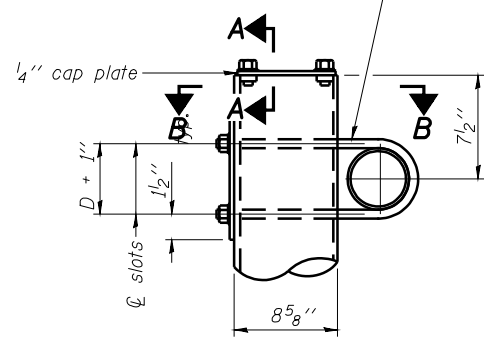


STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

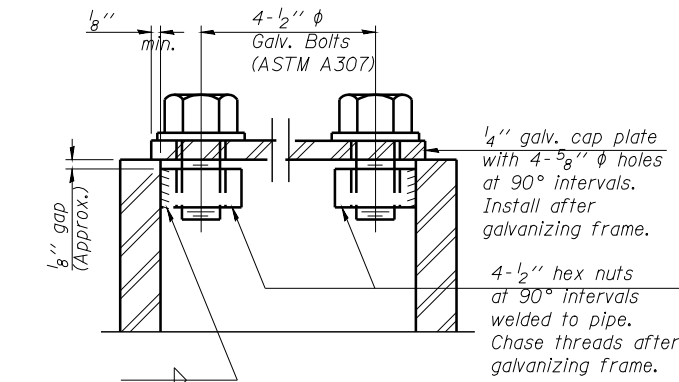
ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
8071	*	SANGAMON	425	244
FED. ROAD DIST. NO. 7		ILLINOIS	FED. AID PROJECT-	

\* (84-9) RS-6; (G)Z

3/4" φ stainless steel U-bolt.  
Provide two washers and two hexagon locknuts.  
1 3/16" x 2" slots on 8" φ pipe.  
(4 slots required per pipe)

