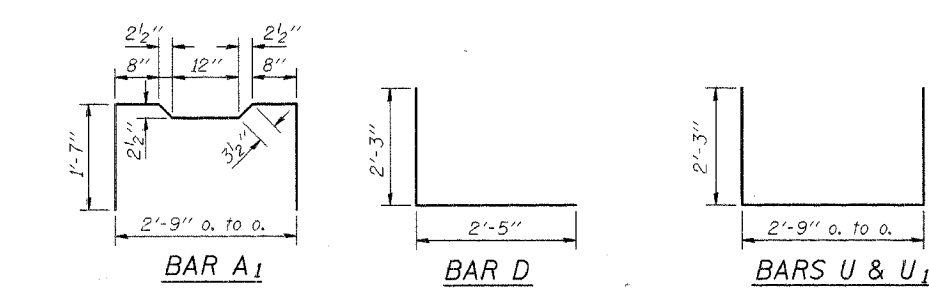
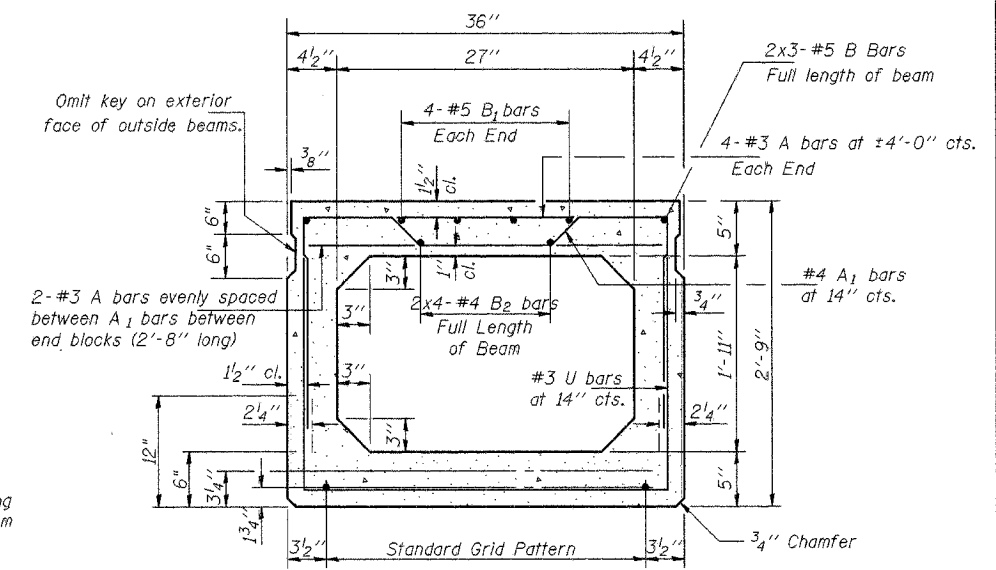
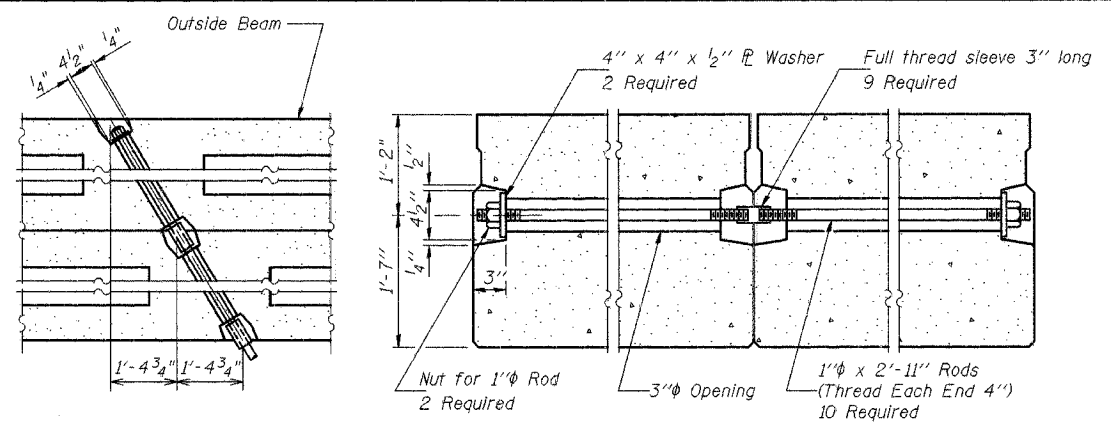
