If you plan to submit a bid directly to the Department of Transportation

PREQUALIFICATION

Any contractor who desires to become pre-qualified to bid on work advertised by IDOT must submit the properly completed pre-qualification forms to the Bureau of Construction no later that 4:30 p.m. prevailing time twenty-one days prior to the letting of interest. This pre-qualification requirement applies to first time contractors, contractors renewing expired ratings, contractors maintaining continuous pre-qualification or contractors requesting revised ratings. To be eligible to bid, existing pre-qualification ratings must be effective through the date of letting.

REQUESTS FOR AUTHORIZATION TO BID

Contractors downloading and/or ordering CD-ROM's and are wanting to bid on items included in a particular letting must submit the properly completed "Request for Authorization to Bid/or Not For Bid Status" (BDE 124INT) and the ORIGINAL, signed and notarized, "Affidavit of Availability" (BC 57) to the proper office no later than 4:30 p.m. prevailing time, three (3) days prior to the letting date.

WHO CAN BID ?

Bids will be accepted from only those companies that request and receive written **Authorization to Bid** from IDOT's Central Bureau of Construction.

WHAT CONSTITUTES WRITTEN AUTHORIZATION TO BID? When a prospective prime bidder submits a "Request for Authorization to Bid/or Not For Bid Status" (BDE 124INT) he/she must indicate at that time which items are being requested For Bidding purposes. Only those items requested For Bidding will be analyzed. After the request has been analyzed, the bidder will be issued a **Proposal Denial and/or Authorization Form**, approved by the Central Bureau of Construction, that indicates which items have been approved For Bidding. If **Authorization to Bid** cannot be approved, the **Proposal Denial and/or Authorization Form** will indicate the reason for denial.

ABOUT AUTHORIZATION TO BID: Firms that have not received an authorization form within a reasonable time of complete and correct original document submittal should contact the department as to status. This is critical in the week before the letting. These documents must be received three days before the letting date. Firms unsure as to authorization status should call the Prequalification Section of the Bureau of Construction at the number listed at the end of these instructions.

ADDENDA AND REVISIONS: It is the contractor's responsibility to determine which, if any, addenda or revisions pertain to any project they may be bidding. Failure to incorporate all relevant addenda or revisions may cause the bid to be declared unacceptable.

Each addendum will be placed with the contract number. Addenda and revisions will also be placed on the Addendum/Revision Checklist and each subscription service subscriber will be notified by e-mail of each addendum and revision issued.

The Internet is the Department's primary way of doing business. The subscription server e-mails are an added courtesy the Department provides. It is suggested that bidder check IDOT's website http://www.dot.il.gov/desenv/delett.html before submitting final bid information.

IDOT is not responsible for any e-mail related failures.

Addenda Questions may be directed to the Contracts Office at (217)782-7806 or D&Econtracts@dot.il.gov

Technical Questions about downloading these files may be directed to Tim Garman (217)524-1642 or garmantr@dot.il.gov.

WHAT MUST BE INCLUDED WHEN BIDS ARE SUBMITTED?: Bidders need not return the entire proposal when bids are submitted. That portion of the proposal that must be returned includes the following:

- 1. All documents from the Proposal Cover Sheet through the Proposal Bid Bond
- 2. Other special documentation and/or information that may be required
 - by the contract special provisions

All proposal documents, including Proposal Guaranty Checks or Proposal Bid Bonds, should be stapled together to prevent loss when bids are processed by IDOT personnel.

ABOUT SUBMITTING BIDS: It is recommended that bidders deliver bids in person to insure they arrive at the proper location prior to the time specified for the receipt of bids. Any bid received at the place of letting after the time specified will not be accepted.

WHO SHOULD BE CALLED IF ASSISTANCE IS NEEDED?

Questions Regarding	Call
Prequalification and/or Authorization to Bid	(217)782-3413
Preparation and submittal of bids	(217)782-7806
Mailing of plans and proposals	(217)782-7806
Electronic plans and proposals	(217)524-1642

ADDENDUMS AND REVISIONS TO THE PROPOSAL FORMS

Planholders should verify that they have received and incorporated the addendum and/or revision prior to submitting their bid. Failure by the bidder to include an addendum could result in a bid being rejected as irregular.

Proposal Submitted By



Name

Address

City

Letting June 17, 2005

NOTICE TO PROSPECTIVE BIDDERS

This proposal can be used for bidding purposes by only those companies that request and receive written AUTHORIZATION TO BID from IDOT's Central Bureau of Construction. (SEE INSTRUCTIONS ON THE INSIDE OF COVER)

Notice To Bidders, Specifications, Proposal, Contract and Contract Bond



Springfield, Illinois 62764

Contract No. 62295 DUPAGE County Section 5Y-R-4 Route FAU 3537 Project NHM-3537(4) District 1 Construction Funds

PLEASE MARK THE APPROPRIATE BOX BELOW:

A <u>Bid Bond</u> is included.

A Cashier's Check or a Certified Check is included

Prepared by

Checked by (Printed by authority of the State of Illinois)

F

BIDDERS NEED NOT RETURN THE ENTIRE PROPOSAI (See instructions inside front cover)

INSTRUCTIONS

ABOUT IDOT PROPOSALS: All proposals issued by IDOT are potential bidding proposals. Each proposal contains all Certifications and Affidavits, a Proposal Signature Sheet and a Proposal Bid Bond required for Prime Contractors to submit a bid after written **Authorization to Bid** has been issued by IDOT's Central Bureau of Construction.

WHO CAN BID?: Bids will be accepted from only those companies that request and receive written Authorization to Bid from IDOT's Central Bureau of Construction. To request authorization, a potential bidder <u>must complete and submit</u> Part B of the Request for Authorization to Bid/or Not For Bid Status form (BDE 124 INT) and submit an original Affidavit of Availability (BC 57).

WHAT CONSTITUTES WRITTEN AUTHORIZATION TO BID?: When a prospective prime bidder submits a "Request for Proposal Forms and Plans" he/she must indicate at that time which items are being requested For Bidding purposes. Only those items requested For Bidding will be analyzed. After the request has been analyzed, the bidder will be issued a **Proposal Denial and/or Authorization Form**, approved by the Central Bureau of Construction, that indicates which items have been approved For Bidding. If **Authorization to Bid** cannot be approved, the **Proposal Denial and/or Authorization Form**, they should contact the Central Bureau of Construction in advance of the letting date.

WHAT MUST BE INCLUDED WHEN BIDS ARE SUBMITTED?: Bidders need not return the entire proposal when bids are submitted. That portion of the proposal that must be returned includes the following:

- 1. All documents from the Proposal Cover Sheet through the Proposal Bid Bond
- 2. Other special documentation and/or information that may be required by the contract special provisions

All proposal documents, including Proposal Guaranty Checks or Proposal Bid Bonds, should be stapled together to prevent loss when bids are processed by IDOT personnel.

ABOUT SUBMITTING BIDS: It is recommended that bidders deliver bids in person to insure they arrive at the proper location prior to the time specified for the receipt of bids. Any bid received at the place of letting after the time specified will not be accepted.

WHO SHOULD BE CALLED IF ASSISTANCE IS NEEDED?

Questions Regarding	Call
Prequalification and/or Authorization to Bid	217/782-3413
Preparation and submittal of bids	217/782-7806
Mailing of CD-ROMS	217/782-7806



PROPOSAL

TO THE DEPARTMENT OF TRANSPORTATION

1. Proposal of ______

for the improvement identified and advertised for bids in the Invitation for Bids as:

Contract No. 62295 DUPAGE County Section 5Y-R-4 Project NHM-3537(4) Route FAU 3537 District 1 Construction Funds

2.27 miles of pavement reconstruction, traffic signal modernization and lighting along U.S. Route 20 from Rohlwing Road to Addison Road and replacement of the existing structure carrying U.S. Route 20 (Lake Street) over Westwood Creek, all located in Addison.

2. The undersigned bidder will furnish all labor, material and equipment to complete the above described project in a good and workmanlike manner as provided in the contract documents provided by the Department of Transportation. This proposal will become part of the contract and the terms and conditions contained in the contract documents shall govern performance and payments.

BD 353A (Rev. 11/2001)

- 3. ASSURANCE OF EXAMINATION AND INSPECTION/WAIVER. The undersigned further declares that he/she has carefully examined the proposal, plans, specifications, form of contract and contract bond, and special provisions, and that he/she has inspected in detail the site of the proposed work, and that he/she has familiarized themselves with all of the local conditions affecting the contract and the detailed requirements of construction, and understands that in making this proposal he/she waives all right to plead any misunderstanding regarding the same.
- 4. EXECUTION OF CONTRACT AND CONTRACT BOND. The undersigned further agrees to execute a contract for this work and present the same to the department within fifteen (15) days after the contract has been mailed to him/her. The undersigned further agrees that he/she and his/her surety will execute and present within fifteen (15) days after the contract has been mailed to him/her contract bond satisfactory to and in the form prescribed by the Department of Transportation, in the penal sum of the full amount of the contract, guaranteeing the faithful performance of the work in accordance with the terms of the contract.
- 5. **PROPOSAL GUARANTY.** Accompanying this proposal is either a bid bond on the department form, executed by a corporate surety company satisfactory to the department, or a proposal guaranty check consisting of a bank cashier's check or a properly certified check for not less than 5 per cent of the amount bid or for the amount specified in the following schedule:

			Proposal				Proposal
	Amount of	of Bid	<u>Guaranty</u>	<u>An</u>	nount c	of Bid	<u>Guaranty</u>
Up to		\$5,000	\$150	\$2.000.000	to	\$3,000,000	\$100.000
\$5,000	to	\$10,000		\$3,000,000	to	\$5,000,000	, ,
\$10,000	to	\$50,000	\$1,000	\$5,000,000	to	\$7,500,000	\$250,000
\$50,000	to	\$100,000	\$3,000	\$7,500,000	to	\$10,000,000	\$400,000
\$100,000	to	\$150,000	\$5,000	\$10,000,000	to	\$15,000,000	\$500,000
\$150,000	to	\$250,000	\$7,500	\$15,000,000	to	\$20,000,000	\$600,000
\$250,000	to	\$500,000	\$12,500	\$20,000,000	to	\$25,000,000	\$700,000
\$500,000	to	\$1,000,000	\$25,000	\$25,000,000	to	\$30,000,000	\$800,000
\$1,000,000	to	\$1,500,000	\$50,000	\$30,000,000	to	\$35,000,000	\$900,000
\$1,500,000	to	\$2,000,000	\$75,000	over		\$35,000,000	\$1,000,000

Bank cashier's checks or properly certified checks accompanying proposals shall be made payable to the Treasurer, State of Illinois, when the state is awarding authority; the county treasurer, when a county is the awarding authority; or the city, village, or town treasurer, when a city, village, or town is the awarding authority.

If a combination bid is submitted, the proposal guaranties which accompany the individual proposals making up the combination will be considered as also covering the combination bid.

The amount of the proposal guaranty check is ______\$(). If this proposal is accepted and the undersigned shall fail to execute a contract bond as required herein, it is hereby agreed that the amount of the proposal guaranty shall become the property of the State of Illinois, and shall be considered as payment of damages due to delay and other causes suffered by the State because of the failure to execute said contract and contract bond; otherwise, the bid bond shall become void or the proposal guaranty check shall be returned to the undersigned.

Attach Cashier's Check or Certified Check Here

In the event that one proposal guaranty check is intended to cover two or more proposals, the amount must be equal to the sum of the proposal guaranties which would be required for each individual proposal. If the guaranty check is placed in another proposal, state below where it may be found.

Mark the proposal cover sheet as to the type of proposal guaranty submitted.

BD 354 (Rev. 11/2001)

6. COMBINATION BIDS. The undersigned further agrees that if awarded the contract for the sections contained in the following combination, he/she will perform the work in accordance with the requirements of each individual proposal comprising the combination bid specified in the schedule below, and that the combination bid shall be prorated against each section in proportion to the bid submitted for the same. If an error is found to exist in the gross sum bid for one or more of the individual sections included in a combination, the combination bid shall be corrected as provided in the specifications.

When a combination bid is submitted, the schedule below must be completed in each proposal comprising the combination.

If alternate bids are submitted for one or more of the sections comprising the combination, a combination bid must be submitted for each alternate.

Schedule of Combination Bids

Combination		Combination	Combination Bid					
No.	Sections Included in Combination	Dollars	Cents					

- 7. SCHEDULE OF PRICES. The undersigned bidder submits herewith, in accordance with the rules and instructions, a schedule of prices for the items of work for which bids are sought. The unit prices bid are in U.S. dollars and cents, and all extensions and summations have been made. The bidder understands that the quantities appearing in the bid schedule are approximate and are provided for the purpose of obtaining a gross sum for the comparison of bids. If there is an error in the extension of the unit prices, the unit prices shall govern. Payment to the contractor awarded the contract will be made only for actual quantities of work performed and accepted or materials furnished according to the contract. The scheduled quantities of work to be done and materials to be furnished may be increased, decreased or omitted as provided elsewhere in the contract.
- 8. **CERTIFICATE OF AUTHORITY.** The undersigned bidder, if a business organized under the laws of another State, assures the Department that it will furnish a copy of its certificate of authority to do business in the State of Illinois with the return of the executed contract and bond. Failure to furnish the certificate within the time provided for execution of an awarded contract may be cause for cancellation of the award and forfeiture of the proposal guaranty to the State.

C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number - 5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
K0039000	PEREN PL SEDG/MEAD TY	UNIT	1.000				
K1004469	PERENNIAL PLANTS P-TY	UNIT	2.000				
K1005465	SELECT MOWING STAKES	EACH	2.000				
XX000596	FESTOON OUTLET	EACH	70.000				
XX001490	GATE VALVES 8	EACH	4.000				
XX001621	BRICK PAVER REMOVAL	SQ FT	27,032.000				
XX002856	RE-OPTIMIZE TR SIG SY	L SUM	1.000				
XX002982	GATE VALVES 6	EACH	10.000				
XX003032	GATE VALVES, 12	EACH	10.000				
XX003487	CURB BOX	EACH	7.000				
XX005829	SED CONT DR ST INL F	EACH	392.000				
XX006036	CASING PIPE 24	FOOT	140.000				
XX197300	SLOTTED DRAIN	FOOT	60.000				
XZ161800		EACH	5.000				
X0301828	ENGINEERED BARRIER	SQ YD	616.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
	r ay item bescription	Measure	Quantity	^	Unit Price	-	Total Frice
X0322033	STORM SEW WM REQ 12	FOOT	7,443.800				
X0322034	STORM SEW WM REQ 15	FOOT	1,425.400				
X0322035	STORM SEW WM REQ 18	FOOT	550.900				
X0322089	STORM SEW WM REQ 36	FOOT	395.000				
X0322090	STORM SEW WM REQ 42	FOOT	334.000				
X0322092	STORM SEW WM REQ 48	FOOT	94.000				
X0322125	STORM SEW WM REQ 24	FOOT	431.500				
X0322127	STORM SEW WM REQ 30	FOOT	338.000				
X0322256	TEMP INFO SIGNING	SQ FT	51.000		•		***************************************
X0322642	STORM SEW WM REQ 54	FOOT	732.100				
X0322923	SEGMENT CONC BLK WALL	SQ FT	2,087.000				
X0322925	ELCBL C TRACER 14 1C	FOOT	11,771.000				
X0323350	FUR & SET BRICK PAVER	SQ FT	49,742.000				
X0323353	GATE VALVES 10	EACH	1.000				
X0323426	SED CONT DR ST INL CL	EACH	784.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number - 5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
X0323467	TS POST 10 ORN SPL	EACH	2.000				
X0323468	TS POST 16 ORN SPL	EACH	14.000				
X0323471	S C MAA&P 36 ORN SPL	EACH	4.000				
X0323476	UD 4#4 #6G XLPUSE 2P	FOOT	19,503.000				
X0323478	LUM SV HM 50 ORN/AA	EACH	140.000				
X0323479	PEDESTAL BASE	EACH	70.000				
X0323574		CAL MO	10.000				
	PREFORM DETECT LOOP	FOOT	5,502.000				
	SED CONT SILT FENCE	FOOT	25,043.000				
	SED CONT SILT FN MAIN	FOOT	25,043.000				
	TS POST 14 ORN SPL	EACH	23,043.000				
X0324387		EACH	21.000				
	LT P ORN AL 40MH 12MA	EACH	70.000				
X0325034		EACH	4.000				
X0325035	PT NEW COM MA&P <40FT	EACH	13.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
		measure	Quantity	~	Onicifice		Total Trice
X0325036	PT NEW COM MA&P >40FT	EACH	7.000				
X0325037	PAINT NEW SIGNAL POST	EACH	19.000				
X0712400	TEMP PAVEMENT	SQ YD	6,276.000				
X3550500	BIT BC SUPER 8	SQ YD	9,938.000				
X3550600	BIT BC SUPER 9	SQ YD	1,448.000				
X3550705	BIT BC SUPER 10 1/4	SQ YD	1,462.000				
X4021000	TEMP ACCESS- PRIV ENT	EACH	3.000				
X4022000	TEMP ACCESS- COM ENT	EACH	100.000				
X4023000	TEMP ACCESS- ROAD	EACH	37.000				
X4066426	BC SC SUPER "D" N70	TON	1,317.000				
X4067100	P LB MM SU IL4.75 N50	TON	556.000				
X4403300	CONC MEDIAN REMOV	SQ FT	18,881.000				
X6700410	ENGR FLD OFF A SPL	CAL MO	16.000				
X7015000	CHANGEABLE MESSAGE SN	CAL MO	18.000				
X8040310	ELECT SERV DISCONNECT	EACH	4.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -1 - -District -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
X8050010	SERV INSTALL GRND MT	EACH	5.000				
X8250090	COMB POLE LTG CONTROL	EACH	4.000				
X8440102	RELOC EX LUMINAIRE	EACH	2.000				
X8710020	FOCC62.5/125 MM12SM12	FOOT	11,771.000				
X8730027	ELCBL C GROUND 6 1C	FOOT	6,631.000				
X8730250	ELCBL C 20 3C TW SH	FOOT	2,866.000				
X8770124	S C MAA&P 24 ORN SPL	EACH	1.000				
X8770128	S C MAA&P 28 ORN SPL	EACH	2.000				
X8770130	S C MAA&P 30 ORN SPL	EACH	2.000				
X8770132	S C MAA&P 32 ORN SPL	EACH	1.000				
X8770138	S C MAA&P 38 ORN SPL	EACH	4.000				
X8770144	S C MAA&P 44 ORN SPL	EACH	1.000				
X8770146	S C MAA&P 46 ORN SPL	EACH	1.000				
X8770148	S C MAA&P 48 ORN SPL	EACH	1.000				
X8770150	S C MAA&P 50 ORN SPL	EACH	2.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	v	Unit Price	_	Total Price
	Pay item Description	ineasure	Quantity	X	Unit Frice	=	Total Frice
X8770155	S C MAA&P 55 ORN SPL	EACH	1.000				
X8800020	SH LED 1F 3S MAM	EACH	17.000				
X8800035	SH LED 1F 3S BM	EACH	2.000				
X8800040	SH LED 1F 5S BM	EACH	6.000				
X8800045	SH LED 1F 5S MAM	EACH	23.000				
X8800070	SH LED 2F 5S BM	EACH	3.000				
X8805280	SH LED 2F 1-3 1-5 BM	EACH	11.000				
X8810610	PED SH LED 1F BM	EACH	11.000				
X8810620	PED SH LED 2F BM	EACH	14.000				
X8810630	PED SH LED 3F BM	EACH	1.000				
Z0001050	AGG SUBGRADE 12	SQ YD	111,680.000				
Z0002600	BAR SPLICERS	EACH	240.000				
Z0013798	CONSTRUCTION LAYOUT	L SUM	1.000				
Z0015000	CURB STOPS 1	EACH	4.000				
Z0015200	CURB STOPS 1 1/2	EACH	2.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
Z0015300		EACH	1.000				
Z0030240	IMP ATTN TEMP NRD TL2	EACH	4.000				
Z0030340	IMP ATTN REL NRD TL2	EACH	4.000				
Z0041900	POLY ENCASEMENT	FOOT	8,097.000				
Z0076600	TRAINEES	HOUR	2,500.000		0.800		2,000.000
20100110	TREE REMOV 6-15	UNIT	330.000				
20100210	TREE REMOV OVER 15	UNIT	345.000				
20101100	TREE TRUNK PROTECTION	EACH	14.000				
20200100	EARTH EXCAVATION	CU YD	28,028.000				
20201200	REM & DISP UNS MATL	CU YD	2,231.000				
20700420	POROUS GRAN EMB SUBGR	CU YD	643.000				
20800150	TRENCH BACKFILL	CU YD	20,987.000				
21101615	TOPSOIL F & P 4	SQ YD	31,574.000				
21101685	TOPSOIL F & P 24	SQ YD	2,378.000				
25000210	SEEDING CL 2A	ACRE	7.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
25000400	NITROGEN FERT NUTR	POUND	632.000				
25000500	PHOSPHORUS FERT NUTR	POUND	632.000				
25000600	POTASSIUM FERT NUTR	POUND	632.000				
25100105	MULCH METHOD 1	ACRE	5.500				
25100630	EROSION CONTR BLANKET	SQ YD	33,952.000				
28000250	TEMP EROS CONTR SEED	POUND	3,760.000				
28000300	TEMP DITCH CHECKS	EACH	20.000				
28100107	STONE RIPRAP CL A4	SQ YD	404.000				
28200200	FILTER FABRIC	SQ YD	404.000				
31101200	SUB GRAN MAT B 4	SQ YD	13,649.000				
40600200	BIT MATLS PR CT	TON	0.900				
40600300	AGG PR CT	TON	5.000				
40600980	BIT SURF REM BUTT JT	SQ YD	120.000				
40600985	PCC SURF REM BUTT JT	SQ YD	323.000				
42000416	PCC PVT 93/4 JOINTD	SQ YD	100,596.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
42300200	PCC DRIVEWAY PAVT 6	SQ YD	120.000				
42300400	PCC DRIVEWAY PAVT 8	SQ YD	7,916.000				
42400200	PC CONC SIDEWALK 5	SQ FT	111,886.000				
44000006	BIT SURF REM 1 1/2	SQ YD	2,354.000				
44000100	PAVEMENT REM	SQ YD	102,001.000				
44000200	DRIVE PAVEMENT REM	SQ YD	9,385.000				
44000500	COMB CURB GUTTER REM	FOOT	29,721.000				
44000600	SIDEWALK REM	SQ FT	64,270.000				
44002805	ISLAND REMOVAL	SQ FT	755.000				
44200280	PAVT PATCH T4	SQ YD	1,060.000				
50100200	REM EXIST STRUCT	L SUM	1.000				
50105200	REM EXIST CULVERTS	EACH	4.000				
50300225	CONC STRUCT	CU YD	9.000				
50800105	REINFORCEMENT BARS	POUND	111,590.000				
50800205	REINF BARS, EPOXY CTD	POUND	400.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
		measure			Ontrince	_	Total Trice
50900810	PEDESTRIAN RAIL SPL	FOOT	145.000				
51204315	CONCRETE ENCASEMENT	CU YD	5.000				
51205200	TEMP SHT PILING	SQ FT	1,658.000				
51500100	NAME PLATES	EACH	1.000				
54003000	CONC BOX CUL	CU YD	433.600				
54010402	PCBC 4X2	FOOT	458.000				
54214509	PRC FL END S EQ RS 24	EACH	1.000				
54215400	CIP RC END SEC	EACH	2.000				
54247130	GRATING-C FL END S 24	EACH	1.000				
550A0050	STORM SEW CL A 1 12	FOOT	1,600.000				
550A0070	STORM SEW CL A 1 15	FOOT	72.000				
550A0090	STORM SEW CL A 1 18	FOOT	74.000				
550A0120	STORM SEW CL A 1 24	FOOT	310.000				
550A0340	STORM SEW CL A 2 12	FOOT	2,218.000				
550A0360	STORM SEW CL A 2 15	FOOT	985.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
550A0380	STORM SEW CL A 2 18	FOOT	1,132.000				
550A0410	STORM SEW CL A 2 24	FOOT	937.000				
550A0420	STORM SEW CL A 2 27	FOOT	281.000				
550A0450	STORM SEW CL A 2 36	FOOT	476.000				
550A0470	STORM SEW CL A 2 42	FOOT	988.000				
550A0490	STORM SEW CL A 2 54	FOOT	666.000				
550A0680	STORM SEW CL A 3 18	FOOT	424.000				
550A0780	STORM SEW CL A 3 48	FOOT	196.000				
550A0790	STORM SEW CL A 3 54	FOOT	264.000				
550A2350	SS RG CL A 1 21	FOOT	395.000				
	SS RG CL A 1 30	FOOT	197.000				
	SS RG CL A 1 36	FOOT	318.000				
	SS RG CL A 2 36	FOOT	327.000				
	SS RG CL A 2 42	FOOT	228.000				
	SS RG CL A 2 48	FOOT	446.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
55100300	STORM SEWER REM 8	FOOT	72.000				
55100400	STORM SEWER REM 10	FOOT	437.000				
55100500	STORM SEWER REM 12	FOOT	2,591.000				
55100700	STORM SEWER REM 15	FOOT	6,250.000				
55100900	STORM SEWER REM 18	FOOT	875.000				
55101200	STORM SEWER REM 24	FOOT	280.000				
55101300	STORM SEWER REM 27	FOOT	510.000				
56100600	WATER MAIN 6	FOOT	1,478.000				
56100700	WATER MAIN 8	FOOT	873.000				
56100800	WATER MAIN 10	FOOT	946.000				
56100900	WATER MAIN 12	FOOT	5,632.000				
56106300	ADJ WATER MAIN 6	FOOT	200.000				
56106500	ADJ WATER MAIN 10	FOOT	200.000				
56106600	ADJ WATER MAIN 12	FOOT	200.000				
56200300		FOOT	229.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number - 5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
56200500	WATER SERV LINE 1 1/2	FOOT	209.000				
56200700	WATER SERV LINE 2	FOOT	70.000				
56300200	ADJ SAN SEWER OVER 8	FOOT	100.000				
56300300	ADJ WATER SERV LINES	FOOT	1,000.000				
56400100	FIRE HYDNTS TO BE MVD	EACH	21.000				
56400500	FIRE HYDNTS TO BE REM	EACH	13.000				
56400820	FIRE HYD W/AUX V & VB	EACH	16.000				
60100085	GEO FAB-FRENCH DRAIN	SQ YD	25,390.000				
60107600	PIPE UNDERDRAINS 4	FOOT	2,539.000				
60200805	CB TA 4 DIA T8G	EACH	22.000				
60201110	CB TA 4 DIA T11V F&G	EACH	2.000				
60201340	CB TA 4 DIA T24F&G	EACH	315.000				
60206805	CATCH BASINS TB SPL	EACH	1.000				
60207605	CB TC T8G	EACH	20.000				
60208240	CB TC T24F&G	EACH	23.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
60218300		EACH	5.000				
60218400	MAN TA 4 DIA T1F CL	EACH	18.000				***************************************
60221000	MAN TA 5 DIA T1F OL	EACH	1.000				
60221100	MAN TA 5 DIA T1F CL	EACH	52.000				
60223800	MAN TA 6 DIA T1F CL	EACH	35.000				
60226600	MAN DT 5 DIA T1F CL	EACH	1.000				
60226730	MAN DT 6 DIA T1F CL	EACH	1.000				
60237470	INLETS TA T24F&G	EACH	2.000				
60248900	VV TA 5 DIA T1F CL	EACH	19.000				
60249400	VALVE BOXES 6	EACH	6.000				
60249700	VALVE BOXES 12	EACH	1.000				
60251200	CB ADJ NEW T8G	EACH	2.000				
60251520	CB ADJ NEW T11V F&G	EACH	2.000				
60251740	CB ADJ NEW T24F&G	EACH	2.000				
60255500	MAN ADJUST	EACH	67.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
60255800		EACH	15.000				
60260100	INLETS ADJUST	EACH	10.000				
60265700	VV ADJUST	EACH	52.000				
60266500	VV REMOVED	EACH	17.000				
60266910	VALVE BOX REMOVED	EACH	5.000				
60300105	FR & GRATES ADJUST	EACH	35.000				
60300305	FR & LIDS ADJUST	EACH	10.000				
60500040	REMOV MANHOLES	EACH	74.000				
60500050	REMOV CATCH BAS	EACH	89.000				
60500060	REMOV INLETS	EACH	10.000				
60603800	COMB CC&G TB6.12	FOOT	3,628.000				
60605000	COMB CC&G TB6.24	FOOT	28,669.000				
60605400	COMB CC&G TB6.24 SPL	FOOT	3,513.000				
60618300	CONC MEDIAN SURF 4	SQ FT	1,353.000				
60619600	CONC MED TSB6.12	SQ FT	1,616.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
	r ay item Description	Measure	Quantity	^	Unit Price	—	Total Trice
60620000	CONC MED TSB6.24	SQ FT	15,082.000				
60624600	CORRUGATED MED	SQ FT	4,002.000				
63200310	GUARDRAIL REMOV	FOOT	1,110.000				
66900200	NON SPL WASTE DISPOSL	CU YD	981.000				
66900450	SPL WASTE PLNS/REPORT	L SUM	1.000				
66900530	SOIL DISPOSAL ANALY	EACH	5.000				
66901000	BACKFILL PLUGS	CU YD	100.000				
67000600	ENGR FIELD LAB	CAL MO	16.000				
67100100	MOBILIZATION	L SUM	1.000				
70101800	TRAF CONT & PROT SPL	L SUM	1.000				
70103815	TR CONT SURVEILLANCE	CAL DA	255.000				
70300210	TEMP PVT MK LTR & SYM	SQ FT	300.000				
70300220	TEMP PVT MK LINE 4	FOOT	40,370.000				
70300240	TEMP PVT MK LINE 6	FOOT	2,120.000				
70300280	TEMP PVT MK LINE 24	FOOT	186.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
70300510	PAVT MARK TAPE T3 L&S	SQ FT	1,201.000				
70300520	PAVT MARK TAPE T3 4	FOOT	83,250.000				
70300540	PAVT MARK TAPE T3 6	FOOT	7,765.000				
70300570	PAVT MARK TAPE T3 24	FOOT	810.000				
70400100	TEMP CONC BARRIER	FOOT	715.000				
70400200	REL TEMP CONC BARRIER	FOOT	640.000				
72000100	SIGN PANEL T1	SQ FT	223.000				***************************************
	SIGN PANEL T2	SQ FT	28.000				
	REMOV SIN PAN ASSY TA	EACH	24.000				
	RELOC SIN PAN ASSY TA	EACH	65.000				
	METAL POST TY A	FOOT	1,108.000				
	THPL PVT MK LTR & SYM	SQ FT	613.000				
78000200		FOOT	5,317.000				
					L		
	THPL PVT MK LINE 6 THPL PVT MK LINE 8	FOOT FOOT	1,057.000 439.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
78000600	THPL PVT MK LINE 12	FOOT	465.000				
78008200	POLYUREA PM T1 LTR-SY	SQ FT	1,857.000				
78008210	POLYUREA PM T1 LN 4	FOOT	22,784.000				
78008230	POLYUREA PM T1 LN 6	FOOT	11,036.000				
78008240	POLYUREA PM T1 LN 8	FOOT	2,163.000				
78008250	POLYUREA PM T1 LN 12	FOOT	1,340.000				
78008270	POLYUREA PM T1 LN 24	FOOT	1,532.000				
78100100		EACH	996.000				
78300100		SQ FT	300.000				
78300105		FOOT	7,988.000				
80300100		FOOT	200.000				
80400100		EACH	4.000				
80400200		L SUM	4.000		60.000	00	00 000 03
					60,000	00	60,000.00
80700110	GROUND ROD 3/4 X 10 CON T 1 1/2 GALVS	EACH FOOT	110.000 1,510.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
81000600	CON T 2 GALVS	FOOT	10,847.000				
81000700	CON T 2 1/2 GALVS	FOOT	476.000				
81001000	CON T 4 GALVS	FOOT	40.000				
81018500	CON P 2 GALVS	FOOT	3,017.000				
81018700	CON P 3 GALVS	FOOT	1,842.000				
81018900	CON P 4 GALVS	FOOT	3,075.000				
81019000	CON P 5 GALVS	FOOT	257.000				***************************************
	HANDHOLE	EACH	37.000				
	HD HANDHOLE	EACH	18.000				
81400300		EACH	10.000				
81400500	CONC HD HANDHOLE	EACH	28.000				
	TR & BKFIL F ELECT WK	FOOT	32,838.000				
	EC C EPR RHW 1C 6	FOOT	1,080.000				
	EC C EPR RHW 1C 2	FOOT	4,830.000				
	EC C EPR RHW 3-1C 10	FOOT	5,245.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	I	Total Price
82102310	LUM SV HOR MT 310W	EACH	70.000				
82102400	LUM SV HOR MT 400W	EACH	19.000				
82500505	LIGHT CONTROLLER SPL	EACH	3.000				
83600300	LIGHT POLE FDN 30D	FOOT	1,032.000				
83600315	LIGHT POLE FDN 30D OS	FOOT	24.000				
84200500	REM EX LT UNIT SALV	EACH	7.000				
84200700	LIGHTING FDN REMOV	EACH	18.000				
84400105	RELOC EX LT UNIT	EACH	18.000				
85000200	MAIN EX TR SIG INSTAL	EACH	7.000				***************************************
	FAC T4 CAB SPL	EACH	5.000				
86400100		EACH	5.000				
	ELCBL C SIGNAL 14 2C	FOOT	5,263.000				
	ELCBL C SIGNAL 14 3C	FOOT	10,304.000				
	ELCBL C SIGNAL 14 5C	FOOT	6,253.000		+		
	ELCBL C SIGNAL 14 7C	FOOT	10,294.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 County Name -DUPAGE--Code -43 - -District -1 - -Section Number -5Y-R-4

Project Number NHM-3537/004/000 Route

FAU 3537

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
87301305	ELCBL C LEAD 14 1PR	FOOT	12,156.000				
87301805	ELCBL C SERV 6 2C	FOOT	513.000				
87800100	CONC FDN TY A	FOOT	72.000				
87800200	CONC FDN TY D	FOOT	20.000				
87800400	CONC FDN TY E 30D	FOOT	30.000				
87800415	CONC FDN TY E 36D	FOOT	205.000				
87900200	DRILL EX HANDHOLE	EACH	2.000				
88200210	TS BACKPLATE LOU ALUM	EACH	40.000				
88500100	INDUCTIVE LOOP DETECT	EACH	56.000				
88600100	DET LOOP T1	FOOT	254.000				
88800100	PED PUSH-BUTTON	EACH	25.000				
89000100	TEMP TR SIG INSTALL	EACH	5.000				
89501410	REL EM VEH PR SYS P U	EACH	5.000				
89502375	REMOV EX TS EQUIP	EACH	5.000				
89502380	REMOV EX HANDHOLE	EACH	28.000				

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C-91-381-01 State Job # -PPS NBR -1-70996-0200 Project Number Route FAU 3537 County Name -DUPAGE--NHM-3537/004/000 Code -43 - -District -1 - -Section Number -5Y-R-4

ltem Number	Pay Item Description	Unit of Measure	Quantity	x	Unit Price	=	Total Price
89502385	REMOV EX CONC FDN	EACH	42.000				

Page 22 6/3/2005 CONTRACT NUMBER

62295

THIS IS THE TOTAL BID \$

NOTES:

- 1. Each PAY ITEM should have a UNIT PRICE and a TOTAL PRICE.
- 2. The UNIT PRICE shall govern if no TOTAL PRICE is shown or if there is a discrepancy between the product of the UNIT PRICE multiplied by the QUANTITY.
- 3. If a UNIT PRICE is omitted, the TOTAL PRICE will be divided by the QUANTITY in order to establish a UNIT PRICE.
- 4. A bid may be declared UNACCEPTABLE if neither a unit price nor a total price is shown.

STATE REQUIRED ETHICAL STANDARDS GOVERNING CONTRACT PROCUREMENT: ASSURANCES, CERTIFICATIONS AND DISCLOSURES

I. GENERAL

A. Article 50 of the Illinois Procurement Code establishes the duty of all State chief procurement officers, State purchasing officers, and their designees to maximize the value of the expenditure of public moneys in procuring goods, services, and contracts for the State of Illinois and to act in a manner that maintains the integrity and public trust of State government. In discharging this duty, they are charged by law to use all available information, reasonable efforts, and reasonable actions to protect, safeguard, and maintain the procurement process of the State of Illinois.

B. In order to comply with the provisions of Article 50 and to carry out the duty established therein, all bidders are to adhere to ethical standards established for the procurement process, and to make such assurances, disclosures and certifications required by law. By execution of the Proposal Signature Sheet, the bidder indicates that each of the mandated assurances has been read and understood, that each certification is made and understood, and that each disclosure requirement has been understood and completed.

C. In addition to all other remedies provided by law, failure to comply with any assurance, failure to make any disclosure or the making of a false certification shall be grounds for termination of the contract and the suspension or debarment of the bidder.

II. ASSURANCES

A. The assurances hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. The Department may terminate the contract if it is later determined that the bidder rendered a false or erroneous assurance, and the surety providing the performance bond shall be responsible for the completion of the contract.

B. Felons

1. The Illinois Procurement Code provides:

Section 50-10. Felons. Unless otherwise provided, no person or business convicted of a felony shall do business with the State of Illinois or any state agency from the date of conviction until 5 years after the date of completion of the sentence for that felony, unless no person held responsible by a prosecutorial office for the facts upon which the conviction was based continues to have any involvement with the business.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-10.

C. Conflicts of Interest

1. The Illinois Procurement Code provides in pertinent part:

Section 50-13. Conflicts of Interest.

(a) Prohibition. It is unlawful for any person holding an elective office in this State, holding a seat in the General Assembly, or appointed to or employed in any of the offices or agencies of state government and who receives compensation for such employment in excess of 60% of the salary of the Governor of the State of Illinois, or who is an officer or employee of the Capital Development Board or the Illinois Toll Highway Authority, or who is the spouse or minor child of any such person to have or acquire any contract, or any direct pecuniary interest in any contract therein, whether for stationery, printing, paper, or any services, materials, or supplies, that will be wholly or partially satisfied by the payment of funds appropriated by the General Assembly of the State of Illinois or in any contract of the Capital Development Board or the Illinois Toll Highway authority.

(b) Interests. It is unlawful for any firm, partnership, association or corporation, in which any person listed in subsection (a) is entitled to receive (i) more than 7 1/2% of the total distributable income or (ii) an amount in excess of the salary of the Governor, to have or acquire any such contract or direct pecuniary interest therein.

(c) Combined interests. It is unlawful for any firm, partnership, association, or corporation, in which any person listed in subsection (a) together with his or her spouse or minor children is entitled to receive (i) more than 15%, in the aggregate, of the total distributable income or (ii) an amount in excess of 2 times the salary of the Governor, to have or acquire any such contract or direct pecuniary interest therein.

(d) Securities. Nothing in this Section invalidates the provisions of any bond or other security previously offered or to be offered for sale or sold by or for the State of Illinois.

(e) Prior interests. This Section does not affect the validity of any contract made between the State and an officer or employee of the State or member of the General Assembly, his or her spouse, minor child or any combination of those persons if that contract was in existence before his or her election or employment as an officer, member, or employee. The contract is voidable, however, if it cannot be completed within 365 days after the officer, member, or employee takes office or is employed.

The current salary of the Governor is \$150,700.00. Sixty percent of the salary is \$90,420.00.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-13, or that an effective exemption has been issued by the Board of Ethics to any individual subject to the Section 50-13 prohibitions pursuant to the provisions of Section 50-20 of the Code and Executive Order Number 3 (1998). Information concerning the exemption process is available from the Department upon request.

D. Negotiations

1. The Illinois Procurement Code provides in pertinent part:

Section 50-15. Negotiations.

(a) It is unlawful for any person employed in or on a continual contractual relationship with any of the offices or agencies of State government to participate in contract negotiations on behalf of that office or agency with any firm, partnership, association, or corporation with whom that person has a contract for future employment or is negotiating concerning possible future employment.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-15, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

E. Inducements

1. The Illinois Procurement Code provides:

Section 50-25. Inducement. Any person who offers or pays any money or other valuable thing to any person to induce him or her not to bid for a State contract or as recompense for not having bid on a State contract is guilty of a Class 4 felony. Any person who accepts any money or other valuable thing for not bidding for a State contract or who withholds a bid in consideration of the promise for the payment of money or other valuable thing is guilty of a Class 4 felony.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-25, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

F. Revolving Door Prohibition

1. The Illinois Procurement Code provides:

Section 50-30. Revolving door prohibition. Chief procurement officers, associate procurement officers, State purchasing officers, their designees whose principal duties are directly related to State procurement, and executive officers confirmed by the Senate are expressly prohibited for a period of 2 years after terminating an affected position from engaging in any procurement activity relating to the State agency most recently employing them in an affected position for a period of at least 6 months. The prohibition includes, but is not limited to: lobbying the procurement process; specifying; bidding; proposing bid, proposal, or contract documents; on their own behalf or on behalf of any firm, partnership, association, or corporation. This Section applies only to persons who terminate an affected position on or after January 15, 1999.

2. The bidder assures the Department that the award and execution of the contract would not cause a violation of Section 50-30, and that the bidder has no knowledge of any facts relevant to the kinds of acts prohibited therein.

G. Reporting Anticompetitive Practices

1. The Illinois Procurement Code provides:

Section 50-40. Reporting anticompetitive practices. When, for any reason, any vendor, bidder, contractor, chief procurement officer, State purchasing officer, designee, elected official, or State employee suspects collusion or other anticompetitive practice among any bidders, offerors, contractors, proposers, or employees of the State, a notice of the relevant facts shall be transmitted to the Attorney General and the chief procurement officer.

2. The bidder assures the Department that it has not failed to report any relevant facts concerning the practices addressed in Section 50-40 which may involve the contract for which the bid is submitted.

H. Confidentiality

1. The Illinois Procurement Code provides:

Section 50-45. Confidentiality. Any chief procurement officer, State purchasing officer, designee, or executive officer who willfully uses or allows the use of specifications, competitive bid documents, proprietary competitive information, proposals, contracts, or selection information to compromise the fairness or integrity of the procurement, bidding, or contract process shall be subject to immediate dismissal, regardless of the Personnel code, any contract, or any collective bargaining agreement, and may in addition be subject to criminal prosecution.

2. The bidder assures the Department that it has no knowledge of any fact relevant to the practices addressed in Section 50-45 which may involve the contract for which the bid is submitted.

I. Insider Information

1. The Illinois Procurement Act provides:

Section 50-50. Insider information. It is unlawful for any current or former elected or appointed State official or State employee to knowingly use confidential information available only by virtue of that office or employment for actual or anticipated gain for themselves or another person.

2. The bidder assures the Department that it has no knowledge of any facts relevant to the practices addressed in Section 50-50 which may involve the contract for which the bid is submitted.

III. CERTIFICATIONS

A. The certifications hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. The Department may terminate the contract if it is later determined that the bidder rendered a false or erroneous certification, and the surety providing the performance bond shall be responsible for completion of the contract.

B. Bribery

1. The Illinois Procurement Code provides:

Section 50-5. Bribery.

(a) Prohibition. No person or business shall be awarded a contract or subcontract under this Code who:

(1) has been convicted under the laws of Illinois or any other state of bribery or attempting to bribe an officer or employee of the State of Illinois or any other state in that officer's or employee's official capacity; or

(2) has made an admission of guilt of that conduct that is a matter of record but has not been prosecuted for that conduct.

(b) Businesses. No business shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of the business if the employee or agent is no longer employed by the business and:

(1) the business has been finally adjudicated not guilty; or

(2) the business demonstrates to the governmental entity with which it seeks to contract, and that entity finds that the commission of the offense was not authorized, requested, commanded, or performed by a director, officer, or high managerial agent on behalf of the business as provided in paragraph (2) of subsection (a) of Section 5-4 of the Criminal Code of 1961.

(c) Conduct on behalf of business. For purposes of this Section, when an official, agent, or employee of a business committed the bribery or attempted bribery on behalf of the business and in accordance with the direction or authorization of a responsible official of the business, the business shall be chargeable with the conduct.

(d) Certification. Every bid submitted to and contract executed by the State shall contain a certification by the contractor that the contractor is not barred from being awarded a contract or subcontract under this Section. A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

2. The bidder certifies that it is not barred from being awarded a contract under Section 50.5.

C. Educational Loan

1. Section 3 of the Educational Loan Default Act provides:

§ 3. No State agency shall contract with an individual for goods or services if that individual is in default, as defined in Section 2 of this Act, on an educational loan. Any contract used by any State agency shall include a statement certifying that the individual is not in default on an educational loan as provided in this Section.

2. The bidder, if an individual as opposed to a corporation, partnership or other form of business organization, certifies that the bidder is not in default on an educational loan as provided in Section 3 of the Act.

D. Bid-Rigging/Bid Rotating

1. Section 33E-11 of the Criminal Code of 1961 provides:

§ 33E-11. (a) Every bid submitted to and public contract executed pursuant to such bid by the State or a unit of local government shall contain a certification by the prime contractor that the prime contractor is not barred from contracting with any unit of State or local government as a result of a violation of either Section 33E-3 or 33E-4 of this Article. The State and units of local government shall provide the appropriate forms for such certification.

(b) A contractor who makes a false statement, material to the certification, commits a Class 3 felony.

A violation of Section 33E-3 would be represented by a conviction of the crime of bid-rigging which, in addition to Class 3 felony sentencing, provides that any person convicted of this offense or any similar offense of any state or the United States which contains the same elements as this offense shall be barred for 5 years from the date of conviction from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of State or local government as a result of a conviction under this Section of any employee or agent of such corporation if the employee so convicted is no longer employed by the corporation and: (1) it has been finally adjudicated not guilty or (2) if it demonstrates to the governmental entity with which it seeks to contract and that entity finds that the commission of the offense was neither authorized, requested, commanded, nor performed by a director, officer or a high managerial agent in behalf of the corporation.

A violation of Section 33E-4 would be represented by a conviction of the crime of bid-rotating which, in addition to Class 2 felony sentencing, provides that any person convicted of this offense or any similar offense of any state or the United States which contains the same elements as this offense shall be permanently barred from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of State or local government. No corporation shall be barred from contracting with any unit of a conviction under this Section of any employee or agent of such corporation if the employee so convicted is no longer employed by the corporation and: (1) it has been finally adjudicated not guilty or (2) if it demonstrates to the governmental entity with which it seeks to contract and that entity finds that the commission of the offense was neither authorized, requested, commanded, nor performed by a director, officer or a high managerial agent in behalf of the corporation.

2. The bidder certifies that it is not barred from contracting with the Department by reason of a violation of either Section 33E-3 or Section 33E-4.

E. International Anti-Boycott

1. Section 5 of the International Anti-Boycott Certification Act provides:

§ 5. State contracts. Every contract entered into by the State of Illinois for the manufacture, furnishing, or purchasing of supplies, material, or equipment or for the furnishing of work, labor, or services, in an amount exceeding the threshold for small purchases according to the purchasing laws of this State or \$10,000.00, whichever is less, shall contain certification, as a material condition of the contract, by which the contractor agrees that neither the contractor nor any substantially-owned affiliated company is participating or shall participate in an international boycott in violation of the provisions of the U.S. Export Administration Act of 1979 or the regulations of the U.S. Department of Commerce promulgated under that Act.

2. The bidder makes the certification set forth in Section 5 of the Act.

F. Drug Free Workplace

1. The Illinois "Drug Free Workplace Act" applies to this contract and it is necessary to comply with the provisions of the "Act" if the contractor is a corporation, partnership, or other entity (including a sole proprietorship) which has 25 or more employees.

2. The bidder certifies that if awarded a contract in excess of \$5,000 it will provide a drug free workplace by:

(a) Publishing a statement notifying employees that the unlawful manufacture, distribution, dispensation, possession or use of a controlled substance, including cannabis, is prohibited in the contractor's workplace; specifying the actions that will be taken against employees for violations of such prohibition; and notifying the employee that, as a condition of employment on such contract, the employee shall abide by the terms of the statement, and notify the employer of any criminal drug statute conviction for a violation occurring in the workplace no later than five (5) days after such conviction.

(b) Establishing a drug free awareness program to inform employees about the dangers of drug abuse in the workplace; the contractor's policy of maintaining a drug free workplace; any available drug counseling, rehabilitation, and employee assistance programs; and the penalties that may be imposed upon employees for drug violations.

(c) Providing a copy of the statement required by subparagraph (1) to each employee engaged in the performance of the contract and to post the statement in a prominent place in the workplace.

(d) Notifying the Department within ten (10) days after receiving notice from an employee or otherwise receiving actual notice of the conviction of an employee for a violation of any criminal drug statute occurring in the workplace.

(e) Imposing or requiring, within 30 days after receiving notice from an employee of a conviction or actual notice of such a conviction, an appropriate personnel action, up to and including termination, or the satisfactory participation in a drug abuse assistance or rehabilitation program approved by a federal, state or local health, law enforcement or other appropriate agency.

(f) Assisting employees in selecting a course of action in the event drug counseling, treatment, and rehabilitation is required and indicating that a trained referral team is in place.

(g) Making a good faith effort to continue to maintain a drug free workplace through implementation of the actions and efforts stated in this certification.

G. Debt Delinquency

1. The Illinois Procurement Code provides:

Section 50-11 and 50-12. Debt Delinquency.

The contractor or bidder certifies that it, or any affiliate, is not barred from being awarded a contract under 30 ILCS 500. Section 50-11 prohibits a person from entering into a contract with a State agency if it knows or should know that it, or any affiliate, is delinquent in the payment of any debt to the State as defined by the Debt Collection Board. Section 50-12 prohibits a person from entering into a contract with a State agency if it, or any affiliate, has failed to collect and remit Illinois Use Tax on all sales of tangible personal property into the State of Illinois in accordance with the provisions of the Illinois Use Tax Act. The contractor further acknowledges that the contracting State agency may declare the contract void if this certification is false or if the contractor, or any affiliate, is determined to be delinquent in the payment of any debt to the State during the term of the contract.

H. Sarbanes-Oxley Act of 2002

1. The Illinois Procurement Code provides:

Section 50-60(c).

The contractor certifies in accordance with 30 ILCS 500/50-10.5 that no officer, director, partner or other managerial agent of the contracting business has been convicted of a felony under the Sarbanes-Oxley Act of 2002 or a Class 3 or Class 2 felony under the Illinois Securities Law of 1953 for a period of five years prior to the date of the bid or contract. The contractor acknowledges that the contracting agency shall declare the contract void if this certification is false.

I. ADDENDA

The contractor or bidder certifies that all relevant addenda have been incorporated in to this contract. Failure to do so may cause the bid to be declared unacceptable.

J. Section 42 of the Environmental Protection Act

The contractor certifies in accordance with 30 ILCS 500/50-12 that the bidder or contractor is not barred from being awarded a contract under this Section which prohibits the bidding on or entering into contracts with the State of Illinois or a State agency by a person or business found by a court or the Pollution Control Board to have committed a willful or knowing violation of Section 42 of the Environmental Protection Act for a period of five years from the date of the order. The contractor acknowledges that the contracting agency may declare the contract void if this certification is false.

K. Apprenticeship and Training Certification (Does not apply to federal aid projects)

In accordance with the provisions of Section 30-22 (6) of the Illinois Procurement Code, the bidder certifies that it is a participant, either as an individual or as part of a group program, in the approved apprenticeship and training programs applicable to each type of work or craft that the bidder will perform with its own forces. The bidder further certifies for work that will be performed by subcontract that each of its subcontractors submitted for approval either (a) is, at the time of such bid, participating in an approved, applicable apprenticeship and training program; or (b) will, prior to commencement of performance of work pursuant to this contract, begin participation in an approved apprenticeship and training program applicable to the work of the subcontract. The Department, at any time before or after award, may require the production of a copy of each applicable Certificate of Registration issued by the United States Department of Labor evidencing such participation by the contractor and any or all of its subcontractors. Applicable apprenticeship and training programs are those that have been approved and registered with the United States Department of Labor. The bidder shall list in the space below, the official name of the program sponsor holding the Certificate of Registration for all of the types of work or crafts in which the bidder is a participant and that will be performed with the bidder's forces. Types of work or craft work that will be subcontracted shall be included and listed as subcontract work. The list shall also indicate any type of work or craft job category that does not have an applicable apprenticeship or training program. The bidder is responsible for making a complete report and shall make certain that each type of work or craft job category that will be utilized on the project as reported on the Construction Employee Workforce Projection (Form BC-1256) and returned with the bid is accounted for and listed.

NA - FEDERAL

The requirements of this certification and disclosure are a material part of the contract, and the contractor shall require this certification provision to be included in all approved subcontracts. In order to fulfill this requirement, it shall not be necessary that an applicable program sponsor be currently taking or that it will take applications for apprenticeship, training or employment during the performance of the work of this contract.

TO BE RETURNED WITH BID

IV. DISCLOSURES

A. The disclosures hereinafter made by the bidder are each a material representation of fact upon which reliance is placed should the Department enter into the contract with the bidder. The Department may terminate the contract if it is later determined that the bidder rendered a false or erroneous disclosure, and the surety providing the performance bond shall be responsible for completion of the contract.

B. Financial Interests and Conflicts of Interest

1. Section 50-35 of the Illinois Procurement Code provides that all bids of more than \$10,000 shall be accompanied by disclosure of the financial interests of the bidder. This disclosed information for the successful bidder, will be maintained as public information subject to release by request pursuant to the Freedom of Information Act.

The financial interests to be disclosed shall include ownership or distributive income share that is in excess of 5%, or an amount greater than 60% of the annual salary of the Governor, of the bidding entity or its parent entity, whichever is less, unless the contractor or bidder is a publicly traded entity subject to Federal 10K reporting, in which case it may submit its 10K disclosure in place of the prescribed disclosure. If a bidder is a privately held entity that is exempt from Federal 10K reporting, but has more than 400 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. The disclosure shall include the names, addresses, and dollar or proportionate share of ownership of each person making the disclosure, their instrument of ownership or beneficial relationship, and notice of any potential conflict of interest resulting from the current ownership or beneficial interest of each person making the disclosure having any of the relationships identified in Section 50-35 and on the disclosure form.

In addition, all disclosures shall indicate any other current or pending contracts, proposals, leases, or other ongoing procurement relationships the bidding entity has with any other unit of state government and shall clearly identify the unit and the contract, proposal, lease, or other relationship.

2. <u>Disclosure Forms</u>. Disclosure Form A is attached for use concerning the individuals meeting the above ownership or distributive share requirements. Subject individuals should be covered each by one form. In addition, a second form (Disclosure Form B) provides for the disclosure of current or pending procurement relationships with other (non-IDOT) state agencies. The forms must be included with each bid or incorporated by reference.

C. Disclosure Form Instructions

Form A: For bidders that have previously submitted the information requested in Form A

The Department has retained the Form A disclosures submitted by all bidders responding to these requirements for the April 24, 1998 or any subsequent letting conducted by the Department. The bidder has the option of submitting the information again or the bidder may sign the following certification statement indicating that the information previously submitted by the bidder is, as of the date of signature, current and accurate. The Certification must be signed and dated by a person who is authorized to execute contracts for the bidding company. Before signing this certification, the bidder should carefully review its prior submissions to ensure the Certification is correct. If the Bidder signs the Certification, the Bidder should proceed to Form B instructions.

CERTIFICATION STATEMENT

I have determined that the Form A disclosure information previously submitted is current and accurate, and all forms are hereby incorporated by reference in this bid. Any necessary additional forms or amendments to previously submitted forms are attached to this bid.

(Bidding Company)

Name of Authorized Representative (type or print)

Title of Authorized Representative (type or print)

Signature of Authorized Representative

Date

Form A: For bidders who have NOT previously submitted the information requested in Form A

If the bidder is a publicly traded entity subject to Federal 10K reporting, the 10K Report may be submitted to meet the requirements of Form A. If a bidder is a privately held entity that is exempt from Federal 10K reporting, but has more than 400 shareholders, it may submit the information that Federal 10K companies are required to report, and list the names of any person or entity holding any ownership share that is in excess of 5%. If a bidder is not subject to Federal 10K reporting, the bidder must determine if any individuals are required by law to complete a financial disclosure form. To do this, the bidder should answer each of the following questions. A "YES" answer indicates Form A must be completed. If the answer to each of the following questions is "NO", then the <u>NOT APPLICABLE STATEMENT</u> on the second page of Form A must be signed and dated by a person that is authorized to execute contracts for the bidding company. Note: These questions are for assistance only and are not required to be completed.

- 1. Does anyone in your organization have a direct or beneficial ownership share of greater than 5% of the bidding entity or parent entity? YES ____ NO
- Does anyone in your organization have a direct or beneficial ownership share of less than 5%, but which has a value greater than \$90,420.00? YES ____ NO____
- Does anyone in your organization receive more than \$90,420.00 of the bidding entity's or parent entity's distributive income? (Note: Distributive income is, for these purposes, any type of distribution of profits. An annual salary is not distributive income.) YES ____ NO ___
- 4. Does anyone in your organization receive greater than 5% of the bidding entity's or parent entity's total distributive income, but which is less than \$90,420.00? YES ____ NO ___

(Note: Only one set of forms needs to be completed per person per bid even if a specific individual would require a yes answer to more than one question.)

A "YES" answer to any of these questions requires the completion of Form A. The bidder must determine each individual in the bidding entity or the bidding entity's parent company that would cause the questions to be answered "Yes". Each form must be signed and dated by a person that is authorized to execute contracts for your organization. **Photocopied or stamped signatures are not acceptable**. The person signing can be, but does not have to be, the person for which the form is being completed. The bidder is responsible for the accuracy of any information provided.

If the answer to each of the above questions is "NO", then the <u>NOT APPLICABLE STATEMENT</u> on page 2 of Form A must be signed and dated by a person that is authorized to execute contracts for your company.

Form B: Identifying Other Contracts & Procurement Related Information Disclosure Form B must be completed for each bid submitted by the bidding entity. It must be signed by an individual who is authorized to execute contracts for the bidding entity. Note: Signing the <u>NOT</u> <u>APPLICABLE STATEMENT</u> on Form A <u>does not</u> allow the bidder to ignore Form B. Form B must be completed, signed and dated or the bidder may be considered nonresponsive and the bid will not be accepted.

The Bidder shall identify, by checking Yes or No on Form B, whether it has any pending contracts (including leases), bids, proposals, or other ongoing procurement relationship with any other (non-IDOT) State of Illinois agency. If "No" is checked, the bidder only needs to complete the signature box on the bottom of Form B. If "Yes" is checked, the bidder must do one of the following:

Option I: If the bidder did not submit an Affidavit of Availability to obtain authorization to bid, the bidder must list all non-IDOT State of Illinois agency pending contracts, leases, bids, proposals, and other ongoing procurement relationships. These items may be listed on Form B or on an attached sheet(s). Do not include IDOT contracts. Contracts with cities, counties, villages, etc. are not considered State of Illinois agency contracts and are not to be included. Contracts with other State of Illinois agencies such as the Department of Natural Resources or the Capital Development Board must be included. Bidders who submit Affidavits of Availability are suggested to use Option II.

Option II: If the bidder is required and has submitted an Affidavit of Availability in order to obtain authorization to bid, the bidder may write or type "See Affidavit of Availability" which indicates that the Affidavit of Availability is incorporated by reference and includes all non-IDOT State of Illinois agency pending contracts, leases, bids, proposals, and other ongoing procurement relationships. For any contracts that are not covered by the Affidavit of Availability, the bidder must identify them on Form B or on an attached sheet(s). These might be such things as leases.

D. Bidders Submitting More Than One Bid

Bidders submitting multiple bids may submit one set of forms consisting of all required Form A disclosures and one Form B for use with all bids. Please indicate in the space provided below the bid item that contains the original disclosure forms and the bid items which incorporate the forms by reference.

• The bid submitted for letting item _____ contains the Form A disclosures or Certification Statement and the Form B disclosures. The following letting items incorporate the said forms by reference:

RETURN WITH BID/OFFER

ILLINOIS DEPARTMENT OF TRANSPORTATION

Form A Financial Information & Potential Conflicts of Interest Disclosure

Yes <u>No</u>

Contractor Name		
Legal Address		
City, State, Zip		
Telephone Number	Email Address	Fax Number (if available)

Disclosure of the information contained in this Form is required by the Section 50-35 of the Illinois Procurement Code (30 ILCS 500). Vendors desiring to enter into a contract with the State of Illinois must disclose the financial information and potential conflict of interest information as specified in this Disclosure Form. This information shall become part of the publicly available contract file. This Form A must be completed for bids in excess of \$10,000, and for all open-ended contracts. A publicly traded company may submit a 10K disclosure (or equivalent if applicable) in satisfaction of the requirements set forth in Form A. See Disclosure Form Instructions.

DISCLOSURE OF FINANCIAL INFORMATION

1. Disclosure of Financial Information. The individual named below has an interest in the BIDDER (or its parent) in terms of ownership or distributive income share in excess of 5%, or an interest which has a value of more than \$90,420.00 (60% of the Governor's salary as of 7/1/01). (Make copies of this form as necessary and attach a separate Disclosure Form A for each individual meeting these requirements)

	. (type or print information)		
NAME:			
ADDRESS			
Type of own	ership/distributable income share	e:	
stock	sole proprietorship	Partnership	other: (explain on separate sheet):
% or \$ value	of ownership/distributable income sl	hare:	
·	·		

2. Disclosure of Potential Conflicts of Interest. Check "Yes" or "No" to indicate which, if any, of the following potential conflict of interest relationships apply. If the answer to any question is "Yes", please attach additional pages and describe.

(a) State employment, currently or in the previous 3 years, including contractual employment of services.

If your answer is yes, please answer each of the following questions.

- 1. Are you currently an officer or employee of either the Capitol Development Board or the Illinois Toll Highway Authority? Yes ____No ___
- 2. Are you currently appointed to or employed by any agency of the State of Illinois? If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds \$90,420.00, (60% of the Governor's salary as of 7/1/01) provide the name the State agency for which you are employed and your annual salary.

RETURN WITH BID/OFFER

- If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds \$90,420.00, (60% of the Governor's salary as of 7/1/01) are you entitled to receive (i) more than 7 1/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of the salary of the Governor? Yes ____ No ___
- 4. If you are currently appointed to or employed by any agency of the State of Illinois, and your annual salary exceeds \$90,420.00, (60% of the Governor's salary as of 7/1/01) are you and your spouse or minor children entitled to receive (i) more than 15% in aggregate of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of 2 times the salary of the Governor? Yes ____ No ___
- (b) State employment of spouse, father, mother, son, or daughter, including contractual employment for services in the previous 2 years.

Yes <u>No</u>

If your answer is yes, please answer each of the following questions.

- 1. Is your spouse or any minor children currently an officer or employee of the Capitol Development Board or the Illinois Toll Highway Authority? Yes ____No ___
- 2. Is your spouse or any minor children currently appointed to or employed by any agency of the State of Illinois? If your spouse or minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds \$90,420.00, (60% of the Governor's salary as of 7/1/01) provide the name of the spouse and/or minor children, the name of the State agency for which he/she is employed and his/her annual salary.
- 3. If your spouse or any minor children is/are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds \$90,420.00, (60% of the salary of the Governor as of 7/1/01) are you entitled to receive (i) more than 71/2% of the total distributable income of your firm, partnership, association or corporation, or (ii) an amount in excess of the salary of the Governor? Yes No ___
- 4. If your spouse or any minor children are currently appointed to or employed by any agency of the State of Illinois, and his/her annual salary exceeds \$90,420.00, (60% of the Governor's salary as of 7/1/01) are you and your spouse or any minor children entitled to receive (i) more than 15% in the aggregate of the total distributable income from your firm, partnership, association or corporation, or (ii) an amount in excess of 2 times the salary of the Governor?

Yes ___ No ___

(c) Elective status; the holding of elective office of the State of Illinois, the government of the United States, any unit of local government authorized by the Constitution of the State of Illinois or the statutes of the State of Illinois currently or in the previous 3 years.

(d) Relationship to anyone holding elective office currently or in the previous 2 years; spouse, father, mother, son, or daughter. Yes ____No ___

(e) Appointive office; the holding of any appointive government office of the State of Illinois, the United State of America, or any unit of local government authorized by the Constitution of the State of Illinois or the statues of the State of Illinois, which office entitles the holder to compensation in excess of the expenses incurred in the discharge of that office currently or in the previous 3 years. Yes No ___

(f) Relationship to anyone holding appointive office currently or in the previous 2 years; spouse, father, mother, son, or daughter. Yes <u>No</u>

(g) Employment, currently or in the previous 3 years, as or by any registered lobbyist of the State government. Yes ___No ___

RETURN WITH BID/OFFER

- (h) Relationship to anyone who is or was a registered lobbyist in the previous 2 years; spouse, father, mother, son, or daughter. Yes ____No ___
- (i) Compensated employment, currently or in the previous 3 years, by any registered election or reelection committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections. Yes No ___
- (j) Relationship to anyone; spouse, father, mother, son, or daughter; who was a compensated employee in the last 2 years by any registered election or re-election committee registered with the Secretary of State or any county clerk of the State of Illinois, or any political action committee registered with either the Secretary of State or the Federal Board of Elections.

Yes No ____

	APPLICABLE STATEMENT	
This Disclosure Fo	orm A is submitted on behalf of the INDIVIDUAL named on previo	ous page.
Completed by:		
. ,	Name of Authorized Representative (type or print)	_
Completed by:		
	Title of Authorized Representative (type or print)	—
Completed by:		
	Signature of Individual or Authorized Representative	Date
	NOT APPLICABLE STATEMENT	
require the comple	that no individuals associated with this organization meet the cr etion of this Form A.	
This Disclosure Fo	orm A is submitted on behalf of the CONTRACTOR listed on the p	previous page.
	Name of Authorized Representative (type or print)	—
	Title of Authorized Representative (type or print)	
	Signature of Authorized Representative	
		Date

ILLINOIS DEPARTMENT OF TRANSPORTATION

Form B Other Contracts & Procurement Related Information Disclosure

Contractor Name		
Legal Address		
City, State, Zip		
Telephone Number	Email Address	Fax Number (if available)
Disclosure of the information contained in this		

Disclosure of the information contained in this Form is required by the Section 50-35 of the Illinois Procurement Act (30 ILCS 500). This information shall become part of the publicly available contract file. This Form B must be completed for bids in excess of \$10,000, and for all open-ended contracts.

DISCLOSURE OF OTHER CONTRACTS AND PROCUREMENT RELATED INFORMATION

1. Identifying Other Contracts & Procurement Related Information. The BIDDER shall identify whether it has any pending contracts (including leases), bids, proposals, or other ongoing procurement relationship with any other State of Illinois agency: Yes No If "No" is checked, the bidder only needs to complete the signature box on the bottom of this page.

2. If "Yes" is checked. Identify each such relationship by showing State of Illinois agency name and other descriptive information such as bid or project number (attach additional pages as necessary). SEE DISCLOSURE FORM INSTRUCTIONS:

THE FOLLOWING STATEMENT MUST BE SIGNED

Name of Authorized Representative (type or print)	
 Title of Authorized Representative (type or print)	
 Signature of Authorized Representative	Da

RETURN WITH BID

SPECIAL NOTICE TO CONTRACTORS

The following requirements of the Illinois Department of Human Rights' Rules and Regulations are applicable to bidders on all construction contracts advertised by the Illinois Department of Transportation:

CONSTRUCTION EMPLOYEE UTILIZATION PROJECTION

- (a) All bidders on construction contracts shall complete and submit, along with and as part of their bids, a Bidder's Employee Utilization Form (Form BC-1256) setting forth a projection and breakdown of the total workforce intended to be hired and/or allocated to such contract work by the bidder including a projection of minority and female employee utilization in all job classifications on the contract project.
- (b) The Department of Transportation shall review the Employee Utilization Form, and workforce projections contained therein, of the contract awardee to determine if such projections reflect an underutilization of minority persons and/or women in any job classification in accordance with the Equal Employment Opportunity Clause and Section 7.2 of the Illinois Department of Human Rights' Rules and Regulations for Public Contracts adopted as amended on September 17, 1980. If it is determined that the contract awardee's projections reflect an underutilization of minority persons and/or women in any job classification, it shall be advised in writing of the manner in which it is underutilizing and such awardee shall be considered to be in breach of the contract unless, prior to commencement of work on the contract project, it submits revised satisfactory projections or an acceptable written affirmative action plan to correct such underutilization including a specific timetable geared to the completion stages of the contract.
- (c) The Department of Transportation shall provide to the Department of Human Rights a copy of the contract awardee's Employee Utilization Form, a copy of any required written affirmative action plan, and any written correspondence related thereto. The Department of Human Rights may review and revise any action taken by the Department of Transportation with respect to these requirements.



Contract No. 62295 DUPAGE County Section 5Y-R-4 Project NHM-3537(4) Route FAU 3537 District 1 Construction Funds

PART I. IDENTIFICATION

Dept. Human Rights # _____

Duration of Project:

Name of Bidder: ___

PART II. WORKFORCE PROJECTION

A. The undersigned bidder has analyzed minority group and female populations, unemployment rates and availability of workers for the location in which this contract work is to be performed, and for the locations from which the bidder recruits employees, and hereby submits the following workforce projection including a projection for minority and female employee utilization in all job categories in the workforce to be allocated to this contract:

_					BLE A										TABLE	в		
		TOTA	AL Wo	rkforce	Project	tion for	Contr	act] [(CURRENT	ΕM	IPLOYEE	S
				MIN	ORITY I	EMPLO	DYEES	\$		TRA	AINEES				TO BE TO CO			
JOB CATEGORIES		TAL OYEES	BL/	ACK	HISP	ANIC		THER NOR.	APPF TIC			HE JOB INEES			OTAL OYEES		MINC	RITY DYEES
	М	F	М	F	М	F	М	F	М	F	М	F		М	F		М	F
OFFICIALS (MANAGERS)																		
SUPERVISORS																		
FOREMEN																		
CLERICAL																		
EQUIPMENT OPERATORS																		
MECHANICS																		
TRUCK DRIVERS																		
IRONWORKERS																		
CARPENTERS																		
CEMENT MASONS																		
ELECTRICIANS																		
PIPEFITTERS, PLUMBERS																		
PAINTERS																		
LABORERS, SEMI-SKILLED																		
LABORERS, UNSKILLED																		
TOTAL																		

TABLE C								
TOTAL Training Projection for Contract								
EMPLOYEES IN	TOTAL EMPLOYEES BLACK			HISP	ANIC	*OTHER MINOR.		
TRAINING	М	F	М	F	М	F	Μ	F
APPRENTICES								
ON THE JOB TRAINEES								

*Other minorities are defined as Asians (A) or Native Americans (N).

Please specify race of each employee shown in Other Minorities column.

Note: See instructions on the next page

FOR DEPARTMENT USE ONLY

BC 1256 - Pg 1 (Rev. 3/98) IL 494-0454

Contract No. 62295 DUPAGE County Section 5Y-R-4 Project NHM-3537(4) Route FAU 3537 District 1 Construction Funds

PART II. WORKFORCE PROJECTION - continued

B. Included in "Total Employees" under Table A is the total number of **new hires** that would be employed in the event the undersigned bidder is awarded this contract.

The undersigned bidder projects that: (number) ______ new hires would be recruited from the area in which the contract project is located; and/or (number) ______ new hires would be recruited from the area in which the bidder's principal office or base of operation is located.

C. Included in "Total Employees" under Table A is a projection of numbers of persons to be employed directly by the undersigned bidder as well as a projection of numbers of persons to be employed by subcontractors.

The undersigned bidder estimates that (number) ______ persons will be directly employed by the prime contractor and that (number) ______ persons will be employed by subcontractors.

PART III. AFFIRMATIVE ACTION PLAN

- A. The undersigned bidder understands and agrees that in the event the foregoing minority and female employee utilization projection included under **PART II** is determined to be an underutilization of minority persons or women in any job category, and in the event that the undersigned bidder is awarded this contract, he/she will, prior to commencement of work, develop and submit a written Affirmative Action Plan including a specific timetable (geared to the completion stages of the contract) whereby deficiencies in minority and/or female employee utilization are corrected. Such Affirmative Action Plan will be subject to approval by the contracting agency and the **Department of Human Rights**.
- B. The undersigned bidder understands and agrees that the minority and female employee utilization projection submitted herein, and the goals and timetable included under an Affirmative Action Plan if required, are deemed to be part of the contract specifications.

Company _____

Telephone Number _____

Address _____

NOTICE REGARDING SIGNATURE

The Bidder's signature on the Proposal Signature Sheet will constitute the signing of this form. The following signature block needs to be completed only if revisions are required.

Signature:

Title: _____

Date: ____

Instructions: All tables must include subcontractor personnel in addition to prime contractor personnel.

- Table A Include both the number of employees that would be hired to perform the contract work and the total number currently employed (Table B) that will be allocated to contract work, and include all apprentices and on-the-job trainees. The "Total Employees" column should include all employees including all minorities, apprentices and on-the-job trainees to be employed on the contract work.
- Table B Include all employees currently employed that will be allocated to the contract work including any apprentices and on-the-job trainees currently employed.
- Table C Indicate the racial breakdown of the total apprentices and on-the-job trainees shown in Table A.

BC-1256-Pg. 2 (Rev. 3/98)

RETURN WITH BID

ADDITIONAL FEDERAL REQUIREMENTS

In addition to the Required Contract Provisions for Federal-Aid Construction Contracts (FHWA 1273), all bidders make the following certifications.

- A. By the execution of this proposal, the signing bidder certifies that the bidding entity has not, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action, in restraint of free competitive bidding in connection with the submitted bid. This statement made by the undersigned bidder is true and correct under penalty of perjury under the laws of the United States.
- B. <u>CERTIFICATION, EQUAL EMPLOYMENT OPPORTUNITY</u>:
 - 1. Have you participated in any previous contracts or subcontracts subject to the equal opportunity clause. YES _____ NO _____
 - If answer to #1 is yes, have you filed with the Joint Reporting Committee, the Director of OFCC, any Federal agency, or the former President's Committee on Equal Employment Opportunity, all reports due under the applicable filing requirements of those organizations? YES _____ NO _____

Contract No. 62295 DUPAGE County Section 5Y-R-4 Project NHM-3537(4) Route FAU 3537 District 1 Construction Funds

PROPOSAL SIGNATURE SHEET

The undersigned bidder hereby makes and submits this bid on the subject Proposal, thereby assuring the Department that all requirements of the Invitation for Bids and rules of the Department have been met, that there is no misunderstanding of the requirements of paragraph 3 of this Proposal, and that the contract will be executed in accordance with the rules of the Department if an award is made on this bid.

