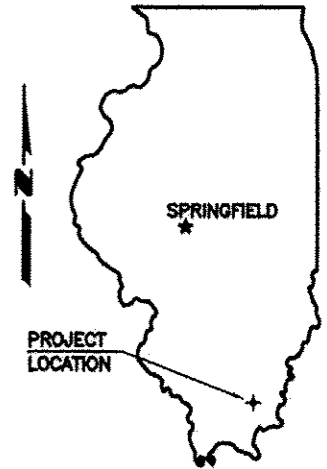


06-14-13 LETTING ITEM 188

STATE OF ILLINOIS
 DEPARTMENT OF TRANSPORTATION
 PLANS FOR PROPOSED
HIGHWAY BRIDGE PROGRAM

TOWNSHIP ROUTE 164 (BUTLER ROAD)
 HARRISBURG TOWNSHIP
 SECTION 10-06119-00-BR
 PROJECT NO. BROS-165(36)
 JOB NO. C-99-522-11
 BRIER CREEK

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 164	10-06119-00-BR	SALINE	13	1
PROJECT NO. BROS-165(36)			CONTRACT NO. 99489	

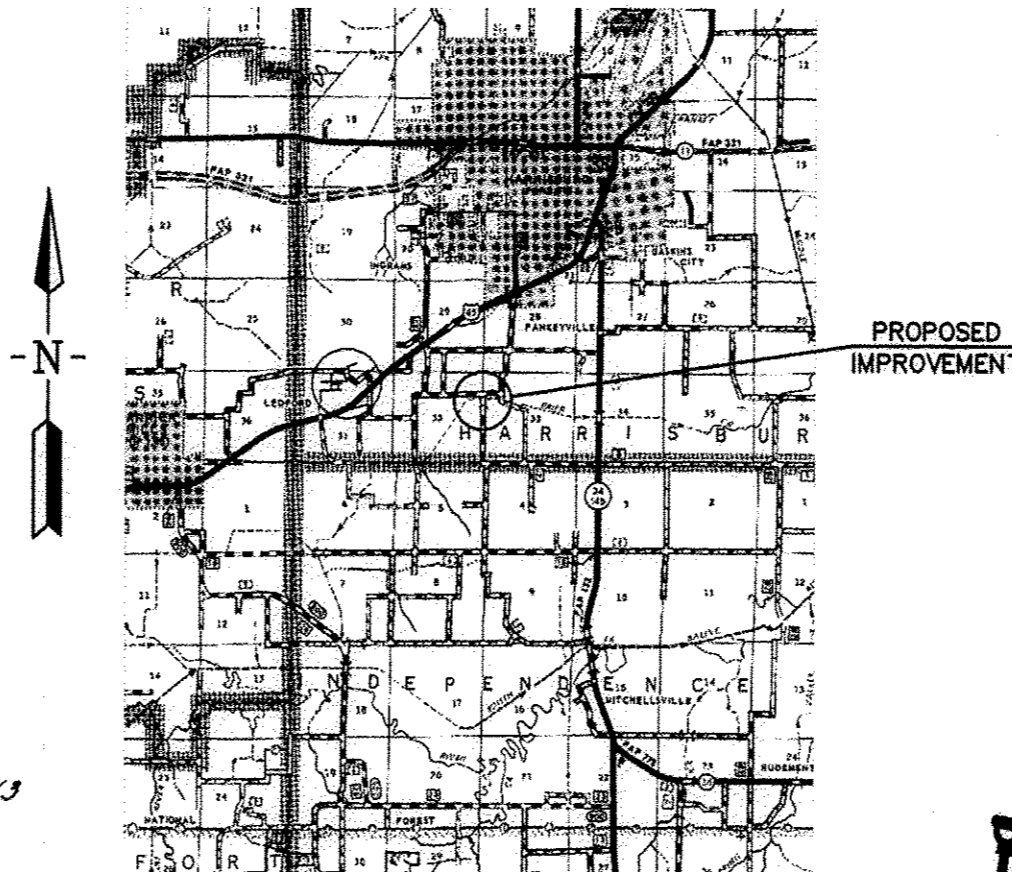


SUMMARY OF QUANTITIES

CODE NO.	PAY ITEM	UNIT	TOTAL
* X2501000	SEEDING, CLASS 2 (SPECIAL)	ACRE	0.1
20100110	TREE REMOVAL (6 TO 15 UNITS DIAMETER)	UNIT	32
20200100	EARTH EXCAVATION	CU YD	70
* 20300100	CHANNEL EXCAVATION	CU YD	57
* 28100809	STONE DUMPED RIPRAP, CLASS A5	TON	125
* 40200800	AGGREGATE SURFACE COURSE, TYPE B	TON	117
* 50100100	REMOVAL OF EXISTING STRUCTURES	EACH	1
50200100	STRUCTURE EXCAVATION	CU YD	36
50300225	CONCRETE STRUCTURES	CU YD	21.8
50300280	CONCRETE ENCASEMENT	CU YD	2.7
50400305	PRECAST PRESTRESSED CONCRETE DECK BEAMS (17" DEPTH)	SQ FT	720
50800105	REINFORCEMENT BARS	POUND	2640
Δ 50900205	STEEL RAILING, TYPE S1	FOOT	62
51201400	FURNISHING STEEL PILES HP10X42	FOOT	160
51202305	DRIVING PILES	FOOT	160
51500100	NAME PLATES	EACH	1
67100100	MOBILIZATION	L SUM	1
Δ 78201000	TERMINAL MARKER - DIRECT APPLIED	EACH	4

* SEE SPECIAL PROVISIONS Δ SPECIALTY ITEMS

SALINE COUNTY



INDEX OF SHEETS

1. COVER SHEET
 2. PLAN AND PROFILE
 3. GENERAL PLAN AND ELEVATION
 4. 17" X 36" PPC DECK BEAM
 5. 17" X 36" PPC DECK BEAM DETAILS
 6. 17" X 48" PPC DECK BEAM
 7. 17" X 48" PPC DECK BEAM DETAILS
 8. ABUTMENT
 9. STEEL RAILING, TYPE S1
 10. NAME PLATES
 11. PILING DETAILS
 12. ROAD CROSS SECTIONS
 13. CHANNEL CROSS SECTIONS
- STANDARDS 000001-06 STANDARD SYMBOLS, ABBREVIATIONS AND PATTERNS
 280001-07 TEMPORARY EROSION CONTROL SYSTEMS
 635006-03 REFLECTOR AND TERMINAL MARKER PLACEMENT
 701901-02 TRAFFIC CONTROL DEVICES
 BLR 21-9 TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES

CLASSIFICATION : LOCAL ROAD (RURAL)
 ADT : 250
 DESIGN SPEED : 30 MPH

CONTRACT NO. 99489



3-25-13

E. MILLER ENGINEERING, INC.
 CONSULTING ENGINEERS
 HARRISBURG, ILLINOIS

Edward W. Miller
Edward W. Miller
 PROFESSIONAL ENGINEER
 #062-025277
 EXPIRES NOV. 30, 2013

LOCATION MAP

SCALE: 1" = 2 MILES

NET LENGTH OF IMPROVEMENT = 117.86 FT. = 0.0223 MILES

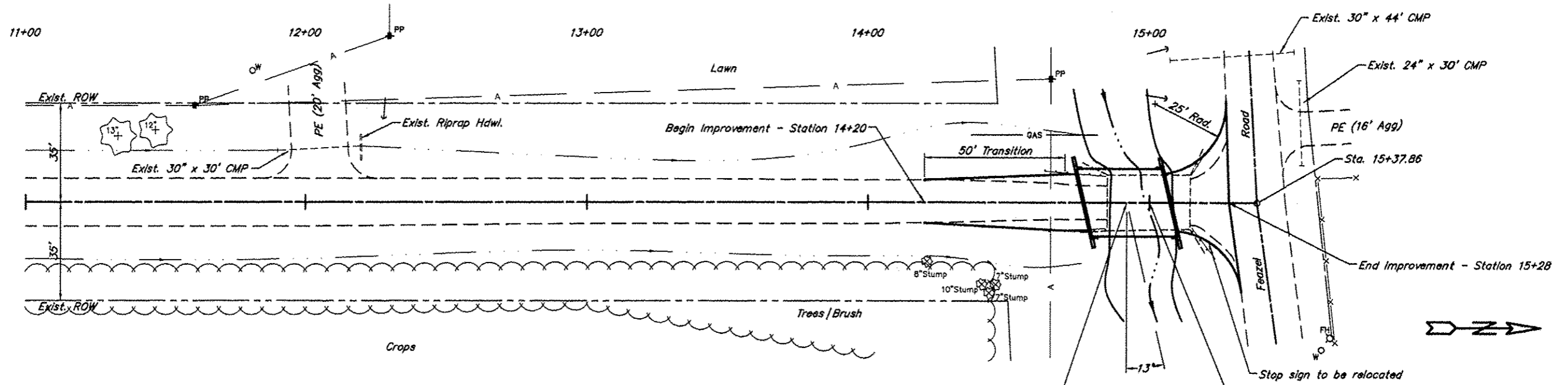


ILLINOIS DEPARTMENT OF TRANSPORTATION	
Approved	<u>3-27-13</u> <i>Bob Smith</i> Harrisburg Township Road Commissioner
Approved	<u>03-27-13</u> <i>[Signature]</i> Saline County Engineer
Passed	<u>4/11/13</u> <i>Deni W. Hill</i> District 9 Engineer of Local Roads and Streets
Releasing for Bid Based on Limited Review	<u>4/11/13</u> <i>Jeffrey L. Kevin</i> Deputy Director of Highways, Region 5 Engineer Illinois Department of Transportation

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 164	10-08119-00-BR	SALINE	13	2
PROJECT NO. BROS-165(38)			CONTRACT NO. 98489	

B.M. - Paint mark on N end of SE wing
 10' Rt. Station 14+85
 Assumed Elev. 385.00

Existing Structure - Cast in place concrete deck
 on steel stringers with closed concrete
 abutments. 18.1' Wide x 30.5' Long



SCALES:
 1" = 40' HOR
 1" = 10' VER

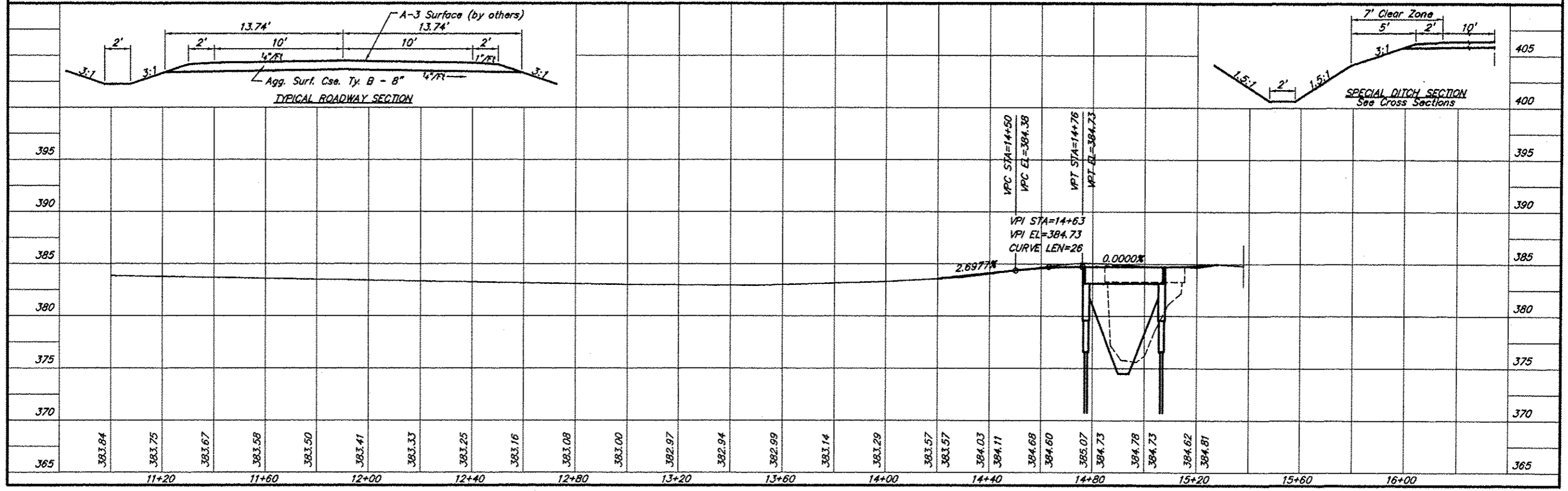
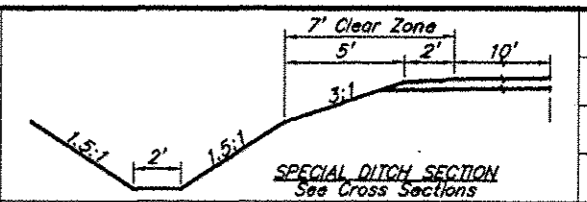
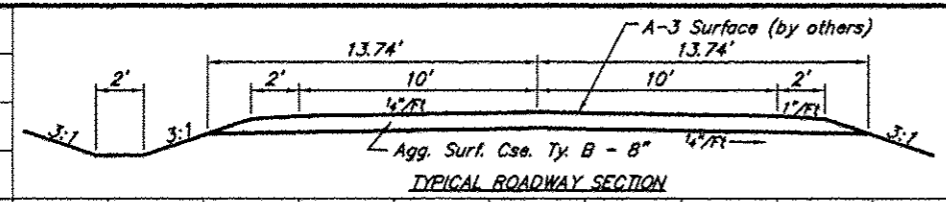
Tree Removal

Sta.	Offset	Unit Dia.
14+21	21' Lt.	8
14+40	29' Rt.	10
14+43	32' Lt.	7
14+45	29' Lt.	7

Note: All trees listed are stumps.

