

TYPICAL SECTIONS SHOWN ON THIS SHEET SHALL BE USED FOR THE SOLE PURPOSE OF ERECTING TRAFFIC CONTROL AND PROTECTION.

NG STAGING		SECTION		COUNTY	TOTAL SHEETS	SHEET NO.		
		60-(10-11)RS-1			MADISON	209	85	
					CONTRACT NO. 76H84			
S STA. TO STA.			ILLINOIS	FED. AI	ID PROJECT	IHPP-YQT	9(213)	



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### GENERAL NOTES

Reinforcement bars designated (E) shall be epoxy coated. Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete. As directed by the Engineer, existing construction accessories welded to the top flange

of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer.

Any cracks that cannot be removed by grinding  $\frac{1}{4}$  inch deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Existing reinforcement bars extending into the removal area shall be cleaned, straightened, and incorporated into the new construction. Any reinforcement bars that are damaged during concrete removal shall be replaced with an approved bar splicer or anchorage system. Cost included with Concrete Removal.

The deck surface shall have its final finish tined according to Article 420.09(e)(1) of the Standard Specifications. Cost included with Concrete Superstructure.

Joint openings shall be adjusted according to Article 520.04 of the Standard Specifications when the deck is poured at an ambient temperature other than 50° F. A Concrete Sealer shall be applied to the surfaces of the deck and parapets. See

Special Provisions for Bridge Deck Concrete Searchers of the deck and parapets.

New pavement markings shall be temporarily covered prior to application of the deck surface treatment, to prevent the material from being applied over the markings. The temporary covering shall be removed after its application of the deck surface treatment and prior to opening to traffic. Cost included with Concrete Sealer.

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<u>ں</u>		USER NAME =	DESIGNED - T.S. Friederich	REVISED -		GENERAL DATA	F.A.I.	SECTION	COUNTY	TOTAL	SHEET
- ME	<b>THRIVIANN</b>		CHECKED - E.M. Lagemann REVISED - STATE OF ILLINOIS		70	60-(10-11)RS-1	MADISON	209	87		
DEL	ENGINEERING	PLOT SCALE =	DRAWN - T.S. Friederich	REVISED -	DEPARTMENT OF TRANSPORTATION	SIRUCIURE NU. UBU-UUZZ			CONTRA	ACT NO.	76H84
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ITEM	UNIT	SUPER	SUB	TOTAL
oncrete Removal	Cu. Yd.	26.5		26.5
oncrete Superstructure	Cu. Yd.	25.2		25.2
einforcement Bars, Epoxy Coated	Pound	3,390		3,390
oncrete Sealer	Sq. Ft.	19,445		19,445
eck Slab Repair (Partial)	Sq. Yd.	5.8		5.8
odular Expansion Joint, 6 in.	Foot	179.0		179.0

# TOTAL BILL OF MATERIAL





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TAILS		SEC	SECTION		COUNTY		SHEET NO.	
		60-(10-11)RS-1			MADISON	209	89	
000-0022					CONTRACT NO. 76H84			
SHEETS		ILLINOIS FED. AID PROJECT						



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060_0022	70	60-(10-1	1)RS-1		MADISON	209	90
000-0022					CONTRA	CT NO. 7	76H84
SHEETS			ILLINOIS	FED. A	D PROJECT		



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Bar	No.	Size	Length	Shape
a(E)	24	#5	37'-5"	
a1(E)	16	#5	38'-1"	
d(E)	13	#4	6'-1"	
d1(E)	18	#5	2'-7"	
d2(E)	9	#4	6'-3"	
d3(E)	18	#5	3'-11"	
e(E)	1	#5	8'-2"	
e1(E)	1	#8	8'-2"	
e2(E)	3	#4	8'-2"	
e3(E)	1	#5	4'-10''	
e4(E)	1	#8	4'-10''	
e5(E)	3	#4	4'-10''	
z(E)	16	#6	10'-1"	
Concre	te Rem	oval	Cu.Yd.	15.6
Concre	te		Cu Xd	127
Supers	structur	е	<i>cu. ru.</i>	15.7
Reinfo	rcement	t Bars,	Pound	2 100
Epoxy	Coated		Found	2,100



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ME			CHECKED - E.M. Lagemann	REVISED -	STATE OF ILLINOIS		70	60-(10-11)RS-1	MADISON	209	92
Ž	ENGINEERING	PLOT SCALE =	DRAWN T.S. Friederich	REVISED -	DEPARTMENT OF TRANSPORTATION	SIKULIUKE NU. U60-0022			CONTRA	ACT NO. 7F	6H84
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Notes:

The manufacturer's recommended installation methods shall be followed.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications. Cost of parapet sliding plates, embedded plates, and anchorage studs included with Modular Expansion Joint, 6in. 34" F-shape barrier shown, 42" F-shape similar as noted. For Section A-A, see sheet 5 of 10.



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For Views E-E and F-F, see sheet 10 of 10.

T DETAILS 060–0022		SECTION		COUNTY	TOTAL SHEETS	SHEET NO.	
		60-(10-11)RS-1			MADISON	209	94
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M			CHECKED - E.M. Lagemann	REVISED -	STATE OF ILLINOIS		70	60-(10-11)RS-1	MADISON	209		<u>ابد</u> 5
ž	ENGINEERING	PLOT SCALE =	DRAWN T.S. Friederich	REVISED -	DEPARTMENT OF TRANSPORTATION	STRUCTURE NU. 060-0022			CONTR	ACT NO	). 76H <sup>r</sup>	84
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Bar	No.	Size	Length	Shape
h(E)	12	#6	38'-4''	
h1(E)	(E) 8 #6		38'-9"	
h2(E)	4	#4	4'-9''	
h3(E)	3	#4	3'-5"	
h4(E)	7	#4	7'-5"	<b>—</b> —7
h5(E)	4	#4	3'-3''	
h6(E)	3	#4	2'-4"	
h7(E)	7	#4	5'-7"	<b>—</b>
v(E)	2	#6	9'-3''	
v1(E)	1	#6	8'-9''	
Concre	te Rem	oval	Cu. Yd.	10.9
Concre	te		Cu Vd	115
Supers	structur	е	<i>cu. ru.</i>	11.5
Reinfo Epoxy	rcement Coated	Bars,	Pound	1,290



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SCOPE OF WORK

1. Apply Concrete Sealer to deck and parapets

### GENERAL NOTES

A Concrete Sealer shall be applied to the surfaces of the deck and parapets. See Special Provisions for Bridge Deck Concrete Sealer.

Existing pavement markings shall be temporarily covered prior to application of the deck surface treatment, to prevent the material from being applied over the markings. The temporary covering shall be removed after the application of the deck surface treatment and prior to opening to traffic. Cost included with Concrete Sealer.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of work, however, the Contractor will be paid for the quantity actually finished based at the unit price for the work.

# TOTAL BILL OF MATERIAL

ITEM	UNIT	SUPER	SUB	TOTAL
oncrete Sealer	Sq. Ft.	7,196		7,196

	<u>1-70 (I</u>	<u>GENERAL</u> EB) OVER WE	<u>PLAN</u> NDELL	BRANCH
and the second se		F.A.I. ROU	<u>TE 70</u>	
	5	ECTION 60-(	10-11)R.	<u>S-1</u>
		MADISON (	COUNTY	
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20 Date	<u></u> 57	RUCTURE NO	. 060-0	023
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OF 2

### INDEX OF SHEETS

1. General Plan 2. Deck Patching Details

# SCOPE OF WORK

1. Apply Concrete Sealer to deck and parapets 2. Perform Partial Depth Deck Patching

Local tangent on PG line between Sta. 996+82.68 and Sta. 997+32.24

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### GENERAL NOTES

A Concrete Sealer shall be applied to the surfaces of the deck and parapets. See Special Provisions for Bridge Deck Concrete Sealer.

Existing pavement markings shall be temporarily covered prior to application of the deck surface treatment, to prevent the material from being applied over the markings. The temporary covering shall be removed after the application of the deck surface treatment and prior to opening to traffic. Cost included with Concrete Sealer.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished based at the unit bid price for the work.

