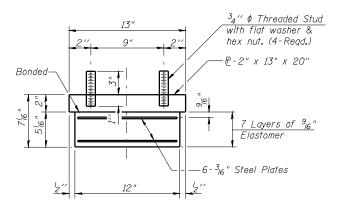
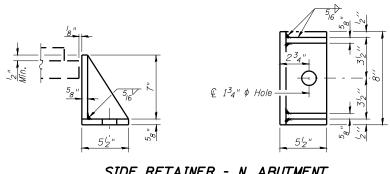


TYPE I ELASTOMERIC EXP. BRG. - N. ABUTMENT



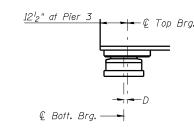
BEARING ASSEMBLY

Shim plates shall not be placed under Bearing Assembly.



SIDE RETAINER - N. ABUTMENT

Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.



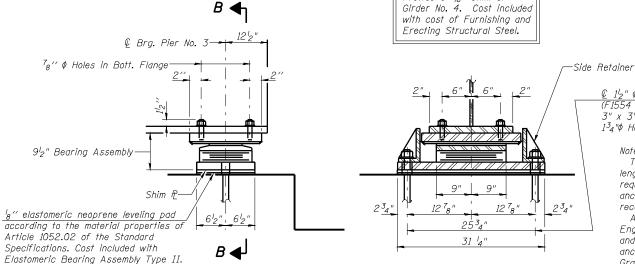
BELOW 50°F. (Move bott. brg. away from fixed brg.)

125" at Pier 3 | ← Ç Top Bra. © Bott. Brg.

ABOVE 50°F. (Move bott. brg. toward fixed brg.)

 $D=\frac{1}{8}$ " per each 100' of expansion for every 15° temp. change from the normal temp. of 50°F.

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



SECTION B-B

l₄" ¢ Dimples on l₂" centers

16" deep, or equivalent.

000

 \circ \circ \circ

000

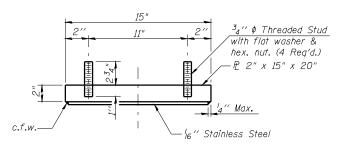
l₈" PTFE with dimpled,

unlubricated surface

PLAN-PTFE SURFACE

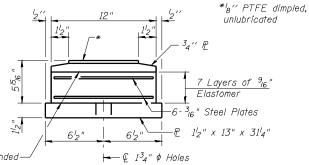
Provide a 3₁₆" Shim at

TYPE II ELASTOMERIC EXP. BRG. - PIER 3



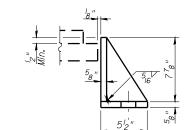
ELEVATION AT PIER

TOP BEARING ASSEMBLY



SECTION THRU PTFE

BOTTOM BEARING ASSEMBLY



SIDE RETAINER - PIER 3 Equivalent rolled angle with stiffeners will be allowed in lieu of welded plates.

€ 134" \$ Hole

SHEET NO. **SHEET NO.** 47 TOTAL FAP Rte 614 | 144(B-1) | Cass & Mason 351 183 **86 SHEETS**

Contract #72A76

12" \$ x 18" Anchor bolts (F1554 Grade 105) with 3" x 3" x $\frac{5}{6}$ " & washer under nut. 1^{3}_{4} " ϕ Holes in bottom \mathbb{P} .

Notes:

The anchor bolt lengths shown are the required total lengths for cast-in-place headed anchor bolts. The required total length for the sealed capsule alternate anchor bolt shall be according to the manufacturer's recommendations.

Anchor bolts shall be ASTM F1554 all-thread (or an Engineer-approved alternate material) of the grade(s) and diameter(s) specified. ASTM A307 Grade C anchor bolts may be used in lieu of ASTM F1554 Grade 36 (Fy=36ksi). The corresponding specified arade of AASHTO M314 anchor bolts may be used in lieu of ASTM F1554.

Anchor bolts for side retainers may be cast in place or installed in holes drilled before or after members are in place.

Anchor bolts for Type II bearings shall be placed in holes drilled through the bottom bearing plate after members are in place. Side retainers shall be placed after bolts are installed.

Drilled and set anchor bolts shall be installed according to Article 521.06 of the Standard Specifications.

Side retainers and other steel members required for the bearing assembly shall be included in the cost of Elastomeric Bearing Assembly, Type I or Type II.

The 18" PTFE sheet shall be bonded directly to the top steel plate with a two-component, medium viscosity epoxy resin, conforming to the requirements of the Federal Specification MMM-A-134, Type I. The bond agent shall be applied on the full area of the contact surfaces.

Bonding of $^{l}8^{\prime\prime}$ PTFE sheet during vulcanizing process will be permitted provided the process and method of adjusting assembly height is approved by the Engineer.

The structural steel plates of the Bearing Assembly shall conform to the requirements of AASHTO M270 Grade 50W.

Two $^{\prime}_8$ " adjusting shims shall be provided for each bearing in addition to all other plates or shims and placed as shown on the bearing details.

H.S. studs in the bearing assembly shall be galvanized according to AASHTO M298 Class 50.

BILL OF MATERIAL

Item	Unit	Total
Elastomeric Bearing Assembly, Type I	Each	6
Elastomeric Bearing Assembly, Type II	Each	6
Anchor Bolts, 1 2"	Each	24

ELASTOMERIC BEARING DETAILS - UNIT 1 F.A.P. 614 (IL 78) OVER SANGAMON RIVER **PUBLIC WATERS** CASS & MASON COUNTIES SECTION 144 (B-1) STA. 913+26.00

STRUCTURE NUMBER 009-0510 SIONAL DESIGN FIRM LICENSE #184-001084



0752026 03/27/09