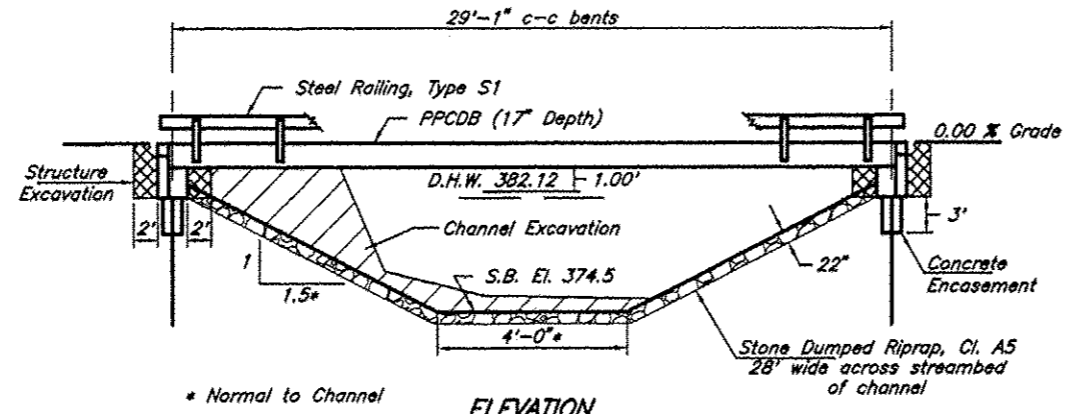
Station 14+92 - Single span precast
 prestressed concrete deck beam bridge
 31'-7 3/4" bk-bk Abutments
 Skewed 13' Rt. Forward

Existing structure to be removed.
 Removal of the existing guard rail
 to be included with the structure
 removal.



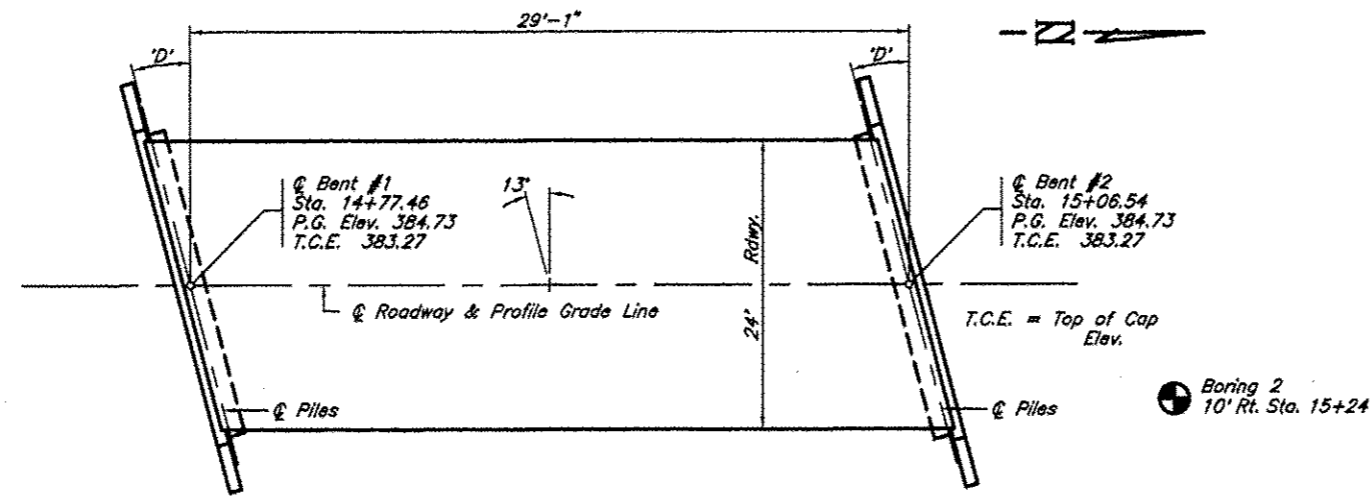
B.M. - Point mark on N end of SE wing
 10' Rt. Station 14+85
 Assumed Elev. 385.00

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 164	10-06119-00-BR	SALINE	13	3
PROJECT NO. BROS-165(36)		CONTRACT NO. 99489		



Existing Structure - Cast in place concrete deck on steel stringers with closed concrete abutments. 18.1' wide x 30.5' long

* Normal to Channel
ELEVATION



PLAN
 Skew Angle "D" = 13° Right Forward

GENERAL NOTES

1. Steel H piles shall meet AASHTO M270 Grade 50 specifications.
2. See special provisions for boring logs.
3. A Corrosion inhibitor, as covered in the Standard Specifications, shall be used in the precast prestressed concrete deck beams.

TOTAL BILL OF MATERIAL

Item	Unit	Super	Sub.		Total
			Piers	Abuts.	
Channel Excavation	Cu. Yds.			57	57
Stone Dumped Riprap, Cl. A5	Tons			125	125
Removal of Existing Structures	Each				1
Structure Excavation	Cu. Yds.			36	36
Concrete Structures	Cu. Yds.			21.8	21.8
Concrete Encasement	Cu. Yds.			2.7	2.7
P.P. Conc. Dk. Bm. 17" Dp.	Sq. Ft.	720			720
Reinforcement Bars	Pound			2640	2640
Steel Railing, Type S1	Foot	62			62
Furnishing Steel Piles HP10X42	Foot			160	160
Driving Piles	Foot			160	160
Name Plates	Each			1	1

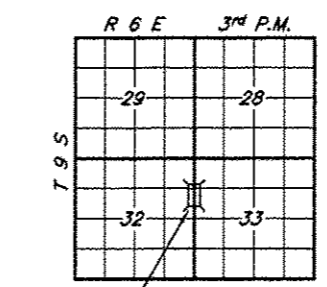
PILE DATA (2-ABUTS.)

Type & Size : HP10X42
 Nominal Required Bearing : 171 kips
 Factored Resistance Available : 94 kips
 Estimated Length : 20 Feet
 Number Required : 8

BRIER CREEK
 SEC. 10-06119-00-BR BUILT 20
 HARRISBURG TOWNSHIP
 SALINE COUNTY
 LOADING HL-93
 STR. NO. 083-3241

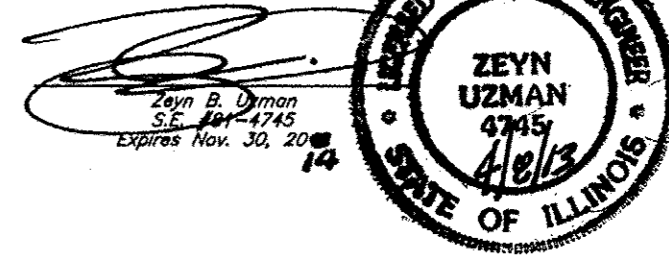
LETTERING FOR NAME PLATE

Locate Name Plate at southeast Corner of Bridge (See Sheet 10)



LOCATION SKETCH

I certify that to the best of my knowledge, information and belief, this bridge design is structurally adequate for the design loading shown on the plans. The design is an economical one for the type of structure and complies with the requirements of the current LRFD Specifications.



DESIGN SPECIFICATIONS

2007 AASHTO LRFD Bridge Design Specifications and all applicable interims.

LOADING HL-93

Allow 50#/sq. ft. for future wearing surface

SEISMIC DATA

Soil Site Class = D
 Design Spectral Acceleration at 0.2 sec. (S_{0.2}) = 0.807
 Design Spectral Acceleration at 1.0 sec. (S_{0.1}) = 0.341
 Seismic Performance Zone (SPZ) = 3

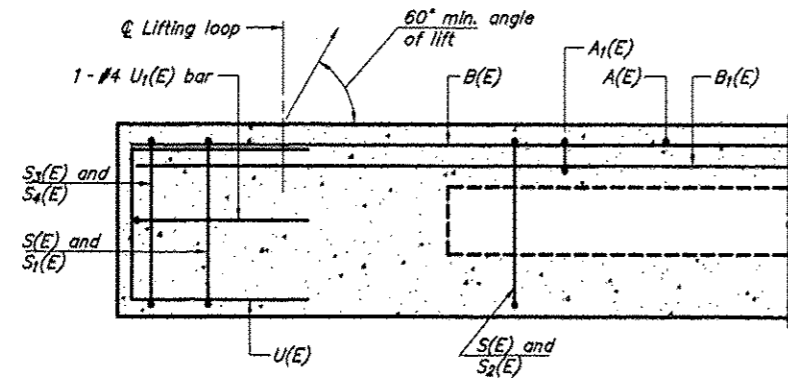
WATERWAY INFORMATION

Drainage Area = 1.09 Sq. Mi.		Low Grade Elev. = 382.92		At Sta. 13+50		
Flood	Freq. Yr.	Q C.F.S.	Opening Sq. Ft. Exist. Prop.	Natural H.W.E.	Head-Ft. Exist. Prop.	Headwater El. Exist. Prop.
Design	20	744	111.8 117.5	382.12	0.31 0.09	382.43 382.21
Base	100	1150	143.6 143.6	383.58	1.09 0.92	384.67 384.50
Overtopping	±110	1178	143.6	383.64	1.09	384.73
Max. Calc.	500					

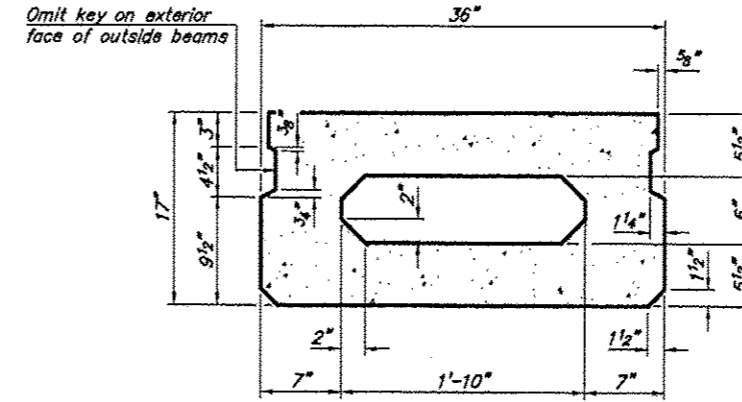
Note: Deck elevation used for overtopping to allow for future raising of the approaches

GENERAL PLAN & ELEVATION
 TOWNSHIP ROUTE 164 (BUTLER ROAD)
 BRIER CREEK
 SECTION 10-06119-00-BR
 SALINE COUNTY
 STRUCTURE NO. 083-3241

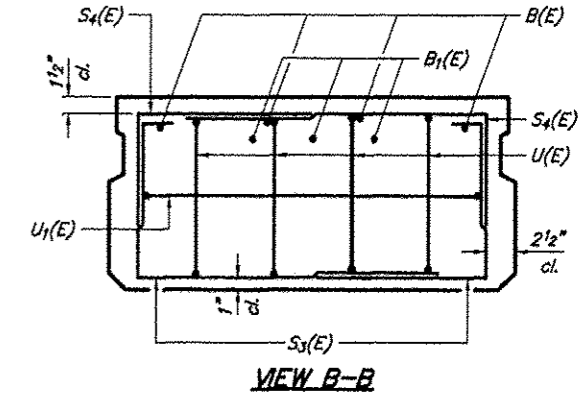
ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO
TR 164	10-06119-00-BR	SALINE	13	4
PROJECT NO. BROS-165(36)			CONTRACT NO. 99489	



