

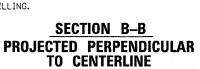
AREA PLANED BY MOLDBOARD

AREA CUT BY TOOTH

SURFACING LEFT AFTER

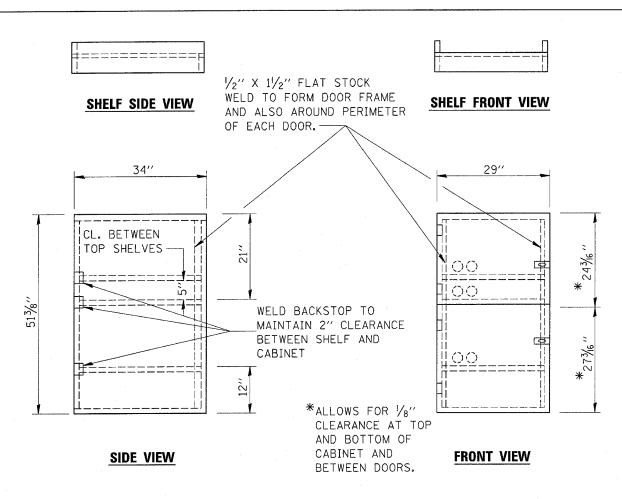
COLD MILLING.

- 1. COLD MILLING SHALL CONSIST OF TWO PROCESSES: CUTTING WITH CARBIDE TEETH MOUNTED ON A ROTATING DRUM, AND PLANING WITH A MOLDBOARD MOUNTED IMMEDIATELY BEHIND THE CUTTING DRUM.
- 2. OTHER SIMILAR PATTERNS WILL BE ACCEPTABLE IF THEY CONSIST OF A SMOOTH, FLAT PLANED SURFACE INTERSPERSED WITH A PATTERN OF DISCONTINOUS LONGITUDINAL STRIATIONS.



REQUIRED COLD MILLED SURFACE TEXTURE

REVISIONS NAME	DATE	ILLINOIS	DEPARTMENT OF	TRANSPORTATION
			DETAIL	S
		SCALE: VERT. HORIZ. DATE	-	DRAWN BY CHECKED BY



NOTES: 1. USE 16 GAUGE STEEL FOR CABINET.

- 2. THE TOP SHELF SHALL SLIDE IN OR OUT WITH THE TOP DOOR OPEN.
- 3. ALL HINGES AND HASPS WILL BE WELDED TO THE CABINET.
- 4. ALL EDGES SHALL BE GROUND SMOOTH.
- 5. TWO (2" DIA.) ACCESS HOLES WILL BE REQUIRED FOR EACH SHELF.
- 6. CABINET SHALL BE PAINTED WITH TWO COATS OF FLAT PAINT.
- 7. 2 EACH MATCHING KEY PADLOCKS, WITH 3 KEYS PROVIDED, MASTER MODEL 3 T OR EQUIVALENT.
- 8. 4 EACH PLAIN STEEL, NON-REMOVABLE PIN, NO HOLE 4"X4" SQUARE CORNER HINGES TO BE WELDED ON.
- 9. 2 EACH EXTRA HEAVY, PLAIN STEEL, FIXED STAPLE, NO HOLE, 7 1/4 " HASPS TO BE WELDED ON.

FLAT STOCK DIMENSIONS VARY DEPENDING ON TYPE OF ROLLER ASSEMBLY.

LOCKABLE COMPUTER CABINET

2" ACCESS HOLES IN

REAR OF CABINET

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