### TOTAL BILL OF MATERIAL

ITEM	UNIT	SUPER	SUB	TOTAL
crete Sealer	Sq. Ft.	7,859		7,859
k Slab Repair (Partial)	Sq. Yd.	22.5		22.5

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		I-70	(WB) OV	ER	WEI	VDELL	BRAN	ICH	
			F.A.	.I. R	OUT	E 70			
			SECTION	V 60	)-(1	0-11)R	5-1		
	500 T 50000	-	MAD	150	NC	OUNTY			
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		70	60-(10-11	)RS-1		MADISON	209	97	
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Patch No.	Width (ft.)	Length (ft.)	Quantity (sq. yd.)						
1	12	7	9.3						
2	5	7	3.9						
3	12	7	9.3						
	Total = 22.5								

G DETAILS		SECTION			COUNTY	TOTAL SHEETS	SHEET NO.
		60-(10-11)RS-1			MADISON	209	98
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### SCOPE OF WORK

1. Replace Expansion Joints 2. Partial Depth Deck Patching 3. Partial Remove and Replace West Abutment Slopewall 4. Seal the Deck and Parapets



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PLOT DATE =

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OF 11 SHEET 1

# INDEX OF SHEETS

- 1. General Plan
- 2. General Data 3. Deck Patching Details
- 4. Removal Details 5.-6. Superstructure Repair Details 7. Sliding Plate Details 8. West Abutment Details
- 9. East Abutment Details 10. Abutment Details
- 11. Crashwall Extension Details

	GENERAL PLAN							
	1-2	270 (EB) OVE	R 1-70	(WB)				
×		F.A.I. ROU	JTE 70					
	S	ECTION 60-(	10-11)R	5-1				
		MADISON	COUNTY					
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20 Date	<u>57</u>	RUCTURE N	0.060-0	059				
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	70	60-(10-11)RS-1	MADISON	209	99			
			CONTRA	ACT NO. 7	76H84			
1 SHEETS		ILLINOIS FED	AID PROJECT					

### GENERAL NOTES

Reinforcement bars designated (E) shall be epoxy coated. Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete. As directed by the Engineer, existing construction accessories welded to the top flange

of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer.

Any cracks that cannot be removed by grinding  $\frac{1}{4}$  inch deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Existing reinforcement bars extending into the removal area shall be cleaned, straightened, and incorporated into the new construction. Any reinforcement bars that are damaged during concrete removal shall be replaced with an approved bar splicer or anchorage system. Cost included with Concrete Removal.

The deck surface shall have its final finish tined according to Article 420.09(e)(1) of the Standard Specifications. Cost included with Concrete Superstructure.

Joint openings shall be adjusted according to Article 520.04 of the Standard Specifications when the deck is poured at an ambient temperature other than 50° F. A Concrete Sealer shall be applied to the surfaces of the deck and parapets. See

Special Provisions for Bridge Deck Concrete Sealer. New pavement markings shall be temporarily covered prior to application of the deck surface treatment, to prevent the material from being applied over the markings. The temporary covering shall be removed after its application of the deck surface treatment and prior to opening to traffic. Cost included with Concrete Sealer.



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ITEM	UNIT	SUPER	SUB	TOTAL
tone Riprap, Class B3	Ton		21	21
oncrete Removal	Cu. Yd.	26.5		26.5
lope Wall Removal	Sq. Yd.		25	25
oncrete Structures	Cu. Yd.		37.4	37.4
oncrete Superstructure	Cu. Yd.	24.1		24.1
einforcement Bars, Epoxy Coated	Pound	3,350	3,320	6,670
lope Wall 4 Inch	Sq. Yd.		25	25
oncrete Sealer	Sq. Ft.	12,440		12,440
eck Slab Repair (Partial)	Sq. Yd.	5.6		5.6
odular Expansion Joint, 6 in.	Foot	172.2		172.2

# TOTAL BILL OF MATERIAL



Notes:

Remove existing 4" concrete slope wall as shown.

Fill any voids and grade with riprap as shown, and as directed by the Engineer. The minimum thickness of Stone Riprap, Class B3 shall be 8 inches.

A quantity of 21 tons of Stone Riprap, Class B3 has been estimated to fill voids in the existing slope wall. The required quantity may vary, and the Engineer shall adjust the riprap quantity as required to suit the field conditions. Such variations shall not be cause for additional compensation for a

change in sope of work. However, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Slope wall shall be reinforced with welded wire fabric, 6 in. x 6 in. - W4.0 x W4.0, weighting 58 lbs. per 100 sq. ft. Existing slope wall reinforcement shall be extended into the new slope wall a minimum of 2'-0".



DECK REPAIR PLAN



Deck Slab Repair (Partial)

# ANTICIPATED DECK

SLAB REPAIR (PARTIAL)

Patch No.	Width (ft.)	Length (ft.)	Quantity (sq. yd.)					
1	3	4	1.3					
2	3	4	1.3					
3	3	3	1.0					
4	3	3	1.0					
5	3	3	1.0					
	Total = 5.6							

Note:

Quantities and repair areas shown are estimated. Actual areas to be determined by the Resident Engineer and recorded on the As-Built Plans.

BILL	0F	MATERIAL

Item	Unit	Total
Deck Slab Repair (Partial)	Sq. Yd.	5.6

G DETAILS		SECTION		COUNTY	TOTAL SHEETS	SHEET NO.	
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SHEET 4 OF 11 SHEETS

ILLINOIS FED. AID PROJECT



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SHEET 5



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Bar	No.	Size	Length	Shape
a(E)	16	#5	39'-7"	
a1(E)	24	#5	34'-2"	
d(E)	11	#4	6'-1''	
d1(E)	22	#5	2'-7"	
d2(E)	9	#4	6'-3''	
d3(E)	22	#5	3'-11"	
e(E)	1	#5	7'-1"	
e1(E)	1	#8	7'-1"	
e2(E)	3	#4	7'-1"	
e3(E)	1	#5	5'-1''	
e4(E)	1	#8	5'-1''	
e5(E)	3	#4	5'-1"	
z(E)	16	#6	10'-1"	
Concre	te Rem	oval	Cu.Yd.	16.1
Concre	te		Cu Vd	120
Supers	structur	е	<i>cu. ru.</i>	12.9
Reinfo	rcement	t Bars,	Pound	2.060
Epoxy	Coated		Found	2,000



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Notes:

The manufacturer's recommended installation methods shall be followed.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications. Cost of parapet sliding plates, embedded plates, and anchorage studs included with Modular Expansion Joint, 6in. 34" F-shape barrier shown, 42" F-shape similar as noted. For Section A-A, see sheet 5 of 11.



PLOT DATE =

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For Views B-B and C-C, see sheet 10 of 11.

STRUCTURE         NO. 060-0059         70         60-(10-11)RS-1         MADISON         209         106           CONTRACT NO. 76H84         CONTRACT NO. 76H84	WEST ABUTMENT DETAILS	F.A.I. RTE	SEC	TION		COUNTY	TOTAL SHEETS	SHEET NO.
CONTRACT NO. 76H84	STRUCTURE NO 060_0050	70	60-(10-1 <sup>-</sup>	1)RS-1		MADISON	209	106
	STRUCTURE NO: 000-0035					CONTRA	CT NO. 7	'6H84
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000-0033					CONTRA	CT NO. 7	'6H84
1 SHEETS			ILLINOIS	FED. AL	D PROJECT		



Bar	No.	Size	Length	Shape
h(E)	12	#6	28'-8''	
h1(E)	12	#6	35'-5"	
h2(E)	4	#4	3'-5"	
h3(E)	3	#4	2'-10''	
h4(E)	7	#4	5'-11"	<b>—</b> —7
h5(E)	4	#4	4'-4''	
h6(E)	3	#4	3'-6"	
h7(E)	7	#4	6'-10''	<b>—</b>
v(E)	1	#6	8'-11"	
v1(E)	2	#6	9'-4''	
Concre	te Rem	oval	Cu. Yd.	10.4
Concre	te		Cu Vd	112
Supers	structur	е	<i>cu. ru.</i>	11.2
Reinfo Epoxy	rcemen Coated	t Bars,	Pound	1,290

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060_0059	70	60 <b>-</b> (10-1	1)RS-1		MADISON	209	108
000-0055					CONTRA	CT NO. 7	'6H84
SHEETS			ILLINOIS	FED. A	D PROJECT		



### ELEVATION

Reinforcement details are typical at all Crashwall Extension locations.

Cut bars h(E) thru h4(E) in field as required to fit.

\* Epoxy grout bars in 9" min. holes according to Article 584 of the Standard Specifications.

### NOTES:

The cost of epoxy grouting reinforcement shall be included with Reinforcement Bars (Epoxy Coated).

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.

Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60. See Special Provisions.

Reinforcement bars designated (E) shall be epoxy coated.