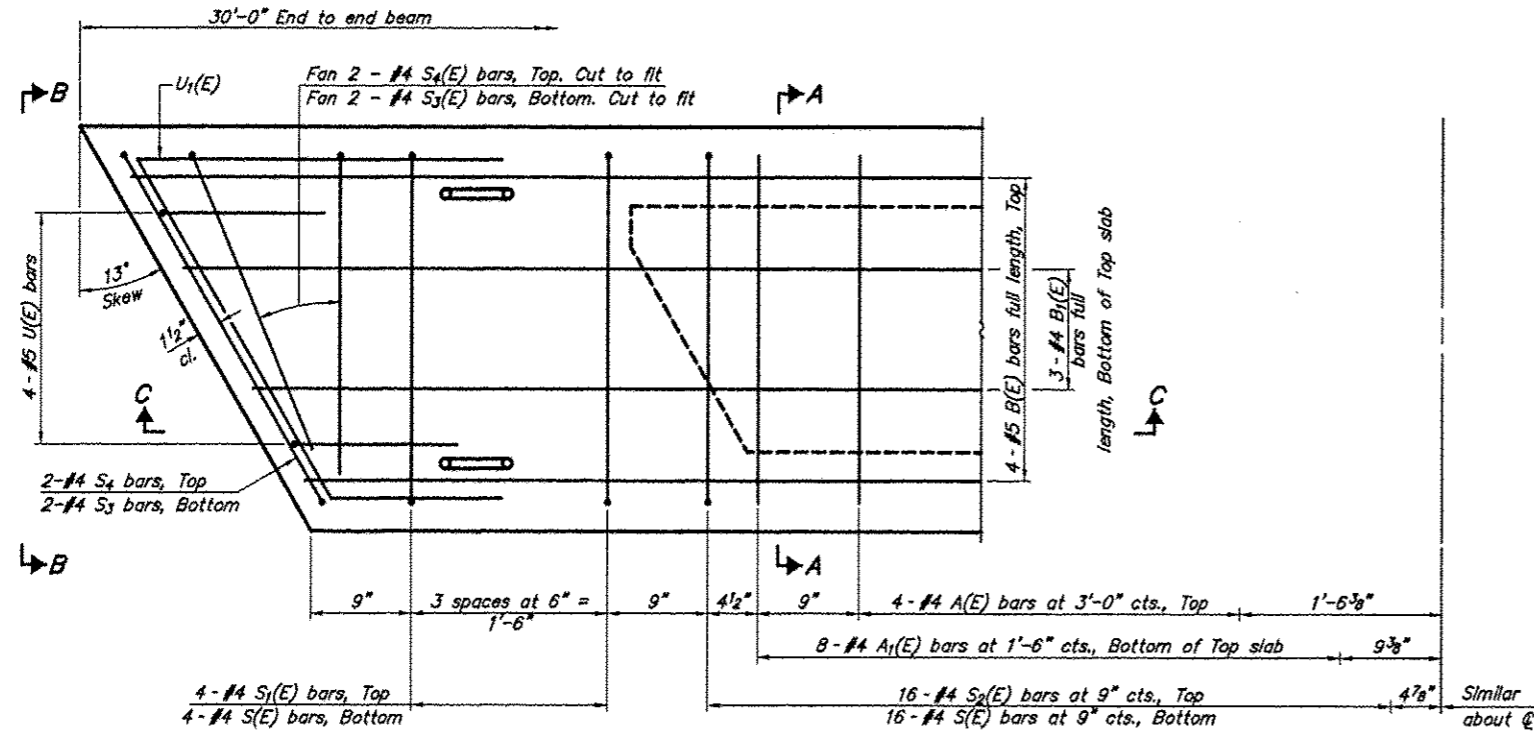
SECTION C-C



SECTION A-A
(Showing dimensions)

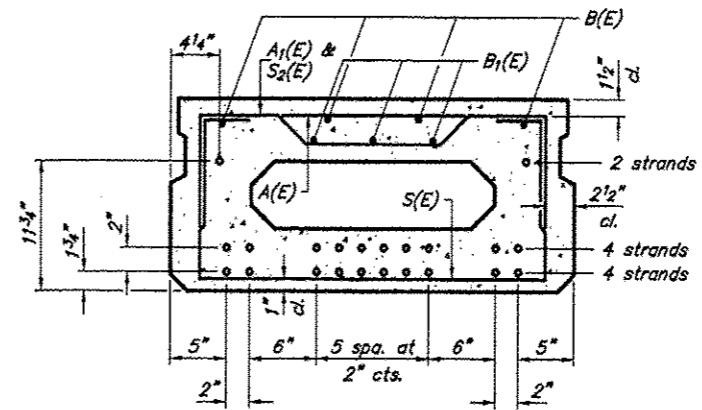


VIEW B-B



PLAN VIEW

Note: Spacing of S(E) and S2(E) bars may be adjusted up to 4" in the immediate area of the transverse tie diaphragms to miss the block outs for the transverse ties.



SECTION A-A
(Showing reinforcement and permissible strand locations)

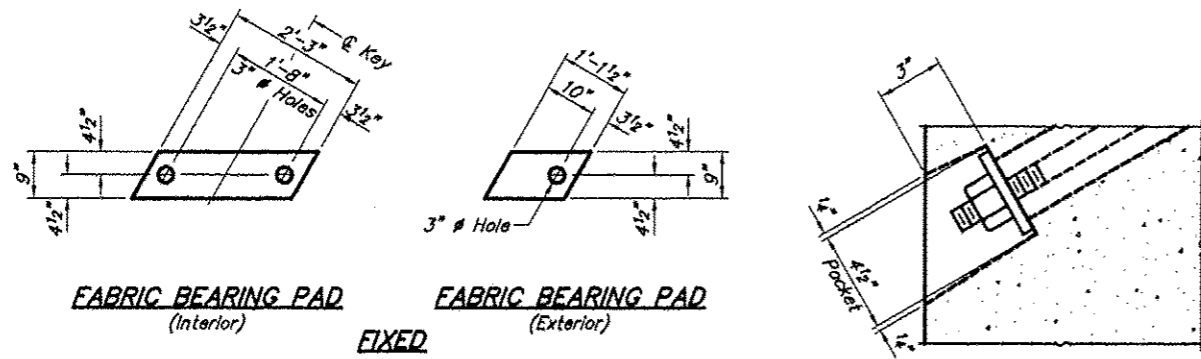
Note: Place the number of strands specified in each row symmetrically about the centerline of beam in the permissible strand locations shown.

BAR LIST
ONE BEAM ONLY
(For information only)

Bar	No.	Size	Length	Shape
A(E)	8	#4	2'-7"	—
A1(E)	16	#4	2'-10"	—
B(E)	4	#5	29'-8"	—
B1(E)	3	#4	29'-8"	—
S(E)	40	#4	5'-9"	□
S1(E)	8	#4	4'-3"	□
S2(E)	32	#4	4'-6"	□
S3(E)	8	#4	3'-9"	□
S4(E)	8	#4	3'-0"	□
U(E)	8	#5	3'-8"	□
U1(E)	2	#4	5'-8"	□

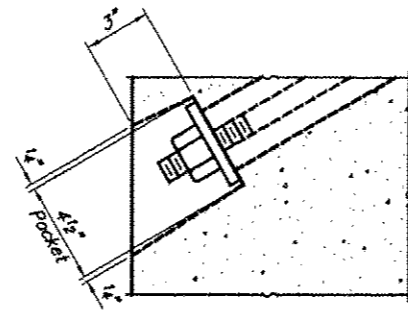
17" X 36" PPC DECK BEAM
TOWNSHIP ROUTE 164 (BUTLER ROAD)
BRIER CREEK
SECTION 10-06119-00-BR
SALINE COUNTY
STRUCTURE NO. 083-3241

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO
TR 164	10-06119-00-BR	SALINE	13	5
PROJECT NO. BROS-165(36)			CONTRACT NO. 99489	

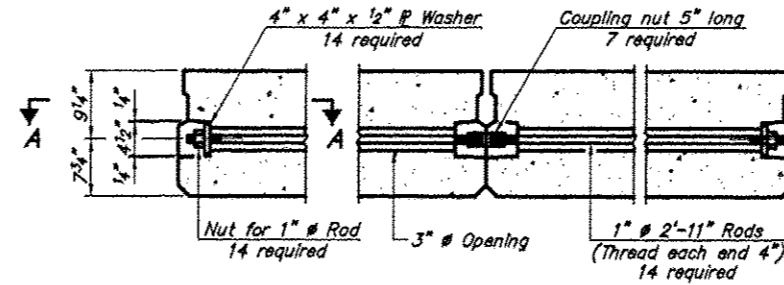


FABRIC BEARING PAD
(Interior) **FIXED**
Note: Omit holes when using expansion bearings.

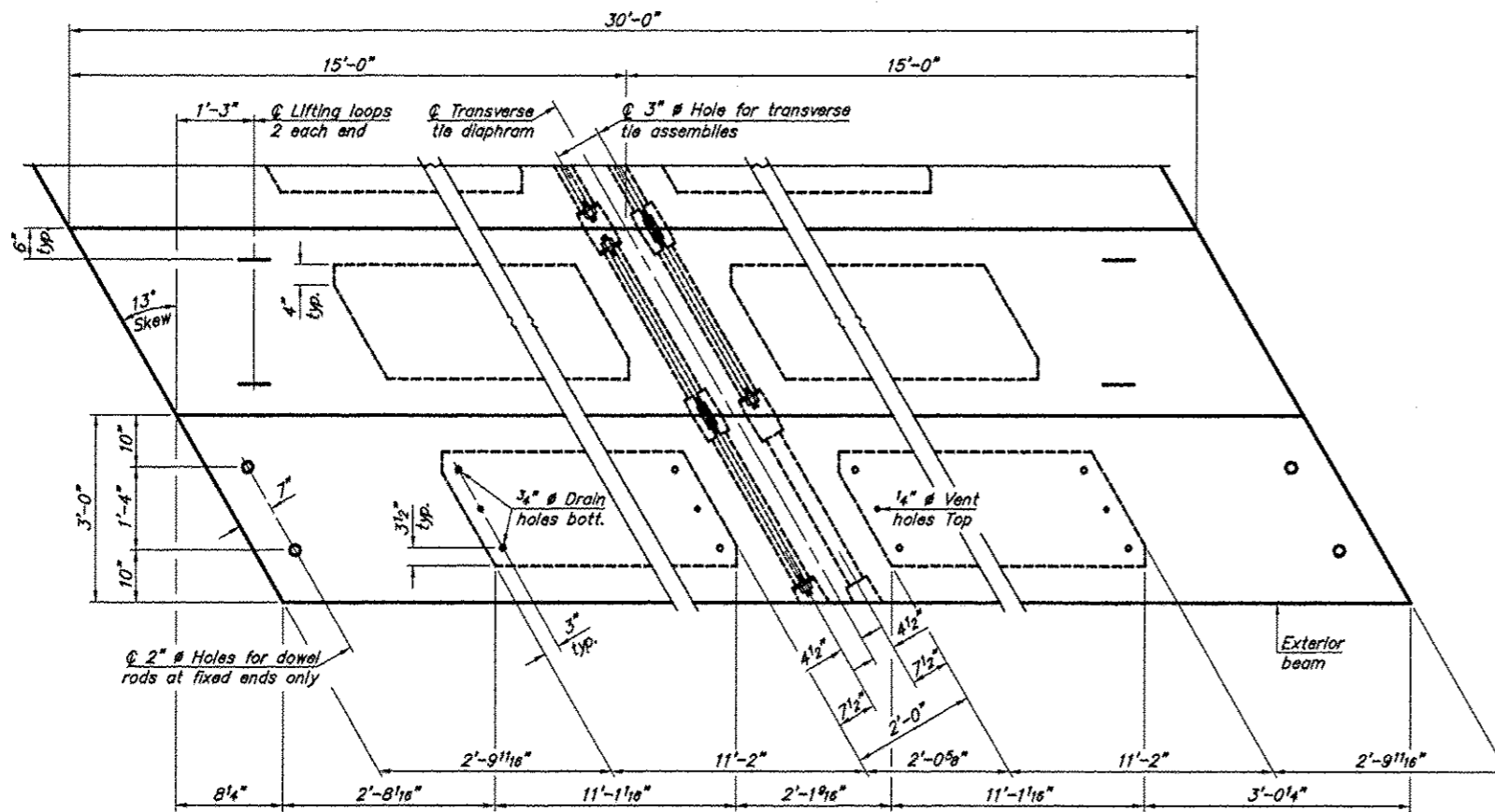
FABRIC BEARING PAD
(Exterior)



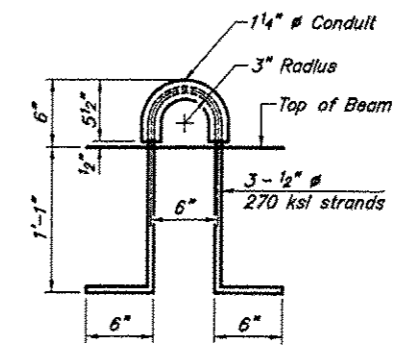
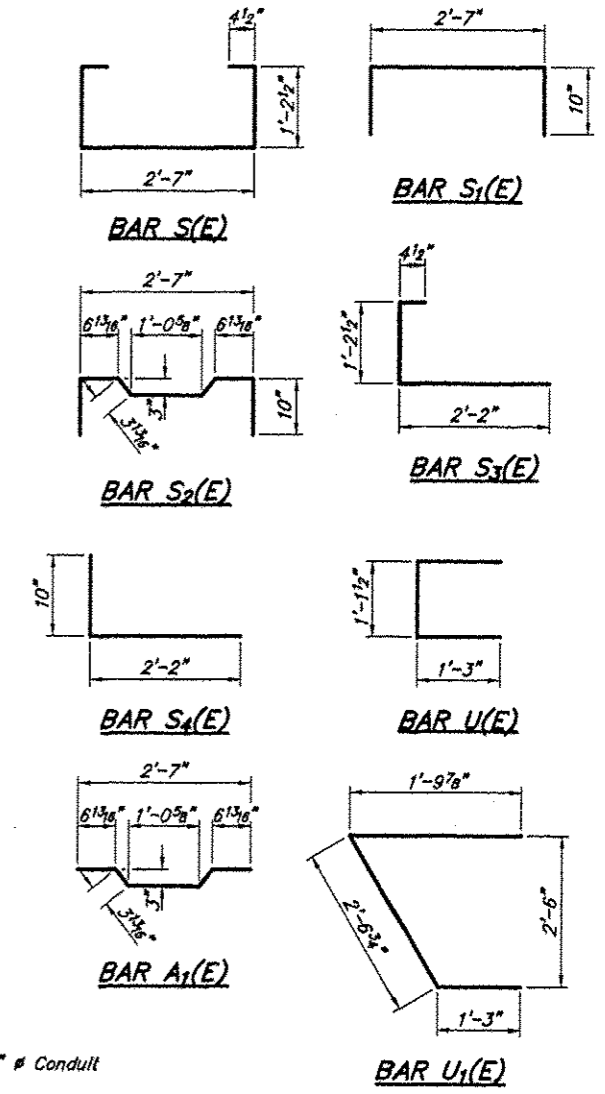
SECTION A-A



TYPICAL TRANSVERSE TIE ASSEMBLY



PLAN VIEW



LIFTING LOOP DETAIL

BILL OF MATERIAL

Precast Prestressed Conc. Deck Bms. (17" depth)	Sq. Ft.	720
---	---------	-----

17" X 36" PPC DECK BEAM DETAILS
TOWNSHIP ROUTE 164 (BUTLER ROAD)
BRIER CREEK
SECTION 10-06119-00-BR
SALINE COUNTY
STRUCTURE NO. 083-3241

Note: Connect beams in pairs with the transverse tie configuration shown.

