

STANDARD BAR SPLICER ASSEMBLY

	Minimum Lap Lengths					
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4		
3, 4	1'-5''	1'-11''	2'-1''	2'-4''		
5	1'-9''	2'-5"	2'-7"	2'-11''		
6	2'-1''	2'-11''	3'-1''	3′-6′′		
7	2'-9''	3'-10''	4'-2''	4'-8''		
8	3′-8′′	5′-1′′	5′-5′′	6'-2"		
9	4'-7''	6′-5′′	6'-10''	7′-9′′		

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

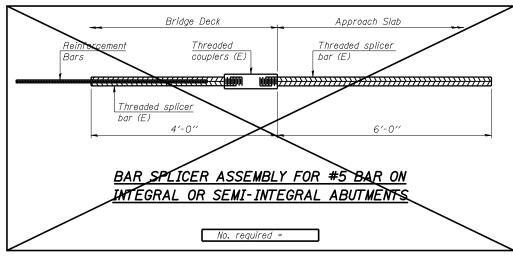
Table 3: Epoxy bar, 0.8 Class C

Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Threaded splicer bar length = min. lap length + l_2^{l} " + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

Location	Bar	No. assemblies	Table for minimum
Ededitori	size	required	lap length
Approach slab	#4	50	3
Approach slab	#5	172	3
Unit 1 deck	#5	783	3
Unit 2 deck	#5	959	3
A <i>butments</i>	#5	20	4
A <i>butments</i>	#6	10	4
Abutments	#7	20	4
Piers	#5	78	4
Piers	#7	55	4



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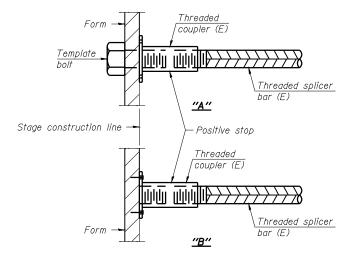
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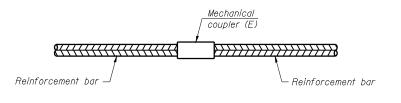
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION



INSTALLATION AND SETTING METHODS

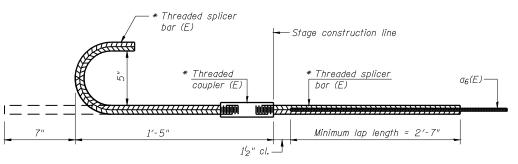
"A": Set bar splicer assembly by means of a template bolt.
"B": Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



STANDARD MECHANICAL SPLICER

l ocation	Bar	No. assemblies	
Locarion	size	required	
Pier 1	#5	36	
Pier 2	#5	30	
Pier 3	#5	36	
Pier 4	#5	36	



EDGE BEAM BAR SPLICER ASSEMBLY

Location	Bar size	No. assemblies required
Unit 1 deck	#5	6
Unit 2 deck	#5	6

<u>NOTES</u>

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars.

Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.

See special provision for Mechanical Splicers.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BAR SPLICER ASSEMBLY AND MECHANICAL SPLICER DETAILS STRUCTURE NUMBER 059-0510

	SHEET NO. 45	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
"	5.122. Hot 15	761	107B-2	MACOUPIN	98	75
	OF 51 SHEETS	FAI	P ROUTE 761 (IL RT 108)	CONTRACT NO. 72A94		
		FED. RC	DAD DIST. NO. ILLINOIS FED. AI	D PROJECT		