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2'-5"

BAR s1(E)

BAR s(E)

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Bralles D. Humment Bradley G. Hummert Licensed Structural Engineer in Illinois No. 081-005428	081-005428 LICENSED STRUCTURAL ENGINEER COF ILLING Expires: November 30,	16.AT
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	USER NAME =	DESIGNED -	LDG	REVISED -		CRASHWALL EXTENSION DETAILS	F.A.I.	SECTION	COUNTY	TOTALS	SHEET
HMG ENGINEERS, INC. 9360 HOLY CROSS LANE		CHECKED -	BGH	REVISED -	STATE OF ILLINOIS		70	60-(10-11)RS-1	MADISON	209	109
BREESE, ILLINOIS 62230	PLOT SCALE -	DRAWN -	KHL	REVISED -	DEPARTMENT OF TRANSPORTATION	STRUCTURE NO. 060-0059			CONTRAC	T NO. 76	H84
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SECTION A-A

PIER 1 BILL OF MATERIAL

Bar	No.	Size	Length	Shape
h(E)	36	#5	11'-2"	
h1(E)	12	#5	8'-4"	
h4(E)	80	#5	2'-9"	i
s(E)	47	#5	4'-0"	<u>ب</u>
s1(E)	47	#5	13'-1"	
Concret	te Stru	ctures	Cu Yd	17.5
Reinfor Epoxy	cement Coated	Bars,	Pound	1,600

	<u>BIL</u>	LOFM	1ATERI,	<u>4L</u>
Bar	No.	Size	Length	Shape
h2(E)	36	#5	12'-10"	
h3(E)	12	#5	8'-10"	
h4(E)	80	#5	2'-9"	
s(E)	50	#5	4'-0"	
s1(E)	50	#5	13'-1"	
Concre	te Stru	ctures	Cu Yd	19.9
Reinfor Epoxy	cement Coated	Bars,	Pound	1,720

PIER 2

# CRASHWALL EXTENSION DETAILS E.B. F.A.I. 270 OVER W.B. F.A.I. 70



6/16/2020 9:28:38 AM

SHEET 1 OF 1

# 1. Remove and replace Silicone Joint Seal over Hinges

# GENERAL NOTES

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished based at

# TOTAL BILL OF MATERIAL

2 6

OF ILL ERIC M. AGEMANN CENSE NO. ILLOGIZA		<u>R</u> 5	<u>GENERAL</u> IGGIN ROAD <u>F.A.I. ROU</u> ECTION 60-(. MADISON (	<u>PLAN</u> OVER I- TE 70 10-11)R.	<u>-70</u> 5-1	
/30/2020	6/17/2020 Date	<b>C</b> 7	STATION 95	9+42.70	2	
50/2020	Dutt	51	RUCTURE NO	0.060-0	1/3	
		F.A.I. RTE.	SECTION	COUNTY	SHEETS	NO.
		70	60-(10-11)RS-1	MADISON	209	110
		_		CONTRA	CT NO. 7	6H84
SHEETS			ILLINOIS FED.	AID PROJECT		



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# INDEX OF SHEETS

1. General Plan 2. Existing Plans

ITEM	UNIT	SUPER	SUB	TOTAL
ntainment and Disposal of Lead int Cleaning Residues No. 1	L Sum	1		1
eaning and Painting Steel idge No. 1	L Sum	1		1
luge No. 1				+



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SHEET 1 OF 1

SCOPE OF WORK 1. Apply Concrete Sealer to deck and parapets

### GENERAL NOTES

A Concrete Sealer shall be applied to the surfaces of the deck and parapets. See Special Provisions for Bridge Deck Concrete Sealer.

Existing pavement markings shall be temporarily covered prior to application of the deck surface treatment, to prevent the material from being applied over the markings. The temporary covering shall be removed after the application of the deck surface treatment and prior to opening to traffic. Cost included

Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually finished based at the unit

# TOTAL BILL OF MATERIAL

ITEM	UNIT	SUPER	SUB	TOTAL
oncrete Sealer	Sq. Ft.	7,805		7,805

		GENERAL	<u>PLAN</u>		
	ST	AUNTON ROA	D OVER	<u>I-70</u>	
¥		F.A.I. RO	JTE 70		
	5	ECTION 60-(	10-11)R.	<u>S-1</u>	
		MADISON	COUNTY		
6/17/2020		STATION 10	13+34.4	3	
20 Date	<u>57</u>	RUCTURE N	0.060-0	182	
	F.A.I. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	70	60-(10-11)RS-1	MADISON	209	113
			CONTRA	CT NO.	76H84
SHEETS		ILLINOIS FEE	AID PROJECT		



### GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY

WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

DESIGN STRESSES: Field Units

f'c = 3,500 p.s.i.fy = 60,000 p.s.i. (reinforcement)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specificiations.

MATERIALS: Aluminum Alloys as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53. All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W\*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer. The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" must satisfy the requirements of AASHTO M164 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if Members interfere) must satisfy the requirements of ASTM A449, ASTM A193, Grade B7, or approved alternate, and must have matching lock nuts. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolts and lock nuts must be hot dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240 Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.

U-BOLTS AND EYEBOLTS: U-Bolts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, Condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Eyebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts and hot dip galvanized per AASHTO M232. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolt and Evebolt lock nut.

GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111. Painting is not permitted.

ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

CONCRETE SURFACES: All concrete surfaces above an elevation 6" below the lowest final ground line at each foundation shall be cleaned and coated with Concrete Sealer in accordance with the Standard Specifications.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

FOUNDATIONS: The contract unit price for Concrete Foundations and Drilled Shaft Concrete Foundations shall include reinforcement bars complete in place. TOTAL BILL OF MATERIAL

ITEN	UNIT	TOTAL				
OVERHEAD SIGN STRUCTURE SP	Foot	82.0				
OVERHEAD SIGN STRUCTURE WA	LKWA	Y TYPE A		Foot	28.8	
DRILLED SHAFT CONCRETE FOU	NDAT	IONS		Cu. Yds.	20.2	
REMOVE STRUCTURAL STEEL SU SIGN STRUCTURE - SPAN	PPOR	T FOR OVERHEAD		Each	2	
STRUCTURAL STEEL SUPPORT F STRUCTURE – SPAN	OR OV	'ERHEAD SIGN		Each	2	
REMOVE AND RE-ERECT OVERHI SUPERSTRUCTURE - SPAN	EAD S	SIGN		Each	1	
S – GENERAL PLAN &	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.	
ISS & STEEL SUPPORTS 70 60-(10-11)RS-1					209	114
			CONTR/	ACT NO. 7	′6H84	
SHEETS ILLINOIS FED. AID PROJECT						



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SHEET 2 OF 1

– ALUMINUM TRUSS I–A, I–A AND III–A	F.A.I. RTE	SECTION			COUNTY	TOTAL SHEETS	SHEET NO.
5 I-a, II-a and III-a		60-(10-1	1)RS-1		MADISON	209	115
					CONTRA	CT NO. 7	'6H84
) SHEETS			ILLINOIS	FED. A	D PROJECT		

							<u>T</u>	RUSS L	JNIT T.	<u>ABLE</u>										
Structure		Design	Exte	erior Unit.	5 (2)		Interior Unit		Unit		Upper & Lower Ver		Verticals; Horizontals; Vertical,Horizontal,			Splicing Flange		ie		
Number	Station	Type	No. Panels	Unit	Panel	No.	No. Panels	Unit	Panel		014	and Interio	or Diagonals	Midenan	Bol	ts	Wela	l Sizes	4	
		Type	per Unit	Lgth.(Le)	Lgth.(P)	Req'd.	per Unit	Lgth.(Li)	Lgth.(P)	0.D.	Wall	0.D.	Wall	muspan	No./Splice	Dia.	W	W 1	A	В
850601070L016.2	1000+12.00	I-A	5	26'-5 <sup>1</sup> /2"	4'-11''	1	6	30'-9"	4'-11''	5"	5⁄16″	2 <sup>1</sup> / <sub>2</sub> "	<sup>5</sup> /16"	2 <sup>3</sup> /8"	6	7/8"	5⁄16″	1/4"	8 <sup>3</sup> /4"	113/4"

FOR TRUSS TYPES I-A

SHEET 3

OF 10



**DEPARTMENT OF TRANSPORTATION** 

FUHRMANN

PLOT SCALE =

PLOT DATE =

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ALUMINUM TRUSS DETAILS	F.A.I. RTE	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
, II—A AND III—A		60-(10-11)RS-1		MADISON	209	116
				CONTRA	CT NO. 7	76H84
SHEETS		ILLINOIS	FED. A	D PROJECT		



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SHEET 4 OF 10

		SECTION			COUNTY	TOTAL SHEETS	SHEET NO.
		60-(10-1	1)RS-1		MADISON	209	117
	CONTRACT NO. 7						'6H84
SHEETS			ILLINOIS	FED. A	D PROJECT		



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SHEET 5 OF 10

Support Design Loads: See Base Sheet OS-A-1 for design and loading criteria.