NOTES

Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270. The nominal diameter shall be 1/2" and the nominal cross-sectional area shall be 0.153 sq. in. The 1" # rods in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets on exterior faces of bridge shall be filled with grout after transverse tie assembly is in place.

Reinforcement bars shall conform to ASTM A 706, Grade 60. (See Special Provisions).

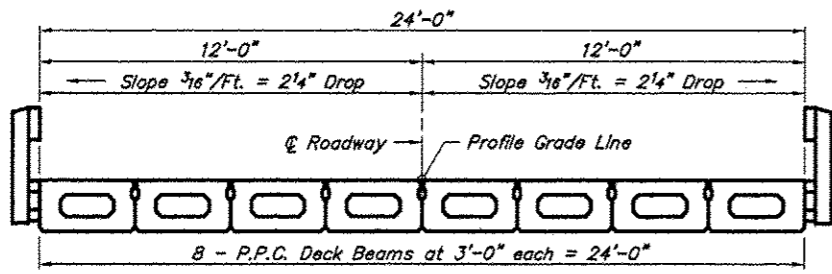
Two 1/8" fabric adjusting shims of the dimensions of the exterior bearing pad shall be provided for each bearing pad location.

A minimum 2 1/2" # lifting pin shall be used to engage the lifting loops during handling.

Corrosion inhibitor, per Article 1020.05(b)(12) and 1021.06 of the Standard Specifications, shall be used in the concrete for precast prestressed concrete deck beams.

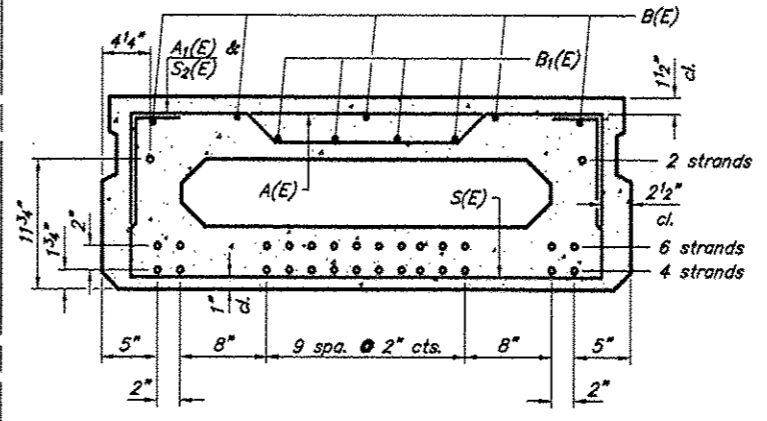
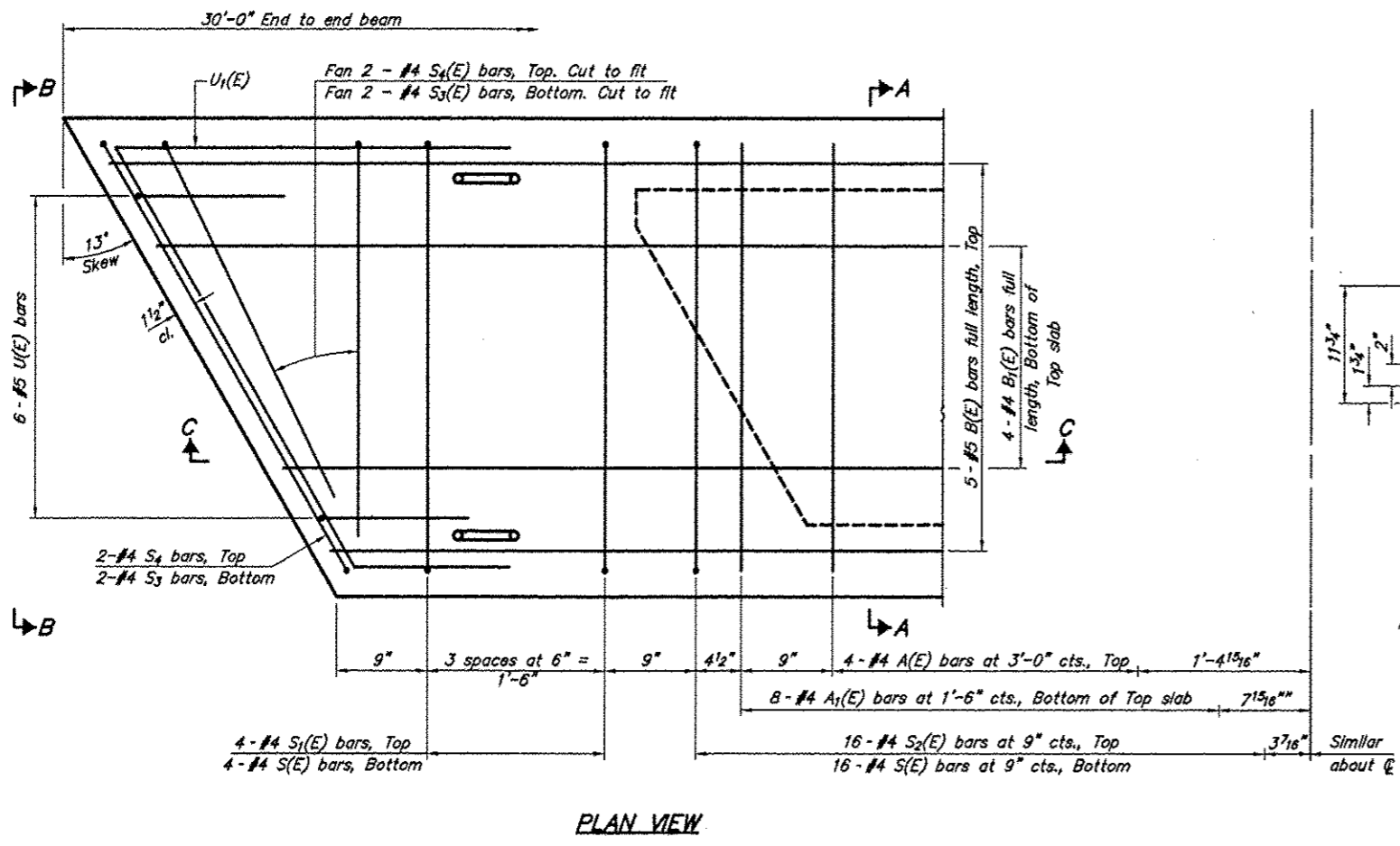
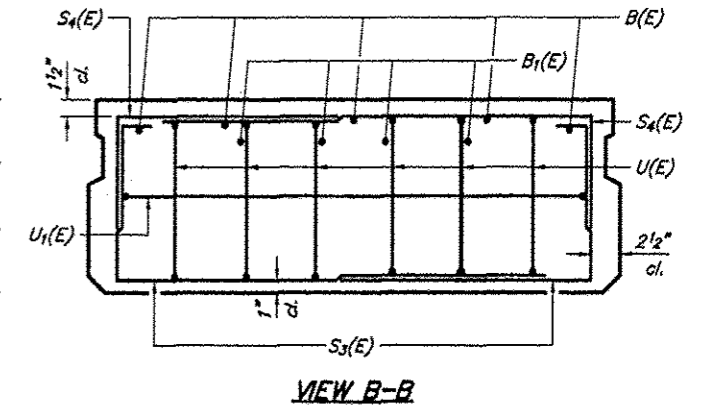
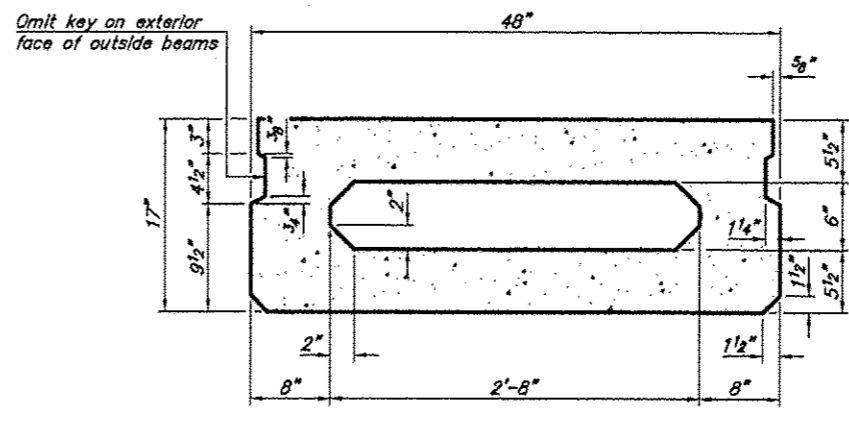
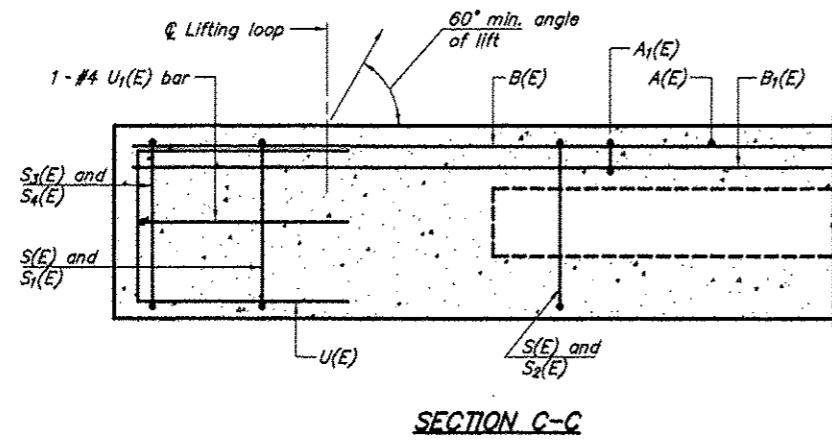
Compressive strength of prestressed concrete, f'c, shall be 6000 psi.

Compressive strength of prestressed concrete at release, f'ci, shall be 5000 psi.



CROSS SECTION

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO
TR 164	10-06119-00-BR	SALINE	13	8
PROJECT NO. BROS-165(38)			CONTRACT NO. 99489	



Note: Place the number of strands specified in each row symmetrically about the centerline of beam in the permissible strand locations shown.

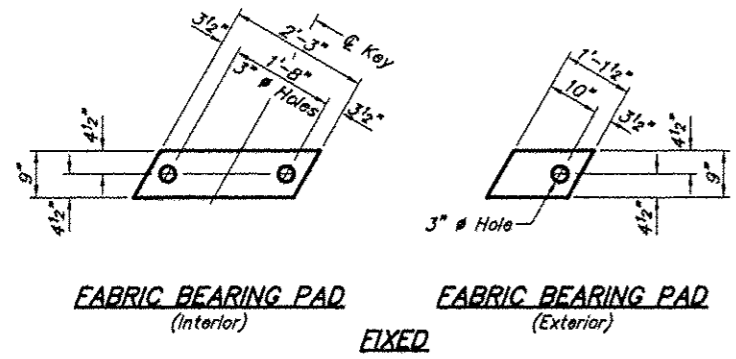
BAR LIST
ONE BEAM ONLY
(For information only)

Bar	No.	Size	Length	Shape
A(E)	8	#4	3'-7"	—
A1(E)	16	#4	3'-10"	—
B(E)	5	#5	29'-8"	—
B1(E)	4	#4	29'-8"	—
S(E)	40	#4	6'-9"	□
S1(E)	8	#4	5'-3"	□
S2(E)	32	#4	5'-6"	□
S3(E)	8	#4	4'-4"	□
S4(E)	8	#4	3'-7"	□
U(E)	12	#5	3'-8"	□
U1(E)	2	#4	6'-11"	□

Note: Spacing of S(E) and S2(E) bars may be adjusted up to 4" in the immediate area of the transverse tie diaphragms to miss the block outs for the transverse ties.