	Firm Name	
(IF AN INDIVIDUAL)		
	Firm Name	
(IF A CO-PARTNERSHIP)		
		Name and Address of All Members of the Firm:
	Corporate Name	
	Ву	
(IF A CORPORATION)		Signature of Authorized Representative
``````````````````````````````````````		Typed or printed name and title of Authorized Representative
	Attest	
(IF A JOINT VENTURE, USE THIS SECTION		Signature
FOR THE MANAGING PARTY AND THE SECOND PARTY SHOULD SIGN BELOW)	Business Address	
(IF A JOINT VENTURE)	Ву	Signature of Authorized Representative
· · ·		
		Typed or printed name and title of Authorized Representative
	Attest	Signature
	Business Address	
If more than two parties are in the joint venture,	please attach an addit	ional signature sheet.



**Division of Highways Proposal Bid Bond** (Effective November 1, 1992)

Item No. Letting Date

KNOW ALL MEN BY THESE PRESENTS, That We

as PRINCIPAL, and

as SURETY, are

held jointly, severally and firmly bound unto the STATE OF ILLINOIS in the penal sum of 5 percent of the total bid price, or for the amount specified in Article 102.09 of the "Standard Specifications for Road and Bridge Construction" in effect on the date of invitation for bids, whichever is the lesser sum, well and truly to be paid unto said STATE OF ILLINOIS, for the payment of which we bind ourselves, our heirs, executors, administrators, successors and assigns.

THE CONDITION OF THE FOREGOING OBLIGATION IS SUCH, That Whereas, the PRINCIPAL has submitted a bid proposal to the STATE OF ILLINOIS, acting through the Department of Transportation, for the improvement designated by the Transportation Bulletin Item Number and Letting Date indicated above.

NOW, THEREFORE, if the Department shall accept the bid proposal of the PRINCIPAL; and if the PRINCIPAL shall, within the time and as specified in the bidding and contract documents, submit a DBE Utilization Plan that is accepted and approved by the Department; and if, after award by the Department, the PRINCIPAL shall enter into a contract in accordance with the terms of the bidding and contract documents including evidence of the required insurance coverages and providing such bond as specified with good and sufficient surety for the faithful performance of such contract and for the prompt payment of labor and material furnished in the prosecution thereof; or if, in the event of the failure of the PRINCIPAL to make the required DBE submission or to enter into such contract and to give the specified bond, the PRINCIPAL pays to the Department the difference not to exceed the penalty hereof between the amount specified in the bid proposal and such larger amount for which the Department may contract with another party to perform the work covered by said bid proposal, then this obligation shall be null and void, otherwise, it shall remain in full force and effect.

IN THE EVENT the Department determines the PRINCIPAL has failed to comply with any requirement as set forth in the preceding paragraph, then Surety shall pay the penal sum to the Department within fifteen (15) days of written demand therefor. If Surety does not make full payment within such period of time, the Department may bring an action to collect the amount owed. Surety is liable to the Department for all its expenses, including attorney's fees, incurred in any litigation in which it prevails either in whole or in part.

In TESTIMONY WHEREOF, the said PRINCIPAL and the said SURETY have caused this instrument to be signed by their respective officers this ______ day of ______ day of ______ A.D., _____.

(Company Name)
By:
By: (Signature of Attorney-in-Fact)
, a Notary Public in and for said County, do hereby certify that
ning on behalf of PRINCIPAL & SURETY)
nes are subscribed to the foregoing instrument on behalf of PRINCIPAL and bectively, that they signed and delivered said instrument as their free and voluntary
, A.D
Notary Public

In lieu of completing the above section of the Proposal Bid Form, the Principal may file an Electronic Bid Bond. By signing below the Principal is ensuring the identified electronic bid bond has been executed and the Principal and Surety are firmly bound unto the State of Illinois under the conditions of the bid bond as shown above.

Electronic Bid Bond ID#

Company/Bidder Name

Signature and Title

# PROPOSAL ENVELOPE



# PROPOSALS

for construction work advertised for bids by the Illinois Department of Transportation

Item No.	Item No.	Item No.

Submitted By:

lame:	
ddress:	
hone No.	

Bidders should use an IDOT proposal envelope or affix this form to the front of a 10" x 13" envelope for the submittal of bids. If proposals are mailed, they should be enclosed in a second or outer envelope addressed to:

Engineer of Design and Environment - Room 326 Illinois Department of Transportation 2300 South Dirksen Parkway Springfield, Illinois 62764

# NOTICE

Individual bids, including Bid Bond and/or supplemental information if required, should be securely stapled.

# **CONTRACTOR OFFICE COPY OF CONTRACT SPECIFICATIONS**

# NOTICE

None of the following material needs to be returned with the bid package unless the special provisions require documentation and/or other information to be submitted.

Contract No. 62295 DUPAGE County Section 5Y-R-4 Project NHM-3537(4) Route FAU 3537 District 1 Construction Funds





# **NOTICE TO BIDDERS**

- 1. TIME AND PLACE OF OPENING BIDS. Sealed proposals for the improvement described herein will be received by the Department of Transportation at the Harry R. Hanley Building, 2300 South Dirksen Parkway, in Springfield, Illinois until 10:00 o'clock a.m., June 17, 2005. All bids will be gathered, sorted, publicly opened and read in the auditorium at the Department of Transportation's Harry R. Hanley Building shortly after the 10:00 a.m. cut off time.
- 2. DESCRIPTION OF WORK. The proposed improvement is identified and advertised for bids in the Invitation for Bids as:

Contract No. 62295 DUPAGE County Section 5Y-R-4 Project NHM-3537(4) Route FAU 3537 District 1 Construction Funds

2.27 miles of pavement reconstruction, traffic signal modernization and lighting along U.S. Route 20 from Rohlwing Road to Addison Road and replacement of the existing structure structure carrying U.S. Route 20 (Lake Street) over Westwood Creek, all located in Addison.

- 3. INSTRUCTIONS TO BIDDERS. (a) This Notice, the invitation for bids, proposal and letter of award shall, together with all other documents in accordance with Article 101.09 of the Standard Specifications for Road and Bridge Construction, become part of the contract. Bidders are cautioned to read and examine carefully all documents, to make all required inspections, and to inquire or seek explanation of the same prior to submission of a bid.
  - (b) State law, and, if the work is to be paid wholly or in part with Federal-aid funds, Federal law requires the bidder to make various certifications as a part of the proposal and contract. By execution and submission of the proposal, the bidder makes the certification contained therein. A false or fraudulent certification shall, in addition to all other remedies provided by law, be a breach of contract and may result in termination of the contract.
- 4. AWARD CRITERIA AND REJECTION OF BIDS. This contract will be awarded to the lowest responsive and responsible bidder considering conformity with the terms and conditions established by the Department in the rules, Invitation for Bids and contract documents. The issuance of plans and proposal forms for bidding based upon a prequalification rating shall not be the sole determinant of responsibility. The Department reserves the right to determine responsibility at the time of award, to reject any or all proposals, to readvertise the proposed improvement, and to waive technicalities.

By Order of the Illinois Department of Transportation

Timothy W. Martin, Secretary

BD 351 (Rev. 01/2003)

#### INDEX FOR SUPPLEMENTAL SPECIFICATIONS AND RECURRING SPECIAL PROVISIONS Adopted March 1, 2005

This index contains a listing of SUPPLEMENTAL SPECIFICATIONS and frequently used RECURRING SPECIAL PROVISIONS.

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# RECURRING SPECIAL PROVISIONS

The following RECURRING SPECIAL PROVISIONS indicated by an "X" are applicable to this contract and are included by reference:

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		State Required Contract Provisions All Federal-aid Construction Contracts (Eff. 2-1-69) (Rev. 10-1-83)	
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10		Construction Layout Stakes Except for Bridges (Eff. 1-1-99) (Rev. 1-1-02)	
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13		Asphaltic Emulsion Slurry Seal and Fibrated Asphaltic Emulsion Slurry Seal (Eff. 8-1-89) (Rev. 2-1-97)	
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16		Subsealing of Concrete Pavements (Eff. 11-1-84) (Rev. 2-1-95)	
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25	Х		
26		Guardrail and Barrier Wall Delineation (Eff. 12-15-93) (Rev. 1-1-97)	170
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34		English Substitution of Metric Reinforcement Bars (Eff. 4-1-96) (Rev. 1-1-03)	183
35		Polymer Modified Emulsified Asphalt (Eff. 5-15-89) (Rev. 1-1-04)	
36		Corrosion Inhibitor (Eff. 3-1-80) (Rev. 7-1-99)	
37		Quality Control of Concrete Mixtures at the Plant-Single A (Eff. 8-1-00) (Rev. 1-1-04)	
38		Quality Control of Concrete Mixtures at the Plant-Double A (Eff. 8-1-00) (Rev. 1-1-04)	
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# STATE OF ILLINOIS SPECIAL PROVISIONS

The following Special Provisions supplement the "Standard Specifications for Road and Bridge Construction", adopted January 1, 2002, the latest edition of the "Manual on Uniform Traffic Control Devices for Streets and Highways", the "Manual of Test Procedures for Materials" in effect on the date of invitation for bids; and the Supplemental Specifications and Recurring Special Provisions indicated on the Check Sheet included herein which apply to govern the construction of FAU Route 3537 (Lake St.), Project NHM-3537 (004), Section 5Y-R-4 in DuPage County, and in case of conflict with any part, or parts, of said Specifications, the said Special Provisions shall take precedence and govern.

#### Contract: 62295

# LOCATION OF PROJECT

The improvement begins at Sta.105+70.7, a point on the centerline of US 20 (Lake Street) approximately 0.13 miles east of IL Route 53 (Rohlwing Road) and extends in an easterly direction to Sta. 225+50, a point approximately 0.16 miles west of Addison Street. The gross and net length of the improvement is 11,980 feet (2.27 miles).

# DESCRIPTION OF PROJECT

The proposed improvement consists of pavement reconstruction. The typical section consists of one twelve foot and one thirteen foot wide lane in each direction separated by a variable median. Left turn lanes will be provided at all intersections. Type B-6.24 curb and gutter will be installed at the edges of the pavement and a closed drainage system will be installed. The proposed pavement composition will be  $9\frac{3}{4}$ " PCC Pavement.

Replacement traffic signals will be prepared for intersections of U.S. 20 with the following cross streets:

- Marcus Cinema Drive
- Itasca Road
- Lombard Road
- Mill Road
- Kennedy Drive

Additional work items consist of replacement of the structure carrying U.S. 20 over Westwood Creek with a box culvert, installation of a municipal water main, roadway lighting and landscaping.

# MAINTENANCE OF ROADWAYS

Effective: September 30, 1985

Revised: November 1, 1996

Beginning on the date that work begins on this Project, the Contractor shall assume responsibility for normal maintenance of all existing roadways within the limits of the improvement. This normal maintenance shall include all repair work deemed necessary by the Engineer, but shall not include snow removal operations. Traffic control and protection for maintenance of roadways will be provided by the Contractor as required by the Engineer.

If items of work have not been provided in the contract, or otherwise specified for payment, such items, including the accompanying traffic control and protection required by the Engineer, will be paid for in accordance with Article 109.04 of Standard Specifications.

# STATUS OF UTILITIES TO BE ADJUSTED

Utility companies invol	ved in this project have prov	ided the following estimate	
Name of Utility	Туре	Location	Estimated Dates for Start and Completion of Relocation or Adjustments
ComEd	Overhead electric.	Full length of project. Overhead will be relocated underground in easements outside the ROW over the vast majority of the project. Sta. 150+45 to Sta. 187+40 will be located just inside north ROW.	Duration: Approximately 110 Working days.
Nicor	Underground gas pipes. Approximately 8200 ft of 4" and 4000 ft of 8" pipe to be relocated.	Full length of project inside ROW on both the north and south sides of the roadway.	Duration: Approximately 60 Working Days.
SBC	Aerial and buried cable.	Full length of project. Aerial will be relocated underground with ComEd. Buried will be relocated as necessary.	Duration: Approximately 120 Working Days.
Comcast	Aerial cable, mostly crossing lines. One (1) fiber optic crossing.	Full length of project. Aerial will be relocated underground with ComEd. Crossing at Sta. 128+50 will be relocated as necessary.	Duration: Approximately 30 Working Days.
DuPage Wate Commission	er Underground water main.	Full length of project. Will be relocated as necessary.	No Conflicts.
*Williams Pipeline	Underground pipeline.	Crossing at Sta. 111+07.	No Conflicts.
Village of Addison	Underground watermain.	Full length of project.	Work included in contract.

Utility companies involved in this project have provided the following estimated dates:

* Will have weight restrictions over pipeline. This information will be provided at the preconstruction meeting. The above represents the best information available to the Department and is included for the

convenience of the bidder. The applicable portions of Articles 105.07 and 107.31 of the Standard Specifications shall apply.

# **RESTRICTION ON GUARANTEED WORKING DAYS**

Effective: January 21, 2003

All temporary lane closures during the period governed by guaranteed working days will not be permitted during the hours of 6:00 a.m. to 9:00 a.m. and 3:00 p.m. to 6:00 p.m. Monday through Friday.

All lane closure signs shall not be erected any earlier than one-half (1/2) hour before the starting hours listed above. Also, these signs should be taken down within one-half (1/2) hour after the closure is removed.

Failure to Open Traffic Lanes to Traffic: Should the Contractor fail to completely open and keep open all the traffic lanes to traffic in accordance with the limitations specified above, the Contractor shall be liable and shall pay to the Department the amount of \$250 per lane blocked, not as a penalty but as liquidated and ascertained damages, for each and every 15 minute interval or a portion thereof that a lane is blocked outside the allowable time limitations. The Department may deduct such damages from any monies due the Contractor. These damages shall apply during the period governed by guaranteed working days and any extensions of that contract time.

# COMPLETION DATE PLUS GUARANTEED WORKING DAYS

The Contractor shall complete all contract items and safely open all roadways to traffic by 11:59 PM on November 15, 2006, except as specified herein.

The Contractor will be allowed to complete all clean-up work, traffic signal work, lighting work, landscaping work and punch list items within twenty five (25) guaranteed working days after the completion date for opening the roadway to traffic. Under extenuating circumstances the Engineer may direct that certain items of work, not affecting the safe opening of the roadway to traffic, may be completed within the guaranteed working days allowed for clean up work and punch list items. Temporary lane closures for this work may be allowed at the discretion of the Engineer.

Article 108.09 of the Standard Specifications or the Special Provision for Failure to Complete the Work on Time, if included in this contract, shall apply to both the completion date and the number of working days.

# START OF WORK

The Contractor will not be allowed to proceed with any construction operations on the pavement, which require a permanent lane closure, or to otherwise interfere with traffic as determined by the Engineer, prior to September 1, 2005. The Engineer's written approval shall be obtained by the Contractor before proceeding with any work on this project, prior to the stipulated date.

Temporary lane closures will be allowed prior to September 1, 2005 between 9:00 am & 3:00 pm. The Contractor must remove all permanent lane closures and reopen the roadway to its original lane configurations by November 1, 2005. The Contractor will not be allowed to proceed with any other construction operations on the pavement which require a permanent lane closure between November 1, 2005 and March 1, 2006.

# WORK ZONE TRAFFIC CONTROL (LUMP SUM PAYMENT)

Effective: February 1, 1996 Revised: November 1, 1996

Special traffic control plan details and Special Provisions have been prepared for this contract.

<u>Method of Measurement</u>. All traffic control (except traffic control pavement marking) indicated on the traffic control plan details and specified in the Special Provisions will be measured for payment on a lump sum basis. Traffic control pavement markings will be measured per foot.

**Basis of Payment.** All traffic control and protection will be paid for at the contract lump sum price for TRAFFIC CONTROL AND PROTECTION (SPECIAL). This price shall be payment in full for all labor, materials, transportation, handling and incidental work necessary to furnish, install, maintain and remove all traffic control devices required as indicated in the plans and as approved by the Engineer.

SHORT TERM PAVEMENT MARKING, TEMPORARY PAVEMENT MARKING and PAVEMENT MARKING TAPE TYPE III will be paid for separately.

# TRAFFIC CONTROL PLAN

Effective: September 30, 1985

Revised: October 1, 1995

Traffic Control shall be in accordance with the applicable sections of the Standard Specifications, the Supplemental Specifications, the "Illinois Manual on Uniform Traffic Control Devices for Streets and Highways", any special details and Highway Standards contained in the Plans, and the Special Provisions contained herein.

Special attention is called to Article 107.09 and Sections 701 and 702 of the Standard Specifications and the following Highway Standards, Details, Quality Standard for Work Zone Traffic Control Devices, Recurring Special Provisions and Special Provisions contained herein, relating to traffic control.

The Contractor shall contact the Engineer at least 72 hours in advance of beginning any work.

**District Standards** 

TC-10 - Traffic Control and Protection for Side Roads, Intersections and Driveways

TC-13 - District One Typical Pavement Markings

TC-14 - Traffic Control and Protection at Turn Bays (To Remain Open To Traffic)

TC-16 - Pavement marking Letters and Symbols for Traffic Staging

TC-18 - Signing for Flagging Operations at Work Zone Openings

<u>Details</u> Maintenance of Traffic Drawings <u>Supplemental Specifications and Recurring Special Provisions</u> Work Zone Traffic Control Devices (Supplemental Specification) Night Time Inspection of Roadway Lighting (Recurring Special Provision, Check Sheet #31)

## Special Provisions

**District Special Provisions** 

Maintenance of Roadways Work Zone Traffic Control (Lump Sum Payment) Traffic Control Plan Traffic Control For Work Zone Areas Restriction on Guaranteed Working Days

### **BDE Special Provisions**

Impact Attenuators (Temporary) Flagger Vests Portable Changeable Message Signs Temporary Concrete Barrier Traffic Control Deficiency Deduction Work Zone Traffic Control Devices

At the preconstruction meeting, the Contractor shall furnish the name of the individual in his direct employ who is to be responsible for the installation and maintenance of the traffic control for this project. If the actual installation and maintenance are to be accomplished by a subcontractor, consent shall be requested of the Engineer at the time of the preconstruction meeting in accordance with Article 108.01 of the Standard Specification for Road and Bridge Construction. This shall not relieve the Contractor of the foregoing requirement for a responsible individual in his direct employ to supervise this work. The State will provide the Contractor the name of its representative who will be responsible for the administration of the Traffic Control Plan.

# TRAFFIC CONTROL FOR WORK ZONE AREAS

Effective: 9/14/95 Revised: 1/30/03

Work zone entry and exit openings shall be established daily by the Contractor with the approval of the Engineer. All vehicles including cars and pickup trucks shall exit the work zone at the exit openings. All trucks shall enter the work zone at the entry openings. These openings shall be signed in accordance with the details shown elsewhere in the plans and shall be under flagger control during working hours.

The Contractor shall plan his trucking operations into and out of the work zone as well as on to and off the expressway to maintain adequate merging distance. Merging distances to cross all lanes of traffic shall be no less than 1/2 mile. This distance is the length from where the trucks enter the expressway to where the trucks enter the work zone. It is also the length from where the trucks exit the work zone to where the trucks exit the expressway. The stopping of expressway traffic to allow trucks to change lanes and/or cross the expressway is prohibited.

Failure to comply with the above requirements will result in a Traffic Control Deficiency charge. The deficiency charge will be calculated as outlined in the special provision for **"TRAFFIC CONTROL DEFICIENCY DEDUCTION"**. The Contractor will be assessed this daily charge for each day a deficiency is documented by the Engineer.

# RECLAIMED ASPHALT PAVEMENT FOR NON-POROUS EMBANKMENT AND BACKFILL

Effective: April 1, 2001

Add the following sentence to Article 1004.06 (a) Description of the Standard Specifications for Road and Bridge Construction:

"Reclaimed Asphalt Pavement (RAP) may be used as aggregate in Non-porous Granular Embankment and Backfill. The Rap material shall be reclaimed asphalt pavement material resulting from the cold milling or crushing of an existing hot-mix bituminous concrete pavement structure, including shoulders. RAP containing contaminants such as earth, brick, concrete, sheet asphalt, sand, or other materials identified by the Department will be unacceptable until the contaminants are thoroughly removed.

Add the following sentence to Article 1004.06 (C) Gradation of the Standard Specifications for Road and Bridge Construction.

"One hundred percent of the RAP when used shall pass the 75mm (3 inch) sieve. The RAP shall be well graded from coarse to fine. RAP that is gap-graded or single-sized will not be accepted.

# RECLAIMED ASPHALT PAVEMENT (RAP) FOR TEMPORARY ACCESS ENTRANCES AND/OR AGGREGATE SHOULDERS, TYPE B

Effective: April 1, 2001

Replace the <u>Note</u> in Articles 402.02(a) and 481.02(a) of the Standard Specifications for Road and Bridge Construction with the following:

"Note: Reclaimed asphalt pavement (RAP) may be used as aggregate in surface course for temporary access entrances and/or aggregate shoulders Type B. The RAP material shall be reclaimed asphalt pavement material resulting from the cold milling or crushing of an existing hot-mix bituminous concrete pavement structure, including shoulders. RAP containing contaminants such as earth, brick, concrete, sheet asphalt, sand, or other materials identified by the Department will be unacceptable until the contaminants are thoroughly removed. The RAP shall also meet the following requirements:

One hundred percent of the RAP material shall pass the 37.5 mm (1 1/2 inch) sieve. The RAP material shall be reasonably well graded from coarse to fine. RAP material that is gap-graded or single-sized will not be accepted."

# REMOVAL AND DISPOSAL OF UNSUITABLE MATERIAL

**Description.** This work shall include the furnishing of all materials and the necessary labor for the undercutting and subsequent disposal of unsuitable subgrade and/or subbase beneath the proposed subgrade as identified in the Plans and as directed by the Engineer.

Work under this pay item must be performed in accordance with the applicable portions of Section 202 of the Standard Specifications and in accordance with the Plans, except as herein modified.

**Construction Requirements.** The width of the undercut, where determined to be required, shall extend the full width of the proposed roadway to 12-inches behind each curb. All undercuts will be justified at the time of construction by a qualified soils inspector and/or the Engineer. A static cone penetrometer will be used to test the subgrade following the requirements of the IDOT Subgrade Stability Manual.

<u>Method of Measurement.</u> The volume in cubic yards for REMOVAL AND DISPOSAL OF UNSUITABLE MATERIAL will be computed by the method of average end areas based on the proposed bottom of subgrade elevations and actual undercut elevations.

**<u>Basis of Payment.</u>** This work will be paid for at the contract unit price per cubic yard for REMOVAL AND DISPOSAL OF UNSUITABLE MATERIAL which price shall be payment in full for the removal and disposal of the unsuitable material.

POROUS GRANULAR EMBANKMENT, SUBGRADE, which will be used to backfill the undercut areas to the bottom of the proposed subgrade, will be measured and paid for separately.

# POROUS GRANULAR EMBANKMENT, SUBGRADE

Effective: September 30, 1985 Revised: November 1, 1996

**Description.** This work consists of furnishing, placing, and compacting porous granular material to the lines and grades shown on the plans or as directed by the Engineer in accordance with applicable portions of Section 207 of the Standard Specifications.

<u>Materials.</u> The material shall be used as a bridging layer over soft, pumpy, loose soil and for placing under water and shall conform with Article 1004.06 of the Standard Specifications except the gradation shall be as follows:

1. Crushed Stone, Crushed Blast Furnace Slag, and Crushed Concrete

<u>Sieve Size</u>	Percent Passing
*150 mm (6 inches)	97 <u>+</u> 3
*100 mm (4 inches)	90 <u>+</u> 10
50 mm (2 inches)	45 <u>+</u> 25
75 um (#200)	5 <u>+</u> 5

2. Gravel, Crushed Gravel and Pit Run Gravel

Sieve Size	Percent Passing
*150 mm (6 inches)	97 <u>+</u> 3
*100 mm (4 inches)	90 <u>+</u> 10
50 mm (2 inches)	55 <u>+</u> 25
4.75 mm (#4)	30 <u>+</u> 20
75 um (#200)	5 <u>+</u> 5

*For undercut greater than 450 mm (18 inches) the percent passing the 150 mm (6 inches) sieve may be 90<u>+</u>10 and the 100 mm (4 inches) sieve requirements eliminated.

**Construction Requirements.** The porous granular material shall be placed in one lift when the total thickness to be placed is 600 mm (2 feet) or less or as directed by the Engineer. Each lift of the porous granular material shall be rolled with a vibratory roller meeting the requirements of Article 1101.01 of the Standard Specifications to obtain the desired keying or interlock and compaction. The Engineer shall verify that adequate keying has been obtained.

A 75 mm (3 inches) nominal thickness top lift of capping aggregate having a gradation of CA 6 will be required when Aggregate Subgrade is not specified in the contract and Porous Granular Embankment, Subgrade will be used under the pavement and shoulders. Capping aggregate will not be required when embankment meeting the requirements of Section 207 of the Standard Specifications or granular subbase is placed on top of the porous granular material.

Construction equipment not necessary for the completion of the replacement material will not be allowed on the undercut areas until completion of the recommended thickness of the porous granular embankment subgrade.

Full depth subgrade undercut should occur at limits determined by the Engineer. A transition slope to the full depth of undercut shall be made outside of the undercut limits at a taper of 300 mm (1 foot) longitudinal per 25 mm (1 inch) depth below the proposed subgrade or bottom of the proposed aggregate subgrade when included in the contract.

<u>Method of Measurement.</u> This work will be measured for payment in accordance with Article 207.04 of the Standard Specifications. When specified on the contract, the theoretical elevation of the bottom of the aggregate subgrade shall be used to determine the upper limit of Porous Granular Embankment, Subgrade. The volume will be computed by the method of average end areas.

**Basis of Payment.** This work shall be paid for at the contract unit price per cubic meter (cubic yard) for POROUS GRANULAR EMBANKMENT, SUBGRADE which price shall include the capping aggregate, when required.

The Porous Granular Embankment, Subgrade shall be used as field conditions warrant at the time of construction. No adjustment in unit price will be allowed for an increase or decrease in quantities from the estimated quantities shown on the plans.

# TRENCH BACKFILL

**Description.** This work shall be performed in accordance with Section 208 of the Standard Specifications with the following alterations.

<u>Materials.</u> Trench back fill shall consist of FA-2 or FA-6 sand compacted in place to ninetyeight percent (98%) of maximum density at optimum moisture as determined by the Modified Standard Proctor Test. Granular backfill shall be mechanically compacted in eight (8) inch lifts from the bottom of the trench to within six (6) inches of the base course, then capped off with a four (4) inch layer of compacted CA-6.

**<u>Construction Requirements.</u>** Each layer of backfill shall be mechanically compacted. This will be inspected by the Village of Addison and the Engineer. No jetting will be allowed. Topsoil disturbed by excavation operations shall be replaced and left neat and presentable as original.

<u>Method of Measurement.</u> Delete the second paragraph of Article 208.03(b). Excavation width shall be as dictated by the Standard Specifications for Water & Sewer Main Construction in Illinois for that size of pipe.

**<u>Basis of Payment.</u>** This work will be paid for at the contract unit price per cubic yard for TRENCH BACKFILL. This shall include excavation, installation, materials and all other incidentals required to install this item.

# BACKFILLING STORM SEWER UNDER ROADWAY

Effective: September 30, 1985 Revised: July 2, 1994

For storm sewer constructed under the roadway, backfilling methods two and three authorized under the provisions of Article 550.07 will not be allowed.

# CONCRETE MEDIAN REMOVAL

**Description.** This work shall include the furnishing of all materials and the necessary labor for the complete removal and disposal of the concrete median, it's associated subgrade(s) and subbase to the bottom of the proposed subgrade as identified in the Plans.

Work under this pay item must be performed in accordance with the applicable portions of Section 440 of the Standard Specifications and in accordance with the Plans, except as herein modified.

<u>Method of Measurement.</u> CONCRETE MEDIAN REMOVAL shall be measured for payment in place and the area computed in square feet regardless of the total depth of material removed and disposed. The removal of the subgrade(s) and subbase will not be measured for payment as separate items, but shall be considered as included in the contract unit price for CONCRETE MEDIAN REMOVAL.

**Basis of Payment.** This work will be paid for at the contract unit price per square foot for CONCRETE MEDIAN REMOVAL. The contract unit price for CONCRETE MEDIAN REMOVAL shall include removing and disposal of the entire median structure as described above.

# ISLAND REMOVAL

**Description.** This work shall include the furnishing of all materials and the necessary labor for the complete removal and disposal of the traffic islands, their associated subgrade(s) and subbase to the bottom of the proposed subgrade as identified in the Plans.

Work under this pay item must be performed in accordance with the applicable portions of Section 440 of the Standard Specifications and in accordance with the Plans, except as herein modified.

<u>Method of Measurement.</u> ISLAND REMOVAL shall be measured for payment in place and the area computed in square feet regardless of the total depth of material removed and disposed. The removal of the subgrade(s) and subbase will not be measured for payment as separate items, but shall be considered as included in the contract unit price for ISLAND REMOVAL.

**Basis of Payment.** This work will be paid for at the contract unit price per square foot for ISLAND REMOVAL. The contract unit price for ISLAND REMOVAL shall include removing and disposal of the entire island structure(s) as described above.

# **REMOVAL OF EXISTING STRUCTURES**

**Description.** This work shall include the furnishing of all materials and the necessary labor and transportation to completely remove and dispose of the existing culvert structure carrying US 20 (Lake Street) over Westwood Creek and the partial removal and salvage of the two (2) pedestrian bridges adjacent to the existing culvert.

Work under this pay item must be performed in accordance with the applicable portions of Section 501 of the Standard Specifications and in accordance with the Plans, except as herein modified.

**US 20 Bridge:** The existing culvert carrying US 20 over Westwood Creek shall be completely removed utilizing staged construction as indicated in the plans. Removal shall include, but not be limited to the concrete structure proper and railing. Portions of any deep foundations, if encountered, that interfere with the construction of the new culvert must also be removed to a minimum depth of 1'-0" below the proposed structure.

**Pedestrian Bridges:** The existing two (2) pedestrian bridge superstructures adjacent to the existing culvert are to be salvaged. The Contractor shall carefully remove the existing structures so as not to cause any damage and transport and unload the bridges at a location in the Village of Addison as directed by the Engineer. Should the Contractor damage the bridges during removal, transportation or unloading, it will be the Contractor's responsibility to repair the damage at his/her own expense.

The existing pedestrian bridge substructures shall be removed to a minimum depth of 1'-0" below the final grade at each location.

**<u>Basis of Payment.</u>** This work will be paid for at the lump sum price for REMOVAL OF EXISTING STRUCTURES, which price shall include all necessary labor, tools, materials, disposal costs and transportation.

Any excavation necessary to perform the removal of the existing structures shall be considered included in this item of work and will not be measured for payment.

The cost of the removal and disposal of all other existing structures which are visible above ground and the Contractor could be reasonably expected to have knowledge of them, shall be considered as included in the lump sum contract price for removal of Existing Structures, and no additional compensation will be allowed. In the event existing structures or portions of existing structures are encountered which cannot be removed by normal excavation procedures and are not shown on the contract plans or are not evident in the field and are required to be removed, the cost of such removal will be paid for according to Article 109.04 of the Standard Specifications.

# **REMOVE EXISTING CULVERTS**

**Description.** This work shall consist of the removal and satisfactory disposal of existing culvert and headwall structures or portions thereof, as specified.

**<u>Removal Requirements.</u>** Existing structures shall be removed to at least 1 ft below the proposed elevation of subgrade or ground surface, within the area of construction and within the limits of the right of way. All portions of existing structures below this elevation that interfere in any way with the new construction, shall be removed.

The location, size, and type of existing culverts to be removed shall be as shown on the plans or as directed by the Engineer. When existing culverts are designated to be salvaged, the removal operation shall be performed in a manner that will not cause damage to the existing culvert.

Existing concrete slope wall shall be removed at the locations shown on the plans and as directed by the Engineer so all loose material shall be removed and disposed of as specified. It shall be the responsibility of the Contractor to determine the thickness of the slope wall to be removed and the extent to which it is reinforced.

No additional compensation will be allowed because of variations from the assumed thickness or from the thickness shown on the Plans, or for variations in the amount of reinforcement. When only partial removal of existing concrete slope wall is to be performed, the removal shall be performed according to Article 501.03.

Materials that are not to be salvaged and stockpiled shall become the property of the Contractor and shall be removed and disposed of according to the requirements of Article 202.03.

<u>Method of Measurement.</u> When paid for as a separate item, removal of existing culverts and removal of existing concrete headwalls will be measured for payment in units of each at the location designated on the Plans.

When specified on the Plans, removal of existing culvert rail will be measured in place in feet out to out and along the top longitudinal rail element. Posts will not be measured for payment.

Any excavation necessary to perform the removal of existing structures shall be considered included in that item of work and will not be measured for payment.

Removal and disposal of all rails, posts, and connecting hardware associated with the culvert rail will not be measured for payment.

**Basis of Payment.** When the contract contains a separate item for removal, it will be paid for at the unit price per each for REMOVE EXISTING CULVERTS at the location designated on the Plans.

Disposal of materials specified for salvage but deemed unfit for further use through no fault of the Contractor will be paid for according to Article 109.04. If existing structures or existing concrete or masonry are specified to be removed and no separate items or unit prices for such removal are provided in the contract, payment for this work will be considered as included in the contract unit prices for other items of work involved, except as provided for Rock Excavation for Structures in Section 502.

When the Engineer directs that earth and debris be removed from culvert inverts, such removal will be paid for according to Article 109.04.

The cost of the removal and disposal of all other existing structures which are visible above ground and the Contractor could be reasonably expected to have knowledge of them, shall be considered as included in the contract unit price for the major item of work in the contract, and no additional compensation will be allowed. In the event existing structures or portions of existing structures are encountered which cannot be removed by normal excavation procedures and are not shown on the plans or are not evident in the field and are required to be removed, the cost of such removal will be paid for according to Article 109.04.

# PEDESTRIAN RAIL (SPECIAL)

**Description.** This work shall include the furnishing of all materials and the necessary labor to construct and erect the completed railing as indicated in the Plans. The line and grade of the railing shall be true to that shown on the plans and not follow any defects in the structure. The railing posts, panels and openings shall be vertical. The tops of the railings shall be parallel to the grade line.

Work under this pay item must be performed in accordance with the applicable portions of Section 509 of the Standard Specifications and in accordance with the Plans, except as herein modified.

<u>Materials.</u> Materials must be in conformance with Section 505 and Article 1006.04 of the Standard Specifications.

All posts, railing, splices, anchor devices and plates shall be galvanized after shop fabrication according to AASHTO M111 and ASTM A385. All bolts, nuts, washers, and anchor rods shall be galvanized according to AASHTO M232 except stainless steel bolts.

<u>Method of Measurement.</u> Railing will be measured in feet. The length paid for will be the overall length along the top longitudinal railing member through all posts and gaps.

**Basis of Payment.** This work will be paid for at the contract unit price per foot for PEDESTRIAN RAIL (SPECIAL), which price shall include all materials, fabrication, transportation and erection.

# TEMPORARY SHEET PILING

Effective: September 2, 1994 Revised: December 13, 2002

**Description.** This work shall consist of furnishing, driving, adjusting for stage construction when required and subsequent removal of the sheet piling according to the dimensions and details shown on the plans and according to the applicable portions of Section 512 of the Standard Specifications.

This work shall also include furnishing, installing and subsequent removal of all miscellaneous steel shapes, plates and connecting hardware when required to attach the sheeting to an existing substructure unit and/or to facilitate stage construction.

**General.** The Contractor may propose other means of supporting the sides of the excavation provided they are done so at no extra cost to the department. If the Contractor elects to vary from the design requirements shown on the plans, the revised design calculations and details shall be submitted to the Engineer for approval. The calculations shall be prepared and sealed by an Illinois Licensed Structural Engineer. This approval will not relieve the Contractor of responsibility for the safety of the excavation. Approval shall be contingent upon acceptance by all involved utilities and/or railroads.

**<u>Material.</u>** The sheet piling shall be made of steel and may be new or used material, at the option of the Contractor. The sheet piling shall have a minimum section modulus as shown on the plans or in the approved Contractor's alternate design. The sheeting shall have a minimum yield strength of 265 MPa (38.5 ksi) unless otherwise specified. The sheeting, used by the Contractor, shall be identifiable and in good condition free of bends and other structural defects. The Contractor shall furnish a copy of the published sheet pile section properties to the Engineer for verification purposes. The Engineer's approval will be required prior to driving any sheeting. All driven sheeting not approved by the Engineer shall be removed at the Contractor's expense.

**Construction.** The Contractor shall verify locations of all underground utilities before driving any sheet piling. Any disturbance or damage to existing structures, utilities or other property, caused by the Contractor's operation, shall be repaired by the Contractor in a manner satisfactory to the Engineer at no additional cost to the Department. The Contractor shall be responsible for determining the appropriate equipment necessary to drive the sheeting to the tip elevation(s) specified on the plans or according to the Contractor's approved design. The sheet piling shall be driven, as a minimum, to the tip elevation(s) specified, prior to commencing any related excavation. If unable to reach the minimum tip elevation, the adequacy of the sheet piling design will require re-evaluation by the Department prior to allowing excavation adjacent to the sheet piling in question. The Contractor shall not excavate below the maximum excavation line shown on the plans without the prior permission of the Engineer. The sheet piling shall remain in place until the Engineer determines it is no longer required.

The sheet piling shall be removed and disposed of by the Contractor when directed by the Engineer. When allowed, the Contractor may elect to cut off a portion of the sheet piling leaving the remainder in place. The remaining sheet piling shall be a minimum of 300 mm (12 in.) below the finished grade or as directed by the Engineer. Removed sheet piling shall become the property of the Contractor.

When an obstruction is encountered, the Contractor shall notify the Engineer and upon concurrence of the Engineer, the Contractor shall begin working to break up, push aside, or remove the obstruction. An obstruction shall be defined as any object (such as but not limited to, boulders, logs, old foundations etc.) where it's presence was not obvious or specifically noted on the plans prior to bidding, that cannot be driven through or around with normal driving procedures, but requires additional excavation or other procedures to remove or miss the obstruction.

<u>Method of Measurement.</u> The temporary sheet piling will be measured for payment in place in square meters (square feet). Any temporary sheet piling cut off, left in place, or driven to dimensions other than those shown on the contract plans without the written permission of the Engineer, shall not be measured for payment but shall be done at the contractor's expense.

If the Contractor is unable to drive the sheeting to the specified tip elevation(s) and can demonstrate that any further effort to drive it would only result in damaging the sheeting, then the Contractor shall be paid based on the plan quantity of temporary sheeting involved. However, no additional payment will be made for any walers, bracing, or other supplement to the temporary sheet piling, which may be required as a result of the re-evaluation in order to insure the original design intent was met.

**Basis of Payment.** This work will be paid for at the contract unit price per square meter (square foot) for TEMPORARY SHEET PILING.

Payment for any excavation performed in conjunction with this work will not be included in this item but shall be paid for as specified elsewhere in this contract.

Obstruction mitigation shall be paid for according to Article 109.04 of the Standard Specifications.

# WATER MAIN 6" WATER MAIN 8" WATER MAIN 10" WATER MAIN 12"

**Description.** Under this item the Contractor shall furnish all labor, materials and appurtenances necessary to install watermain, fire service and fittings to the alignment, grade and locations shown on the plans. Fire services include connection to all services larger than 2-inches in diameter.

Ductile iron pipe watermain shall be ductile iron class 52, bituminous seal coated pipe and cement mortar lining per AWWA C104/ANSI 21.4 (Griffen, Clow or US Pipe). Joints for 12-inch diameter (mainline) pipe shall be mechanical or rubber gasket push-on joints "Bell-Tite" per ANSI A21.11 (AWWA C111 and AWWA C600). Joints for all hydrant leads where two or more lengths of pipe are needed from the valve to the tee shall be restrained using "FIELD LOCKING" gaskets. Joints for all water main extending north or south from the main line shall also be restrained with "FIELD LOCKING" gaskets. All joints in valve vaults shall be mechanical joint. All materials shall be made in the United States.

Fittings shall be cement lined, tar coated ductile iron rated for 250 psi per AWWA C110/ANSI 21.20 (Clow, U.S. Pipe or equal). Fittings shall be mechanical joints restrained with Mega-A-Lug. All fittings which deflect the flow 11-1/2 degrees or greater shall also be provided with concrete thrust blocks. Thrust blocks shall be of the minimum dimensions shown on the drawings. All materials shall be made in the United States.

Connections of new water main to existing water main shall utilize mechanical joint transition sleeves, bends, reducers, and the like, all restrained with meg-a-lugs.

Where indicated on the plans the watermain shall be installed in a plastic casing pipe that is directionally drilled. Casing pipe shall be either HDPE or PVC, both with a minimum dimension ratio of 26. HDPE shall be butt-fusion welded. PVC shall be jointed with mechanical couplings. Couplings shall have beveled edges, integral sealing gaskets, and restraining grooves. Restraining splines shall be nylon. Casing pipe size shall be a minimum of 12 inches for 6" watermain. Minimum casing pipe size for 8" watermain shall be 14 inches. After installation of watermain (wrapped in polyethylene), the casing pipe shall be blown full of sand and bulkheaded with lean grout.

# **Construction Requirements.**

1. <u>Ductile Iron Pipe</u> - The Contractor shall furnish and install watermain and fire services in accordance with the drawings, the requirements stated herein, and Divisions II and IV of the "Standard Specifications for Water and Sewer Main Construction in Illinois," latest edition and applicable ordinances of the Village of Addison. The section of the "Standard Specifications for Water and Sewer Main Construction in Illinois" relating to this item are as follows: DIVISION II EXCAVATION AND CLEAN UP

- Section 20 Excavation and Backfill for Underground Conduits
- Section 21 Restoration of Surfaces
- Section 22 Finishing and Clean Up for Underground Conduits
- Section 40 Pipe for Watermains and Service Connections
- Section 41 Pipe Installation for Watermains

2. <u>Pressure Tests</u> - All piping shall be subject to pressure tests as specified herein. After the pipe has been laid and partially backfilled, the pipe shall be subjected to a hydrostatic pressure equal to 150 psi at the lowest elevation of the pipe section. The duration of each pressure test shall be for a period of two hours, and the pressure shall not drop more than 5psi over this duration. The basic provisions of AWWA C-600 shall apply.

Each section of pipe to be tested, as determined by the Village, shall be slowly filled with water and the specified test pressure shall be applied by means of a pump connected to the pipe in a satisfactory manner. The pump pipe connection and all necessary apparatus including gauges and meters shall be furnished by the Contractor. Before applying the specified test pressure, all air shall be expelled from the pipe. To accomplish this, taps shall be made, if necessary, at points of highest elevation and afterwards tightly plugged. Any cracked or defective pipes, fittings, valves or hydrants discovered in consequence of this pressure test shall be removed and replaced by the Contractor with sound material and the test shall be repeated until satisfactory to the Engineer. Provisions of AWWA C-600, where applicable, shall apply.

3. <u>Leakage Test</u> - After completion of the pressure test, a leakage test shall be conducted to determine the quantity of water lost by leakage under the specified test pressure. Test pressure is defined as the maximum operating pressure of the section under test and is based on the elevation of the lowest point in the line or section under test corrected to the elevation of the test gauge. Applicable provisions of AWWA C-600 shall apply. Duration of each leakage test shall be a minimum of one (1) hour in addition to the pressure test periods. A table of allowable leakage is listed below.

Allowable Leakage for Pipeline per 1,000 ft. - gph

Avg. Test	Pipe Size in Inches			
Pressure <u>Psi</u>	<u>6</u>	<u>8</u>	<u>10</u>	<u>12</u>
200	0.64	0.85	1.06	1.28
175	0.59	0.80	0.99	1.19
150	0.55	0.74	0.92	1.10
125	0.50	0.67	0.84	1.01
100	0.45	0.60	0.75	0.90

- 4. <u>Disinfection</u> All watermain and piping shall be flushed and satisfactorily disinfected in accordance with the Standard Specifications.
- <u>Water Main Abandonment</u> After new pipe has been brought into service, old pipe shall be left in place and filled with Controlled Low Strength Material (CLSM). CLSM shall be per IDOT's Supplemental Specifications and Recurring Special Provisions, Check Sheet 24, Mix # 3. The ends of all abandoned pipe shall be capped with three cubic feet of concrete.

<u>Method of Measurement.</u> Measurement for watermain will be based on lineal feet in the flow line of the water main.

**Method of Payment.** Payment for watermain and tees shall include all fittings and accessories including thrust blocks, Meg-A-Lugs, excavation, installation, directional drilling of casing pipe, disinfection, testing, sleeves, materials and all other incidentals required to install a complete and fully functional watermain system. This item shall include connection to the watermain system as shown on the plans, service connections, abandonment of the existing water main, all fire service, all fire hydrant connections, and casing pipe.

# POLYETHELENE ENCASEMENT

**Description.** Under this item the Contractor shall furnish all labor, materials and appurtenances necessary to install the polyethylene wrap on all ductile iron pipe, valves and iron fittings specified on the drawings. The polyethylene material shall be Class C (black) in conformance with the requirements of ANSI A21.5 and AWWA C-105. The minimum nominal thickness shall be 8 mils (0.0008 inches) and the minus thickness tolerance shall not exceed 1- percent of this nominal thickness. The wrap shall be Griffen, Clow or equal. Polyethylene material shall be installed on all ductile iron pipe and iron fittings. All material shall be manufactured in the United States.

**Construction Requirements.** The Contractor shall furnish and install polyethylene encasement in accordance with the drawings, the requirements stated herein, the "Standard Specifications for Water and Sewer Main Construction in Illinois," latest edition and applicable ordinances of the Village of Addison. The polyethylene liner shall prevent contact between the pipe and the surrounding backfill and bedding material but is not intended to be a completely air and water tight enclosure. Overlaps shall be secured by the use of polyethylene tape capable of holding polyethylene liner in place until backfilling operations are completed. The encased pipe shall be lowered into the trench using a sling that will not tear the polyethylene liner.

<u>Method of Measurement.</u> Measurement of polyethylene encasement will be based on per foot installed.

<u>Method of Payment.</u> This item will be paid per linear feet installed. This shall include excavation, backfill, installation, materials and all other incidentals required to install polyethylene wrap as specified on the plans.

ADJUSTING WATER MAIN 6" ADJUSTING WATER MAIN 10" ADJUSTING WATER MAIN 12" **Description.** This work shall consist of adjusting water main lines of 6", 10" and 12" diameter sizes where required by the construction of the improvement.

<u>Materials.</u> Materials for replacement shall be the same kind as, or equal to, the material being replaced.

**Construction Requirements.** When the contract includes information concerning the number, locations and water main lines which are to be adjusted, such information represents the best knowledge of the Department and is included for the convenience of the bidder. The Department assumes no responsibility whatever in respect to the sufficiency or accuracy of the information shown. It shall be the Contractor's responsibility to determine the exact locations of all such installations.

The Contractor shall also obtain from the governmental agency or utility company responsible for the respective installations, detailed information concerning the locations of the installations.

The work shall conform to the Standard Specifications for Water and Sewer Main Construction in Illinois. No additional compensation will be allowed the Contractor due to any delays or inconvenience resulting from these requirements, nor on account of any special construction methods required in prosecuting the Contractor's work.

When a Municipality or Water District has jurisdiction of a water service line, the work shall be performed as prescribed by the Municipality or Water District and shall meet the approval of its Engineer.

If the Contractor damages any water service line not requiring adjustment, or any other underground structure or utility, the Contractor shall replace or repair it as required by the Engineer, and no additional compensation will be allowed.

When a water service line is to be adjusted, the Contractor shall remove it carefully to prevent damage to the pipe. Any material, including fittings, which is not satisfactory for reuse, in the opinion of the Engineer, shall be replaced and payment will be made for the replacement material according to Article 109.04. Any material, including fittings, which is damaged by the Contractor due to his/her negligence, shall be replaced by the Contractor at his/her own expense. All material removed and not reused shall become the property of the Contractor.

The work necessary to adjust water main lines shall be performed according to the applicable portions of Section 562. Any water service line, other than copper, which is or will be under a base or surface course and which requires adjustment, shall be replaced with copper pipe conforming to the requirements of Article 1006.33.

<u>Method of Measurement.</u> Adjusting water main lines will be measured for payment in feet complete in place separately for 6", 10" and 12" diameter water main lines.

Excavation in rock will be measured for payment as specified in Article 502.14.

Trench backfill will be measured for payment as specified in Article 208.03.

**Basis of Payment.** This work will be paid for at the contract unit prices per foot for ADJUSTING WATER MAIN 6", ADJUSTING WATER MAIN 10" and ADJUSTING WATER MAIN 12" which prices shall include all joint materials, making all connections, excavation except excavation in rock and backfilling.

Excavation in rock will be paid for as specified in Article 502.15 for Rock Excavation for Structures.

Trench Backfill will be paid for as specified in Article 208.04.

The furnishing of materials required to replace material declared unsatisfactory by the Engineer and new materials necessary to complete the work, except as above noted, will be paid for according to Article 109.04.

### WATER SERVICE LINE 1" WATER SERVICE LINE 1 ½" WATER SERVICE LINE 2"

**Description.** This work shall consist of furnishing all labor, materials and appurtenances necessary to install water services of the specified diameter.

<u>Materials.</u> Contractor may utilize only Type K Copper regardless of the size of the service. All materials shall be made in the United States. Each service shall be connected to the water main through a brass corporation stop.

**Construction Requirements.** The Contractor shall perform all work in accordance with the drawings, the requirements stated herein, and the "Standard Specifications for Water and Sewer Main Construction in Illinois," latest edition and applicable ordinances of the Village of Addison.

Where indicated on the plans, water service pipe shall be installed in a plastic casing pipe that is directionally drilled. Casing pipe material shall be either HDPE or PVC, both with a minimum dimension ratio of 26. HDPE shall be butt fusion welded. PVC shall be joined with mechanical couplings. Couplings shall have beveled edges, integral sealing gaskets, and restraining grooves. Restraining splines shall be nylon. Minimum casing pipe size for 1", 1 ½", and 2" water service lines shall be 3", 4", and 6" respectively. After installation of service line, casing pipe shall be blown full of sand and bulkheaded.

<u>Method of Measurement.</u> Measurement will be based on lineal foot of service pipe installed.

**Basis of Payment.** This item will be paid for at the unit contract price per linear foot for WATER SERVICE LINE 1", WATER SERVICE LINE 1 ½", and WATER SERVICE LINE 2". This shall include excavation, backfill, installation, directional drilling of casing pipe, materials and all other incidentals required to install 1", 1 ½", or 2" copper service pipe.

### FIRE HYDRANTS TO BE REMOVED

**Description.** This work shall consist of closing existing gate valves and removing existing fire hydrants with auxiliary valves at the specified locations on the plans. Work shall be completed in conformance with the applicable sections of the "Standard Specifications for Water & Sewer Main Construction in Illinois," latest edition and the Illinois Department of Transportation "Standard Specifications for Road and Bridge Construction," latest edition.

**Construction Requirements.** Contractor shall close the existing gate valve prior to removing hydrant. Contractor shall remove the existing fire hydrants with auxiliary valves at the specified locations on the plans. Pipe shall be sealed to prevent any infiltration of material. The holes formed by the removal of the hydrant and auxiliary valve shall be backfilled with fine aggregate. The work shall be performed in a manner approved by the Engineer and Village.

**<u>Basis of Payment.</u>** This work will be paid for at the contract price bid per each FIRE HYDRANTS TO BE REMOVED, which price shall include all labor, materials and equipment required to complete the work as specified.

#### FIRE HYDRANT WITH AUXILIARY VALVE AND VALVE BOX

**Description.** Under this item the Contractor shall install hydrants with auxiliary valve and box at the locations shown on the plans and the requirements stated herein, AWWA Standard C502 and the "Standard Specifications for Water and Sewer Main Construction in Illinois," latest edition and applicable ordinances of the Village of Addison.

**Materials.** All hydrants shall be Clow F-2640 with breakaway flange. All hydrants shall be 6" with 5-1/4" main valve opening, two 2-1/2" hose nozzles and one 4-1/2" pumper nozzle and National standard threading. Hydrant shall have safety stem couplings and safety flange. All hydrants shall open counterclockwise and shall be furnished with a mechanical joint inlet. All hydrants shall have field locking gaskets and megalugs. All hydrants shall be painted yellow (No. 659 of Rustoleum's alkyds new Color Horizon system). All hydrants shall have auxiliary valve and box along the connection of the water main. All material shall be manufactured in the United States.

All nozzles shall be fitted with cast iron threaded caps securely connected to the fire hydrant with 1/8-inch thick chain. An operating nut on the end of the cap shall be of the same design and proportions as the fire hydrant stem nut. Caps shall be threaded to fit the corresponding nozzles and be fitted with suitable gaskets for positive water tightness under pressure tests. After testing, all nozzles and caps shall have their threads greased.

A 6-inch auxiliary valve shall be provided at each fire hydrant. The auxiliary valve shall be connected directly to the water main with a regular tee. Locking hydrant tees will not be permitted. The auxiliary valve shall be a resilient wedge gate valve. The ends of the gate valve shall consist of flanged or mechanical joints. The valve shall be designed for a minimum pressure of 175 psi. Stainless steel bolts shall be used to connect the auxiliary valve to the adjoining pipes and hydrant. Auxiliary valves shall be provided with a cast iron valve box. Auxiliary valves shall be manufactured by Mueller or Ford. All fittings shall be installed with field lock gaskets or megalugs.

Cast iron valve boxes with the word "Water" imprinted in the lid shall be used. All valve boxes shall be an adjustable Bimham & Taylor, Central States Foundry, Tyler or equal. No valve boxes shall be permitted on U.S. Route 20 (Lake Street). All valve boxes must be located off of U.S. Route 20 (Lake Street) and within the right-of-way. All work shall be completed in accordance with the drawings and the requirements stated herein.

**Construction Requirements.** The Contractor shall install hydrant with auxiliary valve and box in accordance with AWWA C600. The Contractor shall inspect all fire hydrants in the field upon delivery to the job site to insure proper operation before installation. The hydrant shall be set on a concrete block, 12 inch x 12 inch x 8 inch in size, to insure a firm bearing for the hydrant base. Additional concrete blocks a minimum of 12 inches thick shall be placed in back of the hydrant. The concrete blocks shall extend from the hydrant to undisturbed soil. Wood wedges may be used to ensure a solid fit. Care shall be taken to ensure that weep holes are not covered by the concrete blocks. Poured-in-place concrete blocking will not be allowed. A minimum of one cubic yard of washed gravel shall be placed at and around the base of the hydrant to insure proper drainage of the hydrant after use. A layer of filter fabric shall be installed over the gravel drain field before backfilling begins. Fire hydrants shall be set in a vertical position, and staked in place to insure the hydrant stays in a permanent vertical position. All hydrants shall be adjusted to a finished grade and the closest edge of hydrant shall be no closer than 3 feet from the back of curb nor more than 4 feet. All fire hydrants shall be located a minimum of 6 feet from any existing or proposed driveway.

Centerline of pumper nozzle shall be eighteen inches (18") to twenty inches (26") above finish grade line (sidewalk to curb). Base elbow of hydrant shall be properly thrust blocked and shall be provided with cleaned washed stone and polyethylene covering.

A screw type cast iron valve box shall be set in position during the backfilling so that it will be in vertical alignment to the gate valve operating stem. The lower part of the unit shall be installed on concrete blocks in such a manner as to not rest directly on the body of the gate valve, or on the water main. The upper part of the valve box shall be placed and adjusted to finished grade. CA-6 crushed compacted limestone shall be utilized to backfill all around the operating nut on all valves and valve boxes to prevent mud from penetrating valve box.

<u>Method of Measurement.</u> Fire hydrants with auxiliary valve and box will be measured as an installed unit complete with accessories and thrust blocking. This shall include auxiliary valve and box, installation, disinfection, connections, materials and all other incidentals required to install a complete and fully functional fire hydrant with auxiliary valve and box.

**<u>Basis of Payment.</u>** This item will be paid for at the unit contract price per each FIRE HYDRANT WITH AUXILLARY VALVE AND VALVE BOX. This item shall include connection to the water main system.

### CATCH BASINS, TYPE B, SPECIAL

**Description.** This work shall consist of the furnishing and installation of Catch Basin Type B, restrictor plate with opening of specified diameter at the location as shown on the Plans or as directed by the Engineer.

Work under this pay item shall be performed in accordance with the applicable portions of Section 602 of the Standard Specifications and in accordance with the Plans, except as herein modified.

Standard Type B Catch Basin shall be manufactured without planks and baffles as shown on the Plans. Prior to manufacture of the item, the Contractor shall provide 4 shop drawings for approval by the Engineer showing dimensions and details required to locate and install the component. Installation of sewer pipe will be paid for as STORM SEWERS of the size indicated. Installation of aggregate backfill for storm sewer construction will be paid for as TRENCH BACKFILL. All other aggregate backfill outside the area of storm sewer construction and aggregate bedding shall be included as a part of CATCH BASINS, TYPE B, SPECIAL.

The manhole control structure must be cleaned of any accumulation of silt, debris or foreign matter of any kind, and must be free from such accumulation at the time of final inspection.

<u>Materials.</u> Concrete: Concrete construction shall be performed in accordance with Section 503 of the Standard Specifications for Road and Bridge Construction, except as herein modified. Portland Cement Concrete shall be Class SI.

Steel plate, Angles and Fasteners: This work shall be constructed in accordance with applicable portions of Section 505 of the Standard Specifications for Road and Bridge Construction, as per the details shown on the Plans and/or directed by the Engineer.

The quality and size fasteners shall be recommended by the manufacturer and approved by the Engineer.

Steel angle and plate material shall be galvanized. Fasteners shall be stainless steel.

**Basis of Payment.** This work will be paid for at the contract unit price for CATCH BASINS, TYPE B, SPECIAL, which price shall include all equipment, labor, and materials necessary to complete this work as specified. The contract unit price shall include restrictor plates, angles, and all hardware. Any dewatering and/or sheeting required to construct the manhole as specified will not be paid for separately and will be considered included in the cost of this item.

# MANHOLES, DROP TYPE, 5'-DIAMETER, TYPE 1 FRAME, CLOSED LID MANHOLES, DROP TYPE, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID

**Description.** This work shall consist of the furnishing and installation of drop type Manhole Type A, of diameter specified on the Plans with type 1 frame and closed lid at the location as shown on the Plans or as directed by the Engineer.

<u>Materials.</u> Concrete construction must be performed in accordance with Section 503 of the Standard Specifications for Road and Bridge Construction, except as herein modified. Portland Cement Concrete must be Class SI.

12" Riser pipe must be extra-strength clay conforming to ASTM C 200.

Tees and elbows for drop manholes shall be class 2 concrete conforming to ASTM C 14 and extrastrength clay conforming to ASTM C 200. Type of joint is optional.

Pipe Stub outs for Service Connections. Pipe stub outs shall be the same type as approved for use in lateral, main or trunk sewer construction. Strength classification shall be same class as in adjacent trenches. Where there are 2 different classes of pipe at a manhole, the higher strength pipe will govern strength classification. Rubber-gasket watertight plugs shall be furnished with each stub out adequately braced against all hydrostatic or air test pressures.

<u>Construction Requirements.</u> Manhole construction must be performed in accordance with the applicable portions of Section 602 of the Standard Specifications and in accordance with the Plans, except as herein modified.

Frame Type I, closed lid must be installed in accordance with the applicable portions of Section 604 of the Standard Specifications for Road and Bridge Construction.

Riser wall and 12" riser pipe must be constructed in accordance with the applicable portions of Section 503 and Section 550 of the Standard Specifications for Road and Bridge Construction and as per the details shown on the Plans and/or directed by the Engineer.

Prior to manufacture of the item, the Contractor must provide 4 shop drawings for approval by the Engineer showing dimensions and details required to locate and install the component.

<u>Method of Measurement.</u> This work will be measured for each MANHOLES, DROP TYPE, 5'-DIAMETER, TYPE 1 FRAME, CLOSED LID or MANHOLES, DROP TYPE, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID installed in place.

**Basis of Payment.** This work will be paid for at the contract unit price for each MANHOLES, DROP TYPE, 5'-DIAMETER, TYPE 1 FRAME, CLOSED LID or MANHOLES, DROP TYPE, 6'-DIAMETER, TYPE 1 FRAME, CLOSED LID which price shall include all equipment, labor, and materials necessary to complete this work as specified. The contract unit price shall include all reinforcement, riser wall concrete and reinforcement, 12" riser pipe, 90-degree elbow, tee section, connections and all other hardware.

Any dewatering and/or sheeting required to construct the manhole as specified must not be paid for separately and will be considered included in the cost of this item.

Excavation in rock will be paid for as specified in Article 502.15 for Rock Excavation for Structures.

### VALVE VAULTS, TYPE A, 5'-DIAMETER, TYPE 1 FRAME, CLOSED LID

**Description.** This work shall be performed in accordance with applicable portions of Section 602 of the Standard Specifications

**Materials.** Vaults shall be reinforced precast concrete units. Minimum inside diameter for a valve vault shall be 5 feet. Split concrete bottoms will not be permitted. Precast concrete units shall conform to ASTM C-478. All valve vaults shall be water-tight to prevent the infiltration of storm or ground water into the structure. Valve vaults shall not put undue pressure on the water main. The contractor shall be liable for any costs due to repairing a water main break that may occur within 10 feet of the valve vault for a period of one (1) year after installation. Walls shall have a minimum of 5 inches and slab bottoms a minimum thickness of 6 inches. Joints shall be of the tongue and grove type. Valve vaults shall be concentric in design. Each valve vault shall be furnished with a Type-1 frame and Type "B" lid design. The lid shall be self-sealing and have concealed pick-holes to prevent the inflow of surface water into the valve vault. The word "Water" shall be imprinted in the lid. Valve vault frames and lids shall be standard frame and lid for use in paved areas, curb and gutter, or driveways shall be cast iron, heavy duty construction, and equivalent to Neenah R-1031.

<u>Method of Measurement.</u> Valve vaults at the locations required will be measured as an installed unit.

<u>Method of Payment.</u> This item will be paid for at the unit contract price per each valve vault installed. This price shall include valve vault, frame, lid, excavation, backfill, installation, materials, and all other incidentals required to install valve vaults.

## VALVE BOXES, 6" VALVE BOXES, 12"

**Description.** Under this item the Contractor shall furnish all labor, materials and appurtenances necessary to install valve boxes at the specified locations on the drawings. Cast iron valve boxes with the word "Water" imprinted in the lid shall be used. All valve boxes shall be an adjustable Bimham & Taylor, Central States Foundry, Tyler or equal. All work shall be completed in accordance with the drawings and the requirements stated herein Valve boxes shall be installed at the locations shown on the plans and according to the manufacturer's recommendations where water main valves or fire service connection valves less than 8-inches (8") in diameter are to be installed.

**Construction Requirements.** The Contractor shall complete work in accordance with the drawings, the requirements stated herein, and the "Standard Specifications for Water and Sewer Main Construction in Illinois," latest edition and applicable ordinances of the Village of Addison. Valves shall be installed in a vertical position, supported on a solid concrete block. Three quarter inch thick asphalt impregnated fire board expansion joint material shall be placed between the concrete block and the valve.

A screw type cast iron valve box shall be set in position during the backfilling so that it will be in vertical alignment to the gate valve operating stem. The lower part of the unit shall be installed on concrete blocks in such a manner as to not rest directly on the body of the gate valve, or on the water main. The upper part of the valve box shall be placed and adjusted to finished grade. CA-6 crushed compacted limestone shall be utilized to backfill all around the operating nut on all valves and valve boxes to prevent mud from penetrating valve box.

# Method of Measurement.

Valve boxes of the size required at the locations required will be measured as an installed unit.

# Method of Payment.

This item will be paid for at the unit contract price per each VALVE BOX 6" and VALVE BOX 12" installed. This shall include excavation, backfill, installation, materials and all other incidentals required to install all valve boxes.

### VALVE VAULTS TO BE REMOVED

**Description.** This work shall consist of removing existing valve vaults at the specified locations on the plans. Work shall be completed in conformance with the applicable sections of the "Standard Specifications for Water & Sewer Main Construction in Illinois," latest edition and the Illinois Department of Transportation "Standard Specifications for Road and Bridge Construction," latest edition.

**Construction Requirements.** Contractor shall close the existing gate valve prior to removing valve vaults. Contractor shall remove the existing valve vault at the specified locations on the plans. The existing valve vault ring shall be removed so there is none of the existing structure present. The holes formed by the removal of the vault shall be backfilled as stated in **TRENCH BACKFILL**. The work shall be performed in a manner approved by the Engineer and Village.

**Basis of Payment.** This work will be paid for at the contract price bid for VALVE VAULTS TO BE REMOVED, which price shall include all labor, excavation, backfill, materials and equipment required to complete the work as specified.

## VALVE BOXES TO BE REMOVED

**Description.** This work shall consist of removing existing valve boxes at the specified locations on the Plans. Work shall be completed in conformance with the applicable sections of the "Standard Specifications for Water & Sewer Main Construction in Illinois," latest edition and the Illinois Department of Transportation "Standard Specifications for Road and Bridge Construction," latest edition.

**Construction Requirements.** Contractor shall close the existing gate valve prior to removing valve boxes. Contractor shall remove the existing valve vault at the specified locations on the plans. The holes formed by the removal of the box shall be backfilled as stated in **TRENCH BACKFILL**. The work shall be performed in a manner approved by the Engineer and Village.

**<u>Basis of Payment.</u>** This work will be paid for at the contract price bid each for VALVE BOXES TO BE REMOVED, which price shall include all labor, excavation, backfill, materials and equipment required to complete the work as specified.

## COMBINATION CONCRETE CURB AND GUTTER, TYPE B-6.24 (SPECIAL)

**Description.** This work shall consist of furnishing all the tools, material and labor to construct combination concrete curb and gutter as detailed in the Plans.

The work shall be performed in accordance with applicable portions of Section 606 of the Standard Specifications and in accordance with the Plans except as herein modified.

<u>Materials</u>. All materials shall meet the requirements of Article 606.02 of the Standard Specifications.

**<u>Construction Requirements.</u>** All construction will conform to the requirements of the applicable portions of Section 606 of the Standard Specifications.

<u>Method of Measurement.</u> Combination concrete curb and gutter will be measured for payment in accordance with Article 606.13(b) of the Standard Specifications.

**Basis of Payment.** COMBINATION CONCRETE CURB AND GUTTER, TYPE B-6.24 (SPECIAL) will be paid for at the contract unit price per foot for COMBINATION CONCRETE CURB AND GUTTER, TYPE B-6.24 (SPECIAL).

### PAVEMENT MARKING REMOVAL

**Description.** This work shall consist of the removal of all existing pavement marking lines that are in conflict with or not required by the staged construction Plans or as directed by the Engineer.

<u>Method of Measurement.</u> Pavement marking removal will be measured in place prior to removal in feet.

**<u>Basis of Payment.</u>** This item will be paid for at the unit price per foot for PAVEMENT MARKING REMOVAL which shall include all the necessary tools and labor to perform the removal and disposal of the pavement marking.

## AGGREGATE SUBGRADE, 300mm (12")

Effective: May 1, 1990 Revised: July 1, 1999

**Description.** This work shall be done in accordance with the applicable portions of Section 207 of the Standard Specifications. The material shall conform with Article 1004.06 of the Standard Specifications except as follows:

1. Crushed Stone, Crushed Blast Furnace Slag, and Crushed Concrete will be permitted. Steel slag and other expansive materials as determined through testing by the Department will not be permitted.

<u>Sieve Size</u>	Percent Passing
150 mm (6 inches)	97 <u>+</u> 3
100 mm (4 inches)	90 <u>+</u> 10
50 mm (2 inches)	45 <u>+</u> 25
75 μm (#200)	5 <u>+</u> 5

2. Gravel, Crushed Gravel, and Pit Run Gravel

<u>Sieve Size</u>	Percent Passing
150 mm (6 inches)	97 <u>+</u> 3
100 mm (4 inches)	90 <u>+</u> 10
50 mm (2 inches)	55 <u>+</u> 25
4.75 mm (#4)	30 <u>+</u> 20
75 μm (#200)	5 <u>+</u> 5

3. Crushed Concrete with Bituminous Materials**

Sieve Size	Percent Passing	
150 mm (6 inches)	97 <u>+</u> 3	
100 mm (4 inches)	90 <u>+</u> 10	
50 mm (2 inches)	45 <u>+</u> 25	
4.75 mm (#4)	20 <u>+</u> 20	
75 μm (#200)	5 <u>+</u> 5	

**The bituminous material shall be separated and mechanically blended with the crushed concrete so that the bituminous material does not exceed 40% of the final product. The top size of the bituminous material in the final product shall be less than 100 mm (4 inches) and shall not contain steel slag or any material that is considered expansive by the Department.

The Aggregate subgrade shall be placed in two lifts consisting of a 225 mm (9 inches) and variable nominal thickness lower lift and a 75 mm (3 inches) nominal thickness top lift of capping aggregate having a gradation of CA 6. Reclaimed Asphalt Pavement (RAP) meeting Article 1004.07 of the Standard Specifications and having 100% passing the 75 mm (3 inches) sieve and well-graded down through fines may also be used as capping aggregate. RAP shall not contain steel slag or other expansive material. The results of the Department's tests on the RAP material will be the determining factor for consideration as expansive. A vibratory roller meeting the requirements of Article 1101.01 of the Standard Specifications shall be used to roll each lift of material to obtain the desired keying or interlock and necessary compaction. The Engineer will verify that adequate keying has been obtained.

When a recommended remedial treatment for unstable subgrades is included in the contract, the lower lift of Aggregate Subgrade may be placed simultaneously with the material for Porous Granular Embankment, Subgrade when the total thickness to be placed is 600 mm (2 feet) or less.

### Method of Measurement.

- (a) Contract Quantities. Contract quantities shall be in accordance with Article 202.07.
- (b) Measured Quantities. Aggregate subgrade will be measured in place and the area computed in square meters (square yards).

**Basis of Payment.** This work will be paid for at the contract unit price per square meter (square yard) for AGGREGATE SUBGRADE, 300 mm (12"), which price shall include the capping aggregate.

### BAR SPLICERS

**Description.** This item of work shall consist of furnishing and installing Bar Splicers at locations shown on the Plans, in accordance with the details shown therein, complete with necessary hardware, labor, and equipment and as directed by the Engineer.

All work shall be done in accordance with the applicable portions of Section 508 of the Standard Specifications. The materials used shall be as shown on the Plans.

