompanying this proposal is either a bid bond on the department form, executed by a corporate surety company satisfactory to the department, or a proposal guaranty check consisting of a bank cashier's check or a properly certified check for not less than 5 per cent of the amount bid or for the amount specified in the following schedule:

<u>Amount of Bid</u>		<u>Proposal Guaranty</u>	<u>Amount of Bid</u>		<u>Proposal Guaranty</u>	
Up to	\$5,000	\$150	\$2,000,000	to	\$3,000,000	\$100,000
\$5,000	to \$10,000	\$300	\$3,000,000	to	\$5,000,000	\$150,000
\$10,000	to \$50,000	\$1,000	\$5,000,000	to	\$7,500,000	\$250,000
\$50,000	to \$100,000	\$3,000	\$7,500,000	to	\$10,000,000	\$400,000
\$100,000	to \$150,000	\$5,000	\$10,000,000	to	\$15,000,000	\$500,000
\$150,000	to \$250,000	\$7,500	\$15,000,000	to	\$20,000,000	\$600,000
\$250,000	to \$500,000	\$12,500	\$20,000,000	to	\$25,000,000	\$700,000
\$500,000	to \$1,000,000	\$25,000	\$25,000,000	to	\$30,000,000	\$800,000
\$1,000,000	to \$1,500,000	\$50,000	\$30,000,000	to	\$35,000,000	\$900,000
\$1,500,000	to \$2,000,000	\$75,000	over		\$35,000,000	\$1,000,000

Bank cashier's checks or properly certified checks accompanying bid proposals will be made payable to the Treasurer, State of Illinois.

If a combination bid is submitted, the proposal guaranties which accompany the individual bid proposals making up the combination will be considered as also covering the combination bid.

The amount of the proposal guaranty check is _____ \$(_____). If this proposal is accepted and the undersigned will fail to execute a contract bond as required herein, it is hereby agreed that the amount of the proposal guaranty will become the property of the State of Illinois, and shall be considered as payment of damages due to delay and other causes suffered by the State because of the failure to execute said contract and contract bond; otherwise, the bid bond will become void or the proposal guaranty check will be returned to the undersigned.

Attach Cashier's Check or Certified Check Here

In the event that one proposal guaranty check is intended to cover two or more bid proposals, the amount must be equal to the sum of the proposal guaranties which would be required for each individual bid proposal. If the guaranty check is placed in another bid proposal, state below where it may be found.

The proposal guaranty check will be found in the bid proposal for:

Item _____

Section No. _____

County _____

Mark the proposal cover sheet as to the type of proposal guaranty submitted.

RETURN WITH BID

6. **COMBINATION BIDS.** The undersigned bidder further agrees that if awarded the contract for the sections contained in the following combination, he/she will perform the work in accordance with the requirements of each individual contract comprising the combination bid specified in the schedule below, and that the combination bid shall be prorated against each section in proportion to the bid submitted for the same. If an error is found to exist in the gross sum bid for one or more of the individual sections included in a combination, the combination bid shall be corrected as provided in the specifications.

When a combination bid is submitted, the schedule below must be completed in each proposal comprising the combination.

If alternate bids are submitted for one or more of the sections comprising the combination, a combination bid must be submitted for each alternate.

Schedule of Combination Bids

Combination No.	Sections Included in Combination	Combination Bid	
		Dollars	Cents

7. **SCHEDULE OF PRICES.** The undersigned bidder submits herewith, in accordance with the rules and instructions, a schedule of prices for the items of work for which bids are sought. The unit prices bid are in U.S. dollars and cents, and all extensions and summations have been made. The bidder understands that the quantities appearing in the bid schedule are approximate and are provided for the purpose of obtaining a gross sum for the comparison of bids. If there is an error in the extension of the unit prices, the unit prices will govern. Payment to the contractor awarded the contract will be made only for actual quantities of work performed and accepted or materials furnished according to the contract. The scheduled quantities of work to be done and materials to be furnished may be increased, decreased or omitted as provided elsewhere in the contract.
8. **AUTHORITY TO DO BUSINESS IN ILLINOIS.** Section 20-43 of the Illinois Procurement Code (the Code) (30 ILCS 500/20-43) provides that a person (other than an individual acting as a sole proprietor) must be a legal entity authorized to do business in the State of Illinois prior to submitting the bid.
9. **EXECUTION OF CONTRACT:** The Department of Transportation will, in accordance with the rules governing Department procurements, execute the contract and shall be the sole entity having the authority to accept performance and make payments under the contract. Execution of the contract by the Chief Procurement Officer (CPO) or the State Purchasing Officer (SPO) is for approval of the procurement process and execution of the contract by the Department. Neither the CPO nor the SPO shall be responsible for administration of the contract or determinations respecting performance or payment there under except as otherwise permitted in the Code.
10. **The services of a subcontractor will be used.**

Check box Yes
 Check box No

For known subcontractors with subcontracts with an annual value of more than \$50,000, the contract shall include their name, address, general type of work to be performed, and the dollar allocation for each subcontractor.
 (30 ILCS 500/20-120)

ILLINOIS DEPARTMENT OF TRANSPORTATION
 SCHEDULE OF PRICES
 CONTRACT
 NUMBER -

68683

State Job # - C-94-014-07

County Name - PEORIA- -

Code - 143 - -

District - 4 - -

Section Number - 105;(72-7HB)BY

Project Number
 ACM-000S/983/

Route
 FAU 6584
 FAU 6585

Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
A2C025G5	T-CERCIS CANAD CG 5G	EACH	80.000				
A2C02910	T-CELTIS OCC 1-1/4 CG	EACH	80.000				
A2C040G5	T-PLAT OCCID SY CG 5G	EACH	80.000				
A2C050G5	T-QUER BICL SWO CG 5G	EACH	80.000				
A2C070G5	T-TAXODIUM DIS CG 5G	EACH	80.000				
A2C07800	T-TILIA AMER 1-1/4 CG	EACH	80.000				
D2C02136	E-PICEA PUNGENS 3'C	EACH	80.000				
XX002202	VEH CONT BOLLARDS	EACH	1.000				
X0322936	REMOV EX FLAR END SEC	EACH	2.000				
X0323569	STEEL POST REMOVAL	EACH	6.000				
X0323586	PIPE DRAIN REMOVAL	FOOT	20.000				
X0325279	CLASS SI CONC (MISC)	CU YD	1.300				
X0326884	TS WOOD POLE 45 CL 5	EACH	4.000				
X0326952	STEP-DOWN TRANSFORMER	EACH	1.000				
X0327303	REM EX SIGN LT UNT NS	EACH	2.000				

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X0327607	FIBER OPT SPL-MAINLN	EACH	1.000				
X0327719	8" DUCTILE IRON FIT	EACH	20.000				
X0327720	12" DUCTILE IRON FIT	EACH	4.000				
X0327721	16" DUCTILE IRON FIT	EACH	19.000				
X0327726	MEMBR WATERPR CULVERT	SQ YD	419.000				
X0488100	REM EX SEPTIC TANK	EACH	3.000				
X2020502	BRACED EXCAVATION	CU YD	119.000				
X5630008	CUT & CAP EX 8 WM	EACH	5.000				
X5630012	CUT & CAP EX 12 WM	EACH	1.000				
X5630016	CUT & CAP EX 16 WM	EACH	9.000				
X5630708	CONN TO EX W MAIN 8	EACH	4.000				
X5630712	CONN TO EX W MAIN 12	EACH	1.000				
X5630716	CONN TO EX W MAIN 16	EACH	3.000				
X5860110	GRANULAR BACKFILL STR	CU YD	335.000				
X6020065	INLETS TG-1 DBL (SPL)	EACH	3.000				

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X6020094	MAN TA 6D T1F CL R-P	EACH	1.000				
X6021065	INLETS TG-1 SPL	EACH	45.000				
X6021824	INL-MN G-1 4D SPL	EACH	6.000				
X6021825	INL-MN G-1 5D SPL	EACH	4.000				
X6022230	MAN TA 4 DIA SPL F&G	EACH	1.000				
X6023508	INLETS TA W/SPL F&G	EACH	1.000				
X6023831	INLET TA MI SP	EACH	4.000				
X6024240	INLETS SPL	EACH	1.000				
X6024502	INLETS TB W/SPL F&G	EACH	7.000				
X6061902	CONC MED TSM SPL	SQ FT	500.000				
X6062700	CONC GUTTER TA SPL	FOOT	41.000				
X6700410	ENGR FLD OFF A SPL	CAL MO	24.000				
X7010216	TRAF CONT & PROT SPL	L SUM	1.000				
X7050167	TEMP TRBT T1 SPL TAN	EACH	1.000				
X7830068	GRV RCSD PVT LT N SYM	SQ FT	385.000				

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X7830070	GRV RCSD PVT MRKG 5	FOOT	9,479.000				
X7830074	GRV RCSD PVT MRKG 7	FOOT	2,005.000				
X7830076	GRV RCSD PVT MRKG 9	FOOT	3,841.000				
X7830078	GRV RCSD PVT MRKG 13	FOOT	973.000				
X7830090	GRV RCSD PVT MRKG 25	FOOT	457.000				
X8110522	CON AT ST 2 SS	FOOT	10.000				
X8211150	LUM LED CM 50W	EACH	8.000				
X8250505	LIGHT CONTROLLER SPL	EACH	1.000				
X8410102	TEMP LIGHTING SYSTEM	L SUM	1.000				
X8570226	FAC T4 CAB SPL	EACH	1.000				
X8800025	SH LED 1F 3S SWM	EACH	6.000				
Z0001002	GDRL AGG EROS CONT	TON	64.000				
Z0001899	JACK & REM EX BEARING	EACH	18.000				
Z0004552	APPROACH SLAB REM	SQ YD	1,672.000				
Z0007101	C&D LEAD PT CL RS N1	L SUM	1.000				

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Z0007601	BLDG REMOV NO 1	L SUM	1.000				
Z0007602	BLDG REMOV NO 2	L SUM	1.000				
Z0007603	BLDG REMOV NO 3	L SUM	1.000				
Z0010501	CLEAN & PT STL BR N1	L SUM	1.000				
Z0012754	STR REP CON DP = < 5	SQ FT	121.000				
Z0013798	CONSTRUCTION LAYOUT	L SUM	1.000				
Z0018004	DRAINAGE SCUPPR DS-12	EACH	19.000				
Z0022800	FENCE REMOVAL	FOOT	2,247.000				
Z0026407	TEMP SHT PILING	SQ FT	526.000				
Z0033068	TS BATT BACKUP SYSTEM	EACH	3.000				
Z0034105	MATL TRANSFER DEVICE	TON	690.000				
Z0046304	P UNDR FOR STRUCT 4	FOOT	709.000				
Z0049803	R&D FRIABL ASB BLD 3	L SUM	1.000				
Z0049902	R&D NON-FR ASB BLD 2	L SUM	1.000				
Z0049903	R&D NON-FR ASB BLD 3	L SUM	1.000				

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Z0056648	SS 1 WAT MN 12	FOOT	148.000				
Z0056650	SS 1 WAT MN 15	FOOT	444.000				
Z0056652	SS 1 WAT MN 18	FOOT	363.000				
Z0056654	SS 1 WAT MN 24	FOOT	304.000				
Z0062456	TEMP PAVEMENT	SQ YD	3,717.000				
Z0064540	SEEPAGE COLLAR	EACH	1.000				
Z0068200	STEEL CASINGS 30	FOOT	40.000				
Z0075505	TIMBER RETAIN WALL RM	FOOT	91.000				
Z0076600	TRAINEES	HOUR	1,000.000		0.800		800.000
Z0076604	TRAINEES TPG	HOUR	1,000.000		15.000		15,000.000
20100110	TREE REMOV 6-15	UNIT	67.000				
20100210	TREE REMOV OVER 15	UNIT	51.000				
20100500	TREE REMOV ACRES	ACRE	2.000				
20200100	EARTH EXCAVATION	CU YD	36,455.000				
20400800	FURNISHED EXCAVATION	CU YD	16,170.000				

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20700220	POROUS GRAN EMBANK	CU YD	562.000				
20800150	TRENCH BACKFILL	CU YD	1,183.000				
21001000	GEOTECH FAB F/GR STAB	SQ YD	46,590.000				
21101615	TOPSOIL F & P 4	SQ YD	60,958.000				
25000210	SEEDING CL 2A	ACRE	12.500				
25000400	NITROGEN FERT NUTR	POUND	1,134.000				
25000500	PHOSPHORUS FERT NUTR	POUND	1,134.000				
25000600	POTASSIUM FERT NUTR	POUND	1,134.000				
25000750	MOWING	ACRE	26.500				
25100115	MULCH METHOD 2	ACRE	11.500				
25100635	HD EROS CONTR BLANKET	SQ YD	6,037.000				
25200110	SODDING SALT TOLERANT	SQ YD	179.000				
28000200	EARTH EXC - EROS CONT	CU YD	800.000				
28000250	TEMP EROS CONTR SEED	POUND	12,590.000				
28000305	TEMP DITCH CHECKS	FOOT	3,770.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
28000400	PERIMETER EROS BAR	FOOT	3,483.000				
28000500	INLET & PIPE PROTECT	EACH	91.000				
28000510	INLET FILTERS	EACH	81.000				
28100107	STONE RIPRAP CL A4	SQ YD	2,576.000				
28100125	STONE RIPRAP CL B3	SQ YD	631.000				
28200200	FILTER FABRIC	SQ YD	3,207.000				
30300106	AGG SUBGRADE IMPR 6	SQ YD	4,986.000				
30300112	AGG SUBGRADE IMPR 12	SQ YD	41,742.000				
35300300	PCC BSE CSE 8	SQ YD	448.000				
35501310	HMA BASE CSE 6 1/2	SQ YD	268.000				
40200800	AGG SURF CSE B	TON	886.000				
40201000	AGGREGATE-TEMP ACCESS	TON	250.000				
40600100	BIT MATLS PR CT	GALLON	2,434.000				
40600115	P BIT MATLS PR CT	GALLON	1,601.000				
40600827	P LB MM IL-4.75 N50	TON	97.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
40600982	HMA SURF REM BUTT JT	SQ YD	421.000				
40600990	TEMPORARY RAMP	SQ YD	204.000				
40603212	P HMA BC IL12.5 N50	TON	349.000				
40603305	HMA SC "C" N30	TON	825.000				
40603560	P HMA SC "E" N50	TON	76.000				
40603565	P HMA SC "E" N70	TON	169.000				
40800050	INCIDENTAL HMA SURF	TON	57.000				
42000301	PCC PVT 8 JOINTED	SQ YD	15,518.000				
42000316	PCC PVT 8 3/4 JOINTD	SQ YD	18,975.000				
42001300	PROTECTIVE COAT	SQ YD	34,582.000				
42001420	BR APPR PVT CON (PCC)	SQ YD	88.000				
42300400	PCC DRIVEWAY PAVT 8	SQ YD	348.000				
42400100	PC CONC SIDEWALK 4	SQ FT	2,725.000				
42400300	PC CONC SIDEWALK 6	SQ FT	1,819.000				
42400800	DETECTABLE WARNINGS	SQ FT	148.000				

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44000100	PAVEMENT REM	SQ YD	29,347.000				
44000200	DRIVE PAVEMENT REM	SQ YD	924.000				
44000400	GUTTER REM	FOOT	853.000				
44000500	COMB CURB GUTTER REM	FOOT	2,842.000				
44000600	SIDEWALK REM	SQ FT	1,221.000				
44003100	MEDIAN REMOVAL	SQ FT	7,344.000				
44004250	PAVED SHLD REMOVAL	SQ YD	5,110.000				
44200970	CL B PATCH T2 10	SQ YD	30.000				
44201299	DOWEL BARS 1 1/2	EACH	84.000				
44213200	SAW CUTS	FOOT	144.000				
48101200	AGGREGATE SHLDS B	TON	561.000				
48203100	HMA SHOULDERS	TON	402.000				
50102400	CONC REM	CU YD	23.200				
50104650	SLOPE WALL REMOV	SQ YD	472.000				
50104720	REM EXIST CONC DECK	EACH	1.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
50105220	PIPE CULVERT REMOV	FOOT	791.000				
50157300	PROTECTIVE SHIELD	SQ YD	847.000				
50200100	STRUCTURE EXCAVATION	CU YD	1,122.000				
50300225	CONC STRUCT	CU YD	360.600				
50300255	CONC SUP-STR	CU YD	1,095.000				
50300260	BR DECK GROOVING	SQ YD	2,243.000				
50300300	PROTECTIVE COAT	SQ YD	3,517.000				
50500105	F & E STRUCT STEEL	L SUM	1.000				
50500505	STUD SHEAR CONNECTORS	EACH	2,574.000				
50800105	REINFORCEMENT BARS	POUND	128.000				
50800205	REINF BARS, EPOXY CTD	POUND	362,710.000				
50800515	BAR SPLICERS	EACH	999.000				
50901720	BICYCLE RAILING	FOOT	138.000				
50901730	BRIDGE FENCE RAILING	FOOT	265.000				
50901750	PARAPET RAILING	FOOT	321.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
51100100	SLOPE WALL 4	SQ YD	737.000				
51200957	FUR M S PILE 12X0.250	FOOT	969.000				
51200959	FUR M S PILE 14X0.312	FOOT	441.000				
51202305	DRIVING PILES	FOOT	1,410.000				
51203200	TEST PILE MET SHELLS	EACH	2.000				
51500100	NAME PLATES	EACH	2.000				
52000110	PREF JT STRIP SEAL	FOOT	174.000				
52100010	ELAST BEARING ASSY T1	EACH	24.000				
52100520	ANCHOR BOLTS 1	EACH	48.000				
52100530	ANCHOR BOLTS 1 1/4	EACH	6.000				
54001001	BOX CUL END SEC C1	EACH	2.000				
54003000	CONC BOX CUL	CU YD	400.300				
54010303	PCBC 3X3	FOOT	7.000				
542A0223	P CUL CL A 1 18	FOOT	49.000				
542A1069	P CUL CL A 2 24	FOOT	138.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
5421D012	P CUL CL D 1 12 TEMP	FOOT	105.000				
5421D015	P CUL CL D 1 15 TEMP	FOOT	156.000				
5421D024	P CUL CL D 1 24 TEMP	FOOT	65.000				
54213657	PRC FLAR END SEC 12	EACH	18.000				
54213660	PRC FLAR END SEC 15	EACH	12.000				
54213663	PRC FLAR END SEC 18	EACH	6.000				
54213669	PRC FLAR END SEC 24	EACH	4.000				
54213675	PRC FLAR END SEC 30	EACH	1.000				
54215547	MET END SEC 12	EACH	2.000				
5422D018	P CUL CL D 2 18 TEMP	FOOT	22.000				
54248510	CONCRETE COLLAR	CU YD	3.000				
550A0050	STORM SEW CL A 1 12	FOOT	880.000				
550A0070	STORM SEW CL A 1 15	FOOT	620.000				
550A0090	STORM SEW CL A 1 18	FOOT	103.000				
550A0140	STORM SEW CL A 1 30	FOOT	68.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
550A0210	STORM SEW CL A 1 60	FOOT	35.000				
550A0340	STORM SEW CL A 2 12	FOOT	177.000				
550A0360	STORM SEW CL A 2 15	FOOT	1,129.000				
550A0380	STORM SEW CL A 2 18	FOOT	40.000				
550A0660	STORM SEW CL A 3 15	FOOT	217.000				
550A0700	STORM SEW CL A 3 21	FOOT	91.000				
55100900	STORM SEWER REM 18	FOOT	104.000				
55101200	STORM SEWER REM 24	FOOT	79.000				
56103100	D I WATER MAIN 8	FOOT	439.000				
56103300	D I WATER MAIN 12	FOOT	29.000				
56103400	D I WATER MAIN 16	FOOT	3,230.000				
56105000	WATER VALVES 8	EACH	5.000				
56105200	WATER VALVES 12	EACH	1.000				
56105760	BUTTERFLY VALVES 16	EACH	1.000				
56109200	TAP VALVE & SLEEVE 16	EACH	3.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
58700300	CONCRETE SEALER	SQ FT	1,223.000				
59100100	GEOCOMPOSITE WALL DR	SQ YD	664.000				
60100945	PIPE DRAINS 12	FOOT	26.000				
60107600	PIPE UNDERDRAINS 4	FOOT	210.000				
60221100	MAN TA 5 DIA T1F CL	EACH	4.000				
60224458	MAN TA 8 DIA T8G	EACH	1.000				
60258100	MAN RECON NEW T1F OL	EACH	1.000				
60260100	INLETS ADJUST	EACH	2.000				
60500040	REMOV MANHOLES	EACH	2.000				
60500060	REMOV INLETS	EACH	3.000				
60600095	CLASS SI CONC OUTLET	CU YD	12.000				
60604400	COMB CC&G TB6.18	FOOT	606.000				
60605000	COMB CC&G TB6.24	FOOT	9,819.000				
60605500	COMB CC&G TB6.24 VWGF	FOOT	161.000				
60611811	COMB CC&G TM MOD	FOOT	44.000				

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60619600	CONC MED TSB6.12	SQ FT	22,977.000				
60623745	CONC MEDIAN TRANS	SQ FT	120.000				
60625610	ISLAND PAVEMENT 8	SQ YD	416.000				
60900140	TY B INLET BOX 609006	EACH	2.000				
63000001	SPBGR TY A 6FT POSTS	FOOT	62.500				
63100085	TRAF BAR TERM T6	EACH	1.000				
63100167	TR BAR TRM T1 SPL TAN	EACH	1.000				
63100169	TR BAR TRM T1 SPL FLR	EACH	2.000				
63200310	GUARDRAIL REMOV	FOOT	884.000				
64300260	IMP ATTEN FRD NAR TL3	EACH	3.000				
64300450	IMP ATTEN NRD TL3	EACH	2.000				
64301090	ATTENUATOR BASE	SQ YD	94.000				
66400305	CH LK FENCE 6	FOOT	2,045.000				
66600105	FUR ERECT ROW MARKERS	EACH	30.000				
66700205	PERM SURV MKRS T1	EACH	12.000				

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67000600	ENGR FIELD LAB	CAL MO	24.000				
67100100	MOBILIZATION	L SUM	1.000				
67201000	SEAL ABAN WATER WELLS	EACH	1.000				
70100207	TRAF CONT-PROT 701402	EACH	2.000				
70100420	TRAF CONT-PROT 701411	EACH	2.000				
70100800	TRAF CONT-PROT 701401	L SUM	1.000				
70100820	TRAF CONT-PROT 701451	L SUM	1.000				
70100825	TRAF CONT-PROT 701456	L SUM	1.000				
70103815	TR CONT SURVEILLANCE	CAL DA	250.000				
70106800	CHANGEABLE MESSAGE SN	CAL MO	12.000				
70300100	SHORT TERM PAVT MKING	FOOT	424.000				
70300210	TEMP PVT MK LTR & SYM	SQ FT	1,466.000				
70300220	TEMP PVT MK LINE 4	FOOT	101,564.000				
70300240	TEMP PVT MK LINE 6	FOOT	435.000				
70300250	TEMP PVT MK LINE 8	FOOT	13,529.000				

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70300260	TEMP PVT MK LINE 12	FOOT	2,411.000				
70300280	TEMP PVT MK LINE 24	FOOT	1,391.000				
70301000	WORK ZONE PAVT MK REM	SQ FT	27,407.000				
70400100	TEMP CONC BARRIER	FOOT	850.000				
70400200	REL TEMP CONC BARRIER	FOOT	475.000				
70600251	IMP ATTN TEMP NRN TL3	EACH	4.000				
70600352	IMP ATTN REL NRN TL3	EACH	2.000				
70800105	TEMP WAT FILL BARRIER	FOOT	912.000				
72000100	SIGN PANEL T1	SQ FT	239.000				
72000300	SIGN PANEL T3	SQ FT	1,131.000				
72400100	REMOV SIN PAN ASSY TA	EACH	20.000				
72400310	REMOV SIGN PANEL T1	SQ FT	33.000				
72700100	STR STL SIN SUP BA	POUND	4,224.000				
72800100	TELES STL SIN SUPPORT	FOOT	389.000				
73301810	OSS WALKWAY TY A	FOOT	17.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
73302110	OSS CANT 1CA 2-0X4-6	FOOT	18.000				
73304000	OVHD SIN STR BR MT	FOOT	15.000				
73400100	CONC FOUNDATION	CU YD	11.100				
73400200	DRILL SHAFT CONC FDN	CU YD	4.700				
73600100	REMOV OH SIN STR-SPAN	EACH	1.000				
73600200	REMOV OH SIN STR-CANT	EACH	2.000				
73602000	REM OVHD SN STR-BR MT	EACH	1.000				
73700100	REM GR MT SIN SUPPORT	EACH	2.000				
73700200	REM CONC FDN-GR MT	EACH	2.000				
73700300	REM CONC FDN-OVHD	EACH	6.000				
78009000	MOD URETH PM LTR-SYM	SQ FT	1,098.000				
78009004	MOD URETH PM LINE 4	FOOT	29,581.000				
78009006	MOD URETH PM LINE 6	FOOT	2,681.000				
78009008	MOD URETH PM LINE 8	FOOT	8,189.000				
78009012	MOD URETH PM LINE 12	FOOT	1,885.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
78009024	MOD URETH PM LINE 24	FOOT	612.000				
78100100	RAISED REFL PAVT MKR	EACH	143.000				
78100200	TEMP RAIS REF PVT MKR	EACH	249.000				
78200410	GUARDRAIL MKR TYPE A	EACH	5.000				
78200530	BAR WALL MKR TYPE C	EACH	8.000				
78201000	TERMINAL MARKER - DA	EACH	3.000				
78300100	PAVT MARKING REMOVAL	SQ FT	7,480.000				
80400100	ELECT SERV INSTALL	EACH	2.000				
80500200	SERV INSTALL TY B	EACH	1.000				
81028320	UNDRGRD C PVC 1	FOOT	11.000				
81028350	UNDRGRD C PVC 2	FOOT	7,546.000				
81028360	UNDRGRD C PVC 2 1/2	FOOT	490.000				
81028370	UNDRGRD C PVC 3	FOOT	824.000				
81028380	UNDRGRD C PVC 3 1/2	FOOT	578.000				
81028390	UNDRGRD C PVC 4	FOOT	115.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
81100800	CON AT ST 3 GALVS	FOOT	20.000				
81200210	CON EMB STR 1 PVC	FOOT	175.000				
81200230	CON EMB STR 2 PVC	FOOT	591.000				
81300420	JUN BX SS AS 10X8X6	EACH	1.000				
81300530	JUN BX SS AS 12X10X6	EACH	5.000				
81400700	HANDHOLE PCC	EACH	24.000				
81400720	DBL HANDHOLE PCC	EACH	1.000				
81603000	UD 2#8 #8G XLP USE 3/4	FOOT	345.000				
81603030	UD 2#4 #6G XLP USE 1	FOOT	14,000.000				
81702110	EC C XLP USE 1C 10	FOOT	848.000				
81702130	EC C XLP USE 1C 6	FOOT	24,155.000				
81702140	EC C XLP USE 1C 4	FOOT	547.000				
82102250	LUM SV HOR MT 250W	EACH	33.000				
82102400	LUM SV HOR MT 400W	EACH	45.000				
82107300	UNDERPAS LUM 150W HPS	EACH	4.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
82500360	LT CONT BASEM 480V100	EACH	1.000				
83060450	LT P GS 45MH 15MA	EACH	34.000				
83060550	LT P GS 50MH 15MA	EACH	40.000				
83600300	LIGHT POLE FDN 30D	FOOT	511.000				
83800205	BKWY DEV TR B 15BC	EACH	73.000				
84200500	REM LT UNIT SALV	EACH	1.000				
84200600	REM LT U NO SALV	EACH	11.000				
84200804	REM POLE FDN	EACH	12.000				
84500110	REMOV LIGHTING CONTR	EACH	1.000				
84500120	REMOV ELECT SERV INST	EACH	1.000				
84500130	REMOV LTG CONTR FDN	EACH	1.000				
87100020	FOCC62.5/125 MM12SM12	FOOT	3,390.000				
87200400	SPAN WIRE	FOOT	360.000				
87200500	TETHER WIRE	FOOT	360.000				
87300010	GROUND HH FR & COVER	EACH	3.000				

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87301225	ELCBL C SIGNAL 14 3C	FOOT	497.000				
87301245	ELCBL C SIGNAL 14 5C	FOOT	5,113.000				
87301255	ELCBL C SIGNAL 14 7C	FOOT	2,310.000				
87301515	ELCBL C LEAD 18 3PR	FOOT	5,870.000				
87302145	ELCBL AS SIGL 12 5C	FOOT	810.000				
87502490	TS POST GALVS 15	EACH	2.000				
87502520	TS POST GALVS 18	EACH	1.000				
87600100	PED PUSH-BUT POST T1	EACH	3.000				
87702920	STL COMB MAA&P 38	EACH	1.000				
87702970	STL COMB MAA&P 48	EACH	1.000				
87704344	S C MAA&P DMA 28 & 60	EACH	1.000				
87704560	S C MAA&P DMA 60 & 36	EACH	1.000				
87800100	CONC FDN TY A	FOOT	9.000				
87800200	CONC FDN TY D	FOOT	7.000				
87800415	CONC FDN TY E 36D	FOOT	54.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
87800420	CONC FDN TY E 42D	FOOT	42.000				
87900200	DRILL EX HANDHOLE	EACH	18.000				
88030020	SH LED 1F 3S MAM	EACH	12.000				
88030050	SH LED 1F 3S BM	EACH	7.000				
88030070	SH LED 1F 4S BM	EACH	2.000				
88030080	SH LED 1F 4S MAM	EACH	2.000				
88200310	TS BACKPLATE LOU PLAS	EACH	25.000				
88500100	INDUCTIVE LOOP DETECT	EACH	31.000				
88600100	DET LOOP T1	FOOT	3,249.000				
89000100	TEMP TR SIG INSTALL	EACH	3.000				
89500100	RELOC EX SIG HEAD	EACH	3.000				
89500400	RELOC EX PED PUSH-BUT	EACH	5.000				
89501100	RELOC EX TS CONT	EACH	1.000				
89501300	RELOC EX MAA & POLE	EACH	2.000				
89502105	REBUILD EX SIG HD LED	EACH	4.000				

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Item Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
89502210	MOD EX CONTR CAB	EACH	3.000				
89502375	REMOV EX TS EQUIP	EACH	2.000				
89502380	REMOV EX HANDHOLE	EACH	12.000				
89502382	REMOV EX DBL HANDHOLE	EACH	1.000				
89502385	REMOV EX CONC FDN	EACH	13.000				

RETURN WITH BID

STATE REQUIRED ETHICAL STANDARDS GOVERNING CONTRACT PROCUREMENT: ASSURANCES, CERTIFICATIONS AND DISCLOSURES

I. GENERAL

A. Article 50 of the Code establishes the duty of all State CPOs, SPOs, and their designees to maximize the value of the expenditure of public moneys in procuring goods, services, and contracts for the State of Illinois and to act in a manner that maintains the integrity and public trust of State government. In discharging this duty, they are charged by law to use all available information, reasonable efforts, and reasonable actions to protect, safeguard, and maintain the procurement process of the State of Illinois.

B. In order to comply with the provisions of Article 50 and to carry out the duty established therein, all bidders are to adhere to ethical standards established for the procurement process, and to make such assurances, disclosures and certifications required by law. Except as otherwise required in subsection III, paragraphs J-M, by execution of the Proposal Signature Sheet, the bidder indicates that each of the mandated assurances have been read and understood, that each certification is made and understood, and that each disclosure requirement has been understood and completed.

C. In addition to all other remedies provided by law, failure to comply with any assurance, failure to make any disclosure or the making of a false certification shall be grounds for the CPO to void the contract, and may result in the suspension or debarment of the bidder or subcontractor. If a false certification is made by a subcontractor the contractor's submitted bid and the executed contract may not be declared void unless the contractor refuses to terminate the subcontract upon the State's request after a finding that the subcontractor's certification was false.

I acknowledge, understand and accept these terms and conditions.

II. ASSURANCES

The assurances hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder.

A. Conflicts of Interest

Section 50-13. Conflicts of Interest.

(a) Prohibition. It is unlawful for any person holding an elective office in this State, holding a seat in the General Assembly, or appointed to or employed in any of the offices or agencies of state government and who receives compensation for such employment in excess of 60% of the salary of the Governor of the State of Illinois, or who is an officer or employee of the Capital Development Board or the Illinois State Toll Highway Authority, or who is the spouse or minor child of any such person to have or acquire any contract, or any direct pecuniary interest in any contract therein, whether for stationery, printing, paper, or any services, materials, or supplies, that will be wholly or partially satisfied by the payment of funds appropriated by the General Assembly of the State of Illinois or in any contract of the Capital Development Board or the Illinois State Toll Highway Authority.

(b) Interests. It is unlawful for any firm, partnership, association or corporation, in which any person listed in subsection (a) is entitled to receive (i) more than 7 1/2% of the total distributable income or (ii) an amount in excess of the salary of the Governor, to have or acquire any such contract or direct pecuniary interest therein.

(c) Combined interests. It is unlawful for any firm, partnership, association, or corporation, in which any person listed in subsection (a) together with his or her spouse or minor children is entitled to receive (i) more than 15%, in the aggregate, of the total distributable income or (ii) an amount in excess of 2 times the salary of the Governor, to have or acquire any such contract or direct pecuniary interest therein.

(d) Securities. Nothing in this Section invalidates the provisions of any bond or other security previously offered or to be offered for sale or sold by or for the State of Illinois.

(e) Prior interests. This Section does not affect the validity of any contract made between the State and an officer or employee of the State or member of the General Assembly, his or her spouse, minor child or any combination of those persons if that contract was in existence before his or her election or employment as an officer, member, or employee. The contract is voidable, however, if it cannot be completed within 365 days after the officer, member, or employee takes office or is employed.

The current salary of the Governor is \$177,412.00. Sixty percent of the salary is \$106,447.20.

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The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-13, or that an effective exemption has been issued by the Board of Ethics to any individual subject to the Section 50-13 prohibitions pursuant to the provisions of Section 50-20 of the Code. Information concerning the exemption process is available from the Department upon request.

B. Negotiations

Section 50-15. Negotiations.

It is unlawful for any person employed in or on a continual contractual relationship with any of the offices or agencies of State government to participate in contract negotiations on behalf of that office or agency with any firm, partnership, association, or corporation with whom that person has a contract for future employment or is negotiating concerning possible future employment.

The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-15, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

C. Inducements

Section 50-25. Inducement.

Any person who offers or pays any money or other valuable thing to any person to induce him or her not to bid for a State contract or as recompense for not having bid on a State contract is guilty of a Class 4 felony. Any person who accepts any money or other valuable thing for not bidding for a State contract or who withholds a bid in consideration of the promise for the payment of money or other valuable thing is guilty of a Class 4 felony.

The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-25, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

D. Revolving Door Prohibition

Section 50-30. Revolving door prohibition.

CPOs, SPOs, procurement compliance monitors, their designees whose principal duties are directly related to State procurement, and executive officers confirmed by the Senate are expressly prohibited for a period of 2 years after terminating an affected position from engaging in any procurement activity relating to the State agency most recently employing them in an affected position for a period of at least 6 months. The prohibition includes, but is not limited to: lobbying the procurement process; specifying; bidding; proposing bid, proposal, or contract documents; on their own behalf or on behalf of any firm, partnership, association, or corporation. This Section applies only to persons who terminate an affected position on or after January 15, 1999.

The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-30, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

E. Reporting Anticompetitive Practices

Section 50-40. Reporting anticompetitive practices.

When, for any reason, any vendor, bidder, contractor, CPO, SPO, designee, elected official, or State employee suspects collusion or other anticompetitive practice among any bidders, offerors, contractors, proposers, or employees of the State, a notice of the relevant facts shall be transmitted to the Attorney General and the CPO.

The bidder assures the Department that it has not failed to report any relevant facts concerning the practices addressed in Section 50-40 which may involve the contract for which the bid is submitted.

F. Confidentiality

Section 50-45. Confidentiality.

Any CPO, SPO, designee, or executive officer who willfully uses or allows the use of specifications, competitive bid documents, proprietary competitive information, proposals, contracts, or selection information to compromise the fairness or integrity of the procurement, bidding, or contract process shall be subject to immediate dismissal, regardless of the Personnel code, any contract, or any collective bargaining agreement, and may in addition be subject to criminal prosecution.

The bidder assures the Department that it has no knowledge of any fact relevant to the practices addressed in Section 50-45 which may involve the contract for which the bid is submitted.

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G. Insider Information

Section 50-50. Insider information.

It is unlawful for any current or former elected or appointed State official or State employee to knowingly use confidential information available only by virtue of that office or employment for actual or anticipated gain for themselves or another person.

The bidder assures the Department that it has no knowledge of any facts relevant to the practices addressed in Section 50-50 which may involve the contract for which the bid is submitted.

I acknowledge, understand and accept these terms and conditions for the above assurances.

III. CERTIFICATIONS

The certifications hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. Section 50-2 of the Code provides that every person that has entered into a multi-year contract and every subcontractor with a multi-year subcontract shall certify, by July 1 of each fiscal year covered by the contract after the initial fiscal year, to the responsible CPO whether it continues to satisfy the requirements of Article 50 pertaining to the eligibility for a contract award. If a contractor or subcontractor is not able to truthfully certify that it continues to meet all requirements, it shall provide with its certification a detailed explanation of the circumstances leading to the change in certification status. A contractor or subcontractor that makes a false statement material to any given certification required under Article 50 is, in addition to any other penalties or consequences prescribed by law, subject to liability under the Whistleblower Reward and Protection Act for submission of a false claim.

A. Bribery

Section 50-5. Bribery.

(a) Prohibition. No person or business shall be awarded a contract or subcontract under this Code who:

(1) has been convicted under the laws of Illinois or any other state of bribery or attempting to bribe an officer or employee of the State of Illinois or any other state in that officer's or employee's official capacity; or

(2) has made an admission of guilt of that conduct that is a matter of record but has not been prosecuted for that conduct.

(b) Businesses. No business shall be barred from contracting with any unit of State or local government, or subcontracting under such a contract, as a result of a conviction under this Section of any employee or agent of the business if the employee or agent is no longer employed by the business and:

(1) the business has been finally adjudicated not guilty; or

(2) the business demonstrates to the governmental entity with which it seeks to contract, or which is signatory to the contract which the subcontract relates, and that entity finds that the commission of the offense was not authorized, requested, commanded, or performed by a director, officer, or high managerial agent on behalf of the business as provided in paragraph (2) of subsection (a) of Section 5-4 of the Criminal Code of 2012.

(c) Conduct on behalf of business. For purposes of this Section, when an official, agent, or employee of a business committed the bribery or attempted bribery on behalf of the business and in accordance with the direction or authorization of a responsible official of the business, the business shall be chargeable with the conduct.

(d) Certification. Every bid submitted to and contract executed by the State, and every subcontract subject to Section 20-120 of the Code shall contain a certification by the contractor or the subcontractor, respectively, that the contractor or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO may declare the related contract void if any certifications required by this Section are false. A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

The contractor or subcontractor certifies that it is not barred from being awarded a contract under Section 50.5.

B. Felons

Section 50-10. Felons.

(a) Unless otherwise provided, no person or business convicted of a felony shall do business with the State of Illinois or any State agency, or enter into a subcontract, from the date of conviction until 5 years after the date of completion of the sentence for that felony, unless no person held responsible by a prosecutorial office for the facts upon which the conviction was based continues to have any involvement with the business.

(b) Certification. Every bid submitted to and contract executed by the State and every subcontract subject to Section 20-120 of the Code shall contain a certification by the bidder or contractor or subcontractor, respectively, that the bidder, contractor, or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO may declare the related contract void if any of the certifications required by this Section are false.

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C. Debt Delinquency

Section 50-11 and 50-12. Debt Delinquency.

The contractor or bidder or subcontractor, respectively, certifies that it, or any affiliate, is not barred from being awarded a contract or subcontract under the Code. Section 50-11 prohibits a person from entering into a contract with a State agency, or entering into a subcontract, if it knows or should know that it, or any affiliate, is delinquent in the payment of any debt to the State as defined by the Debt Collection Board. Section 50-12 prohibits a person from entering into a contract with a State agency, or entering into a subcontract, if it, or any affiliate, has failed to collect and remit Illinois Use Tax on all sales of tangible personal property into the State of Illinois in accordance with the provisions of the Illinois Use Tax Act. The bidder or contractor or subcontractor, respectively, further acknowledges that the CPO may declare the related contract void if this certification is false or if the bidder, contractor, or subcontractor, or any affiliate, is determined to be delinquent in the payment of any debt to the State during the term of the contract.

D. Prohibited Bidders, Contractors and Subcontractors

Section 50-10.5 and 50-60(c). Prohibited bidders, contractors and subcontractors.

The bidder or contractor or subcontractor, respectively, certifies in accordance with 30 ILCS 500/50-10.5 that no officer, director, partner or other managerial agent of the contracting business has been convicted of a felony under the Sarbanes-Oxley Act of 2002 or a Class 3 or Class 2 felony under the Illinois Securities Law of 1953 or if in violation of Subsection (c) for a period of five years from the date of conviction. Every bid submitted to and contract executed by the State and every subcontract subject to Section 20-120 of the Code shall contain a certification by the bidder, contractor, or subcontractor, respectively, that the bidder, contractor, or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO shall declare the related contract void if any of the certifications completed pursuant to this Section are false.

E. Section 42 of the Environmental Protection Act

The bidder or contractor or subcontractor, respectively, certifies in accordance with 30 ILCS 500/50-14 that the bidder, contractor, or subcontractor, is not barred from being awarded a contract or entering into a subcontract under this Section which prohibits the bidding on or entering into contracts with the State of Illinois or a State agency, or entering into any subcontract, that is subject to the Code by a person or business found by a court or the Pollution Control Board to have committed a willful or knowing violation of Section 42 of the Environmental Protection Act for a period of five years from the date of the order. The bidder or contractor or subcontractor, respectively, acknowledges that the CPO may declare the contract void if this certification is false.

F. Educational Loan

Section 3 of the Educational Loan Default Act provides no State agency shall contract with an individual for goods or services if that individual is in default, as defined in Section 2 of this Act, on an educational loan. Any contract used by any State agency shall include a statement certifying that the individual is not in default on an educational loan as provided in this Section.

The bidder, if an individual as opposed to a corporation, partnership or other form of business organization, certifies that the bidder is not in default on an educational loan as provided in Section 3 of the Act.

G. Bid-Rigging/Bid Rotating

Section 33E-11 of the Criminal Code of 2012 provides:

(a) Every bid submitted to and public contract executed pursuant to such bid by the State or a unit of local government shall contain a certification by the prime contractor that the prime contractor is not barred from contracting with any unit of State or local government as a result of a violation of either Section 33E-3 or 33E-4 of this Article.

(b) A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

A violation of Section 33E-3 would be represented by a conviction of the crime of bid-rigging which, in addition to Class 3 felony sentencing, provides that any person convicted of this offense or any similar offense of any state or the United States which contains the same elements as this offense shall be barred for 5 years from the date of conviction from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of such corporation if the employee so convicted is no longer employed by the corporation and: (1) it has been finally adjudicated not guilty or (2) if it demonstrates to the governmental entity with which it seeks to contract and that entity finds that the commission of the offense was neither authorized, requested, commanded, nor performed by a director, officer or a high managerial agent in behalf of the corporation.

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A violation of Section 33E-4 would be represented by a conviction of the crime of bid-rotating which, in addition to Class 2 felony sentencing, provides that any person convicted of this offense or any similar offense of any state or the United States which contains the same elements as this offense shall be permanently barred from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of such corporation if the employee so convicted is no longer employed by the corporation and: (1) it has been finally adjudicated not guilty or (2) if it demonstrates to the governmental entity with which it seeks to contract and that entity finds that the commission of the offense was neither authorized, requested, commanded, nor performed by a director, officer or a high managerial agent in behalf of the corporation.

The bidder certifies that it is not barred from contracting with the Department by reason of a violation of either Section 33E-3 or Section 33E-4.

H. International Anti-Boycott

Section 5 of the International Anti-Boycott Certification Act provides every contract entered into by the State of Illinois for the manufacture, furnishing, or purchasing of supplies, material, or equipment or for the furnishing of work, labor, or services, in an amount exceeding the threshold for small purchases according to the purchasing laws of this State or \$10,000.00, whichever is less, shall contain certification, as a material condition of the contract, by which the contractor agrees that neither the contractor nor any substantially-owned affiliated company is participating or shall participate in an international boycott in violation of the provisions of the U.S. Export Administration Act of 1979 or the regulations of the U.S. Department of Commerce promulgated under that Act.

The bidder makes the certification set forth in Section 5 of the Act.

I. Drug Free Workplace

The Illinois "Drug Free Workplace Act" applies to this contract and it is necessary to comply with the provisions of the "Act" if the contractor is a corporation, partnership, or other entity (including a sole proprietorship) which has 25 or more employees.

The bidder certifies that if awarded a contract in excess of \$5,000 it will provide a drug free workplace in compliance with the provisions of the Act.

J. Disclosure of Business Operations in Iran

Section 50-36 of the Code, 30ILCS 500/50-36 provides that each bid, offer, or proposal submitted for a State contract shall include a disclosure of whether or not the Company acting as the bidder, offeror, or proposing entity, or any of its corporate parents or subsidiaries, within the 24 months before submission of the bid, offer, or proposal had business operations that involved contracts with or provision of supplies or services to the Government of Iran, companies in which the Government of Iran has any direct or indirect equity share, consortiums or projects commissioned by the Government of Iran, or companies involved in consortiums or projects commissioned by the Government of Iran and either of the following conditions apply:

- (1) More than 10% of the Company's revenues produced in or assets located in Iran involve oil-related activities or mineral-extraction activities; less than 75% of the Company's revenues produced in or assets located in Iran involve contracts with or provision of oil-related or mineral-extraction products or services to the Government of Iran or a project or consortium created exclusively by that government; and the Company has failed to take substantial action.
- (2) The Company has, on or after August 5, 1996, made an investment of \$20 million or more, or any combination of investments of at least \$10 million each that in the aggregate equals or exceeds \$20 million in any 12-month period, which directly or significantly contributes to the enhancement of Iran's ability to develop petroleum resources of Iran.

The terms "Business operations", "Company", "Mineral-extraction activities", "Oil-related activities", "Petroleum resources", and "Substantial action" are all defined in the Code.

Failure to make the disclosure required by the Code shall cause the bid, offer or proposal to be considered not responsive. The disclosure will be considered when evaluating the bid or awarding the contract. The name of each Company disclosed as doing business or having done business in Iran will be provided to the State Comptroller.

Check the appropriate statement:

Company has no business operations in Iran to disclose.

Company has business operations in Iran as disclosed the attached document.

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K. Apprenticeship and Training Certification (Does not apply to federal aid projects)

In accordance with the provisions of Section 30-22 (6) of the Code, the bidder certifies that it is a participant, either as an individual or as part of a group program, in the approved apprenticeship and training programs applicable to each type of work or craft that the bidder will perform with its own forces. The bidder further certifies for work that will be performed by subcontract that each of its subcontractors submitted for approval either (a) is, at the time of such bid, participating in an approved, applicable apprenticeship and training program; or (b) will, prior to commencement of performance of work pursuant to this contract, begin participation in an approved apprenticeship and training program applicable to the work of the subcontract. The Department, at any time before or after award, may require the production of a copy of each applicable Certificate of Registration issued by the United States Department of Labor evidencing such participation by the contractor and any or all of its subcontractors. Applicable apprenticeship and training programs are those that have been approved and registered with the United States Department of Labor. The bidder shall list in the space below, the official name of the program sponsor holding the Certificate of Registration for all of the types of work or crafts in which the bidder is a participant and that will be performed with the bidder's forces. Types of work or craft work that will be subcontracted shall be included and listed as subcontract work. The list shall also indicate any type of work or craft job category that does not have an applicable apprenticeship or training program. **The bidder is responsible for making a complete report and shall make certain that each type of work or craft job category that will be utilized on the project as reported on the Construction Employee Workforce Projection (Form BC-1256) and returned with the bid is accounted for and listed.**

NA-FEDERAL

The requirements of this certification and disclosure are a material part of the contract, and the contractor shall require this certification provision to be included in all approved subcontracts. In order to fulfill this requirement, it shall not be necessary that an applicable program sponsor be currently taking or that it will take applications for apprenticeship, training or employment during the performance of the work of this contract.

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L. Political Contributions and Registration with the State Board of Elections

Sections 20-160 and 50-37 of the Code regulate political contributions from business entities and any affiliated entities or affiliated persons bidding on or contracting with the state. Generally under Section 50-37, any business entity, and any affiliated entity or affiliated person of the business entity, whose current year contracts with all state agencies exceed an awarded value of \$50,000, are prohibited from making any contributions to any political committees established to promote the candidacy of the officeholder responsible for the awarding of the contracts or any other declared candidate for that office for the duration of the term of office of the incumbent officeholder or a period 2 years after the termination of the contract, whichever is longer. Any business entity and affiliated entities or affiliated persons whose state contracts in the current year do not exceed an awarded value of \$50,000, but whose aggregate pending bids and proposals on state contracts exceed \$50,000, either alone or in combination with contracts not exceeding \$50,000, are prohibited from making any political contributions to any political committee established to promote the candidacy of the officeholder responsible for awarding the pending contract during the period beginning on the date the invitation for bids or request for proposals is issued and ending on the day after the date of award or selection if the entity was not awarded or selected. Section 20-160 requires certification of registration of affected business entities in accordance with procedures found in Section 9-35 of The Election Code.

By submission of a bid, the contractor business entity acknowledges and agrees that it has read and understands Sections 20-160 and 50-37 of the Code, and that it makes the following certification:

The undersigned bidder certifies that it has registered as a business with the State Board of Elections and acknowledges a continuing duty to update the registration in accordance with the above referenced statutes. If the business entity is required to register, the CPO shall verify that it is in compliance on the date the bid or proposal is due. The CPO shall not accept a bid or proposal if the business entity is not in compliance with the registration requirements.

These requirements and compliance with the above referenced statutory sections are a material part of the contract, and any breach thereof shall be cause to void the contract under Section 50-60 of the Code. This provision does not apply to Federal-aid contracts.

M. Lobbyist Disclosure

Section 50-38 of the Code requires that any bidder or offeror on a State contract that hires a person required to register under the Lobbyist Registration Act to assist in obtaining a contract shall:

- (i) Disclose all costs, fees, compensation, reimbursements, and other remunerations paid or to be paid to the lobbyist related to the contract,
- (ii) Not bill or otherwise cause the State of Illinois to pay for any of the lobbyist's costs, fees, compensation, reimbursements, or other remuneration, and
- (iii) Sign a verification certifying that none of the lobbyist's costs, fees, compensation, reimbursements, or other remuneration were billed to the State.

This information, along with all supporting documents, shall be filed with the agency awarding the contract and with the Secretary of State. The CPO shall post this information, together with the contract award notice, in the online Procurement Bulletin.

Pursuant to Subsection (c) of this Section, no person or entity shall retain a person or entity to attempt to influence the outcome of a procurement decision made under the Code for compensation contingent in whole or in part upon the decision or procurement. Any person who violates this subsection is guilty of a business offense and shall be fined not more than \$10,000.

Bidder acknowledges that it is required to disclose the hiring of any person required to register pursuant to the Illinois Lobbyist Registration Act (25 ILCS 170) in connection with this contract.

Bidder has not hired any person required to register pursuant to the Illinois Lobbyist Registration Act in connection with this contract.

Or

Bidder has hired the following persons required to register pursuant to the Illinois Lobbyist Registration Act in connection with the contract:

Name and address of person: _____
All costs, fees, compensation, reimbursements and other remuneration paid to said person: _____

I acknowledge, understand and accept these terms and conditions for the above certifications.

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IV. DISCLOSURES

- A. The disclosures hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. The bidder further certifies that the Department has received the disclosure forms for each bid.

The CPO may void the bid, or contract, respectively, if it is later determined that the bidder or subcontractor rendered a false or erroneous disclosure. A contractor or subcontractor may be suspended or debarred for violations of the Code. Furthermore, the CPO may void the contract and the surety providing the performance bond shall be responsible for completion of the contract.

B. Financial Interests and Conflicts of Interest

1. Section 50-35 of the Code provides that all bids of more than \$25,000 shall be accompanied by disclosure of the financial interests of the bidder. This disclosed information for the successful bidder, will be maintained as public information subject to release by request pursuant to the Freedom of Information Act, filed with the Procurement Policy Board, and shall be incorporated as a material term of the contract. Furthermore, pursuant to Section 5-5, the Procurement Policy Board may review a proposal, bid, or contract and issue a recommendation to void a contract or reject a proposal or bid based on any violation of the Code or the existence of a conflict of interest as provided in subsections (b) and (d) of Section 50-35.

The financial interests to be disclosed shall include ownership or distributive income share that is in excess of 5%, or an amount greater than 60% of the annual salary of the Governor, of the bidding entity or its parent entity, whichever is less, unless the contractor or bidder is a publicly traded entity subject to Federal 10K reporting, in which case it may submit its 10K disclosure in place of the prescribed disclosure. If a bidder is a privately held entity that is exempt from Federal 10K reporting, but has more than 200 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. The disclosure shall include the names, addresses, and dollar or proportionate share of ownership of each person making the disclosure, their instrument of ownership or beneficial relationship, and notice of any potential conflict of interest resulting from the current ownership or beneficial interest of each person making the disclosure having any of the relationships identified in Section 50-35 and on the disclosure form.
The current annual salary of the Governor is \$177,412.00.

In addition, all disclosures shall indicate any other current or pending contracts, proposals, leases, or other ongoing procurement relationships the bidding entity has with any other unit of state government and shall clearly identify the unit and the contract, proposal, lease, or other relationship.

2. Disclosure Forms. Disclosure Form A is attached for use concerning the individuals meeting the above ownership or distributive share requirements. A separate Disclosure Form A must be submitted with the bid for each individual meeting the above requirements. In addition, a second form (Disclosure Form B) provides for the disclosure of current or pending procurement relationships with other (non-IDOT) state agencies and a total ownership certification. **The forms must be included with each bid.**

C. Disclosure Form Instructions

Form A Instructions for Financial Information & Potential Conflicts of Interest

If the bidder is a publicly traded entity subject to Federal 10K reporting, the 10K Report may be submitted to meet the requirements of Form A. If a bidder is a privately held entity that is exempt from Federal 10K reporting, but has more than 200 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. If a bidder is not subject to Federal 10K reporting, the bidder must determine if any individuals are required by law to complete a financial disclosure form. To do this, the bidder should answer each of the following questions. A "YES" answer indicates Form A must be completed. If the answer to each of the following questions is "NO", then the NOT APPLICABLE STATEMENT on Form A must be signed and dated by a person that is authorized to execute contracts for the bidding company. Note: These questions are for assistance only and are not required to be completed.

1. Does anyone in your organization have a direct or beneficial ownership share of greater than 5% of the bidding entity or parent entity? YES ___ NO ___
2. Does anyone in your organization have a direct or beneficial ownership share of less than 5%, but which has a value greater than 60% of the annual salary of the Governor? YES ___ NO ___
3. Does anyone in your organization receive more than 60% of the annual salary of the Governor of the bidding entity's or parent entity's distributive income? YES ___ NO ___
4. Does anyone in your organization receive greater than 5% of the bidding entity's or parent entity's total distributive income, but which is less than 60% of the annual salary of the Governor? YES ___ NO ___

(Note: Only one set of forms needs to be completed per person per bid even if a specific individual would require a yes answer to more than one question.)

A "YES" answer to any of these questions requires the completion of Form A. The bidder must determine each individual in the bidding entity or the bidding entity's parent company that would cause the questions to be answered "Yes". Each form must be signed and dated by a person that is authorized to execute contracts for your organization. **Photocopied or stamped signatures are not acceptable.** The person signing can be, but does not have to be, the person for which the form is being completed. The bidder is responsible for the accuracy of any information provided.

If the answer to each of the above questions is "NO", then the NOT APPLICABLE STATEMENT of Form A must be signed and dated by a person that is authorized to execute contracts for your company.

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Form B: Instructions for Identifying Other Contracts & Procurement Related Information

Disclosure Form B must be completed for each bid submitted by the bidding entity. *Note: Checking the NOT APPLICABLE STATEMENT on Form A does not allow the bidder to ignore Form B. Form B must be completed, checked, and dated or the bidder may be considered nonresponsive and the bid will not be accepted.*

The Bidder shall identify, by checking Yes or No on Form B, whether it has any pending contracts (including leases), bids, proposals, or other ongoing procurement relationship with any other (non-IDOT) State of Illinois agency. If "No" is checked, the bidder only needs to complete the check box on the bottom of Form B. If "Yes" is checked, the bidder must do one of the following:

Option I: If the bidder did not submit an Affidavit of Availability to obtain authorization to bid, the bidder must list all non-IDOT State of Illinois agency pending contracts, leases, bids, proposals, and other ongoing procurement relationships. These items may be listed on Form B or on an attached sheet(s). Do not include IDOT contracts. Contracts with cities, counties, villages, etc. are not considered State of Illinois agency contracts and are not to be included. Contracts with other State of Illinois agencies such as the Department of Natural Resources or the Capital Development Board must be included. Bidders who submit Affidavits of Availability are suggested to use Option II.

Option II: If the bidder is required and has submitted an Affidavit of Availability in order to obtain authorization to bid, the bidder may write or type "See Affidavit of Availability" which indicates that the Affidavit of Availability is incorporated by reference and includes all non-IDOT State of Illinois agency pending contracts, leases, bids, proposals, and other ongoing procurement relationships. For any contracts that are not covered by the Affidavit of Availability, the bidder must identify them on Form B or on an attached sheet(s). These might be such things as leases.

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ILLINOIS DEPARTMENT OF TRANSPORTATION

Form A Financial Information & Potential Conflicts of Interest Disclosure

Contractor Name
Legal Address
City, State, Zip
Telephone Number Email Address Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Code (30 ILCS 500). Vendors desiring to enter into a contract with the State of Illinois must disclose the financial information and potential conflict of interest information as specified in this Disclosure Form. This information shall become part of the publicly available contract file. This Form A must be completed for bids in excess of \$25,000, and for all open-ended contracts. A publicly traded company may submit a 10K disclosure (or equivalent if applicable) in satisfaction of the requirements set forth in Form A. See Disclosure Form Instructions.

The current annual salary of the Governor is \$177,412.00.

DISCLOSURE OF FINANCIAL INFORMATION

- 1. Disclosure of Financial Information. The individual named below has an interest in the BIDDER (or its parent) in terms of ownership or distributive income share in excess of 5%, or an interest which has a value of more than 60% of the annual salary of the Governor. (Make copies of this form as necessary and attach a separate Disclosure Form A for each individual meeting these requirements)

FOR INDIVIDUAL (type or print information)
NAME:
ADDRESS
Type of ownership/distributable income share:
stock sole proprietorship Partnership other: (explain on separate sheet):
% or \$ value of ownership/distributable income share:

- 2. Disclosure of Potential Conflicts of Interest. Check "Yes" or "No" to indicate which, if any, of the following potential conflict of interest relationships apply. If the answer to any question is "Yes", please attach additional pages and describe.

(a) State employment, currently or in the previous 3 years, including contractual employment of services. Yes ___ No ___

If your answer is yes, please answer each of the following questions.

- 1. Are you currently an officer or employee of either the Capitol Development Board or the Illinois State Toll Highway Authority? Yes ___ No ___
2. Are you currently appointed to or employed by any agency of the State of Illinois? If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor provide the name the State agency for which you are employed and your annual salary.

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3. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of 100% of the annual salary of the Governor? Yes ___ No ___
4. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, are you and your spouse or minor children entitled to receive (i) more than 15% in aggregate of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of two times the salary of the Governor? Yes ___ No ___

(b) State employment of spouse, father, mother, son, or daughter, including contractual employment for services in the previous 2 years.

Yes ___ No ___

If your answer is yes, please answer each of the following questions.

1. Is your spouse or any minor children currently an officer or employee of the Capitol Development Board or the Illinois State Toll Highway Authority? Yes ___ No ___
2. Is your spouse or any minor children currently appointed to or employed by any agency of the State of Illinois? If your spouse or minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, provide the name of the spouse and/or minor children, the name of the State agency for which he/she is employed and his/her annual salary. _____
-
3. If your spouse or any minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess 100% of the annual salary of the Governor? Yes ___ No ___
4. If your spouse or any minor children are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, are you and your spouse or any minor children entitled to receive (i) more than 15% in the aggregate of the total distributable income from your firm, partnership, association or corporation, or (ii) an amount in excess of two times the salary of the Governor? Yes ___ No ___

(c) Elective status; the holding of elective office of the State of Illinois, the government of the United States, any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois currently or in the previous 3 years. Yes ___ No ___

(d) Relationship to anyone holding elective office currently or in the previous 2 years; spouse, father, mother, son, or daughter. Yes ___ No ___

(e) Appointive office; the holding of any appointive government office of the State of Illinois, the United State of America, or any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois, which office entitles the holder to compensation in excess of the expenses incurred in the discharge of that office currently or in the previous 3 years. Yes ___ No ___

(f) Relationship to anyone holding appointive office currently or in the previous 2 years; spouse, father, mother, son, or daughter. Yes ___ No ___

(g) Employment, currently or in the previous 3 years, as or by any registered lobbyist of the State government. Yes ___ No ___

RETURN WITH BID

(h) Relationship to anyone who is or was a registered lobbyist in the previous 2 years; spouse, father, mother, son, or daughter. Yes ___ No ___

(i) Compensated employment, currently or in the previous 3 years, by any registered election or reelection committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes ___ No ___

(j) Relationship to anyone; spouse, father, mother, son, or daughter; who was a compensated employee in the last 2 years by any registered election or re-election committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes ___ No ___

3. Communication Disclosure.

Disclose the name and address of each lobbyist and other agent of the bidder or offeror who is not identified in Section 2 of this form, who is has communicated, is communicating, or may communicate with any State officer or employee concerning the bid or offer. This disclosure is a continuing obligation and must be promptly supplemented for accuracy throughout the process and throughout the term of the contract. If no person is identified, enter "None" on the line below:

Name and address of person(s): _____

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4. Debarment Disclosure. For each of the persons identified under Sections 2 and 3 of this form, disclose whether any of the following has occurred within the previous 10 years: debarment from contracting with any governmental entity; professional licensure discipline; bankruptcies; adverse civil judgments and administrative findings; and criminal felony convictions. This disclosure is a continuing obligation and must be promptly supplemented for accuracy throughout the procurement process and term of the contract. If no person is identified, enter "None" on the line below:

Name of person(s): _____

Nature of disclosure: _____

APPLICABLE STATEMENT

This Disclosure Form A is submitted on behalf of the INDIVIDUAL named on previous page. Under penalty of perjury, I certify the contents of this disclosure to be true and accurate to the best of my knowledge.

Completed by: _____
Signature of Individual or Authorized Representative Date

NOT APPLICABLE STATEMENT

Under penalty of perjury, I have determined that no individuals associated with this organization meet the criteria that would require the completion of this Form A.

This Disclosure Form A is submitted on behalf of the CONTRACTOR listed on the previous page.

Signature of Authorized Representative Date

The bidder has a continuing obligation to supplement these disclosures under Sec. 50-35 of the Code.

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ILLINOIS DEPARTMENT OF TRANSPORTATION

Form B Other Contracts & Financial Related Information Disclosure

Contractor Name, Legal Address, City, State, Zip, Telephone Number, Email Address, Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Code (30 ILCS 500). This information shall become part of the publicly available contract file. This Form B must be completed for bids in excess of \$25,000, and for all open-ended contracts.

DISCLOSURE OF OTHER CONTRACTS AND PROCUREMENT RELATED INFORMATION

1. Identifying Other Contracts & Procurement Related Information. The BIDDER shall identify whether it has any pending contracts (including leases), bids, proposals, or other ongoing procurement relationship with any other State of Illinois agency: Yes ___ No ___

If "No" is checked, the bidder only needs to complete the signature box on the bottom of this page.

2. If "Yes" is checked. Identify each such relationship by showing State of Illinois agency name and other descriptive information such as bid or project number (attach additional pages as necessary). SEE DISCLOSURE FORM INSTRUCTIONS:

THE FOLLOWING STATEMENT MUST BE CHECKED

Signature of Authorized Representative, Date

OWNERSHIP CERTIFICATION

Please certify that the following statement is true if the individuals for all submitted Form A disclosures do not total 100% of ownership.

Any remaining ownership interest is held by individuals receiving less than \$106,447.20 of the bidding entity's or parent entity's distributive income or holding less than a 5% ownership interest.

Yes No N/A (Form A disclosure(s) established 100% ownership)

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SPECIAL NOTICE TO CONTRACTORS

The following requirements of the Illinois Department of Human Rights' Rules and Regulations are applicable to bidders on all construction contracts advertised by the Illinois Department of Transportation:

CONSTRUCTION EMPLOYEE UTILIZATION PROJECTION

- (a) All bidders on construction contracts shall complete and submit, along with and as part of their bids, a Bidder's Employee Utilization Form (Form BC-1256) setting forth a projection and breakdown of the total workforce intended to be hired and/or allocated to such contract work by the bidder including a projection of minority and female employee utilization in all job classifications on the contract project.
- (b) The Department of Transportation shall review the Employee Utilization Form, and workforce projections contained therein, of the contract awardee to determine if such projections reflect an underutilization of minority persons and/or women in any job classification in accordance with the Equal Employment Opportunity Clause and Section 7.2 of the Illinois Department of Human Rights' Rules and Regulations for Public Contracts adopted as amended on September 17, 1980. If it is determined that the contract awardee's projections reflect an underutilization of minority persons and/or women in any job classification, it shall be advised in writing of the manner in which it is underutilizing and such awardee shall be considered to be in breach of the contract unless, prior to commencement of work on the contract project, it submits revised satisfactory projections or an acceptable written affirmative action plan to correct such underutilization including a specific timetable geared to the completion stages of the contract.
- (c) The Department of Transportation shall provide to the Department of Human Rights a copy of the contract awardee's Employee Utilization Form, a copy of any required written affirmative action plan, and any written correspondence related thereto. The Department of Human Rights may review and revise any action taken by the Department of Transportation with respect to these requirements.

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**Contract No. 68683
PEORIA County
Section 105;(72-7HB)BY
Project ACM-000S(983)
Route FAU 6584/6585
District 4 Construction Funds**

PART II. WORKFORCE PROJECTION - continued

- B. Included in "Total Employees" under Table A is the total number of **new hires** that would be employed in the event the undersigned bidder is awarded this contract.

The undersigned bidder projects that: (number) _____ new hires would be recruited from the area in which the contract project is located; and/or (number) _____ new hires would be recruited from the area in which the bidder's principal office or base of operation is located.

- C. Included in "Total Employees" under Table A is a projection of numbers of persons to be employed directly by the undersigned bidder as well as a projection of numbers of persons to be employed by subcontractors.

The undersigned bidder estimates that (number) _____ persons will be directly employed by the prime contractor and that (number) _____ persons will be employed by subcontractors.

PART III. AFFIRMATIVE ACTION PLAN

- A. The undersigned bidder understands and agrees that in the event the foregoing minority and female employee utilization projection included under **PART II** is determined to be an underutilization of minority persons or women in any job category, and in the event that the undersigned bidder is awarded this contract, he/she will, prior to commencement of work, develop and submit a written Affirmative Action Plan including a specific timetable (geared to the completion stages of the contract) whereby deficiencies in minority and/or female employee utilization are corrected. Such Affirmative Action Plan will be subject to approval by the contracting agency and the **Department of Human Rights**.
- B. The undersigned bidder understands and agrees that the minority and female employee utilization projection submitted herein, and the goals and timetable included under an Affirmative Action Plan if required, are deemed to be part of the contract specifications.

Company _____ Telephone Number _____

Address _____

NOTICE REGARDING SIGNATURE

The Bidder's signature on the Proposal Signature Sheet will constitute the signing of this form. The following signature block needs to be completed only if revisions are required.

Signature: _____ Title: _____ Date: _____

- Instructions: All tables must include subcontractor personnel in addition to prime contractor personnel.
- Table A - Include both the number of employees that would be hired to perform the contract work and the total number currently employed (Table B) that will be allocated to contract work, and include all apprentices and on-the-job trainees. The "Total Employees" column should include all employees including all minorities, apprentices and on-the-job trainees to be employed on the contract work.
- Table B - Include all employees currently employed that will be allocated to the contract work including any apprentices and on-the-job trainees currently employed.
- Table C - Indicate the racial breakdown of the total apprentices and on-the-job trainees shown in Table A.

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ADDITIONAL FEDERAL REQUIREMENTS

In addition to the Required Contract Provisions for Federal-Aid Construction Contracts (FHWA 1273), all bidders make the following certifications.

- A. By the execution of this proposal, the signing bidder certifies that the bidding entity has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action, in restraint of free competitive bidding in connection with the submitted bid. This statement made by the undersigned bidder is true and correct under penalty of perjury under the laws of the United States.
- B. CERTIFICATION, EQUAL EMPLOYMENT OPPORTUNITY:
1. Have you participated in any previous contracts or subcontracts subject to the equal opportunity clause. YES _____ NO _____
 2. If answer to #1 is yes, have you filed with the Joint Reporting Committee, the Director of OFCC, any Federal agency, or the former President's Committee on Equal Employment Opportunity, all reports due under the applicable filing requirements of those organizations?
YES _____ NO _____

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**Contract No. 68683
PEORIA County
Section 105;(72-7HB)BY
Project ACM-000S(983)
Route FAU 6584/6585
District 4 Construction Funds**

PROPOSAL SIGNATURE SHEET

The undersigned bidder hereby makes and submits this bid on the subject Proposal, thereby assuring the Department that all requirements of the Invitation for Bids and rules of the Department have been met, that there is no misunderstanding of the requirements of paragraph 3 of this Proposal, and that the contract will be executed in accordance with the rules of the Department if an award is made on this bid.

(IF AN INDIVIDUAL) Firm Name _____
Signature of Owner _____
Business Address _____

(IF A CO-PARTNERSHIP) Firm Name _____
By _____
Business Address _____
Name and Address of All Members of the Firm: _____

(IF A CORPORATION) Corporate Name _____
By _____
Signature of Authorized Representative _____
Typed or printed name and title of Authorized Representative _____
Attest _____
Signature _____
(IF A JOINT VENTURE, USE THIS SECTION FOR THE MANAGING PARTY AND THE SECOND PARTY SHOULD SIGN BELOW) Business Address _____

(IF A JOINT VENTURE) Corporate Name _____
By _____
Signature of Authorized Representative _____
Typed or printed name and title of Authorized Representative _____
Attest _____
Signature _____
Business Address _____

If more than two parties are in the joint venture, please attach an additional signature sheet.



This Annual Proposal Bid Bond shall become effective at 12:01 AM (CDST) on _____ and shall be valid until _____ 11:59 PM (CDST).

KNOW ALL PERSONS BY THESE PRESENTS, That We _____

as PRINCIPAL, and _____

as SURETY, and held jointly, severally and firmly bound unto the STATE OF ILLINOIS in the penal sum of 5 percent of the total bid price, or for the amount specified in the bid proposal under "Proposal Guaranty" in effect on the date of the Invitation for Bids, whichever is the lesser sum, well and truly to be paid unto said STATE OF ILLINOIS, for the payment of which we bind ourselves, our heirs, executors, administrators, successors and assigns.

THE CONDITION OF THE FOREGOING OBLIGATION IS SUCH that whereas, the PRINCIPAL may submit bid proposal(s) to the STATE OF ILLINOIS, acting through the Department of Transportation, for various improvements published in the Transportation Bulletin during the effective term indicated above.

NOW, THEREFORE, if the Department shall accept the bid proposal(s) of the PRINCIPAL; and if the PRINCIPAL shall, within the time and as specified in the bidding and contract documents; and if, after award by the Department, the PRINCIPAL shall enter into a contract in accordance with the terms of the bidding and contract documents including evidence of the required insurance coverages and providing such bond as specified with good and sufficient surety for the faithful performance of such contract and for the prompt payment of labor and material furnished in the prosecution thereof; or if, in the event of the failure of the PRINCIPAL to enter into such contract and to give the specified bond, the PRINCIPAL pays to the Department the difference not to exceed the penalty hereof between the amount specified in the bid proposal and such larger amount for which the Department may contract with another party to perform the work covered by said bid proposal, then this obligation shall be null and void, otherwise, it shall remain in full force and effect.

IN THE EVENT the Department determines the PRINCIPAL has failed to comply with any requirement as set forth in the preceding paragraph, then Surety shall pay the penal sum to the Department within fifteen (15) days of written demand therefor. If Surety does not make full payment within such period of time, the Department may bring an action to collect the amount owed. Surety is liable to the Department for all its expenses, including attorney's fees, incurred in any litigation in which it prevails either in whole or in part.

In TESTIMONY WHEREOF, the said PRINCIPAL has caused this instrument to be signed by its officer _____ day of _____ A.D., _____

In TESTIMONY WHEREOF, the said SURETY has caused this instrument to be signed by its officer _____ day of _____ A.D., _____

(Company Name)

(Company Name)

By _____
(Signature and Title)

By _____
(Signature of Attorney-in-Fact)

Notary for PRINCIPAL

Notary for SURETY

STATE OF _____
COUNTY OF _____

STATE OF _____
COUNTY OF _____

Signed and attested before me on _____ (date)

Signed and attested before me on _____ (date)

by _____
(Name of Notary Public)

by _____
(Name of Notary Public)

(Seal) _____
(Signature of Notary Public)

(Seal) _____
(Signature of Notary Public)

(Date Commission Expires)

(Date Commission Expires)

In lieu of completing the above section of the Annual Proposal Bid Bond form, the Principal may file an Electronic Bid Bond. By signing the proposal(s) the Principal is ensuring the identified electronic bid bond has been executed and the Principal and Surety are firmly bound unto the State of Illinois under the conditions of the bid bond as shown above.

Electronic Bid Bond ID #	Company/Bidder Name	Signature and Title
--------------------------	---------------------	---------------------

This bond may be terminated, at Surety's request, upon giving not less than thirty (30) days prior written notice of the cancellation/termination of the bond. Said written notice shall be issued to the Illinois Department of Transportation, Chief Contracts Official, 2300 South Dirksen Parkway, Springfield, Illinois, 62764, and shall be served in person, by receipted courier delivery or certified or registered mail, return receipt requested. Said notice period shall commence on the first calendar day following the Department's receipt of written cancellation/termination notice. Surety shall remain firmly bound to all obligations herein for proposals submitted prior to the cancellation/termination. Surety shall be released and discharged from any obligation(s) for proposals submitted for any letting or date after the effective date of cancellation/termination.



Item No. _____

Letting Date _____

KNOW ALL PERSONS BY THESE PRESENTS, That We _____

as PRINCIPAL, and _____

as SURETY, and held jointly, severally and firmly bound unto the STATE OF ILLINOIS in the penal sum of 5 percent of the total bid price, or for the amount specified in the bid proposal under "Proposal Guaranty" in effect on the date of the Invitation for Bids, whichever is the lesser sum, well and truly to be paid unto said STATE OF ILLINOIS, for the payment of which we bind ourselves, our heirs, executors, administrators, successors and assigns.

THE CONDITION OF THE FOREGOING OBLIGATION IS SUCH that whereas, the PRINCIPAL has submitted a bid proposal to the STATE OF ILLINOIS, acting through the Department of Transportation, for the improvement designated by the Transportation Bulletin Item Number and Letting Date indicated above.

NOW, THEREFORE, if the Department shall accept the bid proposal of the PRINCIPAL; and if the PRINCIPAL shall, within the time and as specified in the bidding and contract documents; and if, after award by the Department, the PRINCIPAL shall enter into a contract in accordance with the terms of the bidding and contract documents including evidence of the required insurance coverages and providing such bond as specified with good and sufficient surety for the faithful performance of such contract and for the prompt payment of labor and material furnished in the prosecution thereof; or if, in the event of the failure of the PRINCIPAL to enter into such contract and to give the specified bond, the PRINCIPAL pays to the Department the difference not to exceed the penalty hereof between the amount specified in the bid proposal and such larger amount for which the Department may contract with another party to perform the work covered by said bid proposal, then this obligation shall be null and void, otherwise, it shall remain in full force and effect.

IN THE EVENT the Department determines the PRINCIPAL has failed to comply with any requirement as set forth in the preceding paragraph, then Surety shall pay the penal sum to the Department within fifteen (15) days of written demand therefor. If Surety does not make full payment within such period of time, the Department may bring an action to collect the amount owed. Surety is liable to the Department for all its expenses, including attorney's fees, incurred in any litigation in which it prevails either in whole or in part.

In TESTIMONY WHEREOF, the said PRINCIPAL has caused this instrument to be signed by its officer
_____ day of _____ A.D., _____

In TESTIMONY WHEREOF, the said SURETY has caused this instrument to be signed by its officer
_____ day of _____ A.D., _____

(Company Name)

(Company Name)

By _____
(Signature and Title)

By _____
(Signature of Attorney-in-Fact)

Notary for PRINCIPAL

Notary for SURETY

STATE OF _____
COUNTY OF _____

STATE OF _____
COUNTY OF _____

Signed and attested before me on _____ (date)
by _____

Signed and attested before me on _____ (date)
by _____

(Name of Notary Public)

(Name of Notary Public)

(Seal) _____
(Signature of Notary Public)

(Seal) _____
(Signature of Notary Public)

(Date Commission Expires)

(Date Commission Expires)

In lieu of completing the above section of the Proposal Bid Bond form, the Principal may file an Electronic Bid Bond. By signing the proposal the Principal is ensuring the identified electronic bid bond has been executed and the Principal and Surety are firmly bound unto the State of Illinois under the conditions of the bid bond as shown above.

Electronic Bid Bond ID # _____ Company/Bidder Name _____ Signature and Title _____

(1) Policy

It is public policy that disadvantageded businesses as defined in 49 CFR Part 26 and the Special Provision shall have the maximum opportunity to participate in the performance of contracts financed in whole or in part with Federal or State funds. Consequently the requirements of 49 CFR Part 26 apply to this contract.

(2) Obligation

The contractor agrees to ensure that disadvantageded businesses as defined in 49 CFR Part 26 and the Special Provision have the maximum opportunity to participate in the performance of contracts or subcontracts financed in whole or in part with Federal or State funds. The contractor shall take all necessary and reasonable steps in accordance with 49 CFR Part 26 and the Special Provision to ensure that said businesses have the maximum opportunity to compete for and perform under this contract. The contractor shall not discriminate on the basis of race, color, national origin or sex in the award and performance of contracts.

(3) Project and Bid Identification

Complete the following information concerning the project and bid:

Route _____	Total Bid _____
Section _____	Contract DBE Goal _____ (Percent) _____ (Dollar Amount)
Project _____	
County _____	
Letting Date _____	
Contract No. _____	
Letting Item No. _____	

(4) Assurance

I, acting in my capacity as an officer of the undersigned bidder (or bidders if a joint venture), hereby assure the Department that on this project my company : (check one)

- Meets or exceeds contract award goals and has provided documented participation as follows:
Disadvantaged Business Participation _____ percent

Attached are the signed participation statements, forms SBE 2025, required by the Special Provision evidencing availability and use of each business participating in this plan and assuring that each business will perform a commercially useful function in the work of the contract.

- Failed to meet contract award goals and has included good faith effort documentation to meet the goals and that my company has provided participation as follows:

Disadvantaged Business Participation _____ percent

The contract goals should be accordingly modified or waived. Attached is all information required by the Special Provision in support of this request including good faith effort. Also attached are the signed participation statements, forms SBE 2025, required by the Special Provision evidencing availability and use of each business participating in this plan and assuring that each business will perform a commercially useful function in the work of the contract.

Company

By _____

Title _____

Date _____

The "as read" Low Bidder is required to comply with the Special Provision.	
Submit only one utilization plan for each project. The utilization plan shall be submitted in accordance with the special provision.	
Bureau of Small Business Enterprises 2300 South Dirksen Parkway Springfield, Illinois 62764	Local Let Projects Submit forms to the Local Agency

The Department of Transportation is requesting disclosure of information that is necessary to accomplish the purpose as outlined under State and Federal law. Disclosure of this information is **REQUIRED**. Failure to provide any information will result in the contract not being awarded. This form has been approved by the State Forms Manager Center.

PROPOSAL ENVELOPE



PROPOSALS

for construction work advertised for bids by the
Illinois Department of Transportation

Item No.	Item No.	Item No.

Submitted By:

Name:
Address:
Phone No.

Bidders should use an IDOT proposal envelope or affix this form to the front of a 10" x 13" envelope for the submittal of bids. If proposals are mailed, they should be enclosed in a second or outer envelope addressed to:

Engineer of Design and Environment - Room 326
Illinois Department of Transportation
2300 South Dirksen Parkway
Springfield, Illinois 62764

NOTICE

Individual bids, including Bid Bond and/or supplemental information if required, should be securely stapled.

CONTRACTOR OFFICE COPY OF CONTRACT SPECIFICATIONS

NOTICE

None of the following material needs to be returned with the bid package unless the special provisions require documentation and/or other information to be submitted.

**Contract No. 68683
PEORIA County
Section 105;(72-7HB)BY
Project ACM-000S(983)
Route FAU 6584/6585
District 4 Construction Funds**



Illinois Department of Transportation

SUBCONTRACTOR DOCUMENTATION

Public Acts 96-0795, 96-0920, and 97-0895 enacted substantial changes to the provisions of the Code (30 ILCS 500). Among the changes are provisions affecting subcontractors. The Contractor awarded this contract will be required as a material condition of the contract to implement and enforce the contract requirements applicable to subcontractors that entered into a contractual agreement with a total value of \$50,000 or more with a person or entity who has a contract subject to the Code and approved in accordance with article 108.01 of the Standard Specifications for Road and Bridge Construction.

If the Contractor seeks approval of subcontractors to perform a portion of the work, and approval is granted by the Department, the Contractor shall provide a copy of the subcontract to the Illinois Department of Transportation's CPO upon request within 15 calendar days after execution of the subcontract.

Financial disclosures required pursuant to Sec. 50-35 of the Code must be submitted for all applicable subcontractors. The subcontract shall contain the certifications required to be made by subcontractors pursuant to Article 50 of the Code. This Notice to Bidders includes a document incorporating all required subcontractor certifications and disclosures for use by the Contractor in compliance with this mandate. The document is entitled State Required Ethical Standards Governing Subcontractors.

RETURN WITH SUBCONTRACT

STATE ETHICAL STANDARDS GOVERNING SUBCONTRACTORS

Article 50 of the Code establishes the duty of all State CPOs, SPOs, and their designees to maximize the value of the expenditure of public moneys in procuring goods, services, and contracts for the State of Illinois and to act in a manner that maintains the integrity and public trust of State government. In discharging this duty, they are charged by law to use all available information, reasonable efforts, and reasonable actions to protect, safeguard, and maintain the procurement process of the State of Illinois.

The certifications hereinafter made by the subcontractor are each a material representation of fact upon which reliance is placed should the Department approve the subcontractor. The CPO may terminate or void the contract approval if it is later determined that the bidder or subcontractor rendered a false or erroneous certification. If a false certification is made by a subcontractor the contractor's submitted bid and the executed contract may not be declared void unless the contractor refuses to terminate the subcontract upon the State's request after a finding that the subcontractor's certification was false.

Section 50-2 of the Code provides that every person that has entered into a multi-year contract and every subcontractor with a multi-year subcontract shall certify, by July 1 of each fiscal year covered by the contract after the initial fiscal year, to the responsible CPO whether it continues to satisfy the requirements of Article 50 pertaining to the eligibility for a contract award. If a contractor or subcontractor is not able to truthfully certify that it continues to meet all requirements, it shall provide with its certification a detailed explanation of the circumstances leading to the change in certification status. A contractor or subcontractor that makes a false statement material to any given certification required under Article 50 is, in addition to any other penalties or consequences prescribed by law, subject to liability under the Whistleblower Reward and Protection Act for submission of a false claim.

A. Bribery

Section 50-5. Bribery.

(a) Prohibition. No person or business shall be awarded a contract or subcontract under this Code who:

(1) has been convicted under the laws of Illinois or any other state of bribery or attempting to bribe an officer or employee of the State of Illinois or any other state in that officer's or employee's official capacity; or

(2) has made an admission of guilt of that conduct that is a matter of record but has not been prosecuted for that conduct.

(b) Businesses. No business shall be barred from contracting with any unit of State or local government, or subcontracting under such a contract, as a result of a conviction under this Section of any employee or agent of the business if the employee or agent is no longer employed by the business and:

(1) the business has been finally adjudicated not guilty; or

(2) the business demonstrates to the governmental entity with which it seeks to contract, or which is signatory to the contract to which the subcontract relates, and that entity finds that the commission of the offense was not authorized, requested, commanded, or performed by a director, officer, or high managerial agent on behalf of the business as provided in paragraph (2) of subsection (a) of Section 5-4 of the Criminal Code of 2012.

(c) Conduct on behalf of business. For purposes of this Section, when an official, agent, or employee of a business committed the bribery or attempted bribery on behalf of the business and in accordance with the direction or authorization of a responsible official of the business, the business shall be chargeable with the conduct.

(d) Certification. Every bid submitted to and contract executed by the State, and every subcontract subject to Section 20-120 of the Code shall contain a certification by the contractor or the subcontractor, respectively, that the contractor or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO may declare the related contract void if any certifications required by this Section are false. A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

The contractor or subcontractor certifies that it is not barred from being awarded a contract under Section 50.5.

B. Felons

Section 50-10. Felons.

(a) Unless otherwise provided, no person or business convicted of a felony shall do business with the State of Illinois or any State agency, or enter into a subcontract, from the date of conviction until 5 years after the date of completion of the sentence for that felony, unless no person held responsible by a prosecutorial office for the facts upon which the conviction was based continues to have any involvement with the business.

(b) Certification. Every bid submitted to and contract executed by the State and every subcontract subject to Section 20-120 of the Code shall contain a certification by the bidder or contractor or subcontractor, respectively, that the bidder, contractor, or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO may declare the related contract void if any of the certifications required by this Section are false.

RETURN WITH SUBCONTRACT

C. Debt Delinquency

Section 50-11 and 50-12. Debt Delinquency.

The contractor or bidder or subcontractor, respectively, certifies that it, or any affiliate, is not barred from being awarded a contract or subcontract under the Code. Section 50-11 prohibits a person from entering into a contract with a State agency, or entering into a subcontract, if it knows or should know that it, or any affiliate, is delinquent in the payment of any debt to the State as defined by the Debt Collection Board. Section 50-12 prohibits a person from entering into a contract with a State agency, or entering into a subcontract, if it, or any affiliate, has failed to collect and remit Illinois Use Tax on all sales of tangible personal property into the State of Illinois in accordance with the provisions of the Illinois Use Tax Act. The bidder or contractor or subcontractor, respectively, further acknowledges that the CPO may declare the related contract void if this certification is false or if the bidder, contractor, or subcontractor, or any affiliate, is determined to be delinquent in the payment of any debt to the State during the term of the contract.

D. Prohibited Bidders, Contractors and Subcontractors

Section 50-10.5 and 50-60(c). Prohibited bidders, contractors and subcontractors.

The bidder or contractor or subcontractor, respectively, certifies in accordance with 30 ILCS 500/50-10.5 that no officer, director, partner or other managerial agent of the contracting business has been convicted of a felony under the Sarbanes-Oxley Act of 2002 or a Class 3 or Class 2 felony under the Illinois Securities Law of 1953 or if in violation of Subsection (c) for a period of five years from the date of conviction. Every bid submitted to and contract executed by the State and every subcontract subject to Section 20-120 of the Code shall contain a certification by the bidder, contractor, or subcontractor, respectively, that the bidder, contractor, or subcontractor is not barred from being awarded a contract or subcontract under this Section and acknowledges that the CPO shall declare the related contract void if any of the certifications completed pursuant to this Section are false.

E. Section 42 of the Environmental Protection Act

The bidder or contractor or subcontractor, respectively, certifies in accordance with 30 ILCS 500/50-14 that the bidder, contractor, or subcontractor, is not barred from being awarded a contract or entering into a subcontract under this Section which prohibits the bidding on or entering into contracts with the State of Illinois or a State agency, or entering into any subcontract, that is subject to the Code by a person or business found by a court or the Pollution Control Board to have committed a willful or knowing violation of Section 42 of the Environmental Protection Act for a period of five years from the date of the order. The bidder or contractor or subcontractor, respectively, acknowledges that the CPO may declare the contract void if this certification is false.

The undersigned, on behalf of the subcontracting company, has read and understands the above certifications and makes the certifications as required by law.

Name of Subcontracting Company

Authorized Officer

Date

RETURN WITH SUBCONTRACT
SUBCONTRACTOR DISCLOSURES

I. DISCLOSURES

- A.** The disclosures hereinafter made by the subcontractor are each a material representation of fact upon which reliance is placed. The subcontractor further certifies that the Department has received the disclosure forms for each subcontract.

The CPO may void the bid, contract, or subcontract, respectively, if it is later determined that the bidder or subcontractor rendered a false or erroneous disclosure. A contractor or subcontractor may be suspended or debarred for violations of the Code. Furthermore, the CPO may void the contract.

B. Financial Interests and Conflicts of Interest

1. Section 50-35 of the Code provides that all subcontracts with a total value of \$50,000 or more, from subcontractors identified in Section 20-120 of the Code, shall be accompanied by disclosure of the financial interests of the subcontractor. This disclosed information for the subcontractor, will be maintained as public information subject to release by request pursuant to the Freedom of Information Act, filed with the Procurement Policy Board, and shall be incorporated as a material term of the Prime Contractor's contract. Furthermore, pursuant to this Section, the Procurement Policy Board may recommend to allow or void a contract or subcontract based on a potential conflict of interest.

The financial interests to be disclosed shall include ownership or distributive income share that is in excess of 5%, or an amount greater than 60% of the annual salary of the Governor, of the subcontracting entity or its parent entity, whichever is less, unless the subcontractor is a publicly traded entity subject to Federal 10K reporting, in which case it may submit its 10K disclosure in place of the prescribed disclosure. If a subcontractor is a privately held entity that is exempt from Federal 10K reporting, but has more than 200 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. The disclosure shall include the names, addresses, and dollar or proportionate share of ownership of each person making the disclosure, their instrument of ownership or beneficial relationship, and notice of any potential conflict of interest resulting from the current ownership or beneficial interest of each person making the disclosure having any of the relationships identified in Section 50-35 and on the disclosure form.

The current annual salary of the Governor is \$177,412.00.

In addition, all disclosures shall indicate any other current or pending contracts, subcontracts, proposals, leases, or other ongoing procurement relationships the subcontracting entity has with any other unit of state government and shall clearly identify the unit and the contract, subcontract, proposal, lease, or other relationship.

2. Disclosure Forms. Disclosure Form A is attached for use concerning the individuals meeting the above ownership or distributive share requirements. A separate Disclosure Form A must be submitted with the bid for each individual meeting the above requirements. In addition, a second form (Disclosure Form B) provides for the disclosure of current or pending procurement relationships with other (non-IDOT) state agencies and a total ownership certification. **The forms must be included with each bid.**

C. Disclosure Form Instructions

Form A Instructions for Financial Information & Potential Conflicts of Interest

If the subcontractor is a publicly traded entity subject to Federal 10K reporting, the 10K Report may be submitted to meet the requirements of Form A. If a subcontractor is a privately held entity that is exempt from Federal 10K reporting, but has more than 200 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. If a subcontractor is not subject to Federal 10K reporting, the subcontractor must determine if any individuals are required by law to complete a financial disclosure form. To do this, the subcontractor should answer each of the following questions. A "YES" answer indicates Form A must be completed. If the answer to each of the following questions is "NO", then the **NOT APPLICABLE STATEMENT** on the second page of Form A must be signed and dated by a person that is authorized to execute contracts for the subcontracting company. Note: These questions are for assistance only and are not required to be completed.

1. Does anyone in your organization have a direct or beneficial ownership share of greater than 5% of the bidding entity or parent entity? YES ___ NO ___
2. Does anyone in your organization have a direct or beneficial ownership share of less than 5%, but which has a value greater than 60% of the annual salary of the Governor? YES ___ NO ___
3. Does anyone in your organization receive more than 60% of the annual salary of the Governor of the subcontracting entity's or parent entity's distributive income? YES ___ NO ___

(Note: Distributive income is, for these purposes, any type of distribution of profits. An annual salary is not distributive income.)

4. Does anyone in your organization receive greater than 5% of the subcontracting entity's or parent entity's total distributive income, but which is less than 60% of the annual salary of the Governor? YES ___ NO ___

(Note: Only one set of forms needs to be completed per person per subcontract even if a specific individual would require a yes answer to more than one question.)

A "YES" answer to any of these questions requires the completion of Form A. The subcontractor must determine each individual in the subcontracting entity or the subcontracting entity's parent company that would cause the questions to be answered "Yes". Each form must be signed and dated by a person that is authorized to execute contracts for your organization. **Photocopied or stamped signatures are not acceptable.** The person signing can be, but does not have to be, the person for which the form is being completed. The subcontractor is responsible for the accuracy of any information provided.

If the answer to each of the above questions is "NO", then the **NOT APPLICABLE STATEMENT** on page 2 of Form A must be signed and dated by a person that is authorized to execute contracts for your company.

RETURN WITH SUBCONTRACT

Form B: Instructions for Identifying Other Contracts & Procurement Related Information

Disclosure Form B must be completed for each subcontract submitted by the subcontracting entity. *Note: Checking the NOT APPLICABLE STATEMENT on Form A does not allow the subcontractor to ignore Form B. Form B must be completed, checked, and dated or the subcontract will not be approved.*

The Subcontractor shall identify, by checking Yes or No on Form B, whether it has any pending contracts, subcontracts, leases, bids, proposals, or other ongoing procurement relationship with any other (non-IDOT) State of Illinois agency. If "No" is checked, the subcontractor only needs to complete the check box on the bottom of Form B. If "Yes" is checked, the subcontractor must list all non-IDOT State of Illinois agency pending contracts, subcontracts, leases, bids, proposals, and other ongoing procurement relationships. These items may be listed on Form B or on an attached sheet(s). Contracts with cities, counties, villages, etc. are not considered State of Illinois agency contracts and are not to be included. Contracts or subcontracts with other State of Illinois agencies such as the Department of Natural Resources or the Capital Development Board must be included.

ILLINOIS DEPARTMENT OF TRANSPORTATION

Form A Subcontractor: Financial Information & Potential Conflicts of Interest Disclosure

Subcontractor Name, Legal Address, City, State, Zip, Telephone Number, Email Address, Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Code (30 ILCS 500). Subcontractors desiring to enter into a subcontract of a State of Illinois contract must disclose the financial information and potential conflict of interest information as specified in this Disclosure Form.

The current annual salary of the Governor is \$177,412.00.

DISCLOSURE OF FINANCIAL INFORMATION

1. Disclosure of Financial Information. The individual named below has an interest in the SUBCONTRACTOR (or its parent) in terms of ownership or distributive income share in excess of 5%, or an interest which has a value of more than 60% of the annual salary of the Governor.

FOR INDIVIDUAL (type or print information) NAME: ADDRESS Type of ownership/distributable income share: stock sole proprietorship Partnership other: (explain on separate sheet): % or \$ value of ownership/distributable income share:

2. Disclosure of Potential Conflicts of Interest. Check "Yes" or "No" to indicate which, if any, of the following potential conflict of interest relationships apply. If the answer to any question is "Yes", please attach additional pages and describe.

(a) State employment, currently or in the previous 3 years, including contractual employment of services. Yes ___ No ___

If your answer is yes, please answer each of the following questions.

1. Are you currently an officer or employee of either the Capitol Development Board or the Illinois State Toll Highway Authority? Yes ___ No ___

2. Are you currently appointed to or employed by any agency of the State of Illinois? If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, provide the name the State agency for which you are employed and your annual salary.

RETURN WITH SUBCONTRACT

3. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of 100% of the annual salary of the Governor?
Yes ___ No ___

4. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds 60% of the annual salary of the Governor, are you and your spouse or minor children entitled to receive (i) more than 15 % in the aggregate of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of two times the salary of the Governor?
Yes ___ No ___

(b) State employment of spouse, father, mother, son, or daughter, including contractual employment services in the previous 2 years.

Yes ___ No ___

If your answer is yes, please answer each of the following questions.

1. Is your spouse or any minor children currently an officer or employee of the Capitol Development Board or the Illinois State Toll Highway Authority?
Yes ___ No ___

2. Is your spouse or any minor children currently appointed to or employed by any agency of the State of Illinois? If your spouse or minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, provide the name of your spouse and/or minor children, the name of the State agency for which he/she is employed and his/her annual salary. _____

3. If your spouse or any minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of 100% of the annual salary of the Governor?
Yes ___ No ___

4. If your spouse or any minor children are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds 60% of the annual salary of the Governor, are you and your spouse or minor children entitled to receive (i) more than 15 % in the aggregate of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of two times the salary of the Governor?
Yes ___ No ___

(c) Elective status; the holding of elective office of the State of Illinois, the government of the United States, any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois currently or in the previous 3 years.
Yes ___ No ___

(d) Relationship to anyone holding elective office currently or in the previous 2 years; spouse, father, mother, son, or daughter.
Yes ___ No ___

(e) Appointive office; the holding of any appointive government office of the State of Illinois, the United States of America, or any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois, which office entitles the holder to compensation in excess of the expenses incurred in the discharge of that office currently or in the previous 3 years.
Yes ___ No ___

(f) Relationship to anyone holding appointive office currently or in the previous 2 years; spouse, father, mother, son, or daughter.
Yes ___ No ___

(g) Employment, currently or in the previous 3 years, as or by any registered lobbyist of the State government.
Yes ___ No ___

RETURN WITH SUBCONTRACT

(h) Relationship to anyone who is or was a registered lobbyist in the previous 2 years; spouse, father, mother, son, or daughter. Yes ___ No ___

(i) Compensated employment, currently or in the previous 3 years, by any registered election or reelection committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes ___ No ___

(j) Relationship to anyone; spouse, father, mother, son, or daughter; who was a compensated employee in the last 2 years by any registered election or re-election committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes ___ No ___

3 Communication Disclosure.

Disclose the name and address of each lobbyist and other agent of the bidder or offeror who is not identified in Section 2 of this form, who is has communicated, is communicating, or may communicate with any State officer or employee concerning the bid or offer. This disclosure is a continuing obligation and must be promptly supplemented for accuracy throughout the process and throughout the term of the contract. If no person is identified, enter "None" on the line below:

Name and address of person(s): _____

RETURN WITH SUBCONTRACT

4. Debarment Disclosure. For each of the persons identified under Sections 2 and 3 of this form, disclose whether any of the following has occurred within the previous 10 years: debarment from contracting with any governmental entity; professional licensure discipline; bankruptcies; adverse civil judgments and administrative findings; and criminal felony convictions. This disclosure is a continuing obligation and must be promptly supplemented for accuracy throughout the procurement process and term of the contract. If no person is identified, enter "None" on the line below:

Name of person(s): _____

Nature of disclosure: _____

APPLICABLE STATEMENT

This Disclosure Form A is submitted on behalf of the INDIVIDUAL named on previous page. Under penalty of perjury, I certify the contents of this disclosure to be true and accurate to the best of my knowledge.

Completed by: _____ Date _____
Signature of Individual or Authorized Officer

NOT APPLICABLE STATEMENT

Under penalty of perjury, I have determined that no individuals associated with this organization meet the criteria that would require the completion of this Form A.

This Disclosure Form A is submitted on behalf of the SUBCONTRACTOR listed on the previous page.

_____ Date _____
Signature of Authorized Officer

RETURN WITH SUBCONTRACT

ILLINOIS DEPARTMENT OF TRANSPORTATION

Form B
Subcontractor: Other Contracts & Financial Related Information Disclosure

Form with fields: Subcontractor Name, Legal Address, City, State, Zip, Telephone Number, Email Address, Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Code (30 ILCS 500). This information shall become part of the publicly available contract file. This Form B must be completed for subcontracts with a total value of \$50,000 or more, from subcontractors identified in Section 20-120 of the Code, and for all open-ended contracts.

DISCLOSURE OF OTHER CONTRACTS, SUBCONTRACTS, AND PROCUREMENT RELATED INFORMATION

1. Identifying Other Contracts & Procurement Related Information. The SUBCONTRACTOR shall identify whether it has any pending contracts, subcontracts, including leases, bids, proposals, or other ongoing procurement relationship with any other State of Illinois agency: Yes ___ No ___

If "No" is checked, the subcontractor only needs to complete the signature box on the bottom of this page.

2. If "Yes" is checked. Identify each such relationship by showing State of Illinois agency name and other descriptive information such as bid or project number (attach additional pages as necessary). SEE DISCLOSURE FORM INSTRUCTIONS:

THE FOLLOWING STATEMENT MUST BE CHECKED

Signature box with fields for Signature of Authorized Officer and Date

OWNERSHIP CERTIFICATION

Please certify that the following statement is true if the individuals for all submitted Form A disclosures do not total 100% of ownership

Any remaining ownership interest is held by individuals receiving less than \$106,447.20 of the bidding entity's or parent entity's distributive income or holding less than a 5% ownership interest.

Yes No N/A (Form A disclosure(s) established 100% ownership)



- 1. TIME AND PLACE OF OPENING BIDS.** Sealed proposals for the improvement described herein will be received by the Department of Transportation. Electronic bids are to be submitted to the electronic bidding system (ics-Integrated Contractors Exchange). Paper-based bids are to be submitted to the Chief Procurement Officer for the Department of Transportation in care of the Chief Contracts Official at the Harry R. Hanley Building, 2300 South Dirksen Parkway, in Springfield, Illinois until 10:00 o'clock a.m. April 25, 2014. All bids will be gathered, sorted, publicly opened and read in the auditorium at the Department of Transportation's Harry R. Hanley Building shortly after the 10:00 a.m. cut off time.
- 2. DESCRIPTION OF WORK.** The proposed improvement is identified and advertised for bids in the Invitation for Bids as:

**Contract No. 68683
PEORIA County
Section 105;(72-7HB)BY
Project ACM-000S(983)
Route FAU 6584/6585
District 4 Construction Funds**

This project consists of the reconstruction of Allen Road and Alta Lane from north of Townline Road to south of Alta Road including the reconstruction of SN 072-0146 over IL 6 and construction of a tunnel for the Rock Island Trail.

- 3. INSTRUCTIONS TO BIDDERS.** (a) This Notice, the invitation for bids, proposal and letter of award shall, together with all other documents in accordance with Article 101.09 of the Standard Specifications for Road and Bridge Construction, become part of the contract. Bidders are cautioned to read and examine carefully all documents, to make all required inspections, and to inquire or seek explanation of the same prior to submission of a bid.

(b) State law, and, if the work is to be paid wholly or in part with Federal-aid funds, Federal law requires the bidder to make various certifications as a part of the proposal and contract. By execution and submission of the proposal, the bidder makes the certification contained therein. A false or fraudulent certification shall, in addition to all other remedies provided by law, be a breach of contract and may result in termination of the contract.
- 4. AWARD CRITERIA AND REJECTION OF BIDS.** This contract will be awarded to the lowest responsive and responsible bidder considering conformity with the terms and conditions established by the Department in the rules, Invitation for Bids and contract documents. The issuance of plans and proposal forms for bidding based upon a prequalification rating shall not be the sole determinant of responsibility. The Department reserves the right to determine responsibility at the time of award, to reject any or all proposals, to readvertise the proposed improvement, and to waive technicalities.

By Order of the
Illinois Department of Transportation

Ann L. Schneider,
Secretary

INDEX
 FOR
 SUPPLEMENTAL SPECIFICATIONS
 AND RECURRING SPECIAL PROVISIONS

Adopted January 1, 2014

This index contains a listing of SUPPLEMENTAL SPECIFICATIONS, frequently used RECURRING SPECIAL PROVISIONS, and LOCAL ROADS AND STREETS RECURRING SPECIAL PROVISIONS.

ERRATA Standard Specifications for Road and Bridge Construction (Adopted 1-1-12) (Revised 1-1-14)

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STATE OF ILLINOIS

SPECIAL PROVISIONS

The following Special Provisions supplement the "Standard Specifications for Road and Bridge Construction, Adopted January 1, 2012 (Revised January 1, 2014)", the latest edition of the "Manual on Uniform Traffic Control Devices for Streets and Highways", and the "Manual of Test Procedures for Materials" in effect on the date of invitation for bids, and the "Supplemental Specifications and Recurring Special Provisions" indicated on the Check Sheet included herein, which apply to and govern the construction of FAU Route 6584/6585 (Allen Road) Project ACM-0005 (983), Section 105;(72-7HB)BY in Peoria County **Contract No. 68683** and in case of conflict with any part, or parts, of said Specifications, the said Special Provisions shall take precedence and shall govern.

LOCATION OF PROJECT

This project is located on Allen Road in Peoria, from just north of Town line Road to just south of Alta Road. This project also includes work on Illinois Route 6 at Allen road and work on Illinois Route 40 (Knoxville Avenue) at the northbound Illinois Route 6 exit ramp. Description of Project This project consists of bridge widening, concrete box culverts, Portland cement concrete pavement, hot-mix asphalt multi-use path, storm sewer, curb and gutter, temporary signals, signals, lighting, and signing

DATE OF COMPLETION (PLUS WORKING DAYS)

The Contractor shall schedule his operations so as to complete all work, except as specified below, and open the entire roadway to traffic on or before **November 20, 2015**. The Contractor shall note that this completion date is based on an expedited work schedule. The Contractor will be **allowed 15 working days**, after the November 20, 2015 completion date, to complete any remaining tree planting, lighting, and cleanup work.

REMOVAL OF ABANDONED UNDERGROUND UTILITIES

Effective January 15, 1996 Revised November 21, 1996

This work shall be completed in accordance with Article 105.07 of the Standard Specifications and the items outlined herein:

The cost of removal of abandoned or to be abandoned underground utilities shown on the plans are the responsibility of the owner. The Contractor shall make arrangements with the utility owner for removal and payment. The utility owner is listed in the plans under Status of Utilities.

Prior to removal of the abandoned facility, the owner shall be notified so that representatives can be present during the removal operation.

If an unknown abandoned utility is encountered, the Contractor will be paid for any removal required by the Engineer as extra work in accordance with Article 109.04 of the Standard Specifications.

UTILITIES – LOCATIONS/INFORMATION ON PLANS

Effective: November 8, 2013

The locations of existing water mains, gas mains, sewers, electric power lines, telephone lines, and other utilities as shown on the plans are based on field investigation and locations provided by the utility companies, but they are not guaranteed. Unless elevations are shown, all utility locations shown on the cross sections are based on the approximate depth supplied by the utility company. It shall be the Contractor's responsibility to ascertain their exact location from the utility companies and by field inspection.

LOCATION OF UNDERGROUND STATE MAINTAINED FACILITIES

Effective August 3, 2007 Revised July 31, 2009

The Contractor shall be responsible for locating existing and proposed IDOT electrical facilities (traffic signal, overhead lighting, Intelligent Transportation System, etc.) prior to performing any work at his/her own expense if required. The Contractor shall also be liable for any damage to IDOT facilities resulting from inaccurate locating.

The Contractor may obtain, on request, plans for existing electrical facilities from the Department.

The Contractor shall also be responsible for locating and providing protection for IDOT facilities during all phases of construction. If at any time the facilities are damaged, the Contractor shall immediately notify the Department and make all necessary arrangements for repair to the satisfaction of the Engineer. This work will not be paid for separately, but shall be included in the contract bid price.

RIGHT-OF-WAY RESTRICTIONS

Effective July 1, 1994

Add to Article 107.32: The Contractor shall be permitted to use the State right-of-way adjacent to closed lanes or spread median areas for short periods of time between (IL Route 6) Station 927+00 to Station 931+00 within the interchange of IL Route 6 and Allen Road to store materials; to park construction machinery; or to park or allow parking of any workman’s vehicles during the duration of this project.

When lanes are reopened to traffic, the Contractor shall arrange within a reasonable time period to clean up and restore areas where equipment or material has been stored on the right-of-way.

BORROW AND FURNISHED EXCAVATION

Effective March 7, 2000 Revised April 27, 2007

Add the following to the requirements of Article 204:

“Soils which demonstrate the following properties shall be restricted to the interior of the embankment and shall be covered on both sides and top with a minimum of 3 feet (900mm) of non-restricted soil not considered detrimental in terms of erosion potential or excess volume change. A restricted soil is defined as having any one of the following properties:”

- A grain size distribution with less than 35% passing the number 75um (#200) sieve.
- A plasticity index of less than 12.
- A liquid limit in excess of 50.

“All restricted and non-restricted embankment materials shall have the following minimum strengths for the indicated moistures:”

Immediate Bearing Value	Shear Strength At 95% Density *	Moisture
3.0	1000PSF (50 Kpa)	120%
4.0	1300 PSF (62 Kpa)	110%

*Granular Soils $\phi=35^\circ$

EMBANKMENT (RESTRICTIONS)

Effective January 21, 2005 Revised August 3, 2007

Add the following to the requirements of Article 205.04:

Gravel, crushed stone or soils having less than 35% passing the number 200 sieve and other materials as allowed by Article 202.03 of the standard specifications are further restricted. These further restricted materials are also limited to the interior of the embankment and shall have a minimum cover of 3' (1 m) of non-restricted soil (see "Borrow and Furnished Excavation" Special Provision). Alternating layers of further restricted material and cohesive soil will not be permitted. The further restricted materials may only be incorporated into the embankment by using one of the following procedures:

- a. The further restricted materials shall be placed in 4" lifts and disked with the underlying lift material until a uniform and homogenous material is formed having more than 35% passing the number 200 sieve.
- b. Sand, gravel or crushed stone embankment when placed on the existing ground surface will be drained using a 10' (3 m) by 10' (3 m) French drain consisting of nonwoven geotechnical fabric with 12" (0.3 m) of B-3 riprap. This shall be constructed on both sides of the embankment at the toe of the fore slope spaced 150' (46 m) apart. At locations requiring a French drain the 3' (1 m) cohesive cap shall not be installed within the 10' by 10' riprap area. If the Engineer determines that the existing ground is a granular free draining soil, the French drain may be deleted.
- c. Sand, gravel or crushed stone embankment when placed on top of a cohesive embankment will be drained with a permanent 4" (100 mm) underdrain system. The underdrain system shall consist of a longitudinal underdrain on both sides of the embankment and transverse underdrains spaced at 250' (75 m) centers. The underdrain shall consist of a 2' (0.6 m) deep by 1' (0.3 m) wide trench, backfilled with FA4 sand and a 4" (100 mm) diameter underdrain. In addition, both sides of the embankment will have a 6" (150 mm) diameter pipe drain which will drain the underdrain system and outletted into a permanent drainage structure or outletted by a headwall at the toe of the embankment.

The above work will not be paid for separately but shall be included in the cost of Earth Excavation, Furnished Excavation, or Borrow Excavation.

EMBANKMENT

Effective: July 1, 1990 Revised: November 1, 2007

Revise the third paragraph of Article 205.06 of the Standard Specifications to read:

All embankment shall be constructed with not more than 110% of optimum moisture content, determined according to AASHTO T 99 (Method C). The 110% of optimum moisture limit may be waived in free draining granular material when approved by the Engineer.

The Contractor may, at his option, add a drying agent to lower the moisture content as specified above. The drying agent must be approved by the Engineer prior to use. Extra compensation will not be allowed for the use of a drying agent but will be considered included in the cost of the various items of excavation.

MOWING

Effective December 11, 2001 Revised August 2, 2013

This work shall consist of mowing the roadway fore slopes to the ditch line or for a width of 15' (4.572 meters) from both edges of pavement or paved shoulder, whichever is less. At intersecting roadways, the mowing shall extend to the proposed right of way for a distance of 150' (45 m) on either side of the intersection. The height of the mowing shall not be more than 6" (150 mm). Equipment used shall be capable of completely severing all growth at the cutting height and distributing it evenly over the mowed area. The Contractor will not be required to mow continuously wet ditches and drainage ways, slopes greater than 1:3 (V: H), or areas which may be designated by the Engineer as not movable. Mowing shall be done within the project limits during the construction of the project as directed by the Engineer and prior to the final inspection of the project. Any subsequent mowing required to disperse mowed material shall be considered as included in the cost of the mowing. Debris encountered during mowing, which interferes with the mowing operation or is visible from the roadway shall be removed and disposed of according to Article 202.03.

Method of Measurement: Mowing will be measured for payment in acres of surface area mowed. Basis of Payment: This work will be paid for at the contract unit price per acre for MOWING.

STONE RIPRAP, CLASS B3

Effective November 5, 2010

This work shall be performed in accordance with Section 281. The aggregate shall meet an RR 3 gradation and "B" Quality except that the sodium sulfate loss shall not exceed 35%.

This work will be paid for at the contract unit price per Square Yard for STONE RIPRAP, CLASS B3. The filter fabric will be measured and paid for separately.

PROOF ROLLING

Effective April 23, 2004 Revised January 1, 2007

This work shall consist of proof rolling the subgrade with a fully loaded tandem axle dump truck and driver at the direction of the Engineer. The truck shall travel the subgrade in all of the proposed lanes of traffic in the presence of the Engineer.