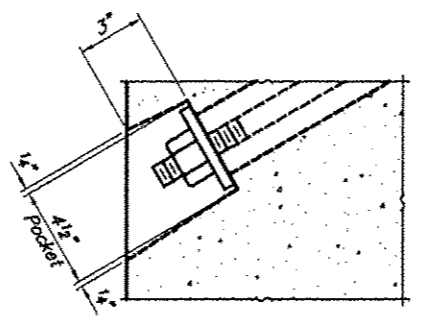
17" X 48" PPC DECK BEAM
TOWNSHIP ROUTE 164 (BUTLER ROAD)
BRIER CREEK
SECTION 10-06119-00-BR
SALINE COUNTY
STRUCTURE NO. 083-3241

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO
TR 164	10-06119-00-BR	SALINE	13	7
PROJECT NO. BROS-165(36)			CONTRACT NO. 09489	

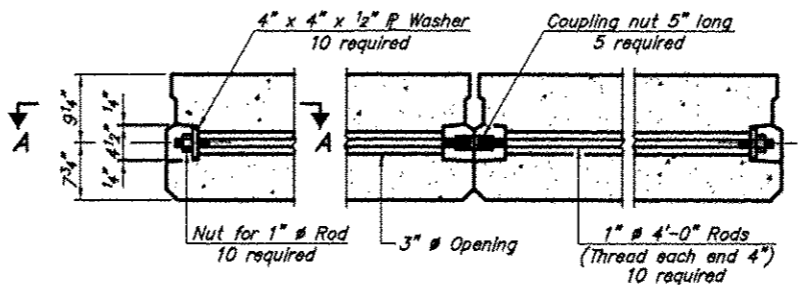


FABRIC BEARING PAD
(Interior) **FIXED**
FABRIC BEARING PAD
(Exterior)

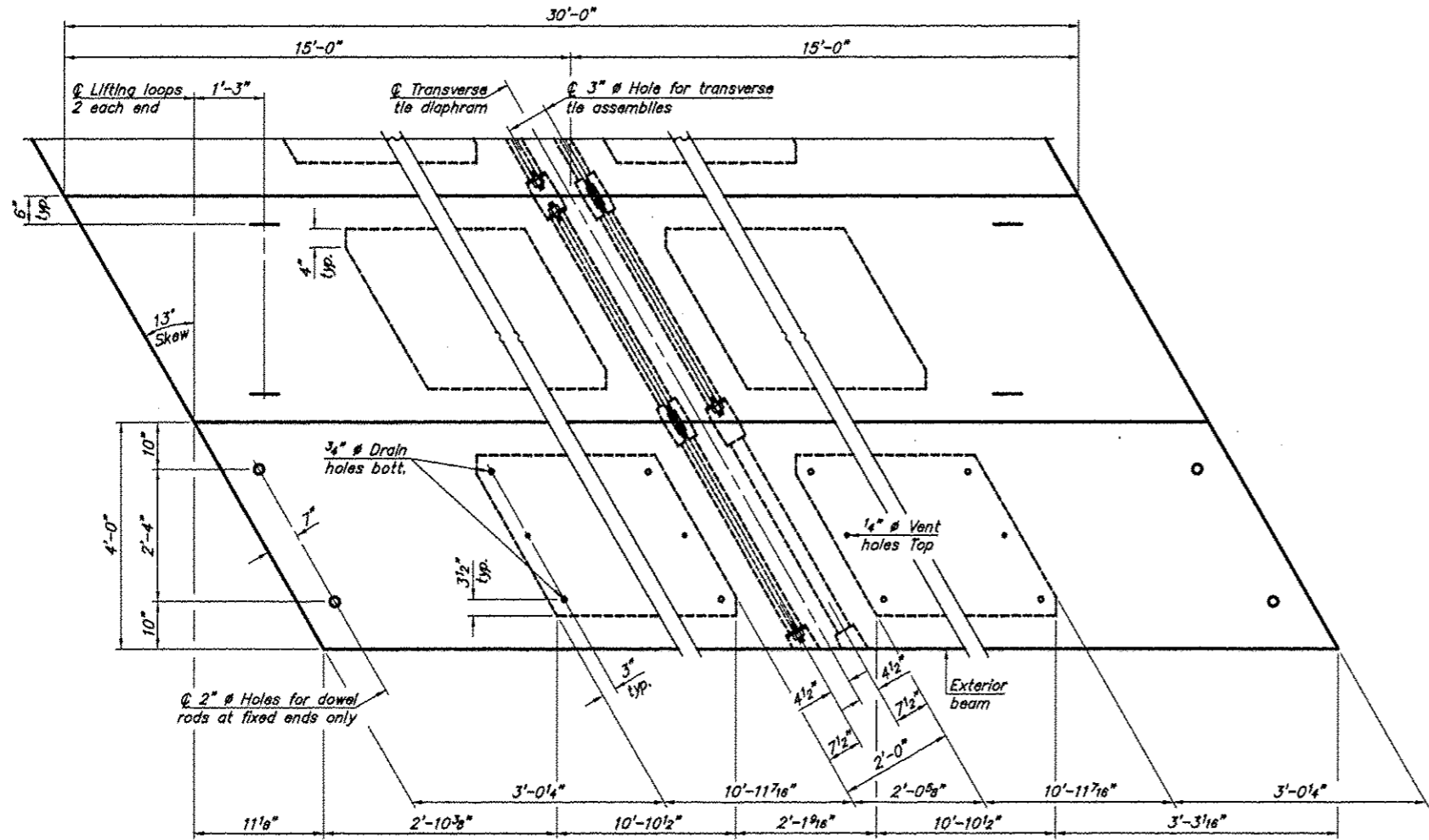
Note: Omit holes when using expansion bearings.



SECTION A-A

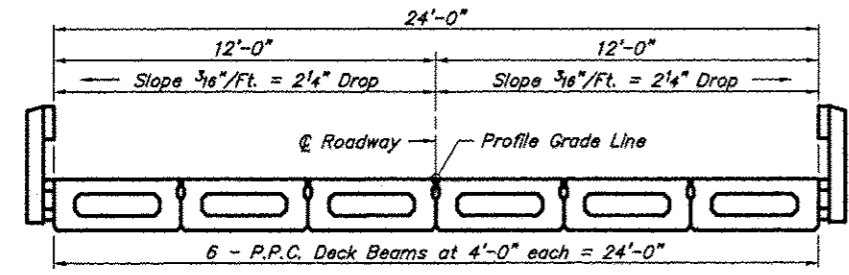


TYPICAL TRANSVERSE TIE ASSEMBLY



PLAN VIEW

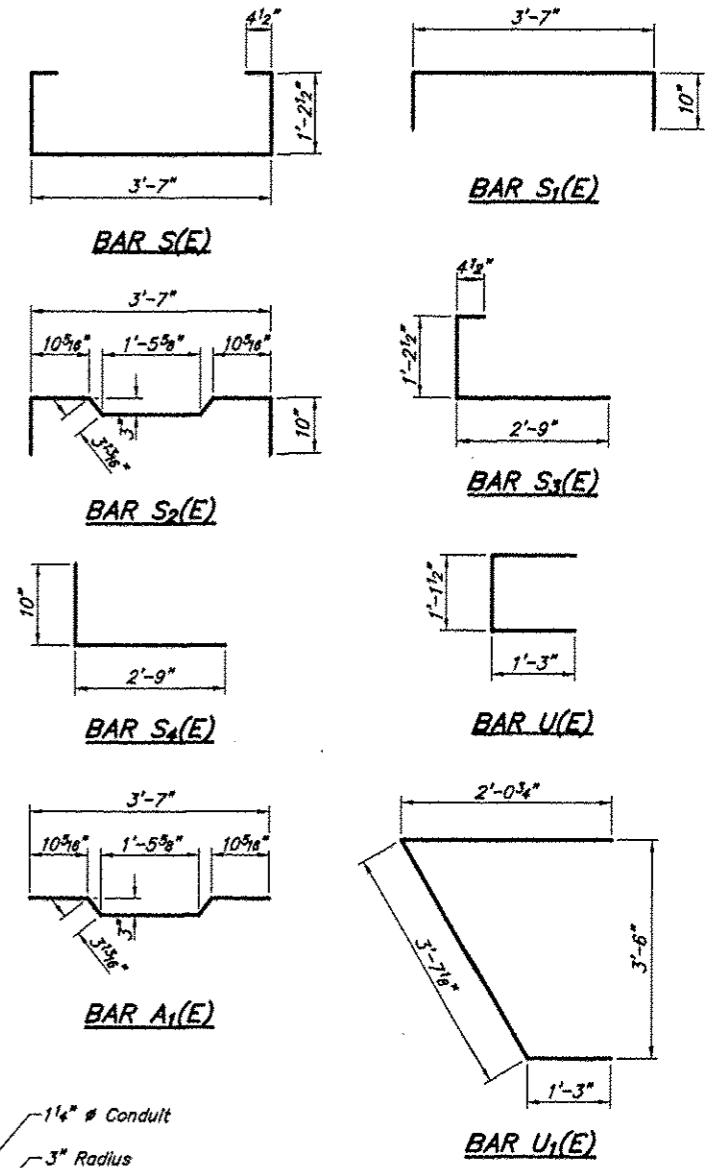
Note: Connect beams in pairs with the transverse tie configuration shown.



CROSS SECTION

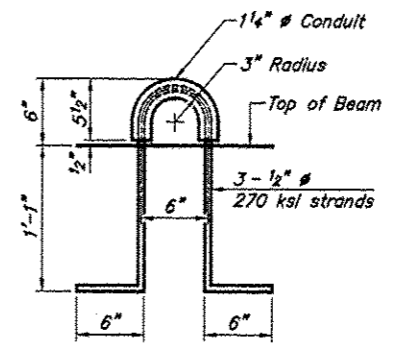
NOTES

Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270. The nominal diameter shall be 1/2" and the nominal cross-sectional area shall be 0.153 sq. in. The 1" rods in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets on exterior faces of bridge shall be filled with grout after transverse tie assembly is in place.
Reinforcement bars shall conform to ASTM A 706, Grade 60. (See Special Provisions).
Two 1/8" fabric adjusting shims of the dimensions of the exterior bearing pad shall be provided for each bearing pad location.
A minimum 2 1/2" lifting pin shall be used to engage the lifting loops during handling.
Corrosion inhibitor, per Article 1020.05(b)(12) and 1021.06 of the Standard Specifications, shall be used in the concrete for precast prestressed concrete deck beams.
Compressive strength of prestressed concrete, f_c, shall be 6000 psi.
Compressive strength of prestressed concrete at release, f_{ci}, shall be 5000 psi.



BILL OF MATERIAL

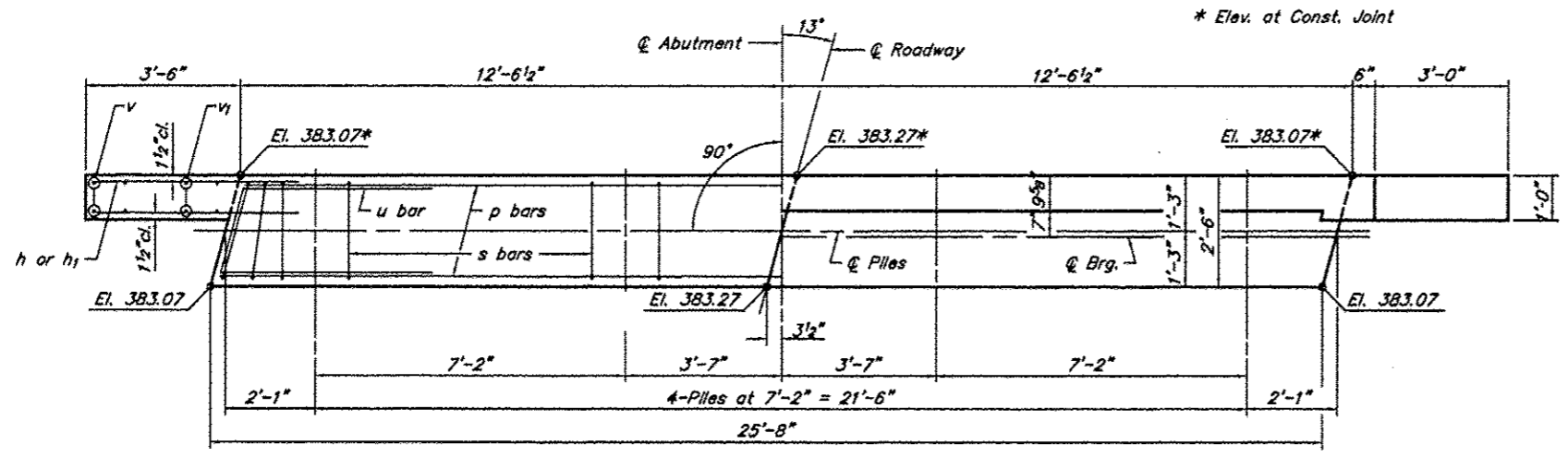
Precast Prestressed Conc. Deck Bms. (17" depth)	Sq. Ft.	720
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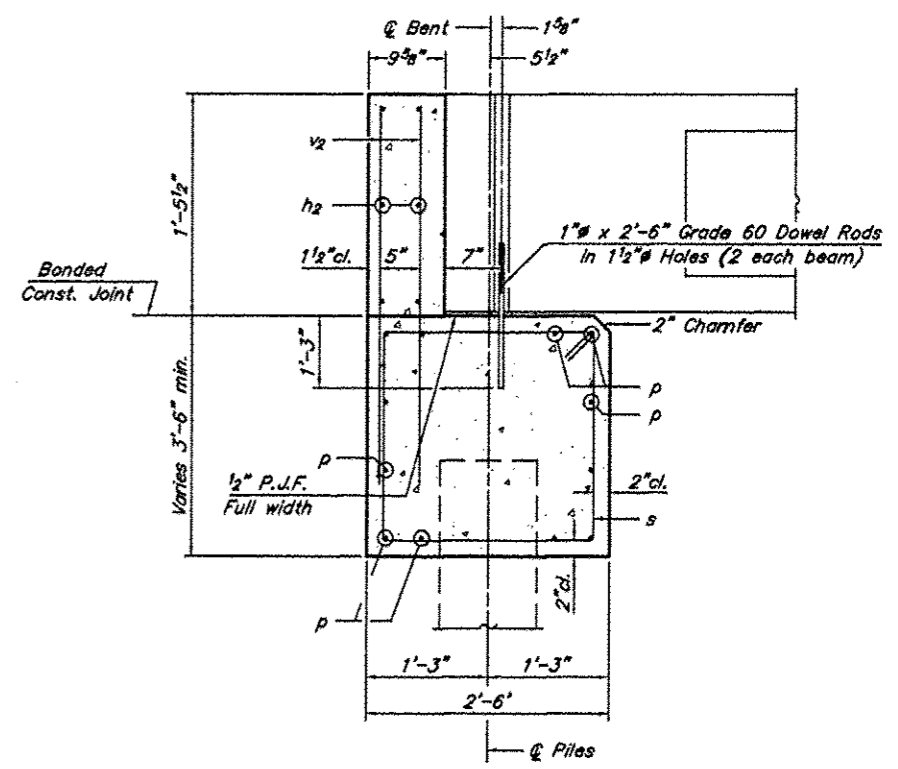
LIFTING LOOP DETAIL