**<u>Basis of Payment.</u>** This item of Work will be paid for at the Contract Unit Price per each for BAR SPLICERS which price shall be payment in full for furnishing all labor, tools, equipment, and materials, necessary to install the bar splicers as specified herein.

## CURB STOPS 1" CURB STOPS 1-1/2" CURB STOPS 2"

**Description.** This work shall consist of furnishing all labor, materials and appurtenances necessary to install curb stops of the required diameter at the specified locations on the drawings.

<u>Materials.</u> All material shall be manufactured in the United States. Curb stops shall be installed for each water service. Curb stops shall be fabricated of brass and shall be provided with outlets suitable for flared joint copper connections. Curb stops shall be of the round-way type. All curb stops shall be manufactured by Mueller or Ford.

**Construction Requirements.** The Contractor shall furnish and install curb stops in accordance with the drawings, the requirements stated herein, and the "Standard Specifications for Water and Sewer Main Construction in Illinois," latest edition and applicable ordinances of the Village of Addison. Curb stops shall be set on a flat concrete block (12 inches x 12 inches x 1 inch), at least 5 feet 6 inches below finished dirt grade.

<u>Method of Measurement.</u> Curb stops of the size required shall be measured as an installed unit.

**Basis of Payment.** This item will be paid for at the unit contract price per each CURB STOPS 1", CURB STOPS 1-1/2", and CURB STOPS 2" installed. This shall include excavation, backfill, installation, materials and all other incidentals required to install all curb stops.

## GATE VALVES 6" GATE VALVES 8" GATE VALVES 10" GATE VALVES 12"

**Description.** This work shall consist of furnishing all labor, materials and appurtenances necessary to install gate valves at the specified locations on the drawings.

**Materials.** Gate valves shall be resilient wedge type conforming to the latest edition of AWWA C-509. All gate valves shall be furnished with mechanical or flanged joints conforming to ANSI A21.11 All valve bonnets and packing shall have stainless steel bolts. Valve bodies shall be of cast or ductile iron with the name, or make of manufacturer, size and working pressure plainly cast in raised letters. Gate valves shall be AWWA gate valves and shall be manufactured in the United States. All gate valves shall be equipped with 2 inches square operating nut that shall open to the left (counterclockwise) with the word "Open" in ½ inch letters or larger and arrow (minimum 2 inches long) cast on the nut to indicate direction of opening. All gate valves shall be manufactured by Mueller, Clow, U.S. Pipe, or Waterous.

**Construction Requirements.** Gate valves shall be installed at the locations shown on the plans and according to the manufacturer's recommendations. The Contractor shall complete work in accordance with the drawings, the requirements stated herein, and the "Standard Specifications for Water and Sewer Main Construction in Illinois," latest edition and applicable ordinances of the Village of Addison. All gate valves shall be inspected upon delivery in the field to insure proper working order before installation. Valves shall be installed in a vertical position, supported on a solid concrete block. Three quarter inch thick asphalt impregnated fire board expansion joint material shall be placed between the concrete block and the valve.

<u>Method of Measurement.</u> Gate valves of the size required shall be measured as an installed unit.

Basis of Payment. This item will be paid for at the unit contract price per each GATE VALVE 6", GATE VALVE 8", GATE VALVE 10", and GATE VALVE 12" installed. This shall include excavation, backfill, installation, materials and all other incidentals required to install all gate valves and vaults.

#### BRICK PAVER REMOVAL

**Description.** This item of work shall consist of furnishing all the necessary labor, tools, equipment and materials necessary to remove and dispose of the existing brick pavers as indicated in the Plans and as directed by the Engineer.

<u>Method of Measurement.</u> Brick paver removal will be measured in-place prior to removal and the area calculated in square feet.

**<u>Basis of Payment.</u>** This item will be paid for at the unit contract price per square foot for BRICK PAVER REMOVAL which shall include all costs associated with the removal and disposal of the existing brick pavers.

### CURB BOX

**Description.** This work shall consist of furnishing all labor, materials and appurtenances necessary to install curb boxes at the specified locations on the drawings.

<u>Materials.</u> A cast iron curb box, of the Buffalo type with an arch-type saddle, shall be furnished and installed over the curb stop. Curb boxes, also known as Buffalo boxes or B-boxes, shall be size 95E with the top section having a  $2\frac{1}{2}$  inch shaft size. The lid of a curb box shall contain the word "Water".

**Construction Requirements.** Curb boxes shall be installed approximately 7 feet from the property line on the right-of-way, and shall not be located in any sidewalk or driveway. The contractor shall record the location of the boxes from the nearest fire hydrant. Curb boxes shall be held in a truly vertical position, and staked in place to ensure permanent vertical alignment of the box. The location of the box shall be marked with a 2 inch x 4 inch x 8 foot board. The board shall extend 3 feet above the ground surface, with the upper 2 feet painted blue.

<u>Method of Measurement.</u> Curb boxes of the size required will be measured as an installed unit.

**Basis of Payment.** This item will be paid for at the unit contract price per each CURB BOX installed. This shall include excavation, backfill, installation, materials and all other incidentals required to install all curb boxes.

### SLOTTED DRAIN

**Description.** This work shall consist of the furnishing and installation 12" bolted transverse drainage structure in the areas shown on the plan or specified by the engineer.

Contractor must provide 4 shop drawings for approval by the Engineer showing dimensions and details required to locate and install the component.

Proposed drainage structure should be connected to proposed drainage system as shown on the plans or directed by the Engineer. The price for connection pipe to proposed storm sewer will be paid per feet for STORM SEWERS, of the class, type, and diameter as indicated on the plans.

<u>Materials.</u> The drainage structure shall be the R-4999-CX Series as furnished by Neenah Foundry Company, Box 729 Neenah, WI 54957-0729 Phone: 920-725-7000, Fax: 920-729-3661 or approved equal.

**Basis of Payment.** This work will be paid for at the contract unit price per feet for SLOTTED DRAIN, which price shall include all equipment, labor, and materials necessary to complete this work as specified. The contract unit price shall include inlet frame, outlet pipe, bolts and all other hardware.

### NON-SPECIAL WASTE WORKING CONDITIONS

This work shall be according to Article 669 of the Standard Specifications for Road and bridge Construction adopted January 1, 2002 and the following:

<u>Qualifications.</u> The term Environmental Firm shall mean an environmental firm with at least five (5) documented leaking underground storage tank (LUST) cleanups or that is prequalified in hazardous waste by the Department. Documentation includes but is not limited to verifying remediation and special waste operations for sites contaminated with gasoline, diesel, or waste oil in accordance with all Federal, State, or local regulatory requirements and shall be provided to the Engineer for approval.

<u>General.</u> Implementation of this Special Provision will likely require the Contractor to subcontract for the execution of certain activities. It will be the Contractor's responsibility to assess the working conditions and adjust anticipated production rates accordingly.

The Contractor shall manage all contaminated materials as non-special waste as previously identified. <u>This work shall include monitoring and potential sampling, analytical testing, and management of material contaminated by regulated substances.</u>

The Contractor shall excavate of any soil classified as a non-special waste as directed by this Project or the Engineer. Any excavation or disposal beyond what is required by this Project or the Engineer shall be at the Contractor's expense. The preliminary site investigation (PSI) report, available through the District's Environmental Studies Unit, estimated the excavation quantity of non-special waste at the following locations. The information available at the time of plan preparation determined the limits of the contamination and the quantities estimated were based on soil excavation for construction purposes only. The lateral distance is measured from centerline and the farthest distance is the offset distance or construction limit, whichever is less. The Environmental Firm shall continuously monitor for worker protection and the Contractor shall manage and dispose of all soils excavated within the following areas as classified below. Any soil samples or analysis without the approval of the Engineer shall be at the Contractor's expense.

- Station 169+55 to Station 170+50, 0 to 100 feet LT (Quality Auto Care 416 West Lake Street) – non-special waste. Contaminants of concern sampling parameters: BETX and PNA's.
- Station 172+65 to Station 173+90, 0 to 60 feet LT (Northern Excavation Incorporated 374 West Lake Street) – non-special waste. Contaminants of concern sampling parameters: Priority Pollutants VOC's and TCLP Lead.

- Station 173+85 to Station 176+00, 0 to 60 feet RT (Jiffy Lube 705 West Lake Street) non-special waste. Contaminants of concern sampling parameters: PNA's and TCLP Lead.
- Station 186+95 to Station 187+95, 0 to 130 feet LT (Brown's Chicken 566 West Lake Street) – non-special waste. Contaminants of concern sampling parameters: Priority Pollutants VOC's and PNA's.
- Station 212+90 to Station 216+90, 0 to 80 feet LT (Blockbuster Video 216 West Lake Street) – non-special waste. Contaminants of concern sampling parameters: Priority Pollutants VOC's.

Backfill plugs shall be placed within the following locations:

1. Station 211+50 to Station 218+00, 0 to 100 feet LT and RT (Blockbuster Video – 216 West Lake Street). Contaminants of concern sampling parameters: Priority Pollutants VOC's.

## ENGINEERED BARRIER

**Description.** An engineered barrier shall be installed in storm sewer trenches to limit the exposure and control the migration of contamination from the contaminated soil that remains within the trench excavation. It shall be placed beneath the trench backfill material. An engineered barrier is required within the following areas:

- 1. Station 169+55 to Station 170+50, 0 to 100 feet LT (Quality Auto Care 19 West 416 West Lake Street).
- 2. Station 186+95 to Station 187+95, 0 to 130 feet LT (Brown's Chicken 566 West Lake Street).
- 3. Station 212+90 to Station 216+90, 0 to 80 feet LT (Blockbuster Video 216 West Lake Street).

The engineered barrier shall consist of a geosynthetic clay liner system, geomembrane liner, or equivalent material as approved by the Engineer. A geosynthetic clay liner shall be composed of a bentonite clay liner approximately 6.4 millimeters (0.25 inches) thick. The engineered barrier shall have a permeability of less than  $10^{-7}$  cm/sec. Installation of the geosynthetic clay liner system shall be in accordance with the manufacturer's recommendations except that all laps shall face down-slope.

The geomembrane liner shall have a minimum thickness of 30 mil. The geomembrane liner shall line the entire trench and in accordance with the manufacturer's recommendations.

No equipment will be allowed on the engineered barrier until it is covered by a minimum of 305 millimeters (1 foot) of backfill. Any damage to the engineered barrier caused by the Contractor shall be repaired at the Contractor's expense in accordance with the manufacturer's recommendations and as directed by the Engineer.

<u>Method of Measurement.</u> Engineered Barrier will be measured for payment in place and area computed in square meters (square yards).

**Basis of Payment.** The engineered barrier will be paid for at the contract unit price per square meters (yards) for ENGINEERED BARRIER, which price will include the cost of all equipment, labor and materials for placing of the engineered barrier.

## STORM SEWER (WATER MAIN REQUIREMENTS)

Effective: February 1, 1996 Revised: March 31, 1998

**Description.** This work consists of constructing storm sewer of the specified diameter adjacent to or crossing water main, at the locations shown on the plans, meeting the material and installation requirements of the latest edition of the "Standard Specifications for Water and Sewer Main Construction in Illinois", and the applicable portions of Section 550 of the Standard Specifications.

<u>Materials.</u> Pipe materials shall meet the requirements of Sections 40 and 41-2.01 of the "Standard Specifications for Water and Sewer Main Construction in Illinois", except PVC pipe will not be allowed. Ductile-Iron pipe shall meet the minimum requirements for Thickness Class 50.

**Construction Requirements.** Encasing of standard type storm sewer, in accordance with the details for "Water and Sewer Separation Requirements (Vertical Separation)", (DIV. V/STANDARD DRAWINGS) in the "Standard Specifications for Water and Sewer Main Construction in Illinois", may be used for storm sewers crossing water mains.

**Basis of Payment.** This work will be paid for in accordance with Article 550.09 of the Standard Specifications, except the pay item shall be STORM SEWER (WATER MAIN REQUIREMENTS), of the diameter specified, and shall include all materials, labor, equipment, concrete collars and encasing pipe with seals.

# SEDIMENT CONTROL, DRAINAGE STRUCTURE INLET FILTER CLEANING

**Description:** This work shall consist of cleaning sediment out of a drainage structure inlet filter when directed by the Engineer. This cleaning work is to be periodically performed as directed by the Engineer, for the duration of the use of each drainage structure inlet filter assembly. The Engineer will be the sole judge of the need for cleaning, based on the rate that debris and silt is collected at each inlet filter location. Cleaning of the inlet filter shall consist of inspecting, cleaning (includes removal and proper disposal of debris and silt that has accumulated in the filter fabric bag), by vactoring, removing and dumping or any other method approved by the Engineer.

<u>Method of Measurement</u>: Cleaning of the drainage structure inlet filter shall be measured for payment each time that the cleaning work is performed at each of the drainage structure inlet filter locations.

**Basis of Payment:** The work will be paid for at the contract unit price per each for SEDIMENT CONTROL, DRAINAGE STRUCTURE INLET FILTER CLEANING, which price shall include all costs for labor, materials, equipment, and incidentals necessary to perform the work.

# SEDIMENT CONTROL, SILT FENCE

**Description:** This work shall consist of furnishing, installing and removing a temporary water permeable filter fence (silt fence) to remove suspended particles from the drainage water passing through it. The maintenance of silt fence will be paid separately.

The quantity of temporary silt fence to be installed will be affected by the actual conditions that occur during the construction of the project. The quantity of temporary silt fence may be increased or decreased at the direction of the engineer. Such variations in quantity will not be considered as alterations in the details of construction or a change in the character of the work.

**Materials:** The materials shall meet the following requirements:

<u>Fence:</u> Silt Fence geotextiles shall meet the physical requirements of Table 1-1, and shall be a nonwoven silt fence fabric that meets AASHTO M-288 requirements for supported silt fence.

Fibers used in the manufacture of geotextiles shall consist of a material composed of at least 85 percent by weight polyolefins, polyesters, or polyamides.

The geotextile and the threads used in sewing geotextiles shall be resistant to chemical attack, rot and mildew.

The geotextile shall have no tears or defects that adversely alter its physical properties.

Edges of the geotextile shall be finished to prevent the outer fibers from pulling away from the geotextile.

The geotextile shall be free of defects or flaws that significantly affect its physical and/or filtering properties.

The geotextile shall be a minimum of a 36-in. wide.

Geotextile rolls shall be stored in manner that protects them from the elements. If stored outdoors, they shall be elevated and protected with a waterproof cover. The geotextile shall be labeled as per ASTM D 4873, "Guide for Identification, Storage and Handling of Geotextiles."

The geotextile shall be protected from the elements prior to installation. The geotextile shall not be exposed to temperatures greater than  $140^{\circ}$  F.

### TABLE 1-1

### TEMPORARY SILT FENCE REQUIREMENTS¹

Property	Test Method	Minimum Average	Minimum Average
		Roll Value	Roll Value
		(English)	(Metric)
Grab Tensile	ASTM-D-4632	135 lb	0.600 kN
Grab Elongation	ASTM-D-4632	50 %	50 %
Mullen Burst	ASTM-D-3786	270 psi	1860 kPa
Puncture	ASTM-D-4833	80 lb	0.355 kN
Trapezoidal Tear	ASTM-D-4533	56 lb	0.250 kN
UV Resistance	ASTM-D-4355	70 % at 500 hrs	70 % at 500 hrs
AOS	ASTM-D-4751	70 sieve	0.212 mm
Permittivity	ASTM-D-4491	1.7 sec ⁻¹	1.7 sec ⁻¹
Flow Rate	ASTM-D-4491	120 gal/min/ft ²	4880 L/min/m ²

1. All numerical values except AOS represent minimum average roll value (i.e., average of test results from any sampled roll in a lot shall meet or exceed the minimum values in the table) in the weaker principal direction. Values for AOS represent maximum average roll values. Lot sampled according to ASTM D 4354, "Practice for Sampling Geosynthetics for Testing".

References: ASTM D4491 - Permittivity ASTM D4751 - Apparent Opening Size ASTM D4632 - Grab Tensile Strength ASTM D4833 - Puncture Resistance ASTM D4533 - Trapezoidal Tear ASTM D3786 - Mullen Burst ASTM D4353 - Sampling of Geotextiles for Testing ASTM D4355 - Ultraviolet Stability ASTM D4873 - Guide for Identification, Storage, and Handling of Geosynthetics

<u>Posts:</u> Posts shall be a minimum of 6 ft. long and pointed at one end.

Wood or steel posts may be used. The post type selected shall be based on anticipated drainage conditions and silt loading.

Maximum post spacing shall be between 4 ft.

Soft wood posts shall be at least 3-in. in diameter, or nominal 2 in. x 4 in. and straight enough to provide a fence without noticeable misalignment. If oak posts are used, the size may be reduced to a minimum of 1-1/2 in. x 1-1/2 in. with a tolerance of minus 1/8 in. providing the cross-sectional area is a nominal of 2.25 in. Steel posts shall be round, "U", "T", "L" or "C" shaped with a minimum weight of 0.75 lb/ft. Higher post weights may be required as directed by the engineer.

<u>Support:</u> Wire or another type of support shall be used to improve the load carrying capacity of the silt fence. Support is required for silt fence constructed with nonwoven geosynthetic.

Support shall be at least 36-in. high and strong enough to support applied loads. The support shall be fastened securely between the geotextile and the post. Silt fence support shall consist of 14 gage steel wire with mesh spacing of 5 inch by 5 inch or prefabricated polymeric mesh of equivalent strength.

Prefabricated fence systems may be used provided they meet all of the above material requirements.

<u>Fasteners</u>: The geotextile may be attached to the posts using geotextile pockets, staples or nails. Wire staples shall be a No. 17 gauge minimum and shall have a minimum 0.75 in. wide crown and 0.5 in. long legs.

Staples shall be evenly spaced with at least 4 per post. Nails shall be a minimum of 14 gauge, 1 inch long, with 0.75 in. button heads. Nails shall be evenly spaced with at least 4 per post.

**Construction Requirements:** The contractor shall install silt fence in accordance with this specification and as shown in the contract drawings or as directed by the engineer.

The geotextile shall be attached to the up-gradient side of the posts such that a 6-in. to 8-in. length of geotextile is left unattached at the bottom to be buried in soil. The silt fence shall be constructed to withstand the forces induced by sediment loading. When required, wire or another type of support shall be constructed between the geotextile and the posts to improve the load carrying capacity of the silt fence.

Posts shall be installed at least 30-in. deep into the ground. Where a 30-in. depth is impossible to achieve, the posts should be adequately secured to prevent overturning of the fence due to sediment loading.

All geotextile splice joints shall be sewn. Silt fence splice joints shall be constructed with a minimum overlap of 18 in.

The bottom geotextile edge of the silt fence shall be buried to a minimum depth of 6 in. such that no water flow can pass beneath the silt fence.

When wire support fence is used, the wire shall also be buried a minimum of 2 in. and extend a maximum of 32 in. above the original ground surface.

The silt fence shall remain in place until the engineer directs that it be removed.

<u>Method of Measurement:</u> The quantity of SEDIMENT CONTROL, SILT FENCE to be paid for will be the actual number of linear feet of silt fence, measured in place from end post to end post of each separate installation, which has been completed and accepted.

**Basis of Payment:** SEDIMENT CONTROL, SILT FENCE will be paid for per linear foot and shall be full compensation for completing the work specified. Such payment shall be full compensation of furnishing all materials, erecting, and removing the fence. The maintenance of silt fence will be paid separately as SEDIMENT CONTROL, SILT FENCE MAINTENANCE.

#### SEDIMENT CONTROL, SILT FENCE MAINTENANCE

**Description:** This work shall consist of maintaining the silt fence until it is permanently removed.

The silt fence shall be maintained until the engineer directs it to be removed.

The contractor shall maintain the silt fence until it is removed, and shall remove and dispose of soil accumulations at the silt fence when so directed by the engineer.

The contractor shall inspect all silt fences immediately after each rainfall and at least daily during prolonged rainfall. The contractor shall immediately correct any deficiencies.

The contractor shall make a daily review of the location of silt fences or posts in areas where construction activities have changed the natural contour and drainage runoff to ensure that the silt fences are properly located for effectiveness. Where deficiencies exist, additional silt fences or posts shall be installed as directed by the engineer. The silt fence should be promptly repaired or replaced should it become damaged or otherwise ineffective.

Sediment deposits shall either be removed when the deposit reaches approximately 1/2 of the height of the silt fence or a second silt fence shall be installed as directed by the engineer. Silt fence that has been removed will remain the property of the contractor. Upon removal of the silt fence, the contractor shall remove and dispose of excess soil accumulations, dress the area to give a pleasing appearance and vegetate all bare areas in accordance with the contract agreements

<u>Method of Measurement:</u> The quantity of SEDIMENT CONTROL, SILT FENCE MAINTENANCE to be paid for will be the actual number of linear feet of silt fence maintained, measured in place from end post to end post of each separate installation, which has been completed and accepted.

**<u>Basis of Payment:</u>** SEDIMENT CONTROL, SILT FENCE MAINTENANCE will be paid for per linear foot and shall be full compensation for completing the work specified. Such payment shall be full compensation for maintaining the fence.

## SEGMENTAL CONCRETE BLOCK WALL

Effective: January 7, 1999 Revised August 28, 2001

**Description.** This work shall consist of furnishing the design computations, shop plans, materials, equipment and labor to construct a Segmental Concrete Block Retaining Wall with a maximum height of 1.5 m (5 ft) as measured from the top of block elevation to the finished grade line at the wall face.

**General.** The wall shall consist of a leveling pad, pre-cast concrete blocks, select granular backfill and, if required by the design, soil reinforcement. The materials, fabrication, and construction of the wall components are subject to approval by the Engineer. The Engineer reserves the right to obtain random samples for material testing. The wall shall be designed and constructed according to the lines, grades, and dimensions shown on the contract plans and approved shop plans.

<u>Submittals</u>. The wall supplier shall submit design computations and shop plans to the Engineer. The shop plans shall be sealed by an Illinois Licensed Professional Engineer and shall include all details, dimensions, quantities, and cross sections necessary to construct the wall and shall include, but not be limited to, the following items:

- (a) Plan, elevation, and cross section sheet(s) for each wall showing the following:
  - (1) A plan view of the wall indicating the offsets from the construction centerline to the first course of blocks at all changes in horizontal alignment. These shall be calculated using the offsets to the front face of the block shown on the contract plans and the suppliers proposed wall batter. The plan view shall indicate bottom (and top course of block when battered), the excavation and select granular backfill limits as well as any soil reinforcing required by the design. The centerline of any drainage structure or pipe behind or passing through/under the wall shall also be shown.

- (2) An elevation view of the wall, indicating the elevation and all steps in the top course of blocks along the length of the wall. The top of these blocks shall be at or above the theoretical top of block line shown on the contract plans. This view shall also show the steps and proposed top of leveling pad elevations as well as the finished grade line at the wall face specified on the contract plans. These leveling pad elevations shall be located at or below the theoretical top of leveling line shown on the contract plans. The location, size, and length of any soil reinforcing connected to the blocks shall be indicated.
- (3) Typical cross section(s) showing the limits of the select granular backfill, soil reinforcement if used in the design. The right-of-way limits shall be indicated as well as the proposed excavation, cut slopes, and the elevation relationship between existing ground conditions and proposed grades.
- (4) All general notes required for constructing the wall.
- (b) All details for the leveling pads, including the steps, shall be shown. The theoretical top of the leveling pad shall either be below the anticipated frost depth or 450 mm (1.5 ft) below the finished grade line at the wall face, whichever is greater; unless otherwise shown on the plans. The minimum leveling pad thickness shall be 152 mm (6 in.)
- (c) Cap blocks shall be used to cover the top of the standard block units. The top course of blocks and cap blocks shall be stepped to satisfy the top of block line shown on the contract plans.
- (d) All details of the block and/or soil reinforcement placement around all appurtenances located behind, on top of, or passing through the wall shall be clearly indicated. Any modifications to the design of these appurtenances to accommodate a particular design arrangement shall also be submitted.
- (e) All details of the blocks, including color and texture shall be shown. The exterior face shall preferably be straight, textured with a "split rock face" pattern, and dark gray in color unless otherwise stated on the plans.
- (f) All block types (standard, cap, corner, and radius turning blocks) shall be detailed showing all dimensions.
- (g) All blocks shall have alignment/connection devices such as shear keys, leading/trailing lips, or pins. The details for the connection devices between adjacent blocks and the block to soil reinforcement shall be shown. The block set back or face batter shall be limited to 20 degrees from vertical, unless otherwise shown by the plans.

The initial submittal shall include 3 sets of prints of the detail shop plans and 1 set of calculations. One set of plans will be returned to the Contractor with any corrections indicated. After approval, the Contractor shall furnish the Engineer with 8 sets of corrected plan prints for distribution. No work or ordering of materials for the structure shall be done by the Contractor until the submittal has been approved in writing by the Engineer.

Materials. The materials shall meet the following requirements:

(a) Pre-cast Concrete Block: The block proposed for use shall be produced according to the Department's Policy Memorandum "Quality Control/ Quality Assurance Program for Precast Concrete Products", and shall satisfy the following:

Conform to the requirements of ASTM C 1372 except as follows:

- 1. Fly ash shall be according to Articles 1010.01 and 1010.03.
- 2. Ground granulated blast-furnace slag shall be according Section 1016.
- 3. Aggregate shall be according to Articles 1003.02 and 1004.02, with the exception of gradation. Chert gravel may be used based on past in-service satisfactory performance, in the environment in which the product was used.
- 4. Water shall be according to Section 1002.
- 5. Testing for freeze-thaw durability will not be required. However, unsatisfactory field performance as determined by the Department will be cause to prohibit the use of the block on Department projects.
- (b) Select Granular Backfill: The material behind the blocks and above a 1:1 slope extending upward from either the back of the bottom block or soil reinforcement (whichever is greater) shall consist of either a coarse aggregate according to Article 1004.06(a), or a fine aggregate according to the first sentence of Article 1003.04(a). The aggregate used shall also meet the following:

Coarse Aggregate Gradation	CA 6 thru CA 16 (Article 1004.01(c))	
Fine Aggregate Gradation	FA 1, FA 2, or FA 20 (Article 1003.01(c))	
Coarse Aggregate Quality	Minimum Class C (Article 1004.01(b))	
Fine Aggregate Quality	Minimum Class C (Article 1003.01(b))	
Internal Friction Angle	34° minimum (AASHTO T 236)	
Ph	4.5 to 9 (AASHTO T 289)	

When a fine aggregate is selected, the rear of all block joints shall be covered by a nonwoven needle punch geotextile filter material according to Article 1080.05 of the Standard Specifications and shall have a minimum permeability according to ASTM D 4491 of 0.008 cm/sec. All fabric overlaps shall be 150 mm (6 in.) and non-sewn. As an alternative to the geotextile, a coarse aggregate shall be placed against the back face of the blocks to create a minimum 300 mm (12 in.) wide continuous gradation filter to prevent the select fill material from passing through the block joints.

(c) Leveling pad: The material shall be either Class SI concrete according to Article 1020.04 or compacted coarse aggregate according to Articles 1004.04, (a) and (b). The compacted coarse aggregate gradation shall be CA 6 or CA 10. (d) Soil Reinforcement: If soil reinforcement is required by the approved design, the Contractor shall submit a manufacturer's certification for the soil reinforcement properties which equals or exceeds those required in the design computations. The soil reinforcement shall be manufactured from high density polyethylene (HDPE) uniaxial or polypropylene biaxial resins or high tenacity polyester fibers with a PVC coating, stored between -29 and 60° C (-20 and 140° F). The following standards shall be used in determining and demonstrating the soil reinforcement capacities:

ASTM D-638 Test Method for Tensile Properties of Plastic
ASTM D-1248 Specification for Polyethylene Plastics Molding and Extrusion Materials
ASTM D-4218 Test Method for Carbon Black Content in Polyethylene Compounds
ASTM D-5262 Test Method for Evaluating the Unconfined Tension Creep Behavior of Geosynthetics
GG1-Standard Test Method for Geogrid Rib Tensile Strength
GG2-Standard Test Method for Geogrid Junction Strength
GG4-Standard Practice for Determination of the Long Term Design Strength of Geogrid
GG5-Standard Practice for Evaluating Geogrid Pullout Behavior

**Design Criteria.** The design shall be according to AASHTO Specifications and commentaries for Earth Retaining Walls or FHWA Publication No. HI-95-038, SA-96-071 and SA-96-072. The wall supplier shall be responsible for all internal stability aspects of the wall design.

Internal stability design shall insure that adequate factors of safety against overturning and sliding are present at each level of block. If required by design, soil reinforcement shall be utilized and the loading at the block/soil reinforcement connection as well as the failure surface must be indicated. The calculations to determine the allowable load of the soil reinforcement and the factor of safety against pullout shall also be included. The analysis of settlement, bearing capacity, and overall slope stability are the responsibility of the Department.

External loads such as those applied through structure foundations, from traffic or railroads, slope surcharge etc., shall be accounted for in the internal stability design. The presence of all appurtenances behind, in front of, mounted upon, or passing through the wall volume such as drainage structures, utilities, structure foundation elements, or other items shall be accounted for in the internal stability design of the wall.

<u>Construction Requirements</u>. The Contractor shall obtain technical assistance from the supplier during wall erection to demonstrate proper construction procedures and shall include all costs related to this technical assistance in the unit price bid for this item.

The foundation material for the leveling pad and select granular backfill volume shall be graded to the design elevation and compacted according to Article 205.05, except the minimum required compaction shall be 95 percent of the standard laboratory density. Any foundation soils found to be unsuitable shall be removed and replaced as directed by the Engineer and shall be paid for according to Article 109.04.

The select granular backfill lift placement shall closely follow the erection of each course of blocks. All aggregate shall be swept from the top of the block prior to placing the next block lift. If soil reinforcement is used, the select granular backfill material shall be leveled and compacted before placing and attaching the soil reinforcement to the blocks. The soil reinforcement shall be pulled taut, staked in place, and select fill placed from the rear face of the blocks outward. The lift thickness shall be the lesser of 255 mm (10 in.) loose measurement or the proposed block height.

The select granular backfill shall be compacted according to Article 205.05, except the minimum required compaction shall be 95 percent of the standard laboratory density. Compaction shall be achieved using a minimum of 3 passes of a lightweight mechanical tamper, roller, or vibratory system. The top 300 mm (12 in.) of backfill shall be a cohesive, impervious material capable of supporting vegetation, unless other details are specified on the plans.

The blocks shall be maintained in position as successive lifts are compacted along the rear face of the block. Vertical, horizontal, and rotational alignment tolerances shall not exceed 12 mm (1/2 in.) when measured along a 3 m (10 ft) straight edge.

<u>Method of Measurement</u>. Segmental Concrete Block Wall will be measured by the square meter (square foot) of wall face from the top of block line to the theoretical top of the leveling pad for the length of the wall in a vertical plane, as shown on the contract plans.

**<u>Basis of Payment</u>**. This work will be paid for at the contract unit price per square meter (square foot) for SEGMENTAL CONCRETE BLOCK WALL.

### FURNISHING AND SETTING BRICK PAVERS

**Description.** This item of work shall consist of excavation and disposal of excavated material (as required); compacting of the existing subgrade; providing and installing ground stabilization fabric, coarse aggregate, bedding sand, retaining edging, rectangular paving stones and interlocking paving stones as indicated in the Plans and as directed by the Engineer.

<u>Construction Requirements.</u> Unless otherwise directed or approved by the Engineer, the excavation for the brick pavers shall be to a depth of approximately eight (8) inches below the top level of the nearby concrete curbs. The Contractor shall dispose of the excavated materials in accordance with Article 202.03 of the Standard Specifications. The subgrade shall be compacted with vibratory equipment to the satisfaction of the Engineer after the excavation is completed.

Retaining edging shall be installed wherever the brick pavers will not abut concrete surfaces. The retaining edging shall be constructed from minimum 5/16" thick galvanized steel meeting the requirements of ASTM A36.

Ground stabilization fabric shall be placed on top of the prepared subgrade after the subgrade has been compacted to the satisfaction of the Engineer. The fabric shall be installed per the manufacturer's recommendations. The ground stabilization fabric shall conform to the requirements of Article 1080.02 of the Standard Specifications.

Coarse aggregate shall be placed on top of the ground stabilization fabric. The coarse aggregate shall consist of CA-6 porous granular material. The CA-6 shall be placed to a minimum depth of four (4) inches and shall be compacted with vibratory equipment to a minimum of 95 percent of Modified Proctor. The top surface of the coarse aggregate shall be level.

Bedding sand shall be placed on top of the compacted coarse aggregate. The bedding sand shall consist of FA-2 fine aggregate. This sand shall not be compacted with vibratory equipment.

Rectangular paving stones shall generally be placed along the outside edges of the brick paver areas where the total width of the pavers will be greater than three (3) feet. The rectangular paving stones shall be 7.9 inches long, 3.90 inches wide and 2.36 inches high and shall be solid red to match the color of the existing brick pavers along Lake Street in the Village of Addison. Color samples shall be submitted to the Engineer for approval prior to any installation . These paving stones will be dry cast paving stones that are made from a "zero slump" concrete mix that is comprised of ¼ - inch washed aggregate, block sand and Portland cement. They shall have been manufactured under pressure and high frequency vibrations, shall have a minimum compressive strength of 8000 psi, shall have a maximum water absorption of five (5) percent and shall exceed the requirements of ASTM C-936-82.

Where the rectangular paving stones are installed, interlocking paving stones shall be installed between the borders of the rectangular paving stones. Each interlocking paving stone shall consist of a one-piece unit that contains a 4.0-inch by 4.0-inch square area and an octagonal area that has maximum top surface area dimensions of 5.4-inch by 5.4-inch. The top edges shall have small chamfers. These paving stones shall be solid red in color to match the color of the existing paving stones along Lake Street in the Village of Addison. Color samples shall be submitted to the Engineer for approval prior to any installation.

Where rectangular paving stones are not required, the above specified interlocking paving stones shall be placed on the entire area that is to contain brick pavers.

The interlocking paving stones shall be cast paving stones that are made from a "zero slump" concrete mix that is comprised of ¼ - inch washed aggregate, block sand and Portland cement. They shall have been manufactured under pressure and high frequency vibrations, shall have a minimum compressive strength of 8000 psi, shall have a maximum water absorption of five (5) percent and shall exceed the requirements of ASTM C-936-82.

The newly installed pavers shall be compacted in accordance with the manufacturer's recommendations which shall be done to the satisfaction of the Engineer.

Sand shall be placed in the joints of the newly installed pavers. The placement of the sand shall be done to the satisfaction of the Engineer.

**Basis of Payment.** This item will be paid for at the contract unit price per square foot for FURNISHING AND SETTING BRICK PAVERS which price shall be payment in full for the work that is specified herein and as approved by the Village of Addison.

## UNIT DUCT

Effective: October 1, 2002

Revise the second paragraph of Article 816.03(b) to read:

"The unit duct shall be installed at a minimum depth of 760 mm (30-inches) unless otherwise directed by the Engineer."

Revise Article 1066.01 to read:

"1066.01 Unit Duct. The unit duct shall be an assembly of insulated conductors which are factory pre-installed in a coilable nonmetallic conduit. The polyethylene duct shall be extruded directly over the cable at the factory in long continuous lengths. The unit duct shall be according to NEC Article 354 and be UL Listed."

Revise Article 1088.01(c) to read:

"(c) Coilable Nonmetallic Conduit.

Polyethylene Duct. The duct shall be a plastic duct which is intended for underground use and can be manufactured and coiled or reeled in continuous transportable lengths and uncoiled for further processing and/or installation without adversely affecting its properties of performance.

The duct shall be made of high density polyethylene which shall meet the requirements of ASTM D 2447, for schedule 40. The duct shall be composed of black high density polyethylene meeting the requirements of ASTM D 3350, Class C, Grade P33. The wall thickness shall be in accordance with Table 2 for ASTM D 2447.

Duct dimensions shall conform to the following table:

Nom. Duc	Nom. Duct Diameter		Nom. Outside Diameter		Thickness
mm	in	mm	in	mm	in
27	1	33.4	1.315	3.4	0.133
35	1.25	42.2	1.660	3.6	0.140
41	1.5	48.3	1.900	3.7	0.145
53	2.0	60.3	2.375	3.9	0.154

Performance Tests. Polyethylene Duct testing procedures and test results shall meet the requirements of ASTM D 3485. Certified copies of the test report shall be submitted to the Engineer prior to the installation of the duct. Duct crush test results shall meet or exceed the following requirements:

Duct Diameter		Min. force deform s	e required to ample 50%
mm	in	N	lbs
27	1	5337	1200
35	1.25	4937	1110
41	1.5	4559	1025
53	2.0	3780	850

#### TEMPORARY PAVEMENT

This item shall include all material, labor and equipment necessary to construct temporary pavement at the locations shown on the plans or as directed by the Engineer.

The Temporary pavement, at the option of the Contractor, shall be either 200mm (8") P.C. Concrete Base Course or 200mm (8") Bituminous Base Course, Superpave with 45mm ( $1 \frac{3}{4}$ ") Bituminous Concrete Surface Course, Superpave, Mix D, N50. The Temporary Pavement shall be constructed in accordance with Sections 353, 354, 355, 356 and 358 of the Standard Specifications and the details in the plans except as herein specified.

Earth excavation required for the construction of Temporary Pavement will be measured as specified in the Standard Specifications, except that vertical measurements for determining end areas shall not extend below the subgrade elevation of the temporary pavement concrete option.

No extra compensation will be given for the construction of the temporary pavement in the winter months with P.C. Concrete base Course.

This work will be paid for at the contract unit price per square meter (square yard) for TEMPORARY PAVEMENT which price shall include payment in full for all materials, labor and equipment necessary to construct, maintain and remove the temporary pavement.

## AGGREGATE SURFACE COURSE FOR TEMPORARY ACCESS

Effective: April 1, 2001

Revise Article 402.10 of the Standard Specifications to read:

**"402.10 For Temporary Access.** The contractor shall construct and maintain aggregate surface course for temporary access to private entrances, commercial entrances and roads according to Article 402.07 and as directed by the Engineer.

<u>Construction Requirements.</u> The aggregate surface course shall be constructed to the dimensions and grades specified below, except as modified by the Plans or as directed by the Engineer.

(a) Private Entrance. The minimum width shall be 3.6 m (12 ft). The minimum compacted thickness shall be 150 mm (6 in.). The maximum grade shall be eight percent, except as required to match the existing grade.

- (b) Commercial Entrance. The minimum width shall be 7.2 m (24 ft). The minimum compacted thickness shall be 230 mm (9 in.). The maximum grade shall be six percent, except as required to match the existing grade.
- (c) Road. The minimum width shall be 7.2 m (24 ft). The minimum compacted thickness shall be 230 mm (9 in.). The grade and elevation shall be the same as the removed pavement, except as required to meet the grade of any new pavement constructed.

Maintaining the temporary access shall include relocating and/or regrading the aggregate surface coarse for any operation that may disturb or remove the temporary access. The same type and gradation of material used to construct the temporary access shall be used to maintain it.

When use of the temporary access is discontinued, the aggregate shall be removed and utilized in the permanent construction or disposed of according to Article 202.03."

Method of Measurement. Add the following to Article 402.12 of the Standard Specifications:

"Aggregate surface course for temporary access will be measured for payment as each for every private entrance, commercial entrance or road constructed for the purpose of temporary access. If a residential drive, commercial entrance, or road is to be constructed under multiple stages, the aggregate needed to construct the second or subsequent stages will not be measured for payment but shall be included in the cost per each of the type specified."

**<u>Basis of Payment.</u>** Revise the second paragraph of Article 402.13 of the Standard Specifications to read:

"Aggregate surface course for temporary access will be paid for at the contract unit price per each for TEMPORARY ACCESS (PRIVATE ENTRANCE), TEMPORARY ACCESS (COMMERCIAL ENTRANCE) or TEMPORARY ACCESS (ROAD).

Partial payment of the each amount bid for temporary access, of the type specified, will be paid according to the following schedule:

- (a) Upon construction of the temporary access, sixty percent of the contract unit price per each, of the type constructed, will be paid.
- (b) Subject to the approval of the Engineer for the adequate maintenance and removal of the temporary access, the remaining forty percent of the pay item will be paid upon the permanent removal of the temporary access."

### ENGINEER'S FIELD OFFICE TYPE A (SPECIAL)

Effective: January 2002

Revise the first paragraph of Article 670.02 to read:

**Engineer's Field Office Type A (Special).** Type A (Special) field offices shall have a ceiling height of not less than 2 m (7 ft.) and a floor space of not less than 115 m2 (1240 sq. ft.) with a minimum of two separate offices. The office shall also have a separate storage room capable of being locked for the storage of the nuclear measuring devices. The office shall be provided with sufficient heat, natural and artificial light, and air conditioning. Doors and windows shall be equipped with locks approved by the Engineer.

Revise the second sentence of the fourth paragraph of Article 670.02 to read:

Solid waste disposal consisting of seven waste baskets and an outside trash container of sufficient size to accommodate a weekly provided pick-up service.

Revise the fifth paragraph of Article 670.02 to read:

An electronic security system that will respond to any breach of exterior doors and windows with an on site alarm shall be provided.

Add the following to Article 670.02:

A weekly cleaning service for the office shall be provided.

Revise subparagraph (a) of Article 670.02 to read:

(a) Six desks with minimum working surface 1.1 m x 750 mm (42 in. x 30 in.) each and six non-folding chairs with upholstered seats and backs.

Revise the first sentence of subparagraph (c) of Article 670.02 to read:

(c) Two four-post drafting table with minimum top size of 950 mm x 1.2 m (37  $\frac{1}{2}$  in. x 48 in.).

Revise subparagraph (d) of Article 670.02 to read:

(d) Two free standing four drawer legal size file cabinet with lock and an underwriters' laboratories insulated file device 350 degrees one hour rating.

Revise subparagraph (e) of Article 670.02 to read:

(e) Eight folding chairs.

Revise subparagraph (h) of Article 670.02 to read:

(h) Two electric desk type tape printing calculator and two pocket scientific notation calculators with a 1000 hour battery life or with a portable recharger.

Revise subparagraph (i) of Article 670.02 to read:

(i) Four telephones, with touch tone, where available, two telephone answering machines, and five telephone lines including one line for the fax machine, and two lines for the exclusive use of the Engineer.

Revise subparagraph (j) of Article 670.02 to read:

(j) 1 dry process copy machine capable of reproducing prints up to 280 mm x 430 mm (11 in. x 17 in.) from nontransparent master sheets, as black or blue lines on white paper, including maintenance, reproduction paper, activating agent and power source.

Revise subparagraph (k) of Article 670.02 to read:

(k) One plain paper fax machine including maintenance and supplies.

Revise subparagraph (I) of Article 670.02 to read:

(I) One electric water cooler dispenser including water service.

Add the following subparagraphs to Article 670.02:

(n) One 1.2m x 1.8m (4 ft. x 6 ft.) chalk board or dry erase board.

**Basis of Payment.** The building or buildings fully equipped, will be paid for at the contract unit price per calendar month or fraction thereof for ENGINEER'S FIELD OFFICE TYPE A (SPECIAL) and according to the applicable portions of Article 670.07.

### CASING PIPE 24"

**Description.** This work shall consist of furnishing all labor, materials and appurtenances necessary to install the casing pipe, casing spacers, and grout under the culverts as located on the plans.

Materials. Casing pipe shall be steel or PVC.

Steel shall be plain end, have a minimum yield point strength of 35,000 psi and conform to ASTM A 252 Grade 2 or ASTM A 139 Grade B without hydrostatic tests. Minimum wall thickness of steel pipe shall be 0.318". The steel pipe shall have welded joints and be in at least 18 foot lengths (except last section, if a shorter section is needed to obtain total casing length). The exterior of the casing pipe shall be coated with coal tar epoxy or bituminous asphalt. All joints between lengths shall be solidly butt-welded with a smooth non-obstructing joint inside.

PVC pipe shall only be allowed as casing pipe if open-cut methodology is used for installation. PVC pipe shall have an SDR of 18 and meet all the requirements of AWWA C905.

The casing pipe shall be installed without bends. Casing pipe diameter shall <u>not be less than</u> 24". Larger diameter casing pipes may be substituted by the CONTRACTOR, but there shall be no extra cost to the owner for this substitution.

The carrier pipe shall be installed after the casing pipe is in place, and shall extend a minimum of two (2) feet beyond each end of the casing to facilitate making joint connections. The carrier pipe shall be braced within the casing pipe to preclude possible flotation.

Stainless steel casing spacers shall be installed on 6 foot centers on the carrier pipe within the casing pipe. Casing spacers shall be bolt-on style with a shell made in two (2) sections of heavy T-304 stainless steel. Connecting flanges shall be ribbed for extra strength. The shell shall be lined with a PVC liner .090" thick with a Durometer "A" 85-90 hardness. All nuts and bolts are to be 18-8 stainless steel. Runners shall be made of ultra high molecular weight polymer with inherent high abrasion resistance and a low coefficient of friction. Runners shall be supported by risers made of heavy T-304 stainless steel. The supports shall be mig welded to the shell and all welds shall be fully passivated. The height of the supports and runners combined shall be sufficient to keep the carrier pipe at least 0.75" from the casing pipe wall at all times. Casing spacers shall be made by Cascade Waterworks MFG. Co., Pipeline Seal & Insulator, Inc., or equal.

**Construction Requirements.** The casing pipe shall extend to ten (10) feet on either side of the proposed culverts. The casing pipe shall maintain a vertical separation of at least three (3) feet from the proposed culverts. The carrier pipe shall be wrapped in polyethylene encasement for the continuous length. Field locking gaskets shall be installed on all pipe joints within the casing pipe. The annular space at both ends of the casing pipe shall be sealed with mortar in a manner acceptable to the ENGINEER.

<u>Method of Measurement.</u> Casing pipe will be measured for payment in feet, measured along the casing pipe.

**Basis of Payment.** This item will be paid for at the unit contract price per foot for CASING PIPE 24". This shall include excavation, backfill, installation, materials (including casing, casing spacers, field locking gaskets, and grout) and all other incidentals required to install casing pipe as specified on the plans. The water main installed through the casing pipe shall be paid for under WATER MAIN 12".

#### MANHOLES, TYPE A, 6'-DIAMETER, 2 TYPE 1 FRAMES AND OPEN LIDS, W/RESTRICTOR PLATE

**Description.** This work shall consist of the furnishing and installation of Manhole Type A, 6' diameter with 2 type 1 frames and open lids, restrictor plate and inlet tube of specified diameter at the location as shown on the Plans or as directed by the Engineer.

Work under this pay item must be performed in accordance with the applicable portions of Section 602 of the Standard Specifications and in accordance with the Plans, except as herein modified.

Prior to manufacture of the item, the Contractor must provide 4 shop drawings for approval by the Engineer showing dimensions and details required to locate and install the component.

Installation of sewer pipe must be paid for as STORM SEWERS of the size indicated. Installation of aggregate backfill for storm sewer construction must be paid for as TRENCH BACKFILL. All other aggregate backfill outside the area of storm sewer construction and aggregate bedding must be included as a part of MANHOLES, TYPE A, 6'-DIAMETER, 2 TYPE 1 FRAMES AND OPEN LIDS, W/RESTRICTOR PLATE.

The manhole control structure must be cleaned of any accumulation of silt, debris or foreign matter of any kind, and must be free from such accumulation at the time of final inspection.

<u>Materials.</u> Concrete: Concrete construction must be performed in accordance with Section 503 of the Standard Specifications for Road and Bridge Construction, except as herein modified. Portland Cement Concrete must be Class SI.

Steel plate, Angles and Fasteners: This work must be constructed in accordance with applicable portions of Section 505 of the Standard Specifications for Road and Bridge Construction, as per the details shown on the Plans and/or directed by the Engineer.

The quality and size fasteners must be recommended by the manufacturer and approved by the Engineer.

Steel angle and plate material must be galvanized. Fasteners must be stainless steel.

**Basis of Payment.** This work will be paid for at the contract unit price for MANHOLES, TYPE A, 6'-DIAMETER, 2 TYPE 1 FRAMES AND OPEN LIDS, W/RESTRICTOR PLATE, which price shall include all equipment, labor, and materials necessary to complete this work as specified. The contract unit price shall include restrictor plates, angles, and all hardware. Any dewatering and/or sheeting required to construct the manhole as specified must not be paid for separately and will be considered included in the cost of this item.

### SEDIMENT CONTROL, DRAINAGE STRUCTURE INLET FILTER

**Description.** This work shall consist of the furnishing, installation, and removal of a drainage structure inlet filter assembly, consisting of a frame and filter bag, to collect sediment in surface stormwater runoff at locations shown on the plans or as directed by the Engineer.

The Contractor shall inspect the work site and review the plans to determine the number and dimensions of the various types of drainage structure frames (circular and rectangular) into which the inlet filters will be installed prior to ordering materials.

The drainage structure inlet filter assembly shall be installed under the grate on the lip of the drainage structure frame with the fabric bag hanging down into the drainage structure.

The drainage structure inlet filter assembly shall remain in place until final removal of the assembly is directed by the Engineer. The drainage structure inlet filter assembly shall remain the property of the Contractor.

Final removal of the assembly shall include the disposal of debris or silt that has accumulated in the filter bag at the time of final removal. Periodic cleaning of the filter is paid for separately.

<u>Materials.</u> The drainage structure inlet filter shall be the "Catch-All Inlet Protector", as furnished by Marathon Materials, Inc., 25523 W. Schultz St., Plainfield, IL 60544, (800) 983-9493, or approved equal. A detail drawing in the plans depicts the drainage structure inlet filter assembly.

The drainage structure inlet filter assembly consists of a steel frame with a replaceable geotextile fabric bag attached with a steel band with locking cap that is suspended from the frame. A clean used bag and a used steel frame in good condition, meeting the approval of the Engineer, may be substituted for new materials.

The drainage structure inlet filter assembly frame shall be rigid steel meeting the requirements of ASTM-A36. The frame shall include an overflow feature that is welded to the frame's ring. The overflow feature shall be designed to allow full flow of water into the structure if the filter bag is filled with sediment. The dimensions of the assembly frame shall allow the drainage structure grate to fit into the inlet filter assembly frame opening. The assembly frame shall rest on the inside lip of the drainage structure frame for the full variety of existing and proposed drainage structure frames that are present on this contract.

The drainage structure inlet filter assembly bag shall be constructed of a polypropylene geotextile fabric with a minimum weight of 4 ounces per square yard, a minimum flow rate of 145 gallons per minute per square foot, and designed for a minimum silt and debris capacity of 2 cubic feet. The filter bag shall be reinforced with an outer layer of polyester mesh fabric with a minimum weight of 4 ounces per square yard. The filter bag shall be suspended from the steel frame with a stainless steel band and locking cap. The inlet filter assembly frame shall not cause the drainage structure grate to extend higher than 1/8 inch above the drainage structure frame.

**Basis of Payment.** The work will be paid for at the contract unit price per each for SEDIMENT CONTROL, DRAINAGE STRUCTURE INLET FILTER, which price shall include all costs for labor, materials, equipment, and incidentals necessary to perform the work.

### GENERAL ELECTRICAL REQUIREMENTS

Effective: March 1, 2003

Add the following to Article 801 of the Standard Specifications:

"Maintenance transfer and Preconstruction Inspection:

<u>General.</u> Before performing any excavation, removal, or installation work (electrical or otherwise) at the site, the Contractor shall request a maintenance transfer and preconstruction site inspection, to be held in the presence of the Engineer and a representative of the party or parties responsible for maintenance of any lighting and/or traffic control systems which may be affected by the work. The request for the maintenance transfer and preconstruction shall be made no less than seven (7) calendar days prior to the desired inspection date. The maintenance transfer and preconstruction shall:

Establish the procedures for formal transfer of maintenance responsibility required for the construction period.

Establish the approximate location and operating condition of lighting and/or traffic control systems which may be affected by the work

Marking of Existing Cable Systems. The party responsible for maintenance of any existing lighting and/or traffic control systems at the project site will, at the Contractor's request, mark and/or stake, once per location, all underground cable routes owned or maintained by the State. A project may involve multiple "locations" where separated electrical systems are involved (i.e. different controllers). The markings shall be taken to have a horizontal tolerance of at least 304.8 mm (one (1) foot) to either side.. The request for the cable locations and marking shall be made at the same time the request for the maintenance transfer and preconstruction inspection is made. The Contractor shall exercise extreme caution where existing buried cable runs are involved. The markings of existing systems are made strictly for assistance to the Contractor and this does not relieve the Contractor of responsibility for the repair or replacement of any cable run damaged in the course of his work, as specified elsewhere herein. NOTE THAT THE CONTRACTOR SHALL BE ENTITLED TO ONLY ONE REQUEST FOR LOCATION MARKING OF EXISTING SYSTEMS AND THAT MULTIPLE REQUESTS MAY ONLY BE HONORED AT THE CONTRACTOR'S EXPENSE. NO LOCATES WILL BE MADE AFTER MAINTENANCE IS TRANSFERRED. UNLESS IT IS AT THE CONTRACTOR'S EXPENSE.

<u>Condition of Existing Systems</u>. The Contractor shall conduct an inventory of all existing electrical system equipment within the project limits, which may be affected by the work, making note of any parts which are found broken or missing, defective or malfunctioning. Megger and load readings shall be taken for all existing circuits which will remain in place or be modified. If a circuit is to be taken out in its entirety, then readings do not have to be taken. The inventory and test data shall be reviewed with and approved by the Engineer and a record of the inventory shall be submitted to the Engineer for the record. Without such a record, all systems transferred to the Contractor for maintenance during construction shall be returned at the end of construction in complete, fully operating condition."

Add the following to Article 801 of the Standard Specifications:

"Electrical material or equipment which are similar or identical shall be the product of the same manufacturer, Electrical materials and equipment shall bear the UL label whenever such labeling is available."

Delete the last paragraph of Article 801.06 of the Standard Specifications.

Revise the 7th and 8th paragraphs of Article 801.08 of the Standard Specifications to read:

"Engineer's Stamp. After the Engineer reviews the submittals for conformance with the design concept of the project, the Engineer will stamp the drawings indicating their status as 'Approved', 'Approved-As-Noted', 'Disapproved', or 'Information Only'. Since the Engineer's review is for conformance with the design concept only, it is the Contractor's responsibility to coordinate the various items into a working system as specified. The Contractor shall not be relieved from responsibility for errors or omissions in the shop, working, layout drawings, or other documents by the Department's approval thereof. The Contractor must still be in full compliance with contract and specification requirements.

<u>Resubmittals</u>. All submitted items reviewed and marked 'APPROVED AS NOTED', or 'DISAPPROVED' are to be resubmitted in their entirety with a disposition of previous comments to verify contract compliance at no additional cost to the state unless otherwise indicated within the submittal comments."

Revise Article 801.12 of the Standard Specifications to read:

"<u>Lighting Operation and Maintenance Responsibility</u>. The scope of work shall include the assumption of responsibility for the continuing operation and maintenance the of existing, proposed, temporary, sign and navigation lighting, or other lighting systems and all appurtenances affected by the work as specified elsewhere herein."

Add the following to Section 801.12 of the Standard Specifications:

<u>"Energy and Demand Charges.</u> The payment of basic energy and demand charges by the electric utility for existing lighting which remains in service will continue as a responsibility of the Owner, unless otherwise indicated. Unless otherwise indicated or required by the Engineer duplicate lighting systems (such as temporary lighting and proposed new lighting) shall not be operated simultaneously at the Owner's expense and lighting systems shall not be kept in operation during long daytime periods at the Owner's expense. Upon written authorization from the Engineer to place a proposed new lighting system in service, whether the system has passed final acceptance or not, (such as to allow temporary lighting to be removed), the Owner will accept responsibility for energy and demand charges for such lighting, effective the date of authorization. All other energy and demand payments to the utility shall be the responsibility of the Contractor until final acceptance."

Add the following to Section 801 of the Standard Specifications:

"<u>Splicing of Lighting cables</u>. Splices above grade, such as in poles and junction boxes, shall have a waterproof sealant and a heat-shrinkable plastic cap. The cap shall be of a size suitable for the splice and shall have a factory-applied sealant within. Additional seal of the splice shall be assured by the application of sealant tape or the use of a sealant insert prior to the installation of the cap. Either method shall be assured compatible with the cap sealant. Tape sealant shall be applied in not less than one half-lapped layer for a length at least 6.35 mm (1/4-inch) longer than the cap length and the tape shall also be wrapped into the crotch of the splice. Insert sealant shall be placed between the wires of the splice and shall be positioned to line up flush or extend slightly past the open base of the cap.

<u>Lighting Cable Identification</u>. Each wire installed shall be identified with its complete circuit number at each termination, splice, junction box or other location where the wire is accessible.

Lighting Cable Fuse Installation. Standard fuse holders shall be used on non-frangible (non-breakaway) light pole installations and quick-disconnect fuse holders shall be used on frangible (breakaway) light pole installations. Wires shall be carefully stripped only as far as needed for connection to the device. Over-stripping shall be avoided. An oxide inhibiting lubricant shall be applied to the wire for minimum connection resistance before the terminals are crimped-on. Crimping shall be performed in accordance with the fuse holder manufacturer's recommendations. The exposed metal connecting portion of the assembly shall be taped with two half-lapped wraps of electrical tape and then covered by the specified insulating boot. The fuse holder shall be installed such that the fuse side is connected to the pole wire (load side) and the receptacle side of the holder is connected to the line side.

Grounding of Lighting Systems. All electrical systems, equipment and appurtenances shall be properly grounded in strict conformance with the NEC, even though every detail of the requirements is not specified or shown. Good ground continuity throughout the electrical system shall be assured. All electrical circuit runs shall have a continuous equipment grounding conductor. IN NO CASE SHALL THE EARTH BE CONSIDERED AS AN ADEQUATE EQUIPMENT GROUNDING PATH. Where connections are made to painted surfaces, the paint shall be scraped to fully expose metal at the connection point and serrated connectors or washers shall be used. Where metallic conduit is utilized as the equipment grounding conductor, extreme care shall be exercised to assure continuity at joints and termination points. No wiring run shall be installed without a suitable equipment ground conductor. Where no equipment ground conductor is provided for in the plans and associated specified pay item, the Contractor is obligated to bring the case to the attention of the Engineer who will direct the Contractor accordingly. Work which is extra to the contract will be paid extra. All connections to ground rods, structural steel, reinforcing steel or fencing shall be made with exothermic welds. Where such connections are made to insulated conductors, the connection shall be wrapped with at least 4 layers of electrical tape extended 152.4 mm (six inches) onto the conductor insulation. Where a ground field of "made" electrodes is provided, the exact locations of the rods shall be documented by dimensioned drawings as part of the Record Drawings. Equipment ground wires shall be bonded, using a splice and pigtail connection, to all boxes and other metallic enclosures throughout the wiring system.

Lighting Unit Identification. Each pole, light tower and underpass light shall be labeled as indicated in the plans to correspond to actual circuiting, and as designated by the Engineer. They shall be installed by the Contractor on each lighting unit pole shaft and on the underpass walls, or piers, as shown in the Median-mounted poles shall have two sets of identification labeling details. oriented to allow visibility from travel in either direction. Lighting Controllers shall also be identified by means identification decals as described herein. Identification shall be in place prior to placing the equipment in service. Identification of weathering steel poles shall be made by application of letters and numerals as specified herein to an appropriately sized 3.175 mm (1/8-inch) thick stainless steel plate which shall be banded to the pole with two stainless steel bands. Identification of painted poles shall be made by application of letters and numerals as specified herein via an adhesive approved by the paint manufacturer for the application. Identification of luminaires which are not pole mounted, such as underpass luminaires, shall be done using identification brackets. In general, the brackets shall be mounted adjacent to and within one foot of their respective luminaires. The brackets shall be fabricated from 3.175 mm (one-eighth (1/8)) inch aluminum alloy sheet according to the dimensions shown on the plans. The bracket shall be bent so as to present the luminaire identification numbers at a sixty (60) degree angle to the wall. The bracket shall be attached to concrete walls with three (3) 6.35 mm (1/4 inch), self drilling, snap-off type galvanized steel concrete anchors set flush with the wall, or power driven fasteners approved by the Engineer. The brackets shall be offset from the wall with 12.7 mm (1/2") aluminum bushings. The structural steel shall not be drilled to attach the brackets. The luminaire identification numbers shall be applied to the bracket using the method described for identification applied to poles.

Luminaire identification for lighting not to be maintained by IDOT shall be identified as requested by the owner of such a lighting system. The identification method chosen shall be selected so that it is readily differentiated from the IDOT identification method in the color of both the characters and background.

## WIRE AND CABLE

Effective: January 1, 2002

Revise the second sentence of the first paragraph of Article 1066.02(a) to read:

"The cable shall be rated at a minimum of 90°C dry and 75°C wet and shall be suitable for installation in wet and dry locations, and shall be resistant to oils and chemicals."

Revise the second paragraph of Article 1066.02(b) to read:

"Uncoated conductors shall be according to ASTM B3, ICEA S-95-658/NEMA WC70, and UL Standard 44. Coated conductors shall be according to ASTM B 33, ASTM B 8, ICEA S-95-658/NEMA WC70 and UL Standard 44."

Revise the third paragraph of Article 1066.02(b) to read:

"All conductors shall be stranded. Stranding meeting ASTM B 8, ICEA S-95-658/NEMA WC70 and UL Standard 44. Uncoated conductors meeting ASTM B 3, ICEA S-95-658/NEMA WC70 and UL Standard 44."

Revise the first sentence of Article 1066.03(a)(1) to read:

"General. Cable insulation designated as XLP shall incorporate cross-linked polyethylene (XLP) insulation as specified and shall meet or exceed the requirements of ICEA S-95-658, NEMA WC70, U.L. Standard 44."

Add the following to Article 1066.03(a)(1) of the Standard Specifications:

"The cable shall be rated 600 volts and shall be UL Listed Type RHH/RHW/USE."

Revise the Aerial Electric Cable Properties table of Article 1066.03(a)(3) to read:

Phase Conductor		Messenger wire			
Size	Stranding	Average		Minimum	Stranding
AWG		Insulation		Size	
		Thickness		AWG	
		mm	mils		
6	7	1.1	(45)	6	6/1
4	7	1.1	(45)	4	6/1
2	7	1.1	(45)	2	6/1
1/0	19	1.5	(60)	1/0	6/1
2/0	19	1.5	(60)	2/0	6/1
3/0	19	1.5	(60)	3/0	6/1
4/0	19	1.5	(60)	4/0	6/1

Aerial Electric Cable Properties

Revise the first paragraph of Article 1066.03(b) to read:

"EPR Insulation. Cable insulation shall incorporate ethylene propylene rubber (EPR) as specified and the insulation shall meet or exceed the requirements of ICEA S-95-658, NEMA Standard Publication No. WC70, and U.L. Standard 44, as applicable."

Add the following to Article 1066.03(b) of the Standard Specifications:

"Cable sized No. 2 AWG and smaller shall be U.L. listed Type RHH/RHW and may be Type RHH/RHW/USE. Cable sized larger than No. 2 AWG shall be U.L. listed Type RHH/RHW/USE." Revise Article 1066.04 to read:

"Aerial Cable Assembly. The aerial cable shall be an assembly of insulated aluminum conductors according to Section 1066.02 and 1066.03. Unless otherwise indicated, the cable assembly shall be composed of three insulated conductors and a steel reinforced bare aluminum conductor (ACSR) to be used as the ground conductor. Unless otherwise indicated, the code word designation of this cable assembly is "Palomino". The steel reinforced aluminum conductor shall conform to ASTM B-232. The cable shall be assembled according to ANSI/ICEA S-76-474."

Revise the second paragraph of Article 1066.05 to read:

"The tape shall have reinforced metallic detection capabilities consisting of a woven reinforced polyethylene tape with a metallic core or backing."

Revise Article 1066.08 to read:

"Electrical Tape. Electrical tape shall be all weather vinyl plastic tape resistant to abrasion, puncture, flame, oil, acids, alkalies, and weathering, conforming to Federal Specification MIL-I-24391, ASTM D1000 and shall be listed under UL 510 Standard. Thickness shall not be less than 0.215 mm (8.5 mils) and width shall not be less than 20 mm (3/4-inch)."

# ELECTRIC SERVICE INSTALLATION

Effective: January 1, 2002

**Description.** This item shall consist of all material and labor required to extend, connect or modify the electric services, as indicated or specified, which is over and above the work performed by the utility. Unless otherwise indicated, the cost for the utility work, if any, will be reimbursed to the Contractor separately under ELECTRIC SERVICE CONNECTION. This item may apply to the work at more than one service location and each will be paid separately.

Materials. Materials shall be according to the following Articles of Section 1000 - Materials

Item

Article/Section

# **CONSTRUCTION REQUIREMENTS**

<u>General.</u> The Contractor shall ascertain the work being provided by the electric utility and shall provide all additional material and work required to complete the electric service work in complete compliance with the requirements of the utility.

No additional compensation will be allowed for work required for the electric service, even though not explicitly shown on the Drawings or specified herein

<u>Method Of Measurement.</u> Electric Service Installation shall be counted, each.

**<u>Basis Of Payment.</u>** This work will be paid for at the contract unit price each for ELECTRIC SERVICE INSTALLATION which shall be payment in full for the work specified herein.

#### ELECTRIC UTILITY SERVICE CONNECTION

Effective: January 1, 2002

**Description.** This item shall consist of payment for work performed by the Electric Utility Company in providing or modifying electric service as indicated. THIS MAY INVOLVE WORK AT MORE THAN ONE ELECTRIC SERVICE.

# CONSTRUCTION REQUIREMENTS

**General.** It shall be the Contractor's responsibility to contact the utility. The Contractor shall coordinate his work fully with the electric utility both as to the work required and the timing of the installation. No additional compensation will be granted under this or any other item for extra work caused by failure to meet this requirement.

The Contractor should make particular note of the need for the earliest attention to arrangements with the utility for service. In the event of delay by the utility, no extension of time will be considered applicable for the delay unless the Contractor can produce written evidence of a request for electric service within 30 days of execution.

**Method Of Payment.** The Contractor will be reimbursed to the exact amount of money as billed by the Electric Utility Company for its services. Work provided by the Contractor for electric service will be paid separately as described under ELECTRIC SERVICE INSTALLATION. No extra compensation shall be paid to the Contractor for any incidental materials and labor required to fulfill the requirements as shown on the plans and specified herein.

For bidding purposes, this item shall be estimated as \$60,000.00.

**<u>Basis Of Payment.</u>** This work will be paid for at the contract lump sum price for ELECTRIC UTILITY SERVICE CONNECTION which shall be reimbursement in full for electric utility service charges.

#### **GROUND ROD**

Effective: January 1, 2002

**Description.** This item shall consist of furnishing, installing and connecting ground rods for the grounding of service neutral conductors and for supplementing the equipment grounding system via connection at poles or other equipment throughout the system. All materials and work shall be in accordance with Article 250 of the NEC.

Materials. Materials shall be according to the following Articles of Section 1000 - Materials

Item	Article/Section
(a) Ground Rod	1087.01(b)
(b) Copper Ground Wire	1087.01(a)
(c) Access Well	1087.01(c)

# CONSTRUCTION REQUIREMENTS

**General.** All connections to ground rods, structural steel or fencing shall be made with exothermic welds. Where such connections are made to insulated conductors, the connection shall be wrapped with at least 4 layers of electrical tape extended 152.4 mm (six inches) onto the conductor insulation.

Ground rods shall be driven so that the tops of the rod are 609.6 mm (24 inches) below finished grade. Where indicated, ground wells shall be included to permit access to the rod connections.

Where indicated, ground rods shall be installed through concrete foundations.

Where ground conditions, such as rock, preclude the installation of the ground rod, the ground rod may be deleted with the approval of the Engineer.

Where a ground field of "made" electrodes is provided, such as at control cabinets, the exact locations of the rods shall be documented by dimensioned drawings as part of the Record Drawings.

Ground rod connection shall be made by exothermic welds. Ground wire for connection to foundation steel or as otherwise indicated shall be stranded uncoated bare copper in accordance the applicable requirements of ASTM Designation B-3 and ASTM Designation B-8 and shall be included in this item. Unless otherwise indicated, the wire shall not be less than No. 2 AWG.

Where connections are made to epoxy coated reinforcing steel, the epoxy coating shall be sufficiently removed to facilitate the exothermic weld.

<u>Method Of Measurement.</u> Ground rods shall be counted, each. Ground wires and connection of ground rods at poles shall be included in this pay item.

**<u>Basis Of Payment.</u>** This item shall be paid at the contract unit price each for GROUND ROD, of the diameter and length indicated which shall be payment in full for the material and work described herein.

# TRENCH AND BACKFILL FOR ELECTRICAL WORK

Effective: January 1, 2002

Revise the first sentence of Article 815.03(a) of the Standard Specifications to read:

"Trench. Trenches shall have a minimum depth of 760 mm (30 in.) or as otherwise indicated on the plans, and shall not exceed 300 mm (12 in.) in width without prior approval of the Engineer."

Revise Article 1066.05 of the Standard Specifications to read:

"**Underground Cable Marking Tape.** The tape shall be 150 mm (6 in.) wide; consisting of 0.2 mm (8 mil) polyethylene according to ASTM D882, and ASTM D2103.

The tape shall be red with black lettering or red with silver lettering reading "CAUTION – ELECTRICAL LINE BURIED BELOW".

The tape shall have reinforced metallic detection capabilities consisting of a woven reinforced polyethylene tape with a metallic core or backing."

## LUMINAIRE

Effective: March 1, 2003

Add the following to first paragraph of Article 1067.01 (a)(3) of the Standard Specifications:

"The reflector shall not be altered by paint or other opaque coatings which would cover or coat the reflecting surface. Control of the light distribution by any method other than the aforementioned clear protective coating that will alter the reflective properties of the reflecting surface is unacceptable"

Add the following to Article 1067.01 (a)(5)a. of the Standard Specifications:

"The ballast shall be a High Pressure Sodium, high power factor, constant wattage autoregulator, lead type (CWA) for operation on a nominal 240 volt system."

Revise the second sentence of the second paragraph of Article 1067.01 (a)(5)c. of the Standard Specifications:

"The ballast shall be designed to ANSI Standards and shall be designed and rated for operation on a nominal 240 volt system. The ballast shall provide positive lamp ignition at the input voltage of 216 volts. It shall operate the lamp over a range of input voltages from 216 to 264 volts without damage to the ballast. It shall provide lamp operation within lamp specifications for rated lamp life at input design voltage range. Operating characteristics shall produce output regulation not exceeding the following values:

Nominal Ballast	Maximum Ballast
Wattage	Regulation
750	25%
400	25%
310	26%
250	22%
150	22%

For this measure, regulation shall be defined as the following:

Ballast Regulation = -

*X* 100

 $W_{LampN}$ 

W_{LampH} - W_{LampL}

Where:

```
W_{LampH} = lamp watts at +10% line voltage (264V)
W_{LampL} = lamp watts at - 10% line voltage (216V)
W_{LampN} = lamp watts at 240V'
```

Revise the third sentence of the second paragraph of Article 1067.01 (a)(5)c. of the Standard Specifications to read:

"Ballast losses, based on cold bench tests, shall not exceed the following values:

Nominal Ballast	Maximum Ballast	
Wattage	Losses	
750	16.0%	
400	16.0%	
310	19.0%	
250	17.5%	
150	26.0%	

Ballast losses shall be calculated based on input watts and lamp watts at nominal system voltage as indicated in the following equation:

W _{Line} - W _{Lamp}	
 W _{Lamp}	<i>X</i> 100

Where:

 $W_{Line}$  = line watts at 240V  $W_{Lamp}$  = lamp watts at 240V"

Add the following to Article 1067.01 (a)(5)c. of the Standard Specifications:

"Ballast output to lamp. At nominal system voltage and a lamp voltage of 100 V, the ballast shall deliver a lamp wattage within  $\pm 2\%$  of the nominal lamp wattage. Example: For a 400w luminaire, the ballast shall deliver 400 watts  $\pm 2\%$  at a lamp voltage of 100V for the nominal system voltage of 240V."

Add the following to Article 1067.01 (a)(5)c. of the Standard Specifications:

"Ballast output over lamp life. Over the life of the lamp the ballast shall produce an average output wattage of the nominal lamp rating  $\pm 3\%$ . Lamp wattage readings shall be taken at 5-volt increments throughout the ballast trapezoid. The lamp wattage values shall then be averaged within the trapezoid and shall be within  $\pm 3\%$  of the nominal ballast rating. Submittal documents shall include a tabulation of the lamp wattage vs. lamp voltage readings. Example: For a 400W luminaire, the averaged lamp wattage reading shall not exceed the range of 388 to 412 watts"

Revise the first paragraph of Article 1067.01 (a)(7) of the Standard Specifications to read:

"Independent testing of luminaires shall be required whenever the quantity of luminaires of a given wattage and distribution, as indicated on the plans, is 50 or more. For each luminaire type to be so tested, one luminaire plus one luminaire for each 50 luminaires shall be tested i.e. 75 luminaires would dictate that 2 to be tested; 135 luminaires would dictate that three be tested."

Add the following to Article 1067.01 (a)(7) of the Standard Specifications:

"The Contractor shall be responsible for all costs associated with the specified testing, including but not limited to shipping, travel and lodging costs as well as the costs of the tests themselves, all as part of the bid unit price for this item. Travel, lodging and other associated costs for travel by the Engineer shall be direct-billed to or shall be pre-paid by the Contractor, requiring no direct reimbursement to the Engineer or the independent witness, as applicable."

Add the following to Article 1067.01 (a)(7) of the Standard Specifications:

"d. Engineer Factory Selection and Witness of Manufacturer Testing: At the Manufacturer's facility, the Engineer shall select the luminaires to be tested and shall be present during the testing process. The Contractor shall schedule travel by the Engineer to and from the Manufacturer's laboratory to witness the performance of the required tests."

Revise Article 1067.02(a)(1) of the Standard Specifications to read:

"The lamps shall be of the clear type and shall have a color of 2050 to 2100 degrees Kelvin."

Add the following table(s) on the following page(s) to Article 1067 of the Standard Specifications:

ID	OT DISTRICT 1 LUMINAIRE PERFORMANCE T	ABLE
-	Typical section, Lake Street with ornamental light p	oles
	GIVEN CONDITIONS	
		_
ROADWAY DATA	Pavement Width	60 ft
	Number of Lanes	5
	I.E.S. Surface Classification	R3
	Q-Zero Value	0.07
		10.4
LIGHT POLE DATA	Mounting Height	40 ft
	Mast Arm Length	12 ft
	Pole Set-Back From Edge of Pavement	6 ft
LUMINAIRE DATA	Lamp Type	HPS
	Lamp Lumens	37 000
	I.E.S. Vertical Distribution	MED
	I.E.S. Control Of Distribution	Cutoff
	I.E.S. Lateral Distribution	Type III
	Total Light Loss Factor	0.70
	<b>.</b>	
LAYOUT DATA	Spacing	210 ft
	Configuration	Opposite
	Luminaire Overhang over edge of pavement	0 ft
	m the above specified I.E.S. distribution patter ns will be subject to review by the Engineer nts are met.	
	PERFORMANCE REQUIREMENTS	
	FERFORMANCE REQUIREMENTS	
	ance requirements shall be the minimum acceptab ninaire, based on the given conditions listed above.	
ILLUMINATION	Average Horizontal Illumination, EAVE	13.0 Lux
	Uniformity Ratio, $E_{AVE}/E_{MIN}$	3.0
LUMINANCE	Average Luminance, L _{AVE}	0.9 Cd/m ²
	Uniformity Ratio, L _{AVE} /L _{MIN}	3.0
	Uniformity Ratio, L _{MAX} /L _{MIN}	5.0
	Max. Veiling Luminance Ratio, L _V /L _{AVE}	0.3

IC	OT DISTRICT 1 LUMINAIRE PERFORMANCE T	ABLE
Lake	Street signalized intersections with combination light	ght poles
	GIVEN CONDITIONS	
ROADWAY DATA	Pavement Width	60 ft
	Number of Lanes	5
	I.E.S. Surface Classification	R3
	Q-Zero Value	0.07
LIGHT POLE DATA	Mounting Height	40 ft
	Mast Arm Length	12 ft
	Pole Set-Back From Edge of Pavement	6 ft
LUMINAIRE DATA	Lamp Type	HPS
	Lamp Lumens	50 000
	I.E.S. Vertical Distribution	MED
	I.E.S. Control Of Distribution	Cutoff
	I.E.S. Lateral Distribution	Type III
	Total Light Loss Factor	0.70
<b>LAYOUT DATA</b>	Spacing	210 ft
	Configuration	Opposite
	Luminaire Overhang over edge of pavement	0 ft
	m the above specified I.E.S. distribution patter ons will be subject to review by the Engineer nts are met.	
	PERFORMANCE REQUIREMENTS	
	l ance requirements shall be the minimum acceptab ninaire, based on the given conditions listed above.	
	Average Horizontal Illumination, E _{AVE}	22.0 Lux
		3.0
		3.0
	Average Luminance, L _{AVE}	1.3 Cd/m ²
	Uniformity Ratio, L _{AVE} /L _{MIN}	3.0
	Uniformity Ratio, L _{MAX} /L _{MIN}	5.0
	Max. Veiling Luminance Ratio, L _V /L _{AVE}	0.3

#### LIGHTING CONTROLLER (SPECIAL)

## 1. Description

This item shall consist of furnishing and installing a roadway lighting electrical control cabinet complete with foundation, photocell control, and wiring for control of street lighting and festoon outlets as specified herein, shown on the Contract Drawings and directed by the Engineer. The lighting circuits shall be controlled by photocell control and the festoon outlet circuits shall be controlled by the timer.

# 2. General Requirements

The cabinet with all of its electrical components and parts shall be assembled in a neat orderly fashion. All of the electrical cables shall be installed in a trim, neat, professional manner. The cables shall be trained in straight horizontal and vertical directions and be parallel, next to, and adjacent to other cables whenever possible. The completed controller shall be UL Listed as an Industrial Control Panel under UL 508.

## 3. Cabinet

- 3.1 The cabinet shall be of the dimensions shown on the Plans and shall be fabricated from 3.175 mm (0.125 inch) thick aluminum alloy No. 3003-H14. The cabinet shall comply with ANSI C33.71 and UL 50. It shall be reinforced with aluminum angles. The compartment doors shall have stainless steel hinges. The door handle shall be stainless steel and shall have a minimum diameter of 12.7 mm (0.5 inches) and have a padlock provision. The cabinet door shall have a stainless steel name plate.
- 3.2 The doors shall be gasketed to exclude the entry of moisture, dirt, and insects.
- 3.3 The equipment mounting panel shall be made of 6.35 mm (1/4 inch) minimum nonasbestos, inorganic non-conducting and shall be drilled and tapped for front mounting of the equipment. The panel shall be easily installed and removed from the front of the cabinet. A metal mounting panel, as detailed on the drawings will be acceptable in lieu of the non-conducting panel. All cable and connections shall be in front of the panel.
- 3.4 All wiring and bus bars shall be of a size to handle the rated current of the connected equipment. Exposed bus bars shall be insulated, except for ground and neutral bus bars.
- 3.5 A linkage-arm system, of simple construction, shall be attached to the cabinet doors to secure them in a wide open position to insure safety during field operations.
- 3.6 The interior compartment shall be insulated on the inside of the sides, back, top, bottom, and inside of the doors with one inch thick polyisocyanurate rigid foam insulation board. The foam board shall have foil facings on each side. The side facing the interior of the cabinet shall have a white tinted foil facing with a satin finish. The insulation shall have a minimum aged thermal resistance (R-value) of 8 at a 4.44° C (40° F) mean temperature. The insulation shall comply with Federal Specification HH-I-1972/1, Class 2.

# 3.7 Finish

3.7.1 <u>The cabinet shall be cleaned before painting inside and outside with oxalic</u> acid for 5 to 10 minutes, or as otherwise recommended by the paint manufacturer and approved by the Engineer, to etch the metal surfaces.

- 3.7.2 The cabinet shall then receive two (2) sprayed coats of white polyamide epoxy primer with a corrosion inhibitor applied inside and outside to all surfaces. The primer shall have a solids content, by volume of not less than 65% +3% and each coat shall be applied to a thickness of 0.076 mm to 0.127 mm (3-5 mils).
- 3.7.3 The interior and exterior, (all surfaces), shall then receive one (1) final coat of silicone alkyd enamel paint. The finish paint shall have a solids content, by volume, of not less than 53% +3%, and shall be applied to a thickness of 0.0038 mm to 0.064 mm (1.5 2.5 mils).
- 3.7.4 Unless otherwise indicated, the color of the finish paint shall be ANSI Standard No. 70 Sky Gray or as specified by the Engineer.
- 3.7.5 The finish shall be applied in accordance with the paint manufacturer's recommendations and the manufacturer shall certify, in writing, to the Department, that the finish has been applied properly.
- 3.7.6 Submittal data submitted for approval shall address the requirement for the paint manufacturer's certification and shall include a standard, single source paint warranty by the paint manufacturer or the controller manufacturer to the Department.

## 4. Ground & Neutral Bus Bars

Separate ground and neutral bus bars shall be provided. The ground bus bar shall be copper, mounted on the equipment panel, fitted with 22 connectors of the type as shown on the plans, as a minimum. The neutral bar shall be similar. The heads of connector screws shall be painted white for neutral bar connectors and green for ground bar connectors.

#### 5. Circuit Breakers

- 5.1 All feeders, branch circuits, and auxiliary and control circuits shall have overcurrent protection. Unless otherwise indicated, the overcurrent protection shall be by means of circuit breakers.
- 5.2 Unless otherwise indicated, circuit breakers shall be standard UL-listed molded case, thermal-magnetic bolt-on type circuit breakers with trip-free indicating handles.
- 5.3 Unless otherwise indicated, circuit breakers shall have a UL-listed interrupting rating of not less than 10,000 rms symmetrical amperes at rated circuit voltage for which the breaker is applied.
- 5.4 The number of branch circuit breakers shall be as indicated on the Control Cabinet detail drawing or as indicated in the lighting system wiring diagram which ever is greater plus two (2) spare circuit breakers.

# 6. Contactors

6.1 Unless otherwise indicated, contactors shall be electrically operated, mechanically held, with the number of poles required for the service and with operating coil voltage as indicated or otherwise required. Ampere rating of contactors shall be not less than that required for the duty shown and shall otherwise be rated as indicated.

- 6.2 Contactors shall be complete with a non-conducting inorganic, non-asbestos sub-panel for mounting.
- 6.3 Contactors shall be mechanically held and shall be complete with coil-clearing contacts to interrupt current through the coil once the contactor is held in position.
- 6.4 The main contactor contacts shall be the double break, silver to silver type. They shall be spring-loaded and provide a wiping action when opening and closing. The contacts shall be renewable from the front panel, self-aligning, and protected by auxiliary arcing contacts.
- 6.5 The line and load terminals shall be pressure type terminals of copper construction and of the proper size for the ampere rating of the contactor.
- 6.6 A lever for manual operation shall be incorporated in the contactor. Protection from accidental contact with current-carrying parts when operating the contactor manually shall be provided.
- 6.7 Unless otherwise indicated, the contactor operating coil shall operate at 120 volts, single phase.
- 6.8 Unless otherwise indicated, contactors furnished under this specification shall be two-pole devices with continuous rating for 100 amperes per pole at 240 Volts AC.
- 6.9 Open and closed positions shall be clearly indicated and labeled in a permanent manner as approved by the Engineer.

#### 7. Time Switch

- 7.1 Each controller shall have an electric time switch for automatic control of highway lighting circuits operating on a daily schedule having a fixed relation to sunrise and sunset. Turn-on and Turn-off times shall be adjustable +/- 45 minutes from sunrise and sunset. All settings shall be field adjustable without special tools. Complete installation instructions, details on wiring connections, and information on time setting, manual operation, and necessary adjustments shall be furnished with each time switch.
- 7.2 The time switch shall be a microprocessor-based 2-channel controller with astronomic functions on both channels. The latitude shall be adjustable from 10 to 60 degrees in the Northern Hemisphere. Latitude changes shall be user settable without the use of special tools.
- 7.3 The time switch shall be programmable in an AM/PM format, with a resolution of one (1) minute or better.
- 7.4 The time switch shall automatically adjust for daylight saving time and have automatic leap year correction.
- 7.5 The time switch shall operate on 240 volts AC without the use of an additional transformer.

- 7.6 A battery backup shall be integral with the controller and shall use a nickel-cadmium battery. The battery backup shall provide power to the controller memory for a minimum of 72 hours in the event of power failures.
- 7.7 The published operating temperature range of the time switch shall be from -30 degrees C to + 70 degrees C.
- 7.8 The time switch output relay contacts shall be rated sufficiently to handle the inrush current of two (2) 100-ampere contactors described elsewhere herein.
- 7.9 The time switch shall have a NEMA Type 1 enclosure as a minimum.
- 7.10 Time switch programming instructions shall be moisture-proof and permanently affixed to the time switch or as otherwise approved by the Engineer.

#### 8. Auto/Manual Control

- 8.1 Unless otherwise indicated, the cabinet shall be equipped with automatic and manual operating controls via two single pole double throw switches, one being a maintained-contact manual-automatic selector switch and one being a momentary-contact manual on-off switch with a center rest position. Both switches shall be premium specification grade, rated for the applied duty but not less than 20 amperes at 240 volts and each shall be mounted in a 101.6 mm (4-inch) square box with cover.
- 8.2 The control circuit shall have overcurrent protection as indicated and as required by NEC requirements.

# 9. Interior Lighting and Receptacle

- 9.1 The cabinet shall have an auxiliary device circuit at 120 volts single phase to supply a convenience receptacle and cabinet light. The 120 volt supply shall be derived from an outdoor dry type step-down transformer, not less than 1 KVA integral with the controller. The auxiliary circuit, including transformer primary and secondary, shall have overcurrent protection in accordance with NEC requirements.
- 9.2 The cabinet shall be equipped with an interior, 60-watt incandescent lighting fixture of the enclosed-and-gasketed type, switched from a single pole, single throw, 20 ampere switch. The switch shall be premium specification grade in a suitable 101.6 mm (4-inch) box with a cover.
- 9.3 The cabinet shall be equipped with a 20 ampere duplex ground fault interrupting receptacle, premium specification grade in a 101.6 mm (4-inch) square box with a cover, for 120 volt auxiliary use.

#### 10. Surge Arrester

The controller cabinet shall be equipped with surge arresters as detailed on the drawings. The surge arrester shall be UL-listed and be designed for main service protection.

#### 11. Photocell

11.1 Photocell shall be equipped with standard 3-prong NEMA locking-type plug connection suitable for mounting on luminaires with locking-type receptacle.

- 11.2 120V ac operation with 1000VA ballast load rating
- 11.3 Built-in delayed response (2 minutes min.) for preventing false switching
- 11.4 Photocell shall be in full compliance with ANSI C-136.1 standards and be UL listed.
- 11.5 Weather-proof housing fabricated from polypropylene for high impact strength.

#### 12. Wiring and Identification

- 12.1 Unless otherwise indicated, power wiring within the cabinet shall be of the size specified for the corresponding service conductors and branch circuits and shall be rated RHH/RHW, 600 volts.
- 12.2 Unless otherwise indicated, control and auxiliary circuit wiring shall be rated RHH/RHW or MTW with jacket, 600 volts.
- 12.3 Unless otherwise indicated, all power and control wiring shall be tagged with selfsticking cable markers and shall be stranded copper. If the contract drawings do not specifically indicate assigned wire designations, the manufacturer shall assign wire designations and indicate them on the shop drawings.
- 12.4 All switches, controls and the like shall be identified both as to function and position (as applicable) by means of engraved 2-color nameplates attached with screws, or where nameplates are not possible in the judgement of the Engineer, by the use of cloth-backed adhesive labels as approved by the Engineer.

#### **13. Testing of the Assembled Cabinet**

Prior to shipment of the completed control cabinet, the control cabinet shall be tested for load, short circuits and complete operation of the cabinet as specified herein and shown on the plans. The test shall be made at the manufacturer's shop, by the manufacturer and shall be witnessed by the Engineer. The contractor shall arrange the test date with the Engineer and so allow not less than sever (7) days advance notice. The cabinet shall not be delivered to the job site until inspected, tested and approved for delivery by the Engineer.

# 14. Foundation

The foundation shall be furnished and installed in place to the dimensions shown on the Plans, including extra pad in front of the cabinet. The top of the foundation shall extend 304.8 mm (12-inches) from the surrounding finished grade. The anchor bolts shall comply with ASTM A576. The top 152.4 mm (6-inches) of the anchor bolts shall be hot dipped galvanized steel according to ASTM 153. The nuts and lock washers and flat washers shall be galvanized also. The foundation shall include raceways of rigid plastic or as noted on the Plans.

#### 15. Basis of Payment

This work will be paid for at the contract unit price each for LIGHTING CONTROLLER (SPECIAL), which shall be payment in full for the controller work, complete, as specified herein. The said price shall include the photocell control, conduit, and control cables from the controller to the photocell.

#### LIGHT POLE FOUNDATION

## 1. Description

This item modifies the standard light pole foundation specification. It shall consist of furnishing and installing the light pole foundation as specified in the standard specifications and as specified herein and shown on the contract drawings.

# 2. Materials

- 2.1 In addition to the poured-in place and steel helix light pole foundations shown in the plans and as specified in the standard specifications, pre-cast concrete foundations shall be permitted.
- 2.2 A shop drawing showing the exact construction, dimensions, and materials to be used in the fabrication of these foundations shall be submitted to the Engineer and approved by the Engineer prior to fabrication of the foundations and delivery to the site. Foundations of an unapproved design will be rejected.
- 2.3 The foundations shall be constructed using materials and design meeting or exceeding the requirements for the standard pour-in-place light pole foundation, and shall be cured for a period of not less than 10 days before shipping from the manufacturer's plant. The anchor bolt size, quantity and locations shall be specific for the light pole to be mounted on the foundation.
- 2.4 The pole shall be installed in a shaft excavation equal in depth to the buried depth of the foundation, and of a diameter pole six inches greater than the diameter of the foundation. The annulus between the soil and the foundation shall be backfilled with a fine angular aggregate containing sufficient fines to allow compactions with water and moderate tamping.

# 3. Construction Requirements

3.1 The prefabricated light pole foundations shall be manufactured by Iowa Base, Inc., of Ionia, Iowa, as shown in their Standard Drawing LGT 836, or approved equal. Any alternate manufacturer must be approved by the Engineer prior to the bid due date.

# 4. Shipment

4.1 The foundations shall be carefully inspected at the factory prior to shipment to assure that the foundations are complete and free of defects.

# 5. Installation

- 5.1 Pre-cast light pole foundations shall be installed plumb and level, and shall meet the dimensional and positioning tolerances established for poured-in-place foundations.
- 5.2 The foundation shall be coordinated with the electrical wiring, and shall provide adequate clearance for the installation of the conduit, unit duct, and ground conductor and electrode without reducing the foundation's strength.
- 5.3 Upon installation, conduit and unit ducts shall terminate 0.5 to 1.5 inches above the top of the foundation, excluding anchor bolts. Raceways that terminate below this height shall be reinstalled or replaced. Conduits that exceed this height shall be trimmed to ensure clearance from the light pole. All raceway ends shall be bushed or filed to present a smooth non-abrading edge to the cables and conductors.

# 6. Basis of Payment

The basis of payment shall remain the same as in the standard specifications.

#### **RELOCATE EXISTING LIGHTING UNIT**

## 1. Description

This item shall consist of removing, storing if required, and re-installing existing lighting unit assemblies. This work shall be done in compliance with the Standard Specification for Road and Bridge Construction.

## 2. Construction Requirements

2.1 The fixture housing shall be cleaned in accordance with the manufacturer's instructions.

- 2.2 Lamps shall be replaced with new lamps that equal to or better than the ones that are in service at the time the lighting unit is removed.
- 2.3 Lighting units do not have to be re-installed adjacent to the location from which they were removed. The lighting units should be installed together with others of the same age and manufacturer to ensure visual consistency.

## 3. Basis of Payment

This item will be paid for at the contract unit price each for RELOCATE EXISTING LIGHTING UNIT according to the terms of the Standard Specification for Road and Bridge Construction.

## **FESTOON OUTLET**

## 1. Description

This item shall consist of furnishing and installing the festoon outlets on each light pole as specified herein and detailed on the drawings. This item shall include the wiring, fusing and any modification to the light pole for such installation. The installation shall be per pole manufacturers written recommendations.

#### 2. Materials

- 2.1 The festoon receptacle shall be of GFI Type with high strength weather proof cover.
- 2.2 They shall be 20A, 125V duplex receptacle.
- 2.3 They shall be of type NEMA 5-20R, with heavy-duty construction. The receptacles shall be maintenance free.
- 2.4 The receptacles shall be grounded to the box and the pole both through the mechanical connection of the receptacle backstrap to the pole festoon opening and through a grounding conductor connecting the receptacle grounding terminal or lead to the grounding connection at the base of the pole.

# 3. Construction Requirement

- 3.1 The festoon receptacles shall be as recommended by the pole manufacturer. Receptacles shall be shipped separately and be field installed to prevent any damage.
- 3.2 The receptacles shall be installed in such a way as to prevent moisture from entering the pole.
- 3.3 The receptacles shall face the curb.

## 4. Basis of Payment

This item will be paid for at the contract unit price each for FESTOON OUTLET, which shall be payment in full for furnishing, installing, wiring and testing the work described herein.

# LUMINAIRE, SODIUM VAPOR, HORIZONTAL MOUNT, 50 WATT, ORNAMENTAL, WITH ARM ASSEMBLY

#### 1. Description

This item shall consist of furnishing and installing a pole arm-mounted luminaire as specified herein and shown on the contract drawings, including furnishing and installing the arm assembly, pole wire, fuse holders and fusing as specified.

## 2. Materials

- 2.1 Luminaire, General
  - 2.1.1 The luminaire shall meet the physical and photometric requirements specified herein. It shall be optically sealed, mechanically strong and easy to maintain.
  - 2.1.2 All luminaires and equipment shall be new.
  - 2.1.3 Luminaires and component equipment shall be the products of established manufacturers, and shall be suitable for the service required. Luminaires or component equipment items which are similar or identical shall be the product of the same manufacturer. The cost of submittals, certifications, any required samples, calculations and similar costs shall not be paid for extra but shall be included in this pay item bid price.
  - 2.1.4 Luminaires shall bear the UL label; "HID Fixture, Suitable for Wet Locations".

#### 2.2 Housing

The housing shall be made of cast aluminum. The finish shall be textured aluminum and shall be colored by the manufacturer by painting with a suitable lacquer, enamel, or other paint. The paint shall be the manufacturer's Black. The external latches, nuts, screws, washers, pins and other parts shall be made of stainless steel. The bottom assembly shall house the ballast assembly and shall be welded to the arm.

2.3 Lens/Refractor

Unless otherwise specifically indicated, luminaires shall have lenses made of crystal clear, heat, ultraviolet light, and impact resistant glass acrylic, lightly diffused and secured in place with silicone sealant. The lens shall be held in such a manner as to allow for its expansion and contraction. Where refractors are specifically indicated or permitted, they shall be prismatic impact and heat resistant glass.

2.4 Gasketing

When closed for operation, the optical assembly shall be sealed with a gasket against the entry of moisture, dirt, and insects. The cover-reflector and socket-reflector junctions shall be sealed against the entry of moisture, dirt and insects with a thick, high density dacron felt gasket, securely attached by mechanical means, such as a retaining lip, or by a wide-temperature permanent adhesive in a manner acceptable to the Engineer. Submittal information shall include data relative to gasket thickness and density and the means of securing it in place. An alternative gasket material may be approved by the Engineer. There shall be a provision for thermal breathing. A charcoal filter may be used, subject to approval by the Engineer.

- 2.5 Reflector
  - 2.5.1 The reflector shall be made of aluminum sheet of such grade quality that (a) the reflecting surface shall have a specular finish, (b) the reflection factor of the reflecting surface, as determined by the A. H. Taylor or Baumgartner Reflectormeter, shall not be less than 78%, and (c) the reflecting surface shall have dense protective coating of oxide not less than 7.5 milligrams/in², applied by the anodic oxidation process.
  - 2.5.2 The reflector, the refractor or lens, and the entire optical assembly shall not develop any discoloration over the normal life span of the luminaire. An extended warranty over and above the normal warranty, shall be furnished by the manufacturer pertaining to the above said discoloration. The extended warranty shall be furnished in writing guaranteeing replacement, including cost of labor and shipment, free of charge to this contract and to the Owner, of any optical assembly, or any component parts thereof, which, as determined by the Engineer, would develop aforesaid discoloration. The extended warranty shall accompany submittal information.
  - 2.5.3 The luminaire shall be photometrically efficient. Luminaire efficiency, defined by the I.E.S. as "the ratio of luminous flux (lumens) emitted by a luminaire to that emitted by the lamp or lamps used within", shall not be less than 67%. Submittal information shall include published efficiency data.
- 2.6 Ballast
  - 2.6.1 The ballast shall be integral to the luminaire. Ballast wiring and lamp socket wiring shall be connected by means of a plug. Upon unplugging the ballast wiring the entire ballast components shall be removable for maintenance. The mounting adjustments and wiring terminals shall be readily accessible. Each component shall be readily removable for replacement.
  - 2.6.2 The ballast components shall be mounted and fastened within the luminaire housing in a manner such that the components will remain secure and capable of withstanding the pole vibrations. Each component shall be readily removable for replacement.
  - 2.6.3 Unless otherwise indicated, the ballast shall be a high pressure sodium ballast which is designed to ANSI Standards and shall be designed and rated for operation on a 240 volt system.
  - 2.6.4 Unless otherwise specifically indicated the integral ballast shall be a high power factor, linear type, low loss reactor or lag. It shall be designed to furnish proper electrical characteristics for starting and operating a high pressure sodium vapor lamp of the specified rating at ambient temperatures of -29 degrees to +40 degrees C. The ballast windings shall be adequately impregnated and treated for protection against the entrance of moisture, insulated with Class H insulation, and able to withstand the NEMA standard dielectric test. The ballast shall include an electronic starting assembly.

- 2.6.5 The starter assembly shall be comprised of solid state devices capable of withstanding ambient temperatures of 85 degrees C. The starter shall provide timed pulsing with sufficient follow-through current to completely ionize and start all lamps. Minimum amplitude of the pulse shall be 2.500 volts, with a width of one (1) microsecond at 2,250 volts, and shall be applied within 20 electrical degrees of the peak of the open circuit voltage wave with a repetition rate as recommended by the lamp manufacturer for the 60 cycle wave. The lamp peak pulse current shall be a minimum of 0.2 amperes. Proper ignition shall be provided over a range of input voltage from 200 to 244 volts. The starter component shall be field replaceable and completely interchangeable with no adjustment necessary for proper operation. The starter component shall have push-on type electrical terminations to provide good electrical and mechanical integrity and ease of replacement. Terminal configuration shall preclude improper insertion of plug-in components. The starter circuit board shall be treated in an approved manner to provide a water and contaminantresistant coating.
- 2.6.7 Ballasts shall not be excessively noisy. Noticeably noisy ballasts, as determined by the Engineer, shall be replaced at no additional cost to the contract.
- 2.6.7 Ballast losses, based on cold bench tests, shall not exceed twelve percent (12%) to a nominal 100 V. lamp at the nominal input voltage of 120 v. for 50 watt lamp. Ballast losses shall be calculated based on input watts at nominal voltage and nominal lamp watts as indicated in following equation.

Percent Losses =  $\frac{W_i - W_n}{W_n}$ 

Where:  $W_i$  = Input Watts at 120v  $W_n$  = Nominal Lamp Watts

- 2.6.8 Submittal information shall include manufacturer's literature and data to confirm compliance with all specified requirements including an ANSI Standard Ballast Characteristic Graph (Trapezoid) diagram, with all items clearly identified.
- 2.7 Lamp Socket and Lamp

The lamp socket shall be mogul type, porcelain enclosed, and be provided with grips, or other suitable means to hold the lamp against vibration. The rating of the socket shall exceed the lamp starting voltage, or starting pulse voltage rating. This item shall include a lamp for the luminaire, as specified under Basic Materials and Methods.

- 2.8 Photometric Performance
  - 2.8.1 Unless otherwise indicated, the light distribution shall be medium-cutoff Type II (M-C-II), as defined in the "American National Standard Practice for Roadway Lighting" as approved July 21, 1983 by the "American National Standard Institute" (ANSI).

- 2.8.2 Unless otherwise indicated, the beam of maximum candlepower for luminaires specified or shown to have "medium" distribution shall be at 69 degrees from horizontal ±2 degrees. Submittal information shall identify the angle.
- 2.8.3 Submittal information shall include:
  - a. Descriptive literature
  - b. Isofootcandle chart of horizontal footcandles
  - c. Utilization curve
  - d. Isocandela diagram
  - e. Luminaire classification per ANSI designation
  - f. Candlepower values at every 2.5 degree intervals
  - g. Candlepower tables is to be provided on 3 1/2" diskette in the I.E.S. format
- 2.9 Arm Assembly

The arm assembly shall be cast aluminum manufactured by the same manufacturer as the fixture. The arm assembly shall be one piece cast aluminum with a center wireway. The assembly shall be cast from pure, certified #356 aluminum. The arm shall be 21" high and extend 19" from the pole. The fixture shall be welded to the arm assembly and the arm assembly shall be secured to the pole by (2) 3/8"-16 bolts. The mounting height for the arm assembly shall be 15' 4/8" from the top of pole foundation. The design pattern shall be as shown on the drawings.

#### 3. Installation

- 3.1 Luminaires shall be carefully installed in accordance with the luminaire manufacturer's recommendations and in accordance with the design requirements represented on the plans.
- 3.2 Unless otherwise indicated, luminaires shall be installed parallel to the plane of the roadway. After installation, if a night-time check of the lighting indicates that any luminaires are mis-aligned, by visual inspection or other means, by the Engineer, the mis-aligned luminaires shall be corrected by the Contractor at no additional cost to the contract. Also, should the photometric results of the luminaire be such that, in the judgement of the Engineer, a tilt adjustment is warranted on selected luminaires, this adjustment shall be made by the Contractor at no additional cost to the Contract.
- 3.3 Luminaires should not be installed before they are fully approved. Where independent testing is required, full approval is not attained until complete test results, demonstrating compliance with specified requirements, have been reviewed and accepted by the Engineer. NO payment shall be made for luminaires installed without full approval.
- 3.4 This item shall be complete with lamps, pole wire, fuse holders and fusing, as specified under Basic Materials and Methods, elsewhere herein.

#### 4. Basis of Payment

This item will be paid for at the contract unit price each for LUMINAIRE, SODIUM VAPOR, HORIZONTAL MOUNT, 50 WATT, ORNAMENTAL, WITH ARM ASSEMBLY which shall be payment in full for the material and work described herein.

#### PEDESTAL BASE

## 1. Description

This item shall consist of furnishing and installing the pedestal base for each light pole and for each combination light pole and traffic signal pole as specified herein and shown on the contract drawings. This item shall include all the hardware required for final attachment to the pole and any modification to the light pole or combination pole required for such attachment. The pedestal base shall match the existing bases in every detail as shown on the drawings.

## 2. Materials

- 2.1 The pedestal base shall be as detailed on the contract drawings. The material shall be cast aluminum, split type with two access doors at 180° angle.
- 2.2 All hardware including, but not limited to, 2 interlocking stainless steel pins and 2 bolts, nuts, and washers shall be stainless steel.

# 3. Construction Requirements

3.1 The pedestal base shall be manufactured by the same manufacturer as the light pole.

- 3.2 The finish shall be textured aluminum and be painted black to match the existing lighting units.
- 3.3 The base shall be 40 ¹/₂" high and 25" in diameter at the bottom.
- 3.4 The pedestal base halves shall be factory assembled before shipment. External connecting hardware is not acceptable.

#### 4. Basis of Payment

This item will be paid for at the contract unit price each for PEDESTAL BASE, which shall be payment in full for furnishing, installing and performing the work described herein.

# LUMINAIRE SAFETY CABLE ASSEMBLY

Effective April 1, 2003

**Description:** This item shall consist of providing a luminaire safety cable assembly as specified herein and as indicated on the plans.

Materials: Materials shall be according to the following:

**Wire Rope.** Cables (wire rope) shall be manufactured from Type 304 of Type 316 stainless steel having a maximum carbon content of 0.08% and shall be a stranded assembly. Cables shall be 3.18 mm (0.125") diameter, 7 x 19 Class strand core and shall have no strand joints or strand splices.

Cables shall be manufactured and listed for compliance with Federal Specification RR-W-410 and MIL-DTL-83420.

Cable terminals shall be stainless steel compatible with the cable and as recommended by the cable manufacturer. Terminations and clips shall be the same stainless steel grade as the wire rope they are connected to.

**U-Bolts:** U-bolts and associated nuts, lock washers, and mounting plates shall be manufactured from the Type 304 of Type 316 stainless steel.

## CONSTRUCTION REQUIREMENTS

**General:** The safety cable assembly shall be installed as indicated in the plan details. One end of the cable shall have a loop fabricated from a stainless steel compression sleeve. The other end of the cable shall be connected with stainless steel wire rope clips as indicated. Slack shall be kept to a minimum to prevent the luminaire from creeping of the end of the mast arm.

**Basis of Payment:** The work shall be paid at the contract price each for **LUMINAIRE SAFETY CABLE ASSEMBLY**, which shall be payment for the work as described herein and as indicated in the plans.

## COMBINATION POLE LIGHTING CONTROLLER

#### 1. Description

This item shall consist of furnishing and installing a roadway lighting electrical control cabinet complete with equipment and wiring for control of street lighting mounted on combination traffic signal mast arm poles, as specified herein, shown on the Contract Drawings and directed by the Engineer. The lighting circuits shall be controlled by a timer.

#### 2. General Requirements

The cabinet with all of its electrical components and parts shall be assembled in a neat orderly fashion. All of the electrical cables shall be installed in a trim, neat, professional manner. The cables shall be trained in straight horizontal and vertical directions and be parallel, next to, and adjacent to other cables whenever possible. The completed controller shall be UL Listed as an Industrial Control Panel under UL 508.

#### 3. Cabinet

- 3.1 The cabinet shall be of the dimensions shown on the Plans and shall be fabricated from 3.175 mm (0.125 inch) thick aluminum alloy No. 3003-H14. The cabinet shall comply with ANSI C33.71 and UL 50. It shall be reinforced with aluminum angles. The compartment doors shall have stainless steel hinges. The door handle shall be stainless steel and shall have a minimum diameter of 12.7 mm (0.5 inches) and have a padlock provision. The cabinet door shall have a stainless steel name plate.
- 3.2 The doors shall be gasketed to exclude the entry of moisture, dirt, and insects.
- 3.3 The equipment mounting panel shall be made of 6.35 mm (1/4 inch) minimum nonasbestos, inorganic non-conducting and shall be drilled and tapped for front mounting of the equipment. The panel shall be easily installed and removed from the front of the cabinet. A metal mounting panel, as detailed on the drawings will be acceptable in lieu of the non-conducting panel. All cable and connections shall be in front of the panel.

- 3.4 All wiring shall be of a size to handle the rated current of the connected equipment. Exposed bus bars shall be insulated, except for ground and neutral bus bars.
- 3.5 Finish
  - 3.5.1 The cabinet shall be cleaned before painting inside and outside with oxalic acid for 5 to 10 minutes, or as otherwise recommended by the paint manufacturer and approved by the Engineer, to etch the metal surfaces.
  - 3.5.2 The cabinet shall then receive two (2) sprayed coats of white polyamide epoxy primer with a corrosion inhibitor applied inside and outside to all surfaces. The primer shall have a solids content, by volume of not less than 65% +3% and each coat shall be applied to a thickness of 0.076 mm to 0.127 mm (3-5 mils).
  - 3.5.3 The interior and exterior, (all surfaces), shall then receive one (1) final coat of silicone alkyd enamel paint. The finish paint shall have a solids content, by volume, of not less than 53% +3%, and shall be applied to a thickness of 0.0038 mm to 0.064 mm (1.5 2.5 mils).
  - 3.5.4 Unless otherwise indicated, the color of the finish paint shall be ANSI Standard No. 70 Sky Gray or as specified by the Engineer.
  - 3.5.5 The finish shall be applied in accordance with the paint manufacturer's recommendations and the manufacturer shall certify, in writing, to the Department, that the finish has been applied properly.
  - 3.5.6 Submittal data submitted for approval shall address the requirement for the paint manufacturer's certification and shall include a standard, single source paint warranty by the paint manufacturer or the controller manufacturer to the Department.

#### 4. Ground & Neutral Bus Bars

Separate ground and neutral bus bars shall be provided. The ground bus bar shall be copper, mounted on the equipment panel, fitted with not smaller than No. 10 screw connectors as a minimum. The neutral bar shall be similar. The heads of connector screws shall be painted white for neutral bar connectors and green for ground bar connectors.

#### 5. Circuit Breakers

- 5.1 All feeders, branch circuits, and auxiliary and control circuits shall have overcurrent protection. Unless otherwise indicated, the overcurrent protection shall be by means of circuit breakers.
- 5.2 Unless otherwise indicated, circuit breakers shall be standard UL-listed molded case, thermal-magnetic bolt-on type circuit breakers with trip-free indicating handles.
- 5.3 Unless otherwise indicated, circuit breakers shall have a UL-listed interrupting rating of not less than 22,000 rms symmetrical amperes at rated circuit voltage for which the breaker is applied.
- 5.4 The number of branch circuit breakers shall be as indicated on the Control Cabinet detail drawing or as indicated in the lighting system wiring diagram which ever is greater.

# 6. Contactors

- 6.1 Unless otherwise indicated, the timer shall have inductive load rated contacts equal to or greater that the branch circuit breakers which they supply. The timer shall be electrically operated, mechanically held, with the number of poles required for the service and with operating coil voltage as indicated or otherwise required.
- 6.2 Unless otherwise indicated, the timer furnished under this specification shall be two-pole devices with continuous rating for 30 amperes per pole at 240 Volts AC.
- 6.3 Open and closed positions shall be clearly indicated and labeled in a permanent manner as approved by the Engineer.

## 7. Time Switch

- 7.1 Each controller shall have an electric time switch for automatic control of highway lighting circuits operating on a daily schedule having a fixed relation to sunrise and sunset. Turn-on and Turn-off times shall be adjustable +/- 45 minutes from sunrise and sunset. All settings shall be field adjustable without special tools. Complete installation instructions, details on wiring connections, and information on time setting, manual operation, and necessary adjustments shall be furnished with each time switch.
- 7.2 The time switch shall be a microprocessor-based 2-channel controller with astronomic functions on both channels. The latitude shall be adjustable from 10 to 60 degrees in the Northern Hemisphere. Latitude changes shall be user settable without the use of special tools.
- 7.3 The time switch shall be programmable in an AM/PM format, with a resolution of one (1) minute or better.
- 7.4 The time switch shall automatically adjust for daylight saving time and have automatic leap year correction.
- 7.5 The time switch shall operate on 240 volts AC without the use of an additional transformer.
- 7.6 A battery backup shall be integral with the controller and shall use a nickel-cadmium battery. The battery backup shall provide power to the controller memory for a minimum of 72 hours in the event of power failures.
- 7.7 The published operating temperature range of the time switch shall be from -30 degrees C to + 70 degrees C.
- 7.8 The time switch output relay contacts shall be rated sufficiently to handle the inrush current of the load circuits as described elsewhere herein.
- 7.9 The time switch shall have a NEMA Type 1 enclosure as a minimum.
- 7.10 Time switch programming instructions shall be moisture-proof and permanently affixed to the time switch or as otherwise approved by the Engineer.

## 8. Surge Arrester

The controller cabinet shall be equipped with surge arresters as detailed on the drawings. The surge arrester shall be UL-listed and be designed for main service protection.

#### 9. Wiring and Identification

- 9.1 Unless otherwise indicated, power wiring within the cabinet shall be of the size specified for the corresponding service conductors and branch circuits and shall be rated RHH/RHW, 600 volts.
- 9.2 Unless otherwise indicated, control and auxiliary circuit wiring shall be rated RHH/RHW or MTW with jacket, 600 volts.
- 9.3 Unless otherwise indicated, all power and control wiring shall be tagged with selfsticking cable markers and shall be stranded copper. If the contract drawings do not specifically indicate assigned wire designations, the manufacturer shall assign wire designations and indicate them on the shop drawings.
- 9.4 All switches, controls and the like shall be identified both as to function and position (as applicable) by means of engraved 2-color nameplates attached with screws, or where nameplates are not possible in the judgement of the Engineer, by the use of cloth-backed adhesive labels as approved by the Engineer.

# **10. Testing of the Assembled Cabinet**

Prior to shipment of the completed control cabinet, the control cabinet shall be tested for load, short circuits and complete operation of the cabinet as specified herein and shown on the plans. The test shall be made at the manufacturer's shop, by the manufacturer and shall be witnessed by the Engineer. The contractor shall arrange the test date with the Engineer and so allow not less than sever (7) days advance notice. The cabinet shall not be delivered to the job site until inspected, tested and approved for delivery by the Engineer.

# 11. Installation

The lighting controller, combination pole lighting, installed in place firmly attached to the side of the traffic signal controller for the intersection. The lighting controller shall be mounted using stainless steel channel strut to provide space between the cabinets. The installation shall maintain the NEMA rating of both cabinets. All mounting hardware shall be stainless steel.

No lighting system conductors shall enter the traffic signal controller cabinet. The feeder for the controller shall enter the lighting controller cabinet from underground, and the load circuits shall be installed in conduit(s) that extend from the bottom of the lighting controller cabinet underground to enter the traffic signal system double handhole.

# 12. Basis of Payment

This work will be paid for at the contract unit price each for COMBINATION POLE LIGHTING CONTROLLER, which shall be payment in full for the controller work, complete, as specified herein and as shown in the contract drawings.

#### RELOCATE EXISTING LUMINAIRE

# 1. Description

This item shall consist of removing, storing if required, and re-installing existing luminaires mounted on existing combination traffic signal mast arm poles.

## 2. Construction Requirements

2.1 The fixture housing shall be cleaned in accordance with the manufacturer's instructions.

- 2.2 Lamps shall be replaced with new lamps that equal to or better than the ones that are in service at the time the lighting unit is removed.
- 2.3 Luminaires do not have to be re-installed adjacent to the location from which they were removed. The luminaires should be installed together with others of the same age and manufacturer to ensure visual consistency.
- 2.4 Luminaires shall be re-installed with luminaire safety cable assemblies.

## 4. Basis of Payment

This item will be paid for at the contract unit price each for RELOCATE EXISTING LUMINAIRE which shall be payment in full for furnishing, installing and performing the work described herein.

#### LIGHT POLE, ORNAMENTAL, ALUMINUM

#### 1. Description

This item shall consist of furnishing and installing the light pole as specified herein and shown on the contract drawings. This item shall include all of the internal wiring and fusing and the hardware required for final attachment to the foundation as shown in the drawings.

# 2. Materials

- 2.1 The pole shall be as detailed on the contract drawings. The material shall be 219 wall spun tapered aluminum, heat treated to T6 temper after welding. The pole shall include an internal vibration damper. There shall also be 2 4" x 8" handhole frames with the centers 30" and 18" off the ground. A 1" I.D. hole with round edges shall be drilled 15' 4/8" off the ground in the pole for ornamental arm assembly attachment.
- 2.2 The pole shall be designed to comply with 1994 AASHTO for 80 MPH wind zones. This includes the additional load due to the attachment of two (2) banners by others, each banner 36" x 72" (18 square feet each) to each pole. The banners will be mounted on dual arms to be provided by others at heights of 9 and 15 feet.
- 2.3 The davit arm shall be round spun tapered aluminum heat treated to T6 temper after welding. The davit shall extend 15'-0" from the center of the pole perpendicular to the curb. The end of the davit arm shall contain a 2-3/8" tenon for connection of a luminaire. The other end of the arm shall have two ³/₄" diameter holes drilled for field joint.
- 2.4 The connection between the davit and the pole shall be an 18" field joint connected using 2-5/8" dia. bolt studs and 2 hex nuts, 2 flat washers and 2 lock washers.

- 2.5 All hardware shall be made of stainless steel.
- 2.6 The pole and davit arm shall fit together to make a final luminaire mounting height of 40 feet.

## 3. Construction Requirements

- 3.1 The light pole shall be manufactured by the same manufacturer as the pedestal base.
- 3.2 The finish shall be painted black to match the existing lighting units.

#### 4. Shipment

- 4.1 The poles shall be carefully inspected at the factory prior to shipment to assure that the poles are complete and free of defects.
- 4.2 When poles are stacked together, they shall be supported with suitable spacers or shall otherwise be protected from dents and other potential shipping damage in a manner approved by the manufacturer to maintain the warranty. The spacing and protective materials shall be suitable for and usable in the storage of the poles.

## 5. Installation

- 5.1 The light pole shall be set plumb on the foundation without the use of shims, grout or any other leveling devices under the pole base. The mast arm or arm shall be set at right angles to the centerline of the pavement. (The leveling area of the luminaire shall be set in a plane parallel to the roadway taking into consideration the up-grade or down-grade and the super-elevation of the roadway.)
- 5.2 This item shall be coordinated with the applicable luminaire (with pole wire and fusing), foundation and anchor bolts, breakaway device (as applicable) which shall be provided under separate pay items, as applicable.
- 5.3 Poles shall not be installed until luminaires are available for installation at the same time the poles are installed. Poles shall not be installed and left standing without a coordinated installation of davit mast arm and luminaire. POLES SHALL NOT BE PAID UNLESS THE COORDINATED ASSEMBLY, INCLUDING MAST ARM, AND LUMINAIRE, IS COMPLETE.

#### 6. Basis of Payment

This item will be paid for at the contract unit price each for LIGHT POLE, ORNAMENTAL, ALUMINUM, of the mounting height and mast arm length specified, which shall be payment in full for furnishing, installing and performing the work described here.

#### ELECTRIC SERVICE DISCONNECT

#### Effective: December 31, 2003

**Description.** The Electric Service Disconnect shall provide field-mounted circuit breakers in a weatherproof and corrosion-resistant enclosure to permit a single electric utility service to power multiple 120 volt 2-wire and 120/240 volt 3-wire lighting and traffic signal electrical loads. The circuit breakers are to be mounted in an aluminum traffic signal cabinet, Type III, on a Type D traffic signal foundation. The Electric Service Disconnect serves as the utility service entrance.

<u>Submittals.</u> The Contractor shall submit for the approval of the Engineer complete shop drawings for the panel, including circuit diagram and directory and proposed circuit and enclosure labels. The Contractor shall receive the Engineer's approval prior to purchase of materials or any assembly.

**Materials.** The foundation consists of a Type D traffic signal foundation with four 50 mm (2") rigid galvanized steel conduit (RGC) conduit sleeves and one 25 mm (1") RGC conduit sleeve installed therein. The 50 mm conduits contain the feeders for up to 4 loads. Unused foundation conduits shall be closed with threaded galvanized steel caps at both ends. The conduits in service shall be sealed inside the cabinet with waterproof, pliable, non-curing duct seal compound approved by the Engineer. The cost of the foundation and conduits therein are included in the cost of the pay item, no separate payment shall be made. The circuit breaker panel shall be mounted in an aluminum traffic signal cabinet, approximately 48" high, 28" wide, and 16" deep, meeting the requirements of the Article 1074.03 of the Standard Specifications for Road and Bridge Construction, part (1) Type III less the forced ventilation, part (2) complete, and part (3) less the police lock, the door handle shall have a padlock provision.

The equipment mounting panel shall be made of 6.35 mm (1/4 inch) minimum non-asbestos, inorganic non-conducting and shall be drilled and tapped for front mounting of the equipment. The panel shall be easily installed and removed from the front of the cabinet. All cable and connections shall be in front of the equipment mounting panel.

A dead-front panel shall be installed on four or more standoffs from the equipment mounting panel. The dead-front panel shall have openings cut and deburred to provide access to the circuit breaker operating handles and on-off-trip indicators. The height of the standoffs shall locate the front of the dead-front panel even with the front face of the circuit breakers, and shall be individually able to support the weight of the dead-front panel without significant deflection. The dead front panel shall block access to all conductors and components that are not either fully insulated for their voltage level or solidly connected to ground. The dead front panel shall be primed and then receive one (1) final coat of alkyd enamel paint. The finish paint shall have a solids content, by volume, of not less than 53% +3%, and shall be applied to a thickness of 0.0038 mm to 0.064 mm (1.5 - 2.5 mils). The color of the finish paint shall be ANSI Standard No. 70 Sky Gray.

All circuit breakers shall be rated for 250 volts, 25,000 Amperes interrupting capability minimum, and bolt onto the equipment mounting panel.

A surge protector shall be mounted in the enclosure and attached directly to the phase buses and the ground and neutral buses. The surge protector shall be suitable for operation at 120/240 volts AC 60 Hertz single phase, with a surge energy capability of 2160 joules or better at an 8/20 microsecond waveform, rated for operation at -40 to 65 degrees Celsius, with LED operation indicators and be listed per UL 1449, Joslyn Surgitron III model 1265-21 or approved equal.

The Electric Service Disconnect shall have a laminated circuit diagram and directory mounted on the inside of the enclosure door. In addition, the load shall be identified by 3 mm (1/8") thick melamine labels, black letters in white face, attached to the dead-front panel using zinc chromate plated machine screws. Adhesives shall not be used. The outside of the door of the enclosure shall also bear a melamine label of the same construction, attached with a minimum of 4 stainless steel screws, and shall bear the legend "ELECTRIC SERVICE DISCONNECT ENCLOSURE". An IDOT self-adhesive weatherproof logo, a minimum of 6" in diameter shall be neatly applied to the door above the nameplate.

Work Pad: A work pad shall be constructed in compliance with Article 1068.01(b)(1)(f) of the Standard Specifications for Road and Bridge Construction. The work pad is included in this pay item and shall not be paid for separately.

Ground Rod, A new ground rod, 16 mm diameter by 3.0 m, shall be installed for the disconnect pedestal. The grounding electrode conductor shall be installed in rigid galvanized steel conduit from the ground bus to the ground rod. The connection to the ground rod shall be made with an exothermic weld. The ground rod, grounding electrode conductor, conduit, and the labor, tools, equipment necessary to install them are included in this pay item and shall not be paid for separately.

<u>Construction.</u> The Contractor shall coordinate the installation of the Electric Service Disconnect with Commonwealth Edison. The Contractor shall notify the Engineer when the installation is complete, and the Contractor shall obtain the Engineer's approval of the installed electric service disconnect prior to energization.

<u>Method of Measurement.</u> ELECTRIC SERVICE DISCONNECT will be measured on an each basis for one installed, completed, tested and accepted ELECTRIC SERVICE DISCONNECT.

**Basis for Payment.** This work will be paid at the contract price each for ELECTRIC SERVICE DISCONNECT which includes payment in full for all material, labor, tools and equipment required to construct a complete and energized ELECTRIC SERVICE DISCONNECT to the satisfaction of the Engineer. The electric service connection, electric utility service connection and the service entrance cable and load cables shall be paid for separately.

#### TRAFFIC SIGNAL SPECIFICATIONS

Effective: January 1, 2002

These Traffic Signal Special Provisions and the "District 1 Standard Traffic Signal Design Details" supplement the requirements of the State of Illinois "Standard Specifications for Road and Bridge Construction." The intent of these Special Provisions is to prescribe the materials and construction methods commonly used for traffic signal installations. All material furnished shall be new. The locations and the details of all installations shall be as indicated on the Plans or as directed by the Engineer. The work to be done under this contract consists of furnishing and installing all traffic signal work as specified in the Plans and as specified herein in a manner acceptable and approved by the Engineer.

#### **SECTION 720 SIGNING**

#### MAST ARM SIGN PANELS

Add the following to Section 720.02 of the Standard Specifications:

Signs attached to poles or posts (such as mast arm signs) shall have mounting brackets and sign channels which are equal to and completely interchangeable with those used by the District Sign Shops. Signfix Aluminum Channel Framing System is currently recommended, but other brands of mounting hardware are acceptable based upon the Department's approval.

#### SECTION 800 ELECTRICAL

#### INSPECTION OF ELECTRICAL SYSTEMS

Add the following to Section 802.01 of the Standard Specifications:

All cabinets including temporary traffic signal cabinets shall be assembled by an approved equipment supplier in District One. The Department reserves the right to request any controller and cabinet to be tested at the equipment supplier facilities prior to field installation, at no extra cost to this contract. All railroad interconnected (including temporary railroad interconnect) controllers and cabinets shall be new, built, tested and approved by the controller equipment vendor, in the vendor's District One facility, prior to field installation. The vendor shall provide the technical equipment and assistance as required by the Engineer to fully test this equipment.

#### DAMAGE TO TRAFFIC SIGNAL SYSTEM.

Revise Section 802.02 of the Standard Specifications to read:

Any damaged equipment or equipment not operating properly from any cause whatsoever shall be repaired with new equipment provided by the Contractor at no additional cost to the Contract and or owner of the traffic signal system, all as approved by the Engineer. Final repairs or replacement of damaged equipment must meet the approval of the Engineer prior to or at the time of final inspection otherwise the traffic signal installation will not be accepted. Cable splices outside the controller cabinet shall not be allowed.

Revised: May 22, 2002

#### **RESTORATION OF WORK AREA**

Add to Section 802 of the Standard Specifications:

Restoration of the traffic signal work area shall be included in the related pay items such as foundation, conduit, handhole, trench and backfill, etc. All roadway surfaces such as shoulders, medians, sidewalks, pavement, etc. shall be replaced in kind. All damage to mowed lawns shall be replaced with an approved sod, and all damage to unmowed fields shall be seeded. Restoration of the work area shall be incidental to the contract without any extra compensation allowed to the Contractor.

#### SUBMITTALS

Revise Section 802.04 of the Standard Specifications to read:

The Contractor shall provide:

- a. All material approval requests shall be submitted a minimum of seven (7) days prior to the delivery of equipment to the job site, or within 30 consecutive calendar days after the contract is awarded, or within 15 consecutive calendar days after the preconstruction meeting, whichever is first.
- b. Seven (7) copies of a letter from the Traffic Signal Contractor listing the manufacturer's name and model numbers of the proposed equipment and stating that the proposed equipment meets all contract requirements. The letter will be reviewed by the Traffic Design Engineer to determine whether the equipment to be used is approvable. The letters will be stamped as approved or not approved accordingly and returned to the Contractor.
- c. One (1) copy of material catalog cuts.
- d. Seven (7) copies of mast arm poles and assemblies.
- e. The contract number or permit number, project location/limits and corresponding pay code number must be on each sheet of the letter, material catalog cuts and mast arm poles and assemblies drawings as required in items b, c and d.
- f. Exceptions, Deviations and Substitutions. In general, exceptions to and deviations from the requirements of the Contract Documents will not be allowed. It is the Contractor's responsibility to note any deviations from Contract requirements at the time of submittal and to make any requests for deviations in writing to the Engineer. In general, substitutions will not be acceptable. Requests for substitutions must demonstrate that the proposed substitution is superior to the material or equipment required by the Contract Documents. No exceptions, deviations or substitutions will be permitted without the approval of the Engineer.

#### MAINTENANCE AND RESPONSIBILITY

Revise Section 802.07 of the Standard Specifications to read:

a) Existing traffic signal installations and/or any electrical facilities at all or various locations may be altered or reconstructed totally or partially as part of the work on this Contract. The Contractor is hereby advised that all traffic control equipment, presently installed at these locations, may be the property of the State of Illinois, Department of Transportation, Division of Highways, County, Private Developer, or the Municipality in which they are located. Once the Contractor has begun any work on any portion of the project all traffic signals within the limits of this contract or those which have the item "Maintenance of Existing Traffic Signal Installation", "Temporary Traffic Signal Installation(s)" and/or "Maintenance of Existing Flashing Beacon Installation", shall become the full responsibility of the Contractor. The Contractor shall supply the engineer and the Department's Electrical Maintenance Contractor a 24-hour emergency contact name and telephone number.

- b) When the project has a pay item for "Maintenance of Existing Traffic Signal Installation", "Temporary Traffic Signal Installation(s)" and/or "Maintenance of Existing Flashing Beacon Installation", the Contractor must notify both the Area Traffic Signal Maintenance and Operations Engineer at (847) 705-4139 and the Department's Electrical Maintenance Contractor, of their intent to begin any physical construction work on the Contract or any portion thereof. This notification must be made a minimum of seven (7) working days prior to the start of construction to allow sufficient time for inspection of the existing traffic signal installation(s) and transfer of maintenance to the Contractor. If work is started prior to an inspection, maintenance of the traffic signal installation(s) will be transferred to the Contractor without an inspection. The Contractor will become responsible for repairing or replacing all equipment that is not operating properly or is damaged at no cost to the owner of the traffic signal. Final repairs or replacement of damaged equipment must meet the approval of the Engineer prior to or at the time of final inspection otherwise the traffic signal installation will not be accepted.
- c) Contracts such as pavement grinding or patching which result in the destruction of traffic signal loops do not require maintenance transfer, but require a notification of intent to work and an inspection. A minimum of seven (7) working days prior to the loop removal, the Contractor shall notify the Area Traffic Signal Maintenance and Operations Engineer at (847) 705-4139 and the Department's Electrical Maintenance Contractor, at which time arrangements will be made to adjust the traffic controller timing to compensate for the absence of detection. See additional requirements in these specifications under Inductive Loop Detector.
- d) The Contractor is advised that the existing and/or temporary traffic signal installation must remain in operation during all construction stages, except for the most essential down time. Any shutdown of the traffic signal installation, which exceeds fifteen (15) minutes, must have prior approval of the Engineer. Approval to shutdown the traffic signal installation will only be granted during the period extending from 10:00 a.m. to 3:00 p.m. on weekdays. Shutdowns shall not be allowed during inclement weather or holiday periods.
- e) The Contractor shall be fully responsible for the safe and efficient operation of the traffic signals. Any inquiry, complaint or request by the Department, the Department's Electrical Maintenance Contractor or the public, shall be investigated and repairs begun within one hour. Failure to provide this service will result in liquidated damages of \$500 per day per occurrence. In addition, the Department reserves the right to assign any work not completed within this timeframe to the Electrical Maintenance Contractor. All costs associated to repair this uncompleted work shall be the responsibility of the Contractor. Failure to pay these costs to the Electrical Maintenance Contractor within one month after the incident will result in additional liquidated damages of \$500 per month per occurrence. Unpaid bills will be deducted from the cost of the Contract. The District's Electrical Maintenance Contractor may inspect any signalizing device on the Department's highway system at any time without notification.

#### TRAFFIC SIGNAL INSPECTION (TURN-ON)

Revise Section 802.10 of the Standard Specifications to read:

It is the intent to have all electric work completed and equipment field tested by the vendor prior to the Department's "turn-on" field inspection. If in the event the Engineer determines work is not complete and the inspection will require more than two (2) hours to complete, the inspection shall be canceled and the Contractor will be required to reschedule at another date. The maintenance of the traffic signals will not be accepted until all punch list work is corrected and re-inspected.

When the road is open to traffic, except as otherwise provided in Section 850 of the Standard Specifications, the Contractor may request a turn-on and inspection of the completed traffic signal installation at each separate location. This request must be made to the Area Traffic Signal Maintenance and Operations Engineer at (847) 705-4139 a minimum of seven (7) working days prior to the time of the requested inspection. The Department will not grant a field inspection until notification is provided from the Contractor that the equipment has been field tested and the intersection is operating according to Contract requirements. The Department's facsimile number is (847) 705-4089.

The Contractor must have all traffic signal work completed and the electrical service installation connected by the utility company prior to requesting an inspection and turn-on of the traffic signal installation. The Contractor shall be responsible to provide a police officer to direct traffic at the time of testing.

The Contractor shall provide a representative from the control equipment vendor's office to attend the traffic signal inspection for both permanent and temporary traffic signal turn-ons. Upon demonstration that the signals are operating and all work is completed in accordance with the Contract and to the satisfaction of the Engineer, the Engineer will then allow the signals to be placed in continuous operation. The Agency that is responsible for the maintenance of each traffic signal installation will assume the maintenance upon successful completion of this inspection.

The District requires the following from the Contractor at traffic signal turn-ons.

- 1. One set of signal plans of record with field revisions marked in red ink.
- 2. Notification from the Contractor and the equipment vendor of satisfactory field testing.
- 3. A knowledgeable representative of the controller equipment supplier shall be required at the traffic signal turn-on. The representative shall be knowledgeable of the cabinet design and controller functions.
- 4. A copy of the approved material letter.
- 5. One (1) copy of the operation and service manuals of the signal controller and associated control equipment.
- 6. Five (5) copies (280 mm X 430 mm) 11" x 17" of the cabinet wiring diagrams.
- 7. The controller manufacturer shall provide a printer at the turn-on to supply a printed form, not to exceed (280 mm X 430 mm) 11" x 17" for recording the traffic signal controller's timings; backup timings; coordination splits, offsets, and cycles; TBC Time of Day, Week and Year Programs; Traffic Responsive Program, Detector Phase Assignment, Type and Detector Switching; and any other functions programmable from the keyboard. The form shall include a location, date, manufacturer's name, controller model and software version. The form shall be approved by the Engineer and a minimum of three (3) copies must be furnished at each turn-on. The manufacturer must provide all programming information used within the controller at the time of turn-on.

Acceptance of the traffic signal equipment by the Department shall be based upon inspection results at the traffic signal "turn on." If approved, traffic signal acceptance shall be verbal at the "turn on" inspection followed by written correspondence from the Engineer. The Contractor shall be responsible for all traffic signal equipment and associated maintenance thereof until Departmental acceptance is granted.

All equipment and/or parts to keep the traffic signal installation operating shall be furnished by the Contractor. No spare traffic signal equipment is available from the Department.

All punch list work shall be completed within two (2) weeks after the final inspection. The Contractor shall notify the Electrical Maintenance Contractor to inspect all punch list work. Failure to meet these time constraints shall result in liquidated damage charges of \$500 per month per incident.

All cost of work and materials required to comply with the above requirements shall be included in the pay item bid prices, under which the subject materials and signal equipment are paid, and no additional compensation will be allowed. Materials and signal equipment not complying with the above requirements shall be subject to removal and disposal at the Contractor's expense.

#### LOCATING UNDERGROUND FACILITIES

Revise Section 803.00 to the Standard Specifications to read:

If this Contract requires the services of an Electrical Contractor, the Contractor shall be responsible at his/her own expense for locating existing IDOT electrical facilities prior to performing any work. If this Contract does not require the services of an Electrical Contractor, the Contractor may request one free locate for existing IDOT electrical facilities from the District 1 Electrical Maintenance Contractor prior to the start of any work. Additional requests may be at the expense of the Contractor. The location of underground traffic facilities does not relieve the Contractor of their responsibility to repair any facilities damaged during construction at their expense.

The exact location of all utilities shall be field verified by the Contractor before the installation of any components of the traffic signal system. For locations of utilities the local Counties or Municipalities may need to be contacted, in the City of Chicago contact D.I.G.G.E.R. at (312) 744-7000 and for all other locations contact J.U.L.I.E. at 1-800-892-0123.

#### ELECTRIC SERVICE INSTALLATION

Revise Section 805.00 of the Standard Specifications to read:

Description. This work shall consist of all materials and labor required to install, modify, or extend the electric service installation. All installations shall meet the requirements of the details in the "District 1 Standard Traffic Signal Design Details" and applicable portions of the Specifications.

Materials.

- a. General. The completed control panel shall be constructed in accordance with UL Std. 508, Industrial Control Panel, and carry the UL label. Wire terminations shall be UL listed.
- b. Enclosures.
  - 1. Pole Mounted Cabinet. The cabinet shall be UL 50, NEMA Type 4X, unfinished single door design, fabricated from minimum 2.03 mm (0.080-inch) thick Type 5052 H-32 aluminum. Seams shall be continuous welded and ground smooth. Stainless steel screws and clamps shall secure the cover and assure a watertight seal. The cover shall be removable by pulling the continuous stainless steel hinge pin. The cabinet shall have an oil-resistant gasket and a lock kit shall be provided with an internal O-ring in the locking mechanism assuring a watertight and dust-tight seal. The cabinet shall be sized to adequately house all required components with extra space for arrangement and termination of wiring. A minimum size of 350 mm (14-inches) high, 225 mm (9-inches) wide and 200 mm (8-inches) in depth is required. The cabinet shall be channel mounted to a wooden utility pole using assemblies recommended by the manufacturer.

- 2. Ground Mounted Cabinet. The cabinet shall be UL 50, NEMA Type 3R unfinished single door design with back panel. The cabinet shall be fabricated from Type 5052 H-32 aluminum with the frame and door 3.175 mm (0.125-inch) thick, the top 6.350 mm (0.250-inch) thick and the bottom 12.70 mm (0.500-inch) thick. Seams shall be continuous welded and ground smooth. The door and door opening shall be double flanged. The door shall be approximately 80% of the front surface, with a full length tamperproof stainless steel 1.91 mm (.075-inch) thick hinge bolted to the cabinet with stainless steel carriage bolts and nylocks nuts. The locking mechanism shall be slam-latch type with a keyhole cover. The cabinet shall be sized to adequately house all required components with extra space for arrangement and termination of wiring. A minimum size of 1000 mm (40-inches high), 400 mm (16-inches) wide and 375 mm (15-inches) in depth is required. The cabinet shall be mounted upon a square Type A concrete foundation as indicated on the plans. The foundation is paid for separately.
- c. Surge Protector. Overvoltage protection, with LED indicator, shall be provided for the 120 volt load circuit by the means MOV and thermal fusing technology. The response time shall be <5n seconds and operate within a range of -40C to +85C. The surge protector shall be UL 1449 Listed.
- d. Circuit Breakers. Circuit breakers shall be standard UL listed molded case, thermalmagnetic bolt-on type circuit breakers with trip free indicating handles. 120 volt circuit breakers shall have an interrupting rating of not less than 65,000 rms symmetrical amperes. Unless otherwise indicated, the main disconnect circuit breaker for the traffic signal controller shall be rated 60 amperes, otherwise noted on the plans, 120 V and the auxiliary circuit breakers shall be rated 10 amperes, 120 V.
- e. Fuses, Fuseholders and Power Indicating Light. Fuses shall be small-dimensional cylindrical fuses of the dual element time-delay type. The fuses shall be rated for 600 V AC and shall have a UL listed interrupting rating of not less than 10,000 rms symmetrical amperes at rated voltage. The power indicating light shall be LED type with a green colored lens and shall be energized when electric utility power is present.
- f. Ground and Neutral Bus Bars. A single copper ground and neutral bus bar, mounted on the equipment panel shall be provided. Ground and neutral conductors shall be separated on the bus bar. Compression lugs, plus 2 spare lugs, shall be sized to accommodate the cables with the heads of the connector screws painted green for ground connections and white for neutral connections.
- g. Utility Services Connection. The Contractor shall notify the Utility Company marketing representative a minimum of 30 working days prior to the anticipated date of hook-up. This 30 day advance notification will begin only after the Utility Company marketing representative has received service charge payments from the Contractor. Prior to contacting the Utility Company marketing representative for service connection, the service installation controller cabinet and cable must be installed for inspection by the Utility Company.
- h. Ground Rod. Ground rods shall be copper-clad steel, a minimum of 3.0 meters (10') in length, and 20mm (3/4") in diameter. Ground rod resistance measurements to ground shall be 25 ohms or less. If necessary additional rods shall be installed to meet resistance requirements at no additional cost to the contract.

#### Installation

- a. General. The Contractor shall confirm the orientation of the traffic service installation and its door side with the engineer, prior to installation. All conduit entrances into the service installation shall be sealed with a pliable waterproof material.
- b. Pole Mounted. Brackets designed for pole mounting shall be used. All mounting hardware shall be stainless steel. Mounting height shall be as noted on the plans or as directed by the Engineer.
- c. Ground Mounted. The service installation shall be mounted plumb and level on the foundation and fastened to the anchor bolts with hot-dipped galvanized or stainless steel nuts and washers. The space between the bottom of the enclosure and the top of the foundation shall be caulked at the base with silicone.

Basis of Payment. The service installation shall be paid for at the contract unit price each for SERVICE INSTALLATION of the type specified which shall be payment in full for furnishing and installing the service installation complete. The type A foundation which includes the ground rod shall be paid for separately. SERVICE INSTALLATION, POLE MOUNTED shall include the 20mm (3/4") grounding conduit, ground rod, and pole mount assembly. Any changes by the utility companies shall be approved by the engineer and paid for as an addition to the contract according to Article 109.05 of the Standard Specifications.

#### **GROUNDING OF TRAFFIC SIGNAL SYSTEMS**

Revise Section 807.00 of the Standard Specifications to read:

General. All traffic signal systems, equipment and appurtenances shall be properly grounded in strict conformance with the NEC. See IDOT District 1 Traffic Signal detail plan sheet for additional information.

The grounding electrode system shall include a ground rod installed with each traffic signal controller concrete foundation and all mast arm and post concrete foundations. An additional ground rod will be required at locations were measured resistance exceeds 25 ohms. Ground rods are included in the applicable foundation paid item and will not be paid for separately.

Testing shall be according to Section 801.11.

- a) The grounded conductor (neutral conductor) shall be white color coded. This conductor shall be bonded to the equipment grounding conductor only at the Electric Service Installation. All power cables shall include one neutral conductor of the same size.
- b) The equipment grounding conductor shall be green color coded. The following is in addition to Section 801.14 of the Standard Specifications.
  - Equipment grounding conductors shall be XLP insulated No. 6, unless otherwise noted on the plans, and bonded to the grounded conductor (neutral conductor) only at the Electric Service Installation. The equipment grounding conductor is paid for separately and shall be continuous. The Earth shall not be used as the equipment grounding conductor.

- 2) Equipment grounding conductors shall be bonded, using a Listed grounding connector, to all traffic signal mast arm poles, traffic signal posts, pedestrian posts, pull boxes, handhole frames and covers and other metallic enclosures throughout the traffic signal wiring system, except where noted herein. A Listed electrical joint compound shall be applied to all conductors terminations, connector threads and contact points.
- 3) All metallic and non-metallic raceways containing traffic signal circuit runs shall have a continuous equipment grounding conductor, except raceways containing only detector loop lead-in circuits, circuits under 50 volts and/or fiber optic cable will not be required to include an equipment grounding conductor.
- c) The grounding electrode conductor shall be similar to the equipment grounding conductor in color coding (green) and size. The grounding electrode conductor is used to connect the ground rod to the equipment grounding conductor and is bonded to ground rods via exothermic welding, listed pressure connectors, listed clamps or other approved listed means.

## HANDHOLES

Add the following to Section 814.00 of the Standard Specifications:

All handholes shall be concrete, poured in place, with inside dimensions of 549 mm (21-1/2") minimum. Frames and lid openings shall match this dimension. The cover of the handhole frame shall be labeled "Traffic Signals" with legible raised letters.

For grounding purposes the handhole frame shall have provisions for a 15.875 mm (7/16") diameter stainless bolt cast into the frame. The covers shall have a stainless steel threaded stint extended from the eye hook assembly for the purpose of attaching the grounding conductor to the handhole cover.

The minimum wall thickness for heavy duty hand holes shall be 300 mm (12 inches).

All conduits shall enter the handhole at a depth of (760 mm) 30" except for the conduits for detector loops when the handhole is less than (1.52 m) 5' from the detector loop.

Steel cable hooks shall be coated with hot-dipped galvanization in accordance with AASHTO Specification M111. Hooks shall be a minimum of 9.525 mm (3/8") diameter and extend into the handhole at least 150 mm (6 inches). Hooks shall be placed a minimum of 300 mm (12 inches) below the lid or lower if additional space is required.

## FIBER OPTIC TRACER CABLE

The cable shall meet the requirements of Section 817 of the "Standard Specifications," except for the following:

Add to Section 817.03 of the Standard Specifications:

In order to trace the fiber optic cable after installation, the tracer cable shall be installed in the same conduit as the fiber optic cable. The tracer cable shall be continuous, extended into the controller cabinet and terminated on a barrier type terminal strip mounted on the side wall of the controller cabinet. The barrier type terminal strip and tracer cable shall be clearly marked and identified. The tracer cable will be allowed to be spliced at the handholes only. All tracer cable splices shall be kept to a minimum and shall incorporate maximum lengths of cable supplied by the manufacturer. The tracer cable splice shall use a Western Union Splice soldered with resin core flux. All exposed surfaces of the solder shall be smooth. Splices shall be soldered using a soldering iron. Blow torches or other devices which oxidize copper cable shall not be allowed for soldering operations. The splice shall be covered with WCSMW 30/100 heat shrink tube, minimum length (100 mm) 4" and with a minimum (25 mm) 1" coverage over the XLP insulation, underwater grade.

Revise Section 817.05 of the Standard Specifications to read:

Basis of Payment: The tracer cable shall be paid for separately as ELECTRIC CABLE IN CONDUIT, TRACER, NO. 14 1C per (meter) foot, which price shall include all associated labor and material for installation.

#### **GROUNDING CABLE**

The cable shall meet the requirements of Section 817 of the "Standard Specifications," except for the following:

Add to Section 817.02 (b) of the Standard Specifications:

Unless otherwise noted on the Plans, traffic signal grounding conductor shall be one conductor, #6 gauge copper, with a XLP jacket.

The traffic signal grounding conductor shall be bonded, using a Listed grounding connector (Burndy type KC/K2C, as applicable, or approved equal), to all proposed and existing traffic signal mast arm poles and traffic/pedestrian signal posts, including push button posts. The grounding conductor shall be bonded to all proposed and existing pull boxes, handhole frames and covers and other metallic enclosures throughout the traffic signal wiring system and noted herein and detailed on the plans. Bonding to existing handhole frames and covers shall be paid for separately.

Revise Section 817.05 of the Standard Specifications to read:

Basis of Payment. Grounding cable shall be measured in place for payment in (meter) foot. Payment shall be at the contract unit price for ELECTRIC CABLE IN CONDUIT, GROUNDING, NO. 6, 1C, which price includes all associated labor and material including grounding clamps, splicing, exothermic welds/other Listed connectors and hardware.

#### MAINTENANCE OF EXISTING TRAFFIC SIGNAL INSTALLATION

Revise Section 850.00 of the Standard Specifications to read:

The energy charges for the operation of the traffic signal installation shall be paid for by others. Full maintenance responsibility shall start as soon as the Contractor begins any physical work on the Contract or any portion thereof.

The Contractor shall have on staff electricians with IMSA Level II certification to provide signal maintenance.

This item shall include maintenance of all traffic signal equipment at the intersection, including emergency vehicle pre-emption equipment, master controllers, telephone service installations, communication cables and conduits to adjacent intersections.

The maintenance shall be according to District 1 revised Article 802.07 and the following contained herein.

The Contractor shall check all controllers every two (2) weeks, which will include visually inspecting all timing intervals, relays, detectors, and pre-emption equipment to ensure that they are functioning properly. This item includes, as routine maintenance, all portions of emergency vehicle pre-emption equipment. The Contractor shall maintain in stock at all times a sufficient amount of materials and equipment to provide effective temporary and permanent repairs.

The Contractor shall provide immediate corrective action when any part or parts of the system fail to function properly. Two far side heads facing each approach shall be considered the minimum acceptable signal operation pending permanent repairs. When repairs at a signalized intersection require that the controller be disconnected, and power is available, the Contractor shall place the traffic signal installation on flashing operation. The signals shall flash RED for all directions unless a different indication has been specified by the Engineer. The Contractor shall be required to place stop signs (R1-1-36) at each approach of the intersection as a temporary means of regulating traffic. At approaches where a yellow flashing indication is necessary, as directed by the Engineer, stop signs will not be required. The Contractor shall furnish and equip all their vehicles assigned to the maintenance of traffic signal installations with a sufficient number of stop signs as specified herein. The Contractor shall maintain a sufficient number of spare stop signs in stock at all times to replace stop signs which may be damaged or stolen.

The Contractor shall provide the Engineer with a 24 hour telephone number for the maintenance of the traffic signal installation and for emergency calls by the Engineer.

Traffic signal equipment which is lost or not returned to the Department for any reason shall be replaced with new equipment meeting the requirements of these Specifications.

The Contractor shall respond to all emergency calls from the Department or others within one hour after notification and provide immediate corrective action. When equipment has been damaged or becomes faulty beyond repair, the Contractor shall replace it with new and identical equipment. The cost of furnishing and installing the replaced equipment shall be borne by the Contractor at no additional charge to the State. The Contractor may institute action to recover damages from a responsible third party. If at any time the Contractor fails to perform all work as specified herein to keep the traffic signal installation in proper operating condition or if the Engineer cannot contact the Contractor's designated personnel, the Engineer shall have the State's Electrical Maintenance Contractor perform the maintenance work required. The State's

Electrical Maintenance Contractor shall bill the Contractor for the total cost of the work. The Contractor shall pay this bill within thirty (30) days of the date of receipt of the invoice or the cost of such work will be deducted from the amount due the Contractor. The Contractor shall allow the Electrical Maintenance Contractor to make reviews of the Existing Traffic Signal Installation that has been transferred to the Contractor for Maintenance.

Basis of Payment. This work shall be paid for at the contract unit price each for MAINTENANCE OF EXISTING TRAFFIC SIGNAL INSTALLATION.

## TRAFFIC ACTUATED CONTROLLER

Add the following to Section 857.00 of the Standard Specifications:

Controllers shall be NEMA TS2 Type 1, Econolite ASC/2S-1000 or Eagle M41 unless specified otherwise on the plans or elsewhere on these specifications. Only controllers supplied by one of the District 1 approved closed loop equipment manufacturers will be allowed. The controller shall be the most recent model and software version supplied by the manufacturer at the time of the approval. The traffic signal controller shall provide features to inhibit simultaneous display of a circular yellow ball and a yellow arrow display. Individual load switches shall be provided for each vehicle, pedestrian, and right turn over lap phase.

By December 31, 2002, the controller shall provide a background timer which will prevent phases from being skipped during program changes.

## MASTER CONTROLLER

Revise Sections 860.02 - Materials and 860.03 - Installation of the Standard Specifications to read:

Only controllers supplied by one of the District approved closed loop equipment manufacturers will be allowed. Only NEMA TS 2 Type 1 Eagle and Econolite closed loop systems shall be supplied. The latest model and software version of master controller shall be supplied.

Functional requirements in addition to those in section 863 of the Standard Specification include:

The system commands shall consist of, as a minimum, six (6) cycle lengths, five (5) offsets, three (3) splits, and four (4) special functions. The system commands shall also include commands for free or coordinated operation.

Traffic Responsive operation shall consist of the real time acquisition of system detector data, data validation, and the scaling of acquired volumes and occupancies in a deterministic fashion so as to cause the selection and implementation of the most suitable traffic plan.

Full duplex communication between the master and its local controllers is recommended, but at this time not required. The data rate shall be 1200 baud minimum.

The cabinet shall be provided with a Siecor CAC 3000, or equivalent, Outdoor Network Interface for termination of the telephone service. It shall be mounted to the inside of the cabinet in a location suitable to provide access for termination of the telephone service at a later date. The CAC 3000 shall be equipped with a standard Three-Electrode Heavy Duty Gas Tube Surge Arrestor.

The cabinet shall provide a caller identification unit with 50 number memory.

The cabinet shall be equipped with a 9600 baud, auto dial/auto answer, modem. It shall be a US robotics 33.6K baud rate or equal.

Each master shall be delivered with up to three (3) complete sets of the latest edition of registered remote monitoring software with full manufacture's support. Each set shall consist of software on suitable media (CD, 3 1/2" or 5 1/4" floppy disks as requested by the Engineer), and a bound set of manuals containing loading and operating instruction. One copy of the software and support data shall be delivered to the Agency in charge of system operation, if other than IDOT. One of these two sets will be provided to the Agency Signal Maintenance Contractor for his use in monitoring the system.

The Contractor shall be required to setup graphic displays and all software parameters for every intersection to be interconnected under this Contract, including complete viewing and control capabilities from IDOT remote monitor.

The approved manufacturer of equipment shall loan the District one master controller and two intersection controllers of the most recent models and the newest software version to be used for instructional purposes in addition to the equipment to be supplied for the Contract.

The Contractor shall arrange to install a standard voice-grade dial-up telephone line to the master controller. This shall be accomplished through the following process utilizing District 1 staff.

As soon as practical or within one week after the contract has been awarded, the Contractor shall contact (via phone) the Administrative Support Manager in the District 1 Business Services Section at (847) 705-4011 to request a phone line installation.