This work will not be paid for separately, but considered included in the various earthwork pay items.

SUBGRADE TREATMENT

Effective July 1, 1990 Revised April 25, 2008

Revise first sentence of first paragraph of Article 301.04 as follows:

“When compacted, the subgrade shall have a minimum dry density of 95 percent of the standard laboratory dry density and a minimum immediate bearing value (IBV) of 4.”

Delete the second paragraph (including subparagraphs a, b, and c) of Article 301.04 of the Standard Specifications and replace it with the following:

“In cut sections the contractor responsible for the rough grading shall obtain not less than 95% of the standard laboratory density and not more than 110% of the optimum moisture for the top 1' (300mm) of the subgrade.

The Contractor may, at his/her option, add a drying agent to lower the moisture content as specified. The drying agent must be approved by the Engineer prior to use. Additional compensation will not be allowed for the use of a drying agent, but will be considered as included in the cost of the various earthwork items.”

In the first sentence of the third paragraph delete “above steps have” and replace with “work has.”

ANTI-STRIP ADDITIVE FOR HOT-MIX ASPHALT

Effective July 30, 2010

If an anti-stripping additive is required for any hot-mix asphalt in accordance with Article 1030.04(c), the cost of the additive will not be paid for separately, but shall be considered as included in the contract unit price bid for the hot-mix asphalt item(s) involved.

HOT-MIX ASPHALT – PRIME COAT (BMPR)

Effective: April 25, 2014

Revise Note 1 of Article 406.02 of the Standard Specifications to read:

"Note 1. The bituminous material used for prime coat shall be one of the types listed in the following table.

When emulsified asphalts are used, any dilution with water shall be performed by the emulsion producer. The emulsified asphalt shall be thoroughly agitated within 24 hours of application and show no separation of water and emulsion.

Application	Bituminous Material Types
Prime Coat on Brick, Concrete, or HMA Bases	SS-1, SS-1h, SS-1hP, SS-1vh, CSS-1, CSS-1h, CSS-1hP, HFE-90, RC-70
Prime Coat on Aggregate Bases	MC-30, PEP"

Revise Article 406.05(b) of the Standard Specifications to read:

"(b) Prime Coat. The bituminous material shall be prepared according to Article 403.05 and applied according to Article 403.10. The use of RC-70 shall be limited to air temperatures less than 60°F (15°C)."

(1) Brick, Concrete or HMA Bases. The base shall be cleaned of all dust, debris and any substance that will prevent the prime coat from adhering to the base. Cleaning shall be accomplished by sweeping and vacuuming or sweeping and air blasting methods, as approved by the Engineer. The base shall be free of standing water at the time of application. The prime coat shall be applied uniformly and at a rate that will provide a residual asphalt rate on the prepared surface as specified in the following table.

Type of Surface to be Primed	Residual Asphalt Rate lb./sq. ft. (kg/sq. m)
Milled HMA, Aged Non-Milled HMA, Milled Concrete, Non-Milled Concrete & Tined Concrete	0.05
Fog Coat between HMA Lifts, IL-4.75 & Brick	0.025

The bituminous material for the prime coat shall be placed one lane at a time. The primed lane shall remain closed until the prime coat is fully cured and does not pick up under traffic. When placing prime coat through an intersection where it is not possible to keep the lane closed, the prime coat may be covered immediately following its application with fine aggregate mechanically spread at a uniform rate of 2 to 4 lb./sq. yd. (1 to 2 kg/sq. m).

- (2) Aggregate Bases. The prime coat shall be applied uniformly and at a rate that will provide a residual asphalt rate on the prepared surface of 0.25 lb./sq. ft. \pm 0.01 (1.21 kg/sq. m \pm 0.05).

The prime coat shall be permitted to cure until the penetration has been approved by the Engineer, but at no time shall the curing period be less than 24 hours for MC-30 or four hours for PEP. Pools of prime occurring in the depressions shall be broomed or squeegeed over the surrounding surface the same day the prime coat is applied.

The base shall be primed 1/2 width at a time. The prime coat on the second half/width shall not be applied until the prime coat on the first half/width has cured so that it will not pick up under traffic.

The residual asphalt binder rate will be verified a minimum of once per type of surface to be primed as specified herein for which at least 2000 tons of HMA will be placed. The test will be according to the "Determination of Residual Asphalt in Prime and Tack Coat Materials" test procedure.

Prime coat shall be fully cured prior to placement of HMA to prevent pickup by haul trucks or paving equipment. If pickup occurs, paving shall cease in order to provide additional cure time.

Prime coat shall be placed no more than five days in advance of the placement of HMA. If after five days loss of prime coat is evident prior to covering with HMA, additional prime coat shall be placed as determined by the Engineer at no additional cost to the Department."

Revise the second paragraph of Article 406.13(b) of the Standard Specifications to read:

"Aggregate for covering prime coat will not be measured for payment."

Revise the first paragraph of Article 406.14 of the Standard Specifications to read:

"Prime Coat will be paid for at the contract unit price per pound (kilogram) of residual asphalt applied for BITUMINOUS MATERIALS (PRIME COAT), POLYMERIZED BITUMINOUS MATERIALS (PRIME COAT) or NON-TRACKING BITUMINOUS MATERIALS (PRIME COAT)."

Revise Article 1032.02 of the Standard Specifications to read:

"1032.02 Measurement. Asphalt binders, emulsified asphalts, rapid curing liquid asphalt, medium curing liquid asphalts, slow curing liquid asphalts, asphalt fillers, and road oils will be measured by weight.

A weight ticket for each truck load shall be furnished to the inspector. The truck shall be weighed at a location approved by the Engineer. The ticket shall show the weight of the empty truck (the truck being weighed each time before it is loaded), the weight of the loaded truck, and the net weight of the bituminous material.

When emulsion is used, the proportions of emulsion and any water added to the emulsion shall be shown on the Bill of Lading.

Payment will not be made for bituminous materials in excess of 105 percent of the amount specified by the Engineer."

Add the following to the table in article 1032.04 of the Standard Specifications:

"SS-1vh	160 – 180	70 – 80"
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Add the following to Article 1032.06 of the Standard Specifications:

"(g) Non Tracking Emulsified Asphalt SS-1vh:

Requirements for SS-1vh			
Test		SPEC	AASHTO Test Method
Saybolt Viscosity @ 25C,	SFS	20-200	T 72
Storage Stability, 24hr.,	%	1 max.	T 59
Residue by Evaporation,	%	50 min.	T 59
Sieve Test,	%	0.3 max.	T 59
Tests on Residue from Evaporation			
Penetration @25°C, 100g., 5 sec., dmm		20 max.	T 49
Softening Point,	°C	65 min.	T 53
Solubility,	%	97.5 min.	T 44
Orig. DSR @ 82°C,	kPa	1.00 min.	T 315"

Revise the last table of Article 1032.06 to read:

"Grade	Use
SS-1, SS-1h, CSS-1, CSS-1h, HFE-90, SS-1hP, CSS-1hP, SS-1vh	Prime or fog seal
PEP	Bituminous surface treatment prime
RS-2, HFE-90, HFE-150, HFE-300, CRSP, HFP, CRS-2, HFRS-2	Bituminous surface treatment
CSS-1h Latex Modified	Micro surfacing"

HOT-MIX ASPHALT SURFACE COURSE SURFACE TESTS

Effective: November 1, 2003 Revised January 1, 2007

The Contractor shall provide a person to operate the straight edge in accordance with Article 406.11 of the Standard Specifications and communicate with IDOT personnel to minimize the surface course bumps. If surface course bumps cannot be removed at this time, IDOT personnel will record the locations and provide deductions as stated in Article 406.11.

PAYMENT FOR USE OF MATERIAL TRANSFER DEVICE

Effective April 23, 2010

This work shall be performed as specified in the plans and specifications herein.

No payment will be made for tonnages of HMA items required to be placed with a material transfer device, but were not able to be placed with a material transfer device.

The maximum tonnage eligible for payment when placed with the material transfer device will be limited to the final pay quantity of the pay items placed.

CLASS B PATCHES, TYPE II, 10"

Effective January 1, 1999 Revised November 1, 2007

This work shall consist of pavement patching in accordance with applicable portions of Section 442 except as herein specified.

The patching mixture as specified in the Standard Specifications shall be either Class PP-2, PP-3, or PP-4.

PIPE CULVERTS

Effective July 1, 1990 Revised January 1, 2007

Add the following sentence to the sixth paragraph of Article 542.04(d): "All connecting bands shall be a minimum of 24" (600 mm) wide".

STORM SEWER, (WATER MAIN QUALITY PIPE)

Effective January 1, 2011

Revised January 1, 2012

This work consists of constructing storm sewer to meet water main standards, as required by the IEPA or when otherwise specified. The work shall be performed in accordance with applicable parts of Section 550 of the Standard Specifications, applicable sections of the current edition of the IEPA Regulations (Title 35 of the Illinois Administrative Code, Subtitle F, Chapter II, Section 653.119), the applicable sections of the current edition of the "Standard Specifications for Water and Sewer Main Construction in Illinois", and as herein specified.

This provision shall govern the installation of all storm sewers which do not meet IEPA criteria for separation distance between storm sewers and water mains. Separation criteria for storm sewers placed adjacent to water mains and water service lines are as follows:

- (1) Water mains and water service lines shall be located at least 10 feet (3.05 meters) horizontally from any existing or proposed drain, storm sewer, sanitary sewer, or sewer service connections.
- (2) Water mains and water service lines may be located closer than 10 feet (3.05 meters) to a sewer line when:
 - (a) Local conditions prevent a lateral separation of 10 feet (3.05 meters); and
 - (b) The water main or water service invert is 18 inches (460 mm) above the crown of the sewer; and
 - (c) The water main or water service is either in a separate trench or in the same trench on an undisturbed earth shelf located to one side of the sewer.
- (3) A water main or water service shall be separated from a sewer so that its invert is a minimum of 18 inches (460 mm) above the crown of the drain or sewer whenever water mains or services cross storm sewers, sanitary sewers or sewer service connections. The vertical separation shall be maintained for that portion of the water main or water services located within 10 feet (3.05 meters) horizontally of any sewer or drain crossed.

When it is impossible to meet (1), (2) or (3) above, the storm sewer shall be constructed of concrete pressure pipe, slip-on or mechanical joints ductile iron pipe, or PVC pipe equivalent to water main standards of construction. Construction shall extend on each side of the crossing until the perpendicular distance from the water main or water service to the sewer or drain line is at least 10 feet (3.05 meters). Storm sewer meeting water main requirements shall be constructed of the following pipe materials:

Concrete Pressure Pipe

Concrete pressure pipe shall conform to the latest ANSI/AWWA C300, C301, C302, or C303.

Joints shall conform to Article 41-2.07B of the "Standard Specifications for Water and Sewer Main Construction in Illinois."

Ductile Iron Pipe

Ductile Iron pipe shall conform to ANSI A 21.51 (AWWA C151), class or thickness designed per ANSI A 21.50 (AWWA C150), tar (seal) coated and/or cement lined per ANSI A 21.4 (AWWA C104), with a mechanical or rubber ring (slip seal or push on) joints.

Joints for ductile iron pipe shall be in accordance with the following applicable specifications.

- | | | |
|----------------------|---|--------------------|
| 1. Mechanical Joints | - | AWWA C111 and C600 |
| 2. Push-On Joints | - | AWWA C111 and C600 |

Plastic Pipe

Plastic pipe shall be marked with the manufacturer's name (or trademark); ASTM or AWWA specification; Schedule Number, Dimension Ratio (DR) Number or Standard Dimension Ratio (SDR) Number; and Cell Class. The pipe and fittings shall also meet NSF Standard 14, and bear the NSF seal of approval. Fittings shall be compatible with the type of pipe used. The plastic pipe options shall be in accordance with the following:

1. Polyvinyl Chloride (PVC) conforming to ASTM Standard D 1785. Schedule 80 is the minimum required for all pipe sizes, except when the pipe is to be threaded, and then it shall be Schedule 120. It shall be made from PVC compound meeting ASTM D 1784, Class 12454.
2. Polyvinyl Chloride (PVC) conforming to ASTM D 2241. A minimum wall thickness of SDR 26 is required for all pipe sizes (Note: The lower the SDR number, the higher the wall thickness and pressure rating). It shall be made from PVC compound meeting ASTM D 1784, Class 12454.
3. Chlorinated Polyvinyl Chloride (CPVC) conforming to ASTM f 441. A minimum of Schedule 80 is required for all pipe sizes. Threaded joints are not allowed. It shall be made from CPVC compound meeting ASTM D 1784, Class 23447.
4. Chlorinated Polyvinyl Chloride (CPVC) conforming to ASTM F 442. A minimum wall thickness of SDR 26 is required for all pipe sizes (Note: The lower the SDR number, the higher the wall thickness and pressure rating). It shall be made from CPVC compound meeting ASTM D 1784.

5. Polyvinyl Chloride (PVC) conforming to ANSI/AWWA C900. A minimum of wall thickness of DR 25 is required for all pipe sizes (Note: The lower the DR number, the higher the wall thickness and pressure rating). It shall be made from PVC compound meeting ASTM D 1784, Class 12454.
6. Polyvinyl Chloride (PVC) conforming to ANSI/AWWA C905. A minimum of wall thickness of DR 26 is required for all pipe sizes (Note: The lower the DR number, the higher the wall thickness and pressure rating). It shall be made from PVC compound meeting ASTM D 1784, Class 12454.

Joining of plastic pipe shall be by push-on joint, solvent welded joint, heat welded joint, flanged joint, or threaded joint, in accordance with the pipe manufacturer's instructions and industry standards. Special precautions shall be taken to insure clean, dry contact surfaces when making solvent or heat welded joints. Adequate setting time shall be allowed for maximum strength.

Elastomeric seals (gaskets) used for push-on joints shall comply with ASTM F477.

Solvent cement shall be specific for the plastic pipe material and shall comply with ASTM D 2564 (PVC) or ASTM F 493 (CPVC) and be approved by NSF.

For water-sewer line crossings only, storm sewer meeting water main requirements may also be constructed of reinforced concrete sewer pipe. The pipe shall conform to ASTM C 76 with a joint and rubber gasket meeting ASTM C 443. The joint shall meet the leakage performance test in ASTM C 443. The pipe manufacturer must demonstrate to Illinois Department of Transportation personnel that the joints pass the leakage performance test prior to installation of the pipe. The pipe class shall meet the requirements of Section 550 of the *Standard Specifications for Road and Bridge Construction*.

This work will be measured and paid for at the contract unit price per foot (meter) for STORM SEWER (WATER MAIN QUALITY PIPE) of the diameter and type specified.

BACKFILL, BUILDING REMOVAL

Effective August 20, 1991

Revised January 1, 2007

All material furnished for backfilling holes and basements for building removal shall satisfy Article 1003.04 or 1004.05 of the Standard Specifications.

The cavities under the proposed roadway shall be backfilled as outlined under Article 550.07 Method 1, 2, or 3 of the Standard Specifications.

Aggregate used shall contain no frozen matter nor shall the aggregate be placed on snow or ice. Jetting or inundating shall not be done during freezing weather.

After the filling of the void, the site shall be graded and cleaned-up to the satisfaction of the Engineer.

If there is a possibility of trapping of sub-surface drainage, basement floors shall be broken to comply with local building codes to prevent entrapment of water.

A suitable earth cap, minimum 12 inches (300 mm) thick, shall be placed as the final backfill lift on all cavity areas outside the proposed embankment or pavement structure.

This work will not be paid for separately, but shall be included in the cost of the building removal pay items included in the contract.

PIPE UNDERDRAIN

Effective: August 1, 2003

This work shall be according to Section 601 of the Standard Specifications except that FA 4 or FM 4 meeting the following gradations shall be used for backfilling the underdrain trench:

Sieve Size	Percent Passing	
	<u>FA 4</u>	<u>FM 4</u>
3/8" (9.5 mm)	100	100
No. 4 (4.75 mm)		97 ± 3
No. 8 (2.36 mm)		5 ± 5
No. 10 (2 mm)	21% max	
No. 16 (1.18 mm)	5 ± 5	2 ± 2
No. 200 (75)	2% max	2% max

Only natural sands and gravel shall be used. A pipe slot of 1.75mm± 0.25mm shall be used. The number of slots and the slot length may be manipulated to maintain the inlet flow specified in AASHTO M 252-96 as long as it does not compromise any other requirements specified in AASHTO M 252-96. No fabric envelope for the pipe underdrain or the trench shall be used. The District may conduct a number of Ploog Washer tests, using this pipe with random samples of the backfill material. The loss of fines through the pipe slot in the Ploog Washer tests shall not exceed 4%.

INLETS, TYPE G-1, SPECIAL

Effective October 1, 1995 Revised January 1, 2007

This work shall consist of furnishing all labor, equipment, and material for the construction of Type G-1, Special inlets and Combination Concrete Curb and Gutter in accordance with Sections 602 and 606 of the Standard Specifications and the details in the plans.

Add "INLETS, G-1, SPECIAL" to Article 602.16 of the Standard Specifications. Delete the first paragraph in Articles 606.14 and 606.15.

Payment for transitional Combination Concrete Curb and Gutter will be included in "INLETS, TYPE G-1, and SPECIAL" in accordance with details shown in the plans.

This work will be paid for at the contract unit price each for INLETS, TYPE G-1, and SPECIAL.

INLETS, TYPE G-1, DOUBLE, SPECIAL

Effective October 1, 1995

Revised January 1, 2007

This work shall consist of furnishing equipment, labor, and materials for the construction of Type G-1, Double, Special Inlets and Combination Concrete Curb and Gutter in accordance with Section 602 and 606 of the Standard Specifications and the details in the plans.

Add "INLETS, TYPE G-1, DOUBLE, SPECIAL" to Article 602.16 of the Standard Specifications. Delete the first paragraph in Articles 606.14 and 606.15.

Payment for transitional Combination Concrete Curb and Gutter will be included in "INLETS, TYPE G-1, DOUBLE SPECIAL" in accordance with details shown in the plans.

This work will be paid for at the contract unit price each for INLETS, TYPE G-1, DOUBLE, SPECIAL.

INLET-MANHOLE, TYPE G-1, 4' (1.2 M) DIAMETER, SPECIAL

Effective October 1, 1995

Revised January 1, 2007

This work shall consist of all labor, equipment, and material for the construction of Inlet-Manhole, Type G-1, 4' (1.2 m) Diameter, Special and Combination Concrete Curb and Gutter in accordance with Section 602 and 606 of the Standard Specifications and the details in the plans.

Add "INLET-MANHOLE, TYPE G-1, 4' (1.2 m) DIAMETER, SPECIAL" to Article 602.16 of the Standard Specifications. Delete the first paragraph of Articles 606.14 and 606.15.

Payment for transitional Combination Concrete Curb and Gutter will be included in "INLET-MANHOLE, TYPE G-1, 4' (1.2 m) DIAMETER, SPECIAL" in accordance with details shown in the plans.

This work will be paid for at the contract unit price each for INLET-MANHOLE, TYPE G-1, 4' (1.2 m) DIAMETER, SPECIAL.

INLET-MANHOLE, TYPE G-1, 5' (1.5 M) DIAMETER, SPECIAL

Effective October 1, 1995

Revised January 1, 2007

This work shall consist of furnishing all labor, equipment, and materials for the construction of Inlet-Manhole, Type G-1, 1.5 m (5') Diameter, Special and Combination Concrete Curb and Gutter in accordance with Sections 602 and 606 of the Standard Specifications and the details in the plans.

Add "INLET-MANHOLE, TYPE G-1, 5' (1.5 m) DIAMETER, SPECIAL" to Article 602.16 of the Standard Specifications. Delete the first paragraph of Articles 606.14 and 606.15.

Payment for transitional Combination Concrete Curb and Gutter will be included in "INLET-MANHOLE, TYPE G-1, 5' (1.5 m) DIAMETER, SPECIAL" in accordance with details shown in the plans.

This work will be paid for at the contract unit price each for INLET-MANHOLE, TYPE G-1, 5' (1.5 m) DIAMETER, SPECIAL.

GUARDRAIL AGGREGATE EROSION CONTROL

Effective February 1, 1993

Revised January 1, 2007

This work shall consist of furnishing, placing, and shaping crushed aggregate placed around and behind guardrail posts in accordance with plan details.

Method of Measurement: The aggregate for constructing the Guardrail Aggregate Erosion Control will be measured in Tons (Metric Tons).

The Geotextile Fabric will not be measured for payment.

Basis of Payment: Guardrail Aggregate Erosion Control will be paid for at the contract unit price per Ton (Metric Ton) for GUARDRAIL AGGREGATE EROSION CONTROL measured as specified herein. The Geotextile Fabric will not be measured for payment, but shall be included in the cost per Ton (Metric Ton) for GUARDRAIL AGGREGATE EROSION CONTROL.

PERMANENT SURVEY MARKERS

Effective January 1, 2014

The metal tablet used on permanent survey markers shall be made of bronze.

PERMANENT SURVEY MARKER, TYPE 1, BRIDGE PLACEMENT

Effective July 1, 1990

Revised March 11, 2011

This work shall consist of furnishing and installing a Permanent Survey Marker as shown on the plans and as specified herein. The survey marker shall be placed in either the abutment seat or in the top of the wing wall. The survey marker shall be located in the same corner as the Bridge Name Plate as shown on the current Standard for Name Plate for Bridges. If the survey marker is to be located on the abutment seat of the structure, it shall be placed in a location with at least 8'-0" (2.4 m) vertical clearance directly above the survey marker, if possible.

After installation, a professional Land Surveyor shall perform a closed loop level circuit to determine the new survey marker elevation and shall stamp the elevation in the face from the temporary bench marker of the survey marker. All level loops used to set the bench mark shall be kept in a field book and shall contain a description and location of the original bench mark used, the temporary bench mark, the proposed bench marker on the survey marker, and the name and license number of the professional land surveyor. Copies of the field book shall be submitted to the District Chief of Surveys or Plats and Plans.

This work will be paid for at the contract unit price each for PERMANENT SURVEY MARKER, TYPE I.

EQUIPMENT VAULT FOR NUCLEAR TESTING EQUIPMENT

Effective June 24, 1993

Revised July 1, 1994

Add the following to the list of equipment and furniture to be furnished under Article 670.05 Engineer's Field Laboratory.

A cabinet or vault shall be provided for the nuclear density equipment which shall have a suitable barrier system of concrete, steel, lead, or other radiation barrier material and shall remain at the job site. It shall have a dimension capable of holding the number of units being stored at the site and shall have a lock for security to prevent intruders from gaining access to this equipment. All walls and doors of the unit shall be sufficient thickness to prevent any radiation leakage from the equipment should a malfunction result which would allow this leakage.

The cost of furnishing the equipment vault will not be paid for separately but shall be considered as included in the unit cost for ENGINEER'S FIELD LABORATORY.

TRAFFIC CONTROL PLAN

Effective January 29, 2014

Traffic control shall be in accordance with the applicable sections of the "Standard Specifications for Road and Bridge Construction," the applicable guidelines contained in the "Illinois Manual on Uniform Traffic Control Devices for Streets and Highways," these Special Provisions, and any special details and Highway Standards contained herein and in the plans.

Special attention is called to Section 701 and Articles 107.09 and 107.14 of the "Standard Specifications for Road and Bridge Construction" and the following Highway Standards relating to traffic control:

701001	701006	701101	701106	701301	701306
701311	701326	701400	701401	701402	701411
701426	701428	701451	701456	701602	701601
701701	701801	701901	780001		

Special attention is called to the staging details in the plans.

Special attention is called to the special provision titled, "DATE OF COMPLETION (PLUS WORKING DAYS)".

Special attention is called to the special provision titled, "INTERIM COMPLETION DATES".

Special attention is called to the special provision titled, "WORKING RESTRICTIONS".

Special attention is called to the special provision titled, "TRAFFIC CONTROL AND PROTECTION, (SPECIAL)".

Special attention is called to the special provision titled, "ALLEN ROAD WORK ZONE SPEED LIMIT SIGNING".

Traffic Control Surveillance will be required for this project.

TRAFFIC CONTROL AND PROTECTION, (SPECIAL)

This work shall consist of furnishing, installing, maintaining, relocating and removal of all traffic control required for the purpose of regulating, warning or directing traffic for construction activities on all streets other than the Illinois Route 6 mainline. This work shall be done in accordance with Article 107.14 and section 701 of the Standard Specifications, the staging details, detour details, and notes in the plans, applicable Highway standards, the special Provisions and as specified herein.

The plan details present a suggested means for implementing the necessary traffic control for this project. The plans do not attempt to detail or define all construction conditions which may require installation of traffic controls. The Contractor may revise or modify the traffic control as shown in the plans with the written permission of the Engineer.

Existing regulatory traffic signing shall be relocated as needed for each stage of construction. The Contractor shall maintain all temporarily relocated signs until they can be permanently relocated or until new permanent signing has been installed. The temporary relocation, maintenance of any regulatory or warning traffic signs, and permanent relocation will not be paid for separately, but shall be governed by Article 107.25 of the Standard Specifications.

The Contractor shall also furnish, install, maintain, relocate, and remove all temporary signing noted in the temporary signs schedule, detour details, and special provisions, as needed to construct the various work items shown in the plans.

Method of Measurement: All Traffic Control and Protection required by this provision will be measured for payment on Lump Sum basis. All traffic control necessary to construct the work shown in the plans shall be considered included in the cost bid for this item. No additional payment will be made for any alterations, modifications, or additions necessary to construct the various work items shown in the plans.

Basis of Payment: Work required by this provision will be paid for at the contract Lump Sum price for TRAFFIC CONTROL AND PROTECTION, (SPECIAL). There will be no adjustment of payment allowed for any change in value of work items associated with this item.

The furnishing, installation, maintenance, relocation, and removal of all signs noted in the temporary sign schedule, detour details, and special provisions will not be paid for separately, but shall be considered included in the cost of TRAFFIC CONTROL AND PROTECTION, (SPECIAL).

Temporary pavement markings, short term pavement markings, pavement marking removal, work zone pavement marking removal, and temporary raised reflective pavement markers will be measured and paid for separately.

PAVEMENT MARKING REMOVAL/WORK ZONE PAVEMENT MARKING REMOVAL

Description: This work shall consist of removing all permanent or work zone pavement marking, painted pavement markings, epoxy paint pavement markings, thermoplastic pavement marking, or Pavement Marking Tape Type III located on pavement to remain by hydro-blasting in accordance with the applicable portions of Section 783 and 703 of the Standard Specifications and described herein. Pavement Marking Tape Type III may be peeled or burned off. However, all remnants or burn marks shall be hydro-blasted.

Equipment Requirements: All equipment shall be of sufficient capacity to efficiently and economically clean the roadway surface to the specified cleanliness. Equipment shall be power driven and in good operating condition. Equipment shall utilize moisture and oil traps, in working order, of sufficient capacity to remove contaminants from the water and prevent deposition of oil and other contaminants on the roadway surface.

Removal Requirements: Removal requirements shall be as follows:

- a) The existing paint pavement markings or epoxy paint pavement markings shall be removed without pavement surface damage to the satisfaction of the Engineer.
- b) A high pressure water spray or "hydro-blast" shall be used during the removal, the pressure at the nozzle shall be approximately 172,000 kPa (25,000 psi) with maximum flow rate of 56 L/min (15 gal/min). The nozzle shall be in close proximity to the pavement surface.
- c) Over cleaning to the extent of possible damage to the roadway surface shall be held to a minimum. Very small particles of tightly adhering existing markings may remain in place, if in the opinion of the Engineer, complete removal of the small particles will result in pavement surface damage.

Method of Measurement: The removal of permanent or work zone pavement marking, painted pavement markings, epoxy paint pavement markings, thermoplastic pavement marking, or pavement marking tape type III will be measured in square feet (square meter).

Basis of Payment: This work will be paid for at the contract unit price per square foot (square meter) for PAVEMENT MARKING REMOVAL or WORK ZONE PAVEMENT MARKING REMOVAL.

TEMPORARY PAVEMENT

This item shall include all materials, labor and equipment necessary to construct temporary pavement in accordance with applicable sections of the Standard Specifications except as herein specified. The Contractor shall have the option of constructing temporary pavement made of 7.5" hot-mix asphalt base course or 8" PCC base course.

Hot-Mix Asphalt base course shall be placed in accordance with applicable portions of Section 355. Material for Hot-Mix Asphalt base course shall be Hot-Mix Asphalt Binder Course IL -9.5 or IL-12.5 in accordance with Sections 406 and 407. PCC base course shall be in accordance with Section 353.

This work will be paid for at the contract unit price per square yard (square meter) for TEMPORARY PAVEMENT which price shall be payment in full for all materials, labor and equipment including bituminous and aggregate prime coat necessary to perform the work as herein specified.

Removal of Temporary Pavement will be paid for separately in accordance with Section 440 of the Standard Specifications.

ENGINEER'S FIELD OFFICE, TYPE A (SPECIAL)

This item shall consist of furnishing and maintaining an Engineer's Field Office as specified in Article 670.01 of the Standard Specifications and herein.

The field office shall have a ceiling height of not less than 7 feet and a floor space of not less than 800 square feet. The office shall be provided with sufficient heat, natural or artificial light and air conditioning. Doors and windows shall be equipped with locks approved by the Engineer.

1. Adequate all-weather parking space shall be available to accommodate a minimum of eight vehicles.
2. Sanitary facilities shall include hot and cold potable running water, lavatory and toilet as an integral part of the office.
3. Solid waste disposal consisting of ten waste baskets and an outside trash container of sufficient size to accommodate a weekly provided pick-up service. Weekly garbage pick-up service shall be provided.
4. The Contractor shall provide the following equipment and furniture meeting the approval of the Engineer.
 - a. Four desks with minimum working surface , 72 in. x 48 in. each.
 - b. Two desks with minimum working surface, 42 in. x 30 in., with height adjustment of 23 in. to 30 in. for computer use.
 - c. six non-folding chairs on wheels with upholstered seats, arm rests and backs.

- d. One 4-post drafting table with minimum top size of 37½ in. x 48 in.. The top shall be basswood or equivalent and capable of being tilted through an angle of 50 degrees. Three adjustable height drafting stools with upholstered seats and backs shall also be provided.
- e. Two free-standing file cabinets with locks, legal size, four drawers, with an Underwriter's Laboratories insulated file device 350 degrees one-hour rating.
- f. Eight folding chairs or stackable chairs.
- g. One equipment cabinet with lock of minimum dimension of 44 in. x 24 in. x 30 in. deep. The walls shall be of steel with a 1/16" minimum thickness with concealed hinges and enclosed lock constructed in such a manner as to prevent entry by force. The cabinet assembly shall be permanently attached to a structural element of the office in a manner to prevent theft of the entire cabinet.
- h. One office-style refrigerator with a minimum size of 16 cubic feet with a freezer unit.
- i. Four electric desk type tape printing calculators and four picket scientific notation calculators with a 1,000-hour battery life.
- j. Five telephones, including at least two cordless phones, and two telephone answering machines (or voice mail feature on 3 phone lines). One telephone shall have speaker phone capability. Five telephone lines shall be provided, including one for the fax machine and two for modems. Additional features on the three voice lines shall include Caller ID and 3-way calling features.
- k. One photocopier machine (including maintenance and operating supplies) capable of copying field books. Supply paper and trays for 8½ in. x 11 in., 8½ in. x 14 in., and 11 in. x 17 in. sizes. The copier shall be complete with automatic feed and sorter. The machine shall be capable of scanning, copying and printing in color. The machine shall also be capable of being connected to multiple computers in the office.
- l. One telecommunication fax machine, including maintenance and operating supplies. The fax machine shall use plain paper. One table for the fax machine.
- m. One electric water cooler dispenser.
- n. One first-aid cabinet, fully equipped.
- o. Two dry-erase marker boards minimum size 28 in. x 40 in. with markers and erasers.
- p. Four bulletin boards minimum size 28 in. x 40 in.
- q. One microwave oven.
- r. One conference table or group of tables which can be arranged together to create a table that will seat at least 8 people.
- s. One storage cabinet minimum size 18 in. wide x 12 in. deep by 60 in. length with four adjustable shelves.
- t. Bookshelves – A minimum of 12 in. deep and a minimum total available length of 40 ft.
- u. One (1) 6-ft. folding tables.

5. The office space shall be maintained and kept in a clean condition, and free of insects and rodents, at all times. The Contractor shall provide janitorial and/or cleaning service a minimum of once a week. Windows should be cleaned as directed by the Engineer. Maintenance shall include, but not limited to, paper towels, soap, toilet paper, and other necessary supplies. No additional compensation will be allowed for providing this service, but it shall be included in the item ENGINEER'S FIELD OFFICE, TYPE A (SPECIAL).
6. An electronic security system that will respond to any breach of exterior doors and windows with an on-site alarm shall be provided. The Contractor shall be responsible for security of the field office building and is liable for damages incurred as a result of vandalism, theft, and other criminal activities. Broken windows shall be replaced at no additional cost.
7. The Contractor will be responsible for systems maintenance and repairs, which shall include the heating, cooling sanitary, and water distribution systems and light bulb replacements.
8. Fire extinguishers meeting the local municipalities' requirements shall be provided.
9. Window shades or blinds shall be provided for all windows, as directed by the Engineer.
10. The Contractor shall be responsible for snow removal from parking areas and sidewalks surrounding the building.
11. The Contractor shall provide a high speed internet service connection telephone DSL, cable broadband or CDMA wireless technology. Additionally, a wireless router capable of supplying adequate signal to the field office shall be provided.
12. The Contractor shall pay the cost of any building or equipment inspections by the local municipality. The Contractor shall also pay all costs to comply with the maintenance type inspection findings.

Basis of Payment. The building, fully equipped as specified herein and accepted by the Engineer, will be paid for on a monthly basis until the building is released by the Engineer. The Contractor will be paid the contract bid price Each Month, provided the building is maintained, equipped, and utilities furnished. The building, fully equipped and maintained as specified herein, will be paid for at the contract unit price per Calendar Month or fraction thereof for ENGINEER'S FIELD OFFICE, TYPE A (SPECIAL). This price shall include all utility costs and shall reflect the salvage value of the building, equipment and furniture which becomes the property of the Contractor after release by the Engineer, except that the Department will pay that portion of each monthly long distance telephone bill in excess of \$50.

CONSTRUCTION LAYOUT RESPONSIBILITY

This special provision is included in addition to Check Sheet #10 of the recurring special provisions, special provision for Construction Layout Stakes, to clearly define the responsibility of the Contractor for construction layout.

It shall additionally be the responsibility of the Contractor to check the plans to assure the plans are accurate and that all roadway elements will fit the final proposed slopes. When the Contractor determines a portion of the plans is incorrect or a portion does not agree with another portion, they shall contact the Engineer to have the problem resolved and additional work, if any, agreed upon. The Contractor shall not proceed until authority is received from the Engineer and problems are resolved. The Engineer shall contact the District Studies and Plans Section if need be.

The Contractor shall set all horizontal control points at the end of construction and provide cross ties in a hardback survey book to the Engineer.

The Contractor shall also set and provide the Engineer with a list of final benchmarks in a hardback survey book at the end of construction for future control.

No additional compensation will be allowed for complying with this special provision, but all costs shall be included in the contract Lump Sum Price for CONSTRUCTION LAYOUT.

CONSTRUCTION LAYOUT UTILIZING GPS EQUIPMENT

If the Contractor opts to utilize GPS equipment for Construction Layout, the Contractor shall be required to complete the following in addition to the requirements of Check Sheet #10 of the recurring special provisions and as directed by the Engineer.

1. Submit 3D drawings or show the Engineer the digital terrain model (or proof of some type) that the Contractor has generated all proposed information correctly for all parts of the job (Mainline, ramps, side roads, entrances, etc...) before starting any grading, structures, or paving work. This does not relieve the Contractor of responsibility of any possible errors made in the modeling.
2. The Contractor shall also submit a QC/QA written plan that they will be following to provide quality control on the actual layout and quality assurance checks of the layout during and after being completed. This will be required to be submitted at the beginning of construction and shall meet the approval of the Engineer.
3. Stationing lathes shall be placed and maintained along the right-of-ways lines, centerline of the median, and agreed offset from other baselines such as interchange ramps and side roads, throughout the duration of the contract.

No additional compensation will be allowed for complying with this special provision, but all costs shall be included in the contract Lump Sum Price for CONSTRUCTION LAYOUT.

CONSTRUCTION LAYOUT EQUIPMENT

General. The Contractor shall furnish articles of survey equipment to be used by the Department for independent monitoring and verification of construction layout stakes, reference points, and any other horizontal and vertical control set by the Contractor. All equipment will be for the exclusive use of the Department throughout the duration of the contract and will be returned to the Contractor at the end of the contract.

Equipment. The equipment to be furnished by the Contractor shall consist of one precision GNSS rover and a secondary GPS handheld controller. The precision GNSS rover shall be a "Trimble SPS985 Precision Rover and TSC3", or their equivalent. The second GPS handheld controller shall be a "Trimble TCA1 with Trimble SCS700 Software" or its equivalent. The equipment provided shall include all software, data and any additional equipment (base station, repeaters, etc.) necessary to find any point on the project in station, offset and elevation with precision. The project data included in the equipment will be consistent with the data used by the Contractor for layout and grading. Any data revisions or software updates to the Contractor's equipment will also be applied to the Department's equipment by the Contractor.

The Contractor will be responsible for providing training for three members of the Department's staff on use of the equipment and software.

Basis of Payment. This work will not be measured separately, but shall be included in the contract Lump Sum price for CONSTRUCTION LAYOUT.

SPEEDING PENALTY

Effective: January 21, 2005

For traffic control standards containing Illinois Sign Standard R2-I106. The dollar amount to be placed on the sign is \$375. Therefore, the sign shall read "\$375 FINE MINIMUM."

The cost of this work shall be included in the cost of the traffic control standard.

TEMPORARY CONCRETE BARRIER REFLECTORS

Effective: January 21, 2005

Installation of reflectors shall be in accordance with the Traffic Control Standards, plan details, and specifications.

Reflectors mounted on temporary concrete barrier will not be measured for payment and shall be included in the cost of pay items associated with temporary concrete barrier.

RE-TIGHTENING ANCHOR BOLTS FOR CANTILEVER SIGN STRUCTURES

Effective April 25, 2014

After the cantilever sign structure has been installed with all required signs for a minimum of 30 calendar days, the Contractor shall re-tighten the anchor bolts to the original specifications shown on the plan details and/or Standard Specifications.

AGGREGATE OPTIMIZATION OF CLASS PV MIX FOR SLIPFORM PAVING

Effective August 3, 2012

Delete Note 8/ of Article 1004.01(c) and replace Article 1004.02(d)(1) with the following:
For the slipform paving of concrete pavement, the Class PV concrete shall be uniformly graded. This may be accomplished by using a uniformly graded single coarse aggregate, or by blending two or more coarse aggregate sizes. As a minimum for multiple coarse aggregate sizes, CA 7 or CA 11 shall be blended with CA 13, CA 14, or CA 16. The final single coarse aggregate or combined coarse aggregate gradation shall have minimum 45 percent and maximum 60 percent passing the 1/2 in. (12.5 mm) sieve. However, the Contractor may propose for approval by the Engineer an alternate uniformly graded concrete mixture using the information in the "Portland Cement Concrete Level III Technician Course – Manual of Instructions for Design of Concrete Mixtures".

CONCRETE SUPERSTRUCTURE AGGREGATE OPTIMIZATION

Effective: August 4, 2006 Revised: August 3, 2012

Delete Note 8/ of Article 1004.01(c) and replace Article 1004.02(d)(1) with the following:

For the bridge superstructure and bridge approach slab, the Class BS concrete shall be uniformly graded.

This may be accomplished by using a uniformly graded single coarse aggregate, or by blending two or more coarse aggregate sizes. As a minimum for multiple coarse aggregate sizes, CA 7 or CA 11 shall be blended with CA 13, CA 14, or CA 16. The final single coarse aggregate or combined coarse aggregate gradation shall have minimum 45 percent and maximum 60 percent passing the 1/2 in. (12.5 mm) sieve. However, the Contractor may propose for approval by the Engineer an alternate uniformly graded concrete mixture using the information in the "Portland Cement Concrete Level III Technician Course – Manual of Instructions for Design of Concrete Mixtures".

Concrete Superstructures Aggregate Optimization will not be paid for separately, but shall be considered as included in the unit cost of CONCRETE SUPERSTRUCTURES.

**HMA MIXTURE DESIGN REQUIREMENTS, VOLUMETRIC REQUIREMENTS,
 VERIFICATION AND PRODUCTION (D-4)**

Effective: April 25, 2014

Design Composition and Volumetric Requirements

Revise the following table in Article 1030.01 of the Standard Specifications to read:

High ESAL	IL-25.0 binder; IL-19.0 binder; IL-12.5 surface; IL-9.5 surface; IL-4.75; SMA
Low ESAL	IL-19.0L binder; IL-9.5L surface
All Other	Stabilized Subbase (HMA), HMA Shoulders

Revise the following table in Article 1030.04(a)(1):

"(1) High ESAL Mixtures. The Job Mix Formula (JMF) shall fall within the following limits.

High ESAL, MIXTURE COMPOSITION (% PASSING) ^{1/}														
Sieve Size	IL-25.0 mm		IL-19.0 mm		IL-12.5 mm		IL-9.5 mm		IL-4.75 mm		SMA ^{4/} IL-12.5 mm		SMA ^{4/} IL-9.5 mm	
	Min	max	min	max	min	max	min	max	min	max	min	max	min	max
1 1/2 in. (37.5 mm)		100												
1 in. (25 mm)	90	100		100										
3/4 in. (19 mm)		90	82	100		100						100		
1/2 in. (12.5 mm)	45	75	50	85	90	100		100		100	80	100		100
3/8 in. (9.5 mm)						89	90	100		100		65	90	100
#4 (4.75 mm)	24	42 ^{2/}	24	50 ^{2/}	28	65	32	69	90	100	20	30	36	50
#8 (2.36 mm)	16	31	20	36	28	48 ^{3/}	32	52 ^{3/}	70	90	16	24 ^{5/}	16	32
#16 (1.18 mm)	10	22	10	25	10	32	10	32	50	65				
#30 (600 μm)											12	16	12	18
#50 (300 μm)	4	12	4	12	4	15	4	15	15	30				
#100 (150 μm)	3	9	3	9	3	10	3	10	10	18				
#200 (75 μm)	3	6	3	6	4	6	4	6	7	9 ^{6/}	7.0	9.0 ^{6/}	7.5	9.5 ^{6/}
Ratio Dust/Asphalt Binder		1.0		1.0		1.0		1.0		1.0		1.5		1.5

1/ Based on percent of total aggregate weight.

2/ The mixture composition shall not exceed 40 percent passing the #4 (4.75 mm) sieve for binder courses with Ndesign ≥ 90.

- 3/ The mixture composition shall not exceed 44 percent passing the #8 (2.36 mm) sieve for surface courses with Ndesign ≥ 90.
- 4/ The maximum percent passing the 20 μm sieve shall be ≤ 3 percent.
- 5/ When establishing the Adjusted Job Mix Formula (AJMF) the #8 (2.36mm) sieve shall not be adjusted above 24 percent.
- 6/ Additional minus No. 200 (0.075 mm) material required by the mix design shall be mineral filler, unless otherwise approved by the Engineer."

Delete Article 1030.04(a)(4) of the Standard Specifications.

Revise Article 1030.04(b)(1) of the Standard Specifications to read.

"(1) High ESAL Mixtures. The target value for the air voids of the HMA shall be 4.0 percent, except for IL-4.75 which shall be 3.5 percent, at the design number of gyrations. The VMA and VFA of the HMA design shall be based on the nominal maximum size of the aggregate in the mix, and shall conform to the following requirements.

VOLUMETRIC REQUIREMENTS High ESAL						
Ndesign	Voids in the Mineral Aggregate (VMA), % minimum					Voids Filled with Asphalt Binder (VFA), %
	IL-25.0	IL-19.0	IL-12.5	IL-9.5	IL-4.75 ^{1/}	
50	12.0	13.0	14.0	15.0	18.5	65 – 78 ^{2/}
70					65 - 75	
90						
105						

1/ Maximum Draindown for IL-4.75 shall be 0.3%

2/ VFA for IL-4.75 shall be 72-85%"

Delete Article 1030.04(b) (4) of the Standard Specifications.

Add table in Article 1030.04(b) as follows:

"(5) SMA Mixtures.

Volumetric Requirements SMA ^{1/}			
Ndesign	Design Air Voids Target %	Voids in the Mineral Aggregate (VMA), % min.	Voids Filled with Asphalt (VFA), %
80 ^{4/}	3.5	17 ^{2/}	75 - 83
		16 ^{3/}	

- 1/ Maximum Draindown shall be 0.3%.
- 2/ Applies when specific gravity of coarse aggregate is ≥ 2.760 .
- 3/ Applies when specific gravity of coarse aggregate is < 2.760 .
- 4/ For surface course, coarse aggregate shall be Class B Quality; the coarse aggregate can be crushed steel slag, crystalline crushed stone or crushed sandstone. For binder course, coarse aggregate shall be crushed stone (dolomite), crushed gravel, crystalline crushed stone, or crushed sandstone. Blending of different types of aggregate will not be permitted.

Revise the "Control Limits" table in Article 1030.05(d)(4) of the Standard Specifications to read:

CONTROL LIMITS					
Parameter	High ESAL Low ESAL Individual Test	High ESAL Low ESAL Moving Avg. of 4	All Other Individual Test	IL-4.75 Individual Test	IL-4.75 Moving Avg. of 4
% Passing: ^{1/}					
1/2 in. (12.5 mm)	$\pm 6 \%$	$\pm 4 \%$	$\pm 15 \%$		
No. 4 (4.75 mm)	$\pm 5 \%$	$\pm 4 \%$	$\pm 10 \%$		
No. 8 (2.36 mm)	$\pm 5 \%$	$\pm 3 \%$			
No. 16 (1.18 mm)				$\pm 4 \%$	$\pm 3 \%$
No. 30 (600 μ m)	$\pm 4 \%$	$\pm 2.5 \%$			
Total Dust Content No. 200 (75 μ m)	$\pm 1.5 \%$	$\pm 1.0 \%$	$\pm 2.5 \%$	$\pm 1.5 \%$	$\pm 1.0 \%$
Asphalt Binder Content	$\pm 0.3 \%$	$\pm 0.2 \%$	$\pm 0.5 \%$	$\pm 0.3 \%$	$\pm 0.2 \%$
Voids	$\pm 1.2 \%$	$\pm 1.0 \%$	$\pm 1.2 \%$	$\pm 1.2 \%$	$\pm 1.0 \%$
VMA	-0.7% ^{2/}	-0.5% ^{2/}		-0.7% ^{2/}	-0.5% ^{2/}

Design Verification and Production

Description. The following states the requirements for Hamburg Wheel and Tensile Strength testing for High ESAL, IL-4.75, and Stone Matrix Asphalt (SMA) Hot-Mix Asphalt (HMA) mixes during mix design verification and production. The following also defines an acceptable test strip. In addition it provides the plant requirements for hydrated lime addition systems used in the production of High ESAL, IL-4.75 and SMA mixtures.

When the options of Warm Mix Asphalt, Reclaimed Asphalt Shingles, or Reclaimed Asphalt Pavement are used by the Contractor, the Hamburg Wheel and tensile strength requirements in this special provision will be superseded by the special provisions for Warm Mix Asphalt and/or by the District special provision for Reclaimed Asphalt Pavement and Reclaimed Asphalt Shingles as applicable.

Mix Design Testing.

Add the following to Article 1030.04 of the Standard Specifications:

"(d) Verification Testing. High ESAL, IL-4.75, and SMA mix designs submitted for verification will be tested to ensure that the resulting mix designs will pass the required criteria for the Hamburg Wheel Test (IL mod AASHTO T-324) and the Tensile Strength Test (IL mod AASHTO T-283). The Department will perform a verification test on gyratory specimens compacted by the Contractor. If the mix fails the Department's verification test, the Contractor shall make the necessary changes to the mix and resubmit compacted specimens to the Department for verification. If the mix fails again, the mix design will be rejected.

All new and renewal mix designs will be required to be tested, prior to submittal for Department verification meeting the following requirements:

(1)Hamburg Wheel Test criteria.

Asphalt Binder Grade	# Repetitions	Max Rut Depth (mm)
PG 70 -XX (or higher)	20,000	12.5
PG 64 -XX (or lower)	10,000	12.5

Note: For SMA Designs (N-80) the maximum rut depth is 6.0 mm at 20,000 repetitions.

For IL 4.75mm Designs (N-50) the maximum rut depth is 9.0mm at 15,000 repetitions.

(2) Tensile Strength Criteria. The minimum allowable conditioned tensile strength shall be 415 kPa (60 psi) for non-polymer modified performance graded (PG) asphalt binder and 550 kPa (80 psi) for polymer modified PG asphalt binder. The maximum allowable unconditioned tensile strength shall be 1380 kPa (200 psi)."

Production Testing.

Revise Article 1030.06(a) to read:

"(a) High ESAL and IL-4.75 Mixtures. For each contract, a 300 ton (275 metric tons) test strip, except for IL -4.75 it will be 400 ton (363 metric ton), will be required at the beginning of HMA production for each mixture with a quantity of 3000 tons (2750 metric tons) or more according to the Manual of Test Procedures for Materials "Hot-Mix Asphalt Test Strip Procedures"."

Before start-up, target values shall be determined by applying gradation correction factors to the JMF when applicable. These correction factors shall be determined from previous experience. The target values, when approved by the Engineer, shall be used to control HMA production. Plant settings and control charts shall be set according to target values.

Before constructing the test strip, target values shall be determined by applying gradation correction factors to the JMF when applicable. After any JMF adjustment, the JMF shall become the Adjusted Job Mix Formula (AJMF). Upon completion of the first acceptable test strip, the JMF shall become the AJMF regardless of whether or not the JMF has been adjusted. If an adjustment/plant change is made, the Engineer may require a new test strip to be constructed. If the HMA placed during the initial test strip is determined to be unacceptable to remain in place by the Engineer, it shall be removed and replaced.

The limitations between the JMF and AJMF are as follows.

Parameter	Adjustment
1/2 in. (12.5 mm)	± 5.0%
No. 4 (4.75 mm)	± 4.0%
No. 8 (2.36 mm)	± 3.0%
No. 30 (600 μm)	*
No. 200 (75 μm)	*
Asphalt Binder Content	± 0.3%

* In no case shall the target for the amount passing be greater than the JMF.

Any adjustments outside the above limitations will require a new mix design.

Mixture sampled to represent the test strip shall include additional material sufficient for the Department to conduct Hamburg Wheel testing according to Illinois Modified AASHTO T 324 (approximately 60 lbs. (27 kg) total).

Revise the title of Article 1030.06(b) of the Standard Specifications to read:

"(b) Low ESAL and All Other Mixtures."

Add the following to Article 1030.06 of the Standard Specifications:

"(c) Hamburg Wheel Test. All HMA mixtures shall be sampled within the first 500 tons (450 metric tons) on the first day of production or during start up with a split reserved for the Department. The mix sample shall be tested according to the Illinois Modified AASHTO T 324 and shall meet the requirements specified herein. Mix production shall not exceed 1,500 tons (1,350 metric tons) or one day's production, whichever comes first, until the testing is completed and the mixture is found to be in conformance. The requirement to cease mix production may be waived if the plant produced mixture demonstrates conformance prior to start of mix production for a contract.

The Department may conduct additional Hamburg Wheel Tests on production material as determined by the Engineer. If the mixture fails to meet the Hamburg Wheel criteria, no further mixture will be accepted until the Contractor takes such action as is necessary to furnish a mixture meeting the criteria."

The Contractor shall immediately cease production upon notification by the Engineer of failing Hamburg Wheel test. All prior produced material may be paved out provided all other mixture criteria are being met. No additional mixture shall be produced until the Engineer receives passing Hamburg Wheel tests.

Test Strip.

Revise Article 406.14(b) of the Standard Specifications to read.

"(b) If the HMA placed during the initial test strip (1) is determined to be unacceptable to remain in place by the Engineer, and (2) was not produced within 2.0 to 6.0 percent air voids or within the individual control limits of the JMF, the mixture and test strip will not be paid for and the mixture shall be removed at the Contractor's expense. An additional test strip and mixture will be paid for in full, if produced within 2.0 to 6.0 percent air voids and within the individual control limits of the JMF."

Revise Article 406.14(c) of the Standard Specifications to read.

"(c) If the HMA placed during the initial test strip (1) is determined to be unacceptable to remain in place by the Engineer, and (2) was produced within 2.0 to 6.0 percent air voids and within the individual control limits of the JMF, the mixture shall be removed. Removal will be paid in accordance to Article 109.04 of the Standard Specifications. This initial mixture and test strip will be paid for at the contract unit prices. The additional mixture will be paid for at the contract unit price, and any additional test strips will be paid for at one half the unit price of each test strip."

Plant Requirements for Hydrated Lime Addition Systems.

Revise the fourth sentence of the third paragraph of Article 1030.04(c) of the Standard Specifications to read:

"The method of application shall be according to Article 1102.01(a)(10)."

Replace the first three sentences of the second paragraph of Article 1102.01(a)(10) of the Standard Specifications to read:

"When hydrated lime is used as the anti-strip additive, a separate bin or tank and feeder system shall be provided to store and accurately proportion the lime onto the aggregate either as a slurry, as dry lime applied to damp aggregates, or as dry lime injected onto the hot aggregates prior to adding the liquid asphalt cement. If the hydrated lime is added either as a slurry or as dry lime on damp aggregates, the lime and aggregates shall be mixed by a power driven pugmill to provide a uniform coating of the lime prior to entering the dryer. If dry hydrated lime is added to the hot dry aggregates in a dryer-drum plant, the lime shall be added in such a manner that the lime will not become entrained into the air stream of the dryer-drum and that thorough dry mixing shall occur prior to the injection point of the liquid asphalt. When a batch plant is used, the hydrated lime shall be added to the mixture in the weigh hopper or as approved by the Engineer."

Basis of Payment.

Revise the seventh paragraph of Article 406.14 of the Standard Specifications to read:

"For all mixes designed and verified under the Hamburg Wheel criteria, the cost of furnishing and introducing anti-stripping additives in the HMA will not be paid for separately, but shall be considered as included in the contract unit price of the HMA item involved.

No additional compensation will be awarded to the Contractor because of reduced production rates associated with the addition of the anti-stripping additive."

RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT SHINGLES (D-4)

Effective: April 25, 2014

Revise Section 1031 of the Standard Specifications to read:

"SECTION 1031. RECLAIMED ASPHALT PAVEMENT AND RECLAIMED ASPHALT SHINGLES

1031.01 Description. Reclaimed asphalt pavement and reclaimed asphalt shingles shall be according to the following.

- (a) Reclaimed Asphalt Pavement (RAP). RAP is the material resulting from cold milling or crushing an existing hot-mix asphalt (HMA) pavement. RAP will be considered processed FRAP after completion of both crushing and screening to size. The Contractor shall supply written documentation that the RAP originated from routes or air fields under federal, state, or local agency jurisdiction.
- (b) Reclaimed Asphalt Shingles (RAS). Reclaimed asphalt shingles (RAS). RAS is from the processing and grinding of preconsumer or post-consumer shingles. RAS shall be a clean and uniform material with a maximum of 0.5 percent unacceptable material, as defined in Bureau of Materials and Physical Research Policy Memorandum "Reclaimed Asphalt Shingle (RAS) Sources", by weight of RAS. All RAS used shall come from a Bureau of Materials and Physical Research approved processing facility where it shall be ground and processed to 100 percent passing the 3/8 in. (9.5 mm) sieve and 90 percent passing the #4 (4.75 mm) sieve. RAS shall meet the testing requirements specified herein. In addition, RAS shall meet the following Type 1 or Type 2 requirements.
 - (1) Type 1. Type 1 RAS shall be processed, preconsumer asphalt shingles salvaged from the manufacture of residential asphalt roofing shingles.
 - (2) Type 2. Type 2 RAS shall be processed post-consumer shingles only, salvaged from residential, or four unit or less dwellings not subject to the National Emission Standards for Hazardous Air Pollutants (NESHAP).

1031.02 Stockpiles. RAP and RAS stockpiles shall be according to the following.

(a) RAP Stockpiles. The Contractor shall construct individual, sealed RAP stockpiles meeting one of the following definitions. Additional processed RAP (FRAP) shall be stockpiled in a separate working pile, as designated in the QC Plan, and only added to the sealed stockpile when test results for the working pile are complete and are found to meet tolerances specified herein for the original sealed FRAP stockpile. Stockpiles shall be sufficiently separated to prevent intermingling at the base. All stockpiles (including unprocessed RAP and FRAP) shall be identified by signs indicating the type as listed below (i.e. "Non- Quality, FRAP -#4 or Type 2 RAS", etc.).

- (1) Fractionated RAP (FRAP). FRAP shall consist of RAP from Class I, Superpave HMA (High and Low ESAL) or equivalent mixtures. The coarse aggregate in FRAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. All FRAP shall be processed prior to testing and sized into fractions with the separation occurring on or between the #4 (4.75 mm) and 1/2 in. (12.5 mm) sieves. Agglomerations shall be minimized such that 100 percent of the RAP in the coarse fraction shall pass the maximum sieve size specified for the mix the FRAP will be used in.
- (2) Restricted FRAP (B quality) stockpiles shall consist of RAP from Class I, Superpave (High ESAL), or HMA (High ESAL). If approved by the Engineer, the aggregate from a maximum 3.0 inch single combined pass of surface/binder milling will be classified as B quality. All millings from this application will be processed into FRAP as described previously.
- (3) Conglomerate. Conglomerate RAP stockpiles shall consist of RAP from Class I, Superpave HMA (High and Low ESAL) or equivalent mixtures. The coarse aggregate in this RAP shall be crushed aggregate and may represent more than one aggregate type and/or quality but shall be at least C quality. This RAP may have an inconsistent gradation and/or asphalt binder content prior to processing. All conglomerate RAP shall be processed (FRAP) prior to testing. Conglomerate RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (4) Conglomerate "D" Quality (DQ). Conglomerate DQ RAP stockpiles shall consist of RAP from HMA shoulders, bituminous stabilized subbases or Superpave (Low ESAL)/HMA (Low ESAL) IL-19.0L binder mixture. The coarse aggregate in this RAP may be crushed or round but shall be at least D quality. This RAP may have an inconsistent gradation and/or asphalt binder content. Conglomerate DQ RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department.
- (5) Non-Quality. RAP stockpiles that do not meet the requirements of the stockpile categories listed above shall be classified as "Non-Quality".

RAP or FRAP containing contaminants, such as earth, brick, sand, concrete, sheet asphalt, bituminous surface treatment (i.e. chip seal), pavement fabric, joint sealants, plant cleanout etc., will be unacceptable unless the contaminants are removed to the satisfaction of the Engineer. Sheet asphalt shall be stockpiled separately.

- (b) RAS Stockpiles. Type 1 and Type 2 RAS shall be stockpiled separately and shall be sufficiently separated to prevent intermingling at the base. Each stockpile shall be signed indicating what type of RAS is present.

However, a RAS source may submit a written request to the Department for approval to blend mechanically a specified ratio of type 1 RAS with type 2 RAS. The source will not be permitted to change the ratio of the blend without the Department prior written approval. The Engineer's written approval will be required, to mechanically blend RAS with any fine aggregate produced under the AGCS, up to an equal weight of RAS, to improve workability. The fine aggregate shall be "B Quality" or better from an approved Aggregate Gradation Control System source. The fine aggregate shall be one that is approved for use in the HMA mixture and accounted for in the mix design and during HMA production.

Records identifying the shingle processing facility supplying the RAS, RAS type and lot number shall be maintained by project contract number and kept for a minimum of three years.

1031.03 Testing. FRAP and RAS testing shall be according to the following.

- (a) FRAP Testing. When used in HMA, the FRAP shall be sampled and tested either during processing or after stockpiling. It shall also be sampled during HMA production.

(1) During Stockpiling. For testing during stockpiling, washed extraction samples shall be run at the minimum frequency of one sample per 500 tons (450 metric tons) for the first 2,000 tons (1,800 metric tons) and one sample per 2,000 tons (1800 metric tons) thereafter. A minimum of five tests shall be required for stockpiles less than 4,000 tons (3,600 metric tons).

(2) Incoming Material. For testing as incoming material, washed extraction samples shall be run at a minimum frequency of one sample per 2,000 tons (1,800 metric tons) or once per week, whichever comes first.

(3) After Stockpiling. For testing after stockpiling, the Contractor shall submit a plan for approval to the District proposing a satisfactory method of sampling and testing the RAP/FRAP pile either in-situ or by restockpiling. The sampling plan shall meet the minimum frequency required above and detail the procedure used to obtain representative samples throughout the pile for testing.

Before extraction, each field sample of FRAP, shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedure. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

- (b) RAS Testing. RAS shall be sampled and tested during stockpiling according to Bureau of Materials and Physical Research Policy Memorandum, "Reclaimed Asphalt Shingle (RAS) Sources". The Contractor shall also sample as incoming material at the HMA plant.

- (1) During Stockpiling. Washed extraction and testing for unacceptable materials shall be run at the minimum frequency of one sample per 200 tons (180 metric tons) for the first 1,000 tons (900 metric tons) and one sample per 1000 tons (900 metric tons) thereafter. A minimum of five samples are required for stockpiles less than 1,000 tons (900 metric tons). Once a $\leq 1,000$ ton (900 metric ton), five-sample/test stockpile has been established it shall be sealed. Additional incoming RAS shall be in a separate working pile as designated in the Quality Control plan and only added to the sealed stockpile when the test results of the working pile are complete and are found to meet the tolerances specified herein for the original sealed RAS stockpile.
- (2) Incoming Material. For testing as incoming material at the HMA plant, washed extraction shall be run at the minimum frequency of one sample per 250 tons (227 metric tons). A minimum of five samples are required for stockpiles less than 1000 tons (900 metric tons). The incoming material test results shall meet the tolerances specified herein.

The Contractor shall obtain and make available all test results from start of the initial stockpile sampled and tested at the shingle processing facility in accordance with the facility's QC Plan.

Before extraction, each field sample shall be split to obtain two samples of test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedures. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

1031.04 Evaluation of Tests. Evaluation of tests results shall be according to the following.

- (a) Evaluation of FRAP Test Results. All test results shall be compiled to include asphalt binder content, gradation and, when applicable (for slag), G_{mm} . A five test average of results from the original pile will be used in the mix designs. Individual extraction test results run thereafter, shall be compared to the average used for the mix design, and will be accepted if within the tolerances listed below.

Parameter	FRAP
No. 4 (4.75 mm)	$\pm 6 \%$
No. 8 (2.36 mm)	$\pm 5 \%$
No. 30 (600 μm)	$\pm 5 \%$
No. 200 (75 μm)	$\pm 2.0 \%$
Asphalt Binder	$\pm 0.3 \%$
G_{mm}	± 0.03 ^{1/}

For stockpile with slag or steel slag present as determined in the current Manual of Test Procedures Appendix B 21, "Determination of Reclaimed Asphalt Pavement Aggregate Bulk Specific Gravity".

If any individual sieve and/or asphalt binder content tests are out of the above tolerances when compared to the average used for the mix design, the FRAP stockpile shall not be used in Hot-Mix Asphalt unless the FRAP representing those tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

The Contractor shall maintain a representative moving average of five tests to be used for Hot-Mix Asphalt production.

With the approval of the Engineer, the ignition oven may be substituted for extractions according to the Illinois Test Procedure, "Calibration of the Ignition Oven for the Purpose of Characterizing Reclaimed Asphalt Pavement (RAP)" or Illinois Modified AASHTO T-164-11, Test Method A.

- (b) Evaluation of RAS Test Results. All of the test results, with the exception of percent unacceptable materials, shall be compiled and averaged for asphalt binder content and gradation. A five test average of results from the original pile will be used in the mix designs. Individual test results run thereafter, when compared to the average used for the mix design, will be accepted if within the tolerances listed below.

Parameter	RAS
No. 8 (2.36 mm)	± 5 %
No. 16 (1.18 mm)	± 5 %
No. 30 (600 µm)	± 4 %
No. 200 (75 µm)	± 2.5 %
Asphalt Binder Content	± 2.0 %

If any individual sieve and/or asphalt binder content tests are out of the above tolerances when compared to the average used for the mix design, the RAS shall not be used in Hot-Mix Asphalt unless the RAS representing those tests is removed from the stockpile. All test data and acceptance ranges shall be sent to the District for evaluation.

- (c) Quality Assurance by the Engineer. The Engineer may witness the sampling and splitting conduct assurance tests on split samples taken by the Contractor for quality control testing a minimum of once a month.

The overall testing frequency will be performed over the entire range of Contractor samples for asphalt binder content and gradation. The Engineer may select any or all split samples for assurance testing. The test results will be made available to the Contractor as soon as they become available.

The Engineer will notify the Contractor of observed deficiencies.

Differences between the Contractor's and the Engineer's split sample test results will be considered acceptable if within the following limits.

Test Parameter	Acceptable Limits of Precision	
	FRAP	RAS
% Passing: ^{1/}		
1 / 2 in.	5.0%	
No. 4	5.0%	
No. 8	3.0%	4.0%
No. 30	2.0%	3.0%
No. 200	2.2%	2.5%
Asphalt Binder Content	0.3%	1.0%
G _{mm}	0.030	

1/ Based on washed extraction.

In the event comparisons are outside the above acceptable limits of precision, the Engineer will immediately investigate.

(d) Acceptance by the Engineer. Acceptable of the material will be based on the validation of the Contractor's quality control by the assurance process.

1031.05 Quality Designation of Aggregate in RAP and FRAP.

(a) RAP. The aggregate quality of the RAP for homogenous, conglomerate, and conglomerate "D" quality stockpiles shall be set by the lowest quality of coarse aggregate in the RAP stockpile and are designated as follows.

- (1) RAP from Class I, Superpave/HMA (High ESAL), or (Low ESAL) IL-9.5L surface mixtures are designated as containing Class B Quality Coarse Aggregate.
- (2) RAP from Superpave/HMA (Low ESAL) IL-19.0L binder mixture is designated as Class D Quality Coarse Aggregate.
- (3) RAP from Class I, Superpave/HMA (High ESAL) binder mixtures, bituminous base course mixtures, and bituminous base course widening mixtures are designated as containing Class C Quality Coarse Aggregate.
- (4) RAP from bituminous stabilized subbase and BAM shoulders are designated as containing Class D Quality Coarse Aggregate.

(b) FRAP. If the Engineer has documentation of the quality of the FRAP aggregate, the Contractor shall use the assigned quality provided by the Engineer.

If the quality is not known, the quality shall be determined as follows. Fractionated RAP stockpiles containing plus #4 (4.75 mm) sieve coarse aggregate shall have a maximum tonnage of 5,000 tons (4,500 metric tons). The Contractor shall obtain a representative sample witnessed by the Engineer. The sample shall be a minimum of 50 lb. (25 kg). The sample shall be extracted according to Illinois Modified AASHTO T 164 by a consultant prequalified by the Department for the specified testing. The consultant shall submit the test results along with the recovered aggregate to the District Office. The cost for this testing shall be paid by the Contractor. The District will forward the sample to the BMRP Aggregate Lab for MicroDeval Testing, according to Illinois Modified AASHTO T 327. A maximum loss of 15.0 percent will be applied for all HMA applications. The fine aggregate portion of the fractionated RAP shall not be used in any HMA mixtures that require a minimum of "B" quality aggregate or better, until the coarse aggregate fraction has been determined to be acceptable thru a MicroDeval Testing.

1031.06 Use of FRAP and/or RAS in HMA. The use of FRAP and/or RAS shall be a Contractor's option when constructing HMA in all contracts.

(a) FRAP. The use of FRAP in HMA shall be as follows.

- (1) Course Aggregate Size (after extraction). The coarse aggregate in all FRAP shall be equal to or less than the nominal maximum size requirement for the HMA mixture to be produced.
- (2) Steel Slag Stockpiles. FRAP stockpiles containing steel slag or other expansive material, as determined by the Department, shall be homogeneous and will be approved for use in HMA (High ESAL and Low ESAL) mixtures regardless of lift or mix type.
- (3) Use in HMA Surface Mixtures (High and Low ESAL). FRAP stockpiles for use in HMA surface mixtures (High and Low ESAL) shall have coarse aggregate that is Class B quality or better. FRAP shall be considered equivalent to limestone for frictional considerations unless produced/screened to minus 3/8" inch.
- (4) Use in HMA Binder Mixtures (High and Low ESAL), HMA Base Course, and HMA Base Course Widening. FRAP stockpiles for use in HMA binder mixtures (High and Low ESAL), HMA base course, and HMA base course widening shall be FRAP in which the coarse aggregate is Class C quality or better.
- (5) Use in Shoulders and Subbase. FRAP stockpiles for use in HMA shoulders and stabilized subbase (HMA) shall be FRAP, Restricted FRAP, conglomerate, or conglomerate DQ.

(b) RAS. RAS meeting Type 1 or Type 2 requirements will be permitted in all HMA applications as specified herein.

- (c) FRAP and/or RAS Usage Limits. Type 1 or Type 2 RAS may be used alone or in conjunction with FRAP in HMA mixtures up to a maximum of 5.0% by weight of the total mix.

When FRAP, RAS or FRAP in conjunction with RAS is used, the percent of virgin asphalt binder replacement (ABR) shall not exceed the amounts indicated in the table below for a given N Design.

Max Asphalt Binder Replacement for FRAP with RAS
 Combination

HMA Mixtures ^{1/ 2/ 4/}	Maximum % ABR		
	Binder/Leveling Binder	Surface	Polymer Modified ^{3/}
30L	50	40	30
50	40	35	30
70	40	30	30
90	40	30	30
4.75 mm N-50			40
SMA N-80			30

- 1/ For HMA "All Other" (shoulder and stabilized subbase) N-30, the percent asphalt binder replacement shall not exceed 50% of the total asphalt binder in the mixture.
- 2/ When the binder replacement exceeds 15 percent for all mixes, except for SMA and IL-4.75, the high and low virgin asphalt binder grades shall each be reduced by one grade (i.e. 25 percent binder replacement using a virgin asphalt binder grade of PG64-22 will be reduced to a PG58-28). When constructing full depth HMA and the ABR is less than 15 percent, the required virgin asphalt binder grade shall be PG64-28.
- 3/ When the ABR for SMA or IL-4.75 is 15 percent or less, the required virgin asphalt binder shall be SBS PG76-22 and the elastic recovery shall be a minimum of 80. When the ABR for SMA or IL-4.75 exceeds 15%, the virgin asphalt binder grade shall be SBS PG70-28 and the elastic recovery shall be a minimum of 80.
- 4/ When FRAP or RAS is used alone, the maximum percent asphalt binder replacement designated on the table shall be reduced by 10%.

1031.07 HMA Mix Designs. At the Contractor's option, HMA mixtures may be constructed utilizing RAP/FRAP and/or RAS material meeting the detailed requirements specified herein.

- (a) FRAP and/or RAS. FRAP and /or RAS mix designs shall be submitted for verification. If additional FRAP or RAS stockpiles are tested and found to be within tolerance, as defined under "Evaluation of Tests" herein, and meet all requirements herein, the additional FRAP or RAS stockpiles may be used in the original design at the percent previously verified.
- (b) RAS. Type 1 and Type 2 RAS are not interchangeable in a mix design. A RAS stone bulk specific gravity (Gsb) of 2.500 shall be used for mix design purposes.

1031.08 HMA Production. HMA production utilizing FRAP and/or RAS shall be as follows.

To remove or reduce agglomerated material, a scalping screen, gator, crushing unit, or comparable sizing device approved by the Engineer shall be used in the RAS and FRAP feed system to remove or reduce oversized material. If material passing the sizing device adversely affects the mix production or quality of the mix, the sizing device shall be set at a size specified by the Engineer.

If during mix production, corrective actions fail to maintain FRAP, RAS or QC/QA test results within control tolerances or the requirements listed herein the Contractor shall cease production of the mixture containing FRAP or RAS and conduct an investigation that may require a new mix design.

- (a) RAS. RAS shall be incorporated into the HMA mixture either by a separate weight depletion system or by using the RAP weigh belt. Either feed system shall be interlocked with the aggregate feed or weigh system to maintain correct proportions for all rates of production and batch sizes. The portion of RAS shall be controlled accurately to within ± 0.5 percent of the amount of RAS utilized. When using the weight depletion system, flow indicators or sensing devices shall be provided and interlocked with the plant controls such that the mixture production is halted when RAS flow is interrupted.
- (b) HMA Plant Requirements. HMA plants utilizing FRAP and/or RAS shall be capable of automatically recording and printing the following information.
 - (1) Dryer Drum Plants.
 - a. Date, month, year, and time to the nearest minute for each print.
 - b. HMA mix number assigned by the Department.
 - c. Accumulated weight of dry aggregate (combined or individual) in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).

- d. Accumulated dry weight of RAS and FRAP in tons (metric tons) to the nearest 0.1 ton (0.1 metric ton).
 - e. Accumulated mineral filler in revolutions, tons (metric tons), etc. to the nearest 0.1 unit.
 - f. Accumulated asphalt binder in gallons (liters), tons (metric tons), etc. to the nearest 0.1 unit.
 - g. Residual asphalt binder in the RAS and FRAP material as a percent of the total mix to the nearest 0.1 percent.
 - h. Aggregate RAS and FRAP moisture compensators in percent as set on the control panel. (Required when accumulated or individual aggregate and RAS and FRAP are printed in wet condition.)
 - i. When producing mixtures with FRAP and/or RAS, a positive dust control system shall be utilized.
 - j. Accumulated mixture tonnage.
 - k. Dust Removed (accumulated to the nearest 0.1 ton)
- (2) Batch Plants.
- a. Date, month, year, and time to the nearest minute for each print.
 - b. HMA mix number assigned by the Department.
 - c. Individual virgin aggregate hot bin batch weights to the nearest pound (kilogram).
 - d. Mineral filler weight to the nearest pound (kilogram).
 - e. RAS and FRAP weight to the nearest pound (kilogram).
 - f. Virgin asphalt binder weight to the nearest pound (kilogram).
 - g. Residual asphalt binder in the RAS and FRAP material as a percent of the total mix to the nearest 0.1 percent.

The printouts shall be maintained in a file at the plant for a minimum of one year or as directed by the Engineer and shall be made available upon request. The printing system will be inspected by the Engineer prior to production and verified at the beginning of each construction season thereafter.

1031.09 RAP in Aggregate Surface Course and Aggregate Shoulders. The use of RAP or FRAP in aggregate surface course and aggregate shoulders shall be as follows.

- (a) Stockpiles and Testing. RAP stockpiles may be any of those listed in Article 1031.02, except "Non-Quality" and "FRAP". The testing requirements of Article 1031.03 shall not apply. RAP used to construct aggregate surface course and aggregate shoulders shall be according to the current Bureau of Materials and Physical Research's Policy Memorandum, "Reclaimed Asphalt Pavement (RAP) for Aggregate Applications"
- (b) Gradation. One hundred percent of the RAP material shall pass the 1 1/2 in. (37.5mm) sieve. The RAP material shall be reasonably well graded from coarse to fine. RAP material that is gap-graded, FRAP, or single sized will not be accepted for use as Aggregate Surface Course and Aggregate Shoulders."

PCC QC/QA ELECTRONIC REPORT SUBMITTAL

Effective April 26, 2013

The Contractor's QC personnel shall be responsible for electronically submitting PRO and IND MI 654 Air, Slump, Quantity and PRO MI 655 PCC Strength Reports to the Department. The format for the electronic submittals will be the PCC QC/QA reporting program, which will be provided by the Department. Microsoft Office 2007 or newer is required for this program which must be provided by the Contractor.

PCC AUTOMATIC BATCHING EQUIPMENT

Effective April 23, 2010 Revised November 8, 2013

Portland cement concrete provided shall be produced from batch plants that conform to the requirements of Article 1103.03 (a) and (b) of the Standard Specifications for Road and Bridge Construction. Semi-automatic batching will not be allowed.

In addition, the batching plant shall be a computerized plant interfaced with a printer and shall print actual batch weights, added water, tempering water, mixing time, and amount of each additive per batch. At the discretion of the Engineer, archived electronic versions of batch proportions will be acceptable. Truck delivery tickets will still be required as per Article 1020.11 (a)(7).

INTERIM COMPLETION DATES

The exit ramp from southbound IL 6 to Allen Rd. (Ramp C) may be closed to traffic as detailed in the Stage IA plans. The ramp shall be re-opened to traffic within 20 calendar days after closure.

The entrance ramp from Allen Rd. to northbound IL 6 (Ramp A) may be closed to traffic as detailed in the Stage IB plans. The ramp shall be re-opened to traffic within 20 calendar days after closure.

Stage I, IA, and IB work shall be completed, and traffic control shall be set up according to the Winter Shutdown stage by November 22, 2014.

The Contractor shall complete Building Removal No. 1 no later than 50 calendar days after the date the Contractor begins work, or no later than 60 days after execution of the contract, whichever is earlier, unless a delayed start is granted by the Engineer. If a delayed start is granted by the Engineer, the Contractor shall complete Building Removal No. 1 no later than 50 calendar days after the delayed start date. Building Removal No. 1 must be completed in order for the sanitary sewer relocation (by others) to be completed.

Article 108.09 (Failure to Complete the Work on Time) of the Standard Specifications shall apply to the interim completion dates above.

WORKING RESTRICTIONS

No lane closures for any work other than the work described in the staging plans for the Winter Shutdown stage shall be allowed between November 22, 2014 and March 27, 2015, unless otherwise approved by the Engineer.

Stage II Traffic Control, except the closure of Allen Road north of Alta Lane, shall not be set up until March 28, 2015, unless otherwise approved by the Engineer. Allen Road shall not be closed north of Alta Lane for Stage II construction until May 1, 2015.

Before March 28, 2015, the Rock Island Trail shall only be closed on days the Contractor is working in the immediate vicinity of the trail.

All work to erect structural steel on S.N. 072-0146 over IL Route 6 shall be done at night between the hours of 8:00 P.M. and 6:00 A.M., Monday through Thursday night. The Contractor shall stop traffic on IL Route 6 for up to 20 minutes in each direction. The Contractor shall allow traffic sufficient time to clear, as directed by the Engineer, between closures. Traffic Control and Protection, Standards 701400 and 701401 shall be used. Message boards shall be used to notify motorists of the closures. The Contractor shall give the Engineer four days notice so press releases may be issued.

ALLEN ROAD WORK ZONE SPEED LIMIT SIGNING

Nine sets of work zone speed limit sign assemblies as detailed in Highway Standard 701901 shall be set up at various locations on Allen Road and Alta Lane as directed by the Engineer when the Contractor begins work. Three sets of end work zone speed limit signs as detailed in Highway Standard 701901 shall be set up at various locations on Allen Rd. and Alta Ln. as directed by the Engineer when the Contractor begins work. The signs shall be post mounted for the duration of the project. The work zone speed limit shall be 35. The cost of furnishing, installing, maintaining, and removing the signs and posts shall be included in the cost of TRAFFIC CONTROL AND PROTECTION, (SPECIAL).

TEMPORARY TRAFFIC BARRIER TERMINAL, TYPE 1, SPECIAL (TANGENT)

This work shall be done in accordance with Sections 631 and 705 of the Standard Specifications.

HOT-MIX ASPHALT SURFACE REMOVAL – BUTT JOINT

This work shall be done in accordance with Sections 406 and 440 of the Standard Specifications, the details in the plans, and as stated herein.

The proposed butt joints in the IL Route 6 ramps shall be milled and cut in the existing PCC pavement.

TEMPORARY PAVEMENT MARKINGS

This work shall be done in accordance with Section 703 of the Standard Specifications and as stated herein. Type III marking tape or paint shall be used for all Temporary Pavement Markings. Special attention is called to the special provision titled, "Pavement Marking Removal/Work Zone Pavement Marking Removal."

DROP-OFF POLICY

The staging plans were designed to meet the requirements of the current drop-off policy (see Figure 55-2.B in the Bureau of Design and Environment Manual located on the IDOT internet site). The Contractor's operations shall meet the requirements of the drop-off policy. If the Contractor changes the proposed staging in a way that requires additional barrier wall according to the drop-off policy, the Contractor shall be responsible for all costs associated with the additional barrier wall and any additional attenuators.

SEALING ABANDONED WATER WELLS

This work shall be performed in accordance with Section 672 of the Standard Specifications. The existing water well is located at approximately Sta. 84+25, 45' Rt. The well is constructed of 18" diameter concrete pipe and is approximately 50' deep. The existing concrete pipe shall be removed to at least 2' below finished grade. Removal of concrete on top of well shall be included in the cost per Each for SEALING ABANDONED WATER WELLS.

RODENT EXTERMINATION

This work under this special provision consists of the extermination of rodents in and around the building prior to demolition. This work shall be performed by an Illinois licensed exterminator at least three (3) weeks in advance of beginning asbestos removal.

The cost of rodent extermination will not be paid for separately, but shall be included in the price per Lump Sum of BUILDING REMOVAL 1, 2, and 3. Clean-up will be to the satisfaction of the Engineer.

REMOVING EXISTING SEPTIC TANK

This work shall consist of removal and disposal off the Right-of-Way of the existing septic tank, its contents, and the waste supply line as directed by the Engineer.

The contents of the tank shall first be removed by an approved operator. The disposal of the undesirable material (liquid and solid waste material) from the tank shall be done in a manner which meets the current standards of the County Health Department and Environmental Protection Agency and to the satisfaction of the Engineer. The remaining hole shall be cleaned out and filled with a granular material, and /or selected earth material approved by the Engineer, placed and compacted to the satisfaction of the Engineer. The field tile leads shall be removed, where necessary, or abandoned and blocked with masonry as directed by the Engineer.

The approximate locations are shown on the removal plans and as listed herein:

Sta. 82+50, 150' Rt., Sta. 84+25, 45' Rt., and Sta. 89+50, 115' Lt.

This work will be paid for at the contract unit price per Each for REMOVING EXISTING SEPTIC TANK, and no additional compensation will be allowed.

BUILDING REMOVAL

Building Removal No. 1 shall include the removal of the house, attached garage, concrete sidewalk, landscaping, concrete steps, car port, and deck located on the east side of the house. The house is a 1,400-square foot ranch style house with a basement and a two car, attached garage. The exterior of the house is finished with steel siding and composition shingle roof. The interior of the building is finished with drywall on the main floor and wood paneling in the basement.

Building Removal No. 2 shall include the removal of the house, attached garage, concrete sidewalk, landscaping, concrete steps, and flag pole. For more information on building No. 2, see the special provision, Building Removal – Case II (Non-Friable Asbestos Abatement).

Building Removal No. 3 shall include removal of the house, concrete sidewalk, concrete steps, landscaping, and the unattached garage. For more information on building No. 3, see the special provision, Building Removal – Case I (Non-Friable and Friable Asbestos Abatement).

EXPANSION JOINTS IN PORTLAND CEMENT CONCRETE PAVEMENT

Four transverse expansion joints shall be constructed in the proposed portland cement concrete pavements in accordance with Highway Standard 420001. The proposed expansion joint locations are at Allen Rd. Sta. 72+01.51, Sta. 73+89.55, Sta. 84+56.71, and Sta. 86+91.02 as shown on the pavement joints sheets in the plans. The expansion joints shall not be measured for payment, but shall be included in the cost of the Portland cement concrete pavement pay items.

CONCRETE FOUNDATIONS

This work shall consist of constructing Class SI concrete foundations for the installation of structural steel sign supports.

The concrete shall be obtained from a predetermined approved source. A list of approved suppliers may be obtained from each District.

Concrete foundations of the type and size as specified in the plans shall be constructed in accordance with the applicable requirements of Section 734 of the Standard Specifications. The top segment of the foundations shall be formed down to a depth of at least one (1') foot below the ground line. The top of the foundation shall be finished level, and all exposed surfaces shall be rubbed in accordance with Article 503.15(a) of the Standard Specifications.

Concrete foundations will be measured for payment in accordance with the requirements of Article 503.21 of the Standard Specifications.

This work will be paid for at the contract unit price per Cubic Yard of CONCRETE FOUNDATIONS. This price shall be payment in full for all necessary excavating, backfilling, form-work, and furnishing and placing all materials, including the Class SI Concrete, reinforcement bars, anchor bolts, nuts, and washers complete in place.

REMOVE CONCRETE FOUNDATION – GROUND MOUNT

This work shall consist of removing a concrete foundation for a ground-mounted sign support. All components of the concrete foundation, including the concrete, reinforcing steel, and stub post, shall be removed to at least one (1') foot below the grade line.

The use of explosives of any kind will not be permitted in removing concrete foundations. The hole shall be backfilled with suitable material approved by the Engineer. The surface of the filled hole shall be treated to match the surrounding area.

All debris resulting from this operation shall be removed from the Right-of-Way at the Contractor's expense.

This work will be paid for at the contract unit price Each for REMOVE CONCRETE FOUNDATION – GROUND MOUNT, which price shall be payment in full for all equipment and labor necessary to complete the work and backfill the hole as herein described.

RECYCLING STEEL GRIT ABRASIVE

Recycled steel grit abrasive shall be used (under no circumstance will any other abrasive be allowed to substitute for steel grit). At least two recycled grit nozzle men shall be operating simultaneously with vacuum cleaning operations. The equipment's blast pot shall also be capable of being refilled without interruption of the blasting or vacuuming operations. Independent blasting, vacuuming, and refilling of the blast pot operations will not be allowed.

Recycling equipment shall be capable of allowing a minimum of two nozzle men to continuously vacuum at the same time (independent operations will not be allowed).

All costs associated with this work shall be included in the cost of Cleaning and Painting Steel Bridge.

AIR MONITORS

Two air monitors as described in the special provision titled, "Containment and Disposal of Lead Paint Cleaning Residues" will be required. All costs associated with the monitors shall be included in the cost of Containment and Disposal of Lead Paint Cleaning Residues.

APPROACH SLAB REMOVAL

Description. This work consists of full-depth saw cutting of concrete or asphalt pavement along with the median and parapet and the satisfactory removal and disposal of the existing bridge approach slab and the existing approach parapet and shoulders at the location shown on the plans. The work shall be performed in accordance with Section 440 of the Standard Specifications. The removal of any sleeper slabs will not be measured for payment but will be included in the unit cost for APPROACH SLAB REMOVAL.

The Contractor shall entirely remove the existing approach slab, median, parapet, shoulder, and reinforcement. Any additional excavation necessary to reach the top of proposed subgrade shall not be paid for separately. However, those areas of the existing subbase which, in the sole judgment of the Engineer, are disturbed or damaged by the Contractor's negligence shall be repaired by the Contractor to the Engineer's satisfaction by excavation, disposal, placement of granular subbase material, and compaction operations, or as otherwise directed by the Engineer, and no additional compensation will be allowed.

Disposal of material shall be done in accordance with Section 440.06 of the Standard Specifications.

Contract Quantities. The requirements for the use of Contract Quantities shall conform to Article 202.07(a) of the Standard Specifications.

Method of Measurement. Approach Slab Removal will be measured in place for payment in square yards of approach slab removed regardless of replacement area. Full depth sawcutting shall not be measured separately for payment.

Basis of Payment. Approach slab removal will be paid for at the contract unit price per Square Yards for APPROACH SLAB REMOVAL, which price shall include full depth saw cutting, pavement, median, parapet and shoulder removal, disposal of debris, and all labor, equipment, and materials required to complete the work specified herein.

FENCE REMOVAL

This work shall consist of removing existing woven wire fence, barbed wire, or wooden fence and posts prior to grading, culvert installation, or utility relocations as part of the proposed improvements. The fence shall be removed from the posts, rolled up, and posts removed, and all materials disposed of outside the limits of the Right-of-Way in accordance with all State and Federal solid waste disposal laws and as directed by the Engineer.

Contract Quantities. The requirements for the use of Contract Quantities shall conform to Article 202.07(a) of the Standard Specifications.

Basis of Payment. This work shall be paid for at the contract unit price per Foot for FENCE REMOVAL, which price shall include all labor, equipment, and material necessary to remove and dispose of the existing fence including constructing fence terminations for existing fence to remain in place all to the satisfaction of the Engineer.

CONCRETE RETAINING WALL REMOVAL

Description. This work shall consist of furnishing all labor, equipment and materials to remove to remove the existing concrete retaining walls at locations shown on the plans and as directed by the Engineer.

Construction Requirements. The existing wall shall be removed to a minimum depth of 1 foot below the final grade and as directed by the Engineer.

Contract Quantities. The requirements for the use of Contract Quantities shall conform to Article 202.07(a) of the Standard Specifications.

Method of Measurement. All material, equipment and labor necessary to complete this work as specified above and as shown in the plans will be measured for payment in feet horizontally along the top of the wall.

Basis of Payment. This work will be paid for at the contract unit price per Foot for CONCRETE RETAINING WALL REMOVAL

TIMBER RETAINING WALL REMOVAL

Description. This work shall consist of furnishing all labor, equipment and materials to remove and dispose of the existing wooden or timber retaining walls at locations shown on the plans and as directed by the Engineer.

Construction Requirements. The existing wall shall be removed to a minimum depth of 1 foot below the final grade and as directed by the Engineer.

Contract Quantities. The requirements for the use of Contract Quantities shall conform to Article 202.07(a) of the Standard Specifications.

Method of Measurement. All material, equipment and labor necessary to complete this work as specified above and as shown in the plans will be measured for payment in feet horizontally along the top of the wall.

Basis of Payment. This work will be paid for at the contract unit price per Foot for TIMBER RETAINING WALL REMOVAL.

REMOVE EXISTING FLARED END SECTION

Description. This pay item shall consist of the removal of the flared end sections as shown in the plans or as directed by the Engineer. Collars, toe walls, grating and drop boxes removed in conjunction with the existing flared end sections will not be paid for separately, but considered included in the cost.

Basis of Payment. This work will be paid for at the contract unit price per each for REMOVE EXISTING FLARED END SECTION.

STEEL POST REMOVAL

Description. This work shall consist of the removal of the steel posts set in the ground at the locations shown in the plans. Concrete footings removed in conjunction with the steel posts will not be paid for separately, but considered included in the cost.

Basis of Payment. This work will be paid for at the contract unit price per Each for STEEL POST REMOVAL.

PIPE DRAIN REMOVAL

Description. This work shall consist of the removal and satisfactory disposal of the existing pipe drain connected to the inlet being removed at Sta. 59+92 LT.

This work shall be performed in accordance with Section 440 of the Standard Specifications, and shall include the removal of any end sections and other appurtenances.

Contract Quantities. The requirements for the use of Contract Quantities shall conform to Article 202.07(a) of the Standard Specifications.

Basis of Payment. This work will be measured and paid for at the contract unit price per Foot for PIPE DRAIN REMOVAL, and no additional compensation will be allowed.

CHAIN LINK FENCE TO BE REMOVED AND RE-ERECTED

Description. This work shall consist of removing and reinstalling existing chain link fence in accordance with Section 664 of the Standard Specifications and as shown in the plans. Existing posts set in concrete shall be replaced and set in new concrete.

Contract Quantities. The requirements for the use of Contract Quantities shall conform to Article 202.07(a) of the Standard Specifications.

Method of Measurement. Chain link fence to be removed and re-erected will be measured for payment in feet along the top of the relocated fence.

Basis of Payment. This work will be paid for at the contract unit price per Foot for CHAIN LINK FENCE TO BE REMOVED AND RE-ERECTED. This item will include all labor, materials and equipment necessary to complete the work.

EXISTING DRAIN PIPES

All existing drainage pipes or tiles which may be encountered during construction of the proposed improvements, whether known or unknown, shall be connected to the storm sewer. Abandoned storm sewers or drainage lines that are not reconnected to the proposed system shall be plugged where encountered with concrete or brick masonry plugs in a workmanlike manner and to the satisfaction of the Engineer.

These items of work will not be paid for separately, but shall be considered in the cost for storm sewer.

STORM SEWER AND CULVERT CONNECTIONS

This work shall include all labor, material, and equipment necessary to satisfactorily complete the connection as shown in the plan and as determined by the Engineer. A Concrete Collar shall be constructed in accordance with the details shown in the plans where storm sewer or culverts of differing pipe types connect or where new storm sewer or culverts connects to existing storm sewer or culverts. The price for connecting the existing or proposed drain tile, culverts, or storm sewer into the existing or proposed storm sewer structures, storm sewers, culverts, or field tile shall not be paid for separately, but shall be included in the work for the respective storm sewer, culvert, or storm sewer drainage structure pay item.

TRENCH BACKFILL

Trenches for proposed storm sewer or pipe culverts and locations where removal of storm sewer or pipe culverts has taken place shall be backfilled according to Section 208 of the Standard Specifications and as stated herein. Material for trench backfill shall comply with Article 1003.04 of the Standard Specifications. No additional compensation will be given should the contractor elect to use controlled low-strength material as trench backfill.

COMBINATION CONCRETE CURB & GUTTER, TYPE B-6.24 (VARIABLE WIDTH GUTTER FLAG)

Description: This work shall consist of construction concrete curb and gutters as shown in the plans where the curb and gutter section deviates from a standard B6.24 section.

This work shall be done in accordance with Section 606 of the Standard Specifications and Highway Standard 606001.

Basis of Payment: This work will be paid for at the contract unit price per Foot for COMBINATION CONCRETE CURB & GUTTER, TYPE B-6.24 (VARIABLE WIDTH GUTTER FLAG).

CONCRETE GUTTER, TYPE A (SPECIAL)

Description. This work shall consist of constructing concrete gutter in accordance with Section 606 of the Standard Specifications, CADD Standard 606101 and the details shown in the plans.

Method of Measurement. CONCRETE GUTTER, TYPE A (SPECIAL) will be measured in place along the flow line of the gutter. Any reinforcement or dowel bars will not be measured for payment.

Basis of Payment. This work shall be paid for at the contract unit price per foot for CONCRETE GUTTER, TYPE A (SPECIAL).

CONCRETE GUTTER, TYPE M (MODIFIED)

Description. This work shall consist of constructing concrete gutter in accordance with Section 606 of the Standard Specifications, Highway Standard 606101 and the details shown in the plans.

Method of Measurement. CONCRETE GUTTER, TYPE M (MODIFIED) will be measured in place along the flow line of the gutter. Any reinforcement or dowel bars will not be measured for payment.

Basis of Payment. This work shall be paid for at the contract unit price per Foot for CONCRETE GUTTER, TYPE M (MODIFIED).

CONCRETE MEDIAN, TYPE SM (SPECIAL)

Description. This work shall consist of constructing concrete median in accordance with Section 606 of the Standard Specifications, Highway Standard 606301 and the details shown in the plans.

Method of Measurement. CONCRETE MEDIAN, TYPE SM (SPECIAL) will be measured for payment in place along per square foot. Any reinforcement or dowel bars will not be measured for payment.

Basis of Payment. This work shall be paid for at the contract unit price per Square Foot for CONCRETE MEDIAN, TYPE SM (SPECIAL).

CONCRETE MEDIAN TRANSITION

Description: This work shall consist of constructing a concrete median transition from Type SB-6.12 to Type M 2.12 as detailed in the plans. General: This work shall be in accordance with Section 606 of the Standard Specifications and Highway Standard 606301.

Method of Measurement: CONCRETE MEDIAN TRANSITION will be measured for payment in place per Square Foot.

Basis of Payment: This work will be paid for at the contract unit price per square foot for CONCRETE MEDIAN TRANSITION.

ISLAND PAVEMENT (8")

Description: This work shall include placement of concrete curb and gutter and concrete median pavement within the island as shown on the plans.

General: This work shall be in accordance with Section 606 of the Standard Specifications and Highway Standard 606301.

Method of Measurement: ISLAND PAVEMENT (8") as identified in the plans or as directed by the engineer will be measured for payment in place per square yard, which includes concrete, bedding and reinforcement as identified in the plans, details and standards.

Basis of Payment: This work will be paid for at the contract unit price per Square Yard for ISLAND PAVEMENT (8"), which price shall include all labor, equipment and materials necessary to complete the work specified.

INLET FILTERS

Description: This work shall consists of furnishing, installing, maintaining, and removing inlet filters at gutter inlet and manhole inlet locations as shown on the plans or as determined by the Engineer.

General. The inlet filter shall be of a non-woven geotextile catch bag type that fits inside the casting, held in place by the casting grate or lid and be of high permeability, ≥ 100 gal./min./sq.ft. Inlet filters will be checked by the resident engineer weekly and after every rainfall event ≥ 0.5 ". If requested by the engineer, inlet filters shall be cleaned of debris by the contractor at no additional costs within 24 hours after notification by the Engineer.

The inlet filters shall be installed in the existing inlets before construction is allowed on this project and remain until complete ground cover is established. When existing inlets are to be removed and replaced with proposed inlets, the inlet filters shall be transferred to the new inlets at no additional cost.

Basis of Payment. This item shall be measured and paid for at the contract unit price per Each, for INLET FILTERS, and shall be payment in full for all material, labor, tools, and equipment required to furnish, install, inspect, maintain, and remove this item.

INLETS, TYPE A, WITH MEDIAN INLET, SPECIAL

Description. This work shall consist of the construction of a 2' diameter inlet with a Median Inlet Standard 604101. The work shall be completed in accordance with Section 602 of the Standard Specifications, as well as, Standards 602301 and 604101-D4, and as detailed in the plans and as directed by the Engineer.

Basis of Payment. This work shall be paid for at the contract unit price per Each for INLETS, TYPE A WITH MEDIAN INLET, SPECIAL, which price shall include all labor, equipment, and material necessary to complete the work.

MANHOLES, TYPE A, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE

Description. This work shall consist of constructing a precast reinforced concrete manhole of the size indicated with a restrictor plate at the location shown in the plans. All work shall be in accordance with the applicable portions of Sections 503 and 602 of the Standard Specifications and the plan details. The contractor shall submit shop drawing(s) to the Engineer for review and approval prior to starting this work.

Basis of Payment. This work will be paid for at the contract unit price per Each for MANHOLES, TYPE A, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID, RESTRICTOR PLATE which price shall include all frames, lids, restrictor plates, concrete and reinforcement and all excavation and backfilling required to complete the work.

BOX CULVERT END SECTIONS, CULVERT NO. 1

Description. This work shall consist of furnishing all labor, equipment, and material for the construction of Box Culvert End Sections, Culvert No. 1 at Alta Lane Station 112+85.26 in accordance with Section 540 of the Standard Specifications, plan details, CADD Standards and as noted herein. Box Culvert End Sections shall be precast concrete. Add grating per District Four CADD STD. 540301-D4. Add concrete end block to the precast end section at the upstream end to create a drop box.

Payment for any grating, concrete end block, and reinforcement, connections, and concrete collars shall not be paid for separately but shall be included in this work and constructed in accordance with details shown in the plans.

Basis of Payment. This work shall be measured and paid for at the contract unit price bid per Each for BOX CULVERT END SECTIONS, CULVERT NO. 1.

SEEPAGE COLLAR

Description. This work shall consist of furnishing all labor, equipment, and materials for the construction of a Seepage Collar at locations shown on the plans in accordance with Section 542 of the Standard Specifications, plan details, and as noted herein.General. Concrete shall be Class SI. All materials, concrete, reinforcement, placement, and curing shall be in accordance with Sections 508 and 1020 of the Standard Specifications. All reinforcement shall be epoxy coated.

Basis of Payment. This work shall be paid for at the contract unit price bid per Each for SEEPAGE COLLAR.

VEHICLE CONTROL BOLLARDS

Description. This shall include all materials, equipment and labor required to install three vehicle control bollards at each location shown on the plans in accordance with the detail in the plans. Each location shall have two (2) fixed steel bollards and one (1) collapsible steel bollard as shown in the bollard placement detail. The collapsible bollard shall have reflector tape applied on each side so that it can be seen by traffic from each direction on the path. The fixed bollards shall be Traffic guard model # RFP 3548R or similar. The collapsible bollard shall be Traffic guard model # LPHDHB or similar.

All paint, reflector tape, aggregate, concrete and necessary hardware shall be incidental to the cost of the bollards. Material shall meet the requirements of ASTM 120.

Basis of Payment. This work shall be paid for at the contract unit price per Each location for VEHICLE CONTROL BOLLARDS.

INLETS, TYPE "A", WITH SPECIAL FRAME AND GRATE

Effective: August 2, 2013

This work shall consist of furnishing equipment, labor, and materials for the construction of inlets in accordance with Section 602 of the Standard Specifications, Highway Standards 602301 or 602306, and the details in the plans.

Add "INLETS, TYPE "A", WITH SPECIAL FRAME AND GRATE" to Article 602.16 of the Standard Specifications. The Special FRAME AND GRATE used on these inlets shall be a Type 37 Grate as shown on the District Four CADD Standard 604301-D4 included in the plans.

This work will be paid for at the contract unit price per Each for INLETS, TYPE "A", WITH SPECIAL FRAME AND GRATE.

INLETS, TYPE "B", WITH SPECIAL FRAME AND GRATE

Effective: August 2, 2013

This work shall consist of furnishing equipment, labor, and materials for the construction of inlets in accordance with Section 602 of the Standard Specifications, Highway Standards 602301 or 602306, and the details in the plans.

Add "INLETS, TYPE "B", WITH SPECIAL FRAME AND GRATE" to Article 602.16 of the Standard Specifications. The Special FRAME AND GRATE used on these inlets shall be a Type 37 Grate as shown on the District Four CADD Standard 604301-D4 included in the plans.

This work will be paid for at the contract unit price per Each for INLETS, TYPE "B", WITH SPECIAL FRAME AND GRATE.

MANHOLE, TYPE A, OF THE DIAMETER SPECIFIED, WITH SPECIAL FRAME AND GRATE

This work shall consist of furnishing equipment, labor, and materials for the construction of MANHOLE, TYPE A, OF THE DIAMETER SPECIFIED WITH SPECIAL FRAME AND GRATE of the diameter specified in accordance with Section 602 of the Standard Specifications and the details in the plans. The Special Frame and Grate used on this manhole shall be a Type 37 Grate as shown on District Four CADD standard 604301-D4 included in the plans.

Add "MANHOLE, TYPE A, OF THE DIAMETER SPECIFIED, WITH SPECIAL FRAME AND GRATE" of the diameter specified to Article 602.16 of the Standard Specifications.

This work will be paid for at the contract unit price per Each for MANHOLE, TYPE A, OF THE DIAMETER SPECIFIED, WITH SPECIAL FRAME AND GRATE of the diameter specified.

CONTRACT GUARANTEE

The Contractor shall guarantee all electrical equipment, apparatus, materials, and workmanship provided under the contract for a period of six (6) months after the date of final inspection according to Article 801.14.

All instruction sheets required to be furnished by the manufacturer for materials and supplies and for operations shall be delivered to the Engineer prior to the acceptance of the project, with the following warranties and guarantees:

1. The manufacturer's standard written warranty for each piece of electrical equipment or apparatus furnished under the contract.
2. The Contractor's written guarantee that, for a period of six (6) months after the date of final inspection of the project, all necessary repairs to or replacement of said warranted equipment, or apparatus shall be made by the Contractor at no cost to the Department.
3. The Contractor's written guarantee for satisfactory operation of all electrical systems furnished and constructed under the contract for a period of 6 months after final inspection of the project.

LEFT TURN YIELD ON FLASHING ARROW SIGNS

This work shall be in accordance with Sections 720 and 1090, 1091, and 1092 of the Standard Specifications except as modified herein.

The Contractor shall furnish "Left Turn Yield on Flashing Arrow" signs as shown on the plan sheet detail and install them on the mast arms (to the right of the flashing yellow arrow signal head) at the locations indicated on the plan sheets.

The contractor shall supply all materials required to install the sign (stainless steel banding, brackets, hardware, etc.) as a part of this pay item.

Basis of Payment: This work shall be paid for at the contract unit price per Square Foot for LEFT TURN YIELD ON FLASHING ARROW SIGNS, which price shall be payment in full for all labor, equipment, and materials required to supply and install the sign panel described above, complete.

SERVICE INSTALLATION, TYPE B

This work shall be in accordance with Section 805 and 1086 of the Standard Specifications except as modified herein.

The service installation shall include furnishing and installing a 6" x 6" x 10' treated wood post, disconnect switch, and all associated appurtenances including a meter base if required by the utility company. The service disconnects shall be mounted on the wood post.

Galvanized steel conduit shall be used for the service riser. The use of PVC conduit will not be allowed.

A rain tight hub assembly (Myers type) shall be used when conduit enters the switch from the top of the disconnect.

The service disconnect switch shall be a stainless steel, weatherproof NEMA 4X enclosure that meets the following specifications:

60-Ampere (250 V) Minimum Fused Disconnect Switch: Unless indicated otherwise on the plan sheets, the fused disconnect switch shall be single-throw, three-wire (two poles, two fuses, and solid neutral). The switch shall provide for locking the blades in either the "On" or "Off" position with one or two padlocks and for locking the cover in the closed position. The disconnect switch and fuse rating shall be rated at the voltage and amperage required to comply with utility company and equipment requirements. All fuses shall be provided with the disconnect installation.

The service disconnect shall be installed at a maximum height of 42".

The Department will furnish all padlocks.

Basis of Payment: This work shall be paid for at the contract unit price each for SERVICE INSTALLATION, TYPE B, which price shall be payment in full for all labor, equipment, and materials required to provide and install the electrical service installation described above, complete.

HANDHOLE, PORTLAND CEMENT CONCRETE

This work shall consist of furnishing the materials and constructing a handhole in accordance with the applicable Articles of Section 814 and 1088 of the Standard Specifications with the following modifications:

The lift ring for the cover shall consist of a solid closed ring of stainless steel at least 3/8 inch in diameter. The lift ring shall be attached to the cover by a loop of stainless steel at least 3/8 inch in diameter. The lift ring and loop shall be recessed in the cover.

The Contractor shall install heavy-duty, fully-galvanized hooks, with a minimum diameter of 1/2" in the proposed handhole. The Contractor shall submit this material to the Engineer prior to construction of the handholes.

The lid shall be marked with the legend "Traffic Signals".

Pre-cast handholes are not allowed.

All unsuitable materials shall be disposed of by the Contractor outside the job limits.

Basis of Payment: This work will be paid for at the contract unit price Each for HANDHOLE, PORTLAND CEMENT CONCRETE, which price shall be payment in full for all labor, materials, and equipment required to provide the handhole described above as well as any necessary excavating, backfilling, disposal of unsuitable materials, and furnishing all materials within the limits of the handhole.

DOUBLE HANDHOLE, PORTLAND CEMENT CONCRETE

This work shall consist of furnishing the materials and constructing a double handhole in accordance with the applicable Articles of Section 814 and 1088 of the Standard Specifications with the following modifications:

The lift ring for the cover shall consist of a solid closed ring of stainless steel at least 3/8 inch in diameter. The lift ring shall be attached to the cover by a loop of stainless steel at least 3/8 inch in diameter. The lift ring and loop shall be recessed in the cover.

The Contractor shall install heavy-duty, fully-galvanized hooks, with a minimum diameter of 1/2" in the proposed handhole. The Contractor shall submit this material to the Engineer prior to construction of the handholes.

The lid shall be marked with the legend "Traffic Signals".

Pre-cast handholes are not allowed.

All unsuitable materials shall be disposed of by the Contractor outside the job limits.

Basis of Payment: This work will be paid for at the contract unit price Each for DOUBLE HANDHOLE, PORTLAND CEMENT CONCRETE, which price shall be payment in full for all labor, materials, and equipment required to provide the handhole described above as well as any necessary excavating, backfilling, disposal of unsuitable materials, and furnishing all materials within the limits of the handhole.

REMOVE AND REPLACE SHOULDER (FOR CONDUIT INTALLATION BENEATH BITUMINOUS SHOULDERS)

This work shall consist of constructing a trench beneath the bituminous paved shoulder and backfilling it.

The Contractor shall remove the existing "V" gutter as needed to facilitate installation of the proposed conduit. The Contractor shall replace it in kind. This work shall be done in accordance with the Standard Specifications and to the satisfaction of the Engineer.

The trench shall be constructed in accordance with and at the locations specified in the plans or as directed by the Engineer. The sides of the trench shall be saw-cut through the full depth of the bituminous shoulder material.

The trench shall be not less than 600 mm (24") in depth. The width shall be as required to accommodate the appropriate number of conduits required at each specified location. The bottom of the trench shall be tamped and the trench inspected by the Engineer before the conduits are placed in the trench.

All trenches shall be backfilled as soon as possible after the installation of the conduits. The trench shall be backfilled in accordance with Section 208 of the Standard Specifications.

Cinders, rocks, or other deleterious materials will not be permitted in the backfilling material. Backfilling materials shall be deposited in the trench in layers not to exceed 150 mm (6") in depth, and shall be thoroughly compacted with a mechanical tamper before the next layer is deposited in the trench.

Bituminous surfacing shall be used to restore the shoulders to the existing grade. The bituminous material shall be compacted and finished as directed by the Engineer.

Basis of Payment: This work will not be paid for separately, but shall be included in the contract bid price for the pay item DETECTOR LOOP, TYPE I.

FULL ACTUATED CONTROLLER AND TYPE IV CABINET, SPECIAL

This work shall be in accordance with Sections 857, 1073, and 1074 of the Standard Specifications except as modified herein.

The cabinet and controller shall be compatible with the existing Econolite closed loop system and Aries remote monitoring software.

The traffic signal cabinet shall have a NEMA TS-2 back panel. The cabinet shall include a malfunction management unit to allow enhanced fault monitoring capabilities. The malfunction management unit shall support flashing yellow arrow operation and be a Reno A&E model MMU-1600G equipped with a graphical display and Ethernet port.

The controller shall be an Econolite ASC/3-2100 NEMA TS-2 Type 2 controller equipped with a fiber optic telemetry module and data key.

The malfunction management unit shall be equipped with the latest software and firmware revisions. The cabinet shall be equipped with a plexi-glass shield that covers the power panel which houses the mercury bus relay, line filter, circuit breakers, and other electrical components.

The cabinet shall be equipped with a plexi-glass shield that covers the thermostat and a fluorescent lighting assembly that turns on when the door is opened. The fluorescent lighting assembly shall be equipped with a cold weather ballast and mounted in a location that will not interfere with cabinet maintenance.

The traffic signal cabinet shall be equipped with a sixteen load switch back panel to accommodate future expansion.

The cabinet shall be furnished with a compact heater strip to be used for moisture reduction during cold weather. The heater shall be thermostatically controlled, operate at 120 volts, have a minimum wattage of 150 watts, a maximum wattage of 250 watts, have a shield to protect service personnel and equipment from damaging heat, be separately fused, and be mounted where it does not interfere with a person working in the cabinet.

The cabinet shall be equipped with a twenty-four fiber wall-mountable interconnect center and two six-fiber bulkheads. The cabinet shall also be equipped with any and all other components necessary to provide for a complete and functional fiber optic telemetry.

The cabinet shall be equipped with toggle switch guards for all switches located on the door to prevent accidental switching. The cabinet shall include a high quality deluxe pleated filter.

The cabinet shall be equipped with additional surge protection for the controller, malfunction management unit, and detector amplifiers, and/or video detection system. The surge protector shall be a Transtector model ACP100BWN3 and shall be included in addition to an EDCO SHA-1250 IRS protector. The EDCO SHA-1250 IRS surge protector is to be provided in accordance with Section 1085.47 A(4a) and shall be wired to provide surge protection for the controller, malfunction management unit, and detector amplifiers. The Transtector surge suppressor may be wired to the equipment protected power terminals of the EDCO SHA-1250 IRS unit provided that the controller, MMU, and detection system are protected.

The Contractor shall set up each cabinet in his or her shop for inspection by the Engineer. All phases that are utilized shall be hooked up to a light board to provide observation for each signal indication. The Engineer shall be notified when the setup is complete so that all pertinent timings may be entered into the each traffic signal controller. The facility shall be subject to a seven day burn-in period before installation will be allowed.

After installing the cabinet in the field, prior to resuming normal signal operation, the Contractor shall test the cabinet by connecting a jumper to the cabinet field terminals to ensure that all conflicting signals will place the cabinet into conflict flash and to verify that the cabinet, controller, and malfunction management unit are operating correctly. The Contractor shall make arrangements with the local police agency to provide traffic control during the conflict test.

Basis of Payment: This work will be paid for at the contract unit price Each for FULL ACTUATED CONTROLLER AND TYPE IV CABINET SPECIAL, and shall be payment in full for all labor, materials, and equipment required to provide, test, and install the equipment described above, complete.

INDUCTIVE LOOP DETECTOR

This work shall be in accordance with Sections 885 and 1079 of the Standard Specifications except as modified herein. The detector amplifier shall be equipped with an LCD display that is capable of displaying the loop frequency and inductance and shall conform to the following specifications:

- Custom LCD displays complete status and function settings of the detector.
- All functions are programmable from the front panel LCD "Menu" - no removing of detector to change function settings.
- LCD displays loop frequency, loop inductance, & -L/L% values.
- LCD displays the accumulated number of loop failure incidents since the detector was last reset - helps diagnose intermittent systems.
- LCD bar graph displays loop inductance change to verify ideal sensitivity level setting.
- Selectable "Continuous-CALL" and "Channel-Off" to aid system troubleshooting.
- 8 loop frequencies and 9 levels of sensitivity.
- 2 Selectable modes of operation: Presence or Pulse.
- 255 second CALL Delay and 25.5 second Extension timers.
- 999 second Max. Presence Timer. NEMA TS 2 Status Output.
- EOG (end of green) reset synchronization for Max. Presence timer.
- Super bright LEDs indicate vehicle detection or loop failure.
- Environmentally sealed push button switches to insure trouble-free service.
- Phase Green (Delay Override) input.

