



SPECIFICATIONS FOR STANDARD ALUMINUM GRATING

Main Bearing Bars shall be 3/16" x 1 1/2" on 1 3/16" centers and conform to ASTM B211 Alloy 6061-T6.
 Cross bars shall be 3/16" x 1 1/2" on 4" centers and conform to ASTM B221 Alloy 6063-T5 or 6061-T6.

OR

Aluminum Grating with modified "I" sections for main bearing bars shall meet the following requirements:
 Main bars shall conform to ASTM B221 Alloy 6061-T6 and have a minimum section modulus equal to 0.0705 in. per bar, a depth of 1 1/2", spaced on 1 3/16" centers.
 Cross bars shall conform to ASTM B221 Alloy 6063-T5 or T-42 and spaced on 4" centers.

Structure Number	Station	A	⑥ B	C	⑥ D
5 S 010 I057 R226.45	472+50			7'-0"	
5 S 010 I057 L242.78	890+96			7'-0"	
5 S 010 I074 R172.83	1572+00			7'-0"	
5 S 010 I074 L189.05	593+12			7'-0"	
5 S 010 I072 R178.29	1778+15			7'-0"	

- ① Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment.
- ② Stainless steel shims shall be placed as shown in Detail T if needed to compensate for alignment variations between horizontal and diagonal pipes beyond adjustment provided by angles. Thicker shims may be used subject to shims performing properly.
- ③ If Handrail Joint present, weld angle to WF(A-N)4 and 1/4" extension bars. (See Base Sheet OS-A-11.)
- ④ R 1/8" x 1/2" x 2" welded to handrail posts to protect locations that contact grating.
- ⑤ Cabinet manufacturer must design and supply hardware for connection of cabinet to WF6's. Bolts must be stainless steel or hot dip galvanized high strength per IDOT specifications.
- ⑥ Based on actual height of tallest sign given on OS-A-1.

Exact dimensions of DMS Cabinets unknown

OS-A-10-DMS 6-1-12

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camera plans.dgn		DRAWN -	REVISED -
PLOT SCALE = 48.0000' / in.		CHECKED -	REVISED -
PLOT DATE = 2/7/2014		DATE -	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

OVERHEAD SIGN STRUCTURES
ALTERNATE ALUMINUM WALKWAY DETAILS FOR DMS

SCALE: SHEET OF SHEETS STA. TO STA.

F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
VAR.	FY2014 ITS-1	CHAMPAIGN	74	35
CONTRACT NO. 70A26			ILLINOIS FED. AID PROJECT	