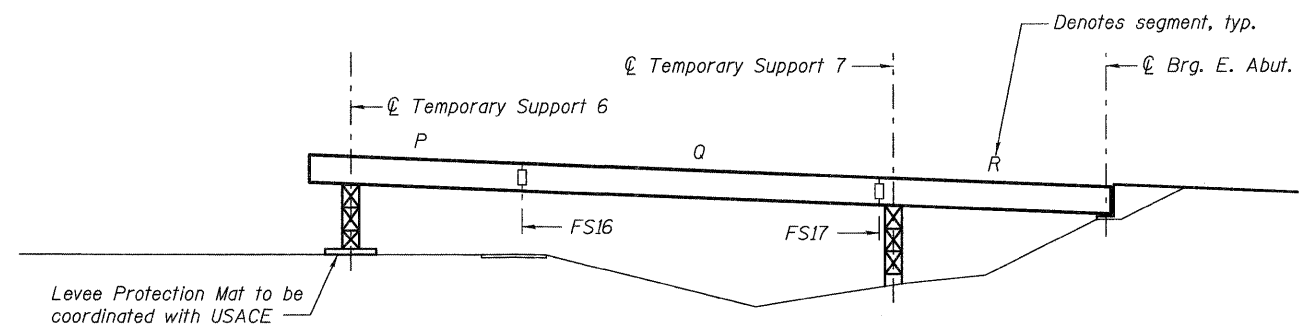


**STAGE 7**

*Stage 7 Notes:*

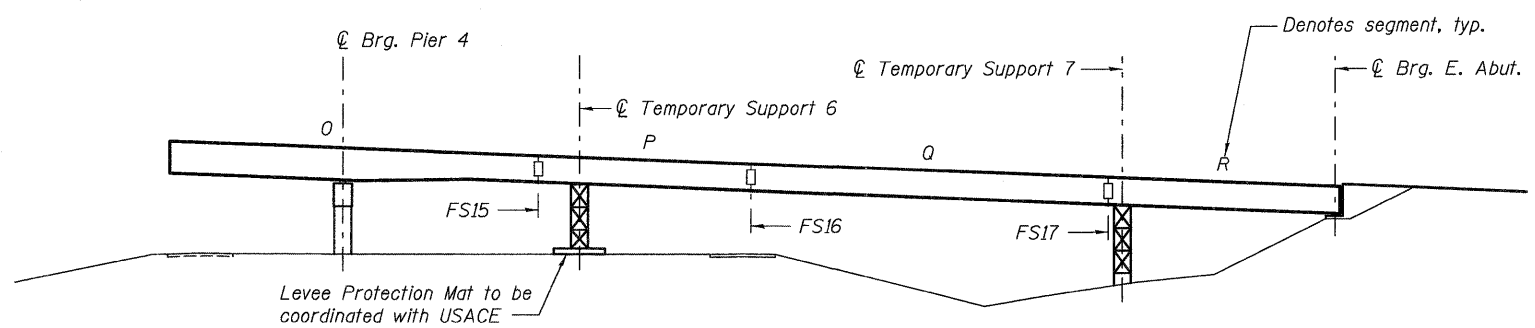
1. Erect Temporary Support 7, provide vertical jacking devices as required.
2. Assemble adjacent girders G9 and G10, segment R, with all cross frames and top lateral bracing. Erect assembled girder pair. As necessary, provide means for ensuring the stability of the erected pair.
3. Erect remaining segment R girders, cross frames, and top lateral bracing.



**STAGE 8**

*Stage 8 Notes:*

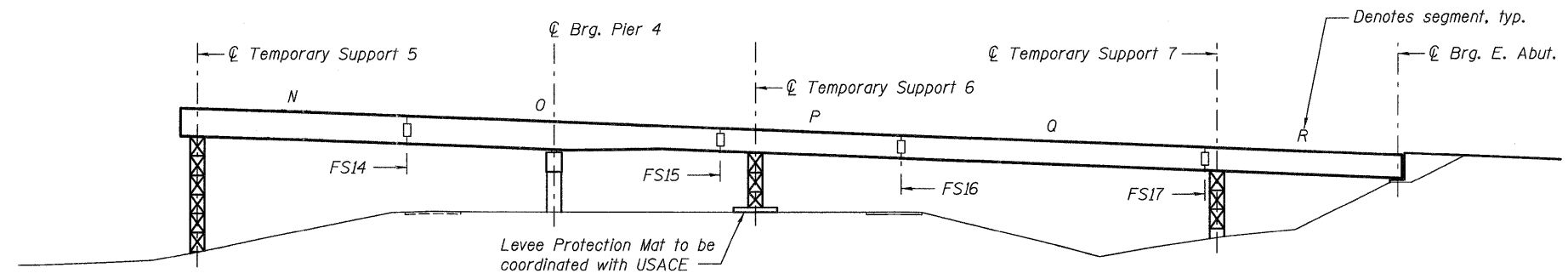
1. Erect Temporary Support 6, provide vertical jacking devices as required.
2. Assemble adjacent girders G9 and G10, segments P and Q with FS16 completed, and with all cross frames and top lateral bracing. Erect assembled girder pair. As necessary, provide means for ensuring the stability of the erected pair.
3. Erect remaining segment P and Q girders, cross frames, and top lateral bracing.



**STAGE 9**

*Stage 9 Notes:*

1. Assemble adjacent girders G9 and G10, segment O, with all cross frames and top lateral bracing. Erect assembled girder pair. As necessary, provide means for ensuring the stability of the erected pair.
2. Erect remaining segment O girders, cross frames, and top lateral bracing.



**STAGE 10**

*Stage 10 Notes:*

1. Erect Temporary Support 5, provide vertical jacking devices as required.
2. Assemble adjacent girders G9 and G10, segment N, with all cross frames and top lateral bracing. Erect assembled girder pair. As necessary, provide means for ensuring the stability of the erected pair.
3. Erect remaining segment N girders, cross frames, and top lateral bracing.

c:\pwworking\king\oma\0600345-76A91-075-FRD.dgn jmgus

3/15/2011 2:18:06 PM

	USER NAME = jmgus	DESIGNED - BWC	REVISED -	<b>STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION</b>	<b>CONCEPTUAL STEEL ERECTION SEQUENCE STRUCTURE NO. 060-0345</b>	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	FILE NAME = 0600345-76A91-075-FRD.DGN	CHECKED - LGP	REVISED -			270	60-1B-1	MADISON	712	454
	PLOT SCALE = NONE	DRAWN - HG	REVISED -			CONTRACT NO. 76A91				
	PLOT DATE = 3/18/2011	CHECKED - BSK	REVISED -			ILLINOIS FED. AID PROJECT				
BRIDGE SHEET NO. 75 OF 133 SHEETS										