The detector amplifier shall be equipped with relay or solid state outputs to ensure that the detectors fail in a constant call mode.

The RENO A&E Model C-1200 Series and EDI Oracle Series are currently approved for use within the District.

Basis of Payment: This work shall be paid for at the contract unit price Each for INDUCTIVE LOOP DETECTOR, which price shall be payment in full for all labor, equipment, and materials required to supply and install the inductive loop detector described above, complete.

TRAFFIC SIGNAL LED MODULE SPECIFICATIONS

The material requirement shall be in accordance with Sections 880 and 1078 of the Standard Specifications except as modified herein.

The LED assemblies for the red, yellow, and green solid and arrow indications shall meet or exceed the following minimum specifications:

Solid Indication LED Module Specifications

Compliance: Fully compliant with ITE VTCSH LED Circular Signal Supplement specifications dated and adopted June 27, 2005

Compliance Verification: Intertek ETL verified compliance – Product must be listed on the "Directory of LED Modules Certified Products" list located on the ETL website at <http://www.intertek.com/lighting/performance-testing/traffic-signals/>

Diameter: 12" (300mm)

Lens: UV stabilized scratch resistant polycarbonate, tinted red or yellow, clear for green, uniform non-pixelated illumination, Incandescent Appearance

LEDS: Hi-Flux

Operating Temperature Range: -40°C to +74°C (-40°F to +165°F)

Operating Voltage Range: 80 to 135 V (60Hz AC)

Power Factor (PF): > 90%

Total Harmonic Distortion (THD): < 20%

Minimum Voltage Turn-Off: 35V

Turn-On/Turn-Off Time: <75 ms

<u>Nominal Power:</u>	10.0 W (Red), 18.0W (Yellow), 12.5 W (Green)
<u>Nominal Wavelength:</u>	625-626 nm (Red), 589-590 nm (Yellow), 500-502 nm (Green)
<u>Minimum Maintained Intensity:</u>	365 Cd (Red), 910 Cd (Yellow), 475 Cd (Green)
<u>Standard Conformance:</u>	FCC compliant for electrical noise, MIL-STD-810F for moisture resistance, MIL-STD-883 for mechanical vibration, NEMA TS2 Transient Voltage Protection
<u>Warranty:</u>	Five-year replacement (materials, workmanship, and intensity)

Arrow Indication LED Module Specifications (Red, Yellow, Green)

<u>Compliance:</u>	Fully compliant with ITE VTCSH LED Vehicle Arrow Supplement specifications adopted July 1, 2007
<u>Compliance Verification:</u>	Intertek ETL verified compliance – Product must be listed on the “Directory of LED Modules Certified Products” list located on the ETL website at http://www.intertek.com/lighting/performance-testing/traffic-signals/
<u>Diameter:</u>	12" (300mm)
<u>Lens:</u>	Clear Frosted, UV stabilized scratch resistant polycarbonate, tinted red or yellow, clear for green, uniform non-pixelated illumination, incandescent appearance, omni-directional
<u>LEDS:</u>	Hi-flux LEDs
<u>Operating Temperature Range:</u>	-40°C to +74°C (-40°F to +165°F)
<u>Operating Voltage Range:</u>	80 to 135 V (60Hz AC)
<u>Power Factor (PF):</u>	> 90%
<u>Total Harmonic Distortion (THD):</u>	< 20%
<u>Minimum Voltage Turn-Off:</u>	35V
<u>Turn-On/Turn-Off Time:</u>	<75 ms
<u>Nominal Power:</u>	5.0-7.0 W (Red), 6.0-12.5W (Yellow), 5.0-7.0 W (Green)
<u>Nominal Wavelength:</u>	625-628 nm (Red), 590 nm (Yellow), 500nm (Green)
<u>Minimum Maintained Intensity:</u>	56.8-58.4 Cd (Red), 141.6-146.0 Cd (Yellow), 73.9-76.0 Cd (Green)

Standard Conformance: FCC compliant for electrical noise, MIL-STD-810F for moisture resistance, MIL-STD-883 for mechanical vibration, NEMA TS2 Transient Voltage Protection

Warranty: Five-year replacement (materials, workmanship, and intensity)

Arrow Indication LED Module Specifications (Yellow/Green Dual Mode)

Diameter: 12" (300mm)

LEDS: Interconnected to minimize the effect of single LED failures

Lens: Clear UV stabilized scratch resistant polycarbonate, uniform non-pixelated illumination, incandescent appearance

Operating Temperature Range: -40°C to +74°C (-40°F to +165°F)

Operating Voltage Range: 80 to 135 V (60Hz AC)

Power Factor (PF): > 90%

Total Harmonic Distortion (THD): < 20%

Minimum Voltage Turn-Off: 35V

Turn-On/Turn-Off Time: <75 ms

Nominal Power: 8.0-10.0 W (Yellow), 8.0-10.0 W (Green)

Nominal Wavelength: 590-592 nm (Yellow), 505-508 nm (Green)

Minimum Maintained Intensity: 141.6-146.0 Cd (Yellow), 73.9-76.0 Cd (Green)

Standard Conformance: FCC compliant for electrical noise, MIL-STD-810F for moisture resistance, MIL-STD-883 for mechanical vibration, NEMA TS2 Transient Voltage Protection

Warranty: Five-year replacement (materials, workmanship, and intensity)

12" Pedestrian LED Module Specifications (Man/Hand, Countdown Timer)

<u>Compliance:</u>	Fully compliant with ITE PTCSI Part-2 LED Pedestrian Traffic Signal Modules specification adopted August 4, 2010
<u>Compliance Verification:</u>	Intertek ETL verified compliance – Product must be listed on the “Directory of LED Modules Certified Products” list located on the ETL website at http://www.intertek.com/lighting/performance-testing/traffic-signals/
<u>Size:</u>	12" x 12"
<u>Configuration:</u>	Full Man/Full Hand Overlay Module, Countdown Timer Module
<u>Lens:</u>	Clear Frosted, UV stabilized scratch resistant polycarbonate, uniform non-pixelated illumination, incandescent appearance
<u>Operating Temperature Range:</u>	-40°C to +74°C (-40°F to +165°F)
<u>Operating Voltage Range:</u>	80 to 135 V (60Hz AC)
<u>Power Factor (PF):</u>	> 90%
<u>Total Harmonic Distortion (THD):</u>	< 20%
<u>Minimum Voltage Turn-Off:</u>	35V
<u>Turn-On/Turn-Off Time:</u>	<75 ms
<u>Nominal Power:</u>	5.0-9.0 W (Man), 5.0-11.0W (Hand), 5.0-8.0 W (Timer)
<u>Minimum Maintained Intensity:</u>	1,400 Cd (Hand), 1,400 Cd (Timer), 2,200 Cd (Man)
<u>Standard Conformance:</u>	FCC compliant for electrical noise, MIL-STD-810F for moisture resistance, MIL-STD-883 for mechanical vibration, NEMA TS2 Transient Voltage Protection
<u>Warranty:</u>	Five-year replacement (materials, workmanship, and intensity)

16" Pedestrian LED Module Specifications (Man/Hand with Countdown Timer)

<u>Compliance:</u>	Fully compliant with ITE PTCSI Part-2 LED Pedestrian Traffic Signal Modules specification adopted August 4, 2010
<u>Compliance Verification:</u>	Intertek ETL verified compliance – Product must be listed on the "Directory of LED Modules Certified Products" list located on the ETL website at http://www.intertek.com/lighting/performance-testing/traffic-signals/
<u>Size:</u>	16" x 18"
<u>Configuration:</u>	Man/Hand Overlay with Countdown Timer
<u>Lens:</u>	UV stabilized scratch resistant polycarbonate, uniform non-pixelated illumination, incandescent appearance
<u>Operating Temperature Range:</u>	-40°C to +74°C (-40°F to +165°F)
<u>Operating Voltage Range:</u>	80 to 135 V (60Hz AC)
<u>Power Factor (PF):</u>	> 90%
<u>Total Harmonic Distortion (THD):</u>	< 20%
<u>Minimum Voltage Turn-Off:</u>	35V
<u>Turn-On/Turn-Off Time:</u>	<75 ms
<u>Nominal Power:</u>	6.0-9.0 W (Man), 7.0-9.0W (Hand), 5.0-8.0 W (Timer)
<u>Minimum Maintained Intensity:</u>	1,400 Cd (Hand), 1,400 Cd (Timer), 2,200 Cd (Man)
<u>Standard Conformance:</u>	FCC compliant for electrical noise, MIL-STD-810F for moisture resistance, MIL-STD-883 for mechanical vibration, NEMA TS2 Transient Voltage Protection
<u>Warranty:</u>	Five-year replacement (materials, workmanship, and intensity)

SIGNAL HEAD, LED

This work shall be in accordance with Sections 880 and 1078 of the Standard Specifications except as modified herein.

The traffic signal heads shall consist of 12" polycarbonate sections and shall be equipped with LED assemblies for all red bulb, yellow bulb, green bulb, red arrow, yellow arrow, and green arrow indications.

The traffic signal heads shall have a black finish with black doors and tunnel visors.

The LED signal faces shall be equipped with spade connectors and connected to the traffic signal head terminal block.

The LED modules shall conform to the specifications listed under the section TRAFFIC SIGNAL LED MODULE SPECIFICATIONS.

Basis of Payment: This work will be paid for at the contract unit price Each for SIGNAL HEAD, LED of the type specified and shall be payment in full for all labor, materials, and equipment required to provide and install the traffic signal heads described above, complete.

TRAFFIC SIGNAL POST, GALVANIZED STEEL

This work shall be in accordance with Sections 878 and 1077 of the Standard Specifications except as modified herein.

The traffic signal post shall be attached to the foundation with four 3/4" x 18" galvanized anchor bolts. The post base shall be secured to the foundation using galvanized nuts and galvanized steel flat washers that have a minimum thickness of 1/4" and are trapezoidal in shape. The washers shall be sized so as to completely capture the mounting flanges of the traffic signal base. Round washers will not be acceptable.

Basis of Payment: This work will be paid for at the contract unit price Each for TRAFFIC SIGNAL POST, GALVANIZED STEEL of the length specified, which price shall be payment in full for all labor, material, and equipment required to provide and install the traffic signal post and base described above.

REBUILD EXISTING SIGNAL HEAD, LED

This work shall be in accordance with the applicable Articles of Sections 880, 895, and 1078 of the Standard Specifications with the following modifications:

The work shall consist of the following:

- The Contractor shall modify the existing four or five section mast arm mounted or bracket mounted signal heads from a protected/permissive configuration to a four section FYA (flashing yellow arrow) configuration. The locations of the signal heads are shown on the plan sheets.
- The Contractor shall remove all LED indications and recycle them at a certified recycling center.
- The Contractor shall remove one section from existing five section heads to make a four section head.
- The Contractor shall align the red section of the modified head with the red sections of the other heads on the mast arm.
- The Contractor shall install the following new LED indications in the four section traffic signal head: one red arrow, two yellow arrows, and one green arrow. The LED modules shall conform to the specifications listed in the special provisions.
- The Contractor may reuse the existing pole mounting and mast arm mounting brackets and associated hardware. In the event that these items are damaged and cannot be re-used, the Contractor shall furnish and install all parts required to mount the head and make it fully functional and operational.
- The Contractor shall furnish and install stainless steel banding as required.
- The Contractor shall modify the existing backplate as needed to the satisfaction of the Engineer.

Basis of Payment: This work will be paid for at the contract unit price per Each for REBUILD EXISTING SIGNAL HEAD, LED, which price shall be payment in full for all labor, materials, and equipment required to rebuilding the existing signal head as described above.

MODIFY EXISTING CONTROLLER CABINET

This work shall be in accordance with the applicable Articles of Sections 895, 1073, and 1074 of the Standard Specifications with the following modifications:

This item shall consist of providing equipment and modifying cabinet wiring as required to convert the existing protected/permissive turn phases to FYA (flashing yellow arrow) operation and to modify the cabinet for use with the proposed detector loops.

Allen Road & Van Winkle Way, Allen Road & IL 6 NB Ramps C&D

The existing controller cabinets at Allen Road & IL Route 6 SB Ramps C&D and Allen Road & Van Winkle Way and are equipped with Econolite ASC/2S-2100 controllers, EDI MMU16 malfunction monitor units, Auto scope Solo Pro video detection systems, fiber optic telemetry, and TS-2 back panels. Upon request, the Department will provide a complete list of equipment and a cabinet drawing for all of the intersections.

- The Contractor shall furnish and install the following items required for flashing yellow arrow sequencing and detector loop operation:
 - Econolite ASC/3-2100 TS-2 controller with data key – Qty. 1
 - Reno A & E malfunction management unit model MMU-1600G with graphical display and Ethernet port (pre-programmed by the manufacturer for FYA operation at the intersection) – Qty. 1
 - Load switches, flash transfer relays, and all other equipment required to modify the cabinet to support FYA operation.
 - 16-Channel Detector Rack (TS-2) with SDLC harness – Qty. 1
 - Bus Interface Unit – Qty. 1
 - Detector Loop Interface Panel – Qty. 1
 - Harnesses and Cables
 - All other items required for detector loop integration

Allen Road & IL 6 SB Ramps A&B

The existing controller cabinet at Allen Road & IL Route 6 NB Ramps A&B is already configured for flashing yellow arrow sequencing. The cabinet is equipped with an Econolite ASC/3-2100 controller, Reno A & E model MMU-1600G malfunction monitor unit, Auto scope Solo Pro video detection system, fiber optic telemetry, and TS-2 back panel. Upon request, the Department will provide a complete list of equipment and a cabinet drawing the intersection.

- The Contractor shall furnish and install the following items required for detector loop operation:
 - 16-Channel Detector Rack (TS-2) with SDLC harness – Qty. 1
 - Bus Interface Unit – Qty. 1
 - Detector Loop Interface Panel – Qty. 1
 - Harnesses and Cables
 - All other items required for detector loop integration

The Contractor shall perform the following (all locations):

- The Contractor shall obtain an existing cabinet print for each intersection from the Department and forward these prints to the existing traffic signal controller manufacturer. The manufacturer shall revise the cabinet prints for FYA operation. The manufacturer shall return four copies of the updated prints for each intersection. The Contractor shall leave one copy in the controller cabinet, and deliver the other copies to the Department.
- The Contractor shall provide red-lined prints that show the detector loop interface panel and cabinet modifications.
- The Contractor shall re-arrange the existing cabinet components as needed to accommodate the installation of the proposed components.
- The Contractor shall remove all video detection components (interface panels, hubs, surge arrestors, etc.) from the existing cabinets.
- The Contractor shall deliver all items that are removed from the controller cabinets to the city of Peoria facility located at 3505 North Dries Lane, Peoria, Illinois. The Contractor shall notify Jeff Silver, at (309) 303-8526 a minimum of forty eight hours prior to delivery.
- The Contractor shall rewire each cabinet and install updated controller and malfunction management unit firmware as required to provide correct operation of FYA, all-red flash, and conflict monitoring.
- The Contractor will be allowed to place the intersection into all-way red flash mode and all-way stop control between the hours of 8:30AM to 3:30PM to facilitate the controller cabinet modification. The Contractor shall furnish and install a minimum of two stop signs per approach when the intersection is operating in all-red flash mode or all-way stop control.
- The cabinet sequencing shall conform to MUTCD requirements.

- At the conclusion of the cabinet modification prior to resuming normal signal operation, the Contractor shall test the modified cabinet by connecting a jumper to the cabinet field terminals to ensure that all conflicting signals will place the cabinet into conflict flash and to verify that the cabinet, controller, and malfunction management unit are operating correctly. The Contractor shall make arrangements with the local police agency to provide traffic control during the conflict test.

Basis of Payment: This work will be paid for at the contract unit price per Each for MODIFY EXISTING CONTROLLER CABINET, which price shall be payment in full for all labor, materials, and equipment required to modify the cabinet to support flashing yellow and detector loop operation and to test the modified cabinet as described above.

ELECTRIC CABLE IN CONDUIT, 600V, (XLP-TYPE USE) 1/C NO. 6

This work shall be in accordance with the applicable Articles of Sections 801, 806, 873, 1076, and 1088 of the Standard Specifications with the following modifications:

This work shall consist of furnishing and installing a grounding wire to bond all traffic signal handholes (lids and rings), mast arm assemblies, posts, light poles, cabinets and exposed metallic conduits.

The proposed ground wire shall be an insulated #6 XLP copper conductor with green insulation.

Basis of Payment: This work will be paid for at the contract unit price per Foot for ELECTRIC CABLE IN CONDUIT, 600V, (XLP-TYPE USE) 1/C NO. 6, which price shall be payment in full for all labor, materials, and equipment required to provide the grounding cable described above.

GROUNDING EXISTING HANDHOLE FRAME AND COVER

This work shall be in accordance with the applicable Articles of Sections 801, 806, 873, 1076, and 1088 of the Standard Specifications with the following modifications:

This work shall consist of attaching a grounding conductor to an existing traffic signal handhole to bond the structure in accordance with NEC requirements.

The structure shall be bonded to the grounding conductor and its associated ground rod through the use of mechanical connectors. The grounding wire shall be made continuous by splicing in the adjacent handholes with compression lugs. All connectors shall be UL listed and the use of split bolts will not be allowed.

The grounding wire shall be bonded to the grounded conductor at the service disconnect in accordance with NEC requirements.

A five foot piece of green insulated #6 1/C XLP-USE cable shall be used to connect the handhole lid to the frame. The cost of this wire shall be included in the bid price for this item.

All clamps, hardware, and other materials required shall be included in the bid price.

Basis of Payment: This work will be paid for at the contract unit price each for GROUNDING EXISTING HANDHOLE FRAME AND COVER which price shall be payment in full for all labor, materials, and equipment required to bond an existing traffic signal handhole to a ground wire in accordance with NEC requirements as described above, complete.

STEP DOWN TRANSFORMER

This work shall be in accordance with the applicable Articles of Sections 827, 1066, and 1068 of the Standard Specifications. This work shall consist of furnishing and installing a NEMA 3R, 3KVA, 240V input to 120V output step down transformer on the outside of the proposed traffic signal cabinet for IL Route 40 (Knoxville Avenue) & IL Route 6 NB Ramps.

The transformer shall be dry type, encapsulated, and weatherproof so that it may be installed indoors or outdoors without additional housing. It shall have an enclosure for splices with provisions for weather tight conduit connections.

Mounting and back plates shall be of Aluminum Alloy 2024, 3003 or 6061. Bolts, nuts and washers shall be of Series 300 stainless steel. Bolts shall have hex heads. Nuts shall be hexagon and self-locking. Washers shall be of the flat type.

Basis of Payment: This work will be paid for at the contract unit price per Each for STEP DOWN TRANSFORMER, which price shall be payment in full for all labor, materials, and equipment required to furnish and install a step down transformer as described above, complete.

FIBER OPTIC CABLE IN CONDUIT, NO. 62.5/125, 12MM 12SM

This work shall be in accordance with Section 871 and 1076 of the Standard Specifications except as modified herein.

The fiber optic cable shall have 12 multi-mode fibers and 12 single mode fibers.

All unused buffer tubes shall be placed outside of the splice enclosure with enough fiber coiled up to facilitate termination in the future without disturbing the terminated fibers.

The contract shall terminate six multimode and six single mode fibers from each cable end with ST connectors. All terminated fibers shall be clearly labeled. All single mode fiber terminations shall be fusion spliced utilizing pre-formed connectors and pigtails. Multimode fibers may be terminated using approved mechanical connectors. Any necessary fiber optic cables, connectors, and hardware shall be included in this pay item.

The Contractor shall provide and install a 12 Ga., stranded (EPR-TYPE RHW or THHN), insulated tracer cable in all PVC conduits that contain only fiber optic cable (only one locating tracer cable per conduit). This work shall be done at the same time the fiber optic cable is pulled. There will be no additional compensation for this work.

The amount of slack cable listed in Article 873.03 shall be revised as follows:

<u>Location</u>	<u>Length of Slack Cable (Ft.)</u>
Double Handhole	30.0
Handhole	10.0
Controller Cabinet	10.0

The fiber optic cable shall be clearly marked in each handhole and cabinet with a brightly colored (orange or yellow) weather resistant marker securely attached to the cable.

Basis of Payment: This work will be paid for at the contract unit price per Foot for FIBER OPTIC CABLE IN CONDUIT, NO. 62.5/125, MM12F SM12F and shall be payment in full for all labor, equipment, and materials required to provide, install, and test the fiber optic cable described above, complete.

FIBER OPTIC SPLICE-MAINLINE

This work shall be in accordance with Sections 801, 864, 871, and 1076 of the Standard Specifications except as modified herein.

This Contractor shall perform the following work:

- Pull slack fiber cable as needed from existing handholes to obtain sufficient slack to install the existing 12MM/24SM fiber optic interconnect cable into the proposed controller cabinet located at the intersection of IL Route 40 (Knoxville Avenue) & IL Route 6 NB Ramps.
- Terminate twelve multimode fibers from each fiber end with ST connectors in the fiber optic interconnect center (24 fiber terminations total).
- Separate single mode buffer tubes away from multimode fiber to facilitate future termination and splicing.
- Test all terminated fiber optic cables from end to end with power meter and source (test from proposed cabinet to cabinets at Lindbergh and Ravinswood).

Basis of Payment: This work will be paid for at the contract unit price per Each for FIBER OPTIC SPLICE-MAINLINE, which price shall be payment in full for all labor, materials, and equipment required to install the existing fiber optic interconnect cable into the proposed traffic signal controller cabinet, terminate 24 fibers with ST connectors, and test the fiber as described above, complete.

TRAFFIC SIGNAL BATTERY BACKUP SYSTEM

The following models of Battery Backup Systems are approved for use within District Four:

Alpha Novus XFM 1100
Techpower Development DBL 1000MX

The Contractor shall be responsible for providing Battery Backup Systems that are sized appropriately for the intersection load. The total system load shall not exceed the manufacturer's specifications.

The battery backup systems for the existing traffic signal cabinets shall be installed as shown on the plan detail sheets and as follows:

- A separate circuit breaker shall be installed in the battery backup system cabinet (or in the existing traffic signal cabinet). The circuit breaker shall be rated equivalent to the main power circuit breaker rating in the existing traffic signal cabinet. The Contractor shall install #6 wiring from the test circuit breaker to the line voltage in the traffic signal cabinet. The circuit breaker shall be used to shut off the incoming utility power to test the battery backup system.
- The cabinet light, ventilation fans, heater strips, and service receptacle shall be wired to a separate circuit that will not be powered by the battery backup system.
- A hole of sufficient size for the cables will be drilled into the side of the cabinet to accommodate the battery backup system cables and harnesses from the BBS cabinet. The hole shall be free of sharp edges and equipped with a plastic or rubber grommet.
- The fail safe automatic by-pass switch and blue indicator light shall be installed in the battery backup cabinet (or in the existing traffic signal cabinet).

GENERAL REQUIREMENTS: The Battery Back-up System (BBS) shall include, but not be limited to the following: inverter/charger, power transfer relay, batteries, battery cabinet, a separate failsafe automatic bypass switch and all necessary hardware and interconnect wiring. The BBS shall provide reliable emergency power to a traffic signal in the event of a power failure or interruption. The transfer from utility power to battery power and vice versa shall not interfere with the normal operation of traffic controller, conflict monitor/malfunction management unit or any other peripheral devices within the traffic controller assembly.

The BBS shall provide power for full run-time operation for an "LED-only" intersection (all colors red, yellow, and green) or flashing mode operation for an intersection using Red LED's. As the battery reserve capacity reaches 50%, the intersection shall automatically be placed in all-red flash. The BBS shall allow the controller to automatically resume normal operation after the power has been restored. The BBS shall log an alarm in the controller for each time it is activated.

All Battery Backup Systems shall include four batteries.

The BBS shall be designed for outdoor applications, and shall meet the environmental requirements of, "NEMA Standards Publication No. TS 2 – Traffic Controller Assemblies," or applicable successor NEMA specifications, except as modified herein.

The BBS shall conform to the following specifications:

- 1.1 OPERATIONThe BBS shall be on line and provide voltage regulation and power conditioning when utilizing utility power.
- 1.2 The BBS shall provide a minimum two (2) hours of full run-time operation and four (4) hours all-red flash operation for an "LED-only" intersection (minimum 1000W/1000VA active output capacity, with 80% minimum inverter efficiency).
- 1.3 The maximum transfer time from loss of utility power to switchover to battery backed inverter power shall be 150 milliseconds.
- 1.4 The BBS shall provide the user with 4-sets of normally open (NO) and normally closed (NC) single-pole double-throw (SPDT) relay contact closures, available on a panel-mounted terminal block, rated at a minimum 120V/1A, and labeled so as to identify each contact. For typical configuration, see the plan detail sheet.
- 1.5 A first set of NO and NC contact closures shall be energized whenever the unit switches to battery power. Contact shall be labeled or marked "On Batt."
- 1.6 The second set of NO and NC contact closures shall be energized whenever the battery approaches approximately 40% of remaining useful capacity. Contact shall be labeled or marked "Low Batt."
- 1.7 The third set of NO and NC contact closures shall be energized two hours after the unit switches to battery power. Contact shall be labeled or marked "Timer."
- 1.8 The fourth set of NO and NC contact closures shall be energized in the event of inverter/charger failure, battery failure or complete battery discharge. Contact shall be labeled or marked "BBS Fail or Status."
- 1.9 A surge suppression unit shall be provided for the output power if available as an option by the BBS manufacturer.
- 1.10 Operating temperature for both the inverter/power transfer relay and failsafe automatic bypass switch shall be -37°C to +74°C.
- 1.11 1The Power Transfer Relay shall be rated at 240VAC/30AMPS minimum and failsafe automatic bypass switch shall be rated at 240VAC/20 amps, minimum.
- 1.12 The fail safe automatic bypass switch shall be wired to provide power to the BBS when the switch is set to bypass.
- 1.13 The BBS shall use a temperature-compensated battery charging system. The charging system shall compensate over a range of 2.5 – 4.0 mV/°C per cell.

- 1.14 The temperature sensor shall be external to the inverter/charger unit. The temperature sensor shall come with 2 meters (6'-6") of wire.
- 1.15 Batteries shall not be recharged when battery temperature exceeds $50^{\circ}\text{C} \pm 3^{\circ}\text{C}$.
- 1.16 BBS shall bypass the utility line power whenever the utility line voltage is outside of the following voltage range: 100VAC to 130VAC ($\pm 2\text{VAC}$).
- 1.17 When utilizing battery power, the BBS output voltage shall be between 110 VAC and 125 VAC, pure sine wave output, $\pm 3\%$ THD, 60Hz $\pm 3\text{Hz}$.
- 1.18 BBS shall be compatible with Illinois DOT's traffic controller assemblies utilizing NEMA TS 1 or NEMA TS 2 controllers and cabinet components for full time operation.
- 1.19 When the utility line power has been restored at above $105\text{ VAC} \pm 2\text{ VAC}$ for more than 30 seconds, the BBS shall dropout of battery backup mode and return to utility line mode.
- 1.20 When the utility line power has been restored at below $125\text{VAC} \pm 2\text{ VAC}$ for more than 30 seconds, the BBS shall dropout of battery backup mode and return to utility line mode.
- 1.21 BBS shall be equipped to prevent a malfunction feedback to the cabinet or from feeding back to the utility service.
- 1.22 In the event of inverter/charger failure, battery failure or complete battery discharge, the power transfer relay shall revert to the NC state, where utility line power is reconnected to the cabinet. The BBS shall always revert back to utility line power and shall be designed to revert back to utility line power in the event of a BBS fault condition.
- 1.23 Recharge time for the battery, from "protective low-cutoff" to 80% or more of full battery charge capacity, shall not exceed twenty (20) hours.
- 1.24 When the intersection is in battery operation, the BBS shall bypass all internal cabinet lights, ventilation fans, heater strips, and service receptacles.
- 1.25 The fail safe automatic bypass switch shall be wired to provide power to the BBS when the switch is set to bypass.
- 1.26 A blue LED indicator light shall be mounted on the front of the traffic signal cabinet or on the side of the BBS cabinet facing traffic and shall turn on to indicate when the cabinet power has been disrupted and the BBS is in operation. The light shall be a minimum 1" diameter, be viewable from the driving lanes, and shall be large enough and visible enough to be seen from 200 ft. away.
- 1.27 All 36 volt and 48 volt systems shall include an external component that monitors battery charging to ensure that every battery in the string is fully charged. The device shall compensate for the effects of adding a new battery to an existing battery system by ensuring that the charge voltage is spread equally across all batteries. All cables, harnesses, cards, and other components that are required to provide the functionality described above shall be included in the unit bid price for the battery backup system.

The following products are currently approved for use within District Four: Alpha Technologies: AlphaGuard with Charge Management Technology Module and Approved Equivalent.

- 1.28 The BBS shall be equipped with an integrated safety switch that will interrupt inverter output power in the event of a cabinet knockdown. The safety switch may be either internal to the inverter/charger or externally mounted inside of the BBS cabinet. The safety switch shall be designed to interrupt output power in the event that the charger/inverter is tilted more than twenty degrees on any axis. The switch shall be mechanically latching to ensure that power is not automatically restored to the BBS until the charger/inverter has been "reset". The switch shall also be resettable and reusable unless it has been physically damaged.
- 2.0 MOUNTING AND CONFIGURATION
- 2.1 GENERAL
- 2.2 Inverter/Charger Unit shall be rack or shelf-mounted.
- 2.3 (Reserved).
- 2.4 All interconnect wiring provided between Power Transfer Relay, Bypass Switch and Cabinet Terminal Service Block shall be no greater than two (2) meters (6'-6") of #10 AWG wire.
- 2.5 Relay contact wiring provided for each set of NO/NC relay contact closure terminals shall be #18 AWG wire.
- 2.6 All necessary hardware for mounting (shelf angles, rack, etc) shall be included in the bid price of the BBS. The swing-trays shall be screwed to the Type IV or Type V NEMA cabinets using continuous stainless steel or aluminum piano hinge. All bolts/fasteners and washers shall be ½" diameter galvanized or stainless steel.
- 3.0 EXTERNAL BATTERY CABINET
- 3.1 The external cabinet shall be a rated NEMA Type 3R Cabinet.
- 3.2 Inverter/Charger and Power Transfer Relay shall be installed inside the external battery cabinet and the failsafe automatic bypass switch shall be installed inside the existing traffic signal cabinet or proposed battery backup cabinet.
- 3.3 Batteries shall be housed in the external cabinet which shall be NEMA Standard rated cabinet mounted to the side of the Type IV or Type V Cabinet (see plan sheets for details). This external battery cabinet shall conform to the IDOT Standard Specifications for traffic signal cabinets for the construction and finish of the cabinet.
- 3.4 The external battery cabinet shall mount to the Type IV or Type V NEMA Cabinet with a minimum of four (4) bolts to the satisfaction of the Engineer.
- 3.5 The dimensions of the external battery cabinet shall be 25" (L) x 16" (W) x 41" (H) and installed in accordance with the plan sheet cabinet detail and this specification.

- 3.6 The cabinet shall include heater mats for each battery shelf and/or battery. If the BBS charger/inverter does not have facilities to accommodate heater mat connections, thermostatically controlled heater mats shall be provided with the system. The heater mat thermostat shall be a separate thermostat (from the ventilation fan thermostat) and be adjustable from 0°F to 32°F for heater mat turn-on.
- 3.7 A warning sticker shall be placed on the outside of the cabinet indicating that there is an Uninterruptible Power Supply inside the cabinet.
- 3.8 The external battery cabinet shall be ventilated through the use of louvered vents (2), filters, and one thermostatically controlled fan as per NEMA TS 2 Specifications. The cabinet shall include a cleanable or replaceable cabinet filter.
- 3.9 External battery cabinet fan shall be AC operated from the same line output of the bypass Switch that supplies power to the Type IV or Type V Cabinet.
- 3.10 The BBS with external battery cabinet shall come with all bolts, conduits and bushings, gaskets, shelves, and hardware needed for mounting. The external battery cabinet shall have a hinged door opening to the entire cabinet. The cabinet shall include a bottom constructed from the same material as the cabinet.
- 3.11 The external cabinet shall be equipped with a power receptacle to accommodate the inverter/charger. The receptacle shall be wired to the line output of the manual bypass switch.
- 4.0 MAINTENANCE, DISPLAYS, CONTROLS AND DIAGNOSTICS
- 4.1 The BBS shall include a display and /or meter to indicate current battery charge status and conditions.
- 4.2 The BBS shall have lightning surge protection compliant with IEEE/ANSI C.62.41.
- 4.3 The BBS shall be equipped with an integral system to prevent battery from destructive discharge and overcharge.
- 4.4 The BBS and batteries shall be easily replaced with all needed hardware and shall not require any special tools for installation.
- 4.5 The BBS shall be equipped with a RS-232 port.
- 4.6 The BBS shall include a resettable front-panel event counter display to indicate the number of times the BBS was activated and a front-panel hour meter to display the total number of hours the unit has operated on battery power.
- 4.7 Manufacturer shall include two (2) sets of equipment lists, operation and maintenance manuals, and board-level schematic and wiring diagrams of the BBS, and the battery data sheets. Manufacturer shall include any software needed to monitor, diagnose, and operate the BBS. The manufacturer shall include any required cables to connect to a laptop computer.

4.8 The BBS shall include a data cable for the serial connection to the RS232 port and diagnostic software if it is available as an option with the unit (only two cables required for project).

4.9 One copy of the owner/maintenance manuals shall be provided with the BBS.

4.1 BATTERY SYSTEM

4.2 Individual batteries shall be 12V type and shall be easily replaced and commercially available off the shelf.

4.3 The batteries shall be premium gel type with a 5 year full replacement warranty.

4.4 Batteries used for BBS shall consist of a minimum of four (4) to eight (8) batteries with a cumulative minimum rated capacity of 240 amp-hours.

4.5 Batteries shall be deep cycle, completely sealed, silver alloy VRLA (Valve Regulated Lead Acid) requiring no maintenance with maximum run time.

4.6 Batteries shall be certified by the manufacturer to operate over a temperature range of – 40°C to +71°C.

4.7 The batteries shall be provided with appropriate interconnect wiring and corrosion-resistant mounting trays and/or brackets appropriate for the cabinet into which they will be installed.

4.8 Batteries shall indicate maximum recharge data and recharging cycles.

4.9 Battery interconnect wiring shall be via modular harness. Batteries shall be shipped with positive and negative terminals pre-wired with red and black cabling that terminates into a typical power-pole style connector. Harness shall be equipped with mating power-pole style connectors for batteries and a single, insulated plug-in style connection to inverter/charger unit. Harness shall allow batteries to be quickly and easily connected in any order and shall be keyed and wired to ensure proper polarity and circuit configuration.

4.10 Battery terminals shall be covered and insulated so as to prevent accidental shorting.

6.0 QUALITY ASSURANCE

6.1 BBS shall be manufactured in accordance with a manufacturer quality assurance (QA) program. The QA program shall include two types of quality assurance: (1) Design quality assurance and (2) Production quality assurance. The production quality assurance shall include statistically controlled routine tests to ensure minimum performance levels of BBS units built to meet this specification and a documented process of how problems are to be resolved.

6.2 QA process and test results documentation shall be kept on file for a minimum period of seven years.

- 6.3 Battery Backup System designs not satisfying design qualification testing and the production quality assurance testing performance requirements described below shall not be labeled, advertised, or sold as conforming to this specification.

7.0 DESIGN QUALIFICATION TESTING

- 7.1 The manufacturer, or an independent testing lab hired by the manufacturer, shall perform design Qualification Testing on new BBS designs, and when a major design change has been implemented on an existing design. A major design change is defined as a design change (electrical or physical) which changes any of the performance characteristics of the system, or results in a different circuit configuration.
- 7.2 Burn In. The sample systems shall be energized for a minimum of 5 hours, with full load of 700 watts, at temperatures of +74°C and -37°C, excluding batteries, before performing any design qualification testing.
- 7.3 Any failure of the BBS, which renders the unit non-compliant with the specification after burn-in, shall be cause for rejection.
- 7.4 For Operational Testing, all specifications may be measured including, but not limited to:
- 7.5 Run time while in battery backup mode, at full load.
- 7.6 Proper operation of all relay contact closures ("On-Batt", "Low-Batt", "Timer" and "BBS-Fail").
- 7.7 Inverter output voltage, frequency, harmonic distortion, and efficiency, when in battery backup mode.
- 7.8 All utility mode – battery backup mode transfer voltage levels. See Section 1 Operation.
- 7.9 Power transfer time from loss of utility power to switchover to battery backed inverter power.
- 7.10 Backfeed voltage to utility when in battery backup mode.
- 7.11 IEEE/ANSI C.62.41 compliance.
- 7.12 Battery charging time.
- 7.13 Event counter and runtime meter accuracy.

8.0 PRODUCTION QUALITY CONTROL TESTING

- 8.1 Production Quality Control tests shall consist of all of the above listed tests and shall be performed on each new system prior to shipment. Failure to meet requirements of any of these tests shall be cause for rejection. The manufacturer shall retain test results for seven years.

8.2 Each BBS shall be given a minimum 100-hour burn-in period to catch any premature failures.

8.3 Each system shall be visually inspected for any exterior physical damage or assembly anomalies. Any defects shall be cause for rejection.

9.0 WARRANTY

9.1 Manufacturers shall provide a minimum Two-year Factory-Repair Warranty for parts and labor on the BBS from date of acceptance by the State. Batteries shall be warranted for full replacement for five (5) years from date of purchase. The warranty shall be included in the total bid price of the BBS.

9.2 The Contractor shall furnish a warranty certificate for each Battery Backup System that includes the equipment description and details, serial numbers, effective dates, and the details of the warranty regarding materials and labor. The warranty period shall begin on the date of installation and the warranty certificate shall reflect this date.

Basis of Payment: The above work will be paid for at the contract unit price Each for TRAFFIC SIGNAL BATTERY BACKUP SYSTEM, which shall be payment in full for all labor, materials, and equipment required to provide, install, and test the battery backup system described above, complete.

RELOCATE EXISTING SIGNAL HEADS

This work shall be in accordance with Section 895 of the Standard Specifications except as modified herein.

This work shall consist of removing an existing traffic signal or pedestrian head (complete with backplates, visors, etc.) from an existing mast arm or traffic signal post and relocating it to a different location on a mast arm or post at the locations shown on the plan sheets.

Relocated mast arm mounted traffic signal heads shall be installed over the center of traffic lanes.

The Contractor may utilize existing aluminum bracketing provided that it undamaged. In the event that existing bracketing cannot be used, the Contractor shall furnish and install all new aluminum new bracketing.

Basis of Payment: This work will be paid for at the contract unit price per Each for RELOCATE EXISTING SIGNAL HEADS, which price shall be payment in full for all labor, materials, and equipment required to remove and existing traffic signal head and relocate it to a different location on an existing mast arm as described above, complete.

RELOCATE EXISTING MAST ARM ASSEMBLY AND POLE

This work shall be in accordance with Section 895 of the Standard Specifications except as modified herein.

This work shall consist of removing an existing combination traffic signal mast arm (complete with traffic signal heads, pedestrian heads, pedestrian pushbuttons, signing, luminaire, etc.) and relocating the mast arm and all appurtenances to a new concrete foundation at the locations shown on the plan sheets.

The Contractor shall furnish four new Grade 105 fully galvanized anchor bolts (match existing diameter), hardware, and all other items required for installation.

The Contractor shall cover all unused holes in the mast arms by utilizing polycarbonate or aluminum plugs/plates.

The Contractor shall use cold galvanizing spray to cover any rust spots or areas where the galvanizing has been damaged.

The Contractor may utilize existing aluminum bracketing and hardware provided that it undamaged. In the event that existing bracketing cannot be used, the Contractor shall furnish and install all new aluminum new bracketing.

Concrete foundations will be paid for separately under the pay item for CONCRETE FOUNDATION, TYPE E 36-INCH.

Basis of Payment: This work will be paid for at the contract unit price per Each for RELOCATE EXISTING MAST ARM ASSEMBLY AND POLE which price shall be payment in full for all labor, materials, and equipment required to remove the existing combination mast arm assembly along with all appurtenances and install it on a new concrete foundation as described above, complete.

RELOCATE EXISTING TRAFFIC SIGNAL CONTROLLER

This work shall be in accordance with Section 895 of the Standard Specifications except as modified herein.

This work shall consist of removing an existing traffic controller cabinet (complete with photocell relay, cabinet components, etc.) and relocating it to a different location as shown on the plan sheets.

The Contractor shall furnish four new ¾" diameter anchor bolts, hardware, and all other items required for installation.

Concrete foundations will be paid for separately under the pay item for CONCRETE FOUNDATION, TYPE D.

Basis of Payment: This work will be paid for at the contract unit price per Each for RELOCATE EXISTING TRAFFIC SIGNAL CONTROLLER, which price shall be payment in full for all labor, materials, and equipment required to remove an existing cabinet and install it on a new concrete foundation as described above, complete.

REMOVE EXISTING TRAFFIC SIGNAL EQUIPMENT

This work shall be in accordance with Section 895 of the Standard Specifications except as modified herein.

The Contractor shall remove items as shown on the traffic signal plan sheets:

<i>Removal Items</i>	Allen & IL Route 6 NB Ramps A&B
Steel Combination Mast Arm Assembly and Pole with Luminaires	2
Traffic Signal Post	3
Signal Head, 1 Face, 3 Section, Mast Arm or Bracket Mounted	8
Signal Head, 1 Face, 5 Section, Mast Arm or Bracket Mounted	2
Electric Cable and Interconnect Fiber (Not Used in Proposed Installation)	ALL

<i>Removal Items</i>	Allen & IL Route 6 SB Ramps C&D
Steel Combination Mast Arm Assembly and Pole with Luminaires	2
Traffic Signal Post	3
Signal Head, 1 Face, 3 Section, Mast Arm or Bracket Mounted	11
Video Detection Cameras (Allen Road & Van Winkle Way)	4
Electric Cable and Interconnect Fiber (Not Used in Proposed Installation)	ALL

The above list should represent an accurate listing of removal items, however, it is the Contractor's responsibility to verify all quantities prior to bidding. There will be no additional compensation.

The Contractor shall deliver all mast arms to the IDOT traffic building located at 1025 W. Detweiller Dr., Peoria. The Contractor shall notify Paul Grant, Traffic Signal Technician, at telephone number (309) 671-4464 a minimum of forty-eight (48) hours prior to delivery.

The Contractor shall deliver all other items to the city of Peoria facility located at 3505 N. Dries Lane, Peoria. The Contractor shall notify Jeff Silver, at telephone number (309) 303-8526 a minimum of forty-eight (48) hours prior to delivery.

Basis of Payment: The above work will be paid for at the contract unit price Each for REMOVE EXISTING TRAFFIC SIGNAL EQUIPMENT, and shall be payment in full for removing and transporting the equipment described above, complete. No additional compensation will be allowed.

REMOVE EXISTING HANDHOLE

Description: This item shall consist of removing concrete handhole(s) according to the requirements of the plans and Section 895 of the "Standard Specifications for Road and Bridge Construction". The entire depth of all walls of the handhole(s) shall be removed. All abandoned conduits shall be sealed to the satisfaction of the Engineer to prevent migration of soil into the conduits.

Method of Measurement: This item of work will be measured for payment per each for removing and disposing of the existing handhole as required in the plans, specifications and these Special Provisions.

Basis of Payment: This work will be paid for at the contract unit price per Each for REMOVE EXISTING HANDHOLE, which price shall be payment in full for completing all work specified herein, and no additional compensation will be allowed.

REMOVE EXISTING DOUBLE HANDHOLE

Description: This item shall consist of removing concrete double handhole(s) according to the requirements of the plans and Section 895 of the "Standard Specifications for Road and Bridge Construction". The entire depth of all walls of the handhole(s) shall be removed. All abandoned conduits shall be sealed to the satisfaction of the Engineer to prevent migration of soil into the conduits.

Method of Measurement: This item of work will be measured for payment per Each for REMOVING AND DISPOSING OF THE EXISTING DOUBLE HANDHOLE as required in the plans, specifications and these Special Provisions.

Basis of Payment: This work will be paid for at the contract unit price per Each for REMOVE EXISTING DOUBLE HANDHOLE, which price shall be payment in full for completing all work specified herein, and no additional compensation will be allowed.

REMOVE EXISTING CONCRETE FOUNDATION

Description: This item of work shall include removing the existing concrete traffic signal foundations according to the requirements of the plans and Section 895 of the "Standard Specifications for Road and Bridge Construction." The foundations shall be removed as described in Article 895.05(c) of the Standard Specifications. All abandoned conduits shall be sealed to the satisfaction of the Engineer to prevent migration of soil into the conduits.

Method of Measurement: This item of work will be measured for payment per each for removing and disposing of the existing concrete foundations as required in the plans, specifications and these Special Provisions.

Basis of Payment: This work will be paid for at the contract unit price per Each for REMOVE EXISTING CONCRETE FOUNDATION, which price shall be payment in full for completing all work specified herein, and no additional compensation will be allowed.

CONDUIT ATTACHED TO STRUCTURE, 2" DIA. STAINLESS STEEL

Description: This work shall consist of furnishing and installing stainless steel conduit, fittings and accessories attached to structures.

Materials: Materials shall be according to Article 811.02 of the Standard Specifications, except as noted below:

Stainless steel conduit, couplings, and elbows shall be Type 304 or Type 316 stainless steel, and shall be manufactured according to UL Standard 6A and ANSI Standard C80.1. Conduit fittings shall be the threaded type, shall be Type 304 or Type 316 stainless steel, and shall be manufactured according to UL Standard 514B.

All conduit supports, straps, clamps, and other attachments shall be Type 304 or Type 316 stainless steel. Attachment hardware shall be stainless steel according to Art 1006.29(d).

Installation: The conduit shall be installed according to Article 811.03 of the Standard Specifications.

Basis of Payment: This work will be paid for at the contract unit price per Foot for CONDUIT ATTACHED TO STRUCTURE, 2" DIA. STAINLESS STEEL price shall be payment in full for all labor, materials, and equipment required to install the stainless steel conduit as described above, complete.

LIGHTING CONTROLLER, SPECIAL

Description: This work shall consist of furnishing and installing a pole mounted lighting controller for lighting a pedestrian tunnel.

Material: Materials shall be according to Art 1068.01.

Installation. The lighting controller installation shall be according to the details, location, and orientation shown on the plans. Four proposed luminaires shall be connected directly to the branch circuit and shall be energized 24 hours. The other four (4) luminaires shall be wired to the control circuit with a photocell and shall be energized during the night-time hours only.

All conduit entrances into the lighting controller shall be sealed with a pliable waterproof material.

The lighting controller enclosure shall be mounted to the pole as shown on the plans. Stainless steel brackets designed for mounting a cabinet to a pole shall be used. Enclosures greater than 26 in. (650 mm) in height shall have stiffener plates on both top and bottom of the rear wall for mounting brackets. All mounting hardware shall be stainless steel.

Grounding shall be according to Section 806.

Basis of Payment: This work will be paid for at the contract unit price per Each for LIGHTING CONTROLLER, SPECIAL of the enclosure and control type specified.

LUMINAIRE, LED, CEILING MOUNT, 50 WATT

Description: This work shall consist of furnishing and installing luminaires for lighting a pedestrian tunnel. Luminaires shall be round in shape, vandal resistant and 50-Watt light emitting diode (LED) technology as specified on the Plans.

No luminaire shall be installed before it is approved by the Engineer.

Installation: Luminaire shall be installed in strict accordance with the plans and the manufacturer's recommendations. The luminaire pay item shall include all stainless steel mounting brackets and stainless steel attachment hardware.

LED Luminaire General Requirements:

Luminaires shall start and operate in -30°C to +40°C ambient.

The luminaire shall be optically sealed, mechanically strong and easy to maintain. The luminaire shall be designed for ceiling mounting.

The luminaire housing shall be gasketed and sealed, and shall be UL listed for wet locations. The luminaire optical assembly shall have a minimum IEC ingress protection rating of IP64. The luminaire housing material shall be die-cast aluminum and black finish. The polycarbonate lens shall be high impact resistant.

LED Luminaire Driver:

1. Rated case temperature shall be suitable for operation of the luminaire in the ambient temperatures indicated in the abovementioned "LED Luminaire general requirements"
2. Shall accept the voltage or voltage range indicated in plan at 50/60 Hz, and shall operate normally for input voltage fluctuations of plus or minus 10 percent.
3. Shall have a minimum Power Factor (PF) of 0.90 at full input power and across specified voltage range.
4. Shall have a useful life expectancy equal to or greater than that of LEDs.

Electromagnetic interference:

1. Shall have a maximum Total Harmonic Distortion (THD) of 20% at full input power and across specified voltage range.
2. Minimum Color Rendering Index (CRI): 70
3. Correlated Color Temperature (CCT): 3,500-4500 K

Photometrics:

The manufacturer must demonstrate that the luminaires will meet or exceed the specified photometric requirements. The manufacturer must provide photometric calculations using published luminaire data as part of the submitted package. The proposal must contain luminaire photometric performance with results equal to or better than those listed in this Specification. Submittal information must include computer calculations based on the controlling given conditions which demonstrate achievement of all listed performance requirements. Computer calculations must be performed for pedestrian tunnel lighting. The submitted lighting calculations must include point-by-point illuminance, as well as listings of all indicated averages and ratios.

Calculate photometric using following parameters.

Pedestrian tunnel width = 14 ft., height = 11 ft., luminaire spacing = 20 ft., with 10.5 ft. MH.

Performance Requirements (0.7 total light loss factor):

Distribution	VS
Pedestrian Tunnel Illuminance:	
Average Horizontal	2.0 fc
Uniformity Ratio Ave/Min	4.0:1
Average Vertical at 4.9 ft. above pavement	1.0 fc
Uniformity Ratio Ave/Min	5.0:1

Calculation Grid:
One fixture cycle @ center of culvert
Point spacing 1 ft. X 1 ft.

Shop drawing submittal: Within 30 calendar days after contract execution, the Contractor shall submit, for approval, five (5) copies each of the following manufacturer's product data for luminaire.

- (1) Descriptive literature and luminaire catalog cuts
- (2) Luminaire I.E.S. distribution classification
- (3) LED Driver catalog cut
- (4) Surge Protector catalog cut
- (5) Isofootcandle chart with max candela point and half candela trace indicated
- (6) Isocandela diagram
- (7) Number of LEDs
- (8) Initial delivered lumens
- (9) Lumen depreciation (LLD) curves for each drive current based on TM-21
- (10) Lumen depreciation curves shall show various ambient temperatures and hours of operation
- (11) State the intended drive current with associated L70 hours and LLD for an ambient of 40C
- (12) System watts at 240 volts
- (13) Total current at 240 volts
- (14) I.E.S. files on a disc (LM-79 & LM-80)

Warranty:

Provide a minimum five-year warranty covering maintained integrity and functionality of:

1. Luminaire housing, wiring, and connections
2. LED light source(s) – Reduced light output from more than 10 percent of the LEDs constitutes luminaire failure.
3. LED driver(s)

Failure of any component will constitute complete replacement of the entire fixture at no cost.

Basis of Payment: This work will be paid for at the contract unit price per Each for LUMINAIRE, LED, CEILING MOUNT, 50 WATT, which shall be payment in full for all labor, equipment and Material necessary to perform the work specified herein.

REMOVAL OF EXISTING SIGN LIGHTING UNIT WITH NO SALVAGE

This work shall be in accordance with Section 895 of the Standard Specifications except as modified herein.

This work shall consist of removing an existing sign lighting luminaire at the locations shown on the plan sheets.

The Contractor shall remove the existing electric disconnect switch, brackets, hardware, and all externally mounted conduit from the existing structure.

The Contractor shall dispose of all items off of the Right-of-Way and recycle the luminaire lamps.

Basis of Payment: This work will be paid for at the contract unit price per Each for REMOVAL OF EXISTING SIGN LIGHTING UNIT WITH NO SALVAGE, which price shall be payment in full for all labor, materials, and equipment required to remove an existing sign luminaire and appurtenances and dispose of the material as described above, complete.

TEMPORARY LIGHTING SYSTEM

This work shall consist of providing a temporary lighting system at the project locations specified in the plans. The Contractor shall provide all labor, material, and equipment necessary to furnish, install, maintain, and remove the temporary lighting system. This work shall also include the relocation of temporary lighting facilities as necessary to accommodate the various stages of construction and removal of all temporary lighting facilities at the completion of the project. All work shall be performed in accordance with the plans, Standard Specifications, and as directed herein.

The Contractor shall submit for the District's approval, any modifications to the lighting design plan showing the proposed locations of all temporary poles for each stage of construction associated with each phase of the project. Any modifications by the Contractor to the lighting design shall meet the requirements of Department's BDE Design Manual, Chapter 56 and no poles shall be installed until the Contractor's revised detailed lighting design plan is approved by the Engineer.

The Contractor shall not purchase temporary lighting facilities until the Contractor has submitted shop drawings and received the Engineer's approval to proceed. All temporary lighting facilities shall become property of the Contractor and shall be removed from the site at no additional cost. Any temporary lighting materials used by the Contractor which come from stock rather than being purchased new for this project shall require written approval by the Engineer.

The Contractor shall be responsible to maintain the temporary lighting system throughout the project and no additional compensation will be allowed for this work, no matter how many times temporary and/or permanent lighting facilities are relocated. The Contractor shall furnish to the Engineer the names and phone numbers of two persons responsible for call-out work on the lighting system on a 24/7 basis.

Dragging cable on the ground will not be permitted. Splices shall be rated for and designed to connect aluminum conductors to copper (or aluminum as applicable) conductors of the size range required. The cable shall be installed in one continuous length with no splices where possible. No underground splicing of cable will be permitted. The cable shall be carefully installed in trench or conduit as indicated on the plans and according to manufacturer's recommendations. The installation shall be inspected by the Engineer before it is backfilled.

Cable splicing, luminaire fusing, and lighting protection shall be submitted for approval. All work required to keep the temporary lighting system operational shall be at the Contractor's expense. No lighting circuit or portion thereof shall be removed from nighttime operation without the approval of the Engineer.

An inspection and approval by the Engineer shall take place before the temporary lighting system or modified system is approved for operation. Any damage to the existing lighting units and their circuitry as a result of the Contractor's negligence shall be repaired or replaced to the satisfaction of the Engineer at no cost to the Department. All burnouts shall be replaced on a next day basis and temporary wiring shall be installed as necessary to keep all lights functioning every night. Contractor shall furnish to the Engineer the names and phone numbers of two persons responsible for call-out work on the lighting system on a 24/7 basis.

The Contractor shall not be responsible for any utility charges for establishing a point of service from the power company at the location(s) shown on the plans. The Contractor shall be responsible for all costs associated with removal of the temporary electric service when the project is complete. The Contractor shall pay the energy costs until such time as the project is complete and accepted by IDOT. Any energy charges which the Contractor would like to present to the Department for reimbursement shall be properly metered, billed, and prorated by the Contractor at no cost to the Department.

The Contractor shall be reimbursed for repair of accident damage according to Articles 105.13 and 107.30 of the Standard Specifications.

Basis of Payment: This work shall be paid for at the contract lump sum price for TEMPORARY LIGHTING SYSTEM.

EXISTING PAVEMENT AND SHOULDER THICKESSES

Existing pavements shoulder to be removed have an estimated thickness of 9".

CLASS SI CONCRETE (MISCELLANEOUS)

Description. This work shall consist of furnishing all labor, equipment, and materials for constructing overflow weir at the locations shown on the plans in accordance with Section 542 of the Standard Specifications, plan details, and as noted herein.

General. PC Concrete shall be Class SI. All materials, concrete, reinforcement, placement, and curing shall be in accordance with Sections 508 and 1020 of the Standard Specifications. All reinforcement shall be epoxy coated.

Basis of Payment. This work shall be paid for at the contract unit price per Cubic Yard for CLASS SI CONCRETE (MISCELLANEOUS).

INLETS SPECIAL

This work shall consist of furnishing all labor, equipment, and material for the construction of Inlets Special and Combination Concrete Curb and Gutter in accordance with Sections 602 and 606 of the Standard Specifications and the details in the plans.

Add "INLETS SPECIAL" to Article 602.16 of the Standard Specifications. Delete the first paragraph in Articles 606.14 and 606.15.

Basis of Payment. This work will be paid for at the contract unit price Each for INLETS SPECIAL.

MATERIAL TRANSFER DEVICE (BDE)

Effective Date: June 15, 1999
Revised Date: January 1, 2009

Description. This work shall consist of placing hot-mix asphalt surface course mixtures, except that these materials shall be placed using a material transfer device.

Materials and Equipment. The material transfer device shall have a minimum surge capacity of 15 tons (13.5 metric tons), shall be self-propelled and capable of moving independent of the paver, and shall be equipped with the following:

- (a) Front-Dump Hopper and Conveyor. The conveyor shall provide a positive restraint along the sides of the conveyor to prevent material spillage. Material Transfer devices having paver style hoppers shall have a horizontal bar restraint placed across the foldable wings which prevents the wings from being folded.
- (b) Paver Hopper Insert. The paver hopper insert shall have a minimum capacity of 14 tons (12.7 metric tons).
- (c) Mixer/Agitator Mechanism. This re-mixing mechanism shall consist of a segmented, anti-segregation, re-mixing auger or two full-length longitudinal paddle mixers designed for the purpose of re-mixing the hot-mix asphalt (HMA). The longitudinal paddle mixers shall be located in the paver hopper insert.

CONSTRUCTION REQUIREMENTS

General. The material transfer device shall be used for the placement of all hot-mix asphalt surface course mixtures placed with a paver on mainline and ramps. The material transfer device speed shall be adjusted to the speed of the paver to maintain a continuous, non-stop paving operation.

Use of a material transfer device with a roadway contact pressure exceeding 20 psi (138 kPa) will be limited to partially completed segments of full-depth HMA pavement where the thickness of binder in place is 10 in. (250 mm) or greater.

Structures. The material transfer device may be allowed to travel over structures under the following conditions:

- (a) Approval will be given by the Engineer.
- (b) The vehicle shall be emptied of HMA material prior to crossing the structure and shall travel at crawl speed across the structure.
- (c) The tires of the vehicle shall travel on or in close proximity and parallel to the beam and/or girder lines of the structure.

Method of Measurement. This work will be measured for payment in tons (metric tons) for all hot-mix asphalt surface course materials placed with a material transfer device.

Basis of Payment. This work will be paid for at the contract unit price per Ton (Metric Ton) for MATERIAL TRANSFER DEVICE.

The various HMA mixtures placed with the material transfer device will be paid for as specified in their respective specifications. The Contractor may choose to use the material transfer device for other applications on this project; however, no additional compensation will be allowed.

SPECIAL PROVISION FOR WATER MAIN CONSTRUCTION

SPECIAL PROVISIONS FOR WATER MAIN CONSTRUCTION (ILLINOIS AMERICAN WATER COMPANY)

Incorporation by Reference: "Standard Specifications for Water and Sewer Main Construction in Illinois", latest edition, is hereby incorporated by reference into the project specifications, and shall have the same force and effect as if reprinted herein in its' entirety.

Materials Requirements: Contractors are reminded that the materials required for the construction of the water main are subject to the same domestic production requirements as the roadway and bridge construction items per the American Recovery and Reinvestment Act-Buy American Act.

Scope: Work to be performed under this Contract shall be paid for in accordance with the unit prices of the contract documents. The cost of labor, equipment, materials or work called for in the Specification, shown on the Drawings, or necessary for a complete and satisfactory installation, but which are not specifically mentioned in this Section shall be included in the appropriate pay item by the Contractor at no additional expenses to the Owner.

Payment Items: The prices shown in the Contract Documents include all costs to construct the pipeline (s) under this Contract. Final payment will be made on the in place measurement of length(s) of pipeline(s) installed.

TRENCH ACTIVITIES & ASSUMPTIONS

Pavement Removal and Replacement

Payment will be made at the Contract Unit Price for each square yard for pavement to be properly removed and disposed of per jurisdictional requirements. This Unit price shall also include saw cutting all materials and all required depths for the work. The Contractor shall be solely responsible for the means, methods, techniques, sequences and procedures necessary for pavement removal and disposal.

Trench Excavation

Payment will be made at the Contract Unit Price per Lineal Foot for the trench to be excavated, at the specified width and sub-surface conditions as agreed upon by the Owner. The Contractor shall be solely responsible for the means, methods, techniques, sequences and procedures necessary for Trench Excavation. The minimum and maximum width and depth of the pipe trench shall be in accordance with the requirements of Specification Section 02210. Price includes sheeting, bracing and support of trench and adjoining ground where necessary in accordance with OSHA requirements, site cleaning and maintenance of street and other surfaces. Price also includes clearing (including trees less than 6") and grubbing. Pipe installation is accounted for in separate units.

BACKFILL ACTIVITIES

Aggregate Trench Backfill

Payment will be made at the Contract Unit Price per unit of specified type per cubic yard of aggregate in place where required. No payment will be made for aggregate needed outside the maximum normal trench width as described in Specification Section 02210, Part 3.05, and Paragraph D. If for any reason the trench width exceeds the maximum trench width defined in Paragraph D above, the Contractor shall provide the additional aggregate for bedding and backfilling at no cost to the Owner as described in Specification Section 02210, Part 3.05, and Paragraph E. This pay item also includes the removal, hauling and proper disposal of all excavated material.

Flowable Trench Backfill

Payment will be made at the Contract Unit Price per cubic yard of flow able backfill in place, at the required psi class per jurisdictional requirements. No payment will be made for flow able fill needed outside the maximum normal trench width as described in Specification Section 02210, Part 3.05, and Paragraph D. If for any reason the trench width exceeds the maximum trench width defined in Paragraph D above, the Contractor shall provide the additional flow able fill for backfilling at no cost to the Owner as described in Specification Section 02210, Part 3.05, and Paragraph E. This pay item also includes the removal, hauling and proper disposal of all excavated material.

MAIN INSTALL ACTIVITIES & ASSUMPTIONS

Pipeline Install via Trench:

Payment will be made at the Contract Unit Price per Lineal Foot for the size and class pipe to be installed, complete in place, as required by the Owner. The Contractor shall be solely responsible for the means, methods, techniques, sequences and procedures necessary for the installation of the pipeline(s). All costs to complete the pipeline installation are included in the unit price per lineal foot of pipeline. The unit price for each pipeline includes but is not limited installation of the pipeline, appurtenances, polywrap, tracer wire, dewatering (via use of up to a 2" pump), pressure and leakage testing, disinfecting of pipeline (and de-chlorination of discharge), thrust blocking, handling materials and proper storage, site cleaning and maintenance of street and other surfaces , etc. Unit includes backfilling with native soil when applicable. Additionally, Contractor shall submit schedules, shop drawings and as- built records as required by the Owner. All other items of work not listed elsewhere shall be paid for inclusive in this bid item. Units vary by pipeline type, diameter, and linear foot increments.

Pipeline Install in Casing

Payment will be made at the Contract Unit Price per Lineal Foot of casing and main installed by any of the methods described in and according to Specification Section 02220; at the diameter of the main as shown in the Contract Documents

The Contract Unit Price shall include furnishing and installing all casing pipe, end boots, spacer insulators, strapping, skids, specials, anchors, harnesses, etc. as required by Specification Section 02220 or as necessary for a complete and satisfactory installation; along with the installation of the water pipe and fittings supplied by the Owner. In addition the Contract Unit Price shall include all excavation, de-watering, backfilling, installation of end caps, sheeting, bracing, shoring, temporary construction, safety measures, etc. all as necessary for a complete and satisfactory installation. Installation of the water main in the casing will be included under this Contract Unit Price. The Contract Unit Price will also include all measures required to protect roadways, railroad tracks and embankments from settlement or damage of any type.

Fittings

Payment will be made at the Contract Unit Price for each new fitting, complete in place, for the type and size specified on the plans (including tees and bends). Unit price shall include all labor, materials, tools all incidental work required to install each fitting complete as shown on the drawings, as specified and necessary to make a complete and satisfactory installation.

Connection to Existing Water Main

Payment will be made at the Contract Unit Price per each for the size of tie-in to be installed, complete in place, as required by the Owner. The contract unit price shall include all labor, materials, excavation and backfilling, tools, all incidental work required to install the shut down and tie- in complete as shown on the drawings. The Contractor shall coordinate with the Engineer concerning the means, methods, techniques, sequences and procedures necessary for the installation of the shut down and tie-in. The Owner will operate all valves necessary to shut off and reactivate its pipelines.

Valves (including Gate Valves, Butterfly Valves, and Tapping Sleeves and Valves)

Payment will be made at the Contract Unit Price for each new valve, complete in place in accordance with Specification Section 15150 for Gate Valves, Specification Section 15154 for Butterfly Valves, Specification Section 15170 for Tapping Sleeve & Valves. Unit price shall include all labor, materials (including the valve), accessories, excavation and backfilling, tools all incidental work required to install each valve complete as shown on the drawings, as specified and necessary to make a complete and satisfactory installation.

Cap Main

Payment will be made at the Contract Unit Price for each line cap installation for a complete installation in accordance with Specification Section 15185, Section 1.01B.

SECTION 02020

DEWATERING

PART 1: GENERAL

1.01 GENERAL

- A. Should water be encountered, furnish and operate pumping equipment of sufficient capacity to dewater the trench. Dewater the trench so that the laying and joining of the pipe is made in a dry environment so as to prevent water from entering the pipe during construction.
- B. No additional sum will be allowed for any reasonably anticipated dewatering operation, overtime, equipment rental or any other expense incurred due to the occurrence of ground water, surface water or water from possible leakage of existing buildings, structures and piping in the vicinity of the Contractor's operations. If Contractor believes unreasonable, unanticipated wet conditions exist, immediately contact Engineer to decide appropriate measures and to determine whether Contractor is entitled to additional compensation.
- C. Convey all trench water to a natural drainage channel or storm sewer without causing any property damage. Discharge shall be in strict accordance with state and/or local requirements.
- D. Dispose of silt and debris which accumulates during construction in strict accordance with state and/or local requirements.

1.02 PERMITS

The Contractor shall obtain and pay for any permits required for dewatering and disposal.

PART 2: PRODUCTS

Not Used

PART 3: EXECUTION

Not Used

END OF SECTION

SECTION 02025

EXISTING UTILITIES AND STRUCTURES

PART 1: GENERAL

1.01 SCOPE OF WORK

Certain information regarding the reputed presence, size, character, and location of existing Underground Facilities such as pipes, drains, sewers, electrical lines, telephone lines, cable TV lines, gas lines, and water lines has been shown on the Contract Drawings and/or provided in the contract documents. This information with respect to Underground Facilities is provided by the Owner in accordance with conditions described in the General Conditions and for information purposes only. Contractor is responsible to determine actual location of all utilities in proximity to the work for the purposes of the preparation of their bid and during construction.

1.02 NOTIFICATION OF UTILITIES

Notify the applicable State Agency with jurisdiction over underground facilities and/or all utility companies that construction work under this Contract will pass through containing their underground facilities. Notify these parties in advance to support the construction work (**minimum 72 hours**). All excavation in the vicinity of existing underground utilities shall be performed in accordance with applicable regulations.

PART 2: PRODUCTS

2.01 MATERIALS

Furnish all materials for temporary support, adequate protection, and maintenance of all underground and surface utility structures, supports, drains, sewer and other obstructions encountered in the progress of the work.

PART 3: EXECUTION

3.01 OBSTRUCTIONS BY OTHER UTILITY STRUCTURES

Support, relocate, remove, or reconstruct existing utility structures such as conduits, ducts, pipes, branch connections to main sewers, or drains. The obstruction shall be permanently supported, relocated, removed or reconstructed where they obstruct the grade or alignment of the pipe. Contractor must do so in cooperation with the owners of such utility structures. Before proceeding, the Contractor must reach an agreement with the Engineer on the method to work around the obstruction.

No deviation shall be made from the required line or depth without the consent of the Engineer.

3.02 REPAIRS

- A. Repair or replace any damage to existing structures, work, materials, or equipment incurred by Contractor's operations.
- B. Repair all damage to streets, roads, curbs sidewalks, highways, shoulders, ditches, embankments, culverts, bridges, trees, shrubs or other public or private property caused by transporting equipment, materials or personnel to or from the work site. Make satisfactory and acceptable arrangements with the persons or agencies having jurisdiction over the damaged property concerning repair or replacement
- C. Brace and support existing pipes or conduits crossing the trench, or otherwise exposed to prevent trench settlement from disrupting the line or grade of the pipe or conduit. Before proceeding, the Contractor must reach an agreement with the Engineer on the method of bracing and support. Repair or replace all utility services broken or damaged at once to avoid inconvenience to customers. Storm sewers shall not be interrupted overnight. Use temporary arrangements, as approved by the Engineer, until any damaged items can be permanently repaired. Maintain all items damaged or destroyed by construction and subsequently repaired.
- D. Standard Detail 0201-0601-SD44 provides requirements for repair or replacement of sanitary or storm drains removed or damaged during installation of the water main.

3.03 RELOCATION

Relocate existing utilities or structures, where necessary, and restore it to a condition equal to that of the original facility. Obtain approval of the owner of the utility or structure prior to relocating and/or restoring the facility.

3.04 SEPARATION OF WATER MAINS AND SANITARY SEWERS

A. General

Consider the following factors when determining adequate separation:

- (1) Materials and type of joints and restraints for water and sanitary sewer pipes,
- (2) Soil conditions & backfill materials,
- (3) Service and branch connections into the water main and sanitary sewer line,
- (4) Compensating variations in horizontal and vertical separations,
- (5) Space for repair and alterations of water and sanitary sewer pipes,
- (6) Off-setting of pipes around

manholes. B. Parallel Installation

Lay water mains at least 10 feet horizontally from any existing or proposed sanitary sewer. Measure the distance from edge to edge. In cases where it is not practical to maintain a 10-foot separation, the applicable State Agency may allow deviation on a case-by-case basis, if supported by data from the Engineer. Such deviation may allow installation of the water main closer to a sanitary sewer, provided that the water main is laid in a separate trench or on an undisturbed earth shelf located on one side of the sanitary sewer at such an elevation that the bottom of the water main is at least 18 inches above the top of the sanitary sewer.

C. Crossings

Whenever water mains must cross sanitary sewer laterals or sanitary sewers, lay the water main at such an elevation that the bottom of the water main is 18 inches above the top of the sanitary sewer pipe. Maintain this vertical separation for the portion of the water main located within 10 feet horizontally of any sanitary sewer it crosses. The 10 feet is measured as a perpendicular distance from sanitary sewer line to the water line.

D. Exception

Notify the Engineer when it is impossible to obtain the proper horizontal and vertical separation as stipulated above. If directed by the Engineer, both the water main and sanitary sewer line shall be constructed of, mechanical joint ductile iron or welded joint protected steel pipe. Other types of restrained joints of equal or greater integrity may be used at the discretion of the Engineer after consultation with the applicable State Agency. Thermoplastic sanitary sewer pipe may be used provided mechanical or solvent weld pipe joints are used and accepted by the Engineer. Pressure tests these joints before backfilling to assure that they are water tight. Where water mains must cross under a sanitary sewer, additional protection shall be provided by:

- (1) A vertical separation of at least 18 inches between the bottom of the sanitary sewer and the top of the water line,
- (2) Adequate structural support for the sanitary sewer to prevent excessive deflection of the joints and the settling on and breaking of the water line,
- (3) Centering the section of water pipe at the point of the crossing so that the joints shall be equidistant and as far as possible from the sanitary sewer line.

Consult the applicable State Agency, through the Engineer, to discuss the use of double casing or concrete encasement of sanitary sewer and/or water lines as possible alternatives when the above conditions cannot be met.

3.05 SEPARATION OF WATER MAINS AND STORM SEWERS

Where water mains and storm sewers would run parallel, lay water mains at least 10 feet horizontally from the existing or proposed storm sewer (measured from edge to edge). Where storm sewers and water mains would cross, place water mains at least

12 inches from the storm sewer (measured from edge to edge). In cases where it is not practical to maintain the specified separation, the Engineer may allow deviation on a case by case basis or as clearly called out in the plans. If the Engineer deems that such deviation will be allowed, install the water main as directed by the Engineer in such a way that does not compromise more stringent and desired separation from sanitary sewers per subsection 3.04.

END OF SECTION
SECTION 02105

CLEARING AND GRUBBING

PART 1: GENERAL

1.01 PROTECTION

Protect existing trees, shrubs and bushes located outside the clearing limits from damage for the life of this Contract.

1.02 REQUIREMENTS OF REGULATORY AGENCIES

Comply with State and local code requirements when disposing of trees, shrubs and all other materials removed under this Specification Section.

1.03 DISPOSAL FEES

Bear all expenses to obtain a suitable disposal area, haul to the disposal area, pay disposal fees, and dump at the disposal area.

PART 2: PRODUCTS

2.01 MATERIALS AND EQUIPMENT

Provide all materials and equipment required to complete all clearing and grubbing in accordance with this Specification Section.

PART 3: EXECUTION

3.01 CLEARING AND GRUBBING

Clear and grub the minimum area required to provide space for construction operations.

- A. Clear and grub the work site within easement and/or clearing limit lines shown on the Drawings or as shown elsewhere in the Contract Documents. Remove those items that are designated for removal or obstruct construction. This includes, but is not limited to; trees, downed timber, shrubs, bushes, vines, roots, stumps, undergrowth, rubbish, paving materials, debris, and all other objectionable materials. Site objects outside clearing limits shall not be removed. Only those portions of the construction area which are absolutely necessary and essential for construction shall be cleared. Minimize the length of time of ground disturbance as much as practical, especially within environmentally sensitive areas. Ground shall not be cleared and grubbed until immediately prior to construction.

- B. Notify the Engineer of locations where additional trees and shrubs will interfere with installation of facilities. Do not remove additional trees or shrubs without written permission of Engineer. Conduct operations to minimize disturbance of trees and shrubs. Trim trees and roots in accordance with the best horticultural practices, including sealing cuts to preserve the tree.

3.02 CLEARING (IMPROVED AREA)

- A. Remove site improvement objects such as signs, lawn ornaments, etc. which interfere with construction. Removed site improvement objects shall be stored in a manner protecting objects for reinstallation after construction is complete. Relocate the mailbox as necessary. Provide temporary traffic control signs when permanent signs are removed for construction. Temporary signs shall be worded to match permanent signs, except as necessary to be compatible with construction operations.
- B. Remove pavement, curb and sidewalk in accordance with applicable State Standards for Road and Bridge Construction and as specified in these Contract Documents. Saw cuts may be eliminated where paving abuts curb or roadway expansion joints or construction joints, and pavement can be removed without damaging or disturbing curbs or remaining pavement,. Remove sidewalks in full squares only. Saw cut sidewalks if no true joint exists.

3.03 DISPOSAL

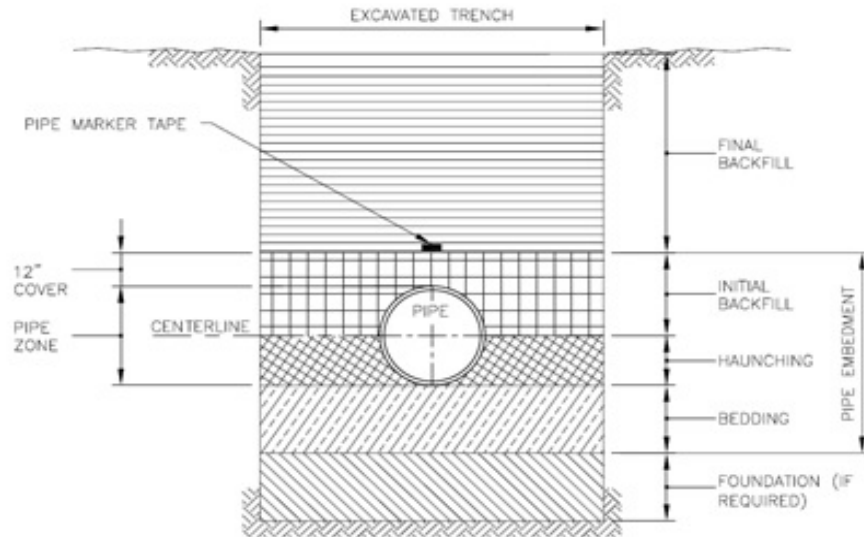
- A. Burning of logs, stumps, roots, cuttings and other material on the site will not be permitted.
- B. All materials obtained as a result of the clearing and grubbing operations shall be disposed of in accordance with the requirements of the applicable governing agencies.
- C. Chipping of brush materials will be permitted. However, Contractor shall bear all costs to dispose of the resultant chips at an approved location.

SECTION 02210

TRENCHING, BACKFILLING AND COMPACTING

PART 1 - GENERAL

1.01 - DEFINITION



TRENCH TERMINOLOGY

FOUNDATION: A FOUNDATION IS NECESSARY ONLY WHEN NATIVE SOILS ARE UNSTABLE. FOR SUCH CONDITIONS, THE TRENCH IS OVER-EXCAVATED AND A LAYER OF SUPPORTIVE MATERIAL IS PLACED AND COMPACTED TO PROVIDE A FIRM FOUNDATION FOR THE SUBSEQUENT PIPE EMBEDMENT MATERIALS.

EMBEDMENT: THIS ZONE IS THE MOST IMPORTANT IN TERMS OF PIPE PERFORMANCE. IT IS DIVIDED INTO THE FOLLOWING SUB ZONES:

- **BEDDING:** TYPICALLY SIX INCHES OF SUPPORTIVE, COMPACTED MATERIAL. THIS ZONE PROVIDES EVEN SUPPORT FOR THE PIPE AND BRINGS IT TO GRADE.
- **HAUNCHING:** EXTENDS FROM THE BOTTOM OF THE PIPE TO THE CENTERLINE OF THE PIPE. IT PROVIDES THE MOST RESISTANCE TO PIPE DEFLECTION. SPECIFYING PROPER MATERIALS AND COMPACTION ARE MOST IMPORTANT FOR THIS ZONE.
- **INITIAL BACKFILL:** EXTENDS FROM THE SPRINGLINE TO A POINT ABOVE THE TOP OF THE PIPE. THIS ZONE PROVIDES SOME PIPE SUPPORT AND HELPS TO PREVENT DAMAGE TO THE PIPE DURING PLACEMENT OF THE FINAL BACKFILL. THE COVER EXTENDS FROM THE TOP OF THE PIPE TO THE TOP OF THE INITIAL BACKFILL. THE DEPTH OF COVER SHOULD BE AS MUCH AS NECESSARY TO PROTECT THE PIPE DURING PLACEMENT OF THE FINAL BACKFILL. TWELVE INCHES IS A COMMON DEPTH OF COVER.

FINAL BACKFILL: THIS ZONE EXTENDS FROM THE TOP OF THE INITIAL BACKFILL TO THE TOP OF THE TRENCH. THIS ZONE HAS LITTLE INFLUENCE ON PIPE PERFORMANCE, BUT CAN BE IMPORTANT TO THE INTEGRITY OF ROADS AND STRUCTURES.

1.02 SUBMITTALS

- A. All backfill materials (to be used for backfill, haunching, and bedding depending on local requirements), including common fill and selected fill [$\frac{3}{4}$ " clean granular fill, $\frac{3}{4}$ " modified stone, $\frac{3}{4}$ " minus granular fill, sand, $\frac{3}{8}$ " crushed wash rock, $\frac{1}{2}$ " wet smooth stone, or $\frac{1}{2}$ " pug mix] shall be approved by the Engineer prior to placing the materials in the pipe trench. Test all backfill materials, whether obtained from the trench excavation or from an off-site source, as directed by the Engineer.
- B. All backfill materials must be approved by the Engineer before they are placed in the pipe trench. Submit samples of the materials to an approved testing agency for analysis as required by the Engineer. Submit the testing agency's test results and report to the Engineer. The report must state that the materials meet the requirements of these Specifications and the Specifications of Federal, State and local authorities (where applicable). Provide flow able fill in areas where it is required by the local street regulator, where the trench is subject to mine drainage and other areas specified in the drawings.

1.03 PROFILES AND TOPOGRAPHY

- A. Contours, topography and profiles of the ground shown on the Drawings are believed to be reasonable approximations and are not guaranteed.
- B. The Contractor accepts the construction site with the conditions that existed at the time of bidding.

PART 2: PRODUCTS

2.01 COMMON FILL

- A. Common Fill shall be earth materials entirely free of: vegetation; trash; lumber; and frozen, soft or organic materials. No stones or rocks larger than the sizes listed below will be permitted in the Common Fill:

Common Fill-Type A: No stones or rocks larger than 1-inch

Common Fill-Type B: No stones or rocks larger than 4-inches (measured longest dimension). At the discretion of the Engineer and depending upon the quality of the material, stones and rocks up to a maximum of 6 inches may be allowed on the area one foot above the pipe.

- B. Common fill material may be obtained from the trench excavation provided it has been tested in accordance with the requirements of Specification Section 2210.1.01 above and approved by the Engineer. Furnish the necessary approved common fill materials from an off-site source whenever approved material obtained from the trench excavation is insufficient to complete the backfill.

- C. The use of common fill is permitted in some circumstances as initial backfill for HDPE pipe; however the size of stone and rock for backfill is limited in accordance with the pipe diameter. The maximum stone or rock size is limited to 1/2" for pipes up to 4" diameter, 3/4" for pipes 6" to 8" diameter, 1" for pipes 10" to 16" diameter and 1-1/2" for larger pipes.

2.02 HAUNCHING FILL

- A. Materials used for haunching around the pipe shall be coarse to fine, sandy natural soil material with maximum stone size of 1-inch or local approved selected backfill materials as noted on detail drawings and defined below in Specification Section 2210.2.03. The material shall conform to ASTM D 2487 "Standard Method for Classification of Soils for Engineering Purposes" using the "Unified Soil Classification System", except where a higher standard is required elsewhere in the Contract Documents or by rules or regulations of Federal, State or local governmental bodies having jurisdiction over the site of the Work.
- B. The haunching material shall meet the Class II soil type designation. Class II soil types include GW, GP, SW and SP that are described as non-cohesive, well graded and containing some fines. Voids, finer grained soils or movement can allow undesirable migration of haunching material or migration of the trench sidewall material into the haunching material. In such instances place filter fabric, as directed by the Engineer, in the trench bottom and sides before placing the haunching material.
- C. Haunching material may be obtained from the trench excavation provided it has been approved by the Engineer who may, at his discretion, require testing in accordance with the requirements of Specification Section 2210.1.01 above. Furnish the necessary approved haunching materials from an off-site source whenever approved material obtained from the trench excavation is insufficient to complete the haunching.

2.03 BEDDING FILL

Bedding fill materials vary from state to state, see special conditions and detail drawings for the appropriate materials for local use.

- A. 3/4 inch clean granular fill material shall meet the sieve analysis requirements of AASHTO as follows 1" sieve passing 100%, 1/2" sieve passing 0-5% and sieve size No 4 passing 0-1%. This material may be wrapped in filter fabric (trench bottom, side, and over top of clean granular fill), as directed by the Engineer, to prevent the migration of finer grained soils into this material or the migration of this material into the trench bottom or sidewall.

- B. ¾ inch Minus or Modified granular fill material contains additional fine material and may be used as noted in specific pipe specifications. Material shall meet the sieve analysis requirements of AASHTO as follows 1" sieve passing 100%, ¾" sieve passing 80-90%, No 4 sieve passing 25-50%, No 10 sieve passing 0-20% No 200 passing sieve 0-5%.

2.04 FILTER FABRIC

Filter fabric shall be non-woven, synthetic fiber material with sieve design to prevent the select material in the pipe bedding and haunching from migrating into the surrounding soils. The material shall have a minimum: thickness of 15 mils, tensile strength of 130 lbs., elongation at break of 64%, and trapezoidal tear strength of 70 lbs.

2.05 FLOWABLE FILL

- A. Flow able fill is suitable for use as backfilling for utility trenches. The basic requirements for furnishing, mixing, and transporting flow able fill are as follows. Materials shall conform to the following standards: Cement ASTM C 150, Fly Ash ASTM C 618, Class C or Class F. Fine Aggregate shall be natural or manufactured sand, or a combination thereof, free from injurious amounts of salt, alkali, vegetable matter or other objectionable material. It is intended that the fine aggregate be fine enough to stay in suspension in the mortar to the extent required for proper flow. The fine aggregate shall conform to the following gradation:

Sieve Size	% Passing
¾ inch	100
No. 200	0-10

If a flow able mixture cannot be produced, the sand may be rejected.

- B. The following are given as typical mix designs for trial mixes. Adjustments of the proportions may be made to achieve proper solid suspension and optimum flow ability. Admixtures may be used if desired to improve the characteristics of the mix. The suggested quantities of dry material per cubic yard are as follows:
- Option 1**
Cement 50 lbs, Fly Ash 250 lbs. Fine Aggregate 2910 lbs.,
Water approximately 60 gallons
 - Option 2**
Cement 100 lbs. Fly Ash 250 lbs, Fine Aggregate 2800 lbs.,
Water approximately 60 gallons
 - Option 3**
Cement 100 lbs., Fly Ash 300 lbs., Fine aggregate 2600 lbs.,
Water approximately 70 gallons

- C. Consistency may be tested by filling an open-minded three inch diameter cylinder six inches high to the top with flowable fill. The cylinder shall be immediately pulled straight up and the correct consistency of the flowable fill shall produce a minimum eight inch diameter circular-type spread with no segregation.

Materials are to be measured by weight and/or volumetric methods. The flowable fill may be mixed in a central concrete mixer, a ready mix truck, or by other acceptable methods. The flowable fill shall be transported to the point of placement in a revolving drum mixer or in an agitator unit.

- D. Ductile Iron Pipe in Soil Soil shall be coarse to fine, sandy natural soil material with maximum stone size of 1-inch and shall meet ASTM D 2487 "Standard Method for Classification of Soils for Engineering Purposes". Scarify 2" deep before placing pipe.

PART 3: EXECUTION

3.01 CONSTRUCTION EQUIPMENT All backfilling and materials handling equipment shall have rubber tires when mains are located in or adjacent to pavements. Crawler equipment shall be permitted when there is no danger of damaging pavement. It is the Contractor's responsibility, to repair, at their expense, any damages due to the use of any equipment to complete the work.

3.02 NOISE, DUST AND ODOR CONTROL

Conduct all construction activities so as to eliminate all unnecessary noise, dust and odors.

3.03 PROTECTION OF TREES

Take special care to avoid damage to trees and their root system. Open trenching shall not be used for established trees in areas marked on the plans and designated 'Root Protection Zone'. In these areas, methods to be used include tunneling or boring. In other areas where established trees are to remain with roots in the path of the trench line, the Engineer shall direct acceptable means to install pipe through tree roots. In these areas, methods to be used careful cutting (not ripping or tearing) of larger tree roots. In all cases, operate equipment within the limb spread in a manner which will not injure trees, trunks, branches or their roots. Pay particular attention when employing booms, storing materials, and handling excavated materials.

3.04 TRENCH SUPPORT

Support open cut excavation for mains where trenching may cause danger to life, unnecessary damage to street pavement, trees, structures, poles, utilities, or other private or public property. Support the sides of the excavation by adequate and suitable sheeting, shoring, bracing or other approved means in accordance with all applicable Federal, State, County, Municipal and OSHA rules and regulations during the progress of the work, whenever and wherever it is necessary. Maintain the trench support materials and equipment in place until backfilling operations have progressed to the point where the supports may be withdrawn without endangering life or property per Article 6 on safety issues.

3.05 TRENCH EXCAVATION AND BOTTOM PREPARATION

A. General Excavation

General excavation shall consist of the satisfactory removal and disposal of all material taken from within the limits of the Work contracted, meaning the material lying between the original ground line and the finished ground line as shown on the Drawings regardless of whether the original ground line is exposed to air or is covered by water. Excavation below existing ground line to enable any required construction or removals is included. It is distinctly understood that any reference to earth, rock, silt, debris or other materials on the Drawings or in the Specifications is solely for the Owner's information and shall not be taken as an indication of classified excavation or the quantity of earth, rock, silt, debris or other material encountered.

Excavation to the lines and grades indicated on the Drawings or established in the field by the Engineer. Backfill over-excavated areas with approved fill material. All labor and materials shall be furnished at the Contractor's expense. Keep all excavations free from water. Maintain groundwater a minimum of 6 inches below excavations. Remove soil which is disturbed by pressure or flow of groundwater and replace with free draining material.

Remove pavement over excavations made in paved roadways by saw cutting, milling, or removal by a trench machine. Cut the full depth of the pavement with straight lines and squared edges.

Dispose of excess excavated materials and excavated materials unsuitable for backfilling off site. Furnish the Engineer with satisfactory evidence that an appropriate disposal site was used.

B. Rock Excavation

If the Contract includes a unit price for rock excavation, it includes the removal, hauling, stockpiling and/or proper disposal the rock per the section 01700 Basis of Payment. Rock is defined as

- boulders or loose rock having a volume of one cubic yard or more;
- material which cannot be loosened or broken down by ripping with a hydraulic ripper or other Engineer approved devices and equipment designed to remove rock; or
- material that requires systematic blasting, backhoe ramming, barring, or wedging for removal.

Notify the Engineer promptly upon encountering rock. The Engineer's determination as to whether the material meets the definition of rock and Engineer's measurement of the volume of rock removal for which the Contractor is entitled to payment will be final and conclusive. No payment will be made for rock removed without Engineer's approval.

Strip rock for measurements as directed by the Engineer. No payment will be made for rock excavated or loosened before measurement. Only rock actually removed will be paid for, and in no case will payment be made for rock removal beyond the payment limits shown for a standard trench or more than 12" beyond the edge of a pipeline or 6" below its bottom for pipes of nominal OD 24 inches and less, unless such rock has been removed at the direction of Engineer.

D. Trench Width

Widths of trenches shall be held to a minimum to accommodate the pipe and appurtenances. The trench width shall be measured at the top of the pipe barrel and shall conform to the following limits:

Earth

Minimum: Outside diameter of the pipe barrel plus 8 inches, i.e., 4 inches each side.

Maximum: Nominal pipe diameter plus 24 inches.

Rock

Minimum: Outside diameter of the pipe barrel plus 24 inches, i.e., 12 inches each side.

Maximum: Normal pipe diameter plus 30 inches. (Contractor will only be compensated for the minimum described above.)

E. Excessive Trench Width

Provide additional backfill, haunching, and bedding material, as specified in Specification Sections 2210.2.01, 2210.2.02, and 2210.2.03 as approved by the engineer to fill any trench excavation that exceeds the maximum trench width defined in Specification Section 2110.3.05.D. Dispose of excess excavated materials off site at no cost to the Owner. Furnish the Engineer with satisfactory evidence that an appropriate disposal site was used.

F. Trench Depth

- (1) General Provide prescribed minimum cover from the top of the pipe barrel to the top of the finished grade of the roadway, unless otherwise authorized by the Engineer, or as shown on the plans.
- (2) Earth Excavate to the depth required, so as to provide a uniform and continuous bearing and support for the pipe barrel on solid and undisturbed ground at every point between joints. It will be permissible to disturb the finished trench bottom over a maximum length of 18 inches near the middle of each length of pipe by the withdrawal of pipe slings or other lifting tackle. Provide bell holes. Prepare the finished trench bottom accurately using hand tools.
- (3) Rock Excavate trenches in rock or boulders 6-inches below the pipe barrel for pipe 24-inches or less in diameter. Remove all loose material from the trench bottom. Prepare a pipe bed using bedding material as specified in Specification Section 2210.2.03.
- (4) Unsuitable Bottom Notify the Engineer whenever unsuitable material is found below subgrade. Remove the material over the area and to the depth determined by the Engineer. Provide compacted bedding material as specified in Specification Sections 2210.2.03 to restore the trench bottom to the required grade in these areas.

G. Open Trench Length

The length or size of excavation shall be controlled by the particular surrounding conditions, but shall always be confined to the limits prescribed by Engineer. If the excavation becomes a hazard, or if it excessively restricts traffic at any point, Engineer may require special construction procedures such as limiting the length of the open trench or prohibiting stacking excavated material in the street. Take precautions to prevent injury to the public due to open trenches. All trenches, excavated material, equipment, or other obstacles which could be dangerous to the public, shall be well lighted.

3.06 TRENCH BACKFILLING - OPEN TERRAIN

All trench backfilling shall be compacted so that no settlement occurs and is stable with surrounding soil that also shall not have settled.

A. Ductile Iron Pipe and HDPE Pipe

(1) Bedding

- a. In Suitable Soil See Section 2.03(c) for definition of soil and means of bedding.
- b. In Rock or Unsuitable Soil When encountering rock or unsuitable material, prepare pipe bedding immediately before pipe is laid. In this instance, compact clean granular fill as described in Specification Section 2210.2.03 from 6" below the pipe to the bottom of the pipe.

(2) Haunching

Place haunching from the bottom of the pipe barrel to the centerline (springline) of the pipe barrel with Haunching Fill (Section 2.02) or clean, granular fill as described in Specification Sections 2210.2.02 and 2210.2.03. See Drawings for required haunching material. Take care to avoid injuring or moving the pipe. Place the material in uniform 6 to 12 inch loose layers and compact each layer so as to eliminate the possibility of settlement, pipe misalignment, or damage of joints.

(3) Initial Trench Backfill

Backfill from the centerline (springline) of the pipe barrel to 12 inches above the pipe with Common Fill-Type A or clean, granular fill as described in

Specification Sections 2210.2.01 and 2210.2.03. See Drawings for required initial trench backfill material. Mechanical equipment may be used to place the backfill. Place the material in such a manner that the material does not free fall, but rather flows onto the previously placed material. Consolidate the backfill in such a manner as will ensure the minimum possible settlement and the least interference with traffic. Do not compact the backfill with mechanical equipment, such as wheeled vehicles, unless sufficient cover is provided over the pipe to prevent damage to the pipe.

(4) Final Trench Backfill

Backfill trench from 12 inches above the pipe to final grade with Common Fill-Type B, as described in Specification Section 2210.2.01. Mechanical equipment may be used to place the backfill. Place the material in such a manner that the material does not free fall, but rather flows onto the previously placed material. Consolidate the backfill in such a manner as will ensure the minimum possible settlement and the least interference with traffic. Do not compact the backfill with mechanical equipment, such as wheeled vehicles, unless sufficient cover is provided over the pipe to prevent damage to the pipe.

(5) Surface Conditions

Attend to the trench surface regularly during the course of the Contract. Take prompt corrective measures to correct any settlement or wash-out. Maintain the trench surface in a safe condition that does not interfere with natural drainage.

(6) Deficiency of Backfill

Any material required for backfilling the trenches or for filling depressions caused by settlement or wash-out shall be supplied and placed by the Contractor at his expense.

B. PVC

(1) Bedding

Prepare pipe bedding immediately before pipe is laid. Use compacted clean, granular fill as described in Specification Section 2210.2.03 from 6" below the pipe to the bottom of the pipe.

2) Haunching and Initial Backfill

Place haunching and initial backfill from the bottom of the pipe barrel to 12 inches above the top of the pipe barrel with clean, granular fill as described in Specification Section 2210.2.03. When material with high void ratios (e.g. $\frac{3}{4}$ inch clean granular fill) are used for embedment, it is possible for fines in the trench walls to migrate into the voids. This can cause some loss of support. An alternative method is to install filter fabric in the boundary between the trench and the fill to prevent migration. Place the clean granular material in uniform 6 to 12 inch loose layers and compact each layer so as to eliminate the possibility of settlement, pipe misalignment, or damage of joints. Another alternative is to use materials containing fines, (e.g. $\frac{3}{4}$ inch minus or modified).

(3) Remaining Trench Backfill

Backfill from 12 inches above the pipe to finished grade with Common Fill-Type B, as described in Specification Section 2210.2.01. Mechanical equipment may be used to place the backfill. Place the material in such a manner that the material does not free fall, but rather flows onto the previously placed material. Consolidate the backfill in such a manner as will ensure the minimum possible settlement and the least interference with traffic. Do not compact the backfill with mechanical equipment, such as wheeled vehicles, unless sufficient cover is provided over the pipe to prevent damage to the pipe.

(4) Surface Conditions

Attend to the trench surface regularly during the course of the Contract. Take prompt corrective measures to correct any settlement or wash-out. Maintain the trench surface in a safe condition that does not interfere with natural drainage.

(5) Deficiency of Backfill

Any material required for backfilling the trenches or for filling depressions caused by settlement or wash-out shall be supplied and placed by the Contractor at his expense.

3.07 TRENCH BACKFILLING – Under or Within 18 inches of Driveways and Roads

A. Bedding

Install bedding for selected pipe material in accordance with Section 3.06.

B. Haunching and Backfill

Haunch around the pipe and fill the remainder of the excavation using clean, granular fill, as described in Specification Section 2210.2.03. Place the material in uniform 6 to 12 inch loose layers and compact each layer so as to eliminate the possibility of settlement, pipe misalignment, or damage of joints. Take care to avoid injuring or moving the pipe.

C. Surface Conditions

Attend to the trench surface regularly during the course of the Contract. Take prompt corrective measures to correct any settlement or wash-out. Maintain the trench surface in a safe condition that does not interfere with natural drainage.

D. Deficiency of Backfill

Any material required for backfilling the trenches or for filling depressions caused by settlement or wash-out shall be supplied and placed by the Contractor at his expense.

3.08 SPECIAL BACKFILLING

(Under Roads – option to the Contractor) A. Bedding
Install bedding for selected pipe material in accordance with Section 3.06.

B. Haunching and Initial Backfill

Place haunching and initial backfill from the bottom of the pipe barrel to 12 inches above the top of the pipe barrel with clean, granular fill as described in Specification Section 2210.2.03. When material with high void ratios (e.g. $\frac{3}{4}$ inch clean granular fill) are used for embedment, it is possible for fines in the trench walls to migrate into the voids. This can cause some loss of support. An alternative method is to install filter fabric in the boundary between the trench and the fill to prevent migration. Place the clean granular material in uniform 6 to

12 inch loose layers and compact each layer so as to eliminate the possibility of settlement, pipe misalignment, or damage of joints. Another alternative is to use materials containing fines, (e.g. $\frac{3}{4}$ inch minus or modified).

C. Remaining Trench Backfill

Backfill from the top of the pipe to subgrade, all cuts, excavations, or other damage done to the public right-of-way with flowable fill as described below. Use flowable fill when required as a condition of the right-of-way excavation permit.

(1) Flowable fill shall have the following characteristics:

a. Unconfined Compressive Strength (28 day) 50-150

psi. b. Flow Test - diameter of spread \leq 8 inches.

(2) Design: Submit the mix design to the Engineer for approval. A trial batch demonstration may be required. The mix design shall include a list of all ingredients, the source of all materials, the gradation of all aggregates, the names of all admixtures and dosage rates, and the batch rates. Document and justify minor mix design changes, after the trial batch verification, prior to implementation. This does not include adjustments to compensate for routine moisture fluctuations.

Resubmit the mix design for approval of changes in the source of materials, the addition or deletion of admixtures, or changes in cementitious materials. The Contractor may be required to provide test data from a laboratory, inspected by the Cement and Concrete Reference Laboratory and

approved by the Municipality, which shows the proposed mix design is in accordance with the requirements listed above.

(3) Flow Test: Place a three (3) inch diameter by six (6) inch high open ended cylinder on a smooth, nonporous, level surface and fill it to the top with the flowable fill. Pull the cylinder straight up within 5

seconds of filling. Measure the spread of the fill. The minimum diameter of the spread shall be eight (8) inches.

- (4) Placement: Discharge the mixture from the mixing equipment into the space to be filled by a reasonable means. The flowable fill shall be brought up uniformly to the fill line. Each filling stage shall be as continuous as practicable. Do not place concrete on the flowable fill until all bleeding water has disappeared and the resistance, as measured by ASTM C403, is at least 60 psi, or as directed by Engineer. Do not place asphalt until at least 24 hours after the fill is completely in place.
- (5) Limitations: Do not place flowable fill on frozen ground. Protect flowable fill from freezing until the material has stiffened and bleeding water has disappeared. As the temperature nears freezing, additional curing time may be needed.
- D. Surface Conditions: Attend to the trench surface regularly during the course of the Contract. Take prompt corrective measures to correct any settlement or wash-out. Maintain the trench surface in a safe condition that does not interfere with natural drainage.
- E. Deficiency of Backfill: Any material required for backfilling the trenches or for filling depressions caused by settlement or wash-out shall be supplied and placed by the Contractor at his expense.

3.09 QUALITY ASSURANCE TESTING

The Owner reserves the right to have the Contractor provide Independent Quality Assurance Testing for the backfill material, at the Contractor's expense.

3.10 TRENCH MAINTENANCE

Assume full responsibility for the condition of the trenches for a period of one (1) year from the date of the final acceptance of the Contractor's work, or as required by state, county or local authorities, and any materials required for filling depressions caused by settlement or wash-out shall be supplied and placed by the Contractor at their expense.

END OF SECTION

SECTION 02220

CASING INSTALLATION

PART 1: GENERAL

1.01 GENERAL REQUIREMENTS

The installation of casing pipe shall conform to these Specifications and any Federal, State or local Highway requirements or applicable Railroad requirements whichever may be more restrictive.

1.02 SUBMITTALS

Submit details of proposed jacking or boring pits to the Engineer showing locations, dimensions, and details of sheeting and shoring required, if requested.

1.03 RELATED WORK

Excavation, backfilling and compaction for jacking and receiving pits and for open cut installation shall conform to the requirements set forth in Specification Section 2210.

PART 2: PRODUCTS

2.01 MATERIAL

Casing pipe shall be bare wall steel pipe with a minimum yield strength of 35,000 psi and a minimum wall thickness as listed below:

Casing Outside Diameter <u>Inches</u>	Highway Crossings Casing Wall Thickness <u>Inches</u>	Railroad Crossings Casing Wall Thickness <u>Inches</u>
8.625	0.250	0.250
10.75	0.250	0.250
12.75	0.250	0.250
14	0.250	0.281
16	0.250	0.281
18	0.250	0.312
20	0.312	0.344
24	0.312	0.406
30	0.375	0.469
36	0.500	0.532
42	0.500	0.563
48	0.625	0.625
54	0.625	0.688
60	0.625	0.750
66	0.625	0.813
72	0.750	0.875

Smooth wall steel plates with a nominal diameter of over 54 inches shall not be permitted.

The inside diameter of the casing pipe shall be: at least four (4) inches greater than the outside diameter of the carrier pipe joints or couplings for carrier pipe less than six (6) inches in diameter; and at least six (6) inches greater than the outside diameter of the carrier pipe joints or couplings for carrier pipe six (6) inches and greater in diameter.

PART 3: EXECUTION

3.01 ALIGNMENT AND GRADE

Locate pipelines to cross roadways or tracks at approximately right angles where practicable, but preferably at not less than 45 degrees. Do not place pipelines in culverts or under bridges where there is likelihood of their restricting the area required for the purposes for which the bridges or culverts were built, or of endangering the foundations. Install the casing pipe on an even grade for its entire length and sloped to one end or as noted in a profile plan if provided. Satisfy a maximum tolerance of 1.5% (18" in one hundred feet) with the desired location of the casing or as otherwise required by regulation or specified on the plans, whichever is more restrictive.

3.02 WELDING

Connect steel casing sections by welding. Welding shall conform to AWWA Standard C206.

3.03 PROTECTION AT ENDS OF CASING

Block up both ends of casings in such a way as to prevent the entrance of foreign material, but to allow leakage to pass in the event of a carrier break.

3.04 DEPTH OF INSTALLATION

Unless the depth of casing pipe is specifically specified on the drawings, the casing pipe depth shall be in accordance with highway or railroad requirements.

3.05 CASING INSULATORS

The carrier pipe and casing shall be separated by an insulator. The insulator spacing shall be installed to support the weight of the pipe and contents. As a minimum, an insulator shall be placed a maximum of 3 foot from each side of a joint and evenly spaced along the carrier pipe with 3 insulators per each length of carrier pipe. Timber skids are not allowed. Casing insulators shall be sized according to the manufactures specifications for pipe sizes from the following list of approved manufactures and casing types.

- A. Cascade Water Works Manufacturing Company (Stainless Steel only).
- B. Pipeline Seal and Insulator, Inc. (Carbon Steel with polyvinyl chloride or the Ranger II model).
- C. Advanced Products and Systems, Inc. (Model SI).
- D. Power Seal Pipeline Products Corp. (Model 4810).
- E. RACI (polyethylene model F-60 for 12-inch carrier pipe and smaller). RACI shall not be used for carrier pipe larger than 12-inch.

At the sole discretion of the Engineer, alternate manufactures in lieu of those described above and new or improved products by the same manufactures may be permitted. To seek approval, adequately describe any proposed alternate product and submit the same with shop drawings and specifications to the Engineer. The Contractor cannot proceed to employ said alternate products prior to receiving written approval of from the Engineer.

3.06 INSTALLATION

Refer to Illinois American Water Company's Standard Detail in the Drawings for a typical casing installation detail.

Install casing pipes by one of the following methods:

A. Jacking

This method shall be in accordance with the current American Railway Engineering Association Specifications, Chapter 1, Part 4, "Jacking Culvert Pipe Through Fills", except that steel pipe shall be used with welded joints. Conduct this operation without hand mining ahead of the pipe and without the use of any type of boring, auguring or drilling equipment.

Design the bracing, backstops, and jacks so that the jacking can progress without stoppage (except for adding lengths of pipe).

B. Drilling

This method employs the use of an oil field type rock roller bit, or a plate bit made up of individual roller cutter units, welded to the pipe casing being installed. Turn the pipe for its entire length from the drilling machine to the head to give the bit the necessary cutting action against the ground being drilled. Inject high density slurry (oil field drilling mud) through a supply line to the head to act as a cutter lubricant. Inject this slurry at the rear of the cutter units to prevent any jetting action ahead of the pipe. Advance the drilling machine on a set of steel rails (thus advancing the pipe) by a set of hydraulic jacks. The method can be used to drill earth or rock.

C. Boring

This method consists of pushing the pipe into the fill with a boring auger rotating within the pipe to remove the soil. When augers or similar devices are used for pipe placement, the front of the pipe shall be provided with mechanical arrangements or devices that will positively prevent the auger and cutting head from leading the pipe so that there will be no unsupported excavation ahead of the pipe. The auger and cutting head arrangement shall be removable from within the pipe in the event an obstruction is encountered. The over-cut by the cutting head shall not exceed the outside diameter of the pipe by more than one-half inch. The face of the cutting head shall be arranged to provide reasonable obstruction to the free flow of soft or poor material.

If an obstruction is encountered during installation that stops the forward action of the pipe, and if it becomes evident that it is impossible to advance the pipe, operations will cease and the pipe shall be abandoned in place and filled completely with grout.

Bored or jacked installations shall have a bore hole essentially the same as the outside diameter of the pipe. Grout any voids that develop. Also grout around the casing pipe when the bore hole diameter is greater than the outside diameter of the pipe by more than 1 inch.

D. Directional Drilling – see Specification 02458

This process employs a drilling bit that is guided through soil to create a round cavity, which will stay intact with suitable soils and conditions for at least several days. Consequently, soil testing may be required by the Engineer. Test hole and ream as required. The drill head is propelled and remains linked to the rig by adding segments of rod as the head proceeds forward. After the hole has been completed the drill bit is removed and a pulling adaptor is attached to the drilling stem and pipe is secured to the adaptor.

As the adaptor is pulled back to the rig, segments of drill rod are removed. Pipe is either a continuous fused material or segments of restrained pipe are added as the adaptor is pulled back to the rig. The selection of pipe material and restraints, if required must be approved by the Engineer. The process continues until the adaptor returns to the rig and all of the water main is in place.

This process may be employed only if approved by Engineer and governing transportation and or regulating authority. The drilled opening and pipe inserted cannot be less than 3 inches in tolerance. Circulate grout in annular space completely. Alignment and grade must be maintained and the drilled hole must be controllable using steering technology. Use radio equipment to track. Provide report of depth and location at 20 foot intervals during installation and submit as a report.

END OF SECTION

SECTION 02558

IDENTIFICATION/LOCATION GUIDE

PART 1: GENERAL

1.01 SCOPE

- A. Furnish and install identification tape and location wire over the centerline of buried potable water mains, hydrant branches, and trenched services as indicated in this specification or noted in the drawings.

PART 2: PRODUCTS

2.01 IDENTIFICATION TAPE

- A. Identification Tape for Pipe

Identification tape shall be manufactured of polyethylene with a minimum thickness of 4-mils and shall have a 1-mil thick metallic foil core. The tape shall be highly resistant to alkalis, acid and other destructive agents found in soil. Tape width shall be a minimum of 3 inches and a maximum of 6 inches and shall have the background color specified below, imprinted with black letters. Imprint shall be as specified below and shall repeat itself a minimum of once every 2 feet for entire length of the tape.

- B. Tape background colors and imprints shall be as follows:

<u>Imprint</u>	<u>Background Color</u>
"CAUTION - WATER LINE BURIED BELOW"	Blue

- C. Identification tape shall be "Terra Tape" as manufactured by Reef Industries, Inc., Houston, TX, or approved equal.

2.02 LOCATION WIRE

- A. Location (Tracer) Wire for Polyvinyl Chloride and HDPE pipe (and other pipe where noted in the drawings or identified in special conditions)

Location wire shall be a direct burial #12 AWG Solid (.0808" diameter), 21% conductivity annealed copper-clad high carbon steel strength tracer wire, 380# average tensile break load, 30 mil. High molecular weight-high density blue polyethylene jacket complying with ASTM D1248, 30 volt rating. The wire shall be contiguous except at test stations, valve boxes, and where splicing is required. All splices shall be encased with a 3M-Gel Pack model No. 054007-09053. Wire insulation shall be highly resistant to alkalis, acid and other destructive agents found in soil.

B. Location Wire shall be from Copperhead Industries, LLC, part number 1230B-HS or approved equal. C. If directional drilling is used for this project please refer to specification 02458 for the product description of location wire to be used with the directional drilling

2.03 RESTRAINED JOINT MARKING TAPE

- A. Joint restraint tape is specifically to warn Water Company workers/contractors that the water main is joint restrained. It is not to be used in place of regular marking tape.
- B. Restrained Joint Marking Tape (for with mains that are restrained joint as directed by the Engineer) shall be polyethylene 4-mill thick and 2 ½-inches wide with blue lettering on white background color and imprinted with the words "RESTRAINED JOINT" every 2 foot. The tape shall have an adhesive backer. The tape shall be highly resistant to alkalis, acid and other destructive agents found in soil.
- C. Restrained Joint Gasket indicator tape shall be part number 515401-010 manufactured by St. Louis Paper & Box Company located at 3843 Garfield, St. Louis, MO 63113 or approved equal.

PART 3: EXECUTION

3.01 INSTALLATION OF IDENTIFICATION TAPE

- A. Install the identification tape with all buried potable water lines in accordance with the manufacturer's installation instructions and as specified.
- B. Install identification tape one foot above the top of the pipe.

3.02 INSTALLATION OF LOCATION (TRACER) WIRE

- A. Install location wire with buried water lines in accordance with the manufacturer's installation instructions and as specified in Contract Documents.
- B. Install the location wire directly on top of the buried pipe.
- C. In all pipe installations, loop the location wire up into the valve boxes for connection to a locating device. The wire shall be one continuous piece from valve box to valve box up to 1250 feet maximum.

3.03 INSTALLATION OF RESTRAINED JOINT MARKING TAPE

- A. Install the joint marking tape by adhering directly to the pipe as it is installed. The marking tape shall be installed along the entire length of pipe, including around the circumference of the bells of all fittings and valves. The pipe must be free of any foreign matter along the surface of the pipe for the marking tape installation. If clear polywrap is used, the restrained joint tape can be applied on the top of the pipe so long as it is visible. Otherwise the joint marking tape shall be applied on top of the polywrap and secured so the tape is not shifted by backfilling. B. The tape does not adhere in wet or cold conditions. The tape should be stored in temperatures above 50 degrees F until the time of application. The pipe must be free of frost and moisture along the surface of the pipe receiving the tape.

END OF SECTION

SECTION 03300

CAST-IN-PLACE CONCRETE

PART 1: GENERAL

1.01 SCOPE OF WORK

Provide concrete for thrust blocking, manhole bases, pipe encasement, curbs, sidewalks and pavement in accordance with this Specification Section.

PART 2: PRODUCTS

2.01 MATERIALS

A. Portland Cement shall be Type I or Type III and conform to "Specification for Portland Cement" ASTM C150.

B. Air-Entraining Agent from approved manufacturer shall be added in accordance with manufacturer's directions to the normal Portland cement to entrain 4½ percent air ± 1 percent with all other ingredients and strength as specified. Air-entraining admixtures shall conform to "Specifications for Air-Entraining Admixtures for Concrete" ASTM C260.

C. Concrete Aggregates shall conform to "Specifications for Concrete Aggregates" ASTM C33. Coarse aggregates shall be a maximum of 1½ inches in size in footings and plain concrete. Pea gravel shall be used for sections 3 inches or less in thickness.

D. Water used in mixing concrete shall be clean and free from injurious amounts of oils, acids, alkalis, organic materials, or other deleterious substances. In effect, the water used shall be potable water.