A follow-up fax transmittal to the Administrative Support Manager (847-705-4712) with all required information pertaining to the phone installation is required from the Contractor as soon as possible or within one week after the initial request has been made. A copy of this fax transmittal must also be faxed by the Contractor to the Traffic Signal Systems Engineer at (847) 705-4089. The required information to be supplied on the fax shall include (but not limited to): A street address for the new traffic signal controller (or nearby address); a nearby existing telephone number; what type of telephone service is needed; the name and number of the Contractor's employee for the telephone company to contact regarding site work and questions.

The usual time frame for the activation of the phone line is 4-6 weeks after the Business Services Section has received the Contractor supplied fax. It is, therefore, imperative that the phone line conduit and pullstring be installed by the Contractor in anticipation of this time frame. On jobs which include roadway widening in which the conduit cannot be installed until this widening is completed, the Contractor will be allowed to delay the phone line installation request to the Business Services Section until a point in time that is 4-6 weeks prior to the anticipated completion of the traffic signal work. The contractor shall provide the Administrative Support Manager with an expected installation date considering the 4-6 week processing time.

The telephone line shall be installed and activated one month before the system final inspection.

All costs associated with the telephone line installation and activation (not including the Contract specified conduit installation between the point of telephone service and the traffic signal controller cabinet) shall be paid for by the District One Business Services Section (i.e., this will be an IDOT phone number not a Contractor phone number).

#### FIBER OPTIC CABLE

Revise Section 871.00 of the Standard Specifications to read:

This work shall consist of furnishing and installing Fiber Optical cable in conduit with all accessories and connectors according to Section 871 of the Standard Specifications. The cable shall be of the type, size, and the number of fiber specified.

The control cabinet distribution enclosure shall be 3M Model 8173 or an approved equivalent. The fiber optic cable shall provide six fibers per tube for the amount of fibers called for in the Fiber Optic Cable pay item in the Contract. A minimum of six multimode fibers from each cable shall be terminated with approved mechanical connectors at the distribution enclosure. Fibers not being used shall be labeled "spare." Fibers not attached to the distribution enclosure shall be capped and sealed. A minimum of (4m) 13.0' of slack cable shall be provided for the controller cabinet. The controller cabinet slack cable shall be stored as directed by the Engineer.

Fiber Optic cable may be gel filled or an approved water blocking tape.

Basis of Payment. The work shall be paid for at the contract unit price for FIBER OPTIC CABLE IN CONDUIT, NO. 62.5/125, MM12F SM12F, per (meter) foot for the cable in place, including distribution enclosure and all connectors.

#### **CONCRETE FOUNDATIONS**

Add the following to Section 878.03 of the Standard Specifications:

All anchor bolts shall be according to Section 1006.09, except all anchor bolts shall be hot dipped galvanized the full length of the anchor bolt including the hook.

Concrete Foundations, Type "A" for Traffic Signal Posts shall provide anchor bolts with the bolt pattern specified within the "District 1 Standard Traffic Signal Design Details." All Type "A" foundations shall be a minimum depth of 1.22 m (48").

Concrete Foundations, Type "D" for Traffic Signal Cabinets shall be a minimum of 1.22 m (48") long and 790 mm (31") wide. All Type "D" foundations shall be a minimum depth of 1.22 m (48"). The concrete apron shall be 910 mm X 1220 mm X 130 mm (36"x48"x5"). Anchor bolts shall provide bolt spacing as required by the manufacturer.

Concrete Foundations, Type "E" for Mast Arm and Combination Mast Arm Poles shall meet the following requirements:

DESIGN TABLE FOR 750 mm (30-INCH) DIAMETER FOUNDATION FOR ALL MAST ARMS 4.26M (14 FEET) TO 16.76M (55 FEET) AND ALL COMBINATION POLES (DESIGN DEPTH IS 4.57 m [15 FEET])

TYPE OF SOIL	DESIGN DEPTH	TYPE OF SOIL	DESIGN DEPTH
DESCRIPTION	OF FOUNDATION	DESCRIPTION	OF FOUNDATION
1. SOFT CLAY	5.33 m(17' – 6")	*4. LOOSE SAND	3.05 m(10' – 0")
2. MEDIUM CLAY	3.81 m(12' – 6")	*5. MEDIUM SAND	2.74 m(9' – 0")
3. STIFF CLAY	2.59 m(8' – 6")	*6. DENSE SAND	2.44 m(8' – 0")

#### * WATER TABLE ASSUMED BELOW DEPTHS SPECIFIED

No foundation is to be poured until the Resident Engineer gives his/her approval as to the depth of the foundation. Foundations used for Roadway Lighting shall provide an extra 65 mm (2-1/2 inch) duct.

#### DETECTOR LOOP

Revise Section 886 of the Standard Specifications to read:

A minimum of seven (7) working days prior to the Contractor cutting loops, the Contractor shall have the proposed loop locations marked and contact the Area Traffic Signal Maintenance and Operations Engineer (847) 705-4139 to inspect and approve the layout. When preformed detector loops are installed, the Contractor shall have them inspected and approved prior to the pouring of the portland cement concrete surface, using the same notification process as above.

Loop detectors shall be installed according to the requirements of the "District 1 Standard Traffic Signal Design Details". Saw-cuts (homeruns on preformed detector loops) from the loop to the edge of pavement shall be made perpendicular to the edge of pavement when possible in order to minimize the length of the saw-cut (homerun on preformed detector loops) unless directed otherwise by the Engineer or as shown on the plan.

The detector loop cable insulation shall be labeled with the cable specifications.

Each loop detector lead-in wire shall be labeled in the handhole using a Panduit 250W175C water proof tag, or an approved equal, secured to each wire with nylon ties.

Resistance to ground shall be a minimum of 100 mega-ohms under any conditions of weather or moisture. Inductance shall be more than 50 and less than 700 microhenries. Quality readings shall be more than 5.

(a) Type I. All loops installed in new asphalt pavement shall be installed in the binder course and not in the surface course. The edge of pavement, curb and handhole shall be cut with a 6.3 mm (1/4") deep x 100 mm (4") saw cut to mark location of each loop lead-in.

Loop sealant shall be a two-component thixotropic chemically cured polyurethane either Chemque Q-Seal 295, Percol Elastic Cement A/C Grade or an approved equal. The sealant shall be installed 3 mm (1/8") below the pavement surface, if installed above the surface the overlap shall be removed immediately.

Detector loop measurements shall include the saw cut and the length of the loop lead-in to the edge of pavement. The lead-in wire, including all necessary connections for proper operations, from the edge of pavement to the handhole, shall be incidental to the price of the detector loop. Unit duct, trench and backfill, and drilling of pavement or handholes shall be incidental to detector loop quantities.

(b) Preformed. This work shall consist of furnishing and installing a rubberized heat resistant preformed traffic signal loop in accordance with the Standard Specifications, except for the following:

Preformed detector loops shall be installed in new pavement constructed of portland cement concrete using mounting chairs or tied to re-bar or the preformed detector loops may be placed in the sub-base. Loop lead-ins shall be protected to the satisfaction of the Engineer.

Handholes shall be placed next to the shoulder or back of curb when preformed detector loops enter the handhole.

Preformed detector loops shall be factory assembled. Homeruns and interconnects shall be prewired and shall be an integral part of the loop assembly. The loop configurations and homerun lengths shall be assembled for the specific application. The loop and homerun shall be constructed using 17.2 mm (11/16") outside diameter (minimum), 9.5 mm (3/8") inside diameter (minimum) Class A oil resistant synthetic cord reinforced hydraulic hose with 1.720 kPa (250 psi) internal pressure rating. Hose for the loop and homerun assembly shall be one continuous piece. No joints or splices shall be allowed in the hose except where necessary to connect homeruns or interconnects to the loops. This will provide maximum wire protection and loop system strength. Hose tee connections shall be heavy duty high temperature synthetic rubber. The tee shall be of proper size to attach directly to the hose, minimizing glue joints. The tee shall have the same flexible properties as the hose to insure that the whole assembly can conform to pavement movement and shifting without cracking or breaking. The wire used shall be #16 THWN stranded copper. The number of turns in the loop shall be application specific. Homerun wire pairs shall be twisted a minimum of four turns per foot. No wire splices will be allowed in the preformed loop assembly. The loop and homeruns shall be filled and sealed with a flexible sealant to insure complete moisture blockage and further protect the wire.

Basis of Payment. This work shall be paid for at the contract unit price per meter (foot) for DETECTOR LOOP, TYPE I or PREFORMED DETECTOR LOOP as specified in the plans, which price shall be payment in full for furnishing and installing the detector loop and all related connections for proper operation.

## EMERGENCY VEHICLE PRIORITY SYSTEM

Revise Section 887.00 of the Standard Specifications to read:

It shall be the Contractor's responsibility to contact the municipality or fire district to verify the brand of emergency vehicle pre-emption equipment to be installed prior to the contract bidding. The equipment must be completely compatible with all components of the equipment currently in use by the Agency.

All new installations shall be equipped with Confirmation Beacons as shown on the "District 1 Standard Traffic Signal Design Details." The Confirmation Beacon shall consist of a 150 watt Par 38 flood lamp for each direction of pre-emption. The lamp shall have an adjustable mount with a weatherproof enclosure for cable splicing. All hardware shall be cast aluminum or stainless steel. Holes drilled into signal poles, mast arms, or posts shall require rubber grommets. In order to maintain uniformity between communities, the confirmation beacons shall indicate when the control equipment receives the pre-emption signal. The pre-emption movement shall be signalized by a flashing indication at the rate specified by Section 4E-5 of the "Manual On Uniform Traffic Control Devices." The stopped pre-empted movements shall be signalized by a continuous indication.

All light operated systems shall operate at a uniform rate of 14.035 Hz  $\pm$ 0.002, or as otherwise required by the Engineer, and provide compatible operation with other light systems currently being operated in the District.

Basis of Payment. The work shall be paid for at the contract unit price each for furnishing and installing LIGHT DETECTOR and LIGHT DETECTOR AMPLIFIER. Furnishing and installing the confirmation beacon shall be incidental to the cost of the Light Detector. The preemption detector amplifier shall be paid for on a basis of (1) one each per intersection controller and shall provide operation for all movements required in the pre-emption phase sequence.

#### TEMPORARY TRAFFIC SIGNAL INSTALLATION

Revise Section 890.00 of the Standard Specifications to read:

Only an approved equipment vendor will be allowed to assemble the temporary traffic signal cabinet. Also, an approved equipment vendor shall assemble and test a temporary railroad traffic signal cabinet. (Refer to the "Inspection of Controller and Cabinet" specification). A representative of the approved control equipment vendor shall be present at the temporary traffic signal turn-on inspection.

Only controllers supplied by one of the District approved closed loop equipment manufacturers will be approved for use at temporary signal locations. All controllers used for temporary traffic signals shall be fully actuated NEMA microprocessor based with RS232 data entry ports compatible with existing monitoring software approved by IDOT District 1, installed in NEMA TS1 or TS2 cabinets with 8 phase back panels, capable of supplying 255 seconds of cycle length and individual phase length settings up to 99 seconds. On projects with one lane open and two way traffic flow, such as bridge deck repairs, the temporary signal controller shall be capable of providing an adjustable all red clearance setting of up to 30 seconds in length. All controllers used for temporary traffic signals shall meet or exceed the requirements of Section 857 of the Standard Specifications with regards to internal time base coordination and preemption.

All temporary traffic signal cabinets shall have a closed bottom made of aluminum alloy. The bottom shall be sealed along the entire perimeter of the cabinet base to ensure a water, dust and insect-proof seal. The bottom shall provide a minimum of two (2) 100 mm (4 inch) diameter holes to run the electric cables through. The 100 mm (4 inch) diameter holes shall have a bushing installed to protect the electric cables and shall be sealed after the electric cables are installed.

Grounding shall be provided for the temporary traffic signal cabinet meeting or exceeding the applicable portions of the National Electrical Code, Section 807 of the Standard Specifications and shall meet the requirements of the District 1 Traffic Signal Specifications for "Grounding of Traffic Signal Systems".

All traffic signal sections and pedestrian signal sections shall be 300 mm (12 inches). The temporary traffic signal heads shall be placed as indicated on the temporary traffic signal plan or as directed by the Engineer. The Contractor shall furnish enough cable slack to relocate heads to any position on the span wire or at locations illustrated on the plans for construction staging. The temporary traffic signal head shall have its own cable from the controller cabinet to the signal head.

The existing system interconnect is to be maintained as part of the Temporary Traffic Signal Installation specified for on the plan. The interconnect shall be installed into the temporary controller cabinet as per the notes or details on the plans. All labor and equipment required to install and maintain the existing interconnect as part of the Temporary Traffic Signal Installation shall be incidental to the item Temporary Traffic Signal Installation.

All emergency vehicle preemption equipment (light detectors, light detector amplifiers, confirmation beacons, etc.) as shown on the temporary traffic signal plans shall be provided by the Contractor. It shall be the Contractor's responsibility to contact the municipality or fire district to verify the brand of emergency vehicle preemption equipment to be installed prior to the contract bidding. The equipment must be completely compatible with all components of the equipment currently in use by the Agency. All light operated systems shall operate at a uniform rate of 14.035 hz  $\pm 0.002$ , or as otherwise required by the Engineer, and provide compatible operation with other light systems currently being operated in the District. All labor and material required to install and maintain the Emergency Vehicle Preemption installation shall be incidental to the item Temporary Traffic Signal Installation.

All temporary traffic signal installations shall have vehicular detection installed as shown on the plans or as directed by the Engineer. Pedestrian push buttons shall be provided for all pedestrian signal heads/phases as shown on the plans or as directed by the Engineer. Minor cross streets shall have vehicular detection provided by Microwave Vehicle Sensors or Video Vehicle Detection System as shown on the plans or as directed by the Engineer. The microwave vehicle sensor or video vehicle detection system shall be approved by IDOT before furnishing and installing. The Contractor shall install, wire, and adjust the alignment of the microwave vehicle sensor or video vehicle detection system in accordance to the manufacturer's recommendations and requirements. The Contractor shall be responsible for adjusting the alignment of the microwave vehicle sensor or video vehicle detection system for all construction staging changes and for maintaining proper alignment throughout the project. A representative of the approved control equipment vendor shall be present and assist the contractor in setting up and maintaining the microwave vehicle sensor or video vehicle detection system.

All existing street name and intersection regulatory signs shall be removed from existing poles and relocated to the temporary signal span wire. If new mast arm assembly and pole(s) and posts are specified for the permanent signals, the signs shall be relocated to the new equipment at no extra cost.

The energy charges for the operation of the traffic signal installation shall be paid for by others if the installation replaces an existing signal. Otherwise charges shall be paid for under 109.05 of the Standard Specifications.

All control equipment for the temporary traffic signal(s) shall be furnished by the Contractor unless otherwise stated in the plans. On projects with multiple temporary traffic signal installations, all controllers shall be the same manufacturer brand and model number with current software installed.

Maintenance shall meet the requirements of the Traffic Specifications and District Specifications for "Maintenance of Existing Traffic Signal Installation." Maintenance of temporary signals and of the existing signals shall be incidental to the cost of this item. When temporary traffic signals are to be installed at locations where existing signals are presently operating, the Contractor shall be fully responsible for the maintenance of the existing signal installation as soon as he begins any physical work on the Contract or any portion thereof. Maintenance responsibility of the existing signals shall be incidental to the item Temporary Traffic Signal Installation(s). In addition, a minimum of seven (7) days prior to assuming maintenance of the existing traffic signal installation(s) under this Contract, the Contractor shall request that the Resident Engineer contact the Bureau of Traffic (847) 705-4139 for an inspection of the installation(s).

Temporary Traffic Signals for bridge projects shall follow the State Standards, Standard Specifications, District 1 Traffic Signal Specifications and any plans for Bridge Temporary Traffic Signals included in the plans. The installation shall meet the above requirements for "Temporary Traffic Signal Installation". In addition all electric cable shall be aerially suspended, at a minimum height of 5.5m (18 feet), on temporary wood poles (Class 5 or better) of 13.7 m (45 feet), minimum height. The signal heads shall be span wire mounted or bracket mounted to the wood pole or as directed by the Engineer. The Controller cabinet shall be mounted to the wood pole or as directed by the Engineer. Microwave vehicle sensors or video vehicle detection may be used in place of the detector loops as approved by the Engineer.

Basis of Payment: This work shall be paid for at the contract unit price each for TEMPORARY TRAFFIC SIGNAL INSTALLATION. The price of which shall include all costs for the modifications required for traffic staging, changes in signal phasing as required in the Contract plans, microwave vehicle sensors, video vehicle detection system, any maintenance or adjustment to the microwave vehicle sensors/video vehicle detection system, all material required, the installation and complete removal of the temporary traffic signal.

## REMOVE TEMPORARY TRAFFIC SIGNAL INSTALLATION

This work shall consist of removing the existing temporary traffic signal installation at an intersection as listed and as shown on the plans.

The traffic signal equipment that is to be removed and is to remain the property of the organization as indicated on the intersection plan sheet, shall be stored within the project limits by the Contractor for pickup by organization forces. The Contractor shall be responsible for all stored traffic signal equipment until it is picked up. The traffic signal equipment which is to be removed and is to become the property of the Contractor shall be disposed of by him outside the right-of-way at his expense.

The Contractor shall provide five (5) copies of a list of equipment that is not to remain his or her property, including model and serial numbers where applicable. He shall also provide a copy of the contract plan or Special Provisions showing the quantities and type of equipment. The Contractor shall be responsible for the condition of the traffic signal equipment from the time of removal until the acceptance of a receipt drawn by the organization indicating that the items have been returned in good condition.

The backfilling of the holes created by the removal of the wood poles and reconstructing the surface to match the adjoining area shall be considered incidental to this pay item.

Basis of Payment. This work will be paid for at the contract unit price each for REMOVE TEMPORARY TRAFFIC SIGNAL INSTALLATION per intersection which price shall be payment in full for removing the equipment, and storing and/or disposing of it as required. The salvage value of the equipment retained by the Contractor shall be reflected in this contract unit price.

## **REMOVE EXISTING TRAFFIC SIGNAL EQUIPMENT**

Add the following to Section 895.05 of the Standard Specifications:

The traffic signal equipment which is to be removed and is to become the property of the Contractor shall be disposed of by them outside the right-of-way at their expense.

All equipment to be returned to the State shall be delivered by the Contractor to the State's Traffic Signal Maintenance Contractor's main facility. The Contractor shall contact the State's Electrical Maintenance Contractor to schedule an appointment to deliver the equipment. No equipment will be accepted without a prior appointment. All equipment shall be delivered within 30 days of removing it from the traffic signal installation. The Contractor shall provide 5 copies of a list of equipment that is to remain the property of the State, including model and serial numbers, where applicable. He shall also provide a copy of the Contract plan or special provision showing the quantities and type of equipment. Controllers and peripheral equipment from the same location shall be boxed together (equipment from different locations may not be mixed) and all boxes and controller cabinets shall be clearly marked or labeled with the location from which they were removed. If equipment is not returned with these requirements, it will be rejected by the State's Electrical Maintenance Contractor. The Contractor shall be responsible for the condition of the traffic signal equipment from the time he takes maintenance of the signal installation until the acceptance of a receipt drawn by the State's Electrical Maintenance Contractor indicating the items have been returned in good condition.

The Contractor shall safely store and arrange for pick up of all equipment to be returned to agencies other than the State. The Contractor shall package the equipment and provide all necessary documentation as stated above.

Traffic signal equipment which is lost or not returned to the Department for any reason shall be replaced with new equipment meeting the requirements of these Specifications.

#### TRAFFIC SIGNAL PAINTING

**Description.** This work shall include surface preparation, powder type painted finish application and packaging of new galvanized steel traffic signal mast arm assemblies and poles and traffic signal posts. All work associated with the painting shall be performed before shipment from the traffic signal mast arm assembly, pole and post manufacturer's facilities. Traffic signal mast arm shrouds and post bases shall also be painted.

<u>Surface Preparation.</u> All weld flux and other contaminates shall be mechanically removed. The traffic mast arms and post assemblies shall be degreased, cleaned, and air dried to assure all moisture is removed.

**Painted Finish.** All galvanized exterior surfaces shall be coated with a urethane or triglycidyl isocyanurate (TGIC) polyester powder to a dry film thickness of 2.0 mils. Prior to application, the surface shall be mechanically etched by brush blasting (Ref. SSPC-SP7) and the zinc coated substrate preheated to 450 degrees F for a minimum one (1) hour. The coating shall be electrostatically applied and cured by elevating the zinc-coated substrate temperature to a minimum of 400 degrees F.

The finish paint color shall be one of the manufacturer's standard colors and shall be as selected by the local agency responsible for paint costs. The Contractor shall confirm, in writing, the color selection with the local responsible agency and provide a copy of the approval to the Engineer and a copy of the approval shall be included in the material catalog submittal.

Traffic signal head and controller cabinets are not included in this pay item.

Any damage to the finish after leaving the manufacturer's facility shall be repaired to the satisfaction of the Engineer using a method approved by the Engineer and manufacturer. If while at the manufacturer's facility the finish is damaged, the finish shall be re-applied.

**<u>Packaging.</u>** Prior to shipping, the poles and posts shall be wrapped in ultraviolet-inhibiting plastic foam or rubberized foam.

**Basis of Payment.** This work shall be paid for at the contract unit price each for PAINT NEW MAST ARM AND POLE, UNDER 12.19 METER (40 FEET); PAINT NEW MAST ARM AND POLE, 12.19 METER (40 FEET) AND OVER; PAINT NEW COMBINATION MAST ARM AND POLE, UNDER 12.19 METER (40 FEET); PAINT NEW COMBINATION MAST ARM AND POLE, 12.19 METER (40 FEET) AND OVER; or PAINT NEW TRAFFIC SIGNAL POST of any height, which shall be payment in full for painting and packaging the traffic signal mast arm poles and posts described above including all shrouds, bases and appurtenances.

## SECTION 1000 MATERIALS

## PEDESTRIAN PUSH-BUTTON

Add the following to Section 1074.02 (b) and (d) of the Standard Specifications to read:

(b) Push-button assemblies shall be a cast aluminum alloy Pelco Push-button station, or an approved equivalent.

(d) The assembly shall provide ADA push-buttons with one of the following signs: SF-1017, 1018 or 1020 - 5" x  $7\frac{3}{4}$ " (127 mm x 197 mm).

## FULL-ACTUATED CONTROLLER AND CABINET (SPECIAL)

This work shall consist of furnishing and installing Traffic actuated solid state digital controller in the controller cabinet of the type specified in the plan. This item must meet the requirements of the current District One Traffic Signal Special Provisions.

Basis of Payment. This work will be paid for at the contract unit price each for FULL-ACTUATED CONTROLLER AND CABINET (SPECIAL) of the type specified, which price shall be payment in full for furnishing and installing the controller complete including conflict monitor, load switches and flasher relays, with necessary connections for proper operation.

The type specified will indicate the type of cabinet. For example, FULL-ACTUATED CONTROLLER AND TYPE IV CABINET (SPECIAL).

Revise Section 1074.03 of the Standard Specifications to read:

Cabinets shall be designed for NEMA TS2 Type 1 operation. All cabinets shall be pre-wired for a minimum of eight (8) phases of vehicular, four (4) phases of pedestrian and four (4) phases of overlap operation.

- Cabinets Provide 1/8" (3.2 mm) thick unpainted aluminum alloy 5052-H32. The surface shall be smooth, free of marks and scratches. All external hardware shall be stainless steel.
- Controller Harness Provide a TS2 Type 2 "A" wired harness in addition to the TS2 Type 1 harness.

- BIU Containment screw required.
- Transfer Relays Solid state or mechanical flash relays are acceptable.
- Switch Guards All switches shall be guarded.
- Heating Two (2) porcelain light receptacles with cage protection controlled by both a wall switch and a thermostat.
- Plan & Wiring Diagrams 12" x 16" (3.05mm x 4.06mm) moisture sealed container attached to door.
- Detector Racks Fully wired and labeled for four (4) channels of emergency vehicle preemption and sixteen channel (16) of vehicular operation.
- Field Wiring Labels All field wiring shall be labeled.
- Field Wiring Termination Approved channel lugs required.
- Power Panel Provide a nonconductive shield.
- Circuit Breaker The circuit breaker shall be sized for the proposed load but shall not be rated less than 30 amps.
- Police Door Provide wiring and termination for plug in manual phase advance switch.
- Railroad Pre-Emption Test Switch Eaton 8830K13 SHA 1250 or equivalent.

## ELECTRIC CABLE

Delete "or stranded, and No. 12 or" from the last sentence of Section 1076.04 (a) of the Standard Specifications.

#### MAST ARM ASSEMBLY AND POLE

Add the following to Section 1077.03 (a) of the Standard Specifications:

Traffic signal mast arms shall be one piece construction, unless otherwise approved by the Engineer. All poles shall be galvanized. If the Department approves painting, powder coating by the manufacturer will be required over the galvanization.

This work shall consist of furnishing and installing a galvanized steel or extruded aluminum shroud for protection of the mast arm pole base plate similar to the dimensions detailed in the "District 1 Standard Traffic Signal Design Details." The shroud shall be of sufficient strength to deter pedestrian and vehicular damage. The shroud shall allow air to circulate throughout the mast arm but not allow manifestation of insects or critters. The shroud shall be constructed, installed and designed not to be hazardous to probing fingers and feet. All mounting hardware shall be stainless steel. The shroud shall not be paid for separately but shall be included in the cost of the mast arm assembly and pole.

#### TRAFFIC SIGNAL POST

Add the following to Section 1077.03 (b) of the Standard Specifications:

All posts and bases shall be steel and hot dipped galvanized. If the Department approves painting, powder coating by the manufacturer will be required over the galvanization.

## SIGNAL HEADS

Add the following to Section 1078 of the Standard Specifications to read:

All signal and pedestrian heads shall provide 12" (300 mm) displays with glossy yellow or black polycarbonate housings. All head housings shall be the same color (yellow or black) at the intersection. For new signalized intersections and existing signalized intersections where all signal and/or pedestrian heads are being replaced, the proposed head housings shall be black. Where only selected heads are being replaced, the proposed head housing color (yellow or black) shall match existing head housings. Connecting hardware and mounting brackets shall be polycarbonate (black) or galvanized. A corrosive resistant anti-seize lubricant shall be applied to all metallic mounting bracket joints, and shall be visible to the inspector at the signal turn-on. Post top mounting collars are required on all posts, and shall be constructed of the same material as the brackets.

Pedestrian signal heads shall be furnished with the international symbolic "Walking Person" and "Upraised Palm" lenses. Egg crate sun shields are not permitted.

Signal heads shall be positioned according to the "District 1 Standard Traffic Signal Design Details."

## SIGNAL HEAD, BACKPLATE

Delete 1st sentence of 1078.03 of the Standard Specifications and add "All backplates shall be aluminum and louvered".

#### INDUCTIVE LOOP DETECTOR

Add the following to Section 1079.01 of the Standard Specifications:

Contracts requiring new cabinets shall provide for card mounted detector amplifiers. Loop amplifiers shall provide LCD displays with loop frequency, inductance, and change of inductance readings.

#### ILLUMINATED SIGN, LIGHT EMITTING DIODE

Description. This work shall consist of furnishing and installing an illuminated sign with light emitting diodes.

General. The light emitting diode (LED) blank out signs shall be manufactured by National Sign & Signal Company, or an approved equal and consist of a weatherproof housing and door, LEDs and transformers.

Display. The LED blank out sign shall provide the correct symbol and color for "NO LEFT TURN" OR "NO RIGHT TURN" indicated in accordance with the requirements of the "Manual on Uniform Traffic Control Devices". The message shall be formed by rows of LEDs.

The message shall be clearly legible. The message shall be highly visible, anywhere and under any lighting conditions, within a 15 degree cone centered about the optic axis.

The sign face shall be 24 inches (600 mm) by 24 inches (600 mm). The sign face shall be completely illegible when not illuminated. No symbol shall be seen under any ambient light condition when not illuminated.

All LEDs shall be T-1  $\frac{3}{4}$  (5mm) and have an expected lamplife of 100,000 hours. Operating wavelengths will be Red-626nm, Amber-590nm, and Bluish/Green-505nm. Transformers shall be rated for the line voltage with Class A insulation and weatherproofing. The sign shall be designed for operation over a range of temperatures from -35F to +165 F (-37C to +75C). The LED module shall include the message plate, high intensity LEDs and LED drive electronics. Door panels shall be flat black and electrical connections shall be made via barrier-type terminal strip. All fasteners and hardware shall be corrosion resistant stainless steel.

Housing. The housing shall be constructed of extruded aluminum. All corners and seams shall be heli-arc welded to provide a weatherproof seal around the entire case. Hinges shall be continuous full-length stainless steel. Signs shall have stainless steel hardware and provide tool free access to the interior of the sign. Doors shall be 0.125-inch thick extruded aluminum with a 3/16-inch x 1-inch neoprene gasket and sun hood. The sign face shall have a polycarbonate, matte clear, lexan face plate. Drainage shall be provided by four drain holes at the corners of the housing. The finish on the sign housing shall include two coats of exterior enamel applied after the surface is acid-etched and primed with zinc-chromate primer.

Mounting hardware shall be black polycarbonate or galvanized steel and similar to mounting Signal Head hardware and brackets specified herein.

Basis of Payment. This work shall be paid for at the unit price each for ILLUMINATED SIGN, L.E.D.

## **GROUNDING EXISTING HANDHOLE FRAME AND COVER**

Description. This work shall consist of all materials and labor required to bond the equipment grounding conductor to the existing handhole frame and handhole cover. All installations shall meet the requirements of the details in the "District 1 Standard Traffic Signal Design Details" and applicable portions of the Specifications.

The equipment grounding conductor shall be bonded to the handhole frame and to the handhole cover. Two (2) ½-inch diameter x 1 ¼-inch long hex-head stainless steel bolts, spaced 1.75-inches apart center-tocenter shall be fully welded to the frame and to the cover to accommodate a heavy duty Listed grounding compression terminal (Burndy type YGHA or approved equal). The grounding compression terminal shall be secured to the bolts with stainless steel split-lock washers and nylon-insert locknuts.

Welding preparation for the stainless steel bolt hex-head to the frame and to the cover shall include thoroughly cleaning the contact and weldment area of all rust, dirt and contaminates. The Contractor shall assure a solid strong weld. The welds shall be smooth and thoroughly cleaned of flux and spatter. The grounding installation shall not affect the proper seating of the cover when closed.

The grounding cable shall be paid for separately.

Method of Measurement. Units measured for payment will be counted on a per handhole basis, regardless of the type of handhole and its location.

Basis of Payment. This work shall be paid for at the contract unit price each for GROUNDING EXISTING HANDHOLE FRAME AND COVER which shall be payment in full for grounding the handhole complete.

## **RE-OPTIMIZE TRAFFIC SIGNAL SYSTEM**

This work shall consist of providing a revised Signal Coordination and Timing (SCAT) Report and implementing optimized timings to an existing previously optimized closed loop traffic signal system. This work is required due to the addition of a signalized intersection to an existing system or a modification of an existing signalized intersection which affects the quality of an existing system's operation. MAINTENANCE OF THE SUBJECT INTERSECTION SHALL NOT BE ACCEPTED BY THE DEPARTMENT UNTIL THIS WORK IS COMPLETED.

After the new signalized intersection is added or the existing signal is modified, the traffic signal system shall be re-optimized by an approved Consultant who has previous experience in optimizing Closed Loop Traffic Signal Systems for District 1 of the Illinois Department of Transportation. The Contractor shall contact the Area Traffic Signal Operations Engineer at (708) 705-4139 for a listing of approved Consultants.

A listing of existing signal equipment, interconnect information and existing phasing/timing patterns may be obtained from the Department if available and as appropriate. The existing SCAT Report is available for review at the District One office and if the Consultant provides blank floppy disks, copies containing software runs for the existing optimized system and a timing database that includes intersection displays will be made for the Consultant. The Consultant shall consult with the Area Traffic Signal Operations Engineer prior to optimizing the system to determine if any extraordinary conditions exist that would affect traffic flows in the vicinity of the system; in which case, the Consultant may be instructed to wait until the conditions return to normal or to follow specific instructions regarding the re-optimization.

Traffic counts shall be taken at the subject intersection a minimum of 30 days after the traffic signals are approved for operation by the Area Traffic signal Operations Engineer. Seven day/twenty-four hour automatic traffic recorder counts will be required and manual turning movement counts shall be conducted from 6:30 a.m. to 9:30 a.m., 11:00 a.m. to 1:00 p.m. and 3:30 p.m. to 6:30 p.m. on typical weekday from midday Monday to midday Friday, and if necessary, on the weekend. Additional manual turning movement counts may be necessary if heavy traffic flows exist during off peak hours. The turning movement counts shall identify cars, heavy vehicles, buses, and pedestrian movements.

A Capacity Analysis shall be conducted at the subject intersection to determine its level of service and degree of saturation. Appropriate signal timings shall be developed for the subject intersection and existing timings shall be utilized for the rest of the intersections in the system with minor adjustments if necessary. Changes to the cycle lengths and offsets for the entire system may be required due to the addition/modification of the subject intersection. Both volume and occupancy shall be considered when developing the re-optimized timing program. Signal system optimization analyses shall be conducted utilizing SYNCHRO, PASSER II, TRANSYT 7F, SIGNAL 2000 or other appropriate approved computer software.

If the system is being re-optimized due to the addition of a signalized intersection, all the intersections shall be re-addressed according to the current standard of District One. The proposed signal timing plan shall be forwarded to IDOT for review prior to implementation. The timing plan shall include a traffic responsive program and a time-of-day program which may be used as a back-up system. After downloading the system timings, the Consultant shall make fine tuning adjustments to the timing in the field to alleviate observed adverse operating conditions and to enhance operations.

The Consultant shall furnish to IDOT an original and two copies of the revised SCAT Report for the reoptimized system. The report shall contain the following: turning movement and automatic traffic recorder counts, capacity analyses for each count period, computer optimization analysis for each count period, proposed implementation plans and summaries including system description, analysis methodology, method of effectiveness comparison results and special recommendations and/or observations. The new report shall follow the format of the old report and shall incorporate all data from the old report which remains unchanged. Copies of the entire database including intersection displays and any other displays which the system software allows shall be furnished to IDOT and to IDOT's Traffic Signal Maintenance Contractor.

Basis of Payment. This work shall be paid for at the contract unit price per lump sum for RE-OPTIMIZE TRAFFIC SIGNAL SYSTEM, which price shall be payment in full for performing all work described herein.

## UNIT DUCT

All installations of Unit Duct shall be incidental to the contract and not paid for separately. Polyethylene unit duct shall be used for detector loop raceways to the handholes. On temporary traffic signal installations with detector loops, polyethylene unit duct shall be used for detector loop raceways from the saw-cut to (3 m) 10' up the wood pole, unless otherwise shown on the plans. Unit duct shall meet the requirements of NEC Article 343.

## SIGNAL HEAD, LIGHT EMITTING DIODE

- a) General:
  - 1) Signal Head, Light Emitting Diode (LED), 1 Face, (All Section Quantities), (All Mounting Types) shall meet the requirements of Sections 880 and 881 and Articles 1078.01 and 1078.02 of the "Standard Specifications for Road and Bridge Construction", adopted January 1, 2002, with the following modifications:
  - 2) All signal and pedestrian heads shall be 300 mm (12") glossy black polycarbonate. Connecting hardware and mounting brackets shall be polycarbonate (black) or galvanized. A corrosive resistant anti-seize lubricant shall be applied to all metallic mounting bracket joints, and shall be visible to the inspector at the signal turn-on. Post top mounting collars are required on all posts, and shall be constructed of the same material as the brackets.
  - 3) The optical unit of all traffic signal and pedestrian head sections shall be light emitting diodes (LEDs) instead of incandescent bulbs. Each signal head shall conform fully to the "Interim Purchase Specification of the Institute of Transportation Engineers (ITE) for LED Vehicle Traffic Signal Modules" published July, 1998, or applicable successor ITE specification.
  - 4) The lens of each signal indication shall be tinted with a wavelength-matched color to reduce sun phantom effect and enhance on/off contrast. The tinting shall be uniform across the lens face. Polymeric lens shall provide a surface coating applied to provide abrasion resistance.
  - 5) Each pedestrian signal LED module shall provide the ability to actuate the outlined upraised hand and the outlined walking person on one 12-inch (300mm) section. Two (2) sections shall be installed. The top section shall be wired to illuminate only the upraised hand and the bottom section shall be the walking man. "Egg Crate" type sun shields are not permitted. All figures must be a minimum of 9 inches (225mm) in height and easily identified from a distance of 120-feet (36.6m).

- 6) The LED modules shall provide constant light output under power. Modules with dimming capabilities shall have the option disabled or set on a non-dimming operation.
- 7) In the event of a power outage, light output from the LED modules shall cease instantaneously.
- 8) In addition to conforming with the requirements for circular LED signal modules, LED arrow indication modules shall meet existing specifications stated in the ITE Standard: "Vehicle Traffic Control Signal Heads," section 9.01. The LEDs arrow indication shall be a solid display with a minimum of three (3) outlining rows of LEDs and at least one (1) fill row of LEDs. The LEDs shall be spread evenly across the illuminated portion of the arrow area.
- 9) The LED signal modules shall be replaced or repaired if an LED signal module fails to function as intended due to workmanship or material defects within the first <u>60 months</u> from the date of delivery. LED signal modules which exhibit luminous intensities less than the minimum values specified in Section 4.1.1 of the Interim Purchase Specification of the ITE for LED Vehicle Traffic Signal Modules within the first <u>60 months</u> of the date of delivery shall be replaced or repaired. The manufacturer's written warranty for the LED signal modules shall be dated, signed by an Officer of the company and included in the product submittal to the State.
- 10) Each module shall consist of an assembly that utilizes LEDs as the light source in lieu of an incandescent lamp for use in traffic signal sections.
- 11) The LEDs utilized in the modules shall be AlInGaP technology for red, yellow, Portland orange (pedestrian) and white (pedestrian) indications, and GaN for green indications, and shall be the ultra bright type rated for 100,000 hours of continuous operation from 40°C to +74°C.
- 12) The individual LEDs shall be wired such that a catastrophic loss or the failure of one or more LED will not result in the loss of the entire module.
- b) Electrical
  - 1) Maximum power consumption for LED modules is per Table 1.
  - 2) LED modules will have EPA Energy Star compliance ratings, if applicable to that shape, size and color.
  - 3) The modules shall operate from a 60 HZ ±3 HZ AC line over a voltage ranging from 95 volts to 135 volts. The fluctuations of line voltage shall have no visible effect on the luminous intensity of the indications.
  - 4) Operating voltage of the modules shall be 120 VAC. All parameters shall be measured at this voltage.
  - 5) The LED signal module shall have a power factor of 0.90 or greater.
  - 6) Total harmonic distortion (current and voltage) induced into an AC power line by a LED signal module shall not exceed 20 percent.

- 7) The signal module on-board circuitry shall include voltage surge protection to withstand high-repetition noise transients as stated in Section 2.1.6 of NEMA Standard TS-2, 1992.
- 8) The LED circuitry shall prevent perceptible flicker to the unaided eye over the voltage range specified above.
- All wiring and terminal blocks shall meet the requirements of Section 13.02 of the ITE Publication: Equipment and Material Standards, Chapter 2 (Vehicle Traffic Control Signal Heads).
- 10) The modules shall be operationally compatible with currently used controller assemblies (solid state load switches, flashers, and conflict monitors).
- 11) When a current of 20 mA AC (or less) is applied to the unit, the voltage read across the two leads shall be 15 VAC or less.
- 12) The modules and associated on-board circuitry must meet Class A emission limits referred in Federal Communications Commission (FCC) Title 47, SubPart B, Section 15 regulations concerning the emission of electronic noise.
- c) Photometric Requirements
  - 1) The minimum initial luminous intensity values for the modules shall be as stated in Table 2 and/or Table 4 at 25°C.
  - 2) The modules shall meet or exceed the illumination values as shown in Table 3 and/or Table 4, throughout the useful life based on normal use in a traffic signal operation over the operating temperature range.
  - 3) The measured chromaticity coordinates of the modules shall conform to the chromaticity requirements of Table 5, throughout the useful life over the operating temperature range.
- d) Environmental Requirements
  - The LED signal module shall be rated for use in the operating temperature range of -40°C (-40°F) to +74°C (+165°F). The modules shall meet all specifications throughout this range.
  - The LED signal module shall be protected against dust and moisture intrusion per the requirements of NEMA Standard 250-1991 for Type 4 enclosures to protect all internal components.
- e) Construction
  - 1) The LED signal module shall be a single, self-contained device, not requiring on-site assembly for installation. The power supply for the module shall be integral to the unit.
  - 2) The circuit board and power supply shall be contained inside the module.

- 3) The assembly and manufacturing process for the LED signal assembly shall be designed to assure all internal components are adequately supported to withstand mechanical shock and vibration from high winds and other sources.
- f) Materials
  - 1) Material used for the lens and signal module construction shall conform to ASTM specifications for the materials.
  - Enclosures containing either the power supply or electronic components of the signal module shall be made of UL94VO flame retardant materials. The lens of the signal module is excluded from this requirement.
- g) Traffic Signal and Pedestrian LED Module Identification
  - 1) Each module shall have the manufacturer's name, trademark, model number, serial number, date of manufacture (month-year), and lot number as identification permanently marked on the back of the module.
  - 2) The following operating characteristics shall be permanently marked on the back of the module: rated voltage and rated power in Watts and Volt-Ampere.
  - 3) Each module shall have a symbol of the type of module (i.e. circle, arrow, etc.) in the color of the module. The symbol shall be 25.4 mm (one inch) in diameter. Additionally, the color shall be written out in 12.7mm (½ in) letters next to the symbol.
  - 4) If a specific mounting orientation is required, each module shall have prominent and permanent marking(s) for correct indexing and orientation within a signal housing. The markings shall consist of an up arrow, or the word "UP" or "TOP".
- h) Traffic Signal LED Module
  - 1) Modules can be manufactured under this specification for the following faces:
    - a 300 mm (12-inch) circular, multi-section
    - b 300 mm (12-inch) arrow, multi-section
    - c 300 mm (12-inch) pedestrian, 2 sections
  - 2) The maximum weight of a module shall be 1.8 kg (4 lbs.).
  - Each module shall be a sealed unit to include all parts necessary for operation (a printed circuit board, power supply, a lens and gasket, etc.), and shall be weather proof after installation and connection.
- i) Retrofit Traffic Signal Module
  - 1) The following specification requirements apply to the Retrofit module only. All general specifications apply unless specifically superceded in this section.

- 2) Retrofit modules can be manufactured under this specification for the following faces:
  - a 300 mm (12-inch) circular, multi-section
  - b 300 mm (12-inch) arrow, multi-section
  - c 300 mm (12-inch) pedestrian, 2 sections
- The module shall fit into existing traffic signal section housings built to the specifications detailed in ITE Publication: Equipment and Material Standards, Chapter (Vehicle Traffic Control Signal Heads).
- 4) Each Retrofit module shall be designed to be installed in the doorframe of a standard traffic signal housing. The Retrofit module shall be sealed in the doorframe with a onepiece EPDM (ethylene propylene rubber) gasket.
- 5) The maximum weight of a Retrofit module shall be 1.8 kg (4 lbs.).
- 6) Each Retrofit module shall be a sealed unit to include all parts necessary for operation (a printed circuit board, power supply, a lens and gasket, etc.), and shall be weather proof after installation and connection.
- 7) The lens of the Retrofit module shall be integral to the unit, shall be convex with a smooth outer surface and made of plastic or of glass.
- j) Two secured, color coded, 600 V, 20 AWG minimum, jacketed wires, conforming to the National Electric Code, rated for service at +105°C, are to be provided for electrical connection for each LED signal module. Conductors for modules, including Retrofit modules, shall be 39.4-inches (1m) in length, with quick disconnect terminals attached.
- k) Lens
  - 1) The lens of the module shall be tinted and integral to the unit, convex with a smooth outer surface and made of plastic.
  - 2) The use of tinting or other materials to enhance ON/OFF contrasts shall not affect chromaticity and shall be uniform across the face of the lens.
  - 3) The LED signal module lens shall be UV stabilized and shall be capable of withstanding ultraviolet (direct sunlight) exposure for a minimum period of 60 months without exhibiting evidence of deterioration.
  - 4) The polymeric lens shall have a surface coating or chemical surface treatment to provide front surface abrasion resistance.
- I) The following specification requirements apply to the 12-inch (300 mm) arrow module only. All general specifications apply unless specifically superceded in this section.
  - 1) The arrow module shall meet specifications stated in Section 9.01 of the ITE Publication: Equipment and Material Standards, Chapter 2 (Vehicle Traffic Control Signal Heads) for arrow indications.

- 2) The LEDs shall be spread evenly across the illuminated portion of the arrow area.
- m) The following specification requirements apply to the 12-inch (300 mm) PV module only. All general specifications apply unless specifically superceded in this section.
  - 1) The module shall be a module designed and constructed to be installed in a programmed visibility (PV) signal housing without modification to the housing.
  - 2) The LEDs shall be spread evenly across the module.

Basis of Payment. This item shall be paid for at the contract unit price each for SIGNAL HEAD, LED, of the type specified, which price shall be payment in full for furnishing the equipment described above including signal head, LED(s) modules, all mounting hardware, and installing them in satisfactory operating condition.

The type specified will indicate the number of signal faces, the number of signal sections, and the method of mounting.

Pedestrian head(s) shall be paid for at the contract unit price each for PEDESTRIAN SIGNAL HEAD, LED, of the type specified and of the particular kind of material when specified.

The type specified will indicate the number of faces and the method of mounting.

When installed in an existing signal head, this item shall be paid for at the contract unit price each for SIGNAL HEAD, LED of the type specified, RETROFIT, which price shall be payment in full for furnishing the equipment described above including LED(s) modules, all mounting hardware, and installing them in satisfactory operating condition.

The type specified will indicate the number of signal faces, the number of signal sections, and the method of mounting.

When installed in an existing signal head, this item shall be paid for at the contract unit price each for PEDESTRIAN SIGNAL HEAD, LED, of the type specified, RETROFIT, which price shall be payment in full for furnishing the equipment described above including LED(s) modules, all mounting hardware, and installing them in satisfactory operating condition.

The type specified will indicate the number of faces and the method of mounting. TABLES

	Red		Yellow		Green	
Temperature	25°C	74°C	25°C	74°C	25°C	74°C
300 mm (12-inch) circular	11	17	22	25	15	15
300 mm (12-inch)arrow	9	12	10	12	11	11
	Hand–Port Orange	land	Persor	n-White		
Pedestrian Indication	6	.2	6	5.3		

Table 1 Maximum Power Consumption (in Watts)

	300 mm (12-inch)			
Angle(v,h)	Red	Yellow	Green	
2.5, ±2.5	399	798	798	
2.5, ±7.5	295	589	589	
2.5, ±12.5	166	333	333	
2.5, ±17.5	90	181	181	
7.5, ±2.5	266	532	532	
7.5, ±7.5	238	475	475	
7.5, ±12.5	171	342	342	
7.5, ±17.	105	209	209	
7.5, ±22.5	45	90	90	
7.5, ±27.5	19	38	38	
12.5, ±2.5	59	119	119	
12.5, ±7.5	57	114	114	
12.5, ±12.5	52	105	105	
12.5, ±17.5	40	81	81	
12.5, ±22.5	26	52	52	
12.5, ±27.5	19	38	38	
17.5, ±2.5	26	52	52	
17.5, ±7.5	26	52	52	
17.5, ±12.5	26	52	52	
17.5, ±17.5	26	52	52	
17.5, ±22.5	24	48	48	
17.5, ±27.5	19	38	38	

# Table 2 Minimum Initial Intensities for Circular Indications (in cd)

Circular Indications (in cd)				
	300 mm (12-inch)			
Angle(v,h)	Red	Yellow	Green	
2.5, ±2.5	339	678	678	
2.5, ±7.5	251	501	501	
2.5, ±12.5	141	283	283	
2.5, ±17.5	77	154	154	
7.5, ±2.5	226	452	452	
7.5, ±7.5	202	404	404	
7.5, ±12.5	145	291	291	
7.5, ±17.	89	178	178	
7.5, ±22.5	38	77	77	
7.5, ±27.5	16	32	32	
12.5, ±2.5	50	101	101	
12.5, ±7.5	48	97	97	
12.5, ±12.5	44	89	89	
12.5, ±17.5	34	69	69	
12.5, ±22.5	22	44	44	
12.5, ±27.5	16	32	32	
17.5, ±2.5	22	44	44	
17.5, ±7.5	22	44	44	
17.5, ±12.5	22	44	44	
17.5, ±17.5	22	44	44	
17.5, ±22.5	20	41	41	
17.5, ±27.5	16	32	32	

#### Table 3 Maintained Minimum Intensities for Circular Indications (in cd)

Table 4 Minimum Initial & Maintained Intensities for Arrow and Pedestrian Indications (in cd/m2)

	Red	Yellow	Green
Arrow Indication	5,500	11,000	11,000

Table 5 Chromaticity Standards (CIE Chart) Section 8.04 of

Red	Y: not greater than 0.308, or less than 0.998 – x
Yellow	Y: not less than 0.411, nor less than 0.995 - x,
	Y: Not less than 0.506519x, nor less than 0.150 + 1.068x, nor more than 0.730 - x

## **ORNAMENTAL TRAFFIC SIGNALS**

**Description.** This work shall consist of providing all the necessary materials, tools and labor required for the installation of ornamental traffic signal posts and ornamental steel combination mast arm assembly and poles and all associated hardware as required for a complete installation at the locations as indicated in the Plans. The ornamental traffic signal hardware shall match the hardware used at other intersections within the Village of Addison. An example of the required ornamental traffic signal hardware can be found at the existing intersection at JFK Drive & U.S. Route 20.

<u>Submittals.</u> The contractor shall submit catalog cuts to the Engineer and the Village of Addison for approval. The Contractor shall contact and receive written approval from the Village of Addison and the Engineer prior to ordering any ornamental traffic signal hardware to verify the order accuracy.

**<u>Construction Requirements.</u>** The ornamental base dimensions require that all foundations (posts and mast arms) to be 30" diameter. The Plans, Pay Items and Quantities reflect this requirement.

This work shall include all necessary hardware, fittings and material as requires and approved by the Village of Addison and the Engineer.

<u>Method of Measurement.</u> Ornamental Traffic Signal Posts and Steel Combination Mast Arm Assembly and Poles of the size specified will be measured for payment in place per each.

**Basis of Payment.** This work will be paid for at the contract unit price each for TRAFFIC SIGNAL POST, ORNAMENTAL (SPECIAL) and STEEL COMBINATION MAST ARM ASSEMBLY AND POLE, ORNAMENTAL (SPECIAL) of the sizes as indicated in the Plans which price shall include payment in full for all materials, labor and equipment necessary to perform the work herein described.

Foundations for the Traffic Signal Posts and Steel Combination Mast Arm assembly and Pole will be measured and paid for separately.

## BITUMINOUS BASE COURSE / WIDENING SUPERPAVE

Effective: April 1, 2002

Revised: April 1, 2004

<u>Description</u>. This work shall consist of constructing bituminous base course Superpave and bituminous concrete base course widening Superpave according to Sections 355 and 356 respectively, of the Standard Specifications and the special provision, "Quality Control/Quality Assurance of Bituminous Concrete Mixtures" except as modified herein.

Revise Article 355.02(d) of the Standard Specifications to read:

" (d) RAP Material (Note3)"

Revise Note 2 of Article 355.02 of the Standard Specifications to read:

" Note 2. Unless otherwise specified on the plans, the bituminous material shall be performance graded (PG) asphalt cement (AC), PG58-22. When more than 15 percent RAP is used, a softer PG binder may be required as determined by the Engineer. When the pavement has a structural number ( $D_t$ ) of 3.00 or less, the low temperature grade of the asphalt cement shall be lowered one grade (i.e. PG58-28 replaces PG58-22)."

Add the following to the end Article 355.02 of the Standard Specifications:

" Note 3. RAP shall meet the requirements of the special provision "RAP for Use in Bituminous Concrete Mixtures"."

Revise Article 355.05 of the Standard Specifications to read:

"**355.05 Mixture Design.** The Contractor shall submit mix designs for approval, for each required mixture. Mix designs shall be developed by Level III personnel who have completed the course, "Superpave Mix Design Upgrade". The mixtures shall be designed according to the respective Illinois Modified AASHTO references listed below:

AASHTO MP 2 Standard Specification for Superpave Volumetric Mix Design

AASHTO R 30Standard Practice for Mixture Conditioning of Hot-Mix Asphalt (HMA)

AASHTO PP 28 Standard Practice for Designing Superpave HMA

AASHTO T 209 Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures

AASHTO T 312 Preparing and Determining the Density of Hot Mix Asphalt (HMA) Specimens by Means of the Superpave Gyratory Compactor

AASHTO T 308 Determining the Asphalt Content of Hot Mix Asphalt (HMA) by the Ignition Method

(a) Job Mix Formula (JMF). The JMF shall be according to the following limits:

IngredientPercent by Dry WeightAggregate93.0 to 96.0Asphalt Cement4.0 to 7.0Dust/AC Ratio 1.4

When RAP material is being used, the JMF shall be according to the following limits:

IngredientPercent by Dry WeightVirgin Aggregate(s)46.0 to 96.0RAP Material(s)(Note 1)0 to 50Mineral Filler (if required)0 to 5.0Asphalt Cement4.0 to 7.0Dust/AC Ratio 1.4

Note 1. If specified on the plans, the maximum percentage of RAP shall be as specified therein.

It is recommended that the selected combined aggregate gradation not pass through the restricted zones specified in Illinois Modified AASHTO MP 2.

Bituminous concrete binder course Superpave mixture IL-25.0 or IL-19.0 meeting the requirements of the special provision, "Superpave Bituminous Concrete Mixtures" may also be used. The minimum compacted lift thickness specified therein shall apply.

(b) Volumetric Requirements.

Design Compactive	Design Air Voids
Effort	Target (%)
N _{DES} =50	2.0

(c) Determination of Need for Anti-Stripping Additive. The mixture designer shall determine if an additive is needed in the mix to prevent stripping. The determination will be made on the basis of tests performed according to Illinois Modified AASHTO T 283 using 4 in. Marshall bricks. To be considered acceptable by the Engineer as a mixture not susceptible to stripping, the ratio of conditioned to unconditioned split tensile strengths (TSR) shall be equal to or greater than 0.75. Mixtures, either with or without an additive, with TSR values less than 0.75 will be considered unacceptable.

If it is determined that an additive is required, the additive may be hydrated lime, slaked quicklime, or a liquid additive, at the Contractor's option. The liquid additive shall be selected from the Department's list of approved additives and may be limited to those which have exhibited satisfactory performance in similar mixes.

Dry hydrated lime shall be added at a rate of 1.0 to 1.5 percent by weight of total dry aggregate. Slurry shall be added in such quantity as to provide the required amount of hydrated lime solids by weight of total dry aggregate. The exact rate of application for all anti-stripping additives will be determined by the Engineer. The method of application shall be according to Article 406.12 of the Standard Specifications."

Revise Article 355.06 of the Standard Specifications to read:

"355.06 Mixture Production. The asphalt cement shall be transferred to the asphalt tanks and heated to a temperature of 120 °C (250 °F) to 175 °C (350 °F). If the loading temperature exceeds 175 °C (350 °F), the asphalt shall not be used until it has cooled to 175 °C (350 °F). Wide variations in temperature which affect the amount of asphalt delivered will not be permitted.

When a hot-mix plant conforming to Article 1102.01 is used, the aggregate shall be dried and heated in the revolving dryer to a temperature of 120 °C (250 °F) to 175 °C (350 °F).

The aggregate and bituminous material used in the bituminous aggregate mixture shall be measured separately and accurately by weight or by volume. When the aggregate is in the mixer, the bituminous material shall be added and mixing continued for a minimum of 30 seconds and until a homogeneous mixture is produced in which all particles of the aggregate are coated. The mixing period, size of the batch and the production rate shall be approved by the Engineer.

The ingredients shall be heated and combined in such a manner as to produce a mixture which, when discharged from the mixer, shall be workable and vary not more 10 °C (20 °F) from the temperature set by the Engineer.

When RAP material(s) is used in the bituminous aggregate mixture, the virgin aggregate(s) shall be dried and heated in the dryer to a temperature that will produce the specified resultant mix temperature when combined with the RAP material.

The heated virgin aggregates and mineral filler shall be combined with RAP material in such a manner as to produce a bituminous mixture which when discharged from the mixer shall not vary more than 15 °C (30 °F) from the temperature set by the Engineer. The combined ingredients shall be mixed for a minimum of 35 seconds and until a homogeneous mixture as to composition and temperature is obtained. The total mixing time shall be a minimum of 45 seconds consisting of dry and wet mixing. Variation in wet and dry mixing times may be permitted, depending on the moisture content and amount of salvaged material used. The mix temperature shall not exceed 175 °C (350 °F). Wide variations in the mixture temperature will be cause for rejection of the mix.

(a) Personnel. The QC Manager and Level I Technician shall have successfully completed the Department's "Superpave Field Control Course".

(b) Required Tests. Testing shall be conducted to control the production of the bituminous mixture using the test methods identified and performed at a frequency not less than indicated in the following table.

Parameter	Frequency of Tests	Test Method
	Non-Class I Mixtures	
Aggregate Gradation	1 gradation per day of production.	Illinois
list him for both and	The first days of supplication shall be	Procedure (See
Hot bins for batch and continuous plants.	The first day of production shall be washed ignition oven test on the mix.	Manual of Test Procedures for
	Thereafter, the testing shall alternate	Materials).
Individual cold-feeds or	between dry gradation and washed	
combined belt-feed for drier-drum plants.	ignition oven test on the mix.	
	The dry gradation and the washed ignition	
(% passing seives: 12.5 mm (1/2 ln.),	oven test results shall be plotted on the same control chart.	
4.75 mm (No. 4),		
75 µm (No. 200))		
Aanhalt Cantant bu		Illing is Maglifical
Asphalt Content by ignition oven (Note 1.)	1 per day	Illinois-Modified AASHTO T 308
Air Voids		
Bulk Specific Gravity of	1 per day	Illinois-Modified
Gyratory Sample	. po. day	AASHTO T 312
Maximum Specific	1 per day	Illinois-Modified AASHTO T 209
Gravity of Mixture		AASHIU I 209

Note 1. The Engineer may waive the ignition oven requirement for AC content if the aggregates to be used are known to have ignition AC content calibration factors which exceed 1.5 percent. If the ignition oven requirement is waived, other Department approved methods shall be used to determine AC content.

During production, the ratio of minus 75  $\mu$ m (#200) sieve material to total asphalt cement shall be not less than 0.6 nor more than 1.6, and the moisture content of the mixture at discharge from the mixer shall not exceed 0.5 percent. If at any time the ratio of minus 75  $\mu$ m (#200) material to asphalt or moisture content of the mixture falls outside the stated limits, production of the mix shall cease. The cause shall be determined and corrective action satisfactory to the Engineer shall be initiated prior to resumption of production.

During production, mixture containing an anti-stripping additive will be tested by the Engineer for stripping according to Illinois Modified AASHTO T 283. If the mixture fails to meet the TSR criteria for acceptance, no further mixture will be accepted until the Contractor takes such action as is necessary to furnish a mixture meeting the criteria.

(c) Control Charts/Limits. Control charts/limits shall be according to QC/QA requirements for Non-Class I Mixtures, except air voids shall be plotted on the control charts within the following control limits:

Air Void Control Limits	
Mixture	Individual Test
Shoulders	± 1.2 %
Others	± 1.2 %"

Revise Article 355.08 of the Standard Specifications to read:

" **355.08 Placing.** The bituminous mixture shall be placed with a spreading and finishing machine. The minimum compacted thickness of each lift shall be according to the following table:

Nominal	Maximum	Minimum	Compacted
Aggregate Size of Mixture		Lift Thickne	ess
		57 mm (2 1	/4 in.)
CA 6 – 25 mm (1	in.)	76 mm (3 i	n.)

The maximum compacted thickness of each lift shall be 100 mm (4 in.). If the Contractor elects to substitute an approved vibratory roller for one of the required rollers, the maximum compacted thickness of the each lift, excluding the top lift, may be increased to 150 mm (6 in.) provided the required density is obtained.

The surface of each lift shall be clean and dry before succeeding lifts are placed."

Revise Article 355.13 of the Standard Specifications to read:

" **355.13 Basis of Payment**. This work will be paid for at the contract unit price per square meter (square yard) for BITUMINOUS BASE COURSE SUPERPAVE of the thickness specified."

Revise Article 356.02 of the Standard Specifications to read:

" **356.02 Materials.** The materials for the bituminous concrete mixture shall meet the requirements of Article 355.02, be designed according to Article 355.05 and produced according to Article 355.06. Bituminous concrete binder course Superpave mixture IL-25.0 or IL-19.0 meeting the requirements of the special provision, "Superpave Bituminous Concrete Mixtures" may also be used. The minimum compacted lift thickness specified therein shall apply."

Revise the first paragraph of Article 356.06 of the Standard Specifications to read:

" **356.06 Base Course Widening.** The bituminous concrete mixture shall be transported according to Article 406.14."

Revise the second sentence of the fifth paragraph of Article 356.06 of the Standard Specifications to read:

" The minimum compacted thickness of each lift shall be according to the table shown in Article 355.08."

Revise the first paragraph of Article 356.11 of the Standard Specifications to read:

" **356.11 Basis of Payment**. Where the Department requires that bituminous concrete be used, this work will be paid for at the contract unit price per square meter (square yard) for BITUMINOUS CONCRETE BASE COURSE WIDENING SUPERPAVE of the thickness specified."

80065

## BITUMINOUS CONCRETE SURFACE COURSE (BDE)

Effective: April 1, 2001 Revised: April 1, 2003

Replace the fourth paragraph of Article 406.23(b) of the Standard Specifications with the following:

"Mixture for cracks, joints, flangeways, leveling binder (machine method), leveling binder (hand method) and binder course in excess of 103 percent of the quantity specified by the Engineer will not be measured for payment.

Surface course mixture in excess of 103 percent of adjusted plan quantity will not be measured for payment. The adjusted plan quantity for surface course mixtures will be calculated as follows:

Adjusted Plan Quantity =  $C \times quantity$  shown on the plans or as specified by the Engineer.

where C = metric:  $C = \frac{G_{mb} \times 24.99}{U}$  English:  $C = \frac{G_{mb} \times 46.8}{U}$ 

and where:

$$G_{mb}$$
 = average bulk specific gravity from approved mix design.

- U = Unit weight of surface course shown on the plans in kg/sq m/25 mm (lb/sq yd/in.), used to estimate plan quantity.
- 24.99 = metric constant.

46.8 = English constant.

If project circumstances warrant a new surface course mix design, the above equations shall be used to calculate the adjusted plan quantity for each mix design using its respective average bulk specific gravity."

80050

## **BITUMINOUS EQUIPMENT, SPREADING AND FINISHING MACHINE (BDE)**

Effective: January 1, 2005

Revise the fourth paragraph of Article 1102.03 of the Standard Specifications to read:

"The paver shall be equipped with a receiving hopper having sufficient capacity for a uniform spreading operation. The hopper shall be equipped with a districution system to uniformly place a non-segregated mixture in front of the screed. The distribution system shall have chain curtains, deflector plates, and/or other devices designed and built by the paver manufacturer to prevent segregation during distribution of the mixture from the hopper to the paver screed. The Contractor shall submit a written certification that the devices recommended by; the paver manufacturer to prevent segregation have been installed and are operational. Prior to paving, the Contractor, in the presence of the Engineer, shall visually inspect paver parts specifically identified by the manufacturer for excessive wear and the need for replacement. The Contractor shall supply a completed check list to the Engineer noting the condition of the parts. Worn parts shall be replaced. The Engineer may require an additional inspection prior to the placement of a surface course or at other times throughout the work."

80142

## BUTT JOINTS (BDE)

Effective: April 1, 2004

Revised: April 1, 2005

Revise Article 406.18 of the Standard Specifications to read:

**"406.18 Butt Joints.** Butt joints shall be constructed according to the details shown on the plans. The surface removal shall be performed according to Section 440. Construction of butt joints shall not begin prior to beginning general operations on the project.

When butt joints are to be constructed under traffic, temporary ramps shall be constructed and maintained at both the upstream and downstream ends of the surface removal areas immediately upon completion of the surface removal operation. The temporary ramps shall be constructed by the following methods.

- (a) Temporary Bituminous Ramps. Temporary bituminous ramps shall have a minimum taper rate of 1:40 (V:H). The bituminous material used shall meet the approval of the Engineer. Cold-milled bituminous tailings will not be acceptable.
- (b) Temporary Rubber Ramps. Temporary rubber ramps shall only be used on roadways with permanent posted speeds of 55 mph or less. The ramps shall have a minimum taper rate of 1:30 (V:H). The leading edge of the rubber ramp shall have a maximum thickness of 6 mm (1/4 in.) and the trailing edge shall match the height of the adjacent pavement ± 6 mm (1/4 in.).

The rubber material shall conform to the following.

Property	Test Method	Requirement
Durometer Hardness, Shore A	ASTM D 2240	80 ±10
Tensile Strength	ASTM D 412	5500 kPa (800 psi) min.
Elongation, percent	ASTM D 412	100 min.
Specific Gravity	ASTM D 297	1.1-1.3
Brittleness	ASTM D 746	-40 °C (-40 °F)

The rubber ramps shall be installed according to the manufacturer's specifications and fastened with the anchors provided. Rubber ramps that fail to stay in place or create a traffic hazard shall be replaced immediately with temporary bituminous ramps at the Contractor's expense.

The temporary ramps shall be removed just prior to placing the proposed surface course. If work is suspended for the winter season prior to completion of surface course construction, precut butt joints shall be filled to the elevation of the existing pavement surface with compacted bituminous concrete surface course or binder course."

80118

#### COARSE AGGREGATE FOR TRENCH BACKFILL, BACKFILL AND BEDDING (BDE) Revised: November 1, 2003

Effective: April 1, 2001

Revise Article 208.02 of the Standard Specifications to read:

"208.02 Materials. Materials shall be according to the following Articles of Section 1000 – Materials:

(a) Fine Aggregate (Note 1)	1003.04
(b) Coarse Aggregate (Note 2)	1004.06

Note 1. The fine aggregate shall be moist to the satisfaction of the Engineer.

Note 2. The coarse aggregate shall be wet to the satisfaction of the Engineer."

Revise the first sentence of the second paragraph of subparagraph (b) in Article 208.03 of the Standard Specifications to read:

"Any material meeting the requirements of Articles 1003.04 or 1004.06 which has been excavated from the trenches shall be used for backfilling the trenches."

Add the following to the end of Article 542.02 of the Standard Specifications:

"(bb) Fine Aggregate (Note 1)10	03.04
(cc) Coarse Aggregate (Note 2)10	04.06

Note 1. The fine aggregate shall be moist to the satisfaction of the Engineer.

Note 2. The coarse aggregate shall be wet to the satisfaction of the Engineer."

Revise the first and second sentences of the second paragraph of subparagraph (a) of Article 542.04 of the Standard Specifications to read:

"The unstable and unsuitable material shall be removed to a depth determined by the Engineer and for a width of one diameter (or equivalent diameter) of the pipe on each side of the pipe culvert, and replaced with aggregate. Rock shall be removed to an elevation 300 mm (1 ft) lower than the bottom of the pipe or to a depth equal to 40 mm/m (1/2 in./ft) of ultimate fill height over the top of the pipe culvert, whichever is the greater depth, and for a width as specified in (b) below, and replaced with aggregate."

Revise the second paragraph of subparagraph (c) of Article 542.04 of the Standard Specifications to read:

"Well compacted aggregate, at least 100 mm (4 in.) in depth below the pipe culvert, shall be placed the entire width of the trench and for the length of the pipe culvert, except well compacted impervious material shall be used for the outer 1 m (3 ft) at each end of the pipe. When the trench has been widened by the removal and replacement of unstable or unsuitable material, the foundation material shall be placed for a width not less than the above specified widths on each side of the pipe. The aggregate and impervious material shall be approved by the Engineer and shall be compacted to the Engineer's satisfaction by mechanical means."

Revise subparagraph (e) of Article 542.04 of the Standard Specifications to read:

"(e) Backfilling. As soon as the condition of the pipe culvert will permit, the entire width of the trench shall be backfilled with aggregate to a height of at least the elevation of the center of the pipe. The aggregate shall be placed longitudinally along the pipe culvert, except at the outer 1 m (3 ft) at each end of the culvert which shall be backfilled with impervious material. The elevation of the backfill material on each side of the pipe shall be the same. The space under the pipe shall be completely filled. The aggregate and impervious material shall be placed in 200 mm (8 in.) layers, loose measurement. When using PVC, PE, or corrugated metal pipe, the aggregate shall be continued to a height of at least 300 mm (1 ft) above the top of the pipe and compacted to a minimum of 85 percent of standard lab density by mechanical means. When reinforced concrete pipes are used and the trench is within 600 mm (2 ft) of the pavement structure, the backfill shall be compacted to a minimum of 85 percent of standard lab density by mechanical means.

When using PVC, PE, or corrugated metal pipe a minimum of 300 mm (1 ft) of cover from the top of the pipe to the top of the subgrade will be required.

The installed pipe and its embedment shall not be disturbed when using movable trench boxes and shields, sheet pile, or other trench protection.

The remainder of the trench shall be backfilled with select material, from excavation or borrow, free from large or frozen lumps, clods or rock, meeting the approval of the Engineer. The material shall be placed in layers not exceeding 200 mm (8 in.) in depth, loose measurement and compacted to 95 percent of the standard laboratory density. Compaction shall be obtained by use of mechanical tampers or with approved vibratory compactors. Before compacting, each layer shall be wetted or dried to bring the moisture content within the limits of 80 to 110 percent of optimum moisture content determined according to AASHTO T 99 (Method C). All backfill material shall be deposited in the trench or excavation in such a manner as not to damage the culvert. The filling of the trench shall be carried on simultaneously on both sides of the pipe. The Contractor may, at his/her expense, backfill the entire trench with aggregate in lieu of select material. The aggregate shall be compacted to the satisfaction of the Engineer by mechanical means.

The backfill material for all trenches and excavations made in the subgrade of the proposed improvement, and for all trenches outside of the subgrade where the inner edge of the trench is within 600 mm (2 ft) of the edge of the proposed pavement, curb, gutter, curb and gutter, stabilized shoulder, or sidewalk shall be according to Section 208. The trench backfill material shall be compacted to a minimum of 85 percent of standard lab density by mechanical means.

The Contractor may, at his/her expense, backfill the entire trench with controlled low strength material meeting the approval of the Engineer.

When the trench has been widened for the removal and replacement of unstable or unsuitable material, the backfilling with aggregate and impervious material, will be required for a width of at least the specified widths on each side of the pipe. The remaining width of each layer may be backfilled with select material. Each 200 mm (8 in.) layer for the entire trench width shall be completed before beginning the placement of the next layer."

Revise subparagraph (b) of Article 542.05 of the Standard Specifications to read:

"(b) Embankment. Embankment extending to an elevation of 300 mm (1 ft) over the top of the pipe shall be constructed according to Article 542.04(f), except the material up to the elevation of the center of the pipe and extending to a width of at least 450 mm (18 in.) on each side of the pipe, exclusive of the outer 1 m (3 ft) at each end of the pipe, shall consist of aggregate. At the outer 1 m (3 ft) at each end of the culvert, impervious material shall be used."

Add the following paragraph after the first paragraph of Article 542.10 of the Standard Specifications:

"Trench backfill will be measured for payment according to Article 208.03."

Add the following paragraph after the third paragraph of Article 542.11 of the Standard Specifications:

"Trench backfill will be paid for according to Article 208.04."

Add the following to of Article 550.02 of the Standard Specifications:

"(m) Fine Aggregate (Note 2)1	003.04
(n) Coarse Aggregate (Note 3)1	004.06

Note 2. The fine aggregate shall be moist to the satisfaction of the Engineer.

Note 3. The coarse aggregate shall be wet to the satisfaction of the Engineer."

Revise the first two sentences of the third paragraph of Article 550.04 of the Standard Specifications to read:

"Well compacted, aggregate bedding material at least 100 mm (4 in.) in depth below the pipe, shall be placed for the entire width of the trench and length of the pipe. The aggregate shall be compacted to the satisfaction of the Engineer by mechanical means."

Revise Article 550.07 of the Standard Specifications to read:

"550.07 Backfilling. As soon as the condition of the pipe will permit, the entire width of the trench shall be backfilled with aggregate to a height of at least the elevation of the center of the pipe. The aggregate shall be placed longitudinally along the pipe. The elevation of the backfill material on each side of the pipe shall be the same. The space under the pipe shall be completely filled. The aggregate backfill material shall be placed in 200 mm (8 in.) layers, loose measurement and compacted to the satisfaction of the Engineer by mechanical means. When using PVC pipe, the aggregate shall be continued to a height of at least 300 mm (12 in.) above the top of the pipe.

The installed pipe and its embedment shall not be disturbed when using movable trench boxes and shields, sheet pile, or other trench protection.

The remainder of the trench and excavation shall be backfilled to the natural line or finished surface as rapidly as the condition of the sewer will permit. The backfill material shall consist of suitable excavated material from the trench or of trench backfill as herein specified. All backfill material shall be deposited in the trench or excavation in such a manner as not to damage the sewer and shall be compacted to the satisfaction of the Engineer by mechanical means. The filling of the trench shall be carried on simultaneously on both sides of the pipe.

The backfill material for trenches and excavation made in the subgrade of the proposed improvement, and for all trenches outside of the subgrade where the inner edge of the trench is within 600 mm (2 ft) of the edge of the proposed pavement, curb, gutter, curb and gutter, stabilized shoulder or sidewalk shall be according to Section 208. The backfill material shall be compacted to 85 percent of standard lab density by mechanical means.

All backfill material up to a height of 300 mm (1 ft) above the pipe shall be deposited in uniform layers not exceeding 200 mm (8 in.) thick, loose measurement. The material in each layer shall be compacted to the satisfaction of the Engineer by mechanical means. The backfilling above this height shall be done according to Method 1, 2 or 3 as described below, with the following exceptions.

When trench backfill or excavated material meeting the requirements of Section 208 is required above the first 300 mm (1 ft) of the pipe, the layers shall not exceed 200 mm (8 in.). Gradations CA6 or CA10 shall not be used with Method 2 or Method 3.

Method 1. The material shall be deposited in uniform layers not exceeding 300 mm (1 ft) thick, loose measurement, and each layer shall be compacted to the satisfaction of the Engineer by mechanical means.

Method 2. The material shall be deposited in uniform layers not exceeding 300 mm (1 ft) thick, loose measurement, and each layer shall be either inundated or deposited in water.

Method 3. The trench shall be backfilled with loose material, and settlement secured by introducing water through holes jetted into the backfill to a point approximately 600 mm (2 ft) above the top of the pipe. The holes shall be spaced as directed by the Engineer but shall be no farther than 2 m (6 ft) apart.

The water shall be injected at a pressure just sufficient to sink the holes at a moderate rate of speed. The pressure shall be such that the water will not cut cavities in the backfill material nor overflow the surface. If water does overflow the surface, it shall be drained into the jetted holes by means of shallow trenches.

Water shall be injected as long as it will be absorbed by the backfill material and until samples taken from test holes in the trench show a satisfactory moisture content. The Contractor shall bore the test holes not more than 15 m (50 ft) apart and at such other locations in the trench designated by the Engineer. As soon as the watersoaking has been completed, all holes shall be filled with soil and compacted by ramming with a tool approved by the Engineer.

Backfill material which has been watersoaked shall be allowed to settle and dry for at least 10 days before any surface course or pavement is constructed on it. The length of time may be altered, if deemed desirable, by the Engineer. Where the inner edge of the trench is within 600 mm (2 ft) of the edge of the proposed pavement, curb, gutter, curb and gutter, stabilized shoulder or sidewalk, the provisions of this paragraph shall also apply.

At the end of the settling and drying period, the crusted top of the backfill material shall be scarified and, if necessary, sufficient backfill material added, as specified in Method 1, to complete the backfilling operations.

The method used for backfilling and compacting the backfill material shall be the choice of the Contractor. If the method used does not produce results satisfactory to the Engineer, the Contractor will be required to alter or change the method being used so the resultant backfill will be satisfactory to the Engineer. Should the Contractor be required to alter or change the method being used, no additional compensation will be allowed for altering or changing the method.

The Contractor may, at his/her expense, backfill the entire trench with controlled low strength material meeting the approval of the Engineer.

When sheeting and bracing have been used, sufficient bracing shall be left across the trench as the backfilling progresses to hold the sides firmly in place without caving or settlement. This bracing shall be removed as soon as practicable. Any depressions which may develop within the area involved in the construction operation due to settlement of the backfilling material shall be filled in a manner approved by the Engineer.

When the Contractor constructs the trench with sloped or benched sides according to Article 550.04, backfilling for the full width of the excavation shall be as specified, except no additional compensation will be allowed for trench backfill material required outside the vertical limits of the specified trench width.

Whenever excavation is made for installing sewer pipe across earth shoulders or private property, the topsoil disturbed by excavation operations shall be replaced as nearly as possible in its original position, and the whole area involved in the construction operations shall be left in a neat and presentable condition.

When using any PVC pipe, the pipe shall be backfilled with aggregate to 300 mm (1 ft) over the top of the pipe and compacted to a minimum of 85 percent of standard lab density by mechanical means.

When reinforced concrete pipes are used and the trench is within 600 mm (2 ft) of the pavement structure, the backfill shall be compacted to a minimum of 85 percent of standard lab density by mechanical means.

Deflection Testing for Storm Sewers. All PVC storm sewers will be tested for deflection not less than 30 days after the pipe is installed and the backfill compacted.

For PVC storm sewers with diameters 600 mm (24 in.) or smaller, a mandrel drag shall be used for deflection testing. For PVC storm sewers with diameters over 600 mm (24 in.), deflection measurements other than by a mandrel drag shall be used.

Where the mandrel is used, the mandrel shall be furnished by the Contractor and pulled by hand through the pipeline with a suitable rope or cable connected to each end. Winching or other means of forcing the deflection gauge through the pipeline will not be allowed.

The mandrel shall be of a shape similar to that of a true circle enabling the gauge to pass through a satisfactory pipeline with little or no resistance. The mandrel shall be of a design to prevent it from tipping from side to side and to prevent debris build-up from occurring between the channels of the adjacent fins or legs during operation. Each end of the core of the mandrel shall have fasteners to which the pulling cables can be attached. The mandrel shall have 9, various sized fins or legs of appropriate dimension for various diameter pipes. Each fin or leg shall have a permanent marking that states its designated pipe size and percent of deflection allowable.

The outside diameter of the mandrel shall be 95 percent of the base inside diameter, where the base inside diameter is:

For all PVC pipe (as defined using ASTM D 3034 methodology):

If the pipe is found to have a deflection greater than specified, that pipe section shall be removed, replaced, and retested."

Revise subparagraph (c) of Article 1003.04 of the Standard Specifications to read:

"(c) Gradation. The fine aggregate gradation shall be as follows:

Backfill, bedding and trench backfill for pipe culverts and storm sewers FA 1, FA 2, FA 6, or FA 21 Porous granular embankment and backfill, french drains, and sand backfill for underdrains FA 1, FA 2, or FA20 (Note 1)

Note 1: For FA 1, FA 2, and FA 20 the percent passing the 75 m (No. 200) sieve shall be 2  $\pm$  2."

Revise the title of Article 1004.06 of the Standard Specifications to read:

"Coarse Aggregate for Blotter, Embankment, Backfill, Trench Backfill, French Drains, and Bedding."

Add the following to the end of subparagraph (c) of Article 1004.06 of the Standard Specifications:

"Backfill, bedding, and trench backfill for pipe culverts and storm sewers CA 6, CA 10, and CA 18"

80051

### CONCRETE ADMIXTURES (BDE)

Effective: January 1, 2003 Revised: July 1, 2004

Revise Article 1020.05(b) of the Standard Specifications to read:

"(b) Admixtures. Except as specified, the use of admixtures to increase the workability or to accelerate the hardening of the concrete will be permitted only when approved in writing by the Engineer. The Department will maintain an Approved List of Concrete Admixtures. When the Department permits the use of a calcium chloride accelerator, it shall be according to Article 442.02, Note 5.

When the atmosphere or concrete temperature is 18 °C (65 °F) or higher, a retarding admixture meeting the requirements of Article 1021.03 shall be used in the Class BD Concrete and portland cement concrete bridge deck overlays. The amount of retarding admixture to be used will be determined by the Engineer. The proportions of the ingredients of the concrete shall be the same as without the retarding admixture except that the amount of mixing water shall be reduced, as may be necessary, in order to maintain the consistency of the concrete as required. In addition, a high range water-reducing admixture shall be used in Class BD Concrete. The amount of high range water-reducing admixture will be determined by the Engineer. At the option of the Contractor, a water-reducing admixture may be used. Type I cement shall be used.

For Class PC and PS Concrete, a retarding admixture may be added to the concrete mixture when the concrete temperature is 18 °C (65 °F) or higher. Other admixtures may be used when approved by the Engineer, or if specified by the contract. If an accelerating admixture is permitted by the Engineer, it shall be the non-chloride type.

At the Contractor's option, admixtures in addition to an air-entraining admixture may be used for Class PP-1 concrete. The accelerator shall be the non-chloride type. If a water-reducing or retarding admixture is used, the cement factor may be reduced a maximum 18 kg/cu m (0.30 hundredweight/cu yd). If a high range water-reducing admixture is used, the cement factor may be reduced a maximum 36 kg/cu m (0.60 hundredweight/cu yd). Cement factor reductions shall not be cumulative when using multiple admixtures. An accelerator shall always be added prior to a high range water-reducing admixture, if both are used.

If Class C fly ash or ground granulated blast-furnace slag is used in Class PP-1 concrete, a water-reducing or high range water-reducing admixture shall be used. However, the cement factor shall not be reduced if a water-reducing, retarding, or high range water-reducing admixture is used. In addition, an accelerator shall not be used.

For Class PP-2 or PP-3 concrete, a non-chloride accelerator followed by a high range water-reducing admixture shall be used, in addition to the air-entraining admixture. For Class PP-3 concrete, the non-chloride accelerator shall be calcium nitrite.

For Class PP-2 or PP-3 concrete, the Contractor has the option to use a water-reducing admixture. A retarding admixture shall not be used unless approved by the Engineer. A water-reducing, retarding, or high range water-reducing admixture shall not be used to reduce the cement factor.

When the air temperature is less than 13 °C (55 °F) for Class PP-1 or PP-2 concrete, the non-chloride accelerator shall be calcium nitrite.

For Class PP-4 concrete, a high range water-reducing admixture shall be used in addition to the air-entraining admixture. The Contractor has the option to use a water-reducing admixture. An accelerator shall not be used. For stationary or truck mixed concrete, a retarding admixture shall be used to allow for haul time. The Contractor has the option to use a mobile portland cement concrete plant according to Article 1103.04, but a retarding admixture shall not be used unless approved by the Engineer. A water-reducing, retarding, or high range water-reducing admixture shall not be used to reduce the cement factor.

