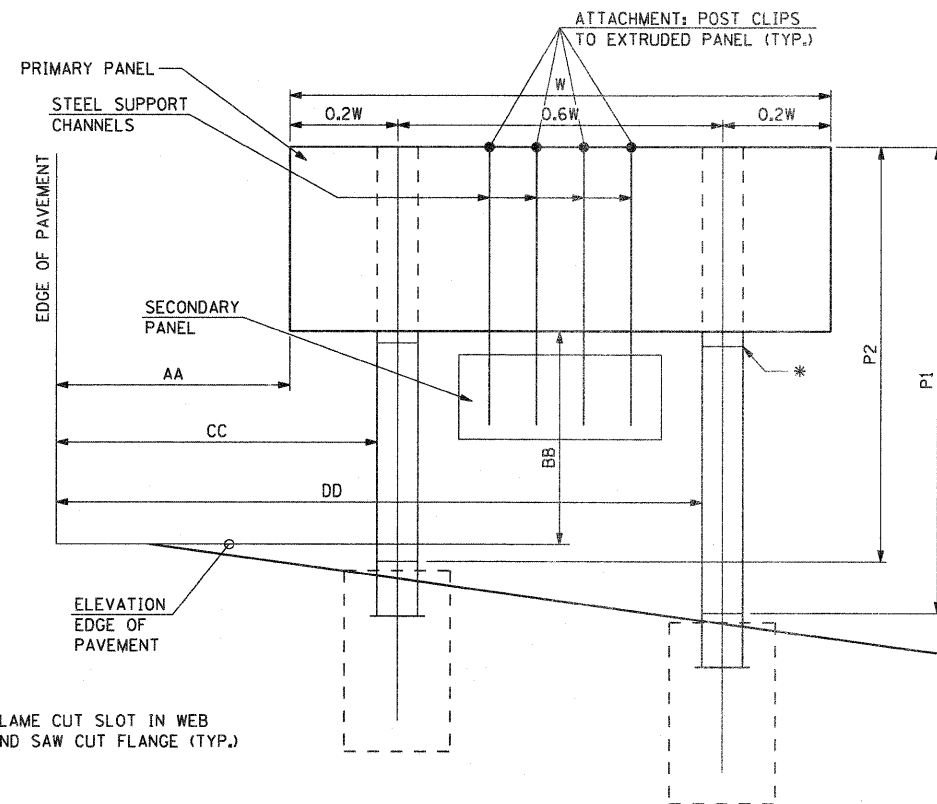
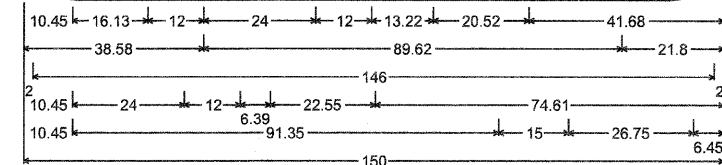
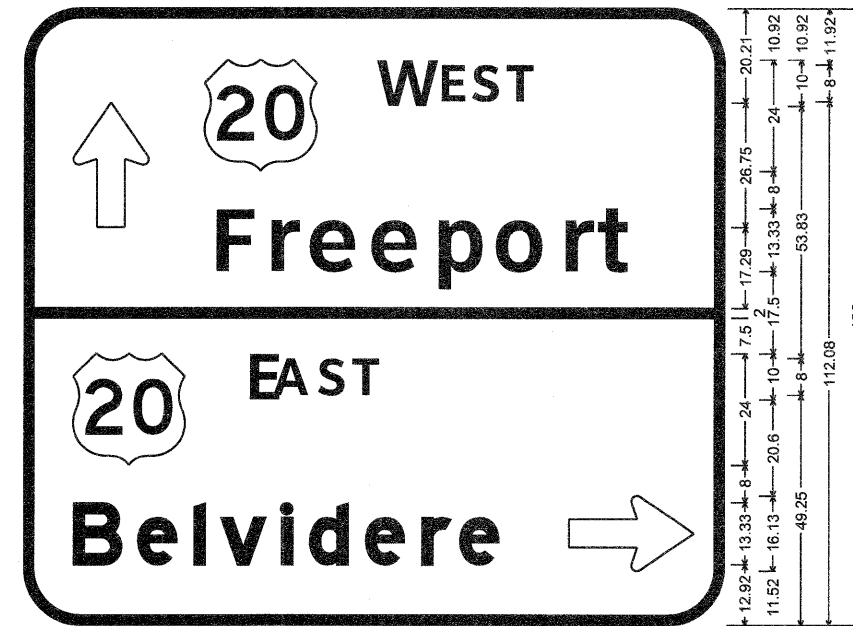
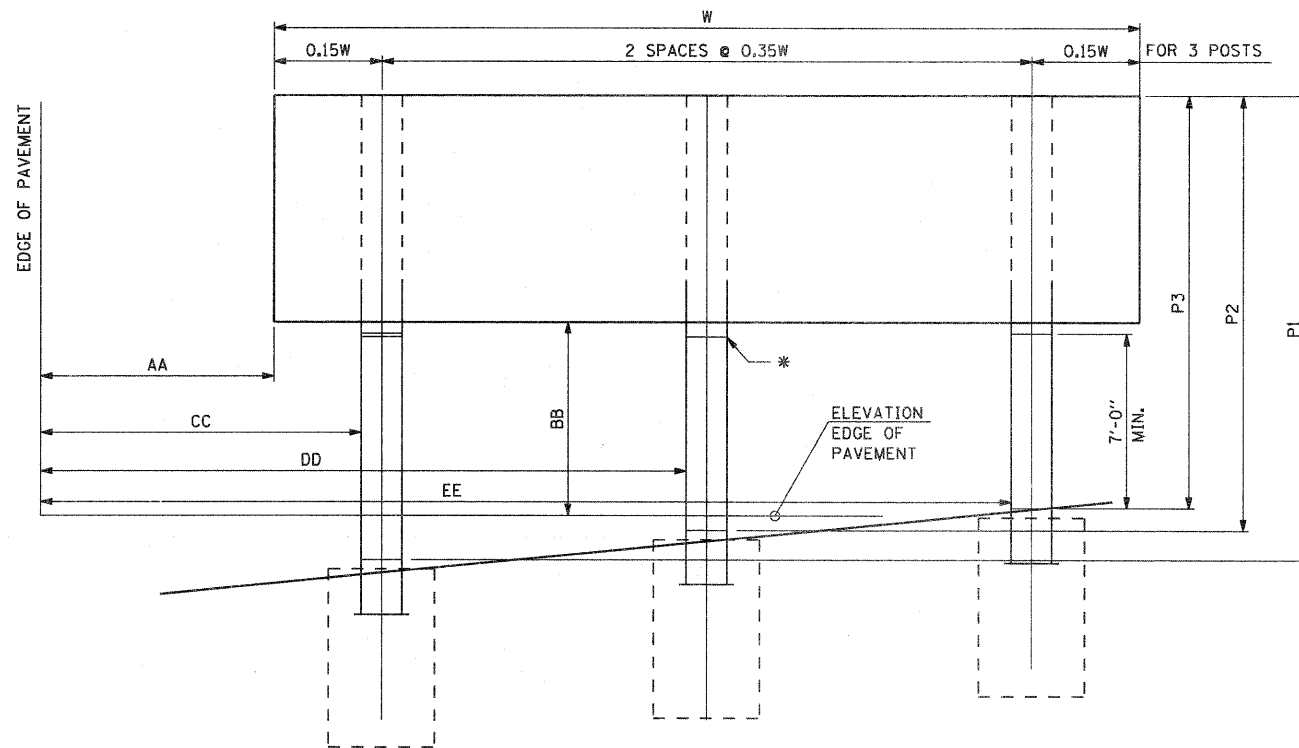


