

STATE OF ILLINOIS  
DEPARTMENT OF TRANSPORTATION

ROUTE NO.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
F.A.P. 322	*	UNION	39	37
FED. ROAD DIST. NO. 7	ILLINOIS	FED. AID PROJECT-		
* (11-IVB)-1 CONTRACT NO. 98488				

SHEET NO. 20  
22 SHEETS

**NOTES**

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.  
Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length.  
All reinforcement bars shall be lapped and tied to the splicer rods or dowel bars.  
Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.  
Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified test results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

- ① Minimum Capacity (Tension in kips) =  $1.25 \times f_y \times A_t$
- ② Minimum \*Pull-out Strength (Tension in kips) =  $1.25 \times f_{sallow} \times A_t$

Where  $f_y$  = Yield strength of lapped reinforcement bars in ksi.  
 $f_{sallow}$  = Allowable tensile stress in lapped reinforcement bars in ksi (Service Load)  
 $A_t$  = Tensile stress area of lapped reinforcement bars.  
\* = 28 day concrete

Bar Size to be Spliced	Splicer Rod or Dowel Bar Length	Strength Requirements	
		Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension
#4	1'-8"	14.7	5.9
#5	2'-0"	23.0	9.2
#6	2'-7"	33.1	13.3
#7	3'-5"	45.1	18.0
#8	4'-6"	58.9	23.6
#9	5'-9"	75.0	30.0
#10	7'-3"	95.0	38.0
#11	9'-0"	117.4	46.8

Bar splicer assemblies shall be according to Section 508 of the Standard Specifications, except as noted. The furnishing and installation of bar splicer assemblies will be measured and paid for at the contract unit price each for "BAR SPLICERS."

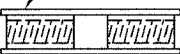
The diameter of this part is equal or larger than the diameter of bar spliced.

**ROLLED THREAD DOWEL BAR**



\*\* ONE PIECE

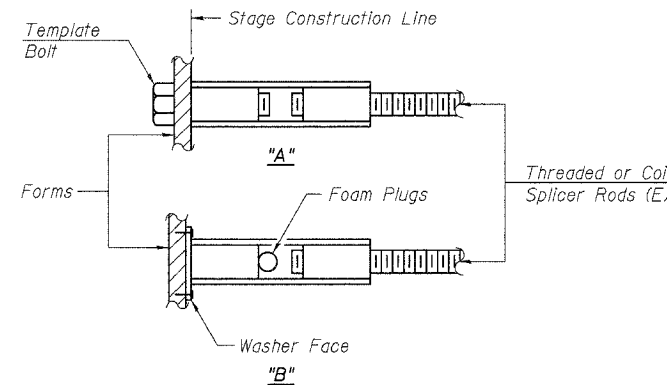
Wire Connector



**WELDED SECTIONS**

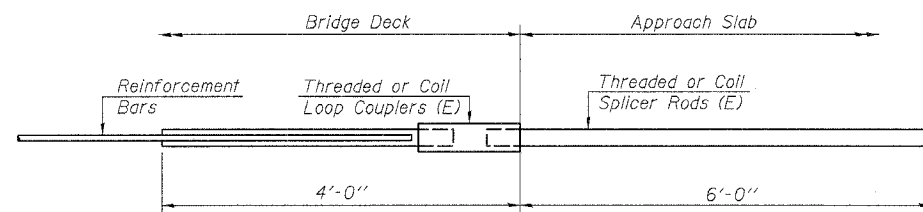
**BAR SPLICER ASSEMBLY ALTERNATIVES**

\*\* Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.



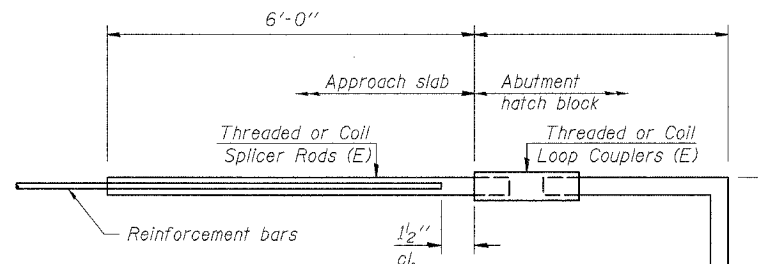
**INSTALLATION AND SETTING METHODS**

"A" : Set bar splicer assembly by means of a template bolt.  
"B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.  
(E) : Indicates epoxy coating.



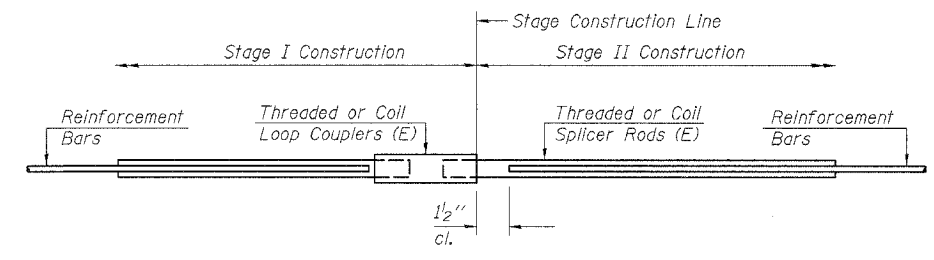
**FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS**

Bar Splicer for #5 bar
Min. Capacity = 23.0 kips - tension
Min. Pull-out Strength = 9.2 kips - tension



**FOR PILE BENT ABUTMENTS**

Bar Splicer for #5 bar
Min. Capacity = 23.0 kips - tension
Min. Pull-out Strength = 9.2 kips - tension
No. Required =



**STANDARD**

Bar Size	No. Assemblies Required	Location
#5	1063	Deck
#6	16	Diaphragms
#6	24	Abutments
#6	274	Piers
#5	82	Integral Abutments
Total	1459	

**BAR SPLICER ASSEMBLY DETAILS**  
U.S. ROUTE 51 OVER TRIBUTARY TO  
DRURY CREEK AND CN/IC RAILROAD  
FAP 322 - SECTION (11-IVB)-1  
UNION COUNTY  
STATION 583+74.84  
STRUCTURE NO. 091-0073

DESIGNED	GLH
CHECKED	TML
DRAWN	RJN
CHECKED	TML

BSD-1 9-01-03

02/15/2005