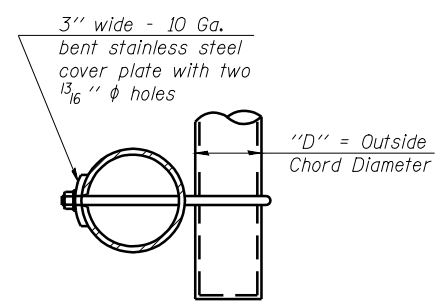


DETAIL A

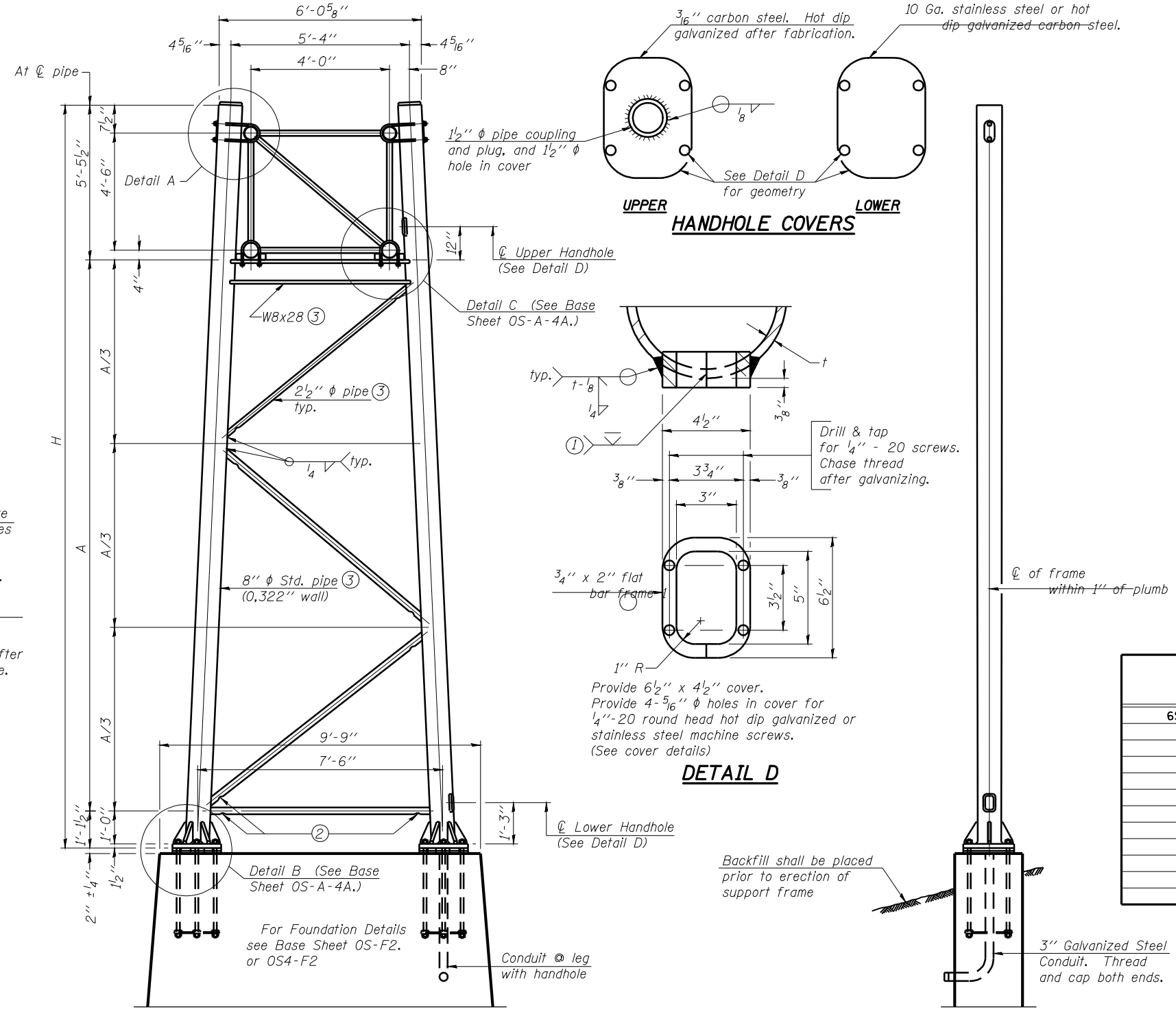


SECTION A-A

As an alternate to bolts, may use galvanized drive-fit caps installed after galvanizing frame.