E. Reinforcing Bars shall be billet steel grade (60,000 psi minimum yield) conforming to the requirements of ASTM A615, Grade 60. Reinforcing bars shall be new stock, free from rust, scale, or other coatings that tend to destroy or reduce bonding.

F. Welded Wire Mesh shall conform to "Specifications for Welded Steel Wire Fabric for Concrete Reinforcements" ASTM A185.

G. Premolded Expansion Joint Material shall be provided where shown on the Drawings or directed by the Engineer. This non-extruding compressible joint material shall conform to the requirements of "Preformed Expansion Joint Fillers for Concrete Paving and Structural Construction",

ASTMD1751..02 CONCRETE MIXES

Ready-mixed concrete shall conform to "Specifications for Ready-Mixed Concrete", ASTM C94.

- A. All concrete mixes shall produce a dense durable concrete. The minimum 28 day compressive strength of the concrete shall be:
- B. 3,000 psi - thrust blocking, sidewalks, curbs and pipe encasement. 4,000 psi
- manhole bases and road pavement
- C. Water/cement ratio for the concrete shall not exceed a maximum as shown in Table 4.4 of the ACI Standard 318 latest edition, Building Code Requirements For Reinforced Concrete, when strength data from field experience or trial mixtures are not available. A workable concrete with minimum slump of 3 inches and a maximum slump of 5 inches shall be produced without exceeding the water/ cement ratio.

PART 3: EXECUTION

3.01 FORMWORK

Build all forms mortar tight and of sufficient rigidity to prevent distortion due to the pressure of the concrete and other loads incidental to the construction operations. Construct and maintain forms so as to prevent warping and the opening of joints.

- B. The forms shall be substantial and unyielding. Design the forms so that the finished concrete conforms to the proper dimensions and contours. Design the forms to take into account the effect of the vibration of concrete during placement.

3.02 PLACING REINFORCING STEEL

- A. Place all steel reinforcement accurately in the positions shown on the plans.
Secure the steel reinforcements firmly in place during the placing and setting of concrete. When placed in the work, it shall be free from dirt, detrimental rust, loose scale, paint, oil or other foreign material. When spacing between crossing tie bars is one foot more, tie all bars at all intersections. When spacing is less than one foot in each direction tie alternate intersections of bars.
- B. Maintain distances from the forms by means of stays, blocks, ties, hangers or other approved supports. Continuous high chairs will not be permitted. Furnish all reinforcement in full lengths as indicated on the plans. Splicing of bars will not be permitted without the approval of the Engineer, except where shown on the plans. Stagger splices as far apart as possible. Unless otherwise shown on the plans, bars shall be lapped 36 diameters take the splice

C. Lap welded wire mesh at least 1½ meshes plus end extension of wires but not less than twelve (12) inches in structural slabs. Lap welded wire mesh at least ½ mesh plus end extension of wires but not less than six (6) inches in slabs on the ground.

3.03 CONVEYING AND PLACING CONCRETE

- A. Convey concrete from the mixer to the forms as rapidly as practical by approved methods which will prevent segregation and loss of ingredients.
- B. Clean formwork of dirt and construction debris, drain water, and remove snow and ice. After the forms have been inspected, deposit the concrete in approximately horizontal layers to avoid flowing along the forms. Place all concrete in the dry free from standing water. Deposit all concrete continuously or in layers of a thickness such that no concrete will be deposited on concrete which has hardened sufficiently to cause the formation of seams and planes of weakness within the sections. Place the concrete to create a monolithic structure the component parts of which are securely bonded together. Compact the concrete during placement by suitable means. Work the concrete around the reinforcement and embedded fixtures and into corners and angles of forms, taking care to avoid overworking which may result in segregation.
- C. Do not drop concrete into forms from a height greater than 5 feet. Use a spout to deposit concrete from a greater height; or, provide openings in the forms limit the height of drop. Obtain the approval of the Engineer before using any other method of placing concrete from a height greater than 5 feet.
- D. Direct concrete through chutes to prevent it from striking reinforcement or sides of the form above the level of placement. Avoid segregation and coating of the surfaces with paste which may dry before concrete reaches its level.
- E. Submit a concrete mix design to the Engineer for approval prior to placing any concrete by pumping.

3.04 THRUST BLOCKING

- A. See the thrust blocking details. Notify the Engineer whenever field conditions are noted which are more restrictive than the thrust block design data included on detail drawing 0201-0601-SD6.
- B. Construct blocking against the vertical face of undisturbed earth or sheeting left in place. Prevent the concrete from enclosing more than half the circumference of the pipe unless it is a straddle block. Keep the concrete away from joints or bolts in the piping.

- C. If thrust blocks are employed, place thrust blocking for hydrants to allow the hydrant to drain.

3.05 PLACING CONCRETE IN COLD WEATHER

- A. Follow the provisions of ACI 306, ACI 308 and Paragraph 3.8 when the ambient temperature is less than 40°F at time of placement or expected to be less than 40°F during the curing period.
- B. Control concrete setting time with the use of accelerating admixtures as required to facilitate placing and finishing operations. Do not use calcium chloride in excess of 2% by weight in the concrete free of steel reinforcement. Where steel reinforcement is employed and concrete with calcium chloride is permitted, contractor must use galvanized or coated steel satisfactory to the Engineer.
- C. Exposed subgrade, formwork and reinforcing shall be warmer than 33°F prior to placement of concrete.
- D. The temperature of the concrete during placing shall be between 55°F and 75°F. Maintain the temperature of the concrete between 55°F and 75°F for a minimum of 5 days by providing insulating blankets, heated enclosures, or other methods of thermal protection. Provide a means of maintaining atmospheric moisture when dry heat is used. Provide proper curing for a minimum of days or as approved by the Engineer.
- E. In case of low air temperatures (below 40°F), submit a plan to comply with this section. The Engineer may, at their discretion, raise the minimum limiting temperatures for water, aggregates and mixed concrete when temperatures drop below 40°F.
- F. Protect all earth supported concrete from damage due to frost heave.

END OF SECTION

SECTION 15000

PIPING - GENERAL PROVISIONS

PART 1: GENERAL

1.01 DRAWINGS

Dimensions shown on Contract Drawings are approximate only. Verify all piping geometry in the field and to ensure proper alignment and fit of all piping consistent with the intent of the Contract Drawings. Submit field layout drawings as required for approval.

1.02 RELATED WORK

See Specification Section 01600.3.03-Responsibility for Material and Equipment.

PART 2: PRODUCTS

2.01 CONTRACTOR'S RESPONSIBILITY FOR MATERIAL

- A. Examine all material carefully for defects. Do not install material which is known, or thought to be defective.
- B. The Engineer reserves the right to inspect all material and to reject all defective material shipped to the job site or stored on the site. Failure of the Engineer to detect damaged material shall not relieve the Contractor from his total responsibility for the completed work if it leaks or breaks after installation.
- C. Lay all defective material aside for final inspection by the Engineer. The Engineer will determine if corrective repairs may be made, or if the material is rejected. The Engineer shall determine the extent of the repairs.
- D. Classify defective pipe prior to Engineer's inspection as follows:
 - 1. Damage to interior and/or exterior paint seal coatings.
 - 2. Damage to interior cement-mortar or epoxy lining.
 - 3. Insufficient interior cement-mortar lining or epoxy thickness .
 - 4. Excessive pitting of pipe.
 - 5. Poor quality exterior paint seal coat.
 - 6. Pipe out of round.
 - 7. Pipe barrel area damaged to a point where pipe class thickness is reduced (all pipe).
 - 8. Denting or gouges in plain end of pipe (all pipe).
 - 9. Excessive slag on pipe affecting gasket seal (DI).
 - 10. Any visible cracks, holes.
 - 11. Embedded foreign materials.
 - 12. Non-uniform color, density and other physical properties along the length of the pipe.E. The Contractor shall be responsible for all material, equipment, fixtures, and devices

furnished. These materials, equipment, fixtures and devices shall comply with the requirements and standards of all Federal, State, and local laws, ordinances, codes, rules, and regulations governing safety and health.

- E. Take full responsibility for the storage and handling of all material furnished until the material is incorporated in the completed project and accepted by the Engineer. Contractor shall be solely responsible for the safe storage of all material furnished to or by him until incorporated in the completed project and accepted by the Engineer.
- F. Load and unload pipe, fittings, valves, hydrants and accessories by lifting with hoists or skidding to avoid shock or damage. Do not drop these materials. Pipe handled on skidways shall not be skidded or rolled against other pipe. Handle this material in accordance with AWWA C600, C605 or C906 whichever is applicable.
- G. Drain and store fittings and valves prior to installation in such a manner as to protect them from damage due to freezing of trapped water. Drain, store, and protect fittings and valves in accordance with Specification Section 01600.

2.02 PETROLATUM TAPE COATING

- A. The tape coating shall be a cold applied, saturant tape made from either petrolatum or petroleum wax with a noncellulosic synthetic fiber fabric. The fabric shall be encapsulated and coated on both sides with the petrolatum or petroleum wax. The thickness of the tape shall be no less than 40 mil. The petrolatum or petroleum wax shall be at least 50% of the product by weight.
- B. The tape coating shall be supplied in sheets, pads or rolls. Pads and sheets shall be sized to fit the area that is to be covered, allowing for an overlap per AWWA Standards.

2.03 RUBBERIZED-BITUMEN BASED SPRAY-ON UNDERCOATING

- A. Subject to approval by the ENGINEER, an alternative corrosion protection for exposed buried metal is an aerosol applied rubberized coating. The material shall be rapid dry and specifically designed for corrosion protection. 3M Rubberized Underseal Undercoating 08883 or any equivalent rubberized- bitumen based spray-on undercoating may be used. Follow manufacturer's recommendations for storage and application.

PART 3: EXECUTION

3.01 INSTALLATION - GENERAL REQUIREMENTS

- A. Lay and maintain all pipe to the required lines and depths. Install fittings, valves and hydrants in strict accordance with the Specifications at the required locations with joints centered, spigots home, and all valve and hydrant stems plumb. Do not deviate from the required alignment, depth or grade without the written consent of the Engineer. B. Buried steel lugs, rods, brackets, and flanged joint nuts and bolts are not permitted unless specifically shown on the drawings or approved in writing by the ENGINEER. Cover any and all buried steel lugs, rods, brackets, and flanged joint nuts and bolts with approved coating in accordance with AWWA Standard C217 prior to backfilling. Encase the same in polyethylene encased if the specifications require polyethylene encasement of the pipe.
- C. Lay all pipe to the depth specified. Measure the depth from the final surface grade to the top of the pipe barrel. The minimum pipe cover shall be as shown on the Drawings or as specified in the Specifications Special Conditions.
- D. Do not lay pipe in a wet trench, on subgrade containing frost, or when trench conditions are unsuitable for such work. If all efforts fail to obtain a stable dry trench bottom and the Engineer determines that the trench bottom is unsuitable for such work, the Engineer will order the kind of stabilization to be constructed, in writing. In all cases, water levels must be at least 6" below the bottom of the pipe. See section 02020, Dewatering.
- E. Thoroughly clean the pipes and fittings before they are installed. Keep these materials clean until the acceptance of the completed work. Lay pipe with the bell ends facing in the direction of laying, unless otherwise shown on the Drawings, or directed by the Engineer. Exercise care to ensure that each length abuts the next in such a manner that no shoulder or unevenness of any kind occurs in the pipe line.
- F. Do not wedge or block the pipe during laying unless by written order of the Engineer.
- G. Before joints are made, bed each section of pipe the full length of the barrel, at the required grade, and at the invert matching the previously laid pipe. Dig bell holes sufficiently large to permit proper joint making. Do not bring succeeding pipe into position until the preceding length is embedded and secure in place.

- H. Take up and relay pipe that is out of alignment or grade, or pipe having disturbed joints after laying. Take up, such in-place pipe sections found to be defective and replace them with new pipe. Take up, relaying, and replacement will be at the Contractor's expense.
- I. Place enough backfill over the center sections of the pipe to prevent floating.
Take all other necessary precautions to prevent the floating of the pipeline by the accumulation of water in the trench, or the collapse of the pipeline from any cause. Should floating or collapse occur, restoration will be at the Contractor's expense.
- J. Bedding materials and concrete work for the pipe bedding and thrust restraint shall be as specified in Divisions 2, 3, and 15 as well as detail drawings.K. Prevent foreign material from entering the pipe while it is being placed. Do not place debris, tools, clothing, or other materials in the pipe during laying operations. Close all openings in the pipeline with watertight plugs when pipe laying is stopped at the close of the day's work, or for other reasons such as rest breaks or meal periods.
- L. Only cut pipe with equipment specifically designed for cutting pipe such as an abrasive wheel, a rotary wheel cutter, a guillotine pipe saw, or a milling wheel saw. Do not use chisels or hand saws. Grind cut ends and rough edges smooth. Bevel the cut end slightly for push-on connections as per manufacturer recommendations.
- M. In distributing material at the site of the Work, unload each piece opposite or near the place where it is to be laid in the trench. If the pipe is to be strung out, do so in a straight line or in a line conforming to the curvature of the street. Block each length of pipe adequately to prevent movement. Block stockpiled pipe adequately to prevent movement. Do not place pipe, material, or any other object on private property, obstructing walkways or driveways, or in any manner that interferes with the normal flow of traffic.
- N. Exercise special care to avoid damage to the bells, spigots or flanged ends of pipe during handling, temporary storage, and construction. Replace damaged pipe that cannot be repaired to the Engineer's satisfaction, at the Contractor's expense.
- O. Remove all existing pipe, fittings, valves, pipe supports, blocking, and all other items necessary to provide space for making connections to existing pipe and installing all piping required under this Contract.
- P. Maintain the minimum required distance between the water line and other utility lines in strict accordance with all Federal, State, and local requirements and all right-of-way limitations.

- Q. Provide and install polyethylene encasement for ductile iron pipe as required by the Drawing or Specification Special Conditions. See Specification Section 15131.
- R. The maximum allowable deflection at the joints for push-on joint pipe shall be the lesser of manufacturer's recommendations or as described in the DIPRA Guideline, *Ductile Iron Pipe Joints and Their Uses*, as follows:

<u>Size of Pipe</u>	<u>Deflection Angle</u>	<u>Maximum Deflection</u>	
		<u>(18-ft. Length)</u>	<u>(20-ft. Length)</u>
3"-12"	5 degrees	19"	21"
14"-42"	3 degrees	11"	12"
48"-64"	3 degrees	N/A	12"

- S. Use short lengths of pipe (minimum length 3 feet, no more than three short sections), when approved by the Engineer, to make curves that cannot be made with full length sections of pipe without exceeding the allowable deflection. Making these curves will be at no additional cost to the Owner.
- T. Furnish air relief valve assemblies in accordance with detail drawings provided or as specified in the specification Special Conditions section. Engineer will provide standard detail for additional air release valve assemblies. Any deviation from the standard detail proposed by contractor must be approved in advance.
- U. Exercise particular care so that no high points are established where air can accumulate. Install an air release valve and manhole, as extra Work to the Contract, when the Engineer determines that unforeseen field conditions necessitate a change in the pipe profile that requires the installation of an air release valve and manhole. If the Contractor requests a change in the pipe profile solely for ease of construction, and the requested change requires the installation of an air release valve and manhole as determined by the Engineer, the cost of furnishing and installing the air release valve and manhole will be at the expense of the Contractor.

3.02 CONSTRUCTION METHODS TO AVOID CONTAMINATION

- A. Heavy particulates generally contain bacteria and prevent even very high chlorine concentrations from contacting and killing such organisms. It is essential that the procedures of this Specification Section be observed to assure that a water main and its appurtenances are thoroughly clean for the final disinfection by chlorination.
- B. Take precautions to protect the interior of pipes, fittings, and valves against contamination. String pipe delivered for construction so as to keep foreign material out of the pipe. Close all openings in the pipeline with watertight plugs when pipe laying is stopped at the close of the day's work or for other reasons, such as rest breaks or meal periods. Use rodent-proof plugs approved by Engineer, where it is determined that watertight plugs are not practical and where thorough cleaning will be performed.
- C. Delay in placement of delivered pipe invites contamination. The more closely the rate of delivery is correlated to the rate of pipe laying, the lower the likelihood of contamination. Complete the joints of all pipe in the trench before stopping work. If water accumulates in the trench, keep the plugs in place until the trench is dry.
- D. When encountering conditions on pre-existing pipe that requires packing, employ yarning or packing material made of molded or tubular rubber rings, or rope of treated paper or other approved materials. Do not use materials such as jute, asbestos, or hemp. Handle packing material in a manner that avoids contamination.
- E. Do not use contaminated material or any material capable of supporting prolific growth of microorganisms for sealing joints. Handle sealing material or gaskets in a manner that avoids contamination. The lubricant used in the installation of sealing gaskets shall be suitable for use in potable water. Deliver the lubricant to the job in closed containers and keep it clean.
- F. If dirt enters the pipe, and in the opinion of the Engineer the dirt will not be removed by the flushing operation, clean the interior of the pipe by mechanical means, then swab with a 1% hypochlorite disinfecting solution. Clean using a pig, swab, or "go-devil" only when the Engineer has specified such and has determined that such operation will not force mud or debris into pipe joint spaces.
- G. If the main is flooded during construction, the flooded section must be isolated from the remainder of the installation as soon as practical. Submit a plan to the Engineer on correcting the condition and do not proceed until authorized by the Engineer. Replace or fully clean and disinfect the affected pipe at no additional cost to the Owner.

3.03 VALVE INSTALLATION

- A. Prior to installation, inspect valves for direction of opening, freedom of operation, tightness of pressure containing bolting, cleanliness of valve ports and especially of seating surfaces, handling damage, and cracks. Correct defective valves or hold for inspection by the Engineer.

- B. Set and join to the pipe in the manner specified in Specification Section 3.01. Provide valves with adequate support, such as crushed stone and concrete pads, so that the pipe will not be required to support the weight of the valve. Set truly vertical. After field installation of the valve all exposed ferrous restraint materials and external bolts except the operating nut shall receive a layer of petrolatum tape coating or, where approved, rubberized-bitumen based spray-on undercoating applied before backfill. If polyethylene is applied to the pipe, the entire valve shall be encased in polyethylene encasement prior to backfill. The polyethylene encasement shall be installed up to the operating nut leaving the operating nut exposed and free to be operated.

- C. Provide a valve box for each valve. Set the top of the valve box neatly to existing grade, unless directed otherwise by the Engineer. Do not install in a way that allows the transfer shock or stress to the valve. Center and plumb the box over the wrench nut of the valve. Do not use valves to bring misaligned pipe into alignment during installation. Support pipe in such manner as to prevent stress on the valve. See Standard Detail 0201-0601- SD59 for a typical valve box installation detail.

- D. Provide valve marking posts, when authorized by the Owner, at locations designated by the Engineer and in accordance with detail drawings (included at the end of this Specification Section). Payment will be made per post in accordance with supplemental unit price schedule.

3.04 THRUST RESTRAINT

- A. Provide all plugs, caps, tees, and bends (both horizontal and vertical) with concrete thrust blocking and/or restrained joint pipe as represented on the Drawings, or specified in the Specification Special Conditions.

- B. Place concrete thrust blocking between undisturbed solid ground and the fitting to be anchored. Install the concrete thrust blocking in accordance with Specification Section 3300 and standard details provided. Locate the thrust blocking to contain the resultant thrust force while keeping the pipe and fitting joints accessible for repair, unless otherwise shown or directed.

- C. Provide temporary thrust restraint at temporary caps and plugs. Submit details of temporary restraint to the Engineer for approval.

- D. At connections with existing water mains where there is a limit on the time the water main may be removed from service, use metal harnesses of anchor clamps, tie rods and straps; mechanical joints utilizing set-screw retainer glands; or restrained push-on joints as permitted by Engineer. No restraining system can be installed without the approval of the Engineer. Submit details of the proposed installation to the Engineer for approval. For pipe up to 12 inches in size, use a minimum of two 3/4-inch tie rods. If approved for use, install retainer glands in accordance with the manufacturer's instructions. Material for metal harnessing and tie-rods shall be ASTM A36 or A307, as a minimum requirement.
- E. Protection of Metal Harnessing: Protect ties rods, clamps and other metal components against corrosion by hand application of petrolatum tape and by encasement of the entire assembly with 8-mil thick (12 mil thick in corrosive soils) loose polyethylene film in accordance with AWWA C105. Apply tape on all exposed tie rods prior to installing polyethylene.

3.05 TYPICAL INSTALLATION DETAILS

- A. Typical installation details are shown on the Drawings.

END OF SECTION SECTION 15020

DISINFECTING PIPELINES

PART 1: GENERAL

1.01 SCOPE OF WORK

Flush and disinfect all pipelines installed under this Contract if indicated in the summary of work. This would include furnishing the necessary labor, tools, transportation, and other equipment for the operation of valves, hydrants, and blow offs during the chlorination. Install, and if directed remove, all chlorination taps required for disinfection. The cost of this work shall be included in the bid item for pipe installation. The disinfection will be performed under the supervision of Owner.

1.02 WORK BY OWNER

The Owner reserves the option to provide/furnish the chlorine and chlorination equipment. The Owner will furnish water for testing, flushing and disinfecting pipelines. The Owner will also perform bacteriological testing and may collect the sample.

1.03 PROTECTION

Chlorine disinfection and DE chlorination shall be under the direct supervision of someone familiar with the physiological, chemical, and physical properties of the form of chlorine used. They shall be trained and equipped to handle any emergency that may arise. All personnel involved shall observe appropriate safety practices to protect working personnel and the public.

The forwards of AWWA Standards B300 and B301 contain information and additional reference material regarding the safe handling of hypochlorites and liquid chlorine. The Contractor shall familiarize himself with this information prior to performing any disinfection work.

1.04 RELATED WORK

Observe the precautions described in Specification Section 15000 to avoid contamination during installation of the pipeline.

1.05 REFERENCES

Refer to current AWWA Standard for Disinfecting Water Mains C651.

PART 2: PRODUCTS

2.01 MATERIALS AND EQUIPMENT

- A. Furnish liquid chlorine and injection equipment and/or calcium hypochlorite (HTH) as needed to disinfect all pipelines and appurtenances'. Liquid chlorine contains 100% available chlorine and is packaged in steel containers, usually of 100 lb, 150 lb, or 1 ton net chlorine weight. Liquid chlorine is to be furnished in accordance with AWWA B301.
- C. Calcium hypochlorite is available in granular form or in approximately 5-g tablets, and contains approximately 65% available chlorine by weight. The material should be stored in a cool, dry, and dark environment to minimize its deterioration. Do not use calcium hypochlorite intend for swimming pool disinfection, as this material (containing trichloroisocyanuric acid) has been sequestered and is extremely difficult to eliminate from the pipe after the desired contact time had been achieved.
- D. Calcium hypochlorite must conform to AWWA B300.

PART 3: EXECUTION

3.01 PREPARATION

All pipelines shall be pressure and leak tested, flushed, and cleaned of debris and dirt prior to application of the disinfectant. Flushing shall continue until the volume in the newly installed main has turned over at least one time unless the Engineer determines that conditions do not permit the required volume to be safely discharged to waste.

3.02 APPLICATION OF DISINFECTANT

Methods to be used for disinfection are those detailed in ANSI/AWWA C651 Disinfecting Water Mains.

3.03 WATER MAINS

Three (3) methods of chlorination are described below. The third method, using tablets of hypochlorite, is only permitted by expressed approval of the Engineer and under no circumstance allowed for projects of 2000 feet or more. Otherwise, information in the forward of AWWA Standard C651 will be helpful in determining the best method to be used.

A. Continuous Feed Method

1. Set up

The continuous feed method consists of completely filling the main to remove all air pockets, flushing the completed main to remove particulates, and then refilling the main with chlorinated potable water. The potable water shall be chlorinated, so that after a 24-hour holding period in the main, there will be a free chlorine residual of not less than 10 mg/L in collected samples.

Chlorine can be applied in advance of preliminary flushing by swabbing joints with bleach or placing hypochlorite granules in the pipe in areas where contamination is suspected. In any such case, the contractor shall make sure and take appropriate action to make sure that the flushed water is dechlorinated. Preliminary flushing. Prior to being chlorinated, fill the main to eliminate air pockets and flush to remove particulates. The flushing velocity in the main shall be not less than 2.5 fps unless the Engineer determines that conditions do not permit the required flow to be discharged to waste. Table 1 shows the rates of flow required to produce a velocity of 2.5 fps in pipes of various sizes.

NOTE: Flushing is no substitute for preventive measures during construction. Certain contaminants such as caked deposits resist flushing at any feasible velocity.

TABLE 1

Required Flow and Openings to Flush Pipelines
 (40 psi Residual Pressure in Water Main)-

Pipe Diameter (inches)	Flow required to produce 2.5 fps velocity in main (gpm)	Size of Tap. (inches)			Number of 2-1/2 in. Hydrant Outlets to
		1	1-1/2	2	
4	100	1	-	-	1
6	200	-	1	-	1
8	400	-	2	1	1
10	600	-	3	2	1
12	900	-	-	2	2
16	1600	-	-	4	2

*With a 40 psi pressure in the main with the hydrant flowing to atmosphere, a 2½-inch hydrant outlet will discharge approximately 1,000 gpm and a 4½-inch hydrant outlet will discharge approximately 2,500 gpm.

† Number of taps on pipe based on discharging through 5 feet of galvanized iron pipe with one 90 degree elbow.

In mains of 24-inches or larger diameter, an acceptable alternative to flushing is to broom-sweep the main, carefully removing all sweepings prior to chlorinating the main.

2. Chlorinating the Main.

- a. Flow water from the existing distribution system or other approved source of supply at a constant, measured rate into the newly laid water main. In the absence of a meter, approximate the rate by placing a pitot gauge in the discharge or measuring the time to fill a container of known volume.
- b. At a point not more than 10 feet downstream from the beginning of the new main, dose the water entering the new main with chlorine fed at a constant rate such that the water will have not less than 25 mg/L free chlorine. Measure the chlorine concentration at regular intervals to ensure that this concentration is provided. Measure chlorine in accordance with the procedures described in the current edition of the AWWA Manual M12 or of *Standard Methods for the Examination of Water and Wastewater*.

- c. Table 2 gives the amount of chlorine required for each 100 feet of pipe of various diameters. Solutions of 1 percent chlorine may be prepared with calcium hypochlorite. The solution requires 1 pound of calcium hypochlorite in 8 gallons of water.

TABLE 2

Chlorine Required to Produce 25 mg/L Concentration
 in 100 feet of Pipe by Diameter Pipe 100 Percent
 1 Percent

Diameter Chlorine Solutions		Chlorine	
inches	lbs	gallons	
4	0.013	0.16	
6	0.030	0.36	
8	0.054	0.65	
10	0.085	1.02	
12	0.120	1.44	
16	0.217	2.60	

- d. During the application of chlorine, position valves so that the strong chlorine solution in the main being treated will not flow into water mains in active service. Do not stop the chlorine application until the entire main is filled with heavily chlorinated water. Keep the chlorinated water in the main for at least 24 hours. During this time, operate all valves and hydrants in the section treated in order to disinfect the appurtenances. At the end of this 24-hour period, the treated water in all portions of the main shall have a residual of not less than 10 mg/L free chlorine.
- e. Hypochlorite solution may be applied to the water main with a gasoline or electrically powered chemical feed pump designed for feeding chlorine solutions. Feed lines shall be of such material and strength as to safely withstand the corrosion caused by the concentrated chlorine solutions and the maximum pressures that may be created by the pumps. Check all connections shall for tightness before the solution is applied to the main.
- f. If gaseous chlorine in solution is permitted by the Engineer and proposed by the contractor, the preferred equipment for the gas application employs a feed vacuum-operated chlorinator to mix the chlorine gas, in combination with a booster pump for injecting the chlorine gas solution water into the main to be disinfected. Direct feed chlorinators cannot be used. (A direct feed chlorinator is one which operates solely from the pressure in the chlorine cylinder.)

B. Slug Method

1. Setup

- a. The slug method consists of placing calcium hypochlorite granules in the main during construction; completely filling the main to eliminate all air pockets, flushing the main to remove particulates, and slowly flowing a slug of water containing 100 mg/L of free chlorine through the main so that all parts of the main and its appurtenances will be exposed to the highly chlorinated water for a period of not less than 3 hours.

2. Chlorinating the main.

- a. At the option of the OWNER, place calcium hypochlorite granules in the main during construction. The purpose of this procedure is to provide a strong chlorine concentration in the first flow of flushing water especially to fill annular spaces in pipe joints. Flush the main to eliminate air and remove particulates to include management of dechlorination and discharged water.
- b. At a point not more than 10 feet downstream from the beginning of the new main, dose the water entering the new main with chlorine fed at a constant rate such that the water will have not less than 100 mg/L free chlorine. Measure the chlorine concentration at regular intervals to ensure that this concentration is provided. Measure chlorine in accordance with the procedures described in the current edition of the AWWA Manual M12 or of *Standard Methods for the Examination of Water and Wastewater*. The chlorine shall be applied continuously and for a sufficient period to develop a solid column or "slug" of chlorinated water that will, as it moves through the main, expose all interior surfaces to a concentration of approximately 100 mg/L for at least 3 hours.
- c. The free chlorine residual shall be measured in the slug as it moves through the main. If at any time it drops below 50 mg/L, stop the flow, relocate the chlorination equipment to the head of the slug, and as flow is resumed, apply chlorine to restore the free chlorine in the slug to not less than 100 mg/L.
- d. As the chlorinated water flows past fittings and valves, operate related valves and hydrants so as to disinfect appurtenances and pipe branches.

C. Tablet Method

1. Setup

- a. The tablet method consists of adhering calcium tablets in the water main as it is being installed and then filling the main with potable water when installation is completed. This method may be used only if the pipes and appurtenances are kept clean and dry during construction and with permission by the Engineer for short main installations.2.
 Chlorinating the Main –

- a. Placing of calcium hypochlorite tablets - *Placing of calcium hypochlorite tablets.* During construction, 5-g calcium hypochlorite tablets shall be placed in each section of pipe. Also, one such tablet shall be placed in each hydrant, hydrant branch, and other appurtenance. The number of 5-g tablets required for each pipe section shall be $0.0012 d^2L$ rounded to the next higher integer, where d is the inside pipe diameter, in inches, and L is the length of the pipe section, in feet. Table 1 shows the number of tablets required for commonly used sizes of pipe. The tablets shall be attached by a food-grade NSF approved adhesive. There shall be no adhesive on the tablet except on the broadside attached to the surface of the pipe and no adhesive applied or spilled on the pipe surface. Excess adhesive must be removed immediately using mechanical means or an NSF approved adhesive solvent. Attach all the tablets inside and at the top of the main, with approximately equal numbers of tablets at each end of a given pipe length. If the tablets are attached before the pipe section is placed in the trench, their position shall be marked on the section so it can be readily determined that the pipe is installed with the tablets at the top.

Pipe Diameter		Length of Pipe Section, ft (m)				
		13(4.0) or less	18(5.5)	20(6.1)	30(9.1)	40(12.2)
<i>in.</i>	<i>(mm)</i>	Number of 5-g Calcium Hypochlorite Tablets				
6	(150)	1	1	1	2	2
8	(200)	1	2	2	3	4
12	(300)	3	4	4	6	7
16	(400)	4	6	7	10	13

- b. *Filling and contact.* When installation has been completed, the main shall be filled with water at a rate such that water within the main will flow at a velocity no greater than 1 ft/s (0.3 m/s). Precautions shall be taken to ensure that air pockets are eliminated. This water shall remain in the

pipe for at least 24 hours. If the water temperature is less than 41°F (5°C), the water shall remain in the pipe for at least 48 hours.

3.04 DISPOSAL OF HEAVILY CHLORINATED WATER

- A. Do not keep heavily chlorinated water in contact with pipe for more than 48 hours after the applicable retention period. In order to prevent damage to the pipe lining or corrosion damage to the pipe itself, flush the heavily chlorinated water from the main fittings, valves, and branches until chlorine measurements show that the concentration in the water leaving the main is no higher than that generally prevailing in the system or is acceptable for domestic use. Take all steps necessary to dechlorinate water where required per section 3.04B and 3.04C below. Contact the local sewer department to arrange for disposal of the heavily chlorinated water to the sanitary sewer if applicable.
- B. Neutralize the chlorine residual of the water being disposed of by treating with one of the chemicals listed in Table 3. Select an alternative disposal site if a sanitary sewer system is unavailable for disposal of the chlorinated water.
- C. The proposed alternative disposal site shall be inspected and approved of by the Engineer. Apply a reducing agent to the chlorinated water to be wasted to completely neutralize the chlorine residual remaining in the water. (See Table 3 for neutralizing chemicals. Do not overdose neutralizing chemicals as this may result in adverse environmental impacts. Only dose the amount required to neutralize the amount of chlorine present). Contact federal, state and local regulatory agencies, where necessary, to determine special provisions for the disposal of heavily chlorinated water.

TABLE 3

Pounds of chemicals required to neutralize various residual chlorine concentrations in 100,000 gallons of water.

Residual Chlorine Concentration	Sulfur Dioxide	Sodium Bisulfite	Sodium Sulfite	Sodium Thiosulfate	Ascorbic Acid
mg/L (C6O8H6)	(SO ₂)	(NaHSO ₃)	(Na ₂ SO ₃)	(Na ₂ S ₂ O ₃ · 5H ₂ O)	
1	0.8	1.2	1.4	1.2	2.1
2	1.7	2.5	2.9	2.4	4.2
10	8.3	12.5	14.6	12.0	20.9
50	41.7	62.6	73.0	60.0	104.0

- D. Test for chlorine residual throughout the disposal process to be sure that the chlorine is neutralized
- E. Submit a plan of disposal of flushed water to the Engineer for approval

3.05 BACTERIOLOGICAL TESTING

- A. After final flushing and before the water main is placed in service, the first of two consecutive sets of acceptable samples can be collected from the new main. The second set of samples must be taken at least 24 hours after the first set of samples. The main should not be flushed between collection of the first and second set of samples except to clear the sample site to collect the second sample. At least one set of samples shall be collected from every 1,200 feet, of the new water main, plus one set from the end of the line and at least one set from each branch when possible or as required by regulatory requirements.
- B. Samples shall be collected by a person knowledgeable in collecting samples for bacteriological sampling or arrange for the Owner to collect the sample. Coordinate with Owner and submit samples to the Owner for testing of bacteriological (chemical and physical) quality. Testing will be in accordance with Standard Methods of the Examination of Water and Wastewater. Samples shall show the absence of coliform organisms; and the presence of a chlorine residual. Samples shall also be tested for turbidity, pH, and standard heterotrophic plate count (HPC). HPC levels must be consistent with levels normally found in the distribution system to which the new main is connected.
- C. Bacteriological tests must show complete absence of coliforms and acceptable HPCs. If tests show the presence of coliform or unacceptable HPCs, perform additional flushing and disinfection of the pipeline until acceptable tests are obtained, all at no cost to the Owner. The Contractor will not be charged for the additional testing performed by the Owner.

3.06 RETESTING AND TESTING SOURCE WATER

- A. At the time of initial flushing the main to remove material and test for air pockets, Contractor may request the Owner to continue flushing until the desired chlorine residual is met at the discharge point. Notification must be provided in advance and the Contractor shall be prepared to test for chlorine at intervals of no more than five minutes as the water clears. This will provide the Contractor with some assurance that the source water is chlorinated.

- B. If the subsequent tests for bacteriological contamination conducted by the Contractor fail, the Contractor may request the Owner to continue flush from the source water into the new pipe system until chlorine residual is found at the discharge point. Notification must be provided in advance and the Contractor shall be prepared to test for chlorine at intervals of no more than five minutes as the water clears. The operation of all existing system valves shall be by the Owner at the Contractor expense and the discharge point must be opened prior to opening existing valves to avoid contamination. This will provide the Contractor with some assurance that the source water is chlorinated for subsequent tests.

END OF SECTION
SECTION 15030

PRESSURE AND
LEAKAGE TESTS

PART 1: GENERAL

1.01 SCOPE OF WORK

Test all piping, valves, and appurtenances installed under these Contract Documents. Testing shall be performed concurrent with installation. Do not install more than 1,200 feet of pipe without being tested, unless approved by the Engineer.

1.02 SUBMITTALS

Prepare and submit schedules and procedures to the Engineer for testing of all parts of the water main installed in accordance with these Contract Documents. Submit the schedule at least seven days prior to any testing.

PART 2: PRODUCTS

2.01 EQUIPMENT

Furnish the pump, pipe connections, and all necessary apparatus for the pressure and leakage tests including gauges and metering devices. The Owner reserves the option to furnish the gauges and metering devices for the tests. Excavate, backfill, and furnish all necessary assistance for conducting the tests.

PART 3: EXECUTION

3.01 GENERAL

- A. Perform hydrostatic pressure and leak tests in accordance with AWWA C600, Section 4
 - Hydrostatic Testing after the pipe or section of pipe has been laid, thrust blocking cured (min. 5 days), and the trench is completely or partially backfilled. Where practical, testing shall be performed fully isolated from the active distribution system.
- B. The Contractor may, at his option, completely backfill the trench or partially backfill the trench over the center portion of each pipe section to be tested. However, the Engineer may direct the Contractor to completely backfill the trench if local traffic or safety conditions require.
- C. For system operating pressures of 200 psi or less, perform the hydrostatic test at a pressure of no less than 100 psi above the normal operating pressure without exceeding the rating of the pipe and appurtenances. For system operating pressures in excess of 200 psi, perform the hydrostatic test at a pressure that is 1.5 times the normal operating pressure, but no more than the design rating of the pipe and appurtenances.
- D. Valves shall not be operated in either direction at a differential pressure exceeding the rated valve working pressure. A test pressure greater than the rated valve working pressure can result in trapped test pressure between the gates of a double-disc gate valve. For tests exceeding the rated valve working pressure, the test setup should include a provision, independent of the valve, to reduce the line pressure to the rated valve working pressure on completion of the test. The valve can then be opened enough to equalize the trapped pressure with the line pressure, or the valve can be fully opened if desired.
- E. The test pressure shall not exceed the rated working pressure or differential pressure of the valves when the pressure boundary of the test section includes closed, resilient- seated gate valves or butterfly valves.
- F. Attach a tapping sleeve and valve assembly to the main. Pressure test the assembly prior to making the tap. The required test pressure shall be determined in the same manner as for pipe. The test is acceptable if there is no pressure drop in 15 minutes at test pressure.

3.02 FILLING AND TESTING

- A. Slowly fill each segregated section of pipeline with water ensuring that all air is expelled.

Extreme care must be taken to ensure that all air is expelled during the filling of pipe. The line shall stand full of water for at least twenty-four hours prior to testing to allow all air to escape. If necessary, tap the main at points of highest elevation to expel air as the pipe is filled. Remove the corporation stops and plug the taps after successfully filling the pipeline and expelling all air as approved by the Engineer.

- B. Apply the specified test pressure, measured at the point of lowest elevation, using a pump connected to the pipe in a manner satisfactory to the Engineer. If the elevation of the high point of the pipeline being tested is such that the pressure during testing will be below 85% of the required test pressure, the Engineer will require a separate test to be performed on this section of pipeline. In lieu of a separate test, the test pressure measured at the lowest elevation may be increased, within the pressure rating of the pipeline material, such that the resulting pressure at the highest point exceeds 85% of the required test pressure. The test will be conducted for at least two hours at the required test pressure \pm 5 psi.
- C. Conduct a leakage test concurrently with the pressure test. Leakage is defined as the volume of the water that must be supplied into the newly laid pipeline to maintain pressure within 5 psi of the test pressure after it is filled and purged of air. Measure the volume of water using a calibrated container or meter.
- D. No pipeline installation will be accepted by the Engineer if the leakage is greater than that shown in the following table: **Allowable Leakage per 1000 ft. of Pipeline*---gph**

Avg. Test Pressure <i>psi</i>	Nominal Pipe Diameter— <i>in.</i>													
	4	6	8	10	12	14	16	18	20	24	30	36	42	48
450	0.57	0.86	1.15	1.43	1.72	2.01	2.29	2.58	2.87	3.44	4.30	5.16	6.02	6.88
400	0.54	0.81	1.08	1.35	1.62	1.89	2.16	2.43	2.70	3.24	4.05	4.86	5.68	6.49
350	0.51	0.76	1.01	1.26	1.52	1.77	2.02	2.28	2.53	3.03	3.79	4.55	5.31	6.07
300	0.47	0.70	0.94	1.17	1.40	1.64	1.87	2.11	2.34	2.81	3.51	4.21	4.92	5.62
275	0.45	0.67	0.90	1.12	1.34	1.57	1.79	2.02	2.24	2.69	3.36	4.03	4.71	5.38
250	0.43	0.64	0.85	1.07	1.28	1.50	1.71	1.92	2.14	2.56	3.21	3.85	4.49	5.13
225	0.41	0.61	0.81	1.01	1.22	1.42	1.62	1.82	2.03	2.43	3.04	3.65	4.26	4.86
200	0.38	0.57	0.76	0.96	1.15	1.34	1.53	1.72	1.91	2.29	2.87	3.44	4.01	4.59
175	0.36	0.54	0.72	0.89	1.07	1.25	1.43	1.61	1.79	2.15	2.68	3.22	3.75	4.29
150	0.33	0.50	0.66	0.83	0.99	1.16	1.32	1.49	1.66	1.99	2.48	2.98	3.48	3.97
125	0.30	0.45	0.60	0.76	0.91	1.06	1.21	1.36	1.51	1.81	2.27	2.72	3.17	3.63
100	0.27	0.41	0.54	0.68	0.81	0.95	1.08	1.22	1.35	1.62	2.03	2.43	2.84	3.24

*If the pipeline under test contains sections of various diameters, the allowable leakage will be the sum of the computed leakage for each size. The table has been generated from the formula: $L = \frac{S \cdot D \cdot P^{1/2}}{148,000}$ where L is the allowable leakage in gallons per hour, S is the length of

pipe in feet, D is the nominal pipe diameter in inches, and P is the test pressure in psig.

- E. Should any test disclose damaged or defective materials or leakage greater than that permitted, the Contractor shall, at Contractor's expense, locate and repair and/or replace the damaged or defective materials. Materials used for repair must be approved by the Engineer and meet the specifications. Repeat the tests until the leakage is within the permitted allowance and is satisfactory to the Engineer.

END OF SECTION

SECTION 15106

**DUCTILE IRON PIPE AND
FITTINGS (Contractor Furnished)**

PART 1: GENERAL

1.01 COORDINATION OF WORK

Connection to existing pipelines may require shutdown of Owner facilities. Closely coordinate construction work and connections with the Owner through the Engineer. The Engineer, in consultation with the Owner, may select the time for connection to existing pipelines, including Saturdays, Sundays, or holidays, which, in the opinion of the Engineer, will cause the least inconvenience to the Owner and/or its customers. Make such connections at such times as may be directed by the Owner, at the Contract prices, with no claim for premium time or additional costs.

1.02 RELATED WORK

Piping - General Provisions - Specification Section 15000

1.03 SUBMITTALS

Submit shop drawings and manufacturer's literature for all Contractor supplied materials promptly to the Engineer for approval in accordance with Specification Section 1300.

1.04 REFERENCES

Refer to current AWWA Standards:

AWWA C104 - American National Standard for Cement-Mortar Lining for Ductile- Iron Pipe and Fittings for Water

AWWA C105 - American National Standard for Polyethylene Encasement for Ductile-Iron Pipe Systems

AWWA C110 - American National Standard for Ductile-Iron and Gray-Iron Fittings, 3-inch through 48-inch, for Water and Other Liquids

AWWA C111 - American National Standard for Rubber-Gasket Joints for Ductile- Iron Pressure Pipe and Fittings

AWWA C115 - American National Standard for Flanged Ductile-Iron Pipe with Ductile-Iron or Gray-Iron Threaded Flanges

AWWA C116 - American National Standard for Protective Fusion-Bonded Epoxy Coatings for the Interior and Exterior Surfaces of Ductile-Iron and Gray-Iron Fittings for Water Supply Service

AWWA C150 - American National Standard for the Thickness Design of
Ductile- Iron Pipe AWWA C151 - American National Standard for Ductile-Iron
Pipe, Centrifugally
Cast, for Water

AWWA C153 - American National Standard for Ductile-Iron Compact Fittings,
3- inch through 24-inch and 54-inch through 64-inch, for Water Service

AWWA C600 -- AWWA Standard for Installation of Ductile-Iron Water Mains and
Their Appurtenances

PART 2: PRODUCTS

Research has documented that certain elastomers (such as those used in gasket material) may be subject to permeation by lower-molecular weight organic solvents or petroleum products. Products supplied under this Specification Section assume that petroleum products or organic solvents will not be encountered. If during the course of pipeline installation the Contractor identifies, or suspects the presence of petroleum products or any unknown chemical substance, notify the Engineer immediately. Stop installing piping in the area of suspected contamination until direction is provided by the Engineer.

2.01 PIPE MATERIAL

A. General

Ductile iron pipe shall conform to the latest specifications as adopted by the American National Standards Institute, Inc., (ANSI) and the American Water Works Association (AWWA). Specifically, ductile iron pipe shall conform to AWWA Standard C151.

The pipe or fitting exterior shall be coated with a bituminous coating in accordance with AWWA Standard C151. The pipe or fitting interior shall be cement mortar lined and seal coated in compliance with the latest revision of AWWA Standard C104.

B. Quality

Pipe and fittings shall meet the following minimum quality requirements by conforming to the following:

1. AWWA C105 / ANSI A21.5 Cement-Mortar Lining for Ductile-Iron Pipe and Fittings for Water Polyethylene Encasement for Ductile-Iron Pipe Systems
2. AWWA C110 / ANSI A21.10 Ductile Iron and Gray Iron Fittings, 3 NPS through 48 NPS for Water AWWA C111 / ANSI A21.11 Rubber-Gasket Joints for Ductile-Iron Pressure Pipe and Fittings

3. AWWA C115 / ANSI A21.15 Flanged Ductile-Iron Pipe with Ductile-Iron or Gray-Iron Threaded Flanges
4. AWWA C116 / ANSI A21.16 Protective Fusion-Bonded Epoxy Coating for the Interior and Exterior Surfaces of Ductile-Iron and Gray-Iron Fittings for Water Supply Service
5. AWWA C150 / ANSI A21.50 Thickness Design of Ductile-Iron Pipe
6. AWWA C151 / ANSI A21.51 Ductile-Iron Pipe, Centrifugally Cast, for Water
7. AWWA C153 / ANSI A21.53 Ductile-Iron Compact Fittings, 3 NPS through 24 NPS and 54 NPS through 64 NPS, for Water Service

Ductile iron water pipe and fittings will be accepted on the basis of the Manufacturer's certification that the material conforms to this specification. The certification for iron fittings shall list a fitting description, quantity, bare fitting weight and source, (AWWA Standard C110, C153 or Manufacturer, if fitting is not listed in either standard). The certification shall accompany the material delivered to the project site. The Owner reserves the right to sample and test this material subsequent to delivery at the project site. If foreign manufactured fittings are provided, then the Contractor is obligated to notify the Engineer with a submittal and provide the necessary documentation to satisfy the Engineer and the Owner that the materials provided meet the specified AWWA standards and, among other documentation that may be required, provide certificates of compliance on the component supplied.

C. Pipe Class The pressure class of pipe to be furnished shall be in accordance with Table 1 and the notes listed below.

Table 1

**MINIMUM RATED WORKING PRESSURE
 FOR DUCTILE IRON PIPE MANUFACTURED IN
 ACCORDANCE WITH AWWA Standard C151**

<u>Pipe Size (Inch)</u>	<u>Pressure Class</u>
6	350
8	350
12	350
16	300
20	300
24	250

NOTES:

1. Larger pipe sizes up to 54-inch can be installed as pressure Class 200 with cover up to nine (9) feet and an operating pressure of 200 psi, here approved by the Engineer. When trench depths exceed fifteen (15) feet for pipe sizes of 16-inch or larger, the Engineer shall direct the Contractor on the proper class pipe to use.

2. The noted pressure class is adequate to support 3/4 and 1-inch corporation stops. Use a full saddle for larger taps (e.g., air relief valves or larger corporations) due to limited wall thickness.

3. There are special conditions where a larger wall thickness is required. The Engineer shall direct the Contractor on the proper pressure class pipe to use in specific instances; e.g. at treatment plant or booster station sites where frequent excavation can be anticipated in the vicinity of pipe, where the pipeline is laid on a river channel bottom to prevent external damage to the pipe and minimize the potential for costly pipe replacement, etc.

D. Testing

Perform a hydrostatic test of all pipe and appurtenances as required by AWWA Standard C151 and Specification Section 15030.

E. Joints

1. Mechanical and Push-On

Mechanical and push-on joints including accessories shall conform to AWWA Standard C111.

2. Flanged

Flanged joints shall conform to AWWA Standard C110 or ANSI B16.1 for fittings and AWWA Standard C115 for pipe. Do not use flanged joints in underground installations except within structures.

Furnish all flanged joints with 1/8-inch thick, red rubber or styrene butadiene rubber gaskets. The bolts shall have American Standard heavy unfinished hexagonal head and nut dimensions all as specified in American Standard for Wrench Head Bolts and Nuts and Wrench Openings (ANSI B18.2). For bolts of 1-3/4-inches in diameter and larger, bolt studs with a nut on each end are recommended. The high-strength, low-alloy steel for bolts and nuts shall have the characteristics listed in Table 6 of AWWA Standard C111. Exposed bolts and nuts in aggressive soils shall be Xylan or FluoroKote #1.

3. Restrained Joint Pipe

Restrained joints for pipes shall be of the boltless push-on type which provides joint restraint independent of the joint seal. Restrained push-on joints allowed for pipe only shall have accessories conforming to AWWA Standard C111. Restrained system shall be suitable for the following minimum working pressures:

<u>Size (Inch)</u>	<u>Pressure (psi)</u>
Less than 20"	350
20"	300
24"	250
30" - 64"	200

F. Suppliers

Suppliers acceptable to American Water are

1. United States Pipe & Foundry Co.
 1101 East Pearl Street
 Burlington, NJ 080162. Griffin Pipe Products Company
 1100 West Front Street
 Florence, NJ 08518

3. McWane Cast Iron Pipe Co.
 P. O. Box 607
 Birmingham, AL 35201

4. American Cast Iron Pipe Company
 2916 16h Street North
 Birmingham, AL 35207

2.02 FITTINGS

A. Ductile Iron Fittings

Standard fittings shall be ductile iron conforming to AWWA Standard C110. Compact ductile iron fittings shall meet the requirements of AWWA Standard C153.

1. Working Pressures

Fittings shall be suitable for the following working pressures unless otherwise noted in AWWA Standard C110 or C153:

<u>Size</u>	<u>Pressure (psi)</u>	
	<u>Compact Fittings Ductile Iron</u>	<u>Standard Fittings Ductile Iron</u>
3" - 24"	350	250 , 350 (with special gaskets)
30" - 48"	250	250
54" - 64"	150	N/A

The use of standard ductile iron fittings having a 250 psi pressure rating with ductile iron pipe (having a rating of 350 psi) is not permitted except by the expressed written approval by the Engineer.

2. Coating and Lining

The fittings shall be coated on the outside with a petroleum asphaltic coating in accordance with AWWA Standard C110 or fusion coated epoxy in accordance with AWWA Standard C116 and lined inside with cement-mortar and seal coated in accordance with AWWA Standard C104 or fusion coated epoxy in accordance with AWWA Standard C116.

B. Suppliers acceptable to American Water are

1. (Sigma through) United States Pipe & Foundry Co.
1101 East Pearl Street
Burlington, NJ 08016
2. (Tyler Union –domestic only)McWane Cast Iron Pipe Co. P. O. Box
607
Birmingham, AL 35201
3. American Cast Iron Pipe Company
2916 16h Street North
Birmingham, AL 35207

B. Joints

1. Mechanical and Push-OnMechanical and push-on joints including accessories shall conform to AWWA Standard C111. Anti-Rotation I T-Bolts shall be used on mechanical joints shall be of domestic origin, high strength, low alloy steel bolts only, meeting the current provisions of American National Standard ANSI/AWWA C111/A21.1-90 for rubber gasket joints for cast iron or ductile iron pipe and fittings. Bolt manufacturer's certification of compliance must accompany each shipment. T-bolts shall be Xylan or FluoroKote #1, (corrosion resistant) to handle corrosive conditions on any buried bolts.

2. Flanged

Flanged joints shall meet the requirements of AWWA Standard C115 or ANSI B16.1. Do not use flanged joints in underground installations except within structures. Furnish all flanged joints with a minimum 1/8-inch, thick red rubber or styrene butadiene rubber gasket. The bolts shall have American Standard heavy unfinished hexagonal head and nut dimensions all as specified in ANSI B18.2. Xylan or FluoroKote #1 Hex Bolts (corrosion resistant) to handle corrosive conditions shall be used on any buried flanged bolts. Flange gaskets shall be rubber in composition; paper gaskets are not permitted.

Bolts and nuts shall be threaded in accordance with ASME/ANSI B1.1, Unified Inch Screw Threads (UN and UNR Thread Form) class 2A external and class 2B internal. For bolts of 1-3/4-inches in diameter and larger, bolt studs with a nut on each end are recommended. Material for bolts and nuts shall conform to ASTM A307, 60,000 PSI Tensile Strength, Grade B, unless otherwise specified. Bolt manufacturer's certification of compliance must accompany each shipment.

3. Restrained

Restrained joints for valves and fittings shall be of the boltless push-on type which provides joint restraint independent of the joint seal. Field Lok gaskets are not permitted on valves or fittings. Restrained push-on joints allowed for pipe only shall have accessories conforming to AWWA Standard C111. Restrained system shall be suitable for the following minimum working pressures:

<u>Size</u>	<u>Pressure (psi)</u>
Less than 20"	350
20"	300
24"	250
30" - 64"	250

Where adjacent fittings are to be placed (as in a mechanical joint hydrant tee and a mechanical joint hydrant valve), the use of a suitably sized Foster adaptor is permitted to facilitate restraint between the fittings.

PART 3: EXECUTION

3.01 INSTALLATION

Follow the provisions of Specification Section 15000 and 02210 in addition to the following requirements:

A. Push-On Joints

Clean the surfaces that the gasket will contact thoroughly, just prior to assembly using a bacteria free solution (bleach, potable water or NSF approved material). Insert the gasket into the groove in the bell. Apply a liberal coating of special lubricant to the gasket and the spigot end of the pipe before assembling the joint. Center the spigot end in the bell and push home the spigot end.

B. Mechanical Joints

Clean and lubricate all components with soapy water prior to assembly. Slip the follower gland and gasket over the pipe plain end making sure that the small side of the gasket and lip of the gland face the bell socket. Insert the plain end into socket. Push gasket into position with fingers. Seat gasket evenly. Slide gland into position, insert bolts, and tighten nuts by hand. Tighten bolts alternately (across from one another) to the recommended manufacturing rating or if not provided, to the following normal torques:

<u>Bolt Size</u>	<u>Range of Torque In Foot-Pounds</u>
5/8"	40 - 60
3/4"	60 - 90
1"	70 - 100
1-1/4"	90 - 120

After field installation, all bolts shall receive petrolatum tape or petroleum wax protection or other approved coating material. Protection shall be applied before applying polywrap per specification 15131.

C. Restrained Joints

1. Ball and Socket

Assemble and install the ball and socket joint according to the manufacturer's recommendations. Thoroughly clean and lubricate the joint. Check the retainer ring fastener.

2. PushOn

Assemble and install the push-on joint according to the manufacturer's recommendations. Thoroughly clean and lubricate the joint. Check the retainer ring fastener.

Protect pipe from damage from the jacking device (backhoe bucket, pipe jack, etc.) when "pushing home" any pipe by using wood or other suitable (non metallic) material.

(3) Mechanical
Joint

Assemble and install the mechanical joint according to the manufacturer's recommendations. Thoroughly clean and lubricate the joint. Use approved restrained joint device on fittings and valves where required and approved for use by Engineer.

D. Pipe Protection

Protect pipe from damage from the jacking device (backhoe bucket, pipe jack, etc.) when “pushing home” any pipe. Wood or other suitable material (non metallic) shall be used to push home the pipe.

E. Gaskets

Gaskets shall be as provided or recommended by the manufacturer and satisfy AWWA standard C111 in all respects. As noted in the products section of this specification, some gasket materials are prone to permeation of certain hydrocarbons which may exist in the soil (see part 2). Under these conditions and at the Engineer’s discretion require contractor to provide FKM (Viton, Flourel) gasket material in areas of concern.

END OF SECTION

SECTION 15131

PART 1: GENERAL

PIPING SPECIALTIES (Contractor Furnished)

1.01 SCOPE

- A. This Specification Section covers the furnishing and installation of miscellaneous piping specialties as shown on the Drawings or as required to fulfill the intent of the project.

PART 2: PRODUCTS

2.01 POLYETHYLENE ENCASEMENT

- A. Polyethylene encasement shall conform to AWWA Standard C105. The polyethylene film supplied shall be translucent and blue in color (or as specified in Section 01011) and distinctly marked (at minimum 2 foot intervals) with the following information:
1. manufacturer’s name (or trademark),
 2. year manufactured,
 3. minimum film thickness and material type (LLDPE or HDCLPE),
 4. range of nominal pipe diameter size
 5. ANSI/AWWA C105/A21.5 (compliance)
 6. A warning “WARNING–CORROSION PROTECTION-REPAIR ANY DAMAGE
 7. labeled “WATER”

- B. Tape shall be polyethylene compatible adhesive and a minimum of 1.5" wide.
Shall be Scotchwrap #50, Fulton #355, or Polyken #900.
- C. Store all polyethylene encasement out of the sunlight. Exposure of wrapped pipe should be kept to a minimum.

2.02 VALVE BOXES

- A. All valves shall be provided with valve boxes of a design approved by the Engineer. Valve boxes shall be of the standard, adjustable, cast iron extension type, multiple piece, 5-1/4-inch shaft, screw type, and of such length as necessary to extend from the valve to finished grade. Cast iron valve boxes shall be hot coated inside and out with an asphaltic compound.
- B. Valve boxes shall be manufactured by one of the following "approved manufacturers: Bingham & Taylor, Mueller, Handley Industries, A.Y. McDonald, Quality Water Products, or Clay and Bailey.
- C. Valve box bases shall conform to the following:

<u>Valve Size</u>	<u>Base</u>
4" and smaller	round, 8" in height, 10-7/8" diameter at bottom
6" and 8"	round, 11" in height, 14-3/8" diameter at bottom
10" and larger	oval, 11" in height, 15" x 11-1/8" diameter at bottom

2.03 RODS, BOLTS, LUGS AND BRACKETS

- A. All steel rods, bolts, lugs and brackets, shall be ASTM A36 or A307 carbon steel with xylan coating as a minimum requirement. The bolts shall have American Standard heavy unfinished hexagonal head and nut dimensions all as specified in ANSI B18.2. Xylan or FluoroKote #1 T-Bolts, corrosion resistant to handle corrosive conditions shall be used on any buried flanged bolts.

- B. After field installation, all steel surfaces shall receive a petrolatum wax tape coating in accordance with AWWA Standard C217. Suppliers include, but are not limited to, Tapecoat® Envirotape® and Denso Densyl Tape. Surface preparation and tape installation shall be in accordance with ASTM C217 and the manufacturer's recommendations. Subject to approval by the ENGINEER, an alternative corrosion protection for exposed buried metal is an aerosol applied rubberized coating. The material shall be rapid dry and specifically designed for corrosion protection. 3M Rubberized Underseal Undercoating 08883 or any equivalent rubberized-bitumen based spray-on undercoating may be used. Follow manufacturer's recommendations for storage and application.

2.04 RETAINING GLANDS

- A. All retaining glands shall be ductile iron with ductile iron set screws. Pressure ratings for use with ductile iron pipe shall be a minimum of 250 psi. Retainer Glands shall be coated with electrostatically applied baked-on polyurethane coating or approved equal. Locking wedges, bolts, and set screws shall be coated with Xylan or FluoroKote #1.
- B. Retaining glands shall be manufactured by one of the following "approved manufacturers."

EBBA Iron, Inc.
PO Box 857
Eastland Texas 76448

2.05 TEST /TRACER BOXESA. All test/tracer boxes shall be 18" plastic box flared and squared at base and have a 4" I.D. with a 1 ½" cast iron flange. Lid shall be a one piece locking lid with "Test Station" marked on lid and shall contain 5 screw-type brass terminals on a non conductive terminal board.

- B. Test/tracer boxes shall be manufactured by one of the following "approved manufacturers":

Handley Industries, Inc.
2101 Brooklyn
Rd. Jackson, MI
49203
Model T-45

2.06 MARKING POSTS

- A. All marking posts shall be Rhino FiberCurve™ with PolyTechCoating or equivalent fiber-composite marking posts. The color shall be standard blue for water and the length shall be a minimum 66-inches. The decals be UV stable all weather type with a no dig symbol and white and contrasting white and blue vertical lettering: Butterfly and Gate Valves decals (Rhino GD-5226C) Blow-Offs decals (Rhino GD-5411C) Pipeline decals (Rhino GD-1333C).
- B. Marking Posts shall be manufactured by one of the following “approved manufacturers”:

Rhino
280 University Drive Southwest
Waseca, MN 56093
1-800-522-4343

Carsonite International
605 Bob Gifford Boulevard
Early Branch, SC 29916
1-800-648-7916

PART 3: EXECUTION

3.01 INSTALLATION

Install “piping specialties” in accordance with the general provisions provided in Specification Sections 01100 and 15000 and the following:

- A. Polyethylene Encasement
1. Encase piping in polyethylene as required to prevent contact with surrounding backfill and bedding material in all areas shown on the plans or designated by the Engineer. Polyethylene shall be 12 mils .
 2. Install the polyethylene wrap material in accordance with the DIPRA Field Polyethylene Installation Guide and AWWA Standard C105. Polyethylene shall fit snugly and not tightly stretched. All holes or tears shall be repaired with tape. Large holes or tears shall be repaired by taping another piece of polyethylene over the hole. Tape or plastic tie straps at joint overlaps and at every 3 foot interval.3. Dig bell holes and slide polywrap over the adjacent pipe and provide a minimum of 1 foot of overlap. Tightly secure bottom of polywrap using two to three passes of polyethylene tape on the pipe to polywrap connection and the overlap polywrap to polywrap connection.

4. Where polyethylene wrapped pipe being installed connects to a pipe that is not wrapped (including existing pipe), extend the wrap a minimum of 3 feet onto the previously uncovered pipe. This includes service lines which may be wrapped in polyethylene or dielectric tape.
5. Exposure of wrapped pipe to sunlight should be kept to a minimum.
Pipe can be stored with the polywrap on for a maximum of 30 days.
6. At no time shall the polywrapped pipe be subjected to a point load during handling, temporary storage, or installation. The polywrap must be moved away from the timbers or hoisting device while on the pipe to prevent point loads and resulting pin holes.
7. Direct service taps for polyethylene encased pipe shall follow the procedure described in AWWA Standard C600. Access to the main for tapping through polyethylene is accomplished by making two to three passes of polyethylene tape around the pipe and over the polywrap. The tap is to be made directly through the tape and polywrap.
8. Tape shall be polyethylene compatible adhesive and a minimum of
1.5" wide. Shall be Scotchwrap #50, Fulton #355, or Polyken #900.

B. Valve Boxes

Valve boxes shall be supported so that no load can be transmitted from the valve box to the valve. See Detail Drawing 0201-0601-SD59. Install a self-centering alignment ring at the operating nut American Flow Control, or equal or otherwise make sure that the bottom of the box is centered over the operating and runs perpendicular to the horizontal.

C. Test/Tracer Wire Boxes

Boxes shall be placed at areas designated in the plans and shall be flush with existing grade unless otherwise noted.

D. Marker Posts

Install Marker Posts using equipment designed for its installation per manufacturer guidelines and place at locations noted in the drawings or as approved by Engineer.

- E. Corporations and Curb Stops
Service line piping shall be compatible with corporation and curbs stops provided with appropriate protection between dissimilar materials and a minimum of interconnecting fittings.

END OF SECTION

SECTION 15151

GATE VALVES (Contractor Furnished)

PART 1: GENERAL

1.01 SCOPE

Furnish, install, and test all gate valves shown on the Drawings.

1.02 SUBMITTALS

Submit shop drawings and manufacturer's literature to the Engineer for approval in accordance with Specification Section 1300.

1.03 RELATED WORK

Specification Section 15000 - Piping - General Provisions.

PART 2: PRODUCTS

2.01 SMALL GATE VALVES

- A. All gate valves, 3 inches through 12 inches NPS, shall be iron body, resilient-seated, nut-operated, non-rising stem gate valves suitable for buried service. The valve interior and exterior shall be epoxy coated at the factory by the valve manufacturer in accordance with AWWA Standard C550 (6-8 mil average, 4 mil minimum). The valves shall be designed for a minimum differential pressure of 250 psi and a minimum internal test pressure of 500 psi unless otherwise noted on the plans. Valves shall be designed to operate in the vertical position.
- B. Valves shall comply fully with AWWA Standard C509. Valve ends shall be push on joint or MJ (when restrained), or as shown on the plans or approved in writing in accordance with AWWA Standard C111. Stems shall be made of a low zinc alloy in accordance with AWWA C509 4.2.2.4.3. Stem seals shall be double O- ring stem seals. Square operating nuts conforming to AWWA Standard C509 shall be used. Valves shall open (left or right) in accordance with the Owner's standard. All valve materials shall meet the requirements of NSF 61.

- C. Test valves (Operation Test and Hydrostatic Tests) at the manufacturer's plant in accordance with AWWA Standard C509. Provide the Engineer with certified copies of all tests prior to shipment. The Engineer reserves the right to observe all tests.

- D. Acceptable manufacturers: Mueller Company, Decatur, Illinois; Clow Canada, Hamilton, Ontario; M&H Valve, Anniston, Alabama; United State Pipe and Foundry Burlington, New Jersey; American Flow Control, Birmingham, Alabama.

2.02 LARGE GATE VALVES

- A. Gate valves larger than 12-inches NPS shall be iron body, double disc (metal to metal seat), parallel seats, bronze mounted, rubber O-ring packing seals, epoxy coated interior and exterior meeting the requirements of AWWA Standard C550, and conforming to AWWA Standard C500. Stems shall be made of a low zinc alloy in accordance with AWWA C500 4.2.2.4.3. All valves shall have openings through the body of the same circular area as that of the pipe to which they are attached. All valves furnished shall open (left or right) in accordance with the Owner's standard. All valve materials shall meet the requirements of NSF 61.

- B. Test valves (Operation Test and Hydrostatic Tests) at the manufacturer's plant in accordance with AWWA Standard C515. Provide the Engineer with certified copies of all tests prior to shipment. The Engineer reserves the right to observe all tests.

- C. Valves shall have mechanical joint ends unless otherwise designated on the plans or approved by the Engineer.

- D. The valves shall be designed for a minimum differential pressure of 150 psi and a minimum internal test pressure of 300 psi, unless otherwise noted on the plans. Make all valves tight under their working pressures after they have been placed and before the main is placed in operation. Any defective parts shall be replaced at the Contractor's expense.

- E. Acceptable manufacturers: Mueller Company, ACIPCO (American Flow Control division, Waterous only), McWane, Inc. (Clow and M&H Divisions only), U.S. Pipe, and Crane Co. (Stockham Division only).

PART 3: EXECUTION

**3.01
INSTALLATION**

Install the valves in strict accordance with the requirements contained in Specification Section 15000 and detail drawings. All large gate valves shall be restrained.

3.02 PROTECTION

After field installation of the valve all external bolts except the operating nut shall receive a layer of tape coating or approved rubberized-bitumen based spray-on undercoating applied before backfill. If polyethylene is applied to the pipe, the entire valve shall be encased in polyethylene encasement prior to backfill. The polyethylene encasement shall be installed up to the operating nut leaving the operating nut exposed and free to be operated. Valve box shall be installed per Piping Specialties Specification 15130 or 15131.

END OF SECTION

SECTION 15155

BUTTERFLY VALVES
(Contractor Furnished)

PART 1: GENERAL

1.01 SCOPE

Furnish and install all butterfly valves shown on the Drawings and/or the Specification Special Conditions.

1.02 RELATED WORK

Specification Section 15000 - Piping - General Provisions.

1.03 SUBMITTALS Submit shop drawings and manufacturer's literature to the Engineer for approval in accordance with Specification Section 1300.

PART 2: PRODUCTS

2.01 VALVES

- A. Furnish and install rubber-seated butterfly valves as shown on the Contract Drawings. Butterfly valves shall conform to Class 150B of the AWWA Standard C504 and this specification unless working pressure is greater than 150 psi in which case, the butterfly valve shall conform to Class 250B of the AWWA Standard C504. All valves furnished shall open (left or right) in accordance with the Owner's standard.
- B. Valve bodies shall be ductile iron with mechanical joint ends. Mechanical joint ends shall conform to AWWA Standard C111. All valve materials shall meet the requirements of NSF 61.
- C. Valve shafts shall consist of one-piece units extending through the discs of 18-8 stainless steel Type 303 or 304. Shaft diameter shall be in accordance with Table 3 of AWWA Standard C504.
1. Valve discs shall be Ni-Resist, Type 1, or cast iron with stainless steel edges.
 2. Valve seats shall be hycar or natural rubber mounted in the valve body.
 3. Valve bearings shall be nylon or Teflon.
- D. The valve interior and exterior shall be epoxy coated at the factory by the valve manufacturer in accordance with AWWA Standard C550 (6-8 mil average, 4 mil minimum).
- E. All elastomers used in the butterfly valves must be suitable for service in the following water conditions:
- Chlorine concentration up to 12 mg/L
 - Chloramine concentrations up to 6 mg/L
 - Ozone concentrations up to 2.0 mg/L (AWWA Standard says 0.5 ppm)
pH range of 4-11
- F. Manual buried operators, if provided, shall be either worm gear or traveling nut type and shall be furnished with 2-inch AWWA nuts and extension shafts. Input required at nuts to produce specified output torque shall be less than 150 ft.-lbs. Operators shall be designed to withstand an input at the nut of 300 ft.-lb. without damage to any operator components.
- G. Acceptable manufacturers: Mueller Company (Henry Pratt Company Division only) and DeZurik Water Controls.

PART 3: EXECUTION

3.01 SETTING VALVES

Install the valves in strict accordance with the requirements of Specification Section 15000. All butterfly valves shall be restrained.

3.02 PROTECTION

After field installation of the valve all external bolts except the operating nut shall receive a layer of tape coating or approved rubberized-bitumen based spray-on undercoating applied before backfill. If polyethylene is applied to the pipe, the entire valve shall be encased in polyethylene encasement prior to backfill. The polyethylene encasement shall be installed up to the operating nut leaving the operating nut exposed and free to be operated.

END OF SECTION

SECTION 15171

TAPPING SLEEVES, SADDLES AND VALVES (Contractor Furnished)

PART 1: GENERAL

1.01 SCOPE

Furnish, install and test all tapping sleeves, tapping valves, and tapping saddles as shown on the Drawings.

1.02 RELATED WORK

Specification Section 15000 - Piping - General Provisions

1.03 SUBMITTALS

Submit shop drawings and manufacturer's literature to the Engineer for approval in accordance with Specification Section 1300.

PART 2: PRODUCTS

2.01 GENERAL

All tapping sleeves, saddles and valves shall be designed for a working pressure of at least 250 psig for 12-inch and smaller. The valves shall be designed for a minimum differential pressure of 250 psi and a minimum internal test pressure of 500 psi unless otherwise noted on the plans.

2.02 DUCTILE IRON TAPPING SLEEVES

Verify the type of existing pipe and the outside diameter of the pipe on which the tapping sleeve is to be installed.

Tapping sleeves shall be ductile iron dual compression type unless otherwise specified on the Drawings. The Drawings may require the use of corrosion resistant tapping sleeves in addition to polywrap in areas with corrosive soils. The sleeves shall be made in two halves which can be assembled and bolted around the main. Sleeves shall meet the requirements of NSF 61. Outlet flanges shall conform to the flange requirements of AWWA C110. All valves furnished shall open (left or right) in accordance with the Owner's standard.

Acceptable manufacturers: McWane (Clow and M&H), U.S. Pipe (Mueller), and AFC (Waterous).

2.03 TAPPING VALVES

The horizontal tapping valve shall conform to the applicable requirements of AWWA Standard C509. All tapping valves, 3 inches through 12 inches NPS, shall be ductile iron body, resilient-seated, nut-operated, non-rising stem gate valves suitable for buried service. The valve interior and exterior shall be epoxy coated at the factory by the valve manufacturer in accordance with AWWA Standard C550 (6-8 mil average, 4 mil minimum). The tapping valves shall have flanged inlets with mechanical joint outlets, enclosed bevel gears, bypass valve, rollers, tracks and scrapers. All valves furnished shall open (left or right) in accordance with the Owner's standard.

Acceptable manufacturers: McWane (Clow and M&H), U.S. Pipe (Mueller), and AFC (Waterous).

2.04 STAINLESS STEEL TAPPING SLEEVES

The stainless steel band flange shall be manufactured in compliance with AWWA C207, Class D ANSI B.16.1 drilling, recessed for tapping valve MSS-SP60. Mechanical Joint tapping sleeve outlet shall meet or exceed all material specifications as listed below and be suitable for use with standard mechanical joint by mechanical joint resilient wedge gate valves per ANSI/AWWA C509-94 and be NSF 61 approved.

A. Tapping sleeves from 4" through 12"

Tapping sleeves to be attached to 4" through 12" nominal pipe diameter shall meet the following minimum requirements.

1. The entire fitting shall be stainless steel type 304 (18-8). The body, lug, and gasket armor plate shall be in compliance with ASTM A240. The Flange shall be cast stainless steel in compliance with ASTM A743. The MJ outlet shall be one-piece casting made of stainless steel. The test plug shall be 3/4" NPT in compliance with ANSI B2.1 and shall be lubricated or coated to prevent galling. All metal surfaces shall be passivated after fabrication in compliance with ASTM A-380.
2. The gasket shall provide a 360-sealing surface of such size and shape to provide and adequate compressive force against the pipe after assembly, to affect a positive seal under the combinations of joint and gasket tolerances. The materials used shall be vulcanized natural or vulcanized synthetic rubber with antioxidant and antiozonant ingredients to resist set after installation. No reclaimed rubber shall be used. A heavy-gauge-type 304-stainless armor plate shall be vulcanized into the gasket to span the lug area.
3. The lugs shall be heliarc welded (GMAW) to the shell. The lug shall have a pass-through-bolt design to avoid alignment problems and allow tightening from either side of the main. Bolts shall NOT BE integrally welded to the sleeve. Finger Lug designs are not approved; it is the intent of these specifications to allow a tapping sleeve that has a lug design similar to the approved models.
4. Bolts and nuts shall be type 304 (18-8) stainless steel and Teflon coated or as specified in the bolt section below at the discretion of the Engineer. Bent or damaged units will be rejected.
5. Quality control procedures shall be employed to insure that the shell, lug, (4" and Larger Nominal Pipe Diameter) armor plate, gasket and related hardware are manufactured to be free of any defects. Each unit, after proper installation, shall have a working-pressure rating up to 250 psi.
6. The sleeve construction shall provide a positive means of preventing gasket cold flow and/or extrusion.
7. Each sleeve shall be stenciled, coded or marked in a satisfactory manner to identify the size range. The markings shall be permanent type, water resistant, that will not smear or become illegible.

B. Tapping sleeves from 16" and larger

Tapping sleeves attached to 16" and larger nominal pipe diameter shall meet the following minimum requirements:

1. The body shall be in compliance with ASTM A285, Grade C or ASTM A36. The test plug shall be ¾" NPT conforming to ANSI B2.1.
2. The gasket shall provide a watertight sealing surface of such size and shape to provide an adequate compressive force against the pipe. After assembly, the gasket will insure a positive seal under all combinations of joint and gasket tolerances. Gaskets shall be formed from vulcanized natural or vulcanized synthetic rubber with antioxidant ingredients to resist set after installation. No reclaimed rubber shall be used.
3. Bolts and nuts shall be high strength, corrosion resistant, low alloy, pre AWWA C111, ANSI A21.11 and as specified in the subsection on bolts in this specification.
4. Quality control procedures shall be employed to insure that the shell, gaskets, and related hardware area are manufactured to be free of visible defects. Each unit, after proper installation, shall have a working-pressure rating up to 200 psi.
5. Unless otherwise noted, unit shall be protected by electrostatically applied baked epoxy or polyurethane.
6. Units for concrete, steel cylinder pipe shall be furnished with load bearing setscrews on the gland flange to transfer loads on the outlet away from the steel cylinder and onto the sleeve. Epoxy -coated tapping sleeves do not require grout seal cavity (AWWA M-9 Manual).
7. Each sleeve shall be stenciled, coded or marked in a satisfactory manner to identify the size range. The marking shall be permanent type, water resistant, that will not smear or become illegible.

2.05 FABRICATED STEEL TAPPING SLEEVES

The fabricated steel tapping sleeve shall be manufactured in compliance with AWWA C207. Sleeves shall be fabricated of minimum three-eighths (3/8) inch carbon steel meeting ASTM A285 Grade C. Outlet flange shall meet AWWA C-207, Class "D" ANSI 150 lb. drilling and be properly recessed for the tapping valve. Bolts and nuts shall be high strength low alloy steel to AWWA C111 (ANSI A21.11). Gasket shall be vulcanized natural or synthetic rubber. Sleeve shall have manufacturer applied fusion bonded epoxy coating, minimum 12 mil thickness., Class D ANSI B.16.1 drilling, recessed for tapping valve MSS-SP60. Mechanical Joint tapping sleeve outlet shall meet or exceed all material specifications as listed below and be suitable for use with standard mechanical joint by mechanical joint resilient wedge gate valves per ANSI/AWWA C509-94 and be NSF 61 approved

.2.06 TAPPING SADDLES

Unless otherwise specified by the Drawings, tapping saddles conform to the requirements of AWWA Standard C800 for the High Pressure class tapping saddles. Tapping saddles shall consist of ductile iron outlet castings, attached to the pipeline with high strength stainless steel straps. Castings shall be sealed to pipeline with O-ring seals. Saddles shall have ANSI A21.10 flanged outlets counter bored for use with tapping valves and tapping equipment.

2.06 BOLTS

All bolts shall have American Standard heavy unfinished hexagonal head and nut dimensions all as specified in ANSI B18.2. Bolts shall be Xylan or FluoroKote #1 suitable for direct bury in corrosive soils.

PART 3: EXECUTION

3.01 INSTALLATION

Install the tapping sleeves, saddles, and valves in strict accordance with the requirements of Specification Section 15000. Install the tapping sleeves, tapping saddles, and tapping valves in accordance with the manufacturer's instructions. The tapping procedure is to be in accordance with the tapping machine manufacturer's instructions.

3.02 PROTECTION

After field installation of the valve all external bolts except the operating nut shall receive a layer of tape coating or approved rubberized-bitumen based spray-on undercoating applied before backfill. If polyethylene is applied to the pipe, the entire sleeve and valve assembly shall be encased in polyethylene encasement prior to backfill. The polyethylene encasement shall be installed up to the operating nut leaving the operating nut of the tapping valve exposed and free to be operated

3.03 PRELIMINARY TESTING

Perform a hydrostatic test of the tapping sleeve and valve assembly in accordance with Specification Section 15030 after installation of the tapping sleeve and valve, but prior to making the tap. The test shall be made with the valve open using a tapped mechanical joint cap. No leakage is acceptable. The test pressure shall be maintained for a minimum of 15 minutes.

Perform hydrostatic test of tapping saddles in accordance with AWWA Standard C800.

END OF SECTION

APPENDIX B

Developer Installed Water Main Supplemental Technical Specifications

The Technical Specification used for Developer Installed Mains shall be the “American Water Works Service Company Incorporated Standard Pipeline Specifications” dated 2008. The Supplemental Technical Specifications amend or supplement the technical specifications. All provisions, which are not so amended or supplemented by the Supplemental Technical Specifications, shall remain in full force and effect **Developer Installed Water Main**

Supplemental Technical Specifications

The Technical Specification used for Developer Installed Mains shall be “The American Water Works Service Company Incorporated Standard Pipeline Specifications” dated 2008. The Supplemental Technical Specifications amend or supplement the technical specifications. All provisions, which are not so amended or supplemented by the Supplemental Technical Specifications, shall remain in full force and effect:

Engineer shall mean Illinois American Water representative

DIVISION 2 – Site Work

Section 2020 – Dewatering

Contractor shall ensure that trench is sufficiently dewatered as outlined in the specification. Contractor shall be responsible for obtaining and paying for any permits required for dewatering and disposal shall be at the discretion of the Developer and Developer’s Engineer.

Section 2025 – Existing Utilities and Structures

Part 3.01 Local Illinois American contact shall be immediately notified of any conflicts or obstructions to the approved water main alignment. No deviations of the approved water main alignment shall be made without the consent and approval by Illinois American.

Part 3.04 D (3) Encasement of proposed water main with water main grade PVC pipe at the consent of Illinois American. The use of casing spacers are not required in encasements of less than 30 feet. The ends of the encasing pipe shall be sealed.

Part 3.04 E Separation of Water Mains, Sanitary Sewer and Storm Sewers shall be constructed according to the Illinois Environmental Protection Agency Title 35, Subtitle F, Chapter II, Part 653, Section 653.119. Alternate solutions as presented in the Illinois Society of Professional Engineers “Standard Specifications for Water and Sewer main Construction in Illinois”; Fifth Edition shall be acceptable at the discretion of the Water Company Representative and the Illinois Environmental Protection Agency.

Section 2105 – Clearing and Grubbing

Payment shall be at the discretion of the Developer and Developer’s Engineer.

Section 2210– Trenching, Backfilling and Compacting

Part 2.03– Illinois American does not require the use of bedding material for ductile iron and HDPE pipe, unless trench material is unacceptable or rock has been encountered. Trench bottom shall be flat and shall be benched at each joint to allow full contact with length of pipe.

Part 3.03 Protection of trees and their root systems shall follow the requirements of the municipality that work is being conducted and at a minimum use the requirements as indicated in Part 3.03.

Part 3.05F. Trench Depth, Part (1) General – All trenches shall provide for a minimum cover over the pipe barrel to the top of finished grade as indicated in the following table, unless otherwise authorized by the Water Company Representative.

DISTRICT	MINIMUM COVER OVER PIPE BARREL
Cairo	36-inches
Interurban	42-inches
Alton	42-inches
Champaign	42-inches
Lincoln	42-inches
Pekin	42-inches
Peoria	42-inches
Chicago Metro	66-inches
Pontiac	48-inches
Streator	48-inches
Sterling	48-inches

Part 3.06 B Illinois American does not allow the use of PVC pipe at this time.

Part 3.08 Backfill under roadways shall follow the requirements of the municipality that work is being conducted.

Section 2458– Large Scale Horizontal Directional Drilling (HDD)

Part 1.02 Related Sections– Section 01300 does not apply, however please provide submittals of material to be used and explanation of the construction technique for consideration by Illinois American as described in Section 1.05.

Part 1.05 A (4) Proposed Alignment Proposed alignment shall have in line valves prior to and immediately following directional drilled section of main, unless otherwise authorized by Illinois American.

Part 3.06 C Additional cross bracing is required near the connection of HDPE pipe and Ductile Iron pipe. Consult with Illinois American for approved bracing methods.

Section 2540– Erosion and Sedimentation Control

Part 1.02 Standards – Developer shall meet all requirements of NPDES Storm Water Phase II Rules and shall provide conformation to the Water Company that a Notice of Intent has been filed where applicable. **Section 2558– Identification/ Location Guide**

Part 2.02 Location Wire – Illinois American requires that Location (Tracer) Wire be installed with Ductile Iron Main.

Part 3.02 B – Location wire shall be placed on top of the polywrapped pipe and shall be taped at the midpoint of each pipe length.

Part 3.02 C – Location wire shall not be looped into a valve box unless otherwise authorized by Illinois American. Location wire shall be extended up a fire hydrant barrel and be terminated within a Tracer Wire Access Box located behind the hydrant. The use of a Pipeline Marker/Test Station may also be acceptable at the approval of the water company.

DIVISION 15 – Mechanical

Section 15000 – Piping – General Provisions

Part 1.02 Related Work – Does not apply to this section.

Part 2.02 Petrolatum Tape Coating – Illinois American does not require the use of Petrolatum Tape Coating.

Part 2.03 Rubberized-Bitumen Based Spray-On Undercoating – Illinois American does not allow the use of field applied undercoating.

Section 15020 – Disinfecting Pipelines

Part 1.02 Work by Owner – The Water Company will operate any existing valves required to complete the flushing and disinfection. A minimum of 24 hours notice must be given the Water Company prior to beginning this process.

The Developer will be responsible for the main being flushed and disinfected. The Contractor/ Developer's Engineer shall take turbidity samples prior to starting the disinfection process.

The Developer's Engineer or representatives of Illinois American (as directed by the Local Water Company Office) will collect bacteriological samples, record chlorine levels and deliver them to the specified laboratory directed by the Water Company by 2pm Monday through Thursday.

Part 3.03 B Slug Method – The Water Company does not allow the use of the slug method unless otherwise authorized by the Water Company Representative.

Part 3.05 A Bacteriological Sampling – Illinois Environmental Protection Agency allows for the main to be accepted on one set of samples, as long as it is the initial test. If a sample fails on the initial test then two (2) consecutive samples taken at least 24 hours apart will be required to be taken and both of these set of samples must pass or the sampling process is repeated. **Section 15030 – Pressure and Leakage Tests**

Part 1.01 Scope of Work - The Developer's Engineer must complete the "Hydrostatic Pressure Test" form within the Illinois American Developer Install Packet. The Engineer and a Water Company Representative shall witness the test and sign the form prior to submission.

ADD Part 1.03 Work by Owner – The Water Company will operate any existing valves required to complete the pressure testing. A minimum of 24 hours' notice must be given to the Water Company prior to beginning this process.

Part 3.01 C – For system operating pressures of 100 psi or less, perform the hydrostatic test at a pressure of 140 psi without exceeding the rating of the pipe and appurtenances, unless otherwise authorized by the Water Company Representative. For system operating pressures of 101 psi to 200 psi, perform the test at a pressure of no less than 100 psi above the normal operating pressure without exceeding the rating of the pipe and appurtenances.

Section 15106 – Ductile Iron Pipe and Fittings (Contractor Furnished)

Part 2.01 – Pipe material, Subsection “A” General– The pipe shall be coated outside with a 1 mil. bituminous coating in accordance with ANSI/AWWA C151/ A21.51-96. The pipe interior shall be cement mortar lined and seal coated in compliance with the latest revision of ANSI/ AWWA C104/ A21.4-95. The cement mortar lining shall be single thickness unless otherwise noted by the Water Company.

Part 2.01 – Pipe Material, Subsection “C” Pipe Class – The ductile iron pipe sizes 4-inch to 12-inch shall be Pressure Class 350 in accordance with ANSI/AWWA C151/ A21.51-96 or approved equal. The ductile iron pipe sizes 16-inch and greater shall be Pressure Class 250 in accordance with ANSI/AWWA C151/ A21.51-96 or approved equal.

Part 2.01 – Pipe Material, Subsection “E” Joints – The Water Company shall accept Mechanical and Push-On Joints as outlined in item 1 of the specification. The Water Company shall determine the type of joint applicable to each project. Alternate solutions through the use of Flanged Joints shall be acceptable at the discretion of the Water Company.

Part 2.02 – Fittings, Subsection “A” – The Water Company shall accept Compact Ductile Iron Fittings conforming to ANSI/ AWWA C153/ A21.53-94 or approved alternative by the Water Company. The Ductile Iron Fittings shall be manufactured by one of the following approved manufacturers:

- 1) American Cast Iron Pipe Company
- 2) McWane Inc.
- 3) Clow Water Systems Corporation
- 4) Griffin

5) US Pipe Part 2.02 – Fittings, Subsection “A”, paragraph (2) – Coating and Lining - The cement mortar lining shall be single thickness unless otherwise noted by the Water Company.

Part 2.02 – Fittings, Subsection “B” Joints - The Water Company shall accept Mechanical and Push-On Joints as outlined in item 1 of the specification in accordance ANSI/ AWWA C111/ A21.11 – 95. The Water Company shall determine the type of joint applicable to each project. Alternate solutions through the use of Flanged Joints shall be acceptable at the discretion of the Water Company.

Field lock gaskets may be permitted on valves and fittings at the discretion of the Water Company. Gaskets must be used only in approved fittings and must be manufactured for use in the fitting to ensure that fitting and pipe tolerances are acceptable. Field Lock gaskets may not be used in vertical restrained joint applications.

Part 3.01 Installation, Subsection "B" Mechanical Joints – Mechanical Joint Bolts shall be High Strength, Low Alloy Steel in accordance ANSI/ AWWA C111/ A21.11 – 95.

Part 3.01 Installation, Subsection "A", paragraph 2. Push-On – The Water Company shall accept the use of US Pipe's Field Lok Gasket, or approved equal in the restraint of Push-on joint pipe. Gasket shall be in accordance to ANSI/ AWWA C111/ A21.11-95. Gaskets shall be manufactured by and accepted by the pipe manufacture being used for the project.

Part 3.01 Installation, Subsection "C" Restrained Joints (3) – Mechanical Joint Bolts shall be High Strength, Low Alloy Steel in accordance ANSI/ AWWA C111/ A21.11 – 95.

Section 15121 – High Density Polyethylene (HDPE) Pipe (Contractor Furnished)

Part 2.03 Fittings A - Illinois American requires the use of fused mechanical joint fitting for transition to different piping materials unless otherwise noted by the Water Company.

Section 15131 – Piping Specialties (Contractor Furnished)

Part 2.01 Polyethylene Encasement - A – The polyethylene film supplied shall be translucent, black or blue and distinctive markings are not required.

Part 2.01 Polyethylene Encasement - D – Contractor shall supply Water Company with submittal including manufacture and technical specification of polyethylene encasement for approval of material prior to installation.

Part 2.03A Rods - A – Illinois American does not allow the use of rods for use as a restraining device unless otherwise noted by the company. Part 2.04 Retainer Glands - The retainer glands shall be manufactured by one of the following approved manufacturers, or approved equal:

- 1) Ford Meters Uni-Flange Series 1400
- 2) EBAA, Inc Mega Lug

Part 2.05 Test/ Tracer Boxes – The additional approved manufacturer

C.P. Test Services – Valveco Inc. P.O.
Box 336
New Berlinville, PA 19545
Phone: 888-482-5826
Model – TRAB (Tracer Wire Access Box)

Part 2.06 Marking Posts – An additional approved marking post which incorporates a tracer wire testing station shall be:

Rhino TriView Flex Test Station marked for a water main.

Part 3.01 Installation – A. Polyethylene Encasement – All new main shall be encased in polyethylene unless otherwise noted by the Water Company.

Section 15150 – Gate Valves

Part 2.01 Small Gate Valves - Gate valves shall be installed for all mains up to and including 8-inch in diameter unless otherwise direct by the Water Company. The gate valve opening direction is specified by the District in Table 2:

Table 2: Gate Valve Opening Direction

DISTRICT		GATE VALVE OPENING DIRECTION
Southern	Alton	Right (clockwise)
	Cairo	Left (counter-clockwise)
	Interurban	Right (clockwise)
Northern	Lincoln	Left (counter-clockwise)
	Pekin	Left (counter-clockwise)
	Peoria	Left (counter-clockwise)
Eastern	Champaign	Left (counter-clockwise)
	Pontiac	Left (counter-clockwise)
	Streator	Left (counter-clockwise)
	Sterling	Left (counter-clockwise)
	Chicago Metro	Left (counter-clockwise)

The Water Company shall accept the use of Mechanical Joint or Push-On Joint Valves. The Water Company shall determine the type of joint and restraint applicable to each project. The Small Gate Valves shall be manufactured by one of the following approved manufacturers:

- 1) Clow Valve Company
- 2) Mueller Company
- 3) US Pipe and Foundry
- 4) American Flow Control

Part 2.02 Large Gate Valves – Not applicable unless specified by the Water Company.

Section 15155 – Butterfly Valves

Part 2.01 Valves - Specified butterfly valves shall be epoxy coated in accordance with ANSI/ AWWA C550-90. All paint seal or epoxy coatings will be ANSI/ NSF 61 certified for use on potable water applications.

Butterfly valves shall be installed for all mains 12-inch or greater in diameter unless otherwise directed by the Water Company. The butterfly valve opening direction is specified by the District in Table 3:

Table 3: Butterfly Valve Opening Direction

DISTRICT		BUTTERFLY VALVE OPENING DIRECTION
Southern	Alton	Right (clockwise)
	Cairo	Left (counter-clockwise)
	Interurban	Right (clockwise)
Northern	Lincoln	Left (counter-clockwise)
	Pekin	Left (counter-clockwise)
	Peoria	Left (counter-clockwise)
Eastern	Champaign	Left (counter-clockwise)
	Pontiac	Left (counter-clockwise)
	Streator	Left (counter-clockwise)
	Sterling	Left (counter-clockwise)
	Chicago Metro	Left (counter-clockwise)

The Water Company shall accept the use of Mechanical Joint or Push-On Joint Valves. The Water Company shall determine the type of joint and restraint applicable to each project.

The Butterfly Valves shall be manufactured by one of the following approved manufacturers:

- 1) Mueller Company (Henry Pratt Company Division)
- 2) Clow Water Systems Corporation **Section 15171 – Tapping Sleeves, Saddles and Valves**

Part 2.02 Tapping Sleeves and Valves - The Cast/ Ductile Iron Tapping Sleeves (short or long pattern) for cast, ductile iron and asbestos/ cement pipe mechanical joint ends shall be manufactured by one of the following approved manufacturers:

- 1) Mueller Company H615 (CI and DL pipe) or approved equal
- 2) Mueller Company H619 (A/C pipe) or approved equal

Resilient Seat Tapping Valves shall be manufactured by one of the following approved manufacturers:

- 1) Mueller Company T2360-16 (CI, DL and A/C pipe) or approved equal. Tapping valve shall have mechanical joint end.

The tapping valve opening direction is specified by the District in Table 4:

Table 4: Tapping Valve Opening Direction

DISTRICT		TAPPING VALVE OPENING DIRECTION
Southern	Alton	Right (clockwise)
	Cairo	Left (counter-clockwise)
	Interurban	Right (clockwise)
Northern	Lincoln	Left (counter-clockwise)
	Pekin	Left (counter-clockwise)
	Peoria	Left (counter-clockwise)
Eastern	Champaign	Left (counter-clockwise)
	Pontiac	Left (counter-clockwise)
	Streator	Left (counter-clockwise)
	Sterling	Left (counter-clockwise)
	Chicago Metro	Left (counter-clockwise)

Fabricated tapping sleeves for cast iron or asbestos/ cement pipe, stainless steel type, will be welded stainless steel tapping sleeve provided with a wrought, or full thickness cast, stainless steel flange, full seal gasket and 304 stainless steel bolts and nuts. Either the bolt or the nut will be coated with a plastic material to serve as a self-lubricant.

The fabricated tapping sleeve shall be manufactured by one of the following approved manufacturers:

- 1) JCM Industries, Inc. (Fabricated)
- 2) Ford Company (Fabricated)

Section 15181 – Fire Hydrants

Part 1.01 Scope – The contractor shall furnish the fire hydrant unless otherwise directed by the Water Company.

Part 2.01 Material – Fire hydrants shall be in accordance with the requirements as contained in ANSI/ AWWA C502-94 and shall have an epoxy coated in accordance with ANSI/ AWWA C550-90. The hydrant shall be a 5 ¼ inch barrel traffic model (*Peoria barrel size shall be 4 ½ inch*) with two (2) 2 ½ inch hose connections and one (1) 4 ½ inch pump nozzle, for installation in a 5 foot trench depth unless otherwise indicated by the Water Company.

Fire Hydrant Thread Type

National Standard (NS 2-1/2” Butt, 7-1/2 threads, thread O.D. 3.062”) (F-548 4-1/2” Butt, 4 threads)

Mueller Thread (D306 2-1/2” Butt, 6 threads, thread O.D. 3.082”) (F-548 4-1/2” Butt, 4 threads)

The hydrant thread type for each District are listed in Table 5:

Table 5: Hydrant Threads Type

	DISTRICT	FIRE HYDRANT THREAD TYPE	DIRECTION TO OPEN
Southern	Alton	National Standard	Left (Counter-clockwise)
	Cairo (1) *	Special Thread	Left (Counter-clockwise)
	Interurban	National Standard	Right (Clockwise)
	(Exceptions)		
	East St. Louis	Mueller Thread	Right (Clockwise)
	Alorton	Mueller Thread	Right (Clockwise)
	Brooklyn	Mueller Thread	Right (Clockwise)
	Cahokia - Maplewood	Mueller Thread	Right (Clockwise)
	Fairview – Caseyville	Mueller Thread	Right (Clockwise)
	Sauget	Mueller Thread	Right (Clockwise)
	National City	Mueller Thread	Right (Clockwise)
	Fairmont City	Mueller Thread	Right (Clockwise)
	Washington Pk	Mueller Thread	Right (Clockwise)
	Granite City	Mueller Thread	Right (Clockwise)
Venice	Mueller Thread	Right (Clockwise)	
Northern	Pekin	National Standard	Left (Counter-clockwise)
	Peoria(2)*	National Standard	Right (Clockwise)
	Lincoln	National Standard	Left (Counter-clockwise)
Eastern	Champaign	National Standard	Right (Clockwise)
	Pontiac(3)*	National Standard	Left (Counter-clockwise)
	Streator (4)*	National Standard	Left (Counter-clockwise)
	Sterling (5)*	National Standard	Left (Counter-clockwise)
	Chicago Metro	National Standard	Left (Counter-clockwise)

- (1) Cairo- (A-263 2-3/8" Butt, 8 threads, thread O.D. 2.980")
 (F-548 4-1/2" Butt, 4 threads, 1-3/8" pentagon operating nut)
- (2) Peoria – (C-305 2-1/2" Butt, 7 threads, thread O.D. 3.068")
 (Steamer Nozzle shall be 4" Butt, 4 threads, thread O.D. 4.955")
- (3) Pontiac - (D-306 2-1/2" Butt. 7-1/2 threads, thread O.D. 3.062")
 (4-1/2" (Large) Butt, 4 threads, 1-1/4" pentagon operating nut)
- (4) Streator – (Steamer Nozzle shall be National Standard "Fine" Thread)
- (5) Sterling – (Pumper nozzle shall be 4" and a 1-1/8" pentagon operating nut)

The fire hydrant shall be manufactured by one of the following approved manufacturers:

- 1) Mueller Company (Super Centurion)
- 2) Clow (Medallion)

At the discretion of the Water Company the hydrant maybe required to include Hydra Shield Security Caps for each nozzle.

The hydrants shall be provided in the specified color as indicated by the Water Company.

BUILDING REMOVAL - CASE II (NON-FRIABLE ASBESTOS ABATEMENT) (BDE)

Effective: September 1, 1990

Revised: April 1, 2010

BUILDING REMOVAL: This work shall consist of the removal and disposal of 1 building, together with all foundations, retaining walls, and piers, down to a plane 1 ft. (300 mm) below the ultimate or existing grade in the area and also all incidental and collateral work necessary to complete the removal of the building in a manner approved by the Engineer. Any holes, such as basements, shall be filled with a suitable granular material. The building are identified as follows:

<u>Bldg. No.</u>	<u>Parcel No.</u>	<u>Location</u>	<u>Description</u>
2	4BEC002	9912 North Allen Road Peoria, Illinois 61615	1,272 sq. ft. one-story house, including a 616 sq. ft. two-car garage, on a full basement. Framed construction with wood siding. Interior finishes include plaster walls and plaster or ceiling tiles. Floors are a vinyl flooring, carpet, ceramic tile, and wood. The roof is covered with asphalt shingles.

Discontinuance of Utilities: The Contractor shall arrange for the discontinuance of all utility services and the removal of the metering devices that serve the building according to the respective requirements and regulations of the City, County, or utility companies involved. The Contractor shall disconnect and seal, in an approved manner, all service outlets that serve any building he/she is to remove.

Signs: Immediately upon execution of the contract and prior to the wrecking of any structures, the Contractor shall be required to paint or stencil, in contrasting colors of an oil base paint, on all four sides of each residence and two opposite sides of other structures, the following sign:

PROPERTY ACQUIRED FOR
HIGHWAY CONSTRUCTION
TO BE DEMOLISHED BY THE

VANDALS WILL BE PROSECUTED

The signs shall be positioned in a prominent location on the structure so that they can be easily seen and read and at a sufficient height to prevent defacing. The Contractor shall not paint signs nor start demolition of any building prior to the time that the State becomes the owner of the respective building.

The Contractor has the option of removing the non-friable asbestos prior to demolition or demolishing the building with the non-friable asbestos in place. Refer to the Special Provisions titled "Asbestos Abatement (General Conditions)" and "Removal and Disposal of Non-Friable Asbestos Building No. 2" contained herein.

Basis of Payment: This work will be paid for at the contract lump sum unit price for BUILDING REMOVAL, numbers as listed above, which price shall be payment in full for complete removal of the buildings and structures, including any necessary backfilling material as specified herein. The lump sum unit price(s) for this work shall represent the cost of demolition and disposal assuming all non-friable asbestos is removed prior to demolition. Any salvage value shall be reflected in the contract unit price for this item.

EXPLANATION OF BIDDING TERMS: Two separate contract unit price items have been established for the removal of each building. They are:

1. BUILDING REMOVAL NO. 2
2. REMOVAL AND DISPOSAL OF NON-FRIABLE ASBESTOS, BUILDING NO. 2

The Contractor shall have two options available for the removal and disposal of the non-friable asbestos.

The pay item for removal and disposal of non-friable asbestos will not be deleted regardless of the option chosen by the Contractor.

ASBESTOS ABATEMENT (GENERAL CONDITIONS): This work consists of the removal and disposal of non-friable asbestos from the building to be demolished. All work shall be done according to the requirements of the U.S. Environmental Protection Agency (USEPA), the Illinois Environmental Protection Agency (IEPA), the Occupational Safety and Health Administration (OSHA), the Special Provision for "Removal and Disposal of Non-Friable Asbestos, Building No. 2," and as outlined herein.

Sketches indicating the location of Asbestos Containing Material (ACM) are included in the proposal on pages 181 thru 184. Also refer to the Materials Description Table on page 185 for a brief description and location of the various materials. Also included is a Materials Quantities Table on page 186. This table states the ACM is non-friable and gives the approximate quantity. The quantities are given only for information and it shall be the Contractor's responsibility to determine the exact quantities prior to submitting his/her bid.

The work involved in the removal and disposal of non-friable asbestos if done prior to demolition, shall be performed by a Contractor or Sub-Contractor prequalified with the Illinois Capital Development Board.

The Contractor shall provide a Shipping Manifest, similar to the one shown on page 187, to the Engineer for the disposal of all ACM wastes.

Permits: The Contractor shall apply for permit(s) in compliance with applicable regulations of the Illinois Environmental Protection Agency. Any and all other permits required by other federal, state, or local agencies for carrying on the work shall be the responsibility of the Contractor. Copies of the permit(s) shall be sent to the district office and the Engineer.

Notifications: The "Demolition/Renovation Notice" form, which can be obtained from the IEPA office, shall be completed and submitted to the address listed below at least ten days prior to commencement of any asbestos removal or demolition activity. Separate notices shall be sent for the asbestos removal work and the building demolition if they are done as separate operations.

Asbestos Demolition/Renovation Coordinator
Illinois Environmental Protection Agency
Division of Air Pollution Control
P. O. Box 19276
Springfield, Illinois 62794-9276
(217) 785-1743

Notices shall be updated if there is a change in the starting date or the amount of asbestos changes by more than 20% percent.

Submittals:

- A. All submittals and notices shall be made to the Engineer except where otherwise specified herein.

B. Submittals that shall be made prior to start of work:

1. Submittals required under Asbestos Abatement Experience.
2. Submit documentation indicating that all employees have had medical examinations and instruction on the hazards of asbestos exposure, on use and fitting of respirators, on protective dress, on use of showers, on entry and exit from work areas, and on all aspects of work procedures and protective measures as specified in Worker Protection Procedures.
3. Submit manufacturer's certification stating that vacuums, ventilation equipment, and other equipment required to contain airborne fibers conform to ANSI 29.2.
4. Submit to the Engineer the brand name, manufacturer, and specification of all sealants or surfactants to be used. Testing under existing conditions will be required at the direction of the Engineer.
5. Submit proof that all required permits, site locations, and arrangements for transport and disposal of asbestos-containing or asbestos-contaminated materials, supplies, and the like have been obtained (i.e., a letter of authorization to utilize designated landfill).
6. Submit a list of penalties, including liquidated damages, incurred through non-compliance with asbestos abatement project specifications.
7. Submit a detailed plan of the procedures proposed for use in complying with the requirements of this specification. Include in the plan the location and layout of decontamination units, the sequencing of work, the respiratory protection plan to be used during this work, a site safety plan, a disposal plan including the location of an approved disposal site, and a detailed description of the methods to be used to control pollution. The plan shall be submitted to the Engineer prior to the start of work.
8. Submit proof of written notification and compliance with the "Notifications" paragraph.

C. Submittals that shall be made upon completion of abatement work:

1. Submit copies of all waste chain-of-custodies, trip tickets, and disposal receipts for all asbestos waste materials removed from the work area;
2. Submit daily copies of work site entry logbooks with information on worker and visitor access;
3. Submit logs documenting filter changes on respirators, HEPA vacuums, negative pressure ventilation units, and other engineering controls; and
4. Submit results of any bulk material analysis and air sampling data collected during the course of the abatement including results of any on-site testing by any federal, state, or local agency.

Certificate of Insurance:

- A. The Contractor shall document general liability insurance for personal injury, occupational disease and sickness or death, and property damage.
- B. The Contractor shall document current Workmen's Compensation Insurance coverage.
- C. The Contractor shall supply insurance certificates as specified by the Department.

Asbestos Abatement Experience:

- A. Company Experience. Prior to starting work, the Contractor shall supply evidence that he/she has been prequalified with the Illinois Capital Development Board and that he/she has been included on the Illinois Department of Public Health's list of approved Contractors.
- B. Personnel Experience:
 - 1. For Superintendent, the Contractor shall supply:
 - a. Evidence of knowledge of applicable regulations in safety and environmental protection is required as well as training in asbestos abatement as evidenced by the successful completion of a training course in supervision of asbestos abatement as specified in 40 CFR 763, Subpart E, Appendix C, EPA Model Contractor Accreditation Plan. A copy of the certificate of successful completion shall be provided to the Engineer prior to the start of work.
 - b. Documentation of experience with abatement work in a supervisory position as evidenced through supervising at least two asbestos abatement projects; provide names, contact, phone number, and locations of two projects in which the individual(s) has worked in a supervisory capacity.
 - 2. For workers involved in the removal of asbestos, the Contractor shall provide training as evidenced by the participation and successful completion of an accredited training course for asbestos abatement workers as specified in 40 CFR 763, Subpart E, Appendix C, EPA Model Contractor Accreditation Plan. A copy of the certificate of successful completion shall be provided to all employees who will be working on this project.

ABATEMENT AIR MONITORING: The Contractor shall comply with the following:

- A. Personal Monitoring. All personal monitoring shall be conducted per specifications listed in OSHA regulation, Title 29, Code of Federal Regulation 1926.58. All area sampling shall be conducted according to 40 CFR Part 763.90. All air monitoring equipment shall be calibrated and maintained in proper operating condition. Excursion limits shall be monitored daily. Personal monitoring is the responsibility of the Contractor. Additional personal samples may be required by the Engineer at any time during the project.

- B. Interior Non-Friable Asbestos-Containing Materials. The Contractor shall perform personal air monitoring during removal of all non-friable Transite and floor tile removal operations. The Engineer will also have the option to require additional personal samples and/or clearance samples during this type of work.
- C. Exterior Non-Friable Asbestos-Containing Materials. The Contractor shall perform personal air monitoring during removal of all non-friable cementitious panels, piping, roofing felts, and built up roofing materials that contain asbestos.

The Contractor shall conduct down-wind area sampling to monitor airborne fiber levels at a frequency of no less than three per day.

D. Air Monitoring Professional

1. All air sampling shall be conducted by a qualified Air Sampling Professional supplied by the Contractor. The Air Sampling Professional shall submit documentation of successful completion of the National Institute for Occupational Safety and Health (NIOSH) course #582 - "Sampling and Evaluating Airborne Asbestos Dust".
2. Air sampling shall be conducted according to NIOSH Method 7400. The results of these tests shall be provided to the Engineer within 24 hours of the collection of air samples.

REMOVAL AND DISPOSAL OF NON-FRIABLE ASBESTOS, BUILDING NO. 2: The Contractor has the option of removing and disposing of the non-friable asbestos prior to demolition of the building or demolishing the building with the non-friable asbestos in place.

Option #1 - If the Contractor chooses to remove all non-friable asbestos prior to demolition, the work shall be done according to the Special Provision titled "Asbestos Abatement (General Conditions)".

Option #2 - If the Contractor chooses to demolish the building with the non-friable asbestos in place, the following provisions shall apply:

1. Continuously wet all non-friable ACM and other building debris with water during demolition.
2. Dispose of all demolition debris as asbestos containing material by placing it in lined, covered transport haulers and placing it in an approved landfill.

This work will be paid for at the contract unit price per lump sum for REMOVAL AND DISPOSAL OF NON-FRIABLE ASBESTOS, BUILDING NO. 2, as shown.

The cost for this work shall be determined as follows:

Option #1 - Actual cost of removal and disposal of non-friable asbestos.

Option #2 - The difference in cost between removing and disposing of the building if all non-friable asbestos is left in place and removing and disposing of the building assuming all non-friable asbestos is removed prior to demolition.

The cost of removing and disposing of the building, assuming all non-friable asbestos is removed first, shall be represented by the pay item "BUILDING REMOVAL NO. 2".

Regardless of the option chosen by the Contractor, this pay item will not be deleted, nor will the pay item BUILDING REMOVAL NO. 2 be deleted.

