

FILE NAME =

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DESIGNED

DRAWN

CHECKED

DATE

PLOT SCALE - 50.00000 1/ IN.

PLOT DATE - 9/21/2010

REVISED

REVISED

REVISED

REVISED

09-02-03

03-22-10

09-02-10

## NOTES:

- 1. ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN.
- 2. THE DESIGN SHALL BE BASED UPON AASHTO "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS" CURRENT AT THE TIME THE PROJECT IS ADVERTISED AND A TOTAL COMBINED LUMINAIRE WEIGHT OF 720 LBS. (326 kg) AND HAYING A TOTAL PROJECTED AREA OF 24 SO. FT. (7.3 sq. m).
- 3. ALL TOWER SHAFT COMPONENTS, INCLUDING, BUT NOT LIMITED TO THE SHAFT SECTIONS, BASE PLATE, LADDER CLIPS, HANDHOLE DOOR, HANDHOLE REINFORCING, RAIN GUTTER, AND BASE PLATE, SHALL BE FABRICATED FROM HIGH-STRENGTH, LOW ALLOY, STEEL WITH A MINIMUM YIELD STRENGTH OF 50,000 PSI (345 K PA) ACCORDING TO AASHTO M 223 (ASTM A 572 GR50)
- 4. THE ELECTRIC MOTOR, MOTOR GEAR REDUCER, WINCH DRUM ASSEMBLY AND AUTOMATIC SHUTOFF SWITCH OF THE LOWERING DEVICE SHALL BE ACCESSIBLE FROM THE FRONT OF THE TOWER FOR EASY REMOVAL AND MAINTENANCE. ALL COMPONENTS SHALL BE REMOVABLE THROUGH THE HANDHOLE.
- 5. THE LIGHT TOWER SHAFT SHALL HAVE LADDER CLIPS. CLIPS SHALL BEGIN 6 FT. (1.8 m) ABOVE THE BASE PLATE WITH ALTERNATE 1.8 m (900) AND 10 INCH (250) SPACING THEREAFTER, FOR THE ENTIRE LENGTH. THE TOP 10 FT. (3 m) OF THE POLE SHAFT SHALL HAVE 3 SETS OF CLIPS. EACH SET OF CLIPS SHALL BE 120 DEGREES APART. CLIPS SHALL BE 0.25 X 2 INCHES (6 X 50) WELDED TO THE SHAFT TO PRODUCE A SLOT 0.625 INCHES (15.9) DEEP AND 1.625 INCHES (41.3) LONG. THE TOP INSIDE EDGE SHALL BE CHAMMERED.
- 6. A COPPER BONDING JUMPER SHALL BOND SLIP-FIT POLE SECTIONS TOGETHER WITH A FLAT COPPER MESH AND STAINLESS STEEL GROUND LUGS.
- 7. ALL TOWER SHAFT HARDWARE, SUCH AS GROUND LUGS, JUNCTION BOXES, HARDWARE FOR THE HANDHOLE DOOR, INCLUDING THE HANDLEZ/LATCH MECHANISM, HINGE AND DOOR STOP, SHALL BE STAINLESS STEEL. ALL CONDUIT AND CONDUIT FITTINGS SHALL BE PVC COATED GALVANIZED STEEL.
- THE ENTIRE TOWER INCLUDING THE SHAFT, HANDHOLE, HANDHOLE DOOR, BASE
  PLATE AND ALL OTHER ELEMENTS WELDED TO THE SHAFT SHALL BE GALVANIZED
  IN ACCORDANCE WITH AASHTO M III (ASTM A 123).
- 9. ALL MUTI-CONDUCTOR CABLES SHALL BE FITTED WITH A HEAT-SHRINK MULTI-LEG BOOT. THE BOOT SHALL MEET MILITARY SPECIFICATION MIL-1-81765/1.
- 10. THE LIGHT TOWER SHALL BE STRAIGHT AND CENTERED ON ITS LONGITUDINAL AXIS, UNDER NO-WIND CONDITIONS, SO WHEN EXAMINED WITH A TRANSIT FAC ANY DIRECTION, THE DEVIATION FROM THE NORMAL SHALL NOT EXCEED 1/8 IN. IN 3 FT (2 mm IN 1 m) WITHIN ANY 5 FT (1.5 m) OF HEIGHT, WITH TOTAL DEVIATION NOT TO EXCEED 3 IN. (75) FROM THE VERTICAL AXIS THROUGH THE CENTER OF THE POLE BASE.
- 11. PVC CONDUIT WILL NOT BE ALLOWED FOR ANY LIGHT TOWER COMPONENT.
- 12. CONTER WEIGHTS TO BE INCLUDED AS A PART OF THE LIGHT TOWER PAY ITEM.

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	120 FT TO 140 FT (36 m TO 43 m)					F.A RTE.	SECTION	COUNTY	SHEETS	SHEET NO.
						80	2011-046-L	WILL	106	53
							BE-505	CONTRACT	NO. 60	)P56
	SCALE: NONE	SHEET NO. 1 OF 3	SHEETS	STA.	TO STA.	FED. ROAD DIST. NO. 1 ILLINOIS FED. AID PROJECT				