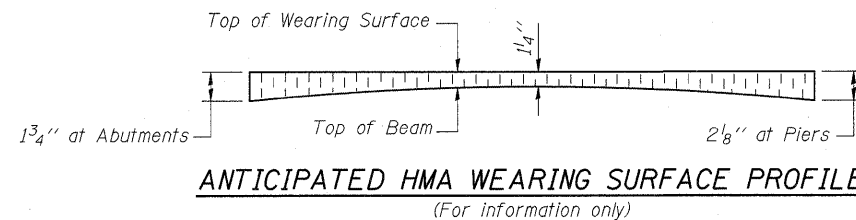


**BILL OF MATERIAL FOR ONE END SPAN**

ITEM	UNIT	QUANTITY
Hot-Mix Asphalt Surface Course, Mix "C", N70	Ton	10.0
Waterproofing Membrane System	Sq. Yd.	111.1
Portland Cement Mortar Fairing Course	Foot	215

**NOTES**

- After beams have been erected, holes shall be drilled into substructure and anchor dowels placed. Dowel holes shall be filled with non-shrink grout to top of beam and allowed to cure min. 24 hrs. prior to grouting the shear keys.
- Nominal 1" joint at centerline Pier shall be filled with non-shrink grout.
- Longitudinal keys shall be grouted.



FILE NAME = 53173-bridge sheets.dgn

DESIGNED - K. HEFFERN	REVISED -
DRAWN - K. HEFFERN	REVISED -
CHECKED - C. EPPERLY	REVISED -
DATE - NOVEMBER 2010	REVISED -

**STATE OF ILLINOIS**  
**DEPARTMENT OF TRANSPORTATION**

**PPC DECK BEAM SUPERSTRUCTURE (END SPANS)**  
**STRUCTURE NO. 082-4158**

SCALE: N/A SHEET NO. 5 OF 16 SHEETS STA. 34+16.75 TO STA. 35+27.25

F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
	08-18101-04-BR	ST. CLAIR	16	5
PROJECT BROS-163(32)			CONTRACT NO. 97466	
ILLINOIS FED. AID PROJECT				