APPENDIX A

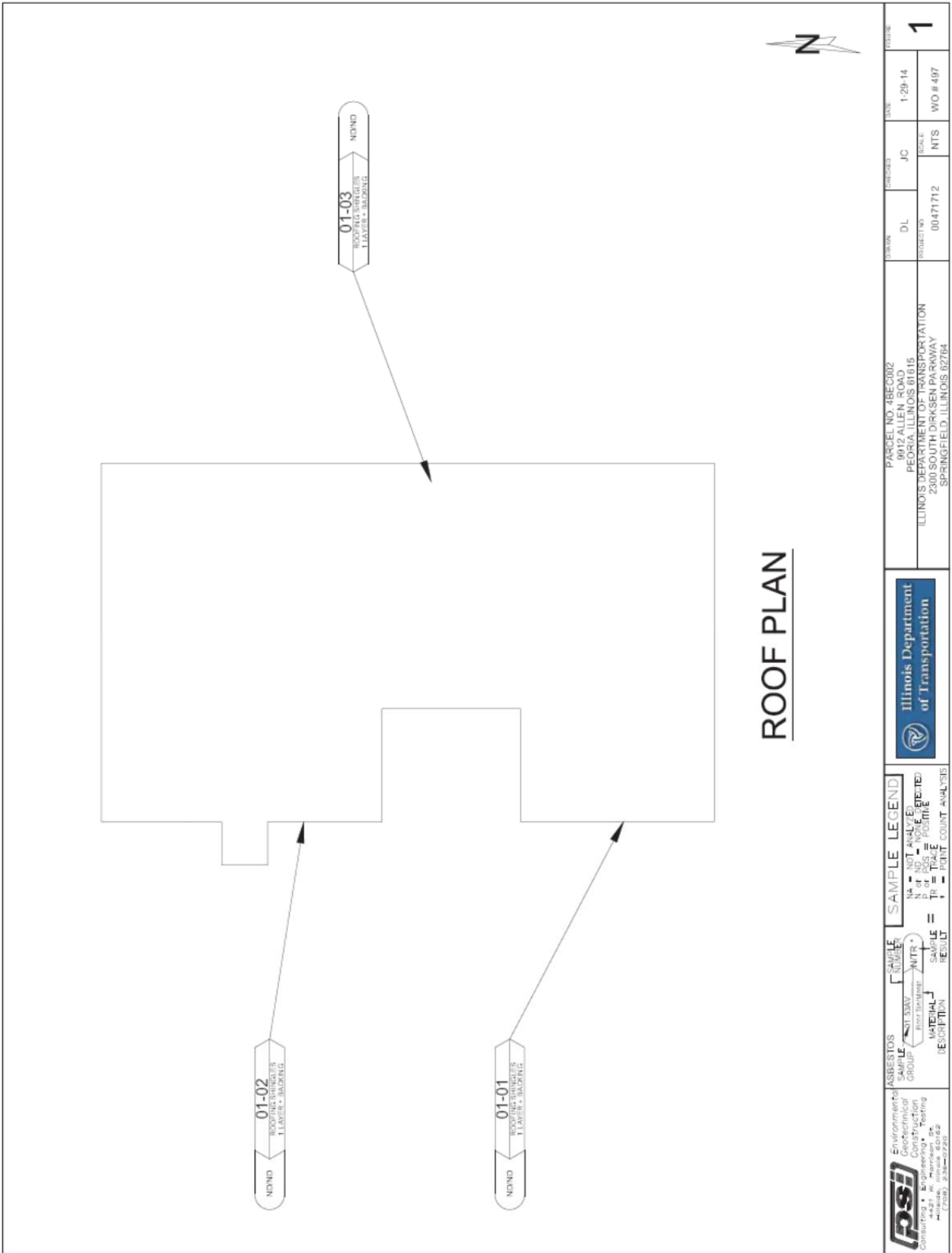
SKETCHES

BUILDING NO. 2

Building Drawings – Asbestos Locations
Index of Drawings

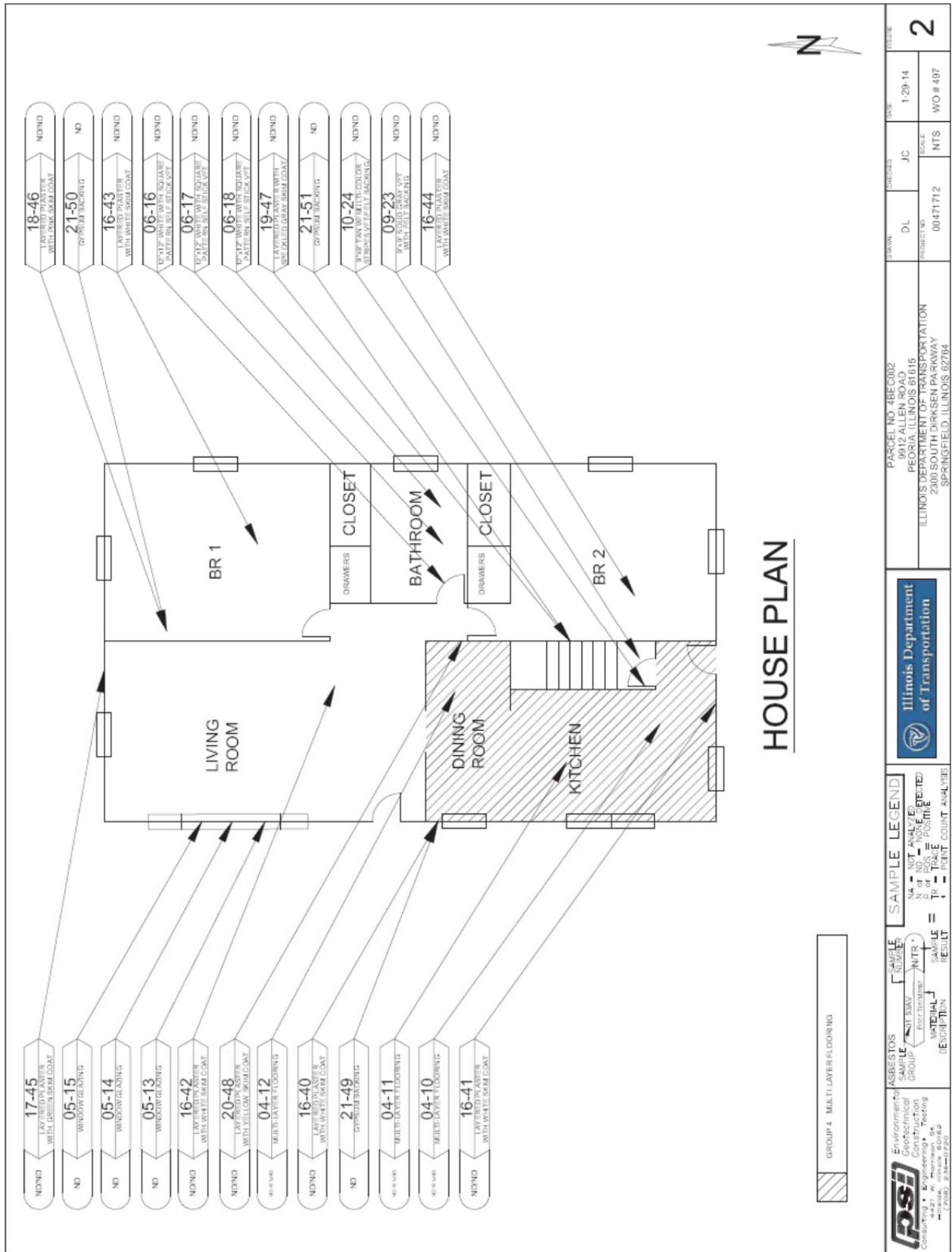
Figures 1-4:
(pages 181 thru 184)

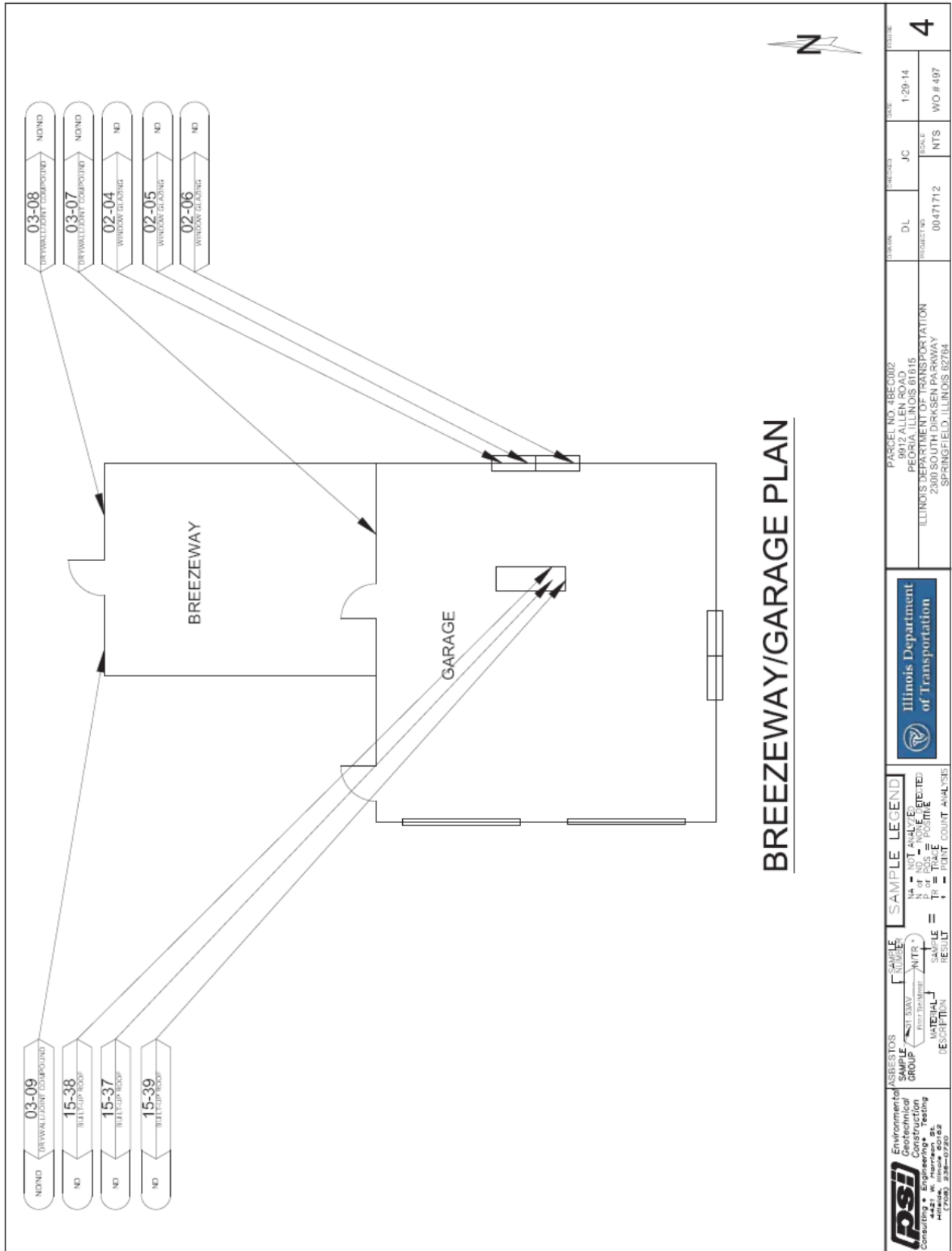
Parcel No. 4BEC002:
9912 North Allen Road
Peoria, Illinois 61615



ROOF PLAN

 Environment Construction Consulting • Engineering • Testing Peoria, Illinois 61615 (708) 238-0728	ASBESTOS SAMPLE GROUP	SAMPLE QUANTITY (MTR)	SAMPLE LEGEND N = NOT ANALYZED P = POSITIVE T = TRACED C = COUNT ANALYSIS	 Illinois Department of Transportation	PARCEL NO. 48E0002 9912 ALLEN ROAD PEORIA, ILLINOIS 61615 ILLINOIS DEPARTMENT OF TRANSPORTATION 2300 SOUTH DIRKSEN PARKWAY SPRINGFIELD, ILLINOIS 62764	DRAWN DL	CHECKED JC	DATE 1-29-14	SCALE NTS	PROJECT NO. 0047712	WO # 497
	MATERIAL DESCRIPTION	SAMPLE RESULT	POINT COUNT		ANALYSIS	PROJECT NO. 0047712	SCALE NTS	DATE 1-29-14	PROJECT NO. 0047712	SCALE NTS	PROJECT NO. 0047712





APPENDIX B

MATERIAL DESCRIPTION TABLE

Material Description	% And Type Of Asbestos	Location, Description, Sample Number (If Applicable)
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I. Building No. 2: 9912 North Allen Road, Peoria, Illinois 61615

<u>Material Description</u>	<u>% Type</u>	<u>Location, Description, Sample No.</u>
Multi-layer flooring	10% Chrysolite	Kitchen, Dining Room – Good Sample No. 4-10 & No. 4-10A Sample No. 4-11 & 4-11A Sample No. 4-12 & No. 4-12A
9" x9" brown with yellow and white streaks vinyl floor tile/mastic	4% Chrysolite	Basement, Room 1 and 3 – Good Sample No. 11-25 & No. 11-25A Sample No. 11-26 & No. 11-26A Sample No. 11-27 & No. 11-27A

APPENDIX C

MATERIAL QUANTITIES TABLE

The following are approximate quantities of ACM to be removed from the building indicated. These material quantities do not indicate the cleaning required to remove asbestos debris and resulting contamination from the work areas.

I. Building No. 2: 9912 North Allen Road, Peoria, Illinois 61615

<u>Material</u>	<u>Floor</u>	<u>Quantity Present</u>	<u>Friable</u>
Multi-layer flooring	Kitchen, Dining Room, 1 st Floor	221 S.F.	No
9" x9" brown with yellow and white streaks vinyl floor tile/mastic	Rooms 1 and 3 in Basement	440 S.F.	No

APPENDIX D

SHIPPING MANIFEST
 Generator

1. Work Site Name and Mailing Address		Owner's Name		Owner's Telephone No.	
2. Operator's Name and Address				Operator's Telephone No.	
3. Waste Disposal Site (WDS) Name Mailing Address, and Physical Site Location				WDS Telephone No.	
4. Name and Address of Responsible Agency					
5. Description of Materials					
6. Containers		No.	Type		
7. Total Quantity		M ³	(Yd ³)		
8. Special Handling Instructions and Additional Information					
9. OPERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and government regulations.					
Printed/Typed Name & Title		Signature		Month Day Year	
Transporter					
10. Transporter 1 (Acknowledgement of Receipt of Materials)					
Printed/Typed Name & Title		Signature		Month Day Year	
Address and Telephone No.					
11. Transporter 2 (Acknowledgement of Receipt of Materials)					
Printed/Typed Name & Title		Signature		Month Day Year	
Address and Telephone No.					
Disposal Site					
12. Discrepancy Indication Space					
13. Waste Disposal Site Owner or Operator: Certification of Receipt of Asbestos Materials Covered By This Manifest Except As Noted in Item 12					
Printed/Typed Name & Title		Signature		Month Day Year	

APPENDIX D

INSTRUCTIONS

Waste Generator Section (Items 1-9)

1. Enter the name of the facility at which asbestos waste is generated and the address where the facility is located. In the appropriate spaces, also enter the name of the owner of the facility and the owner's phone number.
2. If a demolition or renovation, enter the name and address of the Company and authorized agent responsible for performing the asbestos removal. In the appropriate spaces, also enter the phone number of the operator.
3. Enter the name, address, and physical site location of the waste disposal site (WDS) that will be receiving the asbestos materials. In the appropriate spaces, also enter the phone number of the WDS. Enter "on-site" if the waste will be disposed of on the generator's property.
4. Provide the name and address of the local, State, or EPA Regional Office responsible for administering the asbestos NESHAP program.
5. Indicate the types of asbestos waste materials generated. If from a demolition or renovation, indicate the amount of asbestos that is
 - Friable asbestos material
 - Nonfriable asbestos material
6. Enter the number of containers used to transport the asbestos materials listed in Item 5. Also enter one of the following container codes used in transporting each type of asbestos material (specify any other type of container used if not listed below):
 - DM - Metal drums, barrels
 - DP - Plastic drums, barrels
 - BA - 6 mil plastic bags or wrapping
7. Enter the quantities of each type of asbestos material removed in units of cubic meters (cubic yards).
8. Use this space to indicate special transportation, treatment, storage or disposal or Bill of Lading information. If an alternate waste disposal site is designated, note it here. Emergency response telephone numbers or similar information may be included here.
9. The authorized agent of the waste generator shall read and then sign and date this certification. The date is the date of receipt by transporter.

NOTE: The waste generator shall retain a copy of this form.

APPENDIX D

INSTRUCTIONS

Transporter Section (Items 10 & 11)

10. & 11. Enter name, address, and telephone number of each transporter used, if applicable. Print or type the full name and title of person accepting responsibility and acknowledging receipt of materials as listed on this waste shipment record for transport.

NOTE: The transporter shall retain a copy of this form.

Disposal Site Section (Items 12 & 13)

12. The authorized representative of the WDS shall note in this space any discrepancy between waste described on this manifest and waste actually received as well as any improperly enclosed or contained waste. Any rejected materials should be listed and destination of those materials provided. A site that converts asbestos-containing waste material to nonasbestos material is considered a WDS.
13. The signature (by hand) of the authorized WDS agent indicates acceptance and agreement with statements on this manifest except as noted in Item 12. The date is the date of signature and receipt of shipment.

NOTE: The WDS shall retain a completed copy of this form. The WDS shall also send a completed copy to the operator listed in Item 2.

APPENDIX E

<u>Bldg. No.</u>	<u>Parcel No.</u>	<u>Location</u>	<u>Description</u>
2	4BEC002	9912 North Allen Road Peoria, Illinois 61615	1,272 sq. ft. one-story house, including a 61,654 sq. ft. two-car garage, on a full basement. Framed construction with wood siding. Interior finishes include plaster walls and plaster or ceiling tiles. Floors are a vinyl flooring, carpet, ceramic tile, and wood. The roof is covered with asphalt shingles.

**BUILDING REMOVAL - CASE I (NON-FRIABLE AND FRIABLE ASBESTOS ABATEMENT)
(BDE)**

Effective: September 1, 1990

Revised: April 1, 2010

BUILDING REMOVAL: This work shall consist of the removal and disposal of 1 building, together with all foundations, retaining walls, and piers, down to a plane 1' ft. (300 mm) below the ultimate or existing grade in the area and also all incidental and collateral work necessary to complete the removal of the building in a manner approved by the Engineer. Any holes, such as basements, shall be filled with a suitable granular material. The building are identified as follows:

<u>Bldg. No.</u>	<u>Parcel No.</u>	<u>Location</u>	<u>Description</u>
3	4BEC003	10021 North Allen Road Peoria, Illinois 61615	1,264 sq.ft. ranch style house on a crawl space and a detached two- car garage with a doormer.

Discontinuance of Utilities: The Contractor shall arrange for the discontinuance of all utility services and the removal of the metering devices that serve the building according to the respective requirements and regulations of the City, County, or utility companies involved. The Contractor shall disconnect and seal, in an approved manner, all service outlets that serve any building he/she is to remove.

Signs: Immediately upon execution of the contract and prior to the wrecking of any structures, the Contractor shall be required to paint or stencil, in contrasting colors of an oil base paint, on all four sides of each residence and two opposite sides of other structures, the following sign:

PROPERTY ACQUIRED FOR
HIGHWAY CONSTRUCTION
TO BE DEMOLISHED BY THE

VANDALS WILL BE PROSECUTED

The signs shall be positioned in a prominent location on the structure so that they can be easily seen and read and at a sufficient height to prevent defacing. The Contractor shall not paint signs nor start demolition of any building prior to the time that the State becomes the owner of the respective building.

All friable asbestos shall be removed from the building prior to demolition. The Contractor has the option of removing the non-friable asbestos prior to demolition or demolishing the building with the non-friable asbestos in place. Refer to the Special Provisions titled "Asbestos Abatement (General Conditions)", "Removal and Disposal of Friable Asbestos Building No.3", and "Removal and Disposal of Non-Friable Asbestos Building No. 3" contained herein.

Basis of Payment: This work will be paid for at the contract lump sum unit price for BUILDING REMOVAL, numbers as listed above, which price shall be payment in full for complete removal of the buildings and structures, including any necessary backfilling material as specified herein. The lump sum unit price(s) for this work shall represent the cost of demolition and disposal assuming all asbestos, friable and non-friable, is removed prior to demolition. Any salvage value shall be reflected in the contract unit price for this item.

EXPLANATION OF BIDDING TERMS: Three separate contract unit price items have been established for the removal of each building. They are:

1. BUILDING REMOVAL NO. 3
2. REMOVAL AND DISPOSAL OF FRIABLE ASBESTOS, BUILDING NO. 3
3. REMOVAL AND DISPOSAL OF NON-FRIABLE ASBESTOS, BUILDING NO. 3

The Contractor shall have two options available for the removal and disposal of the non-friable asbestos.

The pay item for removal and disposal of non-friable asbestos will not be deleted regardless of the option chosen by the Contractor.

ASBESTOS ABATEMENT (GENERAL CONDITIONS): This work consists of the removal and disposal of friable and non-friable asbestos from the building to be demolished. All work shall be done according to the requirements of the U.S. Environmental Protection Agency (USEPA), the Illinois Environmental Protection Agency (IEPA), the Occupational Safety and Health Administration (OSHA), the Special Provisions for "Removal and Disposal of Friable Asbestos, Building No.3" and "Removal and Disposal of Non-Friable Asbestos, Building No. 3", and as outlined herein.

Sketches indicating the location of Asbestos Containing Material (ACM) are included in the proposal on pages 197 thru 200. Also refer to the Materials Description Table on page 201 for a brief description and location of the various materials. Also included is a Materials Quantities Table on page 202. This table states whether the ACM is friable or non-friable and gives the approximate quantity. The quantities are given only for information and it shall be the Contractor's responsibility to determine the exact quantities prior to submitting his/her bid.

The work involved in the removal and disposal of friable asbestos, and non-friable asbestos if done prior to demolition, shall be performed by a Contractor or Sub-Contractor prequalified with the Illinois Capital Development Board.

The Contractor shall provide a Shipping Manifest, similar to the one shown on page 204, to the Engineer for the disposal of all ACM wastes.

Permits: The Contractor shall apply for permit(s) in compliance with applicable regulations of the Illinois Environmental Protection Agency. Any and all other permits required by other federal, state, or local agencies for carrying on the work shall be the responsibility of the Contractor. Copies of these permits shall be sent to the district office and the Engineer.

Notifications: The "Demolition/Renovation Notice" form, which can be obtained from the IEPA office, shall be completed and submitted to the address listed below at least ten days prior to commencement of any asbestos removal or demolition activity. Separate notices shall be sent for the asbestos removal work and the building demolition if they are done as separate operations.

Asbestos Demolition/Renovation Coordinator
Illinois Environmental Protection Agency
Division of Air Pollution Control
P. O. Box 19276
Springfield, Illinois 62794-9276
(217) 785-1743

Notices shall be updated if there is a change in the starting date or the amount of asbestos changes by more than 20% percent.

Submittals:

- A. All submittals and notices shall be made to the Engineer, except where otherwise specified herein.
- B. Submittals that shall be made prior to start of work:
 1. Submittals required under Asbestos Abatement Experience.
 2. Submit documentation indicating that all employees have had medical examinations and instruction on the hazards of asbestos exposure, on use and fitting of respirators, on protective dress, on use of showers, on entry and exit from work areas, and on all aspects of work procedures and protective measures as specified in Worker Protection Procedures.
 3. Submit manufacturer's certification stating that vacuums, ventilation equipment, and other equipment required to contain airborne fibers conform to ANSI 29.2.
 4. Submit to the Engineer the brand name, manufacturer, and specification of all sealants or surfactants to be used. Testing under existing conditions will be required at the direction of the Engineer.
 5. Submit proof that all required permits, site locations, and arrangements for transport and disposal of asbestos-containing or asbestos-contaminated materials, supplies, and the like have been obtained (i.e., a letter of authorization to utilize designated landfill).
 6. Submit a list of penalties, including liquidated damages, incurred through non-compliance with asbestos abatement project specifications.

7. Submit a detailed plan of the procedures proposed for use in complying with the requirements of this specification. Include in the plan the location and layout of decontamination units, the sequencing of work, the respiratory protection plan to be used during this work, a site safety plan, a disposal plan including the location of an approved disposal site, and a detailed description of the methods to be used to control pollution. The plan shall be submitted to the Engineer prior to the start of work.
8. Submit proof of written notification and compliance with Paragraph "Notifications".

C. Submittals that shall be made upon completion of abatement work:

1. Submit copies of all waste chain-of-custodies, trip tickets, and disposal receipts for all asbestos waste materials removed from the work area;
2. Submit daily copies of work site entry logbooks with information on worker and visitor access;
3. Submit logs documenting filter changes on respirators, HEPA vacuums, negative pressure ventilation units, and other engineering controls; and
4. Submit results of any bulk material analysis and air sampling data collected during the course of the abatement including results of any on-site testing by any federal, state, or local agency.

Certificate of Insurance:

- A. The Contractor shall document general liability insurance for personal injury, occupational disease and sickness or death, and property damage.
- B. The Contractor shall document current Workmen's Compensation Insurance coverage.
- C. The Contractor shall supply insurance certificates as specified by the Department.

Asbestos Abatement Experience:

- A. Company Experience: Prior to starting work, the Contractor shall supply evidence that he/she has been prequalified with the Illinois Capital Development Board and that he/she has been included on the Illinois Department of Public Health's list of approved Contractors.

B. Personnel Experience:

1. For Superintendent, the Contractor shall supply:
 - a. Evidence of knowledge of applicable regulations in safety and environmental protection is required as well as training in asbestos abatement as evidenced by the successful completion of a training course in supervision of asbestos abatement as specified in 40 CFR 763, Subpart E, Appendix C, EPA Model Contractor Accreditation Plan. A copy of the certificate of successful completion shall be provided to the Engineer prior to the start of work.
 - b. Documentation of experience with abatement work in a supervisory position as evidenced through supervising at least two asbestos abatement projects; provide names, contact, phone number, and locations of two projects in which the individual(s) has worked in a supervisory capacity.
2. For workers involved in the removal of friable and non-friable asbestos, the Contractor shall provide training as evidenced by the participation and successful completion of an accredited training course for asbestos abatement workers as specified in 40 CFR 763, Subpart E, Appendix C, EPA Model Contractor Accreditation Plan. A copy of the certificate of successful completion shall be provided to all employees who will be working on this project.

ABATEMENT AIR MONITORING: The Contractor shall comply with the following:

- A. Personal Monitoring: All personal monitoring shall be conducted per specifications listed in OSHA regulation, Title 29, Code of Federal Regulation 1926.58. All area sampling shall be conducted according to 40 CFR Part 763.90. All air monitoring equipment shall be calibrated and maintained in proper operating condition. Excursion limits shall be monitored daily. Personal monitoring is the responsibility of the Contractor. Additional personal samples may be required by the Engineer at any time during the project.
- B. Contained Work Areas for Removal of Friable Asbestos: Area samples shall be collected for the department within the work area daily. A minimum of one sample shall be taken outside of the abatement area removal operations. The Engineer will also have the option to require additional personal samples and/or clearance samples during this type of work.
- C. Interior Non-Friable Asbestos-Containing Materials: The Contractor shall perform personal air monitoring during removal of all nonfriable Transite and floor tile removal operations. The Engineer will also have the option to require additional personal samples and/or clearance samples during this type of work.
- D. Exterior Non-Friable Asbestos-Containing Materials: The Contractor shall perform personal air monitoring during removal of all nonfriable cementitious panels, piping, roofing felts, and built up roofing materials that contain asbestos.

The Contractor shall conduct downwind area sampling to monitor airborne fiber levels at a frequency of no less than three per day.

E. Air Monitoring Professional

1. All air sampling shall be conducted by a qualified Air Sampling Professional supplied by the Contractor. The Air Sampling Professional shall submit documentation of successful completion of the National Institute for Occupational Safety and Health (NIOSH) course #582 - "Sampling and Evaluating Airborne Asbestos Dust".
2. Air sampling shall be conducted according to NIOSH Method 7400. The results of these tests shall be provided to the Engineer within 24 hours of the collection of air samples.

REMOVAL AND DISPOSAL OF FRIABLE ASBESTOS, BUILDING NO.3: This work consists of the removal and disposal of all friable asbestos from the building prior to demolition. The work shall be done according to the Special Provision titled "Asbestos Abatement (General Conditions)" and as outlined herein.

This work will be paid for at the contract unit price per lump sum for REMOVAL AND DISPOSAL OF FRIABLE ASBESTOS, BUILDING NO. 3, as shown, which price shall include furnishing all labor, materials, equipment and services required to remove and dispose of the friable asbestos.

REMOVAL AND DISPOSAL OF NON-FRIABLE ASBESTOS, BUILDING NO. 3: The Contractor has the option of removing and disposing of the non-friable asbestos prior to demolition of the building or demolishing the building with the non-friable asbestos in place.

Option #1 - If the Contractor chooses to remove all non-friable asbestos prior to demolition, the work shall be done according to the Special Provision titled "Asbestos Abatement (General Conditions)".

Option #2 - If the Contractor chooses to demolish the building with the non-friable asbestos in place, the following provisions shall apply:

1. Continuously wet all non-friable ACM and other building debris with water during demolition.
2. Dispose of all demolition debris as asbestos containing material by placing it in lined, covered transport haulers and placing it in an approved landfill.

This work will be paid for at the contract unit price per lump sum for REMOVAL AND DISPOSAL OF NON-FRIABLE ASBESTOS, BUILDING NO. 3, as shown.

The cost for this work shall be determined as follows:

Option #1 - Actual cost of removal and disposal of non-friable asbestos.

Option #2 - The difference in cost between removing and disposing of the building if all non-friable asbestos is left in place and removing and disposing of the building assuming all non-friable asbestos is removed prior to demolition.

The cost of removing and disposing of the building, assuming all asbestos, friable and non-friable is removed first, shall be represented by the pay item "BUILDING REMOVAL NO. 3".

Regardless of the option chosen by the Contractor, this pay item will not be deleted, nor will the pay item BUILDING REMOVAL NO. 3 be deleted.

APPENDIX A

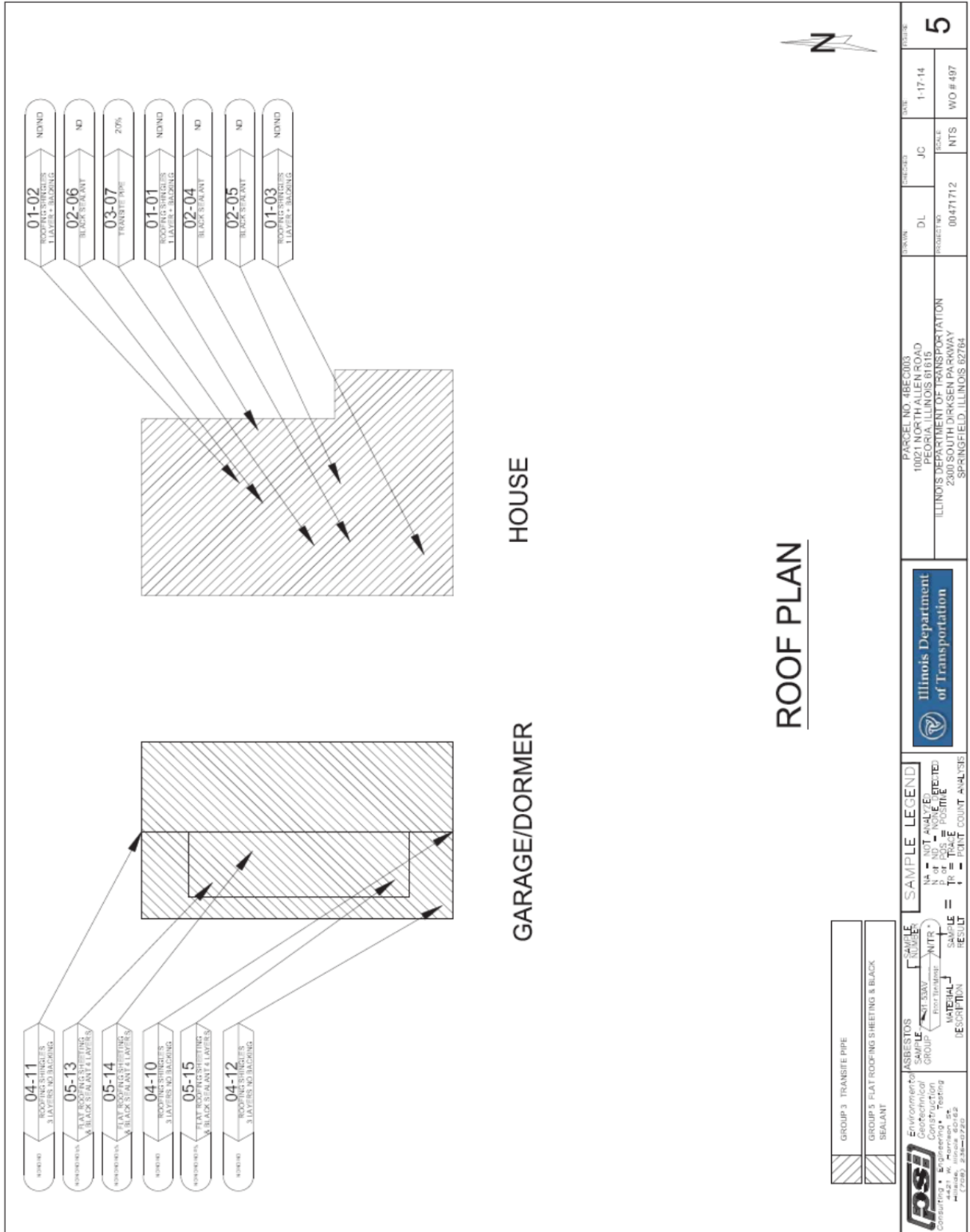
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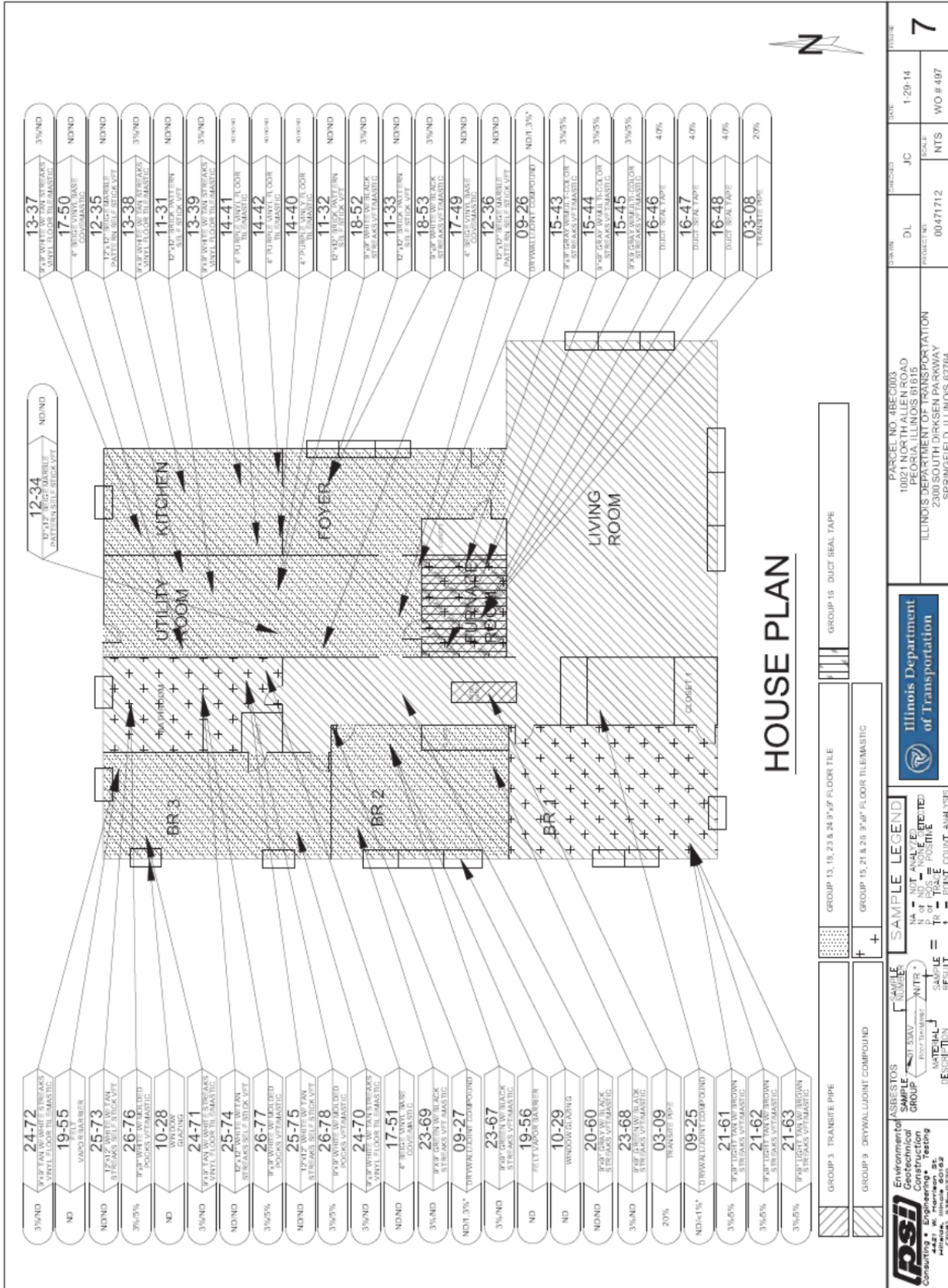
BUILDING NO. 3

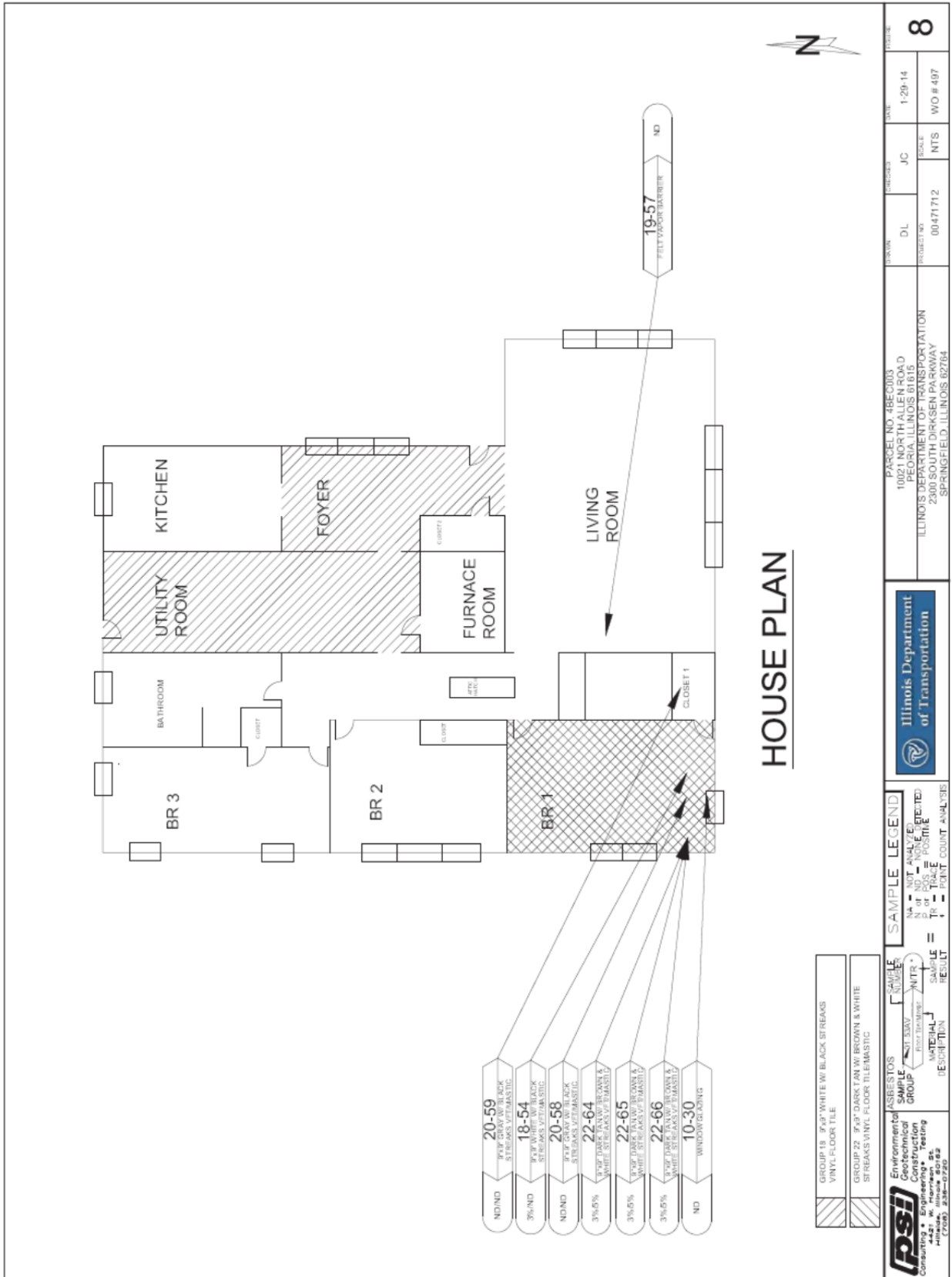
Building Drawings – Asbestos Locations
Index of Drawings

Figures 5-8:
(pages 197 thru 200)

Parcel No. 4BEC002:
10021 North Allen Road
Peoria, Illinois 61615







APPENDIX B

MATERIAL DESCRIPTION TABLE

Material Description	% And Type Of Asbestos	Location, Description, Sample Number (If Applicable)
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I. Building No. 3: 10021 North Allen Road, Peoria, Illinois 61615

<u>Material Description</u>	<u>% of Chrysotile</u>	<u>Location, Description, Sample No.</u>
Transite Pipe	20%	8" Furnace Vent Pipe – Good Sample No. 03-07 & No. 03-07A
Black sealant material associated with multi-layer flat roof sheeting	5%	Garage Roof, Dormer – Good Sample No. 05-13 & No. 05-13A Sample No. 05-14 & No. 05-14A Sample No. 05-15 & No. 05-15A
9" x 9" gray with multi-color streaks vinyl floor tile	3%	Garage, Dormer – Good Sample No. 07-19 & No. 07-19A Sample No. 07-20 & No. 07-20A Sample No. 07-21 & No. 07-21A
Drywall/Joint Compound	2.0%	House – Good Sample No. 09-25 & No. 09-25A Sample No. 09-26 & No. 09-26A Sample No. 09-27 & No. 09-27A
9" x 9" white with tan streaks vinyl floor tile	3%	Kitchen – Good Sample No. 13-37 & No. 13-37A Sample No. 13-38 & No. 13-38A Sample No. 13-39 & No. 13-39A
9" x 9" gray with multi-color vinyl floor tile/mastic	3% (Tile) 5% (Mastic)	Furnace Room – Good Sample No. 15-43 & No. 15-43A
Duct Seam Tape	40%	Furnace Room – Good Sample No. 16-46 & No. 16-46A
9" x 9" white with black streaks vinyl floor tile/mastic	3%	Utility Room, Foyer & Bedroom 1 – Good Sample No. 18-52 & No. 18-52 Sample No. 18-53 & No. 18-53A Sample No. 18-54 & No. 18-54A
9" x 9" light tan with brown streaks vinyl floor tile/mastic	3% (Tile) 5% (Mastic)	Bedroom 1 – Good Sample No. 21-61 & No. 21-61A
9" x 9" dark tan with brown streaks vinyl floor tile/mastic	3% (Tile) 5% (Mastic)	Bedroom 1 – Good Sample No. 22-64 & No. 22-64A

APPENDIX B (Continued)

MATERIAL DESCRIPTION TABLE

Material Description	% And Type Of Asbestos	Location, Description, Sample Number (If Applicable)
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I. Building No. 3: 10021 North Allen Road, Peoria, Illinois 61615

<u>Material Description</u>	<u>% of Chrysolite</u>	<u>Location, Description, Sample No.</u>
9" x 9" green with black streaks vinyl floor tile	3%	Bedroom 2 – Good Sample No. 23-67 & No. 23-67A Sample No. 23-68 & No. 23-68A Sample No. 23-69 & No. 23-69A
9" x 9" tan with white streaks vinyl floor tile/mastic	3%	Bedroom 3 – Good Sample No. 24-70 & No. 24-70A Sample No. 24-71 & No. 24-71A Sample No. 24-72 & No. 24-72A
9" x 9" white marble pattern vinyl floor tile/mastic	3% (Tile) 5% (Mastic)	Restroom – Good Sample No. 26-76 & No. 26-76A

APPENDIX C

MATERIAL QUANTITIES TABLE

The following are approximate quantities of ACM to be removed from the building indicated. These material quantities do not indicate the cleaning required to remove asbestos debris and resulting contamination from the work areas.

I. Building No. 3: 10021 North Allen Road, Peoria, Illinois 61615

<u>Material</u>	<u>Floor</u>	<u>Quantity Present</u>	<u>Friable</u>
Transite Pipe	Main	12 Lin. Ft.	Non-Friable
Black sealant material associated with multi-layer flat roof sheeting	Garage Roof, Dormer	265 Sq. Ft.	Non-Friable
9" x 9" gray with multi-color streaks vinyl floor tile	Garage, Dormer	375 Sq. Ft.	Non-Friable
Drywall/Joint Compound	Main	2,775 Sq. Ft.	Friable
9" x 9" white with tan streaks vinyl floor tile	Main, Kitchen	50 Sq. Ft.	Non-Friable
9" x 9" gray with multi-color vinyl floor tile/mastic	Main, Furnace Room	35 Sq. Ft.	Non-Friable
Duct Seam Tape	Main, Furnace Room	1.0 Lin. Ft.	Friable
9" x 9" white with black streaks vinyl floor tile/mastic	Main Utility room, Foyer, Bedroom 1	300 Sq. Ft.	Non-Friable
9" x 9" light tan with brown streaks vinyl floor tile/mastic	Main, Bedroom 1	10 Sq. Ft.	Non-Friable
9" x 9" dark tan with brown streaks vinyl floor tile/mastic	Main, Bedroom 1	10 Sq. Ft.	Non-Friable
9" x 9" green with black streaks vinyl floor tile	Main, Bedroom 2	156 Sq. Ft.	Non-Friable
9" x 9" tan with white streaks vinyl floor tile/mastic	Main, Bedroom 3	140 Sq. Ft.	Non-Friable
9" x 9" white marble pattern vinyl floor tile/mastic	Main, Restroom	40 Sq. Ft.	Non-Friable

APPENDIX D

SHIPPING MANIFEST
 Generator

1. Work Site Name and Mailing Address		Owner's Name		Owner's Telephone No.	
2. Operator's Name and Address				Operator's Telephone No	
3. Waste Disposal Site (WDS) Name Mailing Address, and Physical Site Location				WDS Telephone No.	
4. Name and Address of Responsible Agency					
5. Description of Materials					
6. Containers		No.	Type		
7. Total Quantity		M ³	(Yd ³)		
8. Special Handling Instructions and Additional Information					
9. OPERATOR'S CERTIFICATION: I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packed, marked, and labeled, and are in all respects in proper condition for transport by highway according to applicable international and government regulations.					
Printed/Typed Name & Title		Signature		Month Day Year	
Transporter					
10. Transporter 1 (Acknowledgement of Receipt of Materials)					
Printed/Typed Name & Title		Signature		Month Day Year	
Address and Telephone No.					
11. Transporter 2 (Acknowledgement of Receipt of Materials)					
Printed/Typed Name & Title		Signature		Month Day Year	
Address and Telephone No.					
Disposal Site					
12. Discrepancy Indication Space					
13. Waste Disposal Site Owner or Operator: Certification of Receipt of Asbestos Materials Covered By This Manifest Except As Noted in Item 12					
Printed/Typed Name & Title		Signature		Month Day Year	

APPENDIX D

INSTRUCTIONS

Waste Generator Section (Items 1-9)

- . Enter the name of the facility at which asbestos waste is generated and the address where the facility is located. In the appropriate spaces, also enter the name of the owner of the facility and the owner's phone number. 2. If a demolition or renovation, enter the name and address of the Company and authorized agent responsible for performing the asbestos removal. In the appropriate spaces, also enter the phone number of the operator.
3. Enter the name, address, and physical site location of the waste disposal site (WDS) that will be receiving the asbestos materials. In the appropriate spaces, also enter the phone number of the WDS. Enter "on-site" if the waste will be disposed of on the generator's property.
4. Provide the name and address of the local, State, or EPA Regional Office responsible for administering the asbestos NESHAP program.
5. Indicate the types of asbestos waste materials generated. If from a demolition or renovation, indicate the amount of asbestos that is
 - Friable asbestos material
 - Nonfriable asbestos material
6. Enter the number of containers used to transport the asbestos materials listed in Item 5. Also enter one of the following container codes used in transporting each type of asbestos material (specify any other type of container used if not listed below):
DM - Metal drums, barrels
DP - Plastic drums, barrels
BA - 6 mil plastic bags or wrapping
7. Enter the quantities of each type of asbestos material removed in units of cubic meters (cubic yards).
8. Use this space to indicate special transportation, treatment, storage or disposal or Bill of Lading information. If an alternate waste disposal site is designated, note it here. Emergency response telephone numbers or similar information may be included here.
9. The authorized agent of the waste generator shall read and then sign and date this certification. The date is the date of receipt by transporter.

NOTE: The waste generator shall retain a copy of this form.

APPENDIX D

INSTRUCTIONS

Transporter Section (Items 10 & 11)

10. & 11. Enter name, address, and telephone number of each transporter used, if applicable. Print or type the full name and title of person accepting responsibility and acknowledging receipt of materials as listed on this waste shipment record for transport.

NOTE: The transporter shall retain a copy of this form.

Disposal Site Section (Items 12 & 13)

12. The authorized representative of the WDS shall note in this space any discrepancy between waste described on this manifest and waste actually received as well as any improperly enclosed or contained waste. Any rejected materials should be listed and destination of those materials provided. A site that converts asbestos-containing waste material to nonasbestos material is considered a WDS.

13. The signature (by hand) of the authorized WDS agent indicates acceptance and agreement with statements on this manifest except as noted in Item 12. The date is the date of signature and receipt of shipment.

NOTE: The WDS shall retain a completed copy of this form. The WDS shall also send a completed copy to the operator listed in Item 2. APPENDIX E Bldg. No.

Parcel No.

Location

Description

3

4BEC003

10021 North
 Allen Road
 Peoria, Illinois
 61615

1,264 sq. ft.
 ranch style house
 on a crawl space
 and a detached
 two-car garage
 with a doormer.

BRIDGE DECK CONSTRUCTION

Effective: October 22, 2013

Revised: February 21, 2014

Revise the Second Paragraph of Article 503.06(b) to read as follows.

“When the Contractor uses cantilever forming brackets on exterior beams or girders, additional requirements shall be as follows.”

Revise Article 503.06(b)(1) to read as follows.

- “(1) Bracket Placement. The spacing of brackets shall be per the manufacturer’s published design specifications for the size of the overhang and the construction loads anticipated. The resulting force of the leg brace of the cantilever bracket shall bear on the web within 6 inches (150 mm) of the bottom flange of the beam or girder.”

Revise Article 503.06(b)(2) to read as follows.

- “(2) Beam Ties. The top flange of exterior steel beams or girders supporting the cantilever forming brackets shall be tied to the bottom flange of the next interior beam. The top flange of exterior concrete beams supporting the cantilever forming brackets shall be tied to the top flange of the next interior beam. The ties shall be spaced at 4 ft (1.2 m) centers. Permanent cross frames on steel girders may be considered a tie. Ties shall be a minimum of 1/2 inch (13 mm) diameter threaded rod with an adjusting mechanism for drawing the tie taut. The ties shall utilize hanger brackets or clips which hook onto the flange of steel beams. No welding will be permitted to the structural steel or stud shear connectors, or to reinforcement bars of concrete beams, for the installation of the tie bar system. After installation of the ties and blocking, the tie shall be drawn taut until the tie does not vary from a straight line from beam to beam. The tie system shall be approved by the Engineer.”

Revise Article 503.06(b)(3) to read as follows.

- “(3) Beam Blocks. Suitable beam blocks of 4 in x 4 in (100 x 100 mm) timbers or metal structural shapes of equivalent strength or better, acceptable to the Engineer, shall be wedged between the webs of the two beams tied together, within 6 inches (150 mm) of the bottom flange at each location where they are tied. When it is not feasible to have the resulting force from the leg brace of the cantilever brackets transmitted to the web within 6 inches (150 mm) of the bottom flange, then additional blocking shall be placed at each bracket to transmit the resulting force to within 6 inches (150 mm) of the bottom flange of the next interior beam or girder.”

Delete the last paragraph of Article 503.06(b).

Revise the third paragraph of Article 503.16 to read as follows.

“Fogging equipment shall be in operation unless the evaporation rate is less than 0.1 lb/sq ft/hour (0.5kg/sq m/hour) and the Engineer gives permission to stop. The evaporation rate shall be determined according to the following formula.

$$E = (T_c^{2.5} - rT_a^{2.5})(1 + 0.4V) \times 10^{-6} \text{ (English)}$$

$$E = 5[(T_c + 18)^{2.5} - r(T_a + 18)^{2.5}](V + 4) \times 10^{-6} \text{ (Metric)}$$

Where:

E = Evaporation Rate, lb/ft²/h (kg/sq m/h)

T_c = Concrete Temperature, °F (°C)

T_a = Air Temperature, °F (°C)

r = Relative Humidity in percent/100

V = Wind Velocity, mph (km/h)

The Contractor shall provide temperature, relative humidity, and wind speed measuring equipment. Fogging equipment shall be adequate to reach or cover the entire pour from behind the finishing machine or vibrating screed to the point of curing covering application, and shall be operated in a manner which shall not accumulate water on the deck until the curing covering has been placed.”

Revise the third paragraph of Article 503.16(a)(1) to read as follows.

“The Contractor may utilize a vibrating screed in lieu of a finishing machine for superstructures with a pour width less than or equal to 24 ft (7.3 m). After the concrete is placed and consolidated, it shall be struck off with a vibrating screed allowing for camber, if required. The vibrating screed shall be of a type approved by the Engineer. A slight excess of concrete shall be kept in front of the cutting edge at all times during the striking off operation. After screeding, the entire surface shall be finished with hand-operated longitudinal floats having blades not less than 10 ft (3 m) in length and 6 in. (150 mm) in width. Decks so finished need not be straightedge tested as specified in 503.16(a)(2).”

Delete the fifth paragraph of 503.16(a)(1).

Revise Article 503.16(a)(2) to read as follows.

“(2) Straightedge Testing and Surface Correction. After the finishing has been completed and while the concrete is still plastic, the surface shall be tested for trueness with a 10 ft (3 m) straightedge, or a hand-operated longitudinal float having blades not less than 10 ft (3 m) in length and 6 in. (150 mm) in width. The Contractor shall furnish and use an accurate 10 ft (3 m) straightedge or float which has a handle not less than 3 ft (1 m) longer than 1/2 the pour width. The straightedge or float shall be held in contact with the surface and passed gradually from one side of the superstructure to the other. Advance along the surface shall be in successive stages of not more than 1/2 the length of the straightedge or float. Any depressions found shall be immediately filled with freshly mixed concrete, struck off, consolidated, and refinished. High areas shall be cut down and refinished.”

Replace the second sentence of the first paragraph of Article 1020.13(a)(5) with the following sentences.

“Cotton mats in poor condition will not be allowed. The cotton mats shall be placed in a manner which will not create indentations greater than 1/4 inch (6 mm) in the concrete surface. Minor marring of the surface is tolerable and is secondary to the importance of timely curing.”

Revise Article 1020.14(b) to read as follows.

“(b) Concrete in Structures. Concrete may be placed when the air temperature is above 40 °F (4 °C) and rising, and concrete placement shall stop when the falling temperature reaches 45 °F (7 °C) or below, unless otherwise approved by the Engineer.

(1) Bridge Deck Concrete. For concrete in bridge decks, slabs, and bridge approach slabs the Contractor shall schedule placing and finishing of the concrete during hours in which the ambient air temperature is forecast to be lower than 85 °F (30 °C). It shall be understood this may require scheduling the deck pour at night in order to utilize the temperature window available. The temperature of the concrete immediately before placement shall be a minimum of 50 °F (10 °C) and a maximum of 85 °F (30 °C).

(2) Non-Bridge Deck Concrete. Except as noted above, the temperature of the concrete immediately before placement shall be a minimum of 50 °F (10 °C) and a maximum of 90 °F (32 °C).

If concrete is pumped, the temperature restrictions above shall be considered at point of placement. When insulated forms are used according to Article 1020.13(d)(1), the maximum temperature of the concrete mixture immediately before placement shall be 80 °F (25 °C). When concrete is placed in contact with previously placed concrete, the temperature of the freshly mixed concrete may be increased by the Contractor to offset anticipated heat loss, but in no case shall the maximum concrete temperature be permitted to exceed the limits stated in this Article.”

Revise Article 1103.13(a) to read as follows.

“(a) Bridge Deck. The finishing machine shall be equipped with: (1) a mechanical strike off device; (2) either a rotating cylinder(s) or a longitudinal oscillating screed which transversely finishes the surface of the concrete. The Contractor may attach other equipment to the finishing machine to enhance the final finish when approved by the Engineer. The finishing machine shall produce a deck surface of uniform texture, free from porous areas, and with the required surface smoothness.

The finishing machine shall be operated on rails or other supports that will not deflect under the applied loads. The maximum length of rail segments supported on top of beams and within the pour shall be 10 ft (3 m). The supports shall be adjustable for elevation and shall be completely in place to allow the finishing machine to be used for the full length of the area to be finished. The supports shall be approved by the Engineer before placing of the concrete is started.”

Revise Article 1103.17(k) to read as follows.

“(k) Fogging Equipment. Fogging equipment shall be hand held fogging equipment for humidity control. The equipment shall be capable of atomizing water to produce a fog blanket by the use of pressure 2500 psi minimum (17.24 MPa) and an industrial fire hose fogging nozzle or equivalent. Fogging equipment attached to the finishing machine will not be permitted.”

MEMBRANE WATERPROOFING FOR CULVERTS

Effective: November 27, 2013

Description. This work shall consist of furnishing and applying a self adhesive membrane waterproofing system to the top slab and sidewalls of the box culvert as detailed on the contract plans.

Materials. The material used in the waterproofing system shall consist of a cold-applied, self-adhering membrane incorporating a woven or non-woven polypropylene mesh or fiberglass reinforcement with release film on one side.

The sheet membrane shall have the following physical properties:

Physical Properties	
Thickness ASTM D 1777	60 mils (1.500 mm) min.
Width	36 inches (914 mm) min.
Pliability [180° bend over 1/4 inch (6 mm) mandrel @ -25 °F (-32 °C)] ASTM D 146	No Effect
Elongation ASTM D 412 (Die C)	300% min
Puncture Resistance-Membrane ASTM E 154	40 lb (18 kg) min.
Permeance (Grains/ft ² /hr/in Hg) ASTM E 96, Method B	0.1 max.
Water Absorption (% by Weight) ASTM D 570	0.2 max.
Adhesion to concrete ASTM D 903	5.0 lb/in (89 g/mm) min.

Certification: Prior to approval and use of the material the Contractor shall submit, to the Engineer, a notarized certification by an independent test laboratory stating that the materials conform to the requirements of these specifications. The certification shall include or have attached specific results of tests performed on the material supplied. The Engineer may at his option require samples of any material for testing. Materials may be accepted on certification but are subject to control and/or approval by subsequent testing.

Construction. The areas requiring waterproofing shall be prepared and the waterproofing installed in accordance with the manufacturer's instructions. Surfaces to be waterproofed shall be smooth and free from projections which might damage the waterproofing membrane. Projections or depressions on the surface on which the membrane is to be applied that may cause damage to the membrane shall be removed or filled as directed by the Engineer. The surface shall be power washed and cleaned of dust, dirt, grease, and loose particles, and shall be dry before the waterproofing is applied.

The installation of the sheet membrane shall commence at the highest elevation of the culvert top slab and progress toward the lowest elevation. The membrane strips shall be overlapped a minimum of 2 ½ inches (64 mm). The membrane shall be smooth and free of wrinkles and there shall be no depressions in horizontal surfaces of the finished waterproofing.

Sealing bands at joints in precast box culverts shall be installed prior to the sheet membrane being applied. Where the waterproofing membrane and sealing band overlap, the installation shall be planned such that water will not be trapped or directed underneath the membrane or sealing band.

Care shall be taken to protect and to prevent damage to the membrane surface prior to and during backfilling operations. The sheet membrane shall be removed as required for the installation of slab mounted guardrails and other appurtenances. After the installation is complete, the sheet membrane shall be repaired and sealed against water intrusion according to the manufacturer's instructions and to the satisfaction of the Engineer.

Replace the last paragraph of Article 540.06 Precast Concrete Box Culverts and replace with:

Handling holes shall be filled with a polyethylene plug. The plug shall not project beyond the inside surface after installation nor project above the outside surface to the extent that may cause damage to the membrane. When metal lifting inserts are used, their sockets shall be filled with mastic or mortar compatible with the membrane.

Method of Measurement. The waterproofing system will be measured in place, in square yards (square meters) of the concrete surface to be waterproofed.

Basis of Payment. This work will be paid for at the contract unit price, per square yard (square meter) for MEMBRANE WATERPROOFING FOR CULVERTS.

JACK AND REMOVE EXISTING BEARINGS

Effective: April 20, 1994

Revised: January 1, 2007

Description: This work consists of furnishing all labor, tools and equipment for jacking and supporting the existing beams/slab while removing the bearing assembly. The Contractor is responsible for the complete design of the bridge lifting procedures and the materials used. The Contractor shall furnish and place all bracing, shoring, blocking, cribbing, temporary structural steel, timber, shims, wedges, hydraulic jacks, and any other materials and equipment necessary for safe and proper execution of the work. The Contractor shall remove and dispose of the bearings according to Article 501.05 of the Standard Specifications.

Construction Requirements: The Contractor shall submit details and calculations of his/her proposed jacking systems and temporary support procedures for approval by the Engineer before commencing work. At any time during the bridge raising operations, the Engineer may require the Contractor to provide additional supports or measures in order to furnish an added degree of safety. The Contractor shall provide such additional supports or measures at no additional cost to the Department. Neither added precautions nor the failure of the Engineer to order additional protection will in any way relieve the Contractor of sole responsibility for the safety of lives, equipment and structure.

- (a) Jack and Remove Existing Bearings with bridge deck in place. Jacking and cribbing under and against the existing diaphragms, if applicable, will not be allowed. The Contractor's jacking plans and procedures shall be designed and sealed by an Illinois Licensed Structural Engineer.

In all cases, traffic shall be removed from the portion of the structure to be jacked prior to and during the entire time the load is being supported by the hydraulic pressure of the jack(s). The minimum jack capacity per beam shall be as noted in the plans. Whenever possible, traffic shall be kept off that portion of the structure during the entire bearing replacement operation. The shoring or cribbing supporting the beam(s) during bearing replacement shall be designed to support the dead load plus one half of the live load and impact shown in the plans. If traffic cannot be kept off that portion of the structure during the bearing replacement then the shoring or cribbing supporting the beam(s) shall be designed to support the dead load and full live load and impact shown in the plans.

No jacking shall be allowed during the period of placement and cure time required for any concrete placed in the span(s) contributing loads to the bearings to be jacked and removed.

Jacking shall be limited to 1/8 in. (4 mm) maximum when jacking one bearing at a time. Simultaneous jacking of all beams at one support may be performed provided the maximum lift is 1/4 in. (7 mm) and the maximum differential displacement between adjacent beams is 1/8 in. (4 mm). Suitable gauges for the measurement of superstructure movement shall be furnished and installed by the Contractor.

- (b) Jack and Remove Existing Bearings when entire bridge deck is removed. Jacking and bearing removal shall be done after the removal of the existing bridge deck is complete. The Contractor's plans and procedures for the proposed jacking and cribbing system shall be designed and sealed by an Illinois Licensed Structural Engineer, unless jacking can be accomplished directly from the bearing seat under the beams or girders.

Jacking shall be limited to 1/4 in. (7 mm) maximum when jacking one beam at a time. Simultaneous jacking of all beams at one support may be performed provided the maximum lift is 3/4 in. (19 mm) and the maximum differential displacement between adjacent beams is 1/4 in. (7 mm). When staged construction is utilized, simultaneous jacking of all beams shall be limited to 1/4 in. (7 mm) unless the diaphragms at the stage line are disconnected, in which case the maximum lift is 3/4 in. (19 mm). Suitable gauges for the measurement of superstructure movement shall be furnished and installed by the Contractor.

The Contractor shall be responsible for restoring to their original condition, prior to jacking, the drainage ditches, pavement, or slopewall disturbed by the cribbing footings.

Basis of Payment: This work will be paid for at the contract unit price each for JACK AND REMOVE EXISTING BEARINGS.

CLEANING AND PAINTING EXISTING STEEL STRUCTURES

Effective: October 2, 2001

Revised: April 19, 2012

Description. This work shall consist of the preparation of all designated metal surfaces by the method(s) specified on the plans. This work also includes the painting of those designated surfaces with the paint system(s) specified on the plans. The Contractor shall furnish all materials, equipment, labor, and other essentials necessary to accomplish this work and all other work described herein and as directed by the Engineer.

Materials. All materials to be used on an individual structure shall be produced by the same manufacturer.

The Bureau of Materials and Physical Research has established a list of all products that have met preliminary requirements. Each batch of material, except for the penetrating sealer, must be tested and approved before use. The specified colors shall be produced in the coating manufacturer's facility. Tinting of the coating after it leaves the manufacturer's facility is not allowed.

The paint materials shall meet the following requirements of the Standard Specification and as noted below:

<u>Item</u>	<u>Article</u>
(a) Waterborne Acrylic	1008.04
(b) Aluminum Epoxy Mastic	1008.03
(c) Organic Zinc Rich Primer	1008.05
(d) Epoxy/ Aliphatic Urethane	1008.05
(e) Penetrating Sealer (Note 1)	
(f) Moisture Cured Zinc Rich Urethane Primer (Note 2)	
(g) Moisture Cured Aromatic/Aliphatic Urethane (Note 2)	
(h) Moisture Cured Penetrating Sealer (Note 3)	

Note 1: The Epoxy Penetrating Sealer shall be a cross-linked multi component sealer. The sealer shall have the following properties:

- (a) The volume solids shall be 98 percent (plus or minus 2 percent).
- (b) Shall be clear or slightly tinted color.

Note 2: These material requirements shall be according to the Special Provision for the Moisture Cured Urethane Paint System.

Note 3: The Moisture Cured Penetrating Sealer manufacturer's certification will be required.

Submittals. The Contractor shall submit for Engineer review and acceptance, the following plans and information for completing the work. The submittals shall be provided within 30 days of execution of the contract unless given written permission by the Engineer to submit them at a later date. Work cannot proceed until the submittals are accepted by the Engineer. Details for each of the plans are presented within the body of this specification.

- a) Contractor/Personnel Qualifications. Evidence of Contractor qualifications and the names and qualifications/experience/training of the personnel managing and implementing the Quality Control program and conducting the quality control tests.
- b) Quality Control (QC) Program. The QC Program shall identify the following; the instrumentation that will be used, a schedule of required measurements and observations, procedures for correcting unacceptable work, and procedures for improving surface preparation and painting quality as a result of quality control findings. The program shall incorporate at a minimum, the IDOT Quality Control Daily Report form as supplied by the Engineer.
- c) Inspection Access Plan. The inspection access plan for use by Contractor QC personnel for ongoing inspections and by the Engineer during Quality Assurance (QA) observations.

- d) Surface Preparation/Painting Plan. The surface preparation/painting plan shall include the methods of surface preparation and type of equipment to be utilized for washing, hand/power tool cleaning, removal of rust, mill scale, paint or foreign matter, abrasive blast or water jetting, and remediation of chloride. If detergents, additives, or inhibitors are incorporated into the water, the Contractor shall include the names of the materials and Material Safety Data Sheets (MSDS). The Contractor shall identify the solvents proposed for solvent cleaning together with MSDS.

The plan shall also include the methods of coating application and equipment to be utilized.

If the Contractor proposes to heat or dehumidify the containment, the methods and equipment proposed for use shall be included in the Plan for the Engineer's consideration.

- e) Paint Manufacturer Certifications and Letters. When a sealer is used, the Contractor shall provide the manufacturer's certification of compliance with IDOT testing requirements listed under "Materials" above. A certification regarding the compatibility of the sealer with the specified paint system shall also be included.

When rust inhibitors are used, the Contractor shall provide a letter from the coating manufacturer indicating that the inhibitor is compatible with, and will not adversely affect the performance of the coating system.

If the use of a chemical soluble salt remover is proposed by the Contractor, provide a letter from the coating manufacturer indicating that the material will not adversely effect the performance of the coating system.

The paint manufacturer's application and thinning instructions, MSDS and product data sheets shall be provided, with specific attention drawn to storage temperatures, and the temperatures of the material, surface and ambient air at the time of application.

A letter or written instructions from the coating manufacturer shall be provided indicating the length of time that each coat must be protected from cold or inclement weather (e.g., exposure to rain) during its drying period.

- f) Abrasives. Abrasives to be used for abrasive blast cleaning, including MSDS. For expendable abrasives, the Contractor shall provide certification from the abrasive supplier that the abrasive meets the requirements of SSPC-AB1. For steel grit abrasives, the certification shall indicate that the abrasive meets the requirements of SSPC-AB3.
- g) Protective Coverings. Plan for containing or controlling paint debris (droplets, spills, overspray, etc.). Any tarpaulins or protective coverings proposed for use shall be fire retardant. For submittal requirements involving the containment used to remove lead paint, the Contractor shall refer to Special Provision for Containment and Disposal of Lead Paint Cleaning Residues.
- h) Progress Schedule. Progress schedule shall be submitted per Article 108.02 and shall identify all major work items (e.g., installation of rigging/containment, surface preparation, and coating application).

When the Engineer accepts the submittals, the Contractor will receive written notification. The Contractor shall not begin any paint removal work until the Engineer has accepted the submittals. The Contractor shall not construe Engineer acceptance of the submittals to imply approval of any particular method or sequence for conducting the work, or for addressing health and safety concerns. Acceptance of the programs does not relieve the Contractor from the responsibility to conduct the work according to the requirements of Federal, State, or Local regulations and this specification, or to adequately protect the health and safety of all workers involved in the project and any members of the public who may be affected by the project. The Contractor remains solely responsible for the adequacy and completeness of the programs and work practices, and adherence to them.

Contractor Qualifications. Unless indicated otherwise on the contract plans, for non lead abatement projects, the painting Contractor shall possess current SSPC-QP1 certification. Unless indicated otherwise on the plans, for lead abatement projects the Contractor shall also possess current SSPC-QP2 certification. The Contractor shall maintain certified status throughout the duration of the painting work under the contract. The Department reserves the right to accept Contractors documented to be currently enrolled in the SSPC-QP7, Painting Contractor Introductory Program, Category 2, in lieu of the QP certifications noted above.

Quality Control (QC) Inspections. The Contractor shall perform first line, in process QC inspections. The Contractor shall implement the submitted and accepted QC Program to insure that the work accomplished complies with these specifications. The designated Quality Control inspector shall be onsite full time during any operations that affect the quality of the coating system (e.g., surface preparation and chloride remediation, coating mixing and application, and evaluations between coats and upon project completion). The Contractor shall use the IDOT Quality Control Daily Report form supplied by the Engineer to record the results of quality control tests. The completed reports shall be turned into the Engineer before work resumes the following day. The Engineer or designated representative will sign the report. The signature is an acknowledgment that the report has been received, but should not be construed as an agreement that any of the information documented therein is accurate.

Contractor QC inspections shall include, but not be limited to the following:

- Suitability of protective coverings and the means employed to control project debris and paint spills, overspray, etc.
- Ambient conditions
- Surface preparation (solvent cleaning, pressure washing including chalk tests, hand/power tool or abrasive blast cleaning, etc.)
- Chloride remediation
- Coating application (specified materials, mixing, thinning, and wet/dry film thickness)
- Recoat times and cleanliness between coats
- Coating continuity and coverage (freedom from runs, sags, overspray, dryspray, pinholes, shadow-through, skips, misses, etc.)

The personnel managing the Contractor's QC Program shall possess a minimum classification of Society of Protective Coatings (SSPC) BCI certified, National Association of Corrosion Engineers (NACE) Coating Inspector Level 2 - Certified, or shall provide evidence of successful inspection of 3 projects of similar or greater complexity and scope that have been completed in the last 2 years. Copies of the certification and/or experience shall be provided. References for experience shall be provided and shall include the name, address, and telephone number of a contact person employed by the bridge owner.

The personnel performing the QC tests shall be trained in coatings inspection and the use of the testing instruments. Documentation of training shall be provided. The QC personnel shall not perform hands on surface preparation or painting activities. Painters shall perform wet film thickness measurements, with QC personnel conducting random spot checks of the wet film. The Contractor shall not replace the QC personnel assigned to the project without advance notice to the Engineer, and acceptance of the replacement(s), by the Engineer.

The Contractor shall supply all necessary equipment to perform the QC inspections. Equipment shall include the following at a minimum:

- Psychrometer or comparable equipment for the measurement of dew point and relative humidity, together with all necessary weather bureau tables or psychrometric charts.
- Surface temperature thermometer
- SSPC Visual Standards VIS 1, Guide and Reference Photographs for Steel Surfaces Prepared by Dry Abrasive Blast Cleaning; SSPC-VIS 3, Visual Standard for Power and Hand-Tool Cleaned Steel; SSPC-VIS 4, Guide and Reference Photographs for Steel Prepared by Water Jetting, and/or SSPC-VIS 5, Guide and Reference Photographs for Steel Prepared by Wet Abrasive Blast Cleaning, as applicable.
- Commercially available putty knife of a minimum thickness of 40 mils (1mm) and a width between 1 and 3 in. (25 and 75 mm). Note that the putty knife is only required for projects in which the existing coating is being feathered and must be tested with a dull putty knife.
- Testex Press-O-Film Replica Tape and Spring Micrometer
- Bresle Cell Kits or CHLOR*TEST kits for chloride determinations, or equivalent
- Wet Film Thickness Gage
- Blotter paper for compressed air cleanliness checks
- Type 2 Electronic Dry Film Thickness Gage per SSPC - PA2, Measurement of Dry Coating Thickness with magnetic Gages
- Calibration standards for dry film thickness gage
- Light meter for measuring light intensity during paint removal, painting, and inspection activities
- All applicable ASTM and SSPC Standards used for the work (reference list attached)

The instruments shall be calibrated by the Contractor's personnel according to the equipment manufacturer's recommendations and the Contractor's QC Program. All inspection equipment shall be made available to the Engineer for QA observations on an as needed basis.

Hold Point Notification. Specific inspection items throughout this specification are designated as Hold Points. Unless other arrangements are made at the project site, the Contractor shall provide the Engineer with a minimum 4-hour notification before a Hold Point inspection will be reached. If the 4-hour notification is provided and the Work is ready for inspection at that time, the Engineer will conduct the necessary observations. If the Work is not ready at the appointed time, unless other arrangements are made, an additional 4-hour notification is required. Permission to proceed beyond a Hold Point without a QA inspection will be granted solely at the discretion of the Engineer, and only on a case by case basis.

Quality Assurance (QA) Observations. The Engineer will conduct QA observations of any or all phases of the work. The presence or activity of Engineer observations in no way relieves the Contractor of the responsibility to provide all necessary daily QC inspections of his/her own and to comply with all requirements of this Specification.

The Engineer has the right to reject any work that was performed without adequate provision for QA observations.

Inspection Access and Lighting. The Contractor shall facilitate the Engineer's observations as required, including allowing ample time to view the work. The Contractor shall furnish, erect and move scaffolding or other mechanical equipment to permit close observation of all surfaces to be cleaned and painted. This equipment shall be provided during all phases of the work. Examples of acceptable access structures include:

- Mechanical lifting equipment, such as, scissor trucks, hydraulic booms, etc.
- Platforms suspended from the structure comprised of trusses or other stiff supporting members and including rails and kick boards.
- Simple catenary supports are permitted only if independent life lines for attaching a fall arrest system according to Occupational Safety and Health Administration (OSHA) regulations are provided.

When the surface to be inspected is more than 6 ft. (1.8 m) above the ground or water surface, and fall prevention is not provided (e.g., guardrails are not provided), the Contractor shall provide the Engineer with a safety harness and a lifeline according to OSHA regulations. The lifeline and attachment shall not direct the fall into oncoming traffic. The Contractor shall provide a method of attaching the lifeline to the structure independent of the inspection facility or any support of the platform. When the inspection facility (e.g., platform) is more than 2 1/2 ft. (800 mm) above the ground, the Contractor shall provide an approved means of access onto the platform.

The Contractor shall provide artificial lighting in areas both inside and outside the containment where natural light is inadequate, as determined by the Engineer, to allow proper cleaning, inspection, and painting. Illumination for inspection shall be at least 30 foot candles (325 LUX). Illumination for cleaning and painting, including the working platforms, access and entryways shall be at least 20 foot candles (215 LUX). General work area illumination outside the containment shall be employed at the discretion of the Engineer and shall be at least 5 foot candles. The exterior lighting system shall be designed and operated so as to avoid glare that interferes with traffic, workers, and inspection personnel.

Surface Preparation and Painting Equipment. All cleaning and painting equipment shall include gages capable of accurately measuring fluid and air pressures and shall have valves capable of regulating the flow of air, water or paint as recommended by the equipment manufacturer. The equipment shall be maintained in proper working order.

Diesel or gasoline powered equipment shall be positioned or vented in a manner to prevent deposition of combustion contaminants on any part of the structure.

Hand tools, power tools, pressure washing, water jetting, abrasive blast cleaning equipment, brushes, rollers, and spray equipment shall be of suitable size and capacity to perform the work required by this specification. All power tools shall be equipped with vacuums and High Efficiency Particulate Air (HEPA) filtration. Appropriate filters, traps and dryers shall be provided for the compressed air used for abrasive blast cleaning and conventional spray application. Paint pots shall be equipped with air operated continuous mixing devices unless prohibited by the coating manufacturer.

Test Sections. Prior to surface preparation, the Contractor shall prepare a test section(s) on each structure to be painted in a location(s) which the Engineer considers to be representative of the existing surface condition and steel type for the structure as a whole. More than one test section may be needed to represent the various design configurations of the structure. The purpose of the test section(s) is to demonstrate the use of the tools and degree of cleaning required (cleanliness and profile) for each method of surface preparation that will be used on the project. Each test section shall be approximately 10 sq. ft. (0.93 sq m). The test section(s) shall be prepared using the same equipment, materials and procedures as the production operations. The Contractor shall prepare the test section(s) to the specified level of cleaning according to the appropriate SSPC visual standards, modified as necessary to comply with the requirements of this specification. The written requirements of the specification prevail in the event of a conflict with the SSPC visual standards. Only after the test section(s) have been approved shall the Contractor precede with surface preparation operations. Additional compensation will not be allowed the Contractor for preparation of the test section(s).

For the production cleaning operations, the specifications and written definitions, the test section(s), and the SSPC visual standards shall be used in that order for determining compliance with the contractual requirements.

Protective Coverings and Damage. All portions of the structure that could be damaged by the surface preparation and painting operations (e.g., utilities), including any sound paint that is allowed to remain according to the contract documents, shall be protected by covering or shielding. Tarpaulins drop cloths, or other approved materials shall be employed. The Contractor shall comply with the provisions of the Illinois Environmental Protection Act. Paint drips, spills, and overspray are not permitted to escape into the air or onto any other surfaces or surrounding property not intended to be painted. Containment shall be used to control paint drips, spills, and overspray, and shall be dropped and all equipment secured when sustained wind speeds of 40 mph (64 kph) or greater occur, unless the containment design necessitates action at lower wind speeds. The contractor shall evaluate project-specific conditions to determine the specific type and extent of containment needed to control the paint emissions and shall submit a plan for containing or controlling paint debris (droplets, spills, overspray, etc.) to the Engineer for acceptance prior to starting the work. Acceptance by the Engineer shall not relieve the Contractor of their ultimate responsibility for controlling paint debris from escaping the work zone.

When the protective coverings need to be attached to the structure, they shall be attached by bolting, clamping, or similar means. Welding or drilling into the structure is prohibited unless approved by the Engineer in writing. When removing coatings containing lead the containment and disposal of the residues shall be as specified in the Special Provision for Containment and Disposal of Lead Paint Cleaning Residues contained elsewhere in this Contract. When removing coatings not containing lead the containment and disposal of the residues shall be as specified in the Special Provision for Containment and Disposal of Non-Lead Paint Cleaning Residues contained elsewhere in this Contract.

The Contractor shall be responsible for any damage caused to persons, vehicles, or property, except as indemnified by the Response Action Contractor Indemnification Act. Whenever the intended purposes of the controls or protective devices used by the Contractor are not being accomplished, as determined by the Engineer, work shall be immediately suspended until corrections are made. Damage to vehicles or property shall be repaired by the Contractor at the Contractor's expense. Painted surfaces damaged by any Contractor's operation shall be repaired, removed and/or repainted, as directed by the Engineer, at the Contractor's expense.

Weather Conditions. Surfaces to be painted after cleaning shall remain free of moisture and other contaminants. The Contractor shall control his/her operations to insure that dust, dirt, or moisture do not come in contact with surfaces cleaned or painted that day.

- a) The surface temperature shall be at least 5°F (3°C) above the dew point during final surface preparation operations. The manufacturers' published literature shall be followed for specific temperature, dew point, and humidity restrictions during the application of each coat.
- b) If the Contractor proposes to control the weather conditions inside containment, proposed methods and equipment for heating and/or dehumidification shall be included in the work plans for the Engineer's consideration. Any heating/dehumidification proposals accepted by the Engineer shall be implemented at no additional cost to the department.
- c) Cleaning and painting shall be done between April 15 and October 31 unless authorized otherwise by the Engineer in writing.

The Contractor shall monitor temperature, dew point, and relative humidity every 4 hours during surface preparation and coating application in the specific areas where the work is being performed. The frequency of monitoring shall increase if weather conditions are changing. If the weather conditions after application and during drying are forecast to be outside the acceptable limits established by the coating manufacturer, coating application shall not proceed. If the weather conditions are forecast to be borderline relative to the limits established by the manufacturer, monitoring shall continue at a minimum of 4-hour intervals throughout the drying period. The Engineer has the right to reject any work that was performed, or drying that took place, under unfavorable weather conditions. Rejected work shall be removed, recleaned, and repainted at the Contractor's expense.

Compressed Air Cleanliness. Prior to using compressed air for abrasive blast cleaning, blowing down the surfaces, and painting with conventional spray, the Contractor shall verify that the compressed air is free of moisture and oil contamination according to the requirements of ASTM D 4285. The tests shall be conducted at least one time each shift for each compressor system in operation. If air contamination is evident, the Contractor shall change filters, clean traps, add moisture separators or filters, or make other adjustments as necessary to achieve clean, dry air. The Contractor shall also examine the work performed since the last acceptable test for evidence of defects or contamination caused by the compressed air. Effected work shall be repaired at the Contractor's expense.

Low Pressure Water Cleaning and Solvent Cleaning (HOLD POINT). The Contractor shall notify the Engineer 24 hours in advance of beginning surface preparation operations.

- a) Water Cleaning of Lead Containing Coatings Prior to Overcoating. Prior to initiating any mechanical cleaning such as hand/power tool cleaning on surfaces that are painted with lead, all surfaces to be prepared and painted, and the tops of pier and abutment caps shall be washed. Washing is not required if the surfaces will be prepared by water jetting.

Washing shall involve the use of potable water at a minimum of 1000 psi (7 MPa) and less than 5000 psi (34 MPa) according to "Low Pressure Water Cleaning" of SSPC-SP12. Paint spray equipment shall not be used to perform the water cleaning. The cleaning shall be performed in such a manner as to remove dust, dirt, chalk, insect and animal nests, bird droppings, loose paint and other foreign matter prior to solvent cleaning. The water, debris, and any loose paint removed by water cleaning shall be collected for proper disposal. The washing shall be completed no more than 2 weeks prior to surface preparation.

If detergents or other additives are added to the water, the detergents/additives shall be included in the submittals and not used until accepted by the Engineer. When detergents or additives are used, the surface shall be rinsed with potable water before the detergent water dries.

After washing has been accepted by the Engineer, all traces of asphaltic cement, oil, grease, diesel fuel deposits, and other soluble contaminants which remain on the steel surfaces to be painted shall be removed by solvent cleaning according to SSPC – SP1, supplemented with scraping (e.g., to remove large deposits of asphaltic cement) as required. The solvent(s) used for cleaning shall be compatible with the existing coating system. The Contractor shall identify the proposed solvent(s) in the submittals. If the existing coating is softened, wrinkled, or shows other signs of attack from the solvents, the Contractor shall immediately discontinue their use. The name and composition of replacement solvents, together with MSDS, shall be submitted for Engineer acceptance prior to use.

Under no circumstances shall subsequent hand/power tool cleaning be performed in areas containing surface contaminants or in areas where the Engineer has not accepted the washing and solvent cleaning. Surfaces prepared by hand/power tool cleaning without approval of the washing and solvent cleaning may be rejected by the Engineer. Rejected surfaces shall be relearned with both solvent and the specified mechanical means at the Contractor's expense.

After all washing and mechanical cleaning are completed; representative areas of the existing coating shall be tested to verify that the surface is free of chalk and other loose surface debris or foreign matter. The testing shall be performed according to ASTM D4214. Cleaning shall continue until a chalk rating of 6 or better is achieved in every case.

- b) Water Cleaning of Non-Lead Coatings Prior to Over coating. Thoroughly clean the surfaces according to the steps defined above for "Water Cleaning of Lead Containing Coatings Prior to Over coating," except that the wash water does not need to be collected, and if the shop primer is inorganic zinc, the chalk rating does not apply. All other provisions are applicable.
- c) Water Cleaning/Debris Removal Prior to Total Coating Removal. When total coating removal is specified, water cleaning of the surface prior to coating removal is not required by this specification and is at the option of the Contractor. If the Contractor chooses to use water cleaning, and the existing coating contains lead, all water and debris shall be collected for proper disposal.

Whether or not the surfaces are pre-cleaned using water, the tops of the pier caps and abutments shall be cleaned free of dirt, paint chips, insect and animal nests, bird droppings and other foreign matter and the debris collected for proper disposal.

Prior to mechanical cleaning, oil, grease, and other soluble contaminants on bare steel or rusted surfaces shall be removed by solvent cleaning according to SSPC-SP1.

- d) Water Cleaning Between Coats. When foreign matter has accumulated on a newly applied coat, washing shall be performed prior to the application of subsequent coats. The water does not need to be collected unless it contacts existing lead containing coatings.

Laminar and Stratified Rust. All laminar and stratified rust that has formed on the existing steel surfaces shall be removed. Pack rust formed along the perimeter of mating surfaces of connected plates or shapes of structural steel shall be removed to the extent feasible without mechanically detaching the mating surface. Any pack rust remaining after cleaning the mating surfaces shall be tight and intact when examined using a dull putty knife. The tools used to remove these corrosion products shall be identified in the submittals and accepted by the Engineer. If the surface preparation or removal of rust results in nicks or gouges, the work shall be suspended, and the damaged areas repaired to the satisfaction of the Engineer, at the Contractor's expense. The Contractor shall also demonstrate that he/she has made the necessary adjustments to prevent a reoccurrence of the damage prior to resuming work.

Surface Preparation (HOLD POINT). One or more of the following methods of surface preparation shall be used as specified on the plans. When a method of surface preparation is specified, it applies to the entire surface, including areas that may be concealed by the containment connection points. In each case, as part of the surface preparation process, soluble salts shall be remediated as specified under "Soluble Salt Remediation". The Contractor shall also note that the surface of the steel beneath the existing coating system may contain corrosion and/or mill scale. Removal of said corrosion and/or mill scale, when specified, shall be considered included in this work and no extra compensation will be allowed.

When a particular cleaning method is specified for use in distinct zones on the bridge, the cleaning shall extend into the existing surrounding paint until a sound border is achieved. The edge of the existing paint is considered to be sound and intact if it can not be lifted by probing the edge with a dull putty knife. The sound paint shall be feathered for a minimum of 1 1/2 in. (40 mm) to achieve a smooth transition between the prepared steel and the existing coatings. Sanders with vacuum attachments, which have been approved by the Engineer, shall be used as necessary to accomplish the feathering.

- a) Limited Access Areas: A best effort with the specified methods of cleaning shall be performed in limited access areas such as the backsides of rivets inside built up box members. The equipment being used for the majority of the cleaning may need to be supplemented with other commercially available equipment, such as angle nozzles, to properly clean the limited access areas. The acceptability of the best effort cleaning in these areas is at the sole discretion of the Engineer.
- b) Near White Metal Blast Cleaning: This surface preparation shall be accomplished according to the requirements of Near White Metal Blast Cleaning SSPC-SP 10. Unless otherwise specified in the contract, the designated surfaces shall be prepared by dry abrasive blast cleaning, wet abrasive blast cleaning, or water jetting with abrasive injection. A Near White Metal Blast Cleaned surface, when viewed without magnification, shall be free of all visible oil, grease, dirt, dust, mill scale, rust, paint, oxides, corrosion products, and other foreign matter, except for staining.

Random staining shall be limited to no more than 5 percent of each 9 sq. in. (58 sq. cm) of surface area and may consist of light shadows, slight streaks, or minor discoloration caused by stains of rust, stains of mill scale, or stains of previously applied paint. With the exception of crevices as defined below, surface discoloration is considered to be a residue that must be removed, rather than a stain, if it possesses enough mass or thickness that it can be removed as a powder or in chips when scraped with a pocketknife.

A surface profile shall be created on the steel as defined later under "Surface Profile."

At the discretion of the Engineer, after a best effort cleaning, slight traces of existing coating may be permitted to remain within crevices such as those created between rivets, bolts, and plates, and the underlying steel. When traces of coating are permitted to remain, the coating shall be tightly bonded when examined by probing with a dull putty knife. The traces of coating shall be confined to the bottom portion of the crevices only, and shall not extend onto the surrounding steel or plate or onto the outer surface of the rivets or bolts. Pitted steel is excluded from exemption considerations and shall be cleaned according to SSPC-SP10.

If hackles or slivers are visible on the steel surface after cleaning, the Contractor shall remove them by grinding followed by reblast cleaning. At the discretion of the Engineer, the use of power tools to clean the localized areas after grinding, and to establish a surface profile acceptable to the coating manufacturer, can be used in lieu of blast cleaning.

If the surfaces are prepared using wet abrasive methods, attention shall be paid to tightly configured areas to assure that the preparation is thorough. After surface preparation is completed, the surfaces, surrounding steel, and containment materials/scaffolding shall be rinsed to remove abrasive dust and debris. Potable water shall be used for all operations. An inhibitor may be added to the supply water and/or rinse water to prevent flash rusting. If a rust inhibitor is proposed, the Contractor shall provide a sample of the proposed inhibitor together with a letter from the coating manufacturer indicating that the inhibitor is suitable for use with their products. The surfaces shall be allowed to completely dry before the application of any coating.

- c) Commercial Grade Power Tool Cleaning: This surface preparation shall be accomplished according to the requirements of Commercial Grade Power Tool Cleaning, SSPC-SP15. The designated surfaces shall be completely cleaned with power tools. A Commercial Grade Power Tool Cleaned surface, when viewed without magnification, is free of all visible oil, grease, dirt, rust, coating, oxides, mill scale, corrosion products, and other foreign matter, except for staining. In previously pitted areas, slight residues of rust and paint may also be left in the bottoms of pits.

Random staining shall be limited to no more than 33 percent of each 9 sq. in. (58 sq. cm) of surface area. Allowable staining may consist of light shadows, slight streaks, or minor discoloration caused by stains of rust, stains of mill scale, or stains of previously applied paint. Surface discoloration is considered to be a residue that must be removed, rather than a stain, if it possesses enough mass or thickness that it can be removed as a powder or in chips when scraped with a pocketknife.

A surface profile shall be created on the steel as defined later under "Surface Profile."

At the Contractor's option, Near White Metal Blast Cleaning may be substituted for Power Tool Cleaning – Commercial Grade, as long as containment systems appropriate for abrasive blast cleaning are utilized and there is no additional cost to the Department.

- d) Power Tool Cleaning – Modified SP3: This surface preparation shall be accomplished according to the requirements of SSPC-SP3, Power Tool Cleaning except as modified as follows. The designated surfaces shall be cleaned with power tools. A power tool cleaned surface shall be free of all loose rust, loose mill scale, loose and peeling paint, and loose rust that is bleeding through and/or penetrating the coating. All locations of visible corrosion and rust bleed, exposed or lifting mill scale, and lifting or loose paint shall be prepared using the power tools.

Upon completion of the cleaning, rust, rust bleed, mill scale and surrounding paint are permitted to remain if they cannot be lifted using a dull putty knife.

Power Tool Cleaning of Shop Primed Steel. When steel coated with only a prime coat of inorganic or organic zinc is specified to be cleaned, this work shall be accomplished as follows. After cleaning the surface as specified under "Water Cleaning of Non-Lead Coatings Prior to Over coating," damaged and rusted areas shall be spot cleaned according Power Tool Cleaning -Modified SSPC-SP3. The edges of the coating surrounding the spot repairs shall be feathered.

Abrasives. Unless otherwise specified in the contract, when abrasive blast cleaning is specified, it shall be performed using either expendable abrasives (other than silica sand) or recyclable steel grit abrasives. Expendable abrasives shall be used one time and disposed of. Abrasive suppliers shall certify that the expendable abrasives meet the requirements of SSPC-AB1 and that recyclable steel grit abrasives meet AB3. On a daily basis, the Contractor shall verify that recycled abrasives are free of oil contamination by conducting oil content tests according to SSPC-AB2.

All surfaces prepared with abrasives not meeting the SSPC-AB1, AB2, or AB3 requirements, as applicable, shall be solvent cleaned or low pressure water cleaned as directed by the Engineer, and reblast cleaned at the Contractor's expense.

Surface Profile (HOLD POINT). The abrasives used for blast cleaning shall have a gradation such that the abrasive will produce a uniform surface profile of 1.5 to 4.5 mils (38 to 114 microns). If the profile requirements of the coating manufacturer are more restrictive, advise the Engineer and comply with the more restrictive requirements. For recycled abrasives, an appropriate operating mix shall be maintained in order to control the profile within these limits.

The surface profile for the Power Tool Cleaning - Commercial Grade shall be within the range specified by the coating manufacturer, but not less than 2.0 mils (50 microns).

The surface profile produced by the Contractor's surface preparation procedures shall be determined by replica tape and spring micrometer at the beginning of the work, and each day that surface preparation is performed. Areas having unacceptable measurements shall be further tested to determine the limits of the deficient area. The replica tape shall be attached to the daily report.

When unacceptable profiles are produced, work shall be suspended. The Contractor shall submit a plan for the necessary adjustments to insure that the correct surface profile is achieved on all surfaces. The Contractor shall not resume work until the new profile is verified by the QA observations, and the Engineer confirms, in writing, that the profile is acceptable.

Soluble Salt Remediation (HOLD POINT). The Contractor shall implement surface preparation procedures and processes that will remove chloride from the surfaces. Surfaces that may be contaminated with chloride include, but are not limited to, expansion joints and all areas that are subject to roadway splash or run off such as fascia beams and stringers.

Methods of chloride removal may include, but are not limited to, steam cleaning or pressure washing with or without the addition of a chemical soluble salt remover as approved by the coating manufacturer, and scrubbing before or after initial paint removal. The Contractor may also elect to clean the steel and allow it to rust overnight followed by recleaning, or by utilizing blends of fine and coarse abrasives during blast cleaning, wet abrasive/water jetting methods of preparation, or combinations of the above. If steam or water cleaning methods of chloride removal are utilized over surfaces where the coating has been completely removed, and the water does not contact any lead containing coatings, the water does not have to be collected. The Contractor shall provide the proposed procedures for chloride remediation in the Surface Preparation/Painting Plan.

Upon completion of the chloride remediation steps, the Contractor shall use cell methods of field chloride extraction and test procedures (e.g., silver dichromate) accepted by the Engineer, to test representative surfaces that were previously rusted (e.g., pitted steel) for the presence of remaining chlorides. Remaining chloride levels shall be no greater than $7\mu\text{g}/\text{sq cm}$ as read directly from the surface without any multiplier applied to the results. The testing must be performed, and the results must be acceptable, prior to painting each day.

A minimum of 5 tests per 1000 sq. ft. (93 sq m) or fraction thereof completed in a given day, shall be conducted at project start up. If results greater than $7\mu\text{g}/\text{sq cm}$ are detected, the surfaces shall be recleaned and retested at the same frequency. If acceptable results are achieved on three consecutive days in which testing is conducted, the test frequency may be reduced to 1 test per 1000 sq. ft. (93 sq. m) prepared each day provided the chloride remediation process remains unchanged. If unacceptable results are encountered, or the methods of chloride remediation are changed, the Contractor shall resume testing at a frequency of 5 tests per 1000 sq. ft. (93 sq. m).

Following successful chloride testing the chloride test areas shall be cleaned. Commercial Grade Power Tool Cleaning can be used to clean the test locations when the specified degree of cleaning is SSPC-SP10.

Surface Condition Prior to Painting (HOLD POINT). Prepared surfaces, shall meet the requirements of the respective degrees of cleaning immediately prior to painting, and shall be painted before rusting appears on the surface. If rust appears or bare steel remains unpainted for more than 12 hours, the affected area shall be prepared again at the expense of the Contractor.

All loose paint and surface preparation cleaning residue on bridge steel surfaces, scaffolding and platforms, containment materials, and tops of abutments and pier caps shall be removed prior to painting. When lead paint is being disturbed, cleaning shall be accomplished by HEPA vacuuming unless it is conducted within a containment that is designed with a ventilation system capable of collecting the airborne dust and debris created by sweeping and blowing with compressed air.

The quality of surface preparation and cleaning of surface dust and debris must be accepted by the Engineer prior to painting. The Engineer has the right to reject any work that was performed without adequate provision for QA observations to accept the degree of cleaning. Rejected coating work shall be removed and replaced at the Contractor's expense.

General Paint Requirements. Paint storage, mixing, and application shall be accomplished according to these specifications and as specified in the paint manufacturer's written instructions and product data sheets for the paint system used. In the event of a conflict between these specifications and the coating manufacturers' instructions and data sheets, the Contractor shall advise the Engineer and comply with the Engineer's written resolution. Until a resolution is provided, the most restrictive conditions shall apply.

Unless noted otherwise, If a new concrete deck or repair to an existing deck is required, painting shall be done after the deck is placed and the forms have been removed.

- a) **Paint Storage and Mixing.** All Paint shall be stored according to the manufacturer's published instructions, including handling, temperatures, and warming as required prior to mixing. All coatings shall be supplied in sealed containers bearing the manufacturers name, product designation, batch number and mixing/thinning instructions. Leaking containers shall not be used.

Mixing shall be according to the manufacturer's instructions. Thinning shall be performed using thinner provided by the manufacturer, and only to the extent allowed by the manufacturer's written instructions. In no case shall thinning be permitted that would cause the coating to exceed the local Volatile Organic Compound (VOC) emission restrictions. For multiple component paints, only complete kits shall be mixed and used. Partial mixing is not allowed.

The ingredients in the containers of paint shall be thoroughly mixed by mechanical power mixers according to the manufacturer's instructions, in the original containers before use or mixing with other containers of paint. The paint shall be mixed in a manner that will break up all lumps, completely disperse pigment and result in a uniform composition. Paint shall be carefully examined after mixing for uniformity and to verify that no unmixed pigment remains on the bottom of the container. Excessive skinning or partial hardening due to improper or prolonged storage will be cause for rejection of the paint, even though it may have been previously inspected and accepted.

Multiple component coatings shall be discarded after the expiration of the pot life. Single component paint shall not remain in spray pots, painters buckets, etc. overnight. It shall be stored in a covered container and remixed before use.

The Engineer reserves the right to sample field paint (individual components and/or the mixed material) and have it analyzed. If the paint does not meet the product requirements due to excessive thinning or because of other field problems, the coating shall be removed from that section of the structure and replaced as directed by the Engineer.

- b) **Application Methods.** Unless prohibited by the coating manufacturer's written instructions, paint may be applied by spray methods, rollers, or brushes. If applied with conventional or airless spray methods, paint shall be applied in a uniform layer with overlapping at the edges of the spray pattern.

The painters shall monitor the wet film thickness of each coat during application. The wet film thickness shall be calculated based on the solids by volume of the material and the amount of thinner added. When the new coating is applied over an existing system, routine QC inspections of the wet film thickness shall be performed in addition to the painter's checks in order to establish that a proper film build is being applied.

When brushes or rollers are used to apply the coating, additional applications may be required to achieve the specified thickness per layer.

- c) Painting Shop Primed Steel. After cleaning, rusted and damaged areas shall be touched up using the same primer specified for painting the existing structure. The intermediate and finish coats specified for painting the existing structure shall be applied to the steel. When inorganic zinc has been used as the shop primer, a mist coat of the intermediate coat shall be applied first in order to prevent pinholing and bubbling.
- d) Recoating and Film Continuity (HOLD POINT for each coat). Paint shall be considered dry for recoating according to the time/temperature/humidity criteria provided in the manufacturer's instructions and when an additional coat can be applied without the development of film irregularities; such as lifting, wrinkling, or loss of adhesion of the under coat. If surfaces are contaminated, washing shall be accomplished prior to intermediate and final coats. Wash water does not have to be collected unless the water contacts existing lead containing coatings.

Painting shall be done in a neat and workmanlike manner. Each coat of paint shall be applied as a continuous film of uniform thickness free of defects including, but not limited to, runs, sags, overspray, dryspray, pinholes, voids, skips, misses, and shadow-through. Defects such as runs and sags shall be brushed out immediately during application.

Paint Systems. The paint system(s) from the list below shall be applied as specified.

The paint manufacturer's relative humidity, dew point, and material, surface, and ambient temperature restrictions shall be provided with the submittals and shall be strictly followed. Written recommendations from the paint manufacturer for the length of time each coat must be protected from cold or inclement weather (e.g., exposure to rain), during the drying period shall be included in the submittals. Upon acceptance by the Engineer, these times shall be used to govern the duration that protection must be maintained during drying.

Where stripe coats are indicated, the Contractor shall apply an additional coat to edges, rivets, bolts, crevices, welds, and similar surface irregularities. The stripe coat shall be applied by brush and/or spray to thoroughly work the coating into or on the irregular surfaces, and shall extend onto the surrounding steel a minimum of 1 in. (25 mm) in all directions. The purpose of the stripe coat is to build additional thickness and to assure complete coverage of these areas.

The stripe coat may be applied as part of the application of the full coat unless prohibited by the coating manufacturer. If applied as part of the application process of the full coat, the stripe coat shall be allowed to dry for a minimum of 10 minutes in order to allow Contractor QC personnel to verify that the coat was applied. If a wet-on-wet stripe coat is prohibited by the coating manufacturer or brush or roller application of the full coat pulls the underlying stripe coat, the stripe coat shall dry according to the manufacturers' recommended drying times prior to the application of the full coat. In the case of the prime coat, the full coat can also be applied first to protect the steel, followed by the stripe coat after the full coat has dried.

- a) System 1 – OZ/E/U – for Bare Steel: System 1 shall consist of the application of a full coat of organic (epoxy) zinc-rich primer, a full intermediate coat of epoxy, and a full finish coat of aliphatic urethane. Stripe coats of the prime and finish coats shall be applied. The film thicknesses of the full coats shall be as follows, measured according to SSPC-PA2:

- One full coat of organic zinc-rich primer between 3.5 and 5.0 mils (90 and 125 microns) dry film thickness. The prime coat shall be tinted to a color that contrasts with the steel surface.
- One full intermediate coat of epoxy between 3.0 and 6.0 mils (75 and 150 microns) dry film thickness. The intermediate coat shall be a contrasting color to both the first coat and finish coat.
- One full finish coat of aliphatic urethane between 2.5 and 4.0 mils (65 and 100 microns) dry film thickness. Finish coat color shall be according to contract plans.

The total dry film thickness for this system, exclusive of areas receiving the stripe coats, shall be between 9.0 and 15.0 mils (225 and 375 microns).

- b) System 2 – PS/EM/U – for Over coating an Existing System: System 2 shall consist of the application of a full coat of epoxy penetrating sealer, a spot intermediate coat of aluminum epoxy mastic and a stripe and full finish coat of aliphatic urethane.

A full coat of epoxy penetrating sealer shall be applied to all surfaces following surface preparation. A spot intermediate coat shall consist of the application of one coat of the aluminum epoxy mastic on all areas where rust is evident and areas where the old paint has been removed, feathered and/or damaged prior to, during or after the cleaning and surface preparation operations. After the spot intermediate, a stripe coat and full finish coat of aliphatic urethane shall be applied. The film thicknesses shall be as follows, measured according to SSPC-PA2:

- One full coat of epoxy penetrating sealer between 1.0 and 2.0 mils (25 and 50 microns) dry film thickness.
- One spot coat of aluminum epoxy mastic between 5.0 and 7.0 mils (125 and 175 microns) dry film thickness. The color shall contrast with the finish coat.
- One full finish coat of aliphatic urethane between 2.5 and 4.0 mils (65 and 100 microns) dry film thickness. Finish coat color shall be according to contract plans.

The total dry film thickness for this system, exclusive of the stripe coat, shall be between 8.5 and 13.0 mils (215 and 325 microns). The existing coating thickness to remain under the overcoat must be verified in order to obtain accurate total dry film thickness measurements.

- c) System 3 – EM/EM/AC – for Bare Steel: System 3 shall consist of the application of two full coats of aluminum epoxy mastic and a full finish coat of waterborne acrylic. Stripe coats for first coat of epoxy mastic and the finish coat shall be applied. The film thicknesses of the full coats shall be as follows, measured according to SSPC-PA2:

- One full coat of aluminum epoxy mastic between 5.0 and 7.0 mils (125 and 175 microns) dry film thickness. The first coat of aluminum epoxy mastic shall be tinted a contrasting color with the blast cleaned surface and the second coat.

- One full intermediate coat of aluminum epoxy mastic between 5.0 and 7.0 mils (125 and 175 microns) dry film thickness. The intermediate coat shall be a contrasting color to the first coat and the finish coat.
- A full finish coat of waterborne acrylic between 2.0 and 4.0 mils (50 and 100 microns) dry film thickness. Finish coat color shall be according to contract plans.

The total dry film thickness for this system, exclusive of areas receiving the stripe coats, shall be between 12.0 and 18.0 mils (360 and 450 microns).

- d) System 4 – PS/EM/AC – for Overcoating an Existing System: System 4 shall consist of the application of a full coat of epoxy penetrating sealer, a spot intermediate coat of aluminum epoxy mastic and a stripe and full finish coat of waterborne acrylic.

A full coat of epoxy penetrating sealer shall be applied to all surfaces following surface preparation. A spot intermediate coat shall consist of the application of one coat of the aluminum epoxy mastic on all areas where rust is evident and areas where the old paint has been removed, feathered and/or damaged prior to, during or after the cleaning and surface preparation operations. After the spot intermediate, a stripe coat and full finish coat of waterborne acrylic shall be applied. The film thicknesses shall be as follows, measured according to SSPC-PA2:

- One full coat of epoxy penetrating sealer between 1.0 and 2.0 mils (25 and 50 microns) dry film thickness.
- One spot coat of aluminum epoxy mastic between 5.0 and 7.0 mils (125 and 175 microns) dry film thickness. The color shall contrast with the finish coat.
- One full finish coat of waterborne acrylic between 2.0 and 4.0 mils (50 and 100 microns) dry film thickness. Finish coat color shall be according to contract plans.

The total dry film thickness for this system, exclusive of the stripe coat, shall be between 8.0 and 13.0 mils (200 and 325 microns). The existing coating thickness to remain under the overcoat must be verified in order to obtain accurate total dry film thickness measurements.

- e) System 5 – MCU – for Bare Steel: System 5 shall consist of the application of a full coat of moisture cure urethane (MCU) zinc primer, a full coat of MCU intermediate, and a full coat of MCU finish. Stripe coats of the prime and finish coats shall be applied. The contractor shall comply with the manufacturer's requirements for drying times between the application of the stripe coats and the full coats. The film thicknesses of the full coats shall be as follows, measured according to SSPC-PA2:

- One full coat of MCU zinc primer between 3.0 and 5.0 mils (75 and 125 microns) dry film thickness. The prime coat shall be tinted to a color that contrasts with the steel surface.

- One full MCU intermediate coat between 3.0 and 4.0 mils (75 and 100 microns) dry film thickness. The intermediate coat shall be a contrasting color to both the first coat and finish coat.
- One full MCU finish coat between 2.0 and 4.0 mils (50 and 100 microns) dry film thickness. Finish coat color shall be according to contract plans.

The total dry film thickness for this system, exclusive of areas receiving the stripe coats, shall be between 8.0 and 13.0 mils (200 and 325 microns).

- f) System 6 – MCU – for Over coating an Existing System: System 6 shall consist of the application of a full coat of moisture cure urethane (MCU) penetrating sealer, a spot coat of MCU intermediate, and a stripe and full coat of MCU finish.

A full coat of MCU penetrating sealer shall be applied to all surfaces following surface preparation. A spot intermediate coat shall consist of the application of one coat of MCU intermediate on all areas where rust is evident and areas where the old paint has been removed, feathered and/or damaged prior to, during or after the cleaning and surface preparation operations. After the spot intermediate, a stripe coat and full coat of MCU finish shall be applied. The contractor shall comply with the manufacturer's requirements for drying time between the application of the stripe coat and the full finish coat. The film thicknesses shall be as follows, measured according to SSPC-PA2:

- One full coat of MCU sealer between 1.0 and 2.0 mils (25 and 50 microns) dry film thickness.
- One full MCU intermediate coat between 3.0 and 4.0 mils (75 and 100 microns) dry film thickness. The color shall contrast with the finish coat.
- One full MCU finish coat 2.0 and 4.0 mils (50 and 100 microns) dry film thickness. Finish coat color shall be according to contract plans.

The total dry film thickness for this system, exclusive of areas receiving the stripe coats, shall be between 6.0 and 10.0 mils (150 and 250 microns). The existing coating thickness to remain under the overcoat must be verified in order to obtain accurate total dry film thickness measurements.

Repair of Damage to New Coating System and Areas Concealed by Containment. The Contractor shall repair all damage to the newly installed coating system and areas concealed by the containment/protective covering attachment points, at no cost to the Department. If the damage extends to the substrate and the original preparation involved abrasive blast cleaning, the damaged areas shall be prepared to Power Tool Cleaning - Commercial Grade. If the original preparation was other than blast cleaning or the damage does not extend to the substrate, the loose, fractured paint shall be cleaned to Power Tool Cleaning – Modified SP3.

The surrounding coating at each repair location shall be feathered for a minimum distance of 1 1/2 in. (40 mm) to achieve a smooth transition between the prepared areas and the existing coating.

If the bare steel is exposed, all coats shall be applied to the prepared area. If only the intermediate and finish coats are damaged, the intermediate and finish shall be applied. If only the finish coat is damaged, the finish shall be applied.

Special Instructions.

- a) At the completion of the work, the Contractor shall stencil the painting date and the paint code on the bridge. The letters shall be capitals, not less than 2 in. (50 mm) and not more than 3 in. (75 mm) in height.

The stencil shall contain the following wording "PAINTED BY (insert the name of the Contractor)" and shall show the month and year in which the painting was completed, followed by the appropriate code for the coating material applied, all stenciled on successive lines:

CODE U (for field applied System 3 or System 4).

CODE Z (for field applied System 1 or System 2).

CODE AA (for field applied System 5 or System 6).

This information shall be stenciled on the cover plate of a truss end post near the top of the railing, or on the outside face of an outside stringer near one end of the bridge, or at some equally visible surface near the end of the bridge, as designated by the Engineer.

- b) All surfaces painted inadvertently shall be cleaned immediately.

It is understood and agreed that the cost of all work outlined above, unless otherwise specified, has been included in the bid, and no extra compensation will be allowed.

Basis of Payment. This work shall be paid for at the contract Lump Sum price for CLEANING AND PAINTING STEEL BRIDGE, at the designated location, or for CLEANING AND PAINTING the structure or portions thereof described. Payment will not be authorized until all requirements for surface preparation and painting have been fulfilled as described in this specification, including the preparation and submittal of all QC documentation. Payment will also not be authorized for non-conforming work until the discrepancy is resolved in writing.

Appendix 1 – Reference List

The Contractor shall maintain the following regulations and references on site for the duration of the project:

- Illinois Environmental Protection Act
- ASTM D 4214, Standard Test Method for Evaluating Degree of Chalking of Exterior Paint Films
- ASTM D 4285, Standard Test Method for Indicating Oil or Water in Compressed Air
- SSPC-AB 1, Mineral and Slag Abrasives
- SSPC-AB 2, Specification for Cleanliness of Recycled Ferrous Metallic Abrasives
- SSPC-AB 3, Newly Manufactured or Re-Manufactured Steel Abrasives
- SSPC-PA 2, Measurement of Dry Coating Thickness with Magnetic Gages
- SSPC-QP 1, Standard Procedure for Evaluating Painting Contractors (Field Application to Complex Structures)
- SSPC-QP 2, Standard Procedure for Evaluating the Qualifications of Painting Contractors to Remove Hazardous Paint
- SSPC-SP 1, Solvent Cleaning
- SSPC-SP 3, Power Tool Cleaning
- SSPC-SP 10/NACE No. 2, Near White Metal Blast Cleaning
- SSPC-SP 12/NACE No. 5, Surface Preparation and Cleaning of Metals by Waterjetting Prior to Recoating
- SSPC-SP15, Commercial Grade Power Tool Cleaning
- SSPC-VIS 1, Guide and Reference Photographs for Steel Surfaces Prepared by Dry Abrasive Blast Cleaning
- SSPC-VIS 3, Visual Standard for Power- and Hand-Tool Cleaned Steel
- SSPC-VIS 4, Guide and Reference Photographs for Steel Cleaned by Water Jetting
- SSPC-VIS 5, Guide and Reference Photographs for Steel Prepared by Wet Abrasive Blast Cleaning
- The paint manufacturer's application instructions, MSDS and product data sheets

CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES

Effective: October 2, 2001

Revised: April 30, 2010

Description. This work shall consist of the containment, collection, temporary storage, transportation and disposal of waste from lead paint removal projects. Waste requiring containment and control includes, but is not limited to, old paint, spent abrasives, corrosion products, mill scale, dirt, dust, grease, oil, salts, and water used for cleaning the surface of existing lead coatings prior to over coating.

General. The existing coatings contain lead and may also contain other toxic metals. This specification provides the requirements for containment and for the protection of the public, and the environment from exposure to harmful levels of toxic metals that may be present in the paint being removed or repaired. The Contractor shall take reasonable and appropriate precautions to protect the public from the inhalation or ingestion of dust or debris from the operations, and is responsible for the clean-up of all spills of waste at no additional cost to the Department.

The Contractor shall comply with the requirements of this Specification and all applicable Federal, State, and Local laws, codes, and regulations, including, but not limited to the regulations of the United States Environmental Protection Agency (USEPA), Occupational Safety and Health Administration (OSHA), and Illinois Environmental Protection Agency (IEPA). The Contractor shall comply with all applicable regulations even if the regulation is not specifically referenced herein. If a Federal, State, or Local regulation is more restrictive than the requirements of this Specification, the more restrictive requirements shall prevail.

Submittals. The Contractor shall submit for Engineer review and acceptance, the following drawings and plans for accomplishing the work. The submittals shall be provided within 30 days of execution of the contract unless given written permission by the Engineer to submit them at a later date. Work cannot proceed until the submittals are accepted by the Engineer. Details for each of the plans are presented within the body of this specification. The Contractor shall also maintain on site, copies of the standards and regulations referenced herein (list provided in appendix 1).