Load combinations checked include deadload plus: a) 100% wind normal to sign, 20% parallel to sign

b) 60% wind normal to sign, 30% parallel to sign

- In lieu of fabricated handhole frame as shown, may cut
   from 2<sup>th</sup> plate (ast) from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500µ in or less.
- (2) Galvanizing vent holes of adequate size shall be provided on underside at each end of bracing pipes. Alternately, holes may be provided in wall of pipe column. All vent holes shall be drilled and de-burred, typ.
- 3 Steel pipe, plate, carbon steel handhole covers and rolled sections shall be hot dip galvanized after fabrication. Painting is not permitted. See Base Sheet 0S-A-1.
- (4) See General Notes for fasteners.
- (5) Dimensions shown are based on selection criteria in the Sign Structures Manual. Nonstandard applications must have dimensions verified or amended as appropriate.
- (6) "H" based on 15'-0" or actual sign height, whichever is areater.

ructure lumber	Station	S Left	uppo t R	rt light	Trus. Type	s P e Ti	ipe Wa hicknes	 ;s	Н (б)	A	
1070L016.2 1270L015.3	1000+12.00 953+52.00	X X		X X	I-A		0.279" 0.365"		31'-0" 29'-6"	24'-	-5" 1 <sup>1</sup> ⁄4"
										<u> </u>	
			EAL								
STRUCTURES LUMINUM TRI	USS		RTE 70		SECT 60-(10-11	ION )RS-1		COU MAD	JNTY JISON	SHEETS 209	NO. 118
) SHEETS			CONTRACT NO. 76			76H84					



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SHEET 6 OF 10

TRUCTURES	F.A.I. RTE	SEC.	TION		COUNTY	TOTAL SHEETS	SHEE NO.
ALUMINUM TRUSS	70	60-(10-1 <sup>-</sup>	1)RS-1		MADISON	209	119
- ALOWINOW THOSS					CONTRA	CT NO. 7	76H84
SHEETS			ILLINOIS	FED. A	D PROJECT		



		PLAN		
WALKWAY	AND	HANL	DRAIL	SKETCH
(Road	plan i	beneath	truss v	aries)

WF(A-N)4x1.79 or WF(A-N)4x3.06 ASTM B308, Alloy 6061-T6							
Sign \	Number						
Greater Than	Less Than or Equal To	Brackets Required					
	8'-0''	2					
8'-0"	14'-0''	3					
14'-0"	20'-0"	4					
20'-0''	26'-0"	5					
26'-0"	32'-0"	6					

STRUCTURES VAY DETAILS	F.A.I. RTE	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.	
	70	60-(10-11)RS-1		MADISON	209	120	
	CONTRACT NO. 76H84					6H84	
SHEETS			ILLINOIS	FED. A	D PROJECT		


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## BAR LIST - EACH FOUNDATION

Bar	Number	Size	Length	Shape		
v4(E)	24	#9	F less 5"			
#4 ba	ar spiral	(E) – see	Side Eleva	tion		

with an average Unconfined Compressive Strength (Qu) of at least 1.25 tsf, which must be determined by previous soil investigations at the jobsite. When other conditions are indicated, the boring data will be included in the plans and the foundation dimensions shown will be the

If the conditions encountered are different than those indicated, the Contractor shall notify the Engineer to determine if the foundation dimensions need to be modified. If dimensions "B" or "F" are revised by more than 12" by the Contractor, "as-built" plans shall be prepared and submitted to the District Bureau of Operations for future reference.

Permanent metal forms or other shielding may not be left in place below that elevation

Backfill shall be placed per Article 502 of Standard Specification and prior to erection

A normal surface finish followed by a Concrete Sealer application will be required on concrete surfaces above the lowest elevation 6" below finished ground line. Cost included

	Right Fo		Class DS		
on	Elevation Bottom	А	В	F	Concrete (Cu. Yds.)
2	507.97	2'-9"	16'-6"	19'-3''	20.2

		SECTION		COUNTY	TOTAL SHEETS	SHEET NO	
		60-(10-11)RS-1			MADISON	209	123
DETAILS	CONTRACT NO. 76H8						76H84
SHEETS	ILLINOIS FED. A				D PROJECT		

SHEET 10 OF 10



Looking in Direction of Traffic

Sign support structures may be subject to damaging vibrations and oscillations when sign panels are not in place during erection or maintenance of the structure. To avoid these vibrations and oscillations, consideration should be given to attaching temporary blank sign panels to the structure.

Structure Number	Station	Design Truss Type	Cantilever Length (L)	Elev. A	Dim. D	Ds	Total Sign Area
8C060I055L019.5	1277+70.00	III-C-A	38'-0"	567.00	12'-0"	11'-0"	209.0
8C060I055R019.4	1281+27.00	III-C-A	37'-0"	564.71	7'-0"	11'-0"	203.5
8C060I055R018.7	1321+69.00	III-C-A	34'-0"	568.57	17'-0"	11'-0"	203.5

Truss Type Maximum Sign Area Maximum Length 170 Sq. Ft. I-C-A25 Ft. II-C-A 340 Sq. Ft. 30 Ft. 400 Sq. Ft. 40 Ft III - C - A



### DESIGN WIND LOADING DIAGRAM

Parameters shown are basis for I.D.O.T. Standards Installations not within dimensional limits shown require special analysis for all components.

### Note:

Trusses shall be shipped individually with adequate provision to prevent detrimental motion during transport. This may require ropes between horizontals and diagonals or energy dissipating (elastic) ties to the vehicle. The contractor is responsible for maintaining the configuration and protection of the trusses.

(1)After adjustments to level truss and insure adequate vertical clearance, all top and leveling nuts shall be tightened against the base plate with a minimum torque of 200 lb.-ft. Stainless steel mesh shall then be placed around the perimeter of the base plate. Secure to base plate with stainless steel banding.

\* If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY

WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

DESIGN STRESSES: Units , Field f' = 3,500 p.s.i. fy = 60,000 p.s.i. (reinforcement)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 and D1.2 Structural Welding Codes (Steel and Aluminum) and the Standard Specificiations.

MATERIALS: Aluminum Allovs as shown throughout plans. All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53. All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W\*. Stainless steel for shims, sleeves and handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer. The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR ALUMINUM TRUSSES: All bolts noted as "high strength" must satisfy the requirements of AASHTO M164 (ASTM A325), or approved alternate, and must have matching lock nuts. Threaded studs for splices (if Members interfere) must satisfy the requirements of ASTM A449, ASTM A193, Grade B7, or approved alternate, and must have matching lock nuts. Bolts and lock nuts not required to be high strength must satisfy the requirements of ASTM A307. All bolts and lock nuts must be hot dip galvanized per AASHTO M232. The lock nuts must have nylon or steel inserts. A stainless steel flat washer conforming to ASTM A240 Type 302 or 304, is required under both head and nut or under both nuts where threaded studs are used. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the IDOT Standard Specifications for Road and Bridge Construction. Rotational capacity ("ROCAP") testing of bolts will not be required.

U-BOLTS AND EYEBOLTS: U-Bolts and Eyebolts must be produced from ASTM A276 Type 304, 304L, 316 or 316L, Condition A, cold finished stainless steel, or an equivalent material acceptable to the Engineer. All nuts for U-Bolts and Evebolts must be lock nuts equivalent to ASTM A307 with nylon or steel inserts and hot dip galvanized per AASHTO M232. A stainless steel flat washer conforming to ASTM A240, Type 302 or 304, is required under each U-Bolt and Eyebolt lock nut.

GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111. Painting is not permitted.

ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

CONCRETE SURFACES: All concrete surfaces above an elevation 6" below the lowest final ground line at each foundation shall be cleaned and coated with Concrete Sealer in accordance with the Standard Specifications.

REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

FOUNDATIONS: The contract unit price for Drilled Shaft Concrete Foundations shall include reinforcement bars complete in place.

VERHEAD	SIGN
VERHEAD	SIGN
DRILLED S	HAFT

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lE: G		USER NAME =	DESIGNED -	T.S. Friederich	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN STRUCT	rures – (
NAN	ENGINEERING	PLOT SCALE =	DRAWN -	T.S. Friederich	REVISED -		ALUMINUM	TRUSS
		PLOT DATE =	CHECKED -	E.M. Lagemann	REVISED -		SHEET 1	OF 9

OSC-A-

# GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")

### ITEM UNIT TOTAL STRUCTURE CANTILEVER TYPE III-C-A Foot 109.0 STRUCTURE WALKWAY, TYPE A Foot 60.5 CONCRETE FOUNDATIONS Cu. Yds. 35.2

# TOTAL BILL OF MATERIAL

SHEE NO. TOTAL SHEETS SECTION COUNTY **GENERAL PLAN & ELEVATION** 70 60-(10-11)RS-1 MADISON 209 124 & STEEL POST CONTRACT NO. 76H84 SHEETS ILLINOIS FED. AID PROJECT



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### Numinum Cantileve Sign Structure

# GENERAL NOTES

Damper: One damper per truss. (31 lbs. Stockbridge-Type Aluminum-29" minimum between ends of weights)

Materials: Aluminum tubes shall be ASTM B221 alloy 6061 temper T6

STRUCTURE EVICE		SECTION		COUNTY	TOTAL SHEETS	SHEET NO.	
		60-(10-11)RS-1			MADISON	209	126
					CONTRA	CT NO. 7	'6H84
SHEETS			ILLINOIS	FED. AI	) PROJECT		



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USS & STEEL POST		70 60-(10-11)RS-1		MADISON	209	127	
					CONTRA	CT NO. 7	76H84
OF 9 SHEETS			ILLINOIS	FED. A	D PROJECT		

SHEET 4









Station	WGL	ED	TGL
1277+70.00	19'-6"	18'-6"	36'-6"
1281+27.00	24'-0"	13'-0"	35'-6"
1321+69.00	17'-0"	17'-0'	32'-6"

Space walkway brackets WF(A-N)4x3.06 and sign brackets WF(A-N)4x1.79 for efficiency and

 $f = 12^{"}$  maximum, 4" minimum (End of sign to Q of nearest bracket)  $g = 12^{"}$  maximum, 4" minimum (End of walkway to Q of nearest bracket) h = 6'-0" maximum (Q to Q sign and/or walkway support brackets, WF(A-N)4x1.79 or WF(A-N)4x3.06)

\*\*\* If walkway bracket at safety chain location is behind sign, add angle to bracket. See alternate safety chain attachment on base sheet OSC-A-8

For details of sign placement, sign/walkway brackets, truss and walkway gratings, grating splices and Section B-B, see Base Sheet OSC-A-7. For details of handrail, handrail joint, safety chain and Details F and G, see Base Sheet OSC-A-8.

