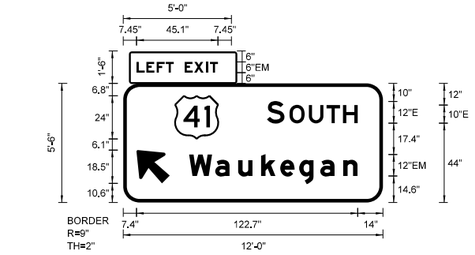


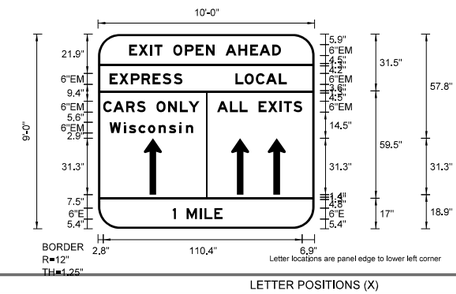
SIGN NUMBER	TS-a
WIDTH x HGHT.	12'-0" x 5'-6"
BORDER WIDTH	2"
CORNER RADIUS	9"
MOUNTING	Ground
BACKGROUND	TYPE: Reflective
	COLOR: Color 24
LEGEND/BORDER	TYPE: Reflective
	COLOR: Black/White/Black/White

SYMBOL	ROT	X	Y	WID	HT
M1_4	0	28.7	35.2	24	24
AR_Type B	45	7.4	10.6	19.9	22.7

Letter locations are panel edge to lower left corner

LETTER POSITIONS (X)

L	E	F	T		E	X	I	T												LENGTH	SERIES/SIZE
7.4	12.8	18.5	23.6	28.1	34.1	39.4	45.8	48.1												45.1	EM 2000 6
S	O	U	T	H																	E 2000
79.7	92.2	102.9	112.7	121.9																50.3	12,10
W	a	u	k	e	g	a	n														EM 2000
36,6	51,1	63,8	76,5	87,1	97,6	109,3	122													93,4	12/9



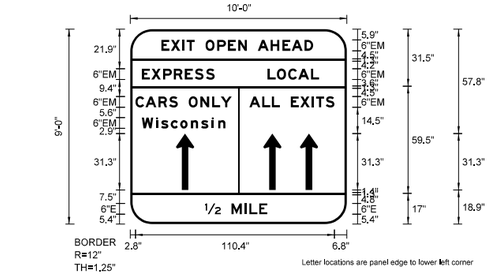
SIGN NUMBER	TS-f
WIDTH x HGHT.	10'-0" x 9'-0"
BORDER WIDTH	1.25"
CORNER RADIUS	12"
MOUNTING	Ground
BACKGROUND	TYPE: Reflective
	COLOR: Color 24
LEGEND/BORDER	TYPE: Reflective
	COLOR: Black/White/Black/White

SYMBOL	ROT	X	Y	WID	HT
AR_THRU	0	25.4	18.9	10	31.3
AR_THRU	0	73.8	18.9	10	31.3
AR_THRU	0	94.1	18.9	10	31.3

Letter locations are panel edge to lower left corner

LETTER POSITIONS (X)

E	X	I	T		O	P	E	N		A	H	E	A	D						LENGTH	SERIES/SIZE
17.2	22.5	28.9	31.2	35.7	41.7	48.1	54.1	59.8	64.6	70.6	77.8	84.3	89.4	96.6						84.2	EM 2000 6
E	X	P	R	E	S	S															EM 2000
6.4	11.7	18.2	24.1	30.2	35.7	41.9														40.4	6
L	O	C	A	L																	EM 2000
76.1	81.3	87.5	93.1	100.2																28.6	6
C	A	R	S		O	N	L	Y													EM 2000
2.8	8.4	15.5	21.5	26.3	32.3	38.8	45.4	50.2												53.4	6
A	L	L		E	X	I	T	S													EM 2000
66	73.1	78.5	83	89	94.2	100.7	103	108.3												47.2	6
W	I	s	c	o	n	s	I	n													EM 2000
6.4	14.2	17.1	22.4	27.7	33.6	39.3	45.1	48.7												46.3	6/4.5
1	M	I	L	E																	E 2000
41.3	49.1	56.3	59	64.5																27.7	6



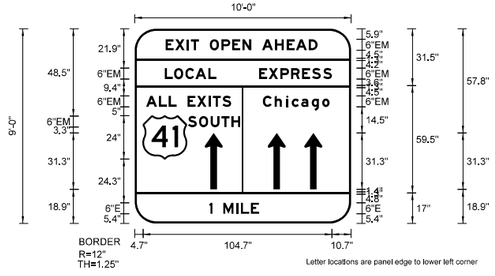
SIGN NUMBER	TS-g
WIDTH x HGHT.	10'-0" x 9'-0"
BORDER WIDTH	1.25"
CORNER RADIUS	12"
MOUNTING	Ground
BACKGROUND	TYPE: Reflective
	COLOR: Color 24
LEGEND/BORDER	TYPE: Reflective
	COLOR: Black/White/Black/White

SYMBOL	ROT	X	Y	WID	HT
AR_THRU	0	25.4	18.9	10	31.3
AR_THRU	0	73.8	18.9	10	31.3
AR_THRU	0	94.1	18.9	10	31.3

Letter locations are panel edge to lower left corner

LETTER POSITIONS (X)

