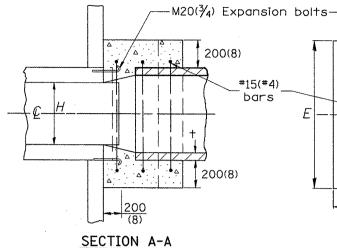
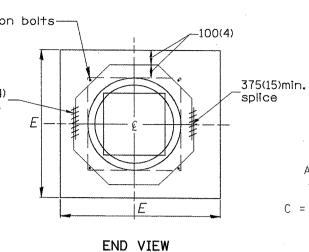


END VIEW



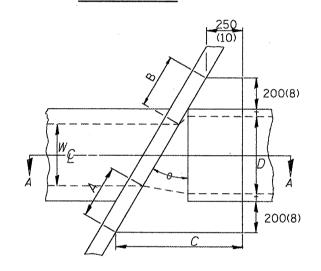


(Note: 'G' is based upon

maximum skewed length)

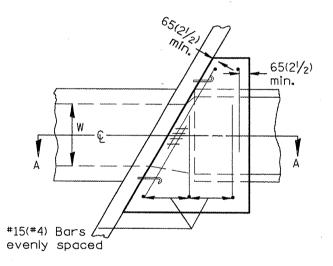
 $C = \tan \theta [D + 2t + 410(16)] + 250(10)$

 $\frac{D + 2 + 200(8)}{2.4142 [\cos \theta]}$



NOTE:

Dimensions are shown in Plan View of Up Stream End while Reinforcement is shown in plan view of Down Stream End.



4-#15(#4) bars $\frac{1}{2}G + \frac{1}{2}$ splice bend in field

PLAN VIEW UP STREAM

PLAN VIEW DOWN STREAM

GENERAL NOTES

- 1. The collar shall be constructed entirely of CLASS SI CONCRETE and in accordance with the applicable portions of section 503 of the Standard Specifications. Reinforcement bars shall conform to section 508.
- 2. Expansion bolts shall consist of approved expansion anchors, and $M20(\frac{3}{4})$ hook bolts which conform to section 1006.09. These bolts shall extend at least 200(8) into the new concrete.

EXISTING BOX									CONCRETE	E REINFORCEMENT BARS		EXPAN. BOLTS	
W	Н	8	Α	В	С	D	Ε	+	m3 (CUL YDL)	G	L	KG(LBS.)	EACH
													·····

EACH COLLAR

All dimensions are in millimeters (inches) unless otherwise noted.

			ILLINOIS DEPARTMENT OF TR	RANSPORTATION
			DISTRICT CADD S	TANDARD
ATE	REVISIONS	BY	SKEWED PIPE	CULVEDI
<u>1-97</u>	RENUM. J-11.03, NEW REVISION BOX,	T.P.	SVEMED LILE	COLVEKI
	REVISED TITLE BOX, ADDED QUANTITY		EXTENSION (COLLAD
	CALCULATION BOX		EVIENDION	CULLAR
			WITTH THE C	COTTONI
			(WITH END S	FOLION
			CADD STD. NO. 542011-D4	
		-	SCALE: NOT DRAWN TO SCALE DATE **DATE**	DRAWN BY CAD! CHECKED BY

542011-D4

QUANTITIES CALC. BY: DATE: CHECKED BY: QUANTITY CALCULATIONS ARE ON FILE AT THE DISTRICT 4 OFFICE; BUREAU OF PROJECT IMPLEMENTATION; DOCUMENTATION SECTION

DGN-ONLY