– ALUMINUM WALKWAY USS & STEEL POST		SECTION		COUNTY	TOTAL SHEETS	SHEET NO.
		60-(10-11)RS-1		MADISON	209	129
				CONTRA	CT NO. 7	76H84
SHEETS		IL INOIS	EED A	D PROJECT		



Aluminum Grating with modified "t" sections for main bearing bars shall meet

- If Handrail Joint present, weld angle to WF(A-N)4 and  $\frac{1}{4}$ " extension bars

s – walkway details	F.A.I. RTE	SECT	ON		COUNTY	TOTAL SHEETS	SHEET NO.
8. STEEL POST	70	60-(10-11)	)RS-1		MADISON	209	130
					CONTRA	CT NO. 7	'6H84
SHEETS		1	ILLINOIS	FED. A	D PROJECT		



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### NOTES:

The foundation dimensions shown in the Foundation Design Table are based on the presence of mostly cohesive soils with an average Unconfined Compressive Strength (Qu) of at least 1.25 tsf, which must be determined by previous soil investigations at the jobsite. When other conditions are indicated, the boring data will be included in the plans and the foundation dimensions shown in the Foundation Data Table will be the result of site specific designs. If the conditions encountered are different than those indicated, the Contractor shall notify the Engineer to determine if the foundation dimensions need to be modified. If dimensions "B" or "F" are revised by more than 12" by the Contractor, "as-built" plans shall be prepared and submitted to the District Bureau of Operations for future reference.

No sonotubes or decomposable forms shall be used below the lower conduit entrance. Permanent metal forms or other shielding may not be left in place below that elevation without the Engineer's written permission.

Concrete shall be placed monolithically, without construction joints.

Backfill shall be placed per Article 502 of Standard Specification and prior to erection of support column.

A normal surface finish followed by a Concrete Sealer application will be required on concrete surfaces above the lowest elevation 6" below finished ground line. Cost included in "Drilled Shaft Concrete Foundation".

			FOUNDATION DES	IGN TABL	E			
Truss Type	Post Base Sheet	Maximum Cantilever Length (ft)	Maximum Total Sign Area (sq ft)	Shaft Diameter (in)	"B" Depth (ft)	Anch No.	oor Rods Diameter (in)	Anchor Rod Circle Diameter (in)
1-C-A	0SC-A-4	25	170	3.0	16.0	8	2	22
II-C-A	0SC-A-5	30	170	3.5	17.0	12	2	30
II-C-A	0SC-A-5	30	340	3.5	21.5	12	2	30
III-C-A	0SC-A-5	35	170	3.5	19.0	12	2	30
III-C-A	0SC-A-5	35	250	3.5	22.5	12	2	30
III-C-A	0SC-A-5	35	400	3.5	26.5	12	2	30
III-C-A	0SC-A-5	40	400	3.5	32.0	12	2	30

			FOUNDAT	ION DATA T	ABLE	-	
Structure Number	Station	Truss Type	Shaft Diameter	Elevation Top	Elevation Bottom	Qu	A
8C060I055L019.5	1277+70.00	III-C-A	3'-6"	568.75	534.00	1.87	2'-9"
8C0601055R019.4	1281+27.00	III-C-A	3'-6"	565.22	530.47	1.77	2'-9"
8C0601055R018.7	1321+69.00	III-C-A	3'-6"	568.15	538.90	1.99	2'-9"

### OSC-A-9 2-17-2017

FUHRMANN	USER NAME = PLOT SCALE =	DESIGNED - T.S. Friederich CHECKED - E.M. Lagemann DRAWN - T.S. Friederich	REVISED - REVISED - REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN ST ALUMINUM	FRUCTUR
WWW.FUHRMANN-ENG.COM	PLOT DATE =	CHECKED - E.M. Lagemann	REVISED -		SHEET 9	OF 9



### STRUCTURE NO. 8S060I070L016.2

EXISTING STA. 999+87 FAI-70 WEST BOUND EXISTING GUIDE SIGN ON STRUCTURE

PROPOSED GUIDE SIGN ON STRUCTURE ALUMINUM SIGN SPAN TRUSS & SUPPORTS TO BE REPLACED STA 1000+12 (SEE STRUCTURE PLANS)

SIGN PANEL REMOVAL - TYPE 3, 240.0 SQ FT SIGN PANEL - TYPE 3, 240.0 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH "

55 87.6



"Kansas City", E Mod 2K; "1 MILE", E 2K; Table of widths and spaces

			J							
	55		270							
40.3	36.0	30.0	) 45	.0 4	0.7					
	С		h		i		с			а
46.6	12.9	4.5	10.6	6.4	4 3.2	2 4.9	10	.6 3	3.5	10.
	κ		a		n		s			а
19.0	13.1	2.1	10.5	6.4	10.6	6 4.6	6   10	.6 3	3.5	10
		С		i		t		y		
	16.0	12.9	9 4.5	3.2	2 4.6	8.4	3.3	3 13	8.6	19.
	1		М		I		L		Е	
69.5	4.5	15.0	9.4	2.6	1.8	2.6	7.5	1.7	7.	5   6

Ŧ		HMG ENGINEERS, INC.	USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -		Í		
AME	HNG	9360 HOLY CROSS LANE		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS	Í		SIGN PANEL
З Ш	Engineers    Surveyors	(618) 526-9611	PLOT SCALE = 4.0000 / in	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION	1		
Ē	IL PROF. DESIGN FIF	RM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 1	OF 20 SHEET

STA. 975+20 FAI-70 WEST BOUND EXISTING GUIDE SIGN ON STRUCTURE PROPOSED GUIDE SIGN ON STRUCTURE

SIGN PANEL REMOVAL - TYPE 3, 357.8 SQ FT SIGN PANEL - TYPE 3, 394.0 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH







	S		0			U			Т	
19.1	12.2	2.3	10.1	2	.7	9.7	2	.1	9.0	2.
		W		E	2			5		Т
	15.0	15.9	9 2.3	3   9	9.0	1.1	7   9	9.7	1.	4   9
	55		70							
31.0	36.0	33.	4   36	6.0	25	5.6				
	S		t			L			0	
28.2	13.0	3.2	8.3	16	5.0	11	.8	2.	1 1	0.9
	Κ		Е		E				Ρ	
32.1	10.0	1.9	9.0	2.4	4   9	9.0	2.	4	9.7	12

faul) H:∖		INC. USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -				
AME:		ANE	DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS			SIGN PANEL
DDEL	Engineers • Surveyors (618) 526-9611	PLOT SCALE = 4.0000 / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION			
MIE	IL PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 2	OF 20 SHEET

EXISTING GUIDE SIGN ON STRUCTURE @ STA. 975+20 FAI-70 WEST BOUND PROPOSED GUIDE SIGN ON STRUCTURE @ STA. 975+20 FAI-70 WEST BOUND

NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS

# WEST NORTH



12.0" Radius, 2.0" Border, White on, Green;

" WEST NORTH", E 2K; "Kansas City", E Mod 2K; "Chicago", E Mod 2K; "KEEP RIGHT", E 2K;