- a) Containment Plans. The containment plans shall include drawings, equipment specifications, and calculations (wind load, air flow and ventilation when negative pressure is specified). The plans shall include copies of the manufacturer's specifications for the containment materials and equipment that will be used to accomplish containment and ventilation.

When required by the contract plans, the submittal shall provide calculations that assure the structural integrity of the bridge when it supports the containment and the calculations and drawings shall be signed and sealed by a Structural Engineer licensed in the state of Illinois.

When working over the railroad or navigable waterways, the Department will notify the respective agencies that work is being planned. Unless otherwise directed by the Engineer, the Contractor is responsible for follow up contact, and shall provide evidence that the railroad, Coast Guard, Corps of Engineers, and other applicable agencies are satisfied with the clearance provided and other safety measures that are proposed.

- b) Environmental Monitoring Plan. The Environmental Monitoring Plan shall address the visual inspections and clean-up of the soil and water that the Contractor will perform, including final project inspection and cleanup. The plan shall address the daily visible emissions observations that will be performed and the corrective action that will be implemented in the event emissions or releases occur. When high volume ambient air monitoring is required, an Ambient Air Monitoring Plan shall be developed. The plan shall include:
- Proposed monitor locations and power sources in writing. A site sketch shall be included, indicating sensitive receptors, monitor locations, and distances and directions from work area.
 - Equipment specification sheet for monitors to be used, and a written commitment to calibrate and maintain the monitors.
 - Include a procedure for operation of monitors per 40 CFR 50, Appendix B, including use of field data chain-of-custody form. Include a sample chain of custody form.
 - Describe qualifications/training of monitor operator.
 - The name, contact information (person's name and number), and certification of the laboratory performing the filter analysis. Laboratory shall be accredited by one of the following: 1) the American Industrial Hygiene Association (AIHA) for lead (metals) analysis, 2) Environmental Lead Laboratory Accreditation Program (ELLAP) for metals analysis, 3) State or federal accreditation program for ambient air analysis or, 4) the EPA National Lead Laboratory Accreditation Program (NLLAP) for lead analysis. The laboratory shall provide evidence of certification, a sample laboratory chain-of-custody form, and sample laboratory report that provides the information required by this specification. The laboratory shall also provide a letter committing to do the analysis per 40 CFR 50, Appendix G. If the analysis will not be performed per 40 CFR Appendix G, a proposed alternate method shall be described, together with the rationale for using it. The alternate method can not be used unless specifically accepted by the Engineer in writing.
- c) Waste Management Plan. The Waste Management Plan shall address all aspects of waste handling, storage, testing, hauling and disposal. Include the names, addresses, and a contact person for the proposed licensed waste haulers and disposal facilities. Submit the name and qualifications of the laboratory proposed for Toxicity Characteristic Leaching Procedure (TCLP) analysis. If the use of abrasive additives is proposed, provide the name of the additive, the premixed ratio of additive to abrasive being provided by the supplier, and a letter from the supplier of the additive indicating IEPA acceptance of the material. Note that the use of any steel or iron based material, such as but not limited to grit, shot, fines, or filings as an abrasive additive is prohibited.
- d) Contingency Plan. The Contractor shall prepare a contingency plan for emergencies including fire, accident, failure of power, failure of dust collection system, failure of supplied air system or any other event that may require modification of standard operating procedures during lead removal. The plan shall include specific procedures to ensure safe egress and proper medical attention in the event of an emergency.

When the Engineer accepts the submittals, the Contractor will receive written notification. The Contractor shall not begin any work until the Engineer has accepted the submittals. The Contractor shall not construe Engineer acceptance of the submittals to imply approval of any particular method or sequence for conducting the work, or for addressing health and safety concerns. Acceptance of the plans does not relieve the Contractor from the responsibility to conduct the work according to the requirements of Federal, State, or Local regulations, this specification, or to adequately protect the health and safety of all workers involved in the project and any members of the public who may be affected by the project. The Contractor remains solely responsible for the adequacy and completeness of the programs and work practices, and adherence to them.

Quality Control (QC) Inspections. The Contractor shall perform first line, in process QC inspections of all environmental control and waste handling aspects of the project to verify compliance with these specification requirements and the accepted drawings and plans. The Contractor shall use the IDOT Environmental Daily Report form supplied by the Engineer to record the results of the inspections. The completed reports shall be turned into the Engineer before work resumes the following day. Contractor QC inspections shall include, but not be limited to the following:

- Proper installation and continued performance of the containment system(s) in accordance with the approved drawings.
- Visual inspections of emissions into the air and verification that the cause(s) for any unacceptable emissions is corrected.
- Set up, calibration, operation, and maintenance of the regulated area and high volume ambient air monitoring equipment, including proper shipment of cassettes/filters to the laboratory for analysis. Included is verification that the Engineer receives the results within the time frames specified and that appropriate steps are taken to correct work practices or containment in the event of unacceptable results.
- Visual inspections of spills or deposits of contaminated materials into the water or onto the ground, pavement, soil, or slope protection. Included is verification that proper cleanup is undertaken and that the cause(s) of unacceptable releases is corrected.
- Proper implementation of the waste management plan including laboratory analysis and providing the results to the Engineer within the time frames specified herein.
- Proper implementation of the contingency plans for emergencies.

The personnel providing the QC inspections shall pose current SSPC-C3 certification or equal, including the annual training necessary to maintain that certification (SSPC-C5 or equal), and shall provide evidence of successful completion of 2 projects of similar or greater complexity and scope that have been completed in the last 2 years. References shall include the name, address, and telephone number of a contact person employed by the bridge owner. Proof of initial certification and the current annual training shall also be provided.

Quality Assurance (QA) Observations. The Engineer will conduct QA observations of any or all of the QC monitoring inspections that are undertaken. The presence or activity of Engineer observations in no way relieves the Contractor of the responsibility to provide all necessary daily QC inspections of its own and to comply with all requirements of this Specification.

Containment Requirements. The Contractor shall install and maintain containment systems surrounding the work for the purpose of controlling emissions of dust and debris according to the requirements of this specification. Working platforms and containment materials that are used shall be firm and stable and platforms shall be designed to support the workers, inspectors, spent surface preparation media (e.g., abrasives), and equipment during all phases of surface preparation and painting. Platforms, cables, and other supporting structures shall be designed according to OSHA regulations. If the containment needs to be attached to the structure, the containment shall be attached by bolting, clamping, or similar means. Welding or drilling into the structure is prohibited unless approved by the Engineer in writing.

The containment shall be dropped in the event of sustained winds of 40 mph (64 kph) or greater and all materials and equipment secured.

The Contractor shall provide drawings showing the containment system and indicating the method(s) of supporting the working platforms and containment materials to each other and to the bridge. When the use of negative pressure and airflow inside containment is specified, the Contractor shall provide all ventilation calculations and details on the equipment that will be used for achieving the specified airflow and dust collection.

When directed in the contract plans, the Contractor shall submit calculations and drawings, signed and sealed by a Structural Engineer licensed in the state of Illinois, that assure the structural integrity of the bridge under the live and dead loads imposed, including the design wind loading.

When working over railroads, the Contractor shall provide evidence that the proposed clearance and the safety provisions that will be in place (e.g., flagman) are acceptable to the railroad. In the case of work over navigable waters, the Contractor shall provide evidence that the proposed clearance and provisions for installing or moving the containment out of navigation lanes is acceptable to authorities such as the Coast Guard and Army Corps of Engineers. The Contractor shall include plans for assuring that navigation lighting is not obscured, or if it is obscured, that temporary lighting is acceptable to the appropriate authorities (e.g., Coast Guard) and will be utilized.

Engineer review and acceptance of the drawings and calculations shall not relieve the Contractor from the responsibility for the safety of the working platforms and containment, and for providing ample ventilation to control worker and environmental exposures. After the work platforms and containment materials are erected additional measures may be needed to ensure worker safety according to OSHA regulations. The Contractor shall institute such measures at no additional cost to the Department.

Containment for the cleaning operation of this contract is defined as follows:

- The containment system shall maintain the work area free of visible emissions of dust and debris according to all provisions of this Specification, with no debris permitted outside of the regulated area at any time. All debris within the regulated area and within the containment shall be collected at the end of the last shift each day, and properly stored in sealed containers. Cleaning shall be accomplished by HEPA vacuuming unless it is conducted within a containment that is designed with a ventilation system capable of collecting the airborne dust and debris created by sweeping and blowing with compressed air. The ventilation system shall be in operation during the cleaning.

- The containment systems shall comply with the specified SSPC Guide 6 classifications as presented in Table 1 for the method of paint removal utilized.
- TSP-lead in the air at monitoring locations selected by the Contractor shall comply with the requirements specified herein.

The Contractor shall take appropriate action to avoid personnel injury or damage to the structure from the installation and use of the containment system. If the Engineer determines that there is the potential for structural damage caused by the installed containment system, the Contractor shall take appropriate action to correct the situation.

In addition to complying with the specific containment requirements in Table 1 for each method of removal, the Contractor shall provide and maintain coverage over the ground in the areas to be cleaned. This coverage shall be capable of catching and containing surface preparation media, paint chips, and paint dust in the event of an accidental escape from the primary containment. The containment materials shall be cleaned of loose material prior to relocation or dismantling. Acceptable methods of cleaning include blowing down the surfaces with compressed air while the ventilation system is in operation, HEPA vacuuming, and/or wet wiping. If paint chips or dust is observed escaping from the containment materials during moving, all associated operations shall be halted and the materials and components recleaned.

The containment systems shall also meet the following requirements:

a) Dry Abrasive Blast Cleaning - Full Containment with Negative Pressure (SSPC Class 1A)

The enclosure shall be designed, installed, and maintained to sustain maximum anticipated wind forces, including negative pressure. Flapping edges of containment materials are prohibited and the integrity of all containment materials, seams, and seals shall be maintained for the duration of the project. Airflow inside containment shall be designed to provide visibility and reduce worker exposures to toxic metals according to OSHA regulations and as specified in Table 1 and its accompanying text. When the location of the work on the bridge, or over lane closures permit, the blast enclosure shall extend a minimum of 3 ft. (1 m) beyond the limits of surface preparation to allow the workers to blast away from, rather than into the seam between the containment and the structure. The blast enclosure shall have an airlock or resalable door entryway to allow entrance and exit from the enclosure without allowing the escape of blasting residue.

If recyclable metallic abrasives are used, the Contractor shall operate the equipment in a manner that minimizes waste generation. Steps shall also be taken to minimize dust generation during the transfer of all abrasive/paint debris (expendable or recyclable abrasives) for recycling or disposal. Acceptable methods include, but are not limited to vacuuming, screw or belt conveyance systems, or manual conveyance. However manual conveyance is only permitted if the work is performed inside a containment that is equipped with an operating ventilation system capable of controlling the dust that is generated.

Appropriate filtration shall be used on the exhaust air of dust collection and abrasive recycling equipment as required to comply with IEPA regulations. The equipment shall be enclosed if visible dust and debris are being emitted and/or the regulated area or high volume monitor lead levels are not in compliance.

Areas beneath containment connection points that were shielded from abrasive blast cleaning shall be prepared by vacuum blast cleaning or vacuum-shrouded power tool cleaning after the containment is removed.

b) Vacuum Blast Cleaning within Containment (SSPC-Class 4A)

Vacuum blasting equipment shall be fully automatic and capable of cleaning and recycling the abrasive. The system shall be designed to deliver cleaned, recycled blasting abrasives and provide a closed system containment during blasting. The removed coating, mill scale, and corrosion shall be separated from the abrasive, and stored for disposal.

The Contractor shall attach containment materials around and under the work area to catch and contain abrasive and waste materials in the event of an accidental escape from the vacuum shroud. This containment is in addition to the ground covers specified earlier.

It is possible that the close proximity of some structural steel members, such as the end diaphragms or end cross-frames underneath transverse deck expansion joints, preclude the use of the vacuum blasting equipment for the removal of the old paint. For surfaces that are inaccessible for the nozzles of the vacuum blasting equipment, the Contractor shall remove the paint by means of full containment inside a complete enclosure as directed by the Engineer.

c) Vacuum-Shrouded Power Tool Cleaning within Containment (SSPC-Class 3P)

The Contractor shall utilize power tools equipped with vacuums and High Efficiency Particulate Air (HEPA) filters. The Contractor shall attach containment walls around the work area, and install containment materials beneath the work area to catch and contain waste materials in the event of an accidental escape from the vacuum shroud. This containment is in addition to the ground covers specified earlier and shall be installed within 10 ft. (3m) of the areas being cleaned.

d) Power Tool Cleaning without Vacuum, within Containment (SSPC-Class 2P)

When the use of power tools without vacuum attachments is authorized by the Engineer, the Contractor shall securely install containment walls and flooring around the work area to capture and collect all debris that is generated. The containment material requirements for this Class 2P are similar to Class 3P used for vacuum-shrouded tools, but the supporting structure will be more substantial in Class 2P to better secure the containment materials from excessive movement that could lead to the loss of waste paint chips and debris. Containment beneath the work shall be within 10 ft. (3m) of the areas being cleaned, and is in addition to the ground covers specified earlier.

e) Water Washing, Water Jetting or Wet Abrasive Blast Cleaning within Containment (SSPC Class 2W-3W)

Water washing of the bridge for the purpose of removing chalk, dirt, grease, oil, bird nests, and other surface debris, and water jetting or wet abrasive blast cleaning for the purpose of removing paint and surface debris shall be conducted within a containment designed, installed, and maintained in order to capture and contain all water and waste materials. The containment shall consist of impermeable floors and lower walls to prevent the water and debris from escaping. Permeable upper walls and ceilings are acceptable provided the paint chips, debris, and water, other than mists, are collected. A fine mist passing through the permeable upper walls is acceptable, provided the environmental controls specified below are met. If paint chips, debris, or water, other than mists, escape the containment system, impermeable walls and ceilings shall be installed.

When water is used for surface cleaning, the collected water shall be filtered to separate the particulate from the water. Recycling of the water is preferred in order to reduce the volume of waste that is generated. The water after filtration shall be collected and disposed of according to the waste handling portions of this specification.

When a slurry is created by injecting water into the abrasive blast stream, the slurry need not be filtered to separate water from the particulate.

Environmental Controls and Monitoring. The Contractor shall prepare and submit to the Engineer for review and acceptance, an Environmental Monitoring Plan. The purpose of the plan is to address the observations and equipment monitoring undertaken by the Contractor to confirm that project dust and debris are not escaping the containment into the surrounding air, soil, and water.

- a) Soil and Water. Containment systems shall be maintained to prevent the escape of paint chips, abrasives, and other debris into the water, and onto the ground, soil, slope protection, and pavements. Releases or spills of, paint chips, abrasives, dust and debris that have become deposited on surrounding property, structures, equipment or vehicles, and bodies of water are unacceptable. If there are inadvertent spills or releases, the Contractor shall immediately shut down the emissions-producing operations, clean up the debris, and change work practices, modify the containment, or take other appropriate corrective action as needed to prevent similar releases from occurring in the future.

Water booms, boats with skimmers, or other means as necessary shall be used to capture and remove paint chips or project debris that falls or escapes into the water.

At the end of each workday at a minimum, the work area inside and outside of containment, including ground tarpaulins, shall be inspected to verify that paint debris is not present. If debris is observed, it shall be removed by hand and HEPA-vacuuming. If wet methods of preparation are used, the damp debris can remain overnight provided it is protected from accidental release by securely covering the waste, folding the waste into the ground tarps, or by other acceptable methods. Prior to commencing work the next day, the debris from the folded ground tarps shall be removed.

Upon project completion, the ground and water in and around the project site are considered to have been properly cleaned if paint chips, paint removal media (e.g., spent abrasives), fuel, materials of construction, litter, or other project debris have been removed.

NOTE: All project debris must be removed even if the debris (e.g., spent abrasive and paint chips) was a pre-existing condition.

- b) Visible Emissions. The Contractor shall conduct observations of visible emissions and releases on an ongoing daily basis when dust-producing activities are underway, such as paint removal, clean up, waste handling, and containment dismantling or relocation. Note that visible emissions observations do not apply to the fine mist that may escape through permeable containment materials when wet methods of preparation are used.

Visible emissions in excess of SSPC Guide 6, Level 1 (1% of the workday) are unacceptable. In an 8-hour workday, this equates to emissions of a cumulative duration no greater than 4.8 minutes (288 seconds). This criterion applies to scattered, random emissions of short duration. Sustained emissions from a given location (e.g., 1 minute or longer), regardless of the total length of emissions for the workday, are unacceptable and action shall be initiated to halt the emission.

If unacceptable visible emissions or releases are observed, the Contractor shall immediately shut down the emission-producing operations, clean up the debris, and change work practices, modify the containment, or take other appropriate corrective action as needed to prevent similar releases from occurring in the future.

- c) Ambient Air Monitoring. The Contractor shall perform ambient air monitoring according to the following:

- Monitor Siting. The Contractor shall collect and analyze air samples to evaluate levels of TSP-lead if there are sensitive receptors within 5 times the height of the structure or within 1000 ft. (305 m) of the structure, whichever is greater. If sensitive receptors are not located within these limits, monitoring is not required. Sensitive receptors are areas of public presence or access including, but not limited to, homes, schools, parks, playgrounds, shopping areas, livestock areas, and businesses. The motoring public is not considered to be a sensitive receptor for the purpose of ambient air monitoring.

The Contractor shall locate the monitors according to SSPC-TU-7, in areas of public exposure and in areas that will capture the maximum pollutant emissions resulting from the work. The Contractor shall identify the recommended monitoring sites in the Ambient Air Monitoring Plan, including a sketch identifying the above. The monitors shall not be sited until the Engineer accepts the proposed locations.

- Equipment Provided by Contractor. The Contractor shall provide up to 4 monitors per work site and all necessary calibration and support equipment, power to operate them, security (or arrangements to remove and replace the monitors daily), filters, flow chart recorders and overnight envelopes for shipping the filters to the laboratory. The number of monitors required will be indicated in the Plan Notes. Each monitor shall be tagged with the calibration date.
- Duration of Monitoring. Monitoring shall be performed for the duration of dust-producing operations (e.g., paint removal, waste handling, containment clean-up and movement, etc.) or a minimum of 8 hours each day (when work is performed).

The monitoring schedule shall be as follows:

1. For dry abrasive blast cleaning monitoring shall be conducted full time during all days of dust-producing operations (e.g., paint removal, waste handling, containment movement, etc.).
 2. For wet abrasive blast cleaning, water jetting, or power tool cleaning, monitoring shall be conducted for the first 5 days of dust producing operations. If the results after 5 days are acceptable, monitoring may be discontinued. If the results are unacceptable, corrective action shall be initiated to correct the cause of the emissions, and monitoring shall continue for an additional 5 days. If the results are still unacceptable, the Engineer may direct that the monitoring continue full time.
 3. When monitoring is discontinued, if visible emissions are observed and/or the Contractor's containment system changes during the course of the project, then air monitoring will again be required for a minimum of two consecutive days until compliance is shown.
- Background Monitoring. Background samples shall be collected for two days prior to the start of work while no dust producing operations are underway to provide a baseline. The background monitoring shall include one weekday and one weekend day. The background monitoring shall coincide with the anticipated working hours for the paint removal operations, but shall last for a minimum of 8 hours each day.
 - Monitor Operation and Laboratory Analysis.

The Contractor shall calibrate the monitors according to the manufacturer's written instructions upon mobilization to the site and quarterly. Each monitor shall be tagged with the calibration date, and calibration information shall be provided to the Engineer upon request.

All ambient air monitoring shall be performed by the Contractor according to the accepted Ambient Air Monitoring Plan and according to EPA regulations 40 CFR Part 50 Appendix B, Reference Method for the Determination of Suspended Particulate Matter in the Atmosphere (High-Volume Method), and 40 CFR Part 50 Appendix G, Reference Method for the Determination of Lead in Suspended Particulate Matter Collected from Ambient Air.

Filters shall be placed in monitors and monitors operated each day prior to start of dust-producing operations and the filters removed upon completion each day. The Contractor shall advise the Engineer in advance when the filters will be removed and replaced. The monitor operator shall record the following information, at a minimum, on field data and laboratory chain-of-custody forms (or equivalent):

1. Monitor location and serial number
2. Flow rate, supported by flow charts
3. Start, stop times and duration of monitoring
4. Work activities and location of work during the monitoring period

Wind direction/speed

5.

For the first 5 days of monitoring, the Contractor shall submit the filters, field data and laboratory chain-of-custody forms together with the flow chart recorders (i.e. monitor flow rate and the duration of monitoring) on a daily basis in an overnight envelope to the laboratory for analysis. The laboratory must provide the Engineer with written results no later than 72 hours after the completion of each day's monitoring. At the discretion of the Engineer, if the initial 5 days of monitoring on full time monitoring projects is acceptable, the filters may be sent to the laboratory every 3 days rather than every day. Written results must be provided to the Engineer no later than 5 days after the completion of monitoring for the latest of the 3 days.

- Ambient Air Monitoring Results. The laboratory shall provide the report directly to the Engineer with a copy to the contractor. The report shall include:
 1. Monitor identification and location
 2. Work location and activities performed during monitoring period
 3. Monitor flow rate, duration, and volume of air sampled
 4. Laboratory methods used for filter digestion / analysis
 5. Sample results for the actual duration of monitoring
 6. Sample results expressed in terms of a 24 hour time weighted average. Assume zero for period not monitored.
 7. Comparison of the results with the acceptance criteria indicating whether the emissions are compliant.
 8. Field data and chain-of-custody records used to derive results.

Should revised reports or any information regarding the analysis be issued by the laboratory directly to the Contractor at any time, the contractor shall immediately provide a copy to the Engineer and advise the laboratory that the Engineer is to receive all information directly from the laboratory.

- Acceptance Criteria. TSP-lead results at each monitor location shall be less than 1.5 $\mu\text{g}/\text{cu m}$ per calendar quarter converted to a daily allowance using the formulas from SSPC Guide 6 as follows, except that the maximum 24-hour daily allowance shall be no greater than 6 $\mu\text{g}/\text{cu m}$.

The formula for determining a 24-hour daily value based on the actual number of paint disturbance days expected to occur during the 90-day quarter is:

$$DA = (90 \div PD) \times 1.5 \mu\text{g}/\text{cu m}, \text{ where}$$

DA is the daily allowance, and

PD is the number of preparation days anticipated in the 90-day period

If the DA calculation is $> 6.0 \mu\text{g}/\text{cu m}$, use $6.0 \mu\text{g}/\text{cu m}$.

Regulated Areas. Physically demarcated regulated area(s) shall be established around exposure producing operations at the OSHA Action Level for the toxic metal(s) present in the coating. The Contractor shall provide all required protective clothing and equipment for personnel entering into a regulated area. Unprotected street clothing is not permitted within the regulated areas.

Hygiene Facilities/Protective Clothing/Blood Tests. The Contractor shall provide clean lavatory and hand washing facilities according to OSHA regulations and confirm that employees wash hands, forearms, and face before breaks. The facilities shall be located at the perimeter of the regulated area in close proximity to the paint removal operation. Shower facilities shall be provided when workers' exposures exceed the Permissible Exposure Limit. Showers shall be located at each bridge site, or if allowed by OSHA regulations, at a central location to service multiple bridges. The shower and wash facilities shall be cleaned at least daily during use.

All wash and shower water shall be filtered and containerized. The Contractor is responsible for filtration, testing, and disposal of the water.

The Contractor shall make available to all IDOT project personnel a base line and post project blood level screening determined by the whole blood lead method, utilizing the Vena-Puncture technique. This screening shall be made available every 2 months for the first 6 months, and every 6 months thereafter.

The Contractor shall provide IDOT project personnel with all required protective clothing and equipment, including disposal or cleaning. Clothing and equipment includes but is not limited to disposable coveralls with hood, booties, disposable surgical gloves, hearing protection, and safety glasses. The protective clothing and equipment shall be provided and maintained on the job site for the exclusive, continuous and simultaneous use by the IDOT personnel. This equipment shall be suitable to allow inspection access to any area in which work is being performed.

All handwash and shower facilities shall be fully available for use by IDOT project personnel.

Site Emergencies.

a) Stop Work. The Contractor shall stop work at any time the conditions are not within specifications and take the appropriate corrective action. The stoppage will continue until conditions have been corrected. Standby time and cost required for corrective action is at the Contractor's expense. The occurrence of the following events shall be reported in writing to IDOT and shall require the Contractor to automatically stop lead paint removal and initiate clean-up activities.

- Airborne lead levels at any of the high volume ambient air monitoring locations that exceed the limits in this specification, or airborne lead in excess of the OSHA Action Level at the boundary of the regulated area.
- Break in containment barriers.
- Visible emissions in excess of the specification tolerances.
- Loss of negative air pressure when negative air pressure is specified (e.g., for dry abrasive blast cleaning).
- Serious injury within the containment area.
- Fire or safety emergency
- Respiratory system failure
- Power failure

- b) Contingency Plans and Arrangements. The Engineer will refer to the contingency plan for site specific instructions in the case of emergencies.

The Contractor shall prepare a contingency plan for emergencies including fire, accident, failure of power, and failure of dust collection system, failure of supplied air system or any other event that may require modification of standard operating procedures during lead removal. The plan shall include specific procedures to ensure safe egress and proper medical attention in the event of an emergency. The Contractor shall post the telephone numbers and locations of emergency services including fire, ambulance, doctor, hospital, police, Power Company and Telephone Company on clean side of personnel decontamination area.

A two-way radio, or equal, as approved by the Engineer, capable of summoning emergency assistance shall be available at each bridge during the time the Contractor's personnel are at the bridge site under this contract. The following emergency response equipment described in the contingency plan (generic form attached) shall be available during this time as well: an appropriate portable fire extinguisher, a 55 gal (208 L) drum, a 5 gal (19 L) pail, a long handled shovel, absorbent material (one bag).

A copy of the contingency plan shall be maintained at each bridge during cleaning operations and during the time the Contractor's personnel are at the bridge site under this contract. The Contractor shall designate the emergency coordinator(s) required who shall be responsible for the activities described.

An example of a contingency plan is included at the end of this Special Provision.

Collection, Temporary Storage, Transportation and Disposal of Waste. The Contractor and the Department are considered to be co-generators of the waste.

The Contractor is responsible for all aspects of waste collection, testing and identification, handling, storage, transportation, and disposal according to these specifications and all applicable Federal, State, and Local regulations. The Contractor shall provide for Engineer review and acceptance a Waste Management Plan that addresses all aspects of waste handling, storage, and testing, and provides the names, addresses, and a contact person for the proposed licensed waste haulers and disposal facilities. The Department will not perform any functions relating to the waste other than provide EPA identification numbers, provide the Contractor with the emergency response information, the emergency response telephone number required to be provided on the manifest, and to sign the waste manifest. The Engineer will obtain the identification numbers from the state and federal environmental protection agencies for the bridge(s) to be painted and furnish those to the Contractor.

All surface preparation/paint residues shall be collected daily and deposited in all-weather containers supplied by the Contractor as temporary storage. The storage area shall be secure to prevent unauthorized entry or tampering with the containers. Acceptable measures include storage within a fully enclosed (e.g., fenced in) and locked area, within a temporary building, or implementing other reasonable means to reduce the possibility of vandalism or exposure of the waste to the public or the environment (e.g., securing the lids or covers of waste containers and roll-off boxes). Waste shall not be stored outside of the containers. Waste shall be collected and transferred to bulk containers taking extra precautions as necessary to prevent the suspension of residues in air or contamination of surrounding surfaces. Precautions may include the transfer of the material within a tarpaulin enclosure. Transfer into roll-off boxes shall be planned to minimize the need for workers to enter the roll-off box.

No residues shall remain on surfaces overnight, either inside or outside of containment. Waste materials shall not be removed through floor drains or by throwing them over the side of the bridge. Flammable materials shall not be stored around or under any bridge structures.

The all-weather containers shall meet the requirements for the transportation of hazardous materials and as approved by the Department. Acceptable containers include covered roll-off boxes and 55-gallon drums (17H). The Contractor shall insure that no breaks and no deterioration of these containers occurs and shall maintain a written log of weekly inspections of the condition of the containers. A copy of the log shall be furnished to the Engineer upon request. The containers shall be kept closed and sealed from moisture except during the addition of waste. Each container shall be permanently identified with the date that waste was placed into the container, contract number, hazardous waste name and ID number, and other information required by the IEPA.

The Contractor shall have each waste stream sampled for each project and tested by TCLP and according to EPA and disposal company requirements. The Engineer shall be notified in advance when the samples will be collected. The samples shall be collected and shipped for testing within the first week of the project, with the results due back to the Engineer within 10 days. Testing shall be considered included in the pay item for "Containment and Disposal of Lead Paint Cleaning Residues." Copies of the test results shall be provided to the Engineer prior to shipping the waste.

Waste water generated from bridge washing, hygiene purposes, and cleaning of equipment shall be filtered on site to remove particulate and disposed of at a Publicly Owned Treatment Works (POTW) according to State regulations. The Contractor shall provide the Engineer with a letter from the POTW indicating that they will accept the waste water. If the POTW allows the filtered water to be placed into the sanitary sewer system, the Contractor shall provide a letter from the POTW indicating that based on the test results of the water, disposal in the sanitary sewer is acceptable to them. Water shall not be disposed of until the above letter(s) are provided to, and accepted by, the Engineer.

If approved abrasive additives are used that render the waste non-hazardous as determined by TCLP testing, the waste shall be classified as a non-hazardous special waste, transported by a licensed waste transporter, and disposed of at an IEPA permitted disposal facility in Illinois.

When paint is removed from the bridge without the use of abrasive additives, the paint, together with the surface preparation media (e.g. abrasive) shall be handled as a hazardous waste, regardless of the TCLP results. The waste shall be transported by a licensed hazardous waste transporter, treated by an IEPA permitted treatment facility to a non-hazardous special waste and disposed of at an IEPA permitted disposal facility in Illinois.

The treatment/disposal facilities shall be approved by the Engineer, and shall hold an IEPA permit for waste disposal and waste stream authorization for this cleaning residue. The IEPA permit and waste stream authorization must be obtained prior to beginning cleaning, except that if necessary, limited paint removal will be permitted in order to obtain samples of the waste for the disposal facilities. The waste shall be shipped to the facility within 90 days of the first accumulation of the waste in the containers. When permitted by the Engineer, waste from multiple bridges in the same contract may be transported by the Contractor to a central waste storage location(s) approved by the Engineer in order to consolidate the material for pick up, and to minimize the storage of waste containers at multiple remote sites after demobilization. Arrangements for the final waste pickup shall be made with the waste hauler by the time blast cleaning operations are completed or as required to meet the 90 day limit stated above.

The Contractor shall submit a waste accumulation inventory table to the Engineer no later than the 5th day of the month. The table shall show the number and size of waste containers filled each day in the preceding month and the amount of waste shipped that month, including the dates of shipments.

The Contractor shall prepare a manifest supplied by the IEPA for off-site treatment and disposal before transporting the hazardous waste off-site. The Contractor shall prepare a land ban notification for the waste to be furnished to the disposal facility. The Contractor shall obtain the handwritten signature of the initial transporter and date of the acceptance of the manifest. The Contractor shall send one copy of the manifest to the IEPA within two working days of transporting the waste off-site. The Contractor shall furnish the generator copy of the manifest and a copy of the land ban notification to the Engineer. The Contractor shall give the transporter the remaining copies of the manifest.

All other project waste shall be removed from the site according to Federal, State and Local regulations, with all waste removed from the site prior to final Contractor demobilization.

The Contractor shall make arrangements to have other hazardous waste, which he/she generates, such as used paint solvent, transported to the Contractor's facility at the end of each day that this waste is generated. These hazardous wastes shall be manifested using the Contractor's own generator number to a treatment or disposal facility from the Contractor's facility. The Contractor shall not combine solvents or other wastes with cleaning residue wastes. All waste streams shall be stored in separate containers.

The Contractor is responsible for the payment of any fines and undertaking any clean up activities mandated by State or federal environmental agencies for improper waste handling, storage, transportation, or disposal.

Contractor personnel shall be trained in the proper handling of hazardous waste, and the necessary notification and clean up requirements in the event of a spill. The Contractor shall maintain a copy of the personnel training records at each bridge site.

Basis of Payment. The soil, water, and air monitoring, containment, collection, temporary storage, transportation, testing and disposal of all project waste, and all other work described herein will be paid for at the contract lump sum price for CONTAINMENT AND DISPOSAL OF LEAD PAINT CLEANING RESIDUES at the designated location. Payment will not be authorized until all requirements have been fulfilled as described in this specification, including the preparation and submittal of all QC documentation, submittal of environmental monitoring and waste test results, and disposal of all waste.

Appendix 1 – Reference List

The Contractor shall maintain the following reference standards and regulations on site for the duration of the project:

- Illinois Environmental Protection Agency – Information Statement on the Removal of Lead-Based Paint from Exterior Surfaces, latest revision
- Illinois Environmental Protection Act
- SSPC Guide 6, Guide for Containing Debris Generated During Paint Removal Operations
- 29 CFR 1926.62, Lead in Construction
- 40 CFR Part 50, Appendix B, Reference Method for the Determination of Suspended Particulate Matter in the Atmosphere (High-Volume Method)
- 40 CFR Part 50, Appendix G, Reference Method for the Determination of Lead in Suspended Particulate Matter Collected from Ambient Air
- SSPC Guide 16, Guide to Specifying and Selecting Dust Collectors
- SSPC TU-7, Conducting Ambient Air, Soil, and Water Sampling Activities During Surface Preparation and Paint Disturbance Activities.

Table 1 Containment Criteria for Removal of Paint Containing Lead and Other Toxic Metals¹					
Removal Method	SSPC Class²	Containment Material Flexibility	Containment Material Permeability³	Containment Support Structure	Containment Material Joints⁴
Hand Tool Cleaning	3P ⁶	Rigid or Flexible	Permeable or Impermeable	Minimal	Partially Sealed
Power Tool Cleaning w/ Vacuum	3P ⁶	Rigid or Flexible	Permeable or Impermeable	Minimal	Partially Sealed
Power Tool Cleaning w/o Vacuum	2P	Rigid or Flexible	Permeable or Impermeable	Rigid or Flexible	Fully or Partially Sealed
Water Jetting Wet Ab Blast Water Cleaning ⁷	2W-3W	Rigid or Flexible	Permeable and Impermeable ⁷	Rigid, Flexible, or Minimal	Fully and Partially Sealed
Abrasive Blast Cleaning	1A	Rigid or Flexible	Impermeable	Rigid or Flexible	Fully Sealed
Vacuum Blast Cleaning	4A ⁶	Rigid or Flexible	Permeable	Minimal	Partially Sealed

Table 1 (Continued)					
Containment Criteria for Removal of Paint Containing Lead and Other Toxic Metals¹					
Removal Method	SSPC Class²	Containment Entryway	Ventilation System Required⁵	Negative Pressure Required	Exhaust Filtration Required
Hand Tool Cleaning	3P ⁶	Overlapping or Open Seam	Natural	No	No
Power Tool Cleaning w/ Vacuum	3P ⁶	Overlapping or Open Seam	Natural	No	No
Power Tool Cleaning w/o Vacuum	2P	Overlapping or Open Seam	Natural	No	No
Water Jetting Wet Ab Blast Water Cleaning ⁷	2W-3W	Overlapping or Open Seam	Natural	No	No
Abrasive Blast Cleaning	1A	Airlock or Resealable	Mechanical	Yes	Yes
Vacuum Blast Cleaning	4A ⁶	Open Seam	Natural	No	No

Notes:

¹This table provides general design criteria only. It does not guarantee that specific controls over emissions will occur because unique site conditions must be considered in the design. Other combinations of materials may provide controls over emissions equivalent to or greater than those combinations shown above.

²The SSPC Classification is based on SSPC Guide 6. Note that for work over water, water booms or boats with skimmers must be employed, where feasible, to contain spills or releases. Debris must be removed daily at a minimum.

³Permeability addresses both air and water as appropriate. In the case of water removal methods, the containment materials must be resistant to water. Ground covers should always be impermeable, and of sufficient strength to withstand the impact and weight of the debris and the equipment used for collection and clean-up. Ground covers must also extend beyond the containment boundary to capture escaping debris.

⁴ If debris escapes through the seams, then additional sealing of the seams and joints is required.

⁵When "Natural" is listed, ventilation is not required provided the emissions are controlled as specified in this Special Provision, and provided worker exposures are properly controlled. If unacceptable emissions or worker exposures to lead or other toxic metals occur, incorporate a ventilation system into the containment.

⁶Ground covers and wall tarpaulins may provide suitable controls over emissions without the need to completely enclose the work area.

⁷This method applies to water cleaning to remove surface contaminants, and water jetting (with and without abrasive) and wet abrasive blast cleaning where the goal is to remove paint. Although both permeable and impermeable containment materials are included, ground

covers and the lower portions of the containment must be water impermeable with fully sealed joints, and of sufficient strength and integrity to facilitate the collection and holding of the water and debris for proper disposal. If water or debris, other than mist, escape through upper sidewalls or ceiling areas constructed of permeable materials, they shall be replaced with impermeable materials. Permeable materials for the purpose of this specification are defined as materials with openings measuring 25 mils (1 micron) or less in greatest dimension.

- A. Containment Components - The basic components that make up containment systems are defined below. The components are combined in Table 1 to establish the minimum containment system requirements for the method(s) of paint removal specified for the Contract.
1. Rigidity of Containment Materials - Rigid containment materials consist of solid panels of plywood, aluminum, rigid metal, plastic, fiberglass, composites, or similar materials. Flexible materials consist of screens, tarps, drapes, plastic sheeting, or similar materials. When directed by the Engineer, do not use flexible materials for horizontal surfaces directly over traffic lanes or vertical surfaces in close proximity to traffic lanes. If the Engineer allows the use of flexible materials, The Contractor shall take special precautions to completely secure the materials to prevent any interference with traffic.
 2. Permeability of Containment Materials - The containment materials are identified as air impenetrable if they are impervious to dust or wind such as provided by rigid panels, coated solid tarps, or plastic sheeting. Air penetrable materials are those that are formed or woven to allow air flow. Water impermeable materials are those that are capable of containing and controlling water when wet methods of preparation are used. Water permeable materials allow the water to pass through. Chemical resistant materials are those resistant to chemical and solvent stripping solutions. Use fire retardant materials in all cases.
 3. Support Structure - Rigid support structures consist of scaffolding and framing to which the containment materials are affixed to minimize movement of the containment cocoon. Flexible support structures are comprised of cables, chains, or similar systems to which the containment materials are affixed. Use fire retardant materials in all cases.
 4. Containment Joints - Fully sealed joints require that mating surfaces between the containment materials and to the structure being prepared are completely sealed. Sealing measures include tape, caulk, Velcro, clamps, or other similar material capable of forming a continuous, impenetrable or impermeable seal. When materials are overlapped, a minimum overlap of 8 in. (200 mm) is required.
 5. Entryway - An airlock entryway involves a minimum of one stage that is fully sealed to the containment and which is maintained under negative pressure using the ventilation system of the containment. Resealable door entryways involve the use of flexible or rigid doors capable of being repeatedly opened and resealed. Sealing methods include the use of zippers, Velcro, clamps, or similar fasteners. Overlapping door tarpaulin entryways consist of two or three overlapping door tarpaulins.

6. Mechanical Ventilation - The requirement for mechanical ventilation is to ensure that adequate air movement is achieved to reduce worker exposure to toxic metals to as low as feasible according to OSHA regulations (e.g., 29 CFR 1926.62), and to enhance visibility. Design the system with proper exhaust ports or plenums, adequately sized ductwork, adequately sized discharge fans and air cleaning devices (dust collectors) and properly sized and distributed make-up air points to achieve a uniform air flow inside containment for visibility. The design target for airflow shall be a minimum of 100 ft. (30.5m) per minute cross-draft or 60 ft. (18.3 m) per minute downdraft. Increase these minimum airflow requirements if necessary to address worker lead exposures. Natural ventilation does not require the use of mechanical equipment for moving dust and debris through the work area.
7. Negative Pressure - When specified, achieve a minimum of 0.03 in. (7.5 mm) water column (W.C.) relative to ambient conditions, or confirm through visual assessments for the concave appearance of the containment enclosure.
8. Exhaust Ventilation - When mechanical ventilation systems are used, provide filtration of the exhaust air, to achieve a filtration efficiency of 99.9 percent at 0.02 mils (0.5 microns).

HAZARDOUS WASTE
CONTINGENCY PLAN
FOR
LEAD BASED PAINT REMOVAL PROJECTS

Bridge No.: _____
Location: _____
USEPA Generator No.: _____
IEPA Generator No.: _____

Note:

1. A copy of this plan must be kept at the bridge while the Contractor's employees are at the site.
2. A copy of the plan must be mailed to the police and fire departments and hospital identified herein.

Primary Emergency Coordinator

Name: _____
Address: _____
City: _____
Phone: (Work) _____
(Home) _____

Alternate Emergency Coordinator

Name: _____
Address: _____
City: _____
Phone: (Work) _____
(Home) _____

Emergency Response Agencies

POLICE:

1. State Police (if bridge not in city) Phone: _____
District No. _____
Address: _____
2. County Sheriff _____ Phone: _____
County: _____
Address: _____
3. City Police _____ Phone: _____
District No. _____
Address: _____

Arrangements made with police: (Describe arrangements or refusal by police to make arrangements):

FIRE:

1. City _____ Phone: _____
Name: _____
Address: _____
2. Fire District _____ Phone: _____
Name: _____
Address: _____

3. Other _____ Phone: _____

Name: _____

Address: _____

Arrangements made with fire departments: (Describe arrangements or refusal by fire departments to make arrangements):

HOSPITAL:

Name: _____ Phone: _____

Address: _____

Arrangements made with hospital: (Describe arrangements or refusal by hospital to make arrangements):

Properties of waste and hazard to health:

Places where employees working:

Location of Bridge:

Types of injuries or illness which could result:

Appropriate response to release of waste to the soil:

Appropriate response to release of waste to surface water:

Emergency Equipment at Bridge

Emergency Equipment List	Location of Equipment	Description of Equipment	Capability of Equipment
1. Two-way radio	Truck		Communication
2. Portable Fire Extinguisher	Truck		Extinguishes Fire
3. Absorbent Material	Truck		Absorbs Paint or Solvent Spills
4. Hand Shovel	Truck		Scooping Material
5. 55 Gallon (208 L) Drum	Truck		Storing Spilled Material
6. 5 Gallon (19 L) Pail	Truck		Storing Spilled Material

Emergency Procedure

1. Notify personnel at the bridge of the emergency and implement emergency procedure.
2. Identify the character, source, amount and extent of released materials.
3. Assess possible hazards to health or environment.
4. Contain the released waste or extinguish fire. Contact the fire department if appropriate.
5. If human health or the environment is threatened, contact appropriate police and fire department. In addition, the Emergency Services and Disaster Agency needs to be called using their 24-hour toll free number (800-782-7860) and the National Response Center using their 24-hour toll free number (800-824-8802).
6. Notify the Engineer that an emergency has occurred.
7. Store spilled material and soil contaminated by spill, if any, in a drum or pail. Mark and label the drum or pail for disposal.
8. Write a full account of the spill or fire incident including date, time, volume, material, and response taken.
9. Replenish stock of absorbent material or other equipment used in response.

TEMPORARY SHEET PILING

Effective: September 2, 1994

Revised: January 31, 2012

Description. This work shall consist of furnishing, driving, adjusting for stage construction when required and subsequent removal of the sheet piling according to the dimensions and details shown on the plans and according to the applicable portions of Section 512 of the Standard Specifications.

This work shall also include furnishing, installing and subsequent removal of all miscellaneous steel shapes, plates and connecting hardware when required to attach the sheeting to an existing substructure unit and/or to facilitate stage construction.

General. The Contractor may propose other means of supporting the sides of the excavation provided they are done so at no extra cost to the department. If the Contractor elects to vary from the design requirements shown on the plans, the revised design calculations and details shall be submitted to the Engineer for approval. The calculations shall be prepared and sealed by an Illinois Licensed Structural Engineer. This approval will not relieve the Contractor of responsibility for the safety of the excavation. Approval shall be contingent upon acceptance by all involved utilities and/or railroads.

Material. The sheet piling shall be made of steel and may be new or used material, at the option of the Contractor. The sheet piling shall have a minimum section modulus as shown on the plans or in the approved Contractor's alternate design. The sheeting shall have a minimum yield strength of 38.5 ksi (265 MPa) unless otherwise specified. The sheeting, used by the Contractor, shall be identifiable and in good condition free of bends and other structural defects. The Contractor shall furnish a copy of the published sheet pile section properties to the Engineer for verification purposes. The Engineer's approval will be required prior to driving any sheeting. All driven sheeting not approved by the Engineer shall be removed at the Contractor's expense.

Construction. The Contractor shall verify locations of all underground utilities before driving any sheet piling. Any disturbance or damage to existing structures, utilities or other property, caused by the Contractor's operation, shall be repaired by the Contractor in a manner satisfactory to the Engineer at no additional cost to the Department. The Contractor shall be responsible for determining the appropriate equipment necessary to drive the sheeting to the tip elevation(s) specified on the plans or according to the Contractor's approved design. The sheet piling shall be driven, as a minimum, to the tip elevation(s) specified, prior to commencing any related excavation. If unable to reach the minimum tip elevation, the adequacy of the sheet piling design will require re-evaluation by the Department prior to allowing excavation adjacent to the sheet piling in question. The Contractor shall not excavate below the maximum excavation line shown on the plans without the prior permission of the Engineer. The sheet piling shall remain in place until the Engineer determines it is no longer required.

The sheet piling shall be removed and disposed of by the Contractor when directed by the Engineer. When allowed, the Contractor may elect to cut off a portion of the sheet piling leaving the remainder in place. The remaining sheet piling shall be a minimum of 12 in. (300 mm) below the finished grade or as directed by the Engineer. Removed sheet piling shall become the property of the Contractor.

When an obstruction is encountered, the Contractor shall notify the Engineer and upon concurrence of the Engineer, the Contractor shall begin working to break up, push aside, or remove the obstruction. An obstruction shall be defined as any object (such as but not limited to, boulders, logs, old foundations etc.) where it's presence was not obvious or specifically noted on the plans prior to bidding, that cannot be driven through or around with normal driving procedures, but requires additional excavation or other procedures to remove or miss the obstruction.

Method of Measurement. The temporary sheet piling will be measured for payment in place in square feet (square meter). Any temporary sheet piling cut off, left in place, or driven to dimensions other than those shown on the contract plans without the written permission of the Engineer, shall not be measured for payment but shall be done at the contractor's expense.

If the Contractor is unable to drive the sheeting to the specified tip elevation(s) and can demonstrate that any further effort to drive it would only result in damaging the sheeting, then the Contractor shall be paid based on the plan quantity of temporary sheeting involved. However, no additional payment will be made for any walers, bracing, or other supplement to the temporary sheet piling, which may be required as a result of the re-evaluation in order to insure the original design intent was met. Portions of the temporary sheet piling left in place for reuse in later stages of construction shall only be measured for payment once.

Basis of Payment. This work will be paid for at the contract unit price per square foot (square meter) for TEMPORARY SHEET PILING.

Payment for any excavation performed in conjunction with this work will not be included in this item but shall be paid for as specified elsewhere in this contract.

Obstruction mitigation shall be paid for according to Article 109.04 of the Standard Specifications.

PIPE UNDERDRAINS FOR STRUCTURES

Effective: May 17, 2000

Revised: January 22, 2010

Description. This work shall consist of furnishing and installing a pipe underdrain system as shown on the plans, as specified herein, and as directed by the Engineer.

Materials. Materials shall meet the requirements as set forth below:

The perforated pipe underdrain shall be according to Article 601.02 of the Standard Specifications. Outlet pipes or pipes connecting to a separate storm sewer system shall not be perforated.

The drainage aggregate shall be a combination of one or more of the following gradations, FA1, FA2, CA5, CA7, CA8, CA11, or CA13 thru 16, according to Sections 1003 and 1004 of the Standard Specifications.

The fabric surrounding the drainage aggregate shall be Geotechnical Fabric for French Drains according to Article 1080.05 of the Standard Specifications.

Construction Requirements. All work shall be according to the applicable requirements of Section 601 of the Standard Specifications except as modified below.

The pipe underdrains shall consist of a perforated pipe drain situated at the bottom of an area of drainage aggregate wrapped completely in geotechnical fabric and shall be installed to the lines and gradients as shown on the plans.

Method of Measurement. Pipe Underdrains for Structures shall be measured for payment in feet (meters), in place. Measurement shall be along the centerline of the pipe underdrains. All connectors, outlet pipes, elbows, and all other miscellaneous items shall be included in the measurement. Concrete headwalls shall be included in the cost of Pipe Underdrains for Structures, but shall not be included in the measurement for payment.

Basis of Payment. This work will be paid for at the contract unit price per foot (meter) for PIPE UNDERDRAINS FOR STRUCTURES of the diameter specified. Furnishing and installation of the drainage aggregate, geotechnical fabric, forming holes in structural elements and any excavation required, will not be paid for separately, but shall be included in the cost of the pipe underdrains for structures.

STRUCTURAL REPAIR OF CONCRETE

Effective: March 15, 2006

Revised: July 26, 2013

Description. This work shall consist of structurally repairing concrete.

Materials. Materials shall be according to the following.

Item	Article/Section
(a) Portland Cement Concrete (Note 1)	1020
(b) R1 or R2 Concrete (Note 2)	
(c) Normal Weight Concrete (Notes 3 and 4)	
(d) Shotcrete (High Performance) (Note 5)	
(e) Reinforcement Bars	1006.10
(f) Anchor Bolts	1006.09
(g) Water	1002
(h) Curing Compound (Type I)	1022.01
(i) Cotton Mats	1022.02
(j) Protective Coat	1023.01
(k) Epoxy (Note 6)	1025
(l) Mechanical Bar Splicers	508.06(c)

Note 1. The concrete shall be Class SI, except the cement factor shall be a minimum 6.65 cwt/cu yd (395 kg/cu m), the coarse aggregate shall be a CA 16, and the strength shall be a minimum 4000 psi (27,500 kPa) compressive or 675 psi (4650 kPa) flexural at 14 days. A high range water-reducing admixture shall be used to obtain a 5-7 in. (125-175 mm) slump, but a cement factor reduction according to Article 1020.05(b)(8) is prohibited. A self-consolidating concrete mixture is also acceptable per Article 1020.04, except the mix design requirements of this note regarding the cement factor, coarse aggregate, strength, and cement factor reduction shall apply.

- Note 2. The R1 or R2 concrete shall be from the Department's approved list of Packaged, Dry, Rapid Hardening, Cementitious Materials for Concrete Repairs. The R1 or R2 concrete shall comply with the air content and strength requirements for Class SI concrete as indicated in Note 1. Mixing shall be per the manufacturer's recommendations, except the water/cement ratio shall not exceed the value specified for Class SI concrete as indicated in Note 1. A high range water-reducing admixture shall be used to obtain a 5-7 in. (125-175 mm) slump, and a retarder may be required to allow time to perform the required field tests. The admixtures shall be per the manufacturer's recommendation, and the Department's approved list of Concrete Admixtures shall not apply.
- Note 3. The "high slump" packaged concrete mixture shall be from the Department's approved list of Packaged, Dry, Formed, Concrete Repair Mixtures. The materials and preparation of aggregate shall be according to ASTM C 387. The cement factor shall be 6.65 cwt/cu yd (395 kg/cu m) minimum to 7.05 cwt/cu yd (418 kg/cu m) maximum. Cement replacement with fly ash or ground granulated blast-furnace slag shall be according to Section 1020. The "high slump" packaged concrete mixture shall have a water soluble chloride ion content of less than 0.40 lb/cu yd (0.24 kg/cu m). The test shall be performed according to ASTM C 1218, and the "high slump" packaged concrete mixture shall have an age of 28 to 42 days at the time of test. The ASTM C 1218 test shall be performed by an independent lab a minimum of once every two years, and the test results shall be provided to the Department. The coarse aggregate shall be a maximum size of 1/2 in. (12.5 mm). The packaged concrete mixture shall comply with the air content and strength requirements for Class SI concrete as indicated in Note 1. Mixing shall be per the manufacturer's recommendations, except the water/cement ratio shall not exceed the value specified for Class SI concrete as indicated in Note 1. A high range water-reducing admixture shall be used to obtain a 5-7 in. (125-175 mm) slump. The admixture shall be per the manufacturer's recommendation, and the Department's approved list of Concrete Admixtures shall not apply. A maximum slump of 10 in. (250 mm) may be permitted if no segregation is observed by the Engineer in a laboratory or field evaluation.
- Note 4. The "self-consolidating concrete" packaged concrete mixture shall be from the Department's approved list of Packaged, Dry, Formed, Concrete Repair Mixtures. The materials and preparation of aggregate shall be according to ASTM C 387. The cement factor shall be 6.65 cwt/cu yd (395 kg/cu m) minimum to 7.05 cwt/cu yd (418 kg/cu m) maximum. Cement replacement with fly ash or ground granulated blast-furnace slag shall be according to Section 1020. The "self-consolidating concrete" packaged concrete mixture shall have a water soluble chloride ion content of less than 0.40 lb/cu yd (0.24 kg/cu m). The test shall be performed according to ASTM C 1218, and the "self-consolidating concrete" packaged concrete mixture shall have an age of 28 to 42 days at the time of test. The ASTM C 1218 test shall be performed by an independent lab a minimum of once every two years, and the test results shall be provided to the Department. The concrete mixture should be uniformly graded, and the coarse aggregate shall be a maximum size of 1/2 in. (12.5 mm). The fine aggregate proportion shall be a maximum 50 percent by weight (mass) of the total aggregate used. The packaged concrete mixture shall comply with the air content and strength requirements for Class SI concrete as indicated in Note 1. Mixing shall be per the manufacturer's recommendations, except the water/cement ratio shall not exceed the value specified for Class SI concrete as indicated in Note 1. The admixtures used to produce self-consolidating concrete

shall be per the manufacturer's recommendation, and the Department's approved list of Concrete Admixtures shall not apply. The packaged concrete mixture shall meet the following self-consolidating requirements:

- The slump flow range shall be 22 in. (560 mm) minimum to 28 in. (710 mm) maximum and tested according to Illinois Test Procedure SCC-2.
- The visual stability index shall be a maximum of 1 and tested according to Illinois Test Procedure SCC-2.
- The J-Ring value shall be a maximum of 2 in. (50 mm) and tested according to Illinois Test Procedure SCC-3. The L-Box blocking ratio shall be a minimum of 80 percent and tested according to Illinois Test Procedure SCC-4. The Manufacturer has the option to select either the J-Ring or L-Box test.
- The hardened visual stability index shall be a maximum of 1 and tested according to Illinois Test Procedure SCC-6.

Note 5. The packaged shotcrete mixture shall be from the Department's approved list of Packaged High Performance Shotcrete, and independent laboratory test results showing the product meets Department specifications will be required. The product shall be a packaged, pre-blended, and dry combination of materials, for the wet-mix shotcrete method according to ASTM C 1480. An accelerator is prohibited, except the shotcrete may be modified at the nozzle with a non-chloride accelerator for overhead applications. The shotcrete shall be Type FA or CA, Grade FR, and Class I. The fibers shall be Type III synthetic according to ASTM C 1116.

The packaged shotcrete shall have a water soluble chloride ion content of less than 0.40 lb/cu yd (0.24 kg/cu m). The test shall be performed according to ASTM C 1218, and the hardened shotcrete shall have an age of 28 to 42 days at the time of test. The ASTM C 1218 test shall be performed by an independent lab a minimum of once every two years, and the test results shall be provided to the Department.

Each individual aggregate used in the packaged shotcrete shall have either a maximum ASTM C 1260 expansion of 0.16 percent or a maximum ASTM C 1293 expansion of 0.040 percent. However, the ASTM C 1260 value may be increased to 0.27 percent for each individual aggregate if the cement total equivalent alkali content ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$) does not exceed 0.60 percent. As an alternative to these requirements, ASTM C 1567 testing which shows the packaged shotcrete has a maximum expansion of 0.16 percent may be submitted. The ASTM C 1260, C 1293, or C 1567 test shall be performed a minimum of once every two years.

The 7 and 28 day compressive strength requirements in ASTM C 1480 shall not apply. Instead the shotcrete shall obtain a minimum compressive strength of 4000 psi (27,500 kPa) at 14 days.

The packaged shotcrete shall be limited to the following proportions:

The portland cement and finely divided minerals shall be 6.05 cwt/cu yd (360 kg/cu m) to 8.50 cwt/cu yd (505 kg/cu m) for Type FA and 6.05 cwt/cu yd (360 kg/cu. m) to 7.50 cwt/cu yd (445 kg/cu m) for Type CA. The portland cement shall not be below 4.70 cwt/cu yd (279 kg/cu m) for Type FA or CA.

The finely divided mineral(s) shall constitute a maximum of 35 percent of the total cement plus finely divided mineral(s).

Class F fly ash is optional and the maximum shall be 20 percent by weight (mass) of cement.

Class C fly ash is optional and the maximum shall be 25 percent by weight (mass) of cement.

Ground granulated blast-furnace slag is optional and the maximum shall be 30 percent by weight (mass) of cement.

Microsilica is required and shall be a minimum of 5 percent by weight (mass) of cement, and a maximum of 10 percent. As an alternative to microsilica, high-reactivity metakaolin may be used at a minimum of 5 percent by weight (mass) of cement, and a maximum of 10 percent.

Fly ash shall not be used in combination with ground granulated blast-furnace slag. Class F fly ash shall not be used in combination with Class C fly ash. Microsilica shall not be used in combination with high-reactivity metakaolin. A finely divided mineral shall not be used in combination with a blended hydraulic cement, except for microsilica or high-reactivity metakaolin.

The water/cement ratio as defined in Article 1020.06 shall be a maximum of 0.42.

The air content as shot shall be 4.0 – 8.0 percent.

Note 6. In addition ASTM C 881, Type IV, Grade 2 or 3, Class A, B, or C may be used.

Equipment. Equipment shall be according to Article 503.03 and the following.

Chipping Hammer – The chipping hammer for removing concrete shall be a light-duty pneumatic or electric tool with a 15 lb. (7 kg) maximum class or less.

Blast Cleaning Equipment – Blast cleaning equipment for concrete surface preparation shall be the abrasive type, and the equipment shall have oil traps.

Hydrodemolition Equipment – Hydrodemolition equipment for removing concrete shall be calibrated, and shall use water according to Section 1002.

High Performance Shotcrete Equipment – The batching, mixing, pumping, hose, nozzle, and auxiliary equipment shall be for the wet-mix shotcrete method, and shall meet the requirements of ACI 506R.

Construction Requirements

General. The repair methods shall be either formed concrete repair or shotcrete. The repair method shall be selected by the Contractor with the following rules.

- (a) Rule 1. For formed concrete repair, a subsequent patch to repair the placement point after initial concrete placement will not be allowed. As an example, this may occur in a vertical location located at the top of the repair.
- (b) Rule 2. Formed concrete repair shall not be used for overhead applications.
- (c) Rule 3. Shotcrete shall not be used for column repairs greater than 4 in. (100 mm) in depth, or any repair location greater than 8 in. (205 mm) in depth. The only exception to this rule would be for a horizontal application, where the shotcrete may be placed from above in one lift.
- (d) Rule 4. If formed concrete repair is used for locations that have reinforcement with less than 0.75 in. (19 mm) of concrete cover, the concrete mixture shall contain fly ash or ground granulated blast-furnace slag at the maximum cement replacement allowed.

Temporary Shoring or Cribbing. When a temporary shoring or cribbing support system is required, the Contractor shall provide details and computations, prepared and sealed by an Illinois licensed Structural Engineer, to the Department for review and approval. When ever possible the support system shall be installed prior to starting the associated concrete removal. If no system is specified, but during the course of removal the need for temporary shoring or cribbing becomes apparent or is directed by the Engineer due to a structural concern, the Contractor shall not proceed with any further removal work until an appropriate and approved support system is installed.

Concrete Removal. The Contractor shall provide ladders or other appropriate equipment for the Engineer to mark the removal areas. Repair configurations will be kept simple, and squared corners will be preferred. The repair perimeter shall be sawed a depth of 1/2 in. (13 mm) or less, as required to avoid cutting the reinforcement. Any cut reinforcement shall be repaired or replaced at the expense of the Contractor. If the concrete is broken or removed beyond the limits of the initial saw cut, the new repair perimeter shall be recut. The areas to be repaired shall have all loose, unsound concrete removed completely by the use of chipping hammers, hydrodemolition equipment, or other methods approved by the Engineer. The concrete removal shall extend along the reinforcement bar until the reinforcement is free of bond inhibiting corrosion. The outermost layer of reinforcement bar within the repair area shall be undercut to a depth of 3/4 in. (19 mm) or the diameter of the reinforcement bar, whichever value is larger. The underlying transverse reinforcement bar shall also be undercut as previously described, unless the reinforcement is not corroded, and the reinforcement bar is encased and well bonded to the surrounding concrete.

If sound concrete is encountered before existing reinforcement bars are exposed, further removal of concrete shall not be performed unless the minimum repair depth is not met.

The repair depth shall be a minimum of 1 in. (25 mm). The substrate profile shall be $\pm 1/16$ in. (± 1.5 mm). The perimeter of the repair area shall have a vertical face.

If a repair is located at the ground line, any excavation required below the ground line to complete the repair shall be included in this work.

The Contractor shall have a maximum of 14 calendar days to complete each repair location with concrete or shotcrete, once concrete removal has started for the repair.

The Engineer shall be notified of concrete removal that exceeds 6 in. (150 mm) in depth, one fourth the cross section of a structural member, more than half the vertical column reinforcement is exposed in a cross section, more than 6 consecutive reinforcement bars are exposed in any direction, within 1.5 in. (38 mm) of a bearing area, or other structural concern. Excessive deterioration or removal may require further evaluation of the structure or installation of temporary shoring and cribbing support system.

Surface Preparation. Prior to placing the concrete or shotcrete, the Contractor shall prepare the repair area and exposed reinforcement by blast cleaning. The blast cleaning shall provide a surface that is free of oil, dirt, and loose material.

If a succeeding layer of shotcrete is to be applied, the initial shotcrete surface and remaining exposed reinforcement shall be free of curing compound, oil, dirt, loose material, rebound (i.e. shotcrete material leaner than the original mixture which ricochets off the receiving surface), and overspray. Preparation may be by lightly brushing or blast cleaning if the previous shotcrete surface is less than 36 hours old. If more than 36 hours old, the surface shall be prepared by blast cleaning.

The repair area and perimeter vertical face shall have a rough surface. Care shall be taken to ensure the perimeter sawcut is roughened. Just prior to concrete or shotcrete placement, saturate the repair area with water to a saturated surface-dry condition. Any standing water shall be removed.

Concrete or shotcrete placement shall be done within 3 calendar days of the surface preparation or the repair area shall be prepared again.

Reinforcement. Exposed reinforcement bars shall be cleaned of concrete and corrosion by blast cleaning. After cleaning, all exposed reinforcement shall be carefully evaluated to determine if replacement or additional reinforcement bars are required.

Reinforcing bars that have been cut or have lost 25 percent or more of their original cross sectional area shall be supplemented by new in kind reinforcement bars. New bars shall be lapped a minimum of 32 bar diameters to existing bars. A mechanical bar splicer shall be used when it is not feasible to provide the minimum bar lap. No welding of bars shall be performed.

Intersecting reinforcement bars shall be tightly secured to each other using 0.006 in. (1.6 mm) or heavier gauge tie wire, and shall be adequately supported to minimize movement during concrete placement or application of shotcrete.

For reinforcement bar locations with less than 0.75 in. (19 mm) of cover, protective coat shall be applied to the completed repair. The application of the protective coat shall be according to Article 503.19, 2nd paragraph, except blast cleaning shall be performed to remove curing compound.

The Contractor shall anchor the new concrete to the existing concrete with 3/4 in. (19 mm) diameter hook bolts for all repair areas where the depth of concrete removal is greater than 8 in. (205 mm) and there is no existing reinforcement extending into the repair area. The hook bolts shall be spaced at 15 in. (380 mm) maximum centers both vertically and horizontally, and shall be a minimum of 12 in. (305 mm) away from the perimeter of the repair. The hook bolts shall be installed according to Section 584.

Repair Methods. All repair areas shall be inspected and approved by the Engineer prior to placement of the concrete or application of the shotcrete.

- (a) Formed Concrete Repair. Falsework shall be according to Article 503.05. Forms shall be according to Article 503.06. Formwork shall provide a smooth and uniform concrete finish, and shall approximately match the existing concrete structure. Formwork shall be mortar tight and closely fitted where they adjoin the existing concrete surface to prevent leakage. Air vents may be provided to reduce voids and improve surface appearance. The Contractor may use exterior mechanical vibration, as approved by the Engineer, to release air pockets that may be entrapped.

The concrete for formed concrete repair shall be a Class SI Concrete, or a packaged R1 or R2 Concrete with coarse aggregate added, or a packaged Normal Weight Concrete at the Contractor's option. The concrete shall be placed and consolidated according to Article 503.07. The concrete shall not be placed when frost is present on the surface of the repair area, or the surface temperature of the repair area is less than 40 °F (4 °C). All repaired members shall be restored as close as practicable to their original dimensions.

Curing shall be done according to Article 1020.13.

If temperatures below 45°F (7°C) are forecast during the curing period, protection methods shall be used. Protection Method I according to Article 1020.13(d)(1), or Protection Method II according to Article 1020.13(d)(2) shall be used during the curing period.

The surfaces of the completed repair shall be finished according to Article 503.15.

- (b) Shotcrete. Shotcrete shall be tested by the Engineer for air content according to Illinois Modified AASHTO T 152. Obtain the sample in a damp, non-absorbent container from the discharge end of the nozzle.

For compressive strength of shotcrete, a 18 x 18 x 3.5 in. (457 x 457 x 89 mm) test panel shall be shot by the Contractor for testing by the Engineer. A steel form test panel shall have a minimum thickness of 3/16 in. (5 mm) for the bottom and sides. A wood form test panel shall have a minimum 3/4 in. (19 mm) thick bottom, and a minimum 1.5 in. (38 mm) thickness for the sides. The test panel shall be cured according to Article 1020.13 (a) (3) or (5) while stored at the jobsite and during delivery to the laboratory. After delivery to the laboratory for testing, curing and testing shall be according to ASTM C 1140.

The method of alignment control (i.e. ground wires, guide strips, depth gages, depth probes, and formwork) to ensure the specified shotcrete thickness and reinforcing bar cover is obtained shall be according to ACI 506R. Ground wires shall be removed after completion of cutting operations. Guide strips and formwork shall be of dimensions and a configuration that do not prevent proper application of shotcrete. Metal depth gauges shall be cut 1/4 in. (6 mm) below the finished surface. All repaired members shall be restored as close as practicable to their original dimensions.

For air temperature limits when applying shotcrete in cold weather, the first paragraph of Article 1020.14(b) shall apply. For hot weather, shotcrete shall not be applied when the air temperature is greater than 90°F (32°C). The applied shotcrete shall have a minimum temperature of 50°F (10°C) and a maximum temperature of 90°F (32°C). The shotcrete shall not be applied during periods of rain unless protective covers or enclosures are installed. The shotcrete shall not be applied when frost is present on the surface of the repair area, or the surface temperature of the repair area is less than 40°F (4°C). If necessary, lighting shall be provided to provide a clear view of the shooting area.

The shotcrete shall be applied according to ACI 506R, and shall be done in a manner that does not result in cold joints, laminations, sandy areas, voids, sags, or separations. In addition, the shotcrete shall be applied in a manner that results in maximum densification of the shotcrete. Shotcrete which is identified as being unacceptable while still plastic shall be removed and re-applied.

The nozzle shall normally be at a distance of 2 to 5 ft. (0.6 to 1.5 m) from the receiving surface, and shall be oriented at right angles to the receiving surface. Exceptions to this requirement will be permitted to fill corners, encase large diameter reinforcing bars, or as approved by the Engineer. For any exception, the nozzle shall never be oriented more than 45 degrees from the surface. Care shall be taken to keep the front face of the reinforcement bar clean during shooting operations. Shotcrete shall be built up from behind the reinforcement bar. Accumulations of rebound and overspray shall be continuously removed prior to application of new shotcrete. Rebound material shall not be incorporated in the work.

Whenever possible, shotcrete shall be applied to the full thickness in a single layer. The maximum thickness shall be 4 in. (100 mm) unless the shotcrete is applied from above on a horizontal surface, or a thicker application is approved by the Engineer. When two or more layers are required, the minimum number shall be used and shall be done in a manner without sagging or separation. A flash coat (i.e. a thin layer of up to 1/4 in. (6 mm) applied shotcrete) may be used as the final lift for overhead applications.

Prior to application of a succeeding layer of shotcrete, the initial layer of shotcrete shall be prepared according to the surface preparation and reinforcement bar cleaning requirements. Upon completion of the surface preparation and reinforcement bar treatment, water shall be applied according to the surface preparation requirements unless the surface is moist. The second layer of shotcrete shall then be applied within 30 minutes.

Shotcrete shall be cut back to line and grade using trowels, cutting rods, screeds or other suitable devices. The shotcrete shall be allowed to stiffen sufficiently before cutting. Cutting shall not cause cracks or delaminations in the shotcrete. For depressions, cut material may be used for small areas. Rebound material shall not be incorporated in the work. For the final finish, a wood float shall be used to approximately match the existing concrete texture. All repaired members shall be restored as close as practicable to their original dimensions.

Contractor operations for curing shall be continuous with shotcrete placement and finishing operations. The Engineer may require modification of operations to ensure satisfactory results are obtained. Cotton mats shall be applied according to Article 1020.13(a)(5) except the exposed layer of shotcrete shall be covered within 10 minutes after finishing, and wet curing shall begin immediately. As an alternative to this method, Type I curing compound shall be applied according to Article 1020.13(a)(4) and moist curing with cotton mats shall begin within 3 hours. For overhead applications where the final shotcrete layer has been applied, the Contractor has the option to use Type I curing compound in lieu of the cotton mats. Note 5 of the Index Table in Article 1020.13 shall apply to the membrane curing method. The curing compound shall be applied according to Article 1020.13(a)(4).

When a shotcrete layer is to be covered by a succeeding shotcrete layer within 36 hours, the repair area shall be protected with intermittent hand fogging, or wet curing with either burlap or cotton mats shall begin within 10 minutes. Intermittent hand fogging may be used only for the first hour. Thereafter, wet curing with burlap or cotton mats shall be used until the succeeding shotcrete layer is applied. Intermittent hand fogging may be extended to the first hour and a half if the succeeding shotcrete layer is applied by the end of this time.

The curing period shall be for 7 days, except when there is a succeeding layer of shotcrete. In this instance, the initial shotcrete layer shall be cured until the surface preparation and reinforcement bar treatment is started.

If temperatures below 45°F (7°C) are forecast during the curing period, protection methods shall be used. Protection Method I according to Article 1020.13(d)(1), or Protection Method II according to Article 1020.13(d)(2) shall be used during the curing period

Inspection of Completed Work. The Contractor shall provide ladders or other appropriate equipment for the Engineer to inspect the repaired areas. After curing but no sooner than 28 days after placement of concrete or shooting of shotcrete, the repair shall be examined for conformance with original dimensions, cracks, voids, and delaminations. Sounding for delaminations will be done with a hammer or by other methods determined by the Engineer.

The repaired area shall be removed and replaced, as determined by the Engineer, for nonconformance with original dimensions, surface cracks greater than 0.01 in. (0.25 mm) in width, map cracking with a crack spacing in any direction of 18 in. (0.45 m) or less, voids, or delaminations.

If a nonconforming repair is allowed to remain in place, cracks 0.01 in. (0.25 mm) or less shall be repaired with epoxy according to Section 590. For cracks less than 0.007 in. (2 mm), the epoxy may be applied to the surface of the crack. Voids shall be repaired according to Article 503.15.

Publications and Personnel Requirements. The Contractor shall provide a current copy of ACI 506R to the Engineer a minimum of one week prior to start of construction.

The shotcrete personnel who perform the work shall have current American Concrete Institute (ACI) nozzlemen certification for vertical wet and overhead wet applications, except one individual may be in training. This individual shall be adequately supervised by a certified ACI nozzlemen as determined by the Engineer. A copy of the nozzlemen certificate(s) shall be given to the Engineer.

Method of Measurement. This work will be measured for payment in place and the area computed in square feet (square meters). For a repair at a corner, both sides will be measured.

Basis of Payment. This work will be paid for at the contract unit price per square foot (square meter) for STRUCTURAL REPAIR OF CONCRETE (DEPTH GREATER THAN 5 IN. (125 MM), STRUCTURAL REPAIR OF CONCRETE (DEPTH EQUAL TO OR LESS THAN 5 IN. (125 MM).

When not specified to be paid for elsewhere, the work to design, install, and remove the temporary shoring and cribbing will be paid for according to Article 109.04.

With the exception of reinforcement damaged by the Contractor during removal, the furnishing and installation of supplemental reinforcement bars, mechanical bar splicers, hook bolts, and protective coat will be paid according to Article 109.04.

BRACED EXCAVATION

Effective: August 9, 1995

Revised: May 18, 2011

Description. This work shall include the installation of a bracing system, excavation, and backfilling to the elevation of the existing grade according to Section 502 and the following. The bracing system shall be designed and installed to prevent the movement of soil, structures, pavements and/or utilities adjacent to the excavated area.

Construction Requirements. The bracing system shall support excavations by the use of sheeting, timber or plates. The Contractor shall submit design calculations and shop drawings prepared and sealed by an Illinois Licensed Structural Engineer for the bracing system. Shop drawings shall show all necessary details for the construction of the bracing system. The design calculations and shop drawings shall be submitted to the Engineer for review and approval.

This work shall not proceed without the approval and authorization of the Engineer. However, in any event, the Contractor shall be fully responsible for the safety, stability and adequacy of the bracing system and shall be solely responsible and liable for all damages resulting from his construction operations or from failure or inadequacy of the bracing system.

In the event the bracing system protecting the existing embankment fails or is otherwise inadequate, in the judgment of the Engineer, the Contractor shall, at his own expense, take all necessary steps to restore the embankments to a safe operating condition to the satisfaction of the Engineer.

Bracing members shall be installed as soon as an excavation level is reached to permit their installation. Bracing members shall be completely removed after the excavation is backfilled.

Method of Measurement. This work shall be measured in cubic yards (cubic meters) according to the requirements for structure excavation as specified in Section 502.12 of the Standard Specifications.

Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) for BRACED EXCAVATION. Payment for BRACED EXCAVATION will be limited to those locations shown on the plans. All sheeting and bracing members associated with braced excavation will not be measured for payment but shall be included in the cost for BRACED EXCAVATION. No separate payment will be made for structure excavation where BRACED EXCAVATION is shown.

GRANULAR BACKFILL FOR STRUCTURES

Effective: April 19, 2012
Revised: October 30, 2012

Revise Section 586 of the Standard Specifications to read:

SECTION 586. GRANULAR BACKFILL FOR STRUCTURES

586.01 Description. This work shall consist of furnishing, transporting and placing granular backfill for abutment structures.

586.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Fine Aggregate.....	1003.04
(b) Coarse Aggregates	1004.05

CONSTRUCTION REQUIREMENTS

586.03 General. This work shall be done according to Article 502.10 except as modified below. The backfill volume shall be backfilled, with granular material as specified in Article 586.02, to the required elevation as shown in the contract plans. The backfill volume shall be placed in convenient lifts for the full width to be backfilled. Unless otherwise specified in the contract plans, mechanical compaction will not be required. A deposit of gravel or crushed stone placed behind drain holes shall not be required. All drains not covered by geocomposite wall drains or other devices to prevent loss of backfill material shall be covered by sufficient filter fabric material meeting the requirements of Section 1080 and Section 282 with either 6 or 8 oz/sq yd (200 or 270 g/sq m) material allowed, with free edges overlapping the drain hole by at least 12 in. (300 mm) in all directions.

The granular backfill shall be brought to the finished grade as shown in the contract plans. When concrete is to be cast on top of the granular backfill, the Contractor, subject to approval of the Engineer, may prepare the top surface of the fill to receive the concrete as he/she deems necessary for satisfactory placement at no additional cost to the Department.

586.04 Method of Measurement. This work will be measured for payment as follows.

(a) Contract Quantities. The requirements for the use of contract quantities shall conform to Article 202.07(a).

(b) Measured Quantities. This work will be measured for payment in place and the volume computed in cubic yards (cubic meters). The volume will be determined by the method of average end areas behind the abutment.

586.05 Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) for GRANULAR BACKFILL FOR STRUCTURES.

AGGREGATE SUBGRADE IMPROVEMENT (BDE)

Effective: April 1, 2012

Revised: January 1, 2013

Add the following Section to the Standard Specifications:

“SECTION 303. AGGREGATE SUBGRADE IMPROVEMENT

303.01 Description. This work shall consist of constructing an aggregate subgrade improvement.

303.02 Materials. Materials shall be according to the following.

Item	Article/Section
(a) Coarse Aggregate	1004.06
(b) Reclaimed Asphalt Pavement (RAP) (Notes 1, 2, and 3)	1031

Note 1. Crushed RAP, from either full depth or single lift removal, may be mechanically blended with aggregate gradations CS 01, CS 02, and RR 01 but shall not exceed 40 percent of the total product. The top size of the RAP shall be less than 4 in. (100 mm) and well graded.

Note 2. RAP having 100 percent passing the 1 1/2 in. (37.5 mm) sieve and being well graded, may be used as capping aggregate in the top 3 in. (75 mm) when aggregate gradations CS 01, CS 02, or RR 01 are used in lower lifts.

Note 3. The RAP used for aggregate subgrade improvement shall be according to the current Bureau of Materials and Physical Research Policy Memorandum, “Reclaimed Asphalt Pavement (RAP) for Aggregate Applications”.

303.03 Equipment. The vibratory machine shall be according to Article 1101.01, or as approved by the Engineer.

303.04 Soil Preparation. The stability of the soil shall be according to the Department’s Subgrade Stability Manual for the aggregate thickness specified.

303.05 Placing Aggregate. The maximum nominal lift thickness of aggregate gradations CA 02, CA 06, or CA 10 shall be 12 in. (300 mm). The maximum nominal lift thickness of aggregate gradations CS 01, CS 02, and RR 01 shall be 24 in. (600 mm).

303.06 Capping Aggregate. The top surface of the aggregate subgrade shall consist of a minimum 3 in. (75 mm) of aggregate gradations CA 06 or CA 10. When the contract specifies that a granular subbase is to be placed on the aggregate subgrade improvement, the 3 in. (75 mm) of capping aggregate shall be the same gradation and may be placed with the underlying aggregate subgrade improvement material.

303.07 Compaction. All aggregate lifts shall be compacted to the satisfaction of the Engineer. If the moisture content of the material is such that compaction cannot be obtained, sufficient water shall be added so that satisfactory compaction can be obtained.

303.08 Finishing and Maintenance of Aggregate Subgrade Improvement. The aggregate subgrade improvement shall be finished to the lines, grades, and cross sections shown on the plans, or as directed by the Engineer. The aggregate subgrade improvement shall be maintained in a smooth and compacted condition.

303.09 Method of Measurement. This work will be measured for payment according to Article 311.08.

303.10 Basis of Payment. This work will be paid for at the contract unit price per cubic yard (cubic meter) or ton (metric ton) for AGGREGATE SUBGRADE IMPROVEMENT or at the contract unit price per square yard (square meter) for AGGREGATE SUBGRADE IMPROVEMENT, of the thickness specified.”

Add the following to Section 1004 of the Standard Specifications:

“**1004.06 Coarse Aggregate for Aggregate Subgrade Improvement.** The aggregate shall be according to Article 1004.01 and the following.

- (a) Description. The coarse aggregate shall be crushed gravel, crushed stone, or crushed concrete.
- (b) Quality. The coarse aggregate shall consist of sound durable particles reasonably free of deleterious materials.
- (c) Gradation.
 - (1) The coarse aggregate gradation for total subgrade thickness less than or equal to 12 in. (300 mm) shall be CA 2, CA 6, CA 10, or CS 01.

The coarse aggregate gradation for total subgrade thickness more than 12 in. (300 mm) shall be CS 01, CS 02 or RR 01(see Article 1005.01(c)).

COARSE AGGREGATE SUBGRADE GRADATIONS					
Grad No.	Sieve Size and Percent Passing				
	8"	6"	4"	2"	#4
CS 01	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20
CS 02		100	80 ± 10	25 ± 15	

COARSE AGGREGATE SUBGRADE GRADATIONS (Metric)					
Grad No.	Sieve Size and Percent Passing				
	200 mm	150 mm	100 mm	50 mm	4.75 mm
CS 01	100	97 ± 3	90 ± 10	45 ± 25	20 ± 20
CS 02		100	80 ± 10	25 ± 15	

- (2) The 3 in. (75 mm) capping aggregate shall be gradation CA 6 or CA 10.”

COARSE AGGREGATE IN BRIDGE APPROACH SLABS/FOOTINGS (BDE)

Effective: April 1, 2012

Revised: April 1, 2013

Revise the third paragraph of Article 1004.01(b) of the Standard Specifications to read:

“Aggregates used in Class BS concrete (except when poured on subgrade), Class PS concrete, and Class PC concrete (bridge superstructure products only, excluding the approach slab) shall contain no more than two percent by weight (mass) of deleterious materials. Deleterious materials shall include substances whose disintegration is accompanied by an increase in volume which may cause spalling of the concrete.”

Revise the first sentence of the first paragraph of Article 1004.02(f) of the Standard Specifications to read:

“(f) Freeze-Thaw Rating. When coarse aggregate is used to produce portland cement concrete for base course, base course widening, pavement (including precast), driveway pavement, sidewalk, shoulders, curb, gutter, combination curb and gutter, median, paved ditch, concrete superstructures on subgrade such as bridge approach slabs (excluding precast), concrete structures on subgrade such as bridge approach footings, or their repair using concrete, the gradation permitted will be determined from the results of the Department’s Freeze-Thaw Test (Illinois Modified AASHTO T 161).”

CONCRETE BOX CULVERTS WITH SKEWS ≤ 30 DEGREES REGARDLESS OF DESIGN FILL AND SKEWS > 30 DEGREES WITH DESIGN FILLS > 5 FEET (BDE)

Effective: April 1, 2012

Revised: April 1, 2014

Revise the second paragraph of Article 540.04 of the Standard Specifications to read:

“Unless otherwise noted on the plans, the Contractor shall have the option, when a cast-in-place concrete box culvert is specified, of constructing the box culvert using precast box culvert sections when the design cover is 6 in. (150 mm) minimum. The precast box culvert sections shall be designed for the same design cover shown on the plans for cast-in-place box culvert; shall be of equal or larger size opening, and shall satisfy the design requirements of ASTM C 1577.”

CONCRETE GUTTER, CURB, MEDIAN, AND PAVED DITCH (BDE)

Effective: April 1, 2014

Add the following to Article 606.02 of the Standard Specifications:

“(i) Polyurethane Joint Sealant 1050.04”

Revise the fifth paragraph of Article 606.07 of the Standard Specifications to read:

“Transverse contraction and longitudinal construction joints shall be sealed according to Article 420.12, except transverse joints in concrete curb and gutter shall be sealed with polysulfide or polyurethane joint sealant.”

Add the following to Section 1050 of the Standard Specifications:

“1050.04 Polyurethane Joint Sealant. The joint sealant shall be a polyurethane sealant, Type S, Grade NS, Class 25, Use T, according to ASTM C 920.”

CONCRETE MIX DESIGN – DEPARTMENT PROVIDED (BDE)

Effective: January 1, 2012

Revised: January 1, 2014

For the concrete mix design requirements in Article 1020.05(a) of the Supplemental Specifications and Recurring Special Provisions, the Contractor has the option to request the Engineer determine mix design material proportions for Class PV, PP, RR, BS, DS, SC, and SI concrete. A single mix design for each class of concrete will be provided. Acceptance by the Contractor to use the mix design developed by the Engineer shall not relieve the Contractor from meeting specification requirements.

CONTRACT CLAIMS (BDE)

Effective: April 1, 2014

Revise the first paragraph of Article 109.09(a) of the Standard Specifications to read:

“(a) Submission of Claim. All claims filed by the Contractor shall be in writing and in sufficient detail to enable the Department to ascertain the basis and amount of the claim. As a minimum, the following information must accompany each claim submitted.”

Revise Article 109.09(e) of the Standard Specifications to read:

“(e) Procedure. The Department provides two administrative levels for claims review.

Level I Engineer of Construction
Level II Chief Engineer/Director of Highways or Designee

- (1) Level I. All claims shall first be submitted at Level I. Two copies each of the claim and supporting documentation shall be submitted simultaneously to the District and the Engineer of Construction. The Engineer of Construction, in consultation with the District, will consider all information submitted with the claim and render a decision on the claim within 90 days after receipt by the Engineer of Construction. Claims not conforming to this Article will be returned without consideration. The Engineer of Construction may schedule a claim presentation meeting if in the Engineer of Construction’s judgment such a meeting would aid in resolution of the claim, otherwise a decision will be made based on the claim documentation submitted. If a Level I decision is not rendered within 90 days of receipt of the claim, or if the Contractor disputes the decision, an appeal to Level II may be made by the Contractor.

- (2) Level II. An appeal to Level II shall be made in writing to the Engineer of Construction within 45 days after the date of the Level I decision. Review of the claim at Level II shall be conducted as a full evaluation of the claim. A claim presentation meeting may be scheduled if the Chief Engineer/Director of Highways determines that such a meeting would aid in resolution of the claim, otherwise a decision will be made based on the claim documentation submitted. A Level II final decision will be rendered within 90 days of receipt of the written request for appeal.

Full compliance by the Contractor with the provisions specified in this Article is a contractual condition precedent to the Contractor's right to seek relief in the Court of Claims. The Director's written decision shall be the final administrative action of the Department. Unless the Contractor files a claim for adjudication by the Court of Claims within 60 days after the date of the written decision, the failure to file shall constitute a release and waiver of the claim."

DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (BDE)

Effective: September 1, 2000

Revised: August 2, 2011

FEDERAL OBLIGATION. The Department of Transportation, as a recipient of federal financial assistance, is required to take all necessary and reasonable steps to ensure nondiscrimination in the award and administration of contracts. Consequently, the federal regulatory provisions of 49 CFR Part 26 apply to this contract concerning the utilization of disadvantaged business enterprises. For the purposes of this Special Provision, a disadvantaged business enterprise (DBE) means a business certified by the Department in accordance with the requirements of 49 CFR Part 26 and listed in the Illinois Unified Certification Program (IL UCP) DBE Directory.

STATE OBLIGATION. This Special Provision will also be used by the Department to satisfy the requirements of the Business Enterprise for Minorities, Females, and Persons with Disabilities Act, 30 ILCS 575. When this Special Provision is used to satisfy state law requirements on 100 percent state-funded contracts, the federal government has no involvement in such contracts (not a federal-aid contract) and no responsibility to oversee the implementation of this Special Provision by the Department on those contracts. DBE participation on 100 percent state-funded contracts will not be credited toward fulfilling the Department's annual overall DBE goal required by the US Department of Transportation to comply with the federal DBE program requirements.

CONTRACTOR ASSURANCE. The Contractor makes the following assurance and agrees to include the assurance in each subcontract that the Contractor signs with a subcontractor.

The Contractor, subrecipient, or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The Contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of contracts funded in whole or in part with federal or state funds. Failure by the Contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate.

OVERALL GOAL SET FOR THE DEPARTMENT. As a requirement of compliance with 49 CFR Part 26, the Department has set an overall goal for DBE participation in its federally assisted contracts. That goal applies to all federal-aid funds the Department will expend in its federally assisted contracts for the subject reporting fiscal year. The Department is required to make a good faith effort to achieve the overall goal. The dollar amount paid to all approved DBE companies performing work called for in this contract is eligible to be credited toward fulfillment of the Department's overall goal.

CONTRACT GOAL TO BE ACHIEVED BY THE CONTRACTOR. This contract includes a specific DBE utilization goal established by the Department. The goal has been included because the Department has determined that the work of this contract has subcontracting opportunities that may be suitable for performance by DBE companies. The determination is based on an assessment of the type of work, the location of the work, and the availability of DBE companies to do a part of the work. The assessment indicates that, in the absence of unlawful discrimination, and in an arena of fair and open competition, DBE companies can be expected to perform 11.00% of the work. This percentage is set as the DBE participation goal for this contract. Consequently, in addition to the other award criteria established for this contract, the Department will only award this contract to a bidder who makes a good faith effort to meet this goal of DBE participation in the performance of the work. A bidder makes a good faith effort for award consideration if either of the following is done in accordance with the procedures set for in this Special Provision:

- (a) The bidder documents that enough DBE participation has been obtained to meet the goal: or
- (b) The bidder documents that a good faith effort has been made to meet the goal, even though the effort did not succeed in obtaining enough DBE participation to meet the goal.

DBE LOCATOR REFERENCES. Bidders shall consult the IL UCP DBE Directory as a reference source for DBE-certified companies. In addition, the Department maintains a letting and item specific DBE locator information system whereby DBE companies can register their interest in providing quotes on particular bid items advertised for letting. Information concerning DBE companies willing to quote work for particular contracts may be obtained by contacting the Department's Bureau of Small Business Enterprises at telephone number (217)785-4611, or by visiting the Department's website at www.dot.il.gov.

BIDDING PROCEDURES. Compliance with this Special Provision is a material bidding requirement. The failure of the bidder to comply will render the bid not responsive.

- (a) The bidder shall submit a Disadvantaged Business Utilization Plan on Department forms SBE 2025 and 2026 with the bid.
- (b) The Utilization Plan shall indicate that the bidder either has obtained sufficient DBE participation commitments to meet the contract goal or has not obtained enough DBE participation commitments in spite of a good faith effort to meet the goal. The Utilization Plan shall further provide the name, telephone number, and telefax number of a responsible official of the bidder designated for purposes of notification of plan approval or disapproval under the procedures of this Special Provision.

- (c) The Utilization Plan shall include a DBE Participation Commitment Statement, Department form SBE 2025, for each DBE proposed for the performance of work to achieve the contract goal. For bidding purposes, submission of the completed SBE 2025 forms, signed by the DBEs and faxed to the bidder will be acceptable as long as the original is available and provided upon request. All elements of information indicated on the said form shall be provided, including but not limited to the following:
- (1) The names and addresses of DBE firms that will participate in the contract;
 - (2) A description, including pay item numbers, of the work each DBE will perform;
 - (3) The dollar amount of the participation of each DBE firm participating. The dollar amount of participation for identified work shall specifically state the quantity, unit price, and total subcontract price for the work to be completed by the DBE. If partial pay items are to be performed by the DBE, indicate the portion of each item, a unit price where appropriate and the subcontract price amount;
 - (4) DBE Participation Commitment Statements, form SBE 2025, signed by the bidder and each participating DBE firm documenting the commitment to use the DBE subcontractors whose participation is submitted to meet the contract goal;
 - (5) if the bidder is a joint venture comprised of DBE companies and non-DBE companies, the plan must also include a clear identification of the portion of the work to be performed by the DBE partner(s); and,
 - (6) If the contract goal is not met, evidence of good faith efforts.

GOOD FAITH EFFORT PROCEDURES. The contract will not be awarded until the Utilization Plan submitted by the apparent successful bidder is approved. All information submitted by the bidder must be complete, accurate and adequately document that enough DBE participation has been obtained or document that good faith efforts of the bidder, in the event enough DBE participation has not been obtained, before the Department will commit to the performance of the contract by the bidder. The Utilization Plan will be approved by the Department if the Utilization Plan documents sufficient commercially useful DBE work performance to meet the contract goal or the bidder submits sufficient documentation of a good faith effort to meet the contract goal pursuant to 49 CFR Part 26, Appendix A. The Utilization Plan will not be approved by the Department if the Utilization Plan does not document sufficient DBE participation to meet the contract goal unless the apparent successful bidder documented in the Utilization Plan that it made a good faith effort to meet the goal. This means that the bidder must show that all necessary and reasonable steps were taken to achieve the contract goal. Necessary and reasonable steps are those which, by their scope, intensity and appropriateness to the objective, could reasonably be expected to obtain sufficient DBE participation, even if they were not successful. The Department will consider the quality, quantity, and intensity of the kinds of efforts that the bidder has made. Mere *pro forma* efforts, in other words, efforts done as a matter of form, are not good faith efforts; rather, the bidder is expected to have taken genuine efforts that would be reasonably expected of a bidder actively and aggressively trying to obtain DBE participation sufficient to meet the contract goal.

- (a) The following is a list of types of action that the Department will consider as part of the evaluation of the bidder's good faith efforts to obtain participation. These listed factors are not intended to be a mandatory checklist and are not intended to be exhaustive. Other factors or efforts brought to the attention of the Department may be relevant in appropriate cases, and will be considered by the Department.
- (1) Soliciting through all reasonable and available means (e.g. attendance at pre-bid meetings, advertising and/or written notices) the interest of all certified DBE companies that have the capability to perform the work of the contract. The bidder must solicit this interest within sufficient time to allow the DBE companies to respond to the solicitation. The bidder must determine with certainty if the DBE companies are interested by taking appropriate steps to follow up initial solicitations.
 - (2) Selecting portions of the work to be performed by DBE companies in order to increase the likelihood that the DBE goals will be achieved. This includes, where appropriate, breaking out contract work items into economically feasible units to facilitate DBE participation, even when the prime Contractor might otherwise prefer to perform these work items with its own forces.
 - (3) Providing interested DBE companies with adequate information about the plans, specifications, and requirements of the contract in a timely manner to assist them in responding to a solicitation.
 - (4) a. Negotiating in good faith with interested DBE companies. It is the bidder's responsibility to make a portion of the work available to DBE subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DBE subcontractors and suppliers, so as to facilitate DBE participation. Evidence of such negotiation includes the names, addresses, and telephone numbers of DBE companies that were considered; a description of the information provided regarding the plans and specifications for the work selected for subcontracting; and evidence as to why additional agreements could not be reached for DBE companies to perform the work.

b. A bidder using good business judgment would consider a number of factors in negotiating with subcontractors, including DBE subcontractors, and would take a firm's price and capabilities as well as contract goals into consideration. However, the fact that there may be some additional costs involved in finding and using DBE companies is not in itself sufficient reason for a bidder's failure to meet the contract DBE goal, as long as such costs are reasonable. Also the ability or desire of a bidder to perform the work of a contract with its own organization does not relieve the bidder of the responsibility to make good faith efforts. Bidders are not, however, required to accept higher quotes from DBE companies if the price difference is excessive or unreasonable.
 - (5) Not rejecting DBE companies as being unqualified without sound reasons based on a thorough investigation of their capabilities. The bidder's standing within its industry, membership in specific groups, organizations, or associations and political or social affiliations (for example union vs. non-union employee status) are not legitimate causes for the rejection or non-solicitation of bids in the bidder's efforts to meet the project goal.

- (6) Making efforts to assist interested DBE companies in obtaining bonding, lines of credit, or insurance as required by the recipient or Contractor.
 - (7) Making efforts to assist interested DBE companies in obtaining necessary equipment, supplies, materials, or related assistance or services.
 - (8) Effectively using the services of available minority/women community organizations; minority/women contractors' groups; local, state, and federal minority/women business assistance offices; and other organizations as allowed on a case-by-case basis to provide assistance in the recruitment and placement of DBE companies.
- (b) If the Department determines that the apparent successful bidder has made a good faith effort to secure the work commitment of DBE companies to meet the contract goal, the Department will award the contract provided that it is otherwise eligible for award. If the Department determines that the bidder has failed to meet the requirements of this Special Provision or that a good faith effort has not been made, the Department will notify the responsible company official designated in the Utilization Plan that the bid is not responsive. The notification shall include a statement of reasons for the determination.
- (c) The bidder may request administrative reconsideration of a determination adverse to the bidder within the five working days after the receipt of the notification date of the determination by delivering the request to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764 (Telefax: (217)785-1524). Deposit of the request in the United States mail on or before the fifth business day shall not be deemed delivery. The determination shall become final if a request is not made and delivered. A request may provide additional written documentation and/or argument concerning the issues raised in the determination statement of reasons, provided the documentation and arguments address efforts made prior to submitting the bid. The request will be forwarded to the Department's Reconsideration Officer. The Reconsideration Officer will extend an opportunity to the bidder to meet in person in order to consider all issues of documentation and whether the bidder made a good faith effort to meet the goal. After the review by the Reconsideration Officer, the bidder will be sent a written decision within ten working days after receipt of the request for consideration, explaining the basis for finding that the bidder did or did not meet the goal or make adequate good faith efforts to do so. A final decision by the Reconsideration Officer that a good faith effort was made shall approve the Utilization Plan submitted by the bidder and shall clear the contract for award. A final decision that a good faith effort was not made shall render the bid not responsive.

CALCULATING DBE PARTICIPATION. The Utilization Plan values represent work anticipated to be performed and paid for upon satisfactory completion. The Department is only able to count toward the achievement of the overall goal and the contract goal the value of payments made for the work actually performed by DBE companies. In addition, a DBE must perform a commercially useful function on the contract to be counted. A commercially useful function is generally performed when the DBE is responsible for the work and is carrying out its responsibilities by actually performing, managing, and supervising the work involved. The Department and Contractor are governed by the provisions of 49 CFR Part 26.55(c) on questions of commercially useful functions as it affects the work. Specific counting guidelines are provided in 49 CFR Part 26.55, the provisions of which govern over the summary contained herein.

- (a) DBE as the Contractor: 100 percent goal credit for that portion of the work performed by the DBE's own forces, including the cost of materials and supplies. Work that a DBE subcontracts to a non-DBE does not count toward the DBE goals.
- (b) DBE as a joint venture Contractor: 100 percent goal credit for that portion of the total dollar value of the contract equal to the distinct, clearly defined portion of the work performed by the DBE's own forces.
- (c) DBE as a subcontractor: 100 percent goal credit for the work of the subcontract performed by the DBE's own forces, including the cost of materials and supplies, excluding the purchase of materials and supplies or the lease of equipment by the DBE subcontractor from the prime Contractor or its affiliates. Work that a DBE subcontractor in turn subcontracts to a non-DBE does not count toward the DBE goal.
- (d) DBE as a trucker: 100 percent goal credit for trucking participation provided the DBE is responsible for the management and supervision of the entire trucking operation for which it is responsible. At least one truck owned, operated, licensed, and insured by the DBE must be used on the contract. Credit will be given for the following:
 - (1) The DBE may lease trucks from another DBE firm, including an owner-operator who is certified as a DBE. The DBE who leases trucks from another DBE receives credit for the total value of the transportation services the lessee DBE provides on the contract.
 - (2) The DBE may also lease trucks from a non-DBE firm, including from an owner-operator. The DBE who leases trucks from a non-DBE is entitled to credit only for the fee or commission it receives as a result of the lease arrangement.
- (e) DBE as a material supplier:
 - (1) 60 percent goal credit for the cost of the materials or supplies purchased from a DBE regular dealer.
 - (2) 100 percent goal credit for the cost of materials or supplies obtained from a DBE manufacturer.
 - (3) 100 percent credit for the value of reasonable fees and commissions for the procurement of materials and supplies if not a regular dealer or manufacturer.

CONTRACT COMPLIANCE. Compliance with this Special Provision is an essential part of the contract. The Department is prohibited by federal regulations from crediting the participation of a DBE included in the Utilization Plan toward either the contract goal or the Department's overall goal until the amount to be applied toward the goals has been paid to the DBE. The following administrative procedures and remedies govern the compliance by the Contractor with the contractual obligations established by the Utilization Plan. After approval of the Utilization Plan and award of the contract, the Utilization Plan and individual DBE Participation Statements become part of the contract. If the Contractor did not succeed in obtaining enough DBE participation to achieve the advertised contract goal, and the Utilization Plan was approved and contract awarded based upon a determination of good faith, the total dollar value of DBE work calculated in the approved Utilization Plan as a percentage of the awarded contract value shall become the amended contract goal. All work indicated for performance by an approved DBE

shall be performed, managed, and supervised by the DBE executing the Participation Statement.

- (a) NO AMENDMENT. No amendment to the Utilization Plan may be made without prior written approval from the Department's Bureau of Small Business Enterprises. All requests for amendment to the Utilization Plan shall be submitted to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764. Telephone number (217)785-4611. Telefax number (217)785-1524.
- (b) TERMINATION OR REPLACEMENT. The Contractor shall not terminate or replace a DBE listed on the approved Utilization Plan, or perform with other forces work designated for a listed DBE except as provided in the Special Provision.
- (c) CHANGES TO WORK. Any deviation from the DBE condition-of-award or contract plans, specifications, or special provisions must be approved, in writing, by the Department as provided elsewhere in the Contract. The Contractor shall notify affected DBEs in writing of any changes in the scope of work which result in a reduction in the dollar amount condition-of-award to the contract. Where the revision includes work committed to a new DBE subcontractor, not previously involved in the project, then a Request for Approval of Subcontractor, Department form BC 260A, must be signed and submitted. If the commitment of work is in the form of additional tasks assigned to an existing subcontract, then a new Request for Approval of Subcontractor shall not be required. However, the Contractor must document efforts to assure that the existing DBE subcontractor is capable of performing the additional work and has agreed in writing to the change.
- (d) ALTERNATIVE WORK METHODS. In addition to the above requirements for reductions in the condition of award, additional requirements apply to the two cases of Contractor-initiated work substitution proposals. Where the contract allows alternate work methods which serve to delete or create underruns in condition of award DBE work, and the Contractor selects that alternate method or, where the Contractor proposes a substitute work method or material that serves to diminish or delete work committed to a DBE and replace it with other work, then the Contractor must demonstrate one of the following:
 - (1) That the replacement work will be performed by the same DBE (as long as the DBE is certified in the respective item of work) in a modification of the condition of award;
or
 - (2) That the DBE is aware that its work will be deleted or will experience underruns and has agreed in writing to the change. If this occurs, the Contractor shall substitute other work of equivalent value to a certified DBE or provide documentation of good faith efforts to do so; or
 - (3) That the DBE is not capable of performing the replacement work or has declined to perform the work at a reasonable competitive price. If this occurs, the Contractor shall substitute other work of equivalent value to a certified DBE or provide documentation of good faith efforts to do so.

- (e) TERMINATION AND REPLACEMENT PROCEDURES. The Contractor shall not terminate or replace a DBE subcontractor listed in the approved Utilization Plan without prior written consent. This includes, but is not limited to, instances in which the Contractor seeks to perform work originally designated for a DBE subcontractor with its own forces or those of an affiliate, a non-DBE firm, or with another DBE firm. Written consent will be granted only if the Bureau of Small Business Enterprises agrees, for reasons stated in its concurrence document, that the Contractor has good cause to terminate or replace the DBE firm. Before transmitting to the Bureau of Small Business Enterprises any request to terminate and/or substitute a DBE subcontractor, the Contractor shall give notice in writing to the DBE subcontractor, with a copy to the Bureau, of its intent to request to terminate and/or substitute, and the reason for the request. The Contractor shall give the DBE five days to respond to the Contractor's notice. The DBE so notified shall advise the Bureau and the Contractor of the reasons, if any, why it objects to the proposed termination of its subcontract and why the Bureau should not approve the Contractor's action. If required in a particular case as a matter of public necessity, the Bureau may provide a response period shorter than five days.

For purposes of this paragraph, good cause includes the following circumstances:

- (1) The listed DBE subcontractor fails or refuses to execute a written contract;
- (2) The listed DBE subcontractor fails or refuses to perform the work of its subcontract in a way consistent with normal industry standards. Provided, however, that good cause does not exist if the failure or refusal of the DBE subcontractor to perform its work on the subcontract results from the bad faith or discriminatory action of the prime contractor;
- (3) The listed DBE subcontractor fails or refuses to meet the prime Contractor's reasonable, nondiscriminatory bond requirements;
- (4) The listed DBE subcontractor becomes bankrupt, insolvent, or exhibits credit unworthiness;
- (5) The listed DBE subcontractor is ineligible to work on public works projects because of suspension and debarment proceedings pursuant 2 CFR Parts 180, 215 and 1,200 or applicable state law.
- (6) You have determined that the listed DBE subcontractor is not a responsible contractor;
- (7) The listed DBE subcontractor voluntarily withdraws from the projects and provides to you written notice of its withdrawal;
- (8) The listed DBE is ineligible to receive DBE credit for the type of work required;
- (9) A DBE owner dies or becomes disabled with the result that the listed DBE contractor is unable to complete its work on the contract;

- (10) Other documented good cause that compels the termination of the DBE subcontractor. Provided, that good cause does not exist if the prime Contractor seeks to terminate a DBE it relied upon to obtain the contract so that the prime Contractor can self-perform the work for which the DBE contractor was engaged or so that the prime Contractor can substitute another DBE or non-DBE contractor after contract award.

When a DBE is terminated, or fails to complete its work on the Contract for any reason the Contractor shall make a good faith effort to find another DBE to substitute for the original DBE to perform at least the same amount of work under the contract as the terminated DBE to the extent needed to meet the established Contract goal.

- (f) PAYMENT RECORDS. The Contractor shall maintain a record of payments for work performed to the DBE participants. The records shall be made available to the Department for inspection upon request. After the performance of the final item of work or delivery of material by a DBE and final payment therefore to the DBE by the Contractor, but not later than thirty calendar days after payment has been made by the Department to the Contractor for such work or material, the Contractor shall submit a DBE Payment Agreement on Department form SBE 2115 to the Regional Engineer. If full and final payment has not been made to the DBE, the DBE Payment Agreement shall indicate whether a disagreement as to the payment required exists between the Contractor and the DBE or if the Contractor believes that the work has not been satisfactorily completed. If the Contractor does not have the full amount of work indicated in the Utilization Plan performed by the BDE companies indicated in the Utilization Plan and after good faith efforts are reviewed, the Department may deduct from contract payments to the Contractor the amount of the goal not achieved as liquidated and ascertained damages. The Contractor may request an administrative reconsideration of any amount deducted as damages pursuant to subsection (h) of this part.
- (g) ENFORCEMENT. The Department reserves the right to withhold payment to the Contractor to enforce the provisions of this Special Provision. Final payment shall not be made on the contract until such time as the Contractor submits sufficient documentation demonstrating achievement of the goal in accordance with this Special Provision or after liquidated damages have been determined and collected.
- (h) RECONSIDERATION. Notwithstanding any other provision of the contract, including but not limited to Article 109.09 of the Standard Specifications, the Contractor may request administrative reconsideration of a decision to deduct the amount of the goal not achieved as liquidated damages. A request to reconsider shall be delivered to the Contract Compliance Section and shall be handled and considered in the same manner as set forth in paragraph (c) of "Good Faith Effort Procedures" of this Special Provision, except a final decision that a good faith effort was not made during contract performance to achieve the goal agreed to in the Utilization Plan shall be the final administrative decision of the Department.

FRICITION AGGREGATE (BDE)

Effective: January 1, 2011

Revise Article 1004.01(a)(4) of the Standard Specifications to read:

- “ (4) Crushed Stone. Crushed stone shall be the angular fragments resulting from crushing undisturbed, consolidated deposits of rock by mechanical means. Crushed stone shall be divided into the following, when specified.
- a. Carbonate Crushed Stone. Carbonate crushed stone shall be either dolomite or limestone. Dolomite shall contain 11.0 percent or more magnesium oxide (MgO). Limestone shall contain less than 11.0 percent magnesium oxide (MgO).
 - b. Crystalline Crushed Stone. Crystalline crushed stone shall be either metamorphic or igneous stone, including but is not limited to, quartzite, granite, rhyolite and diabase.”

Revise Article 1004.03(a) of the Standard Specifications to read:

“1004.03 Coarse Aggregate for Hot-Mix Asphalt (HMA). The aggregate shall be according to Article 1004.01 and the following.

(a) Description. The coarse aggregate for HMA shall be according to the following table.

Use	Mixture	Aggregates Allowed
Class A	Seal or Cover	<u>Allowed Alone or in Combination:</u> Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag Crushed Concrete
HMA All Other	Stabilized Subbase Shoulders	or <u>Allowed Alone or in Combination:</u> Gravel Crushed Gravel Carbonate Crushed Stone Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag ^{1/} Crushed Concrete

Use	Mixture	Aggregates Allowed
HMA High ESAL Low ESAL	Binder IL-25.0, IL-19.0, or IL-19.0L SMA Binder	<u>Allowed Alone or in Combination:</u> Crushed Gravel Carbonate Crushed Stone ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Concrete ^{3/}
HMA High ESAL Low ESAL	C Surface and Leveling Binder IL-12.5, IL-9.5, or IL-9.5L SMA Ndesign 50 Surface	<u>Allowed Alone or in Combination:</u> Crushed Gravel Carbonate Crushed Stone ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) Crushed Steel Slag ^{4/} Crushed Concrete ^{3/}
HMA High ESAL	D Surface and Leveling Binder IL-12.5 or IL-9.5 SMA Ndesign 50 Surface	<u>Allowed Alone or in Combination:</u> Crushed Gravel Carbonate Crushed Stone (other than Limestone) ^{2/} Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) ^{5/} Crushed Steel Slag ^{4/ 5/} Crushed Concrete ^{3/}
		<u>Other Combinations Allowed:</u>
		<i>Up to...</i> <i>With...</i>
		25% Limestone Dolomite
		50% Limestone Any Mixture D aggregate other than Dolomite
		75% Limestone Crushed Slag (ACBF) ^{5/} or Crushed Sandstone

Use	Mixture	Aggregates Allowed	
HMA High ESAL	E Surface IL-12.5 or IL-9.5 SMA Ndesign 80 Surface	<u>Allowed Alone or in Combination:</u> Crushed Gravel Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) ^{5/} Crushed Steel Slag ^{5/} Crushed Concrete ^{3/} No Limestone.	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>
		50% Dolomite ^{2/}	Any Mixture E aggregate
		75% Dolomite ^{2/}	Crushed Sandstone, Crushed Slag (ACBF) ^{5/} , Crushed Steel Slag ^{5/} , or Crystalline Crushed Stone
75% Crushed Gravel or Crushed Concrete ^{3/}	Crushed Sandstone, Crystalline Crushed Stone, Crushed Slag (ACBF) ^{5/} , or Crushed Steel Slag ^{5/}		
HMA High ESAL	F Surface IL-12.5 or IL-9.5 SMA Ndesign 80 Surface	<u>Allowed Alone or in Combination:</u> Crystalline Crushed Stone Crushed Sandstone Crushed Slag (ACBF) ^{5/} Crushed Steel Slag ^{5/} No Limestone.	
		<u>Other Combinations Allowed:</u>	
		<i>Up to...</i>	<i>With...</i>
		50% Crushed Gravel, Crushed Concrete ^{3/} , or Dolomite ^{2/}	Crushed Sandstone, Crushed Slag (ACBF) ^{5/} , Crushed Steel Slag ^{5/} , or Crystalline Crushed Stone

- 1/ Crushed steel slag allowed in shoulder surface only.
- 2/ Carbonate crushed stone shall not be used in SMA Ndesign 80. In SMA Ndesign 50, carbonate crushed stone shall not be blended with any of the other aggregates allowed alone in Ndesign

50 SMA binder or Ndesign 50 SMA surface.

- 3/ Crushed concrete will not be permitted in SMA mixes.
- 4/ Crushed steel slag shall not be used as leveling binder.
- 5/ When either slag is used, the blend percentages listed shall be by volume.”

GRANULAR MATERIALS (BDE)

Effective: November 1, 2012

Revise the title of Article 1003.04 of the Standard Specifications to read:

“1003.04 Fine Aggregate for Bedding, Trench Backfill, Embankment, Porous Granular Backfill, Sand Backfill for Underdrains, and French Drains.”

Revise Article 1003.04(c) of the Standard Specifications to read:

“(c) Gradation. The fine aggregate gradations for granular embankment, granular backfill, bedding, and trench backfill for pipe culverts and storm sewers shall be FA 1, FA 2, or FA 6 through FA 21.

The fine aggregate gradation for porous granular embankment, porous granular backfill, french drains, and sand backfill for underdrains shall be FA 1, FA 2, or FA 20, except the percent passing the No. 200 (75 µm) sieve shall be 2±2.”

Revise Article 1004.05(c) of the Standard Specifications to read:

“(c) Gradation. The coarse aggregate gradations shall be as follows.

Application	Gradation
Blotter	CA 15
Granular Embankment, Granular Backfill, Bedding, and Trench Backfill for Pipe Culverts and Storm Sewers	CA 6, CA 9, CA 10, CA 12, CA17, CA18, and CA 19
Porous Granular Embankment, Porous Granular Backfill, and French Drains	CA 7, CA 8, CA 11, CA 15, CA 16 and CA 18”

GROOVING FOR RECESSED PAVEMENT MARKINGS (BDE)

Effective: November 1, 2012

Revised: January 1, 2013

Description. This work shall consist of grooving the pavement surface in preparation for the application of recessed pavement markings.

Equipment. Equipment shall be according to the following.

- (a) Pavement Marking Tape Installations: The grooving equipment shall have a free-floating saw blade cutting head equipped with gang-stacked diamond saw blades. The diamond saw blades shall be of uniform wear and shall produce a smooth textured surface. Any ridges in the groove shall have a maximum height of 15 mils (0.38 mm).
- (b) Liquid Pavement Marking Installations: The grooving equipment shall be equipped with either a free-floating saw blade cutting head or a free-floating grinder cutting head configuration with diamond or carbide tipped cutters and shall produce an irregular textured surface.

