

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	Table 6
3, 4	1'-5''	1'-11''	2'-1''	2'-4''	2'-7''	2'-11''
5	1'-9''	2'-5"	2'-7''	2'-11''	3'-3''	3′-8′′
6	2'-1''	2'-11''	3'-1''	3'-6''	3'-10''	4'-5''
7	2'-9''	3′-10′′	4'-2''	4'-8''	5′-2′′	5′-10′′
8	3′-8′′	5′-1′′	5′-5′′	6'-2''	6′-9′′	7′-8′′
9	4'-7''	6′-5′′	6′-10′′	7'-9''	8'-7''	9'-8''

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

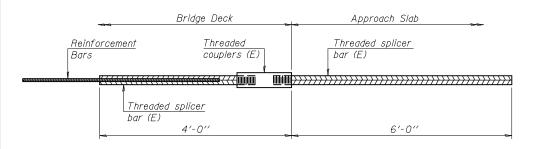
Table 5: Epoxy bar, Class C

Table 6: Epoxy bar, Top bar top, Class C

Threaded splicer bar length = min. lap length + 1^{l}_{2} " + thread length

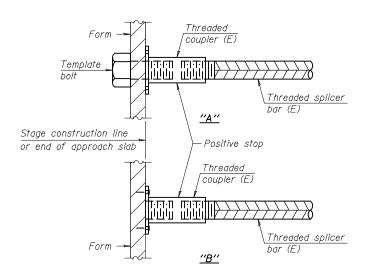
* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar size	No. assemblies required	Table for minimum lap length		
Abuts (Hatchblock)	#6	8	6		
Abuts (End of Deck, except bot of drop slab)	#7	10	6		
Abuts (Bot of drop slab)	#6	10	3		
Piers (Except bot of drop slab)	#7	30	6		
Piers (Bot of drop slab)	#6	30	3		



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

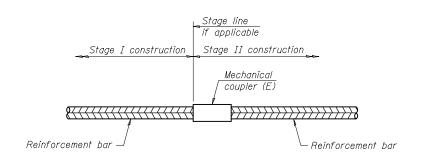
No. required =



INSTALLATION AND SETTING METHODS

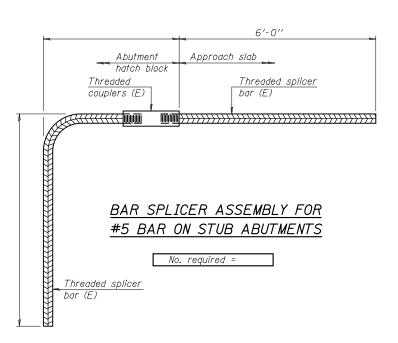
"A": Set bar splicer assembly by means of a template bolt. "B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required			



NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications. See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BSD-1	1-27-12		
DESIGNED - A.Y.V.	EXAMINED		DATE -
CHECKED -		ENGINEER OF STRUCTURAL SERVICES	
DRAWN - A.Y.V.	PASSED		REVISED
CHECKED -		ENGINEER OF BRIDGES AND STRUCTURES	REVISED

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 014–0058		14-14B-I	CLINTON	27	24
			CONTRAC	NO.	76G91
SHEET NO. 19 OF 22 SHEETS		ILLINOIS FED. AI	D PROJECT		