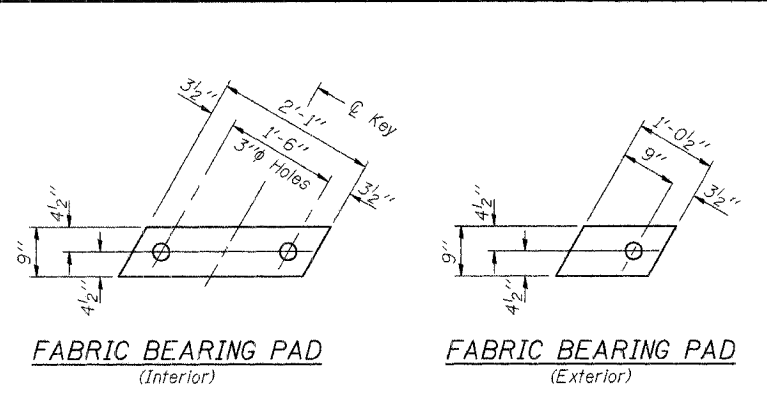
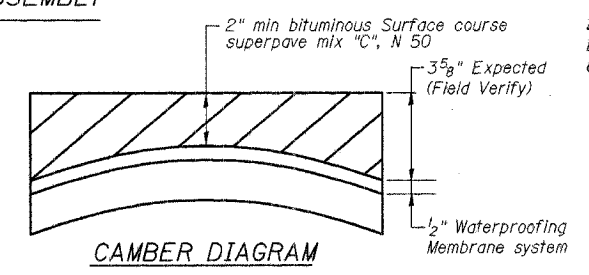


