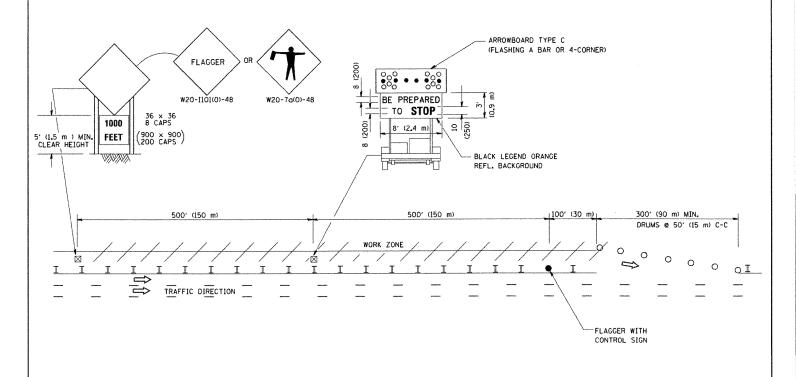
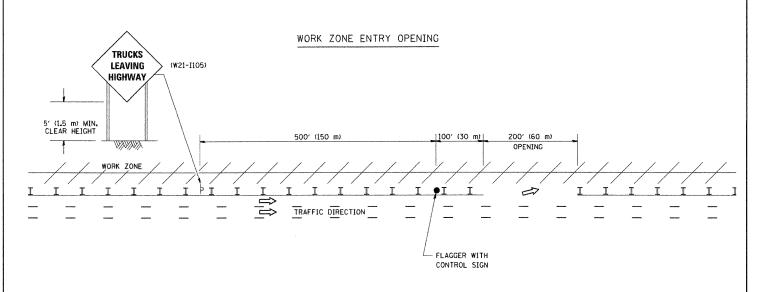
SIGNING FOR FLAGGING OPERATIONS AT WORK ZONE OPENINGS

WORK ZONE EXIT OPENING





- 1. The Arrowboard, the Flagger Ahead trailer mounted sign, and the Trucks Leaving Highway sign shall be removed or turned away from traffic and the exit and entry openings shall be closed when the flagging operation ceases.
- 2. Work Zone Exit Openings should be a minimum of one half mile apart.
- 3. Exiting the work zone at any place other than at a Work Zone Exit Opening will
- 4. All vehicles shall enter the work zone at entry openings, using their turn signals to warn motorists

ALL DIMENSIONS ARE IN INCHES (MILLIMETERS)
UNLESS OTHERWISE SHOWN

F	FILE NAME =	USER NAME = gaglianobt	DESIGNED -	~	REVISED	-	D.W.S. 08-98	
V	w:\diststd\22x34\to18.dgn		DRAWN -	-	REVISED	-	J.A.F. 04-03	
١		PLOT SCALE = 50.000 '/ IN.	CHECKED -	_	REVISED	-	J.A.F. 02-06	
		PLOT DATE = 1/4/2008	DATE -	-	REVISED	-	S.P.B. 01-07	

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

	SIGNING FOR FLAGGING OPERATIONS					SECTION	COUNTY	TOTAL	SHEET NO.		
AT WORK ZONE OPENINGS			- 55	(99-1&2)AC-3	WILL	524	354				
At WORK 2014L OF LININGS						TC-18	CONTRACT	NO.	60C31		
SCALE: NONE	SHEET NO. 1 OF	1 SHEETS	STA.	TO STA.	FED. ROAD DIST. NO. 1 ILLINOIS FED. AID PROJECT						