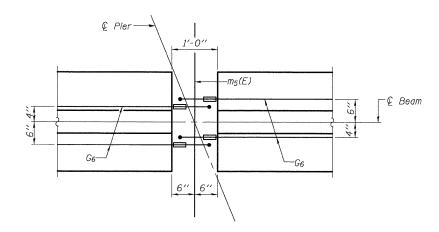
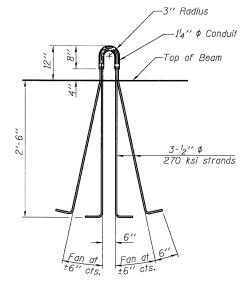
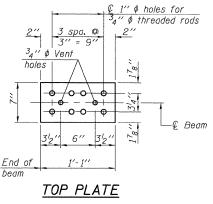
ELEVATION OF BEAM AT PIER

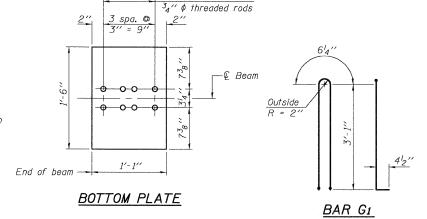


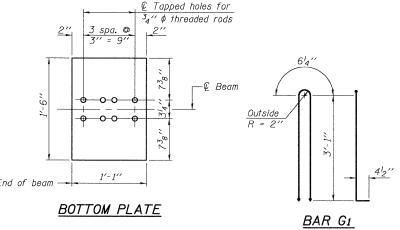
PLAN OF BEAM AT PIER



LIFTING LOOP DETAIL







NOTES

Inserts for $^3\!_4{}^{\prime\prime}$ ϕ threaded dowel rods, when specified, are to be two strut, ferrule type for interior beams and single ferrule, flared loop type for exterior beams. Prestressing steel shall be uncoated high strength, low relaxation 7-wire strand, Grade 270. The nominal diameter shall be $l_2^{\prime\prime}$ and the nominal cross-sectional area shall be 0.153 sq. in.

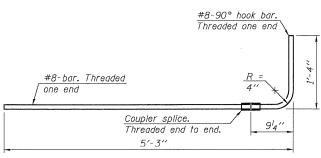
Reinforcement bars shall conform to ASTM A 706, Grade 60. (See Special Provisions). A minimum $2^l_{2^{\prime\prime}}$ ϕ lifting pin shall be used to engage the lifting loops during handling. Tilt G_6 bars when necessary to maintain $1^l_{2^{\prime\prime}}$ clearance.

The top and bottom plates shall be AASHTO M270 Grade 50.

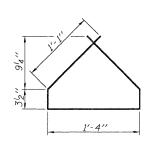
The bottom plates and studs shall be galvanized according to AASHTO M111.

Threaded rods shall be ASTM F 1554 Grade 55.

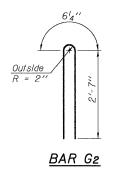
The G₆ bar assembly shall have the threaded ends oversized to ensure no reduction in cross sectional area after threading. The coupler splice shall be capable of developing 125 percent of the yield strength of the reinforcement bar.



G6 BAR ASSEMBLY



BAR G4



BILL OF MATERIAL

Item	Unit	Total
Furnishing and Erecting Precast Prestressed Concrete I-Beams, 36"	Ft.	2358

36" PPC I-BEAM DETAILS SN 006-0172 (EB) & SN 006-0173 (WB)

Coombe-Bloxdorf P.C. -CIVIL ENGINEERS--STRUCTURAL ENGINEERS--LAND SURVEYORS-Design Firm License No. 184-002703

DATE 8/05/09
DESIGN BY RM/MCB
DRAWN BY TEO

SHEET NO. 29 45 SHEETS

TOTAL SHEET NO. **SECTION** COUNTY 344 182 80 BUREAU CONTRACT NO. 66908 FED. ROAD DIST. NO. 7 | ILLINOIS | FED. AID PROJECT

*06-[7BR & BR-1, 7VB-M, 6BR & 6, 7 RS-1 & I]