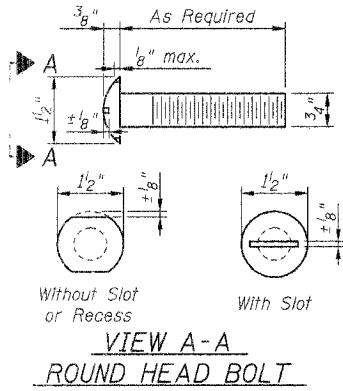


ROUTE	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
TR 227	98-11120-00-BR	JEFFERSON	35	27
FED. ROAD DIST. NO. 7	ILLINOIS	FEDERAL AID PROJECT		
CONTRACT NO. 95437				



SEE SHEET 28 OF 35 FOR RAIL POST SPACING

NOTES

Hollow structural steel tubing shall conform to the requirements of ASTM designation A-500 Grade B Structural Steel Tubing and shall meet the longitudinal CVN requirements of 15 ft-lbs at 0° F.

All other steel shapes and plates shall conform to the requirements of AASHTO M-270, Grade 36 except posts and angles shall conform to AASHTO M-270, Grade 50.

Bolts, cap screws, and nuts shall conform to the requirement of ASTM designation A-307 except for High Strength bolts, nuts and washers noted which shall conform to AASHTO M-164.

All bolts, nuts, cap screws, washers and lock washers shall be galvanized in accordance with AASHTO M-232.

All posts, railing, rail splices, end sections, anchor devices and angles shall be galvanized after shop fabrication in accordance with AASHTO M-111 and ASTM A-385. Galvanized rail shall not be painted.

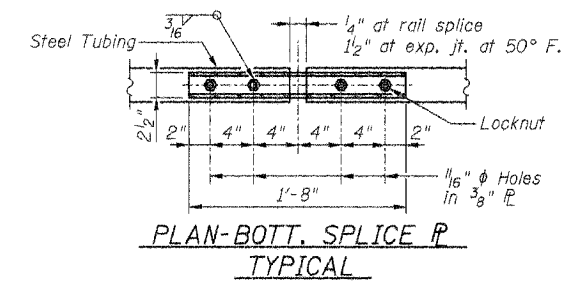
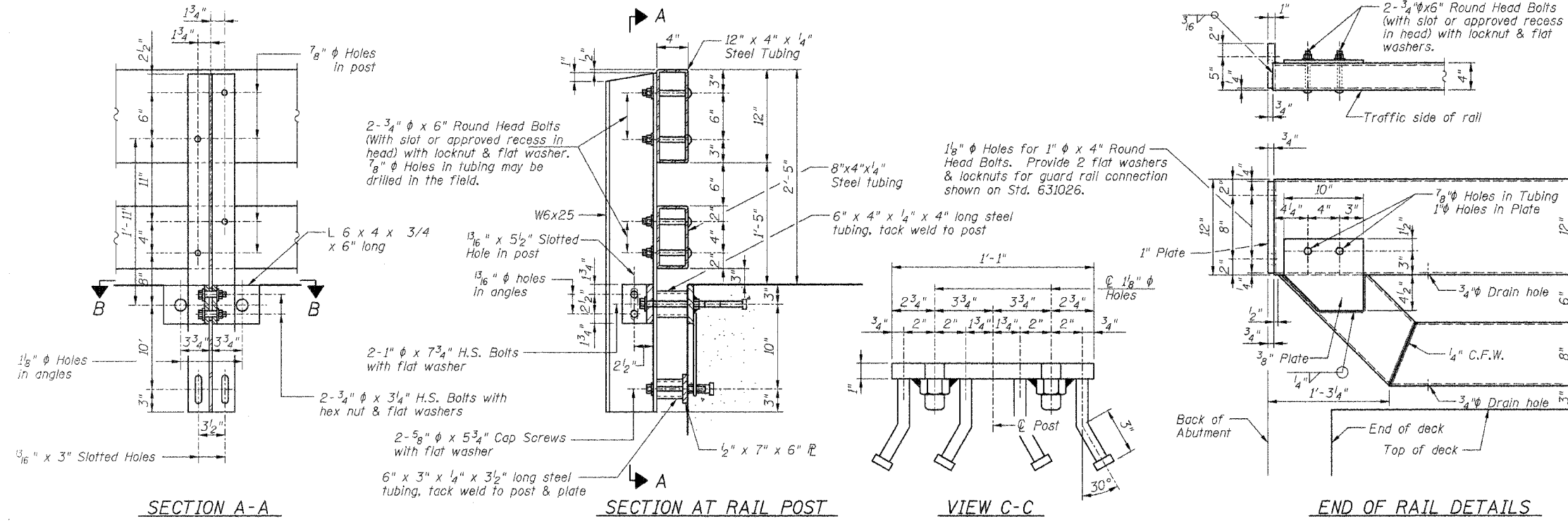
Railing shall be in accordance with Section 509 of the Standard Specifications, except as noted, and will be paid for at the contract unit price per foot for STEEL RAILING, TYPE S1 (SPECIAL).