17" X 48" PPC DECK BEAM DETAILS
TOWNSHIP ROUTE 164 (BUTLER ROAD)
BRIER CREEK
SECTION 10-06119-00-BR
SALINE COUNTY
STRUCTURE NO. 083-3241

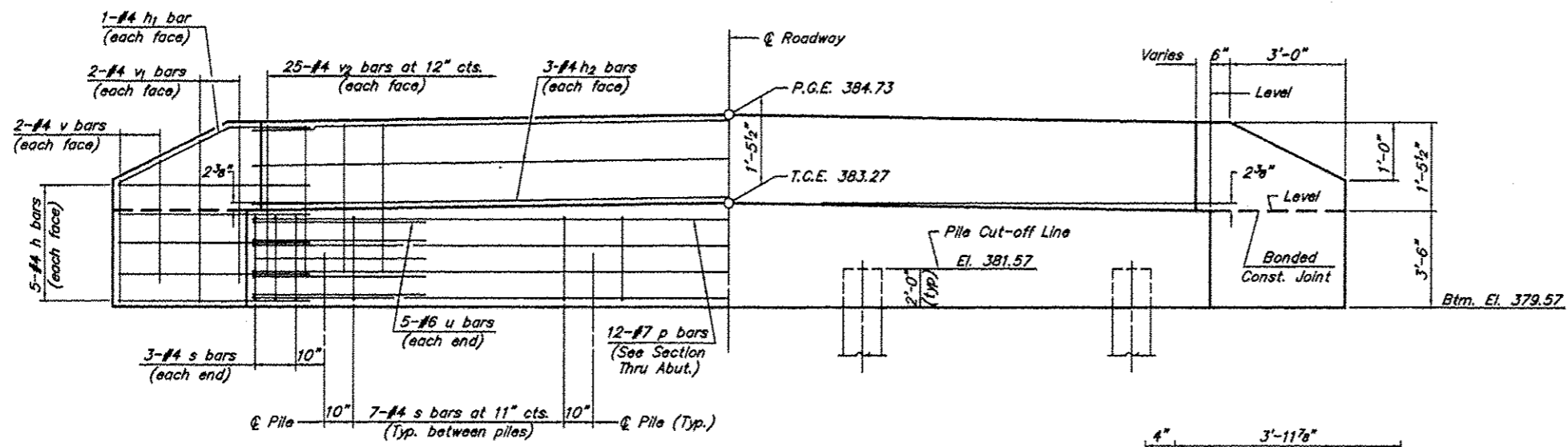
ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO
TR 164	10-06119-00-BR	SALINE	13	8
PROJECT NO. BROS-165(36)			CONTRACT NO. 99489	



PLAN



SECTION THRU ABUT.
(At Right Angles)



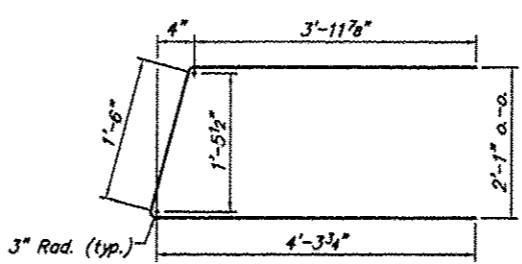
ELEVATION

NOTES

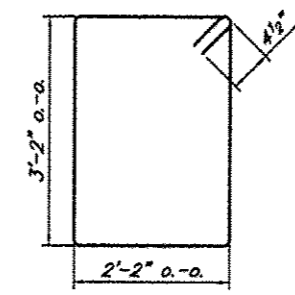
- The Backwall and the portion of the Wingwalls above the bonded construction joint shall be cast against the in-place beam.
- Reinforcement bars shall conform to A.A.S.H.T.O. M-31, M-42 or M-53, Grade 60.

DESIGN STRESSES

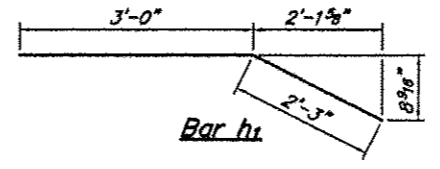
$f'_c = 3,500 \text{ psi}$
 $f_y = 60,000 \text{ psi}$



Bar u



Bar s



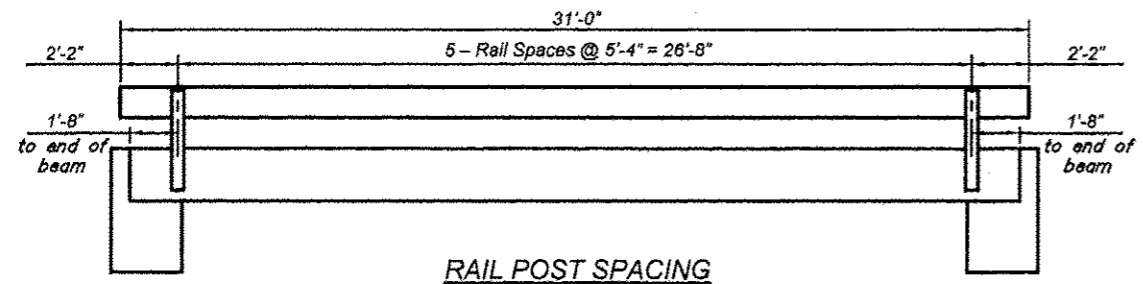
Bar h1

BILL OF MATERIAL FOR ONE ABUTMENT

Bar	No.	Size	Length	Shape
h	20	#4	5'-3"	—
h1	4	#4	5'-3"	—
h2	6	#4	25'-4"	—
p	12	#7	25'-4"	—
s	27	#4	11'-5"	□
u	10	#6	10'-7"	—
v	8	#4	3'-10"	—
v1	8	#4	4'-7"	—
v2	50	#4	3'-1"	—
Concrete Structures			10.9	Cu. Yds.
Reinforcement Bars			1320	Lbs.

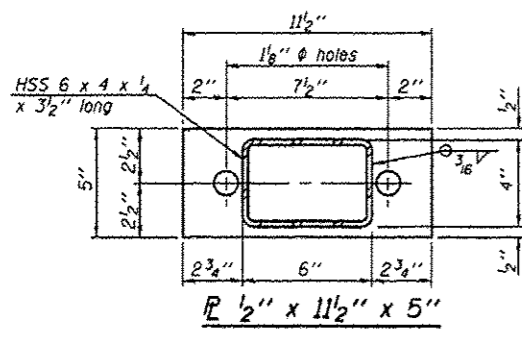
ABUTMENT
TOWNSHIP ROUTE 164 (BUTLER ROAD)
BRIER CREEK
SECTION 10-06119-00-BR
SALINE COUNTY
STRUCTURE NO. 083-3241

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 164	10-06119-00-BR	SALINE	13	9
PROJECT NO. BROS-165(36)			CONTRACT NO. 99489	

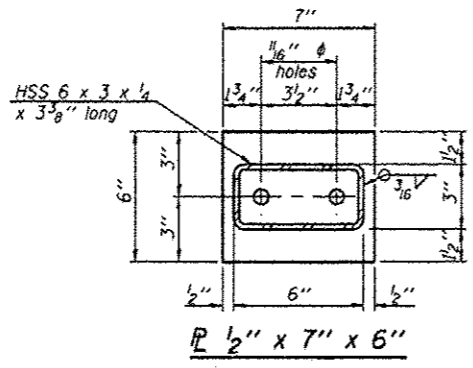


RAIL POST SPACING

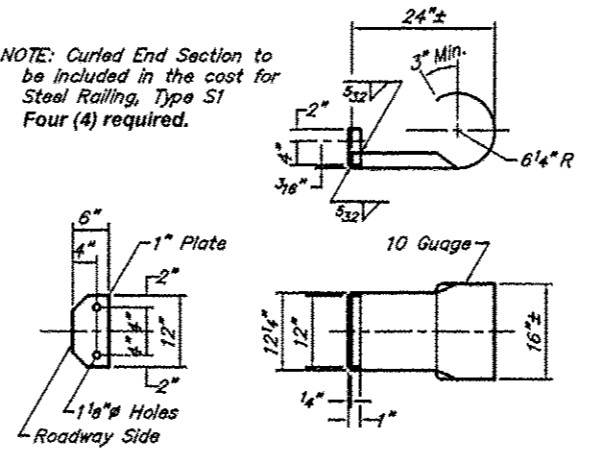
NOTE: Curled End Section to be included in the cost for Steel Railing, Type S1 Four (4) required.