ROUTE NO.	SECTION	COUNTY	SHEET	TOTAL SHEETS
TR 38	#	Vermilion	18	10
FED. ROAD DIST. NO. Y		BLDG. NO.	PREL. AID PROJECT	
91306		*00-19134-00-BR		



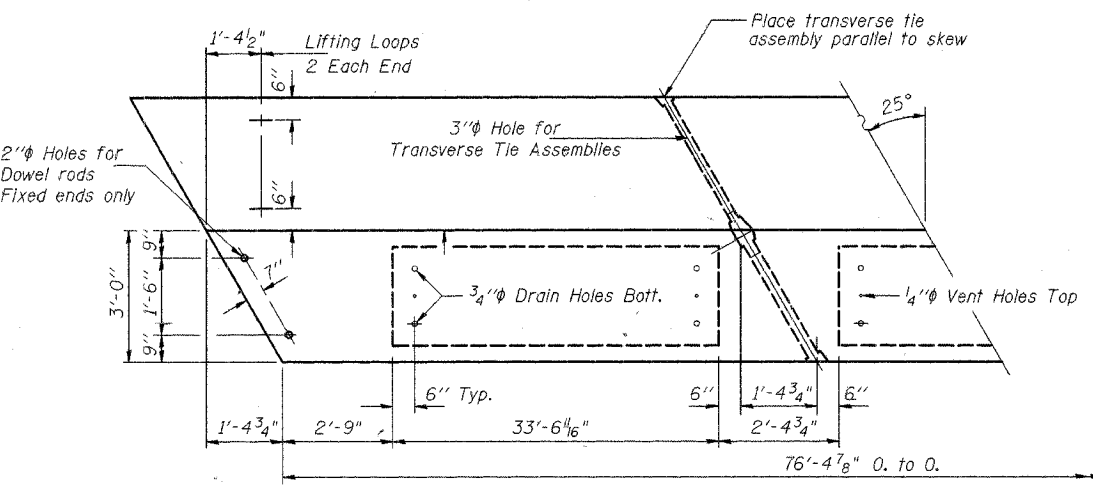
TYPICAL TRANSVERSE TIE ASSEMBLY



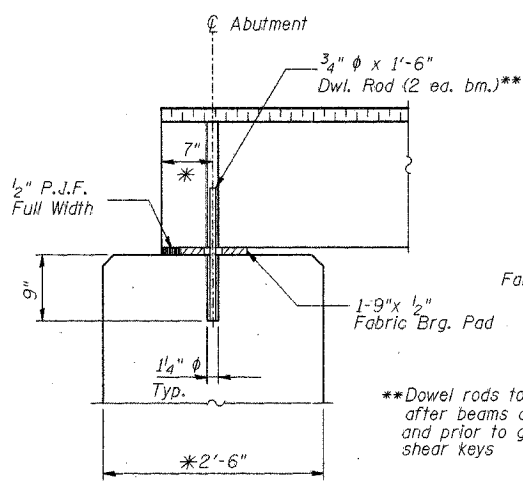
CAMBER DIAGRAM

TYPICAL SECTION

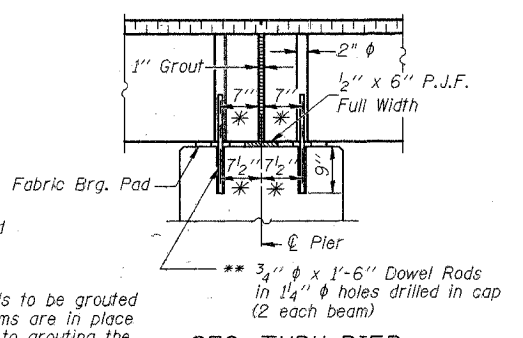
Note: Place strands symmetrically about \bar{C} of beam.
 20-1/2" Strands Each Strand Stressed to 28,900 Lbs.
 8-Strands 1 3/4" up, 8-Strands 3/4" up,
 2-Strands 6" up, 2-Strands 12" up



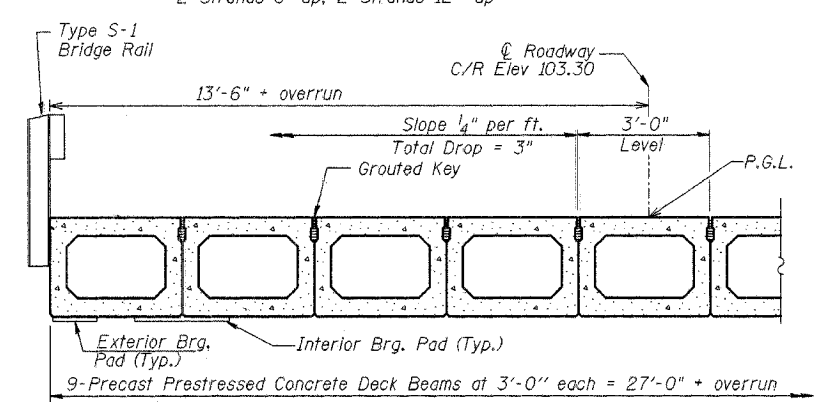
PLAN



SECTION AT ABUTMENT
 * Perpendicular to \bar{C} of abutment.



SEC. THRU PIER
 * Perpendicular to \bar{C} of Pier
 1" Joint shall be packed with a very dry mix of 2:1 sand and P.C. mortar.
 1" Dimension may vary plus or minus to accommodate tolerance in beam lengths.