All field drilled holes shall be coated with an approved zinc rich paint before erection.

Any steel shape in contact with concrete shall receive two coats of asphalt paint conforming to Section 1060.07 Type II or place 1/8 inch fabric bearing pad between the steel and concrete.

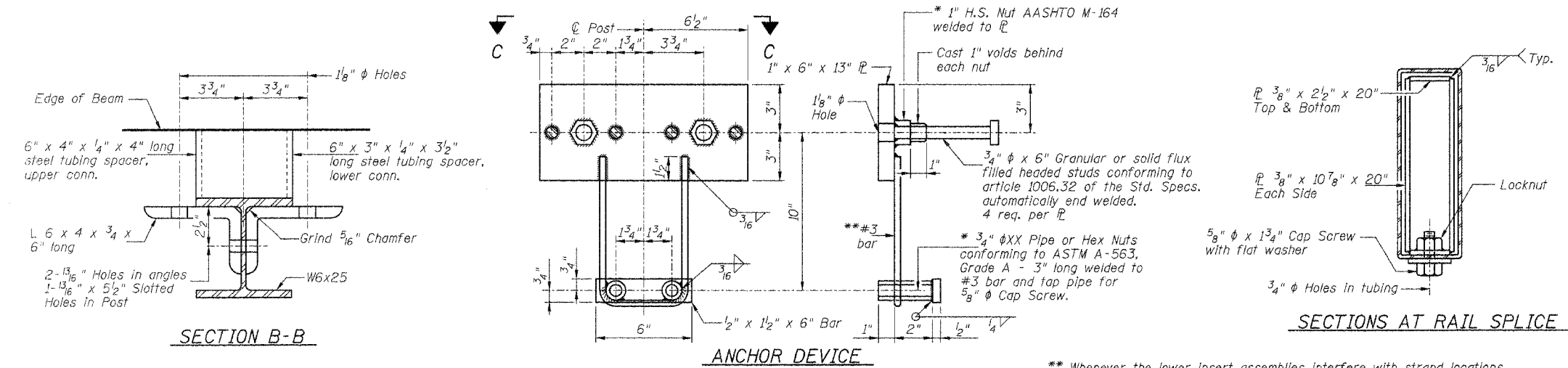
The 3/4 inch high strength bolts used to connect the 6 x 4 x 3/4 angles to the post shall be tightened in accordance with Article 505.04(F)(2) of the Standard Specifications. The 1 inch High Strength bolts connecting the angles to the concrete shall be tightened to a snug fit and given an additional 1/8 turn. The 5/8 inch cap screws in bottom of the posts shall be tightened to a snug fit only.

For Multi-span bridges, sufficient 1/4 x 6 x 1'-2" galvanized steel shims shall be provided to align rail between adjacent spans. Cost incidental to steel railing.



BILL OF MATERIAL

Item	Unit	Quantity
Steel Railing, Type S1 (Special)	Foot	604



TYPE S1 (SPECIAL) STEEL RAILING DETAILS  
PROPOSED BRIDGE OVER  
UNION PACIFIC RAILROAD AND CASEY FORK  
TR 227 (GREEN ROAD)  
SECTION 98-11120-00-BR  
JEFFERSON COUNTY, ILLINOIS

\*\* Whenever the lower insert assemblies interfere with strand locations, the #3 bars shall be cut and adjusted in order to allow raising or lowering of the lower inserts. Maximum adjustment not to exceed 1/2".

\* Threaded areas shall be plugged or blocked off during casting of beam.