		-																				
	W		E		S		Т			N		0	I	ן א	1	г	H	-				
35.6	15.9	2.3	9.0	) 1.7	7 9.	7   1.	3 9	.0 27	7.0	12.2	3.1	10.0	2.8	9.7   1	.3 9	9.0 2	2.1 9	9.7	20.6	6		
	270		5	5																		
35.3	45.0	40	.5 3	6.0	35.2	2																
	K		а		n			s		а		s		С		i			t		у	
19.1	13.1	2.1	10.6	6.4	4   10	).5	4.7	10.5	3.6	10.5	5 4.7	10.5	5 16.	0 13	.0 4	.5 3	3.2 4	4.6	8.3	3.4	13.6	19.1
	С		h		i			с		а		g		0								
46.7	13.0	4.5	10	.5 6	.4 3	3.2	5.0	10.5	3.6	10.5	5 5.0	10.5	5.0	10.9	9 46	.7						
	K		E		Ε		P		R		1		G		н		Т					
42.7	9.9	1.9	9.0	2.4	9.0	2.4	9.8	8   12.	.0 9	.7 2.	4 2.	1 2.8	9.7	2.8	9.7	2.0	9.0	42	2.7			

HMG ENGINEERS, INC 9360 HOLY CROSS LANE BREESE, ILLINOIS 62230	USER NAME = mobrien	DESIGNED M OBRIEN DRAWN M OBRIEN	REVISED - REVISED -	STATE OF ILLINOIS			SIGN PANEL DETAILS		F.A.I. RTE. 70	SECTION 60-(10-11)RS-1	COUNTY MADISON	TOTAL SHEETS 209	SHEET NO. 135
gineers • Surveyors (618) 526-9611	PLOT SCALE = 4.0000 / in	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION							CONTRACT	NO. 76	H84
PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 3	OF 20 SHEETS STA.	TO STA.		ILLINOIS FED. AIL	D PROJECT NH	PP-YQT9	(13)



### STRUCTURE NO. 8S60I070L015.3

EXISTING STA. 953+52 FAI-70 WEST BOUND EXISTING GUIDE SIGN ON STRUCTURE

PROPOSED GUIDE SIGN ON STRUCTURE ALUMINUM SIGN SPAN TRUSS TO BE REMOVED AND RE-ERECTED WITH NEW SUPPORTS STA 953+52 (SEE STRUCTURE PLANS)

SIGN PANEL REMOVAL - TYPE 3, 511.3 SQ FT SIGN PANEL - TYPE 3, 511.3 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



	c	4	L					-	
43.0	36.0	40.0	36	.0	43	8.0			
	55		1						
			_	-					

46.2	<b>S</b> 13.0	3.2	<b>t</b> 8.3	16.0	L 11.8	2.1	<b>o</b> 10.9	4.9	<b>u</b> 10.6	6.4	i 3.2	4.6	<b>s</b> 10.6	46.2
11.0	√∽ 32.0	112	マ .0 3	ン 2.0	11.0									

efault E: H:\7		USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -								F.A.I. RTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
A MA	BREESE, ILLINOIS 62230		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS			SIGN	N PANEL	DETAILS		70	60-(10-11)RS-1	MADISON	209	136
U N N	Engineers • Surveyors (618) 526-9611	PLOT SCALE = 4.0000 / in	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION									CONTRAC	T NO. 7	6H84
ME	L PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 4	OF	20 SHEE	TS STA.	TO STA.		ILLINOIS FED. A	D PROJECT N	HPP-YQT9	(213)

EXISTING GUIDE SIGN ON STRUCTURE @ STA. 953+52 FAI-70 WEST BOUND PROPOSED GUIDE SIGN ON STRUCTURE @ STA. 953+52 FAI-70 WEST BOUND

NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



Table of widths and spaces

	270		w		E		S		Т											
44.5	45.0	15.0	)   15.	9 2.	.3 9.0	)   1.7	9.7	1.4	9.0	44.5										
	K	i	а		n		s		а		s		С		i		t		у	
22.1	13.1	2.1	10.6	6.4	10.5	4.7	10.5	3.6	10.5	5 4.7	10.5	16.0	13.0	4.5	3.2	4.6	8.3	3.4	13.6	22.1
	5		√	2																
11.0	32.0	112	.0 32	2.0 7	11.0															

INTERSTATE 55 Chicago NEXT RIGHT - 170-

28.1	 -36>	k 15 → 12.1 × k
34.2-		98.6
	 	<u>+</u> 12- <u>+</u>
		174

12.0" Radius, 2.0" Border, White on, Green; EXIT", E 2K 120% spacing; "15", E 2K; "B", E 2K; "NORTH", E 2K; "Chicago", E Mod 2K; "NEXT RIGHT", E 2K; Table of widths and spaces

	Е		Х		1			Т		1		
70.3	7.5	1.7	8.7	2.4	1.	8	2.0	7.5	5   15	5.0 <u> </u> 4	4.5	3
2.0	170.0	) 2.0	)									
	55		N			0			R		Т	
28.1	36.0	15	.0   1:	2.1	3.1	10	).1	2.7	9.8	1.3	3 9.	0
	С		h			i			с		а	
34.2	13.0	) 4.5	5 10	.5 6	5.4	3.2	2 5	.0	10.5	3.6	5   1	0.
	Ν		E		X			Т			R	
30.2	9.7	3.2	9.0	1.6	i   1(	0.5	1.3	3 9.	.0 1	2.0	9.7	

PHOTO COURTESY OF GOOGLE EARTH

efault E: H:\7		USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -						F.A.I. RTE	SECTION	COUNTY	TOTAL SHEETS	SHEET
AAMI	BREESE, ILLINOIS 62230		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS			SIGN PANEL DETAILS		70	60-(10-11)RS-1	MADISON	209	137
ODE ILE	(618) 526-9611	PLOT SCALE = 4.0000 / in	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION							CONTRACT	NO. 7	6H84
ΣŒ	IL PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 5	OF 20 SHEETS STA.	TO STA.		ILLINOIS FED.	AID PROJECT NH	HPP-YQT9	(213)



STA. 874+10 FAI-270 WEST BOUND EXISTING GUIDE SIGN ON STRUCTURE PROPOSED GUIDE SIGN ON STRUCTURE

SIGN PANEL REMOVAL - TYPE 3, 312.8 SQ FT SIGN PANEL - TYPE 3, 327.8 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS





	270			W			E			S		Т	
44.5	45.0	15	.0	15.	9	2.3	9.0	)   ·	1.7	9.7	1.4	9.0	44.
	Κ		а			n	I		:	s		а	
22.1	13.1	2.1	10	.6	6.4	4   1	0.5	4.	.7	10.5	3.6	10.5	5 4
	∽			2	7								
11.0	32.0	112	2.0	32	2.0	11	.0						

	DESIGNED - M.OBRIEN	REVISED -								F.A.I. RTE	SECTION	COUNTY	TOTAL	SHEET
	DRAWN M.OBRIEN	REVISED -	STATE OF ILLINOIS			SIGN P/	ANEL D	ETAILS		70	60-(10-11)RS-1	MADISON	209	138
Engineers • Surveyors (618) 526-9611 PLOT SCALE = 4.0000 / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION									CONTRACT	T NO. 7	6H84
E L PROF. DESIGN FIRM NO. 184.000899 PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 6	OF 20	SHEETS	STA.	TO STA.		ILLINOIS FED.	AID PROJECT NH	HPP-YQT9	J(213)

EXISTING GUIDE SIGN ON STRUCTURE @ STA. 874+10 FAI-270 WEST BOUND PROPOSED GUIDE SIGN ON STRUCTURE @ STA. 874+10 FAI-270 WEST BOUND

NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



EXIT", E 2K 120% spacing; "15", E 2K; "B", E 2K; "NORTH", E 2K; "Chicago", E Mod 2K; Arrow Custom - 35.6" 45';

	E		X	1		Т		1		5		В		
81.7	7.5	1.6	8.7 2	2.4   1.	.8 2	.1 7.	5 15.	0 4.	5 3.0	)   12.	1 8.0	)   12.	2 17.	9
			]											
2.0	182.0	2.0												
	55		N		0		R		T		H		R	
17.9	36.0	15.	0 12.	2 3.1	10.	1 2.	7 9.7	1.4	9.0	2.0	9.7	15.0	28.0	14.2
	С		h		i		С		а		g		0	
24.1	12.9	4.5	10.6	6.4	3.2	4.9	10.6	3.5	10.6	4.9	10.6	5.0	10.8	63.4

efault ∷ H:\7		USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -								F.A.I. RTE	SECTION	COUNTY	TOTAL SHEETS	SHEET
AAME VAME	BREESE, ILLINOIS 62230		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS			SIGN	N PANEL	DETAILS		70	60-(10-11)RS-1	MADISON	209	139
1LE P	(618) 526-9611	PLOT SCALE = 4.0000 ' / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION									CONTRACT	NO. 7	6H84
2 11	IL PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 7	OF	20 SHEE	ETS STA.	TO STA.		ILLINOIS FED.	AID PROJECT NH	IPP-YQT9	ı(213)

STA. 902+94 FAI-70 EAST BOUND EXISTING GUIDE SIGN ON STRUCTURE PROPOSED GUIDE SIGN ON STRUCTURE

SIGN PANEL REMOVAL - TYPE 3, 590.0 SQ FT SIGN PANEL - TYPE 3, 590.0 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH



	55		N		0			R		
34.6	36.0	15.0	) 12.	1 3.1	10.	1	2.7	9.8	3	1.
	С		h		i			с		
40.7	13.0	4.5	10.5	6.4	3.2	5.	.0	10.5	5	3.
	S		р		r		i			
20.1	12.9	5.0	10.6	4.9	8.0	3.	9 3	3.2	6	4

L: Default JAME: H:\\]	HMG	HMG ENGINEERS, INC. 9360 HOLY CROSS LANE BREESE, ILLINOIS 62230	USER NAME = mobrien	DESIGNED MOBRIEN DRAWN MOBRIEN	REVISED - REVISED -	STATE OF ILLINOIS			SIGN PANEL I	DETAIL
84	Engineers	(618) 526-9611	PLOT SCALE = 4.0000 / in	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION	L			
žĒ	IL PROF. DESIGN FIF	RM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 8	OF 20 SHEET	S STA.



