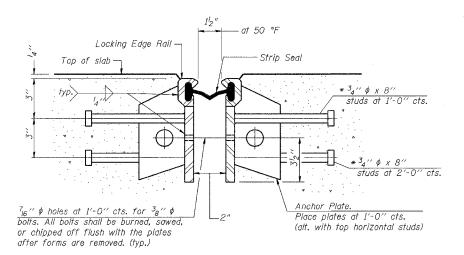
### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





\* 05-00174-00-BT

### GENERAL NOTES

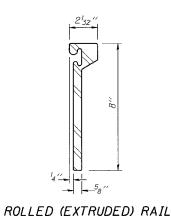
The strip seal shall be made continuous and shall have a minimum thickness of  ${}^{l}_{4}{}^{\prime\prime}$ . The configuration of the strip seal shall match the configuration of the Locking Edge Rails.

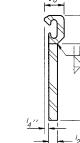
The height and thickness of the Locking Edge Rails shown are minimum dimensions. The actual configuration of the Locking Edge Rails and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed.

Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.

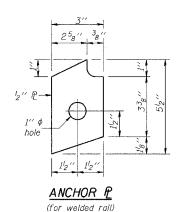
The joint opening and deck dimensions detailed on the superstructure are based on a preformed joint seal. If the contractor elects to use the alternate strip seal joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.





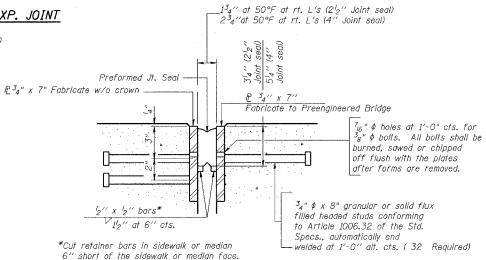
WELDED RAIL

\* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

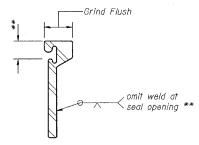


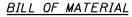
SECTION THRU WELDED RAIL EXP. JOINT

( 17 Studs Required) ( 10 Anchor Plates Required)



### LOCKING EDGE RAILS

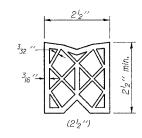




Item	Unit	Total
Preformed Joint Strip Seal	Foot	11.0
Preformed Jt. Seal, 2 <sup>1</sup> <sub>2</sub> "	Foot	11.0

# SECTION THRU EXPANSION JOINT

(2½" and 4" joint seals)



# PREFORMED JOINT SEAL

## **EXPANSION JOINT DETAILS**

AUGUSTANA COLLEGE MULTI-USE BRIDGE SECTION 05-00174-00-BT PROJECT NO. HPP-4113-(001) CITY OF ROCK ISLAND ROCK ISLAND COUNTY

## LOCKING EDGE RAIL SPLICE

The inside of the locking edge rail groove shall be free of weld residue.

LRT	
JBF	
RAP	
JBF	
	JBF RAP