HALF CROSS SECTION

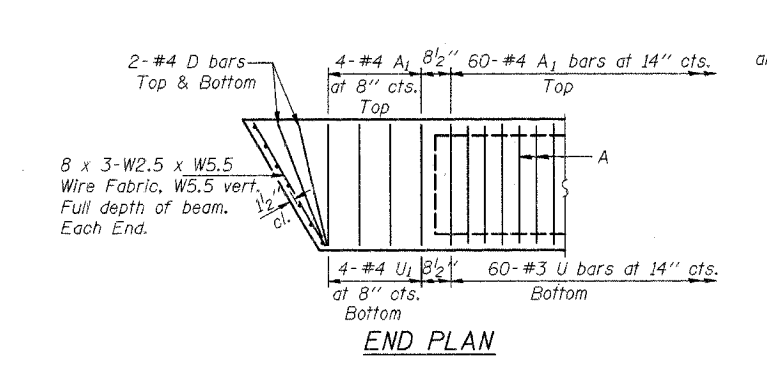
NOTES

Prestressing steel shall be uncoated high strength, stress-relieved 7-wire strand, Grade 270. The nominal diameter shall be 1/2" and the nominal cross-sectional area shall be 0.153 sq. in. Lifting loops shall be 1/2" diameter, 6 x 25 class wire rope with fiber core and shall have a minimum ultimate tensile strength of 63,000 or 4-1/2" φ-270 ksi strands, as shown.
 The 1" φ rods in the transverse tie assembly shall be tightened to a snug fit and the threads set. Pockets that receive transverse tie bar on outside shall be filled with grout after transverse tie assembly is in place.
 Reinforcement bars shall conform to the requirements of AASHTO M-31, M-42 or M-53 Grade 60. The bearing seat surfaces shall be adjusted by shimming to assure firm and even bearing. Two 1/2" fabric adjusting shims of the dimensions of the Exterior Bearing Pad shall be provided for each bearing.
 Keyway surfaces shall be cleaned to remove form oil or other bond breaking material prior to shipment of the beams. Cleaning shall be done by sandblasting the keyway areas between top of the beam and the bottom edge of the key.
 A Calcium Nitrite Corrosion Inhibitor, as covered in the Special Provisions, shall be used in the concrete for precast prestressed concrete deck beams.
 Required Release Strength, f'ci, shall be 4100 p.s.i.
 An equal substitution of the low-relaxation strands for the stress-relieved strands will be permitted.

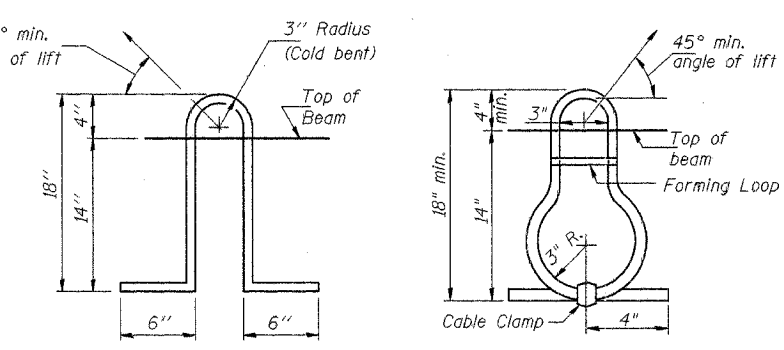
BILL OF MATERIAL (One Beam)

Bar	No.	Size	Length	Shape
A	122	#3	2'-8"	—
A1	68	#4	6'-1"	—
B	6	#5	26'-10"	—
B1	8	#5	15'-4"	—
B2	8	#4	20'-5"	—
D	8	#4	4'-8"	—
U	60	#3	7'-3"	—
U1	8	#4	7'-3"	—
Precast Prestressed Conc. Deck Bms.		Sq. Ft.	8252*	

*Total Quantity of Beams



END PLAN



LIFTING LOOP DETAIL

LIFTING LOOP ALTERNATE

DSGN	L.A. Rolf				
DR	L.A. Rolf				
CHK	K.E. Brandau				
APVD	K.E. Brandau	NO.	DATE	REVISION	BY

FRAUENHOFFER
 Frauenhoffer and Associates, P.C. Consulting Engineers
 3002 Crossing Court Champaign, IL 61822 217-351-6268

SUPERSTRUCTURE
 VANCE ROAD DISTRICT
 SECTION 00-19134-00-BR
 VERMILION COUNTY

SHEET 10
 DWG NO. van-sup.dgn
 DATE AUG2004
 PROJ NO. 2088