PLOT DATE = 6/17/2020 DATE REVISED

EXISTING GUIDE SIGN ON STRUCTURE @ STA. 902+94 FAI-70 EAST BOUND

SCALE: N.T.S. SHEET 9 OF 20 SHEETS STA. STA. 1006+06 FAI-70 EAST BOUND EXISTING GUIDE SIGN ON STRUCTURAL STEEL SIGN SUPPORTS PROPOSED GUIDE SIGN ON EXISTING STRUCTURAL STEEL SIGN SUPPORTS

SIGN PANEL REMOVAL - TYPE 3, 112.0 SQ FT SIGN PANEL - TYPE 3, 112.0 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH

# Illinois 4 Effingham Indianapo

< 12.3 <del>×</del> −−−−	65.4	<u>+</u> 12	2→ 11.2 ←
< 12.3 <del>↓</del>	96	6.4	
< 12.3 <del>↓</del>		— 117.5——	
←			— 192—

9.0" Radius, 1.5" Border, White on, Green; "Illinois 4", E Mod 2K; "Effingham ", E Mod 2K; "Indianapolis ", E Mod 2K; "4", E Mod 2K; "76", E Mod 2K; "220", E Mod 2K; Table of widths and spaces

12.3	l 2.4	4.1	l 2.4	4.8	   2.4	4 4	1.8	i 2.4	4.8	<b>n</b> 7.9	3.8	<b>o</b> 8.1	3.7	i 2.4	3.5	<b>s</b> 7.9	12.0	<b>4</b> 11.3	2 68	3.4	<b>4</b> 11.2	11.5		
12.3	<b>E</b> 8.9	2.1	<b>f</b> 5.0	2.5	<b>f</b> 5.'	1 3	i.7	2.4	4.8	<b>n</b> 7.9	3.7	<b>g</b> 7.9	4.8	<b>h</b> 8.0	3.7	<b>a</b> 7.9	4.8	<b>m</b> 13.2						
	50.0	<b>7</b> 9.	7 2.	.4 9	.7	11.5	5												-					
12.3	l 2.4	4.1	<b>n</b> 7.9	3.8	d 7.9	9 4	1.8	i 2.4	3.7	<b>a</b> 7.9	4.8	<b>n</b> 7.9	3.8	<b>a</b> 7.9	4.8	<b>P</b> 7.9	2.6	<b>o</b> 8.2	3.7	<b>I</b> 2.4	4.8	i 2.4	3.5	<b>s</b> 7.9
	16.0	) <mark>2</mark> 9.1	7 2.	7 9	.7 2	2.5	<b>0</b> 10.	1 1	1.5															

H \78		USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -					F.A.I. BTE	SECTION	COUNTY TOTAL SHEET
JAME	BREESE, ILLINOIS 62230		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS		SIGN PANEL DETAILS		70	60-(10-11)RS-1	MADISON 209 142
ILE N	(618) 526-9611	PLOT SCALE = 4.0000 ' / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION						CONTRACT NO. 76H84
. u.	IL PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 10 OF 20 SHEETS STA.	TO STA.		ILLINOIS FED. A	ID PROJECT NHPP-YQT9(213)

4 76 Iis 220	12-+-12-+-12-+-12-+-12-+-12-+-12-+-12-+	14-**-12-**
$68.4 \longrightarrow 11.2  11.5 \\ 11.2  11.5 \\ 21.8 \longrightarrow 11.5 \\ $		
─────────────────────────────────────		

STA. 1268+66 FAI-55 SOUTH BOUND EXISTING GUIDE SIGN ON STRUCTURE PROPOSED GUIDE SIGN ON STRUCTURE

SIGN PANEL REMOVAL - TYPE 3, 538.0 SQ FT SIGN PANEL - TYPE 3, 538.0 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH

	٦
_	4 /
	<b>V</b>
47.9	
47.9	
47.9 	

"Troy", E Mod 2K; " $1\frac{1}{2}$  MILES", E 2K; Table of widths and spaces

			Е			X	(		
	47.9	)	7.5	•	1.6	8	3.7	2	2.4
Î									
	2.0		128.0	)	2.0	)			
1			162						
	43.5	5	45.0	)	43	.5	;		
			т	Ι			r		
	39.1		11.9		3.8		8.0		2.4
			1			1,	/2		
	22.3	3	4.5	ļ	5.0	2	20.3	3	15
		_							

Ŧ	11040	HMG ENGINEERS, INC.	USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -						
AME	HIVIG	9360 HOLY CROSS LANE		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS	i i		SIGN PAN	EL DE	TAILS
2 Ш	Engineers   Surveyors	(618) 526-9611	PLOT SCALE = 4.0000 / in	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION	i i				
Ē	IL PROF. DESIGN FIR	RM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 11	OF 20 Sł	HEETS	STA.



TO STA.

EXISTING GUIDE SIGN ON STRUCTURE @ STA.1268+66 FAI-55 SOUTH BOUND PROPOSED GUIDE SIGN ON STRUCTURE @ STA.1268+66 FAI-55 SOUTH BOUND

NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS

PROF. DESIGN FIRM NO. 184.000899

PLOT DATE = 6/17/2020

DATE

REVISED



SCALE: N.T.S. SHEET 12 OF 20 SHEET

_		TAILS		SECTION			COUNTY	COUNTY TOTAL SHEETS		SHEET NO.
D	ETAILS		70	60-(10-	11)RS-1		MADISON	N	209	144
_							CONTRA	\CT	NO. 76	5H84
S	STA.	TO STA.			ILLINOIS	FED. A	ID PROJECT	NHP	P-YQT9(	213)

### STRUCTURE NO. 8C060I055R019.4

EXISTING STA.1281+00 FAI-55 NORTH BOUND EXISTING GUIDE SIGN ON STRUCTURE

PROPOSED GUIDE SIGN ON STRUCTURE CANTILEVER SIGN STRUCTURE TO BE REMOVED AND REPLACED STA 1281+27 (SEE STRUCTURE PLAN)

SIGN PANEL REMOVAL - TYPE 3, 194.3 SQ FT SIGN PANEL - TYPE 3, 194.3 SQ FT

NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH



Arrow Custom - 35.6" 45',



	HMG ENGINEERS, INC.	USER NAME = mobrien	DESIGNED M OBRIEN	REVISED -				F.A.I.	SECTION	COUNTY	TOTAL SHE	ET
	9360 HOLY CROSS LANE BREESE, ILLINOIS 62230		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS	SIGN PANEL DETAILS		70	60-(10-11)RS-1	MADISON	209 14	5
Engineer	• surveyors (618) 526-9611	PLOT SCALE = 4.0000 ' / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION					CONTRACT	NO 76H84	ŧ
L PROF.	DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S. SHEET 13 OF 20 SHEETS STA.	TO STA.		ILLINOIS FED. 4	AID PROJECT N	IPP-YQT9(213)	



STA. 1289+78 FAI-55 SOUTH BOUND EXISTING GUIDE SIGN ON STRUCTURAL STEEL SIGN SUPPORTS PROPOSED GUIDE SIGN ON EXISTING STRUCTURAL STEEL SIGN SUPPORTS

SIGN PANEL REMOVAL - TYPE 3, 200.0 SQ FT SIGN PANEL - TYPE 3, 200.0 SQ FT

NOTE: TYPE AP SHEETING SHALL BE USED FOR ALL BLUE SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH

		L	ODGI	NG - EX
			63.4	
	54.4 	-60		3.5 60
← 16→ ←				60 240

9.0" Radius, 2.0" Border, White on, Blue; "LODGING - EXIT 18", E Mod 2K;

Table of letter and object lefts

L	0	D	G	I	N	G	-	E	X	I	Т
54.4	63.0	73.8	83.9	94.4	99.2	109.7	122.8	131.3	140.1	150.9	154.7
16.0	90.0	164.0	)								
16.0	90.0	164.0	)								

Default E: H:\7		USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -				F.A.I. RTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
DEL: D	Engineers • Surveyors	PLOT SCALE = 4.0000 ' / in.	DRAWN - M.OBRIEN CHECKED -	REVISED - REVISED -	STATE OF ILLINUIS DEPARTMENT OF TRANSPORTATION	SIGN PANEL DETAILS		70	60-(10-11)RS-1	MADISON	209	147
FILE	IL PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -	DEFAILINENT OF THANSFORTATION	SCALE: N.T.S. SHEET 15 OF 20 SHEETS STA. TO S	ΓA.		ILLINOIS FED. AI	D PROJECT NH	PP-YQT9(	213)



1	8
172.1	177.5

STA. 842+00 FAI-270 EAST BOUND EXISTING GUIDE SIGN ON STRUCTURE PROPOSED GUIDE SIGN ON STRUCTURE

SIGN PANEL REMOVAL - TYPE 3, 294.8 SQ FT SIGN PANEL - TYPE 3, 294.8 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH



TO STA.