If the Department specifies a calcium chloride accelerator for Class PP-1 concrete, the maximum chloride dosage shall be 1.0 L (1.0 quart) of solution per 45 kg (100 lb) of cement. The dosage may be increased to a maximum 2.0 L (2.0 quarts) per 45 kg (100 lb) of cement if approved by the Engineer. If the Department specifies a calcium chloride accelerator for Class PP-2 concrete, the maximum chloride dosage shall be 1.3 L (1.3 quarts) of solution per 45 kg (100 lb) of cement. The dosage may be increased to a maximum 2.6 L (2.6 quarts) per 45 kg (100 lb) of cement if approved by the Engineer.

For Class PV, MS, SI, RR, SC and SH concrete, at the option of the Contractor, or when specified by the Engineer, a water-reducing admixture or a retarding admixture may be used. The amount of water-reducing admixture or retarding admixture permitted will be determined by the Engineer. The air-entraining admixture and other admixtures shall be added to the concrete separately, and shall be permitted to intermingle only after they have separately entered the concrete batch. The sequence, method and equipment for adding the admixtures shall be approved by the Engineer. The water-reducing admixture shall not delay the initial set of the concrete by more than one hour. Type I cement shall be used.

When a water-reducing admixture is added, a cement factor reduction of up to 18 kg/cu m (0.30 hundredweight/cu yd), from the concrete designed for a specific slump without the admixture, will be permitted for Class PV, MS, SI, RR, SC and SH concrete. When an approved high range water-reducing admixture is used, a cement factor reduction of up to 36 kg/cu m (0.60 hundredweight/cu yd), from a specific water cement/ratio without the admixture, will be permitted based on a 14 percent minimum water reduction. This is applicable to Class PV, MS, SI, RR, SC and SH concrete. A cement factor below 320 kg/cu m (5.35 hundredweight/cu yd) will not be permitted for Class PV, MS, SI, RR, SC and SH concrete. A cement factor reduction will not be allowed for concrete placed underwater. Cement factor reductions shall not be cumulative when using multiple admixtures.

For use of admixtures to control concrete temperature, refer to Articles 1020.14(a) and 1020.14(b).

The maximum slumps given in Table 1 may be increased to 175 mm (7 in.) when a high range water-reducing admixture is used for all classes of concrete except Class PV and PP."

Revise Section 1021 of the Standard Specifications to read:

### "SECTION 1021. CONCRETE ADMIXTURES"

**1021.01 General.** Admixtures shall be furnished in liquid form ready for use. The admixtures may be delivered in the manufacturer's original containers, bulk tank trucks or such containers or tanks as are acceptable to the Engineer. Delivery shall be accompanied by a ticket which clearly identifies the manufacturer and trade name of the material. Containers shall be readily identifiable to the satisfaction of the Engineer as to manufacturer and trade name of the material they contain.

Prior to inclusion of a product on the Department's Approved List of Concrete Admixtures, the manufacturer shall submit a report prepared by an independent laboratory accredited by the AASHTO Accreditation Program. The report shall show the results of physical tests conducted no more than five years prior to the time of submittal, according to applicable specifications.

Tests shall be conducted using materials and methods specified on a "test" concrete and a "reference" concrete, together with a certification that no changes have been made in the formulation of the material since the performance of the tests. Per the manufacturer's option, the cement content for all required tests shall either be according to applicable specifications or 335 kg/cu m (5.65 cwt/cu yd). Compressive strength test results for six months and one year will not be required.

In addition to the report, the manufacturer shall submit AASHTO T 197 water content and set time test results on the standard cement used by the Department. The test and reference concrete mixture shall contain a cement content of 335 kg/cu m (5.65 cwt/cu yd). The manufacturer may select their lab or an independent lab to perform this testing. The laboratory is not required to be accredited by the AASHTO Accreditation Program.

Prior to the approval of an admixture, the Engineer may conduct all or part of the applicable tests on a sample that is representative of the material to be furnished. The test and reference concrete mixtures tested by the Engineer will contain a cement content of 335 kg/cu m (5.65 cwt/cu yd). For freeze-thaw testing, the Department will perform the test according to Illinois Modified AASHTO T 161, Procedure B.

The manufacturer shall include in the submittal the following information according to ASTM C 494; the average and manufacturing range of specific gravity, the average and manufacturing range of solids in the solution, and the average and manufacturing range of pH. The submittal shall also include an infrared spectrophotometer trace no more than five years old.

When test results are more than seven years old, the manufacturer shall re-submit the infrared spectrophotometer trace and the report prepared by an independent laboratory accredited by the AASHTO Accreditation Program.

All admixtures, except chloride-based accelerators, shall contain no more than 0.3 percent chloride by mass (weight).

**1021.02 Air-Entraining Admixtures.** Air-entraining admixtures shall conform to the requirements of AASHTO M 154.

If the manufacturer certifies that the air-entraining admixture is an aqueous solution of Vinsol resin that has been neutralized with sodium hydroxide (caustic soda), testing for compliance with the requirements may be waived by the Engineer. In the certification, the manufacturer shall show complete information with respect to the formulation of the solution, including the number of parts of Vinsol resin to each part of sodium hydroxide. Before the approval of its use is granted, the Engineer will test the solution for its air-entraining quality in comparison with a solution prepared and kept for that purpose.

**1021.03 Retarding and Water-Reducing Admixtures.** The admixture shall comply with the following requirements:

- (a) The retarding admixture shall comply with the requirements of AASHTO M 194, Type B (retarding) or Type D (water-reducing and retarding).
- (b) The water-reducing admixture shall comply with the requirements of AASHTO M 194, Type A.
- (c) The high range water-reducing admixture shall comply with the requirements of AASHTO M 194, Type F (high range water-reducing) or Type G (high range water-reducing and retarding).

When a Type F or Type G high range water-reducing admixture is used, water-cement ratios shall be a minimum of 0.32.

Type F or Type G admixtures may be used, subject to the following restrictions:

For Class MS, SI, RR, SC and SH concrete, the water-cement ratio shall be a maximum of 0.44.

The Type F or Type G admixture shall be added at the jobsite unless otherwise directed by the Engineer. The initial slump shall be a minimum of 40 mm (1 1/2 in.) prior to addition of the Type F or Type G admixture, except as approved by the Engineer.

When a Type F or Type G admixture is used, retempering with water or with a Type G admixture will not be allowed. An additional dosage of a Type F admixture, not to exceed 40 percent of the original dosage, may be used to retemper concrete once, provided set time is not unduly affected. A second retempering with a Type F admixture may be used for all classes of concrete except Class PP and SC, provided that the dosage does not exceed the dosage used for the first retempering, and provided that the set time is not unduly affected. No further retempering will be allowed.

Air tests shall be performed after the addition of the Type F or Type G admixture.

**1021.04 Set Accelerating Admixtures.** The admixture shall comply with the requirements of AASHTO M 194, Type C (accelerating) or Type E (water reducing and accelerating)"

80094

# CURB RAMPS FOR SIDEWALK (BDE)

Effective: January 1, 2004

<u>Description</u>. This work shall consist of constructing sidewalk curb ramps with detectable warnings in compliance with the Americans with Disabilities Act, Accessibility Guidelines (ADAAG). Work shall be according to Section 424 of the Standard Specifications except as modified herein.

The detectable warnings shall consist of an area of truncated domes that provide both visual and tactile cues to pedestrians who are about to enter into traffic. The warning area shall begin 150 mm (6 in.) from the back of the curb and continue 600 mm (2 ft) in the direction of pedestrian travel for the entire width of the walking surface.

The detectable warnings shall also present a contrast in color from the adjacent sidewalk. This shall be accomplished by constructing the warning area, plus the 150 mm (6 in.) area between the warning area and the back of curb, out of concrete that is integrally colored red. However if the sidewalk is brick or of some dark color, the contrast requirement shall be achieved with normal (grey), Class SI concrete.

<u>Materials</u>. Materials for the detectable warning area of the curb ramps shall meet the following requirements.

- a) Integrally Colored Concrete. Integrally colored concrete shall be according to Section 1020 of the Standard Specification for Class SI concrete except as follows.
  - Article 1020.04 The allowable water/cement ratio range shall be 0.40 minimum to 0.44 maximum.
  - Article 1020.04 The allowable slump range shall be 75 mm (3 in.) minimum to 125 mm (5 in.) maximum.
  - Article 1020.04 The allowable coarse aggregate gradations shall be CA 11, CA 13, CA 14, and CA 16.
  - Article 1020.05(b) A calcium chloride accelerating admixture shall not be used.
  - Article 1020.05(b) The cement factor shall not be reduced if a water-reducing or high range water-reducing admixture is used.
  - Article 1020.05(c) Fly ash shall not be used.
  - Article 1020.05(k) Ground granulated blast-furnace slag shall not be used.
  - Article 1020.11 Pigment for integrally colored concrete shall be added to the concrete and mixed per the Manufacturer's recommendation.
  - Article 1020.13 The curing method shall be Type I membrane curing.
  - Article 1020.13. The protection method shall be according to Article 1020.13(e)(1) and the protection period shall be 96 hours. No material, including the insulating material, shall be placed in direct contact with the concrete surface.
- (b) Pigment for Integrally Colored Concrete. The pigment shall meet the requirements of ASTM C 979, match color number 30166 of Federal Standard 595, and be on the Department's Approved List of Pigments for Integrally Colored Concrete.
- (c) Release Agent for Concrete Stamping Tools. The release agent shall be according to the stamping tool manufacturer's recommendations and the following: it shall be a clear liquid that will evaporate, it shall not harm the concrete, and it shall allow the application of Type I membrane curing.

<u>Equipment</u>. Equipment for the detectable warning area of the curb ramps shall meet the following requirements.

- (a) Concrete Stamps. Sufficient numbers and sizes of stamps shall be furnished to cover the various widths of the curb ramps. The stamps shall have an air opening at the top of each truncated dome recess; and shall be rigid enough to evenly distribute the force exerted during tamping.
- (b) Tamper. The tamper shall be according to the concrete stamp manufacturer's recommendations.

### CONSTRUCTION REQUIREMENTS

<u>Stamping</u>. The concrete shall be placed and finished according to Article 424.06 except the area to be stamped shall not be brushed. When the bleed water has been absorbed, stamping shall begin. The entire width of the curb ramp shall be stamped at the same time. A single stamp or a combination of stamps may be used.

Prior to placing the stamp on the concrete, the stamp shall be coated with the release agent. When recommended by the manufacturer, the release agent shall also be applied to the concrete surface. Once the stamp has been placed on the ramp, it shall remain down until the stamping is complete.

The entire area of the stamp shall be tamped with a short, slow, repetitive action such that the concrete is caused to move up and into the dome recesses of the stamp. Tamping shall continue until mortar has come through the air openings in the stamp. Stepping or walking on the stamp will not be allowed. The base elevation of the domes shall be even with the adjacent sidewalk surface; the stamp shall not be forced down into the concrete.

When stamping is complete, the stamp shall be removed and the concrete cured.

Upon completion of curing, or after cold weather protection if required, the protruding mortar tip on the top of each dome shall be removed and the dome rubbed or ground smooth.

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# CURING AND PROTECTION OF CONCRETE CONSTRUCTION (BDE)

Effective: January 1, 2004

Revise the second and third sentences of the eleventh paragraph of Article 503.06 of the Standard Specifications to read:

"Forms on substructure units shall remain in place at least 24 hours. The method of form removal shall not result in damage to the concrete."

Delete the twentieth paragraph of Article 503.22 of the Standard Specifications.

Revise the "Unit Price Adjustments" table of Article 503.22 of the Standard Specifications to read:

"UNIT PRICE ADJUSTMENTS	
Type of Construction	Percent Adjustment in Unit Price
For concrete in substructures, culverts (having a waterway opening of more than 1 sq m (10 sq ft)), pump houses, and retaining walls (except concrete pilings, footings and foundation seals):	
When protected by: Protection Method II Protection Method I	115% 110%
For concrete in superstructures: When protected by: Protection Method II Protection Method I	123% 115%
For concrete in footings: When protected by: Protection Method I, II or III	107%
For concrete in slope walls: When protected by: Protection Method I	107%"

Delete the fourth paragraph of Article 504.05(a) of the Standard Specifications.

Revise the second and third sentences of the fifth paragraph of Article 504.05(a) of the Standard Specifications to read:

"All test specimens shall be cured with the units according to Article 1020.13."

Revise the first paragraph of Article 504.06(c)(6) of the Standard Specifications to read:

"Curing and Low Air Temperature Protection. The curing and protection for precast, prestressed concrete members shall be according to Article 1020.13 and this Article."

Revise the first sentence of the second paragraph of Article 504.06(c)(6) of the Standard Specifications to read:

"For curing, air vents shall be in place, and shall be so arranged that no water can enter the void tubes during the curing of the members."

Revise the first sentence of the third paragraph of Article 504.06(c)(6) of the Standard Specifications to read:

"As soon as each member is finished, the concrete shall be covered with curing material according to Article 1020.13."

Revise the eighth paragraph of Article 504.06(c)(6) of the Standard Specifications to read:

"The prestressing force shall not be transferred to any member before the concrete has attained the compressive strength of 28,000 kPa (4000 psi) or other higher compressive release strength specified on the plans, as determined from tests of 150 mm (6 in.) by 300 mm (12 in.) cylinders cured with the member according to Article 1020.13. Members shall not be shipped until 28-day strengths have been attained and members have a yard age of at least 4 days."

Delete the third paragraph of Article 512.03(a) of the Standard Specifications.

Delete the last sentence of the second paragraph of Article 512.04(d) of the Standard Specifications.

Revise the "Index Table of Curing and Protection of Concrete Construction" table of Article 1020.13 of the Standard Specifications to read:

"INDEX TABLE OF CURING AND PROTECTION OF CONCRETE CONSTRUCTION						
TYPE OF CONSTRUCTION	CURING METHODS	CURING PERIOD DAYS	LOW AIR TEMPERATURE PROTECTION METHODS			
Cast-in-Place Concrete: 11/						
Pavement Shoulder	1020.13(a)(1)(2)(3)(4)(5) ^{3/5/}	3	1020.13(c)			
Base Course Base Course Widening	1020.13(a)(1)(2)(3)(4)(5) ^{1/2/}	3	1020.13(c)			
Driveway Median Curb Gutter Curb and Gutter Sidewalk Slope Wall	1020.13(a)(1)(2)(3)(4)(5) ^{4/5/}	3	1020.13(c) ^{16/}			
Paved Ditch Catch Basin Manhole Inlet Valve Vault	1020.13(a)(1)(2)(3)(4)(5) ^{4/}	3	1020.13(c)			
Pavement Patching	1020.13(a)(1)(2)(3)(4)(5) ^{2/}	3 ^{12/}	1020.13(c)			
Pavement Replacement	1020.13(a)(1)(2)(3)(4)(5) ^{1/2/}	3	442.06(h) and 1020.13(c)			
Railroad Crossing	1020.13(a)(3)(5)	1	1020.13(c)			
Piles	1020.13(a)(3)(5)	7	1020.13(e)(1)(2)(3)			
Footings Foundation Seals	1020.13(a)(1)(2)(3)(4)(5) ^{4/6/}	7	1020.13(e)(1)(2)(3)			
Substructure	1020.13(a)(1)(2)(3)(4)(5) ^{1/7/}	7	1020.13(e)(1)(2)(3)			
Superstructure (except deck)	1020.13(a)(1)(2)(3)(5) ^{8/}	7	1020.13(e)(1)(2)			
Deck	1020.13(a)(5)	7	1020.13(e)(1)(2) ^{17/}			
Retaining Walls	1020.13(a)(1)(2)(3)(4)(5) ^{1/7/}	7	1020.13(e)(1)(2)			
Pump Houses	1020.13(a)(1)(2)(3)(4)(5) ^{1/}	7	1020.13(e)(1)(2)			
Culverts	1020.13(a)(1)(2)(3)(4)(5) ^{4/6/}	7	1020.13(e)(1)(2) ^{18/}			
Other Incidental Concrete	1020.13(a)(1)(2)(3)(5)	3	1020.13(c)			
Precast Concrete: 11/						
Bridge Beams Piles Bridge Slabs Nelson Type Structural Member	1020.13(a)(3)(5) ^{9/10/}	•	^{1/} 504.06(c)(6), 1020.13(e)(2) ^{19/}			
All Other Precast Items	1020.13(a)(3)(4)(5) ^{2/9/10/}	As required. ¹⁴	^{4/} 504.06(c)(6), 1020.13(e)(2) ^{19/}			
Precast, Prestressed Concrete: 11	/					
All Items	1020.13(a)(3)(5) ^{9/10/}		ud504.06(c)(6), 1020.13(e)(2) ^{19/} is			

Notes-General:

- 1/ Type I, membrane curing only
- 2/ Type II, membrane curing only
- 3/ Type III, membrane curing only
- 4/ Type I, II and III membrane curing
- 5/ Membrane curing will not be permitted between November 1 and April 15.
- 6/ The use of water to inundate footings, foundation seals or the bottom slab of culverts is permissible when approved by the Engineer, provided the water temperature can be maintained at 7 °C (45 °F) or higher.
- 7/ Asphalt Emulsion for Waterproofing may be used in lieu of other curing methods when specified and permitted according to Article 503.18.
- 8/ On non-traffic surfaces which receive protective coat according to Article 503.19, a linseed oil emulsion curing compound may be used as a substitute for protective coat and other curing methods. The linseed emulsion curing compound will be permitted between April 16 and October 31 of the same year, provided it is applied with a mechanical sprayer according to Article 1101.09 (b), and meets the material requirements of Article 1022.07.
- 9/ Steam curing (heat and moisture) is acceptable and shall be accomplished by the method specified in Article 504.06(c)(6).
- 10/ A moist room according to AASHTO M 201 is acceptable for curing.
- 11/ If curing is required and interrupted because of form removal for cast-in-place concrete items, precast concrete products, or precast prestressed concrete products, the curing shall be resumed within two hours from the start of the form removal.
- 12/ Curing maintained only until opening strength is attained, with a maximum curing period of three days.
- 13/ The curing period shall end when the concrete has attained the mix design strength. The producer has the option to discontinue curing when the concrete has attained 80 percent of the mix design strength or after seven days. All strength test specimens shall remain with the units and shall be subjected to the same curing method and environmental condition as the units, until the time of testing.
- 14/ The producer shall determine the curing period or may elect to not cure the product. All strength test specimens shall remain with the units and shall be subjected to the same curing method and environmental condition as the units, until the time of testing.
- 15/ The producer has the option to continue curing after strand release.
- 16/ When structural steel or structural concrete is in place above slope wall, Article 1020.13(c) shall not apply. The protection method shall be according to Article 1020.13(e)(1).
- 17/ When Article 1020.13(e)(2) is used to protect the deck, the housing may enclose only the bottom and sides. The top surface shall be protected according to Article 1020.13(e)(1).
- 18/ For culverts having a waterway opening of 1 sq m (10 sq ft) or less, the culverts may be protected according to Article 1020.13(e)(3).
- 19/ The seven day protection period in the first paragraph of Article 1020.13(e)(2) shall not apply. The protection period shall end when curing is finished. For the third paragraph of Article 1020.13(e)(2), the decrease in temperature shall be according to Article 504.06(c)(6)."

Add the following to Article 1020.13(a) of the Standard Specifications:

"(5) Wetted Cotton Mat Method. After the surface of concrete has been textured or finished, it shall be covered immediately with dry cotton mats. The cotton mats shall be placed in a manner which will not mar the concrete surface. A texture resulting from the cotton mat material is acceptable. The cotton mats shall then be wetted immediately and thoroughly soaked with a gentle spray of water. For bridge decks, a foot bridge shall be used to place and wet the cotton mats.

The cotton mats shall be maintained in a wetted condition until the concrete has hardened sufficiently to place soaker hoses without marring the concrete surface. The soaker hoses shall be placed on top of the cotton mats at a maximum 1.2 m (4 ft) spacing. The cotton mats shall be kept wet with a continuous supply of water for the remainder of the curing period. Other continuous wetting systems may be used if approved by the Engineer.

After placement of the soaker hoses, the cotton mats shall be covered with white polyethylene sheeting or burlap-polyethylene blankets.

For construction items other than bridge decks, soaker hoses or a continuous wetting system will not be required if the alternative method keeps the cotton mats wet. Periodic wetting of the cotton mats is acceptable.

For areas inaccessible to the cotton mats on bridge decks, curing shall be according to Article 1020.13(a)(3)."

Revise the first paragraph of Article 1020.13(c) of the Standard Specifications to read:

"Protection of Portland Cement Concrete, Other Than Structures, From Low Air Temperatures. When the official National Weather Service forecast for the construction area predicts a low of 0 °C (32 °F), or lower, or if the actual temperature drops to 0 °C (32 °F), or lower, concrete less than 72 hours old shall be provided at least the following protection:"

Delete Article 1020.13(d) and Articles 1020.13(d)(1),(2),(3),(4) of the Standard Specifications.

Revise the first five paragraphs of Article 1020.13(e) of the Standard Specifications to read:

"Protection of Portland Cement Concrete Structures From Low Air Temperatures. When the official National Weather Service Forecast for the construction area predicts a low below 7 °C (45 °F), or if the actual temperature drops below 7 °C (45 °F), concrete less than 72 hours old shall be provided protection. Concrete shall also be provided protection when placed during the winter period of December 1 through March 15. Concrete shall not be placed until the materials, facilities and equipment for protection are approved by the Engineer.

When directed by the Engineer, the Contractor may be required to place concrete during the winter period. If winter construction is specified, the Contractor shall proceed with the construction, including concrete, excavation, pile driving, steel erection and all appurtenant work required for the complete construction of the item, except at times when weather conditions make such operations impracticable. Regardless of the precautions taken, the Contractor shall be responsible for protection of the concrete placed and any concrete damaged by cold temperatures shall be removed and replaced by the Contractor at his/her own expense."

Add the following at the end of the third paragraph of Article 1020.13(e)(1) of the Standard Specifications:

"The Contractor shall provide means for checking the temperature of the surface of the concrete during the protection period."

Revise the second sentence of the first paragraph of Article 1020.13(e)(2) of the Standard Specifications to read:

"The Contractor shall provide means for checking the temperature of the surface of the concrete or air temperature within the housing during the protection period."

Delete the last sentence of the first paragraph of Article 1020.13(e)(3) of the Standard Specifications.

Add the following Article to Section 1022 of the Standard Specifications:

"**1022.06 Cotton Mats.** Cotton mats shall consist of a cotton fill material, minimum 400 g/sq m (11.8 oz/sq yd), covered with unsized cloth or burlap, minimum 200 g/sq m (5.9 oz/sq yd), and be tufted or stitched to maintain stability.

Cotton mats shall be in a condition satisfactory to the Engineer. Any tears or holes in the mats shall be repaired.

Add the following Article to Section 1022 of the Standard Specifications:

"1022.07 Linseed Oil Emulsion Curing Compound. Linseed oil emulsion curing compound shall be composed of a blend of boiled linseed oil and high viscosity, heavy bodied linseed oil emulsified in a water solution. The curing compound shall meet the requirements of a Type I, II, or III according to Article 1022.01, except the drying time requirement will be waived. The oil phase shall be  $50 \pm 4$  percent by volume. The oil phase shall consist of 80 percent by mass (weight) boiled linseed oil and 20 percent by mass (weight) Z-8 viscosity linseed oil. The water phase shall be  $50 \pm 4$  percent by volume."

Revise Article 1020.14 of the Standard Specifications to read:

"**1020.14 Temperature Control for Placement.** Temperature control for concrete placement shall conform to the following requirements:

(a) Temperature Control other than Structures. The temperature of concrete immediately before placing, shall be not less than 10 °C (50 °F) nor more than 32 °C (90 °F). Aggregates and/or water shall be heated or cooled as necessary to produce concrete within these temperature limits. When the temperature of the plastic concrete reaches 30 °C (85 °F), an approved retarding admixture shall be used or the approved water reducing admixture in use shall have its dosage increased by 50 percent over the dosage recommended on the Department's Approved List of Concrete Admixtures for the temperature experienced. The amount of retarding admixture to be used will be determined by the Engineer. This requirement may be waived by the Engineer when fly ash compensated mixtures are used.

Plastic concrete temperatures up to 35 °C (96 °F), as placed, may be permitted provided job site conditions permit placement and finishing without excessive use of water on and/or overworking of the surface. The occurrence within 24 hours of unusual surface distress shall be cause to revert to a maximum 32 °C (90 °F) plastic concrete temperature.

Concrete shall not be placed when the air temperature is below 5 °C (40 °F) and falling or below 2 °C (35 °F), without permission of the Engineer. When placing of concrete is authorized during cold weather, the Engineer may require the water and/or the aggregates to be heated to not less than 20 °C (70 °F) nor more than 65 °C (150 °F). The aggregates may be heated by either steam or dry heat prior to being placed in the mixer. The apparatus used shall heat the mass uniformly and shall be so arranged as to preclude the possible occurrence of overheated areas which might damage the materials. No frozen aggregates shall be used in the concrete.

For pavement patching, refer to Article 442.06(e) for additional information on temperature control for placement.

(b) Temperature Control for Structures. The temperature of concrete as placed in the forms shall be not less than 10 °C (50 °F) nor more than 32 °C (90 °F). Aggregates and/or water shall be heated or cooled as necessary to produce concrete within these temperature limits. When insulated forms are used, the temperature of the concrete mixture shall not exceed 25 °C (80 °F). If the Engineer determines that heat of hydration might cause excessive temperatures in the concrete, the concrete shall be placed at a temperature between 10 °C (50 °F) and 15 °C (60 °F), per the Engineer's instructions. When concrete is placed in contact with previously placed concrete, the temperature of the concrete may be increased as required to offset anticipated heat loss.

Concrete shall not be placed when the air temperature is below 7 °C (45 °F) and falling or below 4 °C (40 °F), without permission of the Engineer. When placing of concrete is authorized during cold weather, the Engineer may require the water and/or the aggregates to be heated to not less than 20 °C (70 °F) nor more than 65 °C (150 °F). The aggregates may be heated by either steam or dry heat prior to being placed in the mixer. The apparatus used shall heat the mass uniformly and shall be so arranged as to preclude the possible occurrence of overheated areas which might damage the materials. No frozen aggregates shall be used in the concrete. When the temperature of the plastic concrete reaches 30 °C (85 °F), an approved retarding admixture shall be used or the approved water reducing admixture in use shall have its dosage increased by 50 percent over the dosage recommended on the Department's Approved List of Concrete Admixtures for the temperature experienced. The amount of retarding admixture to be used will be determined by the Engineer. This requirement may be waived by the Engineer when fly ash compensated mixtures are used.

(c) Temperature. The concrete temperature shall be determined according to ASTM C 1064."

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### DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION (BDE)

Effective: September 1, 2000

Revised: June 1, 2004

<u>FEDERAL OBLIGATION</u>. The Department of Transportation, as a recipient of federal financial assistance, is required to take all necessary and reasonable steps to ensure nondiscrimination in the award and administration of contracts. Consequently, the federal regulatory provisions of 49 CFR part 26 apply to this contract concerning the utilization of disadvantaged business enterprises. This Special Provision will also be used by the Department to satisfy the requirements of the Business Enterprise for Minorities, Females, and Persons with Disabilities Act, 30 ILCS 575. For the purposes of this Special Provision, a disadvantaged business enterprise (DBE) means a business certified by the Department in accordance with the requirements of 49 CFR part 26 and listed in the DBE Directory or most recent addendum.

<u>CONTRACTOR ASSURANCE</u>. The Contractor makes the following assurance and agrees to include the assurance in each subcontract that the Contractor signs with a subcontractor:

The contractor, subrecipient or subcontractor shall not discriminate on the basis of race, color, national origin, or sex in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR part 26 in the award and administration of federally-assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the recipient deems appropriate.

<u>OVERALL GOAL SET FOR THE DEPARTMENT</u>. As a requirement of compliance with 49 CFR part 26, the Department has set an overall goal for DBE participation in its federally assisted contracts. That goal applies to all federal-aid funds the Department will expend in its federally assisted contracts for the subject reporting fiscal year. The Department is required to make a good faith effort to achieve the overall goal. The dollar amount paid to all approved DBE firms performing work called for in this contract is eligible to be credited toward fulfillment of the Department's overall goal.

<u>CONTRACT GOAL TO BE ACHIEVED BY THE CONTRACTOR</u>. This contract includes a specific DBE utilization goal established by the Department. The goal has been included because the Department has determined that the work of this contract has subcontracting opportunities that may be suitable for performance by DBE companies. This determination is based on an assessment of the type of work, the location of the work, and the availability of DBE companies to do a part of the work. The assessment indicates that, in the absence of unlawful discrimination, and in an arena of fair and open competition, DBE companies can be expected to perform <u>34.00%</u> of the work. This percentage is set as the DBE participation goal for this contract. Consequently, in addition to the other award criteria established for this contract, the Department will award this contract to a bidder who makes a good faith effort to meet this goal of DBE participation in the performance of the work. A bidder makes a good faith effort to meet this goal of DBE participation if either of the following is done in accordance with the procedures set forth in this Special Provision:

- (a) The bidder documents that firmly committed DBE participation has been obtained to meet the goal; or
- (b) The bidder documents that a good faith effort has been made to meet the goal, even though the effort did not succeed in obtaining enough DBE participation to meet the goal.

<u>DBE LOCATOR REFERENCES</u>. Bidders may consult the DBE Directory as a reference source for DBE companies certified by the Department. In addition, the Department maintains a letting and item specific DBE locator information system whereby DBE companies can register their interest in providing quotes on particular bid items advertised for letting. Information concerning DBE companies willing to quote work for particular contracts may be obtained by contacting the Department's Bureau of Small Business Enterprises at telephone number (217)785-4611, or by visiting the Department's web site at www.dot.state.il.us.

<u>BIDDING PROCEDURES</u>. Compliance with the bidding procedures of this Special Provision is required prior to the award of the contract and the failure of the as-read low bidder to comply will render the bid nonresponsive.

(a) In order to assure the timely award of the contract, the as-read low bidder must submit a Disadvantaged Business Utilization Plan on Department form SBE 2026 within seven (7) working days after the date of letting. To meet the seven (7) day requirement, the bidder may send the Plan by certified mail or delivery service within the seven (7) working day period. If a question arises concerning the mailing date of a Plan, the mailing date will be established by the U.S. Postal Service postmark on the original certified mail receipt from the U.S. Postal Service or the receipt issued by a delivery service. It is the responsibility of the as-read low bidder to ensure that the postmark or receipt date is affixed within the seven (7) working days if the bidder intends to rely upon mailing or delivery to satisfy the submission day requirement. The Plan is to be submitted to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764 (Telefax: (217)785-1524). It is the responsibility of the bidder to obtain confirmation of telefax delivery. The Department will not accept a Utilization Plan if it does not meet the seven (7) day submittal requirement, and the bid will be declared nonresponsive. In the event the bid is declared nonresponsive due to a failure to submit a Plan or failure to comply with the bidding procedures set forth herein, the Department may elect to cause the forfeiture of the penal sum of the bidder's proposal guaranty, and may deny authorization to bid the project if re-advertised for bids. The Department reserves the right to invite any other bidder to submit a Utilization Plan at any time for award consideration or to extend the time for award.

- (b) The Utilization Plan shall indicate that the bidder either has obtained sufficient DBE participation commitments to meet the contract goal or has not obtained enough DBE participation commitments in spite of a good faith effort to meet the goal. The Utilization Plan shall further provide the name, telephone number and telefax number of a responsible official of the bidder designated for purposes of notification of plan approval or disapproval under the procedures of this Special Provision.
- (c) The Utilization Plan shall include a DBE Participation Commitment Statement, Department form SBE 2025, for each DBE proposed for the performance of work to achieve the contract goal. The signatures on these forms must be original signatures. All elements of information indicated on the said form shall be provided, including but not limited to the following:
  - (1) The name and address of each DBE to be used;
  - (2) A description, including pay item numbers, of the commercially useful work to be done by each DBE;
  - (3) The price to be paid to each DBE for the identified work specifically stating the quantity, unit price and total subcontract price for the work to be completed by the DBE. If partial pay items are to be performed by the DBE, indicate the portion of each item, a unit price where appropriate and the subcontract price amount;
  - (4) A commitment statement signed by the bidder and each DBE evidencing availability and intent to perform commercially useful work on the project; and
  - (5) If the bidder is a joint venture comprised of DBE firms and non-DBE firms, the plan must also include a clear identification of the portion of the work to be performed by the DBE partner(s).
- (d) The contract will not be awarded until the Utilization Plan submitted by the bidder is approved. The Utilization Plan will be approved by the Department if the Plan commits sufficient commercially useful DBE work performance to meet the contract goal. The Utilization Plan will not be approved by the Department if the Plan does not commit sufficient DBE performance to meet the contract goal unless the bidder documents that it made a good faith effort to meet the goal. The good faith procedures of Section VIII of this special provision apply. If the Utilization Plan is not approved because it is deficient in a technical matter, unless waived by the Department, the bidder will be notified and will be allowed no less than a five (5) working day period in order to cure the deficiency.

<u>CALCULATING DBE PARTICIPATION</u>. The Utilization Plan values represent work anticipated to be performed and paid for upon satisfactory completion. The Department is only able to count toward the achievement of the overall goal and the contract goal the value of payments made for the work actually performed by DBE companies. In addition, a DBE must perform a commercially useful function on the contract to be counted. A commercially useful function is generally performed when the DBE is responsible for the work and is carrying out its responsibilities by actually performing, managing, and supervising the work involved. The Department and Contractor are governed by the provisions of 49 CFR part 26.55(c) on questions of commercially useful functions as it affects the work. Specific counting guidelines are provided in 49 CFR part 26.55, the provisions of which govern over the summary contained herein.

- (a) DBE as the Contractor: 100% goal credit for that portion of the work performed by the DBE's own forces, including the cost of materials and supplies. Work that a DBE subcontracts to a non-DBE firm does not count toward the DBE goals.
- (b) DBE as a joint venture Contractor: 100% goal credit for that portion of the total dollar value of the contract equal to the distinct, clearly defined portion of the work performed by the DBE's own forces.
- (c) DBE as a subcontractor: 100% goal credit for the work of the subcontract performed by the DBE's own forces, including the cost of materials and supplies, excluding the purchase of materials and supplies or the lease of equipment by the DBE subcontractor from the prime contractor or its affiliates. Work that a DBE subcontractor in turn subcontracts to a non-DBE firm does not count toward the DBE goal.
- (d) DBE as a trucker: 100% goal credit for trucking participation provided the DBE is responsible for the management and supervision of the entire trucking operation for which it is responsible. At least one truck owned, operated, licensed and insured by the DBE must be used on the contact. Credit will be given for the full value of all such DBE trucks operated using DBE employed drivers. Goal credit will be limited to the value of the reasonable fee or commission received by the DBE if trucks are leased from a non-DBE company.
- (e) DBE as a material supplier:
  - (1) 60% goal credit for the cost of the materials or supplies purchased from a DBE regular dealer.
  - (2) 100% goal credit for the cost of materials or supplies obtained from a DBE manufacturer.
  - (3) 100% credit for the value of reasonable fees and commissions for the procurement of materials and supplies if not a regular dealer or manufacturer.

<u>GOOD FAITH EFFORT PROCEDURES</u>. If the bidder cannot obtain sufficient DBE commitments to meet the contract goal, the bidder must document in the Utilization Plan the good faith efforts made in the attempt to meet the goal. This means that the bidder must show that all necessary and reasonable steps were taken to achieve the contract goal. Necessary and reasonable steps are those which could reasonably be expected to obtain sufficient DBE participation. The Department will consider the quality, quantity and intensity of the kinds of efforts that the bidder has made. Mere *pro forma* efforts are not good faith efforts; rather, the bidder is expected to have taken those efforts that would be reasonably expected of a bidder actively and aggressively trying to obtain DBE participation sufficient to meet the contract goal.

(a) The following is a list of types of action that the Department will consider as part of the evaluation of the bidder's good faith efforts to obtain participation. These listed factors are not intended to be a mandatory checklist and are not intended to be exhaustive. Other factors or efforts brought to the attention of the Department may be relevant in appropriate cases, and will be considered by the Department.

- (1) Soliciting through all reasonable and available means (e.g. attendance at pre-bid meetings, advertising and/or written notices) the interest of all certified DBE companies that have the capability to perform the work of the contract. The bidder must solicit this interest within sufficient time to allow the DBE companies to respond to the solicitation. The bidder must determine with certainty if the DBE companies are interested by taking appropriate steps to follow up initial solicitations.
- (2) Selecting portions of the work to be performed by DBE companies in order to increase the likelihood that the DBE goals will be achieved. This includes, where appropriate, breaking out contract work items into economically feasible units to facilitate DBE participation, even when the prime contractor might otherwise prefer to perform these work items with its own forces.
- (3) Providing interested DBE companies with adequate information about the plans, specifications, and requirements of the contract in a timely manner to assist them in responding to a solicitation.
- (4) a. Negotiating in good faith with interested DBE companies. It is the bidder's responsibility to make a portion of the work available to DBE subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DBE subcontractors and suppliers, so as to facilitate DBE participation. Evidence of such negotiation includes the names, addresses, and telephone numbers of DBE companies that were considered; a description of the information provided regarding the plans and specifications for the work selected for subcontracting; and evidence as to why additional agreements could not be reached for DBE companies to perform the work.
  - b. A bidder using good business judgment would consider a number of factors in negotiating with subcontractors, including DBE subcontractors, and would take a firm's price and capabilities as well as contract goals into consideration. However, the fact that there may be some additional costs involved in finding and using DBE companies is not in itself sufficient reason for a bidder's failure to meet the contract DBE goal, as long as such costs are reasonable. Also, the ability or desire of a prime contractor to perform the work of a contract with its own organization does not relieve the bidder of the responsibility to make good faith efforts. Prime contractors are not, however, required to accept higher quotes from DBE companies if the price difference is excessive or unreasonable.
- (5) Not rejecting DBE companies as being unqualified without sound reasons based on a thorough investigation of their capabilities. The contractor's standing within its industry, membership in specific groups, organizations, or associations and political or social affiliations (for example union vs. non-union employee status) are not legitimate causes for the rejection or non-solicitation of bids in the contractor's efforts to meet the project goal.
- (6) Making efforts to assist interested DBE companies in obtaining bonding, lines of credit, or insurance as required by the recipient or contractor.
- (7) Making efforts to assist interested DBE companies in obtaining necessary equipment, supplies, materials, or related assistance or services.

- (8) Effectively using the services of available minority/women community organizations; minority/women contractors' groups; local, state, and Federal minority/women business assistance offices; and other organizations as allowed on a case-by-case basis to provide assistance in the recruitment and placement of DBE companies.
- (b) If the Department determines that the Contractor has made a good faith effort to secure the work commitment of DBE companies to meet the contract goal, the Department will award the contract provided that it is otherwise eligible for award. If the Department determines that a good faith effort has not been made, the Department will notify the bidder of that preliminary determination by contacting the responsible company official designated in the Utilization Plan. The preliminary determination shall include a statement of reasons why good faith efforts have not been found, and may include additional good faith efforts that the bidder could take. The notification will designate a five (5) working day period during which the bidder shall take additional efforts. The bidder is not limited by a statement of additional efforts, but may take other action beyond any stated additional efforts in order to obtain additional DBE commitments. The bidder shall submit an amended Utilization Plan if additional DBE commitments to meet the contract goal are secured. If additional DBE commitments sufficient to meet the contract goal are not secured, the bidder shall report the final good faith efforts made in the time allotted. All additional efforts taken by the bidder will be considered as part of the bidder's good faith efforts. If the bidder is not able to meet the goal after taking additional efforts, the Department will make a pre-final determination of the good faith efforts of the bidder and will notify the designated responsible company official of the reasons for an adverse determination.
- (c) The bidder may request administrative reconsideration of a pre-final determination adverse to the bidder within the five (5) working days after the notification date of the determination by delivering the request to the Department of Transportation. Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764 (Telefax: (217)785-1524). Deposit of the request in the United States mail on or before the fifth business day shall not be deemed delivery. The pre-final determination shall become final if a request is not made and delivered. A request may provide additional written documentation and/or argument concerning the issue of whether an adequate good faith effort was made to meet the contract goal. In addition, the request shall be considered a consent by the bidder to extend the time for award. The request will be forwarded to the Department's Reconsideration Officer. The Reconsideration Officer will extend an opportunity to the bidder to meet in person in order to consider all issues of whether the bidder made a good faith effort to meet the goal. After the review by the Reconsideration Officer, the bidder will be sent a written decision within ten (10) working days after receipt of the request for reconsideration, explaining the basis for finding that the bidder did or did not meet the goal or make adequate good faith efforts to do so. A final decision by the Reconsideration Officer that a good faith effort was made shall approve the Utilization Plan submitted by the bidder and shall clear the contract for award. A final decision that a good faith effort was not made shall render the bid nonresponsive.

<u>CONTRACT COMPLIANCE</u>. Compliance with this Special Provision is an essential part of the contract. The Department is prohibited by federal regulations from crediting the participation of a DBE included in the Utilization Plan toward either the contract goal or the Department's overall goal until the amount to be applied toward the goals has been paid to the DBE. The following administrative procedures and remedies govern the compliance by the Contractor with the contractual obligations established by the Utilization Plan. After approval of the Plan and award of the contract, the Utilization Plan and individual DBE Participation Statements become part of the contract. If the contractor did not succeed in obtaining enough DBE participation to achieve the advertised contract goal, and the Utilization Plan was approved and contract awarded based upon a determination of good faith, the total dollar value of DBE work calculated in the approved Utilization Plan as a percentage of the awarded contract value shall become the amended contract goal.

- (a) No amendment to the Utilization Plan may be made without prior written approval from the Department's Bureau of Small Business Enterprises. All requests for amendment to the Utilization Plan shall be submitted to the Department of Transportation, Bureau of Small Business Enterprises, Contract Compliance Section, 2300 South Dirksen Parkway, Room 319, Springfield, Illinois 62764. Telephone number (217) 785-4611. Telefax number (217) 785-1524.
- (b) All work indicated for performance by an approved DBE shall be performed, managed and supervised by the DBE executing the Participation Statement. The Contractor shall not terminate for convenience a DBE listed in the Utilization Plan and then perform the work of the terminated DBE with its own forces, those of an affiliate or those of another subcontractor, whether DBE or not, without first obtaining the written consent of the Bureau of Small Business Enterprises to amend the Utilization Plan. If a DBE listed in the Utilization Plan is terminated for reasons other than convenience, or fails to complete its work on the contract for any reason, the Contractor shall make good faith efforts to find another DBE to substitute for the terminated DBE. The good faith efforts shall be directed at finding another DBE to perform at least the same amount of work under the contract as the DBE that was terminated, but only to the extent needed to meet the contract goal or the amended contract goal. The Contractor shall notify the Bureau of Small Business Enterprises of any termination for reasons other than convenience, and shall obtain approval for inclusion of the substitute DBE in the Utilization Plan. If good faith efforts following a termination of a DBE for cause are not successful, the Contractor shall contact the Bureau and provide a full accounting of the efforts undertaken to obtain substitute DBE participation. The Bureau will evaluate the good faith efforts in light of all circumstances surrounding the performance status of the contract, and determine whether the contract goal should be amended.
- (c) The Contractor shall maintain a record of payments for work performed to the DBE participants. The records shall be made available to the Department for inspection upon request. After the performance of the final item of work or delivery of material by a DBE and final payment therefor to the DBE by the Contractor, but not later than thirty (30) calendar days after payment has been made by the Department to the Contractor for such work or material, the Contractor shall submit a DBE Payment Report on Department form SBE 2115 to the District Engineer. If full and final payment has not been made to the DBE, the Report shall indicate whether a disagreement as to the payment required exists between the Contractor and the DBE or if the Contractor does not have the full amount of work indicated in the Utilization Plan performed by the DBE companies indicated in the Plan, the Department will deduct from contract payments to the Contractor the amount of the goal not achieved as liquidated and ascertained damages.

(d) The Department reserves the right to withhold payment to the Contractor to enforce the provisions of this Special Provision. Final payment shall not be made on the contract until such time as the Contractor submits sufficient documentation demonstrating achievement of the goal in accordance with this Special Provision or after liquidated damages have been determined and collected.

80029

### EROSION AND SEDIMENT CONTROL DEFICIENCY DEDUCTION (BDE)

Effective: August 1, 2001 Revised: November 1, 2001

When the Engineer is notified or determines an erosion and/or sediment control deficiency(s) exists, he/she will direct the Contractor in writing to correct the deficiency. The Contractor shall then correct the deficiency within 24 hours. The deficiency may be any lack of repair, maintenance, or implementation of erosion and/or sediment control devices included in the contract, or any failure to comply with the conditions of the National Pollutant Discharge Elimination System (NPDES) Storm Water Permit for Construction Site Activities.

If the Contractor fails to correct the deficiency(s) within 24 hours, a daily monetary deduction will be imposed for each calendar day or fraction thereof the deficiency exists. The time period will begin with the initial written notification to the Contractor and end with the Engineer's acceptance of the corrected work. The per calendar day deduction will be either \$1000.00 or 0.05 percent of the awarded contract value, whichever is greater.

If the Contractor fails to respond, the Engineer may correct the deficiencies and deduct the cost from monies due or which may become due the Contractor. This corrective action shall in no way relieve the Contractor of his/her contractual requirements or responsibilities.

### 80055 EXPANSION JOINTS (BDE)

Effective: August 1, 2003

Add the following paragraph after the second paragraph of Article 420.10(e) of the Standard Specifications:

"After the dowel bars are oiled, plastic expansion caps shall be secured to the bars maintaining a minimum expansion gap of 50 mm (2 in.) between the end of the bar and the end of the cap. The caps shall fit snuggly on the bar and the closed end shall be watertight. For expansion joints formed using dowel bar basket assemblies, the caps shall be installed on the alternating free ends of the bars. For expansion joints formed using a construction header, the caps shall be installed on the exposed end of each bar once the header has been removed and the joint filler material has been installed."

80103

# FLAGGER VESTS (BDE)

Effective: April 1, 2003

Revised: April 1, 2005

Revise the first sentence of Article 701.04(c)(1) of the Standard Specifications to read:

"The flagger shall be stationed to the satisfaction of the Engineer and be equipped with a fluorescent orange, fluorescent yellow/green or a combination of fluorescent orange and fluorescent yellow/green vest meeting the requirements of the American National Standards Institute specification ANSI/ISEA 107-1999 for Conspicuity Class 2 garments and approved flagger traffic control signs conforming to Standard 702001 and Article 702.05(e)."

Revise Article 701.04(c)(6) of the Standard Specifications to read:

"(6) Nighttime Flagging. The flagger station shall be lit by additional overhead lighting other than streetlights. The flagger shall be equipped with a fluorescent orange, fluorescent yellow/green, or a combination of fluorescent orange and fluorescent yellow/green garment meeting the requirements of the American National Standards Institute specification ANSI/ISEA 107-1999 for Conspicuity Class 3 garments."

80101

### FREEZE-THAW RATING (BDE)

Effective: November 1, 2002

Revise the first sentence of Article 1004.02(f) of the Standard Specifications to read:

"When coarse aggregate is used to produce portland cement concrete for base course, base course widening, pavement, driveway pavement, sidewalk, shoulders, curb, gutter, combination curb and gutter, median, paved ditch or their repair using concrete, the gradation permitted will be determined from the results of the Department's Freeze-Thaw Test."

80079

### HAND VIBRATOR (BDE)

Effective: November 1, 2003

Add the following paragraph to Article 1103.17(a) of the Standard Specifications:

"The vibrator shall have a non-metallic head for areas containing epoxy coated reinforcement. The head shall be coated by the manufacturer. The hardness of the non-metallic head shall be less than the epoxy coated reinforcement, resulting in no damage to the epoxy coating. Slip-on covers will not be allowed."

80054

# IMPACT ATTENUATORS, TEMPORARY (BDE)

Effective: November 1, 2003 Revised: April 1, 2004

Description. This work shall consist of furnishing, installing, maintaining, and removing temporary impact attenuators of the category and test level specified.

Materials. Materials shall meet the requirements of the impact attenuator manufacturer and the following:

Item	Article/Section
(a) Fine Aggregate (Note 1)	
(b) Steel Posts, Structural Shapes, and Plates	
(c) Rail Elements, End Section Plates, and Splice Plates	
(d) Bolts, Nuts, Washers and Hardware	
(e) Hollow Structural Tubing	1006.27(b)
(f) Wood Posts and Wood Blockouts	
(g) Preservative Treatment	
(h) Rapid Set Mortar (Note 2)	

Note 1. Fine aggregate shall be FA-1 or FA-2, Class A quality. The sand shall be unbagged and shall have a maximum moisture content of five percent.

Note 2. Rapid set mortar shall be obtained from the Department's approved list of Packaged, Dry, Rapid Hardening Cementitous Materials for Concrete Repairs. For a rapid set mortar mixture, one part packaged rapid set cement shall be combined with two parts fine aggregate, by volume or a packaged rapid set mortar shall be used. Mixing of the rapid set mortar shall be according to the manufacturer's instructions.

### CONSTRUCTION REQUIREMENTS

General. Impact Attenuators shall meet the testing criteria contained in National Cooperative Highway Research Program (NCHRP) Report 350 for the test level specified and shall be on the Department's approved list.

Installation. Regrading of slopes or approaches for the installation shall be as shown on the plans.

Attenuator bases, when required by the manufacturer, shall be constructed on a prepared subgrade according to the manufacturer's specifications. The surface of the base shall be slightly sloped or crowned to facilitate drainage.

Impact attenuators shall be installed according to the manufacturer's specifications and include all necessary transitions between the impact attenuator and the item to which it is attached.

When water filled attenuators are used between November 1 and April 15, they shall contain anti-freeze according to the manufacturer's recommendations.

<u>Markings</u>. Sand module impact attenuators shall be striped with alternating reflectorized Type AA or Type AP fluorescent orange and reflectorized white horizontal, circumferential stripes. There shall be at least two of each stripe on each module.

Other types of impact attenuators shall have a terminal marker applied to their nose and reflectors along their sides.

<u>Maintenance</u>. All maintenance of the impact attenuators shall be the responsibility of the Contractor until removal is directed by the Engineer.

<u>Relocate</u>. When relocation of temporary impact attenuators is specified, they shall be removed, relocated and reinstalled at the new location. The reinstallation requirements shall be the same as those for a new installation.

<u>Removal</u>. When the Engineer determines the temporary impact attenuators are no longer required, the installation shall be dismantled with all hardware becoming the property of the Contractor.

Surplus material shall be disposed of according to Article 202.03. Anti-freeze, when present, shall be disposed of/recycled according to local ordinances.

When impact attenuators have been anchored to the pavement, the anchor holes shall be repaired with rapid set mortar Only enough water to permit placement and consolidation by rodding shall be used and the material shall be struck-off flush.

<u>Method of Measurement</u>. This work will be measured for payment as each, where each is defined as one complete installation.

Basis of Payment. This work will be paid for at the contract unit price per each for IMPACT ATTENUATORS, TEMPORARY (FULLY REDIRECTIVE, NARROW); IMPACT ATTENUATORS, TEMPORARY (FULLY REDIRECTIVE, WIDE); IMPACT ATTENUATORS, TEMPORARY (SEVERE USE, NARROW); IMPACT ATTENUATORS, TEMPORARY (SEVERE USE, WIDE); or IMPACT ATTENUATORS, TEMPORARY (NON-REDIRECTIVE) of the test level specified.

Relocation of the devices will be paid for at the contract unit price per each for IMPACT ATTENUATORS, RELOCATE (FULLY REDIRECTIVE); IMPACT ATTENUATORS, RELOCATE (SEVERE USE); or IMPACT ATTENUATORS, RELOCATE (NON-REDIRECTIVE); of the test level specified.

Regrading of slopes or approaches will be paid for according to Section 202 and/or Section 204 of the Standard Specifications.

80110

# INLET FILTERS (BDE)

Effective: August 1, 2003

Add the following to Article 280.02 of the Standard Specifications:

"(k) Inlet Filters...... 1081.15(h)"

Add the following paragraph after the first paragraph of Article 280.04(c) of the Standard Specifications:

"When specified, drainage structures shall be protected with inlet filters. Inlet filters shall be installed either directly on the drainage structure or under the grate of the drainage structure resting on the lip of the frame. The fabric bag shall hang down into the drainage structure. Prior to ordering materials, the Contractor shall determine the size and shape of the various drainage structures being protected."

Revise Article 280.07(d) of the Standard Specifications to read:

"(d) Inlet and Pipe Protection. This work will be paid for at the contract unit price per each for INLET AND PIPE PROTECTION.

Protection of drainage structures with inlet filters will be paid for at the contract unit price per each for INLET FILTERS."

Add the following to Article 1081.15 of the Standard Specifications:

- "(h) Inlet Filters. An inlet filter shall consist of a steel frame with a two piece geotextile fabric bag attached with a stainless steel band and locking cap that is suspended from the frame. A clean, used bag and a used steel frame in good condition meeting the approval of the Engineer may be substituted for new materials. Materials for the inlet filter assembly shall conform to the following requirements:
  - (1) Frame Construction. Steel shall conform to Article 1006.04.

Frames designed to fit under a grate shall include an overflow feature that is welded to the frame's ring. The overflow feature shall be designed to allow full flow of water into the structure when the filter bag is full. The dimensions of the frame shall allow the drainage structure grate to fit into the inlet filter assembly frame opening. The assembly frame shall rest on the inside lip of the drainage structure frame for the full variety of existing and proposed drainage structure frames that are present on this contract. The inlet filter assembly frame shall not cause the drainage structure grate to extend higher than 6 mm (1/4 in.) above the drainage structure frame.

- (2) Grate Lock. When the inlet is located in a traffic lane, a grate lock shall be used to secure the grate to the frame. The grate lock shall conform to the manufacturer's requirements for materials and installation.
- (3) Geotextile Fabric Bag. The sediment bag shall be constructed of an inner filter bag and an outer reinforcement bag.

a. Inner Filter Bag. The inner filter bag shall be constructed of a polypropylene geotextile fabric with a minimum silt and debris capacity of 0.06 cu m (2.0 cu ft). The bag shall conform to the following requirements:

Inner Filter Bag					
Material Property	Test Method	Minimum Avg. Roll Value			
Grab Tensile Strength	ASTM D 4632	45 kg (100 lb)			
Grab Tensile Elongation	ASTM D 4632	50%			
Puncture Strength	ASTM D 4833	29 kg (65 lb)			
Trapezoidal Tear	ASTM D 4533	20 kg (45 lb)			
UV Resistance	ASTM D 4355	70% at 500 hours			
Actual Open Size	ASTM D 1420	212 μm (No. 70 sieve US)			
Permittivity	ASTM D 4491	2.0/sec			
Water Flow Rate	ASTM D 4491	5900 Lpm/sq m (145 gpm/sq ft)			

b. Outer Reinforcement Bag. The outer reinforcement bag shall be constructed of polyester mesh material that conforms to the following requirements:

Outer Reinforcement Bag					
Material Property	Test Method	Value			
Content	ASTM D 629	Polyester			
Weight	ASTM D 3776	155 g/sq m (4.55 oz/sq yd) ±15%			
Whales (holes)	ASTM D 3887	7.5 ± 2 holes/25 mm (1 in.)			
Chorses (holes)	ASTM D 3887	15.5 ± 2holes/25 mm (1 in.)			
Instronball Burst	ASTM D 3887	830 kPa (120 psi) min.			
Thickness	ASTM D 1777	1.0 ± 0.1 mm (0.040 ± 0.005 in.)			

(4) Certification. The manufacturer shall furnish a certification with each shipment of inlet filters, stating the amount of product furnished, and that the material complies with these requirements."

80104

# PARTIAL PAYMENTS (BDE)

Effective: September 1, 2003

Revise Article 109.07 of the Standard Specifications to read:

"109.07 Partial Payments. Partial payments will be made as follows:

(a) Progress Payments. At least once each month, the Engineer will make a written estimate of the amount of work performed in accordance with the contract, and the value thereof at the contract unit prices. The amount of the estimate approved as due for payment will be vouchered by the Department and presented to the State Comptroller for payment. No amount less than \$1000.00 will be approved for payment other than the final payment. The failure to perform any requirement, obligation, or term of the contract by the Contractor shall be reason for withholding any progress payments until the Department determines that compliance has been achieved. Furthermore, progress payments may be reduced by liens filed pursuant to Section 23(c) of the Mechanics Lien Act, 770 ILCS 60/23(c).

(b) Material Allowances. At the discretion of the Department, payment may be made for materials, prior to their use in the work, when satisfactory evidence is presented by the Contractor. Satisfactory evidence includes justification for the allowance (to expedite the work, meet project schedules, regional or national material shortages, etc.), documentation of material and transportation costs, and evidence that such material is properly stored on the project or at a secure location acceptable and accessible to the Department.

Material allowances will be considered only for nonperishable materials when the cost, including transportation, exceeds \$10,000 and such materials are not expected to be utilized within 60 days of the request for the allowance. For contracts valued under \$500,000, the minimum \$10,000 requirement may be met by combining the principal (material) product of no more than two contract items. An exception to this two item limitation may be considered for any contract regardless of value for items in which material (products) are similar except for type and/or size.

Material allowances shall not exceed the value of the contract items in which used and shall not include the cost of installation or related markups. Amounts paid by the Department for material allowances will be deducted from estimates due the Contractor as the material is used. Two-sided copies of the Contractor's cancelled checks for materials and transportation must be furnished to the Department within 60 days of payment of the allowances or the amounts will be reclaimed by the Department."

### 80116

# PAVEMENT THICKNESS DETERMINATION FOR PAYMENT (BDE)

Effective: April 1, 1999 Revised: January 1, 2004

<u>Description</u>. This work shall consist of determining pavement thickness for payment for full depth bituminous concrete and all pcc pavements. Pavement pay items that individually contain at least 840 sq m (1000 sq yd) of contiguous pavement will be subject to this Special Provision with the following exclusions: temporary pavements; variable width pavement; radius returns and side streets less than 125 m (400 ft) in length; and turn lanes of constant width less than 125 m (400 ft) in length. The areas of pavement excluded from the pay adjustment as described in this Special Provision will be cored according to Article 407.10 of the Standard Specifications. Temporary pavements are defined as pavements constructed and removed under this contract.

<u>Materials</u>. Rapid set materials shall be obtained from the Department's approved list of Packaged, Dry, Rapid Hardening Cementitous Materials For Concrete Repairs. Coarse aggregate may be added to the mortar if allowed by the manufacturer's instructions on the package. Mixing shall be according to the manufacture's recommendations.

<u>Equipment</u>. Cores shall be taken utilizing an approved coring machine. The cores shall have a diameter of 50 mm (2 in.). The cores shall be measured utilizing an approved measuring device.

# CONSTRUCTION REQUIREMENTS

<u>Tolerance in Thickness</u>. Determination of the pavement thickness shall be performed after the pavement surface tests and all corrective grinding are complete according to Article 407.09 of the Standard Specifications. Adjustments made in the contract unit price for pavement thickness will be in addition to and independent of those made for the Profile Index.

The pavement will be divided into approximately equal lots of not more than 1500 m (5000 ft) in length. When the length of a continuous strip of pavement is less than 1500 m (5000 ft), these short lengths of pavement, ramps, turn lanes, and other short sections of continuous pavement shall be grouped together to form lots of approximately 1500 m (5000 ft) in length. Short segments between structures will be measured continuously with the structure segments omitted. Each lot will be subdivided into ten equal sublots. The width of a sublot and lot will be the width from the pavement edge to the adjacent lane line, from one lane line to the next, or between pavement edges for single-lane pavements.

Fifty millimeter (Two inch) cores shall be taken from the pavement by the Contractor at random locations selected by the Engineer. When computing the thickness of a lot, one core will be taken per sublot. Core locations will be specified by the Engineer prior to beginning the coring operations.

The Contractor and the Engineer shall witness the coring operations, the measurement, and recording of the cores. Core measurements will be determined immediately upon removal from the core bit and prior to moving to the next core location. Upon concurrence of the length, the core samples may be discarded.

<u>Patching Holes</u>. Upon completion of coring, all core holes shall be filled with a rapid set mortar or concrete. Only enough water to permit placement and consolidation by rodding shall be used, and the material shall be struck-off flush with the adjacent pavement.

For a rapid set mortar mixture, one part packaged rapid set cement shall be combined with two parts fine aggregate, by volume; or a packaged rapid set mortar shall be used. For a rapid set concrete mixture, a packaged rapid set mortar shall be combined with coarse aggregate according to the manufacturer's instructions or a packaged rapid set concrete shall be used. Mixing of a rapid set mortar or concrete shall be according to the manufacturer's instructions.

Deficient Sublot. When the thickness of the core in a sublot is deficient by more than ten percent of plan thickness, the Contractor will have the option of taking three additional cores selected at random by the Engineer within the same sublot at the Contractor's expense. The thickness of the additional three cores will be averaged with the original core thickness. When the average thickness shows the sublot to be deficient by ten percent or less, no additional action is necessary. If the Contractor chooses not to take additional cores, the pavement in the sublot shall be removed and replaced at the Contractor's expense. When additional cores are taken and the average thickness of the additional cores show the sublot to be deficient by more than ten percent, the pavement in that sublot shall be removed and replaced at the Contractor's expense. When requested in writing by the Contractor, the Engineer, at his/her option, may permit in writing such thin pavement to remain in place. For Bituminous Concrete Pavement (Full Depth) allowed to remain in place, additional lift(s) may be placed, at the Contractor's expense, to bring the deficient pavement to plan thickness when the Engineer determines grade control conditions will permit such lift(s). The material thickness(es), areas to be overlaid, and method of placement used for additional lift(s) will be approved by the Engineer. When the thin pavement is removed and replaced or additional lifts are placed, the replacement pavement will be retested for thickness at the Contractor's expense. When the thin pavement is left in place and no additional lift(s) are placed, no payment will be made for the deficient pavement sublot. The thickness of the original core taken in the sublot will be used in determining the payment for the entire lot and no adjustment to the pay factor will be made for any corrective action taken.

Deficient Lot. After analyzing the cores, the Percent Within Limits will be calculated. A lot of pavement represented by the Percent Within Limits (PWL) of 60 percent or less, shall be removed and replaced at the Contractor's expense. When requested in writing by the Contractor, the Engineer, at his/her option, may permit in writing such pavement to remain in place. For Bituminous Concrete Pavement (Full Depth), allowed to remain in place, additional lift(s) may be placed, at the Contractor's expense, to bring the deficient pavement to plan thickness when the Engineer determines grade control conditions will permit such lift(s). The material, thickness(es), areas to be overlaid and method of placement used for the additional lift(s) will be approved by the Engineer. After either corrective action, the Contractor shall core the lot according to the "Coring Procedures" at no additional cost to the Department. The PWL will then be recalculated for the lot, however, the pay factor for the lot will be a maximum of 100 percent. When requested in writing by the Contractor, the Engineer, at his/her option, may permit in writing, the lot to remain in place. When the lot is left in place and no additional lifts are placed the pay factor for the lot will be based on the calculated PWL.

Right of Discovery. When the Engineer has reason to believe the random core selection process will not accurately represent the true conditions of the work, he/she may order cores in addition to those specified. The additional cores shall be taken at specific locations determined by the Engineer. The Engineer will provide notice to the Contractor containing an explanation of the reasons for his/her action. These additional cores and locations will be determined prior to commencement of coring operations. When the additional cores show the pavement to be deficient by more than ten percent, additional cores shall be taken at locations determined by the Engineer to determine the limits of the deficient pavement area. The deficient pavement area will be defined as the area between two acceptable cores. An acceptable core is a core with a thickness of 90 percent or more of plan thickness. The defined pavement area shall be removed and replaced at the Contractor's expense. When requested by the Contractor, the Engineer, at his/her option, may permit in writing such thin pavement to remain in place. On Bituminous Concrete Pavement (Full Depth) allowed to remain in place, additional lift(s) may be placed to bring the deficient pavement to plan thickness when the Engineer determines that grade control conditions will permit such lift(s). The material, thickness(es), areas to be overlaid and method of placement for the additional lift(s) will be approved by the Engineer. When the thin pavement is removed and replaced or additional lifts are placed, the replacement pavement will be retested for thickness at the Contractor's expense. When the thin pavement is left in place and no additional lift(s) are placed, no payment will be made for the deficient pavement. When the additional cores show the pavement to be deficient by ten percent or less the additional cores will be paid for according to Article 109.04. When the additional cores show the pavement to be deficient by more than ten percent the additional cores taken in the deficient area shall be at the Contractor's expense.

<u>Profile Index Adjustment</u>. After any section of pavement is removed and replaced or any additional lifts are added, the corrected areas shall be tested for pavement smoothness and any necessary Profile Index adjustments and/or corrections will be made based on these final profile readings. Such surface testing shall be performed at the Contractor's expense.

Core Analysis. Cores will be analyzed according to the following:

(a) Definition:

- x_i = Individual values (core lengths) under consideration
- n = Number of individual values under consideration (10 per lot)
- $\overline{x}$  = Average of the values under consideration LSL = Lower Specification Limit (LSL = 0.98 plan thickness for pavement) Q_L = Lower Quality Index S = Sample Standard Deviation PWL = Percent Within Limits

Determine *x* for the lot to the nearest two decimal places.

Compute the sample standard deviation to the nearest three decimal places using:

$$S = \sqrt{\frac{\sum (x_i - \bar{x})^2}{n - 1}} \quad \text{where} \quad \Sigma (x_i - \bar{x})^2 = (x_1 - \bar{x})^2 + (x_2 - \bar{x})^2 + \ldots + (x_{10} - \bar{x})^2$$

Determine the Lower Quality Index to the nearest two decimal places using:

$$Q_{L=} \quad \frac{\left(\overline{x} - LSL\right)}{S}$$

Determine the percentage that will fall above the Lower Specification Limit (LSL) by going to the attached Table and utilizing calculated  $Q_L$ . Read the appropriate PWL value from the Table. For  $Q_L$  values less than zero the value shown in the table must be subtracted from 100 to obtain PWL.

<u>Pay Adjustment</u>. The following pay adjustment equation will be used to determine (to the nearest two decimal places) the pay factor for each lot.

Pay Factor (PF) in percent = 55 + 0.5 (PWL)

If x for a lot is less than the plan thickness, the maximum pay factor for that lot will be 100 percent.

<u>Total Payment</u>. The payment will be based on the appropriate pay items in Sections 407, 420, and 421. The final payment will be adjusted according to the following equation:

Total Payment = TPF[CUP (TOTPAVT - DEFPAVT)]

TPF = Total Pay Factor CUP = Contract Unit Price TOTPAVT = Area of Pavement Subject to Coring DEFPAVT = Area of Deficient Pavement

The TPF for the entire pavement will be the average of the PF for all the lots, however, not more than 102 percent of plan quantity will be paid.

Deficient pavement is defined as an area of pavement represented by a sublot deficient by more than 10 percent which is left in place with no additional thickness added.

Percent Within Limits							
	Percent		Percent		Percent		Percent
Quality	Within	Quality	Within	Quality	Within	Quality	Within
Index	Limits	Index	Limits	Index	Limits	Index	Limits
(Q _L )*	(PWL)	(Q _L )*	(PWL)	(Q _L )*	(PWL)	(Q _L )*	(PWL)
0.00	50.00	0.40	65.07	0.80	78.43	1.20	88.76
0.01	50.38	0.41	65.43	0.81	78.72	1.21	88.97
0.02	50.77	0.42	65.79	0.82	79.02	1.22	89.17
0.03	51.15	0.43	66.15	0.83	79.31	1.23	89.38
0.04	51.54	0.44	66.51	0.84	79.61	1.24	89.58
0.05	54.00	0.45	00.07	0.05	70.00	4.05	00 70
0.05	51.92	0.45	66.87	0.85	79.90	1.25	89.79
0.06	52.30	0.46	67.22	0.86	80.19	1.26	89.99
0.07	52.69	0.47	67.57	0.87	80.47	1.27	90.19
0.08	53.07	0.48	67.93	0.88	80.76	1.28	90.38
0.09	53.46	0.49	68.28	0.89	81.04	1.29	90.58
0.10	53.84	0.50	68.63	0.90	81.33	1.30	90.78
0.10	54.22	0.50	68.98	0.91	81.61	1.31	90.96
0.12	54.60	0.52	69.32	0.92	81.88	1.32	91.15
0.12	54.99	0.53	69.67	0.93	82.16	1.33	91.33
0.13	55.37	0.53	70.01	0.93	82.43	1.34	91.52
0.14	55.57	0.54	70.01	0.94	02.45	1.54	91.52
0.15	55.75	0.55	70.36	0.95	82.71	1.35	91.70
0.16	56.13	0.56	70.70	0.96	82.97	1.36	91.87
0.17	56.51	0.57	71.04	0.97	83.24	1.37	92.04
0.18	56.89	0.58	71.38	0.98	83.50	1.38	92.22
0.19	57.27	0.59	71.72	0.99	83.77	1.39	92.39
0.00	F7 0F	0.00	70.00	4.00	04.00	4 40	00.50
0.20	57.65	0.60	72.06	1.00	84.03	1.40	92.56
0.21	58.03	0.61	72.39	1.01	84.28	1.41	92.72
0.22	58.40	0.62	72.72	1.02	84.53	1.42	92.88
0.23	58.78	0.63	73.06	1.03	84.79	1.43	93.05
0.24	59.15	0.64	73.39	1.04	85.04	1.44	93.21
0.25	59.53	0.65	73.72	1.05	85.29	1.45	93.37
0.26	59.90	0.66	74.04	1.06	85.53	1.46	93.52
0.20	60.28	0.67	74.36	1.00	85.77	1.47	93.67
0.28	60.65	0.68	74.69	1.08	86.02	1.48	93.83
0.20	61.03	0.69	75.01	1.00	86.26	1.49	93.98
						-	
0.30	61.40	0.70	75.33	1.10	86.50	1.50	94.13
0.31	61.77	0.71	75.64	1.11	86.73	1.51	94.27
0.32	62.14	0.72	75.96	1.12	86.96	1.52	94.41
0.33	62.51	0.73	76.27	1.13	87.20	1.53	94.54
0.34	62.88	0.74	76.59	1.14	87.43	1.54	94.68
0.35	63.25	0.75	76.90	1.15	87.66	1.55	94.82
0.35	63.61	0.75	70.90	1.15	87.88	1.55	94.82
0.30	63.98	0.76	77.51	1.10	88.10	1.56	94.95 95.08
0.37	63.98 64.34	0.77	77.82	1.17	88.32	1.57	95.08 95.20
0.38	64.34 64.71	0.78	78.12	1.10	88.54	1.56	95.20 95.33

All work involved in determining the total payment will be included in the contract unit prices of the pay items involved.

*For  $Q_L$  values less than zero, subtract the table value from 100 to obtain PWL

	Percent Within Limits (continued)						
	Percent Percent Percent						
Qu	ality	Within	Quality	Within	Quality	Within	
	dex	Limits	Index	Limits	Index	Limits	
(C	≀_)*	(PWL)	(Q _L )*	(PWL)	(Q _L )*	(PWL)	
1.	60	95.46	2.00	98.83	2.40	99.89	
1.	61	95.58	2.01	98.88	2.41	99.90	
	62	95.70	2.02	98.92	2.42	99.91	
	63	95.81	2.03	98.97	2.43	99.91	
1.	64	95.93	2.04	99.01	2.44	99.92	
4	6E	00.05	2.05	00.06	2.45	00.02	
	65 66	96.05	2.05	99.06 99.10	2.45 2.46	99.93 99.94	
	66 67	96.16 96.27	2.06 2.07	99.10 99.14	2.40	99.94 99.94	
	68	96.27 96.37	2.07	99.14 99.18	2.47	99.94 99.95	
	69	96.48	2.08	99.18 99.22	2.40	99.95 99.95	
1.	09	90.40	2.09	99.22	2.49	99.95	
1	70	96.59	2.10	99.26	2.50	99.96	
	71	96.69	2.11	99.29	2.51	99.96	
	72	96.78	2.12	99.32	2.52	99.97	
	73	96.88	2.13	99.36	2.53	99.97	
	74	96.97	2.14	99.39	2.54	99.98	
1.	75	97.07	2.15	99.42	2.55	99.98	
1.	76	97.16	2.16	99.45	2.56	99.98	
1.	77	97.25	2.17	99.48	2.57	99.98	
	78	97.33	2.18	99.50	2.58	99.99	
1.	79	97.42	2.19	99.53	2.59	99.99	
	<u></u>	07.54	0.00	00 50	0.00	00.00	
	80	97.51	2.20	99.56	2.60	99.99	
	81 82	97.59 97.67	2.21 2.22	99.58 99.61	2.61 2.62	99.99 99.99	
	o∠ 83	97.07 97.75	2.22	99.61 99.63	2.62	99.99 100.00	
	os 84	97.75 97.83	2.23	99.63 99.66	2.63	100.00	
	0-	37.00	2.22	33.00	2.04	100.00	
1.	85	97.91	2.25	99.68	> 2.65	100.00	
	86	97.98	2.26	99.70	_		
1.	87	98.05	2.27	99.72			
1.	88	98.11	2.28	99.73			
1.	89	98.18	2.29	99.75			
	90	98.25	2.30	99.77			
	91	98.31	2.31	99.78			
	92	98.37	2.32	99.80			
	93	98.44	2.33	99.81			
1.	94	98.50	2.34	99.83			
1	95	98.56	2.35	99.84			
	95 96	98.50 98.61	2.35	99.84 99.85			
	90 97	98.67	2.30	99.85 99.86			
	98	98.72	2.37	99.87			
	99	98.78	2.39	99.88			

53600

*For  $Q_L$  values less than zero, subtract the table value from 100 to obtain PWL

# PAYMENTS TO SUBCONTRACTORS (BDE)

Effective: June 1, 2000 Revised: September 1, 2003

Federal regulations found at 49 CFR §26.29 mandate the Department to establish a contract clause to require Contractors to pay subcontractors for satisfactory performance of their subcontracts no later than 30 days from the receipt of each payment made to the Contractor.

State law addresses the timing of payments to be made to subcontractors. Section 7 of the Prompt Payment Act, 30 ILCS 540/7, generally requires that when a Contractor receives any payment from the Department, the Contractor is required to make corresponding, proportional payments to each subcontractor performing work within 15 calendar days after receipt of the state payment. Section 7 of the State Prompt Payment Act further provides that interest in the amount of 2% per month, in addition to the payment due, shall be paid to any subcontractor by the Contractor if the payment required by the Act is withheld or delayed without reasonable cause. The Act also provides that the time for payment required and the calculation of any interest due applies to transactions between subcontractors and lower-tier subcontractors throughout the contracting chain.

This Special Provision establishes the required federal contract clause, and adopts the 15 calendar day requirement of the Act for purposes of compliance with the federal regulation regarding payments to subcontractors. This contract is subject to the following payment obligations.

As progress payments are made to the Contractor in accordance with Article 109.07 of the Standard Specifications for Road and Bridge Construction, the Contractor shall make a corresponding partial payment within 15 calendar days to each subcontractor in proportion to the work satisfactorily completed by each subcontractor. The proportionate amount of partial payment due to each subcontractor shall be determined by the quantities measured or otherwise determined as eligible for payment by the Department and included in the progress payment to the Contractor. Subcontractors shall be paid in full within 15 calendar days after the subcontractor's work has been satisfactorily completed. The Contractor shall hold no retainage from the subcontractors.

This Special Provision does not create any rights in favor of any subcontractor against the State of Illinois or authorize any cause of action against the State of Illinois on account of any payment, nonpayment, delayed payment or interest claimed by application of the State Prompt Payment Act. The Department will neither determine the reasonableness of any cause for delay of payment nor enforce any claim to payment, including interest. Moreover, the Department will not approve any delay or postponement of the 15 day requirement. State law creates remedies available to any subcontractor or material supplier, regardless of tier, who has not been paid for work properly performed or material furnished. These remedies are a lien against public funds set forth in Section 23(c) of the Mechanics Lien Act, 770 ILCS 60/23(c), and a recovery on the Contractor's payment bond in accordance with the Public Construction Bond Act, 30 ILCS 550.

80022

# PERSONAL PROTECTIVE EQUIPMENT (BDE)

Effective: July 1, 2004

All personnel, excluding flaggers, working outside of a vehicle (car or truck) within 7.6 m (25 ft) of pavement open to traffic shall wear a fluorescent orange, fluorescent yellow/green or a combination of fluorescent orange and fluorescent yellow/.green vest meeting the requirements of the American National Standards Institute specification ANSI/ISEA 107-1999 for Conspicuity Class 2 garments. Other types of garments may be substituted for the vest as long as the garments have manufacturers tags identifying them as meeting the ANSI Class 2 requirement.

80130

# POLYUREA PAVEMENT MARKING (BDE)

Effective: April 1, 2004

Description. This work shall consist of furnishing and applying pavement marking lines.

The type of polyurea pavement marking applied will be determined by the type of reflective media used. Polyurea Pavement Marking Type I shall use glass beads as a reflective media. Ployurea Pavement Marking Type II shall use a combination of composite reflective elements and glass beads as a reflective media.

Polyurea-based liquid pavement markings shall only be applied by Contractors on the list of Approved Polyurea Contractors maintained by the Engineer of Operations and in effect on the date of advertisement for bids.

Materials. Materials shall meet the following requirements:

- (a) Polyurea Pavement Marking. The polyurea pavement marking material shall consist of 100 percent solid two part system formulated and designed to provide a simple volumetric mixing ratio of two components (must be two or three volumes of Part A to one volume of Part B). No volatile or polluting solvents or fillers will be allowed.
- (b) Pigmentation. The pigment content by weight of component A shall be determined by low temperature ashing according to ASTM D 3723. The pigment content shall not vary more than ± two percent from the pigment content of the original qualified paint.

White Pigment shall be Titanium Dioxide meeting ASTM D 476 Type II, Rutile.

Yellow Pigment shall be an Organic Yellow and contain no heavy metals.

(c) Environmental. Upon heating to application temperature, the material shall not exude fumes which are toxic or injurious to persons or property.

(d) Daylight Reflectance. The daylight directional reflectance of the cured polyurea material (without reflective media) shall be a minimum of 80 percent (white) and 50 percent (yellow) relative to magnesium oxide when tested using a color spectrophotometer with a 45 degrees circumferential /zero degrees geometry, illuminant C, and two degrees observer angle. The color instrument shall measure the visible spectrum from 380 to 720 nm with a wavelength measurement interval and spectral bandpass of 10 nm. In addition, the color of the yellow polyurea shall visually match Color Number 33538 of Federal Standard 595a with chromaticity limits as follows:

Х	0	0	0	0
	4	4	4	5
	9	7	8	3
	0	5	5	9
Y	0	0	0	0
	4	4	4	4
	7	3	2	5
	0	8	5	6

(e) Weathering Resistance. The polyurea marking material, when mixed in the proper ratio and applied at 0.35 to 0.41 mm (14 to 16 mils) wet film thickness to an aluminum alloy panel (Federal Test Std. No. 141, Method 2013) and allowed to cure for 72 hours at room temperature, shall be subjected to accelerated weathering for 75 hours. The accelerated weathering shall be completed by using the light and water exposure apparatus (fluorescent UV - condensation type) and tested according to ASTM G 53.

The cycle shall consist of four hours UV exposure at 50 °C (122 °F) and four hours of condensation at 40 °C (104 °F). UVB 313 bulbs shall be used. At the end of the exposure period, the material shall show no substantial change in color or gloss.

- (f) Dry Time. The polyurea pavement marking material, when mixed in the proper ratio and applied at 0.35 to 0.41 mm (14 to 16 mils) wet film thickness and with the proper saturation of reflective media, shall exhibit a no-tracking time of ten minutes or less when tested according to ASTM D 711.
- (g) Adhesion. The catalyzed polyurea pavement marking materials when applied to a 100 x 100 x 50 mm (4 x 4 x 2 in.) concrete block, shall have a degree of adhesion which results in a 100 percent concrete failure in the performance of this test.

The concrete block shall be brushed on one side and have a minimum strength of 24,100 kPa (3500 psi). A 50 mm (2 in.) square film of the mixed polyurea shall be applied to the brushed surface and allowed to cure for 72 hours at room temperature. A 50 mm (2 in.) square cube shall be affixed to the surface of the polyurea by means of an epoxy glue. After the glue has cured for 24 hours, the polyurea specimen shall be placed on a dynamic testing machine in such a fashion so that the specimen block is in a fixed position and the 50 mm (2 in.) cube (glued to the polyurea surface) is attached to the dynamometer head. Direct upward pressure shall be slowly applied until the polyurea system fails. The location of the break and the amount of concrete failure shall be recorded.

- (h) Hardness. The polyurea pavement marking materials when tested according to ASTM D 2240, shall have a shore D hardness of between 70 and 100. Films shall be cast on a rigid substrate at 0.35 to 0.41 mm (14 to 16 mils) in thickness and allowed to cure at room temperature for 72 hours before testing.
- (i) Abrasion. The abrasion resistance shall be evaluated according to ASTM D 4060 using a Taber Abrader with a 1,000 gram load and CS 17 wheels. The duration of the test shall be 1,000 cycles. The loss shall be calculated by difference and be less than 120 mgs. The tests shall be run on cured samples of polyurea material which have been applied at a film thickness of 0.35 to 0.41 mm (14 to 16 mils) to code S-16 stainless steel plates. The films shall be allowed to cure at room temperature for at least 72 hours and not more than 96 hours before testing.
- (j) Reflective Media. The reflective media shall meet the following requirements:
  - (1) Type I The glass beads shall meet the requirements of Article 1095.07 of the Standard Specifications and the following requirements:
    - a. First Drop Glass Beads The first drop glass beads shall be tested by the standard visual method of large glass spheres adopted by the Department. The beads shall have a silane coating and meet the following sieve requirements:

Sieve	U.S. Standard	% Passing
Size	Sieve Number	(By Weight)
1.70 mm	12	95-100
1.40 mm	14	75-95
1.18 mm	16	10-47
1.00 mm	18	0-7
850 µm	20	0-5

b. Second Drop Glass Beads. The second drop glass beads shall meet the requirements of Article 1095.07 of the Standard Specifications for Type B.

- (2) Type II The combination of microcrystalline ceramic elements and glass beads shall meet the following requirements:
- a. First Drop Glass Beads. The first drop glass beads shall meet the following requirements:

- 1. Composition. The elements shall be composed of a titania opacified ceramic core having clear and or yellow tinted microcrystalline ceramic beads embedded to the outer surface.
- 2. Index of Refraction. All microcrystalline reflective elements embedded to the outer surface shall have an index of refraction of 1.8 when tested by the immersion method.
- 3. Acid Resistance. A sample of microcrystalline ceramic beads supplied by the manufacturer, shall show resistance to corrosion of their surface after exposure to a one percent solution (by weight) of sulfuric acid. Adding 5.7 ml (0.2 oz) of concentrated acid into the water shall make the one percent acid solution. This test shall be performed by taking a 25 x 50 mm (1 x 2 in.) sample and adhering it to the bottom of a glass tray and placing just enough acid solution to completely immerse the sample. The tray shall be covered with a piece of glass to prevent evaporation and allow the sample to be exposed for 24 hours under these conditions. The acid solution shall be decanted (do not rinse, touch, or otherwise disturb the bead surfaces) and the sample dried while adhered to the glass tray in a 66 °C (150 °F) oven for approximately 15 minutes. Microscope examination (20X) shall show no white (corroded) layer on the entire surface.
- b. Second Drop Glass Beads. The second drop glass beads shall meet the requirements of Article 1095.07 of the Standard Specifications for Type B or the following manufacturer's specification:

Sieve	U.S. Standard	% Passing
Size	Sieve Number	(By Weight)
850 μm	20	100
600 μm	30	75-95
300 μm	50	15-35
150 μm	100	0-5

1. Sieve Analysis. The glass beads shall meet the following sieve requirements:

The manufacturer of the glass beads shall certify that the treatment of the glass beads meets the requirements of the polyurea manufacturer.

- 2. Imperfections. The surface of the glass beads shall be free of pits and scratches. The glass beads shall be spherical in shape and shall contain a maximum of 20 percent by weight of irregular shapes when tested by the standard method using a vibratile inclined glass plate as adopted by the Department.
- 3. Index of Refraction. The index of refraction of the glass beads shall be a minimum of 1.50 when tested by the immersion method at 25 °C (77 °F).

- (k) Packaging. Microcrystalline ceramic reflective elements and glass beads shall be delivered in approved moisture proof bags or weather resistant bulk boxes. Each carton shall be legibly marked with the manufacturer, specifications and type, lot number, and the month and year the microcrystalline ceramic reflective elements and/or glass beads were packaged. The letters and numbers used in the stencils shall be a minimum of 12.7 mm (1/2 in.) in height.
