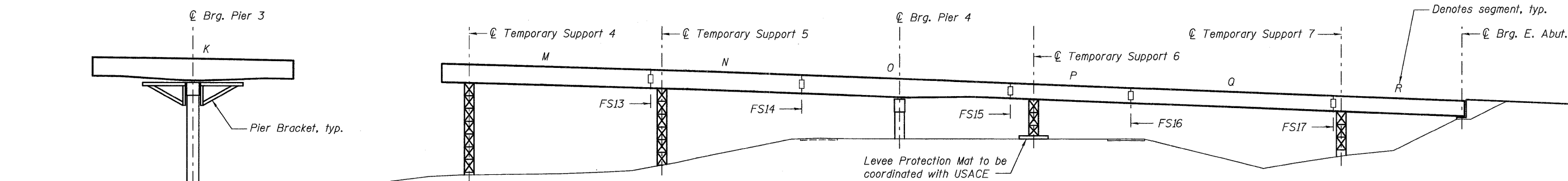


STAGE 11

Stage 11 Notes:

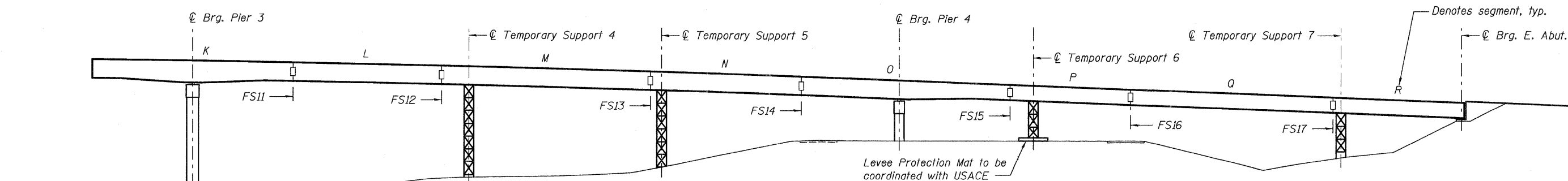
1. Erect Temporary Support 4, provide vertical jacking devices as required.
2. Assemble adjacent girders G9 and G10, segment M, with all cross frames and top lateral bracing. Erect assembled girder pair. As necessary, provide means for ensuring the stability of the erected pair.
3. Erect remaining segment M girders, cross frames, and top lateral bracing.



STAGE 12

Stage 12 Notes:

1. Erect Pier Brackets on Pier 3.
2. Assemble adjacent girders G9 and G10, segment K, with all cross frames and top lateral bracing. Erect assembled girder pair. As necessary, provide means for ensuring the stability of the erected pair.



STAGE 13

Stage 13 Notes:

1. Assemble adjacent girders G9 and G10, segment L, with all cross frames and top lateral bracing. Erect assembled girder pair. Use jacking devices to adjust longitudinally and vertically as necessary, to complete FS11 and FS12. As necessary, provide means for ensuring the stability of the erected pair.
2. Erect remaining segment K and L girders, cross frames, and top lateral bracing. Segment K to be erected prior to segment L for each girder line.

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 jmgus

 HDR ENGINEERING, INC.	USER NAME = jmgus	DESIGNED - BWC	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CONCEPTUAL STEEL ERECTION SEQUENCE STRUCTURE NO. 060-0345	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	FILE NAME = 0600345-76A91-076-FRD.DGN	CHECKED - LGP	REVISED -			270	60-1B-1	MADISON	712	455
	PLOT SCALE = NONE	DRAWN - HG	REVISED -			CONTRACT NO. 76A91				
	PLOT DATE = 3/18/2011	CHECKED - BSK	REVISED -			BRIDGE SHEET NO. 76 OF 133 SHEETS ILLINOIS FED. AID PROJECT				