JECT NHDD

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H.∖ H		HMG ENGINEERS, INC.	USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -		ĺ			
AME:	HMG	9360 HOLY CROSS LANE		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS	1		SIGN P/	ANEL DETAIL
E N	Engineers    Surveyors	(618) 526-9611	PLOT SCALE = 4.0000 ' / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION	1			
ŇĒ	IL PROF. DESIGN FIF	RM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 16	OF 20	SHEETS STA.

EXISTING GUIDE SIGN ON STRUCTURE @ STA. 842+00 FAI-270 EAST BOUND PROPOSED GUIDE SIGN ON STRUCTURE @ STA. 842+00 FAI-270 EAST BOUND

NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



EXIT", E 2K 120% spacing; "15", E 2K; "A", E 2K; "SOUTH", E 2K; "St Louis", E Mod 2K; Arrow Custom - 35.6" 45';

	E		X	I		Т		1		5		Α		
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22.3	12.9	3.2	8.3	16.0	) 11.9	2.1	10.8	5.0	10.6	6.4	3.2	4.6	10.6	58.1

	USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -								F.A.I. RTE	SECTION	COUNTY	TOTAL SHEET SHEETS NO.
		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS			SIGN	V PANE	EL DETAIL	LS	70	60-(10-11)RS-1	MADISON	209 149
2 Engineers • Surveyors (618) 526-9611	PLOT SCALE = 4.0000 ' / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION							_		CONTRACT	F NO. 76H84
L PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 17	OF	20 SH	HEETS STA.	. TO STA.		ILLINOIS FED. A	D PROJECT NH	HPP-YQT9(213)



STA. 847+26 FAI-270 EAST BOUND EXISTING GUIDE SIGN ON STRUCTURAL STEEL SIGN SUPPORTS PROPOSED GUIDE SIGN ON EXISTING STRUCTURAL STEEL SIGN SUPPORTS

SIGN PANEL REMOVAL - TYPE 3, 314.5 SQ FT SIGN PANEL - TYPE 3, 314.5 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH

INTERSTATE 55



# Chicago Springfield NEXT RIGHT

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←						218	
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			$\downarrow$			123.2	
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	-23.2-			1		1/4.8	
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						000	

12.0" Radius, 2.0" Border, White on, Green,

"Springfield", E Mod 2K, "NEXT RIGHT", E 2K, Table of widths and spaces

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49.0	<b>C</b> 16.2	2 5.6	<b>h</b> 5 13	.2 8	0 <b>i</b> 0 4	.0 6	6.2	<b>c</b> 13.2	4.	<b>a</b> 4 13	s.2 6	.2 <b>9</b>	3.2	6.2	<b>o</b> 13.6	6 49
23.2	<b>S</b> 16.2	2 6.2	<b>P</b> 13	.2 6.	2 1	0.0	4.8	i 4.0	8.	<b>n</b> 0 13	.2 6	.2 <b>9</b>	3.2	6.0	<b>f</b> 8.4	6.2
57.3	<b>N</b> 9.7	3.2	<b>E</b> 9.0	1.6	<b>X</b> 10.5	5 1.:	T 3 9.	0 1	2.0	<b>R</b> 9.7	2.4	l 2.2	2.7	<b>G</b> 9.8	2.7	Н 9.

ΞŦ	11040	HMG ENGINEERS, INC.	USER NAME = mobrien	DESIGNED M.OBRIEN	REVISED -				
AME:	HIVIG	9360 HOLY CROSS LANE		DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINOIS			SIGN PANEL D
E NJ	Engineers    Surveyors	(618) 526-9611	PLOT SCALE = 4.0000 / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION			
ΞH	IL PROF. DESIGN FIR	M NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 18	OF 20 SHEETS

STA. 899+00 FAI-70 WEST BOUND EXISTING GUIDE SIGN ON STRUCTURAL STEEL SIGN SUPPORTS PROPOSED GUIDE SIGN ON EXISTING STRUCTURAL STEEL SIGN SUPPORTS

SIGN PANEL REMOVAL - TYPE 3, 123.5 SQ FT SIGN PANEL - TYPE 3, 123.5 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH

12⊣ 9.5  $10 \pm 10 \pm ... \pm$ EXIT 18 ~ \_\_\_\_ ∾ 42 ILLINOIS 162 36 106-156-15 Troy 3/4 MILE 16 1 2 15 10 13-¥− . 15.5-¥ . -28.9 - + 31.6 + 15 + 19.6 + 18.9 -110 34.5 34.5 30.1 53.8 30.1 -21.4 — -23.1 - 33.1--21.4 114 12.0" Radius, 2.0" Border, White on, Green; " EXIT", E 2K 120% spacing; "18", E 2K; "Troy", E Mod 2K; "<sup>3</sup>/<sub>4</sub> MILE", E 2K; Table of widths and spaces E Х | І | Т 8 1 28.9 7.5 1.6 8.7 2.4 1.8 2.1 7.5 15.0 4.5 3.0 12.1 18.9 2.0 110.0 2.0

SIGN PANEL REMOVAL - TYPE 3, 123.5 SQ FT SIGN PANEL - TYPE 3, 123.5 SQ FT NOTE: TYPE ZZ SHEETING SHALL BE USED FOR ALL GREEN SIGN PANELS

	NC. USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -					F.A.I. RTE	SECTION	COUNTY	TOTAL SHEET SHEETS NO.
BREESE, ILLINOIS 62	30	DRAWN - M.OBRIEN	REVISED -	STATE OF ILLINUIS		SIGN PANEL DETAILS		70	60-(10-11)RS-1	MADISON	209 151
(618) 526-9611	PLOT SCALE = 4 0000 / in.	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION				_		CONTRACT	NO 76H84
E IL PROF. DESIGN FIRM NO. 184.000899	PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 19 OF 20 SHEETS STA.	TO STA.		ILLINOIS FED. A	d project NH	IPP-YQT9(213)

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21.4 23.1 15.0 9.4 2.6 1.8 2.6 7.5 1.7 7.5 21.4

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162 34.5 45.0 34.5 T

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STA. 1305+30 FAI-55 SOUTH BOUND EXISTING GUIDE SIGN ON STRUCTURAL STEEL SIGN SUPPORTS PROPOSED GUIDE SIGN ON EXISTING STRUCTURAL STEEL SIGN SUPPORTS



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STA. 892+58 FAI-70 WEST BOUND EXISTING GUIDE SIGN ON STRUCTURAL STEEL SIGN SUPPORTS PROPOSED GUIDE SIGN ON EXISTING STRUCTURAL STEEL SIGN SUPPORTS

SIGN PANEL REMOVAL - TYPE 3, 200.0 SQ FT SIGN PANEL - TYPE 3, 200.0 SQ FT

NOTE: TYPE AP SHEETING SHALL BE USED FOR ALL BLUE SIGN PANELS



PHOTO COURTESY OF GOOGLE EARTH

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<u>←</u> 16→		60	<del>*</del> _14_ <del>*</del>	60

9.0" Radius, 2.0" Border, White on, Blue; "LODGING - EXIT 18", E Mod 2K; Table of letter and object lefts

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16.0	□ 90.0	□ 164.0								

USER NAME = mobrien	DESIGNED - M.OBRIEN	REVISED -						F.A.I. RTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	DRAWN M.OBRIEN	REVISED -	STATE OF ILLINOIS SIGN PANEL DETAILS 70			SIGN PANEL DETAILS			60-(10-11)RS-1	MADISON	209	152
PLOT SCALE = 4.0000 / in	CHECKED -	REVISED -	DEPARTMENT OF TRANSPORTATION		1			_		CONTRACT	F NO. 76	H84
PLOT DATE = 6/17/2020	DATE -	REVISED -		SCALE: N.T.S.	SHEET 20 OF 20 S	HEETS STA.	TO STA.		ILLINOIS FED.	AID PROJECT NH	HPP YQT9(2	:13)





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