E	X	I	T		O	P	E	N		A	H	E	A	D						LENGTH	SERIES/SIZE
17.2	22.5	28.9	31.2	35.7	41.7	48.1	54.1	59.8	64.6	70.6	77.8	84.3	89.4	96.6						84.2	EM 2000 6
E	X	P	R	E	S	S															EM 2000
6.4	11.7	18.2	24.1	30.2	35.7	41.9														40.4	6
L	O	C	A	L																	EM 2000
76.1	81.3	87.5	93.1	100.2																28.6	6
C	A	R	S		O	N	L	Y													EM 2000
2.8	8.4	15.5	21.5	26.3	32.3	38.8	45.4	50.2												53.4	6
A	L	L		E	X	I	T	S													EM 2000
66	73.1	78.5	82.9	88.9	94.2	100.7	103	108.3												47.2	6
W	i	s	c	o	n	s	i	n													EM 2000
6.4	14.2	17.1	22.4	27.7	33.6	39.3	45.1	48.7												46.3	6/4.5
1/2	M	I	L	E																	E 2000
41.3	56.1	63.3	68	71.5																34.7	6

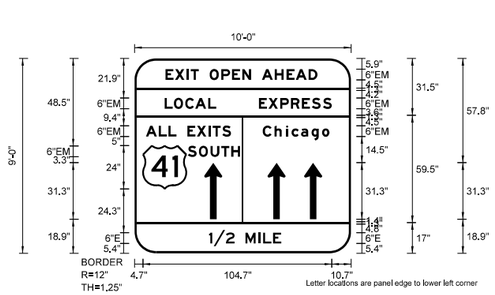


SIGN NUMBER	TS-i
WIDTH x HGHT.	10'-0" x 9'-0"
BORDER WIDTH	1.25"
CORNER RADIUS	12"
MOUNTING	Ground
BACKGROUND	TYPE: Reflective
	COLOR: Color 24
LEGEND/BORDER	TYPE: Reflective
	COLOR: Black/White/Black/White

SYMBOL	ROT	X	Y	WID	HT
M1_4	0	4.7	35.7	24	24
AR_THRU	0	38.8	18.9	10	31.3
AR_THRU	0	73.8	18.9	10	31.3
AR_THRU	0	94.1	18.9	10	31.3

LETTER POSITIONS (X)

E	X	I	T		O	P	E	N		A	H	E	A	D						LENGTH	SERIES/SIZE
17.2	22.5	28.9	31.2	35.7	41.7	48.1	54.1	59.8	64.6	70.6	77.8	84.3	89.4	96.6						84.2	EM 2000 6
L	O	C	A	L																	EM 2000
16.7	21.9	28.1	33.7	40.8																28.6	6
E	X	P	R	E	S	S															EM 2000
69	74.3	80.8	86.7	92.8	98.3	104.5														40.4	6
A	L	L		E	X	I	T	S													EM 2000
6.3	13.4	18.8	23.3	29.3	34.6	41	43.3	48.7												47.2	6
C	h	i	c	a	g	o															EM 2000
71.1	77.6	84	87.1	92.3	98.2	104														37	6/4.5
S	O	U	T	H																	EM 2000
29.6	35.7	42.2	48.1	53.6																28.9	6
1	M	I	L	E																	E 2000
41.3	49.1	56.3	59	64.5																27.7	6



SIGN NUMBER	TS-h
WIDTH x HGHT.	10'-0" x 9'-0"
BORDER WIDTH	1.25"
CORNER RADIUS	12"
MOUNTING	Ground
BACKGROUND	TYPE: Reflective
	COLOR: Color 24
LEGEND/BORDER	TYPE: Reflective
	COLOR: Black/White/Black/White

SYMBOL	ROT	X	Y	WID	HT
M1_4	0	4.7	35.7	24	24
AR_THRU	0	38.7	18.9	10	31.3
AR_THRU	0	73.8	18.9	10	31.3
AR_THRU	0	94.1	18.9	10	31.3

LETTER POSITIONS (X)

E	X	I	T		O	P	E	N		A	H	E	A	D						LENGTH	SERIES/SIZE
17.2	22.5	28.9	31.2	35.7	41.7	48.1	54.1	59.8	64.6	70.6	77.8	84.3	89.4	96.6						84.3	EM 2000 6
L	O	C	A	L																	EM 2000
16.7	21.9	28.1	33.7	40.8																28.6	6
E	X	P	R	E	S	S															EM 2000
69	74.3	80.8	86.7	92.8	98.3	104.5														40.4	6
A	L	L		E	X	I	T	S													EM 2000
6.3	13.5	18.9	23.3	29.3	34.6	41.1	43.3	48.7												47.2	6
C	h	i	c	a	g	o															EM 2000
71.1	77.6	84	87.1	92.3	98.2	104														37	6/4.5
S	O	U	T	H																	EM 2000
29.6	35.7	42.2	48.1	53.6																28.9	6
1	/	2	M	I	L	E															E 2000
41.3	43.9	50.6	61.5	68.7	71.3	76.9														40	6

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FILE NAME = $FILES$	USER NAME = default	DESIGNED - JG	REVISED -
		DRAWN - RA	REVISED -
	PLOT SCALE = H:1"=10' V:1"=5'	CHECKED - RGR	REVISED -
	PLOT DATE = 6/28/2012	DATE - 6/28/2012	REVISED -

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

MAINTENANCE OF TRAFFIC SIGNING DETAILS

SCALE: NA | SHEET NO. 1 OF 2 SHEETS | STA. NA | TO STA. NA

F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
94	49-1-R-1	LAKE	677	106
		CONTRACT NO. 60L77		
		ILLINOIS FED. AID PROJECT		

S:\101\005.CADD\60L77 IL 173\60L77 Sheets\D160L77-sht-stsgngdetails.dgn