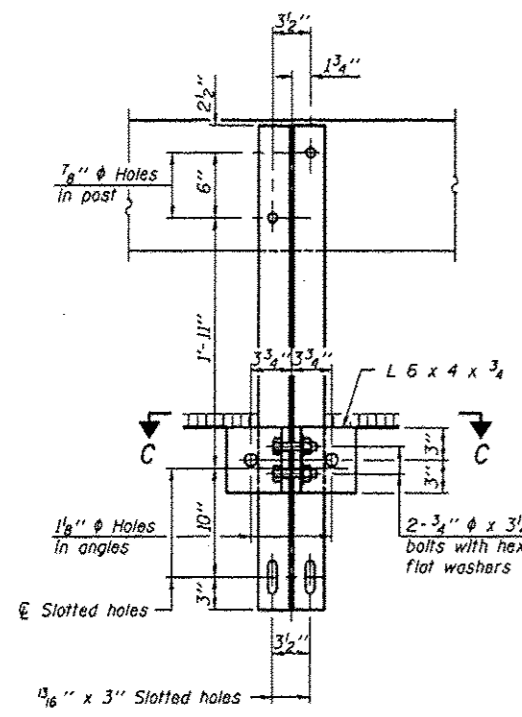
RAIL POST



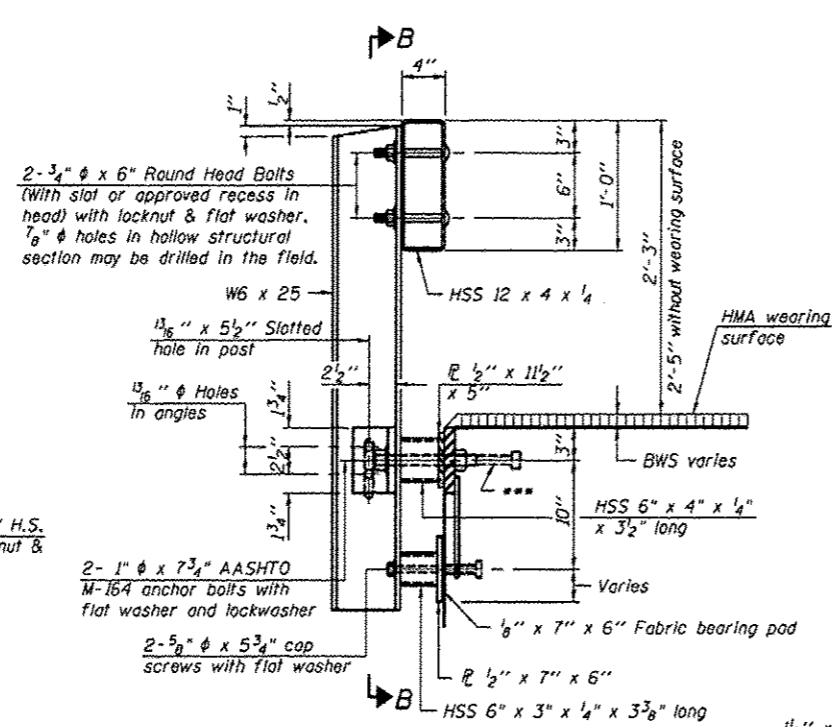
RAIL POST



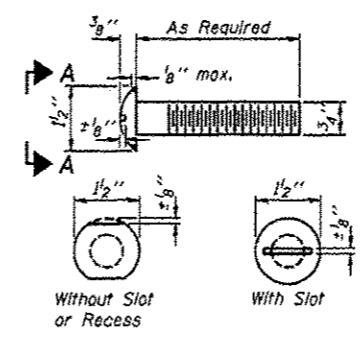
CURLLED END SECTION DETAILS



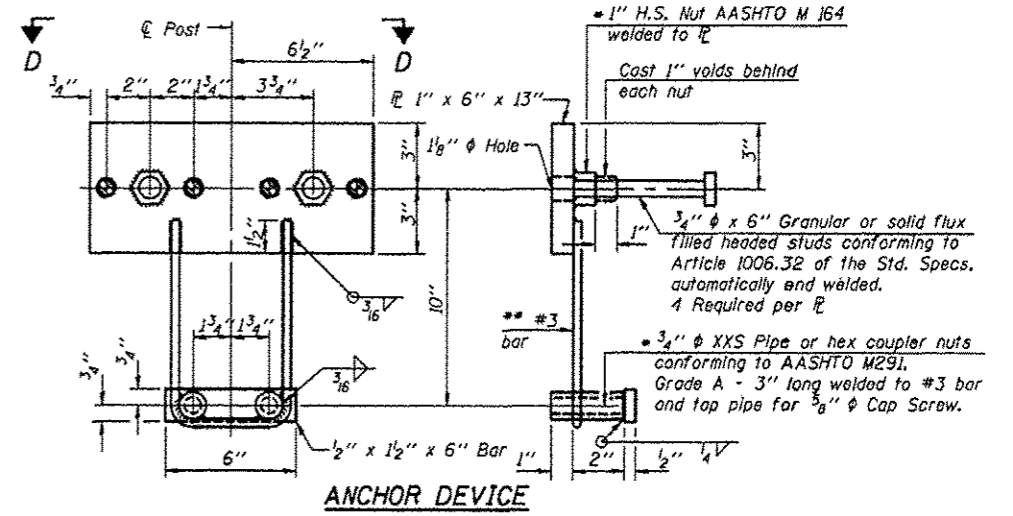
SECTION B-B



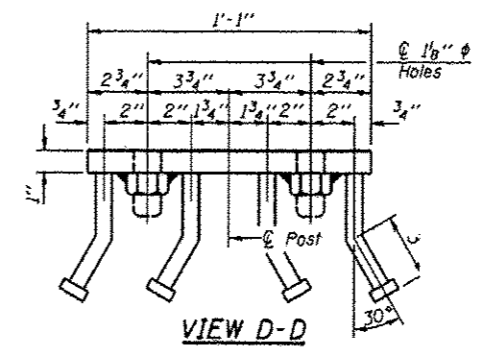
SECTION AT RAILING POST



VIEW A-A ROUND HEAD BOLT



ANCHOR DEVICE

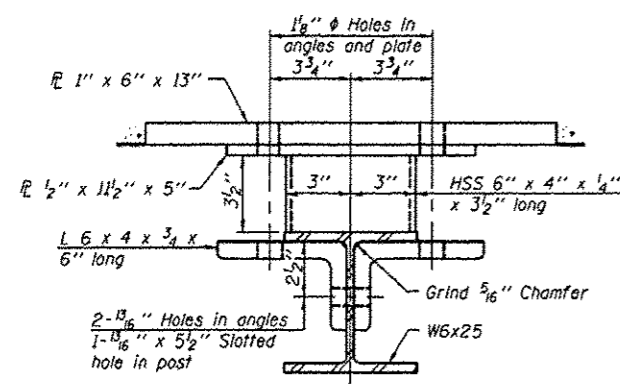


VIEW D-D

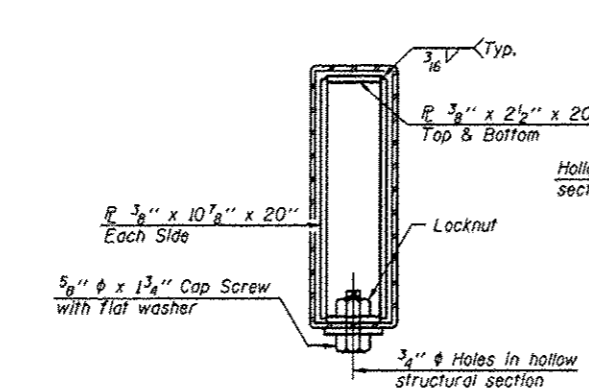
- Notes:
- All field drilled holes shall be coated with an approved zinc rich paint before erection.
 - For multi-span bridges, sufficient 1/4" x 6" x 1'-2" galvanized steel shims shall be provided to align rail between adjacent spans. Cost included with Steel Railing, Type S-1.
 - All steel rail elements shall be galvanized according to Article 509.05 of the Standard Specifications.
 - Threaded areas shall be plugged or blocked off during casting of beam.
 - Whenever the lower insert assemblies interfere with strand locations, the #3 bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed 1/2".
 - The studs of the anchor devices shall be placed below the top reinforcement bars and the outermost longitudinal reinforcement bar shall be placed directly above the studs of the rail post anchor device.
 - 10'-9" Maximum Post Spacing

BILL OF MATERIAL

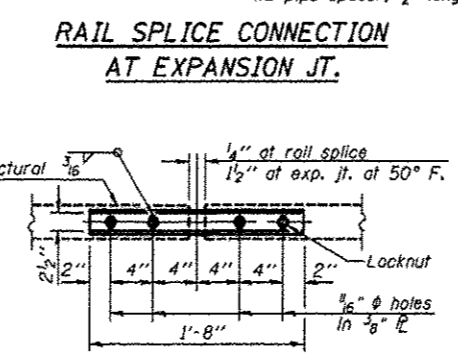
Item	Unit	Quantity
Steel Railing, Type S-1	Foot	62



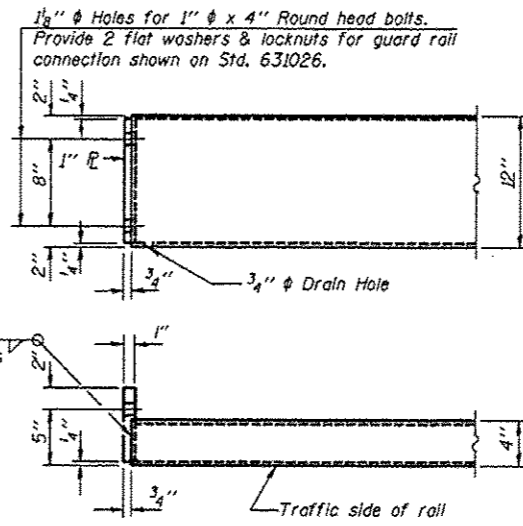
SECTION C-C



SECTIONS AT RAIL SPLICE



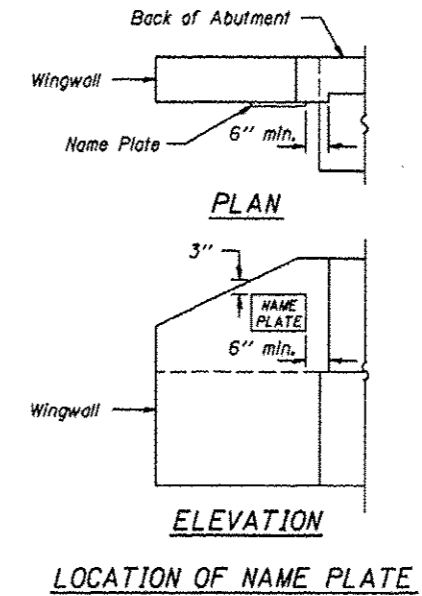
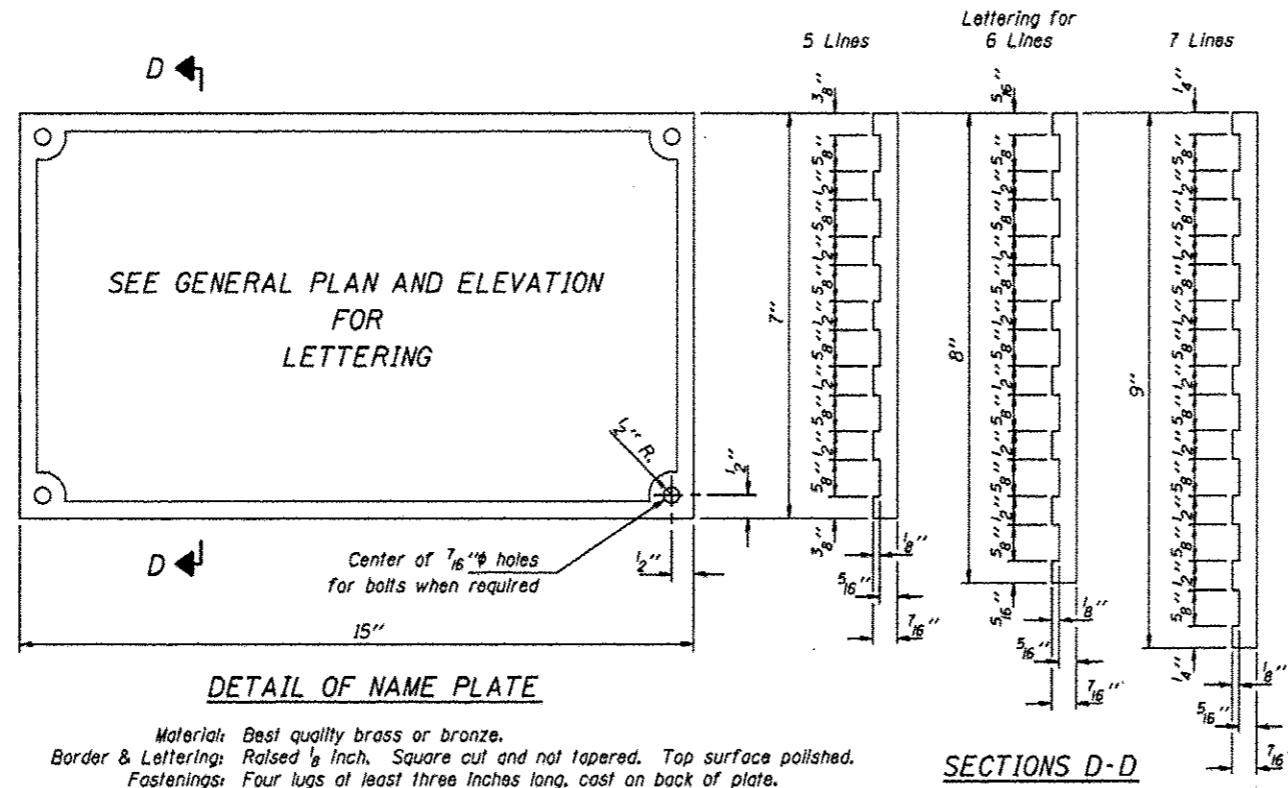
PLAN-BOTT. SPLICE P TYPICAL



END OF RAIL DETAILS

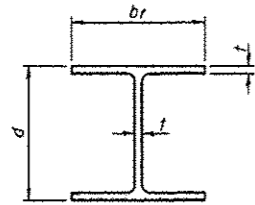
**STEEL RAILING, TYPE S-1
TOWNSHIP ROUTE 164 (BUTLER ROAD)
BRIER CREEK
SECTION 10-06119-00-BR
SALINE COUNTY
STRUCTURE NO. 083-3241**

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 164	10-06119-00-BR	SALINE	13	10
PROJECT NO. BROS-165(36)			CONTRACT NO. 99489	



NAME PLATES
TOWNSHIP ROUTE 164 (BUTLER ROAD)
BRIER CREEK
SECTION 10-06119-00-BR
SALINE COUNTY
STRUCTURE NO. 083-3241

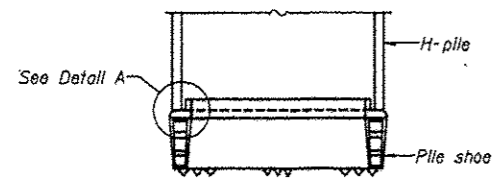
ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 164	10-06119-00-BR	SALINE	13	11
PROJECT NO. BROS-165(36)			CONTRACT NO. 99489	



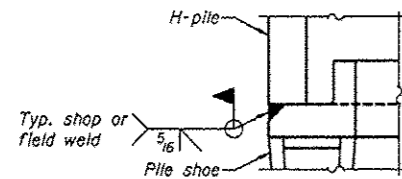
STEEL PILE TABLE

Designation	Depth d	Flange width br	Web and Flange thickness t	Encasement diameter A	Encasement Quantity/Ft. C.Y.
HP 14x117	14 1/4"	14 7/8"	1 1/8"	30"	0.173
x102	14"	14 3/4"	1 1/8"	30"	0.174
x89	13 5/8"	14 3/4"	5/8"	30"	0.175
x73	13 5/8"	14 5/8"	1/2"	30"	0.176
HP 12x84	12 1/4"	12 1/4"	1 1/8"	24"	0.110
x74	12 1/8"	12 1/4"	5/8"	24"	0.111
x63	12"	12 1/8"	1/2"	24"	0.112
x53	11 3/4"	12"	7/16"	24"	0.112
HP 10x57	10"	10 1/4"	9/16"	24"	0.112
x42	9 3/4"	10 1/8"	7/16"	24"	0.113
HP 8x36	8"	8 1/8"	7/16"	18"	0.063

Note: The steel H-piles shall be according to AASHTO M270 Grade 50.