CONSTRUCTION REQUIREMENTS

General. The Contractor shall supply the Engineer with a copy of the pavement marking material manufacturer's recommendations for constructing a groove.

Pavement Grooving Methods. The grooves for recessed pavement markings shall be constructed using the following methods.

- (a) Wet Cutting Head Operation. When water is required or used to cool the cutting head, the groove shall be flushed with high pressure water immediately following the cut to avoid build up and hardening of slurry in the groove. The pavement surface shall be allowed to dry for a minimum of 24 hours prior to the final cleaning of the groove and application of the pavement marking material.
- (b) Dry Cutting Head Operation. When used on HMA pavements, the groove shall be vacuumed or cleaned by blasting with high-pressure air to remove loose aggregate, debris, and dust generated during the cutting operation. When used on PCC pavements, the groove shall be flushed with high pressure water or shot blasted to remove any PCC particles that may have become destabilized during the grooving process. If high pressure water is used, the pavement surface shall be allowed to dry for a minimum of 24 hours prior to the final cleaning of the groove and application of the pavement marking material.

Pavement Grooving. Grooving shall not cause ravel, aggregate fractures, spalling or disturbance of the joints to the underlying surface of the pavement. Grooves shall be cut into the pavement prior to the application of the pavement marking material. Grooves shall be cut such that the width is 1 in. (25 mm) greater than the width of the pavement marking line as specified on the plans. Grooves for letters and symbols shall be cut in a square or rectangular shape so that the entire marking will fit within the limits of the grooved area. The position of the edge of the grooves shall be a minimum of 4 in. (100 mm) from the edge of all longitudinal joints. The depth of the groove shall not be less than the manufacturer's recommendations for the pavement marking material specified, but shall be installed to a minimum depth of 110 mils

(2.79 mm) and a maximum depth of 200 mils (5.08 mm) for pavement marking tapes and a minimum depth of 40 mils (1.02 mm) and a maximum depth of 80 mils (2.03 mm) for liquid markings. The cutting head shall be operated at the appropriate speed in order to prevent undulation of the cutting head and grooving at an inconsistent depth.

At the start of grooving operations, a 50 ft (16.7 m) test section shall be installed and depth measurements shall be made at 10 ft (3.3 m) intervals within the test section. The individual depth measurements shall be within the allowable ranges according to this Article. If it is determined the test section has not been grooved at the appropriate depth or texture, adjustments shall be made to the cutting head and another 50 ft (16.7 m) test section shall be installed and checked. This process shall continue until the test section meets the requirements of this Article.

For new HMA pavements, grooves shall not be installed within 14 days of the placement of the final course of pavement.

Final Cleaning. Immediately prior to the application of the pavement marking material or primer sealer, the groove shall be cleaned with high-pressure air blast.

Method of Measurement. This work will be measured for payment in place, in feet (meter) for the groove width specified.

Grooving for letter, numbers and symbols will be measured in square feet (square meters).

Basis of Payment. This work will be paid for at the contract unit price per foot (meter) for GROOVING FOR RECESSED PAVEMENT MARKING of the groove width specified, and per square foot (square meter) for GROOVING FOR RECESSED PAVEMENT MARKING, LETTERS AND SYMBOLS.

The following shall only apply when preformed plastic pavement markings are to be recessed:

Add the following paragraph after the first paragraph of Article 780.07 of the Standard Specifications.

“The markings shall be capable of being applied in a grooved slot on new and existing portland cement concrete and HMA surfaces, by means of a pressure-sensitive, precoated adhesive, or liquid contact cement which shall be applied at the time of installation. A primer sealer shall be applied with a roller and shall cover and seal the entire bottom of the groove. The primer sealer shall be recommended by the manufacturer of the pavement marking material and shall be compatible with the material being used. The Contractor shall install the markings in the groove as soon as possible after the primer sealer cures according to the manufacturer’s recommendations. The markings placed in the groove shall be rolled and tamped into the groove with a roller or tamper cart cut to fit the groove and loaded with or weighing at least 200 lb (90kg). Vehicle tires shall not be used for tamping. The Contractor shall roll and tamp the material with a minimum of 6 passes to prevent easy removal or peeling.”

HOT-MIX ASPHALT - DENSITY TESTING OF LONGITUDINAL JOINTS (BDE)

Effective: January 1, 2010

Revised: April 1, 2012

Description. This work shall consist of testing the density of longitudinal joints as part of the quality control/quality assurance (QC/QA) of hot-mix asphalt (HMA). Work shall be according to Section 1030 of the Standard Specifications except as follows.

Quality Control/Quality Assurance (QC/QA). Delete the second and third sentence of the third paragraph of Article 1030.05(d)(3) of the Standard Specifications.

Add the following paragraphs to the end of Article 1030.05(d)(3) of the Standard Specifications:

“Longitudinal joint density testing shall be performed at each random density test location. Longitudinal joint testing shall be located at a distance equal to the lift thickness or a minimum of 4 in. (100 mm), from each pavement edge. (i.e. for a 5 in. (125 mm) lift the near edge of the density gauge or core barrel shall be within 5 in. (125 mm) from the edge of pavement.) Longitudinal joint density testing shall be performed using either a correlated nuclear gauge or cores.

- a. Confined Edge. Each confined edge density shall be represented by a one-minute nuclear density reading or a core density and shall be included in the average of density readings or core densities taken across the mat which represents the Individual Test.
- b. Unconfined Edge. Each unconfined edge joint density shall be represented by an average of three one-minute density readings or a single core density at the given density test location and shall meet the density requirements specified herein. The three one-minute readings shall be spaced ten feet apart longitudinally along the unconfined pavement edge and centered at the random density test location.”

Revise the Density Control Limits table in Article 1030.05(d)(4) of the Standard Specifications to read:

“Mixture Composition	Parameter	Individual Test (includes confined edges)	Unconfined Edge Joint Density Minimum
IL-4.75	Ndesign = 50	93.0 – 97.4%	91.0%
IL-9.5, IL-12.5	Ndesign ≥ 90	92.0 – 96.0%	90.0%
IL-9.5,IL-9.5L, IL-12.5	Ndesign < 90	92.5 – 97.4%	90.0%
IL-19.0, IL-25.0	Ndesign ≥ 90	93.0 – 96.0%	90.0%
IL-19.0, IL-19.0L, IL-25.0	Ndesign < 90	93.0 – 97.4%	90.0%
SMA	Ndesign = 50 & 80	93.5 – 97.4%	91.0%
All Other	Ndesign = 30	93.0 - 97.4%	90.0%”

LRFD PIPE CULVERT BURIAL TABLES (BDE)

Effective: November 1, 2013
 Revised: April 1, 2014

Revise Article 542.02 of the Standard Specifications to read as follows:

“Item	Article/Section
(a) Corrugated Steel Pipe	1006.01
(b) Corrugated Steel Pipe Arch	1006.01
(c) Bituminous Coated Corrugated Steel Pipe	1006.01
(d) Bituminous Coated Corrugated Steel Pipe Arch	1006.01
(e) Zinc and Aramid Fiber Composite Coated Corrugated Steel Pipe	1006.01
(f) Aluminized Steel Type 2 Corrugated Pipe	1006.01
(g) Aluminized Steel Type 2 Corrugated Pipe Arch	1006.01
(h) Precoated Galvanized Corrugated Steel Pipe	1006.01
(i) Precoated Galvanized Corrugated Steel Pipe Arch	1006.01
(j) Corrugated Aluminum Alloy Pipe	1006.03
(k) Corrugated Aluminum Alloy Pipe Arch	1006.03
(l) Extra Strength Clay Pipe	1040.02
(m) Concrete Sewer, Storm Drain, and Culvert Pipe	1042
(n) Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe	1042
(o) Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe.....	1042
(p) Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe	1042
(q) Polyvinyl Chloride (PVC) Pipe	1040.03
(r) Corrugated Polyvinyl Chloride (PVC) Pipe with a Smooth Interior	1040.03
(s) Corrugated Polypropylene (CPP) pipe with smooth Interior	1040.07
(t) Corrugated Polyethylene (PE) Pipe with a Smooth Interior	1040.04
(u) Polyethylene (PE) Pipe with a Smooth Interior	1040.04
(v) Rubber Gaskets and Preformed Flexible Joint Sealants for Concrete Pipe	1056
(w) Mastic Joint Sealer for Pipe	1055
(x) External Sealing Band	1057
(y) Fine Aggregate (Note 1)	1003.04
(z) Coarse Aggregate (Note 2)	1004.05
(aa) Packaged Rapid Hardening Mortar or Concrete	1018
(bb) Nonshrink Grout	1024.02
(cc) Reinforcement Bars and Welded Wire Fabric	1006.10
(dd) Handling Hole Plugs	1042.16

Note 1. The fine aggregate shall be moist.

Note 2. The coarse aggregate shall be wet.”

Revise the table for permitted materials in Article 542.03 of the Standard Specifications as follows:

"Class	Materials
A	Rigid Pipes: Extra Strength Clay Pipe Concrete Sewer Storm Drain and Culvert Pipe, Class 3 Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe
C	Rigid Pipes: Extra Strength Clay Pipe Concrete Sewer Storm Drain and Culvert Pipe, Class 3 Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe Flexible Pipes: Aluminized Steel Type 2 Corrugated Pipe Aluminized Steel Type 2 Corrugated Pipe Arch Precoated Galvanized Corrugated Steel Pipe Precoated Galvanized Corrugated Steel Pipe Arch Corrugated Aluminum Alloy Pipe Corrugated Aluminum Alloy Pipe Arch Polyvinyl Chloride (PVC) Pipe Corrugated Polyvinyl Chloride (PVC) Pipe with a Smooth Interior Polyethylene (PE) Pipe with a Smooth Interior Corrugated Polypropylene (CPP) Pipe with Smooth Interior
D	Rigid Pipes: Extra Strength Clay Pipe Concrete Sewer Storm Drain and Culvert Pipe, Class 3 Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe Flexible Pipes: Corrugated Steel Pipe Corrugated Steel Pipe Arch Bituminous Coated Corrugated Steel Pipe Bituminous Coated Corrugated Steel Pipe Arch Zinc and Aramid Fiber Composite Coated Corrugated Steel Pipe Aluminized Steel Type 2 Corrugated Pipe Aluminized Steel Type 2 Corrugated Pipe Arch Precoated Galvanized Corrugated Steel Pipe Precoated Galvanized Corrugated Steel Pipe Arch Corrugated Aluminum Alloy Pipe Corrugated Aluminum Alloy Pipe Arch Polyvinyl Chloride (PVC) Pipe Corrugated Polyvinyl Chloride (PVC) Pipe with a Smooth Interior Corrugated Polyethylene (PE) Pipe with a Smooth Interior Polyethylene (PE) Pipe with a Smooth Interior" Corrugated Polypropylene (CPP) Pipe with Smooth Interior

Revise Articles 542.03(b) and (c) of the Standard Specifications to read:

“(b) Extra strength clay pipe will only be permitted for pipe culverts Type 1, for 10 in., 12 in., 42 in. and 48 in. (250 mm, 300 mm, 1050 mm and 1200 mm), Types 2, up to and including 48 in. (1200 mm), Type 3, up to and including 18 in. (450 mm), Type 4 up to and including 10 in. (250 mm), for all pipe classes.

(c) Concrete sewer, storm drain, and culvert pipe Class 3 will only be permitted for pipe culverts Type 1, up to and including 10 in (250 mm), Type 2, up to and including 30 in. (750 mm), Type 3, up to and including 15 in. (375 mm); Type 4, up to and including 10 in. (250 mm), for all pipe classes.”

Replace the pipe tables in Article 542.03 of the Standard Specifications with the following:

“Table IA: Classes of Reinforced Concrete Pipe for the Respective Diameters of Pipe and Fill Heights over the Top of the Pipe							
Nominal Diameter in.	Type 1	Type 2	Type 3	Type 4	Type 5	Type 6	Type 7
	Fill Height: 3' and less 1' min cover	Fill Height: Greater than 3' not exceeding 10'	Fill Height: Greater than 10' not exceeding 15'	Fill Height: Greater than 15' not exceeding 20'	Fill Height: Greater than 20' not exceeding 25'	Fill Height: Greater than 25' not exceeding 30'	Fill Height: Greater than 30' not exceeding 35'
12	IV	II	III	IV	IV	V	V
15	IV	II	III	IV	IV	V	V
18	IV	II	III	IV	IV	V	V
21	III	II	III	IV	IV	V	V
24	III	II	III	IV	IV	V	V
30	IV	II	III	IV	IV	V	V
36	III	II	III	IV	IV	V	V
42	II	II	III	IV	IV	V	V
48	II	II	III	IV	IV	V	V
54	II	II	III	IV	IV	V	V
60	II	II	III	IV	IV	V	V
66	II	II	III	IV	IV	V	V
72	II	II	III	IV	V	V	V
78	II	II	III	IV	2020	2370	2730
84	II	II	III	IV	2020	2380	2740
90	II	III	III	1680	2030	2390	2750
96	II	III	III	1690	2040	2400	2750
102	II	III	IV	1700	2050	2410	2760
108	II	III	1360	1710	2060	2410	2770

Notes:

A number indicates the D-Load for the diameter and depth of fill and that a special design is required.

Design assumptions; Water filled pipe, Type 2 bedding and Class C Walls

Table IA: Classes of Reinforced Concrete Pipe for the Respective Diameters of Pipe and Fill Heights over the Top of the Pipe (Metric)							
Nominal Diameter mm	Type 1	Type 2	Type 3	Type 4	Type 5	Type 6	Type 7
	Fill Height: 1 m and less 0.3 m min cover	Fill Height: Greater than 1 m not exceeding 3 m	Fill Height: Greater than 3 m not exceeding 4.5 m	Fill Height: Greater than 4.5 m not exceeding 6 m	Fill Height: Greater than 6 m not exceeding 7.5 m	Fill Height: Greater than 7.5 m not exceeding 9 m	Fill Height: Greater than 9 m not exceeding 10.5 m
300	IV	II	III	IV	IV	V	V
375	IV	II	III	IV	IV	V	V
450	IV	II	III	IV	IV	V	V
525	III	II	III	IV	IV	V	V
600	III	II	III	IV	IV	V	V
750	IV	II	III	IV	IV	V	V
900	III	II	III	IV	IV	V	V
1050	II	II	III	IV	IV	V	V
1200	II	II	III	IV	IV	V	V
1350	II	II	III	IV	IV	V	V
1500	II	II	III	IV	IV	V	V
1650	II	II	III	IV	IV	V	V
1800	II	II	III	IV	V	V	V
1950	II	II	III	IV	100	110	130
2100	II	II	III	IV	100	110	130
2250	II	III	III	80	100	110	130
2400	II	III	III	80	100	110	130
2550	II	III	IV	80	100	120	130
2700	II	III	70	80	100	120	130

Notes:

A number indicates the D-Load for the diameter and depth of fill and that a special design is required.

Design assumptions; Water filled pipe, Type 2 bedding and Class C Walls

TABLE IB: THICKNESS OF CORRUGATED STEEL PIPE FOR THE RESPECTIVE DIAMETER OF PIPE AND FILL HEIGHTS OVER THE TOP OF THE PIPE FOR 2 2/3"x1/2", 3"x1" AND 5"x1" CORRUGATIONS																					
Nominal Diameter r in.	Type 1			Type 2			Type 3			Type 4			Type 5			Type 6			Type 7		
	Fill Height:			Fill Height:			Fill Height:			Fill Height:			Fill Height:			Fill Height:			Fill Height:		
	3' and less 1' min. cover			Greater than 3' not exceeding 10'			Greater than 10' not exceeding 15'			Greater than 15' not exceeding 20'			Greater than 20' not exceeding 25'			Greater than 25' not exceeding 30'			Greater than 30' not exceeding 35'		
	2 2/3" x 1/2"	3"x1"	5"x1"	2 2/3" x 1/2"	3"x1"	5"x1"	2 2/3" x 1/2"	3"x1"	5"x1"	2 2/3" x 1/2"	3"x1"	5"x1"	2 2/3" x 1/2"	3"x1"	5"x1"	2 2/3" x 1/2"	3"x1"	5"x1"	2 2/3" x 1/2"	3"x1"	5"x1"
12"	0.109			0.079			0.079			0.079			0.079			0.079			0.079		
15	0.109			0.079			0.079			0.079			0.079			0.109			0.109		
18	0.109			0.079			0.079			0.079			0.109			0.109			0.109		
21	0.109			0.079			0.079			0.079			0.109			0.109			0.109		
24	0.109			0.079			0.079			0.109			0.109			0.109			0.109		
30	0.109			0.079			0.109			0.109			0.109			0.109			0.109		
36	0.109 E			0.079			0.109			0.109			0.109			0.109			0.138 E		
42	0.109	0.109	0.109	0.079	0.079	0.079	0.109	0.079	0.109	0.109	0.079	0.109	0.109	0.109	0.109	0.109	0.109	0.109	0.138 E	0.109	0.109
48	0.109	0.109	0.109	0.109	0.079	0.079	0.109	0.079	0.109	0.109	0.109	0.109	0.109	0.109	0.109	0.138 E	0.109	0.109	0.138 E	0.109	0.109
54	0.109	0.109	0.109	0.109	0.079	0.109	0.109	0.079	0.109	0.109	0.109	0.109	0.109	0.109	0.109	0.138 E	0.109	0.109	0.168 E	0.138 E	0.138
60	0.109	0.109	0.109	0.109	0.079	0.109	0.109	0.079	0.109	0.109	0.109	0.109	0.138	0.109	0.109	0.138 E	0.109	0.138	0.168 E	0.138 E	0.138E
66	0.138	0.109	0.109	0.138	0.079	0.109	0.138	0.10	0.109	0.138	0.109	0.109	0.138	0.109	0.109	0.138 E	0.138	0.138	0.168 E	0.138 E	0.168E
72	0.138	0.109	0.109	0.138	0.079	0.109	0.138	0.10	0.109	0.138	0.109	0.109	0.138	0.109	0.138	0.168 E	0.138 E	0.138 E	0.168 E	0.138 E	0.168E
78	0.168	0.109	0.109	0.168	0.079	0.109	0.168	0.10	0.109	0.168	0.109	0.109	0.168	0.138	0.138	0.168 E	0.138 E	0.138 E	0.168 E	0.168 E	0.168E
84	0.168	0.109	0.138	0.168	0.079	0.109	0.168	0.10	0.109	0.168	0.109	0.109	0.168	0.138	0.138	0.168 E	0.138 E	0.168 E	0.168 E	0.168 E	0.168E
90		0.138	0.138		0.079	0.109		0.10	0.109		0.109	0.138		0.138	0.138		0.168 E	0.168 E		0.168 E	0.168E
96		0.138	0.138		0.109	0.109		0.10	0.109		0.138	0.138		0.138	0.168		0.168 E	0.168 E		0.168 E	0.168E
102		0.138 Z	0.138Z		0.109	0.109		0.10	0.109		0.138	0.138		0.138	0.168		0.168 E	0.168 E			
108		0.138 Z	0.168Z		0.109	0.109		0.10	0.109		0.138	0.138		0.168	0.168		0.168 E	0.168 E			
114		0.138 Z	0.168Z		0.109	0.109		0.10	0.109		0.138	0.168		0.168	0.168		0.168 E	0.168 E			
120		0.138 Z	0.168Z		0.109	0.109		0.10	0.138		0.138	0.168		0.168	0.168		0.168 E	0.168 E			
126		0.168 Z	0.168Z		0.138	0.138		0.13	0.138		0.138	0.168		0.168	0.168		0.168 E	0.168 E			
132		0.168 Z	0.168Z		0.138	0.138		0.13	0.138		0.168	0.168		0.168	0.168		0.168 E	0.168 E			
138		0.168 Z	0.168Z		0.138	0.138		0.13	0.138		0.168	0.168		0.168	0.168		0.168 E	0.168 E			

144		0.168 Z	0.168Z		0.168	0.168		0.168	0.168											
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Notes:

- * 1 1/2" x 1/4" corrugations shall be use for 6", 8", and 10" diameters.
 - E Elongation according to Article 542.04(e), the elongation requirement for Type 1 fill heights may be eliminated for fills above 1'-6"
 - Z 1'-6" Minimum fill
- Longitudinal seams assumed.

TABLE IB: THICKNESS OF CORRUGATED STEEL PIPE FOR THE RESPECTIVE DIAMETER OF PIPE AND FILL HEIGHTS OVER THE TOP OF THE PIPE FOR 68 mm x 13 mm, 75 mm x 25 mm AND 125 mm x 25 mm CORRUGATIONS (Metric)																					
Nominal Diameter mm	Type 1 Fill Height:			Type 2 Fill Height:			Type 3 Fill Height:			Type 4 Fill Height:			Type 5 Fill Height:			Type 6 Fill Height:			Type 7 Fill Height:		
	1 m and less 0.3 m min. cover			Greater than 1 m not exceeding 3 m			Greater than 3 m not exceeding 4.5 m			Greater than 4.5 m not exceeding 6 m			Greater than 6 m not exceeding 7.5 m			Greater than 7.5 m not exceeding 9 m			Greater than 9 m not exceeding 10.5 m		
	68 x 13 mm	75 x 25 mm	125 x 25 mm	68 x 13 mm	75 x 25 mm	125 x 25 mm	68 x 13 mm	75 x 25 mm	125 x 25 mm	68 x 13 mm	75 x 25 mm	125 x 25 mm	68 x 13 mm	75 x 25 mm	125 x 25 mm	68 x 13 mm	75 x 25 mm	125 x 25 mm	68 x 13 mm	75 x 25 mm	125 x 25 mm
300*	2.77			2.01			2.01			2.01			2.01			2.01			2.01		
375	2.77			2.01			2.01			2.01			2.01			2.01			2.77		
450	2.77			2.01			2.01			2.01			2.77			2.77			2.77		
525	2.77			2.01			2.01			2.01			2.77			2.77			2.77		
600	2.77			2.01			2.01			2.77			2.77			2.77			2.77		
750	2.77			2.01			2.77			2.77			2.77			2.77			2.77		
900	2.77E			2.01			2.77			2.77			2.77			2.77			3.51E		
1050	2.77	2.77	2.77	2.01	2.01	2.01	2.77	2.01	2.77	2.77	2.01	2.77	2.77	2.77	2.77	2.77E	2.77	2.77	3.51E	2.77	2.77
1200	2.77	2.77	2.77	2.77	2.01	2.01	2.77	2.01	2.77	2.77	2.77	2.77	2.77	2.77	2.77	3.51E	2.77	2.77	3.51E	2.77	2.77
1350	2.77	2.77	2.77	2.77	2.01	2.77	2.77	2.01	2.77	2.77	2.77	2.77	2.77	2.77	2.77	3.51E	2.77	2.77	4.27E	3.51	3.51
1500	2.77	2.77	2.77	2.77	2.01	2.77	2.77	2.01	2.77	2.77	2.77	2.77	3.51	2.77	2.77	3.51E	2.77	3.51	4.27E	3.51E	3.51E
1650	3.51	2.77	2.77	3.51	2.01	2.77	3.51	2.77	2.77	3.51	2.77	2.77	3.51	2.77	2.77	3.51E	3.51	3.51	4.27E	3.51E	4.27E
1800	3.51	2.77	2.77	3.51	2.01	2.77	3.51	2.77	2.77	3.51	2.77	2.77	3.51	2.77	3.51	4.27E	3.51E	3.51E	4.27E	3.51E	4.27E
1950	4.27	2.77	2.77	4.27	2.01	2.77	4.27	2.77	2.77	4.27	2.77	2.77	4.27	3.51	3.51	4.27E	3.51E	3.51E	4.27E	4.27E	4.27E
2100	4.27	2.77	3.51	4.27	2.01	2.77	4.27	2.77	2.77	4.27	2.77	2.77	4.27	3.51	3.51	4.27E	3.51E	4.27E	4.27E	4.27E	4.27E
2250		3.51	3.51		2.01	2.77		2.77	2.77		2.77	3.51		3.51	3.51		4.27E	4.27E		4.27E	4.27E
2400		3.51	3.51		2.77	2.77		2.77	2.77		3.51	3.51		3.51	4.27		4.27E	4.27E		4.27E	4.27E
2550		3.51Z	3.51Z		2.77	2.77		2.77	2.77		3.51	3.51		3.51	4.27		4.27E	4.27E			
2700		3.51Z	4.27Z		2.77	2.77		2.77	2.77		3.51	3.51		4.27	4.27		4.27E	4.27E			
2850		3.51Z	4.27Z		2.77	2.77		2.77	2.77		3.51	4.27		4.27	4.27		4.27E	4.27E			
3000		3.51Z	4.27Z		2.77	2.77		2.77	3.51		3.51	4.27		4.27	4.27						
3150		4.27Z	4.27Z		3.51	3.51		3.51	3.51		3.51	4.27		4.27	4.27						
3300		4.27Z	4.27Z		3.51	3.51		3.51	3.51		4.27	4.27		4.27	4.27						
3450		4.27Z	4.27Z		3.51	3.51		3.51	3.51		4.27	4.27		4.27	4.27						
3600		4.27Z	4.27Z		4.27	4.27		4.27	4.27		4.27	4.27		4.27	4.27						

Notes:

* 38 mm x 6.5 mm corrugations shall be use for 150 mm, 200 mm, and 250 mm diameters.

E Elongation according to Article 542.04(e), the elongation requirement for Type 1 fill heights may be eliminated for fills above 450 mm

Z 450 mm Minimum Fill

Longitudinal seams assumed.

TABLE IC: THICKNESS OF CORRUGATED ALUMINUM ALLOY PIPE
 FOR THE RESPECTIVE DIAMETER OF PIPE AND FILL HEIGHTS OVER THE TOP OF THE PIPE FOR 2 2/3"x1/2" AND 3"x1" CORRUGATIONS

Nominal Diameter in.	Type 1		Type 2		Type 3		Type 4		Type 5		Type 6		Type 7	
	Fill Height: 3' and less 1' min. cover		Fill Height: Greater than 3' not exceeding 10'		Fill Height: Greater than 10' not exceeding 15'		Fill Height: Greater than 15' not exceeding 20'		Fill Height: Greater than 20' not exceeding 25'		Fill Height: Greater than 25' not exceeding 30'		Fill Height: Greater than 30' not exceeding 35'	
	2 2/3"x1/2"	3"x1"	2 2/3"x1/2"	3"x1"	2 2/3"x1/2"	3"x1"	2 2/3"x1/2"	3"x1"	2 2/3"x1/2"	3"x1"	2 2/3"x1/2"	3"x1"	2 2/3"x1/2"	3"x1"
12	0.06		0.06		0.06		0.06		0.06		0.06		0.06	
15	0.06		0.06		0.06		0.06		0.06		0.06		0.06	
18	0.06		0.06		0.06		0.06		0.06		0.06		0.075	
21	0.075E		0.06		0.06		0.06		0.06		0.075		0.075E	
24	0.075E		0.06		0.06		0.06		0.06		0.075		0.075E	
30	0.105E		0.075		0.075		0.075		0.075		0.105E		0.105E	
36	0.105E		0.075		0.075		0.075		0.105		0.105E		0.105E	
42	0.105E	0.06	0.105	0.06	0.105	0.06	0.105	0.06	0.105	0.06	0.105E	0.105	0.105E	0.105E
48	0.105E	0.105	0.105	0.06	0.105	0.06	0.105	0.06	0.105	0.105	0.105E	0.105E	0.135E	0.135E
54	0.105E	0.105	0.105	0.06	0.105	0.06	0.105	0.105	0.105	0.105	0.105E	0.135E	0.135E	0.135E
60	0.135E	0.105	0.135	0.06	0.135	0.06	0.135	0.105	0.135	0.105	0.135E	0.135E	0.164E	0.135E
66	0.164E	0.105	0.164	0.06	0.164	0.06	0.164	0.105	0.164	0.135	0.164E	0.135E	0.135E	0.135E
72	0.164E	0.135	0.164	0.06	0.164	0.105	0.164	0.105	0.164	0.135		0.135E		0.164E
78		0.135		0.075		0.105		0.135		0.135		0.135E		0.164E
84		0.135		0.105		0.105		0.135		0.135		0.164E		0.164E
90		0.135		0.105		0.105		0.135		0.135		0.164E		0.164E
96		0.135		0.105		0.105		0.135		0.164		0.164E		
102		0.135Z		0.135		0.135		0.135		0.164		0.164E		
108		0.135Z		0.135		0.135		0.135		0.164				
114		0.164Z		0.164		0.164		0.164		0.164				
120		0.164Z		0.164		0.164		0.164		0.164				

Notes:

E Elongation according to Article 542.04(e), the elongation requirement for Type 1 fill heights may be eliminated for fills above 1'-6"

TABLE IC: THICKNESS OF CORRUGATED ALUMINUM ALLOY PIPE
 FOR THE RESPECTIVE DIAMETER OF PIPE AND FILL HEIGHTS OVER THE TOP OF THE PIPE FOR 2 2/3"x1/2" AND 3"x1" CORRUGATIONS
 (Metric)

Nominal Diameter in.	Type 1		Type 2		Type 3		Type 4		Type 5		Type 6		Type 7	
	Fill Height: 1 m and less 0.3 m min. cover		Fill Height: Greater than 1 m not exceeding 3 m		Fill Height: Greater than 3 m not exceeding 4.5 m		Fill Height: Greater than 4.5 m not exceeding 6 m		Fill Height: Greater than 6 m not exceeding 7.5 m		Fill Height: Greater than 7.5 m not exceeding 9 m		Fill Height: Greater than 9 m not exceeding 10.5 m	
	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm
300	1.52		1.52		1.52		1.52		1.52		1.52		1.52	
375	1.52		1.52		1.52		1.52		1.52		1.52		1.52	
450	1.52		1.52		1.52		1.52		1.52		1.52		1.91	
525	1.91E		1.52		1.52		1.52		1.52		1.91		1.91E	
600	1.91E		1.52		1.52		1.52		1.52		1.91		1.91E	
750	2.67E		1.91		1.91		1.91		1.91		2.67E		2.67E	
900	2.67E		1.91		1.91		1.91		2.67		2.67E		2.67E	
1050	2.67E	1.52	2.67	1.52	2.67	1.52	2.67	1.52	2.67	1.52	2.67E	2.67	2.67E	2.67E
1200	2.67E	2.67	2.67	1.52	2.67	1.52	2.67	1.52	2.67	2.67	2.67E	2.67E	3.43E	3.43E
1350	2.67E	2.67	2.67	1.52	2.67	1.52	2.67	2.67	2.67	2.67	2.67E	3.43E	3.43E	3.43E
1500	3.43E	2.67	3.43	1.52	3.43	1.52	3.43	2.67	3.43	2.67	3.43E	3.43E	4.17E	3.43E
1650	4.17E	2.67	4.17	1.52	4.17	1.52	4.17	2.67	4.17	3.43	4.17E	3.43E		3.43E
1800	4.17E	3.43	4.17	1.52	4.17	2.67	4.17	2.67	4.17	3.43		3.43E		4.17E
1950		3.43		1.91		2.67		3.43		3.43		3.43E		4.17E
2100		3.43		2.67		2.67		3.43		3.43		4.17E		4.17E
2250		3.43		2.67		2.67		3.43		3.43		4.17E		4.17E
2400		3.43		2.67		2.67		3.43		4.17		4.17E		
2550		3.43Z		3.43		3.43		3.43		4.17		4.17E		
2700		3.43Z		3.43		3.43		3.43		4.17				
2850		4.17Z		4.17		4.17		4.17		4.17				
3000		4.17Z		4.17		4.17		4.17		4.17				

Notes:

E Elongation according to Article 542.04(e), the elongation requirement for Type 1 fill heights may be eliminated for fills above 450 mm.

Table IIA: THICKNESS FOR CORRUGATED STEEL PIPE ARCHES AND CORRUGATED ALUMINUM ALLOY PIPE ARCHES
 FOR THE RESPECTIVE EQUIVALENT ROUND SIZE OF PIPE AND FILL HEIGHTS OVER THE TOP OF PIPE

Equivalent Round Size in.	Corrugated Steel & Aluminum Pipe Arch 2 2/3" x 1/2"		Corrugated Steel & Aluminum Pipe Arch 3" x 1"		Corrugated Steel Pipe Arch 5" x 1"		Min. Cover	Type 1					Type 2					Type 3						
	Span		Span		Span			Fill Height:					Fill Height:					Fill Height:						
	Rise (in.)	Rise (in.)	Rise (in.)	Rise (in.)	Rise (in.)	Rise (in.)		3' and less			Greater than 3' not exceeding 10'					Greater than 10' not exceeding 15'								
								Steel & Aluminum	Steel		Aluminum		Steel		Aluminum		Steel		Aluminum					
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	2 2/3" x 1/2"	3"x1"	5" x 1"	2 2/3" x 1/2"	3"x1"	2 2/3" x 1/2"	3"x1"	5" x 1"	2 2/3" x 1/2"	3"x1"	2 2/3" x 1/2"	3"x1"	5" x 1"	2 2/3" x 1/2"	3"x1"				
15	17	13							1'-6"	0.079			0.060		0.079			0.060		0.079			0.060	
18	21	15							1'-6"	0.109			0.060		0.079			0.060		0.079			0.060	
21	24	18							1'-6"	0.109			0.060		0.079			0.060		0.079			0.060	
24	28	20							1'-6"	0.109			0.075		0.079			0.075		0.079			0.075	
30	35	24							1'-6"	0.109			0.075		0.079			0.075		0.109			0.075	
36	42	29							1'-6"	0.109			0.105		0.079			0.105		0.109			0.105	
42	49	33							1'-6"	0.109			0.105		0.109			0.105		0.109			0.105	
48	57	38	53	41	53	41			1'-6"	0.109	0.079	0.109	0.135	0.060	0.109	0.079	0.109	0.135	0.060	0.109	0.079	0.109	0.135	0.060
54	64	43	60	46	60	46			1'-6"	0.109	0.109	0.109	0.135	0.060	0.109	0.079	0.109	0.135	0.060	0.109	0.079	0.109	0.135	0.060
60	71	47	66	51	66	51			1'-6"	0.138	0.109	0.109	0.164	0.060	0.138	0.079	0.109	0.164	0.060	0.138	0.109	0.109	0.164	0.060
66	77	52	73	55	73	55			1'-6"	0.168	0.109	0.109	0.105	0.079	0.168	0.079	0.109	0.105	0.079	0.168	0.109	0.109	0.105	0.105
72	83	57	81	59	81	59			1'-6"	0.168	0.109	0.109	0.105	0.079	0.168	0.079	0.109	0.105	0.079	0.168	0.109	0.109	0.105	0.105
78			87	63	87	63			1'-6"		0.109	0.109	0.105	0.079		0.109	0.109	0.105	0.079		0.109	0.109	0.105	0.105
84			95	67	95	67			1'-6"		0.109	0.109	0.105	0.079		0.109	0.109	0.105	0.079		0.109	0.109	0.105	0.105
90			103	71	103	71			1'-6"		0.109	0.109	0.135	0.079		0.109	0.109	0.135	0.079		0.109	0.109	0.135	0.135
96			112	75	112	75			1'-6"		0.109	0.109	0.164	0.079		0.109	0.109	0.164	0.079		0.109	0.109	0.164	0.164
102			117	79	117	79			1'-6"		0.109	0.109	0.164	0.079		0.109	0.109	0.164	0.079		0.109	0.109	0.164	0.164
108			128	83	128	83			1'-6"		0.138	0.138		0.079		0.138	0.138		0.079		0.138	0.138		0.138
114			137	87	137	87			1'-6"		0.138	0.138		0.079		0.138	0.138		0.079		0.138	0.138		0.138
120			142	91	142	91			1'-6"		0.168	0.168		0.079		0.168	0.168		0.079		0.168	0.168		0.168

Notes:

The Type 1 corrugated steel or aluminum pipe arches shall be placed on soil having a minimum bearing capacity of 3 tons per square foot.
 The Type 2 and 3 corrugated steel or aluminum pipe arches shall be placed on soil having a minimum bearing capacity of 2 tons per square foot.
 This minimum bearing capacity will be determined by the Engineer in the field.

Table IIA: THICKNESS FOR CORRUGATED STEEL PIPE ARCHES AND CORRUGATED ALUMINUM ALLOY PIPE ARCHES
 FOR THE RESPECTIVE EQUIVALENT ROUND SIZE OF PIPE AND FILL HEIGHTS OVER THE TOP OF PIPE
 (Metric)

Equivalent Round Size (mm)	Corrugated Steel & Aluminum Pipe Arch 68 x 13 mm		Corrugated Steel & Aluminum Pipe Arch 75 x 25 mm		Corrugated Steel Pipe Arch 125 x 25 mm		Min. Cover	Type 1						Type 2						Type 3					
	Span (mm)		Rise (mm)		Span (mm)			Rise (mm)		Steel		Aluminum		Steel		Aluminum		Steel		Aluminum		Steel		Aluminum	
	1 m and less		Greater than 1 m not exceeding 3 m						Greater than 3 m not exceeding 4.5 m																
	68 x 13 mm	75 x 25 mm	125 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm		75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	68 x 13 mm	75 x 25 mm	
375	430	330					0.5 m	2.01			1.52		2.01			1.52		2.01			1.52			1.52	
450	530	380					0.5 m	2.77			1.52		2.01			1.52		2.01			1.52			1.52	
525	610	460					0.5 m	2.77			1.52		2.01			1.52		2.01			1.52			1.52	
600	710	510					0.5 m	2.77			1.91		2.01			1.91		2.01			1.91			1.91	
750	870	630					0.5 m	2.77			1.91		2.01			1.91		2.77			1.91			1.91	
900	1060	740					0.5 m	2.77			2.67		2.01			2.67		2.77			2.67			2.67	
1050	1240	840					0.5 m	2.77			2.67		2.77			2.67		2.77			2.67			2.67	
1200	1440	970	1340	1050	1340	1050	0.5 m	2.77	2.01	2.77	3.43	1.52	2.77	2.01	2.77	3.43	1.52	2.77	2.01	2.77	3.43	1.52	2.77	2.01	2.77
1350	1620	1100	1520	1170	1520	1170	0.5 m	2.77	2.77	2.77	3.43	1.52	2.77	2.01	2.77	3.43	1.52	2.77	2.01	2.77	3.43	1.52	2.77	2.01	2.77
1500	1800	1200	1670	1300	1670	1300	0.5 m	3.51	2.77	2.77	4.17	1.52	3.51	2.01	2.77	4.17	1.52	3.51	2.77	2.77	4.17	1.52	3.51	2.77	2.77
1650	1950	1320	1850	1400	1850	1400	0.5 m	4.27	2.77	2.77		2.67	4.27	2.01	2.77		1.91	4.27	2.77	2.77		2.67	4.27	2.77	2.77
1800	2100	1450	2050	1500	2050	1500	0.5 m	4.27	2.77	2.77		2.67	4.27	2.01	2.77		2.67	4.27	2.77	2.77		2.67	4.27	2.77	2.77
1950			2200	1620	2200	1620	0.5 m		2.77	2.77		2.67		2.01	2.77		2.67		2.77	2.77		2.67		2.77	2.77
2100			2400	1720	2400	1720	0.5 m		2.77	2.77		2.67		2.77	2.77		2.67		2.77	2.77		2.67		2.77	2.77
2250			2600	1820	2600	1820	0.5 m		2.77	2.77		3.43		2.77	2.77		3.43		2.77	2.77		3.43		2.77	2.77
2400			2840	1920	2840	1920	0.5 m		2.77	2.77		4.17		2.77	2.77		4.17		2.77	2.77		4.17		2.77	2.77
2550			2970	2020	2970	2020	0.5 m		2.77	2.77		4.17		2.77	2.77		4.17		2.77	2.77		4.17		2.77	2.77
2700			3240	2120	3240	2120	0.5 m		3.51	3.51				3.51	3.51				3.51	3.51				3.51	3.51
2850			3470	2220	3470	2220	0.5 m		3.51	3.51				3.51	3.51				3.51	3.51				3.51	3.51
3000			3600	2320	3600	2320	0.5 m		4.27	4.27				4.27	4.27				4.27	4.27				4.27	4.27

Notes:

The Type 1 corrugated steel or aluminum pipe arches shall be placed on soil having a minimum bearing capacity of 290 kN per square meter.
 The Type 2 and 3 corrugated steel or aluminum pipe arches shall be placed on soil having a minimum bearing capacity of 192 kN per square meter.
 This minimum bearing capacity will be determined by the Engineer in the field.

Table IIB: CLASSES OF REINFORCED CONCRETE ELLIPTICAL AND REINFORCED CONCRETE ARCH PIPE FOR THE RESPECTIVE EQUIVALENT ROUND SIZE OF PIPE AND FILL HEIGHTS OVER THE TOP OF PIPE											
Equivalent Round Size (in.)	Reinforced Concrete Elliptical pipe (in.)		Reinforced Concrete Arch pipe (in.)		Minimum Cover RCCP HE & A	Type 1 Fill Height: 3' and less		Type 2 Fill Height: Greater than 3' not exceeding 10'		Type 3 Fill Height: Greater than 10' not exceeding 15'	
	Span	Rise	Span	Rise		HE	Arch	HE	Arch	HE	Arch
	15	23	14	18	11	1' -0"	HE-III	A-III	HE-III	A-III	HE-IV
18	23	14	22	13 1/2	1' -0"	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
21	30	19	26	15 1/2	1' -0"	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
24	30	19	28 1/2	18	1' -0"	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
27	34	22	36 1/4	22 1/2	1' -0"	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
30	38	24	36 1/4	22 1/2	1' -0"	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
36	45	29	43 3/4	26 5/8	1' -0"	HE-II	A-II	HE-III	A-III	HE-IV	A-IV
42	53	34	51 1/8	31 5/16	1' -0"	HE-I	A-II	HE-III	A-III	HE-IV	A-IV
48	60	38	58 1/2	36	1' -0"	HE-I	A-II	HE-III	A-III	1460	1450
54	68	43	65	40	1' -0"	HE-I	A-II	HE-III	A-III	1460	1460
60	76	48	73	45	1' -0"	HE-I	A-II	HE-III	A-III	1460	1470
66	83	53	88	54	1' -0"	HE-I	A-II	HE-III	A-III	1470	1480
72	91	58	88	54	1' -0"	HE-I	A-II	HE-III	A-III	1470	1480

Notes:

A number indicates the D-Load for the diameter and depth of fill and that a special design is required.

Design assumptions; Water filled pipe, AASHTO Type 2 installation per AASHTO LRFD Table 12.10.2.1-1

Table IIB: CLASSES OF REINFORCED CONCRETE ELLIPTICAL AND REINFORCED CONCRETE ARCH PIPE
 FOR THE RESPECTIVE EQUIVALENT ROUND SIZE OF PIPE AND FILL HEIGHTS OVER THE TOP OF PIPE
 (Metric)

Equivalent Round Size (mm)	Reinforced Concrete Elliptical pipe (mm)		Reinforced Concrete Arch pipe (mm)		Minimum Cover RCCP HE & A	Type 1		Type 2		Type 3	
	Span	Rise	Span	Rise		Fill Height: 1 m and less		Fill Height: Greater than 1 m not exceeding 3 m		Fill Height: Greater than 3 m not exceeding 4.5 m	
					HE	Arch	HE	Arch	HE	Arch	
375	584	356	457	279	0.3 m	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
450	584	356	559	343	0.3 m	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
525	762	483	660	394	0.3 m	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
600	762	483	724	457	0.3 m	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
686	864	559	921	572	0.3 m	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
750	965	610	921	572	0.3 m	HE-III	A-III	HE-III	A-III	HE-IV	A-IV
900	1143	737	1111	676	0.3 m	HE-II	A-II	HE-III	A-III	HE-IV	A-IV
1050	1346	864	1299	795	0.3 m	HE-I	A-II	HE-III	A-III	HE-IV	A-IV
1200	1524	965	1486	914	0.3 m	HE-I	A-II	HE-III	A-III	70	70
1350	1727	1092	1651	1016	0.3 m	HE-I	A-II	HE-III	A-III	70	70
1500	1930	1219	1854	1143	0.3 m	HE-I	A-II	HE-III	A-III	70	70
1676	2108	1346	2235	1372	0.3 m	HE-I	A-II	HE-III	A-III	70	70
1800	2311	1473	2235	1372	0.3 m	HE-I	A-II	HE-III	A-III	70	70

Notes:

A number indicates the D-Load for the diameter and depth of fill and that a special design is required.

Design assumptions; Water filled pipe, AASHTO Type 2 installation per AASHTO LRFD Table 12.10.2.1-1

TABLE IIIA: PLASTIC PIPE PERMITTED
 FOR A GIVEN PIPE DIAMETER AND FILL HEIGHT OVER THE TOP OF THE PIPE

Nominal Diameter (in.)	Type 1 Fill Height: 3' and less, with 1' min					Type 2 Fill Height: Greater than 3', not exceeding 10'					Type 3 Fill Height: Greater than 10', not exceeding 15'					Type 4 Fill Height: Greater than 15', not exceeding 20'			
	PVC	CPVC	PE	CPE	CPP	PVC	CPVC	PE	CPE	CPP	PVC	CPVC	PE	CPE	CPP	PVC	CPVC	PE	CPP
	10	X	X	X	X	NA	X	X	X	X	NA	X	X	X	X	NA	X	X	X
12	X	X	X	X	X	X	X	X	X	X	X	X	X	NA	X	X	X	X	NA
15	X	X	NA	X	X	X	X	NA	X	X	X	X	NA	NA	X	X	X	NA	X
18	X	X	X	X	X	X	X	X	X	X	X	X	X	NA	X	X	X	X	NA
21	X	X	NA	NA	NA	X	X	NA	NA	NA	X	X	NA	NA	NA	X	X	NA	NA
24	X	X	X	X	X	X	X	X	X	X	X	X	NA	NA	NA	X	X	X	NA
30	X	X	X	X	X	X	X	X	X	X	X	X	X	NA	X	X	X	X	NA
36	X	X	X	X	X	X	X	X	NA	X	X	X	X	NA	NA	X	X	X	NA
42	X	NA	X	X	NA	X	NA	X	NA	NA	X	NA	X	NA	NA	X	NA	X	NA
48	X	NA	X	X	X	X	NA	X	NA	NA	X	NA	X	NA	NA	X	NA	X	NA

Notes:

- PVC Polyvinyl Chloride (PVC) pipe with a smooth interior
- CPVC Corrugated Polyvinyl Chloride (CPVC) pipe with a smooth interior
- PE Polyethylene (PE) pipe with a smooth interior
- CPE Corrugated Polyethylene (PE) pipe with a smooth interior
- CPP Corrugated Polypropylene (CPP) pipe with a smooth interior
- X This material may be used for the given pipe diameter and fill height
- NA Not Available

TABLE IIIA: PLASTIC PIPE PERMITTED
 FOR A GIVEN PIPE DIAMETER AND FILL HEIGHT OVER THE TOP OF THE PIPE
 (Metric)

Nominal Diameter (mm)	Type 1					Type 2					Type 3					Type 4			
	Fill Height: 1 m and less, with 0.3 m min. cover					Fill Height: Greater than 1 m, not exceeding 3 m					Fill Height: Greater than 3 m, not exceeding 4.5 m					Fill Height: Greater than 4.5 m, not exceeding 6 m			
	PVC	CPVC	PE	CPE	CPP	PVC	CPVC	PE	CPE	CPP	PVC	CPVC	PE	CPE	CPP	PVC	CPVC	PE	CPP
250	X	X	X	X	NA	X	X	X	X	NA	X	X	X	X	NA	X	X	X	NA
300	X	X	X	X	X	X	X	X	X	X	X	X	X	NA	X	X	X	X	NA
375	X	X	NA	X	X	X	X	NA	X	X	X	X	NA	NA	X	X	X	NA	X
450	X	X	X	X	X	X	X	X	X	X	X	X	X	NA	X	X	X	X	NA
525	X	X	NA	NA	NA	X	X	NA	NA	NA	X	X	NA	NA	NA	X	X	NA	NA
600	X	X	X	X	X	X	X	X	X	X	X	X	NA	NA	NA	X	X	X	NA
750	X	X	X	X	X	X	X	X	X	X	X	X	X	NA	X	X	X	X	NA
900	X	X	X	X	X	X	X	X	NA	X	X	X	X	NA	NA	X	X	X	NA
1000	X	NA	X	X	NA	X	NA	X	NA	NA	X	NA	X	NA	NA	X	NA	X	NA
1200	X	NA	X	X	X	X	NA	X	NA	NA	X	NA	X	NA	NA	X	NA	X	NA

Notes:

- PVC Polyvinyl Chloride (PVC) pipe with a smooth interior
- CPVC Corrugated Polyvinyl Chloride (CPVC) pipe with a smooth interior
- PE Polyethylene (PE) pipe with a smooth interior
- CPE Corrugated Polyethylene (PE) pipe with a smooth interior
- CPP Corrugated Polypropylene (CPP) pipe with a smooth interior
- X This material may be used for the given pipe diameter and fill height
- NA Not Available

TABLE IIIB: PLASTIC PIPE PERMITTED								
FOR A GIVEN PIPE DIAMETER AND FILL HEIGHT OVER THE TOP OF THE PIPE								
Nominal Diameter (in.)	Type 5			Type 6			Type 7	
	Fill Height: Greater than 20', not exceeding 25'			Fill Height: Greater than 25', not exceeding 30'			Fill Height: Greater than 30', not exceeding 35'	
	PVC	CPVC		PVC	CPVC		CPVC	
10	X	X		X	X		X	
12	X	X		X	X		X	
15	X	X		X	X		X	
18	X	X		X	X		X	
21	X	X		X	X		X	
24	X	X		X	X		X	
30	X	X		X	X		X	
36	X	X		X	X		X	
42	X	NA		X	NA		NA	
48	X	NA		X	NA		NA	

Notes:

- PVC Polyvinyl Chloride (PVC) pipe with a smooth interior
- CPVC Corrugated Polyvinyl Chloride (CPVC) pipe with a smooth interior
- X This material may be used for the given pipe diameter and fill height
- NA Not Available

TABLE IIIB: PLASTIC PIPE PERMITTED FOR A GIVEN PIPE DIAMETER AND FILL HEIGHT OVER THE TOP OF THE PIPE (metric)								
Nominal Diameter (mm)	Type 5			Type 6			Type 7	
	Fill Height: Greater than 6 m, not exceeding 7.5 m			Fill Height: Greater than 7.5 m, not exceeding 9 m			Fill Height: Greater than 9 m, not exceeding 10.5 m	
	PVC	CPVC		PVC	CPVC		CPVC	
250	X	X		X	X		X	
300	X	X		X	X		X	
375	X	X		X	X		X	
450	X	X		X	X		X	
525	X	X		X	X		X	
600	X	X		X	X		X	
750	X	X		X	X		X	
900	X	X		X	X		X	
1000	X	NA		X	NA		NA	
1200	X	NA		X	NA		NA	

Notes:

- PVC Polyvinyl Chloride (PVC) pipe with a smooth interior
- CPVC Corrugated Polyvinyl Chloride (CPVC) pipe with a smooth interior
- PE Polyethylene (PE) pipe with a smooth interior
- X This material may be used for the given pipe diameter and fill height
- NA Not Available"

Revise the first sentence of the first paragraph of Article 542.04(c) of the Standard Specifications to read:

“Compacted aggregate, at least 4 in. (100 mm) in depth below the pipe culvert, shall be placed the entire width of the trench and for the length of the pipe culvert, except compacted impervious material shall be used for the outer 3 ft (1 m) at each end of the pipe culvert.”

Revise the seventh paragraph of Article 542.04(d) of the Standard Specifications to read:

“PVC, PE and CPP pipes shall be joined according to the manufacturer’s specifications.”

Replace the third sentence of the first paragraph of Article 542.04(h) of the Standard Specifications with the following:

“The total cover required for various construction loadings shall be the responsibility of the Contractor.”

Delete “Table IV : Wheel Loads and Total Cover” in Article 542.04(h) of the Standard Specifications.

Revise the first and second paragraphs of Article 542.04(i) of the Standard Specifications to read:

“(i) Deflection Testing for Pipe Culverts. All PE, PVC and CPP pipe culverts shall be tested for deflection not less than 30 days after the pipe is installed and the backfill compacted. The testing shall be performed in the presence of the Engineer.

For PVC, PE, and CPP pipe culverts with diameters 24 in. (600 mm) or smaller, a mandrel drag shall be used for deflection testing. For PVC, PE, and CPP pipe culverts with diameters over 24 in. (600 mm), deflection measurements other than by a mandrel shall be used.”

Revise Articles 542.04(i)(1) and (2) of the Standard Specifications to read:

“(1) For all PVC pipe: as defined using ASTM D 3034 methodology.

(2) For all PE and CPP pipe: the average inside diameter based on the minimum and maximum tolerances specified in the corresponding ASTM or AASHTO material specifications.”

Revise the second sentence of the second paragraph of Article 542.07 of the Standard Specifications to read:

“When a prefabricated end section is used, it shall be of the same material as the pipe culvert, except for polyethylene (PE), polyvinylchloride (PVC), and polypropylene (PP) pipes which shall have metal end sections.”

Revise the first paragraph of Article 1040.03 of the Standard Specifications to read:

“**1040.03 Polyvinyl Chloride (PVC) Pipe.** Acceptance testing of PVC pipe and fittings shall be accomplished during the same construction season in which they are installed. The section properties shall be according to the manufacturer pre-submitted geometric properties on file with the Department. The manufacturer shall submit written certification that the material meets those properties. The pipe shall meet the following additional requirements.”

Delete Articles 1040.03(e) and (f) of the Standard Specifications.

Revise Articles 1040.04(c) and (d) of the Standard Specifications to read:

“(c) PE Profile Wall Pipe for Insertion Lining. The pipe shall be according to ASTM F 894. When used for insertion lining of pipe culverts, the pipe liner shall have a minimum pipe stiffness of 46 psi (317 kPa) at five percent deflection for nominal inside diameters of 42 in. (1050 mm) or less. For nominal inside diameters of greater than 42 in. (1050 mm), the pipe liner shall have a minimum pipe stiffness of 32.5 psi (225 kPa) at five percent deflection. All sizes shall have wall construction that presents essentially smooth internal and external surfaces.

(d) PE Pipe with a Smooth Interior. The pipe shall be according to ASTM F 714 (DR 32.5) with a minimum cell classification of PE 335434 as defined in ASTM D 3350. The section properties shall be according to the manufacturer pre-submitted geometric properties on file with the Department. The manufacturer shall submit written certification that the material meets those properties and the resin used to manufacture the pipe meets or exceeds the minimum cell classification requirements.”

Add the following to Section 1040 of the Standard Specifications:

“**1040.08 Polypropylene (PP) Pipe.** Storage and handling shall be according to the manufacturer's recommendations, except in no case shall the pipe be exposed to direct sunlight for more than six months. Acceptance testing of the pipe shall be accomplished during the same construction season in which it is installed. The section properties shall be according to the manufacturer pre-submitted geometric properties on file with the Department. The manufacturer shall submit written certification that the material meets those properties. The pipe shall meet the following additional requirements.

- (a) Corrugated PP Pipe with a Smooth Interior. The pipe shall be according to AAHSTO M 330 (nominal size – 12 to 60 in. (300 to 1500 mm)). The pipe shall be Type S or D.
- (b) Perforated Corrugated PP Pipe with A Smooth Interior. The pipe shall be according to AASHTO M 330 (nominal size – 12 to 60 in. (300 to 1500 mm)). The pipe shall be Type SP. In addition, the top centerline of the pipe shall be marked so that it is readily visible from the top of the trench before backfilling, and the upper ends of the slot perforations shall be a minimum of ten degrees below the horizontal.”

LRFD STORM SEWER BURIAL TABLES (BDE)

Effective: November 1, 2013

Revise Article 550.02 of the Standard Specifications to read as follows:

“Item	Article Section
(a) Clay Sewer Pipe	1040.02
(b) Extra Strength Clay Pipe	1040.02
(c) Concrete Sewer, Storm Drain, and Culvert Pipe	1042
(d) Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe	1042
(e) Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe (Note 1)	1042
(f) Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe (Note 1)	1042
(g) Polyvinyl Chloride (PVC) Pipe	1040.03
(h) Corrugated Polyvinyl Chloride (PVC) Pipe with a Smooth Interior	1040.03
(i) Corrugated Polypropylene (CPP) Pipe with Smooth Interior	1040.07
(j) Rubber Gaskets and Preformed Flexible Joint Sealants for Concrete Pipe	1056
(k) Mastic Joint Sealer for Pipe	1055
(l) External Sealing Band	1057
(m) Fine Aggregate (Note 2)	1003.04
(n) Coarse Aggregate (Note 3)	1004.05
(o) Reinforcement Bars and Welded Wire Fabric	1006.10
(p) Handling Hole Plugs	1042.16
(q) Polyethylene (PE) Pipe with a Smooth Interior	1040.04
(r) Corrugated Polyethylene (PE) Pipe with a Smooth Interior	1040.04

Note 1. The class of elliptical and arch pipe used for various storm sewer sizes and heights of fill shall conform to the requirements for circular pipe.

Note 2. The fine aggregate shall be moist.

Note 3. The coarse aggregate shall be wet.”

Revise the table for permitted materials in Article 550.03 of the Standard Specifications as follows:

“Class	Materials
A	Rigid Pipes: Clay Sewer Pipe Extra Strength Clay Pipe Concrete Sewer, Storm Drain, and Culvert Pipe Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe
B	Rigid Pipes: Clay Sewer Pipe Extra Strength Clay Pipe Concrete Sewer, Storm Drain, and Culvert Pipe Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe Flexible Pipes: Polyvinyl Chloride (PVC) Pipe Corrugated Polyvinyl Chloride Pipe (PVC) with a Smooth Interior Polyethylene (PE) Pipe with a Smooth Interior Corrugated Polyethylene (PE) Pipe with a Smooth Interior Corrugated Polypropylene (CPP) Pipe with a Smooth Interior”

Replace the storm sewers tables in Article 550.03 of the Standard Specifications with the following:

STORM SEWERS																
KIND OF MATERIAL PERMITTED AND STRENGTH REQUIRED																
FOR A GIVEN PIPE DIAMETERS AND FILL HEIGHTS OVER THE TOP OF THE PIPE																
Nominal Diameter in.	Type 1								Type 2							
	Fill Height: 3' and less With 1' minimum cover								Fill Height: Greater than 3' not exceeding 10'							
	RCCP	CSP	ESCP	PVC	CPVC	PE	CPE	CPP	RCCP	CSP	ESCP	PVC	CPVC	PE	CPE	CPP
10	NA	3	X	X	X	X	X	NA	NA	1	*X	X	X	X	X	NA
12	IV	NA	X	X	X	X	X	X	II	1	*X	X	X	X	X	X
15	IV	NA	NA	X	X	NA	X	X	II	1	*X	X	X	NA	X	X
18	IV	NA	NA	X	X	X	X	X	II	2	X	X	X	X	X	X
21	III	NA	NA	X	X	NA	NA	NA	II	2	X	X	X	NA	NA	NA
24	III	NA	NA	X	X	X	X	X	II	2	X	X	X	X	X	X
27	III	NA	NA	NA	NA	NA	NA	NA	II	3	X	NA	NA	NA	NA	NA
30	IV	NA	NA	X	X	X	X	X	II	3	X	X	X	X	X	X
33	III	NA	NA	NA	NA	NA	NA	NA	II	NA	X	NA	NA	NA	NA	NA
36	III	NA	NA	X	X	X	X	X	II	NA	X	X	X	X	NA	X
42	II	NA	X	X	NA	X	X	NA	II	NA	X	X	NA	X	NA	NA
48	II	NA	X	X	NA	X	X	X	II	NA	X	X	NA	X	NA	NA
54	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
60	II	NA	NA	NA	NA	NA	NA	X	II	NA	NA	NA	NA	NA	NA	X
66	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
72	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
78	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
84	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
90	II	NA	NA	NA	NA	NA	NA	NA	III	NA	NA	NA	NA	NA	NA	NA
96	II	NA	NA	NA	NA	NA	NA	NA	III	NA	NA	NA	NA	NA	NA	NA
102	II	NA	NA	NA	NA	NA	NA	NA	III	NA	NA	NA	NA	NA	NA	NA
108	II	NA	NA	NA	NA	NA	NA	NA	III	NA	NA	NA	NA	NA	NA	NA

- RCCP Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe
- CSP Concrete Sewer, Storm drain, and Culvert Pipe
- PVC Polyvinyl Chloride Pipe
- CPVC Corrugated Polyvinyl Chloride Pipe
- ESCP Extra Strength Clay Pipe
- PE Polyethylene Pipe with a Smooth Interior
- CPE Corrugated Polyethylene Pipe with a Smooth Interior
- CPP Corrugated Polypropylene pipe with a Smooth Interior
- X This material may be used for the given pipe diameter and fill height.
- NA This material is Not Acceptable for the given pipe diameter and fill height.
- * May also use Standard Strength Clay Pipe

STORM SEWERS (Metric) KIND OF MATERIAL PERMITTED AND STRENGTH REQUIRED FOR A GIVEN PIPE DIAMETERS AND FILL HEIGHTS OVER THE TOP OF THE PIPE																
Nominal Diameter in.	Type 1								Type 2							
	Fill Height: 1 m' and less With 300 mm minimum cover								Fill Height: Greater than 1 m not exceeding 3 m							
	RCCP	CSP	ESCP	PVC	CPVC	PE	CPE	CPP	RCCP	CSP	ESCP	PVC	CPVC	PE	CPE	CPP
250	NA	3	X	X	X	X	X	NA	NA	1	*X	X	X	X	X	NA
300	IV	NA	X	X	X	X	X	X	II	1	*X	X	X	X	X	X
375	IV	NA	NA	X	X	NA	X	X	II	1	*X	X	X	NA	X	X
450	IV	NA	NA	X	X	X	X	X	II	2	X	X	X	X	X	X
525	III	NA	NA	X	X	NA	NA	NA	II	2	X	X	X	NA	NA	NA
600	III	NA	NA	X	X	X	X	X	II	2	X	X	X	X	X	X
675	III	NA	NA	NA	NA	NA	NA	NA	II	3	X	NA	NA	NA	NA	NA
750	IV	NA	NA	X	X	X	X	X	II	3	X	X	X	X	X	X
825	III	NA	NA	NA	NA	NA	NA	NA	II	NA	X	NA	NA	NA	NA	NA
900	III	NA	NA	X	X	X	X	X	II	NA	X	X	X	X	NA	X
1050	II	NA	X	X	NA	X	X	NA	II	NA	X	X	NA	X	NA	NA
1200	II	NA	X	X	NA	X	X	X	II	NA	X	X	NA	X	NA	NA
1350	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
1500	II	NA	NA	NA	NA	NA	NA	X	II	NA	NA	NA	NA	NA	NA	X
1650	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
1800	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
1950	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
2100	II	NA	NA	NA	NA	NA	NA	NA	II	NA	NA	NA	NA	NA	NA	NA
2250	II	NA	NA	NA	NA	NA	NA	NA	III	NA	NA	NA	NA	NA	NA	NA
2400	II	NA	NA	NA	NA	NA	NA	NA	III	NA	NA	NA	NA	NA	NA	NA
2550	II	NA	NA	NA	NA	NA	NA	NA	III	NA	NA	NA	NA	NA	NA	NA
2700	II	NA	NA	NA	NA	NA	NA	NA	III	NA	NA	NA	NA	NA	NA	NA

- RCCP Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe
- CSP Concrete Sewer, Storm drain, and Culvert Pipe
- PVC Polyvinyl Chloride Pipe
- CPVC Corrugated Polyvinyl Chloride Pipe
- ESCP Extra Strength Clay Pipe
- PE Polyethylene Pipe with a Smooth Interior
- CPE Corrugated Polyethylene Pipe with a Smooth Interior
- CPP Corrugated Polypropylene pipe with a Smooth Interior
- X This material may be used for the given pipe diameter and fill height.
- NA This material is Not Acceptable for the given pipe diameter and fill height.
- * May also use Standard Strength Clay Pipe

STORM SEWERS KIND OF MATERIAL PERMITTED AND STRENGTH REQUIRED FOR A GIVEN PIPE DIAMETERS AND FILL HEIGHTS OVER THE TOP OF THE PIPE															
Nominal Diameter in.	Type 3								Type 4						
	Fill Height: Greater than 10' not exceeding 15'								Fill Height: Greater than 15' not exceeding 20'						
	RCCP	CSP	ESCP	PVC	CPVC	PE	CPE	CPP	RCCP	CSP	ESCP	PVC	CPVC	PE	CPP
10	NA	2	X	X	X	X	X	NA	NA	3	X	X	X	X	NA
12	III	2	X	X	X	X	NA	X	IV	NA	NA	X	X	X	NA
15	III	3	X	X	X	NA	NA	X	IV	NA	NA	X	X	NA	X
18	III	NA	X	X	X	X	NA	X	IV	NA	NA	X	X	X	NA
21	III	NA	NA	X	X	NA	NA	NA	IV	NA	NA	X	X	NA	NA
24	III	NA	NA	X	X	X	NA	NA	IV	NA	NA	X	X	X	NA
27	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
30	III	NA	NA	X	X	X	NA	X	IV	NA	NA	X	X	X	NA
33	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
36	III	NA	NA	X	X	X	NA	NA	IV	NA	NA	X	X	X	NA
42	III	NA	NA	X	NA	X	NA	NA	IV	NA	NA	X	NA	X	NA
48	III	NA	NA	X	NA	X	NA	NA	IV	NA	NA	X	NA	X	NA
54	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
60	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
66	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
72	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
78	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
84	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
90	III	NA	NA	NA	NA	NA	NA	NA	1680	NA	NA	NA	NA	NA	NA
96	III	NA	NA	NA	NA	NA	NA	NA	1690	NA	NA	NA	NA	NA	NA
102	IV	NA	NA	NA	NA	NA	NA	NA	1700	NA	NA	NA	NA	NA	NA
108	1360	NA	NA	NA	NA	NA	NA	NA	1710	NA	NA	NA	NA	NA	NA

RCCP Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe

CSP Concrete Sewer, Storm drain, and Culvert Pipe

PVC Polyvinyl Chloride Pipe

CPVC Corrugated Polyvinyl Chloride Pipe

ESCP Extra Strength Clay Pipe

PE Polyethylene Pipe with a Smooth Interior

CPE Corrugated Polyethylene Pipe with a Smooth Interior

CPP Corrugated Polypropylene pipe with a Smooth Interior

X This material may be used for the given pipe diameter and fill height.

NA This material is Not Acceptable for the given pipe diameter and fill height.

* May also use Standard Strength Clay Pipe

Note RCCP with a number instead of a Roman numeral shall be furnished according to AASHTO M170 Section 6. This number represents the D-load to produce a 0.01 in crack.

STORM SEWERS (metric) KIND OF MATERIAL PERMITTED AND STRENGTH REQUIRED FOR A GIVEN PIPE DIAMETERS AND FILL HEIGHTS OVER THE TOP OF THE PIPE															
Nominal Diameter in.	Type 3								Type 4						
	Fill Height: Greater than 3 m not exceeding 4.5 m								Fill Height: Greater than 4.5 m not exceeding 6 m						
	RCCP	CSP	ESCP	PVC	CPVC	PE	CPE	CPP	RCCP	CSP	ESCP	PVC	CPVC	PE	CPP
250	NA	2	X	X	X	X	X	NA	NA	3	X	X	X	X	NA
300	III	2	X	X	X	X	NA	X	IV	NA	NA	X	X	X	NA
375	III	3	X	X	X	NA	NA	X	IV	NA	NA	X	X	NA	X
450	III	NA	X	X	X	X	NA	X	IV	NA	NA	X	X	X	NA
525	III	NA	NA	X	X	NA	NA	NA	IV	NA	NA	X	X	NA	NA
600	III	NA	NA	X	X	X	NA	NA	IV	NA	NA	X	X	X	NA
675	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
750	III	NA	NA	X	X	X	NA	X	IV	NA	NA	X	X	X	NA
825	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
900	III	NA	NA	X	X	X	NA	NA	IV	NA	NA	X	X	X	NA
1050	III	NA	NA	X	NA	X	NA	NA	IV	NA	NA	X	NA	X	NA
1200	III	NA	NA	X	NA	X	NA	NA	IV	NA	NA	X	NA	X	NA
1350	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
1500	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
1650	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
1800	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
1950	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
2100	III	NA	NA	NA	NA	NA	NA	NA	IV	NA	NA	NA	NA	NA	NA
2250	III	NA	NA	NA	NA	NA	NA	NA	80	NA	NA	NA	NA	NA	NA
2400	III	NA	NA	NA	NA	NA	NA	NA	80	NA	NA	NA	NA	NA	NA
2550	IV	NA	NA	NA	NA	NA	NA	NA	80	NA	NA	NA	NA	NA	NA
2700	70	NA	NA	NA	NA	NA	NA	NA	80	NA	NA	NA	NA	NA	NA

RCCP Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe

CSP Concrete Sewer, Storm drain, and Culvert Pipe

PVC Polyvinyl Chloride Pipe

CPVC Corrugated Polyvinyl Chloride Pipe

ESCP Extra Strength Clay Pipe

PE Polyethylene Pipe with a Smooth Interior

CPE Corrugated Polyethylene Pipe with a Smooth Interior

CPP Corrugated Polypropylene pipe with a Smooth Interior

X This material may be used for the given pipe diameter and fill height.

NA This material is Not Acceptable for the given pipe diameter and fill height.

* May also use Standard Strength Clay Pipe

Note RCCP with a number instead of a Roman numeral shall be furnished according to AASHTO M170 Section 6. This number represents the metric D-load to produce a 25.4 micro-meter crack.

STORM SEWERS KIND OF MATERIAL PERMITTED AND STRENGTH REQUIRED FOR A GIVEN PIPE DIAMETERS AND FILL HEIGHTS OVER THE TOP OF THE PIPE								
Nominal Diameter in.	Type 5			Type 6			Type 7	
	Fill Height: Greater than 20' not exceeding 25'			Fill Height: Greater than 25' not exceeding 30'			Fill Height: Greater than 30' not exceeding 35'	
	RCCP	PVC	CPVC	RCCP	PVC	CPVC	RCCP	CPVC
10	NA	X	X	NA	X	X	NA	X
12	IV	X	X	V	X	X	V	X
15	IV	X	X	V	X	X	V	X
18	IV	X	X	V	X	X	V	X
21	IV	X	X	V	X	X	V	X
24	IV	X	X	V	X	X	V	X
27	IV	NA	NA	V	NA	NA	V	NA
30	IV	X	X	V	X	X	V	X
33	IV	NA	NA	V	NA	NA	V	NA
36	IV	X	X	V	X	X	V	X
42	IV	X	NA	V	X	NA	V	NA
48	IV	X	NA	V	X	NA	V	NA
54	IV	NA	NA	V	NA	NA	V	NA
60	IV	NA	NA	V	NA	NA	V	NA
66	IV	NA	NA	V	NA	NA	V	NA
72	V	NA	NA	V	NA	NA	V	NA
78	2020	NA	NA	2370	NA	NA	2730	NA
84	2020	NA	NA	2380	NA	NA	2740	NA
90	2030	NA	NA	2390	NA	NA	2750	NA
96	2040	NA	NA	2400	NA	NA	2750	NA
102	2050	NA	NA	2410	NA	NA	2760	NA
108	2060	NA	NA	2410	NA	NA	2770	NA

RCCP Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe

PVC Polyvinyl Chloride Pipe

CPVC Corrugated Polyvinyl Chloride Pipe

ESCP Extra Strength Clay Pipe

X This material may be used for the given pipe diameter and fill height.

NA This material is Not Acceptable for the given pipe diameter and fill height.

Note RCCP with a number instead of a Roman numeral shall be furnished according to AASHTO M170 Section 6. This number represents the D-load to produce a 0.01 in crack.

STORM SEWERS (metric) KIND OF MATERIAL PERMITTED AND STRENGTH REQUIRED FOR A GIVEN PIPE DIAMETERS AND FILL HEIGHTS OVER THE TOP OF THE PIPE								
Nominal Diameter in.	Type 5			Type 6			Type 7	
	Fill Height: Greater than 20' not exceeding 25'			Fill Height: Greater than 25' not exceeding 30'			Fill Height: Greater than 30' not exceeding 35'	
	RCCP	PVC	CPVC	RCCP	PVC	CPVC	RCCP	CPVC
250	NA	X	X	NA	X	X	NA	X
300	IV	X	X	V	X	X	V	X
375	IV	X	X	V	X	X	V	X
450	IV	X	X	V	X	X	V	X
525	IV	X	X	V	X	X	V	X
600	IV	X	X	V	X	X	V	X
675	IV	NA	NA	V	NA	NA	V	NA
750	IV	X	X	V	X	X	V	X
825	IV	NA	NA	V	NA	NA	V	NA
900	IV	X	X	V	X	X	V	X
1050	IV	X	NA	V	X	NA	V	NA
1200	IV	X	NA	V	X	NA	V	NA
1350	IV	NA	NA	V	NA	NA	V	NA
1500	IV	NA	NA	V	NA	NA	V	NA
1650	IV	NA	NA	V	NA	NA	V	NA
1800	V	NA	NA	V	NA	NA	V	NA
1950	100	NA	NA	110	NA	NA	130	NA
2100	100	NA	NA	110	NA	NA	130	NA
2250	100	NA	NA	110	NA	NA	130	NA
2400	100	NA	NA	120	NA	NA	130	NA
2550	100	NA	NA	120	NA	NA	130	NA
2700	100	NA	NA	120	NA	NA	130	NA

RCCP Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe

PVC Polyvinyl Chloride Pipe

CPVC Corrugated Polyvinyl Chloride Pipe

ESCP Extra Strength Clay Pipe

X This material may be used for the given pipe diameter and fill height.

NA This material is Not Acceptable for the given pipe diameter and fill height.

Note RCCP with a number instead of a Roman numeral shall be furnished according to AASHTO M170 Section 6. This number represents the metric D-load to produce a 25.4 micro-meter crack.

PAVED SHOULDER REMOVAL (BDE)

Effective: April 1, 2014

Revise the first paragraph of Article 440.07(b) of the Standard Specifications to read:

“(b) Measured Quantities. Pavement removal, driveway pavement removal, and paved shoulder removal will be measured for payment in place and the area computed in square yards (square meters).”

Revise Article 440.07(c) of the Standard Specifications to read:

“(c) Adjustment of Quantities. The quantity of pavement removal and paved shoulder removal will be adjusted if their respective thickness varies more than 15 percent from that shown on the plans. The quantity will be either increased or decreased according to the following table.

% change of thickness	% change of quantity
0 to less than 15	0
15 to less than 20	10
20 to less than 30	15
30 to less than 50	20

If the thickness of the existing pavement varies by 50 percent or more from that shown on the plans, the character of the work will be considered significantly changed and an adjustment to the contract will be made according to Article 104.02.

When an adjustment is made for variations in pavement or shoulder thickness a resulting adjustment will also be made in the earthwork quantities when applicable.

No adjustment will be made for variations in the amount of reinforcement.”

PAYROLLS AND PAYROLL RECORDS (BDE)

Effective: January 1, 2014

FEDERAL AID CONTRACTS. Revise the following section of Check Sheet #1 of the Recurring Special Provisions to read:

“STATEMENTS AND PAYROLLS

The payroll records shall include the worker's name, the worker's address, the worker's telephone number when available, the worker's social security number, the worker's classification or classifications, the worker's gross and net wages paid in each pay period, the worker's number of hours worked each day, the worker's starting and ending times of work each day. However, any Contractor or subcontractor who remits contributions to a fringe benefit fund that is not jointly maintained and jointly governed by one or more employers and one or more labor organization must additionally submit the worker's hourly wage rate, the worker's hourly overtime wage rate, the worker's hourly fringe benefit rates, the name and address of each fringe benefit fund, the plan sponsor of each fringe benefit, if applicable, and the plan administrator of each fringe benefit, if applicable.

The Contractor and each subcontractor shall submit payroll records to the Engineer each week from the start to the completion of their respective work, except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead, the payrolls shall include an identification number for each employee (e.g., the last four digits of the employee's social security number). In addition, starting and ending times of work each day may be omitted from the payroll records submitted to the Engineer. The submittals shall be on the Department's form SBE 48, or an approved facsimile. When there has been no activity during a work week, a payroll record shall still be submitted with the appropriate box (“No Work”, “Suspended”, or “Complete”) checked on the form.”

STATE CONTRACTS. Revise Section IV of Check Sheet #5 of the Recurring Special Provisions to read:

“IV.COMPLIANCE WITH THE PREVAILING WAGE ACT

1. **Prevailing Wages.** All wages paid by the Contractor and each subcontractor shall be in compliance with The Prevailing Wage Act (820 ILCS 130), as amended, except where a prevailing wage violates a federal law, order, or ruling, the rate conforming to the federal law, order, or ruling shall govern. The Contractor shall be responsible to notify each subcontractor of the wage rates set forth in this contract and any revisions thereto. If the Department of Labor revises the wage rates, the Contractor will not be allowed additional compensation on account of said revisions.

2. Payroll Records. The Contractor and each subcontractor shall make and keep, for a period of five years from the later of the date of final payment under the contract or completion of the contract, records of the wages paid to his/her workers. The payroll records shall include the worker's name, the worker's address, the worker's telephone number when available, the worker's social security number, the worker's classification or classifications, the worker's gross and net wages paid in each pay period, the worker's number of hours worked each day, the worker's starting and ending times of work each day. However, any contractor or subcontractor who remits contributions to a fringe benefit fund that is not jointly maintained and jointly governed by one or more employers and one or more labor organization must additionally submit the worker's hourly wage rate, the worker's hourly overtime wage rate, the worker's hourly fringe benefit rates, the name and address of each fringe benefit fund, the plan sponsor of each fringe benefit, if applicable, and the plan administrator of each fringe benefit, if applicable. Upon seven business days' notice, these records shall be available at a location within the State, during reasonable hours, for inspection by the Department or the Department of Labor; and Federal, State, or local law enforcement agencies and prosecutors.
3. Submission of Payroll Records. The Contractor and each subcontractor shall submit payroll records to the Engineer each week from the start to the completion of their respective work, except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead the payrolls shall include an identification number for each employee (e.g., the last four digits of the employee's social security number). In addition, starting and ending times of work each day may be omitted from the payroll records submitted to the Engineer. The submittals shall be on the Department's form SBE 48, or an approved facsimile. When there has been no activity during a work week, a payroll record shall still be submitted with the appropriate box ("No Work", "Suspended", or "Complete") checked on the form.

Each submittal shall be accompanied by a statement signed by the Contractor or subcontractor, or an officer, employee, or officer thereof, which avers that: (i) he or she has examined the records and such records are true and accurate; (ii) the hourly rate paid to each worker is not less than the general prevailing rate of hourly wages required by the Act; and (iii) the Contractor or subcontractor is aware that filing a payroll record that he/she knows to be false is a Class A misdemeanor.

4. Employee Interviews. The Contractor and each subcontractor shall permit his/her employees to be interviewed on the job, during working hours, by compliance investigators of the Department or the Department of Labor."

PORTLAND CEMENT CONCRETE – CURING OF ABUTMENTS AND PIERS (BDE)

Effective: January 1, 2014

Revise Note 7/ of the Index Table of Curing and Protection of Concrete Construction of Article 1020.13 of the Standard Specifications to read:

"7/ Asphalt emulsion for waterproofing may be used in lieu of other curing methods when specified and permitted according to Article 503.18. The top surfaces of abutments and piers shall be cured according to Article 1020.13(a)(3) or (5)."

PORTLAND CEMENT CONCRETE EQUIPMENT (BDE)

Effective: November 1, 2013

Add the following to the first paragraph of Article 1103.03(a)(5) of the Standard Specifications to read:

“As an alternative to a locking key, the start and finish time for mixing may be automatically printed on the batch ticket. The start and finish time shall be reported to the nearest second.”

PROGRESS PAYMENTS (BDE)

Effective: November 2, 2013

Revise Article 109.07(a) of the Standard Specifications to read:

“(a) Progress Payments. At least once each month, the Engineer will make a written estimate of the quantity of work performed in accordance with the contract, and the value thereof at the contract unit prices. The amount of the estimate approved as due for payment will be vouchered by the Department and presented to the State Comptroller for payment. No amount less than \$1000.00 will be approved for payment other than the final payment.

Progress payments may be reduced by liens filed pursuant to Section 23(c) of the Mechanics' Lien Act, 770 ILCS 60/23(c).

If a Contractor or subcontractor has defaulted on a loan issued under the Department's Disadvantaged Business Revolving Loan Program (20 ILCS 2705/2705-610), progress payments may be reduced pursuant to the terms of that loan agreement. In such cases, the amount of the estimate related to the work performed by the Contractor or subcontractor, in default of the loan agreement, will be offset, in whole or in part, and vouchered by the Department to the Working Capital Revolving Fund or designated escrow account. Payment for the work shall be considered as issued and received by the Contractor or subcontractor on the date of the offset voucher. Further, the amount of the offset voucher shall be a credit against the Department's obligation to pay the Contractor, the Contractor's obligation to pay the subcontractor, and the Contractor's or subcontractor's total loan indebtedness to the Department. The offset shall continue until such time as the entire loan indebtedness is satisfied. The Department will notify the Contractor and Fund Control Agent in a timely manner of such offset. The Contractor or subcontractor shall not be entitled to additional payment in consideration of the offset.

The failure to perform any requirement, obligation, or term of the contract by the Contractor shall be reason for withholding any progress payments until the Department determines that compliance has been achieved.”

QUALITY CONTROL/QUALITY ASSURANCE OF CONCRETE MIXTURES (BDE)

Effective: January 1, 2012

Revised: January 1, 2014

Revise Note 7/ of Schedule B of Recurring Special Provision Check Sheet #31 of the Standard Specifications to read:

- 7/ The test of record for strength shall be the day indicated in Article 1020.04. For cement aggregate mixture II, a strength requirement is not specified and testing is not required. Additional strength testing to determine early falsework and form removal, early pavement or bridge opening to traffic, or to monitor strengths is at the discretion of the Contractor. Strength shall be defined as the average of two 6 x 12 in. (150 x 300 mm) cylinder breaks, three 4 x 8 in. (100 x 200 mm) cylinder breaks, or two beam breaks for field tests. Per Illinois Modified AASHTO T 23, cylinders shall be 6 x 12 in. (150 x 300 mm) when the nominal maximum size of the coarse aggregate exceeds 1 in. (25 mm).

REINFORCEMENT BARS (BDE)

Effective: November 1, 2013

Revise the first and second paragraphs of Article 508.05 of the Standard Specifications to read:

“508.05 Placing and Securing. All reinforcement bars shall be placed and tied securely at the locations and in the configuration shown on the plans prior to the placement of concrete. Manual welding of reinforcement may only be permitted on precast concrete products as indicated in the current Bureau of Materials and Physical Research Policy Memorandum “Quality Control / Quality Assurance Program for Precast Concrete Products”, and for precast prestressed concrete products as indicated in the Department’s current “Manual for Fabrication of Precast Prestressed Concrete Products”. Reinforcement bars shall not be placed by sticking or floating into place or immediately after placement of the concrete.

Bars shall be tied at all intersections, except where the center to center dimension is less than 1 ft (300 mm) in each direction, in which case alternate intersections shall be tied. Molded plastic clips may be used in lieu of wire to secure bar intersections, but shall not be permitted in horizontal bar mats subject to construction foot traffic or to secure longitudinal bar laps. Plastic clips shall adequately secure the reinforcement bars, and shall permit the concrete to flow through and fully encase the reinforcement. Plastic clips may be recycled plastic, and shall meet the approval of the Engineer. The number of ties as specified shall be doubled for lap splices at the stage construction line of concrete bridge decks when traffic is allowed on the first completed stage during the pouring of the second stage.”

Revise the fifth paragraph of Article 508.05 of the Standard Specifications to read:

“Supports for reinforcement in bridge decks shall be metal. For all other concrete construction the supports shall be metal or plastic. Metal bar supports shall be made of cold-drawn wire, or other approved material and shall be either epoxy coated, galvanized or plastic tipped. When the reinforcement bars are epoxy coated, the metal supports shall be epoxy coated. Plastic supports may be recycled plastic. Supports shall be provided in sufficient number and spaced to provide the required clearances. Supports shall adequately support the reinforcement bars, and shall permit the concrete to flow through and fully encase the reinforcement. The legs of supports shall be spaced to allow an opening that is a minimum 1.33 times the nominal maximum aggregate size used in the concrete. Nominal maximum aggregate size is defined as the largest sieve which retains any of the aggregate sample particles. All supports shall meet the approval of the Engineer.”

Revise the first sentence of the eighth paragraph of Article 508.05 of the Standard Specifications to read:

“Epoxy coated reinforcement bars shall be tied with plastic coated wire, epoxy coated wire, or molded plastic clips where allowed.”

Add the following sentence to the end of the first paragraph of Article 508.06(c) of the Standard Specifications:

“ In addition, the total slip of the bars within the splice sleeve of the connector after loading in tension to 30 ksi (207 MPa) and relaxing to 3 ksi (20.7 MPa) shall not exceed 0.01 in. (254 microns).”

Revise Article 1042.03(d) of the Standard Specifications to read:

“(d) Reinforcement and Accessories: The concrete cover over all reinforcement shall be within $\pm 1/4$ in. (± 6 mm) of the specified cover.

Welded wire fabric shall be accurately bent and tied in place.

Miscellaneous accessories to be cast into the concrete or for forming holes and recesses shall be carefully located and rigidly held in place by bolts, clamps, or other effective means. If paper tubes are used for vertical dowel holes, or other vertical holes which require grouting, they shall be removed before transportation to the construction site.”

REMOVAL AND DISPOSAL OF REGULATED SUBSTANCES (BDE)

Effective: January 1, 2012

Revised: November 2, 2012

Revise Article 669.01 of the Standard Specifications to read:

“669.01 Description. This work shall consist of the transportation and proper disposal of contaminated soil and water. This work shall also consist of the removal, transportation, and proper disposal of underground storage tanks (UST), their content and associated underground piping to the point where the piping is above the ground, including determining the content types and estimated quantities.”

Revise Article 669.08 of the Standard Specifications to read:

“669.08 Contaminated Soil and/or Groundwater Monitoring. The Contractor shall hire a qualified environmental firm to monitor the area containing the regulated substances. The affected area shall be monitored with a photoionization detector (PID) utilizing a lamp of 10.6eV or greater or a flame ionization detector (FID). Any field screen reading on the PID or FID in excess of background levels indicates the potential presence of contaminated material requiring handling as a non-special waste, special waste, or hazardous waste. No excavated soils can be taken to a clean construction and demolition debris (CCDD) facility or an uncontaminated soil fill operation with detectable PID or FID meter readings that are above background. The PID or FID meter shall be calibrated on-site and background level readings taken and recorded daily. All testing shall be done by a qualified engineer/technician. Such testing and monitoring shall be included in the work. The Contractor shall identify the exact limits of removal of non-special waste, special waste, or hazardous waste. All limits shall be approved by the Engineer prior to excavation. The Contractor shall take all necessary precautions.

Based upon the land use history of the subject property and/or PID or FID readings indicating contamination, a soil or groundwater sample shall be taken from the same location and submitted to an approved laboratory. Soil or groundwater samples shall be analyzed for the contaminants of concern, including pH, based on the property's land use history or the parameters listed in the maximum allowable concentration (MAC) for chemical constituents in uncontaminated soil established pursuant to Subpart F of 35 Illinois Administrative Code 1100.605. The analytical results shall serve to document the level of soil contamination. Soil and groundwater samples may be required at the discretion of the Engineer to verify the level of soil and groundwater contamination.

Samples shall be grab samples (not combined with other locations). The samples shall be taken with decontaminated or disposable instruments. The samples shall be placed in sealed containers and transported in an insulated container to the laboratory. The container shall maintain a temperature of 39 °F (4 °C). All samples shall be clearly labeled. The labels shall indicate the sample number, date sampled, location and elevation, and any other observations.

The laboratory shall use analytical methods which are able to meet the lowest appropriate practical quantitation limits (PQL) or estimated quantitation limit (EQL) specified in "Test Methods for Evaluating Solid Wastes, Physical/Chemical Methods", EPA Publication No. SW-846 and "Methods for the Determination of Organic Compounds in Drinking Water", EPA, EMSL, EPA-600/4-88/039. For parameters where the specified cleanup objective is below the acceptable detection limit (ADL), the ADL shall serve as the cleanup objective. For other parameters the ADL shall be equal to or below the specified cleanup objective."

Replace the first two paragraphs of Article 669.09 of the Standard Specifications with the following:

“669.09 Contaminated Soil and/or Groundwater Management and Disposal. The management and disposal of contaminated soil and/or groundwater shall be according to the following:

- (a) Soil Analytical Results Exceed Most Stringent MAC. When the soil analytical results indicate that detected levels exceed the most stringent maximum allowable concentration (MAC) for chemical constituents in uncontaminated soil established pursuant to Subpart F of 35 Illinois Administrative Code 1100.605, the soil shall be managed as follows:
- (1) When analytical results indicate inorganic chemical constituents exceed the most stringent MAC but they are still considered within area background levels by the Engineer, the excavated soil can be utilized within the construction limits as fill, when suitable. Such soil excavated for storm sewers can be placed back into the excavated trench as backfill, when suitable, unless trench backfill is specified. If the soils cannot be utilized within the construction limits, they shall be managed and disposed of off-site as a non-special waste, special waste, or hazardous waste as applicable.
 - (2) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for a Metropolitan Statistical Area (MSA) County, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as “uncontaminated soil” at a CCDD facility or an uncontaminated soil fill operation within an MSA County provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
 - (3) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for an MSA County excluding Chicago, or the MAC within the Chicago corporate limits, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as “uncontaminated soil” at a CCDD facility or an uncontaminated soil fill operation within an MSA County excluding Chicago or within the Chicago corporate limits provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.

- (4) When analytical results indicate chemical constituents exceed the most stringent MAC but do not exceed the MAC for an MSA County excluding Chicago, the excavated soil can be utilized within the construction limits as fill, when suitable, or managed and disposed of off-site as “uncontaminated soil” at a CCDD facility or an uncontaminated soil fill operation within an MSA County excluding Chicago provided the pH of the soil is within the range of 6.25 - 9.0, inclusive.
- (5) When the Engineer determines soil cannot be managed according to Articles 669.09(a)(1) through (a)(4) above, the soil shall be managed and disposed of off-site as a non-special waste, special waste, or hazardous waste as applicable.
- (b) Soil Analytical Results Do Not Exceed Most Stringent MAC. When the soil analytical results indicate that detected levels do not exceed the most stringent MAC but the pH of the soil is less than 6.25 or greater than 9.0, the excavated soil can be utilized within the construction limits or managed and disposed of off-site as “uncontaminated soil” according to Article 202.03. However the excavated soil cannot be taken to a CCDD facility or an uncontaminated soil fill operation.
- (c) Groundwater. When groundwater analytical results indicate the detected levels are above Appendix B, Table E of 35 Illinois Administrative Code 742, the most stringent Tier 1 Groundwater Remediation Objectives for Groundwater Component of the Groundwater Ingestion Route for Class 1 groundwater, the groundwater shall be managed off-site as a special waste.

All groundwater encountered within lateral trenches may be managed within the trench and allowed to infiltrate back into the ground. If the groundwater cannot be managed within the trench it must be removed as a special or hazardous waste. The Contractor is prohibited from managing groundwater within the trench by discharging it through any existing or new storm sewer. The Contractor shall install backfill plugs within the area of groundwater contamination.

One backfill plug shall be placed down gradient to the area of groundwater contamination. Backfill plugs shall be installed at intervals not to exceed 50 ft (15 m). Backfill plugs are to be 4 ft (1.2 m) long, measured parallel to the trench, full trench width and depth. Backfill plugs shall not have any fine aggregate bedding or backfill, but shall be entirely cohesive soil or any class of concrete. The Contractor shall provide test data that the material has a permeability of less than 10^{-7} cm/sec according to ASTM D 5084, Method A or per another test method approved by the Engineer.”

Revise Article 669.14 of the Standard Specifications to read:

“669.14 Final Environmental Construction Report. At the end of the project, the Contractor will prepare and submit three copies of the Environmental Construction Report on the activities conducted during the life of the project, one copy shall be submitted to the Resident Engineer, one copy shall be submitted to the District's Environmental Studies Unit, and one copy shall be submitted with an electronic copy in Adode.pdf format to the Geologic and Waste Assessment Unit, Bureau of Design and Environment, IDOT, 2300 South Dirksen Parkway, Springfield, Illinois 62764. The technical report shall include all pertinent information regarding the project including, but not limited to:

- (a) Measures taken to identify, monitor, handle, and dispose of soil or groundwater containing regulated substances, to prevent further migration of regulated substances, and to protect workers,
- (b) Cost of identifying, monitoring, handling, and disposing of soil or groundwater containing regulated substances, the cost of preventing further migration of regulated substances, and the cost for worker protection from the regulated substances. All cost should be in the format of the contract pay items listed in the contract plans (identified by the preliminary environmental site investigation (PESA) site number),
- (c) Plan sheets showing the areas containing the regulated substances,
- (d) Field sampling and testing results used to identify the nature and extent of the regulated substances,
- (e) Waste manifests (identified by the preliminary environmental site investigation (PESA) site number) for special or hazardous waste disposal, and
- (f) Landfill tickets (identified by the preliminary environmental site investigation (PESA) site number) for non-special waste disposal.”

Revise the second paragraph of Article 669.16 of the Standard Specifications to read:

“The transportation and disposal of soil and other materials from an excavation determined to be contaminated will be paid for at the contract unit price per cubic yard (cubic meter) for NON-SPECIAL WASTE DISPOSAL, SPECIAL WASTE DISPOSAL, or HAZARDOUS WASTE DISPOSAL.”

REMOVAL AND DISPOSAL OF SURPLUS MATERIALS (BDE)

Effective: November 2, 2012

Revise the first four paragraphs of Article 202.03 of the Standard Specifications to read:

“202.03 Removal and Disposal of Surplus, Unstable, Unsuitable, and Organic Materials. Suitable excavated materials shall not be wasted without permission of the Engineer. The Contractor shall dispose of all surplus, unstable, unsuitable, and organic materials, in such a manner that public or private property will not be damaged or endangered.

Suitable earth, stones and boulders naturally occurring within the right-of-way may be placed in fills or embankments in lifts and compacted according to Section 205. Broken concrete without protruding metal bars, bricks, rock, stone, reclaimed asphalt pavement with no expansive aggregate, or uncontaminated dirt and sand generated from construction or demolition activities may be used in embankment or in fill. If used in fills or embankments, these materials shall be placed and compacted to the satisfaction of the Engineer; shall be buried under a minimum of 2 ft (600 mm) of earth cover (except when the materials include only uncontaminated dirt); and shall not create an unsightly appearance or detract from the natural topographic features of an area. Broken concrete without protruding metal bars, bricks, rock, or

stone may be used as riprap as approved by the Engineer. If the materials are used for fill in locations within the right-of-way but outside project construction limits, the Contractor must specify to the Engineer, in writing, how the landscape restoration of the fill areas will be accomplished. Placement of fill in such areas shall not commence until the Contractor's landscape restoration plan is approved by the Engineer.

Aside from the materials listed above, all other construction and demolition debris or waste shall be disposed of in a licensed landfill, recycled, reused, or otherwise disposed of as allowed by State or Federal laws and regulations. When the Contractor chooses to dispose of uncontaminated soil at a clean construction and demolition debris (CCDD) facility or at an uncontaminated soil fill operation, it shall be the Contractor's responsibility to have the pH of the material tested to ensure the value is between 6.25 and 9.0, inclusive. A copy of the pH test results shall be provided to the Engineer.

A permit shall be obtained from IEPA and made available to the Engineer prior to open burning of organic materials (i.e., plant refuse resulting from pruning or removal of trees or shrubs) or other construction or demolition debris. Organic materials originating within the right-of-way limits may be chipped or shredded and placed as mulch around landscape plantings within the right-of-way when approved by the Engineer. Chipped or shredded material to be placed as mulch shall not exceed a depth of 6 in. (150 mm)."

TRACKING THE USE OF PESTICIDES (BDE)

Effective: August 1, 2012

Add the following paragraph after the first paragraph of Article 107.23 of the Standard Specifications:

"Within 48 hours of the application of pesticides, including but not limited to herbicides, insecticides, algacides, and fungicides, the Contractor shall complete and return to the Engineer, Operations form "OPER 2720"."

TRAFFIC CONTROL SETUP AND REMOVAL FREEWAY/EXPRESSWAY (BDE)

Effective: January 1, 2014

Add the following to the Article 701.18 of the Standard Specifications:

"(l) Standard 701428. When the shoulder width will not allow placement of the shoulder truck and provide 9 ft (3.0 m) of unobstructed lane width in the lane being closed, the shoulder truck shall not be used."

Revise Article 701.19(a) of the Standard Specifications to read:

"(a) Not Measured. Traffic control and protection required under Standards 701001, 701006, 701011, 701101, 701106, 701301, 701311, 701400, 701426, 701427, and 701428 will not be measured for payment."

TRAINING SPECIAL PROVISIONS (BDE)

Effective: October 15, 1975

This Training Special Provision supersedes Section 7b of the Special Provision entitled "Specific Equal Employment Opportunity Responsibilities," and is in implementation of 23 U.S.C. 140(a).

As part of the Contractor's equal employment opportunity affirmative action program, training shall be provided as follows:

The Contractor shall provide on-the-job training aimed at developing full journeyman in the type of trade or job classification involved. The number of trainees to be trained under this contract will be **2.0**. In the event the Contractor subcontracts a portion of the contract work, he shall determine how many, if any, of the trainees are to be trained by the subcontractor, provided however, that the Contractor shall retain the primary responsibility for meeting the training requirements imposed by this special provision. The Contractor shall also insure that this Training Special Provision is made applicable to such subcontract. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training.

The number of trainees shall be distributed among the work classifications on the basis of the Contractor's needs and the availability of journeymen in the various classifications within the reasonable area of recruitment. Prior to commencing construction, the Contractor shall submit to the Illinois Department of Transportation for approval the number of trainees to be trained in each selected classification and training program to be used. Furthermore, the Contractor shall specify the starting time for training in each of the classifications. The Contractor will be credited for each trainee employed by him on the contract work who is currently enrolled or becomes enrolled in an approved program and will be reimbursed for such trainees as provided hereinafter.

Training and upgrading of minorities and women toward journeyman status is a primary objective of this Training Special Provision. Accordingly, the Contractor shall make every effort to enroll minority trainees and women (e.g. by conducting systematic and direct recruitment through public and private sources likely to yield minority and women trainees) to the extent such persons are available within a reasonable area of recruitment. The Contractor will be responsible for demonstrating the steps that he has taken in pursuance thereof, prior to a determination as to whether the Contractor is in compliance with this Training Special Provision. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

No employee shall be employed as a trainee in any classification in which he has successfully completed a training course leading to journeyman status or in which he has been employed as a journeyman. The Contractor should satisfy this requirement by including appropriate questions in the employee application or by other suitable means. Regardless of the method used, the Contractor's records should document the findings in each case.

The minimum length and type of training for each classification will be as established in the training program selected by the Contractor and approved by the Illinois Department of Transportation and the Federal Highway Administration. The Illinois Department of Transportation and the Federal Highway Administration shall approve a program, if it is reasonably calculated to meet the equal employment opportunity obligations of the Contractor and to qualify the average trainee for journeyman status in the classification concerned by the end of the training period. Furthermore, apprenticeship programs registered with the U.S. Department of Labor, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau and training programs approved by not necessarily sponsored by the U.S. Department of Labor, Manpower Administration, Bureau of Apprenticeship and Training shall also be considered acceptable provided it is being administered in a manner consistent with the equal employment obligations of Federal-aid highway construction contracts. Approval or acceptance of a training program shall be obtained from the State prior to commencing work on the classification covered by the program. It is the intention of these provisions that training is to be provided in the construction crafts rather than clerk-typists or secretarial-type positions. Training is permissible in lower level management positions such as office engineers, estimators, timekeepers, etc., where the training is oriented toward construction applications. Training in the laborer classification may be permitted provided that significant and meaningful training is provided and approved by the Illinois Department of Transportation and the Federal Highway Administration. Some offsite training is permissible as long as the training is an integral part of an approved training program and does not comprise a significant part of the overall training.

Except as otherwise noted below, the Contractor will be reimbursed 80 cents per hour of training given an employee on this contract in accordance with an approved training program. As approved by the Engineer, reimbursement will be made for training of persons in excess of the number specified herein. This reimbursement will be made even though the Contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the Contractor from receiving other reimbursement. Reimbursement for offsite training indicated above may only be made to the Contractor where he does one or more of the following and the trainees are concurrently employed on a Federal-aid project; contributes to the cost of the training, provides the instruction to the trainee or pays the trainee's wages during the offsite training period.

No payment shall be made to the Contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the Contractor and evidences a lack of good faith on the part of the Contractor in meeting the requirement of this Training Special Provision. It is normally expected that a trainee will begin his training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project as long as training opportunities exist in his work classification or until he has completed his training program.

It is not required that all trainees be on board for the entire length of the contract. A Contractor will have fulfilled his responsibilities under this Training Special Provision if he has provided acceptable training to the number of trainees specified. The number trained shall be determined on the basis of the total number enrolled on the contract for a significant period.

Trainees will be paid at least 60 percent of the appropriate minimum journeyman's rate specified in the contract for the first half of the training period, 75 percent for the third quarter of the training period, and 90 percent for the last quarter of the training period, unless apprentices or trainees in an approved existing program are enrolled as trainees on this project. In that case, the appropriate rates approved by the Departments of Labor or Transportation in connection with the existing program shall apply to all trainees being trained for the same classification who are covered by this Training Special Provision.

The Contractor shall furnish the trainee a copy of the program he will follow in providing the training. The Contractor shall provide each trainee with a certification showing the type and length of training satisfactorily complete.

The Contractor shall provide for the maintenance of records and furnish periodic reports documenting his performance under this Training Special Provision.

Method of Measurement. The unit of measurement is in hours.

Basis of Payment. This work will be paid for at the contract unit price of 80 cents per hour for TRAINEES. The estimated total number of hours, unit price, and total price have been included in the schedule of prices.

IDOT TRAINING PROGRAM GRADUATE ON-THE-JOB TRAINING SPECIAL PROVISION (TPG)

Effective: August 1, 2012

Revised: February 1, 2014

In addition to the Contractor's equal employment opportunity affirmative action efforts undertaken as elsewhere required by this Contract, the Contractor is encouraged to participate in the incentive program to provide additional on-the-job training to certified graduates of IDOT funded pre-apprenticeship training programs outlined by this Special Provision.

It is the policy of IDOT to fund IDOT pre-apprenticeship training programs throughout Illinois to provide training and skill-improvement opportunities to assure the increased participation of minority groups, disadvantaged persons and women in all phases of the highway construction industry. The intent of this IDOT Training Program Graduate (TPG) Special Provision is to place certified graduates of these IDOT funded pre-apprentice training programs on IDOT project sites when feasible, and provide the graduates with meaningful on-the-job training intended to lead to journey-level employment. IDOT and its sub-recipients, in carrying out the responsibilities of a state contract, shall determine which construction contracts shall include "Training Program Graduate Special Provisions." To benefit from the incentives to encourage the participation in the additional on-the-job training under this Training Program Graduate Special Provision, the Contractor shall make every reasonable effort to employ certified

graduates of IDOT funded Pre-apprenticeship Training Programs to the extent such persons are available within a reasonable recruitment area.

Participation pursuant to IDOT's requirements by the Contractor or subcontractor in this Training Program Graduate (TPG) Special Provision entitles the Contractor or subcontractor to be reimbursed at \$15.00 per hour for training given a certified TPG on this contract. As approved by the Department, reimbursement will be made for training persons as specified herein. This reimbursement will be made even though the Contractor or subcontractor may receive additional training program funds from other sources for other trainees, provided such other source does not specifically prohibit the Contractor or subcontractor from receiving other reimbursement. For purposes of this Special Provision the Contractor is not relieved of requirements under applicable federal law, the Illinois Prevailing Wage Act, and is not eligible for other training fund reimbursements in addition to the Training Program Graduate (TPG) Special Provision reimbursement.

No payment shall be made to the Contractor if the Contractor or subcontractor fails to provide the required training. It is normally expected that a TPG will begin training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project through completion of the contract, so long as training opportunities exist in his work classification or until he has completed his training program. Should the TPG's employment end in advance of the completion of the contract, the Contractor shall promptly notify the designated IDOT staff member under this Special Provision that the TPG's involvement in the contract has ended and supply a written report of the reason for the end of the involvement, the hours completed by the TPG under the Contract and the number of hours for which the incentive payment provided under this Special Provision will be or has been claimed for the TPG.

The Contractor will provide for the maintenance of records and furnish periodic reports documenting its performance under this Special Provision.

METHOD OF MEASUREMENT: The unit of measurement is in hours.

BASIS OF PAYMENT: This work will be paid for at the contract unit price of \$15.00 per hour for certified TRAINEES TRAINING PROGRAM GRADUATE. The estimated total number of hours, unit price and total price have been included in the schedule of prices.

The Contractor shall provide training opportunities aimed at developing full journeyworker in the type of trade or job classification involved. The initial number of TPGs for which the incentive is available under this contract is **2.0**. During the course of performance of the Contract the Contractor may seek approval from the Department for additional incentive eligible TPGs. In the event the Contractor subcontracts a portion of the contract work, it shall determine how many, if any, of the TPGs are to be trained by the subcontractor, provided however, that the Contractor shall retain the primary responsibility for meeting the training requirements imposed by this Special Provision. The Contractor shall also insure that this Training Program Graduate Special Provision is made applicable to such subcontract if the TPGs are to be trained by a subcontractor and that the incentive payment is passed on to each subcontractor.

For the Contractor to meet the obligations for participation in this TPG incentive program under this Special Provision, the Department has contracted with several entities to provide screening, tutoring and pre-training to individuals interested in working in the applicable construction classification and has certified those students who have successfully completed the program and are eligible to be TPGs. A designated IDOT staff member, the Director of the Office of Business and Workforce Diversity (OBWD), will be responsible for providing assistance and referrals to the Contractor for the applicable TPGs. For this contract, the Director of OBWD is designated as the responsible IDOT staff member to provide the assistance and referral services related to the placement for this Special Provision. For purposes of this Contract, contacting the Director of OBWD and interviewing each candidate he/she recommends constitutes reasonable recruitment.

Prior to commencing construction, the Contractor shall submit to the Department for approval the TPGs to be trained in each selected classification. Furthermore, the Contractor shall specify the starting time for training in each of the classifications. No employee shall be employed as a TPG in any classification in which he/she has successfully completed a training course leading to journeyman status or in which he/she has been employed as a journeyman. Notwithstanding the on-the-job training purpose of this TPG Special Provision, some offsite training is permissible as long as the offsite training is an integral part of the work of the contract and does not comprise a significant part of the overall training.

Training and upgrading of TPGs of IDOT pre-apprentice training programs is intended to move said TPGs toward journeyman status and is the primary objective of this Training Program Graduate Special Provision. Accordingly, the Contractor shall make every effort to enroll TPGs by recruitment through the IDOT funded TPG programs to the extent such persons are available within a reasonable area of recruitment. The Contractor will be responsible for demonstrating the steps that it has taken in pursuance thereof, prior to a determination as to whether the Contractor is in compliance and entitled to the Training Program Graduate Special Provision \$15.00 an hour incentive.

The Contractor or subcontractor shall provide each TPG with a certificate showing the type and length of training satisfactorily completed.

WARM MIX ASPHALT (BDE)

Effective: January 1, 2012

Revised: November 1, 2013

Description. This work shall consist of designing, producing and constructing Warm Mix Asphalt (WMA) in lieu of Hot Mix Asphalt (HMA) at the Contractor's option. Work shall be according to Sections 406, 407, 408, 1030, and 1102 of the Standard Specifications, except as modified herein. In addition, any references to HMA in the Standard Specifications, or the special provisions shall be construed to include WMA.

WMA is an asphalt mixture which can be produced at temperatures lower than allowed for HMA utilizing approved WMA technologies. WMA technologies are defined as the use of additives or processes which allow a reduction in the temperatures at which HMA mixes are produced and placed. WMA is produced by the use of additives, a water foaming process, or combination of both. Additives include minerals, chemicals or organics incorporated into the asphalt binder stream in a dedicated delivery system. The process of foaming injects water into the asphalt binder stream, just prior to incorporation of the asphalt binder with the aggregate.

Approved WMA technologies may also be used in HMA provided all the requirements specified herein, with the exception of temperature, are met. However, asphalt mixtures produced at temperatures in excess of 275 °F (135 °C) will not be considered WMA when determining the grade reduction of the virgin asphalt binder grade.

Materials.

Add the following to Article 1030.02 of the Standard Specifications.

“(h) Warm Mix Asphalt (WMA) Technologies (Note 3)”

Add the following note to Article 1030.02 of the Standard Specifications.

“Note 3. Warm mix additives or foaming processes shall be selected from the current Bureau of Materials and Physical Research Approved List, “Warm-Mix Asphalt Technologies”.”

Equipment.

Revise the first paragraph of Article 1102.01 of the Standard Specifications to read:

“1102.01 Hot-Mix Asphalt Plant. The hot-mix asphalt (HMA) plant shall be the batch-type, continuous-type, or dryer drum plant. The plants shall be evaluated for prequalification rating and approval to produce HMA according to the current Bureau of Materials and Physical Research Policy Memorandum, “Approval of Hot-Mix Asphalt Plants and Equipment”. Once approved, the Contractor shall notify the Bureau of Materials and Physical Research to obtain approval of all plant modifications. The plants shall not be used to produce mixtures concurrently for more than one project or for private work unless permission is granted in writing by the Engineer. The plant units shall be so designed, coordinated and operated that they will function properly and produce HMA having uniform temperatures and compositions within the tolerances specified. The plant units shall meet the following requirements.”

Add the following to Article 1102.01(a) of the Standard Specifications.

“(13) Equipment for Warm Mix Technologies.

- a. Foaming. Metering equipment for foamed asphalt shall have an accuracy of ± 2 percent of the actual water metered. The foaming control system shall be electronically interfaced with the asphalt binder meter.

- b. Additives. Additives shall be introduced into the plant according to the supplier's recommendations and shall be approved by the Engineer. The system for introducing the WMA additive shall be interlocked with the aggregate feed or weigh system to maintain correct proportions for all rates of production and batch sizes."

Mix Design Verification.

Add the following to Article 1030.04 of the Standard Specifications.

"(e) Warm Mix Technologies.

- (1) Foaming. WMA mix design verification will not be required when foaming technology is used alone (without WMA additives). However, the foaming technology shall only be used on HMA designs previously approved by the Department.
- (2) Additives. WMA mix designs utilizing additives shall be submitted to the Engineer for mix design verification.

Production.

Revise the second paragraph of Article 1030.06(a) of the Standard Specifications to read:

"At the start of mix production for HMA, WMA, and HMA using WMA technologies, QC/QA mixture start-up will be required for the following situations; at the beginning of production of a new mixture design, at the beginning of each production season, and at every plant utilized to produce mixtures, regardless of the mix."

Quality Control/Quality Assurance Testing.

Revise the table in Article 1030.05(d)(2)a. of the Standard Specifications to read:

Parameter	Frequency of Tests	Frequency of Tests	Test Method See Manual of Test Procedures for Materials
	High ESAL Mixture Low ESAL Mixture	All Other Mixtures	
Aggregate Gradation % passing sieves: 1/2 in. (12.5 mm), No. 4 (4.75 mm), No. 8 (2.36 mm), No. 30 (600 μm) No. 200 (75 μm) Note 1.	1 washed ignition oven test on the mix per half day of production Note 4.	1 washed ignition oven test on the mix per day of production Note 4.	Illinois Procedure
Asphalt Binder Content by Ignition Oven Note 2.	1 per half day of production	1 per day	Illinois-Modified AASHTO T 308
VMA Note 3.	Day's production ≥ 1200 tons: 1 per half day of production Day's production < 1200 tons: 1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)	N/A	Illinois-Modified AASHTO R 35
Air Voids Bulk Specific Gravity of Gyrotory Sample Note 5.	Day's production ≥ 1200 tons: 1 per half day of production Day's production < 1200 tons: 1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)	1 per day	Illinois-Modified AASHTO T 312
Maximum Specific Gravity of Mixture	Day's production ≥ 1200 tons: 1 per half day of production Day's production < 1200 tons: 1 per half day of production for first	1 per day	Illinois-Modified AASHTO T 209

Parameter	Frequency of Tests	Frequency of Tests	Test Method See Manual of Test Procedures for Materials
	High ESAL Mixture Low ESAL Mixture	All Other Mixtures	
	2 days and 1 per day thereafter (first sample of the day)		

Note 1. The No. 8 (2.36 mm) and No. 30 (600 μm) sieves are not required for All Other Mixtures.

Note 2. The Engineer may waive the ignition oven requirement for asphalt binder content if the aggregates to be used are known to have ignition asphalt binder content calibration factors which exceed 1.5 percent. If the ignition oven requirement is waived, other Department approved methods shall be used to determine the asphalt binder content.

Note 3. The G_{sb} used in the voids in the mineral aggregate (VMA) calculation shall be the same average G_{sb} value listed in the mix design.