  - (1) Moisture Proof Bags. Moisture proof bags shall consist of at least five ply paper construction unless otherwise specified. Each bag shall contain 22.7 kg (50 lb) net.
  - (2) Bulk Weather Resistance Boxes. Bulk weather resistance boxes shall conform to Federal Specification PPP-8-640D Class II or latest revision. Boxes are to be weather resistant, triple wall, fluted, corrugated-fiber board. Cartons shall be strapped with two metal straps. Straps shall surround the outside perimeter of the carton. The first strap shall be located approximately 50 mm (2 in.) from the bottom of the carton and the second strap shall be placed approximately in the middle of the carton. All cartons shall be shrink wrapped for protection from moisture. Cartons shall be lined with a minimum 4 mil polyester bag and meet Interstate Commerce Commission requirements. Cartons shall be approximately 1 x 1 m (38 x 38 in.), contain 910 kg (2000 lb) of microcrystalline ceramic reflective elements and/or glass beads and be supported on a wooden pallet with fiber straps.
- (I) Packaging. The material shall be shipped to the job site in substantial containers and shall be plainly marked with the manufacturer's name and address, the name and color of the material, date of manufacture, and batch number.
- (m) Verification. Prior to approval and use of the polyurea pavement marking materials, the manufacturer shall submit a notarized certification of an independent laboratory, together with the results of all tests, stating these materials meet the requirements as set forth herein. The certification test report shall state the lot tested, manufacturer's name, brand name of polyurea and date of manufacture. The certification shall be accompanied by one 1/2 L (1 pt) samples each of Part A and Part B. Samples shall be sent in the appropriate volumes for complete mixing of Part A and Part B.

After approval by the Department, certification by the polyurea manufacturer shall be submitted for each batch used. New independent laboratory certified test results and samples for testing by the Department shall be submitted any time the manufacturing process or paint formulation is changed. All costs of testing (other than tests conducted by the Department) shall be borne by the manufacturer.

(n) Acceptance samples. Acceptance samples shall consist of one 1/2 L (1 pt) samples of Part A and Part B, of each lot of paint. Samples shall be sent in the appropriate volumes for complete mixing of Part A and Part B. The samples shall be submitted to the Department for testing, together with a manufacturer's certification. The certification shall state the formulation for the lot represented is essentially identical to that used for qualification testing. All, acceptance samples will be taken by a representative of the Department. The polyurea pavement marking materials shall not be used until tests are completed and they have met the requirements as set forth herein.

(o) Material Retainage. The manufacturer shall retain the test sample for a minimum of 18 months.

Equipment. The polyurea pavement marking compounds shall be applied through equipment specifically designed to apply two component liquid materials, glass beads and/or reflective elements in a continuous and skip-line pattern. The two-component liquid materials shall be applied after being accurately metered and then mixed with a static mix tube or airless impingement mixing guns. The static mixing tube or impingement mixing guns shall accommodate plural component material systems that have a volumetric ratio of 2 to 1 or 3 to 1. This equipment shall produce the required amount of heat at the mixing head and gun tip and maintain those temperatures within the tolerances specified. The guns shall have the capacity to deliver materials from approximately 5.7 to 11.4 L/min (1.5 to 3 gal/min) to compensate for a typical range of application speeds of 10 to 13 km/h (6 to 8 mph). The accessories such as spray tip, mix chamber, and rod diameter shall be selected according to the manufacturer's specifications to achieve proper mixing and an acceptable spray pattern. The application equipment shall be maneuverable to the extent that straight lines can be followed and normal curves can be made in a true arc. This equipment shall also have as an integral part of the gun carriage, a high pressure air spray capable of cleaning the pavement immediately prior to making application.

The equipment shall be capable of spraying both yellow and white polyurea, according to the manufacturer's recommended proportions and be mounted on a truck of sufficient size and stability with an adequate power source to produce lines of uniform dimensions and prevent application failure. The truck shall have at least two polyurea tanks each of 415 L (110 gal) minimum capacity and be equipped with hydraulic systems and agitators. It shall be capable of placing stripes on the left and right sides and placing two lines on a three-line system simultaneously with either line in a solid or intermittent pattern, in yellow or white, and applying the appropriate reflective media according to manufacturer's recommendations. All guns shall be in full view of operations at all times. The equipment shall have a metering device to register the accumulated installed quantities for each gun, each day. Each vehicle shall include at least one operator who shall be a technical expert in equipment operations and polyurea application techniques. Certification of equipment shall be provided at the pre-construction conference.

The mobile applicator shall include the following features:

- (a) Material Reservoirs. The applicator shall provide individual material reservoirs, or space for the storage of Part A and Part B of the resin composition.
- (b) Heating Equipment. The applicator shall be equipped with heating equipment of sufficient capacity to maintain the individual resin components at the manufacturer's recommended temperature of ±2.8 °C (±5 °F) for spray application.
- (c) Dispensing Equipment. The applicator shall be equipped with glass bead and/or reflective element dispensing equipment. The applicator shall be capable of applying the glass beads and/or reflective elements at a rate and combination indicated by the manufacturer.
- (d) Volumetric Usage. The applicator shall be equipped with metering devices or pressure gauges on the proportioning pumps as well as stroke counters to monitor volumetric usage. Metering devices or pressure gauges and stroke counters shall be visible to the Engineer.

(e) Pavement Marking Placement. The applicator shall be equipped with all the necessary spray equipment, mixers, compressors and other appurtenances to allow for the placement of reflectorized pavement markings in a simultaneous sequence of operations.

The Contractor shall provide an accurate temperature-measuring device(s) that shall be capable of measuring the pavement temperature prior to application of the material, the material temperature at the gun tip and the material temperature prior to mixing.

### CONSTRUCTION REQUIREMENTS

<u>General</u>. The pavement shall be cleaned by a method approved by the Engineer to remove all dirt, grease, glaze or any other material that would reduce the adhesion of the markings with minimum or no damage to the pavement surface. New PCC pavements shall be air-blast-cleaned to remove all latents.

Widths, lengths, and shapes of the cleaned surface shall be of sufficient size to include the full area of the specified pavement marking to be placed.

The cleaning operation shall be a continuous moving operation process with minimum interruption to traffic.

Markings shall be applied to the cleaned surfaces on the same calendar day. If this cannot be accomplished, the surface shall be re-cleaned prior to applying the markings. No markings shall be applied until the Engineer approves the cleaning.

The pavement markings shall be applied to the cleaned road surface, during conditions of dry weather and subsequently dry pavement surfaces at a minimum uniform wet thickness of 0.4 mm (15 mils) according to the manufacturer's installation instructions. On new bituminous course surfaces the pavement markings shall be applied at a minimum uniform wet thickness of 0.5 mm (20 mils). The application of and combination of reflective media (glass beads and/or reflective elements) shall be applied at a rate specified by the manufacturer. At the time of installation the pavement surface temperature and the ambient temperature shall be above 4 °C (40 °F) and rising. The pavement markings shall not be applied if the pavement shows any visible signs of moisture or it is anticipated that damage causing moisture, such as rain showers, may occur during the installation and set periods. The Engineer will determine the atmospheric conditions and pavement surface conditions that produce satisfactory results.

Using the application equipment, the pavement markings shall be applied in the following manner, as a simultaneous operation:

- (a) The surface shall be air-blasted to remove any dirt and residue.
- (b) The resin shall be mixed and heated according to manufacturer's recommendations and sprayed onto the pavement surface.

The edge of the center line or lane line shall be offset a minimum distance of 50 mm (2 in.) from a longitudinal crack or joint. Edge lines shall be approximately 50 mm (2 in.) from the edge of pavement. The finished center and lane lines shall be straight, with the lateral deviation of any 3 m (10 ft) line not to exceed 25 mm (1 in.).

<u>Notification</u>. The Contractor shall notify the Engineer 72 hours prior to the placement of the markings in order that he/she can be present during the operation. At the time of notification, the Contractor shall provide the Engineer the manufacturer and lot numbers of polyurea and reflective media that will be used.

<u>Inspection</u>. The polyurea pavement markings will be inspected following installation according to Article 780.10 of the Standard Specifications, except, no later than December 15, and inspected following a winter performance period that extends 180 days from December 15.

<u>Method of Measurement</u>. This work will be measured for payment in place, in meters (feet). Double yellow lines will be measured as two separate lines.

<u>Basis of Payment</u>. This work will be paid for at the contract unit price per meter (foot) for POLYUREA PAVEMENT MARKING TYPE I – LINE of the line width specified or for POLYUREA PAVEMENT MARKING TYPE II – LINE of the line width specified.

80119

## PORTABLE CHANGEABLE MESSAGE SIGNS (BDE)

Effective: November 1, 1993 Revised: April 2, 2004

<u>Description</u>. This work shall consist of furnishing, placing, and maintaining changeable message sign(s) at the locations(s) shown on the plans or as directed by the Engineer.

The sign(s) shall be trailer mounted. The message panel shall be at least 2.1 m (7 ft) above the pavement, present a level appearance, and be capable of displaying up to eight characters in each of three lines at a time. Character height shall be 450 mm (18 in.).

The message panel shall be of either a bulb matrix or disc matrix design controlled by an onboard computer capable of storing a minimum of 99 programmed messages for instant recall. The computer shall be capable of being programmed to accept messages created by the operator via an alpha-numeric keyboard and able to flash any six messages in sequence. The message panel shall also be capable of being controlled by a computer from a remote location via a cellular linkage. The Contractor shall supply the modem, the cellular phone, and the necessary software to run the sign from a remote computer at a location designated by the Engineer. The Contractor shall promptly program and/or reprogram the computer to provide the messages as directed by the Engineer.

The message panel shall be visible from 400 m (1/4 mile) under both day and night conditions. The letters shall be legible from 250 m (750 ft).

The sign shall include automatic dimming for nighttime operation and a power supply capable of providing 24 hours of uninterrupted service.

The Contractor shall provide all preventive maintenance efforts s(he) deems necessary to achieve uninterrupted service. If service is interrupted for any cause and not restored within 24 hours, the Engineer will cause such work to be performed as may be necessary to provide this service. The cost of such work shall be borne by the Contractor or deducted from current or future compensation due the Contractor.

When the sign(s) are displaying messages, they shall be considered a traffic control device. At all times when no message is displayed, they shall be considered equipment.

<u>Basis of Payment</u>. When portable changeable message signs are shown on the Standard, this work will not be paid for separately but shall be considered as included in the cost of the Standard.

For all other portable changeable message signs, this work will be paid for at the contract unit price per calendar month for each sign as CHANGEABLE MESSAGE SIGN.

80124

#### PORTLAND CEMENT (BDE)

Effective: January 1, 2005

Replace the first sentence of the second paragraph of Article 1001.01 of the Standard Specifications with the following:

"For portland cement according to ASTM C 150, the addition of up to 5.0 percent limestone by mass (weight) to the cement will not be permitted. Also, the total of all organic processing additions shall not exceed 1.0 percent by mass (weight) of the cement and the total of all inorganic processing additions shall not exceed 4.0 percent by mass (weight) of the cement."

80139

#### PORTLAND CEMENT CONCRETE (BDE)

Effective: November 1, 2002

Add the following paragraph after the fourth paragraph of Article 1103.01(b) of the Standard Specifications:

"The truck mixer shall be approved before use according to the Bureau of Materials and Physical Research's Policy Memorandum, "Approval of Concrete Plants and Delivery Trucks"."

Add the following paragraph after the first paragraph of Article 1103.01(c) of the Standard Specifications:

"The truck agitator shall be approved before use according to the Bureau of Materials and Physical Research's Policy Memorandum, "Approval of Concrete Plants and Delivery Trucks"."

Add the following paragraph after the first paragraph of Article 1103.01(d) of the Standard Specifications:

"The nonagitator truck shall be approved before use according to the Bureau of Materials and Physical Research's Policy Memorandum, "Approval of Concrete Plants and Delivery Trucks"." Revise the first sentence of the first paragraph of Article 1103.02 of the Standard Specifications to read:

"The plant shall be approved before production begins according to the Bureau of Materials and Physical Research's Policy Memorandum, "Approval of Concrete Plants and Delivery Trucks"."

80083

## PORTLAND CEMENT CONCRETE PATCHING (BDE)

Effective: January 1, 2001 Revised: January 1, 2004

Revise Note 1 of Article 442.02 of the Standard Specifications, to read:

"Note 1. When patching ramp pavements and two lane pavements with two way traffic, Class PP-2, PP-3, or PP-4 concrete shall be used for Class A, Class B and Class C patching. For all other pavements, Class PP-1, PP-2, PP-3, or PP-4 concrete shall be used, at the Contractor's option, for Class A, Class B and Class C patching."

Delete Note 2 of Article 442.02 of the Standard Specifications.

Add the following to Article 442.02 of the Standard Specifications:

"(I) Calcium Chloride (Note 5)......1013.01

Note 5. The calcium chloride accelerator, when permitted by the Department, shall be Type L (Liquid) with a minimum of 32.0 percent by mass (weight) of calcium chloride."

Revise the first paragraph of Article 442.06(e) of the Standard Specifications to read:

"(e) Concrete Placement. For Class A, Class B and Class C Patches, concrete shall be placed according to Article 420.07 and governed by the limitations set forth in Article 1020.14, except that the maximum temperature of the mixed concrete immediately before placing shall be 35 °C (96 °F), the required use of an approved retarding admixture when the plastic concrete reaches 30 °C (85 °F) shall not apply."

Revise the first paragraph of Article 442.06(h) of the Standard Specifications to read:

"(h) Curing and Protection. In addition to Article 1020.13, when the air temperature is less than 13 °C (55 °F), the Contractor shall cover the patch with minimum R12 insulation until opening strength is reached. Insulation is optional when the air temperature is 13 °C - 35 °C (55 °F - 96 °F). Insulation shall not be placed when the air temperature is greater than 35 °C (96 °F)."

Revise the second paragraph of Article 701.05(e)(1)d.1. of the Standard Specifications to read:

"No open holes, broken pavement, or partially filled holes shall remain overnight for bituminous patching or when the Department specifies only Class PP-2, PP-3, or PP-4 concrete be used. The only exception is conditions beyond the control of the Contractor." Revise Article 701.05(e)(2)b. of the Standard Specifications to read:

"b. Strength Tests. For patches constructed with Class PP-1, PP-2, PP-3, or PP-4 concrete, the pavement may be opened to traffic when test specimens cured with the patches have obtained a minimum flexural strength of 4150 kPa (600 psi) or a minimum compressive strength of 22,100 kPa (3200 psi) according to Article 1020.09.

For patches constructed with Class PP-2, PP-3, or PP-4 concrete which can obtain a minimum flexural strength of 4150 kPa (600 psi) or a minimum of compressive strength of 22,100 kPa (3200 psi) in 16 hours, the pavement may be opened to traffic at a lower opening strength. The specimens cured with the patches shall have obtained a minimum flexural strength of 2050 kPa (300 psi) or a minimum compressive strength of 11,000 kPa (1600 psi) according to Article 1020.09, to permit opening pavement to traffic.

With the approval of the Engineer, concrete strength may be determined according to AASHTO T 276. The strength-maturity relationship shall be developed from concrete which has an air content near the upper specification limit. The strength-maturity relationship shall be re-established if the mix design or materials are changed."

Revise Article 701.05(e)(2)c. of the Standard Specifications to read:

"c. Construction Operations. For Class PP-2, PP-3, or PP-4 concrete used on ramp pavements and two lane pavements with two way traffic, or when the Department specifies only Class PP-2, PP-3, or PP-4 concrete be used for other pavements, Contractor construction operations shall be performed in a manner which allows the patches to be opened the same day and before nightfall. If patches are not opened before nightfall, the additional traffic control shall be at the Contractor's expense. Any time patches cannot be opened before nightfall, the Contractor shall change subsequent construction operations or the mix design. The changes shall be at no additional cost to the Department."

Revise Table 1 of Article 1020.04 of the Standard Specifications by replacing Class PP concrete with the following:

"TABLE	"TABLE 1. CLASSES OF PORTLAND CEMENT CONCRETE AND MIX DESIGN CRITERIA				
Class of Concrete	Use	Specification Section Reference	Cement Factor kg/cu m (cwt/cu yd)	Max. Water/Cement Ratio kg/kg (lb/lb)	
PP-1	PCC Pavement Patching Bridge Deck Patching	442	Type I Cement 385 to 445 (6.50 to 7.50) Type III Cement 365 to 425 (6.20 to 7.20)	0.44	

PP-2	PCC Pavement Patching Bridge Deck Patching	442	Type I Cement 435 (7.35)	0.38
PP-3	PCC Pavement Patching Bridge Deck Patching	442	Type III Cement 435 (7.35)	0.35
PP-4	PCC Pavement Patching Bridge Deck Patching	442	Rapid Hardening Cement 355 to 370 (6.00 to 6.25)	0.50

For PP-1, the Contractor has the option to replace the Type I Cement with Class C fly ash or ground granulated blast-furnace slag. The amount of cement replaced shall not exceed 15 percent by mass (weight), at a minimum replacement ratio of 1.5:1.

For PP-2, the Contractor has the option to replace the Type I cement with ground granulated blast-furnace slag. The amount of cement replaced shall not exceed 30 percent by mass (weight), at a minimum replacement ratio of 1:1.

For PP-3, in addition to the cement, 60 kg/cu m (100 lb/cu yd) of ground granulated blast-furnace slag and 30 kg/cu m (50 lb/cu yd) of microsilica are required. For an air temperature greater than 30 °C (85 °F), the Contractor has the option to replace the Type III cement with Type I cement.

For PP-4, the cement shall be from the Department's "Approved List of Packaged	l, Dry,
Rapid Hardening Cementitious Materials for Concrete Repairs".	

TABLE 1.	TABLE 1. (CONT'D) CLASSES OF PORTLAND CEMENT CONCRETE AND MIX DESIGN CRITERIA				
Class of Concrete	Slump, mm (in.)	Mix Design Compressive Strength, kPa (psi) Hours 48	Mix Design Flexural Strength, kPa (psi) Hours 48	Air Content, %	Coarse Aggregate Gradations Permitted
PP – 1	100 (4) Max	22,100 (3200)	4150 (600)	4.0 - 7.0	CA-7, CA-11, CA-13, CA14, or CA-16
PP – 2	150 (6) Max	22,100 (3200)	4150 (600)	4.0 - 6.0	CA-7, CA-11, CA-13, CA14, or CA-16
PP – 3	100 (4) Max	22,100 (3200)	4150 (600)	4.0 - 6.0	CA-7, CA-11, CA-13, CA14, or CA-16
PP – 4	150 (6) Max	22,100 (3200)	4150 (600)	4.0 - 6.0	CA-7, CA-11, CA-13, CA14, or CA-16

For PP-1, PP-2, PP-3 or PP-4; only CA-13, CA-14, or CA-16 may be used for bridge deck patching. In addition, the mix design strength at 48 hours shall be increased to 27,500 kPa (4,000 psi) compressive or 4,650 kPa (675 psi) flexural for bridge deck patching.

For PP-1, the slump may be increased to 150 mm (6 in.) Max if a high range water-reducing admixture is used."

Delete Article 1020.05(g) of the Standard Specifications. 80036

## PRECAST CONCRETE PRODUCTS (BDE)

Effective: July 1, 1999

Revised: November 1, 2004

<u>Product Approval</u>. Precast concrete products shall be produced according to the Department's current Policy Memorandum, "Quality Control/Quality Assurance Program for Precast Concrete Products". The Policy Memorandum applies to precast concrete products listed under the Products Key of the "Approved List of Certified Precast Concrete Producers".

<u>Precast Concrete Box Culverts</u>. Add the following sentence to the end of the fourth paragraph of Article 540.06:

"After installation, the interior and exterior joint gap between precast concrete box culvert sections shall not exceed 38 mm (1 1/2 in.)."

<u>Portland Cement Replacement</u>. For precast concrete products using Class PC concrete or other mixtures, portland cement replacement with fly ash or ground granulated blast-furnace (GGBF) slag shall be governed by the AASHTO or ASTM standard specification referenced in the Standard Specifications.

For all other precast concrete products using Class PC concrete or other mixtures, portland cement replacement with fly ash or GGBF slag shall be approved by the Engineer. Class F fly ash shall not exceed 15 percent by mass (weight) of the total portland cement and Class F fly ash. Class C fly ash shall not exceed 20 percent by mass (weight) of the total portland cement and Class C fly ash. GGBF slag shall not exceed 25 percent by mass (weight) of the total portland cement portland cement and GGBF slag.

Concrete mix designs, for precast concrete products, shall not consist of portland cement, fly ash and GGBF slag.

<u>Ready-Mixed Concrete</u>. Delete the last paragraph of Article 1020.11(a) of the Standard Specifications.

<u>Shipping</u>. When a precast concrete product has attained the specified strength, the earliest the product may be loaded, shipped, and used is on the fifth calendar day. The first calendar day shall be the date casting was completed.

<u>Acceptance</u>. Products which have been lot or piece inspected and approved by the Department prior to July 1, 1999, will be accepted for use on this contract.

419.doc

## PREFORMED RECYCLED RUBBER JOINT FILLER (BDE)

Effective: November 1, 2002

Revise Article 503.02(c) of the Standard Specifications to read:

Revise Article 637.02(d) of the Standard Specifications to read:

"(d) Preformed Expansion Joint Filler ......1051"

Add the following Article to Section 1051 of the Standard Specifications:

"1051.10 Preformed Recycled Rubber Joint Filler. Preformed recycled rubber joint filler shall consist of ground tire rubber, free of steel and fabric, combined with ground scrap or waste polyethylene. It shall not have a strong hydrocarbon or rancid odor and shall meet the physical property requirements of ASTM D 1752. Water absorption by volume shall not exceed 5.0 percent."

80084

# RAP FOR USE IN BITUMINOUS CONCRETE MIXTURES (BDE)

Effective: January 1, 2000 Revised: April 1, 2002

Revise Article 1004.07 to read:

"**1004.07 RAP Materials.** RAP is reclaimed asphalt pavement resulting from cold milling or crushing of an existing dense graded hot-mix asphalt pavement. RAP must originate from routes or airfields under federal, state or local agency jurisdiction. The Contractor shall supply documentation that the RAP meets these requirements.

- (a) Stockpiles. The Contractor shall construct individual, sealed RAP stockpiles meeting one of the following definitions. No additional RAP will be allowed on top of the pile after the pile has been sealed.
  - (1) Homogeneous. Homogeneous RAP stockpiles shall consist of RAP from Class I/ Superpave, or equivalent mixtures only and represent the same aggregate quality, but shall be at least C quality or better, the same type of crushed aggregate (either crushed natural aggregate, ACBF slag, or steel slag), similar gradation and similar AC content. If approved by the Engineer, combined single pass surface/binder millings may be considered "homogenous", with a quality rating dictated by the lowest coarse aggregate quality present in the mixture. Homogenous stockpiles shall meet the requirements of Article 1004.07(d). Homogeneous RAP stockpiles not meeting these requirements may be processed (crushing and screening) and retested.
  - (2) Conglomerate. Conglomerate RAP stockpiles shall consist of RAP from Class I/ Superpave, or equivalent mixtures only. The coarse aggregate in this RAP shall be crushed aggregate only and may represent more than one aggregate type and/or quality but shall be at least C quality or better. This RAP may have an inconsistent gradation and/or asphalt cement content prior to processing. All conglomerate RAP shall be processed prior to testing by crushing to where all RAP shall pass the 16 mm (5/8 in.) or smaller screen. Conglomerate RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department. Conglomerate RAP stockpiles shall meet the requirements of Article 1004.07(d).

(3) Conglomerate "D" Quality (DQ). Conglomerate DQ RAP stockpiles shall consist of RAP containing coarse aggregate (crushed or round) that is at least D quality or better. This RAP may have an inconsistent gradation and/or asphalt content. Conglomerate DQ RAP stockpiles shall not contain steel slag or other expansive material as determined by the Department. Conglomerate DQ RAP shall meet the requirements of Article 1004.07(d).

Reclaimed Superpave Low ESAL IL-9.5L surface mixtures shall only be placed in conglomerate DQ RAP stockpiles due to the potential for rounded aggregate.

- (4) Other. RAP stockpiles that do not meet the requirements of the stockpile categories listed above shall be classified as "Other". "Other" RAP stockpiles shall not be used in any of the Department's bituminous mixtures.
- (b) Use. The allowable use of a RAP stockpile shall be set by the lowest quality of coarse aggregate in the RAP stockpile. Class I/Superpave surface mixtures are designated as containing Class B quality coarse aggregate only. Superpave Low ESAL IL-19.0L binder and IL-9.5L surface mixtures are designated as Class C quality coarse aggregate only. Class I/Superpave binder mixtures, bituminous base course mixtures, and bituminous base course widening mixtures are designated as containing Class C quality coarse aggregate only. Bituminous stabilized subbase and BAM shoulders are designated as containing Class D quality coarse aggregate only. Any mixture not listed above shall have the designated quality determined by the Department.

RAP containing steel slag or other expansive material, as determined by the Department, shall be homogeneous and will be approved for use in Class I/Superpave (including Low ESAL) surface mixtures only. RAP stockpiles for use in Class I/Superpave mixtures (including Low ESAL), base course, base course widening and Class B mixtures shall be either homogeneous or conglomerate RAP stockpiles except conglomerate RAP stockpiles shall not be used in Superpave surface mixture Ndesign 50 or greater. RAP for use in bituminous aggregate mixtures (BAM) shoulders and BAM stabilized subbase shall be from homogeneous, conglomerate, or conglomerate DQ stockpiles.

Additionally, RAP used in Class I/Superpave surface mixtures shall originate from milled or crushed mixtures only, in which the coarse aggregate is of Class B quality or better. RAP stockpiles for use in Class I/Superpave (including Low ESAL) binder mixes as well as base course, base course widening and Class B mixtures shall originate from milled or processed surface mixture, binder mixture, or a combination of both mixtures uniformly blended to the satisfaction of the Engineer, in which the coarse aggregate is of Class C quality or better.

- (c) Contaminants. RAP containing contaminants, such as earth, brick, sand, concrete, sheet asphalt, bituminous surface treatment (i.e. chip seal), pavement fabric, etc., will be unacceptable unless the contaminants are removed to the satisfaction of the Engineer. Sheet asphalt shall be stockpiled separately.
- (d) Testing. All RAP shall be sampled and tested either during or after stockpiling.

For testing during stockpiling, washed extraction samples shall be run at the minimum frequency of one sample per 450 metric tons (500 tons) for the first 1800 metric tons (2,000 tons) and one sample per 1800 metric tons (2,000 tons) thereafter. A minimum of five tests shall be required for stockpiles less than 3600 metric tons (4,000 tons).

For testing existing stockpiles, the Contractor shall submit a plan for approval to the District proposing a satisfactory method of sampling and testing the RAP pile either insitu or by restockpiling. The sampling plan shall meet the minimum frequency required above and detail the procedure used to extract representative samples throughout the pile for testing.

Before extraction, each field sample shall be split to test sample size. One of the two test samples from the final split shall be labeled and stored for Department use. The Contractor shall extract the other test sample according to Department procedure. The Engineer reserves the right to test any sample (split or Department-taken) to verify Contractor test results.

All of the extraction results shall be compiled and averaged for asphalt content and gradation. Individual extraction test results, when compared to the averages, will be accepted if within the tolerances listed below.

Parameter	Homogeneous / Conglomerate	Conglomerate "D" Quality
25 mm (1 in.)		± 5%
12.5 mm (1/2 in.)	± 8%	± 15%
4.75 mm (No. 4)	± 6%	± 13%
2.36 mm (No. 8)	± 5%	
1.18 mm (No. 16)		± 15%
600 μm (No. 30)	± 5%	
75 μm (No. 200)	± 2.0%	± 4.0%
AC	$\pm 0.4\%$	± 0.5%

If more than 20 percent of the individual sieves are out of the gradation tolerances, or if more than 20 percent of the asphalt content test results fall outside the appropriate tolerances, the RAP will not be allowed to be used in the Department's bituminous concrete mixtures unless the RAP representing the failing tests is removed from the stockpile to the satisfaction of the Engineer. All test data and acceptance ranges shall be sent to the District for evaluation.

With the approval of the Engineer, the ignition oven may be substituted for extractions according to the Illinois Test Procedure, "Calibration of the Ignition Oven for the Purpose of Characterizing Reclaimed Asphalt Pavement (RAP)".

(e) Designs. At the Contractor's option, bituminous concrete mixtures may be constructed utilizing RAP material meeting the above detailed requirements. The amount of RAP included in the mixture shall not exceed the percentages specified in the plans.

RAP designs shall be submitted for volumetric verification. If additional RAP stockpiles are tested and found that no more than 20 percent of the results, as defined under "Testing" herein, are outside of the control tolerances set for the original RAP stockpile and design, and meets all of the requirements herein, the additional RAP stockpiles may be used in the original mix design at the percent previously verified.

(f) Production. The coarse aggregate in all RAP used shall be equal to or less than the nominal maximum size requirement for the bituminous mixture being produced.

To remove or reduce agglomerated material, a scalping screen, crushing unit or comparable sizing device approved by the Engineer shall be used in the RAP feed system to remove or reduce oversized material. If material passing the sizing device adversely affects the mix production or quality of the mix, the sizing device shall be set at a size specified by the Engineer.

If the RAP control tolerances or QC/QA test results require corrective action, the Contractor shall cease production of the mixture containing RAP and either switch to the virgin aggregate design or submit a new RAP design.

80011

#### SEEDING AND SODDING (BDE)

Effective: July 1, 2004

Revised: November 1, 2004

Revise Class 1A and 2A seeding mixtures shown in Table 1 of Article 250.07 of the Standard Specifications to read:

	"Table 1 - SEEDING MIXTURES			
Class – Type		Seeds	kg/hectare (lb/acre)	
1A	Salt Tolerant	Bluegrass	70 (60)	
	Lawn Mixture 7/	Perennial Ryegrass	20 (20)	
		Audubon Red Fescue	20 (20)	
		Rescue 911 Hard Fescue	20 (20)	
		Fults Salt Grass*	70 (60)	
2A Salt Tolerant		Alta Fescue or Ky 31	70 (60)	
	Roadside Mixture 7/	Perennial Ryegrass	20 (20)	
		Audubon Red Fescue	20 (30)	
		Rescue 911 Hard Fescue	20 (30)	
		Fults Salt Grass 1/	70 (60)"	

Revise Note 7 of Article 250.07 of the Standard Specifications to read:

"Note 7. In Districts 1 through 6, the planting times shall be April 1 to June 15 and August 1 to November 1. In Districts 7 through 9, the planting times shall be March 1 to June 1 and August 1 to November 15. Seeding may be performed outside these dates provided the Contractor guarantees a minimum of 75 percent coverage over the entire seeded area(s) after one growing season. The guarantee shall be submitted to the Engineer in writing prior to performing the work. After one growing season, areas not sustaining 75 percent growth shall be interseeded or reseeded, as determined by the Engineer, at the Contractor's expense."

Add the following sentence to Article 252.04 of the Standard Specifications:

"Sod shall not be placed during the months of July and August."

Revise the first paragraph of Article 252.08 of the Standard Specifications to read:

"252.08 Sod Watering. Within two hours after the sod has been placed, water shall be applied at a rate of 25 L/sq m (5 gal/sq yd). Additional water shall be applied every other day at a rate of 15 L/sq m (3 gal/sq yd) for a total of 15 additional waterings. During periods exceeding 26 °C (80 °F) or subnormal rainfall, the schedule of additional waterings may be altered with the approval of the Engineer."

Revise Article 252.09 of the Standard Specifications to read:

"**252.09 Supplemental Watering.** During periods exceeding 26 °C (80 °F) or subnormal rainfall, supplemental watering may be required after the initial and additional waterings. Supplemental watering shall be performed when directed by the Engineer. Water shall be applied at the rate specified by the Engineer within 24 hours of notice."

Revise the first and third paragraphs of Article 252.12 of the Standard Specifications to read:

"252.12 Method of Measurement. Sodding will be measured for payment in place and the area computed in square meters (square yards). To be acceptable for final payment, the sod shall be growing in place for a minimum of 30 days in a live, healthy condition. When directed by the Engineer, any defective or unacceptable sod shall be removed, replaced and watered by the Contractor at his/her own expense."

"Supplemental watering will be measured for payment in units of 1000 L (1000 gal) of water applied on the sodded areas. Waterings performed in addition to those required by Article 252.08 or after the 30 day establishment period will be considered as supplemental watering."

Replace the first paragraph of Article 252.13 of the Standard Specifications with the following:

"**252.13 Basis of Payment.** Sodding will be paid for at the contract unit price per square meter (square yard) for SODDING or SODDING, SALT TOLERANT according to the following schedule.

(a) Initial Payment. Upon placement of sod, 25 percent of the pay item will be paid.

(b) Final Payment. Upon acceptance of sod, the remaining 75 percent of the pay item will be paid."

Revise Article 1081.03(b) of the Standard Specifications to read:

"(b) Salt Tolerant Sod.

Variety	Percent by Weight
Buffalo Grass	30%
Buchloe Dactyloides	
Amigo Fineleaf Tall Fescue	20%
Audubon Red Fescue	15%
Rescue 911 Hard Fescue	15%
Rugby Kentucky Bluegrass	5%
Fults Pucinnellia Distans	15%"

Revise Table II of Article 1081.04(c)(6) of the Standard Specifications to read:

		ТА	BLE II			
					Secondary	
	Hard Seed	Purity	Pure, Live	Weed	Noxious Weeds	
	Percent	Percent	Seed Percent	Percent	No. per kg (oz)	
Variety of Seeds	Maximum	Minimum	Minimum	Maximum	Max. Permitted*	Remarks
Alfalfa	20	92	89	0.50	211 (6)	1/
Brome Grass	-	90	75	0.50	175 (5)	-
Clover, Alsike	15	92	87	0.30	211 (6)	2/
Clover, Crimson	15	92	83	0.50	211 (6)	-
Clover, Ladino	15	92	87	0.30	211 (6)	-
Clover, Red	20	92	87	0.30	211 (6)	-
Clover, White Dutch	30	92	87	0.30	211 (6)	3/
Audubon Red Fescue	0	97	82	0.10	105 (3)	-
Fescue, Alta or Ky. 31	-	97	82	1.00	105 (3)	-
Fescue, Creeping Red	-	97	82	1.00	105 (3)	-
Fults Salt Grass	0	98	85	0.10	70 (2)	-
Kentucky Bluegrass	-	97	80	0.30	247 (7)	5/
Lespedeza, Korean	20	92	84	0.50	211 (6)	3/
Oats	-	92	88	0.50	70 (2)	4/
Orchard Grass	-	90	78	1.50	175 (5)	4/
Redtop	-	90	78	1.80	175 (5)	4/
Ryegrass, Perennial, Annual	-	97	85	0.30	175 (5)	4/
Rye, Grain, Winter	-	92	83	0.50	70 (2)	4/
Rescue 911 Hard Fescue	0	97	82	0.10	105 (3)	-
Timothy	-	92	84	0.50	175 (5)	4/
Vetch, Crown	30	92	67	1.00	211 (6)	3/ & 6/
Vetch, Spring	30	92	88	1.00	70 (2)	4/
Vetch, Winter	15	92	83	1.00	105 (3)	4/
Wheat, hard Red Winter	-	92	89	0.50	70 (2)	4/

80131

## SELF-CONSOLIDATING CONCRETE FOR PRECAST PRODUCTS (BDE)

Effective: July 1, 2004

<u>Definition</u>. Self-consolidating concrete is a flowable mixture that does not require mechanical vibration for consolidation.

<u>Usage</u>. Self-consolidating concrete may be used for precast concrete products. The design and testing of a self-consolidating concrete mixture shall be according to Section 1020 of the Standard Specifications except as modified herein.

Materials. Materials shall conform to the following requirements:

(a) <u>Self-Consolidating Admixtures</u>. The self-consolidating admixture system shall consist of either a high range water-reducing admixture only or a high range water-reducing admixture combined with a separate viscosity modifying admixture. The one or two component admixture system shall be capable of producing a flowable concrete that does not require mechanical vibration.

The high range water-reducing admixture shall comply with the requirements of AASHTO M 194, Type F.

The viscosity modifying admixture will be evaluated according to the test methods and mix design proportions referenced in AASHTO M 194, except the following physical requirements shall be met:

- (1) For initial and final set times, the allowable deviation of the test concrete from the reference concrete shall not be more than 1.0 hour earlier or 1.5 hours later.
- (2) For compressive and flexural strengths, the test concrete shall be a minimum of 90 percent of the reference concrete at 3, 7 and 28 days.
- (3) The length change of the test concrete shall be a maximum 135 percent of the reference concrete. However, if the length change of the reference concrete is less than 0.030 percent, the length change of the test concrete shall be a maximum 0.010 percentage units greater than the reference concrete.
- (4) The relative durability factor of the test concrete shall be a minimum 80 percent.
- (b) <u>Fine Aggregate</u>. A fine aggregate used alone in the mix design shall not have an expansion greater than 0.30 percent per ASTM C 1260. For a blend of two or more fine aggregates, the resulting blend shall not have an expansion greater than 0.30 percent.

The aggregate blend expansion will be calculated as follows:

Aggregate Blend Expansion =  $(a/100 \times A) + (b/100 \times B) + (c/100 \times C) + \dots$ etc.

Where: a, b, c,  $\dots$  = percent of aggregate blend

A, B, C, ... = aggregate expansion according to ASTM C 1260

<u>Mix Design Criteria</u>. The slump requirements of Article 1020.04 of the Standard Specifications shall not apply. In addition, the allowable coarse aggregate gradations shall be CA 11, CA 13, CA 14, CA 16, or a blend of these gradations. The fine aggregate proportion shall be a maximum 50 percent by mass (weight) of the total aggregate used.

<u>Trail Batch</u>. A minimum 1 cu m (1 cu yd) trial batch shall be produced. The mixture will be evaluated for air content, slump flow, visual stability index, compressive strength, passing ability, and static/dynamic segregation resistance.

The trial batch shall be scheduled and performed in the presence of the Engineer. Testing shall be performed per the Department's test method or as approved by the Engineer.

For the trial batch, the air content shall be within the top half of the allowable specification range. The slump flow range shall be 510 mm (20 in.) minimum to 710 mm (28 in.) maximum. The visual stability index shall be a maximum of 1. Strength shall be determined at 28 days. At the Contractor's option, strength may be determined for additional days.

Passing ability and static/dynamic segregation resistance shall be determined by tests selected by the Contractor and approved by the Engineer. The visual stability index shall not be used as the sole criteria for evaluating static segregation resistance.

After an acceptable mixture has been batched and tested, the mixture shall also be evaluated for robustness. Robustness shall be evaluated by varying the dosage of the self-consolidating admixture system and water separately. Additional trial batches may be necessary to accomplish this.

When necessary, the trial batches shall be disposed of according to Article 202.03 of the Standard Specifications.

<u>Quality Control</u>. Once testing is completed and acceptable results have been attained, production test frequencies and allowable test ranges for slump flow, visual stability index, passing ability, and static/dynamic segregation resistance shall be proposed. The production test frequencies and allowable test ranges will be approved by the Engineer.

The slump flow range shall be  $\pm$  50 mm ( $\pm$  2 in.) of the target value, and within the overall range of 510 mm (20 in.) minimum to 710 mm (28 in.) maximum. The visual stability index shall be a maximum of 1. The approved test ranges for passing ability and static/dynamic segregation resistance will be based on recommended guidelines determined by the Engineer. 80132

## SUBGRADE PREPARATION (BDE)

Effective: November 1, 2002

Revise the tenth paragraph of Article 301.03 of the Standard Specifications to read:

"Equipment of such weight, or used in such a way as to cause a rut in the finished subgrade of 13 mm (1/2 in.) or more in depth, shall be removed from the work or the rutting otherwise prevented."

80086

## SUPERPAVE BITUMINOUS CONCRETE MIXTURE IL-4.75 (BDE)

Effective: November 1, 2004

<u>Description</u>. This work shall consist of constructing bituminous concrete surface course or leveling binder with a Superpave, IL-4.75 mixture. Work shall be according to Section 406 of the Standard Specifications and the special provision "Quality Control/Quality Assurance of Bituminous Concrete Mixtures", except as modified herein.

#### Materials.

(a) Fine Aggregate. The fine aggregate shall be at least 50 percent manufactured sand meeting FA 20 gradation. The manufactured sand shall be stone sand, slag sand, steel slag sand, or combinations thereof. When used as leveling binder, steel slag sand will not be permitted.

The fine aggregate quality shall be Class B. The total minus 75  $\mu$ m (No. 200) material in the mixture shall be free from organic impurities.

- (b) Reclaimed Asphalt Pavement (RAP). RAP will not be permitted.
- (c) Bituminous Material. The asphalt cement (AC) shall conform to Article 1009.05 of the Standard Specifications for SBS PG76-28 or SBR PG76-28, except the elastic recovery shall be a minimum of 80.

The AC shall be shipped, maintained, and stored at the mix plant according to the manufacturer's requirements. It shall be placed in an empty tank and not blended with other asphalt cements.

(d) Mineral Filler. Mineral filler shall conform to the requirements of Article 1011.01 of the Standard Specifications, except it shall not be collected dust.

Laboratory Equipment.

- (a) Superpave Gyratory Compactor. The Superpave gyratory compactor (SGC) shall be used for all laboratory mixture compaction.
- (b) Ignition Oven. The ignition oven shall be used for determination of AC content. The ignition oven shall also be used to recover aggregates for all required washed gradations.

The Engineer may waive the ignition oven requirement for AC content if the aggregates to be used are known to have ignition AC content calibration factors, which exceed 1.5 percent. If the calibration factor exceeds 1.5 percent other IDOT approved methods shall be utilized for determination of AC content.

<u>Mixture Design</u>. The Contractor shall submit mix designs for approval, for each required mixture. Mix designs shall be developed by Level III personnel who have successfully completed the course, "Superpave Mix Design Upgrade". Articles 406.10 and 406.13 of the Standard Specifications shall not apply. The mixtures shall be designed according to the respective Illinois Modified AASHTO references listed below.

- AASHTO MP 2 Standard Specification for Superpave Volumetric Mix Design
- AASHTO PP 2 Standard Practice for Short and Long Term Aging of Hot Mix Asphalt (HMA)
- AASHTO PP 19 Standard Practice for Volumetric Analysis of Compacted Hot Mix Asphalt (HMA)
- AASHTO PP 28 Standard Practice for Designing Superpave HMA
- AASHTO T 209 Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures
- AASHTO T 305 Standard Method of Test for Determination of Draindown Characteristics in Uncompacted Asphalt Mixtures.
- AASHTO T 308 Determining the Asphalt Content of Hot Mix Asphalt (HMA) by the Ignition Method
- AASHTO T 312 Preparing and Determining the Density of Hot Mix Asphalt (HMA) Specimens by Means of the Superpave Gyratory Compactor
  - (a) Mixture Composition. The job mix formula (JMF) shall conform to the following:

Sieve	Percent Passing
12.5 mm (1/2 in.)	100
9.5 mm (3/8 in.)	100
4.75 mm (No. 4)	90-100
2.36 mm (No. 8)	70-90
1.18 mm (No. 16)	50-65
600 μm (No. 30)	35-55
300 μm (No. 50)	15-30
150 μm (No. 100)	10-18
75 μm (No. 200)	8-10
AC Content	8% to 10%

(b) Volumetric Requirements.

Volumetric Parameter	Requirement
Design Air Voids	2.5 % at Ndesign 50
Voids in the Mineral Aggregate (VMA)	19.0% minimum
Voids Filled with Asphalt (VFA)	87-95%
Maximum Draindown	0.3%

(c) Determination of Need for Anti-Stripping Additive. The mixture designer shall determine if an additive is needed in the mix to prevent stripping. The determination shall be made on the basis of tests performed according to Illinois Modified T 283. To be considered acceptable by the Engineer as a mixture not susceptible to stripping, the ratio of conditioned to unconditioned split tensile strengths (TSRs) shall be equal to or greater than 0.75 for 4 in. specimens or 0.85 for 6 in. specimens. Mixtures having TSRs less than these, either with or without an additive, will be considered unacceptable.

When it is determined that an additive is required, the additive may be hydrated lime, slaked quicklime, or a liquid additive, at the Contractor's option. The liquid additive shall be selected from the Department's list of approved additives and may be limited to those, which have exhibited satisfactory performance in similar mixes.

Dry hydrated lime shall be added at a rate of 1.0 to 1.5 percent by weight of total dry aggregate. Slurry shall be added in such quantity as to provide the required amount of hydrated lime solids by weight of total dry aggregate. The exact rate of application for all anti-stripping additives will be determined by the Engineer. The method of application shall be according to Article 406.12 of the Standard Specifications.

<u>Mixture Production</u>. Plant modifications may be required to accommodate the addition of higher percentages of mineral filler as required by the JMF.

During production, mineral filler shall not be stored in the same silo as collected dust. This may require the wasting of any previously collected baghouse fines prior to production of the IL-4.75 mixture. Only dust collected during the production of IL-4.75 may be returned directly to the IL-4.75 mixture. Any additional minus 75  $\mu$ m (No. 200) material needed to produce the IL-4.75 shall be mineral filler.

The mixture shall be produced within the temperature range recommended by the asphalt cement producer; but not less than 155 °C (310 °F).

The amount of moisture remaining in the finished mixture shall be less than 0.3 percent based on the weight of the test sample after drying.

Mixtures containing steel slag sand or aggregate having absorptions  $\geq$  2.5 percent shall have a silo storage plus haul time of not less than 1.5 hours.

<u>Control Charts/Limits</u>. Control charts/limits and testing frequency shall be according to QC/QA requirements for Class I mixtures except as follows:

Parameter	Individual Test	Moving Average
% Passing		
1.18 mm (No. 16)	± 4%	± 3%
75 μm mm (No. 200)	± 1.0%	± 0.8%
Asphalt Content	± 0.2%	± 0.1%
Air Voids	± 1.0% (of design)	± 0.8% (of design)
Density	93.5 - 97.4%	

## CONSTRUCTION REQUIREMENTS

<u>Placement</u>. The mixture shall be placed on a dry, clean surface when the air temperature in the shade is 10 °C (50 °F) or above. The mixture temperature shall be 155 °C (310 °F) or above and shall be measured in the truck just prior to placement.

When used as leveling binder, the mixture shall be overlayed within five days of being placed.

#### Lift Thickness.

- (a) Surface Course. The minimum and maximum compacted lift thickness for the IL-4.75 mixture shall be 19 mm (3/4 in.) and 32 mm (1 1/4 in.) respectively.
- (b) Leveling Binder. Density requirements for IL-4.75 mixture shall apply when the nominal, compacted thickness is 19 mm (3/4 in.) or greater.

<u>Compaction</u>. The compaction operation shall start immediately after the mixture has been placed. The Contractor shall provide a minimum of two steel-wheeled tandem rollers for breakdown ( $T_B$ ) and one finish steel-wheeled roller ( $T_F$ ) meeting the requirements of Article 406.16(a) and 1101.01(e) of the Standard Specifications except the minimum compression for all of the rollers shall be 49 N/mm (280 lb/in.) of roller width. Pneumatic-tired and vibratory rollers will not be permitted.

Basis of Payment. This work will be paid for at the contract unit price per metric ton (ton) for POLYMERIZED LEVELING BINDER (MACHINE METHOD), SUPERPAVE, IL-4.75, N50; and POLYMERIZED BITUMINOUS CONCRETE SURFACE COURSE, SUPERPAVE, IL-4.75, N50.

80136

## SUPERPAVE BITUMINOUS CONCRETE MIXTURES (BDE)

Effective: January 1, 2000

### Revised: April 1, 2004

<u>Description</u>. This work shall consist of designing, producing and constructing Superpave bituminous concrete mixtures using Illinois Modified Strategic Highway Research Program (SHRP) Superpave criteria. This work shall be according to Sections 406 and 407 of the Standard Specifications and the special provision, "Quality Control/Quality Assurance of Bituminous Concrete Mixtures", except as follows.

<u>Materials</u>.

- (a) Fine Aggregate Blend Requirement. The Contractor may be required to provide FA 20 manufactured sand to meet the design requirements. For mixtures with Ndesign ≥ 90, at least 50 percent of the required fine aggregate fraction shall consist of either stone sand, slag sand, or steel slag sand meeting the FA/FM 20 gradation.
- (b) Reclaimed Asphalt Pavement (RAP). If the Contractor is allowed to use more than 15 percent RAP, as specified in the plans, a softer performance-graded binder may be required as determined by the Engineer.

RAP shall meet the requirements of the special provision, "RAP for Use in Bituminous Concrete Mixtures".

RAP will not be permitted in mixtures containing polymer modifiers.

RAP containing steel slag will be permitted for use in top-lift surface mixtures only.

(c) Bituminous Material. The asphalt cement (AC) shall be performance-graded (PG) or polymer modified performance-graded (SBS-PG or SBR-PG) meeting the requirements of Article 1009.05 of the Standard Specifications for the grade specified on the plans.

The following additional guidelines shall be used if a polymer modified asphalt is specified:

- (1) The polymer modified asphalt cement shall be shipped, maintained, and stored at the mix plant according to the manufacturer's requirements. Polymer modified asphalt cement shall be placed in an empty tank and shall not be blended with other asphalt cements.
- (2) The mixture shall be designed using a mixing temperature of  $163 \pm 3 \degree C (325 \pm 5 \degree F)$ and a gyratory compaction temperature of  $152 \pm 3 \degree C (305 \pm 5 \degree F)$ .
- (3) Pneumatic-tired rollers will not be allowed unless otherwise specified by the Engineer. A vibratory roller meeting the requirements of Article 406.16 of the Standard Specifications shall be required in the absence of the pneumatic-tired roller.

#### Laboratory Equipment.

- (a) Superpave Gyratory Compactor. The superpave gyratory compactor (SGC) shall be used for all QC/QA testing.
- (b) Ignition Oven. The ignition oven shall be used to determine the AC content. The ignition oven shall also be used to recover aggregates for all required washed gradations.

The Engineer may waive the ignition oven requirement for AC content if the aggregates to be used are known to have ignition AC content calibration factors which exceed 1.5 percent. If the ignition oven requirement is waived, other Department approved methods shall be used to determine the AC content.

<u>Mixture Design</u>. The Contractor shall submit mix designs, for approval, for each required mixture. Mix designs shall be developed by Level III personnel who have successfully completed the course, "Superpave Mix Design Upgrade". Articles 406.10 and 406.13 of the Standard Specifications shall not apply. The mixtures shall be designed according to the respective Illinois Modified AASHTO references listed below.

- AASHTO MP 2 Standard Specification for Superpave Volumetric Mix Design
- AASHTO R 30 Standard Practice for Mixture Conditioning of Hot-Mix Asphalt (HMA)

- AASHTO PP 28 Standard Practice for Designing Superpave HMA
- AASHTO T 209 Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures
- AASHTO T 312 Preparing and Determining the Density of Hot Mix Asphalt (HMA) Specimens by Means of the Superpave Gyratory Compactor
- AASHTO T 308 Determining the Asphalt Content of Hot Mix Asphalt (HMA) by the Ignition Method
  - (a) Mixture Composition. The ingredients of the bituminous mixture shall be combined in such proportions as to produce a mixture conforming to the composition limits by weight. The gradation mixture specified on the plans shall produce a mixture falling within the limits specified in Table 1.

TABLE 1. MIXTURE COMPOSITION (% PASSING) ^{1/}								
Sieve IL-25.0 mm		IL-19.0 mm		IL-12.5 mm ^{4/}		IL-9.5 mm ^{4/}		
Size	min	max	min	max	Min	max	min	max
37.5 mm (1 1/2 in.)		100						
25 mm (1 in.)	90	100		100				
19 mm (3/4 in.)		90	82	100		100		
12.5 mm (1/2 in.)	45	75	50	85	90	100		100
9.5 mm (3/8 in.)						89	90	100
4.75 mm (#4)	24	42 ^{2/}	24	50 ^{2/}	28	65	28	65
2.36 mm (#8)	16	31	20	36	28	48 ^{3/}	28	48 ^{3/}
1.18 mm (#16)	10	22	10	25	10	32	10	32
600 μm (#30)								
300 μm (#50)	4	12	4	12	4	15	4	15
150 μm (#100)	3	9	3	9	3	10	3	10
75 μm (#200)	3	6	3	6	4	6	4	6

1/ Based on percent of total aggregate weight.

2/ The mixture composition shall not exceed 40 percent passing the 4.75 mm (#4) sieve for binder courses with Ndesign  $\ge$  90.

- 3/ The mixture composition shall not exceed 40 percent passing the 2.36 mm (#8) sieve for surface courses with Ndesign  $\ge$  90.
- 4/ The mixture composition for surface courses shall be according to IL-12.5 mm or IL-9.5 mm, unless otherwise specified by the Engineer.

One of the above gradations shall be used for leveling binder as specified in the plans and according to Article 406.04 of the Standard Specifications.

It is recommended that the selected combined aggregate gradation not pass through the restricted zones specified in Illinois Modified AASHTO MP 2.

- (b) Dust/AC Ratio for Superpave. The ratio of material passing the 75 μm (#200) sieve to total asphalt cement shall not exceed 1.0 for mixture design (based on total weight of mixture).
- (c) Volumetric Requirements. The target value for the air voids of the hot mix asphalt (HMA) shall be 4.0 percent at the design number of gyrations. The VMA and VFA of the HMA design shall be based on the nominal maximum size of the aggregate in the mix and shall conform to the requirements listed in Table 2.

TABLE 2. VOLUMETRIC REQUIREMENTS					
	Voids in the Mineral Aggregate (VMA), % minimum			Voids Filled with Asphalt (VFA),	
Ndesign	IL-25.0	IL-19.0	IL-12.5	IL-9.5	%
50					65 - 78
70	12.0	13.0	14.0	15	
90	12.0	13.0	14.0	15	65 - 75
105					

(d) Determination of Need for Anti-Stripping Additive. The mixture designer shall determine if an additive is needed in the mix to prevent stripping. The determination will be made on the basis of tests performed according to Illinois Modified T 283 using 4 in. Marshall bricks. To be considered acceptable by the Department as a mixture not susceptible to stripping, the ratio of conditioned to unconditioned split tensile strengths (TSRs) shall be equal to or greater than 0.75. Mixtures, either with or without an additive, with TSRs less than 0.75 will be considered unacceptable.

If it is determined that an additive is required, the additive may be hydrated lime, slaked quicklime, or a liquid additive, at the Contractor's option. The liquid additive shall be selected from the Department's list of approved additives and may be limited to those which have exhibited satisfactory performance in similar mixes.

Dry hydrated lime shall be added at a rate of 1.0 to 1.5 percent by weight of total dry aggregate. Slurry shall be added in such quantity as to provide the required amount of hydrated lime solids by weight of total dry aggregate. The exact rate of application for all anti-stripping additives will be determined by the Department. The method of application shall be according to Article 406.12 of the Standard Specifications.

<u>Personnel</u>. The QC Manager and Level I Technician shall have successfully completed the Department's "Superpave Field Control Course".

<u>Required Plant Tests</u>. Testing shall be conducted to control the production of the bituminous mixture. The Contractor shall use the test methods identified to perform the following mixture tests at a frequency not less than that indicated in Table 3.

	TABLE 3. REQUIRED PLANT TESTS for SUPERPAVE			
Pa	arameter	Frequency of Tests	Test Method	
Aggregate Gradation Hot bins for batch and continuous plants		1 dry gradation per day of production (either morning or afternoon sample). And	Illinois Procedure (See Manual of Test Procedures for Materials).	
con drie	vidual cold-feeds or hbined belt-feed for r drum plants.	1 washed ignition oven test on the mix per day of production (conduct in afternoon if dry gradation is conducted in the morning or vice versa).		
(% passing sieves: 12.5 mm (1/2 in.), 4.75 mm (No. 4), 2.36 mm (No. 8), 600 μm (No. 30), 75 μm (No. 200))		NOTE. The order in which the above tests are conducted shall alternate from the previous production day (example: a dry gradation conducted in the morning will be conducted in the afternoon on the next production day and so forth).		
		The dry gradation and washed ignition oven test results shall be plotted on the same control chart.		
Asphalt Oven (	Content by Ignition Note 1.)	1 per half day of production	Illinois Modified AASHTO T 308	
Air Voids	Bulk Specific Gravity of Gyratory Sample	1 per half day of production for first 2 days and 1 per day thereafter (first sample of the day)	Illinois Modified AASHTO T 312	
	Maximum Specific Gravity of Mixture		Illinois Modified AASHTO T 209	

Note 1. The Engineer may waive the ignition oven requirement for AC content if the aggregates to be used are known to have ignition AC content calibration factors which exceed 1.5 percent. If the ignition oven requirement is waived, other Department approved methods shall be used to determine the AC content.

During production, the ratio of minus 75  $\mu$ m (#200) sieve material to total asphalt cement shall be not less than 0.6 nor more than 1.2 and the moisture content of the mixture at discharge from the mixer shall not exceed 0.5 percent. If at any time the ratio of minus 75  $\mu$ m (#200) material to asphalt or moisture content of the mixture falls outside the stated limits, production of the mix shall cease. The cause shall be determined and corrective action satisfactory to the Engineer shall be initiated prior to resuming production. During production, mixtures containing an anti-stripping additive will be tested by the Department for stripping according to Illinois Modified T 283. If the mixture fails to meet the TSR criteria for acceptance, no further mixture will be accepted until the Contractor takes such action as is necessary to furnish a mixture meeting the criteria.

### Construction Requirements

### Lift Thickness.

(a) Binder and Surface Courses. The minimum compacted lift thickness for constructing bituminous concrete binder and surface courses shall be according to Table 4:

TABLE 4 – MINIMUM COMPACTED LIFT THICKNESS		
Mixture	Thickness, mm (in.)	
IL-9.5	32 (1 1/4)	
IL-12.5	38 (1 1/2)	
IL-19.0	57 (2 1/4)	
IL-25.0	76 (3)	

(b) Leveling Binder. Mixtures used for leveling binder shall be as follows:

TABLE 5 – LEVELING BINDER		
Nominal, Compacted, Leveling	Mixture	
Binder Thickness, mm (in.)		
≤ 32 (1 1/4)	IL-9.5	
32 (1 1/4) to 50 (2)	IL 9.5 or IL-12.5	

Density requirements shall apply for leveling binder when the nominal, compacted thickness is 32 mm (1 1/4 in.) or greater for IL-9.5 mixtures and 38 mm (1 1/2 in.) or greater for IL-12.5 mixtures.

(c) Full-Depth Pavement. The compacted thickness of the initial lift of binder course shall be 100 mm (4 in.). The compacted thickness of succeeding lifts shall meet the minimums specified in Table 4 but not exceed 100 mm (4 in.).

If a vibratory roller is used for breakdown, the compacted thickness of the binder lifts, excluding the top lift, may be increased to 150 mm (6 in.) provided the required density is obtained.

(d) Bituminous Patching. The minimum compacted lift thickness for constructing bituminous patches shall be according to Table 4.

<u>Control Charts/Limits</u>. Control charts/limits shall be according to QC/QA Class I requirements, except density shall be plotted on the control charts within the following control limits:

TABLE 6. DENSITY CONTROL LIMITS			
Mixture	Parameter	Individual Test	
12.5 mm / 9.5 mm	Ndesign ≥ 90	92.0 - 96.0%	
12.5 mm / 9.5 mm	Ndesign < 90	92.5 - 97.4%	
19.0 mm / 25.0 mm	Ndesign ≥ 90	93.0 - 96.0%	
19.0 mm / 25.0 mm	Ndesign < 90	93.0 - 97.4%	

<u>Basis of Payment</u>. On resurfacing projects, this work will be paid for at the contract unit price per metric ton (ton) for BITUMINOUS CONCRETE SURFACE COURSE, SUPERPAVE, of the friction aggregate mixture and Ndesign specified, LEVELING BINDER (HAND METHOD), SUPERPAVE, of the Ndesign specified, LEVELING BINDER (MACHINE METHOD), SUPERPAVE, of the Ndesign specified, and BITUMINOUS CONCRETE BINDER COURSE, SUPERPAVE, of the mixture composition and Ndesign specified.

On resurfacing projects in which polymer modifiers are required, this work will be paid for at the contract unit price per metric ton (ton) for POLYMERIZED BITUMINOUS CONCRETE SURFACE COURSE, SUPERPAVE, of the friction aggregate mixture and Ndesign specified, POLYMERIZED LEVELING BINDER (HAND METHOD), SUPERPAVE, of the Ndesign specified, POLYMERIZED LEVELING BINDER (MACHINE METHOD), SUPERPAVE, of the Ndesign specified, and POLYMERIZED BITUMINOUS CONCRETE BINDER COURSE, SUPERPAVE, of the mixture composition and Ndesign specified.

On full-depth pavement projects, this work will be paid for at the contract unit price per square meter (square yard) for BITUMINOUS CONCRETE PAVEMENT, (FULL-DEPTH), SUPERPAVE, of the thickness specified.

On projects where widening is constructed and the entire pavement is then resurfaced, the binder for the widening will be paid for at the contract unit price per square meter (square yard) for BITUMINOUS CONCRETE BINDER COURSE, SUPERPAVE, of the mixture composition, Ndesign, and thickness specified. The surface and binder used to resurface the entire pavement will be paid for according to the paragraphs above for resurfacing projects.

80010

#### TEMPORARY CONCRETE BARRIER (BDE)

Effective: October 1, 2002

Revised: November 1, 2003

Revise Section 704 of the Standard Specifications to read:

## **"SECTION 704. TEMPORARY CONCRETE BARRIER**

**704.01 Description.** This work shall consist of furnishing, placing, maintaining, relocating and removing precast concrete barrier at temporary locations as shown on the plans or as directed by the Engineer.

**704.02 Materials.** Materials shall meet the requirements of the following Articles of Section 1000 - Materials:

Item	Article/Section
(a) Portland Cement Concrete	
(b) Reinforcement Bars (Note 1)	1006.10(a)(b)
(c) Connecting Pins and Anchoring Pins	
(d) Connecting Loop Bars (Note 2)	
(e) Rapid Set Mortar (Note 3)	

Note 1. Reinforcement bars shall be Grade 400 (Grade 60).

Note 2. Connecting loop bars shall be smooth bars conforming to the requirements of ASTM A 36.

Note 3. Rapid set materials shall be obtained from the Department's approved list of Packaged, Dry, Rapid Hardening Cementitous Materials for Concrete Repairs. For a rapid set mortar mixture, one part packaged rapid set cement shall be combined with two parts fine aggregate, by volume or a packaged rapid set mortar shall be used. Mixing of the rapid set mortar shall be according to the manufacturer's instructions.

# CONSTRUCTION REQUIREMENTS

**704.03 General.** Precast concrete barrier produced after October 1, 2002 shall meet National Cooperative Highway Research Program (NCHRP) Report 350, Category 3, Test Level 3 requirements and have the F shape. Precast concrete barrier shall be constructed according to the Bureau of Materials and Physical Research's Policy Memorandum "Quality Control/Quality Assurance Program for Precast Concrete Products", applicable portions of Sections 504 and 1020, and to the details shown on the plans.

Precast units shall not be removed from the casting beds until a flexural strength of 2,000 kPa (300 psi) or a compressive strength of 10,000 kPa (1400 psi) is attained. When the concrete has attained a compressive strength according to Article 1020.04, and not prior to four days after casting, the units may be loaded, shipped and used.

**704.04 Installation**. F shape barrier units shall be seated on bare, clean pavement or paved shoulder and pinned together in a smooth, continuous line at the exact locations provided by the Engineer. The barrier unit at each end of the installation shall be secured to the pavement or paved shoulder using six anchoring pins and protected with an impact attenuator as shown on the plans.

F shape and New Jersey shape barrier units shall not be mixed in the same run.

Barrier units or attachments damaged during transportation or handling, or by traffic during the life of the installation, shall be repaired or replaced by the Contractor at his/her expense. The Engineer will be the sole judge in determining which units or attachments require repair or replacement.

The temporary barriers shall be removed when no longer required by the contract. After removal, all anchoring holes in the pavement or paved shoulder shall be filled with a rapid set mortar. Only enough water to permit placement and consolidation by rodding shall be used and the material shall be struck-off flush.

**704.05** New Jersey Shape Barrier. New Jersey shape barrier produced prior to October 1, 2002 according to earlier Department standards, may be used until January 1, 2008.

Barrier units or attachments damaged during transportation or handling, or by traffic during the life of the installation, shall be repaired or replaced by the Contractor at his/her expense. The Engineer will be the sole judge in determining which units or attachments require repair or replacement.

F shape and New Jersey shape barrier units shall not be mixed in the same run.

The barrier unit at each end of the installation shall be secured to the pavement or paved shoulder using six dowel bars and protected with an impact attenuator as shown on the plans.

The temporary barriers shall be removed when no longer required by the contract. After removal, all anchoring holes in the pavement or paved shoulder shall be filled with a rapid set mortar. Only enough water to permit placement and consolidation by rodding shall be used and the material shall be struck-off flush.

**704.06 Method of Measurement.** Temporary concrete barrier will be measured for payment in meters (feet) in place along the centerline of the barrier. When temporary concrete barrier is relocated within the limits of the jobsite, the relocated barrier will be measured for payment in meters (feet) in place along the centerline of the barrier.

**704.07** Basis of Payment. When the Contractor furnishes the barrier units, this work will be paid for at the contract unit price per meter (foot) for TEMPORARY CONCRETE BARRIER or RELOCATE TEMPORARY CONCRETE BARRIER.

When the Department furnishes the barrier units, this work will be paid for at the contract unit price per meter (foot) for TEMPORARY CONCRETE BARRIER, STATE OWNED or RELOCATE TEMPORARY CONCRETE BARRIER, STATE OWNED.

Impact attenuators will be paid for separately." 80092

## TEMPORARY EROSION CONTROL (BDE)

Effective: November 1, 2002

Revise the fifth sentence of the third paragraph of Article 280.04(a) of the Standard Specifications to read:

"This work may be constructed of hay or straw bales, extruded UV resistant high density polyethylene panels, erosion control blanket, mulch barrier, aggregate barriers, excavation, seeding, or mulch used separately or in combination, as approved, by the Engineer."

Add the following paragraphs after the fifth paragraph of Article 280.04(a) of the Standard Specifications.

"A ditch check constructed of extruded, UV resistant, high density polyethylene panels, "M" pins and erosion control blanket shall consist of the following materials:

Extruded, UV resistant, high density polyethylene panels shall have a minimum height of 250 mm (10 in.) and minimum length of 1.0 m (39.4 in.). The panels shall have a 51 mm (2 in.) lip along the bottom of the panel. Each panel shall have a single rib thickness of 4 mm (5/32 in.) with a 12 mm (1/2 in.) distance between the ribs. The panels shall have an average apparent opening size equal to 4.75 mm (No. 4) sieve, with an average of 30 percent open area. The tensile strength of each panel shall be 26.27 kN/m (1800 lb/ft) in the machine direction and 7.3 kN/m (500 lb/ft) in the transverse direction when tested according to ASTM D 4595.

"M" pins shall be at least 76 mm (3 in.) by 686 mm (27 in.), constructed out of deformed grade C1008 D3.5 rod (0.211 in. diameter). The rod shall have a minimum tensile strength of 55 MPa (8000 psi).

Erosion control blanket shall conform to Article 251.04.

A section of erosion control blanket shall be placed transverse to the flowline direction of the ditch prior to the construction of the polyethylene ditch check. The length of the section shall extend from the top of one side of the ditch to the top of the opposite side of the ditch, while the width of the section shall be one roll width of the blanket. The upstream edge of the erosion control blanket shall be secured in a 100 mm (4 in.) trench. The blanket shall be secured in the trench with 200 mm (8 in.) staples placed at 300 mm (1 ft) intervals along the edge before the trench is backfilled. Once the upstream edge of the blanket is secured, the downstream edge shall be secured with 200 mm (8 in.) staples placed at 300 mm (1 ft) intervals along the edge. The polyethylene ditch check shall be installed in the middle of the erosion control blanket, with the lip of each panel facing outward.

The ditch check shall consist of two panels placed back to back forming a single row. Placement of the first two panels shall be at the toe of the backslope or sideslope, with the panels extending across the bottom of the ditch. Subsequent panels shall extend both across the bottom of the ditch and up the opposite sideslope, as well as up the original backslope or sideslope at the distance determined by the Engineer.

The M pins shall be driven through the panel lips to secure the panels to the ground. M pins shall be installed in the center of the panels with adjacent panels overlapping the ends a minimum of 50 mm (2 in.). The pins shall be placed through both sets of panels at each overlap. They shall be installed at an interval of three M pins per one meter (39 in.) length of ditch check. The panels shall be wedged into the M pins at the top to ensure firm contact between the entire bottom of the panels and the soil."

80087

## TRAFFIC CONTROL DEFICIENCY DEDUCTION (BDE)

Effective: April 1, 1992

Revised: January 1, 2005

To ensure a prompt response to incidents involving the integrity of work zone traffic control, the Contractor shall provide a telephone number where a responsible individual can be contacted 24 hours-a-day.

When the Engineer is notified, or determines a traffic control deficiency exists, he/she will notify and direct the Contractor to correct the deficiency within a specified time. The specified time, which begins upon notification to the Contractor, will be from 1/2 hour to 12 hours based upon the urgency of the situation and the nature of the deficiency. The Engineer shall be the sole judge.

A deficiency may be any lack of repair, maintenance, or non-compliance with the traffic control plan. A deficiency may also be applied to situations where corrective action is not an option such as the use of non-certified flaggers for short term operations; working with lane closures beyond the time allowed in the contract; or failure to perform required contract obligations such as traffic control surveillance.

If the Contractor fails to correct a deficiency within the specified time, a daily monetary deduction will be imposed for each calendar day or fraction thereof the deficiency exists. The calendar day(s) will begin with notification to the Contractor and end with the Engineer's acceptance of the correction. The daily monetary deduction will be either \$1,000 or 0.05 percent of the awarded contract value, whichever is greater. For those deficiencies where corrective action was not an option this monetary deduction will be immediate.

In addition, if the Contractor fails to respond, the Engineer may correct the deficiency and the cost thereof will be deducted from monies due or which may become due the Contractor. This corrective action will in no way relieve the Contractor of his/her contractual requirements or responsibilities.

5729I

## TRAINING SPECIAL PROVISIONS

This Training Special Provision supersedes Section 7b of the Special Provision entitled "Specific Equal Employment Opportunity Responsibilities," and is in implementation of 23 U.S.C. 140(a).

As part of the contractor's equal employment opportunity affirmative action program, training shall be provided as follows:

The contractor shall provide on-the-job training aimed at developing full journeyman in the type of trade or job classification involved. The number of trainees to be trained under this contract will be 5 Trainees. In the event the contractor subcontracts a portion of the contract work, he shall determine how many, if any, of the trainees are to be trained by the subcontractor, provided however, that the contractor shall retain the primary responsibility for meeting the training requirements imposed by this special provision. The contractor shall also insure that this Training Special Provision is made applicable to such subcontract. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training.

The number of trainees shall be distributed among the work classifications on the basis of the contractor's needs and the availability of journeymen in the various classifications within the reasonable area of recruitment. Prior to commencing construction, the contractor shall submit to the Illinois Department of Transportation for approval the number of trainees to be trained in each selected classification and training program to be used. Furthermore, the contractor shall specify the starting time for training in each of the classifications. The contractor will be credited for each trainee employed by him on the contract work who is currently enrolled or becomes enrolled in an approved program and will be reimbursed for such trainees as provided hereinafter.

Training and upgrading of minorities and women toward journeyman status is a primary objective of this Training Special Provision. Accordingly, the contractor shall make every effort to enroll minority trainees and women (e.g. by conducting systematic and direct recruitment through public and private sources likely to yield minority and women trainees) to the extent such persons are available within a reasonable area of recruitment. The contractor will be responsible for demonstrating the steps that he has taken in pursuance thereof, prior to a determination as to whether the contractor is in compliance with this Training Special Provision. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

No employee shall be employed as a trainee in any classification in which he has successfully completed a training course leading to journeyman status or in which he has been employed as a journeyman. The contractor should satisfy this requirement by including appropriate questions in the employee application or by other suitable means. Regardless of the method used the contractor's records should document the findings in each case.

The minimum length and type of training for each classification will be as established in the training program selected by the contractor and approved by the Illinois Department of Transportation and the Federal Highway Administration. The Illinois Department of Transportation and the Federal Highway Administration shall approve a program, if it is reasonably calculated to meet the equal employment opportunity obligations of the contractor and to qualify the average trainee for journeyman status in the classification concerned by the end of the training period. Furthermore, apprenticeship programs registered with the U.S. Department of Labor, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau and training programs approved by not necessarily sponsored by the U.S. Department of Labor, Manpower Administration, Bureau of Apprenticeship and Training shall also be considered acceptable provided it is being administered in a manner consistent with the equal employment obligations of Federal-aid highway construction contracts. Approval or acceptance of a training program shall be obtained from the State prior to commencing work on the classification covered by the program. It is the intention of these provisions that training is to be provided in the construction crafts rather then clerk-typists or secretarial-type positions. Training is permissible in lower level management positions such as office engineers, estimators, timekeepers, etc., where the training is oriented toward construction applications. Training in the laborer classification may be permitted provided that significant and meaningful training is provided and approved by the Illinois Department of Transportation and the Federal Highway Administration. Some offsite training is permissible as long as the training is an integral part of an approved training program and does not comprise a significant part of the overall training.

Except as otherwise noted below, the contractor will be reimbursed 80 cents per hour of training given an employee on this contract in accordance with an approved training program. As approved by the Engineer, reimbursement will be made for training of persons in excess of the number specified herein. This reimbursement will be made even though the contractor receives additional training program funds from other sources, provided such other source does not specifically prohibit the contractor from receiving other reimbursement. Reimbursement for offsite training indicated above may only be made to the contractor where he does one or more of the following and the trainees are concurrently employed on a Federal-aid project; contributes to the cost of the training, provides the instruction to the trainee or pays the trainee's wages during the offsite training period.

No payment shall be made to the contractor if either the failure to provide the required training, or the failure to hire the trainee as a journeyman, is caused by the contractor and evidences a lack of good faith on the part of the contractor in meeting the requirement of this Training Special Provision. It is normally expected that a trainee will begin his training on the project as soon as feasible after start of work utilizing the skill involved and remain on the project as long as training opportunities exist in his work classification or until he has completed his training program.

It is not required that all trainees be on board for the entire length of the contract. A contractor will have fulfilled his responsibilities under this Training Special Provision if he has provided acceptable training to the number of trainees specified. The number trained shall be determined on the basis of the total number enrolled on the contract for a significant period.

Trainees will be paid at least 60 percent of the appropriate minimum journeyman's rate specified in the contract for the first half of the training period, 75 percent for the third quarter of the training period, and 90 percent for the last quarter of the training period, unless apprentices or trainees in an approved existing program are enrolled as trainees on this project. In that case, the appropriate rates approved by the Departments of Labor or Transportation in connection with the existing program shall apply to all trainees being trained for the same classification who are covered by this Training Special Provision.

The contractor shall furnish the trainee a copy of the program he will follow in providing the training. The contractor shall provide each trainee with a certification showing the type and length of training satisfactorily complete.

The contractor will provide for the maintenance of records and furnish periodic reports documenting his performance under this Training Special Provision.

<u>METHOD OF MEASUREMENT</u> The unit of measurement is in hours.

<u>BASIS OF PAYMENT</u> This work will be paid for at the contract unit price of 80 cents per hour for TRAINEES. The estimated total number of hours, unit price and total price have been included in the schedule of prices.

20338

# TRANSIENT VOLTAGE SURGE SUPPRESSION (BDE)

Effective: August 1, 2003

Revise the first paragraph of Article 1074.03(a)(4) of the Standard Specifications to read:

"(4) Transient Voltage Surge Suppression. The cabinet shall be provided with transient voltage surge suppression. Transient surge suppression unit leads shall be kept as short as possible and ground shall be made directly to the cabinet wall or ground plate as near as possible to the object being grounded. All transient surge suppression units shall be tested and certified as meeting this specification by an independent testing laboratory. One copy of each of the full testing report shall be submitted to the Engineer."

Revise Article 1074.03(a)(4)a. of the Standard Specifications to read:

"a. Surge Suppressor. The suppressor protecting the solid state controller, conflict monitor, and detection equipment shall consist of two stages: stage one which shall include a controller cabinet AC power protection assembly and stage two which shall include AC circuit protection.

The design of the stage one suppressor shall be modular and it shall be installed in such a way that it may be removed and replaced with the intersection under power and in flashing operation. It shall have a permanently mounted and wired base and a removable circuit package. The stage one suppressor shall have two LED failure indicators for power 'on' and suppression 'failure' and shall meet the following properties:

Stage One Suppressor			
Properties	Criteria		
"Plug-in" suppression module	12 pin connector assembly		
Clamp voltage	250 V at 20,000 A typical		
Response time	Less than 5 nanoseconds		
Maximum continuous service current	15 A at 120 VAC 60 Hz		
High frequency noise attenuation	At least 50 dB at 100,000 Hz		
Operating temperature	-40 °C (-40 °F) to 85 °C (185 °F)		

If the controller assembly includes a system telemetry module or remote intersection monitor, the status of the stage one suppressor shall be continuously and remotely monitored by an appropriate alarm circuit.

The stage two, high speed, solid state, transient suppressor shall protect the system from transient over voltage without affecting power at the load. It shall suppress transients of either polarity and from either direction (source or load). The suppressor shall have a visual "on" indicator lamp when the unit is operating normally. It shall also have a UL plastic enclosure, a four position terminal strip for power connection, and it shall utilize silicon avalanche diode technology. The stage two suppressor shall meet the following properties:

Stage Two Suppressor			
Properties	Criteria		
Nominal service voltage	120 V at 50/60 Hz		
Maximum voltage protection level	±330 V		
Minimum voltage protection level	±220 V ±5%		
Minimum surge current rating	700 A		
Stand by power	Less than 0.5 Watts		
Hot to neutral leakage current at 120 V RMS	Less than 5µA		
Maximum response time	5 nanoseconds		
Operating and Storage temperature	-20 °C (-4 °F) to 50 °C (122 °F)"		

## 80107m

## TRUCK BED RELEASE AGENT (BDE)

Effective: April 1, 2004

Add the following sentence after the third sentence of the first paragraph of Article 406.14 of the Standard Specifications.

"In addition to the release agent, the Contractor may use a light scatter of manufactured sand (FA 20 or FA 21) evenly distributed over the bed of the vehicle."

80123

## WEIGHT CONTROL DEFICIENCY DEDUCTION

Effective: April 1, 2001 Revised: August 1, 2002

The Contractor shall provide accurate weights of materials delivered to the contract for incorporation into the work (whether temporary or permanent) and for which the basis of payment is by weight. These weights shall be documented on delivery tickets which shall identify the source of the material, type of material, the date and time the material was loaded, the contract number, the net weight, the tare weight when applicable and the identification of the transporting vehicle. For aggregates, the Contractor shall have the driver of the vehicle furnish or establish an acceptable alternative to provide the contract number and a copy of the material order to the source for each load. The source is defined as that facility that produces the final material product that is to be incorporated into the contract pay items.

The Department will conduct random, independent vehicle weight checks for material sources according to the procedures outlined in the Documentation Section Policy Statement of the Department's Construction Manual and hereby incorporated by reference. The results of the independent weight checks shall be applicable to all contracts containing this Special Provision. Should the vehicle weight check for a source result in the net weight of material on the vehicle exceeding the net weight of material shown on the delivery ticket by 0.50% (0.70% for aggregates) or more, the Engineer will document the independent vehicle weight check and immediately furnish a copy of the results to the Contractor. No adjustment in pay quantity will be made. Should the vehicle weight check for a source result in the net weight of material shown on the delivery ticket exceeding the net weight of material on the vehicle by 0.50% (0.70% for aggregates) or more, the Engineer will document the independent vehicle by 0.50% (0.70% for aggregates) or more, the Engineer will document the independent vehicle by 0.50% (0.70% for aggregates) or more, the Engineer will document the independent vehicle by 0.50% (0.70% for aggregates) or more, the Engineer will document the independent vehicle by 0.50% (0.70% for aggregates) or more, the Engineer will document the independent vehicle weight check and immediately furnish a copy of the results to the Contractor. The Engineer will adjust the net weight shown on the delivery ticket to the checked delivered net weight as determined by the independent vehicle weight check.

The Engineer will also adjust the method of measurement for all contracts for subsequent deliveries of all materials from the source based on the independent weight check. The net weight of all materials delivered to all contracts containing this Special Provision from this source, for which the basis of payment is by weight, will be adjusted by applying a correction factor "A" as determined by the following formula:

$$A = 1.0 - \left(\frac{B-C}{B}\right); \text{ Where } A \le 1.0; \ \left(\frac{B-C}{C}\right) > 0.50\% \text{ (0.70\% for aggregates)}$$

Where A = Adjustment factor

B = Net weight shown on delivery ticket

C = Net weight determined from independent weight check

The adjustment factor will be applied as follows:

Adjusted Net Weight = A x Delivery Ticket Net Weight

The adjustment factor will be imposed until the cause of the deficient weight is identified and corrected by the Contractor to the satisfaction of the Engineer. If the cause of the deficient weight is not identified and corrected within seven (7) calendar days, the source shall cease delivery of all materials to all contracts containing this Special Provision for which the basis of payment is by weight.

Should the Contractor elect to challenge the results of the independent weight check, the Engineer will continue to document the weight of material for which the adjustment factor would be applied. However, provided the Contractor furnishes the Engineer with written documentation that the source scale has been calibrated within seven (7) calendar days after the date of the independent weight check, adjustments in the weight of material paid for will not be applied unless the scale calibration demonstrates that the source scale was not within the specified Department of Agriculture tolerance.

At the Contractor's option, the vehicle may be weighed on a second independent Department of Agriculture certified scale to verify the accuracy of the scale used for the independent weight check.

80048

## WORK ZONE TRAFFIC CONTROL DEVICES (BDE)

Effective: January 1, 2003

Revised: November 1, 2004

Add the following to Article 702.01 of the Standard Specifications:

"All devices and combinations of devices shall meet the requirements of the National Cooperative Highway Research Program (NCHRP) Report 350 for their respective categories. The categories are as follows:

Category 1 includes small, lightweight, channelizing and delineating devices that have been in common use for many years and are known to be crashworthy by crash testing of similar devices or years of demonstrable safe performance. These include cones, tubular markers, flexible delineators and plastic drums with no attachments. Category 1 devices shall be crash tested and accepted or may be self-certified by the manufacturer.

Category 2 includes devices that are not expected to produce significant vehicular velocity change but may otherwise be hazardous. These include drums and vertical panels with lights, barricades and portable sign supports. Category 2 devices shall be crash tested and accepted for Test Level 3.

Category 3 includes devices that are expected to cause significant velocity changes or other potentially harmful reactions to impacting vehicles. These include crash cushions, truck mounted attenuators and other devices not meeting the definitions of Category 1 or 2. Category 3 devices shall be crash tested and accepted for either Test Level 3 or the test level specified.

Category 4 includes portable or trailer-mounted devices such as arrow boards, changeable message signs, temporary traffic signals and area lighting supports. Currently, there is no implementation date set for this category and it is exempt from the NCHRP 350 compliance requirement.

The Contractor shall provide a manufacturer's self-certification letter for each Category 1 device and an FHWA acceptance letter for each Category 2 and Category 3 device used on the contract. The letters shall state the device meets the NCHRP 350 requirements for its respective category and test level, and shall include a detail drawing of the device."

Delete the third, fourth and fifth paragraphs of Article 702.03(b) of the Standard Specifications.

Delete the third sentence of the first paragraph of Article 702.03(c) of the Standard Specifications.

Revise the first sentence of the first paragraph of Article 702.03(e) of the Standard Specifications to read:

"Drums shall be nonmetallic and have alternating reflectorized Type AA or Type AP fluorescent orange and reflectorized white horizontal, circumferential stripes."

Add the following to Article 702.03 of the Standard Specifications:

"(h) Vertical Barricades. Vertical barricades may be used in lieu of cones, drums or Type II barricades to channelize traffic."

Delete the fourth paragraph of Article 702.05(a) of the Standard Specifications.

Revise the sixth paragraph of Article 702.05(a) of the Standard Specifications to read:

"When the work operations exceed four days, all signs shall be post mounted unless the signs are located on the pavement or define a moving or intermittent operation. When approved by the Engineer, a temporary sign stand may be used to support a sign at 1.2 m (5 ft) minimum where posts are impractical. Longitudinal dimensions shown on the plans for the placement of signs may be increased up to 30 m (100 ft) to avoid obstacles, hazards or to improve sight distance, when approved by the Engineer. "ROAD CONSTRUCTION AHEAD" signs will also be required on side roads located within the limits of the mainline "ROAD CONSTRUCTION AHEAD" signs."

Delete all references to "Type 1A barricades" and "wing barricades" throughout Section 702 of the Standard Specifications.

80097

## SUBCONTRACTOR MOBILIZATION PAYMENTS (BDE)

Effective: April 2, 2005

To account for the preparatory work and operations necessary for the movement of subcontractor personnel, equipment, supplies, and incidentals to the project site and for all other work or operations that must be performed or costs incurred when beginning work approved for subcontracting in accordance with Article 108.01 of the Standard Specifications, the Contractor shall make a mobilization payment to each subcontractor.

This mobilization payment shall be made at least 14 days prior to the subcontractor starting work. The amount paid shall be equal to 3 percent of the amount of the subcontract reported on form BC 260A submitted for the approval of the subcontractor's work.

