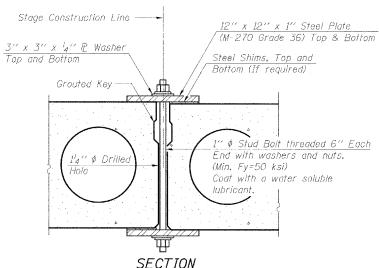
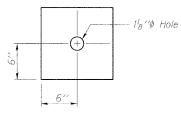
#### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





P.P.C. Dk. Bms. -- € Beam & Span 6 - 12" x 12" x 1" Steel Plates at 3'-0" cts. Top and Bott., Each Span

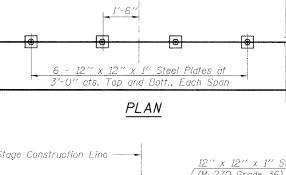


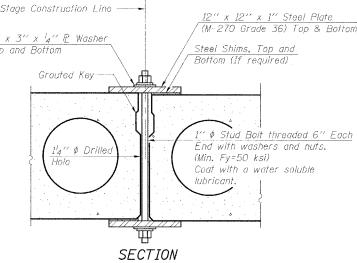


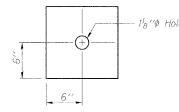
# CLAMPING PLATE

## SHEAR KEY CLAMPING DETAILS AT STAGE CONST. JT.

Cost included with "Precast Prestressed Concrete Deck Beams". See Stage Construction Details for traffic lanes.

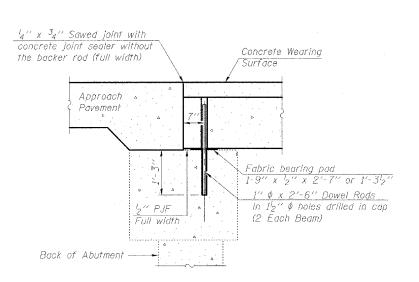






HORNER & SHIFRIN, INC. ENGINEERS

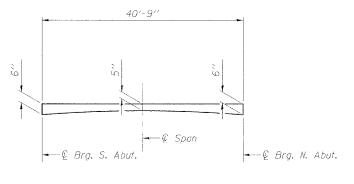
SUPERSTRUCTURE DETAILS F.A.P. ROUTE 328 - SECTION (8BR-1)B-1 WAYNE COUNTY STATION 719+63.09 STRUCTURE NO. 096-0020



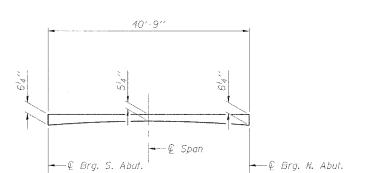
#### SECTION THRU ABUTMENT

#### Notes:

After beams have been erected, holes shall be drilled into substructure and anchor dowels placed. Dowel holes shall be filled with non-shrink grout to top of beam and allowed to cure min. 24 hrs. prior to grouting the shear keys. All horizontal dimensions are at right angles to beam ends. See sheet 8 of 13 for bearing pad details.



### CONCRETE WEARING SURFACE COURSE PROFILE (Concrete wearing surface course along edge of beams and at stage construction joint)



### CONCRETE WEARING SURFACE COURSE PROFILE

(Concrete wearing surface course along & Roadway)

DESIGNED JJD CHECKED EML DRAWN JJD CHECKED EML