Note 4. The Engineer reserves the right to require additional hot bin gradations for batch

Note 5. The WMA compaction temperature for mixture volumetric testing shall be 270 ± 5 °F (132 ± 3 °C) for quality control testing. The WMA compaction temperature for quality assurance testing will be 270 ± 5 °F (132 ± 3 °C) if the mixture is not allowed to cool to room temperature. If the mixture is allowed to cool to room temperature it shall be reheated to standard HMA compaction temperatures.”

Construction Requirements.

Revise the second paragraph of Article 406.06(b)(1) of the Standard Specifications to read:

“The HMA shall be delivered at a temperature of 250 to 350 °F (120 to 175 °C).
 WMA shall be delivered at a minimum temperature of 215 °F (102 °C).”

Basis of Payment.

This work will be paid at the contract unit price bid for the HMA pay items involved. Anti-strip will not be paid for separately, but shall be considered as included in the cost of the work.

WEEKLY DBE TRUCKING REPORTS (BDE)

Effective: June 2, 2012

The Contractor shall provide a weekly report of Disadvantaged Business Enterprise (DBE) trucks hired by the Contractor or subcontractors (i.e. not owned by the Contractor or subcontractors) that are used on the jobsite; or used for the delivery and/or removal of equipment/material to and from the jobsite. The jobsite shall also include offsite locations, such as plant sites or storage sites, when those locations are used solely for this contract.

The report shall be submitted on the form provided by the Department within ten business days following the reporting period. The reporting period shall be Monday through Sunday for each week reportable trucking activities occur. The report shall be submitted to the Engineer and a copy shall be provided to the district EEO Officer.

Any costs associated with providing weekly DBE trucking reports shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed.

BITUMINOUS MATERIALS COST ADJUSTMENTS (BDE) (RETURN FORM WITH BID)

Effective: November 2, 2006

Revised: August 1, 2013

Description. Bituminous material cost adjustments will be made to provide additional compensation to the Contractor, or credit to the Department, for fluctuations in the cost of bituminous materials when optioned by the Contractor. The adjustments shall apply to permanent and temporary hot-mix asphalt (HMA) mixtures, bituminous surface treatments (cover and seal coats), and preventative maintenance type surface treatments. The adjustments shall not apply to bituminous prime coats, tack coats, crack filling/sealing, or joint filling/sealing.

The bidder shall indicate on the attached form whether or not this special provision will be part of the contract and submit the completed form with his/her bid. Failure to submit the form, or failure to fill out the form completely, shall make this contract exempt of bituminous materials cost adjustments.

Method of Adjustment. Bituminous materials cost adjustments will be computed as follows.

$$CA = (BPI_P - BPI_L) \times (\%AC_V / 100) \times Q$$

- Where: CA = Cost Adjustment, \$.
BPI_P = Bituminous Price Index, as published by the Department for the month the work is performed, \$/ton (\$/metric ton).
BPI_L = Bituminous Price Index, as published by the Department for the month prior to the letting, \$/ton (\$/metric ton).
%AC_V = Percent of virgin Asphalt Cement in the Quantity being adjusted. For HMA mixtures, the % AC_V will be determined from the adjusted job mix formula. For bituminous materials applied, a performance graded or cutback asphalt will be considered to be 100% AC_V and undiluted emulsified asphalt will be considered to be 65% AC_V.
Q = Authorized construction Quantity, tons (metric tons) (see below).

For HMA mixtures measured in square yards: $Q, \text{ tons} = A \times D \times (G_{mb} \times 46.8) / 2000$. For HMA mixtures measured in square meters: $Q, \text{ metric tons} = A \times D \times (G_{mb} \times 1) / 1000$. When computing adjustments for full-depth HMA pavement, separate calculations will be made for the binder and surface courses to account for their different G_{mb} and % AC_V.

For bituminous materials measured in gallons: $Q, \text{ tons} = V \times 8.33 \text{ lb/gal} \times SG / 2000$
For bituminous materials measured in liters: $Q, \text{ metric tons} = V \times 1.0 \text{ kg/L} \times SG / 1000$

- Where: A = Area of the HMA mixture, sq yd (sq m).
D = Depth of the HMA mixture, in. (mm).
 G_{mb} = Average bulk specific gravity of the mixture, from the approved mix design.
V = Volume of the bituminous material, gal (L).
SG = Specific Gravity of bituminous material as shown on the bill of lading.

Basis of Payment. Bituminous materials cost adjustments may be positive or negative but will only be made when there is a difference between the BPI_L and BPI_P in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(BPI_L - BPI_P) \div BPI_L\} \times 100$$

Bituminous materials cost adjustments will be calculated for each calendar month in which applicable bituminous material is placed; and will be paid or deducted when all other contract requirements for the work placed during the month are satisfied. The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

Return With Bid

**ILLINOIS DEPARTMENT
OF TRANSPORTATION**

**OPTION FOR
BITUMINOUS MATERIALS COST ADJUSTMENTS**

The bidder shall submit this completed form with his/her bid. Failure to submit the form, or failure to fill out the form completely, shall make this contract exempt of bituminous materials cost adjustments. After award, this form, when submitted, shall become part of the contract.

Contract No.: _____

Company Name: _____

Contractor's Option:

Is your company opting to include this special provision as part of the contract?

Yes No

Signature: _____ **Date:** _____

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FUEL COST ADJUSTMENT (BDE) (RETURN FORM WITH BID)

Effective: April 1, 2009

Revised: July 1, 2009

Description. Fuel cost adjustments will be made to provide additional compensation to the Contractor, or a credit to the Department, for fluctuations in fuel prices when optioned by the Contractor. The bidder shall indicate on the attached form whether or not this special provision will be part of the contract and submit the completed form with his/her bid. Failure to submit the form or failure to indicate contract number, company name and sign and date the form shall make this contract exempt of fuel cost adjustments for all categories of work. Failure to indicate "Yes" for any category of work will make that category of work exempt from fuel cost adjustment.

General. The fuel cost adjustment shall apply to contract pay items as grouped by category. The adjustment shall only apply to those categories of work checked "Yes", and only when the cumulative plan quantities for a category exceed the required threshold. Adjustments to work items in a category, either up or down, and work added by adjusted unit price will be subject to fuel cost adjustment only when the category representing the added work was subject to the fuel cost adjustment. Added work paid for by time and materials will not be subject to fuel cost adjustment. Category descriptions and thresholds for application and the fuel usage factors which are applicable to each are as follows:

(a) Categories of Work.

- (1) Category A: Earthwork. Contract pay items performed under Sections 202, 204, and 206 including any modified standard or nonstandard items where the character of the work to be performed is considered earthwork. The cumulative total of all applicable item plan quantities shall exceed 25,000 cu yd (20,000 cu m). Included in the fuel usage factor is a weighted average 0.10 gal/cu yd (0.50 liters/cu m) factor for trucking.
- (2) Category B: Subbases and Aggregate Base Courses. Contract pay items constructed under Sections 311, 312 and 351 including any modified standard or nonstandard items where the character of the work to be performed is considered construction of a subbase or aggregate, stabilized or modified base course. The cumulative total of all applicable item plan quantities shall exceed 5000 tons (4500 metric tons). Included in the fuel usage factor is a 0.60 gal/ton (2.50 liters/metric ton) factor for trucking.
- (3) Category C: Hot-Mix Asphalt (HMA) Bases, Pavements and Shoulders. Contract pay items constructed under Sections 355, 406, 407 and 482 including any modified standard or nonstandard items where the character of the work to be performed is considered HMA bases, pavements and shoulders. The cumulative total of all applicable item plan quantities shall exceed 5000 tons (4500 metric tons). Included in the fuel usage factor is 0.60 gal/ton (2.50 liters/metric ton) factor for trucking.

(4) Category D: Portland Cement Concrete (PCC) Bases, Pavements and Shoulders. Contract pay items constructed under Sections 353, 420, 421 and 483 including any modified standard or nonstandard items where the character of the work to be performed is considered PCC base, pavement or shoulder. The cumulative total of all applicable item plan quantities shall exceed 7500 sq yd (6000 sq m). Included in the fuel usage factor is 1.20 gal/cu yd (5.94 liters/cu m) factor for trucking.

(5) Category E: Structures. Structure items having a cumulative bid price that exceeds \$250,000 for pay items constructed under Sections 502, 503, 504, 505, 512, 516 and 540 including any modified standard or nonstandard items where the character of the work to be performed is considered structure work when similar to that performed under these sections and not included in categories A through D.

(b) Fuel Usage Factors.

English Units	Factor	Units
Category		
A - Earthwork	0.34	gal / cu yd
B – Subbase and Aggregate Base courses	0.62	gal / ton
C – HMA Bases, Pavements and Shoulders	1.05	gal / ton
D – PCC Bases, Pavements and Shoulders	2.53	gal / cu yd
E – Structures	8.00	gal / \$1000

Metric Units	Factor	Units
Category		
A - Earthwork	1.68	liters / cu m
B – Subbase and Aggregate Base courses	2.58	liters / metric ton
C – HMA Bases, Pavements and Shoulders	4.37	liters / metric ton
D – PCC Bases, Pavements and Shoulders	12.52	liters / cu m
E – Structures	30.28	liters / \$1000

(c) Quantity Conversion Factors.

Category	Conversion	Factor
B	sq yd to ton	0.057 ton / sq yd / in depth
	sq m to metric ton	0.00243 metric ton / sq m / mm depth
C	sq yd to ton	0.056 ton / sq yd / in depth
	sq m to metric ton	0.00239 m ton / sq m / mm depth
D	sq yd to cu yd	0.028 cu yd / sq yd / in depth
	sq m to cu m	0.001 cu m / sq m / mm depth

Method of Adjustment. Fuel cost adjustments will be computed as follows.

$$CA = (FPI_P - FPI_L) \times FUF \times Q$$

Where: CA = Cost Adjustment, \$
FPI_P = Fuel Price Index, as published by the Department for the month the work is performed, \$/gal (\$/liter)
FPI_L = Fuel Price Index, as published by the Department for the month prior to the letting, \$/gal (\$/liter)
FUF = Fuel Usage Factor in the pay item(s) being adjusted
Q = Authorized construction Quantity, tons (metric tons) or cu yd (cu m)

The entire FUF indicated in paragraph (b) will be used regardless of use of trucking to perform the work.

Progress Payments. Fuel cost adjustments will be calculated for each calendar month in which applicable work is performed; and will be paid or deducted when all other contract requirements for the items of work are satisfied. The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

Final Quantities. Upon completion of the work and determination of final pay quantities, an adjustment will be prepared to reconcile any differences between estimated quantities previously paid and the final quantities. The value for the balancing adjustment will be based on a weighted average of FPI_P and Q only for those months requiring the cost adjustment. The cost adjustment will be applicable to the final measured quantities of all applicable pay items.

Basis of Payment. Fuel cost adjustments may be positive or negative but will only be made when there is a difference between the FPI_L and FPI_P in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(FPI_L - FPI_P) \div FPI_L\} \times 100$$

Return with Bid

**ILLINOIS DEPARTMENT
OF TRANSPORTATION**

**OPTION FOR
FUEL COST ADJUSTMENT**

The bidder shall submit this completed form with his/her bid. Failure to submit the form or properly complete contract number, company name, and sign and date the form shall make this contract exempt of fuel cost adjustments in all categories. Failure to indicate "Yes" for any category of work at the time of bid will make that category of work exempt from fuel cost adjustment. After award, this form, when submitted shall become part of the contract.

Contract No.: _____

Company Name: _____

Contractor's Option:

Is your company opting to include this special provision as part of the contract plans for the following categories of work?

- Category A Earthwork. Yes
- Category B Subbases and Aggregate Base Courses Yes
- Category C HMA Bases, Pavements and Shoulders Yes
- Category D PCC Bases, Pavements and Shoulders Yes
- Category E Structures Yes

Signature: _____ **Date:** _____

STEEL COST ADJUSTMENT (BDE) (RETURN FORM WITH BID)

Effective: April 2, 2004

Revised: April 1, 2009

Description. Steel cost adjustments will be made to provide additional compensation to the Contractor, or a credit to the Department, for fluctuations in steel prices when optioned by the Contractor. The bidder shall indicate on the attached form whether or not this special provision will be part of the contract and submit the completed form with his/her bid. Failure to submit the form or failure to indicate contract number, company name, and sign and date the form shall make this contract exempt of steel cost adjustments for all items of steel. Failure to indicate "Yes" for any item of work will make that item of steel exempt from steel cost adjustment.

Types of Steel Products. An adjustment will be made for fluctuations in the cost of steel used in the manufacture of the following items:

- Metal Piling (excluding temporary sheet piling)
- Structural Steel
- Reinforcing Steel

Other steel materials such as dowel bars, tie bars, mesh reinforcement, guardrail, steel traffic signal and light poles, towers and mast arms, metal railings (excluding wire fence), and frames and grates will be subject to a steel cost adjustment when the pay items they are used in has a contract value of \$10,000 or greater.

Documentation. Sufficient documentation shall be furnished to the Engineer to verify the following:

- (a) The dates and quantity of steel, in lb (kg), shipped from the mill to the fabricator.
- (b) The quantity of steel, in lb (kg), incorporated into the various items of work covered by this special provision. The Department reserves the right to verify submitted quantities.

Method of Adjustment. Steel cost adjustments will be computed as follows:

$$SCA = Q \times D$$

Where: SCA = steel cost adjustment, in dollars
Q = quantity of steel incorporated into the work, in lb (kg)
D = price factor, in dollars per lb (kg)

$$D = MPI_M - MPI_L$$

Where: MPI_M = The Materials Cost Index for steel as published by the Engineering News-Record for the month the steel is shipped from the mill. The indices will be converted from dollars per 100 lb to dollars per lb (kg).

MPI_L = The Materials Cost Index for steel as published by the Engineering News-Record for the month prior to the letting. The indices will be converted from dollars per 100 lb to dollars per lb (kg).

The unit weights (masses) of steel that will be used to calculate the steel cost adjustment for the various items are shown in the attached table.

No steel cost adjustment will be made for any products manufactured from steel having a mill shipping date prior to the letting date.

If the Contractor fails to provide the required documentation, the method of adjustment will be calculated as described above; however, the MPI_M will be based on the date the steel arrives at the job site. In this case, an adjustment will only be made when there is a decrease in steel costs.

Basis of Payment. Steel cost adjustments may be positive or negative but will only be made when there is a difference between the MPI_L and MPI_M in excess of five percent, as calculated by:

$$\text{Percent Difference} = \{(MPI_L - MPI_M) \div MPI_L\} \times 100$$

Steel cost adjustments will be calculated by the Engineer and will be paid or deducted when all other contract requirements for the items of work are satisfied. Adjustments will only be made for fluctuations in the cost of the steel as described herein. No adjustment will be made for changes in the cost of manufacturing, fabrication, shipping, storage, etc.

The adjustments shall not apply during contract time subject to liquidated damages for completion of the entire contract.

Attachment

Item	Unit Mass (Weight)
Metal Piling (excluding temporary sheet piling)	
Furnishing Metal Pile Shells 12 in. (305 mm), 0.179 in. (3.80 mm) wall thickness)	23 lb/ft (34 kg/m)
Furnishing Metal Pile Shells 12 in. (305 mm), 0.250 in. (6.35 mm) wall thickness)	32 lb/ft (48 kg/m)
Furnishing Metal Pile Shells 14 in. (356 mm), 0.250 in. (6.35 mm) wall thickness)	37 lb/ft (55 kg/m)
Other piling	See plans
Structural Steel	See plans for weights (masses)
Reinforcing Steel	See plans for weights (masses)
Dowel Bars and Tie Bars	6 lb (3 kg) each
Mesh Reinforcement	63 lb/100 sq ft (310 kg/sq m)
Guardrail	
Steel Plate Beam Guardrail, Type A w/steel posts	20 lb/ft (30 kg/m)
Steel Plate Beam Guardrail, Type B w/steel posts	30 lb/ft (45 kg/m)
Steel Plate Beam Guardrail, Types A and B w/wood posts	8 lb/ft (12 kg/m)
Steel Plate Beam Guardrail, Type 2	305 lb (140 kg) each
Steel Plate Beam Guardrail, Type 6	1260 lb (570 kg) each
Traffic Barrier Terminal, Type 1 Special (Tangent)	730 lb (330 kg) each
Traffic Barrier Terminal, Type 1 Special (Flared)	410 lb (185 kg) each
Steel Traffic Signal and Light Poles, Towers and Mast Arms	
Traffic Signal Post	11 lb/ft (16 kg/m)
Light Pole, Tenon Mount and Twin Mount, 30 - 40 ft (9 - 12 m)	14 lb/ft (21 kg/m)
Light Pole, Tenon Mount and Twin Mount, 45 - 55 ft (13.5 - 16.5 m)	21 lb/ft (31 kg/m)
Light Pole w/Mast Arm, 30 - 50 ft (9 - 15.2 m)	13 lb/ft (19 kg/m)
Light Pole w/Mast Arm, 55 - 60 ft (16.5 - 18 m)	19 lb/ft (28 kg/m)
Light Tower w/Luminaire Mount, 80 - 110 ft (24 - 33.5 m)	31 lb/ft (46 kg/m)
Light Tower w/Luminaire Mount, 120 - 140 ft (36.5 - 42.5 m)	65 lb/ft (97 kg/m)
Light Tower w/Luminaire Mount, 150 - 160 ft (45.5 - 48.5 m)	80 lb/ft (119 kg/m)
Metal Railings (excluding wire fence)	
Steel Railing, Type SM	64 lb/ft (95 kg/m)
Steel Railing, Type S-1	39 lb/ft (58 kg/m)
Steel Railing, Type T-1	53 lb/ft (79 kg/m)
Steel Bridge Rail	52 lb/ft (77 kg/m)
Frames and Grates	
Frame	250 lb (115 kg)
Lids and Grates	150 lb (70 kg)

Return With Bid

**ILLINOIS DEPARTMENT
OF TRANSPORTATION**

**OPTION FOR
STEEL COST ADJUSTMENT**

The bidder shall submit this completed form with his/her bid. Failure to submit the form or properly complete contract number, company name, and sign and date the form shall make this contract exempt of steel cost adjustments for all items of steel. Failure to indicate "Yes" for any item of work will make that item of steel exempt from steel cost adjustment. After award, this form, when submitted shall become part of the contract.

Contract No.: _____

Company Name: _____

Contractor's Option:

Is your company opting to include this special provision as part of the contract plans for the following items of work?

- Metal Piling Yes
- Structural Steel Yes
- Reinforcing Steel Yes
- Dowel Bars, Tie Bars and Mesh Reinforcement Yes
- Guardrail Yes
- Steel Traffic Signal and Light Poles, Towers and Mast Arms Yes
- Metal Railings (excluding wire fence) Yes
- Frames and Grates Yes

Signature: _____ **Date:** _____

PROJECT LABOR AGREEMENT - QUARTERLY EMPLOYMENT REPORT

Public Act 97-0199 requires the Department to submit quarterly reports regarding the number of minorities and females employed under Project Labor Agreements. To assist in this reporting effort, the Contractor shall provide a quarterly workforce participation report for all minority and female employees working under the project labor agreement of this contract. The data shall be reported on Construction Form BC 820, Project Labor Agreement (PLA) Workforce Participation Quarterly Reporting Form available on the Department's website <http://www.dot.il.gov/const/conforms.html>.

The report shall be submitted no later than the 15th of the month following the end of each quarter (i.e. April 15 for the January – March reporting period). The form shall be emailed to DOT.PLA.Reporting@illinois.gov or faxed to (217) 524-4922.

Any costs associated with complying with this provision shall be considered as included in the contract unit prices bid for the various items of work involved and no additional compensation will be allowed.

Illinois Department of Transportation

PROJECT LABOR AGREEMENT

This Project Labor Agreement ("PLA" or "Agreement") is entered into this 25th day of April, 2013, by and between the Illinois Department of Transportation ("IDOT" or "Department") in its proprietary capacity, and each relevant Illinois AFL-CIO Building Trades signatory hereto as determined by the Illinois AFL-CIO Statewide Project Labor Agreement Committee on behalf of each of its affiliated members (individually and collectively, the "Unions"). This PLA shall apply to Construction Work (as defined herein) to be performed by IDOT's Prime Contractor and each of its subcontractors of whatever tier ("Subcontractor" or "Subcontractors") on Contract **No. 68683** (hereinafter, the "Project").

ARTICLE 1 - INTENT AND PURPOSES

- 1.1 This PLA is entered into in accordance with the Project Labor Agreement Act ("Act", 30 ILCS 571). It is mutually understood and agreed that the terms and conditions of this PLA are intended to promote the public interest in obtaining timely and economical completion of the Project by encouraging productive and efficient construction operations; by establishing a spirit of harmony and cooperation among the parties; and by providing for peaceful and prompt settlement of any and all labor grievances or jurisdictional disputes of any kind without strikes, lockouts, slowdowns, delays, or other disruptions to the prosecution of the work. The parties acknowledge the obligations of the Contractors and Subcontractors to comply with the provisions of the Act. The parties will work with the Contractors and Subcontractors within the parameters of other statutory and regulatory requirements to implement the Act's goals and objectives.

- 1.2 As a condition of the award of the contract for performance of work on the Project, IDOT's Prime Contractor and each of its Subcontractors shall execute a "Contractor Letter of Assent", in the form attached hereto as Exhibit A, prior to commencing Construction Work on the Project. The Contractor shall submit a Subcontractor's Contractor Letter of Assent to the Department prior to the Subcontractor's performance of Construction Work on the Project. Upon request copies of the applicable collective bargaining agreements will be provided by the appropriate signatory labor organization consistent with this Agreement and at the pre-job conference referenced in Article III, Section 3.1.
- 1.3 Each Union affiliate and separate local representing workers engaged in Construction Work on the Project in accordance with this PLA are bound to this agreement by the Illinois AFL-CIO Statewide Project Labor Agreement Committee which is the central committee established with full authority to negotiate and sign PLAs with the State on behalf of all respective crafts. Upon their signing the Contractor Letter of Assent, the Prime Contractor, each Subcontractor, and the individual Unions shall thereafter be deemed a party to this PLA. No party signatory to this PLA shall, contract or subcontract, nor permit any other person, firm, company, or entity to contract or subcontract for the performance of Construction Work for the Project to any person, firm, company, or entity that does not agree in writing to become bound for the term of this Project by the terms of this PLA prior to commencing such work and to the applicable area-wide collective bargaining agreement(s) with the Union(s) signatory hereto.
- 1.4 It is understood that the Prime Contractor(s) and each Subcontractor will be considered and accepted by the Unions as separate employers for the purposes of collective bargaining, and it is further agreed that the employees working under this PLA shall constitute a bargaining unit separate and distinct from all others. The parties hereto also agree that this PLA shall be applicable solely with respect to this Project, and shall have no bearing on the interpretation of any other collective bargaining agreement or as to the recognition of any bargaining unit other than for the specific purposes of this Project.
- 1.5 In the event of a variance or conflict, whether explicit or implicit, between the terms and conditions of this PLA and the provisions of any other applicable national, area, or local collective bargaining agreement, the terms and conditions of this PLA shall supersede and control. For any work performed under the NTL Articles of Agreement, the National Stack/Chimney Agreement, the National Cooling Tower Agreement, the National Agreement of the International Union of Elevator Constructors, and for any instrument calibration work and loop checking performed under the UA/IBEW Joint National Agreement for Instrument and Control Systems Technicians, the preceding sentence shall apply only with respect to Articles I, II, V, VI, and VII.

- 1.6 Subject to the provisions of paragraph 1.5 of this Article, it is the parties' intent to respect the provisions of any other collective bargaining agreements that may now or hereafter pertain, whether between the Prime Contractor and one or more of the Unions or between a Subcontractor and one or more of the Unions. Accordingly, except and to the extent of any contrary provision set forth in this PLA, the Prime Contractor and each of its Subcontractors agrees to be bound and abide by the terms of the following in order of precedence: (a) the applicable collective bargaining agreement between the Prime Contractor and one or more of the Unions made signatory hereto; (b) the applicable collective bargaining agreement between a Subcontractor and one or more of the Unions made signatory hereto; or (c) the current applicable area collective bargaining agreement for the relevant Union that is the agreement certified by the Illinois Department of Labor for purposes of establishing the Prevailing Wage applicable to the Project. The Union will provide copies of the applicable collective bargaining agreements pursuant to part (c) of the preceding sentence to the Prime Contractor. Assignments by the Contractors or Subcontractors amongst the trades shall be consistent with area practices; in the event of unresolved disagreements as to the propriety of such assignments, the provisions of Article VI shall apply.
- 1.7 Subject to the limitations of paragraphs 1.4 to 1.6 of this Article, the terms of each applicable collective bargaining agreement as determined in accordance with paragraph 1.6 are incorporated herein by reference, and the terms of this PLA shall be deemed incorporated into such other applicable collective bargaining agreements only for purposes of their application to the Project.
- 1.8 To the extent necessary to comply with the requirements of any fringe benefit fund to which the Prime Contractor or Subcontractor is required to contribute under the terms of an applicable collective bargaining agreement pursuant to the preceding paragraph, the Prime Contractor or Subcontractor shall execute all "Participation Agreements" as may be reasonably required by the Union to accomplish such purpose; provided, however, that such Participation Agreements shall, when applicable to the Prime Contractor or Subcontractor solely as a result of this PLA, be amended as reasonably necessary to reflect such fact. Upon written notice in the form of a lien of a Contractor's or Subcontractor's delinquency from any applicable fringe benefit fund, IDOT will withhold from the Contractor's periodic pay request an amount sufficient to extinguish any delinquency obligation of the Contractor or Subcontractor arising out of the Project.
- 1.9 In the event that the applicable collective bargaining agreement between a Prime Contractor and the Union or between the Subcontractor and the Union expires prior to the completion of this Project, the expired applicable contract's terms will be maintained until a new applicable collective bargaining agreement is ratified. The wages and fringe benefits included in any new applicable collective bargaining agreement will apply on and after the effective date of the newly negotiated collective bargaining agreement, except to the extent wage and fringe benefit retroactivity is specifically agreed upon by the relevant bargaining parties.

ARTICLE II – APPLICABILITY, RECOGNITION, AND COMMITMENTS

- 2.1 The term Construction Work as used herein shall include all “construction, demolition, rehabilitation, renovation, or repair” work performed by a “laborer or mechanic” at the “site of the work” for the purpose of “building” the specific structures and improvements that constitute the Project. Terms appearing within quotation marks in the preceding sentence shall have the meaning ascribed to them pursuant to 29 CFR Part 5 and Illinois labor laws.
- 2.2 By executing the Letters of Assent, Prime Contractor and each of its Subcontractors recognizes the Unions signatory to this PLA as the sole and exclusive bargaining representatives for their craft employees employed on the jobsite for this Project. Unions who are signatory to this PLA will have recognition on the Project for their craft.
- 2.3 The Prime Contractor and each of its Subcontractors retains and shall be permitted to exercise full and exclusive authority and responsibility for the management of its operations, except as expressly limited by the terms of this PLA or by the terms and conditions of the applicable collective bargaining agreement.
- 2.4 Except to the extent contrary to an express provision of the relevant collective bargaining agreement, equipment or materials used in the Project may be pre-assembled or pre-fabricated, and there shall be no refusal by the Union to handle, transport, install, or connect such equipment or materials. Equipment or materials delivered to the job-site will be unloaded and handled promptly without regard to potential jurisdictional disputes; any such disputes shall be handled in accordance with the provisions of this PLA.
- 2.5 The parties are mutually committed to promoting a safe working environment for all personnel at the job-site. It shall be the responsibility of each employer to which this PLA applies to provide and maintain safe working conditions for its employees, and to comply with all applicable federal, state, and local health and safety laws and regulations.
- 2.6 The use or furnishing of alcohol or drugs and the conduct of any other illegal activity at the job-site is strictly prohibited. The parties shall take every practical measure consistent with the terms of applicable collective bargaining agreements to ensure that the job-site is free of alcohol and drugs.
- 2.7 All parties to this PLA agree that they will not discriminate against any employee based on race, creed, religion, color, national origin, union activity, age, gender or sexual orientation and shall comply with all applicable federal, state, and local laws.

- 2.8 In accordance with the Act and to promote diversity in employment, IDOT will establish, in cooperation with the other parties, the apprenticeship hours which are to be performed by minorities and females on the Project. IDOT shall consider the total hours to be performed by these underrepresented groups, as a percentage of the workforce, and create aspirational goals for each Project, based on the level of underutilization for the service area of the Project (together "Project Employment Objectives"). IDOT shall provide a quarterly report regarding the racial and gender composition of the workforce on the Project.

Persons currently lacking qualifications to enter apprenticeship programs will have the opportunity to obtain skills through basic training programs as have been established by the Department. The parties will endeavor to support such training programs to allow participants to obtain the requisite qualifications for the Project Employment Objectives.

The parties agree that all Contractors and Subcontractors working on the Project shall be encouraged to utilize the maximum number of apprentices as permitted under the terms of the applicable collective bargaining agreements to realize the Project Employment Objectives.

The Unions shall assist the Contractor and each Subcontractor in efforts to satisfy Project Employment Objectives. A Contractor or Subcontractor may request from a Union specific categories of workers necessary to satisfy Project Employment Objectives. The application of this section shall be consistent with all local Union collective bargaining agreements, and the hiring hall rules and regulations established for the hiring of personnel, as well as the apprenticeship standards set forth by each individual Union.

- 2.9 The parties hereto agree that engineering/architectural/surveying consultants' materials testing employees are subject to the terms of this PLA for Construction Work performed for a Contractor or Subcontractor on this Project. These workers shall be fully expected to objectively and responsibly perform their duties and obligations owed to the Department without regard to the potential union affiliation of such employees or of other employees on the Project.
- 2.10 This Agreement shall not apply to IDOT employees or employees of any other governmental entity.

ARTICLE III - ADMINISTRATION OF AGREEMENT

- 3.1 In order to assure that all parties have a clear understanding of the PLA, and to promote harmony, at the request of the Unions a post-award pre-job conference will be held among the Prime Contractor, all Subcontractors and Union representatives prior to the start of any Construction Work on the Project. No later than the conclusion of such pre-job conference, the parties shall, among other matters, provide to one another contact information for their respective representatives (including name, address, phone number, facsimile number, e-mail). Nothing herein shall be construed to limit the right of the Department to discuss or explain the purpose and intent of this PLA with prospective bidders or other interested parties prior to or following its award of the job.
- 3.2 Representatives of the Prime Contractor and the Unions shall meet as often as reasonably necessary following award until completion of the Project to assure the effective implementation of this PLA.
- 3.3 Any notice contemplated under Article VI and VII of this Agreement to a signatory labor organization shall be made in writing to the Local Union with copies to the local union's International Representative.

ARTICLE IV - HOURS OF WORK AND GENERAL CONDITIONS

- 4.1 The standard work day and work week for Construction Work on the Project shall be consistent with the respective collective bargaining agreements. In the event Project site or other job conditions dictate a change in the established starting time and/or a staggered lunch period for portions of the Project or for specific crafts, the Prime Contractor, relevant Subcontractors and business managers of the specific crafts involved shall confer and mutually agree to such changes as appropriate. If proposed work schedule changes cannot be mutually agreed upon between the parties, the hours fixed at the time of the pre-job meeting shall prevail.
- 4.2 Shift work may be established and directed by the Prime Contractor or relevant Subcontractor as reasonably necessary or appropriate to fulfill the terms of its contract with the Department. If used, shift hours, rates and conditions shall be as provided in the applicable collective bargaining agreement.
- 4.3 The parties agree that chronic and/or unexcused absenteeism is undesirable and must be controlled in accordance with procedures established by the applicable collective bargaining agreement. Any employee disciplined for absenteeism in accordance with such procedures shall be suspended from all work on the Project for not less than the maximum period permitted under the applicable collective bargaining agreement.

- 4.4 Except as may be otherwise expressly provided by the applicable collective bargaining agreement, employment begins and ends at the Project site; employees shall be at their place of work at the starting time; and employees shall remain at their place of work until quitting time.
- 4.5 Except as may be otherwise expressly provided by the applicable collective bargaining agreement, there shall be no limit on production by workmen, no restrictions on the full use of tools or equipment, and no restrictions on efficient use of manpower or techniques of construction other than as may be required by safety regulations.
- 4.6 The parties recognize that specialized or unusual equipment may be installed on the Project. In such cases, the Union recognizes the right of the Prime Contractor or Subcontractor to involve the equipment supplier or vendor's personnel in supervising the setting up of the equipment, making modifications and final alignment, and performing similar activities that may be reasonably necessary prior to and during the start-up procedure in order to protect factory warranties. The Prime Contractor or Subcontractor shall notify the Union representatives in advance of any work at the job-site by such vendor personnel in order to promote a harmonious relationship between the equipment vendor's personnel and other Project employees.
- 4.7 For the purpose of promoting full and effective implementation of this PLA, authorized Union representatives shall have access to the Project job-site during scheduled work hours. Such access shall be conditioned upon adherence to all reasonable visitor and security rules of general applicability that may be established for the Project site at the pre-job conference or from time to time thereafter.

ARTICLE V – GRIEVANCE PROCEDURES FOR DISPUTES ARISING UNDER A PARTICULAR COLLECTIVE BARGAINING AGREEMENT

- 5.1 In the event a dispute arises under a particular collective bargaining agreement specifically not including jurisdictional disputes referenced in Article VI below, said dispute shall be resolved by the Grievance/Arbitration procedure of the applicable collective bargaining agreement. The resulting determination from this process shall be final and binding on all parties bound to its process.
- 5.2 Employers covered under this Agreement shall have the right to discharge or discipline any employee who violates the provisions of this Agreement. Such discharge or discipline by a contractor or subcontractor shall be subject to Grievance/Arbitration procedure of the applicable collective bargaining agreement only as to the fact of such violation of this agreement. If such fact is established, the penalty imposed shall not be disturbed. Work at the Project site shall continue without disruption or hindrance of any kind as a result of a Grievance/Arbitration procedure under this Article.
- 5.3 In the event there is a deadlock in the foregoing procedure, the parties agree that the matter shall be submitted to arbitration for the selection and decision of an Arbitrator governed under paragraph 6.8.

ARTICLE VI –DISPUTES: GENERAL PRINCIPLES

- 6.1 This Agreement is entered into to prevent strikes, lost time, lockouts and to facilitate the peaceful adjustment of jurisdictional disputes in the building and construction industry and to prevent waste and unnecessary avoidable delays and expense, and for the further purpose of at all times securing for the employer sufficient skilled workers.
- 6.2 A panel of Permanent Arbitrators are attached as addendum (A) to this agreement. By mutual agreement between IDOT and the Unions, the parties can open this section of the agreement as needed to make changes to the list of permanent arbitrators.
- 6.3 The PLA Jurisdictional Dispute Resolution Process (“Process”) sets forth the procedures below to resolve jurisdictional disputes between and among Contractors, Subcontractors, and Unions engaged in the building and construction industry. Further, the Process will be followed for any grievance or dispute arising out of the interpretation or application of this PLA by the parties except for the prohibition on attorneys contained in 6.11. All decisions made through the Process are final and binding upon all parties.

DISPUTE PROCESS

- 6.4 Administrative functions under the Process shall be performed through the offices of the President and/or Secretary-Treasurer of the Illinois State Federation of Labor, or their designated representative, called the Administrator. In no event shall any officer, employee, agent, attorney, or other representative of the Illinois Federation of Labor, AFL-CIO be subject to any subpoena to appear or testify at any jurisdictional dispute hearing.
- 6.5 There shall be no abandonment of work during any case participating in this Process or in violation of the arbitration decision. All parties to this Process release the Illinois State Federation of Labor (“Federation”) from any liability arising from its action or inaction and covenant not to sue the Federation, nor its officers, employees, agents or attorneys.
- 6.6 In the event of a dispute relating to trade or work jurisdiction, all parties, including the employers, Contractors or Subcontractors, agree that a final and binding resolution of the dispute shall be resolved as follows:

- (a) Representatives of the affected trades and the Contractor or Subcontractor shall meet on the job site within two (2) business days after receiving written notice in an effort to resolve the dispute. (In the event there is a dispute between local unions affiliated with the same International Union, the decision of the General President, or his/her designee, as the internal jurisdictional authority of that International Union, shall constitute a final and binding decision and determination as to the jurisdiction of work.)
 - (b) If no settlement is achieved subsequent to the preceding Paragraph, the matter shall be referred to the local area Building & Construction Trades Council, which shall meet with the affected trades within two (2) business days subsequent to receiving written notice. In the event the parties do not wish to avail themselves of the local Building & Construction Trades Council, the parties may elect to invoke the services of their respective International Representatives with no extension of the time limitations. An agreement reached at this Step shall be final and binding upon all parties.
 - (c) If no settlement agreement is reached during the proceedings contemplated by Paragraphs "a" or "b" above, the matter shall be immediately referred to the Illinois Jurisdictional Dispute Process for final and binding resolution of said dispute. Said referral submission shall be in writing and served upon the Illinois State Federation of Labor, or the Administrator, pursuant to paragraph 6.4 of this agreement. The Administrator shall, within three (3) days, provide for the selection of an available Arbitrator to hear said dispute within this time period. Upon good cause shown and determined by the Administrator, an additional three (3) day extension for said hearing shall be granted at the sole discretion of the Administrator. Only upon mutual agreement of all parties may the Administrator extend the hearing for a period in excess of the time frames contemplated under this Paragraph. Business days are defined as Monday through Friday, excluding contract holidays.
- 6.7 The primary concern of the Process shall be the adjustment of jurisdictional disputes arising out of the Project. A sufficient number of Arbitrators shall be selected from list of approved Arbitrators as referenced Sec. 6.2 and shall be assigned per Sec. 6.8. Decisions shall be only for the Project and shall become effective immediately upon issuance and complied with by all parties. The authority of the Arbitrator shall be restricted and limited specifically to the terms and provisions of Article VI and generally to this Agreement as a whole.

- 6.8 The Arbitrator chosen shall be randomly selected based on the list of Arbitrators in Sec. 6.2 and geographical location of the jurisdictional dispute and upon his/her availability, and ability to conduct a Hearing within two (2) business days of said notice. The Arbitrator may issue a “bench” decision immediately following the Hearing or he/she may elect to only issue a written decision, said decision must be issued within two (2) business days subsequent to the completion of the Hearing. Copies of all notices, pleadings, supporting memoranda, decisions, etc. shall be provided to all disputing parties and the Illinois State Federation of Labor.

Any written decision shall be in accordance with this Process and shall be final and binding upon all parties to the dispute and may be a “short form” decision. Fees and costs of the arbitrator shall be divided evenly between the contesting parties except that any party wishing a full opinion and decision beyond the short form decision shall bear the reasonable fees and costs of such full opinion. The decision of the Arbitrator shall be final and binding upon the parties hereto, their members, and affiliates.

In cases of jurisdictional disputes or other disputes between a signatory labor organization and another labor organization, both of which is an affiliate or member of the same International Union, the matter or dispute shall be settled in the manner set forth by their International Constitution and/or as determined by the International Union’s General President whose decision shall be final and binding upon all parties. In no event shall there be an abandonment of work.

- 6.9 In rendering a decision, the Arbitrator shall determine:
- (a) First, whether a previous agreement of record or applicable agreement, including a disclaimer agreement, between National or International Unions to the dispute or agreements between local unions involved in the dispute, governs;
 - (b) Only if the Arbitrator finds that the dispute is not covered by an appropriate or applicable agreement of record or agreement between the crafts to the dispute, he shall then consider the established trade practice in the industry and prevailing practice in the locality. Where there is a previous decision of record governing the case, the Arbitrator shall give equal weight to such decision of record, unless the prevailing practice in the locality in the past ten years favors one craft. In that case, the Arbitrator shall base his decision on the prevailing practice in the locality. Except, that if the Arbitrator finds that a craft has improperly obtained the prevailing practice in the locality through raiding, the undercutting of wages or by the use of vertical agreements, the Arbitrator shall rely on the decision of record and established trade practice in the industry rather than the prevailing practice in the locality; and,

(c) Only if none of the above criteria is found to exist, the Arbitrator shall then consider that because efficiency, cost or continuity and good management are essential to the well being of the industry, the interests of the consumer or the past practices of the employer shall not be ignored.

6.10 The Arbitrator shall set forth the basis for his/her decision and shall explain his/her findings regarding the applicability of the above criteria. If lower ranked criteria are relied upon, the Arbitrator shall explain why the higher-ranked criteria were not deemed applicable. The Arbitrator's decision shall only apply to the Project. Agreements of Record, for other PLA projects, are applicable only to those parties signatory to such agreements. Decisions of Record are those that were either attested to by the former Impartial Jurisdictional Disputes Board or adopted by the National Arbitration Panel.

6.11 All interested parties, as determined by the Arbitrator, shall be entitled to make presentations to the Arbitrator. Any interested labor organization affiliated to the PLA Committee and party present at the Hearing, whether making a presentation or not, by such presence shall be deemed to accept the jurisdiction of the Arbitrator and to agree to be bound by its decision. In addition to the representative of the local labor organization, a representative of the labor organization's International Union may appear on behalf of the parties. Each party is responsible for arranging for its witnesses. In the event an Arbitrator's subpoena is required, the party requiring said subpoena shall prepare the subpoena for the Arbitrator to execute. Service of the subpoena upon any witness shall be the responsibility of the issuing party.

Attorneys shall not be permitted to attend or participate in any portion of a Hearing.

The parties are encouraged to determine, prior to Hearing, documentary evidence which may be presented to the Arbitrator on a joint basis.

6.12 The Order of Presentation in all Hearings before an Arbitrator shall be

- I. Identification and Stipulation of the Parties
- II. Unions(s) claiming the disputed work presents its case
- III. Union(s) assigned the disputed work presents its case
- IV. Employer assigning the disputed work presents its case
- V. Evidence from other interested parties (i.e., general contractor, project manager, owner)
- VI. Rebuttal by union(s) claiming the disputed work
- VII. Additional submissions permitted and requested by Arbitrator
- VIII. Closing arguments by the parties

- 6.13 All parties bound to the provisions of this Process hereby release the Illinois State Federation of Labor and IDOT, their respective officers, agents, employees or designated representatives, specifically including any Arbitrator participating in said Process, from any and all liability or claim, of whatsoever nature, and specifically incorporating the protections provided in the Illinois Arbitration Act, as amended from time to time.
- 6.14 The Process, as an arbitration panel, nor its Administrator, shall have any authority to undertake any action to enforce its decision(s). Rather, it shall be the responsibility of the prevailing party to seek appropriate enforcement of a decision, including findings, orders or awards of the Arbitrator or Administrator determining non-compliance with a prior award or decision.
- 6.15 If at any time there is a question as to the jurisdiction of the Illinois Jurisdictional Dispute Resolution Process, the primary responsibility for any determination of the arbitrability of a dispute and the jurisdiction of the Arbitrator shall be borne by the party requesting the Arbitrator to hear the underlying jurisdictional dispute. The affected party or parties may proceed before the Arbitrator even in the absence or one or more stipulated parties with the issue of jurisdiction as an additional item to be decided by the Arbitrator. The Administrator may participate in proceedings seeking a declaration or determination that the underlying dispute is subject to the jurisdiction and process of the Illinois Jurisdictional Dispute Resolution Process. In any such proceedings, the non-prevailing party and/or the party challenging the jurisdiction of the Illinois Jurisdictional Dispute Resolution Process shall bear all the costs, expenses and attorneys' fees incurred by the Illinois Jurisdictional Dispute Resolution Process and/or its Administrator in establishing its jurisdiction.

ARTICLE VII - WORK STOPPAGES AND LOCKOUTS

- 7.1 During the term of this PLA, no Union or any of its members, officers, stewards, employees, agents or representatives shall instigate, support, sanction, maintain, or participate in any strike, picketing, walkout, work stoppage, slow down or other activity that interferes with the routine and timely prosecution of work at the Project site or at any other contractor's or supplier's facility that is necessary to performance of work at the Project site. Hand billing at the Project site during the designated lunch period and before commencement or following conclusion of the established standard workday shall not, in itself, be deemed an activity that interferes with the routine and timely prosecution of work on the Project.
- 7.2 Should any activity prohibited by paragraph 7.1 of this Article occur, the Union shall undertake all steps reasonably necessary to promptly end such prohibited activities.
- 7.2.A No Union complying with its obligations under this Article shall be liable for acts of employees for which it has no responsibility or for the unauthorized acts of employees it represents. Any employee who participates or encourages any activity prohibited by paragraph 7.1 shall be immediately suspended from all work on the Project for a period equal to the greater of (a) 60 days; or (b) the maximum disciplinary period allowed under the applicable collective bargaining agreement for engaging in comparable unauthorized or prohibited activity.
- 7.2.B Neither the PLA Committee nor its affiliates shall be liable for acts of employees for which it has no responsibility. The principal officer or officers of the PLA Committee will immediately instruct, order and use the best efforts of his office to cause the affiliated union or unions to cease any violations of this Article. The PLA Committee in its compliance with this obligation shall not be liable for acts of its affiliates. The principal officer or officers of any involved affiliate will immediately instruct, order or use the best effort of his office to cause the employees the union represents to cease any violations of this Article. A union complying with this obligation shall not be liable for unauthorized acts of employees it represents. The failure of the Contractor to exercise its rights in any instance shall not be deemed a waiver of its rights in any other instance.

During the term of this PLA, the Prime Contractor and its Subcontractors shall not engage in any lockout at the Project site of employees covered by this Agreement.

- 7.3 Upon notification of violations of this Article, the principal officer or officers of the local area Building and Construction Trades Council, and the Illinois AFL-CIO Statewide Project Labor Agreement Committee as appropriate, will immediately instruct, order and use their best efforts to cause the affiliated union or unions to cease any violations of this Article. A Trades Council and the Committee otherwise in compliance with the obligations under this paragraph shall not be liable for unauthorized acts of its affiliates.
- 7.4 In the event that activities in violation of this Article are not immediately halted through the efforts of the parties, any aggrieved party may invoke the special arbitration provisions set forth in paragraph 7.5 of this Article.
- 7.5 Upon written notice to the other involved parties by the most expeditious means available, any aggrieved party may institute the following special arbitration procedure when a breach of this Article is alleged:
- 7.5.A The party invoking this procedure shall notify the individual designated as the Permanent Arbitrator pursuant to paragraph 6.8 of the nature of the alleged violation; such notice shall be by the most expeditious means possible. The initiating party may also furnish such additional factual information as may be reasonably necessary for the Permanent Arbitrator to understand the relevant circumstances. Copies of any written materials provided to the arbitrator shall also be contemporaneously provided by the most expeditious means possible to the party alleged to be in violation and to all other involved parties.
- 7.5.B Upon receipt of said notice the Permanent Arbitrator shall set and hold a hearing within twenty-four (24) hours if it is contended the violation is ongoing, but not before twenty-four (24) hours after the written notice to all parties involved as required above.
- 7.5.C The Permanent Arbitrator shall notify the parties by facsimile or any other effective written means, of the place and time chosen by the Permanent Arbitrator for this hearing. Said hearing shall be completed in one session. A failure of any party or parties to attend said hearing shall not delay the hearing of evidence or issuance of an Award by the Permanent Arbitrator.
- 7.5.D The sole issue at the hearing shall be whether a violation of this Article has, in fact, occurred. An Award shall be issued in writing within three (3) hours after the close of the hearing, and may be issued without a written opinion. If any party desires a written opinion, one shall be issued within fifteen (15) days, but its issuance shall not delay compliance with, or enforcement of, the Award. The Permanent Arbitrator may order cessation of the violation of this Article, and such Award shall be served on all parties by hand or registered mail upon issuance.

- 7.5.E Such Award may be enforced by any court of competent jurisdiction upon the filing of the Award and such other relevant documents as may be required. Facsimile or other hardcopy written notice of the filing of such enforcement proceedings shall be given to the other relevant parties. In a proceeding to obtain a temporary order enforcing the Permanent Arbitrator's Award as issued under this Article, all parties waive the right to a hearing and agree that such proceedings may be ex parte. Such agreement does not waive any party's right to participate in a hearing for a final order of enforcement. The Court's order or orders enforcing the Permanent Arbitrator's Award shall be served on all parties by hand or by delivery to their last known address or by registered mail.
- 7.6 Individuals found to have violated the provisions of this Article are subject to immediate termination. In addition, IDOT reserves the right to terminate this PLA as to any party found to have violated the provisions of this Article.
- 7.7 Any rights created by statute or law governing arbitration proceedings inconsistent with the above procedure or which interfere with compliance therewith are hereby waived by parties to whom they accrue.
- 7.8 The fees and expenses of the Permanent Arbitrator shall be borne by the party or parties found in violation, or in the event no violation is found, such fees and expenses shall be borne by the moving party.

ARTICLE VIII – TERMS OF AGREEMENT

- 8.1 If any Article or provision of this Agreement shall be declared invalid, inoperative or unenforceable by operation of law or by any of the above mentioned tribunals of competent jurisdiction, the remainder of this Agreement or the application of such Article or provision to persons or circumstances other than those as to which it has been held invalid, inoperative or unenforceable shall not be affected thereby.
- 8.2 This Agreement shall be in full force as of and from the date of the Notice of Award until the Project contract is closed.
- 8.3 This PLA may not be changed or modified except by the subsequent written agreement of the parties. All parties represent that they have the full legal authority to enter into this PLA. This PLA may be executed by the parties in one or more counterparts.
- 8.4 Any liability arising out of this PLA shall be several and not joint. IDOT shall not be liable to any person or other party for any violation of this PLA by any other party, and no Contractor or Union shall be liable for any violation of this PLA by any other Contractor or Union.

- 8.5 The failure or refusal of a party to exercise its rights hereunder in one or more instances shall not be deemed a waiver of any such rights in respect of a separate instance of the same or similar nature.

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Addendum A

IDOT Slate of Permanent Arbitrators

1. Bruce Feldacker
2. Thomas F. Gibbons
3. Edward J. Harrick
4. Brent L. Motchan
5. Robert Perkovich
6. Byron Yaffee
7. Glenn A. Zipp

Execution Page

Illinois Department of Transportation

Omer Osman, Director of Highways

Matthew Hughes, Director Finance & Administration

Michael A. Forti, Chief Counsel

Ann L. Schneider, Secretary

(Date)

Illinois AFL-CIO Statewide Project Labor Agreement Committee, representing the Unions listed below:

(Date)

List Unions:

****RETURN WITH BID****

Exhibit A - Contractor Letter of Assent

(Date)

To All Parties:

In accordance with the terms and conditions of the contract for Construction Work on [Contract No. **68683**], this Letter of Assent hereby confirms that the undersigned Prime Contractor or Subcontractor agrees to be bound by the terms and conditions of the Project Labor Agreement established and entered into by the Illinois Department of Transportation in connection with said Project.

It is the understanding and intent of the undersigned party that this Project Labor Agreement shall pertain only to the identified Project. In the event it is necessary for the undersigned party to become signatory to a collective bargaining agreement to which it is not otherwise a party in order that it may lawfully make certain required contributions to applicable fringe benefit funds, the undersigned party hereby expressly conditions its acceptance of and limits its participation in such collective bargaining agreement to its work on the Project.

(Authorized Company Officer)

(Company)

****RETURN WITH BID****

SWPPP



**Illinois Department
 of Transportation**

Storm Water Pollution Prevention Plan

Route	<u>FAU 6584/6585</u>	Marked Rte.	<u>Allen Road</u>
Section	<u>105;(72-7HB)BY</u>	Project No.	<u></u>
County	<u>Peoria</u>	Contract No.	<u>68683</u>

This plan has been prepared to comply with the provisions of the National Pollutant Discharge Elimination System (NPDES) Permit No. IL-R10 (Permit ILR10), issued by the Illinois Environmental Protection Agency (IEPA) for storm water discharges from construction site activities.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Joseph F. Crowe
 Print Name
Regional Engineer
 Title
Illinois Department of Transportation
 Agency

Joseph F. Crowe
 Signature
1-31-2014
 Date

I. Site Description:

- A. Provide a description of the project location (include latitude and longitude):
 This project is located along Allen Road at the IL Route 6 interchange in northern Peoria between Townline Road and First Street. (40 degrees, 48 minutes, 8.64 seconds north latitude and 89 degrees, 37 minutes, 53.07 seconds west longitude)
- B. Provide a description of the construction activity which is the subject of this plan.
 Reconstruction of 1.42 miles of Allen Road and Alta Lane from north of Townline Road to First Street with new PCC pavement, storm sewer, signal improvements, highway lighting, bridge reconstruction, earthwork, landscaping, water main construction, and other related items.
- C. Provide the estimated duration of this project:
 18 months beginning in July of 2014.
- D. The total area of the construction site is estimated to be 30 acres.
 The total area of the site estimated to be disturbed by excavation, grading or other activities is 23 acres.
- E. The following is a weighted average of the runoff coefficient for this project after construction activities are completed:
 0.40
- F. List all soils found within project boundaries. Include map unit name, slope information, and erosivity:
 Sy van silty clay loam 5 to 10% slopes, Dodge silt loam 5 to 10% slopes, Osco silt loam 2 to 5% slopes, Strawn silty clay loam 0 to 8% slopes, Rozetta silt loam 2 to 10% slopes. All soils should be considered susceptible to erosion and should be protected accordingly.
- G. Provide an aerial extent of wetland acreage at the site:
 No wetlands were found at this site.

- H. Provide a description of potentially erosive areas associated with this project:
Within the project construction limits there are foreslopes and backslopes that vary from 1:3 to 1:6 and flatter.
- I. The following is a description of soil disturbing activities by stages, their locations, and their erosive factors (e.g. steepness of slopes, length of slopes, etc):
Stage I of the project includes removal of the southbound lanes of pavement, minor embankment construction with 1:4 foreslopes and 1:3 backslopes, installation of storm sewer, aggregate subbase, pavement construction, signal installation, and placement of erosion control measures such as riprap, seeding, and mulch.
Stage II includes removal of the northbound lanes, embankment construction on the east side of the roadway and north of Alta Lane with 1:4 foreslopes and 1:3 backslopes, installation of storm sewer, aggregate subbase, pavement construction, bridge widening, tunnel construction and placement of erosion control measures such as riprap, seeding, and mulch.
Stage III includes the construction of the median and left turn lanes and completion of any miscellaneous items not part of Stages I or II.
During all stages there are erosion control measures included in the plans.
- J. See the erosion control plans and/or drainage plans for this contract for information regarding drainage patterns, approximate slopes anticipated before and after major grading activities, locations where vehicles enter or exit the site and controls to prevent offsite sediment tracking (to be added after contractor identifies locations), areas of soil disturbance, the location of major structural and non-structural controls identified in the plan, the location of areas where stabilization practices are expected to occur, surface waters (including wetlands) and locations where storm water is discharged to surface water including wetlands.
- K. Identify who owns the drainage system (municipality or agency) this project will drain into:
Water south and west of the IL Route 6 interchange is drained into a storm sewer system maintained by the city of Peoria and then to the west on the State's R.O.W. for IL Route 6 and eventually into Fargo Run Creek. Water falling north of the interchange to Alta Lane is captured into a storm sewer system which drains to approximately Sta. 77+00 where it leaves the State's R.O.W. in a 4' diameter pipe across private property. This pipe eventually drains to a tributary of Kickapoo Creek after crossing former Railroad R.O.W. owned by Illinois Department of Natural Resources. Water from north of Alta Lane to First Street drains into a detention pond on public R.O.W. at the north end of the project where it is then released into a tributary of Kickapoo Creek.
- L. The following is a list of General NPDES ILR40 permittees within whose reporting jurisdiction this project is located.
Illinois Department of Transportation, city of Peoria
- M. The following is a list of receiving water(s) and the ultimate receiving water(s) for this site. The location of the receiving waters can be found on the erosion and sediment control plans:
Both Fargo Run Creek and Kickapoo Creek Tributary drain into Kickapoo Creek and the Illinois River.
- N. Describe areas of the site that are to be protected or remain undisturbed. These areas may include steep slopes, highly erodible soils, streams, stream buffers, specimen trees, natural vegetation, nature preserves, etc.
The tops of backslopes on the west side of Allen Road and most of the interchange infields are to be left undisturbed.
- O. The following sensitive environmental resources are associated with this project, and may have the potential to be impacted by the proposed development:
 Floodplain
 Wetland Riparian
 Threatened and Endangered Species
 Historic Preservation
 303(d) Listed receiving waters for suspended solids, turbidity, or siltation
 Receiving waters with Total Maximum Daily Load (TMDL) for sediment, total suspended solids, turbidity or siltation
 Applicable Federal, Tribal, State or Local Programs
 Other

1. 303(d) Listed receiving waters (fill out this section if checked above):
 - a. The name(s) of the listed water body, and identification of all pollutants causing impairment:
 - b. Provide a description of how erosion and sediment control practices will prevent a discharge of sediment resulting from a storm event equal to or greater than a twenty-five (25) year, twenty-four (24) hour rainfall event:
 - c. Provide a description of the location(s) of direct discharge from the project site to the 303(d) water body:
 - d. Provide a description of the location(s) of any dewatering discharges to the MS4 and/or water body:

2. TMDL (fill out this section if checked above)
 - a. The name(s) of the listed water body:
 - b. Provide a description of the erosion and sediment control strategy that will be incorporated into the site design that is consistent with the assumptions and requirements of the TMDL:
 - c. If a specific numeric waste load allocation has been established that would apply to the project's discharges, provide a description of the necessary steps to meet that allocation:

P. The following pollutants of concern will be associated with this construction project:

- | | |
|---|--|
| <input checked="" type="checkbox"/> Soil Sediment | <input checked="" type="checkbox"/> Petroleum (gas, diesel, oil, kerosene, hydraulic oil / fluids) |
| <input checked="" type="checkbox"/> Concrete | <input checked="" type="checkbox"/> Antifreeze / Coolants |
| <input checked="" type="checkbox"/> Concrete Truck Waste | <input checked="" type="checkbox"/> Waste water from cleaning construction equipment |
| <input checked="" type="checkbox"/> Concrete Curing Compounds | <input type="checkbox"/> Other (specify) |
| <input checked="" type="checkbox"/> Solid Waste Debris | <input type="checkbox"/> Other (specify) |
| <input checked="" type="checkbox"/> Paints | <input type="checkbox"/> Other (specify) |
| <input type="checkbox"/> Solvents | <input type="checkbox"/> Other (specify) |
| <input checked="" type="checkbox"/> Fertilizers / Pesticides | <input type="checkbox"/> Other (specify) |

II. Controls:

This section of the plan addresses the controls that will be implemented for each of the major construction activities described in I.C. above and for all use areas, borrow sites, and waste sites. For each measure discussed, the Contractor will be responsible for its implementation as indicated. The Contractor shall provide to the Resident Engineer a plan for the implementation of the measures indicated. The Contractor, and subcontractors, will notify the Resident Engineer of any proposed changes, maintenance, or modifications to keep construction activities compliant with the Permit ILR10. Each such Contractor has signed the required certification on forms which are attached to, and are a part of, this plan:

- A. **Erosion and Sediment Controls:** At a minimum, controls must be coordinated, installed and maintained to:
 1. Minimize the amount of soil exposed during construction activity;
 2. Minimize the disturbance of steep slopes;
 3. Maintain natural buffers around surface waters, direct storm water to vegetated areas to increase sediment removal and maximize storm water infiltration, unless infeasible;
 4. Minimize soil compaction and, unless infeasible, preserve topsoil.

B. **Stabilization Practices:** Provided below is a description of interim and permanent stabilization practices, including site- specific scheduling of the implementation of the practices. Site plans will ensure that existing vegetation is preserved where attainable and disturbed portions of the site will be stabilized. Stabilization practices may include but are not limited to: temporary seeding, permanent seeding, mulching, geotextiles, sodding, vegetative buffer strips, protection of trees, preservation of mature vegetation, and other appropriate measures. Except as provided below in II(B)(1) and II(B)(2), stabilization measures shall be initiated **immediately** where construction activities have temporarily or permanently ceased, but in no case more than **one (1) day** after the construction activity in that portion of the site has temporarily or permanently ceases on all disturbed portions of the site where construction will not occur for a period of fourteen (14) or more calendar days.

1. Where the initiation of stabilization measures is precluded by snow cover, stabilization measures shall be initiated as soon as practicable.
2. On areas where construction activity has temporarily ceased and will resume after fourteen (14) days, a temporary stabilization method can be used.

The following stabilization practices will be used for this project:

- | | |
|---|--|
| <input checked="" type="checkbox"/> Preservation of Mature Vegetation | <input checked="" type="checkbox"/> Erosion Control Blanket / Mulching |
| <input checked="" type="checkbox"/> Vegetated Buffer Strips | <input type="checkbox"/> Sodding |
| <input type="checkbox"/> Protection of Trees | <input type="checkbox"/> Geotextiles |
| <input checked="" type="checkbox"/> Temporary Erosion Control Seeding | <input checked="" type="checkbox"/> Other (specify) Riprap |
| <input type="checkbox"/> Temporary Turf (Seeding, Class 7) | <input type="checkbox"/> Other (specify) |
| <input type="checkbox"/> Temporary Mulching | <input type="checkbox"/> Other (specify) |
| <input checked="" type="checkbox"/> Permanent Seeding | <input type="checkbox"/> Other (specify) |

Describe how the stabilization practices listed above will be utilized during construction:

Riprap at storm sewer outlets shall be installed as soon as possible to prevent erosion and reduce runoff velocities. Temporary seeding will be applied according to the requirements included herein.

Describe how the stabilization practices listed above will be utilized after construction activities have been completed:

The riprap locations will remain as permanent erosion control. Heavy duty erosion control blanket will be used in ditch bottoms where needed. Existing vegetation will be maintained and the disturbed areas will be vegetated to prevent erosion after the project is complete.

C. **Structural Practices:** Provided below is a description of structural practices that will be implemented, to the degree attainable, to divert flows from exposed soils, store flows or otherwise limit runoff and the discharge of pollutants from exposed areas of the site. Such practices may include but are not limited to: perimeter erosion barrier, earth dikes, drainage swales, sediment traps, ditch checks, subsurface drains, pipe slope drains, level spreaders, storm drain inlet protection, rock outlet protection, reinforced soil retaining systems, gabions, and temporary or permanent sediment basins. The installation of these devices may be subject to Section 404 of the Clean Water Act.

The following structural practices will be used for this project:

- | | |
|--|--|
| <input checked="" type="checkbox"/> Perimeter Erosion Barrier | <input type="checkbox"/> Rock Outlet Protection |
| <input checked="" type="checkbox"/> Temporary Ditch Check | <input checked="" type="checkbox"/> Riprap |
| <input checked="" type="checkbox"/> Storm Drain Inlet Protection | <input type="checkbox"/> Gabions |
| <input type="checkbox"/> Sediment Trap | <input type="checkbox"/> Slope Mattress |
| <input type="checkbox"/> Temporary Pipe Slope Drain | <input type="checkbox"/> Retaining Walls |
| <input checked="" type="checkbox"/> Temporary Sediment Basin | <input type="checkbox"/> Slope Walls |
| <input type="checkbox"/> Temporary Stream Crossing | <input type="checkbox"/> Concrete Revetment Mats |
| <input type="checkbox"/> Stabilized Construction Exits | <input type="checkbox"/> Level Spreaders |
| <input type="checkbox"/> Turf Reinforcement Mats | <input type="checkbox"/> Other (specify) |
| <input type="checkbox"/> Permanent Check Dams | <input type="checkbox"/> Other (specify) |
| <input checked="" type="checkbox"/> Permanent Sediment Basin | <input type="checkbox"/> Other (specify) |
| <input checked="" type="checkbox"/> Aggregate Ditch | <input type="checkbox"/> Other (specify) |
| <input type="checkbox"/> Paved Ditch | <input type="checkbox"/> Other (specify) |

Describe how the structural practices listed above will be utilized during construction:

The riprap shall be installed as soon as the storm sewer outlets are shaped to final grade. The permanent detention basin will be partially completed and operational during construction to act as a sediment basin. Temporary ditch checks, inlet/outlet protection, and perimeter barrier will be installed and cleaned throughout construction.

Describe how the structural practices listed above will be utilized after construction activities have been completed:

The riprap will remain as a permanent feature and the detention basin will be enlarged to comply with the city of Peoria's storm water detention policy. The temporary ditch checks, inlet protection, and perimeter barriers will be removed once the site is vegetated.

D. Treatment Chemicals

Will polymer flocculants or treatment chemicals be utilized on this project: Yes No

If yes above, identify where and how polymer flocculants or treatment chemicals will be utilized on this project.

E. Permanent Storm Water Management Controls: Provided below is a description of measures that will be installed during the construction process to control volume and pollutants in storm water discharges that will occur after construction operations have been completed. The installation of these devices may be subject to Section 404 of the Clean Water Act.

1. Such practices may include but are not limited to: storm water detention structures (including wet ponds), storm water retention structures, flow attenuation by use of open vegetated swales and natural depressions, infiltration of runoff on site, and sequential systems (which combine several practices).

The practices selected for implementation were determined on the basis of the technical guidance in Chapter 41 (Construction Site Storm Water Pollution Control) of the IDOT Bureau of Design and Environment Manual. If practices other than those discussed in Chapter 41 are selected for implementation or if practices are applied to situations different from those covered in Chapter 41, the technical basis for such decisions will be explained below.

2. Velocity dissipation devices will be placed at discharge locations and along the length of any outfall channel as necessary to provide a non-erosive velocity flow from the structure to a water course so that the natural physical and biological characteristics and functions are maintained and protected (e.g. maintenance of hydrologic conditions such as the hydroperiod and hydrodynamics present prior to the initiation of construction activities).

Description of permanent storm water management controls:

The permanent detention basin located at the north end of the project is designed according to the city of Peoria's storm water detention policy. The basin is constructed of earth with a concrete weir to manage storms over 25-year events and a manhole with restrictor plate to meter storms up to 25-year events. The riprap will act as velocity reducers and as a stabilization to keep soil in place. Establishing turf by seeding the bare earth within the project limits will slow the velocity of the water and act to keep soil in place.

F. Approved State or Local Laws: The management practices, controls and provisions contained in this plan will be in accordance with IDOT specifications, which are at least as protective as the requirements contained in the Illinois Environmental Protection Agency's Illinois Urban Manual. Procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials shall be described or incorporated by reference in the space provided below. Requirements specified in sediment and erosion site plans, site permits, storm water management site plans or site permits approved by local officials that are applicable to protecting surface water resources are, upon submittal of an NOI, to be authorized to discharge under the Permit ILR10 incorporated by reference and are enforceable under this permit even if they are not specifically included in the plan.

Description of procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials:
This plan has not been reviewed by any other entities.

- G. **Contractor Required Submittals:** Prior to conducting any professional services at the site covered by this plan, the Contractor and each subcontractor responsible for compliance with the permit shall submit to the Resident Engineer a Contractor Certification Statement, BDE 2342a.
1. The Contractor shall provide a construction schedule containing an adequate level of detail to show major activities with implementation of pollution prevention BMPs, including the following items:
 - Approximate duration of the project, including each stage of the project
 - Rainy season, dry season, and winter shutdown dates
 - Temporary stabilization measures to be employed by contract phases
 - Mobilization timeframe
 - Mass clearing and grubbing/roadside clearing dates
 - Deployment of Erosion Control Practices
 - Deployment of Sediment Control Practices (including stabilized construction entrances/exits)
 - Deployment of Construction Site Management Practices (including concrete washout facilities, chemical storage, refueling locations, etc.)
 - Paving, saw-cutting, and any other pavement related operations
 - Major planned stockpiling operations
 - Timeframe for other significant long-term operations or activities that may plan non-storm water discharges such as dewatering, grinding, etc.
 - Permanent stabilization activities for each area of the project
 2. The Contractor and each subcontractor shall provide, as an attachment to their signed Contractor Certification Statement, a discussion of how they will comply with the requirements of the permit in regard to the following items and provide a graphical representation showing location and type of BMPs to be used when applicable:
 - Vehicle Entrances and Exits – Identify type and location of stabilized construction entrances and exits to be used and how they will be maintained.
 - Material Delivery, Storage and Use – Discuss where and how materials including chemicals, concrete curing compounds, petroleum products, etc. will be stored for this project.
 - Stockpile Management – Identify the location of both on-site and off-site stockpiles. Discuss what BMPs will be used to prevent pollution of storm water from stockpiles.
 - Waste Disposal – Discuss methods of waste disposal that will be used for this project.
 - Spill Prevention and Control – Discuss steps that will be taken in the event of a material spill (chemicals, concrete curing compounds, petroleum, etc.)
 - Concrete Residuals and Washout Wastes – Discuss the location and type of concrete washout facilities to be used on this project and how they will be signed and maintained.
 - Litter Management – Discuss how litter will be maintained for this project (education of employees, number of dumpsters, frequency of dumpster pick-up, etc.).
 - Vehicle and Equipment Fueling – Identify equipment fueling locations for this project and what BMPs will be used to ensure containment and spill prevention.
 - Vehicle and Equipment Cleaning and Maintenance – Identify where equipment cleaning and maintenance locations for this project and what BMPs will be used to ensure containment and spill prevention.
 - Dewatering Activities – Identify the controls which will be used during dewatering operations to ensure sediments will not leave the construction site.
 - Polymer Flocculants and Treatment Chemicals – Identify the use and dosage of treatment chemicals and provide the Resident Engineer with Material Safety Data Sheets. Describe procedures on how the chemicals will be used and identify who will be responsible for the use and application of these chemicals. The selected individual must be trained on the established procedures.
 - Additional measures indicated in the plan.

III. Maintenance:

When requested by the Contractor, the Resident Engineer will provide general maintenance guides to the Contractor for the practices associated with this project. The following additional procedures will be used to maintain, in good and effective operating conditions, the vegetation, erosion and sediment control measures and other protective measures identified in this plan. It will be the Contractor's responsibility to attain maintenance guidelines for any manufactured BMPs which are to be installed and maintained per manufacture's specifications.

Temporary erosion control measures shall be installed in disturbed areas of the project as soon as soil disturbing works begins. Upon installation a schedule fo monitoring, maintenance, and clean out shall be established. the schedule shall be adhered to as the minimum requirement for erosion control and may be supplemented as necessary by the Engineer.

IV. Inspections:

Qualified personnel shall inspect disturbed areas of the construction site which have not yet been finally stabilized, structural control measures, and locations where vehicles and equipment enter and exit the site using IDOT Storm Water Pollution Prevention Plan Erosion Control Inspection Report (BC 2259). Such inspections shall be conducted at least once every seven (7) calendar days and within twenty-four (24) hours of the end of a storm or by the end of the following business or work day that is 0.5 inch or greater or equivalent snowfall.

Inspections may be reduced to once per month when construction activities have ceased due to frozen conditions. Weekly inspections will recommence when construction activities are conducted, or if there is 0.5" or greater rain event, or a discharge due to snowmelt occurs.

If any violation of the provisions of this plan is identified during the conduct of the construction work covered by this plan, the Resident Engineer shall notify the appropriate IEPA Field Operations Section office by email at: epa.swnoncomp@illinois.gov, telephone or fax within twenty-four (24) hours of the incident. The Resident Engineer shall then complete and submit an "Incidence of Non-Compliance" (ION) report for the identified violation within five (5) days of the incident. The Resident Engineer shall use forms provided by IEPA and shall include specific information on the cause of noncompliance, actions which were taken to prevent any further causes of noncompliance, and a statement detailing any environmental impact which may have resulted from the noncompliance. All reports of non-compliance shall be signed by a responsible authority in accordance with Part VI. G of the Permit ILR10.

The Incidence of Non-Compliance shall be mailed to the following address:

Illinois Environmental Protection Agency
Division of Water Pollution Control
Attn: Compliance Assurance Section
1021 North Grand East
Post Office Box 19276
Springfield, Illinois 62794-9276

V. Failure to Comply:

Failure to comply with any provisions of this Storm Water Pollution Prevention Plan will result in the implementation of a National Pollutant Discharge Elimination System/Erosion and Sediment Control Deficiency Deduction against the Contractor and/or penalties under the Permit ILR10 which could be passed on to the Contractor.

REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS

- I. General
- II. Nondiscrimination
- III. Nonsegregated Facilities
- IV. Davis-Bacon and Related Act Provisions
- V. Contract Work Hours and Safety Standards Act Provisions
- VI. Subletting or Assigning the Contract
- VII. Safety: Accident Prevention
- VIII. False Statements Concerning Highway Projects
- IX. Implementation of Clean Air Act and Federal Water Pollution Control Act
- X. Compliance with Governmentwide Suspension and Debarment Requirements
- XI. Certification Regarding Use of Contract Funds for Lobbying

ATTACHMENTS

A. Employment and Materials Preference for Appalachian Development Highway System or Appalachian Local Access Road Contracts (included in Appalachian contracts only)

I. GENERAL

1. Form FHWA-1273 must be physically incorporated in each construction contract funded under Title 23 (excluding emergency contracts solely intended for debris removal). The contractor (or subcontractor) must insert this form in each subcontract and further require its inclusion in all lower tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services).

The applicable requirements of Form FHWA-1273 are incorporated by reference for work done under any purchase order, rental agreement or agreement for other services. The prime contractor shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Form FHWA-1273 must be included in all Federal-aid design-build contracts, in all subcontracts and in lower tier subcontracts (excluding subcontracts for design services, purchase orders, rental agreements and other agreements for supplies or services). The design-builder shall be responsible for compliance by any subcontractor, lower-tier subcontractor or service provider.

Contracting agencies may reference Form FHWA-1273 in bid proposal or request for proposal documents, however, the Form FHWA-1273 must be physically incorporated (not referenced) in all contracts, subcontracts and lower-tier subcontracts (excluding purchase orders, rental agreements and other agreements for supplies or services related to a construction contract).

2. Subject to the applicability criteria noted in the following sections, these contract provisions shall apply to all work performed on the contract by the contractor's own organization and with the assistance of workers under the contractor's immediate superintendence and to all work performed on the contract by piecework, station work, or by subcontract.

3. A breach of any of the stipulations contained in these Required Contract Provisions may be sufficient grounds for withholding of progress payments, withholding of final payment, termination of the contract, suspension / debarment or any other action determined to be appropriate by the contracting agency and FHWA.

4. Selection of Labor: During the performance of this contract, the contractor shall not use convict labor for any purpose within the limits of a construction project on a Federal-aid highway unless it is labor performed by convicts who are on parole, supervised release, or probation. The term Federal-aid highway does not include roadways functionally classified as local roads or rural minor collectors.

II. NONDISCRIMINATION

The provisions of this section related to 23 CFR Part 230 are applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more. The provisions of 23 CFR Part 230 are not applicable to material supply, engineering, or architectural service contracts.

In addition, the contractor and all subcontractors must comply with the following policies: Executive Order 11246, 41 CFR 60, 29 CFR 1625-1627, Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The contractor and all subcontractors must comply with: the requirements of the Equal Opportunity Clause in 41 CFR 60-1.4(b) and, for all construction contracts exceeding \$10,000, the Standard Federal Equal Employment Opportunity Construction Contract Specifications in 41 CFR 60-4.3.

Note: The U.S. Department of Labor has exclusive authority to determine compliance with Executive Order 11246 and the policies of the Secretary of Labor including 41 CFR 60, and 29 CFR 1625-1627. The contracting agency and the FHWA have the authority and the responsibility to ensure compliance with Title 23 USC Section 140, the Rehabilitation Act of 1973, as amended (29 USC 794), and Title VI of the Civil Rights Act of 1964, as amended, and related regulations including 49 CFR Parts 21, 26 and 27; and 23 CFR Parts 200, 230, and 633.

The following provision is adopted from 23 CFR 230, Appendix A, with appropriate revisions to conform to the U.S. Department of Labor (US DOL) and FHWA requirements.

1. Equal Employment Opportunity: Equal employment opportunity (EEO) requirements not to discriminate and to take affirmative action to assure equal opportunity as set forth under laws, executive orders, rules, regulations (28 CFR 35, 29 CFR 1630, 29 CFR 1625-1627, 41 CFR 60 and 49 CFR 27) and orders of the Secretary of Labor as modified by the provisions prescribed herein, and imposed pursuant to 23 U.S.C. 140 shall constitute the EEO and specific affirmative action standards for the contractor's project activities under this contract. The provisions of the Americans with Disabilities Act of 1990 (42 U.S.C. 12101 et seq.) set forth under 28 CFR 35 and 29 CFR 1630 are incorporated by reference in this contract. In the execution of this contract, the contractor agrees to comply with the following minimum specific requirement activities of EEO:

a. The contractor will work with the contracting agency and the Federal Government to ensure that it has made every good faith effort to provide equal opportunity with respect to all of its terms and conditions of employment and in their review of activities under the contract.

b. The contractor will accept as its operating policy the following statement:

"It is the policy of this Company to assure that applicants are employed, and that employees are treated during employment, without regard to their race, religion, sex, color, national origin, age or disability. Such action shall include: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship, pre-apprenticeship, and/or on-the-job training."

2. EEO Officer: The contractor will designate and make known to the contracting officers an EEO Officer who will have the responsibility for and must be capable of effectively administering and promoting an active EEO program and who must be assigned adequate authority and responsibility to do so.

3. Dissemination of Policy: All members of the contractor's staff who are authorized to hire, supervise, promote, and discharge employees, or who recommend such action, or who are substantially involved in such action, will be made fully cognizant of, and will implement, the contractor's EEO policy and contractual responsibilities to provide EEO in each grade and classification of employment. To ensure that the above agreement will be met, the following actions will be taken as a minimum:

a. Periodic meetings of supervisory and personnel office employees will be conducted before the start of work and then not less often than once every six months, at which time the contractor's EEO policy and its implementation will be reviewed and explained. The meetings will be conducted by the EEO Officer.

b. All new supervisory or personnel office employees will be given a thorough indoctrination by the EEO Officer, covering all major aspects of the contractor's EEO obligations within thirty days following their reporting for duty with the contractor.

c. All personnel who are engaged in direct recruitment for the project will be instructed by the EEO Officer in the contractor's procedures for locating and hiring minorities and women.

d. Notices and posters setting forth the contractor's EEO policy will be placed in areas readily accessible to employees, applicants for employment and potential employees.

e. The contractor's EEO policy and the procedures to implement such policy will be brought to the attention of employees by means of meetings, employee handbooks, or other appropriate means.

4. Recruitment: When advertising for employees, the contractor will include in all advertisements for employees the notation: "An Equal Opportunity Employer." All such advertisements will be placed in publications having a large circulation among minorities and women in the area from which the project work force would normally be derived.

a. The contractor will, unless precluded by a valid bargaining agreement, conduct systematic and direct recruitment through public and private employee referral sources likely to yield qualified minorities and women. To meet this requirement, the contractor will identify sources of potential minority group employees, and establish with such identified sources procedures whereby minority and women applicants may be referred to the contractor for employment consideration.

b. In the event the contractor has a valid bargaining agreement providing for exclusive hiring hall referrals, the contractor is expected to observe the provisions of that agreement to the extent that the system meets the contractor's compliance with EEO contract provisions. Where implementation of such an agreement has the effect of discriminating against minorities or women, or obligates the contractor to do the same, such implementation violates Federal nondiscrimination provisions.

c. The contractor will encourage its present employees to refer minorities and women as applicants for employment. Information and procedures with regard to referring such applicants will be discussed with employees.

5. Personnel Actions: Wages, working conditions, and employee benefits shall be established and administered, and personnel actions of every type, including hiring, upgrading, promotion, transfer, demotion, layoff, and termination, shall be taken without regard to race, color, religion, sex, national origin, age or disability. The following procedures shall be followed:

a. The contractor will conduct periodic inspections of project sites to insure that working conditions and employee facilities do not indicate discriminatory treatment of project site personnel.

b. The contractor will periodically evaluate the spread of wages paid within each classification to determine any evidence of discriminatory wage practices.

c. The contractor will periodically review selected personnel actions in depth to determine whether there is evidence of discrimination. Where evidence is found, the contractor will promptly take corrective action. If

the review indicates that the discrimination may extend beyond the actions reviewed, such corrective action shall include all affected persons.

d. The contractor will promptly investigate all complaints of alleged discrimination made to the contractor in connection with its obligations under this contract, will attempt to resolve such complaints, and will take appropriate corrective action within a reasonable time. If the investigation indicates that the discrimination may affect persons other than the complainant, such corrective action shall include such other persons. Upon completion of each investigation, the contractor will inform every complainant of all of their avenues of appeal.

6. Training and Promotion:

a. The contractor will assist in locating, qualifying, and increasing the skills of minorities and women who are applicants for employment or current employees. Such efforts should be aimed at developing full journey level status employees in the type of trade or job classification involved.

b. Consistent with the contractor's work force requirements and as permissible under Federal and State regulations, the contractor shall make full use of training programs, i.e., apprenticeship, and on-the-job training programs for the geographical area of contract performance. In the event a special provision for training is provided under this contract, this subparagraph will be superseded as indicated in the special provision. The contracting agency may reserve training positions for persons who receive welfare assistance in accordance with 23 U.S.C. 140(a).

c. The contractor will advise employees and applicants for employment of available training programs and entrance requirements for each.

d. The contractor will periodically review the training and promotion potential of employees who are minorities and women and will encourage eligible employees to apply for such training and promotion.

7. Unions: If the contractor relies in whole or in part upon unions as a source of employees, the contractor will use good faith efforts to obtain the cooperation of such unions to increase opportunities for minorities and women. Actions by the contractor, either directly or through a contractor's association acting as agent, will include the procedures set forth below:

a. The contractor will use good faith efforts to develop, in cooperation with the unions, joint training programs aimed toward qualifying more minorities and women for membership in the unions and increasing the skills of minorities and women so that they may qualify for higher paying employment.

b. The contractor will use good faith efforts to incorporate an EEO clause into each union agreement to the end that such union will be contractually bound to refer applicants without regard to their race, color, religion, sex, national origin, age or disability.

c. The contractor is to obtain information as to the referral practices and policies of the labor union except that to the extent such information is within the exclusive possession of the labor union and such labor union refuses to furnish such information to the contractor, the contractor shall so certify to the contracting agency and shall set forth what efforts have been made to obtain such information.

d. In the event the union is unable to provide the contractor with a reasonable flow of referrals within the time limit set forth in the collective bargaining agreement, the contractor will, through independent recruitment efforts, fill the employment vacancies without regard to race, color, religion, sex, national origin, age or disability; making full efforts to obtain qualified and/or qualifiable minorities and women. The failure of a union to provide sufficient referrals (even though it is obligated to provide exclusive referrals under the terms of a collective bargaining agreement) does not relieve the contractor from the requirements of this paragraph. In the event the union referral practice prevents the contractor from meeting the obligations pursuant to Executive Order 11246, as amended, and these special provisions, such contractor shall immediately notify the contracting agency.

8. Reasonable Accommodation for Applicants / Employees with Disabilities: The contractor must be familiar with the requirements for and comply with the Americans with Disabilities Act and all rules and regulations established there under. Employers must provide reasonable accommodation in all employment activities unless to do so would cause an undue hardship.

9. Selection of Subcontractors, Procurement of Materials and Leasing of Equipment: The contractor shall not discriminate on the grounds of race, color, religion, sex, national origin, age or disability in the selection and retention of subcontractors, including procurement of materials and leases of equipment. The contractor shall take all necessary and reasonable steps to ensure nondiscrimination in the administration of this contract.

a. The contractor shall notify all potential subcontractors and suppliers and lessors of their EEO obligations under this contract.

b. The contractor will use good faith efforts to ensure subcontractor compliance with their EEO obligations.

10. Assurance Required by 49 CFR 26.13(b):

a. The requirements of 49 CFR Part 26 and the State DOT's U.S. DOT-approved DBE program are incorporated by reference.

b. The contractor or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR Part 26 in the award and administration of DOT-assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the contracting agency deems appropriate.

11. Records and Reports: The contractor shall keep such records as necessary to document compliance with the EEO requirements. Such records shall be retained for a period of three years following the date of the final payment to the contractor for all contract work and shall be available at reasonable times and places for inspection by authorized representatives of the contracting agency and the FHWA.

a. The records kept by the contractor shall document the following:

(1) The number and work hours of minority and non-minority group members and women employed in each work classification on the project;

(2) The progress and efforts being made in cooperation with unions, when applicable, to increase employment opportunities for minorities and women; and

(3) The progress and efforts being made in locating, hiring, training, qualifying, and upgrading minorities and women;

b. The contractors and subcontractors will submit an annual report to the contracting agency each July for the duration of the project, indicating the number of minority, women, and non-minority group employees currently engaged in each work classification required by the contract work. This information is to be reported on [Form FHWA-1391](#). The staffing data should represent the project work force on board in all or any part of the last payroll period preceding the end of July. If on-the-job training is being required by special provision, the contractor will be required to collect and report training data. The employment data should reflect the work force on board during all or any part of the last payroll period preceding the end of July.

III. NONSEGREGATED FACILITIES

This provision is applicable to all Federal-aid construction contracts and to all related construction subcontracts of \$10,000 or more.

The contractor must ensure that facilities provided for employees are provided in such a manner that segregation on the basis of race, color,

religion, sex, or national origin cannot result. The contractor may neither require such segregated use by written or oral policies nor tolerate such use by employee custom. The contractor's obligation extends further to ensure that its employees are not assigned to perform their services at any location, under the contractor's control, where the facilities are segregated. The term "facilities" includes waiting rooms, work areas, restaurants and other eating areas, time clocks, restrooms, washrooms, locker rooms, and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing provided for employees. The contractor shall provide separate or single-user restrooms and necessary dressing or sleeping areas to assure privacy between sexes.

IV. Davis-Bacon and Related Act Provisions

This section is applicable to all Federal-aid construction projects exceeding \$2,000 and to all related subcontracts and lower-tier subcontracts (regardless of subcontract size). The requirements apply to all projects located within the right-of-way of a roadway that is functionally classified as Federal-aid highway. This excludes roadways functionally classified as local roads or rural minor collectors, which are exempt. Contracting agencies may elect to apply these requirements to other projects.

The following provisions are from the U.S. Department of Labor regulations in 29 CFR 5.5 "Contract provisions and related matters" with minor revisions to conform to the FHWA-1273 format and FHWA program requirements.

1. Minimum wages

a. All laborers and mechanics employed or working upon the site of the work, will be paid unconditionally and not less often than once a week, and without subsequent deduction or rebate on any account (except such payroll deductions as are permitted by regulations issued by the Secretary of Labor under the Copeland Act (29 CFR part 3)), the full amount of wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment computed at rates not less than those contained in the wage determination of the Secretary of Labor which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the contractor and such laborers and mechanics.

Contributions made or costs reasonably anticipated for bona fide fringe benefits under section 1(b)(2) of the Davis-Bacon Act on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of paragraph 1.d. of this section; also, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs which cover the particular weekly period, are deemed to be constructively made or incurred during such weekly period. Such laborers and mechanics shall be paid the appropriate wage rate and fringe benefits on the wage determination for the classification of work actually performed, without regard to skill, except as provided in 29 CFR 5.5(a)(4). Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each classification for the time actually worked therein: Provided, That the employer's payroll records accurately set forth the time spent in each classification in which work is performed. The wage determination (including any additional classification and wage rates conformed under paragraph 1.b. of this section) and the Davis-Bacon poster (WH-1321) shall be posted at all times by the contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers.

b.(1) The contracting officer shall require that any class of laborers or mechanics, including helpers, which is not listed in the wage determination and which is to be employed under the contract shall be classified in conformance with the wage determination. The contracting officer shall approve an additional classification and wage rate and fringe benefits therefore only when the following criteria have been met:

(i) The work to be performed by the classification requested is not performed by a classification in the wage determination; and

(ii) The classification is utilized in the area by the construction industry; and

(iii) The proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination.

(2) If the contractor and the laborers and mechanics to be employed in the classification (if known), or their representatives, and the contracting officer agree on the classification and wage rate (including the amount designated for fringe benefits where appropriate), a report of the action taken shall be sent by the contracting officer to the Administrator of the Wage and Hour Division, Employment Standards Administration, U.S. Department of Labor, Washington, DC 20210. The Administrator, or an authorized representative, will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(3) In the event the contractor, the laborers or mechanics to be employed in the classification or their representatives, and the contracting officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the contracting officer shall refer the questions, including the views of all interested parties and the recommendation of the contracting officer, to the Wage and Hour Administrator for determination. The Wage and Hour Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

(4) The wage rate (including fringe benefits where appropriate) determined pursuant to paragraphs 1.b.(2) or 1.b.(3) of this section, shall be paid to all workers performing work in the classification under this contract from the first day on which work is performed in the classification.

c. Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the contractor shall either pay the benefit as stated in the wage determination or shall pay another bona fide fringe benefit or an hourly cash equivalent thereof.

d. If the contractor does not make payments to a trustee or other third person, the contractor may consider as part of the wages of any laborer or mechanic the amount of any costs reasonably anticipated in providing bona fide fringe benefits under a plan or program, Provided, That the Secretary of Labor has found, upon the written request of the contractor, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the contractor to set aside in a separate account assets for the meeting of obligations under the plan or program.

2. Withholding

The contracting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor, withhold or cause to be withheld from the contractor under this contract, or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to Davis-Bacon prevailing wage requirements, which is held by the same prime contractor, so much of the accrued payments or advances as may be considered necessary to pay laborers and mechanics, including apprentices, trainees, and helpers, employed by the contractor or any subcontractor the full amount of wages required by the contract. In the event of failure to pay any laborer or mechanic, including any apprentice, trainee, or helper, employed or working on the site of the work, all or part of the wages required by the contract, the contracting agency may, after written notice to the contractor, take such

action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

3. Payrolls and basic records

a. Payrolls and basic records relating thereto shall be maintained by the contractor during the course of the work and preserved for a period of three years thereafter for all laborers and mechanics working at the site of the work. Such records shall contain the name, address, and social security number of each such worker, his or her correct classification, hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalents thereof of the types described in section 1(b)(2)(B) of the Davis-Bacon Act), daily and weekly number of hours worked, deductions made and actual wages paid. Whenever the Secretary of Labor has found under 29 CFR 5.5(a)(1)(iv) that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan or program described in section 1(b)(2)(B) of the Davis-Bacon Act, the contractor shall maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, and that the plan or program has been communicated in writing to the laborers or mechanics affected, and records which show the costs anticipated or the actual cost incurred in providing such benefits. Contractors employing apprentices or trainees under approved programs shall maintain written evidence of the registration of apprenticeship programs and certification of trainee programs, the registration of the apprentices and trainees, and the ratios and wage rates prescribed in the applicable programs.

b. (1) The contractor shall submit weekly for each week in which any contract work is performed a copy of all payrolls to the contracting agency. The payrolls submitted shall set out accurately and completely all of the information required to be maintained under 29 CFR 5.5(a)(3)(i), except that full social security numbers and home addresses shall not be included on weekly transmittals. Instead the payrolls shall only need to include an individually identifying number for each employee (e.g. , the last four digits of the employee's social security number). The required weekly payroll information may be submitted in any form desired. Optional Form WH-347 is available for this purpose from the Wage and Hour Division Web site at <http://www.dol.gov/esa/whd/forms/wh347instr.htm> or its successor site. The prime contractor is responsible for the submission of copies of payrolls by all subcontractors. Contractors and subcontractors shall maintain the full social security number and current address of each covered worker, and shall provide them upon request to the contracting agency for transmission to the State DOT, the FHWA or the Wage and Hour Division of the Department of Labor for purposes of an investigation or audit of compliance with prevailing wage requirements. It is not a violation of this section for a prime contractor to require a subcontractor to provide addresses and social security numbers to the prime contractor for its own records, without weekly submission to the contracting agency..

(2) Each payroll submitted shall be accompanied by a "Statement of Compliance," signed by the contractor or subcontractor or his or her agent who pays or supervises the payment of the persons employed under the contract and shall certify the following:

(i) That the payroll for the payroll period contains the information required to be provided under §5.5 (a)(3)(ii) of Regulations, 29 CFR part 5, the appropriate information is being maintained under §5.5 (a)(3)(i) of Regulations, 29 CFR part 5, and that such information is correct and complete;

(ii) That each laborer or mechanic (including each helper, apprentice, and trainee) employed on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in Regulations, 29 CFR part 3;

(iii) That each laborer or mechanic has been paid not less than the applicable wage rates and fringe benefits or cash equivalents for the classification of work performed, as specified in the applicable wage determination incorporated into the contract.

(3) The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 shall satisfy the requirement for submission of the "Statement of Compliance" required by paragraph 3.b.(2) of this section.

(4) The falsification of any of the above certifications may subject the contractor or subcontractor to civil or criminal prosecution under section 1001 of title 18 and section 231 of title 31 of the United States Code.

c. The contractor or subcontractor shall make the records required under paragraph 3.a. of this section available for inspection, copying, or transcription by authorized representatives of the contracting agency, the State DOT, the FHWA, or the Department of Labor, and shall permit such representatives to interview employees during working hours on the job. If the contractor or subcontractor fails to submit the required records or to make them available, the FHWA may, after written notice to the contractor, the contracting agency or the State DOT, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds. Furthermore, failure to submit the required records upon request or to make such records available may be grounds for debarment action pursuant to 29 CFR 5.12.

4. Apprentices and trainees

a. Apprentices (programs of the USDOL).

Apprentices will be permitted to work at less than the predetermined rate for the work they performed when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the U.S. Department of Labor, Employment and Training Administration, Office of Apprenticeship Training, Employer and Labor Services, or with a State Apprenticeship Agency recognized by the Office, or if a person is employed in his or her first 90 days of probationary employment as an apprentice in such an apprenticeship program, who is not individually registered in the program, but who has been certified by the Office of Apprenticeship Training, Employer and Labor Services or a State Apprenticeship Agency (where appropriate) to be eligible for probationary employment as an apprentice.

The allowable ratio of apprentices to journeymen on the job site in any craft classification shall not be greater than the ratio permitted to the contractor as to the entire work force under the registered program. Any worker listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated above, shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any apprentice performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed. Where a contractor is performing construction on a project in a locality other than that in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyman's hourly rate) specified in the contractor's or subcontractor's registered program shall be observed.

Every apprentice must be paid at not less than the rate specified in the registered program for the apprentice's level of progress, expressed as a percentage of the journeymen hourly rate specified in the applicable wage determination. Apprentices shall be paid fringe benefits in accordance with the provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator determines that a different practice prevails for the applicable apprentice classification, fringes shall be paid in accordance with that determination.

In the event the Office of Apprenticeship Training, Employer and Labor Services, or a State Apprenticeship Agency recognized by the Office, withdraws approval of an apprenticeship program, the contractor will no longer be permitted to utilize apprentices at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

b. Trainees (programs of the USDOL).

Except as provided in 29 CFR 5.16, trainees will not be permitted to work at less than the predetermined rate for the work performed unless they are employed pursuant to and individually registered in a program which has received prior approval, evidenced by formal certification by the U.S. Department of Labor, Employment and Training Administration.

The ratio of trainees to journeymen on the job site shall not be greater than permitted under the plan approved by the Employment and Training Administration.

Every trainee must be paid at not less than the rate specified in the approved program for the trainee's level of progress, expressed as a percentage of the journeyman hourly rate specified in the applicable wage determination. Trainees shall be paid fringe benefits in accordance with the provisions of the trainee program. If the trainee program does not mention fringe benefits, trainees shall be paid the full amount of fringe benefits listed on the wage determination unless the Administrator of the Wage and Hour Division determines that there is an apprenticeship program associated with the corresponding journeyman wage rate on the wage determination which provides for less than full fringe benefits for apprentices. Any employee listed on the payroll at a trainee rate who is not registered and participating in a training plan approved by the Employment and Training Administration shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any trainee performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed.

In the event the Employment and Training Administration withdraws approval of a training program, the contractor will no longer be permitted to utilize trainees at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

c. Equal employment opportunity. The utilization of apprentices, trainees and journeymen under this part shall be in conformity with the equal employment opportunity requirements of Executive Order 11246, as amended, and 29 CFR part 30.

d. Apprentices and Trainees (programs of the U.S. DOT).

Apprentices and trainees working under apprenticeship and skill training programs which have been certified by the Secretary of Transportation as promoting EEO in connection with Federal-aid highway construction programs are not subject to the requirements of paragraph 4 of this Section IV. The straight time hourly wage rates for apprentices and trainees under such programs will be established by the particular programs. The ratio of apprentices and trainees to journeymen shall not be greater than permitted by the terms of the particular program.

5. Compliance with Copeland Act requirements. The contractor shall comply with the requirements of 29 CFR part 3, which are incorporated by reference in this contract.

6. Subcontracts. The contractor or subcontractor shall insert Form FHWA-1273 in any subcontracts and also require the subcontractors to include Form FHWA-1273 in any lower tier subcontracts. The prime contractor shall be responsible for the compliance by any subcontractor or lower tier subcontractor with all the contract clauses in 29 CFR 5.5.

7. Contract termination: debarment. A breach of the contract clauses in 29 CFR 5.5 may be grounds for termination of the contract, and for

debarment as a contractor and a subcontractor as provided in 29 CFR 5.12.

8. Compliance with Davis-Bacon and Related Act requirements. All rulings and interpretations of the Davis-Bacon and Related Acts contained in 29 CFR parts 1, 3, and 5 are herein incorporated by reference in this contract.

9. Disputes concerning labor standards. Disputes arising out of the labor standards provisions of this contract shall not be subject to the general disputes clause of this contract. Such disputes shall be resolved in accordance with the procedures of the Department of Labor set forth in 29 CFR parts 5, 6, and 7. Disputes within the meaning of this clause include disputes between the contractor (or any of its subcontractors) and the contracting agency, the U.S. Department of Labor, or the employees or their representatives.

10. Certification of eligibility.

a. By entering into this contract, the contractor certifies that neither it (nor he or she) nor any person or firm who has an interest in the contractor's firm is a person or firm ineligible to be awarded Government contracts by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

b. No part of this contract shall be subcontracted to any person or firm ineligible for award of a Government contract by virtue of section 3(a) of the Davis-Bacon Act or 29 CFR 5.12(a)(1).

c. The penalty for making false statements is prescribed in the U.S. Criminal Code, 18 U.S.C. 1001.

V. CONTRACT WORK HOURS AND SAFETY STANDARDS ACT

The following clauses apply to any Federal-aid construction contract in an amount in excess of \$100,000 and subject to the overtime provisions of the Contract Work Hours and Safety Standards Act. These clauses shall be inserted in addition to the clauses required by 29 CFR 5.5(a) or 29 CFR 4.6. As used in this paragraph, the terms laborers and mechanics include watchmen and guards.

1. Overtime requirements. No contractor or subcontractor contracting for any part of the contract work which may require or involve the employment of laborers or mechanics shall require or permit any such laborer or mechanic in any workweek in which he or she is employed on such work to work in excess of forty hours in such workweek unless such laborer or mechanic receives compensation at a rate not less than one and one-half times the basic rate of pay for all hours worked in excess of forty hours in such workweek.

2. Violation; liability for unpaid wages; liquidated damages. In the event of any violation of the clause set forth in paragraph (1.) of this section, the contractor and any subcontractor responsible therefor shall be liable for the unpaid wages. In addition, such contractor and subcontractor shall be liable to the United States (in the case of work done under contract for the District of Columbia or a territory, to such District or to such territory), for liquidated damages. Such liquidated damages shall be computed with respect to each individual laborer or mechanic, including watchmen and guards, employed in violation of the clause set forth in paragraph (1.) of this section, in the sum of \$10 for each calendar day on which such individual was required or permitted to work in excess of the standard workweek of forty hours without payment of the overtime wages required by the clause set forth in paragraph (1.) of this section.

3. Withholding for unpaid wages and liquidated damages. The FHWA or the contacting agency shall upon its own action or upon written request of an authorized representative of the Department of Labor withhold or cause to be withheld, from any moneys payable on account of work performed by the contractor or subcontractor under any such

contract or any other Federal contract with the same prime contractor, or any other federally-assisted contract subject to the Contract Work Hours and Safety Standards Act, which is held by the same prime contractor, such sums as may be determined to be necessary to satisfy any liabilities of such contractor or subcontractor for unpaid wages and liquidated damages as provided in the clause set forth in paragraph (2.) of this section.

4. Subcontracts. The contractor or subcontractor shall insert in any subcontracts the clauses set forth in paragraph (1.) through (4.) of this section and also a clause requiring the subcontractors to include these clauses in any lower tier subcontracts. The prime contractor shall be responsible for compliance by any subcontractor or lower tier subcontractor with the clauses set forth in paragraphs (1.) through (4.) of this section.

VI. SUBLETTING OR ASSIGNING THE CONTRACT

This provision is applicable to all Federal-aid construction contracts on the National Highway System.

1. The contractor shall perform with its own organization contract work amounting to not less than 30 percent (or a greater percentage if specified elsewhere in the contract) of the total original contract price, excluding any specialty items designated by the contracting agency. Specialty items may be performed by subcontract and the amount of any such specialty items performed may be deducted from the total original contract price before computing the amount of work required to be performed by the contractor's own organization (23 CFR 635.116).

a. The term "perform work with its own organization" refers to workers employed or leased by the prime contractor, and equipment owned or rented by the prime contractor, with or without operators. Such term does not include employees or equipment of a subcontractor or lower tier subcontractor, agents of the prime contractor, or any other assignees. The term may include payments for the costs of hiring leased employees from an employee leasing firm meeting all relevant Federal and State regulatory requirements. Leased employees may only be included in this term if the prime contractor meets all of the following conditions:

(1) the prime contractor maintains control over the supervision of the day-to-day activities of the leased employees;

(2) the prime contractor remains responsible for the quality of the work of the leased employees;

(3) the prime contractor retains all power to accept or exclude individual employees from work on the project; and

(4) the prime contractor remains ultimately responsible for the payment of predetermined minimum wages, the submission of payrolls, statements of compliance and all other Federal regulatory requirements.

b. "Specialty Items" shall be construed to be limited to work that requires highly specialized knowledge, abilities, or equipment not ordinarily available in the type of contracting organizations qualified and expected to bid or propose on the contract as a whole and in general are to be limited to minor components of the overall contract.

2. The contract amount upon which the requirements set forth in paragraph (1) of Section VI is computed includes the cost of material and manufactured products which are to be purchased or produced by the contractor under the contract provisions.

3. The contractor shall furnish (a) a competent superintendent or supervisor who is employed by the firm, has full authority to direct performance of the work in accordance with the contract requirements, and is in charge of all construction operations (regardless of who performs the work) and (b) such other of its own organizational resources (supervision, management, and engineering services) as the contracting officer determines is necessary to assure the performance of the contract.

4. No portion of the contract shall be sublet, assigned or otherwise disposed of except with the written consent of the contracting officer, or authorized representative, and such consent when given shall not be construed to relieve the contractor of any responsibility for the fulfillment of the contract. Written consent will be given only after the contracting agency has assured that each subcontract is evidenced in writing and that it contains all pertinent provisions and requirements of the prime contract.

5. The 30% self-performance requirement of paragraph (1) is not applicable to design-build contracts; however, contracting agencies may establish their own self-performance requirements.

VII. SAFETY: ACCIDENT PREVENTION

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

1. In the performance of this contract the contractor shall comply with all applicable Federal, State, and local laws governing safety, health, and sanitation (23 CFR 635). The contractor shall provide all safeguards, safety devices and protective equipment and take any other needed actions as it determines, or as the contracting officer may determine, to be reasonably necessary to protect the life and health of employees on the job and the safety of the public and to protect property in connection with the performance of the work covered by the contract.

2. It is a condition of this contract, and shall be made a condition of each subcontract, which the contractor enters into pursuant to this contract, that the contractor and any subcontractor shall not permit any employee, in performance of the contract, to work in surroundings or under conditions which are unsanitary, hazardous or dangerous to his/her health or safety, as determined under construction safety and health standards (29 CFR 1926) promulgated by the Secretary of Labor, in accordance with Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 3704).

3. Pursuant to 29 CFR 1926.3, it is a condition of this contract that the Secretary of Labor or authorized representative thereof, shall have right of entry to any site of contract performance to inspect or investigate the matter of compliance with the construction safety and health standards and to carry out the duties of the Secretary under Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C.3704).

VIII. FALSE STATEMENTS CONCERNING HIGHWAY PROJECTS

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

In order to assure high quality and durable construction in conformity with approved plans and specifications and a high degree of reliability on statements and representations made by engineers, contractors, suppliers, and workers on Federal-aid highway projects, it is essential that all persons concerned with the project perform their functions as carefully, thoroughly, and honestly as possible. Willful falsification, distortion, or misrepresentation with respect to any facts related to the project is a violation of Federal law. To prevent any misunderstanding regarding the seriousness of these and similar acts, Form FHWA-1022 shall be posted on each Federal-aid highway project (23 CFR 635) in one or more places where it is readily available to all persons concerned with the project:

18 U.S.C. 1020 reads as follows:

"Whoever, being an officer, agent, or employee of the United States, or of any State or Territory, or whoever, whether a person, association, firm, or corporation, knowingly makes any false statement, false representation, or false report as to the character, quality, quantity, or cost of the material used or to be used, or the quantity or quality of the work performed or to be performed, or the cost thereof in connection with the submission of plans, maps, specifications, contracts, or costs of construction on any highway or related project submitted for approval to the Secretary of Transportation; or

Whoever knowingly makes any false statement, false representation, false report or false claim with respect to the character, quality, quantity, or cost of any work performed or to be performed, or materials furnished or to be furnished, in connection with the construction of any highway or related project approved by the Secretary of Transportation; or

Whoever knowingly makes any false statement or false representation as to material fact in any statement, certificate, or report submitted pursuant to provisions of the Federal-aid Roads Act approved July 1, 1916, (39 Stat. 355), as amended and supplemented;

Shall be fined under this title or imprisoned not more than 5 years or both."

IX. IMPLEMENTATION OF CLEAN AIR ACT AND FEDERAL WATER POLLUTION CONTROL ACT

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts.

By submission of this bid/proposal or the execution of this contract, or subcontract, as appropriate, the bidder, proposer, Federal-aid construction contractor, or subcontractor, as appropriate, will be deemed to have stipulated as follows:

1. That any person who is or will be utilized in the performance of this contract is not prohibited from receiving an award due to a violation of Section 508 of the Clean Water Act or Section 306 of the Clean Air Act.

2. That the contractor agrees to include or cause to be included the requirements of paragraph (1) of this Section X in every subcontract, and further agrees to take such action as the contracting agency may direct as a means of enforcing such requirements.

X. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, INELIGIBILITY AND VOLUNTARY EXCLUSION

This provision is applicable to all Federal-aid construction contracts, design-build contracts, subcontracts, lower-tier subcontracts, purchase orders, lease agreements, consultant contracts or any other covered transaction requiring FHWA approval or that is estimated to cost \$25,000 or more – as defined in 2 CFR Parts 180 and 1200.

1. Instructions for Certification – First Tier Participants:

a. By signing and submitting this proposal, the prospective first tier participant is providing the certification set out below.

b. The inability of a person to provide the certification set out below will not necessarily result in denial of participation in this covered transaction. The prospective first tier participant shall submit an explanation of why it cannot provide the certification set out below. The certification or explanation will be considered in connection with the department or agency's determination whether to enter into this transaction. However, failure of the prospective first tier participant to furnish a certification or an explanation shall disqualify such a person from participation in this transaction.

c. The certification in this clause is a material representation of fact upon which reliance was placed when the contracting agency determined to enter into this transaction. If it is later determined that the prospective participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the contracting agency may terminate this transaction for cause of default.

d. The prospective first tier participant shall provide immediate written notice to the contracting agency to whom this proposal is submitted if any time the prospective first tier participant learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

e. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded,"

as used in this clause, are defined in 2 CFR Parts 180 and 1200. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

f. The prospective first tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency entering into this transaction.

g. The prospective first tier participant further agrees by submitting this proposal that it will include the clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transactions," provided by the department or contracting agency, entering into this covered transaction, without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

h. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

i. Nothing contained in the foregoing shall be construed to require the establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of the prospective participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

j. Except for transactions authorized under paragraph (f) of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause or default.

* * * * *

2. Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion – First Tier Participants:

a. The prospective first tier participant certifies to the best of its knowledge and belief, that it and its principals:

(1) Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency;

(2) Have not within a three-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;

(3) Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with

commission of any of the offenses enumerated in paragraph (a)(2) of this certification; and

(4) Have not within a three-year period preceding this application/proposal had one or more public transactions (Federal, State or local) terminated for cause or default.

b. Where the prospective participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

2. Instructions for Certification - Lower Tier Participants:

(Applicable to all subcontracts, purchase orders and other lower tier transactions requiring prior FHWA approval or estimated to cost \$25,000 or more - 2 CFR Parts 180 and 1200)

a. By signing and submitting this proposal, the prospective lower tier is providing the certification set out below.

b. The certification in this clause is a material representation of fact upon which reliance was placed when this transaction was entered into. If it is later determined that the prospective lower tier participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department, or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

c. The prospective lower tier participant shall provide immediate written notice to the person to which this proposal is submitted if at any time the prospective lower tier participant learns that its certification was erroneous by reason of changed circumstances.

d. The terms "covered transaction," "debarred," "suspended," "ineligible," "participant," "person," "principal," and "voluntarily excluded," as used in this clause, are defined in 2 CFR Parts 180 and 1200. You may contact the person to which this proposal is submitted for assistance in obtaining a copy of those regulations. "First Tier Covered Transactions" refers to any covered transaction between a grantee or subgrantee of Federal funds and a participant (such as the prime or general contract). "Lower Tier Covered Transactions" refers to any covered transaction under a First Tier Covered Transaction (such as subcontracts). "First Tier Participant" refers to the participant who has entered into a covered transaction with a grantee or subgrantee of Federal funds (such as the prime or general contractor). "Lower Tier Participant" refers any participant who has entered into a covered transaction with a First Tier Participant or other Lower Tier Participants (such as subcontractors and suppliers).

e. The prospective lower tier participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency with which this transaction originated.

f. The prospective lower tier participant further agrees by submitting this proposal that it will include this clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions exceeding the \$25,000 threshold.

g. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant is responsible for ensuring that its principals are not suspended, debarred, or otherwise ineligible to participate in covered transactions. To verify the eligibility of its principals, as well as the eligibility of any lower tier prospective participants, each participant may, but is not required to, check the Excluded Parties List System website (<https://www.epls.gov/>), which is compiled by the General Services Administration.

h. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the

certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

i. Except for transactions authorized under paragraph e of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

* * * * *

Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion--Lower Tier Participants:

1. The prospective lower tier participant certifies, by submission of this proposal, that neither it nor its principals is presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participating in covered transactions by any Federal department or agency.

2. Where the prospective lower tier participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

* * * * *

XI. CERTIFICATION REGARDING USE OF CONTRACT FUNDS FOR LOBBYING

This provision is applicable to all Federal-aid construction contracts and to all related subcontracts which exceed \$100,000 (49 CFR 20).

1. The prospective participant certifies, by signing and submitting this bid or proposal, to the best of his or her knowledge and belief, that:

a. No Federal appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.

b. If any funds other than Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions.

2. This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by 31 U.S.C. 1352. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

3. The prospective participant also agrees by submitting its bid or proposal that the participant shall require that the language of this certification be included in all lower tier subcontracts, which exceed \$100,000 and that all such recipients shall certify and disclose accordingly.

**MINIMUM WAGES FOR FEDERAL AND FEDERALLY
ASSISTED CONSTRUCTION CONTRACTS**

This project is funded, in part, with Federal-aid funds and, as such, is subject to the provisions of the Davis-Bacon Act of March 3, 1931, as amended (46 Sta. 1494, as amended, 40 U.S.C. 276a) and of other Federal statutes referred to in a 29 CFR Part 1, Appendix A, as well as such additional statutes as may from time to time be enacted containing provisions for the payment of wages determined to be prevailing by the Secretary of Labor in accordance with the Davis-Bacon Act and pursuant to the provisions of 29 CFR Part 1. The prevailing rates and fringe benefits shown in the General Wage Determination Decisions issued by the U.S. Department of Labor shall, in accordance with the provisions of the foregoing statutes, constitute the minimum wages payable on Federal and federally assisted construction projects to laborers and mechanics of the specified classes engaged on contract work of the character and in the localities described therein.

General Wage Determination Decisions, modifications and supersedes decisions thereto are to be used in accordance with the provisions of 29 CFR Parts 1 and 5. Accordingly, the applicable decision, together with any modifications issued, must be made a part of every contract for performance of the described work within the geographic area indicated as required by an applicable DBRA Federal prevailing wage law and 29 CFR Part 5. The wage rates and fringe benefits contained in the General Wage Determination Decision shall be the minimum paid by contractors and subcontractors to laborers and mechanics.

NOTICE

The most current **General Wage Determination Decisions** (wage rates) are available on the IDOT web site. They are located on the Letting and Bidding page at <http://www.dot.state.il.us/desenv/delett.html>.

In addition, ten (10) days prior to the letting, the applicable Federal wage rates will be e-mailed to subscribers. It is recommended that all contractors subscribe to the Federal Wage Rates List or the Contractor's Packet through IDOT's subscription service.

PLEASE NOTE: if you have already subscribed to the Contractor's Packet you will automatically receive the Federal Wage Rates.

The instructions for subscribing are at <http://www.dot.state.il.us/desenv/subsc.html>.

If you have any questions concerning the wage rates, please contact IDOT's Chief Contract Official at 217-782-7806.