DETAIL FOR MOUNTING SECONDARY SIGN PANEL



* FLAME CUT SLOT IN WEB AND SAW CUT FLANGE (TYP.)



12.00" RADIUS, 2.00" BORDER, WHITE ON GREEN;
 STANDARD ARROW CUSTOM 26.75" X 16.13" 90°; [WEST] CLEARVIEWHWY-5-W;
 [FREEPORT] CLEARVIEWHWY-5-W 85% SPACING; [EAST] CLEARVIEWHWY-5-W;
 [BELVIDERE] E MOD 85% SPACING; STANDARD ARROW CUSTOM 26.75" X 16.13" 0°;
 TABLE OF WIDTHS AND SPACES.

10.45	16.13	12.00	24.00	12.00	W	13.22	-0.00	E	5.11	2.08	S	5.78	1.76	T	5.79	41.68										
38.58	8.13	3.65	6.11	2.88	e	9.79	3.39	e	9.80	3.84	p	9.64	3.39	o	10.32	3.65	r	6.10	2.17	t	6.56	21.80				
2.00	146.00	2.00																								
10.45	24.00	12.00	E	6.39	-0.00	A	7.50	1.72	S	5.78	1.77	T	5.78	74.61												
10.45	B	10.63	3.19	e	8.50	3.56	i	2.50	3.17	v	9.94	3.18	l	2.50	3.47	d	8.50	3.48	e	8.50	3.56	r	6.50	1.67	e	8.50

SIGN PANEL DESCRIPTION	STA.	SIGN PANEL DIMENSIONS		SIGN POSITIONING DIMENSIONS					POST SIZE	P1 (FT)	P2 (FT)	P3 (FT)	72000300 SIGN PANEL TYPE 3 (SQ FT)	72700100 STRUCTURAL STEEL SIGN SUPPORT-BREAKAWAY (POUND)	73400100 CONC FOUNDATION (CU YD)
		W (FT)	H (FT)	AA (FT)	BB (FT)	CC (FT)	DD (FT)	EE (FT)							
NORTHBOUND IL 2 US 20 WEST US 20 EAST	238+00	12.5	11	30.5	7	33	40.5		W8X18	19.82	19.74		137.5	713	1.4