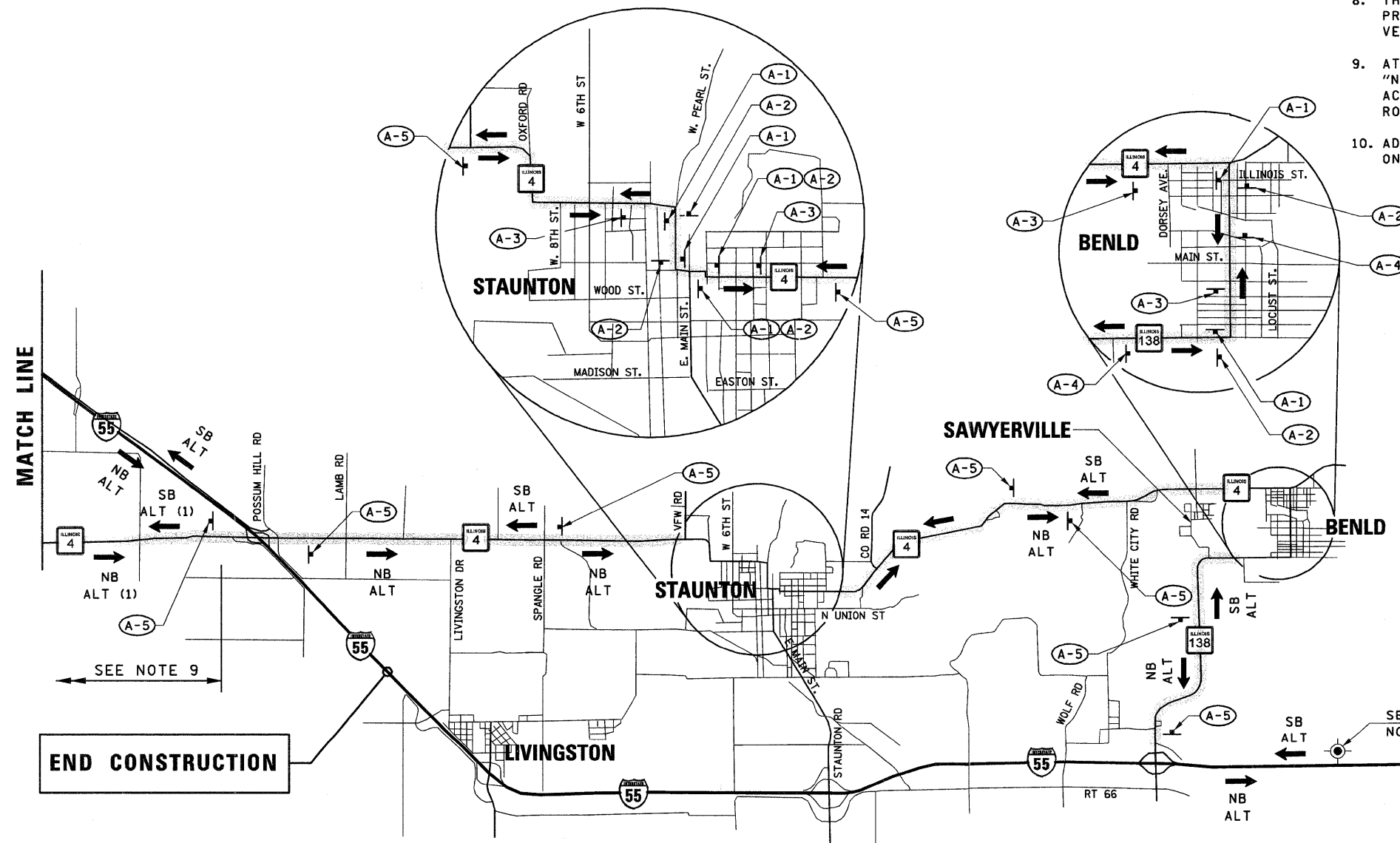


SIGN ASSEMBLY DETAILS
 ("NORTH" CARDINAL AUXILIARY DIRECTION SIGN SHOWN)

NOTES:

1. THE CONTRACTOR HAS THE OPTION OF USING METAL POSTS INSTEAD OF WOOD. PAYMENT FOR POST AND REQUIRED HARDWARE SHALL BE INCLUDED IN THE COST OF "SIGN PANEL - TYPE 1".
2. ALL SIGNS SHALL BE BLACK ON ORANGE. THE POSTS SHALL BE PLACED 12 FEET FROM THE EDGE OF PAVEMENT OR AS DIRECTED BY THE ENGINEER.
3. WITH PRIOR APPROVAL, SIGNS SHALL BE REMOVED ON COMPLETION OF THE CONTRACT AT THE DIRECTION OF THE ENGINEER. THIS WORK SHALL BE COMPLETED ACCORDING TO SECTION 724 OF THE STANDARD SPECIFICATIONS. THIS WORK WILL NOT BE PAID FOR SEPARATELY, BUT INCLUDED IN THE COST OF THE ITEMS IDENTIFIED IN NOTE 1. THE SIGNS AND POSTS SHALL BECOME THE PROPERTY OF THE CONTRACTOR.
4. THE MAINTENANCE OR REPLACEMENT OF ALTERNATE SIGNING SHALL BE PAID FOR IN ACCORDANCE WITH ARTICLE 109.04.
5. EXACT ALTERNATE SIGNING PLACEMENT WILL BE DETERMINED BY THE ENGINEER.
6. THE DISTRICT 8 OPERATIONS ENGINEER SHALL BE CONTACTED 10 DAYS PRIOR TO THE ERECTION OF SIGNS.
7. SIGNS SHALL BE PLACED SO THEY DO NOT INTERFERE WITH EXISTING SIGNS AND AS DIRECTED BY THE ENGINEER.
8. THE CONTRACTOR CAN USE "NB ALT (2)" IF APPROVED BY THE ENGINEER PROVIDED STAGE CONSTRUCTION ON NB I-55 IS EXPECTED TO QUEUE VEHICLES BEYOND THE INTERCHANGE.
9. AT THE DIRECTION OF THE ENGINEER, THE CONTRACTOR WILL SIGN THE USE OF "NB ALT (1)" AND "SB ALT (1)" IN COORDINATION WITH ONGOING CONSTRUCTION ACTIVITIES ON THE ADJACENT CONTRACT. SIGNING FOR THESE ALTERNATE ROUTES WILL BE PAID FOR IN THE ADJACENT CONTRACT.
10. ADVANCE NOTIFICATION OF THE ALTERNATE ROUTE ON I-55 WILL BE PROVIDED ON MESSAGE BOARDS AS DIRECTED BY THE ENGINEER.



BILL OF MATERIALS

ITEM	UNIT	TOTAL
SIGN PANEL - TYPE 1	SQ FT	395

FILE NAME =	USER NAME = IE Consultants	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	FAI ROUTE 55 (I-55) SUGGESTED ALTERNATE ROUTE SIGNING DETAILS	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.	
GR509017-9\CA00 SHEETS\0876601-shr-Alt	Route01.dgn	DRAWN -	REVISED -			55	60-3RS-1, 60-3HB,3HB-I	MADISON	123	19A	
	PLOT SCALE = 2,000' / IN.	CHECKED -	REVISED -			SCALE:		FED. ROAD DIST. NO.	ILLINOIS FED. AID PROJECT	CONTRACT NO. 76601	
	PLOT DATE = 6/23/2018	DATE -	REVISED -			SHEET NO.	OF SHEETS	STA.	TO STA.		