This provision shall be incorporated directly or by reference into each subcontract approved by the Department.

80143

## STEEL COST ADJUSTMENT (BDE)

Effective: April 2, 2004

Revised: July 1, 2004

<u>Description</u>. At the bidder's option, a steel cost adjustment will be made to provide additional compensation to the Contractor or a credit to the Department for fluctuations in steel prices. The bidder must indicate on the attached form whether or not steel cost adjustments will be part of this contract. This attached form shall be submitted with the bid. Failure to submit the form shall make this contract exempt of steel cost adjustments.

<u>Types of Steel Products.</u> An adjustment will be made for fluctuations in the cost of steel used in the manufacture of the following items:

Metal Piling (excluding temporary sheet piling) Structural Steel Reinforcing Steel

Other steel materials such as dowel bars, tie bars, mesh reinforcement, guardrail, steel traffic signal and light poles, towers and mast arms, metal railings (excluding wire fence), frames and grates, and other miscellaneous items will be subject to a steel cost adjustment when the pay item they are used in has a contract value of \$10,000 or greater.

<u>Documentation</u>. Sufficient documentation shall be furnished to the Engineer to verify the following:

- (a) Evidence that increased or decreased steel costs have been passed on to the Contractor.
- (b) The dates and quantity of steel, in kg (lb), shipped from the mill to the fabricator.
- (c) The quantity of steel, in kg (lb), incorporated into the various items of work covered by this special provision. The Department reserves the right to verify submitted quantities.

Method of Adjustment. Steel cost adjustments will be computed as follows:

SCA = Q X D

Where: SCA = steel cost adjustment, in dollars

Q = quantity of steel incorporated into the work, in kg (lb)

D = price factor, in dollars per kg (lb)

 $D = CBP_M - CBP_L$ 

- Where:  $CBP_M =$  The average of the Consumer Buying Price indices for Shredded Auto Scrap (Chicago) and No. 1 Heavy Melt (Chicago) as published by the American Metal Market (AMM) for the day the steel is shipped from the mill. The indices will be converted from dollars per ton to dollars per kg (lb).
  - CBP_L = The average of the Consumer Buying Price indices for Shredded Auto Scrap (Chicago) and No. 1 Heavy Melt (Chicago) as published by the AMM for the day the contract is let. The indices will be converted from dollars per ton to dollars per kg (lb).

The unit masses (weights) of steel that will be used to calculate the steel cost adjustment for the various items are shown in the attached table.

No steel cost adjustment will be made for any products manufactured from steel having a mill shipping date prior to the letting date.

If the Contractor fails to provide the required documentation, the method of adjustment will be calculated as described above; however, the  $CBP_M$  will be based on the date the steel arrives at the job site. In this case, an adjustment will only be made when there is a decrease in steel costs.

<u>Basis of Payment</u>. Steel cost adjustments may be positive or negative but will only be made when there is a difference between the  $CBP_L$  and  $CBP_M$  in excess of five percent, as calculated by:

Percent Difference =  $\{(CBP_L - CBP_M) \div CBP_L\} \times 100$ 

Steel cost adjustments will be calculated by the Engineer and will be paid or deducted when all other contract requirements for the steel items are satisfied. Adjustments will only be made for fluctuations in the cost of the steel as described herein. No adjustment will be made for changes in the cost of manufacturing, fabrication, shipping, storage, etc.

## FAU: 3537 US ROUTE 20 (LAKE ST) Section: 5Y-R-4 COUNTY: DUPAGE

Attachment

ltem	Unit Mass (Weight)
Metal Piling (excluding temporary sheet piling)	
Furnishing Metal Pile Shells 305 mm (12 in.), 3.80 mm (0.179 in.) wall thickness)	34 kg/m (23 lb/ft)
Furnishing Metal Pile Shells 305 mm (12 in.), 6.35 mm (0.250 in.) wall thickness)	48 kg/m (32 lb/ft)
Furnishing Metal Pile Shells 356 mm (12 m.), 6.35 mm (0.250 m.) wall thickness)	55 kg/m (37 lb/ft)
Other piling	See plans
Structural Steel	See plans for weights
Reinforcing Steel	See plans for weights
Dowel Bars and Tie Bars	3 kg (6 lb) each
Mesh Reinforcement	310 kg/sq m (63 lb/100 sq ft)
Guardrail	
Steel Plate Beam Guardrail, Type A w/steel posts	30 kg/m (20 lb/ft)
Steel Plate Beam Guardrail, Type B w/steel posts	45 kg/m (30 lb/ft)
Steel Plate Beam Guardrail, Types A and B w/wood posts	12 kg/m (8 lb/ft)
Steel Plate Beam Guardrail, Type 2	140 kg (305 lb) each
Steel Plate Beam Guardrail, Type 6	570 kg (1260 lb) each
Traffic Barrier Terminal, Type 1 Special (Tangent)	330 kg (730 lb) each
Traffic Barrier Terminal, Type 1 Special (Flared)	185 kg (410 lb) each
Steel Traffic Signal and Light Poles, Towers and Mast Arms	
Traffic Signal Post	16 kg/m (11 lb/ft)
Light Pole, Tenon Mount and Twin Mount, 9 m – 12 m (30 - 40 ft)	21 kg/m (14 lb/ft)
Light Pole, Tenon Mount and Twin Mount, 13.5 m – 16.5 m (45 - 55 ft)	31 kg/m (21 lb/ft)
Light Pole w/Mast Arm, 9 m – 15.2 m (30 - 50 ft)	19 kg/m (13 lb/ft)
Light Pole w/Mast Arm, 16.5 m – 18 m (55 - 60 ft)	28 kg/m (19 lb/ft)
Light Tower w/Luminaire Mount, 24 m – 33.5 m (80 - 110 ft)	46 kg/m (31 lb/ft)
Light Tower w/Luminaire Mount, 36.5 m – 42.5 m (120 - 140 ft)	97 kg/m (65 lb/ft)
Light Tower w/Luminaire Mount, 45.5 m – 48.5 m (150 - 160 ft)	119 kg/m (80 lb/ft)
Metal Railings (excluding wire fence)	
Steel Railing, Type SM	95 kg/m (64 lb/ft)
Steel Railing, Type S-1	58 kg/m (39 lb/ft)
Steel Railing, Type T-1	79 kg/m (53 lb/ft)
Steel Bridge Rail	77 kg/m (52 lb/ft)
Frames and Grates	
Frame	115 kg (250 lb)
Lids and Grates	70 kg (150 lb)

## **RETURN WITH BID**

## ILLINOIS DEPARTMENT OF TRANSPORTATION

OPTION FOR STEEL COST ADJUSTMENT

The bidder shall submit this form with his/her bid. Failure to submit the form shall make this contract exempt of steel cost adjustments. After award, this form, when submitted shall become part of the contract.

Contract No.: _____

Company Name:_____

## Contractor's Option:

Is your company opting to include this special provision as part of the contract plans?

	Yes	No	
Signature:		 	 Date:

80127

## FaU: 3537 Us ROUTE 20 (LAKE ST) Section: 5Y-R-4 COUNTY: DUPAGE

	Department of	Transportation
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Storm Water Pollution Prevention Plan

Route	F.A.U. Route 3537	Marked	U.S. Route 20: Rohlwing Road to Addison Road
Section	5Y-R-4	Project No.	62295
County	DuPage		

This plan has been prepared to comply with the provisions of the NPDES Permit Number ILR10, issued by the Illinois Environmental Protection Agency for storm water discharges from Construction Site Activities.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

John C. Ku	April 11, 2003
DisTRICT For Govern	Date
Title	

#### Site Description

a. The following is a description of the construction activity which is the subject of this plan:

The project consists of the proposed widening and reconstruction of U.S. Route 20 from Illinois Route 53 to Addison Road including pavement reconstruction, pavement resurfacing, median construction, ditch regrading, enclosed drainage system construction, watermain installation, roadway lighting, intersection and traffic signal improvements, landscaping, and all collateral work necessary to complete the project as shown on the plans.

b. The following is a description of the intended sequence of major activities which will disturb soils for major portions of the construction site, such as grabbing, excavation, and grading:

#### Stage I

Consists of removing the existing pavement, curb and gutter, and shoulders and constructing watermain, storm sewer and drainage structures on the north side of U. S. Route 20, the north legs of the following streets: Central Avenue, Marcus Cinema Drive, Foxdale/Lombard Road, Itasca Road, 8th Avenue, 6th Avenue, 4th Avenue, 3rd Avenue, 2rd Avenue, 1th Avenue, Mill Road, Neva Avenue, Highview Avenue, Lincoln Avenue and J.F. Kennedy Drive. Temporary pavement will be constructed on the south side of U. S. Route 20 at selected intersections to provide adequate geometry. Through lanes, right turn lanes, outside shoulders, and curb and gutter will be constructed as well as regrading ditches, constructing storm sewers and drainage structures.

#### Stage II

Consists of removing the existing pavement, curb and gutter, and shoulders and constructing storm sewer and drainage structures on the south side of U. S. Route 20 and the south legs of the following intersecting streets. Marcus Cinema Drive, Foxdale/Lombard Road, Itasca Road, 9th Avenue, 8th Avenue, 7th Avenue, 6th Avenue, 5th Avenue, 4th Avenue, Briar Hill Lane, Mill Road and J.F. Kennedy Drive. Through lanes, right turn lanes, outside shoulders, and curb and gutter will be constructed as well as regrading ditches, extending culverts, and constructing storm sewers and drainage structures.

Stage III

Consists of constructing the landscaped and concrete medians. Traffic signals will be replaced and interconnected with each other.

c. The total area of the construction site is estimated to be 40.0 acres.

The total area of the site that is estimated to be disturbed by excavation, grading, or other activities is 30.0 acres.

- d The estimated runoff coefficients of the various areas of the site after construction activities are completed and contained in the project storm sewer/drainage calculations and in the Location Drainage Study, prepared by the Mackie Consultants, which is hereby incorporated by reference.
- e The project report and plan documents, hereby incorporated by reference, contain roadway profiles and cross sections indicating drainage patterns and approximate slopes anticipated after major grading activities. Areas of major soil disturbance and location of major structural and non-structural controls are identified on the erosion control plan sheets in the proposed plan.
- f The proposed improvements are located within the watershed of the DesPlaines River. Storm water outlets to Westwood Creek. The improvement will impact 0.012 acres of wetlands, which will be mitigated off site at a ratio of 1.5:1. A section 404 permit has been prepared, and is hereby incorporated by reference, containing diagrams of the impacts to wetlands in the project limits.
- 2. Controls

This section of the plan addresses the various controls that will be implemented for each of the major construction activities described in 1.b. above. For each measure discussed, the contractor will be responsible for its implementation is indicated. Each such contractor will sign the required certification on forms which are attached to, and a part of, this plan:

- a. Erosion and Sediment Controls
  - (i) Stabilization Practices. Provided below is a description of interim and permanent stabilization practices, including site-specific scheduling of the implementation of the practices. Site plans will ensure that existing vegetation is preserved where attainable and disturbed portions of the site will be stabilized. Stabilization practices may include: temporary seeding, permanent seeding, mulching, geotextiles, sod stabilization, vegetative buffer strips, protection of trees, preservation of mature vegetation, and other appropriate measures. Except as provided in 2.a.(i).(A) and 2.b., stabilization measures shall be initiated as soon as practical in portions of the site where construction activities have temporarily or permanently ceased, but in no case more than 14 days after the construction activity in that portion of the site has temporarily or permanently ceased or all disturbed portions of the site where construction activity will not occur for a period of 21 or more calendar days.
    - (A) where the initiation of stabilization by the 14th day after construction activity temporarily or permanently ceases is precluded by snow cover, stabilization measures shall be initiated as soon as practicable thereafter.

Description of Stabilization Practices:

Includes temporary seeding, permanent seeding and sodding stabilization. All work will be performed following the IDOT Standard Specifications for Road and Bridge

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Construction, Erosion Control, and Landscaping Plans which are hereby incorporated by reference in this plan. A description of each is provided below

Soil Erosion and Sediment Control Measures (See attached plan sheets for details)

Sodding - Salt tolerant will be provided in all residential areas adjacent to the improvement. All areas will receive 4 inches of topsoil.

Seeding - Class 2A will be provided at all grassed medians and non-wetland, urbanized areas adjacent to the improvement. All areas will receive 4 inches of topsoil, except medians, which will receive 48 inches. Seed mixture will depend on the time of year.

Temporary Erosion Control Seeding-Class 7 will be provided every seven days in all areas of exposed earth slopes during construction to reduce erosion.

Permanent Stabilization - All areas disturbed by construction will be stabilized with permanent seeding and sodding immediately following the finished grading.

(ii) Structural Practices. Provided below is a description of structural practices that will be implemented, to the degree attainable, to divert flows from exposed soils, store flows, or otherwise limit runoff and the discharge of pollutants from exposed areas of the site. Such practices may include silt fences, earth dikes, drainage swales, sediment traps, check dams, subsurface drains, pipe slope drains, level spreaders, storm drain inlet protection, rock outlet protection, reinforced soil retaining systems, gabions, and temporary or permanent sediment basins. The installation of these devices may be subject to Section 404 of the Clean Water Act.

Description of Structural Practices (use additional pages as, necessary):

Perimeter Erosion Barrier - A silt filter fence will be placed adjacent to the areas of construction to intercept waterborne silt and prevent it from leaving the site. Temporary fence will also be installed along the construction limits adjacent to all of the wetlands to prevent damage from equipment or personnel. These areas are marked on the erosion control plans that are attached to this plan

Stone Riprap - Class A3 and A4 riprap (class C4 for temp. protection) with filter fabric will be used as protection at the discharge end of culvert end sections and as inlet/outlet protection to prevent scouring at the end of pipes and prevent downstream erosion.

Temporary Ditch Checks - rolled excelsior or urethane foam ditch checks will be placed in swales where runoff velocity is high (greater than 3 feet per second) in order to prevent downstream erosion.

Sediment Control, Drainage Structure Inlet Filter and Inlet and Pipe Protections will be place at or around all open drainage structures and outlets to prevent erosion of soil into the enclosed drainage system.

Tree Trunk Protection will consist of the items "temporary fencing" and "tree trunk protection" as directed by the engineer and in accordance with Article 201.05 of the Standard Specifications

All structural practices are shown in detail on the erosion control plans.

#### b. Storin Water Management

Provided below is a description of measures that will be installed during the construction process to control pollutants in storm water discharges that will occur after construction operations have been completed. The installation of these devices may be subject to Section 404 of the Clean Water Act.

- (i) Such practices will include: storm water detention structures; flow attenuation by use of open vegetated swales and natural depressions: infiltration of ranoff on site; and sequential systems (which combine several practices). The practices selected for implementation were determined on the basis of the technical guidance in Section 10-300 (Design Considerations) in Chapter 10 (Erosion and Sedimentation Control) of the Illinois Department of Transportation Drainage Manual
- (ii) Velocity dissipation devices will be placed at discharge locations along the length of any outfall channel as necessary to provide a non-erosive velocity flow from the structure to a water course so that the natural physical and biological characteristics and functions are maintained and protected (e.g., maintenance of hydrologic conditions, such as the hydroperiod and hydrodynamics present prior to the initiation of construction activities).

Description of Storm Water Management Controls:

In order to provide for the increase in impervious area due to roadway widening, as well as existing drainage conditions, oversized storm sewer and restrictor manholes are proposed. Restrictor manholes have been provided to control the release rate and provide storage before releasing the storm water. Seeded and sodded swales are provided for offroadway drainage.

- c Other Controls
  - (i) Waste Disposal. No solid materials, including huilding materials, shall be discharged into Waters of the State, except as authorized by a Section 404 permit.
  - (ii) The provisions of this plan shall ensure and demonstrate compliance with applicable State and/or local waste disposal, sanitary sewer or septic system regulations.
- d. Approved State or Local Plans

The management practices, controls, and provisions contained in this plan will be in accordance with IDOT specifications, which are at least as protective as the requirements contained in the Illinois Environmental Protection Agency's Illinois Urban Manual, 1995. Procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials shall be described or incorporated by reference in the space below. Requirements specified in sediment and erosion site plans or site permits or storm water management site plans or site permits approved by local officials that are applicable to protecting surface water resources are, upon submittal of an NOI to be authorized to discharge under permit ILR10 incorporated by reference and are enforceable under this permit even if they are not specifically included in the plan.

Description of procedures and requirements specified in applicable sediment and erosion site plans or storm water management plans approved by local officials

Management practices, controls and other provisions provided in this plan are in accordance with IDOT Standard Specifications for Road and Bridge Construction and the Illinois Urban Manual.

### 3 Maintenance

The following is a description of procedures that will be used to maintain, in good and effective operating conditions, vegetation, erosion and sediment control measures, and other protective measures identified in this plan (use additional pages, as necessary):

- 7 The Contractor will be required to implement and maintain erosion control measures immediately after stripping of existing vegetation.
- 2 No runoff from stripped areas will leave the site other than through sedimentation/stilling basins. The Contractor will adjust his operations and implement erosions control measures accordingly.
- 3 The quantity shown for temporary ditch checks and inlet and pipe protection is sufficient for one (1) setup and three (3) replacements over the duration of the contract. These items are measured as each, regardless of type or configuration used.
- 4 The Contractor shall surround all earth stockpiles with silt filter fence which shall be paid for as perimeter erosion barrier.
- 5 Erosion control measures shall be inspected by the Contractor and Engineer within 24 hours of any storm exceeding ½" of precipitation.
- 6 The contractor shall take all precautions to prevent pollution of storm water and shall follow IEPA and IDOT construction memorandum no. 00-60
- 7. All disturbed areas shall be seeded or sodded as soon as practical after construction activities in that area have concluded, areas that have been stripped and will not receive permanent landscaping before the end of the fall seeding restriction shall receive Temporary Erosion Control Seeding.
- 8 All slopes steeper than 1:3 on cut or embankment areas that are constructed to a height of five (5) feet or more shall be seeded immediately. All flatter areas that do not have a cover of vegetation and where no further work is to occur for one (1) month or more shall be seeded within seven (7) calendar days, unless otherwise directed by the Engineer. Stockpiles shall have Temporary Erosion Control Seeding.

#### Inspections

The Contractor's qualified personnel shall inspect disturbed areas of the construction site which have not been finally stabilized, structural control measures, and locations where vehicles enter or exit the site. Such inspections shall be conducted at least once every seven (7) calendar days and within 24 hours of the end of a storm that is '6'' or greater or equivalent snowfall.

- a. Disturbed areas and areas used for storage of materials that are exposed to precipitation shall be inspected for evidence of, or the potential for, pollutants entering the drainage system. Erosion and sediment control measures identified in the plan shall be observed to ensure that they are operating correctly. Where discharge locations or points are accessible, they shall be inspected to ascertain whether erosion control measures are effective in preventing significant impacts to receiving waters. Locations where vehicles enter or exit the site shall be inspected for evidence of off-site sediment tracking.
- b. Based on the results of the inspection, the description of potential pollutant sources identified in section 1 above and pollution prevention measures identified in section 2 above shall be revised as appropriate as soon as practicable after such inspection. Any changes to this plan resulting from the required inspections shall be implemented within 7 calendar days following the inspection.

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- c. A report summarizing the scope of the inspection, name(s), and qualifications of personnel making the inspection, the date(s) of the inspection, major observations relating to the implementation of this storm water pollution plan, and actions taken in accordance with section 4.6 shall be made and retained as part of the plan for at least three (3) years after the date of the inspection. The report shall be signed by the Constractor's superintenders in accordance with Pari VLG of the general permit.
- d. If any violation of the provisions of this plan is identified during the conduct of the construction work covered by this plan, the Resident Engineer or Resident Technician shall complete and file an "Incidence of Noncompliance" (ION) report for the identified violation. The Resident Engineer or Resident Technician shall use forms provided by the Illinois Environmental Protection Agency and shall include specific information on the cause of noncompliance, actions which were taken to prevent any further causes of noncompliance. All reports of noncompliance shall be signed which may have resulted from the noncompliance. All reports of noncompliance shall be signed by a responsible authority in accordance with Part VLG of the general permit

The report of noncompliance shall be mailed to the following address:

Illinois Environmental Protection Agency Division of Water Pollution Control Attn: Compliance Assurance Section 1021 North Grand East Post Office Box 19276 Springfield, Illinois 62794-9276

#### 5. Non-Storm Water Discharges

Except for flows from fire fighting activities, sources of non-storm water that is combined with the storm water discharges associated with the industrial activity addressed in this plan is described below Appropriate pollution prevention measures, as described below, will be implemented for the non-storm water component(s) of the discharge.

A non-storm water discharge source within the project limits will be from watering of seeding and for erosion control and landscaping purposes. Another source of non-storm water discharge is the slutry from washing out redi-mix concrete trucks. Redi-mix concrete trucks should wash out in designated areas surrounded by silt fence. After all PCC items have been constructed, the dried concrete wash material should be cleaned up and properly disposed of. It will be the contractor's responsibility to secure these designated areas for the duration of their use. The Engineer must approve the locations.

On site maintenance of equipment must be performed in accordance with environmental law, such as proper storage and no dumping of old oil or other fluids on site.

#### Good Housekeeping:

- 1. An effort will be made to store only enough product required to do the job.
- All materials stored on site will be stored in a neat, orderly manner, in their appropriate containers, and, if possible, under a roof or other enclosure.
- 3. Products will be kept in their original containers with the original manufacturer's label.
- 4. Substances will not be mixed with one another unless recommended by the manufacturer.
- 5. The site superintendent will inspect daily to ensure proper use and disposal of materials on the site.
- 6. Whenever possible, all of a product will be used before disposing of the container.
- 7. Follow manufacturer's recommended practices for use and disposal.



## **U.S.** Army Corps of Engineers

Chicago District

## General Conditions Applicable to all Regional Permits

Permittees must comply with the terms and conditions of the Regional Permits and the following general conditions for all activities authorized under the RPP:

 <u>State 401 Water Quality Certification</u>. Water quality certification under Section 401 of the Clean Water Act is required from the Illinois Environmental Protection Agency (IEPA). The District may consider water quality, among other factors, in determining whether to exercise discretionary authority and require an individual permit.

On October 27, 1999, the IEPA granted Section 401 certification, with conditions, for all Regional Permits except RP13 and activities in certain waterways under RPs 4 and 8 (see Appendix D). The following conditions of the certification are conditions of the RPP:

a. The permittee shall not cause:

 violation of applicable water quality standards of the Illinois Pollution Control Board Title 35, Subtitle C: Water Pollution Rules and Regulations;
 water pollution defined and prohibited by the Illinois Environmental Protection Act; or
 interference with water use practices near public recreation areas or water supply intakes.

- b. The permittee shall provide adequate planning and supervision during the project construction period for implementing construction methods, processes and cleanup procedures necessary to prevent water pollution and control erosion.
- c. Any spoil material excavated, dredged or otherwise produced must not be returned to the waterway but must be deposited in a self-contained area in compliance with all State statutes, regulations and permit requirements with no discharge to waters of the State unless a permit has been issued by the IEPA. Any backfilling must be done with clean material placed in a manner to prevent violation of applicable water guality standards.
- d. All areas affected by construction shall be mulched and seeded as soon after construction as possible. The permittee shall undertake necessary measures and procedures to reduce erosion during construction. Interim measures to prevent soil erosion during construction shall be taken and may include the installation of staked straw bales, sedimentation basins and temporary mulching. All construction within the waterway shall be conducted during zero to low flow conditions. The permittee shall be responsible for obtaining an NPDES Storm Water Permit prior to initiating construction if the construction activity associated with the project will result in the disturbance of five (5) or more acres, total land area. An NPDES Storm Water Permit may be obtained by submitting a properly completed Notice of Intent (NOI) form by certified mail to the IEPA's Division of Water Pollution Control, Permit Section.
- e. The permittee shall implement erosion control measures consistent with the Illinois Urban Manual (IEPA/USDA, NRCS; latest version).

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- f. The permittee is advised that the following permits(s) must be obtained from the IEPA: the permittee must obtain permits to construct sanitary sewers, water mains, and related facilities prior to construction.
- g. Backfill used in the stream crossing trench shall be predominantly sand or larger size material, with <20% passing a #230 U.S. sieve.
- h. Channel relocation shall be constructed under dry conditions and stabilized to prevent erosion prior to the diversion of flow. [Applicable only to projects which involve relocating stream channels.]
- The work shall be constructed with adequate erosion control measures (i.e., silt fences, straw bales, etc.) to prevent transport of sediment and materials to the adjoining wetlands and/or streams.
- j. Backfill used within trenches passing through surface waters of the State, except wetland areas, shall be clean course aggregate, gravel or other material which will not cause siltation, pipe damage during placement, or chemical corrosion in place. Excavated material may be used only if:

1) particle size analysis is conducted and demonstrates the material to be at least 80% sand or larger size material, using #230 U.S. sieve; or 2) excavation and backfilling are done under dry conditions.

- k. Backfill used within trenches passing through wetland areas shall be clean material that will not cause siltation, pipe damage during placement, or chemical corrosion in place. Excavated material shall be used to the extent practicable, with the upper six (6) to twelve (12) inches backfilled with the topsoil obtained during trench excavation.
- Any permittee proposing activities in a mined area or previously mined area shall provide determination on sediment and materials used which are considered "acidproducing material" as defined in 35 IL. Adm. Code, Subtitle D. If considered "acid-producing material," the permittee shall obtain a permit to construct pursuant to 35 IL. Adm. Code 404.101.
- 2. Threatened and Endangered Species. No activity is authorized under the RPP if the activity is likely to jeopardize the continued existence of a threatened or endangered species listed or proposed for listing under the Federal Endangered . Species Act (ESA) or destroy, or adversely modify, the critical habitat of such species. Federal agencies should follow their own procedures for complying with the requirements of the ESA. Non-federal applicants shall notify the District if any Federally listed (or proposed for listing) endangered or threatened species or critical habitat might be affected by the activity or is located in the project area. If the District determines that the activity may affect Federally listed species or critical habitat, the activity shall not be authorized under the RPP. An individual permit will be required and the District will initiate Section 7 consultation in accordance with the ESA. If all issues pertaining to endangered and threatened species have been resolved through the consultation process to the satisfaction of the District and U.S. Fish and Wildlife Service (USFWS), the District may, at its discretion, authorize the activity under the RPP instead of an individual permit. Applicants are encouraged to obtain information on threatened or endangered species and their critical habitats from the USFWS at the earliest stages of project planning. For information, contact:

U.S. Fish and Wildlife Service Chicago Field Office 1250 South grove Avenue, Suite 103 Barrington, Illinois 60010 (847) 381-2253

3. <u>Historic Properties</u>. No activity is authorized under the RPP if the activity will affect properties listed, or properties eligible for listing, in the National Register of Historic Places, in accordance with the provisions of 33 CFR Part 325, Appendix C and Section 106 of the National Historic Preservation Act. Federal agencies should follow their own procedures for compliance with the requirements of the National Historic Preservation Act and other Federal historic preservation laws. Non-federal applicants should notify the District if the activity may affect historic properties which are listed, determined eligible for listing, or which the applicant has reason to believe may be eligible for listing, on the National Register of Historic Places in the project area. If the District determines that the activity may potentially affect a historic property, or a property eligible for listing, the activity shall not be authorized under the RPP and an individual permit will be required. The District will take into account the effects on such properties in accordance with 33 CFR Part 325, Appendix C. If all issues pertaining to historic properties have been resolved through the consultation process to the satisfaction of the District, Illinois Historic Preservation Agency (IHPA) and Advisory Council on Historic Preservation, the District may, at its discretion, authorize the activity under the RPP instead of an individual permit. Applicants are encouraged to obtain information on historic properties from the IHPA and the National Register of Historic Places at the earliest stages of project planning. For information, contact:

> Illinois Historic Preservation Agency 1 Old State Capitol Plaza Springfield, Illinois 62701-1507 (217) 782-4836

4. <u>Soil Erosion and Sediment Control</u>. Measures must be taken to control soil erosion and sedimentation at the project site to ensure that sediment is not transported to waters of the U.S. during construction. Soil erosion and sediment control measures must be constructed before initiating any clearing, grading, excavating or filling activities. All temporary and permanent soil erosion and sediment control measures must be maintained during the construction period and until the site is stabilized. All exposed soil and other fills, and any work below the ordinary high water mark must be permanently stabilized at the earliest practicable date.

Applicants are required to prepare a soil erosion and sediment control (SESC) plan. The plan must be designed in accordance with the Illinois Procedures and Standards for Urban Soil Erosion and Sedimentation Control ("Green Book", latest version, except chapter 6). Practice standards and specifications for measures outlined in the soil erosion and sediment control plans will follow the latest edition of the "Illinois Urban Manual: A Technical Manual Designed for Urban Ecosystem Protection and Enhancement."

At the District's discretion, an applicant may be required to submit the SESC plan to the local Soil and Water Conservation District (for activities in Cook, DuPage, Kane, McHenry and Will Counties), or the Stormwater Management Commission (for activities in Lake County) for review. When the District does require submission of a SESC plan, the following applies. An activity may not be commenced until the SESC plan for the project site has been reviewed. The SWCD/SMC will review the plan and provide a written evaluation of its adequacy. A SESC plan is considered acceptable when the SWCD/SMC has found it meets technical standards. Once this determination has been made, the authorized work may commence. The SWCD/SMC may attend preconstruction meetings with the permittee and conduct inspections during construction to determine compliance with the plans. Applicants are encouraged to begin coordinating with the appropriate SWCD/SMC office at the earliest stages of project planning. For information, contact:

Kane/DuPage SWCD	Will/South Cook SWCD	McHenry County SWCD
545 S. Randall Road	1201 Gougar Road	1143 N. Seminary Road
St. Charles, IL 601	74 New Lenox, IL 60451	Woodstock, IL 60098
(630) 584-7961	(815) 462-3106	(815) 338-0049
Newth Ceels CHICD		

North Cook SWCD 899 Jay Street Streamwood, IL 60120 (847) 608-8302 Lake County SMC 333-B Peterson Road Libertyville, IL 60048 (847) 918-5260

5. <u>Floodplain</u>. Discharges of dredged or fill material into waters of the United States within the 100-year floodplain (as defined by the Federal Emergency Management Agency) resulting in permanent above-grade fills must by avoided and minimized to the maximum extent practicable. When such an above-grade fill would occur, the applicant may need to obtain approval from the Illinois Department of Natural Resources, Office of Water Resources, (IDNR-OWR) which regulates activities affecting the floodway and local government (e.g., Village or County) with jurisdiction over activities in the floodplain. Compensatory storage may be required for fill within the floodplain. Applicants are encouraged to obtain

#### REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS

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#### ATTACHMENTS

A. Employment Preference for Appalachian Contracts (included in Appalachian contracts only)

#### I. GENERAL

1. These contract provisions shall apply to all word performed on the contract by the contractor's own organization and with the assistance of workers under the contractor's immediate superintendence and to all work performed on the contract by piecework, station work, or by subcontract.

2. Except as otherwise provided for in each section, the contractor shall insert in each subcontract all of the stipulations contained in these Required Contract Provisions, and further require their inclusion in any lower tier subcontract or purchase order that may in turn be made. The Required Contract Provisions shall not be incorporated by reference in any case. The prime contractor shall be responsible for compliance by any subcontractor or lower tier subcontractor with these Required Contract Provisions.

3. A breach of any of the stipulations contained in these Required Contract Provisions shall be sufficient grounds for termination of the contract.

4. A breach of the following clauses of the Required Contract Provisions may also be grounds for debarment as provided in 29 CFR 5.12:

Section I, paragraph 2; Section IV, paragraphs 1, 2, 3, 4 and 7; Section V, paragraphs 1 and 2a through 2g.

5. Disputes arising out of the labor standards provisions of Section IV (except paragraph 5) and Section V of these Required Contract Provisions shall not be subject to the general disputes clause of this contract. Such disputes shall be resolved in accordance with the procedures of the U.S. Department of Labor (DOL) as set forth in 29 CFR 5, 6 and 7. Disputes within the meaning of this clause include disputes between the contractor (or any of its subcontractors) and the contracting agency, the DOL, or the contractor's employees or their representatives.

6. Selection of Labor: During the performance of this contract, the contractor shall not:

a. Discriminate against labor from any other State, possession, or territory of the United States (except for employment preference for Appalachian contracts, when applicable, as specified in Attachment A), or

b. Employ convict labor for any purpose within the limits of the project unless it is labor performed by convicts who are on parole, supervised release, or probation.

#### **II. NONDISCRIMINATION**

(Applicable to all Federal-aid construction contracts and to all related subcontracts of \$10,000 or more.)

1. Equal Employment Opportunity: Equal employment opportunity (EEO) requirements not to discriminate and to take affirmative action to assure equal opportunity as set forth under laws, executive orders, rules, regulations (28 CFR 35, 29 CFR 1630 and 41 CFR 60 (and orders of the Secretary of Labor as modified by the provisions prescribed herein, and imposed pursuant to 23 U.S.C. 140 shall constitute the EEO and specific affirmative action standards for the contractor's project activities under this contract. The Equal Opportunity Construction Contract Specifications set forth under 41 CFR 60-4.3 and the provisions of the American Disabilities Act of 1990 (42 U.S.C. 12101 <u>et seq.</u>) set forth under 28 CFR 35 and 29 CFR 1630 are incorporated by reference in this contract. In the execution of this contract, the contractor agrees to comply with the following minimum specific requirement activities of EEO:

a. The contractor will work with the State highway agency (SHA) and the Federal Government in carrying out EEO obligations and in their review of his/her activities under the contract.

b. The contractor will accept as his operating policy the following statement:

"It is the policy of this Company to assure that applicants are employed, and that employees are treated during employment, without regard to their race, religion, sex, color, national origin, age or disability. Such action shall include: employment, upgrading, demotion, or transfer; recruitment or recruitment advertising; layoff or termination; rates of pay or other forms of compensation; and selection for training, including apprenticeship, preapprenticeship, and/or on-the-job-training."

2. EEO Officer: The contractor will designate and make known to the SHA contracting officers an EEO Officer who will have the responsibility for an must be capable of effectively administering and promoting an active contractor program of EEO and who must be assigned adequate authority and responsibility to do so.

3. Dissemination of Policy: All members of the contractor's staff who are authorized to hire, supervise, promote, and discharge employees, or who recommend such action, or who are substantially involved in such action, will be made fully cognizant of, and will implement, the contractor's EEO policy and contractual responsibilities to provide EEO in each grade and classification of employment. To ensure that the above

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agreement will be met, the following actions will be taken as a minimum:

a. Periodic meetings of supervisory and personnel office employees will be conducted before the start of work and then not less often than once every six months, at which time the contractor's EEO policy and its implementation will be reviewed and explained. The meetings will be conducted by the EEO Officer.

b. All new supervisory or personnel office employees will be given a thorough indoctrination by the EEO Officer, covering all major aspects of the contractor's EEO obligations within thirty days following their reporting for duty with the contractor.

c. All personnel who are engaged in direct recruitment for the project will be instructed by the EEO Officer in the contractor's procedures for locating and hiring minority group employees.

d. Notices and posters setting forth the contractor's EEO policy will be placed in areas readily accessible to employees, applicants for employment and potential employees.

e. The contractor's EEO policy and the procedures to implement such policy will be brought to the attention of employees by means of meetings, employee handbooks, or other appropriate means.

4. Recruitment: When advertising for employees, the contractor will include in all advertisements for employees the notation: "An Equal Opportunity Employer." All such advertisements will be placed in publications having a large circulation among minority groups in the area from which the project work force would normally be derived.

a. The contractor will, unless precluded by a valid bargaining agreement, conduct systematic and direct recruitment through public and private employees referral sources likely to yield qualified minority group applicants. To meet this requirement, the contractor will identify sources of potential minority group employees, and establish which such identified sources procedures whereby minority group applicants may be referred to the contractor for employment consideration.

b. In the event the contractor has a valid bargaining agreement providing for exclusive hiring hall referrals, he is expected to observe the provisions of that agreement to the extent that the system permits the contractor's compliance with EEO contract provisions. (The DOL has held that where implementation of such agreements have the effect of discriminating against minorities or women, or obligates the contractor to do the same, such implementation violates Executive Order 11246, as amended.)

c. The contractor will encourage his present employees to refer minority group applicants for employment. Information and procedures with regard to referring minority group applicants will be discussed with employees.

5. Personnel Actions: Wages, working conditions, and employee benefits shall be established and administered, and personnel actions of every type, including hiring, upgrading, promotion, transfer, demotion, layoff, and termination, shall be taken without regard to race, color, religion, sex, national origin, age or disability. The following procedures shall be followed:

a. The contractor will conduct periodic inspections of project sites to insure that working conditions and employee facilities do not indicate discriminatory treatment of project site personnel.

b. The contractor will periodically evaluate the spread of wages paid within each classification to determine any

evidence of discriminatory wage practices.

c. The contractor will periodically review selected personnel actions in depth to determine whether there is evidence of discrimination. Where evidence is found, the contractor will promptly take corrective action. If the review indicates that the discrimination may extend beyond the actions reviewed, such corrective action shall include all affected persons.

d. The contractor will promptly investigate all complaints of alleged discrimination made to the contractor in connection with his obligations under this contract, will attempt to resolve such complaints, and will take appropriate corrective action within a reasonable time. If the investigation indicates that the discrimination may affect persons other than the complainant, such corrective action shall include such other persons. Upon completion of each investigation, the contractor will inform every complainant of all of his avenues of appeal.

#### 6. Training and Promotion:

a. The contractor will assist in locating, qualifying, and increasing the skills of minority group and women employees, and applicants for employment.

b. Consistent with the contractor's work force requirements and as permissible under Federal and State regulations, the contractor shall make full use of training programs, i.e., apprenticeship, and on-the-job training programs for the geographical area of contract performance. Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training. In the event a special provision for training is provided under this contract, this subparagraph will be superseded as indicated in the special provision.

c. The contractor will advise employees and applicants for employment of available training programs and entrance requirements for each.

d. The contractor will periodically review the training and promotion potential of minority group and women employees and will encourage eligible employees to apply for such training and promotion.

7. Unions: If the contractor relies in whole or in part upon unions as a source of employees, the contractor will use his/her best efforts to obtain the cooperation of such unions to increase opportunities for minority groups and women within the unions, and to effect referrals by such unions of minority and female employees. Actions by the contractor either directly or through a contractor's association acting as agent will include the procedures set forth below:

a. The contractor will use best efforts to develop, in cooperation with the unions, joint training programs aimed toward qualifying more minority group members and women for membership in the unions and increasing the skills of minority group employees and women so that they may qualify for higher paying employment.

b. The contractor will use best efforts to incorporate an EEO clause into each union agreement to the end that such union will be contractually bound to refer applicants without regard to their race, color, religion, sex, national origin, age or disability.

c. The contractor is to obtain information as to the referral practices and policies of the labor union except that to the extent such information is within the exclusive possession of the labor union and such labor union refuses to furnish such information to the contractor, the contractor shall so certify to

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the SHA and shall set forth what efforts have been made to obtain such information.

d. In the event the union is unable to provide the contractor with a reasonable flow of minority and women referrals within the time limit set forth in the collective bargaining agreement, the contractor will, through independent recruitment efforts, fill the employment vacancies without regard to race, color, religion, sex, national origin, age or disability; making full efforts to obtain qualified and/or qualifiable minority group persons and women. (The DOL has held that it shall be no excuse that the union with which the contractor has a collective bargaining agreement providing for exclusive referral failed to refer minority employees.) In the event the union referral practice prevents the contractor from meeting the obligations pursuant to Executive Order 11246, as amended, and these special provisions, such contractor shall immediately notify the SHA.

8. Selection of Subcontractors, Procurement of Materials and Leasing of Equipment: The contractor shall not discriminate on the grounds of race, color, religion, sex, national origin, age or disability in the selection and retention of subcontractors, including procurement of materials and leases of equipment.

a. The contractor shall notify all potential subcontractors and suppliers of his/her EEO obligations under this contract.

b. Disadvantaged business enterprises (DBE), as defined in 49 CFR 23, shall have equal opportunity to compete for and perform subcontracts which the contractor enters into pursuant to this contract. The contractor will use his best efforts to solicit bids from and to utilize DBE subcontractors or subcontractors with meaningful minority group and female representation among their employees. Contractors shall obtain lists of DBE construction firms from SHA personnel.

c. The contractor will use his best efforts to ensure subcontractor compliance with their EEO obligations.

9. Records and Reports: The contractor shall keep such records as necessary to document compliance with the EEO requirements. Such records shall be retained for a period of three years following completion of the contract work and shall be available at reasonable times and places for inspection by authorized representatives of the SHA and the FHWA.

a. The records kept by the contractor shall document the following:

 The number of minority and non-minority group members and women employed in each work classification on the project;

(2) The progress and efforts being made in cooperation with unions, when applicable, to increase employment opportunities for minorities and women;

(3) The progress and efforts being made in locating, hiring, training, qualifying, and upgrading minority and female employees; and

(4) The progress and efforts being made in securing the services of DBE subcontractors or subcontractors with meaningful minority and female representation among their employees.

b. The contractors will submit an annual report to the SHA each July for the duration of the project, indicating the number of minority, women, and non-minority group employees currently engaged in each work classification required by the contract work. This information is to be reported on Form FHWA-1391. If on-the-job training is being required by special provision, the contractor will be required to collect and report training data.

#### **III. NONSEGREGATED FACILITIES**

(Applicable to all Federal-aid construction contracts and to all related subcontracts of \$10,000 or more.)

a. By submission of this bid, the execution of this contract or subcontract, or the consummation of this material supply agreement or purchase order, as appropriate, the bidder, Federal-aid construction contractor, subcontractor, material supplier, or vendor, as appropriate, certifies that the firm does not maintain or provide for its employees any segregated facilities at any of its establishments, and that the firm does not permit its employees to perform their services at any location, under its control, where segregated facilities are maintained. The firm agrees that a breach of this certification is a violation of the EEO provisions of this contract. The firm further certifies that no employee will be denied access to adequate facilities on the basis of sex or disability.

b. As used in this certification, the term "segregated facilities" means any waiting rooms, work areas, restrooms and washrooms, restaurants and other eating areas, timeclocks, locker rooms, and other storage or dressing areas, parking lots, drinking fountains, recreation or entertainment areas, transportation, and housing facilities provided for employees which are segregated by explicit directive, or are, in fact, segregated on the basis of race, color, religion, national origin, age or disability, because of habit, local custom, or otherwise. The only exception will be for the disabled when the demands for accessibility override (e.g. disabled parking).

c. The contractor agrees that it has obtained or will obtain identical certification from proposed subcontractors or material suppliers prior to award of subcontracts or consummation of material supply agreements of \$10,000 or more and that it will retain such certifications in its files.

#### IV. PAYMENT OF PREDETERMINED MINIMUM WAGE

(Applicable to all Federal-aid construction contracts exceeding \$2,000 and to all related subcontracts, except for projects located on roadways classified as local roads or rural minor collectors, which are exempt.)

#### 1. General:

a. All mechanics and laborers employed or working upon the site of the work will be paid unconditionally and not less often than once a week and without subsequent deduction or rebate on any account [except such payroll deductions as are permitted by regulations (29 CFR 3) issued by the Secretary of Labor under the Copeland Act (40 U.S.C. 276c)] the full amounts of wages and bona fide fringe benefits (or cash equivalents thereof) due at time of payment. The payment shall be computed at wage rates not less than those contained in the wage determination of the Secretary of Labor (hereinafter "the wage determination") which is attached hereto and made a part hereof, regardless of any contractual relationship which may be alleged to exist between the

contractor or its subcontractors and such laborers and mechanics. The wage determination (including any additional classifications and wage rates conformed under paragraph 2 of this Section IV and the DOL poster (WH-1321) or Form FHWA-1495) shall be posted at all times by the contractor and its subcontractors at the site of the work in a prominent and accessible place where it can be easily seen by the workers. For the purpose of this Section, contributions made or costs reasonably anticipated for bona fide fringe benefits under Section 1(b)(2) of the Davis-Bacon Act (40 U.S.C. 276a) on behalf of laborers or mechanics are considered wages paid to such laborers or mechanics, subject to the provisions of Section IV, paragraph 3b, hereof. Also, for the purpose of this Section, regular contributions made or costs incurred for more than a weekly period (but not less often than quarterly) under plans, funds, or programs, which cover the particular weekly period, are deemed to be constructively made or incurred during such weekly period. Such laborers and mechanics shall be paid the appropriate wage rate and fringe benefits on the wage determination for the classification of work actually performed, without regard to skill, except as provided in paragraphs 4 and 5 of this Section IV.

b. Laborers or mechanics performing work in more than one classification may be compensated at the rate specified for each classification for the time actually worked therein, provided, that the employer's payroll records accurately set forth the time spent in each classification in which work is performed.

c. All rulings and interpretations of the Davis-Bacon Act and related acts contained in 29 CFR 1, 3, and 5 are herein incorporated by reference in this contract.

2. Classification:

a. The SHA contracting officer shall require that any class of laborers or mechanics employed under the contract, which is not listed in the wage determination, shall be classified in conformance with the wage determination.

b. The contracting officer shall approve an additional classification, wage rate and fringe benefits only when the following criteria have been met:

 the work to be performed by the additional classification requested is not performed by a classification in the wage determination;

(2) the additional classification is utilized in the area by the construction industry;

(3) the proposed wage rate, including any bona fide fringe benefits, bears a reasonable relationship to the wage rates contained in the wage determination; and

(4) with respect to helpers, when such a classification prevails in the area in which the work is performed.

c. If the contractor or subcontractors, as appropriate, the laborers and mechanics (if known) to be employed in the additional classification or their representatives, and the contracting officer agree on the classification and wage rate (including the amount designated for fringe benefits where appropriate), a report of the action taken shall be sent by the contracting officer to the DOL, Administrator of the Wage and Hour Division, Employment Standards Administration, Washington, D.C. 20210. The Wage and Hour Administrator, or an authorized representative, will approve, modify, or disapprove every additional classification action within 30 days of receipt and so advise the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

d. In the event the contractor or subcontractors, as appropriate, the laborers or mechanics to be employed in the additional classification or their representatives, and the contracting officer do not agree on the proposed classification and wage rate (including the amount designated for fringe benefits, where appropriate), the contracting officer shall refer the question, including the views of all interested parties and the recommendation of the contracting officer, to the Wage and Hour Administrator for determination. Said Administrator, or an authorized representative, will issue a determination within 30 days of receipt and so advised the contracting officer or will notify the contracting officer within the 30-day period that additional time is necessary.

e. The wage rate (including fringe benefits where appropriate) determined pursuant to paragraph 2c or 2d of this Section IV shall be paid to all workers performing work in the additional classification from the first day on which work is performed in the classification.

#### 3. Payment of Fringe Benefits:

a. Whenever the minimum wage rate prescribed in the contract for a class of laborers or mechanics includes a fringe benefit which is not expressed as an hourly rate, the contractor or subcontractors, as appropriate, shall either pay the benefit as stated in the wage determination or shall pay another bona fide fringe benefit or an hourly case equivalent thereof.

b. If the contractor or subcontractor, as appropriate, does not make payments to a trustee or other third person, he/she may consider as a part of the wages of any laborer or mechanic the amount of any cost reasonably anticipated in providing bona fide fringe benefits under a plan or program, provided that the Secretary of Labor has found, upon the written request of the contractor, that the applicable standards of the Davis-Bacon Act have been met. The Secretary of Labor may require the contractor to set aside in a separate account assets for the meeting of obligations under the plan or program.

- 4. Apprentices and Trainees (Programs of the U.S. DOL) and Helpers:
  - a. Apprentices:

(1) Apprentices will be permitted to work at less than the predetermined rate for the work they performed when they are employed pursuant to and individually registered in a bona fide apprenticeship program registered with the DOL, Employment and Training Administration, Bureau of Apprenticeship and Training, or with a State apprenticeship agency recognized by the Bureau, or if a person is employed in his/her first 90 days of probationary employment as an apprentice in such an apprenticeship program, who is not individually registered in the program, but who has been certified by the Bureau of Apprenticeship and Training or a State apprenticeship agency (where appropriate) to be eligible for probationary employment as an apprentice.

(2) The allowable ratio of apprentices to journeyman-level employees on the job site in any craft classification shall not

be greater than the ratio permitted to the contractor as to the entire work force under the registered program. Any employee listed on a payroll at an apprentice wage rate, who is not registered or otherwise employed as stated above, shall be paid not less than the applicable wage rate listed in the wage determination for the classification of work actually performed. In addition, any apprentice performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed. Where a contractor or subcontractor is performing construction on a project in a locality other than that in which its program is registered, the ratios and wage rates (expressed in percentages of the journeyman-level hourly rate) specified in the contractor's or subcontractor's registered program shall be observed.

(3) Every apprentice must be paid at not less than the rate specified in the registered program for the apprentice's level of progress, expressed as a percentage of the journeymanlevel hourly rate specified in the applicable wage determination. Apprentices shall be paid fringe benefits in accordance with the provisions of the apprenticeship program. If the apprenticeship program does not specify fringe benefits, apprentices must be paid the full amount of fringe benefits listed on the wage determination for the applicable classification. If the Administrator for the Wage and Hour Division determines that a different practice prevails for the applicable apprentice classification, fringes shall be paid in accordance with that determination.

(4) In the event the Bureau of Apprenticeship and Training, or a State apprenticeship agency recognized by the Bureau, withdraws approval of an apprenticeship program, the contractor or subcontractor will no longer be permitted to utilize apprentices at less than the applicable predetermined rate for the comparable work performed by regular employees until an acceptable program is approved.

#### b. Trainees:

(1) Except as provided in 29 CFR 5.16, trainees will not be permitted to work at less than the predetermined rate for the work performed unless they are employed pursuant to and individually registered in a program which has received prior approval, evidenced by formal certification by the DOL, Employment and Training Administration.

(2) The ratio of trainees to journeyman-level employees on the job site shall not be greater than permitted under the plan approved by the Employment and Training Administration. Any employee listed on the payroll at a trainee rate who is not registered and participating in a training plan approved by the Employment and Training Administration shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed. In addition, any trainee performing work on the job site in excess of the ratio permitted under the registered program shall be paid not less than the applicable wage rate on the wage determination for the work actually performed.

(3) Every trainee must be paid at not less than the rate specified in the approved program for his/her level of progress, expressed as a percentage of the journeyman-level hourly rate specified in the applicable wage determination. Trainees shall be paid fringe benefits in accordance with the provisions of the trainee program. If the trainee program does not mention fringe benefits, trainees shall be paid the full amount of fringe benefits Wage and Hour Division determines that there is an apprenticeship program associated with the corresponding journeyman-level wage rate on the wage determination which provides for less than full fringe benefits for apprentices, in which cases such trainees shall receive the same fringe benefits as apprentices.

(4) In the event the Employment and Training Administration withdraws approval of a training program, the contractor or subcontractor will no longer be permitted to utilize trainees at less than the applicable predetermined rate for the work performed until an acceptable program is approved.

#### c. Helpers:

Helpers will be permitted to work on a project if the helper classification is specified and defined on the applicable wage determination or is approved pursuant to the conformance procedure set forth in Section IV. 2. Any worker listed on a payroll at a helper wage rate, who is not a helper under a approved definition, shall be paid not less than the applicable wage rate on the wage determination for the classification of work actually performed.

#### 5. Apprentices and Trainees (Programs of the U.S. DOT):

Apprentices and trainees working under apprenticeship and skill training programs which have been certified by the Secretary of Transportation as promoting EEO in connection with Federal-aid highway construction programs are not subject to the requirements of paragraph 4 of this Section IV. The straight time hourly wage rates for apprentices and trainees under such programs will be established by the particular programs. The ratio of apprentices and trainees to journeymen shall not be greater than permitted by the terms of the particular program.

#### 6. Withholding:

The SHA shall upon its own action or upon written request of an authorized representative of the DOL withhold, or cause to be withheld, from the contractor or subcontractor under this contract or any other Federal contract with the same prime contractor or any other Federallyassisted contract subject to Davis-Bacon prevailing wage requirements which is held by the same prime contractor, as much of the accrued payments or advances as may be considered necessary to pay laborers and mechanics, including apprentices, trainee's and helpers, employed by the contractor or any subcontractor the full amount of wages required by the contract. In the event of failure to pay any laborer or mechanic, including any apprentice, trainee, or helper, employed or working on the site of the work, all or part of the wages required by the contract, the SHA contracting officer may, after written notice to the contractor, take such action as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds until such violations have ceased.

#### 7. Overtime Requirements:

No contractor or subcontractor contracting for any part of the contract work which may require or involve the employment of laborers, mechanics, watchmen, or guards (including apprentices, trainees, and helpers described in paragraphs 4 and 5 above) shall require or permit any laborer, mechanic, watchman, or guard in any workweek in which he/she is employed on such work, to work in excess of 40 hours in such workweek unless such laborer, mechanic, watchman, or guard receives compensation at a rate not less than one-and-one-half times his/her basic rate of pay for all hours worked in excess of 40 hours in such workweek.

#### 8. Violation:

Liability for Unpaid Wages; Liquidated Damages: In the event of any violation of the clause set forth in paragraph 7 above, the contractor and any subcontractor responsible thereof shall be liable to the affected employee for his/her unpaid wages. In addition, such contractor and subcontractor shall be liable to the United States (in the case of work done under contract for the District of Columbia or a territory, to such District or to such territory) for liquidated damages. Such liquidated damages shall be computed with respect to each individual laborer, mechanic, watchman, or guard employed in violation of the clause set forth in paragraph 7, in the sum of \$10 for each calendar day on which such employee was required or permitted to work in excess of the standard work week of 40 hours without payment of the overtime wages required by the clause set forth in paragraph 7.

9. Withholding for Unpaid Wages and Liquidated Damages:

The SHA shall; upon its own action or upon written request of any authorized representative of the DOL withhold, or cause to be withheld, from any monies payable on account of work performed by the contractor or subcontractor under any such contract or any other Federal contract with the same prime contractor, or any other Federally-assisted contract subject to the Contract Work Hours and Safety Standards Act, which is held by the same prime contractor, such sums as may be determined to be necessary to satisfy any liabilities of such contractor or subcontractor for unpaid wages and liquidated damages as provided in the clause set forth in paragraph 8 above.

#### V. STATEMENTS AND PAYROLLS

(Applicable to all Federal-aid construction contracts exceeding \$2,000 and to all related subcontracts, except for projects located on roadways classified as local roads or rural collectors, which are exempt.)

1. Compliance with Copeland Regulations (29 CFR 3):

The contractor shall comply with the Copeland Regulations of the Secretary of Labor which are herein incorporated by reference.

2. Payrolls and Payroll Records:

a. Payrolls and basic records relating thereto shall be maintained by the contractor and each subcontractor during the course of the work and preserved for a period of 3 years from the date of completion of the contract for all laborers, mechanics, apprentices, trainees, watchmen, helpers, and guards working at the site of the work.

b. The payroll records shall contain the name, social security number, and address of each such employee; his or her correct classification; hourly rates of wages paid (including rates of contributions or costs anticipated for bona fide fringe benefits or cash equivalent thereof the types described in Section 1(b)(2)(B) of the Davis Bacon Act); daily and weekly number of hours worked; deductions made; and actual wages paid. In addition, for Appalachian contracts, the payroll records shall contain a notation indicating whether the employee does, or does not, normally reside in the labor area as defined in Attachment A, paragraph 1. Whenever the Secretary of Labor, pursuant to Section IV, paragraph 3b, has found that the wages of any laborer or mechanic include the amount of any costs reasonably anticipated in providing benefits under a plan Act, the contractor and each subcontractor shall maintain records which show that the commitment to provide such benefits is enforceable, that the plan or program is financially responsible, that the plan or program has been communicated in writing to the laborers or mechanics affected, and show the cost anticipated or the actual cost incurred in providing benefits. Contractors or subcontractors employing apprentices or trainees under approved programs shall maintain written evidence of the registration of apprentices and trainees, and ratios and wage rates prescribed in the applicable programs.

c. Each contractor and subcontractor shall furnish, each week in which any contract work is performed, to the SHA resident engineer a payroll of wages paid each of its employees (including apprentices trainees, and helpers, described in Section IV, paragraphs 4 and 5, and watchmen and guards engaged on work during the preceding weekly payroll period).

or program described in Section 1(b)(2)(B) of the Davis Bacon

The payroll submitted shall set out accurately and completely all of the information required to be maintained under paragraph 2b of this Section V.

This information may be submitted in any form desired. Optional Form WH-347 is available for this purpose and may be purchased from the Superintendent of Documents (Federal stock number 029-005-0014-1), U.S. Government Printing Office, Washington, D.C. 20402. The prime contractor is responsible for the submission of copies of payrolls by all suncontractors.

d. Each payroll submitted shall be accompanied by a "Statement of Compliance," signed by the Contractor or subcontractor or his/her agent who pays or supervises the payment of the persons employed under the contract and shall certify the following:

 that the payroll for the payroll period contains the information required to be maintained under paragraph 2b of this Section V and that such information is correct and complete;

(2) that such laborer or mechanic (including each helper, apprentice, and trainee) employed on the contract during the payroll period has been paid the full weekly wages earned, without rebate, either directly or indirectly, and that no deductions have been made either directly or indirectly from the full wages earned, other than permissible deductions as set forth in the Regulations, 29 CFR 3;

(3) that each laborer or mechanic has been paid not less that the applicable wage rate and fringe benefits or cash equivalent for the classification of worked performed, as specified in the applicable wage determination incorporated into the contract.

e. The weekly submission of a properly executed certification set forth on the reverse side of Optional Form WH-347 shall satisfy the requirement for submission of the "Statement of Compliance" required by paragraph 2d of this Section V.

f. The falsification of any of the above certifications may subject the contractor to civil or criminal prosecution under 18 U/S. C. 1001 and 31 U.S.C. 231.

g. The contractor or subcontractor shall make the records required under paragraph 2b of this Section V available for

inspection, copying, or transcription by authorized representatives of the SHA, the FHWA, or the DOL, and shall permit such representatives to interview employees during working hours on the job. If the contractor or subcontractor fails to submit the required records or to make them available, the SHA, the FHWA, the DOL, or all may, after written notice to the contractor, sponsor, applicant, or owner, take such actions as may be necessary to cause the suspension of any further payment, advance, or guarantee of funds. Furthermore, failure to submit the required records upon request or to make such records available may be grounds for debarment action pursuant to 29 CFR 5.12.

#### VI. RECORD OF MATERIALS, SUPPLIES, AND LABOR

1. On all federal-aid contracts on the national highway system, except those which provide solely for the installation of protective devices at railroad grade crossings, those which are constructed on a force account or direct labor basis, highway beautification contracts, and contracts for which the total final construction cost for roadway and bridge is less than \$1,000,000 (23 CFR 635) the contractor shall:

a. Become familiar with the list of specific materials and supplies contained in Form FHWA-47, "Statement of Materials and Labor Used by Contractor of Highway Construction Involving Federal Funds," prior to the commencement of work under this contract.

b. Maintain a record of the total cost of all materials and supplies purchased for and incorporated in the work, and also of the quantities of those specific materials and supplies listed on Form FHWA-47, and in the units shown on Form FHWA-47.

c. Furnish, upon the completion of the contract, to the SHA resident engineer on /Form FHWA-47 together with the data required in paragraph 1b relative to materials and supplies, a final labor summary of all contract work indicating the total hours worked and the total amount earned.

2. At the prime contractor's option, either a single report covering all contract work or separate reports for the contractor and for each subcontract shall be submitted.

#### VII. SUBLETTING OR ASSIGNING THE CONTRACT

1. The contractor shall perform with its own organization contract work amounting to not less than 30 percent (or a greater percentage if specified elsewhere in he contract) of the total original contract price, excluding any specialty items designated by the State. Specialty items may be performed by subcontract and the amount of any such specialty items performed may be deducted form the total original contract price before computing the amount of work required to be performed by the contractor's own organization (23 CFR 635).

a. "Its own organization" shall be construed to include only workers employed and paid directly by the prime contractor and equipment owned or rented by the prime contractor, with or without operators. Such term does not include employees or equipment of a subcontractor, assignee, or agent of the prime contractor.

b. "Specialty Items" shall be construed to be limited to work that requires highly specialized knowledge, abilities, or equipment not ordinarily available in the type of contracting organizations qualified and expected to bid on the contract as a whole and in general are to be limited to minor components of the overall contract.

2. The contract amount upon which the requirements set forth in paragraph 1 of Section VII is computed includes the cost of material and manufactured products which are to be purchased or produced by the contractor under the contract provisions.

3. The contractor shall furnish (a) a competent superintendent or supervisor who is employed by the firm, has full authority to direct performance of the work in accordance with the contract requirements, and is in charge of all construction operations (regardless of who performs the work) and (b) such other of its own organizational resources (supervision, management, and engineering services) as the SHA contracting officer determines is necessary to assure the performance of the contract.

4. No portion of the contract shall be sublet, assigned or otherwise disposed of except with the written consent of the SHA contracting officer, or authorized representative, and such consent when given shall not be construed to relieve the contractor of any responsibility for the fulfillment of the contract.

Written consent will be given only after the SHA has assured that each subcontract is evidenced in writing and that it contains all pertinent provisions and requirements of the prime contract.

#### VIII. SAFETY: ACCIDENT PREVENTION

1. In the performance of this contract the contractor shall comply with all applicable Federal, State, and local laws governing safety, health, and sanitation (23 CFR 635). The contractor shall provide all safeguards, safety devices and protective equipment and take any other needed actions as it determines, or as the SHA contracting officer may determine, to be reasonably necessary to protect the life and health of employees on the job and the safety of the public and to protect property in connection with the performance of the work covered by the contract.

2. It is a condition of this contract, and shall be made a condition of each subcontract, which the contractor enters into pursuant to this contract, that the contractor and any subcontractor shall not permit any employee, in performance of the contract, to work in surroundings or under conditions which are unsanitary, hazardous or dangerous to his/her health or safety, as determined under construction safety and health standards (29 CFR 1926) promulgated by the Secretary of Labor, in accordance with Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S. C. 333).

3. Pursuant to 29 CFR 1926.3, it is a condition of this contract that the Secretary of Labor or authorized representative thereof, shall have right of entry to any site of contract performance to inspect or investigate the matter of compliance with the construction safety and health standards and to carry out the duties of the Secretary under Section 107 of the Contract Work Hours and Safety Standards Act (40 U.S.C. 333).

#### IX. FALSE STATEMENTS CONCERNING HIGHWAY PROJECTS

In order to assure high quality and durable construction in conformity with approved plans and specifications and a high degree of reliability on statements and representations made by engineers, contractors, suppliers, and workers on Federal-aid highway projects, it is essential that all persons concerned with the project perform their functions as carefully, thoroughly, and honestly as possible. Willful falsification, distortion, or misrepresentation with respect to any facts related to the project is a violation of Federal law. To prevent any misunderstanding regarding the seriousness of these and similar acts, the following notice shall be posted on each Federal-aid highway project (23 CFR 635) in one or more places where it is readily available to all persons concerned with the project:

#### NOTICE TO ALL PERSONNEL ENGAGED ON FEDERAL-AID HIGHWAY PROJECTS

18 U.S.C. 1020 reads as follows:

"Whoever, being an officer, agent or employee of the United States, or of any State or Territory, or whoever, whether a person, association, firm, or corporation, knowingly makes any false statement, false representation, or false report as to the character, quality, quantity, or cost of the material used or to be used, or the quantity or quality of the work performed or to be performed, or the cost thereof in connection with the submission of plans, maps, specifications, contracts, or costs of construction on any highway or related project submitted for approval to the Secretary of Transportation; or

Whoever knowingly makes any false statement, false representation, false report or false claim with respect to the character, quality, quantity, or cost of any work performed or to be performed, or materials furnished or to be furnished, in connection with the construction of any highway or related project approved by the Secretary of Transportation; or

Whoever knowingly makes any false statement or false representation as to material fact in any statement, certificate, or report submitted pursuant to provisions of the Federal-aid Roads Act approved July 1, 1916, (39 Stat. 355), as amended and supplemented;

Shall be fined not more than \$10,000 or imprisoned not more than 5 years or both."

#### X. IMPLEMENTATION OF CLEAN AIR ACT AND FEDERAL WATER POLLUTION CONTROL ACT

(Applicable to all Federal-aid construction contracts and to all related subcontracts of \$100,000 or more).

By submission of this bid or the execution of this contract, or subcontract, as appropriate, the bidder, Federal-aid construction contractor, or subcontractor, as appropriate, will be deemed to have stipulated as follows:

1. That any facility that is or will be utilized in the performance of this contract, unless such contract is exempt under the Clean Air Act, as amended (42 U.S.C. 1857 <u>et seq.</u>, as amended by Pub.L. 91-604), and under the Federal Water Pollution Control Act, as amended (33 U.S.C. 1251 <u>et seq.</u>, as amended by Pub.L. 92-500), Executive Order 11738, and regulations in implementation thereof (40 CFR 15) is not listed, on the date of contract award, on the U.S. Environmental Protection Agency (EPA) List of Violating Facilities pursuant to 40 CFR 15.20.

2. That the firm agrees to comply and remain in compliance with all the requirements of Section 114 of the Clean Air Act and Section 308 of the Federal Water Pollution Control Act and all regulations and guidelines listed thereunder.

3. That the firm shall promptly notify the SHA of the receipt of

any communication from the Director, Office of Federal Activities, EPA indicating that a facility that is or will be utilized for the contract is under consideration to be listed on the EPA List of Violating Facilities.

4. That the firm agrees to include or cause to be included the requirements of paragraph 1 through 4 of this Section X in every nonexempt subcontract, and further agrees to take such action as the government may direct as a means of enforcing such requirements.

#### XI. CERTIFICATION REGARDING DEBARMENT, SUSPENSION, INELIGIBILITY AND VOLUNTARY EXCLUSION

1. Instructions for Certification - Primary Covered Transactions:

(Applicable to all Federal-aid contracts - 49 CFR 29)

a. By signing and submitting this proposal, the prospective primary participant is providing the certification set out below.

b. The inability of a person to provide the certification set out below will not necessarily result in denial of participation in this covered transaction. The prospective participant shall submit an an explanation of why it cannot provide the certification set out below. The certification or explanation will be considered in connection with the department or agency's determination whether to enter into this transaction. However, failure of the prospective primary participant to furnish a certification or an explanation shall disqualify such a person from participation in this transaction.

c. The certification in this clause is a material representation of fact upon which reliance was placed when the department or agency determined to enter into this transaction. If it is later determined that the prospective primary participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause of default.

d. The prospective primary participant shall provide immediate written notice to the department or agency to whom this proposal is submitted if any time the prospective primary participant learns that its certification was erroneous when submitted or has become erroneous by reason of changed circumstances.

e. The terms "covered transaction," "debarred," "suspended," "ineligible,""lower tier covered transaction," "participant," "person," "primary covered transaction," "principal," "proposal," and "voluntarily excluded," as used in this clause, have the meanings set out in the Definitions and Coverage sections of rules implementing Executive Order 12549. You may contact the department or agency to which this proposal is submitted for assistance in obtaining a copy of those regulations.

f. The prospective primary participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency entering into this transaction.

g. The prospective primary participant further agrees by submitting this proposal that it will include the clause titled

"Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," provided by the department or agency entering into this covered transaction, without modification in all lower tier covered transactions and in all solicitations for lower tier covered transactions.

h. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant may decide the method and frequency by which it determines the eligibility of its principals. Each participant may, but is not required to, check the nonprocurement portion of the "Lists of Parties Excluded from Federal Procurement or Nonprocurement Programs" (Nonprocurement List) which is compiled by the General Services Administration.

i. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealings.

j. Except for transactions authorized under paragraph f of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency may terminate this transaction for cause or default.

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# Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Primary Covered Transactions

1. The prospective primary participant certifies to the best of its knowledge and belief, that it and its principals:

a. Are not presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from covered transactions by any Federal department or agency;

b. Have not within a 3-year period preceding this proposal been convicted of or had a civil judgment rendered against them for commission of fraud or a criminal offense in connection with obtaining, attempting to obtain, or performing a public (Federal, State or local) transaction or contract under a public transaction; violation of Federal or State antitrust statutes or commission of embezzlement, theft, forgery, bribery, falsification or destruction of records, making false statements, or receiving stolen property;

c. Are not presently indicted for or otherwise criminally or civilly charged by a governmental entity (Federal, State or local) with commission of any of the offenses enumerated in paragraph 1b of this certification; and

d. Have not within a 3-year period preceding this application/proposal had one or more public transactions (Federal, State or local) terminated for cause or default.

2. Where the prospective primary participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

#### 2. Instructions for Certification - Lower Tier Covered Transactions:

(Applicable to all subcontracts, purchase orders and other lower tier transactions of \$25,000 or more - 49 CFR 29)

a. By signing and submitting this proposal, the prospective lower tier is providing the certification set out below.

b. The certification in this clause is a material representation of fact upon which reliance was placed when this transaction was entered into. If it is later determined that the prospective lower tier participant knowingly rendered an erroneous certification, in addition to other remedies available to the Federal Government, the department, or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

c. The prospective lower tier participant shall provide immediate written notice to the person to which this proposal is submitted if at any time the prospective lower tier participant learns that its certification was erroneous by reason of changed circumstances.

d. The terms "covered transaction," "debarred," "suspended," "ineligible," "primary covered transaction," "participant," "person," "principal," "proposal," and "voluntarily excluded," as used in this clause, have the meanings set out in the Definitions and Coverage sections of rules implementing Executive Order 12549. You may contact the person to which this proposal is submitted for assistance in obtaining a copy of those regulations.

e. The prospective lower tie participant agrees by submitting this proposal that, should the proposed covered transaction be entered into, it shall not knowingly enter into any lower tier covered transaction with a person who is debarred, suspended, declared ineligible, or voluntarily excluded from participation in this covered transaction, unless authorized by the department or agency with which this transaction originated.

f. The prospective lower tier participant further agrees by submitting this proposal that it will include this clause titled "Certification Regarding Debarment, Suspension, Ineligibility and Voluntary Exclusion-Lower Tier Covered Transaction," without modification, in all lower tier covered transactions and in all solicitations for lower tier covered transactions.

g. A participant in a covered transaction may rely upon a certification of a prospective participant in a lower tier covered transaction that is not debarred, suspended, ineligible, or voluntarily excluded from the covered transaction, unless it knows that the certification is erroneous. A participant may decide the method and frequency by which it determines the eligibility of its principals. Each participant may, but is not required to, check the Nonprocurement List.

h. Nothing contained in the foregoing shall be construed to require establishment of a system of records in order to render in good faith the certification required by this clause. The knowledge and information of participant is not required to exceed that which is normally possessed by a prudent person in the ordinary course of business dealing.

i. Except for transactions authorized under paragraph e of these instructions, if a participant in a covered transaction knowingly enters into a lower tier covered transaction with a person who is suspended, debarred, ineligible, or voluntarily excluded from participation in this transaction, in addition to other remedies available to the Federal Government, the department or agency with which this transaction originated may pursue available remedies, including suspension and/or debarment.

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#### Certification Regarding Debarment, Suspension, Ineligibility And Voluntary Exclusion-Lower Tier Covered Transactions:

1. The prospective lower tier participant certifies, by submission of this proposal, that neither it nor its principals is presently debarred, suspended, proposed for debarment, declared ineligible, or voluntarily excluded from participation in this transaction by any Federal department or agency.

2. Where the prospective lower tier participant is unable to certify to any of the statements in this certification, such prospective participant shall attach an explanation to this proposal.

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# XII. CERTIFICATION REGARDING USE OF CONTRACT FUNDS FOR LOBBYING

(Applicable to all Federal-aid construction contracts and to all related subcontracts which exceed \$100,000 - 49 CFR 20)

1. The prospective participant certifies, by signing and submitting this bid or proposal, to the best of his or her knowledge and belief, that:

a. No Federal appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into of any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract, grant, loan, or cooperative agreement.

b. If any funds other than Federal appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions.

2. This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by 31 U.S.C. 1352. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

3. The prospective participant also agrees by submitting his or her bid or proposal that he or she shall require that the language of this certification be included in all lower tier subcontracts, which exceed \$100,000 and that all such recipients shall certify and disclose accordingly.

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#### MINIMUM WAGES FOR FEDERAL AND FEDERALLY ASSISTED CONSTRUCTION CONTRACTS

This project is funded, in part, with Federal-aid funds and, as such, is subject to the provisions of the Davis-Bacon Act of March 3, 1931, as amended (46 Sta. 1494, as amended, 40 U.S.C. 276a) and of other Federal statutes referred to in a 29 CFR Part 1, Appendix A, as well as such additional statutes as may from time to time be enacted containing provisions for the payment of wages determined to be prevailing by the Secretary of Labor in accordance with the Davis-Bacon Act and pursuant to the provisions of 29 CFR Part 1. The prevailing rates and fringe benefits shown in the General Wage Determination Decisions issued by the U.S. Department of Labor shall, in accordance with the provisions of the foregoing statutes, constitute the minimum wages payable on Federal and federally assisted construction projects to laborers and mechanics of the specified classes engaged on contract work of the character and in the localities described therein.

General Wage Determination Decisions, modifications and supersedes decisions thereto are to be used in accordance with the provisions of 29 CFR Parts 1 and 5. Accordingly, the applicable decision, together with any modifications issued, must be made a part of every contract for performance of the described work within the geographic area indicated as required by an applicable DBRA Federal prevailing wage law and 29 CFR Part 5. The wage rates and fringe benefits contained in the General Wage Determination Decision

### **NOTICE**

The most current **General Wage Determination Decisions** (wage rates) are available on the IDOT web site. They are located on the Letting and Bidding page at <u>http://www.dot.il.gov/desenv/delett.html</u>.

In addition, ten (10) days prior to the letting, the applicable Federal wage rates will be e-mailed to subscribers. It is recommended that all contractors subscribe to the Federal Wage Rates List or the Contractor's Packet through IDOT's subscription service.

PLEASE NOTE: if you have already subscribed to the Contractor's Packet you will automatically receive the Federal Wage Rates.

The instructions for subscribing are at http://www.dot.il.gov/desenv/subsc.html.

If you have any questions concerning the wage rates, please contact IDOT's Chief Contract Official at 217-782-7806.