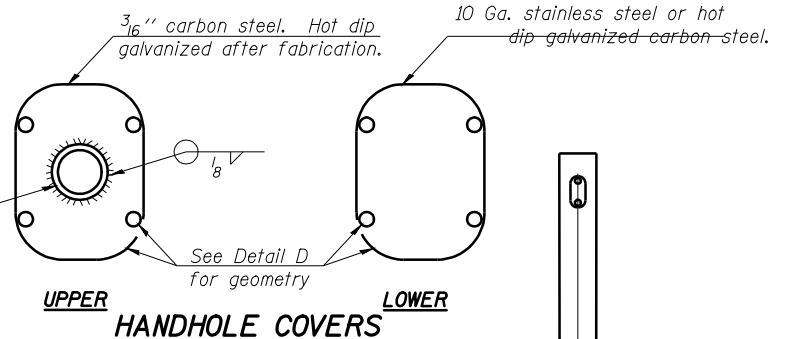


SECTION B-B

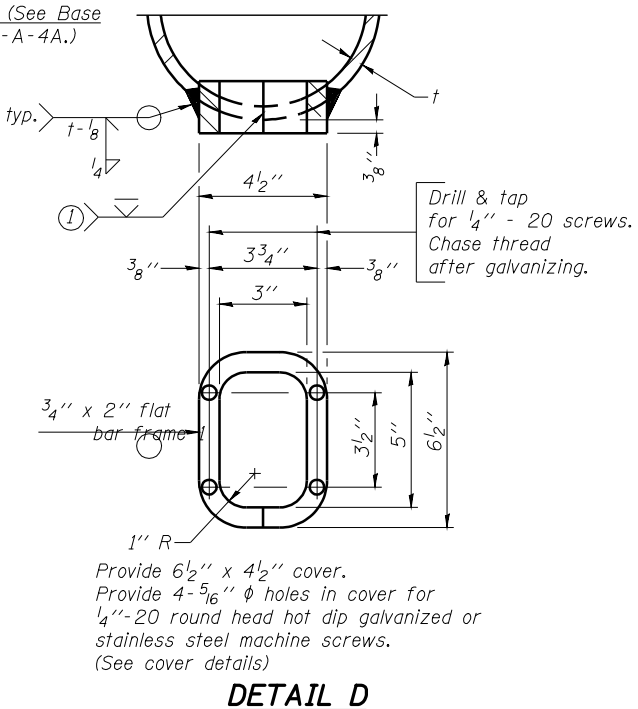


SIDE ELEVATION

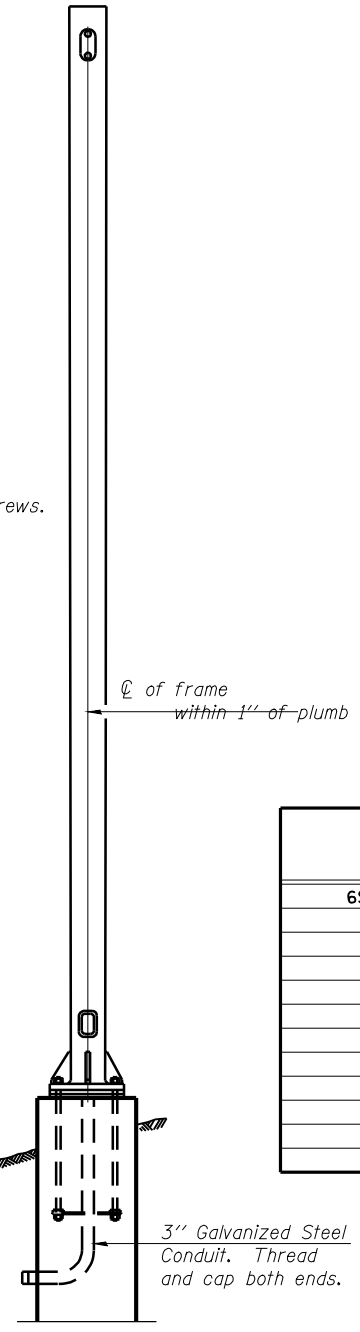
8" φ PIPE TRUSS SUPPORT FRAME



UPPER  
HANDHOLE COVERS  
LOWER



DETAIL D



END ELEVATION

Support Design Loads: See Base Sheet OS-A-1 for design and loading criteria.  
Load combinations checked include deadload plus:  
a) 100% wind normal to sign, 20% parallel to sign  
b) 60% wind normal to sign, 30% parallel to sign

- ① In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500 min or less.
- ② Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- ③ Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Base Sheet OS-A-1.
- ④ See General Notes for fasteners.
- ⑤ Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
- ⑥ "H" based on 15'-0" or actual sign height, whichever is greater.

Structure Number	Station	Support		H ⑥	A
		Left	Right		
6S084I072L097.6	686+75	X		30'-4 3/4"	23'-9 3/4"
			X	29'-2 3/4"	22'-7 3/4"

OVERHEAD SIGN STRUCTURES  
SUPPORT FRAME FOR TYPE I-A ALUMINUM TRUSS

SIGNING DETAIL  
6S084I072L097.6  
FAI-72, MACARTHUR BLVD

DESIGNED -	20
CHECKED -	EXAMINED
DRAWN -	PASSED
CHECKED -	

OS-A-4 6/01/2007

NUMBER	REVISION	DATE