TOTAL BILL OF MATERIAL

			SUB		
ITEM	UNIT	SUPER	ABUT.	PIER	TOTAL
Concrete Removal	Cu. Yd.	33.0	11.0		44.0
Protective Shield	Sq. Yd.	244			244
Concrete Structures	Cu. Yd.		28.0	21.8	49.8
Concrete Superstructure	Cu. Yd.	42.9			42.9
Bridge Deck Grooving	Sq. Yd.	652			652
Protective Coat	Sq. Yd.	819			819
Furnishing & Erecting Structural Steel	Pound	7466			7466
Reinforcement Bars, Epoxy Coated	Pound	5550	3620	3000	12170
Bar Splicers	Each	56	22	8	86
Slopewall, 4"	Sq. Yd.		48		48
Preformed Joint Strip Seal	Foot	91			91
Neoprene Expansion Joint, 2"	Foot	111			111
Elastomeric Bearing Assembly Type I	Each	18			18
Anchor Bolts, 1"	Each	36			36
Anchor Bolts, 14"	Each	72			72
Concrete Sealer	Sq. Ft.		1456	482	1938
Seismic Restrainer	Each	12			12
Structural Repair of Concrete (Depth equal to or less than 5")	Sq. Ft.		65	323	388
Jack & Remove Existing Bearings	Each	18			18
Bridge Deck Microsilica Concrete Overlay, 2 ^l ₄ "	Sq. Yd.	591			591
Concrete Bridge Deck Scarification, 1/2"	Sq. Yd.	652			652
Slopewall Removal	Sq. Yd.		. 59		59
Structure Excavation	Cu. Yd.		24		24
Rubbed Finish	Sq. Ft.			323	323
Cleaning and Painting Steel Bridge No. 1	L. Sum		1		1
Deck Slab Repair (Full Depth, Type II)	Sq. Yd.	14.0			14.0
Unsound Concrete Removal	Sq. Yd.	-	8.9	1.9	10.8
Containment and Disposal of Non-Lead Paint Cleaning Residues, Location 1	L. Sum				1

GENERAL NOTES

Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts. Bolts $^{7}_{8}$ " ϕ , holes $^{15}_{16}$ " ϕ , unless otherwise noted.

All structural steel shall be AASHTO M 270 Grade 50.

Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60. See Special Provisions.

Reinforcement bars designated (E) shall be epoxy coated.

Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete.

As directed by the Engineer, existing construction accessories welded to the top flange of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel

approved by the Engineer.

Any cracks that can not be removed by grinding $\frac{1}{4}$ in deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Concrete Segier shall be applied to the designated areas of the abutments and piers.

No field welding is permitted except as specified in the contract documents.

The existing structural steel does not contain lead paint.

Cleaning and painting of the existing structural steel shall be as specified in the special provisions for "Cleaning and Painting Existing Steel Structures". All beams, bearings and other structural steel within 5 ft (measured along the beam) of either side of the deck joints shall be cleaned per Near White Blast Cleaning - SSPC-SP10.

The designated areas cleaned per Near White Blast Cleaning - SSPC-SP10 shall be painted according to the requirements of Paint System 1 - OZ/E/U.

The color of the final finish coat for all interior steel surfaces shall be Gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Gray, Munsell No. 5B 7/1.

The Organic Zinc Rich Primer / Epoxy / Urethane Paint System shall be used for painting of new structural steel except where otherwise noted. The entire system shall be shop applied, with the exception that masked off connection surfaces, field installed fasteners and damaged areas shall be touched up in the field.

The color of the final finish coat for all interior steel surfacesshall be Grav, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams, brackets and bumper steel shall be Gray, Munsell No. 5B 7/1. See Special Provision for "Cleaning and Painting New Metal Structures".

Existing reinforcement shall be cleaned and incorporated into the new construction. Cost included with Concrete Removal.

See sheet 5 of 27 for Stage Construction.

Any reinforcement bars damaged during Concrete Removal operations shall be repaired or replaced using an approved bar splicer or anchorage system. Cost included with Concrete

Joint openings shall be adjusted according to Article 520.04 of the Standard Specifications when the deck is poured at an ambient temperature other than 50°F.

The Contractor is advised that cribbing may be necessary to support the existing structure during the replacement of the bearings and the reconstruction of the concrete bearing seats at the North and South Abutments & Pier 2 supporting Span 2 only. Cost included with Jack and Remove Existing Bearings.

SCOPE OF WORK

- 1. Install temporary cribbing & shoring system to support bridge dead & live loads. Jacking and cribbing required at North & South Abutments & Pier 2 supporting span 2 only. (see sheet 14 of 27)
- 2. Remove the existing bearings and bearing extensions at each abutment
- 3. Extend the abutment cap heights and seat widths, and perform concrete repair.

4. Install new elastomeric bearings at abutments.

- 5. Construct new elevated pier cap at Pier 1. The pier cap extension should encase the existing bolster supporting spans 1 and 2.
- 6. Remove and replace the existing bearings supporting span two at Pier 2.
- 7. Construct new elevated pier cap at Pier 2. The pier cap extension should encase the existing bolster supporting span 3 at Pier 2. Install side retainer at Pier 2.
- 8. Install new elastomeric bearings for span 2 at Pier 2.

9. Install Bumper & Cable assemblies at all piers.

- 10. Complete Structural Repair of Concrete on the piers, Rubbed Finish & construct crashwalls.
- 11. Remove and replace the existing expansion joints.
- 12. Scarify Existing Deck 5".
- 13. Complete Deck Slab Repairs.
- 14. Apply a microsilica overlay over entire deck.
- 15. Clean & Paint Structure at designated locations.

DESIGNED B.B. CHECKED W. J. S. DRAWN CHECKED C.J.F. & B.B.





		STRU	ICTURE NO.	025-0	<u>1001</u>
SHEET NO. 2 F.A. RTE	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	57	(25-3HB)I-2	EFFINGHAM	1416	1356
27 SHEETS		SN 025-0001	CONTRACT	NO 74	296

CONTRACT NO. 74296 SN 025-0001 FED. ROAD DIST. NO. 7 ILLINOIS FED. AID PROJECT

GENERAL DATA