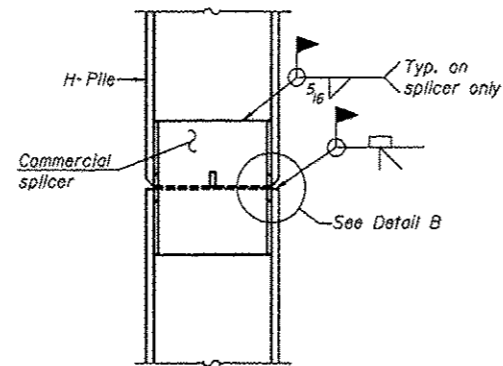


ELEVATION

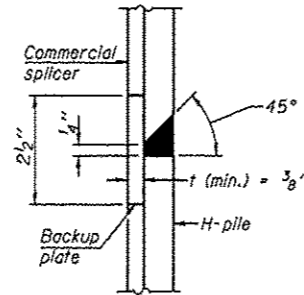


DETAIL A

H-PILE SHOE ATTACHMENT

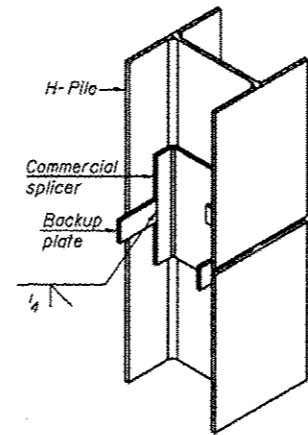


ELEVATION

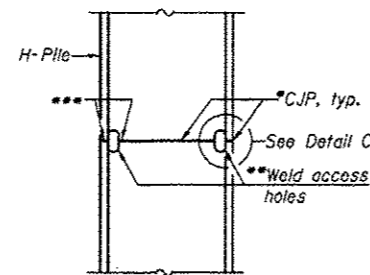


DETAIL "B"

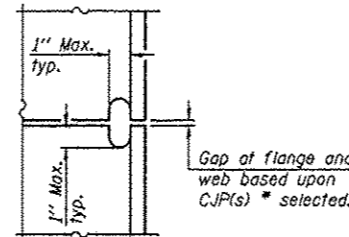
WELDED COMMERCIAL SPLICE



ISOMETRIC VIEW

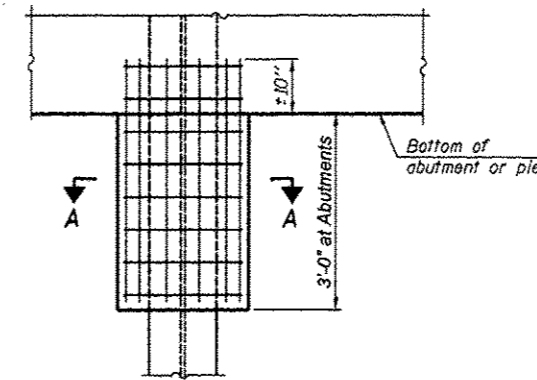


ELEVATION



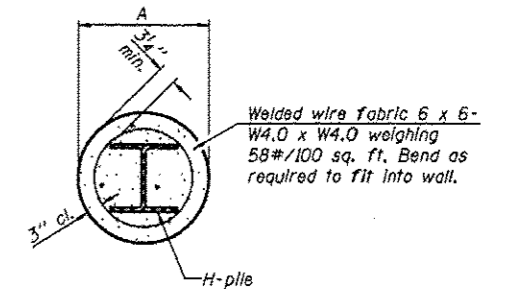
DETAIL C

COMPLETE PENETRATION WELD SPLICE



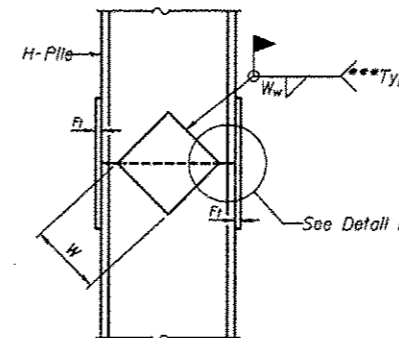
ELEVATION

PILE ENCASEMENT

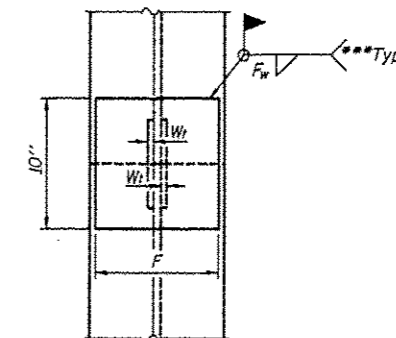


SECTION A-A

Note: Forms for encasement may be omitted when soil conditions permit.

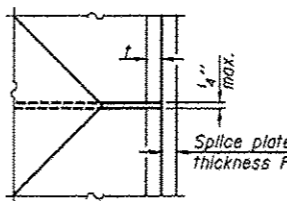


ELEVATION



END VIEW

Designation	F	F _t	F _w	W	W _t	W _w
HP 14x117	12 1/2"	1"	7/8"	7 3/4"	5 3/8"	1/2"
x102	12 1/2"	7/8"	3/4"	7 3/4"	5 3/8"	1/2"
x89	12 1/2"	3/4"	1/2"	7 3/4"	5 3/8"	1/2"
x73	12 1/2"	5/8"	1/2"	7 3/4"	5 3/8"	1/2"
HP 12x84	10"	7/8"	1/2"	6 1/2"	5 3/8"	1/2"
x74	10"	7/8"	1/2"	6 1/2"	5 3/8"	1/2"
x63	10"	5/8"	1/2"	6 1/2"	1/2"	3/8"
x53	10"	5/8"	1/2"	6 1/2"	1/2"	3/8"
HP 10x57	8"	3/4"	9/16"	5 1/4"	1/2"	3/8"
x42	8"	5/8"	9/16"	5 1/4"	1/2"	3/8"
HP 8x36	7"	5/8"	7/16"	4 1/4"	1/2"	3/8"



DETAIL D

WELDED PLATE FIELD SPLICE

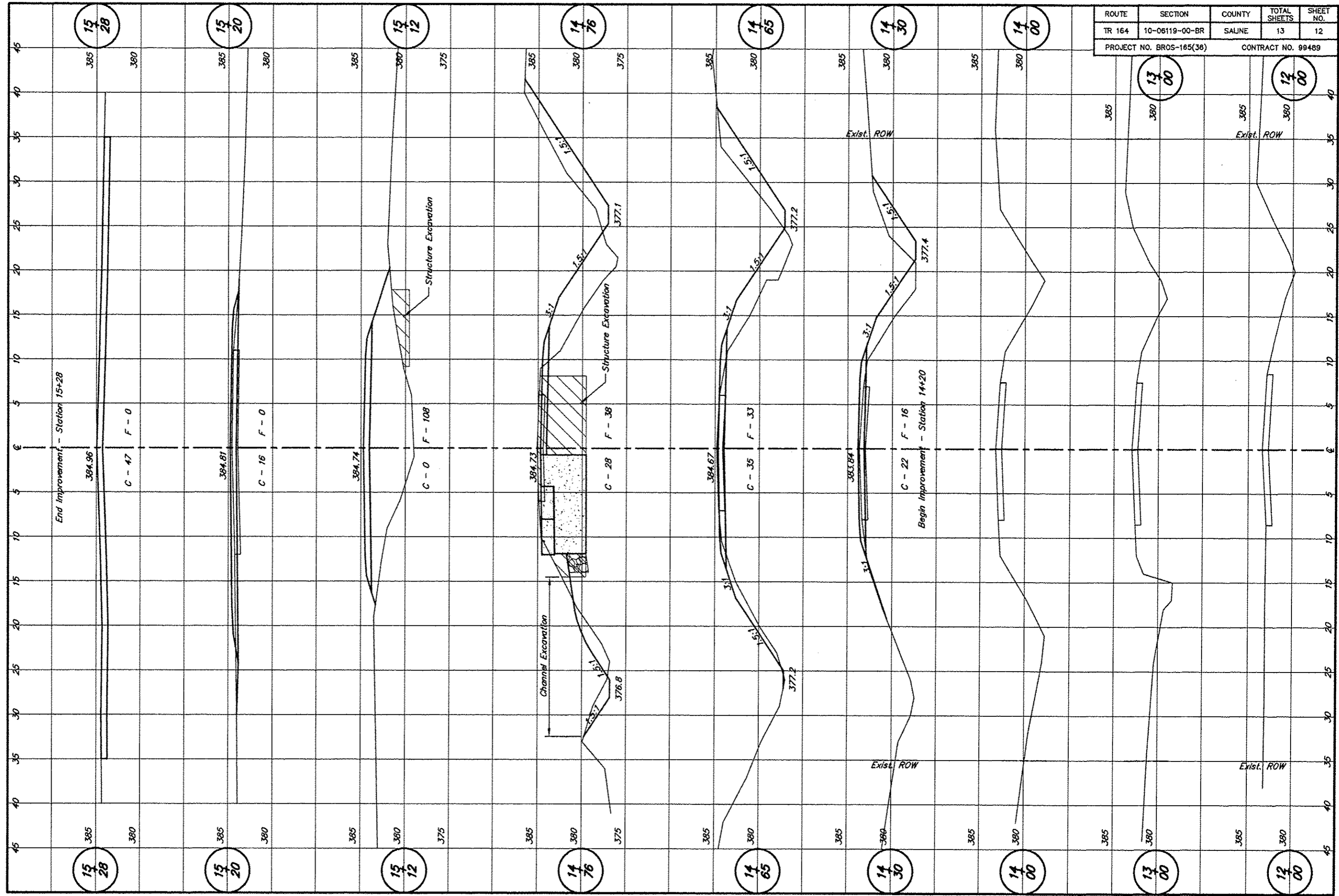
*Use joint conforming to Figure 3.4 in AWS D1.1, Structure Welding Code - Steel.

**Preparation per Fig. 5.2 in AWS D1.1, Structure Welding Code - Steel.

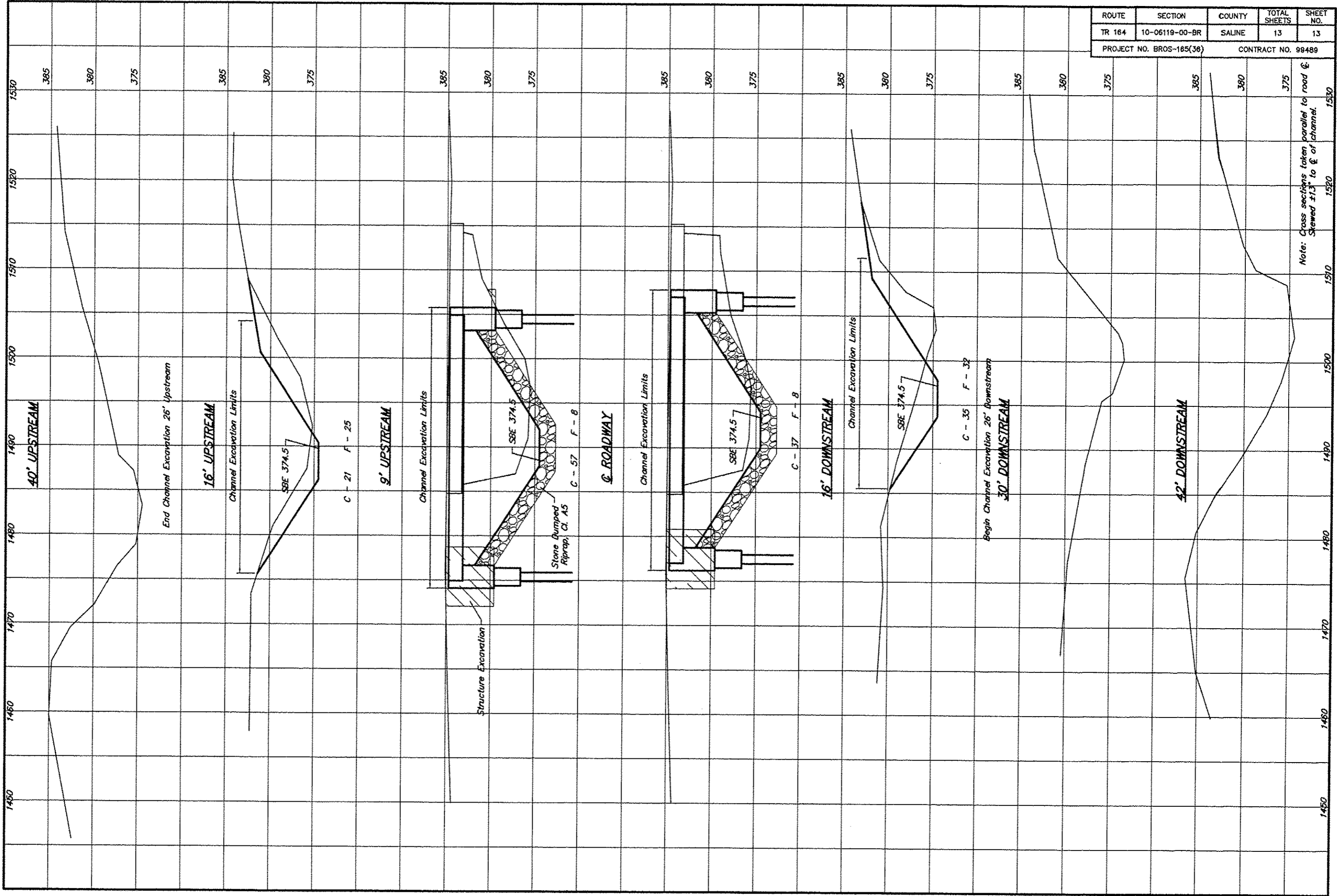
***Interrupt welds 1/4" from end of each pile.

PILING DETAILS
 TOWNSHIP ROUTE 164 (BUTLER ROAD)
 BRIER CREEK
 SECTION 10-06119-00-BR
 SALINE COUNTY
 STRUCTURE NO. 083-3241

ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 164	10-06119-00-BR	SALINE	13	12
PROJECT NO. BROS-165(36)			CONTRACT NO. 99489	



ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 164	10-06119-00-BR	SALINE	13	13
PROJECT NO. BROS-185(38)			CONTRACT NO. 99489	



Note: Cross sections taken parallel to road & Stewed ±1.3' to & of channel.