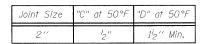
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



For Piers 1 & 2, the detailed expansion width of $^{l}_{2}$ " at 50°F is not standard. The existing field conditions may allow for an increase in expansion width, This increase in width shall be approved by the Engineer,

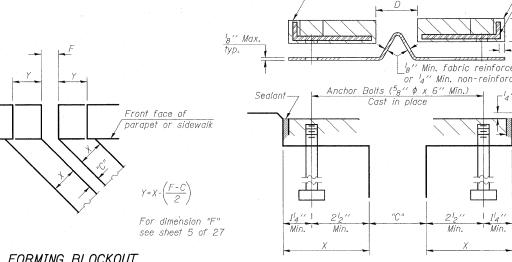
INSTALLATION NOTES

- Install continuous seal in roadway, parapet, curb,
- (2) Install anchor blocks as indicated.

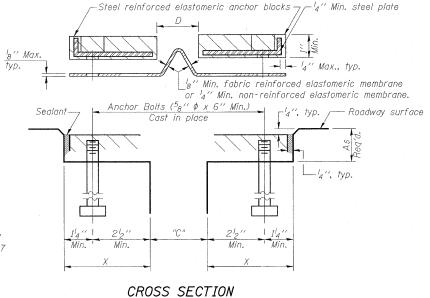
Maximum spacing of anchor bolts shall be 12" centers.

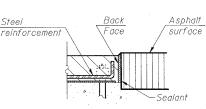
SKEW LIMITATIONS

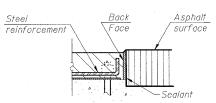
The details of the anchor blocks and the elastomeric membrane in the parapet, as shown, are for up to 50° skews. For skews greater than 50°, the anchor blocks and the elastomeric membrane, installed according to dimension "D", might require modifications to insure a minimum clearance of 1^{l_2} " from centerline of anchor studs to edge of parapet opening. The anchor blocks and the elastomeric membrane shall also be installed to the top of the parapet with the anchor studs spaced at ±12" cts.



FORMING BLOCKOUT **SKETCH**







ANCHOR BLOCK WITH ASPHALT SURFACE

GENERAL NOTES

Continuous Seal Neoprene Expansion Joint shall consist of molded anchor blocks of elastomer and steel, field assembled over continuous lengths of elastomeric membrane.

The elastomeric membrane shall be premolded with a single or a double upward convolution that will have a "memory" to return to its molded position upon joint closure.

The convolution length shall be such that the extended length will not be greater than the manufactured length when the joint is fully expanded in its design range and will not protrude above the anchor blocks when the joint is fully compressed.

Joint openings shall be adjusted according to Article 503.10(c) of the Standard Specifications when the deck is poured at an ambient temperature other than 50° F.

The parapet and roadway membrane shall be made continuous by an approved vulcanizing process. Lapping will not be permitted.

Bottom Clamping Nut Clampina Nut Formed Joint Opening Stud needs to be threaded lower to allow for use of clamping nut. Anchor studs should be stainless RECOMMENDED BLOCKOUT DETAIL

Countersunk hole for top nut -

Temporary

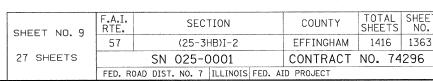
Wood Blockout

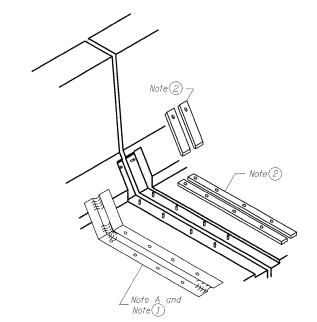
Ton Nut

BILL OF MATERIAL

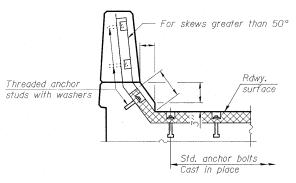
Unit	l otal
Foot	111
	Foot

NEOPRENE EXPANSION JOINT STRUCTURE NO.025-0001

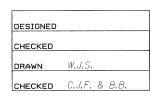




AT PARAPET



AT PARAPET







3 Oak Drive Maryville, IL 62062-5635 Local-(618) 288-4665
Fax 618-288-4666